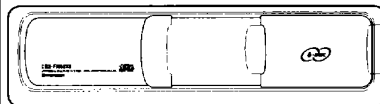


Service Manual

 **PIONEER®**
The Art of Entertainment

CDX-FM623S/UC



ORDER NO.
CRT1859

UNIVERSAL MULTI-CD SYSTEM

CDX-FM623S

UC, ES, GB

COMPACT
disc
DIGITAL AUDIO

- See the separate manual CX-652(CRT1857) for the CD mechanism description, disassembly and circuit description.
- The CD mechanism employed in this model is one of CX-652 series.
- Use the same display assy as used for CDX-FM63.

CONTENTS

1. SAFETY INFORMATION	2	8. LCD.....	23
2. SPECIFICATIONS.....	3	9. ELECTRICAL PARTS LIST	24
3. OPERATION AND CONNECTION	4	10. BLOCK DIAGRAM	27
4. DISASSEMBLY	6	11. CIRCUIT DIAGRAM AND PATTERN	32
5. ADJUSTMENT.....	7	12. EXPLODED VIEW AND PARTS LIST	47
6. TEST MODE.....	13	13. PACKING METHOD	52
7. IC INFORMATION	18		

PIONEER ELECTRONIC CORPORATION 4-1, Meguro 1-Chome, Meguro-ku, Tokyo 153, Japan
PIONEER ELECTRONICS SERVICE INC. P.O.Box 1760, Long Beach, CA 90801-1760 U.S.A.
PIONEER ELECTRONIC [EUROPE] N.V. Haven 1087 Keetberglaan 1, 9120 Melsele, Belgium
PIONEER ELECTRONICS ASIACENTRE PTE.LTD. 501 Orchard Road, #10-00, Lane Crawford Place, Singapore 0923

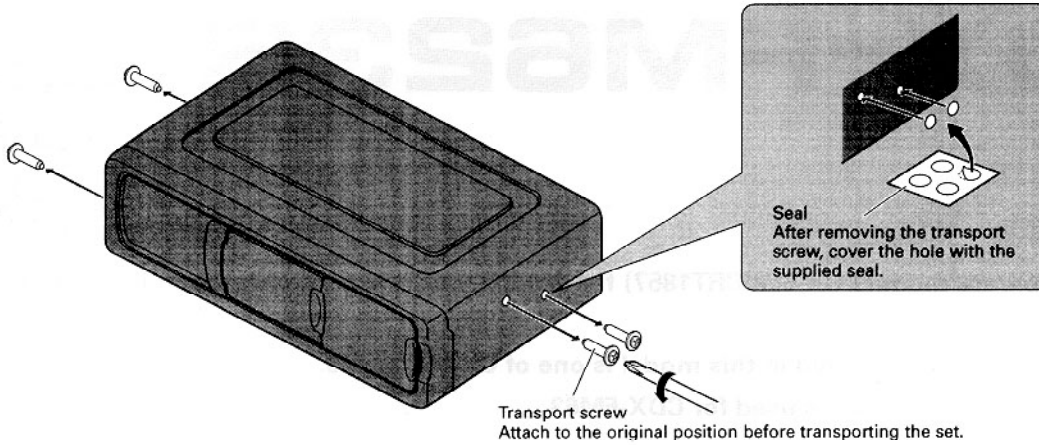
© PIONEER ELECTRONIC CORPORATION 1996

K-FFD. JUNE 1996 Printed in Japan

● CD Player Service Precautions

- 1. For pickup unit(Service)(CXX1235) handling, please refer to "Disassembly"(CX-652 Service Manual CRT1857).
During replacement, handling precautions shall be taken to prevent an electrostatic discharge(Protection by a short pin).

- 2. During disassembly, be sure to turn the power off since an internal IC might be destroyed when a connector is plugged or unplugged.
- 3. Please checking the grating after changing the pick up unit (See page 8).
- 4. Since these screws protect the mechanism during transport, be sure to affix it when it is transported for repair, etc.



A transport screw has been attached to the set in order to protect it during transportation. After removing the transport screw, cover the hole with the supplied seal.
Be sure to remove the transport screw before mounting the set. The removed transport screws should be retained in the accessory bag for use the next time the set is transported.

1. SAFETY INFORMATION

1.1 CDX-FM623S/UC

CAUTION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual. Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely; you should not risk trying to do so and refer the repair to a qualified service technician.

WARNING

Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxicant which may cause birth defects or other reproductive harm (California Health & Safety Code, Section 25249.5). When servicing or handling circuit boards and other components which contain lead in solder, avoid unprotected skin contact with the solder. Also, when soldering do not inhale any smoke or fumes produced.

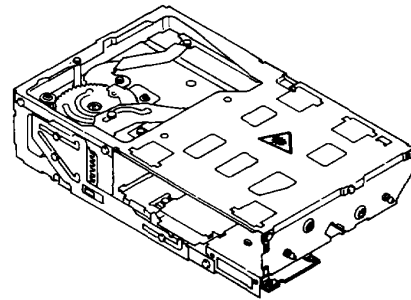
1.2 CDX-FM623S/GB

1. Safety Precautions for those who Service this Unit.

- Follow the adjustment steps (see pages 8 through 12) in the service manual when servicing this unit. When checking or adjusting the emitting power of the laser diode exercise caution in order to get safe, reliable results.

Caution:

1. During repair or tests, minimum distance of 13cm from the focus lens must be kept.
2. During repair or tests, do not view laser beam for 10 seconds or longer.
2. A "CLASS 1 LASER PRODUCT" label is affixed to the rear of the player.
3. The triangular label is attached to the mechanism unit frame.



4. Specifications of Laser Diode

Specifications of laser radiation fields to which human access is possible during service.

Wavelength = 800 nanometers

2. SPECIFICATIONS

CD Player unit

System Compact disc audio system
 Usable discs Compact Disc
 Signal format
 Sampling frequency: 44.1 kHz
 Number of quantization bits: 16; linear
 Power source
 14.4 V DC (10.8 — 15.1 V allowable)
 Max. current consumption 1.0 A
 Weight 1.8 kg (4.0 lbs)
 Dimensions
 248 (W) × 66 (H) × 158 (D) mm
 [9-3/4 (W) × 2-5/8 (H) × 6-1/4 (D) in]
 FM modulator usable frequency
 87.9/88.1/88.3/88.5/88.7/88.9/89.1
 /89.3/89.5/89.7/89.9/90.1 MHz

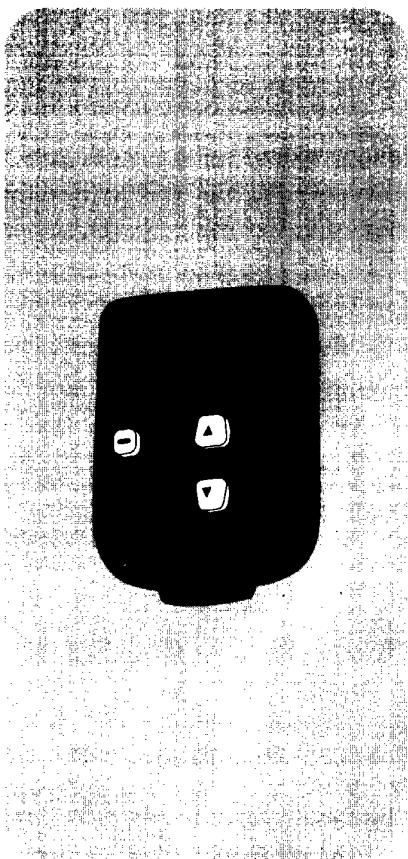
Antenna Switching unit

Weight 140 g (0.3 lbs)
 Dimensions
 45 (W) × 25 (H) × 43 (D) mm
 [1-3/4 (W) × 1 (H) × 1-5/8 (D) in]

Controller unit

Weight 70 g (0.11 lbs)
 Dimensions
 55 (W) × 81 (H) × 20 (D) mm
 [2-1/8 (W) × 3-1/4 (H) × 7/8 (D) in]

Note:
 Specifications and the design are subject to possible modification without prior notice due to improvements.



Start the CD player

1. Switch the radio on and tune to Modulating Frequencies.

- The initial value is 89.1 MHz.

- If your radio does not have muting, there may be some noise before power switch of control unit is ON. If this happens, turn down the volume of the radio.



2. Press button to switch on and start the player.

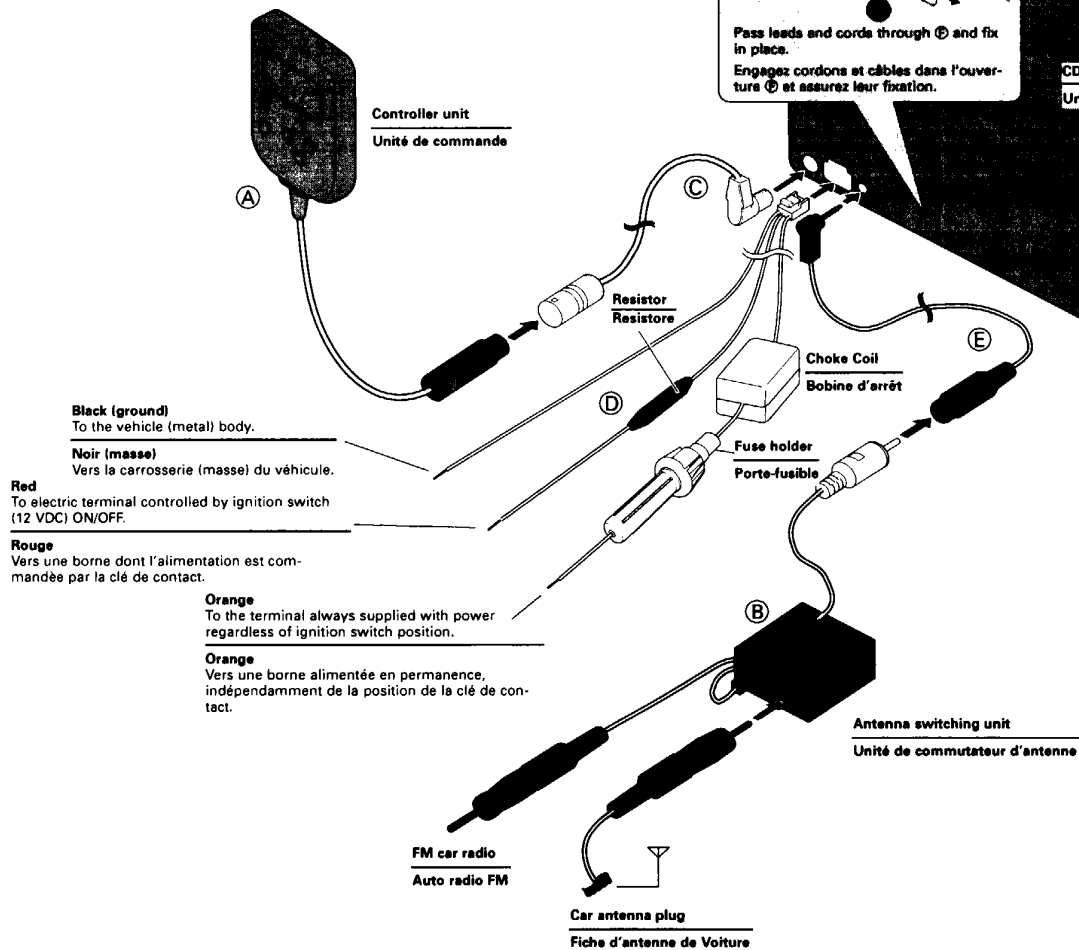
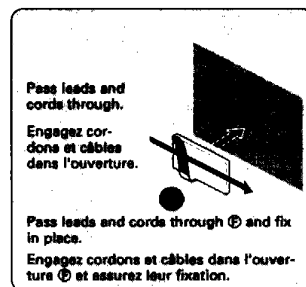
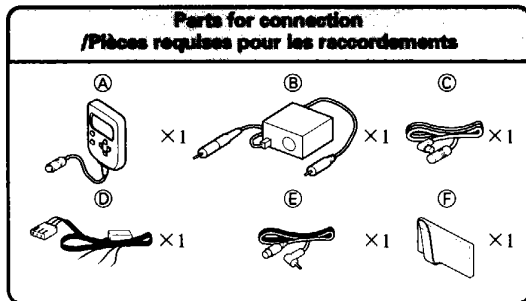
Disc Number Search



Disc Number

 : increase the number.

 : decrease the number.



4. DISASSEMBLY

● Removing the Upper Case

1. Remove the nine screws and then remove the upper case.

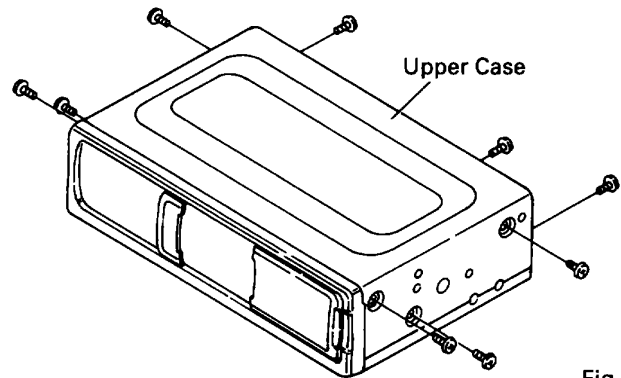


Fig. 1

● Removing the CD Mechanism Module

1. Remove the four dampers.
2. Remove the two springs.
3. Disconnect the connector and then remove the CD mechanism module.

● Removing the Grille Assy

1. Press the two tabs indicated by arrows and then pull out the grille assy.

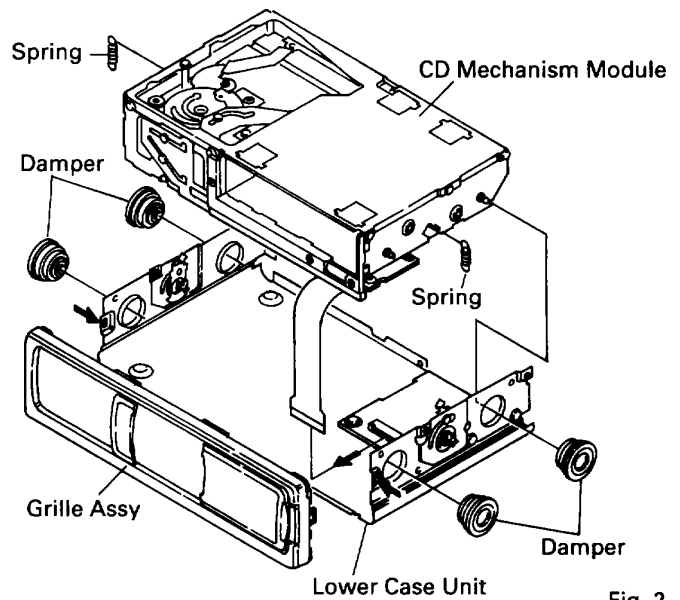


Fig. 2

● Removing the System Unit

1. Remove the two screws A and the screw B.
2. Stretch the claw indicated by arrow and then remove the system unit.

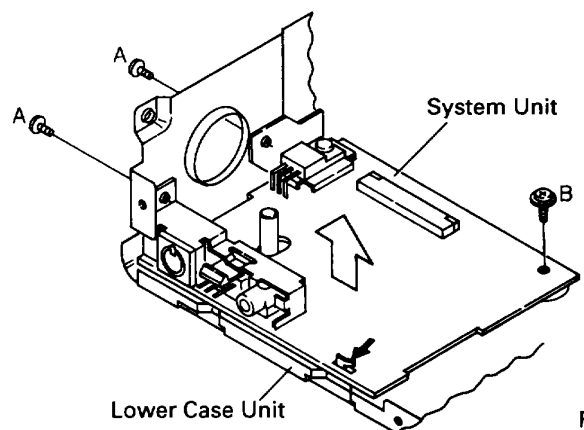


Fig. 3

5. ADJUSTMENT

5.1 MODULATOR ADJUSTMENT

● Connection Diagram

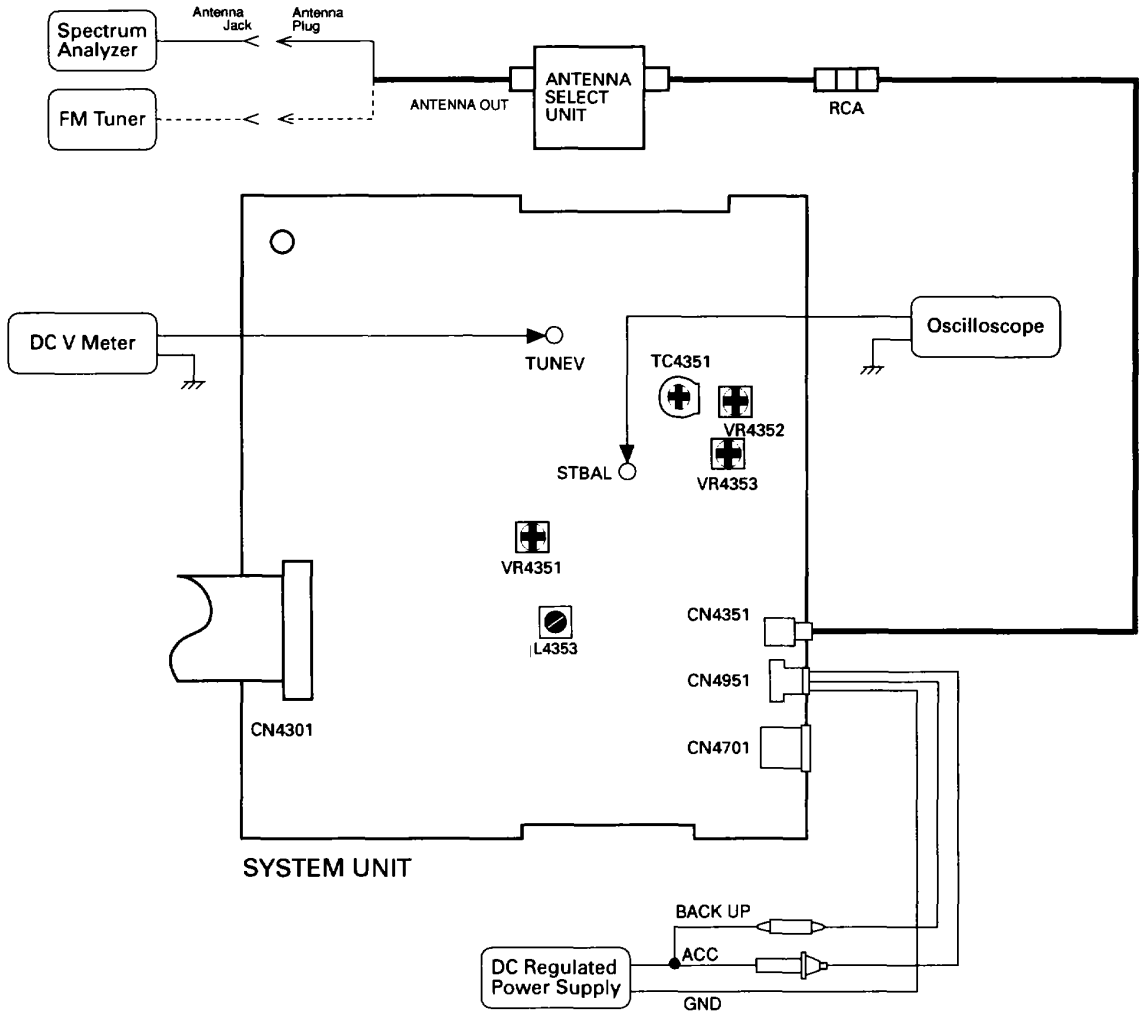


Fig.4

● Adjustment

	CD Output	Adjusting Point	Adjustment Method (Switch Position)
Tuning Voltage Adjustment	No signal	L4353	DC V Meter: 3.0V±0.1V
Balance Adjustment	No signal	VR4351	Oscilloscope: 38kHz signal becomes minimum
Modulation Adjustment	400Hz 0dB	VR4352	Spectrum Analyzer : 135±5kHz (Modulation Level : 7)
RF Level Adjustment	No signal	VR4353	Spectrum Analyzer: 70dBμV±5dB
Separation Adjustment	L channel 1kHz 0dB R channel No signal	TC4351	Signal leakage to the R-channel(crosstalk) becomes minimum. (Modulation Level : 1)

5.2 CHECKING THE GRATING

● Checking the Grating After Changing the PU Unit

·Note :

Unlike previous CD mechanism modules the grating angle of the PU unit cannot be adjusted after the PU unit is changed. The PU unit in the CD mechanism module is adjusted on the production line to match the CD mechanism module and is thus the best adjusted PU unit for the CD mechanism module. Changing the PU unit is thus best considered as a last resort. However, if the PU unit must be changed, the grating should be checked using the procedure below.

·Purpose :

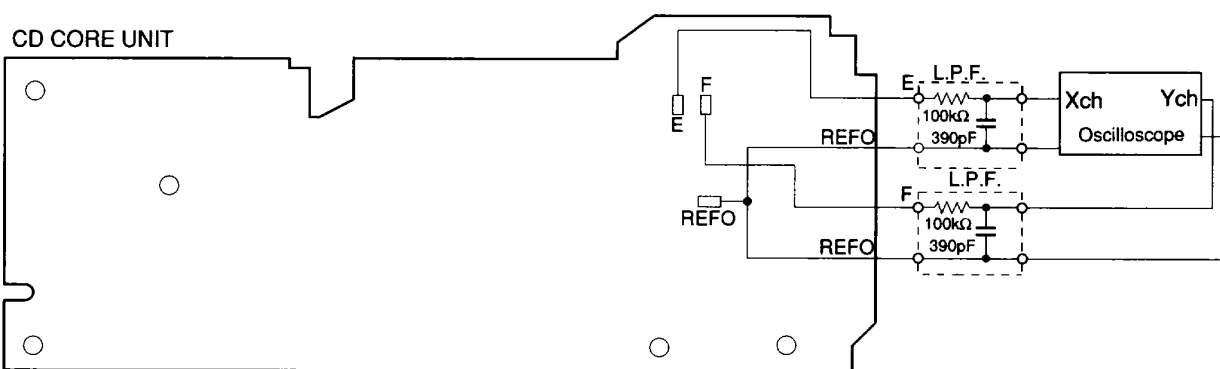
To check that the grating is within an acceptable range.

·Symptoms of Mal-adjustment :

If the grating is off by a large amount symptoms such as being unable to close tracking, being unable to perform track search operations, or track searching taking a long time, may appear.

·Method :

- | | |
|----------------------|---------------------------|
| ·Measuring Equipment | ·Oscilloscope, Two L.P.F. |
| ·Measuring Points | ·E, F, REFOUT |
| ·Disc | ·ABEX TCD-784 |
| ·Mode | ·TEST MODE |



·Checking Procedure

1. In test mode, load the disc and switch the 5V regulator on.
2. Using the **TRACK UP** and **TRACK DOWN** buttons, move the PU unit to the innermost track.
3. Press key **PAUSE** to close focus, the display should read "91".
4. As shown in the diagram above, monitor the LPF outputs using the oscilloscope and check that the phase difference is within 75°. Refer to the photographs supplied to determine the phase angle.
5. If the phase difference is determined to be greater than 75° try changing the PU unit to see if there is any improvement. If, after trying this a number of times, the grating angle does not become less than 75° then the mechanism should be judged to be at fault.

·Note

Because of eccentricity in the disc and a slight misalignment of the clamping center the grating waveform may be seen to "wobble" (the phase difference changes as the disc rotates). The angle specified above indicates the average angle.

·Hint

Reloading the disc changes the clamp position and may decrease the "wobble".

Grating waveform

Ech → Xch 20mV/div, AC
Fch → Ych 20mV/div, AC

0°



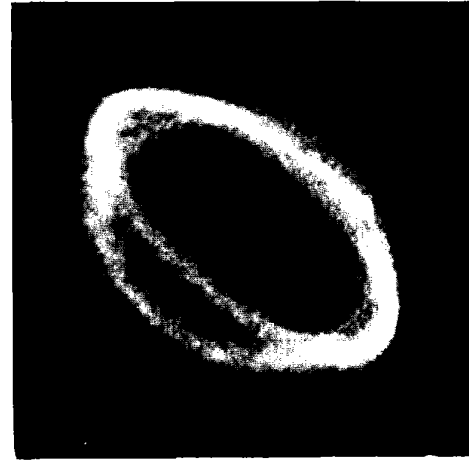
30°



45°



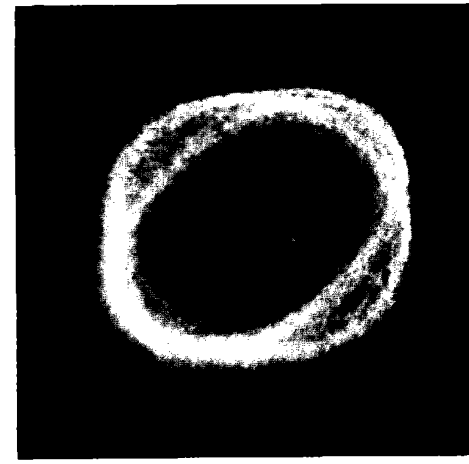
60°



75°



90°



5.3 ADJUSTMENT OF ELEVATION WHEN THE CD CORE UNIT HAS BEEN REMOVED FOR MAINTENANCE

● Adjustment when Error Code 60 is Displayed Because of Malfunctioning Elevation

<p>· Note : Unlike the conventional mechanisms, the new mechanism detects the height of the stage using slide-variable resistance. To absorb dislocation of the stage height caused by differences in the mechanism and the CD core unit, adjustment must be made for each CD-mechanism module using a variable resistor. Normally, readjustment is not needed, as this has been adjusted at the factory. However, adjustment of elevation is required according to the procedure explained below if an elevation error has occurred or if the CD core unit has been removed.</p>													
<p>· Purpose : To adjust and confirm whether or not elevation operates correctly.</p>													
<p>· Adjustment Method : · Measuring Equipment: Millivoltmeter · Measuring Points : EREF, EPVO · Setting : Without a magazine in Test mode With the mechanism placed upside-down (Place the CD mechanism module so that the CD core unit is above.)</p>													
<p>· Confirmation Procedure</p> <ol style="list-style-type: none"> 1. Enter Test mode(1), then select Multi-CD player. 2. Press key MODE to enter Mechanism Test mode. 3. Press key MANUAL twice to specify the amount of movement. 	<p>Examples of display</p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="border: 1px solid black; padding: 2px;">DISC</td> <td style="border: 1px solid black; padding: 2px;">TRACK</td> </tr> <tr> <td style="border: 1px solid black; padding: 2px;">17</td> <td style="border: 1px solid black; padding: 2px;">00</td> </tr> <tr> <td style="border: 1px solid black; padding: 2px;">17</td> <td style="border: 1px solid black; padding: 2px;">02</td> </tr> <tr> <td style="border: 1px solid black; padding: 2px;">17</td> <td style="border: 1px solid black; padding: 2px;">02</td> </tr> <tr> <td style="border: 1px solid black; padding: 2px;">17</td> <td style="border: 1px solid black; padding: 2px;">01</td> </tr> <tr> <td style="border: 1px solid black; padding: 2px;">17</td> <td style="border: 1px solid black; padding: 2px;">00</td> </tr> </table>	DISC	TRACK	17	00	17	02	17	02	17	01	17	00
DISC	TRACK												
17	00												
17	02												
17	02												
17	01												
17	00												
<p>The amount of movement changes each time key MANUAL is pressed.</p> <div style="display: flex; align-items: center; justify-content: center;"> <div style="text-align: center; margin-right: 10px;"> Key MANUAL ↓ Key MANUAL </div> <div style="text-align: center; margin-right: 10px;"> ↑ Key MANUAL ↑ Key MANUAL </div> <div style="text-align: center;"> maximum movement ↑ during movement ↑ minimum movement </div> </div>													

4. Press key **PAUSE** to set ELV/TRAY mode to TRAY.
5. Press key **TRACK UP** to release the clamp, and return the tray to the magazine.
6. Press key **PAUSE** to enter Elevation Move mode.
7. Use key **TRACK UP/TRACK DOWN** to operate elevation and set it to the graduation of the fourth step (Fig. 5).
8. Make the adjustment.
Use VR802 to adjust the difference in potential between EREF and EPVO to 0 ± 20 mV.
9. When adjustment is completed, press key **DISC UP** to exit Mechanism Test mode.
10. Confirm operation of the mechanism.
Place the mechanism horizontally (CD core unit below). Take care not to short-circuit the P.C.B.
11. Confirm the height of the stage. Use the DISC UP/DOWN key to select disc No.4.
Check if the stopper bend of the clamp lever is engaged in the groove of the frame stopper (Fig. 6~8).

Examples of display



Release the clamp



Note :

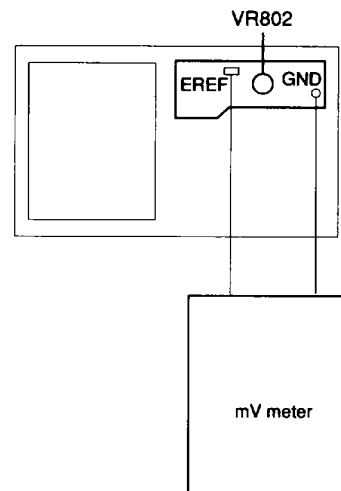
- The stopper bend will be pressed downward into the groove for final clamping. Confirm the engagement position of the stopper bend.
- If the stopper bend is engaged in the center and pressed downward, adjustment is completed. Go to step 15.
- If the stopper bend is dislocated, check the amount of dislocation by following steps 12 to 14.

12. To see the amount of dislocation, place the mechanism upside-down.
If the stopper bend has been dislocated in the direction of the first CD, turn VR802 to the left(fig 6).

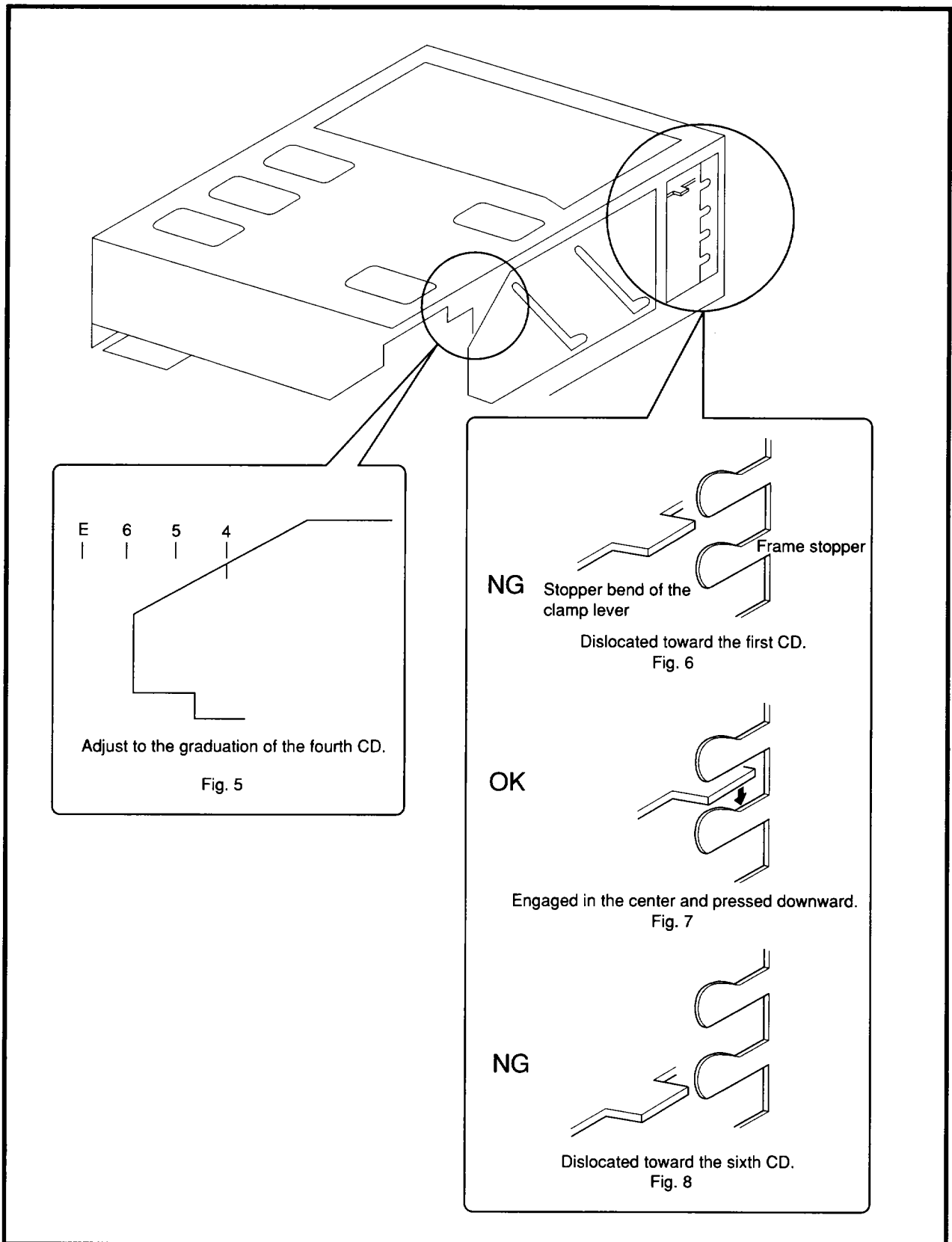
To lower the stage toward the sixth step by 0.1 mm, reduce the voltage of EREF (adjusted in step 8) by 20 mV.

If the stopper bend has been dislocated in the direction of the sixth CD, turn VR802 to the right(fig 8).

To raise the stage toward the first step by 0.1 mm, increase the voltage of EREF (adjusted in step 8) by 20 mV.



13. Place the mechanism horizontal. Go back to step 11 to reconfirm the stage height.
14. When adjustment of the stage height is completed, proceed as follows:
15. Press the **EJECT** switch.
16. Once operation of the mechanism has stopped, turn the power OFF.
17. Wait more than one minute after the power is turned off, then turn the power ON and insert a magazine.
18. Check if the mechanism operates correctly with the first and fourth CDs.
19. If the mechanism operates properly, adjustment is completed. If the mechanism operates improperly, make the adjustment again.



6. TEST MODE

6.1 TEST MODE

1)Precautions

- This unit uses a single power supply (+5V) for the regulator. The signal reference potential, therefore, is connected to REFO(approx. 2.5V) instead of GND.

If REFO and GND are connected to each other by mistake during adjustments, not only will it be impossible to measure the potential correctly, but the servo will malfunction and a severe shock will be applied to the pick-up. To avoid this, take special note of the following.

Do not connect the negative probe of the measuring equipment to REFO and GND together. It is especially important not to connect the channel 1 negative probe of the oscilloscope to REFO with the channel 2 negative probe connected to GND.

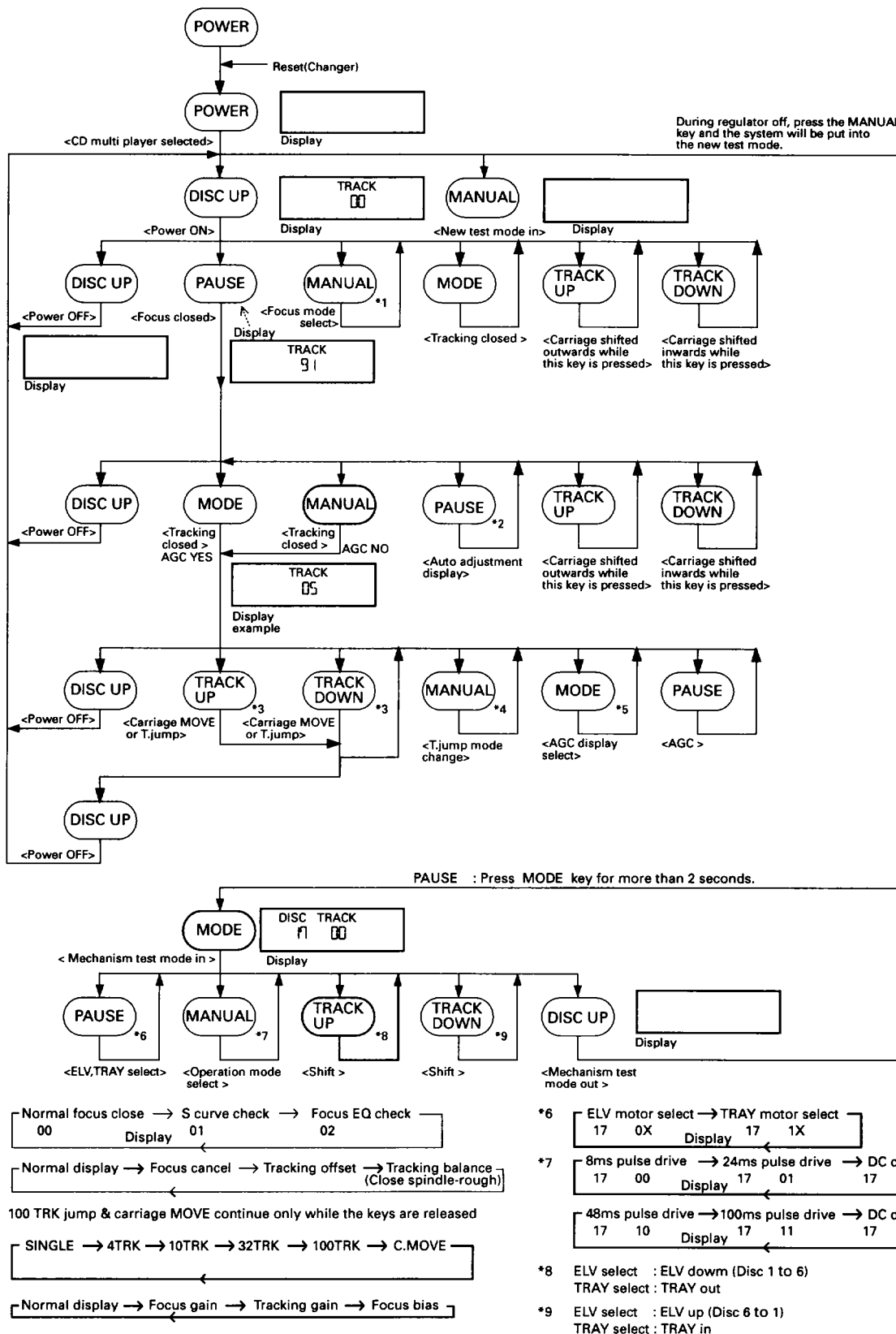
Since the frame of the measuring instrument is usually at the same potential as the negative probe, change the frame of the measuring instrument to floating status.

If by accident REFO comes in contact with GND, immediately switch the regulator or power OFF.

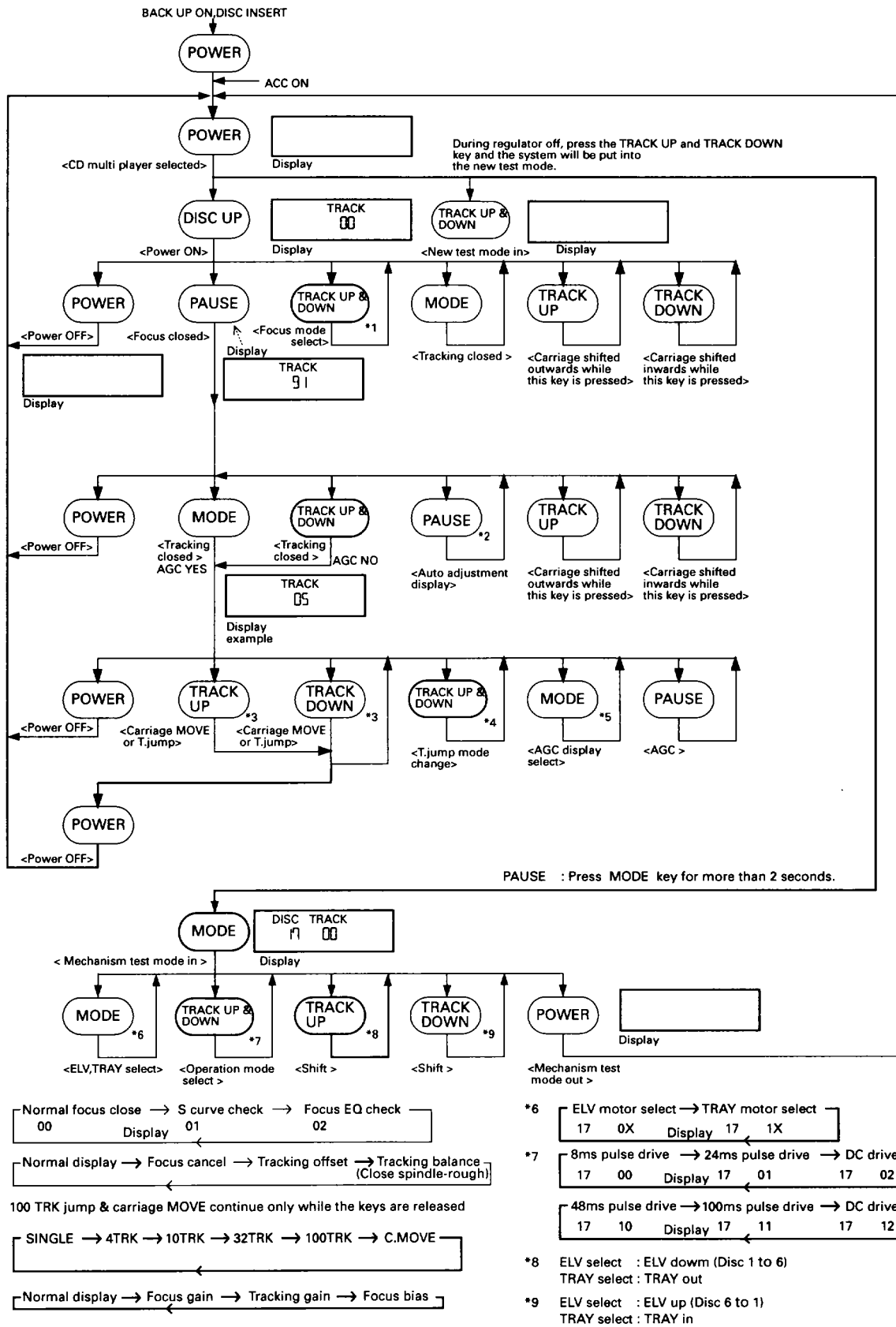
- Always make sure the regulator is OFF when connecting and disconnecting the various filters and wiring required for measurements.
- Before proceeding to further adjustments and measurements after switching regulator ON, let the player run for about one minute to allow the circuits to stabilize.
- Since the protective systems in the unit's software are rendered inoperative in test mode, be very careful to avoid mechanical and /or electrical shocks to the system when making adjustment.
- Test mode(1) starting procedure
Pressing the POWER and RESET keys together.
- Test mode(2) starting procedure
Switch back-up ON and insert the disc while pressing the power key and switch ACC ON.

- Test mode cancellation
Switch ACC, back-up OFF or pressing the RESET key.
- Disc detection during loading and eject operations is performed by means of a photo transistor in this unit. Consequently, if the inside of the unit is exposed to a strong light source when the outer casing is removed for repairs or adjustment, the following malfunctions may occur.
 - *During PLAY, even if the eject button is pressed, the disc will not be ejected and the unit will remain in the PLAY mode.
 - *The unit will not load a disc.
When the unit malfunctions this way, either re-position the light source, move the unit or cover the photo transistor.
- When loading and unloading discs during adjustment procedures, always wait for the disc to be properly clamped or ejected before pressing another key. Otherwise, there is a risk of the actuator being destroyed.
- Turn power off when pressing the button TRACK UP+ or the button TRACK DOWN- key for focus search in the test mode. (Or else lens may stick and the actuator may be damaged.)
- SINGLE/4TRK/10TRK/32TRK will continue to operate even after the key is released. Tracking is closed the moment C-MOVE is released.
- JUMP MODE resets to SINGLE as soon as power is switched off.

● Test Mode (1) Flow Chart



● Test Mode (2) Flow Chart (For Tracking Close)



6.2 ERROR NUMBERS AND NEW TEST MODE

● **New Test Mode(aging operation and setup analysis)**

The single CD player plays in normal mode. After being set up, it will display FOK (focus), LOCK (spindle), subcode, sound skip, protection against a mechanical error or the like, occurrence of an error, cause and time of an expiry, if any, (and disc number)

During the setup, the CD software operation status (internal RAM and C-point)is displayed.

(1) How to enter NEW TEST Mode

See the test mode flow chart Page 14,15.

(2) Relations of keys between TEST, NEW TEST and Mechanism TEST Modes

Keys	Test Mode (1)		New Test Mode		Mechanism Test Mode
	Regulator OFF	Regulator ON	PLAY in progress	Error Occurred, Protection Activated	
DISC UP	Regulator ON	Regulator OFF	—	Time of occurrence/ cause of error select	back to the test mode
TRACK UP	—	FWD-Kick	FF/TRACK+	—	Playing the mechanism
TRACK DOWN	—	REV-Kick	REV/TRACK-	—	Playing the mechanism
MODE	—	Tracking close	SCAN	—	—
PAUSE	—	Focus close	—	—	TRAY/ELV select
MANUAL	To New Test Mode	Jump Mode Select	AUTO/MANU	TRACK No./time of occurrence select	Operation step select

Operations,such as EJECT, CD ON/OFF, etc. are performed normally

(3) Error Cause (Error Number) Code

Error Code	Classification	Mode	Description	Cause/Detail	Scratch, Stain, Vibration, Servo defect, etc...
40	ELECTRIC	PLAY	FOK=L 100ms	Put out of focus	
41	ELECTRIC	PLAY	LOCK=L 100ms	Spindle unlock	
42	ELECTRIC	PLAY	Subcode unacceptable 500ms	Failed to read subcode	
43	ELECTRIC	PLAY	Sound skipped	Last address memory operated	

(4) Indicating an Operation Status During Setup

Status No.	Description	Protection operation
01	Carriage home mode started	None
02	Carriage moving inwards	10-second time out, Home switch failed
03	Carriage moving outwards	10-second time out, Home switch failed
05	Carriage moving outwards	None
11	Setup started	None
12	Spindle turn/Focus search started	None
13	Waiting for focus closure (XSI=L)	Failure to close focus
10,14	Waiting for focus closure (FOK=H)	Failure to close focus
15, 16, 17	Focus closed, Tracking open	Focus disrupted
18	During focus AGC	Focus disrupted
19	During tracking AGC	Disrupted focus
20	Waiting for MIRR, LOCK or subcode read Carriage closed, SPINDLE=ADAPTIVE	Focus disrupted, MIRR NG, Failure to lock, failed to read subcode

(5) Example of Display.

·SET UP in progress
Auto

TNo.	11
------	----

Manual

Min	Sec
11	11

·Operation (PLAY, SEARCH, etc.) in progress perfectly identical with that in the normal mode.

·Protection/Error upon occurrence

(a)Error number indicated

ER-xx

Select the display with the DISC UP key.

(b)Track number indicated

TNo.	10
------	----

(c)Absolute time indicated

Min	Sec
40	05

Select the display with the MANUAL key.

● Error Number Indication

If the CD should fail to operate or if an error has taken place during operation the player will enter into the error mode, and the cause of the error will be numerically indicated.

This is aimed at assisting in analysis or repair.

(1) Basic Means of Display

·Examples of Display ER-XX

(2) Error Codes

Error Code	Classification	Description	Cause/Detail
10	ELECTRIC	Carriage home failure	Carriage doesn't move to or from the innermost position →Home switch failed and/or carriage immobile
11	ELECTRIC	Focus failure	Focus failed →Defects, disc upside-down, severe vibration
12	ELECTRIC	SETUP failure Subcode failure	Spindle failed to lock or subcode unreadable →Spindle defective, defect, severe vibration
14	ELECTRIC	Mirror failure	Unrecorded CD-R The disc is upside-down, defects, vibration
17	ELECTRIC	Set up failure	AGC protect failed →Defects, disc upside-down, severe vibration
19	ELECTRIC	Set up failure	Tracking error waveform is too unbalanced (>50%) or level is too small →The P.U.unit or tracking error circuitry is N.G.
30	ELECTRIC	Search time out	Failed to reach target address →Carriage/tracking defective and/or defects
A0	SYSTEM	Power failure	Power overvoltage or short circuit detected →Switching transistor defective and/or power abnormal
A1	SYSTEM	Mechanism power failure	Mechanism elevation reference voltage is out of prescription →EREF adjustment VR and/or power abnormal
50	MECHANISM	An error upon ejection	MAG switch release time has time out Elevation time out when eject
60	MECHANISM	An error while putting in and out the tray	Tray in / out time has time out Tray is caught when put in
70	MECHANISM	An error upon elevation	Elevation time has time out
80	MECHANISM	An error with an empty magazine inserted	No disc is available

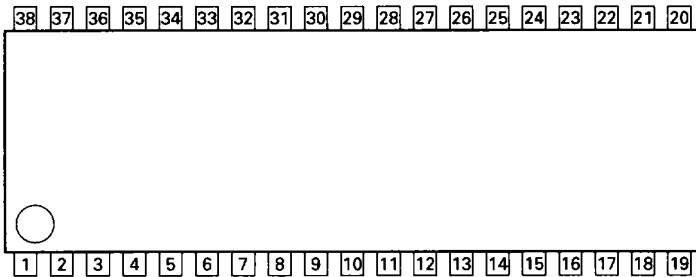
* Setup means a series of operations after focusing up to sound output.

7. IC INFORMATION

● Pin Functions (UPC2572GS)

Pin No.	Pin Name	I/O	Function and Operation
1	EFM-IN	I	EFM comparator input
2	AGC-OUT	O	AGC amplifier output
3	C. AGC		Connects AGC peak detection condenser
4	RF-IN	I	RF signal DC component cut input
5	RF-OUT	O	RF amplifier output
6	RF-	I	RF amplifier inverted input
7	C1, 3T		Connects RF3T component detection condenser
8	C2, 3T		Connects RF3T component detection condenser
9	Vcc		Power supply
10	A	I	A signal input
11	C	I	C signal input
12	B	I	B signal input
13	D	I	D signal input
14	F	I	F signal input
15	E	I	E signal input
16	PD	I	APC amplifier input
17	LD	O	APC amplifier output
18	LDON	I	Laser diode ON/OFF input
19	VREF-OUT	O	Reference voltage output
20	VREF-IN	I	Reference voltage input
21	DET-OUT	O	Vibration detection circuit output
22	DET-IN	I	Vibration detection circuit input
23	TE-OUT2	O	Tracking error amplifier output (fourfold gain)
24	TE-OUT1	O	Tracking error amplifier output (singlefold gain)
25	TE-	I	Tracking error amplifier inverted input
26	GND		GND
27	FE-	I	Focus error amplifier inverted input
28	FE-OUT	O	Focus error amplifier output
29	C.FE	I	Focus error signal DC component cut input
30	3T-OUT	O	RF3T component output
31	MIRR	O	MIRR signal output
32	RFOK	O	RFOK signal output
33	DEFECT	O	DEFECT signal output
34	C. DEF		Connects DEFECT signal detection condenser
35	EFM-OUT	O	EFM comparator output
36	ASY	I	EFM comparator level input
37	TE-BAL	I	Tracking balance control
38	FE-BAL	I	Focus balance control

UPC2572GS



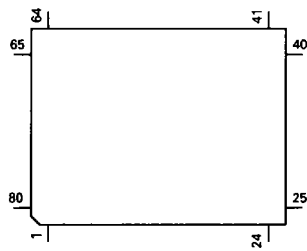
● Pin Functions (UPD63702GF)

Pin No.	Pin Name	I/O	Function and Operation
1	D.VDD		Supplies current of positive voltage to the logic circuits
2	RST	I	System reset input pin
3	AO	I	Microcomputer interface AO="L": STB active and set to address register AO="H": STB active and set to parameter
4	STB	I	Signal to latch serial data within the LSI
5	SCK	I	Clock input pin to input and output serial data
6	SO	O	Outputs serial data and status signal
7	SI	I	Serial data input pin
8	D.GND		Logic circuit GND
9	X.GND		Crystal oscillation circuit GND
10	XTAL	I	Crystal oscillator connection pin
11	XTAL	O	Crystal oscillator connection pin
12	X.VDD		Supplies current of positive voltage to the crystal oscillation circuit
13	DA.VDD		Supplies current of positive voltage to the D/A converter
14	R+	O	Right channel analog audio data output pin
15	R-	O	Right channel analog audio data output pin
16,17	DA.GND		D/A converter GND
18	L-	O	Left channel analog audio data output pin
19	L+	O	Left channel analog audio data output pin
20	DA.VDD		Supplies current of positive voltage to the D/A converter
21	D.VDD		Supplies current of positive voltage to logic circuit
22	FLAG	O	Flag output pin to indicate that audio data currently being output consists of noncorrectable data
23	WDCK	O	Pin to output double the frequency of LRCK
24	C16M	O	Pin to output the clock
25	EMPH	O	Output pin for the pre-emphasis data in the sub-Q code
26	DIN	I	Input pin for serial audio data
27	DOUT	O	Output pin for the serial audio data
28	SCKO	O	Output pin for the clock for the serial audio data
29	LRCK	O	Signals to distinguish the right and left channels of the audio data output from DOUT. Frequency is 44.1kHz at 50% duty at normal regeneration
30	TX	O	Output pin for the digital audio interface data
31	CTLV	I	Oscillation control pin for high-frequency clock generation VCO used for the digital PLL upon regeneration at fast speed of 2- or 4-fold
32	POUT	O	Output point for phase comparison
33	D.GND		GND for the logic circuit
34	VCO	I	Input pin for the inverter
35	VCO	O	Output pin for the inverter
36	D.VDD		Supplies current of positive voltage to the logic circuit
37	PLCK	O	Pin for monitoring the bit clock
38	LOCK	O	Indicates "H" when the synchronized pattern detection signal matches the frame counter output at the EFM recovery modulation, and "L" when they don't match
39	WFCK	O	Minute-cycle signal for the bit clock, the signal indicates the cycle of 1 frame (approx. 7.35kHz)
40	RFCK	O	Minute-cycle signal for the clock, the signal indicates cycle of 1 frame (approx. 7.35kHz)
41	D.GND		GND for the logic circuit
42,43	TEST0,1	I	Test pins
44,45	TM2,TM4	I	Pins for controlling regeneration at fast speed of 2- or 4-fold
46-49	T4-T7	I	Test pins
50,51	C1D1,C1D2	O	Output pin for indicating the C1 error correction results
52-54	C2D1-C2D3	O	Output pin for indicating the C2 error correction results
55	D.VDD		Supplies current of positive voltage to the logic circuit
56	SFSY	O	Outputs 1 word of the subcode. Generally, 1 cycle is approx 136 micro seconds
57	SBSY	O	The signal indicates the beginning of the subcode block. The SFSY signal is output at high level every 98 times

CDX-FM623S

Pin No.	Pin Name	I/O	Function and Operation
58	SBSO	O	Output pin for the subcode data
59	SBCK	I	Input pin for the clock signal for read-out of the subcode data
60	A.GND		GND for the analog circuit
61	MD	O	Output pin for the spindle drive
62	SD	O	Output pin for the sled drive
63	TD	O	Output pin for the tracking drive
64	FD	O	Output pin for the focus drive
65	FBAL	O	Output pin for the focus balance control
66	TBAL	O	Output pin for the tracking balance control
67	A.VDD		Supplies current of positive voltage to the analog circuit
68	TBC	I	Switches coefficient banks for the tracking filter
69	EFM	I	Input pin for the EFM signal
70	HOLD	I	Input pin for the hold control signal
71	RFOK	I	Input pin for the RFOK signal
72	MIRR	I	Input pin for the MIRR signal
73	A.GND		GND for the analog circuit
74,75	VR2,1	I	The signal input through these pins is digitized to 8-bit by the A/D converter, which by operation of the assigned register, can be read into the microcomputer
76	FE	I	Inputs a focus-error signal from the RF amplifier
77	TE	I	Inputs a tracking-error signal from the RF amplifier
78	TEC	I	Input pin for the tracking comparator
79	REFOUT	O	Output point for midpoint potential for the A/D converter for the LSI portion
80	A.VDD		Supplies current of accurate voltage to the analog circuit

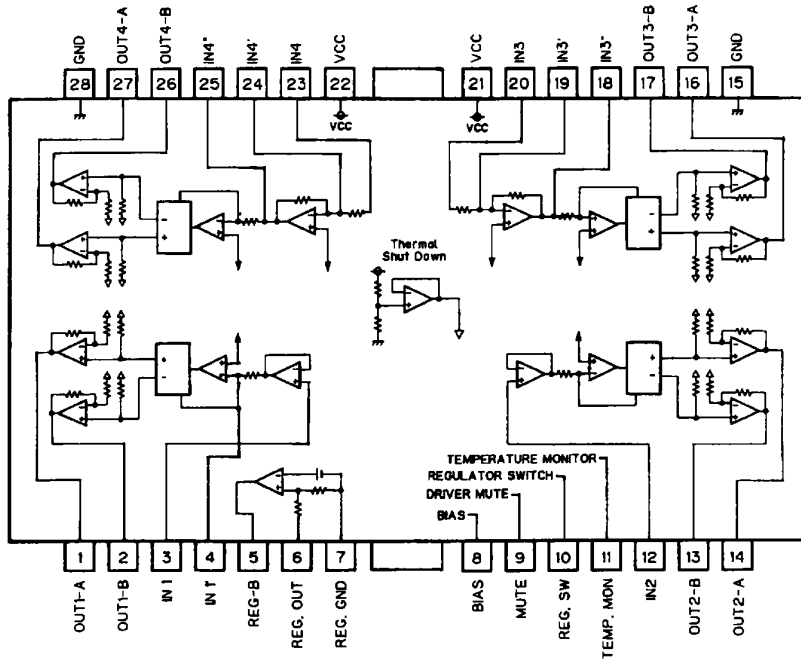
*UPD63702GF



IC's marked by* are MOS type.

Be careful in handling them because they are very liable to be damaged by electrostatic induction.

XLA6997FM

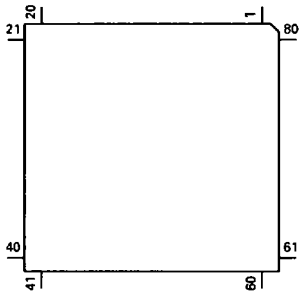


● Pin Functions (PD5358A)

Pin No.	Pin Name	I/O	Format	Function and Operation
1	VDIN	I		Power supply short sensor input
2	NC			Not used
3	PLDT	O	NM	Data output for PLL IC
4	PLCK	O	NM	PLL clock output for PLL IC
5	PLCS	O	NM	PLL chip select output for PLL IC
6	XA0	O	NM	Control signal distinguishing data for CD core unit LSI
7	XSCK	I/O	NM	Clock input/output for CD core unit LSI
8	XSO	O	NM	Data output for CD core unit LSI
9	XSI	I		Data input from CD core unit LSI
10	XSTB	O	C	Strobe output for CD core unit LSI
11	XRST	O	C	Reset output for CD core unit LSI
12	DCE	O	C	Chip enable output for CD core unit compression IC
13	NC			Not used
14	ASENS	I		ACC power sense input
15	BSENS	I		Back up power sense input
16,17	NC			Not used
18	SYSPW	O	C	System power supply control output
19	DISPPW	O	C	Power supply control output for display IC
20	DPDT	O	C	Display data output
21	KYDT	I		Key data input
22	EJSW	I		Eject key switch interrupt input
23	MAG	I		Magazine lock switch interrupt input
24	CNVSS			GND
25	RESET	I		Reset input
26	POWER	O	C	CD +5V control
27	CONT	O	C	Server driver power control output (CD)
28	XIN	I		Crystal oscillating element connection pin
29	XOUT	O		Crystal oscillating element connection pin
30	VSS			GND
31-55	NC			Not used
56	6/12	I		6/12 switching input
57	NC			Not used
58	MIRR	I		Mirror detection input (CD)
59	LOCK	I		Spindle lock input (CD)
60	FOK	I		FOK signal input (CD)
61	CSEL	I		Compression select input(CD)
62	PREN	O	C	Pre-emphasis select output
63	NC			Not used
64	PRMR	I		Compression display select input
65	I1,3	O	C	Motor driver control output
66	I2	O	C	Motor driver control output
67	I4	O	C	Motor driver control output
68	CDMUTE	O	C	Mute control output (CD)
69	ADENA	O	C	A/D converter reference voltage output
70	TESTIN	I		Test program mode input
71	VCC			Power supply terminal
72	VREF			A/D converter reference voltage
73	AVSS			A/D converter GND
74	SIMUKE	I		Destination information input
75	UL	I		ELV position select input
76	DISC	I		Disc detector input
77	ELVPVO	I		Voltage input from ELV position sense
78	ELVREF	I		ELV reference voltage input
79	MSW	I		Disc sense timing input and tray position input
80	NC			Not used

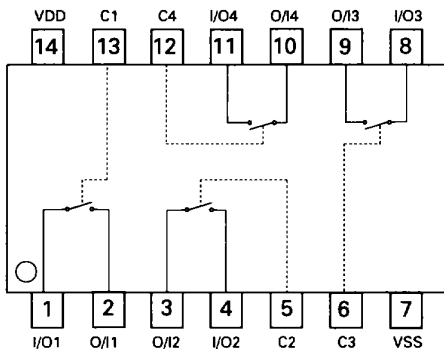
CDX-FM623S

*PD5358A

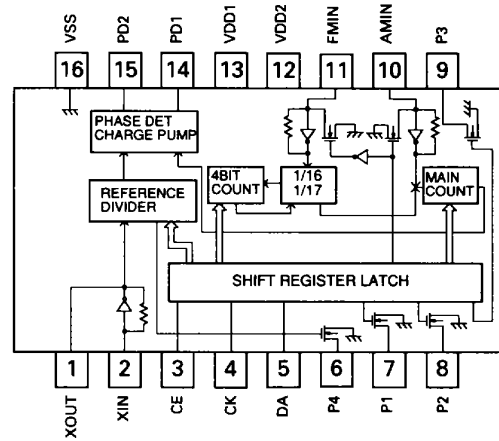


Format	Meaning
C	C MOS
NM	Middle resistivity N channel open drain

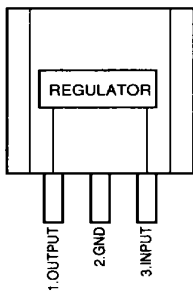
*BU4066BCF



BU2611FS



NJM78L06A



8. LCD

● CAW1274

SEGMENT

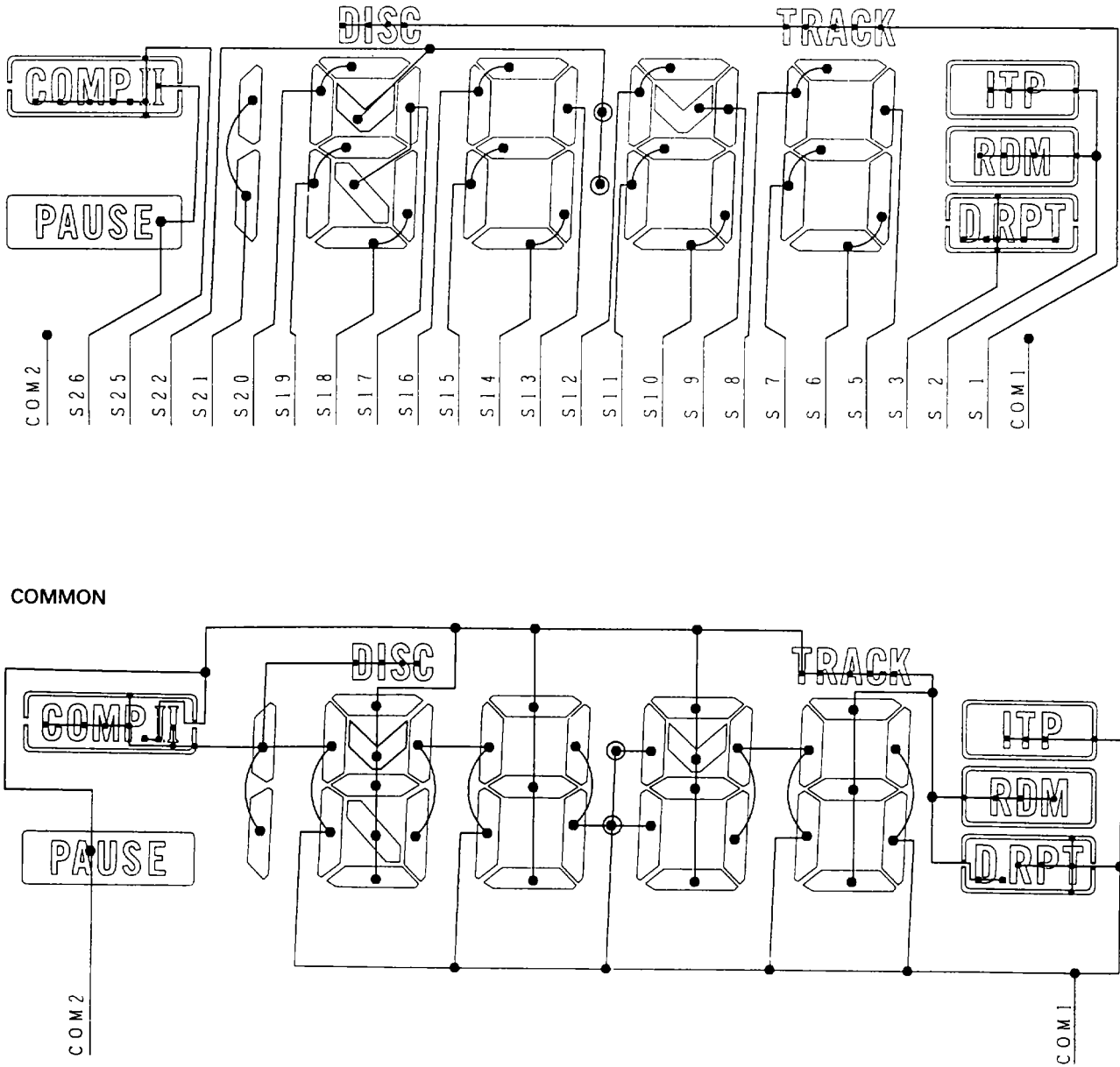


Fig. 9

9. ELECTRICAL PARTS LIST

NOTE:

- Parts whose parts numbers are omitted are subject to being not supplied.
- The part numbers shown below indicate chip components.

Chip Resistor

RS1/OSOOOJ,RS1/OOSOOOJ

Chip Capacitor (except for CQS.....)

CKS....., CCS....., CSZS.....

====Circuit Symbol & No. Part Name====	Part No.	====Circuit Symbol & No. Part Name====	Part No.
Unit Number : CWX1782		X 4701	Resonator 6.14MHz
Unit Name : Antenna Select Unit		VR4351	Semi-fixed 4.7kΩ(B)
		VR4352	Semi-fixed 22kΩ(B)
		VR4353	Semi-fixed 2.2kΩ(B)
MISCELLANEOUS		EF4951	EMI Filter
Q 4506	2SC1740S		
D 4506	1SS133		
L 4503	LAU4R7K		
RY4501	CSR1014		
		RESISTORS	
		R 4301 4302	RS1/10S471J
		R 4303 4304 4368	RS1/10S472J
		R 4305 4306	RS1/10S361J
		R 4307 4308 4971 4973	RS1/10S223J
		R 4309 4310 4370 4956	RS1/10S681J
		R 4311 4312	RS1/10S225J
		R 4313 4314	RS1/10S112J
		R 4315 4316 4351	RS1/10S362J
		R 4352	RS1/10S681J
		R 4353 4355 4357	RS1/10S392J
		R 4354 4356 4708	RS1/10S102J
		R 4358	RS1/10S683J
		R 4359 4715 4729	RS1/10S103J
		R 4360	RS1/10S513J
		R 4361 4362 4743 4966	RS1/10S103J
		R 4363	RS1/10S221J
		R 4364 4365 4727 4728 4740	RS1/10S104J
		R 4366	RS1/10S203J
		R 4367	RS1/10S683J
		R 4371	RS1/10S362J
		R 4372	RS1/10S242J
		R 4373	RS1/10S822J
		R 4374	RS1/10S101J
		R 4375	RS1/10S471J
		R 4377	RS1/8S470J
		R 4378 4379	RS1/10S223J
		R 4381	RS1/10S823J
		R 4386 4387 4388 4389	RS1/10S103J
		R 4390	RS1/10S560J
		R 4391	RS1/10S332J
		R 4392 4712	RS1/10S104J
		R 4393 4706 4707	RS1/10S222J
		R 4394	RS1/10S244J
		R 4395	RS1/10S154J
		R 4396	RS1/10S152J
		R 4397	RS1/10S331J
		R 4701	RS1/10S433J
		R 4702	RA3C103J
		R 4703	RA3C222J
		R 4704 4742 4959 4968	RS1/10S102J
		R 4711 4717 4977	RS1/10S0R0J
		R 4714	RS1/10S513J
		R 4718 4722 4980	RS1/10S222J
		R 4719	RS1/10S823J
		R 4723	RS1/10S473J
		R 4741 4954 4969 4970	RS1/10S104J
		R 4951	RS1/10S183J
		R 4952	RS1/10S752J
		R 4953	RS1/10S204J
		R 4955	RS1/10S391J
Unit Number : CWX1960			
Unit Name : System Unit			
MISCELLANEOUS			
IC 4301	BU4066BCF		
IC 4351	BA1404F		
IC 4352	UPC4570G		
IC 4353	BU2611FS		
IC 4701	PD5358A		
IC 4951	PAJ002A		
IC 4952	NJM78L06A		
Q 4302 4955	IMD3A		
Q 4303	IMH3A		
Q 4304	FMG3A		
Q 4352	IMX1		
Q 4391 4392 4393	2SC2059		
Q 4701	DTA144EK		
Q 4951	2SD2396		
Q 4952	IMX1		
Q 4954	2SB1238		
Q 4956 4957	2SB710A		
Q 4958	IMH10A		
D 4351	MA151WA		
D 4352	RB706D40		
D 4353	DA204K		
D 4354	KV1440		
D 4355	MA110		
D 4951 4952	ERA15-02VH		
D 4954 4956	UDZ5R1B		
D 4955	UDZ3R3B		
L 4301 4302	CTF1333		
L 4351 4357	LCTA2R2J3225		
L 4352	CTF1302		
L 4353	CTC1079		
L 4355	LCTA1R0J3225		
L 4356	LCTA101J3225		
L 4358	LCTAR68J3225		
TC4351	CCG-088		
X 4351	CSS1372		
X 4352	CSS1030		

====Circuit Symbol & No. Part Name====	Part No.	====Circuit Symbol & No. Part Name====	Part No.
R 4957	RS1/4S121J	R 4929 4930	RS1/4S751J
R 4958	RS1/10S750J	R 4931 4932 4933	RS1/4S471J
R 4960 4972 4974	RS1/10S152J	R 4934	RS1/10S121J
R 4967	RS1/8S3R9J		
R 4975	RS1/10S560J	CAPACITORS	
R 4976	RS1/10S181J	C 4901	CKSQYF473Z50
CAPACITORS		C 4902 4903	CSZSR100M6R3
C 4301 4302	CEA330M6R3LL	C 4904 4905	CKSQYB103K50
C 4303 4304 4355 4360 4381 4701 4957 4958	CKSQYB103K50	Unit Number : CWX1943	
C 4305 4306	CKSQYB392K50	Unit Name : CD Core Unit	
C 4307 4308	CKSQYB332K50	MISCELLANEOUS	
C 4309 4310 4708 4709 4710	CKSQYB102K50	IC 101	UPC2572GS
C 4311 4312	CSZS010M10	IC 201	UPD63702GF
C 4351 4359 4361	CEA100M16LS2	IC 301	XLA6997FM
C 4352 4383 4965 4968	CKSQYB103K50	IC 302	LB1836M
C 4353	CCSQCH120J50	IC 601	XRA4560F
C 4354 4363	CEA220M16LS	IC 602	XRA4560F
C 4357	CEA1R0M50LS2	IC 604	NJM78L05UA
C 4358	CCSQCH160J50	IC 701	PQ05TZ51
C 4362	CKSYB105K16	Q 101	2SD1664
C 4364 4375 4387 4399 4961 4966 4970	CKSQYB104K50	Q 102	UMD2N
C 4365	CCSQCH271J50	D 701 702	1SR154-400
C 4366	CCSQCH162J50	X 201	Ceramic Resonator16.93MHz
C 4368 4951	CEA100M16LL	S 801 802	Switch (EJECT,RESET)
C 4370 4371	CCSQCH270J50	S 803	Switch (MAG)
C 4372 4955 4398	CKSQYB473K50	VR 802	Semi-fixed 1kΩ(B)
C 4373	CEALNP330M10	RESISTORS	
C 4374	CEA470M6R3LS	R 101	RS1/8S100J
C 4377	CCSQCH180J50	R 102	RS1/8S120J
C 4379 4702	CKSQYB104K50	R 103	RS1/16S102J
C 4382	CCSQCH030C50	R 104 107	RS1/16S822J
C 4384 4956	CEA220M16LL	R 105	RS1/16S682J
C 4391 4395	CCSQCH010C50	R 106	RS1/16S183J
C 4392	CCSQCH100J50	R 108	RS1/16S333J
C 4393	CCSQCH330J50	R 109	RS1/16S683J
C 4394	CCSQCH180J50	R 110	RS1/16S134J
C 4396 4397	CKSQYB103K50	R 111	RS1/16S273J
C 4703 4704	CKSQYB473K16	R 113	RS1/16S222J
C 4952 4953 4954	CCH1183	R 114 115 601 602 603 604	RS1/16S103J
C 4959	CSZA220M10	R 117 118	RS1/16S163J
C 4960	CKSQYB334K16	R 201	RS1/16S104J
C 4962	CEAS221M10	R 202	RS1/16S104J
C 4963	CEA101M10LL	R 203	RS1/16S0R0J
C 4964	CEAS331M6R3	R 504 507 806	RS1/16S102J
C 4967 4969	CKSQYB103K50	R 505	RS1/16S221J
Unit Number : CXA7558		R 506	RA3C221J
Unit Name : Display Assy		R 605 606 607 608	RS1/16S912J
MISCELLANEOUS		R 609 610	RS1/16S153J
IC 4901	PD6128A	R 611 612	RS1/16S153J
Q 4901	2SD1767	R 613 614 615 616 617 618	RS1/16S562J
Q 4902	2SB710A	R 619 620	RS1/16S101J
Q 4903	DTC114EK	R 801	RS1/10S681J
D 4901	UDZ5R6B	R 804	RS1/16S622J
D 4902 4903	MA153	R 805	RS1/16S562J
D 4904 4905 4906 4907	CL150FG	R 807	RS1/16S0R0J
D 4908 4909 4910 4911	CL150FG	CAPACITORS	
D 4912 4913	CL150FG	C 101 205 703	CEV101M6R3
D 4914 4915 4916 4917	CL150FG	C 102 124 202 612	CKSQYB104K16
X 4901	CSS1084	C 103	CEV470M6R3
LCD4901	CAW1274	C 104	CKSQYB334K16
RESISTORS		C 105	CCSRCH330J50
R 4901	RS1/10S102J	C 106 113 801	CKSRYB103K25
R 4903	RS1/10S223J	C 107	CEV4R7M35
R 4904 4905	RS1/10S332J	C 108	CKSQYB273K25
R 4906 4920 4927 4928	RS1/10S473J	C 109	CCSRCH101J50
R 4909 4911 4921 4922 4923 4924 4925 4926	RS1/10S471J	C 110 122 611 802	CKSQYB104K16

CDX-FM623S

====Circuit Symbol & No. Part Name====	Part No.	====Circuit Symbol & No. Part Name====	Part No.
C 111	CKSRYPB332K50	Unit Number :	
C 112	CKSQYB473K25	Unit Name : P.C.Board (A)	
C 114	CKSRYPB391K50		
C 115	CCSRCH121J50	Q 851	PT4800
C 116	CKSRYPB682K50	S 853	CSN1012
		Switch (HOME)	
C 117	CKSQYB333K25	Unit Number :	
C 118 119	CKSQYB334K16	Unit Name : P.C.Board (B)	
C 120 121	CKSQYB224K16		
C 123	CKSRYPB472K50	D 851	CN504-2
C 125	CCSRCH060D50	S 851 852	CSN1033
		R 851	RS1/8S473J
		R 852	RS1/8S753J
		Switch (TRP,DSP)	
C 126	CKSRYPB153K25	Unit Number :	
C 201 702	CKSQYB334K16	Unit Name : P.C.Board (C)	
C 206	CKSQYB224K16		
C 207	CKSRYPB102K50	M853	Motor Unit (TRAY)
C 208	CKSQYB224K16		CXA9139
		Miscellaneous Parts List	
C 301	CEV101M10		
C 601 602	CCSRCH181J50	M851	Motor Unit (SPINDLE)
C 603 604	CCSRCH820J50	M852	Motor Unit (ELV)
C 605 606	CCSRCH820J50	M854	Motor Unit (CARRIAGE)
C 607 608	CKSRYPB222K50	VR 801	Volume 10kΩ
			Pickup Unit (Service)
C 609 610	CCSRCH331J50		CXA8772
C 613	CKSQYB104K16		CXA9146
C 614	CKSQYB104K16		CXA9131
C 615	CEV101M10		CCW1021
C 701	CCH1233		CXX1235
	22μF/6.3V		
C 803	CKSRYPB103K25		

The CDX-FM623S/ES and CDX-FM623S/GB Parts Lists enumerate the parts which differ from those enumerated in the CDX-FM623S/UC Parts List only. The parts other than those enumerated in the former are identical with those in the latter, to which you are requested to refer, accordingly. The CDX-FM623S/UC Parts List is given on page 24.

System Unit

Circuit Symbol & No.	CDX-FM623S/UC	CDX-FM623S/GB
	CDX-FM623S/ES	CDX-FM623S/GB
	Part No.	Part No.
C4305,4306	CKSQYB392K50	CKSQYB272K50
C4307,4308	CKSQYB332K50	CKSQYB222K50

Display Assy

Circuit Symbol & No.	CDX-FM623S/UC	CDX-FM623S/GB
	CDX-FM623S/ES	CDX-FM623S/GB
	Part No.	Part No.
D4904-4917	CL150FG	CL150DCD

10. BLOCK DIAGRAM

● SYSTEM

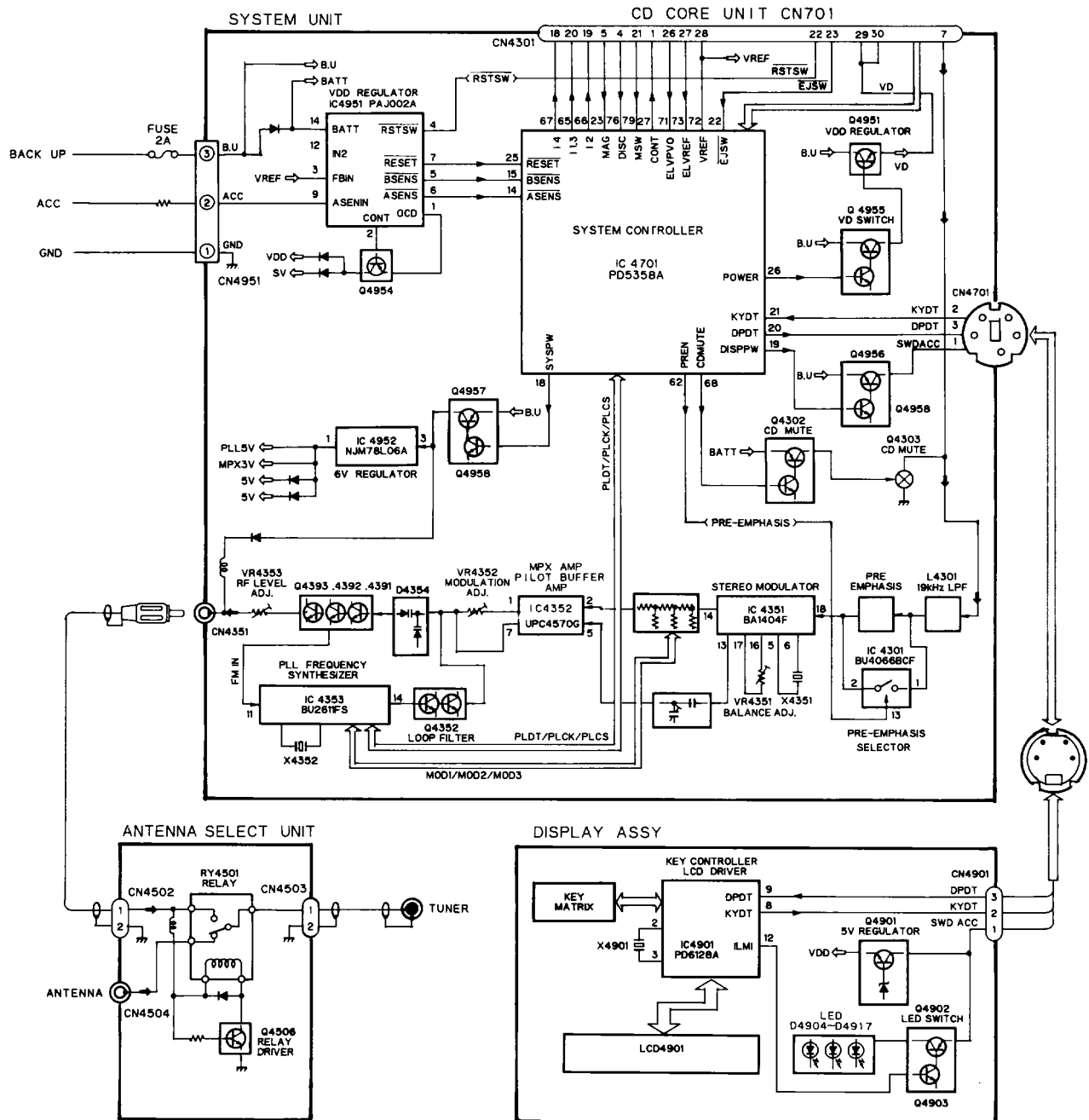


Fig.10

● CD Mechanism Module

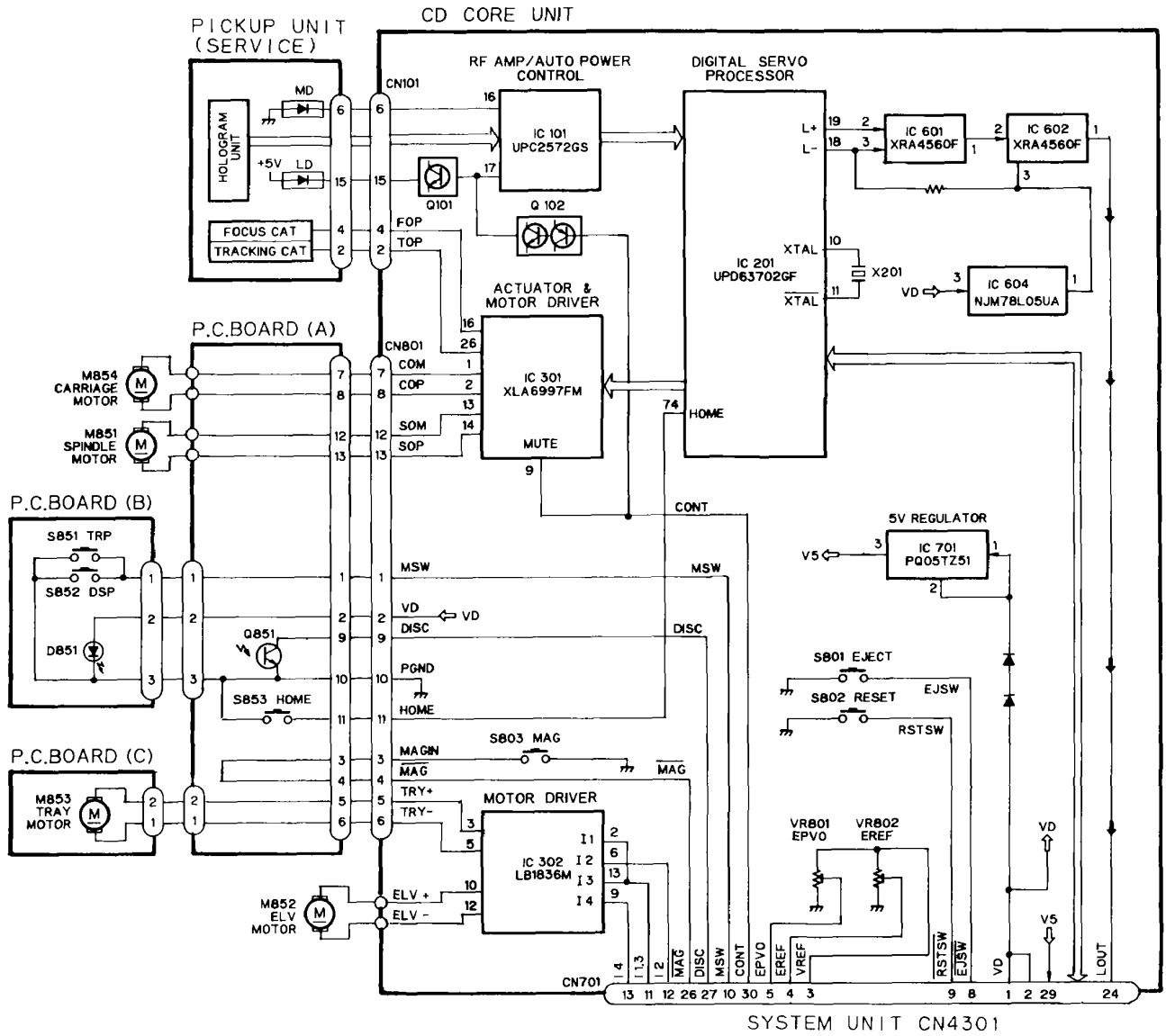
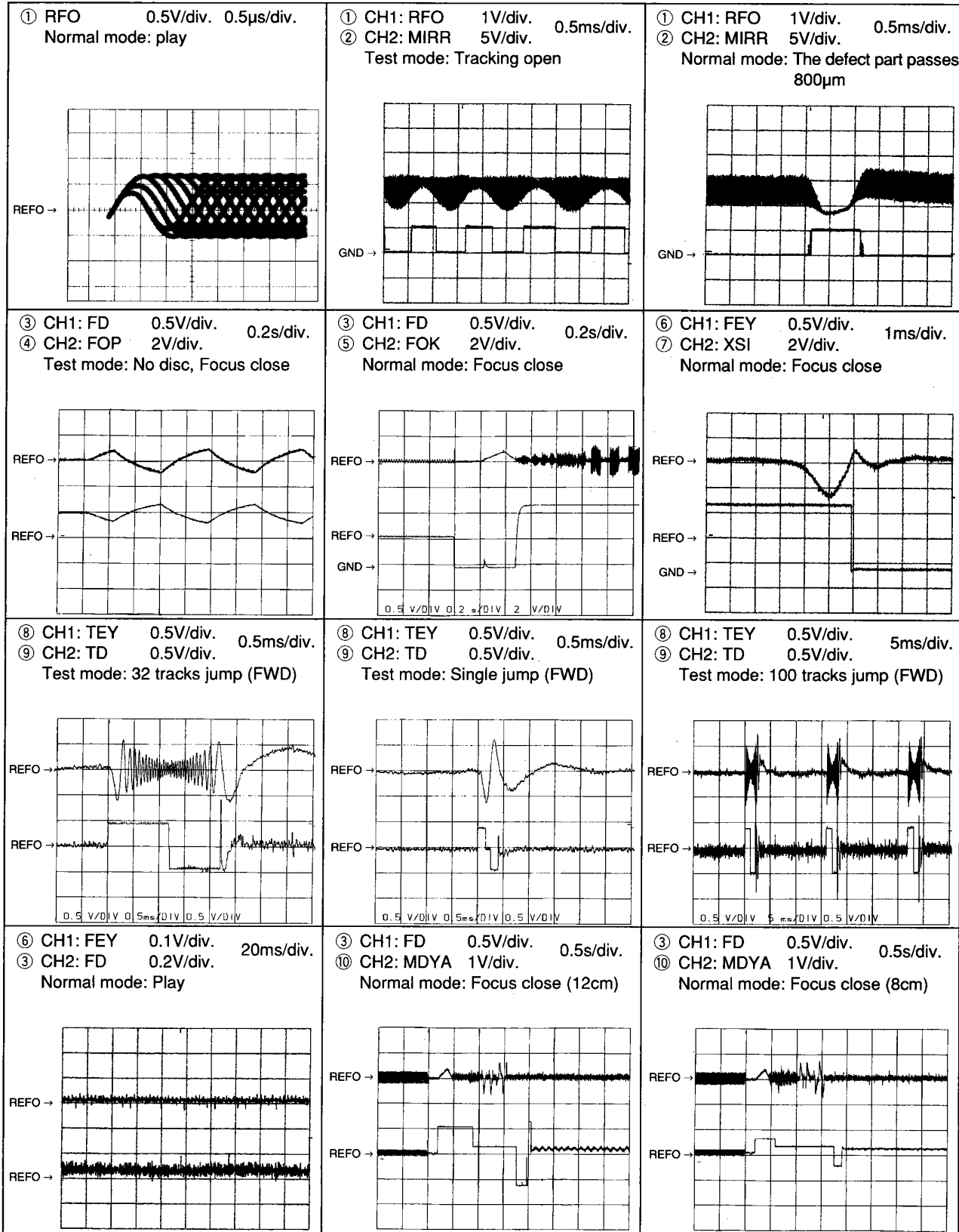


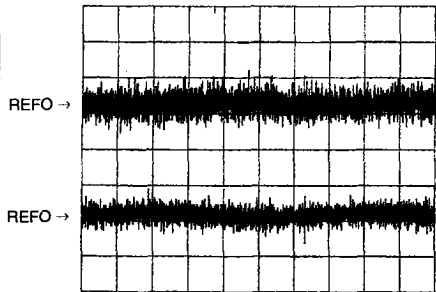
Fig.11

Note:1. The encircled numbers denote measuring pointes in the circuit diagram.
 2. Reference voltage
 REFO:2.5V

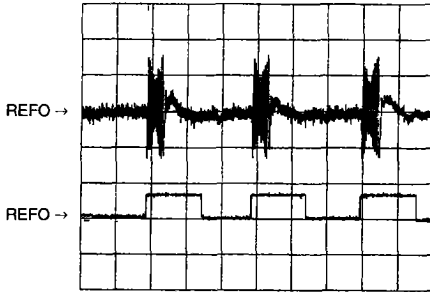
● Waveforms



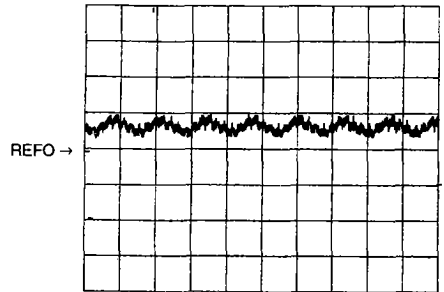
⑧ CH1: TEY 0.2V/div. 20ms/div.
 ⑨ CH2: TD 0.2V/div.
 Normal mode: play



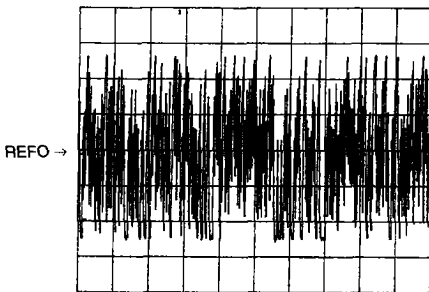
⑧ CH1: TEY 0.5V/div. 5ms/div.
 ⑪ CH2: SD 0.5V/div.



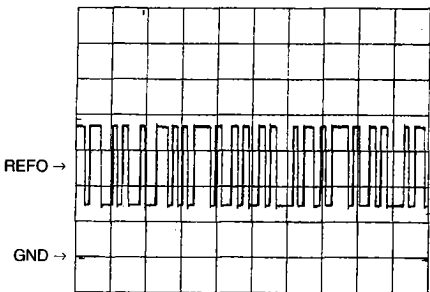
⑩ MDYA 0.5V/div. 0.1s/div.
 Normal mode: Play (12cm)



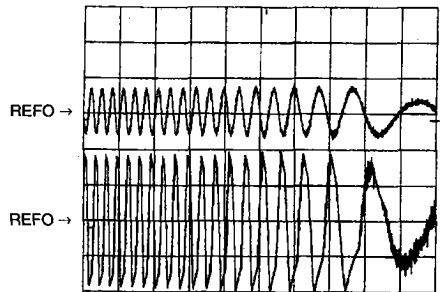
⑩ MDYA 0.5V/div. 10ms/div.
 Long Search (12cm)



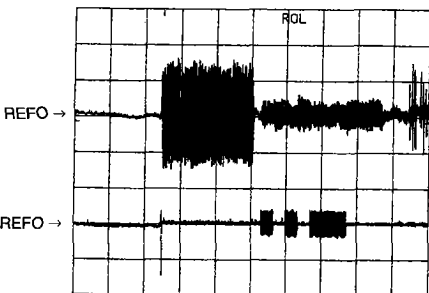
⑫ EFM 1V/div. 5μs/div.
 Play



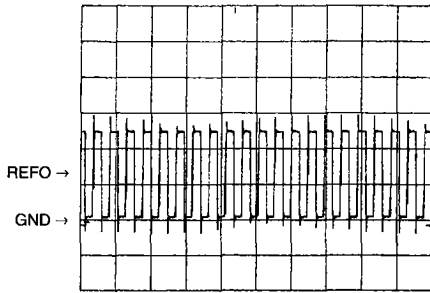
⑧ CH1: TEY 1V/div. 2ms/div.
 ⑬ CH2: TEC 1V/div.
 Test mode: Focus close
 Tracking open



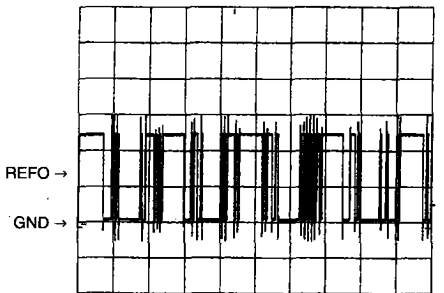
⑧ CH1: TEY 0.5V/div. 0.2s/div.
 ⑥ CH2: FEY 0.5V/div.
 Normal mode: AGC after focus close



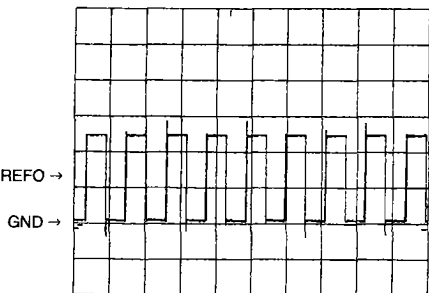
⑭ SCKO 2V/div. 1μs/div.
 Play



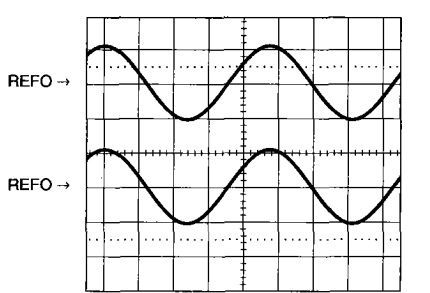
⑮ Dout 2V/div. 10μs/div.
 Play



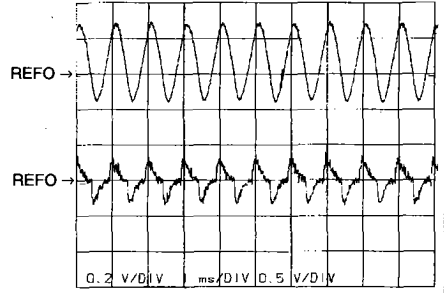
⑯ LRCK 2V/div. 20μs/div.

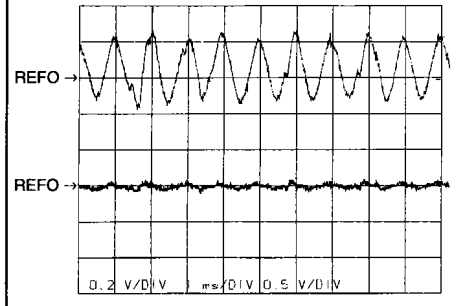
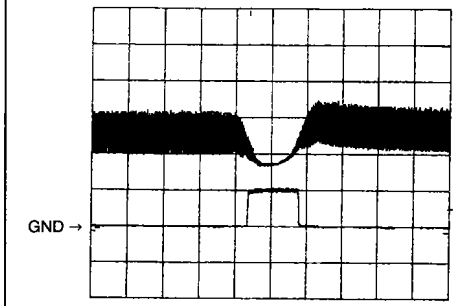
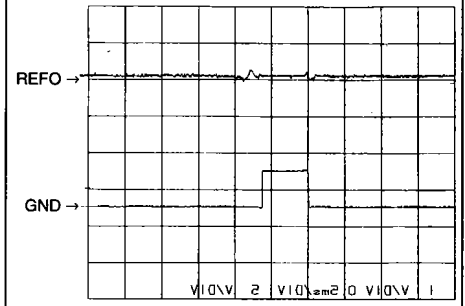


⑱ CH1: R OUT 1V/div. 0.2ms/div.
 ⑰ CH2: L OUT 1V/div.
 Normal mode: Play (1kHz 0dB)



⑥ CH1: FEY 0.2V/div. 1ms/div.
 ③ CH2: FD 0.5V/div.
 Normal mode: During AGC



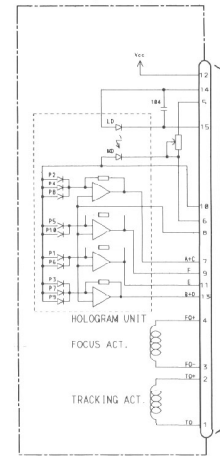
<p>⑧ CH1: TEY 0.2V/div. 1ms/div. ⑨ CH2: TD 0.5V/div. Normal mode: During AGC</p> 	<p>① CH1: RFO 1V/div. 0.5ms/div. ⑱ CH2: HOLD 5V/div. 0.5ms/div. Normal mode: The defect part passes 800μm</p> 	<p>③ CH1: FD 1V/div. 0.5ms/div. ⑲ CH2: HOLD 5V/div. 0.5ms/div. Normal mode: The defect part passes 800μm</p> 

11. CIRCUIT DIAGRAM AND PATTERN

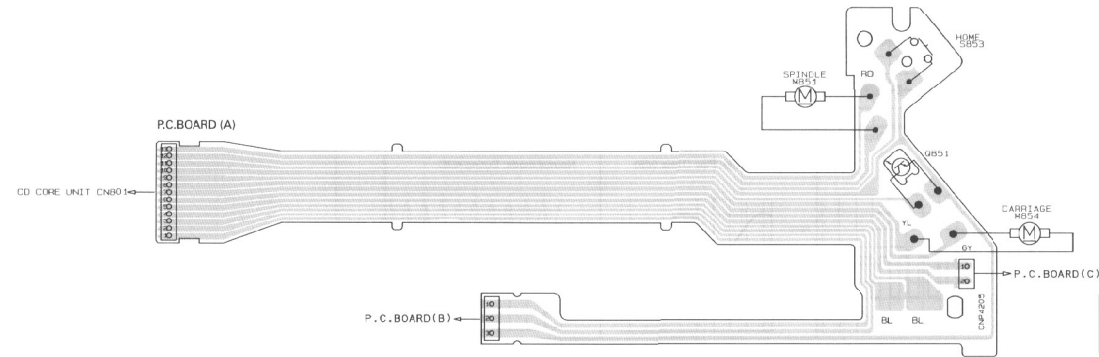
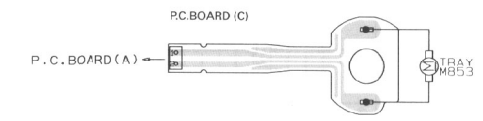
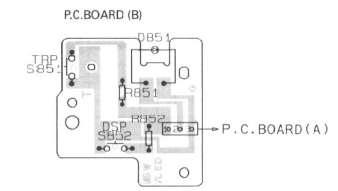
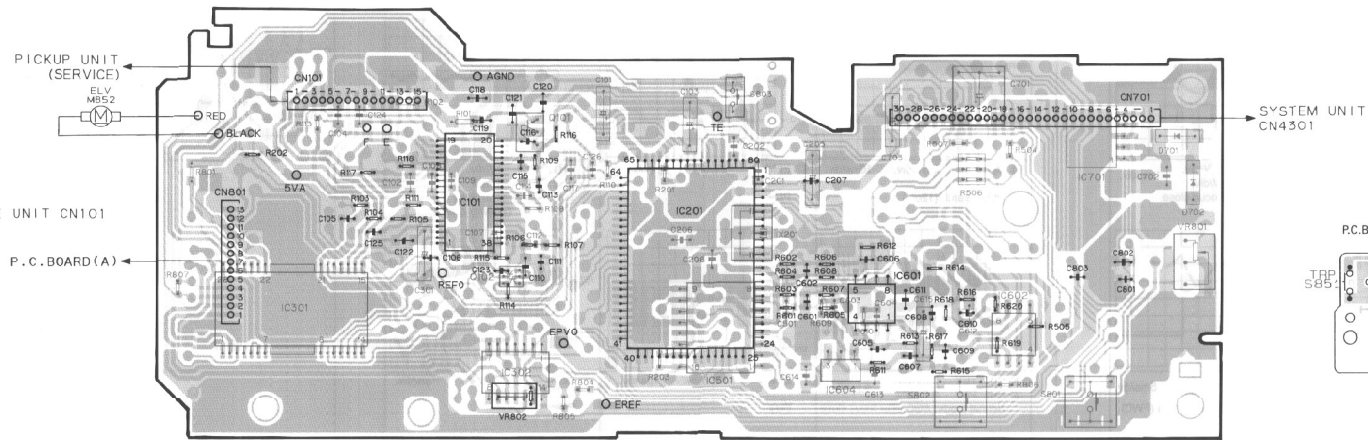
11.1 CD MECHANISM MODULE

● Connection Diagram

PICKUP UNIT (SERVICE)



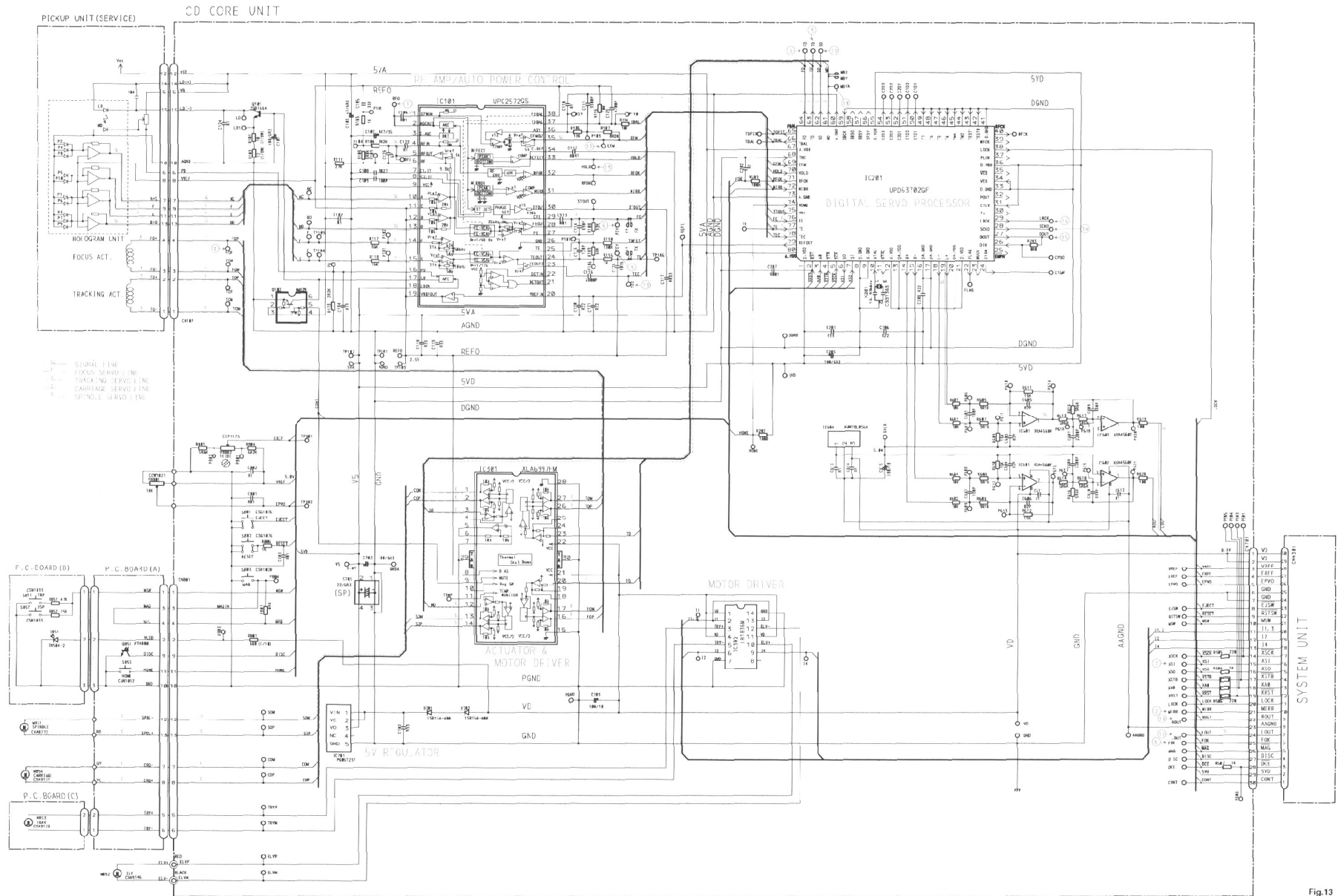
CD COFE UNIT							
IC, Q	IC301	C101	Q102 IC302 Q101	C201 IC501	IC604 C601	IC602	IC701
ADJ			VRB02				



NOTE:
The parts mounted on this PCB include all necessary parts for several destinations.
For further information for respective destinations, be sure to check with the schematic diagram.

Fig. 12

● Circuit Diagram



— SIGNAL LINE
 - - - FOCUS SERVO LINE
 ····· TRACKING SERVO LINE
 - · - · CARTRIDGE SERVO LINE
 - - - - SPINDLE SERVO LINE

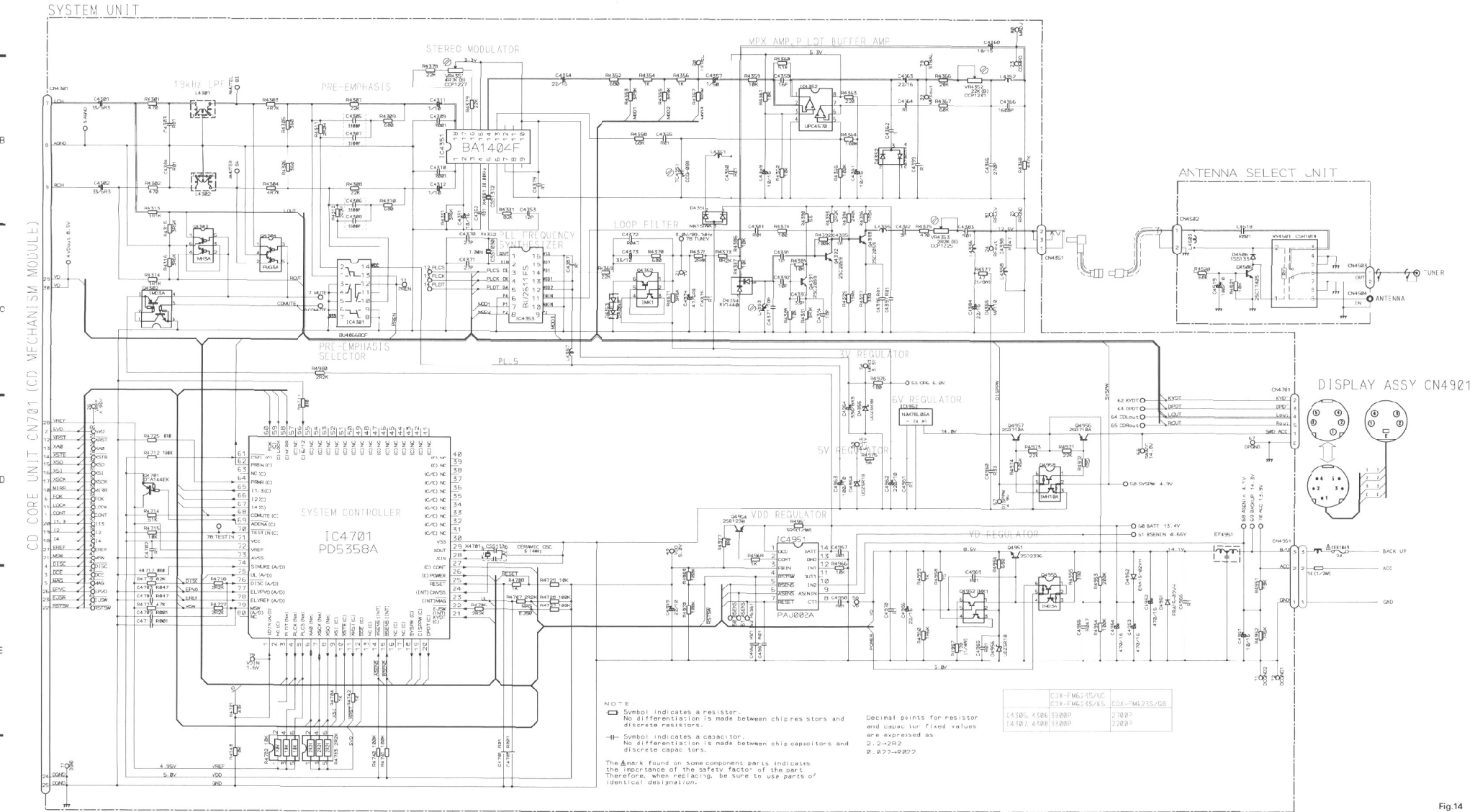
NOTE
 □ Symbol indicates a resistor.
 No differentiation is made between chip resistors and discrete resistors.
 □ Symbol indicates a capacitor.
 No differentiation is made between chip capacitors and discrete capacitors.
 Decimal points for resistor and capacitor fixed values are expressed as
 2.2-2R2
 ©.622-R622

Fig.13

11.2 SYSTEM UNIT, ANTENNA SELECT UNIT

● Circuit Diagram

A

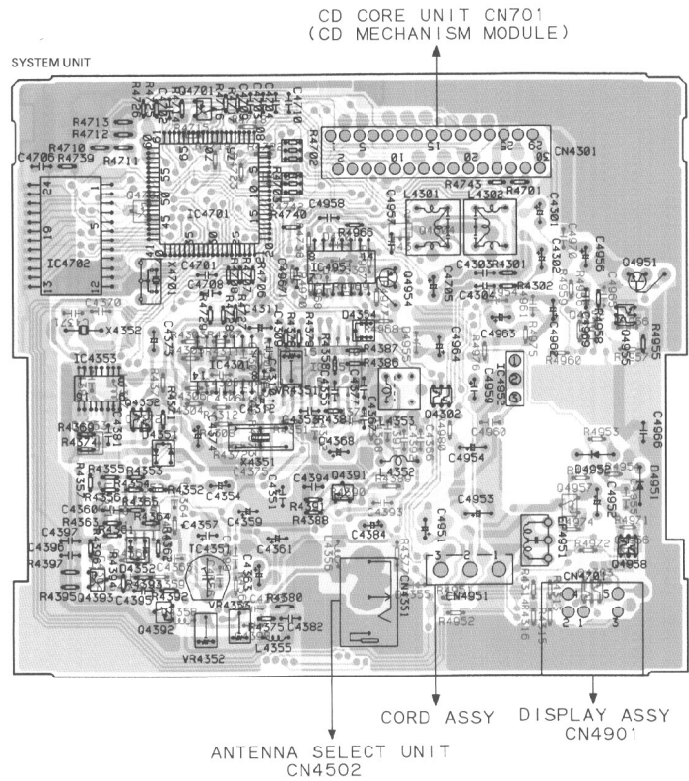


NOTE
 □ Symbol indicates a resistor.
 No differentiation is made between chip resistors and discrete resistors.
 —||— Symbol indicates a capacitor.
 No differentiation is made between chip capacitors and discrete capacitors.
 The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

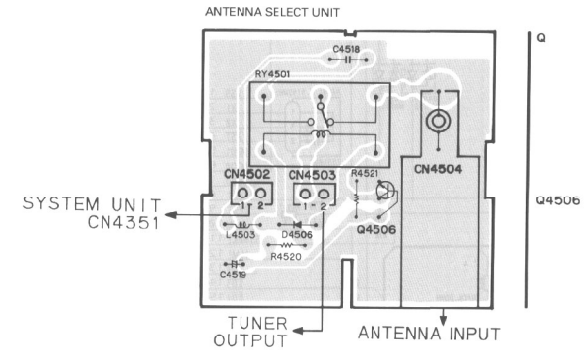
	CDX-FM6235/UC	CDX-M235/GB
C4305, 4306, 4308P	2700P	2700P
C4307, 4308, 4308P	2200P	2200P

Fig.14

● Connection Diagram



A0J	IC-Q
	04701
	04702
	IC4701 04504
	04951
	04954
	04952
	IC4351
	IC4301
VR4351	IC4355
L4353	04352 IC4952
	04302
	04301
	IC4352
	04957
	04958 04956 04956
IC4351	04303
VR4353	04393
	04392
VR4352	



NOTE:
 The parts mounted on this PCB include all necessary parts for several destinations.
 For further information for respective destinations, be sure to check with the schematic diagram.

Fig.15

11.3 DISPLAY ASSY

● Circuit Diagram

	CDX-FM623/LC	CDX-FM623/GB
D4904-4917	CL1527G	CL15B0C

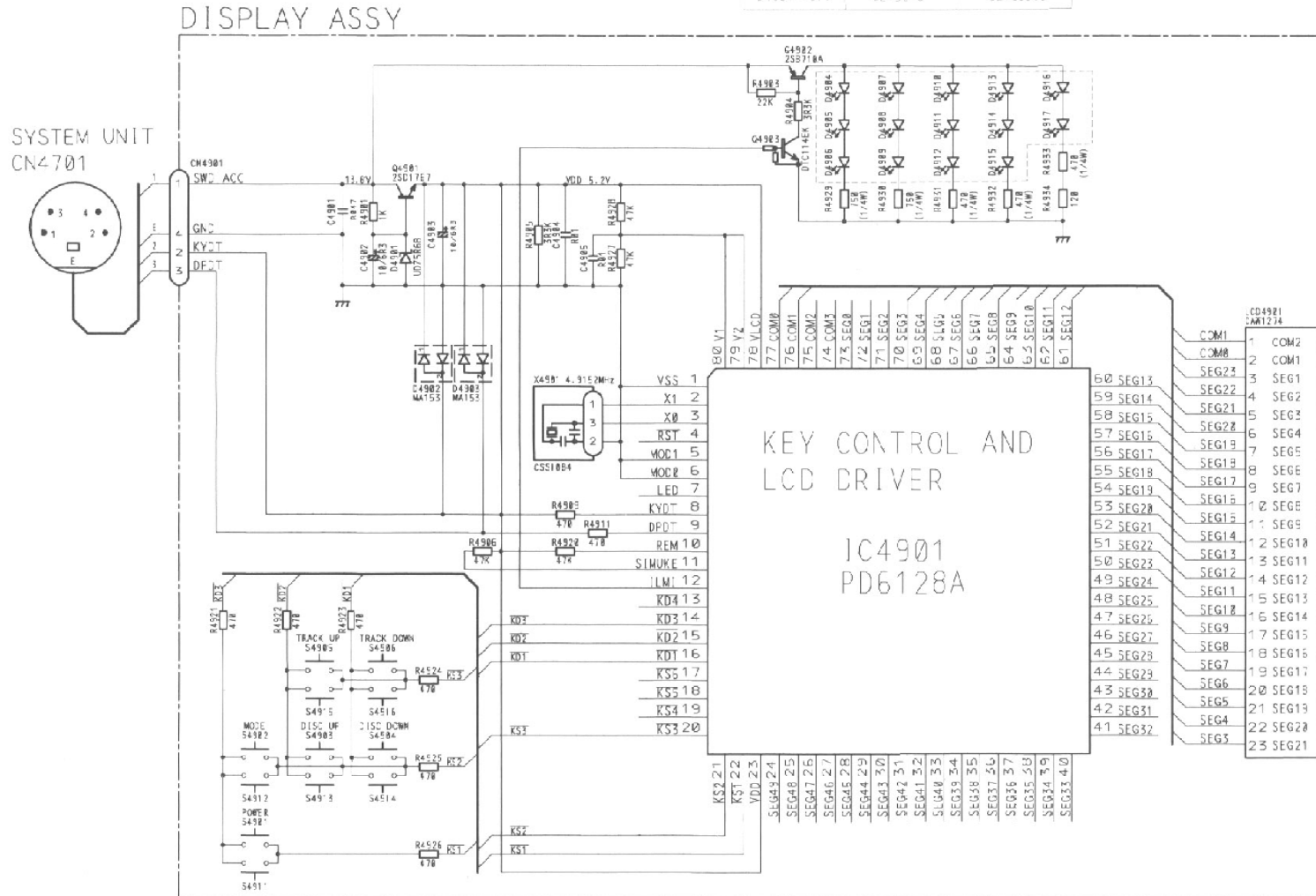


Fig.16

● Connection Diagram

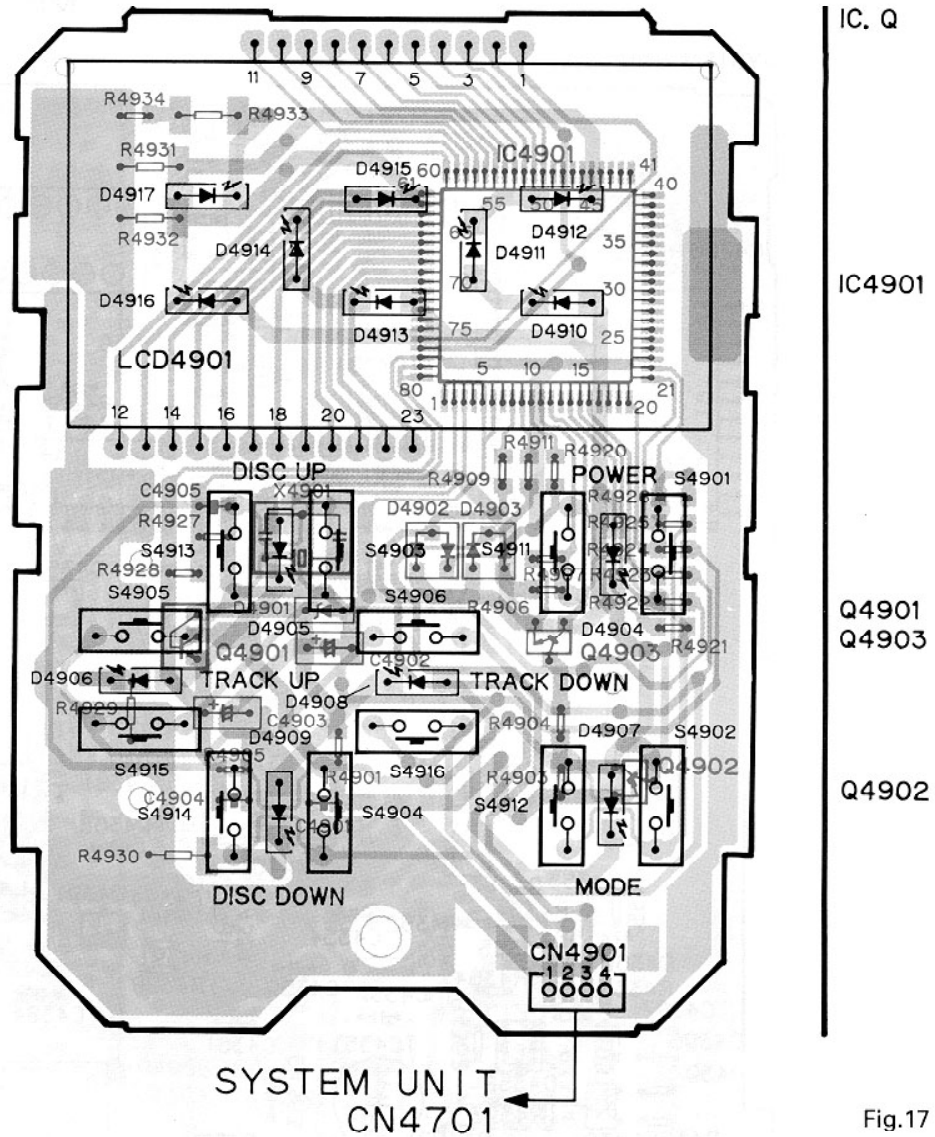


Fig.17

NOTE:

The parts mounted on this PCB include all necessary parts for several destinations.
For further information for respective destinations, be sure to check with the schematic diagram.

12. EXPLODED VIEW AND PARTS LIST

12.1 MAGAZINE ASSY

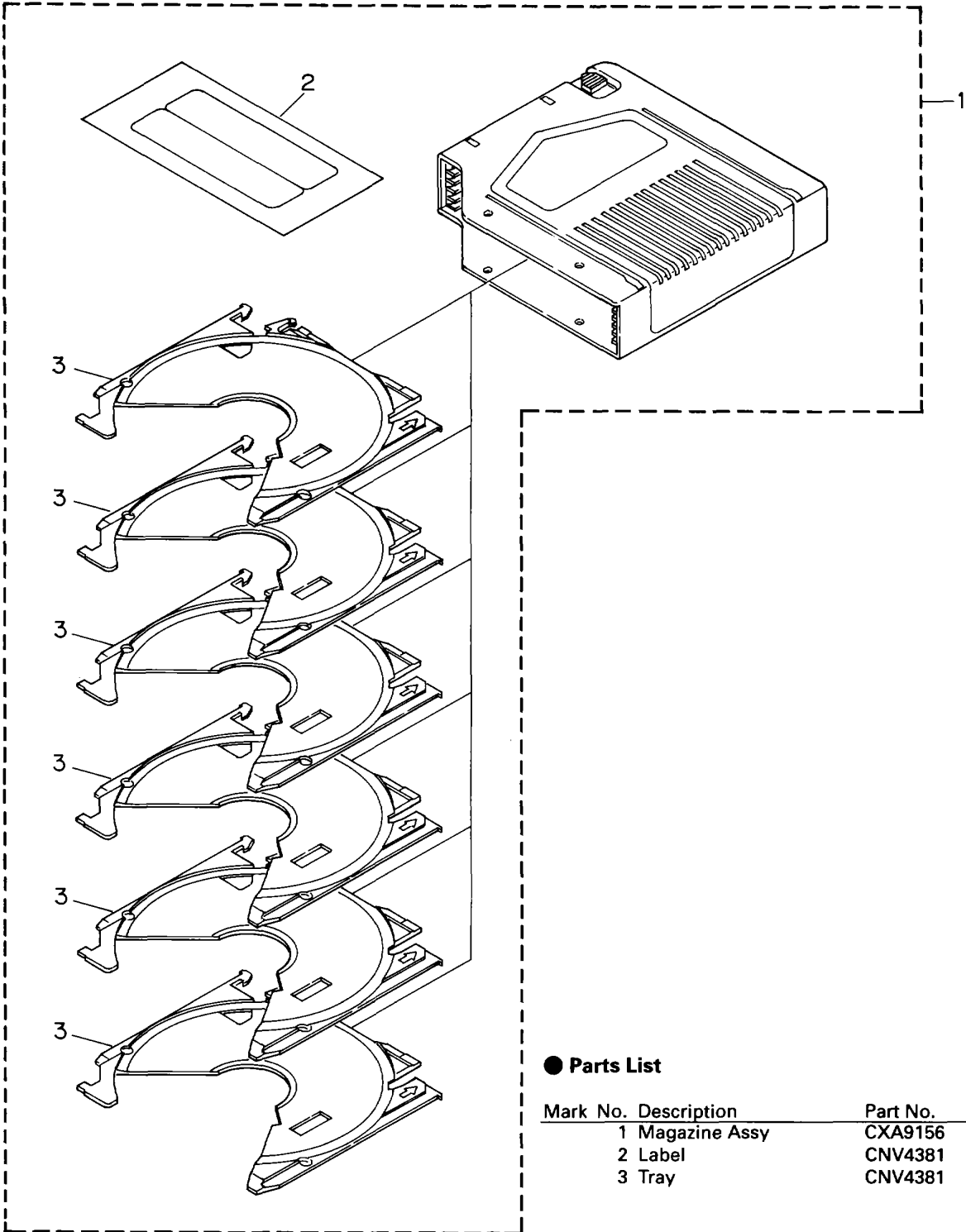


Fig.18

● Parts List

Mark No.	Description	Part No.
1	Magazine Assy	CXA9156
2	Label	CNV4381
3	Tray	CNV4381

12.2 CHASSIS

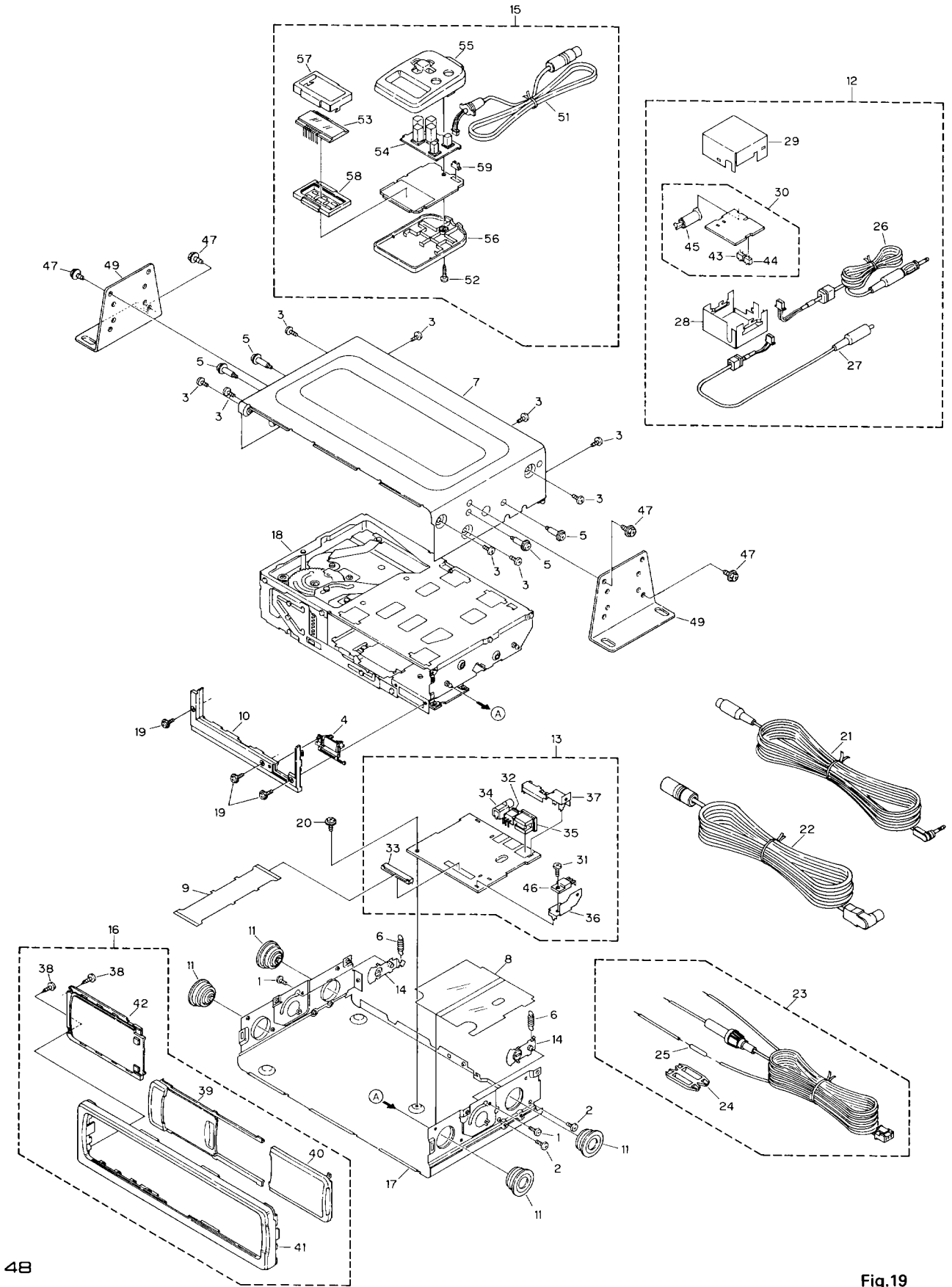


Fig.19

NOTE:

● Parts marked by “*” are generally unavailable because they are not in our Master Spare Parts List.

● **Parts List**

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Screw	BMZ20P040FMC	31	Screw	BMZ26P060FMC
2	Screw	BMZ26P040FMC	32	Plug(CN4951)	CKS-460
3	Screw	BMZ30P040FZK	33	Connector(CN4301)	CKS2233
4	Button	CAC4632	34	Jack(CN4351)	CKS2310
5	Screw	CBA1352	35	Connector(CN4701)	CKS3195
6	Spring	CBH1859	36	Holder	CNC6313
7	Upper Case	CNB2078	37	Holder	CNC6339
8	Insulator	CNM4640	38	Screw	BPZ26P080FMC
9	P.C.Board	CNP4402	39	Door	CAT1812
10	Panel	CNS3867	40	Door	CAT1777
11	Damper	CNV4501	41	Grille	CNS3865
12	Antenna Select Assy	CWM4331	42	Panel	CNS4111
13	System Unit	CWX1960	43	Plug(CN4503)(White)	CKS1222
14	Arm Unit	CXA8606	44	Plug(CN4502)(Red)	CKS2812
15	Display Assy	CXA7558	45	Antenna Jack(CN4504)	CKX1006
16	Grille Assy	CXA9296	46	Transistor(Q4951)	2SD2396
17	Lower Case Unit	CXA9322	47	Screw	HMF40P080FZK
18	CD Mechanism Module(C5)	CXK4400	48	****	
19	Screw	IMS20P040FZK	49	Angle	CNB2019
20	Screw	IMS26P040FMC	50	****	
21	Cord	CDE4289	51	Cord	CDE4478
22	Cord	CDE5008	52	Screw	BPZ26P100FZK
23	Cord	CDE5124	53	LCD(LCD4901)	CAW1274
24	Cap	CNS1472	54	Button	CZA3245
25	Resistor	RS1/2P102JL	55	Upper Case	CZN6315
26	Cord	CDE4087	56	Lower Case	CZN6317
27	Antenna Cable	CDH1207	57	Bracket	CZN6250
28	Chassis	CNA1555	58	Holder	CZN6251
29	Case	CNB1764	59	Connector(CN4901)	CKS3126
30	Antenna Select Unit	CWX1782			

· The CDX-FM623S/ES and CDX-FM623S/GB Parts Lists enumerate the parts which differ from those enumerated in the CDX-FM629S/UC Parts List only. The parts other than those enumerated in the former are identical with those in the latter, to which you are requested to refer, accordingly.

Mark No. Description	CDX-FM623S/UC	CDX-FM623S/ES	CDX-FM623S/GB
	Part No.	Part No.	Part No.
13 System Unit	CWX1960	CWX1960	CWX2005
15 Display Assy	CXA7558	CXA7558	CXA9426
23 Cord	CDE5124	CDE5124	CDE5125
55 Upper Case	CZN6315	CZN6315	CZN6423
56 Lower Case	CZN6317	CZN6316	CZN6427

12.3 CD MECHANISM MODULE

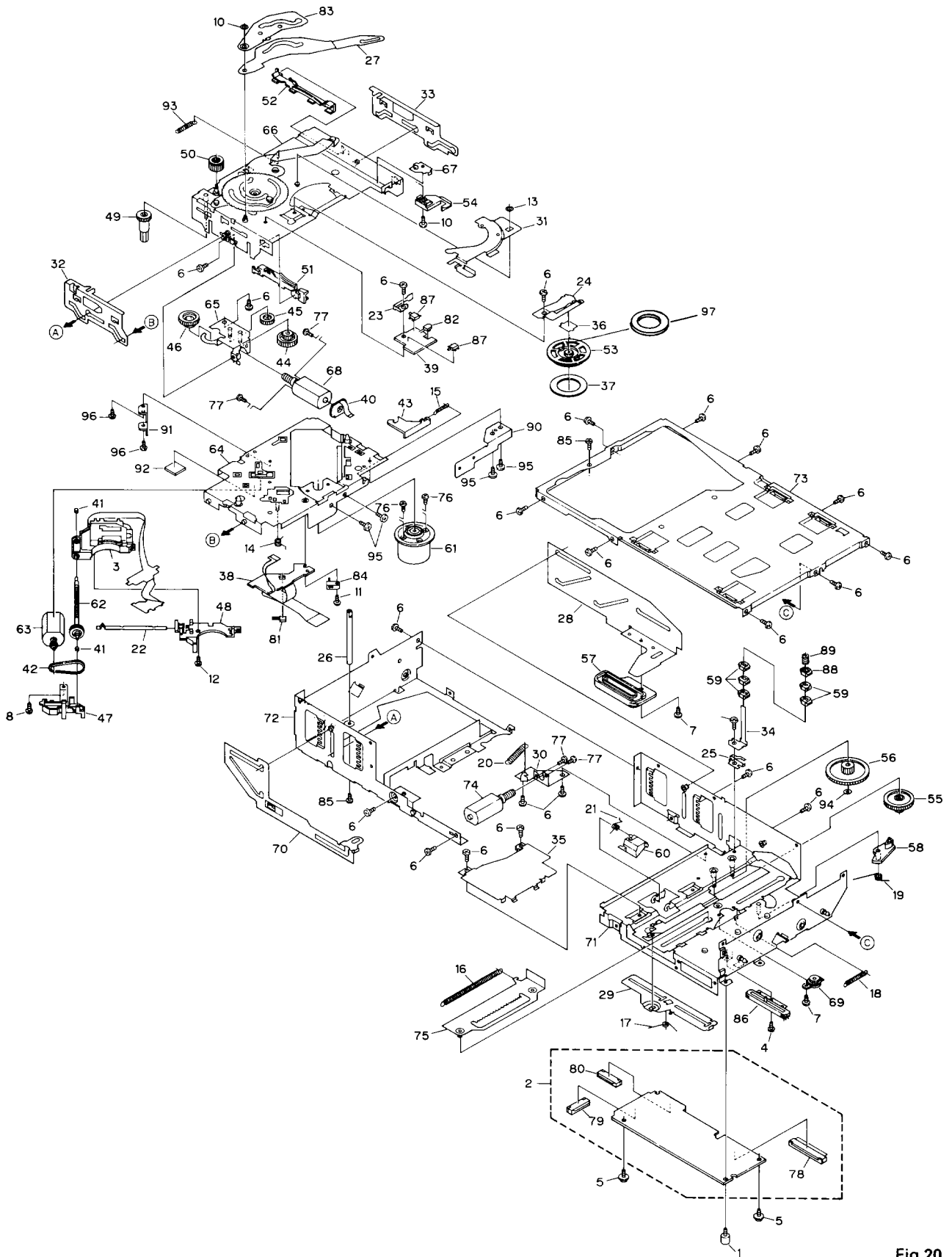


Fig.20

● Parts List

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Screw	CBA1369	51	Rail(White)	CNV4419
2	CD Core Unit	CWX1943	52	Rail(Black)	CNV4420
3	Pickup Unit(Service)	CXX1235	53	Clamper	CNV4421
4	Screw	JFZ17P020FNI	54	Lever	CNV4422
5	Screw	IMS26P040FMC	55	Gear	CNV4423
6	Screw(M2X2.5)	CBA1037	56	Gear	CNV4424
7	Screw(M2X2.5)	CBA1077	57	Rack	CNV4425
8	Screw(M2X2.5)	CBA1085	58	Arm	CNV4426
9	Screw(M2X6)	CBA1166	59	Guide	CNV4597
10	Screw(M2X4)	CBA1176	60	Arm	CNV4670
11	Screw(M2X6)	CBA1229	61	Motor Unit(C5)(M851)(Spindle)	CXA9371
12	Screw(M2X4)	CBA1362	62	Screw Unit	CXA9130
13	Washer	CBF1002	63	Motor Unit(C5)(M854)(Carriage)	CXA9131
14	Spring	CBH1822	64	Chassis Unit	CXA9133
15	Spring	CBH1944	65	Bracket Unit	CXA9134
16	Spring	CBH1826	66	Chassis Unit	CXA9137
17	Spring	CBH1827	67	Plate Unit	CXA9138
18	Spring	CBH1828	68	Motor Unit(C5)(M853)(Tray)	CXA9139
19	Spring	CBH1829	69	Damper Unit	CXA7714
20	Spring	CBH1830	70	Lever Unit	CXA9141
21	Spring	CBH1919	71	Magazine Holder Unit	CXA9143
22	Spring	CBL1241	72	Frame Unit	CXA9144
23	Spring	CBL1242	73	Frame Unit	CXA9145
24	Spring	CBL1249	74	Motor Unit(C5)(M852)(ELV)	CXA9146
25	Spring	CBL1295	75	Lever Unit	CXA9147
26	Shaft	CLA2803	76	Screw	JFZ17P020FNI
27	Arm	CNC6181	77	Screw	JFZ20P025FNI
28	Lever	CNC6191	78	Connector(CN701)	CKS1968
29	Lever	CNC6194	79	Connector(CN801)	CKS3484
30	Bracket	CNC6292	80	Connector(CN101)	CKS3486
31	Lever	CNC6534	81	Photo-Transistor(Q851)	PT4800
32	Lever	CNC6535	82	LED(D851)	CN504-2
33	Lever	CNC6536	83	Arm	CNC6799
34	Holder	CNC6538	84	Switch(S853)	CSN1012
35	Cover	CNC6657	85	Screw(M2X3)	CBA1062
36	Spacer	CNM4879	86	Volume(VR801)	CCW1021
37	Sheet	CNM4932	87	Switch(S851,852)	CSN1033
38	P.C.Board	CNP4205	88	Guide	CNV4722
* 39	P.C.Board	CNP4537	89	Spring	CBH1033
40	P.C.Board	CNP4382	90	Holder	CNC6819
41	Bearing	CNR1423	91	Holder	CNC6827
42	Belt	CNT1071	92	Sheet	CNM5020
43	Plate	CNV4761	93	Spring	CBH1931
44	Gear	CNV4403	94	Washer	CBF1031
45	Gear	CNV4404	95	Screw(M2X2)	CBA1250
46	Gear	CNV4406	96	Screw(M2X2)	CBA1250
47	Cover	CNV4411	97	Plate	CNC6847
48	Holder	CNV4412			
49	Gear	CNV4416			
50	Gear	CNV4417			

13. PACKING METHOD

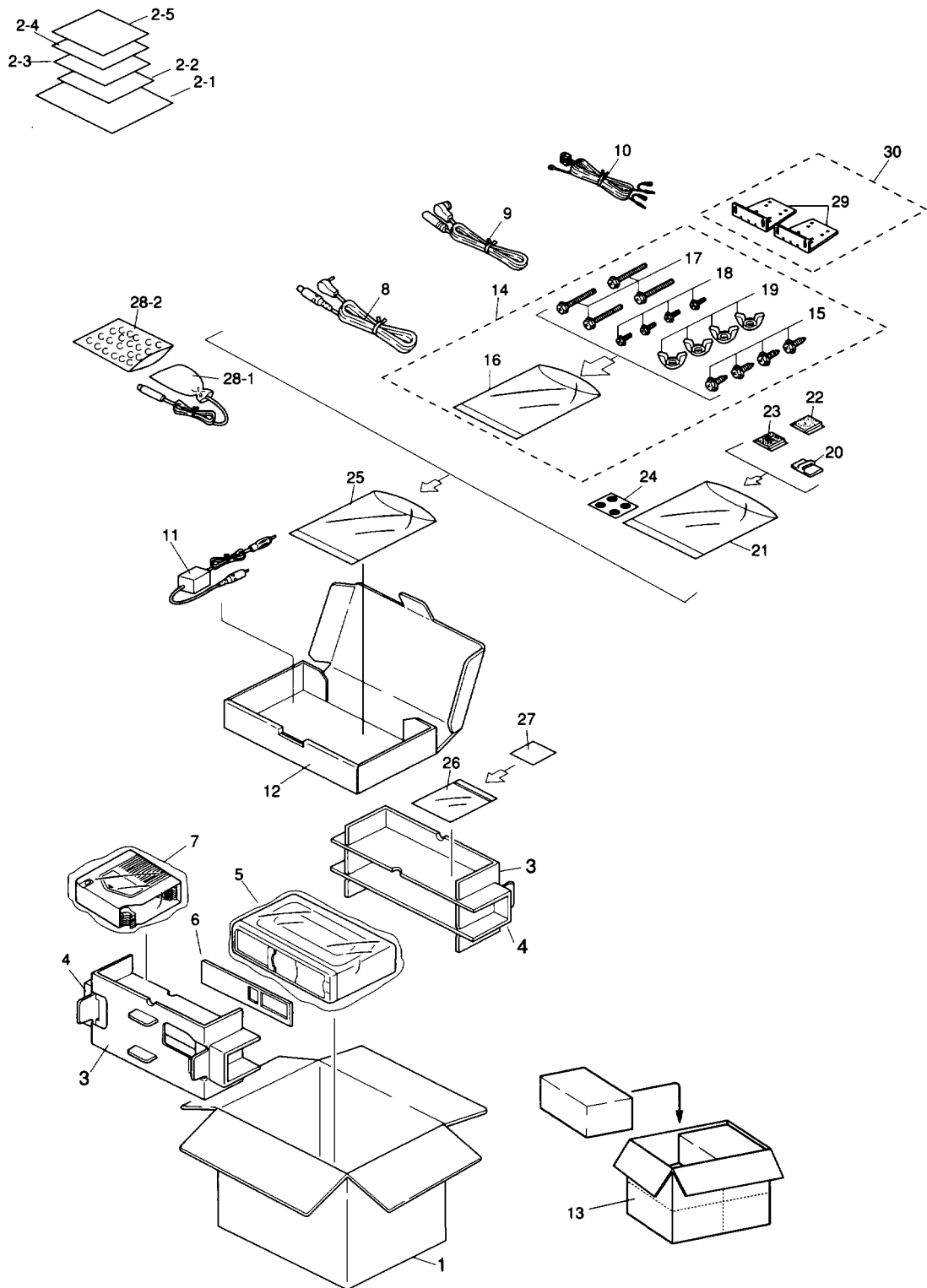


Fig.21

● **Parts List**

Mark No. Description	CDX-FM623S/UC	CDX-FM623S/ES	CDX-FM623S/GB
	Part No.	Part No.	Part No.
1 Carton	CHG3056	CHG3054	CHG3055
2-1 Owner's Manual	CRD2089	CRD2092	CRB1381
2-2 Installation Manual	CRD2151	CRD2151	CRD2152
* 2-3 Caution Card	CRP1149	CRP1149	CRP1149
* 2-4 Card	ARY1048
* 2-5 Warranty Card	CRY1087
3 Protector	CHP1820	CHP1820	CHP1820
4 Protector	CHP1817	CHP1817	CHP1817
5 Polyethylene Bag	CEG1185	CEG1042	CEG1042
6 Spacer	CHW1528	CHW1528	CHW1528
7 Magazine Assy	CXA9156	CXA9156	CXA9156
8 Cord	CDE4289	CDE4289	CDE4289
9 Cord	CDE5008	CDE5008	CDE5008
10 Cord	CDE5124	CDE5124	CDE5125
11 Antenna Select Assy	CWM4331	CWM4331	CWM4331
12 Sub Carton	CHG3060	CHG3058	CHG3059
13 Contain Box	CHL3056	CHL3054	CHL3055
14 Screw Assy	CEA1962	CEA1962	CEA1962
15 Screw	CBA1295	CBA1295	CBA1295
* 16 Polyethylene Sheet	CNM4338	CNM4338	CNM4338
17 Screw	HMB60P500FMC	HMB60P500FMC	HMB60P500FMC
18 Screw	HMF40P080FZK	HMF40P080FZK	HMF40P080FZK
19 Nut	NF60FMC	NF60FMC	NF60FMC
20 Clamper	CEF1010	CEF1010	CEF1010
* 21 Polyethylene Bag	CEG-158	CEG-158	CEG-158
22 Fastener(Rough)	CNM1716	CNM1716	CNM1716
23 Fastener(Soft)	CNM1717	CNM1717	CNM1717
24 Seal	CNM4918	CNM4918	CNM4918
* 25 Polyethylene Bag	E36-622	E36-622	E36-622
* 26 Polyethylene Bag	CEG1099	CEG1099	CEG1099
* 27 Caution Card	CRP1090	CRP1090	CRP1090
28-1 Cover	CEG1062	CEG1062	CEG1062
28-2 Air Cushioned Bag	CZE2046	CZE2046	CZE2046
29 Angle	CNB2019	CNB2019	CNB2019
30 Angle Assy	CXA9655	CXA9655	CXA9655

● **Owner's Manual**

Model	Part No.	Language
CDX-FM623S/UC	CRD2089	English, French
CDX-FM623S/ES	CRD2092	English, Spanish, Portuguese, Arabic
CDX-FM623S/GB	CRB1381	English

● **Installation Manual**

Model	Part No.	Language
CDX-FM623S/UC, CDX-FM623S/ES	CRD2151	English, Spanish, Portuguese, Arabic
CDX-FM623S/GB	CRD2152	English, French