

CHAPTER 1

1. SAFETY INFORMATION

1.1 CDX-FM67/UC,FM63/UC

CAUTION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual. Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely; you should not risk trying to do so and refer the repair to a qualified service technician.

WARNING

Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxicant which may cause birth defects or other reproductive harm (California Health & Safety Code, Section 25249.5). When servicing or handling circuit boards and other components which contain lead in solder, avoid unprotected skin contact with the solder. Also, when soldering do not inhale any smoke or fumes produced.

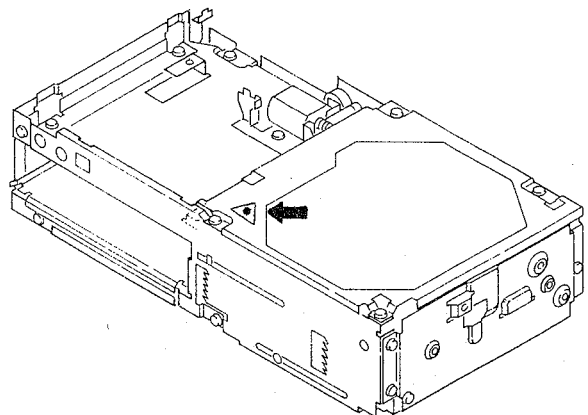
1.2 CDX-FM67/EW

1. Safety Precautions for those who Service this Unit.

- Follow the adjustment steps (see pages 1-6 through 1-16) in the service manual when servicing this unit. When checking or adjusting the emitting power of the laser diode exercise caution in order to get safe, reliable results.

Caution:

1. During repair or tests, minimum distance of 13cm from the focus lens must be kept.
 2. During repair or tests, do not view laser beam for 10 seconds or longer.
2. A "CLASS 1 LASER PRODUCT" label is affixed to the rear of the player.
3. The triangular label is attached to the mechanism unit frame.



4. Specifications of Laser Diode

Specifications of laser radiation fields to which human access is possible during service.

- Wavelength = 785 nanometers
Radiant power = 69.7 microwatts(Through a circular aperture stop having a diameter of 80 millimeters)
0.55 microwatts(Through a circular aperture stop having a diameter of 7 millimeters)

2. OPERATIONS AND CONNECTION

● CDX-FM67

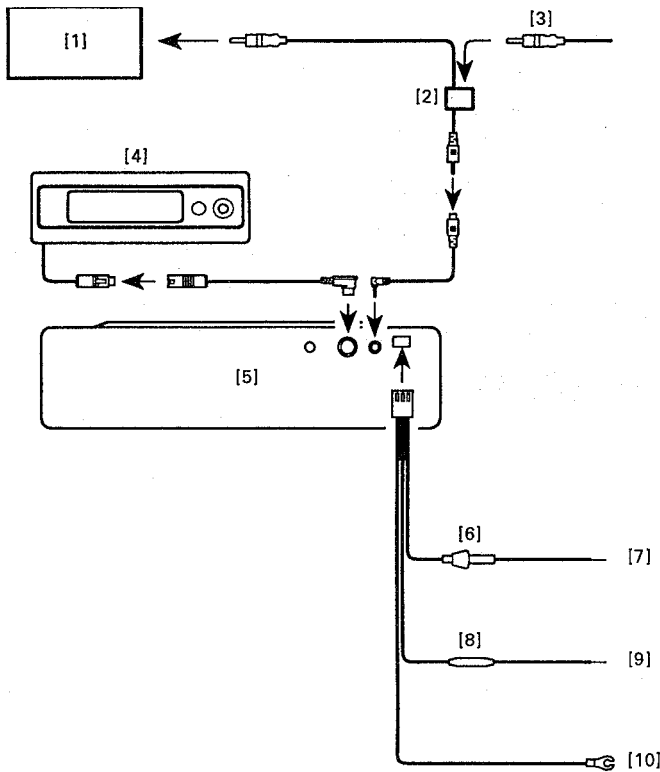


Fig.1

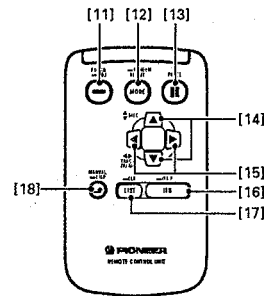


Fig.2

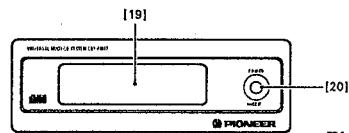


Fig.3

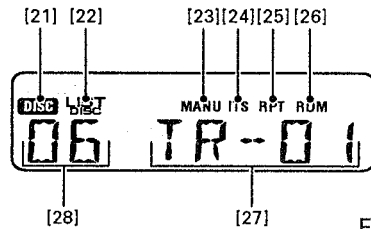


Fig.4

● CDX-FM63

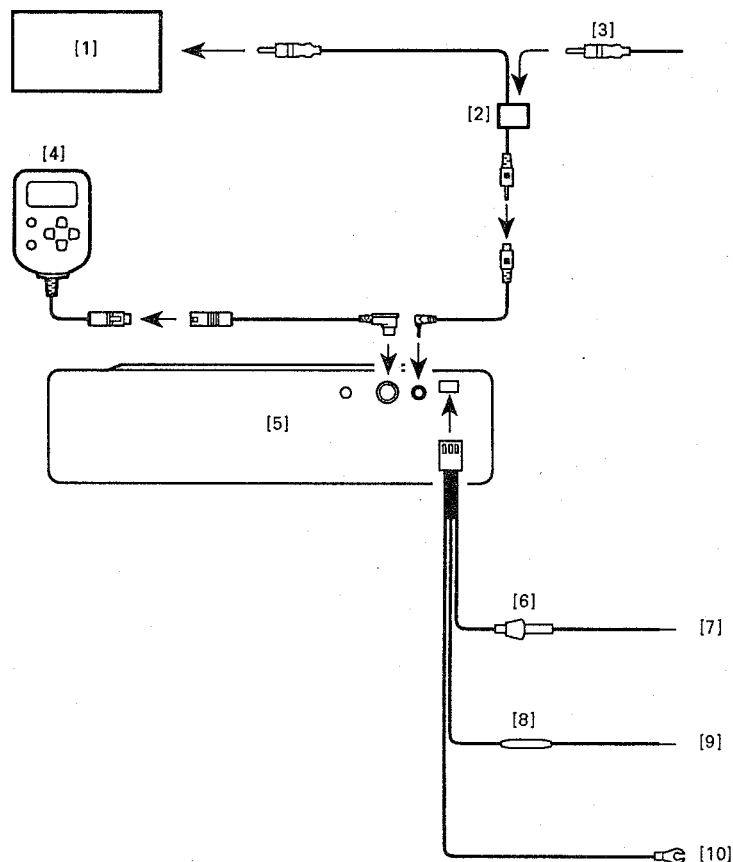


Fig.5

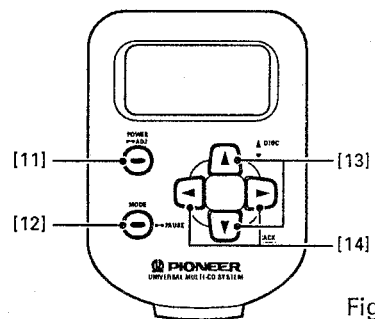


Fig.6

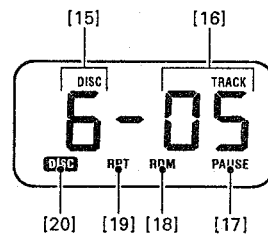


Fig.7

Connecting the Units(Fig.1,5)

- [1] FM car radio
- [2] Antenna switching unit
- [3] Car antenna plug
- [4] Display unit(CDX-FM67)
Controller unit(CDX-FM63)
- [5] CD Player unit
- [6] Fuse holder

[7]

Orange

To terminal always supplied with power regardless of ignition switch position.

[8]

Fuse resistor

[9]

Red

To electric terminal controlled by ignition switch (12 VDC) ON/OFF.

[10]

Black (ground)

To vehicle (metal) body.

Playing Compact Discs

(CDX-FM67)

Parts Identification

(Fig.2)

- [11] Power ON/OFF
/Modulator setting mode
- [12] Mode
- [13] Pause
- [14] Disc Number Search
- [15] Track Search/Fast Forward, Reverse
- [16] ITS (Instant Track Selector)
- [17] Program Clear/Title List
- [18] Search mode selection/Disc Title

(Fig.3)

- [19] Display
- [20] Power ON/OFF
/EDIT

(Fig.4)

- [21] Disc Repeat
- [22] Title List
- [23] Manual Mode
- [24] ITS (Instant Track Selector)
- [25] One-Track Repeat
- [26] Random Play
- [27] Track Number
- [28] Disc Number

1. Switch the radio on and tune to Modulating Frequencies.

- The initial value is 89.1 MHz.
- If your radio has preset tuning, you can pre-set the frequency of the selected channel.
- If your radio does not have muting, there may be some noise before power switch of control unit is ON. If this happens, turn down the volume of the radio.

2. Press button [11] or [20] to switch on and start the player.

- Disc Number [28], and Track Number [27] will light.
- If you turn the system power on when there is no magazine in the player, "NO MAG" (no magazine) flashes on the display for about 5 seconds, then the power goes off. If this happens, load a magazine, and turn the system power on again.
- If there are no discs in the magazine in the player, or if all the discs have been loaded in the magazine with their label sides facing up, an error appears on the display, and the system does not start. If this happens, eject the magazine and check whether there are any discs in it.
- If you take the magazine out of the player while a CD is playing, "NO MAG" (no magazine) appears on the display, then the power goes off.
- If the car radio connected to this system has a stereo indicator, the indicator will always be it, even if the music from the CD player is mono.

- It takes about 30 seconds from setting the magazine in the CD player till the start of CD playback. ("READY" appears on the display.) This does not indicate a problem; it is just for verifying there a disc in the magazine.

3. Set the volume, balance, bass, and treble to the desired level using the car radio.

4. To stop disc play, press button [11] or [20].

- If you want to listen to the radio or a cassette after stopping the player, turn down the volume of the radio and stop the player.

Playing Compact Discs

(CDX-FM63)

Parts Identification

(Fig.6)

- [11] Power ON/OFF
/Modulator setting mode
- [12] Mode/Pause
- [13] Disc Number Search
- [14] Track Search/Fast Forward, Reverse

(Fig.7)

- [15] Disc Number
- [16] Track Number
- [17] Pause
- [18] Random Play
- [19] Music Repeat
- [20] Disc Repeat

1. Switch the radio on and tune to Modulating Frequencies

- The initial value is 89.1 MHz.
- If your radio has preset tuning, you can pre-set the frequency of the selected channel.
- If your radio does not have muting, there may be some noise before power switch of control unit is ON. If this happens, turn down the volume of the radio.

2. Press button [11] to switch on and start the player.

- Disc Number [15], and Track Number [16] will light.
- If you turn the system power on when there is no magazine in the player, "NM" (no magazine) flashes on the display for about five seconds, then the power goes off. If this happens, load a magazine, and turn the system power on again.
- If there are no discs in the magazine in the player, or if all the discs have been loaded in the magazine with their label sides facing up, an error appears on the display, and the system does not start. If this happens, eject the magazine and check whether there are any discs in it.
- If you take the magazine out of the player while a CD is playing, "NM" (no magazine) appears on the display, then the power goes off.
- If the car radio connected to this system has a stereo indicator, the indicator will always be it, even if the music from the CD player is mono.

- It takes about 30 seconds from setting the magazine in the CD player till the start of CD playback. This does not indicate a problem; it is just for verifying there a disc in the magazine.

3. Set the volume, balance, bass, and treble to the desired level using the car radio.

4. To stop disc play, press button [11].

- If you want to listen to the radio or a cassette after stopping the player, turn down the volume of the radio and stop the player.

3. DISASSEMBLY

● Removing the Case

1. Remove the five screws.
2. Remove the upper case and lower case.

● Removing the Grille Assy

1. Press the four tabs indicated by arrows and then pull out the grille assy.

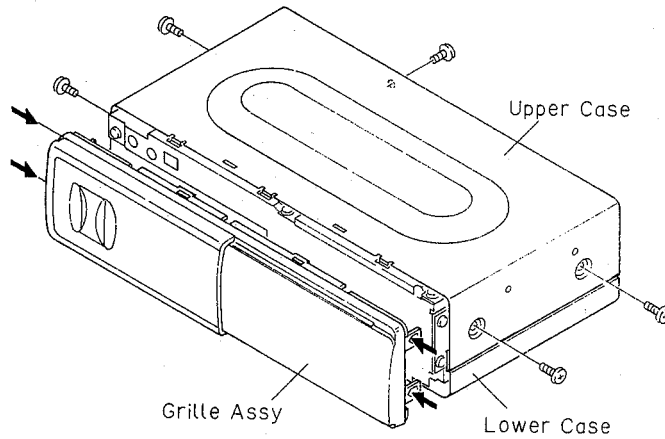


Fig.8

● Removing the Extension P.C.Board

1. Remove the one screw.
2. Unbend the tab A until straight.
3. Remove the extension p.c.board.

● Removing the Main Unit

1. Remove the one screw.
2. Unbend the tab B until straight.
3. Remove the main unit.

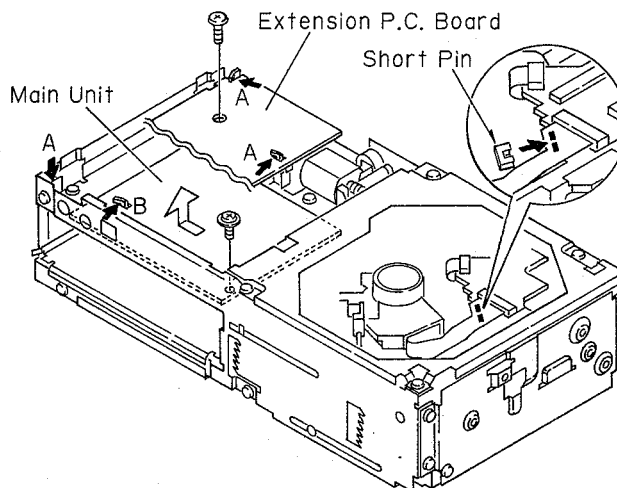


Fig.9

Before disconnecting the connector(PU unit connector), attach a short pin as illustrated.

4. ADJUSTMENT

4.1 CD ADJUSTMENT

1)Precautions

- This unit uses a single power supply (+5V) for the regulator. The signal reference potential, therefore, is connected to REFO(approx. 2.5V) instead of GND.

If REFO and GND are connected to each other by mistake during adjustments,not only will it be impossible to measure the potential correctly,but the servo will malfunction and a severe shock will be applied to the pick-up. To avoid this,take special note of the following.

Do not connect the negative probe of the measuring equipment to REFO and GND together. It is especially important not to connect the channel 1 negative probe of the oscilloscope to REFO with the channel 2 negative probe connected to GND.

Since the frame of the measuring instrument is usually at the same potential as the negative probe,change the frame of the measuring instrument to floating status.

If by accident REFO comes in contact with GND,immediately switch the regulator or power OFF.

- Always make sure the regulator is OFF when connecting and disconnecting the various filters and wiring required for measurements.
- Before proceeding to further adjustments and measurements after switching regulator ON,let the player run for about one minute to allow the circuits to stabilize.
- Since the protective systems in the unit's software are rendered inoperative in test mode,be very careful to avoid mechanical and /or electrical shocks to the system when making adjustment.

2) Test mode

Test mode is mainly used adjustment of CD multi-player .

• Switching to test mode

While pressing the POWER key of display unit, press the RESET key of CD multi-player.

• Canceling test mode

press the RESET key of CD multi-player.

- Disc detection during loading and eject operations is performed by means of a photo transistor in this unit.Consequently,if the inside of the unit is exposed to a strong light source when the outer casing is removed for repairs or adjustment,the following malfunctions may occur.

*During PLAY, even if the eject button is pressed,the disc will not be ejected and the unit will remain in the PLAY mode.

*The unit will not load a disc.

When the unit malfunctions this way,either re-position the light source,move the unit or cover the photo transistor.

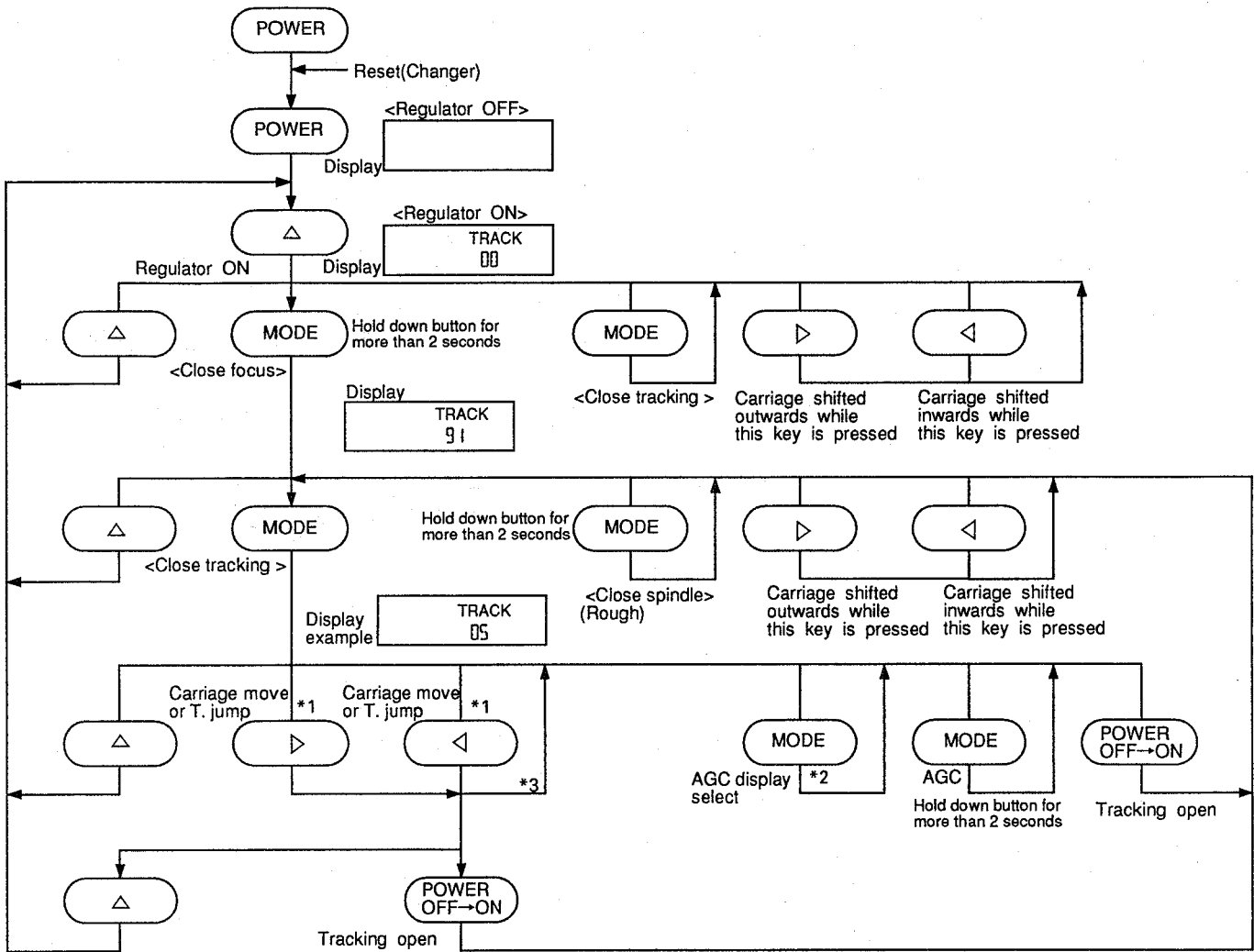
- When loading and unloading discs during adjustment procedures,always wait for the disc to be properly clamped or ejected before pressing another key. Otherwise, there is a risk of the actuator being destroyed.

- Turn power off when pressing the button ◀ or the button ▶ key for focus search in the test mode. (Or else lens may stick and the actuator may be damaged.)

- SINGLE/10TRK/32TRK will continue to operate even after the key is released. Tracking is closed the moment C-MOVE/100TRK is released.

- JUMP MODE resets to SINGLE as soon as power is switched off.

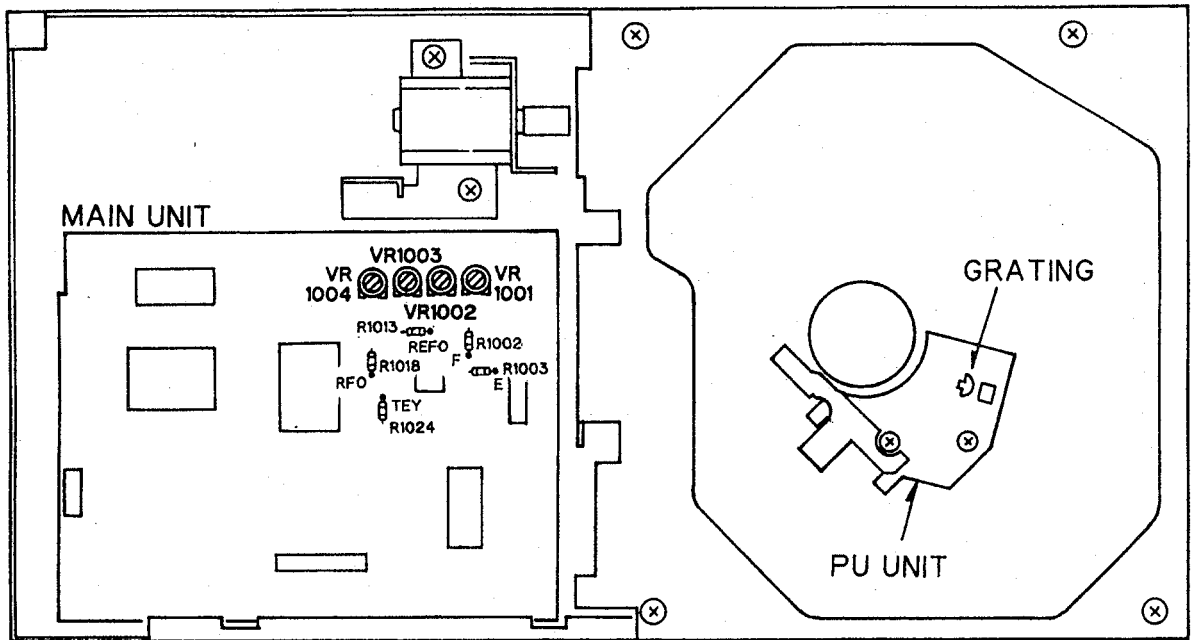
● **Flow Chart(CDX-FM63)**



- *1 Single TR/4TR/10TR/32TR/100TR
(in the case of continuous jumping)
- *2 Normal display → Focus gain → Track gain
- *3 100 TRK jump & carriage move continue only while the keys are pressed

Fig.11

● Adjustment Point and Test Point



VR1001	TRACKING ERROR OFFSET
VR1002	TRACKING BALANCE
VR1003	FOCUS ERROR BIAS
VR1004	RFO OFFSET

Fig.12

1 Tracking Error Offset Adjustment 1

·Purpose :
To adjust the offset of the tracking pre-amp to zero.

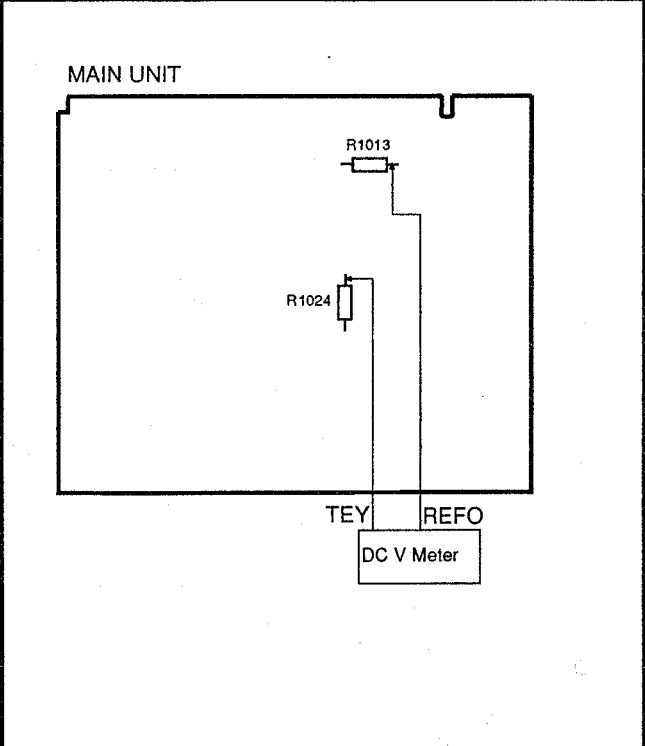
·Symptoms of Mal-adjustment :
Track search NG, Carriage runaway, Poor playability.

·Measuring Equipment / Jig ·DC V Meter

·Measuring Point ·TEY

·Test Disc , Mode ·No disc, TEST MODE

·Adjustment Point ·VR1001(TE OFFSET VR)



Adjustment Procedure

1. Switch the regulator on.
2. Using VR1001, adjust TEY to $0 \pm 25\text{mV}$ w.r.t. REFO.

2 Grating Check / Adjustment 1

·Purpose :
To check that the PU grating is correctly aligned after the PU unit has been replaced.

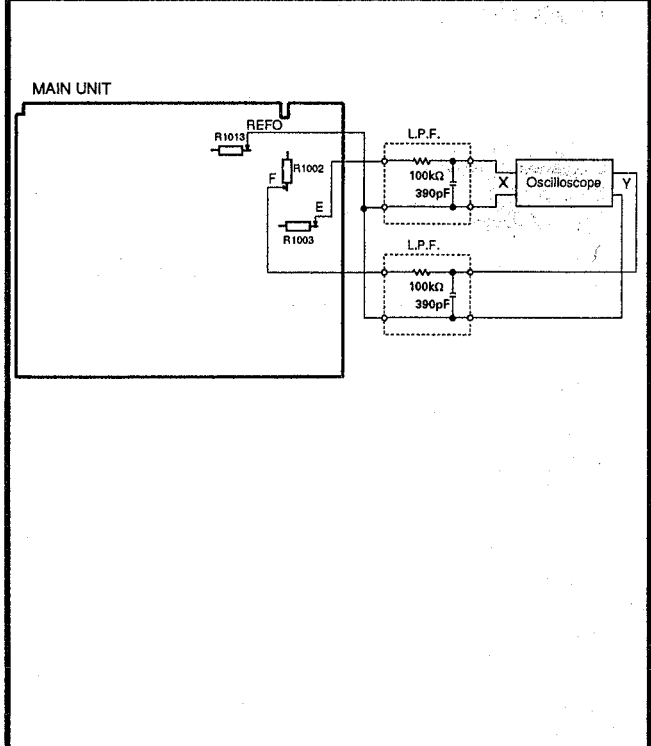
·Symptoms of Mal-adjustment :
Unable to play disc, track skip during search, search NG.

·Measuring Equipment / Jig ·Oscilloscope, Clock Driver, Two L.P.F.

·Measuring Point ·E, F

·Test Disc , Mode ·ABEX TCD-784 (or SONY TYPE 4), TEST MODE

·Adjustment Point ·Grating hole

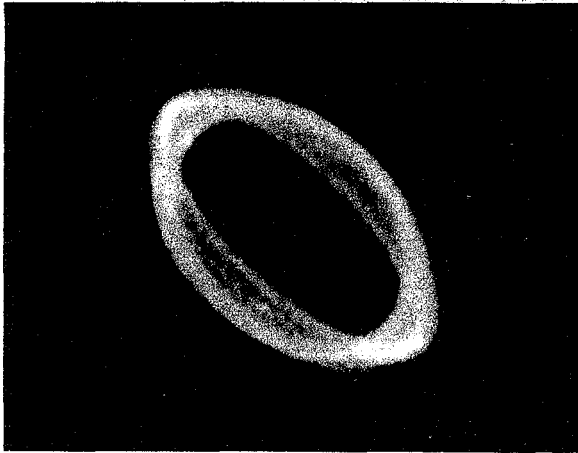


Adjustment Procedure

1. Load disc and switch regulator on.
2. Position the PU in the center of the disc using the \triangleleft & \triangleright keys.
3. Press key * 1 to close focus and once more to close spindle.
4. Referring to the photographs given check that the grating is within $\pm 45^\circ$. If not, it should be possible to make a fine adjustment to the grating by slowly tuning the grating screw. If, however during the adjustment the lissajous figure is seen to "FLIP" then the null point must be found and the adjustment made from there(see next section).

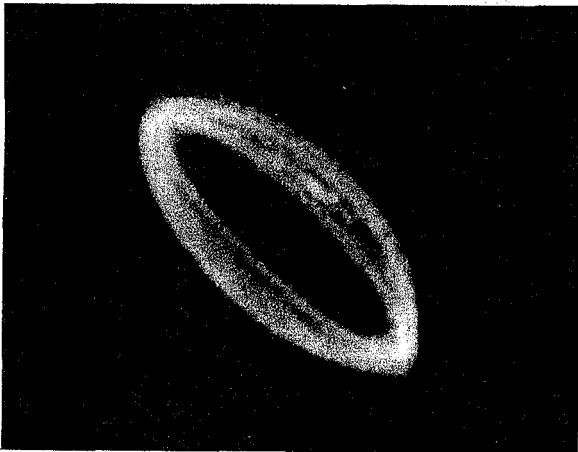
* 1 : ITS(CDX-FM67),MODE(CDX-FM63)

Lissajous figure (AC input)
Horizontal axis E 10mV/div.
Vertical axis F 10mV/div.



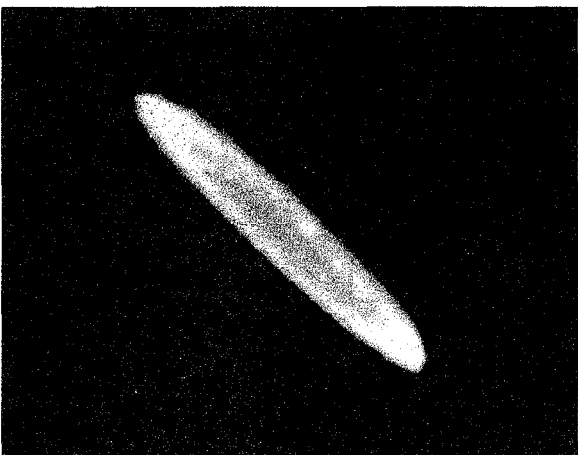
60°=NG

Waveform 1



45°=OK
(Limit)

Waveform 2

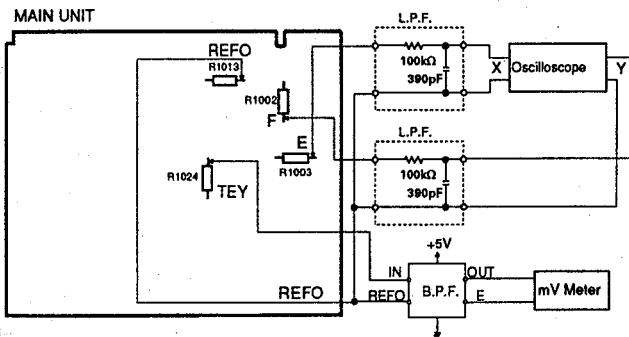
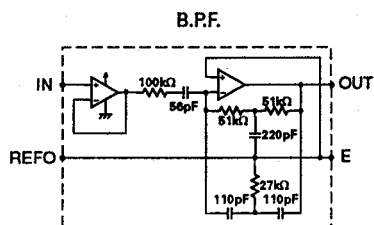


0°=BEST
(Doesn't become
a single line due
to eccentricity)

Waveform 3

3 Grating Adjustment 2

<p>Purpose : This needs to be done if the previous adjustment was unsuccessful.</p> <p>Symptoms of Mal-adjustment : Unable to play disc, track skipping, track search NG.</p>	
<p>Measuring Equipment / Jig</p>	<p>· Oscilloscope, Grating Adjustment filter (B.P.F.), mV Meter, Two L.P.F., Clock Driver</p>
<p>Measuring Point</p>	<p>· TEY, E, F</p>
<p>Test Disc , Mode</p>	<p>· ABEX TCD-784 (or SONY TYPE 4), TEST MODE</p>
<p>Adjustment Point</p>	<p>· Grating hole</p>

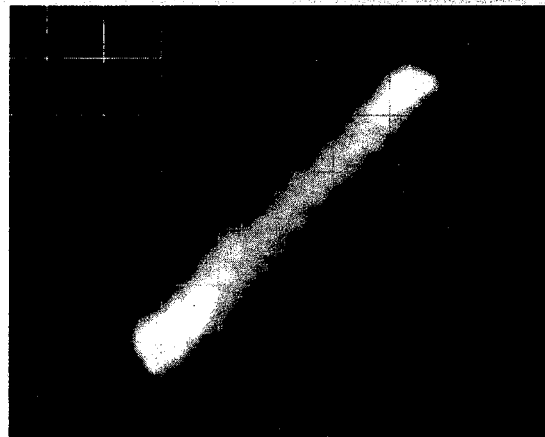


Adjustment Procedure

1. Load disc and switch regulator on.
2. Position the PU unit in the center of the disc using the ◀ & ▶ keys.
3. Press key * 1 to close focus and press once more to close spindle.
4. While monitoring the output of the B.P.F. connected to TEY, slowly turn the grating screw. The output voltage should pass through many minimums; search for the minimum which is clearly smaller than the rest - this is the "null point", where the E & F sub-beams are lined up with the tracks on the disc.
5. From this null point, turn the grating screw clockwise (as seen from the underside of the PU unit) until the lissajous waveform is a single line (or close as possible) as shown in the photograph.

* 1 : ITS(CDX-FM67),MODE(CDX-FM63)

Lissajous figure (AC input)
Horizontal axis E 10mV/div.
Vertical axis F 10mV/div.
Null Point=180°



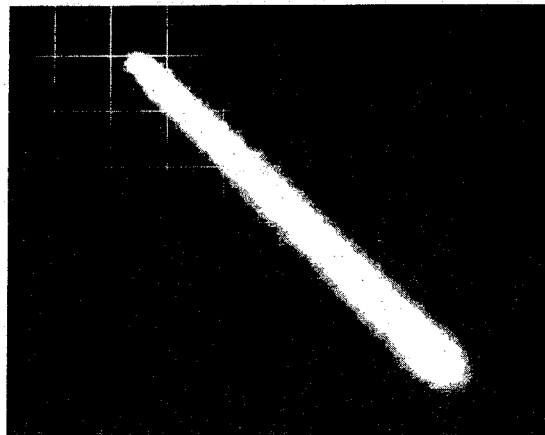
Waveform 4

"Rough" adjustment=90°



Waveform 5

Final adjustment=0°



Waveform 6

4 Tracking Balance Adjustment 1

Purpose :
To equate the sensitivity of the F channel to that of the E channel.

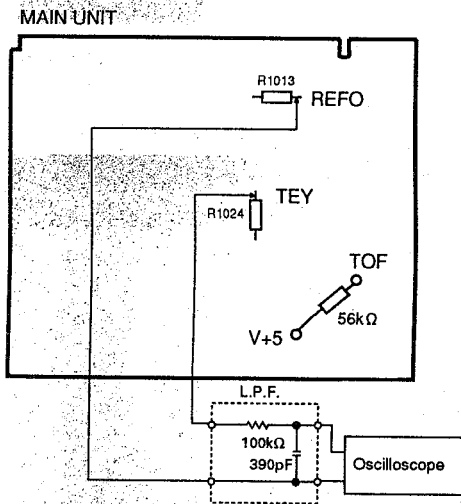
Symptoms of Mal-adjustment:
Track search-NG, Poor playability carriage runaway.

Measuring Equipment / Jig · Oscilloscope, L.P.F.

Measuring Point · TEY

Test Disc. Mode · ABEX TCD-784 (or SONY TYPE 4), TEST MODE

Adjustment Point · VR1002 (T.BAL VR)



Pull up the TOF terminal to the V+5 terminal with a 56kΩ resistor.
(This is in order to cancel lens offset in the tracking direction.)

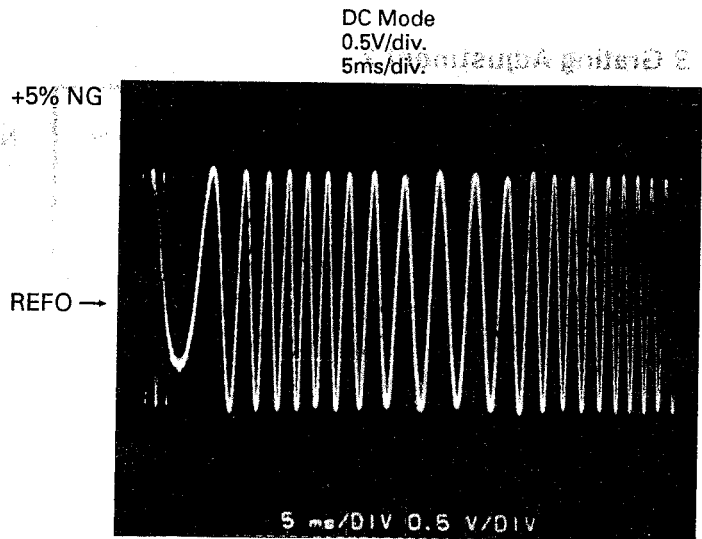
Adjustment Procedure

1. Load disc and switch the regulator on.
2. Position the PU unit in the center of the disc using the ◀ & ▶ keys.
3. Close focus by pressing key * 1.
4. Observing the TEY waveform on the oscilloscope, adjust VR1002 until the positive and negative halves have the same amplitude (see waveform 7-9).

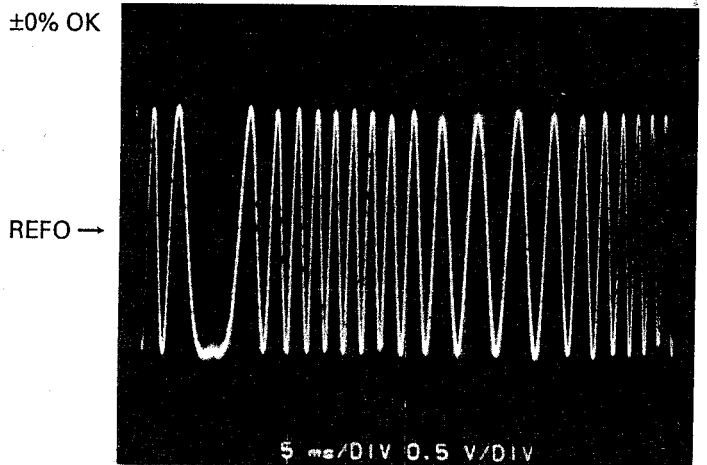
Check

After adjustment the TEY waveform should have an amplitude of 1.5 ± 0.65 Vpp (ABEX TCD-784 or SONY TYPE 4)
(Providing focus bias is OK)

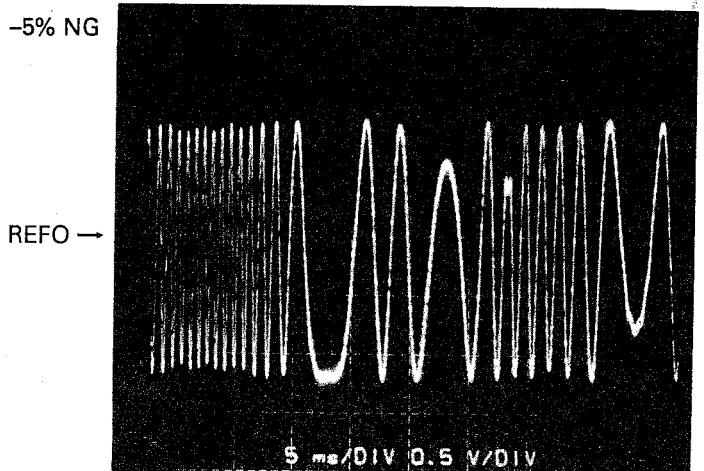
* 1 : ITS(CDX-FM67), MODE(CDX-FM63)



Waveform 7



Waveform 8



Waveform 9

5 Focus Bias Adjustment

Purpose :

To adjust the focus servo reference so that the RF waveform is an optimum.

Symptoms of Mal-adjustment :

Difficulty in closing focus, poor playability.

Measuring

· Oscilloscope

Equipment / Jig

Measuring Point

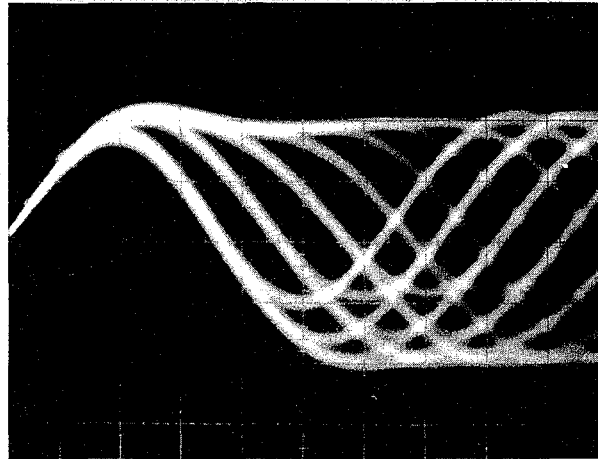
· RFO

Test Disc , Mode

· ABEX TCD-784 (or SONY TYPE 4),
NORMAL MODE

Adjustment Point

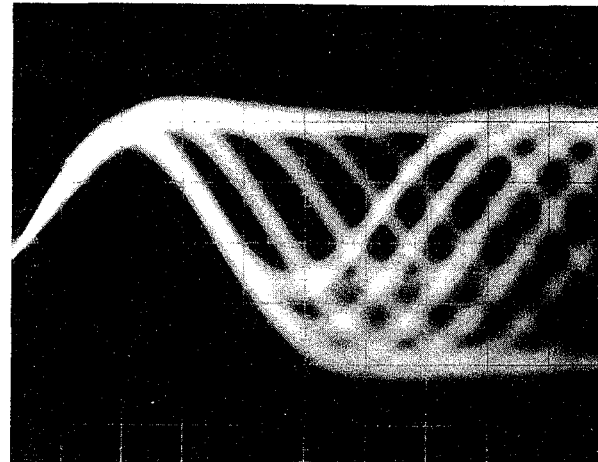
· VR1003 (FE BIAS VR)



OK



Waveform 10

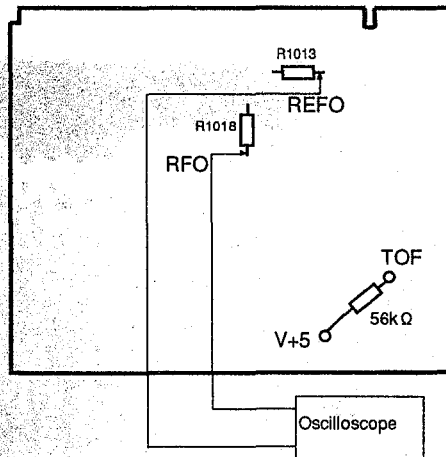


NG

AC Mode Before adjustment

Waveform 11

MAIN UNIT



Pull up the TOF terminal to the V+5 terminal with a 56kΩ resistor.
(This is in order to cancel lens offset in the tracking direction.)

Adjustment Procedure

1. Play track number 18.
2. Adjust VR1003 so that the RFO waveform amplitude is a maximum and eye pattern is optimum.

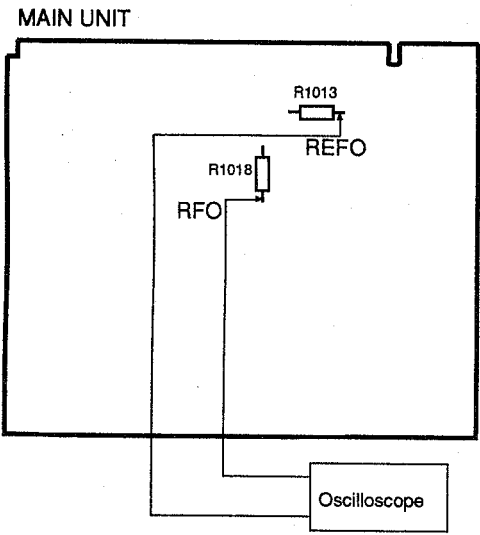
Check

After adjustment the RFO waveform should have an amplitude of 1.7 ± 0.65 Vpp (ABEX TCD-784 or SONY TYPE 4)

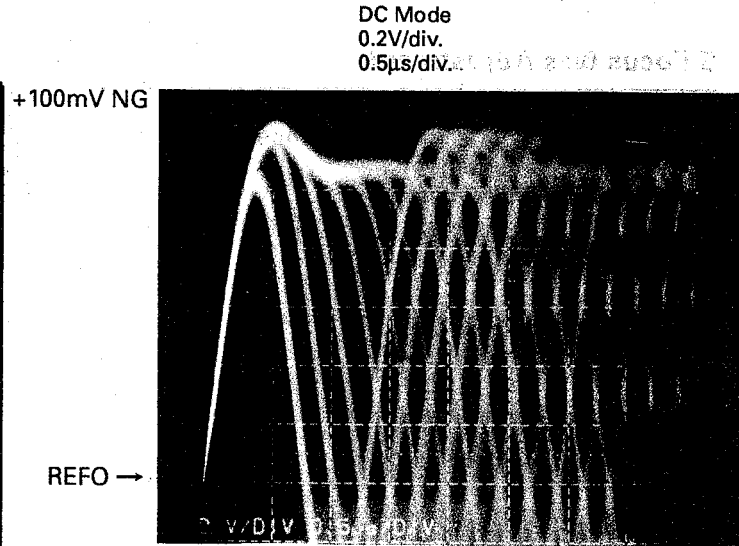
3. Remove the pull-up resistor after completing adjustment.

6 RFO Offset Adjustment

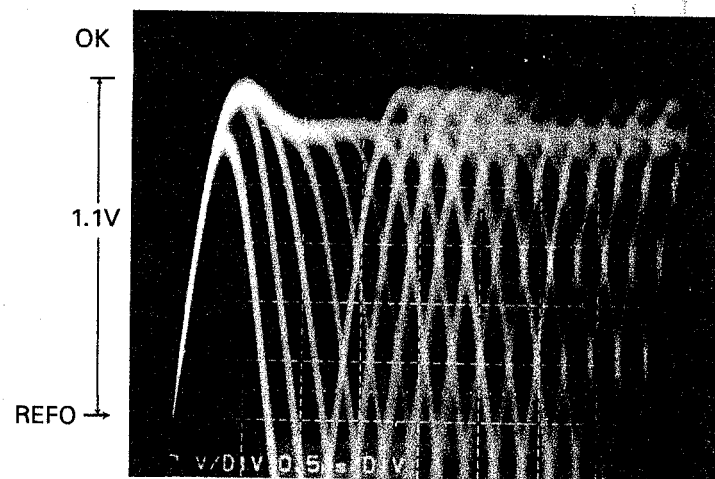
<p>·Purpose To adjust the RFO waveform offset to an optimum.</p> <p>·Symptoms of Mal-adjustment Difficulty in closing focus, poor playability.</p>	
<p>·Measuring Equipment / Jig</p> <p>·Measuring Point</p> <p>·Test Disc, Mode</p> <p>·Adjustment Point</p>	<p>·Oscilloscope</p> <p>·RFO</p> <p>·ABEX TCD-784 (or SONY TYPE 4), NORMAL MODE</p> <p>·VR1004 (RFO OFFSET VR)</p>



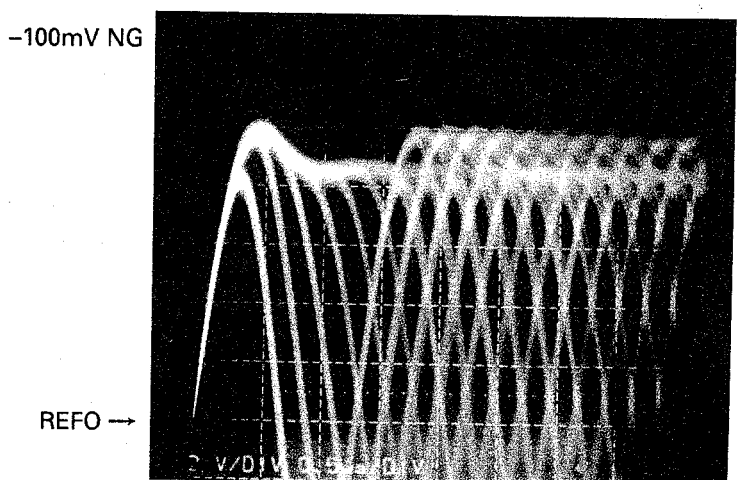
- Adjustment Procedure**
1. Make sure the TOF terminal's pull-up resistor has been disconnected.
 2. Play track number 18.
 3. Adjust VR1004 so that the peak value of the upper envelope of the RFO waveform is at +1.1VDC w.r.t. REFO (See waveform 12-14).



Waveform 12



Waveform 13



Waveform 14

7 Tracking Error Offset Adjustment 2

•Purpose :
To check the offset of the tracking pre-amp is zero and adjust if necessary.

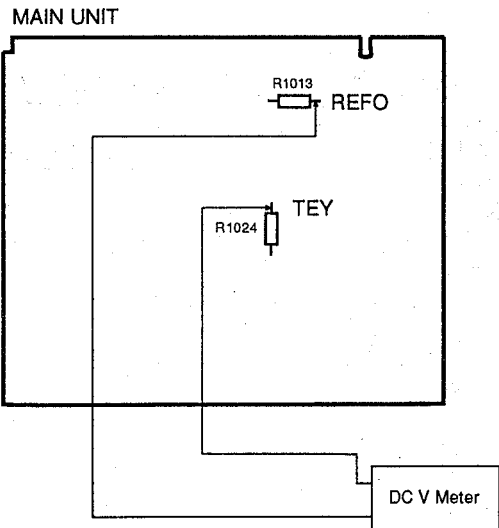
•Symptoms of Mal-adjustment :
Track search NG, Carriage runaway, Poor playability.

•Measuring Equipment / Jig •DC V Meter

•Measuring Point •TEY

•Test Disc , Mode •No disc, TEST MODE

•Adjustment Point •VR1001(TE OFFSET VR)



Adjustment Procedure

1. Switch the regulator on.
2. Using VR1001, adjust TEY to $0 \pm 25\text{mV}$ w.r.t. REFO.

8 Tracking Balance Adjustment 2

•Purpose :
To equate the sensitivity of the F channel to that of the E channel. This needs only be done if the TE OFF-SET volume was re-adjusted in the previous step.

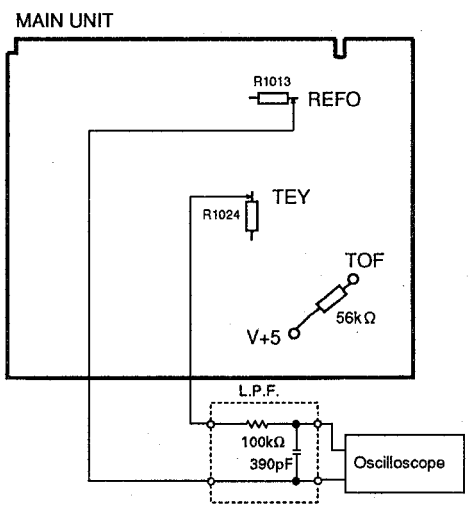
•Symptoms of Mal-adjustment:
Track search NG, Poor playability, carriage runaway.

•Measuring Equipment / Jig •Oscilloscope, L.P.F.

•Measuring Point •TEY

•Test Disc , Mode •ABEX TCD-784 (or SONY TYPE 4), TEST MODE

•Adjustment Point •VR1002 (T.BAL VR)



Pull up the TOF terminal to the V+5 terminal with a 56kΩ resistor. (This is in order to cancel lens offset in the tracking direction.)

Adjustment Procedure

1. Load disc and switch the regulator on.
2. Position the PU unit in the center of the disc using the ◀ & ▶ keys.
3. Close focus by pressing key * 1.
4. Observing the TEY waveform on the oscilloscope, adjust VR1002 until the positive and negative halves have the same amplitude (See waveform 7-9).

Check
After adjustment the TEY waveform should have an amplitude of $1.5 \pm 0.65 \text{ Vpp}$ (ABEX TCD-784 or SONY TYPE 4)

5. Remove the pull-up resistor after completing adjustment.

* 1 : ITS(CDX-FM67),MODE(CDX-FM63)

4.2 MODULATOR ADJUSTMENT

● Connection Diagram

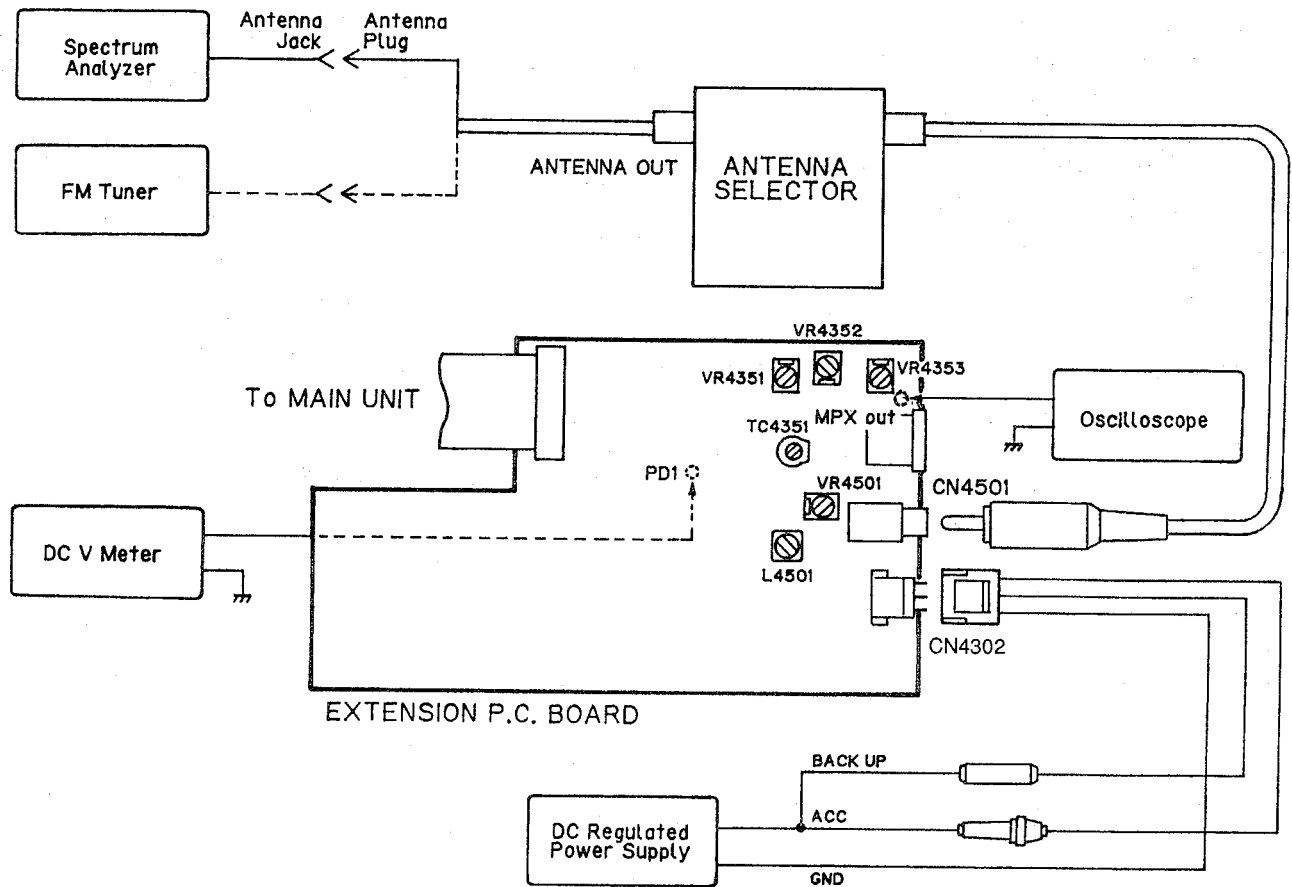
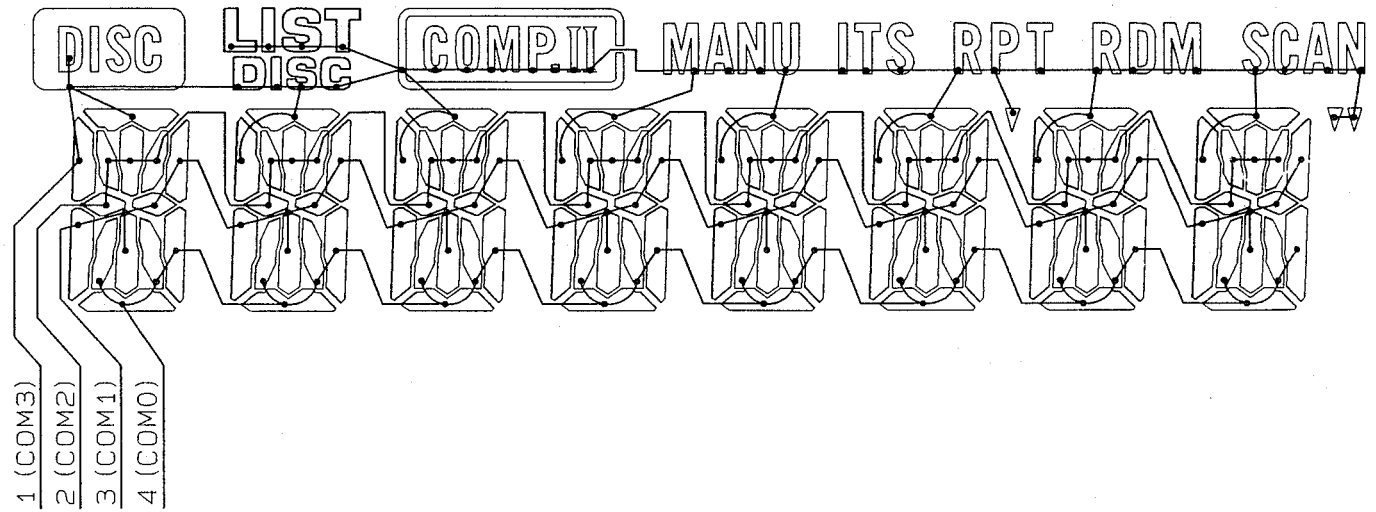


Fig.13

● Adjustment

	CD Output	Adjusting Point	Adjustment Method (Switch Position)
Tuning Voltage Adjustment	No signal	L4501	DC V Meter: $3.0V \pm 0.1V$
Balance Adjustment	No signal	VR4351	Oscilloscope: 38kHz signal becomes minimum
Pilot Modulation Adjustment	No signal	VR4352	Spectrum Analyzer: $7.5 \pm 1.5\text{kHz}$
Modulation Adjustment	250Hz 0dB	VR4353	Spectrum Analyzer: $135 \pm 10\text{kHz}$
RF Level Adjustment	No signal	VR4501	Spectrum Analyzer: $73\text{dB} \mu\text{V} \pm 5\text{dB}$
Separation Adjustment	1kHz	TC4351	Signal leakage to the R-channel(cross-talk) becomes minimum.

● LCD(CAW1273)(CDX-FM67)
COMMON



SEGMENT

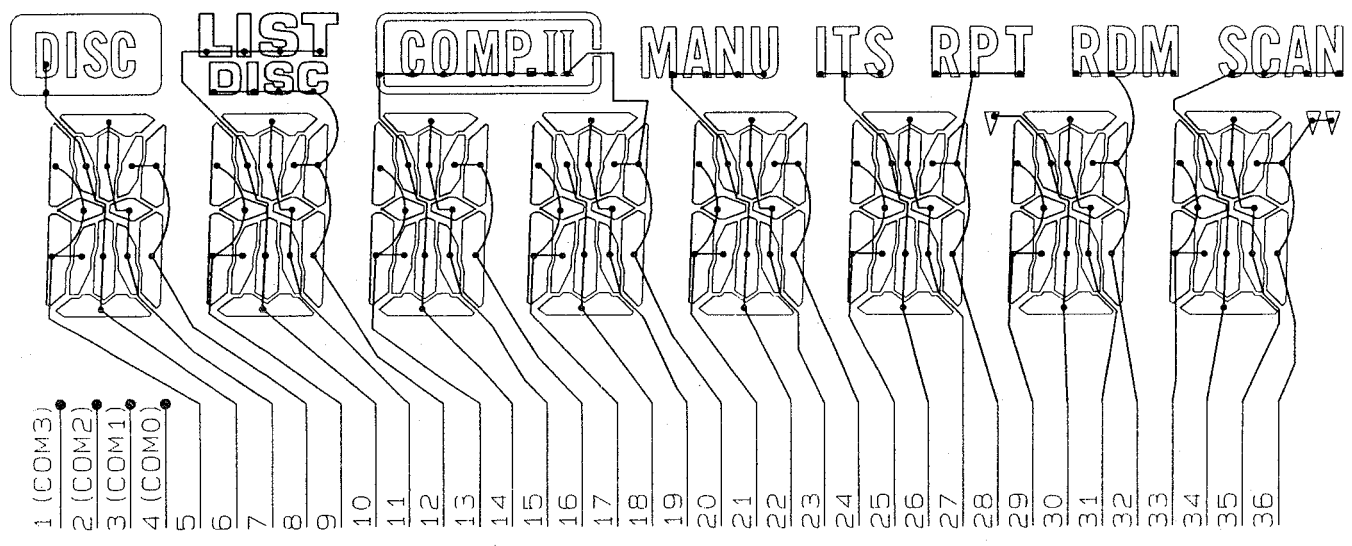
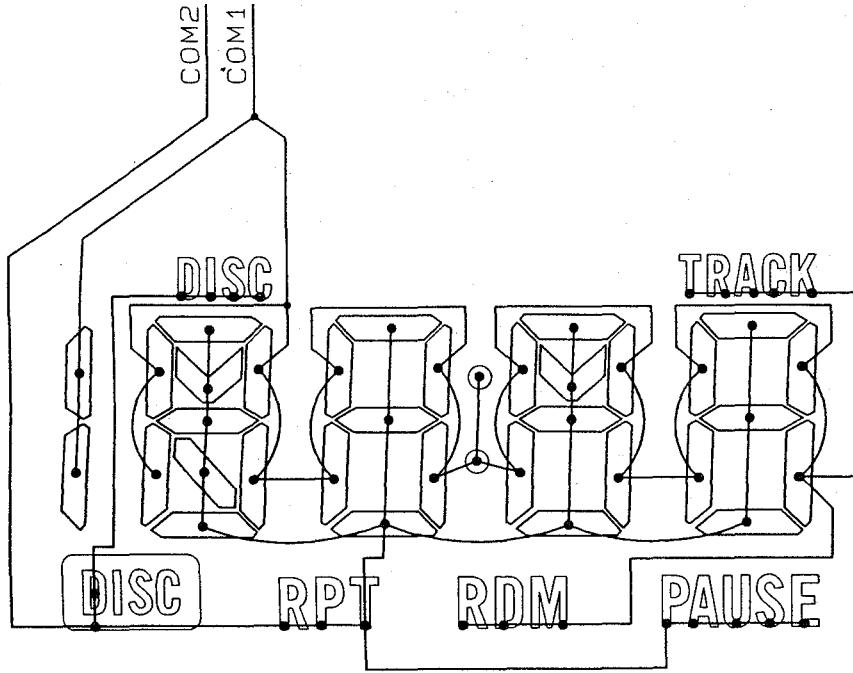


Fig.14

● LCD(CAW1274)(CDX-FM63)
COMMON



SEGMENT

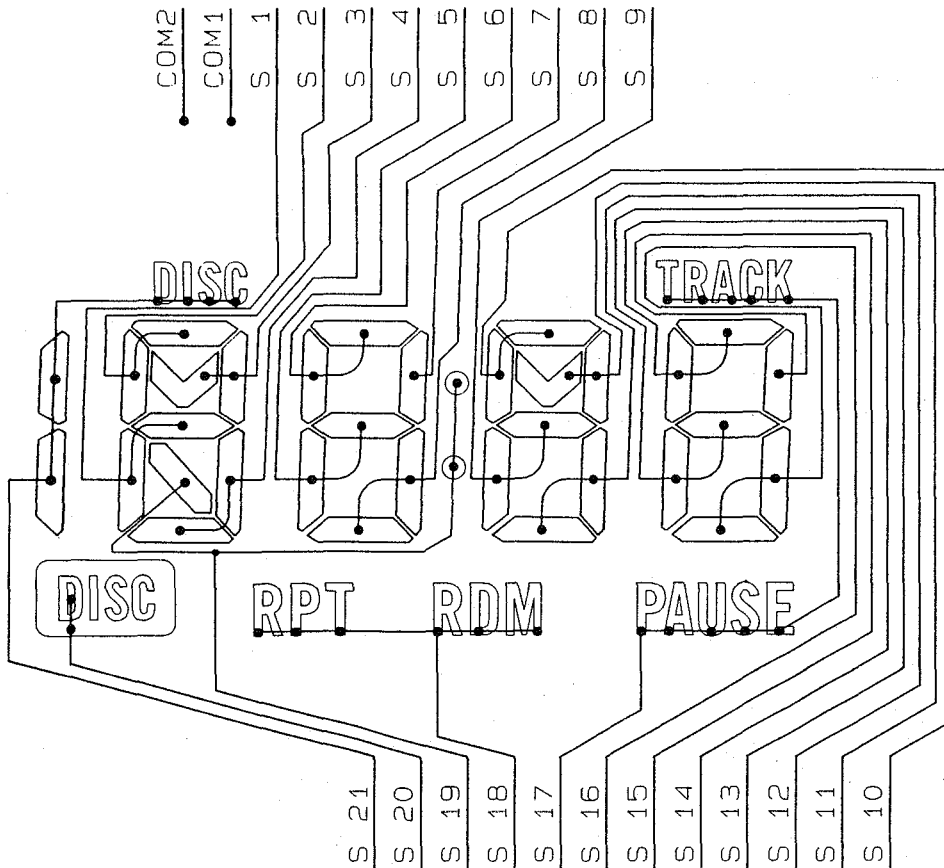


Fig.15

● ICs

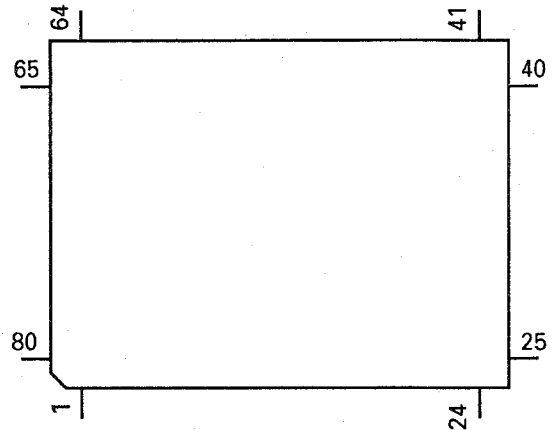
● Pin Functions (PD5291A)

Pin No.	Pin Name	I/O	I/O Format	Function and Operation
1	TIN	I	C	Tray position input
2	TEMP			Temperature detector
3	VDIN	I		Power supply short sensor input
4	TOUT	I		Disc sensor timing input
5	PLDT	O	NM	PLL data output
6	PLCK	O	NM	PLL clock output
7	PLCS	O	NM	PLL chip select output
8	AO	O	NM	Control signal distinguishing from LSI
9	XSCK	I/O	NM	LSI clock input/output
10	XSO	O	NM	LSI data output
11	XSI	I	C	LSI data input
12	STB	O	C	LSI strobe output
13	RST	O	C	LSI reset output
14	DCE	O	C	Chip enable output
15	DACRST	O	C	D/A converter reset output
16	ASENS	I		ACC power sense input
17	BSENS	I		Back up power sense input
18	DMUTE	O	C	Mute output
19	DRST	O	C	Reset output
20	SYSPW	O	C	System power control
21	DISPPW	O	C	Key · LCD driver power supply control
22	DPDT	O	C	Display data output
23	KYDT	I	C	Key data input
24	EJSW	I		Eject key swjch interrupt input
25	MAG	I		Magazine lock switch interrupt input
26	CNVSS			GND
27	RESET	I		Reset
28	POWER	O	C	CD +5V control
29	CONT	O	C	Servo driver power supply control
30	XIN	I		Crystal oscillating element connection pin
31	XOUT	O		Crystal oscillating element connection pin
32	VSS			GND
33-40	D7-D0	I/O	C	External RAM data
41	WE	O	C	External RAM write enable
42	PROT	O	C	External RAM output enable
43	CS	O	C	External RAM chip select
44-56	A12-A0	O	C	External RAM address
57	EJP	I	C	Reset position switch
58	MOD1	O	C	Modulation level switching output 1
59	MOD2	O	C	Modulation level switching output 2
60	MIRR	I	C	Mirror detector input
61	LOCK	I	C	Spindle lock detector input
62	FOK	I	C	FOK signal input
63	HOME	I	C	Home position detector input
64	PREN	O	C	Pre-emphasis switching output
65	LOAD	O	C	Mechanism power supply control
66	I3	O	C	Motor driver control output 3
67	I1	O	C	Motor driver control output 1
68	I2	O	C	Motor driver control output 2
69	I4	O	C	Motor driver control output 4
70	CDMUTE	O	C	CD mute output
71	ADENA	O	C	A/D reference voltage output
72	TESTIN	I	C	Test program mode input
73	VCC			Back up 5V
74	VREF	I		A/D converter reference voltage input
75	AVSS			A/D GND
76	SIMUKE	I		Destination information input

Pin No.	Pin Name	I/O	I/O Format	Function and Operation
77	6/12	I	C	6/12 switching input
78	DISK	I		Disc detector input
79	TSEL	I	C	Tray position detector photo sensor
80	CSEL	I		Compression select

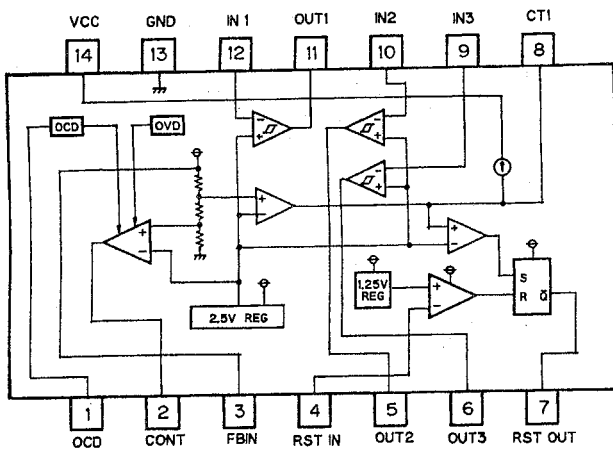
I/O Format	Meaning
C	C MOS
NM	Middle resistivity N channel open drain

*PD5291A(CDX-FM67)

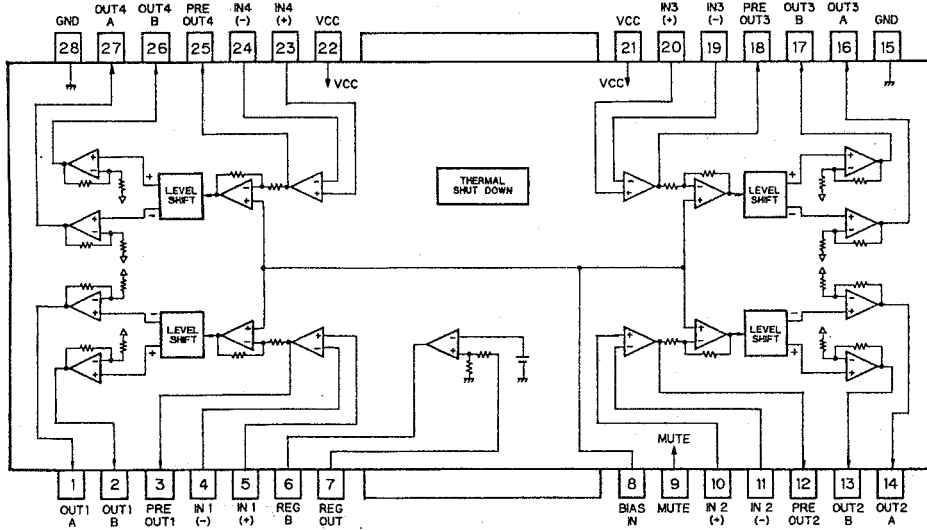


IC's marked by* are MOS type.
Be careful in handing them because they are very liable to be damaged by electrostatic induction.

PAJ002A



XRA6797FP

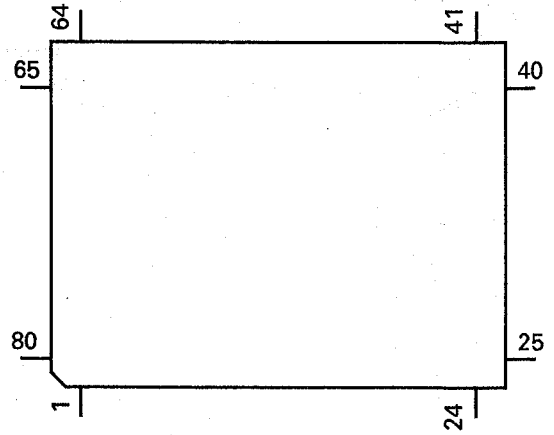


● Pin Functions (PD5290A)

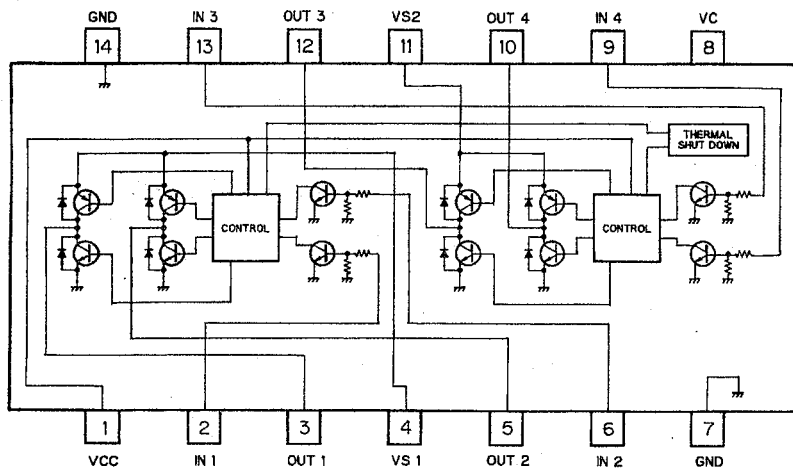
Pin No.	Pin Name	I/O	I/O Format	Function and Operation
1	TIN	I	C	Tray position input
2	TEMP			Temperature detector
3	VDIN	I		Power supply short sensor input
4	TOUT	I		Disc sensor timing input
5	PLDT	O	NM	PLL data output
6	PLCK	O	NM	PLL clock output
7	PLCS	O	NM	PLL chip select output
8	AO	O	NM	Control signal distinguishing from LSI
9	XSCK	I/O	NM	LSI clock input/output
10	XSO	O	NM	LSI data output
11	XSI	I	C	LSI data input
12	STB	O	C	LSI strobe output
13	RST	O	C	LSI reset output
14	DCE	O	C	Chip enable output
15	DACRST	O	C	D/A converter reset output
16	ASENS	I		ACC power sense input
17	BSENS	I		Back up power sense input
18	DMUTE			Not used
19	DRST			Not used
20	SYSPW	O	C	System power control
21	DISPPW	O	C	Key · LCD driver power supply control
22	DPDT	O	C	Display data output
23	KYDT	I	C	Key data input
24	EJSW	I		Eject key switch interrupt input
25	MAG	I		Magazine lock switch interrupt input
26	CNVSS			GND
27	RESET	I		Reset
28	POWER	O	C	CD +5V control
29	CONT	O	C	Servo driver power supply control
30	XIN	I		Crystal oscillating element connection pin
31	XOUT	O		Crystal oscillating element connection pin
32	VSS			GND
33-56	NC			Open
57	EJP	I	C	Reset position switch
58	MOD1	O	C	Modulation level switching output 1
59	MOD2	O	C	Modulation level switching output 2
60	MIRR	I	C	Mirror detector input
61	LOCK	I	C	Spindle lock detector input
62	FOK	I	C	FOK signal input
63	HOME	I	C	Home position detector input
64	PREN	O	C	Pre-emphasis switching output
65	LOAD	O	C	Mechanism power supply control
66	I3	O	C	Motor driver control output 3
67	I1	O	C	Motor driver control output 1
68	I2	O	C	Motor driver control output 2
69	I4	O	C	Motor driver control output 4
70	CDMUTE	O	C	CD mute output
71	ADENA	O	C	A/D reference voltage output
72	TESTIN	I	C	Test program mode input
73	VCC			Back up 5V
74	VREF	I		A/D converter reference voltage input
75	AVSS			A/D GND
76	SIMUKE	I		Destination information input
77	6/12	I	C	6/12 switching input
78	DISK	I		Disc detector input
79	TSEL	I	C	Tray position detector photo sensor
80	CSEL	I		Compression select

I/O Format	Meaning
C	C MOS
NM	Middle resistivity N channel open drain

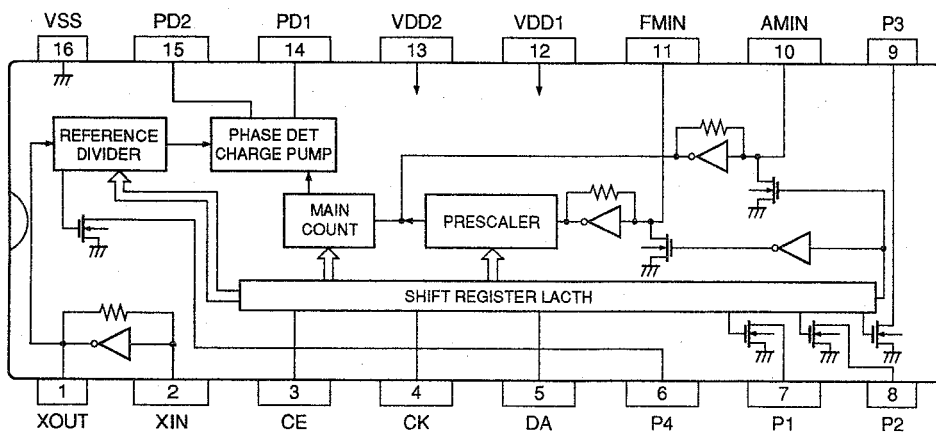
*PD5290A(CDX-FM63)



LB1836M



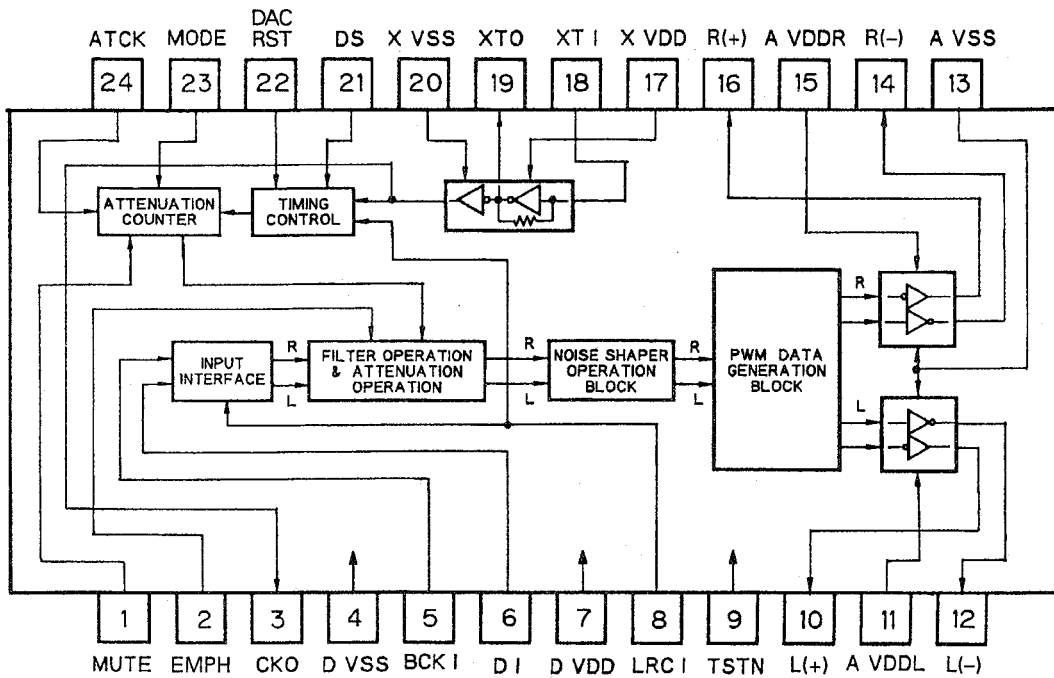
BU2611F



● **Pin Functions (SM5874AM)**

Pin No.	Pin Name	I/O	Function and Operation
1	MUTE	I	Mode H: Soft mute ON/OFF Mode L: Attenuator level DOWN/UP
2	EMPH	I	De-emphasis ON/OFF terminal
3	CKO	O	Oscillation output clock
4	DVSS		Digital GND (0V)
5	BCKI	I	Input data bit clock
6	DI	I	Serial data input
7	DVDD		Digital VDD (5V)
8	LRCI	I	Input data sample rate (fs) clock
9	TSTN	I	Test
10	L(+)	O	Lch analogue output (+)
11	AVDDL		Analogue VDD
12	L(-)	O	Lch analogue output (-)
13	AVSS	I	Analogue VSS
14	R(-)	O	Rch analogue output (-)
15	AVDDR		Analogue VDD
16	R(+)	O	Rch analogue output (+)
17	XVDD		Crystal VDD (5V)
18	XTI	I	Oscillation input
19	XTO	O	Oscillation output
20	XVSS		Crystal VSS (0V)
21	DS	I	Normal / high-speed play mode select
22	DACRST	O	Reset output
23	MODE	I	Soft mute / attenuator mode select
24	ATCK	I	Attenuator level clock

*SM5874AM



5. EXPLODED VIEW PARTS LIST

NOTE:

- Parts marked by "*" are generally unavailable because they are not in our Master Spare Parts List.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.
- Chassis(CDX-FM67/UC)(Exploded View:Page 2-7)

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Screw	BMZ26P080FMC	39	Cord	CDE4087
2	Screw	BSZ30P055FZK	40	Antenna Cable	CDH1190
3	Connector	CDE4490	41	Chassis	CNA1555
4	Lower Case	CNB1815	42	Case	CNB1764
5	Case	CNB1900	43	Antenna Unit	CWX1782
6	Earth Plate	CNC5769	44	Cord	CDE4542
7	Main Unit	CWX1765	45	Case	CNS3279
8	Extension Unit	CWX1780	46	Display Unit	CWM4153
9	Grille Assy	CXA7238	47	Grille Unit	CXA7032
10	CD Mechanism Unit	CXK4000	48	Connector(CN1701)	CKS2770
11	Screw	PMS26P040FMC	49	Connector(CN1801)	CKS2779
12	Antenna Assy	CWM4158	50	Connector(CN1802)	CKS3127
13	Display Assy	CXA6961	51	Plug(CN4503)(White)	CKS1222
14	Plug(CN4951)	CKS-460	52	Plug(CN4502)(Red)	CKS2812
15	Connector(CN4301)	CKS2224	53	Antenna Jack(CN4504)	CKX1006
16	Jack(CN4501)	CKS2310	54	Plug(CN4901)	CKS-785
17	Connector(CN4302)	CKS3195	55	Holder	CNC5621
18	Heat Sink	CNC4447	56	Housing	CNV4019
19	Holder	CNC5620	57	Lens	CNV4020
20	Screw	BPZ26P080FMC	58	Cap	CNS1472
21	Button	CAC3982	59	Resistor	RS1/2P102JL
22	Door	CAT1624	60	Transistor(Q4953)	2SB942
23	Holder	CNC5362	61	Connector	CDE4366
24	Grille Unit	CXA7806	62	LCD(LCD4901)	CAW1273
25	Insulator	CNM4150	63-73	
26	Cord	CDE4289	74	Spring	CBH-865
27	Cord	CDE4299	75	Bracket	CNS3313
28	Cord	CDE4541	76	Bracket	CNC5116
29,30		77-82	
31	Screw	HMF40P080FZK	83	Screw	PMS30P050FZK
32,33		84	Battery Cover	CNS3571
34	Angle	CNB1874	85	Cushion	CNM3182
35,36				
37	Remote Control Assy	CXA7036			
38	Screw	BSZ30P050FMC			

- The CDX-FM67/EW and CDX-FM63/UC Parts Lists enumerate the parts which differ from those enumerated in the CDX-FM67/UC Parts List only. The parts other than those enumerated in the former are identical with those in the latter, to which you are requested to refer, accordingly. The CDX-FM67/UC Parts List is given on page 1-25.

Mark No. Description	CDX-FM67/UC	CDX-FM67/EW	CDX-FM63/UC
	Part No.	Part No.	Part No.
4 Lower Case	CNB1815	CNB1885	CNB1815
5 Case	CNB1900	CNB1893	CNB1900
7 Main Unit	CWX1765	CWX1765	CWX1766
8 Extension Unit	CWX1780	CWX1877	CWX1780
9 Grille Assy	CXA7238	CXA7239	CXA7241
13 Display Assy	CXA6961	CXA6962
22 Door	CAT1624	CAT1645	CAT1624
24 Grille Unit	CXA7806	CXA7807	CXA7809
27 Cord	CDE4299	CDE4300	CDE4299
37 Remote Control Assy	CXA7036	CXA7028
44 Cord	CDE4542	CDE4542
45 Case	CNS3279	CNS2832
46 Display Unit	CWM4153	CWM4155
47 Grille Unit	CXA7032	CXA7033
54 Plug(CN4901)	CKS-785	CKS-785
55 Holder	CNC5621	CNC5621
56 Housing	CNV4019	CNV4019
57 Lens	CNV4020	CNV4020
62 LCD(LCD4901)	CAW1273	CAW1273
63 Display Assy	CXA7558
64 Cord	CDE4478
65 Screw	BPZ26P100FZK
66 Button	CZA3245
67 Case(Upper)	CZN6315
68 Case(Lower)	CZN6317
69 LCD(LCD4901)	CAW1274
71 Bracket	CZN6250
72 Holder	CZN6251
73 Connector(CN4901)	CKS3126
74 Spring	CBH-865
75 Bracket	CNS3313
76 Bracket	CNC5116
77 Bracket	CNC5115
78 Bracket	CNC5114
79 Washer	WG40FZK
80 Screw	BMZ40P060FZK
81 Screw	BPZ30P050FZK
82 Screw	BNC40P120FZK
83 Screw	PMS30P050FZK
84 Battery Cover	CNS3571	CNS2850
85 Cushion	CNM3182

● CD Mechanism Unit(Exploded View:Page 2-4)

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Screw	BMZ20P030FMC	49	Lever	CNC5166
2	Screw	BMZ20P025FMC	50	Arm	CNC5168
3	Screw(M2.6X3)	CBA1065	51	Arm	CNC5169
4	LED	BR4361F	52	Bracket	CNC5170
5		53	CM Bracket	CNC5171
6	Screw	CBA1041	54	Cover	CNC5172
7	Screw	CBA1077	55	Upper Frame	CNC5175
8	Screw	CBA1086	56	Main Frame	CNC5176
9	Screw	CBA1229	57	Side Frame	CNC5178
10	Screw	CBA1243	58	Bracket	CNC5462
11	Washer	CBF1038	59	Cover	CNC5567
12	Spring	CBH1488	60	Cover	CNC5576
13	Spring	CBH1497	61	Lever	CNC5678
14	Spring	CBH1498	62	Plate	CNC5782
15		63	Spacer	CNM1787
16	Spring	CBH1588	64	Sheet	CNM3897
17	Spring	CBH1589	65	Sheet	CNM4337
18	Spring	CBH1744	66	Insulator	CNM4266
19	Spring	CBH1592	67	P.C.Board	CNP3642
20	Spring	CBH1593	68	P.C.Board	CNP3730
21	Spring	CBH1594	69	Belt	CNT1047
22	Spring(Silver)	CBH1596	70	Rack	CNV3355
23	Spring	CBH1597	71	Holder	CNV3363
24	Spring	CBH1599	72	Gear	CNV3753
25	Spring	CBH1604	73	Gear	CNV3754
26	Spring	CBH1605	74	Guide	CNV3756
27	Spring(Silver)	CBH1606	75	Arm	CNV3757
28	Spring(Brown)	CBH1607	76	Arm	CNV3758
29	Spring	CBH1631	77	Arm	CNV4185
30	Spring(Black)	CBH1633	78	Worm Wheel	CNV3761
31	Spring	CBH1667	79	Gear	CNR1382
32	Spring	CBH1706	80	Gear	CNV3763
33	Spring	CBH1721	81	Gear	CNV3764
34	Spring	CBL1157	82	Gear	CNV3765
35	Arm	CBL1186	83	Gear	CNV3766
36	Arm	CBL1187	84	Gear	CNV3767
37	Spring	CBL1210	85	Arm	CNV3769
38	Connector	CDE4244	86	Guide	CNV3770
39		87	Guide	CNV3771
40	PU Unit	CGY1036	88	Guide	CNV3772
41-44		89	Guide	CNV3773
45	Shaft	CLA2027	90	Arm	CNV3775
46	Shaft	CLA2322	91	Bearing	CNV3778
47	Shaft	CLA2345	92	Holder	CNV3779
48	Link	CNC5150	93	Damper	CNV3780

Mark No.	Description	Part No.	Mark No.	Description	Part No.
94	Cam	CNV3781	145	Screw	JFZ20P014FMC
95	Guide	CNV3784	146	Washer	CBF1002
96	Guide	CNV3785			
97	Arm	CNV3787			
98	Plate	CNV3912			
99	Arm	CNV3914			
100	Composite P.C.Board	CNX2236			
101				
102	Composite P.C.Board	CNX2237			
103				
104,105				
106	Switch(S802-805)	CSN1012			
107	Switch(S801)	CSN1029			
108	P.C.Board Unit	CWX1809			
109	Connector(6P)	CKS1944			
110	Connector(17P)	CKS1955			
111	Connector(30P)	CKS1968			
112	Connector(7P)	CKS2406			
113	Motor Unit(M804)	CXA4649			
114	Damper Unit	CXA6443			
115	Stage Chassis Unit	CXA6608			
116	CRG Chassis Unit	CXA6609			
117	Steer Unit	CXA6610			
118	Bracket Unit	CXA6611			
119	Magazine Holder Unit	CXA6612			
120	Lever Unit	CXA6613			
121	Lower Cover Unit	CXA6614			
122	Bracket Unit	CXA6615			
123	Cam Ring Unit	CXA6616			
124	Lever Unit	CXA6619			
125	Lever Unit	CXA6620			
126	Link Unit	CXA6621			
127	Arm Unit	CXA6622			
128	Arm Unit	CXA6623			
129	Arm Unit	CXA6624			
130	Frame Unit	CXA6625			
131	Lever Unit	CXA6626			
132	Motor Unit(M803)	CXA6977			
133	Motor Unit(M802)	CXA6978			
134	Screw Unit	CXA6990			
135	Motor Unit(M801)	CXA6991			
136	Arm Unit	CXA7153			
137				
138	Clamper Unit	CXA7632			
139,140				
141	Screw	JFZ17P025FNI			
142	Screw	JFZ20P025FNI			
143	Photo-transistor (P801,802)	PT4800			
144	Spring	CBH1741			

6. ELECTRICAL PARTS LIST

NOTE:

- Parts whose parts numbers are omitted are subject to being not supplied.
- The part numbers shown below indicate chip components.

Chip Resistor

RS1/OSOOOJ,RS1/OOSOOOJ

Chip Capacitor (except for CQS.....)

CKS....., CCS....., CSZS.....

====Circuit Symbol & No. Part Name====	Part No.	====Circuit Symbol & No. Part Name====	Part No.
Unit Number : CWM4153(CDX-FM67/UC) CWM4155(CDX-FM67/EW)		R 4929 4930 R 4931 4932 4933 R 4934	RS1/4S751J RS1/4S471J RS1/10S121J
Unit Name : Display Unit			
MISCELLANEOUS		CAPACITORS	
IC 4901	PDX002A	C 4901	CKSQYF473Z50
IC 4902	RPM-678CBR-L	C 4902 4903	CSZSR100M6R3
Q 4901	2SD1767	C 4904 4905	CKSQYB103K50
Q 4902	2SB710		
Q 4903	DTC114EK	Unit Number : CWX1765(CDX-FM67/UC,EW)	
		Unit Name : Main Unit	
D 4901	MA8056M	MISCELLANEOUS	
D 4902 4903	MA153	IC 1001	UPC2571GS
X 4901	CSS1084	IC 1201	UPD63700GF1
S 4901	CSG-253	IC 1401	XRA6797FP
IL 4901 4902	CEL1386	IC 1601	SM5874AM
		IC 1602	XRA4560F
IL 4901 4902	CEL1390		
LCD4901	CAW1273	IC 1603	NJM78L05A
		IC 1701	PD5291A
RESISTORS		IC 1702	LH5160HN-10L
R 4901	RS1/10S102J	IC 1704	PAJ002A
R 4902 4908 4910 4914 4917 4918 4919	RS1/10S0R0J	IC 1801	LB1836M
R 4903	RS1/10S223J		
R 4904 4905	RS1/10S332J	Q 1001	2SA1015
R 4909 4911 4915 4916	RS1/10S471J	Q 1401 1709	2SB1238
		Q 1701	DTA144ES
CAPACITORS		Q 1707 1801	DTA123JS
C 4901	CKSQYB473K50	Q 1708 1802	DTC114YS
C 4902 4903	CSZSR100M6R3		
C 4904 4905 4906	CKSQYB104K16	D 1401 1402 1403	ERA15-02VH
		D 1701 1702	1SS292
Unit Number : CXA7558(CDX-FM63)		X 1601	CSS1328
Unit Name : Display Assy		X 1701	CSS1336
		S 1701 1702	CSG1059
MISCELLANEOUS			
IC 4901	PD6128A	VR1001	Semi-fixed 2.2kΩ (B)
Q 4901	2SD1767	VR1002	Semi-fixed 22kΩ (B)
Q 4902	2SB710	VR10031004	Semi-fixed 47kΩ (B)
Q 4903	DTC114EK		
D 4901	MA8056M	RESISTORS	
		R 1001	RD1/4PS220JL
D 4902 4903	MA153	R 1002	RD1/4PS0R0JL
D 4904 4905 4906 4907	CL150FG	R 1003	RD1/4PS103JL
D 4908 4909 4910 4911	CL150FG	R 1004 1619 1768	RS1/16S102J
D 4912 4913	CL150FG	R 1005	RS1/16S823J
D 4914 4915 4916 4917	CL150FG		
X 4901	CSS1084	R 1006	RS1/16S182J
LCD4901	CAW1274	R 1007	RS1/16S333J
		R 1011 1012	RS1/16S683J
RESISTORS		R 1013 1024 1025	RD1/4PS102JL
R 4901	RS1/10S102J	R 1014 1410	RS1/16S473J
R 4903	RS1/10S223J		
R 4904 4905	RS1/10S332J	R 1018	RD1/4PS622JL
R 4906 4920 4927 4928	RS1/10S473J	R 1019 1401 1407 1716	RS1/16S563J
R 4909 4911 4921 4922 4923 4924 4925 4926	RS1/10S471J	R 1020	RS1/16S622J
		R 1021 1701	RS1/16S513J
		R 1022 1408	RS1/16S133J

====Circuit Symbol & No. Part Name====	Part No.
R 1027	RS1/16S183J
R 1028	RS1/16S822J
R 1201 1406 1411 1605 1606 1607 1608 1702 1712 1741	RS1/16S103J
R 1402 1403 1613 1614 1615 1616	RS1/16S163J
R 1404	RS1/16S753J
R 1405 1708	RS1/16S433J
R 1409	RS1/16S153J
R 1412	RS1/16S152J
R 1601 1706 1770	RS1/16S0R0J
R 1602	RS1/16S471J
R 1609 1610 1611 1612	RS1/16S752J
R 1617 1618 1769	RS1/16S101J
R 1704	RS1/16S154J
R 1705 1713 1718 1721 1730 1731 1732 1733 1734 1737	RS1/16S104J
R 1709 1710 1714 1722 1729 1735 1744 1745	RS1/16S222J
R 1717	RS1/16S123J
R 1719 1761 1762 1763 1764 1765	RS1/16S0R0J
R 1738 1739 1747 1748	RS1/16S104J
R 1751 1752 1753 1754 1755 1756	RS1/16S103J
R 1767	RD1/4PS3R9JL
R 1771	RS1/16S102J
R 1801 1802	RD1/4PS391JL
CAPACITORS	
C 1001 1008 1010 1011	CKSRYP102K50
C 1002 1608	CEA101M6R3LL
C 1003 1021 1602 1603 1604 1605	CKSQYB104K16
C 1004	CEA470M6R3LL
C 1005	CCSRCH101J50
C 1006 1023	CKSRYP561K50
C 1007	CKSYB334K16
C 1009	CCSRCH181J50
C 1013 1617 1618 1701 1702 1705	CKSRYP103K25
C 1014	CCSRCH220J50
C 1015 1201 1202	CKSYF105Z16
C 1018	CEA220M6R3LL
C 1022	CKSRYP332K50
C 1026	CKSRYP103K25
C 1203	CKSRYP471K50
C 1401	CSZA220M10
C 1402	CKSQYB103K50
C 1403	CKSQYB153K50
C 1404 1405	CEAS221M10
C 1406 1407	CKSRYP152K50
C 1408	CKSRYP271K50
C 1606 1607	CCSRCH470J50
C 1609 1610	CCSRCH221J50
C 1611 1612 1613 1614	CCSRCH680J50
C 1616	CKSYB224K16
C 1703	CASA330M10
C 1704	CEA221M6R3LL
C 1706	CKSRYP103K50
C 1710	CKSRYP103K25
C 1802	CEA220M16LL
Unit Number : CWX1766(CDX-FM63/UC)	
Unit Name : Main Unit	
MISCELLANEOUS	
IC 1001	UPC2571GS
IC 1201	UPD63700GF1
IC 1401	XRA6797FP
IC 1601	SM5874AM
IC 1602	XRA4560F
IC 1603	NJM78L05A
IC 1701	PD5290A
IC 1704	PAJ002A
IC 1801	LB1836M
Q 1001	2SA1015

====Circuit Symbol & No. Part Name====	Part No.
Q 1401 1709	2SB1238
Q 1701	DTA144ES
Q 1707	DTA123JS
Q 1708	DTC114YS
Q 1801	DTA123JS
Q 1802	DTC114YS
D 1401 1402 1403	ERA15-02VH
X 1601	CSS1328
X 1701	CSS1336
S 1701 1702	CSG1059
VR1001	Semi-fixed 2.2kΩ (B)
VR1002	Semi-fixed 22kΩ (B)
VR10031004	Semi-fixed 47kΩ (B)
RESISTORS	
R 1001	RD1/4PS220JL
R 1002	RD1/4PS0R0JL
R 1003	RD1/4PS103JL
R 1004 1619 1768	RS1/16S102J
R 1005	RS1/16S823J
R 1006	RS1/16S182J
R 1007	RS1/16S333J
R 1011 1012	RS1/16S683J
R 1013 1024 1025	RD1/4PS102JL
R 1014 1410	RS1/16S473J
R 1018	RD1/4PS622JL
R 1019 1401 1407 1716	RS1/16S563J
R 1020	RS1/16S622J
R 1021 1701	RS1/16S513J
R 1022 1408	RS1/16S133J
R 1027	RS1/16S183J
R 1028	RS1/16S822J
R 1201 1406 1411 1605 1606 1607 1608 1702 1712 1741	RS1/16S103J
R 1402 1403 1613 1614 1615 1616	RS1/16S163J
R 1404	RS1/16S753J
R 1405 1708	RS1/16S433J
R 1409	RS1/16S153J
R 1412	RS1/16S152J
R 1601 1719 1761 1762 1763 1764 1765	RS1/16S0R0J
R 1602	RS1/16S471J
R 1609 1610 1611 1612	RS1/16S752J
R 1617 1618	RS1/16S101J
R 1703 1704	RS1/16S154J
R 1705 1706 1713 1718 1721 1730 1731 1732 1733 1734	RS1/16S104J
R 1709 1710 1714 1722 1729 1735 1744 1745	RS1/16S222J
R 1717	RS1/16S123J
R 1747 1748	RS1/16S104J
R 1751 1752 1753 1754 1755 1756	RS1/16S103J
R 1767	RD1/4PS3R9JL
R 1771	RS1/16S102J
R 1801 1802	RD1/4PS391JL
CAPACITORS	
C 1001 1008 1010 1011	CKSRYP102K50
C 1002 1608	CEA101M6R3LL
C 1003 1021 1602 1603 1604 1605	CKSQYB104K16
C 1004	CEA470M6R3LL
C 1005	CCSRCH101J50
C 1006 1023	CKSRYP561K50
C 1007	CKSYB334K16
C 1009	CCSRCH181J50
C 1013 1617 1618 1701 1705	CKSRYP103K25
C 1014	CCSRCH220J50
C 1015 1201 1202	CKSYF105Z16
C 1018	CEA220M6R3LL
C 1022	CKSRYP332K50
C 1026	CKSRYP103K25
C 1203	CKSRYP471K50

====Circuit Symbol & No. Part Name====	Part No.	====Circuit Symbol & No. Part Name====	Part No.
C 1401	CSZA220M10	R 4311 4312	RS1/10S621J
C 1402	CKSQYB103K50	R 4313 4314	RS1/10S223J
C 1403	CKSQYB153K50	R 4315 4316	RS1/10S102J
C 1404 1405	CEAS221M10	R 4317 4318	RS1/10S392J
C 1406 1407	CKSRYB152K50	R 4319 4352 4502 4510 4511	RS1/10S103J
C 1408	CKSRYB271K50	R 4321 4322	RS1/10S681J
C 1606 1607	CCSRCH470J50	R 4351	RS1/10S362J
C 1609 1610	CCSRCH221J50	R 4353 4354 4506 4507 4972	RS1/10S103J
C 1611 1612 1613 1614	CCSRCH680J50	R 4355	RS1/10S473J
C 1616	CKSYB224K16	R 4356	RS1/10S102J
C 1703	CASA330M10	R 4357	RS1/10S132J
C 1706	CKSRYB103K50	R 4358	RS1/10S122J
C 1710	CKSRYB103K25	R 4359	RS1/10S562J
C 1802	CEA220M16LL	R 4360 4361 4514 4954	RS1/10S104J
Unit Number :		R 4362	RS1/10S433J
Unit Name : Extension P.C.Board		R 4363	RS1/10S472J
MISCELLANEOUS		R 4364	RS1/10S221J
IC 4301	TC4066BF	R 4365	RS1/10S223J
IC 4351	BA1404F	R 4501	RS1/10S223J
IC 4352	UPC4570G	R 4503	RS1/10S681J
IC 4501	BU2611F	R 4504	RS1/10S242J
Q 4301	DTA114EK	R 4505	RS1/10S822J
Q 4302 4960	DTC114EK	R 4508 4974	RS1/10S101J
Q 4303 4304	DTC143TK	R 4509	RS1/10S560J
Q 4306 4351 4958	DTC114EK	R 4512 4959	RS1/10S332J
Q 4352	DTC114EK	R 4513	RS1/10S222J
Q 4353	DTC143TK	R 4515	RS1/10S474J
Q 4501 4502	2SC2412K	R 4516	RS1/10S154J
Q 4503 4504 4505	2SC2059K	R 4517	RS1/10S152J
Q 4951 4952 4961	2SD1859	R 4518	RS1/10S331J
Q 4953	2SB942	R 4951	RS1/10S183J
Q 4957	2SB710	R 4952	RS1/10S752J
Q 4959	2SB710	R 4953	RS1/10S204J
D 4303	MA152WA	R 4956	RS1/10S181J
D 4351 4352	RB421D	R 4958	RS1/10S223J
D 4501 4502 4504	MA110	R 4960	RS1/10S332J
D 4503	MA110	R 4961	RS1/4S221J
D 4505	KV1440	R 4962	RS1/4S221J
D 4951 4952	ERA15-02VH	R 4963	RS1/8S470J
D 4954	MA8051M	R 4964	RS1/8S221J
D 4956	MA8091L	R 4965	RS1/10S201J
D 4957	MA8033H	R 4971 4973	RS1/10S241J
D 4958	HZS11LA1	R 4975	RS1/10S511J
L 4301 4302	CTF1301	R 4976	RS1/10S681J
L 4351	Inductor	R 4977	
L 4352	Inductor	R 4978	RS1/10S104J
L 4501	Ferri-Inductor		
	Coil		
L 4502	Ferri-Inductor	CAPACITORS	
L 4951	Choke Coil	C 4301 4302	CEA330M6R3LL
L 4952	Ferri-Inductor	C 4303 4304 4951	CKSQYB472K50
TC4351	Trimmer	C 4305 4306	CKSQYB822K50
X 4351	38000kHz	C 4307 4308	CKSQYB472K50
		C 4309 4310	CKSQYB332K50
X 4501	Crystal 7.200MHz	C 4311 4312	CKSQYB102K50
VR4351	Semi-fixed 47kΩ (B)	C 4313 4314	CEA010M50LS2
VR4352	Semi-fixed 220kΩ (B)	C 4351 4356 4364 4506 4953	CEA100M16LS2
VR4353	Volume 22kΩ (B)	C 4352 4360 4365 4507 4514	CKSQYB103K50
VR4501	Semi-fixed 4.7kΩ (B)	C 4353 4509	CCSQCH100D50
EF4951	EMI Filter	C 4354 4362	CKSQYB104K16
RESISTORS		C 4355	CEA220M16LL
R 4301 4302		C 4357	CCSQCH180J50
R 4303		C 4358	CKSYB105K16
R 4305 4306		C 4359 4963	CEA220M16LL
R 4307 4308		C 4361	CKSQYB391K50
R 4309 4310		C 4361	CKSQYB182K50
		C 4363	CKSQYB152K50
		C 4366	CEAR68M50LL
		C 4501 4502	CCSQCH270J50
		C 4503	CEA330M16NPLL
		(CDX-FM67/UC, FM63/UC)	
		(CDX-FM67/EW)	

====Circuit Symbol & No. Part Name====	Part No.	
C 4504	CKSQYB473K50	
C 4505	CKSQYB104K16	
C 4508 4513	CCSQCH010C50	
C 4510	CCSQCH200J50	
C 4511	CCSQCH330J50	
C 4512	CCSQCH180J50	
C 4515	CCSQCH030C50	
C 4516	CKSQYB103K50	
C 4517	CKSQYB102K50	
C 4520	CEA100M16LS2	
C 4521	CCSQCH100D50	
C 4522	CKSYB103K25	
C 4952 4954 4971	470 μ F/16V	CCH1183
C 4956	CEA220M10LL	
C 4957 4962	CEA101M10LS	
C 4960	470 μ F/16V	CCH1183
C 4961	CEA470M10LL	
C 4965	CKSQYB102K50	
C 4972 4973	CKSQYB102K50	
C 4974 4976	CKSQYB102K50	

Unit Number : CWX1782
 Unit Name : Antenna Unit

MISCELLANEOUS

Q 4506		2SC1740S
D 4506		1SS133
L 4503	Ferri-Inductor	LAU4R7K
RY4501	Relay	CSR1014

RESISTORS

R 4520		RD1/4PS683JL
R 4521		RD1/4PS103JL

CAPACITORS

C 4518		CKCYB102K50
C 4519		CEA101M10LS

Unit Number :
 Unit Name : P.C.Board

C 801 802		CKSQYB102K50
-----------	--	--------------

Unit Number :
 Unit Name : Mechanism P.C.Board

D 802	LED	BR4361F
S 805	Switch(Home)	CSN1012

Unit Number :
 Unit Name : Photo P.C.Board

D 801	LED	BR4361F
S 801	Switch(RSTP)	CSN1025
S 802	Switch(MAG)	CSN1012

Miscellaneous Parts List

M 802	PU Unit	CGY1036
M 803	Motor Unit(ELV)	CXA6978
M 801	Motor Unit(Tray)	CXA6977
M 801	Motor Unit(Spindle)	CXA6991
M 804	Motor Unit(Carriage)	CXA4649
P 801 802	Photo-Transistor	PT4800
S 803 804	Switch(TRP,DSP)	CSN1012

Service Manual

ORDER NO.
CRZ1637

UNIVERSAL MULTI CD SYSTEM

CDX-FM67 CDX-FM63 UC

UC,EW



NOTE:

- See the separate manual CX-624 (CRT1631) for the CD mechanism description and disassembly.
- The CD mechanism employed in this model is one of CX-624 series.

CHAPTER 2

CONTENTS

CHAPTER 2

1. EXPLODED VIEW	2-3
2. PACKING METHOD	2-9
3. CONNECTION DIAGRAM(1)	2-13
4. SCHEMATIC CIRCUIT DIAGRAM(1)	2-17
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1. EXPLODED VIEW

● Magazine Assy(CXA5483)

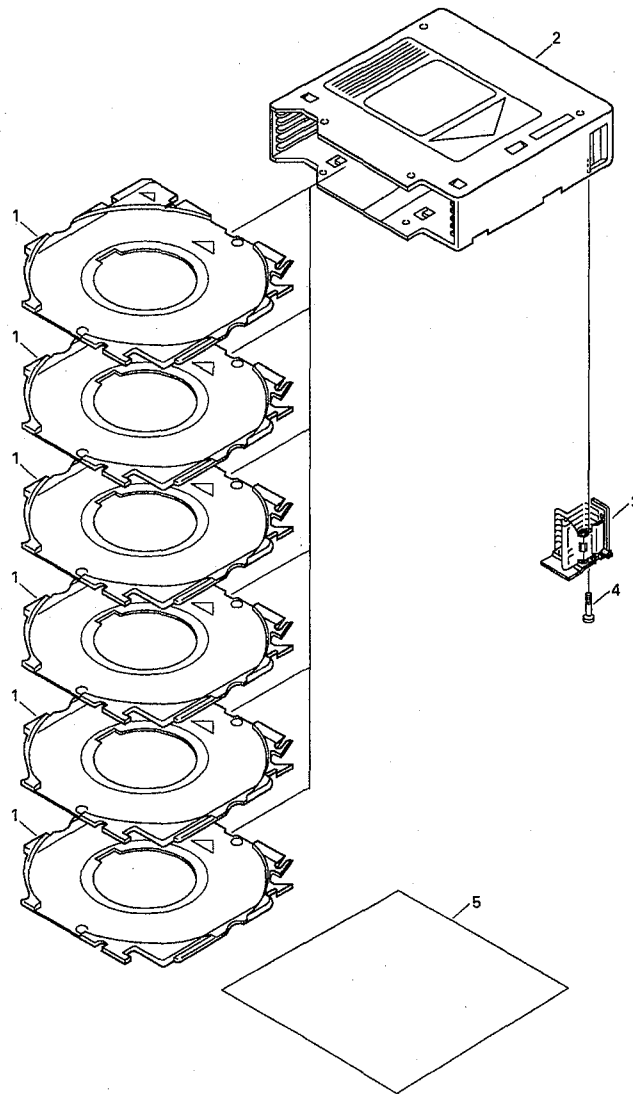


Fig.1

● Parts List

Mark No.	Description	Part No.
1	Tray Unit	CXA5484
2	Case Unit	CXA5479
3	Bracket Assy	CXA5480
4	Screw(M2×13)	CBA1272
5-1	Owner's Manual	CRD1639
5-2	Label	CRW1248

● CD Mechanism Unit(Parts List:Page 1-27)

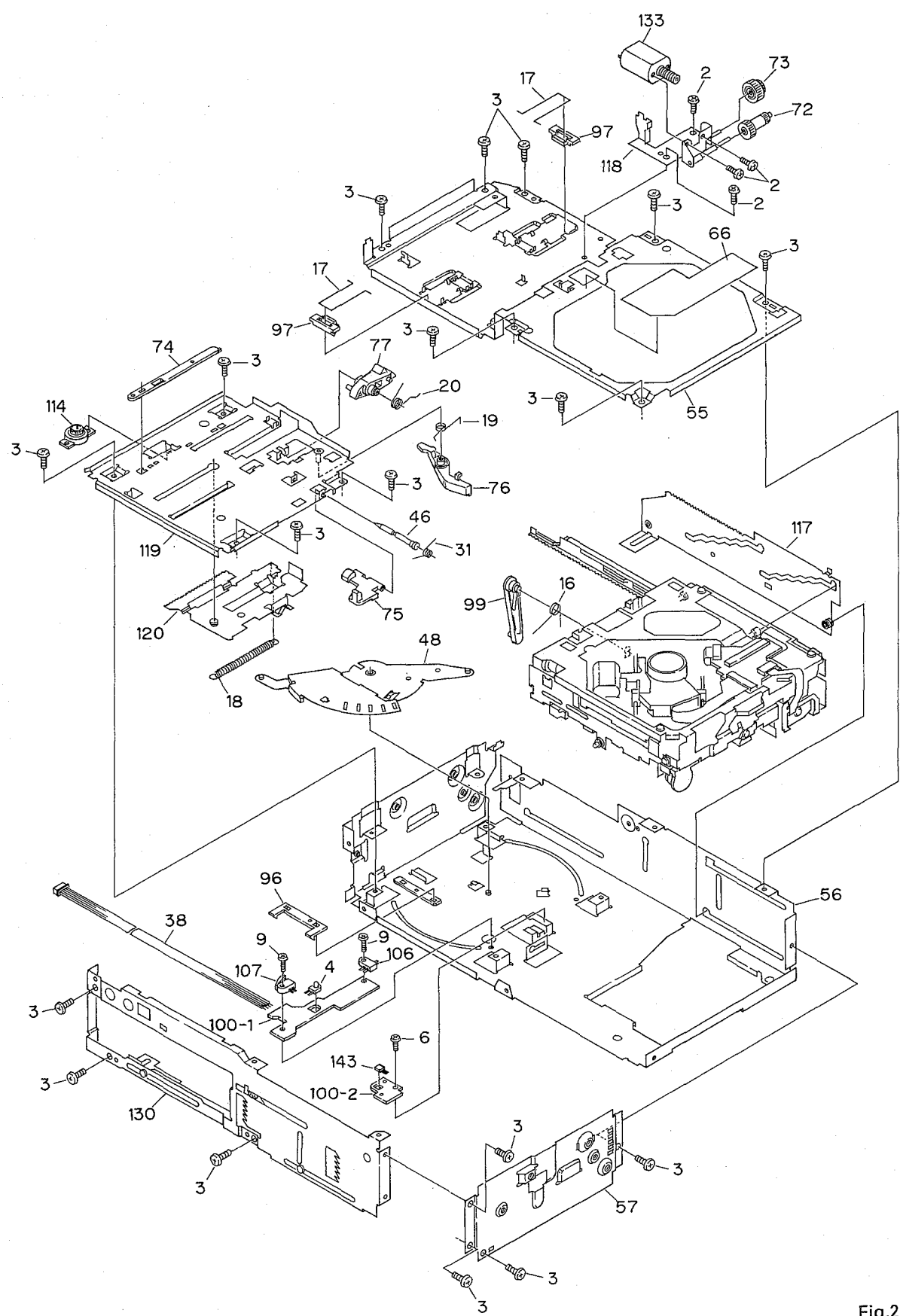


Fig.2

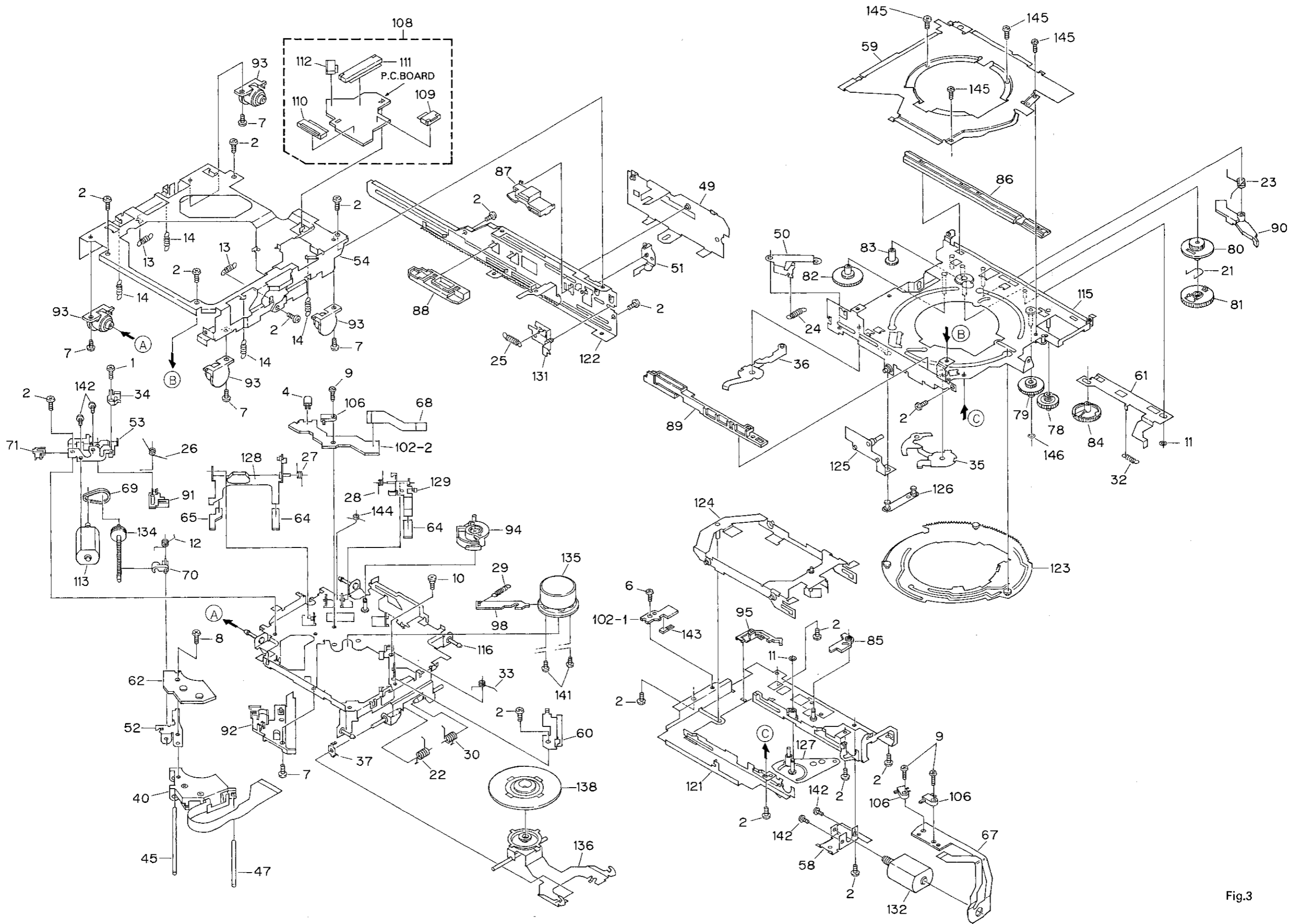


Fig.3

● Chassis(Parts List:Page 1-25)

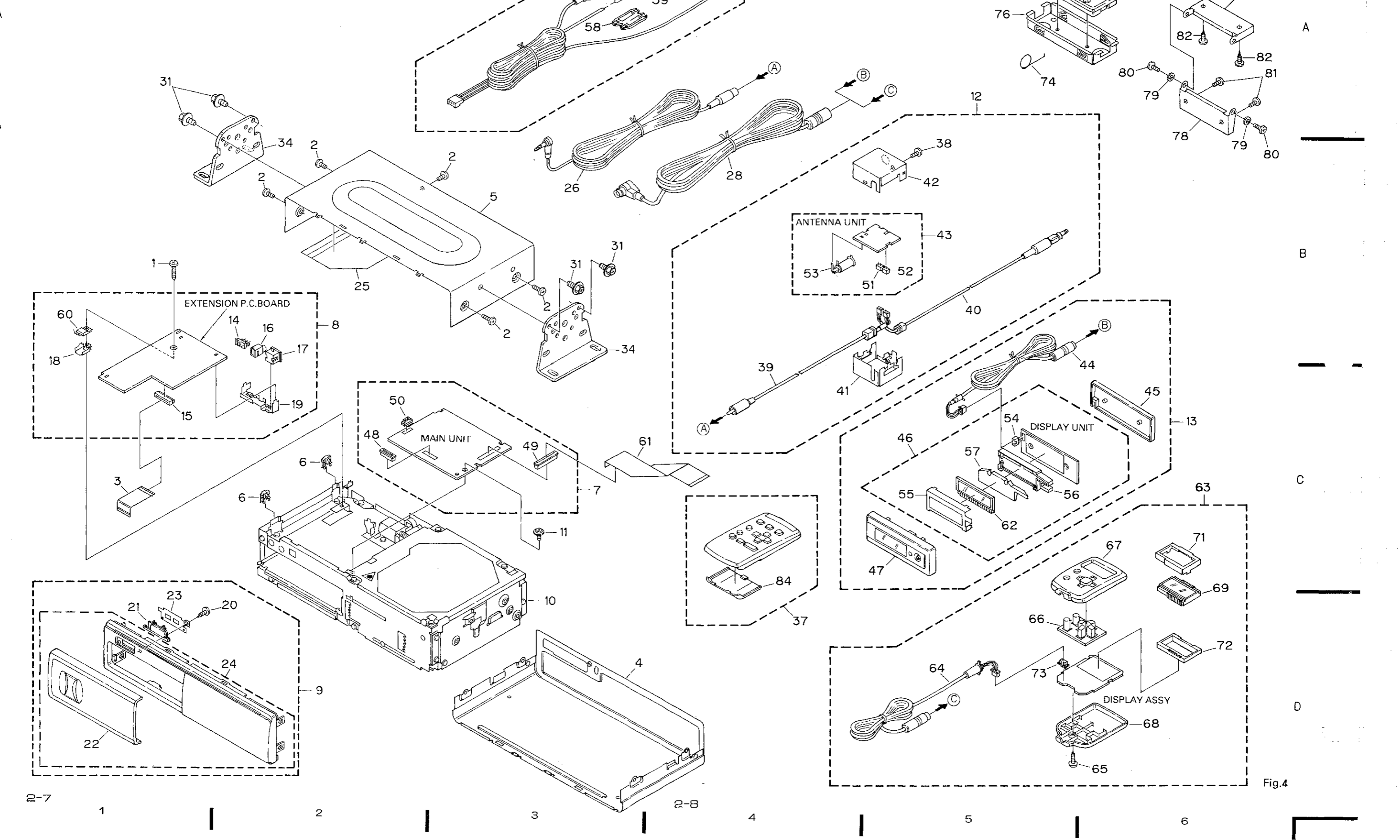


Fig.4

2. PACKING METHOD

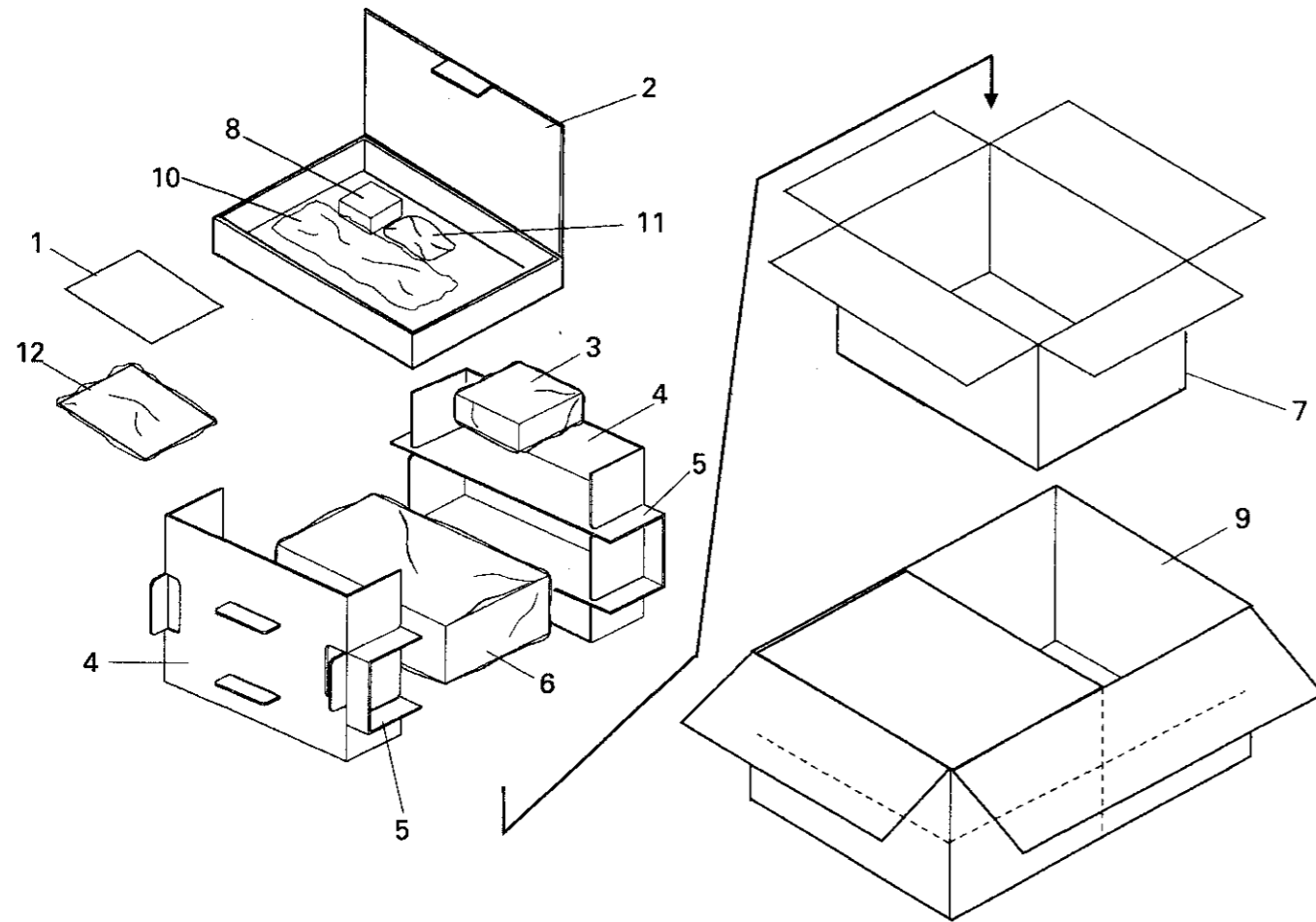


Fig.5

● Owner's Manual

Part No.	Model	Language
CRD1805	CDX-FM67/UC	English, French
CRD1806	CDX-FM67/EW	English, Italian, French, German, Dutch
CRD1807	CDX-FM67/EW	Spanish, Portuguese, Swedish, Norwegian, Finnish
CRD1808	CDX-FM63/UC	English, French

● Parts List

*: Non spare part

Mark No.	Description	CDX-FM67/UC	CDX-FM67/EW	CDX-FM63/UC
		Part No.	Part No.	Part No.
1	Owner's Manual	CRD1805	CRD1808
2	Sub Carton	CHG2523	CHG2524	CHG2525
3	Magazine Assy	CXA5483	CXA5483	CXA5483
4	Protector	CHP1677	CHP1677	CHP1677
5	Protector	CHP1661	CHP1661	CHP1661
6	Polyethylene Bag	CEG1185	CEG1042	CEG1185
7	Carton	CHG2520	CHG2521	CHG2522
8	Antenna Assy	CWM4158	CWM4158	CWM4158
9	Contain Box	CHL2520	CHL2521	CHL2522
10	Accessory Assy	CEA2038	CEA2039	CEA2041
10-1	Cord(Antenna)	CDE4289	CDE4289	CDE4289
10-2	Cord(Power Supply)	CDE4299	CDE4300	CDE4299
10-3	Cord(Display)	CDE4541	CDE4541	CDE4541
10-4	Screw Assy	CEA1962	CEA1962	CEA1962
10-4-1	Screw(×4)	CBA1295	CBA1295	CBA1295
*	10-4-2 Polyethylene Bag	E36-615	E36-615	E36-615
10-4-3	Screw(×4)	HMB60P500FMC	HMB60P500FMC	HMB60P500FMC
10-4-4	Screw(×4)	HMF40P080FZK	HMF40P080FZK	HMF40P080FZK
10-4-5	Nut(×4)	NF60FMC	NF60FMC	NF60FMC
10-5	Screw Assy	CEA1965	CEA1964
*	10-5-1 Polyethylene Bag	CEG-127	CEG-127
10-5-2	Screw(×2)	PMS30P050FZK	BMZ40P060FZK
10-5-3	Screw(×2)	BNC40P120FZK
10-5-4	Screw(×2)	BPZ30P050FZK
10-5-5	Washer(×2)	WG40FZK
*	10-6 Polyethylene Bag	CEG-158	CEG-158	CEG-158
*	10-7 Polyethylene Bag	CEG-158
10-8	Battery	CEX1006	CEX1006
10-9	Angle(×2)	CNB1874	CNB1765	CNB1874
10-10	Bracket	CNC5116
10-11	Fastener	CNM3629	CNM3629	CNM1716
10-12	Fastener	CNM3630	CNM3630	CNM1717
10-13	Fastener	CNM3872	CNM3872
10-14	Fastener	CNM4041	CNM4041
10-15	Clamper	CNV3751	CNV3751	CNV3751
10-16	Bracket	CNS3313
10-17	Remote Control Assy	CXA7036	CXA7028
10-18	Spring	CBH-865
*	10-19 Polyethylene Bag	E36-622	E36-622	E36-622
*	10-20 Cushion	CNM3182
10-21	Bracket	CNC5114
10-22	Bracket	CNC5115
11	Display Assy	CXA6961	CXA6962	CXA7558
12-1	Polyethylene Bag	CEG1116
12-2	Owner's Manual	CRD1806
12-3	Owner's Manual	CRD1807
*	12-4 Warranty Card	CRY1071

● Wa

① RF No

REFO→

② CH

③ CH Test

REFO→

REFO→

④ CH

⑤ CH Test

REFO→

REFO→

⑥ CH

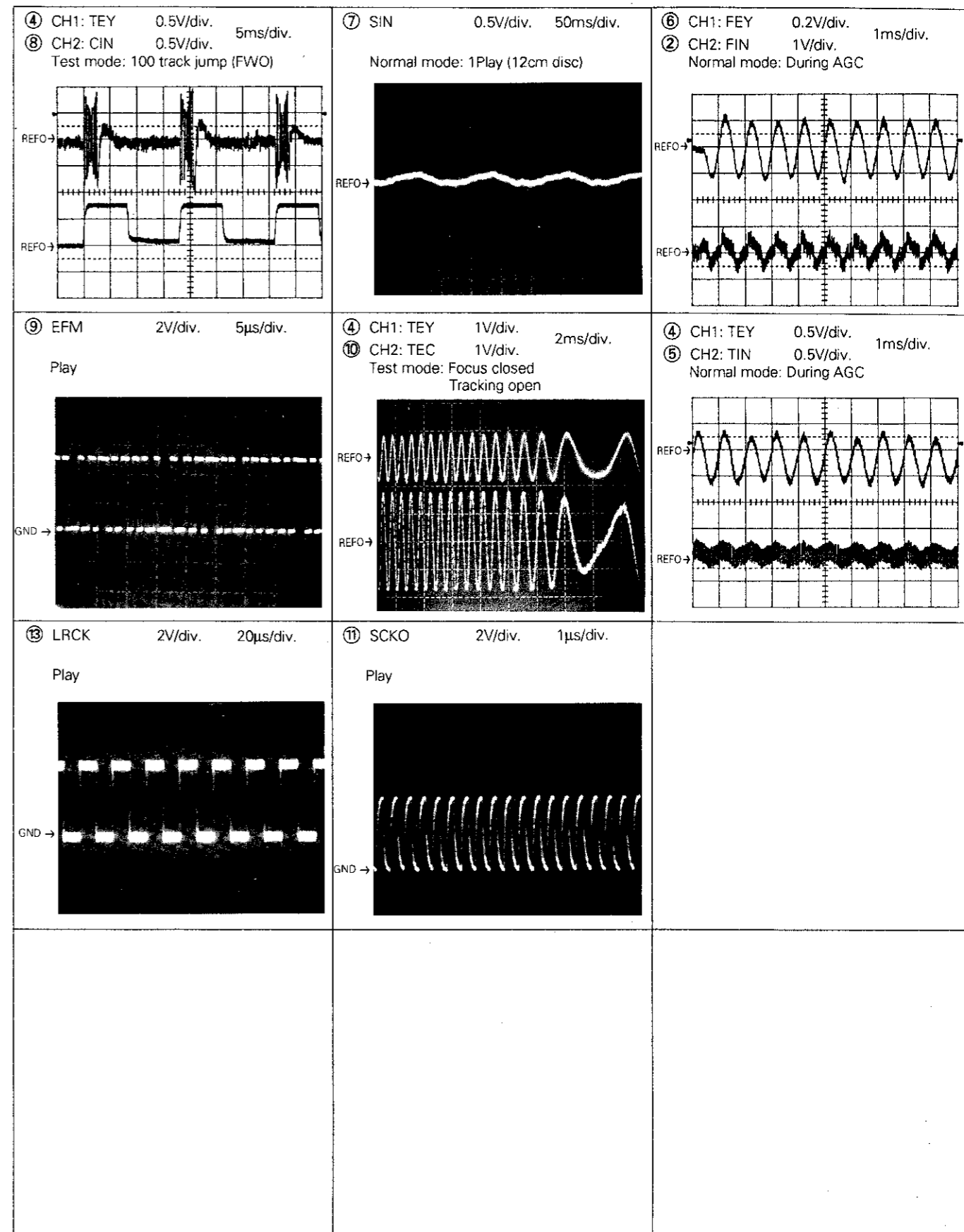
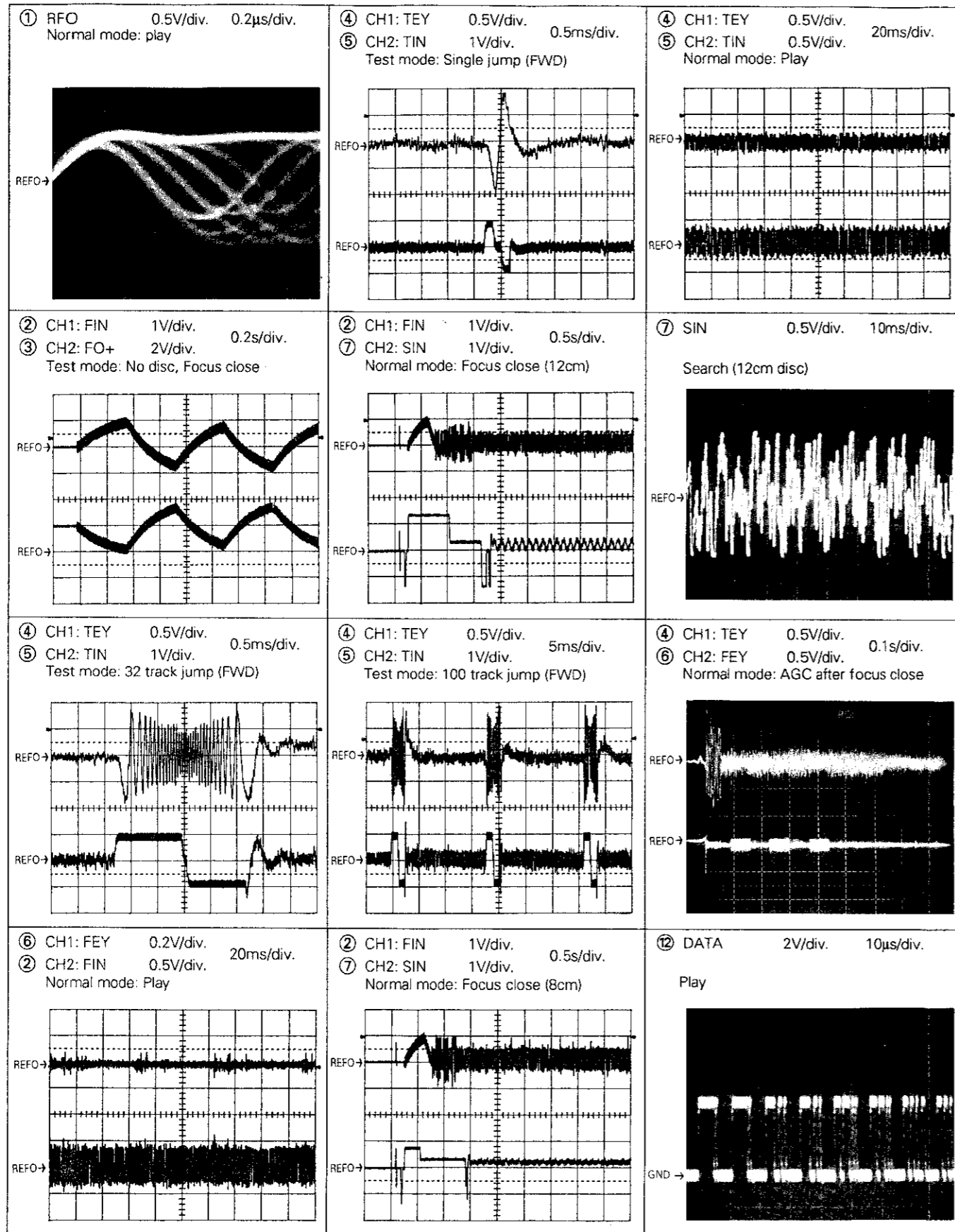
② CH Not

REFO→

REFO→

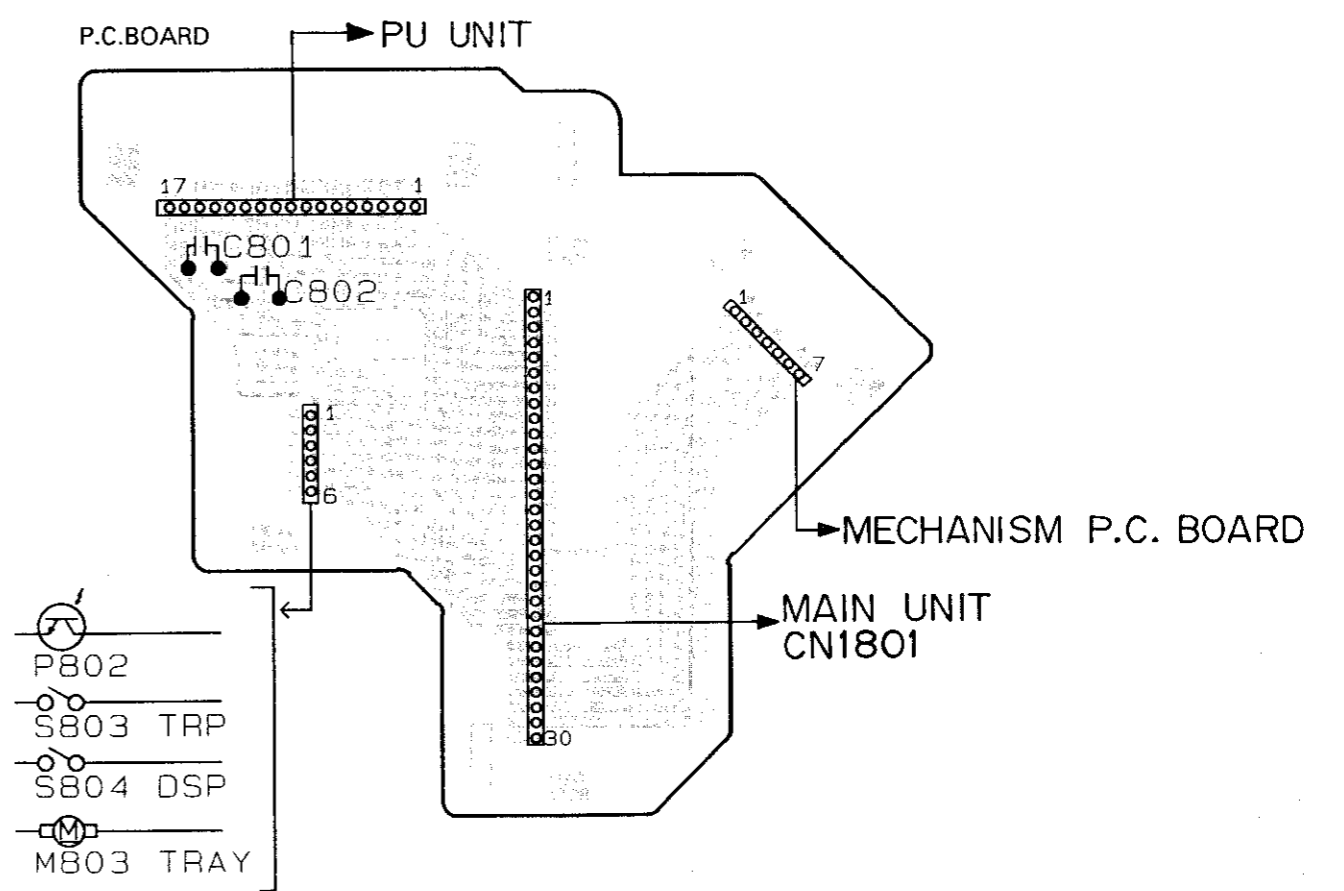
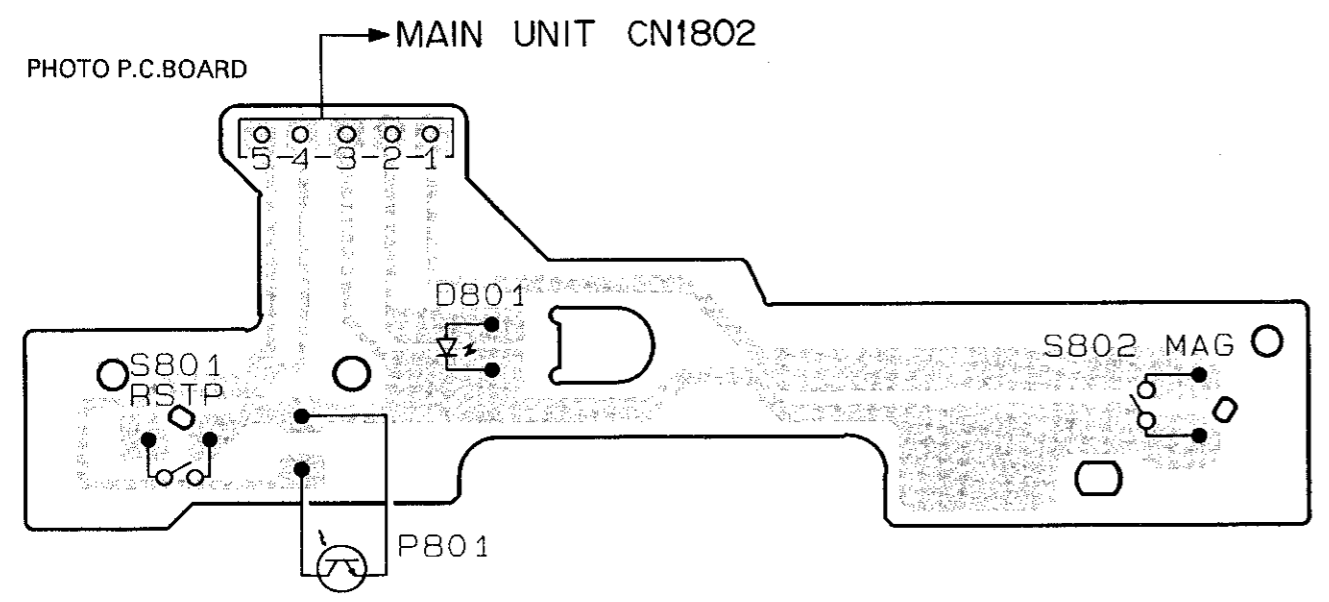
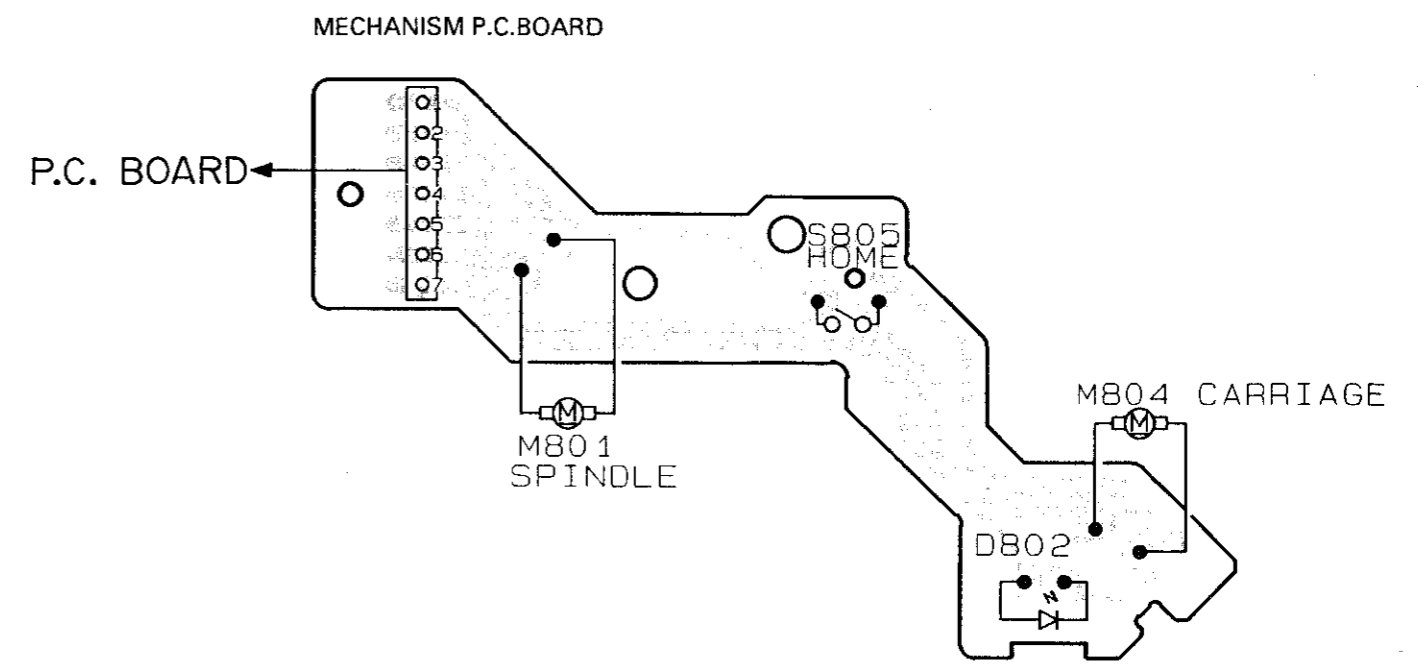
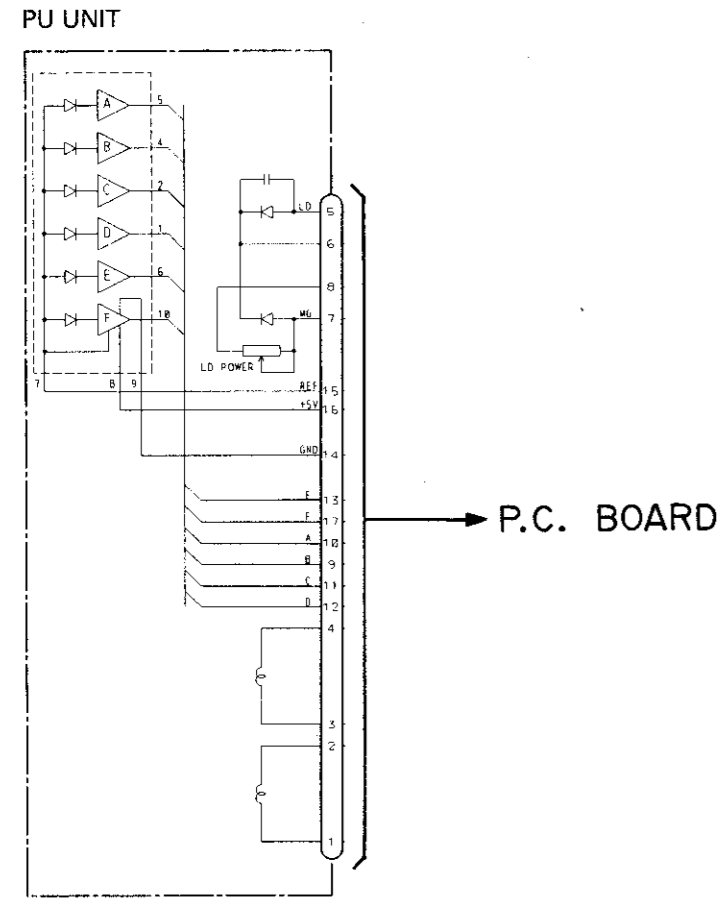
Note: 1. The encircled numbers denote measuring points in the circuit diagram:
 2. Reference voltage
 REFO: 2.5V

● Waveforms



3. CONNECTION DIAGRAM(1)

● CDX-FM67



4 CARRIAGE

P.C. BOARD

- IC, Q ADJ
- VR1001
- VR1002
- VR1003
- VR1004
- IC1801
- Q1801
- Q1802
- IC1702
- Q1701
- IC1001
- IC1201
- IC1701
- Q1001
- IC1601
- IC1603
- Q1708
- Q1707
- IC1401
- Q1709
- IC1602
- IC1704
- Q1401

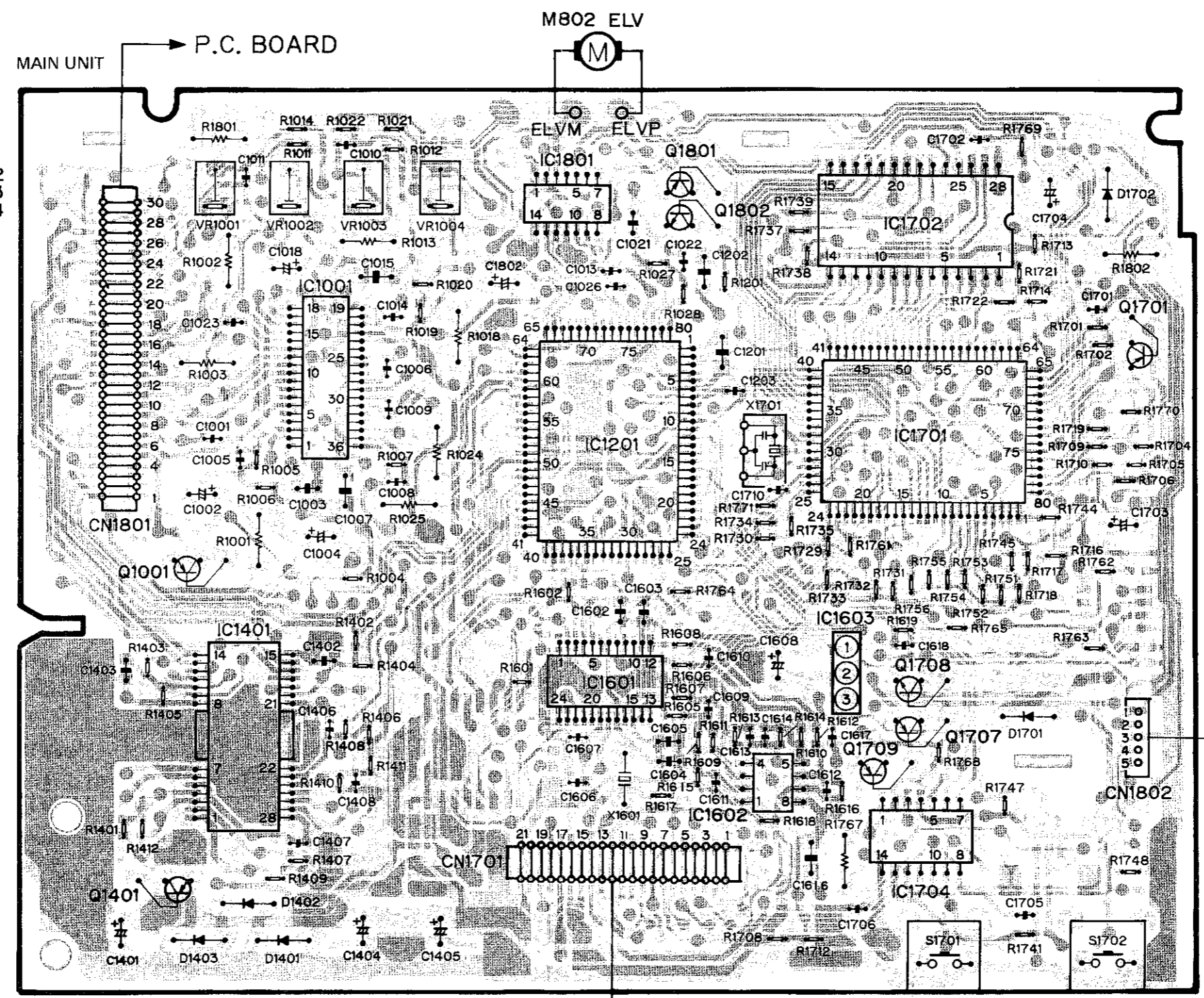


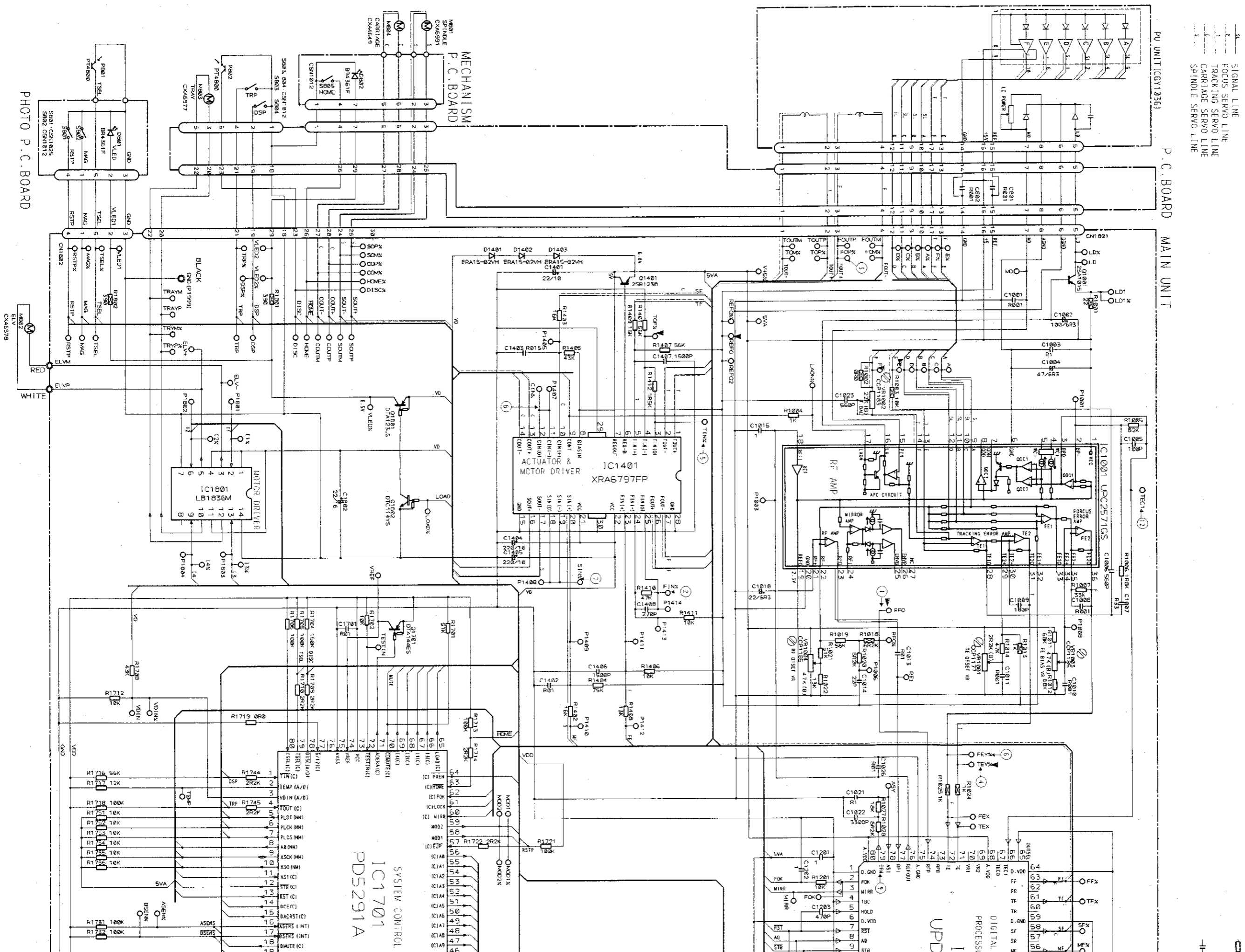
PHOTO P.C. BOARD

EXTENSION P.C. BOARD
CN4301

Fig.6

4. SCHEMATIC CIRCUIT DIAGRAM(1)

● CDX-FM67



— SIGNAL LINE
 — FOCUS SERVO LINE
 — TRACKING SERVO LINE
 — CARRIAGE SERVO LINE
 — SPINDLE SERVO LINE

PHOTO P.C. BOARD

MECHANISM P.C. BOARD

P.C. BOARD

MAIN UNIT

1

2

3

4

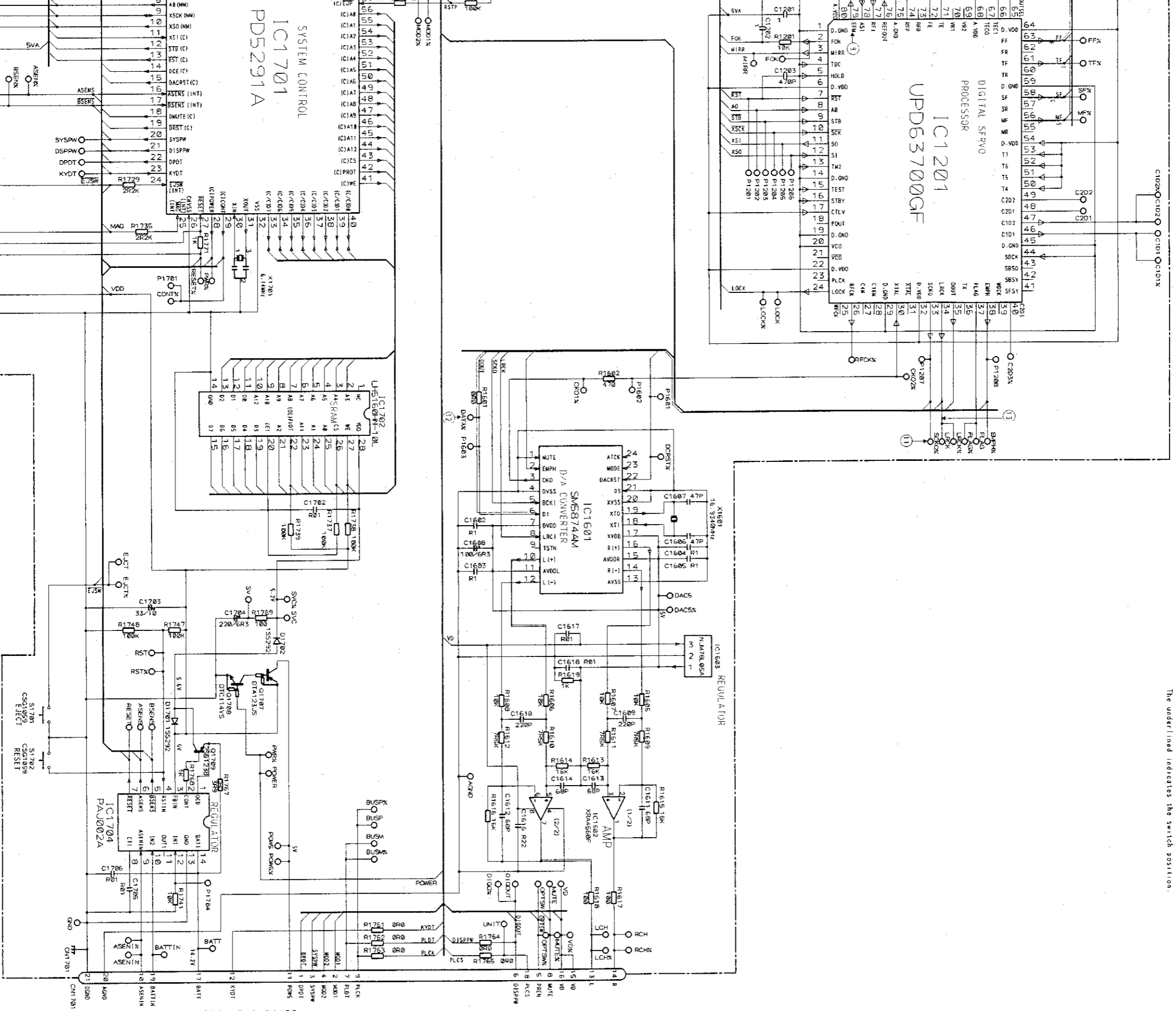
5

2-17

NOTE:
 □ Symbol indicates a resistor.
 No differentiation is made between chip resistors and discrete resistors.
 ○ Symbol indicates a capacitor.
 No differentiation is made between chip capacitors and discrete capacitors.

Decimal points for resistor and capacitor fixed values are expressed as:
 2.2-2R2
 0.022-R022

SWITCHES:
 P.C. BOARD
 MECHANISM SWITCH-ON-OFF
 S805: HOME SWITCH-ON-OFF
 PHOTO P.C. BOARD
 S801: RSTP SWITCH-ON-OFF
 S802: MAG SWITCH-ON-OFF
 MISCELLANEOUS
 S803: TRP SWITCH-ON-OFF
 S804: DSP SWITCH-ON-OFF
 The underlined indicates the switch position.



EXTENSION P.C. BOARD
 CN4301

Fig.7

5
6
2-18
7
8
9
2-19

NOTE:
 □ Symbol indicates a resistor.
 No differentiation is made between chip resistors and discrete resistors.
 —□ Symbol indicates a capacitor.
 No differentiation is made between chip capacitors and discrete capacitors.

Decimal points for resistor and capacitor fixed values are expressed as:
 2.2-2R2
 0.022-R022

SWITCHES: P.C. BOARD
 MECHANISM SWITCH ON-OFF
 S805: HOME SWITCH ON-OFF
 PHOTO P.C. BOARD
 S801: RSTP SWITCH ON-OFF
 S802: MAG SWITCH ON-OFF
 MISCELLANEOUS
 S803: TRP SWITCH ON-OFF
 S804: DSP SWITCH ON-OFF
 The underlined indicates the switch position.

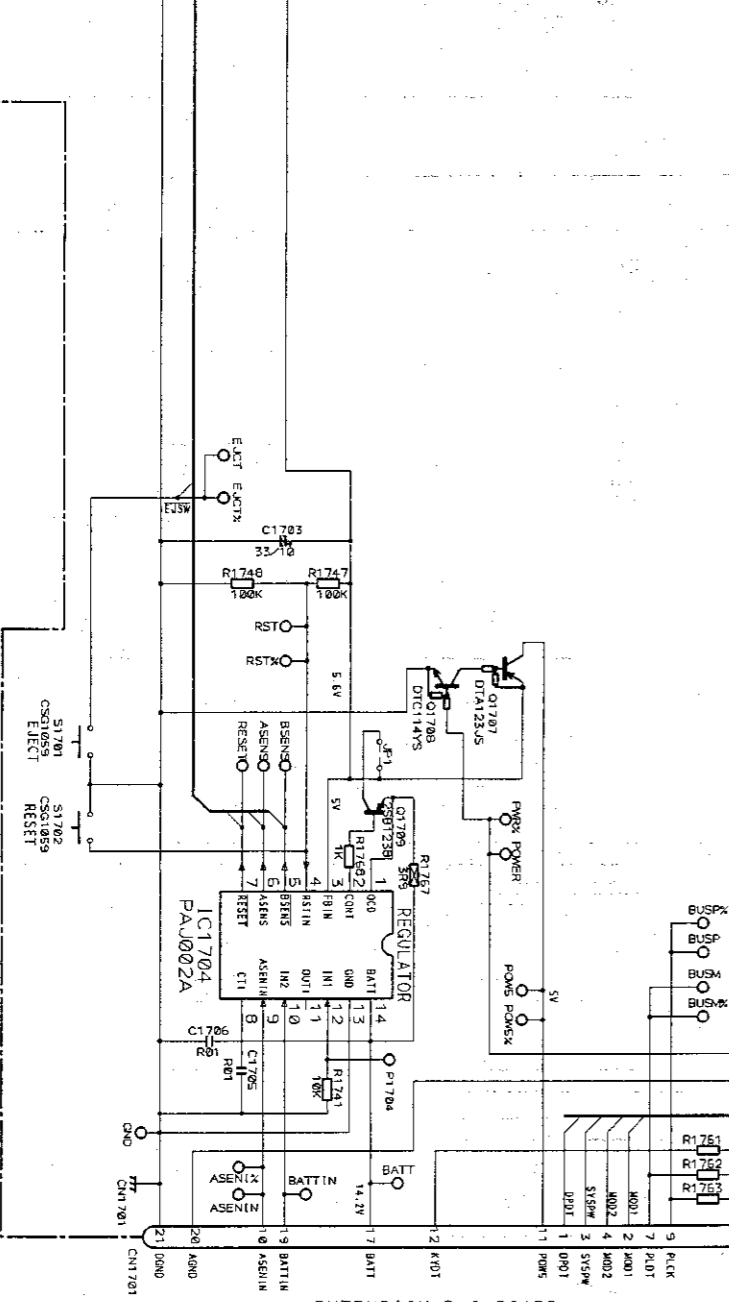
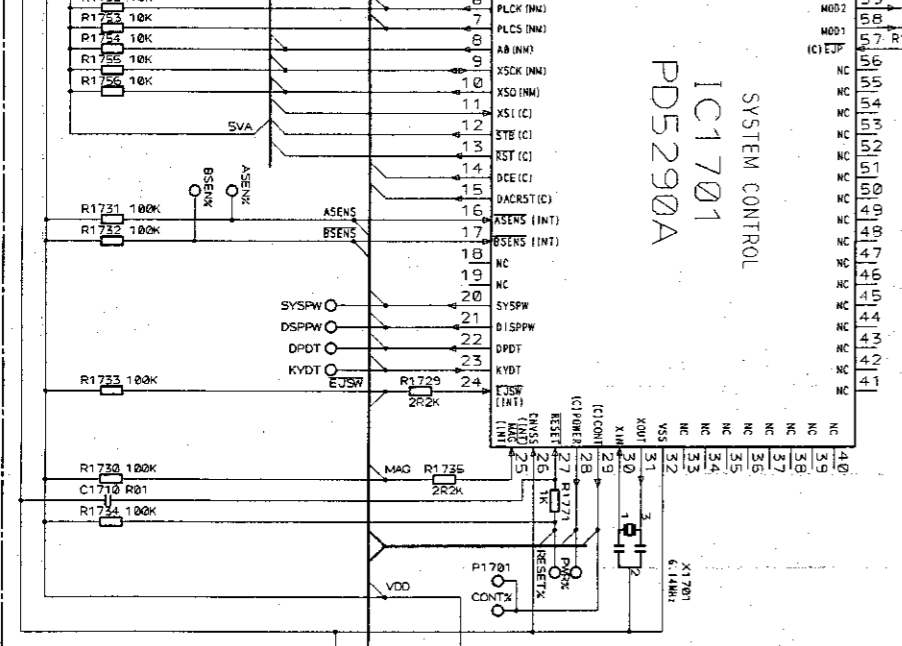
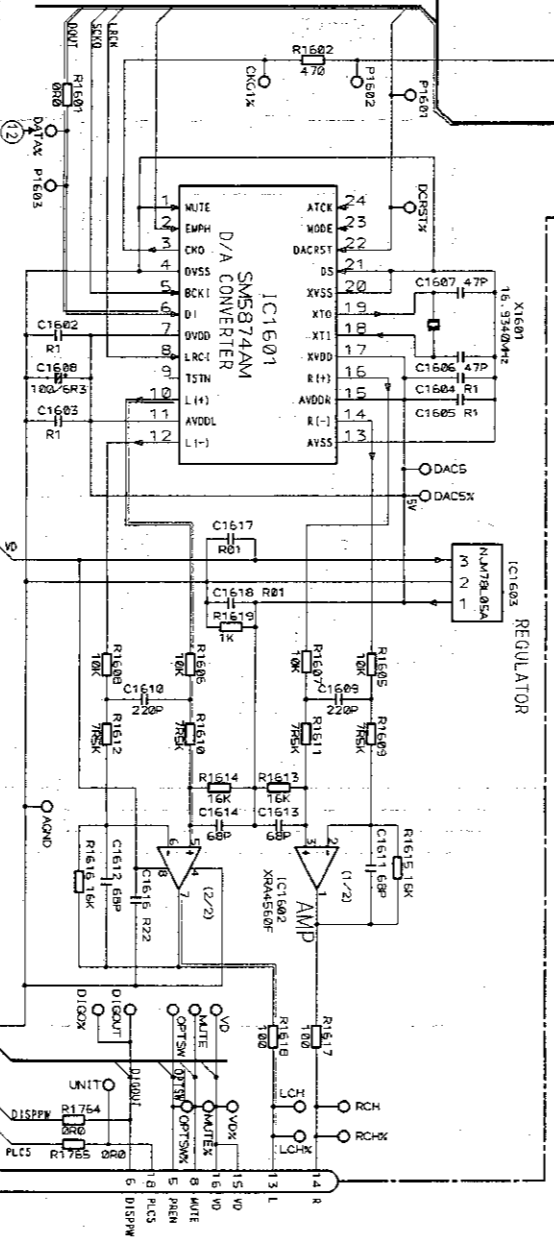
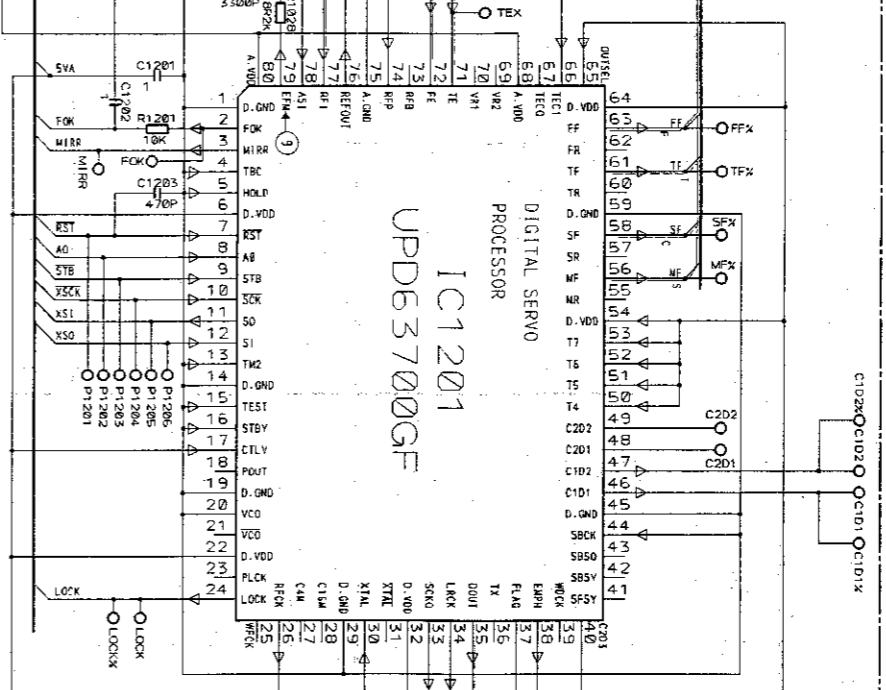
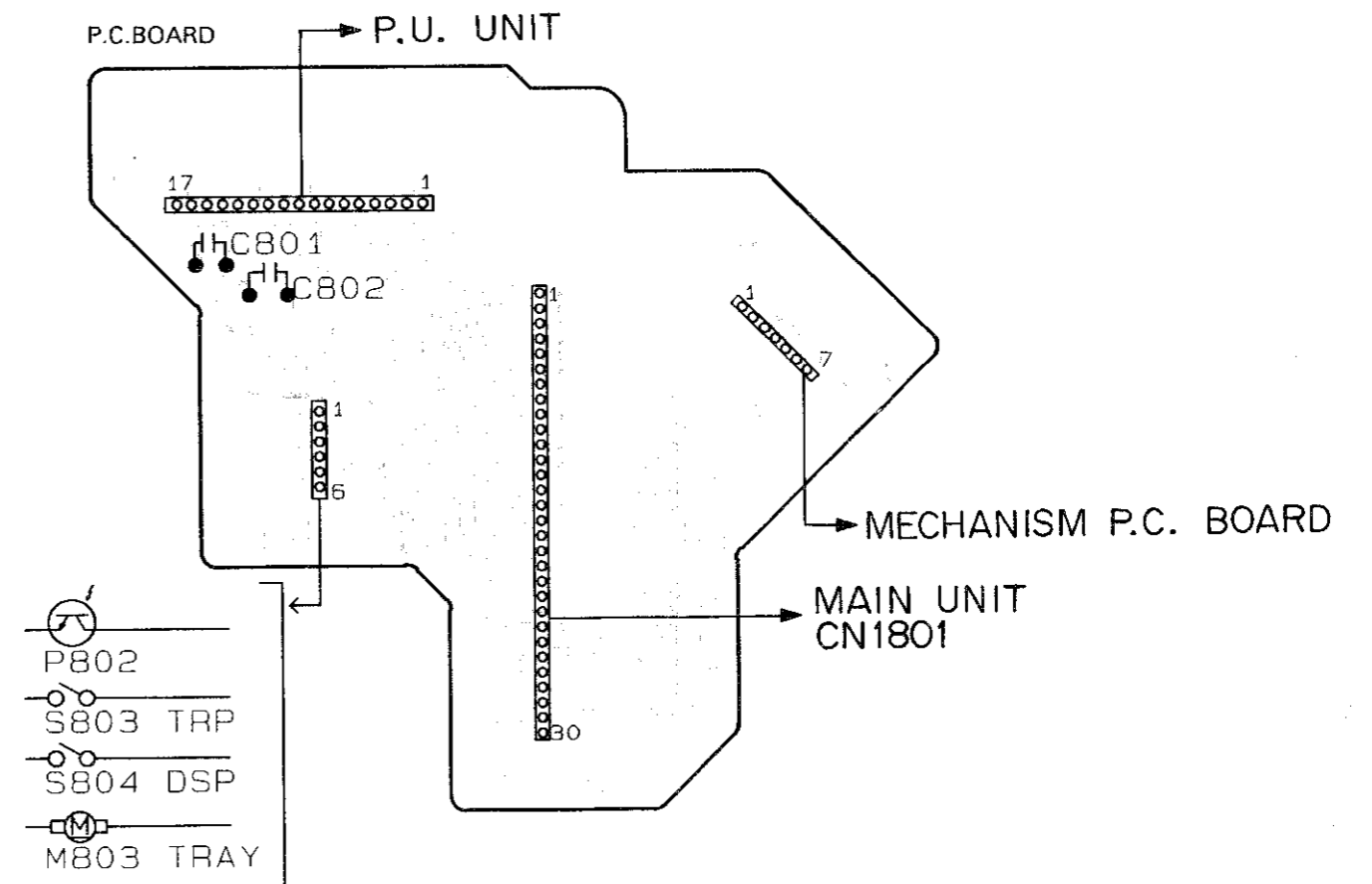
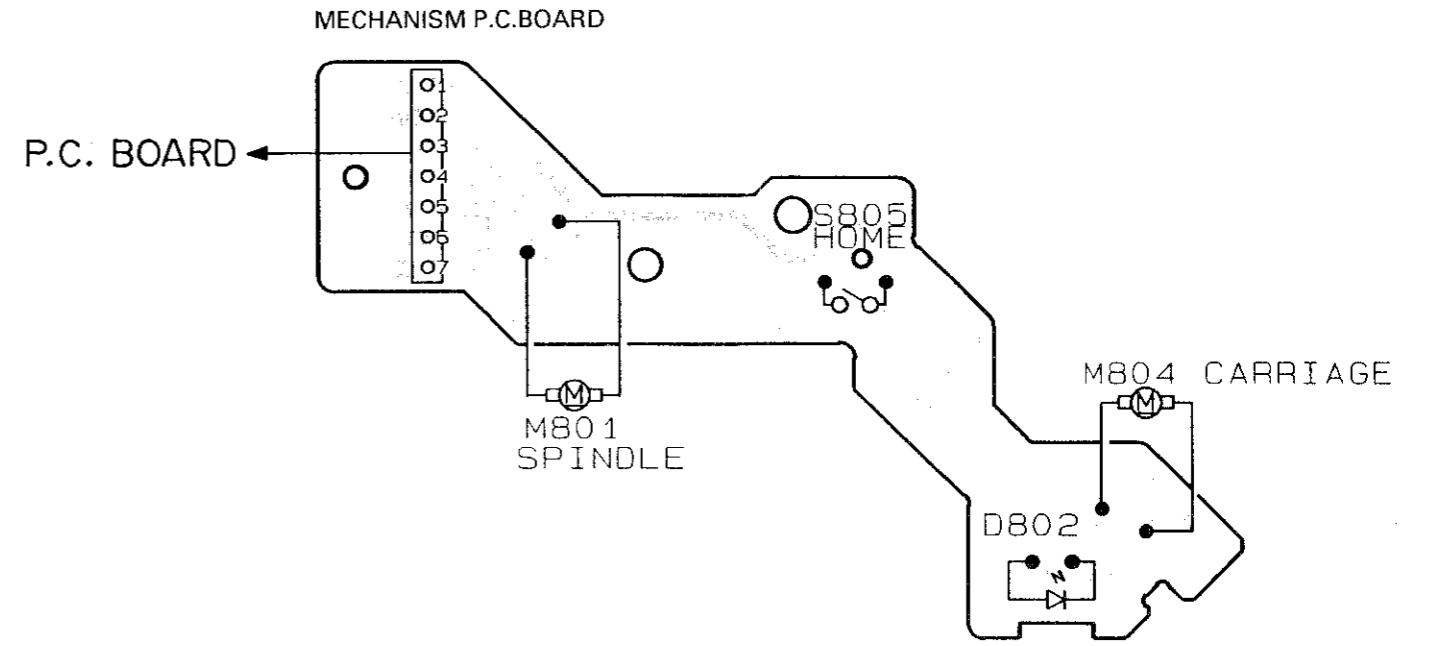
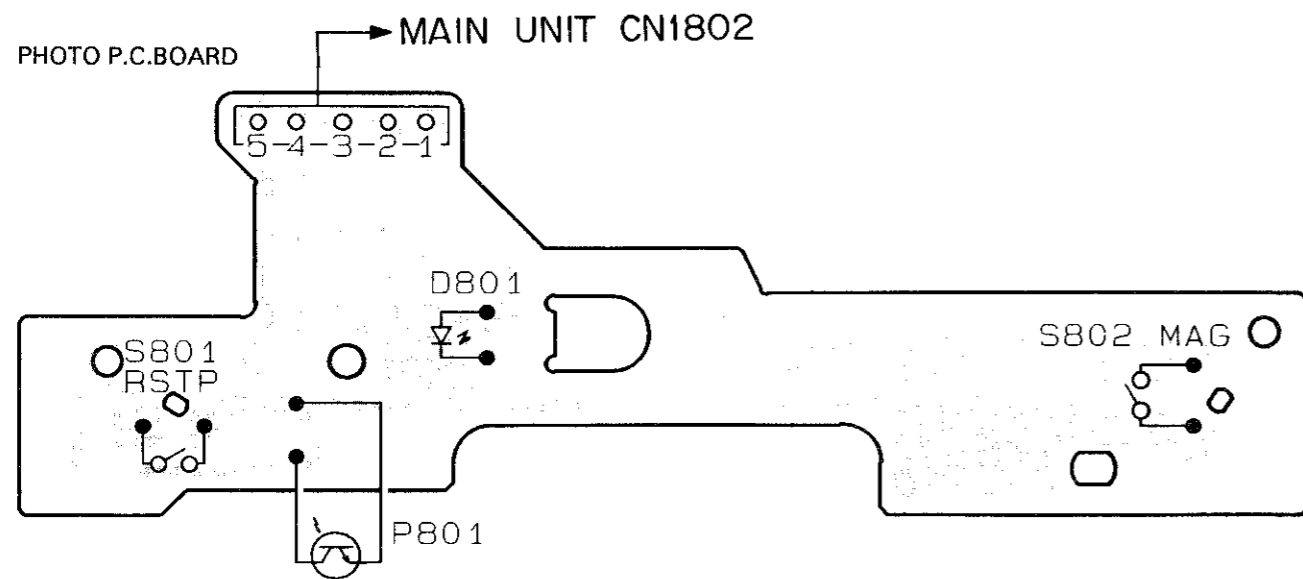
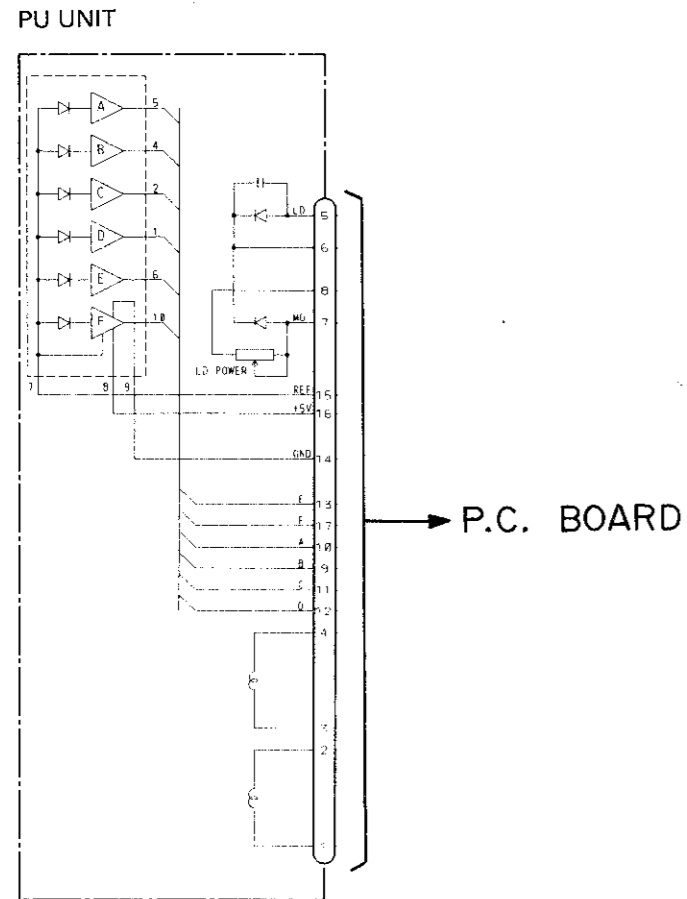


Fig. 8

6. CONNECTION DIAGRAM(2)

● CDX-FM63



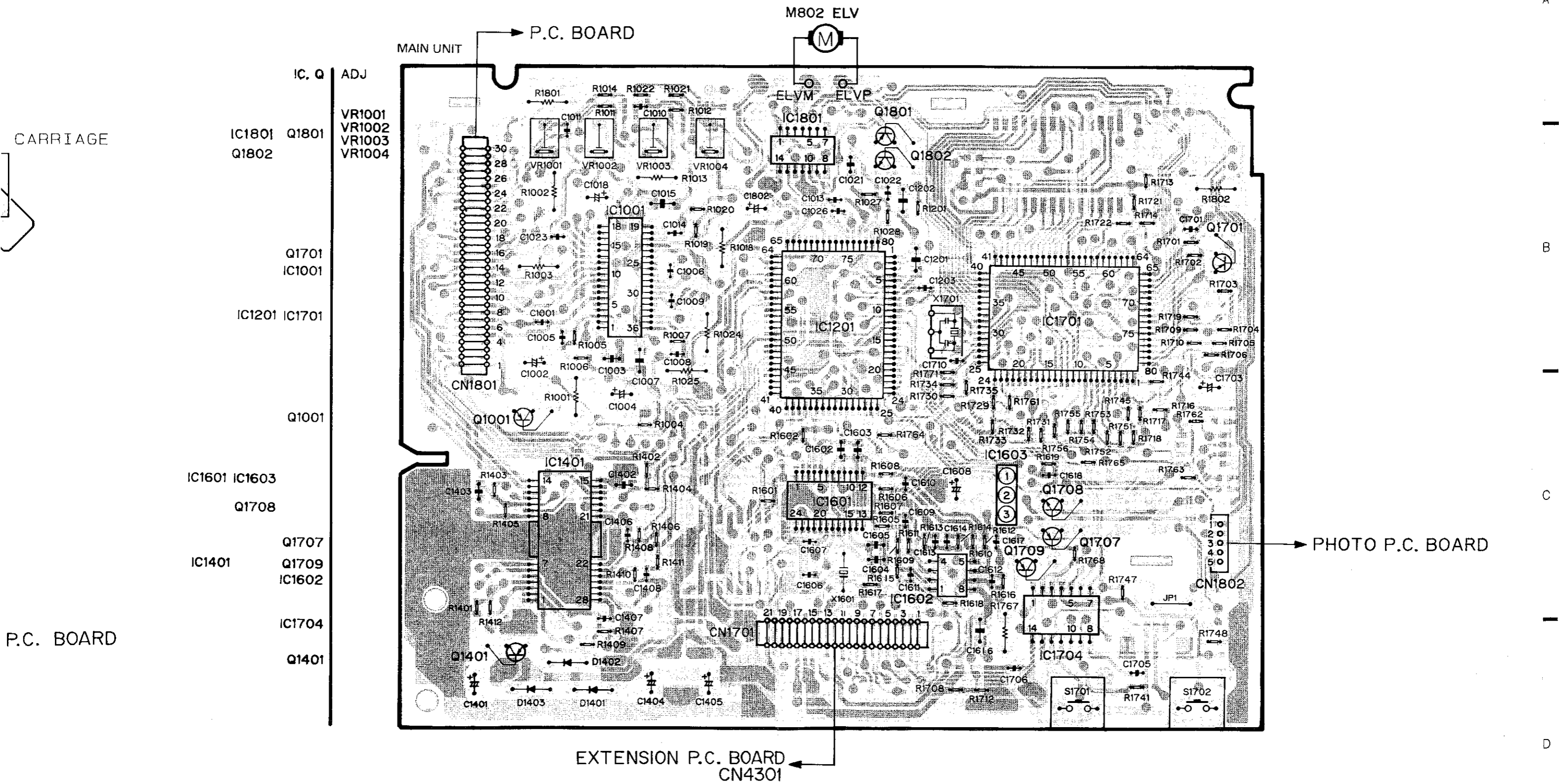
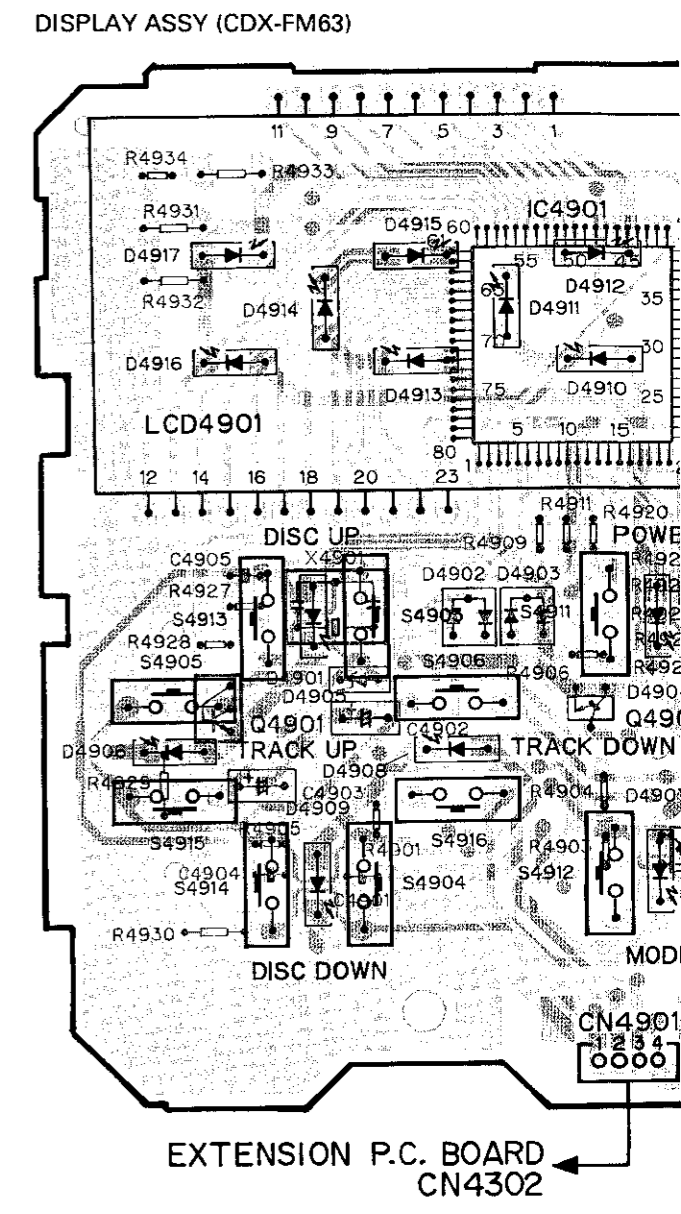
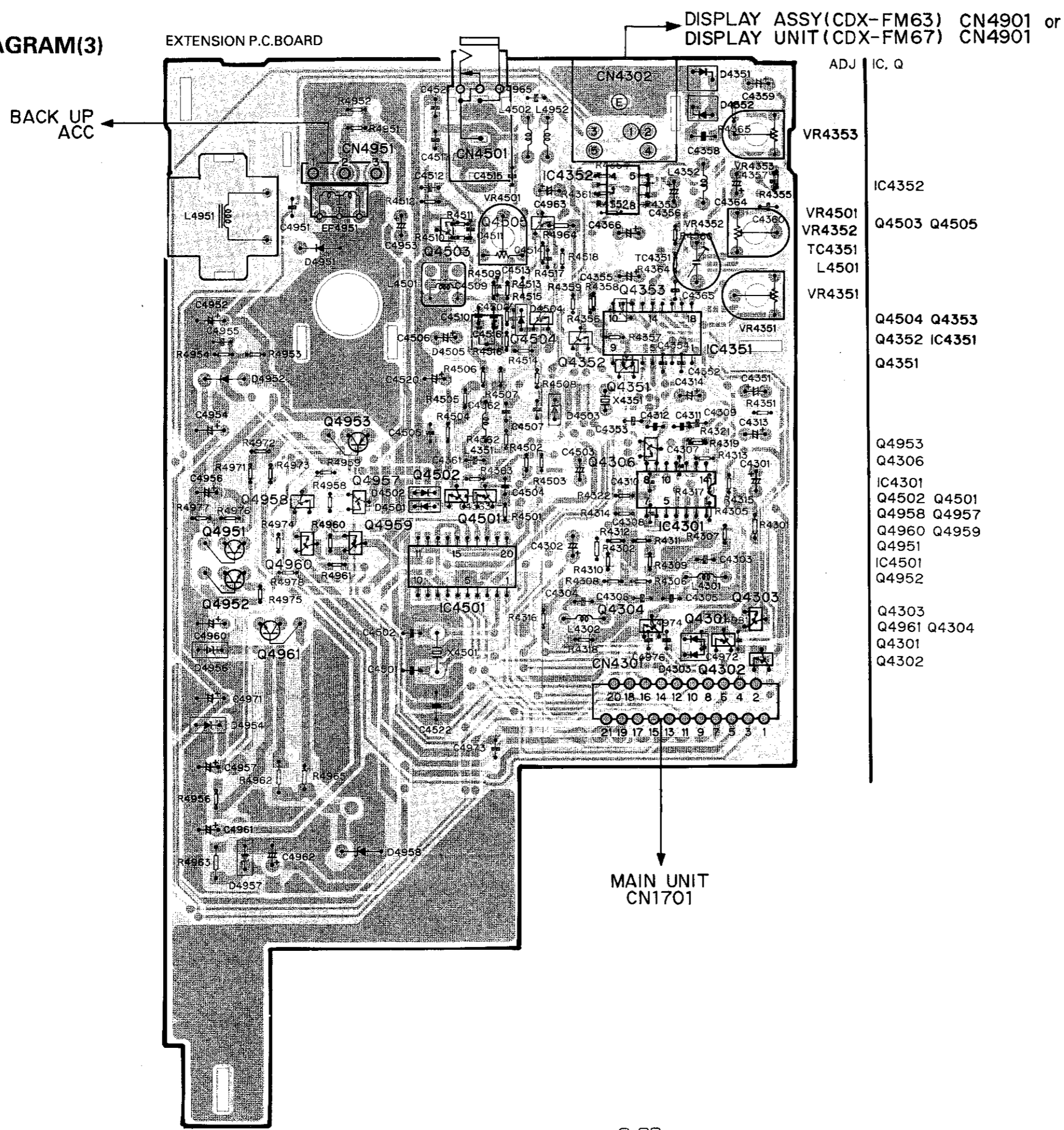
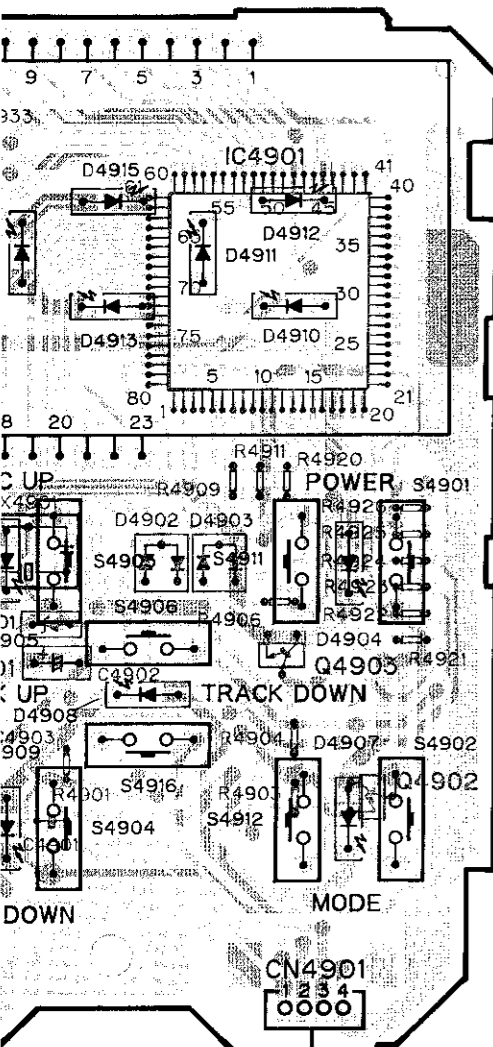


Fig.9

7. CONNECTION DIAGRAM(3)



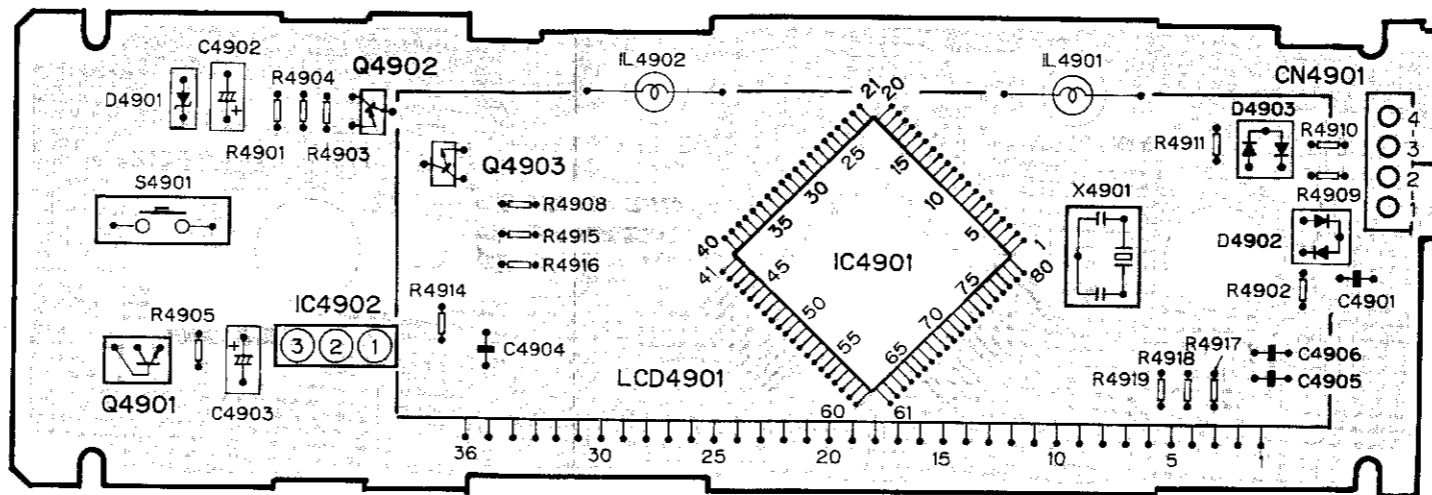


IC, Q
 IC4901
 Q4901
 Q4903
 Q4902

DISPLAY UNIT (CDX-FM67)

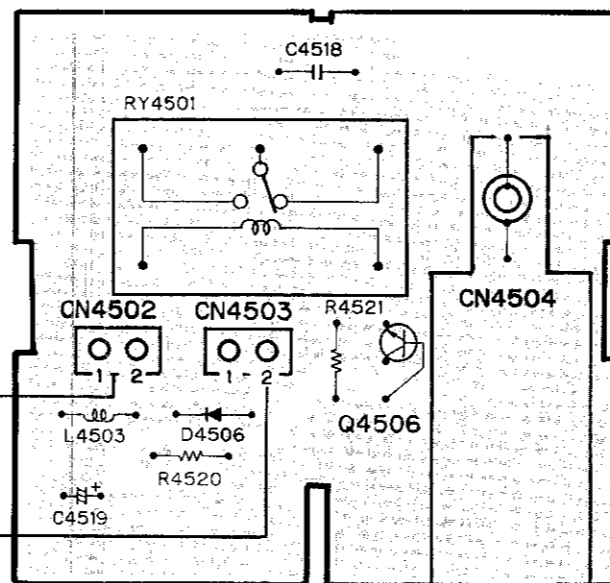
IC, Q Q4901 IC4902 Q4902 Q4903

IC4901



EXTENSION P.C. BOARD
CN4302

ANTENNA UNIT



EXTENSION P.C. BOARD
CN4501

ANTENNA INPUT

Q
 Q4506

Fig.10

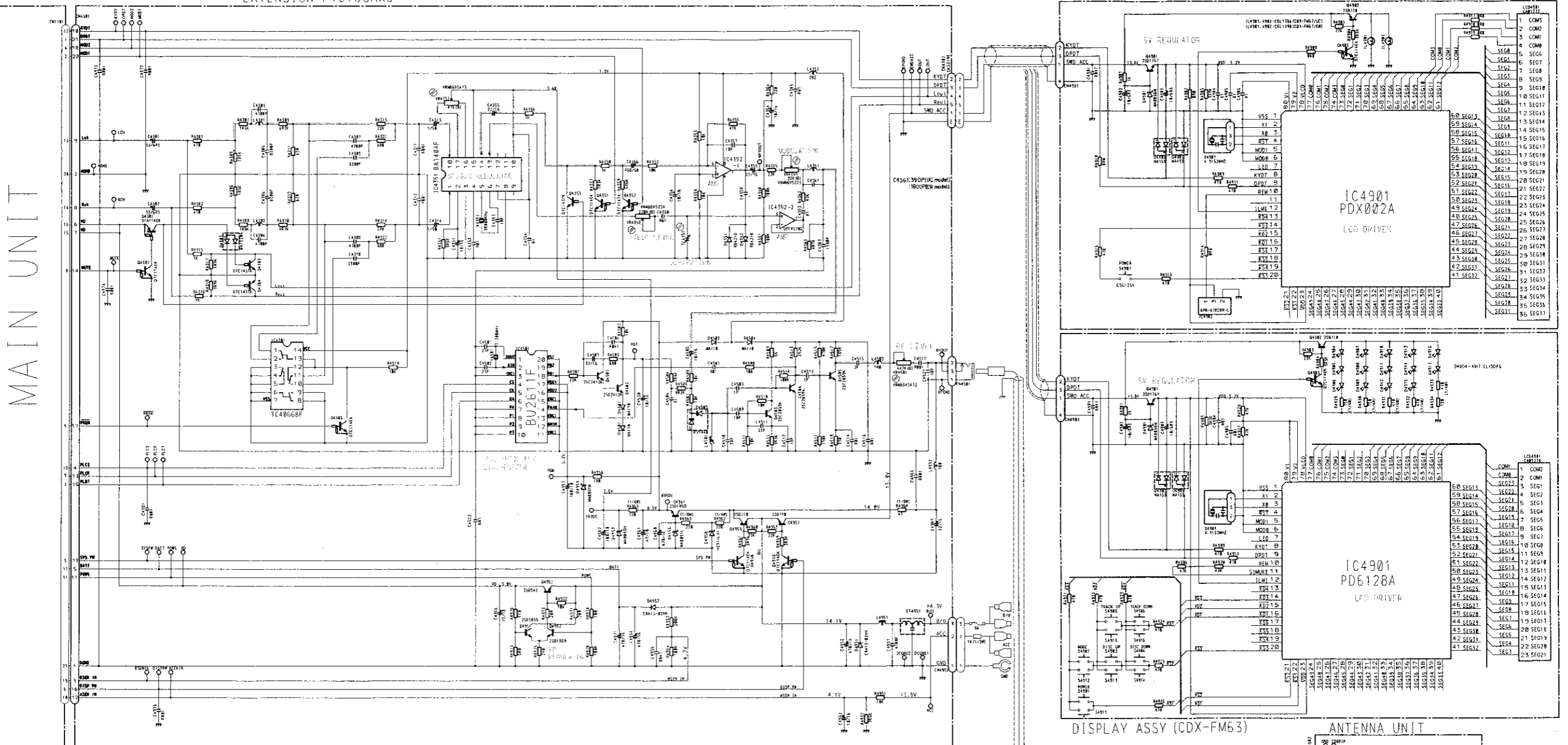
8. SCHEMATIC CIRCUIT DIAGRAM(3)

A

EXTENSION P.C. BOARD

DISPLAY UNIT (CDX-FM67)

A



B

B

C

C

D

D

Fig.11

9. BLOCK DIAGRAM

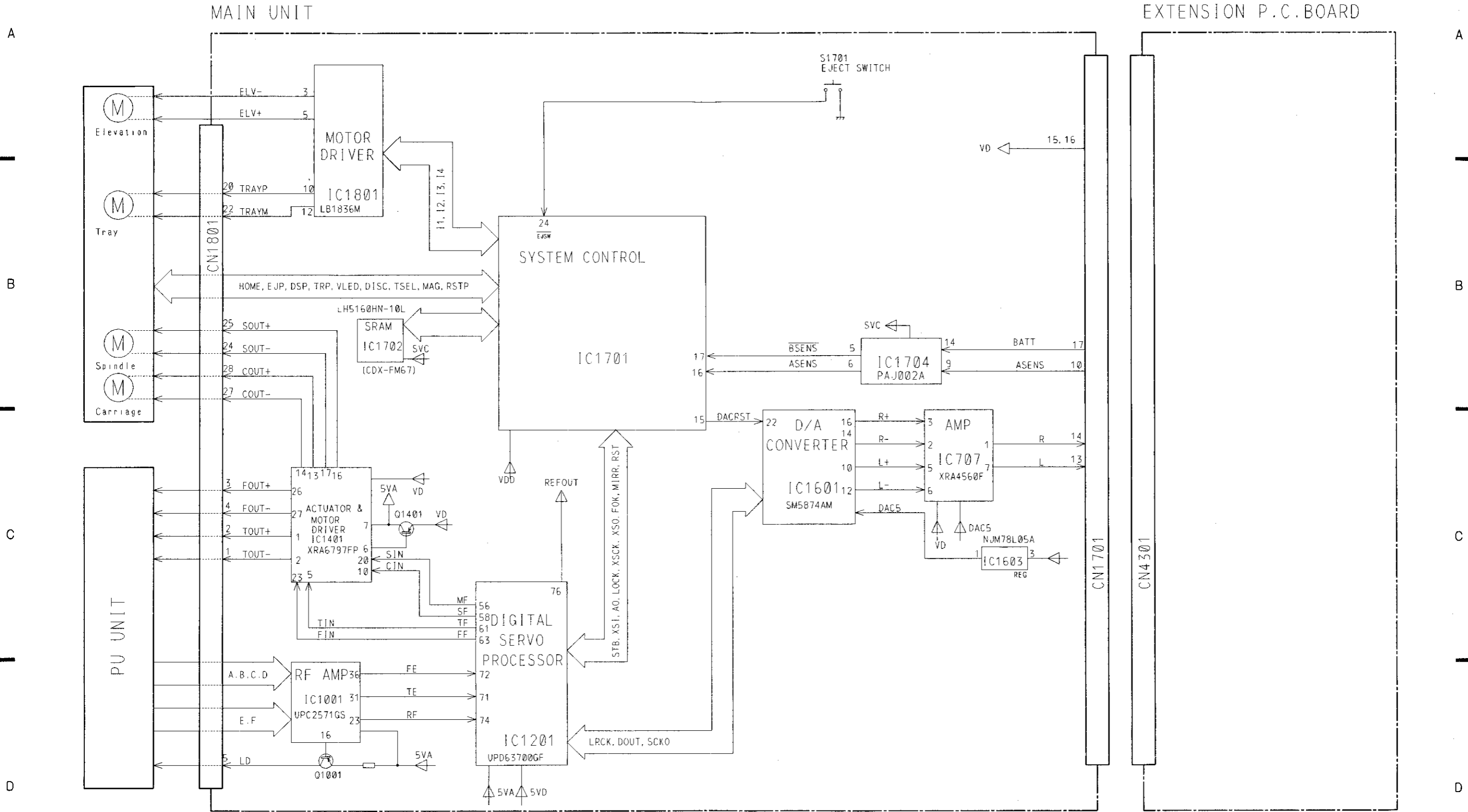


Fig.12

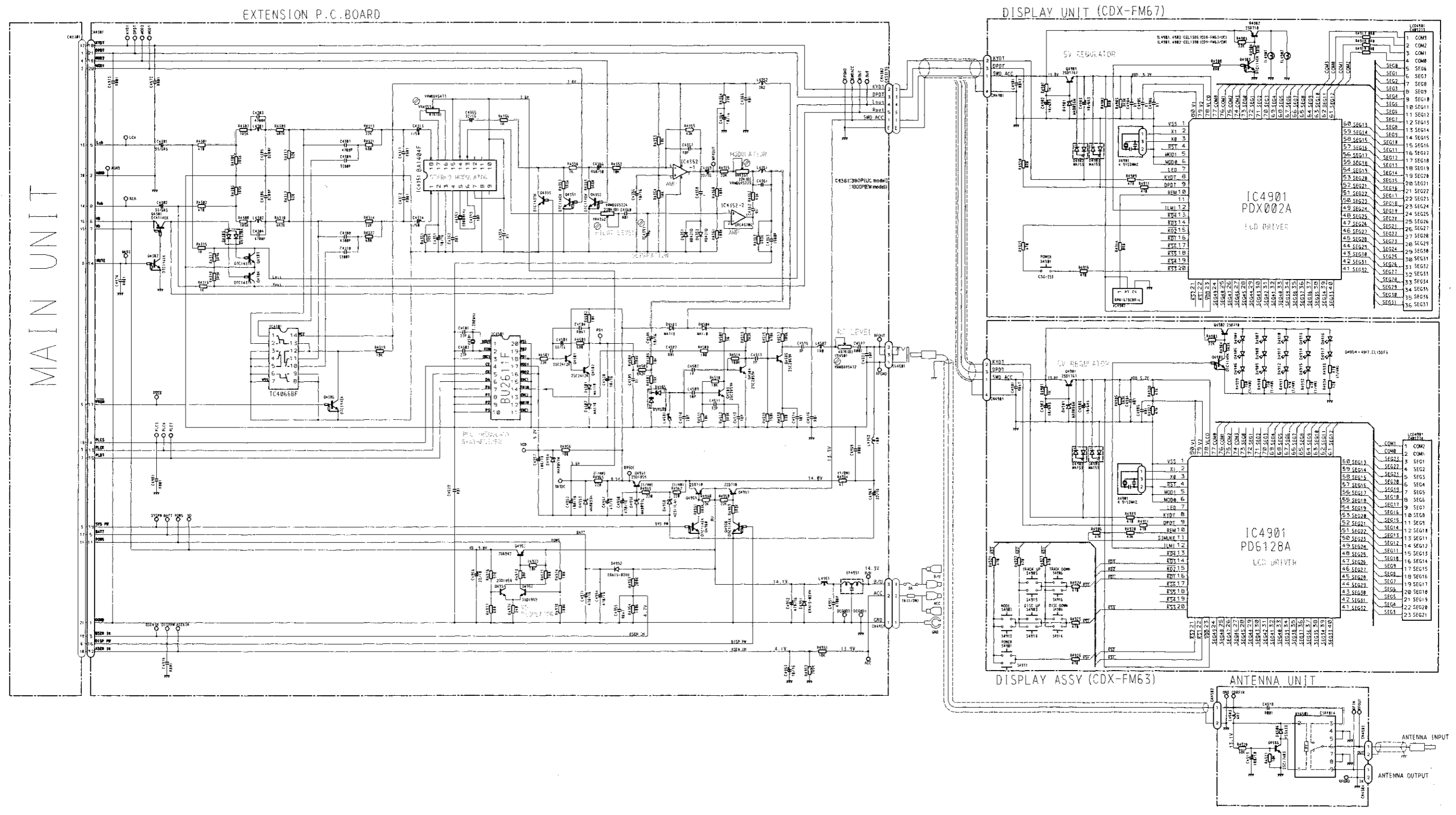
8. SCHEMATIC CIRCUIT DIAGRAM(3)

A

B

C

D



A

B

C

D

Fig.11

9. BLOCK DIAGRAM

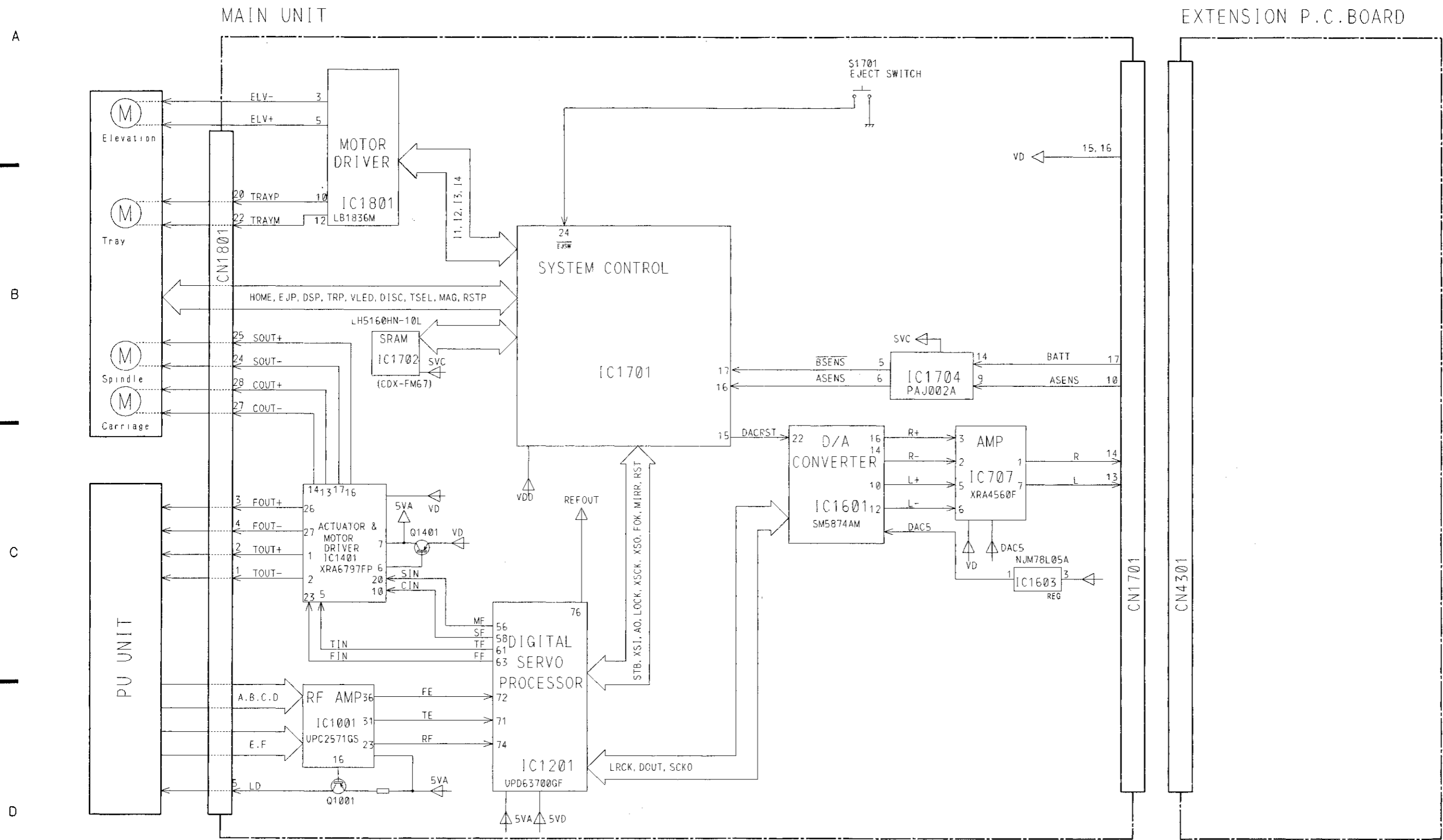


Fig.12

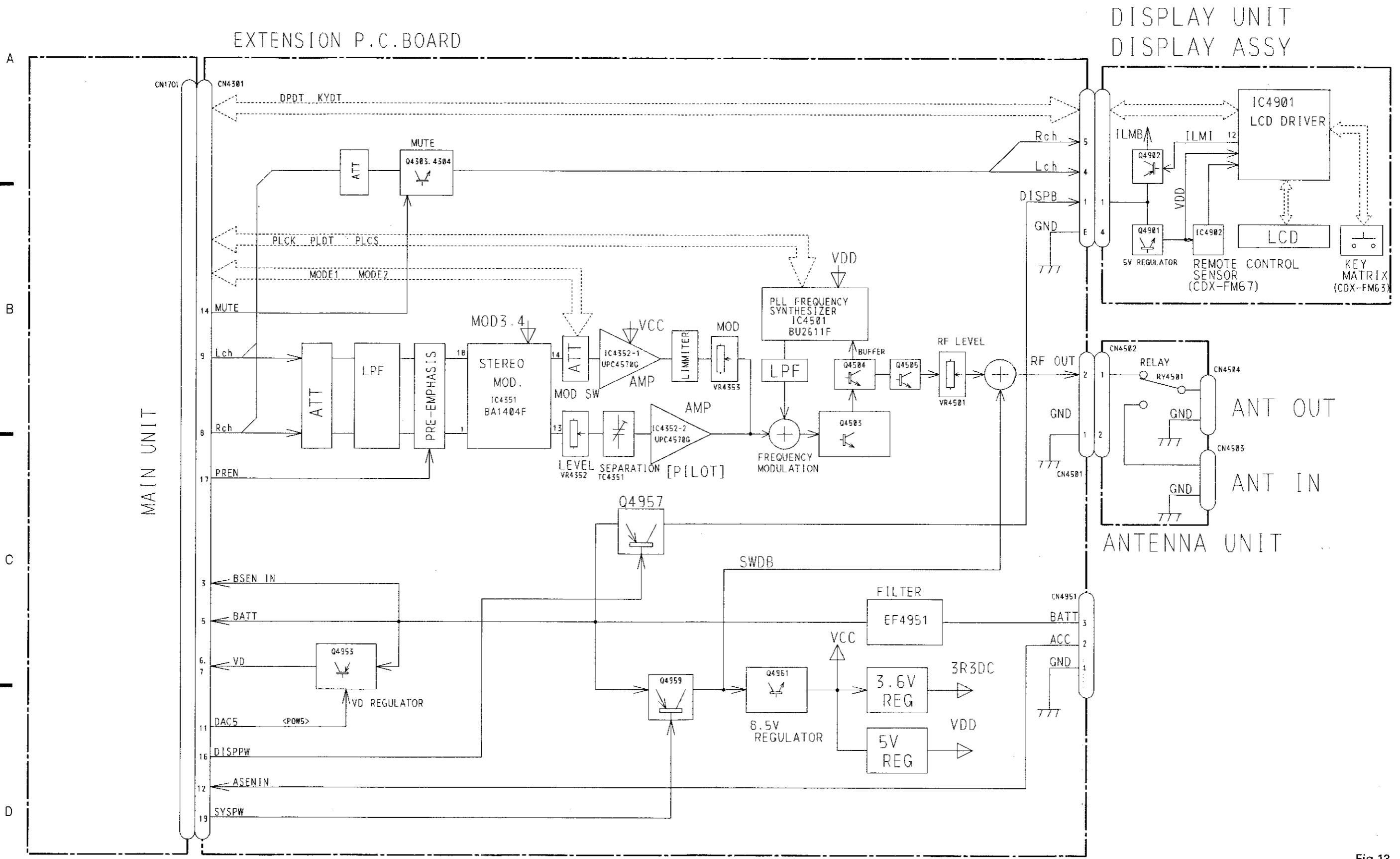


Fig.13