## PHILCO Radio Service Bulletin—No. 6

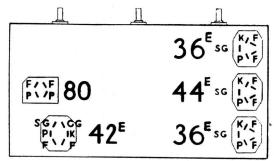
PHILCO RADIO & TELEVISION CORPORATION OF GREAT BRITAIN, LTD.

## Model 56 Series

The Philco Radio of the 56 Series is an A.C. operated five valve superheterodyne designed for dual wave reception from 550 to 1,500 kilocycles (545 to 200 metres) and 150 to 300 kilocycles (2,000 to 1,000 metres). The new Philco high efficiency 6.3 volt filament valves, pentode output, and electro dynamic moving coil speaker are outstanding features of this model. The intermediate frequency used in adjusting the superheterodyne circuit is 125 K.C.

The power consumption of the various models is as follows:—

Chassis.	Volts.	Cycles	Watts.	
56 <b>F</b>	Tapped 200/230/260	40-100	55	
56A	100/125	25-100	55	
56E	210/240	50-100	55	



F-Filament SG-Screen Grid K-Cathods P-Plate CG-Control Grid

Fig. 1—Valve Sockets, Under Side of Chassis.

CAUTION.—Never connect the chassis to the power supply unless the speaker is connected and all valves are in place.

Table 1-Valve Socket Readings taken with Set Tester-A.C. Line 230 Volts.

Valve		Filament	Plate Volts	Screen Volts	Control Grid Volts	Cathode Volts
Type	Circuit	Volts	to Cathode	to Cathode	to Cathode	to Chassis
36E	Det. Osc.	6.2	240	90	4.5	6.5
44E	I.F.	6.2	225	75	-4.5 -3.0*	3.0*
36E 42E	2nd Det.	6.2	65	55	<del>-4.5</del>	4.5
42E	Output	6.2	235	245	<del>8.0</del>	O
8o	Rectifier	5.0		_	_	_

All of the above readings were taken from the under side of the chassis, using test prods and leads with a suitable A.C. voltmeter for filament voltages and a high resistance (300,000 ohm) multi-range D.C. voltmeter for all other readings. Volume control at maximum and station selector turned to low frequency end. Readings taken with a radio set tester and plug-in adapter will NOT be satisfactory.

• Volume control at maximum. Read 32 volts when volume control rotated to minimum position.

Table 2-Power Transformer Data

Ter- minals on Fig. 4.	A.C. Volts.	Cit ait.	Wire Colour.
B-C D-F G-H J-L E K	Type A 120 ) " E 230 ) 6.3 5.0 680 —	Primary Filament Filament of 80 Plates of 80 Centre Tap D-F Centre Tap J-L	White Black Light Blue Yellow Black with Yellow Yellowwith Green

Table 3-Resistor Data

Nos. on	Resistance (Ohms).	Power (Watts).	Colour.			
Figs. 4 & 5.			Body.	Tip.	Dot.	
(23)	1,000	.5	Brown	Black	Red	
(33)	32,000	1.0	Orange	Red	Orange	
(8)	8,000	.5	Grey	Black	Red	
(41)	25,000	1.0	Red	Green	Orange	
(40)	32,000	1.0	Orange	Red	Orange	
(27)	51,000	3.0	Green	Brown	Orange	
(35)	51,000		Green	Brown	Orange	
(10)(34)(39)	99,000	.5	White	White	Orange	
(48)	160,000	.5	Brown	Blue	Yellow	
(38)(43)(47)	490,000	.5	Yellow	White	Yellow	
(24)	250	.5 .5 .5 .5	Comb	ined with condenser	s mfd.	

On the F Type Transformer, common primary wire is White; 200-volt tap is Black and White; 230-volt tap is Green 260-volt tap is Red.

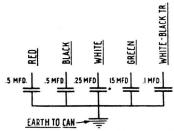


Fig. 2-Internal Connections Filter Condenser-50-100 Cycles.

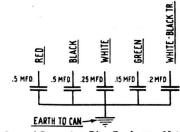
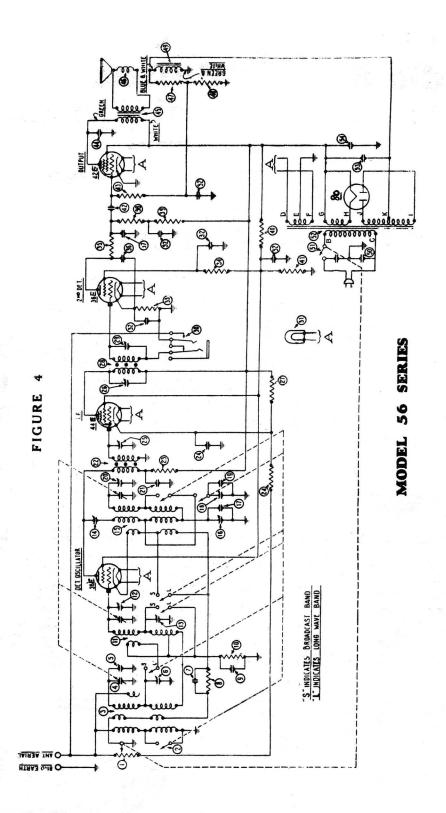


Fig. 3-Internal Connections Filter Condenser-25-40 Cycles.



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The accurate adjustment of receivers is completed before shipment from the factory. Subsequent adjustments should not be undertaken unless complete instruction has been obtained in the adjustment of the compensating condensers. An accurately calibrated Signal Generator is essential, and the PHILCO MODEL 048 ALL-PURPOSE SET TESTER, which contains a precision signal generator, is recommended.

The Intermediate Frequency padders should be adjusted first by feeding in a 125kc, signal to the grid cap of the type 36E Mod. Osc. valve, first throwing the wave change switch to the Long Wave position. Make sure that the Signal Generator is properly earthed to the receiver chassis, and have the Output Meter connected across the primary of the output transformer using the 10 or 20 volt range. Set the receiver volume control at maximum, and adjust the Signal Generator attenuator to give a half scale deflection on the Output Meter.

The I.F. padders to be adjusted are Nos. 14 and 25, first I.F., and Nos. 26 and 29, second I.F.

Now throw the W/c switch to the Broadcast position, and feed in a 1,400kc. signal to the 36E control grid, and tune this in accurately by means of the main tuning control. (First see that the trimmer No. 20 on the rear

section of the gang is fully unscrewed to minimum capacity.) Without in any way upsetting the gang setting, transfer the Signal Generator feed to the aerial terminal, and adjust trimmers Nos. 12 and 5 on the middle and forward sections of the gang condenser for peak output.

Leave the Signal Generator feed on the aerial terminal for all remaining adjustments.

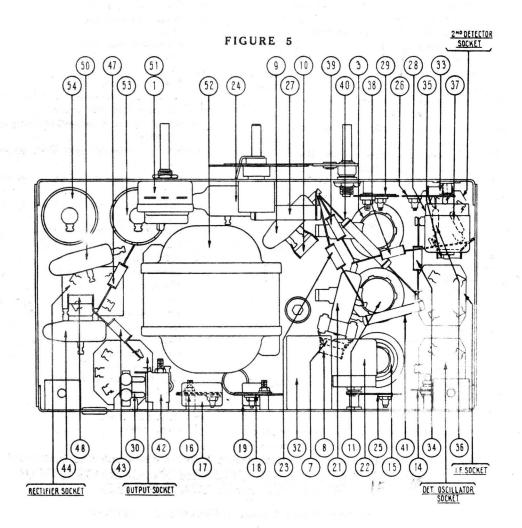
Feed in and tune in a 600kc. signal, and adjust padder No. 18 for peak output; retune and repad, repeat until no further gain obtainable.

Throw W/c switch to Long wave position, and feed in and tune in a 300kc. signal. Adjust padders Nos. 6 and 13, which are located on the W/c switch assembly, for neak output.

Feed in and tune in a 150 kc. signal andadjust padder No. 16 (located in 5th hole on right at rear of chassis) in the same manner as No. 18 for 600 kc.

Adjustments are now completed.

NOTE.—If the Output Meter pointer swings off-scale during any adjustment, reduce Signal Generator attenuator to return it to half-scale reading.



## **PHILCO**

Service Bulletin

No. 6 Replacement Parts Models 56A, 56E and 56F Description. Part No.

Replacement Lai	to Mont		JOA, JOE and JOE			
No. on Figs. 4 & 5. Description.	Part No.		o. on 4 & 5. Description.	Part No.		
(1) Volume Control (Combined with On-Off	rait No.	_	Filter Condenser Bank 50-100 Cycles	Tall No.		
	#012	(32)		*****		
Switch)	7013		(.I, .I5, .25, 2.5 mfd.)	03915		
(2) Wave Change Switch	05173		Filter Condenser Bank 25-40 Cycles			
(3) First Aerial Transformer*	05264		(.15, .2, .25, 2.5 mfd.)	03945		
(4) Tuning Condenser Assembly	05247	(33)	Resistor (32,000 ohms)	3525		
(5) Compensating Condenser—Aerial Broad-		(34)	Resistor (99,000 ohms)	4411		
cast Band—Part of Tuning Condenser		(35)	Resistor (51,000 ohms)	4518		
Assembly		(36)	Condenser (250 mfd.) Yellow	3082		
(6) Compensating Condenser—Aerial, Long		(37)	Condenser (250 mfd.) Yellow	3082		
Wave Band	04000D	(38)	Resistor (490,000 ohms)	4517		
(7) Condenser (700 mmf.) White and Yellow	5863	(39)	Resistor (99,000 ohms)	4411		
(8) Resistor (8,000 ohms)	5838	(40)	Resistor (32,000 ohms)	3525		
(9) Condenser (.05 mfd.)	3615AC	(41)	Resistor (25,000 ohms)	3656		
(10) Resistor (99,000 ohms)	4411	(42)	Condenser (.o1 mfd.)	3903F		
(11) Second Aerial Transformer*	05265	(43)	Resistor (490,000 ohms)	4517		
(12) Compensating Condenser — Detector,		(44)	Condenser (.oɪ mfd.)	3903K		
Broadcast Band-Part of Tuning Con-		(45)	Output Transformer	2660		
denser Assembly		(46	Voice Coil and Cone Assembly (P-2			
(13) Compensating Condenser—Detector,		(4-	and P <sub>1</sub> 6†)	02861		
Long Wave Band	04000D		Voice Coil and Cone Assembly (S-2			
(14) Compensating Condenser — 1st I.F.			Large)	02887		
Primary	04000A	(47)	Resistor (490,000 ohms)	4517		
(15) Oscillator Coil*	05266	(48)	Resistor (160,000 ohms)	5331		
(16) Compensating Condenser—Low Fre-	0)200	(49)	Speaker Field Assembled with Pot (P16)			
77 75	04000F	(50)	Condenser (.o. mfd. double)	3903S		
	040001	(51)	On-Off Switch (Combined with Volume	37-3-		
	****	(3-)	Control)	7013		
Orange	5120	(52)	Power Transformer (230 Volts, 50-100			
, , , ,	E	(3-)	Cycles, 56E)	7012		
quency (Broadcast Band)	04000F		Power Transformer Tapped (40-100	,		
(19) Condenser (1,400 mmf.) Red and Red	7007		Cycles, 56F)	7012F		
(20) Compensating Condenser—High Fre-			Power Transformer (110 Volts, 25-100	/		
quency (Broadcast Band)—Part of			Cycles, 56A)	7011		
Tuning Condenser Assembly		(53)	Electrolytic Condenser (8 mfd.)	6706		
(21) Condenser (.05 mfd.)	3615AC	(54)	Electrolytic Condenser (8 mfd.)	6706		
(22) First I.F. Transformer	05299	(55)	Philco Pick-up	256-4		
(23) Resistor (1,000 ohms)	5837	(56)	Commanda Valuma Command	5615		
(24) Condenser (.05 mfd. and res. 250 ohms)	3615C	(30)	77 1 Cl-1-1.1			
(25) Compensating Condenser — 1st I.F.	Teees.		77 1	05270		
Secondary (26) Compensating Condenser — 2nd I.F.	04000D		TZ 1 0	03064		
D.	A		0 :1 0!!	5262		
Primary	04000A		E D Carles	4897		
(27) Resistor (51,000 ohms)	5868		Four Prong Socket	5026		
(28) Second I.F. Transformer	05300			7-6014		
(29) Compensating Condenser — 2nd I.F.	·		Six Prong Socket	6417		
Secondary	04000A		Pilot Light Bracket complete	03814		
(30) Pick-up Input Jack	P-74		Dial complete	05276		
(31) Pilot Light	6608	(57)	Radiogram Switch	7031 7128		
* Supplied in matched group of coils (Order i	-05323)	(59)	Motor Switch	5168		
		(37)		J-30		
† P2 speaker is superseded for replacement purposes by P16.						

It is essential to state Colour on Mounting Bracket when ordering Individual Coils. PHILCO RADIO AND TELEVISION CORPORATION OF GREAT BRITAIN, LIMITED