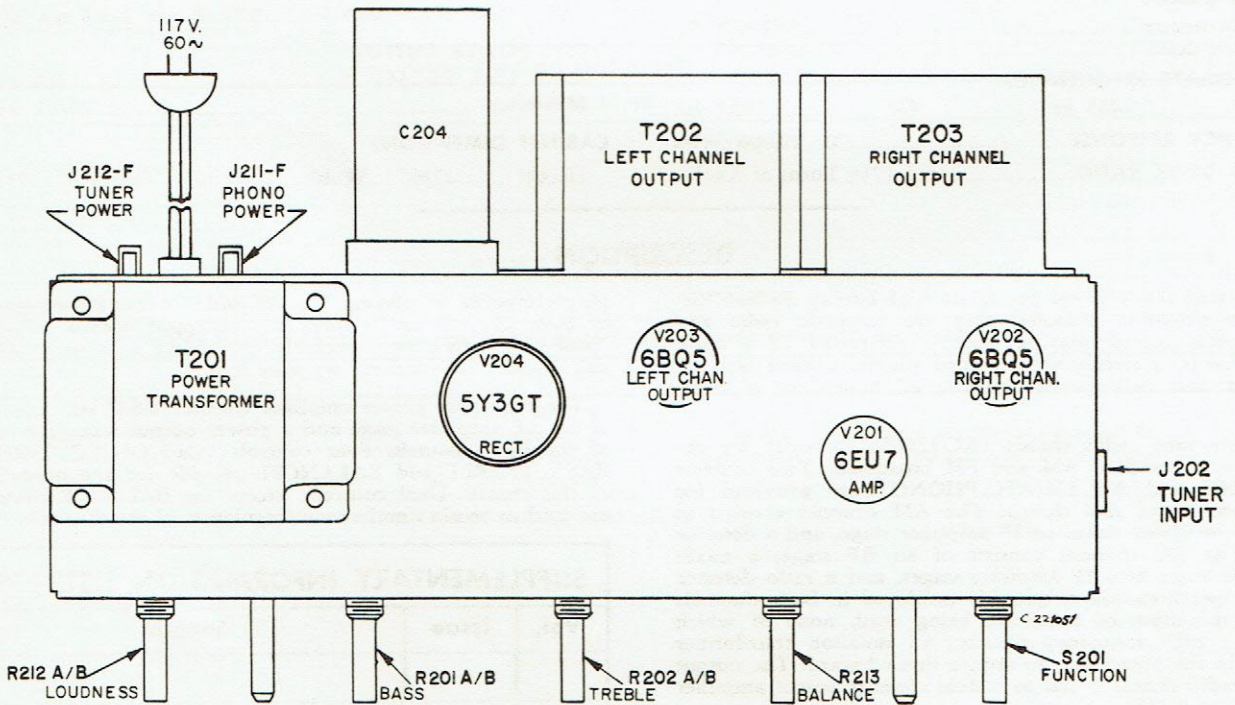


Chassis RC-1206E—Location of Major Components



Chassis RS-193H—Location of Major Components



**ALIGNMENT PROCEDURE**

**INSTRUMENTS REQUIRED**

**Signal Source**

1. RF signal generator (RCA WR-49B or equivalent).
2. FM sweep generator (RCA WR-69A or equivalent).

**Output Indicator**

3. Vacuum tube voltmeter (RCA "Voltohmyst" or equivalent).
4. Oscilloscope (RCA WO-91A or equivalent).

**GENERAL ALIGNMENT CONDITIONS**

1. Connect low side of the signal source and output indicator to chassis ground unless otherwise indicated. Ground connection should be kept close to high side connection.

2. Signal input should be kept as low as possible to avoid AVC action. (Set output indicator to highest sensitivity, reading should not exceed 1 volt.)
3. Markers should be accurate (crystal calibrated if possible). The 10.7mc marker used when aligning the demodulator and IF stages should be the same (dial should not be changed).
4. Marker insertion and amplitude should not distort scope trace.
5. Standard modulation is 400 cycles at 30% amplitude.
6. Volume or loudness control should be turned to maximum and tone controls to mid-position when they are between signal source and output indicator. AFC switch OFF.
7. Set function switch to band being aligned.

Step	Connect Signal Source To —	Set Signal To — Insert Markers —	Connect Alignment Indicator To —	Set Radio Dial To —	Adjust As Indicated
<b>RATIO DETECTOR ALIGNMENT</b>					
1	RF Generator To—V4, pin #2 (12EQ7)	10.7 mc (unmodulated)	V.T.V.M. to— PC 1, Term. 5	Quiet point on band	T3—Bottom Core for maximum negative voltage
2			V.T.V.M. to— PC 1, Term. 4		T3—Top Core for ZERO voltage (cross-over)
3	Repeat Steps 1 & 2 as Necessary				
<b>IF ALIGNMENT</b>					
1	Sweep Generator to—a piece of wire inserted between tube and tube shield of V101 (on FM Tuner)	240 kc Sweep centered at 10.7 mc Markers at—10.6, 10.7 & 10.8 mc	Oscilloscope to— V4, pin 2 (12EQ7) through a 180 k resistor	Quiet point on band	T2—Top & Bottom Cores—for max. symmetrical response—centered at 10.7 mc with 10.6 & 10.8 mc markers at equal heights and not more than 50% down slope
2					T102—pri. & sec. (on FM Tuner)—for same response as above
3	Repeat Steps 1 & 2 as Necessary				
<b>RF ALIGNMENT</b>					
1	Sweep Generator across antenna terminals through a matching network if necessary	98 mc, 22.5 kc sweep, 400 cycle modulation	V.T.V.M. to— Audio Output Jack	98 mc	Adjust string-drive collar for max.
2		10.8 mc		10.8 mc	C112 (osc. trimmer) for max.
3	Repeat Steps 1 & 2 as Necessary				
4		94 mc		94 mc	C107 (RF trimmer)—for max.
5	Check overall response curve and repeat above steps as necessary to obtain maximum sensitivity.				
<b>AM ALIGNMENT</b>					
1	RF Generator to—V2, pin 7 (12BE6) through a 0.01 mf Capacitor	455 kc modulated	V.T.V.M. as an audio voltmeter— across speaker voice coil	fully open	T5—Top & Bottom Cores—for maximum
2					
3	Repeat Steps 1 & 2 as Necessary				
4	Connect RF Generator to—a short piece of wire or to a loop of wire placed near AM antenna	1620 kc modulated	V.T.V.M. as an audio voltmeter— across speaker voice coil	1620 kc	C27 (oscillator trimmer) for maximum
5		1400 kc modulated		1400 kc	C26 (antenna trimmer) for maximum
6		600 kc modulated		600 kc (rock gang)	L2 (oscillator coil) for maximum
7	Repeat 4, 5, & 6 for maximum sensitivity				

**REPLACEMENT PARTS**

SYMBOL NO.	STOCK NO.	DESCRIPTION	SYMBOL NO.	STOCK NO.	DESCRIPTION
<b>RADIO CHASSIS RC 1206E</b>					
<b>CAPACITORS:</b>					
C1		ceramic—1500 $\mu$ f, $\pm$ 20%, 500v	C106		ceramic—1000 $\mu$ f, $\pm$ 5%, 500v
C2		ceramic—4700 $\mu$ f, $\pm$ 100—0%, 500v	C107		Trimmer—3—10 $\mu$ f, 250v
C3		ceramic—330 $\mu$ f, $\pm$ 20%, 500v	C110		ceramic—15 $\mu$ f, $\pm$ 2%, 500v
C4		ceramic—1000 $\mu$ f, $\pm$ 20%, 500v	C111		ceramic—15 $\mu$ f, $\pm$ 2%, 500v
C5		ceramic—47 $\mu$ f, $\pm$ 10%, 500v	C112		Trimmer—3—10 $\mu$ f, 250v
C6		ceramic—4700 $\mu$ f, $\pm$ 100—0%, 500v	C113		ceramic—8.2 $\mu$ f, $\pm$ 5%, 500v
C7		ceramic—0.01 $\mu$ f, $\pm$ 100—0%, 500v	C114		ceramic—68 $\mu$ f, $\pm$ 5%, 500v
C8		ceramic—0.01 $\mu$ f, $\pm$ 100—0%, 500v	C115		ceramic—3 $\mu$ f, $\pm$ 5%, 500v
C9		paper—0.047 $\mu$ f, $\pm$ 20%, 400v	C116		ceramic—20 $\mu$ f, $\pm$ 5%, 500v
C10		paper—4700 $\mu$ f, $\pm$ 20%, 600v	C118		ceramic—15 $\mu$ f, $\pm$ 2%, 500v
C11A/B/C	110421	electrolytic—80/50/50 $\mu$ f, 175/150/150v	C119		ceramic—1000 $\mu$ f, $\pm$ 5%, 500v
C12	79181	electrolytic—2 $\mu$ f, 50v	CR101		Rectifier—crystal diode
C13		ceramic—0.01 $\mu$ f, $\pm$ 100—0%, 500v	L101A/B/C		Coil—IF
C14		ceramic—0.01 $\mu$ f, $\pm$ 100—0%, 500v	L102		Coil—filament choke
C15		ceramic—220 $\mu$ f, $\pm$ 20%, 500v	L103		Coil—RF Choke (Printed)
C16		ceramic—0.01 $\mu$ f, $\pm$ 100—0%, 500v	L104		Coil—filament choke
C17		ceramic—0.01 $\mu$ f, $\pm$ 100—0%, 500v	T101		Transformer—antenna
C18	102235	headed lead—4.7 $\mu$ f, $\pm$ 20%	T102		Transformer—1st FM, IF
C20		ceramic—0.01 $\mu$ f, $\pm$ 100—0%, 500v	<b>RESISTORS: fixed composition, <math>\pm</math>10%, 1/2 watt, unless otherwise specified</b>		
C25A/B	110422	variable, tuning	R101		220,000 ohm
C26		trimmer—Part of C25A	R102		1000 ohm
C27		trimmer—Part of C25B	R103		1 megohm
C28		ceramic—56 $\mu$ f, $\pm$ 10%, 500v, Coef. N750	R104		1 megohm
C29	77471	ceramic—4.7 $\mu$ f, $\pm$ 0.5 $\mu$ f, 500v Coef. N3300	<b>AMPLIFIER CHASSIS RS 193H</b>		
C32		paper—0.047 $\mu$ f, $\pm$ 20%, 400v	<b>CAPACITORS:</b>		
C35		ceramic—33 $\mu$ f, $\pm$ 10%, 500v	C201		ceramic—100 $\mu$ f, $\pm$ 10%, 500v
C36		ceramic—0.01 $\mu$ f, $\pm$ 100—0%, 500v	C202		ceramic—100 $\mu$ f, $\pm$ 10%, 500v
C39		ceramic—0.01 $\mu$ f, $\pm$ 100—0%, 500v	C203		paper—0.047 $\mu$ f, $\pm$ 10%, 400v
C40		paper—0.15 $\mu$ f, $\pm$ 20%, 200v	C204A/B/C	110335	electrolytic—80/35/50 $\mu$ f, 350/300/15v
C41		Part of PC1	C205		paper—0.047 $\mu$ f, $\pm$ 10%, 400v
C42		Part of PC1	C206		Part of PC201
C43		Part of PC1	C207		Part of PC201
C44		ceramic—1000 $\mu$ f, $\pm$ 20%, 500v	C208		Part of PC201
J1	74882	Connector—3 contact female—for phono input	C209		Part of PC201
J13	110119	Connector—2 contact female—for isolation transformer secondary	C210	110329	electrolytic—25 $\mu$ f, 6v
L1	108999	Antenna—ferrite, AM	C211		ceramic—47 $\mu$ f, $\pm$ 10%, 500v
L2	108997	Coil—oscillator	C212		ceramic—47 $\mu$ f, $\pm$ 10%, 500v
P2	101998	Connector—3 contact male—for audio output	J202	101998	Connector—3 pin female—for audio input
P12, P13	110145	Connector—2 contact male—for tuner power input and isolation transformer primary	J211, J212	110119	Connector—2 contact female—for phono power, and tuner power
PC1	110362	Circuit—printed (Includes C41, C42, C43, R22, R23, R24, R28)	PC201	110118	Circuit—printed (Includes C206, C207, C208, C209, R210, R211, R215, R216)
<b>RESISTORS: fixed composition, <math>\pm</math>10%, 1/2 watt, unless otherwise specified</b>					
R2		3300 ohm	R201A/B	110332	control—dual, bass
R4		1 megohm	R202A/B	110331	control—dual, treble
R5		220 ohm	R203		180,000 ohm
R6		1 megohm	R204		180,000 ohm
R7		1000 ohm	R205		220,000 ohm
R8		2.2 megohm	R206		220,000 ohm
R9		1 megohm	R207		3.3 megohm
R10		47,000 ohm	R208		3900 ohm
R12		68,000 ohm	R209		3.3 megohm
R13		3900 ohm	R210		Part of PC201
R14		330 ohm	R211		Part of PC201
R15	101881	wirewound—1200 ohm, 4w	R212A/B	110427	control—dual loudness with Switch S202
R16	110425	200 ohm, $\pm$ 5%, 7w, wirewound	R213	110333	control—balance
R19		33,000 ohm	R214		68 ohm, 2w
R20		100,000 ohm	R215		Part of PC201
R21		68 ohm	R216		Part of PC201
R22		Part of PC1	R217		3900 ohm, 2w
R23		Part of PC1	R218		1500 ohm
R24		Part of PC1	R219		220,000 ohm
R25		1 megohm	R220		220,000 ohm
R28		Part of PC1	R221		10,000 ohm
R32		1 megohm	R222		1 megohm
S1	110877	Switch—rotary function	R224		10,000 ohm
T3	110006	Transformer—FM ratio detector	S202		Part of R212
T4	108995	Transformer—1st AM, IF	T201	110330	Transformer—power
T5	108996	Transformer—2nd AM, IF	T202	110027	Transformer—output
T6	110005	Transformer—2nd FM, IF	T203	110027	Transformer—output
T7	110439	Transformer—Isolation	70392		Cable—AC power
	110419	Backplate—control dial and pulley assembly	110109		Socket—9 pin miniature—for V201
	73935	Clip—retaining—for IF transformer	204900		Socket—9 pin miniature—for V202, V203
	101825	Connector—closed end splicing—for isolation transformer, leads	70827		Socket—octal—for V204
	72953	Cord—dial drive, (250 ft. spool)	<b>RECORD CHANGER WIRING</b>		
	110876	Escutcheon—control	P301	74882	Connector—3 contact male—for pickup cable
	77057	Eyelet—for chassis mounting grommet	P311	110145	Connector—3 contact male—for phono power cable
	16058	Grommet—dial backplate mounting	101825		Connector—closed-end type—for motor leads
	110415	Grommet—antenna mounting	110236		Terminal—board—for pickup cable
	110840	Knob—AM/FM function	<b>SPEAKER ASSEMBLY</b>		
	110800	Knob—tuning	110138		Capacitors—electrolytic, 4 $\mu$ f, 10v
	110420	Pointer—control dial	110501		Contact—single contact—for speaker cable
	110418	Shaft—tuning control	105395		Speaker—3 1/2" P.M., 8 ohm, V.C.
	73521	Shield—tube for V5	107475		Speaker—8" P.M., 3.2 ohm, V.C.
	110423	Shield—plastic heat—for AM/FM/MX function switch	<b>MISCELLANEOUS</b>		
	77937	Socket—tube, 7 pin miniature—for V2, V3	101199		Book—Instruction (1B-1403730-1)
	76971	Socket—tube, 9 pin miniature—for V4	109288		Bumper—rubber—for pickup arm rest
	102238	Socket—tube, 7 pin miniature—for V5	X5390*		Clip—spring—for control knobs
	73117	Socket—tube, 7 pin miniature—for V6	104411		Cloth—grille
	72540	Spring—dial cord tension	110336		Cushion—for control knob plate escutcheon
	77585	Washer—"C" type—for tuning control shaft	110792		Escutcheon—knob plate
<b>FM TUNER ASSEMBLY</b>					
	108444	Tuner—FM tuner assembly, less tubes	M5391*		Knob—Balance, Treble, Bass, and "ON-OFF"/Loudness controls
<b>CAPACITORS:</b>					
C101		ceramic—36 $\mu$ f, $\pm$ 5%, 500v	M5392*		Lid—mahogany—for 3VF045
C103		ceramic—1000 $\mu$ f, $\pm$ 5%, 500v	110337		Lid—walnut—for 3VF046
C105		ceramic—1000 $\mu$ f, $\pm$ 5%, 500v	108500		Retainer—"45" spindle clamp
					Washer—nylon—for knob 110792

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