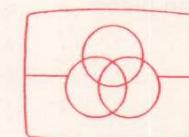


Stereo radio-recorder D 8523/01/10

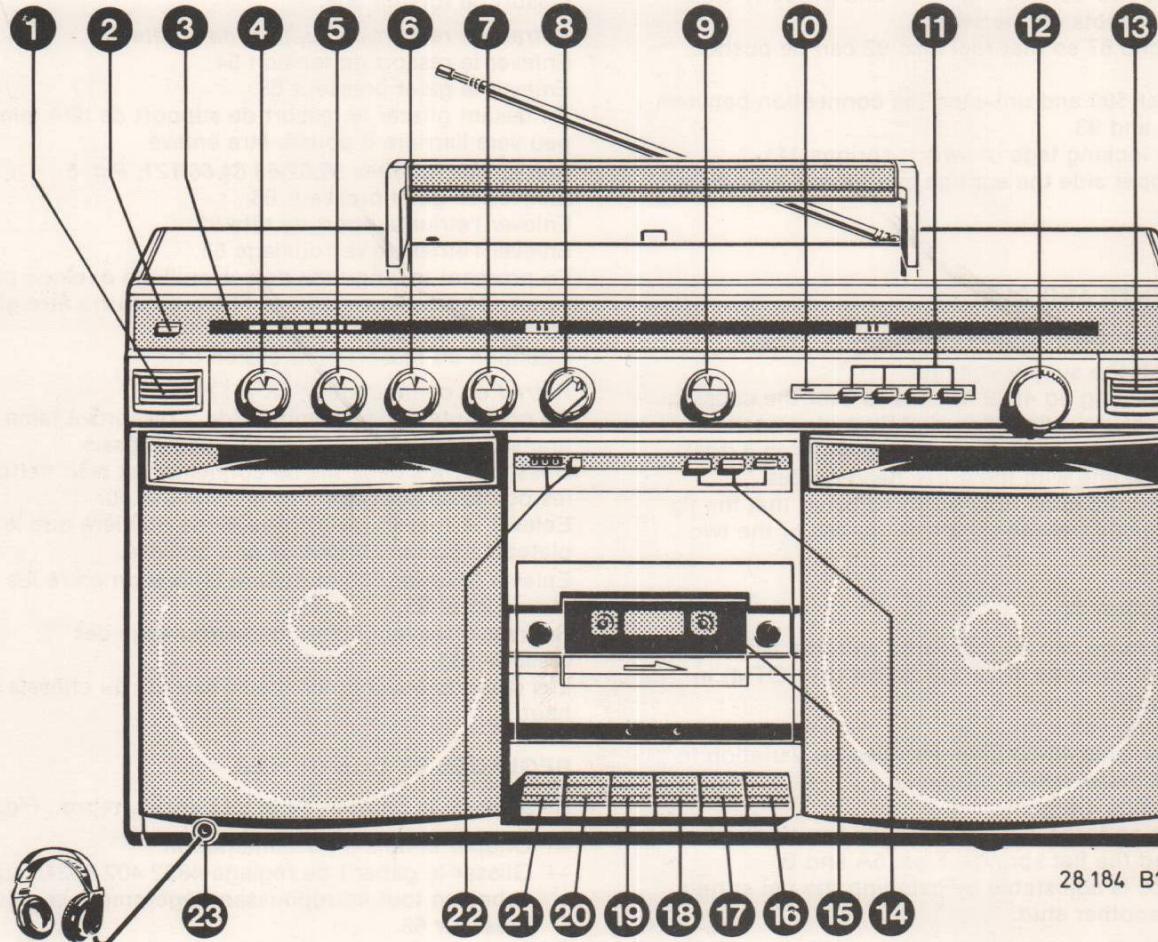
**Service
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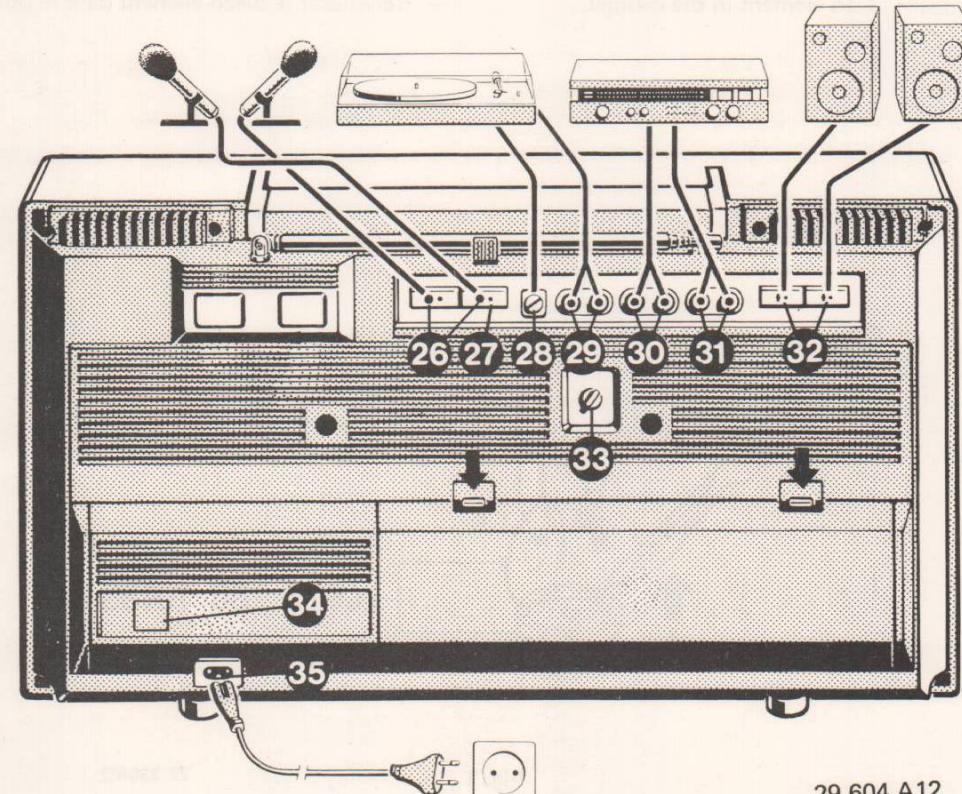
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Service Manual

**CONNECTIONS AND CONTROLS**

1.	○ L	"electret mic. left"	Mi1	17.	▽ Eject	"stop/eject"	
2.	+	"battery check switch"	SK21	18.	▷	"play"	SK28
3.	Tuning VU on/off battery check	"LED bar"	D502,D503	19.	▷▷	"fast forward"	SK28
4.	△△	"balance control"	R237	20.	◀◀	"rewind"	SK28
5.	♪	"bass control"	R225/R275	21.	↑	"recording"	SK28,SK15
6.	♪	"treble control"	R228/R278	22.		"counter"	
7.	Mono-stereo spatial stereo	"stereo control"	R236	23.	Headphone icon	"headphone"	BU13/SK13
8.	Phono, aux. radio, tape	"mode selector"	SK9	26.	○ L + R	"external mic. left + right"	BU1,2/SK1,2
9.	◀◀	"volume control"	R230/R280	27.	▷ ▽ []	"start/stop remote control"	BU3/SK3
10.		"stereo indicator"	D180	29.	○	"MD phono socket"	BU4,BU5
11.	FM SW2 SW1 AM	"FM-SW2-SW1 AM switch"	SK4,SK5, SK6, SK7	30.	AUX	"aux. socket"	BU6,BU7
12.	□□	"tuning"	C101	31.	○→	"line out"	BU8,BU9
13.	○ R	"electret mic. right"	M101	32.	Speaker icon R, L	"external L.S."	BU10,11/ SK10,11
14.	Metal, chrome normal	"tape selector"	SK17, SK18 SK19	33.	△ f	"R.I.F. switch"	SK16
15.		"cassette lid"		34.*		"voltage selector"	SK29
16.	▽	"pause"		35.	Plug icon	"mains"	BU14/SK14

* Only for /01



29 604 A12

SPECIFICATION

	: 12 V (8 x R20)
	: 117 V/220 V switchable for /01 110 V/240 V for /10
	: 2 x 3 W — 8 Ω D = 10%
IF AM	: 455 kHz
IF FM	: 10.7 MHz
FM	: 87.5 MHz — 108 MHz
SW1	: 2.3 MHz — 7.3 MHz
SW2	: 9.5 MHz — 21.7 MHz
AM	: 520 kHz — 1605 kHz
Tape speed	: 4.76 cm/sec. ± 2%
Wow and flutter	: ≤ 0.3%

GB**SERVICING HINT**

The piezoelectric tweeter is supplied completed with a housing. However, it is not possible to remove this housing from the apparatus without causing damage to the cabinet.

For this reason, only the piezo element should be replaced, if required. To do this, proceed as follows:

- Take the piezo element out of its housing in a manner similar to the one shown in Fig. 1.
- Apply a suspicion of (non-aggressive) adhesive to the periphery of the replacement piezo element.
- Place the replacement piezo element in the cabinet.

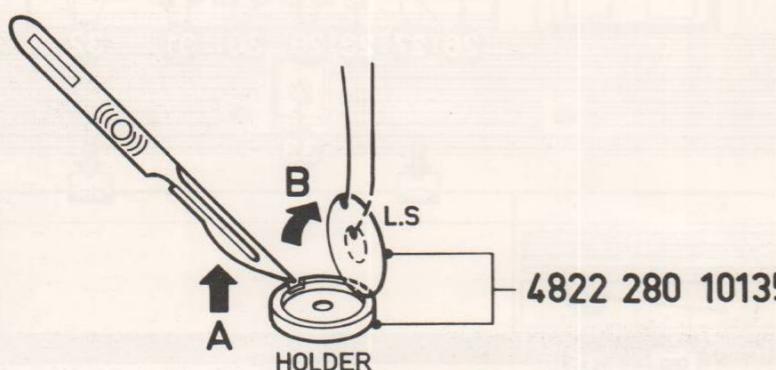


Fig. 1

27 336A12

DEMOUNTING**Backcover**

- Remove the 8 screws (2.9 x 38) which attach the backcover to the case (refer to Fig. 5).
- The telescopic aerial may be left in place.
- Slightly lift the backcover.

Tape deck, Fig. 5

Remove pressure roller 68.
Remove plug 67, compression spring 69 and torsion spring 508.

Removing the head support bracket 52.

Remove tension spring 54.
Remove pressure roller 68.
By pushing the head support bracket slightly backwards it can be removed.
Remark: Mind the 2 balls 58, they now lie loose.

Removing the buttons 59,62,63,64,66,121, Fig. 5

Remove pressure roller 68.
Remove head support bracket 52.
Remove locking bracket 53.
By pressing the locking tag of the relevant button slightly inwards this button is released and can be pushed from the chassis.
When doing this, mind pressure spring 61.

Removing switch SK (111)

This switch consists of 2 separate flat springs, directly fitted in the chassis.
Unsolder the two connecting wires and properly clean the soldering spots on the switch.
Remove circlip 87 so that reel disc 92 can be pushed upwards.
Remove lever 509 and unfasten the connection between brackets 91 and 93.
Unbend the locking tags of switch springs 111.
From the upper side the springs can be removed from the chassis.

ADJUSTMENTS AND CHECKS**Height of the recording/playback head K1, Fig. 5**

- Switch off the supply voltage.
- Slide adjusting jig 4822 402 60245 over the capstan while pressure roller 68 is slightly pulled back.
- The jig must be slid over the capstan to an extent that it is in line with the erase head guides.
- The R/P-head must now be so adjusted that the jig slides exactly between the tape guides of the two heads.

Fastwind friction 92

The friction force can be measured with the friction measurement cassette 4822 395 30054 (811/CTM) in position "start".

The measuring value must be:

- Fast-wind side 40-60 gcm. Permissible variation in between these values 10 gcm.
- Rewind-side 4-6 gcm.
- The friction force is determined by the sloping up sides and the flat springs, Figs. 5A and B.
- The force is adjustable by catching the flat spring behind another stud.

Checking the lace-up and the capstan adjustment

- Recorder in the position "playback" with the mirror cassette inserted.
- When the tape at the capstan moves upwards or downwards, adjust the capstan to be perpendicular by means of B on the flywheel pivot bearing (Fig. 2).

— The tape should be straight and smooth between the tape guides and along the capstan.
Small deviations from this pattern are permissible, because they do not have an effect for normal cassettes.

Adjusting the flywheel play

- The flywheel play should be noticeable, but may not exceed 0.3 mm.
Adjust by turning A (Fig. 2).

F DEMONTAGE**Panneau arrière**

- Enlever les 8 vis (2,9 x 38) du panneau arrière
- L'antenne télescopique peut rester en place.
- Soulever quelque peu le panneau arrière

Mécanique, Fig. 5

Retrait du galet presseur 68
Enlever la fiche 67, le ressort de pression 69 et le ressort de torsion 508.

Retrait du ressort de support de la tête 52

Enlever le ressort de tension 54.
Enlever le galet presseur 68.

En faisant glisser le ressort de support de tête quelque peu vers l'arrière il pourra être enlevé.

Retrait des touches 59,62,63,64,66,121, Fig. 5

Enlever de galet presseur 68.
Enlever l'étrier support de tête 52.
Enlever l'étrier de verrouillage 53.
En pressant la languette de verrouillage quelque peu vers l'intérieur, la touche se libère et pourra être glissée hors du châssis.
Attention au ressort de pression 61.

Retrait du commutateur SK (111)

Ce commutateur se compose de 2 ressorts à lame distincts qui sont directement fixés au châssis.
Dessouder les deux fils de connexion et bien nettoyer les points de soudage sur le commutateur.

Enlever le ressort de serrage 87 de manière que le plateau à bobine 92 puisse être soulevé.

Enlever le levier 509 et défaire la fixation entre les étriers 91 et 93.

Redresser les languettes de verrouillage des ressorts 111.

Les ressorts peuvent ainsi être extraits du châssis par le haut.

REGLAGES ET CONTROLES**Réglage de la hauteur de la tête enreg./repro., Fig. 5**

- Couper la tension d'alimentation.
- Glisser le gabarit de réglage 4822 402 60245 sur le cabestan tout en repoussant légèrement la galet presseur 68.
- Le gabarit doit être glissé sur le cabestan 108 jusqu'à ce que ce dernier soit dans le prolongement des guide bande de la tête d'effacement.
- Réglér à présent la tête enreg./repro. de façon que le gabarit puisse se placer exactement entre les guide bande des deux têtes.

Friction d'embobinage 92

La force nécessaire à l'enroulement est mesurable par la cassette 4822 395 30054 (811/CTM) en position "start".

La valeur doit être de:

- Côté enroulement 40-60 gcm; marge admise dans les limites de ces valeurs: 10 gcm.
- Côté dévidé: 4-6 gcm.
- La force de friction est déterminée par les côtés obliques et par les ressorts à lame (Fig. 5A et B). La force est réglable grâce au ressort à lame que l'on déplacera de quelques crans.

GB

Important adjustment of the gears for the mechanical stop

In case of repairs, mind the relative positions of the two gears, item 103 and 107.

As shown in Fig. 3, the marking holes a und b must be exactly face to face, because of the running noise (clicks) or improper functioning of the mechanical stop that would otherwise be introduced.

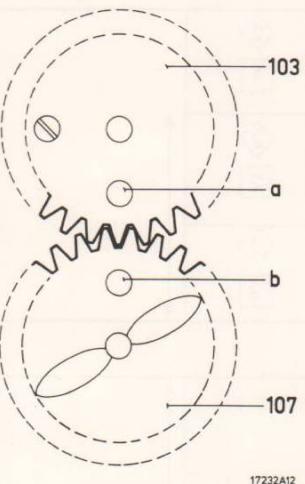


Fig. 3

Réglage important de l'engrenage de l'arrêt mécanique

En cas réparation, veiller à la bonne position des deux roues dentées rep. 103 et 107.

Comme en Fig. 3, les trous de marquage a et b soient exactement face à face car sinon en entendra la cliquetis ou le fonctionnement de l'arrêt mécanique en sera entravé.

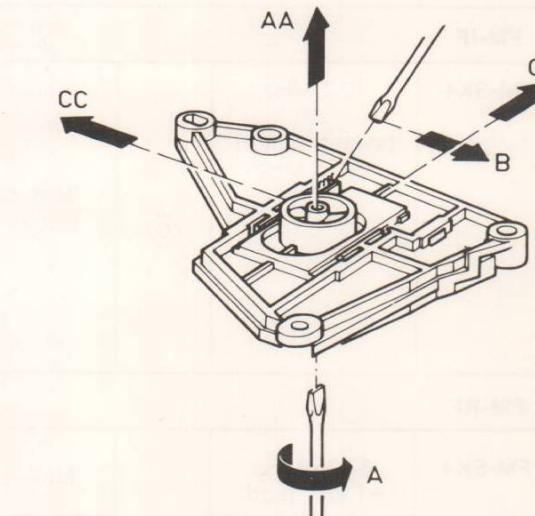


Fig. 2

ENTRETIEN

It is recommended to clean the recorder and to lubricate the principal lubrication points after approx. 500 hours of operation

To be cleaned with alcohol or spirit:

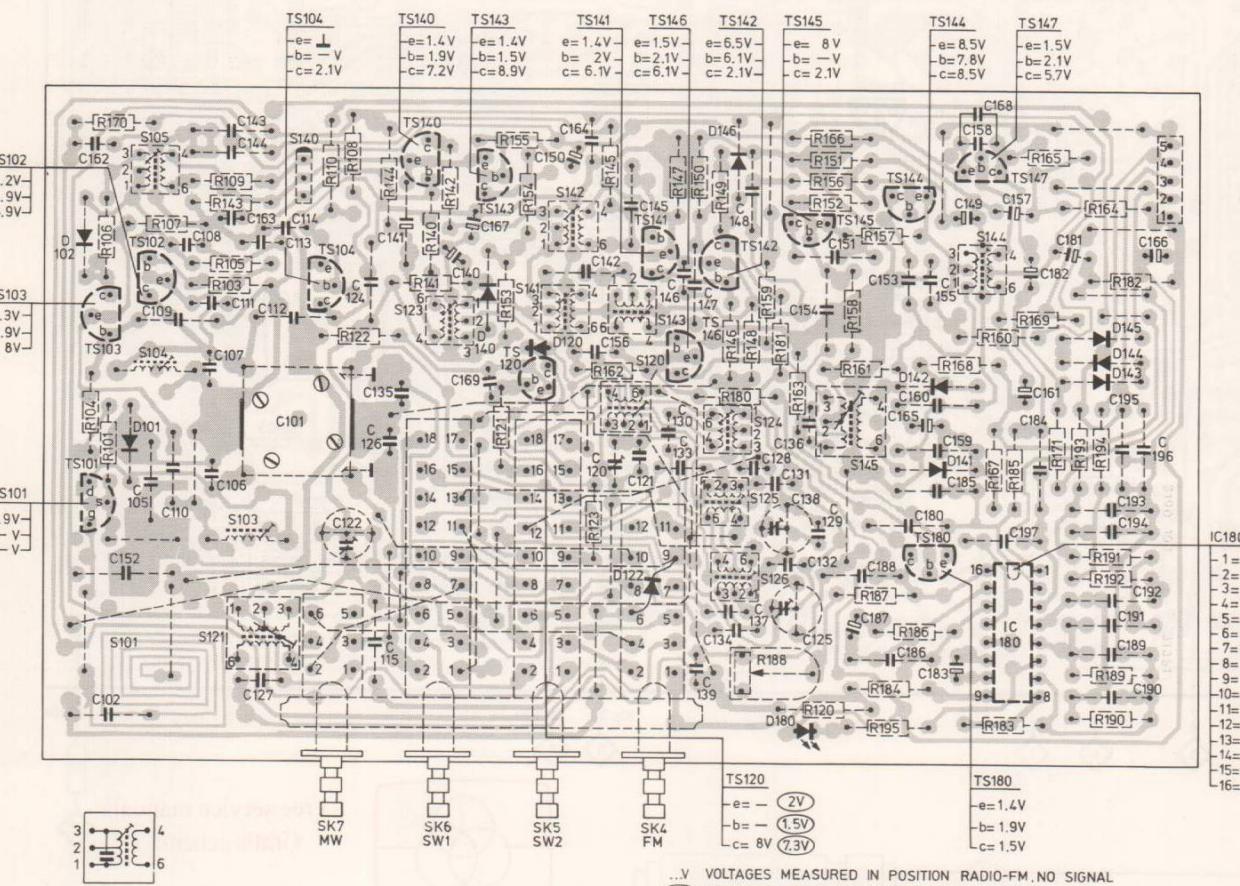
- Erase head
- Recording/playback head
- Belts
- Capstan
- Pressure roller

L'appareil devra être nettoyé après env. 500 heures de marche et lubrifié aux points les plus importants

Nettoyer les éléments suivants à l'alcool ou à l'alcool à brûler:

- Tête effacement
- Tête enregistrement/reproduction
- Corroies
- Cabestan
- Galet presseur

MISC	TS101,103,102	TS104,SK4	SK5,TS140	TS143,SK6,TS120	SK7,TS141,146,142,143,144,145	TS145	TS144,180	TS147,IC180
C	D102,101,S105,104,S101 S103,121 S140	S123	D140	D120,S141,142,120,D122,S143	D145	D180	S145	D142,141 S144
	162 152 105÷114 143,144 101	124	141,135,140	167	150,164	145÷147	148 125	154 151
R	102 163 127 122,126 115	169	142,156,120,121,129÷134,136÷139	145,162	146÷150,159	166,151,156÷158,152,161	160 167÷169,165	164 182



...V VOLTAGES MEASURED IN POSITION RADIO-FM,NO SIGNAL

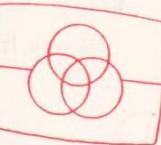
...V VOLTAGES MEASURED IN POSITION RADIO-MW

28 175 D12

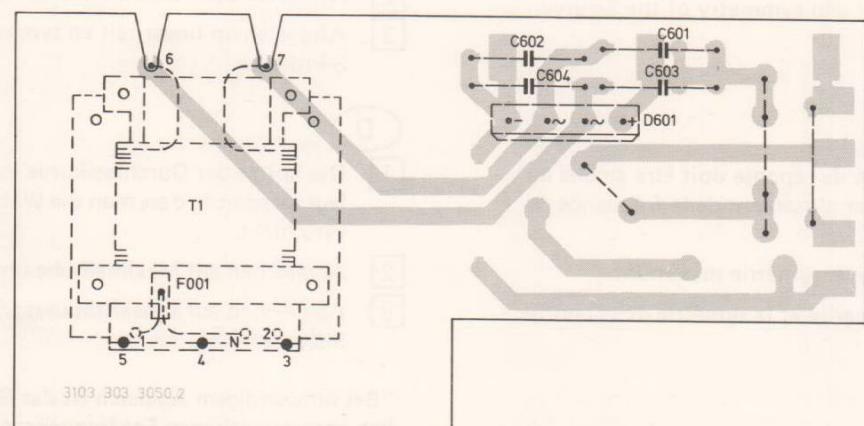
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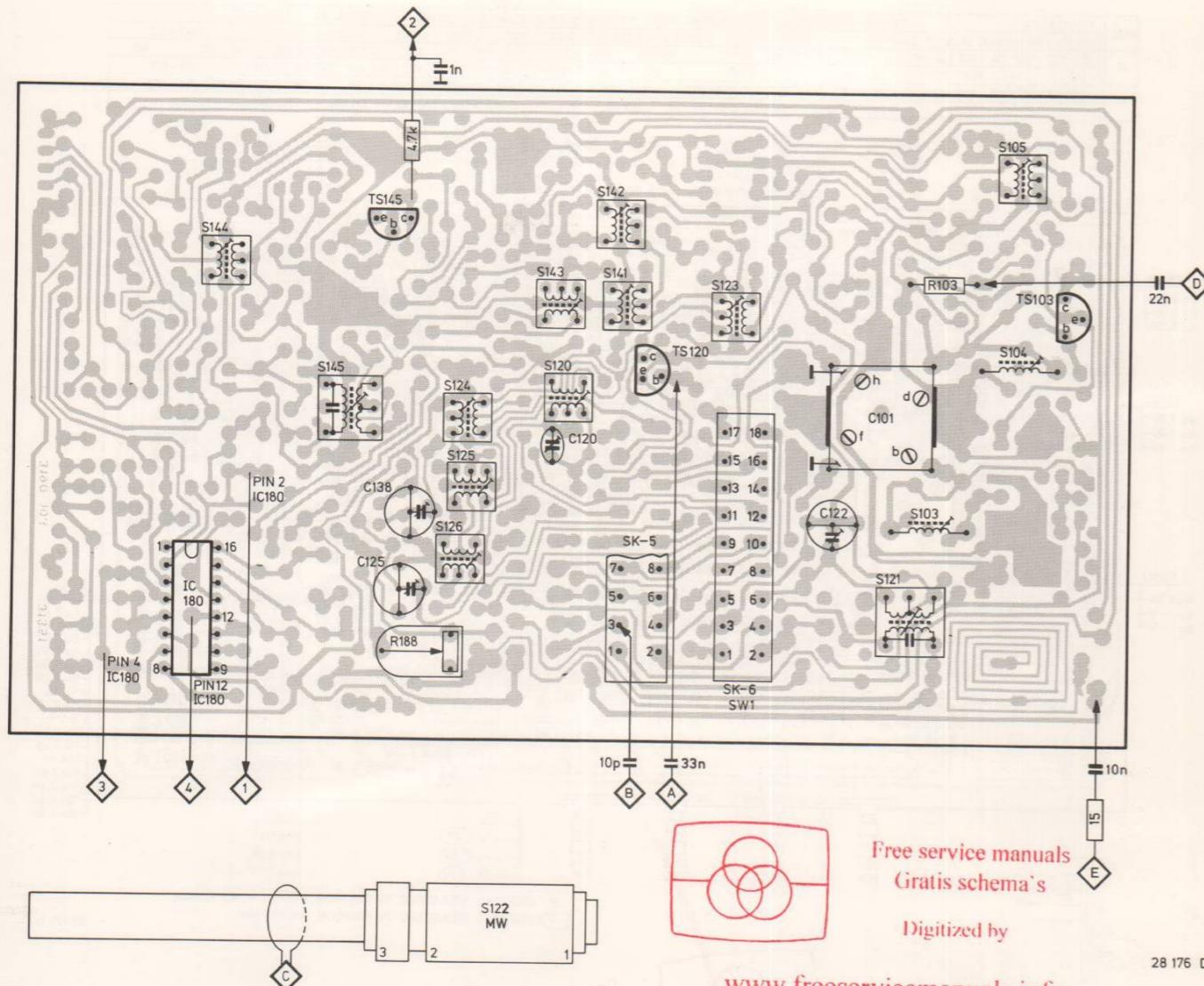


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3103 303 3050.2

29 276 B12



- GB**
- 1 Place the peak of the band-pass curve in the middle of the picture by shifting the sweep frequency.
 - 2 Adjust for maximum height and symmetry.
 - 3 Adjust for linearity and symmetry of the S-curve.

- F**
- 1 Le top de la courbe de réponse doit être amené au centre de l'écran par glissement de la fréquence de modulation.
 - 2 Ajuster sur hauteur et symétrie maximum.
 - 3 Ajuster pour la linéarité et la symétrie de la courbe en S.

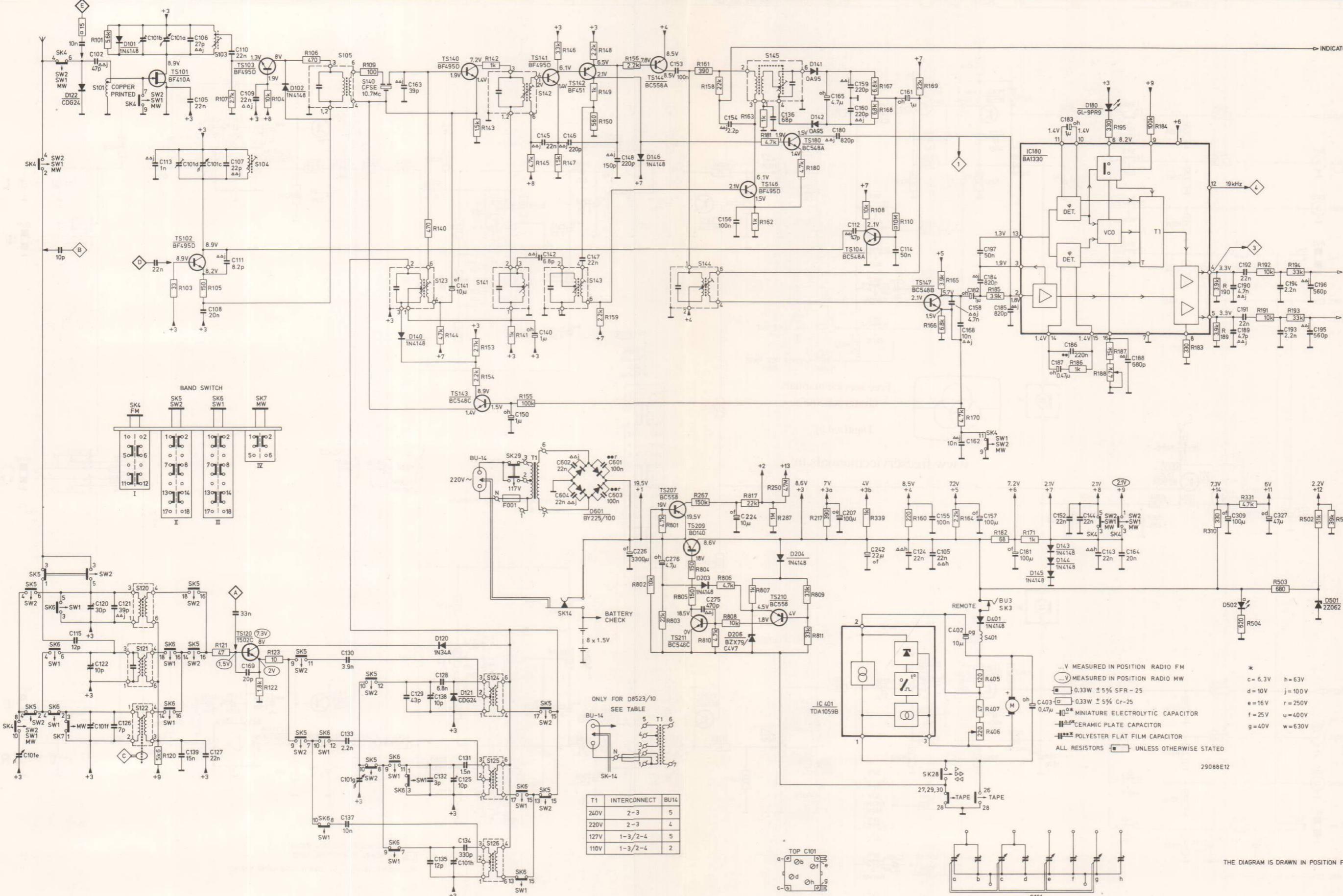
- I**
- 1 Il pico della curva di risposta deve trovarsi al centro dello schermo, il chè si farà spostando la frequenza di Wobbulazione.
 - 2 Regolare per un massimo di altezza e di simetria.
 - 3 Regolare per linearità e simetria della curva ad S.

"Bei notwendigem Abgleich ist das Gerät auf die gesetzlich vorgeschriebenen Eckfrequenzen abzulegen."

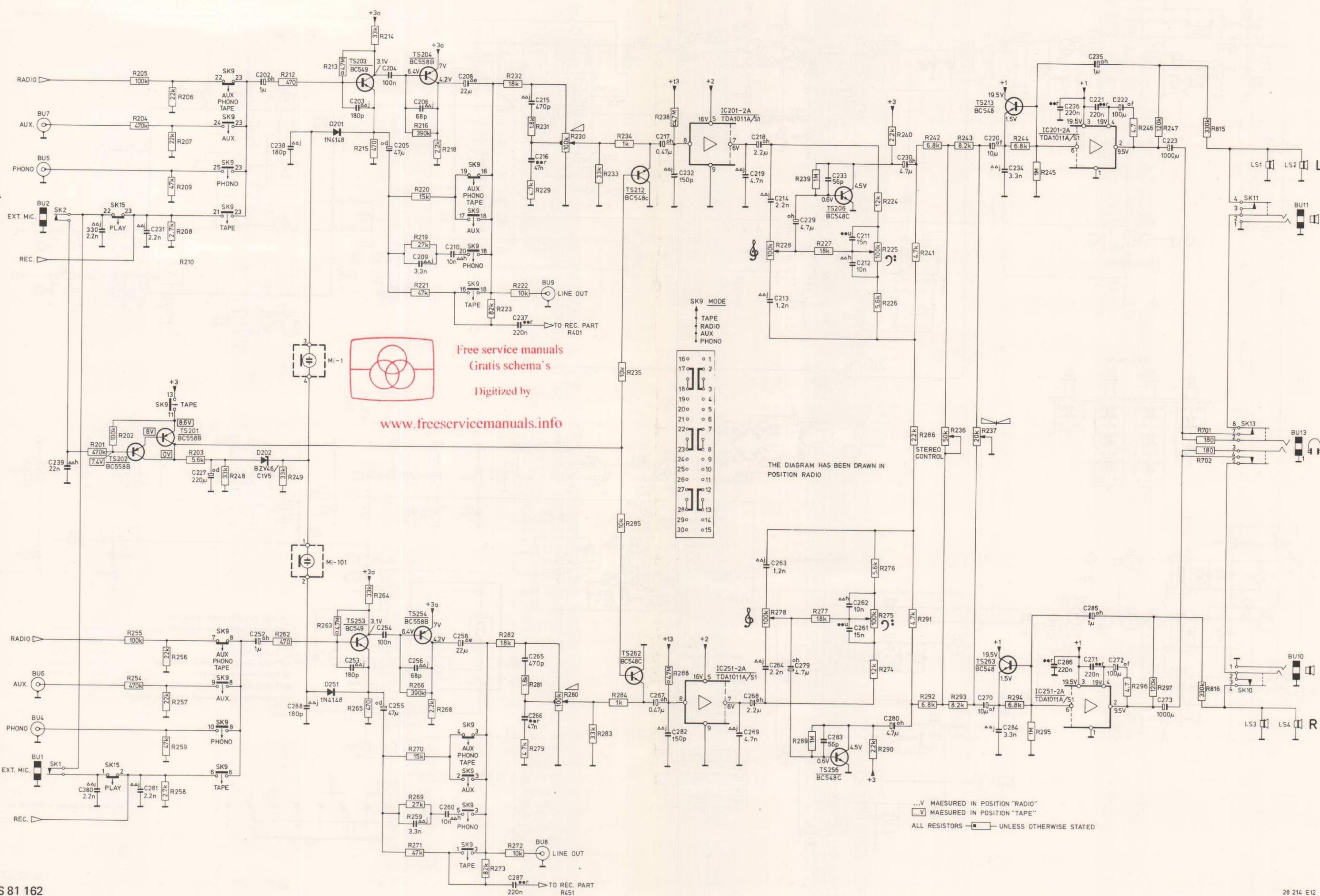
SK			C101			
MW-SK7	455 kHz +1 kHz mod.		Max. cap.	S144 S143 S141 S123		
MW SK-7	512 kHz		Max. cap.	S126		
	1635 kHz		Min. cap.	C101h		
	600 kHz			S122		
	1400 kHz			C101f		
SW1 SK-6	2.2 MHz		Max. cap.	S125		
	7.45 MHz		Min. cap.	C125		
	2.5 MHz			S121		
	7.2 MHz			C122		
SW2 SK-5	9.3 MHz		Max. cap.	S124		
	22.2 MHz		Min. cap.	C138		
	10 MHz			S120		
	21 MHz			C120		
FM-IF						
FM-SK4	10.7 MHz Δf (sweep range) 10-11 MHz		Min. cap.			
				S142 S105		
				S145		
FM-RF						
FM-SK4	87.35 MHz +1 kHz mod.		Max. cap.	S104*		
	108.2 MHz +1 kHz mod.		Min. cap.	C101d		
	87.35 MHz +1 kHz mod.			S103*		
	108 MHz +1 kHz mod.			C101b		
Stereo-Decoder						
FM-SK4	no signal		R188			

* Trimming rod 4822 395 50135

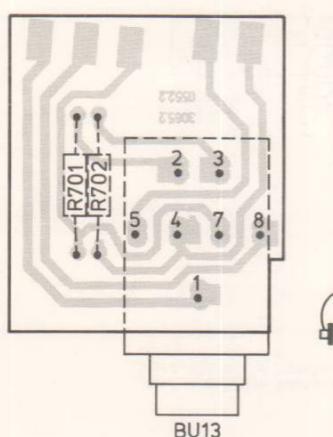
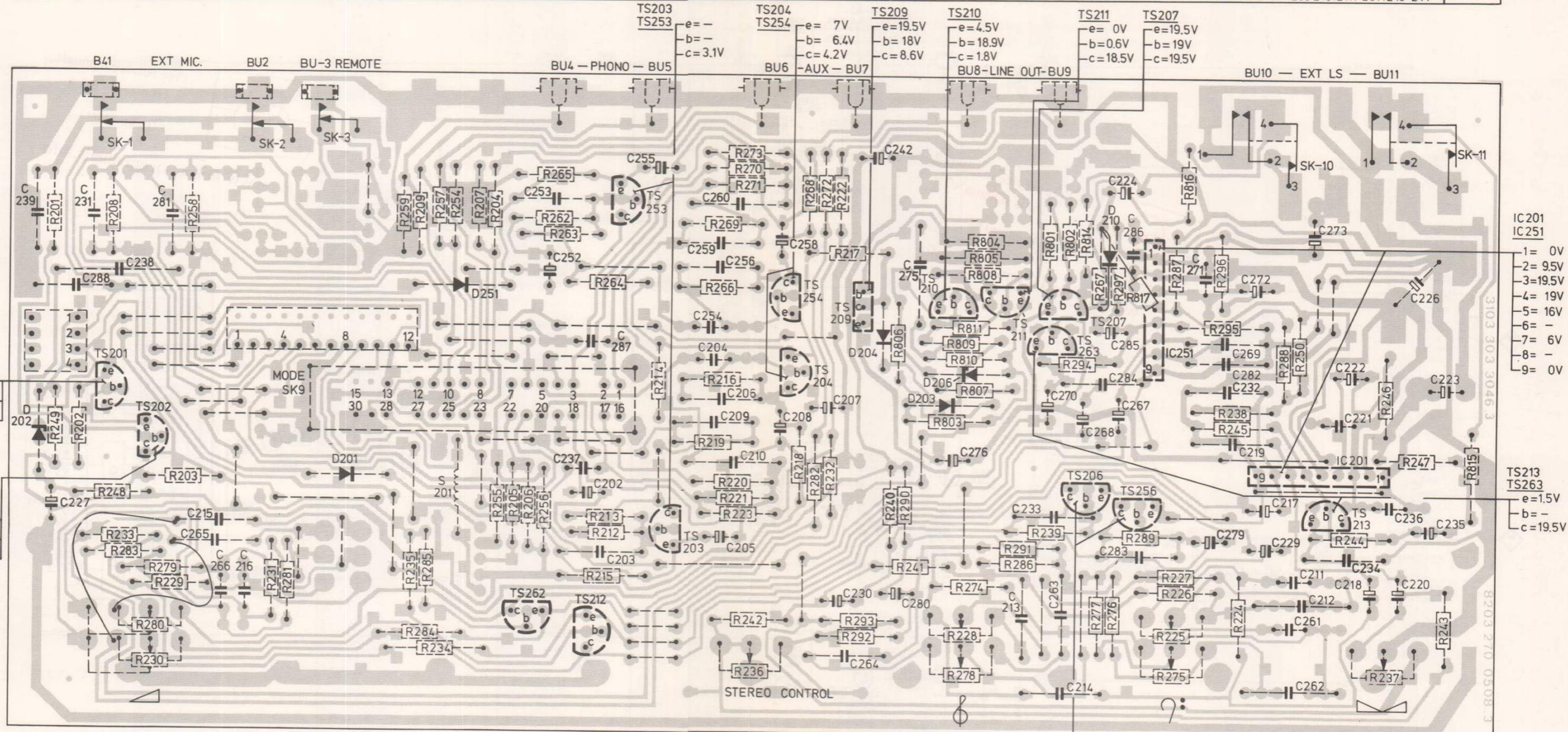
↓ Repeat - Herhalen - Répéter - Wiederholen - Ricominciare - Repetera - Gentage - Gjentagelse - Toista



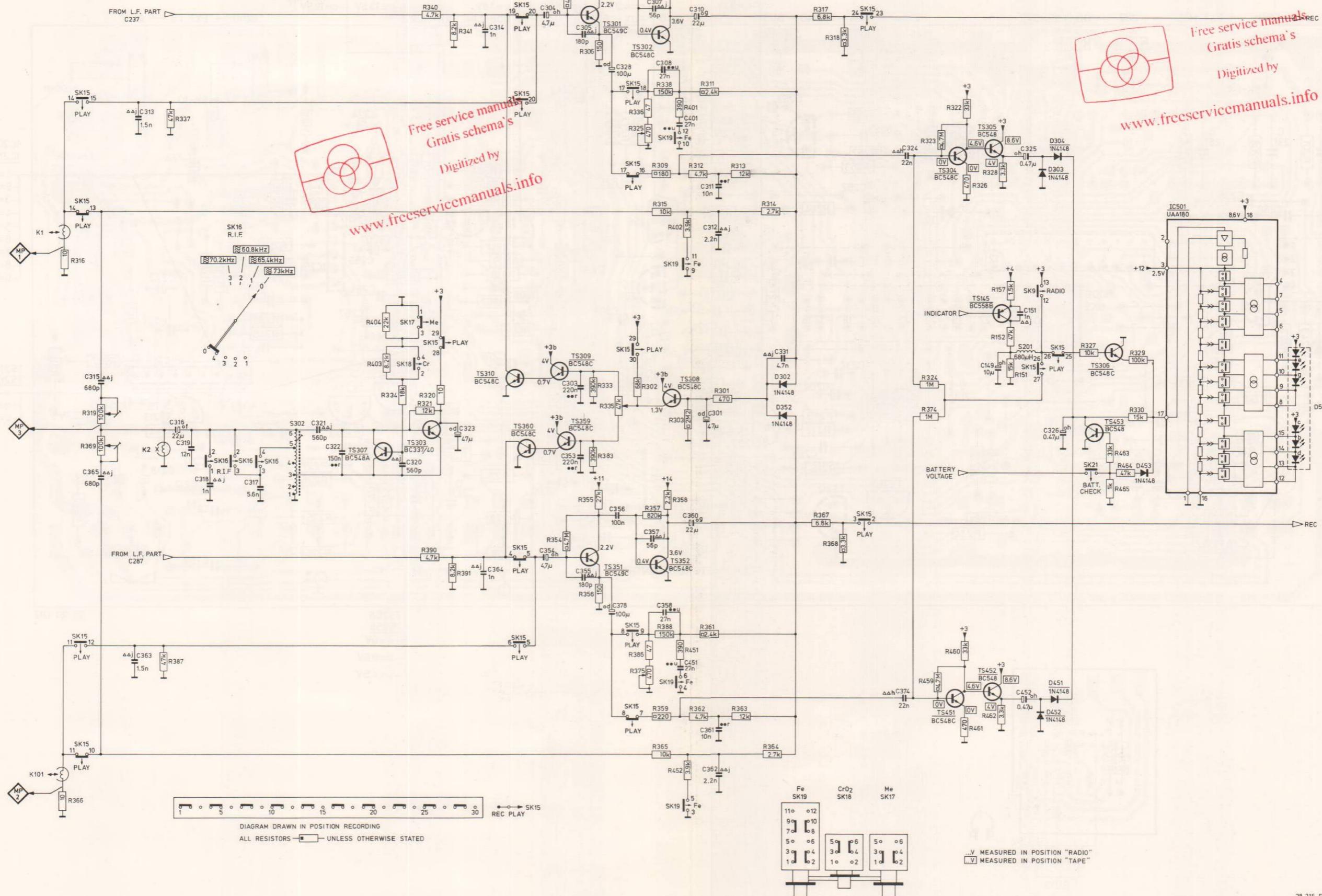
MISC	BU2 5.7	TS202		D201	TS203	TS204		BU9	TS212		IC201-2A	TS206		TS213	IC201-2A		BU11.13							
	BU1.4.6	TS201		D202	D251	TS253	TS254		BU8	TS262		IC251-2A	TS256		TS263	IC251-2A		BU10						
C		231	227	202	238	203	204	206,209	210,208	237	215	216	217	232	219,218,214,213,229	233	211,212	230	220,234	236	235	221	222	223
	239	330,380		281	252	288	253	254...256,259	260,258	287	265	266	267	282	269,268,264,263,279	283	261,262	280	270,284	286	285	271	272	273
R		201,202	204	208,209	203,248	212,249	213	214,215	216,218...221	223,232,222,229,231	230,233,234,235		238		228	239,227	224...226,240,241,242,236,243,237,	244	245	247	701	815		
		254	258,259		262	263	264,265	266,268	271	273,282,272,279,281	280,283,284,285		288		278	289,277	274...276,290,286,291,292,293	294	295	296	297	702,816		



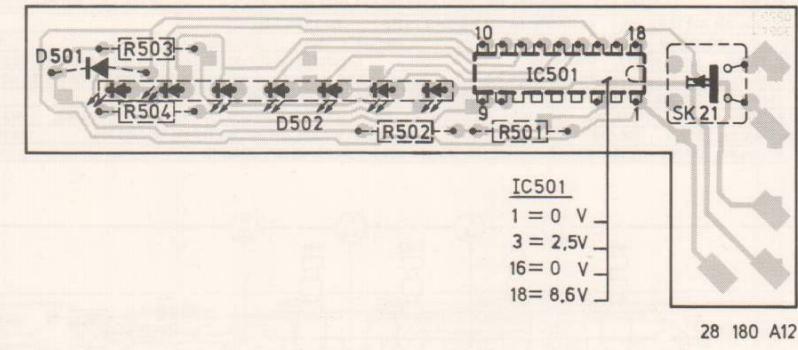
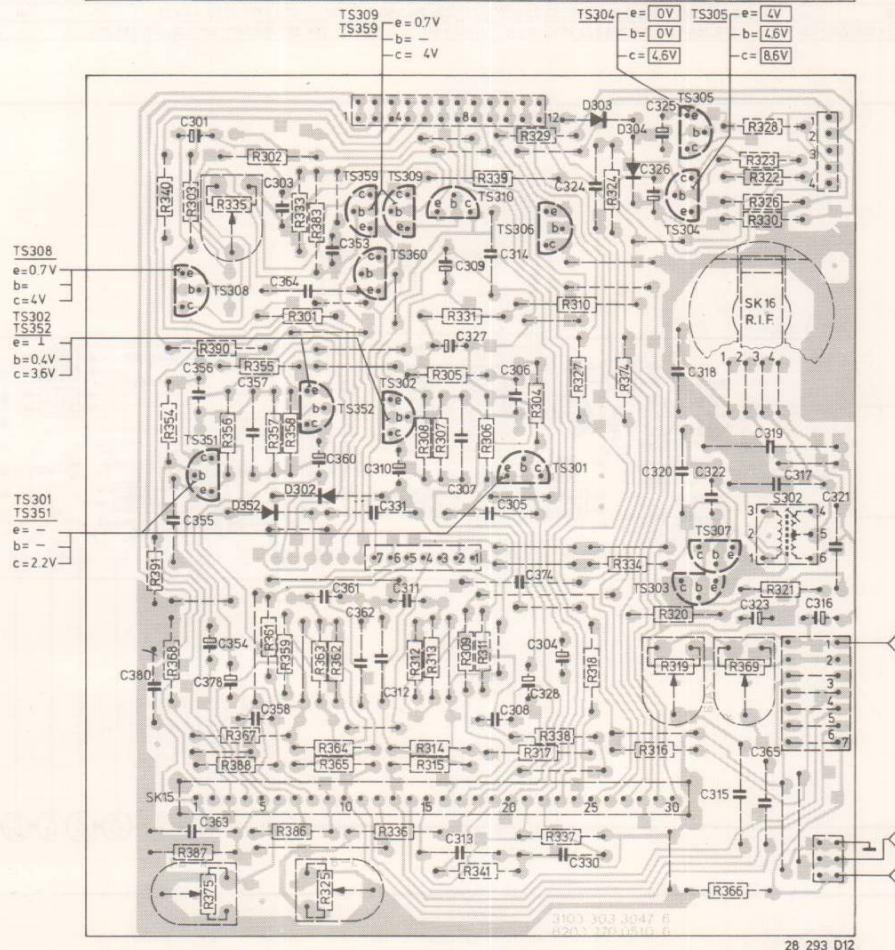
MISC.	D202	TS201.TS202	D201	S201.TS262 TS 212	TS203	D203	TS211	TS206 TS256.	IC 201 TS 213	MISC.
					D251	TS253	TS 254	TS209 TS 204 D204, TS 210	TS263 TS 207	D206 IC 251, D210
C	227.238.288.216.265.215.266				287.237	203.202.205.209	210	264.230.280.275	233.213.214.263	286.224.283 271.279.229.217.211.212.261.262.218.220.234-236
	231.239	281.			252-256.258÷260	204.206-208		242	268.267.284	285 270 276.272.219.232.282.269.221-223.226 273
R	249.230.248.280.229.279			231.281.284.234.235.285.255.205.206.256.215.212.213.236.242.223.220.221.219.218.282.232.292.293.241.240.290.274÷278.224-228.239.289.286.291				817.287.816		815
	201÷203.208.233.258.283			259.209.257.254.207.204.262÷265.214		216.266.217.268÷273.222	801÷813		294.267.297.814	245.238.295.296.288.250.246.247.237.243.244



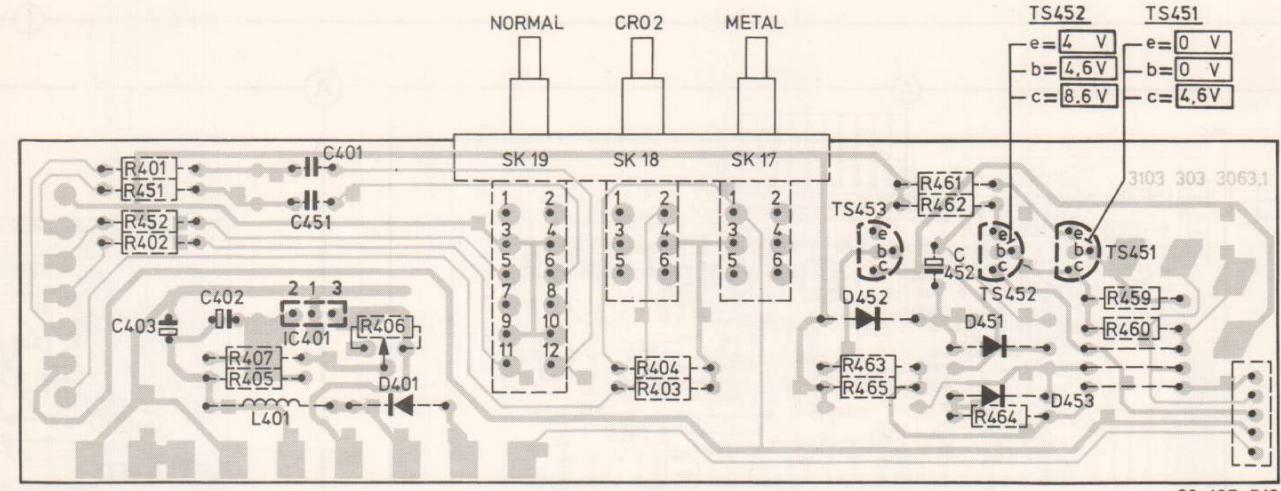
MISC	K1	S302		TS307		TS303		TS310		TS309		TS301		TS302		TS308		D302		TS304		TS305, TS145		D303, D304, TS453, TS306		D453, IC501		D5						
MISC	K101	K2		TS360		TS359		TS351		TS352		D352		TS451		TS452		S201		D452, D451		TS304		TS305, TS145		D303, D304, TS453, TS306		D453, IC501		D5				
C	315	313	315	319.	318	317	321	322	320	323	314	304.	303.	305	328.	306	307.	308.	401.	310	312.	301	331	324	149.	151.	325	326						
C	365	363							364		354.	353.	355	378.	356	357.	358.	451.	360	362			374		452									
R	316		337						340	341		304.	305.	306	336.	325.	307	309.	401.	402.	311	313	314	317	318	323	322.	326	328					
R		319.	369									404.	403.	334.	321.	320		333.	383.	355.	302.	339.	315.	388.	365.	303	301	324.	374	157.	152.	151	327.463+465.329.330	
R	366		387									390	391		354.	355.	356	386.	375.	357	359.	451.	452.	361	363	364	367	368	459	460.	461	462		



MISC	D302 TS301 TS303 TS307 S302									
	TS351,TS308,D352,TS352					TS302 TS359 TS309 TS360 TS310 TS306				
C	380	301.355..378.354.358	362.312.361.311.313	363..327	330.328..308	304..371				365
	356	357.378.364.360	310.303.353.331	305..307	309.314.324..326		319			315..323
R	391.390..375.386..388.362..365	367.368..361.359..311..315..41			336..338..337..317..316..334..319..320..366..369..321					
	340..354..358..303..325	302..333..301..383	331..339..329..304..309..327..310..374..324..330..326..322..323..328							

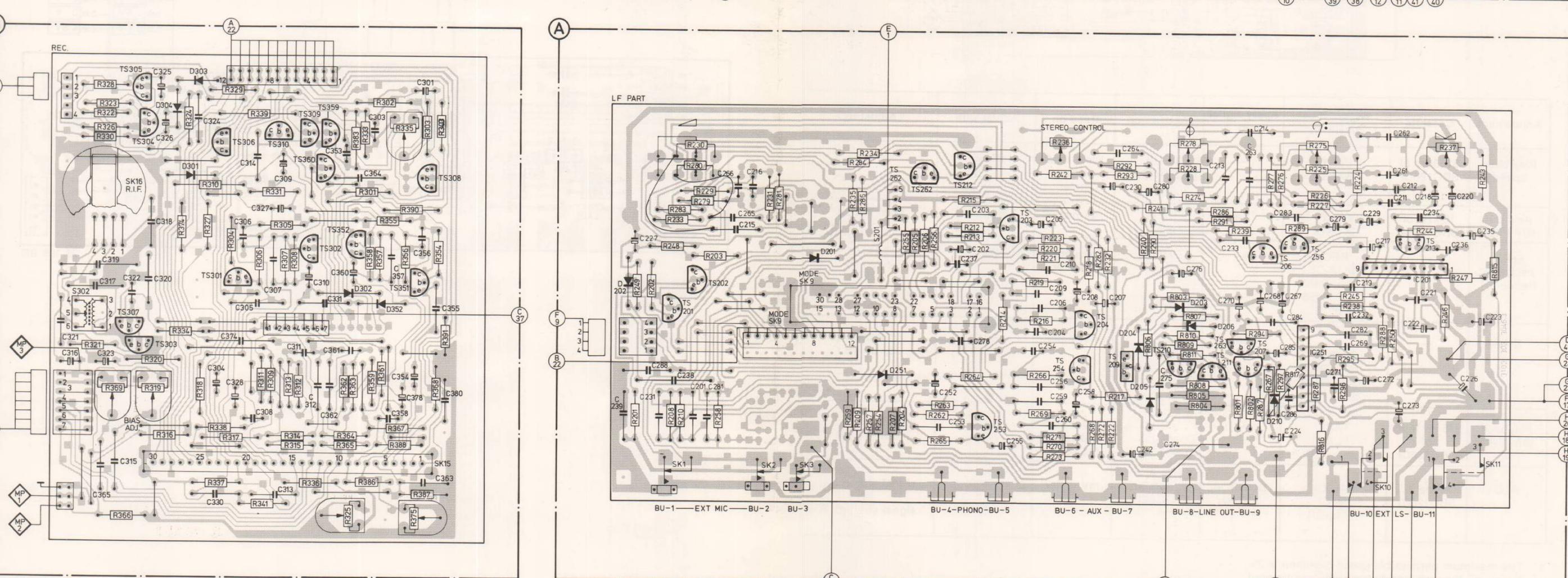
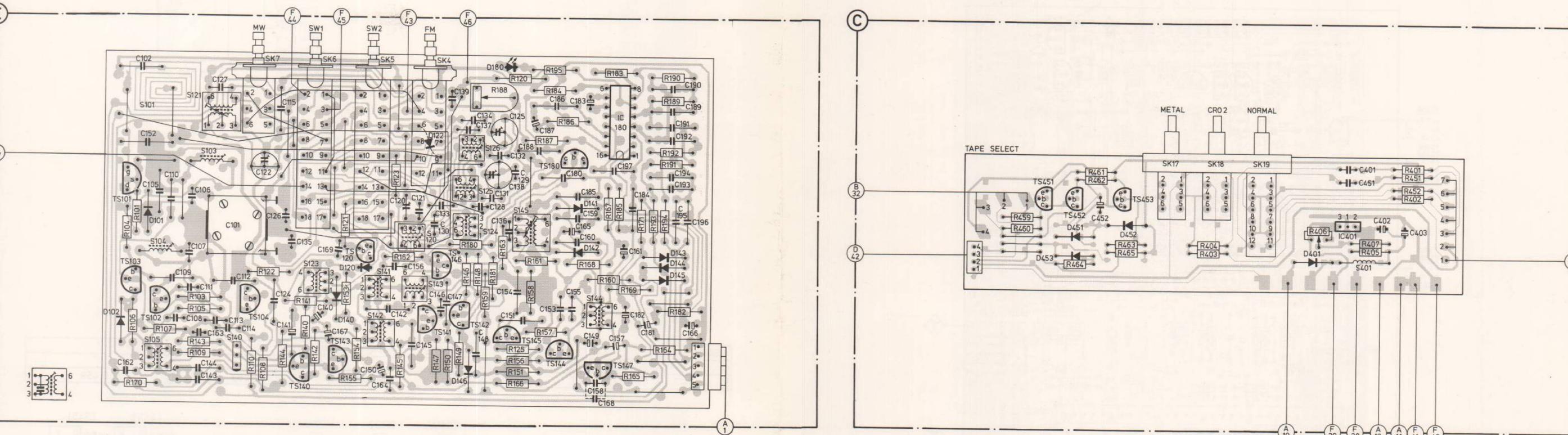


MISC.	L401	IC401	D401	SK 19	SK 18	SK 17	D452	TS453	D451.453.TS452.451
C	403	402	451.401				452		
R	401.402.451.452.405.407		406		403.404		465.463	462.461.464	460.459

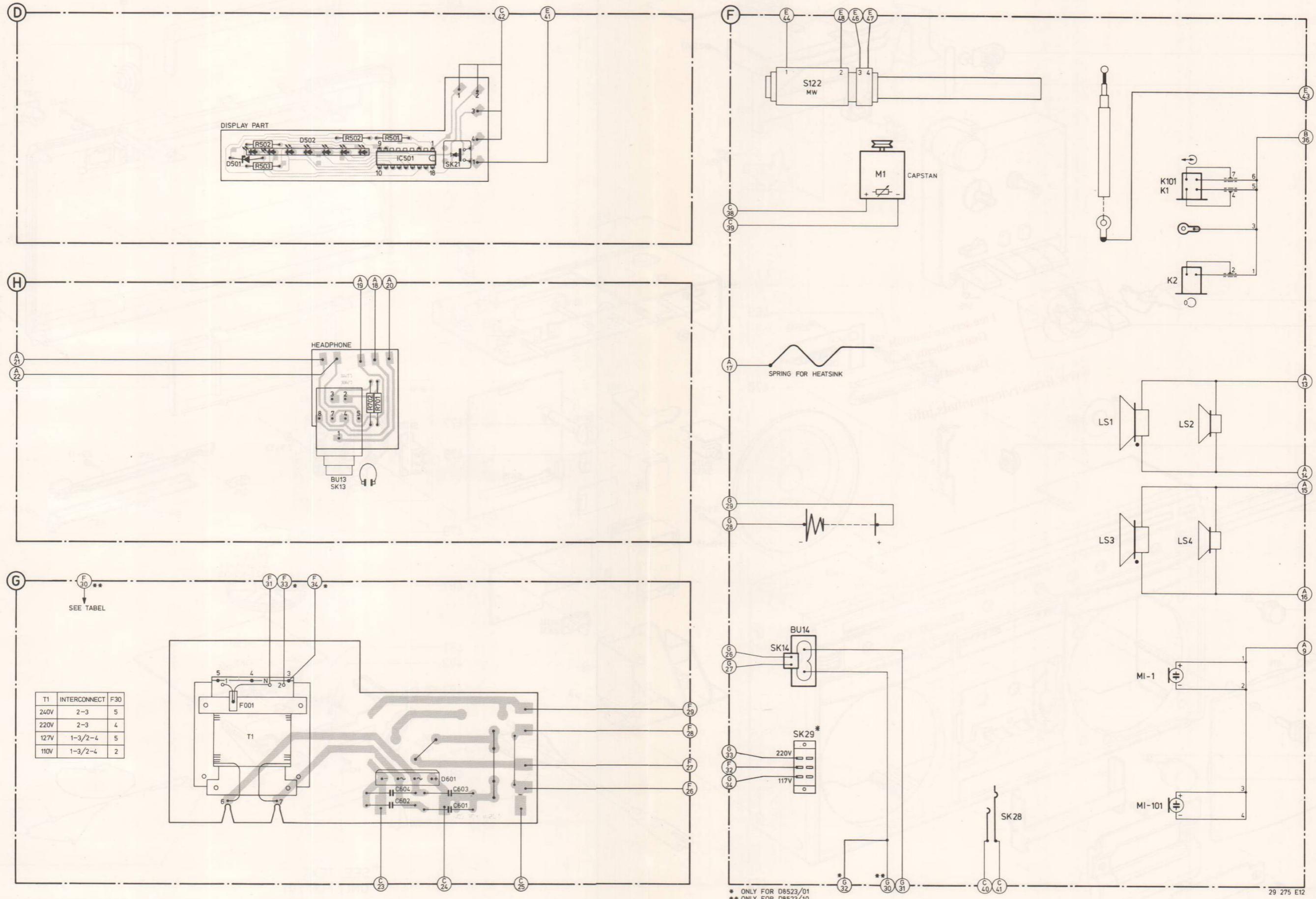


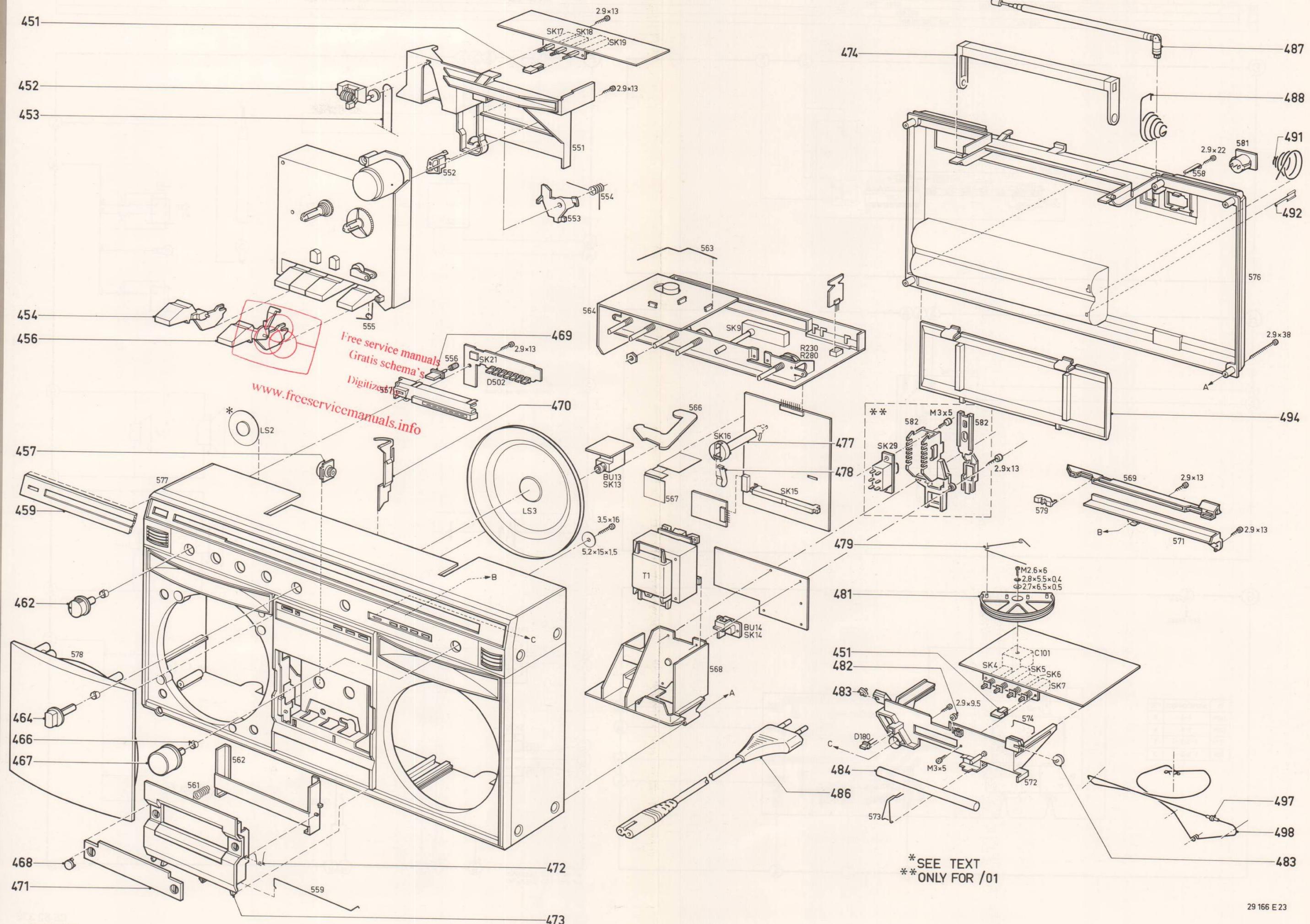
Adjustment	Cassette	Recorder in position	Apply signal to	Measure on	Read on	Adjust with	Adjust to
Play back speed	3150 Hz of SBC126Cr	PLAY SK18-Cr	—	BU9 (BU8)	Wow- and flutter meter	R406	*a
Azimuth R/P head	10 kHz of SBC126Cr	PLAY SK18-Cr	—	BU9 (BU8)	mV-meter	Left screw R/PB head	Max. output
Erase oscillator frequency	—	REC SK18-Cr C R403 C R453 SK16 "0"	—	MP-3	Frequency counter	S302	73 kHz ± 200 Hz
BIAS	—	REC SK18-Cr C R403 C R453 SK16 "0"	—	MP-1 MP-2	mV-meter	R319 R369	6 mV ± 1.5 dB
Playback sensitivity	315 Hz 0 dB of SBC126Cr	TAPE PLAY	—	BU9 (BU8)	mV-meter (indicators full scale)	R325 R375	650 mV L/R ± 2 dB
ALC	Side 2 SBC126Cr	AUX. REC. SK18-CR	BU7/BU6 330 Hz ≈ 1 V	R318 (R368)	mV meter	R335	signal strength L = signal strength R

a* The maximum permissible speed deviation is 2%. Moreover, the wow-and-flutter value can be read. This value should not exceed 0.3%.

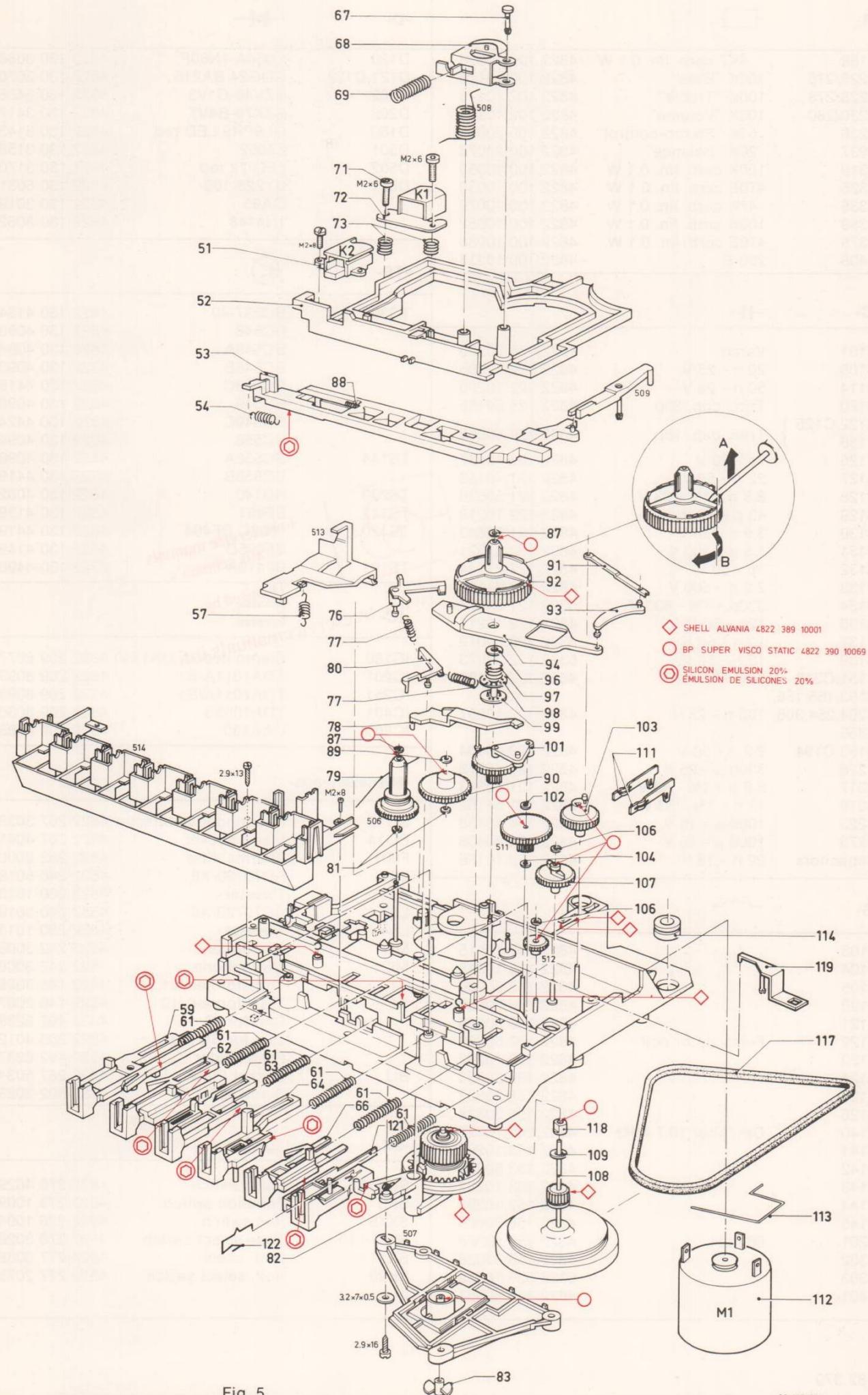


MISC C	D501.T1.F001	D502	IC501	D601	SK21	SK14.29	S122	M1	SK28	LS1+LS4.MI-1.MI-101.K1.2.101
R	503.504	502	602.604	601.603	502.701.501					





51	4822 249 40107
52	4822 403 51078
53	4822 417 50134
54	4822 492 31268
55	4822 403 51447
57	4822 492 31264
59	4822 403 10149
61	4822 492 51228
62	4822 403 30284
63	4822 403 30283
64	4822 403 30282
66	4822 403 10148
67	4822 462 71108
68	4822 403 51071
69	4822 492 51227
71	4822 502 11454
72	4822 249 10157
73	4822 492 51229
76	4822 403 51067
77	4822 492 62134
78	4822 403 51068
79	4822 492 62035
80	4822 403 51048
81	4822 532 50692
82	4822 528 70291
83	4822 522 31212
87	4822 532 51061
88	4822 492 51137
89	4822 532 50268
90	4822 522 31263
91	4822 403 51049
92	4822 528 20286
93	4822 403 51051
94	4822 403 51047
96	4822 532 51067
102	4822 532 51054
103	4822 522 31272
104	4822 532 51054
106	4822 532 50262
107	4822 522 31261
108	4822 528 60171
109	4822 532 50993
111	4822 290 80345
112	4822 361 20145
113	4822 492 61989
114	4822 325 60038
117	4822 358 30223
118	4822 520 30296
119	4822 403 51096
121	4822 403 10187
122	4822 492 40525



-R-		-D-			
R188	4K7 carb. lin. 0.1 W	4822 100 10036	D120	1N34A 1N60P	4822 130 3086
R225/275	100K "Bass"	4822 102 10176	D121,D122	CDG24 BA216	4822 130 3070
R228/278	100K "Treble"	4822 102 10176	D202	BZV46-C1V5	5322 130 3486
R230/280	100K "Volume"	4822 102 10175	D206	BZX79-B4V7	4822 130 3417
R236	50K "Stereo-control"	4822 100 20077	D180	GL9PR9 LED red	4822 130 3143
R237	20K "Balance"	4822 100 20076	D501	2Z062	4822 130 3158
R319	100K carb. lin. 0.1 W	4822 100 10052	D502	LED 7x red	4822 130 3170
R325	470E carb. lin. 0.1 W	4822 100 10038	D601	BY225-100	4822 130 5031
R335	47K carb. lin. 0.1 W	4822 100 10079		OA95	4822 130 3019
R369	100K carb. lin. 0.1 W	4822 100 10052		1N4148	4822 130 3062
R375	470E carb. lin. 0.1 W	4822 100 10038			
R406	220 E	4822 100 10233			
-C-		-TS-			
C101	Varco	4822 125 20226	TS303	BC337-40	4822 130 4134
C108	20 n - 25 V	4822 122 10205		BC548	4822 130 4093
C114	50 n - 25 V	4822 122 10206		BC548A	4822 130 4094
C120	Trim. cap. 30p	4822 125 50185		BC548B	4822 130 4093
C122,C125 }	Trim. cap. 10p	4822 125 50062		BC548C	4822 130 4419
C138				BC549	4822 130 4096
C126	7p - 50 V	4822 122 40137		BC549C	4822 130 4424
C127	22 n - 50 V	4822 121 40153		BC558	4822 130 4094
C128	6.8 n - 1% - 63 V	4822 121 50538	TS144	BC558A	4822 130 4096
C129	43 p - 50 V	4822 122 10218		BC558B	4822 130 4419
C130	3.9 n - 50 V	4822 121 50643		BD140	4822 130 4082
C131	1.5 n - 100 V	4822 122 31221		BF451	4822 130 4139
C132	3p - 50 V	4822 122 31444		BF502C BF494	4822 130 4419
C133	2.2 n - 500 V	4822 122 31116		BF495D	4822 130 4149
C134	330p - 1% - 630 V	5322 121 54077		BF410A Schema's	5322 130 4490
C135	12p - 50 V	4822 122 10217			
C137	10 n - 50 V	5322 122 34072			
C139	15 n - 50 V	5322 122 34073			
C151,C318	1 n - 50 V	4822 122 10162			
C153,155,156,					
C204,254,306,	100 n - 25 V	4822 122 10207			
C356					
C193,C194	2.2 n - 50 V	4822 122 10164			
C226	3300 μ - 25 V	4822 124 40378			
C317	5.6 n - 1% - 63 V	4822 121 50543			
C319	12 n - 1% - 63 V	5322 121 54162			
C223	1000 μ - 16 V	4822 124 40438			
C273	1000 μ - 16 V	4822 124 40438			
Capacitors	22 n - 16 V	4822 122 10166			
-S-		-IC-			
S103		4822 158 10515			
S104		4822 158 10515			
S105		4822 153 50206			
S120		4822 156 30839			
S121		4822 156 30565			
S122	Ferroceptor coil	4822 157 50889			
S123		4822 153 10292			
S124		4822 156 30836			
S125		4822 156 30837			
S126		4822 156 30838			
S140	Cer. filter 10.7 MHz	4822 242 70427			
S141		4822 153 10292			
S142		4822 153 50205			
S143		4822 153 10292			
S144		4822 153 10293			
S145		4822 156 30809			
S201	680 μ H	4822 157 50968			
S302		4822 156 50026			
S303		5322 526 10015			
S401		4822 157 50961			
-SK-		-			
		SK4÷7	Band switch	4822 276 40293	
		SK9	Function switch	4822 273 10095	
		SK15	Rec switch	4822 276 10945	
		SK17÷19	Tape select switch	4822 276 30283	
		SK21	Batt. check	4822 277 30683	
		SK29	Volt. select switch	4822 277 20753	

GB

Safety regulations require that the set be restored to its original condition and that parts which are identical with those specified, be used.

NL

Veiligheidsbepalingen vereisen, dat het apparaat bij reparatie in zijn oorspronkelijke toestand wordt teruggebracht en dat onderdelen, identiek aan de gespecificeerde, worden toegepast.

F

Les normes de sécurité exigent que l'appareil soit remis à l'état d'origine et que soient utilisées les pièces de rechange identiques à celles spécifiées.

D

Bei jeder Reparatur sind die geltenden Sicherheitsvorschriften zu beachten. Der Originalzustand des Geräts darf nicht verändert werden; für Reparaturen sind Original-Ersatzteile zu verwenden.

I

Le norme di sicurezza esigono che l'apparecchio venga rimesso nelle condizioni originali e che siano utilizzati i pezzi di ricambio identici a quelli specificati.