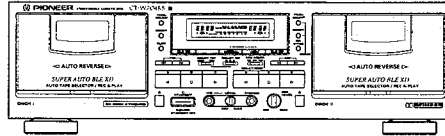


Service Manual



ORDER NO.
RRV1230

STEREO DOUBLE CASSETTE DECK

CT-W704RS

THIS MANUAL IS APPLICABLE TO THE FOLLOWING MODEL(S) AND TYPE(S).

| Type | Model | Power Requirement | Remarks |
|------|-----------|-------------------|---------|
| | CT-W704RS | | |
| KUXJ | ○ | AC120V | |
| KCXJ | ○ | AC120V | |

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1. SAFETY INFORMATION



This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual. Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.

WARNING

Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxicant which may cause birth defects or other reproductive harm (California Health & Safety Code, Section 25249.5). When servicing or handling circuit boards and other components which contain lead in solder, avoid unprotected skin contact with the solder. Also, when soldering do not inhale any smoke or fumes produced.



NOTICE

(FOR CANADIAN MODEL ONLY)

Fuse symbols  (fast operating fuse) and/or  (slow operating fuse) on PCB indicate that replacement parts must be of identical designation.

REMARQUE

(POUR MODÈLE CANADIEN SEULEMENT)

Les symboles de fusible  (fusible de type rapide) et/ou  (fusible de type lent) sur CCI indiquent que les pièces de remplacement doivent avoir la même désignation.

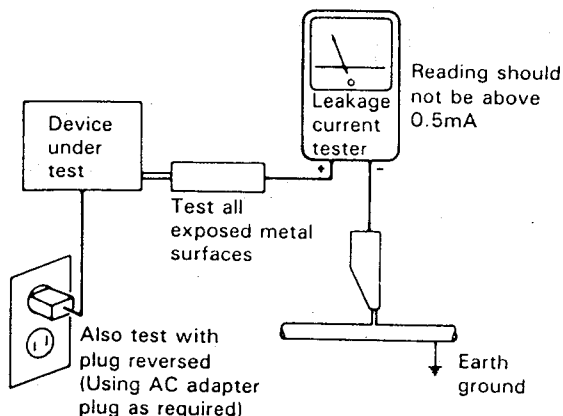
(FOR USA MODEL ONLY)

1. SAFETY PRECAUTIONS

The following check should be performed for the continued protection of the customer and service technician.

LEAKAGE CURRENT CHECK

Measure leakage current to a known earth ground (water pipe, conduit, etc.) by connecting a leakage current tester such as Simpson Model 229-2 or equivalent between the earth ground and all exposed metal parts of the appliance (input/output terminals, screwheads, metal overlays, control shaft, etc.). Plug the AC line cord of the appliance directly into a 120V AC 60Hz outlet and turn the AC power switch on. Any current measured must not exceed 0.5mA.



AC Leakage Test

ANY MEASUREMENTS NOT WITHIN THE LIMITS OUTLINED ABOVE ARE INDICATIVE OF A POTENTIAL SHOCK HAZARD AND MUST BE CORRECTED BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

2. PRODUCT SAFETY NOTICE

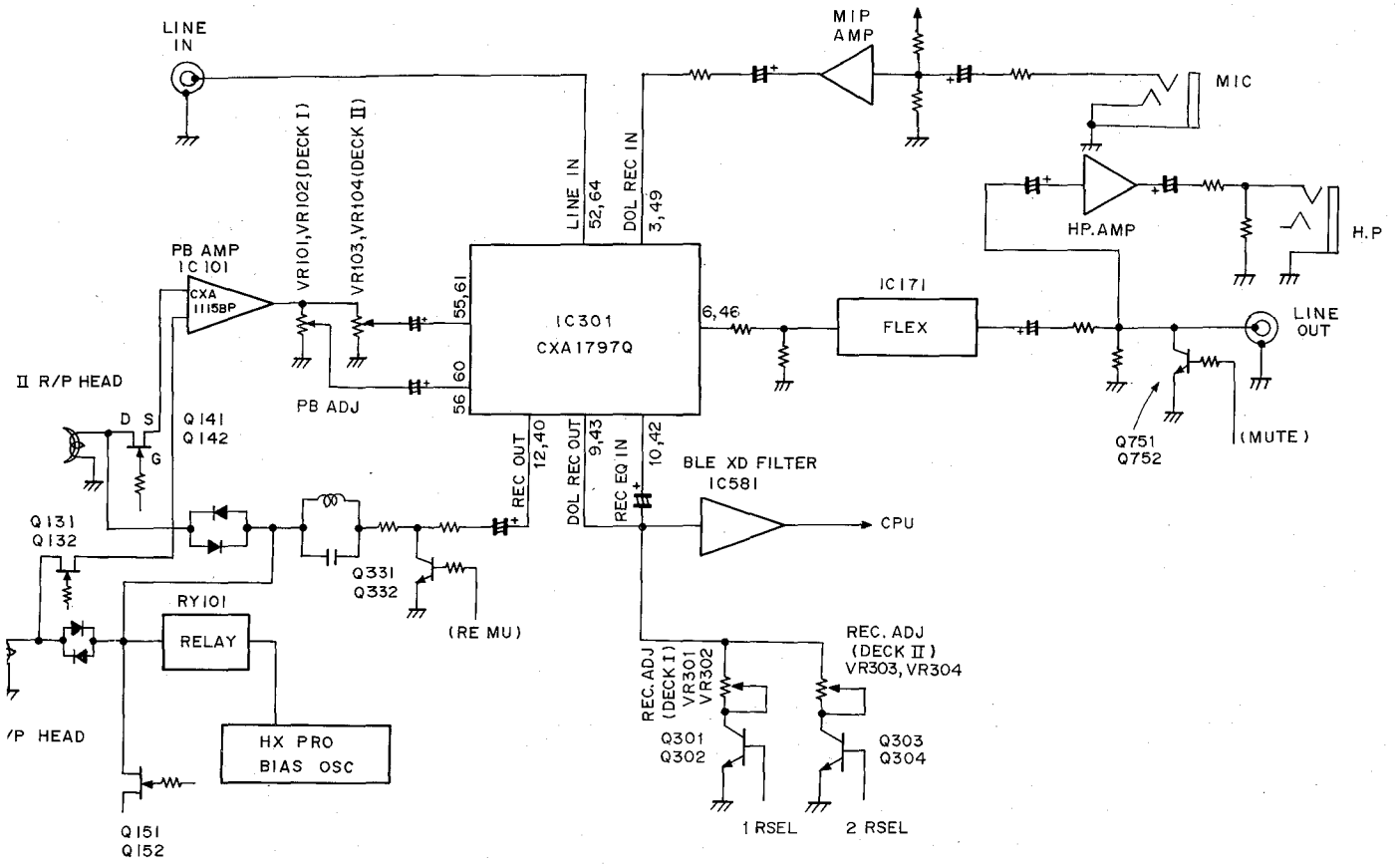
Many electrical and mechanical parts in the appliance have special safety related characteristics. These are often not evident from visual inspection nor the protection afforded by them necessarily can be obtained by using replacement components rated for voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in this Service Manual.

Electrical components having such features are identified by marking with a Δ on the schematics and on the parts list in this Service Manual.

The use of a substitute replacement component which does not have the same safety characteristics as the PIONEER recommended replacement one, shown in the parts list in this Service Manual, may create shock, fire, or other hazards.

Product Safety is continuously under review and new instructions are issued from time to time. For the latest information, always consult the current PIONEER Service Manual. A subscription to, or additional copies of, PIONEER Service Manual may be obtained at a nominal charge from PIONEER.

2. BLOCK DIAGRAM



3. EXPLODED VIEWS, PACKING AND PARTS LIST

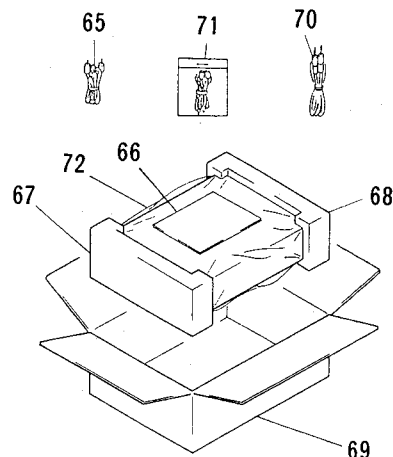
NOTES:

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The Δ mark found on some component parts indicates the importance of the safety factor of the parts. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

1. EXTERIOR AND PACKING

| Mark | No. | Description | Parts No. | Mark | No. | Description | Parts No. |
|----------|-----|--------------------------------|-----------|------|-----|----------------------------------|--------------|
| | 1 | Main Unit | RWZ3469 | NSP | 46 | Eject Collar | RLA1283 |
| | 2 | Sub Unit | RWZ3502 | NSP | 47 | Arm Collar | RLA1290 |
| | 3 | Dolby S Unit | RWX1101 | NSP | 48 | Earth Lead Unit | XDF-504 |
| NSP | 4 | Transformer 2 Unit | RWZ3503 | NSP | 49 | Fuse Caution Label | RRW-111 |
| Δ | 5 | Strain Relief | CM-22C | NSP | 50 | Transformer 1 PCB | RNZ2861 |
| | 6 | Fuse (1.5A) | REK1059 | | 51 | | |
| Δ | 7 | AC Power Cord | PDG1015 | | 52 | PCB Spacer | PNY-404 |
| | 8 | Lead Card 30P | RDD1334 | NSP | 53 | Main Chassis | RNB1091 |
| Δ | 9 | Power Transformer | RTT1223 | | 54 | Connector Assy 5P | RKP1676 |
| | 10 | 1 Mechanism Unit | RYM1238 | | 55 | Connector Assy 5P | RKP1677 |
| | 11 | 2 Mechanism Unit | RYM1238 | NSP | 56 | Binder | Z09-057 |
| | 12 | Rubber Sheet | AEB1111 | | 57 | Eject Lever R | RNK2046 |
| | 13 | Foot Assy | AEC1531 | | 58 | Knob (Headphone) | VNK1262 |
| | 14 | Eject Spring L | RBH1379 | | 59 | | |
| | 15 | Door Spring L | RBH1304 | | 60 | Screw | BBZ30P080FZK |
| | 16 | Door Spring R | RBH1305 | | 61 | Screw | IBZ30P150FCU |
| | 17 | Half Pressure Spring | RBK1004 | | 62 | Screw | BCZ26P050FMC |
| | 18 | Eject Spring R | RBH1380 | | 63 | Screw | BSZ26P120FMC |
| | 19 | Damper Assy | REC1005 | | 64 | Screw | BBZ30P060FMC |
| | 20 | Knob Spacer | REC1195 | | 65 | Control Cord | RDE1030 |
| | 21 | Eject Arm L | RNE1763 | | 66 | Operating Instructions (French) | RRD1154 |
| | 22 | Eject Arm R | RNE1764 | | | (CT-W704RS/KCXJ) | |
| | 23 | Eject Lever L | RNK2045 | | 66 | Operating Instructions (English) | RRB1154 |
| | 24 | Cord Clamper | RNH-184 | | 67 | Pad | RHA1115 |
| | 25 | Balance Knob | RAC1705 | | 68 | Pad R | RHA1116 |
| | 26 | Eject Knob L | RAC1881 | | 69 | Packing Case | RHG1628 |
| | 27 | Eject Knob R | RAC1882 | | 70 | Connection Cord with Mini Plug | PDE-319 |
| | 28 | Power Knob | RAC1883 | | 71 | Connection Cord Assy | RDE1036 |
| | 29 | Control Knob | RAC1986 | | 72 | Sheet | Z23-007 |
| | 30 | REC Knob A | RAC1777 | | | | |
| | 31 | FL Lens | RAH2374 | | | | |
| | 32 | Front Panel | RAH2505 | | | | |
| | 33 | Door Pocket L | RAH2516 | | | | |
| | 34 | Door Pocket R | RAH2517 | | | | |
| | 35 | Door Lens | RAH2435 | | | | |
| | 36 | Name Plate | RAM1007 | | | | |
| | 37 | Remain Display Paper | REE-113 | | | | |
| | 38 | Rear Panel (CT-W704RS/KCXJ) | RNA1901 | | | | |
| | 38 | Rear Panel (CT-W704RS/KUXJ) | RNA1900 | | | | |
| | 39 | LED Lens | PNW2019 | | | | |
| | 40 | 65 Label (CT-W704RS/KUXJ only) | ORW1069 | | | | |
| | 41 | Slide Knob | REA1078 | | | | |
| | 42 | Bonnet | REA1077 | | | | |
| NSP | 43 | Spacer | REB1267 | | | | |
| NSP | 44 | Spacer | REB1171 | | | | |
| | 45 | | | | | | |

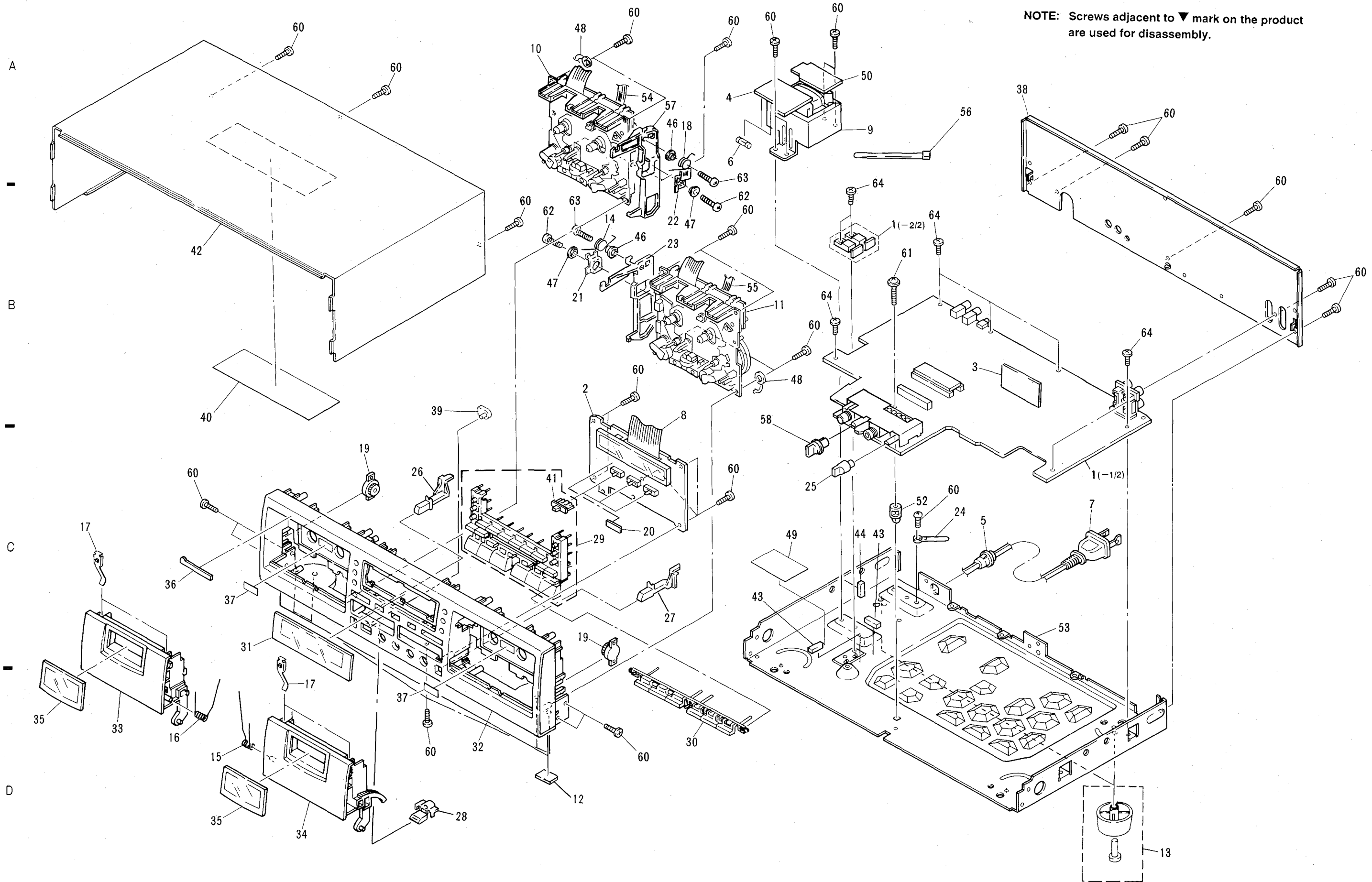
Packing



Exterior

CT-W704RS

NOTE: Screws adjacent to ▼ mark on the product are used for disassembly.



CT-W704RS

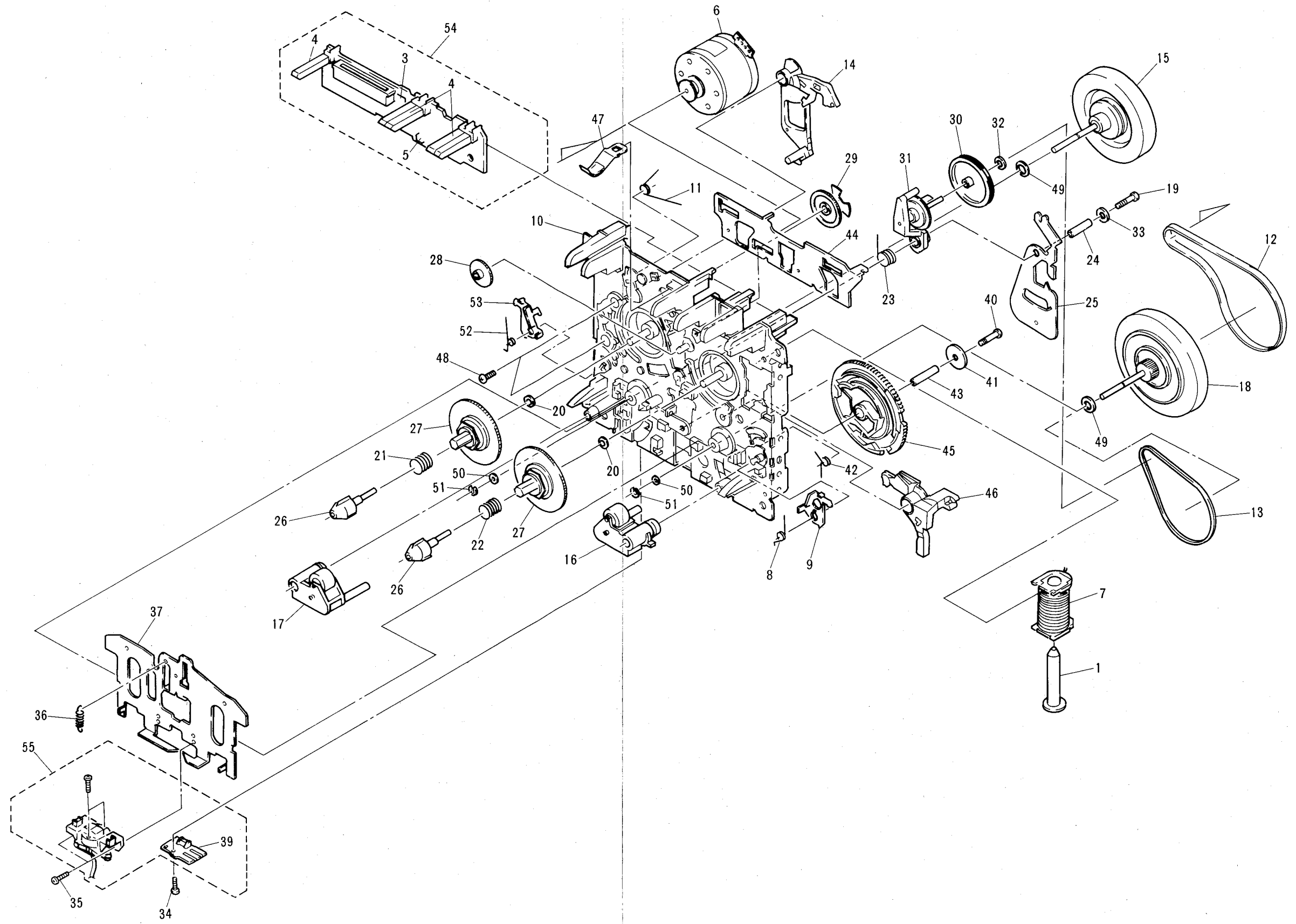
2. 1 MECHANISM UNIT AND 2 MECHANISM UNIT

A

B

C

D



A

B

C

D

7

1

2

3

4

5

6

Parts List

| Mark No. | Description | Parts No. | Mark No. | Description | Parts No. |
|----------|--------------------|--------------|----------|--------------------|-----------|
| 1 | Plunger | RLA1288 | 51 | Stop Ring | YE15FUC |
| 2 | | | 52 | Spring Interlock L | RBH1385 |
| 3 | Push Switch | RSG1018 | 53 | Arm Interlock L | RNE1780 |
| 4 | SPLF | RSN1023 | 54 | PCB Control BLK | RXA1624 |
| 5 | Photo-Transistor | SPI33534FG | 55 | Plate HD BLK | RXA1683 |
| 6 | MTR Main BLK | RXM1081 | | | |
| 7 | Solenoid BLK | RXP1021 | | | |
| 8 | Spring Interlock R | RBH1386 | | | |
| 9 | Arm Interlock R | RNE1781 | | | |
| 10 | Chassis Base BLK | RXA1626 | | | |
| 11 | Spring Brake | RBH1387 | | | |
| 12 | Main Belt | REB1157 | | | |
| 13 | F/R Belt | REB1254 | | | |
| 14 | Lever Brake | RNK2071 | | | |
| 15 | F/W Assy | RXA1428 | | | |
| 16 | Pinch Roller BLK R | RXA1628 | | | |
| 17 | Pinch Roller BLK L | RXA1629 | | | |
| 18 | Clutch BLK Assy | RXA1631 | | | |
| 19 | Screw | RBA1113 | | | |
| 20 | Washer 2.1 × 0.25T | RBF1038 | | | |
| 21 | Spring Reel (L) | RBH1388 | | | |
| 22 | Spring Reel (R) | RBH1389 | | | |
| 23 | Cam Spring | RBH1393 | | | |
| 24 | Spacer | RLA1286 | | | |
| 25 | Lever F/R | RNE1782 | | | |
| 26 | Reel Feather | RNK2072 | | | |
| 27 | Reel Base | RNK2073 | | | |
| 28 | Play Gear (A) | RNK2074 | | | |
| 29 | FF Gear (A) | RNK2075 | | | |
| 30 | F/R Pulley | RNK2076 | | | |
| 31 | Clutch BLK Assy | RXA1632 | | | |
| 32 | Washer | WA17D040D025 | | | |
| 33 | Washer | WA23F060M040 | | | |
| 34 | Screw | PCZ20P040FMC | | | |
| 35 | Screw | RBA1077 | | | |
| 36 | Spring HB | RBH1390 | | | |
| 37 | Head Base | RNE1783 | | | |
| 38 | | | | | |
| 39 | HD PCB 5P | RXA1635 | | | |
| 40 | Screw | RBA1113 | | | |
| 41 | Washer 2.0 × 0.3 | RBE1009 | | | |
| 42 | Spring Arm Play | RBH1392 | | | |
| 43 | Spacer | RLA1286 | | | |
| 44 | Plate Slide | RNE1785 | | | |
| 45 | Cam Gear | RNK2078 | | | |
| 46 | Arm Play | RNK2079 | | | |
| 47 | Spring Cassette | RNE1786 | | | |
| 48 | Screw | BMZ26P040FZK | | | |
| 49 | Washer | WA26D045D025 | | | |
| 50 | Washer | WA26D047D050 | | | |

4. TEST MODE

1. Entering the Test Mode

- To enter the test mode, set both DECK I and DECK II into the STOP mode and press the TIME/COUNT key of DECK I, RESET key of DECK I and PAUSE key of DECK II all together. (Refer to Fig. 4-1)

Exiting the Test Mode

To exit the test mode, press the RESET key of DECK I or turn off the power.

2. Tape Speed Adjustment, Auto Stop Check Mode

- The following adjustments and check are possible in the test mode.

| MODE No. (Deck II Display) | Adjustment and Check (The mechanism will operate even in the "no-half" state only for this mode.) |
|-------------------------------|---|
| 10 | <ul style="list-style-type: none"> Tape speed adjustment mode During play (except during the assist), the speed can be doubled by pressing the FAST key (FF or REW key of DECK I or II). During double speed play, the play can be returned to normal speed by pressing the FWD or REV key. |
| 10 | <ul style="list-style-type: none"> Auto stop check The RELAY mode will be turned on forcibly. But the REC is not relayed from DECK II to DECK I. Auto stop is carried out at tape end for one second only in this mode. (Usually four seconds.) Reverse is carried out as normally, but if the reverse is carried out in double speed, the tape will be played at constant speed. |

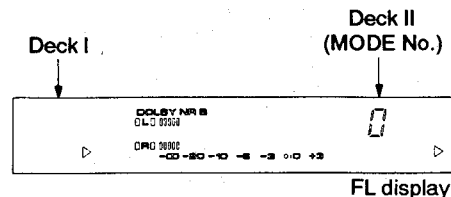


Fig. 4-1 FL display example 1
(The state of TEST MODE)

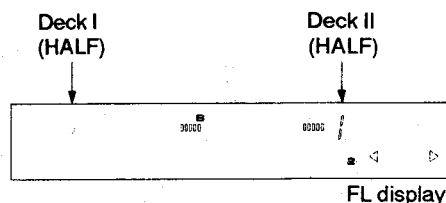


Fig. 4-2 FL display example 2
(The state of TIME/COUNT key ON
on the Deck I side)

3. CD SYNCHRO, SW Check Modes

- Test mode setting.

| MODE No. (Deck II Display) | Key Input | LINE MUTE | REC MUTE | BIAS | Adjustment and check |
|---|-----------------------|-----------|----------|------|--|
| 20 | CD SYNC | ON | ON | OFF | <ul style="list-style-type: none"> CD SYNCHRO Check Short-circuit one of the CD SYNCHRO cord's plugs. Connect the other plug to the CD SYNCHRO jack of the cassette deck. Press the CD SYNC key. If "CD SYNC" is displayed, the CD SYNCHRO mode is normal. |
| 1 (When there is no half on the deck II side, "HALF" will be displayed.) | TIME/COUNT for Deck I | ON | ON | OFF | <ul style="list-style-type: none"> SW Check When there is no-half, the corresponding counter will display "HALF". Mistaken Erasure Detection Check When FWD recording is possible : "▶" lights up When REW recording is possible : "◀" lights up Reverse SW Check ⌌ : "I" lights up ⌌ : "II" lights up Tape Detection Check Deck II Check NORMAL : Lch -3dB lights up CR02 : Lch 0dB lights up METAL : Lch +3dB lights up Deck I Check NORMAL : Lch -20dB lights up CR02 : Lch -10dB lights up METAL : Lch -6dB lights up |

BLE Adjustment Mode

● Entering the BLE Adjustment Mode

Press the STOP KEY when the DECK II display is other than 10.

To set the BLE adjustment mode, press the BLE KEY of DECK II. When the key is pressed continuously, the BLE adjustment mode will change in order.

● Exiting the BLE Adjustment Mode

To exit the BLE adjustment mode, press the STOP KEY. The deck will set into the mechanism operation check mode.

| Deck I Display | Deck II Display | Key Input | LINE OUT | REC MUTE | BIAS | Adjustment and Check |
|----------------|-----------------|-----------|----------|----------|------|--|
| | 30 | 2-BLE | OFF | ON | OFF | _____ |
| 400 | 31XX | 2-BLE | OFF | ON | OFF | <ul style="list-style-type: none"> For AUTO BLE 400 Hz OSC output level adjustment mode <div style="text-align: center;"> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> </div> <p>Adjust so that the meter becomes as shown in the above diagram. (LINE OUT output = -23 dBV)</p> |
| 10k | 32XX | 2-BLE | OFF | ON | OFF | <ul style="list-style-type: none"> For AUTO BLE 10 kHz OSC output level adjustment mode <div style="text-align: center;"> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> </div> <p>Adjust so that the meter becomes as shown in the above diagram. (LINE OUT output = -23 dBV)</p> |
| 12k | 33XX | 2-BLE | OFF | ON | OFF | <ul style="list-style-type: none"> For AUTO BLE 12 kHz OSC output level adjustment mode <div style="text-align: center;"> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> </div> <p>Make sure that the meter becomes as shown in the above diagram. (LINE OUT output = -10 dBV)</p> |
| 8k | 34XX | 2-BLE | OFF | ON | OFF | <ul style="list-style-type: none"> For AUTO BLE 8 kHz OSC output level adjustment mode <div style="text-align: center;"> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> </div> <p>Adjust so that the meter becomes as shown in the above diagram. (LINE OUT output = -10 dBV)</p> |
| 3k | 35XX | 2-BLE | OFF | ON | OFF | <ul style="list-style-type: none"> For AUTO BLE 3 kHz OSC output level adjustment mode <div style="text-align: center;"> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> </div> <p>Make sure that the meter becomes as shown in the above diagram. (LINE OUT output = -23 dBV)</p> |
| HPFL | 36XX | 2-BLE | OFF | ON | OFF | <ul style="list-style-type: none"> For BLE XD HIGH PASS FILTER Lch adjustment <p>Input the 12.5 kHz, -10 dBV signal to LINE IN.</p> <div style="text-align: center;"> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> </div> <p>Adjust so that the meter becomes as shown in the above diagram.</p> |
| HPFr | 37XX | 2-BLE | OFF | ON | OFF | <ul style="list-style-type: none"> For BLE XD HIGH PASS FILTER Rch adjustment <p>Input the 12.5 kHz, -10 dBV signal to LINE IN.</p> <div style="text-align: center;"> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> </div> <p>Adjust so that the meter becomes as shown in the above diagram.</p> |

※ ■ : Indicates lit □ : Indicates OFF -□- : Indicates lit or blinking

5. ADJUSTMENTS

1. MECHANICAL ADJUSTMENT

1.1 Door Damping Check and Adjustment

Set the door spring of the DECK I side to position (A) as shown in Fig. 5-1. Then, erect the front panel assembly vertically.

Open the doors of DECK I and DECK II at the same time. At this point, confirm that the difference between the door completely opened and the other door is within 15mm. If this standard is not satisfied install the door spring of DECK I at another position and adjust as follows:

- When the door of DECK I opens later than that of DECK II :
Change the door spring of DECK II form A to B.
- When the door of DECK I opens faster than that of DECK II :
Change the door spring of DECK I form A to B.

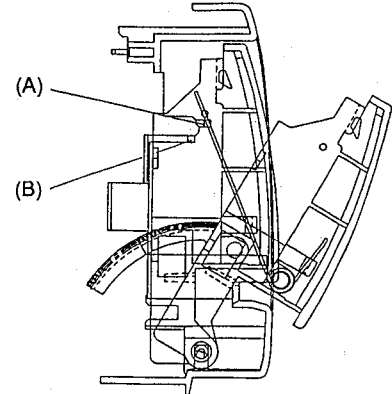


Fig. 5-1

1.2 Tape Speed

- Perform this adjustment in the test mode.
 - TEST mode setting.
1. Press the TIME/COUNT and RESET keys of DECK I together with the PAUSE key of DECK II.
 2. The speed becomes normal when the PLAY key is pressed, and double when the FF key is pressed.
 3. To cancel the TEST mode, press the RESET key of DECK I.

| 1. Tape Speed Adjustment and Chack | | | | | | |
|------------------------------------|------|-------------------|--------------------|------------------|---|---------|
| No. | Deck | Mode | Test tape | Adjusting points | Specifications/Ratings (playback frequency) | Remarks |
| 1 | I | Double speed PLAY | STD-301 (3 kHz) | check | 6000 Hz \pm 600 Hz | |
| 2 | II | | | VR801 | Within \pm 10 Hz against the measurement value of the step 1 (deck I) | |
| 3 | I | MORMAL speed PLAY | | VR851 | 2980 Hz \pm 5 Hz | |
| 4 | II | | | VR802 | Within \pm 5 Hz against the measurement value of the step 3 (deck I) | |

MAIN UNIT

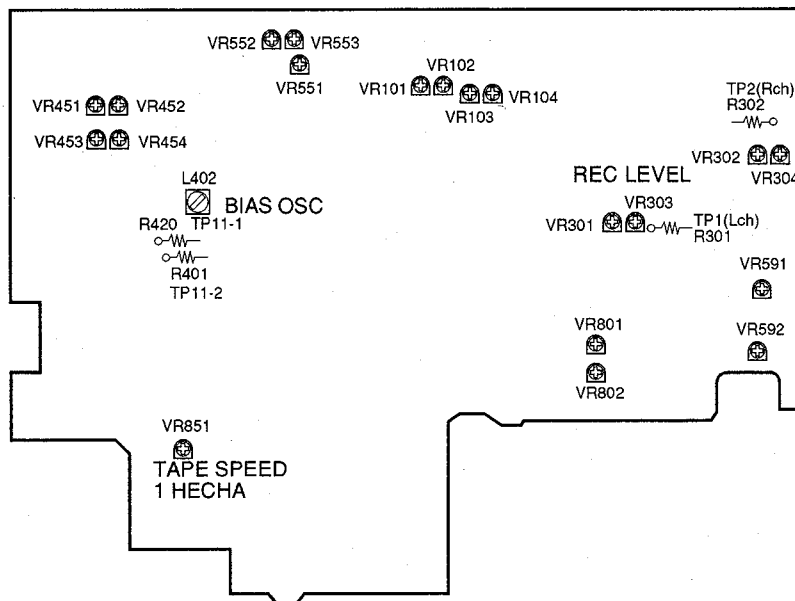


Fig. 5-2 Adjusting points

2. ELECTRICAL ADJUSTMENTS

Adjustment Conditions

1. The mechanical adjustments must be completed first.
2. The head must be cleaned and demagnetized.
3. Turn power on allow the deck to warm up for at least a few minutes before commencing any electrical adjustments.
4. The reference signal is 0 dBV = 1 Vrms.
5. Connect a 10 kΩ load resistance to the OUTPUT terminals.
6. Unless otherwise specified, the switches listed below are left in the positions indicated.

DOLBY NR : OFF
 TAPE SELECTOR : NORM

Test Tapes

STD-331E : Playback adjustments
 (See Fig. 5-3)
 STD-631 or STD-632 : NORMAL blank tape
 STD-621 : CrO₂ blank tape
 STD-610 : METAL blank tape

* As the reference recording level is 250 nwb/m for STD-331E, the recording level will be higher by 4 dB for STD-331B (160 nwb/m). When adjusting, pay careful attention to the type of tape used.

List of Adjustments


Playback sections

1. Head azimuth adjustment.
2. Playback level adjustment.

Recording sections

1. Bias oscillator adjustment.
2. Recording bias adjustment.
3. Recording level adjustment.
4. Level meter check.
5. AUTO BLE adjustment.

NOTE: This unit has an automatic tape selection feature.

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 "DOLBY", the double-D symbol  and "HX PRO" are trademarks of Dolby Laboratories Licensing Corporation.

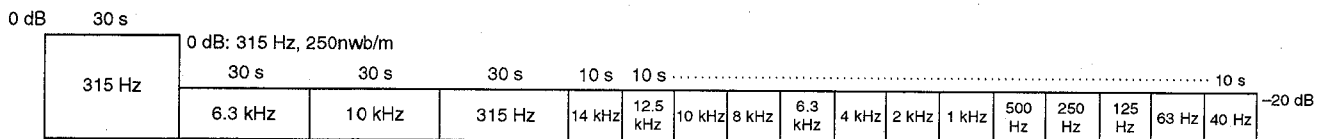
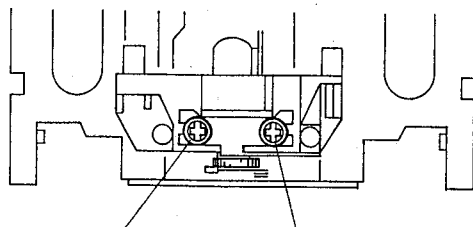


Fig. 5-3 Constants of the test tape STD-331E

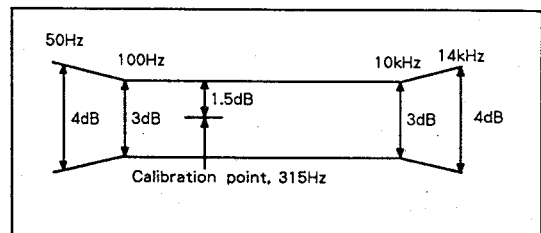
DECK I and II



REV azimuth adjustment screw FWD azimuth adjustment screw

Fig. 5-4 Head azimuth adjustment

PLAY BACK



RECORDING

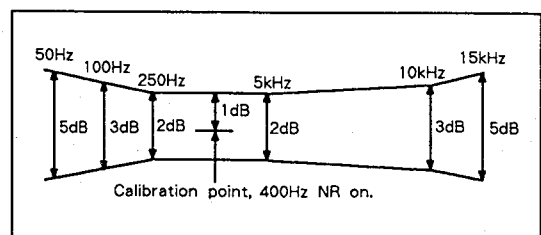


Fig. 5-5 Frequency response zone

PLAYBACK SECTION

1. Head Azimuth Adjustment

- Turn VR101, 102 (Deck I) or VR103, 104 (Deck II) to mechanical center positions.

| No. | Mode | Input signal & test tape | Adjustment location | Measuring location | Adjustment value | Remarks |
|-----|------|---|--|--------------------|--------------------------------|---------|
| 1. | PLAY | Play the 10 kHz/-20 dB section of STD-331E test tape. | Head azimuth adjustment screw. (See Fig. 5-4) | LINE OUT | Maximum playback signal level. | |
| 2. | STOP | Lock the screw with silicon bond after completing adjustment. | | | | |

2. Playback Level Adjustment

- This adjustment determines the DOLBY NR level, and must be performed with great care.

| No. | Mode | Input signal & test tape | Adjustment location | Measuring location | Adjustment value | Remarks | |
|-----|------|---|---------------------|------------------------------|----------------------------|----------|--|
| 1. | PLAY | Play the 315 Hz/0 dB section of the STD-331E test tape. | Deck II | VR 103 (Lch) VR 104 (Rch) | TP. 1 (Lch) TP. 2 (Rch) | -7.2 dBV | |
| | | | Deck I | VR 101 (Lch) VR 102 (Rch) | | | |

RECORDING SECTION

1. Bias Oscillator Adjustment

| No. | Mode | Input signal & test tape | Adjustment location | Measuring location | Adjustment value | Remarks | |
|-----|------|--|---------------------|--------------------|------------------|-----------------------|---|
| 1. | REC | Load the STD-610 test tape with no input signal. | Deck II | L402 | TP. 11 - 2 | 105 kHz \pm 0.3 kHz | If the values on the left cannot be attained by adjusting, the value should be below 105 \pm 3 kHz. |

2. Recording Bias Adjustment

- After the adjustment, caution should be exercised so as not to become under bias by checking the distortion rate.

| No. | Mode | Input signal & test tape | Adjustment location | Measuring location | Adjustment value | Remarks | |
|-----|------|---|---------------------|------------------------------|------------------|--|--|
| 1. | REC | Record the 315 Hz and 10kHz signals at -26 dBV input level and playback. (STD-631 or STD-632) | Deck I | VR 451 (Lch) VR 452 (Rch) | LINE OUT | Repeatedly record, playback and adjust so that the playback level of 10 kHz signal becomes 0 dB \pm 0.5 dB when compared with the 315 Hz signal. | |
| | | | Deck II | VR 453 (Lch) VR 454 (Rch) | | | |

3. Recording Level Adjustment

| No. | Mode | Input signal & test tape | Adjustment location | Measuring location | Adjustment value | Remarks | |
|-----|-----------|---|--------------------------|------------------------------|----------------------------|---|--|
| 1. | REC PAUSE | Apply a 315 Hz/0 dBV signal to the line input terminals, load the STD-631 or STD-632 test tape. | REC level control volume | TP. 1 (Lch) TP. 2 (Rch) | -11.2 dBV | | |
| 2. | REC/PLAY | Record the above signal onto the STD-631 or STD-632 test tape, and playback. | Deck I | VR 301 (Lch) VR 302 (Rch) | TP. 1 (Lch) TP. 2 (Rch) | Repeatedly record, playback and adjust so that the playback signal level becomes -11.2 dBV. | |
| | | | Deck II | VR 303 (Lch) VR 304 (Rch) | | | |
| 3. | REC/PLAY | Record the above signal onto the STD-621 test tape, and playback. | Check | TP. 1 (Lch) TP. 2 (Rch) | -11.2 dBV \pm 1.5 dB | | |
| 4. | REC/PLAY | Record the above signal onto the STD-610 test tape, and playback. | Check | TP. 1 (Lch) TP. 2 (Rch) | -11.2 dBV \pm 1.5 dB | | |

4. Level Meter Check

| No. | Mode | Input signal & test tape | Adjustment location | Measuring location | Adjustment Value | Remarks |
|-----|-----------|--|--------------------------|----------------------------|---|---------|
| 1. | REC PAUSE | Apply a 315 Hz/-6 dBV (500 mV) signal to the Line Input terminals. | REC level control volume | TP. 1 (Lch) TP. 2 (Rch) | Check that the level meters "0dB" light up within -7.2 dBV ± 2 dB of the signal output level. | |

5. AUTO BLE Adjustment (Deck II only)

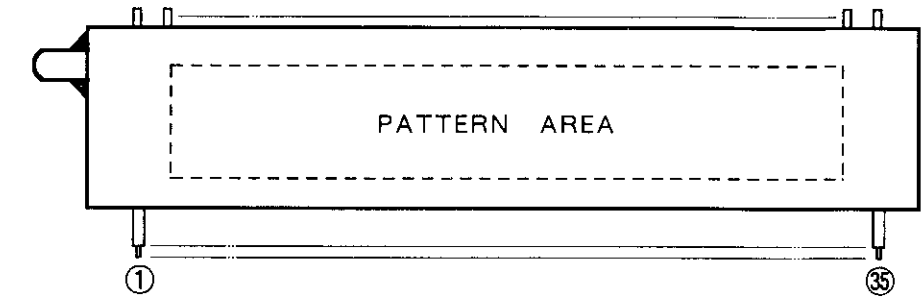
- BLE adjustment should be performed after all other adjustments are completed.
- This adjustment should be performed in the test mode.
- Entering the test mode.
For details of how to enter the test mode, refer to the "Mechanical Adjustment" section (Page 12)
- Refer to Page 11 "BLE Adjustment Mode".

| No. | Mode | Input signal & test tape | Adjustment location | Measuring location | Adjustment Value | Remarks |
|-----|-----------|--|---------------------|--------------------------|---|-------------------|
| 1. | | Set to test mode. | — | — | — | |
| 2. | | Press the 2 BLE XD key on the front panel. | VR552 | Level meter (R channel) | Adjust so that - 3 dB on the level meter turn on. | 400 Hz adjustment |
| 3. | | Press the 2 BLE XD key on the front panel. | VR551 | | | 10 kHz adjustment |
| 4. | | Press the 2 BLE XD key on the front panel. | VR553 | | | 8 kHz adjustment |
| 5. | REC PAUSE | Apply a 12kHz/0 dBV signal to the line input terminals. Load the STD631 or STD632 test tape. | LINE OUT | REC level control volume | -10 dBV | |
| 6. | | Press the 2 BLE XD key on the front panel. | VR591 | Level meter (R Channel) | Adjust so that - 3 dB on the level meter turn on. | 12 kHz adjustment |
| 7. | | Press the 2 BLE XD key on the front panel. | VR592 | Level meter (R Channel) | Adjust so that - 3 dB other level meter turn on. | 12 kHz adjustment |

Reference: The output of LINE OUT after completing the adjustments for 400 Hz, 10kHz, 3 kHz becomes - 23dBV ± 1dB. (Refer to page 11)

6. FL INFORMATION

■ RAW1146 (V1501)

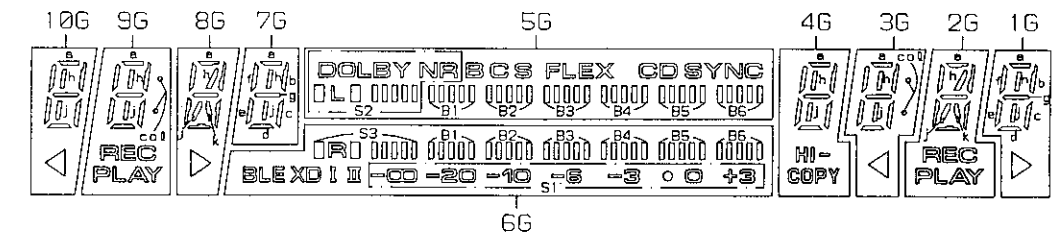


Pin Connection

| PIN NO. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | |
|------------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| CONNECTION | FF | NN | 1 | 0 | 9 | 8 | 7 | N | 5 | 6 | 4 | 3 | 2 | 1 | NN | PP | PP | PP | PP | PP | PP | PP | PP | PP | PP | PP | PP | PP | PP | NN | NN | NN | NN | NN | NN | NN |
| | 11 | PC | GG | GG | GG | GG | GG | GG | GG | GG | GG | GG | GG | GG | CC | 2 | 1 | 0 | 9 | 8 | C | 7 | 6 | 5 | 4 | 3 | 2 | 1 | CC | PP | 2 | 2 | 2 | 2 | 2 | |

- NOTE 1) F1,F2 --- Filament 4) 1G~10G --- Grid
 2) NP ----- No pin
 3) NC ----- No connection

Grid Assignment



Anode Connection

| | 10G | 9G | 8G | 7G | 6G | 5G | 4G | 3G | 2G | 1G |
|-----|------|------|------|------|-----|---------|------|------|------|------|
| P1 | a | a | a | a | B1 | B1 | a | a | a | a |
| P2 | b | b | b | b | B2 | B2 | b | b | b | b |
| P3 | f | f | f | f | B3 | B3 | f | f | f | f |
| P4 | g | g | g | g | B4 | B4 | g | g | g | g |
| P5 | c | c | c | c | B5 | B5 | c | c | c | c |
| P6 | e | e | e | e | B6 | B6 | e | e | e | e |
| P7 | d | d | d | d | BLE | CO SYNC | d | d | d | d |
| P8 | h, j | h, j | h, j | h, j | XD | B | h, j | h, j | h, j | h, j |
| P9 | - | col | k | - | I | FLEX | HI- | col | k | - |
| P10 | < | PLAY | > | - | II | C | COPY | < | PLAY | > |
| P11 | - | REC | - | - | S1 | S | - | - | REC | - |
| P12 | - | - | - | - | S3 | S2 | - | - | - | - |

7. SCHEMATIC AND PCB CONNECTION DIAGRAMS

SCH-1

1. DOLBY S UNIT

A NOTE FOR SCHEMATIC DIAGRAMS (Type 6A)

1. When ordering service parts, be sure to refer to "PARTS LIST of EXPLODED VIEWS" or "PCB PARTS LIST".

2. Since these are basic circuits, some parts of them or the values of some components may be changed for improvement.

3. RESISTORS:
Unit: k: kΩ, M: MΩ, or Ω unless otherwise noted.
Rated power: 1/4W, 1/8W, 1/10W unless otherwise noted.
Tolerance: (F): ±1%, (G): ±2%, (K): ±10%, (M): ±20% or ±5% unless otherwise noted.

4. CAPACITORS:
Unit: p: pF or μF unless otherwise noted.
Ratings: capacitor (μF)/ voltage (V) unless otherwise noted.
Rated voltage: 50V except for electrolytic capacitors.

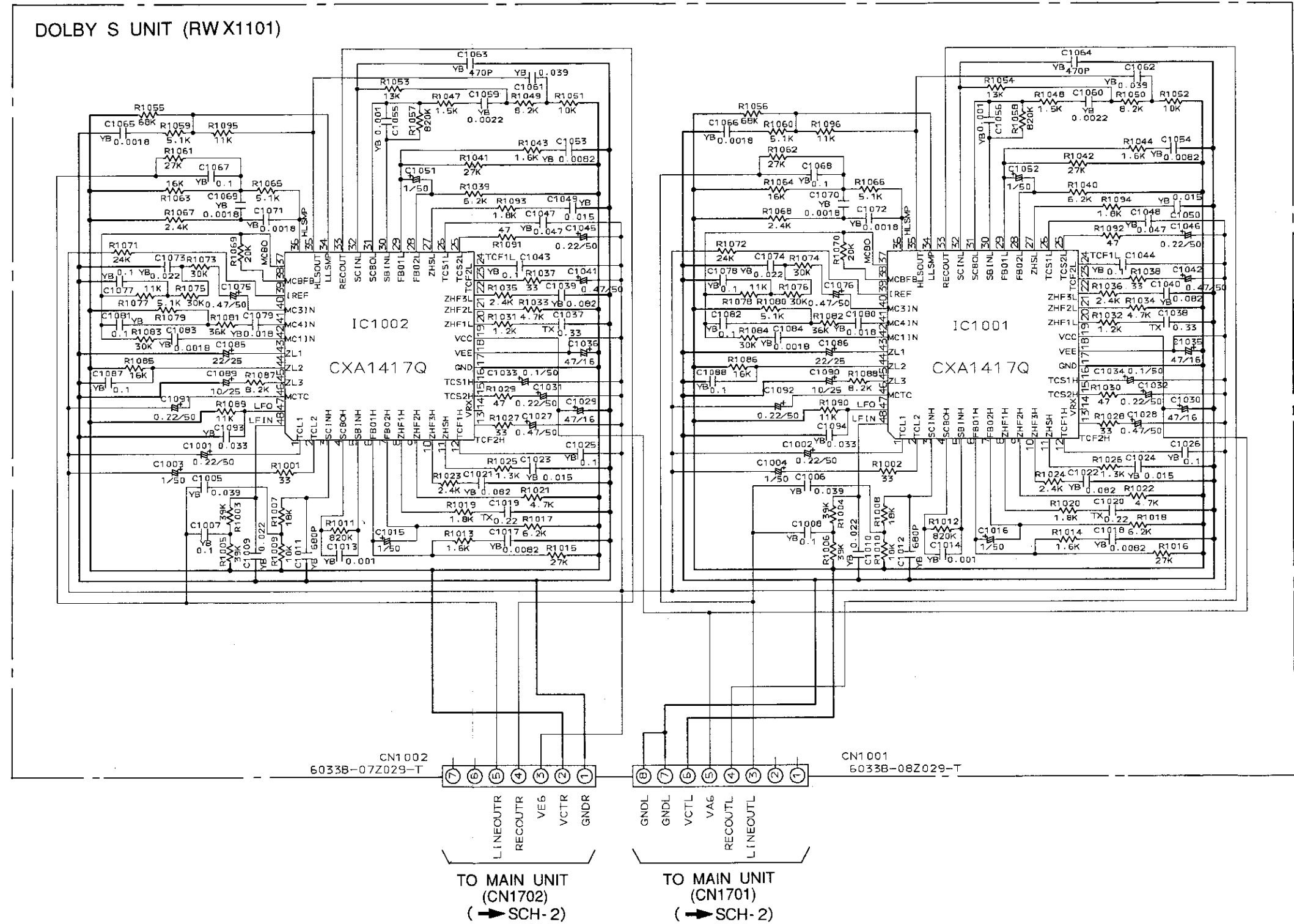
5. COILS:
Unit: m: mH or μH unless otherwise noted.

6. VOLTAGE AND CURRENT:
V or - V : DC voltage (V) in STOP mode unless otherwise noted.
mA or - mA : DC current in STOP mode unless otherwise noted.

7. OTHERS:
● or ○ : Adjusting point.
◐ : Measurement point.
The Δ mark found on some component parts indicates the importance of the safety factor of the parts. Therefore, when replacing, be sure to use parts of identical designation.

8. SCH-□ ON THE SCHEMATIC DIAGRAM:
SCH-□ indicates the drawing number of the schematic diagram. (SCH stands for schematic diagram.)

9. SWITCHES (Underline indicates switch position):
SUB UNIT
S1501 : /MS
S1502 : /MS
S1503 :
S1504 : /MS
S1505 : ● (DECK I)
S1506 : ●
S1507 : ●
S1508 : /MS
S1509 : /MS
S1510 : /MS
S1511 : /MS (DECK II)
S1512 : ●
S1513 : ●
S1514 : ●
S1515 : ●
S1516 : /MS
S1518 : COPY I ► II NORMAL
S1519 : COPY I ► II HIGH
S1520 : FLEX
S1521 : TIME/COUNT (DECK II)
S1522 : RESET (DECK I)
S1523 : TIME/COUNT (DECK I)
S1524 : RESET (DECK II)
S1525 : CD SYNC
S1526 : BLE (DECK I)
S1527 : BLE (DECK II)
S1528 : POWER ON/OFF
S1529 : DOLBY B-C-S
S1530 : REV. MODE RELAY/SKIP ◄-►
S1531 : DOLBY OFF/ON



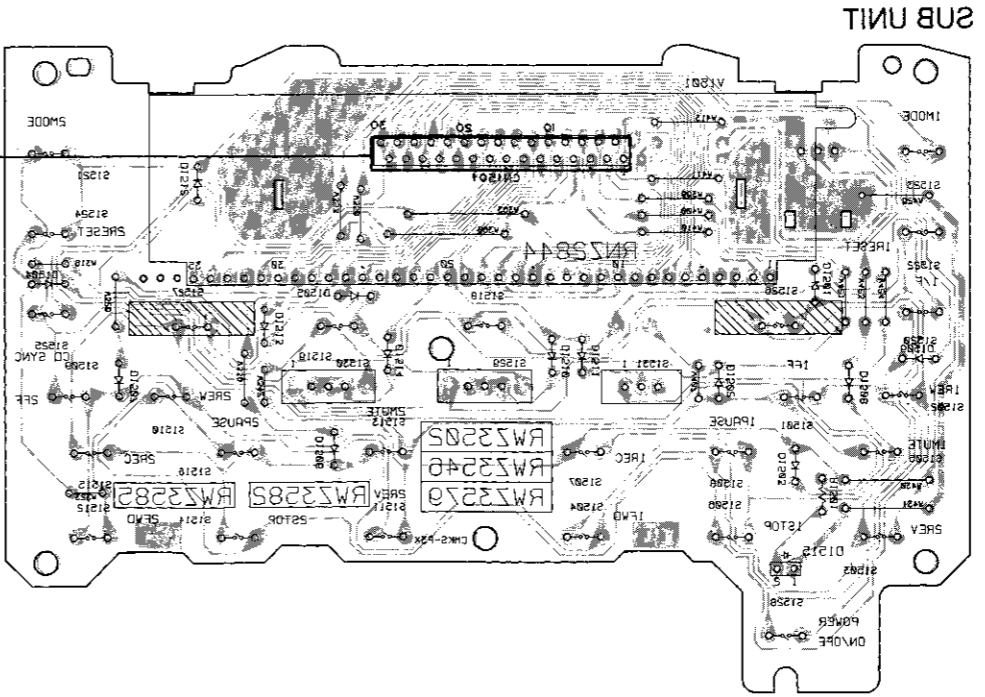
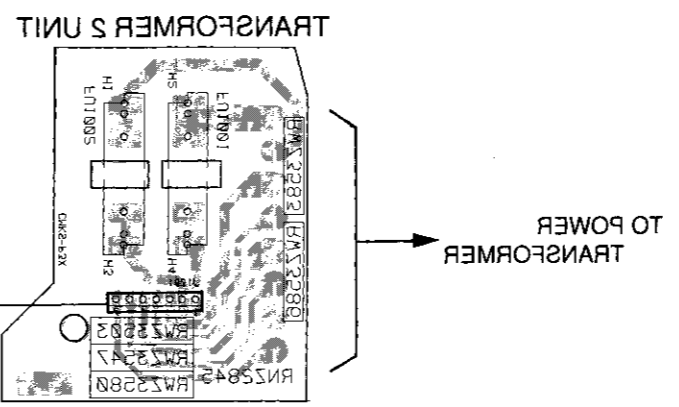
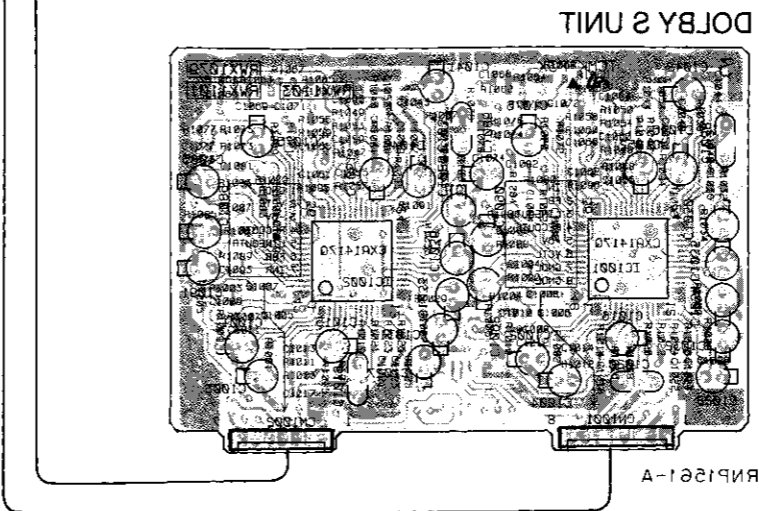
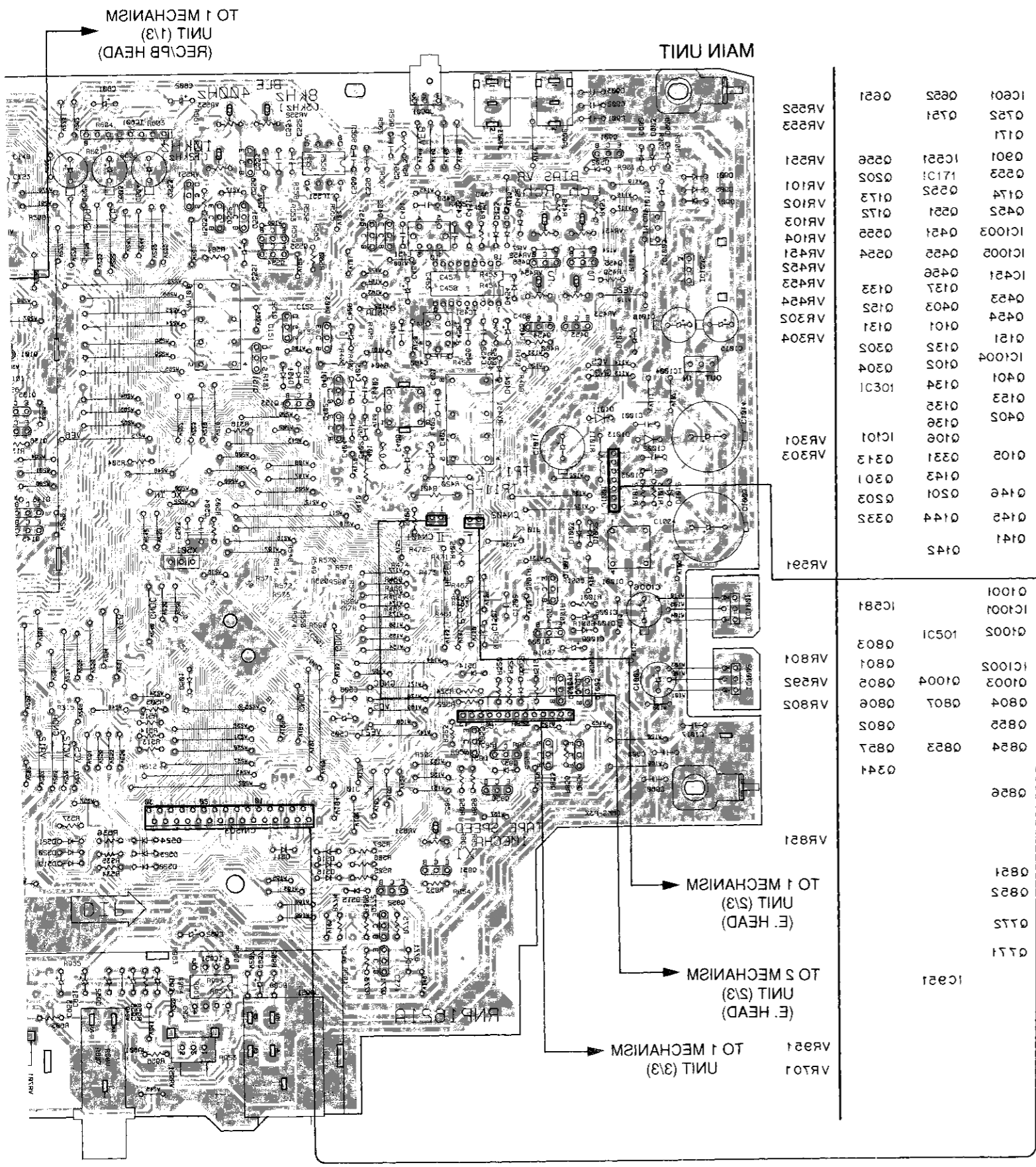
SCH-1

DOLBY S UNIT

DOLBY S UNIT

SCH-1

- This diagram is viewed from the gray colored foil side.
- This PCB is double sided.



• This diagram is viewed from the foil side.

| | | | | | | | |
|-------|------|------|------|--------|------|------|-------|
| VR304 | 0121 | 0305 | 0304 | IC1004 | 0105 | 0304 | VR304 |
| VR305 | 0125 | 0403 | 0125 | 0403 | 0125 | 0403 | VR305 |
| VR424 | 0123 | 0423 | 0123 | 0423 | 0123 | 0423 | VR424 |
| VR425 | 0424 | 0424 | 0424 | 0424 | 0424 | 0424 | VR425 |
| VR421 | 0421 | 0421 | 0421 | 0421 | 0421 | 0421 | VR421 |
| VR103 | 0125 | 0425 | 0125 | 0425 | 0125 | 0425 | VR103 |
| VR102 | 0123 | 0423 | 0123 | 0423 | 0123 | 0423 | VR102 |
| VR101 | 0205 | 0505 | 0205 | 0505 | 0205 | 0505 | VR101 |
| VR251 | 0251 | 0551 | 0251 | 0551 | 0251 | 0551 | VR251 |
| VR252 | 0252 | 0552 | 0252 | 0552 | 0252 | 0552 | VR252 |
| VR253 | 0253 | 0553 | 0253 | 0553 | 0253 | 0553 | VR253 |
| VR254 | 0254 | 0554 | 0254 | 0554 | 0254 | 0554 | VR254 |
| VR255 | 0255 | 0555 | 0255 | 0555 | 0255 | 0555 | VR255 |
| VR301 | 0101 | 0301 | 0101 | 0301 | 0101 | 0301 | VR301 |
| VR302 | 0102 | 0302 | 0102 | 0302 | 0102 | 0302 | VR302 |
| VR303 | 0103 | 0303 | 0103 | 0303 | 0103 | 0303 | VR303 |
| VR304 | 0104 | 0304 | 0104 | 0304 | 0104 | 0304 | VR304 |
| VR305 | 0105 | 0305 | 0105 | 0305 | 0105 | 0305 | VR305 |
| VR306 | 0106 | 0306 | 0106 | 0306 | 0106 | 0306 | VR306 |
| VR307 | 0107 | 0307 | 0107 | 0307 | 0107 | 0307 | VR307 |
| VR308 | 0108 | 0308 | 0108 | 0308 | 0108 | 0308 | VR308 |
| VR309 | 0109 | 0309 | 0109 | 0309 | 0109 | 0309 | VR309 |
| VR310 | 0110 | 0310 | 0110 | 0310 | 0110 | 0310 | VR310 |
| VR311 | 0111 | 0311 | 0111 | 0311 | 0111 | 0311 | VR311 |
| VR312 | 0112 | 0312 | 0112 | 0312 | 0112 | 0312 | VR312 |
| VR313 | 0113 | 0313 | 0113 | 0313 | 0113 | 0313 | VR313 |
| VR314 | 0114 | 0314 | 0114 | 0314 | 0114 | 0314 | VR314 |
| VR315 | 0115 | 0315 | 0115 | 0315 | 0115 | 0315 | VR315 |
| VR316 | 0116 | 0316 | 0116 | 0316 | 0116 | 0316 | VR316 |
| VR317 | 0117 | 0317 | 0117 | 0317 | 0117 | 0317 | VR317 |
| VR318 | 0118 | 0318 | 0118 | 0318 | 0118 | 0318 | VR318 |
| VR319 | 0119 | 0319 | 0119 | 0319 | 0119 | 0319 | VR319 |
| VR320 | 0120 | 0320 | 0120 | 0320 | 0120 | 0320 | VR320 |
| VR321 | 0121 | 0321 | 0121 | 0321 | 0121 | 0321 | VR321 |
| VR322 | 0122 | 0322 | 0122 | 0322 | 0122 | 0322 | VR322 |
| VR323 | 0123 | 0323 | 0123 | 0323 | 0123 | 0323 | VR323 |
| VR324 | 0124 | 0324 | 0124 | 0324 | 0124 | 0324 | VR324 |
| VR325 | 0125 | 0325 | 0125 | 0325 | 0125 | 0325 | VR325 |
| VR326 | 0126 | 0326 | 0126 | 0326 | 0126 | 0326 | VR326 |
| VR327 | 0127 | 0327 | 0127 | 0327 | 0127 | 0327 | VR327 |
| VR328 | 0128 | 0328 | 0128 | 0328 | 0128 | 0328 | VR328 |
| VR329 | 0129 | 0329 | 0129 | 0329 | 0129 | 0329 | VR329 |
| VR330 | 0130 | 0330 | 0130 | 0330 | 0130 | 0330 | VR330 |
| VR331 | 0131 | 0331 | 0131 | 0331 | 0131 | 0331 | VR331 |
| VR332 | 0132 | 0332 | 0132 | 0332 | 0132 | 0332 | VR332 |
| VR333 | 0133 | 0333 | 0133 | 0333 | 0133 | 0333 | VR333 |
| VR334 | 0134 | 0334 | 0134 | 0334 | 0134 | 0334 | VR334 |
| VR335 | 0135 | 0335 | 0135 | 0335 | 0135 | 0335 | VR335 |
| VR336 | 0136 | 0336 | 0136 | 0336 | 0136 | 0336 | VR336 |
| VR337 | 0137 | 0337 | 0137 | 0337 | 0137 | 0337 | VR337 |
| VR338 | 0138 | 0338 | 0138 | 0338 | 0138 | 0338 | VR338 |
| VR339 | 0139 | 0339 | 0139 | 0339 | 0139 | 0339 | VR339 |
| VR340 | 0140 | 0340 | 0140 | 0340 | 0140 | 0340 | VR340 |
| VR341 | 0141 | 0341 | 0141 | 0341 | 0141 | 0341 | VR341 |
| VR342 | 0142 | 0342 | 0142 | 0342 | 0142 | 0342 | VR342 |
| VR343 | 0143 | 0343 | 0143 | 0343 | 0143 | 0343 | VR343 |
| VR344 | 0144 | 0344 | 0144 | 0344 | 0144 | 0344 | VR344 |
| VR345 | 0145 | 0345 | 0145 | 0345 | 0145 | 0345 | VR345 |
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| VR347 | 0147 | 0347 | 0147 | 0347 | 0147 | 0347 | VR347 |
| VR348 | 0148 | 0348 | 0148 | 0348 | 0148 | 0348 | VR348 |
| VR349 | 0149 | 0349 | 0149 | 0349 | 0149 | 0349 | VR349 |
| VR350 | 0150 | 0350 | 0150 | 0350 | 0150 | 0350 | VR350 |
| VR351 | 0151 | 0351 | 0151 | 0351 | 0151 | 0351 | VR351 |
| VR352 | 0152 | 0352 | 0152 | 0352 | 0152 | 0352 | VR352 |
| VR353 | 0153 | 0353 | 0153 | 0353 | 0153 | 0353 | VR353 |
| VR354 | 0154 | 0354 | 0154 | 0354 | 0154 | 0354 | VR354 |
| VR355 | 0155 | 0355 | 0155 | 0355 | 0155 | 0355 | VR355 |
| VR356 | 0156 | 0356 | 0156 | 0356 | 0156 | 0356 | VR356 |
| VR357 | 0157 | 0357 | 0157 | 0357 | 0157 | 0357 | VR357 |
| VR358 | 0158 | 0358 | 0158 | 0358 | 0158 | 0358 | VR358 |
| VR359 | 0159 | 0359 | 0159 | 0359 | 0159 | 0359 | VR359 |
| VR360 | 0160 | 0360 | 0160 | 0360 | 0160 | 0360 | VR360 |
| VR361 | 0161 | 0361 | 0161 | 0361 | 0161 | 0361 | VR361 |
| VR362 | 0162 | 0362 | 0162 | 0362 | 0162 | 0362 | VR362 |
| VR363 | 0163 | 0363 | 0163 | 0363 | 0163 | 0363 | VR363 |
| VR364 | 0164 | 0364 | 0164 | 0364 | 0164 | 0364 | VR364 |
| VR365 | 0165 | 0365 | 0165 | 0365 | 0165 | 0365 | VR365 |
| VR366 | 0166 | 0366 | 0166 | 0366 | 0166 | 0366 | VR366 |
| VR367 | 0167 | 0367 | 0167 | 0367 | 0167 | 0367 | VR367 |
| VR368 | 0168 | 0368 | 0168 | 0368 | 0168 | 0368 | VR368 |
| VR369 | 0169 | 0369 | 0169 | 0369 | 0169 | 0369 | VR369 |
| VR370 | 0170 | 0370 | 0170 | 0370 | 0170 | 0370 | VR370 |
| VR371 | 0171 | 0371 | 0171 | 0371 | 0171 | 0371 | VR371 |
| VR372 | 0172 | 0372 | 0172 | 0372 | 0172 | 0372 | VR372 |
| VR373 | 0173 | 0373 | 0173 | 0373 | 0173 | 0373 | VR373 |
| VR374 | 0174 | 0374 | 0174 | 0374 | 0174 | 0374 | VR374 |
| VR375 | 0175 | 0375 | 0175 | 0375 | 0175 | 0375 | VR375 |
| VR376 | 0176 | 0376 | 0176 | 0376 | 0176 | 0376 | VR376 |
| VR377 | 0177 | 0377 | 0177 | 0377 | 0177 | 0377 | VR377 |
| VR378 | 0178 | 0378 | 0178 | 0378 | 0178 | 0378 | VR378 |
| VR379 | 0179 | 0379 | 0179 | 0379 | 0179 | 0379 | VR379 |
| VR380 | 0180 | 0380 | 0180 | 0380 | 0180 | 0380 | VR380 |
| VR381 | 0181 | 0381 | 0181 | 0381 | 0181 | 0381 | VR381 |
| VR382 | 0182 | 0382 | 0182 | 0382 | 0182 | 0382 | VR382 |
| VR383 | 0183 | 0383 | 0183 | 0383 | 0183 | 0383 | VR383 |
| VR384 | 0184 | 0384 | 0184 | 0384 | 0184 | 0384 | VR384 |
| VR385 | 0185 | 0385 | 0185 | 0385 | 0185 | 0385 | VR385 |
| VR386 | 0186 | 0386 | 0186 | 0386 | 0186 | 0386 | VR386 |
| VR387 | 0187 | 0387 | 0187 | 0387 | 0187 | 0387 | VR387 |
| VR388 | 0188 | 0388 | 0188 | 0388 | 0188 | 0388 | VR388 |
| VR389 | 0189 | 0389 | 0189 | 0389 | 0189 | 0389 | VR389 |
| VR390 | 0190 | 0390 | 0190 | 0390 | 0190 | 0390 | VR390 |
| VR391 | 0191 | 0391 | 0191 | 0391 | 0191 | 0391 | VR391 |
| VR392 | 0192 | 0392 | 0192 | 0392 | 0192 | 0392 | VR392 |
| VR393 | 0193 | 0393 | 0193 | 0393 | 0193 | 0393 | VR393 |
| VR394 | 0194 | 0394 | 0194 | 0394 | 0194 | 0394 | VR394 |
| VR395 | 0195 | 0395 | 0195 | 0395 | 0195 | 0395 | VR395 |
| VR396 | 0196 | 0396 | 0196 | 0396 | 0196 | 0396 | VR396 |
| VR397 | 0197 | 0397 | 0197 | 0397 | 0197 | 0397 | VR397 |
| VR398 | 0198 | 0398 | 0198 | 0398 | 0198 | 0398 | VR398 |
| VR399 | 0199 | 0399 | 0199 | 0399 | 0199 | 0399 | VR399 |
| VR400 | 0200 | 0400 | 0200 | 0400 | 0200 | 0400 | VR400 |
| VR401 | 0201 | 0401 | 0201 | 0401 | 0201 | 0401 | VR401 |
| VR402 | 0202 | 0402 | 0202 | 0402 | 0202 | 0402 | VR402 |
| VR403 | 0203 | 0403 | 0203 | 0403 | 0203 | 0403 | VR403 |
| VR404 | 0204 | 0404 | 0204 | 0404 | 0204 | 0404 | VR404 |
| VR405 | 0205 | 0405 | 0205 | 0405 | 0205 | 0405 | VR405 |
| VR406 | 0206 | 0406 | 0206 | 0406 | 0206 | 0406 | VR406 |
| VR407 | 0207 | 0407 | 0207 | 0407 | 0207 | 0407 | VR407 |
| VR408 | 0208 | 0408 | 0208 | 0408 | 0208 | 0408 | VR408 |
| VR409 | 0209 | 0409 | 0209 | 0409 | 0209 | 0409 | VR409 |
| VR410 | 0210 | 0410 | 0210 | 0410 | 0210 | 0410 | VR410 |
| VR411 | 0211 | 0411 | 0211 | 0411 | 0211 | 0411 | VR411 |
| VR412 | 0212 | 0412 | 0212 | 0412 | 0212 | 0412 | VR412 |
| VR413 | 0213 | 0413 | 0213 | 0413 | 0213 | 0413 | VR413 |
| VR414 | 0214 | 0414 | 0214 | 0414 | 0214 | 0414 | VR414 |
| VR415 | 0215 | 0415 | 0215 | 0415 | 0215 | 0415 | VR415 |
| VR416 | 0216 | 0416 | 0216 | 0416 | 0216 | 0416 | VR416 |
| VR417 | 0217 | 0417 | 0217 | 0417 | 0217 | 0417 | VR417 |
| VR418 | 0218 | 0418 | 0218 | 0418 | 0218 | 0418 | VR418 |
| VR419 | 0219 | 0419 | 0219 | 0419 | 0219 | 0419 | VR419 |
| VR420 | 0220 | 0420 | 0220 | 0420 | 0220 | 0420 | VR420 |
| VR421 | 0221 | 0421 | 0221 | 0421 | 0221 | 0421 | VR421 |
| VR422 | 0222 | 0422 | 0222 | 0422 | 0222 | 0422 | VR422 |
| VR423 | 0223 | 0423 | 0223 | 0423 | 0223 | 0423 | VR423 |
| VR424 | 0224 | 0424 | 0224 | 0424 | 0224 | | |

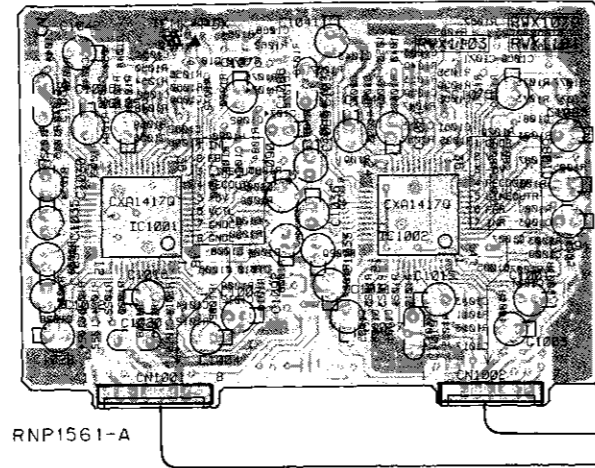
- This diagram is viewed from the pink colored foil side.
- This PCB is double sided.

NOTE FOR PCB DIAGRAMS:

- Part numbers in PCB diagrams match those in the schematic diagrams.
- A comparison between the main parts of PCB and schematic diagrams is shown below.

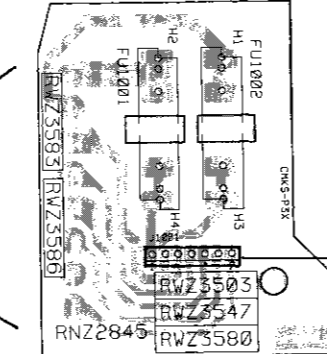
| Symbol in PCB Diagrams | Symbol in Schematic Diagrams | Part Name |
|------------------------|------------------------------|--------------------------|
| | | Transistor |
| | | Transistor with resistor |
| | | Field effect transistor |
| | | Resistor array |
| | | 3-terminal regulator |

DOLBY S UNIT



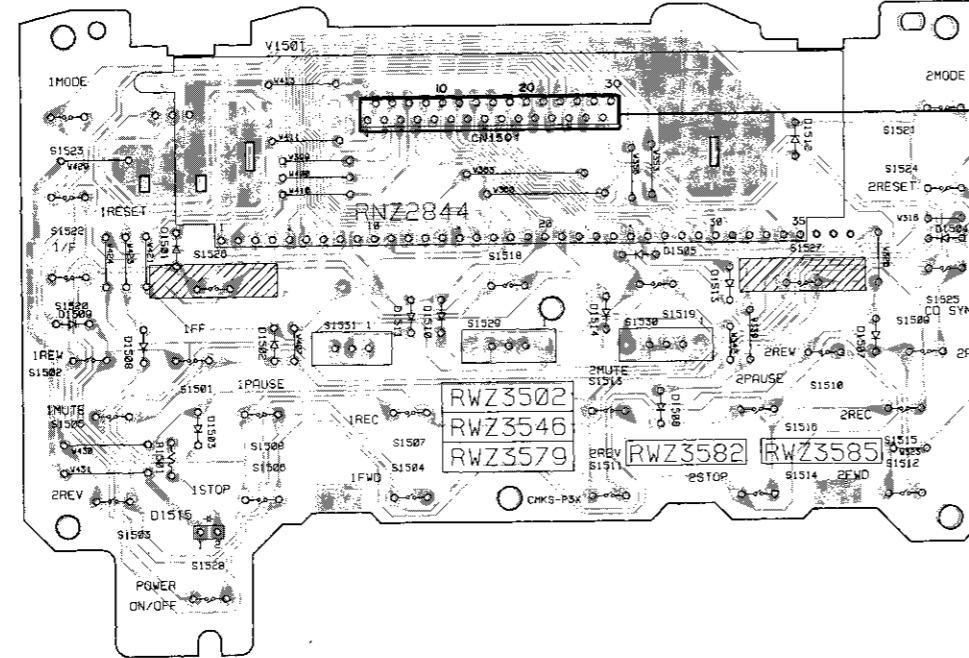
RNP1561-A

TRANSFORMER 2 UNIT

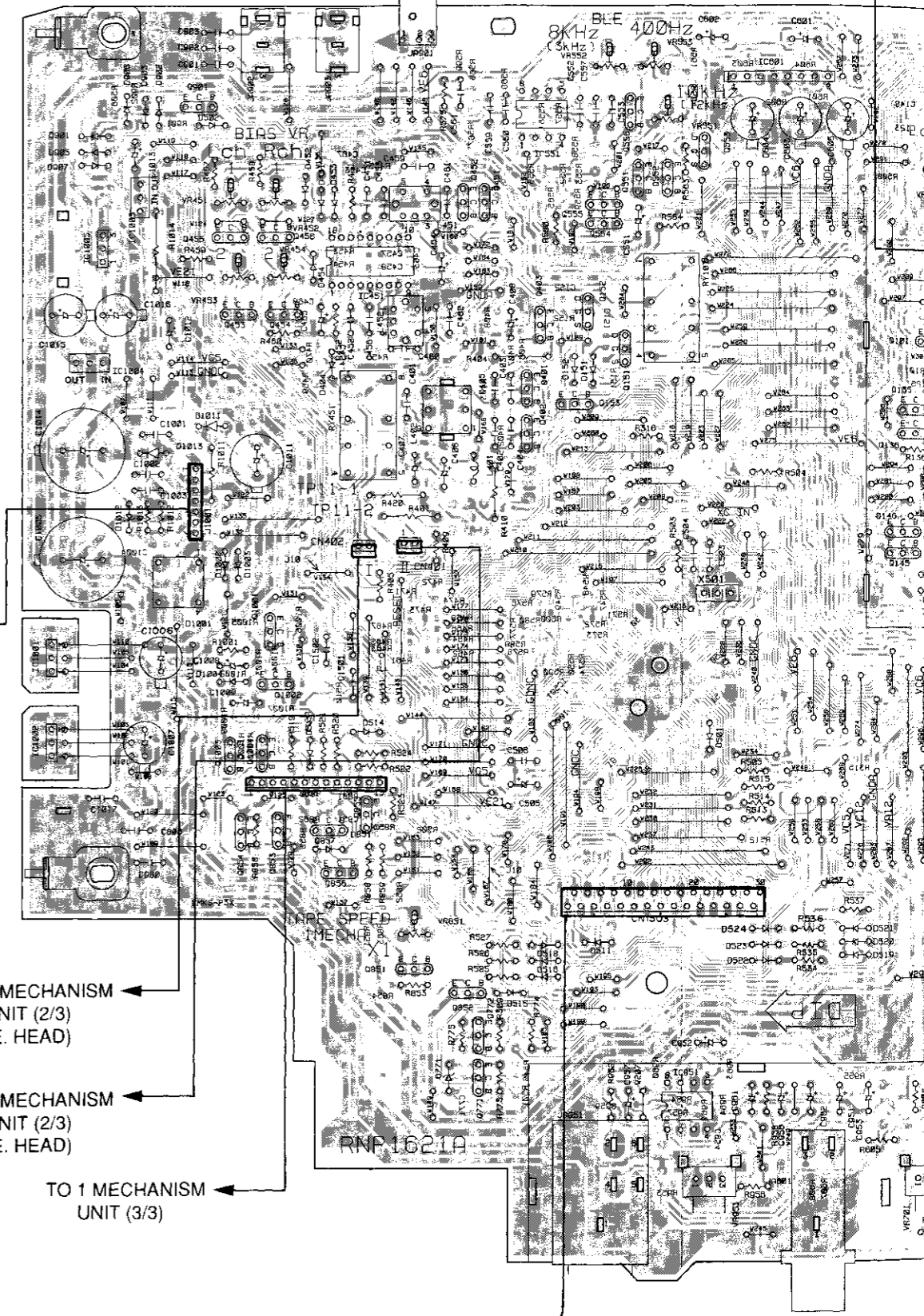


TO POWER TRANSFORMER

SUB UNIT



MAIN UNIT



TO 1 MECHANISM UNIT (1/3) (REC/PB HEAD)

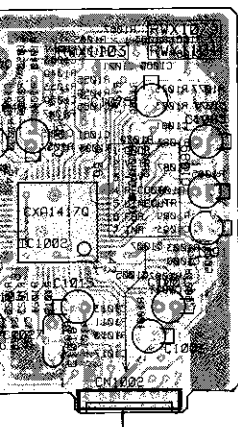
TO 1 MECHANISM UNIT (2/3) (E. HEAD)

TO 2 MECHANISM UNIT (2/3) (E. HEAD)

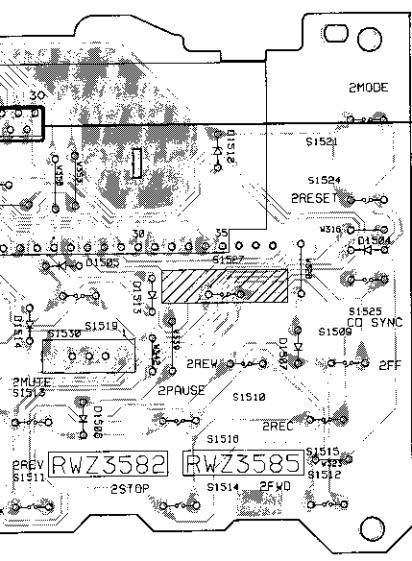
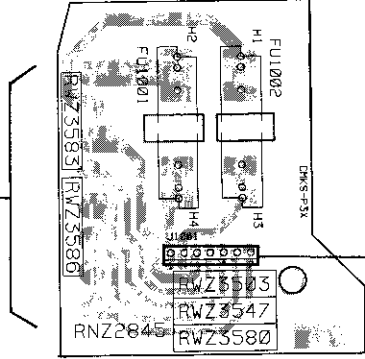
TO 1 MECHANISM UNIT (3/3)

| | | | |
|--------|-------|-------|-------|
| IC601 | Q652 | Q651 | VR552 |
| Q752 | Q751 | | VR553 |
| Q171 | | | VR551 |
| Q901 | IC551 | Q556 | VR101 |
| Q553 | IC101 | Q202 | VR102 |
| Q174 | Q552 | Q173 | VR103 |
| Q452 | Q551 | Q172 | VR104 |
| IC1003 | Q451 | Q555 | VR451 |
| IC1005 | Q455 | Q554 | VR452 |
| IC451 | Q456 | Q133 | VR453 |
| Q453 | Q137 | Q152 | VR454 |
| Q454 | Q403 | Q152 | VR302 |
| Q151 | Q101 | Q131 | VR304 |
| Q151 | Q132 | Q302 | |
| IC1004 | Q102 | Q304 | |
| Q401 | Q134 | IC101 | VR301 |
| Q153 | Q135 | | VR303 |
| Q402 | Q136 | | |
| | Q106 | IC101 | |
| Q105 | Q331 | Q313 | |
| | Q143 | Q301 | |
| Q146 | Q201 | Q203 | |
| Q145 | Q144 | Q332 | |
| Q141 | Q142 | | VR591 |
| Q1001 | | IC581 | |
| IC1001 | | | |
| Q1002 | IC101 | Q803 | VR801 |
| IC1002 | | Q801 | VR592 |
| Q1003 | Q1004 | Q805 | VR802 |
| Q804 | Q807 | Q806 | |
| Q855 | | Q802 | |
| Q854 | Q853 | Q857 | |
| | | Q341 | |
| Q856 | | | |
| Q851 | | | VR851 |
| Q852 | | | |
| Q772 | | | |
| Q771 | | | |
| IC951 | | | |

- This diagram is viewed from the mounted parts side.

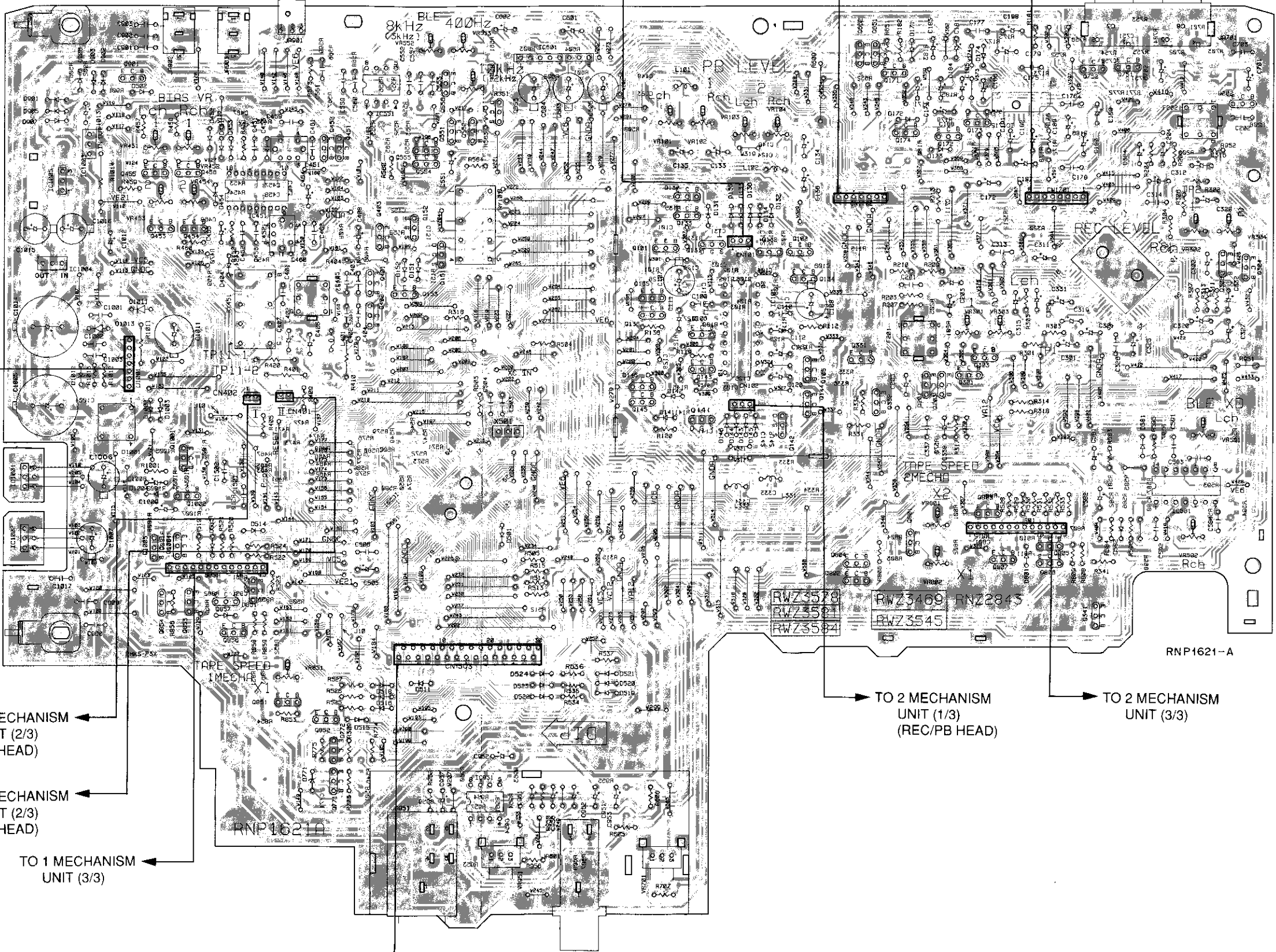


TRANSFORMER 2 UNIT



| | | | |
|--------|-------|-------|-------|
| IC601 | Q652 | Q651 | VR552 |
| Q752 | Q751 | | VR553 |
| Q171 | | | |
| Q901 | IC551 | Q556 | VR551 |
| Q553 | Y101 | Q202 | VR101 |
| Q174 | Q552 | Q173 | VR102 |
| Q452 | Q551 | Q172 | VR103 |
| IC1003 | Q451 | Q555 | VR104 |
| IC1005 | Q455 | Q554 | VR451 |
| IC451 | Q456 | | VR452 |
| Q453 | Q137 | Q133 | VR453 |
| Q454 | Q403 | Q152 | VR454 |
| Q151 | Q101 | Q131 | VR302 |
| IC1004 | Q132 | Q302 | VR304 |
| Q401 | Q102 | Q304 | |
| Q153 | Q134 | IOE01 | |
| Q402 | Q135 | | |
| | Q136 | | |
| | Q106 | IC101 | VR301 |
| Q105 | Q331 | Q313 | VR303 |
| | Q143 | Q301 | |
| | Q201 | Q203 | |
| Q146 | Q144 | Q332 | |
| Q145 | Q144 | Q332 | |
| Q141 | Q142 | | |
| | | | VR591 |
| Q1001 | | IC581 | |
| IC1001 | | | |
| Q1002 | IOE01 | Q803 | VR801 |
| | | Q801 | VR592 |
| IC1002 | | Q805 | VR802 |
| Q1003 | Q1004 | Q806 | |
| Q804 | Q807 | Q802 | |
| Q855 | | Q806 | |
| Q854 | Q853 | Q857 | |
| | | Q341 | |
| Q856 | | | |
| | | | VR851 |
| Q851 | | | |
| Q852 | | | |
| Q772 | | | |
| Q771 | | | |
| | IC951 | | |
| | | | VR951 |
| | | | VR701 |

MAIN UNIT



TO 1 MECHANISM UNIT (1/3) (REC/PB HEAD)

TO 1 MECHANISM UNIT (2/3) (E. HEAD)

TO 2 MECHANISM UNIT (2/3) (E. HEAD)

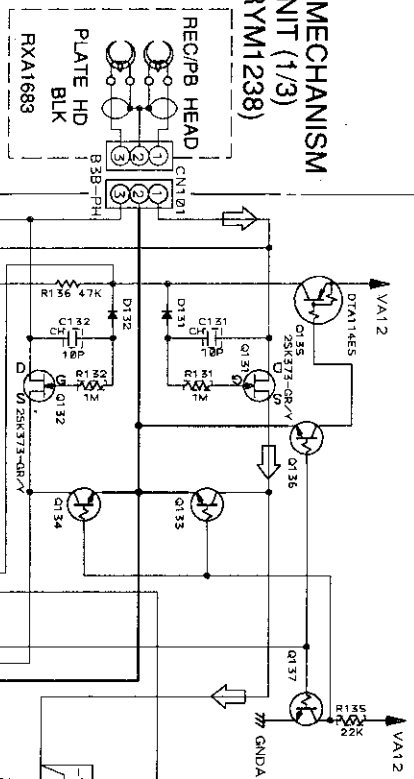
TO 1 MECHANISM UNIT (3/3)

TO 2 MECHANISM UNIT (1/3) (REC/PB HEAD)

TO 2 MECHANISM UNIT (3/3)

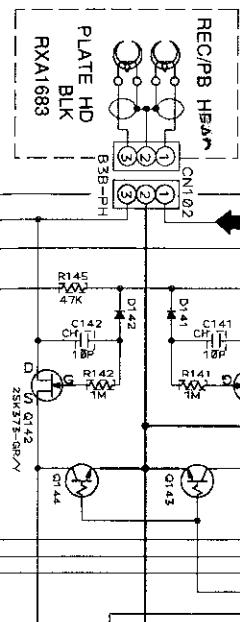
A
B
C
D

1 MECHANISM UNIT (1/3) (RYM1238)



P. B AMP

2 MECHANISM UNIT (1/3) (RYM1238)



I PB LEVEL ADJ

II PB LEVEL ADJ

CXA1115BP IC101 PB EQ AMP

IC301 : DOLBY B/C NR/REC/EO

IC301

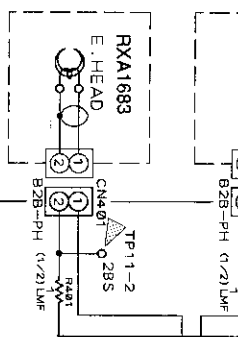
REC LEVEL ADJ

HX PRO

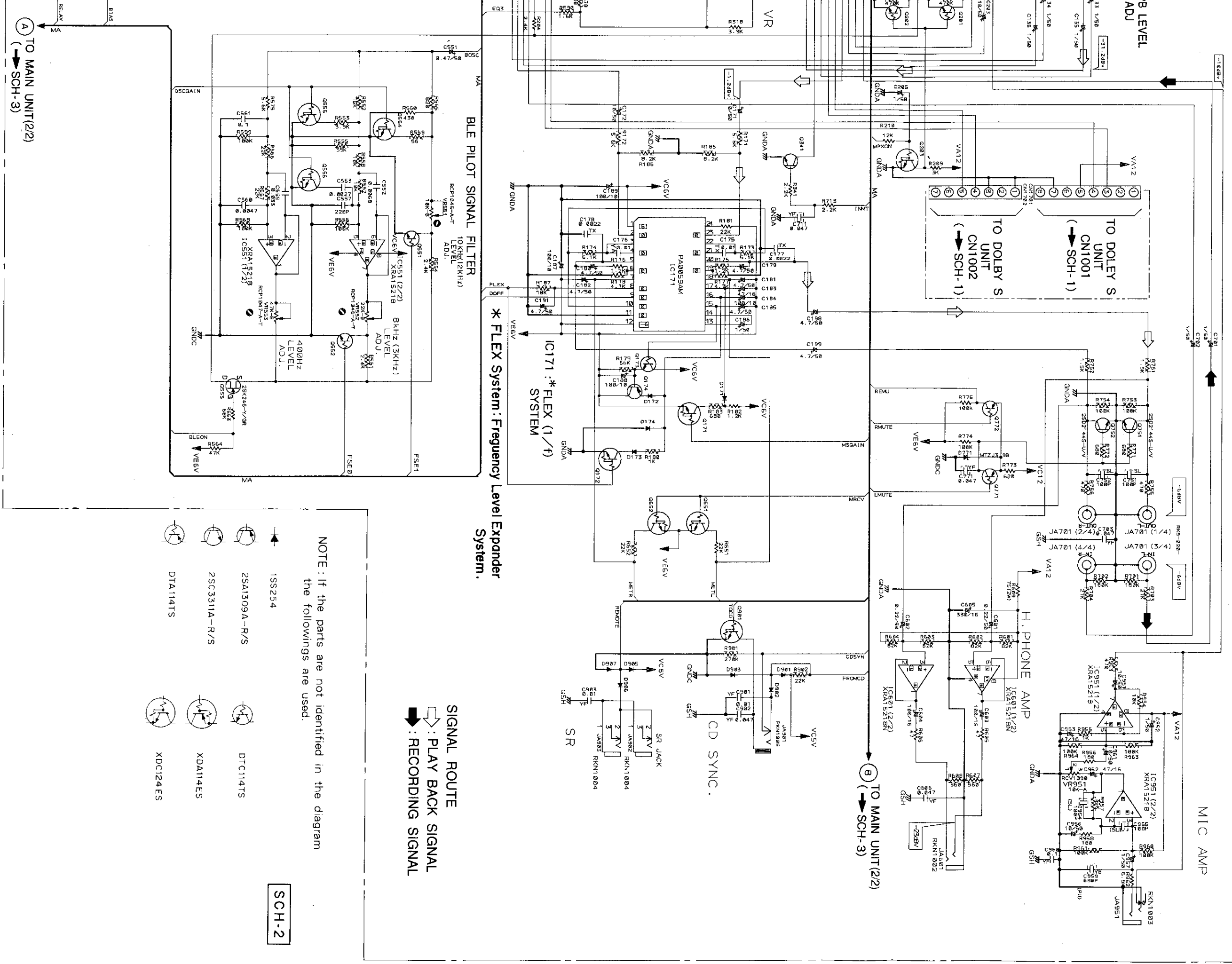
IC451

IC581 : BLE XD H.P. FILTER

1 MECHANISM UNIT (2/3) (RYM1238)



MAIN UNIT (1/2)
(RWZ3469)



→: SIGNAL ROUTE
 ⇨: PLAY BACK SIGNAL
 ⇩: RECORDING SIGNAL

NOTE: If the parts are not identified in the diagram the followings are used.

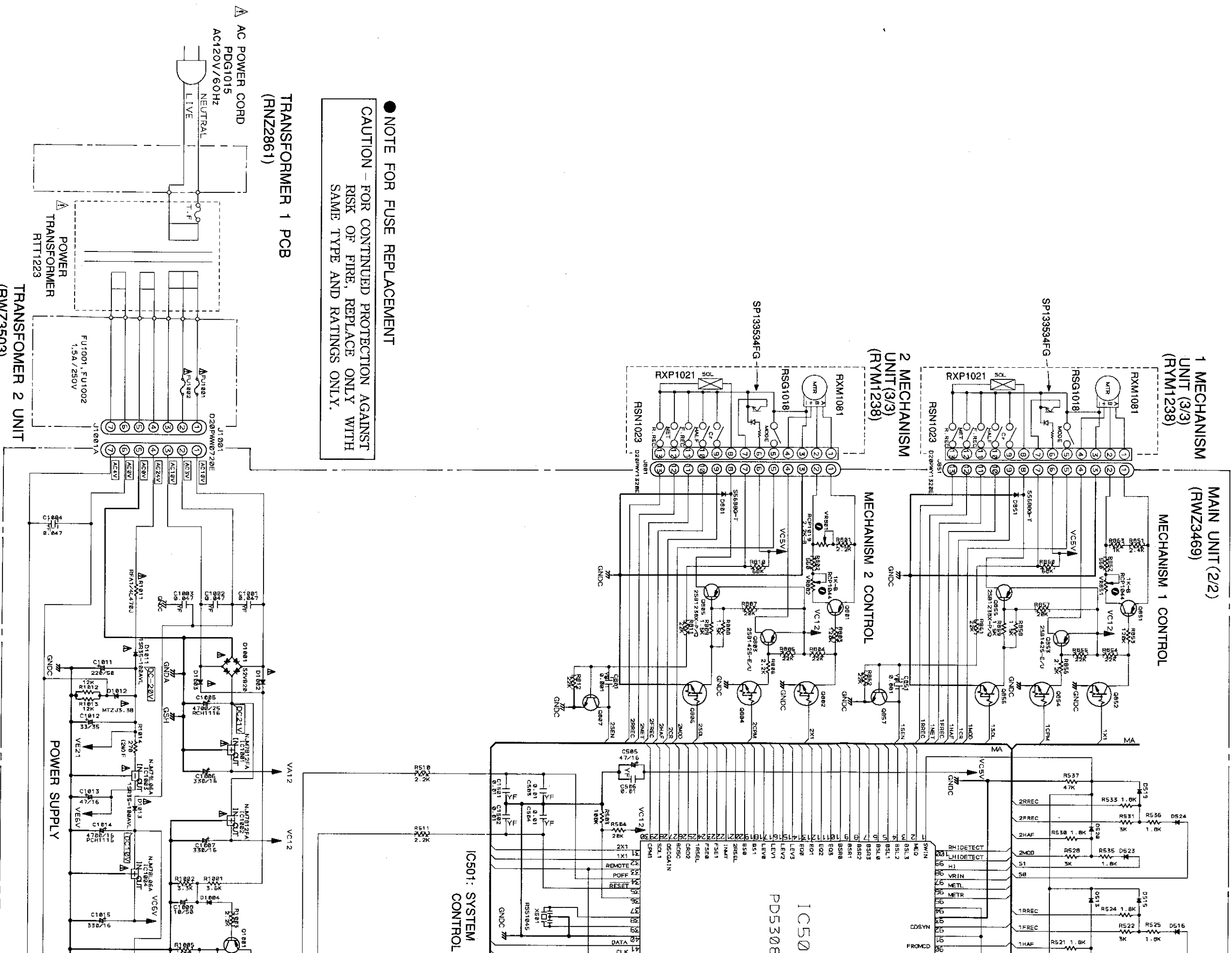
- | | |
|--------------|----------|
| ISS254 | DTC114TS |
| 2SA1309A-R/S | XDA114ES |
| 2SC3311A-R/S | XDC124ES |
| DTA114TS | |

SCH-2

SCH-2

MAIN UNIT (1/2)

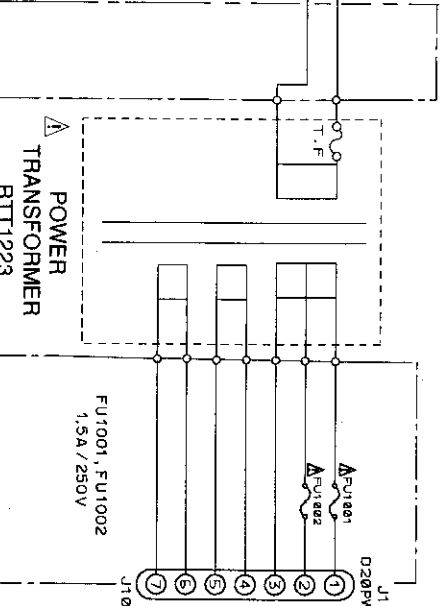
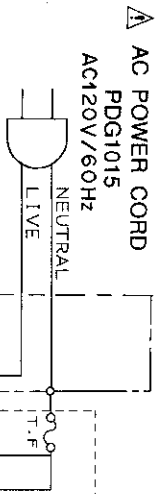
TO MAIN UNIT (2/2)
 (A) (→) SCH-3



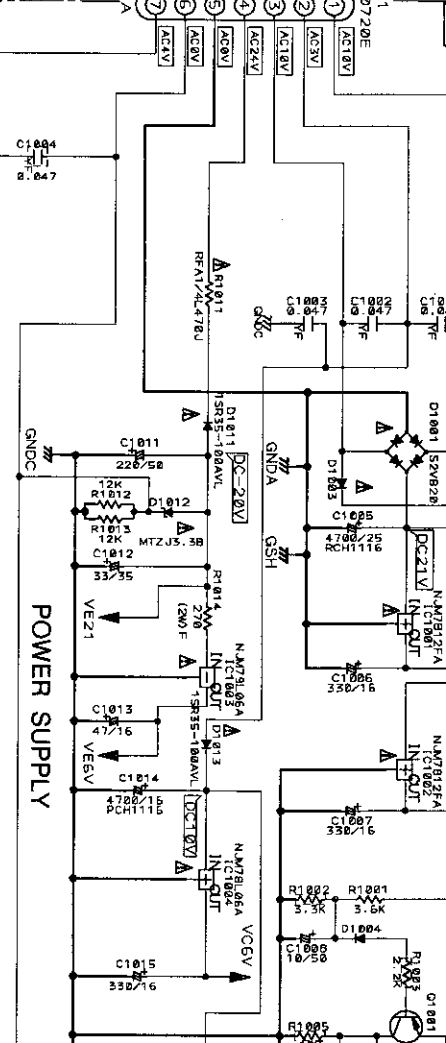
● NOTE FOR FUSE REPLACEMENT

CAUTION - FOR CONTINUED PROTECTION AGAINST RISK OF FIRE, REPLACE ONLY WITH SAME TYPE AND RATINGS ONLY.

TRANSFORMER 1 PCB (RNZ2861)



TRANSFORMER 2 UNIT (RWZ3503)



8. PCB PARTS LIST

NOTES:

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.
- When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex.1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47K ohm (tolerance is shown by J=5%, and K=10%).

560 Ω \rightarrow 56 \times 10¹ \rightarrow 561 RD1/8PM **561** J
 47k Ω \rightarrow 47 \times 10³ \rightarrow 473 RD1/4PS **473** J
 0.5 Ω \rightarrow OR5 RN2H **OR5** K
 1 Ω \rightarrow 010 RS1P **010** K

Ex.2 When there are 3 effective digits (such as in high precision metal film resistors).

5.62k Ω \rightarrow 562 \times 10¹ \rightarrow 5621 RN1/4PC **5621** F

| Mark | No. | Description | Part No. | Mark | No. | Description | Part No. |
|------|-----|-------------|----------|------|-----|-------------|----------|
|------|-----|-------------|----------|------|-----|-------------|----------|

LIST OF ASSEMBLIES

| | | |
|-----|----------------------|---------|
| NSP | MOTHER UNIT | RWM1796 |
| | └ MAIN UNIT | RWZ3469 |
| | └└ DOLBY S UNIT | RWX1101 |
| | └ SUB UNIT | RWZ3502 |
| | └ TRANSFORMER 2 UNIT | RWZ3503 |

DOLBY S UNIT

SEMICONDUCTORS

IC1001 ,IC1002 CXA1417Q

CAPACITORS

C1003 ,C1004 ,C1015 ,C1016
 C1051 ,C1052
 C1089 ,C1090
 C1085 ,C1086
 C1033 ,C1034

C1001 ,C1002 ,C1031 ,C1032
 C1045 ,C1046 ,C1091 ,C1092
 C1027 ,C1028 ,C1041 ,C1042
 C1075 ,C1076
 C1019 ,C1020

C1037 ,C1038
 C1013 ,C1014 ,C1055 ,C1056
 C1007 ,C1008 ,C1025 ,C1026
 C1043 ,C1044 ,C1067 ,C1068
 C1077 ,C1078 ,C1081 ,C1082

C1087 ,C1088
 C1023 ,C1024 ,C1049 ,C1050
 C1065 ,C1066 ,C1069 -C1072
 C1083 ,C1084
 C1079 ,C1080

C1059 ,C1060
 C1009 ,C1010 ,C1073 ,C1074
 C1093 ,C1094
 C1005 ,C1006 ,C1061 ,C1062

CEJA010M50-TS
 CEJA010M50-TS
 CEJA100M25-TS
 CEJA220M25-TS
 CEJAR10M50-TS

CEJAR22M50-TS
 CEJAR22M50-TS
 CEJAR47M50-TS
 CEJAR47M50-TS
 CFTYA224J50

CFTYA334J50
 CKSQYB102K50
 CKSQYB104K25
 CKSQYB104K25
 CKSQYB104K25

CKSQYB104K25
 CKSQYB153K50
 CKSQYB182K50
 CKSQYB182K50
 CKSQYB183K50

CKSQYB222K50
 CKSQYB223K50
 CKSQYB333K50
 CKSQYB393K50

C1063 ,C1064

CKSQYB471K50

C1047 ,C1048
 C1011 ,C1012
 C1017 ,C1018 ,C1053 ,C1054
 C1021 ,C1022 ,C1039 ,C1040
 C1029 ,C1030 ,C1035 ,C1036

CKSQYB473K50
 CKSQYB681K50
 CKSQYB822K50
 CKSQYB823K25
 RCH1095

RESISTORS

ALL Resistors

RS1/10S \square \square \square J

OTHERS

CN1002 CONNECTOR
 CN1001 CONNECTOR

6033B-07Z029
 6033B-08Z029

MAIN UNIT

SEMICONDUCTORS

IC581
 IC101
 IC301
 Δ IC1001,IC1002
 Δ IC1004

BA14741
 CXA1115BP
 CXA1797Q
 NJM7812FA
 NJM78L06A

Δ IC1005
 Δ IC1003
 Δ IC171
 IC501
 IC451

NJM78M05FA
 NJM79L06A
 PA0059AM
 PD5308A
 UPC1297CA

IC551 ,IC951
 IC601
 Q1001 ,Q174 ,Q801 ,Q851
 Q805 ,Q855
 Q803 ,Q853

XRA15218
 XRA15218N
 2SA1309A
 2SB1238X
 2SB1425

Q401 ,Q402
 Q1002 ,Q1003 ,Q341 ,Q807 ,Q857
 Q331 ,Q332 ,Q403 ,Q751 ,Q752
 Q553
 Q131 ,Q132 ,Q141 ,Q142

2SC1815
 2SC3311A
 2SD2144S
 2SK246
 2SK373

| Mark No. | Description | Part No. |
|---|-------------|--------------|
| R405 ,R409 | | RD1/6PM103J |
| R176 ,R182 ,R314 | | RD1/6PM122J |
| R1012 ,R1013 ,R210 | | RD1/6PM123J |
| R853 | | RD1/6PM124J |
| R808 ,R809 ,R858 ,R859 | | RD1/6PM152J |
| R112 ,R457 -R460 ,R951 ,R952 | | RD1/6PM153J |
| R956 ,R958 | | RD1/6PM181J |
| R521 ,R523 -R527 ,R530 | | RD1/6PM182J |
| R532 -R536 | | RD1/6PM182J |
| R504 | | RD1/6PM203J |
| R707 | | RD1/6PM221J |
| R120 ,R341 ,R713 ,R806 ,R856 | | RD1/6PM222J |
| R181 ,R513 -R515 ,R651 | | RD1/6PM223J |
| R203 ,R204 | | RD1/6PM242J |
| R206 | | RD1/6PM272J |
| R209 ,R519 ,R520 ,R522 | | RD1/6PM302J |
| R528 ,R529 ,R531 | | RD1/6PM302J |
| R317 | | RD1/6PM332J |
| R1001 ,R313 | | RD1/6PM362J |
| R303 ,R304 ,R318 | | RD1/6PM392J |
| R560 | | RD1/6PM431J |
| R311 | | RD1/6PM432J |
| R605 ,R606 | | RD1/6PM470J |
| R305 ,R306 | | RD1/6PM472J |
| R136 ,R537 ,R564 | | RD1/6PM473J |
| R207 | | RD1/6PM474J |
| R307 | | RD1/6PM513J |
| R575 | | RD1/6PM562J |
| R773 | | RD1/6PM681J |
| R316 ,R595 ,R596 ,R962 | | RD1/6PM682J |
| R505 ,R563 | | RD1/6PM683J |
| R331 ,R332 | | RD1/6PM911J |
| R1011 | | RFA1/4L470J |
| R1014 | | RS2LMF271J |
| R609 | | RS2LMF750J |
| VR801 (2.2K) | | RCP1019 |
| VR802 ,VR851 (1K) | | RCP1044 |
| VR551 (10K) | | RCP1045 |
| VR101 -VR104 ,VR451 -VR454 ,VR552 (22K) | | RCP1046 |
| VR591 ,VR592 (22K) | | RCP1046 |
| VR301 -VR304 ,VR553 (47K) | | RCP1047 |
| VR951 (10K) | | RCV1090 |
| VR701 (10K) | | RCV1107 |
| Other Resistors | | RS1/10S□□□□J |

OTHERS

| | | |
|--------------|----------------|------------|
| CN1503 | 30P CONNECTOR | 52045-3045 |
| CN401 ,CN402 | CONNECTOR POST | B2B-PH-K |
| CN101 ,CN102 | CONNECTOR POST | B3B-PH-K |
| | PCB BINDER | DEF1015 |
| JA901 | JACK | PKN1005 |
| JA701 | JACK | RKB-020 |
| JA601 | JACK | RKN1002 |
| JA951 | JACK | RKN1003 |

| Mark No. | Description | Part No. |
|---------------|----------------------------------|--------------------|
| JA902 ,JA903 | JACK PLATE (SPT) | RKN1004 RNE1588 |
| X501 (6.3MHz) | CERAMIC RESONATOR EARTH PLATE | RSS1045 VNF-091 |

SUB UNIT

SEMICONDUCTORS

| | |
|--------------|----------|
| D1501 -D1514 | 1SS254 |
| D1515 | SEL6210S |

SWITCHES AND RELAYS

| | |
|----------------------------|---------|
| S1501 -S1516 ,S1518 -S1528 | RSG1034 |
| S1529 ,S1530 | RSH1041 |
| S1531 | RSH1042 |

RESISTORS

| | |
|---------------|--------------|
| ALL Resistors | RD1/6PM□□□□J |
|---------------|--------------|

OTHERS

| | | |
|--------|-------------------|-----------|
| CN1501 | 30P CONNECTOR | 9607S-30F |
| V1501 | FL INDICATOR TUBE | RAW1146 |

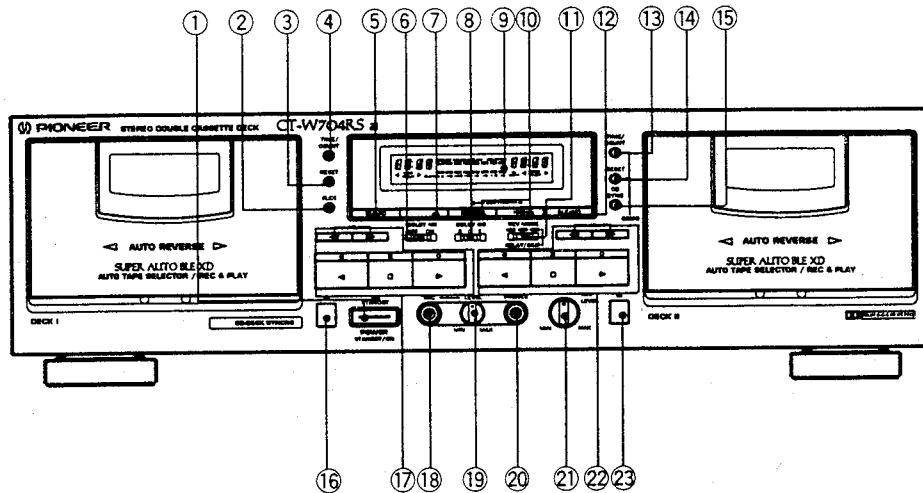
TRANSFORMER 2 UNIT

OTHERS

| | |
|-----------|---------|
| FUSE CLIP | AKR1003 |
|-----------|---------|

9. PANEL FACILITIES

The illustration shows model CT-W704RS.



① **POWER STANDBY/ON switch/indicator**

The POWER switch activates the secondary transformer only. Even when the switch is in the STANDBY position, there will be a power flow to the deck's circuits as long as the power cord is connected to a power outlet. The indicator lights when the unit functions enter STANDBY, and it goes off when the power is turned on.

② **FLEX button**

③ **DECK I counter reset button (RESET)**

④ **DECK I counter mode button (TIME/COUNT)**

⑤ **DECK I BLE XD button (Except for CT-W604RS)**

⑥ **DOLBY NR ON/OFF switch**

⑦ **(CT-W604RS only) Synchro copy button (COPY I ▶ II)**

Normal: Normal speed copy

⑧ **DOLBY* NR switch (B/C/S)**

*

- *Dolby noise reduction and HX Pro headroom extension manufactured under license from Dolby Laboratories Licensing Corporation. HX Pro originated by Bang & Olufsen.*
- *"DOLBY", the double-D symbol and "HX PRO" are trademarks of Dolby Laboratories Licensing Corporation.*

⑨ **Function display**

⑩ **(CT-W704RS) Synchro copy buttons (COPY I ▶ II)**

NORMAL: Normal speed copy

HIGH : Double speed copy

(CT-W604RS only) Synchro copy button (COPY I ▶ II)

HIGH: Double speed copy

DECK II BLE XD button

⑪ **Reverse mode switch (REV MODE RELAY/SKIP)**

⑫ **DECK II BLE XD button (CT-W704RS)**

⑬ **DECK II counter mode button (TIME/COUNT)**

⑭ **DECK II counter reset button (RESET)**

⑮ **CD · DECK SYNCHRO recording button (CD SYNC)**

⑯ **DECK I eject button (▲)**

- If the tape is moving (recording playback, tape winding, etc.), press the stop (■) button before pressing this button.

NOTE:

If the power is turned off while the tape is moving, the cassette door may remain locked. In this case, turn the power on before pressing the eject (▲) button.

⑰ **DECK I operation buttons**

◀ : Reverse playback

▶ : Forward playback

◀◀/MS : Fast reverse/music search

■ : Stop

▶▶/MS : Fast forward/music search

(CT-W704RS only):

○ : Recording mute

⏸ : Pause

● : Recording

⑱ **Microphone jack (MIC) (CT-W704RS only)**

⑲ **MIC LEVEL control (CT-W704RS only)**

⑳ **Headphones jack (PHONES)**

㉑ **Recording level control (REC LEVEL)**

㉒ **DECK II operation buttons**

◀ : Reverse playback

▶ : Forward playback

◀◀/MS : Fast reverse/music search

■ : Stop

▶▶/MS : Fast forward/music search

○ : Recording mute

⏸ : Pause

● : Recording

㉓ **DECK II eject button (▲)**

- If the tape is moving (recording, playback, tape winding, etc.), press the stop (■) button before pressing this button.

NOTE:

If the power is turned off while the tape is moving, the cassette door may remain locked. In this case, turn the power on before pressing the eject (▲) button.


10. SPECIFICATIONS

| | |
|-------------------------|--|
| System | 4-track, 2-channel stereo |
| Heads | |
| CT-W704RS | "Hard Permalloy" recording/playback head X 2 "Ferrite" erasing head X 2 |
| CT-W604RS | "Hard Permalloy" recording/playback head X 1 "Hard Permalloy" playback head X 1 "Ferrite" erasing head X 1 |
| Motor | DC servo motor X 2 |
| Wow and Flutter | 0.09% (WRMS) |
| Fast Winding Time | Approximately 100 seconds (C-60 tape) |

| | |
|---|--|
| Frequency Response | |
| -20 dB recording: | |
| TYPE IV (Metal) tape | 20 to 20,000 Hz |
| TYPE II (High/CrO ₂) tape | 20 to 19,000 Hz |
| TYPE I (Normal) tape | 20 to 18,000 Hz |
| Signal-to-Noise Ratio | |
| Dolby NR OFF | More than 57 dB |
| Noise Reduction Effect | |
| Dolby B-type NR ON | More than 10 dB (at 5 kHz) |
| Dolby C-type NR ON | More than 19 dB (at 5 kHz) |
| Dolby S-type NR ON | More than 22 dB (at 5 kHz) |
| Harmonic Distortion | No more than 0.8% (at -4 dB: 160 nwb/m) |

| | |
|--------------------------|--|
| Input (Sensitivity) | |
| LINE (INPUT) | 100 mV (Input impedance 68 k Ω) |
| MIC (INPUT) | 0.63 mV (CT-W704RS : U.S. and Canadian models only) |
| Output (Reference level) | |
| LINE (OUTPUT) | 0.5 V (Output impedance 1.9 k Ω) |
| Headphones | 1.33 mW (Load impedance 32 Ω) |


Subfunctions

- Super AUTO BLE XD tuning system
- Automatic reverse
- Double recording/playback reverse (CT-W704RS only)
- DOLBY HX PRO recording function
- DOLBY B/C/S type NR
- Relay recording (CT-W704RS only)
- Music search over ± 15 selections
- Synchronized copy start
- High-speed and normal-speed copy (DECK I \rightarrow DECK II)
- Relay playback/blank skip
- CD • DECK SYNCHRO recording capability
- Peak level meter with peak-hold function
- MPX FILTER ((Interlocks with DOLBY NR switch) (CT-W704RS only))
- Automatic space recording mute
- Automatic tape selector
-  System remote control available
- 2-mode electronic 4-digit twin tape counter
- Microphone jack
(CT-W704RS : U.S. and Canadian models only)
- Headphone jack
- FLEX system

Miscellaneous

| | |
|--------------------------------|--|
| Power Requirements | |
| U.S. and Canadian models | AC 120 V, 60 Hz |
| U.K. model | AC 230-240 Volts~, 50/60 Hz |
| Power Consumption | |
| CT-W704RS/CT-W604RS | 19 W |
| Dimensions | 420(W) X 125(H) X 250(D) mm 16-1/2(W) X 4-7/8(H) X 9-13/16(D) in. |
| Weight (without package) | |
| CT-W704RS/CT-W604RS | 4.0 kg (8 lb 13 oz.) |

Accessories

| | |
|---|---|
| Operating instructions | 1 |
| Connection cord with pin plugs | 2 |
|  Remote control cord | 1 |
| CD • DECK SYNCHRO control cord | 1 |

NOTE:

Specifications and design subject to possible modifications without notice, due to improvements.

