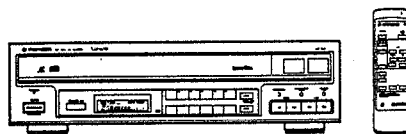


# Service Manual



ORDER NO.  
ARP2319

CD CDV LD PLAYER

# CLD-600

CLD - 600 HAS THE FOLLOWING :

Type	Power requirement	Remarks
HEZ	AC220V (switchable)*	
HB	AC240V (switchable)*	

\* Change the position of the jumper wire.

- This manual is applicable to the HEZ and HB types.
- As to the HB type, refer to page 67.
- As to the ADJUSTMENT, refer to the CLD- 1600 Service manual (ARP2308).

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# 1. SAFETY INFORMATION

(FOR EUROPEAN MODEL ONLY)

**VARO!**  
 AVATTAESSA JA SUOJALUKITUS  
 OHITETTAESSA OLET ALTTIINA  
 NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLE.  
 ÄLÄ KATSO SÄTEESEEN.

**ADVERSEL:**  
 USYNLIG LASERSTRÅLING VED ÅBNING  
 NÄR SIKKERHEDSAFBRYDERE ER UDE AF  
 FUNKTION UNDGÅ UDSAETTELSE FOR  
 STRÅLING.

**WARNING!**  
 OSYNLIG LASERSTRÅLNING NÄR DENNA  
 DEL ÄR ÖPPNAD OCH SPÄRREN  
 ÄR URKOPPLAD. BETRakta EJ STRÅLEN.



LASER  
 Kuva 1  
 Lasersäteilyn  
 varoitusmerkki

**WARNING!**  
 DEVICE INCLUDES LASER DIODE WHICH  
 EMITS INVISIBLE INFRARED RADIATION  
 WHICH IS DANGEROUS TO EYES. THERE IS  
 A WARNING SIGN ACCORDING TO PICTURE  
 1 INSIDE THE DEVICE CLOSE TO THE LASER  
 DIODE.

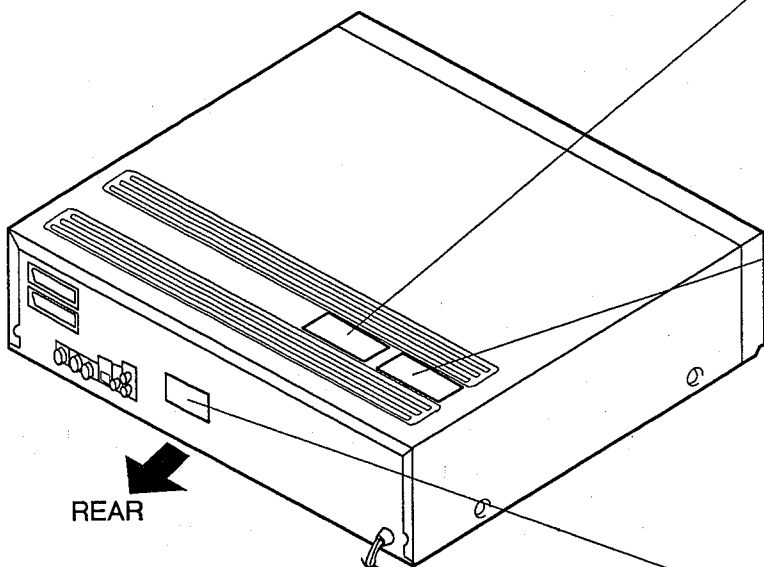


LASER  
 Picture 1  
 Warning sign for  
 laser radiation

**IMPORTANT**  
 THIS PIONEER APPARATUS CONTAINS  
 LASER OF HIGHER CLASS THAN 1.  
 SERVICING OPERATION OF THE APPARATUS  
 SHOULD BE DONE BY A SPECIALLY  
 INSTRUCTED PERSON.

**LASER DIODE CHARACTERISTICS**  
 MAXIMUM OUTPUT POWER: 5 mw  
 WAVELENGTH: 780-785 nm

## 2. LABEL CHECK



HEZ model

**VARO!**  
 Avattaessa ja suojalukitus ohitettaessa olet alttiina näkymättömälle lasersäteilylle. Älä katso säteeseen.  
**VARNING!**  
 Osynlig laserstrålning när denna del är öppnad och spärren är urkopplad. Beträkta ej strålen.  
 PRW1233

HEZ model

**ADVARSEL**  
 USYNLIG LASERSTRÅLING VED ÅBNING NÅR SIKKERHEDSÅF-BRYDERE ER UDE AF FUNKTION. UNDGÅ UDSÆTTELSE FOR STRÅLING.  
**VORSICHT!**  
 UNSICHTBARE LASER-STRÄHLUNG TRITTS AUS, WENN DECKEL (ODER KLAPPE) GEÖFFNET IST! NICHT DEM STRAHL AUSSETZEN!  
 VRW1094

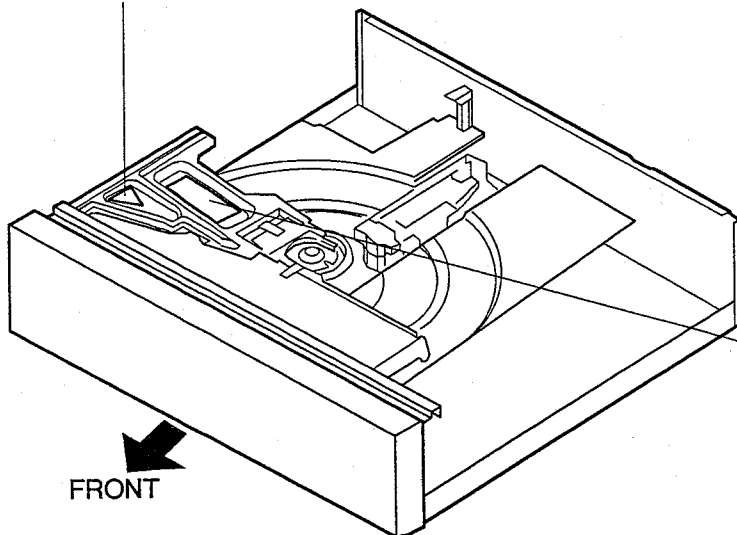
HB model

**CAUTION**  
 INVISIBLE LASER RADIATION WHEN OPEN, AVOID EXPOSURE TO BEAM  
 PRW1018

HEZ and HB models

**CLASS 1 LASER PRODUCT**  
 VRW-328

HEZ and HB models



HEZ model

LASER RADIATION  
 AVOID EXPOSURE TO BEAM. CLASS 3B LASER PRODUCT  
**ADVARSEL**  
 USYNLIG LASERSTRÅLING VED ÅBNING NÅR SIKKERHEDSÅF-BRYDERE ER UDE AF FUNKTION  
 UNDGÅ UDSÆTTELSE FOR STRÅLING  
**VORSICHTBARE**  
 LASER-STRÄHLUNG NICHT DEM STRAHL AUSSETZEN! LASER KLASSE 3B  
 PRW-162-A

### 3. PACKING, EXPLODED VIEWS AND PARTS LIST

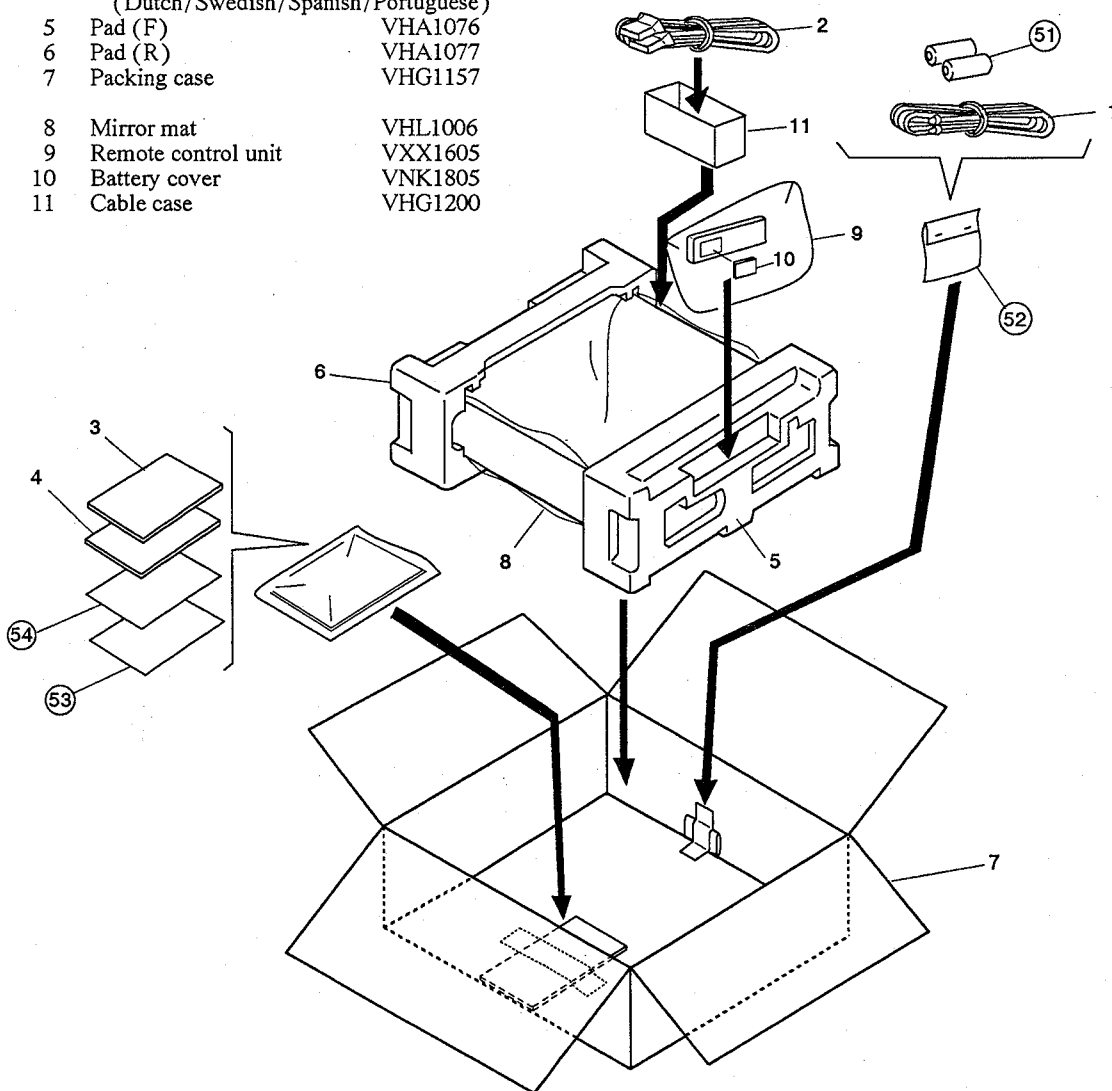
**NOTES:**

- The Parts with an encircled number are generally unavailable because they are not in our Master Spare Parts List.
- The  $\Delta$  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

#### 3.1 PACKING

**Parts List**

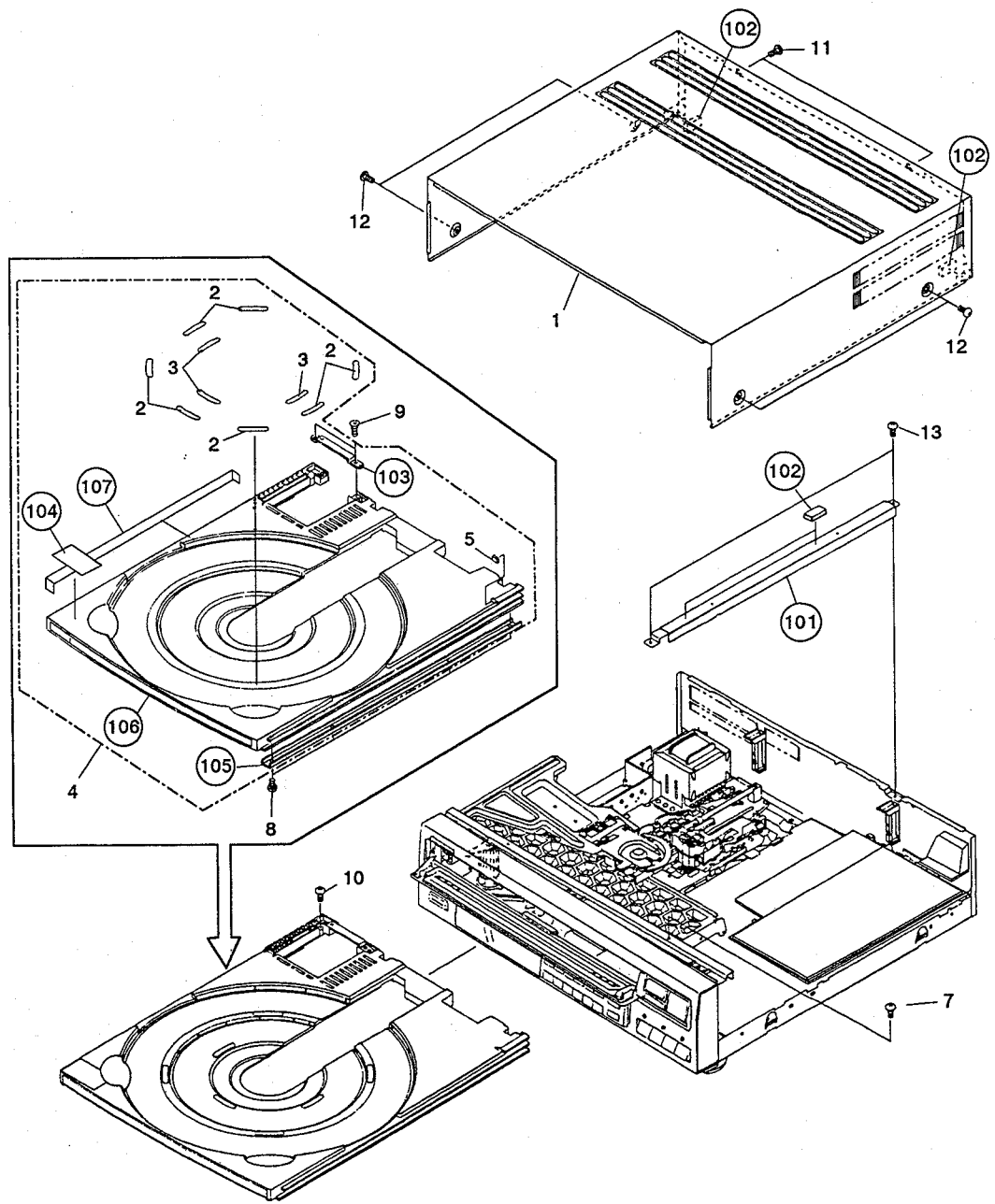
Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Connection cord	VDE-055	51	Dry cell battery (R03, AAA)	VEM-022
2	Euroconnector cable (SCART ↔ SCART)	VDE1022	52	Polyethylene bag	VHL-014
3	Operating instructions (English/French/German/Italian)	VRE1005	53	Caution card	VRR1008
4	Operating instructions (Dutch/Swedish/Spanish/Portuguese)	VRF1010	54	Caution card (EW)	VRM1027
5	Pad (F)	VHA1076			
6	Pad (R)	VHA1077			
7	Packing case	VHG1157			
8	Mirror mat	VHL1006			
9	Remote control unit	VXX1605			
10	Battery cover	VNK1805			
11	Cable case	VHG1200			



### 3.2 EXTERIOR SECTION

#### Parts List

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Bonnet S	VXX1267	11	Screw	BBZ30P080FCC
2	Disc pad(L)	VEC1191	12	Screw	BCZ40P060FZK
3	Disc pad(S)	VEC1192	13	Screw	BBZ30P060FCC
4	Tray assembly	VXX1453	101	Center angle	VNE1305
5	Tray rubber	VEB1089	102	Cushion	VEC1004
6	.....		103	Tray angle	VNE1309
7	Screw	PCZ30P080FMC	104	Carry label	VRW1058
8	Screw	BPZ30P080FCU	105	Tray reinforced plate	VNE1528
9	Screw	CPZ30P100FMC	106	Tray	VNK1354
10	Screw	BPZ30P140FMC	107	Side plate	VNE1362



**3.3 FRONT PANEL SECTION**

Parts List							
Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	Front panel assembly S	VXX1588	101		Front panel assembly	VXA1654
	2	.....		102		Name plate	PAN1035
	3	.....		103		PWSB assembly	VWG1222
	4	Side panel	VNK1667	104		Reinforced plate	VNE1610
	5	Sub panel	VNK1669	105		IRAB assembly	VWG1226
	6	Ten key	VNK1670	106		FL filter	VEC1470
	7	Door dump rubber	VEB1033	107		FLKY assembly	VWG1219
	8	Roller	VNL1042	108		Display panel	VNK1877
	9	O/C key	VNK1666	109		Dump rubber	VEB1166
	10	Main key	VNK1665	110		Spacer	VEC1488
	11	Door assembly - S	VXX1548	Note: 103 PWSB, 105 IRAB and 107 FLKY assemblies are supplied for service as the FLKB assembly (VWM1175).			
	12	Power key	VNK1668				
	13	Front door assembly	VXA1572				
	14	Door plate	VNE1482				
	15	Screw	BPZ20P040FZK				
	16	Dumper assembly	VXA1053				
	17	Screw	BBZ20P050FMC				
	18	Screw	BBZ26P060FCU				
	19	Door spring	VBH1144				
	20	Screw	IPZ26P060FCC				

A

B

C

D

A

B

C

D

1

2

3

4

5

6

1

2

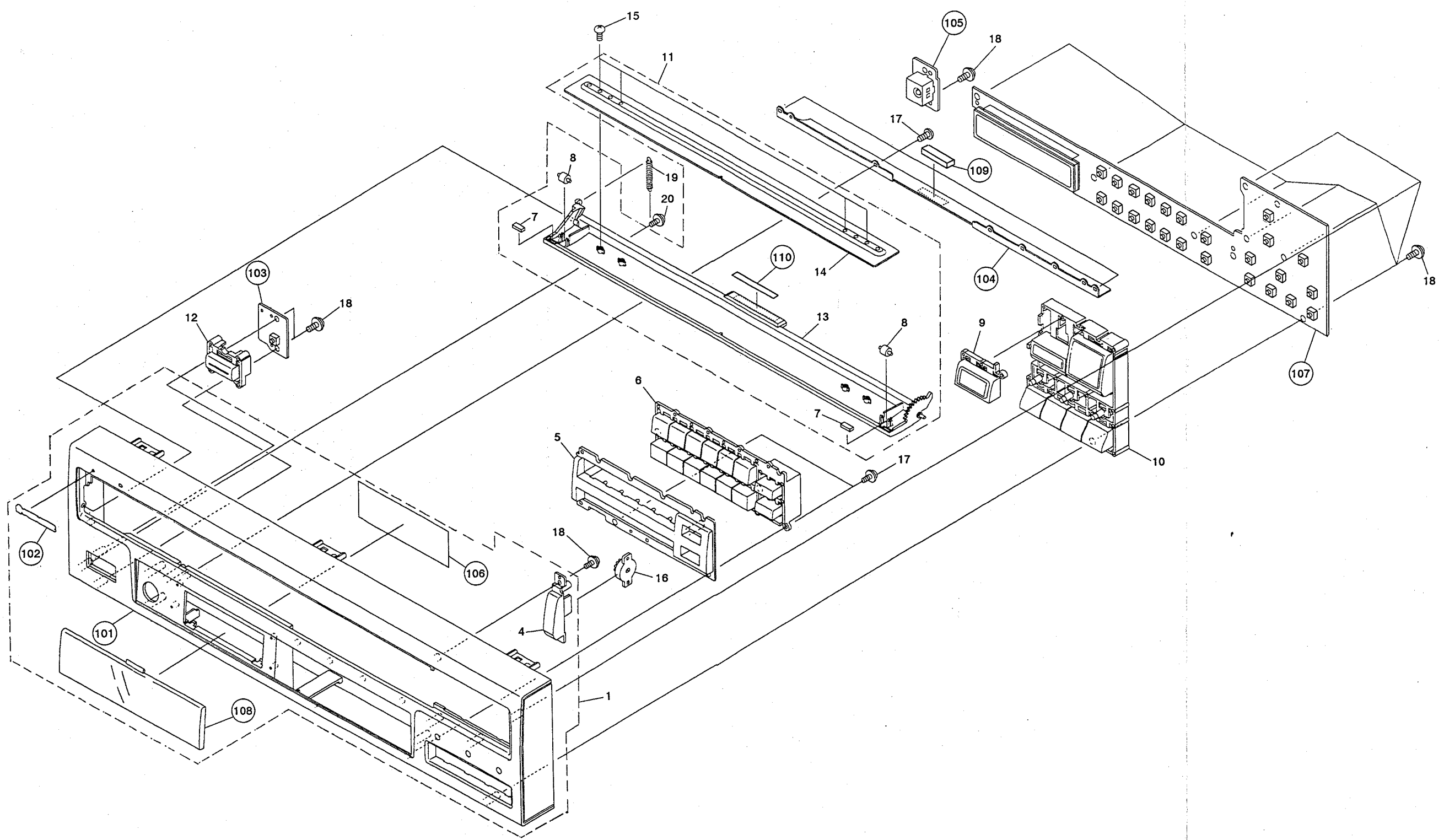
3

4

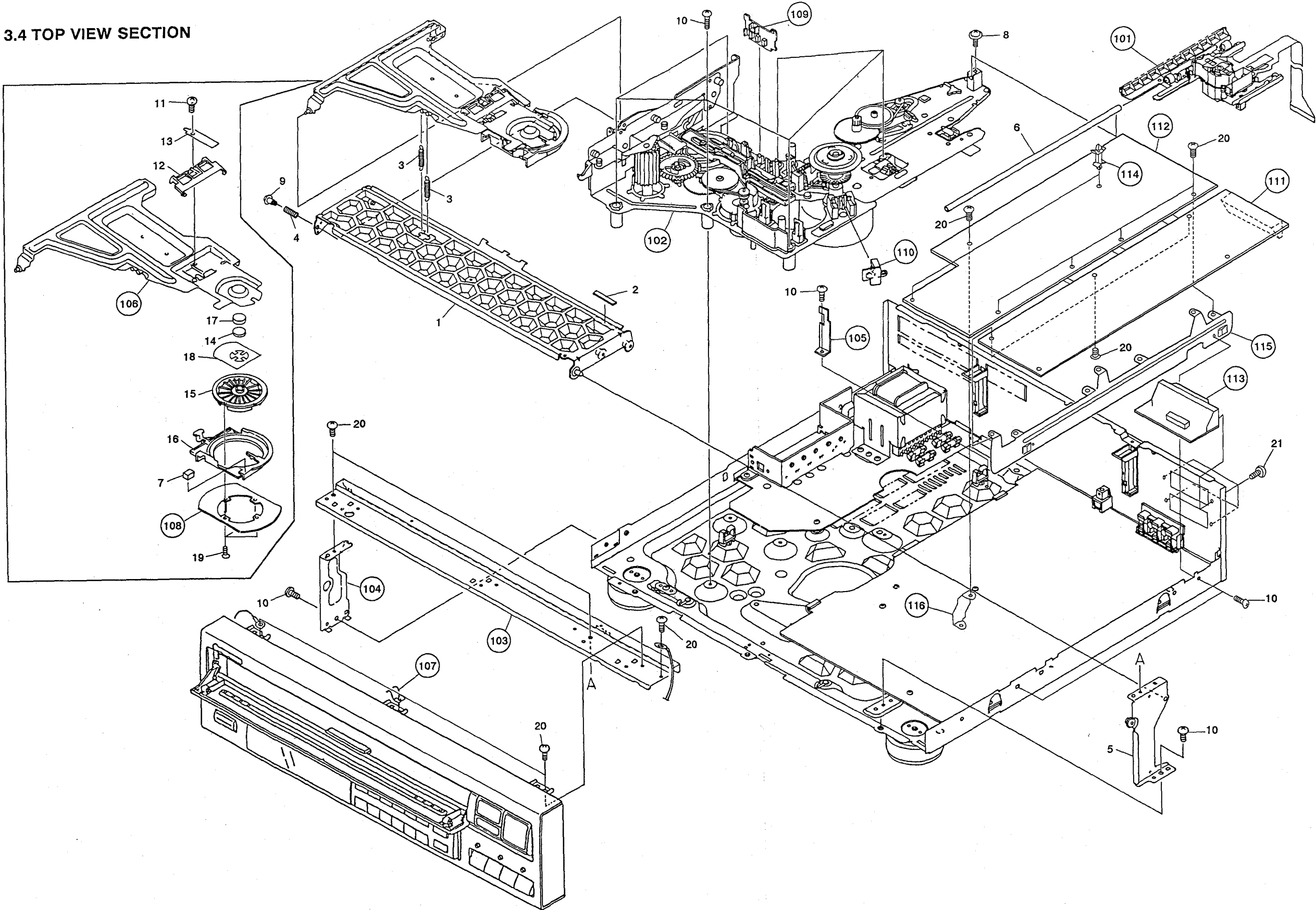
5

6

8



3.4 TOP VIEW SECTION



A

B

C

D



**Parts List**

Mark No.	Description	Part No.
1	Clamper arm (A) assembly	VXA1319
2	Rubber (A)	VEB1084
3	Clamper spring	VBH1094
4	Arm spring	VBH1093
5	Side stay (R) assembly	VXA1529
6	Carriage shaft	VLL1177
7	Clamper pad	VEC1264
8	Screw (B)	VBA1018
9	Screw (B)	VBA1008
10	Screw	BBZ30P060FCC
11	Screw	BBZ30P060FMC
12	Parallel link	VNL1254
13	Plate spring	VBK1014
14	Ball holder	VNL1289
15	Clamper S	VNL1248
16	Clamper holder	VNL1205
17	Rubber sheet	VEB1114
18	Thrust holder	VBK1018
19	Screw	CPZ20P050FMC
20	Screw	IBZ30P060FCC
21	Screw	BBZ30P080FCC

Mark No.	Description	Part No.
101	Rack assembly	VWT1061
102	Mechanism assembly	VWT1073
103	Front angle	VNE1304
104	Side stay (L)	VNE1306
105	SM head holder	VNE1592
106	Clamper arm (B)	VNE1308
107	Earth plate	VNE1518
108	Stabilizer	VNE1333
109	SW1 board assembly	VWG1212
110	FG board assembly	VWG1214
111	PALB board assembly	VWV1191
112	VDTB board assembly	VWS1095
113	SCRT board assembly	VWV1196
114	PC suport	VEC1508
115	PCB holder	VNE1652
116	PCB holder(C)	VNE1329

Note: 109 SW1 board assembly and 110 FG board assembly are supplied for service as the MAIN board assembly (VWM1164).

111 PALB board assembly, 112 VDTB board assembly and 113 SCRT board assembly are supplied for service as the VTPB board assembly (VWM1168).

**3.5 BASE SECTION**

**Parts List**

Mark	No.	Description	Part No.
△	1	Power transformer	VTT1062
△	2	Strain relief	CM-22B
△	3	AC power cord	VDG1028
△	4	Fuse (FU203, FU204) (T1.25A)	REK-101
△	5	Fuse (FU201, FU202) (T3.15A)	REK-105
	6	Tray stopper	VNL1202
	7	Insulator assembly	VXA1686
	8	Insulator	VNK1095
	9	Insulator assembly	VXA1687
●	10	SYPS assembly	VWR1093
	11	Door dump rubber	VEB1033
	12	Screw	BBZ30P080FCC
	13	Screw	BBZ30P060FCC
	14	Screw	BCZ40P080FUC
	15	Screw	IPZ30P160FMC
	16	Screw	IBZ30P060FCC

Mark	No.	Description	Part No.
	101	P. C. B spacer	PNY-404
	102	P plate holder	PNY-405
	103	Wire crip (B)	VEC1012
	104	Base chassis	VNA1121
	105	Rear panel	VNA1209
	106	Stopper	VEC1487
	107	Insulator	VNK1248
	108	ASCB board assembly	VWX1063
	109	Cord holder	VNF-069
	110	PCB holder (C)	VNE1329

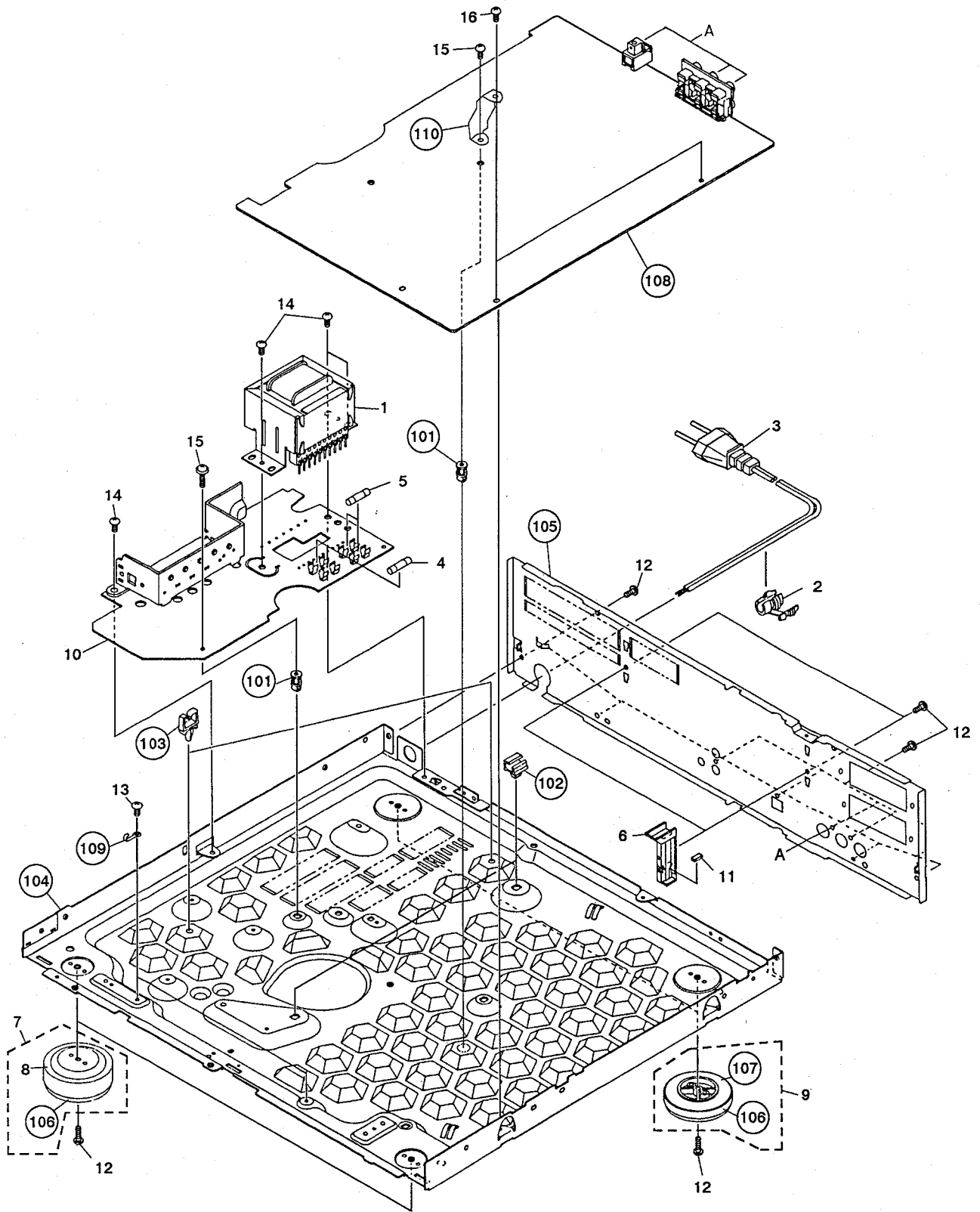
Note: 108 ASCB board assembly is supplied for service as the MAIN board assembly (VWM1164).

A

B

C

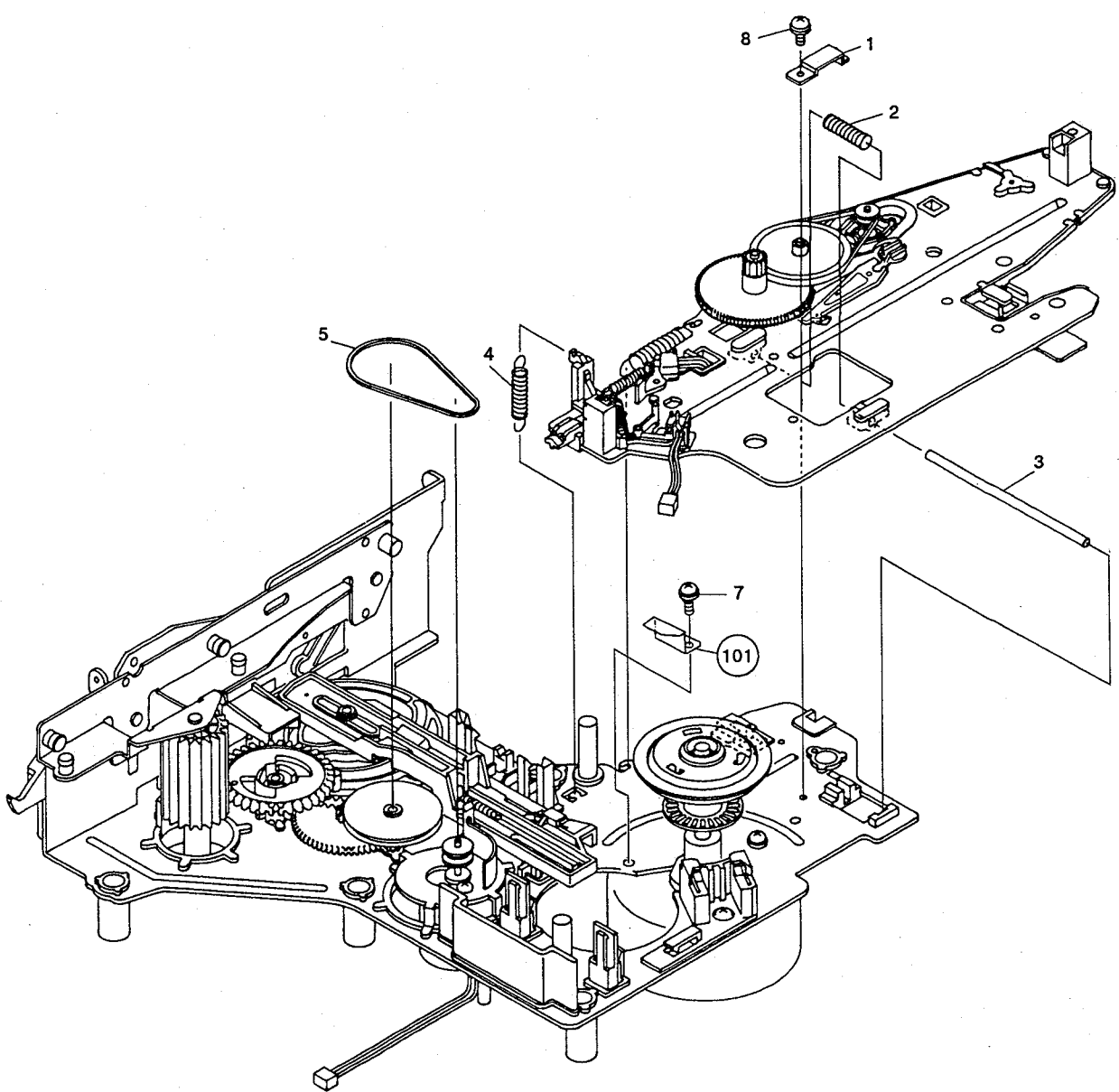
D



### 3.6 MECHANISM ASSEMBLY

#### Parts List

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Plate spring	VBK1013	6	• • • • •	
2	Thrust spring	VBH1073	7	Screw	PMA30P050FMC
3	Tilt shaft	VLL1175	8	Screw	ABZ26P050FMC
4	Tilt pulling spring	VBH1074	101	Cam head stopper	VNE1331
5	Belt	PEB1013			



A

B

C

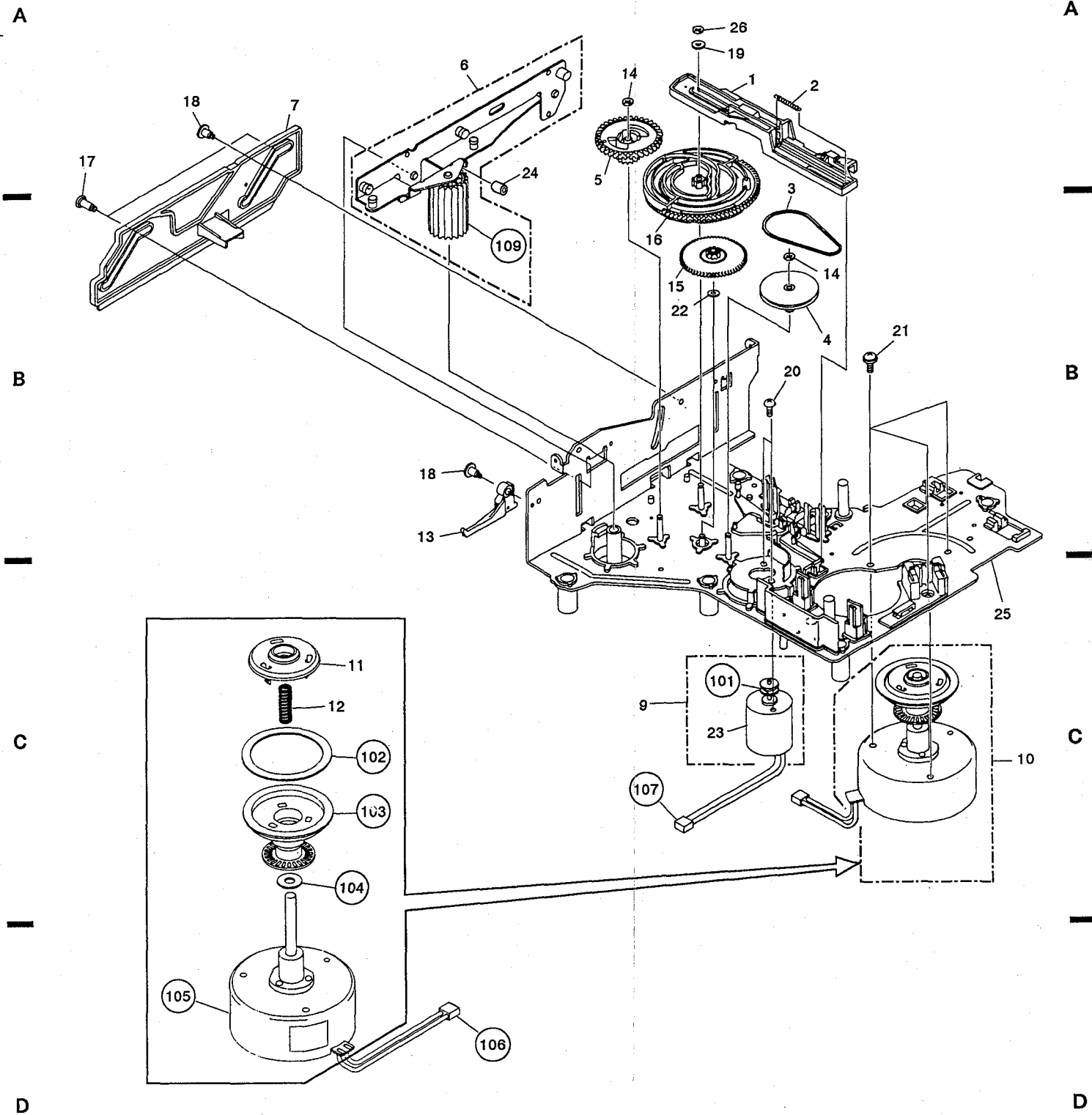
D

3.7 CHASSIS SECTION

Parts List

Mark No.	Description	Part No.
1	Spring slanting cam	VNL1191
2	Cam spring	VBH1082
3	Belt	PEB1013
4	Gear pulley	VNL1249
5	Follow gear	VNL1194
6	Roller plate assembly	VXA1531
7	Slide cam	VNL1188
8	.....	
9	Loading motor assembly	VXX1262
10	Spindle motor assembly	VXA1474
11	Centering hab	VNL1174
12	Centering spring	VBH1083
13	Door lever	VNL1407
14	Washer	WT26D047D025
15	Two stair gear	VNL1193
16	Cam gear	VNL1190
17	Screw (C)	VBA1015
18	Screw (B)	VBA1008
19	Nylon washer	WA32N080W020
20	Screw	PMZ30P040FMC
21	Screw	PMA30P050FMC
22	Washer	WA32D060D025
23	Loading motor	VXM1034
24	Stop ring	VEB1091
25	Chassis assembly	VXA1575
26	E ring	YE23FUC

Mark No.	Description	Part No.
101	Motor pulley	VLL1176
102	Rubber sheet	VEB1103
103	Turn table assembly	VXA1283
104	Oil stopped washer	VBF1002
105	Spindle motor	VXM1032
106	Housing assembly	VKP1566
107	Housing assembly	VKP1916
108	.....	
109	Slider gear	VNL1189



### 3.8 SERVO MECHANISM BASE SECTION

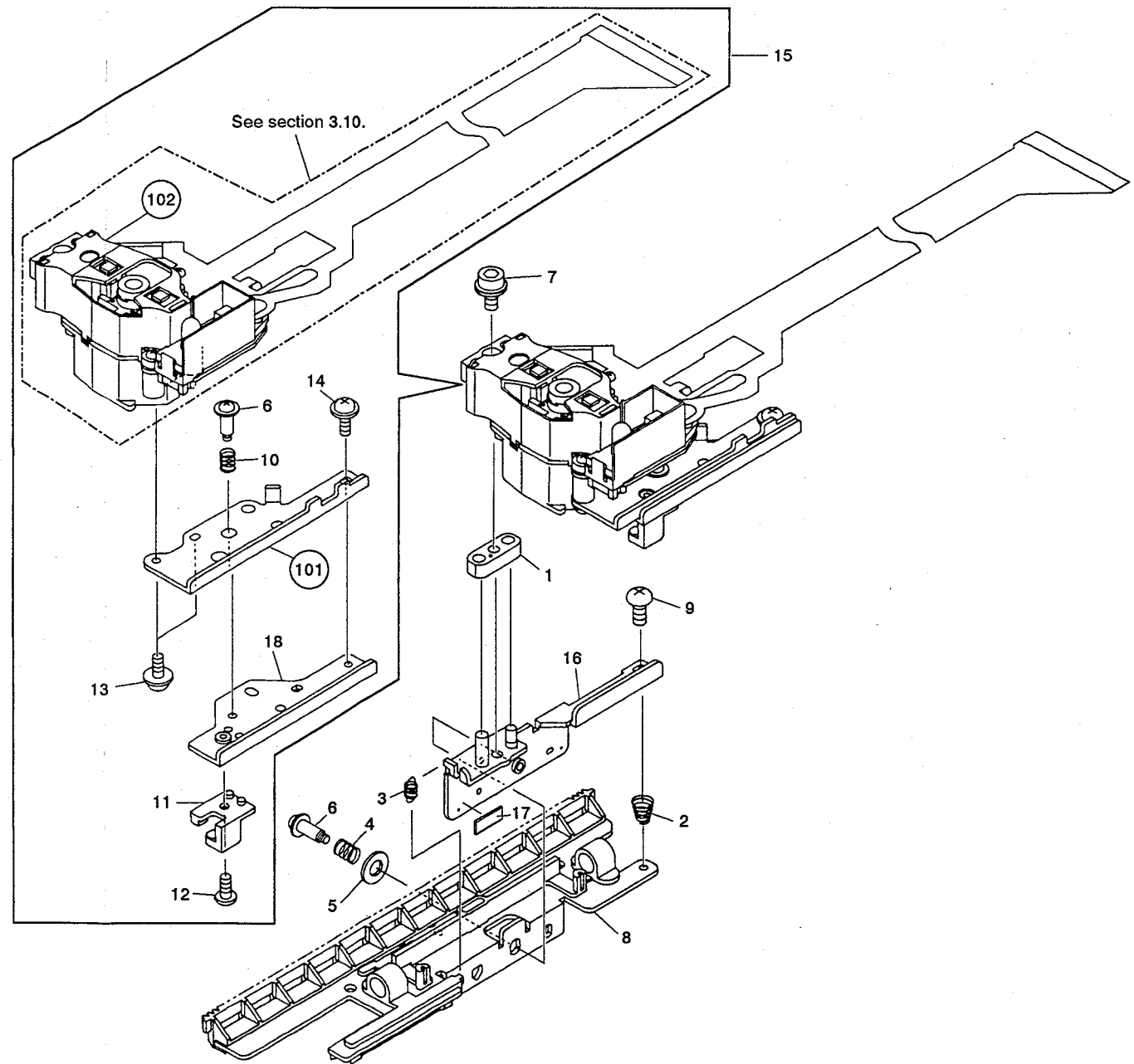
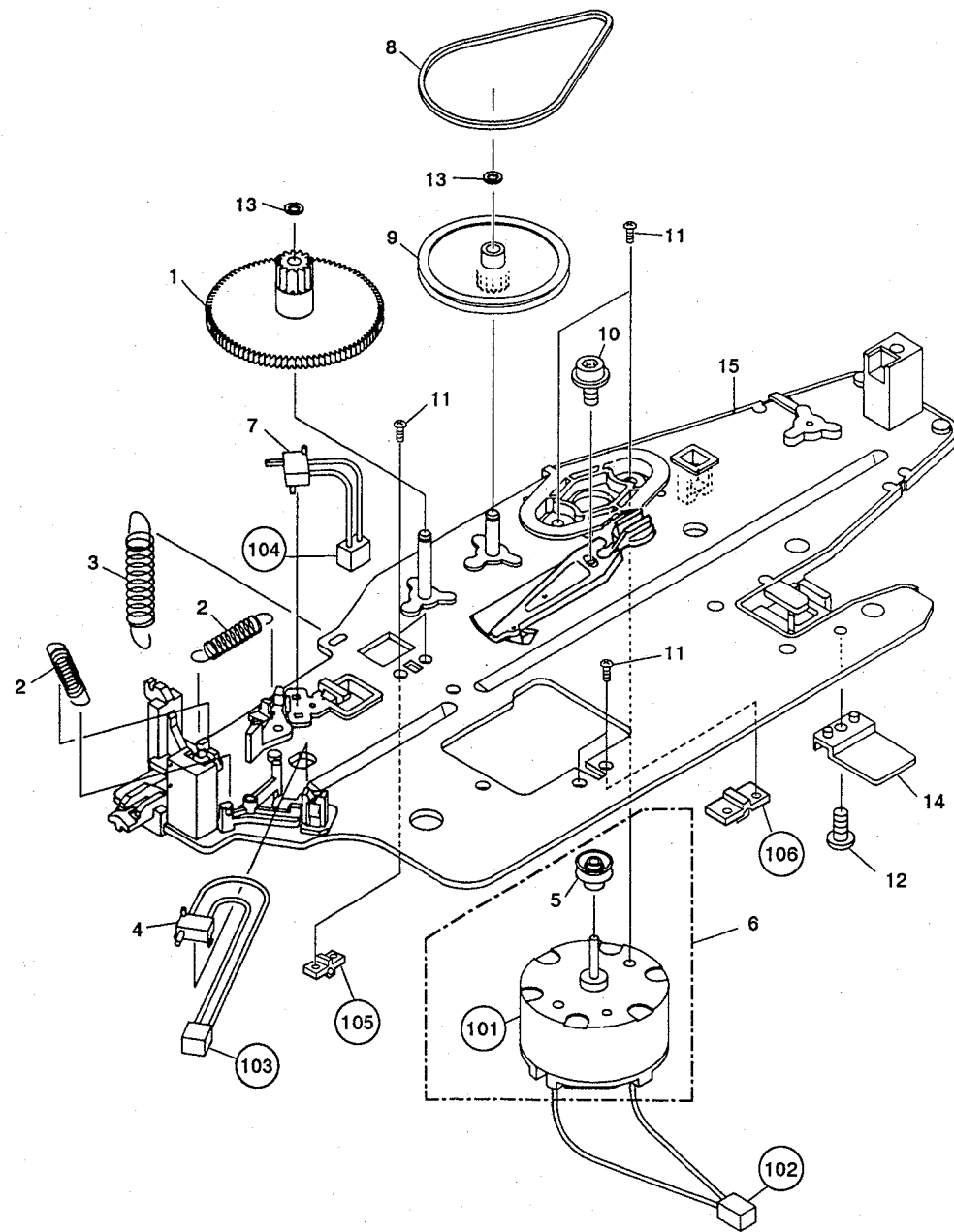
#### Parts List

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	CA gear(3)	VNL1196	13	Washer	WT26D047D025
2	Switch pulling spring	VBH1079	14	FLE base	VNL1341
3	TC pulling spring	VBH1181	15	Servo mechanism base assembly - S	VXA1583
4	Push switch (S5:OUTER)	DSG1014			
5	CA pulley (1)	VNL1197			
6	Carriage motor assembly	VXX1261	101	Carriage motor	VXM1033
7	Push switch (S4:INNER)	DSG1014	102	Housing assembly	VKP1917
8	CA belt	VEB1077	103	Housing assembly	VKP1553
9	CA pulley (2)	VNL1198	104	Housing assembly	VKP1554
10	Screw	SMF30H080FBT	105	Holder (A)	VNV1022
11	Screw	PMZ26P040FMC	106	Holder (B)	VNV1023
12	Screw	BPZ26P050FMC			

### 3.9 RACK SECTION

#### Parts List

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	PU base	VNL1209	11	TAN base	VNL1199
2	LP center spring	VBH1075	12	Screw	PMZ20P040FMC
3	PU pulling spring	VBH1089	13	Screw	PMA20P040FMC
4	L-2 spring	VBH1090	14	Screw	AMZ20P050FMC
5	Washer	WC30FMC	15	Slider assembly	VWT1060
6	Screw	VBA1007	16	PU mount base assembly	VXA1567
7	Screw (2.6 x 10)	VLL1192	17	Spacer (S)	VEC1284
8	Rack	VNL1186	18	TAN plate (1)	VNE1606
9	Screw	BMZ26P080FMC			
10	TAN spring	VBH1081	101	TAN plate (2)	VNE1303
			102	Pickup assembly	VWY1021

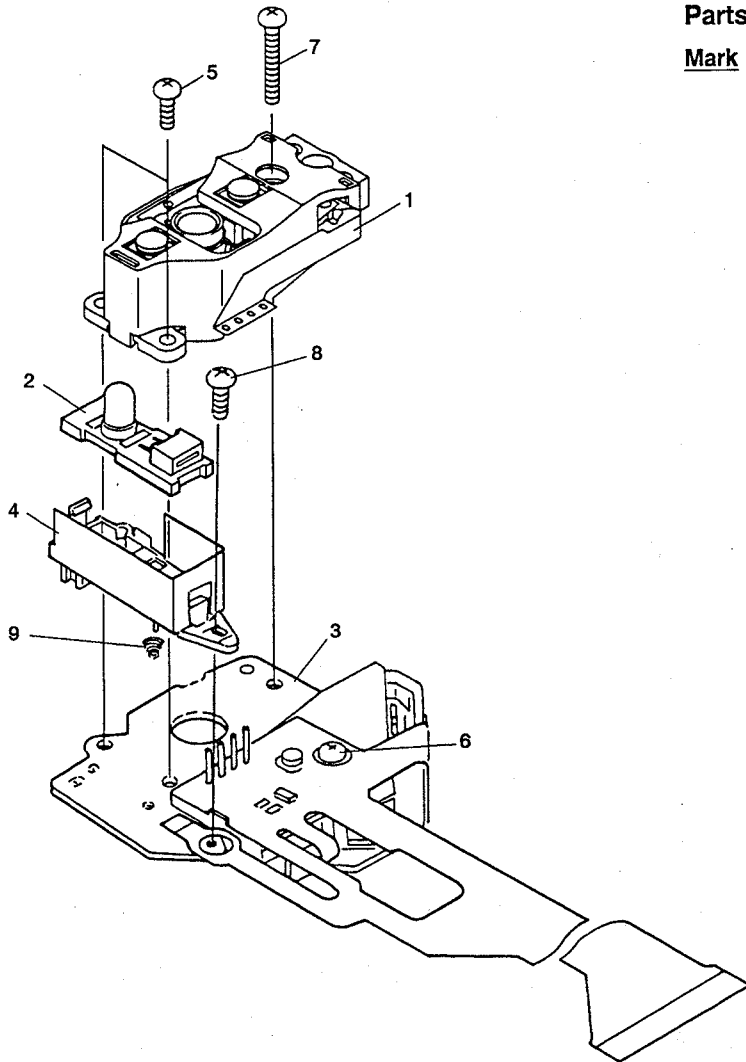


### 3.10 PICKUP ASSEMBLY

#### Parts List of Pickup assembly

Mark	No.	Description	Part No.
	1	Actuator assembly	VXX1551
	2	Sensor assembly	VEX1018
	3	Pre-pickup assembly	VXX1413
	4	Sensor stay	VNH1024
	5	Screw	PMA20P060FMC
	6	Screw	PMA20P080FMC
	7	Screw	PMA20P160FMC
	8	Screw	BMZ20P060FMC
	9	Sensor spring	VBH1087

A

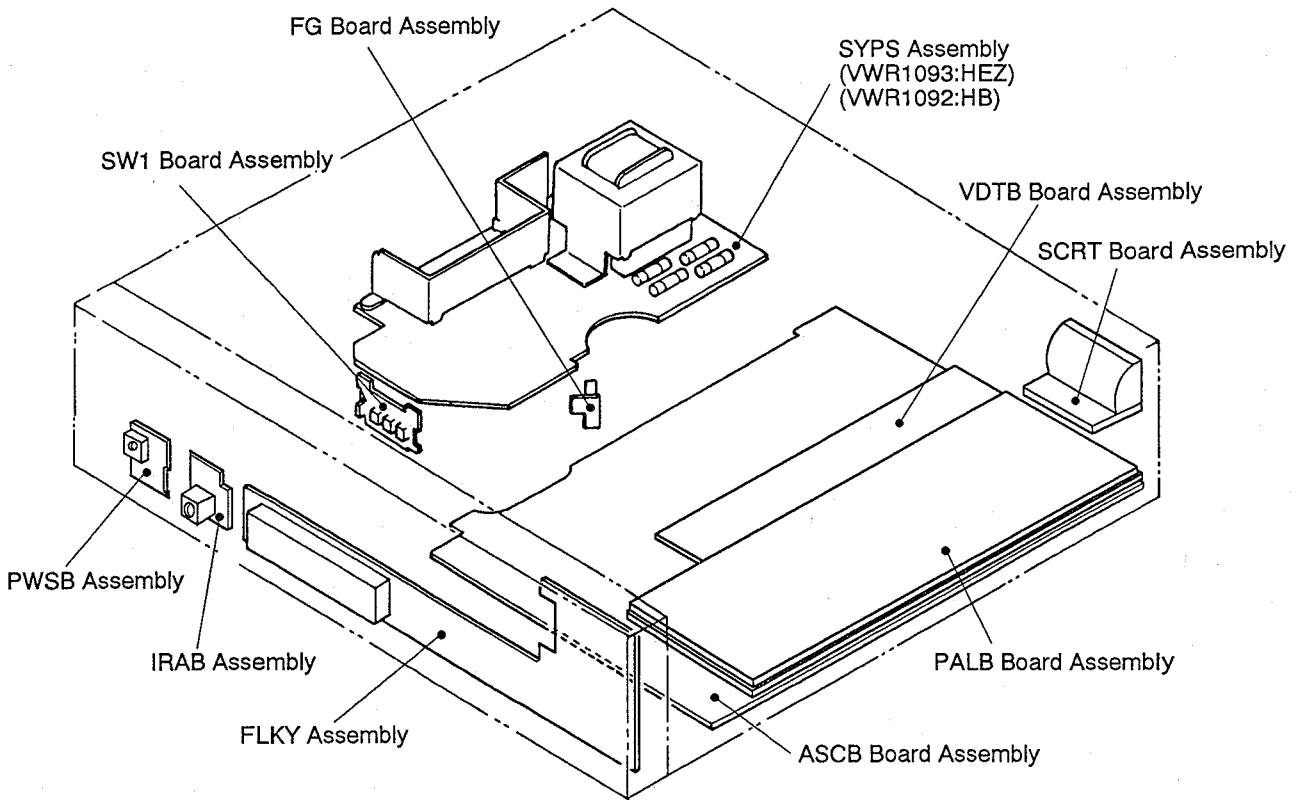


B

C

D

## 4. P. C. BOARDS LOCATION



### MAIN BOARD ASSEMBLY (VWM1164)

MAIN board assembly is composed of ASCB, FG and SW1 board assemblies.

### VTPB BOARD ASSEMBLY (VWM1168)

VTPB board assembly is composed of VDTB, PALB and SCRT board assemblies.

### FLKB ASSEMBLY (VWM1175)

FLKB assembly is composed of FLKY, PWSB and IRAB assemblies.

- ASCB : AUDIO SERVO CONTROL BOARD
- FG : FG COUNTER BOARD
- SW1 : SW1 BOARD
- VDTB : VIDEO AND TBC BOARD
- PALB : PAL BOARD
- SCRT : EUROPEAN SCRT
- FLKY : FL TUBE AND KEY BOARD
- PWSB : POWER SWITCH BOARD
- IRAB : INFRARED AMPLIFIER BOARD
- HEPB : HEADPHONE BOARD
- SYPS : SYSTEM POWER SUPPLY

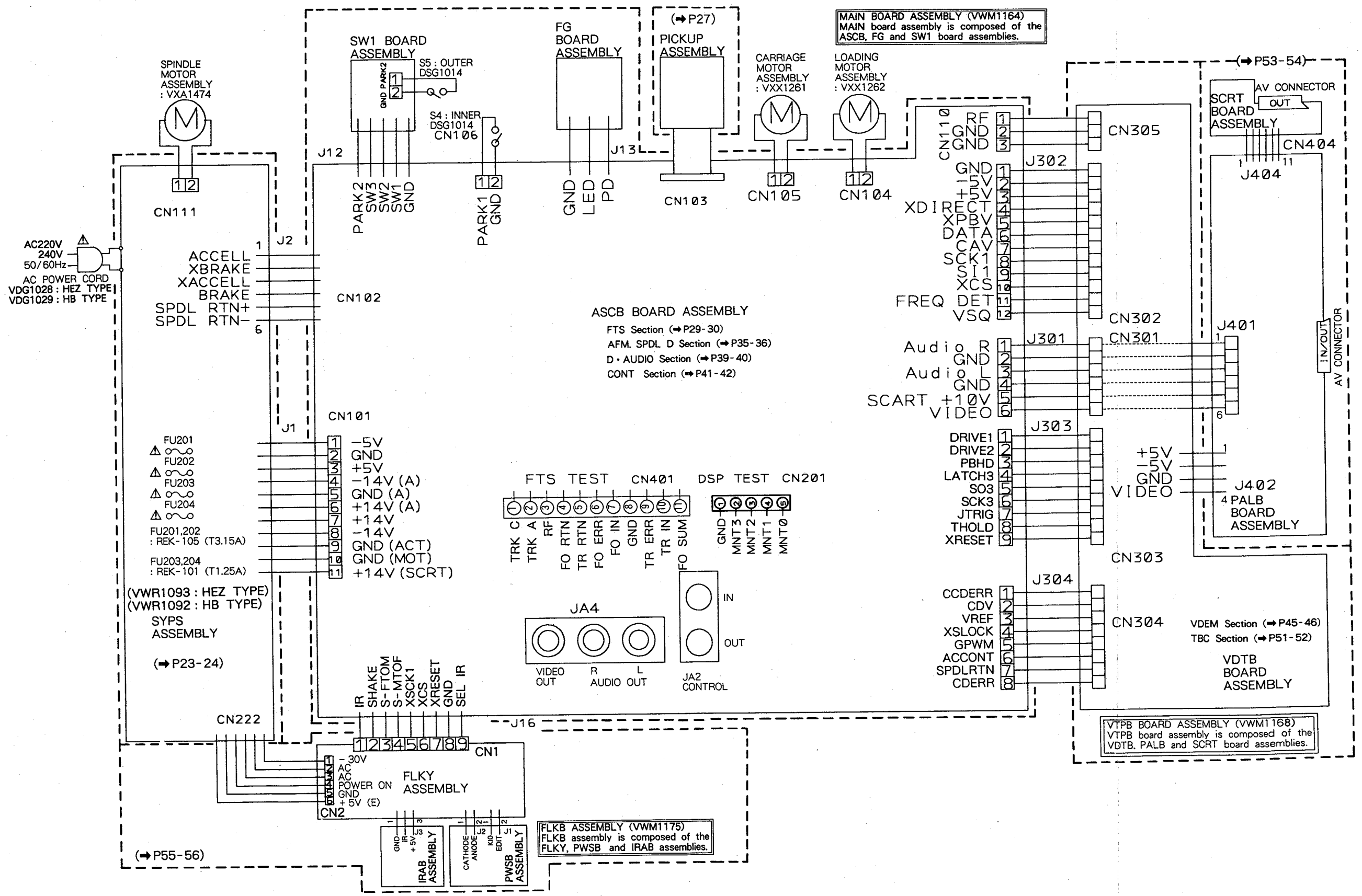


# 5. SCHEMATIC AND P.C. BOARDS DIAGRAM

## 5.1 OVERALL WIRING DIAGRAM

A  
B  
C  
D

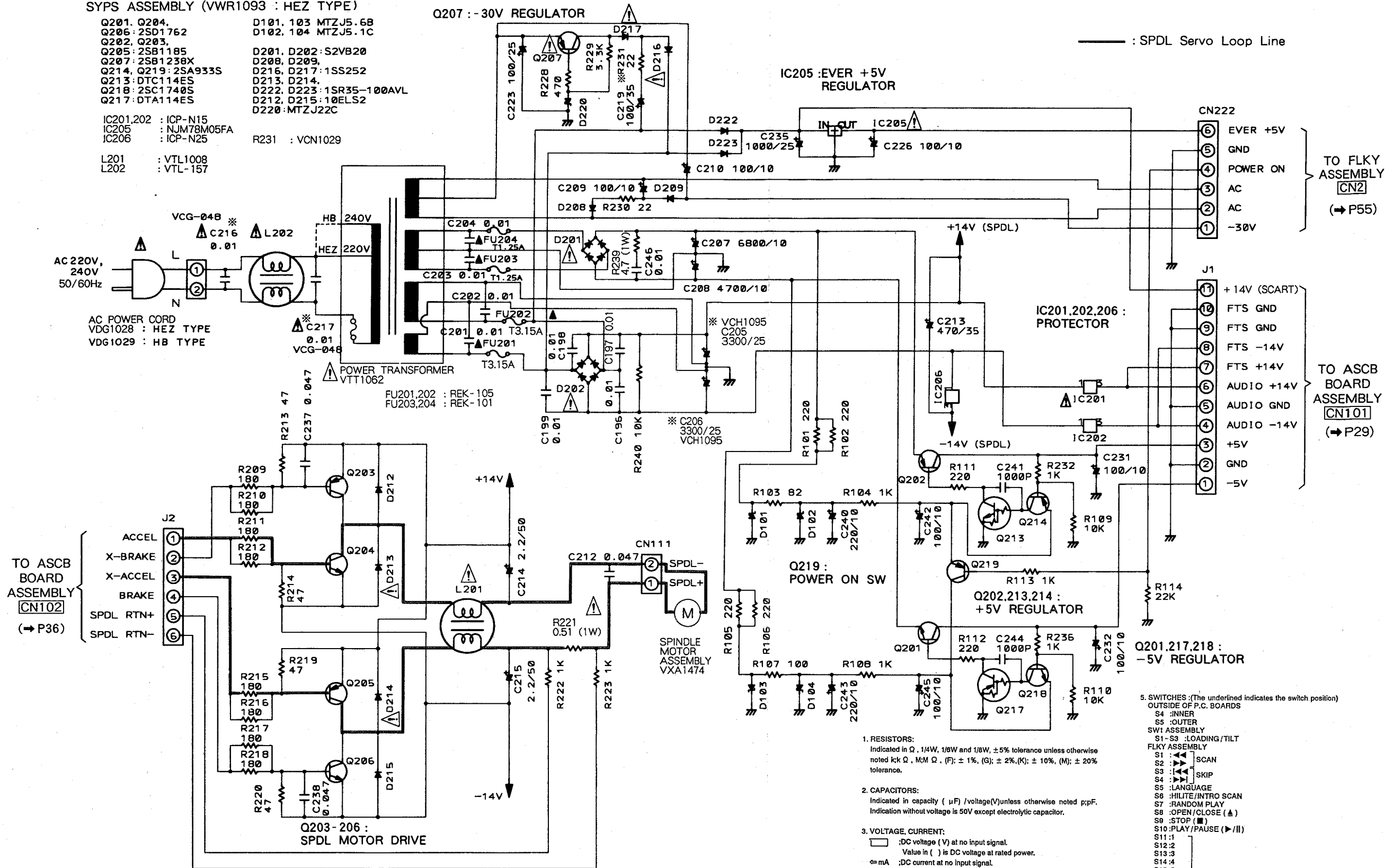
A  
B  
C  
D



5.2 SYPS ASSEMBLY

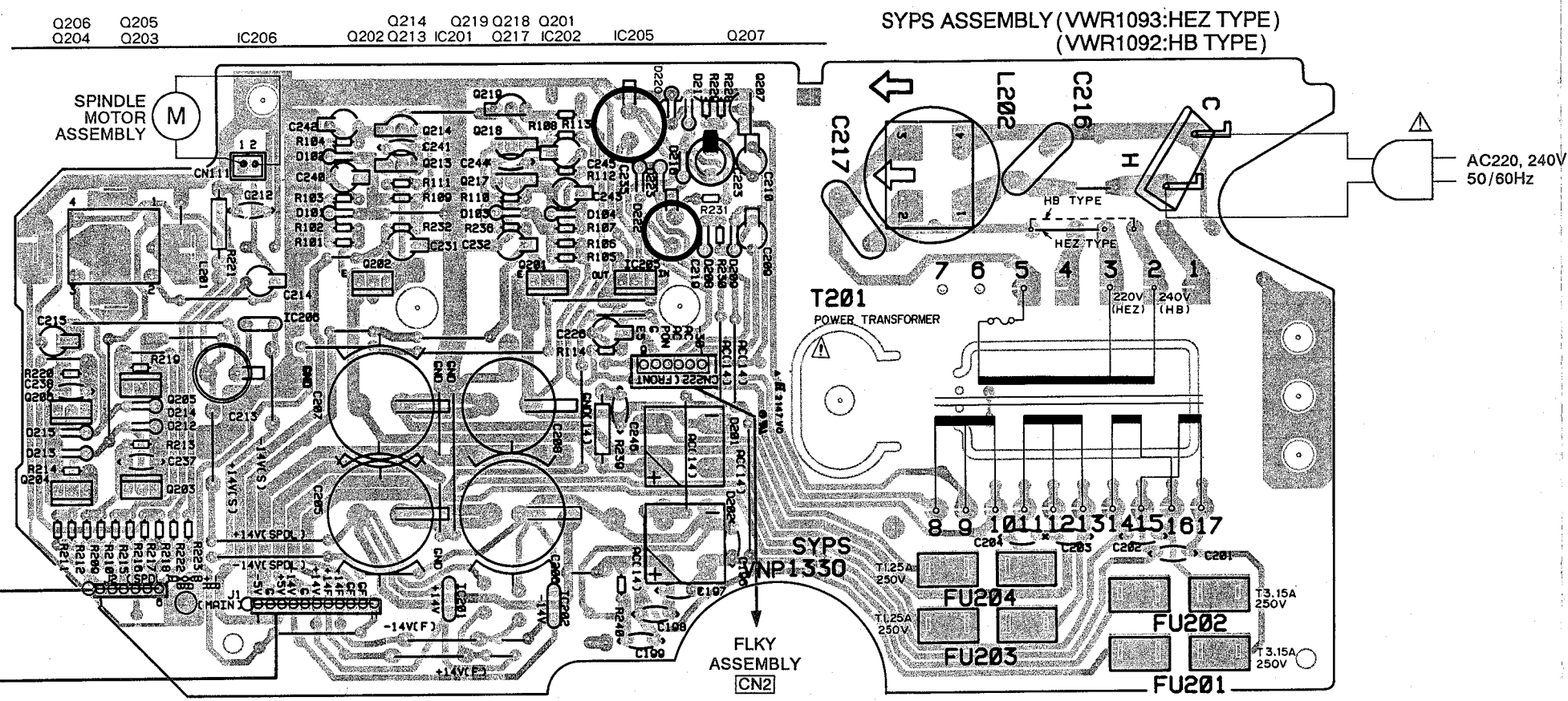
(VWR1092 : HB TYPE)  
SYPS ASSEMBLY (VWR1093 : HEZ TYPE)

- Q201, Q204, D101, 103 MTZJ5.6B
- Q206 : 2SD1762 D102, 104 MTZJ5.1C
- Q202, Q203, D201, D202 : S2VB20
- Q205 : 2SB1185 D208, D209,
- Q207 : 2SB1238X D216, D217 : 1SS252
- Q214, Q219 : 2SA933S D213, D214,
- Q213 : DTC114ES D222, D223 : 1SR35-100AVL
- Q218 : 2SC1740S D212, D215 : 10ELS2
- Q217 : DTA114ES D220 : MTZJ22C
- IC201,202 : ICP-N15
- IC205 : NJM78M05FA
- IC206 : ICP-N25
- R231 : VCN1029
- L201 : VTL1008
- L202 : VTL-157

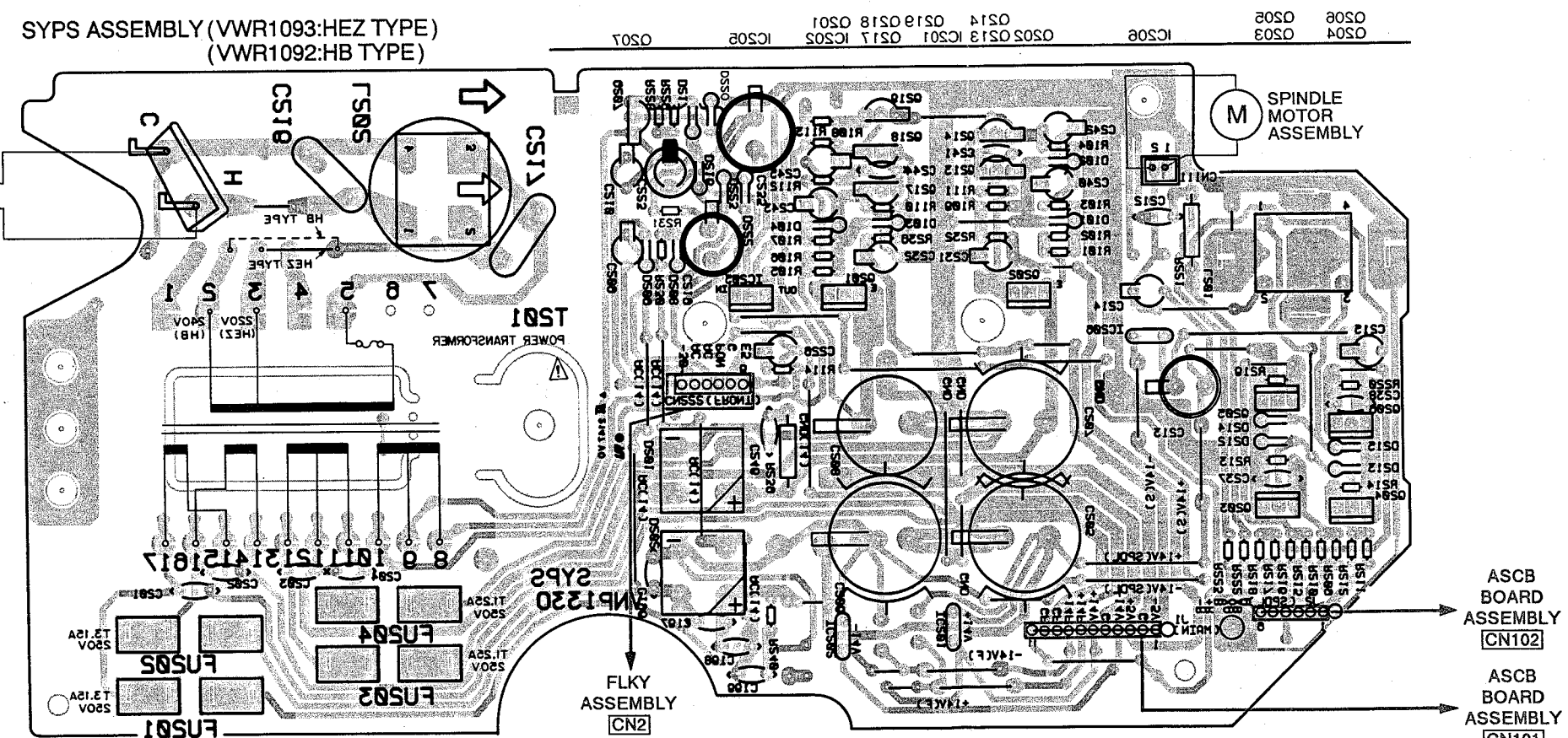


- RESISTORS:**  
Indicated in Ω, 1/4W, 1/8W and 1/8W, ±5% tolerance unless otherwise noted kΩ, MΩ, (F); ± 1%, (G); ± 2%, (K); ± 10%, (M); ± 20% tolerance.
  - CAPACITORS:**  
Indicated in capacity (μF) / voltage(V) unless otherwise noted p/pF. Indication without voltage is 50V except electrolytic capacitor.
  - VOLTAGE, CURRENT:**  
□ :DC voltage (V) at no input signal.  
Value in ( ) is DC voltage at rated power.  
mA :DC current at no input signal.
  - OTHERS:**  
→ :Signal route.  
⊙ :Adjusting point.  
The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.  
\* marked capacitors and resistors have parts numbers.
- This is the basic schematic diagram, but the actual circuit may vary due to improvements in design.

5. SWITCHES : (The underlined indicates the switch position)  
OUTSIDE OF P.C. BOARDS  
S4 : INNER  
S5 : OUTER  
SW1 ASSEMBLY  
S1-S3 : LOADING/TILT  
FLKY ASSEMBLY  
S1 : ←  
S2 : ← SCAN  
S3 : ←  
S4 : ← SKIP  
S5 : LANGUAGE  
S8 : HILITE/INTRO SCAN  
S7 : RANDOM PLAY  
S8 : OPEN/CLOSE (▲)  
S9 : STOP (■)  
S10 : PLAY/PAUSE (▶/||)  
S11 :  
S12 :  
S13 :  
S14 :  
S15 :  
S16 : DIRECT SEARCH  
S17 :  
S18 :  
S19 :  
S20 :  
S21 : PGM  
S22 : +10  
S23 : EDIT  
S24 : CHAP/FRAME/TIME  
S25 : DOOR SW  
PSWB ASSEMBLY  
S26 : POWER



This P.C.B. connection diagram is viewed from the parts mounted side.

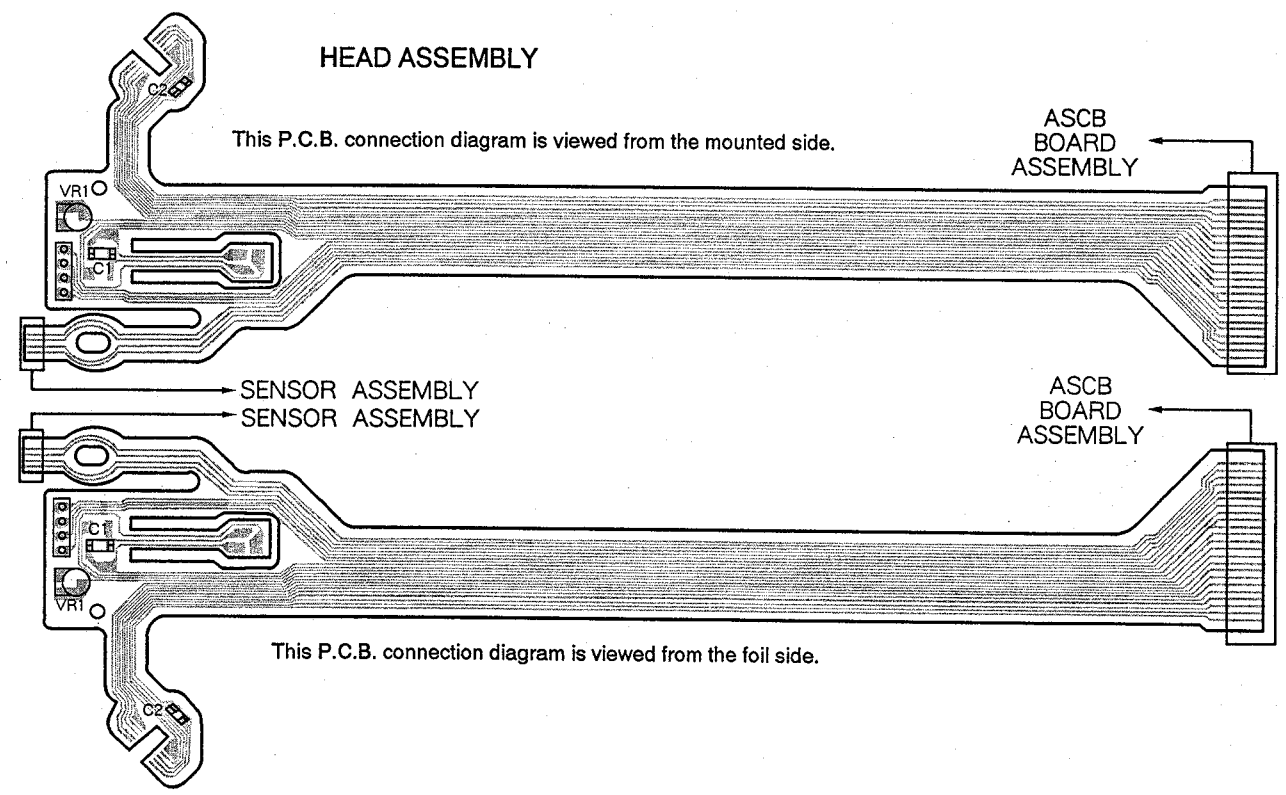
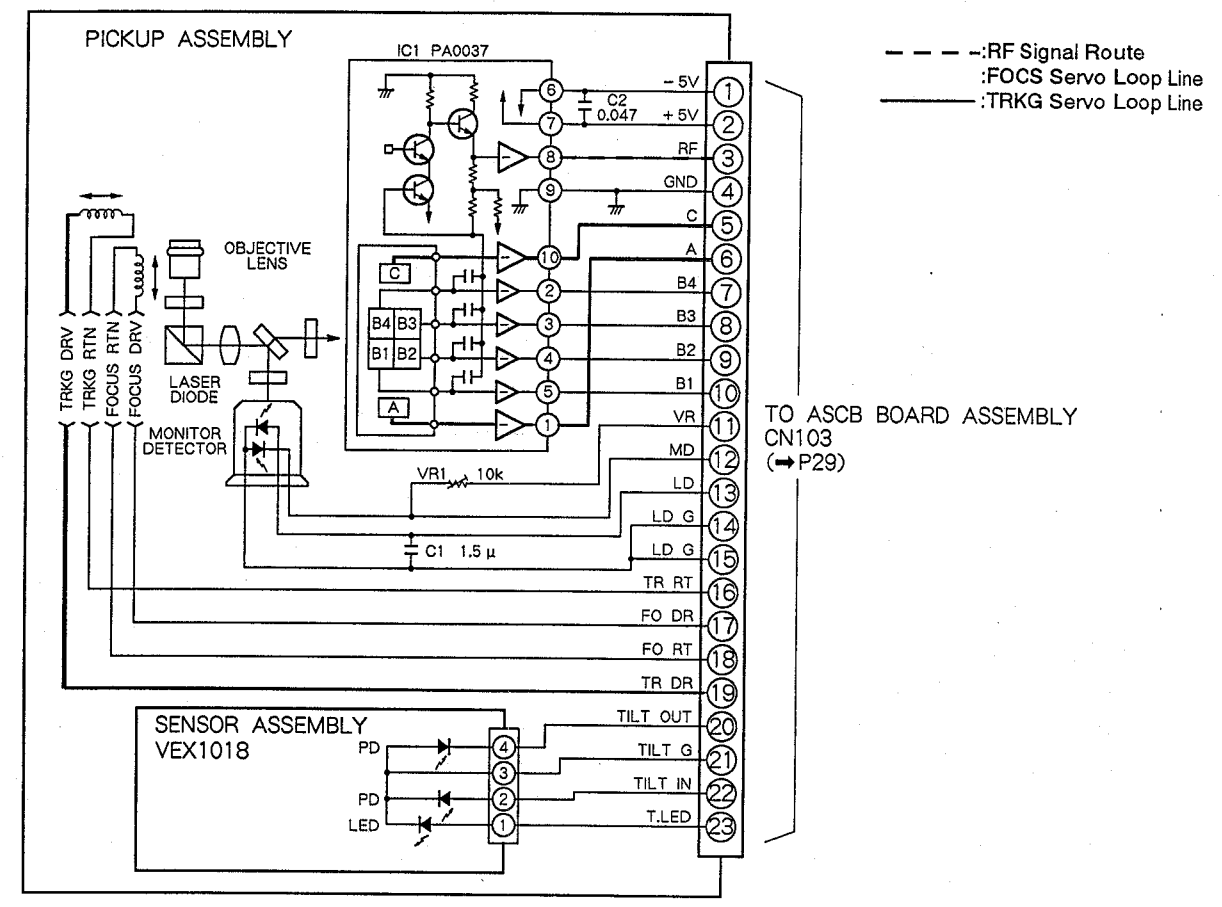


This P.C.B. connection diagram is viewed from the foil side.

P.C.B. pattern diagram indication	Corresponding part symbol	Part name
		Transistor
		FET
		Diode
		Zener diode
		LED
		Varactor
		Tact switch
		Inductor
		Coil
		Transformer
		Filter
		Ceramic capacitor
		Mylar capacitor
		Styrol capacitor
		Electrolytic capacitor (Non polarized)
		Electrolytic capacitor (Noiseless)
		Electrolytic capacitor (Polarized)
		Electrolytic capacitor (Polarized)
		Power capacitor
		Semi-fixed resistor
		Resistor array
		Resistor
		Resonator
		Thermistor

1. This P.C.B. connection diagram is viewed from the parts mounted side.
2. The parts which have been mounted on the board can be replaced with those shown with the corresponding wiring symbols listed in the above Table.
3. The capacitor terminal marked with shows negative terminal.
4. The diode marked with shows cathode side.
5. The transistor terminal marked with shows emitter.

5.3 PICKUP ASSEMBLY



FTS SECTION

Note: (No.) in the table correspond to the pin No.

IC801 (CXA1081S)		CN401		IC803 (PM3003)		Other points	
1	1.5Vp-p	20	400mVp-p	3	300mVp-p	1	Q810 Collector 400mVp-p
2	1.5Vp-p	21	700mVp-p	4	5Vp-p	2	CN103 Pin 16 200mVp-p
7	40mVp-p	22	10Vp-p :still	5	4Vp-p	3	Q828 Collector 400mVp-p
12	200mVp-p	23	2Vp-p	6	600mVp-p	4	CN103 Pin 17 15Vp-p
15	400mVp-p	27	3Vp-p	7	1.5Vp-p	5	CN103 Pin 19 20Vp-p
				9	1.25Vp-p :open	6	IC804 Pin 9 3Vp-p
				10	1.25Vp-p		
				11	500mVp-p		
				38	2Vp-p		
				58	250mVp-p		

# 5.4 ASCB BOARD ASSEMBLY (FTS SECTION)

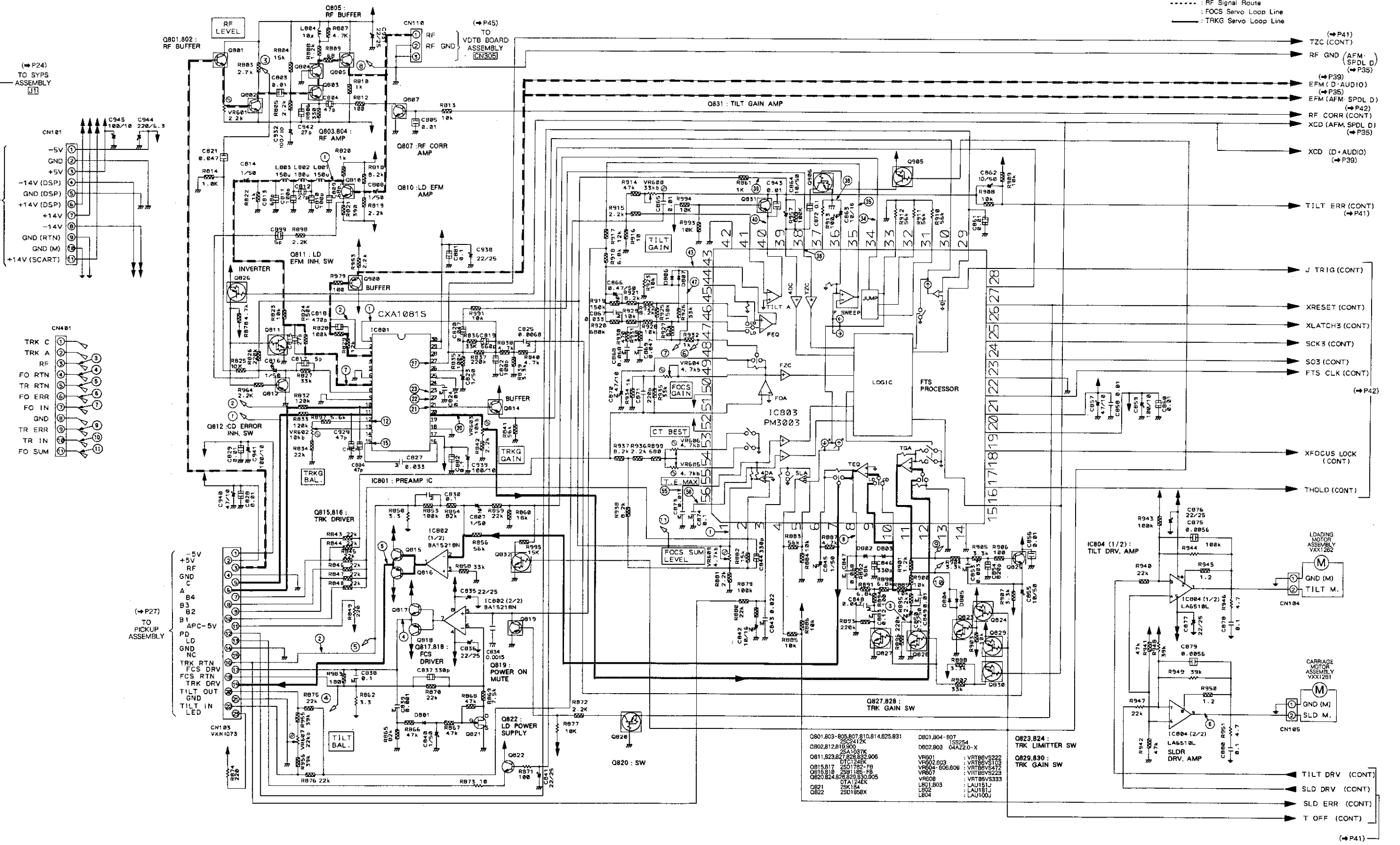
## ASCB BOARD ASSEMBLY (FTS SECTION)

A

B

C

D



----- : RF Signal Route  
 - - - - - : FOCUS Servo Loop Line  
 \_\_\_\_\_ : TRKG Servo Loop Line

A:

S4:  
 INNEF

A:

A

Q801.803-805,807,810,814,825,831	Q801.804-807	Q823.824 : TRK LIMITER SW
Q802,812,816,820,824,828,832,836	Q802.803 : 04A22.0-X	Q829.830 : TRK GAIN SW
Q811,823,827,828,832,836	VR601 : VRTBEVS222	
Q815,817 : 2SD1782-FB	VR602 : VRTBEVS175	
Q818,819 : 2SD1782-FB	VR604 : 606.806	
Q820,824,828,832,836	VR607 : VRTBEVS222	
	VR608 : VRTBEVS333	
Q821 : DTA124EK	LR01.803 : LAU151J	
Q822 : 2K154	LR02 : LAU181J	
	LR04 : LAU100J	

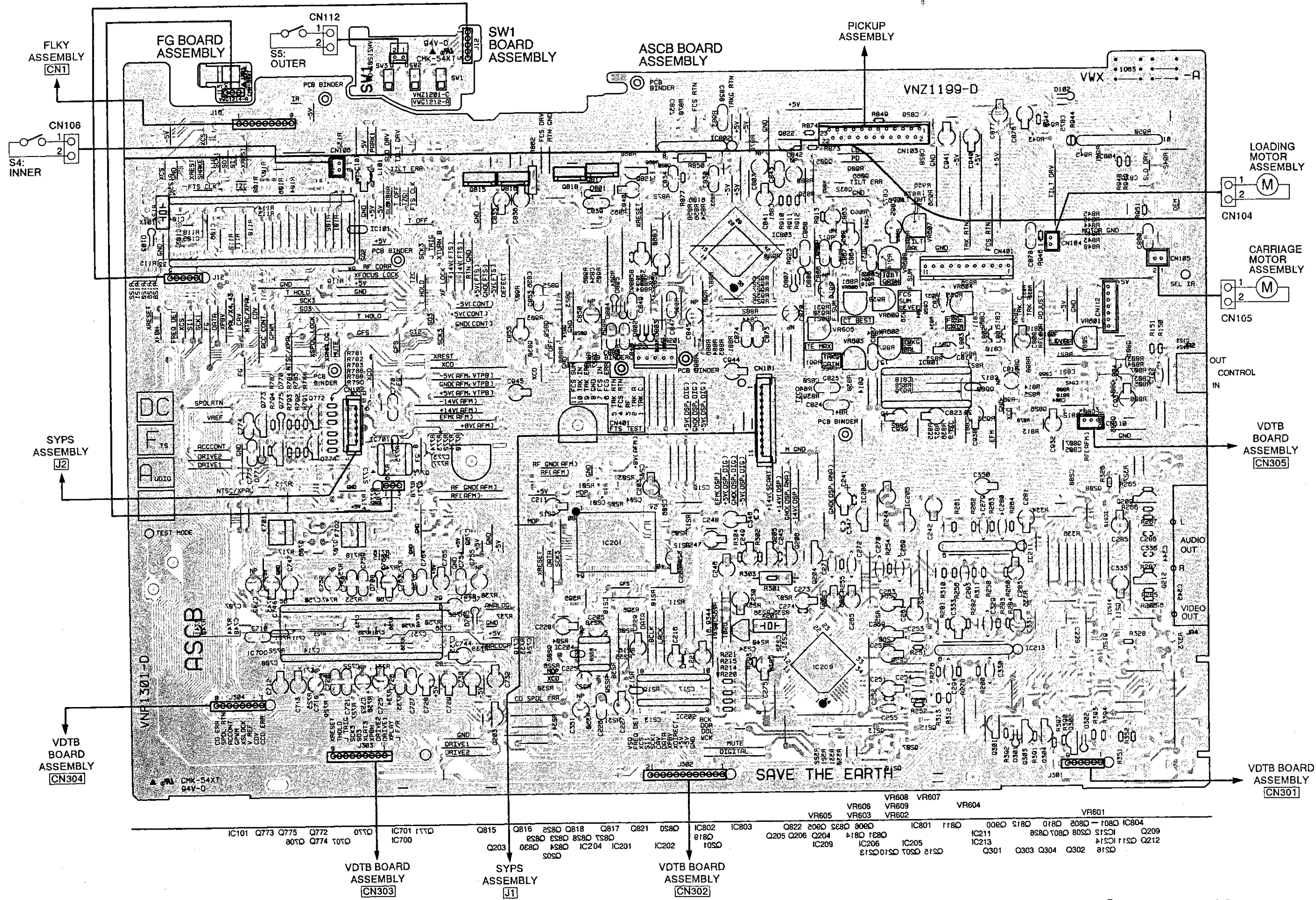
1 | 2 | 3 | 4 | 5 | 6

(P41)

- (P41) TZC (CONT)
- RF GND (AFM-SPDL D) (P35)
- EFM (D-AUDIO) (P39)
- EFM (AFM-SPDL D) (P35)
- RF CORR (CONT) (P42)
- XCD (AFM-SPDL D) (P35)
- XCD (D-AUDIO) (P39)
- TILT ERR (CONT) (P41)
- J TRIG (CONT)
- XRESET (CONT)
- XLATCH3 (CONT)
- SCK3 (CONT)
- SO3 (CONT)
- FTS CLK (CONT) (P42)
- XFOCUS LOCK (CONT)
- THOLD (CONT)
- LOADING MOTOR ASSEMBLY VXX1262
- GND (M)
- TILT M.
- CARRIAGE MOTOR ASSEMBLY VXX1281
- GND (M)
- SLD M.
- TILT DRV (CONT)
- SLD DRV (CONT)
- SLD ERR (CONT)
- T OFF (CONT)

7 8 9 10 11 12

- (P41) TZC (CONT)
- RF GND (AFM SPDL D) (P35)
- (P39) EFM (D-AUDIO) (P42)
- (P35) EFM (AFM SPDL D)
- (P42) RF CORR (CONT)
- (P35) XCD (AFM SPDL D)
- (P39) XCD (D-AUDIO)
- TILT ERR (CONT) (P41)
- J TRIG (CONT)
- XRESET (CONT)
- XLATCH3 (CONT)
- SCK3 (CONT)
- SO3 (CONT)
- FTS CLK (CONT) (P42)
- XFOCUS LOCK (CONT)
- THOLD (CONT)
- LOADING MOTOR ASSEMBLY VXX1261
- GND (M)
- TILT M.
- CARRIAGE MOTOR ASSEMBLY VXX1261
- GND (M)
- SLD M.
- TILT DRV (CONT)
- SLD DRV (CONT)
- SLD ERR (CONT)
- T OFF (CONT) (P41)

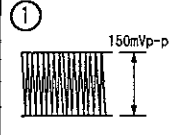
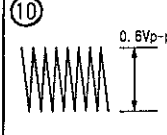
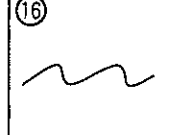
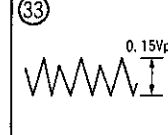
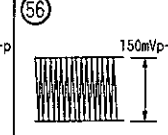
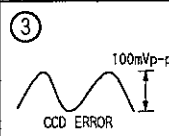
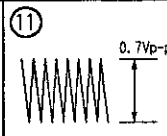
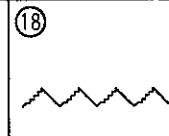
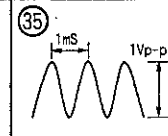
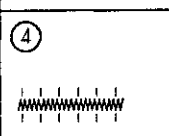
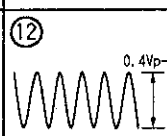
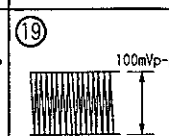
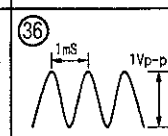
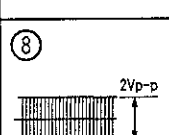
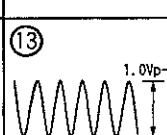
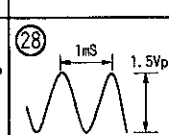
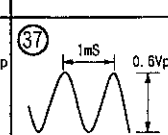
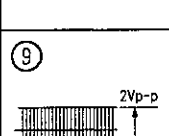
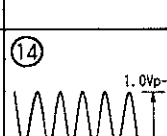
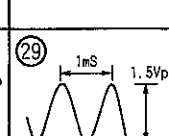
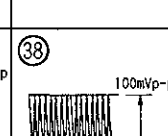


A  
B  
C  
D

7 8 9 10 11 12

**AFM. SPDL D SECTION**

● IC700 (HA12127ANT) Note: (No.) in the table correspond to the pin No.

① 	⑩ 	⑯ 	③③ 	⑤⑥ 
③ 	⑪ 	⑱ 	③⑤ 	
④ 	⑫ 	⑲ 	③⑥ 	
⑧ 	⑬ 	⑳ 	③⑦ 	
⑨ 	⑭ 	㉑ 	③⑧ 	

**D. AUDIO SECTION**

Note: Waveforms and voltages are at the PLAY.

IC201 (CXD2500AQ)

Pin No.	Voltage	Pin No.	Voltage	Pin No.	Voltage	Pin No.	Voltage	Pin No.	Voltage	Pin No.	Voltage
1	0	15	0	29	0	43	*	57	*	71	*
2	0	16	4.8	30	0	44	0	58	*	72	5
3	0	17	0	31	*	45	4.8	59	5	73	5
4	*	18	*	32	*	46	*	60	—	74	*
5	0	19	2.4	33	4.8	47	*	61	5	75	0
6	4.8	20	*	34	*	48	*	62	*	76	0
7	0	21	0	35	*	49	*	63	*	77	*
8	4.8	22	2.3	36	*	50	*	64	*	78	*
9	0	23	4.8	37	*	51	*	65	0	79	*
10	0	24	*	38	*	52	0	66	*	80	0
11	0	25	0	39	0	53	*	67	*		
12	0	26	0	40	4.8	54	*	68	0		
13	0	27	*	41	*	55	0	69	*		
14	0	28	0	42	*	56	*	70	5		

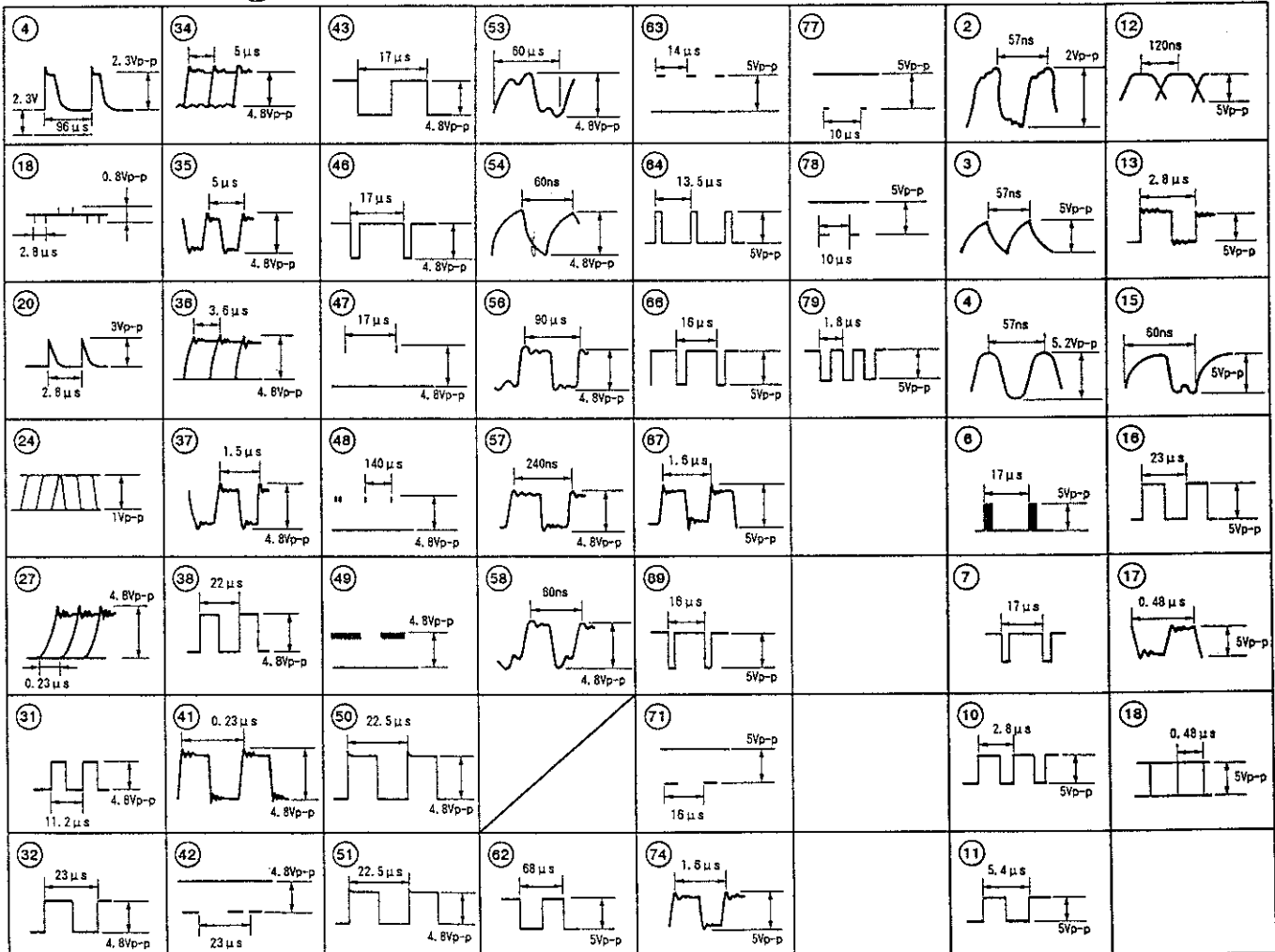
IC202 (SM5840AP)

Pin No.	Voltage	Pin No.	Voltage
1	5	10	*
2	*	11	*
3	*	12	*
4	*	13	*
5	0	14	5
6	*	15	*
7	*	16	*
8	5	17	*
9	5	18	*

\*: Refer to waveforms

IC201 (CXD2500AQ) Note: (No.) in the table correspond to the pin No.

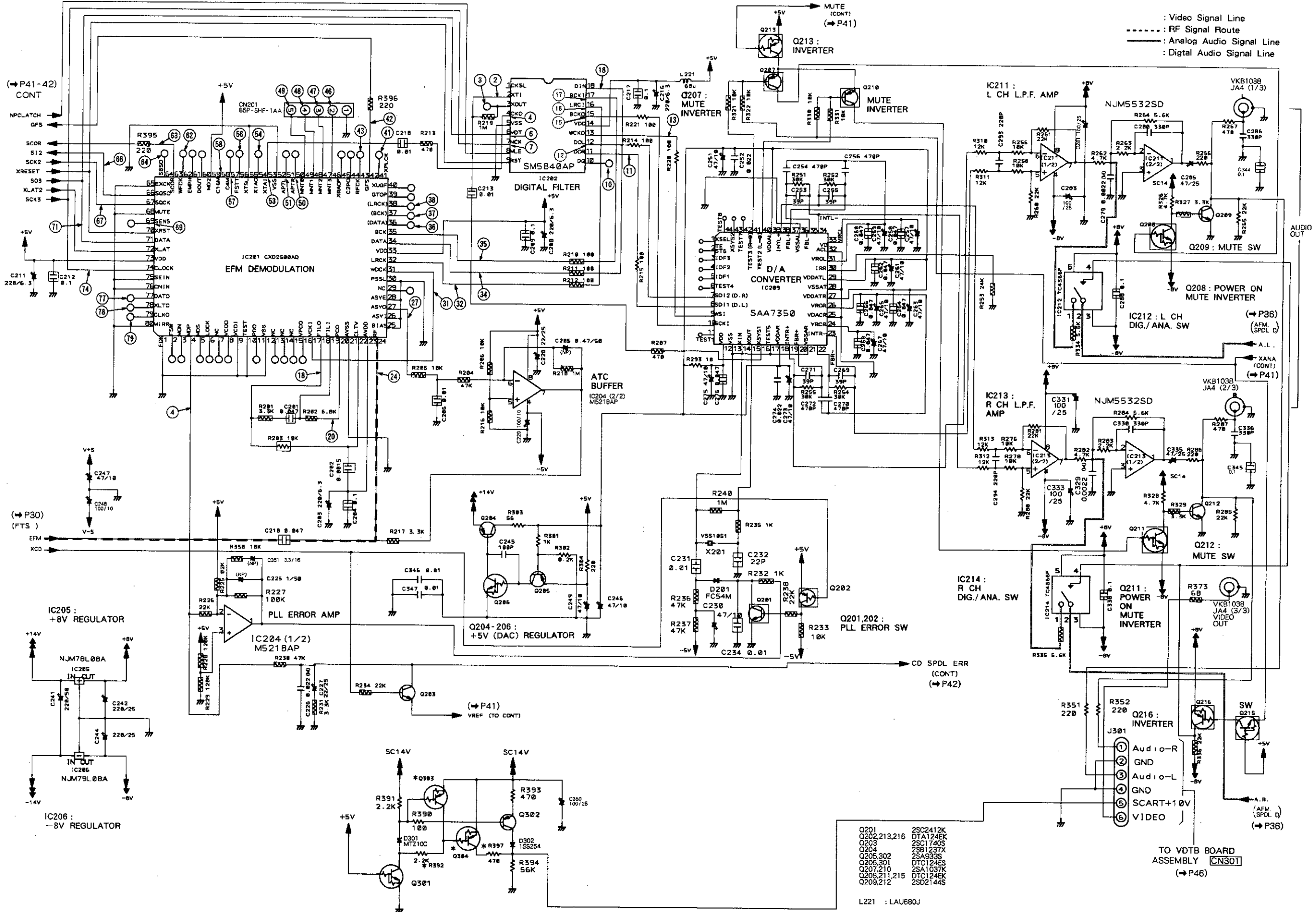
IC202 (SM5840AP)





5.6 ASCB BOARD ASSEMBLY (D. AUDIO SECTION)

ASCB BOARD ASSEMBLY (D. AUDIO SECTION)



- Q201 2SC2412K
- Q202,213,216 DT1A124EX
- Q203 2SC1740S
- Q204 2SB1237X
- Q205,302 2SA939S
- Q206,301 DTC124ES
- Q207,210 2SA1037K
- Q208,211,215 DTC124EK
- Q209,212 2SD2144S

L221 : LAU680J

TO VDTB BOARD ASSEMBLY (CN301) (P46)

7

8

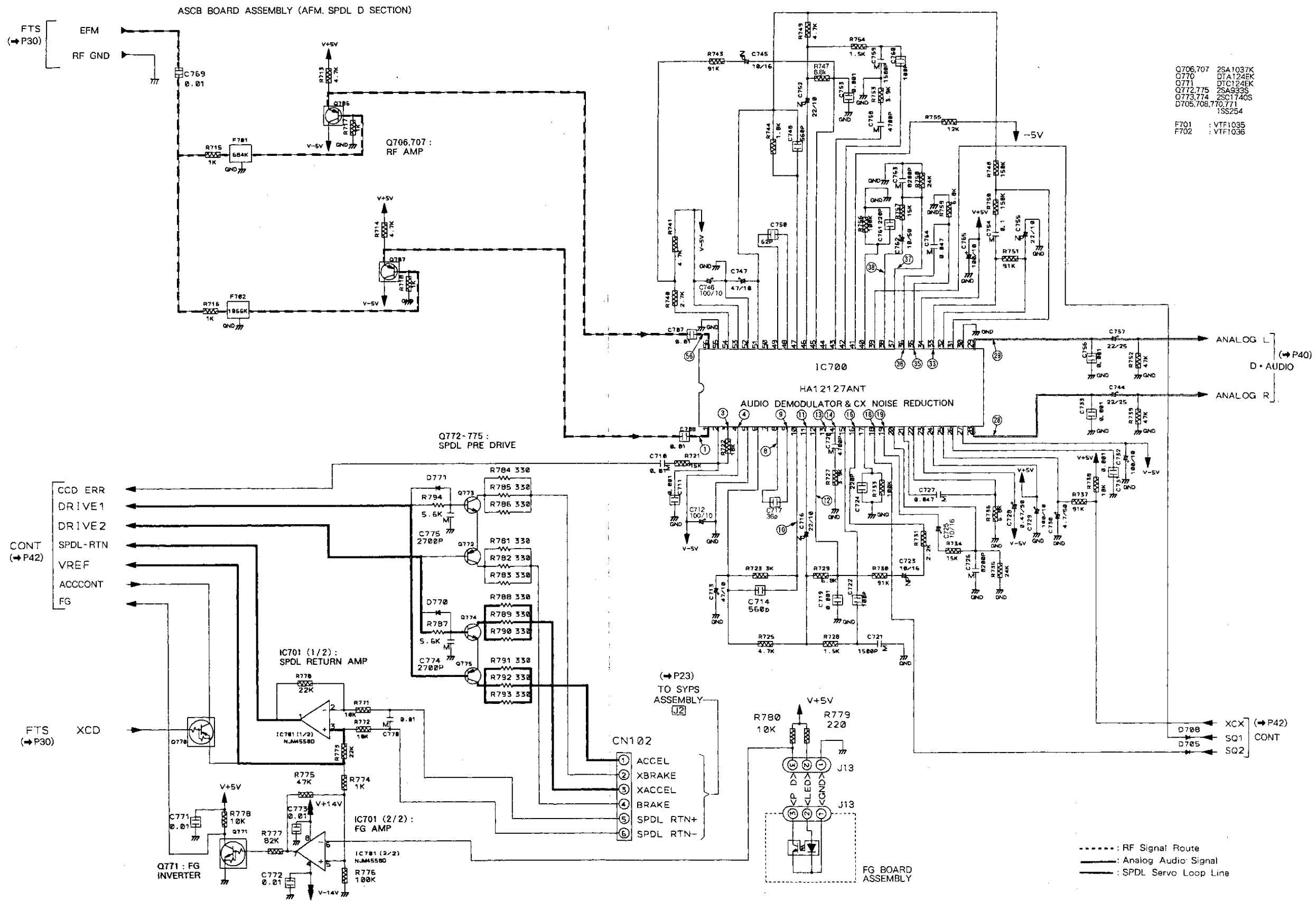
9

10

11

12

### 5.5 ASCB (AFM. SPDL D SECTION) AND FG BOARD ASSEMBLIES



A

B

C

D

7

8

9

10

11

12



5.7 ASCB (CONT SECTION) AND SW1 BOARD ASSEMBLIES

ASCB BOARD ASSEMBLY (CONT SECTION)

D102.103 1SS254  
X101 : VSS1040  
L101 : LAU560J

+5V

+5V

FTS (P30)

+5V

+5V

(P39-40)  
D-AUDIO

+5V

+5V

+5V

AFM. SPDL D

(P35)

ACCCONT

CD ERR

SPDL RTN

GPWM

XSLOCK

V REF

CDV

CCD ERR

(P52)  
TO VDTB  
BOARD  
ASSEMBLY  
[CN304]

XRESET

THOLD

J TRIG

SCK3

S03

XLATCH3

XPBH

DRIVE2

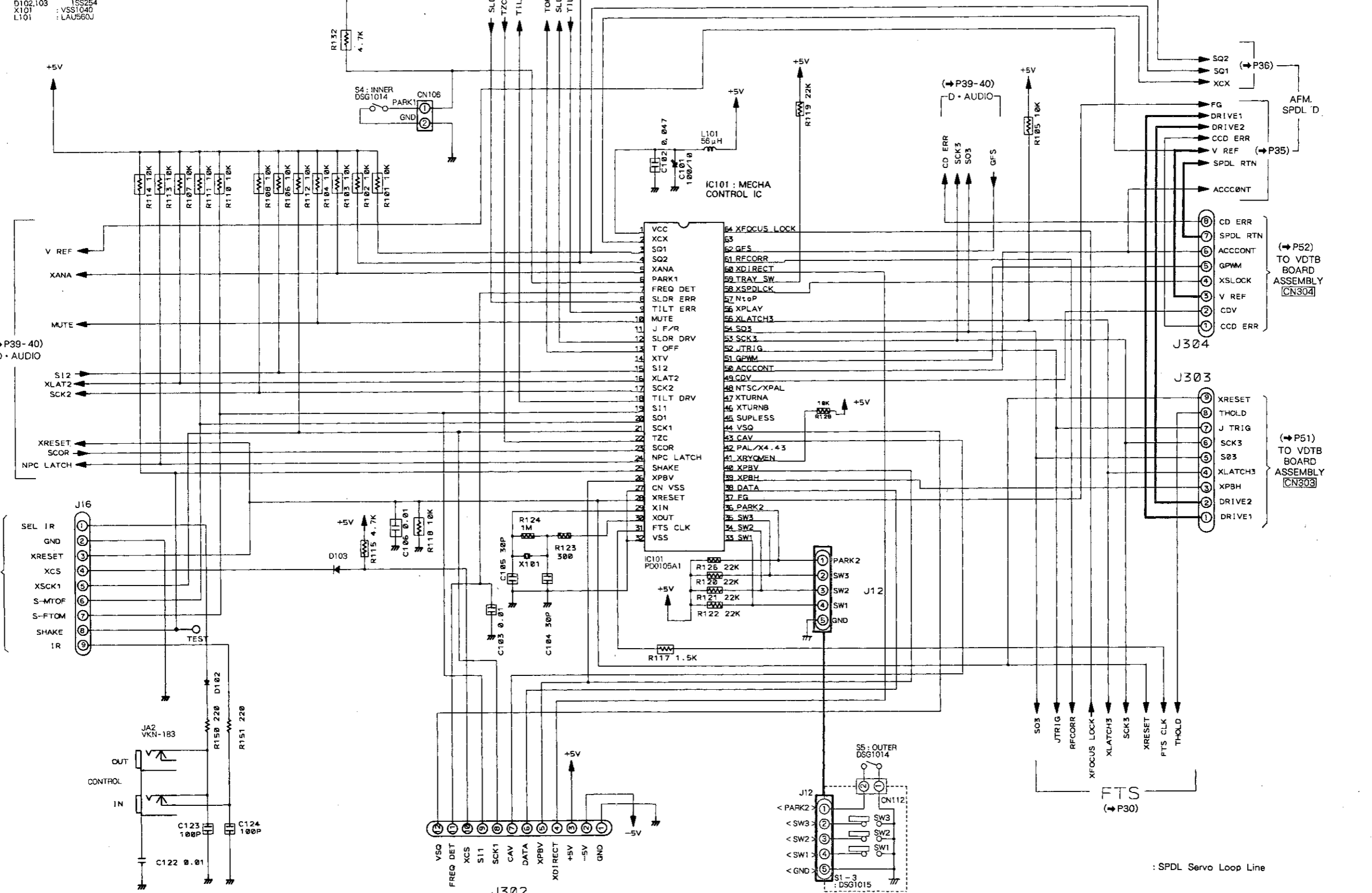
DRIVE1

(P51)  
TO VDTB  
BOARD  
ASSEMBLY  
[CN303]

SPDL Servo Loop Line

IC101 : MECHA  
CONTROL IC

- 84 XFOCUS LOCK
- 83 XCX
- 82 GFS
- 81 RFCORR
- 80 XDIRECT
- 79 TRAY\_SW
- 78 XSPDLCK
- 77 Ntop
- 76 XPLAY
- 75 XLATCH3
- 74 S03
- 73 SCK3
- 72 JTRIG
- 71 GPWM
- 70 ACCCONT
- 69 CDV
- 68 NTSC/XPAL
- 67 XTURNB
- 66 XSUPLESS
- 65 VSQ
- 64 CAV
- 63 PAL/X4.43
- 62 XRYQMEN
- 61 XPBV
- 60 XPBH
- 59 DATA
- 58 FG
- 57 PARK2
- 56 SW3
- 55 SW2
- 54 SW1
- 53 VSS
- 52 FTS CLK
- 51 XIN
- 50 XRESET
- 49 CN VSS
- 48 XPBV
- 47 SHAKE
- 46 NPC LATCH
- 45 SCOR
- 44 TZC
- 43 SCK1
- 42 S01
- 41 S11
- 40 TILT DRV
- 39 SCK2
- 38 XLAT2
- 37 S12
- 36 XTV
- 35 T OFF
- 34 SLDR DRV
- 33 J F/R
- 32 MUTE
- 31 TILT ERR
- 30 SLDR ERR
- 29 FREQ DET
- 28 PARK1
- 27 XANA
- 26 SQ2
- 25 SQ1
- 24 XCX
- 23 VCC



J302  
TO VDTB BOARD ASSEMBLY  
[CN302] (P45)

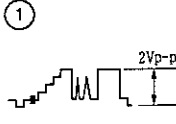
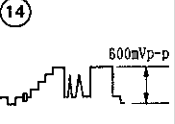
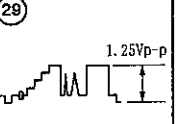
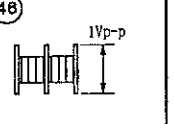
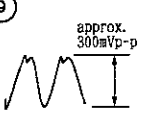
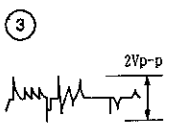
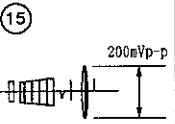
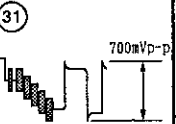
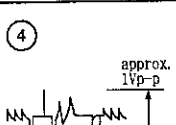
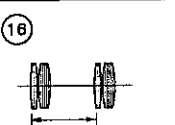
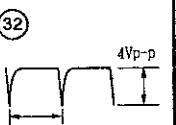
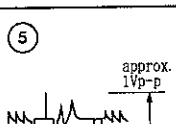
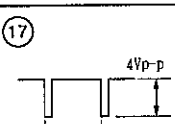
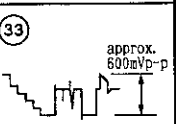
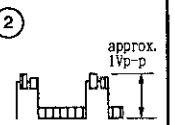
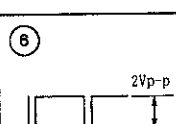
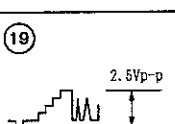
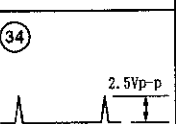
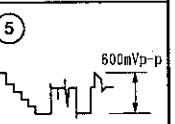
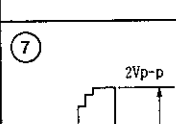
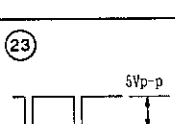
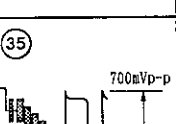
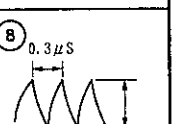
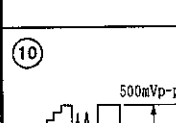
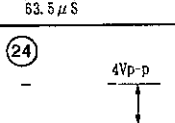
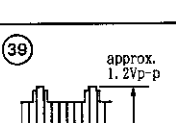
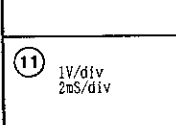
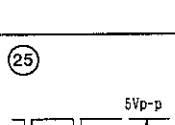
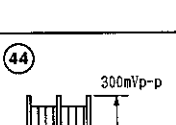
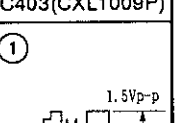
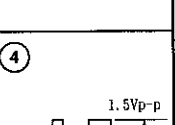
J12  
SW3  
SW2  
SW1  
GND  
SW1 BOARD ASSEMBLY

: SPDL Servo Loop Line



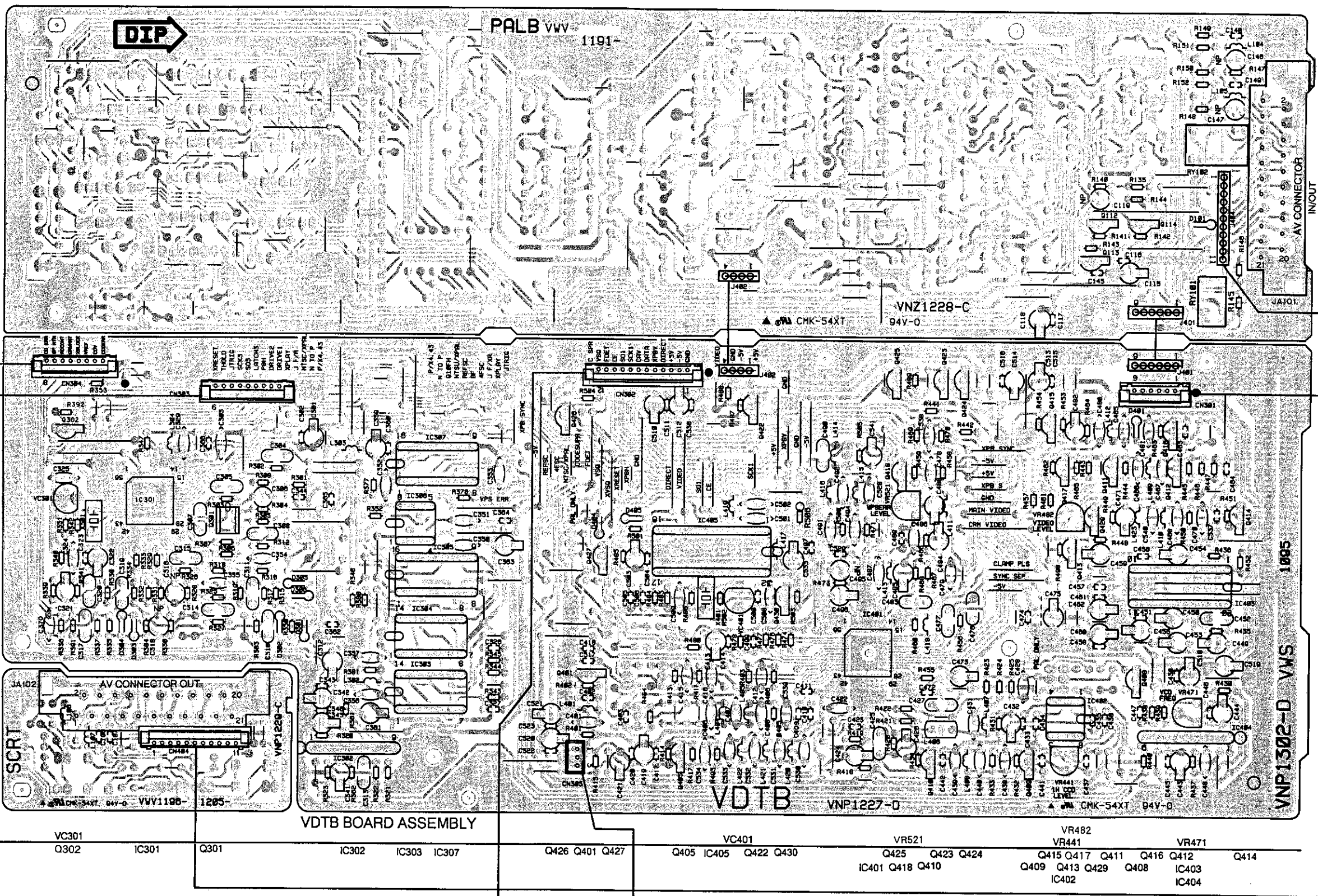
VDEM SECTION

Note: (No.) in the table correspond to the pin No.

IC401 (PA5013A)				IC404 (PA0017)
① 	⑭ 	⑳ 	④⑧ 	⑨ 
③ 	⑮ 	⑳ 	IC402 (PM0001)	
④ 	⑰ 	⑳ 		
⑤ 	⑰ 	⑳ 	② 	
⑥ 	⑲ 	⑳ 	⑤ 	
⑦ 	⑲ 	⑳ 	⑧ 	
⑩ 	⑳ 	⑳ 	IC403 (CXL1009P)	
⑪ 	⑳ 	⑳ 		
			① 	
			④ 	

PALB BOARD ASSEMBLY

Q112  
Q113  
Q114



A  
B  
C  
D

(P51)  
ERR (TBC)

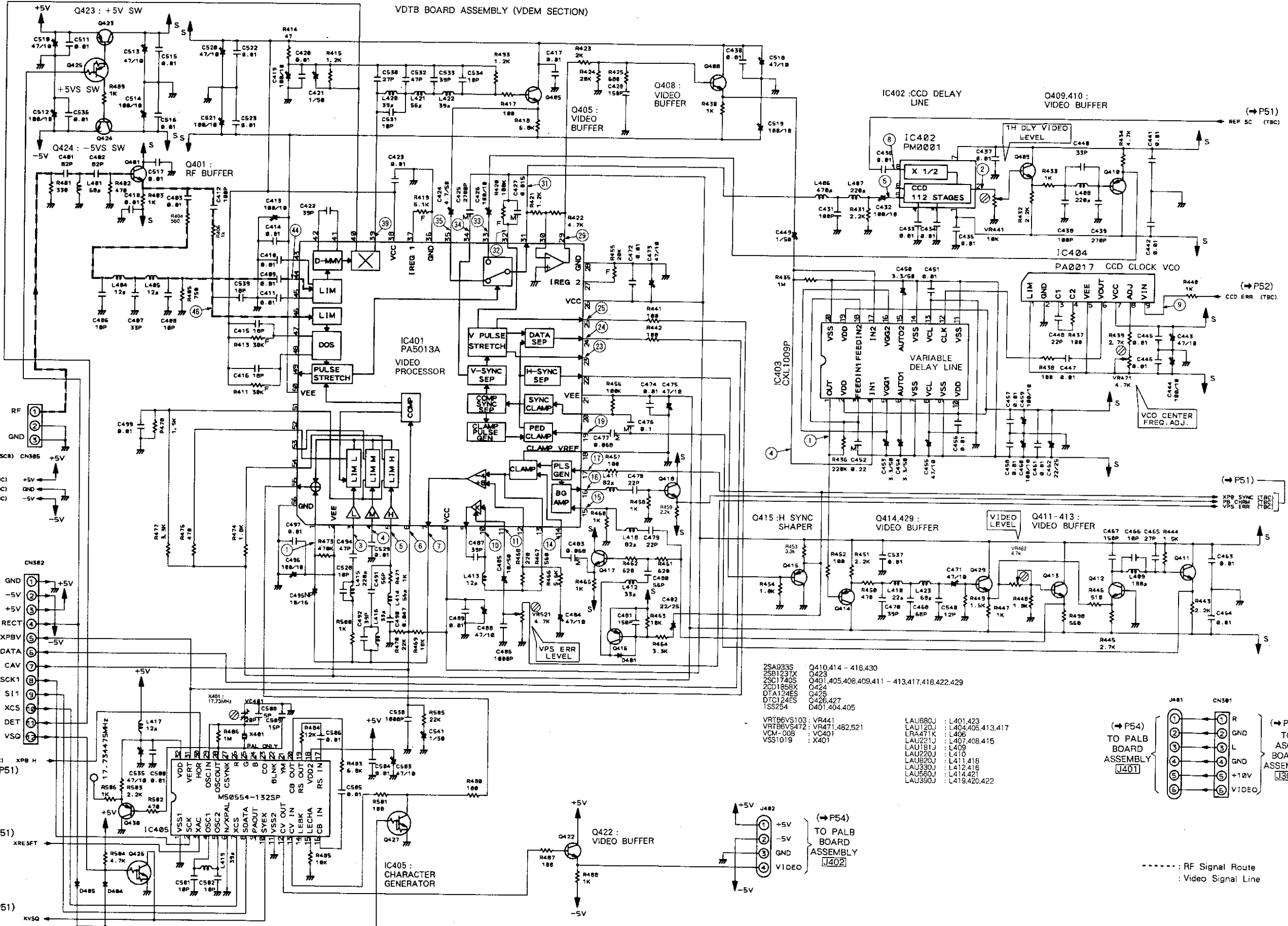
(P52)  
ERR (TBC)

(P51)

(P40)  
TO  
ASCB  
BOARD  
ASSEMBLY  
J301

Route  
nal Line

5.8 VDTB BOARD ASSEMBLY (VDEM SECTION)



(P29) TO ASCB BOARD ASSEMBLY [CN110]

(P41) TO ASCB BOARD ASSEMBLY [J302]

(P51) XPB H

(P51) XRESFT

(P51) XVS0

(P51) REF SC (TBC)

(P52) CCD ERR (TBC)

(P51) XPB SYNC (TBC) PB CHRM (TBC) VPS ERR (TBC)

(P40) TO ASCB BOARD ASSEMBLY [J301]

- 2SA933S : Q410,414 - 416,430
- 2SB1237X : Q423
- 2S01140S : Q401,405,408,409,411 - 413,417,418,422,429
- 2CD1858X : Q424
- DTA124ES : Q425
- DTC124ES : Q426,427
- 1SS254 : D401,404,405
- VRT6V5103 : VR441
- VRT6V5472 : VR471,482,521
- VCM-008 : VC401
- VSS1019 : X401
- LAU880J : L401,423
- LAU120J : L404,405,413,417
- LA471K : L406
- LAU221J : L401,408,415
- LAU181J : L409
- LAU220J : L410
- LAU820J : L411,418
- LAU390J : L412,416
- LAU580J : L414,421
- LAU390J : L419,420,422

..... : RF Signal Route  
 \_\_\_\_\_ : Video Signal Line

ASCB BOARD ASSEMBLY [J301]

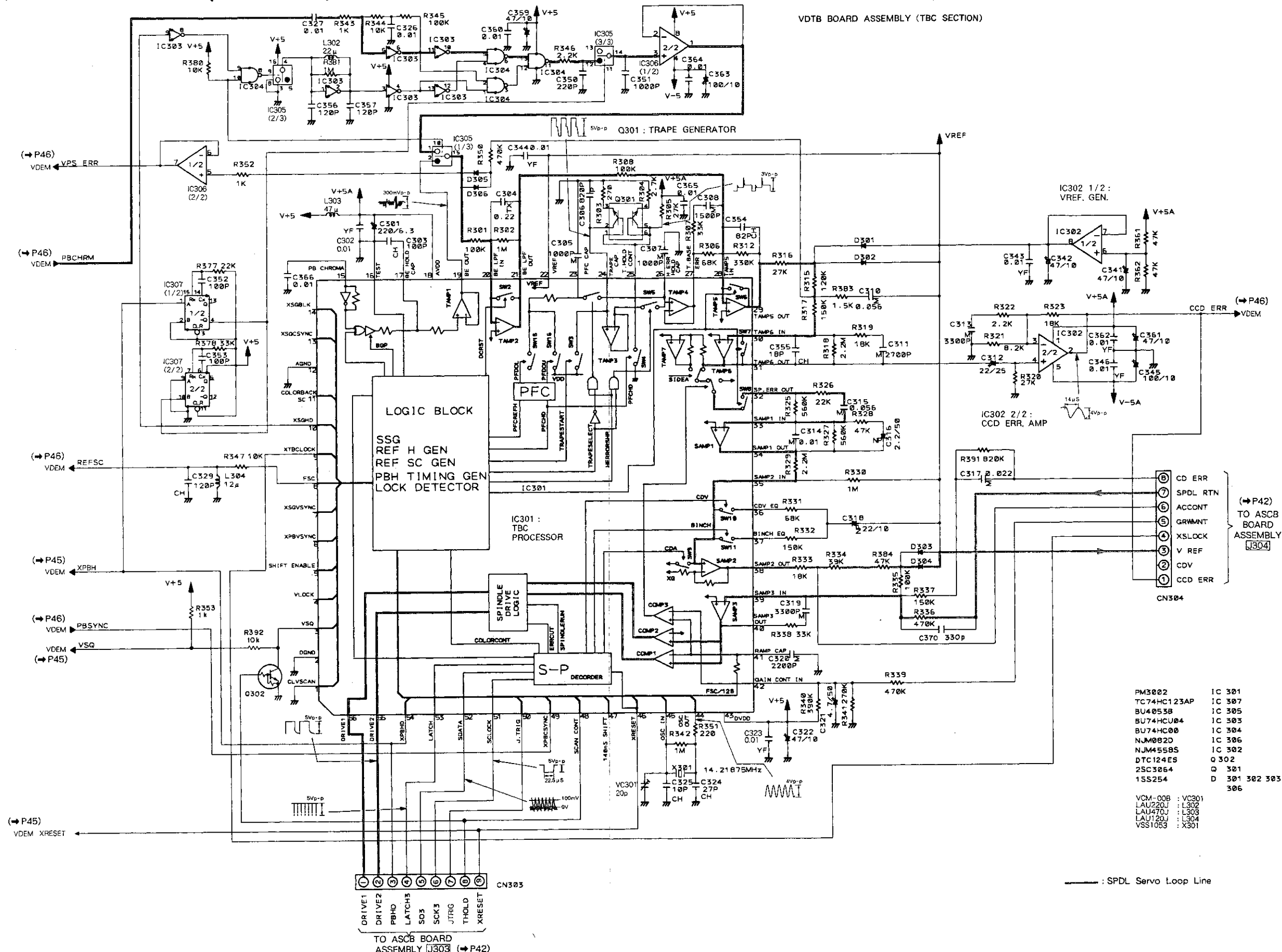
ASCB BOARD ASSEMBLY [J302]

SCR BOARD ASSEMBLY



5.9 VDTB BOARD ASSEMBLY (TBC SECTION)

VDTB BOARD ASSEMBLY (TBC SECTION)



- |             |                           |
|-------------|---------------------------|
| PM3022      | IC 301                    |
| TC74HC123AP | IC 307                    |
| BU40538     | IC 305                    |
| BU74HC04    | IC 303                    |
| BU74HC00    | IC 304                    |
| NJM082D     | IC 306                    |
| NJM4558S    | IC 302                    |
| DTC124ES    | Q 302                     |
| 2SC3064     | D 301                     |
| 15S254      | D 301 302 303 304 305 306 |
- 
- |         |         |
|---------|---------|
| VCM-00B | : VC301 |
| LAU220J | : L302  |
| LAU470J | : L303  |
| LAU120J | : L304  |
| VSS1053 | : X301  |

— : SPDL Servo Loop Line

ASC BOARD ASSEMBLY (J301)  
 ASC BOARD ASSEMBLY (J302)

TO ASCB BOARD ASSEMBLY (J303) (P42)

(P42) TO ASCB BOARD ASSEMBLY (J304)

A

B

C

D

7

8

9

10

11

12

7

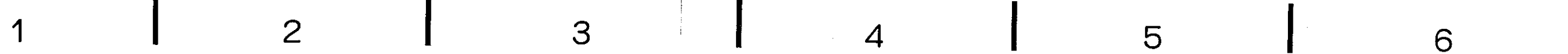
8

9

10

11

12

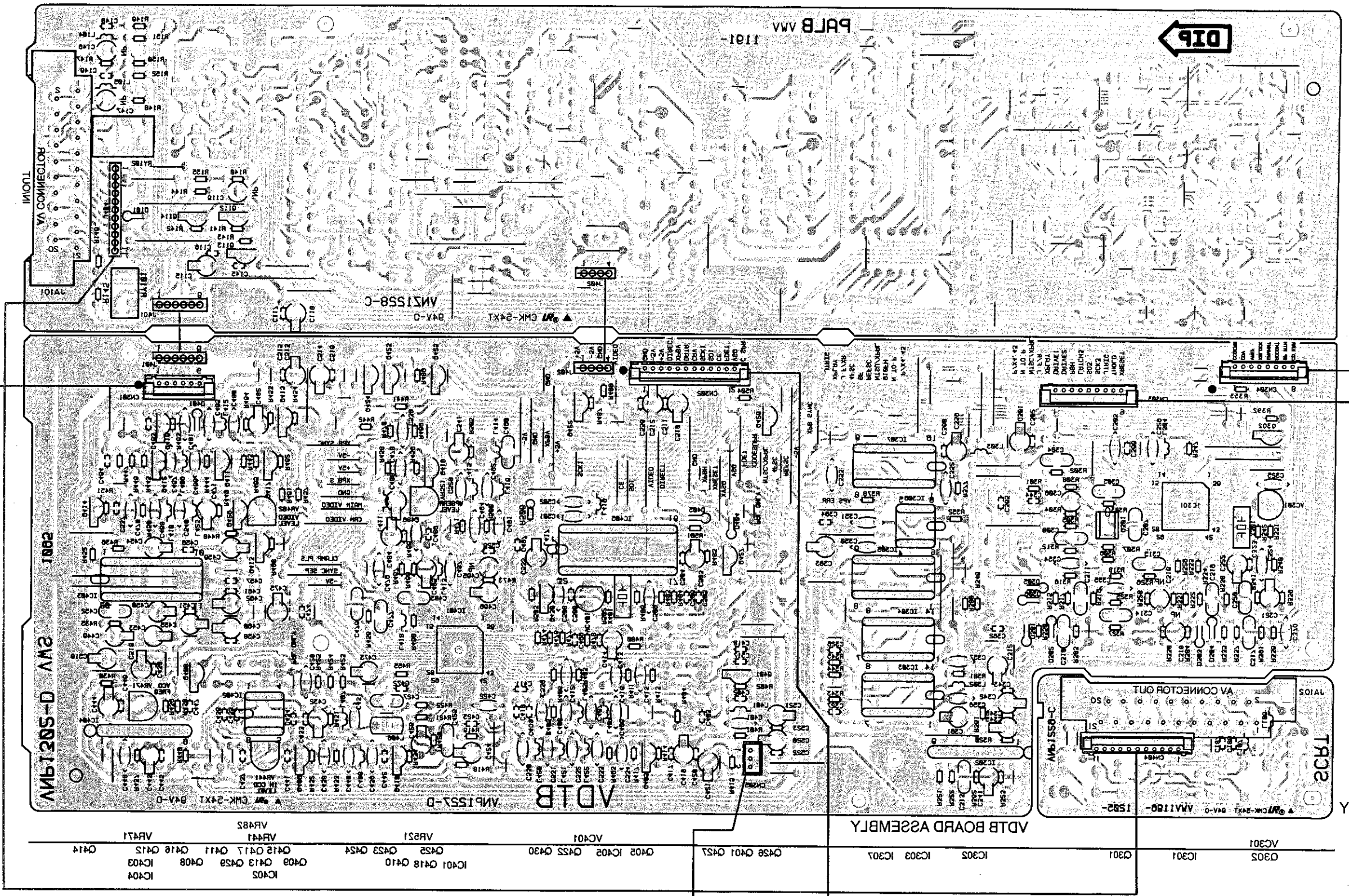


A

B

C

D



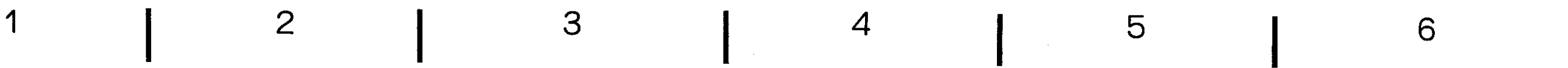
This P.C.B. connection diagram is viewed from the foil side.

ASCB BOARD ASSEMBLY

ASCB BOARD ASSEMBLY

ASCB BOARD ASSEMBLY

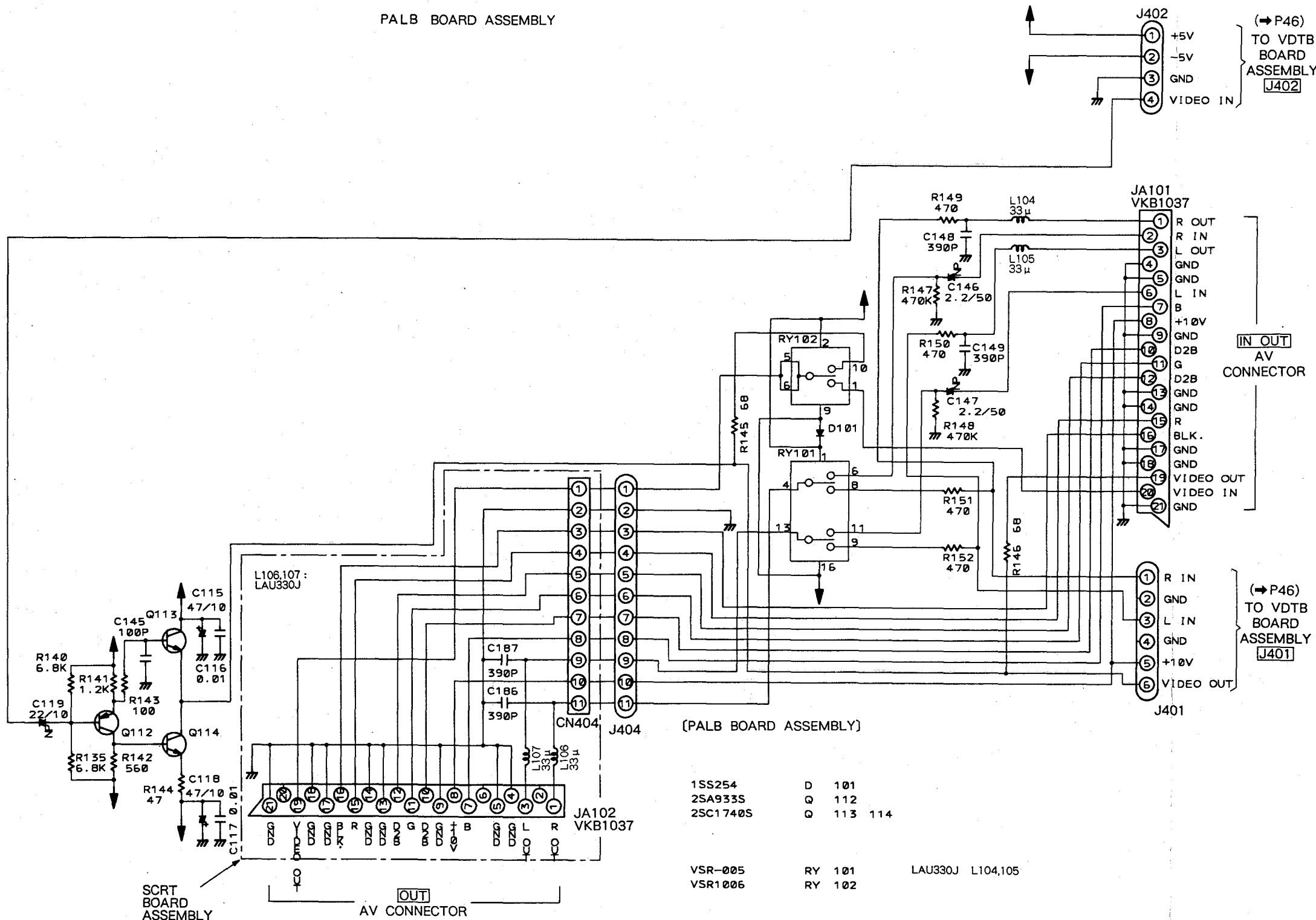
ASCB BOARD ASSEMBLY



5.10 PALB AND SCRT BOARD ASSEMBLIES

: Video Signal Line

PALB BOARD ASSEMBLY



(→P46)  
TO VDTB  
BOARD  
ASSEMBLY  
J402

IN OUT  
AV  
CONNECTOR

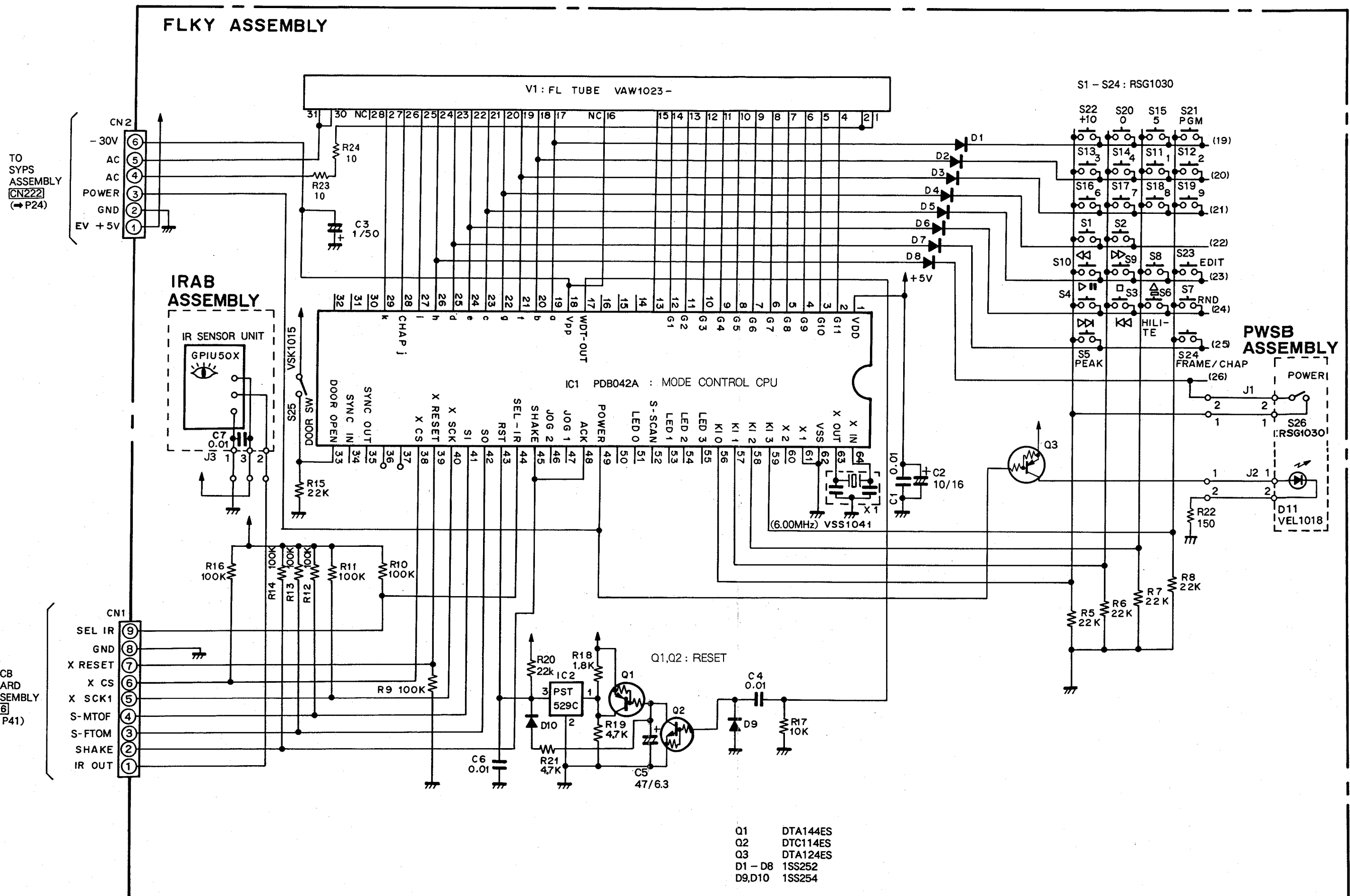
(→P46)  
TO VDTB  
BOARD  
ASSEMBLY  
J401

5.11 FLKY, IRAB AND PWSB ASSEMBLIES

FLKY ASSEMBLY

IRAB ASSEMBLY

PWSB ASSEMBLY



- Q1 DTA144ES
- Q2 DTC114ES
- Q3 DTA124ES
- D1 - D8 1SS252
- D9, D10 1SS254

1 2 3 4 5 6

A

A

B

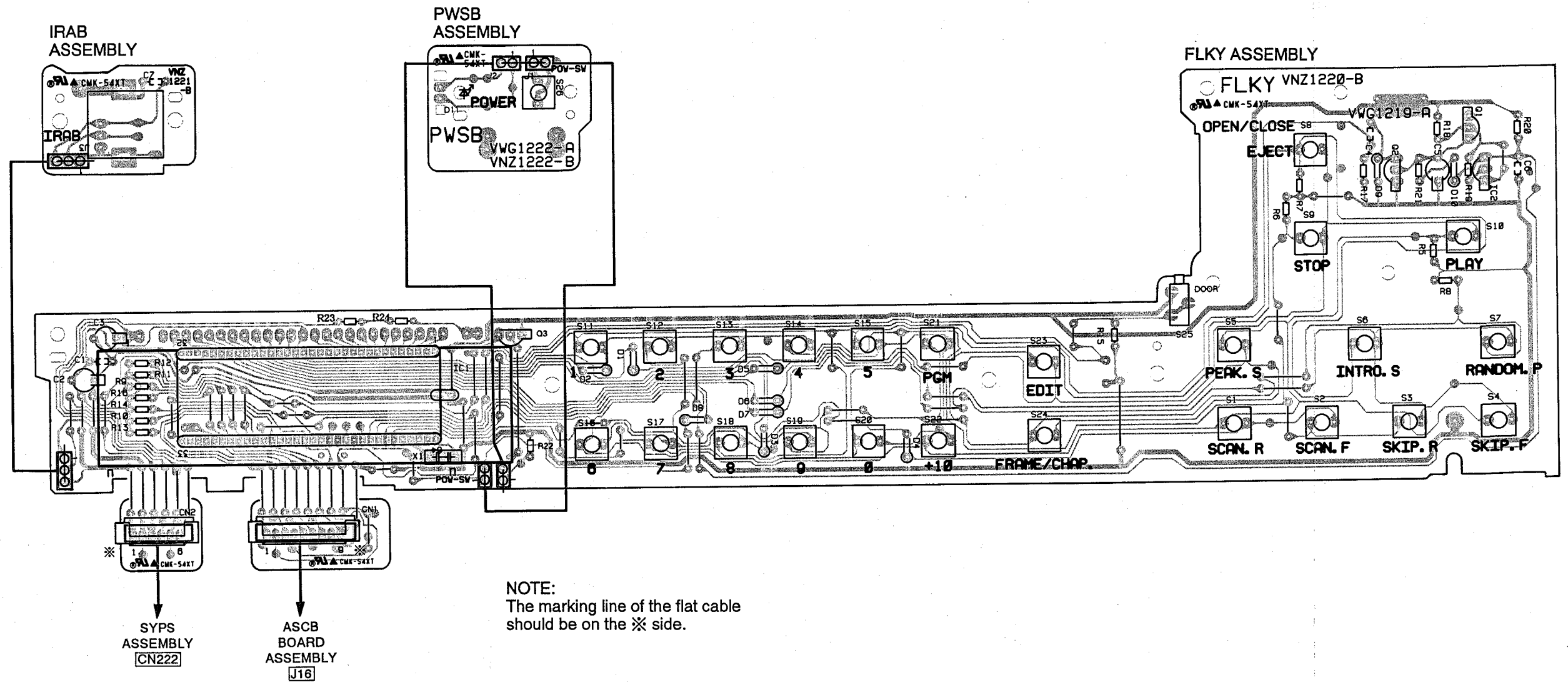
B

C

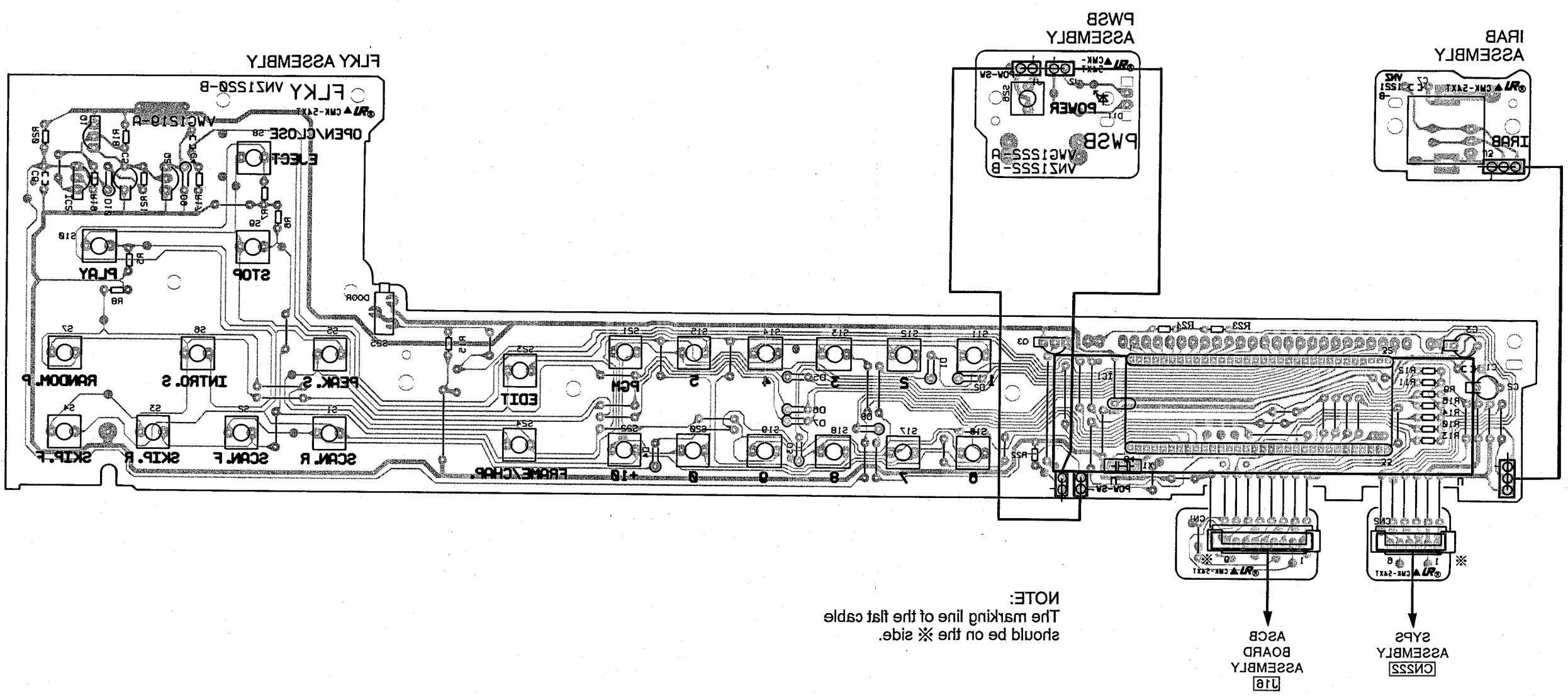
C

D

D



1 2 3 4 5 6



This P.C.B. connection diagram is viewed from the foil side.

## 6. ELECTRICAL PARTS LIST

**NOTES:**

- Parts without part number cannot be supplied.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex.1 When there are 2 effective digits(any digit apart from 0), such as 560 ohm and 47k ohm(tolerance is shown by J=5%, and K=10%).

560 Ω → 56 × 10<sup>1</sup> → 561 ..... RD1/4PS 561J  
 47k Ω → 47 × 10<sup>3</sup> → 473 ..... RD1/4PS 473J  
 0.5 Ω → 0R5 ..... RN2H 0R5K  
 1 Ω → 010 ..... RS1P 010K

Ex.2 When there are 3 effective digits(such as in high precision metal film resistors).

5.62k Ω → 562 × 10<sup>1</sup> → 5621 ..... RN1/4SR 5621F

### Miscellaneous Parts

Mark	Symbol & Description	Part No.
⊙	MAIN board assembly -ASCB board assembly -FG board assembly -SW1 board assembly	VWM1164
⊙	VTPB board assembly -VDTB board assembly -PALB board assembly -SCRT board assembly	VWM1168
⊙	FLKB assembly -FLKY assembly -PWSB assembly -IRAB assembly	VWM1175
⊙	SYPS assembly HEAD assembly	VWR1093
Δ	FU201, FU202 Fuse (T3.15A)	REK-105
Δ	FU203, FU204 Fuse (T1.25A)	REK-101
Δ	AC power cord	VDG1028
Δ	Strain relief	CM-22B
Δ	Power transformer	VTT1062
	S4, S5 Push switch (INNER, OUTER)	DSG1014
	Carriage motor assembly	VXX1261
	Loading motor assembly	VXX1262
	Spindle motor assembly	VXA1474
	Pre-pickup assembly	VXX1413
	Servo mechanism base assembly-S	VXX1583

### ⊙ MAIN Board Assembly (VWM1164)

MAIN board assembly is composed of the ASCB, FG and SW board assemblies.

### ASCB Board Assembly SEMICONDUCTORS

Mark	Symbol & Description	Part No.
	IC802	BA15218N
	IC801	CXA1081S
	IC201	CXD2500AQ
	IC700	HA12127ANT
	IC804	LA6510L
	IC701	NJM4558D
	IC211, IC213	NJM5532SD
	IC205	NJM78L08A
	IC206	NJM79L08A
	IC101	PD0105A1
	IC803	PM3003
	IC209	SAA7350
	IC202	SM5840AP
	IC212, IC214	TC4S66F-TR
	IC204	M5218AP
	Q202, Q213, Q216, Q770, Q820, Q824, Q826, Q829, Q830, Q905	DTA124EK
	Q303, Q304	DTA124ES
	Q208, Q211, Q215, Q771, Q811, Q823, Q827, Q828, Q832, Q906	DTC124EK
	Q206, Q301	DTC124ES
	Q207, Q210, Q706, Q707, Q802, Q812, Q819, Q900	2SA1037K
	Q205, Q302, Q772, Q775	2SA933S
	Q816, Q818	2SB1185
	Q204	2SB1237X
	Q203, Q773, Q774	2SC1740S
	Q201, Q801, Q803- Q805, Q807, Q810, Q814, Q825, Q831	2SC2412K
	Q815, Q817	2SD1762

Mark	Symbol & Description	Part No.
	Q822	2SD1858X
	Q209, Q212	2SD2144S
	Q821	2SK184
	D201	FC54M
	D301	MTZ10C
	D802, D803	04AZ2.0-X
	D102, D103, D302, D705, D708, D770, D771, D801, D804 - D807	1SS254

**COILS AND FILTERS**

Mark	Symbol & Description	Part No.
	L804	LAU100J
	L801, L803	LAU151J
	L802	LAU181J
	L101	LAU560J
	L221	LAU680J
F701	B.P.F. (684kHz)	VTF1035
F702	B.P.F. (1066kHz)	VTF1036

**CAPACITORS**

Mark	Symbol & Description	Part No.
	C293, C294	CCCCH221J50
	C253, C255, C269, C271	CCCCH390J50
	C871	CCCSL221J50
	C280, C330	CCCSL331J50
	C254, C256, C270, C272	CCCSL471J50
	C817, C899	CCSQCH050C50
	C123, C124, C722, C760, C810, C811, C822	CCSQCH101J50
	C232	CCSQCH220J50
	C724, C761	CCSQCH221J50
	C812, C815, C942	CCSQCH270J50
	C104, C105	CCSQCH300J50
	C717	CCSQCH360J50
	C804, C884, C929	CCSQCH470J50
	C750	CCSQCH620J50
	C809, C813	CCSQCH680J50
	C837, C844, C846	CCSQSL331J50
	C818	CCSQSL471J50
	C714, C748, C819	CCSQSL561J50
	C205, C866	CEANPR47M50
	C225, C807, C816, C845	CEANP010M50
	C745, C842, C863	CEANP100M16
	C850	CEANP2R2M50
	C716, C752, C755	CEANP220M10
	C351	CEANP3R3M16
	C870	CEANP470M10
	C728	CEASR47M50
	C808, C814, C823, C840	CEAS010M50
	C762, C855, C862, C864	CEAS100M50

Mark	Symbol & Description	Part No.
	C101, C229, C248, C712, C729, C732, C746, C765, C859, C932, C939, C941, C945	CEAS101M10
	C281, C283, C331, C333, C350	CEAS101M25
	C227, C228, C744, C757, C835, C836, C841, C876, C877, C931, C938	CEAS220M25
	C242, C244	CEAS221M25
	C241	CEAS221M50
	C203, C208, C211, C216, C944	CEAS221M6R3
	C730	CEAS4R7M50
	C230, C246, C247, C249, C251, C257, C259, C261, C263, C265, C267, C273, C275, C713, C747, C857, C940	CEAS470M10
	C285, C335	CEAS470M25
	C723	CEJANP100M16
	C725	CEJA100M16
	C710, C824, C849, C865, C873	CFTNA103J50
	C754, C830, C838, C874, C878, C880	CFTNA104J50
	C883	CFTNA124J50
	C226, C843	CFTNA223J50
	C827, C867	CFTNA333J50
	C727, C764, C848, C869	CFTNA473J50
	C847, C868	CFTNA683J50
	C721, C759	CFTXA152J50
	C720, C758	CFTXA472J50
	C726, C763	CFTXA822J50
	C122	CKCYF103Z50
	C245	CKPUYB101K50
	C286, C336	CKPUYB331K50
	C252, C274	CKPUYF223Z25
	C346, C347, C858	CKPUYY103N16
	C711, C719, C731, C733, C753, C756	CKSQYB102K50
	C202	CKSQYB152K50
	C875, C879	CKSQYB562K50
	C854	CKSQYB821K50
	C103, C106, C206, C213, C218, C231, C234, C707, C708, C769, C771 - C773, C803, C805, C828, C829, C856, C860, C861, C943	CKSQYF103Z50
	C204, C209, C212, C217, C288, C338, C344, C345, C872, C881, C882	CKSQYF104Z25
	C102, C201, C210, C258, C260, C262, C264, C266, C268, C276, C820, C821	CKSQYF473Z25
	C839	CQMA102J50
	C770	CQMA103J50
	C834	CQMA152J50
	C279, C329	CQMA222J50
	C774, C775	CQMA272J50
	C853	CQMA332J50
	C825	CQMA682J50



**RESISTORS**

Mark	Symbol & Description	Part No.
VR602,VR603	Semi-fixed (10kΩ)	VRTB6VS103
VR601	Semi-fixed (2.2kΩ)	VRTB6VS222
VR607	Semi-fixed (22kΩ)	VRTB6VS223
VR608	Semi-fixed (33kΩ)	VRTB6VS333
VR604-VR606,VR609	Semi-fixed (4.7kΩ)	VRTB6VS472
R850,R862		RS1LMF3R3J
R303		RS2LMF560J
R150,R151,R214,R215,R220,R221, R251,R252,R254-R256,R258, R260-R267,R276,R278,R280-R287, R293,R301,R302,R304,R310-R313, R326,R328,R351,R352,R390-R394, R397,R781-R794,R849,R873,R874, R877,R910-R913,R923,R944, R946-R949,R951		RD1/6PM □□□J
Other resistors		RS1/10S □□□J

**OTHERS**

Mark	Symbol & Description	Part No.
X101	Ceramic resonator (9.00MHz)	VSS1040
X201	Crystal resonator (16MHz)	VSS1051
CN201	5P top post	B5P-SHF-1AA
CN103	23P top connector	VKN1073
JA4	3P pin jack {VIDEO OUT, AUDIO OUT(L, R)}	VKB1038
JA2	2P mini jack {CONTROL (IN, OUT)}	VKN-183

**FG Board Assembly**

**OTHER**

Mark	Symbol & Description	Part No.
	Photo interrupter	GP1S51

**SW1 Board Assembly**

**SWITCHES**

Mark	Symbol & Description	Part No.
S1-S3	Push switch (LOADING/TILT)	DSG1015

**© VTPB Board Assembly (VWM1168)**

VTPB board assembly is composed of the VDTB, PALB and SCRT board assemblies.

**VDTB Board Assembly**

**SEMICONDUCTORS**

Mark	Symbol & Description	Part No.
	IC305	BU4053B
	IC303	BU74HCU04
	IC304	BU74HC00
	IC403	CXL1009P
	IC405	M50554-132SP
	IC306	NJM082D
	IC302	NJM4558S
	IC404	PA0017
	IC401	PA5013A
	IC402	PM0001
	IC301	PM3002
	IC307	TC74HC123AP
	Q425	DTA124ES
	Q302,Q426,Q427	DTC124ES
	Q410,Q414-Q416,Q430	2SA933S
	Q423	2SB1237X
	Q401,Q405,Q408,Q409,Q411-Q413, Q417,Q418,Q422,Q429	2SC1740S
	Q301	2SC3064
	Q424	2SD1858X
	D301-D306,D401,D404,D405	1SS254

**COILS AND FILTERS**

Mark	Symbol & Description	Part No.
	L304,L404,L405,L413,L417	LAU120J
	L409	LAU181J
	L302,L410	LAU220J
	L407,L408,L415	LAU221J
	L412,L416	LAU330J
	L419,L420,L422	LAU390J
	L303	LAU470J
	L414,L421	LAU560J
	L401,L423	LAU680J
	L411,L418	LAU820J
	L406	LRA471K

**CAPACITORS**

Mark	Symbol & Description	Part No.
VC301,VC401	Ceramic trimmer (20p)	VCM-008
C508		CCCCH050C50
C303,C352,C353,C412,C431,C438		CCCCH101J50
C540		CCCCH120J50
C329,C356,C357		CCCCH121J50
C509		CCCCH150J50
C428,C467,C481		CCCCH151J50
C539		CCCCH180J50
C448,C478,C479		CCCCH220J50
C324,C465,C530		CCCCH270J50
C407,C440		CCCCH330J50
C422,C470,C487,C492,C533		CCCCH390J50
C494,C532		CCCCH470J50
C480,C491		CCCCH560J50
C468		CCCCH680J50
C354,C401,C402		CCCCH820J50
C350		CCCCL221J50
C439		CCCCL271J50
C325,C406,C408,C466,C501,C502,C528,C531,C534		CCPUCH100J50
C355,C415,C416		CCPUCH180J50
C495		CEANP100M16
C316		CEANP2R2M50
C318		CEANP220M10
C421,C449,C541		CEAS010M50
C485		CEAS100M50
C345,C363,C413,C419,C426,C432,C444,C459,C460,C496,C512,C514,C519,C521		CEAS101M10
C312,C462,C482		CEAS220M25
C301		CEAS221M6R3
C450,C453,C454		CEAS3R3M50
C321,C424		CEAS4R7M50
C322,C341,C342,C359,C361,C443,C455,C471,C473,C475,C484,C488,C503,C510,C513,C518,C520,C535		CEAS470M10
C314		CFTNA103J50
C476		CFTNA104J50
C427		CFTNA153J50
C317		CFTNA223J50
C304,C452		CTFNA224J50
C490		CFTNA473J50
C310,C315		CFTNA563J50
C477,C483		CFTNA683J50
C351,C486,C538		CKCYB102K50
C370		CKPUYB331K50
C302,C323,C326,C327,C343,C344,C346,C360,C362,C364-C366,C403,C409-C411,C414,C417,C418,C420,C423,C430,C433-C437,C441,C442,C445-C447,C451,C456-C458,C461,C463,C464,C472,C474,C489,C497,C499,C500,C504-C506,C511,C515-C517,C522,C523,C529,C536,C537		CKPUYY103N16

Mark	Symbol & Description	Part No.
C305,C307		CQMA102J50
C308		CQMA152J50
C320		CQMA222J50
C311,C425		CQMA272J50
C313,C319		CQMA332J50
C306		CQPA821J100

**RESISTORS**

Mark	Symbol & Description	Part No.
VR471,VR482,VR521		VRTB6VS472
	Semi-fixed (4.7kΩ)	
VR441	Semi-fixed (10kΩ)	VRTB6VS103
R411,R413,R419,R420,R455		RN1/6PQ □□□□ F
Other resistors		RD1/6PM □□□□ J

**OTHERS**

Mark	Symbol & Description	Part No.
X401	Crystal resonator (17.734MHz)	VSS1019
X301	Crystal resonator (14.22MHz)	VSS1053

**PALB Board Assembly**

**SEMICONDUCTORS**

Mark	Symbol & Description	Part No.
Q112		2SA933S
Q113,Q114		2SC1740S
D101		1SS254

**RELAYS**

Mark	Symbol & Description	Part No.
RY101	Relay	VSR-005
RY102	Relay	VSR1006

**COILS**

Mark	Symbol & Description	Part No.
L104,L105		LAU330J

**CAPACITORS**

Mark	Symbol & Description	Part No.
C146,C147		CEANP2R2M50
C119		CEANP220M10
C115,C118		CEAS470M10
C145		CKPUYB101K50
C148,C149		CKPUYB391K50
C116,C117		CKPUYY103N16

**RESISTORS**

Mark	Symbol & Description	Part No.
	All resistors	RD1/6PM □□□□ J

**OTHERS**

Mark	Symbol & Description	Part No.
JA101	RGB connector (AV connector)(IN/OUT)	VKB1037

**SCRT Board Assembly**

**COILS**

Mark	Symbol & Description	Part No.
	L106,L107	LAU330J

**CAPACITORS**

Mark	Symbol & Description	Part No.
	C186,C187	CKPUYB391K50

**OTHERS**

Mark	Symbol & Description	Part No.
JA102	RGB connector (AV connector)(OUT)	VKB1037

**© FLKB Assembly (VWM1175)**

FLKB assembly is composed of the FLKY, PWSB and IRAB assemblies.

**FLKY Assembly**

**SEMICONDUCTORS**

Mark	Symbol & Description	Part No.
	IC1	PDB042A
	IC2	PST529C
	Q3	DTA124ES
	Q1	DTA144ES
	Q2	DTC114ES
	D1-D8	1SS252
	D9,D10	1SS254

**SWITCHES**

Mark	Symbol & Description	Part No.
	S1-S24 Tact switch (PGM, DIRECT SEARCH(0-9, +10), DIRECT CD, SINGLE)	RSG1030
	S25 Door switch	VSK1015

**CAPACITORS**

Mark	Symbol & Description	Part No.
	C3	CEAL010M50
	C2	CEAL100M16
	C5	CEAL470M6R3
	C1,C4,C6	CKPUYY103N16

**RESISTORS**

Mark	Symbol & Description	Part No.
	All resistors	RD1/6PM□□□J

**OTHERS**

Mark	Symbol & Description	Part No.
X1	Ceramic resonator (6.00MHz)	VSS1041
	FL spacer	VEB1162
V1	Fluorescent indicator tube	VAW1023

**PWSB Assembly**

**SIMICONDUCTOR**

Mark	Symbol & Description	Part No.
	D11	VEL1018

**SWITCH**

Mark	Symbol & Description	Part No.
	S26 Tact switch (POWER)	RSG1030

**IRAB Assembly**

**CAPACITOR**

Mark	Symbol & Description	Part No.
	C7	CKPUYY103N16

**OTHER**

Mark	Symbol & Description	Part No.
	IR sensor unit	GP1U50X

**◎ SYPS Assembly (VWR1093)**

**SEMICONDUCTORS**

Mark	Symbol & Description	Part No.
△	IC201	ICP-N15
	IC202	ICP-N15
	IC206	ICP-N25
△	IC205	NJM78M05FA
	Q217	DTA114ES
	Q213	DTC114ES
	Q214,Q219	2SA933S
	Q202,Q203,Q205	2SB1185
△	Q207	2SB1238X
	Q218	2SC1740S
	Q201,Q204,Q206	2SD1762
	D220	MTZJ22C
	D102,D104	MTZJ5.1C
	D101,D103	MTZJ5.6B
△	D201,D202	S2VB20
△	D213,D214	1SR35-100AVL
	D222,D223	1SR35-100AVL
	D208,D209	1SS252
△	D216,D217	1SS252
	D212,D215	10ELS2

**COILS**

Mark	Symbol & Description	Part No.
△	L202 Line filter	VTL-157
△	L201 Coil (10mH)	VTL1008

**CAPACITORS**

Mark	Symbol & Description	Part No.
	C209,C210,C226,C231,C232,C242, C245	CEAS101M10
	C223	CEAS101M25
	C219	CEAS101M35
	C235	CEAS102M25
	C214,C215	CEAS2R2M50
	C240,C243	CEAS221M10
	C213	CEAS471M35
	C208	CEAS472M10
	C207	CEAS682M10
	C212,C237,C238	CGCYX473M25
	C196-C199,C246	CKCYF103Z50
	C241,C244	CKPUYB102K50
	C201-C204	CKPUYF103Z25
△	C216,C217 (0.01 μ)	VCG-048
	C205,C206 (3300/25V)	VCH1095

**RESISTORS**

Mark	Symbol & Description	Part No.
△	R221	RS1LMFR51J
	R239	RS1LMF4R7J
	R231 Fusible (22Ω)	VCN1029
	Other resistors	RD1/6PM □□□J

**HEAD Assembly**

**CAPACITORS**

Mark	Symbol & Description	Part No.
	C1	CKSQYF473Z50
	C5	CKSYF105Z16

**RESISTOR**

Mark	Symbol & Description	Part No.
	VR1 Semi-fixed (10kΩ)	VCP1040

## 7. FOR HB TYPE

**NOTES:**

- Parts without part number cannot be supplied.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

### 8.1 CONTRAST OF MISCELLANEOUS PARTS

The CLD-600/HB type is the same as the CLD-600/HEZ type with the exception of the following sections.

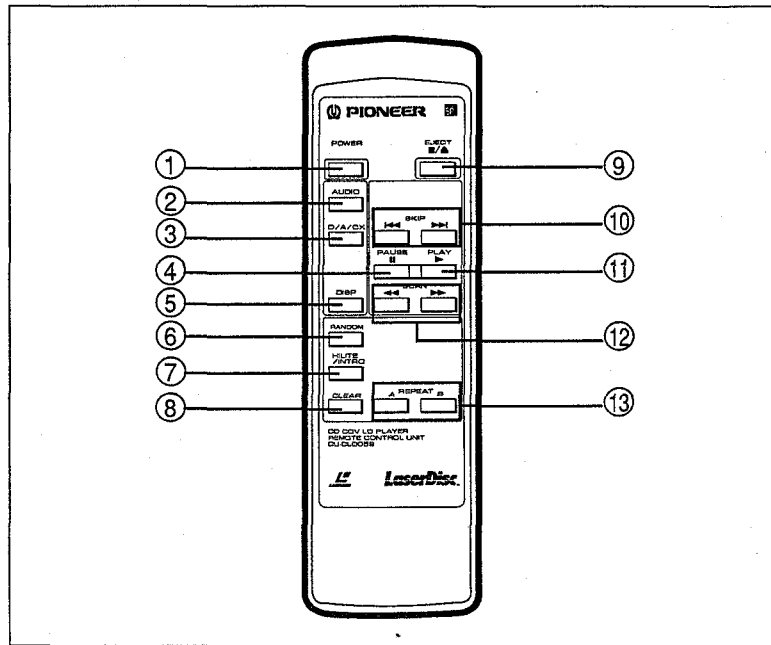
Mark	Symbol & Description	Part No.		Remarks
		HEZ type	HB type	
⊙ Δ	SYPS assembly	VWR1093	VWR1092	For packing
	AC power cord	VDG1028	VDG1029	
	Packing case	VHG1157	VHG1158	
	Operating instructions (English/French/German/Italian)	VRE1005	.....	
	Operating instructions (Dutch/Swedish/Spanish/Portuguese)	VRF1010	.....	
	Operating instructions (English)	.....	VRB1053	

#### SYPS ASSEMBLY (VWR1092)

The SYPS assembly (VWR1092) is the same as the SYPS assembly (VWR1093) for the service supply parts.

## 8. PANEL FACILITIES

Remote control buttons with the same names or marks as buttons on the front panel of the player control the same operations as the corresponding front panel buttons.



- ① **POWER button**  
Press to turn the power on and off.
- ② **AUDIO button**
- ③ **D/A/CX button**
- ④ **PAUSE button**
- ⑤ **DISP button**
- ⑥ **RANDOM button**
- ⑦ **HILITE/INTRO button**
- ⑧ **CLEAR button**  
Used to clear the repeat mode, program mode, random play mode or hi-lite scan/intro scan mode. This button is also for use in correcting input digits.
- ⑨ **EJECT button**
- ⑩ **SKIP buttons**
- ⑪ **PLAY button**
- ⑫ **SCAN buttons**
- ⑬ **REPEAT A/B buttons**

## 9. SPECIFICATIONS

### 1. General

System ..... LaserVision Disc system and Compact Disc digital audio system  
 Laser ..... Semiconductor laser wavelength 780 nm  
 Power requirements ..... AC 220 V, 50/60 Hz  
 Power consumption ..... 42 W  
 Weight ..... 7.9 kg  
 Dimensions ..... 420 (W) x 406 (D) x 122 (H) mm  
 Operating temperature ..... +5°C ~ +35°C (41°F - 95°F)  
 Operating humidity ..... 5% ~ 90%  
 (There should be no condensation of moisture.)

### 2. Disc

#### LaserVision Discs

\*Maximum playing times  
 30 cm active play disc ..... 72 min/both sides  
 30 cm long play disc ..... 2 hours/both sides  
 20 cm active play disc ..... 28 min/both sides  
 14 min/one side  
 20 cm long play disc ..... 40 min/both sides  
 20 min/one side  
 Spindle motor speed  
 Active play disc ..... 1,500 rpm  
 Long play disc ..... 1,500 rpm (inner circumference)  
 to 570 rpm (outer circumference)  
 (For a 30 cm disc)

#### Compact Discs

DISC ..... Diameter: 12 cm, 8 cm, Thickness: 1.2 mm  
 Rotation direction (pickup side) ..... Counterclockwise  
 Liner speed ..... 1.2 ~ 1.4m/sec  
 \*Maximum playing time  
 74 min. 12 cm discs  
 20 min. 8 cm discs  
 (For stereo playback)

#### Compact Discs with Video

Disc ..... Diameter: 12 cm, Thickness: 1.2 mm  
 Rotation direction (pickup side) ..... Counterclockwise  
 Linear speed ..... Audio portion: 1.2 ~ 1.4m/sec  
 Video portion: 11 ~ 12m/sec  
 \*Maximum playing time ..... Video portion: 5 min. (CLV)  
 Audio portion: 20 min. (Digital)

\* Actual playback time differs for each disc.

### 3. Video characteristics

Format ..... PAL specifications  
 Video output  
 Level ..... 1 Vp-p nominal, sync. negative, terminated  
 Impedance ..... 75Ω unbalanced  
 Jack ..... RCA jack

### 4. Audio characteristics

Output level  
 During analog audio output ..... 200 mVrms  
 (1 kHz, 40%  
 During digital audio output ..... 200 mVrms  
 (1 kHz, -20 dB  
 Jacks ..... Both RCA jack  
 Number of channels .....

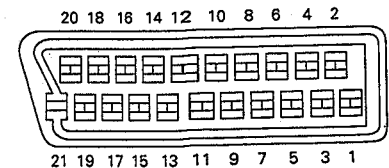
#### Digital Audio Characteristics

Frequency response	4 Hz - 20 kHz (±0.5 dB) (EIAJ)
SN ratio	104 dB (EIAJ)
Dynamic range	95 dB (EIAJ)
Channel separation	94 dB (EIAJ)
Total harmonic distortion	0.003% (EIAJ)
Wow and flutter	Limit of measurement (EIAJ)

### 5. Other Terminals

Control input/output ..... Both miniature jack  
 AV connector output ..... 21-pin connector  
 This connector provides the video and audio signals for connection to a colour video TV monitor (or TV set) which has a "AV CONNECTOR" terminal.

#### PIN assignment



PIN no.	1 Audio 2/R out	17 GND
	3 Audio 1/L out	19 Video out
	4 GND	21 GND
	8 Status	

### 6. Accessories


Remote control unit (CU-CLD059) .....  
 Size "AAA" (IEC R03) dry cell batteries .....  
 Euroconnector cable .....  
 Audio cord .....  
 Operating instructions .....  
 Warranty card .....

## 7. Functions

Remote control unit operations (CU-CLD059)

	Function	Active play Disc (CAV)	Long play Disc (CLV)	Compact Disc with Video	Compact Disc
Basic Functions	Single-side play	YES	YES	YES	YES
	Pause	YES	YES	YES	YES
	Stop	YES	YES	YES	YES
Search	Fast forward (forward and reverse)	YES	YES	YES	YES
	Chapter/Track skip	YES	YES	YES	YES
	Direct chapter/Track number search	YES	YES	YES	YES
	Frame number search	YES	NO	NO	NO
	Time number search	NO	YES	YES	YES
	Absolute time search	NO	NO	NO	YES
Program	Chapter/Track program play	YES	YES	YES	YES
	Program correction	YES	YES	YES	YES
Repeat	Repeat between 2 points	YES	YES	YES	YES
	Memory repeat	YES	YES	YES	YES
	Chapter/Track repeat	YES	YES	YES	YES
	One-side repeat	YES	YES	YES	YES
	Program repeat	YES	YES	YES	YES
	Random repeat	YES*1	YES*1	YES	YES
	Program random repeat	YES	YES	YES	YES
Time display	Elapsed time display	NO	YES	YES	YES
	Absolute time display	YES*1	NO	NO	YES
	Remaining track time display	NO	NO	YES	YES
	Remaining total time display	YES*1	YES*1	YES	YES
	Total number of selections, total time display	YES*1	YES*1	YES	YES
Others	Hi-Lite scan	NO	NO	YES*3	YES
	Intro scan	YES	YES	YES*4	NO
	CX system ON/OFF	YES*2	YES*2	NO	NO
	Audio channel selection (Stereo, 1/L, 2/R)	YES	YES	YES	YES

\*1 Only discs with TOC

\*2 Valid for analog sound playing a disc with the  mark.

\*3 Audio part only

\*4 Video part only

### NOTE:

The specifications and design of this product are subject to change without notice, due to improvement.

### PLAYER FUNCTIONS

- Display, Visual Calendar Display
- Intro Scan, Hi-Lite Scan, Random Playback, Program Random Playback and Compu Program/Auto Program Edit
- Digital Sound for LaserVision Discs
- Last Memory

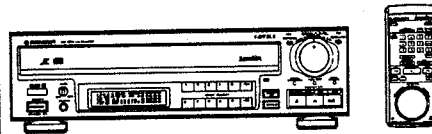
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3508

**PIONEER**  
The Art of Entertainment

# Service Manual



ORDER NO.  
ARP2308

CD CDV LD PLAYER

# CLD-1600

- This manual is applicable to the HEZ type.
- Ce manuel pour le service comprend les explications de réglage en français.
- Este manual de servicio trata del método ajuste escrito en español.

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**© PIONEER ELECTRONIC CORPORATION 1991**

IFJ JULY, 1991 Printed in Japan

3508

# 1. SAFETY INFORMATION

(FOR EUROPEAN MODEL ONLY)

**VAROITUS!**

LAITE SISÄLTÄÄ LASERDIODIN, JOKA LÄHETTÄÄ NÄKYMÄTÖNTÄ, SILMILLE VAARALLISTA LASERSÄTEILYÄ.

**ADVERSEL:**

USYNLIG LASERSTRÅLING VED ÅBNING NÅR SIKKERHEDSAFBRYDERE ER UDE AF FUNKTION UNDGÅ UDSAETTELSE FOR STRÅLING.

**VARNING**

DENNA APPARAT INNEHÅLLER EN LASER MED HÖGRE EFFEKT ÄN KLASS 1. TAG INTE AV HÖLJET ELLER FÖRSÖK GÖRA INGREPP I APPARATEN. ÖVERLAT SERVICE TILL KVALIFICERAD PERSONAL.



LASER  
Kuva 1  
Lasersäteilyn  
varoituserkki

**WARNING!**

DEVICE INCLUDES LASER DIODE WHICH EMITS INVISIBLE INFRARED RADIATION WHICH IS DANGEROUS TO EYES. THERE IS A WARNING SIGN ACCORDING TO PICTURE 1 INSIDE THE DEVICE CLOSE TO THE LASER DIODE.

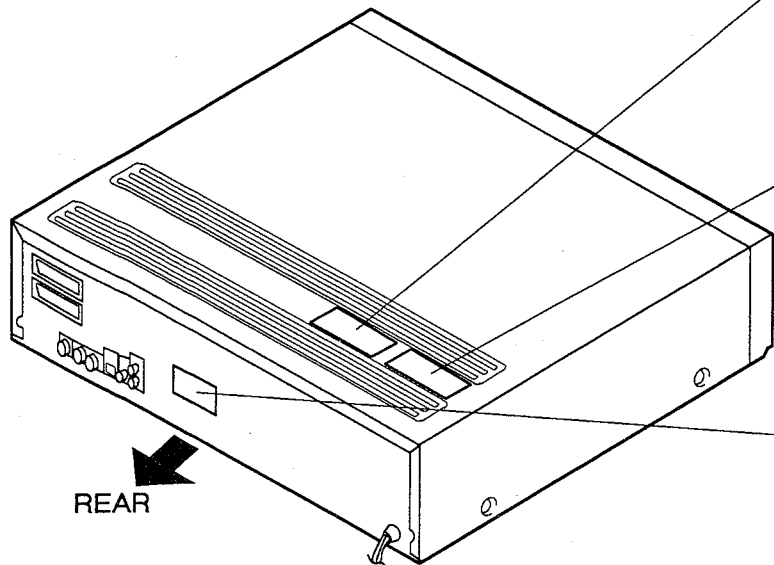


LASER  
Picture 1  
Warning sign for  
laser radiation

**IMPORTANT**

THIS PIONEER APPARATUS CONTAINS LASER OF HIGHER CLASS THAN 1. SERVICING OPERATION OF THE APPARATUS SHOULD BE DONE BY A SPECIALLY INSTRUCTED PERSON.

## 2. LABEL CHECK



HEZ model

VARO!  
 Avattaessa ja suojalukitus ohitettaessa olet alttiina näkymättömälle lasersäteilylle. Älä katso säteeseen.  
 VARNING!  
 Osynlig laserstrålning när denna del är öppnad och spärren är urkopplad. Betrakta ej strålen.  
 PRW1233

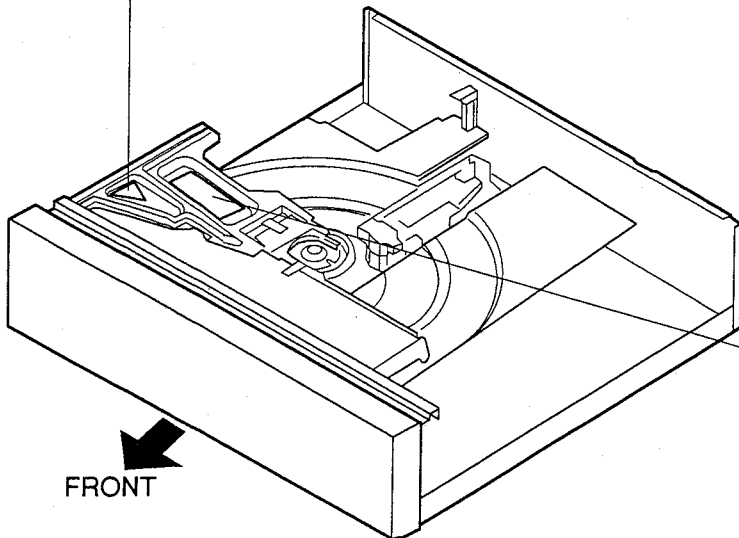
HEZ model

ADVARSEL  
 USYNLIG LASERSTRÅLING VED ÅBNING NÅR SIKKERHEDSafbrydere er ude af funktion. UNØGÅ UDSETTELSE FOR STRÅLING.  
 VORSICHT!  
 UNSICHTBARE LASERSTRÅHLUNG TRITTS AUS, WENN DECKEL (ODER KLAPPE) GEÖFFNET IST! NICHT DEM STRAHL AUSSETZEN!  
 VRW1094

HEZ model

CLASS 1  
 LASER PRODUCT  
 VRW-328

HEZ model



HEZ model

LASER RADIATION  
 AND/O EXPOSURE TO BEAM, CLASS 2B LASER PRODUCT  
 ADVARSEL  
 USYNLIG LASERSTRÅLING VED ÅBNING NÅR SIKKERHEDSafbrydere er ude af funktion. UNØGÅ UDSETTELSE FOR STRÅLING.  
 VORSICHT!  
 UNSICHTBARE LASERSTRÅHLUNG TRITTS AUS, WENN DECKEL (ODER KLAPPE) GEÖFFNET IST! NICHT DEM STRAHL AUSSETZEN!  
 LASER-STRÅHLUNG NICHT DEM STRAHL AUSSETZEN! LASER KLASSE 2B  
 PRW-162-A

### 3. PACKING, EXPLODED VIEWS AND PARTS LIST

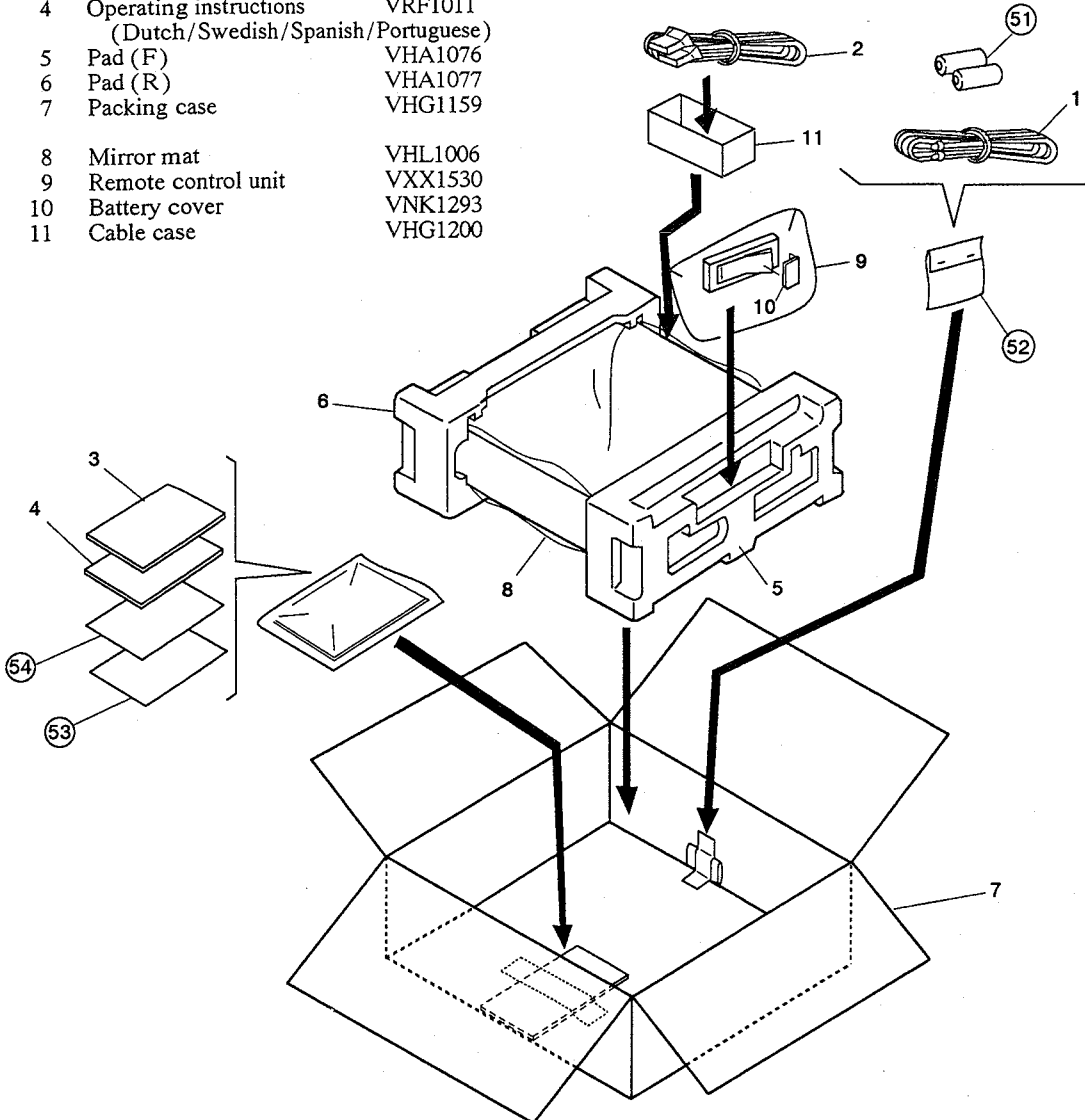
#### NOTES:

- The Parts with an encircled number are generally unavailable because they are not in our Master Spare Parts List.
- The  $\Delta$  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

#### 3.1 PACKING

##### Parts List

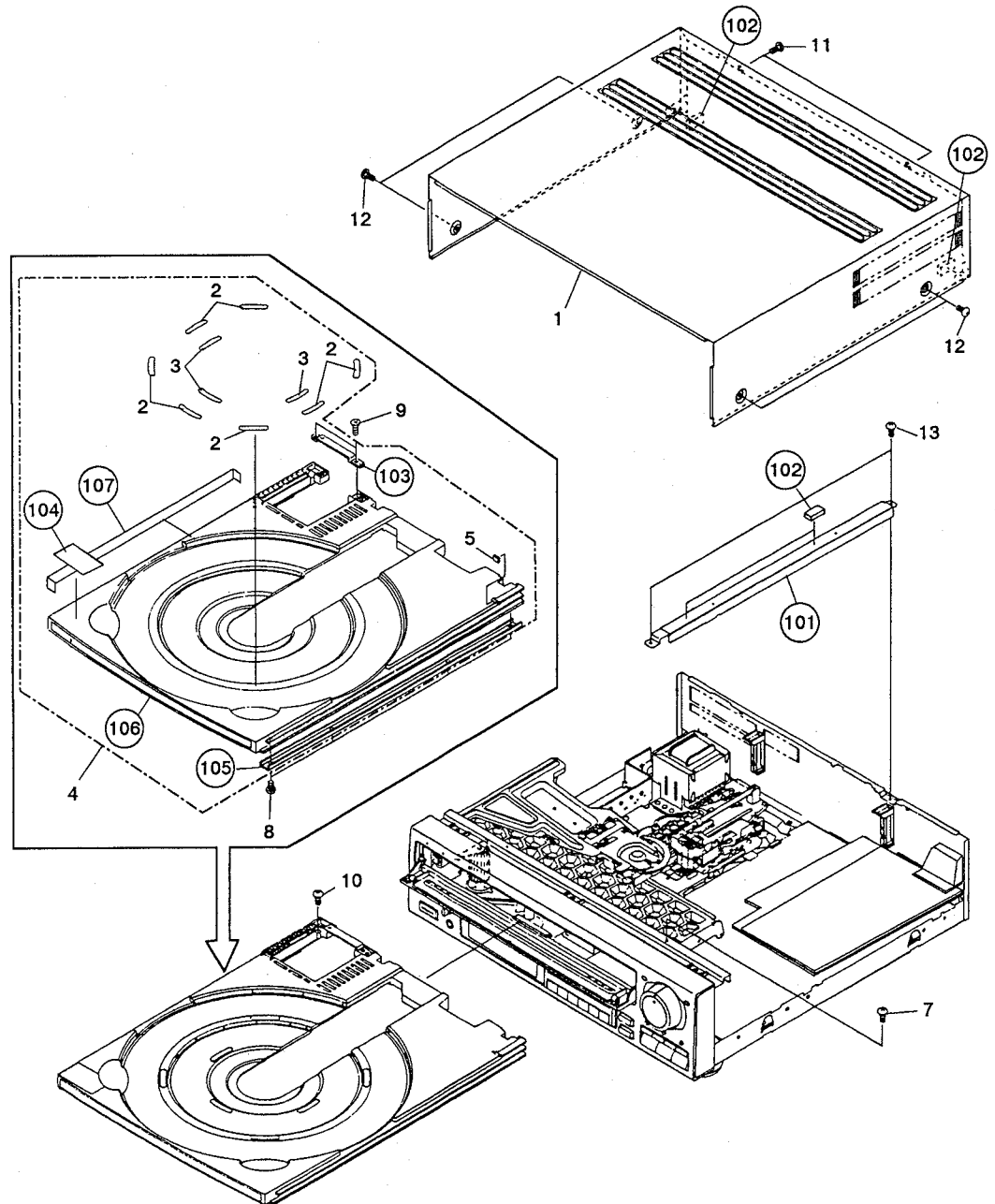
Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Connection cord	VDE-055	51	Dry cell battery (R03, AAA)	VEM-022
2	Euroconnector cable (SCART ↔ SCART)	VDE1022	52	Polyethylene bag	VHL-014
3	Operating instructions (English/French/German/Italian)	VRE1006	53	Caution card	VRR1008
4	Operating instructions (Dutch/Swedish/Spanish/Portuguese)	VRF1011	54	Caution card (EW)	VRM1027
5	Pad (F)	VHA1076			
6	Pad (R)	VHA1077			
7	Packing case	VHG1159			
8	Mirror mat	VHL1006			
9	Remote control unit	VXX1530			
10	Battery cover	VNK1293			
11	Cable case	VHG1200			



3.2 EXTERIOR SECTION

Parts List

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Bonnet S	VXX1267	11	Screw	BBZ30P080FCC
2	Disc pad(L)	VEC1191	12	Screw	BCZ40P060FZK
3	Disc pad(S)	VEC1192	13	Screw	BBZ30P060FCC
4	Tray assembly	VXX1453	101	Center angle	VNE1305
5	Tray rubber	VEB1089	102	Cushion	VEC1004
6	. . . . .		103	Tray angle	VNE1309
7	Screw	PCZ30P080FMC	104	Carry label	VRW1058
8	Screw	BPZ30P080FCU	105	Tray reinforced plate	VNE1528
9	Screw	CPZ30P100FMC	106	Tray	VNK1354
10	Screw	BPZ30P140FMC	107	Side plate	VNE1362

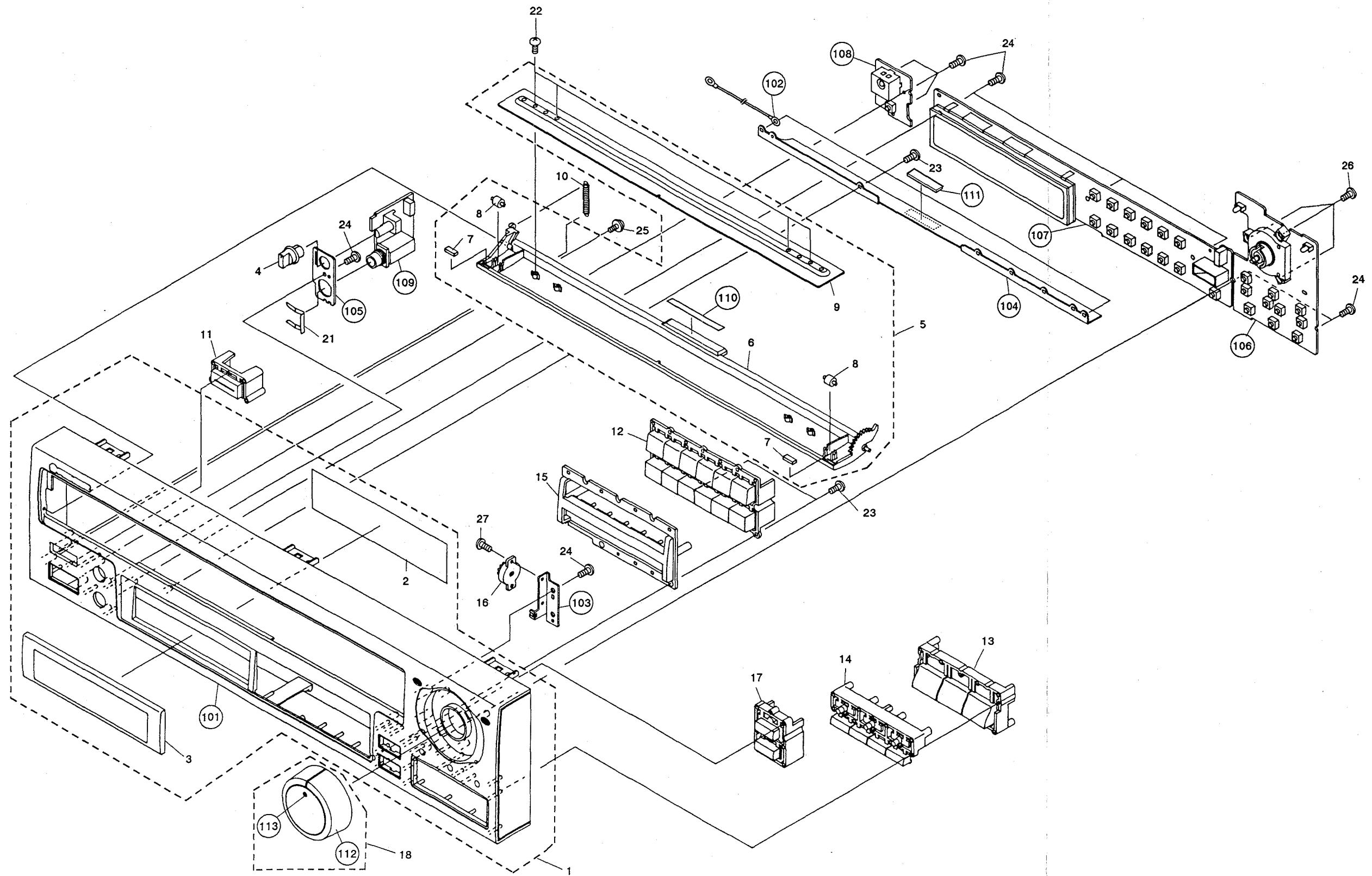


## 3.3 FRONT PANEL SECTION

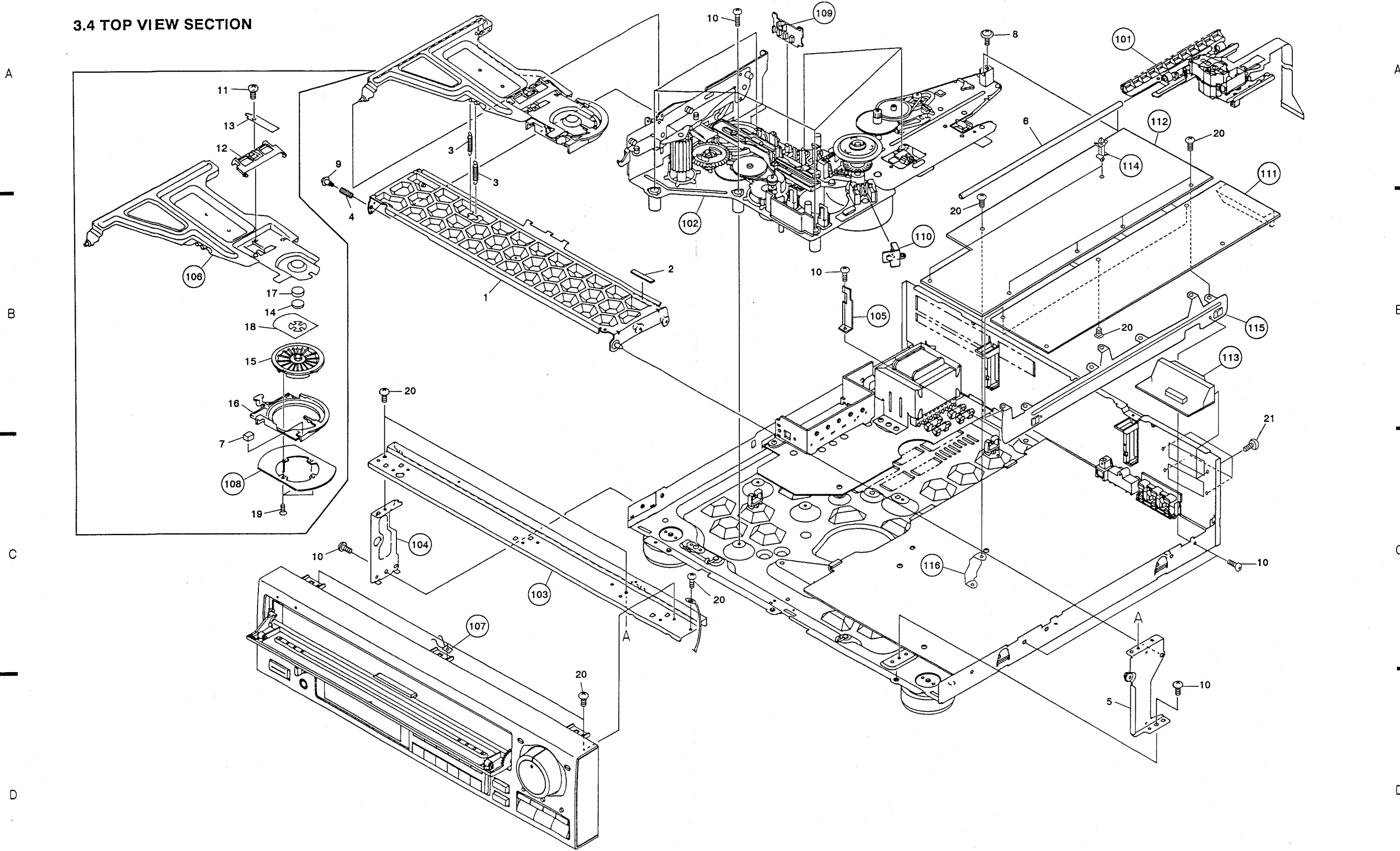
## Parts List

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	Front panel assembly S	VXX1650		101	Front panel assembly	VXA1652
	2	FL filter	VNK1694		102	Earth lug assembly	VDA1352
	3	FL lens	VNK1660		103	Dumper plate	VNA1608
	4	Volume knob	VNK1658		104	Reinforced plate	VNE1610
	5	Door assembly-S	VXX1633		105	Jack holder	VNE1609
	6	Front door assembly	VXA1572		106	SHKY assembly	VWG1204
	7	Door dump rubber	VEB1033		107	FLKY assembly	VWG1218
	8	Roller	VNL1042		108	PSWB assembly	VWG1221
	9	Door plate	VNE1482		109	HEPB assembly	VWV1186
	10	Door spring	VBH1169		110	Spacer	VEC1488
	11	PW button	VNK1649		111	Dump rubber	VEB1166
	12	Ten key	VNK1653		112	Scan dial	VNK1656
	13	Main key	VNK1654		113	LED lens(S)	VNK1657
	14	Sub key	VNK1655				
	15	Sub panel	VNK1661				
	16	Dumper assembly	VXA1053				
	17	L key assembly	VXA1573				
	18	Scan dial assembly	VXA1574				
	19	.....					
	20	.....					
	21	Snap plate	VNE1102				
	22	Screw	BPZ20P040FZK				
	23	Screw	BBZ20P050FMC				
	24	Screw	BPZ26P060FCU				
	25	Screw	IPZ26P060FMC				
	26	Screw	BPZ26P080FMC				
	27	Screw	PMZ20P040FCU				

Note: 106 SHKY, 107 FLKY, 108 PSWB and 109 HEPB assemblies are supplied for service as the FLKB assembly (VWM1174).



3.4 TOP VIEW SECTION





**Parts List**

Mark No.	Description	Part No.
1	Clamper arm (A) assembly	VXA1319
2	Rubber (A)	VEB1084
3	Clamper spring	VBH1094
4	Arm spring	VBH1093
5	Side stay (R) assembly	VXA1529
6	Carriage shaft	VLL1177
7	Clamper pad	VEC1264
8	Screw (B)	VBA1018
9	Screw (B)	VBA1008
10	Screw	BBZ30P060FCC
11	Screw	BBZ30P060FMC
12	Parallel link	VNL1254
13	Plate spring	VBK1014
14	Ball holder	VNL1289
15	Clamper S	VNL1248
16	Clamper holder	VNL1205
17	Rubber sheet	VEB1114
18	Thrust holder	VBK1018
19	Screw	CPZ20P050FMC
20	Screw	IBZ30P060FCC
21	Screw	BBZ30P080FCC

Mark No.	Description	Part No.
101	Rack assembly	VWT1061
102	Mechanism assembly	VWT1076
103	Front angle	VNE1304
104	Side stay (L)	VNE1306
105	SM head holder	VNE1592
106	Clamper arm (B)	VNE1308
107	Earth plate	VNE1518
108	Stabilizer	VNE1333
109	SW1 board assembly	VWG1212
110	FG board assembly	VWG1214
111	PALB board assembly	VWV1190
112	VDTB board assembly	VWS1094
113	SCRT board assembly	VWV1196
114	PC suport	VEC1508
115	PCB holder	VNE1652
116	PCB holder(C)	VNE1329

Note: 109 SW1 board assembly and 110 FG board assembly are supplied for service as the MAIN board assembly (VWM1163).

111 PALB board assembly, 112 VDTB board assembly and 113 SCRT board assembly are supplied for service as the VTPB board assembly (VWM1167).

**3.5 BASE SECTION**

**Parts List**

<b>Mark</b>	<b>No.</b>	<b>Description</b>	<b>Part No.</b>	<b>Mark</b>	<b>No.</b>	<b>Description</b>	<b>Part No.</b>
△	1	Power transformer	VTT1062	101	P. C. B spacer	PNY-404	
△	2	Strain relief	CM-22B	102	P plate holder	PNY-405	
△	3	AC power cord	VDG1028	103	Wire crip(B)	VEC1012	
△	4	Fuse (FU203,FU204) (T1.25A)	REK-101	104	Base chassis	VNA1121	
				105	Rear panel	VNA1207	
△	5	Fuse (FU201,FU202) (T3.15A)	REK-105	106	Stopper	VEC1487	
	6	Tray stopper	VNL1202	107	Insulator	VNK1248	
	7	Insulator assembly	VXA1686	108	ASCB board assembly	VWX1062	
	8	Insulator	VNK1095	109	Cord holder	VNF-069	
	9	Insulator assembly	VXA1687	110	PCB holder(C)	VNE1329	
●	10	SYPS assembly	VWR1093				
	11	Door dump rubber	VEB1033				
	12	Screw	BBZ30P080FCC				
	13	Screw	BBZ30P060FCC				
	14	Screw	BCZ40P080FUC				
	15	Screw	IPZ30P160FMC				
	16	Screw	IBZ30P060FCC				

Note: 108 ASCB board assembly is supplied for service as the MAIN board assembly (VWM1163).

1

2

A

A

B

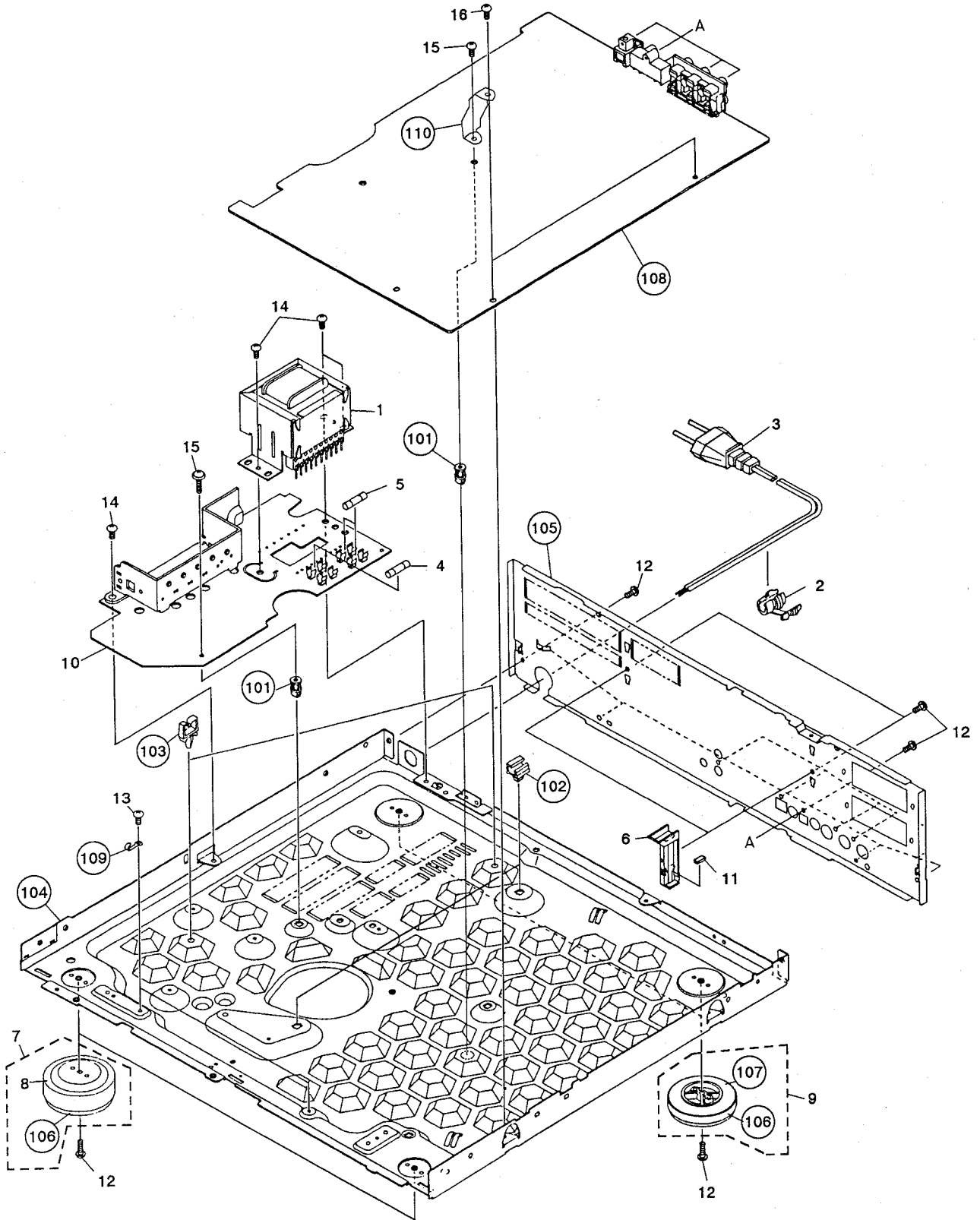
B

C

C

D

D



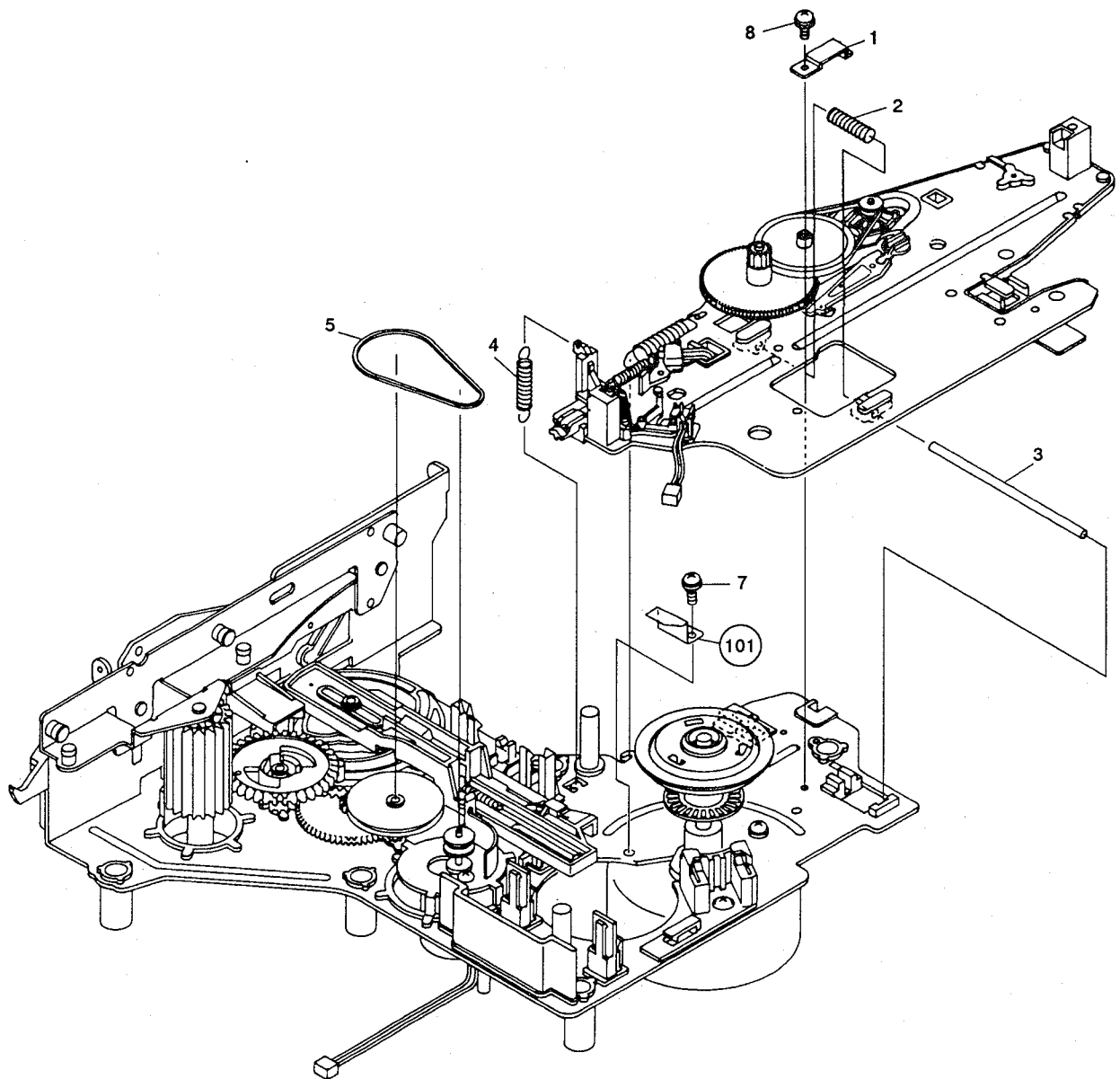
1

2

3

3.6 MECHANISM ASSEMBLY

Parts List			Parts List		
Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Plate spring	VBK1013	6	• • • • •	
2	Thrust spring	VBH1073	7	Screw	PMA30P050FMC
3	Tilt shaft	VLL1175	8	Screw	ABZ26P050FMC
4	Tilt pulling spring	VBH1074			
5	Belt	PEB1013	101	Cam head stopper	VNE1331

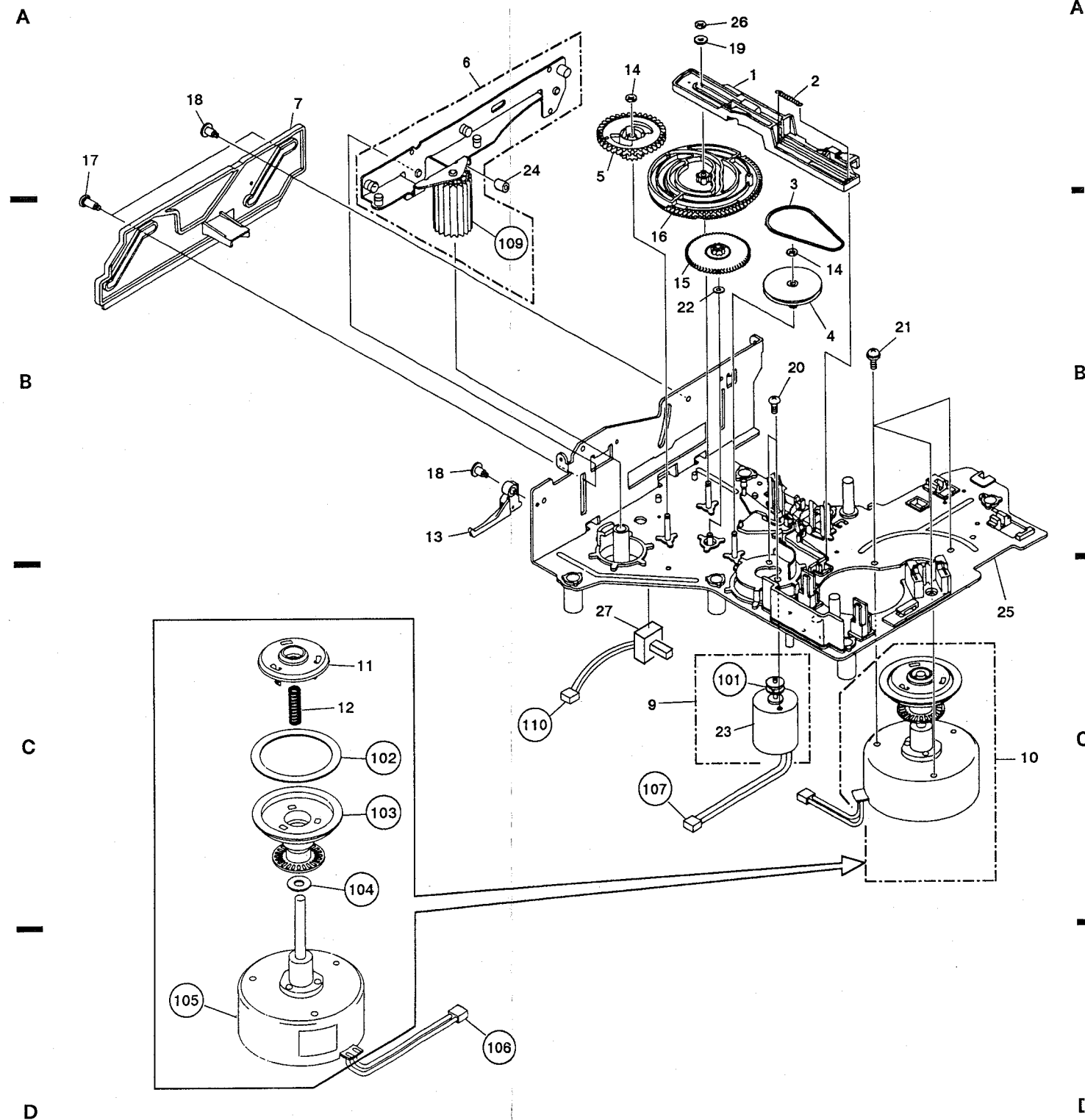


3.7 CHASSIS SECTION

Parts List

Mark No.	Description	Part No.
1	Spring slanting cam	VNL1191
2	Cam spring	VBH1082
3	Belt	PEB1013
4	Gear pulley	VNL1249
5	Follow gear	VNL1194
6	Roller plate assembly	VXA1531
7	Slide cam	VNL1188
8	.....	
9	Loading motor assembly	VXX1262
10	Spindle motor assembly	VXA1474
11	Centering hab	VNL1174
12	Centering spring	VBH1083
13	Door lever	VNL1407
14	Washer	WT26D047D025
15	Two stair gear	VNL1193
16	Cam gear	VNL1340
17	Screw (C)	VBA1015
18	Screw (B)	VBA1008
19	Nylon washer	WA32N080W020
20	Screw	PMZ30P040FMC
21	Screw	PMA30P050FMC
22	Washer	WA32D060D025
23	Loading motor	VXM1034
24	Stop ring	VEB1091
25	Chassis assembly	VXA1575
26	E ring	YE23FUC
27	Push switch (S6:TRAY IN)	DSG1014

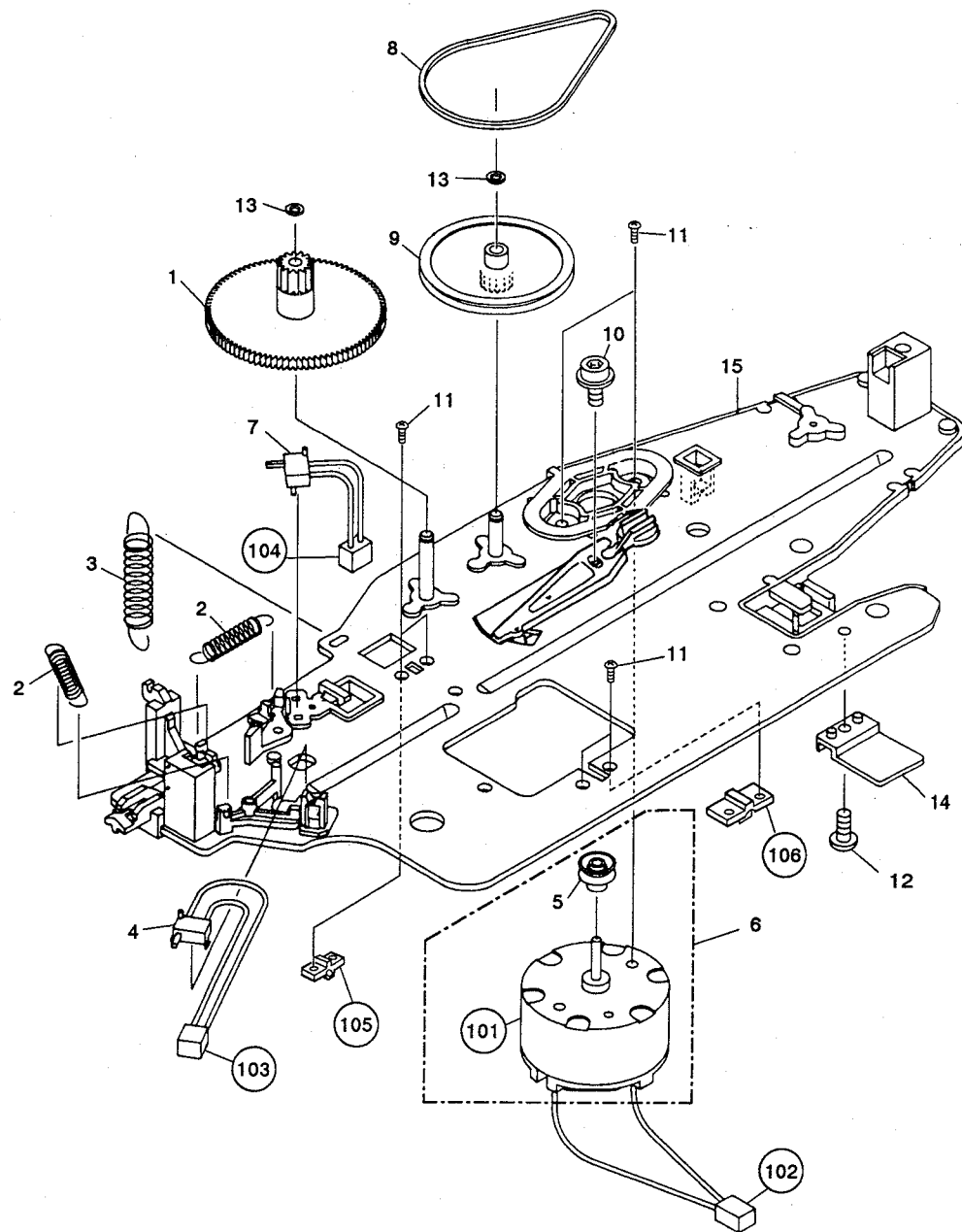
Mark No.	Description	Part No.
101	Motor pulley	VLL1176
102	Rubber sheet	VEB1103
103	Turn table assembly	VXA1283
104	Oil stopped washer	VEB1002
105	Spindle motor	VXM1032
106	Housing assembly	VKP1566
107	Housing assembly	VKP1862
108	.....	
109	Slider gear	VNL1189
110	Housing assembly	VKP1815



3.8 SERVO MECHANISM BASE SECTION

Parts List

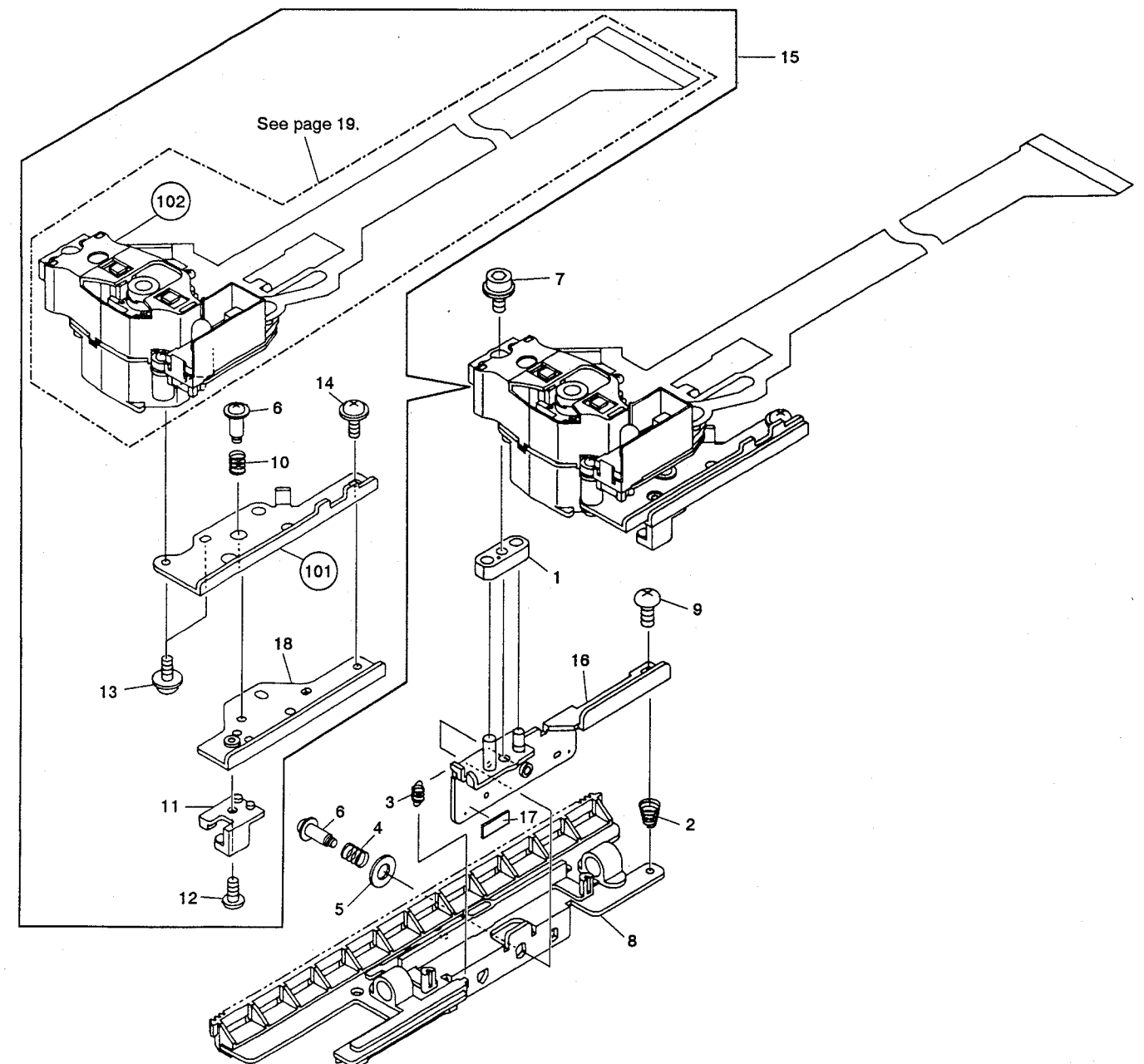
Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	CA gear (3)	VNL1196	13	Washer	WT26D047D025
2	Switch pulling spring	VBH1079	14	FLE base	VNL1341
3	TC pulling spring	VBH1181	15	Servo mechanism base assembly-S	VXA1583
4	Push switch (S5:OUTER)	DSG1014			
5	CA pulley (1)	VNL1197	101	Carriage motor	VXM1033
6	Carriage motor assembly	VXX1261	102	Housing assembly	VKP1566
7	Push switch (S4:INNER)	DSG1014	103	Housing assembly	VKP1861
8	CA belt	VEB1077	104	Housing assembly	VKP1554
9	CA pulley (2)	VNL1198	105	Holder (A)	VNV1022
10	Screw	SMF30H080FBT	106	Holder (B)	VNV1023
11	Screw	PMZ26P040FMC			
12	Screw	BPZ26P050FMC			



3.9 RACK SECTION

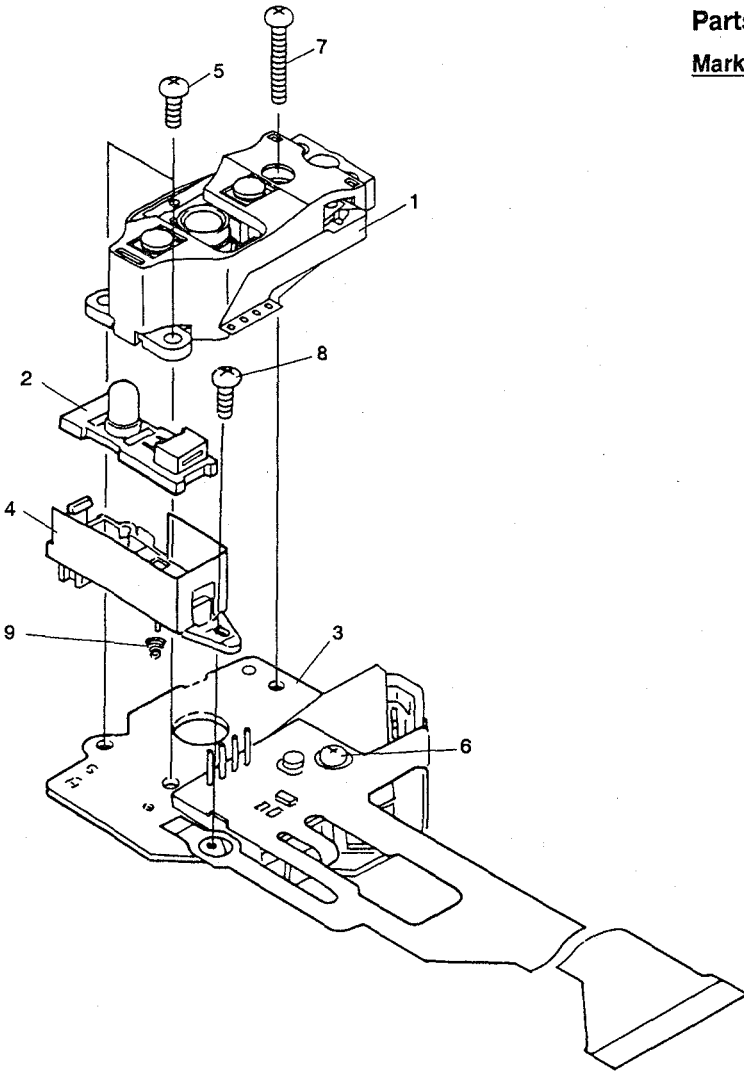
Parts List

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	PU base	VNL1209	11	TAN base	VNL1199
2	LP center spring	VBH1075	12	Screw	PMZ20P040FMC
3	PU pulling spring	VBH1089	13	Screw	PMA20P040FMC
4	L-2 spring	VBH1090	14	Screw	AMZ20P050FMC
5	Washer	WC30FMC	15	Slider assembly	VWT1060
6	Screw	VBA1007	16	PU mount base assembly	VXA1567
7	Screw (2.6 x 10)	VLL1192	17	Spacer (S)	VEC1284
8	Rack	VNL1186	18	TAN plate (1)	VNE1606
9	Screw	BMZ26P080FMC	101	TAN plate (2)	VNE1303
10	TAN spring	VBH1081	102	Pickup assembly	VWY1021



3.10 PICKUP ASSEMBLY

A



B

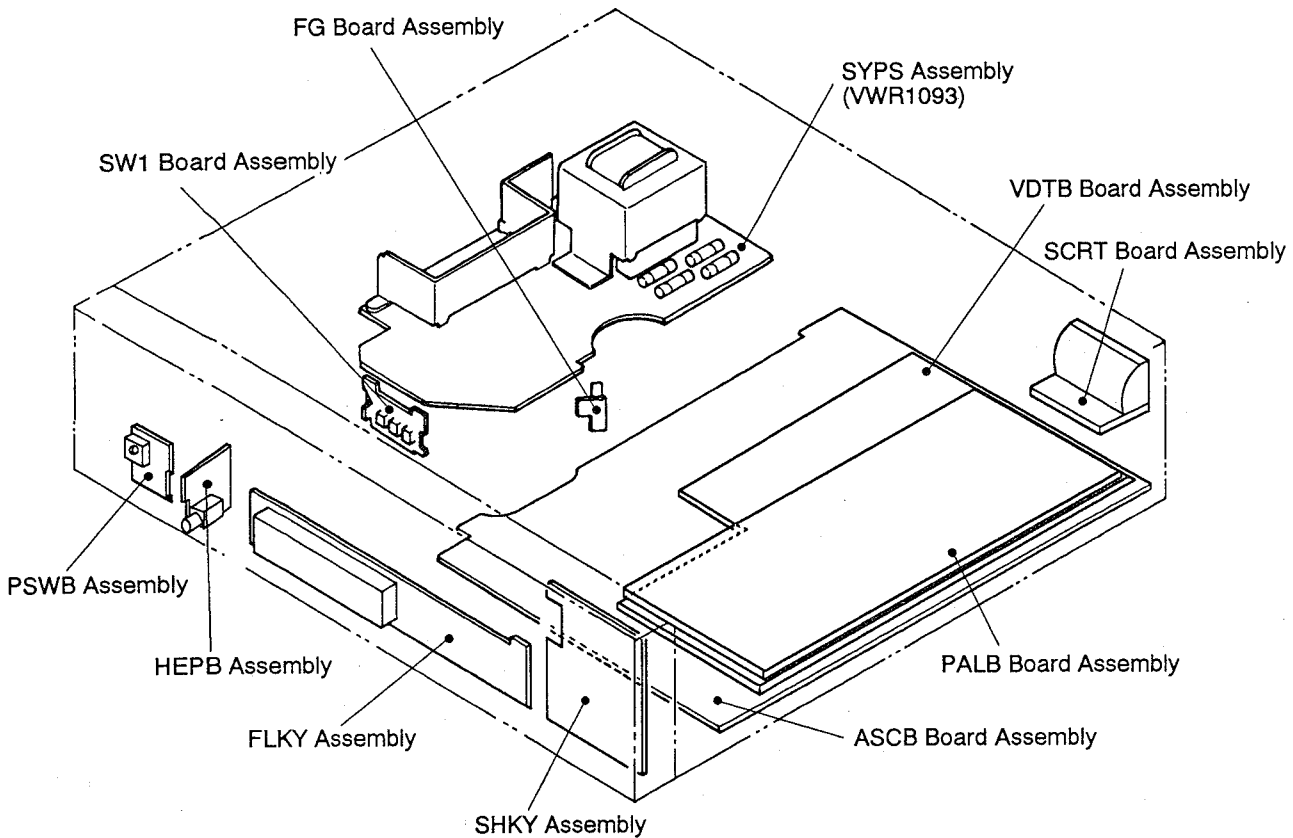
C

D

Parts List of Pickup assembly

Mark	No.	Description	Part No.
	1	Actuator assembly	VXX1551
	2	Sensor assembly	VEX1018
	3	Pre-pickup assembly	VXX1413
	4	Sensor stay	VNH1024
	5	Screw	PMA20P060FMC
	6	Screw	PMA20P080FMC
	7	Screw	PMA20P160FMC
	8	Screw	BMZ20P060FMC
	9	Sensor spring	VBH1087

## 4. P. C. BOARDS LOCATION



### MAIN BOARD ASSEMBLY (VWM1163)

MAIN board assembly is composed of ASCB, FG and SW1 board assemblies.

### VTPB BOARD ASSEMBLY (VWM1167)

VTPB board assembly is composed of VDTB, PALB and SCRT board assemblies.

### FLKB ASSEMBLY (VWM1174)

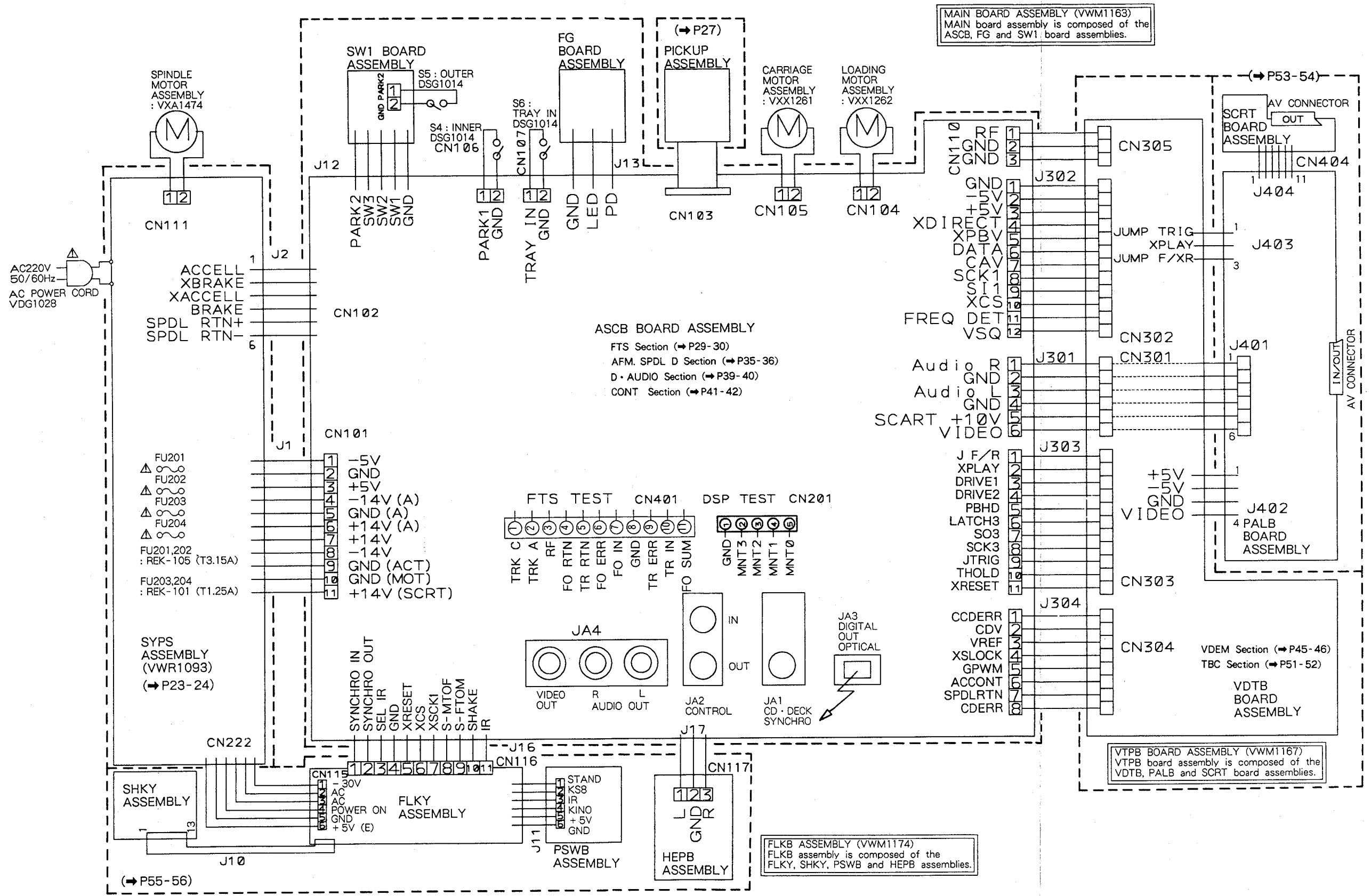
FLKB assembly is composed of FLKY, SHKY, PSWB and HEPB assemblies.

- ASCB : **AUDIO SERVO CONTROL BOARD**
- FG : **FG COUNTER BOARD**
- SW1 : **SW1 BOARD**
- VDTB : **VIDEO AND TBC BOARD**
- PALB : **PAL BOARD**
- SCRT : **EUROPEAN SCRT BOARD**
- FLKY : **FL TUBE AND KEY BOARD**
- SHKY : **SHUTTLE AND KEY BOARD**
- PSWB : **POWER SWITCH BOARD**
- HEPB : **HEADPHONE BOARD**
- SYPS : **SYSTEM POWER SUPPLY**



# 5. SCHEMATIC AND P.C. BOARDS DIAGRAM

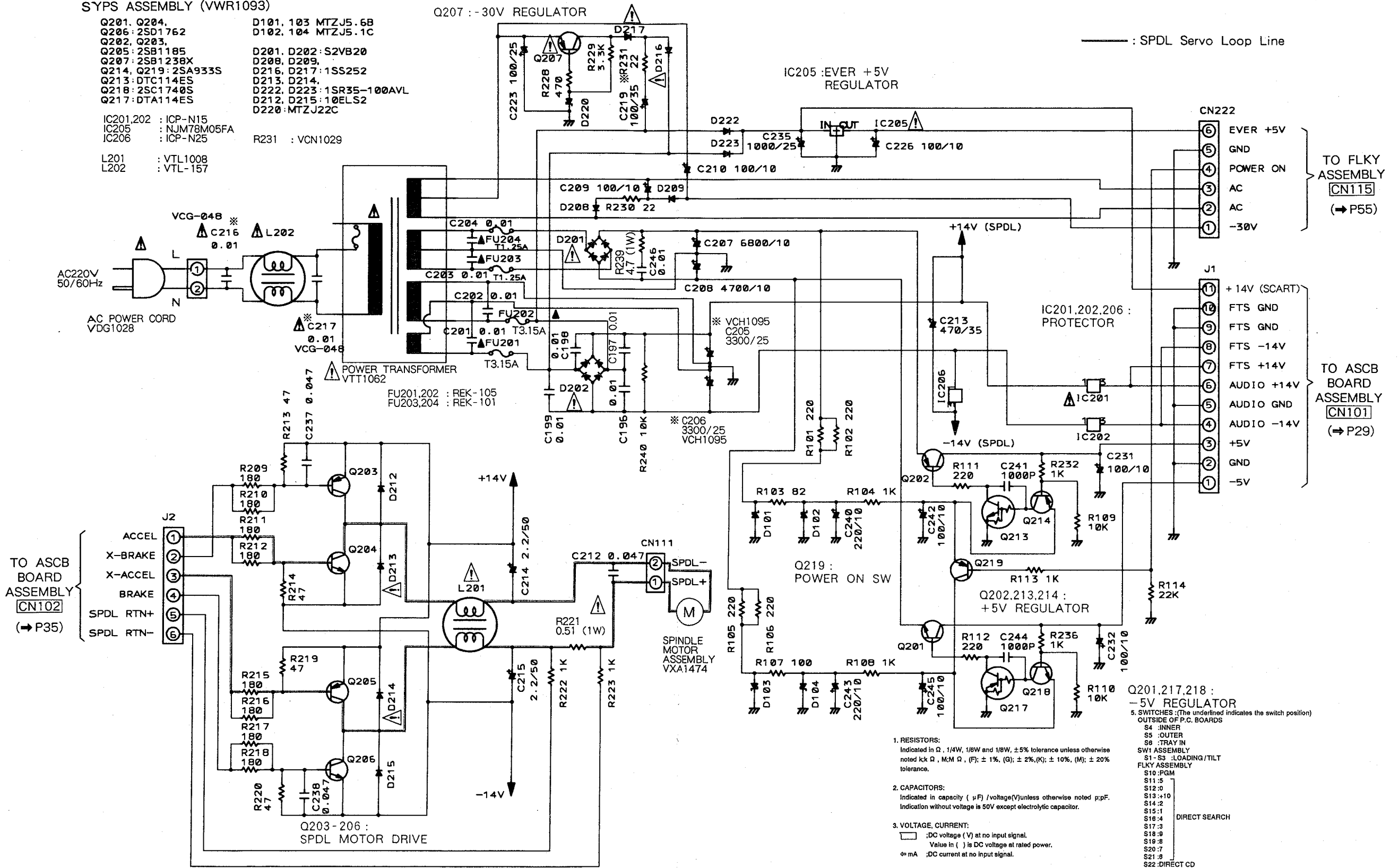
## 5.1 OVERALL WIRING DIAGRAM



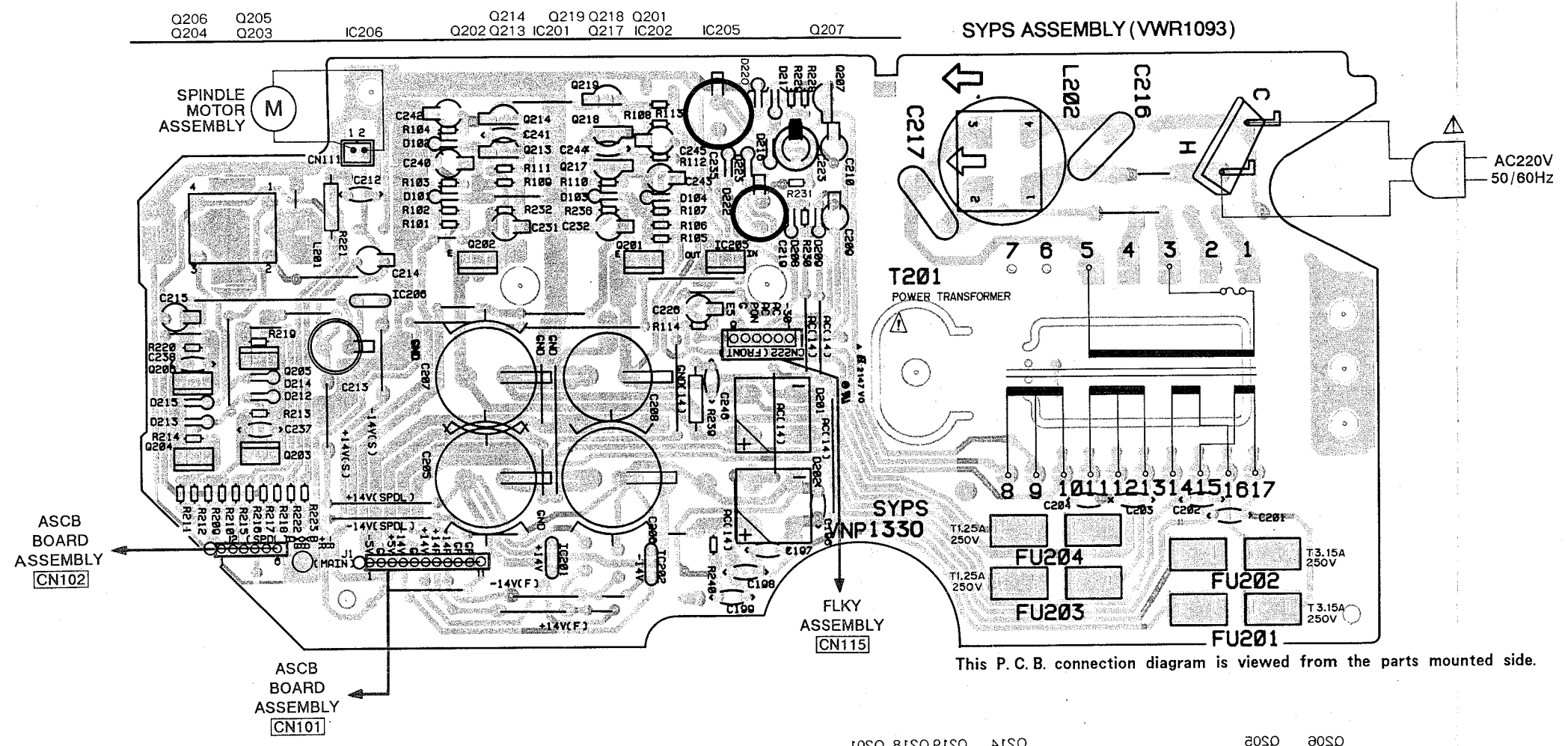
5.2 SYPS ASSEMBLY

SYPS ASSEMBLY (VWR1093)

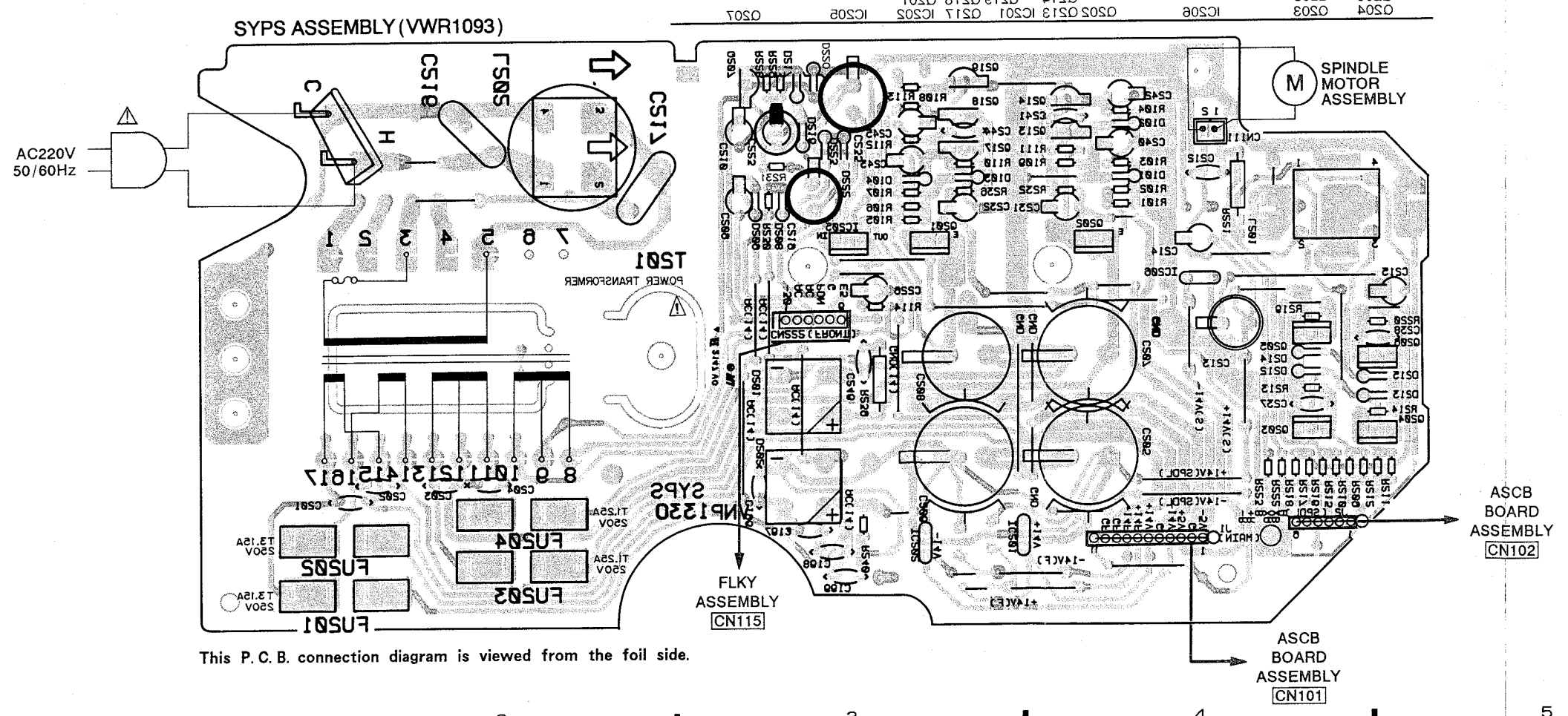
- Q201, Q204, D101, 103 MTZJ5.6B
- Q206: 2SD1762 D102, 104 MTZJ5.1C
- Q202, Q203, D201, D202: S2VB20
- Q205: 2SB1185 D208, D209,
- Q207: 2SB1238X D216, D217: 1SS252
- Q214, Q219: 2SA933S D213, D214,
- Q213: DTC114ES D222, D223: 1SR35-100AVL
- Q218: 2SC1740S D212, D215: 10ELS2
- Q217: DTA114ES D220: MTZJ22C
- IC201,202 : ICP-N15
- IC205 : NJM78M05FA
- IC206 : ICP-N25
- R231 : VCN1029
- L201 : VTL1008
- L202 : VTL-157



1. RESISTORS:  
Indicated in Ω, 1/4W, 1/8W and 1/8W, ±5% tolerance unless otherwise noted kΩ, M, MΩ, (F); ± 1%, (G); ± 2%, (K); ± 10%, (M); ± 20% tolerance.
  2. CAPACITORS:  
Indicated in capacity (μF) / voltage(V) unless otherwise noted pF. Indication without voltage is 50V except electrolytic capacitor.
  3. VOLTAGE, CURRENT:  
□ :DC voltage (V) at no input signal.  
Value in ( ) is DC voltage at rated power.  
mA :DC current at no input signal.
  4. OTHERS:  
→ :Signal route.  
⊙ :Adjusting point.  
The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.  
※ :marked capacitors and resistors have parts numbers.
- This is the basic schematic diagram, but the actual circuit may vary due to improvements in design.
5. SWITCHES: (The underlined indicates the switch position) OUTSIDE OF P.C. BOARDS
- S4 :INNER
  - S5 :OUTER
  - S6 :TRAY IN
  - SW1 ASSEMBLY
  - S1-S3 :LOADING/TILT
  - FLKY ASSEMBLY
  - S10 :PGM
  - S11 :5
  - S12 :0
  - S13 :10
  - S14 :2
  - S15 :1
  - S16 :4
  - S17 :3
  - S18 :9
  - S19 :8
  - S20 :7
  - S21 :6
  - S22 :DIRECT CD
  - S23 :SINGLE
  - S24 :DOOR
  - SHKY ASSEMBLY
  - S40 :DIGITAL LEVEL CTRL
  - S41 :PGM EDIT
  - S42 :LANGUAGE
  - S43 :RANDOM PLAY
  - S44 :HILITE/INTRO SCAN
  - S45 :1<<<
  - S46 :>>>
  - S47 :OPEN/CLOSE (▲)
  - S48 :STOP (■)
  - S49 :PLAY/PAUSE (▶/||)
  - S51 :SCAN/LEVEL (◀>▶▶)
  - PSWB ASSEMBLY
  - S60 :POWER



This P.C.B. connection diagram is viewed from the parts mounted side.

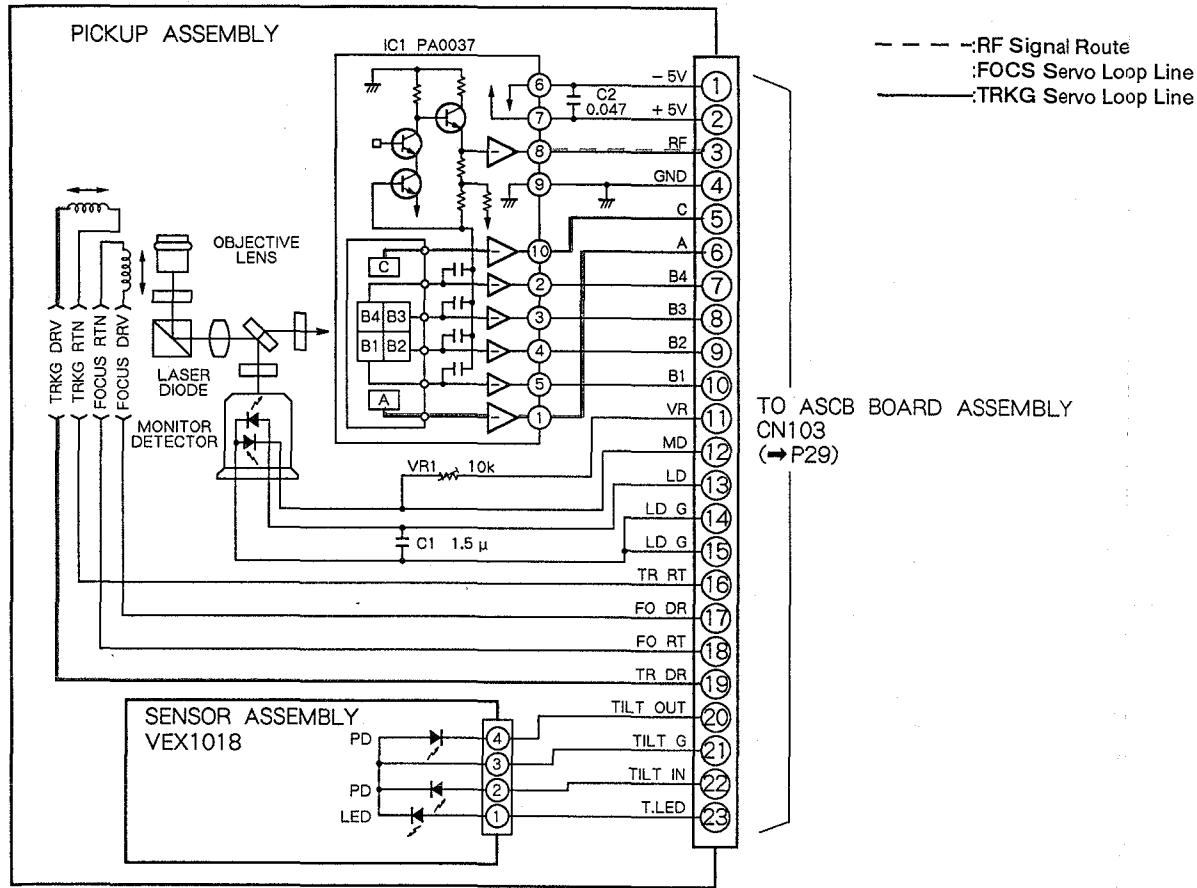


This P.C.B. connection diagram is viewed from the foil side.

P.C.B. pattern diagram indication	Corresponding part symbol	Part name
		Transistor
		FET
		Diode
		Zener diode
		LED
		Varactor
		Tact switch
		Inductor
		Coil
		Transformer
		Filter
		Ceramic capacitor
		Mylar capacitor
		Styrol capacitor
		Electrolytic capacitor (Non polarized)
		Electrolytic capacitor (Noiseless)
		Electrolytic capacitor (Polarized)
		Electrolytic capacitor (Polarized)
		Power capacitor
		Semi-fixed resistor
		Resistor array
		Resistor
		Resonator
		Thermistor

1. This P.C.B. connection diagram is viewed from the parts mounted side.
2. The parts which have been mounted on the board can be replaced with those shown with the corresponding wiring symbols listed in the above Table.
3. The capacitor terminal marked with shows negative terminal.
4. The diode marked with shows cathode side.
5. The transistor terminal marked with shows emitter.

5.3 PICKUP ASSEMBLY



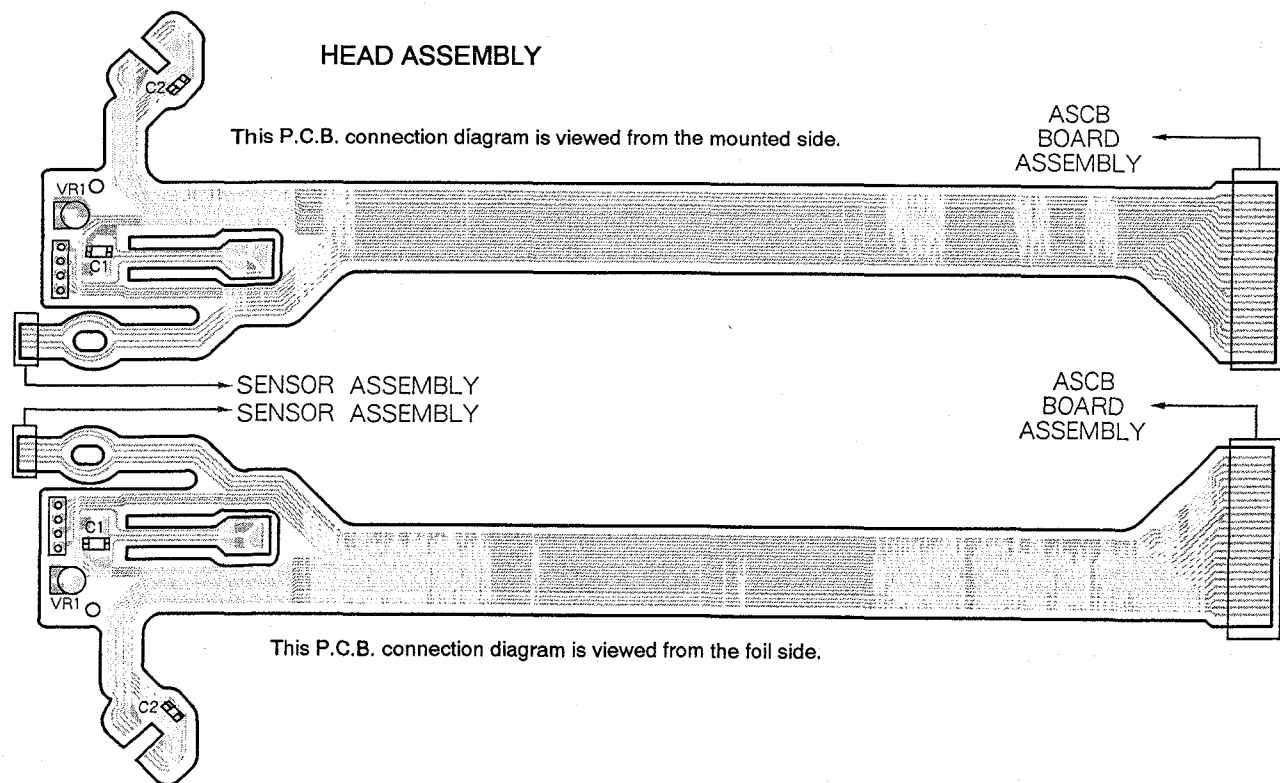
FTS SECTION

Note: (No.) in the table correspond to the pin No.

IC801 (CXA1081S)		CN401		IC803 (PM3003)		Other points	
1	20	3	4	1	39	1	Q810 Collector
2	21	5	8	8	40	2	CN103 Pin 2
7	22	7	34	34	43	34	Q828 Collector
12	23	8	35	35	47	4	CN103 Pin 17
15	27	7	38	38	55	5	CN103 Pin 19
		8	38	38	56	6	IC804 Pin 9
		9					
		10					
		11					

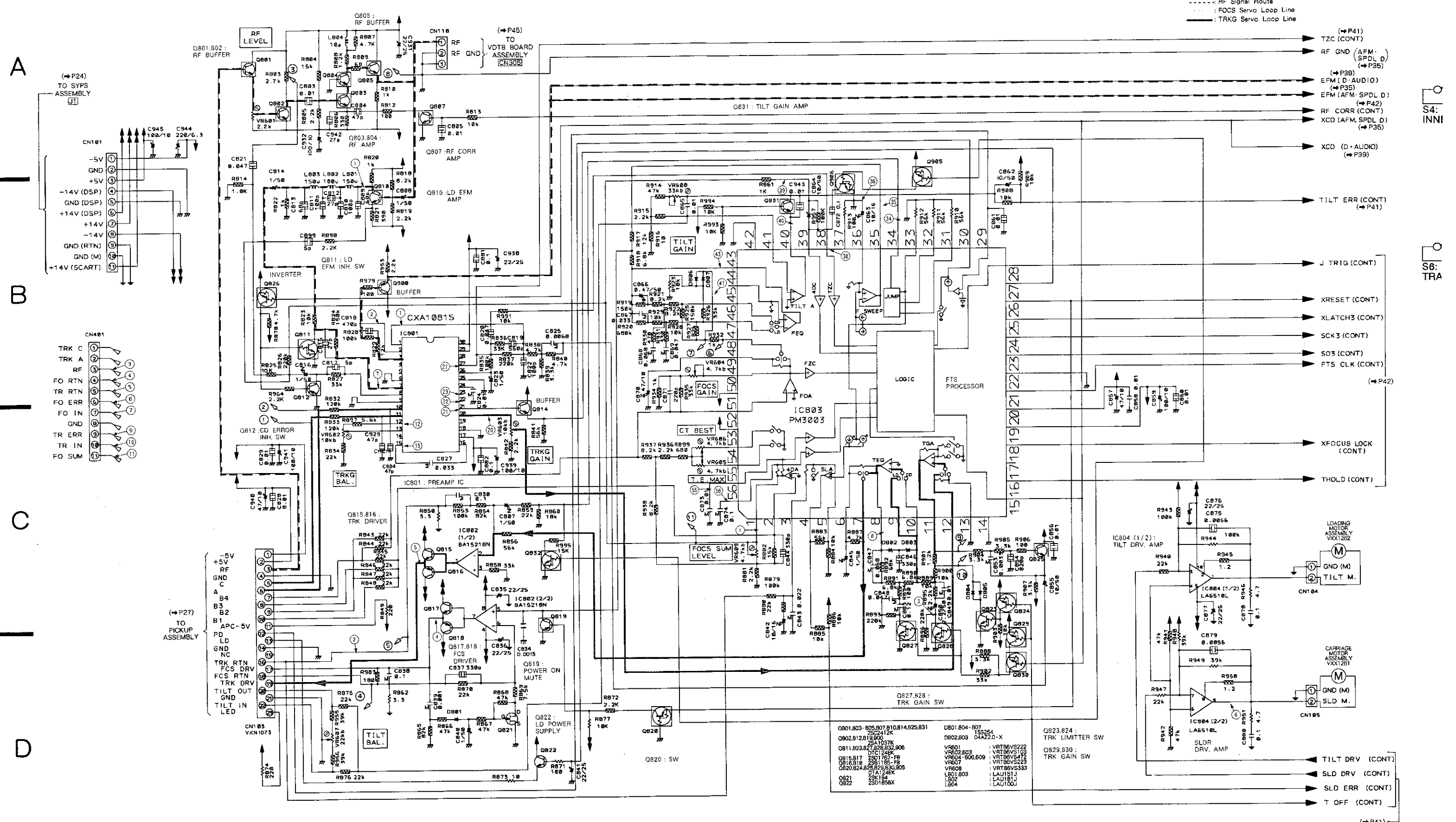
HEAD ASSEMBLY

This P.C.B. connection diagram is viewed from the mounted side.



# 5.4 ASCB BOARD ASSEMBLY (FTS SECTION)

## ASCB BOARD ASSEMBLY (FTS SECTION)



Q801,803-805,807,810,814,825,831	Q801,804-807
Q802,812,818,900	1S254
Q811,823,827,828,832,906	D902,803 04AZ220-X
Q815,817	VR601 : VRT6V5222
Q816,818	VR602,803 : VRT6V5103
Q820,824,825,826,830,805	VR604-606,608 : VRT6V5472
Q821	VR607 : VRT6V5223
Q822	VR608 : VRT6V5333
	L601,803 : LAU151J
	L602 : LAU181J
	L604 : LAU100J

A

B

C

D

S4: INNI

S6: TRA

1

2

3

4

5

6

(P41)



A  
B  
C  
D

1

2

3

4

5

6

33

1

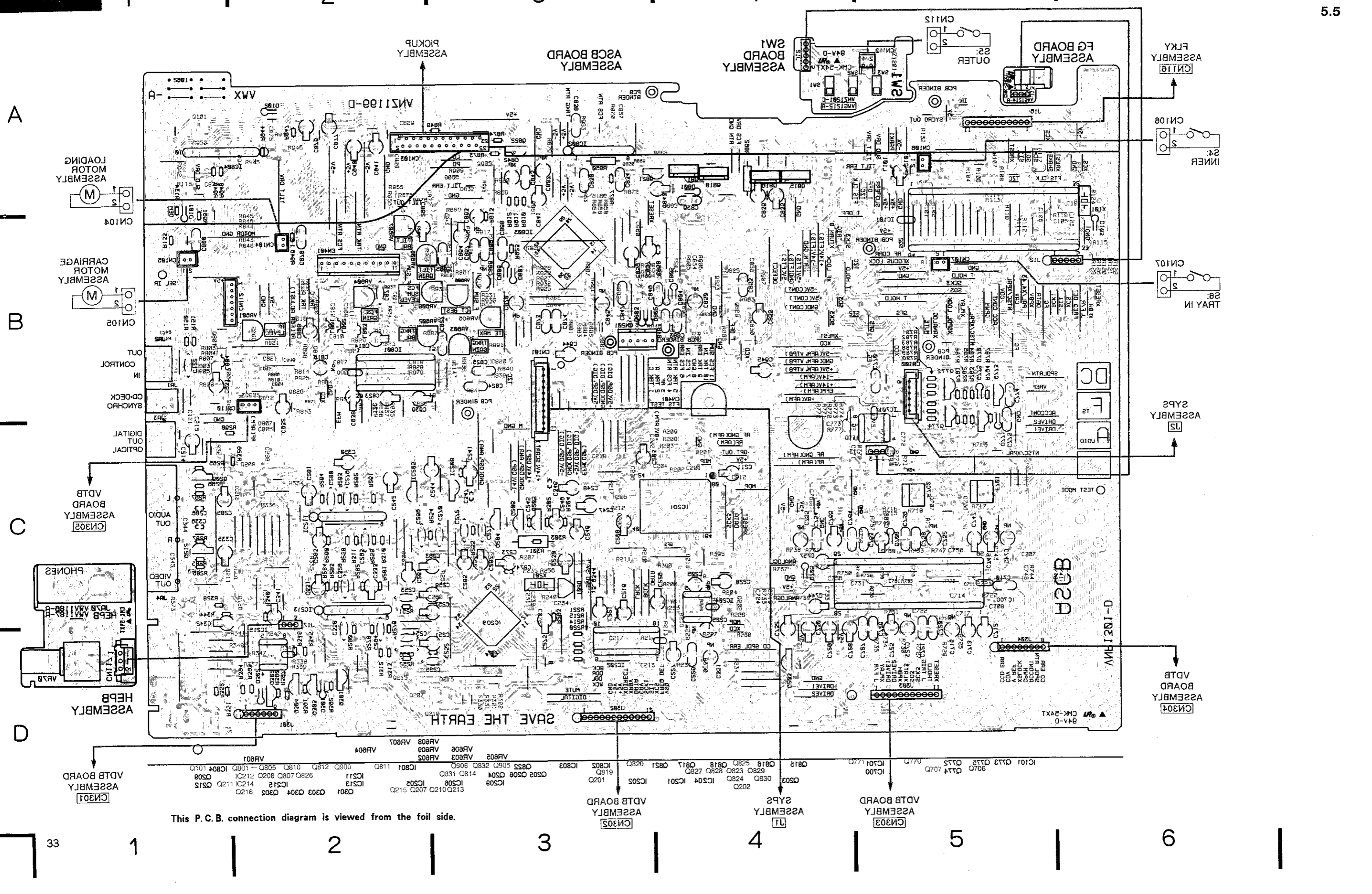
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3

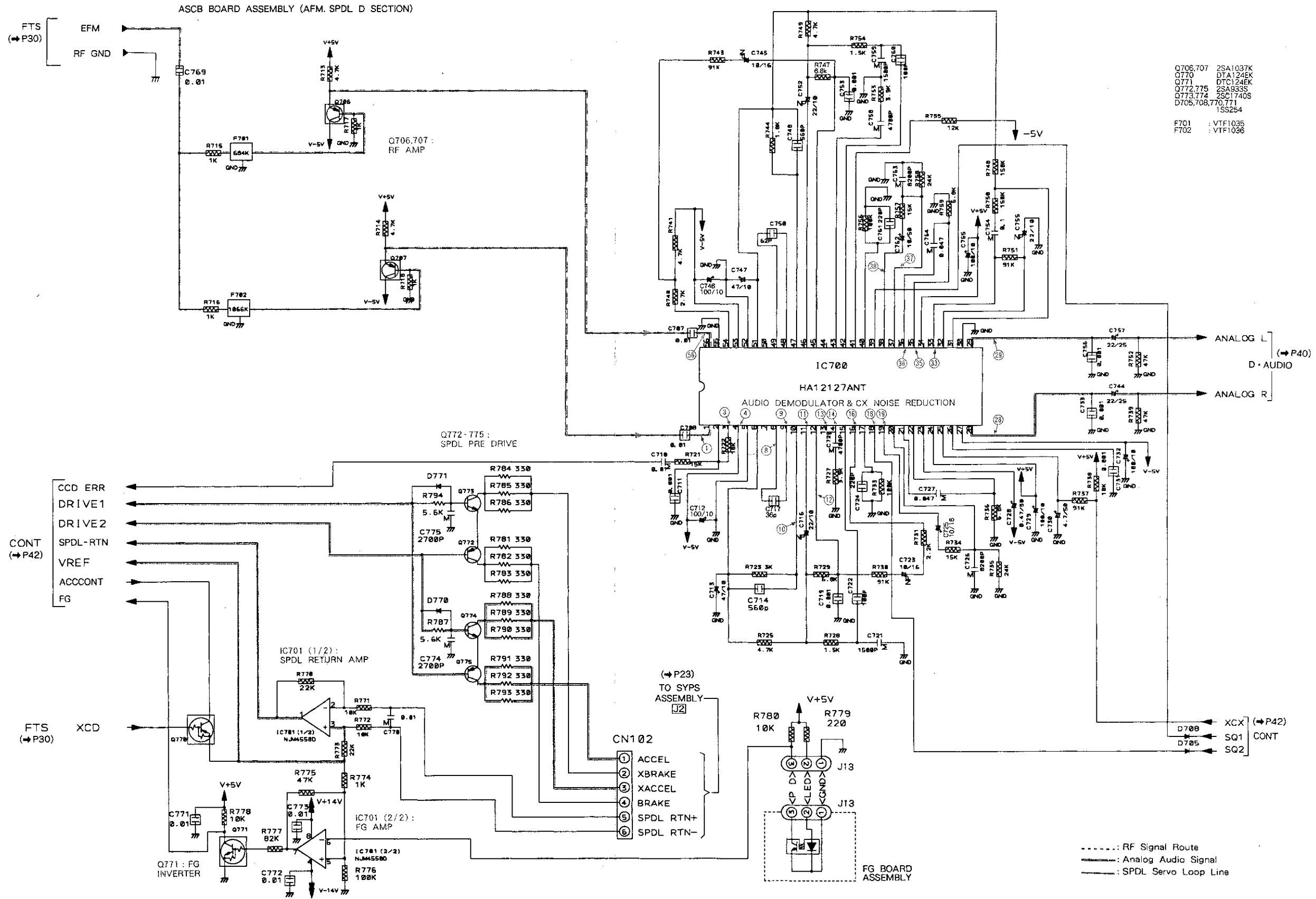
4

5

6



5.5 ASCB (AFM. SPDL D SECTION) AND FG BOARD ASSEMBLIES



A

B

C

D



**AFM. SPDL D SECTION**

• IC700 (HA12127ANT) Note : (No.) in the table correspond to the pin No.

<p>①</p> <p>150mVp-p</p>	<p>⑩</p> <p>0.6Vp-p</p>	<p>⑬</p>	<p>⑳</p> <p>0.15Vp-p</p>	<p>⑤⑥</p> <p>150mVp-p</p>
<p>③</p> <p>100mVp-p CCD ERROR</p>	<p>⑪</p> <p>0.7Vp-p</p>	<p>⑱</p> <p>100mVp-p</p>	<p>⑳</p> <p>1ms 1Vp-p</p>	
<p>④</p>	<p>⑫</p> <p>0.4Vp-p</p>	<p>⑲</p> <p>100mVp-p</p>	<p>⑳</p> <p>1ms 1Vp-p</p>	
<p>⑧</p> <p>2Vp-p</p>	<p>⑬</p> <p>1.0Vp-p</p>	<p>⑳</p> <p>1ms 1.5Vp-p</p>	<p>㉑</p> <p>1ms 0.6Vp-p</p>	
<p>⑨</p> <p>2Vp-p</p>	<p>⑭</p> <p>1.0Vp-p</p>	<p>⑳</p> <p>1ms 1.5Vp-p</p>	<p>㉒</p> <p>100mVp-p</p>	

## D. AUDIO SECTION

Note: Waveforms and voltages are at the PLAY.

IC201 (CXD2500AQ)

Pin No.	Voltage	Pin No.	Voltage	Pin No.	Voltage	Pin No.	Voltage	Pin No.	Voltage	Pin No.	Voltage
1	0	15	0	29	0	43	*	57	*	71	*
2	0	16	4.8	30	0	44	0	58	*	72	5
3	0	17	0	31	*	45	4.8	59	5	73	5
4	*	18	*	32	*	46	*	60	*	74	*
5	0	19	2.4	33	4.8	47	*	61	5	75	0
6	4.8	20	*	34	*	48	*	62	*	76	0
7	0	21	0	35	*	49	*	63	*	77	*
8	4.8	22	2.3	36	*	50	*	64	*	78	*
9	0	23	4.8	37	*	51	*	65	0	79	*
10	0	24	*	38	*	52	0	66	*	80	0
11	0	25	0	39	0	53	*	67	*		
12	0	26	0	40	4.8	54	*	68	0		
13	0	27	*	41	*	55	0	69	*		
14	0	28	0	42	*	56	*	70	5		

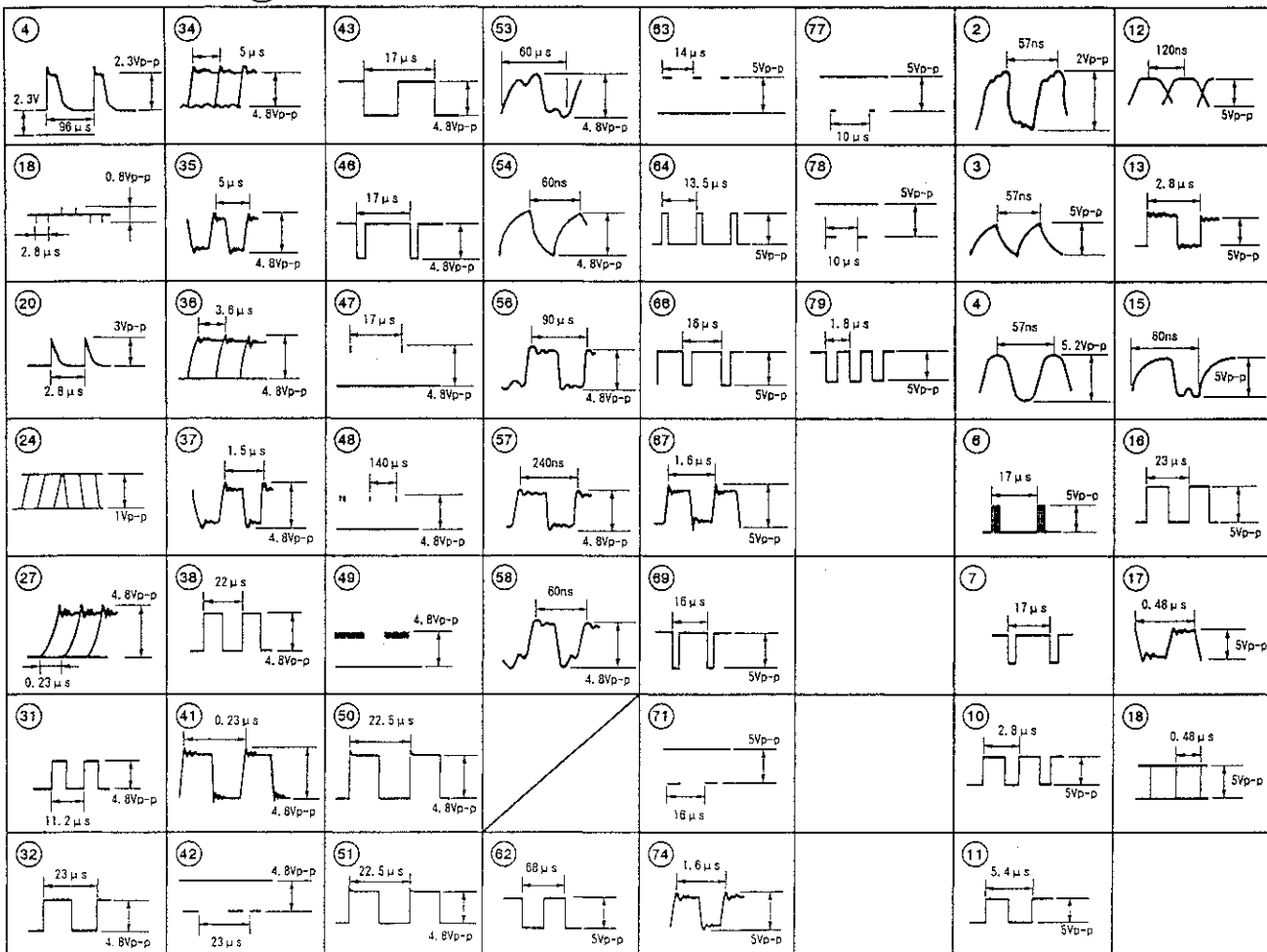
IC202 (SM5840AP)

Pin No.	Voltage	Pin No.	Voltage
1	5	10	*
2	*	11	*
3	*	12	*
4	*	13	*
5	0	14	5
6	*	15	*
7	*	16	*
8	5	17	*
9	5	18	*

\*: Refer to waveforms

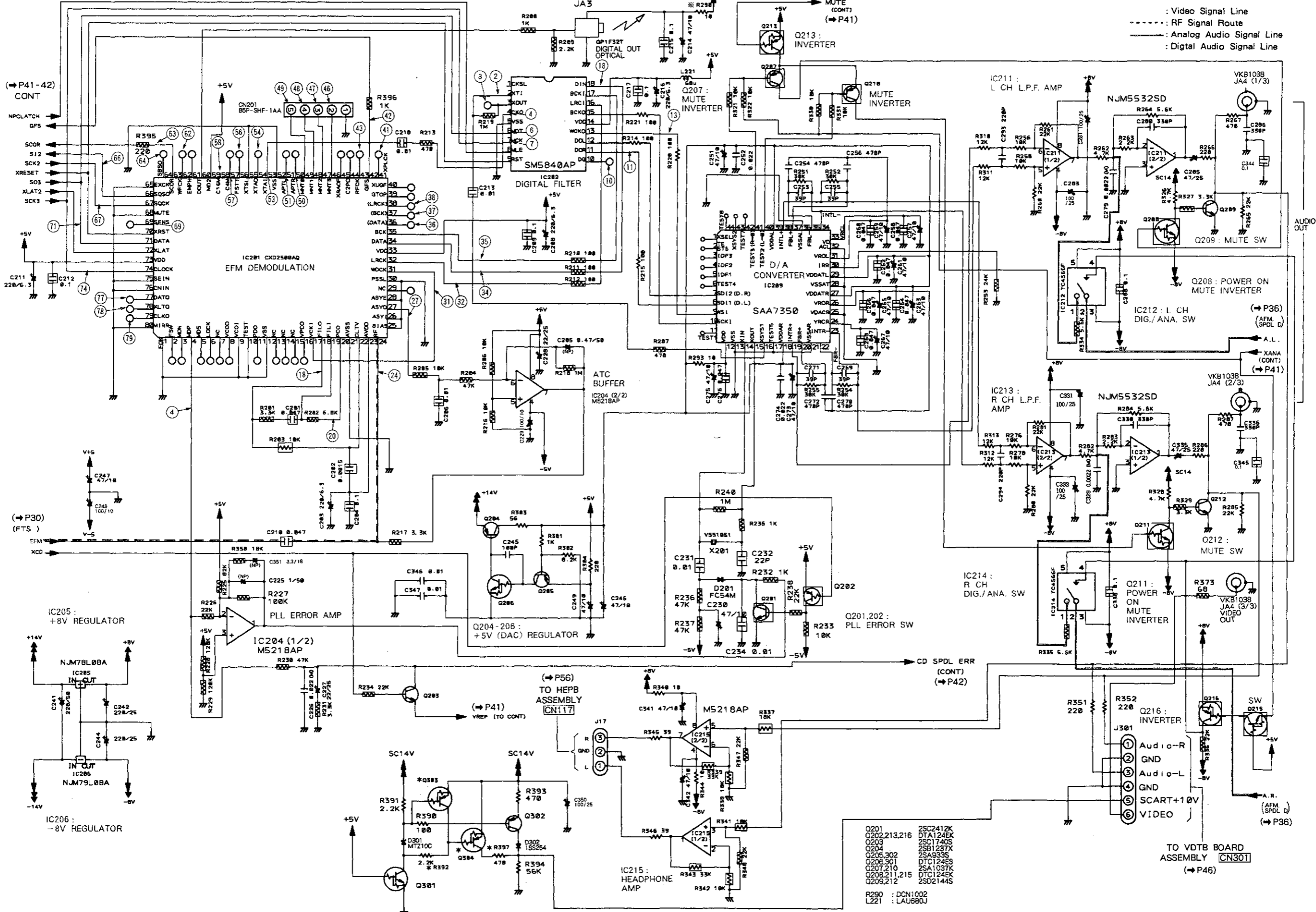
IC201 (CXD2500AQ) Note: (No.) in the table correspond to the pin No.

IC202 (SM5840AP)



5.6 ASCB BOARD ASSEMBLY (D. AUDIO SECTION)

ASCB BOARD ASSEMBLY (D. AUDIO SECTION)



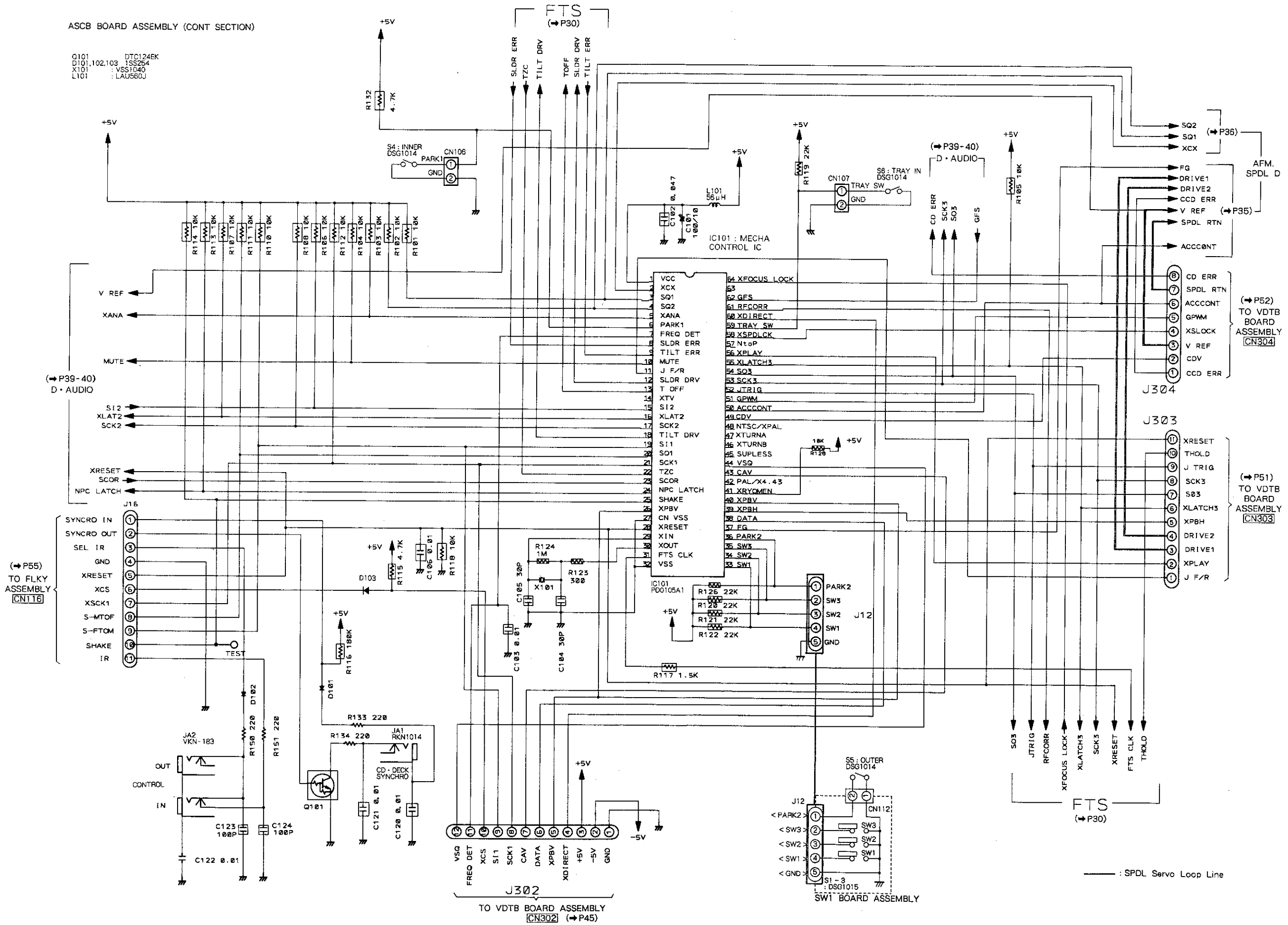
- Q201 2SC2412K  
 Q202,213,216 DTA124EK  
 Q203 2SC1740S  
 Q204 2SB1237X  
 Q205,302 2SA933S  
 Q206,301 DTC124ES  
 Q207,210 2SA1097K  
 Q208,211,215 DTC124EK  
 Q209,212 2SD2144S
- R290 : DCN1002  
 L221 : LAU680J
- TO VDTB BOARD ASSEMBLY (CN301) (P46)

--- : Video Signal Line  
 - - - - : RF Signal Route  
 ——— : Analog Audio Signal Line  
 ——— : Digital Audio Signal Line

5.7 ASCB (CONT SECTION) AND SW1 BOARD ASSEMBLIES

ASCB BOARD ASSEMBLY (CONT SECTION)

Q101 DTC124EK  
D101,102,103 1SS254  
X101 V531040  
L101 LAU560J



A

B

C

D

A

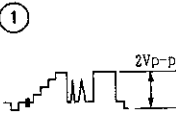
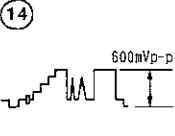
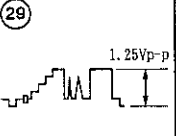
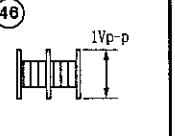
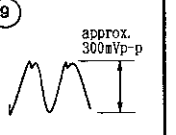
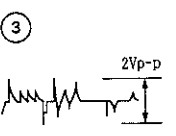
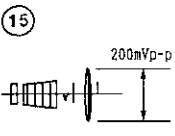
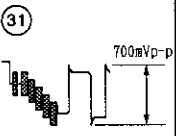
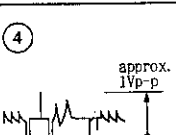
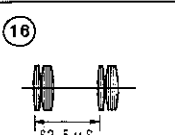
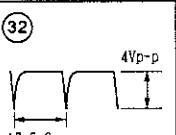
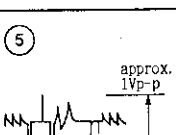
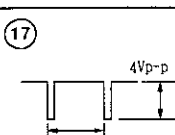
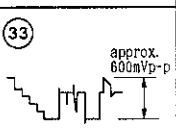
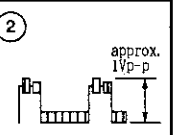
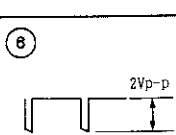
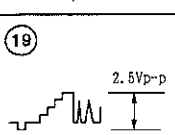
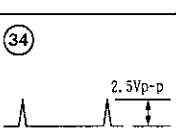
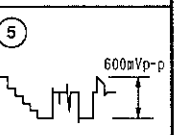
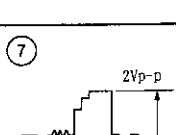
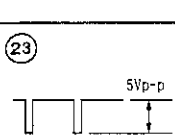
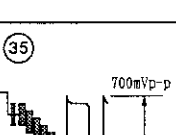
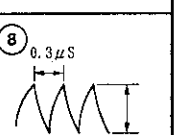
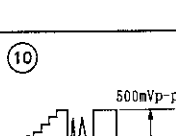
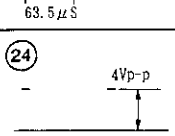
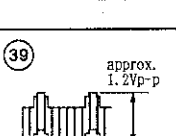
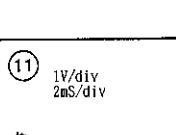
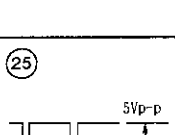
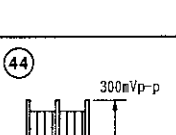

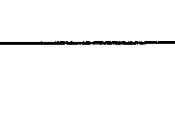
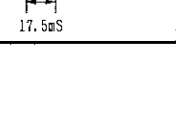
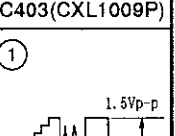
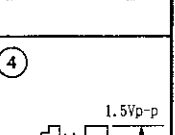
B

C

D

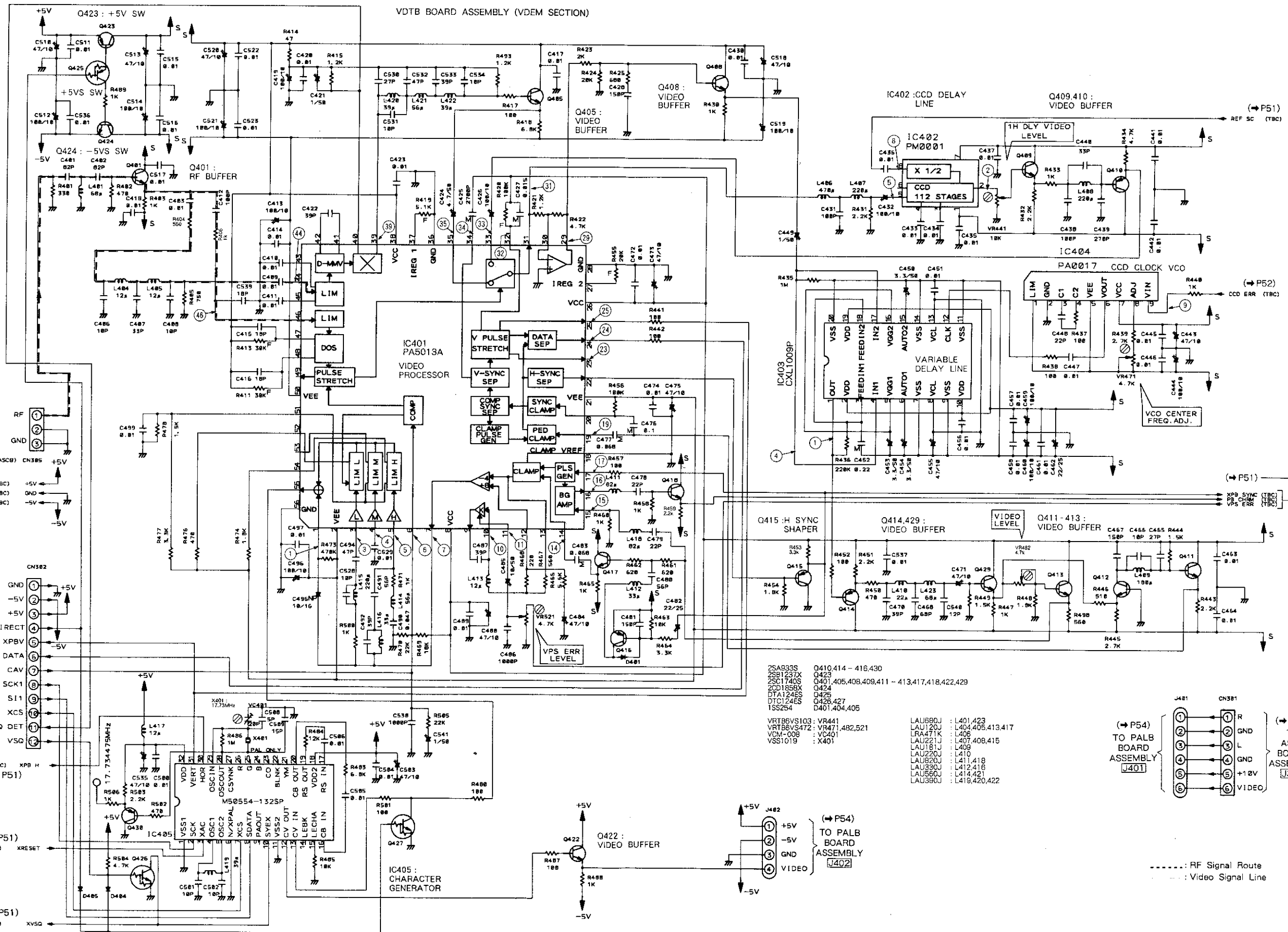
**VDEM SECTION**

Note: (No.) in the table correspond to the pin No.

IC401 (PA5013A)				IC404 (PA0017)
① 	⑭ 	⑲ 	④⑥ 	⑨ 
③ 	⑮ 	⑳ 	IC402 (PM0001)	
④ 	⑰ 	㉑ 		
⑤ 	⑱ 	㉒ 	② 	
⑥ 	⑳ 	㉓ 	⑤ 	
⑦ 	㉔ 	㉔ 	⑧ 	
⑩ 	㉕ 	㉕ 	IC403 (CXL1009P)	
⑪ 	㉖ 	㉖ 		
⑪ 	㉖ 	㉖ 	① 	
			④ 	

5.8 VDTB BOARD ASSEMBLY (VDEM SECTION)

VDTB BOARD ASSEMBLY (VDEM SECTION)



A

B

C

D

E

SC  
BC  
AS

(P29)  
TO ASCB  
BOARD  
ASSEMBLY  
[CN110]

(P41)  
TO ASCB  
BOARD  
ASSEMBLY  
[J302]

(P54)  
TO PALB  
BOARD  
ASSEMBLY  
[J402]

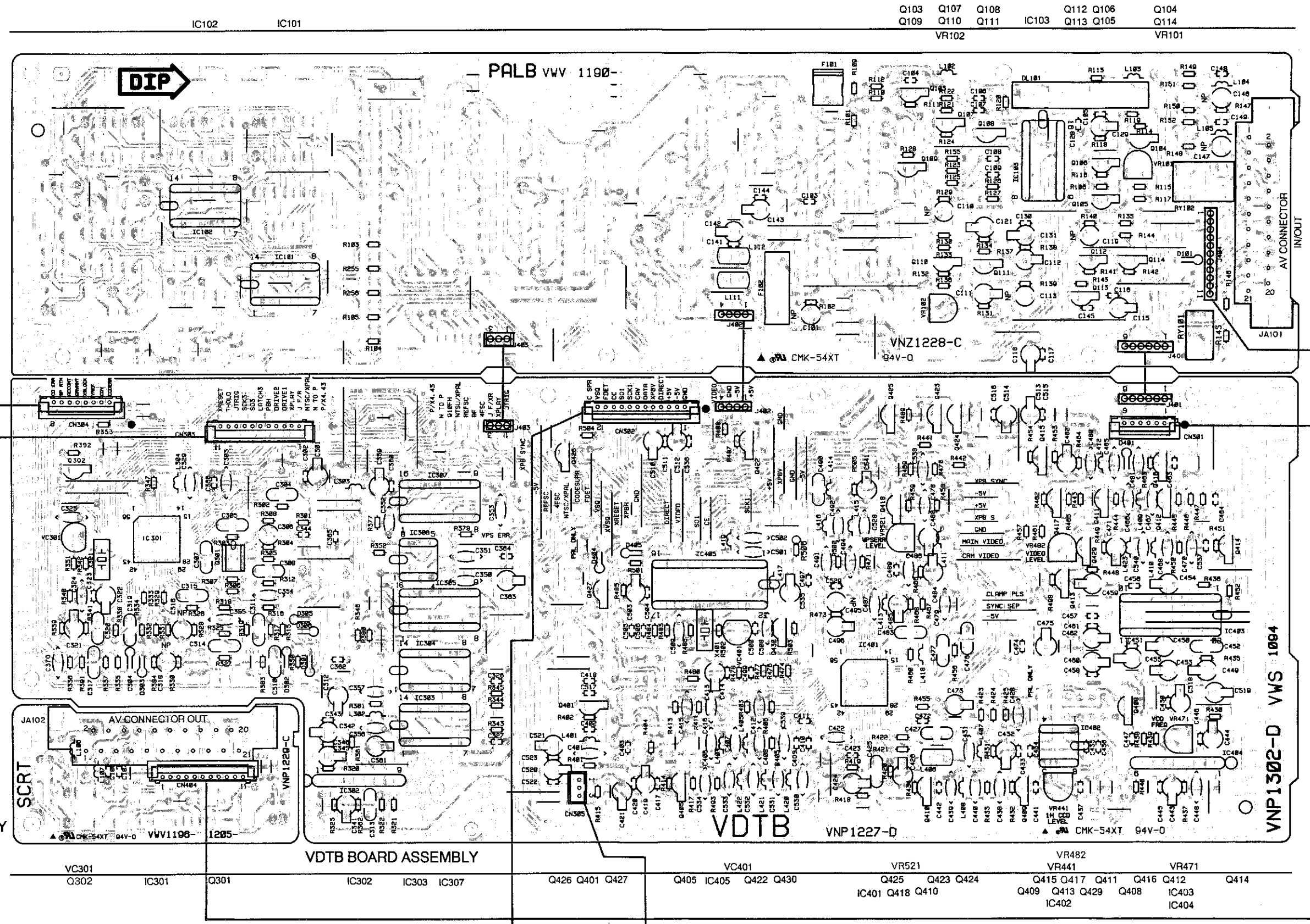
(P40)  
TO ASCB  
BOARD  
ASSEMBLY  
[J301]

- |            |  |
|------------|--|
| 2SA933S    | Q410,414 - 416,430                         |
| 2SB1237X   | Q423                                       |
| 2SC1740S   | Q401,405,408,409,411 - 413,417,418,422,429 |
| 2CD1858X   | Q424                                       |
| DTA124ES   | Q425                                       |
| DTC124ES   | Q426,427                                   |
| 1SS254     | Q401,404,405                               |
| VR186VS103 | VR441                                      |
| VR186VS472 | VR471,482,521                              |
| VCM-008    | VC401                                      |
| VSS1019    | X401                                       |

- |         |                  |
|---------|------------------|
| LAU680J | L401,423         |
| LAU120J | L404,405,413,417 |
| LRA471K | L406             |
| LAU221J | L407,408,415     |
| LAU181J | L409             |
| LAU220J | L410             |
| LAU820J | L411,418         |
| LAU390J | L412,416         |
| LAU560J | L414,421         |
| LAU380J | L418,420,422     |

-----: RF Signal Route  
-----: Video Signal Line

PALB BOARD ASSEMBLY



A

B

C

D

ASCB BOARD ASSEMBLY J304

ASCB BOARD ASSEMBLY J303

SCRT BOARD ASSEMBLY

ASCB BOARD ASSEMBLY J301

ASCB BOARD ASSEMBLY

7

8

9

10

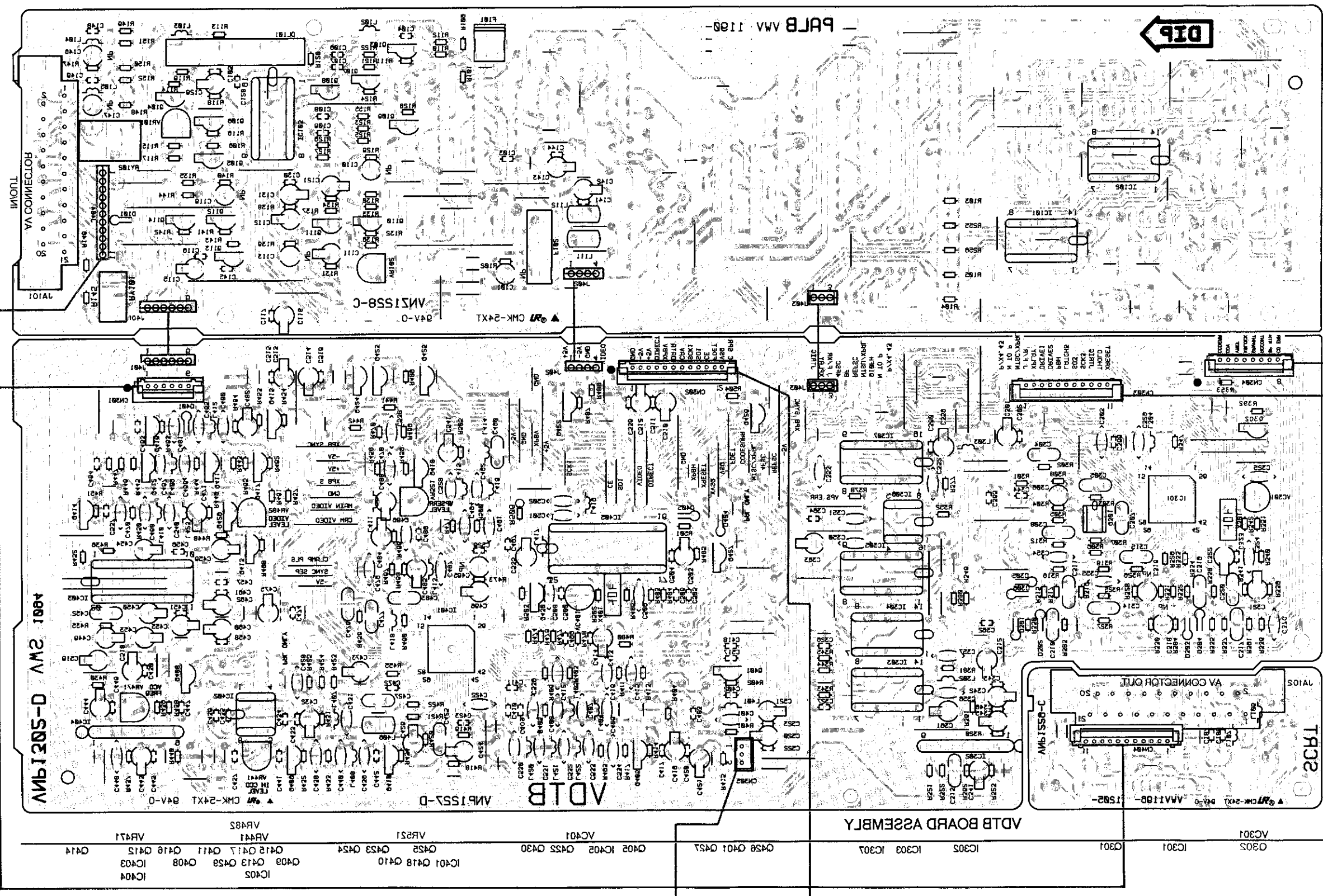
11

12

PAB BOARD ASSEMBLY

IC101 IC105  
Q103 Q104 Q105 Q106 Q107 Q108  
Q109 Q110 Q111 IC103 Q113 Q102 Q114 Q104

A  
B  
C  
D



ASCB BOARD ASSEMBLY [1304]

ASCB BOARD ASSEMBLY [1303]

SCRT BOARD ASSEMBLY

VDTB BOARD ASSEMBLY

ASCB BOARD ASSEMBLY [1301]

IC404 IC405  
Q408 Q413 Q458 Q408 IC403 Q414  
VR485 VR481 VR482  
VR485 VR481 VR482

ASCB BOARD ASSEMBLY [1310]

IC301 IC305  
Q301 Q305 IC301 IC303 IC304

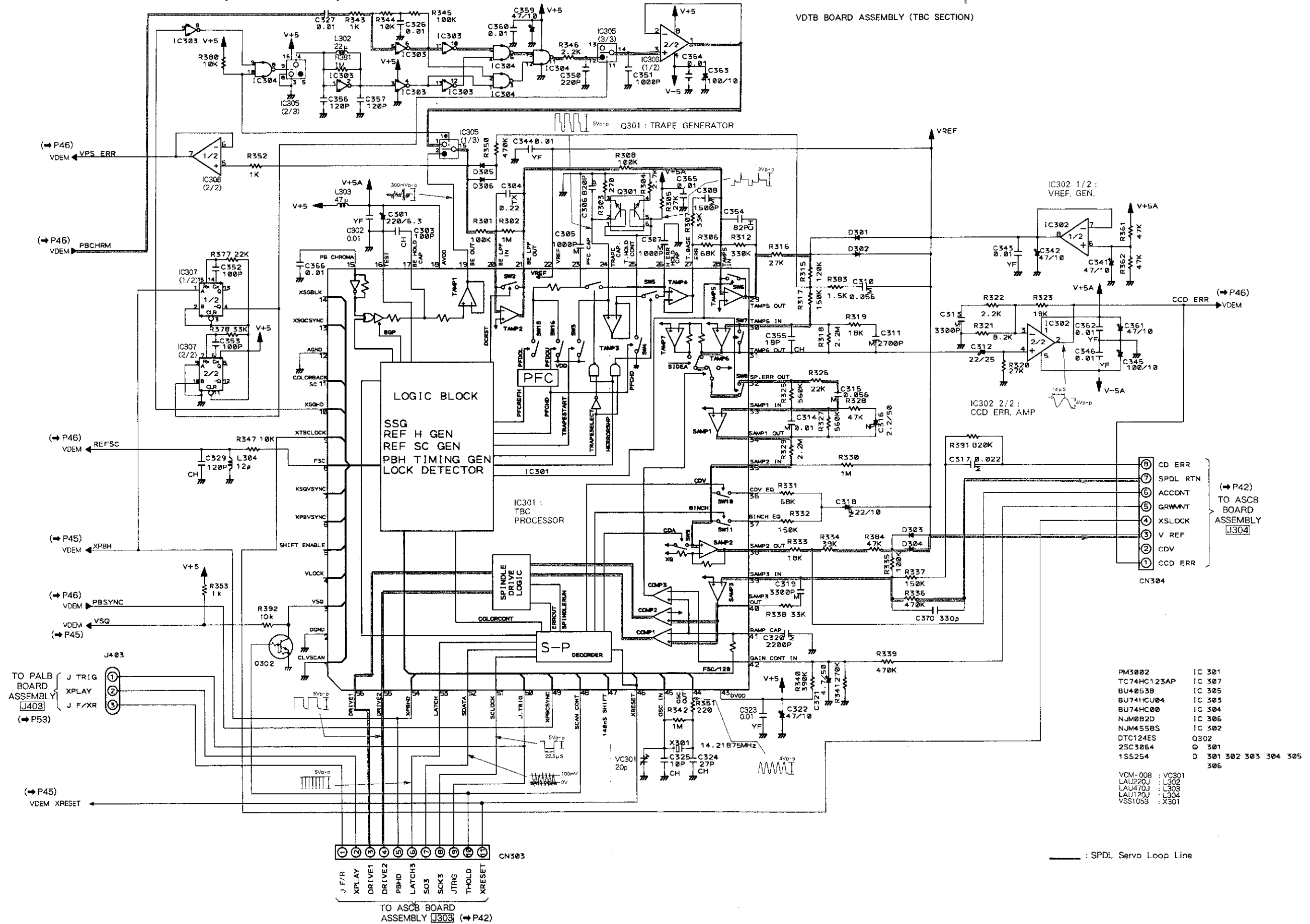
This P.C.B. connection diagram is viewed from the foil side.

TO BC ASS



5.9 VDTB BOARD ASSEMBLY (TBC SECTION)

VDTB BOARD ASSEMBLY (TBC SECTION)



- |             |                           |
|-------------|---------------------------|
| PM3002      | IC 301                    |
| TC74HC123AP | IC 307                    |
| BU4053B     | IC 305                    |
| BU74HC04    | IC 303                    |
| BU74HC00    | IC 304                    |
| NUM0B2D     | IC 306                    |
| NUM4558S    | IC 302                    |
| DTC124ES    | Q302                      |
| 25C3064     | O 301                     |
| 15S254      | D 301 302 303 304 305 306 |
- 
- |         |         |
|---------|---------|
| VCM-008 | : VC301 |
| LAU220J | : L302  |
| LAU470J | : L303  |
| LAU120J | : L304  |
| VSS1053 | : X301  |

— : SPDL Servo Loop Line

A

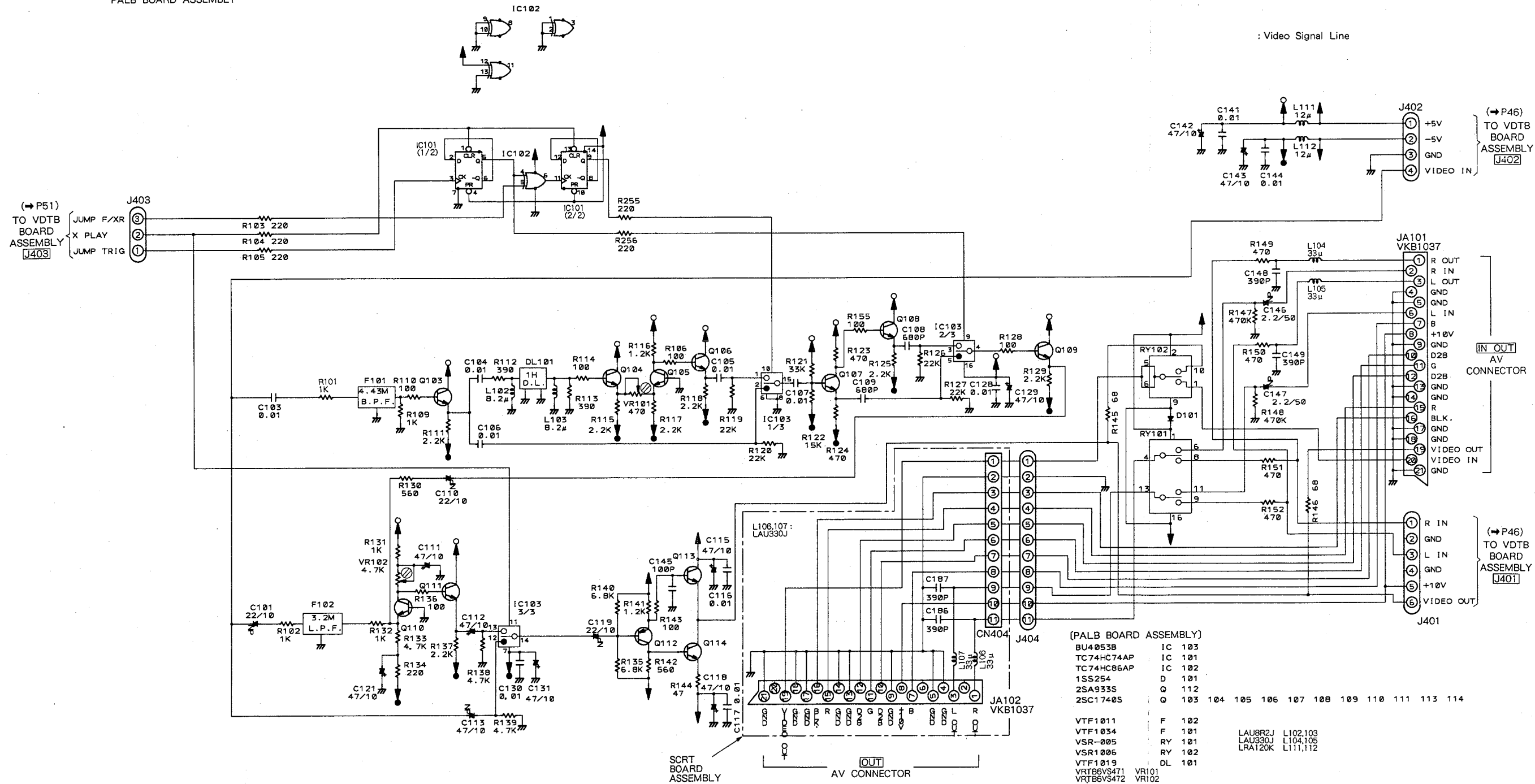
B

C

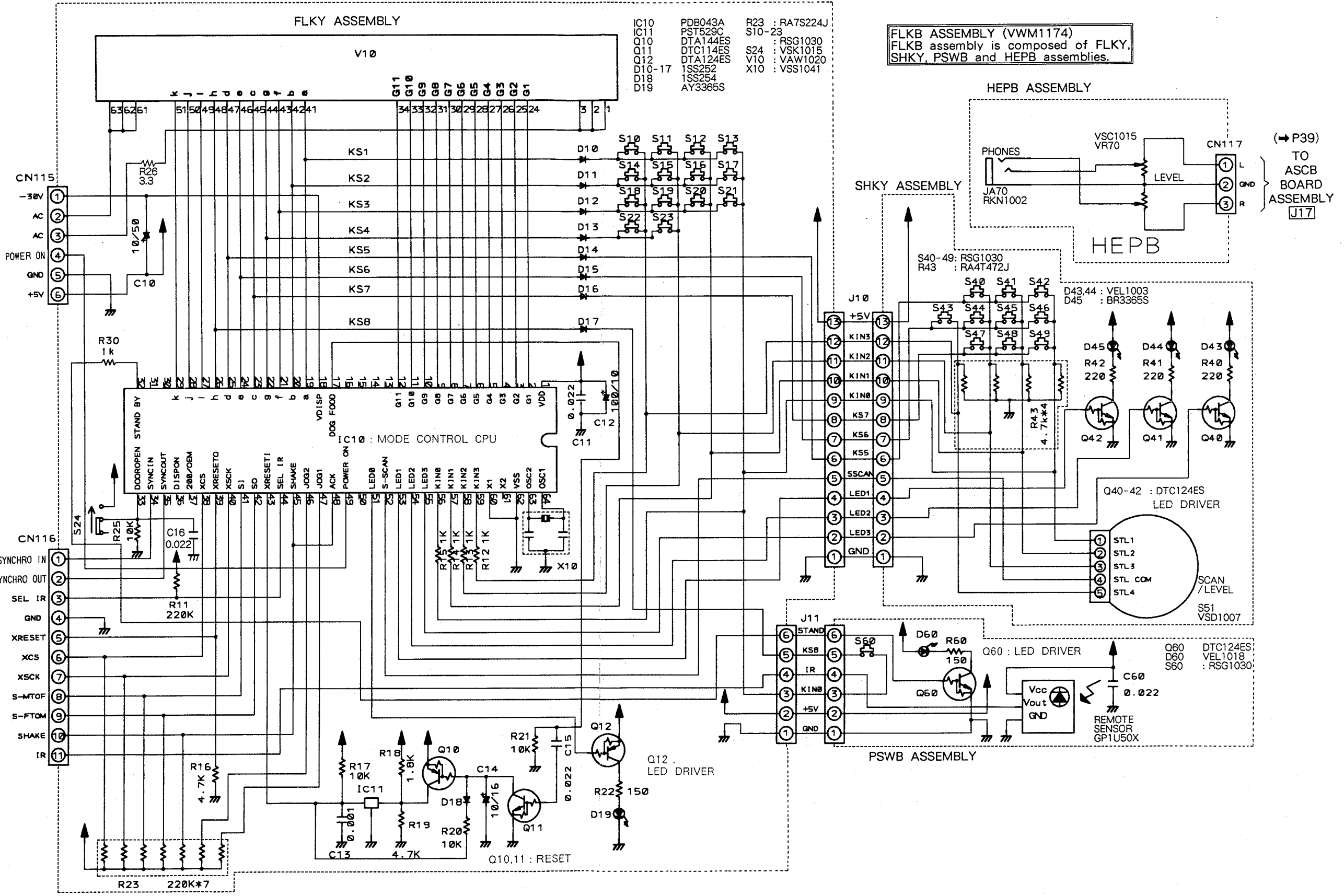
D

5.10 PALB AND SCRT BOARD ASSEMBLIES

PALB BOARD ASSEMBLY

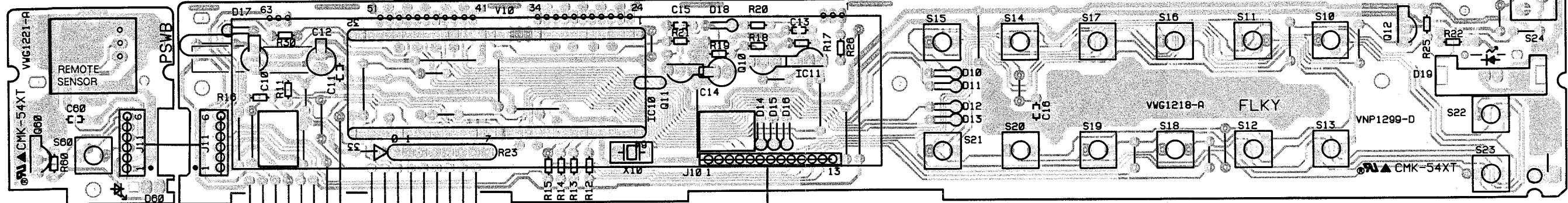


5.11 FLKY, HEPB, SHKY AND PSWB ASSEMBLIES



PSWB ASSEMBLY

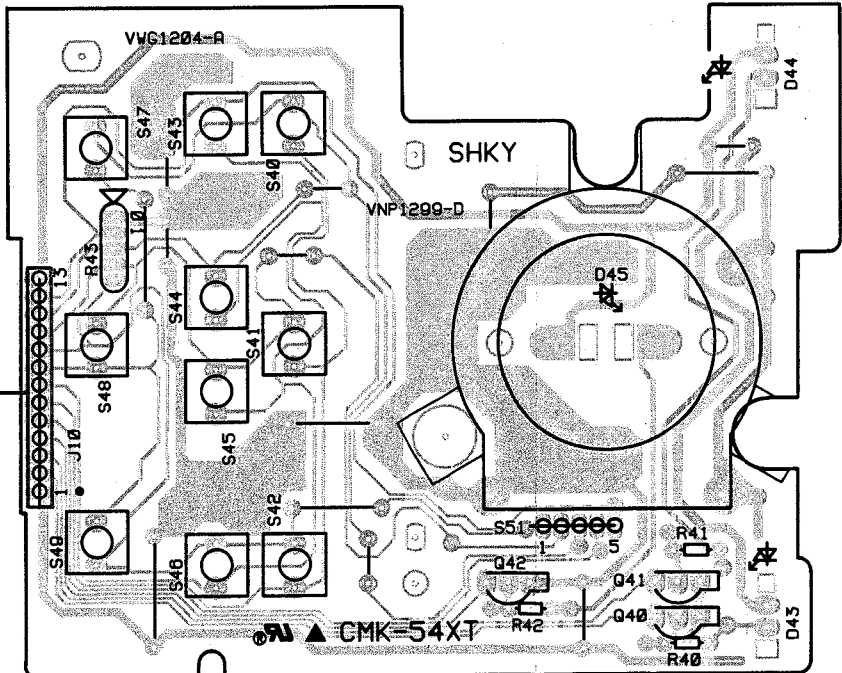
FLKY ASSEMBLY



SYPS ASSEMBLY  
CN222

ASCB BOARD ASSEMBLY  
J16

SHKY ASSEMBLY

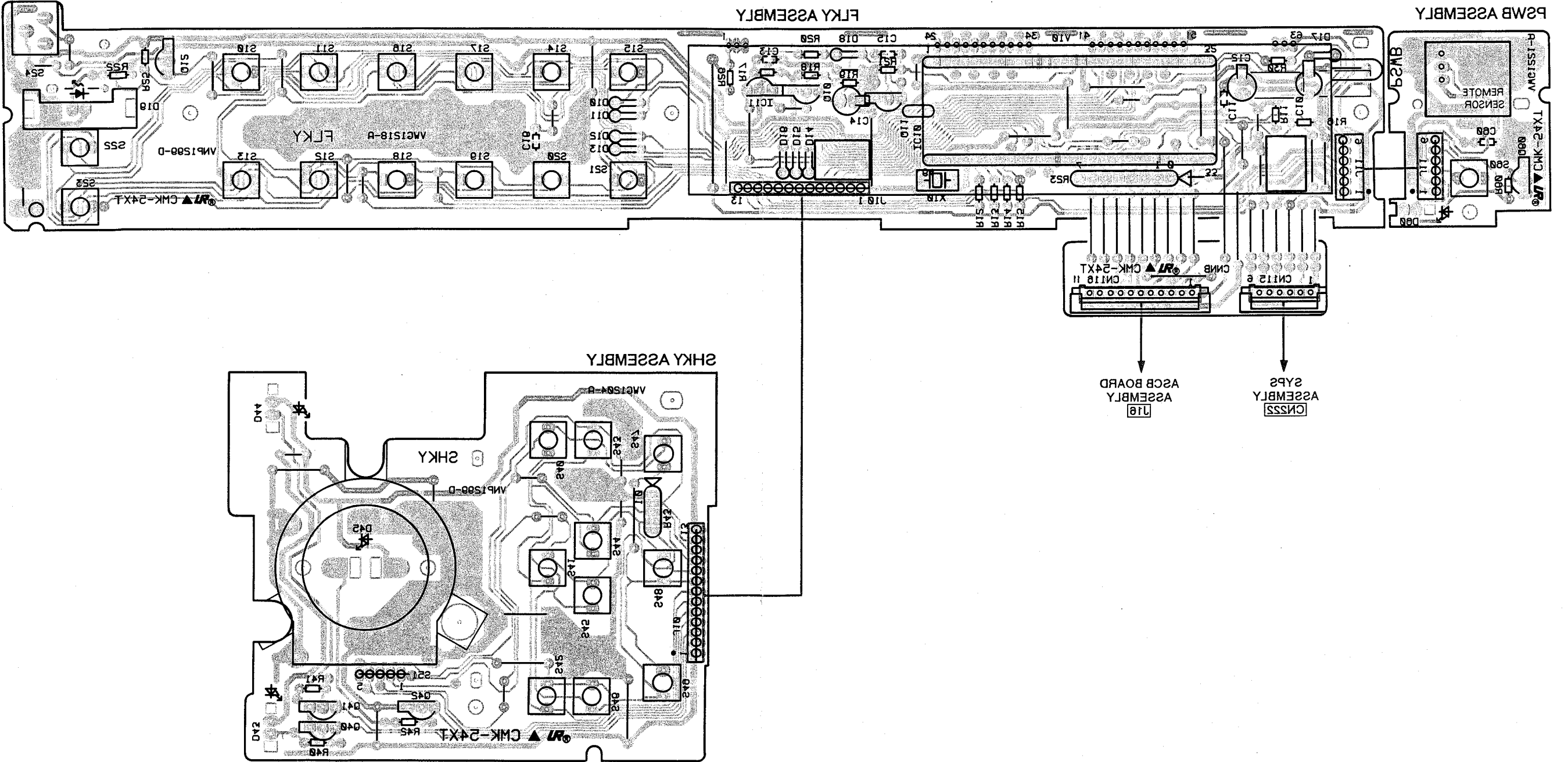


A

B

C

D



This P.C.B. connection diagram is viewed from the foil side.

## 6. ELECTRICAL PARTS LIST

**NOTES:**

- Parts without part number cannot be supplied.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex.1 When there are 2 effective digits(any digit apart from 0), such as 560 ohm and 47k ohm(tolerance is shown by J=5%, and K=10%).

560 Ω → 56 × 10<sup>1</sup> → 561 ..... RD1/4PS 5 6 1 J  
 47k Ω → 47 × 10<sup>3</sup> → 473 ..... RD1/4PS 4 7 3 J  
 0.5 Ω → 0R5 ..... RN2H 0 R 5 K  
 1 Ω → 010 ..... RSIP 0 1 0 K

Ex.2 When there are 3 effective digits(such as in high precision metal film resistors).

5.62k Ω → 562 × 10<sup>1</sup> → 5621 ..... RN1/4SR 5 6 2 1 F

### Miscellaneous Parts

Mark	Symbol & Description	Part No.
⊙	MAIN board assembly ├ ASCB board assembly ├ FG board assembly └ SW1 board assembly	VWM1163
⊙	VTPB board assembly ├ VDTB board assembly ├ PALB board assembly └ SCRT board assembly	VWM1167
⊙	FLKB assembly ├ FLKY assembly ├ SHKY assembly ├ PSWB assembly └ HEPB assembly	VWM1174
⊙	SYPS assembly HEAD assembly	VWR1093
Δ	FU201, FU202 Fuse (T3.15A)	REK-105
Δ	FU203, FU204 Fuse (T1.25A)	REK-101
Δ	AC power cord	VDG1028
Δ	Strain relief	CM-22B
Δ	Power transformer	VTT1062
	S4, S5 Push switch (INNER, OUTER)	DSG1014
	S6 Push switch (TRAY IN)	DSG1014
	Carriage motor assembly	VXX1261
	Loading motor assembly	VXX1262
	Spindle motor assembly	VXA1474
	Pre-pickup assembly	VXX1413
	Servo mechanism base assembly-S	VXX1583

### ⊙ MAIN Board Assembly (VWM1163)

MAIN board assembly is composed of the ASCB, FG and SW1 board assemblies.

### ASCB Board Assembly

#### SEMICONDUCTORS

Mark	Symbol & Description	Part No.
	IC802	BA15218N
	IC801	CXA1081S
	IC201	CXD2500AQ
	IC700	HA12127ANT
	IC804	LA6510L
	IC701	NJM4558D
	IC211, IC213	NJM5532SD
	IC205	NJM78L08A
	IC206	NJM79L08A
	IC101	PD0105A1
	IC803	PM3003
	IC209	SAA7350
	IC202	SM5840AP
	IC212, IC214	TC4S66F-TR
	IC204, IC215	M5218AP
	Q202, Q213, Q216, Q770, Q820, Q824, Q826, Q829, Q830, Q905	DTA124EK
	Q303, Q304	DTA124ES
	Q101, Q208, Q211, Q215, Q771, Q811, Q823, Q827, Q828, Q832, Q906	DTC124EK
	Q206, Q301	DTC124ES
	Q207, Q210, Q706, Q707, Q802, Q812, Q819, Q900	2SA1037K
	Q205, Q302, Q772, Q775	2SA933S
	Q816, Q818	2SB1185
	Q204	2SB1237X
	Q203, Q773, Q774	2SC1740S
	Q201, Q801, Q803-Q805, Q807, Q810, Q814, Q825, Q831	2SC2412K
	Q815, Q817	2SD1762

Mark	Symbol & Description	Part No.
Q822		2SD1858X
Q209,Q212		2SD2144S
Q821		2SK184
D201		FC54M
D301		MTZ10C
D802,D803		04AZ2.0-X
D101-D103,D302,D705,D708,D770,		1SS254
D771,D801,D804-D807		

Mark	Symbol & Description	Part No.
C101,C229,C248,C712,C729,C732,		CEAS101M10
C746,C765,C859,C932,C939,C941,		
C945		
C281,C283,C331,C333,C350		CEAS101M25
C227,C228,C744,C757,C835,C836,		CEAS220M25
C841,C876,C877,C931,C938		
C242,C244		CEAS221M25
C241		CEAS221M50
C203,C208,C211,C216,C944		CEAS221M6R3
C730		CEAS4R7M50

**COILS AND FILTERS**

Mark	Symbol & Description	Part No.
L804		LAU100J
L801,L803		LAU151J
L802		LAU181J
L101		LAU560J
L221		LAU680J
F701	B.P.F. (684kHz)	VTF1035
F702	B.P.F. (1066kHz)	VTF1036

C214,C230,C246,C247,C249,C251,		CEAS470M10
C257,C259,C261,C263,C265,C267,		
C273,C275,C341,C342,C713,C747		
C857,C940		
C285,C335		CEAS470M25
C723		CEJANP100M16
C725		CEJA100M16
C710,C824,C849,C865,C873		CFTNA103J50
C754,C830,C838,C874,C878,C880		CFTNA104J50
C883		CFTNA124J50

**CAPACITORS**

Mark	Symbol & Description	Part No.
C293,C294		CCCCH221J50
C253,C255,C269,C271		CCCCH390J50
C871		CCCCL221J50
C280,C330		CCCCL331J50
C254,C256,C270,C272		CCCCL471J50
C817,C899		CCSQCH050C50
C123,C124,C722,C760,C810,C811,		CCSQCH101J50
C822		
C232		CCSQCH220J50
C724,C761		CCSQCH221J50
C812,C815,C942		CCSQCH270J50
C104,C105		CCSQCH300J50
C717		CCSQCH360J50
C804,C884,C929		CCSQCH470J50
C750		CCSQCH620J50
C809,C813		CCSQCH680J50
C837,C844,C846		CCSQSL331J50
C818		CCSQSL471J50
C714,C748,C819		CCSQSL561J50
C205,C866		CEANPR47M50
C225,C807,C816,C845		CEANP010M50
C745,C842,C863		CEANP100M16
C850		CEANP2R2M50
C716,C752,C755		CEANP220M10
C351		CEANP3R3M16
C870		CEANP470M10
C728		CEASR47M50
C808,C814,C823,C840		CEAS010M50
C762,C855,C862,C864		CEAS100M50

C226,C843		CFTNA223J50
C827,C867		CFTNA333J50
C727,C764,C848,C869		CFTNA473J50
C847,C868		CFTNA683J50
C721,C759		CFTXA152J50
C720,C758		CFTXA472J50
C726,C763		CFTXA822J50
C122		CKCYF103Z50
C245		CKPUYB101K50
C286,C336		CKPUYB331K50
C252,C274		CKPUYF223Z25
C346,C347,C858		CKPUYY103N16
C711,C719,C731,C733,C753,C756		CKSQYB102K50
C202		CKSQYB152K50
C875,C879		CKSQYB562K50
C854		CKSQYB821K50
C103,C106,C120,C121,C206,C213,		CKSQYF103Z50
C218,C231,C234,C707,C708,C769,		
C771-C773,C803,C805,C828,C829,		
C856,C860,C861,C943		
C204,C209,C212,C215,C217,C288,		CKSQYF104Z25
C338,C344,C345,C872,C881,C882		
C102,C201,C210,C258,C260,C262,		CKSQYF473Z25
C264,C266,C268,C276,C820,C821		
C839		CQMA102J50
C770		CQMA103J50
C834		CQMA152J50
C279,C329		CQMA222J50
C774,C775		CQMA272J50
C853		CQMA332J50
C825		CQMA682J50

**RESISTORS**

Mark	Symbol & Description	Part No.
VR602,VR603	Semi-fixed (10kΩ)	VRTB6VS103
VR601	Semi-fixed (2.2kΩ)	VRTB6VS222
VR607	Semi-fixed (22kΩ)	VRTB6VS223
VR608	Semi-fixed (33kΩ)	VRTB6VS333
VR604-VR606,VR609	Semi-fixed (4.7kΩ)	VRTB6VS472
R290	Fusible (10Ω)	DCN1002
R850,R862		RS1LMF3R3J
R303		RS2LMF560J
R133,R134,R150,R151,R214,R215, R220,R221,R251,R252,R254-R256, R258,R260-R267,R276,R278, R280-R287,R293,R301,R302,R304, R310-R313,R326,R328,R340, R344-R346,R351,R352,R390-R394, R397,R781-R794,R849,R873,R874, R877,R910-R913,R923,R944, R946-R949,R951		RD1/6PM□□□J
Other resistors		RS1/10S□□□J

**OTHERS**

Mark	Symbol & Description	Part No.
X101	Ceramic resonator (9.00MHz)	VSS1040
X201	Crystal resonator (16MHz)	VSS1051
CN201	5P top post	B5P-SHF-1AA
CN103	23P top connector	VKN1073
JA3	Optical digital module (DIGITAL OUT OPTICAL)	GP1F32T
JA1	Mini jack (CD-DECK SYNCHRO)	RKN1014
JA4	3P pin jack (VIDEO OUT, AUDIO OUT(L, R))	VKB1038
JA2	2P mini jack (CONTROL (IN, OUT))	VKN-183

**FG Board Assembly**

**OTHER**

Mark	Symbol & Description	Part No.
	Photo interrupter	GP1S51

**SW1 Board Assembly**

**SWITCHES**

Mark	Symbol & Description	Part No.
S1-S3	Push switch (LOADING/TILT)	DSG1015

**⊙ VTPB Board Assembly (VWM1167)**

VTPB board assembly is composed of the VDTB, PALB and SCRT board assemblies.

**VDTB Board Assembly**

**SEMICONDUCTORS**

Mark	Symbol & Description	Part No.
	IC305	BU4053B
	IC303	BU74HCU04
	IC304	BU74HC00
	IC403	CXL1009P
	IC405	M50554-132SP
	IC306	NJM082D
	IC302	NJM4558S
	IC404	PA0017
	IC401	PA5013A
	IC402	PM0001
	IC301	PM3002
	IC307	TC74HC123AP
	Q425	DTA124ES
	Q302,Q426,Q427	DTC124ES
	Q410,Q414-Q416,Q430	2SA933S
	Q423	2SB1237X
	Q401,Q405,Q408,Q409,Q411-Q413, Q417,Q418,Q422,Q429	2SC1740S
	Q301	2SC3064
	Q424	2SD1858X
	D301-D306,D401,D404,D405	1SS254

**COILS AND FILTERS**

Mark	Symbol & Description	Part No.
	L304,L404,L405,L413,L417	LAU120J
	L409	LAU181J
	L302,L410	LAU220J
	L407,L408,L415	LAU221J
	L412,L416	LAU330J
	L419,L420,L422	LAU390J
	L303	LAU470J
	L414,L421	LAU560J
	L401,L423	LAU680J
	L411,L418	LAU820J
	L406	LRA471K



**CAPACITORS**

Mark	Symbol & Description	Part No.
VC301,VC401	Ceramic trimmer (20p)	VCM-008
C508		CCCCH050C50
C303,C352,C353,C412,C431,C438		CCCCH101J50
C540		CCCCH120J50
C329,C356,C357		CCCCH121J50
C509		CCCCH150J50
C428,C467,C481		CCCCH151J50
C539		CCCCH180J50
C448,C478,C479		CCCCH220J50
C324,C465,C530		CCCCH270J50
C407,C440		CCCCH330J50
C422,C470,C487,C492,C533		CCCCH390J50
C494,C532		CCCCH470J50
C480,C491		CCCCH560J50
C468		CCCCH680J50
C354,C401,C402		CCCCH820J50
C350		CCCCL221J50
C439		CCCCL271J50
C325,C406,C408,C466,C501,C502,C528,C531,C534		CCPUCH100J50
C355,C415,C416		CCPUCH180J50
C495		CEANP100M16
C316		CEANP2R2M50
C318		CEANP220M10
C421,C449,C541		CEAS010M50
C485		CEAS100M50
C345,C363,C413,C419,C426,C432,C444,C459,C460,C496,C512,C514,C519,C521		CEAS101M10
C312,C462,C482		CEAS220M25
C301		CEAS221M6R3
C450,C453,C454		CEAS3R3M50
C321,C424		CEAS4R7M50
C322,C341,C342,C359,C361,C443,C455,C471,C473,C475,C484,C488,C503,C510,C513,C518,C520,C535		CEAS470M10
C314		CFTNA103J50
C476		CFTNA104J50
C427		CFTNA153J50
C317		CFTNA223J50
C304,C452		CTFNA224J50
C490		CFTNA473J50
C310,C315		CFTNA563J50
C477,C483		CFTNA683J50
C351,C486,C538		CKCYB102K50
C370		CKPUYB331K50
C302,C323,C326,C327,C343,C344,C346,C360,C362,C364-C366,C403,C409-C411,C414,C417,C418,C420,C423,C430,C433-C437,C441,C442,C445-C447,C451,C456-C458,C461,C463,C464,C472,C474,C489,C497,C499,C500,C504-C506,C511,C515-C517,C522,C523,C529,C536,C537		CKPUYY103N16

Mark	Symbol & Description	Part No.
C305,C307		CQMA102J50
C308		CQMA152J50
C320		CQMA222J50
C311,C425		CQMA272J50
C313,C319		CQMA332J50
C306		CQPA821J100

**RESISTORS**

Mark	Symbol & Description	Part No.
VR471,VR482,VR521		VRTB6VS472
	Semi-fixed (4.7kΩ)	
VR441	Semi-fixed (10kΩ)	VRTB6VS103
R411,R413,R419,R420,R455		RN1/6PQ □□□□ F
Other resistors		RD1/6PM □□□□ J

**OTHERS**

Mark	Symbol & Description	Part No.
X401	Crystal resonator (17.734MHz)	VSS1019
X301	Crystal resonator (14.22MHz)	VSS1053

**PALB Board Assembly**

**SEMICONDUCTORS**

Mark	Symbol & Description	Part No.
IC103		BU4053B
IC101		TC74HC74AP
IC102		TC74HC86AP
Q112		2SA933S
Q103-Q111,Q113,Q114		2SC1740S
D101		1SS254

**RELAYS**

Mark	Symbol & Description	Part No.
RY101	Relay	VSR-005
RY102	Relay	VSR1006

**COILS AND FILTERS**

Mark	Symbol & Description	Part No.
L104,L105		LAU330J
L102,L103		LAU8R2J
L111,L112		LRA120K
F102	L.P.F. (3.2MHz)	VTF1011
F101	B.P.F. (4.43MHz)	VTF1034

**CAPACITORS**

Mark	Symbol & Description	Part No.
C146,C147		CEANP2R2M50
C101,C110,C119		CEANP220M10
C113		CEANP470M10
C111,C112,C115,C118,C121,C129,C131,C142,C143		CEAS470M10

Mark	Symbol & Description	Part No.
	C145	CKPUYB101K50
	C148,C149	CKPUYB391K50
	C108,C109	CKPUYB681K50
	C103-C107,C116,C117,C128,C130, C141,C144	CKPUYY103N16

**RESISTORS**

Mark	Symbol & Description	Part No.
	VR101 Semi-fixed (470Ω)	VRTB6VS471
	VR102 Semi-fixed (4.7kΩ)	VRTB6VS472
	Other resistors	RD1/6PM□□□J

**OTHERS**

Mark	Symbol & Description	Part No.
	JA101 RGB connector (AV connector)(IN/OUT)	VKB1037
	DL101 64 μsec delay line	VTF1019

**SCRT Board Assembly**

**COILS**

Mark	Symbol & Description	Part No.
	L106,L107	LAU330J

**CAPACITORS**

Mark	Symbol & Description	Part No.
	C186,C187	CKPUYB391K50

**OTHERS**

Mark	Symbol & Description	Part No.
	JA102 RGB connector (AV connector)(OUT)	VKB1037

**● FLKB Assembly (VWM1174)**

FLKB assembly is composed of the FLKY, SHKY, PSWB and HEPB assemblies.

**FLKY Assembly**

**SEMICONDUCTORS**

Mark	Symbol & Description	Part No.
	IC10	PDB043A
	IC11	PST529C
	Q12	DTA124ES
	Q10	DTA144ES
	Q11	DTC114ES
	D10-D17	1SS252
	D19	AY3365S
	D18	1SS254

**SWITCHES**

Mark	Symbol & Description	Part No.
	S10-S23 Tact switch (PGM, DIRECT SEARCH(0-9, +10), DIRECT CD, SINGLE)	RSG1030
	S24 Door switch	VSK1015

**CAPACITORS**

Mark	Symbol & Description	Part No.
	C10	CEAS100M50
	C12	CEAS101M10
	C14	CEJA100M16
	C13	CKPUYB102K50
	C11,C15,C16	CKPUYF223Z25

**RESISTORS**

Mark	Symbol & Description	Part No.
	R23 Resistor array Other resistors	RA7S224J RD1/6PM□□□J

**OTHERS**

Mark	Symbol & Description	Part No.
	X10 Ceramic resonator (6.00MHz) FL spacer	VSS1041 VEB1125
	V10 Fluorescent indicator tube	VAW1020

**SHKY Assembly**

**SEMICONDUCTORS**

Mark	Symbol & Description	Part No.
	Q40-Q42	DTC124ES
	D45	BR3365S
	D43,D44	VEL1003

**SWITCHES**

Mark	Symbol & Description	Part No.
	S40-S49 Tact switch (DIGITAL LEVEL CTRL, PGM EDIT, LANGUAGE, RANDOM PLAY, HILITE INTRO SCAN, SKIP (◀▶), OPEN/CLOSE (▲), STOP (■), PLAY/PAUSE (▶/  ))	RSG1030
	S51 Rotary encoder (SCAN/LEVEL)	VSD1007

**RESISTORS**

Mark	Symbol & Description	Part No.
	R43 Resistor array	RA4T472J
	R40-R42	RD1/6PM221J

**PSWB Assembly**

**SIMICONDUCTORS**

Mark	Symbol & Description	Part No.
	Q60	DTC124ES
	D60	VEL1018

**SWITCH**

Mark	Symbol & Description	Part No.
	S60 Tact switch (POWER)	RSG1030

**CAPACITOR**

Mark	Symbol & Description	Part No.
	C60	CKPUYF223Z25

**RESISTOR**

Mark	Symbol & Description	Part No.
	R60	RD1/6PM151J

**OTHER**

Mark	Symbol & Description	Part No.
	IR sensor unit	GP1U50X

**HEPB Assembly**

**RESISTOR**

Mark	Symbol & Description	Part No.
	VR70 Double rotary volume (LEVEL)	VCS1015

**OTHER**

Mark	Symbol & Description	Part No.
	JA70 Headphone jack (PHONES)	RKN1002

**◎ SYPS Assembly (VWR1093)**

**SIMICONDUCTORS**

Mark	Symbol & Description	Part No.
△	IC201	ICP - N15
	IC202	ICP - N15
	IC206	ICP - N25
△	IC205	NJM78M05FA
	Q217	DTA114ES
	Q213	DTC114ES
	Q214, Q219	2SA933S
	Q202, Q203, Q205	2SB1185
△	Q207	2SB1238X
	Q218	2SC1740S

Mark	Symbol & Description	Part No.
	Q201, Q204, Q206	2SD1762
	D220	MTZJ22C
	D102, D104	MTZJ5.1C
	D101, D103	MTZJ5.6B
△	D201, D202	S2VB20
△	D213, D214	1SR35-100AVL
	D222, D223	1SR35-100AVL
	D208, D209	1SS252
△	D216, D217	1SS252
	D212, D215	10ELS2

**COILS**

Mark	Symbol & Description	Part No.
△	L202 Line filter	VTL-157
△	L201 Coil (10mH)	VTL1008

**CAPACITORS**

Mark	Symbol & Description	Part No.
	C209, C210, C226, C231, C232, C242, C245	CEAS101M10
	C223	CEAS101M25
	C219	CEAS101M35
	C235	CEAS102M25
	C214, C215	CEAS2R2M50
	C240, C243	CEAS221M10
	C213	CEAS471M35
	C208	CEAS472M10
	C207	CEAS682M10
	C212, C237, C238	CGCYX473M25
	C196 - C199, C246	CKCYF103Z50
	C241, C244	CKPUYB102K50
	C201 - C204	CKPUYF103Z25
△	C216, C217 (0.01 μ)	VCG-048
	C205, C206 (3300/25V)	VCH1095

**RESISTORS**

Mark	Symbol & Description	Part No.
△	R221	RS1LMFR51J
	R239	RS1LMF4R7J
	R231 Fusible (22Ω)	VCN1029
	Other resistors	RD1/6PM□□□J

**HEAD Assembly**

**CAPACITORS**

Mark	Symbol & Description	Part No.
	C1	CKSQYF473Z50
	C5	CKSYF105Z16

**RESISTOR**

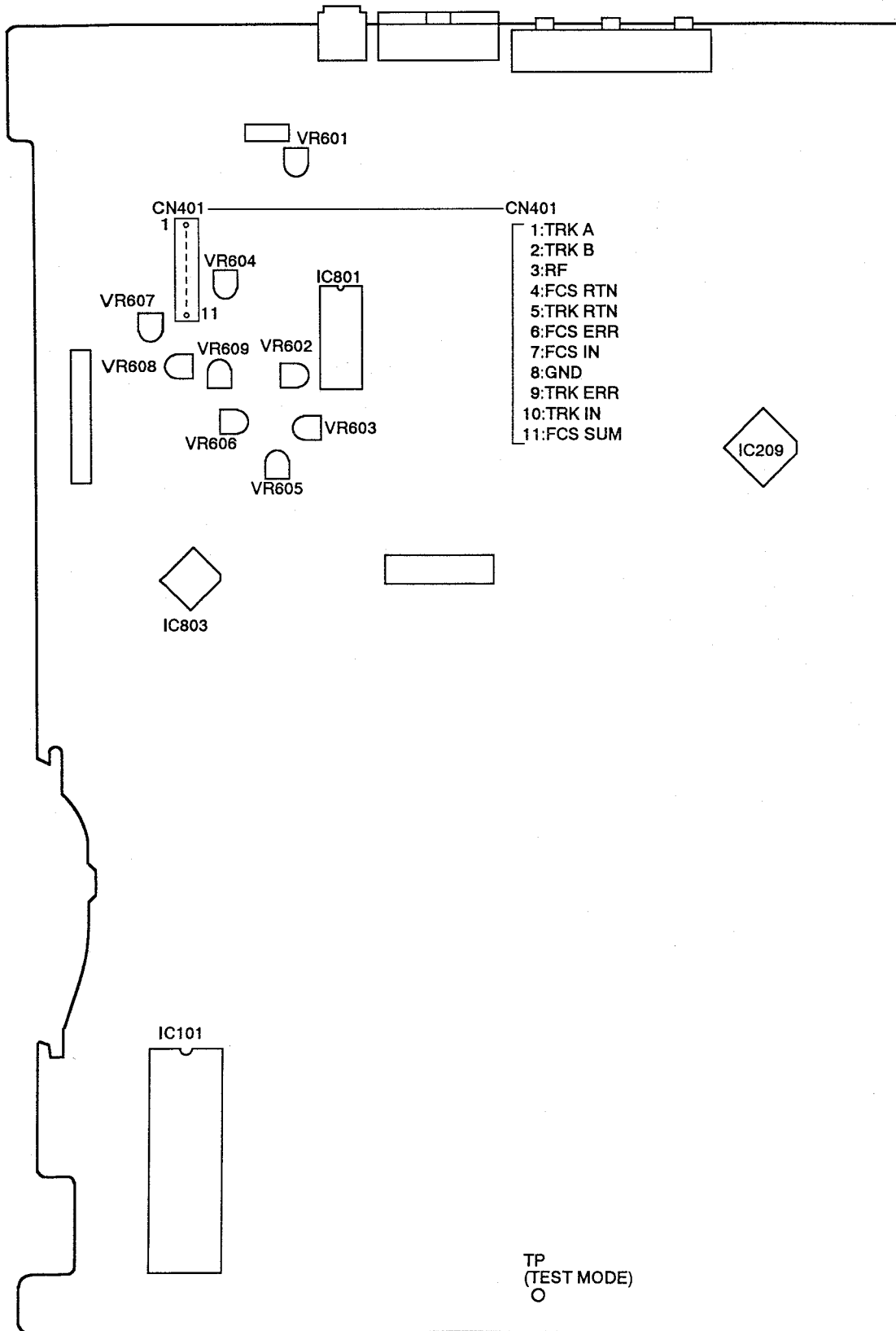
Mark	Symbol & Description	Part No.
	VR1 Semi-fixed (10kΩ)	VCP1040

# 7. ADJUSTMENTS

## 7.1 ASCB BOARD ASSEMBLY ADJUSTMENT SUMMARY

	ADJUSTMENT	Adjusting Point	Measurement equipment Connecting Point	Player Condition	Adjusting Specification
1	Tilt Servo Gain Adjustment	VR608	None	Power off	<ul style="list-style-type: none"> <li>Making of Tilt GAIN VR position Red : Turn to Right Clear : Center Blue : Turn to Left</li> </ul>
2	Coarse Adjustment of Grating and TRK Balance Adjustment	Grating/VR602	CN401-9 (TRK ERR)	<ul style="list-style-type: none"> <li>Test mode #15,000 TRK servo loop open</li> </ul>	<ul style="list-style-type: none"> <li>Null point → TRK error MAX</li> <li>Adjust VR602 so that the TRK error waveform amplitude's positive and negative level become equal.</li> </ul>
3	Slider Shaft Horizontal Adjustment	Player SKIP key	CN401-4 (FCS RTN)	<ul style="list-style-type: none"> <li>Test mode Tilt servo loop off TRK servo loop open #5,200</li> </ul>	<ul style="list-style-type: none"> <li>Use the SKIP key to adjust to <math>0V \pm 20mV</math>.</li> </ul>
4	Pickup Inclination Adjustment	Pickup Assembly TAN / TRK inclination adjustment screw	CN401-3(RF)	<ul style="list-style-type: none"> <li>Test mode #2,251 still TRK servo loop close /open Tilt servo loop open</li> </ul>	<ul style="list-style-type: none"> <li>RF waveform's amplitude MAX (Pickup TAN / TRK adjustment screw)</li> <li>Minimized crosstalk.</li> </ul>
5	TRKG Error Best / Crosstalk Best Adjustment	VR605 (TE BEST) VR606 (CT BEST)	CN401-9(TRK ERR) CN401-3(RF)	<ul style="list-style-type: none"> <li>Test mode TRK servo close / open Tilt servo loop off</li> </ul>	<ul style="list-style-type: none"> <li>RF MAX (VR606) TRK error MAX (VR605)</li> </ul>
6	FOCS SUM Level Adjustment	VR609	CN401-11 (FCS SUM)	<ul style="list-style-type: none"> <li>Play mode</li> </ul>	<ul style="list-style-type: none"> <li>Adjust VR 609 so that the voltage becomes 1.5VDC.</li> </ul>
7	Tilt Sensor Inclination / Tilt Balance Adjustment	Tilt sensor inclination adjustment screw VR607(TILT BAL)	TV monitor Test mode screen	<ul style="list-style-type: none"> <li>Test mode #16,200 / #475 still TRK servo loop close Tilt servo loop off</li> </ul>	<ul style="list-style-type: none"> <li>Set VR 607 to the center.</li> <li>Adjust the adjustment screw so that the tilt error display code is 6,7, or 8.</li> <li>Adjust VR607 so that the tilt error display becomes 7.</li> </ul>
8	Verification and Adjustment of Spindle Motor Centering	Spindle motor centering adjustment screw.	CH1:CN401-9 (TRK ERR) CH2:CN401-1, 2 (TRK SUM) (X-Y mode)	<ul style="list-style-type: none"> <li>Test mode #23,800 / #3,000 TRK servo loop open Tilt servo loop on</li> </ul>	<ul style="list-style-type: none"> <li>Adjust the centering adjustment screw so that the lissajous figures of #3,000 and #23,800 are the same.</li> </ul>
9	Fine Adjustment of Grating and TRK Balance Adjustment	Grating / VR602	CH1:CN401-9 (TRK ERR) CH2:CN401-1, 2 (TRK SUM) (X-Y mode)	<ul style="list-style-type: none"> <li>Test mode TRK servo loop open Tilt servo loop on</li> </ul>	<ul style="list-style-type: none"> <li>Minimize the Y direction of the lissajous figure.</li> <li>Level of the X direction of the lissajous figures are equal.</li> </ul>
10	FCS Servo Loop Gain Adjustment	VR604	CH1:CN401-7 (FCS IN) CH2:CN401-6 (FCS ERR) (X-Y mode)	<ul style="list-style-type: none"> <li>Test mode #15,000 still TRK servo loop close Tilt servo loop on</li> </ul>	<ul style="list-style-type: none"> <li>Adjust VR604 so that the lissajous figure is symmetric with respect to the X and Y axes.</li> </ul>
11	TRK Servo Loop Gain Adjustment	VR603	CH1:CN401-10 (TRK IN) CH2:CN401-9 (TRK ERR) (X-Y mode)	<ul style="list-style-type: none"> <li>Test mode #15,000 still TRK servo loop close Tilt servo loop on</li> </ul>	<ul style="list-style-type: none"> <li>Adjust VR603 so that the lissajous figure is symmetric with respect to the X and Y axes.</li> </ul>
12	RF Gain Adjustment	VR601	CN401-3(RF)	<ul style="list-style-type: none"> <li>#15,000 still</li> </ul>	<ul style="list-style-type: none"> <li>Adjust VR601 so that the RF level becomes <math>300mV \pm 50mV</math>.</li> </ul>

### 7.2 ADJUSTMENT POINTS OF THE ASCB BOARD ASSEMBLY

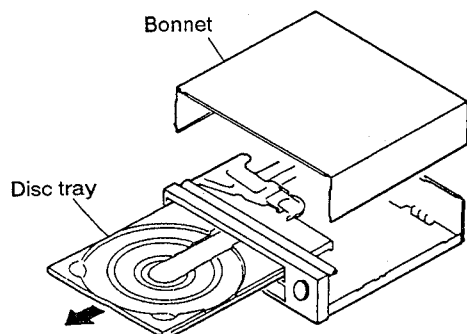


### 7.3 TEST MODE

#### 7.3.1 TEST MODE

The player has a test mode function which allows the servicer to check the player's status on the TV screen by executing the respective key operation.

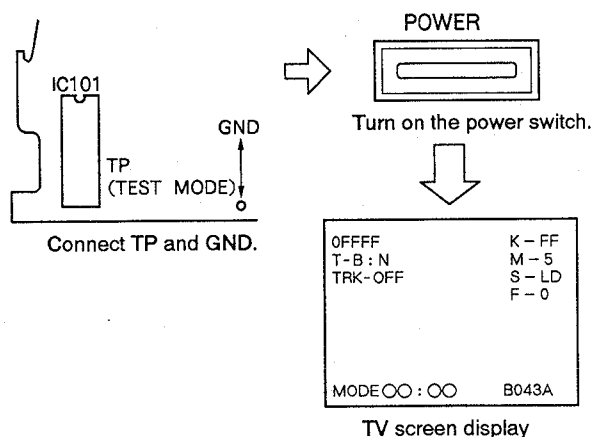
Also, since the TRK servo opens and closes easily, the test mode is especially useful for mechanical adjustments.



#### 7.3.2 TEST MODE INITIATION

[Procedure]

1. Remove the bonnet and disc tray.
2. Connect the TP (TEST MODE) in the ASCB board assembly to GND.
3. Turn on the power switch.
4. Disconnect the TP from GND.



#### 7.3.3 TEST MODE CANCELLATION

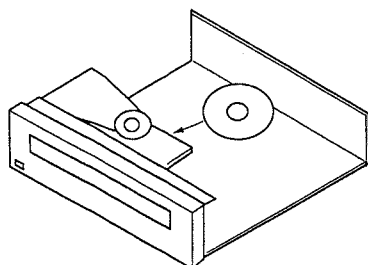
Turn off the power switch.

#### 7.3.4 PLAYER OPERATION IN THE TEST MODE

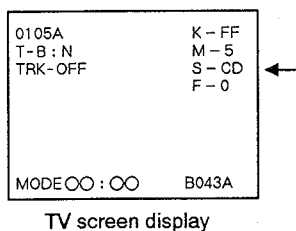
Operate the player by selecting a test mode function with the keys on the player or on the remote control unit.

##### ● CD PLAYBACK

- ① Place the CD disc on the turn table.  
(Clamper is already lifted up.)



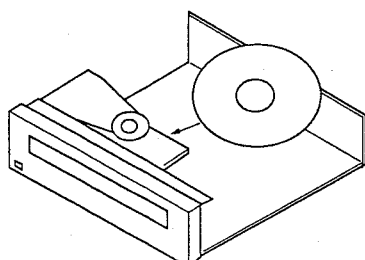
- ② Press the or key to appear "S-CD" on the TV screen display.



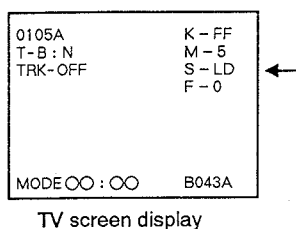
- ③ Clamp the disc by pressing the PLAY () key once. Then, press the PLAY () key twice, disc will be normal playbacked.

##### ● LD PLAYBACK

- ① Place the LD disc on the turn table.  
(Clamper is already lifted up.)



- ② Press the or key to appear "S-LD" on the TV screen display.

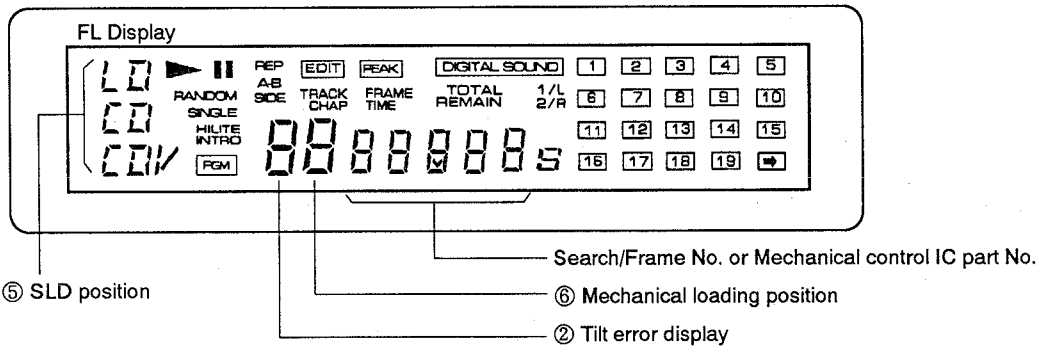
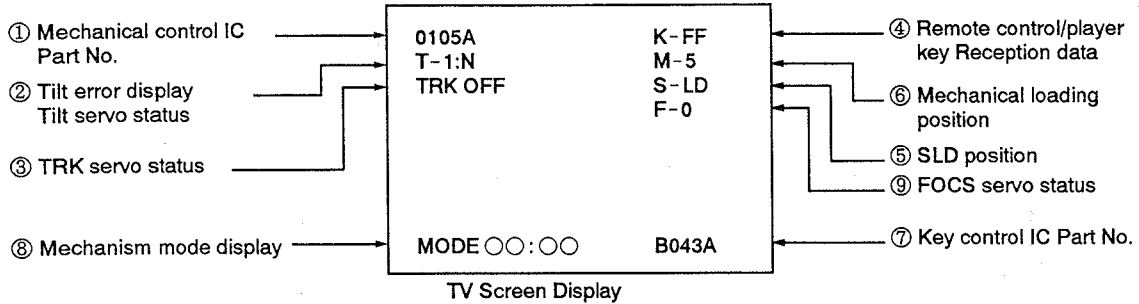


- ③ Clamp the disc by pressing the PLAY () key once. Then, press the PLAY () key twice, disc will be normal playbacked.

**Table. Operation in the test mode.**

Function	Player Status	Key Operation	Remarks
Open Tray	STOP mode	▲	
Close Tray	Tray open	▲	
Stop	PLAY mode	■	
Play	Disc placement and tray closed.	▶	<ul style="list-style-type: none"> <li>• Start play with the TRK servo open.</li> <li>• Start play with tilt neutral.</li> <li>• The disc type (LD/CD/CDV) is determined when playback starts at the SLDR position during start play.</li> </ul>
TRK Servo Open/Close	PLAY mode	▶	<ul style="list-style-type: none"> <li>• Each time the PLAY button (▶) is pressed, the TRK servo will open or close alternately.</li> </ul>
Still	PLAY mode TRK servo closed.	(Remote control unit key)	<ul style="list-style-type: none"> <li>• Each time the PAUSE button (  ) is pressed, the player will switch between the PLAY and STILL modes alternately.</li> </ul>
SLDR REV SCAN	PLAY mode	◀◀	<ul style="list-style-type: none"> <li>• Counterclockwise</li> <li>• With the TRK servo open, the pickup can be damaged if the SLD moves further inward than the lead-in area on the disc. Do not allow the SLD to move further inward than the lead-in area.</li> </ul>
SLDR FWD SCAN	PLAY mode	▶▶	<ul style="list-style-type: none"> <li>• Clockwise</li> <li>• With the TRK servo open, the pickup can be damaged if the SLD moves further outward than the lead-in area on the disc. Do not allow the SLD to move further outward than the lead-in area.</li> </ul>
TILT Neutral	POWER switch ON	EDIT	
TILT Servo ON	PLAY mode	RANDOM PLAY	
TILT Minus TILT Servo OFF	PLAY mode	◀◀	<ul style="list-style-type: none"> <li>• Press and hold down the keys.</li> </ul>
TILT Plus TILT Servo OFF	PLAY mode	▶▶	<ul style="list-style-type: none"> <li>• Press and hold down the keys.</li> </ul>
Screen Display ON/OFF	POWER switch ON	PGM key	
Frame search	PLAY mode	+10 key ↓ 0-9 key ↓ ▶	<ul style="list-style-type: none"> <li>• In the PLAY mode, press the +10 key. (The player will standby for the frame No. entry.)</li> <li>• Use the numeric keys(0 - 9) to enter the frame No.. Then press the player's PLAY key to search.</li> <li>• After the search is completed, the player will return to the previous mode before the search was performed.</li> </ul>
Loading Motor Rotation Clockwise Counterclockwise	Tray open	▶▶   ◀◀	<ul style="list-style-type: none"> <li>• FWD:Unloading</li> <li>• REV :Loading</li> </ul>
FOCS OFFSET (CT BEST) VR606 Check	PLAY mode (TRK servo OPEN)	(Remote control unit) MULTI- SPEED FWD → F-1 REV → F-0 (Player) HILITE INTRO SCAN	<ul style="list-style-type: none"> <li>• For checking VR604</li> <li>F-0 : Normal mode <ul style="list-style-type: none"> <li>•When closing the TRK servo, VR606 (CT BEST) is effectived.</li> <li>•When opening the TRK servo, VR605 (TE MAX) is effectived.</li> </ul> </li> <li>F-1 : When opening the TRK servo, VR606 (CT BEST) is also effectived.</li> </ul>

### 7.3.5 TV SCREEN AND LED DISPLAYS IN THE TEST MODE



① The Mechanical Control IC (ASCB board assembly)  
Part No. will be Displayed.  
PD0105A1 → 0105A

② Tilt Servo Status / Tilt Error Display

T-0:00

Tilt servo status : N...Tilt neutral  
ON...Tilt servo ON  
OFF...Tilt servo OFF

Tilt error display: 0 Tilt -  
↓ Tilt neutral  
F Tilt +



**③ TRK Servo Status**

TV screen display

TRK-○○○

↑ ON...TRK servo close  
OFF...TRK servo open

**④ Remote Control / Player Key Reception Data**

TV screen display

K-○○

↑ See table below

Code	Function	Code	Function	Code	Function	Code	Function
00	0	20	F JOG0	40	(CHAP / TRK)	60	
01	1	21	F JOG1	41	(FRAM / TIM)	61	
02	2	22	F JOG2	42	(SEARCH)	62	
03	3	23	F JOG3	43	DISPLAY	63	
04	4	24	R JOG0	44	REPEAT B	64	
05	5	25	R JOG1	45	CLEAR	65	
06	6	26	R JOG2	46	SPEED -	66	
07	7	27	R JOG3	47	SPEED +	67	
08	8	28		48	REPEAT A	68	
09	9	29		49	(2 / R)	69	
0A	VOLUME +	2A		4A	(STEREO)	6A	
0B	VOLUME -	2B		4B	(1 / L)	6B	
0C	DGT / ANL	2C		4C	PROGRAM	6C	
0D		2D		4D		6D	PLAY / PAUSE
0E	CX ON/OFF	2E		4E		6E	STOP
0F	(TV / LDP)	2F		4F		6F	OPEN / CLOSE
10	(F-SCAN)	30		50	F-STEP	70	
11	(R-SCAN)	31		51		71	DIRECT CD
12		32		52	F-SKIP	72	PEAK
13	CHAP / FRME	33		53	R-SKIP	73	SINGLE
14		34		54	R-STEP	74	
15		35		55	R-MULT	75	
16	STOP / OPEN	36		56		76	
17	PLAY/SERCH	37	DGT LEVEL	57		77	
18	PAUSE	38		58	F-MULT	78	
19		39		59		79	
1A	(POW ON)	3A		5A	HILIT / INTR	7A	
1B	(POW OFF)	3B		5B		7B	
1C	POW ON/OFF	3C		5C		7C	
1D	EDIT	3D		5D		7D	
1E	AUDIO	3E		5E	RNDM (TEST)	7E	
1F	+10	3F		5F	(ESC)	7F	

**⑤ SLD Position**

TV screen display

S-○○○

↑ IN ... CD inside SW ON  
CD ... CD active area  
CDV ... CDV active area  
LD ... LD active area

**⑥ Mechanical Loading Position**

TV screen display

M-○

↑ 0 ... Tray open  
1 ... Loading  
2 ... Standby  
3 ... Clamped  
5 ... Tilt minus  
6 ... Tilt neutral (one side)  
7 ... Tilt plus  
8 ... Tilt limit  
9 ... B side clamped (two sides)

**⑦ Focus Offset VR Status**

TV screen display

F-○

↑ 0 ... Normal mode  
•When closing the TRK servo, VR606 (CT BEST) is effected.  
•When opening the TRK servo, VR605 (TE MAX) is effected.  
1 ... When opening the TRK servo, VR606 (CT BEST) is also effected.

## 7.4 ADJUSTMENTS

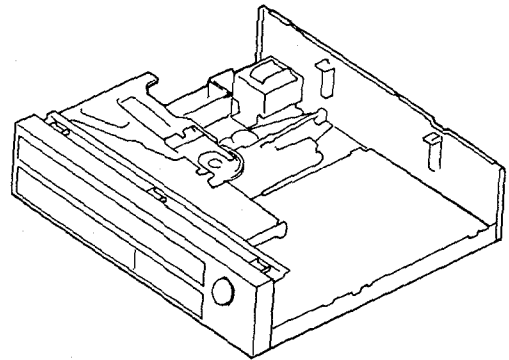
### 7.4.1 Required Instruments

- Small screwdriver (7 cm shaft)
- Small Phillips screwdriver (15 cm shaft)
- Low-pass filter (47k ohms+1  $\mu$ F / BP)
- Dual-trace oscilloscope (with delay)
- AF oscillator
- Frequency counter
- LD test disc (GGV1007)
- 8-inch LDD disc
- CDV disc
- Short clip
- TV monitor
- Resistor (1k ohms, 47k ohms)
- Capacitor (0.01  $\mu$ F, 0.0027  $\mu$ F)
- Remote control unit
- 2mm hexagonal wrench

### 7.4.2 Adjustment Preparation and Notes

#### 1. Player Preparation

Before perform the adjustment, remove the bonnet and the disc tray. Then place the player horizontally on a flat surface.



#### 2. Disc Insertion

Insert the disc from the rear of the player. Place it securely on the turntable. When the PLAY key is pressed, the clamper will go down and secure the disc. Playback will then begin.

#### 3. Use All the Oscilloscope's Probes at 10:1.

#### 4. Required adjustment after Replacement of major parts.

Adjustments	Replacements				
	Pickup	Actuator	Pre-pickup	Spindle motor	Tilt sensor
1. Tilt Sensor Adjustment	⊙				⊙
2. Coarse Grating Adjustment / TRK Balance Adjustment	⊙	⊙	⊙		
3. Slider Shaft Horizontal Adjustment	⊙	⊙	⊙		
4. Pickup Inclination Adjustment	⊙	⊙	⊙	○	⊙
5. TRKG Error Best / Crosstalk Best Adjustment	⊙	⊙	⊙	○	○
6. FOCS SUM Level Adjustment	⊙	⊙	⊙	○	○
7. Tilt Sensor Inclination / Tilt Balance Adjustment	⊙	⊙	⊙	○	○
8. Spindle Motor Shaft Centering and Adjustment	⊙	⊙	⊙	○	⊙
9. Fine Grating Adjustment / TRK Balance Adjustment	⊙	⊙	⊙	⊙	
10. FCS Servo Loop Gain Adjustment	⊙	⊙	⊙		
11. TRKG Servo Loop Gain Adjustment	⊙	⊙	⊙		
12. RF Gain Adjustment	⊙	⊙	⊙		

Note: Adjustments indicated by a ○ are made only when there is crosstalk.

### 7.4.3 MECHANICAL ADJUSTMENTS

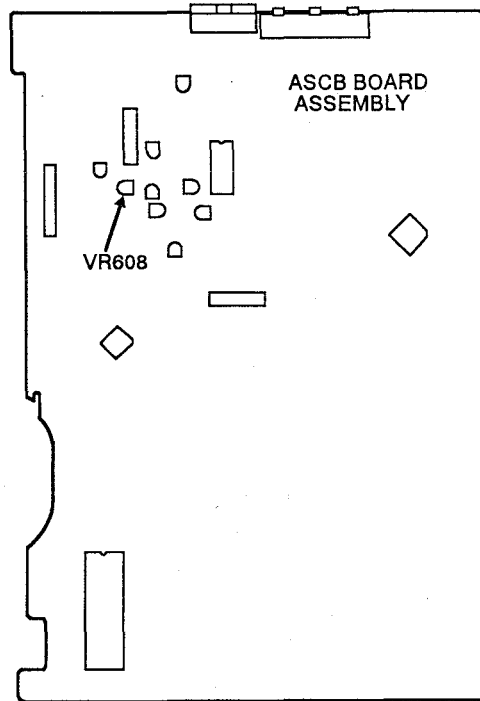
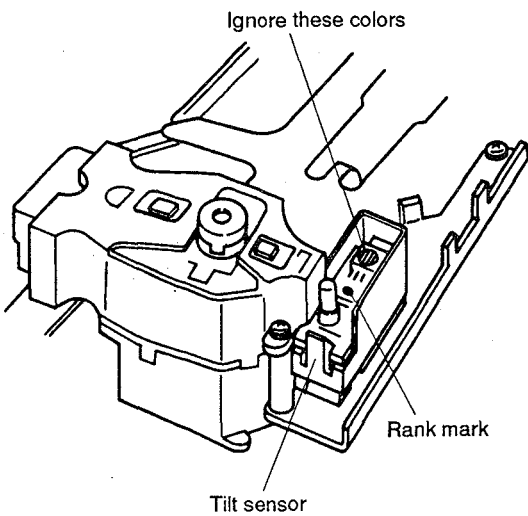
#### 1. TILT SERVO GAIN ADJUSTMENT

Mechanical Adjustment

- Purpose: Adjustment of the tilt servo's gain according to the tilt sensor's sensitivity rank.
- When not properly adjusted: Increased tilt servo hunting and increased crosstalk.

- Measuring instruments and jigs:
- Measuring point:
- Test disc and player mode
- Positions to be adjusted
- Small screwdriver
- VR608 (TILT GAIN)

#### Connection diagram



#### Adjustment Procedure

1. Use a screwdriver to adjust the angle of VR608 on the MAIN assembly according to the rank indicator's color.

Rank	Color	VR Angle
A	Red	Clockwise all the way
B	Clear	Mechanical center
C	Blue	Counterclockwise all the way

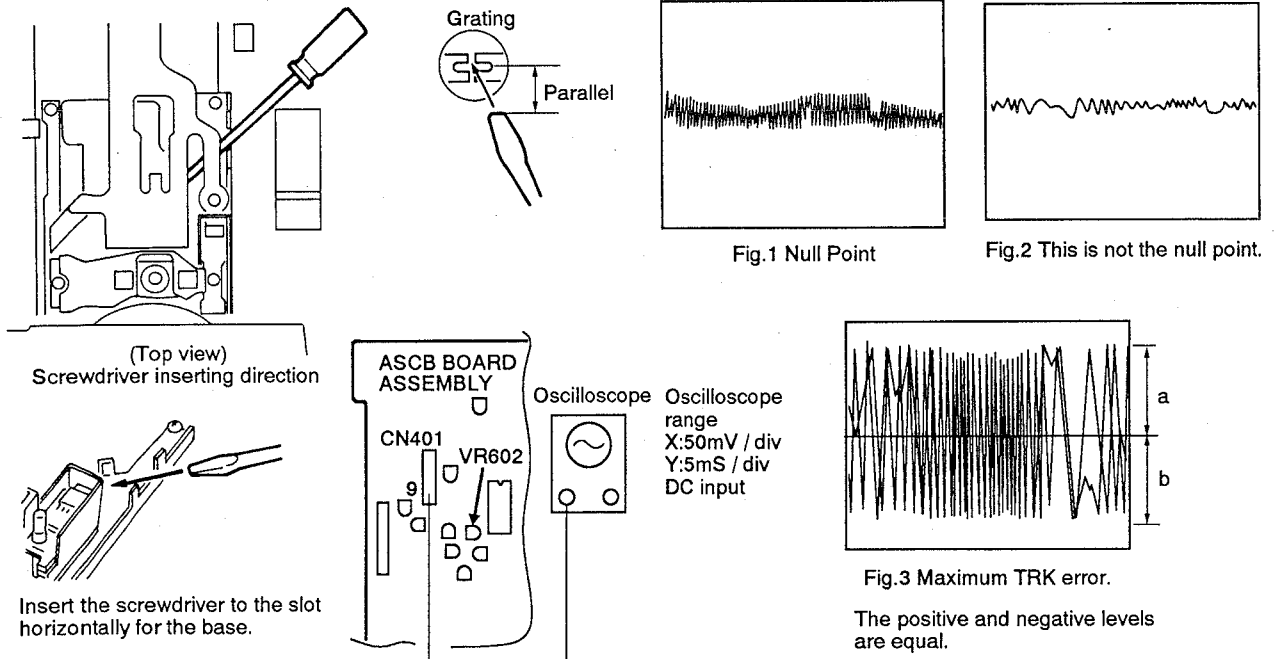
2. COARSE ADJUSTMENT OF GRATING AND TRK BALANCE

Mechanical Adjustment

- Purpose: Adjustment of the grating angle to enable disc playback and trick playback.
- When not properly adjusted: The disc cannot be played back. Track skipping occurs.

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Measuring instruments and jigs:</li> <li>● Measuring point:</li> <li>● Test disc and player mode</li> <li>● Positions to be adjusted</li> </ul> | <ul style="list-style-type: none"> <li>● TV monitor ● Small screwdriver ● Oscilloscope</li> <li>● CN401 - 9 (TRK ERR) and GND</li> <li>● 8-inch LD test disc (GGV1007)</li> <li>● Test Mode (Disc playback, TRK servo open, Tilt servo OFF)</li> <li>● Pickup assembly grating</li> <li>● VR602 (TRK BAL).</li> </ul> |
|--|---|

Connection diagram



Adjustment Procedure

Coarse grating adjustment

1. Insert the test disc and press the PLAY key.
2. Search for frame #15,000 or thereabouts.
3. Open the TRK servo.
4. Connect CN401 - 9 to the oscilloscope and observe the waveform.
5. Slide the tip of a small screwdriver through the guide and insert it horizontally into the grating adjustment slit. Adjust grating angle so that the waveform becomes small and its envelope is smooth. (This point is called null point.) (See Fig. 1 and Fig. 2.)
6. Turn the screwdriver counterclockwise until the TRK waveform's amplitude reaches the first maximum from the null point. (See Fig. 3.)

TRK balance adjustment

1. Adjust VR602 so that the TRK error waveform amplitude's positive and negative level become equal. (See Fig.3.)
2. Close the TRK servo and check if the image on the TV screen is normal.

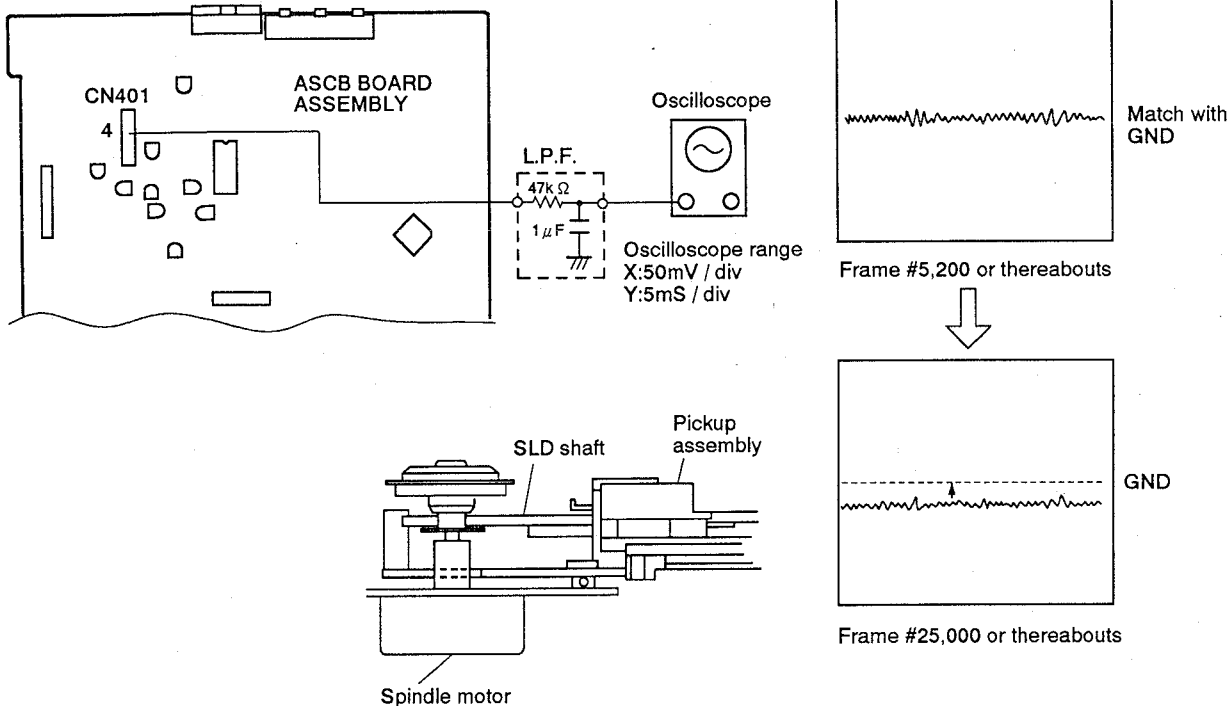
3. SLIDER SHFT HORIZONTAL ADJUSTMENT

Mechanical Adjustment

- Purpose: Setting the slider shaft horizontally to enable the pickup to move over the disc horizontally.
- When not properly adjusted: With a warped disc, the FCS servo does not function at the inner or outer periphery.

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Measuring instruments and jigs:</li> <li>● Measuring point:</li> <li>● Test disc and player mode</li> <li>● Positions to be adjusted</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● Low-pass filter (47k <math>\Omega</math> + 1 <math>\mu</math>F)</li> <li>● CN401 - 4 (FCS RTN) and GND</li> <li>● 8-inch LD test disc (GGV1007)</li> <li>● Test mode (#5,200 still, TRK servo open, Tilt servo OFF)</li> <li>● Player SKIP key (In the test mode)</li> </ul> |
|--|---|

Connection diagram



Adjustment Procedure

1. Use the SCAN key to send the slider to frame #5,200 or thereabouts (tilt fulcrum) on the test disc. Open the TRK servo.
2. Connect the oscilloscope to CN401 - 4 through L.P.F. and match the center of the waveform with the oscilloscope's GND.
3. Search for frame #25,000 and use the SKIP key to adjust the center of the waveform to  $0V \pm 20mV$ .

Note : Regarding the test mode, see section "7.3 TEST MODE".

Note : This adjustment is critical in that it will affect the adjustments following.

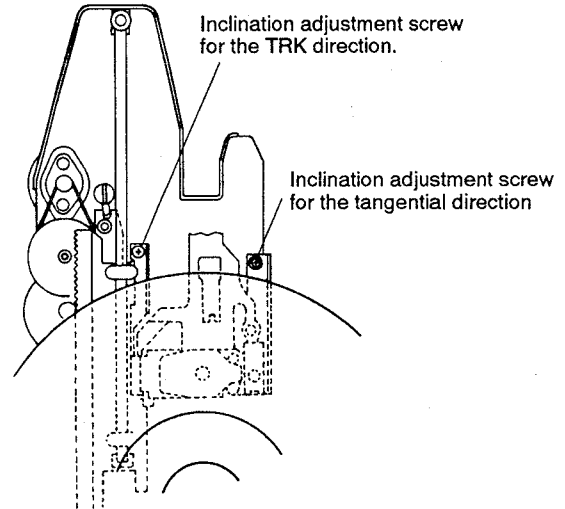
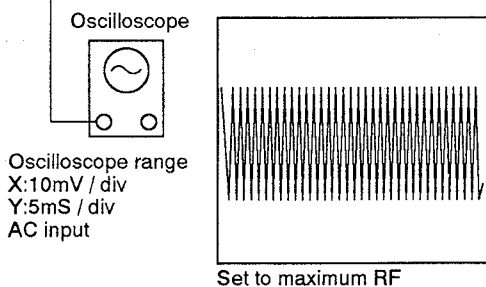
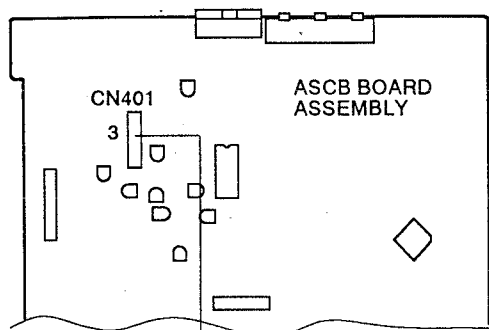
4. PICKUP INCLINATION ADJUSTMENT

Mechanical Adjustment

- Purpose: Adjustment of the pickup inclination to direct the laser beam vertically with respect to the disc.
- When not properly adjusted: Crosstalk will be generated.

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Measuring instruments and jigs:</li> <li>● Measuring point:</li> <li>● Test disc and player mode</li> <li>● Positions to be adjusted</li> </ul> | <ul style="list-style-type: none"> <li>● TV monitor ● Oscilloscope</li> <li>● CN401-3 (RF)</li> <li>● 8-inch LD test disc (GGV1007)</li> <li>● Test Mode (#2,251 still (Black screen))</li> <li>● Pickup assembly TRK / Tangential direction inclination adjustment screws</li> </ul> |
|--|---|

Connection diagram



Adjustment Procedure

1. Connect the oscilloscope to CN401-3.
2. Search for #2,251 and observe the RF waveform.
3. Adjust the pickup's TRK / Tangential direction inclination adjustment screw to maximize the waveform's amplitude.
4. Look at the TV screen and make sure there is no crosstalk.

Note : If there is crosstalk on the TV screen even when the RF level is at the maximum, perform next steps .

**5. TRKG ERROR MAX / CROSSTALK BEST ADJUSTMENT**

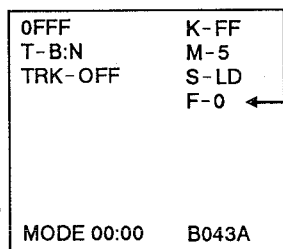
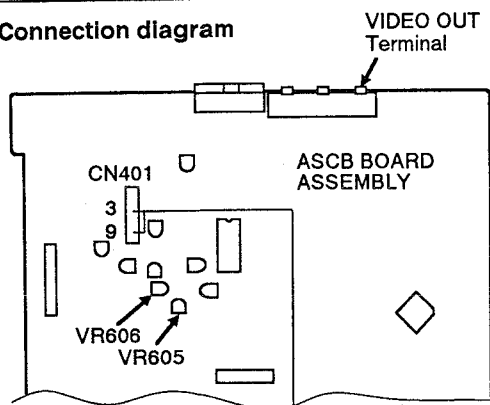
**Mechanical Adjustment**

- Purpose: To set the FOCS servo to the optimum state when playing the normal playback and track jump (search).
- When not properly adjusted: Crosstalk will be generated.

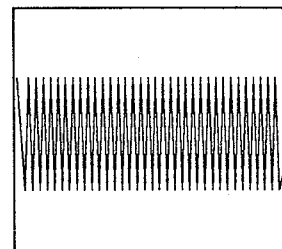
- Measuring instruments and jigs:
- Measuring point:
- Test disc and player mode
- Positions to be adjusted

- TV monitor ● Oscilloscope
- CN401-3 (RF) ● CN401-9 (TRK ERR) ● Player's VIDEO OUT terminal
- 8-inch LD test disc (GGV1007)
- Test Mode (TRK servo close / open, Tilt servo OFF)
- VR605 (TE MAX) ● VR606 (CT BEST)

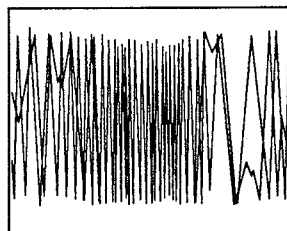
**Connection diagram**



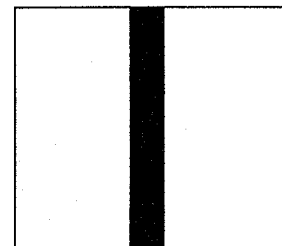
Screen display of test mode



Set to maximum RF amplitude at frame #2,701.



Maximize the TRKG error.



#475 crosstalk minimum

**Adjustment Procedure**

*Note : Perform this adjustment when there is still noticeable crosstalk on the TV screen in section "4. Pickup Inclination Adjustment".*

1. Connect the oscilloscope to CN401-9.
2. Open the TRK servo .
3. Confirm that the test mode screen display is F-0.  
If not, set the MULTI - SPEED REV button of the remote control unit to F-0.
4. Adjust VR605 so that the amplitude of the TRKG error waveform becomes maximum.
5. Close the TRKG servo.

6. Connect the oscilloscope to CN401-3 .
7. Press the MULTI - SPEED FWD button of the remote control unit to display "F-1" on the TV screen.
8. Search frame #2,251 and adjust VR606 so that the amplitude of the RF waveform becomes maximum.
9. Confirm that the crosstalk on the TV screen becomes minimum at frame #475.

*Note : After adjustment is complete, be sure to perform "6. FOCS SUM Level Adjustment".*

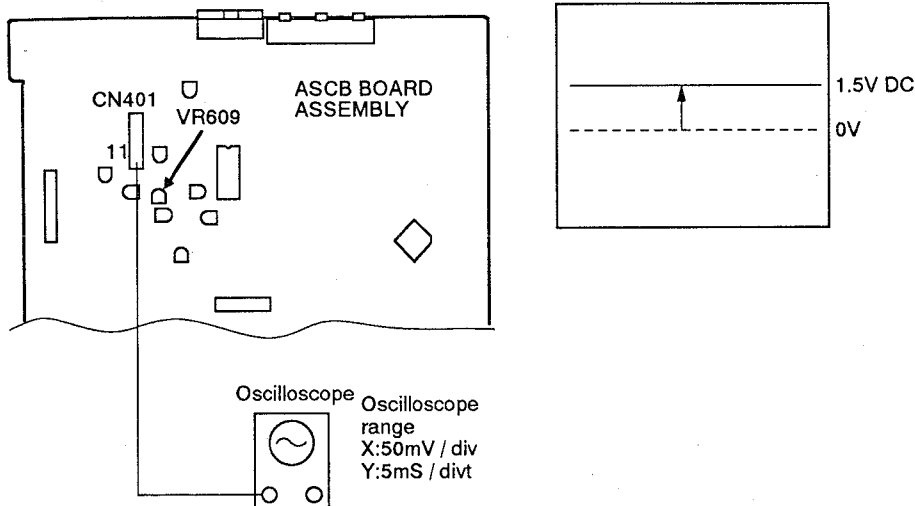
**6. FOCS SUM LEVEL ADJUSTMENT**

**Mechanical Adjustment**

- Purpose: To set the sum level (FCS SUM) of B1 – B4 to the optimum value for activating the FOCS servo.
- When not properly adjusted: Crosstalk will be generated.

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Measuring instruments and jigs:</li> <li>● Measuring point:</li> <li>● Test disc and player mode</li> <li>● Positions to be adjusted</li> </ul> | <ul style="list-style-type: none"> <li>● TV monitor ● Oscilloscope</li> <li>● CN401-11 (FCS SUM)</li> <li>● 8-inch LD test disc (GGV1007)</li> <li>● Normal play mode</li> <li>● VR609 (FCS SUM LEVEL)</li> </ul> |
|--|---|

**Connection diagram**



**Adjustment Procedure**

Note : Perform this adjustment after perform the "5. TRKG Error MAX / Crosstalk Best Adjustment".

1. Connect the oscilloscope to CN401 - 11.
2. Adjust VR609 so that the voltage becomes 1.5V DC.



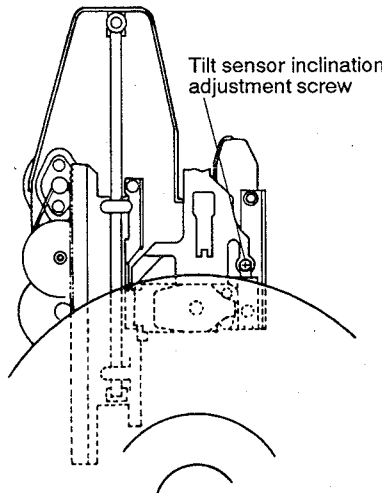
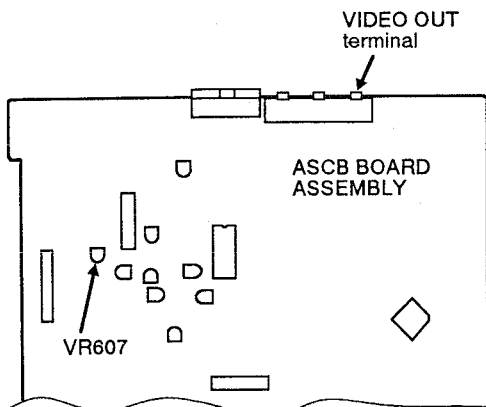
7. TILT SENSOR INCLINATION / TILT BALANCE ADJUSTMENT

Mechanical Adjustment

- Purpose: Adjustment of the tilt sensor's inclination to direct the tilt sensor's LED vertically with respect to the disc. Also, compensation for the sensitivity difference between the two sensors.
- When not properly adjusted: Crosstalk will be generated.

- |  |  |
|--|--|
| <ul style="list-style-type: none"> <li>● Measuring instruments and jigs:</li> <li>● Measuring point:</li> <li>● Test disc and player mode</li> <li>● Positions to be adjusted</li> </ul> | <ul style="list-style-type: none"> <li>● TV monitor</li> <li>● Small Phillips screwdriver</li> <li>● Player's VIDEO OUT terminal</li> <li>● 8-inch LD test disc (GGV1007)</li> <li>● Test Mode (#16,200 still, TRK servo closed, Tilt servo OFF)</li> <li>● Tilt sensor inclination adjustment screw</li> <li>● VR607 (TILT BAL).</li> </ul> |
|--|--|

Connection diagram



0FFFF	K-FF
T-1:N	M-5
TRK-OFF	S-LD
	F-0
Tilt status indication	
MODE 00:00	B043A

TV screen display

Note: This display indicates the tilt error display's location. Other displays may differ slightly from the actual.

Adjustment Procedure

1. Search for frame #16,200 on the test disc.
2. Set VR607 to the mechanical center.
3. Adjust the tilt sensor inclination adjustment screw so that the tilt status display code is 6, 7, or 8 on the TV monitor.  
*Note: Turn the tilt sensor inclination adjustment screw clockwise more than 1/4 turn to complete the adjustment.*
4. Search for frame #475.
5. Adjust VR607 so that the tilt error display becomes 7.

8. VERIFICATION AND ADJUSTMENT OF SPINDLE MOTOR CENTERING

Mechanical Adjustment

- Purpose: Adjustment of the mechanical assembly position to set the spindle motor over the center of the laser beam path when the pickup assembly moves toward the inner or outer periphery of the disc.
- When not properly adjusted: There is track skipping and the search time is long.

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Measuring instruments and jigs:</li> <li>● Measuring point:</li> <li>● Test disc and player mode</li> <li>● Positions to be adjusted</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● Small screwdriver</li> <li>● L.P.F. (0.01 <math>\mu</math>F + 1k <math>\Omega</math>), (0.0027 <math>\mu</math>F)</li> <li>● 2mm Hexagonal wrench</li> <li>● CH1 : CN401-9 (TRK ERR), CH2 : CN401-1, 2 (TRK A, B)</li> <li>● 8- inch LD test disc (GGV1007)</li> <li>● Test Mode (#23,800 still, #3,000 still, TRK servo open, TILT servo ON)</li> <li>● Spindle motor centering adjustment lever</li> </ul> |
|--|---|

Connection diagram

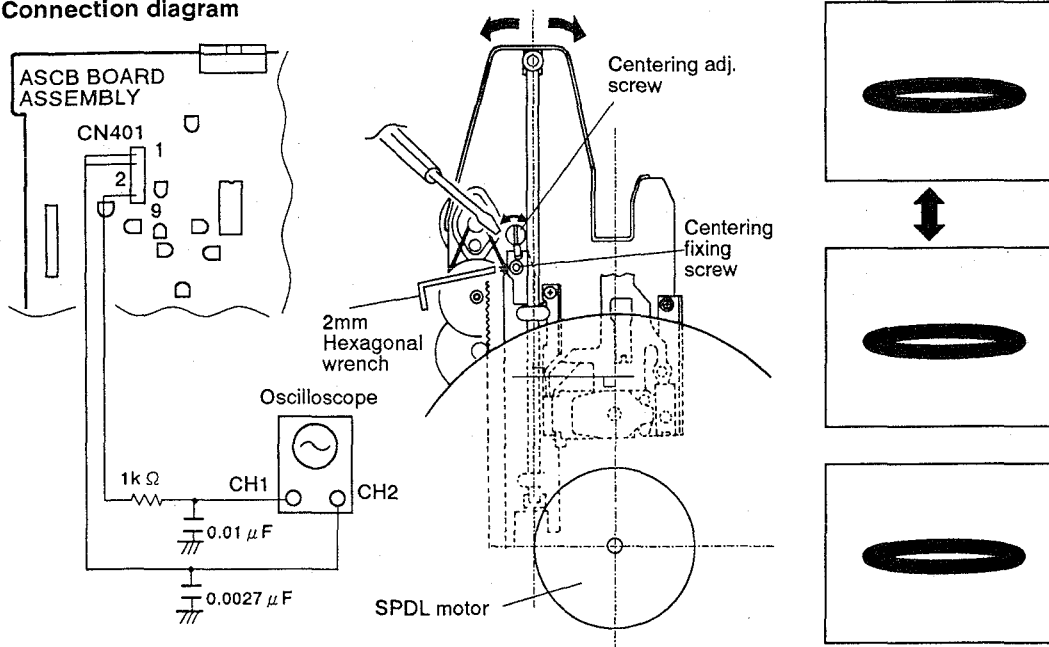


Fig. 1 Frame #23,800 lissajous

Fig. 2 Frame #3,000 lissajous

Fig. 3 CD inner periphery lissajous figure

X-Y mode  
CH1: 50mV/div.  
CH2: 5mV/div. AC

Adjustment Procedure

Note: Adjust the position of the slider shaft against the center line of the SPDL motor in this adjustment.

1. Set the oscilloscope to the X-Y mode and connect CH 1 (X input) and CH 2 (Y input) to CN401-9 and CN401-1, 2 respectively.
2. Search for frame #23,800 on the test disc and look at the lissajous figure.
3. Search for frame #3,000 and check if the bulge of the lissajous figure is the same as that of frame #23,800's lissajous figure.  
*Note: If the bulge of the lissajous waveform in step 3 differs for the inner and outer peripheries, do steps 4 to 6.*
4. Search for frame #23,800 and #3,000 alternately. Loosen a centering fixing screw and adjust the spindle motor centering adjustment screw so that the bulge of the lissajous figures become identical.

5. Change to a compact disc and playback the inner periphery. Check if the lissajous figure is the same as the one shown in Fig. 3.
6. If the compact disc's inner periphery lissajous figure differs from the one shown in Fig. 3, repeat steps 4 to 5.
7. Fix the centering fixing screw.

9. FINE ADJUSTMENT OF GRATING AND TRK BALANCE ADJUSTMENT

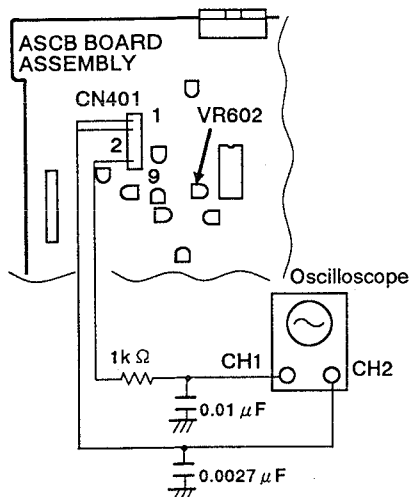
Mechanical Adjustment

- Purpose: Fine adjustment of the grating to direct the two TRK servo laser beams at the disc at the optimum position over the track.
- When not properly adjusted: There is track skipping.

- Measuring instruments and jigs:
- Measuring point:
- Test disc and player mode
- Positions to be adjusted

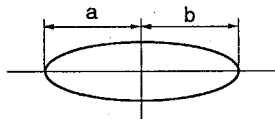
- Oscilloscope
- Small screwdriver
- L.P.F. (0.01  $\mu$ F + 1k  $\Omega$  ), (0.0027  $\mu$ F)
- CH1 (X) : CN401-9 (TRK ERR), CH2 (Y) : CN401-1, 2 (TRK A, B)
- 8-inch LD test disc (GGV1007)
- Test Mode (Play mode, TRK servo loop open, TILT servo ON)
- Grating slit in the pickup assembly
- VR602 (TRK BAL)

Connection diagram



Set the probe to  $\times 1$  only for Y.

- Oscilloscope range: CH1 (X): 50mV/div. CH2 (Y): 5mV/div. X-Y mode



Frame #3,000  
Lissajous figure  
Y direction minimum, a=b.

Adjustment Procedure

1. Playback the test disc at frame #3,000 (inner periphery) or thereabouts.
2. Set the oscilloscope to the X-Y mode, and connect CN401-9 (TRK ERR) and CN401-1, 2 (TRK A, B) to the X input and the Y input respectively. Then observe the lissajous figure.
3. Insert the small screwdriver tip into the grating adjustment slit. Fine adjust the grating to minimize the Y direction of the lissajous figure. (Refer to adjustment diagram on page 75.)
4. Check if "a" equals "b" for the lissajous figure. If "a" is not equal to "b", adjust VR602 (TRK BAL).
5. Close the TRK servo loop and check if the image on the TV screen is normal.

10. FCS SERVO LOOP GAIN ADJUSTMENT

Mechanical Adjustment

- Purpose: Setting the FCS servo's loop gain to the optimum setting.
- When not properly adjusted: Playability is poor.

- Measuring instruments and jigs:
- Measuring point:
- Test disc and player mode
- Positions to be adjusted

- Oscilloscope ● AF oscillator (1.7kHz / 10Vp-p) ● Resistor (47k  $\Omega$ )
- CH1 (X) : CN401-7 (FCS IN), CH2 (Y) : CN401-6 (FCS ERR)
- 8-inch LD test disc (GGV1007)
- Test Mode (Still mode, TRK servo loop close, TILT servo ON)
- VR604(FCS GAIN)

Connection diagram

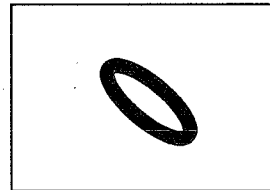
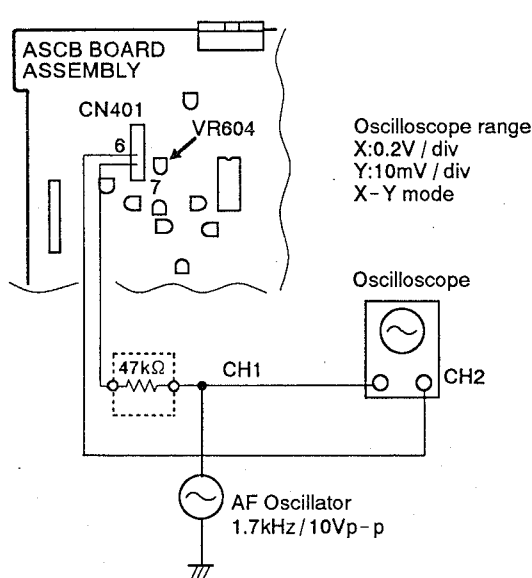


Fig. 1  
Inadequate adjustment

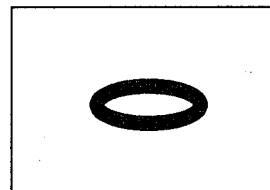


Fig. 2  
After adjustment

Adjustment Procedure

1. Search for frame #15,000 on the test disc.
2. Connect the oscilloscope to CN401-6 and CN401-7 as shown above.
3. Set the oscilloscope to the X-Y mode and observe the lissajous figure.
4. Adjust VR604 so that the lissajous figure is symmetric with respect to the X and Y axes. (See Fig. 1 and 2.)

**11. TRK SERVO LOOP ADJUSTMENT**

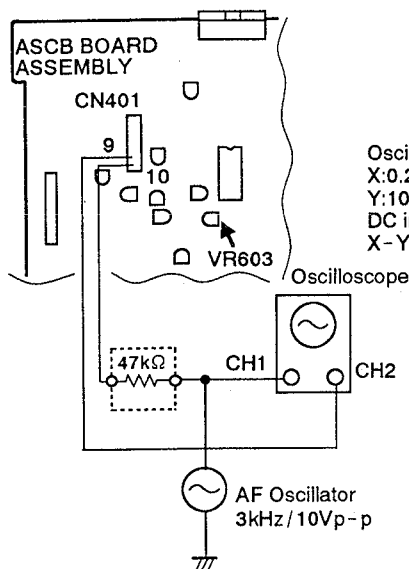
**Mechanical Adjustment**

- Purpose: Optimum setting of the TRK servo's loop gain.
- When not properly adjusted: Playability is poor.

- Measuring instruments and jigs:
- Measuring point:
- Test disc and player mode
- Positions to be adjusted

- Oscilloscope ● AF oscillator (3.0kHz / 10Vp-p) ● Resistor (47k  $\Omega$ )
- CH1 (X) : CN401-10 (TRK IN), CH2 (Y) : CN401-9 (TRK ERR)
- 8-inch LD test disc (GGV1007)
- Test Mode (Still mode at #15,000 (Black screen), TRK servo closed, TILT servo ON)
- VR603 (TRK GAIN)

**Connection diagram**



Oscilloscope range  
 X:0.2V / div  
 Y:10mV / div  
 DC input  
 X-Y mode

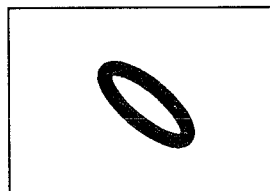


Fig. 1  
Inadequate adjustment

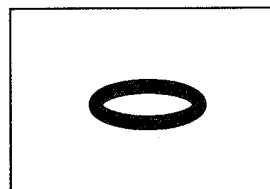


Fig. 2  
After adjustment

**Adjustment Procedure**

1. Search for frame #15,000 on the test disc.
2. Connect the oscilloscope to CN401-10 (TRK IN) and CN401-9 (TRK ERR) as shown in the diagram below.
3. Set the oscilloscope to the X-Y mode and observe the lissajous figure.
4. Adjust VR603 to make the lissajous figure symmetrical with respect to the X and Y axes. (See Fig. 1 and 2.)

*Note : If the waveform is not observable, either change the 47k $\Omega$  resistor to 33k $\Omega$  or increase the oscillator's output.*

12. RF GAIN ADJUSTMENT

Mechanical Adjustment

- Purpose: Optimum of the RF signal's amplitude.
- When not properly adjusted: There is prominent dropout. Scan and search operations are unstable.

- |  |  |
|--|--|
| <ul style="list-style-type: none"> <li>● Measuring instruments and jigs:</li> <li>● Measuring point:</li> <li>● Test disc and player mode</li> <li>● Positions to be adjusted</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● CH1 : CN401-3 (RF)</li> <li>● 8-inch LD test disc (GGV1007)</li> <li>● Test Mode (Still mode, TRK servo loop close, TILT servo ON)</li> <li>● VR601 (RF LEVEL)</li> </ul> |
|--|--|

Connection diagram

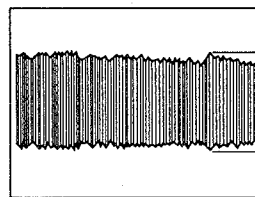
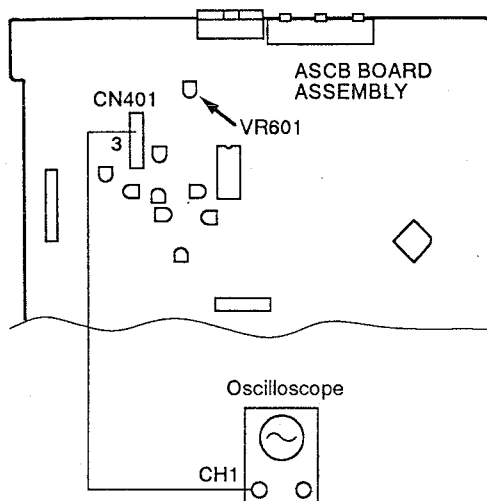


Fig. 1 RF signal

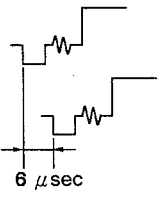
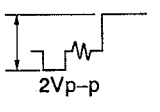
300mV ± 50mV

Oscilloscope range  
5mV/div  
2mS/div  
AC mode

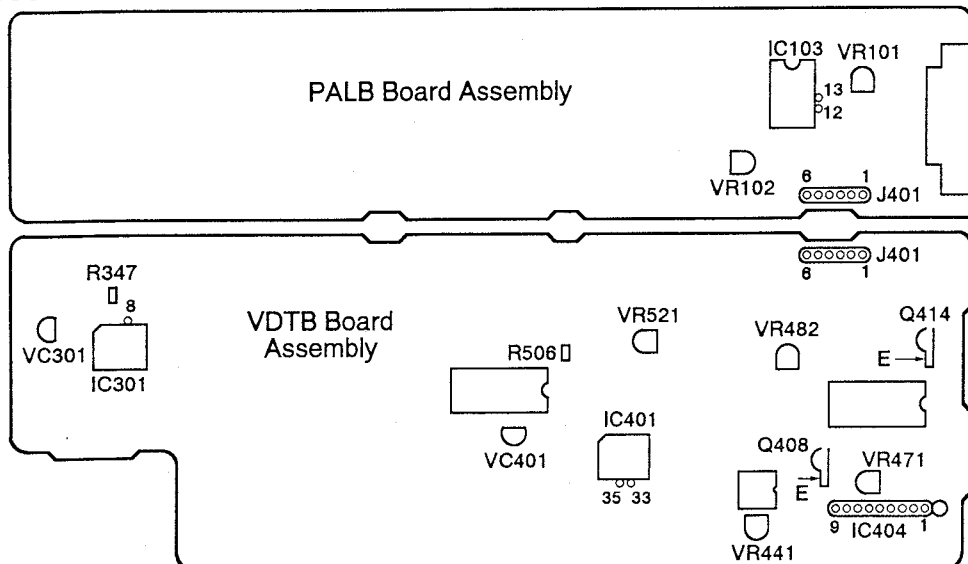
Adjustment Procedure

1. Search for frame #15,000 on the test disc.
2. Connect the oscilloscope to CN401-3 (RF) and observe the RF signal.
3. Adjust VR601 so that the RF signal's amplitude becomes 300mV ± 50mV. (See Fig. 1.)

**7.4.4 ELECTRICAL ADJUSTMENTS**

	Adjustment	Adjusting Point	Adjusting Specifications	Inspection Standard	Remarks
<b>VDTB Board Assembly</b>					
1	Sync-generator Clock Adjustment	VC401	Adjust VC401 for 17.734475MHz at the OPEN side of R506.	17.734475MHz $\pm$ 100Hz	
2	REF Clock Adjustment	VC301	Adjust for 3.5546875MHz at pin 8 (R347) of IC301. Or, adjust so that 1H of the PB video spans 10 seconds longer than that of the reference video signal.	3.5546875MHz $\pm$ 25Hz 15.6250kHz $\pm$ 0.1Hz	
3	VCO Center Frequency Adjustment	VR471	 Adjust VR471 so that the time lag between CCD input video (Q408 emitter) and the CCD output video (Q414 emitter) becomes 70 $\mu$ sec (1H + 6 $\mu$ sec). For this adjustment, connect pin 9 of IC404 to GND.	70 $\mu$ sec $\pm$ 1.4 $\mu$ sec	
4	Video Level Adjustment	VR482	 Adjust the 100 % white video level to 2 Vp-p at VIDEO OUT (J401, pin 6).	2Vp-p $\pm$ 5%	
5	1H Delay Video Level Adjustment	VR441	Adjust VR441 so that the level of the 1H-delay video at pin 33 of IC401 becomes the same as that of the main-line video pin 35.	Main-line video $\pm$ 3%	
6	VPS ERR Level Adjustment	VR521	While observing the magenta screen on a vector scope, minimize the jitter at VIDEO OUT (J401, pin 6).		
<b>PALB Board Assembly</b>					
7	MOD Video Level Adjustment	VR102	Adjust VR102 so that the luminance level of the MOD video at pin 13 of IC103 becomes the same as that of the through video at pin 12.	$\pm$ 3%	
8	1H Delay S.C. Level Adjustment	VR101	While observing color bars in still mode on a vector scope, minimize the gain variation at VIDEO OUT (J401, pin 6).		

**• ADJUSTMENT POINTS**



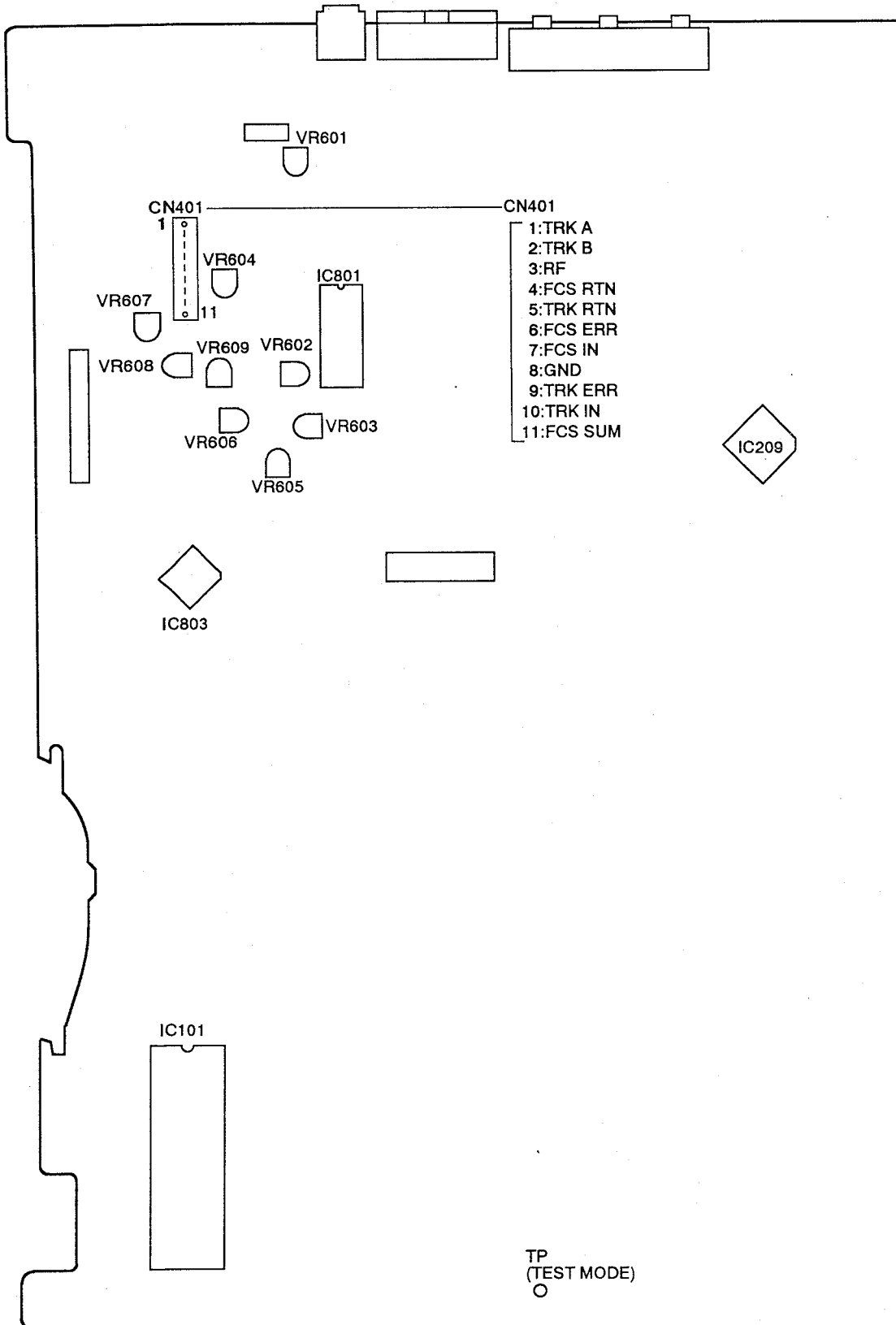
## 7. RÉGLAGES

### 7.1 SOMMAIRE DES RÉGLAGES SUR L'ENSEMBLE ASCB

	Réglage	Point de Réglage	Equipement de Mesure Point de Connexion	Etat du Lecteur	Spécifications de Réglage
1	Réglage de gain d'inclinaison	VR608	Aucun	Hors tension	<ul style="list-style-type: none"> <li>Position de GAIN VR d'inclinaison Rouge: Tourner vers la droite Clair Centre Bleu: Tourner vers la gauche</li> </ul>
2	Réglage approximatif de réfraction et de balance d'alignement (TRK)	Réfraction/VR602	CN401-9 (TRK ERR)	<ul style="list-style-type: none"> <li>Mode d'essai #15,000 Servo boucle TRK ouverte</li> </ul>	<ul style="list-style-type: none"> <li>Point nul → Erreur TRK MAX</li> <li>Ajuster VR602 pour que le niveau positif et négatif de l'amplitude de forme d'onde à l'erreur TRK soit égal.</li> </ul>
3	Réglage horizontal d'axe coulissant	Touche SKIP du lecteur	CN401-4 (FCS RTN)	<ul style="list-style-type: none"> <li>Mode d'essai Servo boucle d'inclinaison coupée Servo boucle TRK ouverte #5,200</li> </ul>	<ul style="list-style-type: none"> <li>Utiliser la touche SKIP pour ajuster 0V ± 20mV.</li> </ul>
4	Réglage d'inclinaison de capteur	Vis de réglage TAN ensemble capteur/ inclinaison TRK	CN401-3(RF)	<ul style="list-style-type: none"> <li>Mode d'essai #2,251 fixe Servo boucle TRK fermée/ouverte Servo boucle d'inclinaison ouverte</li> </ul>	<ul style="list-style-type: none"> <li>Amplitude de forme d'onde RF MAX (Vis de réglage TAN capteur/TRK)</li> <li>Diaphonie minimisée</li> </ul>
5	Réglage optimal d'erreur d'alignement/diaphonie	VR605 (TE BEST) VR608 (CT BEST)	CN401-9 (TRK ERR) CN401-3 (RF)	<ul style="list-style-type: none"> <li>Mode d'essai Servo boucle TRK fermée/ouverte Servo boucle d'inclinaison coupée</li> </ul>	<ul style="list-style-type: none"> <li>RF MAX (VR608) Erreur TRK MAX (VR605)</li> </ul>
6	Réglage de niveau FOCS SUM	VR609	CN401-11 (FCS SUM)	<ul style="list-style-type: none"> <li>Mode Lecture</li> </ul>	<ul style="list-style-type: none"> <li>Ajuster VR609 pour que la tension soit 1,5 VDC.</li> </ul>
7	Réglage inclinaison de capteur/balance d'inclinaison	Vis de réglage d'inclinaison de capteur VR607 (TILT BAL)	Moniteur TV Ecran en mode d'essai	<ul style="list-style-type: none"> <li>Mode d'essai #16,200 / #475 fixe Servo boucle TRK fermée Servo boucle d'inclinaison coupée</li> </ul>	<ul style="list-style-type: none"> <li>Régler VR607 au centre.</li> <li>Agir sur vis de réglage de sorte que le code d'affichage d'erreur soit 6, 7 ou 8.</li> <li>Ajuster VR607 de sorte que l'affichage d'erreur d'inclinaison soit 7.</li> </ul>
8	Vérification et réglage du centrage de moteur de broche	Vis de réglage de centrage de moteur d'axe	CH1:CN401-9 (TRK ERR) CH2:CN401-1, 2 (TRK SUM) (mode X-Y)	<ul style="list-style-type: none"> <li>Mode d'essai #23,800 / #3,000 Servo boucle TRK ouverte Servo boucle d'inclinaison ON</li> </ul>	<ul style="list-style-type: none"> <li>Agir sur la vis de réglage de centrage pour que les figures de Lissajous de #3,000 et #23,800 soient les mêmes.</li> </ul>
9	Réglage fin de réfraction et de balance TRK	Réfraction / VR602	CH1:CN401-9 (TRK ERR) CH2:CN401-1, 2 (TRK SUM) (mode X-Y)	<ul style="list-style-type: none"> <li>Mode d'essai Servo boucle TRK ouverte Servo boucle d'inclinaison ON</li> </ul>	<ul style="list-style-type: none"> <li>Minimiser la direction Y de la figure de Lissajous.</li> <li>Les niveaux de la direction X des figures de Lissajous sont égaux.</li> </ul>
10	Réglage de gain de boucle asservie FCS	VR604	CH1:CN401-7 (FCS IN) CH2:CN401-6 (FCS ERR) (mode X-Y)	<ul style="list-style-type: none"> <li>Mode d'essai #15,000 fixe Servo boucle TRK fermée Servo boucle d'inclinaison ON</li> </ul>	<ul style="list-style-type: none"> <li>Ajuster VR604 de sorte que la figure de Lissajous soit symétrique sur les axes X et Y.</li> </ul>
11	Réglage de gain de boucle asservie TRK	VR603	CH1:CN401-10 (TRK IN) CH2:CN401-9 (TRK ERR) (mode X-Y)	<ul style="list-style-type: none"> <li>Mode d'essai #15,000 fixe Servo boucle TRK fermée Servo boucle d'inclinaison ON</li> </ul>	<ul style="list-style-type: none"> <li>Ajuster VR603 de sorte que la figure de Lissajous soit symétrique sur les axes X et Y.</li> </ul>
12	Réglage de gain de fréquence radio (RF)	VR601	CN401-3(RF)	<ul style="list-style-type: none"> <li>#15,000 fixe</li> </ul>	<ul style="list-style-type: none"> <li>Ajuster VR601 de sorte que le niveau RF devienne 300mV ± 50mV.</li> </ul>



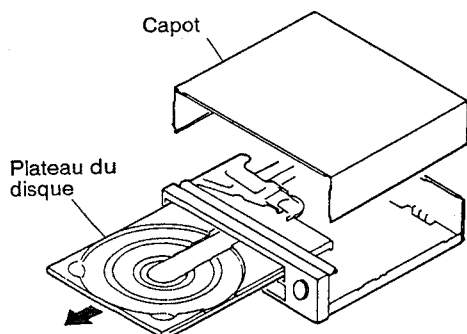
7.2 POINTS DE RÉGLAGE DE L'ENSEMBLE ASCB



### 7.3 MODE D'ESSAI

#### 7.3.1 MODE D'ESSAI

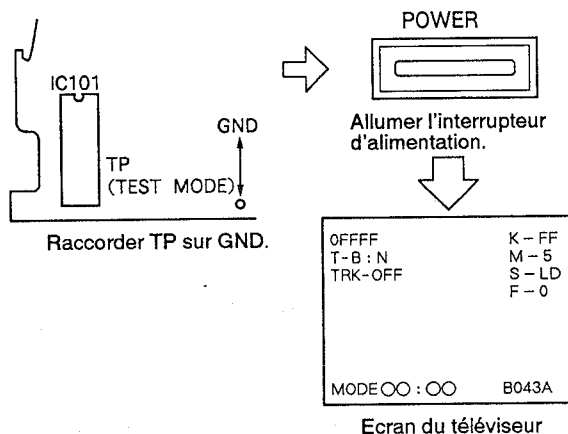
Le lecteur possède une fonction Mode d'essai, permettant au réparateur de vérifier l'état de l'appareil sur l'écran TV par exécution d'opérations sur les touches respectives. De plus, comme l'asservissement TRK s'ouvre et se ferme facilement, le mode d'essai est particulièrement pratique pour les ajustements mécaniques.



#### 7.3.2 PASSAGE EN MODE D'ESSAI

[Démarche]

1. Déposer le capot et le plateau du disque.
2. Raccorder TP (TEST MODE) de l'ensemble ASCB à GND (masse).
3. Allumer l'interrupteur d'alimentation.
4. Débrancher TP et GND (masse).



#### 7.3.3 ANNULATION DU MODE D'ESSAI

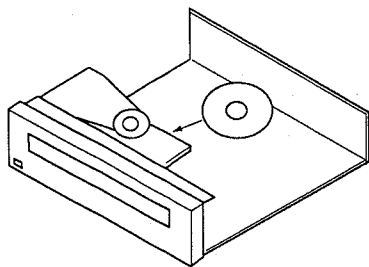
Couper l'interrupteur d'alimentation.

#### 7.3.4 FONCTIONNEMENT DU LECTEUR EN MODE D'ESSAI

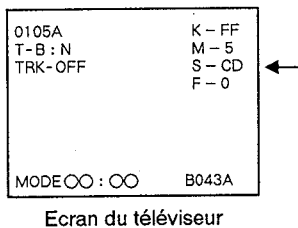
Faire fonctionner le lecteur en choisissant une fonction du mode d'essai par les touches du lecteur ou de la télécommande.

##### ● Lecture d'un CD

- ① Placer un disque CD sur le plateau.  
(La bride est déjà relevée.)



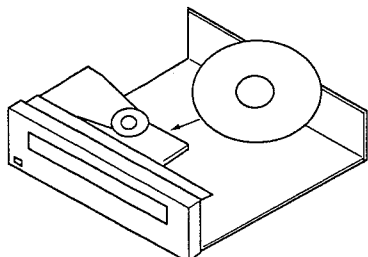
- ② Appuyer sur ◀◀ ou ▶▶ pour obtenir "S-CD" sur l'écran du téléviseur.



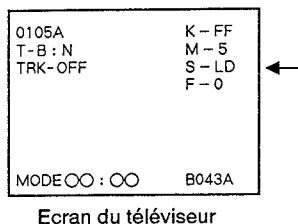
- ③ Immobiliser le disque en appuyant une fois sur la touche PLAY (▶). Appuyer ensuite deux fois sur la touche PLAY (▶) et le disque sera reproduit normalement.

##### ● Lecture d'un LD

- ① Placer un disque LD sur le plateau.  
(La bride est déjà relevée.)



- ② Appuyer sur ◀◀ ou ▶▶ pour obtenir "S-LD" sur l'écran du téléviseur.

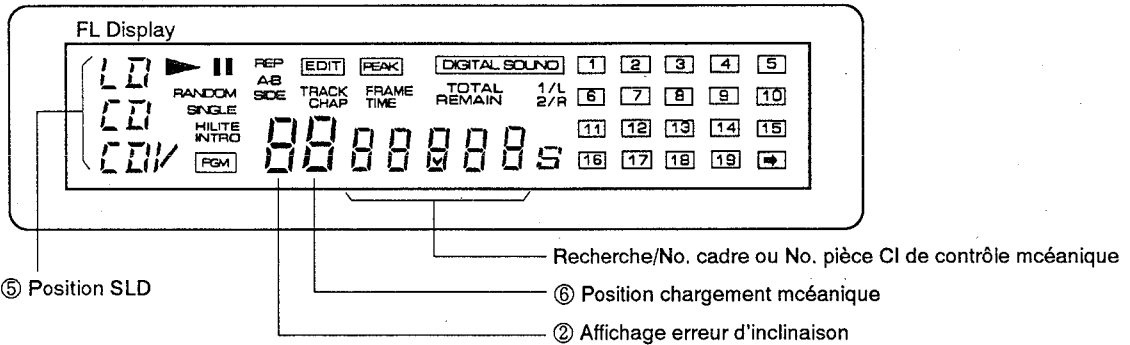
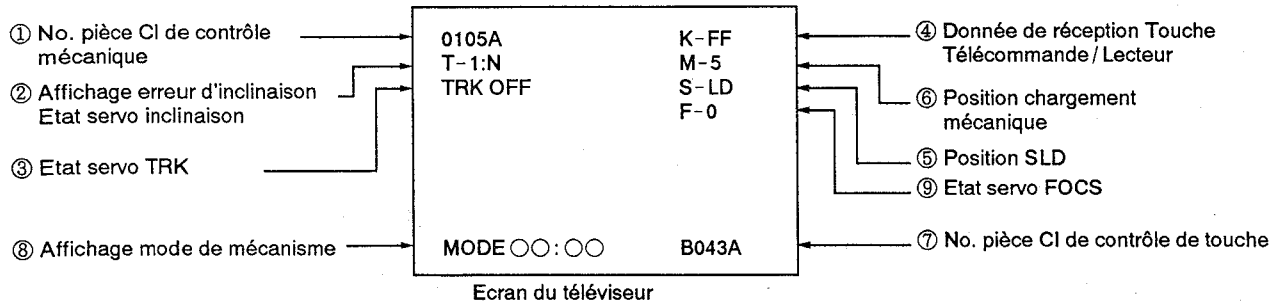


- ③ Immobiliser le disque en appuyant une fois sur la touche PLAY (▶). Appuyer ensuite deux fois sur la touche PLAY (▶) et le disque sera reproduit normalement.

Tableau : Démarches en mode d'essai

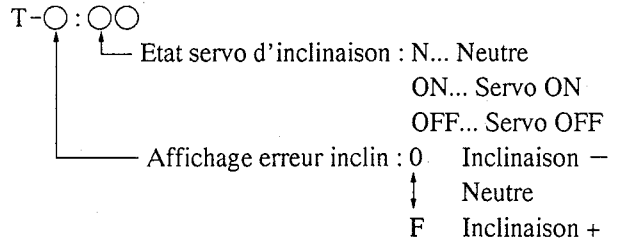
Fonction	Etat du lecteur	Touche utilisée	Remarques
Ouverture plateau	Mode STOP	▲	
Fermeture plateau	Plateau ouvert	▲	
Arrêt	Mode PLAY	■	
Lecture	Placement de disque et plateau fermé.	▶	<ul style="list-style-type: none"> <li>• Lancer la lecture avec servo TRK ouvert.</li> <li>• Lancer la lecture avec inclinaison au neutre.</li> <li>• Le type de disque (LD/CD/CDV) est déterminé quand la lecture commence à la position SLDR.</li> </ul>
Servo TRK Ouverture/Fermeture	Mode PLAY	▶	• A chaque poussée sur la touche PLAY (▶), le servo TRK s'ouvre ou se ferme alternativement.
Fixe	Mode PLAY Servo TRK fermé.		• A chaque poussée sur la touche PAUSE (  ), le lecteur passe alternativement entre les modes PLAY et STILL.
SLDR REV SCAN	Mode PLAY	◀◀	<ul style="list-style-type: none"> <li>• Sens anti-horaire</li> <li>• Avec le servo TRK ouvert, le capteur peut être endommagé sur le SLD se déplace plus à l'intérieur que la zone d'amorce du disque. Ne pas laisser le SLD dépasser la zone d'amorce vers l'intérieur du disque.</li> </ul>
SLDR FWD SCAN	Mode PLAY	▶▶	<ul style="list-style-type: none"> <li>• Sens horaire</li> <li>• Avec le servo TRK ouvert, le capteur peut être endommagé sur le SLD se déplace plus à l'extérieur que la zone d'amorce du disque. Ne pas laisser le SLD dépasser la zone d'amorce vers l'extérieur du disque.</li> </ul>
TILT Neutre	Interrupteur POWER allumé	EDIT	
TILT Servo ON	Mode PLAY	RANDOM PLAY	
TILT Moins TILT Servo OFF	Mode PLAY	◀◀	• Maintenir les touches enfoncées.
TILT Plus TILT Servo OFF	Mode PLAY	▶▶	• Maintenir les touches enfoncées.
Ecran d'affichage ON/OFF	Interrupteur POWER allumé	Touche PGM	
Recherche de cadre	Mode PLAY	Touche +10 ↓ Touche 0-9 ↓ ▶	<ul style="list-style-type: none"> <li>• En mode PLAY, appuyer sur la touche +10 (Le lecteur se met en attente de l'entrée du No. de cadre.)</li> <li>• Se servir des touches numériques (0 - 9) pour entrer le numéro de cadre, puis appuyer sur la touche PLAY du lecteur pour la recherche.</li> <li>• A la fin de la recherche, le lecteur repasse au mode d'avant la recherche.</li> </ul>
Moteur de chargement Rotation en sens horaire ou anti-horaire	Plateau ouvert	▶▶   ◀◀	<ul style="list-style-type: none"> <li>• FWD: Déchargement</li> <li>• REV: Chargement</li> </ul>
FOCS OFFSET (CT BEST) Vérification VR606	Mode PLAY (Servo TRK ouvert)	(Télécommande) MULTI-SPEED FWD → F-1 REV → F-0 (Lecteur) HILITE INTRO SCAN	<ul style="list-style-type: none"> <li>• Pour vérification VR604</li> <li>F-0 : Mode norma;               <ul style="list-style-type: none"> <li>• A la fermeture du TRK servo, VR606 (CT BEST) est actualisé.</li> <li>• A l'ouverture de TRK servo, VR605 (TE MAX) est actualité.</li> </ul> </li> <li>F-1 : A l'ouverture de TRK servo, VR606 (CT BEST) est aussi actualisé.</li> </ul>

### 7.3.5 ECRAN DU TÉLÉVISEUR ET AFFICHAGES EN MODE D'ESSAI



① Le No. de pièce (ensemble ASCB) CI de contrôle mécanique sera affiché.  
PD0105A1 → 0105A

② Etat servo inclinaison/Affichage erreur d'inclinaison



### ③ Etat servo TRK

Ecran du téléviseur

TRK-○○○

- ON...Servo TRK fermé
- OFF...Servo TRK ouvert

### ④ Donnée de réception Touche Télécommande /

Lecteur

Ecran du téléviseur

K-○○

↳ Voir tableau ci-après.

Code	Fonction	Code	Fonction	Code	Fonction	Code	Fonction
00	0	20	F JOG0	40	(CHAP / TRK)	60	
01	1	21	F JOG1	41	(FRAM / TIM)	61	
02	2	22	F JOG2	42	(SEARCH)	62	
03	3	23	F JOG3	43	DISPLAY	63	
04	4	24	R JOG0	44	REPEAT B	64	
05	5	25	R JOG1	45	CLEAR	65	
06	6	26	R JOG2	46	SPEED -	66	
07	7	27	R JOG3	47	SPEED +	67	
08	8	28		48	REPEAT A	68	
09	9	29		49	(2 / R)	69	
0A	VOLUME +	2A		4A	(STEREO)	6A	
0B	VOLUME -	2B		4B	(1 / L)	6B	
0C	DGT / ANL	2C		4C	PROGRAM	6C	
0D		2D		4D		6D	PLAY / PAUSE
0E	CX ON/OFF	2E		4E		6E	STOP
0F	(TV / LDP)	2F		4F		6F	OPEN / CLOSE
10	(F-SCAN)	30		50	F-STEP	70	
11	(R-SCAN)	31		51		71	DIRECT CD
12		32		52	F-SKIP	72	PEAK
13	CHAP / FRME	33		53	R-SKIP	73	SINGLE
14		34		54	R-STEP	74	
15		35		55	R-MULT	75	
16	STOP / OPEN	36		56		76	
17	PLAY/SERCH	37	DGT LEVEL	57		77	
18	PAUSE	38		58	F-MULT	78	
19		39		59		79	
1A	(POW ON)	3A		5A	HILIT / INTR	7A	
1B	(POW OFF)	3B		5B		7B	
1C	POW ON/OFF	3C		5C		7C	
1D	EDIT	3D		5D		7D	
1E	AUDIO	3E		5E	RNDM (TEST)	7E	
1F	+10	3F		5F	(ESC)	7F	

### ⑤ Position SLD

Ecran du téléviseur

S-○○○

- IN ... CD intérieur SW ON
- CD ... Zone active de CD
- CDV ... Zone active de CDV
- LD ... Zone active de LD

### ⑥ Position de chargement mécanique

Ecran du téléviseur

M-○

- 0 ... Plateau ouvert
- 1 ... Chargement
- 2 ... Attente
- 3 ... Verrouillé
- 5 ... Inclinaison moins
- 6 ... Inclinaison neutre (un côté)
- 7 ... Inclinaison plus
- 8 ... Limite d'inclinaison
- 9 ... Côté B verrouillé (deux côtés)

### ⑦ Etat VR décalage de mise au point

Ecran du téléviseur

F-○

- 0 ... Mode normal
  - A la fermeture de servo TRK, VR606 (CT BEST) est actualisé.
  - A l'ouverture de servo TRK, VR605 (TE MAX) est actualisé.
- 1 ... A l'ouverture de servo TRK, VR606 (CT BEST) est aussi actualisé.

## 7.4 RÉGLAGES

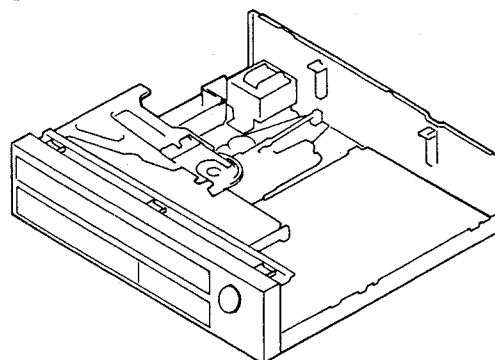
### 7.4.1 Instruments de Réglage

- Petit tournevis (tige de 7 cm)
- Petit tournevis cruciforme (tige 15 cm)
- Filtre passe-bas (47 kohms + 1  $\mu$ F/BP)
- Oscilloscope double faisceau (avec retard)
- Oscillateur audiofréquence (AF)
- Compteur de fréquence
- Disque d'essai LD (GGV1007)
- Disque LDD 8 pouces
- Disque CDV
- Pince coupe-circuit
- Moniteur TV
- Résistance (1 kohms, 47 kohms)
- Condensateur (0,01  $\mu$ F, 0,0027  $\mu$ F)
- Télécommande
- Clé hexagonale 2 mm

### 7.4.2 Préparatifs et Remarques sur les Réglages

#### 1. Préparation du Lecteur

Avant d'effectuer un réglage, déposer le capot et le plateau du disque; placer ensuite le lecteur à l'horizontale sur une surface plate.



#### 2. Insertion du disque

Insérer le disque par l'arrière du lecteur et le poser correctement sur le plateau. Par une poussée sur la touche PLAY, la bride s'abaisse pour immobiliser le disque et la lecture commence.

#### 3. Utiliser toutes les sondes d'oscilloscope à 10:1.

#### 4. Réglage requis après remplacement des pièces principales

Réglages	Remplacements				
	Capteur	Actuateur	Pré-capteur	Moteur d'axe	Capteur d'inclinaison
1. Réglage capteur d'inclinaison	⊙				⊙
2. Réglage approx. de réfraction / Réglage balance TRK	⊙	⊙	⊙		
3. Réglage horizontal d'axe coulissant	⊙	⊙	⊙	○	⊙
4. Réglage d'inclinaison de capteur	⊙	⊙	⊙	○	○
5. Réglage Erreur TRKG / Diaphonie optimal	⊙	⊙	⊙	○	○
6. Réglage de niveau FOCS SUM	⊙	⊙	⊙	○	○
7. Réglage inclinaison de capteur / balance d'inclinaison	⊙	⊙	⊙	○	⊙
8. Vérification et réglage de centrage de moteur de broche	⊙	⊙	⊙	⊙	
9. Réglage fin de réfraction / Balance TRK	⊙	⊙	⊙		
10. Réglage de gain de boucle FCS	⊙	⊙	⊙		
11. Réglage de gain de boucle TRKG	⊙	⊙	⊙		
12. Réglage de gain RF	⊙	⊙	⊙		

Remarque : Les réglages marqués d'un (○) sont effectués uniquement en cas de diaphonie.

### 7.4.3 RÉGLAGES MÉCANIQUES

#### 1. RÉGLAGE DE GAIN D'INCLINAISON

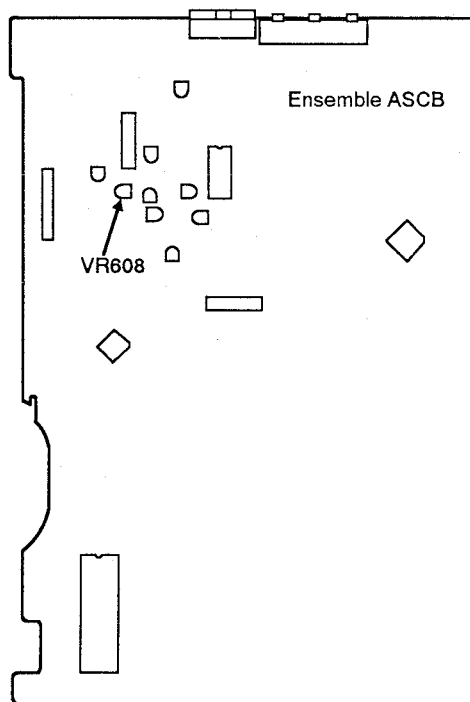
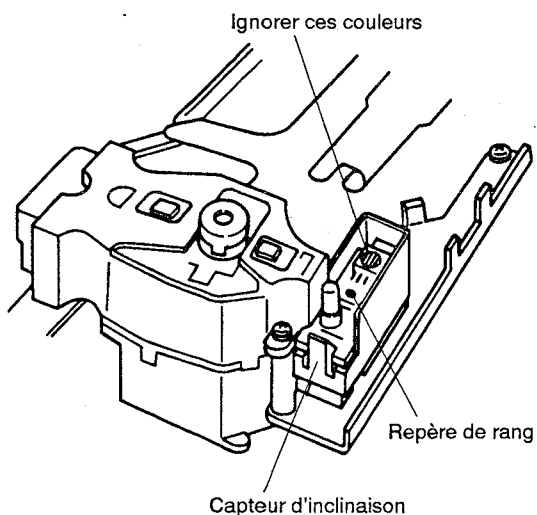
Réglages Mécaniques

- **Objet :** Ajuster le gain d'inclinaison en fonction du rang de sensibilité du capteur d'inclinaison.
- **En cas de mauvais réglage :** Augmentation des oscillations d'inclinaison et de la diaphonie.

- Instruments de mesure et calibres:
- Point de mesure:
- Disque d'essai et mode du lecteur:
- Positions à ajuster:

- Petit tournevis
- VR608 (TILT GAIN)

#### Schéma de connexion



#### Procédure de Réglage

1. Se servir du tournevis pour ajuster l'angle de VR608 sur l'ensemble ASCB en fonction de la couleur de l'indicateur de rang.

Rang	Couleur	Angle VR
A	Rouge	A fond dans le sens horaire
B	Clair	Centre mécanique
C	Bleu	A fond dans le sens anti-horaire

## 2. RÉGLAGE APPROXIMATIF DE RÉFRACTION / RÉGLAGE BALANCE TRK

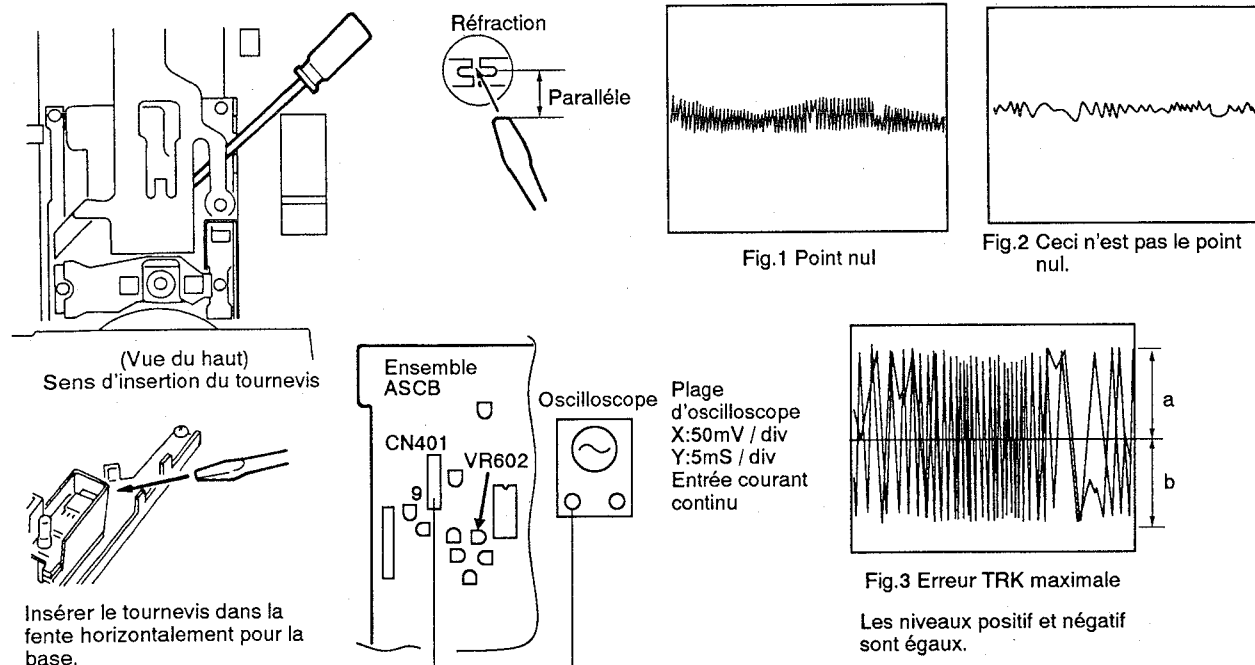
Réglages Mécaniques

- **Objet :** Réglage de l'angle de réfraction pour permettre la lecture du disque et la lecture fictive.
- **En cas de mauvais réglage :** La lecture du disque est impossible. Saut de piste.

- **Instruments de mesure et calibres:**
- **Point de mesure:**
- **Disque d'essai et mode du lecteur:**
- **Positions à ajuster:**

- **Moniteur TV** ● **Petit tournevis** ● **Oscilloscope**
- **CN401 - 9 (TRK ERR) et GND**
- **Disque d'essai LD de 8 pouces (GGV1007)**
- **Mode d'essai (Lecture de disque, Servo TRK ouvert, Servo inclinaison OFF)**
- **Réfraction d'ensemble de capteur**
- **VR602 (TRK BAL).**

### Schéma de connexion



### Procédure de réglage

#### Réglage approximatif de réfraction

1. Installer le disque d'essai et appuyer sur la touche PLAY.
2. Rechercher le cadre #15,000 environ.
3. Ouvrir la boucle servo TRK (alignement).
4. Raccorder CN401 - 9 à l'oscilloscope et observer la forme d'onde.
5. Glisser le bout d'un petit tournevis par le guide et l'insérer horizontalement dans la fente de réglage de réfraction. Ajuster l'angle de réfraction de sorte que la forme d'onde soit petite et que l'enveloppe soit douce. (Ce point est appelé le point nul.) (Voir Fig.1 et Fig.2.)
6. Tourner le tournevis dans le sens anti-horaire jusqu'à ce que l'amplitude de la forme d'onde atteigne le premier maximum à partir du point nul. (Voir Fig.3)

#### Réglage de balance TRK (alignement)

1. Ajuster VR602 de sorte que les niveaux positif et négatif de l'amplitude de forme d'onde d'erreur TRK soient égaux. (Voir Fig.3.)
2. Fermer la boucle servo TRK et vérifier si l'image est normale sur l'écran du téléviseur.



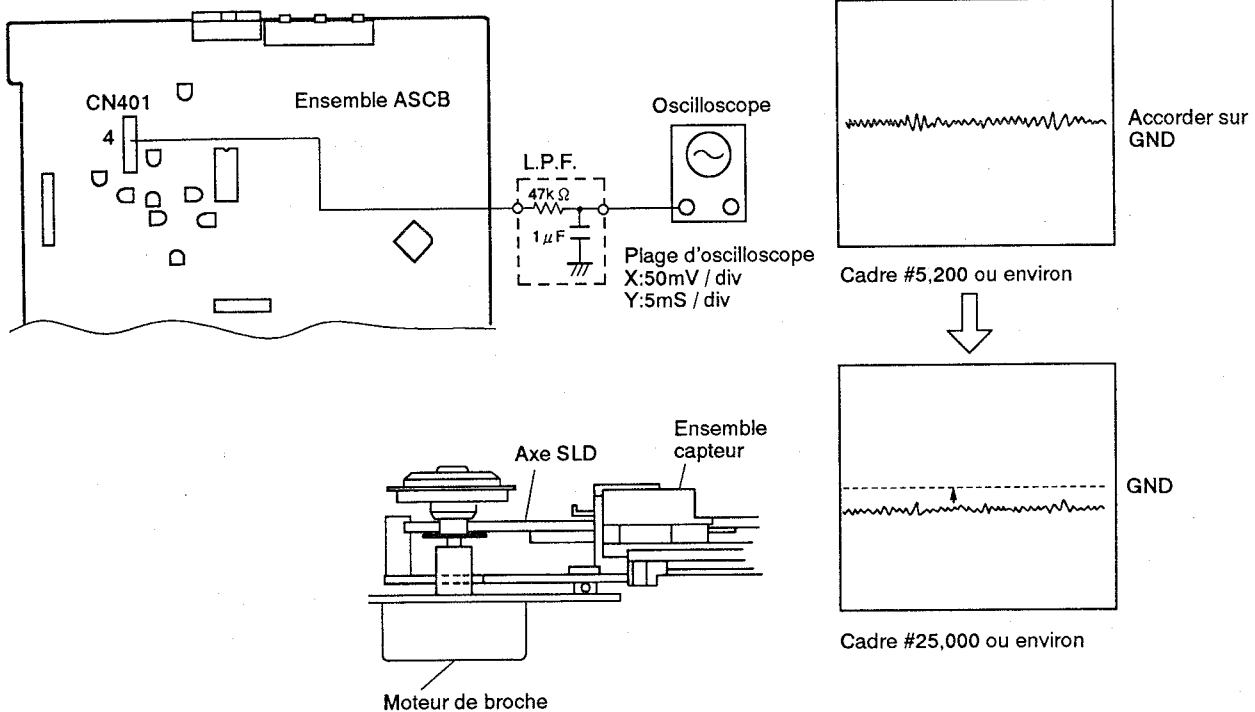
### 3. RÉGLAGE HORIZONTAL D'AXE COULISSANT

Réglages Mécaniques

- **Objet :** Rendre le disque et l'axe coulissant parallèles de sorte que le capteur puisse se déplacer horizontalement sur le disque.
- **En cas de mauvais réglage :** Avec un disque voilé, l'asservissement FCS ne fonctionne pas au centre et à la périphérie du disque.

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Instruments de mesure et calibres:</li> <li>● Point de mesure:</li> <li>● Disque d'essai et mode du lecteur:</li> <li>● Positions à ajuster:</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope ● Filtre passe-bas (<math>47k \Omega + 1 \mu F</math>)</li> <li>● CN401 - 4 (FCS RTN) et GND</li> <li>● Disque d'essai LD de 8 pouces (GGV1007)</li> <li>● Mode d'essai (image fixe sur #5,200, servo TRK ouvert, Servo d'inclinaison OFF)</li> <li>● Touche SKIP du lecteur (en mode d'essai)</li> </ul> |
|--|---|

#### Schéma de connexion



#### Procédure de réglage

1. Utiliser la touche SCAN pour déplacer le coulisseau au cadre #5,200 ou environ (support d'inclinaison) sur le disque d'essai. Ouvrir le servo TRK.
2. Raccorder l'oscilloscope sur CN401 - 4 via L.P.F. et faire correspondre le centre de la forme d'onde avec la masse de l'oscilloscope.
3. Rechercher le cadre #25,000 et se servir de la touche SKIP pour ajuster le centre de la forme d'onde sur  $0V \pm 20 mV$ .

Remarque: En ce qui concerne le mode d'essai, voir la section "7.3 MODE D'ESSAI".

Remarque: Ce réglage est critique car il affectera les réglages ultérieurs.

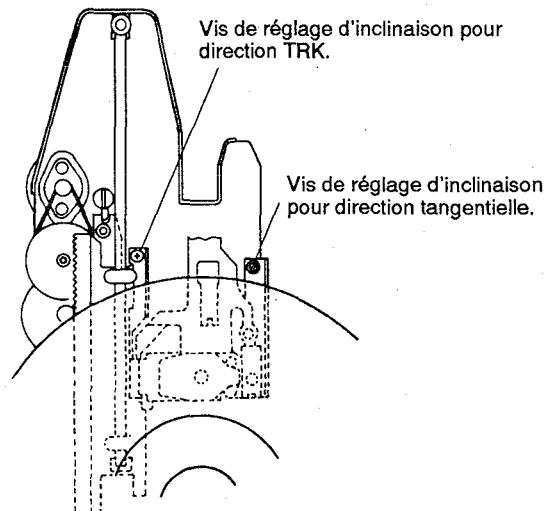
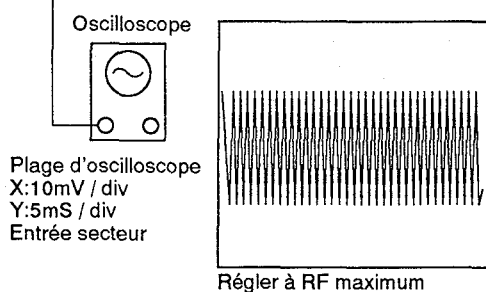
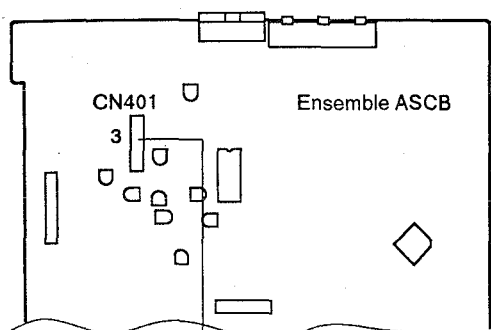
#### 4. RÉGLAGE D'INCLINAISON DE CAPTEUR

Réglages Mécaniques

- **Objet :** Régler l'inclinaison du capteur de sorte que le faisceau laser soit dirigé verticalement par rapport au disque.
- **En cas de mauvais réglage :** Production de diaphonie.

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Instruments de mesure et calibres:</li> <li>● Point de mesure:</li> <li>● Disque d'essai et mode du lecteur:</li> <li>● Positions à ajuster:</li> </ul> | <ul style="list-style-type: none"> <li>● moniteur TV ● Oscilloscope</li> <li>● CN401-3 (RF)</li> <li>● Disque d'essai LD de 8 pouces (GGV1007)</li> <li>● Mode d'essai (Image fixe au #2,251, écran noir)</li> <li>● Alignement d'ensemble capteur / Vis de réglage d'inclinaison tangentielle</li> </ul> |
|--|---|

#### Schéma de connexion



#### Procédure de réglage

1. Raccorder l'oscilloscope sur CN401-3.
2. Rechercher le cadre #2,251 et observer la forme d'onde RF.
3. Agir sur la vis de réglage TRK du capteur/inclinaison en direction tangentielle pour maximaliser l'amplitude de la forme d'onde.
4. Observer l'écran du téléviseur et confirmer qu'il n'y a pas de diaphonie.

*Remarque : Si une diaphonie est constatée sur l'écran même quand le niveau RF est au maximum, effectuer les étapes suivantes.*

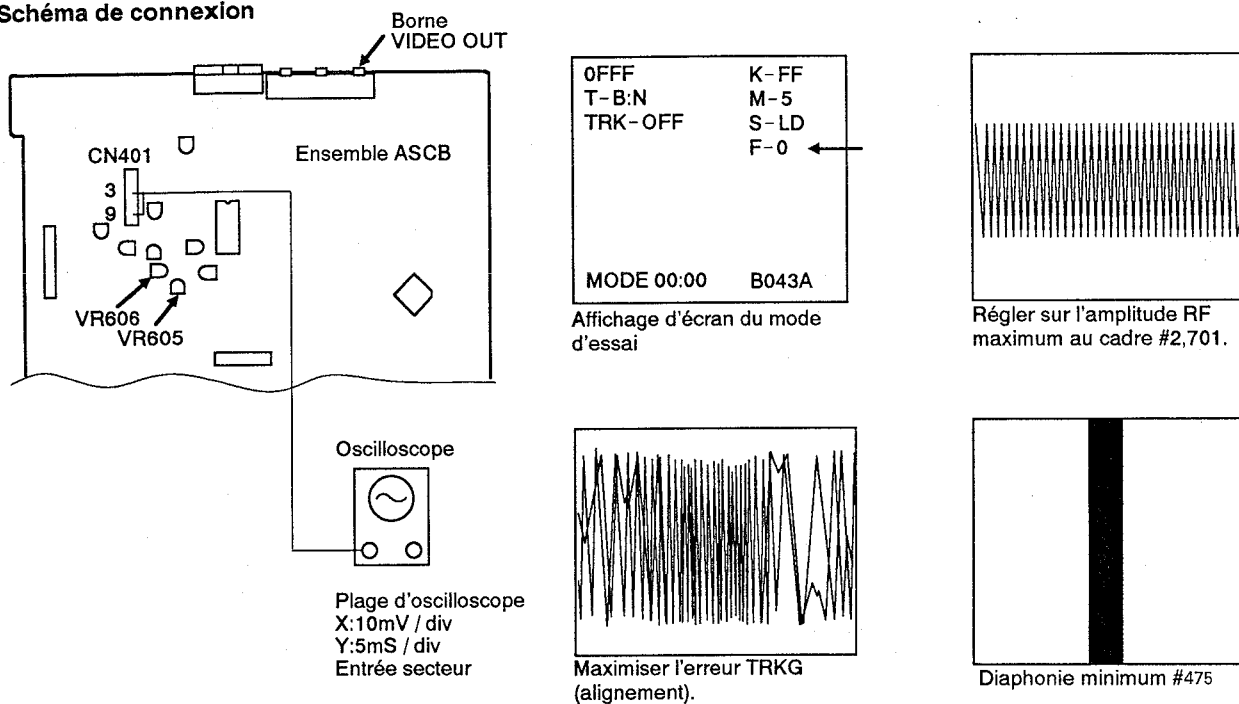
5. RÉGLAGE ERREUR D'ALIGNEMENT/DIAPHONIE OPTIMALE

Réglages Mécaniques

- **Objet :** Ajuster la mise au point à l'état optimal à la lecture normale et lors du saut de plage (recherche).
- **En cas de mauvais réglage :** Production de diaphonie.

- |                                      |   |
|--------------------------------------|---|
| ● Instruments de mesure et calibres: | ● Moniteur TV ● Oscilloscope  |
| ● Point de mesure:                   | ● CN401-3 (RF) ● CN401-9 (TRK ERR) ● Borne VIDEO OUT du lecteur         |
| ● Disque d'essai et mode du lecteur: | ● Disque d'essai LD de 8 pouces (GGV1007)                               |
|                                      | ● Mode d'essai (ouverture/fermeture servo TRK, Servo d'inclinaison OFF) |
| ● Positions à ajuster:               | ● VR605 (TE MAX) ● VR606 (CT BEST)                                      |

Schéma de connexion



Procédure de réglage

Remarque : Effectuer ce réglage si une diaphonie considérable est constatée sur l'écran à la section 4 "Réglage d'inclinaison de capteur".

1. Raccorder l'oscilloscope sur CN401-9.
2. Ouvrir le servo TRK.
3. Confirmer que l'affichage d'écran du mode d'essai est F-0.  
Dans la négative, régler la touche MULTI-SPEED REV de la télécommande sur F-0.
4. Ajuster VR605 de sorte que l'amplitude de la forme d'onde d'erreur TRKG devienne maximale.
5. Refermer le servo TRK.

6. Raccorder l'oscilloscope sur CN401-3.
7. Appuyer sur la touche MULTI-SPEED FWD de la télécommande pour afficher "F-1" sur l'écran du téléviseur.
8. Rechercher le cadre #2,251 et ajuster VR606 de sorte que l'amplitude de la forme d'onde RF devienne maximale.
9. Confirmer que la diaphonie sur l'écran du téléviseur devient minimale au cadre #475.

Remarque : Une fois le réglage terminé, veiller à effectuer "6. Réglage de niveau FOCUS SUM".

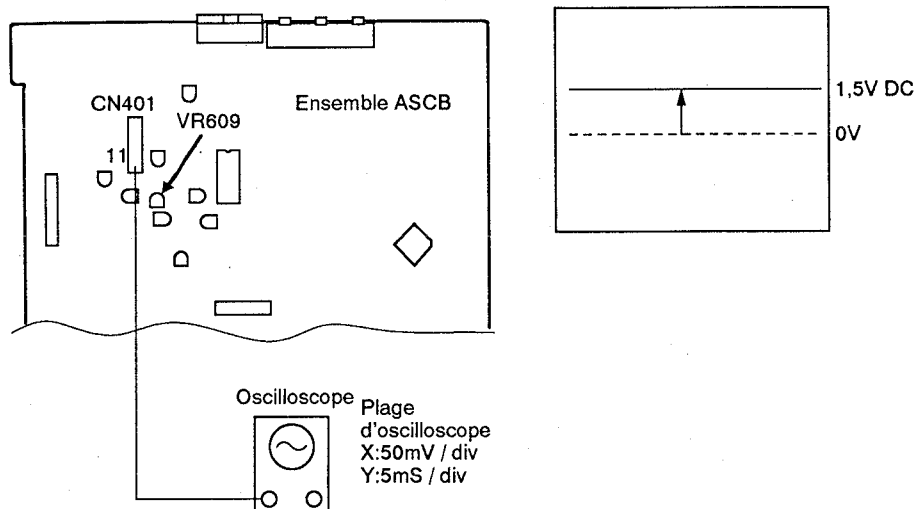
## 6. RÉGLAGE DE NIVEAU FOCS SUM

Réglages Mécaniques

- Objet : Régler le niveau de la somme (FCS SUM) de B1– B4 à la valeur optimale pour actualiser le servo FOCS (mise au point).
- En cas de mauvais réglage : Production de diaphonie.

- |  |  |
|--|--|
| <ul style="list-style-type: none"> <li>● Instruments de mesure et calibres:</li> <li>● Point de mesure:</li> <li>● Disque d'essai et mode du lecteur:</li> <li>● Positions à ajuster:</li> </ul> | <ul style="list-style-type: none"> <li>● Moniteur TV ● Oscilloscope</li> <li>● CN401- 11(FCS SUM)</li> <li>● Disque d'essai LD de 8 pouces (GGV1007)</li> <li>● Mode de lecture normale</li> <li>● VR609(FCS SUM LEVEL)</li> </ul> |
|--|--|

## Schéma de connexion



## Procédure de réglage

Remarque : Effectuer ce réglage après avoir exécuté "5. Réglage Erreur d'alignement / Diaphonie optimale".

1. Raccorder l'oscilloscope sur CN401- 11.
2. Ajuster VR609 de sorte que la tension devienne 1,5 V CC.

## 7. RÉGLAGE INCLINAISON DE CAPTEUR/BALANCE D'INCLINAISON

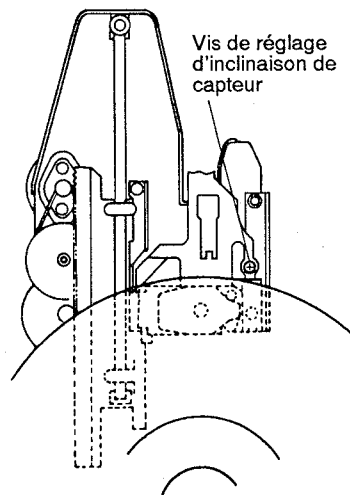
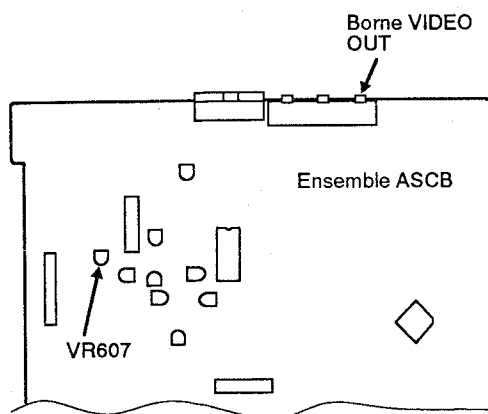
Réglages Mécaniques

- **Objet :** Régler l'inclinaison du capteur afin de diriger verticalement la diode LED du capteur d'inclinaison par rapport au disque. Egalement, compenser la différence de sensibilité entre les deux capteurs.
- **En cas de mauvais réglage :** Production de diaphonie

- **Instruments de mesure et calibres:**
- **Point de mesure:**
- **Disque d'essai et mode du lecteur:**
- **Positions à ajuster:**

- **Moniteur TV** ● **Petit tournevis cruciforme**
- **Borne VIDEO OUT du lecteur**
- **Disque d'essai LD de 8 pouces (GGV1007)**
- **Mode d'essai (image fixe sur #16,200, servo TRK fermé servo d'inclinaison OFF)**
- **Vis de réglage d'inclinaison de capteur**
- **VR607 (TILT BAL).**

## Schéma de connexion



0FFF	K-FF
T-1:N	M-5
TRK-OFF	S-LD
	F-0
Indication d'état d'inclinaison	
MODE 00:00	B043A
Affichage d'écran TV	

**Remarque:**  
L'affichage indique l'endroit d'affichage de l'erreur d'inclinaison. Les autres affichages peuvent différer légèrement de l'affichage réel.

## Procédure de réglage

1. Rechercher le cadre #16,200 sur le disque d'essai.
2. Régler VR607 au centre mécanique.
3. Ajuster la vis de réglage d'inclinaison de capteur de sorte que le code d'affichage d'état soit 6, 7 ou 8 sur le moniteur TV.  
*Remarque: Tourner la vis de réglage d'inclinaison de capteur dans le sens horaire plus d'un-quart de tour pour terminer le réglage.*
4. Rechercher le cadre #475.
5. Ajuster VR607 de sorte que l'affichage d'erreur d'inclinaison soit 7.

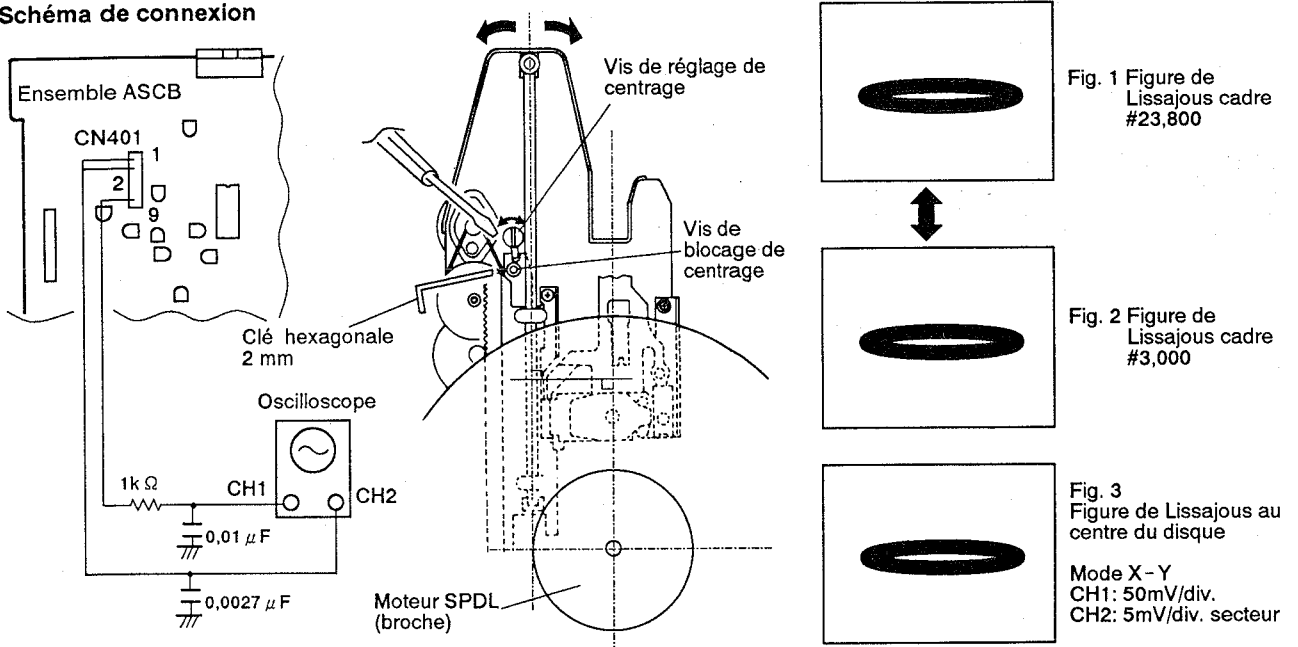
8. VÉRIFICATION ET RÉGLAGE DE CENTRAGE DE MOTEUR DE BROCHE

Réglages Mécaniques

- **Objet :** Régler la position de l'ensemble mécanique de sorte que le moteur de broche soit au centre du passage du faisceau laser quand le capteur se déplace vers l'intérieur ou l'extérieur du disque.
- **En cas de mauvais réglage :** Production d'un saut de plage et allongement de la durée de recherche.

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Instruments de mesure et calibres:</li> <li>● Point de mesure:</li> <li>● Disque d'essai et mode du lecteur:</li> <li>● Positions à ajuster:</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope ● Petit tournevis ● L.P.F. (0,01 <math>\mu</math>F + 1k <math>\Omega</math>), (0,0027 <math>\mu</math>F)</li> <li>● Clé hexagonale 2 mm</li> <li>● CH1 : CN401-9 (TRK ERR), CH2 : CN401-1, 2 (TRK A, B)</li> <li>● Disque d'essai LD de 8 pouces (GGV1007)</li> <li>● Mode d'essai (image fixe #23,800, image fixe #3,000, servo TRK ouvert, servo TILT ON)</li> <li>● Levier de réglage de centrage du moteur de broche</li> </ul> |
|--|---|

Schéma de connexion



Procédure de réglage

Remarque: Ajuster la position de l'axe coulissant par rapport à la ligne centrale du moteur de broche (SPDL).

1. Régler l'oscilloscope au mode X-Y et raccorder CH1 (entrée X) et CH2 (entrée Y) sur CN401-9 et CN401-1, 2 respectivement.
2. Rechercher le cadre #23,800 sur le disque d'essai et observer la figure de Lissajous.
3. Rechercher le cadre #3,000 et vérifier si la bosse de la figure de Lissajous est la même que celle du cadre #23,800.

Remarque: Si la bosse de la forme d'onde de la Figure de Lissajous à l'étape 3 diffère au centre et à la périphérie, effectuer les étapes 4 à 6.

4. Rechercher le cadre #23,800 et #3,000 alternativement. Desserrer la vis de blocage de centrage et ajuster la vis de réglage de centrage du moteur de broche de sorte que les bosses des figures de Lissajous soient identiques.
5. Utiliser un disque compact et reproduire sa périphérie intérieure. Vérifier si la figure de Lissajous est la même que celle de la Fig.3.
6. Si la figure de Lissajous à la périphérie intérieure du disque compact diffère de celle de la Fig.3, répéter les étapes 4 et 5.
7. Bloquer la vis de blocage de centrage.

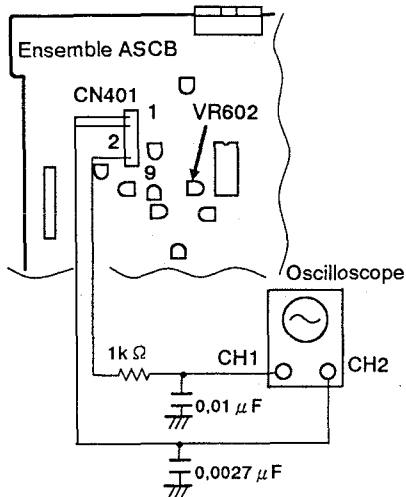
## 9. RÉGLAGE FIN DE RÉFRACTION / BALANCE TRK

Réglages Mécaniques

- **Objet :** Ajuster avec précision la réfraction pour diriger les deux faisceaux laser vers le disque à la position optimale au-dessus de la piste.
- **En cas de mauvais réglage :** Saut de plage.

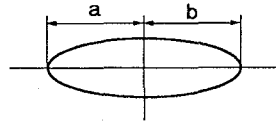
- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Instruments de mesure et calibres:</li> <li>● Point de mesure:</li> <li>● Disque d'essai et mode du lecteur:</li> <li>● Positions à ajuster:</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope ● Petit tournevis ● L.P.F. (0,01 <math>\mu</math>F + 1k <math>\Omega</math>), (0,0027 <math>\mu</math>F)</li> <li>● CH1 (X) : CN401-9 (TRK ERR), CH2 (Y) : CN401-1, 2 (TRK A, B)</li> <li>● Disque d'essai LD de 8 pouces (GGV1007)</li> <li>● Mode d'essai (Mode lecture, boucle servo TRK ouvert, servo TILT ON)</li> <li>● Fente de réfraction sur ensemble du capteur</li> <li>● VR602 (TRK BAL)</li> </ul> |
|--|---|

## Schéma de connexion



- Plage d'oscilloscope:  
CH1 (X): 50mV/div.  
CH2 (Y): 5mV/div. Mode X-Y

Placer la sonde sur X 1  
uniquement pour Y.



Cadre #3,000  
Figure de Lissajous  
Direction Y minimum, a=b

## Procédure de réglage

1. Reproduire le disque d'essai au cadre #3,000 (périphérie intérieure) ou environ.
2. Régler l'oscilloscope en mode X-Y et raccorder CN401-9 (TRK ERR) et CN401-1, 2 (TRK A, B) à l'entrée X et à l'entrée Y respectivement. Observer alors la figure de Lissajous.
3. Insérer le bout d'un petit tournevis dans la fente de réglage de réfraction. Ajuster avec précision la réfraction pour minimiser la direction Y de la figure de Lissajous. (Voir le schéma de réglage de la page 95.)
4. Vérifier si "a" égale "b" sur la figure de Lissajous. Si "a" n'est pas égal à "b", ajuster VR602 (TRK BAL).
5. Fermer la boucle servo TRK et vérifier si l'image est normale sur l'écran TV.

10. RÉGLAGE DE GAIN DE BOUCLE FCS

Réglages Mécaniques

- Objet : Régler le gain de boucle FCS à la position optimale.
- En cas de mauvais réglage : La lecture laisse à désirer.

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Instruments de mesure et calibres:</li> <li>● Point de mesure:</li> <li>● Disque d'essai et mode du lecteur:</li> <li>● Positions à ajuster:</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope ● Oscillateur AF (1,7kHz / 10Vc-c) ● Résistance (47k <math>\Omega</math>)</li> <li>● CH1 (X) : CN401-7 (FCS IN), CH2 (Y) : CN401-6 (FCS ERR)</li> <li>● Disque d'essai LD de 8 pouces (GGV1007)</li> <li>● Mode d'essai (Image fixe, boucle servo TRK fermée, servo TILT ON)</li> <li>● VR604 (FCS GAIN)</li> </ul> |
|--|---|

Schéma de connexion

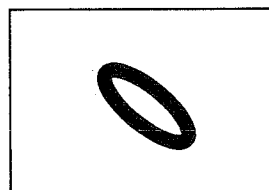
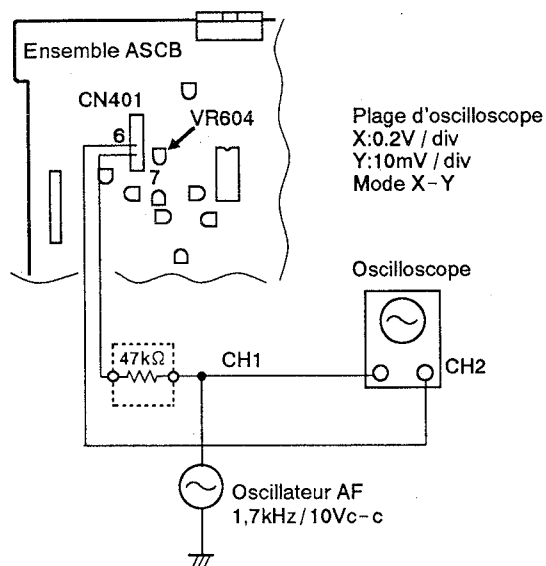


Fig. 1  
Réglage inadéquat

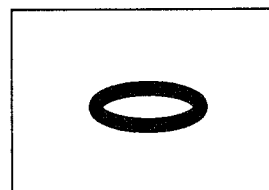


Fig. 2  
Après réglage

Procédure de réglage

1. Rechercher le cadre #15,000 sur le disque d'essai.
2. Raccorder l'oscilloscope sur CN401-6 et CN401-7 comme illustré ci-dessus.
3. Régler l'oscilloscope au mode X-Y et observer la figure de Lissajous.
4. Ajuster VR604 de sorte que la figure de Lissajous soit symétrique par rapport aux axes X et Y. (Voir Fig. 1 et Fig. 2.)



## 11. RÉGLAGE DE GAIN DE BOUCLE TRKG

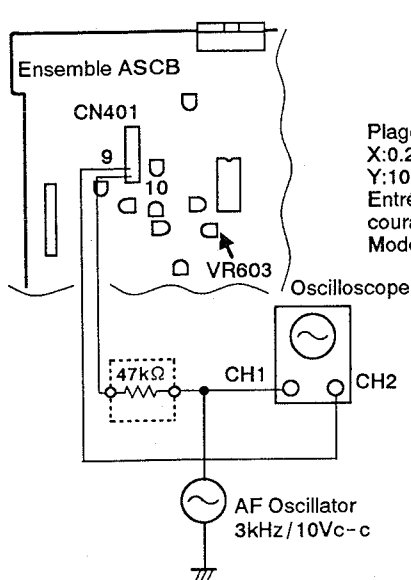
Réglages Mécaniques

- Objet : Réglage optimum du gain de boucle de servo TRK
- En cas de mauvais réglage : La lecture laisse à désirer.

- Instruments de mesure et calibres:
- Point de mesure:
- Disque d'essai et mode du lecteur:
- Positions à ajuster:

- Oscilloscope ● Oscillateur AF (3,0kHz / 10Vc-c) ● Résistance (47k  $\Omega$ )
- CH1 (X) : CN401 - 10 (TRK IN), CH2 (Y) : CN401 - 9 (TRK ERR)
- Disque d'essai LD de 8 pouces (GGV1007)
- Mode d'essai (Image fixe au cadre #15,000 (Ecran noir), servo TRK fermé, servo TILT ON)
- VR603 (TRK GAIN)

### Schéma de connexion



Plage d'oscilloscope  
X:0.2V / div  
Y:10mV / div  
Entrée  
courant continu  
Mode X-Y

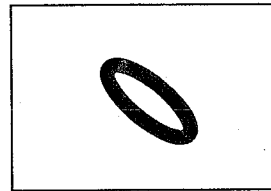


Fig. 1  
Réglage inadéquat

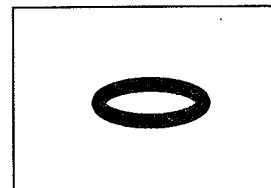


Fig. 2  
Après réglage

### Procédure de réglage

1. Rechercher le cadre #15,000 sur le disque d'essai.
2. Raccorder l'oscilloscope sur CN401 - 10 (TRK IN) et CN401 - 9 (TRK ERR) comme illustré sur le schéma ci-dessus.
3. Régler l'oscilloscope en mode X - Y et observer la figure de Lissajous.
4. Ajuster VR603 pour que la figure de Lissajous soit symétrique par rapport aux axes X et Y. (Voir Fig. 1 et 2.)

Remarque: Si la forme d'onde n'est pas observable, changer la résistance de 47 kohms en 33 kohms ou augmenter la sortie de l'oscilloscope.

12. RÉGLAGE DE GAIN RF

Réglages Mécaniques

- Objet : Obtenir la valeur optimale de l'amplitude du signal RF.
- En cas de mauvais réglage : Chute préminente. Les opérations de recherche et d'exploration sont instables.

- Instruments de mesure et calibres:
- Point de mesure:
- Disque d'essai et mode du lecteur:
- Positions à ajuster:

- Oscilloscope
- CH1 : CN401 - 3 (RF)
- Disque d'essai LD de 8 pouces (GGV1007)
- Mode d'essai (Image fixe, boucle servo TRK fermée, servo TILT ON)
- VR601 (RF LEVEL)

Schéma de connexion

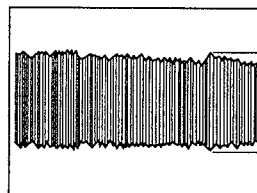
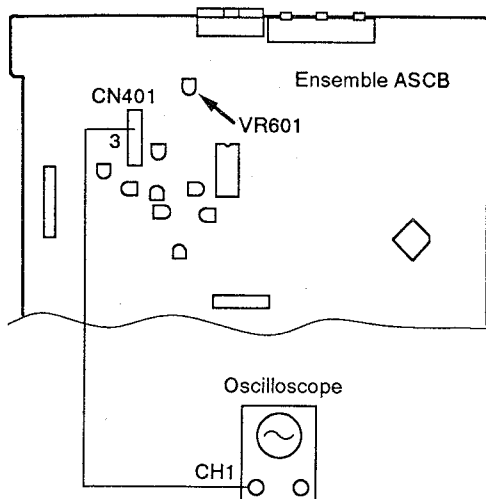


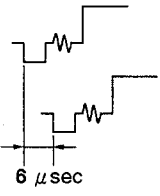
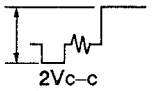
Fig. 1 Signal RF

300mV ± 50mV  
 Plage d'oscilloscope  
 5mV/div  
 2mS/div  
 Mode secteur

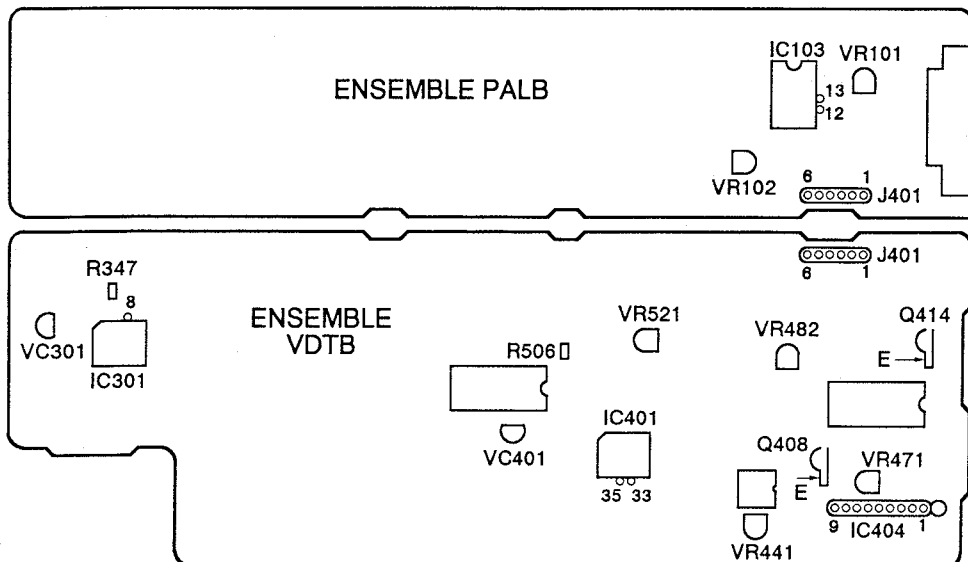
Procédure de réglage

1. Rechercher le cadre #15,000 sur le disque d'essai.
2. Raccorder l'oscilloscope sur CN401 - 3 (RF) et observer le signal RF.
3. Ajuster VR601 de sorte que l'amplitude du signal RF soit 300 mV ± 50 mV. (Voir Fig.1.)

7.4.4 RÉGLAGES ELECTRIQUES

	Réglage	Point de Réglage	Spécifications de Réglage	Norme d'Inspection	Remarques
Ensemble VDTB					
1	Réglage de rythmeur de synchro-générateur	VC401	Ajuster VC401 sur 17,734475MHz au côté OPEN de R506.	17,734475MHz ± 100Hz	
2	Réglage de rythmeur REF	VC301	Ajuster sur 3,5546875MHz à la broche 8 (R347) de IC301. Ou ajuster de sorte que 1H de vidéo PB dure 10 secondes de plus que la valeur du signal vidéo de référence.	3,5546875MHz ± 25Hz 15,6250kHz ± 0,1Hz	
3	Réglage de fréquence centrale VCO	VR471	 Ajuster VR471 de sorte que le retard horaire entre le signal vidéo d'entrée CCD (émetteur Q408) et le signal vidéo de sortie CCD (émetteur Q414) soit 70 µsec (1H+6 µsec). Pour ce réglage, raccorder la broche 9 de IC404 sur GND.	70 µsec ± 1,4 µsec	
4	Réglage de niveau vidéo	VR482	 Ajuster le niveau vidéo blanc 100% sur 2Vc-c au VIDEO OUT (J401, broche 6).	2Vc-c ± 5%	
5	Réglage de niveau vidéo de retard 1H	VR441	Ajuster VR441 de sorte que le niveau du signal vidéo de retard 1H à la broche 33 de IC401 soit le même que celui du signal vidéo de ligne à la broche 35.	Signal vidéo de ligne ± 3%	
6	Réglage de niveau VPS ERR	VR521	Tout en observant l'écran magenta sur le vectroscope, minimiser l'instabilité au VIDEO OUT (J401, broche 6).		
Ensemble PALB					
7	Réglage de niveau vidéo MOD	VR102	Ajuster VR102 de sorte que le niveau de luminance du signal vidéo MOD à la broche 13 de IC103 soit le même que celui du signal vidéo à la broche 12.	± 3%	
8	Réglage de niveau SC de retard 1H	VR101	Tout en observant les barres couleur en mode d'image fixe sur un vectroscope, minimiser la variation de gain à VIDEO OUT (J401, broche 6).		

• POINT DU RÉGLAGE

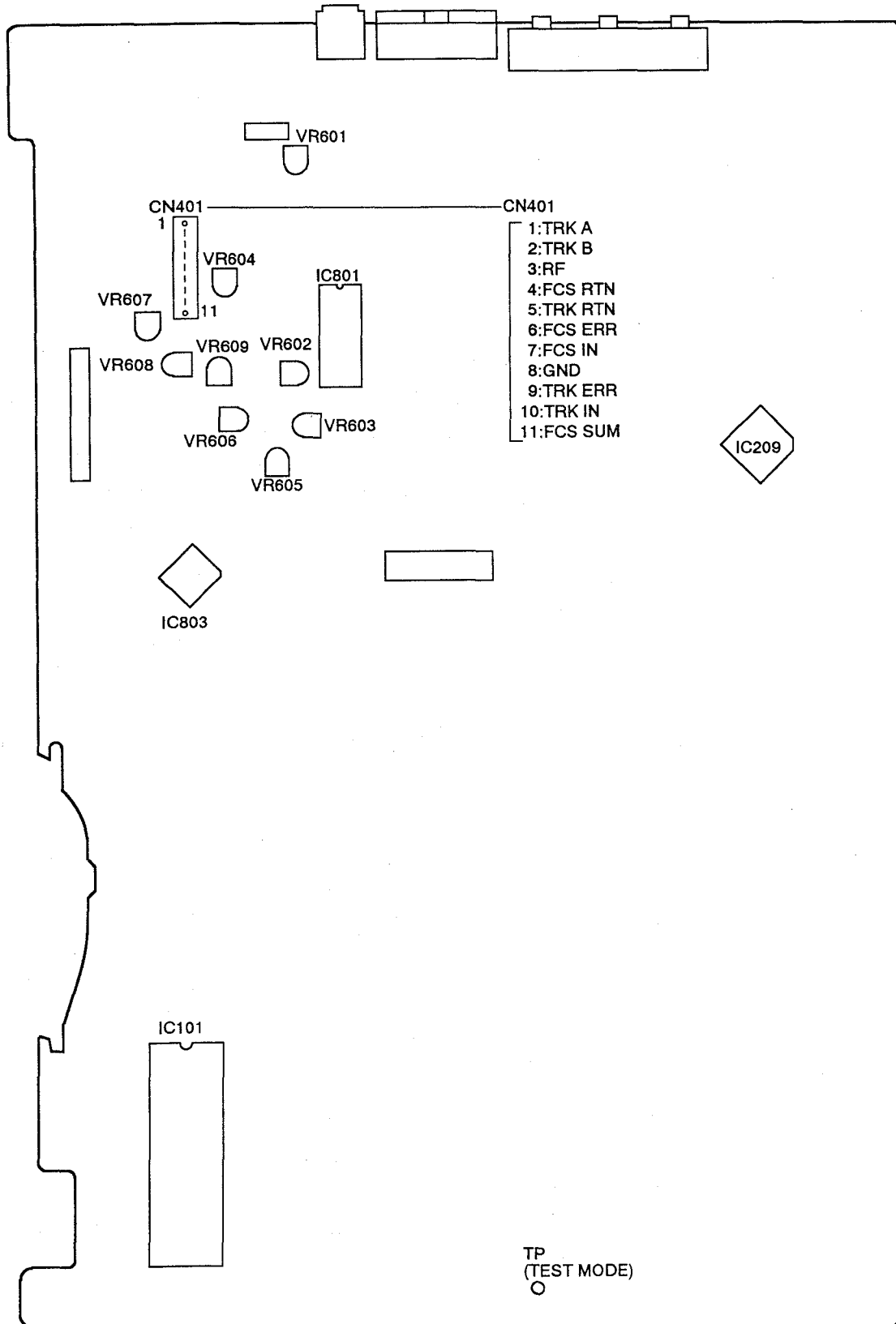


## 7. AJUSTES

### 7.1 SUMARIO DE LOS AJUSTES DEL CONJUNTO DEL ASCB

	Ajuste	Punto de Ajuste	Equipo de Medición y Puntos de Conexión	Condición e el reproductor	Especificación de ajuste
1	Ajuste del servo de la ganancia de inclinación	VR608	No hay	Desconecte la alimentación	<ul style="list-style-type: none"> <li>• Posición de GAIN VR de inclinación Rojo: Gire hacia la derecha Nada: Centro Azul: Gire hacia la izquierda</li> </ul>
2	Ajuste aproximado de la retícula y ajuste del equilibrio de error de seguimiento	Retícula/VR602	CN401-9 (TRK ERR)	<ul style="list-style-type: none"> <li>• Modo de prueba n. °15,000 Abierto del bucle de servos de seguimiento</li> </ul>	<ul style="list-style-type: none"> <li>• Punto nulo → Error de TRK a MAX</li> <li>• Ajuste VR602 hasta que los niveles positivo y negativo de la amplitud de la forma de onda del error TRK sean iguales.</li> </ul>
3	Ajuste del nivel del eje de la corredera	Tecla SKIP del reproductor	CN401-4 (FCS RTN)	<ul style="list-style-type: none"> <li>• Modo de prueba OFF del bucle de servos de inclinación Abierto del bucle de servos de seguimiento n. °5,200</li> </ul>	<ul style="list-style-type: none"> <li>• Use la tecla SKIP para ajustar a <math>0V \pm 20 \text{ mV}</math>.</li> </ul>
4	Ajuste de la inclinación del captor	Tornillo para ajuste del conjunto del captor TAN/ inclinación TRK	CN401-3(RF)	<ul style="list-style-type: none"> <li>• Modo de prueba n. °2,251 fijo Cerrado/abierto del bucle de servos de seguimiento Abierto del bucle de servos de inclinación</li> </ul>	<ul style="list-style-type: none"> <li>• La amplitud de la forma de onda de RF a MAX. (Tornillo para el ajuste de TAN/ TRK del captor)</li> <li>• Diafonía mínima</li> </ul>
5	Ajuste del error de seguimiento/ajuste de la diafonía	VR605 (TE BEST) VR606 (CT BEST)	CN401-9(TRK ERR) CN401-3(RF)	<ul style="list-style-type: none"> <li>• Modo de prueba Cerrado/abierto del bucle de servos de seguimiento OFF del bucle de servos de inclinación</li> </ul>	<ul style="list-style-type: none"> <li>• RF a MAX (VR606) Error de TRK a MAX (VR605)</li> </ul>
6	Ajuste del nivel de la suma del foco	VR609	CN401-11 (FCS SUM)	<ul style="list-style-type: none"> <li>• Modo de reproducción</li> </ul>	<ul style="list-style-type: none"> <li>• Ajuste VR609 hasta que la tensión sea de 1,5 VCC.</li> </ul>
7	Ajuste del sensor de inclinación/ajuste del equilibrio de la inclinación	Tornillo para el ajuste del sensor de inclinación VR607(TILT BAL)	Monitor de TV Pantalla de modo de prueba	<ul style="list-style-type: none"> <li>• Modo de prueba Fijo de n. °16,200 / n. °475 Cerrado del bucle de servos de seguimiento OFF del bucle de servos de inclinación</li> </ul>	<ul style="list-style-type: none"> <li>• Coloque VR607 en el centro.</li> <li>• Ajuste el tornillo para el ajuste hasta que el código de la visualización del error de inclinación sea 6,7 ó 8.</li> <li>• Ajuste VR607 hasta que la visualización del error de inclinación sea 7.</li> </ul>
8	Comprobación y ajuste del centrado del motor del eje central	Tornillo para el ajuste del centrado del motor del eje central	CH1:CN401-9 (TRK ERR) CH2:CN401-1, 2 (TRK SUM) (Modo de X-Y)	<ul style="list-style-type: none"> <li>• Modo de prueba Fijo de n. °23,800 / n. °3,000 Abierto del bucle de servos de seguimiento ON del bucle de servos de inclinación</li> </ul>	<ul style="list-style-type: none"> <li>• Ajuste el tornillo para el ajuste del centrado hasta que las figuras de Lissajous n. °3,000 y n. °23,800 sean iguales.</li> </ul>
9	Ajuste fino de la retícula y ajuste del equilibrio de seguimiento	Retícula/VR602	CH1:CN401-9 (TRK ERR) CH2:CN401-1, 2 (TRK SUM) (Modo de X-Y)	<ul style="list-style-type: none"> <li>• Modo de prueba Abierto del bucle de servos de seguimiento ON del bucle de servos de inclinación</li> </ul>	<ul style="list-style-type: none"> <li>• Reduzca la anchura del sentido del eje Y de la figura de Lissajous.</li> <li>• Los niveles del sentido del eje de las figuras de Lissajous son iguales.</li> </ul>
10	Ajuste de la ganancia del bucle de servos del foco	VR604	CH1:CN401-7 (FCS IN) CH2:CN401-6 (FCS ERR) (Modo de X-Y)	<ul style="list-style-type: none"> <li>• Modo de prueba Fijo de n. °15,000 Cerrado del bucle de servos de seguimiento ON del bucle de servos de inclinación</li> </ul>	<ul style="list-style-type: none"> <li>• Ajuste VR604 hasta que la figura de Lissajous sea simétrica con respecto a los ejes X e Y.</li> </ul>
11	Ajuste de la ganancia del bucle de servos de seguimiento	VR603	CH1:CN401-10 (TRK IN) CH2:CN401-9 (TRK ERR) (Modo de X-Y)	<ul style="list-style-type: none"> <li>• Modo de prueba Fijo de n. °15,000 Cerrado del bucle de servos de seguimiento ON del bucle de servos de inclinación</li> </ul>	<ul style="list-style-type: none"> <li>• Ajuste VR603 hasta que la figura de Lissajous sea simétrica con respecto a los ejes X e Y.</li> </ul>
12	Ajuste de la ganancia de RF	VR601	CN401-3(RF)	<ul style="list-style-type: none"> <li>• Fijo de n. °15,000</li> </ul>	<ul style="list-style-type: none"> <li>• Ajuste VR601 hasta que el nivel de RF sea de <math>300 \text{ mV} \pm 50 \text{ mV}</math>.</li> </ul>

### 7.2 PUNTOS DE AJUSTE DEL CONJUNTO DEL ASCB

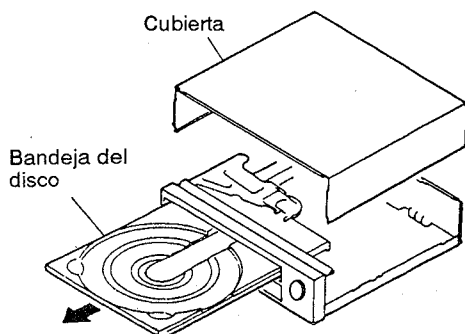


### 7.3 MODO DE PRUEBA

#### 7.3.1 MODO DE PRUEBA

El reproductor tiene la función del modo de prueba para permitir el hombre de servicios a comprobar el estado del reproductor sobre la pantalla de TV por las teclas respectivas.

Además, el servo de seguimiento se abre y se cierra fácilmente, el modo de prueba es muy útil para los ajustes mecánicos.



#### 7.3.3 CANCELACIÓN DEL MODO DE PRUEBA

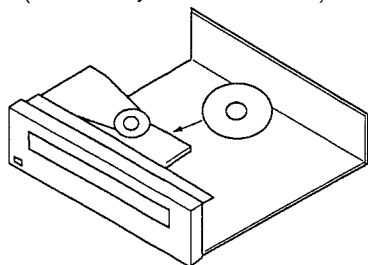
Desconecte la alimentación.

#### 7.3.4 FUNCIÓN DEL REPRODUCTOR EN EL MODO DE PRUEBA

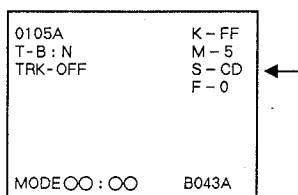
Maneje el reproductor por seleccionando la función del modo de prueba con las teclas sobre el reproductor o sobre el control remoto.

##### ● Reproducción de CD

- 1 Ponga el CD (disco compacto) sobre el plato giratorio.  
(El tornillo ya se ha levantado.)



- 2 Presione la tecla ◀◀ o ▶▶ para que la visualización "S-CD" se muestre en la pantalla de TV.

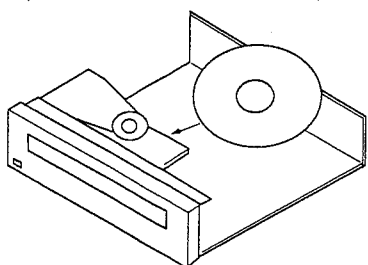


Visualización en la pantalla de TV

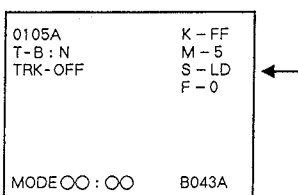
- 3 Sujete el disco presionando la tecla PLAY (▶) una vez. Después, presione la tecla PLAY (▶) dos veces. El disco se reproducirá normalmente.

##### ● Reproducción de LD

- 1 Ponga el disco LD sobre el plato giratorio.  
(El tornillo ya se ha levantado.)



- 2 Presione la tecla ◀◀ o ▶▶ para que la visualización "S-LD" se muestre en la pantalla de TV.



Visualización en la pantalla de TV

#### 7.3.2 INICIACION DEL MODO DE PRUEBA

[Procedimiento]

1. Remueva la cubierta y la bandeja del disco.
2. Conecte TP (MODO DE PRUEBA) situado en el conjunto de tabla ASCB a GND.
3. Conecte la alimentación.
4. Desconecte TP y GND.

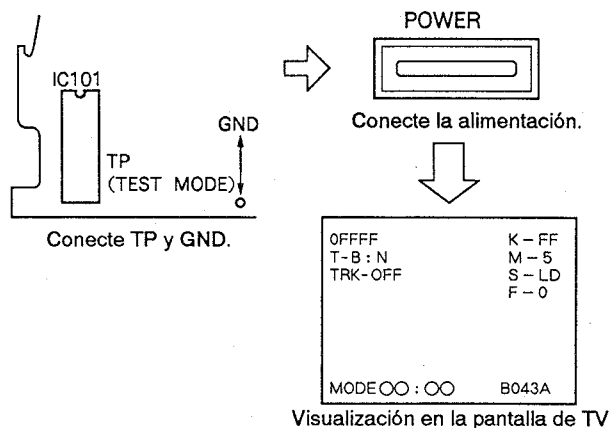
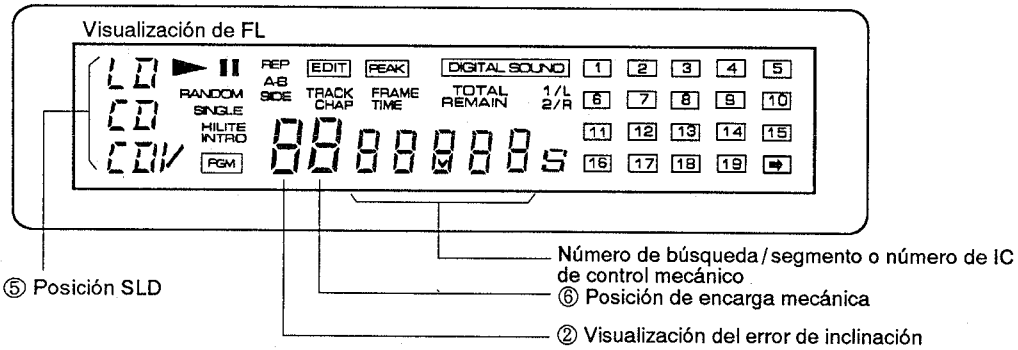
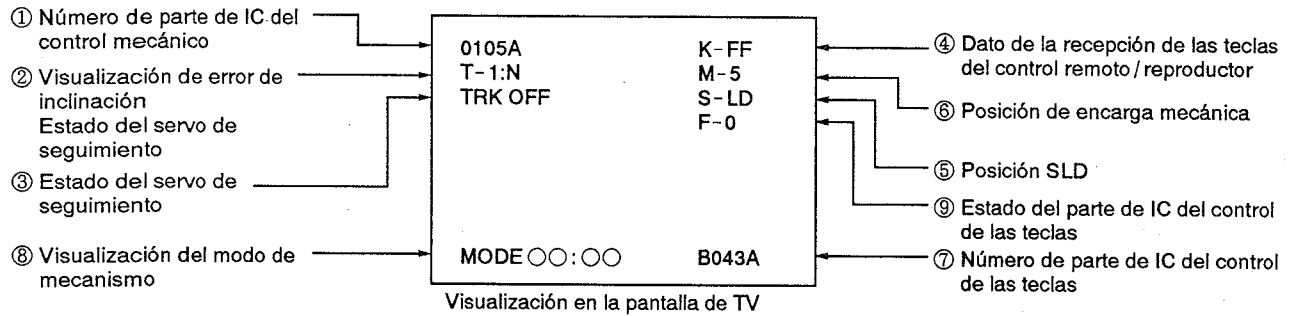


Tabla. Función en el modo de prueba

Función	Estado del Reproductor	Función de tecla	Notas
Bandeja abierta	Modo STOP	▲	
Bandeja cerrada	Bandeja abierta	▲	
Parada	Modo PLAY	■	
Reproducción	Colocación del disco y la bandeja cerrada	▶	<ul style="list-style-type: none"> <li>• Empieza la reproducción con el servo de seguimiento abierto.</li> <li>• Empieza la reproducción con la inclinación neutral.</li> <li>• El tipo del disco (LD/CD/CDV) se determina cuando la reproducción se empieza en la posición SLDR.</li> </ul>
Abierto/cerrado del servo de seguimiento	Modo PLAY	▶	<ul style="list-style-type: none"> <li>• Cada vez que la tecla PLAY (▶) se presiona, el servo de seguimiento será abierto o cerrado alternadamente.</li> </ul>
Fijo	Modo PLAY Cerrado del servo de seguimiento		<ul style="list-style-type: none"> <li>• Cada vez que la tecla STILL (  ) se presiona, el reproductor se cambia entre los modos PLAY y STILL alternadamente.</li> </ul>
SLDR REV SCAN	Modo PLAY	◀◀	<ul style="list-style-type: none"> <li>• A la izquierda</li> <li>• Con el servo de seguimiento abierto, el captor puede ser dañado si el SLD mueva más al interior que la área de conducción sobre el disco.</li> <li>• No haga el SLD mover más al interior que la área de conducción.</li> </ul>
SLDR FWD SCAN	Modo PLAY	▶▶	<ul style="list-style-type: none"> <li>• A la derecha</li> <li>• Con el servo de seguimiento abierto, el captor puede ser dañado si el SLD mueva más al exterior que la área de conducción sobre el disco.</li> <li>• No haga el SLD mover más al exterior que la área de conducción.</li> </ul>
Inclinación neutral	Interruptor POWER ON	EDIT	
ON del servo de inclinación	Modo PLAY	RANDOM PLAY	
Menos de la inclinación OFF del servo de inclinación	Modo PLAY	◀◀◀	<ul style="list-style-type: none"> <li>• Presione y retenga las teclas.</li> </ul>
Más de la inclinación OFF del servo de inclinación	Modo PLAY	▶▶▶	<ul style="list-style-type: none"> <li>• Presione y retenga las teclas.</li> </ul>
ON/OFF de la visualización en la pantalla	Interruptor POWER ON	Tecla PGM	
Búsqueda de segmento	Modo PLAY	Tecla +10 ↓ Teclas 0-9 ↓ ▶	<ul style="list-style-type: none"> <li>• En el modo de PLAY, presione la tecla +10. (El reproductor será preparado para la entrada del número de segmento.)</li> <li>• Use las teclas numéricas (0 - 9) para entrar el número de segmento. Después, presione la tecla PLAY del reproductor para la búsqueda.</li> <li>• Después de completar la búsqueda, el reproductor se volverá al modo anterior.</li> </ul>
Rotación del motor de carga hacia la derecha y hacia la izquierda	Bandeja abierta	▶▶▶ ◀◀◀	<ul style="list-style-type: none"> <li>• FWD:Descargar</li> <li>• REV:Encargar</li> </ul>
FOCS OFFSET (CT BEST) Comprobación de VR606	Modo PLAY (el servo de seguimiento OPEN)	(Control remoto) MULTI-SPEED FWD → F-1 REV → F-0 (Reproductor) HILITE INTRO SCAN	<ul style="list-style-type: none"> <li>• Para comprobar VR604</li> <li>F-0 : Modo normal <ul style="list-style-type: none"> <li>• Cuando cierre el servo de seguimiento, VR606 (CT BEST) es efectivo.</li> <li>• Cuando abre el servo de seguimiento, VR605 (TE MAX) es efectivo.</li> </ul> </li> <li>F-1 : Cuando abre el servo de seguimiento, VR606 (CT BEST) es también efectivo.</li> </ul>

### 7.3.5 VISUALIZACIONES EN LA PANTALLA DE TV Y DE LED EN EL MODO DE PRUEBA



① Se mostrará el número de parte de IC (conjunto de tabla ASCB) del control mecánico.  
PD0105A1 → 0105A

② Estado del servo de inclinación/Visualización del error de inclinación

T-0:00

Estado de servo de inclinación:

N...Inclinación neutral

ON...ON del servo de inclinación

OFF...OFF del servo de inclinación

Visualización del error de inclinación

0 Inclinación -

↑ Inclinación neutral

↓ Inclinación +



③ Estado del servo de seguimiento

Visualización en la pantalla de TV

TRK-○○○

- ON... Cerrado del servo de seguimiento
- OFF... Abierto del servo de seguimiento

④ Dato de la recepción de las teclas del control remoto /reproductor

Visualización en la pantalla de TV

K-○○

↳ Vea la tabla abajo.

⑤ Posición de SLD

Visualización en la pantalla de TV

S-○○○

- IN ... ON del interruptor interior del CD
- CD ... Área activo del CD
- CDV ... Área activo del CDV
- LD ... Área activo del LD

⑥ Posición de encarga mecánica

Visualización en la pantalla de TV

M-○

- 0 ... Abierto de la bandeja
- 1 ... Encarga
- 2 ... Preparado
- 3 ... Sujetado
- 5 ... Menos de inclinación
- 6 ... Inclinación neutral (un lado)
- 7 ... Más de inclinación
- 8 ... Limite de inclinación
- 9 ... El lado B sujetado (dos lados)

⑦ Estado compensador de VR de foco

Visualización en la pantalla de TV

F-○

- 0 ... Modo normal
  - Cuando cierre el servo de seguimiento, VR606 (CT BEST) es efectivo.
  - Cuando abre el servo de seguimiento, VR605 (TE MAX) es efectivo.
- 1 ... Cuando abre el servo de seguimiento, VR606 (CT BEST) es también efectivo.

Código	Función	Código	Función	Código	Función	Código	Función
00	0	20	F JOG0	40	(CHAP / TRK)	60	
01	1	21	F JOG1	41	(FRAM / TIM)	61	
02	2	22	F JOG2	42	(SEARCH)	62	
03	3	23	F JOG3	43	DISPLAY	63	
04	4	24	R JOG0	44	REPEAT B	64	
05	5	25	R JOG1	45	CLEAR	65	
06	6	26	R JOG2	46	SPEED -	66	
07	7	27	R JOG3	47	SPEED +	67	
08	8	28		48	REPEAT A	68	
09	9	29		49	(2 / R)	69	
0A	VOLUME +	2A		4A	(STEREO)	6A	
0B	VOLUME -	2B		4B	(1 / L)	6B	
0C	DGT / ANL	2C		4C	PROGRAM	6C	
0D		2D		4D		6D	PLAY / PAUSE
0E	CX ON/OFF	2E		4E		6E	STOP
0F	(TV / LDP)	2F		4F		6F	OPEN / CLOSE
10	(F-SCAN)	30		50	F-STEP	70	
11	(R-SCAN)	31		51		71	DIRECT CD
12		32		52	F-SKIP	72	PEAK
13	CHAP / FRME	33		53	R-SKIP	73	SINGLE
14		34		54	R-STEP	74	
15		35		55	R-MULT	75	
16	STOP / OPEN	36		56		76	
17	PLAY/SERCH	37	DGT LEVEL	57		77	
18	PAUSE	38		58	F-MULT	78	
19		39		59		79	
1A	(POW ON)	3A		5A	HILIT / INTR	7A	
1B	(POW OFF)	3B		5B		7B	
1C	POW ON/OFF	3C		5C		7C	
1D	EDIT	3D		5D		7D	
1E	AUDIO	3E		5E	RNDM (TEST)	7E	
1F	+10	3F		5F	(ESC)	7F	

## 7.4 AJUSTES

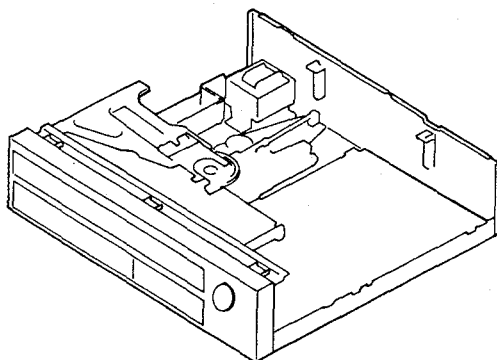
### 7.4.1 Instrumentos Requeridos

- Destornillador pequeño (con un mango de aprox. 7cm)
- Destornillador pequeño de Phillips (con un mango de aprox. 15cm)
- Filtro de paso bajo (47 kilohmios + 1  $\mu$ F/BP)
- Osciloscopio de doble traza (con retardo)
- Oscilador de AF
- Frecuencímetro
- Disco de prueba LD (GGV1007)
- Disco LDD de 8 pulgadas
- Disco CDV
- Presilla cortocircuitadora
- Monitor de TV
- Resistor (1 kilohmios, 47 kilohmios)
- Capacitor (0,01  $\mu$ F, 0,027  $\mu$ F)
- Control remoto
- Llave inglesa hexagonal de 2mm

### 7.4.2 Preparativos y Precauciones Para los Ajustes

#### 1. Preparativo Para el Reproductor

Antes de realizar el ajuste, quite la cubierta y la bandeja. Luego, coloque el reproductor horizontalmente sobre la superficie plana.



#### 2. Inserción del Disco

Inserte el disco desde atrás del reproductor. Colóquelo seguramente sobre el plato giratorio. Cuando se presiona la tecla PLAY, el sujetador se descenderá para sujetar el disco. Luego se comenzará la reproducción.

#### 3. Use Todas las Sondas de Osciloscopio de 10:1.

#### 4. Sólo el Conjunto Principal se Necesita Ajustarse.

Ajustes	Reemplazos				
	Captor	Actuador	Precaptor	Eje de motor	Sensor de inclinación
1. Ajuste de la Ganancia de Servo de Inclinación	⊙				⊙
2. Ajuste Aproximado de la Reticula y Ajuste del Equilibrio de Error de Seguimiento	⊙	⊙	⊙		
3. Ajuste del Nivel del Eje de la Corredera	⊙	⊙	⊙	○	⊙
4. Ajuste de la Inclinación del Captor	⊙	⊙	⊙	○	○
5. Ajuste del Error de Seguimiento / Ajuste de la Diafonía	⊙	⊙	⊙	○	○
6. Ajuste del Nivel de la Suma del Foco	⊙	⊙	⊙	○	○
7. Ajuste del Sensor de Inclinación / Ajuste del Equilibrio de la Inclinación	⊙	⊙	⊙	○	⊙
8. Comprobación y Ajuste del Centrado del Motor del Eje Central	⊙	⊙	⊙	⊙	
9. Ajuste fino de la Reticula y Ajuste del equilibrio de Seguimiento	⊙	⊙	⊙		
10. Ajuste de la Ganancia del Bucle de Servos del Foco	⊙	⊙	⊙		
11. Ajuste de la Ganancia del Bucle de Servos de Seguimiento	⊙	⊙	⊙		
12. Ajuste de la Ganancia de RF	⊙	⊙	⊙		

Nota: Ajustes marcados con ○ se realizan solamente cuando se aparece la diafonía.

### 7.4.3 AJUSTES MECANICOS

#### 1. AJUSTE DE LA GANANCIA DE SERVOS DE INCLINACIÓN

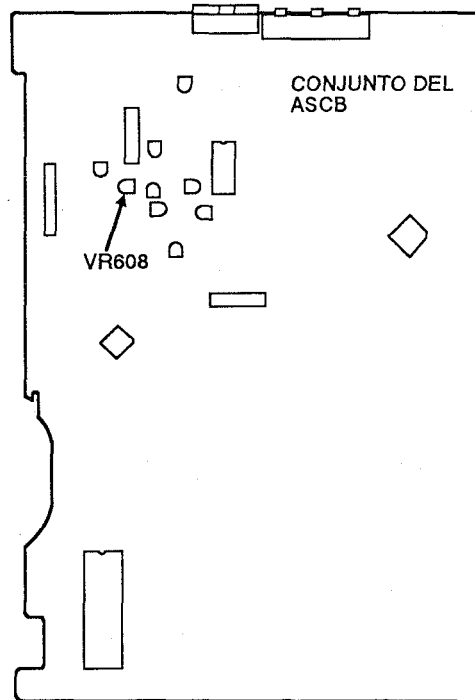
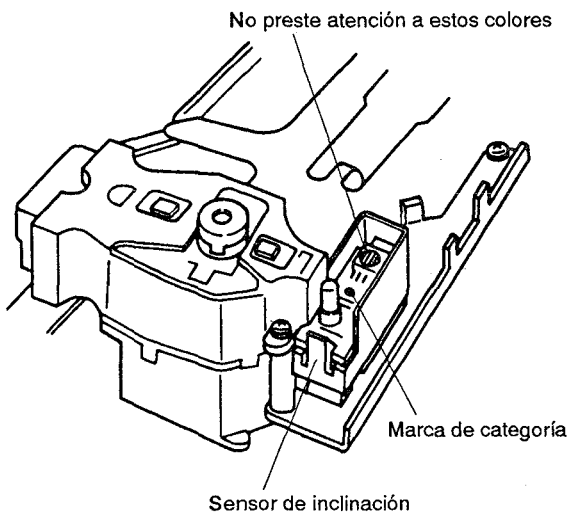
Ajustes Mecanicos

- Propósito: Para ajustar la ganancia de servos de inclinación de acuerdo con la categoría de sensibilidad(nivel) del sensor de inclinación.
- Cuando no se ajusta correctamente: Oscilación aumentada del servo de inclinación o diafonía.

- Instrumentos y dispositivos de medida:
- Punto de medida:
- Disco de prueba y el modo de reproductor:
- Posiciones para ajustarse:

- Destornillador pequeño
- VR608( TILT GAIN)

#### Diagrama de conexiones



#### Procedimiento de ajuste

1. Use un destornillador para ajustar el ángulo de VR608 sobre el conjunto del ASCB de acuerdo con el color de la indicación de categoría.

Categoría	Color	Angule de VR
A	Rojo	Hacia la derecha
B	Nada	Centro mecánico
C	Azul	Hacia la izquierda

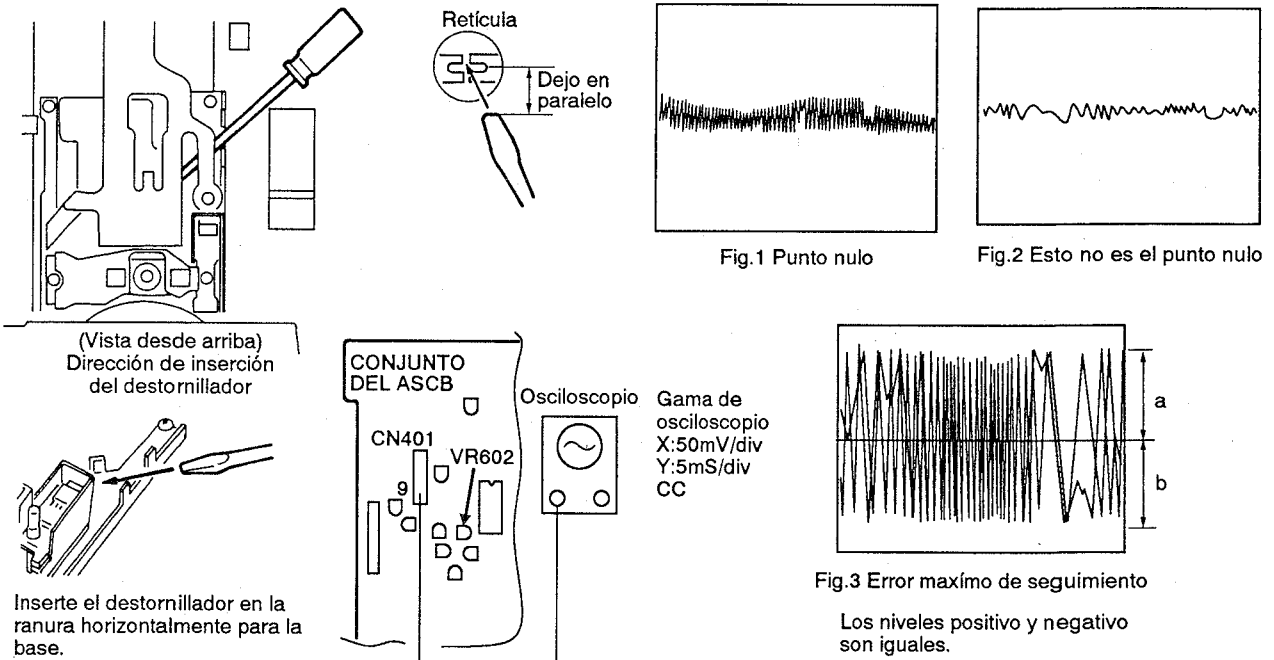
**2. AJUSTE APROXIMADO DE LA RETICULA Y AJUSTE DEL EQUILIBRIO DE ERROR DE SEGUIMIENTO**

Ajustes Mecánicos

- Propósito: Para ajustar la retícula para la reproducción de discos y reproducción trucada.
- Cuando no se ajusta correctamente: No se reproducción los discos. Salto de pistas se ocurre.

- |   |   |
|---|---|
| <ul style="list-style-type: none"> <li>• Instrumentos y dispositivos de medida:</li> <li>• Punto de medida:</li> <li>• Disco de prueba y el modo de reproductor:</li> <li>• Posiciones para ajustarse:</li> </ul> | <ul style="list-style-type: none"> <li>• Monitor de TV</li> <li>• Destornillador pequeño</li> <li>• Osciloscopio</li> <li>• CN401-9 (TRK ERR) y GND</li> <li>• Disco de prueba de 8 pulgadas (GGV1007)</li> <li>• Modo de prueba (Reproducción de disco, Abierto del servo TRK, OFF del servo de inclinación)</li> <li>• Retícula del conjunto de captor</li> <li>• VR602 (TRK BAL).</li> </ul> |
|---|---|

**Diagrama de conexiones**



**Procedimiento de ajuste**

**Ajuste aproximado de la retícula**

1. Inserte el disco de prueba y presione la tecla PLAY.
2. Mueva el captor hasta cerca del fotograma n.º 15,000.
3. Abra el servo TRK.
4. Conecte CN401-9 al osciloscopio para observar la forma de onda.
5. Deslice la punta del destornillador por la guía y insértelo en el orificio de ajuste de la retícula horizontalmente. Ajuste el ángulo de retícula para que la forma de onda sea mínima y se obtenga la envolvente más uniforme (Este punto se dice el punto nulo). (Vea las figuras 1 y 2.)
6. Gire el destornillador hacia la izquierda hasta que la amplitud de la forma de onda del error TRK alcance su máximo por primera vez desde el punto nulo. (Vea la figura 3.)

**Ajuste del equilibrio de seguimiento (TRK)**

1. Ajuste VR602 para que los niveles positivo y negativo de la amplitud de la forma de onda sean iguales. (Vea la figura 3.)
2. Cierre el servo TRK y compruebe si la imagen en la pantalla de TV aparece normalmente.

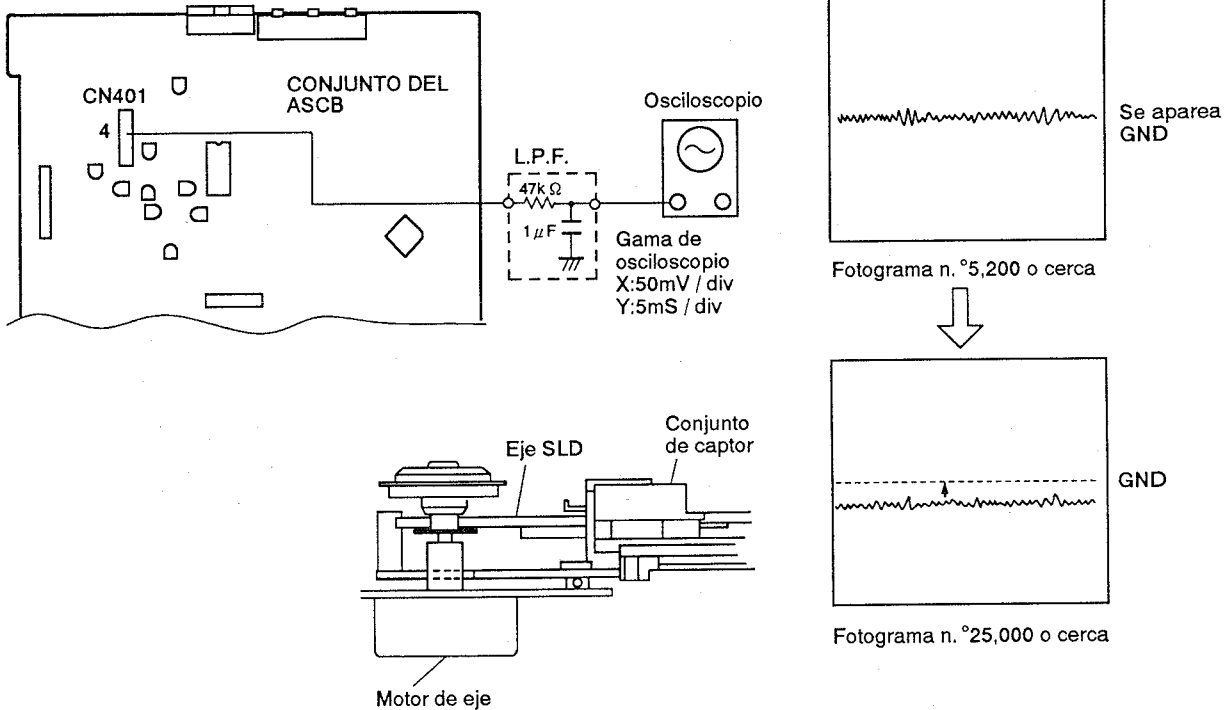
**3. AJUSTE DEL NIVEL DEL EJE DE LA CORREDERA**

**Ajustes Mecánicos**

- Propósito: Para hacer el eje de la corredera horizontalmente de manera que el captor pueda mover horizontalmente sobre el disco.
- Cuando no se ajusta correctamente: Con el disco deformado, el servo de foco no funciona en el interior o exterior del disco.

<ul style="list-style-type: none"> <li>• Instrumentos y dispositivos de medida:</li> <li>• Punto de medida:</li> <li>• Disco de prueba y el modo de reproductor:</li> <li>• Posiciones para ajustarse:</li> </ul>	<ul style="list-style-type: none"> <li>• Osciloscopio</li> <li>• Filtro de paso bajo (<math>47k\ \Omega + 1\ \mu F</math>)</li> <li>• CN401-4 (FCS RTN) y GND</li> <li>• Disco de prueba de 8 pulgadas (GGV1007)</li> <li>• Modo de prueba (n.º 5,200, fijo, abierto del servo TRK, OFF del servos de inclinación)</li> <li>• Tecla SKIP del reproductor (en el modo de prueba)</li> </ul>
---	--

**Diagrama de conexiones**



**Procedimiento de ajuste**

1. Use la tecla SCAN para alimentar la corredera hasta cerca del fotograma n.º 5,200 (soporte de inclinación) sobre el disco de prueba. Abra el servo TRK.
2. Conecte el osciloscopio a CN401 - 4 por L.P.F. y aparea el centro de la forma de onda con el GND del osciloscopio.
3. Busque el fotograma n.º 25,000 y use la tecla SKIP para ajustar el centro de la forma de onda a  $0V \pm 20mV$ .

*Nota: Este ajuste es tan crítico que afectará a los ajustes siguientes.*

*Nota: Con respecto al modo de prueba, vea la sección "7.3 MODO DE PRUEBA".*

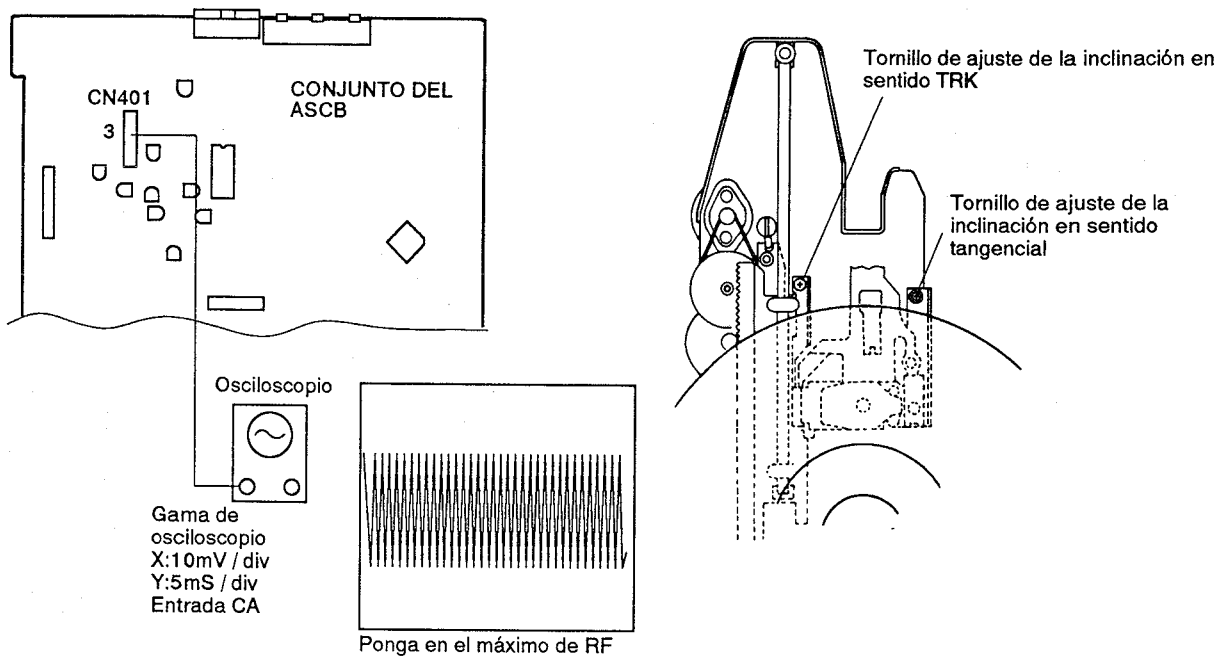
4. AJUSTE DE LA INCLINACIÓN DEL CAPTOR

Ajustes Mecánicos

- Propósito: Para ajustar la inclinación del captor hasta que el rayo láserico golpee el disco verticalmente.
- Cuando no se ajusta correctamente: Se ocurre la diafonía.

- |   |   |
|---|---|
| <ul style="list-style-type: none"> <li>• Instrumentos y dispositivos de medida:</li> <li>• Punto de medita:</li> <li>• Disco de prueba y el modo de reproductor:</li> <li>• Posiciones para ajustarse:</li> </ul> | <ul style="list-style-type: none"> <li>• Monitor de TV • Osciloscopio</li> <li>• CN401-3 (RF)</li> <li>• Disco de prueba LD de 8 pulgadas (GGV1007)</li> <li>• Modo de prueba(n. °2,251, fijo (Pantalla negra))</li> <li>• Conjunto de captor TRK/Tornillos para el ajuste de la inclinación en sentido tangencial</li> </ul> |
|---|---|

Diagrama de conexiones



Procedimiento de ajuste

1. Conecte el osciloscopio a CN401-3.
2. Busque el fotograma n. ° 2,251 para observar la forma de onda.
3. Ajuste el tornillo de ajuste de la inclinación en sentido TRK y el tornillo de ajuste de la inclinación en sentido tangencial hasta que la amplitud de la forma de onda sea máxima.
4. Observe la pantalla de TV y asegúrese de no hay diafonía.

*Nota: Si se ocurre todavía la diafonía, realice los procedimientos siguientes.*

5. AJUSTE DEL ERROR DE SEGUIMIENTO / AJUSTE DE LA DIAFONÍA

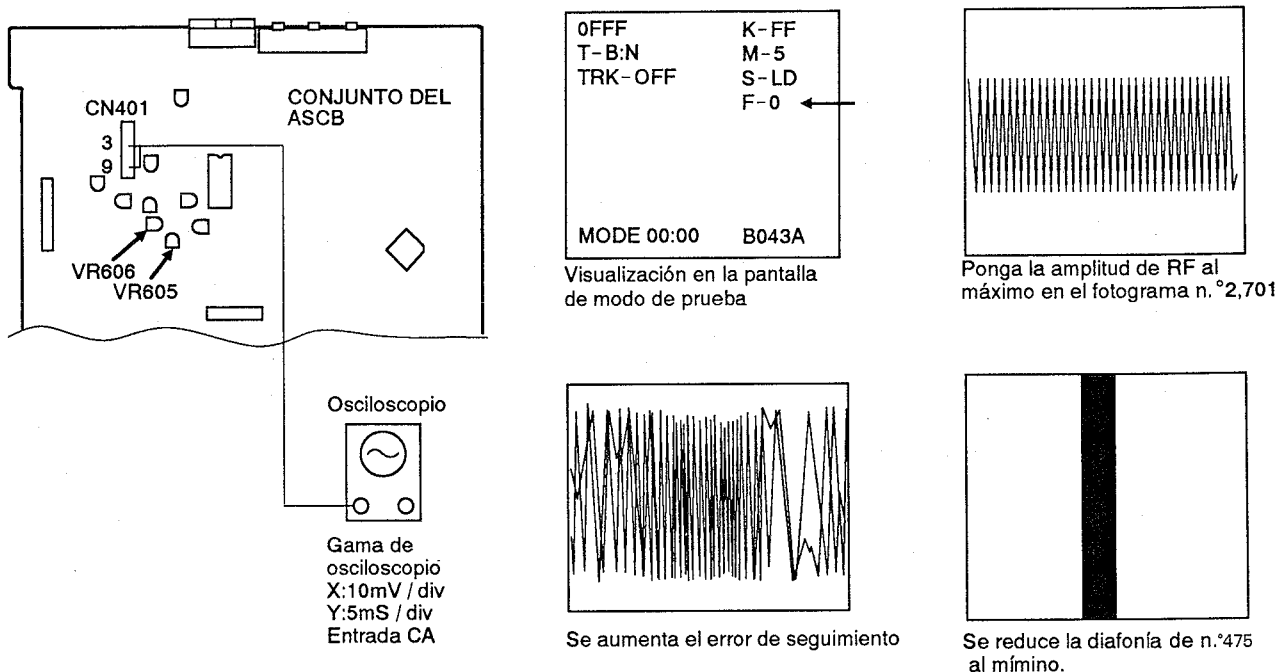
Ajustes Mecánicos

- **Próposito:** Para ajustar el servo de foco en el estado óptimo cuando se hace la reproducción normal o se salta la pista (búsqueda).
- **Cuando no se ajusta correctamente:** Se ocurre la diafonía.

- Instrumentos y dispositivos de medida:
- Punto de medida:
- Disco de prueba y el modo de reproductor:
- Posiciones para ajustarse:

- Monitor de TV • Osciloscopio
- CN401-3 (RF) • CN401-9 (TRK ERR) • Terminal VIDEO OUT del reproductor
- Disco de prueba LD 8 pulgadas (GGV1007)
- Modo de prueba (Cerrado/abierto del servo TRK, OFF del servo de inclinación)
- VR605 (TE MAX) • VR606 (CT BEST)

Diagrama de conexiones



Procedimiento de ajuste

*Nota: Realice este ajuste cuando todavía se ocurre la diafonía perceptible en la visualización en la pantalla como se escribe en la sección "4. Ajuste de la inclinación del captor"*

1. Conecte el osciloscopio CN401-9.
2. Abra el servo TRK.
3. Compruebe que la visualización en la pantalla de modo de prueba está F-0.  
Si no, ponga la tecla MULTI-SPEED REV del control remoto en F-0.
4. Ajuste VR605 hasta que la amplitud de la forma de onda del error TRKG sea máxima.
5. Cierre el servo TRKG.
6. Conecte el osciloscopio a CN401-3.
7. Presione la tecla MULTI-SPEED FWD del control remoto hasta que se muestre "F-1" en la pantalla de TV.
8. Busque el fotograma n.º 2,251 y ajuste VR606 hasta que la amplitud de la forma de onda RF sea máxima.
9. Compruebe que la diafonía en la pantalla de TV está mínima en el fotograma n.º 475.

*Nota: Después del ajuste, asegúrese de hacer el "Ajuste del nivel de la suma del foco" en la sección 6.*

6. AJUSTE DEL NIVEL DE LA SUMA DEL FOCO

Ajustes Mecánicos

- Propósito: Para ajustar el nivel de suma (FCS SUM) de B1 – B4 al valor óptimo para activar el servo FOCS.
- Cuando no se ajusta correctamente: Se ocurre la diafonía.

● Instrumentos y dispositivos de medida:

- Monitor de TV ● Osciloscopio

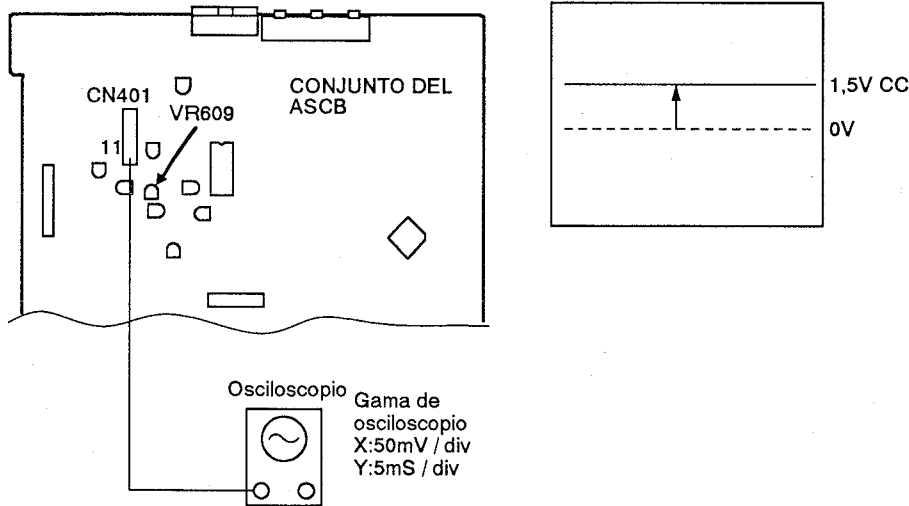
● Punto de medida:  
● Disco de prueba y el modo de reproductor:

- CN401 - 11 (FCS SUM)
- Disco de prueba LD de 8 pulgadas (GGV1007)
- Modo de reproducción normal

● Posiciones para ajustarse:

- VR609 (FCS SUM LEVEL)

Diagrama de conexiones



Procedimiento de ajuste

*Nota: Realice este ajuste después de la sección "5. Ajuste del error de seguimiento/ajuste de la diafonía"*

1. Conecte el osciloscopio a CN401 - 11.
2. Ajuste VR609 hasta que la tensión sea 1,5V CC.



**7. AJUSTE DEL SENSOR DE INCLINACIÓN/AJUSTE DEL EQUILIBRIO DE LA INCLINACIÓN**

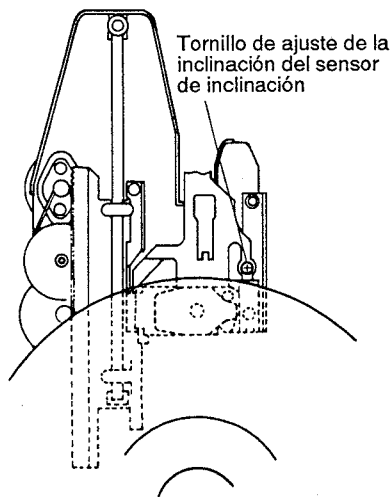
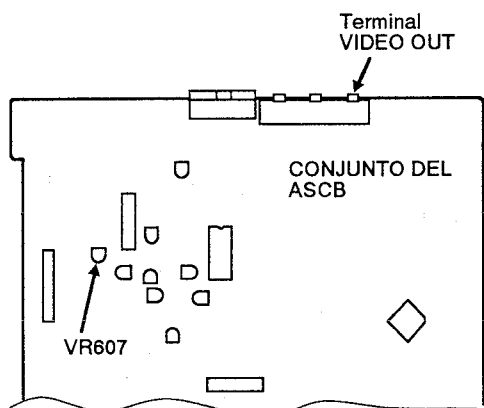
**Ajustes Mecánicos**

- Propósito: Para justar el LED del sensor de inclinación verticalmente al disco. También, para compensar la diferencia de sensibilidad entre dos sensores.
- Cuando no se ajusta correctamente: Se ocurre la diafonía.

- Instrumentos y dispositivos de medida:
- Punto de medida:
- Disco de prueba y el modo de reproductor:
- Posiciones para ajustarse:

- Monitor de TV
- Destornillador pequeño de Phillips
- Terminal VIDEO OUT del reproductor
- Disco de prueba LD de 8 pulgadas (GGV1007)
- Modo de prueba (n.º 16,200 fijo, Cerrado del servo TRK, OFF del servo de la inclinación)
- Tornillo de ajuste de la inclinación del servo de inclinación
- VR607 (TILT BAL).

**Diagram de conexiones**



OFFF	K-FF
T-1:N	M-5
TRK-OFF	S-LD
	F-0
Indicación del estado de la inclinación	
MODE 00:00	B043A

Visualización en la pantalla de TV

*Nota:* Esta visualización indica la localización del error de la inclinación. Otras visualizaciones se difieren poco del estado actual.

**Procedimiento de ajuste**

1. Busque el fotograma n.º 16,200 en el disco de prueba.
2. Ponga VR607 en el centro mecánico.
3. Ajuste el tornillo de ajuste de la inclinación del sensor de inclinación hasta que el código de la visualización sea 6,7 ó 8 en el monitor de TV.

*Nota:* Gire el tornillo de ajuste de la inclinación del sensor de inclinación hacia la derecha un cuarto de vuelta para completar el ajuste.

4. Busque el fotograma n.º 475.
5. Ajuste VR607 hasta que la visualización del error de la inclinación sea 7.

8. COMPROBACIÓN Y AJUSTE DEL CENTRADO DEL MOTOR DEL EJE CENTRAL

Ajustes Mecánicos

- Propósito: Para ajustar la posición del conjunto mecánico hasta que el centro del motor del eje central quede en la pista del rayo láserico cuando se mueve el conjunto del captor hacia el interior o exterior del disco.
- Cuando no se ajusta correctamente: Se salta la pista y se trada más tiempo en buscar.

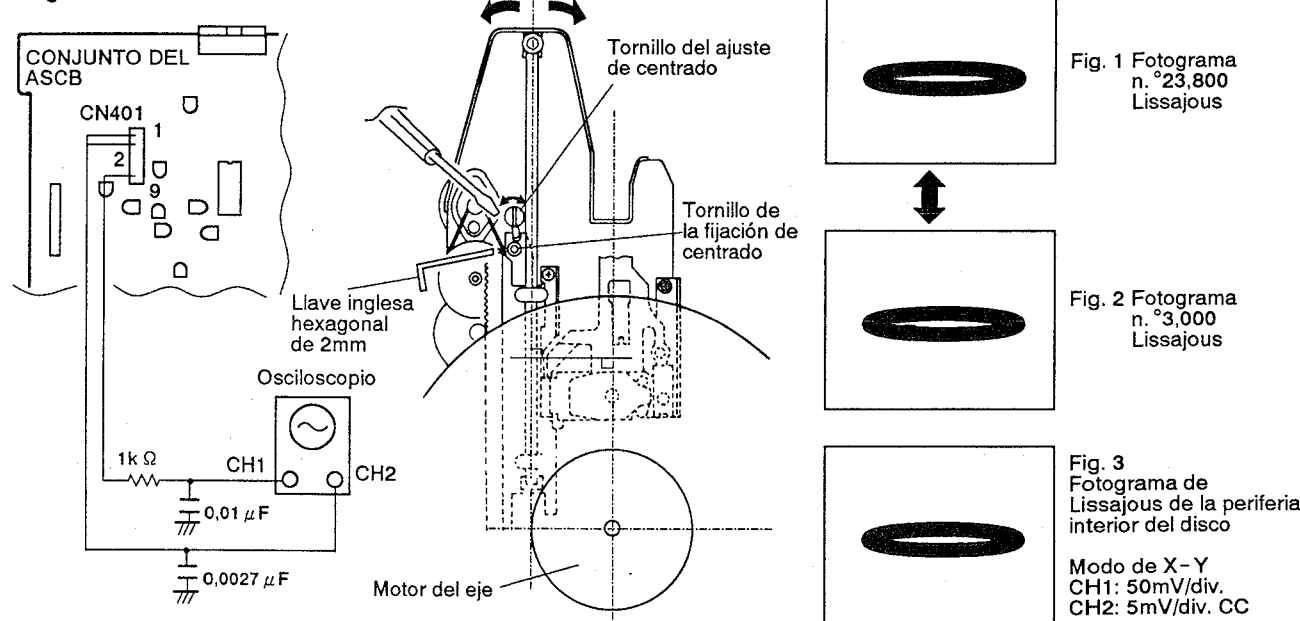
- Instrumentos y dispositivos de medida:
- Punto de medida:
- Disco de prueba y el modo de reproductor:

- Osciloscopio
- Destornillador pequeño
- Filtro de paso bajo ( $0,01 \mu F + 1k \Omega$ ), ( $0,0027 \mu F$ )
- Llave inglesa hexagonal de 2mm
- CH1 : CN401-9 (TRK ERR), CH2 : CN401-1, 2 (TRK A, B)
- Disco de prueba LD de 8 pulgadas (GGV1007)
- Modo de prueba (n.º 23,800 fijo, n.º 3,000 fijo, Abierto del servo TRK, ON del servo TILT)

- Posiciones para ajustarse:

- Palanca de ajuste del centrado del motor del eje central

Diagrama de conexiones



Procedimiento de ajuste

Nota: Ajuste la posición del eje de la corredera contra la línea central del motor del eje en este ajuste.

1. Ponga el osciloscopio en el modo de X - Y y conecte CH1 (entrada X) y CH2 (entrada Y) a CN401 - 9 y CN401 - 1,2 respectivamente.
2. Busque el fotograma n.º 23,800 en el disco de prueba y observe la figura de Lissajous.
3. Busque el fotograma n.º 3,000 y compruebe que la protuberancia en la figura de Lissajous es misma que la de n.º 23,800.

Nota: Si la protuberancia de la forma de onda de Lissajous en el procedimiento 3, se difiere entre las periferias interior y exterior, realice los procedimientos de 4 a 6.

4. Busque el fotograma n.º 23,800 y n.º 3,000 alternativamente. Afloje un tornillo de fijación del centrado y ajuste el tornillo de ajuste del centrado para que las protuberancias de los fotogramas de Lissajous queden idénticas.
5. Cambie el disco al de compacto y reproduzca la periferia interior. Compruebe que el fotograma de Lissajous es mismo que el fotograma mostrado en la figura 3.
6. Si el fotograma del disco compacto se difiere del fotograma de la figura 3, repita los procedimientos de 4 a 5.
7. Fija el tornillo de fijación de centrado.

**9. AJUSTE FINO DE LA RETÍCULA Y AJUSTE DEL EQUILIBRIO DE SEGUIMIENTO**

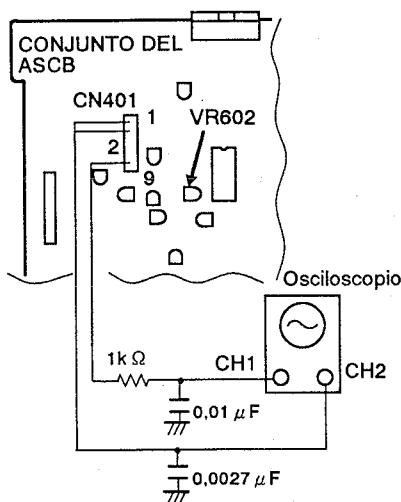
**Ajustes Mecánicos**

- **Próposito:** Para ajustar la retícula a fin de que dos rayos lásericos se orienten al disco en la posición óptima.
- **Cuando no se ajusta correctamente:** Se salta la pista.

- Instrumentos y dispositivos de medida:
- Punto de medita:
- Disco de prueba y el modo de reproductor:
- Posiciones para ajustarse:

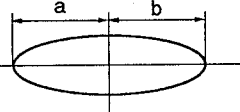
- Osciloscopio
- Destornillador pequeño
- Filtro de paso bajo ( $0,01 \mu F + 1k \Omega$ ), ( $0,0027 \mu F$ )
- CH1 (X) : CN401-9 (TRK ERR), CH2 (Y) : CN401-1, 2 (TRK A, B)
- Disco de prueba LD de 8 pulgadas (GGV1007)
- Modo de prueba (Modo de reproducción, Cerrado el bucle de servo TRK, ON de servo de la inclinación)
- Abertura de retícula en el conjunto de captor
- VR602 (TRK BAL)

**Diagrama de conexiones**



- Gama de osciloscopio:  
 CH1 (X): 50mV/div.  
 CH2 (Y): 5mV/div.      Modo de X-Y

La sonda para el eje Y debe estar en el modo X1



Fotograma n.º3,000  
 Forma de onda de Lissajous  
 Anchura mínima en el sentido del eje Y, a=b

**Procedimiento de ajuste**

1. Reproduzca el disco en el fotograma n.º3,000 (la periferia interior) o cerca.
2. Ponga el osciloscopio en el modo X-Y, y conecte CN401-9 (TRK ERR) y CN401-1,2 (TRK A, B) a las entradas X e Y respectivamente. Luego observe el fotograma de Lissajous.
3. Inserte el punto del destornillador pequeño en la ranura de ajuste de retícula. Ajuste perfectamente hasta que se reduzca la anchura en el sentido del eje Y de la figura de Lissajous. (Refiérase el diagrama en la página 115.)
4. Compruebe que "a" y "b" son iguales en la figura de Lissajous. Si "a" no es igual con "b", ajuste VR602 (TRK BAL).
5. Cierre el bucle de servo TRK y compruebe que la imagen en la pantalla de TV es normal.

10. AJUSTE DE LA GANANCIA DEL BUCLE DE SERVO DEL FOCO

Ajustes Mecánicos

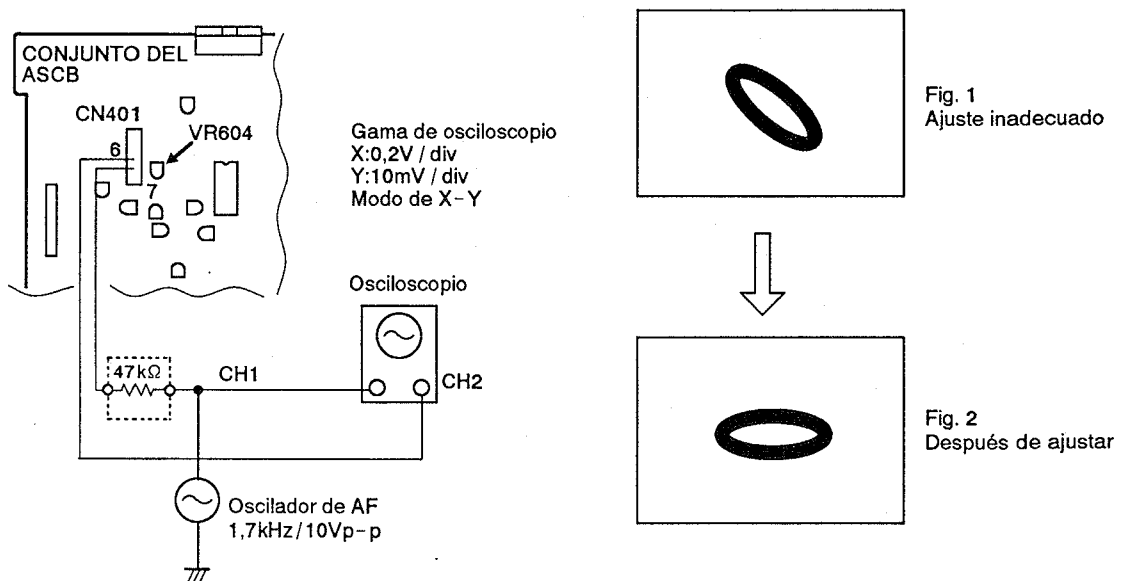
- Próximo: Para ajustar la ganancia para el bucle de servo de foco al ajuste óptimo.
- Cuando no se ajusta correctamente: Reproducción empeorada

- Instrumentos y dispositivos de medida:
- Punto de medida:
- Disco de prueba y el modo de reproductor:

- Osciloscopio
- Oscilador de AF (1,7kHz / 10Vp-p)
- Resistor (47k  $\Omega$ )
- CH1 (X) : CN401-7 (FCS IN), CH2 (Y) : CN401-6 (FCS ERR)
- Disco de prueba LD de 8 pulgadas (GGV1007)
- Modo de prueba (Modo fijo, Cerrado el bucle de servo TRK, ON de servo de la inclinación)
- VR604(FCS GAIN)

- Posiciones para ajustarse:

Diagrama de conexiones



Procedimiento de ajuste

1. Busque el diagrama n.º 15,000 del disco de prueba
2. Conecte el osciloscopio a CN401-6 y CN401-7 como muestra arriba.
3. Ponga el osciloscopio en el modo X-Y y observe la figura de Lissajous.
4. Ajuste VR604 hasta que la figura de Lissajous está simétrica con los ejes X e Y. (Vea las figuras 1 y 2.)

11. AJUSTE DE LA GANANCIA DEL BUCLE DE SERVOS DE SEGUIMIENTO

Ajustes Mecánicos

- Propósito: Para ajustar la ganancia para el bucle de servos de seguimiento al ajuste óptimo.
- Cuando no se ajusta correctamente: Reproducción empeorada.

- Instrumentos y dispositivos de medida:
- Punto de medita:
- Disco de prueba y el modo de reproductor:
- Posiciones para ajustarse:

- Osciloscopio
- Oscilador de AF (3,0kHz / 10Vp-p)
- Resistor (47k  $\Omega$ )
- CH1 (X) : CN401-10 (TRK IN), CH2 (Y) : CN401-9 (TRK ERR)
- Disco de prueba LD de 8 pulgadas (GGV1007)
- Modo de prueba (Modo fijo en n.º15,000 (Pantalla negra), Cerrado de servo TRK, ON de servo de la inclinación)
- VR603 (TRK GAIN)

Diagrama de conexiones

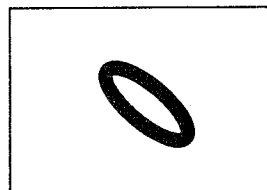
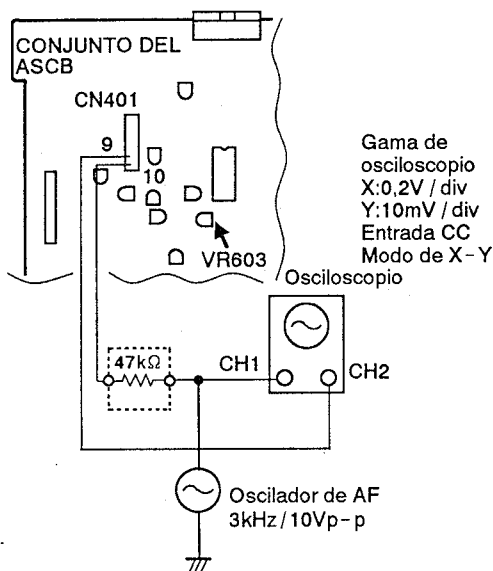


Fig. 1  
Ajuste inadecuado

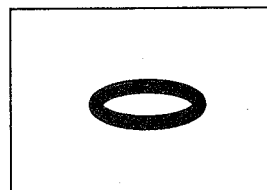


Fig. 2  
Después de ajustar

Procedimiento de ajuste

1. Busque el fotograma n.º 15,000 en el disco de prueba.
2. Conecte el osciloscopio a CN401-10 (TRK IN) y CN401-9 (TRK ERR) como se muestra en la diagrama abajo.
3. Ponga el osciloscopio en el modo X-Y y observe la figura de Lissajous.
4. Ajuste VR603 hasta que la figura Lissajous sea simétrica con los ejes X e Y. (Vea las figuras 1 y 2.)

*Nota: Si no se puede observar la forma de onda del osciloscopio, cambie el resistor de 47 kilohmios con el de 33 kilohmios, o aumente la salida del osciloscopio.*

12. AJUSTE DE LA GANANCIA DE RF

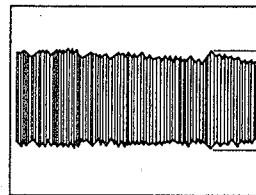
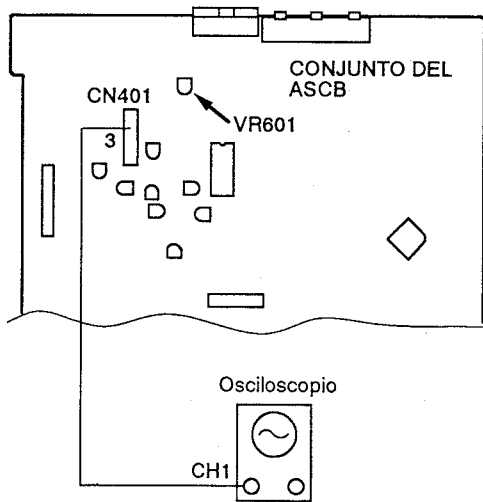
Ajustes Mecánicos

- Propósito: Para ajustar la amplitud de la señal de RF al valor óptimo.
- Cuando no se ajusta correctamente: Sucederá notablemente la pérdida del sonido. Operaciones de exploración y búsqueda inestables.

- Instrumentos y dispositivos de medida:
- Punto de medida:
- Disco de prueba y el modo de reproductor:
- Posiciones para ajustarse:

- Osciloscopio
- CH1 : CN401-3 (RF)
- Disco de prueba LD de 8 pulgadas (GGV1007)
- Modo de prueba (Modo fijo, Cerrado del bucle de servo TRK, ON de servo de la inclinación)
- VR601 (RF LEVEL)

Diagrama de conexiones



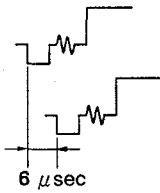
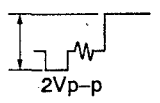
300mV ± 50mV

Gama de osciloscopio  
5mV/div  
2mS/div  
Modo de CA

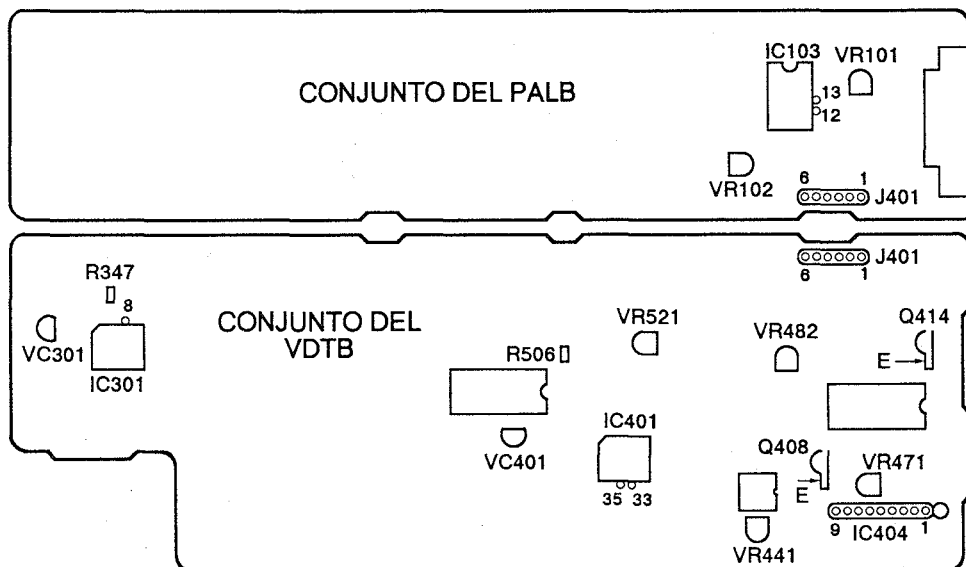
Procedimiento de ajuste

1. Busque el fotograma n.º 15,000 en el disco de prueba.
2. Conecte el osciloscopio a CN401-3 (RF) y observe la señal de RF.
3. Ajuste VR601 hasta que la amplitud de la señal de RF sea 300mV ± 50mV. (Vea la figura 1.)

7.4.4 AJUSTES ELECTRICOS

	Ajuste	Punto de Ajuste	Especificaciones de Ajuste	Inspección Estándar	Notas
Conjunto del VDTB					
1	Ajuste del reloj del generador sincrónico	VC401	Ajuste VC401 a 17,734475MHz en el lado OPEN de R506.	17,734475MHz ± 100Hz	
2	Ajuste de reloj REF	VC301	Ajuste a 3,5546875MHz al alfiler 8 (R347) de IC301.O, ajuste para que 1H del video PB (reproducción) sea 10 segundos más largos que 1H de señal de referencia de video.	3,5546875MHz ± 25Hz 15,6250kHz ± 0,1Hz	
3	Ajuste de frecuencia central de VCO	VR471	 Ajuste VR471 para que el retardo de tiempo entre entrada de video CCD (Q408 emisor) y la salida de video CCD (Q414 emisor) sea 70 μsec (1H + 6 μsec). Para este ajuste, conecte el alfiler de IC404 a GND.	70 μsec ± 1,4 μsec	
4	Ajuste del nivel de video	VR482	 Ajuste del nivel de video blanco de 100% a 2Vp-p en VIDEO OUT (J401, alfiler 6).	2Vp-p ± 5%	
5	Ajuste del nivel de video de retardo 1H	VR441	Ajuste VR441 para que el nivel de video de retardo de 1H en el alfiler 33 de IC401 sea mismo que el nivel de video en el alfiler 35. Video de línea principal es de ± 3%.	Video de línea principal ± 3%	
6	Ajuste del nivel de VPS ERR	VR521	Mientras observando la pantalla majenta en la esfera de vector, reduzca la fluctuación en VIDEO OUT (J401, alfiler 6).		
Conjunto del PALB					
7	Ajuste del nivel de video MOD	VR102	Ajuste VR102 para que el nivel de luz de video MOD al alfiler 13 de IC103 sea mismo que el nivel a través de video en el alfiler 12.	± 3%	
8	Ajuste del nivel SC de retardo de 1H	VR101	Mientras observando las barras de color en el modo fijo en la esfera de vector, reduzca la variación de ganancia en VIDEO OUT (J401, alfiler 6).		

• PUNTO DE AJUSTE



# 8. BLOCK DIAGRAMS

## 8.1 OVERALL BLOCK DIAGRAM

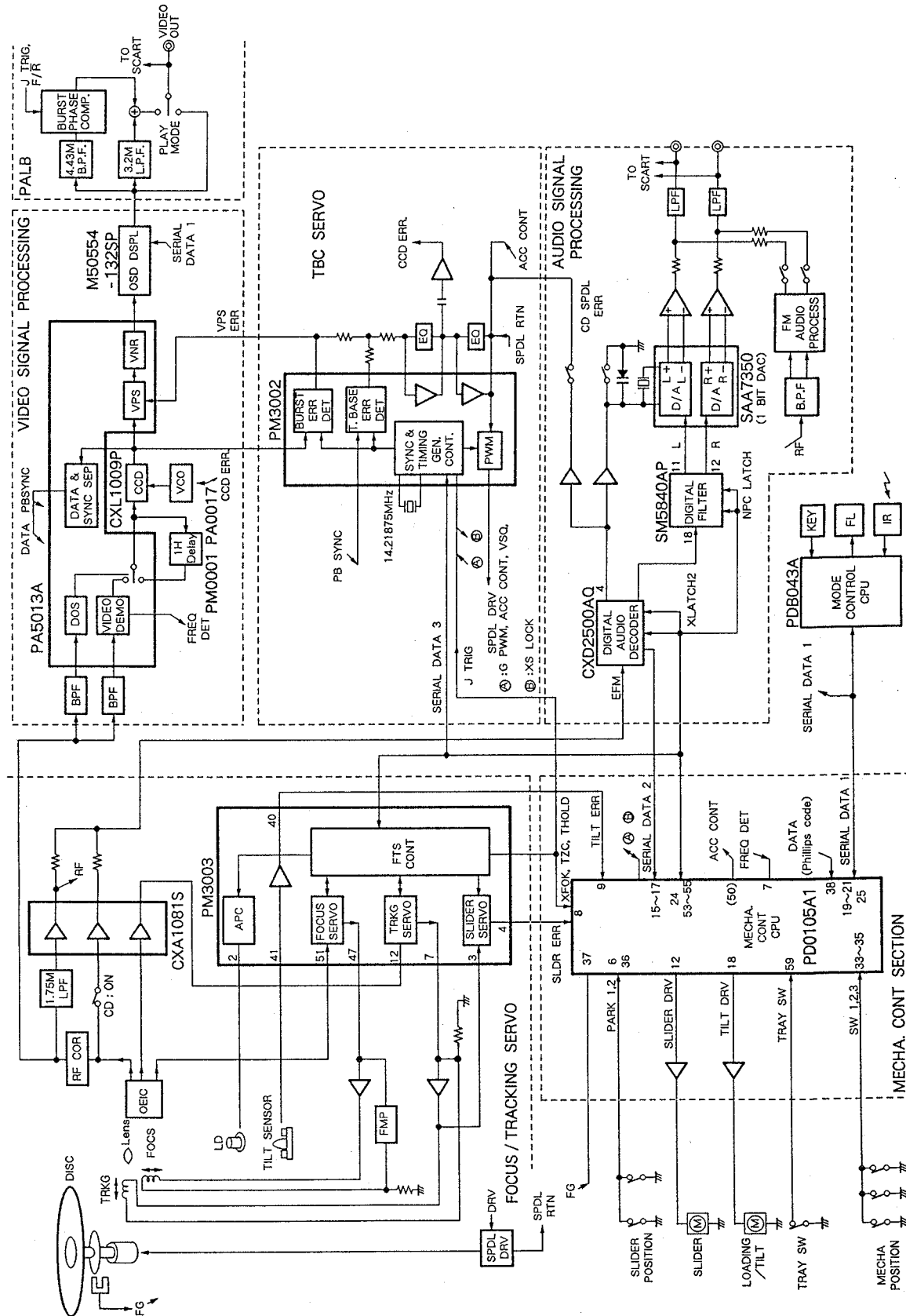


Fig. 8-1 Overall block diagram



### 8.2 VIDEO SECTION

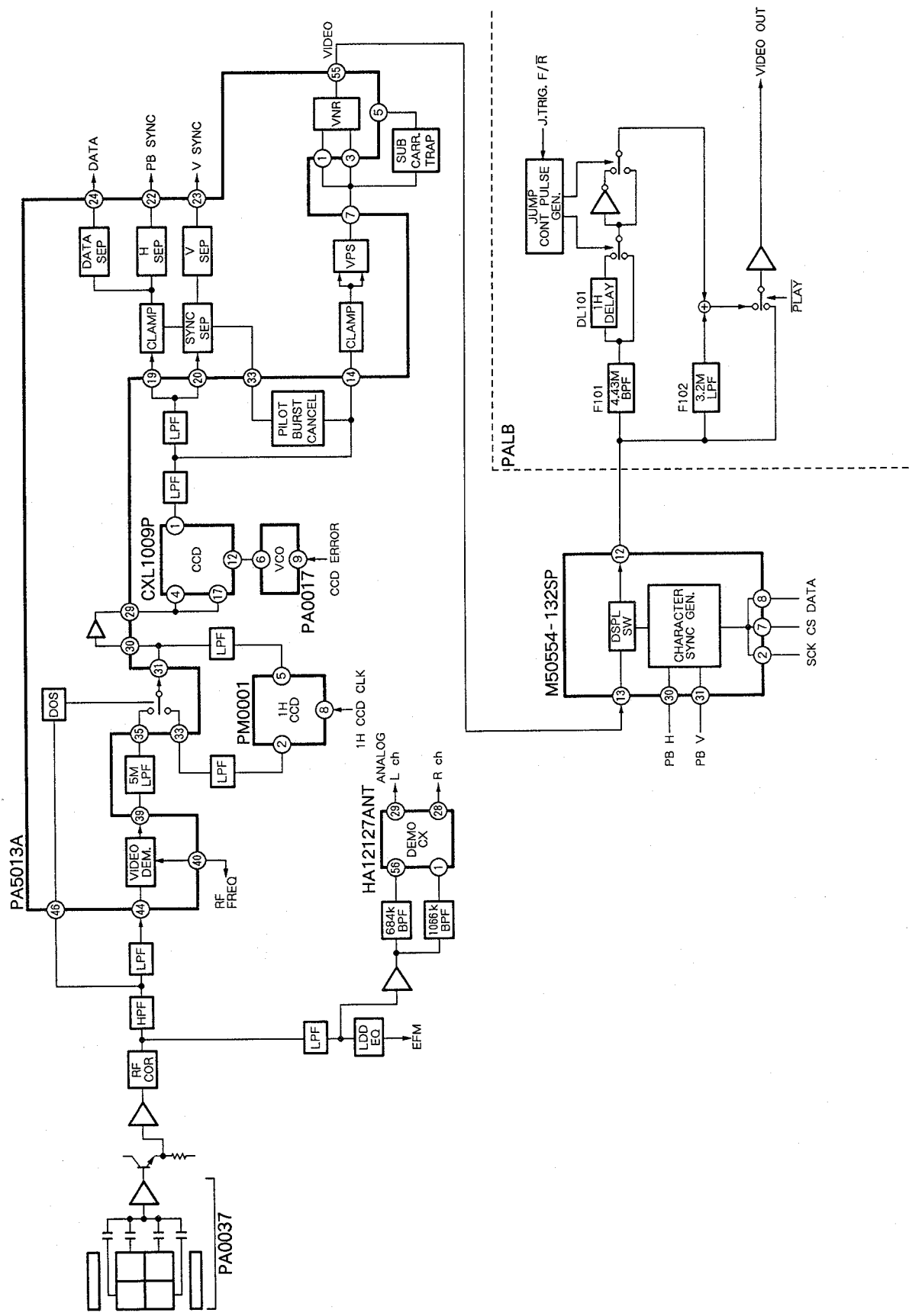


Fig. 8-2 Block diagram of the video section

8.3 TBC SECTION

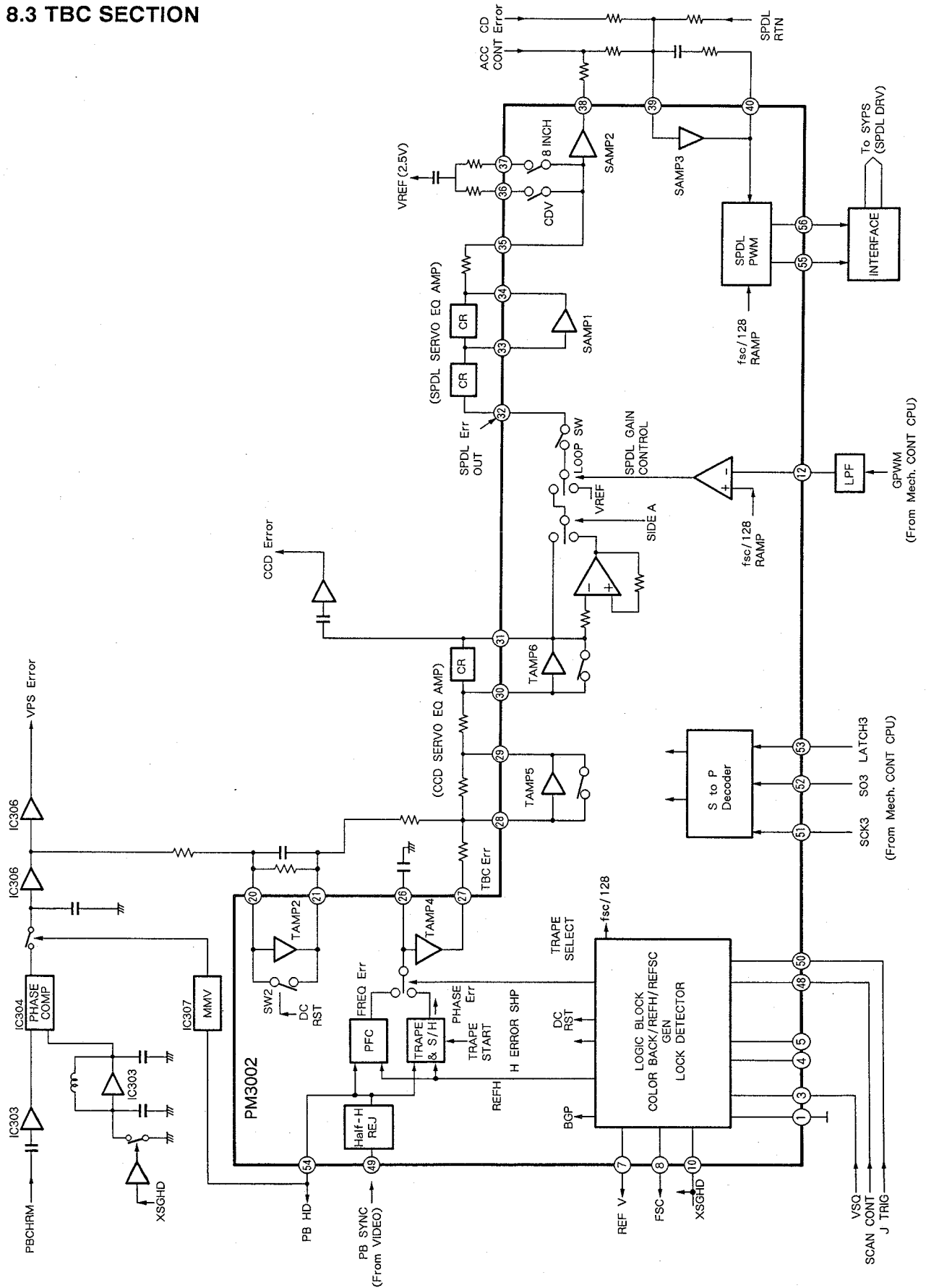


Fig. 8-3 Block diagram of the TBC section

8.4 FTS SECTION

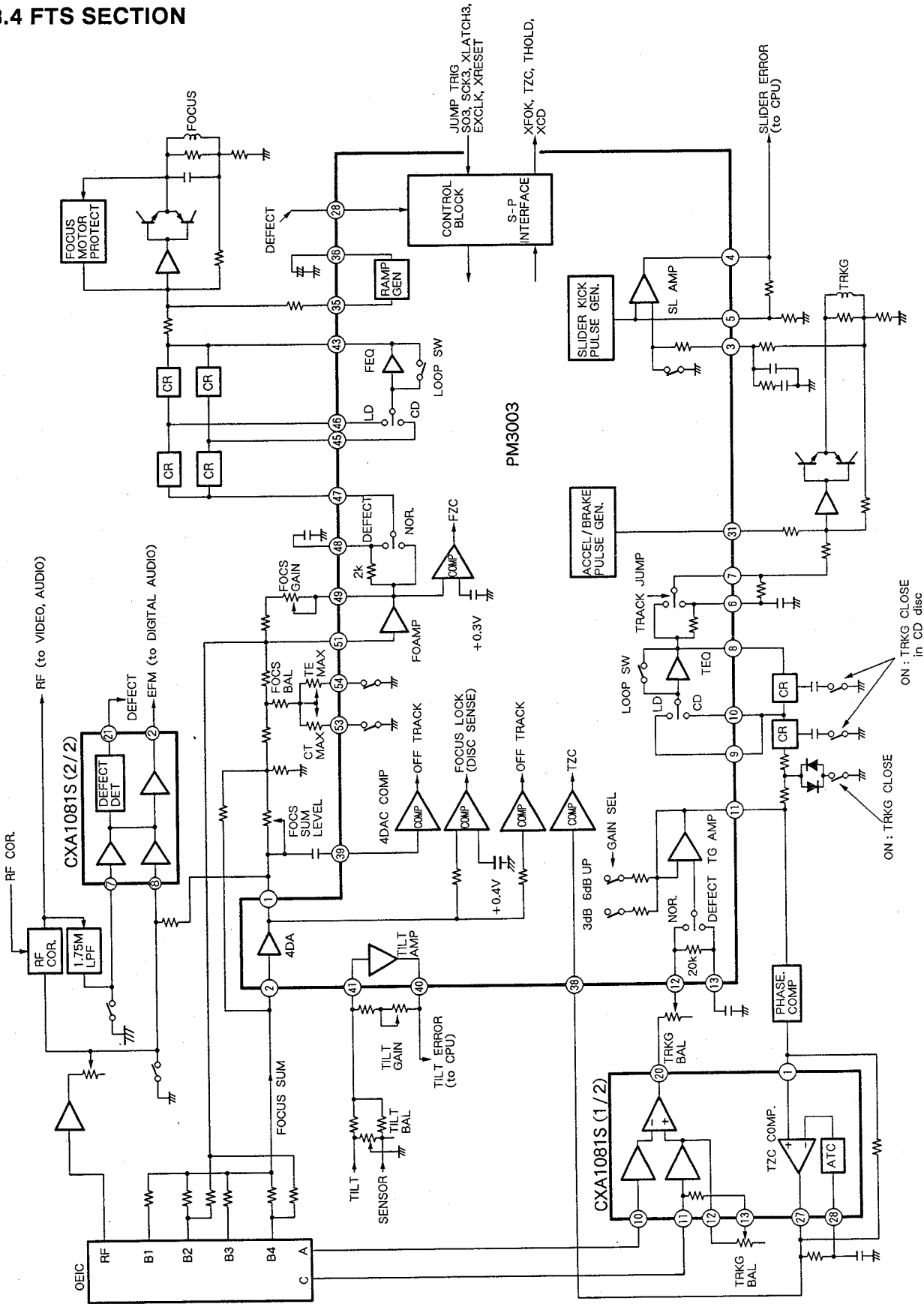


Fig. 8-4 Block diagram of the FTS section

## 9. ABBREVIATIONS TABLE

<b>A</b>		<b>M</b>	
ACCEL	ACCELERATE	MTR	MOTOR
ACOM	AUDIO COMPENSATOR	$\mu$ COM	MICROCOMPUTER
AF	AUDIO FREQUENCY	<b>P</b>	
AFM	ANALOGUE FM AUDIO	PD	PHOTO DETECTOR
AGC	AUTOMATIC GAIN CONTROL	PB	PLAYBACK
ALC	AUTOMATIC LEVEL CONTROL	PLL	PHASE LOCKED LOOP
ANT	ANTENNA	P-ON	POWER ON
ATC	AUTOMATIC THRESHOLD CONTROL		
<b>B</b>		<b>R</b>	
BAL	BALANCE	R-CH	RIGHT CHANNEL
<b>C</b>		RTN	RETURN
CAV	CONSTANT ANGULAR VELOCITY	RFMD	RADIO FREQUENCY MODULATOR
CLV	CONSTANT LINEAR VELOCITY	RST	RESET
CCD	CHARGE COUPLED DEVICE	REV	REVERSE
CD	COMPACT DISC	RF-CORR	RF CORRECTION
CK	CLOCK	<b>S</b>	
CONT	CONTROL	SPDL	SPINDLE
C-SYNC	COMPOSITE SYNCHRONIZATION	SLD	SLIDER
CX	AFM NOISE REDUCTION	SO	SERIAL OUTPUT
<b>D</b>		SI	SERIAL INPUT
DEM	DEMODULATOR	SCK	SERIAL CLOCK
DIG/ANA	DIGITAL/ANALOGUE	SC	CHIP SELECT
DL	DELAY LINE	SYPS	SYSTEM POWER SUPPLY
DSP	DIGITAL SIGNAL PROCESSOR	SW	SWITCH
DOS	DROP OUT SENSE	S/H	SAMPLE & HOLD
DRV	DRIVER	SENS	SENSITIVITY
<b>E</b>		SQ	SQUELCH
EFM	EIGHT TO FOURTEEN MODULATION	<b>T</b>	
ERR	ERROR	TRK or TRKG	TRACKING
EQ	EQUALIZER	TP	TEST POINT
EXT	EXTERNAL	TBC	TIME BASE CORRECTION
<b>F</b>		TGL	TOGGLE
FCS or FOCS	FOCUS	<b>U</b>	
FG	FREQUENCY GENERATOR	UNREG	UNREGULATED
FL	FLUORESCENT LAMP	<b>V</b>	
FTS	FOCUS TRACKING SLIDER	V-SYNC	VERTICAL SYNCHRONIZATION
Fsc	CHROMINANCE SUBCARRIER FREQUENCY	VSQ	VIDEO SQUELCH
FWD	FORWARD	VPS	VIDEO PHASE SHIFTER
<b>G</b>		VDEM	VIDEO DEMODULATOR
GFS	GET FRAME SYNC LOCK	VHF	VERY HIGH FREQUENCY
GND	GROUND	VCA	VOLTAGE CONTROLLED AMPLIFIER
<b>H</b>		VCO	VOLTAGE CONTROLLED OSCILLATOR
HLD	HOLD	<b>X</b>	
H SYNC	HORIZONTAL SYNCHRONIZATION	X...	ACTIVATED WHEN LOW VOLTAGE
<b>I</b>			
INT	INTERNAL		
IR	INFRARED RAYS		
<b>L</b>			
L-CH	LEFT CHANNEL		
LAT	LATCH		
LD	LASER DIODE		
LPF	LOW PASS FILTER		
LIM	LIMITER		

# 10. SPECIFICATIONS

## 1. General

System ..... LaserVision Disc system and  
Compact Disc digital audio system  
Laser ..... Semiconductor laser wavelength 780 nm  
Power requirements ..... AC 220 V, 50/60 Hz  
Power consumption ..... 42 W  
Weight ..... 8.0 kg  
Dimensions ..... 420 (W) x 418 (D) x 122 (H) mm  
16-9/16 (W) x 16-7/16 (D) x 4-13/16 (H) in  
Operating temperature ..... +5°C ~ +35°C  
(41°F - 95°F)  
Operating humidity ..... 5% ~ 90%  
(There should be no condensation of moisture.)

## 2. Disc

### LaserVision Discs

\*Maximum playing times  
30 cm active play disc ..... 72 min/both sides  
30 cm long play disc ..... 2 hours/both sides  
20 cm active play disc ..... 28 min/both sides  
14 min/one side  
20 cm long play disc ..... 40 min/both sides  
20 min/one side  
Spindle motor speed  
Active play disc ..... 1,500 rpm  
Long play disc ..... 1,500 rpm (inner circumference)  
to 570 rpm (outer circumference)  
(For a 30 cm disc)

### Compact Discs

DISC ..... Diameter: 12 cm, Thickness: 1.2 mm  
Rotation direction (pickup side) ..... Counterclockwise  
Liner speed ..... 1.2 ~ 1.4m/sec  
\*Maximum playing time  
74 min. 12 cm discs  
20 min. 8 cm discs  
(For stereo playback)

### Compact Discs with Video

Disc ..... Diameter: 12 cm, Thickness: 1.2 mm  
Rotation direction (pickup side) ..... Counterclockwise  
Liner speed ..... Audio portion: 1.2 ~ 1.4m/sec  
Video portion: 11 ~ 12m/sec  
\*Maximum playing time ..... Video portion: 5 min. (CLV)  
Audio portion: 20 min. (Digital)

\* Actual playback time differs for each disc.

## 3. Video characteristics

Format ..... PAL specifications  
Video output  
Level ..... 1 Vp-p nominal, sync. negative, terminated  
Impedance ..... 75Ω unbalanced  
Jack ..... RCA jack

## 4. Audio characteristics

Output level  
During analog audio output ..... 200 mVrms  
(1 kHz, 40%)  
During digital audio output ..... 200 mVrms  
(1 kHz, -20 dB)  
Jacks ..... Both RCA jacks  
Number of channels ..... 2

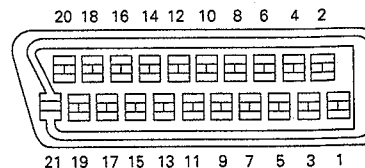
### Digital Audio Characteristics

Frequency response	4 Hz - 20 kHz (±0.5 dB) (EIAJ)
SN ratio	105 dB (EIAJ)
Dynamic range	97 dB (EIAJ)
Channel separation	96 dB (EIAJ)
Total harmonic distortion	0.0025% (EIAJ)
Wow and flutter	Limit of measurement (EIAJ)

## 5. Other Terminals

Control input/output ..... Both miniature jacks  
CD-DECK synchro ..... Miniature jack  
Optical digital output ..... Optical digital jack  
AV connector output ..... 21-pin connector  
This connector provides the video and audio signals for connection to a colour video TV monitor (or TV set) which has a "AV CONNECTOR" terminal.

### PIN assignment



PIN no.	1 Audio 2/R out	17 GND
	3 Audio 1/L out	19 Video out
	4 GND	21 GND
	8 Status	

## 6. Accessories


Remote control unit (CU-CLD048) ..... 1  
Size "AAA" (IEC R03) dry cell batteries ..... 2  
Euroconnector ..... 1  
Audio cord ..... 1  
Operating instructions ..... 1  
Warranty card ..... 1

## 7. Functions

Remote control unit operations (CU-CLD048)

	Function	Active play Disc (CAV)	Long play Disc (CLV)	Compact Disc with Video	Compact Disc
Basic Functions	Single-side play	YES	YES	YES	YES
	Pause	YES	YES	YES	YES
	Stop	YES	YES	YES	YES
Search	Fast forward (forward and reverse)	YES	YES	YES	YES
	Chapter/Track skip	YES	YES	YES	YES
	Direct chapter/Track number search	YES	YES	YES	YES
	Frame number search	YES	NO	NO	NO
	Time number search	NO	YES	YES	YES
	Absolute time search	NO	NO	NO	YES
Program	Chapter/Track program play	YES	YES	YES	YES
	Program correction	YES	YES	YES	YES
Repeat	Repeat between 2 points	YES	YES	YES	YES
	Memory repeat	YES	YES	YES	YES
	Chapter/Track repeat	YES	YES	YES	YES
	One-side repeat	YES	YES	YES	YES
	Program repeat	YES	YES	YES	YES
	Random repeat	YES*1	YES*1	YES	YES
	Program random repeat	YES	YES	YES	YES
Trick play	Still/Step	YES	NO	NO	NO
	Multi-speed (Forward/reverse 9-level variable)	YES	NO	NO	NO
Time display	Elapsed time display	NO	YES	YES	YES
	Absolute time display	YES*1	NO	NO	YES
	Remaining track time display	NO	NO	YES	YES
	Remaining total time display	YES*1	YES*1	YES	YES
	Total number of selections, total time display	YES*1	YES*1	YES	YES
Others	Single play	YES	YES	YES	YES
	Hi-Lite scan	NO	NO	YES*4	YES
	Intro scan	YES	YES	YES*5	NO
	Digital level control	YES*3	YES*3	YES	YES
	CX system ON/OFF	YES*2	YES*2	NO	NO
	Audio channel selection (Stereo, 1/L, 2/R)	YES	YES	YES	YES

\*1 Only discs with TOC

\*2 Valid for analog sound playing a disc with the  mark.

\*3 Can only be used with discs with digital sound tracks.

\*4 Audio part only

\*5 Video part only

### NOTE:

The specifications and design of this product are subject to change without notice, due to improvement.

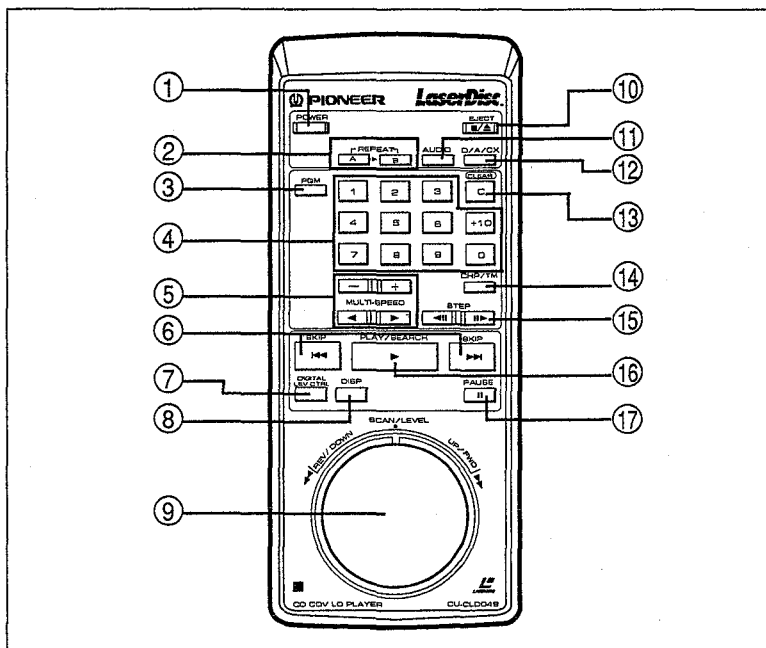
### PLAYER FUNCTIONS

- Display, Visual Calendar Display
- Intro Scan, Hi-Lite Scan, Direct CD, Singl Play, Digital Level Control, Random Playback, Program Random Playback and Compu Program/Auto Program Edit
- Digital Sound for LaserVision Discs
- Last Memory

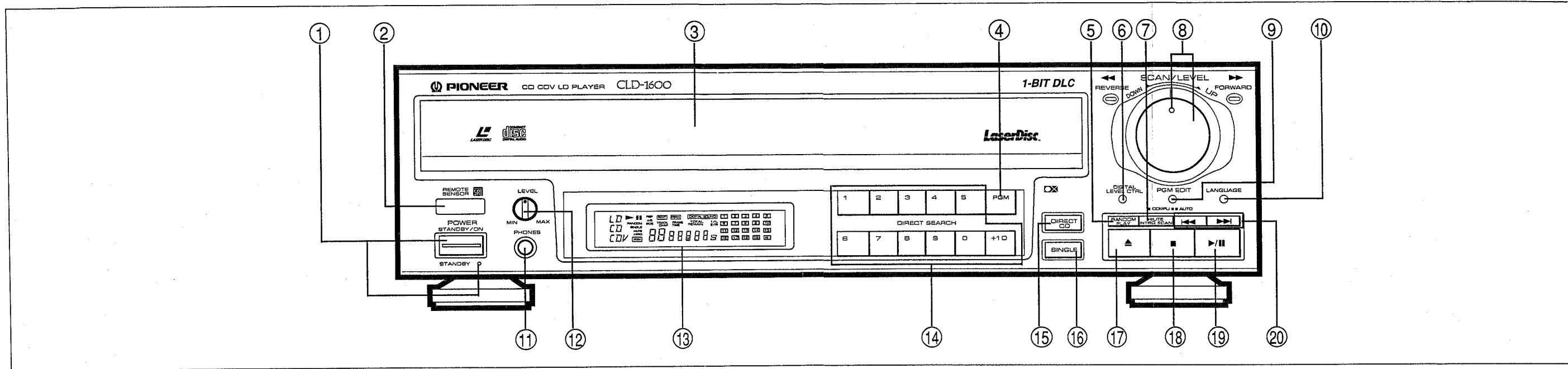
Published by Pioneer Electronic Corporation.  
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## 11. PANEL FACILITIES

Remote control buttons with the same names or marks as buttons on the front panel of the player control the same operations as the corresponding front panel buttons.



- ① **POWER button**  
Press to turn the power on and off.
- ② **REPEAT A/B buttons**
- ③ **PGM button**
- ④ **Direct search/Digit buttons**
- ⑤ **MULTI-SPEED buttons**
- ⑥ **SKIP buttons**
- ⑦ **DIGITAL LEV CTRL button**
- ⑧ **DISP button**
- ⑨ **SCAN/LEVEL control**
- ⑩ **EJECT button**
- ⑪ **AUDIO button**
- ⑫ **D/A/CX button**
- ⑬ **CLEAR button**  
Used to clear the repeat mode, program mode, random play mode or hi-lite scan/intro scan mode. This button is also for use in correcting input digits.
- ⑭ **CHP/TM button**
- ⑮ **STEP button**
- ⑯ **PLAY/SEARCH button**
- ⑰ **PAUSE button**



- ① **POWER STANDBY/ON switch and STANDBY indicator**  
Press to turn the power on and off.
- ② **REMOTE SENSOR**
- ③ **Door/Disc table**
- ④ **PGM button**
- ⑤ **RANDOM PLAY button**
- ⑥ **DIGITAL LEVEL CTRL button**
- ⑦ **HILITE INTRO SCAN button**
- ⑧ **SCAN/LEVEL control and indicator**
- ⑨ **PGM EDIT button**
- ⑩ **LANGUAGE button**
- ⑪ **PHONES jack**
- ⑫ **PHONES LEVEL control**  
Turn this control in the "MAX" direction to increase the output level from the PHONES jack. Turn this control in the "MIN" direction to decrease the output level from the PHONES jack.
- ⑬ **Display window**
- ⑭ **DIRECT SEARCH/Digit buttons**
- ⑮ **DIRECT CD button**
- ⑯ **SINGLE button**
- ⑰ **Open/Close button**
- ⑱ **Stop button**
- ⑲ **Play/Pause button**
- ⑳ **Skip buttons**



