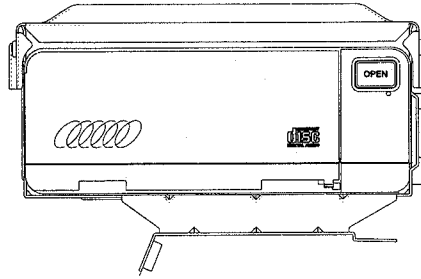


# Service Manual

**PIONEER**  
The Art of Entertainment



ORDER NO.  
CRT1378

CD PLAYER

# CDX-M9071ZT

# CDX-M9071ZT-91

COMPACT  
**disc**  
DIGITAL AUDIO

- These models have been installed in LEXUS ES300.
- These models used in combination with KEX-M9071ZT/UC

Model	Supplementary Model	Part No.
CDX-M9071ZT	CDX-M9071ZT-91	86270-33010

- Supplementary model is identical to the original model except for the addition of following items.

\* :Non spare part

Carton	CHA1614
Styrofoam	CHP1372
Styrofoam	CHP1420
Cover	CEG1047
Pin (× 1)	*CLA1862
Screw (× 4)	BMZ40P080FRD
Caution Card	*CRM1100

- This additional service manual is designed to be used together with Model CDX-M50/UC Service Manual (CRT1209). Refer to it for disassembly, etc. which are not shown in this manual.

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# 1. ADJUSTMENT

## 1) Precautions

- The CDX-M9071ZT uses a single power supply (+5V) for the regulator. The signal reference potential, therefore, is connected to pin no. 21 (approx. 2.5V) of IC351 (CXA1081Q) instead of GND. (VC or VREF at test point)

If VC and GND are connected to each other by mistake during adjustments, not only will it be impossible to measure the potential correctly, but the servo will malfunction and a severe shock will be applied to the pick-up. To avoid this, take special note of the following.

Do not connect the negative probe of the measuring equipment to VC and GND together. It is especially important not to connect the channel 1 negative probe of the oscilloscope to VC with the channel 2 negative probe connected to GND.

And since the frame of the measuring instrument is usually at the same potential as the negative probe, change the frame of the measuring instrument to floating status.

If by accident VC comes in contact with GND, immediately switch the regulator or power OFF.

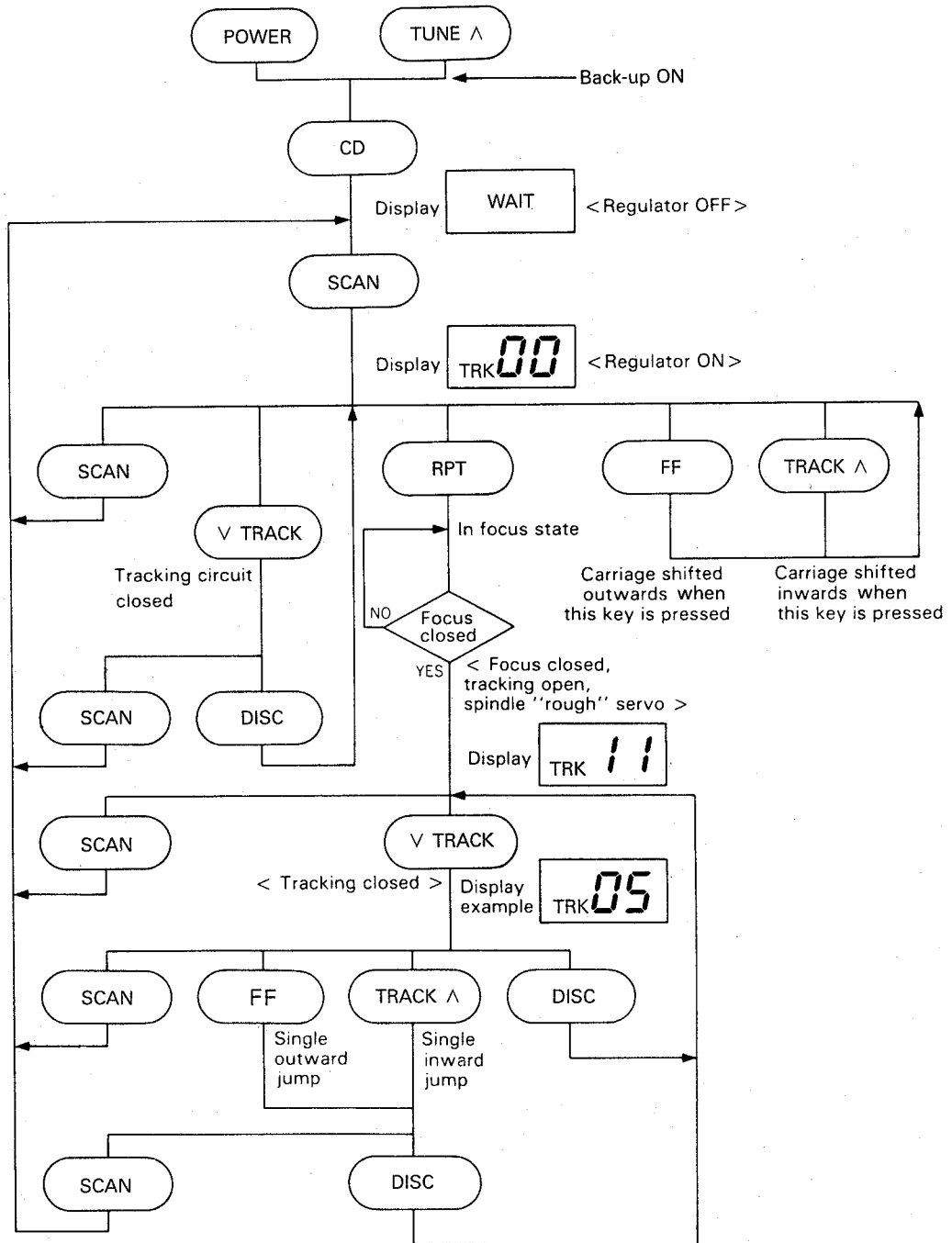
- Always make sure the regulator is OFF when connecting and disconnecting the various filters and wiring required for measurements.
- Before proceeding to further adjustments and measurements after switching regulator ON, let the player run for about one minute to allow the circuits to stabilize.

- When loading and unloading discs during adjustment procedures, always wait for the disc to be properly clamped or ejected before pressing the another key. Otherwise, there is risk of the actuator being destroyed. (For example, do not press the **RPT** key while a disc is being moved from magazine to clamp after regulator is switched ON in steps 3 thru 5 of Tracking Balance Adjustment I. Nor should the **EJECT** key (in M9071ZT) be pressed during focus closed status.)
- 2) Since CDX-M9071ZT is used in combination with a multi-CD control section such as KEX-M9071ZT, all adjustment key operations are executed at that control section. The KEX-M9071ZT, test mode starting procedure and key operations are included for reference purposes. All keys mentioned in the main text are KEX-M9071ZT keys.
- Test mode starting procedure  
Switch back-up ON while pressing the **POWER** and **TUNE ^** keys together.
- Test mode cancellation  
Switch the KEX-M9071ZT and CDX-M9071ZT back-up OFF.)

## Key functions during test mode.

Key	Function
SCAN	Regulator ON/OFF
FF	FWD kick
TRACK ^	REV kick
V TRACK	Tracking close
DISC	Tracking open
RPT	Focus close

• Flow Chart



• Adjustment Points

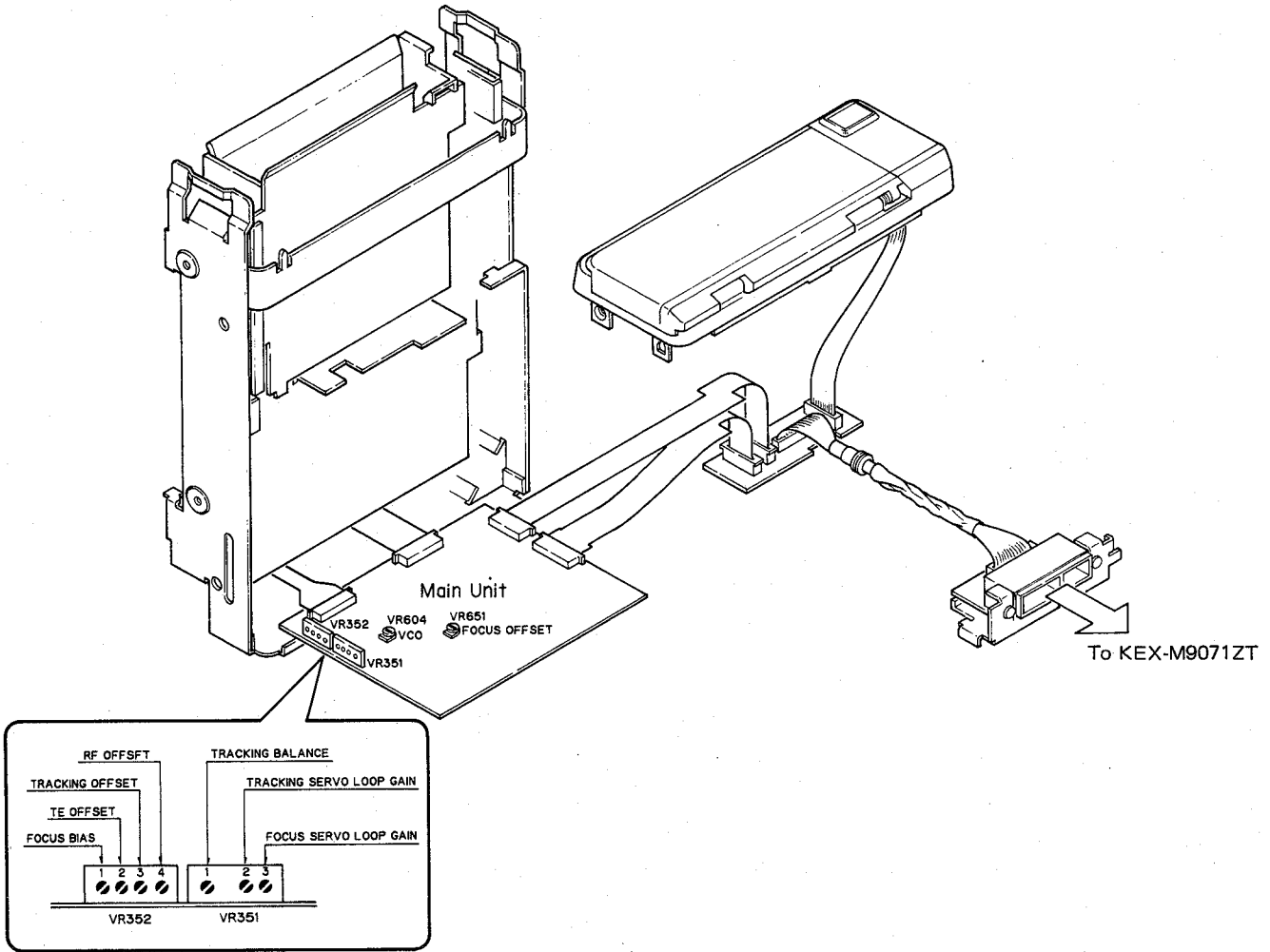


Fig. 1



## 1.1 Focus Offset Adjustment

- Purpose: To adjust the electrical offset of the focus amplifier to zero.
- Maladjustment symptoms: No focus closing

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/<br/>jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Multi-meter or oscilloscope</li> <li>● FEO2</li> <li>● Empty magazine, test mode</li> <li>● VR651</li> </ul> |
|--|---|

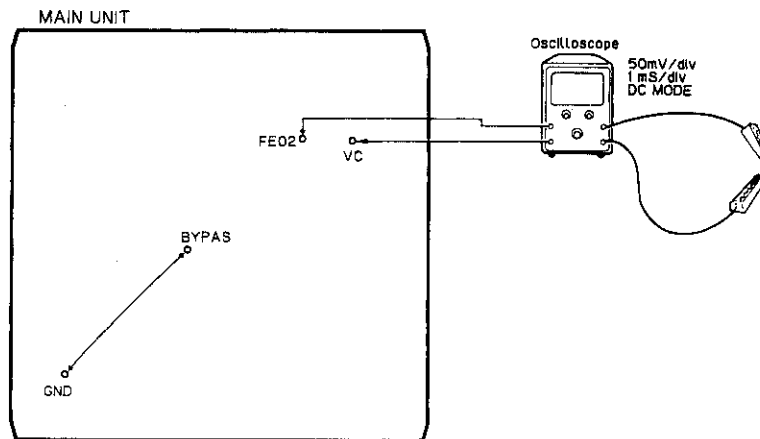


Fig. 3

### Adjustment Procedure

1. Connect BYPAS to GND.
2. Switch regulator ON.
3. Using VR651, adjust the FEO2 DC voltage in reference to VC to a value of  $0 \pm 25\text{mV}$ .

## 1.2 VCO Free Run Frequency Adjustment

- Purpose: To adjust the EFM decoder reference clock free- run frequency to a suitable value
- Maladjustment symptoms: Spindle lock not possible, distorted sound or no sound at all

- |  |  |
|--|--|
| <ul style="list-style-type: none"> <li>● Measuring equipment/ jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Frequency counter</li> <li>● Pin No. 70 (PLCK) of IC701 (CXD1167Q)</li> <li>● Empty magazine</li> <li>● Test mode</li> <li>● VR604</li> </ul> |
|--|--|

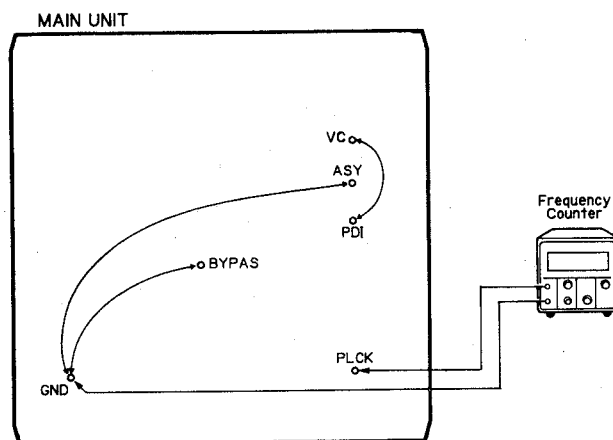


Fig. 4

### Adjustment Procedure

1. Connect pin No. 7 (TP ASY) of IC351 to GND.  
Connect BYPAS to GND.
2. Connect pin no. 1 (TP VC) of IC601 to pin no. 28 (TP PDI).
3. Switch regulator ON while in test mode.
4. Connect the frequency counter to pin No.70 (TP PLCK) of IC701 (CXD1167Q).
5. Adjust VR604 to obtain a frequency of  $4.57 \pm 0.005\text{MHz}$ .
6. Switch regulator OFF.
7. Disconnect the leads connecting TP VC to TP PDI, and TP ASY to GND.

Note: Connect TP VC and TP PDI with leads kept as short as possible.

Note: Connect the frequency counter ground to TP GND as shown in the figure.

### 1.3 RF Offset Adjustment

- Purpose: To adjust the RF amplifier offset to a suitable value
- Maladjustment symptoms: Focus closure fails readily

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/<br/>jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● RFO</li> <li>● Empty magazine</li> <li>● VR352-4 (RFO)</li> <li>● Test mode</li> </ul> |
|--|---|

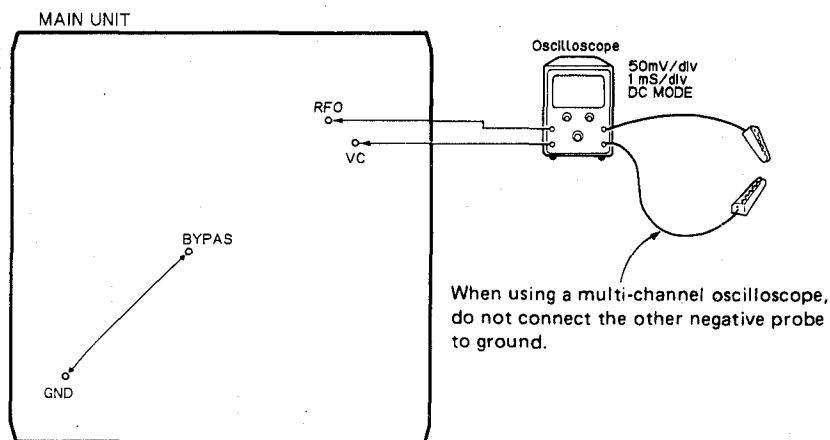


Fig. 5

#### Adjustment Procedure

1. Connect BYPAS to GND.
2. Switch regulator ON.
3. Using the oscilloscope, measure the RFO DC voltage in reference to VC, and adjust VR352-4 (RFO) to obtain a reading of  $+40 \pm 10\text{mV}$ .



## 1.4 Tracking Offset Adjustment

- Purpose: To adjust the electrical offset of the tracking amplifier to zero
- Maladjustment symptoms: Search times too long, carriage run-away

- |   |   |
|---|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● TAO low-pass filter output</li> <li>● Empty magazine</li> <li>● Test mode</li> <li>● VR352-3 (TO)</li> </ul> |
|---|---|

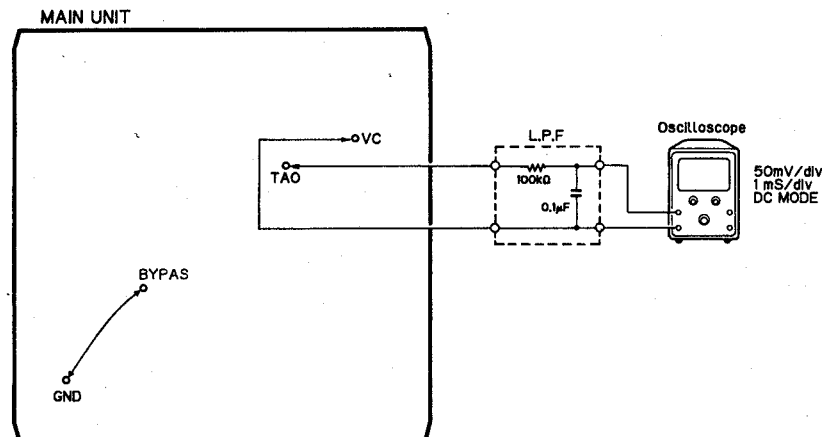


Fig. 6

### Adjustment Procedure

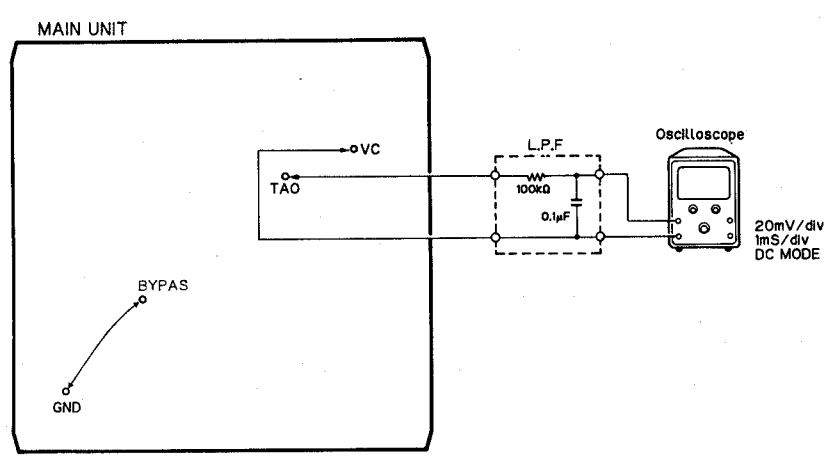
1. Insert a low-pass filter between TAO and VC.
2. Check that BYPAS is connected to GND.
3. Switch regulator ON.
4. Using the oscilloscope, measure the TAO LPF output DC voltage in reference to VC, and adjust VR352-3 (TO) to obtain a reading of  $0 \pm 25\text{mV}$ .  
The low-pass filter may be left in place for later adjustments.

**1.5 TE Offset Adjustment - I**

- Purpose: To adjust the electrical offset of the tracking servo to zero.
- Maladjustment symptoms: Search times too long, carriage run-away

- Measuring equipment/ jigs
- Measuring point
- Test disc and setting
- Adjustment position

- DC voltmeter
- TAO low-pass filter output
- Empty magazine
- Test mode
- VR352-2 (TEO)



**Fig. 7**

**Adjustment Procedure**

1. Check that BYPAS is connected to GND.
2. Switch regulator ON while in test mode.
3. Press the **TRACK** key to close tracking.
4. Using VR352-2 (TEO), adjust the TAO LPF output DC voltage in reference to VC to a value of  $0 \pm 10\text{mV}$ .
5. Switch regulator OFF.

## 1.6 Tracking Balance Adjustment - I

- Purpose: To adjust the tracking servo offset to zero.
- Maladjustment symptoms: Search times too long, poor playability, carriage run-away

- |   |   |
|---|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● TEY (Tracking error signal), low-pass filter output.</li> <li>● SONY TYPE 4 (or TYPE 3)   ▪ Test mode</li> <li>● VR351-1 (T. BAL)</li> </ul> |
|---|---|

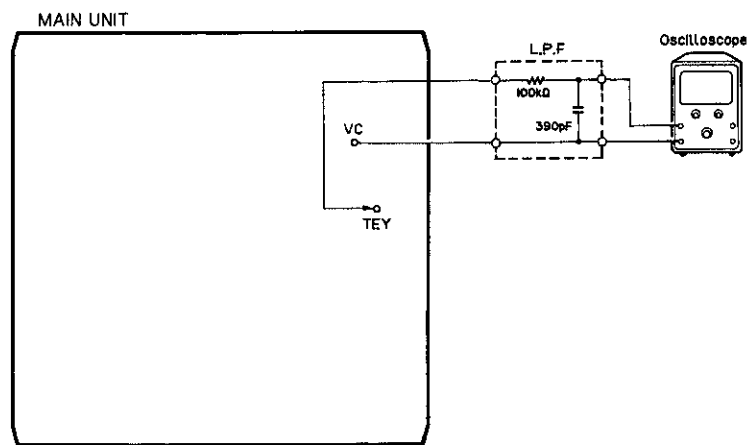
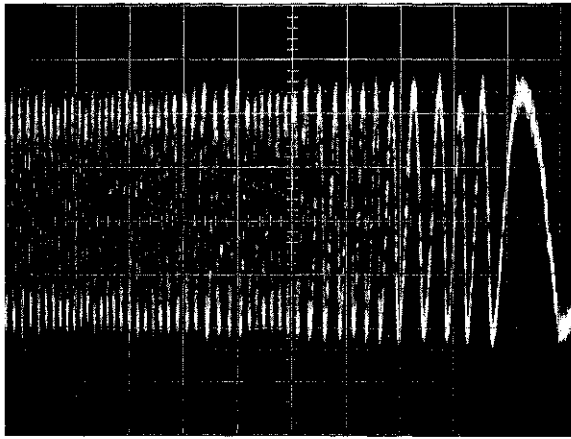


Fig. 8

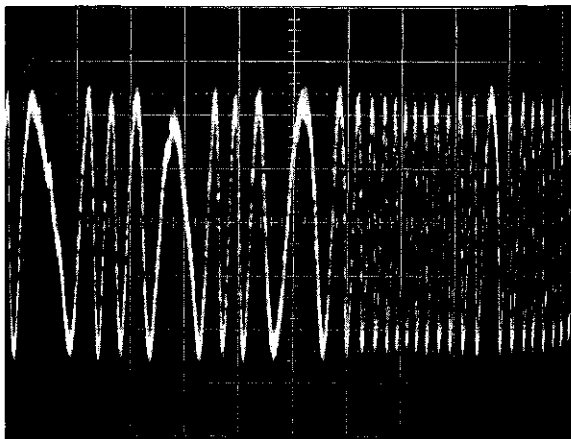
### Adjustment Procedure

1. After checking that regulator is OFF, connect the lowpass filter as shown in the diagram.
2. Disconnect BYPAS from ground.
3. Set the test disc (SONY TAPE 4) in magazine tray 6 and load the magazine. Switch regulator ON.
4. Using the [FF] or [TRACK ^] key, move the pick-up to about the center of the signal surface.
5. Press the [RPT] key to close focus.
6. Using an oscilloscope, observe the TEY signal in respect to VC. Then adjust VR351-1 (T.BAL) to set the positive and negative amplitudes to the same levels. (See Fig. 9-11)
7. Switch the power OFF.  
The low-pass filter may be left in place for later adjustments.



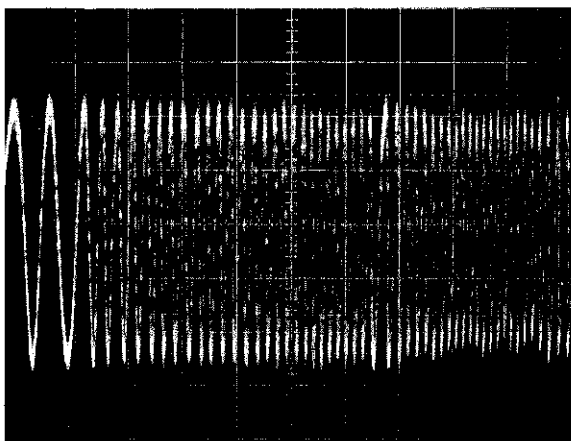
+ 5% NG

Fig. 9



± 0% OK

Fig. 10



- 5% NG

Fig. 11

10ms/div.  
0.2V/div.  
DC Mode

## 1.7 Tangential Skew Check

- Purpose: To check whether tangential skew has been misaligned or not when replacing the pick-up unit.
- Maladjustment symptoms: No disc playback; track jumping

- |   |  |
|---|--|
| <ul style="list-style-type: none"> <li>● Measuring equipment/jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope, screwdriver</li> <li>● RFO</li> <li>● SONY TYPE 4 (or TYPE 3) • Normal mode</li> <li>● Pick-up tangential adjustment screw</li> </ul> |
|---|--|

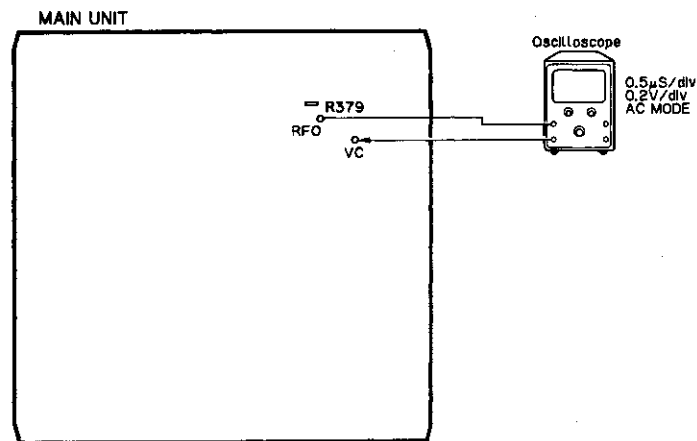
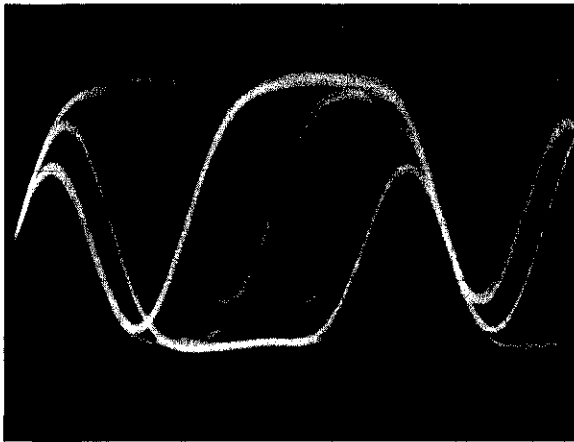


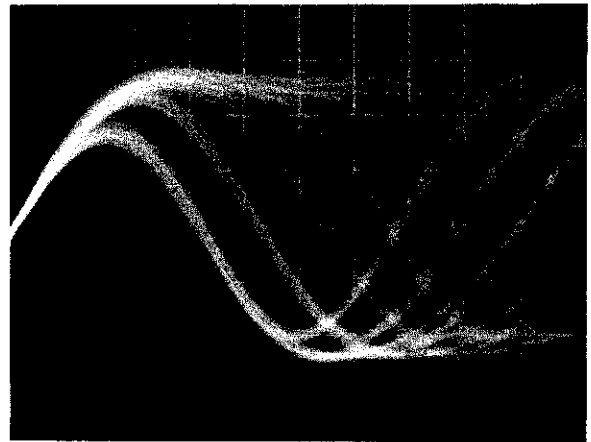
Fig. 12

### Adjustment Procedure (with R379 removed)

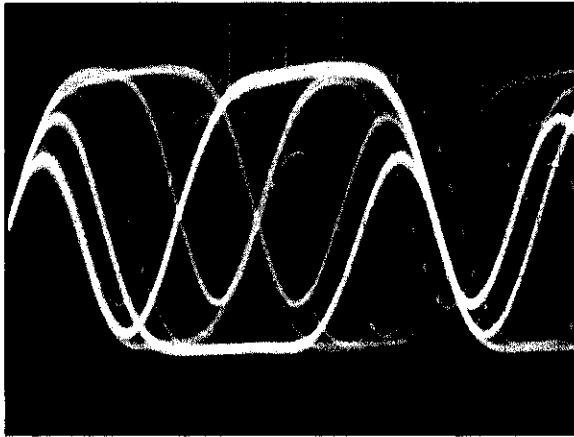
1. Remove R379 (but reconnect after completing adjustment).
2. Play tune TNO 7 in normal mode. (TYPE 3: TNO 23)
3. Check that the valley at the 11T section of the RF waveform is flat.
4. If out of adjustment, readjust to obtain a flat RF waveform. (See Fig. 13-18) Take care not to knock the pick-up with the screwdriver at this stage. (This kind of accident can result in loss of focus.)
5. Switch the power OFF and reconnect R379.
6. Apply "screw-lock" to the tangential adjustment screw.
7. After adjusting tangential skew, also adjust the grating.
8. If tangential skew is seriously out of adjustment, carriage stopping and run-away tend to occur in normal mode. In this case,
  - a) Switch to test mode,
  - b) Shift the pick-up to signal surface center using **[FF]** or **[TRACK Δ]** key.
  - c) Press the **[RPT]** key to close focus.
  - d) Press the **[V TRACK]** key to close tracking.
- e) Observe RFO in respect to VC, and turn the tangential adjustment screw to obtain a flat waveform at the 11T section.
- f) Repeat the adjustment resuming from step 2.



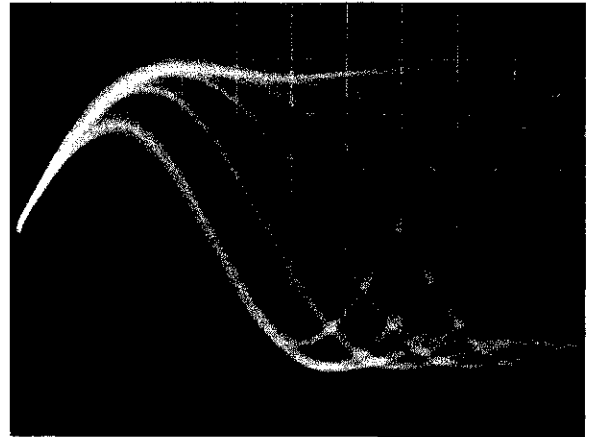
NG Fig. 13



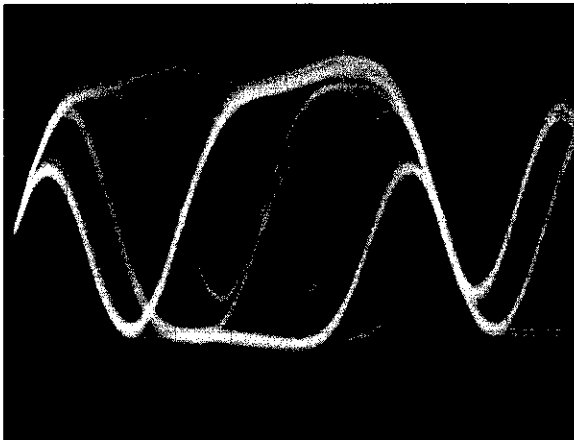
NG Fig. 14



OK Fig. 15

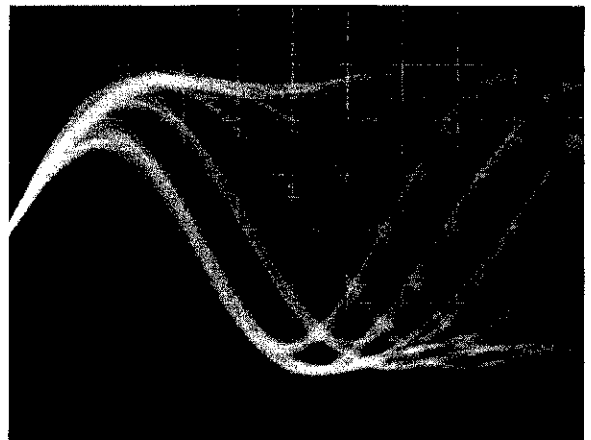


OK Fig. 16



NG Fig. 17

Play tune TNO 7 (TYPE4)

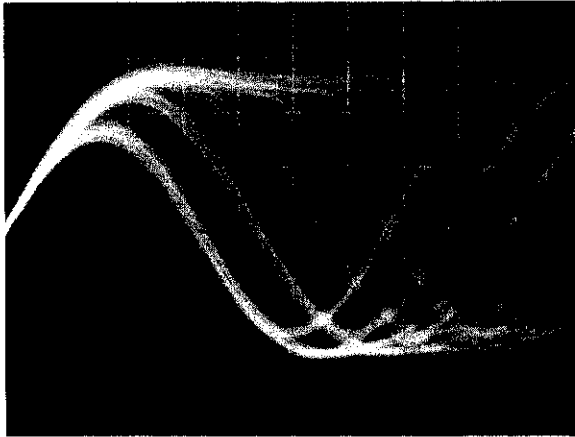


NG Fig. 18

Play tune TNO 12 (TYPE4)

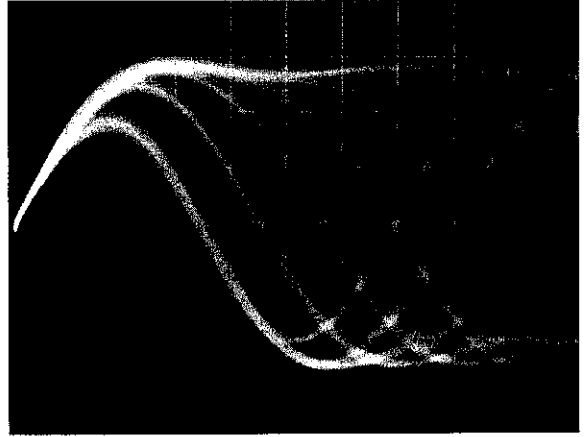
**Adjustment Procedure (without R379 removed)**

1. Play tune TNO 12 in normal mode. (TYPE 3: TNO 14)
2. Turn the tangential adjustment screw to obtain a good RF waveform eye pattern. Turn the adjustment screw both clockwise and counterclockwise to points where the eye pattern deteriorates, and take the midway point as the adjustment point. As a general guide, look for an overall clear waveform, and one of the diamond shapes in the eye pattern. The diamond shapes should appear in fine lines at the point of optimum adjustment. Take care not to knock the pick-up with the screwdriver at this stage. (This kind of accident can result in loss of focus.) (See Fig. 19-21)

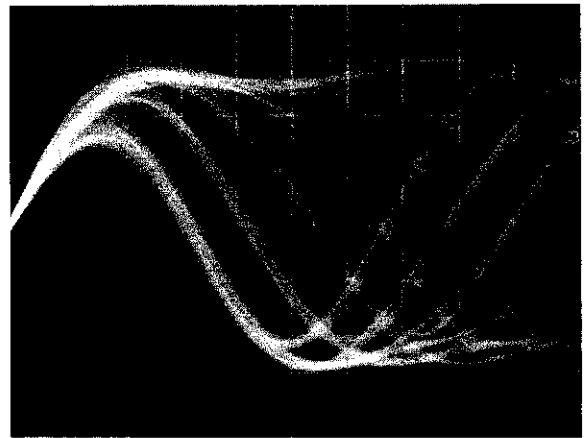


NG Fig. 19

3. Apply "screw-lock" to the tangential adjustment screw.
4. After adjusting tangential skew, also adjust the grating.



OK Fig. 20



NG Fig. 21

### 1.8 Grating Adjustment

- Purpose: The grating may need adjustment in a replaced pick-up assembly.
- Maladjustment symptoms: No disc playback; track jumping

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/ jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope, clock driver, grating adjustment filter (bandpass filter) (GGF-133)</li> <li>● AC millivoltmeter, two low-pass filters</li> <li>● TEY, E LPF output, F LPF output</li> <li>● SONY TYPE 4 (or TYPE 3) • Test mode</li> <li>● Pick-up grating adjustment hole</li> </ul> |
|--|---|

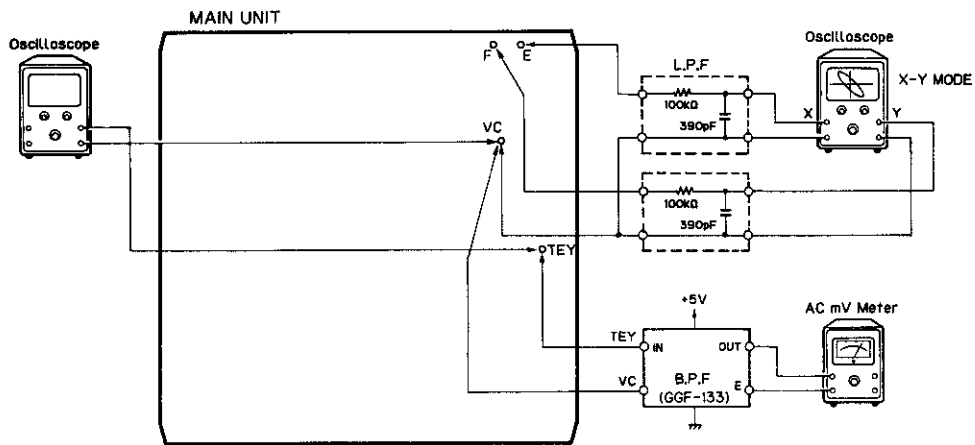


Fig. 22

#### Adjustment Procedure

1. Connect a low-pass filter (100k, 390p) to test points E, F, and VC as shown in the above diagram.
2. Switch regulator ON in test mode, and load a disc.
3. Press the **[RPT]** key to close focus.
4. Press the **[V TRACK]** key to close tracking.
5. Using the **[FF]** or **[TRACK Δ]** key, move the pick-up to about the center of the signal surface (tune TNO 6). (TYPE 3: TNO 7)
6. Press the **[DISC]** key to open tracking.
7. While monitoring the TEY filter output by AC millivoltmeter, turn the grating adjustment hole slowly. The AC voltage increases and decreases while turning the screw. Search for the minimum voltage level. (This corresponds to the position where the grating is on a track, and is referred to as the null point.)
8. Then while monitoring TEY by oscilloscope, turn the driver slowly clockwise from the null point (as seen from under the pick-up) until the first waveform peak amplitude is reached. (See Fig. 24-29)



9. With the E low-pass filter output connected to the X axis of the oscilloscope, and the F low-pass filter output connected to the Y axis, apply an input in AC mode and observe the Lissajous figure.
10. Using the driver, adjust the Lissajous figure to a single line (or as close as possible).
11. Switch regulator OFF and remove the filters.

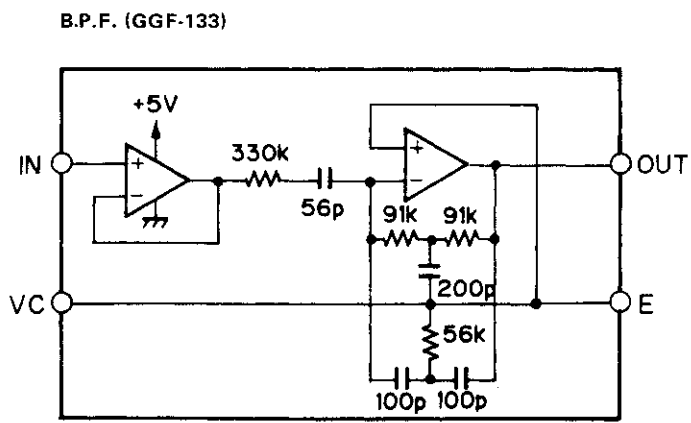


Fig. 23

TEY waveform 10ms/div, 500mV/div

Null Point

Lissajous figure (AC input)  
Horizontal axis E 20mV/div  
Vertical axis F 20mV/div

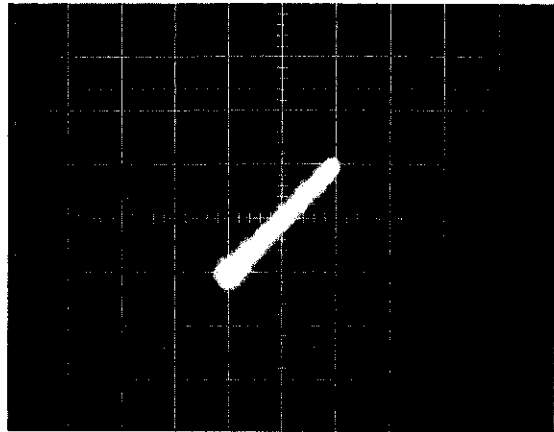
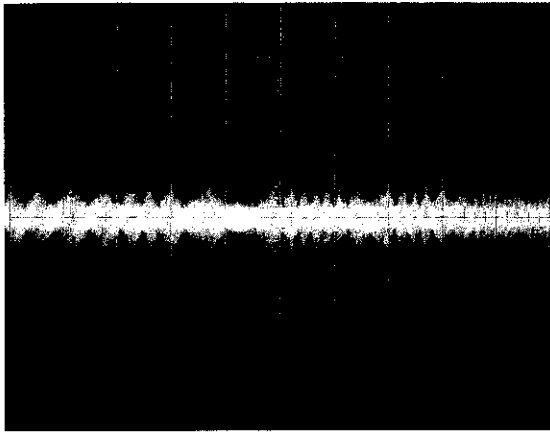


Fig. 24

Fig. 25



"Rough" adjustment

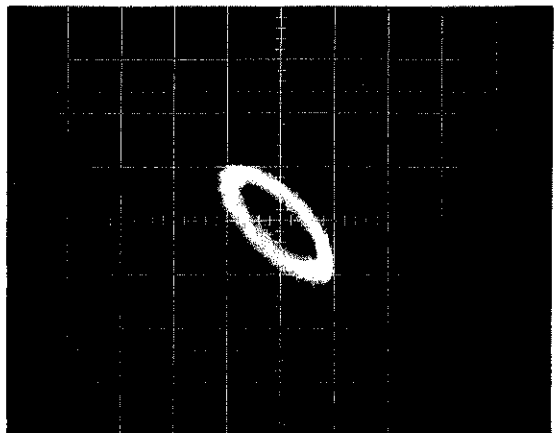
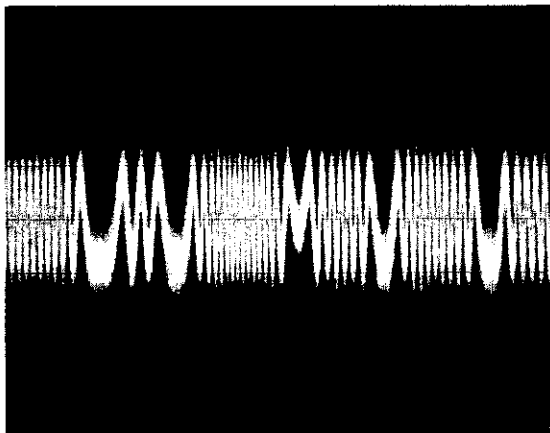


Fig. 26

Fig. 27



Final adjustment

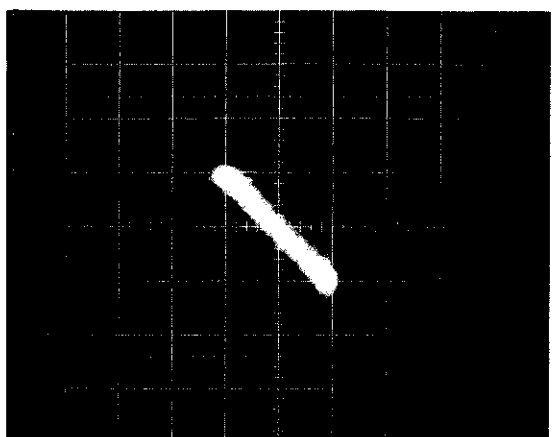
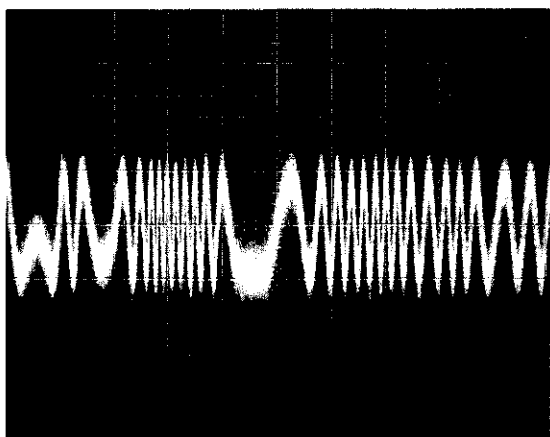


Fig. 28

Fig. 29

## 1.9 Focus Bias Adjustment

- Purpose: To adjust the focus servo bias to an optimum value
- Maladjustment symptoms: Focus closing difficulty, poor playability

- |   |   |
|---|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● RFO</li> <li>● SONY TYPE 4 (or TYPE 3) • Normal mode</li> <li>● VR352-1 (FEB)</li> </ul> |
|---|---|

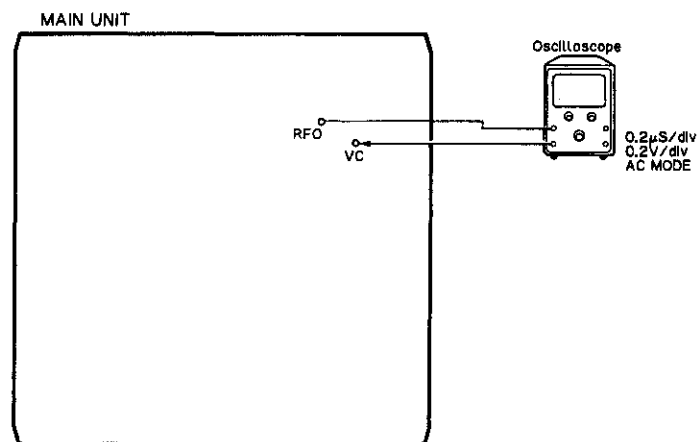
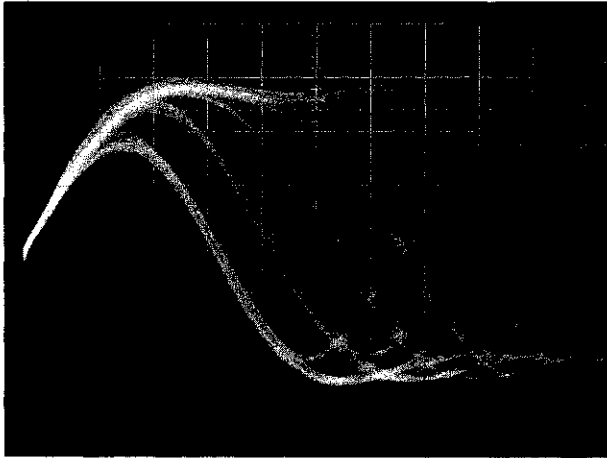


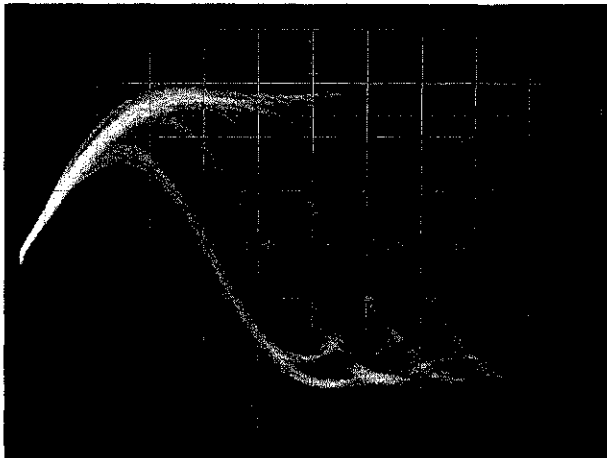
Fig. 30

### Adjustment Procedure

1. Play tune TNO 12 in normal mode. (TYPE 3: TNO 14)
2. Observe RFO in respect to VC in the oscilloscope, and adjust VR352-1 (FEB) to obtain maximum RF and optimum eye pattern. (See Fig. 31 and 32)



OK Fig. 31



0.2 $\mu$ s/div.  
0.2V/div.  
AC Mode

Before adjustment

Fig. 32

### 1.10 Focus Servo Loop Gain Adjustment

- Purpose: To adjust the focus servo loop gain to an optimum value
- Maladjustment symptoms: Poor playability, reduced resistance to vibration, focus closure fails readily

- |   |   |
|---|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscillator, gain adjustment filter (GGF-065), dual meter milli-voltmeter</li> <li>● FEX, FEY</li> <li>● SONY TYPE 4 (or TYPE 3) • Normal mode</li> <li>● VR351-3 (FG)</li> </ul> |
|---|---|

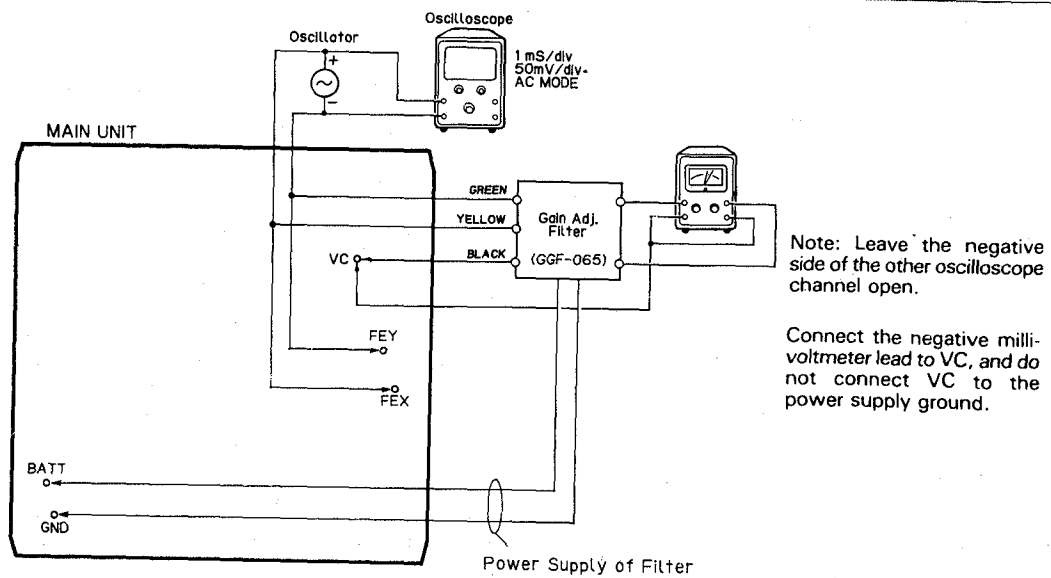


Fig. 33

#### Adjustment Procedure

1. After checking that the power is OFF, connect the gain adjustment filter and measuring equipment as shown in the above diagram.
2. Play tune TNO 12 in normal mode. (TYPE 3: TNO 14)
3. Set the oscillator to 1kHz, and observe the FEX/FEY output in the oscilloscope. Adjust the oscillator output to obtain a FEX/FEY output of 100mVp-p.
4. Adjust VR351-3 (FG) to obtain a milli-voltmeter difference of  $0 \pm 0.5\text{dB}$ .

### 1.11 Tracking Servo Loop Gain Adjustment

- Purpose: To adjust the tracking servo loop gain to an optimum value
- Maladjustment symptoms: Poor playability, reduced resistance to vibration

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/ jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscillator, gain adjustment filter (GGF-065), dual meter milli-voltmeter</li> <li>● TEX, TEY</li> <li>● SONY TYPE 4 (or TYPE 3) • Normal mode</li> <li>● VR351-2 (TG)</li> </ul> |
|--|---|

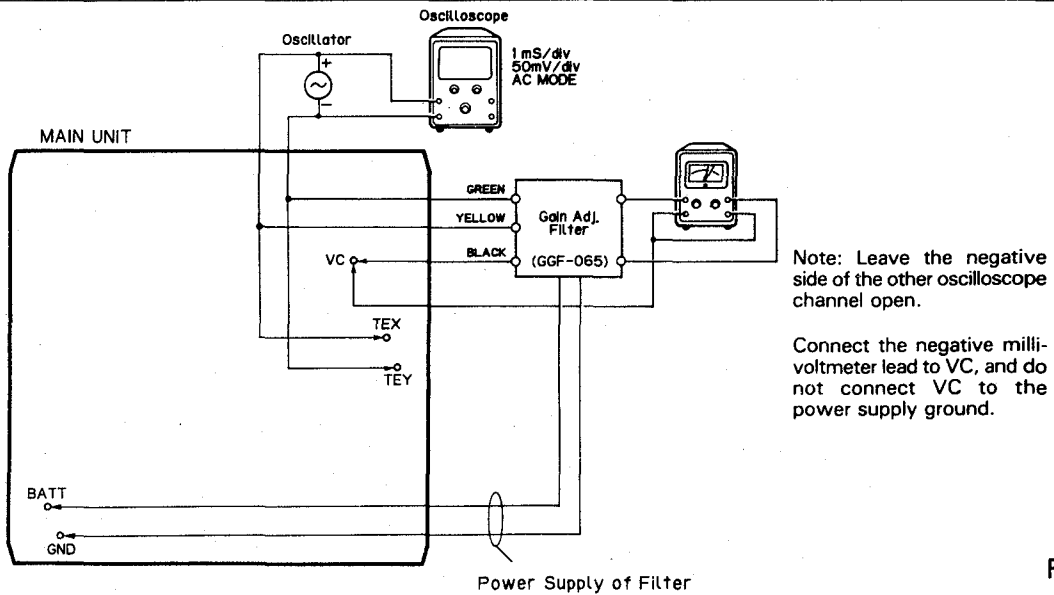


Fig. 34

#### Adjustment Procedure

1. After checking that the power is OFF, connect the gain adjustment filter and measuring equipment as shown in the above diagram.
2. Play tune TNO 12 in normal mode. (TYPE 3: TNO 14)
3. Set the oscillator to 1.4kHz, and observe the TEX/TEY output in the oscilloscope. Adjust the oscillator output to obtain a TEX/TEY output of 100mVp-p.
4. Adjust VR351-2 (TG) to obtain a milli-voltmeter difference of  $0 \pm 0.5\text{dB}$ .

1.12 TE Offset Adjustment - II

<ul style="list-style-type: none"> <li>● Purpose: To adjust the electrical offset of the tracking servo to zero.</li> <li>● Maladjustment symptoms: Search times too long, carriage run-away</li> </ul>	
<ul style="list-style-type: none"> <li>● Measuring equipment/ jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul>	<ul style="list-style-type: none"> <li>● DC voltmeter</li> <li>● TAO low-pass filter output</li> <li>● Empty magazine</li> <li>● VR352-2</li> <li>● Test mode</li> </ul>
<p><b>Adjustment Procedure</b></p> <p>Same as for TE offset adjustment - I, but with the DC voltage of the TAO LPF output adjusted to <math>0 \pm 50\text{mV}</math>.                  The purpose of this additional adjustment is to correct any deviations generated when carrying out the tracking balance and tracking servo loop gain adjustments after completing TE offset adjustment - I.</p>	

1.13 Tracking Balance Adjustment - II

<ul style="list-style-type: none"> <li>● Purpose: To adjust the tracking servo offset to zero.</li> <li>● Maladjustment symptoms: Search times too long, poor playability, carriage run-away</li> </ul>	
<ul style="list-style-type: none"> <li>● Measuring equipment/ jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul>	<ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● TEY low-pass filter output</li> <li>● SONY TYPE 4 (or TYPE 3)</li> <li>● VR351-1</li> <li>● Test mode</li> </ul>
<p><b>Adjustment Procedure</b></p> <p>Steps 1 thru 5 same as tracking balance adjustment-I.                  6. Check that the level difference between the positive and negative amplitudes of the TEY signal is within 5% (See Fig. 9-11). If greater than 5%, adjust with VR351-1.                  7. If further adjustment was necessary in step 6, repeat TE offset adjustment -II.</p>	

### 2. BLOCK DIAGRAM

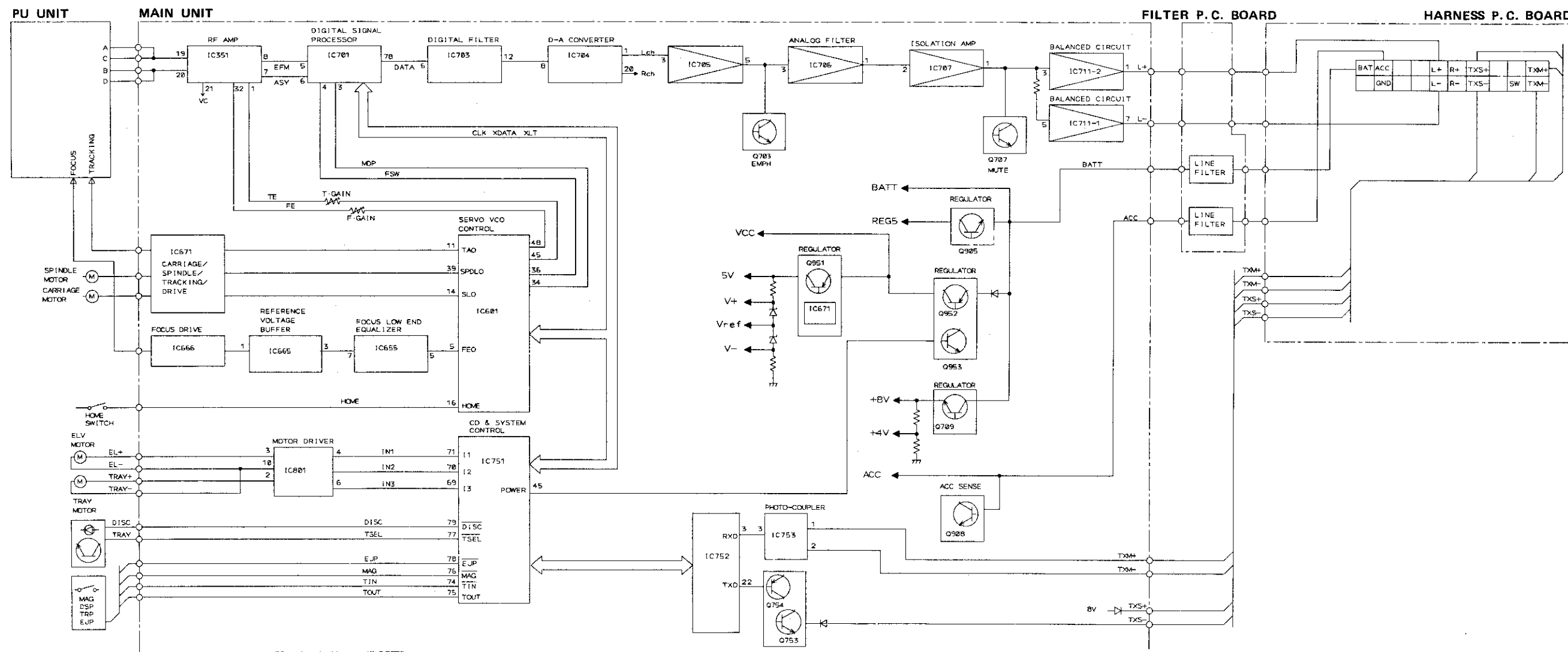
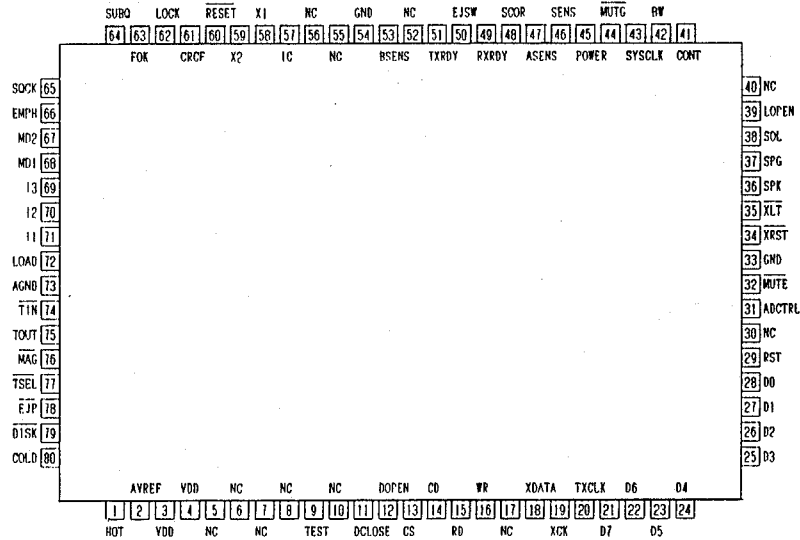


Fig. 35



● ICs

IC751:PD4337A



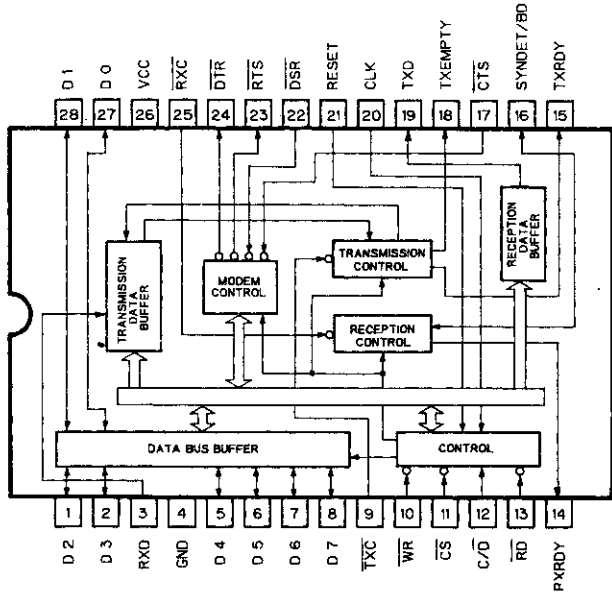
● Pin Functions (PD4337A)

Pin	Pin name	I/O	Output Format	Function
1	HOT	input		High temperature detector
2	AVREF			A/D reference voltage
3	VDD			VDD
4	VDD			VDD
5-8	NC			
9	TEST	input		Unit check mode
10	NC			
11	DCLOSE	input		Door close sense input
12	DOPEN	input		Door open sense input
13	CS	output	C	Chip select for IC752
14	CD	output	C	Command data
15	RD	output	C	Read signal output
16	WR	output	C	Write signal output
17	NC			
18	XDATA	output	C	LSI data
19	XCK	output	C	LSI clock
20	TXCLK	output	C	Transmission clock for IC752
21	D7	input/ output	C	Data for IC752
28	D0			
29	RST	output	NH	Reset output for IC752
30, 52	NC			
31	ADCTRL	output	NH	AVref control output
32	MUTE	output	NH	Line mute output
33	GND			
34	XRST	output	NH	LSI reset
35	XLT	output	NH	LSI data latch
36	SPK	output	NH	Spindle kick gain switching
37	SPG	output	NH	Spindle gain switching

Pin	Pin name	I/O	Output Format	Function
38	SOL	output	C	Door open solenoid output
39	LOPEN	output	C	Door open LED output
40	NC			
41	CONT	output	C	Linear driver ON/OFF control output
42	BW	output	C	Spindle drive circuit range switching
43	SYSCLK	output	C	System clock output for IC752
44	MUTG	output	C	DSP mute output
45	POWER	output	C	Regulator control output
46	SENS	input		CD LSI internal status monitor input
47	ASENS	input		ACC power supply sensor input
48	SCOR	input		Sub-code synchronization input
49	RXRDY	input		Reception request input pin
50	EJSW	input		Eject switch input
51	TXRDY	input/output	C	Transmission request input pin
53	BSENS			Back up power supply sensor input
54	GND			
55, 56	NC			
57	IC			Connect to GND
58	X1	input		Oscillator input
59	X2	output		Oscillator output
60	RESET			Reset
61	CRCF	input		CR check input
62	LOCK	input		Spindle lock monitor
63	FOK	input		Focus OK
64	SUBQ	input		Sub-code data input
65	SQCK	output	NH	Sub-code clock
66	EMPH	output	NH	Emphasis selector output
67	MD2	output	NH	IC701 mode control. Digital output ON/OFF
68	MD1	output	NH	IC701 mode control. Digital output ON/OFF
69	I3			
70	I	output	NH	Loading motor driver control output
71	I1			
72	LOAD	output	NH	CD mechanism power supply on/off
73	AGND			A/D converter GND
74	TIN	input		Tray position detector switch 1
75	TOUT	input		Tray position detector switch 2
76	MAG	input		Magazine lock switch input
77	TSEL	input		Tray position detector photosensor
78	EJP			Eject position switch
79	DISK			Disc detector input
80	COLD			Low temperature detector

Output Format	Meaning
C	C-MOS
NH	High resistivity N channel open drain

IC752 : MSM82C51A-2GS



### 3. CONNECTOR FUNCTION DESCRIPTION

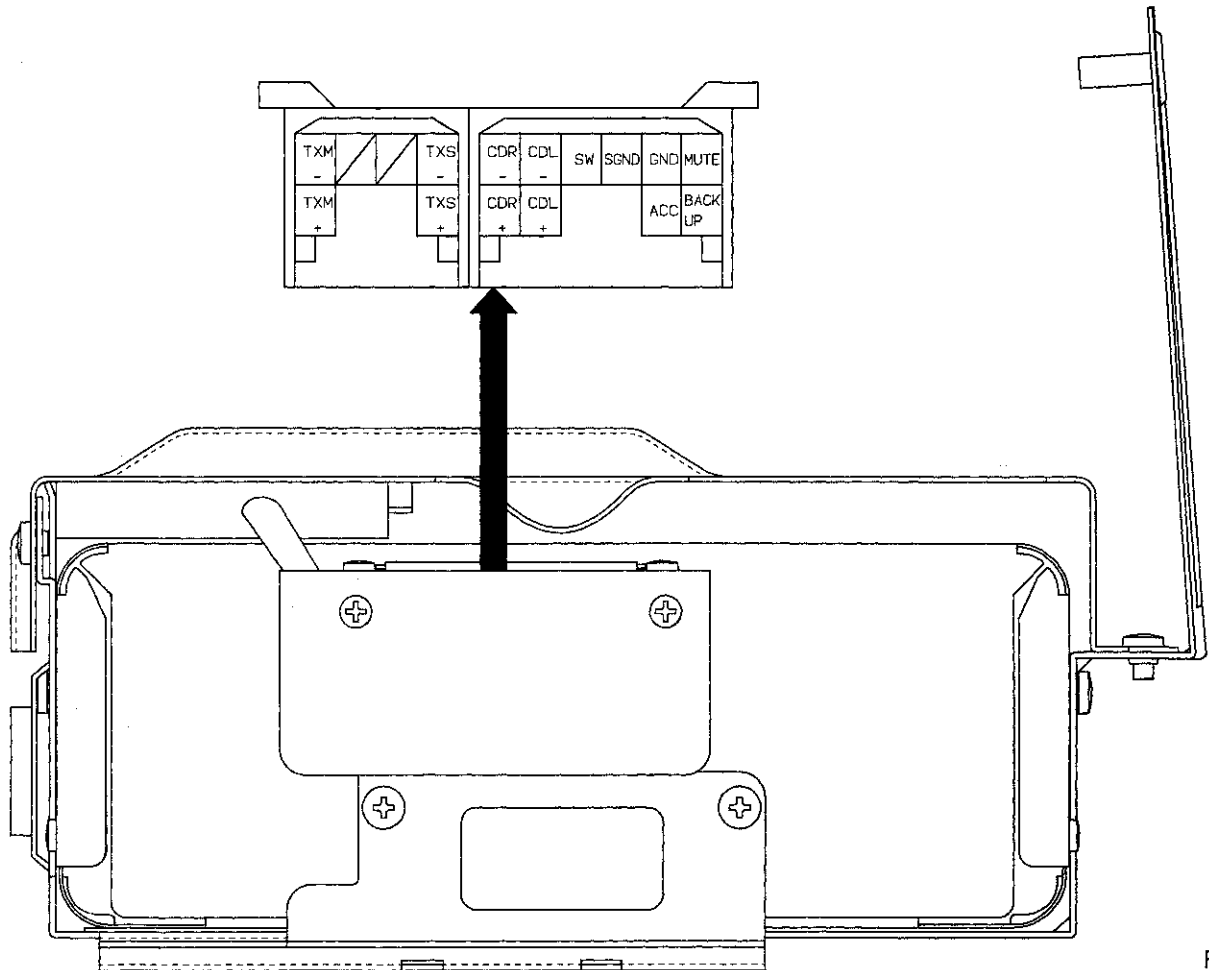
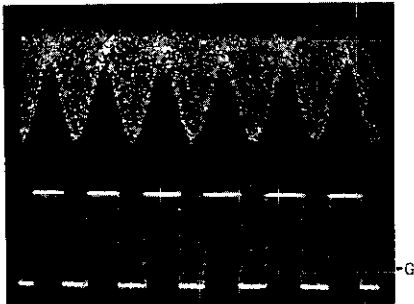
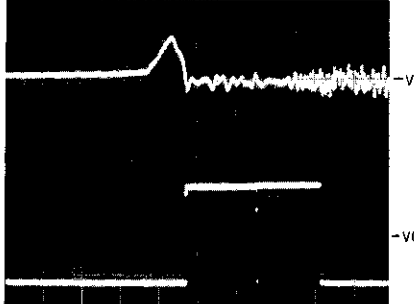
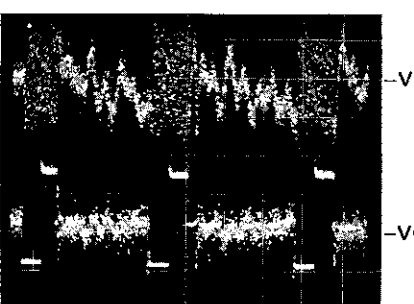
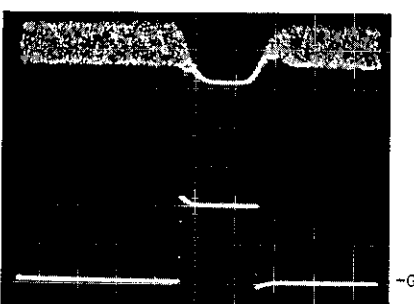
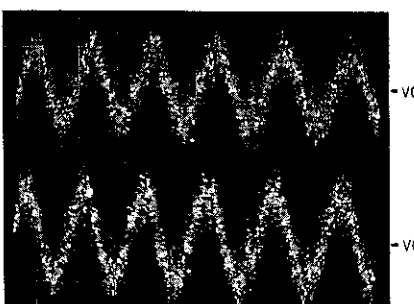
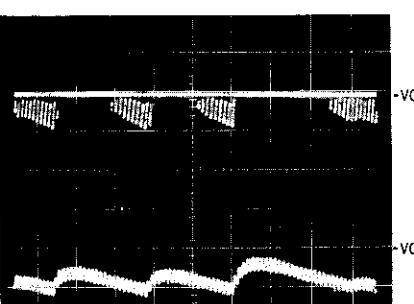
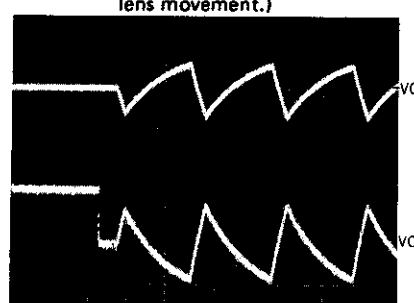
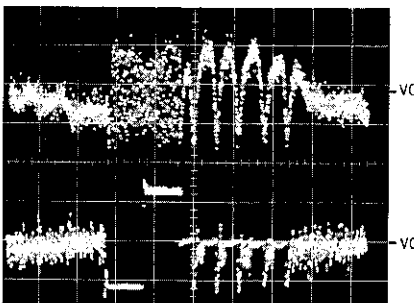
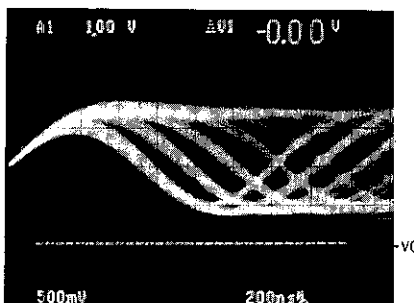
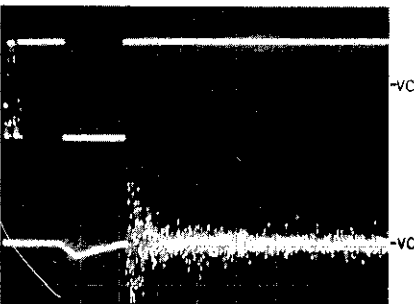
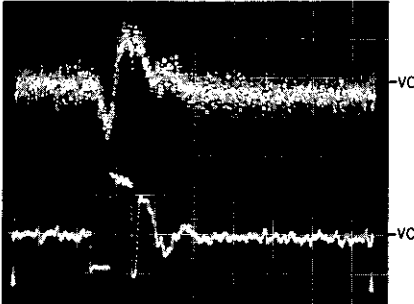
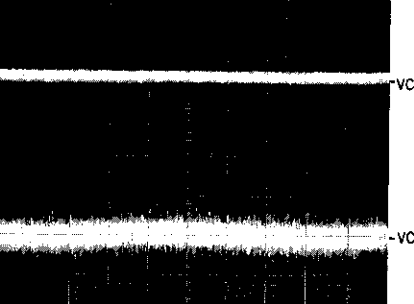


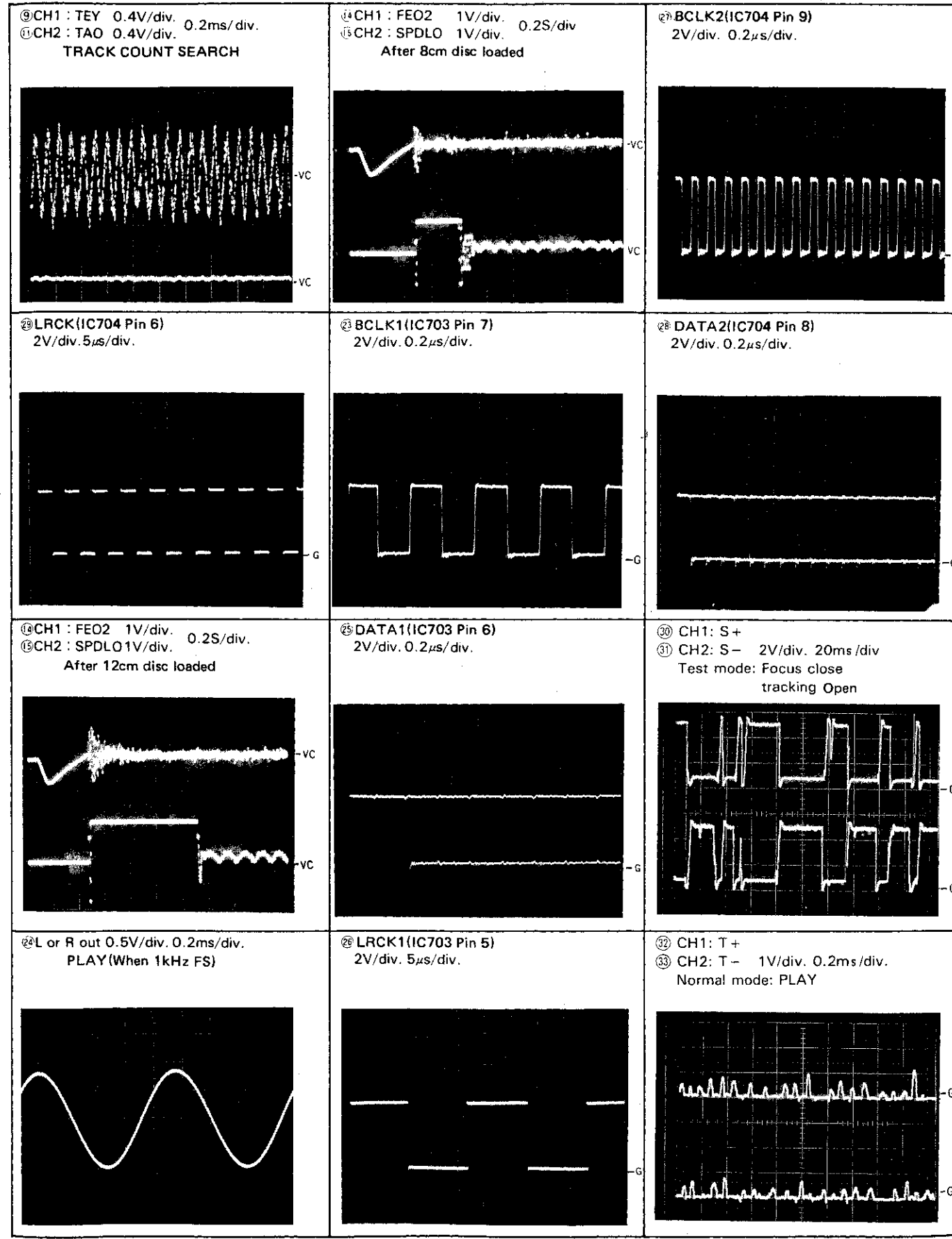
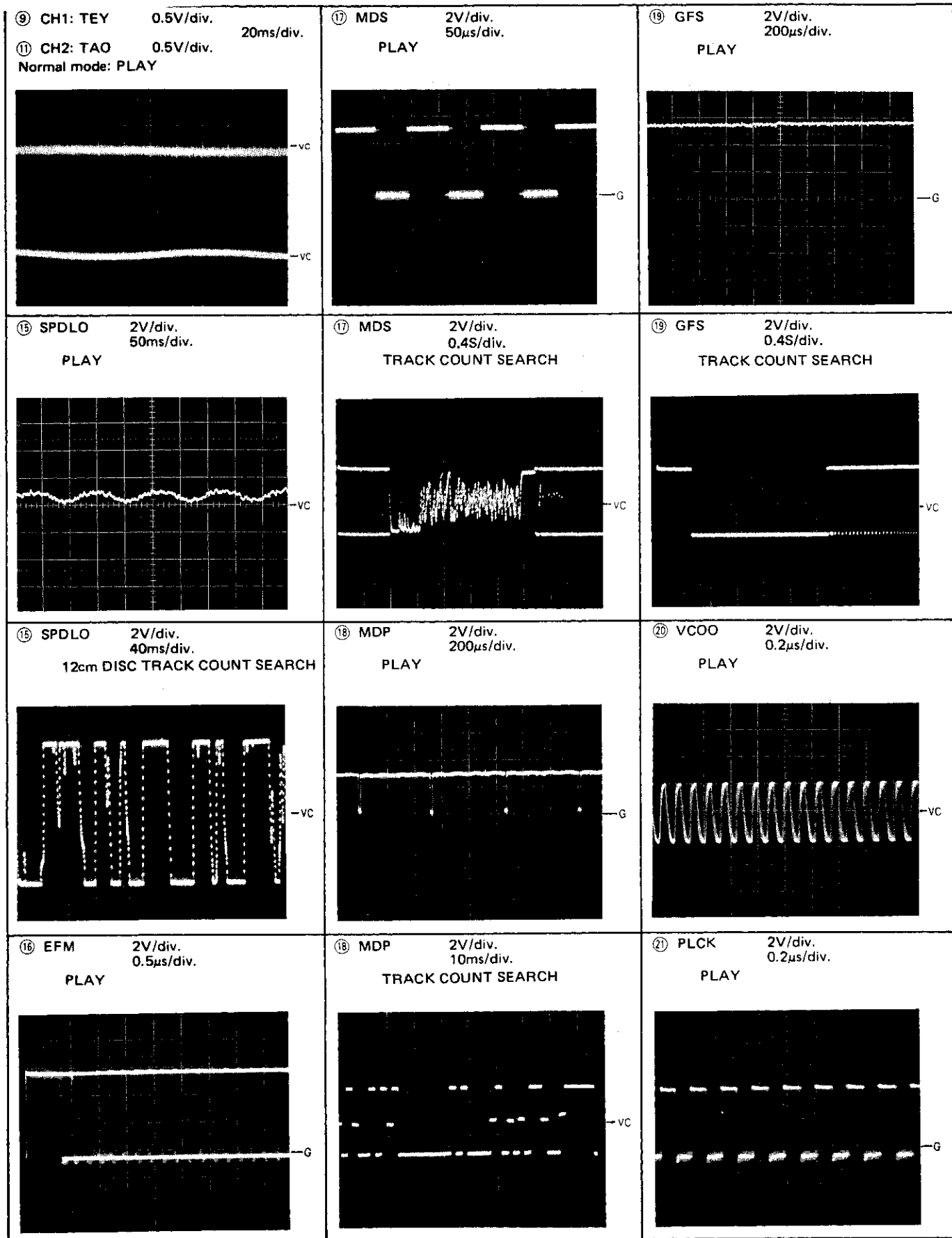
Fig. 36

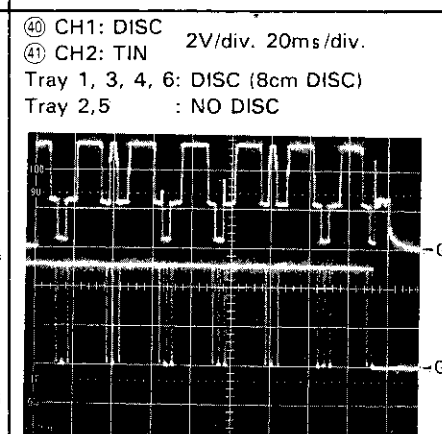
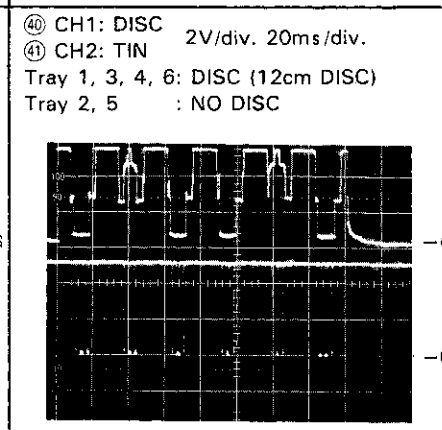
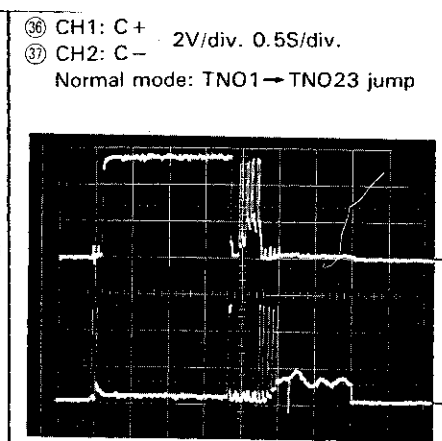
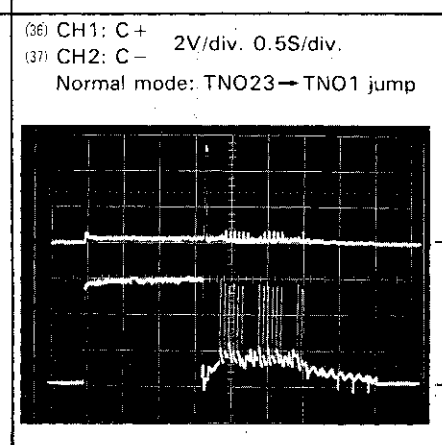
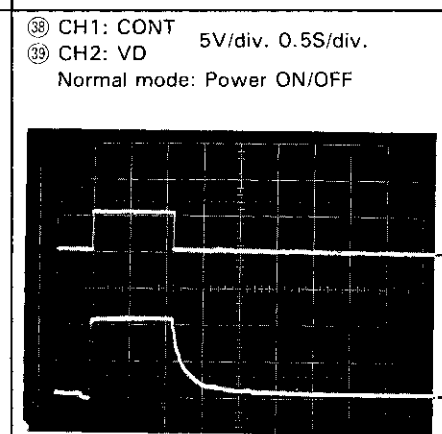
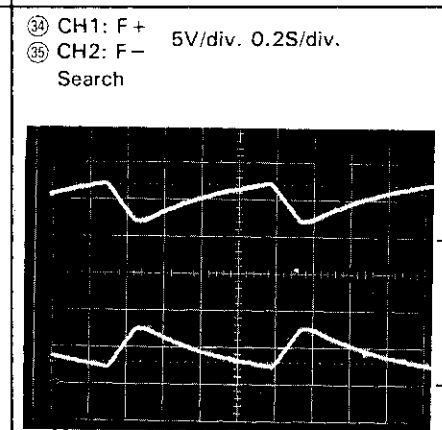
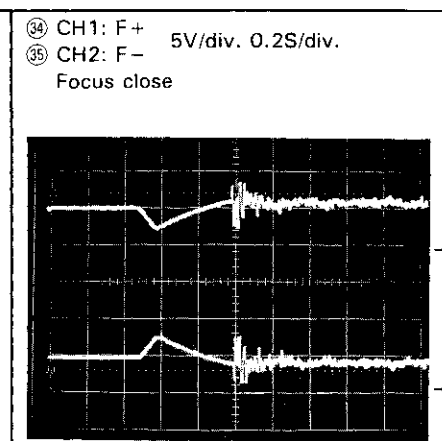
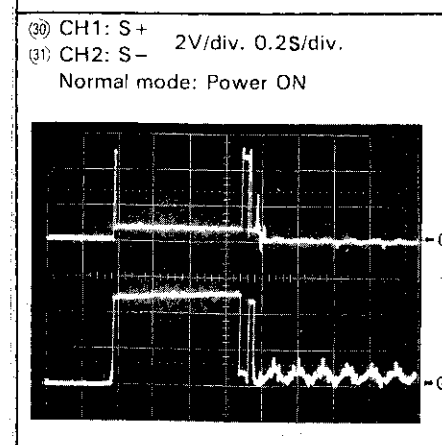
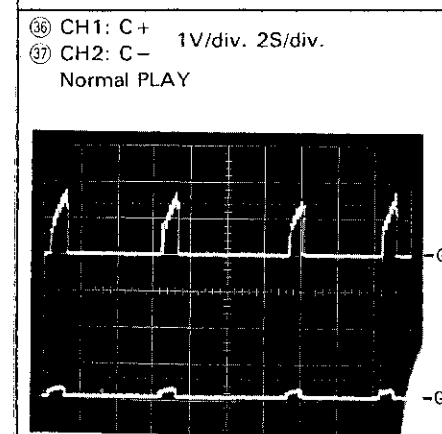
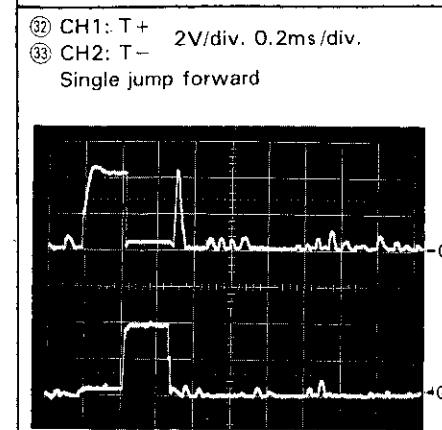
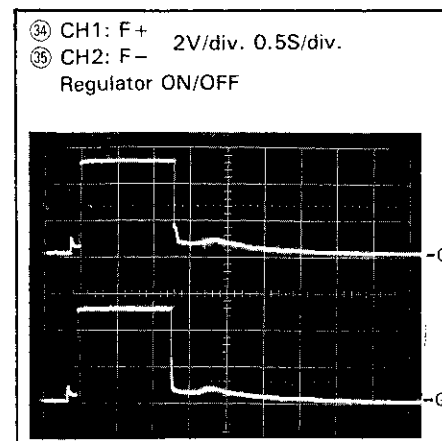
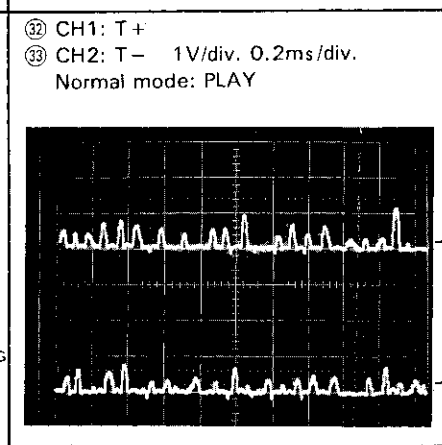
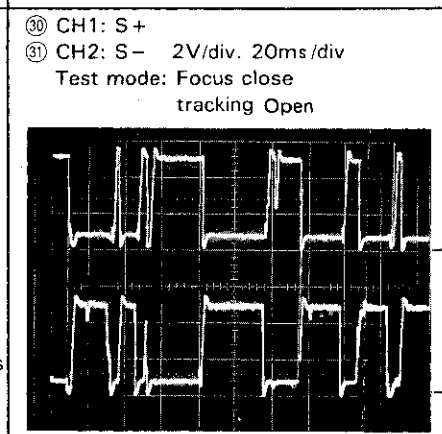
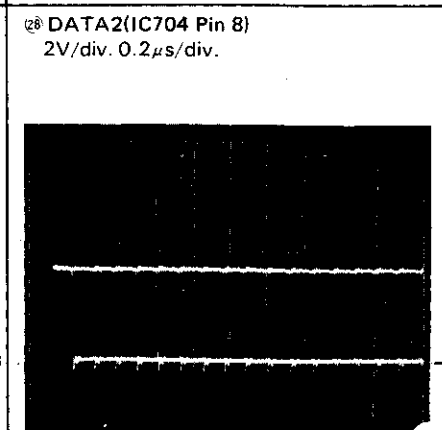
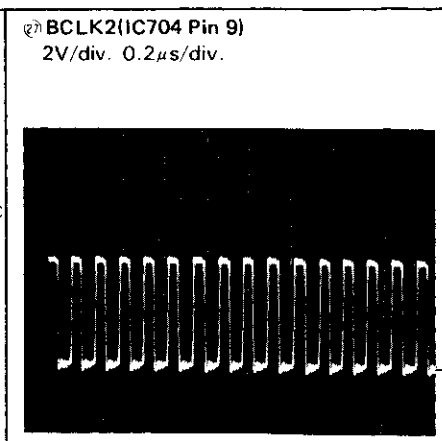
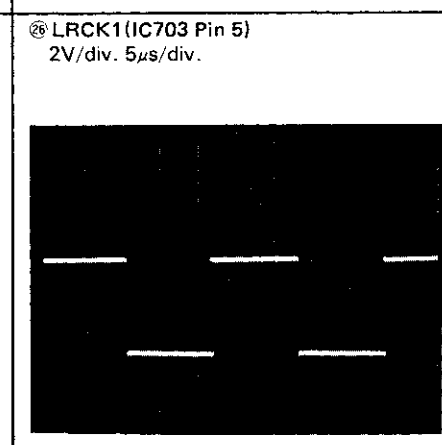
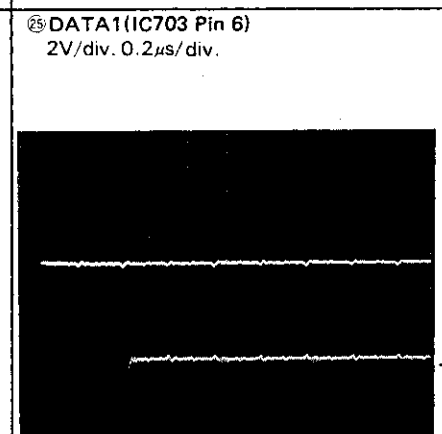
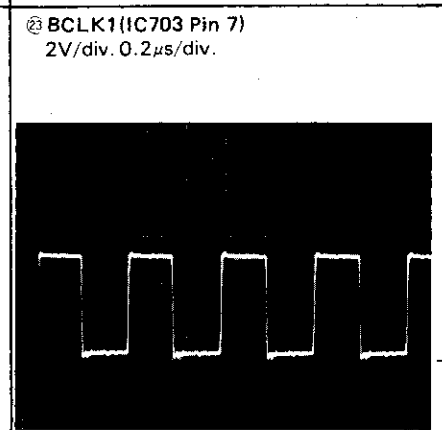
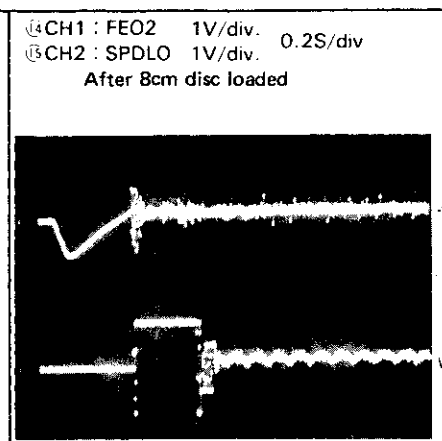
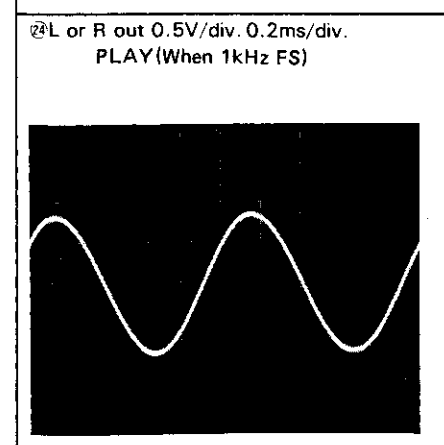
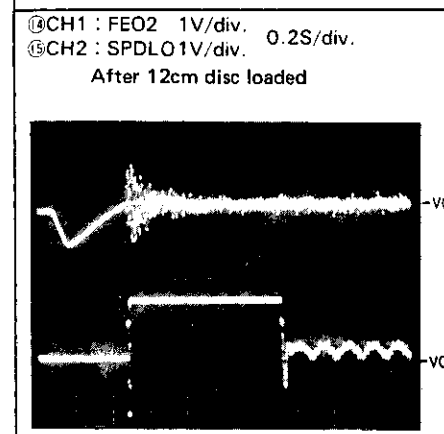
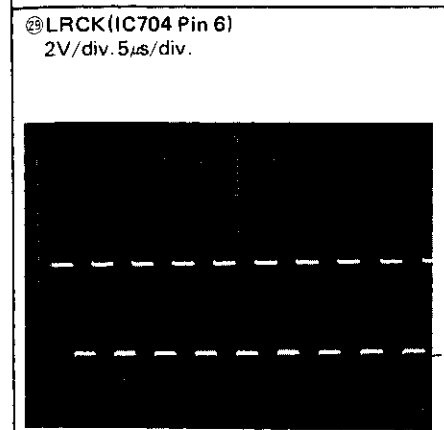
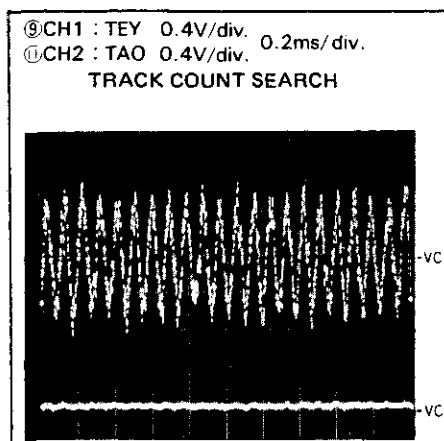
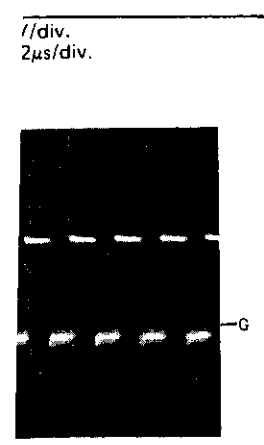
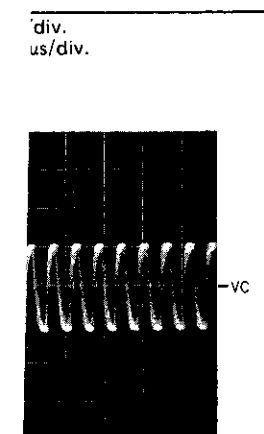
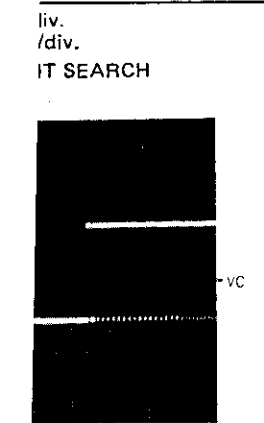
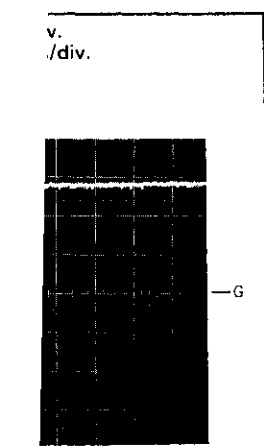
Note: 1. The encircled numbers denote measuring points in the circuit diagram.  
 2. Reference voltage

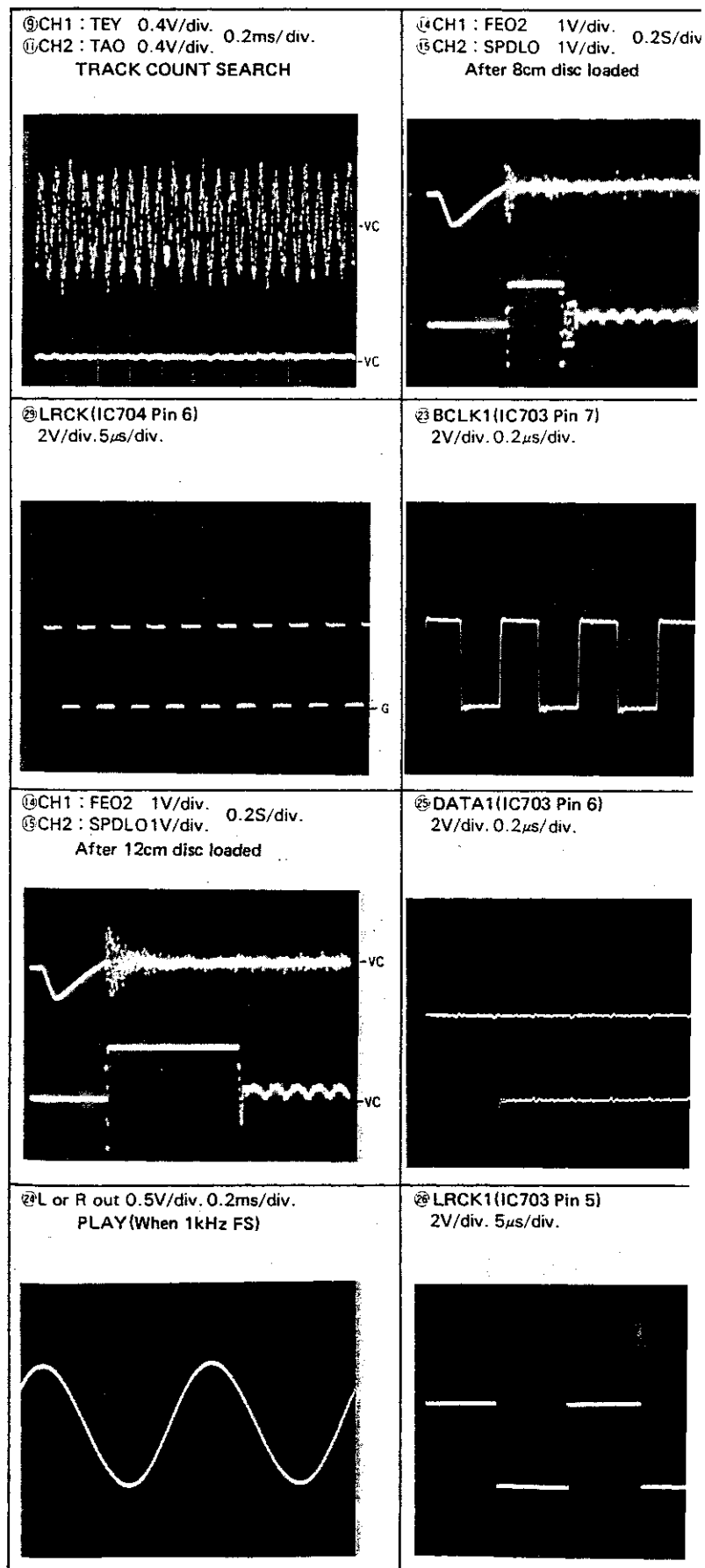
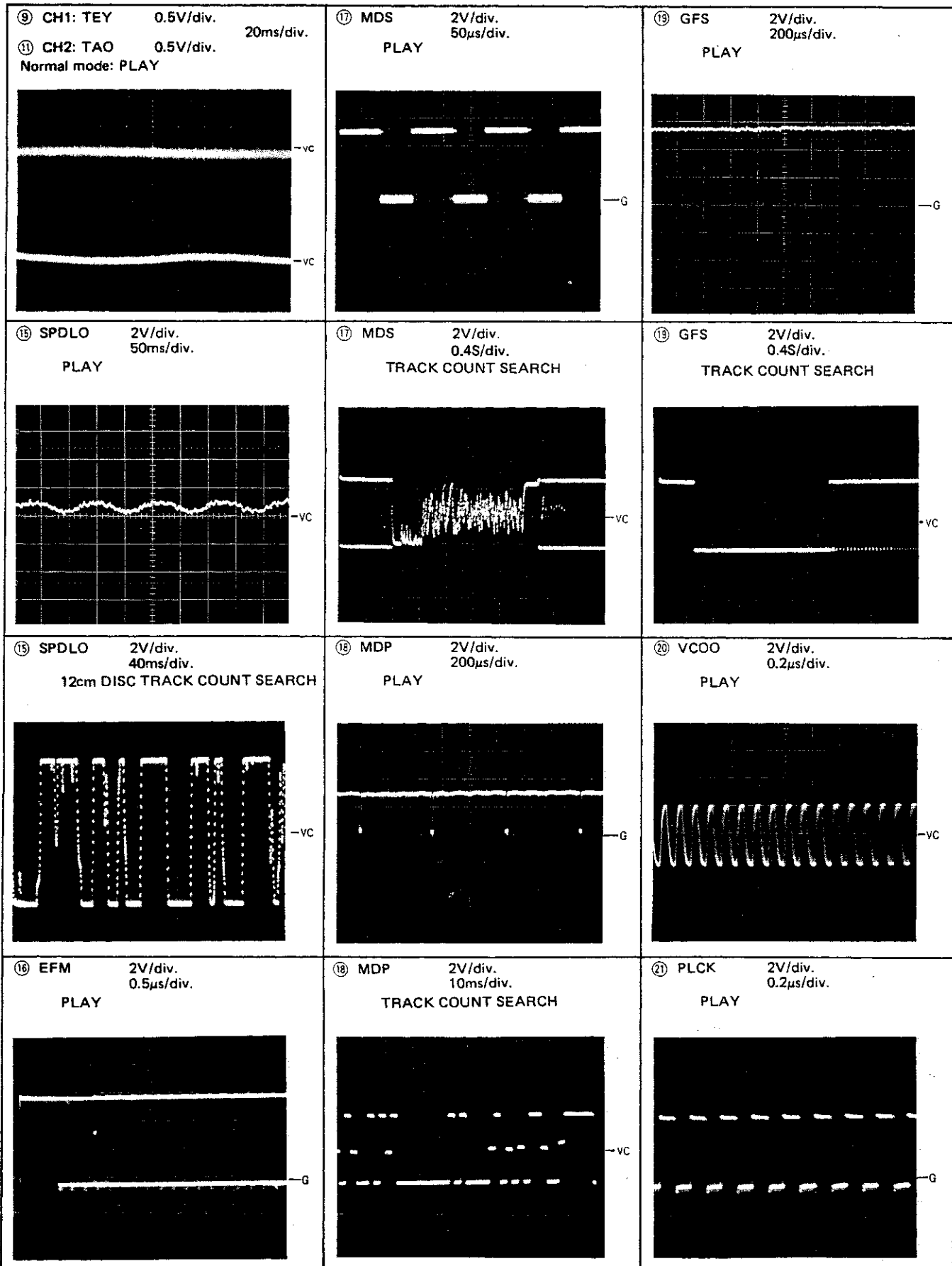
G: GND VC: Pin 21 of CXA1081Q (2.5V)

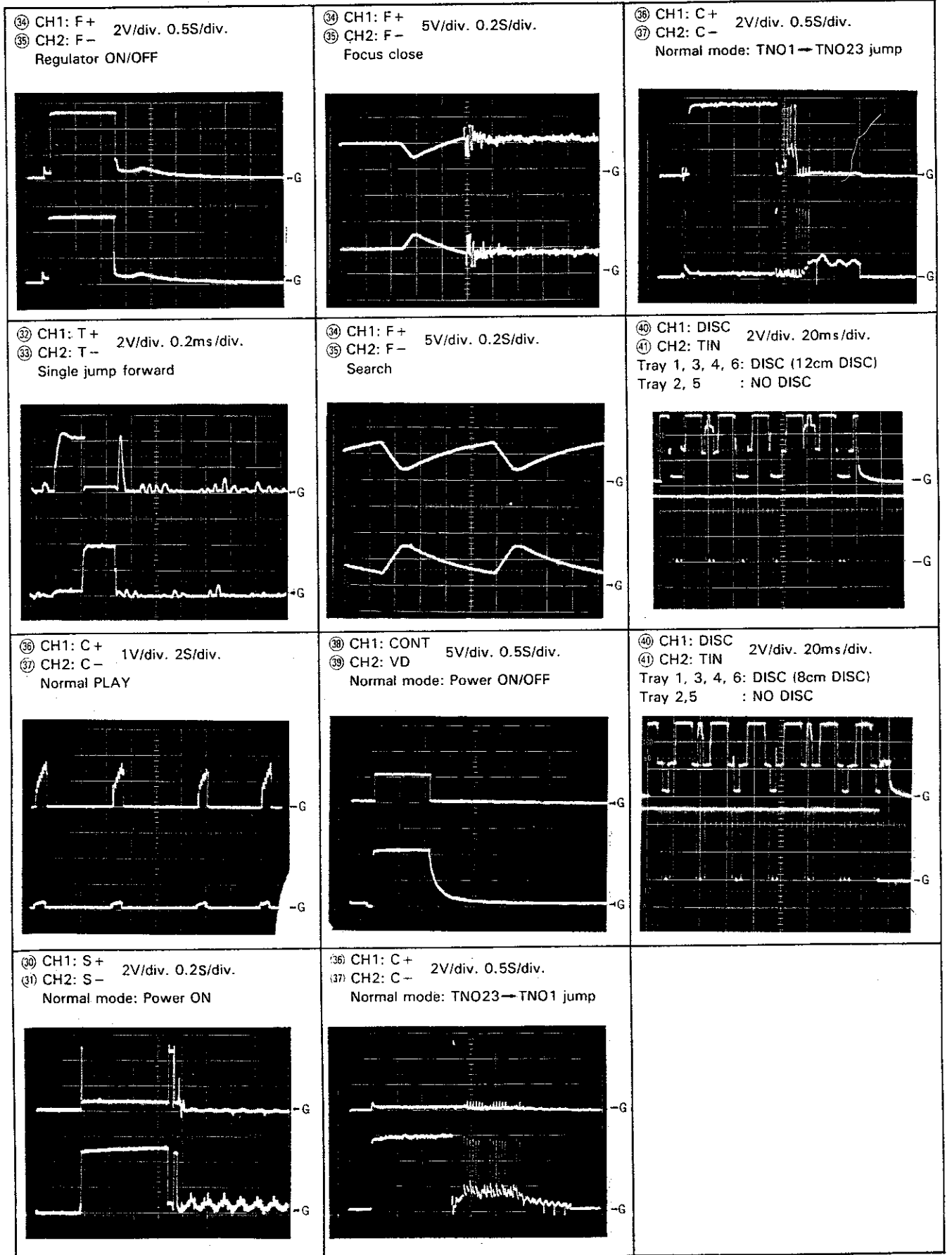
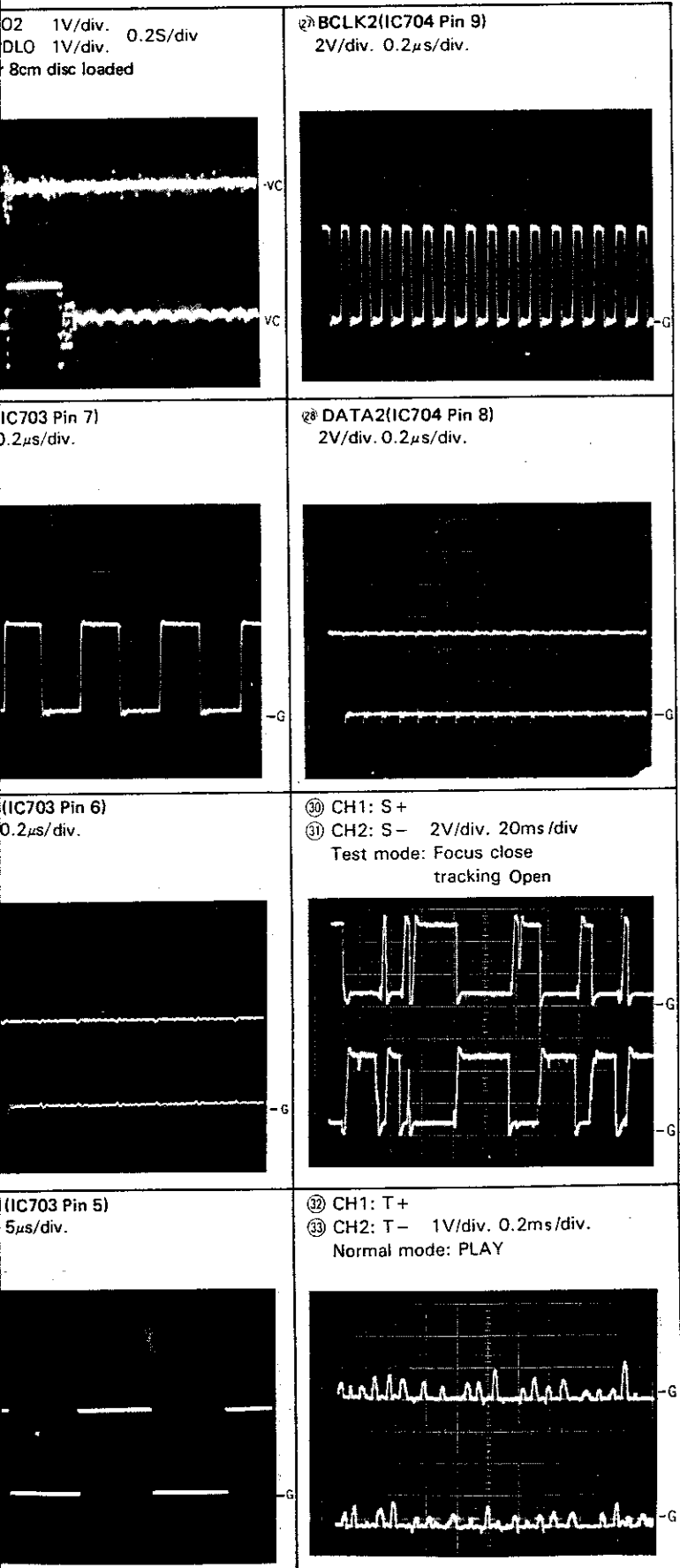
● **Wave Forms**

<p>① CH1: RFO 0.4V/div. 0.4ms/div.                  ② CH2: MIRR 2V/div.                  Test mode: Tracking open</p> 	<p>⑦ CH1: FEY 1V/div. 4ms/div.                  ⑧ CH2: SENS 2V/div.                  Normal mode: Focus close (The lens moves DOWN → UP)</p> 	<p>⑨ CH1: TEY 0.4V/div. 4ms/div.                  ⑩ CH2: TAO 0.4V/div.                  Normal mode: Track search (80 track jump)</p> 
<p>① CH1: RFO 1V/div. 0.4ms/div.                  ③ CH2: DFCT 2V/div.                  Normal mode: The defect part passes 800μm.</p> 	<p>⑨ CH1: TEY 0.4V/div. 0.4ms/div.                  ⑩ CH2: TZC 0.4V/div.                  Test mode: Tracking open</p> 	<p>⑫ CH1: SLO 0.4V/div. 2S/div.                  ⑬ CH2: ATSC 0.02V/div.                  Normal mode: PLAY</p> 
<p>④ CH1: FEO 0.2V/div. 0.4S/div.                  ⑤ CH2: Pin 7 of CXA1082BQ 0.1V/div.                  Test mode: Connect the FOK2 to GND. Focus search is performed. (CH1 is the same phase as the lens movement.)</p> 	<p>⑨ CH1: TEY 0.4V/div. 2ms/div.                  ⑪ CH2: TAO 0.4V/div.                  Normal mode: Brake wave form when track search is performed.</p> 	<p>① RFO 0.5V/div. 200ns/div.                  Normal mode: PLAY</p> 
<p>⑥ CH1: FOK2 2V/div. 0.2S/div.                  ④ CH2: FEO 0.4V/div.                  Normal mode: Focus close</p> 	<p>⑨ CH1: TEY 0.4V/div. 0.4ms/div.                  ⑪ CH2: TAO 0.4V/div.                  Test mode: Single jump</p> 	<p>⑦ CH1: FEY 0.5V/div. 20ms/div.                  ⑭ CH2: FEO2 0.5V/div.                  Normal mode: PLAY</p> 



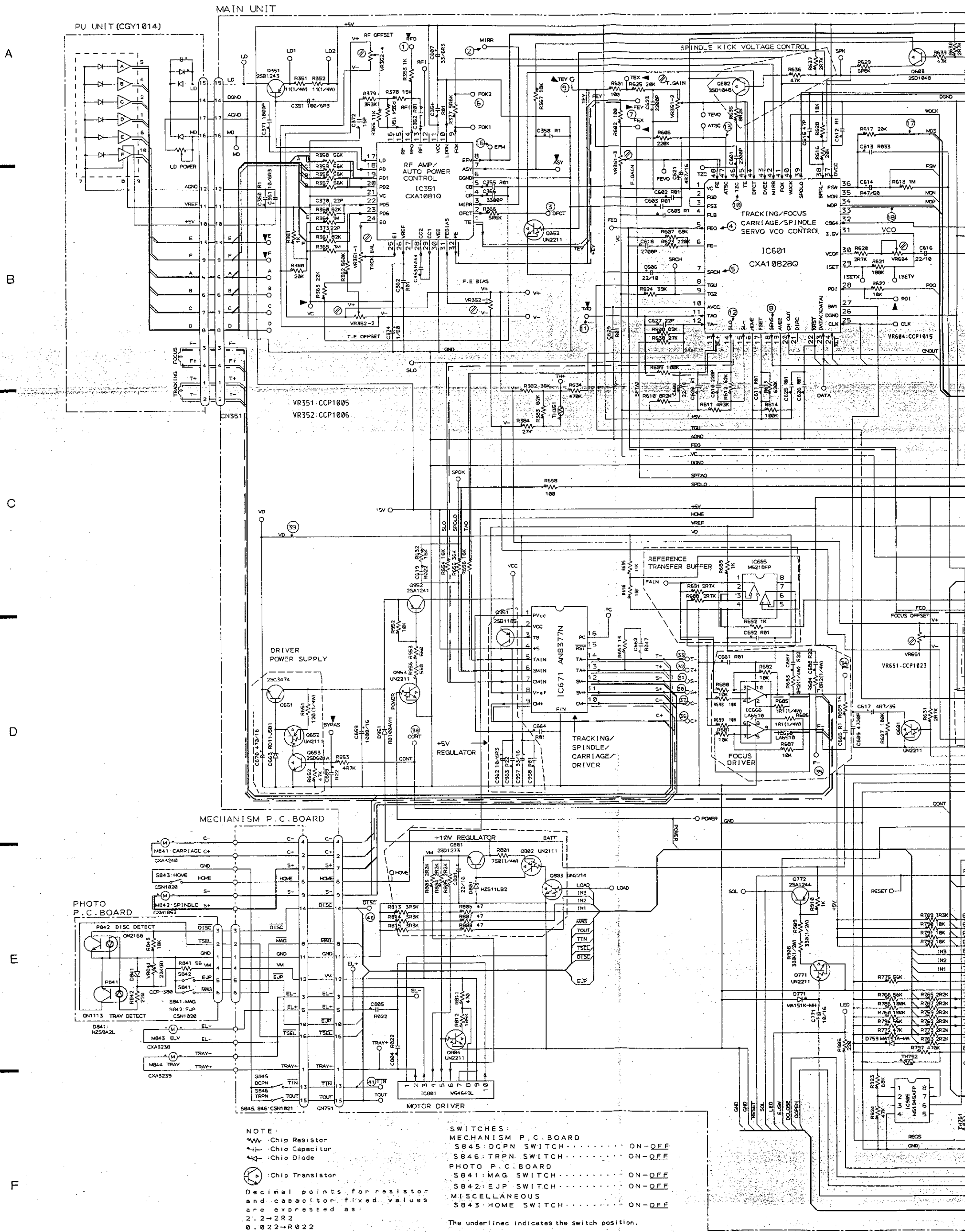








4. SCHEMATIC CIRCUIT DIAGRAM (1)

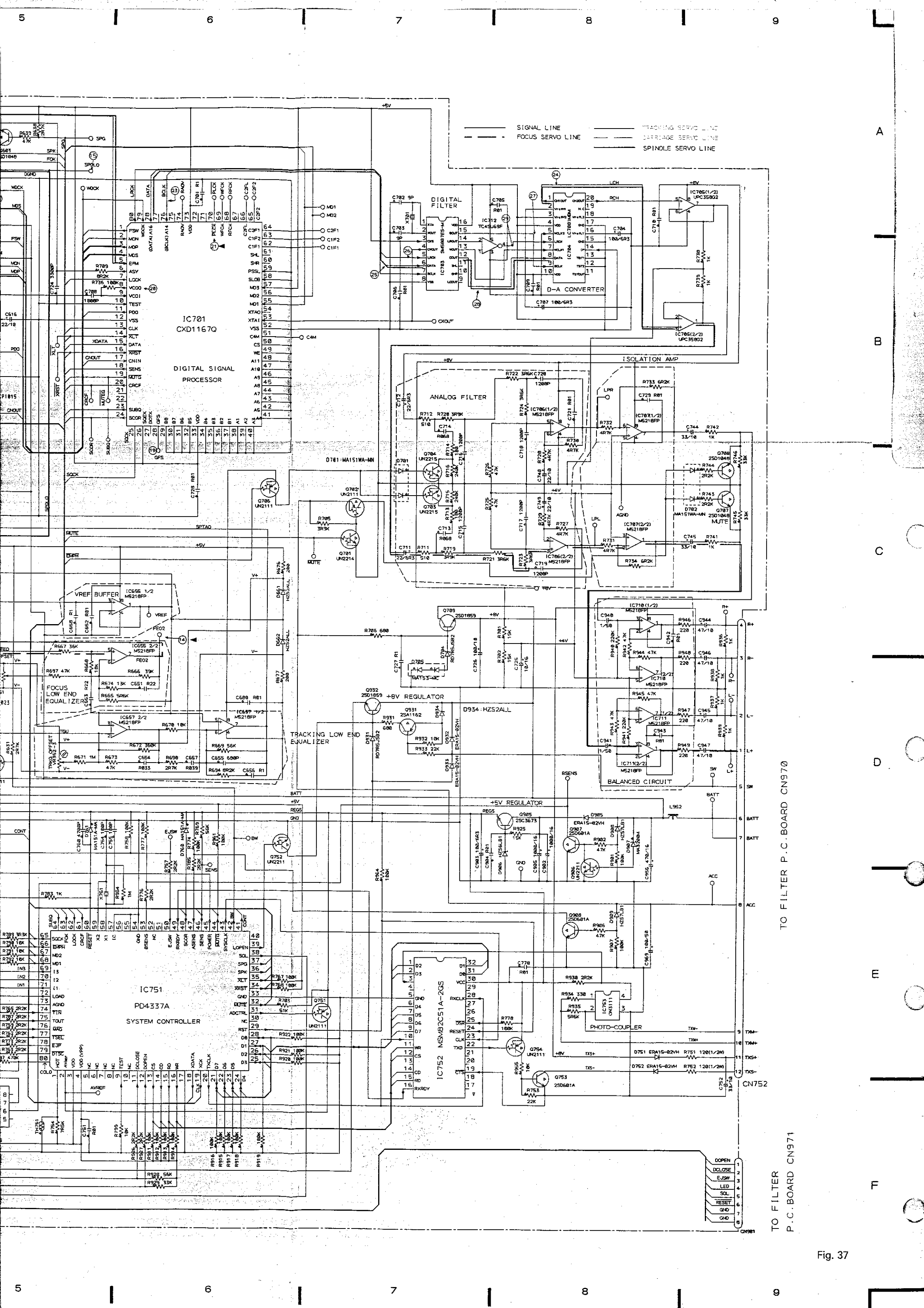


NOTE:  
 ⌘ : Chip Resistor  
 ⌘ : Chip Capacitor  
 ⌘ : Chip Diode  
 ⌘ : Chip Transistor

Decimal points for resistor and capacitor fixed values are expressed as:  
 2.2-2R2  
 0.022-R022

SWITCHES:  
 MECHANISM P.C. BOARD  
 S845: DCPN SWITCH ..... ON-OFF  
 S846: TRPN SWITCH ..... ON-OFF  
 PHOTO P.C. BOARD  
 S841: MAG SWITCH ..... ON-OFF  
 S842: EJP SWITCH ..... ON-OFF  
 MISCELLANEOUS  
 S843: HOME SWITCH ..... ON-OFF

The underlined indicates the switch position.



TO FILTER P.C. BOARD CN970

TO FILTER P.C. BOARD CN971

Fig. 37

5. SCHEMATIC CIRCUIT DIAGRAM (2)

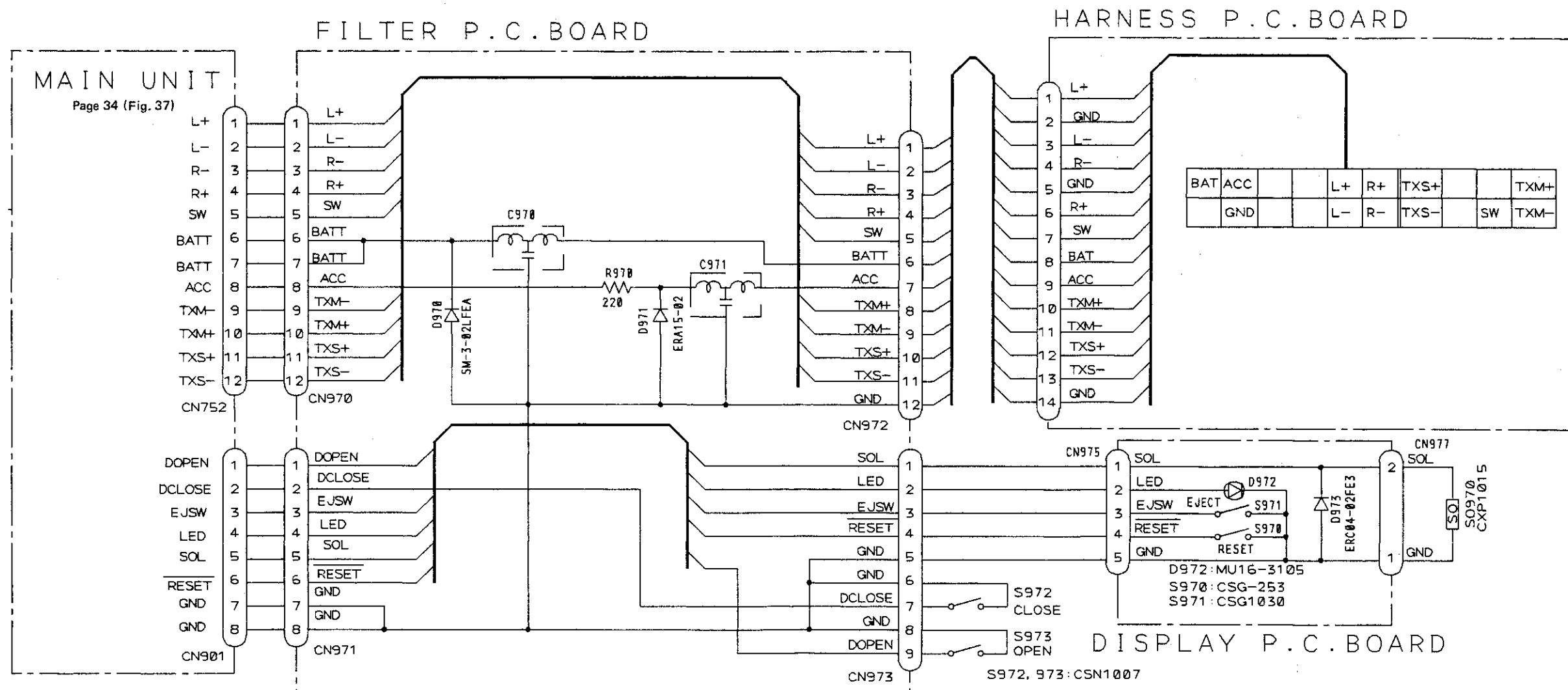


Fig. 38

6. CONNECTION DIAGRAM (1)

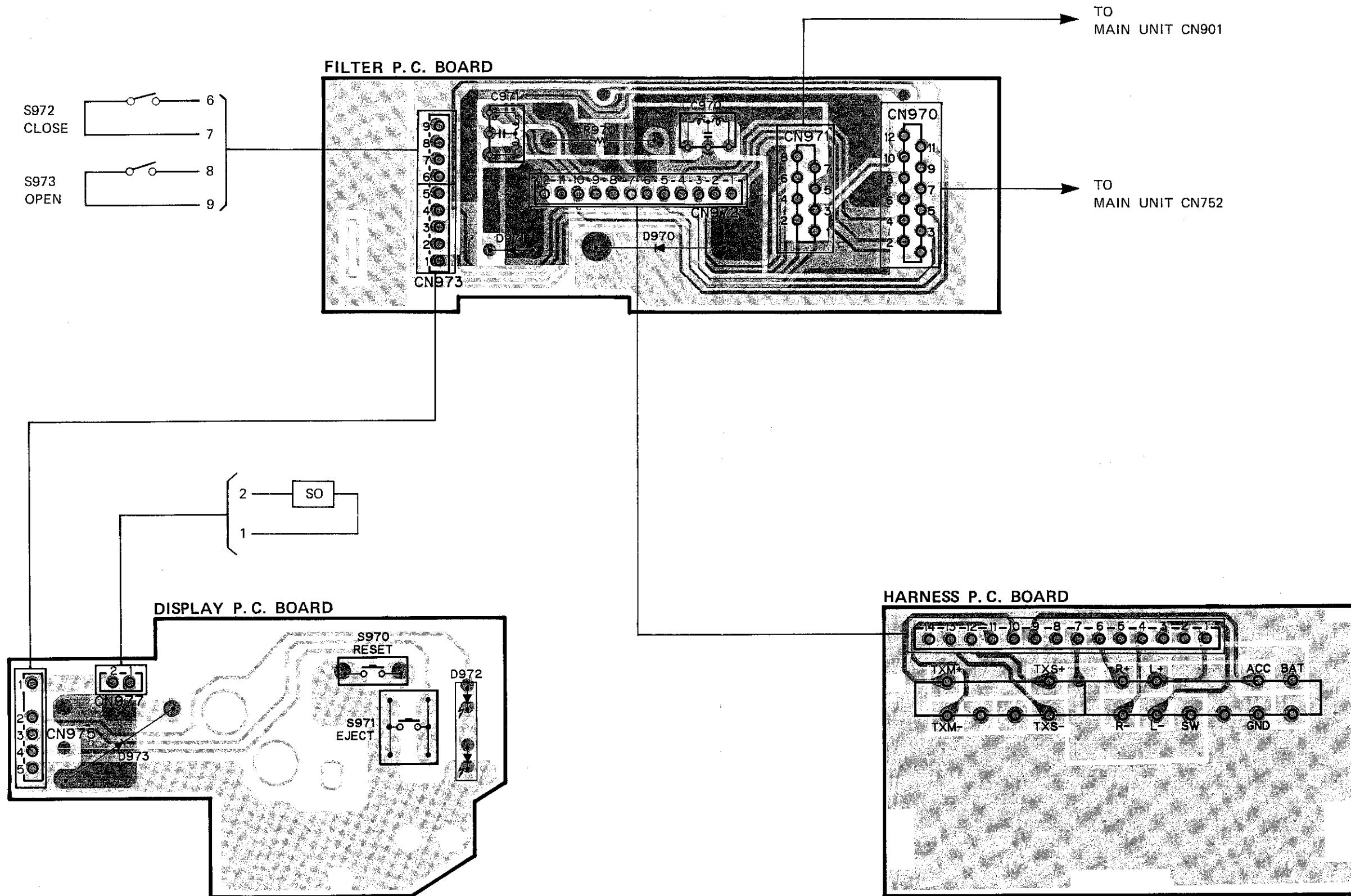


Fig. 39

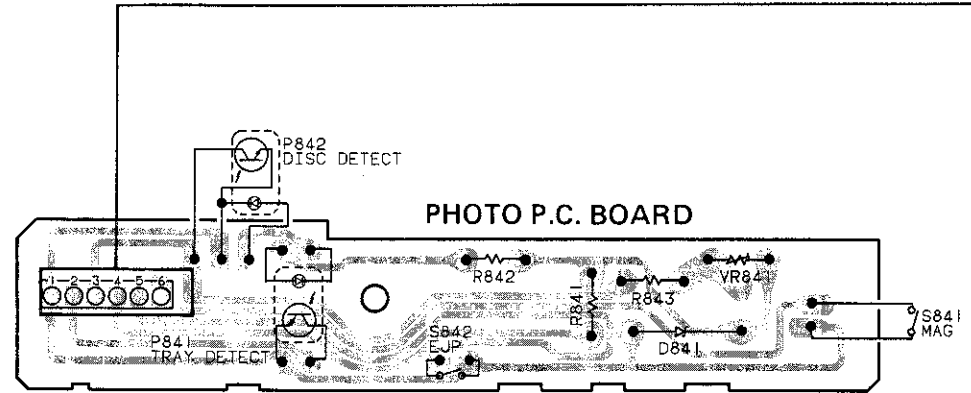
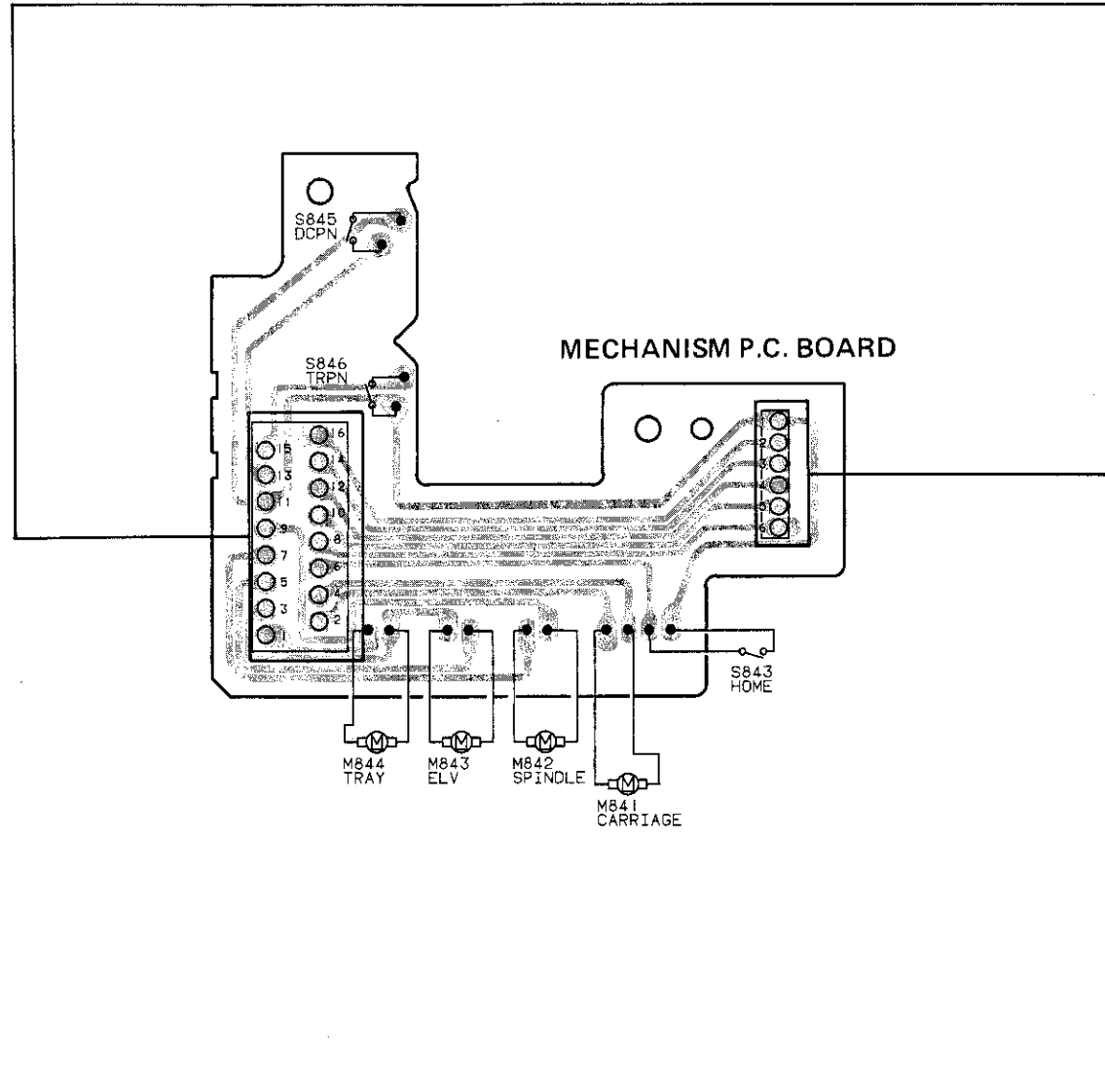
# 7. CONNECTION DIAGRAM (2)

A

B

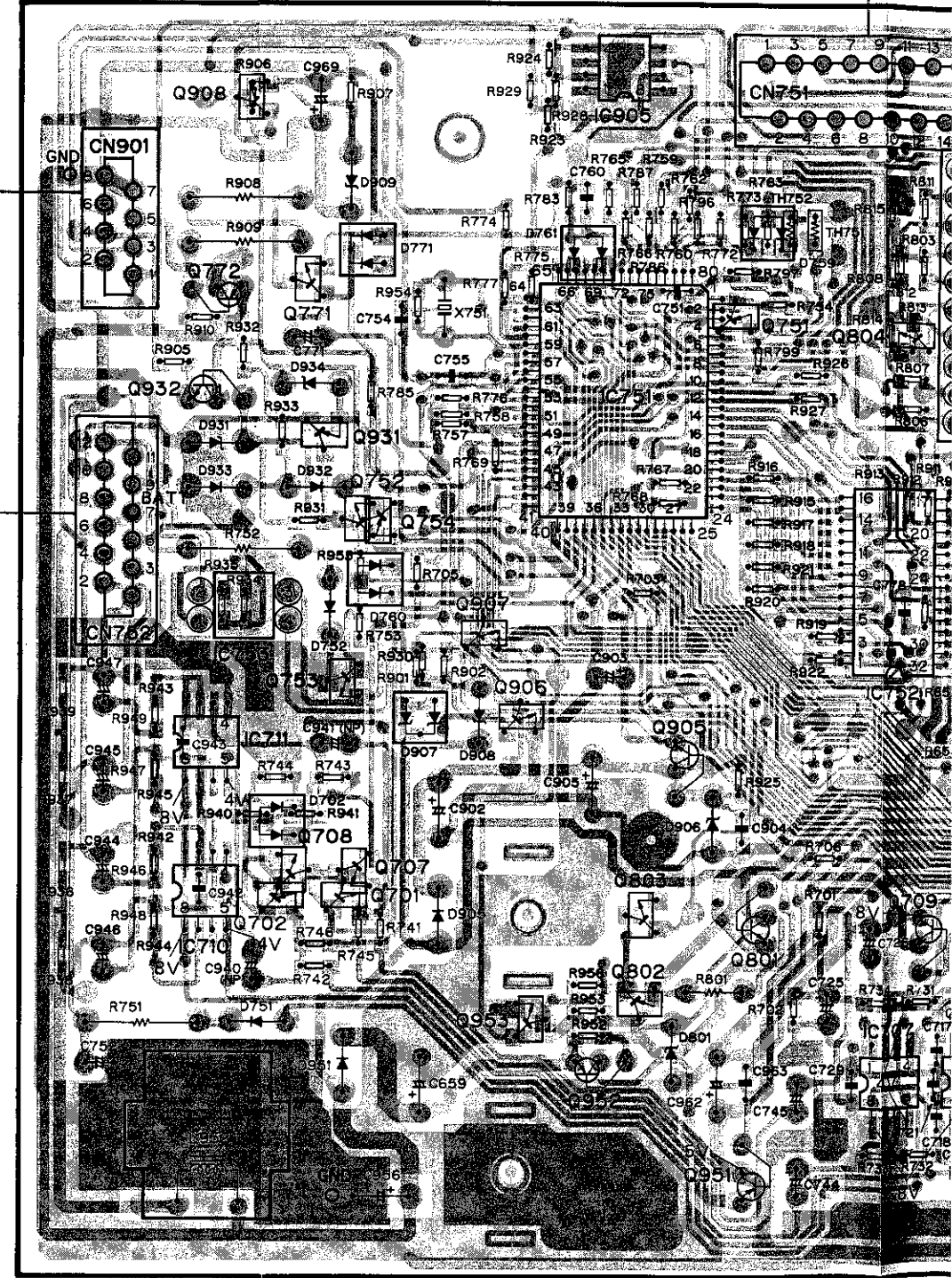
C

D



IC, Q	ADJ
Q351	
IC905	
Q908	
IC666	
TO FILTER P.C. BOARD CN971 ←	
IC655	VR352
IC665	
Q771	
Q751	Q772
IC351	Q804
Q932	IC751
IC801	
Q931	
Q352	IC671
Q603	
TO FILTER P.C. BOARD CN970 ←	
Q752	Q602
Q754	VR351
Q651	
IC752	
IC601	IC753
Q907	Q652
Q601	IC657
Q753	Q653
Q906	VR651
Q906	
IC711	
Q905	
IC710	Q708
Q702	Q707
Q803	Q701
Q709	Q801
Q802	
Q706	
Q953	IC705
IC706	Q703
IC707	IC704
Q952	Q704
IC712	
Q951	IC704
IC703	
IC701	

## MAIN UNIT





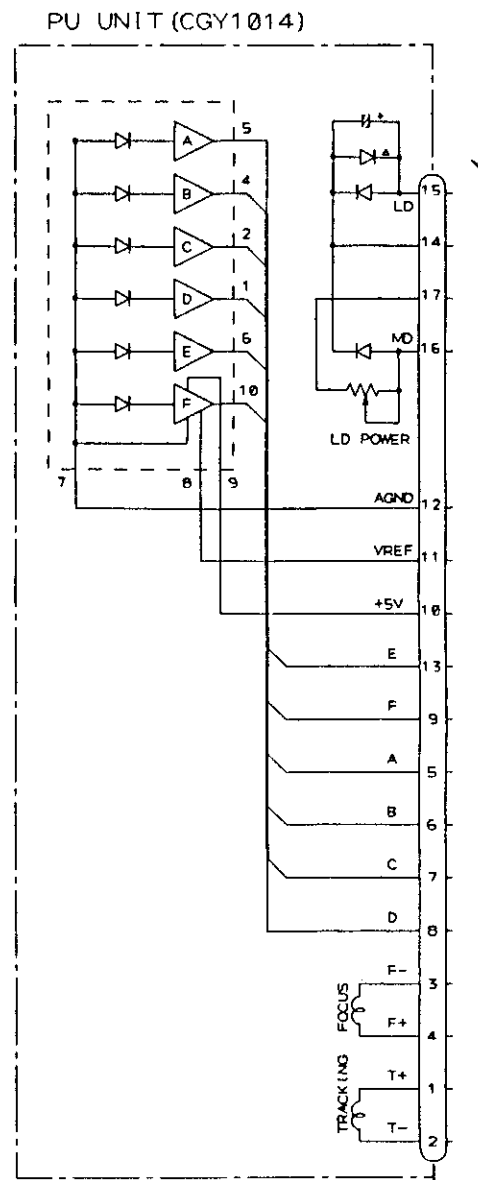
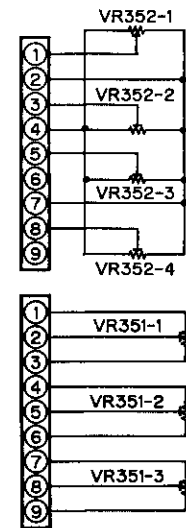
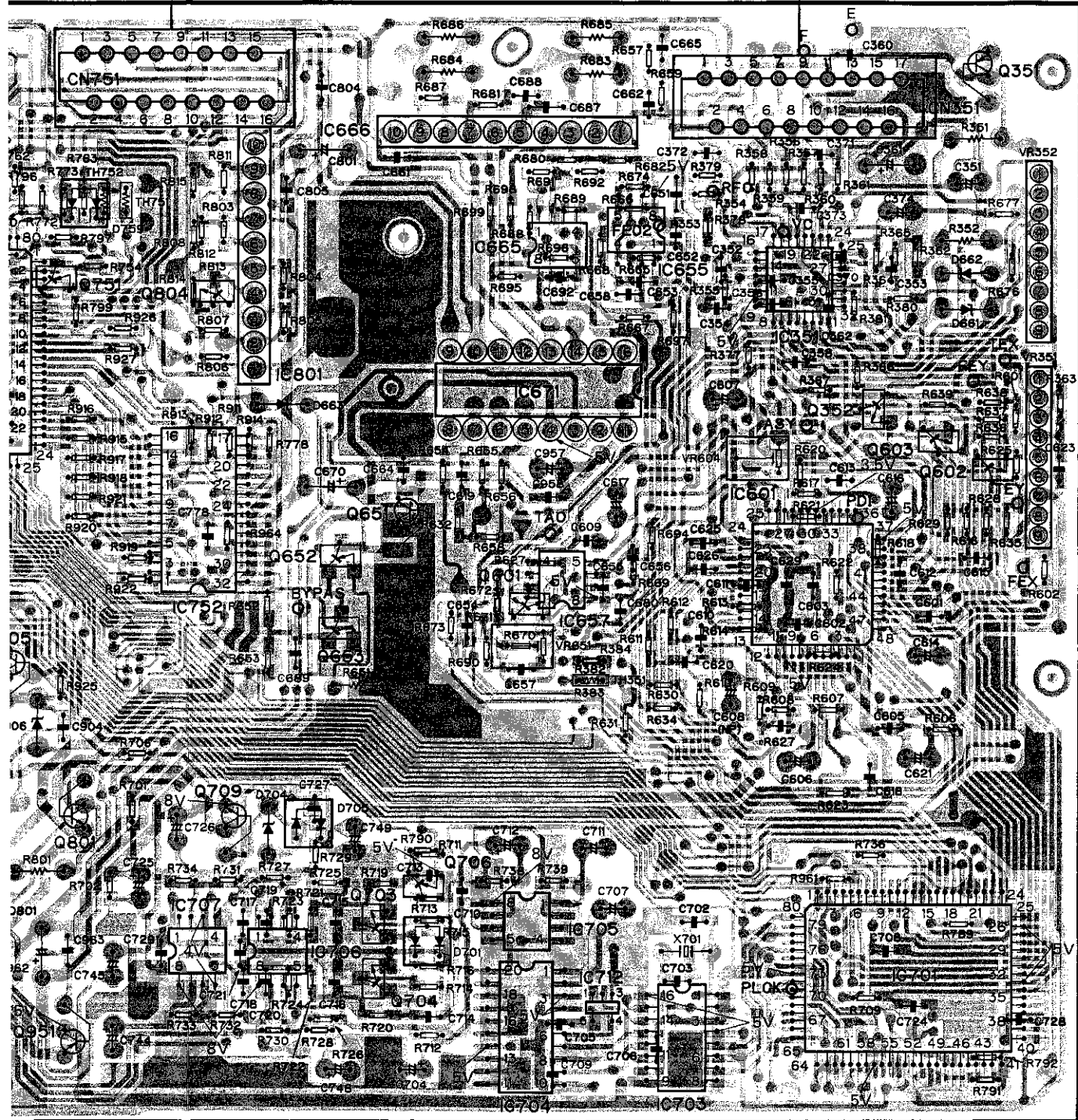
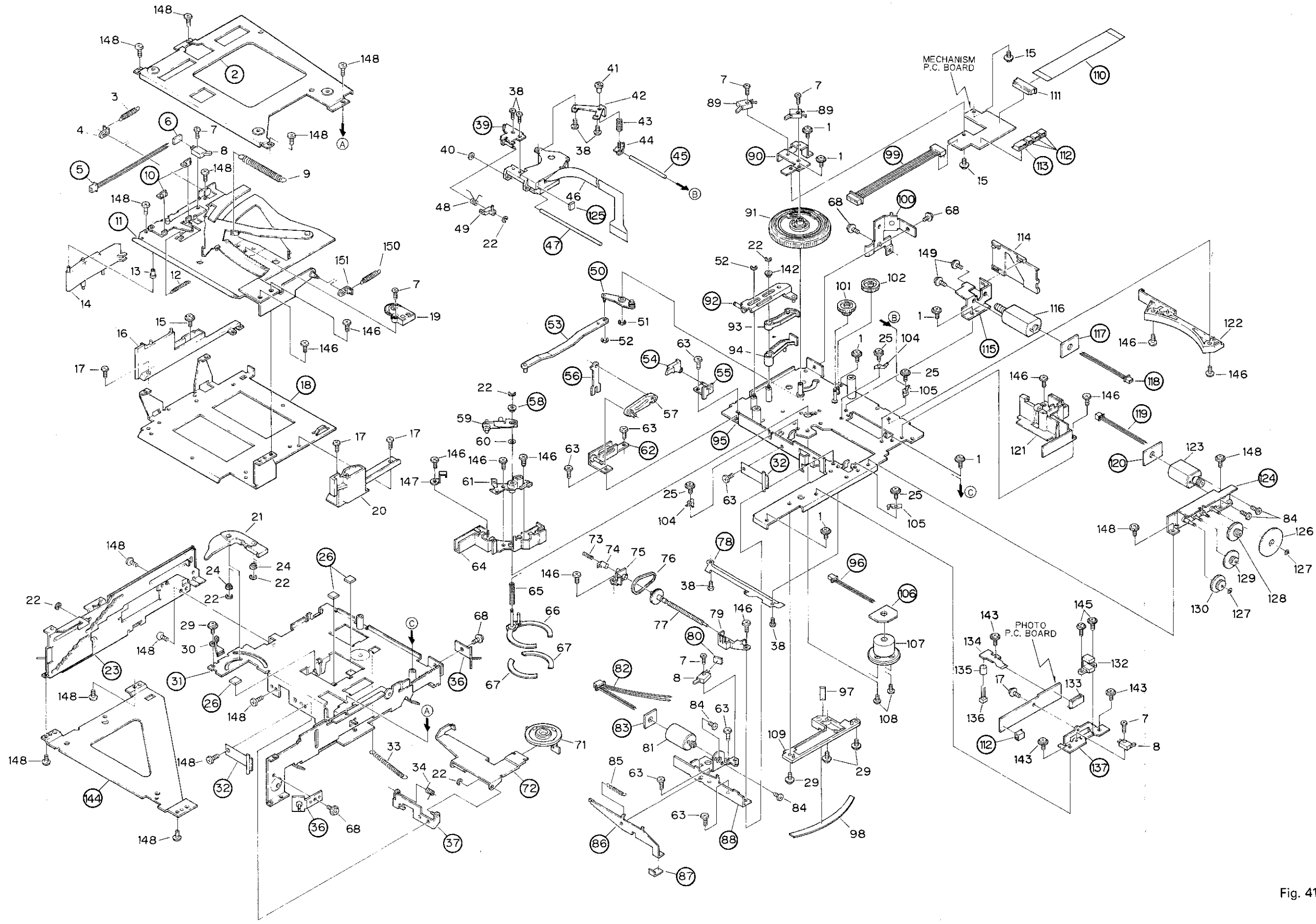


Fig. 40

# 8. CD MECHANISM EXPLODED VIEW



### Parts List

NOTE:  
 • The parts mark subject to refus  
 • Because the pa not spare parts,

Mark No.	Desc
1	Scre
2	Fram
3	Spri
4	Spri
5	Conn
6	P. C.
7	Scre
8	Swit
9	EJ S
10	Clam
11	Maga
12	Spri
13	Roll
14	Arm
15	Scre
16	Maga
17	Scre
18	Maga
19	Damp
20	Maga
21	Arm
22	Wash
23	Side
24	Roll
25	Scre
26	Cush
27	....
28	....
29	Scre
30	Arm
31	Chas
32	Tray
33	ELV
34	Spri
35	....

Fig. 41

● Parts List

NOTE:

- The parts marked with "●" may need long time to supply and their supply is subject to refuse as the case may be.
- Because the parts with encircled number shown on the dismantling drawing are not spare parts, we are unable to supply them in principle.

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Screw	PMS20P030FMC	36	Bracket Unit	CXA3673
2	Frame	CNC3455	37	Bracket Unit	CXA3235
3	Spring	CBH1324	38	Screw	CBA1062
4	Spring Holder	CNC3054	39	Holder Unit	CXA1860
5	Connector	CDE2701	40	Cushion	CNV1863
6	P. C. Board	CNP2328	41	Screw	CLA1319
7	Screw	CBA1070	42	Holder	CNC1736
8	Switch	CSN1020	43	Spring	CBH1105
9	EJ Spring	CBH1365	44	Holder	CNV1512
10	Clamper	CNV2375	45	Shaft	CLA1196
11	Magazine Holder Unit	CXA3821	46	PU Unit	CGY1016
12	Spring	CBH1320	47	Shaft	CLA1197
13	Roller	CLA1756	48	Spring	CBH1106
14	Arm	CNV2593	49	Rack	CNV1513
15	Screw	CBA1075	50	Arm Unit	CXA3995
16	Magazine Guide	CNV2369	51	Washer	YE20FUC
17	Screw	CBA1077	52	Washer	YE25FUC
18	Magazine Holder	CNC3039	53	Lever Unit	CXA3542
19	Damper Unit	CXA3242	54	Arm	CNV2449
20	Magazine Guide	CNV2368	55	Bracket Unit	CXA3387
21	Arm	CNV2352	56	Lever	CNC3038
22	Washer	YE15FUC	57	Cam Arm	CNV2354
23	Side Frame Unit	CXA4273	58	Disc UP Collar	CLA1895
24	Roller	CLA1846	59	Arm Unit	CXA4043
25	Screw	PMS20P022FMC	60	Washer	CBE1027
26	Cushion	CNM2555	61	Guide	CNR1163
27	.....		62	Bracket Unit	CXA3227
28	.....		63	Screw	BMZ20P025FMC
29	Screw	CBA1080	64	Holder	CNV2370
30	Arm Guide	CNV2372	65	Disc UP Spring	CBH1323
31	Chassis Unit	CXA4274	66	Disc UP Guide Unit	CXA3236
32	Tray Stopper Unit	CXA3514	67	Sheet	CNM2552
33	ELV Spring	CBH1322	68	Screw	PMS26P030FMC
34	Spring	CBH1321	69	.....	
35	.....		70	.....	

Mark No.	Description	Part No.	Mark No.	Description	Part No.
71	Bracket Assy	CXA3788	111	Connector	CKS1536
72	Arm Unit	CXA3230	112	Plug	CKS1049
73	Spring	CBH1104	113	Plug	CKS1051
74	Spacer	CNV1844	114	Holder	CNV2373
75	CRG Holder	CNV2377	115	Tray Bracket	CNC3598
76	Belt	CNT1020	116	Tray Motor Unit	CXA3729
77	Screw Unit	CXA2375	117	P. C. Board	CNP2303
78	Shaft Cover	CXA3685	118	Connector	CDE2703
79	CRG Holder	CNV2378	119	Connector	CDE2702
80	P. C. Board	CNP1107	120	P. C. Board	CNP2314
81	Motor Unit (Carriage)	CXA3240	121	Guide	CNV2376
82	Connector	CDE2700	122	Disc Guide	CNV2367
83	P. C. Board	CNP2304	123	Motor Unit (ELV)	CXA3238
84	Screw	CBA-098	124	ELV Bracket Unit	CXA3234
85	Spring	CBH1335	125	Cushion	CNT1023
86	8cm Guide Arm	CNC3154	126	Gear	CNV2362
87	Sheet	CNM2630	127	Washer	CBF1038
88	CRG Bracket	CNC3044	128	Gear (Brack)	CNV2363
89	Switch	CSN1021	129	Gear (White)	CNV2371
90	Cam Gear Bracket	CNC3045	130	Gear (White)	CNV2364
91	Cam Gear	CNV2357	131	.....	
92	Cam Lever Unit	CXA3232	132	Photo-Interrupter	ON1113
93	SW Arm	CNV2374	133	Plug	CKS1053
94	SW Arm	CNV2356	134	P. C. Board	CNP2307
95	Chassis Unit	CXA4011	135	Spacer	CNV2365
96	Connector	CDE2704	136	Photo-Interrupter	ON2160
97	Sheet	CNM2554	137	TSEL Bracket	CNC3052
98	Sheet	CNM2553	138	.....	
99	Connector	CDE2699	139	.....	
100	Bracket Unit	CXA4014	140	.....	
101	Wheel	CNV2359	141	.....	
102	Gear	CNV2360	142	Roller	CLA1518
103	.....		143	Screw	CBA1152
104	Holder	CNC1738	144	Frame	CNC3456
105	Holder	CNC1739	145	Screw	CBA1026
106	P. C. Board	CNP2305	146	Screw	CBA1054
107	Motor Unit (Spindle)	CXM1053	147	Spring	CBL1124
108	Screw	HBA-258	148	Screw	BMZ20P030FMC
109	Disc Guide	CNV2366	149	Screw	PMS20P025FMC
110	Connector	CDE2705	150	Spring	CBH1324
			151	Holder	CNC3054



# 9. CHASSIS EXPLODED VIEW

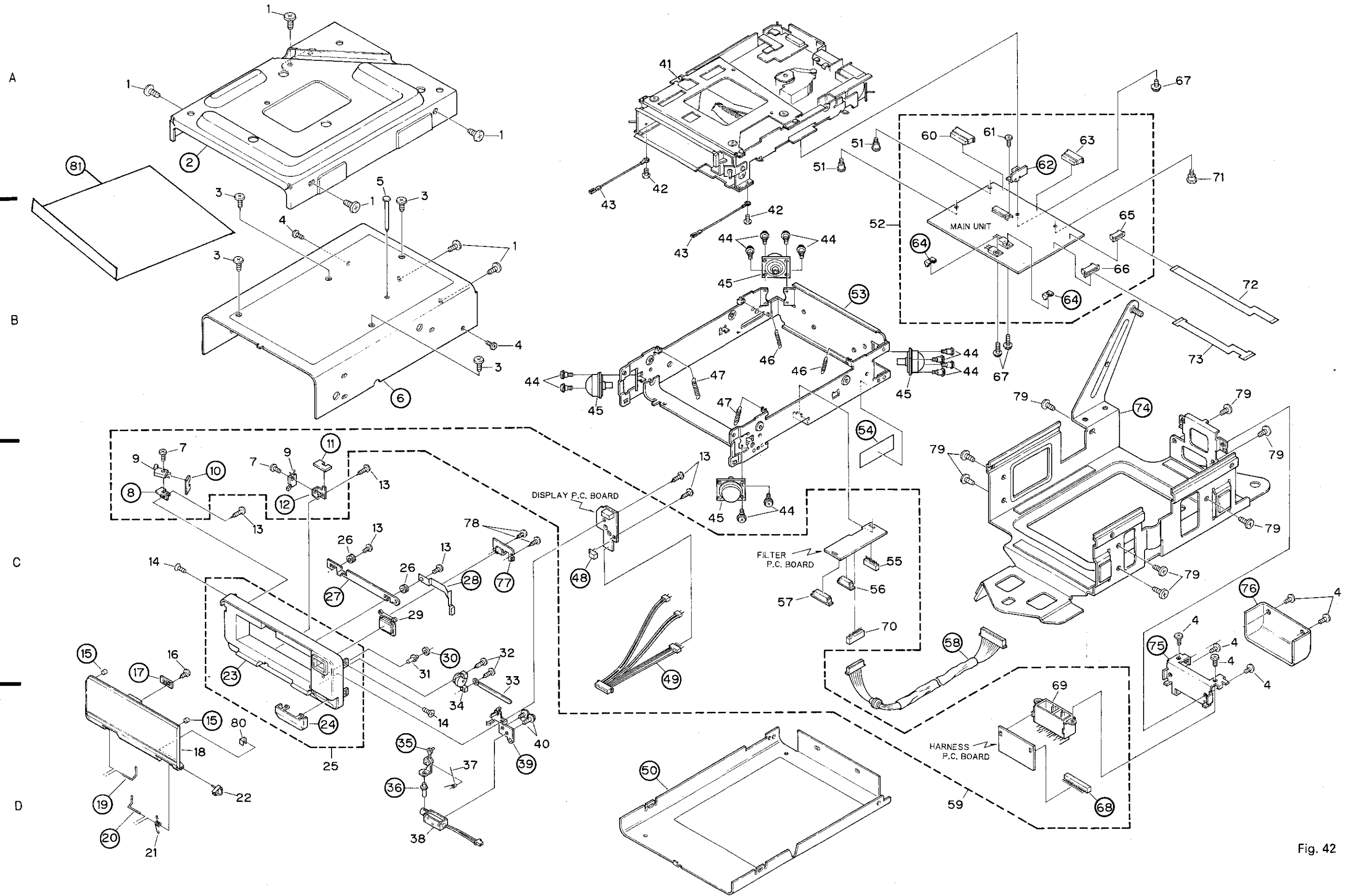


Fig. 42

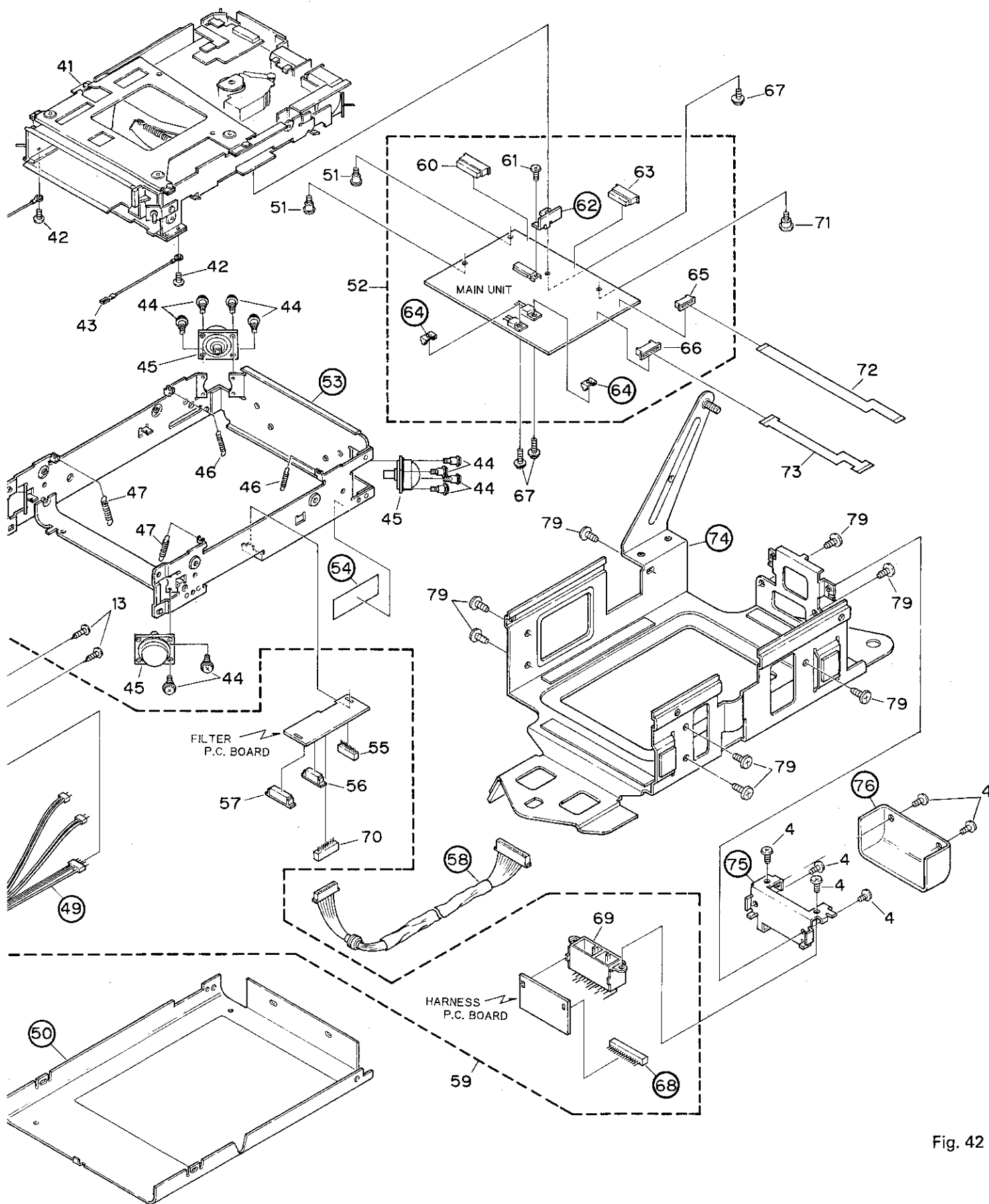


Fig. 42

● Parts List

Mark No.	Description	Part No.	Mark No.	Description	Part No.
A	1 Screw	BMZ40P050FMC	41 CD Mechanism Unit	CXK2350	
	2 Cover Unit	CXA4162	42 Screw	BMZ26P060FMC	
	3 Screw (M9071ZT-91)	BMZ40P100FRD	43 Connector	CDE2949	
	4 Screw	BMZ30P060FMC	44 Screw	CBA1157	
	5 Pin (M9071ZT-91)	CLA1862	45 Damper	CNV2605	
	6 Case	CNB1337	46 Spring	CBH1379	
	7 Screw	CBA1070	47 Spring	CBH1377	
	8 Holder	CNC3142	48 Plug	CKS1632	
	9 Switch	CSN1007	49 Connector	CDE2787	
	10 P. C. Board	CNP2613	50 Case	CNB1325	
	11 P. C. Board	CNP2614	51 Screw	CBA1158	
B	12 Holder	CNC3143	52 Main Unit	CWX1365	
	13 Screw	BPZ26P080FMC	53 Cassis Unit	CXA3530	
	14 Screw	CMZ30P060FMC	54 Insulator	CNM2736	
	15 Cushion	CNM2828	55 Plug	CKS1042	
	16 Screw	BPZ20P080FZK	56 Connector	CKS1499	
	17 Plate	CNC3411	57 Connector	CKS1500	
	18 Door	CAT1377	58 Connector	CDE3266	
	19 Shaft	CLA1713	59 Sub Unit	CWM2543	
	20 Shaft	CLA1824	60 Connector	CKS1537	
	21 Spring	CBH1358	61 Screw	JGZ17P050FNI	
	22 Gear	CNV2287	62 Heat Sink	CNC3087	
	23 Grille	CNS1936	63 Connector	CKS1536	
	24 Grille Cover	CNS1942	64 Bracket	CNC2377	
C	25 Grille Unit	CXA3536	65 Connector	CKS1390	
	26 Collar	CLA1818	66 Connector	CKS1392	
	27 Lever	CNC3410	67 Screw	PMS26P080FMC	
	28 Conductor	CNC3345	68 Plug	CKS-578	
	29 Button	CAC2463	69 Connector	CKM1043	
	30 Cushion	CNM2628	70 Plug	CKS1045	
	31 Button	CAC2464	71 Screw	CBA1159	
	32 Screw	BPZ20P100FMC	72 P. C. Board	CNP2361	
	33 Cramper	HEF-102	73 P. C. Board	CNP2362	
	34 Damper Unit	CXA3520	74 Bracket Unit	CXA4050	
	35 Arm Unit	CXA3532	75 Holder	CNC3380	
D	36 Shaft	CLA1817	76 Cover	CNC3381	
	37 Spring	CBH1348	77 Holder	CNC3433	
	38 Solenoid	CXP1015	78 Screw	BMZ20P050FMC	
	39 Holder Unit	CXA3531	79 Screw	BMZ40P060FMC	
	40 Screw	PMS20P025FMC	80 Spring	CNC3277	
			81 Plate (M9071ZT-91)	CNC3975	

10. ELECTRICAL PARTS LIST

NOTE:

- Parts whose parts numbers are omitted are subject to being not supplied.
- The part numbers shown below indicate chip components.

Chip Resistor

RS118S□□□J, RS110S□□□J

Chip Capacitor (except for CQS.....)

CKS....., CCS....., CSZS.....

Unit Number :  
Unit Name : Filter P.C. Board

Mark	Circuit Symbol & No.	Part Name	Part No.
D 970		SM-3-02LFEA	
D 971		ERA15-02	
R 970		RN1P221JL	
C 970 971		CCG1004	

Unit Number :  
Unit Name : Display P.C. Board

Mark	Circuit Symbol & No.	Part Name	Part No.
D 972	LED	MU16-3105	
D 973		ERC04-02FE3	
S 970	Switch(RESET)	CSG-253	
S 971	Switch(EJECT)	CSG1030	

Unit Number :  
Unit Name : Main Unit

MISCELLANEOUS

Mark	Circuit Symbol & No.	Part Name	Part No.
IC 351		CXA10810	
IC 601		CXA10828Q	
IC 655 657 665 706 707 710 711		M5218FP	
IC 666		LA6510	
IC 671		AN8377N	
IC 701		CXD1167Q	
IC 703		SN5807ES-M	
IC 704		LC7881MBM	
IC 705		UPC358G2	
IC 712		TC4SU69F	

Mark	Circuit Symbol & No.	Part Name	Part No.
IC 751		PD4337A	
IC 752		MSM82C51A-2G5	
IC 753		G M3111	
IC 801		M54649L	
IC 905		M51945AFP	

Mark	Circuit Symbol & No.	Part Name	Part No.
Q 351		2SB1243	
Q 352 804 953	Chip Transistor	UN2211	
Q 601 752 771 906	Chip Transistor	UN2211	
Q 602 603 707 708	Chip Transistor	2SD1048	
Q 651		2SC3474	
Q 652	Chip Transistor	UN2111	
Q 653	Chip Transistor	2SD601A	
Q 701 803	Chip Transistor	UN2214	
Q 702 751	Chip Transistor	UN2111	
Q 703 704	Chip Transistor	UN2215	
Q 706 754 802	Chip Transistor	UN2111	
Q 709 932		2SD1859	
Q 753	Chip Transistor	2SD601A	
Q 772		2SA1244	
Q 801		2SD1273	

Mark	Circuit Symbol & No.	Part Name	Part No.
Q 905		2SC3673	
Q 907 908	Chip Transistor	2SD601A	
Q 931	Chip Transistor	2SA1162	
Q 951		2SB1185	
Q 952		2SA1241	
D 661 662 934		HZS2ALL	
D 663		RD11JSB1	
D 701	Chip Diode	MA151WA-MN	
D 702	Chip Diode	MA151WA-MN	
D 704 931		RD7R5JSB2	
D 705	Chip Diode	MA153-WC	
D 751 752 905 932 933		ERA15-02VH	
D 759 760 761	Chip Diode	MA151A-MA	
D 771	Chip Diode	MA151K-MH	
D 801		HZS11LB2	
D 906		HZS6LB1	
D 907	Chip Diode	MA3200M	
D 908 909		HZS7LB1	
D 951		RB100AVH	
L 952	Choke Coil	CTH1074	

Mark	Circuit Symbol & No.	Part Name	Part No.
TH 351	Thermister	CCX1006	
TH 751	Thermister	CCX1007	
X 701	Crystal Resonator	CSS1052	
X 751		CSS1036	
VR 351	Semi-fixed	CCP1005	
VR 352	Semi-fixed	CCP1006	
VR 604	Semi-fixed	CCP1015	
VR 651	Semi-fixed	CCP1023	

Mark	Circuit Symbol & No.	Part Name	Part No.
R 351 352		RD1/4PS110JL	
R 353 381 689 783 910 936		RS1/10S102J	
R 354 378 701 702		RS1/10S153J	
R 355		RS1/10S113J	
R 356 357 358 359		RS1/10S563J	
R 360 361 608		RS1/10S823J	
R 362		RS1/10S564J	
R 363		RS1/10S223J	
R 364 365 618 671 954		RS1/10S165J	
R 366 377		RS1/10S562J	
R 367 678		RS1/10S183J	
R 379 705		RS1/10S332J	
R 380 617 625		RS1/10S203J	
R 382 667		RS1/10S363J	
R 383		RS1/10S823J	

Mark	Circuit Symbol & No.	Part Name	Part No.	Mark	Circuit Symbol & No.	Part Name	Part No.	Mark	Circuit Symbol & No.	Part Name	Part No.
R 384			RS1/10S273J	R 811			RS1/10S471J	C 940 941			
R 601 602 658			RS1/10S101J	R 812			RS1/10S152J	C 944 945			
R 606 940 941			RS1/10S224J	R 813 814 815			RS1/10S332J	C 956			
R 607			RS1/10S683J	R 905			RS1/10S221J	C 957			
R 609 614 627 758 760 767 768 774			RS1/10S104J	R 908 909			RS1/2P331JL	C 959			
R 610 709			RS1/10S822J	R 916 917 918 919 920 921 922 961 964			RS1/10S104J	Unit Number :			
R 611			RS1/10S432J	R 923			RS1/10S683J	Unit Name : Mecf			
R 612			RS1/10S623J	R 925			RS1/10S153J				
R 613			RS1/10S624J	R 929			RS1/10S333J	Mark ===== Cir			
R 616			RS1/10S203J	R 934			RS1/10S331J				
R 620 631 637 638 691			RS1/10S272J	R 937 938 939			RS1/10S102J	M 841			
R 621			RS1/10S184J	R 946 947 948 949			RS1/10S221J	M 842			
R 622 670 680 681 682 791 792			RS1/10S103J	R 953 956			RS1/10S561J	M 843			
R 623			RS1/10S224J					M 844			
R 624 666			RS1/10S393J					S 843			
R 629			RS1/10S682J					S 845 846			
R 630			RS1/10S273J					Unit Number :			
R 632			RS1/10S183J					Unit Name : Phot			
R 634			RS1/10S474J					Mark ===== Cir			
R 635 694			RS1/10S822J								
R 636 639 673 906 924 942 943 944 945			RS1/10S473J					D 841			
R 651			RD1/4PS121JL					S 841 842			
R 652 697 725 726 772 902			RS1/10S473J	C 351 704 707 903			CEA101M6R3LL	VR 841			
R 653			RS1/10S472J	C 352 354 652 680 710 721 729 904			CKSOYB103K50	P 841			
R 654 656			RS1/10S153J	C 353 613 654			CKSOYB333K25	P 842			
R 655			RS1/10S363J	C 355 362 602 603 611 625 626 629 661 664			CKSOYB103K50	R 841			
R 657			RS1/10S150J	C 356 724			CKSOYB332K50	R 842			
R 659			RS1/10S150J					R 843			
R 665 935			RS1/10S562J	C 358 605 656 658 727			CKSOYB104K25				
R 668			RS1/10S183J	C 360 612 620 665 701			CKSOYB104K25				
R 669 766 769 775 796 928			RS1/10S563J	C 361 962			CASA100M6R3	Miscellaneous Parts			
R 672			RS1/10S364J	C 370 373			CCSQCH220J50	Mark ===== Cir			
R 674			RS1/10S133J	C 371 708			CKSOYB102K50				
R 676			RS1/10S201J								
R 677			RS1/10S201J	C 372			CCSQCH150J50				
R 683 684			RD1/4PS8R2JL	C 374			CEA010M50LL	S 972 973			
R 685 686			RD1/4PS1R1JL	C 601			CKSOYB222K50	SO 970			
R 687 790 799 932 952 955			RS1/10S183J	C 606 616 748 749			CEA220M10LL				
R 688 690			RS1/10S272J	C 607			CEA330M6R3LL				
R 692 738 739 741 742			RS1/10S102J								
R 695			RS1/10S113J	C 608			CEA220M10NPLL				
R 696 698 699			RS1/10S103J	C 609 760			CKSOYB472K50				
R 703			RS1/10S513J	C 610			CCSQCH221J50				
R 706 931			RS1/10S681J	C 614			CEA47M50LL				
R 711 712			RS1/10S511J	C 615			CCSQCH470J50				
R 713 714			RS1/10S181J	C 617			CEA4R7M35LL				
R 715 716			RS1/10S244J	C 618			CKSOYB272K50				
R 719 720			RS1/10S392J	C 619			CKSOYB223K50				
R 721 722 723 724			RS1/10S362J	C 621			CEA4R7M16NPLL				
R 727 728 729 730 731 732			RS1/10S472J	C 623			CKSOYB222K50				
R 733 734			RS1/10S622J								
R 736			RS1/10S104J	C 627			CCSQCH220J50				
R 743 744 785			RS1/10S222J	C 651 653 687 689 963			CKSYB224K25				
R 745 746			RS1/10S333J	C 655			CCSQSL681J50				
R 751 752			RS1/2P121JL	C 657			CKSOYB333K25				
R 753 933			RS1/10S622J	C 659 902 905 1000µF/16V			CCH1003				
R 754			RS1/10S752J	C 662			CKSOYB473K25				
R 757 759 762 763 765 773 776 787 803 804			RS1/10S222J	C 670			CCH1080				
R 777 778 786 901 907 911 912 913 914 915			RS1/10S104J	C 688			CKSYB224K25				
R 789			RS1/10S332J	C 692 705 706 709 728 751 778 942 943 958			CKSOYB103K50				
R 797			RS1/10S474J	C 702 703			CCSQCH090D50				
R 801			RD1/4PS751JL	C 711 712			CEA220M6R3LS				
R 805 926 927 930			RS1/10S222J	C 713 714			CKSOYB683K25				
R 806 807			RS1/10S470J	C 715 716 717 718 719 720			CCSQCH122J50				
R 808			RS1/10S470J	C 725 771			CEA100M16LL				
				C 726			CEA101M10LL				
				C 744 745			CEA330M10LS				
				C 752			CEA330M10LL				

Mark	Circuit Symbol & No.	Part Name	Part No.
R	384		RS1/10S273J
R	601 602 658		RS1/10S101J
R	606 940 941		RS1/10S224J
R	607		RS1/10S683J
R	609 614 627 758 760 767 768 774		RS1/10S104J
R	610 709		RS1/10S822J
R	611		RS1/10S432J
R	612		RS1/10S623J
R	613		RS1/10S624J
R	616		RS1/10S203J
R	620 631 637 638 691		RS1/10S272J
R	621		RS1/10S184J
R	622 670 680 681 682 791 792		RS1/10S103J
R	623		RS1/10S224J
R	624 666		RS1/10S393J
R	629		RS1/10S682J
R	630		RS1/10S273J
R	632		RS1/10S183J
R	634		RS1/10S474J
R	635 694		RS1/10S822J
R	636 639 673 906 924 942 943 944 945		RS1/10S473J
R	651		RD1/4PS121JL
R	652 697 725 726 772 902		RS1/10S473J
R	653		RS1/10S472J
R	654 656		RS1/10S163J
R	655		RS1/10S363J
R	657		RS1/10S150J
R	659		RS1/10S150J
R	665 935		RS1/10S562J
R	668		RS1/10S183J
R	669 766 769 775 796 928		RS1/10S563J
R	672		RS1/10S364J
R	674		RS1/10S133J
R	676		RS1/10S201J
R	677		RS1/10S201J
R	683 684		RD1/4PS8R2JL
R	685 686		RD1/4PS1R1JL
R	687 790 799 932 952 955		RS1/10S103J
R	688 690		RS1/10S272J
R	692 738 739 741 742		RS1/10S102J
R	695		RS1/10S113J
R	696 698 699		RS1/10S103J
R	703		RS1/10S513J
R	706 931		RS1/10S681J
R	711 712		RS1/10S511J
R	713 714		RS1/10S181J
R	715 716		RS1/10S244J
R	719 720		RS1/10S392J
R	721 722 723 724		RS1/10S362J
R	727 728 729 730 731 732		RS1/10S472J
R	733 734		RS1/10S622J
R	736		RS1/10S104J
R	743 744 785		RS1/10S222J
R	745 746		RS1/10S333J
R	751 752		RS1/2P121JL
R	753 933		RS1/10S223J
R	754		RS1/10S752J
R	757 759 762 763 765 773 776 787 803 804		RS1/10S222J
R	777 778 786 901 907 911 912 913 914 915		RS1/10S104J
R	789		RS1/10S332J
R	797		RS1/10S474J
R	801		RD1/4PS751JL
R	805 926 927 930		RS1/10S222J
R	806 807		RS1/10S470J
R	808		RS1/10S470J

CAPACITORS

Mark	Circuit Symbol & No.	Part Name	Part No.
R	811		RS1/10S471J
R	812		RS1/10S152J
R	813 814 815		RS1/10S332J
R	905		RS1/10S221J
R	908 909		RS1/2P331JL
R	916 917 918 919 920 921 922 961 964		RS1/10S104J
R	923		RS1/10S683J
R	925		RS1/10S153J
R	929		RS1/10S333J
R	934		RS1/10S331J
R	937 938 939		RS1/10S102J
R	946 947 948 949		RS1/10S221J
R	953 956		RS1/10S561J
C	351 704 707 903		CEA101M6R3LL
C	352 354 652 680 710 721 729 904		CKSQYB103K50
C	353 613 654		CKSQYB333K25
C	355 362 602 603 611 625 626 629 661 664		CKSQYB103K50
C	356 724		CKSQYB332K50
C	358 605 656 658 727		CKSQYB104K25
C	360 612 620 665 701		CKSQYB104K25
C	361 962		CASA100M6R3
C	370 373		CCSQCH220J50
C	371 708		CKSQYB102K50
C	372		CCSQCH150J50
C	374		CEA010M50LL
C	601		CKSQYB222K50
C	606 616 748 749		CEA220M10LL
C	607		CEA330M6R3LL
C	608		CEA220M10NPLL
C	609 760		CKSQYB472K50
C	610		CCSQCH221J50
C	614		CEAR47M50LL
C	615		CCSQCH470J50
C	617		CEA47M35LL
C	618		CKSQYB272K50
C	619		CKSQYB223K50
C	621		CEA47M16NPLL
C	623		CKSQYB222K50
C	627		CCSQCH220J50
C	651 653 687 689 963		CKSYB224K25
C	655		CCSQSL661J50
C	657		CKSQYB393K25
C	659 902 905	1000 μF/16V	CCH1003
C	662		CKSQYB473K25
C	670	470 μF/16V	CCH1080
C	668		CKSYB224K25
C	692 705 706 709 728 751 778 942 943 958		CKSQYB103K50
C	702 703		CCSQCH090D50
C	711 712		CEA220M6R3LS
C	713 714		CKSQYB683K25
C	715 716 717 718 719 720		CCSQCH122J50
C	725 771		CEA100M16LL
C	726		CEA101M10LL
C	744 745		CEA330M10LS
C	752		CEA330M10LL
C	754 755		CCSQCH101J50
C	801		CASA220M16
C	804 805		CKSQYB223K50

Mark	Circuit Symbol & No.	Part Name	Part No.
C	940 941		CEA010M50NPLL
C	944 945 946 947		CEA470M10LL
C	956	470 μF/16V	CCH1080
C	957		CEA330M16LL
C	969		CEA101M50L2

Unit Number :  
Unit Name : Mechanism P. C. Board

Mark	Circuit Symbol & No.	Part Name	Part No.
M	841	Motor Unit (Carriage)	CXA3240
M	842	Motor Unit (Spindle)	CXM1053
M	843	Motor Unit (ELV)	CXA3238
M	844	Motor Unit (Tray)	CXA3729
S	843	Switch (Home)	CSN1020
S	845 846	Switch (DCPN, TRPN)	CSN1021

Unit Number :  
Unit Name : Photo-P. C. Board

Mark	Circuit Symbol & No.	Part Name	Part No.
D	841		HZS9A2L
S	841 842	Switch (MAG, EJP)	CSN1020
VR	841	Semi-fixed 22kΩ (B)	CCP-380
P	841	Photo-Interrupter	ON1113
P	842	Photo-Interrupter	ON2160
R	841		RD1/4PS560JL
R	842		RD1/4PS221JL
R	843		RD1/4PS103JL

Miscellaneous Parts List

Mark	Circuit Symbol & No.	Part Name	Part No.
S	972 973	PU Unit	CGY1016
SO	970	Switch (CLOSE, OPEN)	CSN1007
		Solenoid	CXP1015