

# Service Manual

**PIONEER®**  
The Art of Entertainment

ORDER NO.  
CRT1407

MULTI-PLAY COMPACT DISC PLAYER

# CDX-M92ZBM EW

COMPACT  
**disc**  
DIGITAL AUDIO

- This additional service manual is designed to be used together with Model CDX-M50/EW Service Manual (CRT1289). Refer to it for finding parts numbers, etc. which are not shown in this manual.

Model	BMW No.
CDX-M92ZBM/EW	65 12 8 355 801

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# 1. SAFETY INFORMATION

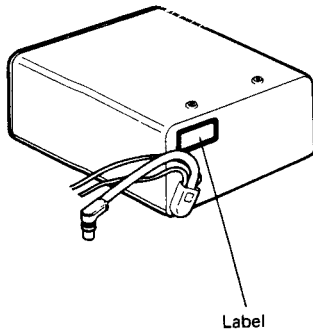
## 1. Safety Precautions for those who Service this Unit.

- Follow the adjustment steps (see pages 3 through 24) in the service manual when servicing this unit. When checking or adjusting the emitting power of the laser diode exercise caution in order to get safe, reliable results.

### Caution:

1. During repair or tests, minimum distance of 13cm from the focus lens must be kept.
2. During repair or tests, do not view laser beam for 10 seconds or longer.

2. A "CLASS 1 LASER PRODUCT" label is affixed to the rear of the player.



3. The triangular label is attached to the mechanism unit frame.

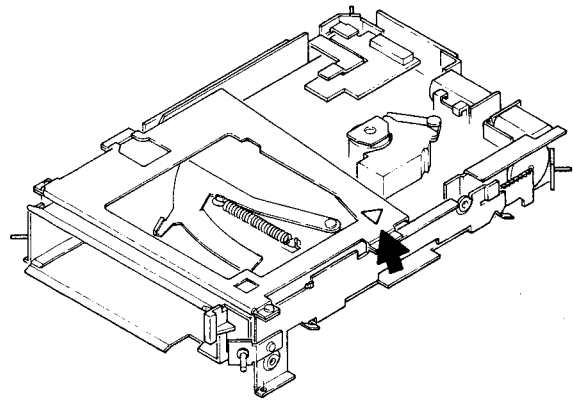


Fig. 1

## 4. Specifications of Laser Diode

Specifications of laser radiation fields to which human access is possible during service.

- Wavelength = 780 nanometers
- Radiant power = 69.7 microwatts (Through a circular aperture stop having a diameter of 80 millimeters)
- 0.55 microwatts (Through a circular aperture stop having a diameter of 7 millimeters)

## 2. ADJUSTMENT

### 1) Precautions

- The CDX-M92ZBM uses a single power supply (+5V) for the regulator. The signal reference potential, there fore, is connected to pin no. 21 (approx. 2.5V) of IC351 (CXA1081Q) instead of GND. (VC or VREF at test point)

If VC and GND are connected to each other by mistake during adjustments, not only will it be impossible to measure the potential correctly, but the servo will malfunction and a severe shock will be applied to the pick-up. To avoid this, take special note of the following.

Do not connect the negative probe of the measuring equipment to VC and GND together. It is especially important not to connect the channel 1 negative probe of the oscilloscope to VC with the channel 2 negative probe connected to GND.

And since the frame of the measuring instrument is usually at the same potential as the negative probe, change the frame of the measuring instrument to floating status.

If by accident VC comes in contact with GND, immediately switch the regulator or power OFF.

- Always make sure the regulator is OFF when connecting and disconnecting the various filters and wiring required for measurements.
- Before proceeding to further adjustments and measurements after switching regulator ON, let the player run for about one minute to allow the circuits to stabilize.

- When loading and unloading discs during adjustment procedures, always wait for the disc to be properly clamped or ejected before pressing the another key. Otherwise, there is risk of the actuator being destroyed. (For example, do not press the **[+]** key while a disc is being moved from magazine to clamp after regulator is switched ON in steps 3 thru 5 of Tracking Balance Adjustment I. Nor should the **[EJECT]** key (in M92ZBM) be pressed during focus closed status.)

2) Since CDX-M92ZBM is used in combination with a multi-CD control section such as KE-92ZBM, all adjustment key operations are executed at that control section.

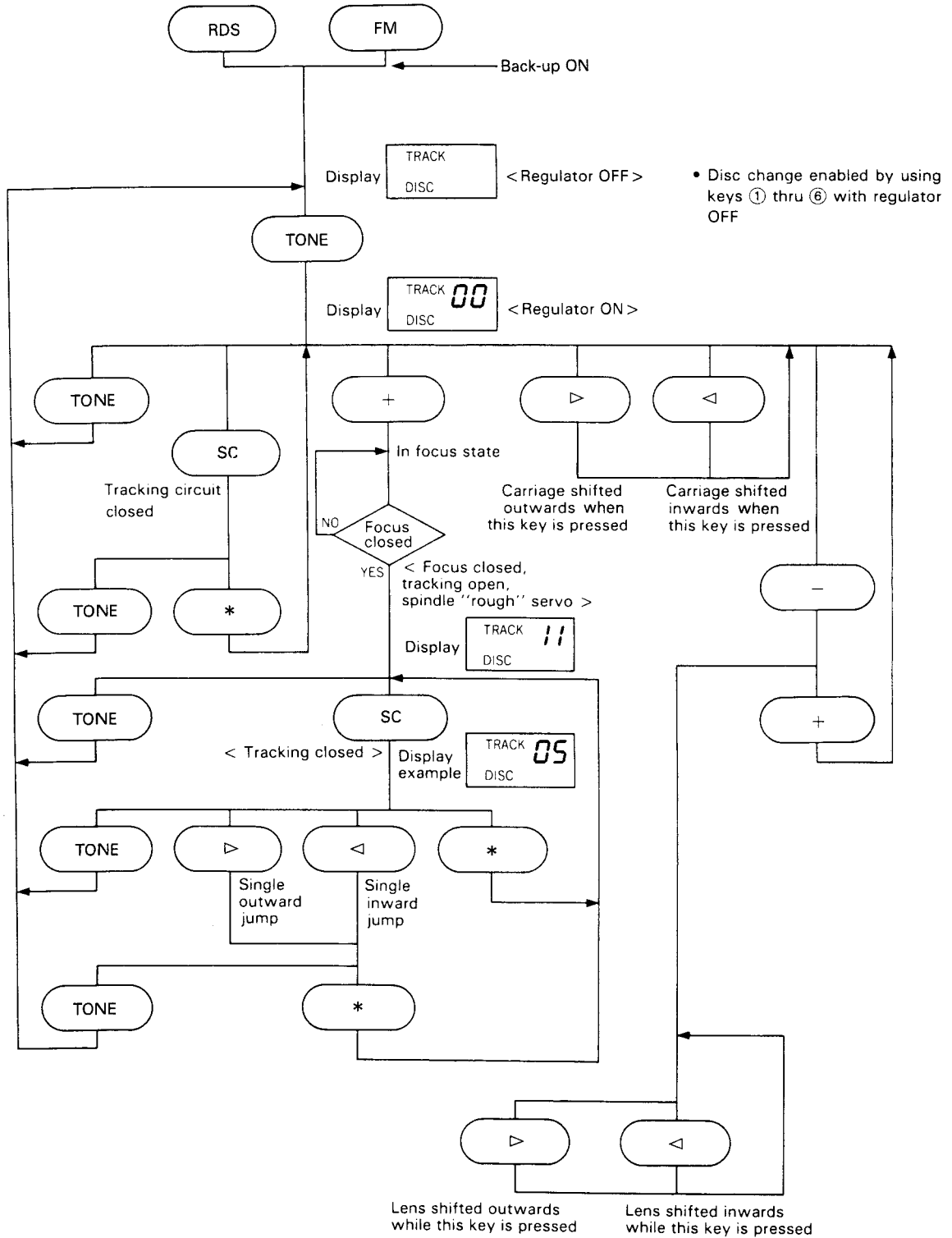
The KE-92ZBM, test mode starting procedure and key operations are included for reference purposes. All keys mentioned in the main text are KE-92ZBM keys.

- Text mode starting procedure  
Switch back-up ON while pressing the **[RDS]** and **[FM]** keys together.
- Test mode cancellation  
Switch the KE-92ZBM and CDX-M92ZBM back-up OFF.)

### Key functions during test mode.

Key	Function
TONE	Regulator ON/OFF
▷	FWD kick
◁	REV kick
SC	Tracking close
*	Tracking open
+	Focus close
-	Carriage/tracking switching
1~6	Disc select

• Flow Chart



• Adjustment Points

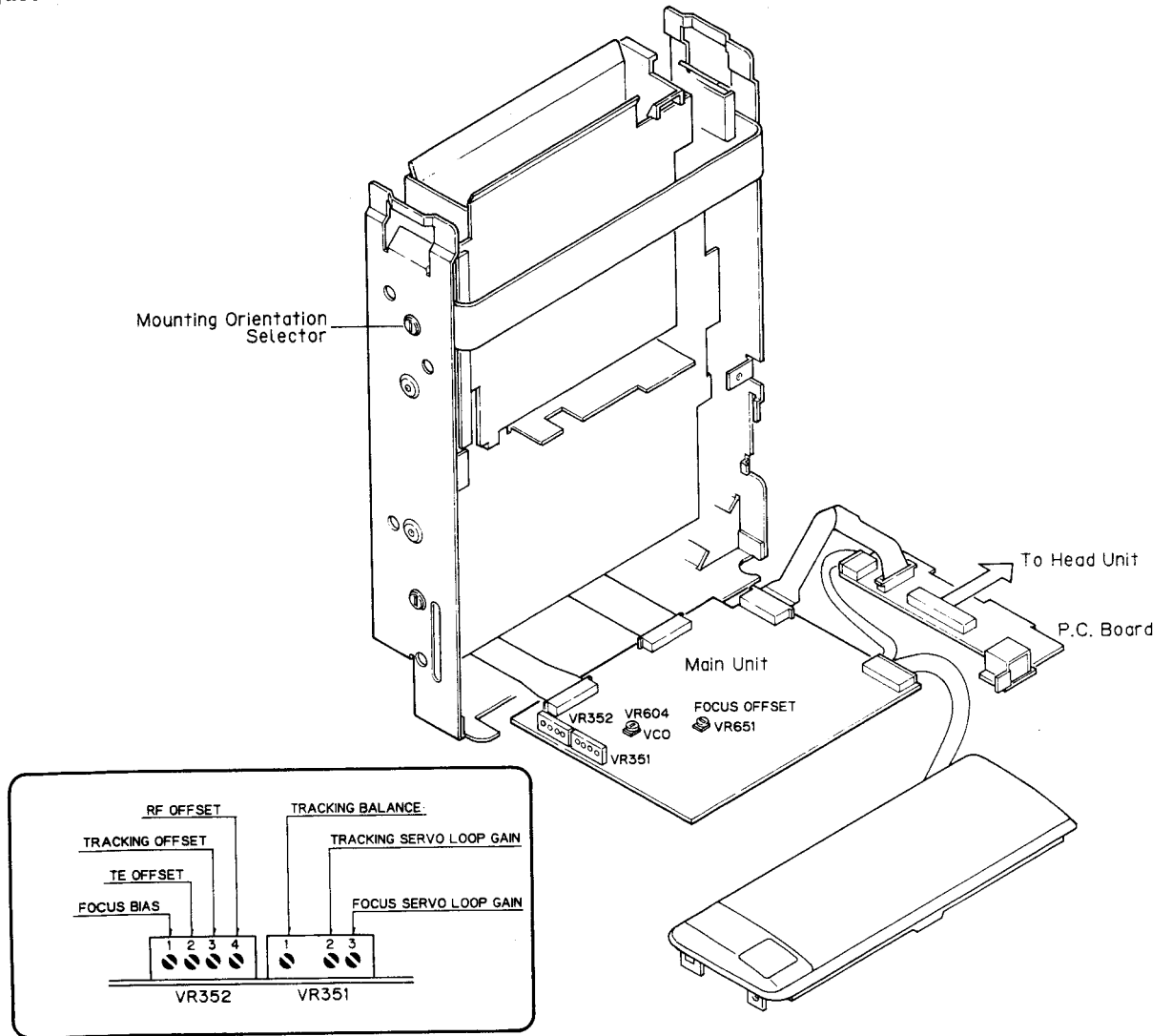


Fig. 2

**2.1 Focus Offset Adjustment**

- Purpose: To adjust the electrical offset of the focus amplifier to zero.
- Maladjustment symptoms: No focus closing

- |   |   |
|---|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Multi-meter or oscilloscope</li> <li>● FEO2</li> <li>● Empty magazine, test mode</li> <li>● VR651</li> </ul> |
|---|---|

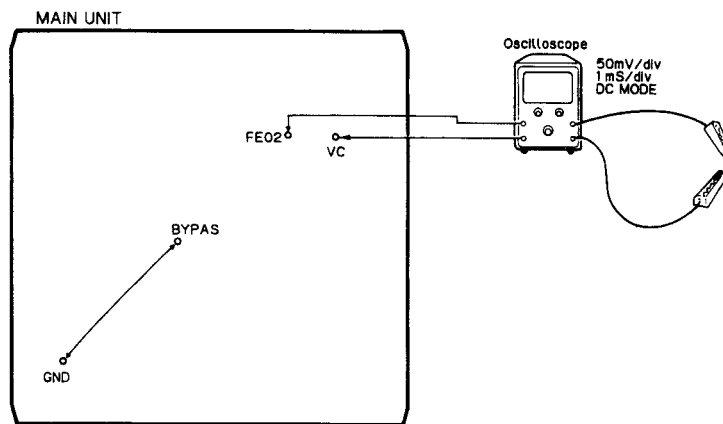


Fig. 3

**Adjustment Procedure**

1. Connect BYPAS to GND.
2. Switch regulator ON.
3. Using VR651, adjust the FEO2 DC voltage in reference to VC to a value of  $0 \pm 25\text{mV}$ .

## 2.2 VCO Free Run Frequency Adjustment

- Purpose: To adjust the EFM decoder reference clock free- run frequency to a suitable value
- Maladjustment symptoms: Spindle lock not possible, distorted sound or no sound at all

- |  |  |
|--|--|
| <ul style="list-style-type: none"> <li>● Measuring equipment/ jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Frequency counter</li> <li>● Pin No. 70 (PLCK) of IC701 (CXD1167Q)</li> <li>● Empty magazine</li> <li>● Test mode</li> <li>● VR604</li> </ul> |
|--|--|

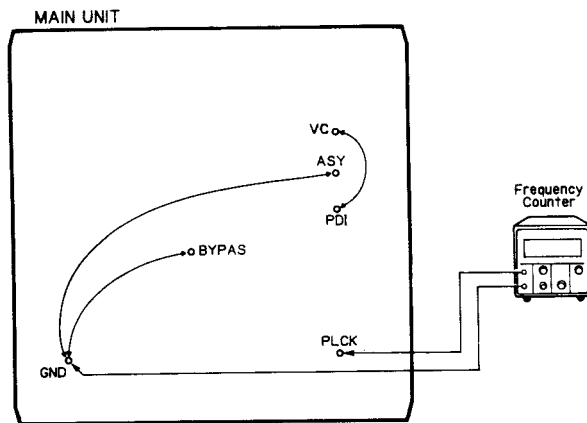


Fig. 4

### Adjustment Procedure

1. Connect pin No. 7 (TP ASY) of IC351 to GND.  
Connect BYPAS to GND.
2. Connect pin no. 1 (TP VC) of IC601 to pin no. 28 (TP PDI).
3. Switch regulator ON while in test mode.
4. Connect the frequency counter to pin No.70 (TP PLCK) of IC701 (CXD1167Q).
5. Adjust VR604 to obtain a frequency of  $4.57 \pm 0.005\text{MHz}$ .
6. Switch regulator OFF.
7. Disconnect the leads connecting TP VC to TP PDI, and TP ASY to GND.

Note: Connect TP VC and TP PDI with leads kept as short as possible.

Note: Connect the frequency counter ground to TP GND as shown in the figure.

### 2.3 RF Offset Adjustment

- Purpose: To adjust the RF amplifier offset to a suitable value
- Maladjustment symptoms: Focus closure fails readily

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/ jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● RFO</li> <li>● Empty magazine</li> <li>● VR352-4 (RFO)</li> <li>● Test mode</li> </ul> |
|--|---|

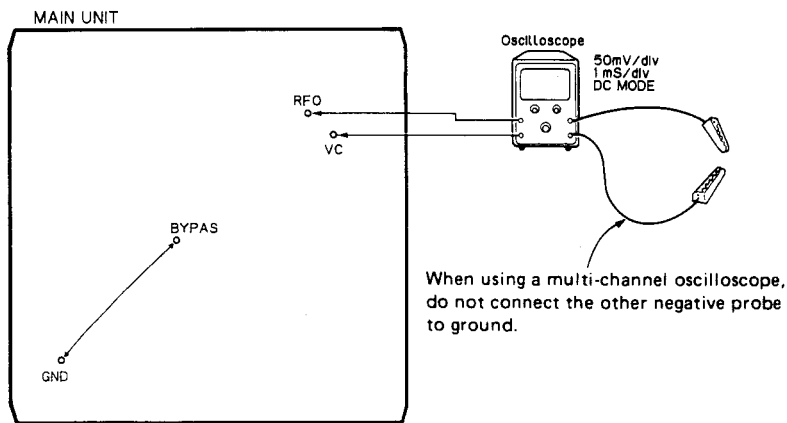


Fig. 5

#### Adjustment Procedure

1. Connect BYPAS to GND.
2. Switch regulator ON.
3. Using the oscilloscope, measure the RFO DC voltage in reference to VC, and adjust VR352-4 (RFO) to obtain a reading of  $+40 \pm 10\text{mV}$ .



## 2.4 Tracking Offset Adjustment

- Purpose: To adjust the electrical offset of the tracking amplifier to zero
- Maladjustment symptoms: Search times too long, carriage run-away

- |   |   |
|---|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● TAO low-pass filter output</li> <li>● Empty magazine</li> <li>● Test mode</li> <li>● VR352-3 (TO)</li> </ul> |
|---|---|

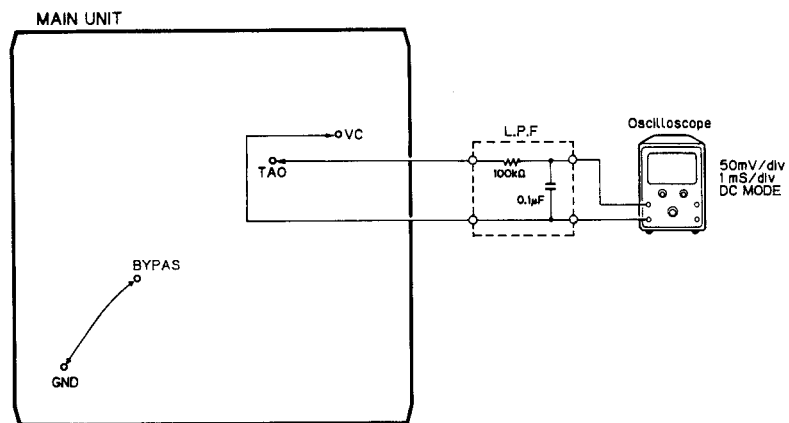


Fig. 6

### Adjustment Procedure

1. Insert a low-pass filter between TAO and VC.
2. Check that BYPAS is connected to GND.
3. Switch regulator ON.
4. Using the oscilloscope, measure the TAO LPF output DC voltage in reference to VC, and adjust VR352-3 (TO) to obtain a reading of  $0 \pm 25\text{mV}$ .  
The low-pass filter may be left in place for later adjustments.

## 2.5 TE Offset Adjustment - I

- Purpose: To adjust the electrical offset of the tracking servo to zero.
- Maladjustment symptoms: Search times too long, carriage run-away

- |   |  |
|---|--|
| <ul style="list-style-type: none"> <li>● Measuring equipment/jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● DC voltmeter</li> <li>● TAO low-pass filter output</li> <li>● Empty magazine</li> <li>● Test mode</li> <li>● VR352-2 (TEO)</li> </ul> |
|---|--|

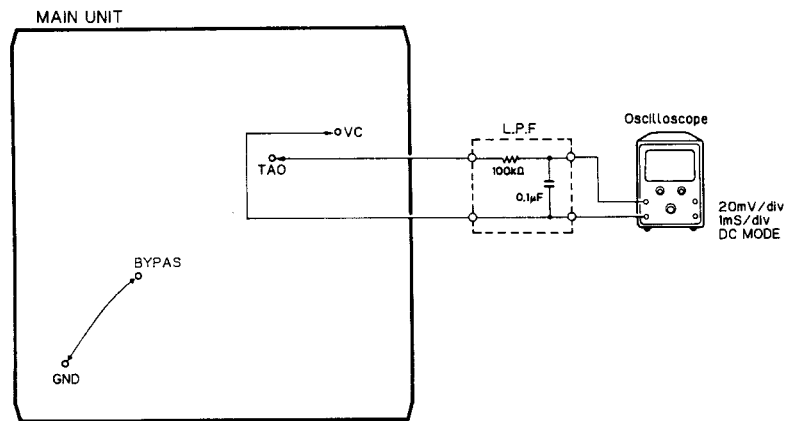


Fig. 7

### Adjustment Procedure

1. Check that BYPAS is connected to GND.
2. Switch regulator ON while in test mode.
3. Press the **[SC]** key to close tracking.
4. Using VR352-2 (TEO), adjust the TAO LPF output DC voltage in reference to VC to a value of  $0 \pm 10\text{mV}$ .
5. Switch regulator OFF.

## 2.6 Tracking Balance Adjustment - I

- Purpose: To adjust the tracking servo offset to zero.
- Maladjustment symptoms: Search times too long, poor playability, carriage run-away

- |   |  |
|---|--|
| <ul style="list-style-type: none"> <li>● Measuring equipment/jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● TEY (Tracking error signal), low-pass filter output</li> <li>● SONY TYPE 4 (or TYPE 3) • Test mode</li> <li>● VR351-1 (T. BAL)</li> </ul> |
|---|--|

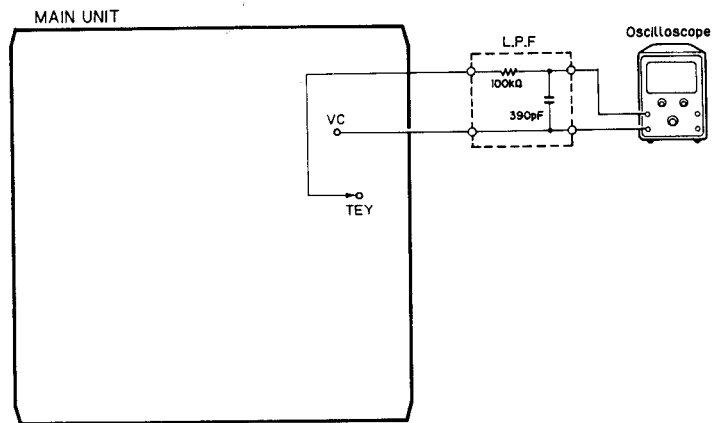
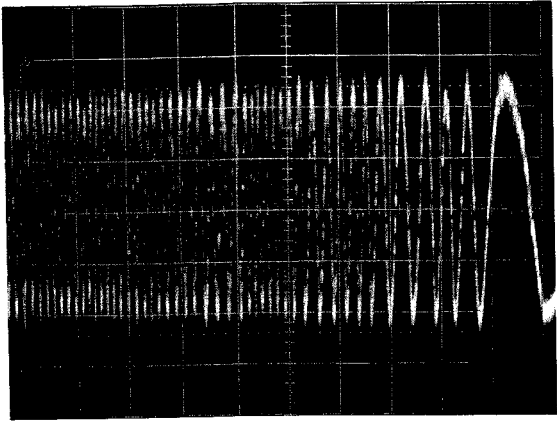


Fig. 8

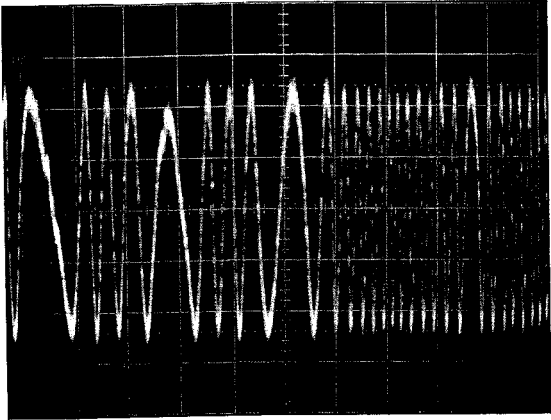
### Adjustment Procedure

1. After checking that regulator is OFF, connect the low-pass filter as shown in the diagram.
2. Disconnect BYPAS from ground.
3. Set the test disc (SONY TYPE 4) in magazine tray 6 and load the magazine. Switch regulator ON.
4. Using the  $\left[ \triangleright \right]$  or  $\left[ \triangleleft \right]$  key, move the pick-up to about the center of the signal surface.
5. Press the  $\left[ + \right]$  key to close focus.
6. Using an oscilloscope, observe the TEY signal in respect to VC. Then adjust VR351-1 (T.BAL) to set the positive and negative amplitudes to the same levels. (See Fig. 9-11)
7. Switch the power OFF.  
The low-pass filter may be left in place for later adjustments.



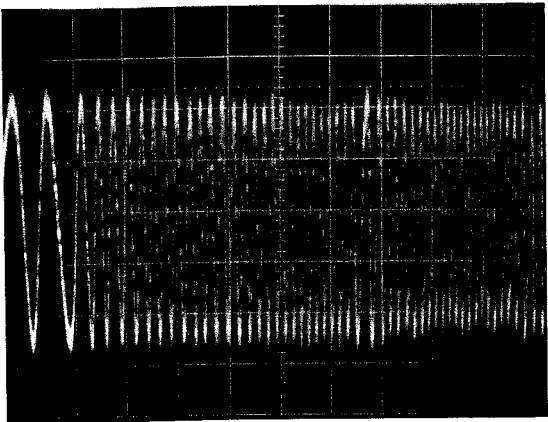
+ 5% NG

Fig. 9



± 0% OK

Fig. 10



- 5% NG

Fig. 11

10ms/div.  
0.2V/div.  
DC Mode

## 2.7 Tangential Skew Check

- Purpose: To check whether tangential skew has been misaligned or not when replacing the pick-up unit.
- Maladjustment symptoms: No disc playback; track jumping

- |  |  |
|--|--|
| <ul style="list-style-type: none"> <li>● Measuring equipment/ jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope, screwdriver</li> <li>● RFO</li> <li>● SONY TYPE 4 (or TYPE 3) • Normal mode</li> <li>● Pick-up tangential adjustment screw</li> </ul> |
|--|--|

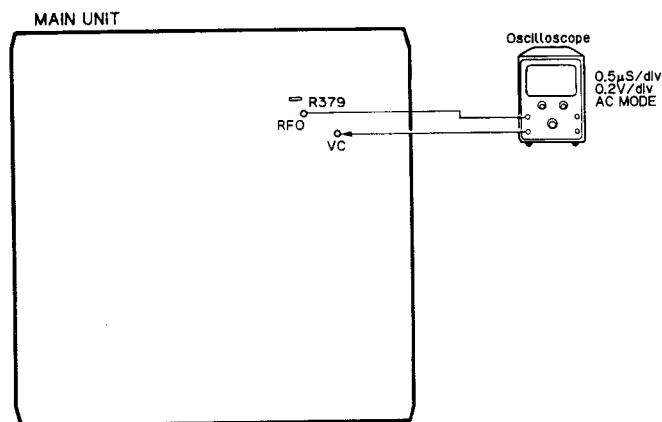
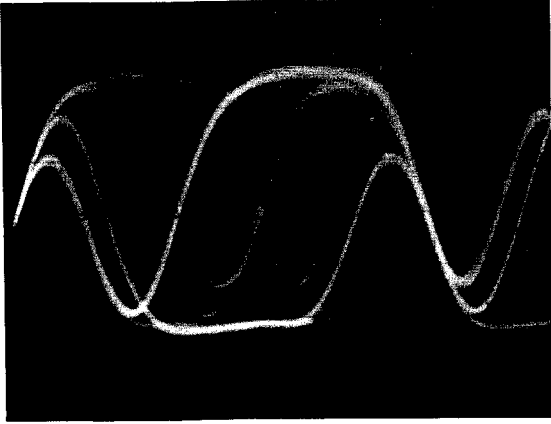


Fig. 12

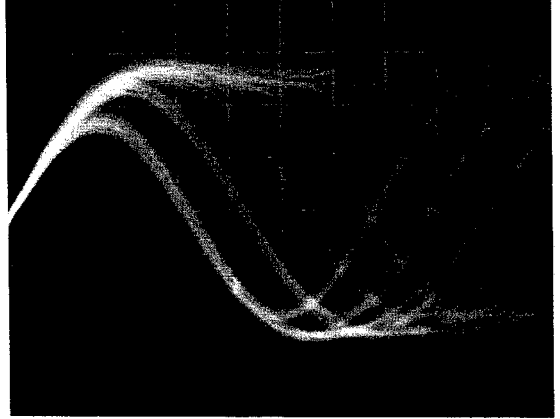
### Adjustment Procedure (with R379 removed)

1. Remove R379 (but reconnect after completing adjustment).
2. Play tune TNO 7 in normal mode. (TYPE 3: TNO 23)
3. Check that the valley at the 11T section of the RF waveform is flat.
4. If out of adjustment, readjust to obtain a flat RF waveform. (See Fig. 13-18) Take care not to knock the pick-up with the screwdriver at this stage. (This kind of accident can result in loss of focus.)
5. Switch the power OFF and reconnect R379.
6. Apply "screw-lock" to the tangential adjustment screw.
7. After adjusting tangential skew, also adjust the grating.
8. If tangential skew is seriously out of adjustment, carriage stopping and run-away tend to occur in normal mode. In this case,
  - a) Switch to test mode,
  - b) Shift the pick-up to signal surface center using  $\triangleright$  or  $\triangleleft$  key,
  - c) Press the  $\oplus$  key to close focus.
  - d) Press the  $\boxed{SC}$  key to close tracking.

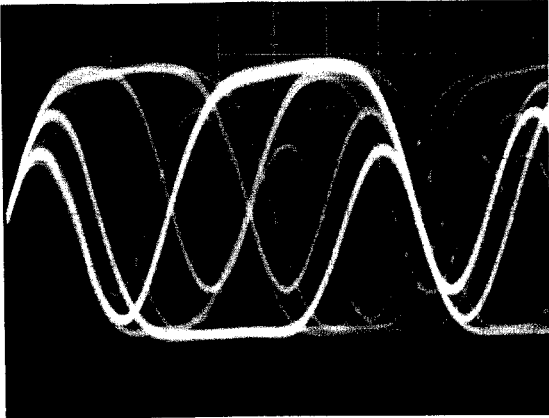
- e) Observe RFO in respect to VC, and turn the tangential adjustment screw to obtain a flat waveform at the 11T section.
- f) Repeat the adjustment resuming from step 2.



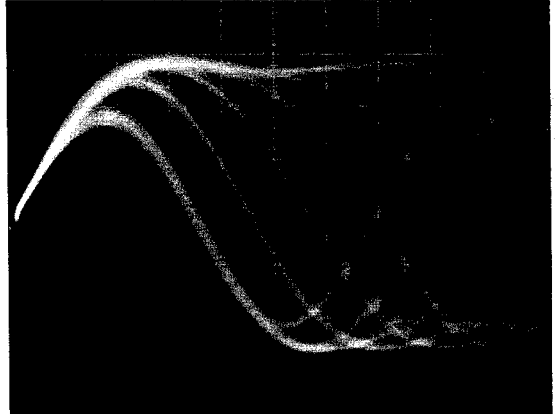
NG Fig. 13



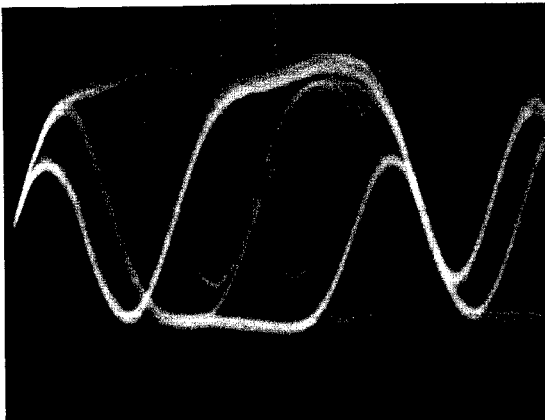
NG Fig. 14



OK Fig. 15

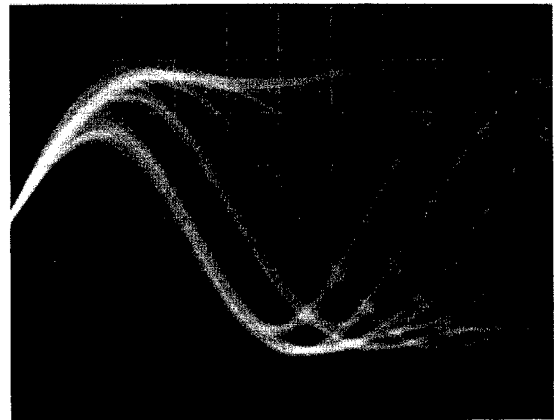


OK Fig. 16



NG Fig. 17

Play tune TN0 7 (TYPE4)



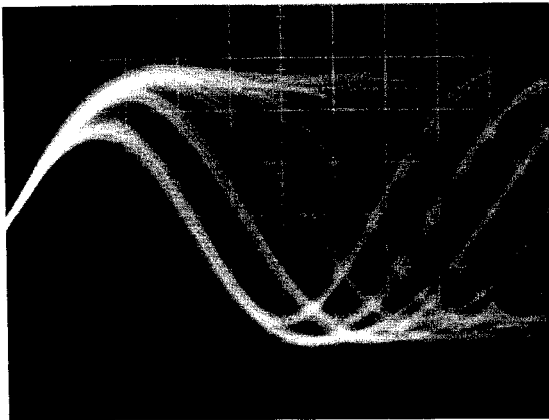
NG Fig. 18

Play tune TN0 12 (TYPE4)

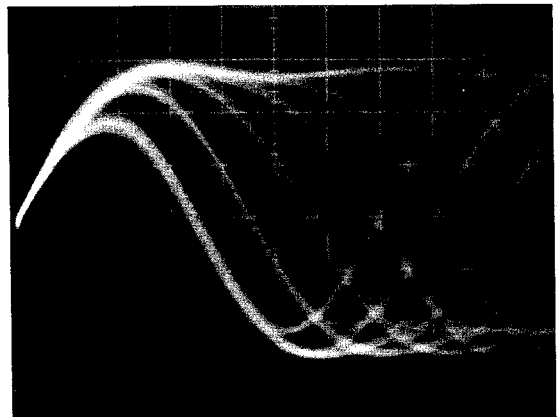
**Adjustment Procedure (without R379 removed)**

1. Play tune TNO 12 in normal mode. (TYPE 3: TNO 14)
2. Turn the tangential adjustment screw to obtain a good RF waveform eye pattern. Turn the adjustment screw both clockwise and counterclockwise to points where the eye pattern deteriorates, and take the midway point as the adjustment point. As a general guide, look for an overall clear waveform, and one of the diamond shapes in the eye pattern. The diamond shapes should appear in fine lines at the point of optimum adjustment. Take care not to knock the pick-up with the screwdriver at this stage. (This kind of accident can result in loss of focus.) (See Fig. 19-21)

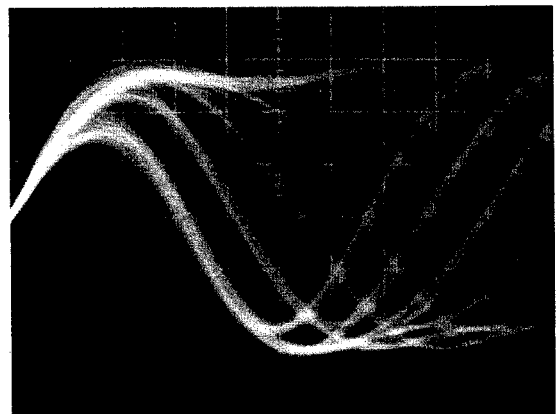
3. Apply "screw-lock" to the tangential adjustment screw.
4. After adjusting tangential skew, also adjust the grating.



NG Fig. 19



OK Fig. 20



NG Fig. 21

## 2.8 Grating Adjustment

- Purpose: The grating may need adjustment in a replaced pick-up assembly.
- Maladjustment symptoms: No disc playback; track jumping

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/ jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope, clock driver, grating adjustment filter (bandpass filter) (GGF-133)</li> <li>● AC millivoltmeter, two low-pass filters</li> <li>● TEY, E LPF output, F LPF output</li> <li>● SONY TYPE 4 (or TYPE 3) • Test mode</li> <li>● Pick-up grating adjustment hole</li> </ul> |
|--|---|

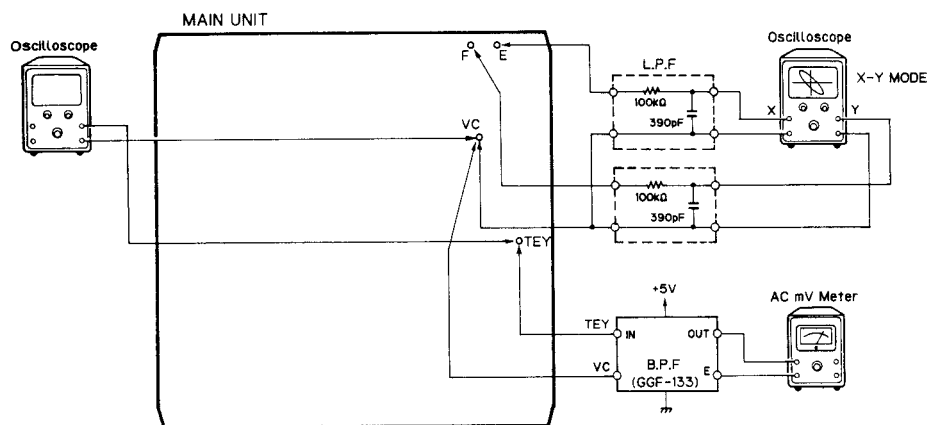


Fig. 22

### Adjustment Procedure

1. Connect a low-pass filter (100k, 390p) to test points E, F, and VC as shown in the above diagram.
2. Switch regulator ON in test mode, and load a disc.
3. Press the  $\boxed{+}$  key to close focus.
4. Press the  $\boxed{SC}$  key to close tracking.
5. Using the  $\boxed{\triangleright}$  or  $\boxed{\triangleleft}$  key, move the pick-up to about the center of the signal surface (tune TNO 6). (TYPE 3: TNO 7)
6. Press the  $\boxed{*}$  key to open tracking.
7. While monitoring the TEY filter output by AC milli-voltmeter, turn the grating adjustment hole slowly. The AC voltage increases and decreases while turning the screw. Search for the minimum voltage level. (This corresponds to the position where the grating is on a track, and is referred to as the null point.)
8. Then while monitoring TEY by oscilloscope, turn the driver slowly clockwise from the null point (as seen from under the pick-up) until the first waveform peak amplitude is reached. (See Fig. 24-29)



9. With the E low-pass filter output connected to the X axis of the oscilloscope, and the F low-pass filter output connected to the Y axis, apply an input in AC mode and observe the Lissajous figure.
10. Using the driver, adjust the Lissajous figure to a single line (or as close as possible).
11. Switch regulator OFF and remove the filters.

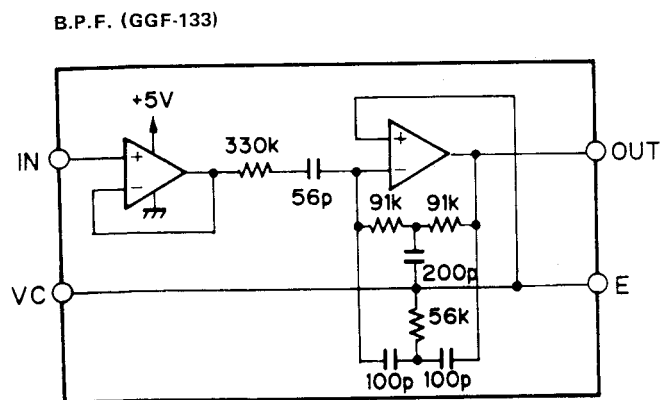


Fig. 23

TEY waveform 10ms/div, 500mV/div

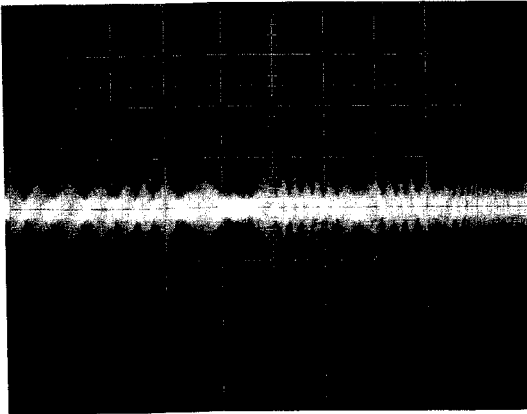


Fig. 24

Null Point

Lissajous figure (AC input)  
Horizontal axis E 20mV/div  
Vertical axis F 20mV/div

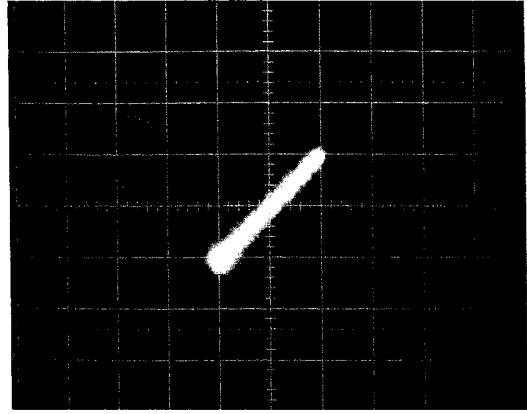


Fig. 25



"Rough" adjustment

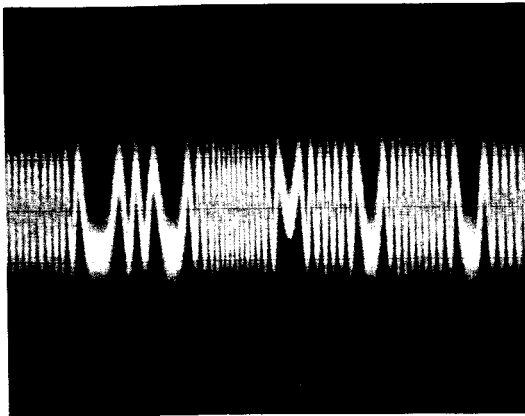


Fig. 26

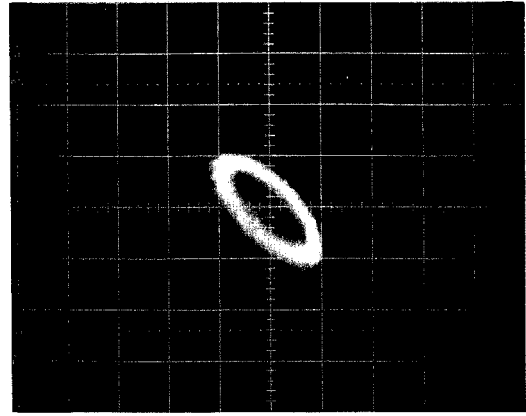


Fig. 27



Final adjustment

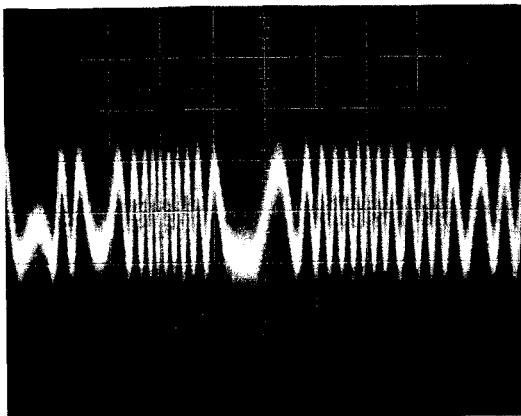


Fig. 28

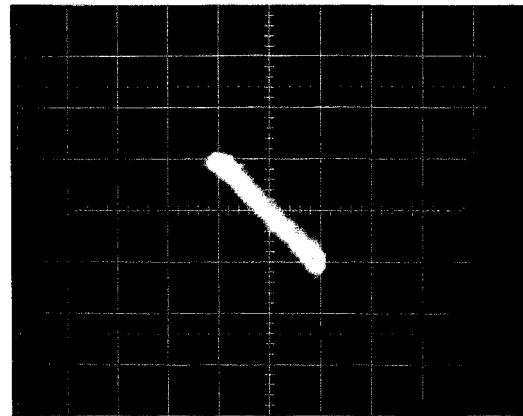


Fig. 29

## 2.9 Focus Bias Adjustment

- Purpose: To adjust the focus servo bias to an optimum value
- Maladjustment symptoms: Focus closing difficulty, poor playability

- |   |   |
|---|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● RFO</li> <li>● SONY TYPE 4 (or TYPE 3) • Normal mode</li> <li>● VR352-1 (FEB)</li> </ul> |
|---|---|

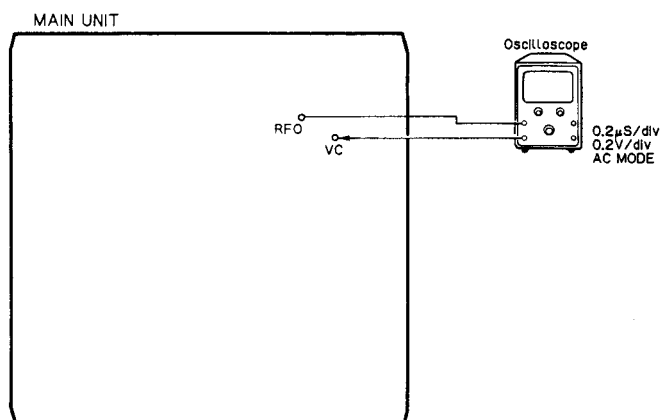
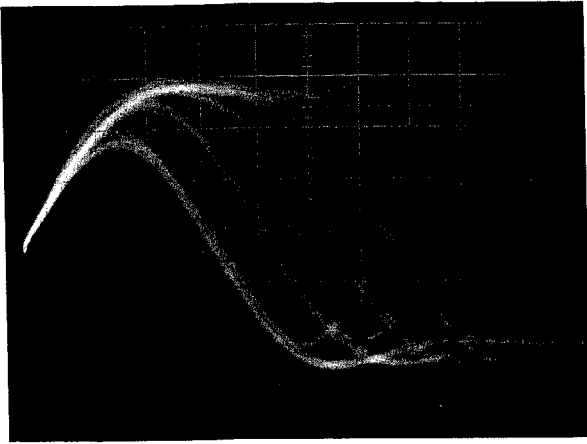


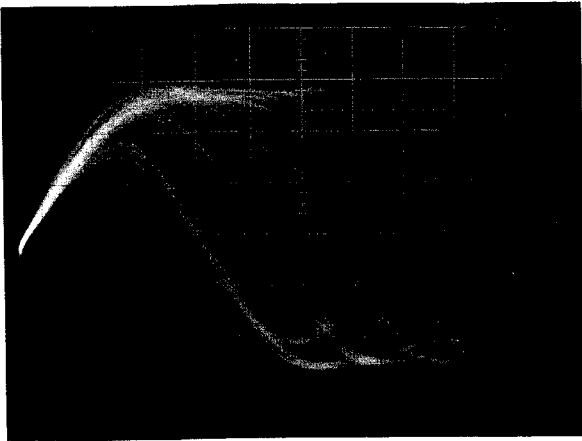
Fig. 30

### Adjustment Procedure

1. Play tune TNO 12 in normal mode. (TYPE 3: TNO 14)
2. Observe RFO in respect to VC in the oscilloscope, and adjust VR352-1 (FEB) to obtain maximum RF and optimum eye pattern. (See Fig. 31 and 32)



OK Fig. 31



0.2 $\mu$ s/div. Before adjustment Fig. 32  
0.2V/div.  
AC Mode

## 2.10 Focus Servo Loop Gain Adjustment

- Purpose: To adjust the focus servo loop gain to an optimum value
- Maladjustment symptoms: Poor playability, reduced resistance to vibration, focus closure fails readily

- Measuring equipment/jigs
- Measuring point
- Test disc and setting
- Adjustment position

- Oscillator, gain adjustment filter (GGF-065), dual meter milli-voltmeter
- FEX, FEY
- SONY TYPE 4 (or TYPE 3) • Normal mode
- VR351-3 (FG)

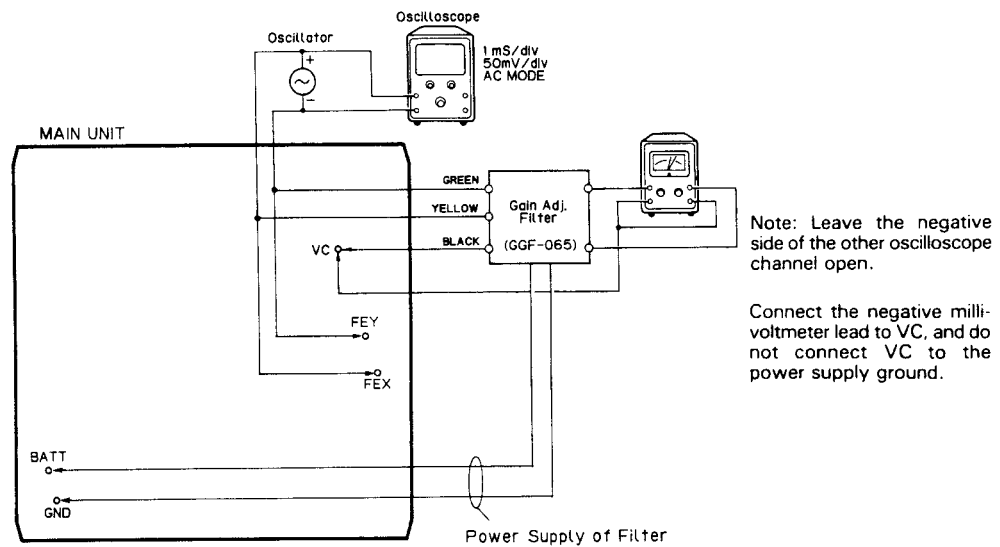


Fig. 33

### Adjustment Procedure

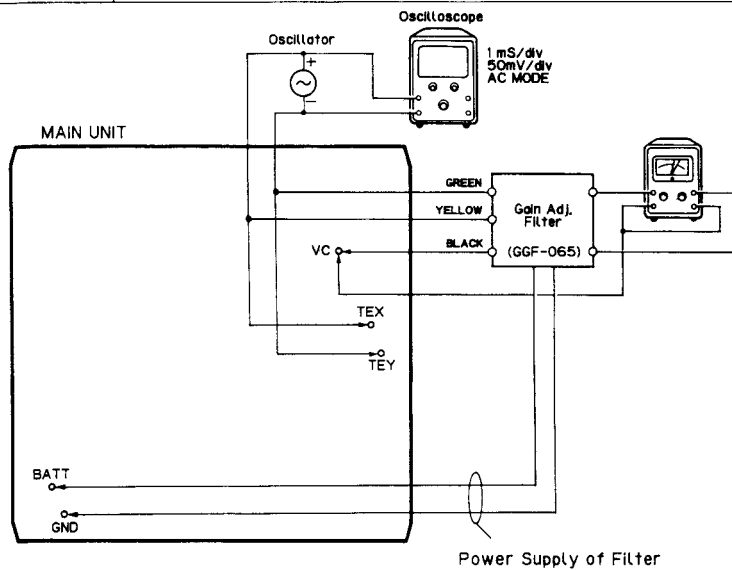
1. After checking that the power is OFF, connect the gain adjustment filter and measuring equipment as shown in the above diagram.
2. Play tune TNO 12 in normal mode. (TYPE 3: TNO 14)
3. Set the oscillator to 1kHz, and observe the FEX/FEY output in the oscilloscope. Adjust the oscillator output to obtain a FEX/FEY output of 100mVp-p.
4. Adjust VR351-3 (FG) to obtain a milli-voltmeter difference of  $0 \pm 0.5\text{dB}$ .

## 2.11 Tracking Servo Loop Gain Adjustment

- Purpose: To adjust the tracking servo loop gain to an optimum value
- Maladjustment symptoms: Poor playability, reduced resistance to vibration

- Measuring equipment/jigs
- Measuring point
- Test disc and setting
- Adjustment position

- Oscillator, gain adjustment filter (GGF-065), dual meter milli-voltmeter
- TEX, TEY
- SONY TYPE 4 (or TYPE 3) • Normal mode
- VR351-2 (TG)



Note: Leave the negative side of the other oscilloscope channel open.

Connect the negative milli-voltmeter lead to VC, and do not connect VC to the power supply ground.

Fig. 34

### Adjustment Procedure

1. After checking that the power is OFF, connect the gain adjustment filter and measuring equipment as shown in the above diagram.
2. Play tune TNO 12 in normal mode. (TYPE 3: TNO 14)
3. Set the oscillator to 1.4kHz, and observe the TEX/TEY output in the oscilloscope. Adjust the oscillator output to obtain a TEX/TEY output of 100mVp-p.
4. Adjust VR351-2 (TG) to obtain a milli-voltmeter difference of  $0 \pm 0.5\text{dB}$ .

**2.12 TE Offset Adjustment - II**

- Purpose: To adjust the electrical offset of the tracking servo to zero.
- Maladjustment symptoms: Search times too long, carriage run-away

- |  |   |   |
|--|---|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/<br/>jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● DC voltmeter</li> <li>● TAO low-pass filter output</li> <li>● Empty magazine</li> <li>● VR352-2</li> </ul> | <ul style="list-style-type: none"> <li>● Test mode</li> </ul> |
|--|---|---|

**Adjustment Procedure**

Same as for TE offset adjustment - I, but with the DC voltage of the TAO LPF output adjusted to  $0 \pm 50\text{mV}$ .  
 The purpose of this additional adjustment is to correct any deviations generated when carrying out the tracking balance and tracking servo loop gain adjustments after completing TE offset adjustment - I.

**2.13 Tracking Balance Adjustment - II**

- Purpose: To adjust the tracking servo offset to zero.
- Maladjustment symptoms: Search times too long, poor playability, carriage run-away

- |  |  |
|--|--|
| <ul style="list-style-type: none"> <li>● Measuring equipment/<br/>jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● TEY low-pass filter output</li> <li>● SONY TYPE 4 (or TYPE 3) • Test mode</li> <li>● VR351-1</li> </ul> |
|--|--|

**Adjustment Procedure**

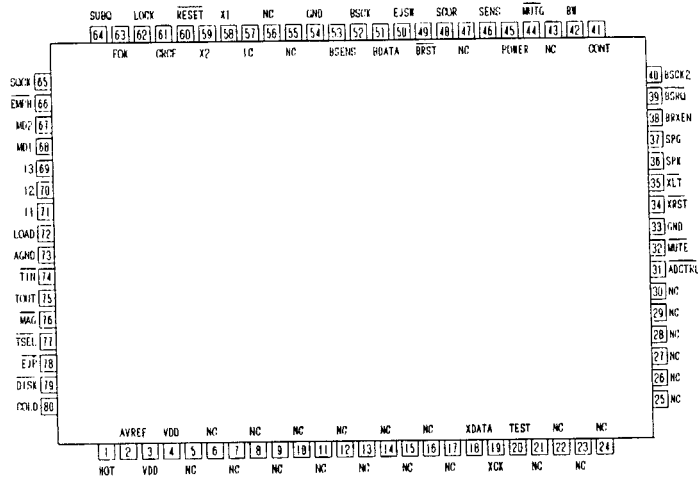
- Steps 1 thru 5 same as tracking balance adjustment-I.
6. Check that the level difference between the positive and negative amplitudes of the TEY signal is within 5% (See Fig. 9-11). If greater than 5%, adjust with VR351-1.
  7. If further adjustment was necessary in step 6, repeat TE offset adjustment -II.



• IC

IC's marked by \* are MOS type.  
Be careful in handling them because they are very liable to be damaged by electrostatic induction.

\* PD4244B



• Pin Functions (PD4244B)

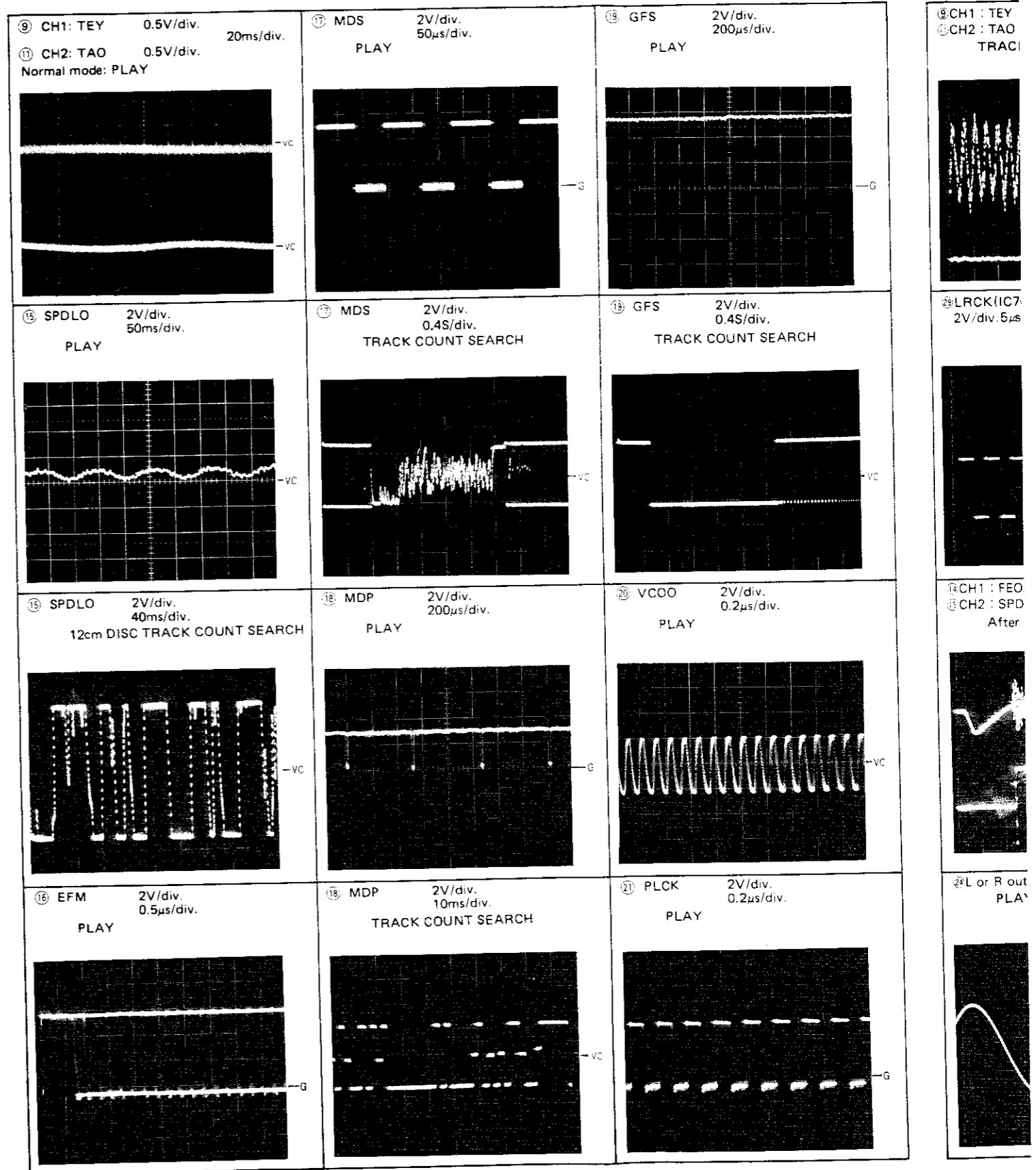
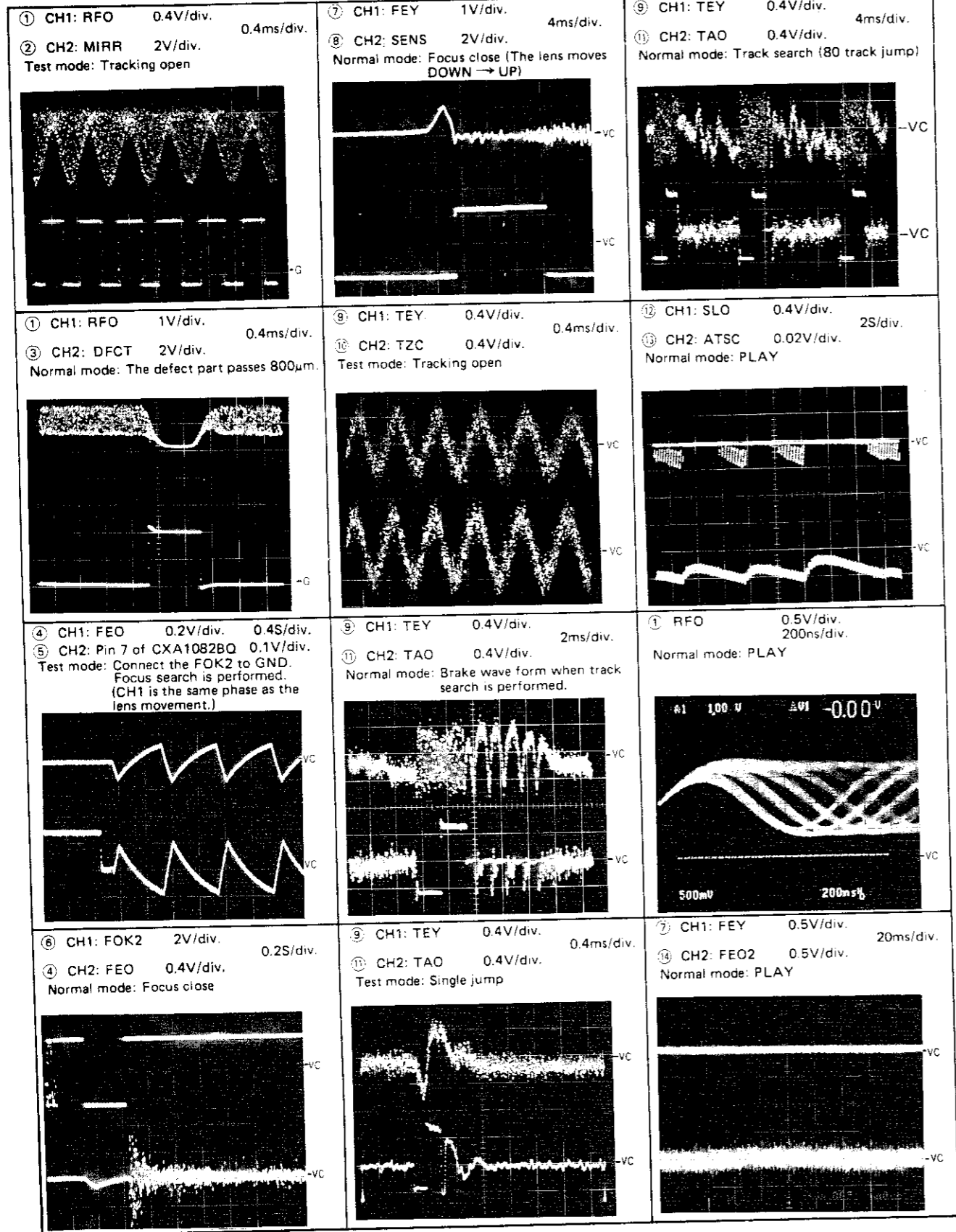
Pin	Pin name	I/O	Output Format	Function
1	HOT	input		High temperature detector
2	AVREF			A/D reference voltage
3	VDD			VDD
4	VDD			VDD
5-17	NC			
18	XDATA	output	C	LSI data
19	XCK	output	C	LSI clock
20	TEST	input		Unit check mode
21-30	NC			
31	ADCTRL	output	NH	AVref control output
32	MUTE	output	NH	Line mute output
33	GND			
34	XRST	output	NH	LSI reset
35	XLT	output	NH	LSI data latch
36	SPK	output	NH	Spindle kick gain switching
37	SPG	output	NH	Spindle gain switching
38	BRXEN	output	C	Pioneer standard bus reception enable output.
39	BSRQ	output	C	Pioneer standard bus
40	BSCK2	output	C	Pioneer standard bus shift clock output
41	CONT	output	C	Linear driver ON/OFF control output
42	BW	output	C	Spindle drive circuit range switching
43	NC			
44	MUTG	output	C	DSP mute output
45	POWER	output	C	Regulator(+5V) control output
46	SENS	input		CD LSI internal status monitor input
47	NC			
48	SCOR	input		Sub-code synchronization input
49	BRST	input		Pioneer standard bus reset input
50	EJSW	input		Eject switch input
51	BDATA	input/output		Pioneer standard bus data

Pin	Pin name	I/O	Output Format	Function
52	B $\overline{\text{SCK}}$	input		Pioneer standard bus shift clock input
53	B $\overline{\text{SENS}}$			+B detect
54	GND			
55, 56	NC			
57	IC			Connect to GND
58	X1	input		Oscillator input
59	X2	output		Oscillator output
60	$\overline{\text{RESET}}$			Reset
61	CRC $\overline{\text{F}}$	input		CR check input
62	LOCK	input		Spindle lock monitor
63	FOK	input		Focus OK
64	SUBQ	input		Sub-code data input
65	SQCK	output	NH	Sub-code clock
66	$\overline{\text{EMPH}}$	output	NH	Emphasis selector output
67	MD2	output	NH	IC701 mode control. Digital output ON/OFF
68	MD1	output	NH	IC701 mode control. Digital output ON/OFF
69-71	I3-I1	output	NH	Loading motor driver control output
72	LOAD	output	NH	CD mechanism power supply on/off
73	AGND			A/D converter GND
74	TIN	input		Tray position detector switch 1
75	TOUT	input		Tray position detector switch 2
76	MAG	input		Magazine lock switch input
77	TSEL	input		Tray position detector photo-sensor
78	EJP			Eject position switch
79	DISK			Disc detector input
80	COLD			Low temperature detector

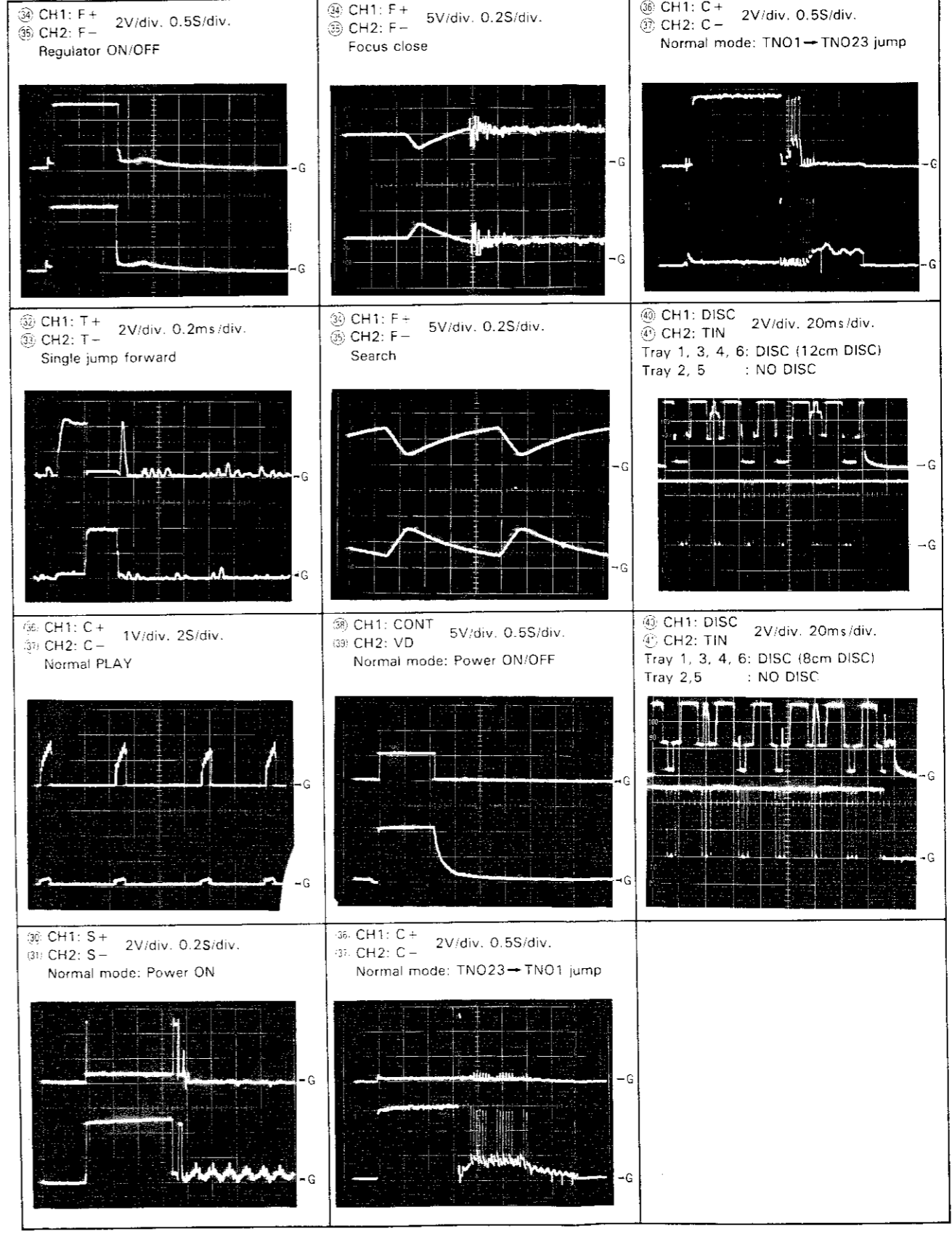
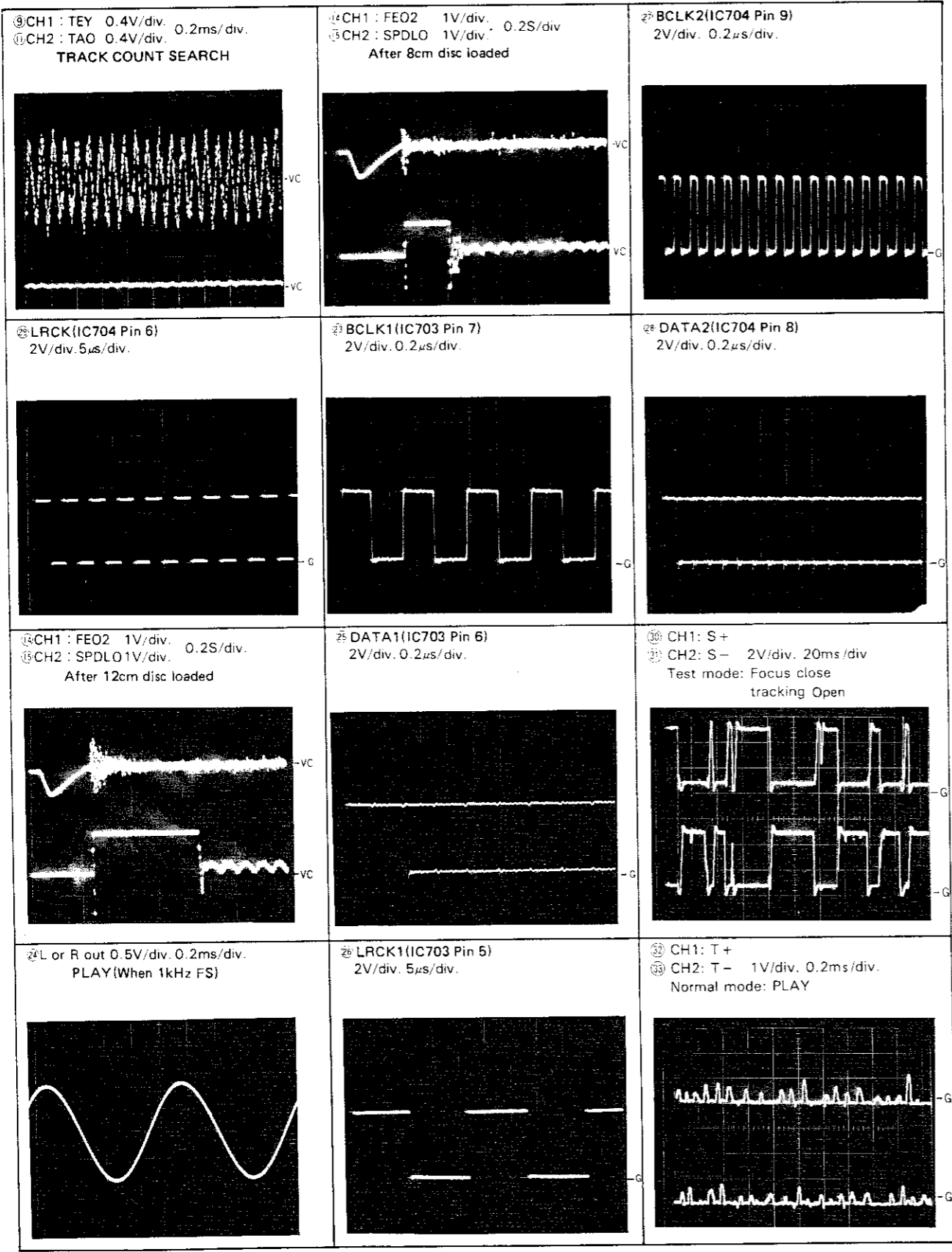
Output Format	Meaning
C	C-MOS
NH	High resistivity N channel open drain

Note: 1. The encircled numbers denote measuring points in the circuit diagram.  
 2. Reference voltage  
 G: GND VC: Pin 21 of CXA1081Q (2.5V)

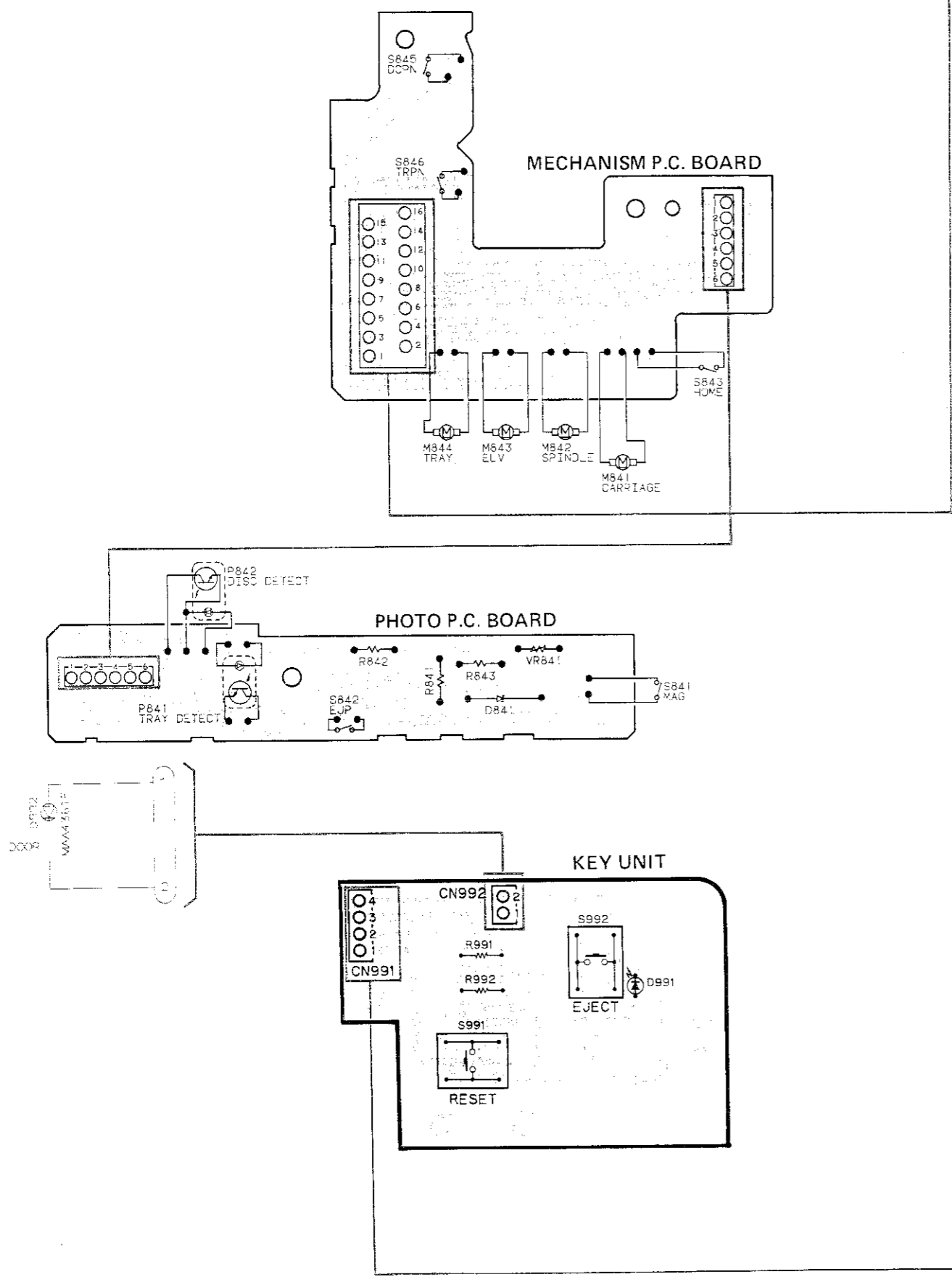
● Wave Forms



v.  
SEARCH  
v.  
v.  
v.

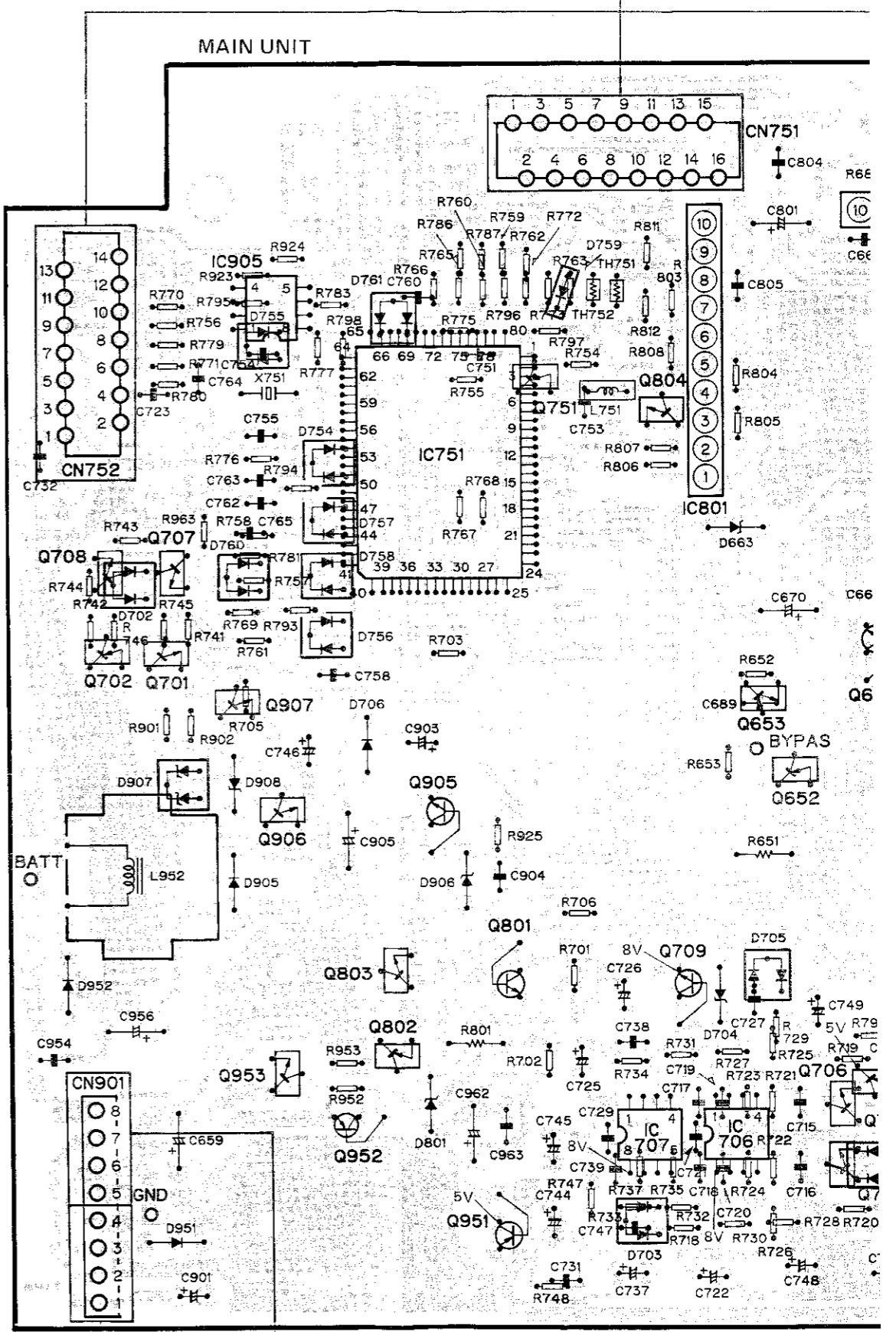


### 3. CONNECTION DIAGRAM



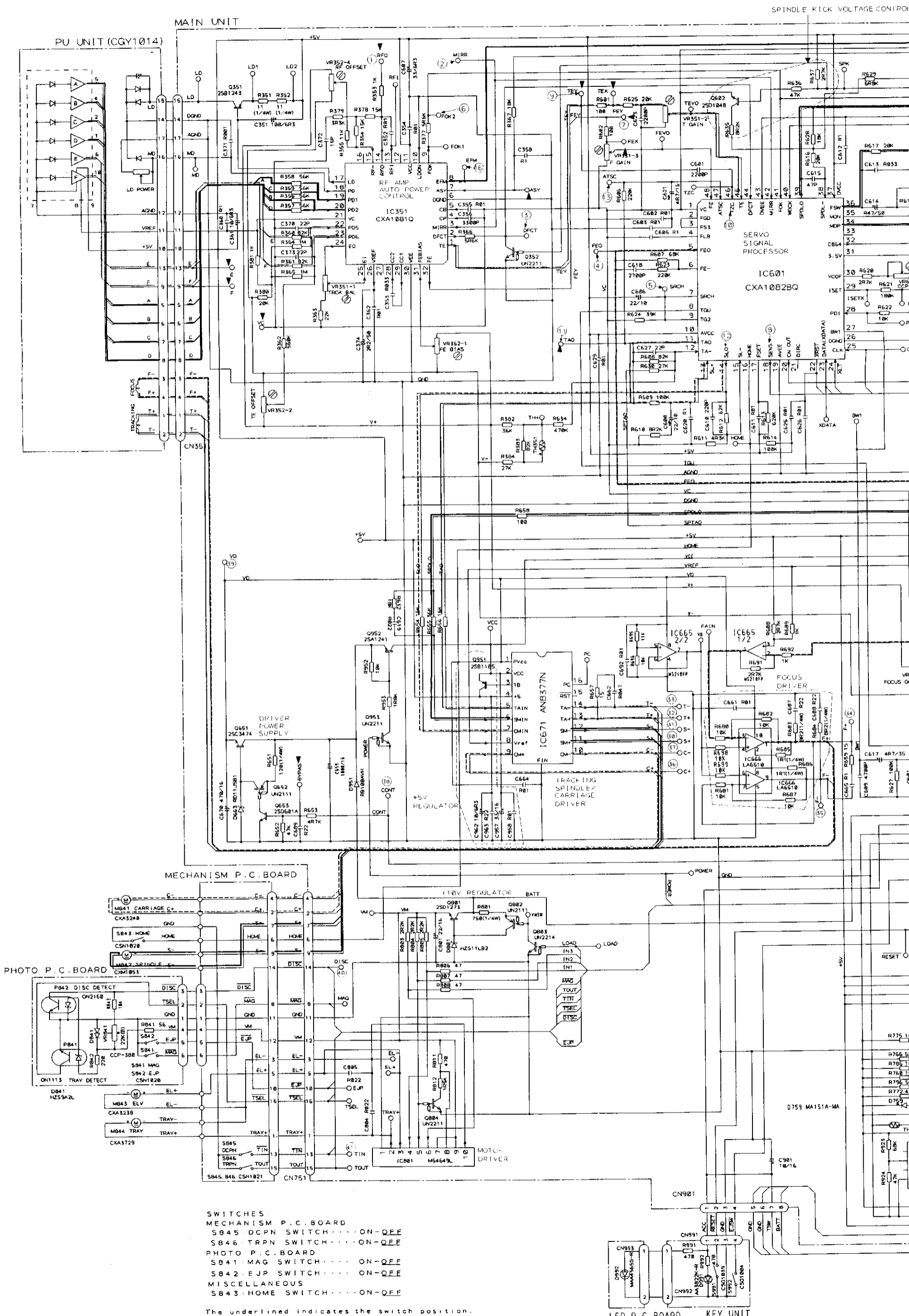
- IC. Q
- Q351
- IC666
- IC905
- IC655
- IC665
- IC351 IC801
- Q751
- Q804
- IC751
- IC671
- Q352
- Q707 Q603
- Q708 Q602
- Q651
- Q702 Q701
- Q653
- Q907 IC601
- Q601
- IC657
- Q652
- Q906 Q905
- Q803
- Q801
- Q709
- Q802
- Q706 Q953
- Q952 IC705
- IC706 Q703
- IC707 Q704
- IC704
- IC712
- Q951 IC703
- IC701

- VR352
- VR351
- VR604
- VR651





# 4. SCHEMATIC CIRCUIT DIAGRAM

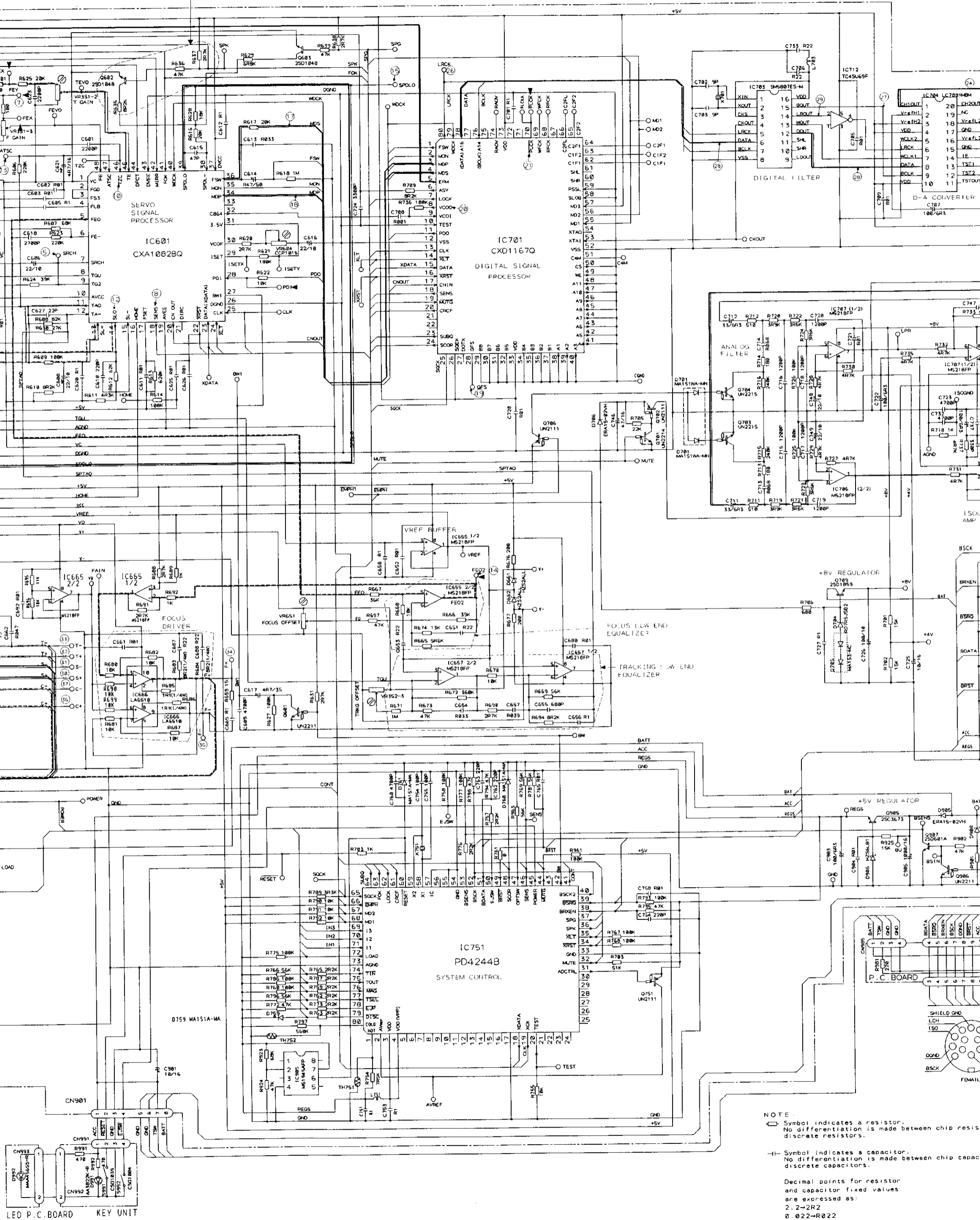


- SWITCHES
- MECHANISM P.C. BOARD
  - S845 DCPN SWITCH... ON-OFF
  - S846 TRPN SWITCH... ON-OFF
  - PHOTO P.C. BOARD
  - S841 MAG SWITCH... ON-OFF
  - S842 EJP SWITCH... ON-OFF
  - MISCELLANEOUS
  - S843 HOME SWITCH... ON-OFF

The underlined indicates the switch position.

LED P.C. BOARD KEY UNIT

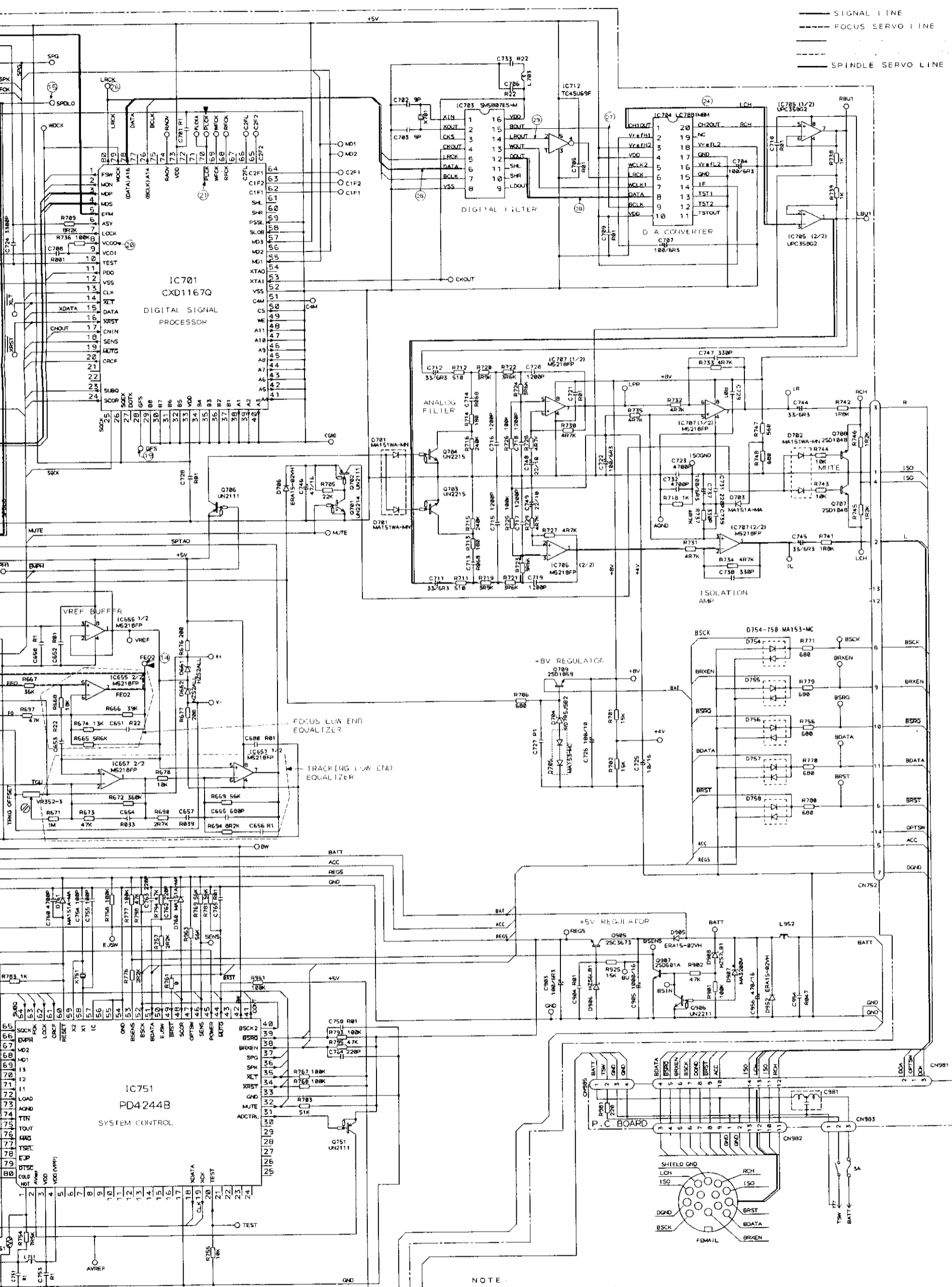
SPINDLE KICK VOLTAGE CONTROL.



NOTE:  
 □ Symbol indicates a resistor.  
 No differentiation is made between chip resistors and discrete resistors.  
 ⊕ Symbol indicates a capacitor.  
 No differentiation is made between chip capacitors and discrete capacitors.  
 Decimal points for resistor and capacitor fixed values are expressed as:  
 2.2-2R2  
 0.022-R022

LED P.C. BOARD KEY UNIT





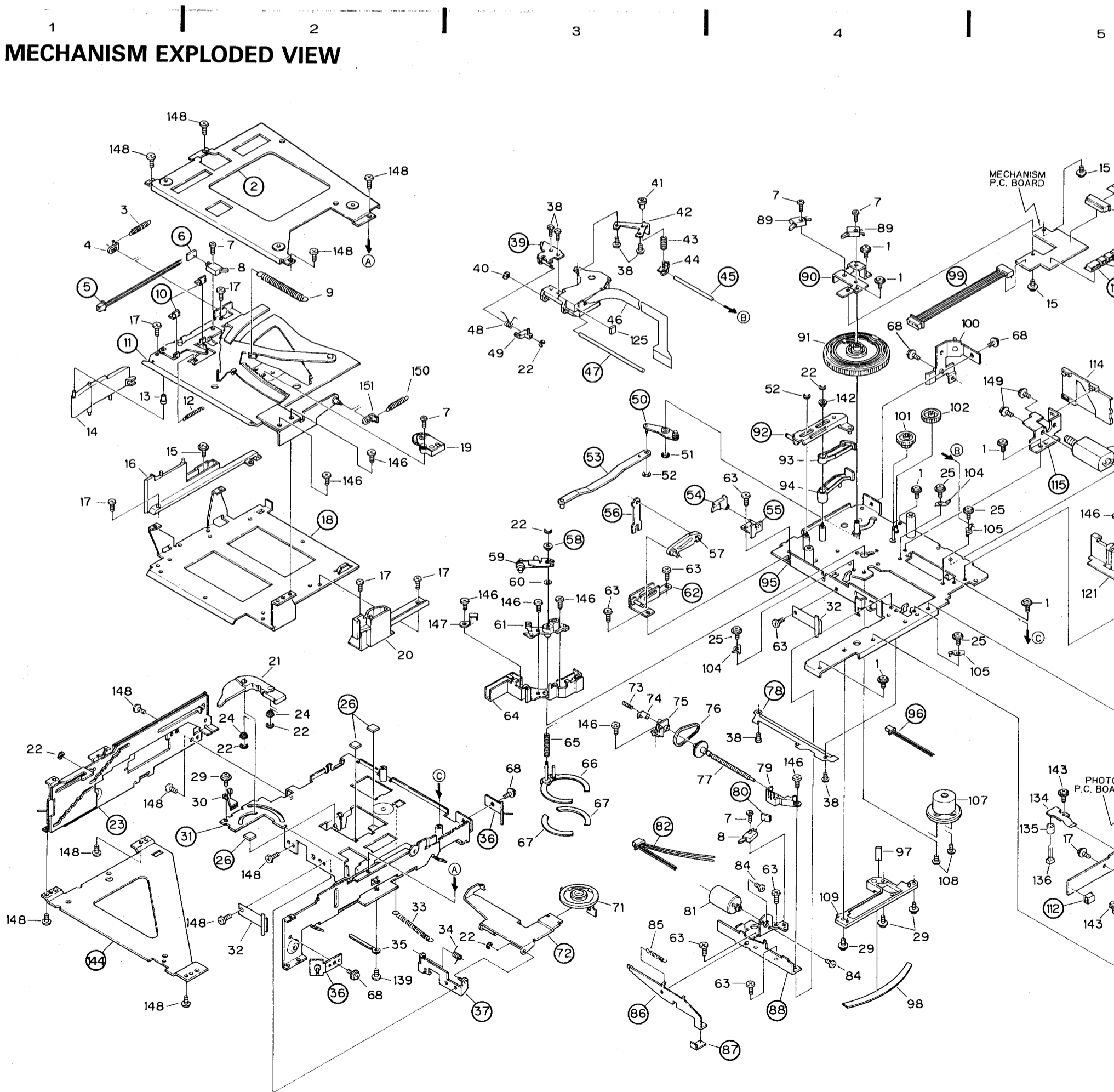
— SIGNAL LINE  
 - - - FOCUS SERVO LINE  
 - - - SPINDLE SERVO LINE

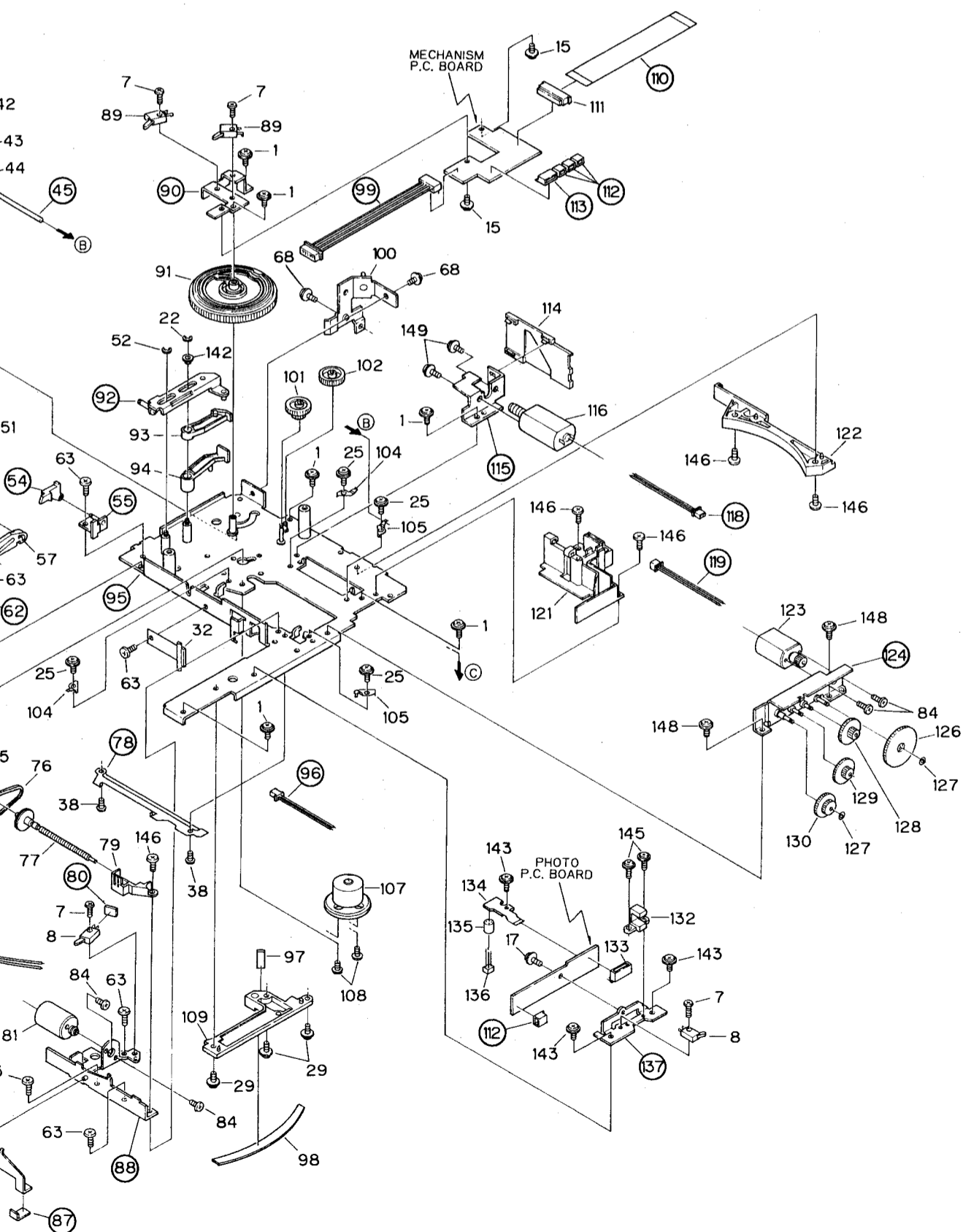
NOTE:  
 □ Symbol indicates a resistor.  
 No differentiation is made between chip resistors and discrete resistors.  
 □ Symbol indicates a capacitor.  
 No differentiation is made between chip capacitors and discrete capacitors.  
 Decimal points for resistor and capacitor fixed values are expressed as:  
 2.2-2R2  
 0.022-R022

Fig. 36

A  
B  
C  
D  
E  
F

5. CD MECHANISM EXPLODED VIEW





**NOTE:**

- The parts marked with "●" may need long time to supply subject to refuse as the case may be.
- Because the parts with encircled number shown on the diagram are not spare parts, we are unable to supply them in principle.

**● Parts List**

A	Mark No.	Description	Part No.	Mar
	1	Screw	PMS20P030FMC	
	2	Frame	CNC3455	
	3	Spring	CBH1324	
	4	Spring Holder	CNC3054	
	5	Connector	CDE2701	
	6	P. C. Board	CNP2593	
	7	Screw	CBA1070	
	8	Switch	CSN1020	
	9	EJ Spring	CBH1402	
	10	Clamper	CNV2375	
B	11	Magazine Holder Unit	CXA3231	
	12	Spring	CBH1320	
	13	Roller	CLA1756	
	14	Arm	CNV2593	
	15	Screw	CBA1075	
	16	Magazine Guide	CNV2369	
	17	Screw	CBA1077	
	18	Magazine Holder	CNC3039	
	19	Damper Unit	CXA3242	
	20	Magazine Guide	CNV2368	
	21	Arm	CNV2352	
	22	Washer	YE15FUC	
C	23	Side Frame Unit	CXA4273	
	24	Roller	CLA1846	
	25	Screw	PMS20P022FMC	
	26	Cushion	CNM2555	
	27	.....		
	28	.....		
	29	Screw	CBA1080	
	30	Arm Guide	CNV2372	
	31	Chassis Unit	CXA4274	
	32	Tray Stopper Unit	CXA3514	
	33	ELV Spring	CBH1322	
	34	Spring	CBH1321	
D	35	Clamper	HEF-102	
	36	Bracket Unit	CXA3673	
	37	Bracket Unit	CXA3235	
	38	Screw	CBA1062	
	39	Holder Unit	CXA1860	
	40	Cushion	CNV1863	

Fig. 37

## NOTE:

- The parts marked with "●" may need long time to supply and their supply is subject to refuse as the case may be.
- Because the parts with encircled number shown on the dismantling drawing are not spare parts, we are unable to supply them in principle.

## ● Parts List

A	Mark No.	Description	Part No.	Mark No.	Description	Part No.
	1	Screw	PMS20P030FMC	41	Screw	CLA1319
	2	Frame	CNC3455	42	Holder	CNC1736
	3	Spring	CBH1324	43	Spring	CBH1105
	4	Spring Holder	CNC3054	44	Holder	CNV1512
	5	Connector	CDE2701	45	Shaft	CLA1196
	6	P. C. Board	CNP2593	46	PU Unit	CGY1014
	7	Screw	CBA1070	47	Shaft	CLA1197
	8	Switch	CSN1020	48	Spring	CBH1106
	9	EJ Spring	CBH1402	49	Rack	CNV1513
	10	Clamper	CNV2375	50	Arm Unit	CXA3995
B	11	Magazine Holder Unit	CXA3231	51	Washer	YE20FUC
	12	Spring	CBH1320	52	Washer	YE25FUC
	13	Roller	CLA1756	53	Lever Unit	CXA3542
	14	Arm	CNV2593	54	Arm	CNV2726
	15	Screw	CBA1075	55	Bracket Unit	CXA3387
	16	Magazine Guide	CNV2369	56	Lever	CNC3038
	17	Screw	CBA1077	57	Cam Arm	CNV2354
	18	Magazine Holder	CNC3039	58	Disc UP Collar	CLA1895
	19	Damper Unit	CXA3242	59	Arm Unit	CXA4043
	20	Magazine Guide	CNV2368	60	Washer	CBE1027
	21	Arm	CNV2352	61	Guide	CNR1163
	22	Washer	YE15FUC	62	Bracket Unit	CXA3227
C	23	Side Frame Unit	CXA4273	63	Screw	BMZ20P025FMC
	24	Roller	CLA1846	64	Holder	CNV2370
	25	Screw	PMS20P022FMC	65	Disc UP Spring	CBH1323
	26	Cushion	CNM2555	66	Disc UP Guide Unit	CXA3236
	27	.....		67	Sheet	CNM2552
	28	.....		68	Screw	PMS26P030FMC
	29	Screw	CBA1080	69	.....	
	30	Arm Guide	CNV2372	70	.....	
	31	Chassis Unit	CXA4274	71	Bracket Assy	CXA3788
	32	Tray Stopper Unit	CXA3514	72	Arm Unit	CXA3230
	33	ELV Spring	CBH1322	73	Spring	CBH1104
	34	Spring	CBH1321	74	Spacer	CNV1844
D	35	Clamper	HEF-102	75	CRG Holder	CNV2377
	36	Bracket Unit	CXA3673	76	Belt	CNT1020
	37	Bracket Unit	CXA3235	77	Screw Unit	CXA2375
	38	Screw	CBA1062	78	Shaft Cover	CNC3685
	39	Holder Unit	CXA1860	79	CRG Holder	CNV2378
	40	Cushion	CNV1863	80	P. C. Board	CNP1107

Fig. 37

Mark No.	Description	Part No.	Mark No.	Description	Part No.
81	Motor Unit (Carriage)	CXA3240	116	Tray Motor Unit	CXA3729
82	Connector	CDE3149	117	.....	
83	.....		118	Connector	CDE3151
84	Screw	CBA-098	119	Connector	CDE3150
85	Spring	CBH1335	120	.....	
86	8cm Guide Arm	CNC3154	121	Guide	CNV2376
87	Sheet	CNM2630	122	Disc Guide	CNV2367
88	CRG Bracket	CNC3044	123	Motor Unit (ELV)	CXA3238
89	Switch	CSN1021	124	ELV Bracket Unit	CXA3234
90	Bracket	CNC3045	125	Cushion	CNT1023
91	Cam Gear	CNV2357	126	Gear	CNV2362
92	Cam Lever Unit	CXA3232	127	Washer	CBF1038
93	SW Arm	CNV2374	128	Gear (Brack)	CNV2363
94	SW Arm	CNV2356	129	Gear (White)	CNV2371
95	Chassis Unit	CXA4011	130	Gear (White)	CNV2364
96	Connector	CDE3152	131	.....	
97	Sheet	CNM2554	132	Photo-Interrupter	ON1113
98	Sheet	CNM2553	133	Plug	CKS1053
99	Connector	CDE2699	134	P. C. Board	CNP2307
100	Bracket Unit	CXA4014	135	Spacer	CNV2365
101	Wheel	CNV2359	136	Photo-Interrupter	ON2160
102	Gear	CNV2360	137	TSEL Bracket	CNC3052
103	.....		138	.....	
104	Holder	CNC1738	139	Screw	BMZ26P030FMC
105	Holder	CNC1739	140	.....	
106	.....		141	.....	
107	Motor Unit (Spindle)	CXM1053	142	Roller	CLA1518
108	Screw	HBA-258	143	Screw	CBA1152
109	Disc Guide	CNV2366	144	Frame	CNC3456
110	Connector	CDE2705	145	Screw	CBA1026
111	Connector	CKS1536	146	Screw	CBA1054
112	Plug	CKS1049	147	Spring	CBL1124
113	Plug	CKS1051	148	Screw	BMZ20P030FMC
114	Holder	CNV2373	149	Screw	PMS20P025FMC
115	Tray Bracket	CNC3598	150	Spring	CBH1324
			151	Holder	CNC3054

## 6. CHASSIS EXPLODED VIEW

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1-3	.....		④	43 CD Mechanism Unit	CXK2370
4	Screw	BMZ40P080FRD	44	Bracket	CNC2965
5	Screw	PMS30P050FZK	45	Holder	CNV2474
6	.....		46	Connector	CDE2949
7	Pin	CLA1822	47	Screw	BMZ26P050FMC
8	.....		48	Screw	CBA1158
9	.....		④	49 Main Unit	CWX1259
10	Screw	CBA1157	50	Cord	CDE2833
11	Damper	CNV2605	51	Cord	CDE3410
12	Screw	PMS30P050FMC	52	.....	
13	Grille Unit	CXA3415	53	Connector	CKS1537
14	Cushion	CNM2760	54	Screw	JGZ17P050FNI
15	Spring	CBH1308	55	Heat Sink	CNC3087
16	Lever	CNV2310	56	Connector	CKS1536
17	Spacer	CNM2629	57	Connector	CKS1534
18	Button	CAC3030	58	Screw	CBA1159
19	Spacer	CNM2713	59	Plug	CKS-474
20	Shaft	CLA1713	60	Bracket	CNC3557
21	Shaft	CLA1705	61	.....	
22	Spring	CBH1360	62	Screw	PMS26P080FMC
23	Spring	CNC3277	63	Connector	CDE3169
24	Door	CAT1399	64	Case	CNB1352
25	Gear	CNV2287	65	Case	CNB1519
26	Damper Unit	CXA3253	66	.....	
27	Screw	BPZ20P080FMC	67	Screw	BMZ26P050FMC
28	Screw	PMZ30P040FZK	68	Cord Holder	CNV2580
29	Spring	CBH1379	69	Sheet	CNM3082
30	Spring	CBH1377	70	.....	
31	Chassis Assy	CXA3416	71	Clamper	HEF-102
④ 32	Eject Unit	CWM2769	72	.....	
33	Screw	BPZ26P060FMC	73	Connector	CDE2719
34	Plug	CKS1634	74	Screw	BPZ26P060FMC
35	.....		75	Plug	CKS1049
36	Holder	CNC3068	76	.....	
37	Plug	CKS-460	77	.....	
38	Connector	CKS-479	78	Plate	CNC3299
39	Plug	CKS-470			
40	Connector	CKS1566			
41	Screw	BMZ26P050FZK			
42	P. C. Board	CNP2202			

● Chassis

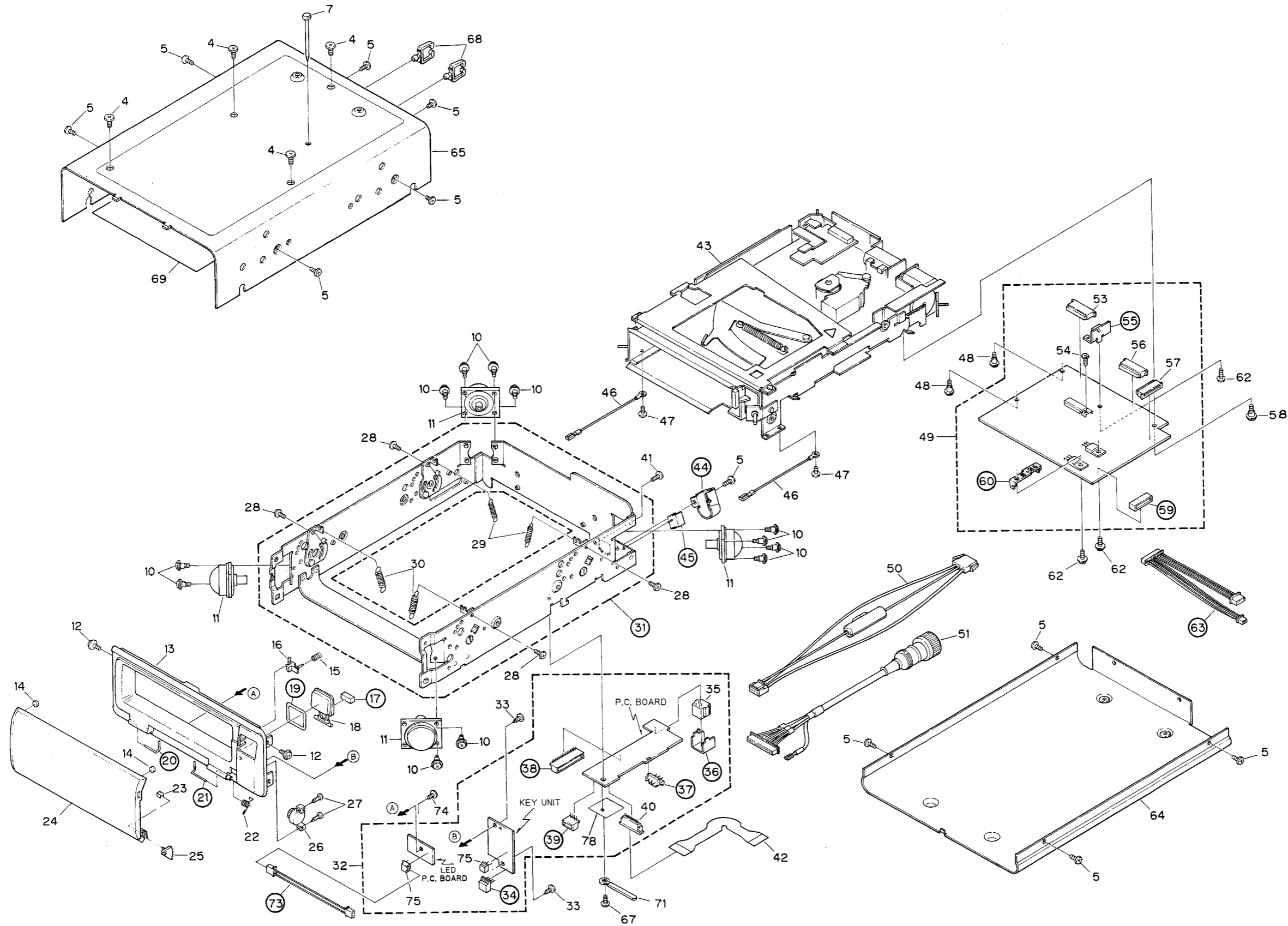


Fig. 38

7. MAGAZINE (PXA1154) EXPLODED VIEW

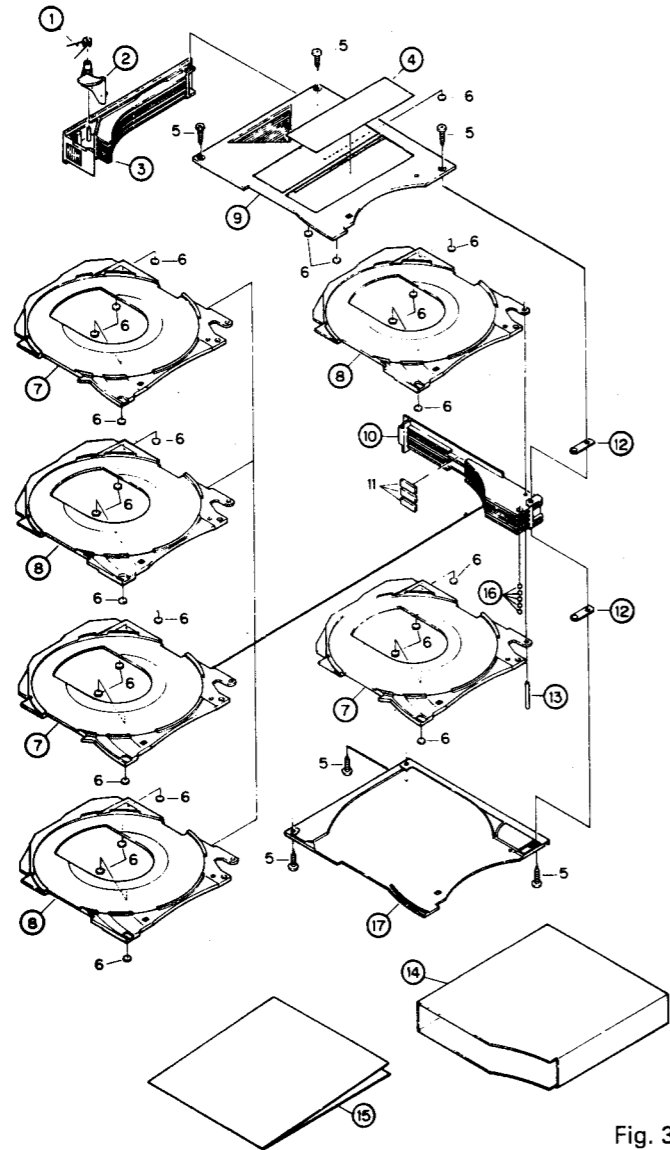


Fig. 39

● Parts List

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Spring M	PBH1067	11	Cushion Rubber	PNM1011
2	Lever	PNW1386	12	Spring	PBK-085
3	Case F	PNW1127	13	Shaft	PLB-281
4	Caution Label	PRW-163	14	PP Case	PHN1018
5	Screw	BPZ20P080FZK	15	Label	PRW1083
6	Cushion	PED-049	16	Ball	PBP-005
7	Tray A	PNW1442	17	Case B	PNW1129
8	Tray B	PNW1443			
9	Case T	PNW1126			
10	Case L	PNW1128			

8. PACKING METHOD

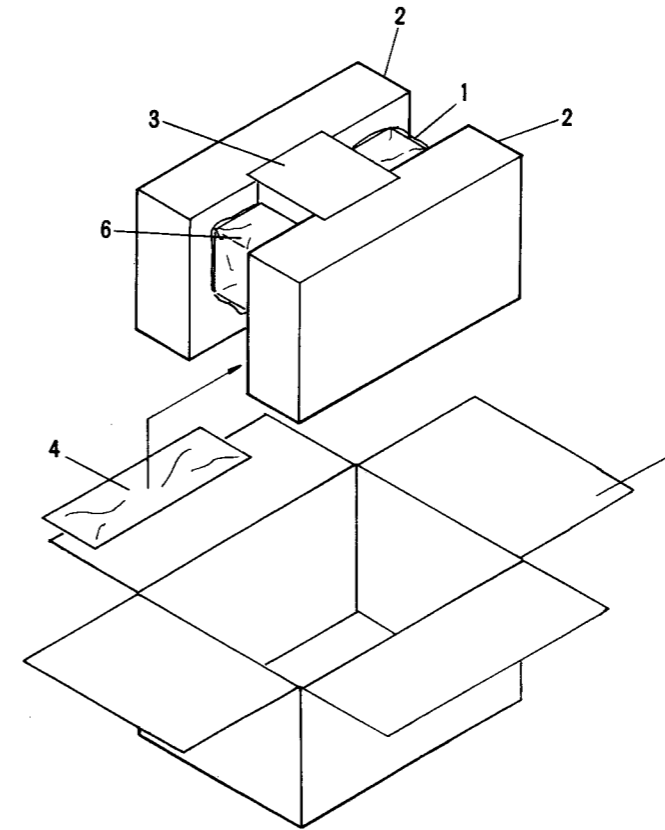


Fig. 40

● Parts List

Mark No.	Description	*:Non Spare Part Part No.
1	Cover	CEG1091
2	Styrofoam (× 2)	CHP1423
3	Magazine	PXA1154
4	Accessory Assy	CEA1665
* 4-1	Label	CRW1162
* 4-2	Card	CRY1048
5	Carton	CHG2029
6	Seal	CNM2887





Mark	===== Circuit Symbol & No.	==== Part Name	Part No.	Mark	===== Circuit Symbol & No.	==== Part Name	Part No.	
R	384		RS1/10S273J	R	761		RS1/10S0R0J	
R	601 602		RS1/10S101J	R	768 775 777 786 793 901 961		RS1/10S104J	
R	606		RS1/10S224J	R	789		RS1/10S332J	
R	607 923		RS1/10S683J	R	797		RS1/10S564J	
R	609 614 627 725 726 758 760 767		RS1/10S104J	R	801		RD1/4PS751JL	
R	610 709		RS1/10S822J	R	805		RS1/10S222J	
R	611		RS1/10S432J	R	806 807 808		RS1/10S470J	
R	612		RS1/10S623J	R	811		RS1/10S471J	
R	613		RS1/10S624J	R	812		RS1/10S152J	
R	616		RS1/10S203J	R	925		RS1/10S153J	
R	620 631 637 638 691		RS1/10S272J	CAPACITORS				
R	621		RS1/10S184J	Mark				
R	622 670 680 681 682 755 791 792		RS1/10S103J	===== Circuit Symbol & No.	==== Part Name	Part No.		
R	623		RS1/10S224J	C	351 704 707 722 737 903	CEA101M6R3LL		
R	624 666		RS1/10S393J	C	352 354 652 680 710 721 729 765	CKSQYB103K50		
R	629		RS1/10S682J	C	353 613 654	CKSQYB333K25		
R	630		RS1/10S273J	C	355 362 602 603 611 625 626 629 661 664	CKSQYB103K50		
R	632 668		RS1/10S183J	C	356 724	CKSQYB332K50		
R	634		RS1/10S474J	C	358 605 656 658 727	CKSQYB104K25		
R	635 694		RS1/10S822J	C	360 612 620 665 701	CKSQYB104K25		
R	636 639 673 924		RS1/10S473J	C	361 962	CASA100M6R3		
R	651		RD1/4PS121JL	C	370 373	CCSQCH220J50		
R	652 697 772 794 795 798 902		RS1/10S473J	C	371 708	CKSQYB102K50		
R	653		RS1/10S472J	C	372	CCSQCH150J50		
R	654 656		RS1/10S163J	C	374	CEA2R2M50LL		
R	657		RS1/10S150J	C	601	CKSQYB222K50		
R	658		RS1/10S101J	C	606 616 748 749	CEA220M10LL		
R	659		RS1/10S150J	C	607	CEA330M6R3LL		
R	665		RS1/10S562J	C	608	CEA220M10NPLL		
R	669 766 769 796 963		RS1/10S563J	C	609 760	CKSQYB472K50		
R	672		RS1/10S364J	C	610 731 762 763	CCSQCH221J50		
R	674		RS1/10S133J	C	614	CEAR47M50LL		
R	676		RS1/10S201J	C	615	CCSQCH470J50		
R	677		RS1/10S201J	C	617	CEA4R7M35LL		
R	683 684		RD1/4PS8R2JL	C	618	CKSQYB272K50		
R	685 686		RD1/4PS1R1JL	C	619	CKSQYB223K50		
R	687 790 952		RS1/10S103J	C	621	CEA4R7M16NPLL		
R	688 690		RS1/10S272J	C	623	CKSQYB222K50		
R	692 718 738 739		RS1/10S102J	C	627	CCSQCH220J50		
R	695		RS1/10S113J	C	651 653 687 689 963	CKSYB224K25		
R	696 698 699		RS1/10S103J	C	655	CCSQSL681J50		
R	703		RS1/10S513J	C	657	CKSQYB393K25		
R	705		RS1/10S223J	C	659 905	1000 $\mu$ F/16V	CCH1003	
R	706 756 770 771 779 780		RS1/10S681J	C	662	CKSQYB473K25		
R	711 712		RS1/10S511J	C	670	470 $\mu$ F/16V	CCH1080	
R	713 714		RS1/10S181J	C	688	CKSYB224K25		
R	715 716		RS1/10S244J	C	692 705 709 728 758 958	CKSQYB103K50		
R	719 720		RS1/10S392J	C	702 703	CCSQCH090D50		
R	721 722 723 724		RS1/10S362J	C	706	CKSYB224K25		
R	727 728 729 730		RS1/10S472J	C	711 712	CEA330M6R3LS		
R	731 732 733 734		RN1/10SE472D	C	713 714	CKSQYB683K25		
R	735 737		RN1/10SE472D	C	715 716 717 718 719 720	CCSQCH122J50		
R	736		RS1/10S104J	C	723 732	CKSQYB472K50		
R	741 742 953		RS1/10S182J	C	725 901	CEA100M16LL		
R	743 744		RS1/10S103J	C	726	CEA101M10LL		
R	745 746		RS1/10S122J	C	733	CKSYB224K25		
R	747		RS1/10S561J	C	738 747	CCSQCH331J50		
R	748		RS1/10S681J	C	739	CCSQCH331J50		
R	754		RS1/10S752J					
R	757 759 762 763 765 773 776 787 803 804		RS1/10S222J					

Mark	====	Circuit Symbol & No.	====	Part Name	Part No.
C	744	745			CEA330M6R3LS
C	746				CEA470M16LL
C	751				CKSQYB104K25
C	753				CKSQYB104K25
C	754	755			CCSQCH101J50
C	764				CCSQCH221J50
C	801				CASA220M16
C	804	805			CKSQYB223K50
C	904				CKSQYB103K50
C	954				CKSQYB473K25
C	956				CEA471M16L2
C	957				CEA330M16LL

Unit Number :  
Unit Name : Photo P. C. Board

Mark	====	Circuit Symbol & No.	====	Part Name	Part No.
D	841				HZS9A2L
P	841			Photo-Interrupter	Ø N1113
P	842			Photo-Interrupter	Ø N2160
VR	841			Semi-fixed 22kΩ (B)	CCP-380
S	841 842			Switch(MAG. EJP)	CSN1020
R	841				RD1/4PS560JL
R	842				RD1/4PS221JL
R	843				RD1/4PS103JL

Miscellaneous Parts List

Unit Number :  
Unit Name : Mechanism P. C. Board

Mark	====	Circuit Symbol & No.	====	Part Name	Part No.
				PU Unit	CGY1014

Mark	====	Circuit Symbol & No.	====	Part Name	Part No.
M	841			Motor Unit (Carriage)	CXA3240
M	842			Motor Unit (Spindle)	CXM1053
M	843			Motor Unit (ELV)	CXA3238
M	844			Tray Motor Unit	CXA3729
S	843			Switch (Home)	CSN1020
S	845 846			Switch (DCPN, TRPN)	CSN1021

## 10. CONNECTOR FUNCTION DESCRIPTION

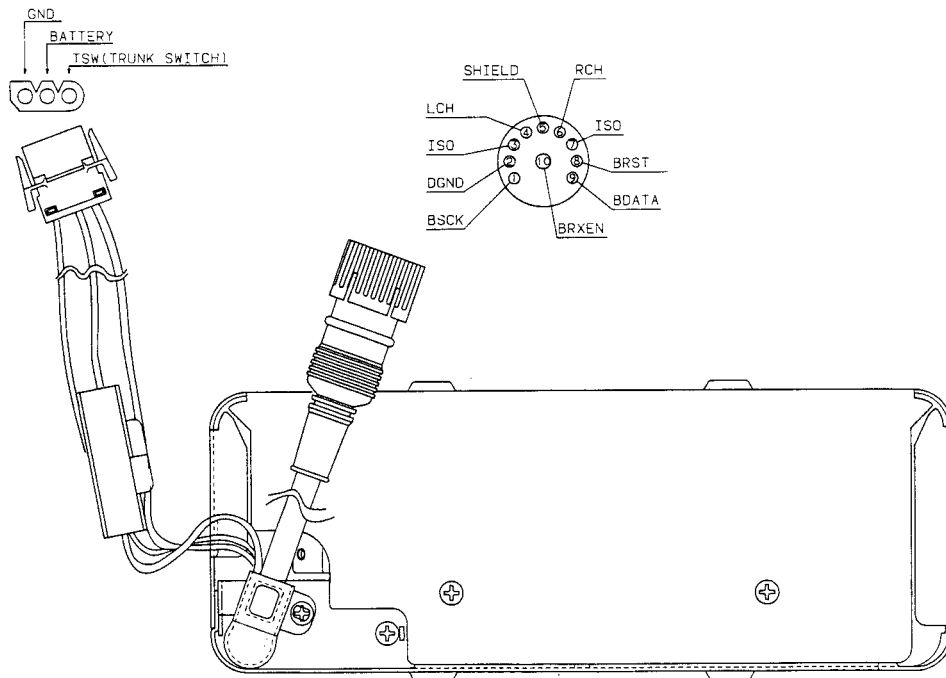


Fig. 41