### AMERICAN PARIO CO., INC. 445 PARK AVENUE NEW YORK 22, N. Y.



RCA

# RCA VICTOR

**High-Fidelity Combination** 

### MODEL 7-HFR-1

Tuner/Amp. Chassis No. RC-1168
Tape Rec. Chassis No. RS-161
Record Changer RP-205-5
Tape Recorder TR-2-5

# SERVICE DATA

- 1956 No. 26 -

PREPARED BY COMMERCIAL SERVICE
RCA SERVICE CO., INC.
CAMDEN 8, N. J.

#### RADIO CORPORATION OF AMERICA

RCA VICTOR RADIO AND "VICTROLA" DIVISION

#### SPECIFICATIONS

IUMING	RANGE
Ctomdo	nd Danad

Mahogany or Light Oak

#### TUBE COMPLEMENT

#### Tuner/Amplifier Chassis RC-1168

(1)	RCA	6CB6
(2)	RCA	6X8 Mixer & Oscillator
(3)	RCA	6BA6I.F. Amplifier
(4)	RCA	6AU62nd F.M. I.F. Ampl.
(5)	RCA	6AU6 3rd F.M. I.F. Ampl.
(6)	RCA	6AL5Ratio Detector
(7)	RCA	6AV6 A.M. Det.—AVC
(8)	RCA	6AL7-GTTuning Eye
(9)	RCA	5Y3GT Rectifier
(10)	RCA	6CG7Two-Stage A.F. Ampl.
(11)	RCA	6CG7 A.F. Amp. & Phase Splitter
(12)	RCA	6V6GTOutput
(13)	RCA	6V6GTOutput

#### Tape Recorder Chassis RS-161

(1)	RCA	12AX7	Amplifier
(2)	RCA	12AU7 A.F. A	Amplifier
(3)	RCA	6CG7	Scillator
(4)	RCA	6X4	Rectifier
(5)	RCA	6E5Rec. L	evel Ind.

#### RECORD CHANGER (RP-205-5)

#### AUDIO POWER OUTPUT

10	watts						40	•			7	N	i	tl	1	1	es	SS	5	tŀ	10	ı	1	1	1/2	2	%	,	distort	ion	
15	watts					٠.																							Maxim	um	

#### 

#### LOUDSPEAKERS

One	12" P	M "	woofer"	 6-8	ohms	@	400	cycles
Two	31/2"	PM	"tweeters"	 6-8	ohms	@	3000	cycles

#### CABINET DIMENSIONS

Height,	35"	Width,	37"	.Depth, 171/8"	

#### POWER SUPPLY RATING

115 volts, 60 cycles, 250 watts (includes record changer and tape recorder).

#### DESCRIPTION

The "MARK IIID" is a high-fidelity combination instrument consisting of a tuner/amplifier, record changer, tape recorder and three speakers all in one cabinet.

The tuner/amplifier incorporates a tuned r.f. stage, mixer/oscillator, one stage of AM i.f. amplification and three stages of FM i.f. amplification. Audio amplification consists of three AF amplifier stages, phase splitter and push-pull output on all four functions. Inverse feed-back, applied to the third AF amplifier, is derived from a tapped resistive output load. The circuit is designed to enable tape recordings to be made from either radio programs or records. The program being recorded can be monitored on the speakers. A type

6AL7-GT tuning eye is used for accurate tuning on both AM and FM.

One 12-inch wide-range speaker and two 3½-inch speakers are used for wide acoustic range and panoramic sound distribution.

The four-speed record changer is housed in a roll-out drawer. It utilizes a ceramic dual-stylus pickup in a die-cast aluminum pickup arm.

The high-fidelity tape recorder is housed in a top-opening compartment. Features include: tuning eye for recording level indication, pushbutton controls, two-speed operation and easy loading. Recording level can be set when tape is not in motion.

#### ALIGNMENT PROCEDURE

#### Alignment Sequence

Due to the use of separate I.F. transformers, there is little interaction between the 10.7 mc. and the 455 kc. adjustments. There is a slight interaction of adjustments on the tuning

condenser between AM and FM.

If a large amount of adjustment is required of any circuit, all others should be checked in the following order:

FM I.F. AM I.F. AM Osc., ant. and r.f. FM Osc., ant. and r.f.

Final adjustment of AM ant. trimmer should be made with chassis and antenna in cabinet.

#### **Alignment Indicators**

For measuring the developed d-c voltage across R36 or R37 during FM alignment an RCA VoltOhmyst® or an equivalent meter should be used.

The RCA VoltOhmyst can also be used to indicate audio output voltage across the voice coil or developed voltage on the AVC bus.

#### Signal Generator

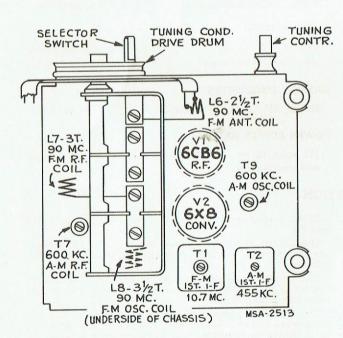
For alignment operations connect the low side of the signal generator to the receiver chassis. The output of the signal generator should always be controlled to prevent over-loading or excessive AVC action.

#### Oscilloscope Alignment

It is preferable to use a sweep generator and oscilloscope for aligning I.F. and R.F. circuits to obtain a visual observation of curve shape during alignment.

With FM sweep generator connected between FM ant. (#3) terminal and chassis, and oscilloscope connected between the junction of R33-C27 and chassis, the overall FM linearity may be observed. There should be a peak-to-peak separation of 250 kc. with 50,000 microvolts input.

For FM alignment of the ratio detector, connect oscilloscope to junction of R33-C27 as in alignment table, adjusting T6 top and bottom cores for 10.7 mc. crossover and balanced peaks. When aligning other FM tuned circuits, connect oscilloscope to pin #1 of V5 (3rd FM IF) and disconnect C24. Follow alignment table sequence, adjusting for maximum gain and symmetry.



FM Coil Locations

#### FM Alignment

RANGE SWITCH IN FM POSITION
VOLUME CONTROL MAXIMUM—TONE CONTROL CENTER

Steps	Connect high side of sig. gen. to—	Sig. gen. output	Turn radio dial to—	Adjust for peak output
1	Pin 1 of V5 6AU6 in series with .01 mfd.*	10.7 mc.	Quiet point at low freq. end	
2	Connect VoltC resistor. Adjus 6 volts d		tput to give	T6 top core for max. d-c voltage across R36 or R37
3	Connect Vol-	Ohmyst from n of R33 and (	chassis to C27.	T6 bottom core for 0 volts d-c
4	Co	nnect VoltOh	myst to pin #1	of V5
5	Pin 1 of V3 6BA6 in series with .01 mfd.*	10.7 mc.	Quiet point	††T5 top core. T3 top & bottom cores.
6	Stator of C1D in series with .01 mfd.*		at low freq. end	††T1 top and bottom cores
7		90 mc.	90 mc.	Remove bottom shield. **Osc. coil L8
8	FM Ant. terminals thru 120 ohms in each side	106 mc.	106 mc. signal	Replace bottom shield. C1A-T ant., C1D-T r.f
9	of line	90 mc.	90 mc.	**L6 ant. L7 r.f.
10	Repeat steps	7, 8 and 9 un improve	ntil further adju e calibration.	stment does not

<sup>\*</sup>Use ceramic disc capacitor with short leads.

TT Alternate loading may be necessary to provide accurate observation of peaks.

Alternate loading involves the use of a 270 ohm resistor to load the plate winding while the grid winding of the SAME TRANSFORMER is being peaked. Then the grid winding is loaded with the resistor while the plate winding is peaked. Only one winding is loaded at any one time. Remove the 270 ohm resistor after T3 and T1 have been aligned.

The position of the FM IF transformer screws should be noted after adjustment. These cores should be peaked with the core part way out of the coil toward the adjusting hole. It is possible to run the IF cores all the way through the FM windings and obtain a second peak. This will cause serious overcoupling and should be avoided by using a marked adjusting stick. The correct peak is always the first peak obtained when the core is started in from the "backed all the way out" position.

Incorrect peaking can seriously affect gain and bandwidth.

Extreme care should be used to avoid running the I.F. cores all the way through the winding and out the other end.

\*\* Note: FM antenna, mixer and oscillator coils are adjustable by increasing or decreasing the spacing between turns. The location of the tap on the antenna coil is % turn to % turn from the ground end.

Oscillator frequency is above signal frequency on both AM and FM.

#### ALIGNMENT PROCEDURE—LEAD DRESS

#### AM Alignment

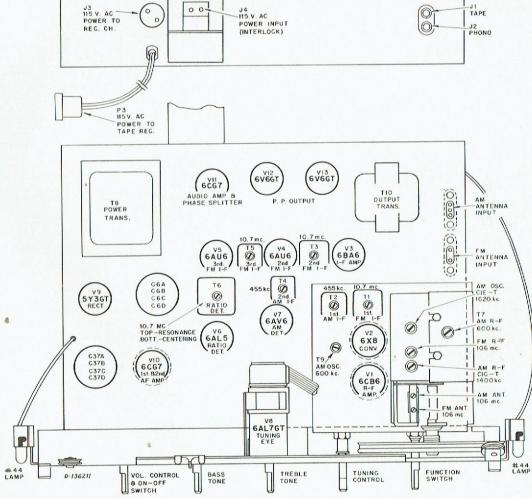
RANGE SWITCH IN AM POSITION

Steps	Connect high side of sig. gen. to—	Sig. gen. output (400 cy. modulation)	Turn radio dial to—	Adjust for peak output
1	Pin 1 of V3 6BA6 in series with .01 mfd.	455 kc.	Quiet point	T4 bottom core (pri.) T4 top core (sec.)
2	T7 term. 4 in series with .01 mfd.		at low freq. end	T2 top core (sec.) T2 bottom core (pri.)
3		1620 kc.	High freq. end of dial (min. cap.)	C1E-T
4	AM terminal on	1400 kc.	1400 kc. signal	C1B-T ant. C1C-T r.f.
5	ant. input strip		0,000 ohm resist f. section of the g	
6		600 kc.	600 kc. signal	T9 osc. (Rock gang.)
7			the 10,000 ohm : eak T7 r.f. at 600	
8	Repeat 3, 4, 5, 6	and 7		

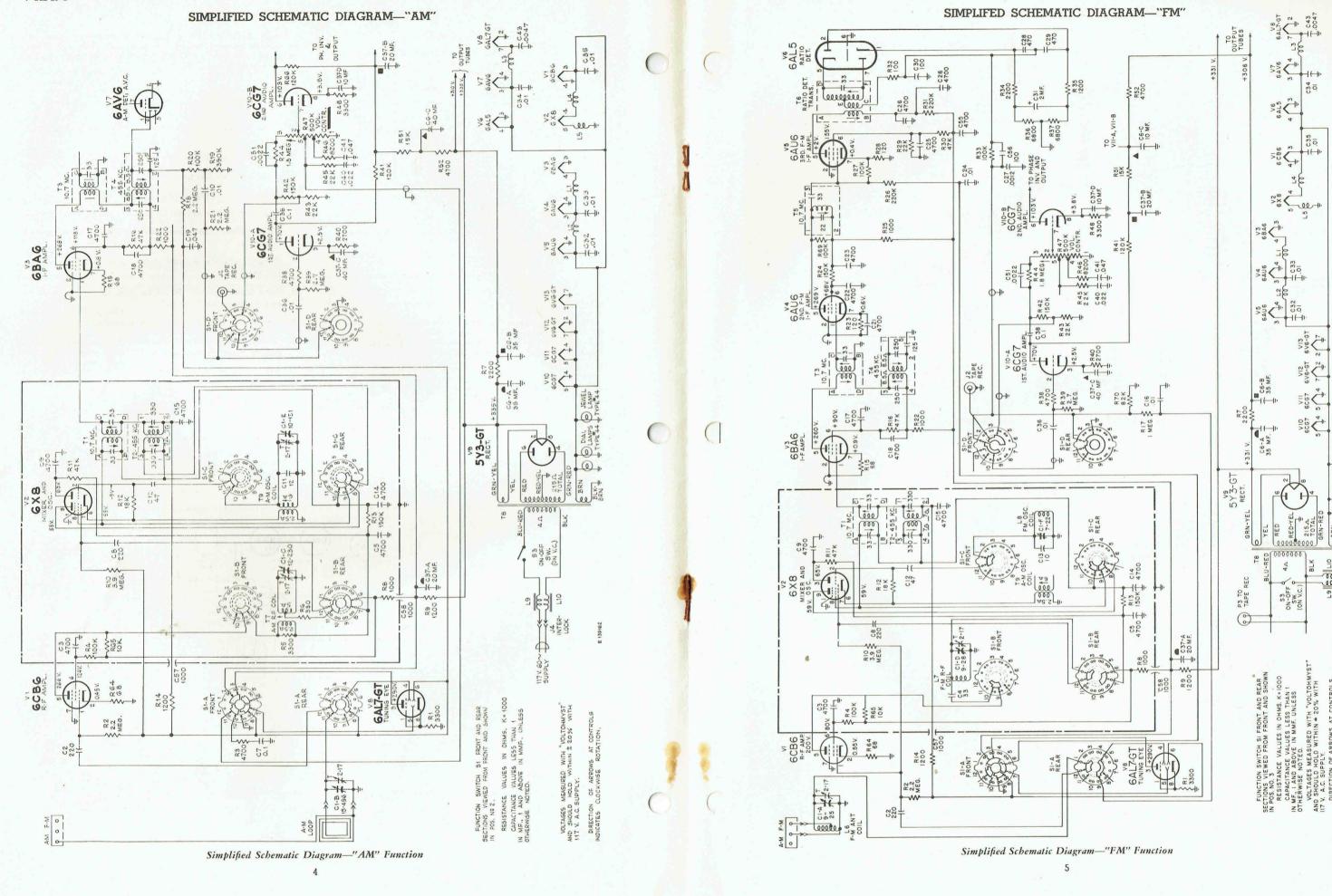
The RF transformer (T7) core screw should be adjusted on the peak position furtherest removed from the coil mounting clip. An incorrect peak may sometimes be obtained with the core screw almost all the way into the clip. The oscillator coil (T9) should be adjusted on the peak obtained with the core coming out the lug end of the coil. When adjusting from the top of the chassis, this is the peak with the core furtherest into the coil.

#### Critical Lead Dress

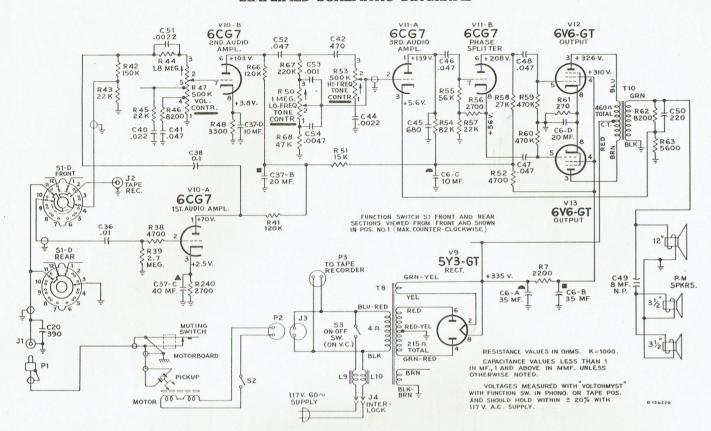
- 1. Dress R9, R30, and R61 away from chassis and all other components.
- 2. Dress R38 and R39 down against chassis.
- 3. Keep leads of R44 and C51 short.
- 4. Keep all I.F. bypass capacitor leads short.
- 5. Keep power line chokes L9 and L10 away from chassis.
- 6. Dress power line leads away from volume control
- 7. Do not relocate ground straps connecting chassis to R.F. shelf.
- 8. Lead from terminal "B" of 1st F.M. I.F. transformer to switch should be 3"  $\pm$  1/4".
- 9. Keep leads of C30 as short as possible.
- Replace all shields securely if it has been necessary to remove them during service.



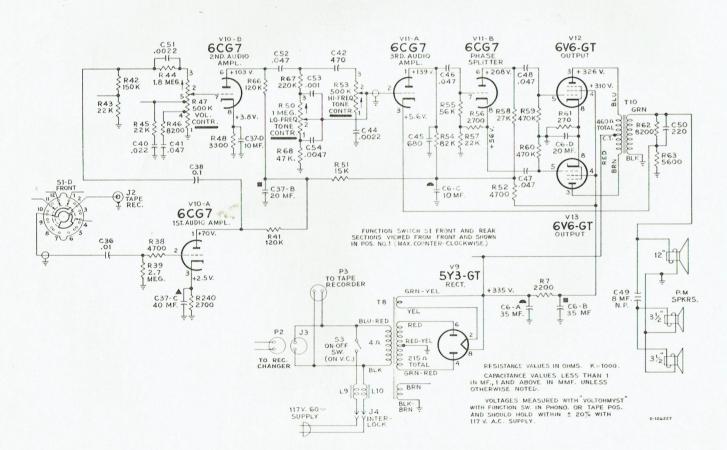
Tube and Trimmer Locations



#### SIMPLIFIED SCHEMATIC DIAGRAMS



Simplified Schematic Diagram-"Phono" Function



Simplified Schematic Diagram—"Tape" Function

RADIO CONTROLS-VOLTAGES-DIAL CORD

RADIO CONTROLS	LOUDNESS	BASS TREBLE	TUNING	AM FM PH TAPE
TO PLAY RECORDS	Turn "on," set at desired level	set as desired		РН
TO RECORD FROM PHONOGRAPH†				.,
TO RECEIVE AM PROGRAMS	" "	set as desired	Tune to desired station	AM
TO RECORD AM PROGRAMS†	" "		" "	"
TO RECEIVE FM PROGRAMS	" "	set as desired	и и	FM
TO RECORD FM PROGRAMS†	" "		" "	
TO RECORD FROM MICROPHONET	" "			TAPE
TO PLAY BACK RECORDED TAPE††	" "	set as desired		"

<sup>†</sup> Recording level is controlled only by LEVEL control on tape recorder. LOUDNESS control controls only monitoring loudness level.

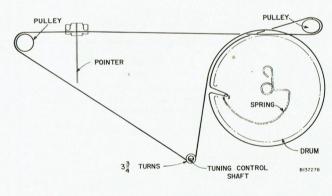
#### **VOLTAGE CHART**

Tube	Туре	Elements	Pin No.	"AM"	"FM"	"Phono." or "Tape"
1	RF amp. 6CB6	Plate Screen Cathode Grid	5 6 2 1	266 124 0.45 —1.7	200 80 0.55 —0.2	218 97 0.55 —0.5
2	Mixer 6X8	Plate Screen Grid	9 8 7	55 55 —4.5	59 59 —1.6	0 0 —0.9
	Osc. 6X8	Plate Grid	3 2	63 -8.6	65 —2.6	_0 _0.4
3	IF amp. 6BA6	Plate Screen Cathode Grid	5 6 7 1	268 118 0.8 —1.8	260 90 0.9 0	270 102 0.9 —0.5
4	IF amp. 6AU6	Plate Screen Cathode	5 6 7	273 70 0.6	269 68 0.6	277 71 0.6
5	IF amp. 6AU6	Plate Screen Cathode Grid	5 6 7 1	2.0 55 0.4 —0.1	2.0 55 0.4 —0.1	2.0 55 0.4 —0.1
6	Ratio Det.	6AL5	_	_		_
7	AM Detector	6AV6	_	_	_	_
8	Tuning Eye 6AL7 GT	Target Cathode	3	285 1.1	277 1.1	290 1.1
9	Rectifier 5Y3GT	Filament	8	333 @110 ma.	331 @113 ma.	335 @ 108 ma
10	Audio Amp	Plate Cathode	1 3	70 2.5	70 2.5	70 2.5
	6CG7	Plate Cathode	6	103 3.8	103 3.8	103 3.8
11	AF Amp & Phase Splitter	Plate Cathode	1 3	139 5.6	139 5.6	139 5.6
•	6CG7	Plate Cathode	6	208 56	208 56	208 56
12 & 13	Push-Pull Output 6V6GT	Plate Screen Cathode	3 4 8	325 308 19.0	323 306 18.8	326 310 19.0

The heater voltage of the mixer/oscillator tube (6X8) is approx. 0.4 volt lower than other tubes in the same circuit. This is due to the filament choke coils L4 and L5.

Voltages and currents measured with tuning condenser closed and no signal input should hold within  $\pm 20\%$  with rated line voltage.

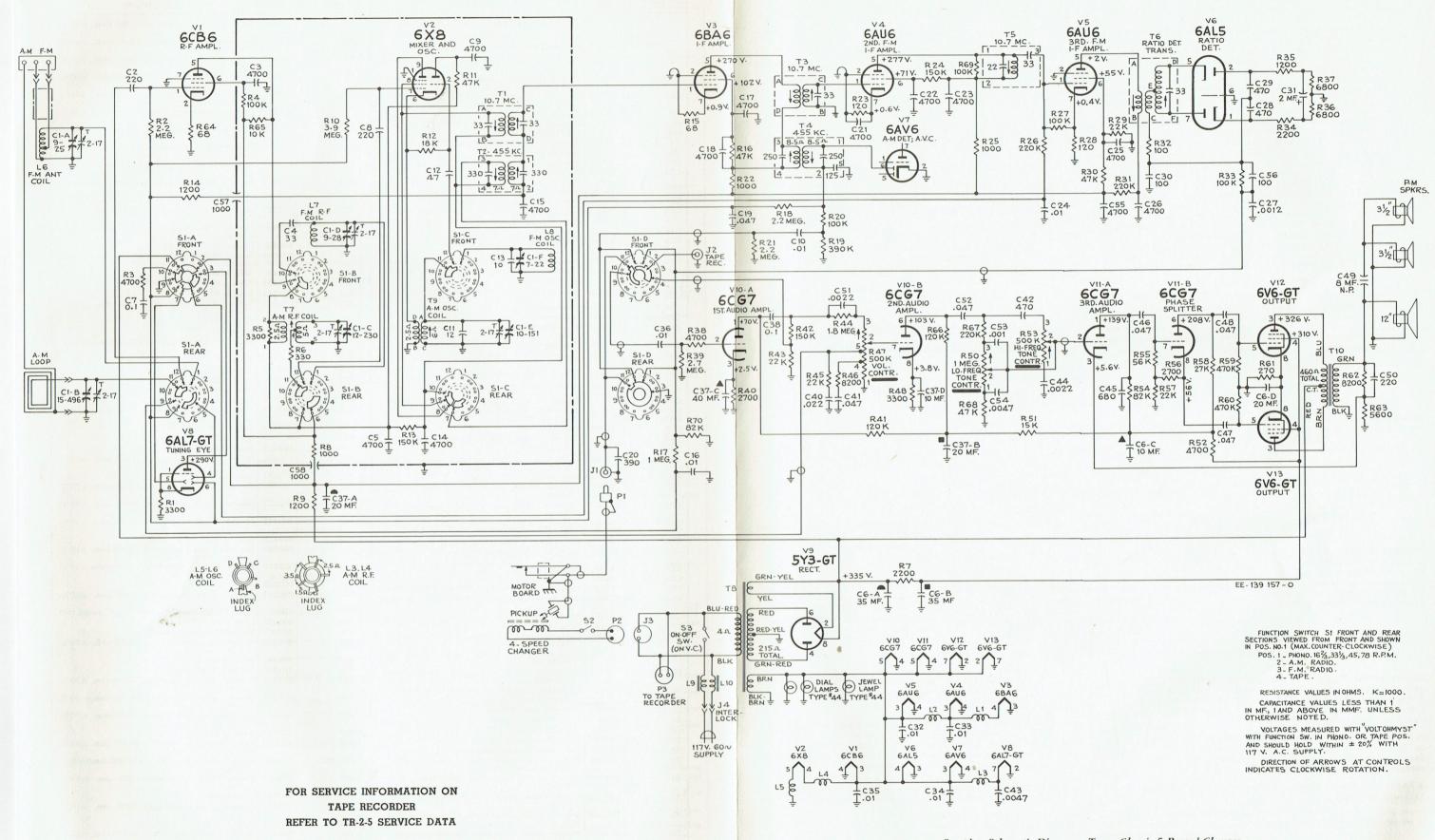
RCA VoltOhmyst used for measuring all voltages.



TUNING DRIVE CORD ASSEMBLY SHOWN WITH GANG IN CLOSED POSITION

Dial Cord and Drive Assembly

<sup>††</sup> Sound output from speakers is controlled BOTH by LOUD-NESS control and LEVEL control on tape recorder.



The record changer has a dual control on the motorboard and a stylus selector control on the pickup arm. The metal lever of the dual control is the OFF-ON-REJECT control. Turning this lever to the center position energizes the motor and starts the turntable, when turned to the clockwise position it starts the mechanism into complete automatic operation. The mechanism will shut off automatically after the last record has been played but can be shut off manually by turning this lever counter-clockwise.

The circular knob of the dual control is the speed control. It has four positions: "16½3", "33", "45", "78", to select the turntable speed desired.

The stylus control has two positions; to change position, push the end of the control lever down and under.

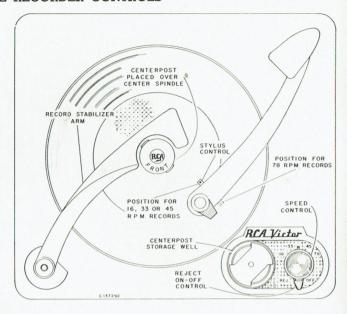
The removable centerpost is for use with  $16\frac{2}{3}$  or 45 r.p.m. records having the large centerhole. It must be placed over the center spindle with the word "FRONT" FACING to the FRONT. Care should be exercised in inserting and removing the centerpost so as to prevent damage to smaller spindle.

A well is provided on the record changer for storage of the centerpost when not in use. Projections on the sides of the well enable the centerpost to be secured by pressing down on the centerpost until  $\alpha$  slight click is heard. It may be necessary to twist slightly while pressing down.

To load or remove records, lift and turn the record stabilizer arm off to the side. After loading, the stabilizer arm should be turned to the center so it rests on the stack of records.

#### STYLUS REPLACEMENT

The dual stylus is held in position by a spring clamp. To remove, simply hold pickup sideways and pull spring clamp away from stylus and allow stylus to drop out. When inserting stylus, be certain that the small diameter rod holding the styli rests in the notch of the drive arm connecting to the cartridge element.



Record Changer Controls

## FOR SERVICE INFORMATION— REFER TO RP-205 SERIES SERVICE DATA

SPINDLES The two vertical shafts are spindles for the tape reels. The tape is threaded as shown with dull side in. Tape Recorder Controls MICROPHONE JACK The plug at the end of the microphone RCA VICTOR cord fits this receptacle. PROGRAM INDICATOR By turning the INDICATOR to zero when beginning each reel, the Marie ) 0 256 numerals on the INDICATOR will "MAGIC EYE" This is a record-♦ FAST ♦ RECORD act as a ready reference to any ing level indicator. Recording desired portion of the recorded level is adjusted so that "eye tape. just closes on peaks. (R) LEVEL During "playback," turning this control makes POWER-SPEED This control turns the instrument "on" and at the same time selects the speed at which it is the sound louder or softer; when recording, it controls desired to record or play. This knob cannot be turned while either the FAST > (fast forward) or the 
FAST recording level. (fast rewind) pushbutton is pushed down. RECORD: For making a tape recording or for automatically erasing a previous one. Use alone to set recording PLAY: For advancing the tape at a normal rate. Use alone level before recording. Use in conjunction with PLAY pushfor listening to a tape which contains recorded material button to make a recording. Use of two pushbuttons for Use in conjunction with RECORD pushbutton when rerecording prevents unintentional erasure. FAST: → For advancing the tape at a fast rate in order to play-← FAST: For rapidly rewinding tape which has just been reback or begin recording at some inside spot on the reel of tape. corded or played.

**STOP:** For stopping tape motion. Always, before pressing any pushbotton, push the STOP bar. The STOP bar should also be depressed before turning the POWER-SPEED control.

7-HFR-1

#### REPLACEMENT PARTS

SYMBOL NO.	STOCK NO.	DESCRIPTION	SYMBOL NO.	STOCK NO.	DESCRIPTION
		TUNER/AMPLIFIER CHASSIS	R5	502233	Resistor—Fixed, composition, 3300 ohm, ±10%,
CLE (CIE)		RC-1168	R6	502133	½ w. Resistor—Fixed, composition, 330 ohm, ±10%,
ClA to ClF Incl.	103364	Capacitor—Variable tuning capacitor	R7	502222	$\frac{1}{2}$ w. Resistor—Fixed, composition, 2200 ohm, $\pm 10\%$ ,
C2	71920	Capacitor—Fixed, ceramic, 220 mmf., $\pm 10\%$ , 500 v.	R8	502210	½ w. Resistor—Fixed, composition, 1000 ohm, ±20%,
C3	73473	Capacitor—Fixed, ceramic, 4700 mmf., $+100\%$ -0%, 500 v.			½ w.
C4	76739	Capacitor—Fixed, ceramic, 33 mmf., $\pm 10\%$ , 500 v.	R9	522212	Resistor—Fixed, composition, 1200 ohm, ±10%, 2 w.
C5	73473	Same as C3	R10	502539	Resistor—Fixed, composition, 3.9 megohms, $\pm 10\%$ , $\frac{1}{2}$ w.
C6A to C6D Incl.	101414	Capacitor—Electrolytic, 35/35/10/20 mf., 400/400/350/25 v.	R11	512347	Resistor—Fixed, composition, 47,000 ohm, ±20%, 1 w.
C7 C8	78922 71920	Capacitor—Fixed, paper, 0.1 mf., $\pm 10\%$ , 400 v. Same as C2	R12	502318	Resistor—Fixed, composition, 18,000 ohm, ±10%,
C9	73473	Same as C3	R13	502415	Resistor—Fixed, composition, 150,000 ohm, $\pm 10\%$ ,
C10	73960	Capacitor—Fixed, ceramic, 0.01 mf., +100% -0%, 500 v.	R14	502212	½ w. Resistor—Fixed, composition, 1200 ohm, ±10%,
C11	76349 39042	Capacitor—Fixed, ceramic, $12 \text{ mmf.}$ , $\pm 10 \%$ , 500 v. Capacitor—Fixed, ceramic, $47 \text{ mmf.}$ , $\pm 10 \%$ , 500 v.	R15	502068	$\frac{1}{2}$ w. Resistor—Fixed, composition, 68 ohm, $\pm 10\%$ , $\frac{1}{2}$ w.
C12 C13	76350	Capacitor—Fixed, ceramic, 10 mmf., ±5%, 500 v.	R16	502347	Resistor—Fixed, composition, 47,000 ohm, ±10%,
C14 C15	39668 73473	Capacitor—Fixed, mica, 4700 mmf., ±20%, 500 v. Same as C3	R17	502510	Resistor—Fixed, composition, 1 megohm, ±20%,
C16	73960	Same as C10	R18	502522	½ w. Same as R2
C17, C18 C19	73473 73558	Same as C3 Capacitor—Fixed, paper, 0.047 mf., ±10%, 200 v.	R19	502439	Resistor—Fixed, composition, 390,000 ohm, $\pm 10\%$ , $\frac{1}{2}$ w.
C20	103333	Capacitor—Fixed, ceramic, 390 mmf., ±10%,	R20	502410	Same as R4
C21, C22,)	72472	500 v. Same as C3	R21 R22	502522 502210	Same as R2 Same as R8
C23 }	73473	Same as C10	R23	502112	Resistor—Fixed, composition, 120 ohm, ±10%,
C25, C26	73473	Same as C3	R24	502415	½ w. Same as R13
C27	103332	Capacitor—Fixed, paper, 0.0012 mf., $\pm 10\%$ , 200 v.	R25	502210 502422	Same as R8 Resistor—Fixed, composition, 220,000 ohm, ±10%,
C28, C29	76992	Capacitor—Fixed, mica, 470 mmf., ±10%, 300 v. Capacitor—Fixed, ceramic, 100 mmf., ±20%,	R26		½ w.
C30	103166	500 v.	R27 R28	502410	Same as R4 Same as R23
C31 C32, C33,)	79181	Capacitor—Electrolytic, 2 mf., 50 v.	R29	502322	Same as R43
C34, C35	73960	Same as C10	R30	512347	Same as R11
C36 C37A to)	73561	Capacitor—Fixed, paper, 0.01 mf., ±10%, 400 v. Capacitor—Electrolytic, 20/20/40/10 mf.,	R31 R32	502422 502110	Same as R26 Resistor—Fixed, composition, 100 ohm, ±20%,
C37D \	101357	400/400/25/25 v.	R33	502410	½ w.   Same as R4
C38 C40	78922 79343	Same as C7 Capacitor—Fixed, paper, 0.022 mf., ±10%, 200 v.	R34	502222	Same as R7
C41	73558	Same as C19	R35	502212	Same as R14 Resistor—Fixed, composition, 6800 ohm, ±10%,
C42	75198	Capacitor—Fixed, ceramic, 470 mmf., ±10%, 500 v.	R36, R37	502268	½ w.
C43	73473	Same as C3 Capacitor—Fixed, paper, 0.0022 mf., ±10%,	R38 R39	502247 72788	Same as R3 Resistor—Fixed, composition, 2.7 megohm, ±10%,
C44	73595	600 v.	R40	502227	$\frac{1}{2}$ w. Resistor—Fixed, composition, 2700 ohm, $\pm 10\%$ ,
C45	102721	Capacitor—Fixed, ceramic, 680 mmf., $\pm 10\%$ , 500 v.			½ w.
C46, C47, C48	73553	Capacitor—Fixed, paper, 0.047 mf., $\pm 10\%$ , 400 v.	R41	502412	Resistor—Fixed, composition, 120,000 ohm, $\pm 10\%$ , $\frac{1}{2}$ w.
C49	100509	Part of Speaker Assembly	R42 R43	502415	
C50	77460	Capacitor—Fixed, ceramic, 220 mmf., ±10%, 500 v.		502518	$\frac{1}{2}$ w. Resistor—Fixed, composition, 1.8 megohms, $\pm 10\%$ ,
C51 C52	73595 73553	Same as C44 Same as C46	R44		½ w.
C53	77533	Capacitor—Fixed, paper, 0.001 mf., $\pm 10\%$ , 200 v.	R45 R46	502322 502282	Same as R43 Resistor—Fixed, composition, 8200 ohm, ±10%,
C54	73920	Capacitor—Fixed, paper, 0.0047 mf., $\pm 10\%$ , 400 v.	R47	103372	½ w. Control—Volume control with "on-off" switch (S3)
C55	73473	Same as C3	R48	502233	Same as R5
C56 C57, C58	103166 77084	Same as C30 Capacitor—Feed-thru, 1000 mmf., +100%—0%,—	R50	103373 502315	Control—Bass tone control Resistor—Fixed, composition, 15,000 ohm, ±10%,
J1, J2	<b>4</b> 33514	500 v.  Connector—Phono & tape recorder dual input	R51		½ w.
		connector	R52 R53	103374	Same as R3 Control—Treble tone control
13	75543	Connector—2-contact female phono power connector	R54	502382	Resistor—Fixed, composition, 82,000 ohm, ±10%,
J4	100029 71942	Connector—2-contact male interlock connector Coil—Filament RF choke coil	R55	502356	$\frac{1}{2}$ w. Resistor—Fixed, composition, 56,000 ohm, $\pm 10\%$ ,
L1, L2, L3 L4, L5	76351	Coil—Filament RF choke coil	R56	502227	½ w. Resistor—Fixed, composition, 2700 ohm, ±10%,
L6	103501	Coil—FM antenna coil			½ w.
L7 L8	76353 77973	Coil—FM RF coil Coil—FM oscillator coil	R57 R58	502322 502327	Same as R43 Resistor—Fixed, composition, 27,000 ohm, ±10%,
L9, L10	103599	Coil—Power line RF choke coil			1/2 w. Resistor—Fixed, composition, 470,000 ohm, ±10%,
P3	101800	Connector—2-contact female connector for tape recorder power cable	R59, R60	502447	½ w.
R1	502233	Resistor—Fixed, composition, 3300 ohm, ±20%,	R61	522127	Resistor—Fixed, composition, 270 ohm, ±10%, 2 w.
R2	502522	Resistor—Fixed, composition, 2.2 megohm, ±20%,	R62 R63	502282 502256	Same as R46 Resistor—Fixed, composition, 5600 ohm, $\pm 10\%$ ,
R3	502247	Resistor—Fixed, composition, 4700 ohm, ±10%,			1/2 w. Same as R15
R4	502410	½ w. Resistor—Fixed, composition, 100,000 ohm, ±20%,	R64 R65	502068 502310	Resistor—Fixed, composition, 10,000 ohm, ±20%,
		½ w.			½ w.

NO.	STOCK NO.	DESCRIPTION	SYMBOL NO.	STOCK NO.	DESCRIPTION
R66	502412				MICROPHONE ASSEMBLY
R67	502422				
168	502347			101995	Cable—Microphone cable and male connector
69	502410	Same as R4		101997	Case—Microphone back case—clear plastic
70	502382	Same as R54		97011	Connector-Male connector for microphone ca
IA to SID	103338	Switch—Function switch		100162	Emblem—Trademark emblem
2	100000			101994	Microphone Microphone assembly complete
		Part of Record Changer			
3	103372	Switch—Part of R47		101996	Screen—Black metal screen
1	75559	Transformer—1st FM IF transformer			
2	76335	Transformer—1st AM IF transformer			TAPE RECORDER
3	76329	Transformer—2nd FM IF transformer			
4	76328	Transformer—2nd AM IF transformer			TR-2-5
5					Refer to Service Data for TR-2-5 for
	77939	Transformer—3rd FM IF transformer			
5	77938	Transformer—Ratio detector transformer		Total No. 12	Complete Information
7	76338	Coil—AM RF coil			
3	103335	Transformer—Power transformer		1 3/2 3/2	SPEAKER ASSEMBLIES
,	76337	Coil—AM oscillator coil	1 19 1 19 19 19 19 19 19 19 19 19 19 19	8 0 8	
0	103336			100465	Speaker-31/2" PM speaker complete with con-
.0		Transformer—Output transformer			Speaker stamped 961616-1
	101344	Bushing—Metal bushing for tuning control shaft		100897	Speaker-12" PM speaker complete with con-
	103339	Bushing—Metal bushing for mtg. RF shelf assembly		-	Speaker stamped 961628-1
	73935	Clip—IF transformer mtg. clip (2nd AM & 3rd FM)	C49	100509	
	73935	Clip—Mounting clip for 1st AM IF transformer	C49		Capacitor—Electrolytic, 8 mf., 10 v.
	74879			100909	Cone—12" speaker Cone & voice coil kit
	14019	Connector—2-contact female connector for AM   loop antenna	1 1 1 2 3 1	100467	Housing—Plastic housing for 3 ½" speaker
	101998				
	101998	Connector—3-contact (polarized) female connector for FM antenna			MISCELLANEOUS
	68592				MIDCELLAMEOUS
	08592	Connector—8-contact female connector for tuning		100534	Antenna—AM loop antenna assembly
	70000	eye (V8)		103434	Back—Cabinet back cover with power cable
	72953	Cord—Drive cord (approx. 55 inches reg'd)	7	100404	connector
	74839	Fastener—Metal push fastener for mtg. RF shelf		100523	Board—Terminal board for antenna cables
- 0.5		assembly		100896	Bracket—Mounting bracket for radio tuner & R
	16058	Grommet—Rubber grommet—RF shelf mounting		100000	Ch. drawer escutcheon
	100270	Grommet—Strain relief grommet for AC power		71892	Catch—Cabinet door catch with strike
		cord (1 set)		X3582	Cloth—Grille cloth for mahogany cabinet
_	103337	Plate—Dial back plate with pulleys, brackets & tube		X3573	Cloth—Grille cloth for oak cabinet
		clip		74752	Connector—2-contact male connector for FM
	101349	Pointer—Dial pointer		21102	tenna cable
	102627			74882	Connector—3-contact male connector for AM lo
	102021	Pulley—Aluminum drive pulley 34" O.D. for dial back plate		11002	antenna cable
	100004			31048	Connector-Male pin plug connector for 2
	103334	Shaft—Tuning control shaft		01010	shielded cable (tuner to tape recorder)
	75708	Shell—Shell & grommet for connector #68592		71457	Cord—AC power cord & plug
	73584	Shield—Tube shield for V1		101868	Cushion—Felt cushion for cabinet lid and rece
	76331	Shield—Tube shield for V2		101000	changer mounting tray
	76972	Shield—Tube shield for V10		103431	Dial—Tuning dial scale with calibration markings
				103433	Escutcheon—Radio control panel escutcheon
	100642	Socket—Dial lamp socket & lead assembly		100539	
	100643	Socket—Pilot lamp (jewel) socket & lead assembly		103429	Escutcheon—Tuning dial escutcheon
	74179	Socket—Tube socket 7 pin miniature for V1		103429	Eyelet—Radio/tuner chassis mounting eyelet
	77937	Socket-Tube socket 7 pin miniature for V3, V4,			Eyelet—Tape mechanism mounting eyelet
		V5, V6 & V7		75548	Grommet—Rubber grommet for radio/tur
	31251	Socket—Tube socket octal for V9		73155	chassis mounting
				13133	Grommet—Rubber grommet for tape mechani
	68590	Socket—Tube socket octal for V12 & V13		74308	mounting
	76336	Socket—Tube socket 9 pin miniature for V2			Hinge Cabinet door hinge (1 set)
	76971	Socket—Tube socket 9 pin miniature for V10		72692	Hinge—Lid hinge for mahogany cabinet
	100474	Socket—Tube socket 9 pin miniature for V11		78609	Hinge—Lid hinge for oak cabinet
	77585	Washer—"C" type retaining washer for tuning		79957	Insulator—Rubber insulator for record change
	11303	control shaft		100555	mounting stud
		COMMON SHARE		100556	Jewel—Pilot lamp jewel
				103437	Knob-On-off/volume, tone, or function switch c
9 9 4 - 1		RECORD CHANGER WIRING ASSEMBLY		100/00	trol knob with spring
				103438	Knob-Tuning control knob with spring
	31048	Connector—Male pin connector for shielded pick-		11891	Lamp—Mazda #44 dial or jewel lamp
	The same of the same of	up cable		103432	Motif—Record changer drawer motif
	30870	Connector—2-contact male connector for power		100641	Nameplate-"New Orthophonic High Fidelity Re
		cable			Victor" nameplate
	-	Part of Record Changer		76894	Nut-#10-32 spring nut for record changer mou
	74296	Cable—Shielded pickup cable with pin connector			ing stud
	200	(P1)		73203	Nut—Speednut, retainer for nameplate
	100211	Connector—Closed end connector for power leads	2	101847	Pull—Door pull for mahogany cabinet
2.00	100211	Closed end connector for power leads		103358	Pull—Door pull for oak cabinet
		DECORD CHANCES		103256	Reel-7" tape reel (less tape)
No. of the last		RECORD CHANGER		103425	Rivet-Rivet type aluminum glide for chan-
		RP-205-5	12 mg [ ] V [ ]	3337575	drawer extension slide
1811				103427	Slide-Extension slide for record changer to
		fer to Service Data for RP-205 Series. Re-			(drawer) (1 set) less spacers & rivets
	plo	cement parts are the same as listed for		103426	Spacer-Vinyl spacer, glide for changer draw
	RP.	-205-2 except for the following:	1 11 11 11 11		extension slide
	***	cacept for the following:		100248	Spring-Conical compression spring for mounti
We Proved		DIGITID & VD1. VGG	1 13 13 13		record changer
		PICKUP & ARM ASSEMBLY	12 11 173	30900	Spring—Retaining spring for control knobs
			1	78750	Stud-Record changer mounting stud
lete:	100000	To 1	1 100	103357	Support—Cabinet lid support
	100653	Pickup—		101787	Washer—Felt washer for radio/tuner control kno
	78827	Stylus—		79340	Washer Fishpaper ingulation and tuner control know
	101265	Spring—		19340	Washer—Fishpaper insulating washer for reco changer mounting stud
d:				78753	
ч.	100			10153	Washer—Rubber insulating washer 18" O.D.
		Pickup—Ceramic pickup complete with dual stylus		103430	15" I.D. for record changer mounting stud
	103423	Stylus—Dual stylus assembly, synthetic sapphire		103430	Washer—Rubber washer for tape mechani mounting
		Spring—Counterbalance spring		102915	
		. J		107919	Washer-Vellutex washer for tuning dial mounti