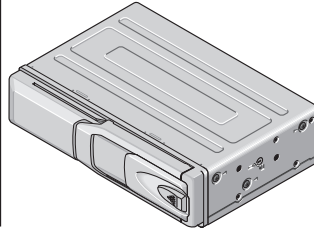


Service Manual

Pioneer

CDX-FM677/X1N/UC



ORDER NO.
CRT2588

UNIVERSAL MULTI-CD SYSTEM

CDX-FM677

CDX-FM673 X1N/UC

X1N/UC,ES



● This service manual should be used together with the following manual(s):

Model No.	Order No.	Mech. Module	Remarks
CX-892	CRT2356	C7	CD Mech. Module:Circuit Description, Mech. Description, Disassembly

CONTENTS

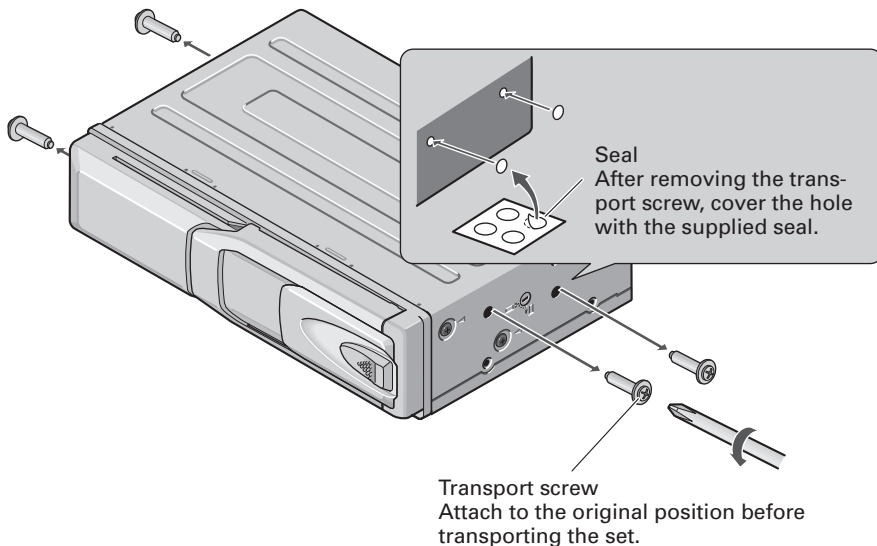
1. SAFETY INFORMATION	2	7. GENERAL INFORMATION	46
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PIONEER CORPORATION 4-1, Meguro 1-Chome, Meguro-ku, Tokyo 153-8654, Japan
PIONEER ELECTRONICS SERVICE INC. P.O.Box 1760, Long Beach, CA 90801-1760 U.S.A.
PIONEER EUROPE NV Haven 1087 Keetberglaan 1, 9120 Melsele, Belgium
PIONEER ELECTRONICS ASIACENTRE PTE.LTD. 253 Alexandra Road, #04-01, Singapore 159936

● **CD Player Service Precautions**

1. For pickup unit(CXX1285) handling, please refer to "Disassembly"(see page 52).
During replacement, handling precautions shall be taken to prevent an electrostatic discharge(Protection by a short pin).

2. During disassembly, be sure to turn the power off since an internal IC might be destroyed when a connector is plugged or unplugged.
3. Please check the grating after changing the service pickup unit(see page 39).
4. Since these screws protect the mechanism during transport, be sure to affix it when it is transported for repair, etc.



A transport screw has been attached to the set in order to protect it during transportation. After removing the transport screw, cover the hole with the supplied seal. Be sure to remove the transport screw before mounting the set. The removed transport screw should be retained in the accessory bag for use the next time the set is transported.

1. SAFETY INFORMATION

● **CDX-FM677/X1N/UC and CDX-FM673/X1N/UC**

CAUTION

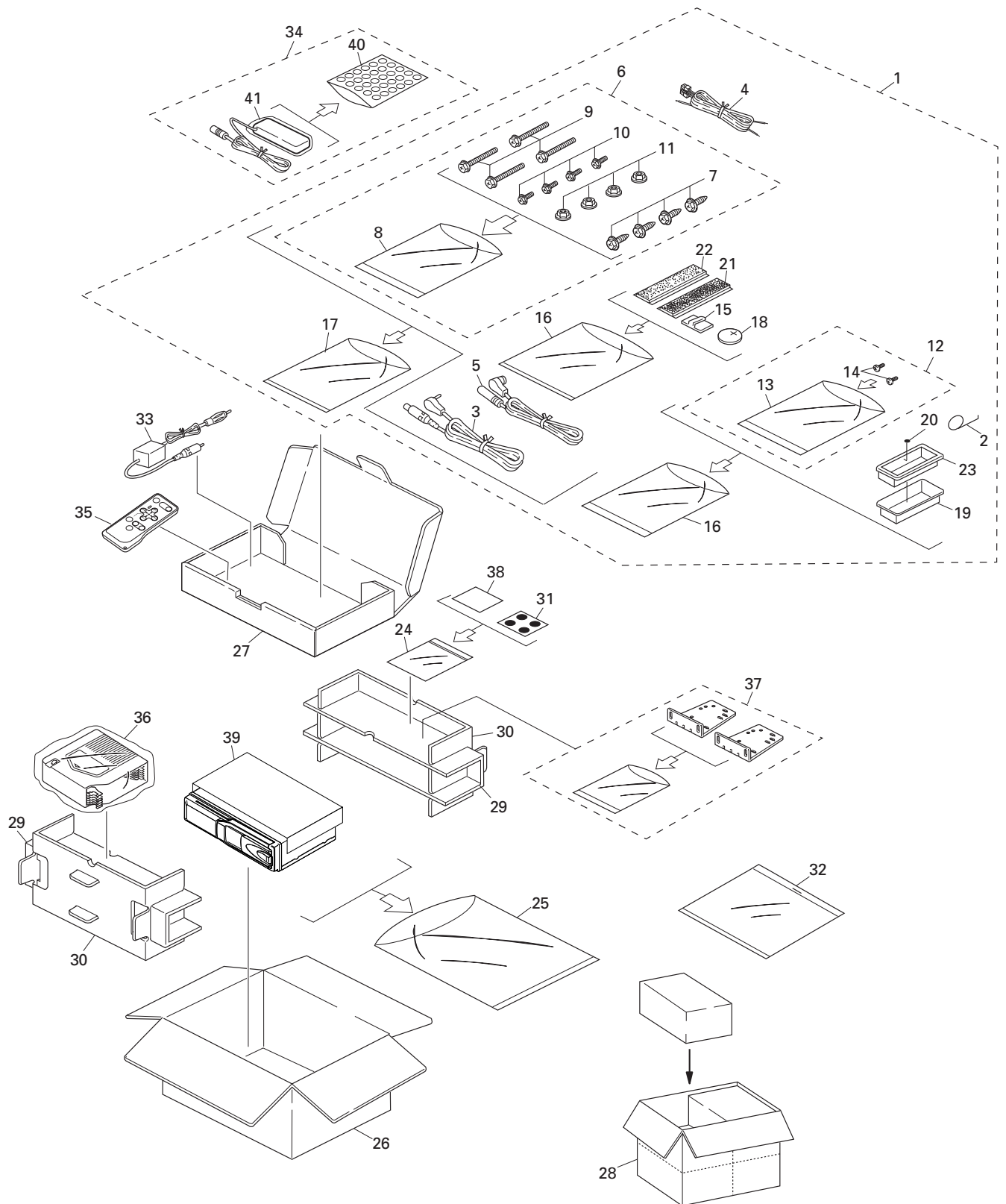
This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual. Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely; you should not risk trying to do so and refer the repair to a qualified service technician.

WARNING

This product contains lead in solder and certain electrical parts contain chemicals which are known to the state of California to cause cancer, birth defects or other reproductive harm.
Health & Safety Code Section 25249.6 - Proposition 65

2. EXPLODED VIEWS AND PARTS LIST

2.1 PACKING



NOTE:

- Parts marked by “*” are generally unavailable because they are not in our Master Spare Parts List.
- Screws adjacent to ∇ mark on the product are used for disassembly.

● PACKING SECTION PARTS LIST

Mark No.	Description	Part No.		
		CDX-FM677/X1N/UC	CDX-FM673/X1N/UC	CDX-FM677/X1N/ES
	1 Accessory Assy	CEA2767	CEA2770	CEA2768
	2 Spring	CBH-865	CBH-865	CBH-865
	3 Cord	CDE4289	CDE4289	CDE4289
	4 Cord	CDE5812	CDE5812	CDE5812
	5 Cord	CDE5814	CDE5814	CDE5814
	6 Screw Assy	CEA1962	CEA1962	CEA1962
	7 Screw	CBA1295	CBA1295	CBA1295
*	8 Polyethylene Sheet	CNM5158	CNM5158	CNM5158
	9 Screw	HMB60P500FMC	HMB60P500FMC	HMB60P500FMC
	10 Screw	HMF40P080FZK	HMF40P080FZK	HMF40P080FZK
	11 Nut	NF60FMC	NF60FMC	NF60FMC
	12 Screw Assy	CEA1965	CEA1965	CEA1965
*	13 Polyethylene Bag	CEG-127	CEG-127	CEG-127
	14 Screw	IMS30P050FZK	IMS30P050FZK	IMS30P050FZK
	15 Clamper	CEF1010	CEF1010	CEF1010
*	16 Polyethylene Bag	CEG-158	CEG-158	CEG-158
	17 Polyethylene Bag	CEG1185	CEG1185	*CEG1263
	18 Battery	CEX1065	Not used	CEX1065
	19 Bracket	CNC8061	CNC8061	CNC8061
	20 Cushion	CNM3182	CNM3182	CNM3182
	21 Fastener(Soft)	CNM3872	CNM3872	CNM3872
	22 Fastener(Rough)	CNM4041	CNM4041	CNM4041
	23 Panel	CNS5428	CNS5428	CNS5428
*	24 Polyethylene Bag	CEG1099	CEG1099	CEG1099
	25 Polyethylene Bag	CEG1185	CEG1185	CEG1042
	26 Carton	CHG4283	CHG4281	CHG4282
	27 Sub Carton	CHG4295	CHG4295	CHG4295
	28 Contain Box	CHL4283	CHL4281	CHL4282
	29 Protector	CHP2133	CHP2133	CHP2133
	30 Protector	CHP2135	CHP2135	CHP2135
	31 Seal	CNM5599	CNM5599	CNM5599
	32-1 Installation Manual	CRD3324	CRD3322	CRD3326
	32-2 Owner's Manual	CRD3323	CRD3321	CRD3325
*	32-3 Card	ARY1048	ARY1048	Not used
	33 Antenna Select Assy	CWM7445	CWM7445	CWM7445
	34 Display Assy	CXB6804	CXB6803	CXB6804
	35 Remote Control Assy	CXB6798	Not used	CXB6798
	36 Magazine Assy	CXB4027	CXB4027	CXB4027
	37 Angle Assy	CXB3591	CXB3591	CXB3591
*	38 Caution Card	CRP1090	CRP1090	CRP1090
*	39 Caution Card	CRP1232	CRP1232	CRP1232
	40 Air Cushioned Bag	CEG1055	CEG1055	CEG1055
	41 Cover	CEG1062	CEG1062	CEG1062

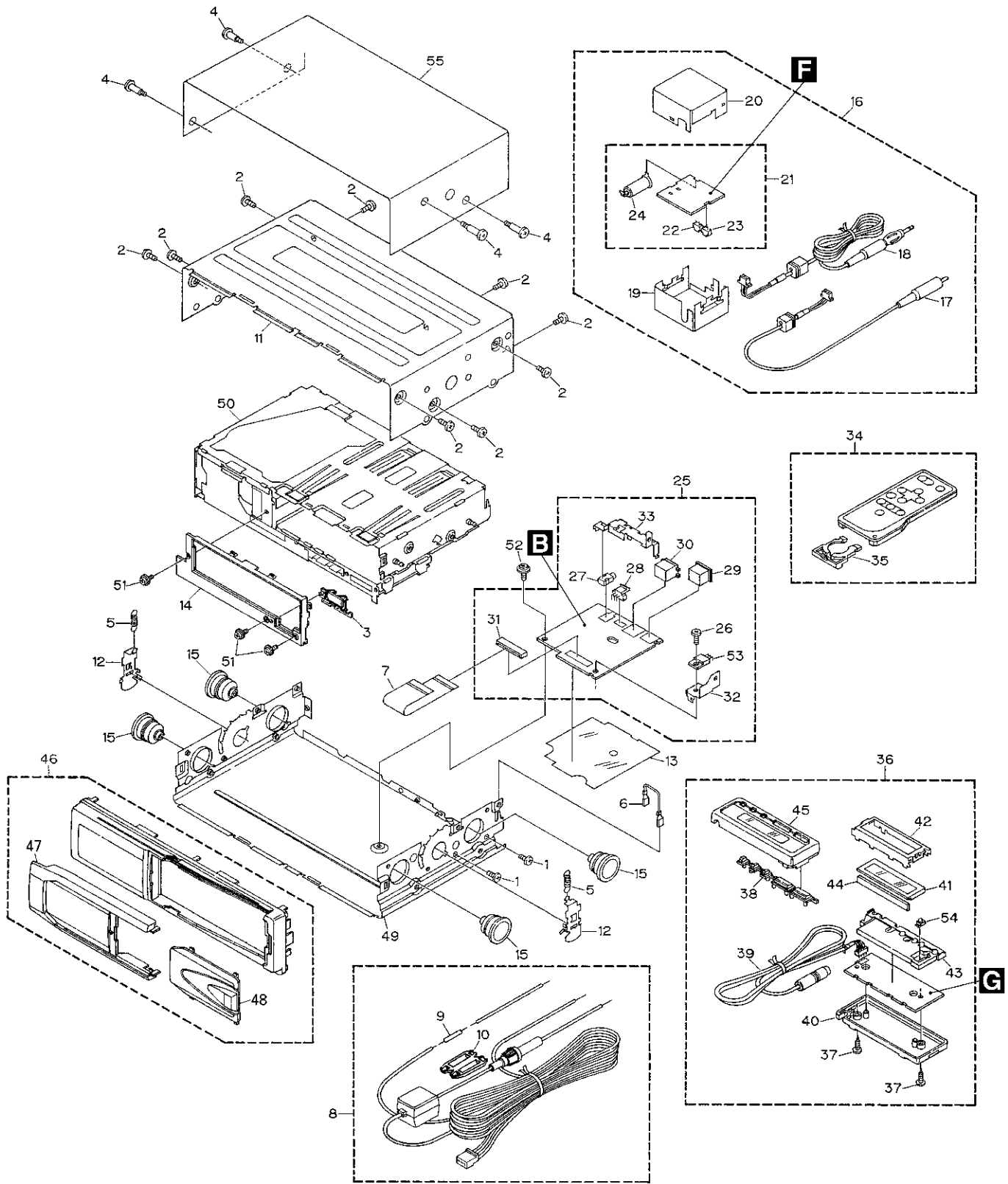
● **Owner's Manual**

Model	Part No.	Language
CDX-FM677/X1N/UC	CRD3323	English, French
CDX-FM673/X1N/UC	CRD3321	English, French
CDX-FM677/X1N/ES	CRD3325	English, Spanish, Portuguese(B), Arabic

● **Installation Manual**

Model	Part No.	Language
CDX-FM677/X1N/UC	CRD3324	English, French
CDX-FM673/X1N/UC	CRD3322	English, French
CDX-FM677/X1N/ES	CRD3326	English, Spanish, Portuguese(B), Arabic

2.2 EXTERIOR



(1) EXTERIOR SECTION PARTS LIST

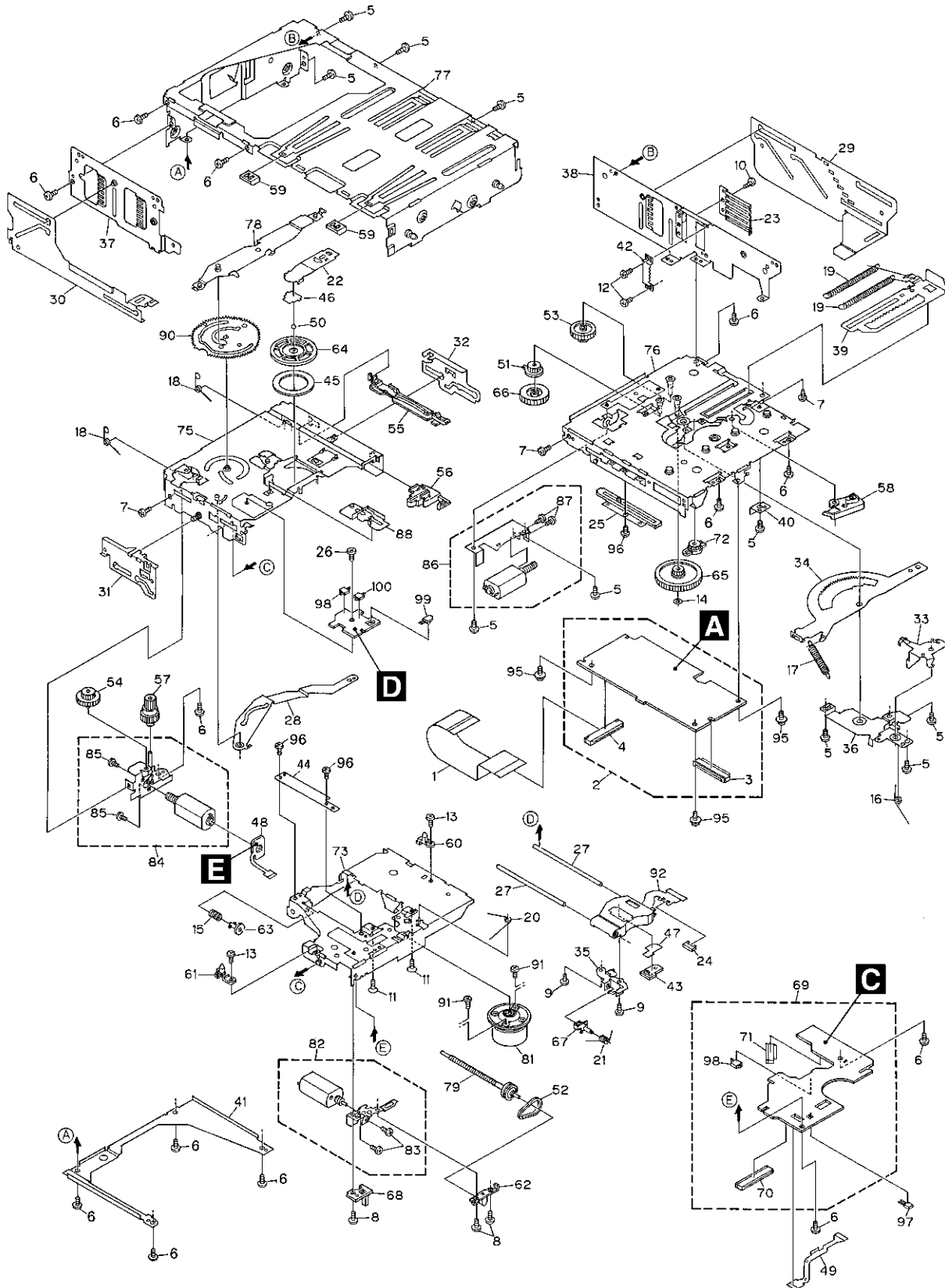
Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Screw	BMZ26P040FMC	31	Connector(CN201)	CKS3920
2	Screw	BMZ30P040FZK	32	Holder	CNC8056
3	Button	CAC6363	33	Holder	CNC8070
4	Screw	CBA1460	34	Remote Control Unit	See Contrast table(2)
5	Spring	CBH1859	35	Cover	See Contrast table(2)
6	Connector	CDE5525	36	Display Assy	See Contrast table(2)
7	Connector	CDE6480	37	Screw	BPZ20P100FZK
8	Cord	CDE5812	38	Button	CAC5887
9	Resistor	RS1/2PMF102J	39	Cord	CDE5834
10	Cap	CNS1472	40	Cover	CNS5223
11	Upper Case	See Contrast table(2)	41	LCD(LCD901)	CAW1514
12	Arm	CNC8058	42	Holder	CNC8062
13	Insulator	CNM6074	43	Lighting Conductor	CNV5594
14	Panel	CNS5216	44	Rubber	CNV5599
15	Damper	CNV5591	45	Grille Unit	See Contrast table(2)
16	Antenna Select Assy	CWM7445	46	Grille Assy	See Contrast table(2)
17	Cord	CDE4087	47	Door	CAT2198
18	Antenna Cable	CDH1207	48	Door	CAT2199
19	Chassis	CNA1555	49	Lower Case Unit	CXB7005
20	Case	CNB1764	50	CD Mechanism Module(C7R2)	See Contrast table(2)
21	Antenna Select Unit	CWX2580	51	Screw	IMS20P030FZK
22	Plug(CN502)	CKS1222	52	Screw	IMS26P040FMC
23	Plug(CN501)	CKS2812	53	Transistor(Q801)	2SD2396
24	Antenna Jack(CN503)	CKX1006	54	IC(IC902)	See Contrast table(2)
25	Extension Unit	See Contrast table(2)	* 55	Caution Card	CRP1232
26	Screw	BMZ26P060FMC			
27	Jack(CN401)	CKN1022			
28	Plug(CN801)	CKS-460			
29	Connector(CN802)	CKS3195			
30	Connector(CN803)	See Contrast table(2)			

(2) CONTRAST TABLE

CDX-FM677/X1N/UC,CDX-FM673/X1N/UC and CDX-FM677/X1N/ES are constructed the same except for the following:

Mark No.	Symbol and Description	Part No.		
		CDX-FM677/X1N/UC	CDX-FM673/X1N/UC	CDX-FM677/X1N/ES
11	Upper Case	CNB2389	CNB2394	CNB2389
25	Extension Unit	CWX2559	CWX2558	CWX2559
30	Connector(CN803)	CKS3407	Not used	CKS3407
34	Remote Control Unit	CXB6798	Not used	CXB6798
35	Cover	CNS6439	Not used	CNS6439
36	Display Assy	CXB6804	CXB6803	CXB6804
45	Grille Unit	CXB6810	CXB6809	CXB6810
46	Grille Assy	CXB6828	CXB6827	CXB6828
50	CD Mechanism Module(C7R2)	CXK4865	CXK4861	CXK4865
54	IC(IC902)	TSOP1840SB1	Not used	TSOP1840SB1

2.3 CD MECHANISM MODULE



(1) CD MECHANISM MODULE SECTION PARTS LIST

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Connector	CDE6069	46	Spacer	CNM6428
2	CD Core Unit	See Contrast table(2)	47	Sheet	CNM6296
3	Connector(CN701)	CKS1963	48	PCB	CNP5227
4	Connector(CN101)	CKS2272	49	PCB	CNP5228
5	Screw	BMZ20P025FMC	50	Ball	CNR1189
6	Screw(M2x2.5)	CBA1037	51	Gear	CNR1531
7	Screw(M2x2.5)	CBA1041	52	Belt	CNT1086
8	Screw(M2x2)	CBA1176	53	Gear	CNV5472
9	Screw(M2x4)	CBA1362	54	Gear	CNV5473
10	Screw(M2x1.4)	CBA1387	55	Rail	CNV5920
11	Screw(M2x2.5)	CBA1493	56	Lever	CNV6091
12	Screw(M2x1.6)	CBA1476	57	Gear	CNV5477
13	Screw(M2x3)	CBA1486	58	Arm	CNV5478
14	Washer	CBF1038	59	Holder	CNV5480
15	Spring	CBH2172	60	Guide	CNV5921
16	Spring	CBH2173	61	Guide	CNV5922
17	Spring	CBH2174	62	Holder	CNV5483
18	Spring	CBH2175	63	Holder	CNV5484
19	Spring	CBH2285	64	Clamper	CNV5485
20	Spring	CBH2177	65	Gear	CNV5486
21	Spring	CBH2178	66	Gear	CNV5562
22	Spring	CBL1390	67	Holder	CNV5563
23	Spring	CBL1393	68	Lighting Conductor	CNV5785
24	Short Pin	CBL1239	69	Mechanism PCB	CWX2303
25	Volume(VR801)	CCW1023	70	Connector(CN801)	CKS1965
26	Screw(M2x1.5)	CBA1491	71	Connector(CN802)	CKS3486
27	Shaft	CLA3894	72	Damper Unit	CXA7714
28	Arm	CNC8482	73	Chassis Unit	CXB4463
29	Lever	CNC7902	74	
30	Lever	CNC7904	75	Chassis Unit	CXB4461
31	Lever	CNC7905	76	Magazine Holder Unit	CXB4459
32	Lever	CNC7906	77	Frame Unit	CXB4426
33	Arm	CNC7908	78	Arm Unit	CXB2855
34	Arm	CNC7909	79	Screw Unit	CXB4464
35	Holder	CNC7911	80	
36	Holder	CNC7912	81	Motor Unit(M851)(SPINDLE)	CXB3003
37	Frame	CNC7917	82	Motor Unit(M854)(CARRIAGE)	CXB3004
38	Frame	CNC7918	83	Screw	JFZ20P025FMC
39	Lever	CNC7919	84	Motor Unit(M853)(TRAY)	CXB4421
40	Stopper	CNC7920	85	Screw	JFZ20P025FMC
41	Frame	CNC7921	86	Motor Unit(M852)(ELV)	CXB3006
42	Bracket	CNC8354	87	Screw	JFZ20P025FMC
43	Plate	CNC8375	88	Lever Unit	CXB3938
44	Cover	CNC8434	89	
45	Sheet	CNM6009	90	Gear Unit	CXB5061

CDX-FM677,FM673

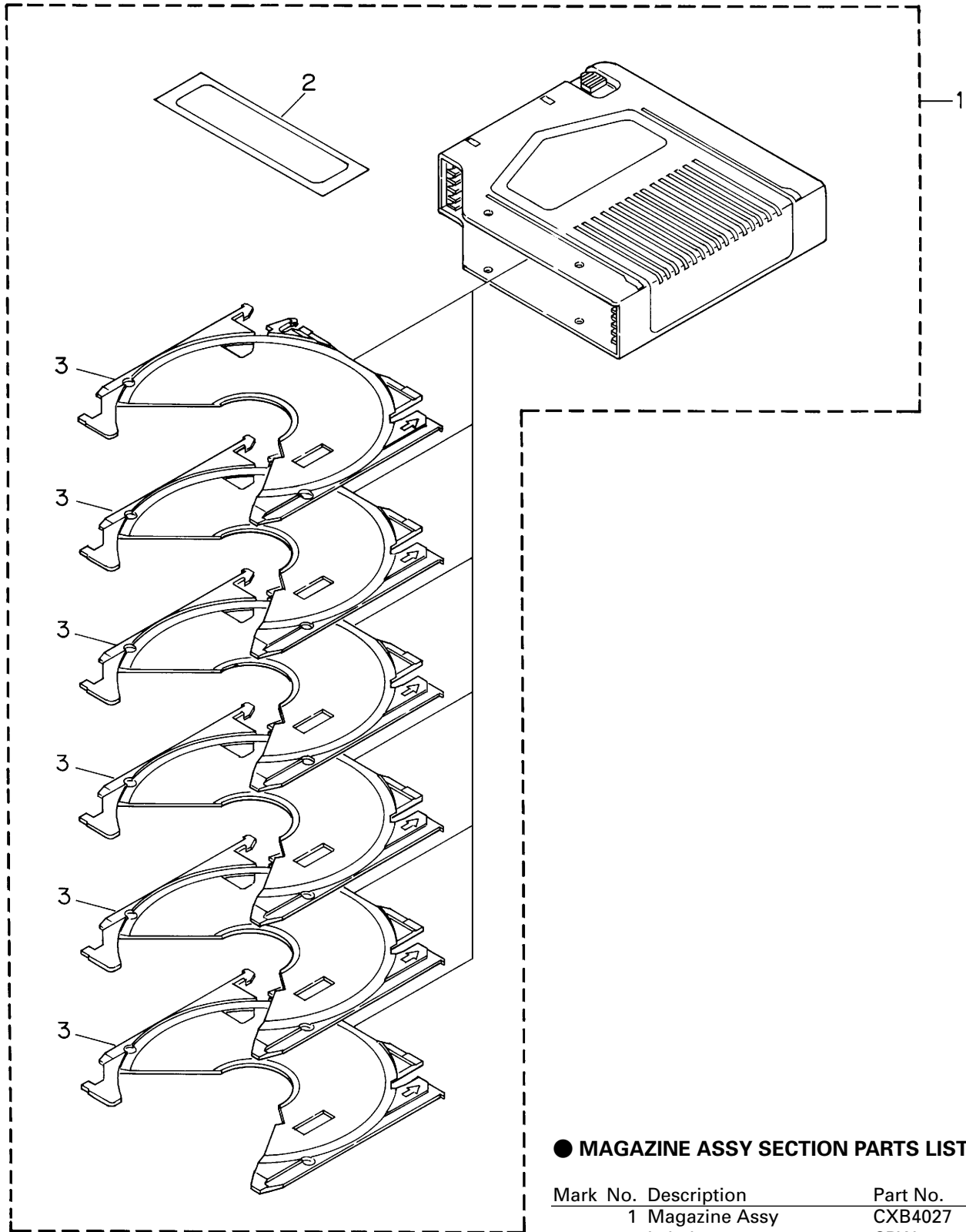
Mark No.	Description	Part No.
91	Screw	JGZ17P025FZK
92	Pickup Unit(Service)	CXX1285
93	
94	
95	Screw	IMS26P040FMC
96	Screw	JFZ20P025FNI
97	Photo-transistor(Q851)	PT4800
98	Spring Switch(S851,S853)	CSN1051
99	LED(D851)	CN504-2
100	Spring Switch(S852)	CSN1052

(2) CONTRAST TABLE

CDX-FM677/X1N/UC, CDX-FM673/X1N/UC and CDX-FM677/X1N/ES are constructed the same except for the following:

Mark No.	Symbol and Description	Part No.		
		CDX-FM677/X1N/UC	CDX-FM673/X1N/UC	CDX-FM677/X1N/ES
2	CD Core Unit	CWX2493	CWX2492	CWX2493

2.4 MAGAZINE ASSY

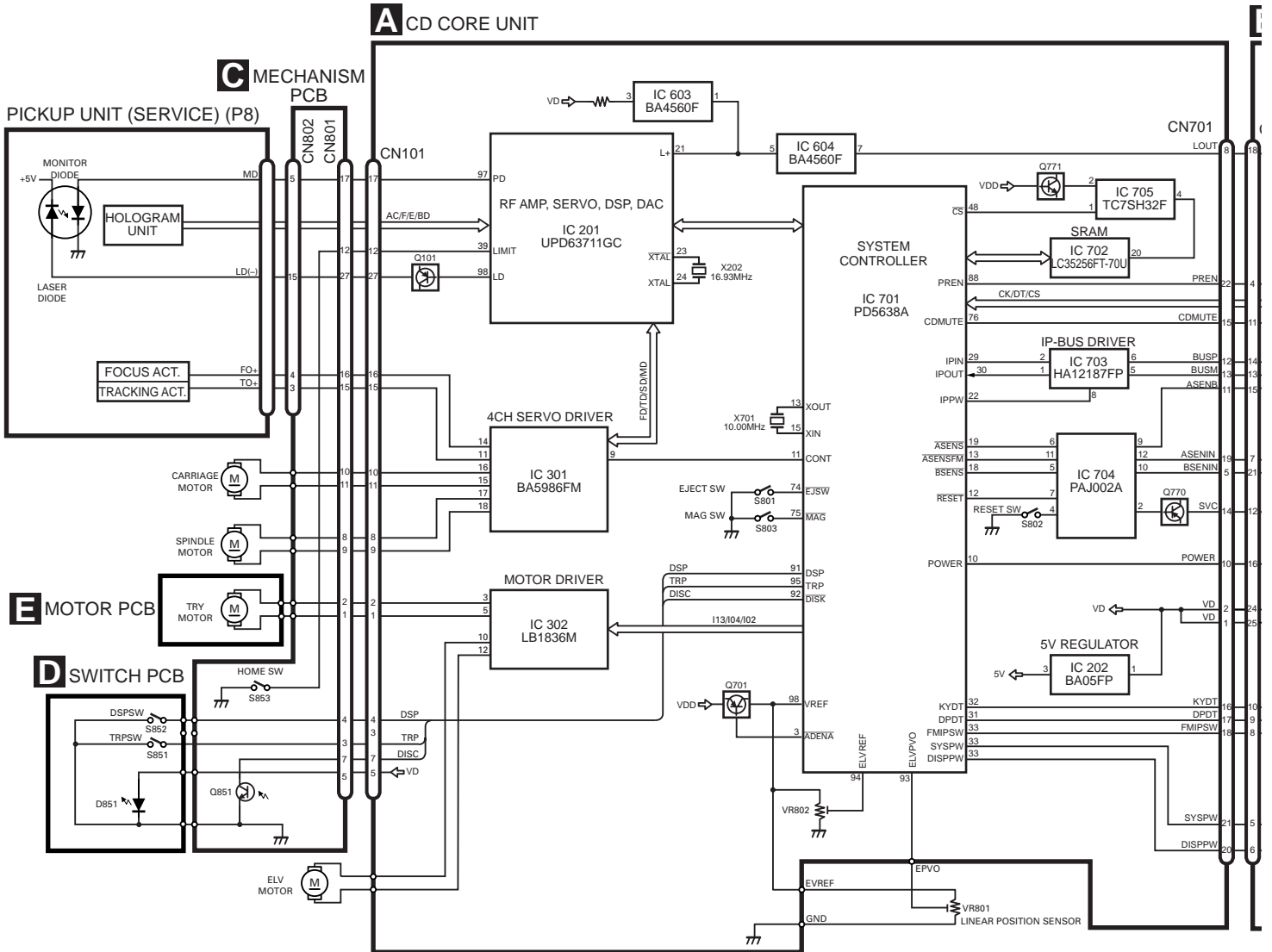


● MAGAZINE ASSY SECTION PARTS LIST

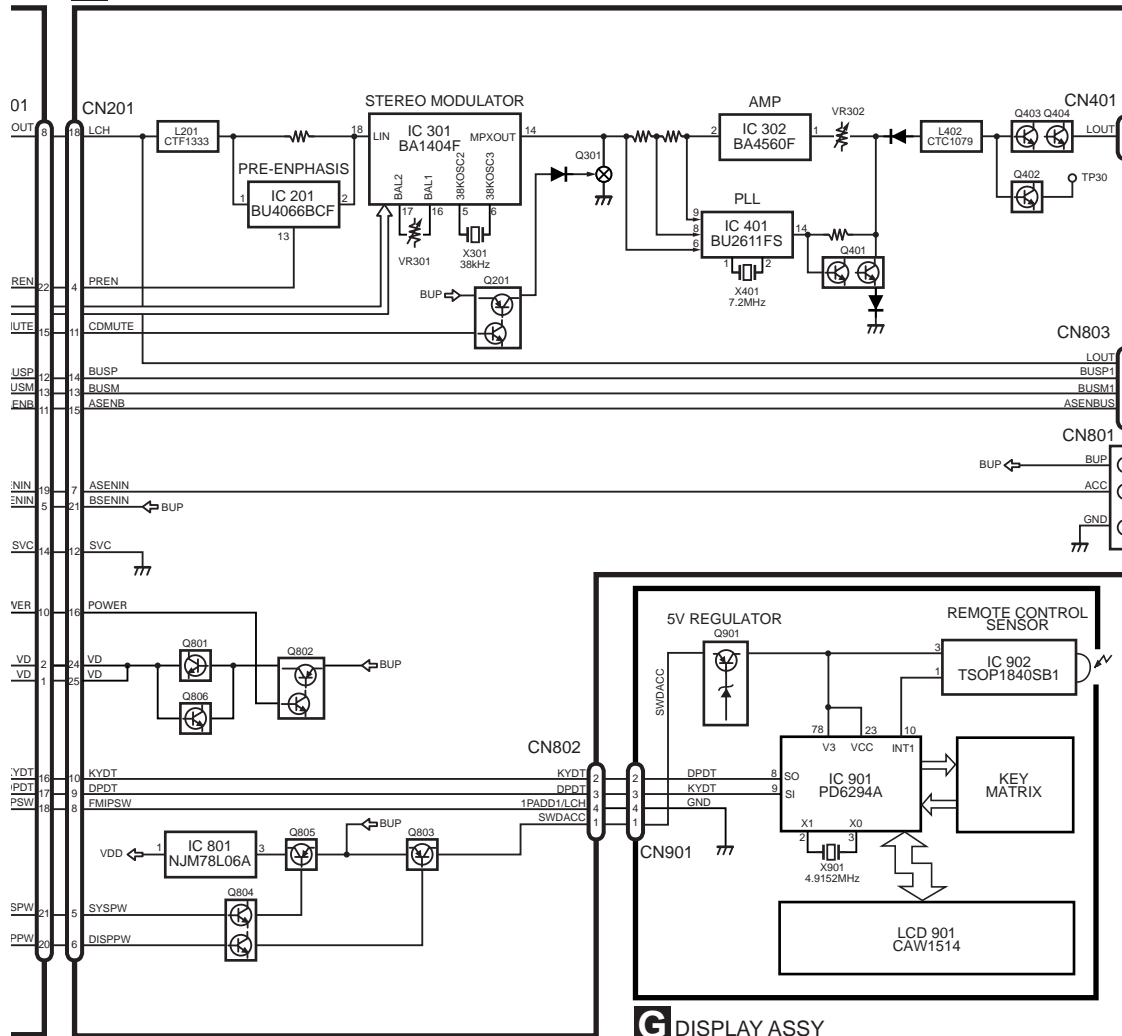
Mark No.	Description	Part No.
1	Magazine Assy	CXB4027
2	Label	CRW1418
3	Tray	CNV5341

3. BLOCK DIAGRAM AND SCHEMATIC DIAGRAM

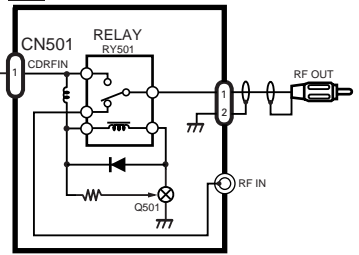
3.1 BLOCK DIAGRAM(CDX-FM677/X1N/UC)



B EXTENSION UNIT



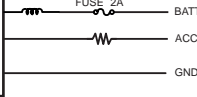
F ANTENNA SELECT UNIT



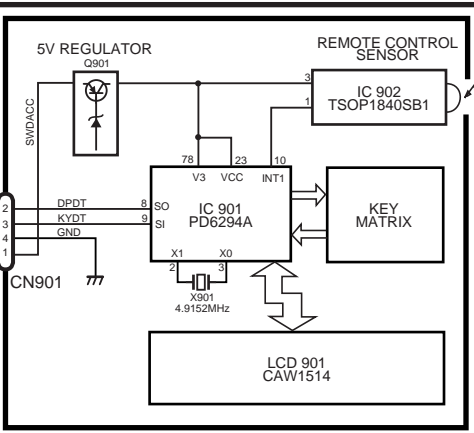
CN803 IP-BUS OUT



CN801

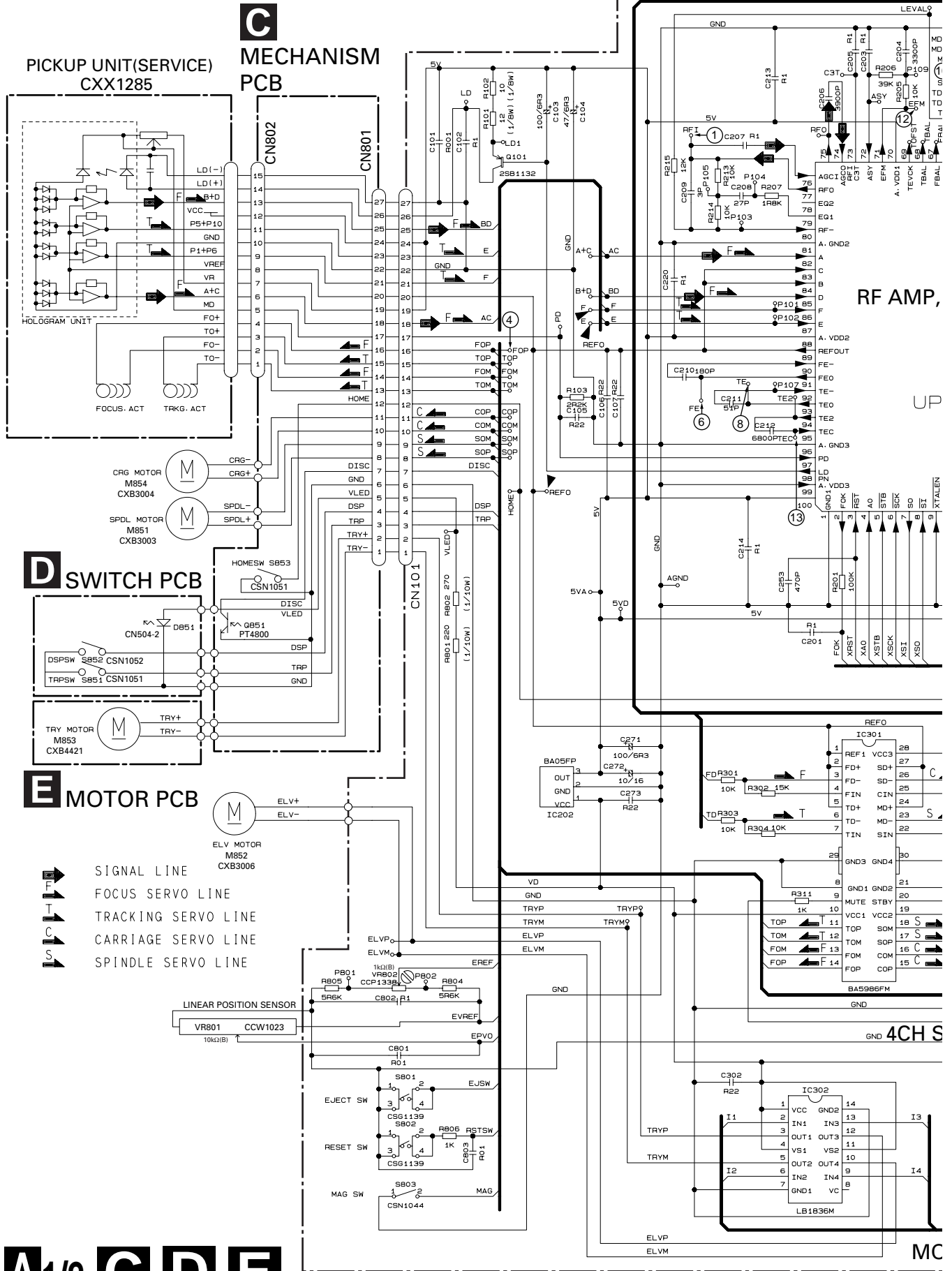


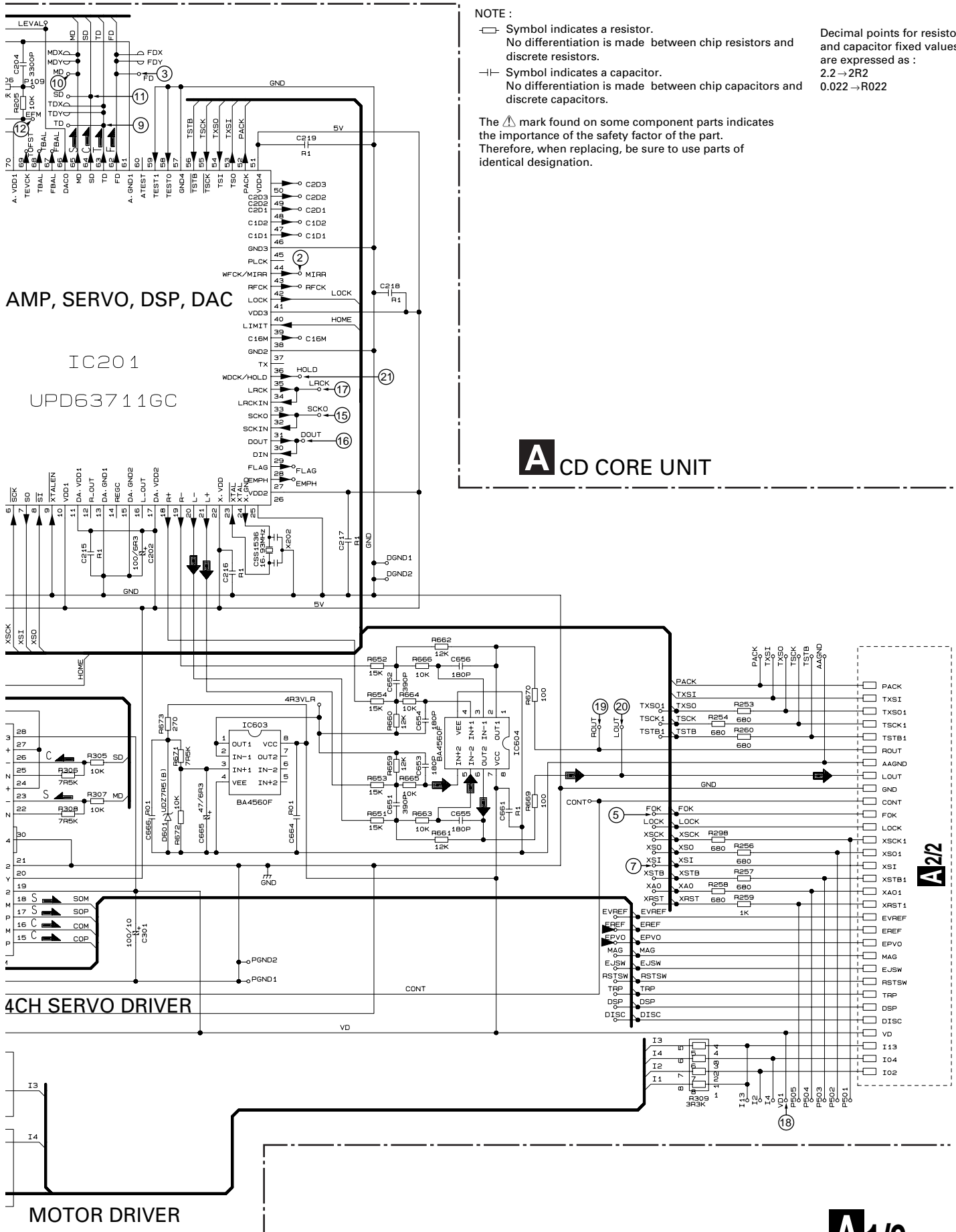
G DISPLAY ASSY



3.2 CD MECHANISM MODULE

Note: When ordering service parts, be sure to refer to "EXPLODED VIEWS AND PARTS LIST" or "ELECTRICAL PARTS LIST".





NOTE :

- Symbol indicates a resistor.
No differentiation is made between chip resistors and discrete resistors.
- ⊖ Symbol indicates a capacitor.
No differentiation is made between chip capacitors and discrete capacitors.

Decimal points for resistor and capacitor fixed values are expressed as :
 2.2 → 2R2
 0.022 → R022

The ⚠ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

A CD CORE UNIT

A2/2

A1/2

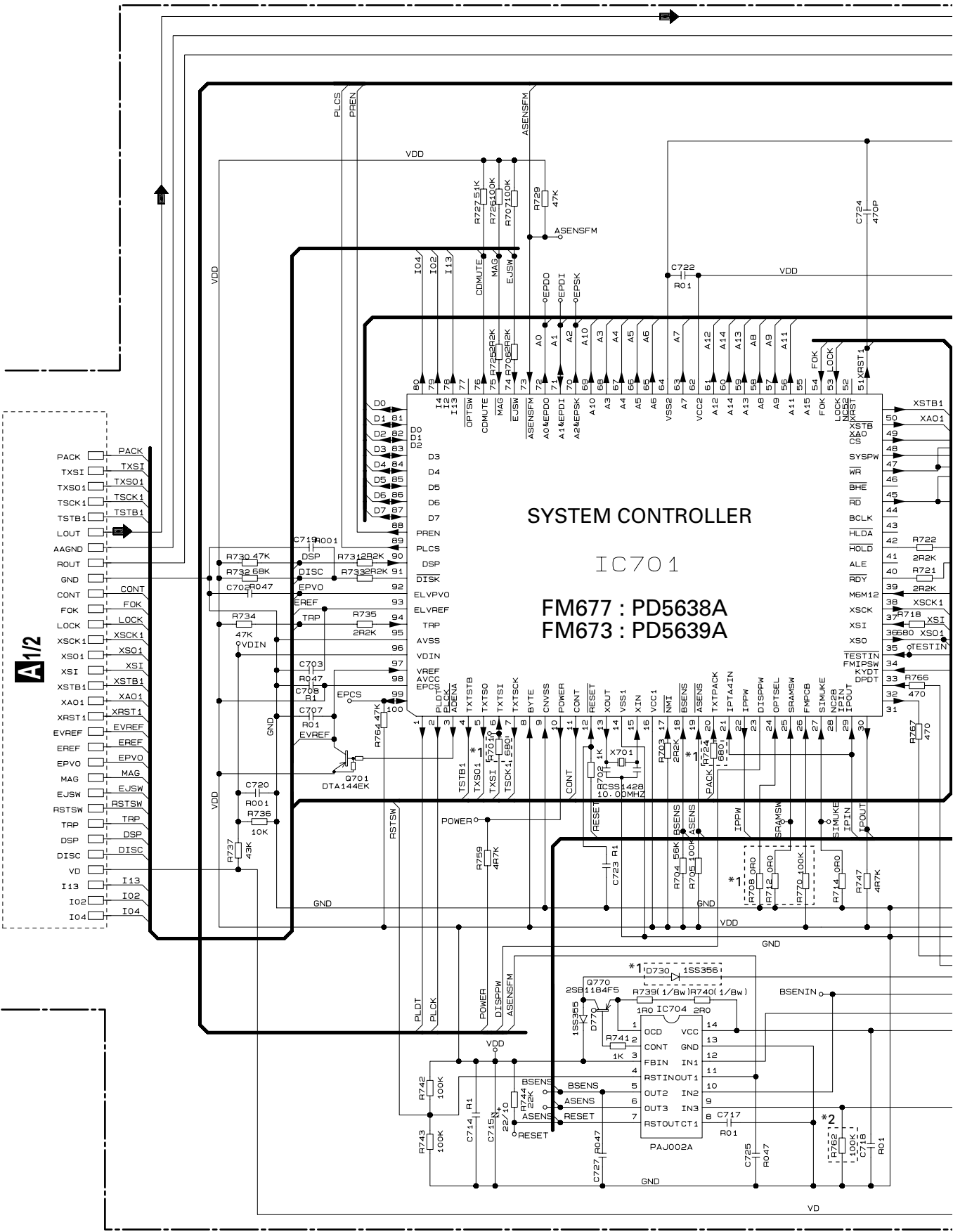
A

B

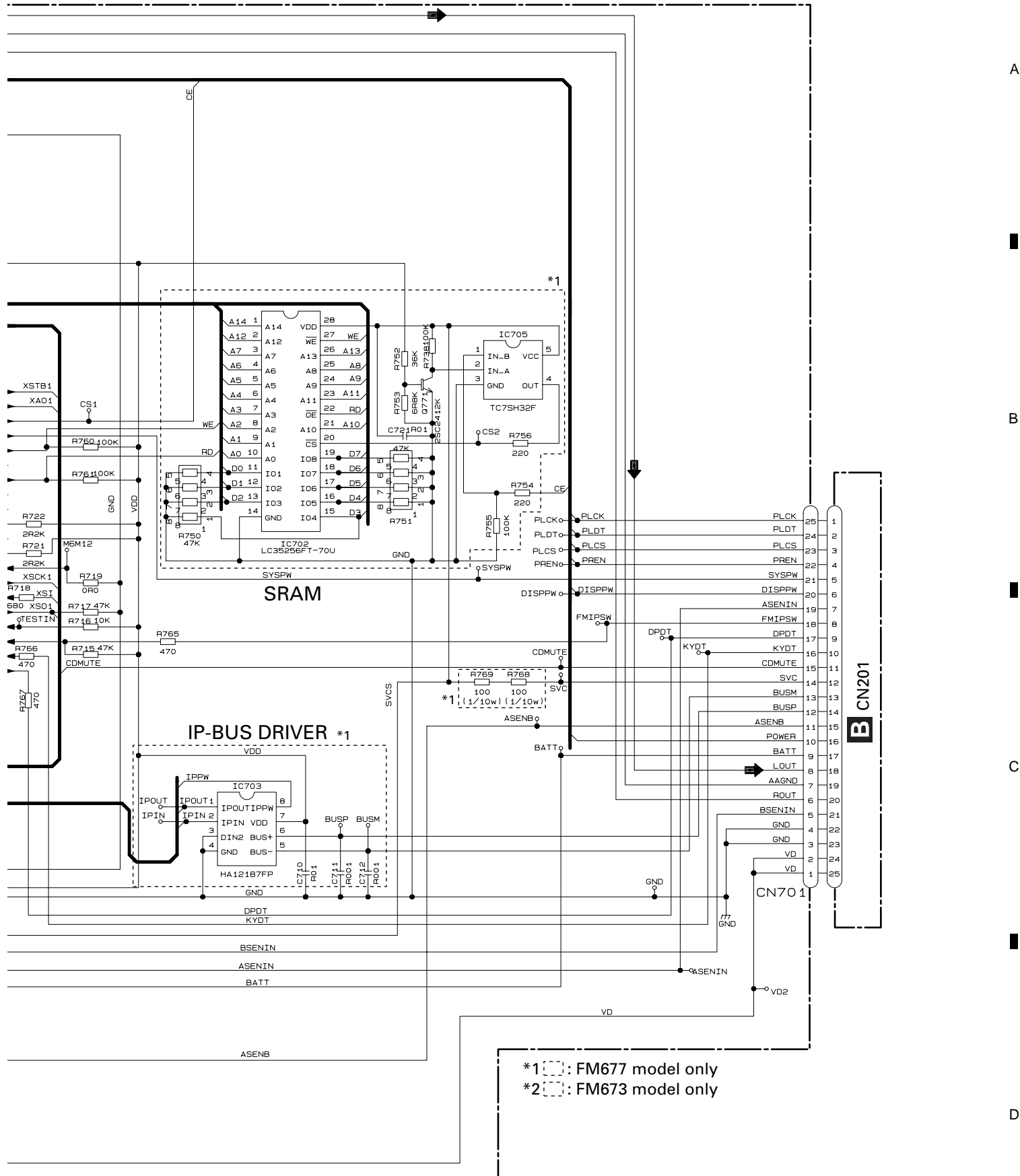
C

D

A1/2

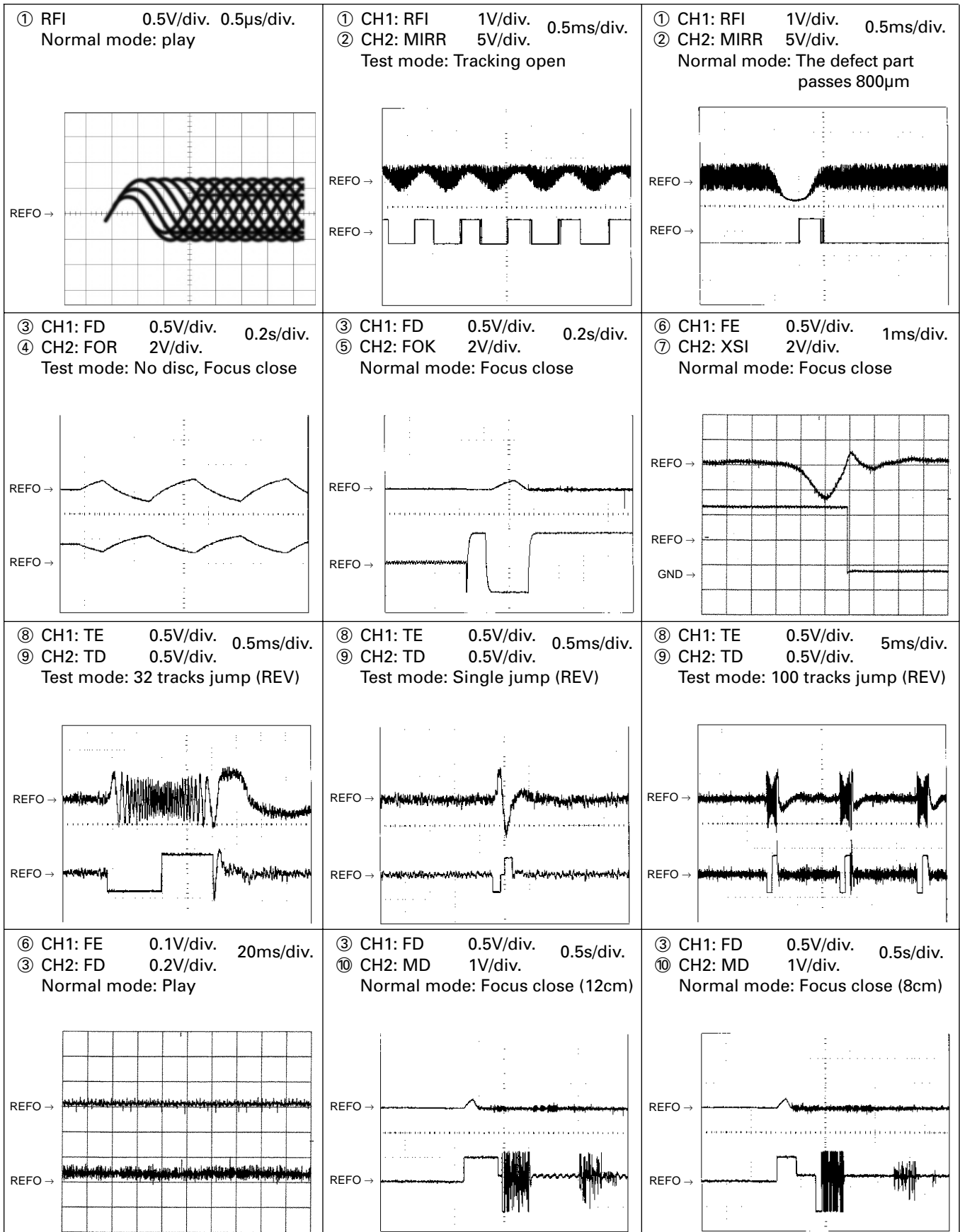


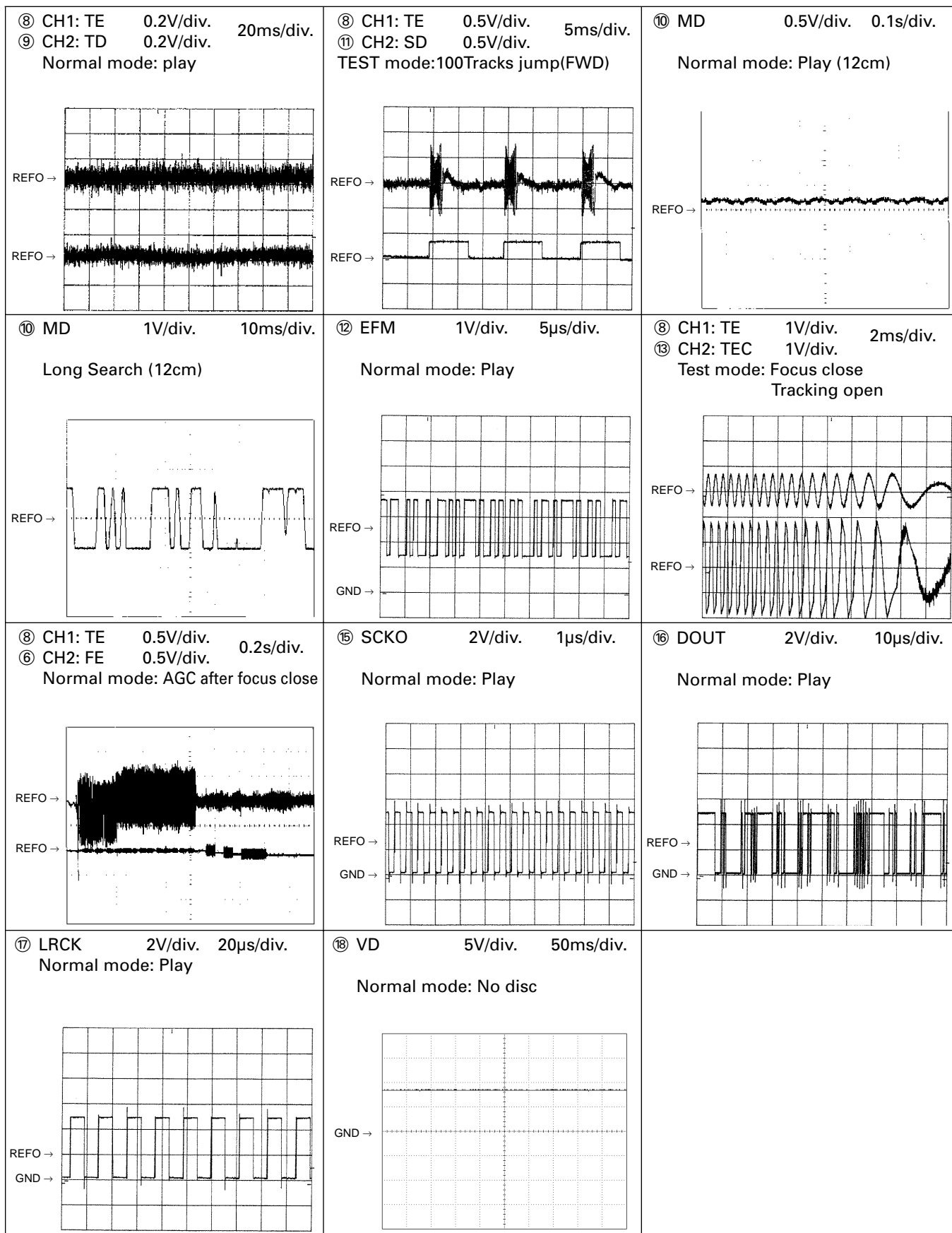
A2/2



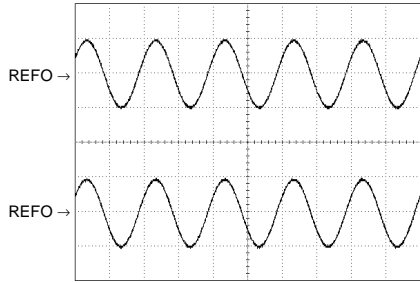
Note:1. The encircled numbers denote measuring pointes in the circuit diagram.
 2. Reference voltage
 REFO:2.5V

● Waveforms

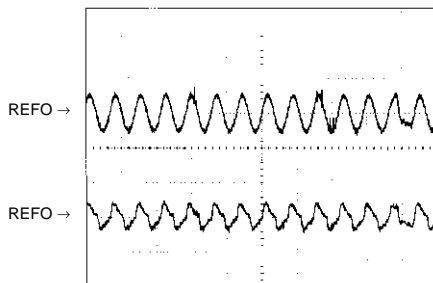




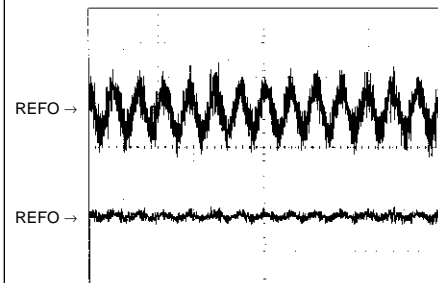
⑮ CH1: R OUT 2V/div. 500μs/div.
 ⑳ CH2: L OUT 2V/div.
 Normal mode: Play (1kHz 0dB)



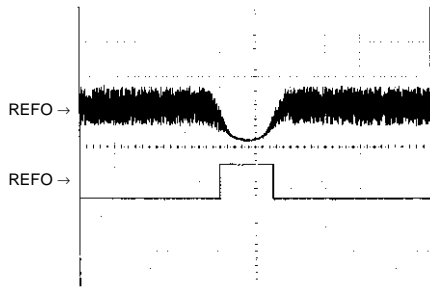
⑥ CH1: FE 0.2V/div. 1ms/div.
 ③ CH2: FD 0.5V/div.
 Normal mode: During AGC



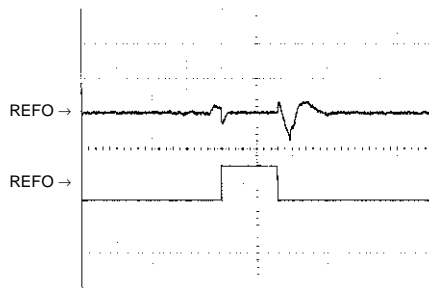
⑧ CH1: TE 0.2V/div. 1ms/div.
 ⑨ CH2: TD 0.5V/div.
 Normal mode: During AGC



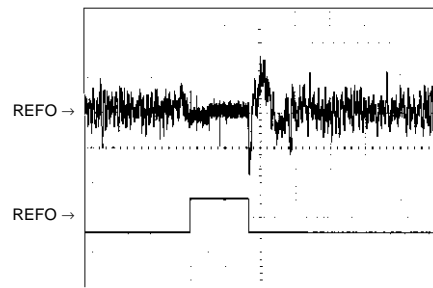
① CH1: RFI 1V/div. 0.5ms/div.
 ② CH2: HOLD 5V/div.
 Normal mode: The defect part passes 800μm(B.D)



③ CH1: FD 1V/div. 0.5ms/div.
 ② CH2: HOLD 5V/div.
 Normal mode: The defect part passes 800μm(B.D)



⑨ CH1: TD 0.1V/div. 0.5ms/div.
 ② CH2: HOLD 5V/div.
 Normal mode: The defect part passes 800μm(B.D)



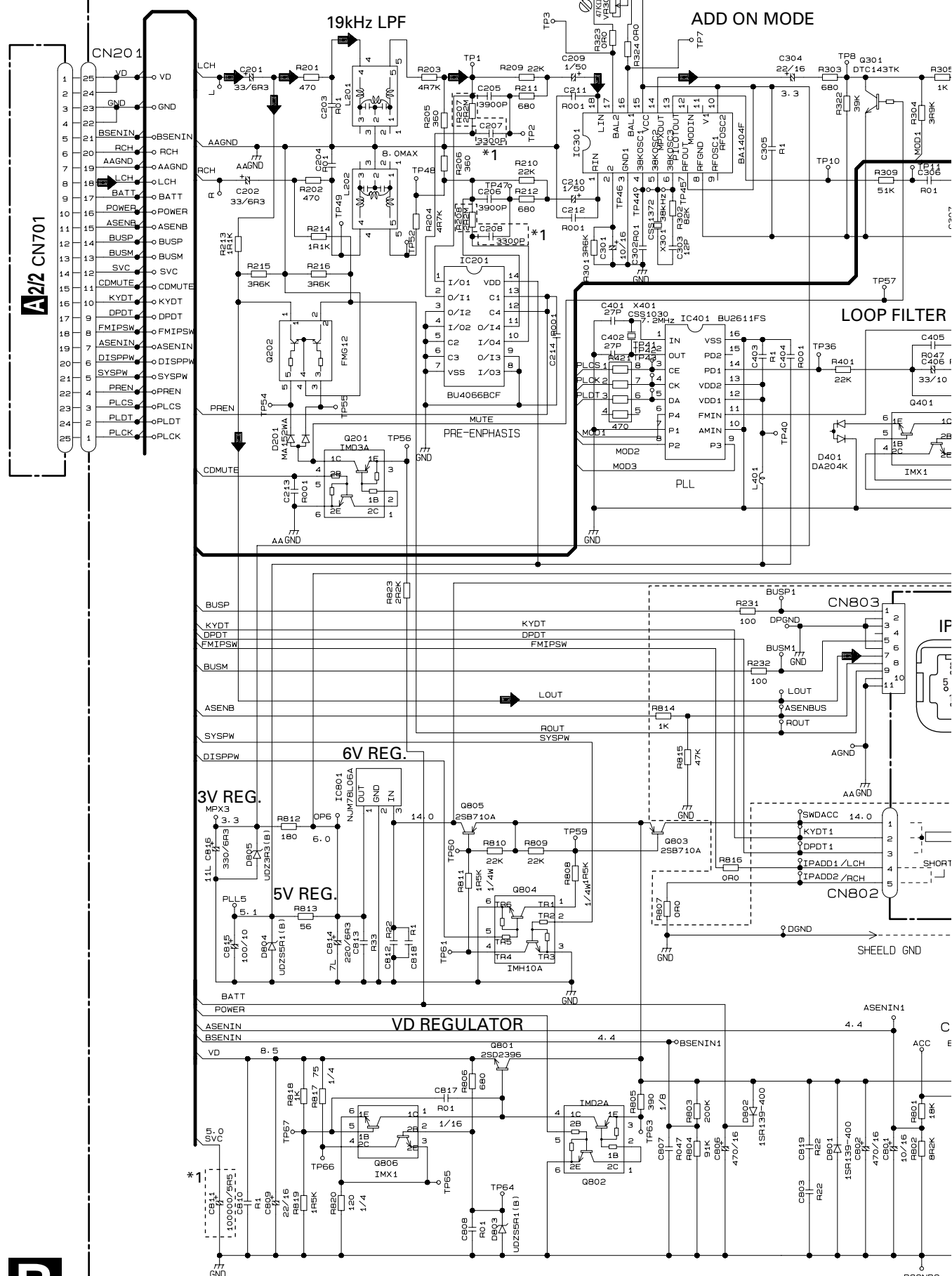
3.3 EXTENSION UNIT

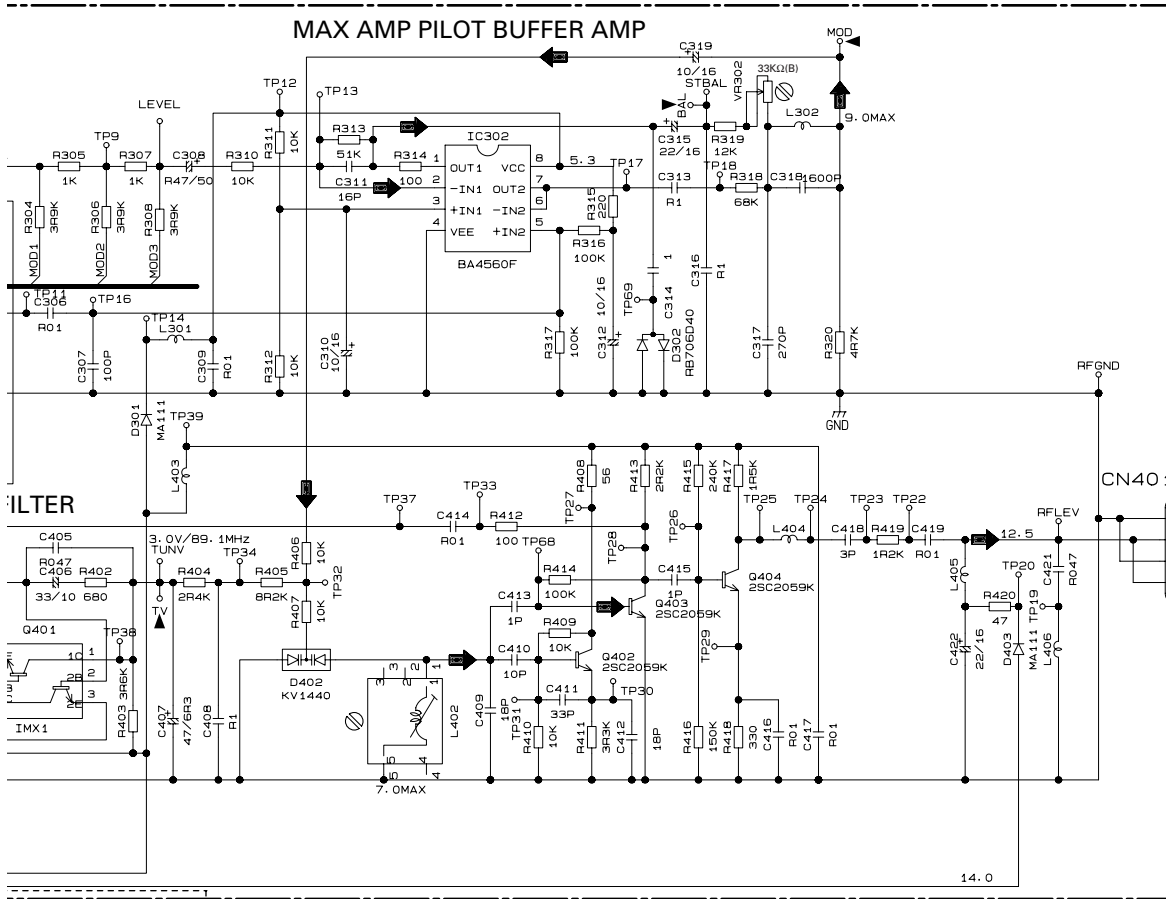
A

B

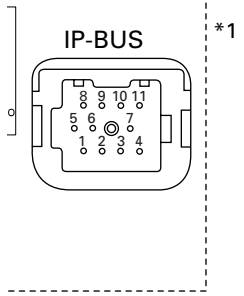
C

D



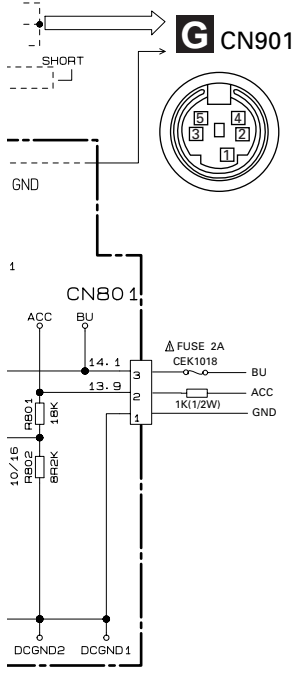


F CN501



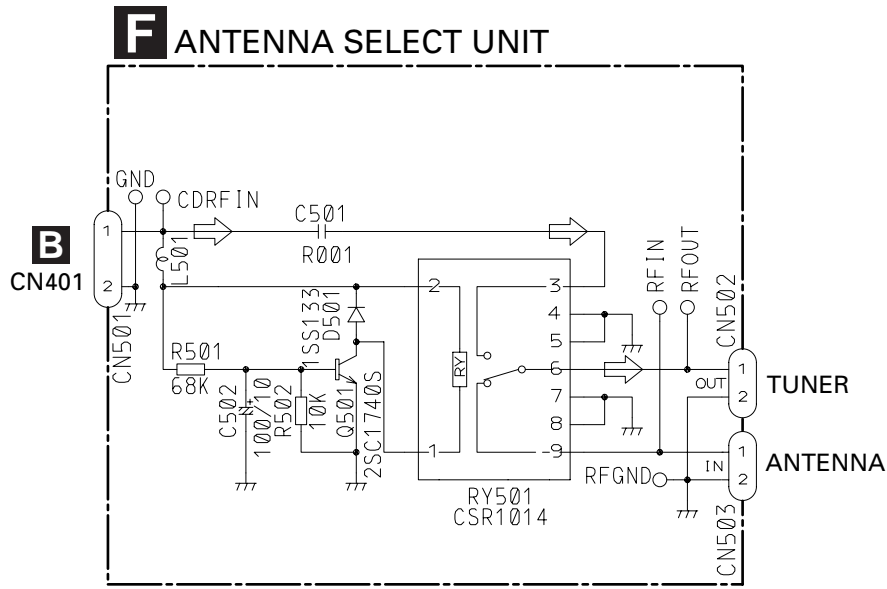
B EXTENSION UNIT

*1 []: FM677 model only

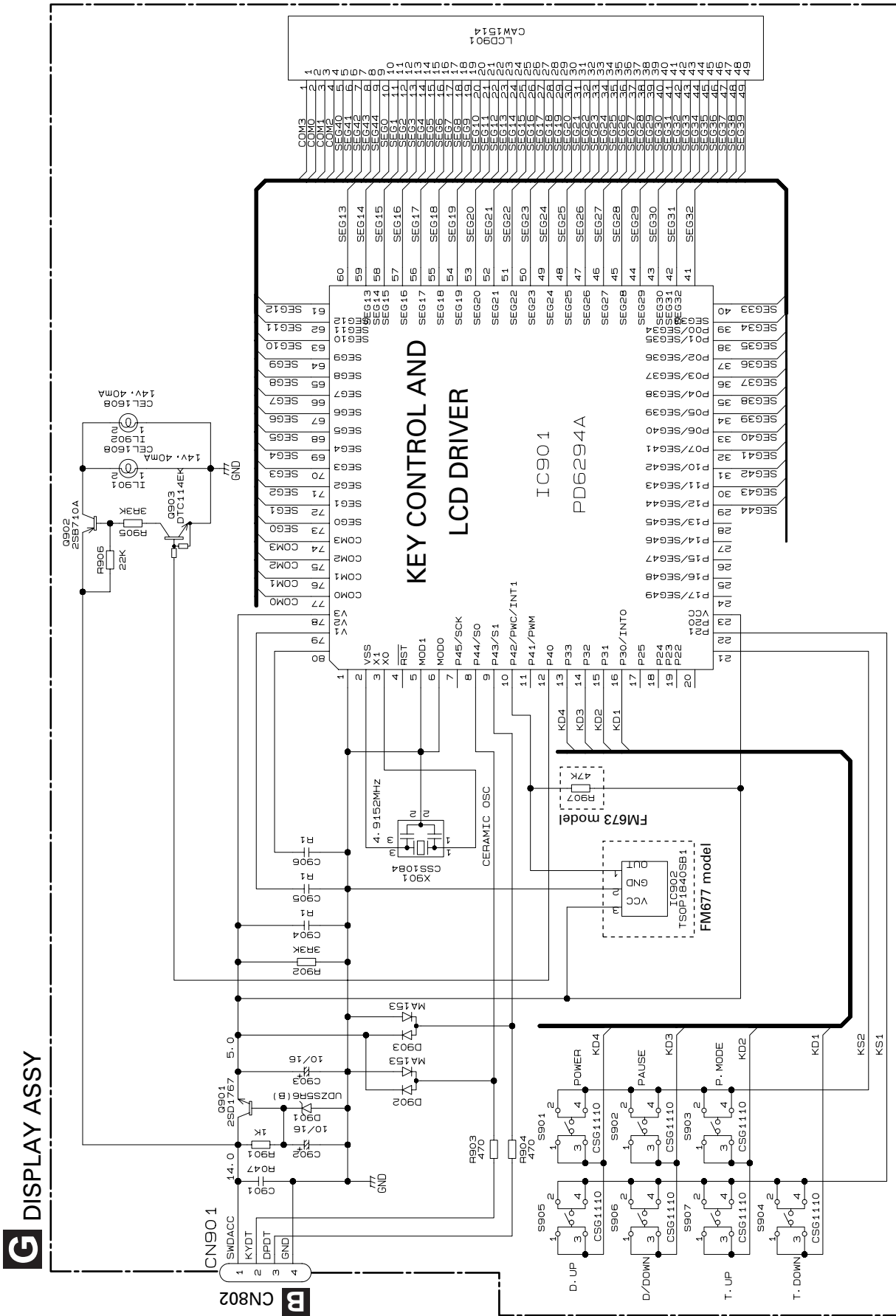


G CN901

3.4 ANTENNA SELECT UNIT



3.5 DISPLAY ASSY



A
B
C
D

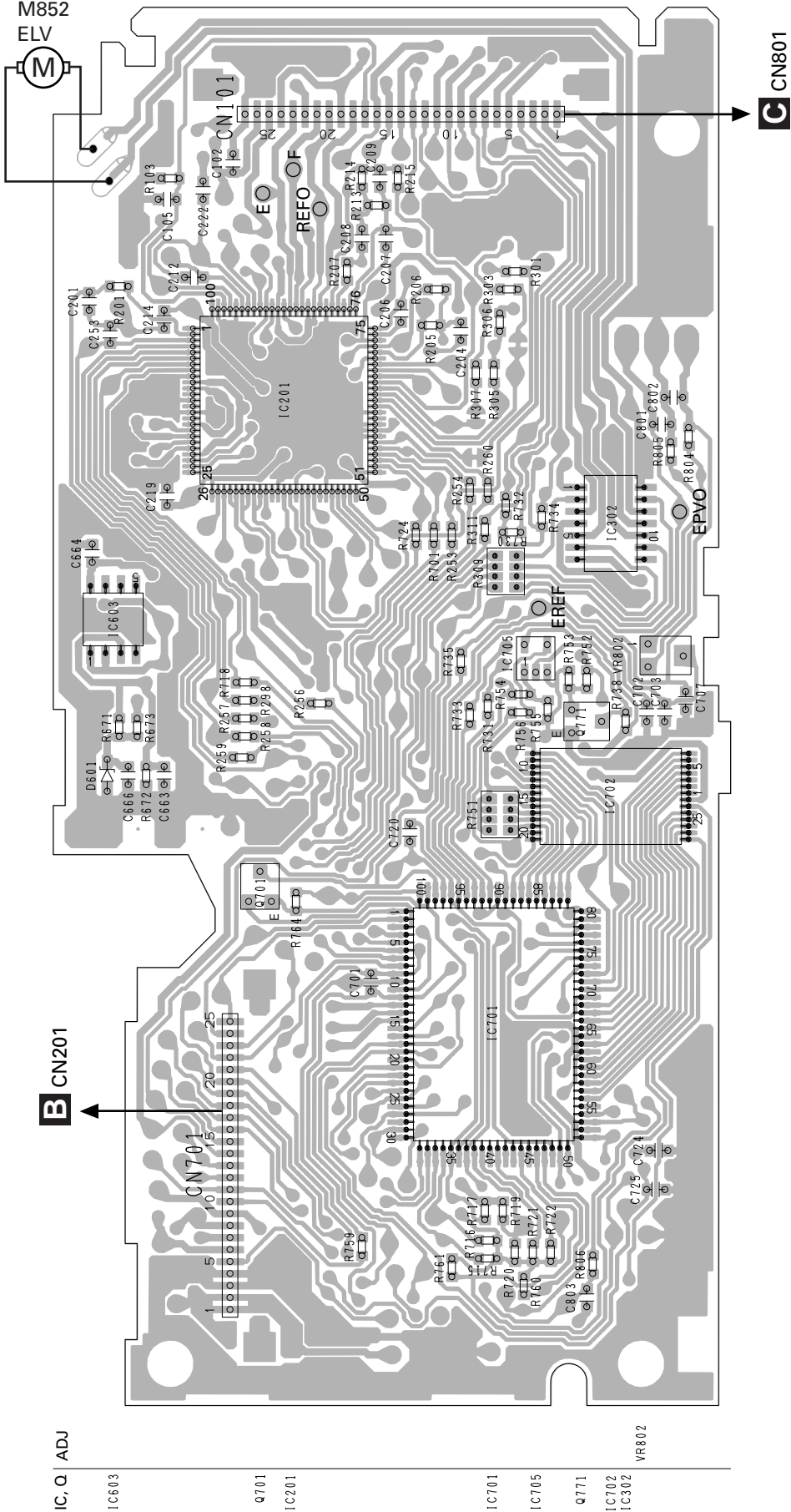
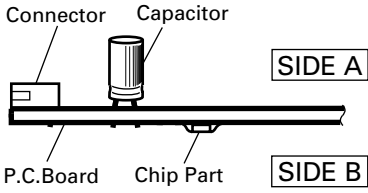
4. PCB CONNECTION DIAGRAM

4.1 CD CORE UNIT

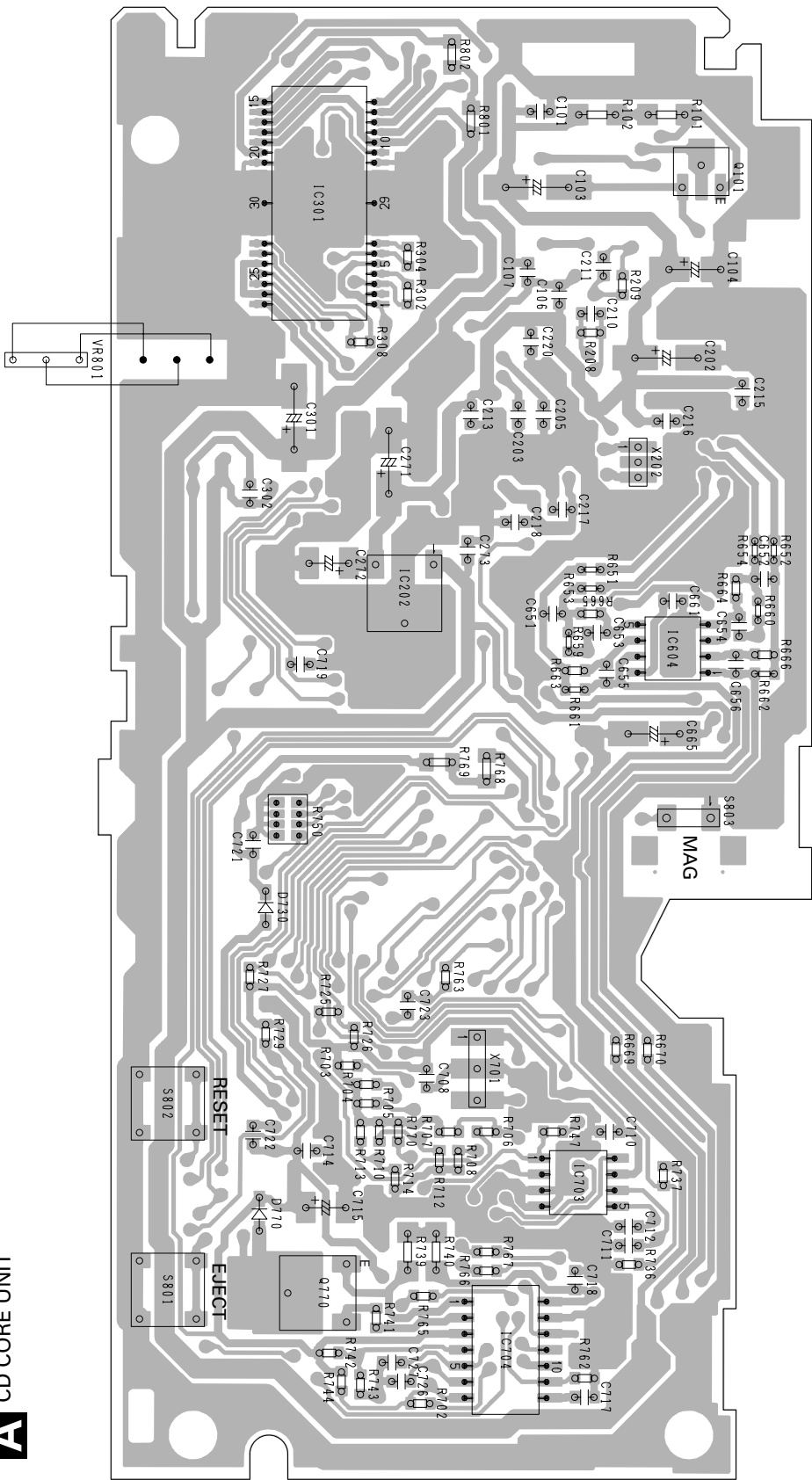
NOTE FOR PCB DIAGRAMS

- The parts mounted on this PCB include all necessary parts for several destination. For further information for respective destinations, be sure to check with the schematic diagram.

2. Viewpoint of PCB diagrams



SIDE B



CD CORE UNIT



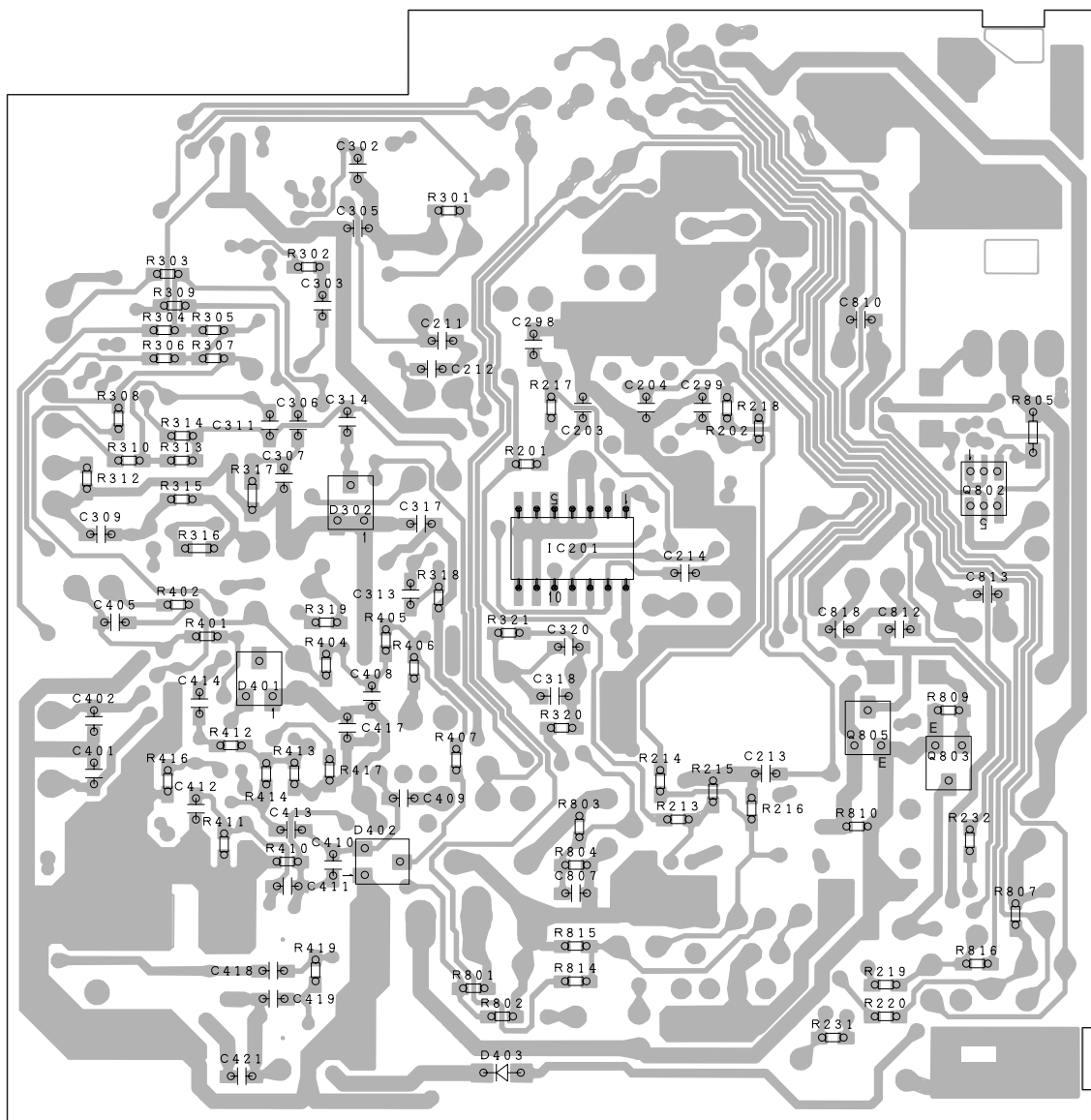
- IC, Q
- Q101
- IC604
- IC703
- IC704
- IC202
- Q770
- IC301

A B C D



SIDE B

B EXTENSION UNIT



IC, Q

Q802

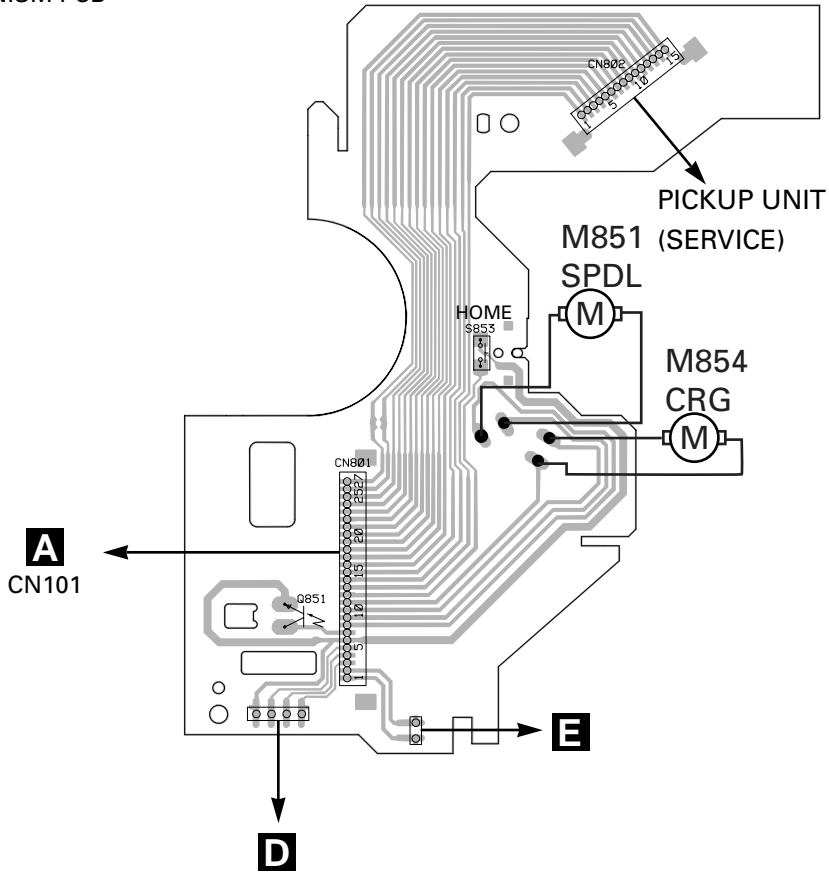
IC201

Q805

Q803

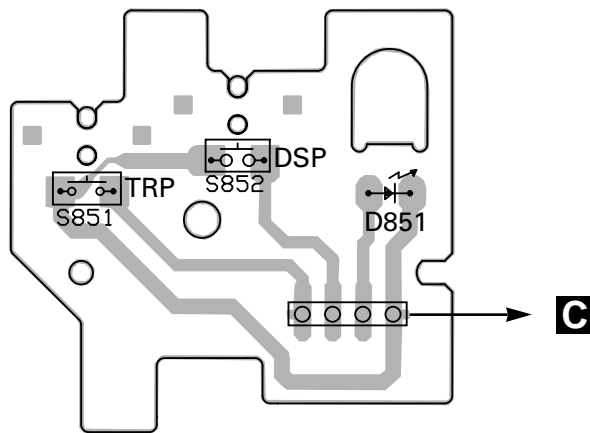
4.3 MECHANISM PCB

C MECHANISM PCB



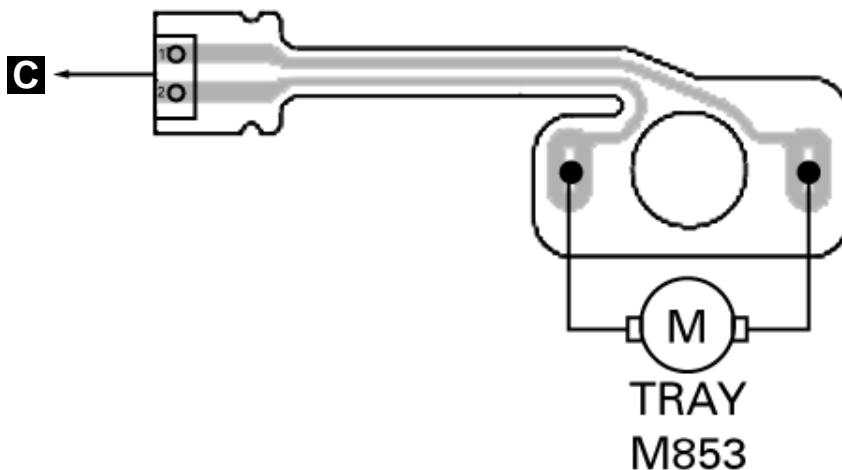
4.4 SWITCH PCB

D SWITCH PCB



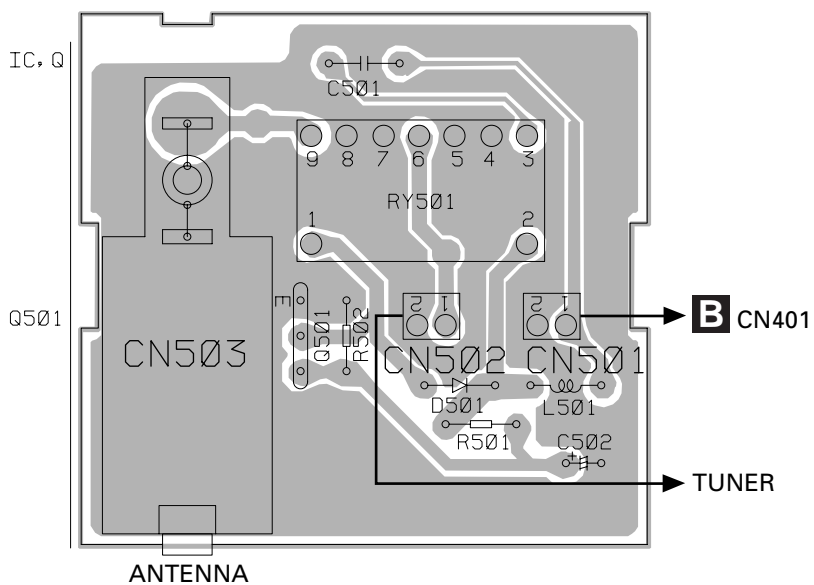
4.5 MOTOR PCB

E MOTOR PCB



4.6 ANTENNA SELECT UNIT

F ANTENNA SELECT UNIT



4.7 DISPLAY ASSY

SIDE A

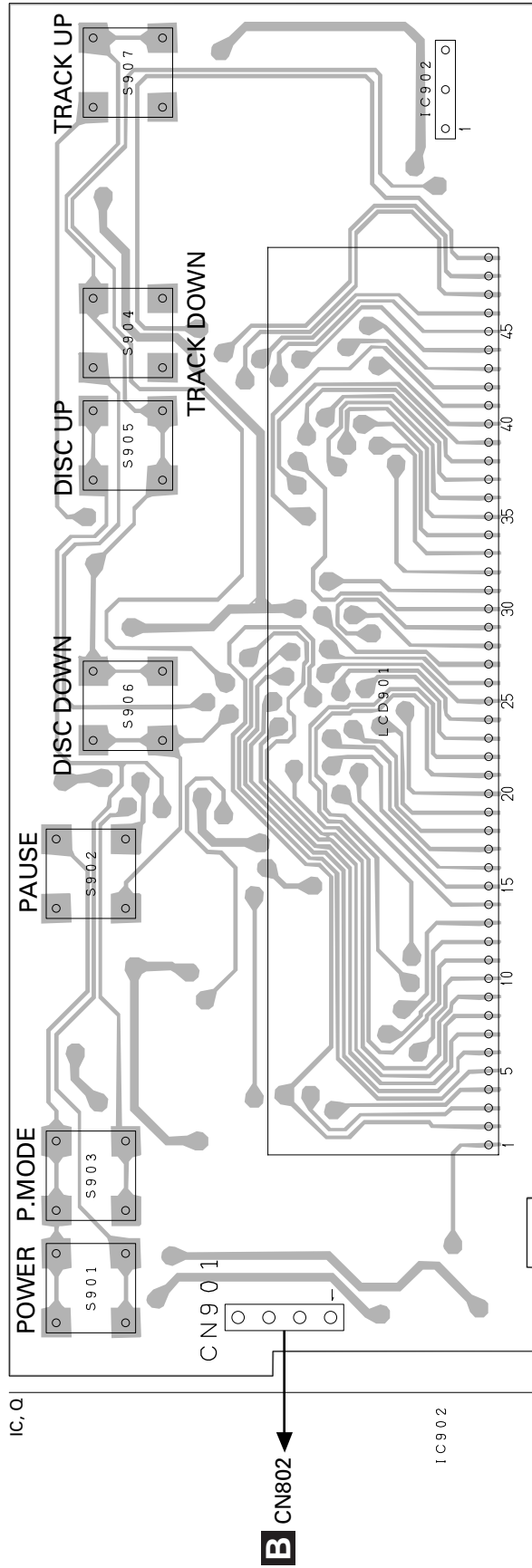
A

B

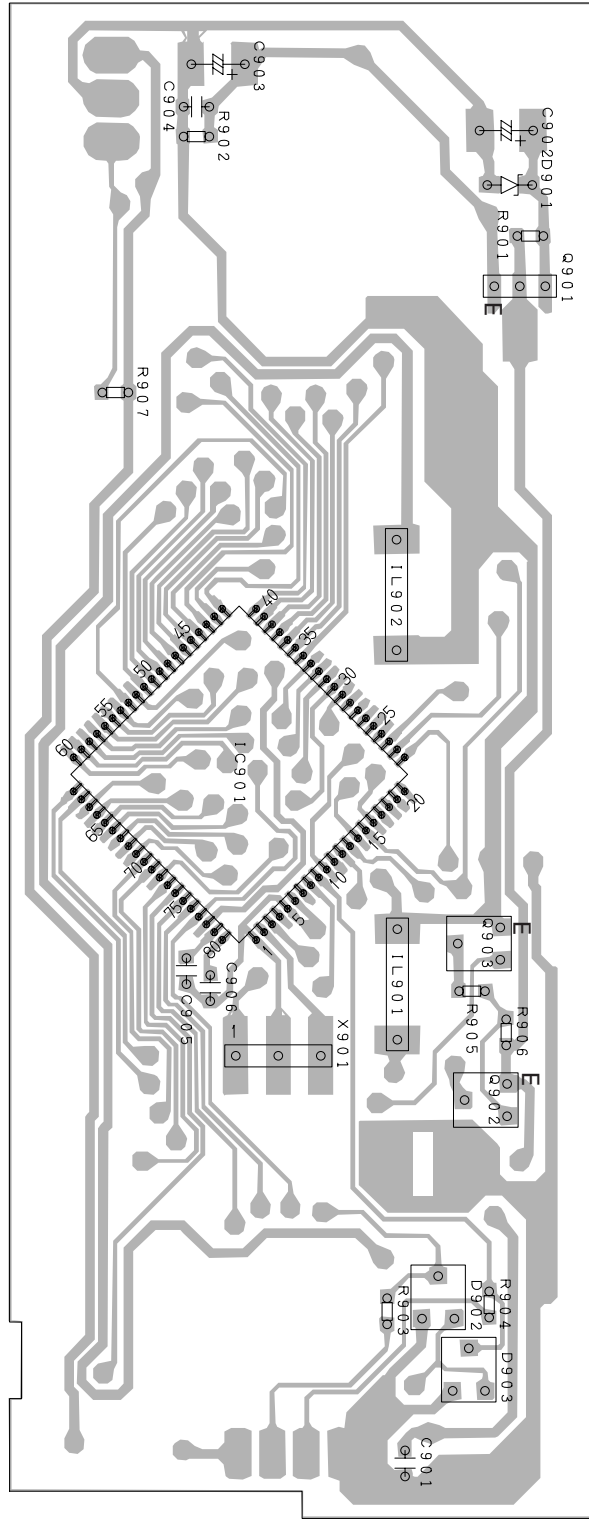
C

D

G DISPLAY ASSY



SIDE B



G DISPLAY ASSY

A
B
C
D

IC, Q

Q901
Q902
Q903

IC901

5. ELECTRICAL PARTS LIST

NOTE:

- Parts whose parts numbers are omitted are subject to being not supplied.
- The part numbers shown below indicate chip components.

Chip Resistor

RS1/OSOOOJ,RS1/OOSOOOJ

Chip Capacitor (except for CQS.....)

CKS....., CCS....., CSZS.....

====Circuit Symbol and No.====	Part Name	Part No.	====Circuit Symbol and No.====	Part Name	Part No.
B Unit Number	: CWX2559 (FM677 model)		R 206		RS1/16S361J
	: CWX2558 (FM673 model)		R 207	(FM677 model)	RS1/16S225J
Unit Name	: Extension Unit		R 208	(FM677 model)	RS1/16S225J
			R 209		RS1/16S223J
			R 210		RS1/16S223J
			R 211		RS1/16S681J
			R 212		RS1/16S681J
			R 213		RS1/16S112J
			R 214		RS1/16S112J
			R 215		RS1/16S362J
			R 216		RS1/16S362J
			R 231	(FM677 model)	RS1/16S101J
			R 232	(FM677 model)	RS1/16S101J
			R 301		RS1/16S362J
			R 302		RS1/16S823J
			R 303		RS1/16S681J
			R 304		RS1/16S392J
			R 305		RS1/16S102J
			R 306		RS1/16S392J
			R 307		RS1/16S102J
			R 308		RS1/16S392J
			R 309		RS1/16S513J
			R 310		RS1/16S103J
			R 311		RS1/16S103J
			R 312		RS1/16S103J
			R 313		RS1/16S513J
			R 314		RS1/16S101J
			R 315		RS1/16S221J
			R 316		RS1/10S104J
			R 317		RS1/10S104J
			R 318		RS1/16S683J
			R 319		RS1/16S123J
			R 320		RS1/16S472J
			R 322		RS1/16S393J
			R 323		RS1/16S0R0J
			R 324		RS1/16S0R0J
			R 401		RS1/16S223J
			R 402		RS1/16S681J
			R 403		RS1/16S362J
			R 404		RS1/16S242J
			R 405		RS1/16S822J
			R 406		RS1/16S103J
			R 407		RS1/16S103J
			R 408		RS1/16S560J
			R 409		RS1/16S103J
			R 410		RS1/16S103J
			R 411		RS1/16S332J
			R 412		RS1/16S101J
			R 413		RS1/16S222J
			R 414		RS1/16S104J
			R 415		RS1/16S244J
			R 416		RS1/16S154J
			R 417		RS1/16S152J
			R 418		RS1/16S331J
			R 419		RS1/16S122J
			R 415		RS1/16S244J
			R 416		RS1/16S154J
			R 417		RS1/16S152J
			R 418		RS1/16S331J
			R 419		RS1/16S122J

====Circuit Symbol and No.====	Part Name	Part No.
R 420		RS1/16S470J
R 421		RAB4C471J
R 801		RS1/16S183J
R 802		RS1/16S822J
R 803		RS1/16S204J
R 804		RS1/16S913J
R 805		RS1/8S391J
R 806		RS1/16S681J
R 807	(FM677 model)	RS1/16S0R0J
R 808		RS1/4S152J
R 809		RS1/16S223J
R 810		RS1/16S223J
R 811		RS1/4S152J
R 812		RS1/16S181J
R 813		RS1/16S560J
R 814	(FM677 model)	RS1/16S102J
R 815	(FM677 model)	RS1/16S473J
R 816	(FM677 model)	RS1/16S0R0J
R 817		RS1/4S750J
R 818		RS1/16S102J
R 819		RS1/16S152J
R 820		RS1/4S121J
R 823		RS1/10S222J

CAPACITORS

C 201		CEAL330M6R3
C 202		CEAL330M6R3
C 203		CKSRYB103K50
C 204		CKSRYB103K50
C 205		CKSRYB392K50
C 206		CKSRYB392K50
C 207	(FM677 model)	CKSRYB332K50
C 208	(FM677 model)	CKSRYB332K50
C 209		CEAL1R0M50
C 210		CEAL1R0M50
C 211		CKSRYB102K50
C 212		CKSRYB102K50
C 213		CKSRYB102K50
C 214		CKSRYB102K50
C 301		CEAL100M16
C 302		CKSRYB103K50
C 303		CCSRCH120J50
C 304		CEAL220M16
C 305		CKSRYB104K16
C 306		CKSRYB103K50
C 307		CCSRCH101J50
C 308		CEALR47M50
C 309		CKSRYB103K50
C 310		CEAL100M16
C 311		CCSRCH160J50
C 312		CEAL100M16
C 313		CKSRYB104K16
C 314		CKSRYB105K10
C 315		CEAL220M16
C 316		CKSRYB104K16
C 317		CCSRCH271J50
C 318		CCSQCH162J50
C 319		CEAL100M16
C 401		CCSRCH270J50
C 402		CCSRCH270J50
C 403		CKSRYB104K16
C 404		CKSRYB102K50
C 405		CKSRYB473K16
C 406		CEALNP330M10
C 407		CEAL470M6R3

====Circuit Symbol and No.====	Part Name	Part No.
C 408		CKSRYB104K16
C 409		CCSRCH180J50
C 410		CCSRCH100D50
C 411		CCSRCH330J50
C 412		CCSRCH180J50
C 413		CCSRCK1R0C50
C 414		CKSRYB103K50
C 415		CCSRCK1R0C50
C 416		CKSRYB103K50
C 417		CKSRYB103K50
C 418		CCSRCK1R0C50
C 419		CKSRYB103K50
C 421		CKSRYB473K16
C 422		CEAL220M16
C 801		CEAL100M16
C 802		CEAT471M16
C 803		CKSRYB224K16
C 806		CEAT471M16
C 807		CKSRYB473K16
C 808		CKSRYB103K50
C 809		CEAL220M16
C 810		CKSRYB104K16
C 811	0.1F/5.5V (FM677 model)	CCL1055
C 812		CKSQYB224K16
C 813		CKSRYB334K10
C 814		CEJA221M6R3
C 815		CEJA101M10
C 816		CEAS331M6R3
C 817		CKSRYB103K50
C 818		CKSRYB104K16
C 819		CKSRYB224K16

A Unit Number : CWX2493 (FM677 model)
 : CWX2492 (FM673 model)
 Unit Name : CD Core Unit

MISCELLANEOUS

IC 201	IC	UPD63711GC
IC 202	IC	BA05FP
IC 301	IC	BA5986FM
IC 302	IC	LB1836M
IC 603	IC	BA4560F
IC 604	IC	BA4560F
IC 701	IC (FM677 model)	PD5638A
IC 701	IC (FM673 model)	PD5639A
IC 702	IC (FM677 model)	LC35256FT-70U
IC 703	IC (FM677 model)	HA12187FP
IC 704	IC	PAJ002A
IC 705	IC (FM677 model)	TC7SH32F
Q 101	Transistor	2SB1132
Q 701	Transistor	DTA144EK
Q 770	Transistor	2SB1184F5
Q 771	Transistor (FM677 model)	2SC2412K
D 601	Diode	UDZ7R5(B)
D 730	Diode (FM677 model)	1SS356
D 770	Diode	1SS355
X 202	Ceramic Resonator 16.93MHz	CSS1536
X 701	Radiator 10.00MHz	CSS1428
S 801	Push Switch(EJECT)	CSG1139
S 802	Push Switch(RESET)	CSG1139
S 803	Spring Switch(MAG)	CSN1044
VR 802	Semi-fixed 1kΩ(B)	CCP1338

RESISTORS

R 101		RS1/8S120J
R 102		RS1/8S100J
R 103		RS1/16S222J
R 201		RS1/16S104J
R 205		RS1/16S103J

====Circuit Symbol and No.====Part Name	Part No.	====Circuit Symbol and No.====Part Name	Part No.
R 206	RS1/16S393J	R 733	RS1/16S222J
R 207	RS1/16S182J	R 734	RS1/16S473J
R 213	RS1/16S103J	R 735	RS1/16S222J
R 214	RS1/16S103J	R 736	RS1/16S103J
R 215	RS1/16S123J	R 737	RS1/16S433J
R 253	RS1/16S681J	R 738 (FM677 model)	RS1/16S104J
R 254	RS1/16S681J	R 739	RS1/8S1R0J
R 256	RS1/16S681J	R 740	RS1/8S2R0J
R 257	RS1/16S681J	R 741	RS1/16S102J
R 258	RS1/16S681J	R 742	RS1/16S104J
R 259	RS1/16S102J	R 743	RS1/16S104J
R 260	RS1/16S681J	R 744	RS1/16S223J
R 298	RS1/16S681J	R 747	RS1/16S472J
R 301	RS1/16S103J	R 750 (FM677 model)	RAB4C473J
R 302	RS1/16S153J	R 751 (FM677 model)	RAB4C473J
R 303	RS1/16S103J	R 752 (FM677 model)	RS1/16S3602D
R 304	RS1/16S103J	R 753 (FM677 model)	RS1/16S6801D
R 305	RS1/16S103J	R 754 (FM677 model)	RS1/16S221J
R 306	RS1/16S752J	R 755 (FM677 model)	RS1/16S104J
R 307	RS1/16S103J	R 756 (FM677 model)	RS1/16S221J
R 308	RS1/16S752J	R 759	RS1/16S472J
R 309	RAB4C332J	R 760	RS1/16S104J
R 311	RS1/16S102J	R 761	RS1/16S104J
R 651	RN1/16SE1502D	R 762 (FM673 model)	RS1/16S104J
R 652	RN1/16SE1502D	R 764	RS1/16S473J
R 653	RN1/16SE1502D	R 765	RS1/16S471J
R 654	RN1/16SE1502D	R 766	RS1/16S471J
R 659	RN1/16SE1202D	R 767	RS1/16S471J
R 660	RN1/16SE1202D	R 768 (FM677 model)	RS1/10S101J
R 661	RN1/16SE1202D	R 769 (FM677 model)	RS1/10S101J
R 662	RN1/16SE1202D	R 770 (FM677 model)	RS1/16S104J
R 663	RS1/16S103J	R 801	RS1/10S221J
R 664	RS1/16S103J	R 802	RS1/10S271J
R 665	RS1/16S103J	R 804	RS1/16S562J
R 666	RS1/16S103J	R 805	RS1/16S562J
R 669	RS1/16S101J	R 806	RS1/16S102J
R 670	RS1/16S101J	CAPACITORS	
R 671	RS1/16S752J		
R 672	RS1/16S103J	C 101	CKSRYB102K50
R 673	RS1/16S271J	C 102	CKSRYB104K16
R 701 (FM677 model)	RS1/16S681J	C 103	CEV101M6R3
R 702	RS1/16S102J	C 104	CEV470M6R3
R 703	RS1/16S222J	C 105	CKSRYB224K16
R 704	RS1/16S563J	C 106	CKSRYB224K16
R 705	RS1/16S104J	C 107	CKSRYB224K16
R 706	RS1/16S222J	C 201	CKSRYB104K16
R 707	RS1/16S104J	C 202	CEV101M6R3
R 708 (FM677 model)	RS1/16S0R0J	C 203	CKSRYB104K16
R 712 (FM677 model)	RS1/16S0R0J	C 204	CKSRYB332K50
R 714	RS1/16S0R0J	C 205	CKSRYB104K16
R 715 (FM677 model)	RS1/16S473J	C 206	CKSRYB392K50
R 716	RS1/16S103J	C 207	CKSRYB104K16
R 717	RS1/16S473J	C 208	CCSRCH270J50
R 718	RS1/16S681J	C 209	CCSRCJ3R0C50
R 719	RS1/16S0R0J	C 210	CCSRCH181J50
R 721	RS1/16S222J	C 211	CCSRCH510J50
R 722	RS1/16S222J	C 212	CKSRYB682K50
R 724 (FM677 model)	RS1/16S681J	C 213	CKSRYB104K16
R 725	RS1/16S222J	C 214	CKSRYB104K16
R 726	RS1/16S104J	C 215	CKSRYB104K16
R 727	RS1/16S513J	C 216	CKSRYB104K16
R 729	RS1/16S473J	C 217	CKSRYB104K16
R 730	RS1/16S473J	C 218	CKSRYB104K16
R 731	RS1/16S222J	C 219	CKSRYB104K16
R 732	RS1/16S683J	C 220	CKSRYB104K16
		C 253	CKSRYB471K50
		C 271	CEV101M6R3
		C 272	CCH1399
		10μF/16V	

====Circuit Symbol and No.====	Part Name	Part No.
C 273		CKSRYP224K16
C 301		CEV101M10
C 302		CKSRYP224K16
C 651		CCSRSL391J50
C 652		CCSRSL391J50
C 653		CCSRCH181J50
C 654		CCSRCH181J50
C 655		CCSRCH181J50
C 656		CCSRCH181J50
C 661		CKSRYP104K16
C 664		CKSRYP103K25
C 665		CEV470M6R3
C 666		CKSRYP103K25
C 702		CKSRYP473K16
C 703		CKSRYP473K16
C 707		CKSRYP103K25
C 708		CKSRYP104K16
C 710	(FM677 model)	CKSRYP103K25
C 711	(FM677 model)	CKSRYP102K50
C 712	(FM677 model)	CKSRYP102K50
C 714		CKSRYP104K16
C 715	22μF/10V	CCH1403
C 717		CKSRYP103K25
C 718		CKSRYP103K25
C 719		CKSRYP102K50
C 720		CKSRYP102K50
C 721	(FM677 model)	CKSRYP103K25
C 722		CKSRYP103K25
C 723		CKSRYP104K16
C 724		CKSRYP471K50
C 725		CKSRYP473K16
C 727		CKSRYP473K16
C 801		CKSRYP103K25
C 802		CKSRYP104K16
C 803		CKSRYP103K25

G Unit Number : CXB6804 (FM677 model)
 : CXB6803 (FM673 model)
 Unit Name : Display Assy

MISCELLANEOUS

IC 901	IC	PD6294A
IC 902	IC (FM677 model)	TSOP1840SB1
Q 901	Transistor	2SD1767
Q 902	Transistor	2SB710A
Q 903	Transistor	DTC114EK
D 901	Diode	UDZS5R6(B)
D 902	Diode	MA153
D 903	Diode	MA153
X 901	Ceramic Resonator 4.9152MHz	CSS1449
S 901	Switch	CSG1110
S 902	Switch	CSG1110
S 903	Switch	CSG1110
S 904	Switch	CSG1110
S 905	Switch	CSG1110
S 906	Switch	CSG1110
S 907	Switch	CSG1110
IL 901	Lamp 14V 40mA	CEL1608
IL 902	Lamp 14V 40mA	CEL1608
LCD 901	LCD	CAW1514

RESISTORS

R 901		RS1/16S102J
R 902		RS1/16S332J
R 903		RS1/16S471J
R 904		RS1/16S471J
R 905		RS1/16S332J
R 906		RS1/16S223J
R 907	(FM673 model)	RS1/16S473J

====Circuit Symbol and No.====	Part Name	Part No.
CAPACITORS		
C 901		CKSRYP473K16
C 902		CSZSR100M16
C 903		CSZSR100M16
C 904		CKSRYP104K16
C 905		CKSRYP104K16
C 906		CKSRYP104K16

F Unit Number : CWX2580
 Unit Name : Antenna Select Unit

MISCELLANEOUS

Q 501	Transistor	2SC1740S
D 501	Diode	1SS133
L 501	Ferri-Inductor	LAU4R7K
RY 501	Relay	CSR1014

RESISTORS

R 501		RD1/4PU683J
R 502		RD1/4PU103J

CAPACITORS

C 501		CKCYB102K50
C 502		CEAL101M10

C Unit Number :
 Unit Name : Mechanism PCB

Q 851	Photo-transistor	PT4800
S 853	Spring Switch(HOME)	CSN1051

D Unit Number :
 Unit Name : Switch PCB

D 851	LED	CN504-2
S 851	Spring Switch(TAP)	CSN1051
S 852	Spring Switch(DSP)	CSN1052

E Unit Number :
 Unit Name : Motor PCB

M 853	Motor Unit(TRAY)	CXB4421
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Miscellaneous Parts List

M 851	Pickup Unit(P8)(Service)	CXX1285
M 852	Motor Unit(SPINDLE)	CXB3003
M 854	Motor Unit(ELV)	CXB3006
M 854	Motor Unit(CARRIAGE)	CXB3004
VR 801	Volume 10kΩ(B)	CCW1023

6. ADJUSTMENT

6.1 CD ADJUSTMENT

● **Precautions**

- This unit uses a single power supply (+5V) for the regulator. The signal reference potential, therefore, is connected to REFO(approx. 2.5V) instead of GND. If REFO and GND are connected to each other by mistake during adjustments, not only will it be impossible to measure the potential correctly, but the servo will malfunction and a severe shock will be applied to the pick-up. To avoid this, take special note of the following.

Do not connect the negative probe of the measuring equipment to REFO and GND together. It is especially important not to connect the channel 1 negative probe of the oscilloscope to REFO with the channel 2 negative probe connected to GND.

Since the frame of the measuring instrument is usually at the same potential as the negative probe, change the frame of the measuring instrument to floating status.

If by accident REFO comes in contact with GND, immediately switch the regulator or power OFF.

- Always make sure the regulator is OFF when connecting and disconnecting the various filters and wiring required for measurements.
- Before proceeding to further adjustments and measurements after switching regulator ON, let the player run for about one minute to allow the circuits to stabilize.
- Since the protective systems in the unit's software are rendered inoperative in test mode, be very careful to avoid mechanical and /or electrical shocks to the system when making adjustment.

- Disc detection during tray extraction and return operations is performed by means of the photo transistor in this unit. Consequently, if the inside of the unit is exposed to a strong light source with the outer casing removed for repairs or adjustment, the following malfunctions may occur:

*Even with a disc loaded, the unit detects "no disc" and cannot start play.

*Although a 12-cm disc is loaded, the unit detects "8cm disc" mistakenly.

When the unit malfunctions this way, either re-position the light source, move the unit or cover the photo transistor.

- During exchanging discs, do not press the keys for the discs to be exchanged.

Key to adjustment text inside (12 keys type)	HEAD UNIT (6 keys type)
BAND	BAND
TRK+/FF	TRK+/FF
TRK-/REV	TRK-/REV
7	1
8	2
9	3
10	4
11	5
12	6
DISC-	DISC-
SOURCE ON/OFF	SOURCE ON/OFF

6.2 CHECKING THE GRATING

● Checking the Grating After Changing the Pickup Unit

• Note :

CD mechanism modules the grating angle of the pickup unit cannot be adjusted after the pickup unit is changed. The pickup unit in the CD mechanism module is adjusted on the production line to match the CD mechanism module and is thus the best adjusted pickup unit for the CD mechanism module. Changing the pickup unit is thus best considered as a last resort. However, if the pickup unit must be changed, the grating should be checked using the procedure below.

• Purpose :

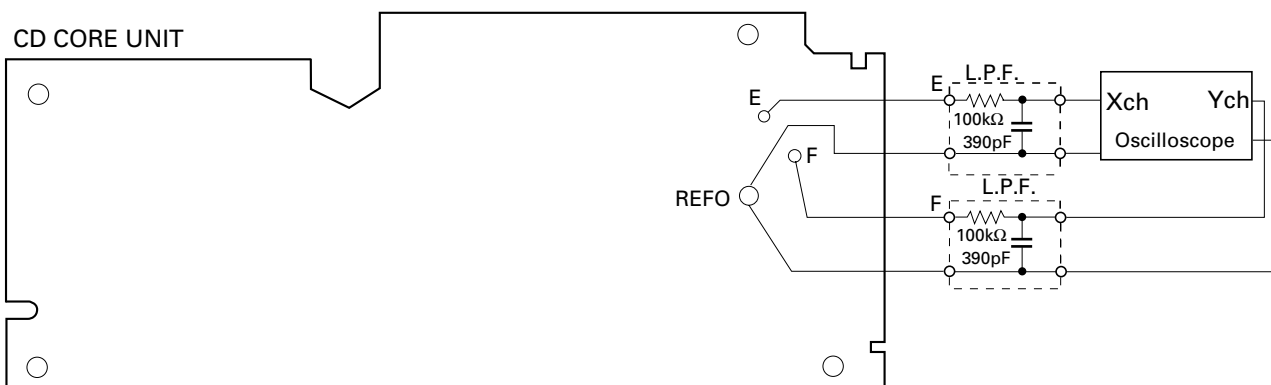
To check that the grating is within an acceptable range.

• Symptoms of Mal-adjustment :

If the grating is off by a large amount symptoms such as being unable to close tracking, being unable to perform track search operations, or track searching taking a long time, may appear.

• Method :

- | | |
|-----------------------|----------------------------|
| • Measuring Equipment | • Oscilloscope, Two L.P.F. |
| • Measuring Points | • E, F, REFO |
| • Disc | • ABEX TCD-784 |
| • Mode | • TEST MODE |



• Checking Procedure

1. Enter Test mode, then select Multi-CD player and switch the 5V regulator on.
2. Using the **TRK+** and **TRK-** buttons, move the pickup unit to the innermost track.
3. Press key **9** to close focus, the display should read "91". Press key **9** 2 times. Enter Rough Servo mode. Press key **8** to implement the tracking balance adjustment the display should now read "81".
4. As shown in the diagram above, monitor the L.P.F. outputs using the oscilloscope and check that the phase difference is within 75°. Refer to the photographs supplied to determine the phase angle.
5. If the phase difference is determined to be greater than 75° try changing the pickup unit to see if there is any improvement. If, after trying this a number of times, the grating angle does not become less than 75° then the mechanism should be judged to be at fault.

• Note

Because of eccentricity in the disc and a slight misalignment of the clamping center the grating waveform may be seen to "wobble" (the phase difference changes as the disc rotates). The angle specified above indicates the average angle.

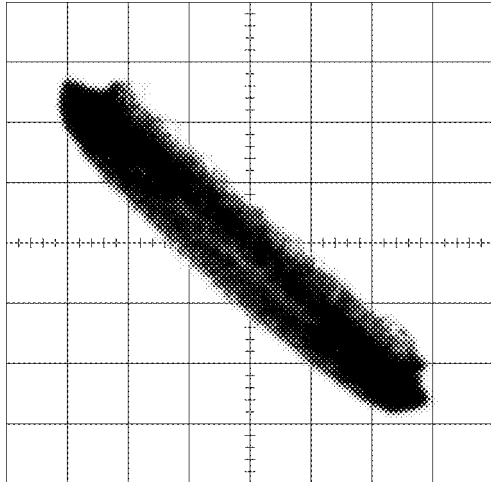
• Hint

Change the disc changes the clamp position and may decrease the "wobble".

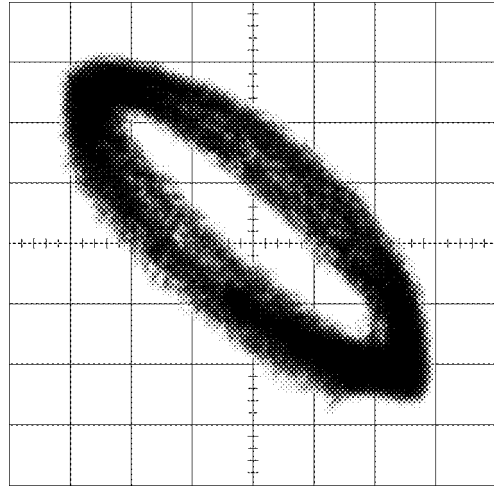
Grating waveform

Ech→ Xch 20mV/div, AC
Fch→ Ych 20mV/div, AC

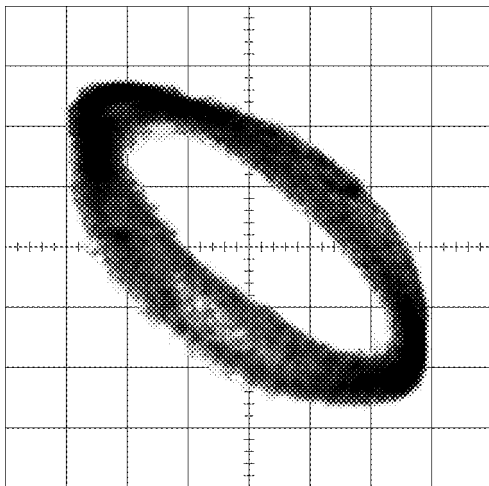
0°



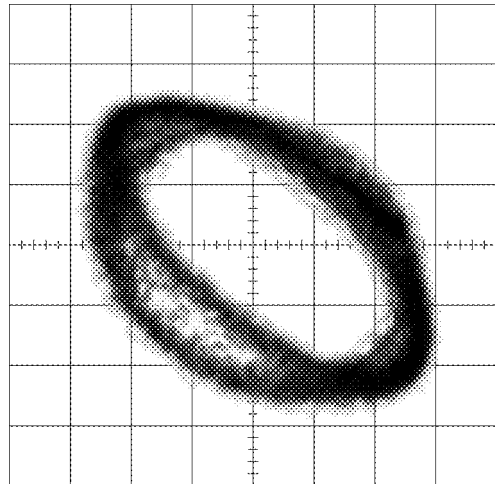
30°



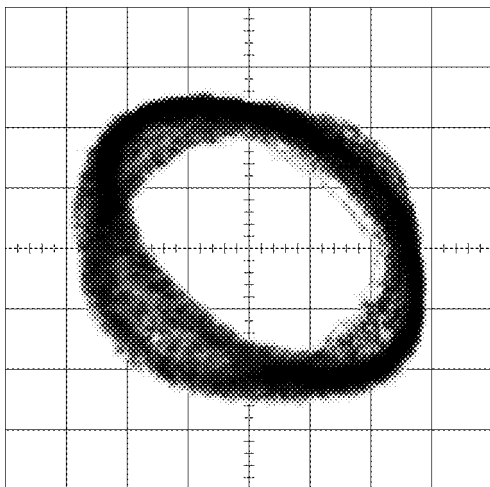
45°



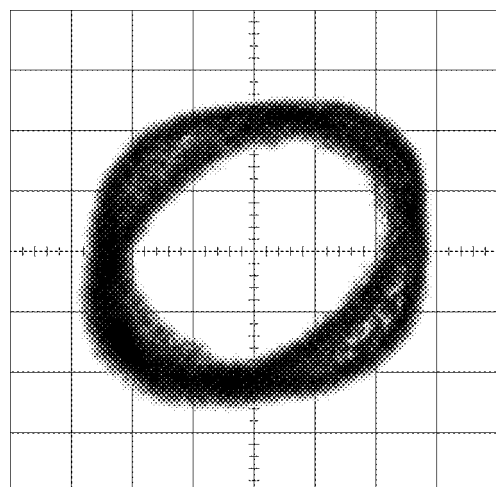
60°



75°



90°



6.3 ADJUSTMENT OF ELEVATION WHEN THE CD CORE UNIT HAS BEEN REMOVED FOR MAINTENANCE

● Adjustment When Error Code 60 is Displayed Because of Malfunctioning Elevation

• Note :

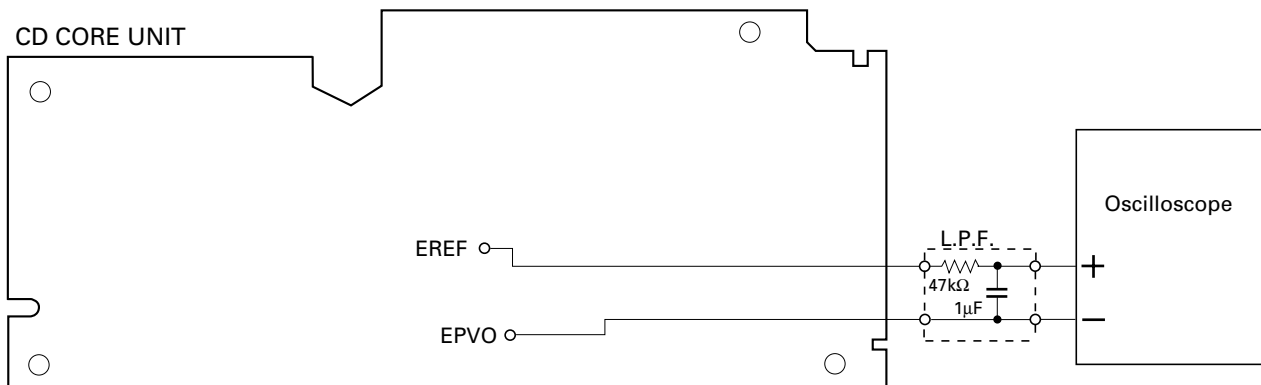
This mechanism detects the height of the stage using slide-variable resistance. To absorb dislocation of the stage height caused by differences in the mechanism and the CD core unit, adjustment must be made for each CD-mechanism module using a variable resistor. Normally, readjustment is not needed, as this has been adjusted at the factory. However, adjustment of elevation is required according to the procedure explained below if an elevation error has occurred or if the CD core unit has been removed.

• Purpose :

To adjust and confirm whether or not elevation operates correctly.

• Adjustment Method :

- Measuring Equipment: Oscilloscope, One L.P.F.
- Measuring Points : EREF, EPVO
- Setting : Without a magazine in Test mode
With the mechanism placed upside-down (Place the CD mechanism module so that the CD core unit is above.)



• Confirmation Procedure

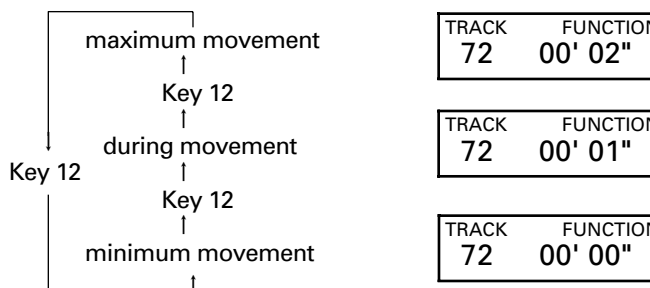
1. Enter Test mode, then select Multi-CD player.
2. Press key 7 to enter Mechanism Test mode.
3. Press key 12 twice to specify the amount of movement.

Examples of display

TRACK	FUNCTION
	1

TRACK	FUNCTION
72	00' 00"

The amount of movement changes each time key 12 is pressed.



Examples of display

4. Press key **9** to set ELV/TRAY mode to TRAY.

TRACK	FUNCTION
72	01' 02"

5. Press key **FF** to release the clamp and return the tray to the magazine.

Release the clamp

6. Press key **9** to enter Elevation Move mode.

TRACK	FUNCTION
72	00' 02"

7. Use key **FF/REV** to operate elevation and set it to the graduation of the third step (Fig. 1).

8. Make the adjustment.

Use VR802 to adjust the difference in potential between EREF and EPVO to 0 ± 10 mV.

9. When adjustment is completed, press key **BAND** to exit Mechanism Test mode.

TRACK	FUNCTION
72	00' 02"

10. Confirm operation of the mechanism.

Place the mechanism horizontally (CD core unit below). Take care not to short-circuit the PCB.

TRACK	FUNCTION
	' "

11. Confirm the height of the stage. Use the DISC \pm key to select Disc No.3.

Check if the stopper bend of the clamp lever is engaged in the groove of the frame stopper (Fig. 2-4).

TRACK	FUNCTION
04	00' 00"

• **Note :**

The stopper bend will be pressed downward into the groove for final clamping. Confirm the engagement position of the stopper bend.

- If the stopper bend is engaged in the center and pressed downward, adjustment is completed. Go to step 15.

- If the stopper bend is dislocated, check the amount of dislocation by following steps 12 to 14.

12. To see the amount of dislocation, place the mechanism upside-down. If the stopper bend has been dislocated in the direction of the first CD, turn VR802 to the left(Fig. 2).

To lower the stage toward the sixth step by 0.1 mm, reduce the voltage of EREF (adjusted in step 8) by 20 mV.

If the stopper bend has been dislocated in the direction of the sixth CD, turn VR802 to the right(Fig. 4).

To raise the stage toward the first step by 0.1 mm, increase the voltage of EREF (adjusted in step 8) by 20 mV.

13. Place the mechanism horizontal. Go back to step 11 to reconfirm the stage height.

14. When adjustment of the stage height is completed, proceed as follows:

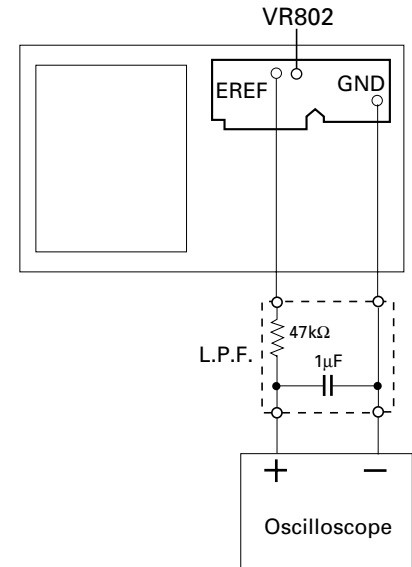
15. Press the **EJECT** switch.

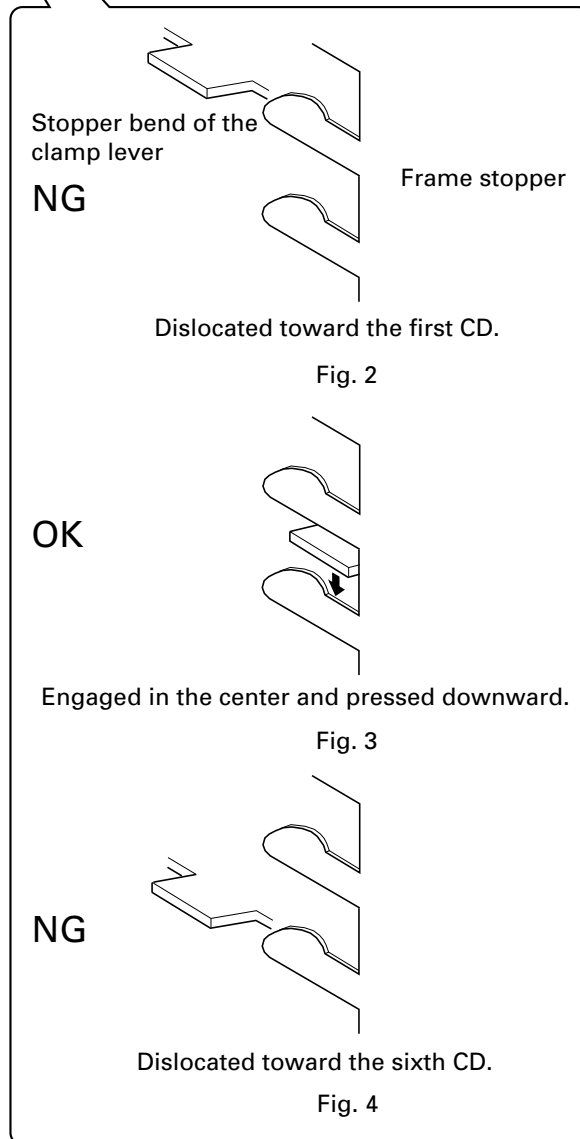
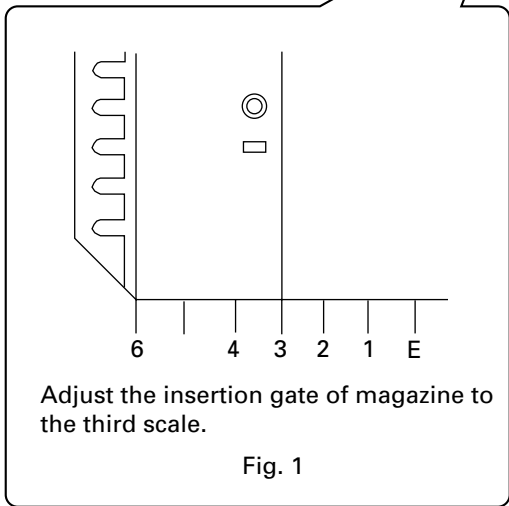
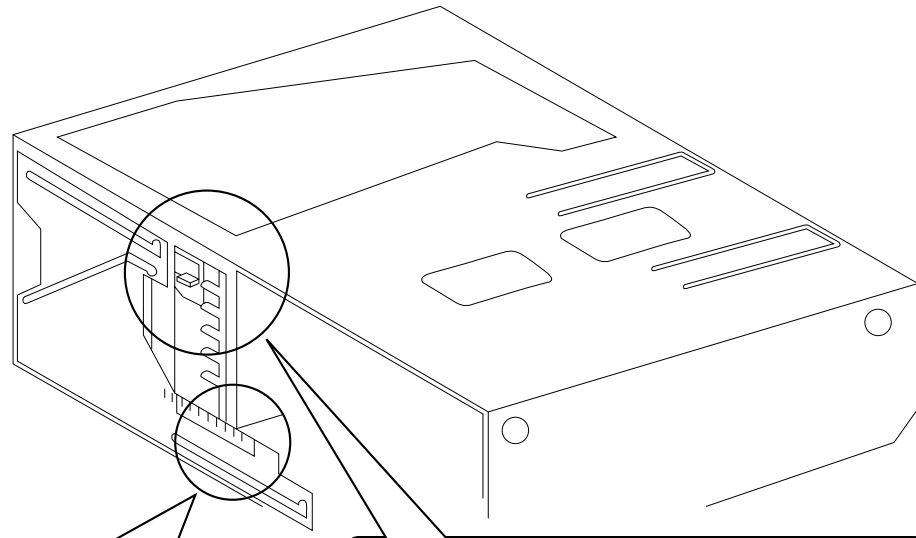
16. Once operation of the mechanism has stopped, turn the power OFF.

17. Wait more than one minute after the power is turned off, then turn the power ON and insert a magazine.

18. Check if the mechanism operates correctly with the first and fourth CDs.

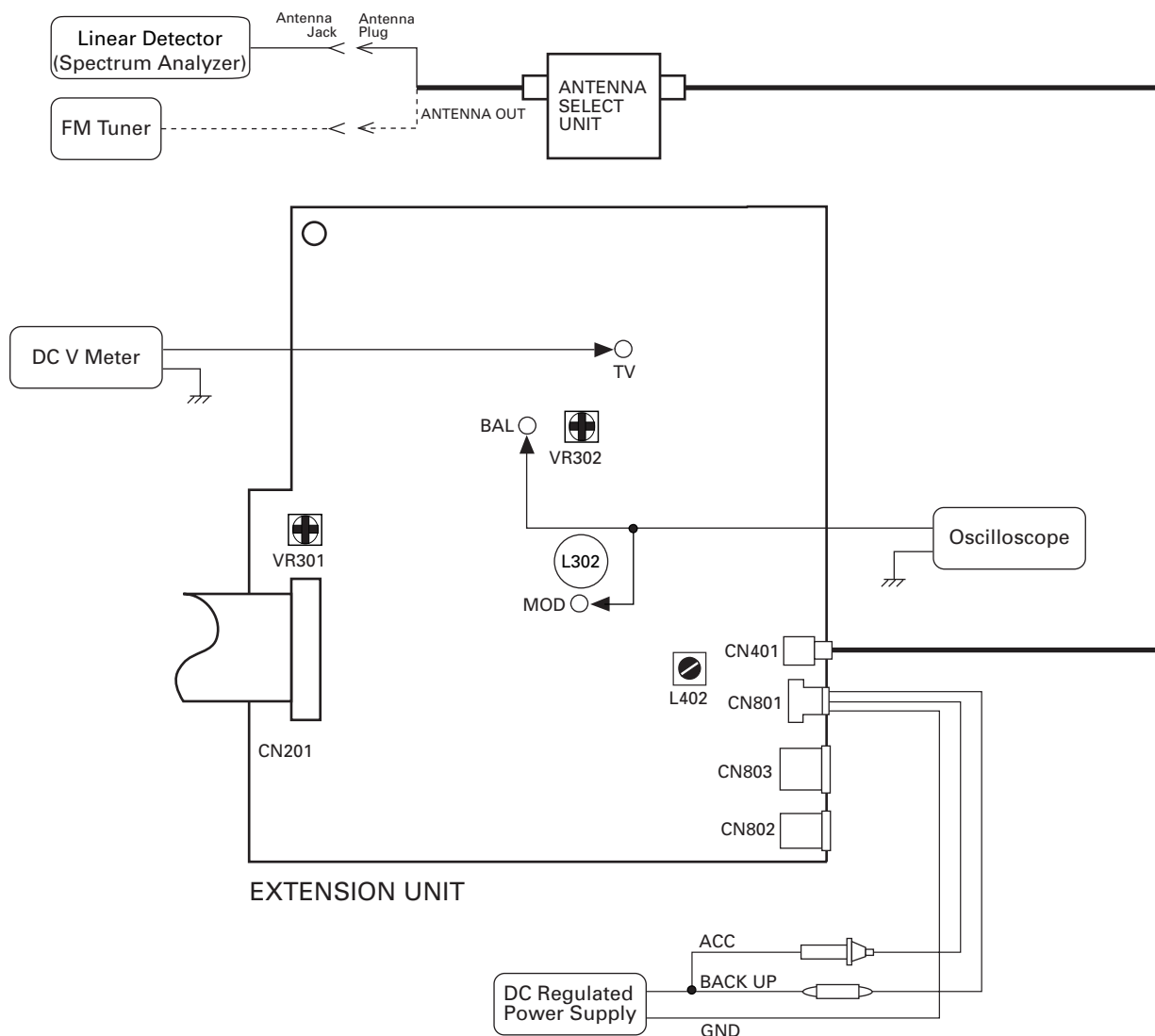
19. If the mechanism operates properly, adjustment is completed. If the mechanism operates improperly, make the adjustment again.





6.4 MODULATOR ADJUSTMENT

● Connection Diagram



● Adjustment

Note: When adjusting, the frequency is made 89.1MHz.

	CD Signal	Adjusting Point	Adjustment Method	Notes
Tuning Voltage Adjustment	-∞	L402	DC V Meter:TV 3.0V±0.1V	
Balance Adjustment	-∞	VR301	Oscilloscope:BAL 38kHz signal becomes minimum	
Modulation Adjustment	400Hz 0dB (*1) or 499Hz 0dB	VR302	Linear Detector(Spectrum Analyzer) 135±5kHz or Oscilloscope:MOD 0.23Vpp	LEVEL = 7

*1 : L and R are input at the same time.

7. GENERAL INFORMATION

7.1 DIAGNOSIS

7.1.1 TEST MODE

● CD Test mode

This mode is used for adjusting the CD mechanism module of the device.

- Test mode starting procedure
Reset while pressing the **4** and **6** keys together.
- Test mode cancellation
Switch ACC, back-up OFF.
- If the 8 or 9 key is pressed while focus search is in progress, immediately turn the power off (otherwise the actuator may be damaged due to the lens stuck).
- Jump operation of TRs other than 100TR continues after releasing the key. CRG move and 100TR jump operations are brought into the "Tracking close" status when the key is released.
- Powering Off/On resets the jump mode to "Single TR (91)", the RF AMP gain setting to 0 dB, and the automatic adjustment value to the initial value.
- During exchanging discs, do not press the keys for the discs to be exchanged.

- The following head units are exceptional so that their entering ways to the test mode are different from others.

Test mode starting procedure

Reset while pressing the **3** and **5** keys together.

KEH-P5010R/X1M/EW

KEH-4011/X1M/EE

KEH-P5011/X1M/EE

KEH-4010R/X1M/EW

KEH-P4010RB/X1M/EW

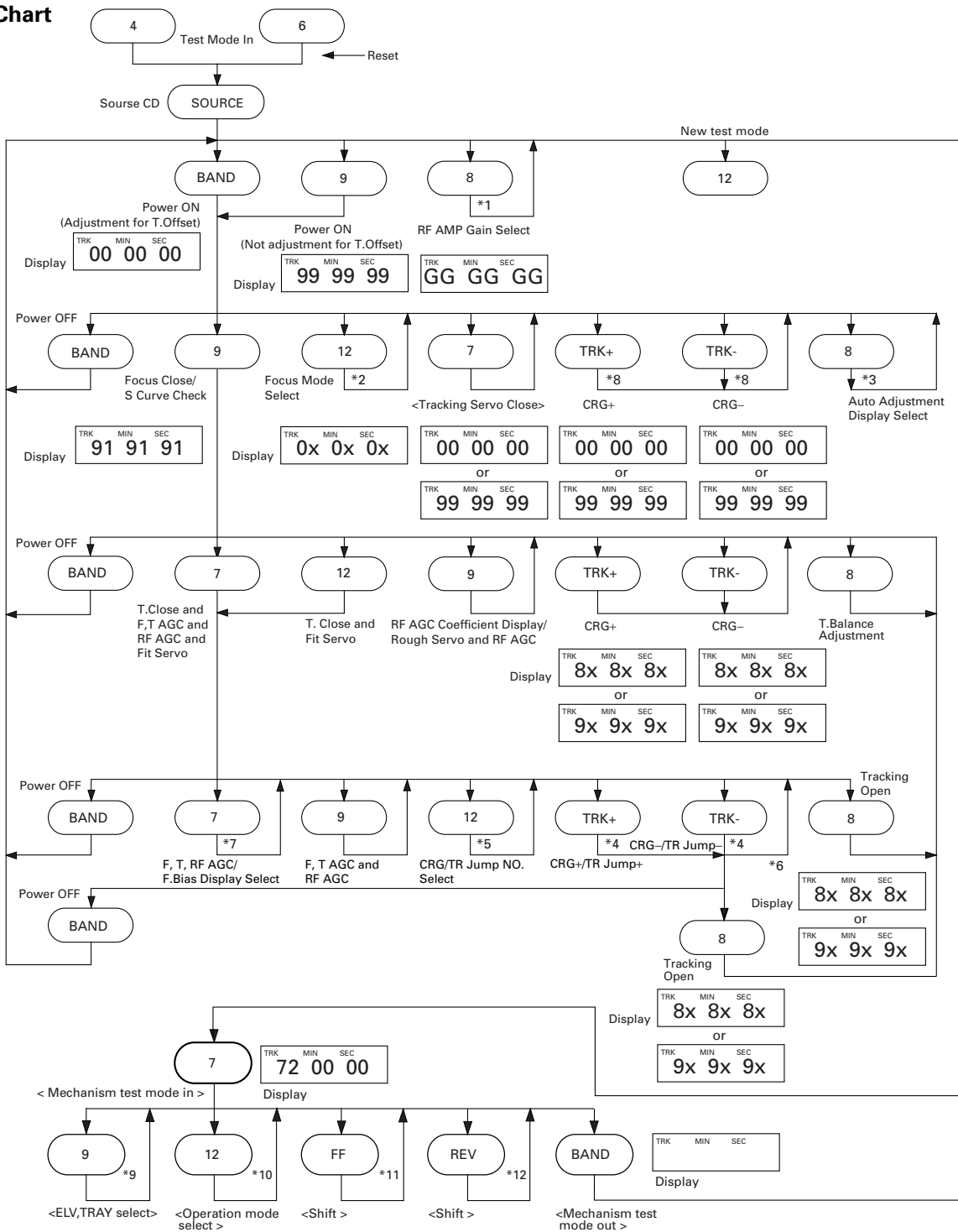
KEH-P4013R/X1M/EW

KEH-5015/X1M/ES

KEH-P4010/X1M/UC

KEH-P4015/X1M/ES

● Flow Chart



*1 → TYP → +6dB → +12dB
 Display 06 06 06 12 12 12

*2 → Focus Close → S Curve Check
 Display 00 00 00 01 01 01
 (99 99 99)

*3 → F.Offset Display → RF.Offset Display → F.Cansel Display

$$[F.Cansel Value = (Top Rank 8bit of Set Value (7F [H] to 80 [H]) + 128) / 4 = 63 [D] to (32 [D]) to 00 [D]]$$

*4 Single TR/32TR/100TR

*5 → Single TR → 32TRK → 100TRK → CRG Move
 Display 9x(8x):91(81) 92(82) 93(83) 94(84)

*6 CRG Move, 100TR Jump Only

*7 → TRK, MIN, SEC → F.AGC Gain → T.AGC Gain → RF AGC Gain

$$(F.T.AGC Gain = (Present Value/Initial Value) \times 20)$$

*8 Voltage of CRG Motor = 2 [V]

*9 ELV motor select → TRAY motor select
 Display 72 00 0x 72 10 0x

*10 8ms pulse drive → 24ms pulse drive → DC drive
 Display 72 00 00 72 00 01 72 00 02

48ms pulse drive → 100ms pulse drive → DC drive
 Display 72 10 00 72 10 01 72 10 02

*11 ELV select : ELV down (Disc 12 → 1)
 TRAY select : TRAY out

*12 ELV select : ELV up (Disc 1 → 12)
 TRAY select : TRAY in

● **Error Messages**

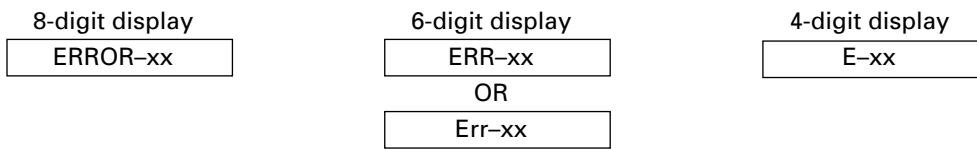
If a CD is not operative or stopped during operation due to an error, the error mode is turned on and cause(s) of the error is indicated with a corresponding number. This arrangement is intended at reducing nonsense calls from the users and also for facilitating trouble analysis and repair work in servicing.

(1) Basic Indication Method

1) When SERRORM is selected for the CSMOD (CD mode area for the system), error codes are written to DMIN (minutes display area) and DSEC (seconds display area). The same data is written to DMIN and DSEC. DTNO remains in blank as before.

2) Head unit display examples

Depending on display capability of LCD used, display will vary as shown below. xx contains the error number.



* When the system is manufactured for an OEM basis, the error display will be configured according to the customer specification.

(2) Error Code List

Code	Class	Displayed error code	Description of the code and potential cause(s)
10	Electricity	Carriage Home NG	CRG can't be moved to inner diameter. CRG can't be moved from inner diameter. → Failure on home switch or CRG move mechanism.
11	Electricity	Focus Servo NG	Focusing not available. → Stains on rear side of disc or excessive vibrations on REWRITABLE.
12	Electricity	Spindle Lock NG Subcode NG RF AMP NG	Spindle not locked. Sub-code is strange (not readable). → Failure on spindle, stains or damages on disc, or excessive vibrations. A disc not containing CD-R data is found. Turned over disc are found, though rarely. → Failure on home switch or CRG move mechanism. An appropriate RF AMP gain can't be determined. → CD signal error.
17	Electricity	Setup NG	APC protection doesn't work. Focus can be easily lost. → Damages or stains on disc, or excessive vibrations.
30	Electricity	Search Time Out	Failed to reach target address. → CRG tracking error or damages on disc.
A0	System	Power Supply NG	Power (VD) is ground faulted. → Failure on SW transistor or power supply (failure on connector).
A1	System	Mechanism power failure	Mechanism elevation reference voltage is out of prescription. → EREF adjustment VR and/or power abnormal.
50	Mechanism	An error upon ejection	MAG switch release time has time out. Elevation time out when eject.
60	Mechanism	An error while putting in and out the tray	Tray in / out time has time out. Tray is caught when put in.

Code	Class	Displayed error code	Description of the code and potential cause(s)
70	Mechanism	An error upon elevation	Elevation time has time out.
80	Mechanism	An error with an empty magazine inserted	No disc is available.

Remarks: Unreadable TOC does not constitute an error. An intended operation continues in this case.

A newly designed head unit must conform to the example given above.

Upper digits of an error code are subdivided as shown below:

1x: Setup relevant errors, 3x: Search relevant errors, 3x: Search relevant errors, Ax: Other errors.

● New Test Mode

M-CD plays the same way as before.

If an error such as off focus, spindle unlocking, unreadable sub-code, or sound skipping occurs after setup, its cause and time occurred (in absolute time) are displayed.

During setup, operational status of the control software (internal RAM: CPOINT) is displayed.

These displays and functions are prepared for enhancing aging in the servicing and efficiency of trouble analysis.

(1) Shifting to the New Test Mode

- ① Turn on the current test mode by starting the reset from the 4 and 6 keys together.
- ② Select M-CD for the source through the specified procedure including use of the [SOURCE] key. Then, press the 12 key while maintaining the regulator turned off.
- ③ After the above operations, the new test mode remains on irrespective of whether the M-CD is turned on or off.
You can reset the new test mode by turning on the reset start.

* With some products, the new test mode can be reset through the same operations as that employed for shifting to the STBY mode (while maintaining the Acc turned off).

(2) Key Correspondence

Key (Example)	Test mode		New test mode	
	Power Off	Power On	In-play	Error Production
BAND	To power on (offset adjustment performed)	To power off	–	Time/Err.No. switching
UP	–	FWD-Kick	FF/TR+	–
DOWN	–	REV-Kick	REV/TR-	–
7	–	T.Close (AGC performed) /parameter display switching	Scan	–
8	RF AMP gain switching	Parameter display switching /T.BAL adjustment/T.Open	Mode	–
9	To power on (offset adjustment not performed)	F.Close/RF AGC/F.T.AGC	–	–
10	–	F.Open	–	–
11	–	Jump Off	–	–
12	–	F.Mode switching /T.Close (no AGC)/Jump switching	Auto/Manu	T.No./Time switching

Key (Example)	Mechanism Test Mode
BAND	Back to the test mode
UP	Playing the mechanism
DOWN	Playing the mechanism
7	Mechanism test mode in
8	–
9	TRAY/ELV select
10	–
11	–
12	Operation step select

Note: Eject and CD on/off is performed in the same procedure as that for the normal mode.

(3) Cause of Error and Error Code

Code	Class	Contents	Description and cause
40	Electricity	Off focus detected.	FOK goes low. → Damages/stains on disc, vibrations or failure on servo.
41	Electricity	Spindle unlocked.	FOK = Low continued for 50 msec. → Damages/stains on disc, vibrations or failure on servo.
42	Electricity	Sub-code unreadable.	Sub-code was unreadable for 50 msec. → Damages/stains on disc, vibrations or failure on servo.
43	Electricity	Sound skipping detected.	Last address memory function was activated. → Damages/stains on disc, vibrations or failure on servo.

Note: Mechanical errors during aging are not displayed.

The error codes should be indicated in the same way as in the normal mode.

(4) Display of Operational Status (CPOINT) during Setup

Status No.	Contents	Protective action
00	CD+5V ON process in progress.	None
01	Servo LSI initialization (1/3) in progress.	None
02	Servo LSI CRAM initialization in progress.	None
03	Servo LSI initialization (2/3) in progress.	None
04	Offset adjustment (1/3) in progress.	None
05	Offset adjustment (2/3) in progress.	None
06	Offset adjustment (3/3) in progress.	None
07	FZD adjustment in progress.	None
08	Servo LSI initialization (3/3) in progress.	None
10	Carriage move to home position started.	None
11	Carriage move to home position started.	None
12	Carriage is moving toward inner diameter.	Specified 10 seconds has been passed or failure on home switch.
13	Carriage is moving toward outer diameter.	Specified 10 seconds has been passed or failure on home switch.
14	Carriage outer kick in progress.	None
15	Carriage outer diameter feed (1 second) in progress.	None
20	Servo close started.	None
21	Pre-processing for focus search started.	None
22	Spindle rotation and focus search started.	None
23	Waiting for focus close (XSI=Low).	Specified focus search time has been passed.
24	Standing by after focus close is over.	Specified focus search time has been passed.
25	Focus search preprocessing is in progress while setup protection is turned on.	None

Status No.	Contents	Protective action
26	Focus search preprocessing is in progress while focus recovery is turned on.	None
27	Wait time after focus close is set up.	Off focus.
28	Standing by after focus close is over.	Off focus.
29	Setup (1/2) before T balance adjustment is started.	Off focus.
30	Setup (2/2) before T balance adjustment is started.	Off focus.
31	T balance adjustment started.	Off focus.
32	T balance adjustment (1/2).	Off focus.
33	T balance adjustment (2/2).	Off focus.
34	Waiting for spindle rotation to end. Spindle rough servo.	Off focus.
35	Standing by after spindle rough servo is over.	Off focus.
36	RF AGC started.	Off focus.
37	RF AGC started.	Off focus.
38	RF AGC ending process in progress.	Off focus.
39	Tracking close in progress.	Off focus.
40	Standing by after tracking is closed. Carriage closing in progress.	Off focus.
41	Focus/tracking AGC started.	Off focus.
42	Focus AGC started.	Off focus.
43	Focus AGC in progress.	Off focus.
44	Tracking AGC in progress.	Off focus.
45	Standing by after focus/tracking AGC are over.	Off focus.
46	Spindle processes applicable servo.	Off focus.
47	Check for servo close is started.	Off focus.
48	Check of LOCK pin started.	Off focus or spindle not locked.
49	RF AGC started.	Off focus.
50	RF AGC in progress.	Off focus.
51	Standing by after RF AGC is over.	Off focus.

(5) Display Examples

1) During Setup (When status no. = 11)

TRK No.	MIN.	SEC.
11	11'	11"

2) During Operation (TOC read, TRK search, Play, FF and REV)

The same as in the normal mode.

3) When a Protection Error Occurred

Switch to the following displays (A) and (B) using the [BAND] switch:

(A) Error occurrence timing display in absolute time.

An example: Error occurred in 12th tune at 34'56" in absolute time.

TRK No.	MIN.	SEC.
12	34'	56"

(B) Error No. display

An example: Error #40 (Off focus is detected)

ERROR-40

7.1.2 DISASSEMBLY

● Removing the Upper Case (not shown)

1. Remove the nine screws.
2. Remove the Upper Case.

● Removing the CD Mechanism Module (Fig.5)

- ➡ 1 Remove the four dampers.
- ➡ 2 Remove the two springs.

Disconnect the connector and then remove the CD Mechanism Module.

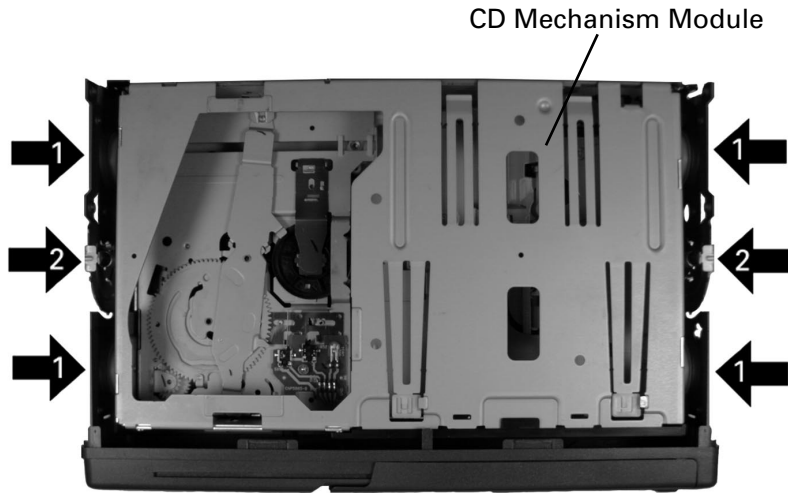


Fig.5

● Removing the Extension Unit (Fig.6)

- ➡ 1 Remove the two screws.
- ➡ 2 Remove the screw.
- ➡ 3 Straight the tabs at location indicated and then remove the Extension Unit.

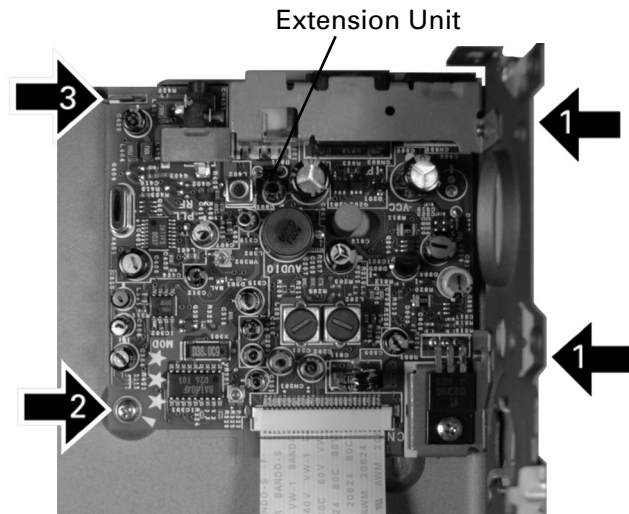


Fig.6

● Removing the Door

1. Remove the Door(A) in the direction of arrow ② while pushing the Grille in the direction of arrow ①, the slide is done as it is in the direction of arrow ③ and remove the Door(A). (Fig.7)

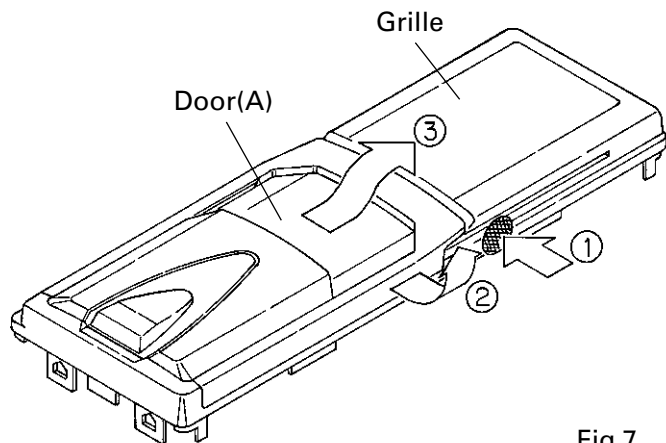


Fig.7

2. The slide is done in the direction of arrow⑤ and remove the Door(B) while spread out the Door(A) in the direction of arrow④. (Fig.8)

*) The illustration of the text for 12-Disc type but disassembling method is the same for 6-Disc type.

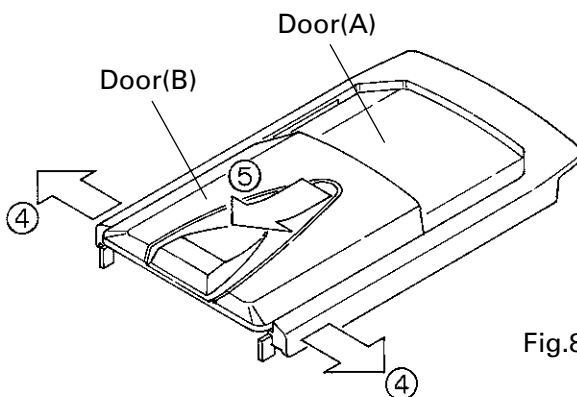


Fig.8

● Removing the Pickup Unit

1. Insert the short pin from the pickup unit in the flexible PCB.
2. Remove the flexible PCB from the connector.
3. Remove the flexible card from the connector.
4. Remove the lead wires to which the spindle motor and carriage motor assy were soldered.
5. Remove the two screws and lift the mechanism PCB up as shown in the figure on the upper right. At this time, make sure that the motor PCB and flexible relay card are not pulled excessively.

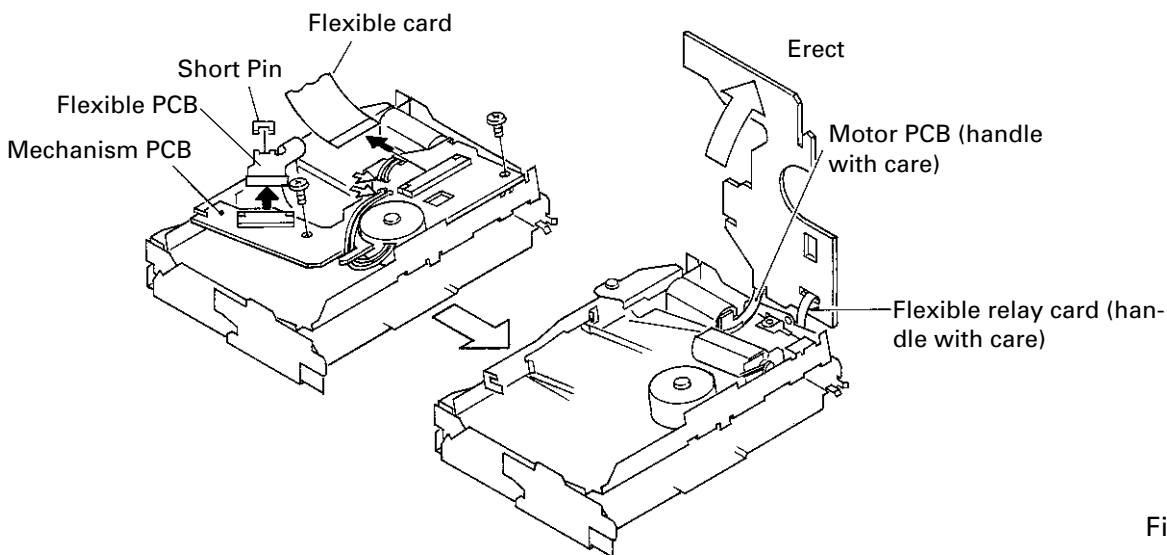


Fig.9

6. Remove screw A and then remove the carriage motor assy, lighting conductor, feed screw holder, feed screw and belt (see Fig.10).
7. Remove screw B on the main side and the pickup unit together with the guide shaft (see Fig.10).

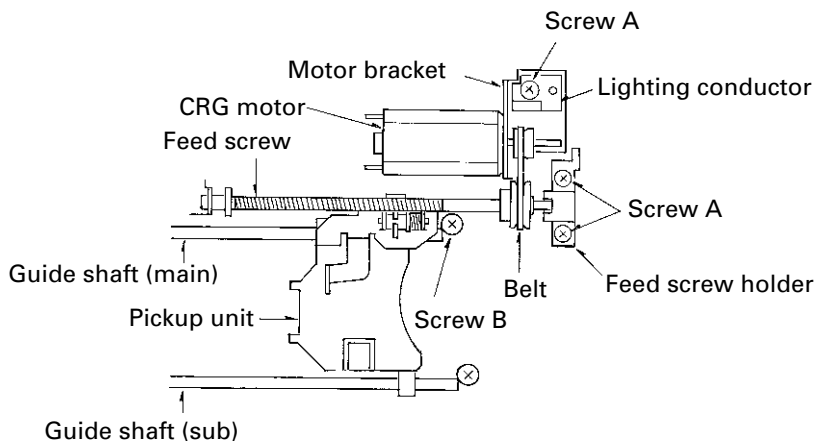
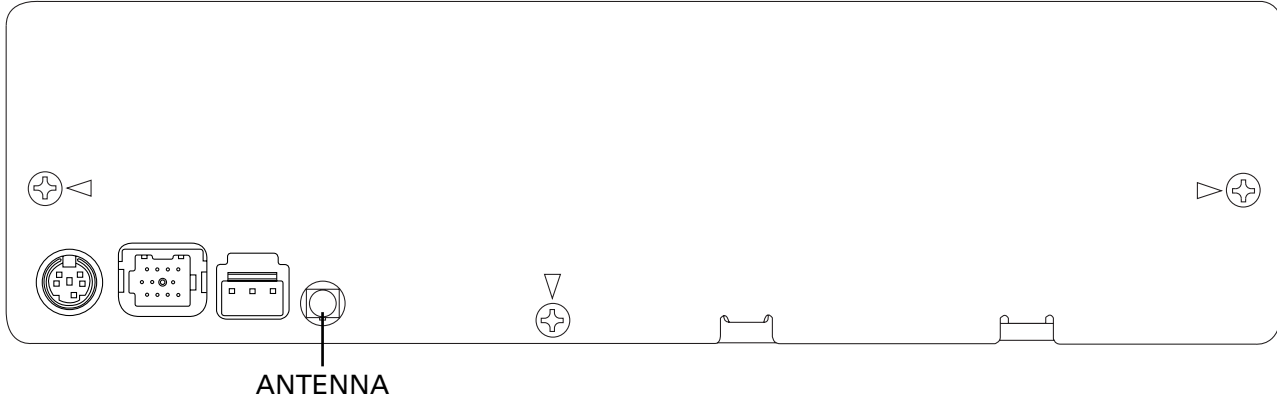
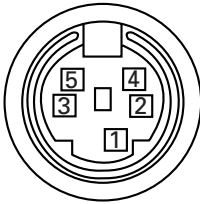


Fig.10

7.1.3 CONNECTOR FUNCTION DESCRIPTION

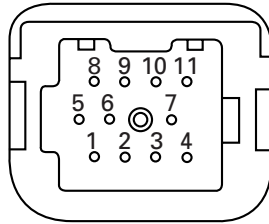


DISPLAY



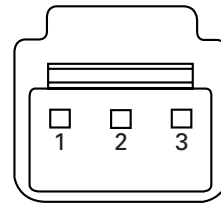
- 1.SWDACC
- 2.KYDT
- 3.DPDT
- 4.FMIPSW
- 5.GND

IP-BUS



- | | |
|--------|----------|
| 1.BUS+ | 7.LCH |
| 2.GND | 8.ASENB |
| 3.GND | 9.RCH |
| 4.NC | 10.SGNDR |
| 5.BUS- | 11.SGNDL |
| 6.GND | |

POWER SUPPLY



- 1.GND
- 2.ACC
- 3.BATT.

7.2 PARTS

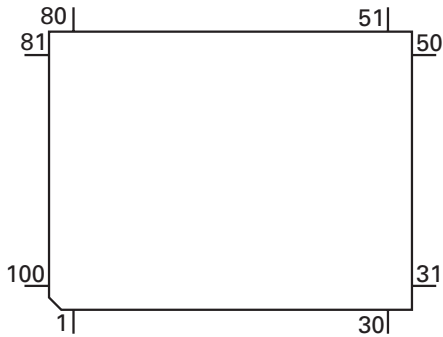
7.2.1 IC

● Pin Functions (PD5638A)

Pin No.	Pin Name	I/O	Format	Function and Operation
1	PLDT	O	C	PLL data output
2	PLCK	O	C	PLL clock output
3	\overline{ADENA}	O	C	A/D reference voltage output
4	TXTSTB	O	C	TEXT parameter output
5	TXTSO	O	C	TEXT control parameter serial output
6	TXTSI	I		TEXT data serial input
7	TXTSCK	O	C	TEXT clock output
8	BYTE	I		VCC joint
9	CNVSS	I		VSS joint
10	POWER	O	C	CD +5V control output
11	CONT	O	C	Servo driver output control
12	\overline{RESET}	I		Reset input
13	XOUT	O		Crystal oscillating element connection pin
14	VSS			GND
15	XIN	I		Crystal oscillating element connection pin
16	VCC			VDD
17	\overline{NMI}	I		Pull up
18	\overline{BSENS}	I		Back up power sense input
19	\overline{ASENS}	I		Acc sense input
20	TXTPACK	I		TEXT PACK interrupt input
21	IPTA4IN	I		IPIN joint
22	IPPW	O	C	Power supply control output for IP-BUS interface IC
23	DISPPW	O	C	Key/Display microcomputer supply control
24	OPTSEL	I		Pull down
25	SRAMSW	I		"H"
26	FMPCB	I		Pull up
27	SIMUKE	I		"L"
28	NC			Not used
29	IPIN	I		Data input from IP-BUS interface IC
30	IPOUT	O	C	Data output for IP-BUS interface IC
31	DPDT	O	C	Display data output
32	KYDT	I		Key data input
33	FMIPSW	I		FM/IP-BUS select switch
34	\overline{TESTIN}	I		Test program mode input
35	XSO	O	C	CD LSI data output
36	XSI	I		CD LSI data input
37	XSCK	O	C	CD LSI clock output
38	M6M12	I		6/12 disc select input
39-43	NC			Not used
44	\overline{RD}	O	C	SRAM enable output
45	NC			Not used
46	\overline{WR}	O	C	SRAM write enable output
47	SYSPW	O	C	System power supply control output
48	\overline{CS}	O	C	SRAM chip select output
49	XAO	O	C	CD LSI data discernment control signal output
50	\overline{XSTB}	O	C	CD LSI strobe output
51	\overline{XRST}	O	C	CD LSI reset output
52	NC			Not used
53	LOCK	I		Spindle lock detector input
54	FOK	I		FOK signal input
55	NC			Not used
56	A11	O	C	SRAM address bus output
57	A9	O	C	SRAM address bus output
58	A8	O	C	SRAM address bus output
59	A13	O	C	SRAM address bus output
60	A14	O	C	SRAM address bus output
61	A12	O	C	SRAM address bus output
62	VCC			VDD

Pin No.	Pin Name	I/O	Format	Function and Operation
63	A7	O	C	SRAM address bus output
64	VSS			GND
65-68	A6-A3	O	C	SRAM address bus output
69	A10	O	C	SRAM address bus output
70	A2 & (EPSK)	O	C	SRAM address bus output and (E2PROM clock output)
71	A1 & (EPDI)	O/I	C	SRAM address bus output and (E2PROM data input)
72	A0 & (EPDO)	O	C	SRAM address bus output and (E2PROM data output)
73	$\overline{\text{ASENSFM}}$	I		Select FM="ASENS"
74	$\overline{\text{EJSW}}$	I		Eject key switch interrupt input
75	$\overline{\text{MAG}}$	I		Magazine lock switch interrupt input
76	CDMUTE	O	C	CD mute output
77	NC			Not used
78	I13	O	C	Motor driver control output
79	I2	O	C	Motor driver control output
80	I4	O	C	Motor driver control output
81-88	D0-D7	I/O	C	SRAM data bus input/output
89	PREN	O	C	Preemphasis select output
90	PLCS	O	C	PLL chip select output
91	DSP	I		DISC detect timing input
92	$\overline{\text{DISK}}$			Disc detector input
93	ELVPVO			Voltage input from ELV position sense
94	ELVREF			ELV reference voltage input
95	TRP	I		Tray position input
96	AVSS			A/D GND
97	VDIN			Power supply short sensor input
98	VREF	I		A/D converter reference voltage input
99	AVCC			A/D VCC
100	EPCS	I/O	C	E2PROM detect input , Chip select output

*PD5638A



Format	Meaning
C	C MOS

IC's marked by* are MOS type.

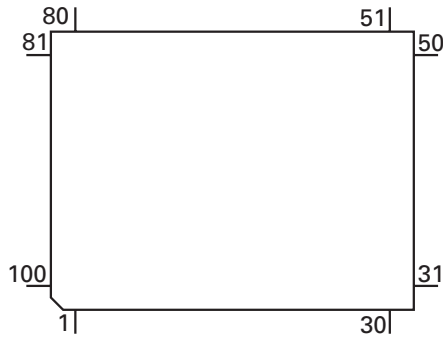
Be careful in handling them because they are very liable to be damaged by electrostatic induction.

● Pin Functions (PD5639A)

Pin No.	Pin Name	I/O	Format	Function and Operation
1	PLDT	O	C	PLL data output
2	PLCK	O	C	PLL clock output
3	$\overline{\text{ADENA}}$	O	C	A/D reference voltage output
4-7	NC			Not used
8	BYTE	I		VCC joint
9	CNVSS	I		VSS joint
10	POWER	O	C	CD +5V control output
11	CONT	O	C	Servo driver output control
12	$\overline{\text{RESET}}$	I		Reset input
13	XOUT	O		Crystal oscillating element connection pin
14	VSS			GND
15	XIN	I		Crystal oscillating element connection pin
16	VCC			VDD
17	$\overline{\text{NMI}}$	I		Pull up
18	$\overline{\text{BSENS}}$	I		Back up power sense input
19	$\overline{\text{ASENS}}$	I		Pull up
20-22	NC			Not used
23	DISPPW	O	C	Key/Display microcomputer supply control
24-26	NC			Not used
27	SIMUKE	I		"L"
28-30	NC			Not used
31	DPDT	O	C	Display data output
32	KYDT	I		Key data input
33	NC			Not used
34	$\overline{\text{TESTIN}}$	I		Test program mode input
35	XSO	O	C	CD LSI data output
36	XSI	I		CD LSI data input
37	XSCK	O	C	CD LSI clock output
38	M6M12	I		6/12 disc select input
39-46	NC			Not used
47	SYSPW	O	C	System power supply control output
48	NC			Not used
49	XAO	O	C	CD LSI data discernment control signal output
50	$\overline{\text{XSTB}}$	O	C	CD LSI strobe output
51	$\overline{\text{XRST}}$	O	C	CD LSI reset output
52	NC			Not used
53	LOCK	I		Spindle lock detector input
54	FOK	I		FOK signal input
55-61	NC			Not used
62	VCC			VDD
63	NC			Not used
64	VSS			GND
65-69	NC			Not used
70	A2 & (EPSK)	O	C	(E2PROM clock output)
71	A1 & (EPDI)	I		(E2PROM data input)
72	A0 & (EPDO)	O	C	(E2PROM data output)
73	$\overline{\text{ASENSFM}}$	I		Select FM="ASENS"
74	EJSW	I		Eject key switch interrupt input
75	$\overline{\text{MAG}}$	I		Magazine lock switch interrupt input
76	CDMUTE	O	C	CD mute output
77	NC			Not used
78	I13	O	C	Motor driver control output
79	I2	O	C	Motor driver control output
80	I4	O	C	Motor driver control output
81-88	NC			Not used
89	PREN	O	C	Preemphasis select output
90	PLCS	O	C	PLL chip select output
91	DSP	I		DISC detect timing input

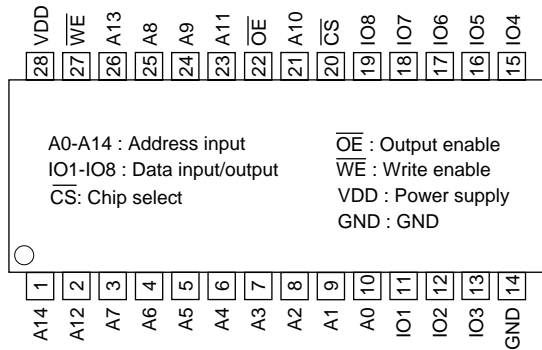
Pin No.	Pin Name	I/O	Format	Function and Operation
92	DISK			Disc detector input
93	ELVPVO			Voltage input from ELV position sense
94	ELVREF			ELV reference voltage input
95	TRP	I		Tray position input
96	AVSS			A/D GND
97	VDIN			Power supply short sensor input
98	VREF	I		A/D converter reference voltage input
99	AVCC			A/D VCC
100	EPCS	I/O	C	E2PROM detect input , Chip select output

*PD5639A

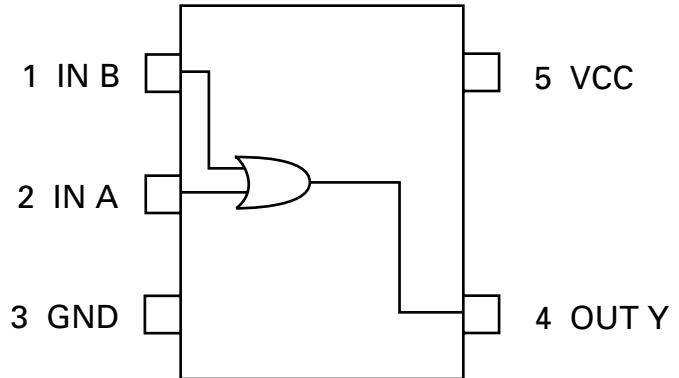


Format	Meaning
C	C MOS

LC35256FT-70U



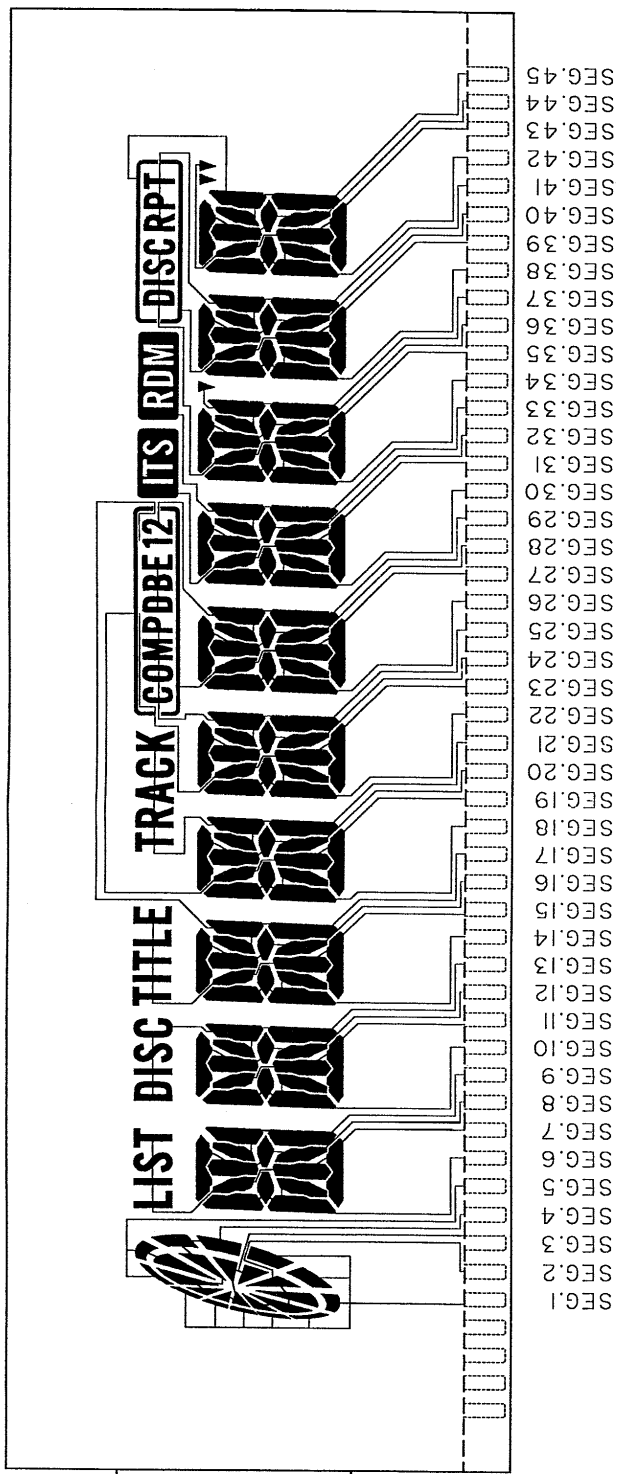
TC7SH32F



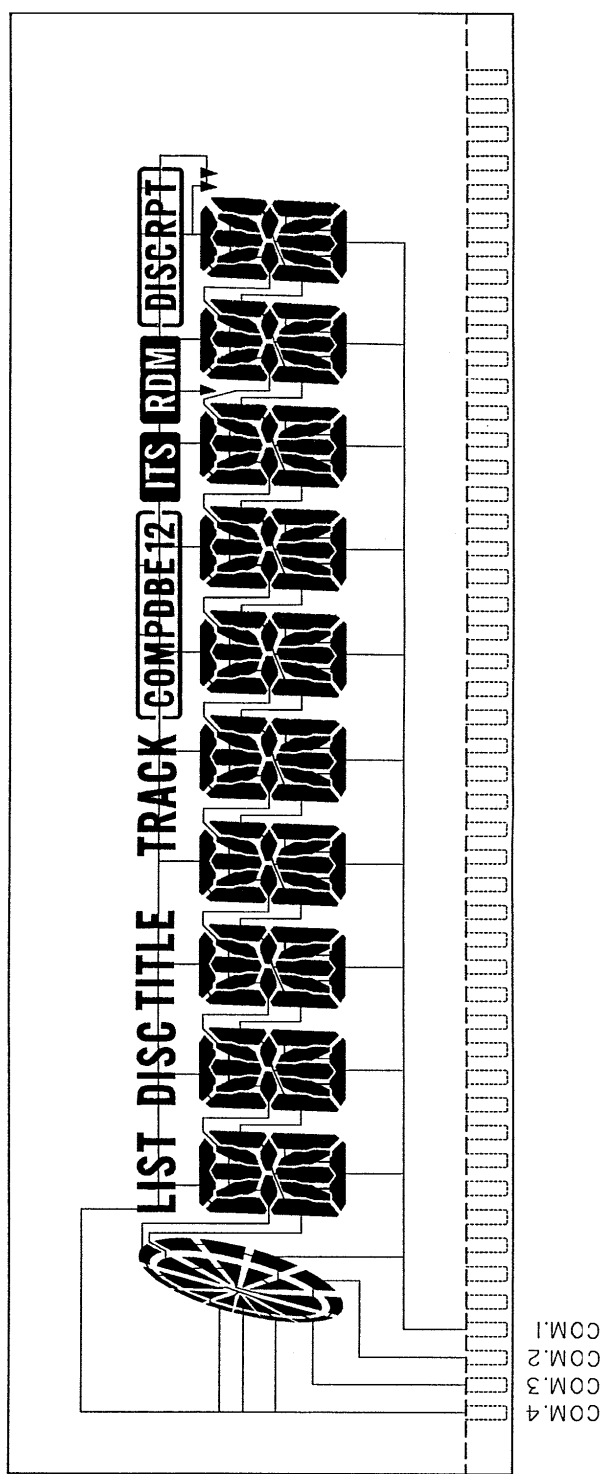
7.2.2 DISPLAY

● CAW1514

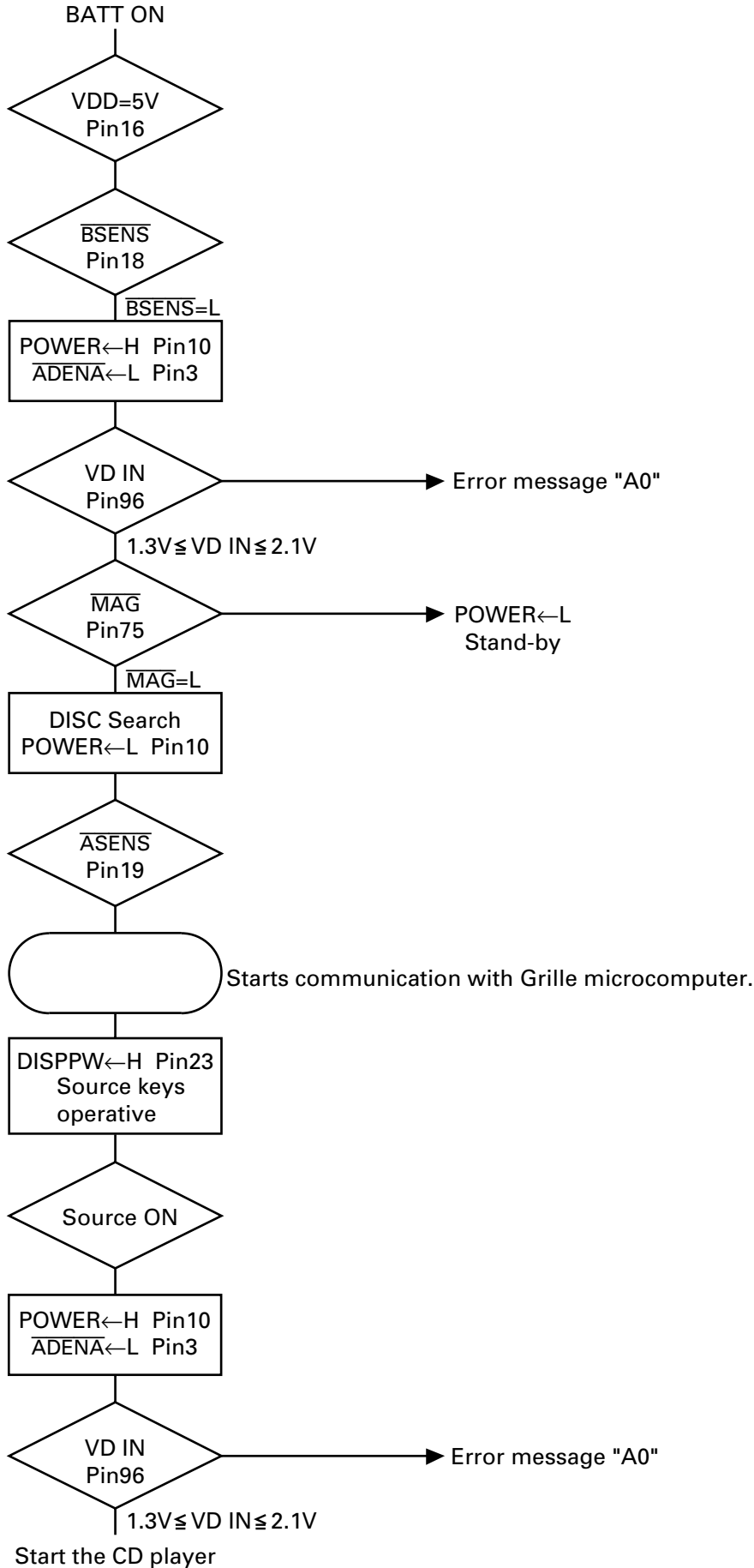
SEGMENT



COMMON

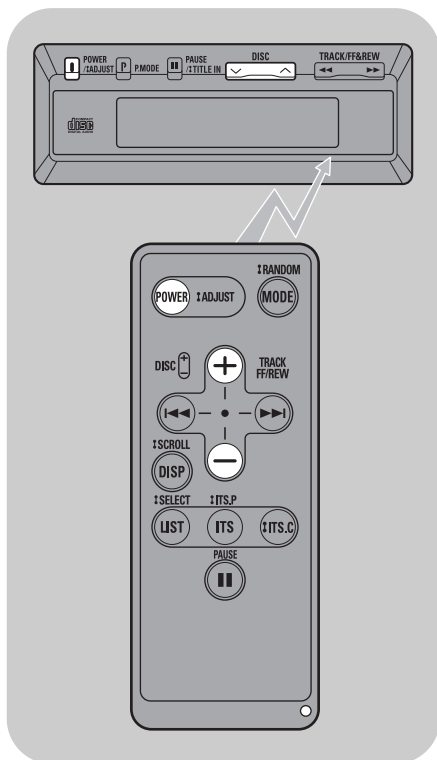


7.3 OPERATIONAL FLOW CHART



8. OPERATIONS AND SPECIFICATIONS

8.1 OPERATIONS



Start the CD player

1. Switch the radio on and tune to Modulating Frequencies.

- The initial value is 89.1 MHz.
- If your radio does not have muting, there may be some noise before power switch of control unit is ON. If this happens, turn down the volume of the radio.



or



2. Press button to switch on and start the player.

Disc Number Search



or

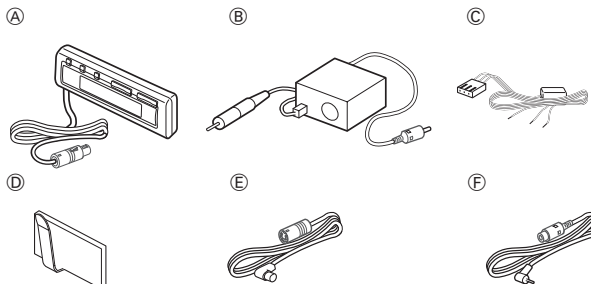


Disc Number

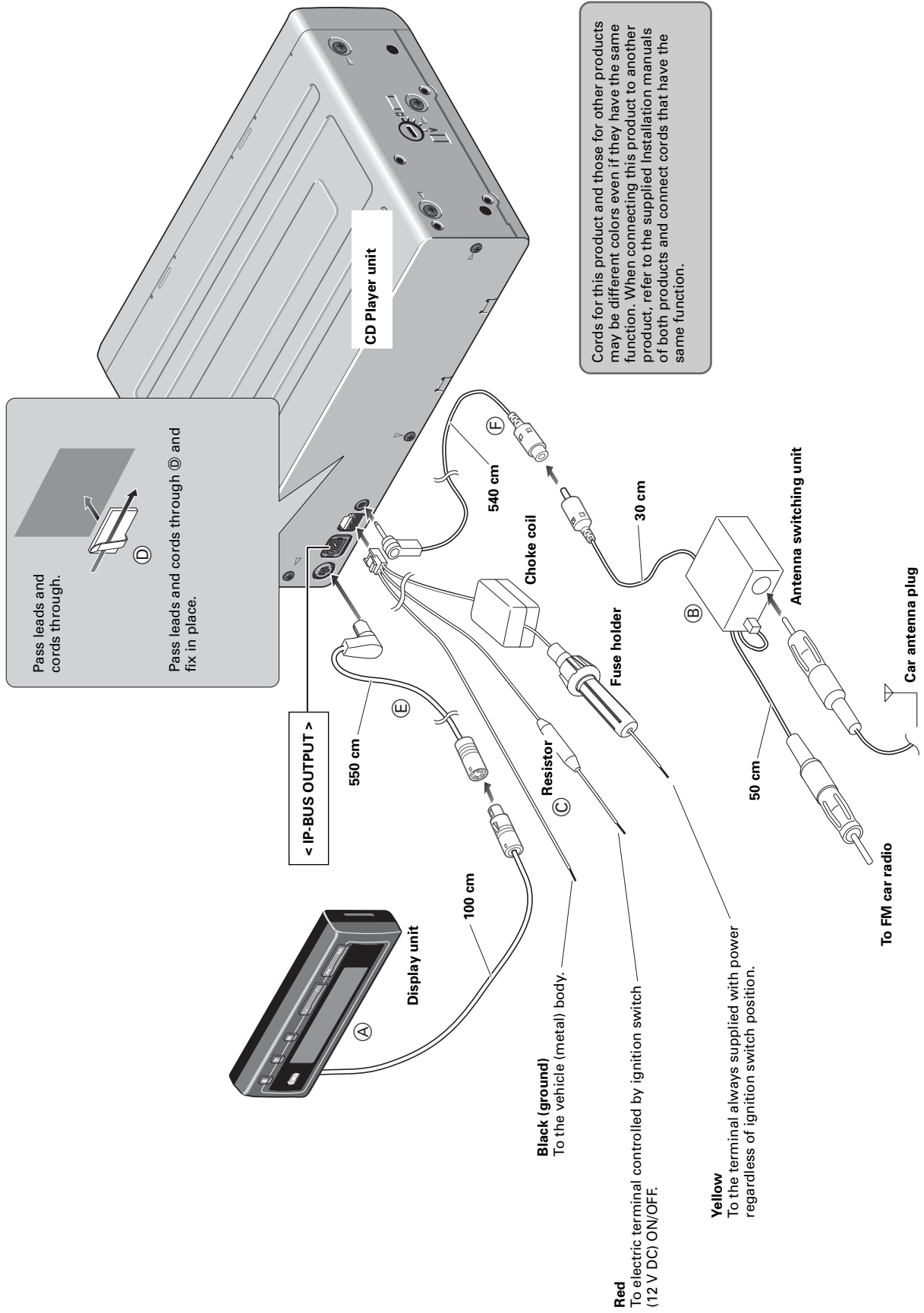
+ : increase the number.

- : decrease the number.

Parts for connection/ Pièces requises pour les raccordements



Connecting the Units



8.2 SPECIFICATIONS

CD Player unit

System Compact disc audio system
 Usable discs Compact Disc
 Signal format
 Sampling frequency: 44.1 kHz
 Number of quantization bits: 16; linear
 Power source
 14.4 V DC (10.8 — 15.1 V allowable)
 Max. current consumption 1.0 A
 Weight 1.9 kg (4.2 lbs)
 Dimensions
 248 (W) × 66 (H) × 168 (D) mm
 [9-3/4 (W) × 2-5/8 (H) × 6-5/8 (D) in]
 FM modulator usable frequency
 87.9/88.1/88.3/88.5/88.7/88.9/89.1
 /89.3/89.5/89.7/89.9/90.1 MHz
 Backup current 1mA or less

Antenna Switching unit

Weight 140 g (0.3 lbs)
 Dimensions
 45 (W) × 25 (H) × 43 (D) mm
 [1-3/4 (W) × 1 (H) × 1-5/8 (D) in]

Display unit

Weight 78 g (0.1 lbs)
 Dimensions
 100 (W) × 37 (H) × 18 (D) mm
 [3-15/16 (W) × 1-7/16 (H) × 5/8 (D) in]

Remote Controller unit

Power source
 Battery (CR2025)
 Weight (including battery)
 15 g (0.03 lbs)
 Dimensions
 36 (W) × 92 (H) × 9 (D) mm
 [1-2/5 (W) × 3-5/8 (H) × 1/3 (D) in]

Note:

Specifications and the design are subject to possible modification without prior notice due to improvements.