

## 3. Disassembly and Reassembly

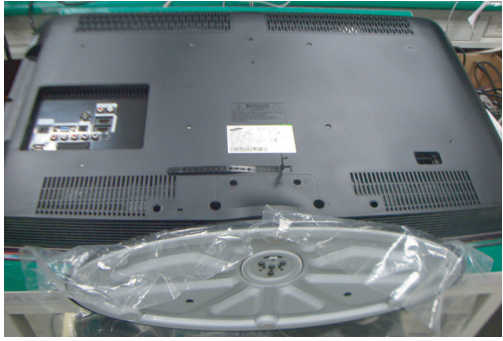



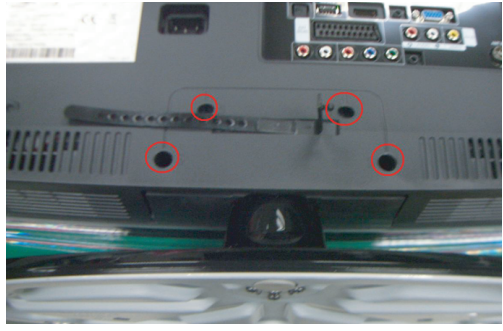
This section of the service manual describes the disassembly and reassembly procedures for the LE19/22B45\*\*\*, LE26/32B45\*\*\* LCD TV.

**⚠ WARNING:** This LCD TV contains electrostatically sensitive devices. Use caution when handling these components.


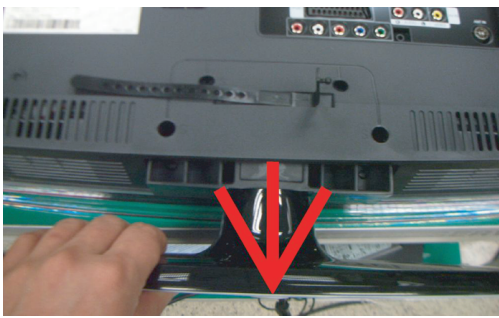


### 3-1. Disassembly and Reassembly


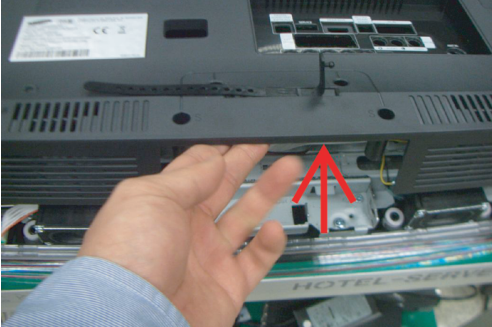
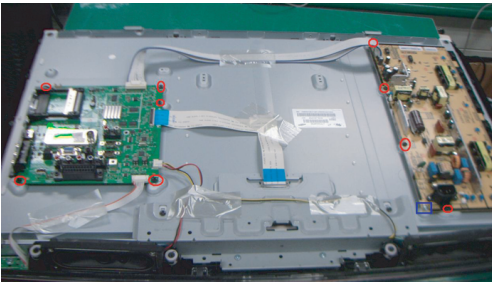
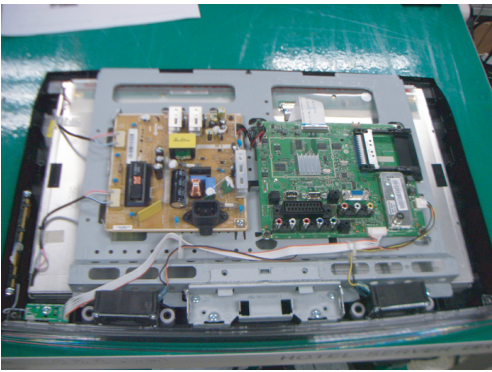
**⚠ Cautions:**

1. Disconnect the LCD TV from the power source before disassembly.
2. Follow these directions carefully; never use metal instruments to pry apart the cabinet.

Description	Picture Description	Screws
1. Place the TV face down on cushioned table. Remove 4 screws from the Stand. Remove stand.		26/32"
		19/22" 
		26/32"
		19/22"

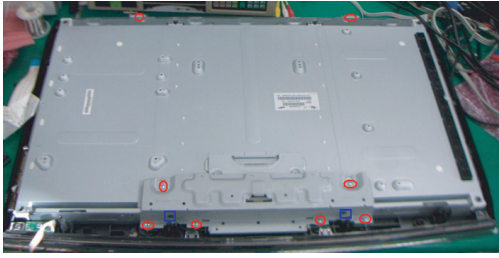




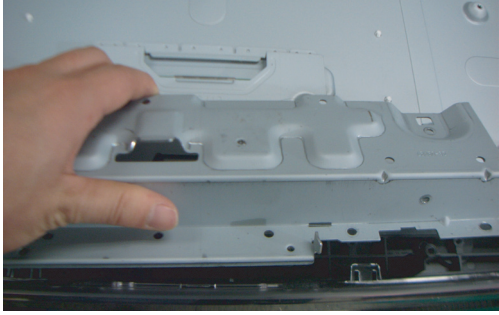
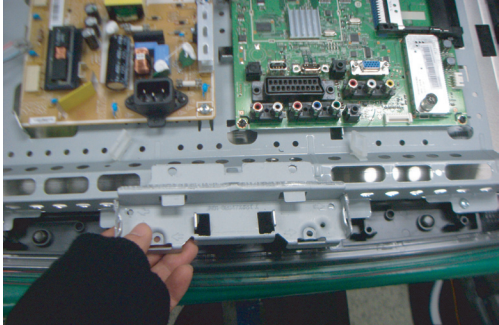

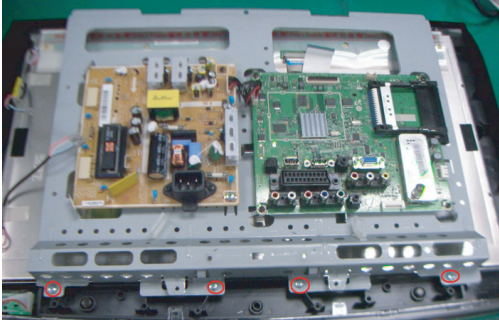
3. Disassembly and Reassembly

Description	Picture Description	Screws
		26/32"
		19/22"
<p>2. Remove the 10 screws of rear-cover.            19" : 2, 22" : 3, 26"/32" : 10</p>		26/32"
		19/22"

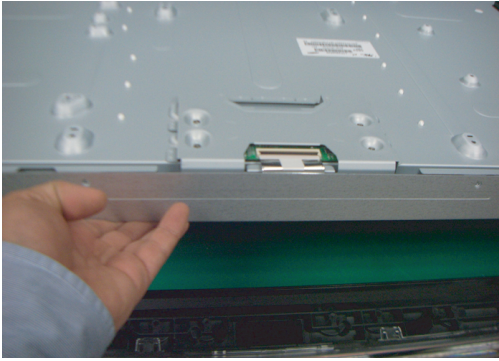
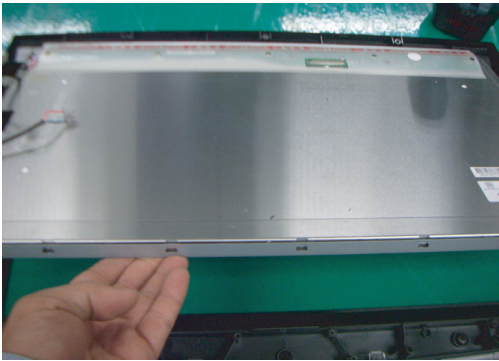
Description	Picture Description	Screws
<p>3. Lift up the rear-cover.</p>		<p>26/32"</p>
		<p>19/22"</p>
<p>4. Remove the 5 screws of main board and 5 screws of IP board. And remove speaker and harness.</p>		<p>26/32"</p>
		<p>19/22"</p>



3. Disassembly and Reassembly

Description	Picture Description	Screws
<p>5. Remove the 2 screws of bracket TOP. Remove the 8 screws of bracket stand link. (TOP : 26/32" : 2, Stand link : 26" :6, 32" : 8)</p>		   
<p>6. Lift up the bracket TOP and stand link. and remove 4 screws of bracket(22")</p>		<p>26/32"</p>
		<p>19/22"</p>
		<p>26/32"</p>
		<p>19/22"</p>



Description	Picture Description	Screws
7. Lift up the panel.		26/32"
		19/22"

※ Reassembly procedures are in the reverse order of disassembly procedures.