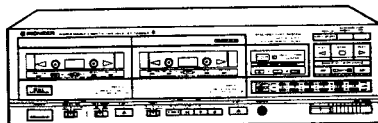


# Service Manual



ORDER NO.  
ARP1325

STEREO DOUBLE CASSETTE TAPE DECK

# CT-1280WR

MODEL CT-1280WR COMES IN SIX VERSIONS DISTINGUISHED AS FOLLOWS:

Type	Power requirement	Destination
KU	AC120V only	U.S.A.
KC	AC120V only	Canada
HEM	AC220V, 240V (switchable)*	European continent
HB	AC220V, 240V (switchable)*	United Kingdom
SD	AC110V, 120V-127V, 220V, 240V (switchable)	General market
SD/G	AC110V, 120V-127V, 220V, 240V (switchable)	U.S. Military

\*Change the primary wiring please refer to page 49.

- This service manual is applicable to the KU type.
- As to the KC, HEM, HB, SD and SD/G types, please refer to pages 48 – 56.
- Ce manuel d'instruction se réfère au mode de réglage, en français.
- Este manual de servicio trata del método ajuste escrito en español.

## CONTENTS

1. EXPLODED VIEWS AND PARTS LIST . . . . .	2	7. SPECIFICATIONS . . . . .	44
2. PACKING . . . . .	11	8. PANEL FACILITIES . . . . .	45
3. SCHEMATIC DIAGRAM . . . . .	12	9. FOR KC, HEM AND HB TYPES . . . . .	48
4. P.C. BOARDS CONNECTION DIAGRAM . . . . .	15	10. FOR SD AND SD/G TYPES . . . . .	50
5. ELECTRICAL PARTS LIST . . . . .	19	11. SAFETY INFORMATION . . . . .	55
6. ADJUSTMENTS . . . . .	23		
RÉGLAGE . . . . .	30		
AJUSTE . . . . .	37		

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# 1. EXPLODED VIEWS AND PARTS LIST

**NOTES:**

- Parts without part number cannot be supplied.
- The  $\Delta$  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- For your parts Stock Control, the fast moving items are indicated with the marks  $\star\star$  and  $\star$ .  
 $\star\star$  **GENERALLY MOVES FASTER THAN  $\star$**   
 This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.
- Parts marked by “ $\odot$ ” are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

**Parts List of Exterior**

Mark	No.	Part No.	Description	Mark	No.	Part No.	Description
$\Delta$	1	CM-22	Strain relief		41	BBZ26P080FMC	Screw 2.6 x 8
$\Delta$	2	RDG-048	AC power cord		42	ARZ26P060FMC	Screw 2.6 x 6
$\Delta\star\star$	3	REK-073	FU302 Fuse (1.25A )		43	PMA30P060FMC	Screw 3 x 6
$\Delta\star\star$	4	REK-079	FU301 Fuse (800mA )		44	ATZ30P080FMC	Screw 3 x 8
$\Delta\star$	5	RTT1020	T1 Power transformer				
	6	RBH1077	Door spring		101		Tape transport unit (Deck I)
	7	RBH1027	Eject button spring		102		Tape transport unit (Deck II)
	8	RBH1028	Button spring		103		Main chassis
	9	RBH1033	Eject lever spring		104		Jack holder
	10	RBH1034	Eject prevent spring		105		Eject prevent plate
	11	RBK1004	Half pressure spring		106		Eject arm
$\star\star$	12	REB1009	Counter belt		107		Eject holder
	13	REC-436	Door damper		108		Eject lever
	14	RAC1080	VR knob (REC LEVEL)		109		Board stud
	15	RAC1089	Slide knob A (DOLBY NR)		110		Name plate
	16	RAC1090	Slide knob B (REV MODE)		111		VR knob guide
	17	RAC1091	Slide knob C (TIMER)		112		Deck selector button
	18	RAC1092	Eject button		113		LED lens
	19	RAC1093	Copy button		114		Rear panel
	20	RAC1095	Power button		115		REC button
	21	RAC1096	Play button		116		Main unit
	22	RAC1097	FAST button		117		Pin jack unit
	23	RAH1057	Door cover-1		118		Head phone unit
	24	RAH1058	Door cover-2		119		Trans P unit
	25	RAW1004	Counter		120		Level meter unit
	26	REB1004 (REB-513)	Stopper		121		Dolby switch unit
	27	REC-369	Foot assembly		122		Transistor unit
	28	REE-113	Remain display paper		123		Door display (1) unit
	29	RNK1058	Door pocket		124		Operation switch unit
	30	RXA1031	Deck selector button assembly		125		REC switch unit
					126		Power switch unit
					127		Trans S unit
	31	RAH1060	Door panel 1		128		Door display (2) unit
	32	RAH1061	Door panel 2		129		LED HOLDER A
	33	RAH1062	Display panel		130		LED HOLDER B
	34	RAH1063	Display panel A				
	35	RAH1064	Meter panel		131		dbx unit
	36	RAH1065	Function panel		132		PCB Bracket
	37	RAH1090	Badge		133		dbx P.C. board holder
	38	RNA1031	Bonnet case				
	39	RXX1015	Front panel assembly				
	40	BBZ30P080FMC	Screw 3 x 8				

Exterior

1 | 2 | 3 | 4 | 5

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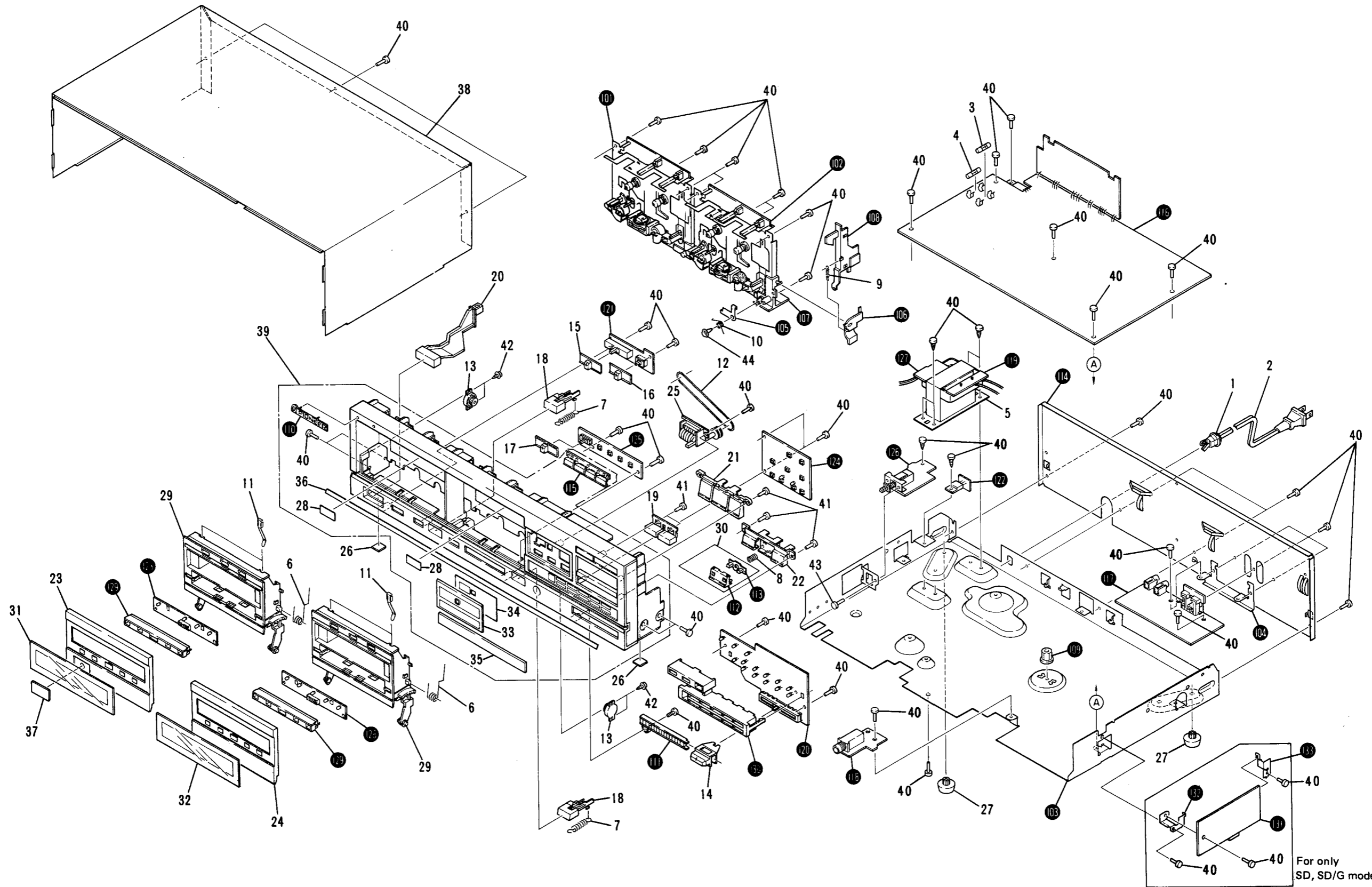
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**CT-1280WR**

**Tape Transport Unit (Deck I)**

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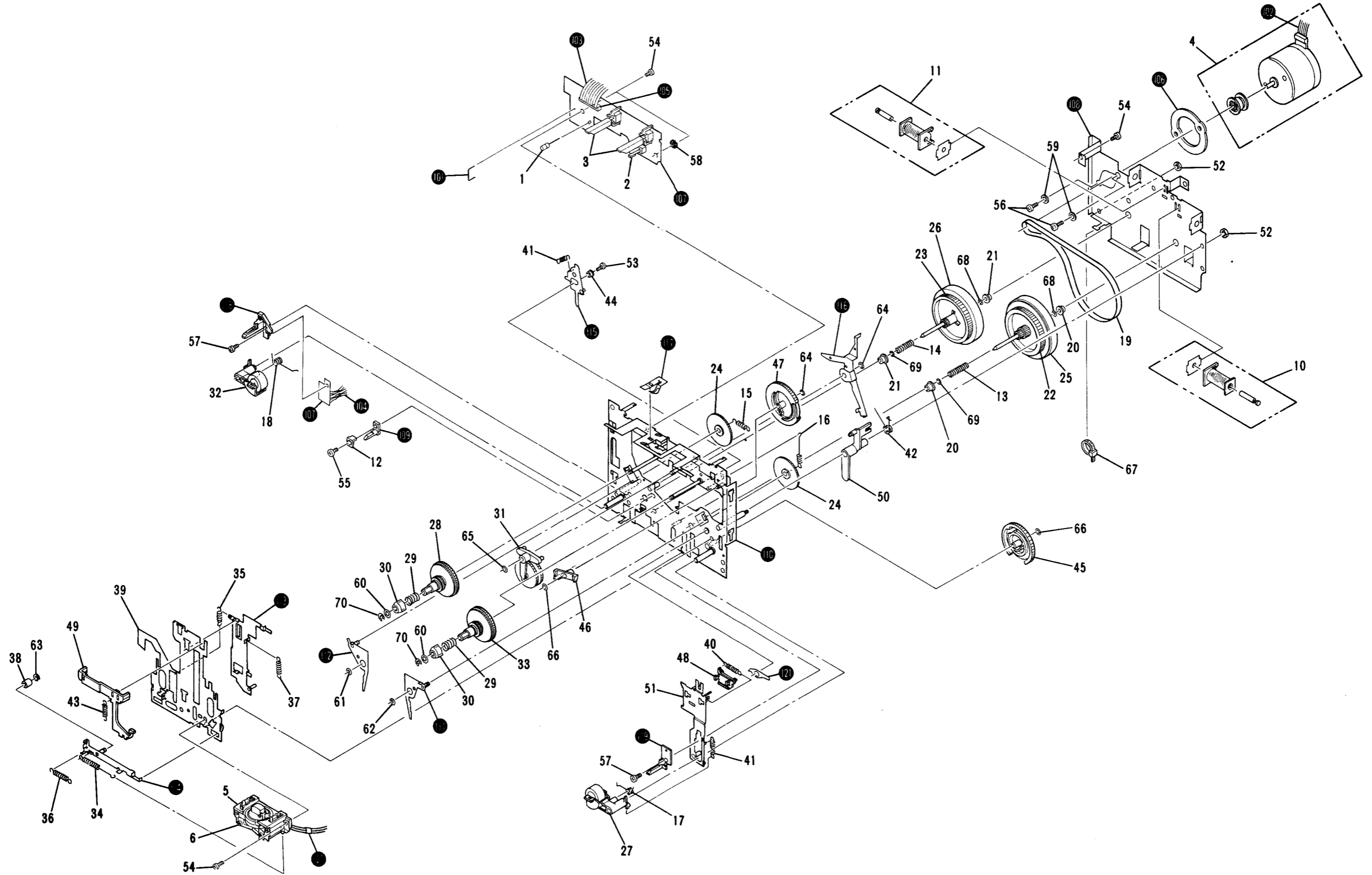
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Parts List of Tape Transport Unit (Deck I)

Mark	No.	Part No.	Description	Mark	No.	Part No.	Description	
★★	1	DN6851A	Hall IC		51	RXA1076	FR lever assembly	
★★	2	RSN1005	Leaf switch		52	NA30FZK	Nut	
★★	3	RSN1006	Leaf switch		53	PCZ20P040FMC	Screw (2 x 4)	
★★	4	RXA1082	Motor assembly		54	PCZ20P060FMC	Screw (2 x 6)	
★★	5	RXA1085	Head frame assembly (PB)		55	RBA1024	Screw	
	6	RBA1023	Azimuth screw		56	RBA1028	Screw	
	7	.....			57	RBA1029	Screw	
	8	.....			58	RBE1001	Washer	
	9	.....			59	RBF1003	M washer	
△	★	10	RXP1003	Solenoid F assembly		60	RBF1004	M washer
△	★	11	RXP1004	Solenoid P assembly		61	RBF1005	Oil stopper
	12	REB1014	Cushion		62	RBF1006	Oil stopper	
	13	RBH1060	FWF spring		63	RBF1007	P washer	
	14	RBH1061	FWR spring		64	RBF1008	P washer	
	15	RBH1063	Spring		65	RBF1010	P washer	
	16	RBH1067	Spring		66	RBF1011	P washer	
	17	RBH1069	Spring		67	REC-371	Binder	
	18	RBH1070	Spring		68	WA26D047D013	Washer	
★★	19	REB1013	Drive belt		69	WA26D047D025	Washer	
	20	RNG1004	Metal		70	YE15FUC	E ring	
	21	RNG1005	Metal					
	22	RNK1101	Flywheel gear (2.5)		101		Jumper wire D	
	23	RNK1102	Flywheel gear (2.3)		102		Jumper wire	
	24	RNK1114	Gear		103		Lead wire	
	25	RXA1068	Flywheel		104		Head lead	
	26	RXA1069	Flywheel		105		Cable holder	
★★	27	RXA1071	P arm R assembly		106		Spacer	
	28	RXA1073	R reel assembly		107		P.C. Board	
	29	RBH1062	Spring		108		Flywheel receptacle plate	
	30	RNK1112	Reel nail		109		Cassette guide	
	31	RXA1067	Drive arm assembly		110		Mechanism board assembly	
★★	32	RXA1070	P arm L assembly		111		Gear arm R assembly	
	33	RXA1074	F reel assembly		112		Gear arm L assembly	
	34	RBH1064	Spring		113		Play lever assembly	
	35	RBH1065	Spring		114		Head lever assembly	
	36	RBH1066	Spring		115		Reverse arm assembly	
	37	RBH1072	Spring					
	38	RLA1028	Collar C		116		Play trigger assembly	
	39	RNE1065	Head board		117		Cassette stopper	
	40	RBH1058	FR lever spring		118		Cassette guide L	
	41	RBH1059	Spring		119		Cassette guide R	
	42	RBH1068	Spring		120		Tube	
	43	RBH1074	Spring					
	44	RLA1027	Collar		121		CUE arm	
	45	RNK1111	Cam gear					
	46	RNK1113	FR arm					
	47	RNK1120	Cam gear					
	48	RNK1123	Select lever					
	49	RNK1124	Brake					
	50	RNK1125	Trigger arm					

## Parts List of Tape Transport Unit (Deck II)

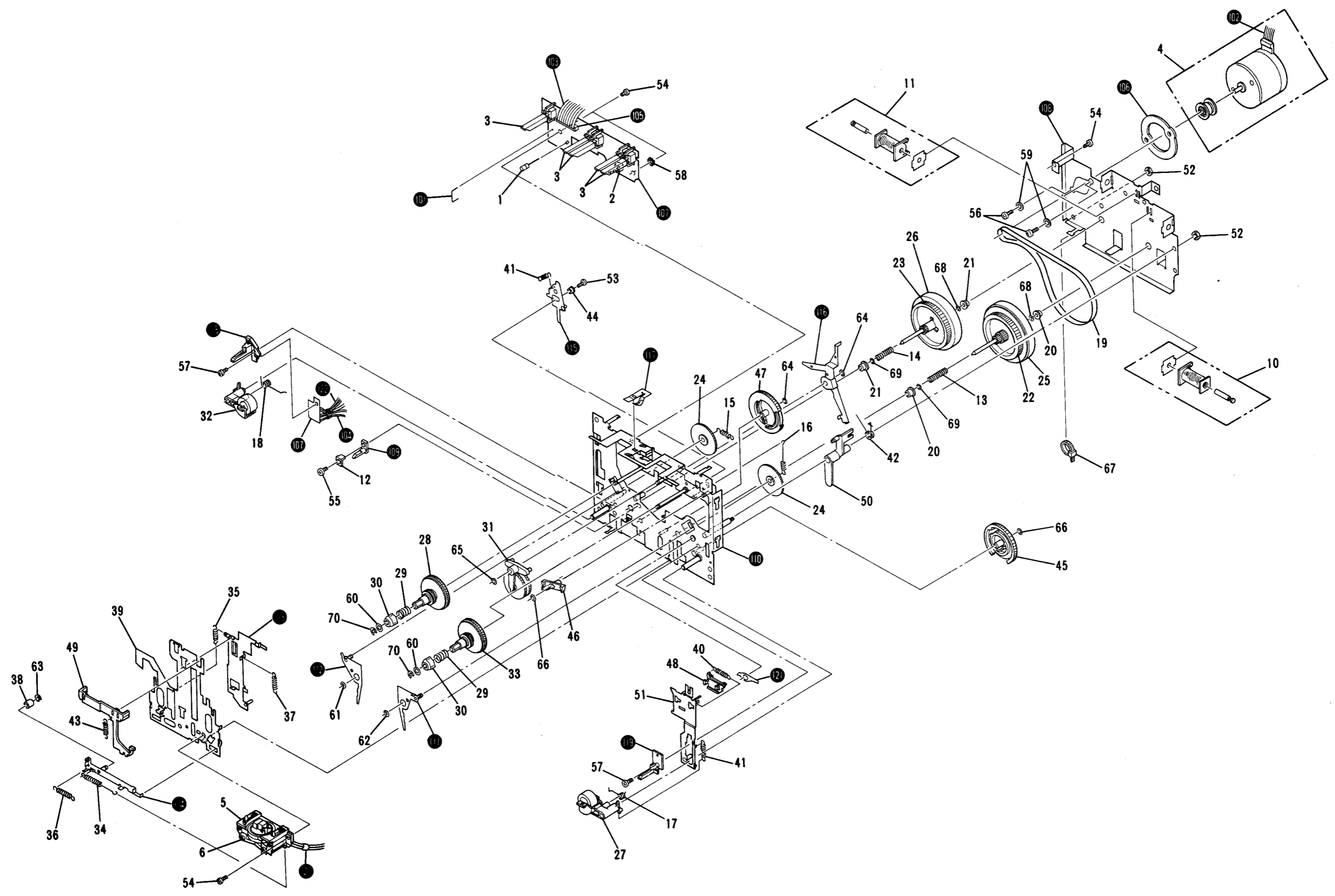
Mark	No.	Part No.	Description	Mark	No.	Part No.	Description	
★★	1	DN6851A	Hall IC		51	RXA1076	FR lever assembly	
★★	2	RSN1005	Leaf switch		52	NA30FZK	Nut	
★★	3	RSN1006	Leaf switch		53	PCZ20P040FMC	Screw (2 x 4)	
★★	4	RXA1082	Motor assembly		54	PCZ20P060FMC	Screw (2 x 6)	
	5	RXA1083	Head frame assembly (R/P, E)		55	RBA1024	Screw	
	6	RBA1023	Azimuth screw		56	RBA1028	Screw	
	7	.....			57	RBA1029	Screw	
	8	.....			58	RBE1001	Washer	
	9	.....			59	RBF1003	M washer	
⚠	★	10	RXP1003	Solenoid F assembly		60	RBF1004	M washer
⚠	★	11	RXP1004	Solenoid P assembly		61	RBF1005	Oil stopper
	12	REB1014	Cushion		62	RBF1006	Oil stopper	
	13	RBH1060	FWF spring		63	RBF1007	P washer	
	14	RBH1061	FWR spring		64	RBF1008	P washer	
	15	RBH1063	Spring		65	RBF1010	P washer	
	16	RBH1067	Spring		66	RBF1011	P washer	
	17	RBH1069	Spring		67	REC-371	Binder	
	18	RBH1070	Spring		68	WA26D047D013	Washer	
★★	19	REB1013	Drive belt		69	WA26D047D025	Washer	
	20	RNG1004	Metal		70	YE15FUC	E ring	
	21	RNG1005	Metal		101		Jumper wire D	
	22	RNK1101	Flywheel gear (2.5)		102		Jumper wire	
	23	RNK1102	Flywheel gear (2.3)		103		Lead wire	
	24	RNK1114	Gear		104		Head lead	
	25	RXA1068	Flywheel		105		Cable holder	
	26	RXA1069	Flywheel		106		Spacer	
★★	27	RXA1071	P arm R assembly		107		P.C. board	
	28	RXA1073	R reel assembly		108		Flywheel receptacle plate	
	29	RBH1062	Spring		109		Cassette guide	
	30	RNK1112	Reel nail		110		Mechanism board assembly	
	31	RXA1067	Drive arm assembly		111		Gear arm R assembly	
★★	32	RXA1070	P arm L assembly		112		Gear arm L assembly	
	33	RXA1074	F reel assembly		113		Play lever assembly	
	34	RBH1064	Spring		114		Head lever assembly	
	35	RBH1065	Spring		115		Reverse arm assembly	
	36	RBH1066	Spring		116		Play trigger assembly	
	37	RBH1072	Spring		117		Cassette stopper	
	38	RLA1028	Collar C		118		Cassette guide L	
	39	RNE1065	Head board		119		Cassette guide R	
	40	RBH1058	FR lever spring		120		Tube	
	41	RBH1059	Spring		121		CUE arm	
	42	RBH1068	Spring		122		Head lead	
	43	RBH1074	Spring					
	44	RLA1027	Collar					
	45	RNK1111	Cam gear					
	46	RNK1113	FR arm					
	47	RNK1120	Cam gear					
	48	RNK1123	Select lever					
	49	RNK1124	Brake					
	50	RNK1125	Trigger arm					

Tape Transport Unit (Deck II)

2. PA

Parts Lis

Mark	No
1	1
2	2
3	3
4	4
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7	7
50	50



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C

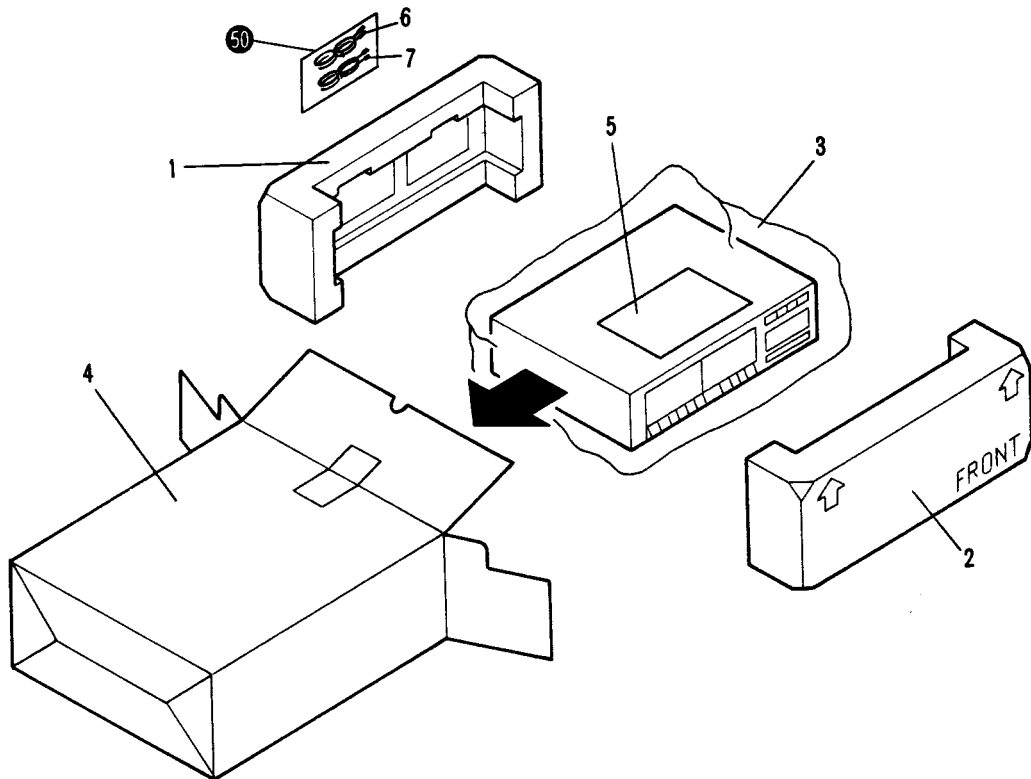
D

D

## 2. PACKING

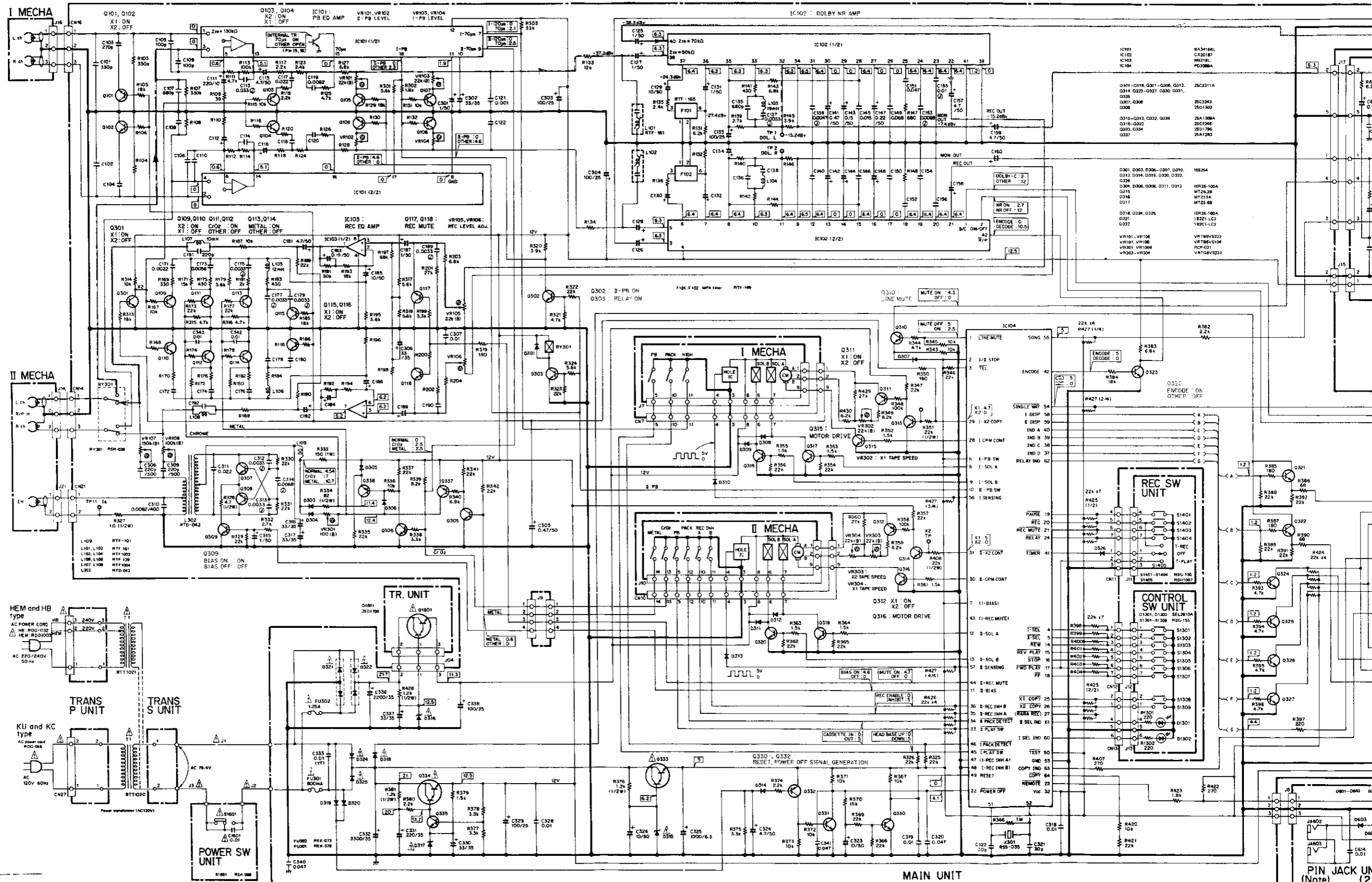
### Parts List of Packing

Mark	No.	Part No.	Description
	1	RHA1006	Pad A
	2	RHA1007	Pad B
	3	RHC-161	Styrene paper
	4	RHG1014	Packing case
	5	RRB1006	Operating instructions
	6	RDE-087	Control Cord
	7	RDE-010	Connection cord
50			Connection cord assembly





3. SCHEMATIC DIAGRAM



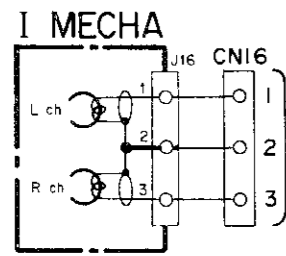
NOTE:  
 Playback signal route ———  
 Recording signal route ———

PIN JACK UN (Note)

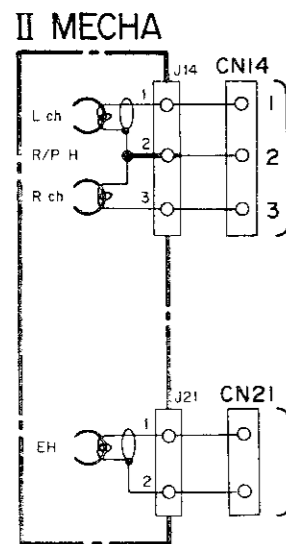


# 4. P.C. BOARDS CONNECTION DIAGRAM

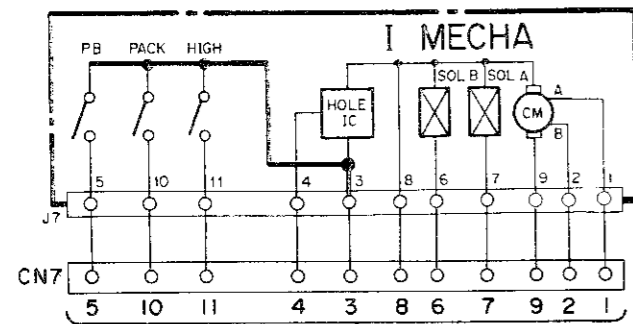
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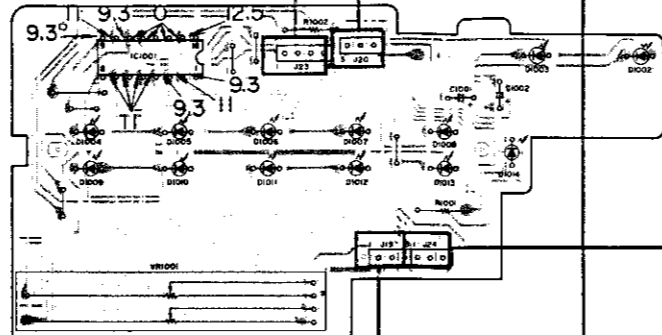
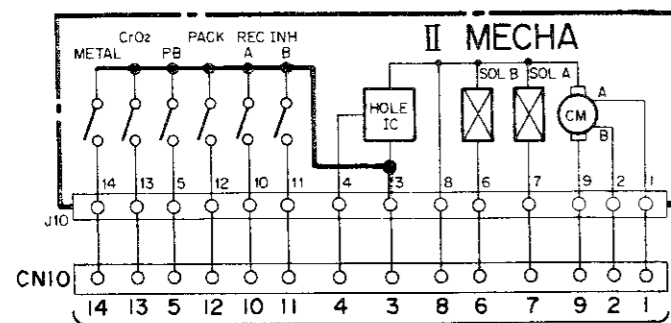
B



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D



PINJACK UNIT

HEADPHONE UNIT

There are no components in the HEM, HB models of this part.

DOLBY SW UNIT

CONTROL SW UNIT

IC102 Q17 Q18 Q19 Q20 Q21 Q22 Q23 Q24 Q25 Q26 Q27 Q28 Q29 Q30 Q31 Q32 Q33 Q34 Q35 Q36 Q37 Q38 Q39 Q40 Q41 Q42 Q43 Q44 Q45 Q46 Q47 Q48 Q49 Q50 Q51 Q52 Q53 Q54 Q55 Q56 Q57 Q58 Q59 Q60 Q61 Q62 Q63 Q64 Q65 Q66 Q67 Q68 Q69 Q70 Q71 Q72 Q73 Q74 Q75 Q76 Q77 Q78 Q79 Q80 Q81 Q82 Q83 Q84 Q85 Q86 Q87 Q88 Q89 Q90 Q91 Q92 Q93 Q94 Q95 Q96 Q97 Q98 Q99 Q100

7

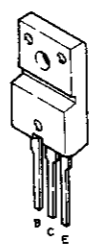
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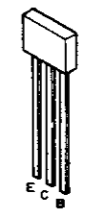
**External Appearance of Transistors and ICs**

A

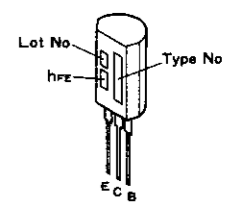
2SD1796



2SC3311A  
2SA1309A

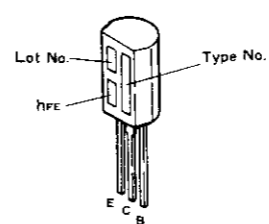


2SC3246

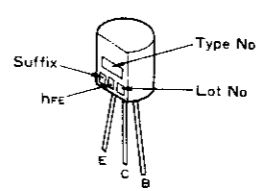


B

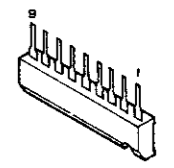
2SC3243  
2SA1283



2SD1302

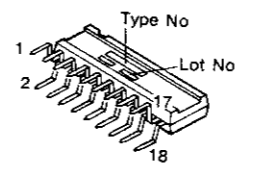


BA335

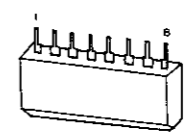


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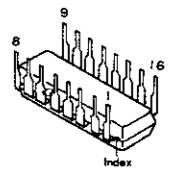
BA3416BL



M5218L

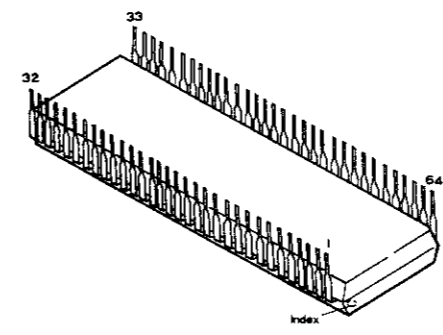


1R2E27A

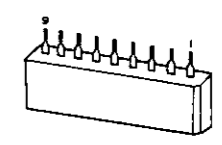


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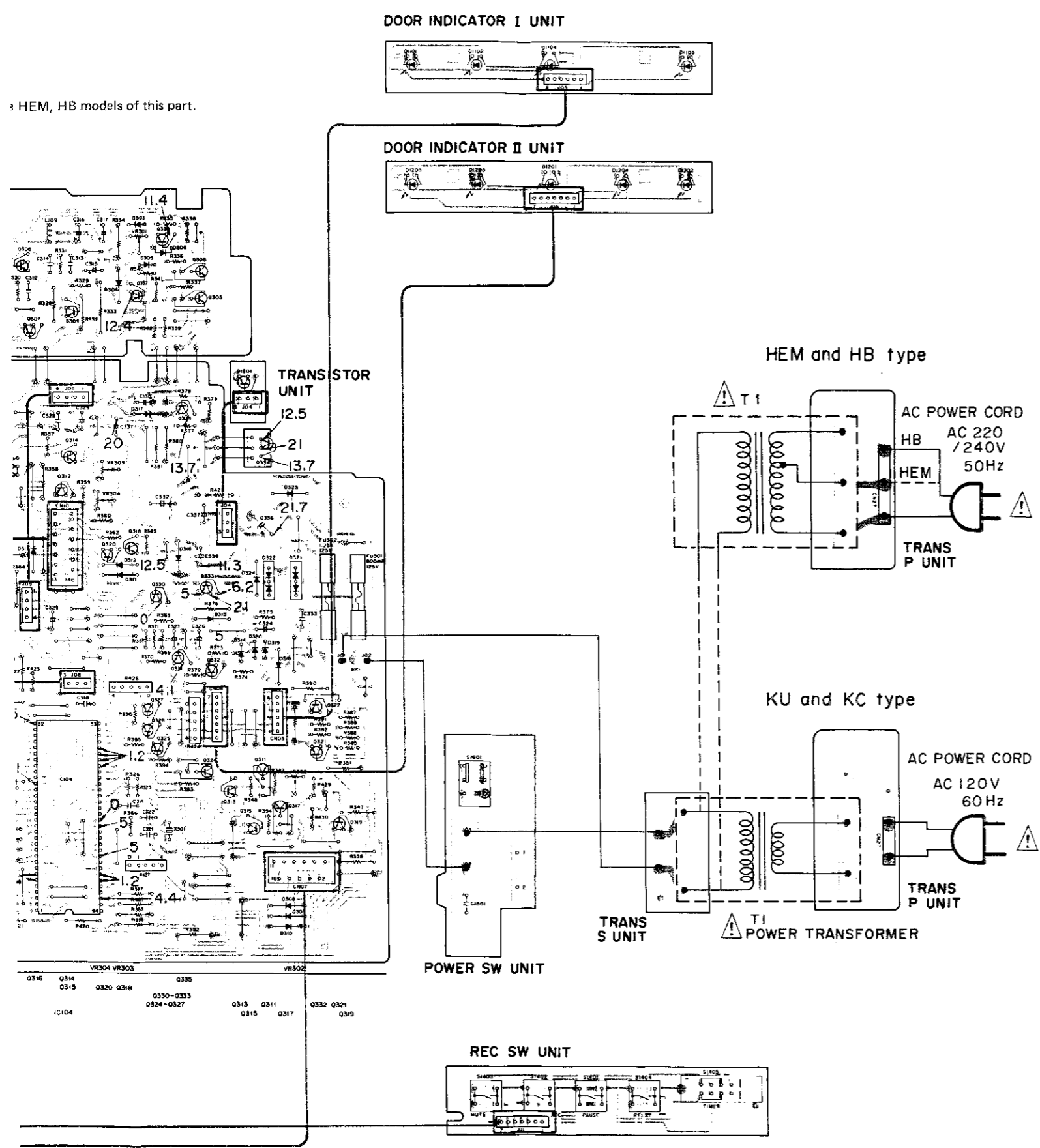
PD3089A



CX20187



HEM, HB models of this part.



7

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9

## 5. ELECTRICAL PARTS LIST

**NOTES:**

- Parts without part number cannot be supplied.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.
- The  $\Delta$  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- For your parts Stock Control, the fast moving items are indicated with the marks  $\star\star$  and  $\star$ .
- $\star\star$  **GENERALLY MOVES FASTER THAN  $\star$**   
This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.
- When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex. 1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J = 5%, and K = 10%).

560 $\Omega$	56 $\times$ 10 <sup>1</sup>	561.....	RD1/4PS	$\square$ $\square$ J
47k $\Omega$	47 $\times$ 10 <sup>3</sup>	473.....	RD1/4PS	$\square$ $\square$ J
0.5 $\Omega$	0R5.....		RN2H	$\square$ $\square$ K
1 $\Omega$	010.....		RSIP	$\square$ $\square$ K

Ex. 2 When there are 3 effective digits (such as in high precision metal film resistors).

5.62k $\Omega$	562 $\times$ 10 <sup>1</sup>	5621.....	RN1/4SR	$\square$ $\square$ $\square$ F
----------------	------------------------------	-----------	---------	---------------------------------

**Miscellaneous Parts**

**P.C. BOARD ASSEMBLIES**

Mark	Symbol & Description	Part No.
	Main unit	
	Pin jack unit	
	Head one unit	
	Level meter unit	
	Dolby SW unit	
	Trans P unit*	
	Transistor unit	
	Door display (1) unit	
	Door display (2) unit	
	Operation SW unit	
	REC SW unit	
	Power SW unit	
	Trans S unit*	

**OTHERS**

Mark	Symbol & Description	Part No.
$\Delta$	Strain relief	CM-22
$\Delta$	AC power cord	RDG-048
$\Delta$ $\star\star$	FU302 Fuse (1.25A)	REK-073
$\Delta$ $\star\star$	FU301 Fuse (800mA )	REK-079
$\Delta$ $\star$	T1 Power transformer (AC120V)	RTT1020
	Tape transport unit (Deck I)*	
	Tape transport unit (Deck II)*	

**Main Unit**

**SEMICONDUCTORS**

Mark	Symbol & Description	Part No.
$\star\star$	IC101	BA3416BL
$\star\star$	IC102	CX20187
$\star\star$	IC103	M5218L
$\star\star$	IC104	PD3089A
$\star\star$	Q101—Q118, Q301—Q303, Q305, Q306, Q313, Q314, Q323—Q327, Q330, Q331, Q335	2SC3311A
$\star\star$	Q307, Q308	2SC3243
$\star\star$	Q309	2SD1302
$\star\star$	Q310—Q312, Q332, Q338	2SA1309A
$\star\star$	Q315—Q322	2SC3246
$\Delta$ $\star\star$	Q333, Q334	2SD1796
$\star\star$	Q337	2SA1283
$\star$	D301, D303, D305—D307, D310, D313, D314, D319, D320, D323, D326	ISS254
$\star$	D304, D308, D309, D311, D312	ISR35-100A
$\Delta$ $\star$	D315	MTZ6.2B
$\Delta$ $\star$	D316	MTZ13A
$\Delta$ $\star$	D317	MTZ5.6B
$\Delta$ $\star$	D318, D324, D325	ISR35-100A
$\Delta$ $\star$	D321	1B2Z1-LC2
$\Delta$ $\star$	D322	1B2C1-LC2

**RELAY**

Mark	Symbol & Description	Part No.
$\star\star$	RY301	RSR-039

**COILS AND FILTERS**

Mark	Symbol & Description	Part No.
	L101, L102 Trap coil	RTF-161
	L103, L104 Coil (19mH)	RTF1002
	L105, L106 Peaking coil	RTF-129
	L107, L108 Coil (10mH)	RTF1004
	L302 Oscillator coil	RTD-042
	L109 Line coil	RTF-101
	F101, F102 MPX filter	RTF-165

**CAPACITORS**

Mark	Symbol & Description	Part No.
	C101, C102	CKPUYB331K50
	C103, C104	CKPUYB271K50
	C105, C106, C109, C110	CKPUYB101K50
	C107, C108, C135, C136	CKPUYB681K50
	C111, C112	CEAS221M10
	C113, C114	CQMA333J50
	C115, C116, C157—C160, C181, C182, C324	CEAS4R7M50
	C117, C118, C311	CQMA223K50
	C119, C120	CQMA822K50
	C121, C122	CKPUYB102K50
	C125—C128, C131, C132, C187, C188, C301, C315	CEAS010M50
	C129, C130, C185, C186, C323, C326	CEAS100M50
	C133, C134, C303, C304, C329, C338	CEAS101M25
	C137, C138, C175—C180, C189, C190, C312, C313	CQMA332J50
	C139, C140	CQMA472J50
	C141, C142, C305	CEASR47M50
	C143, C144, C183, C184	CEASR15M50
	C145, C146	CQMA153K50
	C147, C148,	CEASR22M50
	C149, C150	CQMA683K50
	C151, C152	CQMA473K50
	C153, C154, C314	CQMA682J50
	C155, C156	CQMA103J50
	C171, C172	CQMA222K50
	C173, C174	CQMA562K50
	C191, C192	GCCSL221J50
	C302, C306, C316, C317, C330, C334, C335, C337	CEAS330M35
	C307, C318, C319, C328, C333, C342, C343	CKCYF103Z50
	C308, C309	CCCSL221K500
	C310	CQPA822J400
	C321, C322	CCPUSL300J50
	C325	CEAS102M6R3
	C331	CEAS221M35
	C332	CEAS332M35
	C336	CEAS222M35
	C340, C341, C320	CGCYX473M25

**RESISTORS**

Mark	Symbol & Description	Part No.
$\star$	VR101—VR106 Semi-fixed (22k $\Omega$ )	VRTB6VS223
$\star$	VR107, VR108 Semi-fixed (100k $\Omega$ )	VRTB6VS104
$\star$	VR301 Semi fixed (100 $\Omega$ )	RCP-031
$\star$	VR302—VR304 Semi-fixed (22k $\Omega$ )	VRTG6VS223
	R333	RS1LF151J
	R424, R426, R427	RA4S223J
	R425	RA7S223J
	R327, R351, R408	RD1/2LF $\square$ $\square$ $\square$ J
	R328, R334, R376, R381, R428	RD1/2PMF $\square$ $\square$ $\square$ J
	R109—R112, R133, R134, R147, R148, R174, R178, R187, R188, R317, R324, R332, R347, R350, R352, R353, R355, R356, R358, R361, R363, R364, R379, R380, R382—R384, R386, R390, R397, R400, R401, R407, R420, R422	RD1/4PM $\square$ $\square$ $\square$ J
	Other resistors	RD1/6PM $\square$ $\square$ $\square$ J

**OTHERS**

Mark	Symbol & Description	Part No.
	X301 Ceramic resonator	RSS-035

**Pin Jack Unit**

**SEMICONDUCTORS**

Mark	Symbol & Description	Part No.
$\star\star$	IC601	BA335
$\star\star$	IC602	M5218L
$\star\star$	Q601, Q602	2SD1302
$\star\star$	Q603	2SC3311A
$\star$	D601—D603	ISS254

**CAPACITORS**

Mark	Symbol & Description	Part No.
	C601, C602, C606, C609, C610	CEASR10M50
	C603, C604	CEAS010M50
	C605, C615	CGCYX473M25
	C607	CQMA104K50
	C608	CEASR47M50
	C611—C613	CEAS101M25
	C614	CKCYF103Z50

**RESISTORS**

Mark	Symbol & Description	Part No.
	R613, R614	RD1/4PM223J
	R601—R612, R615—R626	RD1/6PM $\square$ $\square$ $\square$ J

**OTHERS**

Mark	Symbc
	JA601
	JA602

**Headphone U**

**CAPACITORS**

Mark	Symbc
	C701

**RESISTORS**

Mark	Symbc
	R701,

**OTHERS**

Mark	Symbc
	JA701

**Level Meter**

**SEMICONDU**

Mark	Symbc
$\star\star$	IC100
$\star$	D100;
$\star$	D101;
$\star$	D100;

**CAPACITORS**

Mark	Symbc
	C1001

**RESISTORS**

Mark	Symbc
$\star$	VR10

**Dolby SW U**

**SWITCHES**

Mark	Symbc
$\star\star$	S1501
$\star\star$	S1502

**OTHERS**

No.	Mark	Symbol & Description	Part No.
36VS223		JA601 Pin jack 4P	RKB1001
36VS104		JA602, JA603 Remote control jack	RKK1004
031			
36VS223			

**Headphone Unit**

**CAPACITORS**

No.	Mark	Symbol & Description	Part No.
F151J			
223J			
223J			
2LF□□□J			
2PMF□□□J			
4PM□□□J			
		C701	CGCYX473M25

**RESISTORS**

No.	Mark	Symbol & Description	Part No.
		R701, R702	RD1/6PM431J

**OTHERS**

No.	Mark	Symbol & Description	Part No.
		JA701 Headphone jack	RKK1001

**Level Meter Unit**

**SEMICONDUCTORS**

No.	Mark	Symbol & Description	Part No.
	★★	IC1001	IR2E27A
	★	D1002, D1003, D1007, D1008, D1012-D1014 (LED)	SEL2910A
	★	D1004-D1006, D1009-D1011 (LED)	SEL2110S

**CAPACITORS**

No.	Mark	Symbol & Description	Part No.
		C1001, C1002	CEAS100M50

**RESISTORS**

No.	Mark	Symbol & Description	Part No.
	★	VR1001 Slide volume 20k (A)	RCW1002
		R1001, R1002	RD1/4PM821J

**Dolby SW Unit**

**SWITCHES**

No.	Mark	Symbol & Description	Part No.
	★★	S1501 Slide switch	RSH1007
	★★	S1502 Slide switch	RSH1006

**Transistor Unit**

**SEMICONDUCTOR**

Mark	Symbol & Description	Part No.
△★★	Q1801	2SD1796

**Door Display (1) Unit**

**SEMICONDUCTORS**

Mark	Symbol & Description	Part No.
★	D1101-D1104	SEL2910D

**Door Display (2) Unit**

**SEMICONDUCTORS**

Mark	Symbol & Description	Part No.
★	D1201, D1204	SEL2110R
★	D1202, D1203, D1205	SEL2910D

**Operation SW Unit**

**SEMICONDUCTORS**

Mark	Symbol & Description	Part No.
★	D1301, D1302	SEL2910A

**SWITCHES**

Mark	Symbol & Description	Part No.
★★	S1301-S1309 Tact switch	RSG-155

**RESISTORS**

Mark	Symbol & Description	Part No.
	R1301, R1302	RD1/4PM221J

**REC SW Unit**

**SWITCHES**

Mark	Symbol & Description	Part No.
★★	S1401-S1404 Tact switch	RSG-155
★★	S1405 Slide switch	RSH1007

**Power SW Unit**

**SWITCH**

Mark	Symbol & Description	Part No.
△★★	S1601 Power switch	RSA-069

**CAPACITOR**

Mark	Symbol & Description	Part No.
△	C1601	CKCYF103Z50

**\*Trans P Unit**

There are no supply parts in this UNIT.

**\*Trans S Unit**

There are no supply parts in this UNIT.

**\*Tape Transport Unit**

Mark	Symbol & Description	Part No.
★★	Hall IC	DN6851
★★	Leaf switch	RSN1005
★★	Leaf switch	RSN1006
★★	Head frame assembly (P B)	RXA1085
★★	Head frame assembly (R/P E)	RXA1083
★★	Motor assembly	RXA1082
△★	Solenoid F assembly	RXP1003
△★	Solenoid P assembly	RXP1004

**MAIN UNIT**

The Main Unit (for CT-1280WR/SD and SD/G types) is the same as the Main Unit (for CT-1280WR/KU type) with the exception of following sections:

Mark	Symbol & Description	Part No.			Remarks
		CT-1280WR/ KU type	CT-1280WR/ SD type	CT-1280WR/ SD/G type	
	C159, C160	CEAS4R7M50	CEAS330M35	CEAS330M35	
	C161-C170	.....	CEAS100M50	CEAS100M50	
	C327	.....	CEAS330M35	CEAS330M35	
	CN28	.....	RKP-590	RKP-590	
	D327, D328	.....	ISS254	ISS254	
	IC105, IC106	.....	TC4066BP	TC4066BP	
	Q328, Q329, Q336, Q339	.....	2SC3311A	2SC3311A	
	R149, R150, R161	.....	RD1/4PM473J	RD1/4PM473J	
	R151, R152, R162, R308, R309, R311, R312	.....	RD1/6PM473J	RD1/6PM473J	
	R153, R154	.....	RD1/6PM683J	RD1/6PM683J	
	R155, R156	.....	RD1/6PM183J	RD1/6PM183J	
	R157, R158, R163-R166, R307, R310, R416	.....	RD1/6PM223J	RD1/6PM223J	
	R159, R160	.....	RD1/4PM113J	RD1/4PM113J	
	R305, R306	.....	RD1/6PM562J	RD1/6PM562J	
	R413, R417	.....	RD1/6PM682J	RD1/6PM682J	
	R414	.....	RD1/6PM182J	RD1/6PM182J	
	R415	.....	RD1/6PM472J	RD1/6PM472J	
	R418	.....	RD1/6PM333J	RD1/6PM333J	

**LEVEL METER UNIT**

The level meter unit (for CT-1280WR/SD and SD/G types) is the same as the level meter unit (for CT-1280WR/KU types) with the exception of following sections:

Mark	Symbol & Description	Part No.			Remarks
		CT-1280WR/ KU type	CT-1280WR/ SD type	CT-1280WR/ SD/G type	
	D1001	.....	SEL2110S	SEL2110S	

**DOLBY & DBX SWITCH UNIT**

The Dolby & dbx switch unit (for CT-1280WR/SD and SD/G types) is the same as the Dolby switch unit (for CT1280WR/KU type) with the exception of following.

Mark	Symbol & Description	Part No.			Remarks
		CT-1280WR/ KU type	CT-1280WR/ SD type	CT-1280WR/ SD/G type	
	S501	.....	RSH1008	RSH1008	
	S502	.....	RSH1006	RSH1006	
	S1501	.....	RSH1007	.....	
	S1502	.....	RSH1006	.....	

**dbx Unit**

**SEMICONDUCTORS**

Mark	Symbol & Description	Part No.
★★	Q913	AN6291
★★	Q914	M5218L
★★	Q901 - Q912, Q915, Q919	2SC1740SLN
★★	Q916 - Q918	2SA933S
△ ★	D903	MTZ5.6A (MTZ5.6B) (RD5.6EB1) (RD5.6EB2)
★	D901, D902	1S2473

**CAPACITORS**

Mark	Symbol & Description	Part No.
	C946	CEA101M16
	C947	CEA331M10
	C939, C940, C945	CEA330M16
	C925, C926, C948	CEA470M10
	C929, C930, C936, C943, C944	CEA100M16
	C949	CEA4R7M50
	C935, C937, C938	CEA010M50
	C917, C918 Electrolytic (10/16, NL)	RCH-069 (RCH-070)
	C919, C920 Electrolytic (0.68/50, NL)	RCH-073 (RCH-074)
	C913, C914	CEAR33M50
	C901, C902	CEAR22M50
	C941, C942	CCDSL181J50
	C903 - C906	CQMA104J50
	C915, C916	CQMA333J50
	C923, C924, C933, C934	CQMA223J50
	C927, C928	CQMA472J50
	C907 - C910	CQMA332J50
	C921, C922	CQSA471J50
	C931, C932	CQSA391J50
	C911, C912	CQSA331J50

**RESISTORS**

Mark	Symbol & Description	Part No.
★	VR901 Semi-fixed (2.2k)	VRTB6VS222
	R912, R914, R942, R916, R958, R959,	RD1/4PM □□□J
	R957	RN1/4PQ1001F
	Other resistors	RD1/6PM □□□J

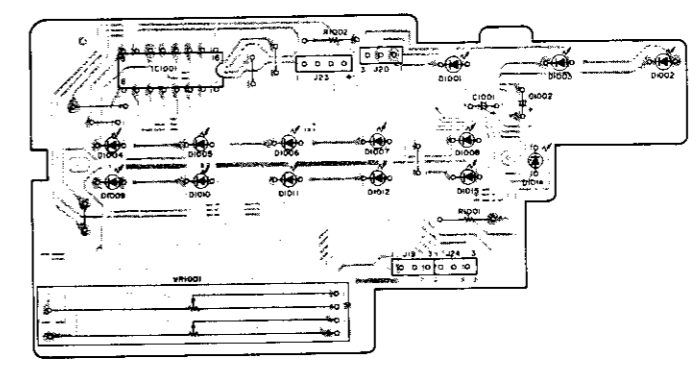
**OTHERS**

Mark	Symbol & Description	Part No.
	CN90 Connector socket 8.P	RKP-602

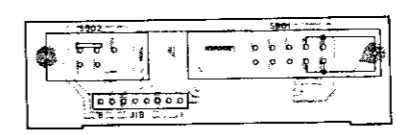
P.C. BOARD PATTERNS

MAIN UNIT

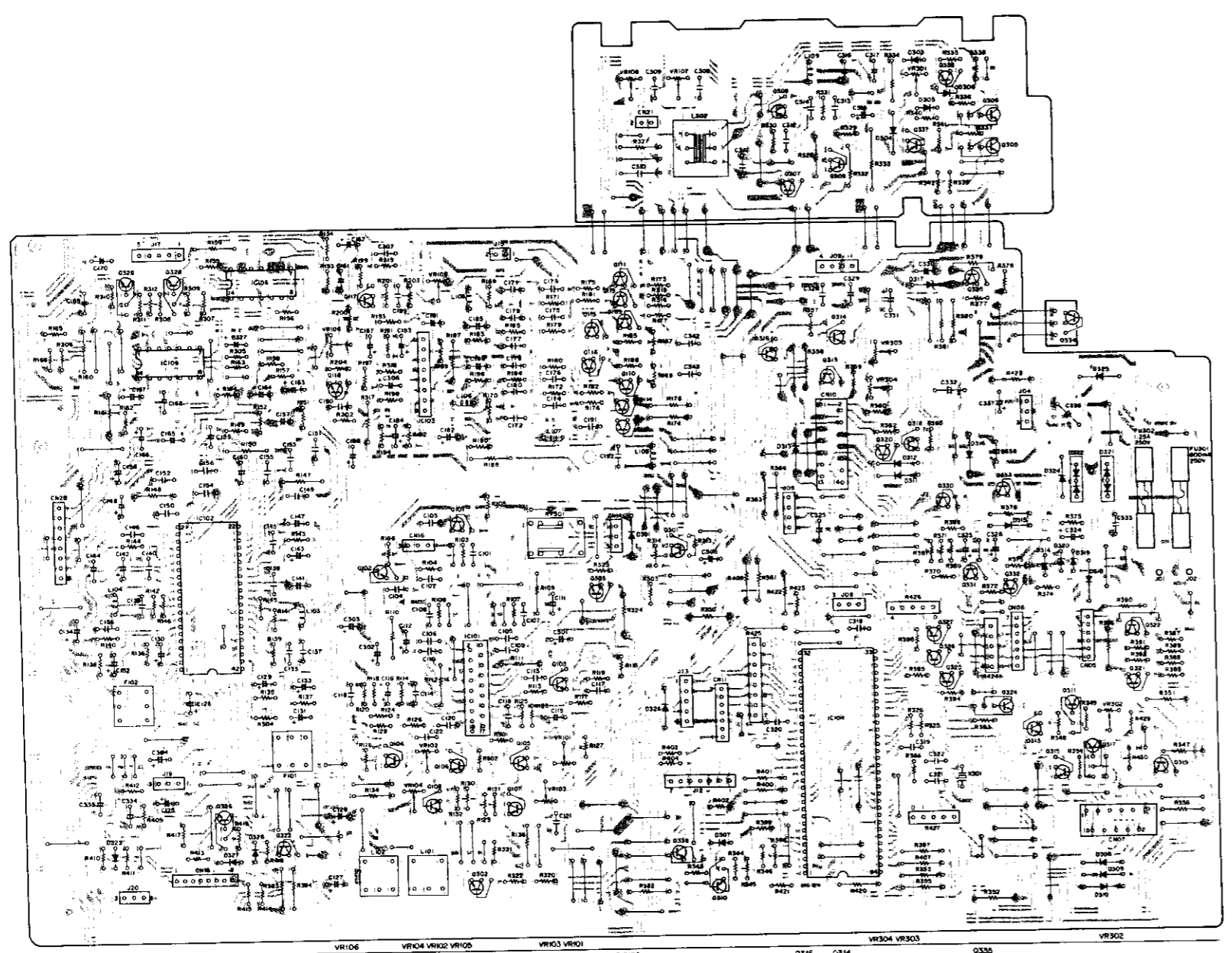
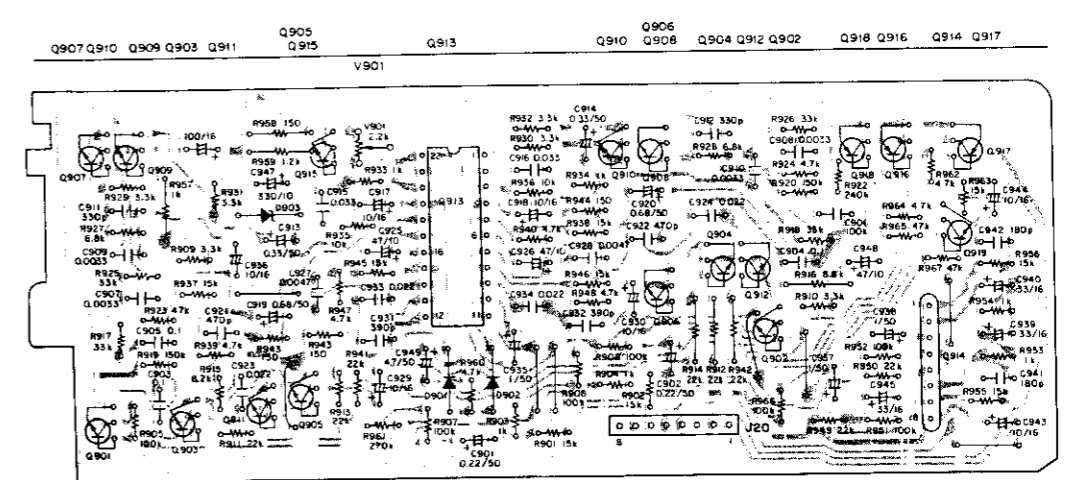
LEVELMETER UNIT



DOLBY & DBX SWITCH UNIT



DBX UNIT



1

2

3

4

5

A

A

B

B

C

C

D

D

1

2

3

4

5

6

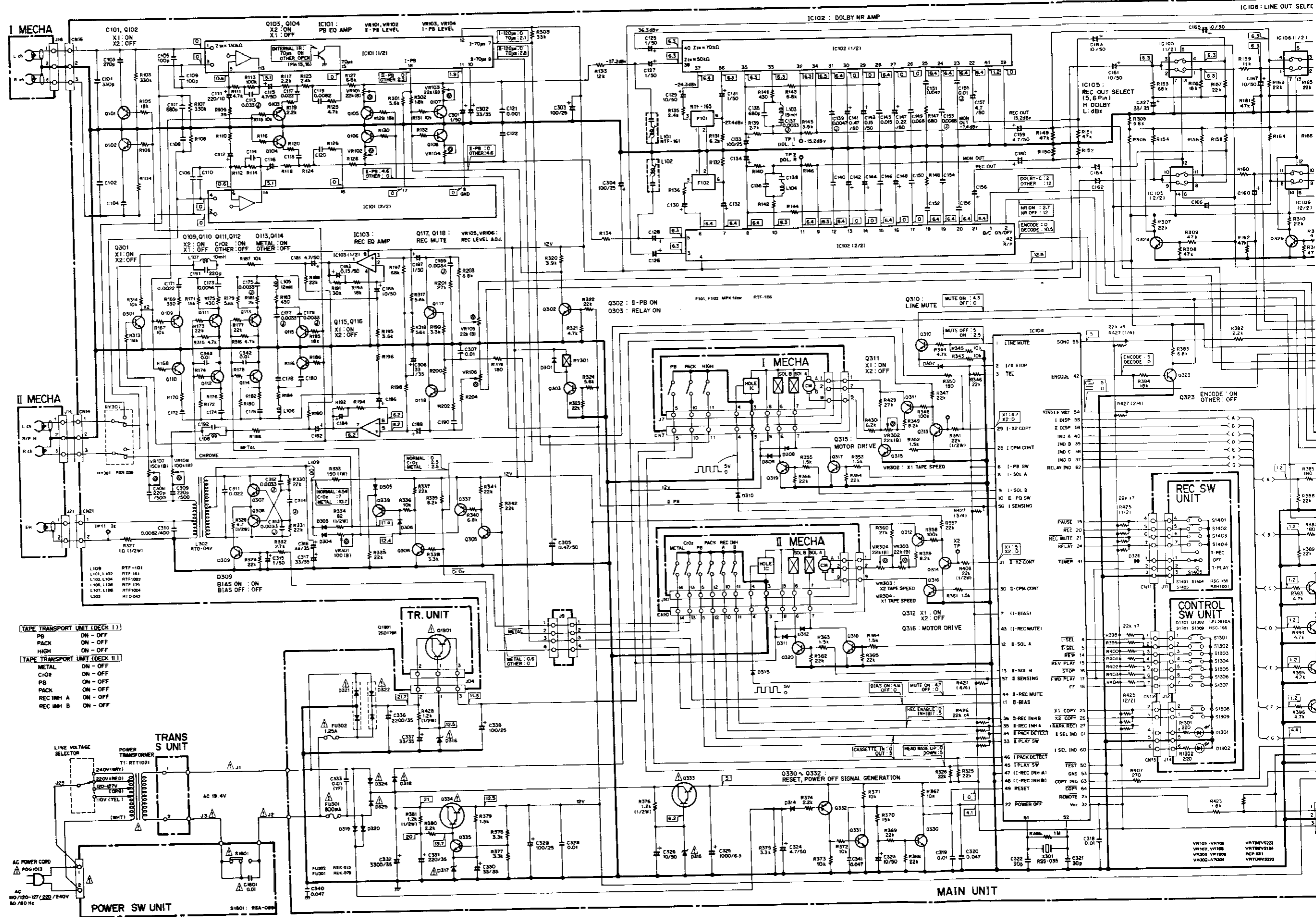


A

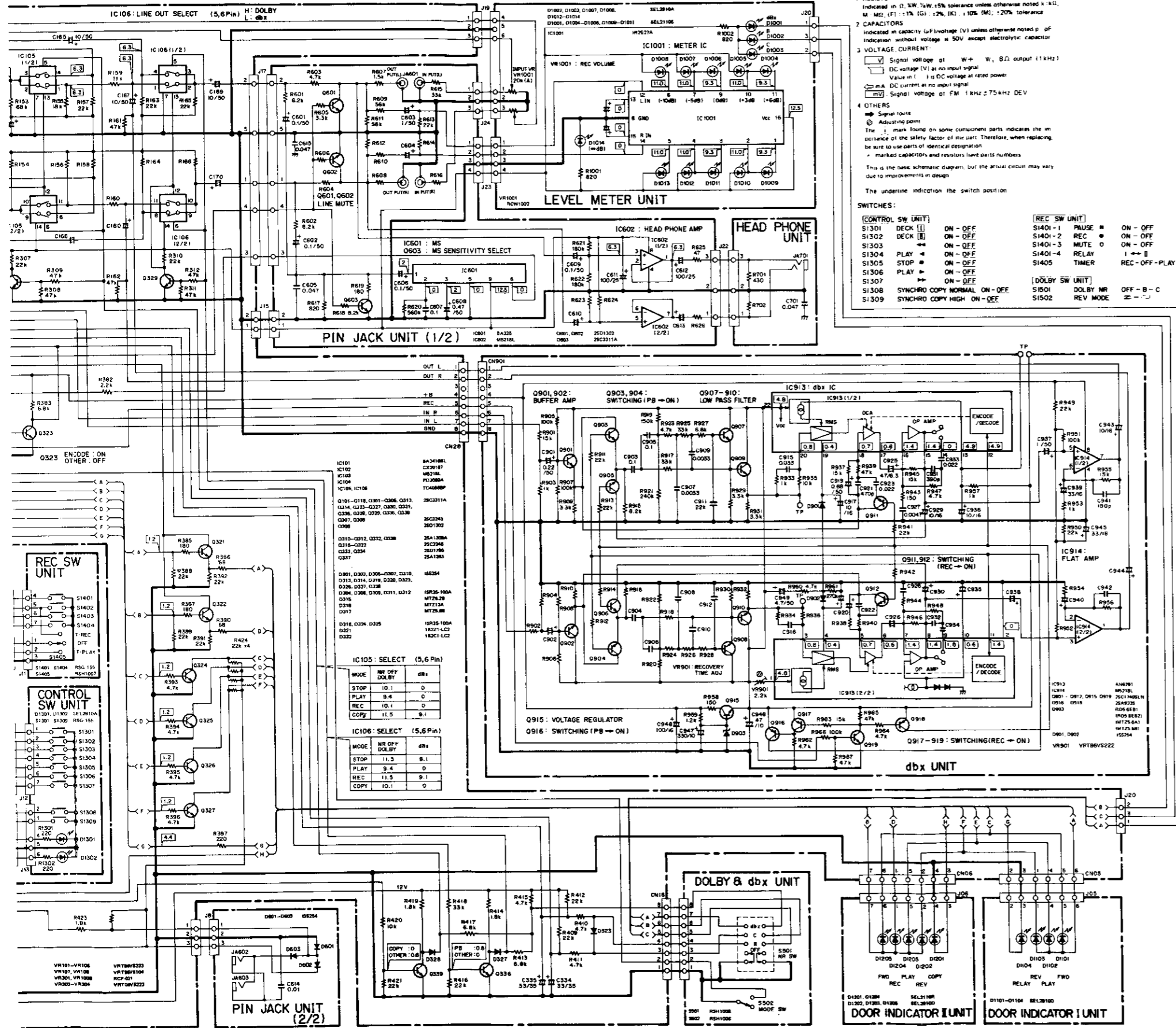
B

C

D



**NOTE:**  
 The indicated semiconductors are representative ones only.  
 Other alternative semiconductors may be used and are listed in the parts list.



CT-1280 WR (SD, SD/G)

A

B

C

D

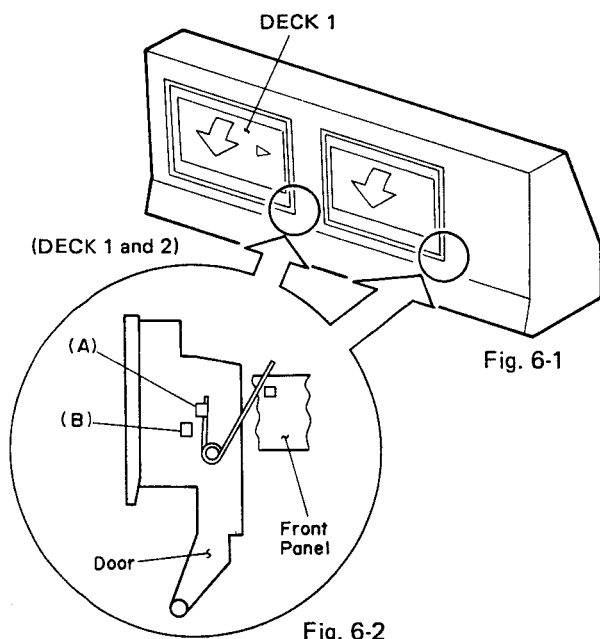
## 6. ADJUSTMENTS

### 6.1 MECHANICAL ADJUSTMENTS

#### Door Damping Check and Adjustment

Set the door spring of DECK I side to position (A) as shown in Fig. 6-2. Then, erect the front panel A Assembly vertically as shown in Fig. 6-1. Open the doors of DECK I and DECK II at the same time. At this point, confirm that the difference between opening degree of both doors is within 15mm when one side of the door is opened completely. When this standard is not satisfied, change the door spring installation position of DECK I and perform the adjustment as follows:

- When the opening action of the door of DECK I is later than that of DECK II: Change (A) in Fig. 6-2 to that in (B) of DECK II.
- When the opening action of the door of DECK I is faster than that of DECK II: Change (A) in Fig. 6-2 to that in (B) of DECK I.



#### Tape Speed Adjustment

1. Load the STD-301 test tape into DECKS I and II.
2. Connect TP. 16 (TP. 17 on DECK II) to GND with the deck in normal PLAY mode. Then switch DECK I into the (double-speed) PLAY state and confirm that the frequency becomes  $6000\text{Hz} \pm 600\text{Hz}$ .
3. Stop the DECK I operation and put DECK II into (double-speed) PLAY state, and adjust with VR304 so that the frequency becomes  $\pm 10\text{Hz}$  against that of DECK II.
4. After releasing the short circuit mentioned in step 2, put DECK I into normal speed PLAY state, and adjust with VR302 so that the frequency of it becomes  $3000\text{Hz} \pm 5\text{Hz}$ .
5. Stop the DECK I operation and put DECK II into normal speed PLAY state, and adjust with VR303 so that the frequency becomes  $\pm 5\text{Hz}$  against DECK I.

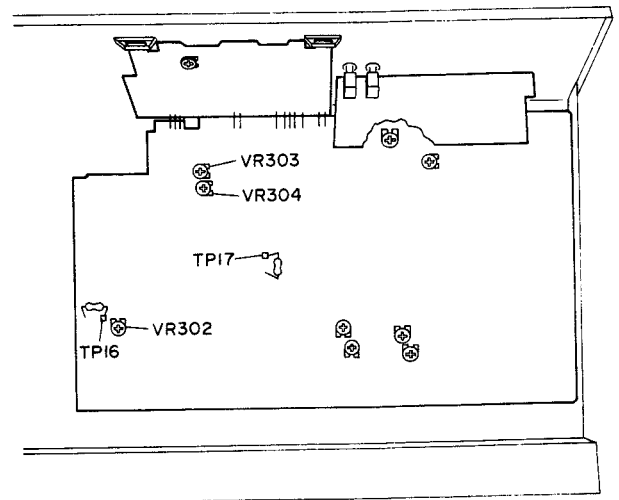


Fig. 6-3 Tape speed adjustment

**6.2 DOOR PANEL POSITION CHECK**

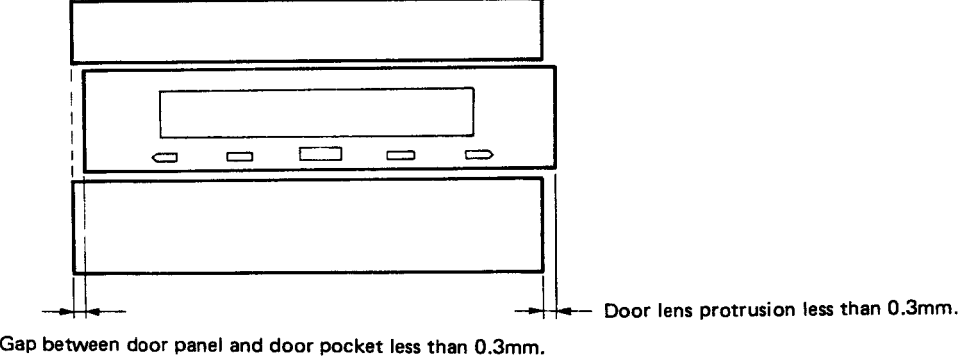


Fig. 6-4

6.2 ELECTRICAL ADJUSTMENTS

Adjustment Conditions

1. The mechanical adjustments must be completed first.
2. The head must be cleaned and demagnetized.
3. Allow the deck to age for at least a few minutes before commencing any electrical adjustments.
4. The reference signal is 0dBv = 1Vrms.
5. Connect a 50 kilo-ohm (or between 47 to 52 kilo-ohm) load resistance to the OUTPUT terminals.
6. Unless otherwise specified, the switches listed below are left in the positions indicated.  
 DOLBY NR :OFF  
 TAPE SELECTOR :NORM

Test Tapes

- STD-331B :Playback adjustments  
 (See Fig. 6-5)  
 STD-608A :NORMAL blank tape  
 STD-620 :CrO2 blank tape  
 STD-610 :METAL blank tape

List of Adjustments

Playback sections

1. Head azimuth adjustment.
2. Playback frequency response check.
3. Playback level adjustment.
4. Playback time constant switching check.

Recording sections

1. Erase current adjustment.
2. Recording bias adjustment.
3. Recording level adjustment.
4. Recording and playback frequency response check.
5. Copy mode playback frequency response check.
6. Level meter check.
7. dbx system recovery time adjustment.

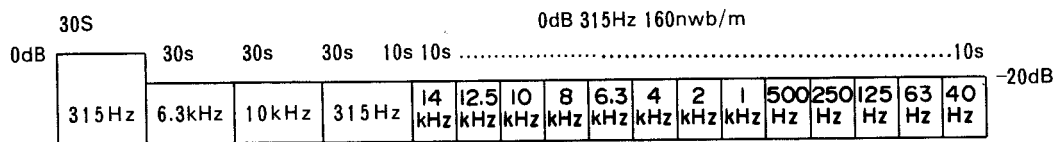


Fig. 6-5 Constants of the test tape STD-331B

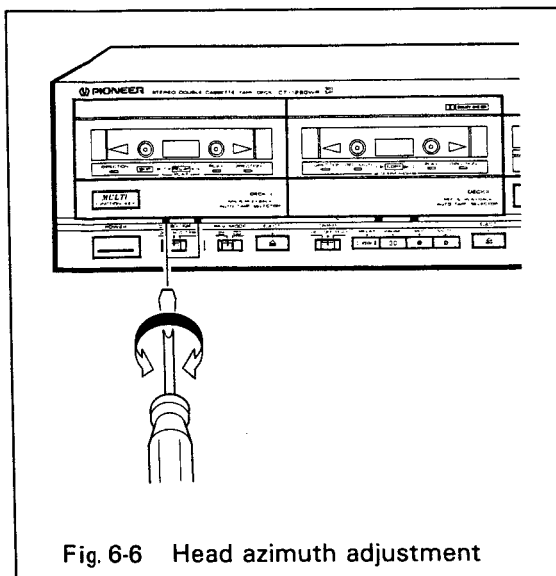


Fig. 6-6 Head azimuth adjustment

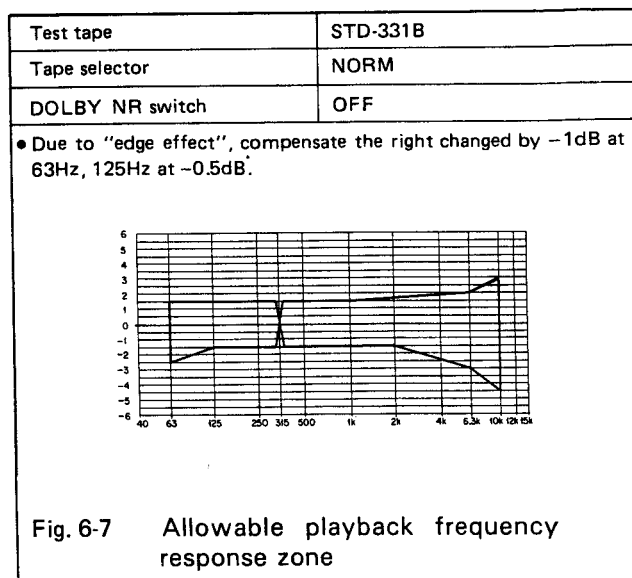


Fig. 6-7 Allowable playback frequency response zone

**Deck I and II**

(PLAYBACK SECTION)

1. Head Azimuth Adjustment							
• Turn VR103, 104 (Deck I) or VR101, 102 (Deck II) to mechanical center positions.							
NO	Mode	Input signal & test tape	Adjustment location	Measuring location	Adjustment value	Remarks	
1.	PLAY	Play the 10kHz/-20dB section of STD-331B test tape.	Head azimuth adjustment screw. (See Fig. 6-6)	LINE OUT	Maximum playback signal level.		
2.	STOP	Lock the screw with screw lock after completing adjustment.					
2. Playback Frequency Response Check							
NO	Mode	Input signal & test tape	Adjustment location	Measuring location	Adjustment value	Remarks	
1.	PLAY	STD-331B	—	LINE OUT	The allowable zone shown in Fig. 6-7 is to be satisfied.		
3. Playback Level Adjustment							
• This adjustment determines the DOLBY NR level, and must be performed with great care.							
NO	Mode	Input signal & test tape	Adjustment location	Measuring location	Adjustment value	Remarks	
1.	PLAY	Play the 315Hz/0dB section of the STD-331B test tape.	Deck I	VR103 (Lch) VR104 (Rch)	TP. DOL L (Lch)(TP1) TP. DOL R (Rch)(TP2)	-15.2dBv	
			Deck II	VR101 (Lch) VR102 (Rch)			
4. Playback Time Constant Switching Check							
• Put the deck into playback mode with no cassette loaded.							
• Check that the noise level changes at the line playback output terminals when the TAPE SELECTER switch is changed.							

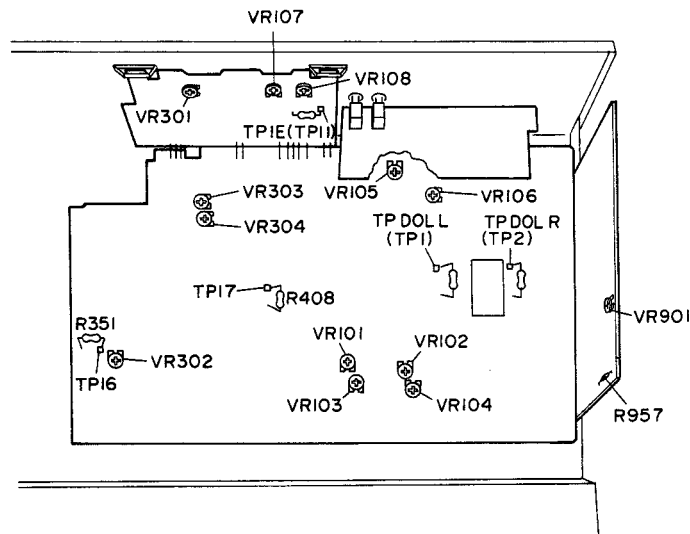


Fig. 6-8 Adjustment locations

**Deck II**

(RECORDING SECTION)

**1. Erase Current Adjustment**

NO	Mode	Input signal & test tape	Adjustment location		Measuring location	Adjustment value	Remarks
1.	REC	Load the STD-610 test tape with no input signal.	Deck II	VR301	TP. IE (TP11)	180mV AC	

**2. Recording Bias Adjustment**

•After the adjustment, caution should be exercised so as not to become under bias by checking the distortion rate.

NO	Mode	Input signal & test tape	Adjustment location		Measuring location	Adjustment value	Remarks
1.	STOP	Set the TAPE SELECTOR switch to the NORM position.					
2.	REC	STD-608A(NORM) -20dB	Deck II	VR107 (Lch) VR108 (Rch)	LINE OUT	1.0 dB ±0.5dB (6.3kHz/315Hz)	

**3. Recording Level Adjustment**

NO	Mode	Input signal & test tape	Adjustment location		Measuring location	Adjustment value	Remarks
1.	STOP	Set the TAPE SELECTOR switch to the NORM position.					
2.	REC PAUSE	Apply a 315Hz/0dBv signal to the Line input terminals.	Rec Level control		TP. DOL L (Lch) TP. DOL R (Rch)	-15.2dBv	
3.		Set the DOLBY NR switch to the ON position.(DOLBY B)					
4.	REC/ PLAY	Record the above signal onto the STD-608A test tape, and playback.	Deck II	VR105 (Lch) VR106 (Lch)	TP. DOL L (Lch) TP. DOL R (Rch)	-15.2dBv	
5.	STOP	Set the TAPE SELECTOR switch to the CrO2 position.					
6.	REC/ PLAY	Record the above signal onto the STD-620 test tape, and playback.	Confirm		TP. DOL L (Lch) TP. DOL R (Rch)	-15.2±1.5dBv	
7.	STOP	Set the TAPE SELECTOR switch to the METAL position.					
8.	REC/ PLAY	Record the above signal onto the STD-610 test tape, and playback.	Check		TP. DOL L (Lch) TP. DOL R (Rch)	-15.2±1.5dBv	

**4. Recording and Playback Frequency Response Check**

NO	Mode	Input signal & test tape	Adjustment location		Measuring location	Adjustment value	Remarks
1.	STOP	Set the TAPE SELECTOR switch to the NORM position.					
2.	REC/ PLAY	STD-608A(NORM) NR:OFF/ON(TYPE B, C)	Check		LINE OUT	The allowable zone shown in Fig. 6-9 is to be satisfied.	

3.	STOP	Set the TAPE SELECTOR switch to the CrO2 position.				
4.	REC/ PLAY	STD-620(CrO2) NR:OFF/ON(TYPE B, C)	Check	LINE OUT	The allowable zone shown in Fig. 6-9 is to be satisfied.	
5.	STOP	Set the TAPE SELECTOR switch to the METAL position.				
6.	REC/ PLAY	STD-610(METAL) NR:OFF/ON(TYPE B, C)	Check	LINE OUT	The allowable zone shown in Fig. 6-9 is to be satisfied.	
<b>5.Copy Mode Playback Frequency Response Check</b>						
•DOLBY NR OFF.						
•Playback after making copy should be carried out by on the REC/PB side.						
NO	Mode	Input signal & test tape	Adjustment location	Measuring location	Adjustment value	Remarks
1.	STOP	Set the TAPE SELECTOR switch to the NORM position.				
2.	COPY & HIGH SPEED	Load the STD-331B test tape into deck I, and the STD-608A test tape into deck II.	_____	_____	COPY recorded signal from STD-331B(at both normal and double speeds.)	
3.	PLAY (Deck II)	Play the signal recorded on the STD-608A test tape in the previous adjustment procedure	Check	LINE OUT	The allowable zone shown in Fig. 6-10 is to be satisfied.	
4.	STOP	Set the TAPE SELECTOR switch to the CrO2 position.				
5.	Load the STD-620 test tape into deck II, and repeat steps 2 and 3 to check that the allowable zone shown in Fig. 6-10 is satisfied.					
6.	STOP	Set the TAPE SELECTOR switch to the METAL position.				
7.	Load the STD-610 test tape into deck II, and repeat steps 2 and 3 to check that the allowable zone shown in Fig. 6-10 is satisfied.					
<b>6.Level Meter Check</b>						
NO	Mode	Input signal & test tape	Adjustment location	Measuring location	Adjustment value	Remarks
1.	REC PAUSE	Apply a 315Hz/-10dBv (316mV) signal to the Line Input terminals.	Rec Level control	TP. DOL L (Lch) TP. DOL R (Rch)	Check that the level meters "0dB" light up within -15.2dBv±2dB of the signal output level.	
<b>7.dbx System Recovery Time Adjustment</b>						
NO	Mode	Input signal & test tape	Adjustment location	Measuring location	Adjustment value	Remarks
1.	STOP	None	VR901	R957 terminals	DC15mV	



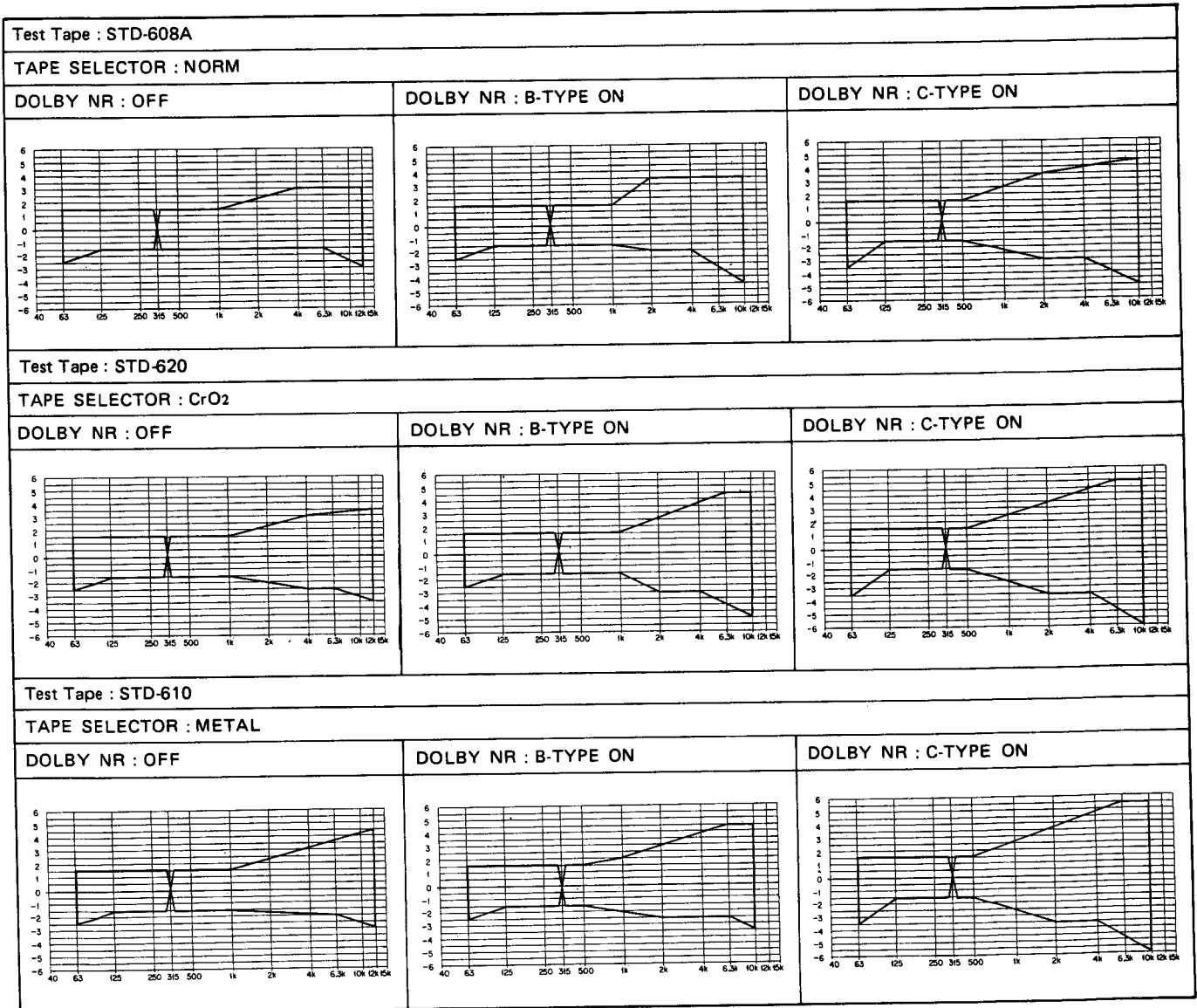


Fig. 6-9 Allowable recording and playback frequency response zone

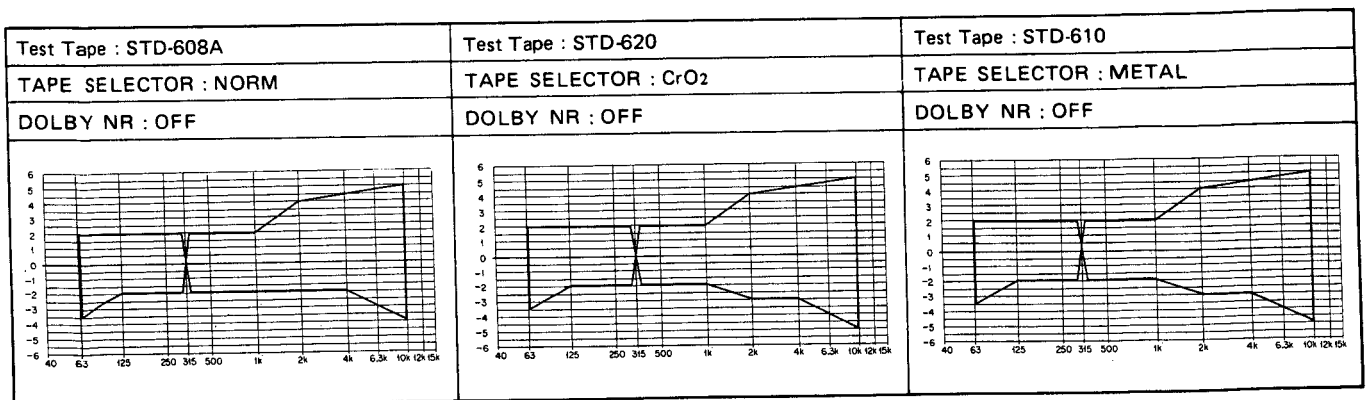


Fig. 6-10 Copy mode allowable recording and playback frequency response zone

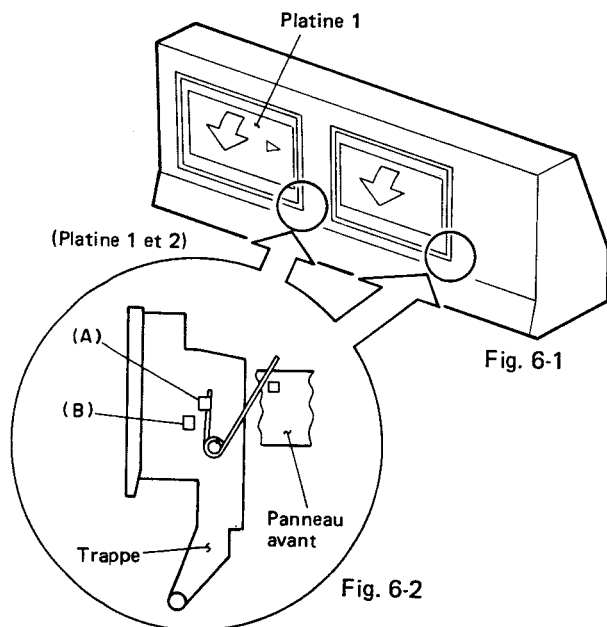
## 6. RÉGLAGE

### 6.1 RÉGLAGE MÉCANIQUE

#### Contrôle et Réglage de l'Amortisseur de Trappe

Placer le ressort de trappe du côté de la platine I sur la position (A) comme indiqué dans la Fig. 6-2. Redresser ensuite verticalement l'ensemble A du panneau avant comme indiqué dans la Fig. 6-1. Ouvrir les trappes de la platine I et de la platine II en même temps. A ce point, s'assurer que la différence entre le degré d'ouverture des deux trappes est de moins de 15mm lorsqu'un côté de la trappe est complètement ouvert. Lorsque cette valeur est différente de la valeur standard mentionnée, changer la position de mise en place du ressort de trappe de la platine I et effectuer un réglage comme suit:

- Lorsque l'action d'ouverture de la trappe de la platine I se fait plus lentement que celle de la platine II: Changer (B) dans la Fig. 6-2 à (A) pour la platine II.
- Lorsque l'action d'ouverture de la trappe de la platine I se fait plus lentement que celle de la platine II: Changer (B) dans la Fig. 6-2 à (A) pour la platine II.



#### Réglage de la vitesse de bande

1. Mettre la bande d'essai STD-301 en place dans les platines I et II.
2. Connecter TP. 16 (TP. 17 sur PLATINE II) à GND avec la platine dans le mode de lecture normale.  
Mettre ensuite la platine I dans le mode de reproduction à vitesse double et s'assurer que la fréquence est bien de  $6000\text{Hz} \pm 600\text{Hz}$ .
3. Arrêter la platine I et mettre la platine II dans le mode de reproduction à vitesse double, puis ajuster avec VR304 de manière à ce que la fréquence devienne celle de la platine II  $\pm 10\text{Hz}$ .
4. Après avoir retiré le court-circuit mentionné à l'étape 2, mettre la platine I en mode de reproduction à vitesse normale et ajuster avec VR302 pour que sa fréquence devienne  $3000\text{Hz} \pm 5\text{Hz}$ .
5. Arrêter le fonctionnement de la platine I et mettre la platine II en mode de reproduction à vitesse normale, puis ajuster avec VR303 pour que la fréquence devienne celle de la platine I  $\pm 5\text{Hz}$ .

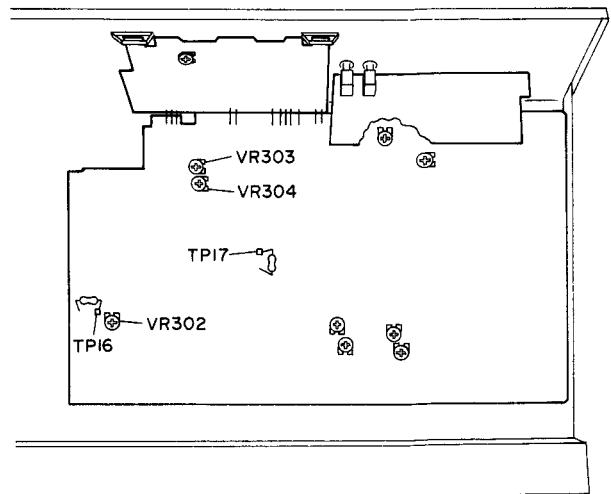


Fig. 6-3 Réglage de la vitesse de bande

## 6.2 VÉRIFICATION DE LA POSITION DU PANNEAU DE LA TRAPPE

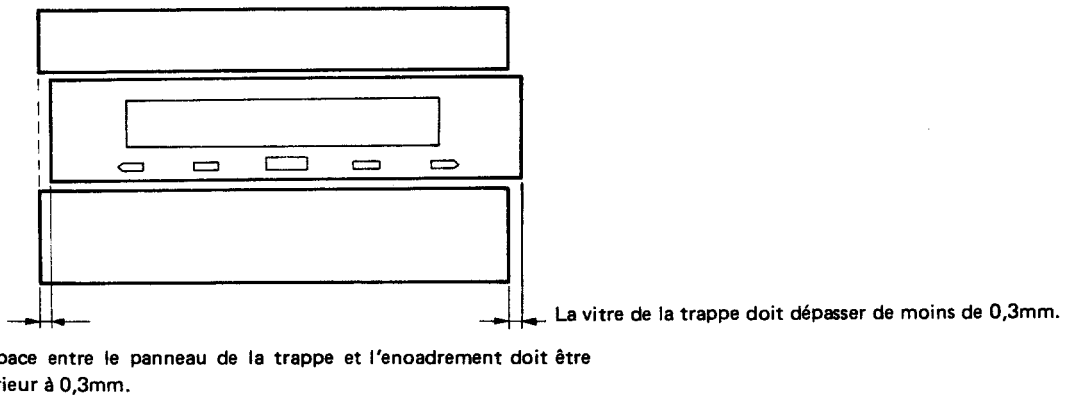


Fig. 6-4

**6.2 RÉGLAGES ÉLECTRIQUES**

**Conditions de réglage**

1. Les réglages mécaniques doivent avoir été effectués préalablement.
2. La tête doit être nettoyée et démagnétisée.
3. Laisser le platine sous tension pendant quelques minutes avant de commencer les réglages électriques.
4. Le signal de référence est 0dBv=1V eff.
5. Connecteur une résistance de charge de 50 kilo-ohms (ou comprise entre 47 et 52 kilo-ohms) aux prises de sortie (OUTPUT).
6. Sauf mention contraire, les commutateurs suivants doivent rester sur la position indiquée.  
 DOLBY NR : OFF (Hors fonction)  
 TAPE SELECTOR : NORM

**Bandes d'étalonnage**

- STD-331B : Réglages de lecture  
(Voir Fig. 6-5)
- STD-608A : Bande vierge NORMALE
- STD-620 : Bande vierge VrO<sub>2</sub>.
- STD-610 : Bande vierge METAL

**Liste des réglages**

**Sections de lecture**

1. Réglage d'azimuth de tête magnétique.
2. Vérification de la réponse en fréquence de lecture.
3. Réglage du niveau de lecture.
4. Vérification de commutation de la constante de temps de lecture.

**Sections d'enregistrement**

1. Réglage du courant d'effacement.
2. Réglage de la polarisation d'enregistrement.
3. Réglage du niveau d'enregistrement.
4. Vérification de la réponse en fréquence d'enregistrement et de lecture.
5. Vérification de la réponse en fréquence de lecture lors du mode de duplication.
6. Contrôle de décibelmètre.
7. Réglage du temps de récupération du système dbx.

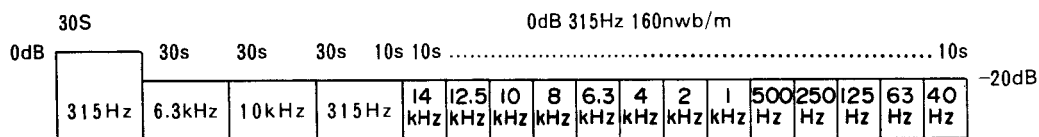


Fig. 6-5 Caractéristiques de la bande d'étalonnage STD-331B

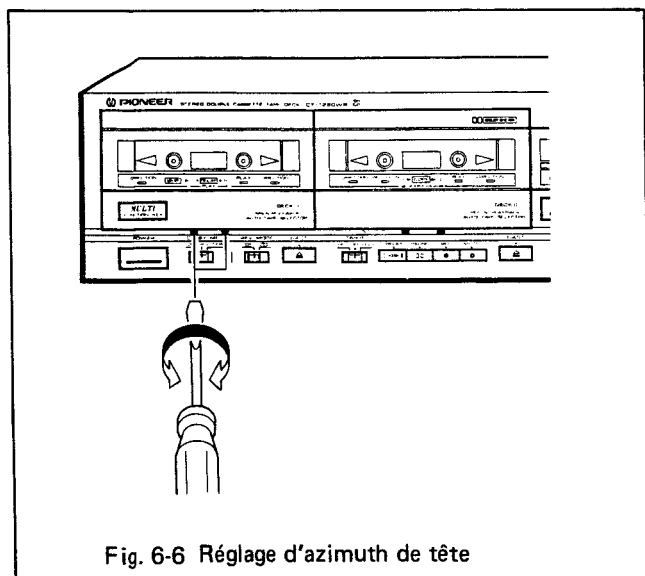


Fig. 6-6 Réglage d'azimuth de tête

Cinta de prueba	STD-331B
Selector de cinta	NORM
Interruptor DOLBY NR	OFF

• Debido al "efecto de reborde", compense el canal derecho cambiándolo en -1dB a 63Hz, -0,5dB a 125Hz.

Fig. 6-7 Zone autorisée pour la réponse en fréquence de lecture

PLATINE I & II

(SECTION LECTURE)

1. Réglage d'azimuth de tête magnétique.						
<ul style="list-style-type: none"> <li>Régler les résistances variables VR103, 104 (Platine I) ou VR101, 102 (Platine II) de façon à obtenir la position centrale mécanique.</li> </ul>						
No	Mode	Signal appliqué & bande d'étalonnage	Emplacement du réglage	Emplacement du point de mesure	Valeur relevée	Observations
1.	Lecture (PLAY)	Lire le passage préenregistré de 10kHz/-20dB de la bande d'étalonnage STD-331B.	Vis de réglage d'azimuth de tête. (Voir Fig. 6-6)	Sortie de ligne (LINE OUT).	Niveau maximum du signal de lecture.	
2.	Arrêt (STOP)	Bloquer la vis de réglage à l'aide d'un produit spécial lorsque le réglage est terminé.				
2. Vérification de la réponse en fréquence de lecture.						
No	Mode	Signal appliqué & bande d'étalonnage	Emplacement du réglage	Emplacement du point de mesure	Valeur relevée	Observations
1.	Lecture (PLAY)	Bande d'étalonnage STD-331B.	—	Sortie de ligne (LINE OUT).	La valeur doit se situer dans les limites admissibles représentées à la Fig. 6-7	
3. Réglage du niveau de lecture.						
<ul style="list-style-type: none"> <li>Ce réglage déterminer le niveau du DOLBY NR et doit donc être exécuté avec grande précision.</li> </ul>						
No	Mode	Signal appliqué & bande d'étalonnage	Emplacement du réglage	Emplacement du point de mesure	Valeur relevée	Observations
1.	Lecture (PLAY)	Lire le passage préenregistré de 315Hz/0dB de la bande d'étalonnage STD-331B.	Platine I VR103 (canal gauche) VR104 (canal droit) Platine II VR101 (canal gauche) VR102 (canal droit)	TP. DOL L (Lch)(TP1) TP. DOL R (Rch)(TP2)	-15,2 dBv	
4. Vérification de commutation de la constante de temps de lecture.						
<ul style="list-style-type: none"> <li>Placer la platine dans le mode de lecture sans charger de cassette.</li> </ul>						
<ul style="list-style-type: none"> <li>Vérifier que le niveau du bruit relevé aux prises de sortie de ligne pour lecture change lorsqu'on modifie la position du sélecteur de type de bande (TAPE SELECTOR).</li> </ul>						

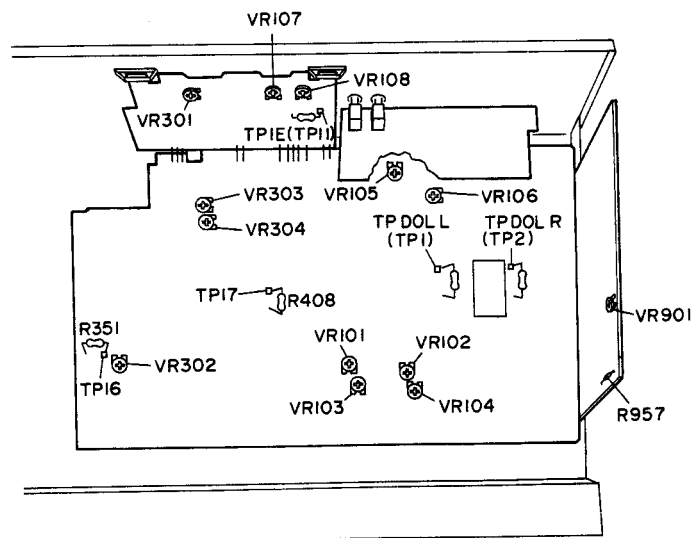


Fig. 6-8 Emplacement des réglages

## Platine II

### (SECTION ENREGISTREMENT)

1. Réglage du courant d'effacement.							
No	Mode	Signal appliqué & bande d'étalonnage	Emplacement du réglage		Emplacement du point de mesure	Valeur relevée	Observations
1.	Enregistrement (REC)	Charger la bande d'étalonnage STD-610 pas de signal d'entrée.	Platine II	VR301	TP. 1E (TP11)	180mV CA	
2. Réglage de la polarisation d'enregistrement.							
● Après le réglage, vérifier la distorsion pour s'assurer de ne pas tomber en dessous de la valeur de polarisation.							
No	Mode	Signal appliqué & bande d'étalonnage	Emplacement du réglage		Emplacement du point de mesure	Valeur relevée	Observations
1.	Arrêt (STOP)	Placer le sélecteur de type de bande (TAPE SELECTOR) sur la position NORM.					
2.	Enregistrement (REC)	STD-608A (NORM). -20dB	Platine II	VR107 (canal gauche) VR108 (canal droit)	Sortie de ligne (LINE OUT).	1,0dB±0,5dB (6,3kHz/315Hz)	
3. Réglage du niveau d'enregistrement.							
No	Mode	Signal appliqué & bande d'étalonnage	Emplacement du réglage		Emplacement du point de mesure	Valeur relevée	Observations
1.	Arrêt (STOP)	Placer le sélecteur de type de bande (TAPE SELECTOR) sur la position NORM.					
2.	Pause à l'enregistrement (REC PAUSE)	Appliquer un signal de 315 Hz/0dB aux prises d'entrée de ligne.	Commande de niveau d'enregistrement.		TP. DOL L (canal gauche) TP. DOL R (canal droit)	-15,2dBv	
3.		Placer le commutateur de DOLBY NR sur la position marche (ON). (DOLBY B).					
4.	Enregistrement/lecture (REC/PLAY)	Enregistrer le signal mentionné plus haut sur la bande d'étalonnage STD-608A et lire ce passage.	Platine II	VR105 (canal gauche) VR106 (canal droit)	TP. DOL L (canal gauche) TP. DOL R (canal droit)	-15,2dBv	
5.	Arrêt (STOP)	Placer le sélecteur de type de bande (TAPE SELECTOR) sur la position CrO <sub>2</sub> .					
6.	Enregistrement/lecture (REC/PLAY)	Enregistrer le signal mentionné plus haut sur la bande d'étalonnage STD-620 et lire ce passage.	Confirmer		TP. DOL L (canal gauche) TP. DOL R (canal droit)	-15,2dBv	
7.	Arrêt (STOP)	Placer le sélecteur de type de bande (TAPE SELECTOR) sur la position METAL.					
8.	Enregistrement/lecture (REC/PLAY)	Enregistrer le signal mentionné plus haut sur la bande d'étalonnage STD-610 et lire ce passage.	Vérifier		TP. DOL L (canal gauche) TP. DOL R (canal droit)	-15,2±1,5dBv	
4. Vérification de la réponse en fréquence d'enregistrement et de lecture.							
No	Mode	Signal appliqué & bande d'étalonnage	Emplacement du réglage		Emplacement du point de mesure	Valeur relevée	Observations
1.	Arrêt (STOP)	Placer le sélecteur de type de bande (TAPE SELECTOR) sur la position NORM.					
2.	Enregistrement/lecture (REC/PLAY)	STD-608A (NORM) DOLBY NR: OFF/ON (hors/en fonction) (TYPE B, C)	Vérifier		Sortie de ligne (LINE OUT).	La valeur doit se situer dans les limites admissibles représentées à la Fig. 6-9	

3.	Arrêt (STOP)	Placer le sélecteur de type de bande (TAPE SELECTOR) sur la position CrO <sub>2</sub> .				
4.	Enregistrement/lecture (REC/PLAY)	STD-620 (CrO <sub>2</sub> ) DOLBY NR: OFF/ON (hors/en fonction) (TYPE B, C)	Vérifier	Sortie de ligne (LINE OUT).	La valeur doit se situer dans les limites admissibles représentées à la Fig. 6-9	
5.	Arrêt (STOP)	Placer le sélecteur de type de bande (TAPE SELECTOR) sur la position METAL.				
6.	Enregistrement/lecture (REC/PLAY)	STD-610 DOLBY NR: OFF/ON (hors/en fonction) (TYPE B, C)	Vérifier	Sortie de ligne (LINE OUT).	La valeur doit se situer dans les limites admissibles représentées à la Fig. 6-9	

**5. Vérification de la réponse en fréquence de lecture lors du mode de duplication.**

- DOLBY NR OFF (hors fonction).
- Effectuer la lecture sur le côté enregistrement/lecture (REC/PB) après avoir terminé la copie.

No	Mode	Signal appliqué & bande d'étalonnage	Emplacement du réglage	Emplacement du point de mesure	Valeur relevée	Observations
1.	Arrêt (STOP)	Placer le sélecteur de type de bande (TAPE SELECTOR) sur la position NORM.				
2.	Duplication & duplication à grande vitesse (COPY & HIGH SPEED)	Charger la bande d'étalonnage STD-331B dans la platine I et la bande d'étalonnage STD-608A dans la platine II.	—	—	Effectuer la copie du signal préenregistré sur la bande STD-331B (à vitesse normale et à vitesse double).	
3.	Lecture (PLAY) (Platine II)	Lire la signal enregistré sur la bande d'étalonnage STD-608A lors du réglage précédent.	Vérifier	Sortie de ligne (LINE OUT).	La valeur doit se situer dans les limites admissibles représentées à la Fig. 6-10	
4.	Arrêt (STOP)	Placer le sélecteur de type de bande (TAPE SELECTOR) sur la position CrO <sub>2</sub> .				

5. Charger la bande d'étalonnage STD-620 dans la platine II et répéter les étapes 2 et 3 pour s'assurer que la valeur se trouve dans les limites admissibles représentées sur la Fig. 6-10

6.	Arrêt (STOP)	Placer le sélecteur de type de bande (TAPE SELECTOR) sur la position METAL.				
7. Charger la bande d'étalonnage STD-610 dans la platine II et répéter les étapes 2 et 3 pour s'assurer que la valeur se trouve dans les limites admissibles représentées sur la Fig. 6-10						

**6. Contrôle de décibelmètre.**

No	Mode	Signal appliqué & bande d'étalonnage	Emplacement du réglage	Emplacement du point de mesure	Valeur relevée	Observations
1.	Pause à l'enregistrement (REC PAUSE)	Appliquer un signal de 315 Hz/-10dBv (315mV) aux prises d'entrée de ligne.	Commande de niveau d'enregistrement.	TP. DOL L (canal gauche) TP. DOL R (canal droit)	S'assurer que les voyants "0dB" s'allument dans les limites -15,2dBv±2dB du niveau de sortie du signal.	

**7. Réglage du temps de récupération du système dbx.**

No	Mode	Signal appliqué & bande d'étalonnage	Emplacement du réglage	Emplacement du point de mesure	Valeur relevée	Observations
1.	Arrêt (STOP)	Aucun	VR901	Bornes de R957.	15mV CC	

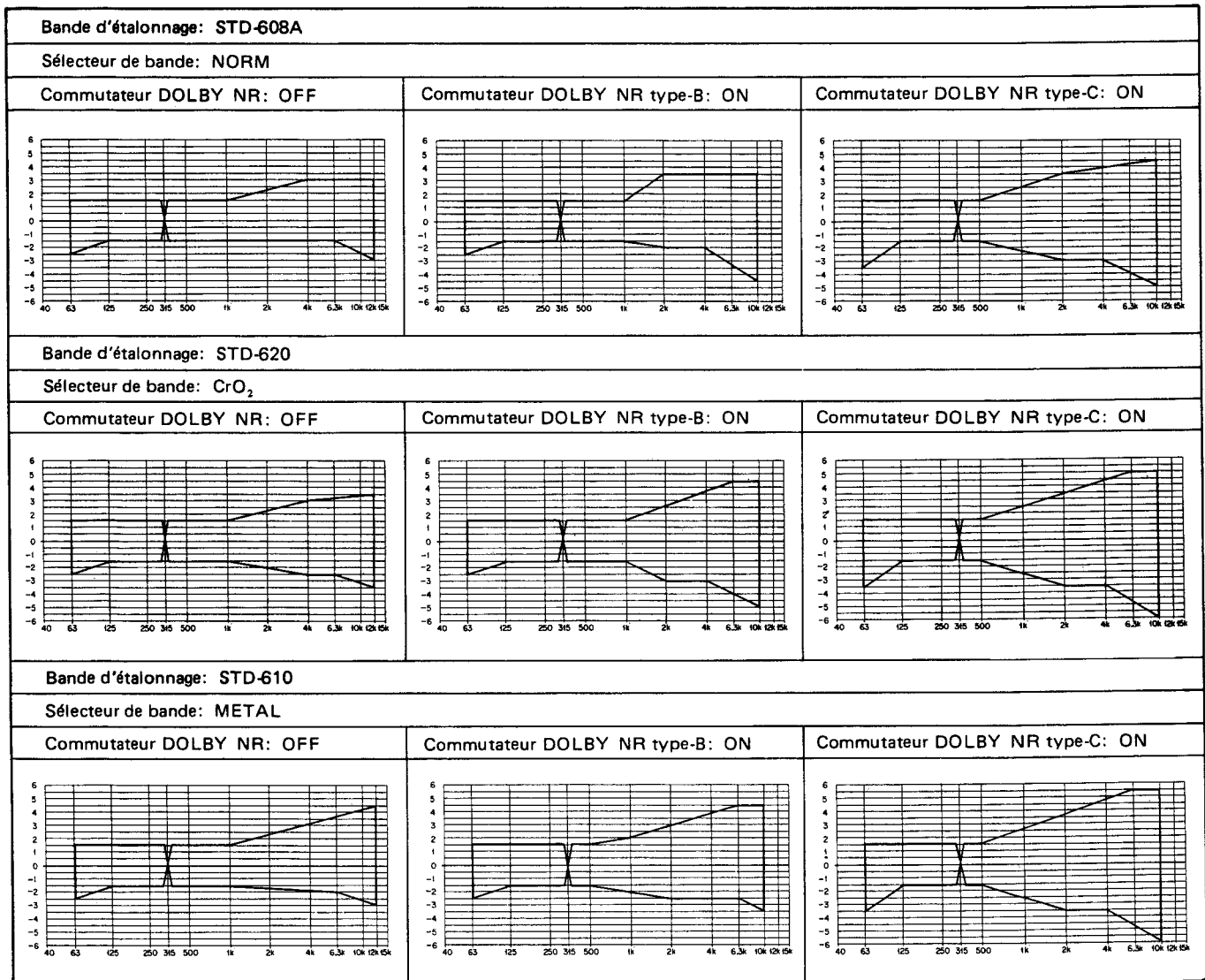


Fig. 6-9 Zone admissible de réponse en fréquence d'enregistrement et de lecture

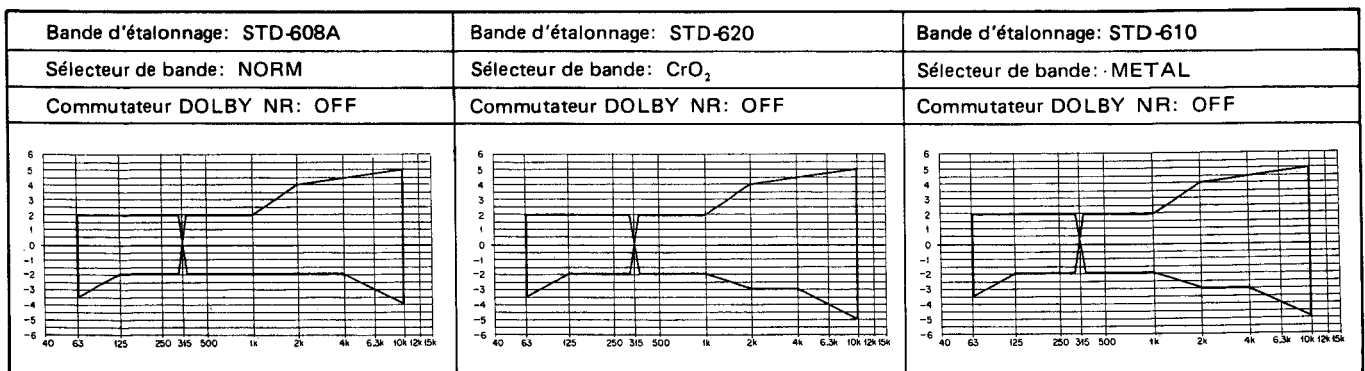


Fig. 6-10 Zone admissible de réponse en fréquence d'enregistrement et de lecture de mode de duplication



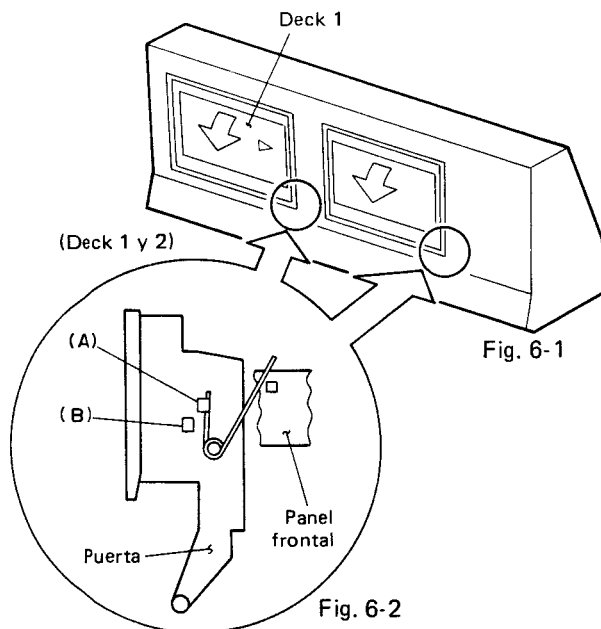
## 6. AJUSTE

### 6.1 AJUSTES MECANICOS

#### Comprobación y ajuste de la amortiguación de la puerta

Ajuste el resorte de la puerta del DECK I en la posición (A) como se muestra en la Fig. 6-2. Luego, levante verticalmente el conjunto A del panel frontal como se muestra en la Fig. 6-1. Abra las puertas de los DECK I y DECK II al mismo tiempo. Entonces, confirme que la diferencia entre el grado de abertura de ambas puertas sea de 15mm como máximo cuando se abre por completo un lado de la puerta. Cuando no se satisfacen estas medidas, cambie la posición de instalación del resorte de la puerta del DECK I y efectúe el ajuste del modo siguiente:

- Cuando la acción de abrir la puerta del DECK I sea más retardada que la del DECK II: Cambie (A) de la Fig. 6-2 a la de (B) del DECK II.
- Cuando la acción de abrir la puerta del DECK I sea más retardada que la del DECK II: Cambie (A) de la Fig. 6-2 a la de (B) del DECK II.



#### Ajuste de la velocidad de la cinta

1. Coloque la cinta de prueba STD-301 en los DECKs I y II.
2. Conecte TP. 16 (TP. 17 del DECK II) a GND con el deck en el modo PLAY normal. Establezca entonces el DECK I en el estado de reproducción (PLAY) (a doble velocidad), y confirme que la frecuencia sea de  $6000\text{Hz} \pm 600\text{Hz}$ .
3. Detenga la operación del DECK I y establezca entonces el DECK II en el estado de reproducción (PLAY) (a doble velocidad), y ajuste el VR304 de modo que la frecuencia sea de  $\pm 10\text{Hz}$  con relación a la del DECK II.
4. Después de desconectar el cortocircuito mencionado en el paso 2, establezca el DECK I en el estado de reproducción (PLAY) a velocidad normal, y ajuste el VR302 de modo que la frecuencia sea de  $3000\text{Hz} \pm 5\text{Hz}$ .
5. Detenga la operación del DECK I y establezca entonces el DECK II en el estado de reproducción (PLAY) a velocidad normal, y ajuste el VR303 de modo que la frecuencia sea de  $\pm 5\text{Hz}$  con relación a la del DECK I.

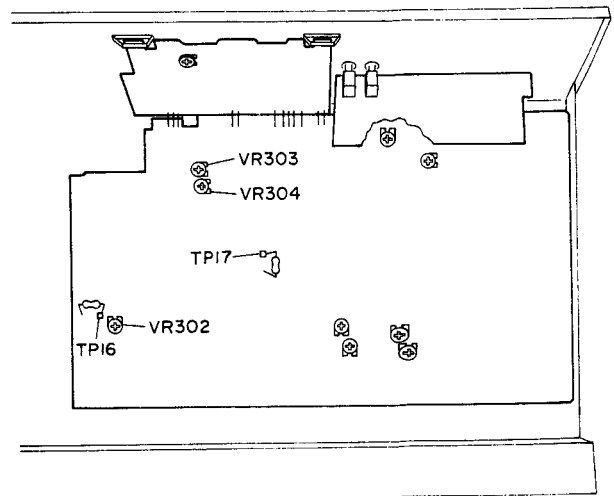
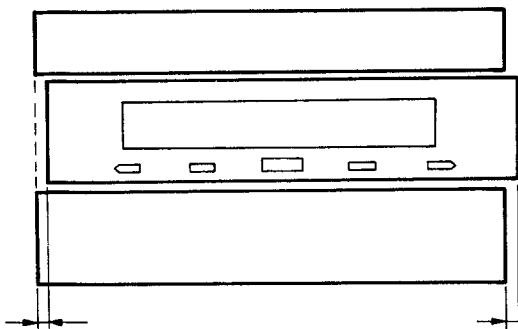


Fig. 6-3 Ajuste de la velocidad de la cinta

### 6.3 COMPROBACIÓN DEL NIVEL DE REPRODUCCIÓN



La parte saliente del vidrio de la puerta es de menos de 0,3mm.

El huelgo entre el panel de la puerta y la bolsa de la puerta es de menos de 0,3mm.

Fig. 6-4

## 6.2 AJUSTES ELECTRICOS

### Condiciones de ajuste

1. Primero deben haberse realizado los ajustes mecánicos.
2. Debe limpiarse y desmagnetizarse la cabeza.
3. Deje el Deck en funcionamiento durante algunos minutos antes de iniciar los ajustes eléctricos.
4. La señal de referencia es de  $0dBv=1Vrms$ .
5. Conecte una resistencia de carga de 50 kohmios (o entre 47 a 52 kohmios) a los terminales de salida (OUTPUT).
6. A menos que se mencione lo contrario, los conmutadores siguientes deben estar en las posiciones indicadas.

DOLBY NR : OFF  
 TAPE SELECTOR : NORM

### Cintas de prueba

- STD-331B : Ajustes de reproducción (Véase la Fig. 6-5)  
 STD-608A : Cinta en blanco NORMAL  
 STD-620 : Cinta en blanco de  $CrO_2$   
 STD-610 : Cinta en blanco de METAL

### Lista de ajustes

#### Partes de reproducción

1. Ajuste azimutal de la cabeza.
2. Comprobación de la respuesta en frecuencia de reproducción.
3. Ajuste del nivel de reproducción.
4. Comprobación de la conmutación constante de tiempo de reproducción.

#### Partes de grabación

1. Ajuste de la corriente de borrado.
2. Ajuste de la polarización de grabación.
3. Ajuste del nivel de grabación.
4. Comprobación de la respuesta en frecuencia de grabación y reproducción.
5. Comprobación de la respuesta en frecuencia de reproducción en el modo de copia.
6. Comprobación del medidor de nivel.
7. Ajuste del tiempo de recuperación del sistema dbx.

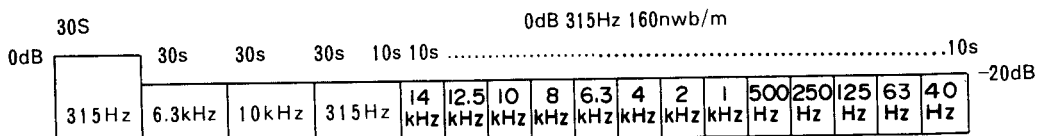


Fig. 6-5 Constantes de la cinta de prueba STD-331B

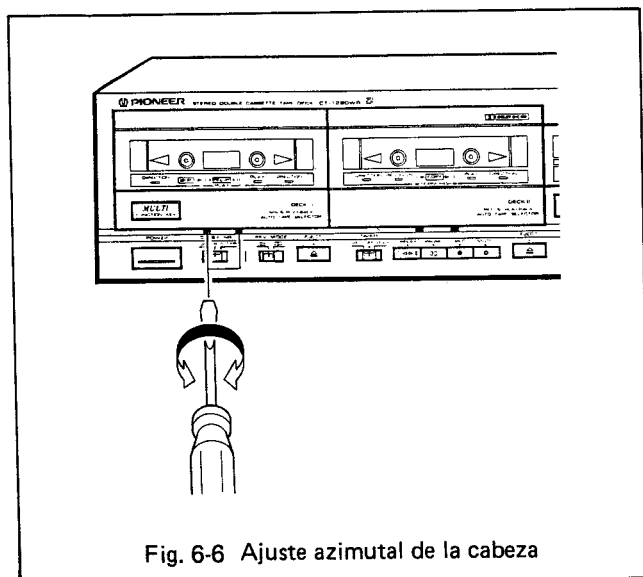


Fig. 6-6 Ajuste azimutal de la cabeza

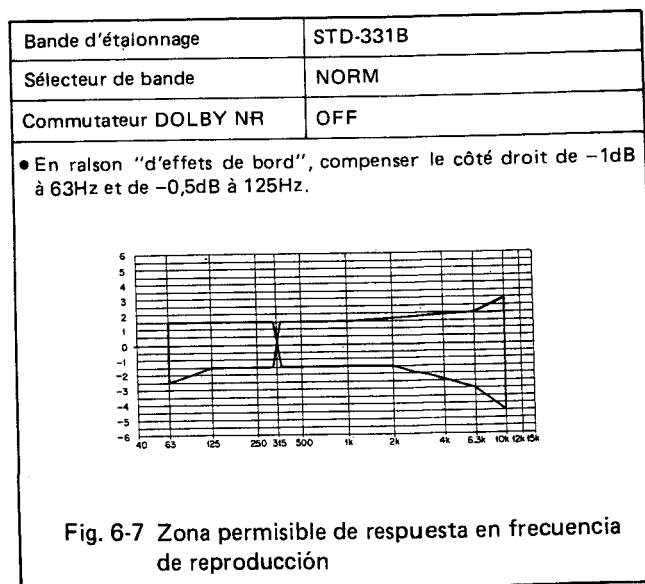
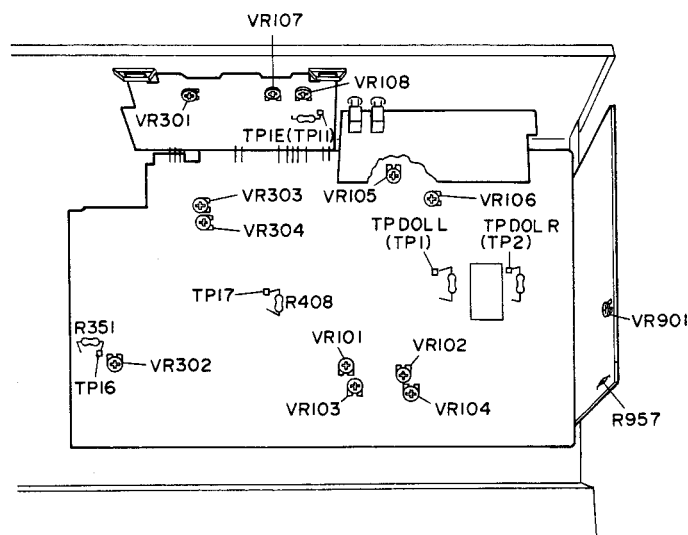


Fig. 6-7 Zona permisible de respuesta en frecuencia de reproducción

**DECK I y II**

**(SECCION DE REPRODUCCION)**

1. Ajuste azimutal de la cabeza.							
● Gire el VR103, 104 (Deck I) or VR101, 102 (Deck II) a las posiciones del centro mecánico.							
N.º	Modo	Señal de entrada y cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Observaciones	
1.	Reproducción "PLAY"	Reproduzca la parte de 10 kHz/-20dB de la cinta de prueba STD-331B.	Tornillo de ajuste azimutal de la cabeza. (Véase la Fig. 6-6)	Salida de línea (LINE OUT).	Máximo nivel de la señal de reproducción.		
2.	Parada "STOP"	Trabe el tornillo con obturador de tornillos después de haber finalizado el ajuste.					
2. Comprobación de la respuesta en frecuencia de reproducción.							
N.º	Modo	Señal de entrada y cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Observaciones	
1.	Reproducción "PLAY"	STD-331B	—	Salida de línea (LINE OUT).	Debe satisfacerse la zona permisible mostrada en la Fig. 6-7		
3. Ajuste del nivel de reproducción.							
● Este ajuste determina el nivel de DOLBY NR, por lo que debe efectuarse con mucho cuidado.							
N.º	Modo	Señal de entrada y cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Observaciones	
1.	Reproducción "PLAY"	Reproduzca la parte de 315Hz/0dB de la cinta de prueba STD-331B.	Deck I	VR103 (canal izq.) VR104 (canal der.)	TP. DOL L (Lch)(TP1) TP. DOL R (Rch)(TP2)	-15,2dBv	
			Deck II	VR101 (canal izq.) VR102 (canal der.)			
4. Comprobación de la conmutación constante de tiempo de reproducción.							
● Establezca el Deck en el modo de reproducción sin haber insertado ningún casete.							
● Compruebe que el nivel ruido cambia en los terminales de salida de reproducción cuando se cambia la posición del selector de cinta (TAPE SELECTOR).							



**Fig. 6-8 Ajuste de la velocidad de la cinta**

**DECK II**

**(SECCION DE GRABACION)**

<b>1. Ajuste de la corriente de borrado.</b>						
N.º	Modo	Señal de entrada y cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Observaciones
1.	Grabación "REC"	Inserte la cinta de prueba STD-610 sin ninguna señal de entrada.	Deck II VR301	TP. IE (TP11)	180mV AC	
<b>2. Ajuste de la polarización de grabación.</b>						
● Después del ajuste, compruebe la distorsión y tenga cuidado en que no caiga por debajo de la polarización.						
N.º	Modo	Señal de entrada y cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Observaciones
1.	Parada "STOP"	Ponga el selector de cintas (TAPE SELECTOR) en la posición NORM.				
2.	Grabación "REC"	STD-608A (NORM) -20dB	Deck II VR107 (canal izq.) VR108 (canal der.)	Salida de línea (LINE OUT).	1,0dB±0,5dB (6,3kHz/315Hz)	
<b>3. Ajuste del nivel de grabación.</b>						
N.º	Modo	Señal de entrada y cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Observaciones
1.	Parada "STOP"	Ponga el selector de cintas (TAPE SELECTOR) en la posición NORM.				
2.	Pausa en grabación "REC/ PAUSE"	Aplique una señal de 315 Hz/0dBv a los terminales de entrada de línea.	Control del nivel de grabación.	TP. DOL L (canal izq.) TP. DOL R (canal der.)	-15,2dBv	
3.	Ponga el interruptor DOLBY NR en la posición ON. (DOLBY B)					
4.	Grabación/ reproducción "REC/ PLAY"	Grabe la señal de arriba en la cinta de prueba STD-608A y reproduzca.	Deck II VR105 (canal izq.) VR106 (canal der.)	TP. DOL L (canal izq.) TP. DOL R (canal der.)	-15,2dBv	
5.	Parada "STOP"	Ponga el selector de cintas (TAPE SELECTOR) en la posición CrO <sub>2</sub> .				
6.	Grabación/ reproducción "REC/ PLAY"	Grabe la señal de arriba en la cinta de prueba STD-620 y reproduzca.	Confirme	TP. DOL L (canal izq.) TP. DOL R (canal der.)	-15,2dBv	
7.	Parada "STOP"	Ponga el selector de cintas (TAPE SELECTOR) en la posición METAL.				
8.	Grabación/ reproducción "REC/ PLAY"	Grabe la señal de arriba en la cinta de prueba STD-610 y reproduzca.	Compruebe	TP. DOL L (canal izq.) TP. DOL R (canal der.)	-15,2±1,5dBv	
<b>4. Comprobación de la respuesta en frecuencia de grabación y reproducción.</b>						
N.º	Modo	Señal de entrada y cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Observaciones
1.	Parada "STOP"	Ponga el selector de cintas (TAPE SELECTOR) en la posición NORM.				
2.	Grabación/ reproducción "REC/ PLAY"	STD-608A (NORM) NR: OFF/ON (TIPO B, C)	Compruebe	Salida de línea (LINE OUT).	Debe satisfacerse la zona permisible mostrada en la Fig. 6-9	

3.	Parada "STOP"	Ponga el selector de cintas (TAPE SELECTOR) en la posición CrO <sub>2</sub> .				
4.	Grabación/reproducción "REC/PLAY"	STD-620 (CrO <sub>2</sub> ) NR: OFF/ON (TIPO B, C)	Compruebe	Salida de línea (LINE OUT).	Debe satisfacerse la zona permisible mostrada en la Fig. 6-9	
5.	Parada "STOP"	Ponga el selector de cintas (TAPE SELECTOR) en la posición METAL.				
6.	Grabación/reproducción "REC/PLAY"	STD-610 (METAL) NR: OFF/ON (TIPO B, C)	Compruebe	Salida de línea (LINE OUT).	Debe satisfacerse la zona permisible mostrada en la Fig. 6-9	
<b>5. Comprobación de la respuesta en frecuencia de reproducción en el modo de copia.</b> <ul style="list-style-type: none"> <li>• DOLBY NR en OFF.</li> <li>• La reproducción después de haber realizado la copia debe realizarse en el lado de grabación/reproducción (REC/PB).</li> </ul>						
N.º	Modo	Señal de entrada y cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Observaciones
1.	Parada "STOP"	Ponga el selector de cintas (TAPE SELECTOR) en la posición NORM.				
2.	Copia y alta velocidad "COPY y HIGH SPEED"	Inserte la cinta de prueba STD-331B en el Deck I, y la cinta de prueba STD-608A en el Deck II.	—	—	Copie la señal grabada desde la STD-331B (a las dos velocidades, la normal y la doble).	
3.	Reproducción "PLAY" (Deck II)	Reproduzca la señal grabada en la cinta de prueba STD-608A en el procedimiento de ajuste anterior.	Compruebe	Salida de línea (LINE OUT).	Debe satisfacerse la zona permisible mostrada en la Fig. 6-10	
4.	Parada "STOP"	Ponga el selector de cintas (TAPE SELECTOR) en la posición CrO <sub>2</sub> .				
5. Inserte la cinta de prueba STD-620 en el Deck II, y repita los pasos 2 y 3 para comprobar que se satisface la zona permisible de la Fig. 6-10						
6.	Parada "STOP"	Ponga el selector de cintas (TAPE SELECTOR) en la posición METAL.				
7. Inserte la cinta de prueba STD-610 en el Deck II, y repita los pasos 2 y 3 para comprobar que se satisface la zona permisible de la Fig. 6-10						
<b>6. Comprobación del medidor de nivel.</b>						
N.º	Modo	Señal de entrada y cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Observaciones
1.	Pausa en grabación "REC PAUSE"	Aplique una señal de 315 Hz/-10dBv (316mV) a los terminales de entrada de línea.	Control del nivel de grabación.	TP. DOL L (canal izq.) TP. DOL R (canal der.)	Compruebe que se encienda "0dB" de los medidores de nivel dentro de -15,2dBv±2dB del nivel de salida de la señal.	
<b>7. Ajuste del tiempo de recuperación del sistema dbx.</b>						
N.º	Modo	Señal de entrada y cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Observaciones
1.	Parada "STOP"	Ninguna	VR901	Terminales R957..	15mV CC	

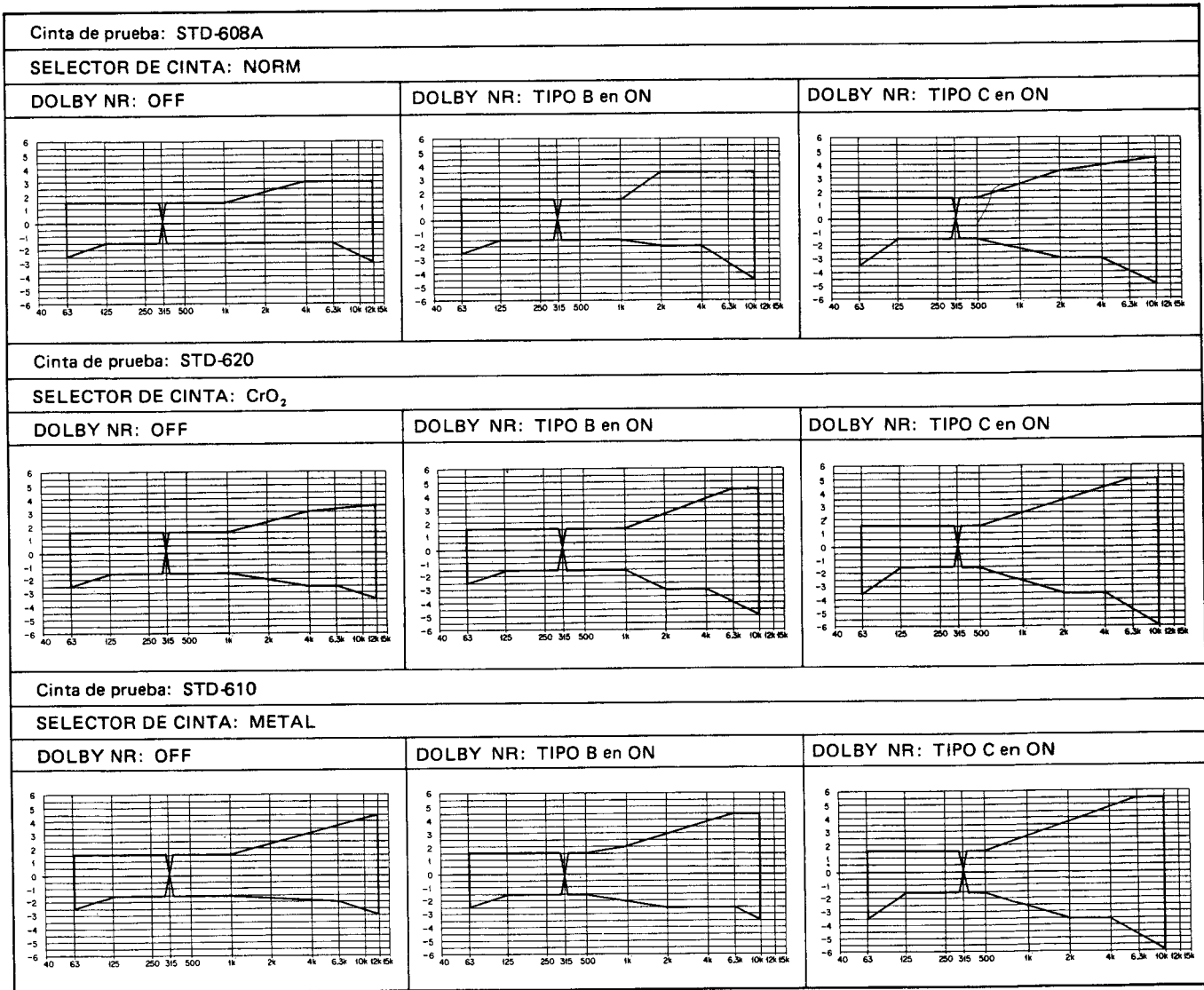


Fig. 6-9 Zona de respuesta en frecuencia de grabación y reproducción permisible

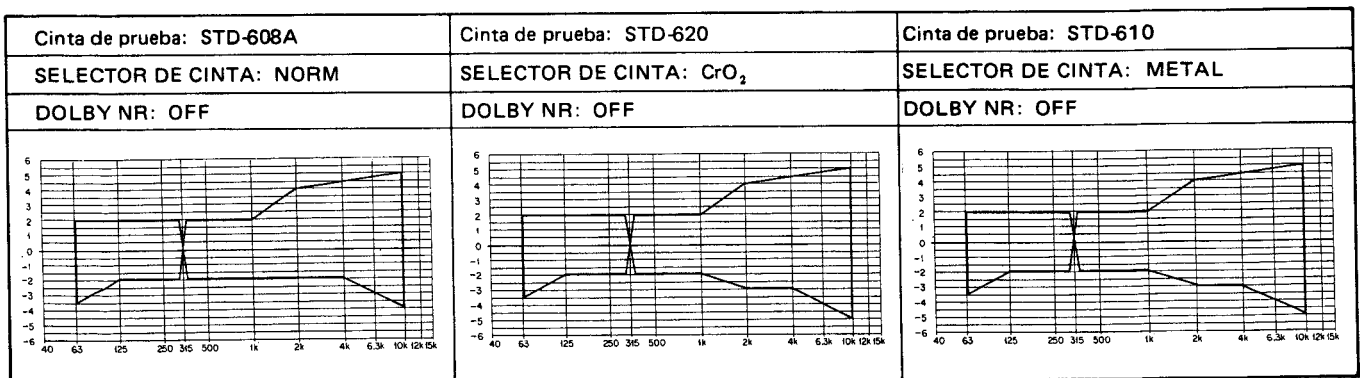


Fig. 6-10 Zona de respuesta en frecuencia de grabación y reproducción permisible en el modo de copia

## Noise Reduction switch

This switch is used to activate the Dolby Noise Reduction System.

For dbx position:

When the switch is set to the dbx position, the dbx noise reduction system will be activated (for only SD, SD/G models).

### NOTE:

There are both B and C types of Dolby NR. Always use the same type for recording and playing back the same tape. Making a memo on the cassette is helpful for remembering which type was used.

- Noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.
- "Dolby" and the double-D symbol are trademarks of Dolby Laboratories Licensing Corporation.

- dbx is a trademark of dbx Incorporated.

## Dolby NR and dbx indicators

dbx: for only SD, SD/G models

## TIMER switch

This switch is used for timer recording and playback when the optional Timer is used. Leave this switch off at all times when these functions are not being used.

REC: Timer recording

PLAY: Timer playback

Timer playback is possible with either DECK I or DECK II, but only DECK II can be used for timer recording.

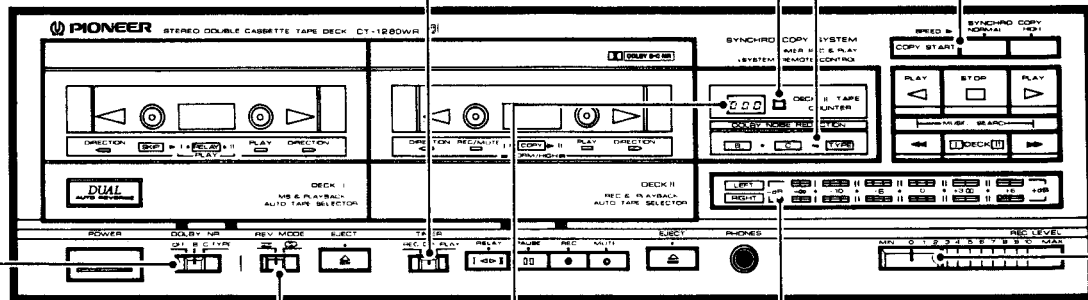
Relay playback to DECK II is possible by starting playback with DECK I with tapes loaded into both DECK I and DECK II. If playback continues for more than 10 seconds with no sound, the fast forward function is activated to rapidly move the tape to the beginning of the next song and start playing back. This is called the blank skip function.

## SYNCHRO COPY buttons

Tapes can be copied from DECK I to DECK II by loading a pre-recorded tape into DECK I and a blank tape into DECK II.

NORMAL: Starts copying at normal recording speed

HIGH: Starts copying at twice the normal recording speed



## Reverse Mode switch (REV MODE)

This switch can be used for both DECK I and DECK II.

: This switch is used to record and playback one side of a tape. The tape will stop automatically when fully rewound.

: Unless the STOP button is pressed, both sides of the tape will be played back 6 times each (total of 12 sides). Both sides of the tape can be played another 6 times by pressing the PAUSE button and restarting playback.

The following operate only for DECK II.

: Select this position to record on both sides of the tape.

Auto-reverse is only possible from the [▶] to the [◀] direction. If recording is started in the [◀] direction, the tape will stop automatically at the end of the first side. To record both sides, always start from the [▶] direction.

## Level Meter

of "+3 dB" indicates the reference level when using the Dolby NR System.

## Recording Level Control knob (REC LEVEL)

## Counter Reset button

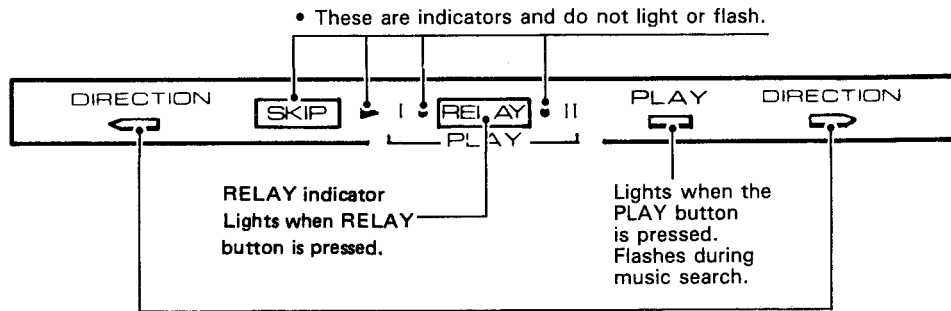
The counter reset only for DECK II.

## DECK II TAPE COUNTER

This counter indicates the distance traversed by the tape loaded into DECK II.



DECK I Tape Travel Mode indicator



The direction of tape travel can be determined by checking which one lights. Indicators light or flash according to tape speed.

These indicators also light or flash for other operations. Refer to the following chart for details.

DECK I Tape Travel Mode indicator

☆: Light ☆★: Flashes ☆★☆☆: Flashes rapidly

Indication	[ < ] In Reverse mode			In Forward Mode [ > ]		
	DIRECTION	PLAY	DIRECTION	DIRECTION	PLAY	DIRECTION
Stop	☆	—	—	—	—	☆
Playback	☆	☆	—	—	☆	☆
Fast forward	☆★☆☆	—	—	—	—	☆★☆☆
Rewind	☆	—	☆★☆☆	☆★☆☆	—	☆
Playback pause	☆★	☆	—	—	☆	☆★
MS (music search)	☆★☆☆	☆★☆☆	—	—	☆★☆☆	☆★☆☆
MS (reverse music search)	☆	☆★☆☆	☆★☆☆	☆★☆☆	☆★☆☆	☆

same as DECK I

DECK II Tape Travel Mode indicator

☆: Light ☆★: Flashes ☆★☆☆: Flashes rapidly

Indication	[ < ] In Reverse mode				In Forward Mode [ > ]			
	DIRECTION	REC/MUTE	PLAY	DIRECTION	DIRECTION	REC/MUTE	PLAY	DIRECTION
Stop	☆	—	—	—	—	—	—	☆
Playback	☆	—	☆	—	—	—	☆	☆
Recording	☆	☆	—	—	—	☆	—	☆
Fast forward	☆★☆☆	—	—	—	—	—	—	☆★☆☆
Rewind	☆	—	—	☆★☆☆	☆★☆☆	—	—	☆
Recording pause	☆★	☆	—	—	—	☆	—	☆★
Playback pause	☆★	—	☆	—	—	—	☆	☆★
Recording mute	☆	☆★	—	—	—	☆★	—	☆
MS (music search)	☆★☆☆	—	☆★☆☆	—	—	—	☆★☆☆	☆★☆☆
MS (reverse music search)	☆	—	☆★☆☆	☆★☆☆	☆★☆☆	—	☆★☆☆	☆

## 9. FOR KC, HEM AND HB TYPES

**NOTES:**

- Parts without part number cannot be supplied.
- The  $\triangle$  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- For your parts Stock Control, the fast moving items are indicated with the marks  $\star\star$  and  $\star$ .  
 $\star\star$  **GENERALLY MOVES FASTER THAN  $\star$**   
 This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.
- Parts marked by "●" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

The CT-1280WR/KC, HEM and HB types are the CT-1280WR/KU type with the exception of the following sections.

Mark	Symbol & Description	Part No.				Remarks
		CT-1280WR/ KU type	CT-1280WR/ KC type	CT-1280WR/ HEM type	CT-1280WR/ HB type	
	Main unit*	Non supply	Non supply	Non supply	Non supply	
$\triangle$	Trans P unit*	Non supply	Non supply	Non supply	Non supply	
	Pin Jack unit	Non supply	Non supply	Non supply	Non supply	
$\triangle$	Strain relief	CM-22	CM-22	CM-22B	CM-22B	
	Play button	RAC1096	RAC1096	RAC1107	RAC1107	
$\triangle$	AC Power cord	RDG-048	RDG-048	PDG1003	RDG-032	
	Badge	RAH1090	RAH1090	RAH1092	RAH1092	
	Door cover (1)	RAH1057	RAH1057	RAH1102	RAH1102	
	Door cover (2)	RAH1058	RAH1058	RAH1103	RAH1103	
	Door panel (1)	RAH1060	RAH1060	RAH1108	RAH1108	
	Door panel (2)	RAH1061	RAH1061	RAH1109	RAH1109	
	Display panel	RAH1062	RAH1062	RAH1110	RAH1110	
	Display panel (A)	RAH1063	RAH1063	RAH1111	RAH1111	
	Meter panel	RAH1064	RAH1064	RAH1112	RAH1112	
	Function panel	RAH1065	RAH1065	RAH1113	RAH1113	
$\triangle$ $\star\star$	Fuse (1.25A)	REK-073	REK-073	.....	.....	
$\triangle$ $\star\star$	Fuse ( 800mA)	.....	.....	REK-099	REK-099	
$\triangle$ $\star\star$	Fuse (800mA)	REK-079	REK-079	.....	.....	
$\triangle$ $\star\star$	Fuse (1.25A)	.....	.....	REK-101	REK-101	
	Operating instructions (English)	RRB1006	.....	.....	RRB1006	
	Operating instructions (English/French)	.....	RRE1010	RRE1010	.....	
	Operating instructions (German/Italian)	.....	.....	RRD1011	.....	
$\triangle$ $\star$ T1	Power transformer	RTT1020	RTT1020	RTT1021	RTT1021	
	Front panel assembly	RXX1015	RXX1015	RXX1016	RXX1016	

**\* Marked P.C. board assemblies:**

Regard less differences on parts numbers, the P.C. board assemblies for the additional types are identical with the KU type.

- For HEM and HB type

**PIN JACK UNIT**

The Pin Jack Unit (for CT-1280WR/HEM and HB types) is the same as Pin Jack Unit (for CT-1280WR/KU type) with the exception of following sections:

Mark	Symbol & Description	Part No.			Remarks
		CT-1280WR/ KU type	CT-1280WR/ HEM type	CT-1280WR/ HB type	
★	C614 D601-D603 JA602, JA603	CKCYF103Z50 ISS254 RKN1004	.....	.....	

**P.C. BOARD PATTERNS AND SCHEMATIC DIAGRAM**

Please refer to pages 12 – 17.

**LINE VOLTAGE SELECTION**

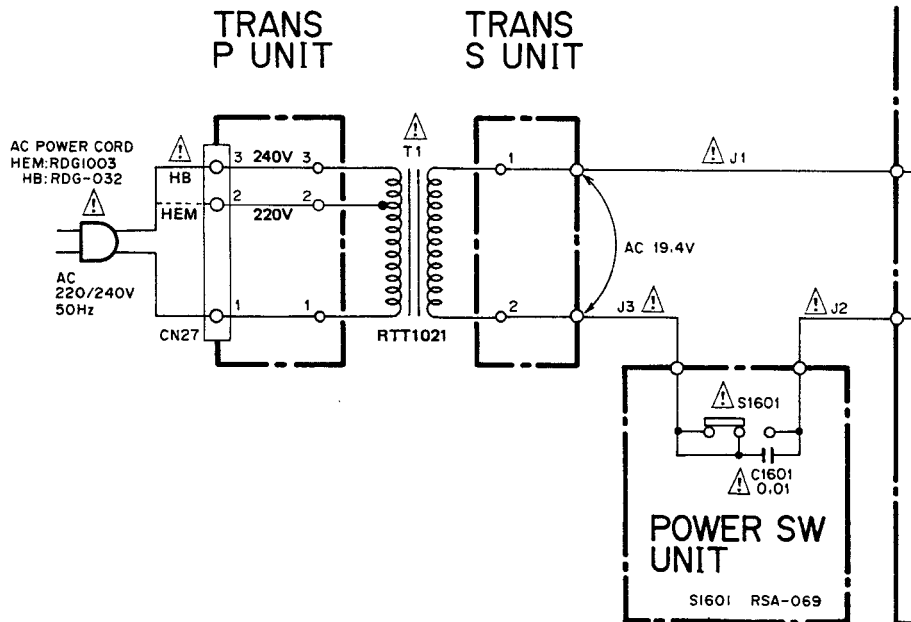
Line voltage can be changed with following steps.

1. Disconnect the AC power cord.
2. Remove the top cover.
3. TUNER TYPE

Change the connection of the TRANS P unit primary pins.

4. Stick the line voltage label on the rear panel.

Part No.	Description
AAX-193	220V label
AAX-192	240V label



## 10. FOR SD AND SD/G TYPES

**NOTES:**

- Parts without part number cannot be supplied.
- Parts marked by “⊙” are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.
- The  $\Delta$  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- For your parts Stock Control, the fast moving items are indicated with the marks **★★** and **★**.  
**★★ GENERALLY MOVES FASTER THAN ★**  
 This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.
- When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex. 1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J = 5%, and K = 10%).

560Ω	56 × 10 <sup>1</sup>	561.....	RD1/4PS	5	6	1	J
47kΩ	47 × 10 <sup>3</sup>	473.....	RD1/4PS	4	7	3	J
0.5Ω	0R5.....		RN2H	0	5		K
1Ω	010.....		RS1P	0	1	0	K

Ex. 2 When there are 3 effective digits (such as in high precision metal film resistors).

5.62kΩ	562 × 10 <sup>1</sup>	5621.....	RN1/4SR	5	6	2	1	F
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The CT-1280WR/SD and SD/G types are the same as the CT-1280WR/KU type with the exception of following sections:

Mark	Symbol & Description	Part No.			Remarks
		CT-1280WR/ KU type	CT-1280WR/ SD type	CT-1280WR/ SD/G type	
	Main unit	Non supply	Non supply	Non supply	
	Level meter unit	Non supply	Non supply	Non supply	
	Dolby & dbx SW unit	.....	Non supply	Non supply	
	Dolby SW unit	Non supply	.....	.....	
$\Delta$	Trans P unit	Non supply	.....	.....	
	dbx unit	.....	Non supply	Non supply	
	Power switch unit*	Non supply	Non supply	Non supply	
$\Delta$	Strain relief	CM-22	CM-22B	CM-22B	
	Play button	RAC1096	RAC1107	RAC1107	
$\Delta$	AC power cord	RDG-048	PDG1013	PDG1013	
$\Delta$	Line voltage selector	.....	PSB1002	PSB1002	
	Badge	RAH1090	RAH1092	RAH1092	
	Door cover (1)	RAH1057	RAH1102	RAH1102	
	Door cover (2)	RAH1058	RAH1103	RAH1103	
	Door panel (1)	RAH1060	RAH1108	RAH1108	
	Door panel (2)	RAH1061	RAH1109	RAH1109	
	Meter panel	RAH1064	RAH1112	RAH1112	
	Display panel	RAH1062	RAH1114	RAH1114	
	Display panel (A)	RAH1063	RAH1115	RAH1115	
	Function panel	RAH1065	RAH1116	RAH1116	
$\Delta$ ★★	Fuse (1.25A)	REK-073	.....	.....	
$\Delta$ ★★	Fuse (800mA)	.....	REK-099	REK-099	
$\Delta$ ★★	Fuse (800mA)	REK-079	.....	.....	
$\Delta$ ★★	Fuse (1.25 A )	.....	REK-101	REK-101	
	Operating instructions (English)	RRB1006	RRB1006	RRB1006	
	Operating instructions (Spanish)	.....	RRD1005	.....	
$\Delta$ ★ T1	Power transformer	RTT1020	RTT1022	RTT1022	
	Front panel assembly	RXX1015	RXX1017	RXX1017	
	Packing case	RHG1014	RHG1014	RHG1023	

\* Marked P.C. board assemblies:

Regard less differences on parts numbers, the P.C. board assemblies for the additional types are identical with the KU type.

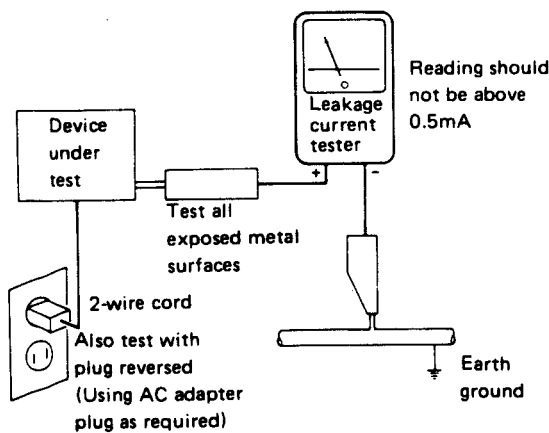
# 11. SAFETY INFORMATION

## 1. SAFETY PRECAUTIONS

The following check should be performed for the continued protection of the customer and service technician.

### LEAKAGE CURRENT CHECK

Measure leakage current to a known earth ground (water pipe, conduit, etc.) by connecting a leakage current tester such as Simpson Model 229-2 or equivalent between the earth ground and all exposed metal parts of the appliance (input/output terminals, screwheads, metal overlays, control shaft, etc.). Plug the AC line cord of the appliance directly into a 120V AC 60Hz outlet and turn the AC power switch on. Any current measured must not exceed 0.5mA.



AC Leakage Test

ANY MEASUREMENTS NOT WITHIN THE LIMITS OUTLINED ABOVE ARE INDICATIVE OF A POTENTIAL SHOCK HAZARD AND MUST BE CORRECTED BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

## 2. PRODUCT SAFETY NOTICE

Many electrical and mechanical parts in the appliance have special safety related characteristics. These are often not evident from visual inspection nor the protection afforded by them necessarily can be obtained by using replacement components rated for voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in this Service Manual.

Electrical components having such features are identified by marking with a ⚠ on the schematics and on the parts list in this Service Manual.

The use of a substitute replacement component which does not have the same safety characteristics as the PIONEER recommended replacement one, shown in the parts list in this Service Manual, may create shock, fire, or other hazards.

Product Safety is continuously under review and new instructions are issued from time to time. For the latest information, always consult the current PIONEER Service Manual. A subscription to, or additional copies of, PIONEER Service Manual may be obtained at a nominal charge from PIONEER.