# Service Manual Player

SL-1500-(X)



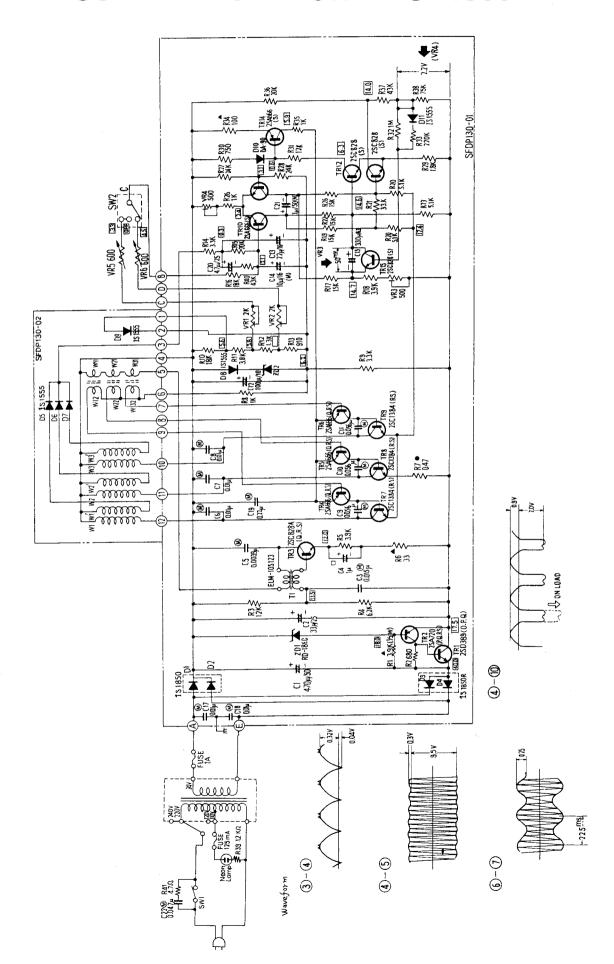
#### **SPECIFICATIONS**

Motor	(TURNTABLE SECTION)		(TONEARM SECTION)	
Motor	•	Manual Player system	Туре	Universal "S" shaped tubular
Motor	Drive method	Direct drive		arm, static-balanced type, direct
diameter   Effective length   .230 mm (9-1/16")     Turntable speeds   .33-1/3 and 45 r.p.m.   Overhang   .15 mm (19/32")     Speed change method   .Electronic   Tracking error angle   .Within   +3°   at the point 150 m (5-1/8") from the adjustment range   (5-1/8") from the center	Motor			reading stylus pressure adjustment with anti-skating force control
Turntable speeds	Turntable platter	Aluminum die-cast, 33 cm (13'')		device, and cueing device
Speed change method   Electronic   Tracking error angle   Within   +3°   at the point 150 m	•	diameter	Effective length	230 mm (9-1/16'')
Speed change method   Electronic   Tracking error angle   Within   +3°   at the point 150 m	Turntable speeds	33-1/3 and 45 r.p.m.	Overhang	15 mm (19/32'')
adjustment range \	•		Tracking error angle	Within +3°/at the point 150 mm\
# ±0.042% (DIN 45507) W. zero to peak (2-3/16") from the center    Rumble	Variable pitch controls			(5-1/8'') from the center
Rumble—60 dB (IEC179B) \center  -50 dB (DIN45539A) \center  (GENERAL) -70 dB (DIN45539B) Offset angle	Wow and flutter	· · · · · · · · · · · · · · · · · · ·	eak	+1°/ at the point 55 mm (2-3/16") from the
(GENERAL) —70 dB (DIN45539B) Onset angle	Rumble			\center /
Power supply	(GENERAL)	-70 dB (DIN45539B)	_	21.5°
	•	•	•	
Power consumption6 W pressure 0 to 3 g	Power consumption	6 W	•	-
Dimensions		$(17-3/4 \times 14-3/8 \times 5-1/2 \text{ inches})$		

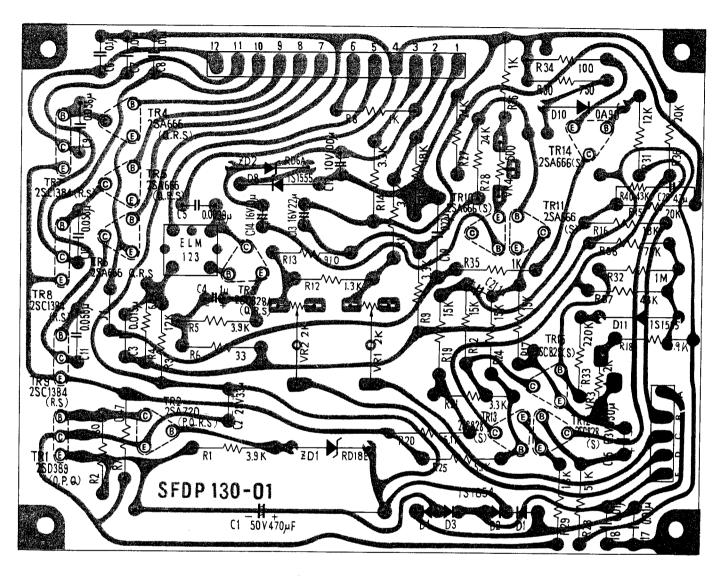
(Specifications, design and other details are subject to change, without prior notice, at any time in order to improve performance)



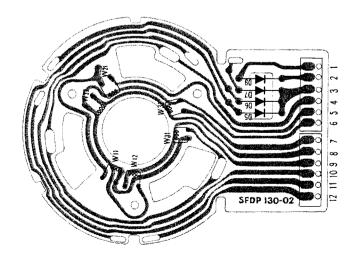
# **SCHEMATIC DIAGRAM SL-1500**



# **CIRCUIT BOARD**



**Circuit Plate** 



# **TROUBLE SHOOTING GUIDE**

\* Except when checking voltage, disconnect the power cord before repair without fail.

TROUBLE	CAUSE	REMEDY
Turntable Speed A. Switching on does not cause turntable to rotate.	Remove back cover and, using DC voltmeter, check printed base voltage:  1. No output of constant-voltage circuit (between Tr1 collector and 4) is found.  (1) No output on secondary of transformer.  * Cord disconnected.  * Soldered improperly. Fuse disconnected.  * Power transformer defective.  (2) Output found on secondary of transformer.  * Constant-voltage circuit parts (ZD1), Tr1, Tr2) defective.  2. Output of constant-voltage circuit is 17~20V.	* Replace cord. * Solder securely. * Replace fuse. * Replace power transformer.
	<ul> <li>* 3-phase switching circuit (Tr4 ~ Tr9), oscillator circuit (Tr3) defective. Tr14 defective.</li> <li>3. Power Switch is not ON.</li> <li>* Micro switch defective.</li> <li>4. Speed selector switch defective.</li> <li>* Contact faulty</li> <li>* Soldered improperly.</li> </ul>	<ul> <li>Replace printed base assembly.</li> <li>Replace printed base assembly.</li> <li>Replace micro switch.</li> <li>Replace speed selector switch.</li> <li>Solder securely.</li> </ul>
B. Turntable speed too fast.	<ol> <li>Constant-voltage output is not 17~20V.</li> <li>Constant-voltage circuit parts (ZD1, Tr1, Tr2) defective.</li> <li>Constant-voltage output is 17V~20V.</li> <li>Diodes D8, D9, ZD2 defective.</li> <li>Diodes D5, D6, D7 shorted.</li> <li>Speed maladjusted.</li> </ol>	* Replace printed base assembly.  * Replace printed base assembly.  * Replace motor. (Stater frame Ass'y).  * Adjust semi-fixed resistor VR1 & VR2.
C. Turntable speed too slow.	<ol> <li>Constant-voltage output is not 17~20V.</li> <li>Constant-voltage parts (ZD1, Tr1, Tr2, defective.)</li> <li>Constant-voltage output is 17~20V.</li> <li>Diodes D8, D9, ZD2 defective.</li> <li>Speed unadjusted.</li> </ol>	* Replace printed base assembly.  * Replace printed base assembly.  * Adjust semi-fixed resistor VR1 & VR2.
D. Turntable speed varies too much.	* Trouble in 3-phase switching circuit.	* Replace printed base assembly.
E. Turntable, after stopped by hand, will not turn or starts turning but will stop soon.	* 3-phase switching circuit defective.	* Replace printed base assembly.
F. Operative at only one of two speeds. (33-1/3 rpm, 45 rom)	* Selector switch defective.     * Lead disconnected or unsoldered.     * Contact of Vr1, Vr2 insufficient.	Replace selector switch.     Replace lead, or solder securely.     Replace printed base assembly.
G. When actuating, turntable speed is unsteadly for along time.	* Semi-fixed resistor VR3 & VR4 unadjusted.	Make it become 50mV at both ends of C15 with semi-fixed resistor VR3.     Make it become 2.2V at both ends of R38 with semi-fixed resistor VR4.
Noise Offensive noise is hears.	Power transformer makes loud noise of vibration.     Broken part of rotor magnet of iron chips attracted by magnet and rubbed by motor case.	* Replace power transformer.  * Remove iron chips.

## **ADJUSTMENT INSTRUCTION**

## **OSPEED ADJUSTMENT** (with pitch control knobs) (See Fig. 1))

The speed is already adjusted accurately in the factory.

\*If, for any reason, you wish to readjust the speed, turn these pitch control knobs to "+" direction or "-" direction.

"+" direction .........This incroeases the speed of the turntable platter.

Turn the knob to "+" direction if the strobo dots seem to be "falling back"; ie., seem to be moving counterclockwise.

When the strobo dots appear to be staionary, the speed is accurate.

"-" direction .......This decreases the speed of the turntable platter.

Turn the knob to "-" direction if the strobo dots seem to be "running ahead"; ie., seem to be moving clockwise, until they appear stationary.

\*Each of the two turntable speeds (33-1/3 and 45 r.p.m.) can be adjusted within a range of 10%.

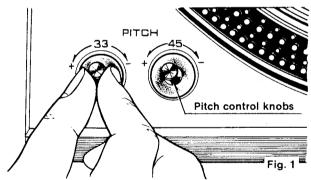
#### NOTE

\*If there is a change in the incoming power-line frequency used for strobo neon-lamp indication, the strobo dots may then begin to move, although very slightly.

Though commercial electrical power is widely thought to be very stable with respect to frequency, if precisely measured over a period of time, there will be observed slight changes which amount to an average of 0.2%. This will cause the strobo dots to move.

This, of course, will never spoil sound reproduction in the least, as the turntable revolution is still stable.

Note that the cause of the apparent motion is the fact that the turntable's speed is more static then power-line frequency, and independent of it.

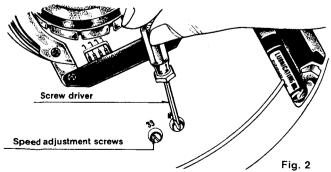


## **OSPEED ADJUSTMENT** (with speed adjustment screws) (See Fig. 2)

\*If, for any reason, the adjustment cannot be successfully made by the pitch control konbs, turn these screws clockwise or counterclockwise with screwdriver.

Clockwise ...... The rotation of the turntable platter will be slowed down.

Counterclockwise ......The rotation will be speeded up.



## @ADJUSTMENT OF THE ARM LIFT HEIGHT

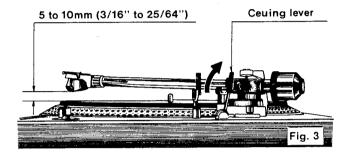
\*The interval (the space between the stylus tip and record surface when the cueing lever is raised) of this tonearm has been adjusted from 5 to 10 mm (3-16" to 25/64").

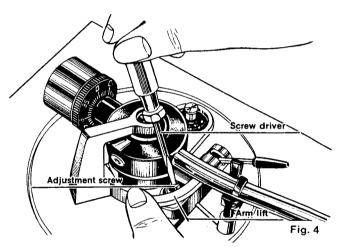
\*If, for any reason, the range is too narrow of wide, turn the adjustment screw clockwise or counterclockwise pushing the arm lift. (See Fig. 3 and '4)

## NOTE

\*This screw has hexagonal head shape, so be sure to push the arm lift when you turn this screw.

Counterclockwise ......The space will be wider.





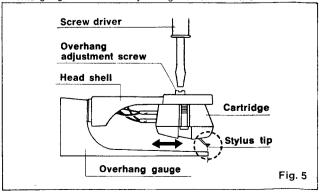
## **OINSTALLATION OF THE CARTRIDGE**

- \*Insert the head shell into the gauge. (See Fig. 5)
- \*Loosen overhang adjustment screw and move the cartridge forward or backward until the stylus tip lines up with the edge of the gauge.
- \*Tighten adjustment screw without moving the cartridge.

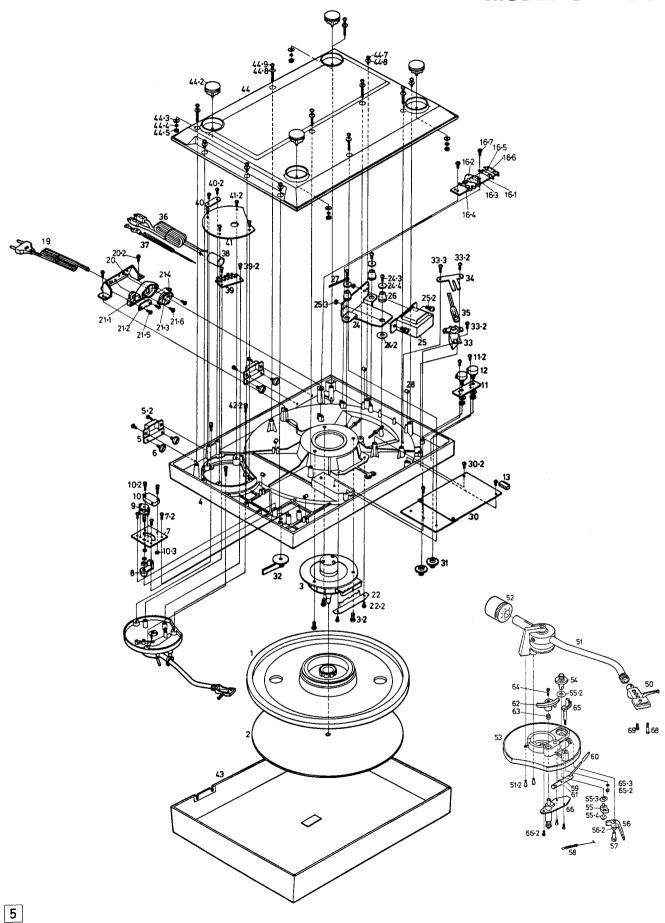
## NOTE

\*This position is the stylus for lowest tracking error and minimum distortion.

\*This gauge is exclusively designed for this the tonearm.



# **EXPLODED VIEW OF DIRECT DRIVE PLAYER** MODEL SL-1500



# **PARTS LIST**

Ref. No.	Part No.	Description	Per Set (Pcs.)	Remarks	Ref. No.	Part No.	Description	Per Set (Pcs.)	Remarks
1	SFTE150-01A	Turntable platter	1		43	SFAD150X01A	Dust cover ass'y	1	
2	SFTG120-01	Turntable mat	1		44	SFAU150-01A	Bottom cover ass'y	1	
3	SFMZ150-01Z	Stater frame assembly	1		44-2	SFUZ150-01A	Audio insulator ass'y	4	
3-2	XTN4+8BFU	Screw for stater frame	3		44-3	SFXW022-1	Washer for audio insulator	4	
4	SFAC150X01	Player case	1		44-4	XWA3BF	Spring washer for audio insulator	4	
5	SFAT150-01A	Hinge assembly	2		44-5	XNG3HFUS	Nut for audio insulator	4	
5-2	XTV3+8BFZ	Screw for hinge assembly	4		44-7	XTN3+33BFZ	Screw for bottom cover	7	İ
6 7	SFXG020L01 SFUP150-01	Screw for hinge assembly	4		44-8	SFXW120-01	Washer for bottom cover	12	
7-2	XTN3+8BFU	Switch plate	1 3		44-9 50	XTN3+10BFZ	Screw for bottom cover	5	
8	SFUM150-01	Screw for switch plate Switch cam assembly	1	İ	51	SFPCC13001K SFPAM15001K	Head shell ass'y	1	
9	ESRE113K30C	Rotary switch	1		51-2	XYN3+C12FU	Screw for arm base	1 2	
10	AM77029	Micro switch	1		52	ł	Balance weight ass'y	1	
10-2	XYN3+C16FUS	Screw for micro switch	2		53	SFPKD15001	Arm base	1	
10-3	XNG3HFUS	Nut for micro switch	2		54	SFPJK13001K	Anti-stating force control knob	1	
11	SFUP150-02	Mounting plate for V.R	1		55	SFPJK13002	Canceler sam A	1	
11-2	XTN3+8BFU	Screw for mounting plate	2		55-2	SFPEW1100	Washer for canceler cam	1	
12	EVHBOAK15B62	Variable resistor	2		55-3	SFUPWR005	Washer for canceler cam	1 1	
13	SFDJ12805S	5-pin connector	1		55-4	XTW26+5DFU	Screw for canceler cam	1	
16-1	SFER130X01E	Terminal strip	1		56	SFPJK13003	Canceler cam B	1	
16-2	ECQE10473MZ	Capacitor	1		56-2	SFXW551 D2	Washer for canceler cam B	1	
16-3	ERD12TJ4R7	Carbon resistor	1		57	SFPJK15002	Cam shaft	1	
16-4	ERG1 ANJ1 23	Carbon film resistor	1		58	SFPSP13001	Spring for canceler	1	
16-5	XBA2C03TROU	Fuse 315mA	1		59	SFPJL13007K	Cueing lever ass'y	1	
16-6	XBA2C10NSS	Fuse 1.0A	1		60	SFPAB12002	Knob for cueing lever	1	
16-7	XTN3+8BFU	Screw for terminal strip	2		61	SFPGM13001	Cueing rubber	1	
19	SJAA3	AC power cord	1		62	SFPR13003K	Arm lift	1	
20	SFUP130X04	Mounting plate for AC power cord	1		63	SFQA829-03	Spring for arm lift	1	
20-2	XTN3+8BFU	Screw for mounting plate	2		64	SFXG829-1	Screw for adjustment of arm	1	
21-1	SFUM130X01	Supporting plate for voltage selector switch	1				lift height		
21-2		Clamper for AC power cord	1		65	SFPRT22001K	Arm rest	1	
21-3 21-4		Voltage selector switch	1		65-2	XNG26EBN	Nut for arm rest	1	
21-4	XSN3+6FZS XSN3+12FZS	Screw for supporting plate Screw for mounting plate	1 2		65-3 66	XWA26BFU	Spring washer for arm rest	1	
21-6		Screw for voltage selector switch	2		66-2	SFPAB13008K XTN3+5BFU	Arm lift base ass'y Screw for arm lift base	3	
22		Rrint base cover	1		68	SFCZV8800	Screw for cartridge	2	
22-2		Screw for print base	2		69	SFPEV7800	Screw for cartridge	2	
24		Mounting plate for transformer	1			011247000	octow tor carriage	-	
24-2		Washer for mounting plate	3				ACCESSORY PARTS		
24-3		Screw for mounting plate	3					T	
24-4	SFXW750-01	Washer for mounting plate	3		A1	SFWE154A1	45 r.p.m. adaptor	1	
25	F3323	Power transformer	1		A2	SFW0010	Oil	1	
26		Cushion rubber for transformer	3		A3	1	Overhang gauge	1	
27		Cord holder	1		A4 ^5	SFNU150X01	Printed matter	1	
28		Clamping rubber for leadwires	5		A5 A6	SFDK100G SQX9049	DIN-PIN adaptor	1	
30		Circuit plate assembly	1		40	24V204A	Servicenter List	'	
30-2	XTN3+8BFU	Screw for circuit plate	3				i.		
31	SFKT130-01A	Variable pitch control knob	2	İ			PACKING MATERIALS	1	
32	SFKT150-01A	Start lever	1					т	
33		Neon lamp base	1		P1	SFHP150X01	Inside packing casf e	1	
33-2	XTN3+8BFU	Screw for neon lamp	2		P2	SFHH130-04	Side pad (Front)	1	
33-3 34		Screw for neon lamp	1		P3	SFHH130-05	Side pad (Rear)	1	
35	SFDN150-03	Neon lamp holder Neon lamp assembly	1		P4	SFHH130-03	Accessory box	1	
36	SFDH028-01	Phono cable	1	ļ		SFHD135-01	Magnet cover	1	
37		Ground wire	1		P6   P7	SFHK100-1	Pad, tone arm	1	
38	SFGP130-01	Cord clamper for phono cable	1		۲′	SFHP150X02	Outside packing case	'	
39	SFER1 30-01	Terminal strip for phono cable	1		]				
39-2	XTN3+6BFU	Screw for terminal strip	2	- 1	İ				
40		Clamper for AC power cord	1	1				l	
40-2	XTN3+8BFU	Screw for clamper	2		i			1	
		·							
41	SFUP150-05	Shield cover	1	1	- 1			ļ	
	SFUP150-05 XTN3+8BFU	Shield cover Screw for shield cover	4						İ

# COMPONENT PACKING PROCEDURE

