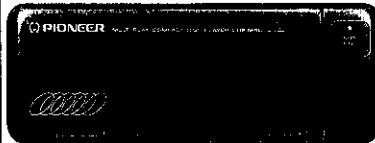


# Service Manual



ORDER NO.  
CRT1289

MULTI-PLAY COMPACT DISC PLAYER

# CDX-M50

UC, EW, ES

**COMPACT**  
**disc**  
DIGITAL AUDIO

## CONTENTS

1. SAFETY INFORMATION.....	3	8. SCHEMATIC CIRCUIT DIAGRAM.....	55
2. CONNECTING THE UNITS.....	4	9. CD MECHANISM UNIT EXPLODED VIEW.....	58
3. GENERAL GUIDE.....	4	10. CHASSIS EXPLODED VIEW.....	62
4. DISASSEMBLY.....	5	11. MAGAZINE EXPLODED VIEW.....	65
5. BLOCK DIAGRAM.....	7	12. PACKING METHOD.....	66
6. ADJUSTMENT.....	9	13. ELECTRICAL PARTS LIST.....	67
7. CONNECTION DIAGRAM.....	51		

## SPECIFICATIONS

### General

System ..... Compact disc audio system  
Usable discs ..... Compact Disc  
Signal format ..... Sampling frequency: 44.1 kHz  
Number of quantization bits: 16; linear  
Power source ..... 14.4 V DC (10.8- 15.6 allowable)  
Power consumption ..... 6.5 W  
Maximum power consumption ..... 12 W  
Weight ..... 3.2 kg  
Dimensions ..... 200 (W) x 75 (H) x 295 (D) mm

### Audio

Frequency characteristics ..... 5-20,000 Hz ( $\pm 1$  dB)  
Signal-to-noise ratio ..... 94 dB (1 kHz) (IEC-A Network)  
Dynamic range ..... 90 dB (1 kHz)  
Output level ..... 500 mV (1 kHz, 0 dB)  
Number of channels ..... 2 (stereo)

### Note:

Specifications and the design are subject to possible modification without prior notice due to improvements.

**PIONEER ELECTRONIC CORPORATION** 4-1, Meguro 1-Chome, Meguro-ku, Tokyo 153, Japan

**PIONEER ELECTRONICS SERVICE INC.** P.O. Box 1760, Long Beach, California 90801 U.S.A.

**PIONEER ELECTRONICS OF CANADA, INC.** 505 Cochrane Drive, Markham, Ontario L3R 8E3 Canada

**PIONEER ELECTRONIC [EUROPE] N.V.** Keetberglaan 1, 2740 Beveren, Belgium

**PIONEER ELECTRONICS AUSTRALIA PTY. LTD.** 178-184 Boundary Road, Braeside, Victoria 3195, Australia TEL: [03] 580-9911

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FS APR. 1990 Printed in Japan.

• **CD Player Service Precautions**

1. Since these screws protects the mechanism during transport, be sure to affix it when it is transported for repair, etc.
2. For pickup unit handling, please refer to "Disassembly" During replacement, handling precautions shall be taken to prevent an electrostatic discharge (protection by a short pin).
3. During disassembly, be sure to turn the power off since an internal IC might be destroyed when a connector is plugged or unplugged.

**Removal of Screws**

Be sure to remove transportation screws (red) and cover the screw holes described in the procedure 4 with adhesive seals before mounting the set. **Keep the screws in a safe place; they may be needed for retransportation of the set.**

1. Peel off adhesive tape to remove the pin (1).
2. Remove three screws (2) and three screws (3).
3. Remove three screws (4).
4. Cover the holes from (1) to (4) with the adhesive tape (5). **In that case, be sure not to cover two spots (2) and one spot (3) printed in bold-face type shown below with the seals.**

**Reinstallation of Screws**

Be sure to reinstall the transportation screws (red) in the procedure described below before re-transporting the set. Incorrect order of reinstallation or use of different screws may cause the set to fail.

1. Let the set operate the beginning of a disc and stop operation within 10 seconds thereafter before removing the set.
2. Remove the magazine and then the set.
3. Reinstall three screws (4).
4. Reinstall three screws (2) and three screws (3).
- **Make sure the player is mounted using transportation screws correctly either for horizontal mounting or vertical mounting.**
5. Insert the pin (1) and fix with adhesive tape from the above.

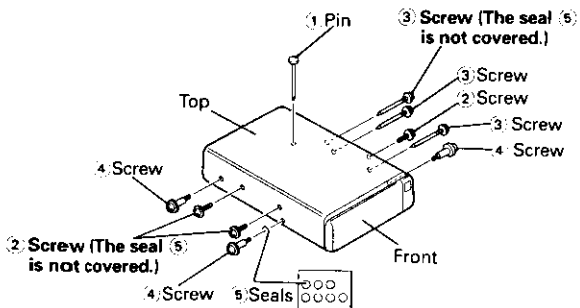


Fig. 1

## 1. SAFETY INFORMATION (CDX-M50/EW)

### 1. Safety Precautions for those who Service this Unit.

- Follow the adjustment steps (see pages 9 through 31) in the service manual when servicing this unit. When checking or adjusting the emitting power of the laser diode exercise caution in order to get safe, reliable results.

#### Caution:

1. During repair or tests, minimum distance of 13cm from the focus lens must be kept.
2. During repair or tests, do not view laser beam for 10 seconds or longer.

2. A "CLASS 1 LASER PRODUCT" label is affixed to the rear of the player.

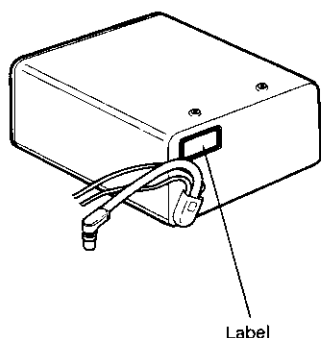


Fig. 2

3. The triangular label is attached to the mechanism unit frame.

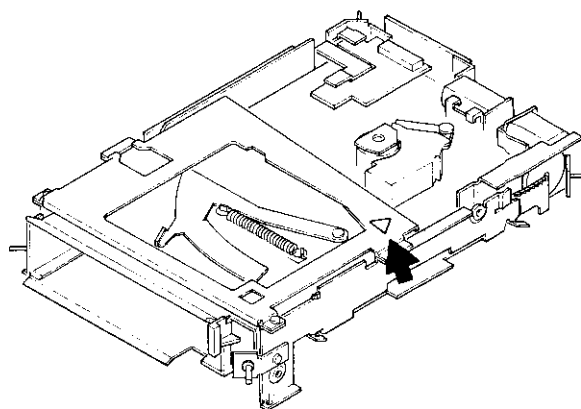


Fig. 3

## 4. Specifications of Laser Diode

Specifications of laser radiation fields to which human access is possible during service.

- Wavelength = 780 nanometers
- Radiant power = 69.7 microwatts (Through a circular aperture stop having a diameter of 80 millimeters)
- 0.55 microwatts (Through a circular aperture stop having a diameter of 7 millimeters)

## SAFETY INFORMATION (CDX-M50/UC)

### CAUTION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual.

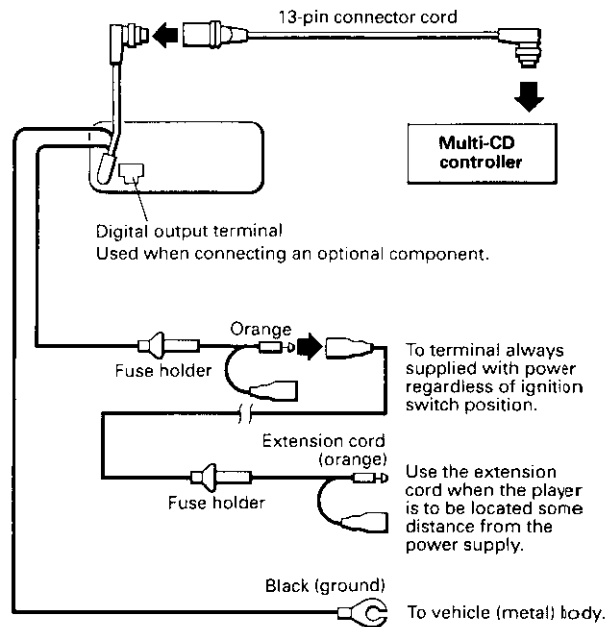
Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.

### WARNING

Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxicant which may cause birth defects or other reproductive harm (California Health & Safety Code, Section 25249.5). When servicing or handling circuit boards and other components which contain lead in solder, avoid unprotected skin contact with the solder. Also, when soldering do not inhale any smoke or fumes produced.

## 2. CONNECTING THE UNITS

- Before mounting, remove the transportation screws and connect the units temporarily. Check that the units are connected correctly by operating the multi-CD controller.
- Be sure to properly connect the color-coded leads. Failure to do so can cause malfunctions.
- When connecting the cords, be sure to fix them firmly with clamps or tape. Be sure to protect the cords from damage by taping them at places where they will contact burr.
- After connection is complete, press the clear buttons on the player and the multi-CD controller with the tip of a pencil.
- Wire all connecting cords so that they stay well clear of high-temperature areas such as the heater outlet.
- Do not drill a hole into the engine compartment to connect the orange power cable directly to the battery.
- Be sure to connect the ground lead (black) to the vehicle body or some other metal part that is properly grounded to the chassis. If the ground lead is not properly connected, noise may occur or the player or multi-CD controller may not operate correctly.



## 3. GENERAL GUIDE

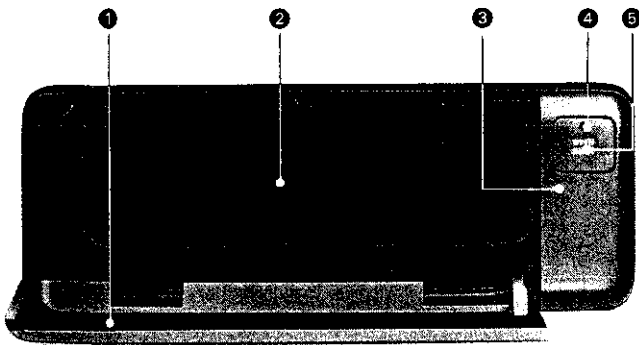


Fig. 4

### 1 Door

Be sure never to leave the door open.

### 2 Compact disc magazine slot

### 3 Clear button

If the power does not switch on or if the compact disc player does not operate when the button on the multi-CD controller is pressed, or if the multi-CD controller display is incorrect, press this button on the player with the tip of a pencil to restore normal operation.


**Always press the clear button on the multi-CD controller, too, after pressing this button.**

### 4 Power indicator


This lamp comes on when the power is turned on.

### 5 Door open/eject button

Press this button to open the door 1 and eject the magazine.

The Magazine Type Multi-Play CD players with  mark and the Magazines with the same mark are compatible for 5-inch (12.7 cm) discs.

### Precautions when Using 8-cm (3-inch) CDs

- Do not use an 8-cm (3-inch) CD without an adapter or without a disc in this player.
- When playing an 8-cm (3-inch) CD, use an adapter conforming to the recommended CD standard, or an adapter with the  mark.
- Read the instructions supplied with the adapter in order to fit the adapter to an 8-cm (3-inch) CD correctly before playing the disc.

If the above precautions are not taken, the 8-cm (3-inch) CD may fail to play. The disc may be damaged or may get jammed in the player.

### Note on last position memory

The owner's manuals for the CD-M1, DEX-M300, DEX-M300SDK, KEX-M700B, and KEX-M700SDK controllers say that the last track memory restarts play from the beginning of the track being played when the disc was stopped. But when you use one of these controllers with this player, the last position memory restarts play around the position at which the disc was stopped.

### Note on random play

When using the random play feature of this player, you can get random play using up to six discs in the magazine. The owner's manuals for the CD-M1, DEX-M300, DEX-M300SDK, KEX-M700B, and KEX-M700SDK controllers say that random play works with only one disc. But when you use one of these controllers with this player, all six discs are available.

## 4. INSTALLATION

### Before mounting

- The player can be mounted horizontally or vertically. Before mounting it, set the shock absorption springs to suit the mounting orientation as follows. (If the springs are not set properly, shock absorption will be impaired.)

### Horizontal use

- The player is set for horizontal use. Check that the lock screws (2.6 × 4 mm) that hold the shock absorption springs in the correct position are in the holes for H (horizontal) use, as shown in Fig. 5.

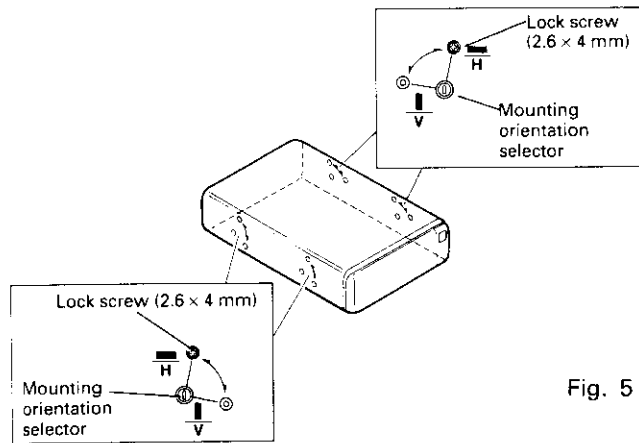


Fig. 5

### Vertical use

- Be sure to change the position of the shock absorption springs for vertical use.
  - Remove the four lock screws (2.6 × 4 mm) that hold the shock absorption springs in the correct position.
  - Change the positions of all four springs by turning the mounting orientation selectors to V (vertical) with a small flat-bladed screwdriver, as shown in ① of Fig. 6.
  - Replace the removed screws (2.6 × 4 mm) in the screw holes for V, as shown in ② of Fig. 6.

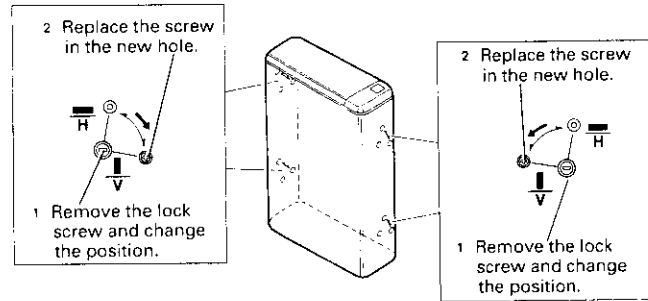


Fig. 6

### How to remove the chassis assembly

- Place the mounting orientation selector on the H side. (For easy removal of shock absorption spring)
- Remove the two connectors on the main unit and the ground cord.
- Remove the twelve screws which fix the damper unit, and remove the damper unit.
- Remove the four shock absorption springs and remove the chassis assembly.

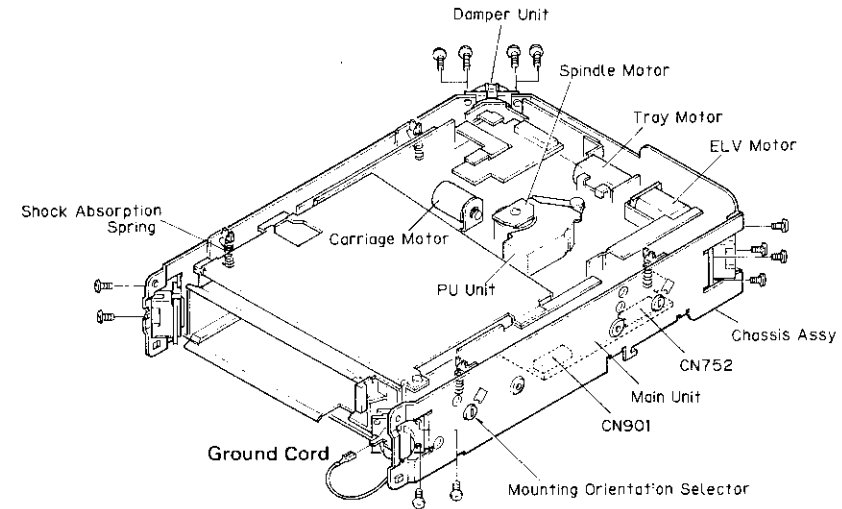


Fig. 8

## 5. DISASSEMBLY

### How to remove the upper case

- Remove the six screws (A) and then remove the upper case.

### How to remove the lower case

- Remove the four screws (B) and then remove the lower case.

### How to remove the grill assembly

- Remove the two screws (C) and remove the grille assembly.

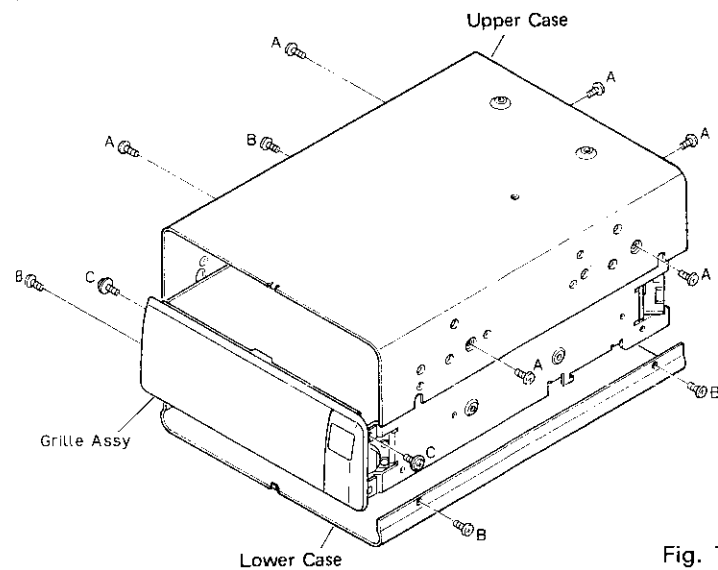


Fig. 7

When moving the PU unit manually, hook the spring as shown in the figure.

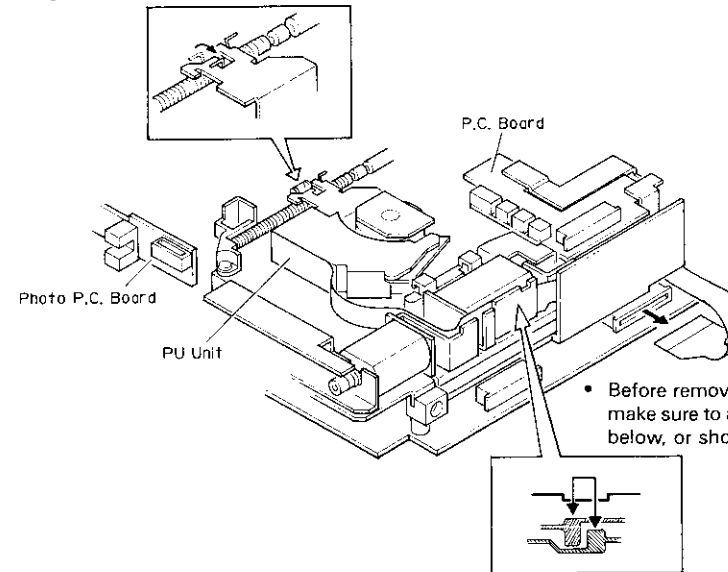


Fig. 9

- Before removing connector CN351 (the connector to the PU unit), make sure to attach the short-circuit pin at the pattern part as shown below, or short-circuit between the patterns with the jumper line.

**5. BLOCK DIAGRAM**

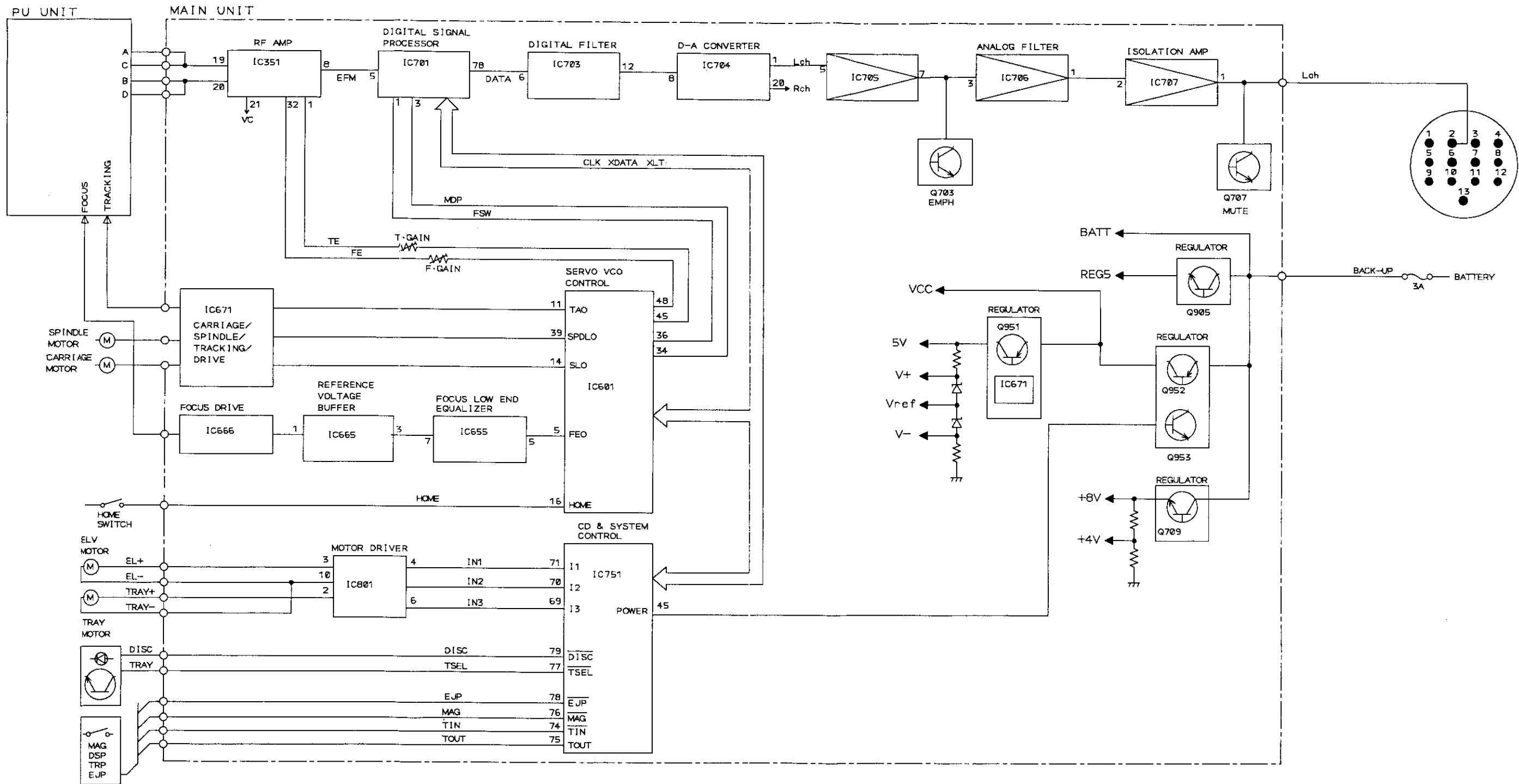


Fig. 10

## 6. ADJUSTMENT

### 1) Precautions

- The CDX-M50 uses a single power supply (+5V) for the regulator. The signal reference potential, therefore, is connected to pin no. 21 (approx. 2.5V) of IC351 (CXA1081Q) instead of GND. (VC or VREF at test point)

If VC and GND are connected to each other by mistake during adjustments, not only will it be impossible to measure the potential correctly, but the servo will malfunction and a severe shock will be applied to the pick-up. To avoid this, take special note of the following.

Do not connect the negative probe of the measuring equipment to VC and GND together. It is especially important not to connect the channel 1 negative probe of the oscilloscope to VC with the channel 2 negative probe connected to GND.

And since the frame of the measuring instrument is usually at the same potential as the negative probe, change the frame of the measuring instrument to floating status.

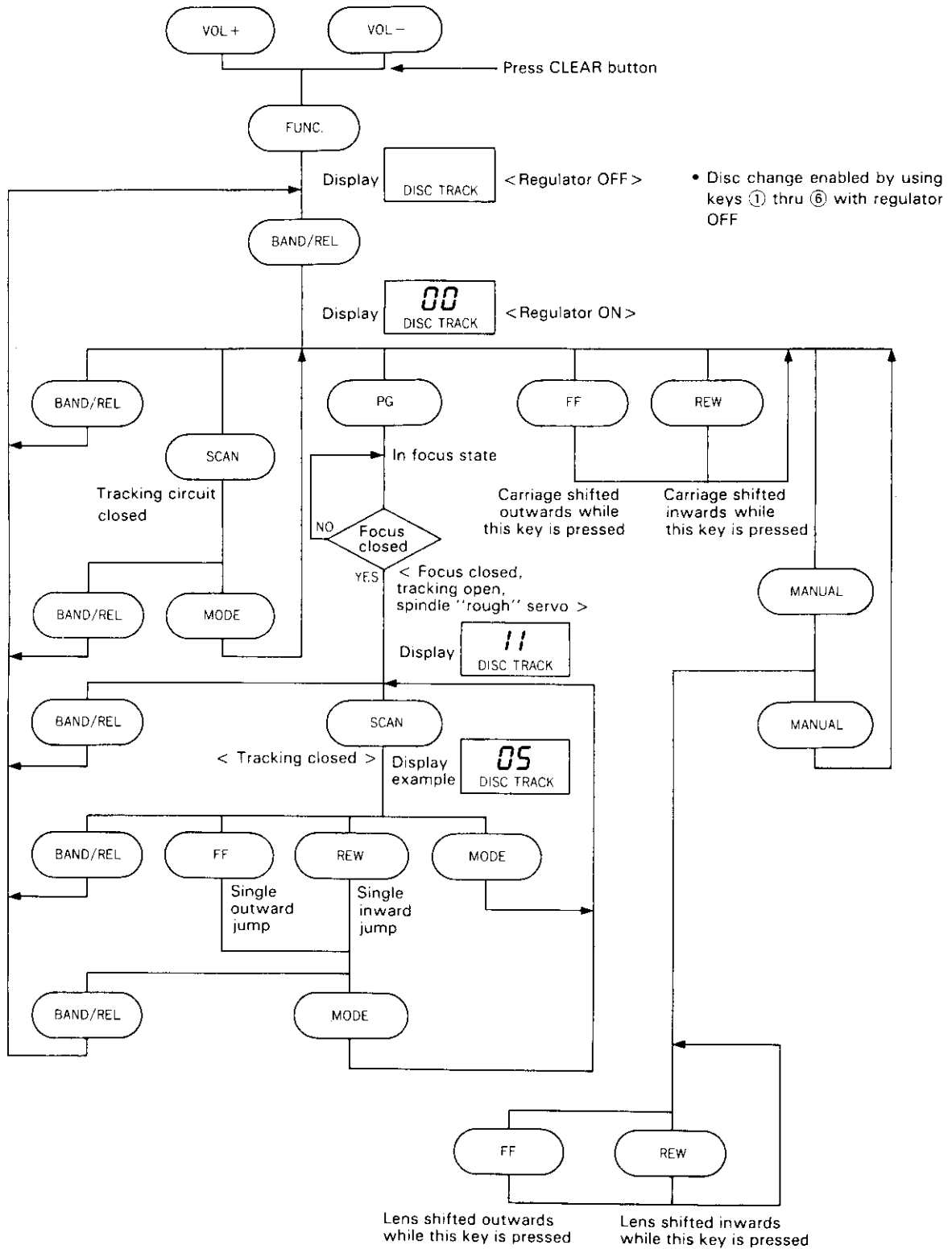
If by accident VC comes in contact with GND, immediately switch the regulator or power OFF.

- Always make sure the regulator is OFF when connecting and disconnecting the various filters and wiring required for measurements.
- Before proceeding to further adjustments and measurements after switching regulator ON, let the player run for about one minute to allow the circuits to stabilize.

- When loading and unloading discs during adjustment procedures, always wait for the disc to be properly clamped or ejected before pressing the another key. Otherwise, there is risk of the actuator being destroyed. (For example, do not press the **[P.G]** key while a disc is being moved from magazine to clamp after regulator is switched ON in steps 3 thru 5 of Tracking Balance Adjustment I. Nor should the **[EJECT]** key (in M50) be pressed during focus closed status.)
- 2) Since CDX-M50 is used in combination with a multi-CD control section such as KEX-M700, all adjustment key operations are executed at that control section. The KEX-M700 test mode starting procedure and key operations are included for reference purposes. All keys mentioned in the main text are KEX-M700 keys.
  - Test mode starting procedure  
Switch back-up ON or press the CLEAR button while pressing the **[VOL +]** and **[VOL -]** keys together.
  - Test mode cancellation  
Press the CDX-M50 CLEAR button, followed by the KEX-M700 CLEAR button. (Or switch the KEX-M700 and CDX-M50 back-up OFF.)

Key	Function
BAND/REL	Regulator ON/OFF
FF	FWD kick
REW	REV kick
SCAN	Tracking close
MODE	Tracking open
PG	Focus close

• Flow Chart





• Adjustment Points

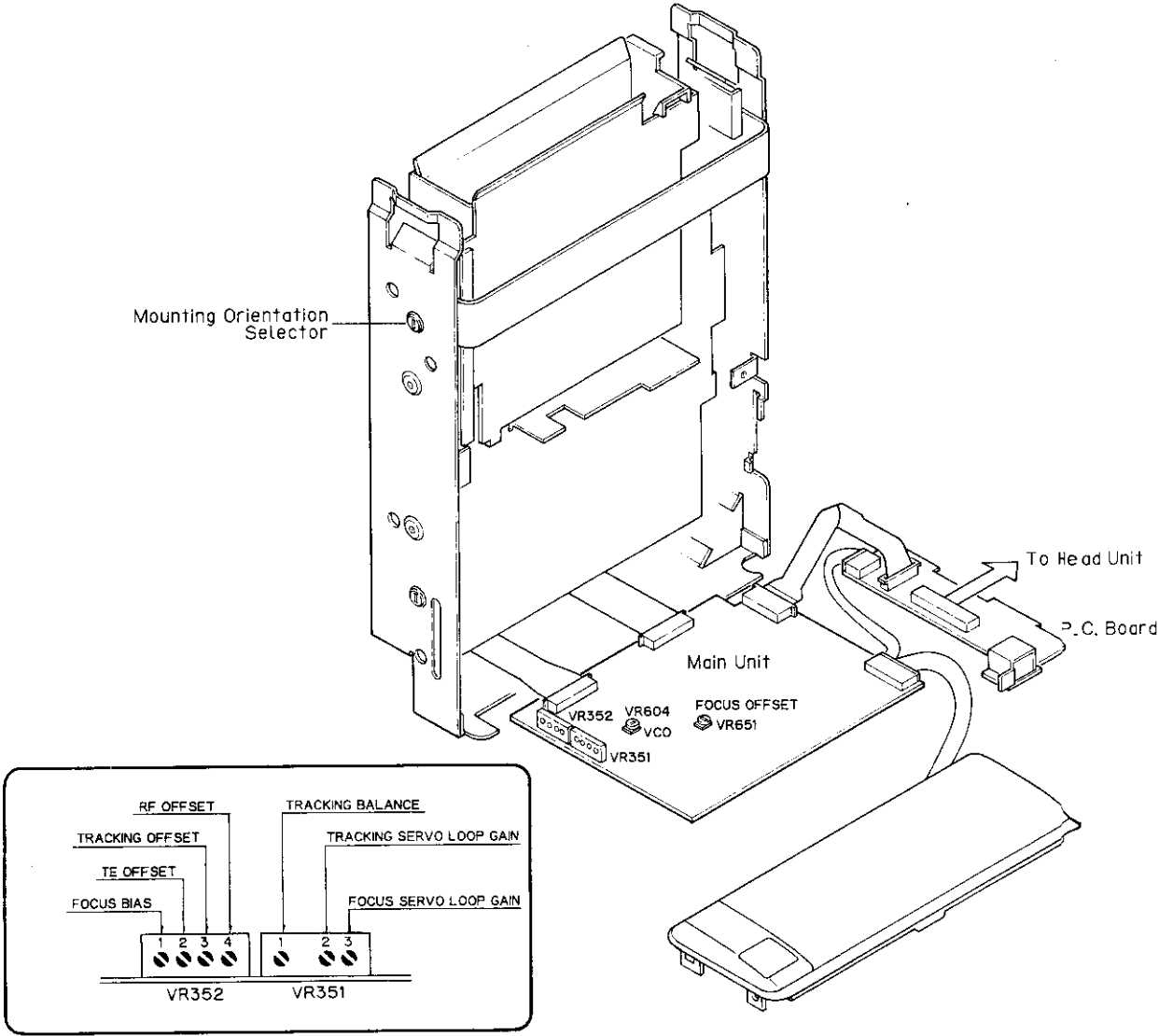


Fig. 11

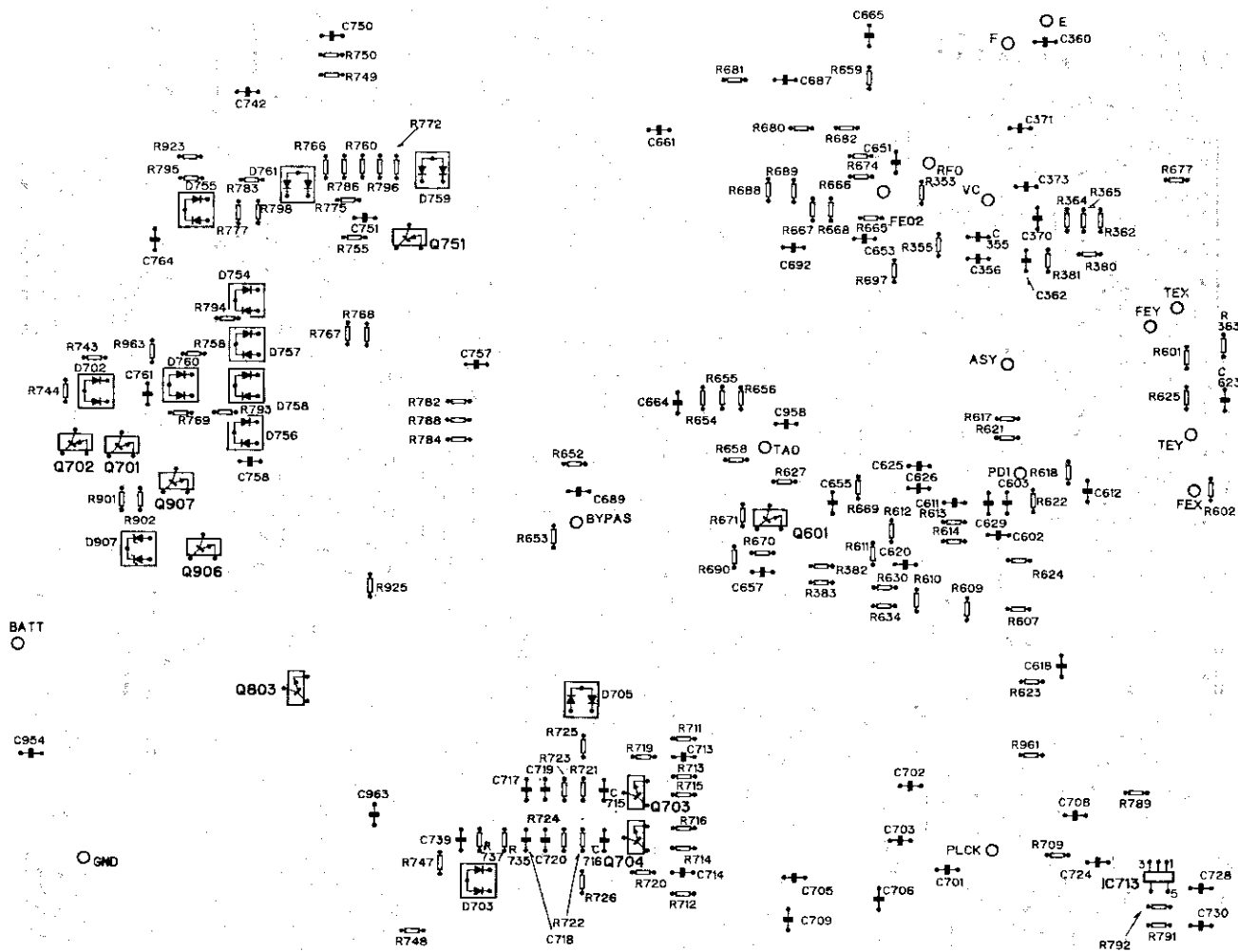


Fig. 12

### 6.1 Focus Offset Adjustment

- Purpose: To adjust the electrical offset of the focus amplifier to zero.
- Misadjustment symptoms: No focus closing

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/ jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Multi-meter or oscilloscope</li> <li>● FEO2</li> <li>● Empty magazine, test mode</li> <li>● VR651</li> </ul> |
|--|---|

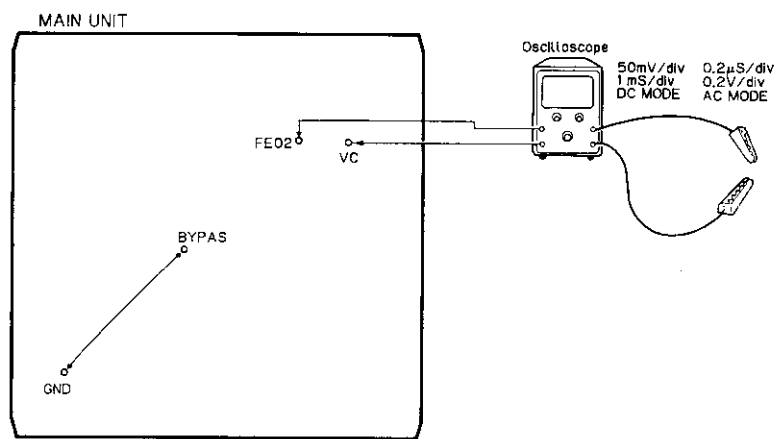


Fig. 13

#### Adjustment Procedure

1. Connect BYPAS to GND.
2. Switch regulator ON.
3. Using VR651, adjust the FEO2 DC voltage in reference to VC to a value of  $0 \pm 25\text{mV}$ .

## 6.2 VCO Free Run Frequency Adjustment

- Purpose: To adjust the EFM decoder reference clock free- run frequency to a suitable value
- Maladjustment symptoms: Spindle lock not possible, distorted sound or no sound at all

- |  |  |
|--|--|
| <ul style="list-style-type: none"> <li>● Measuring equipment/ jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Frequency counter</li> <li>● Pin No. 70 (PLCK) of IC701 (CXD1167Q)</li> <li>● Empty magazine</li> <li>● Test mode</li> <li>● VR604</li> </ul> |
|--|--|

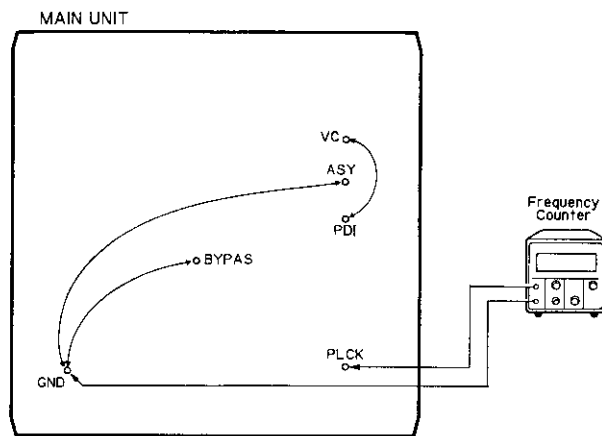


Fig. 14

### Adjustment Procedure

1. Connect pin No. 7 (TP ASY) of IC351 to GND.  
Connect BYPAS to GND.
2. Connect pin no. 1 (TP VC) of IC601 to pin no. 28 (TP PDI).
3. Switch regulator ON while in test mode.
4. Connect the frequency counter to pin No. 70 (TP PLCK) of IC701 (CXD1167Q).
5. Adjust VR604 to obtain a frequency of  $4.57 \pm 0.005\text{MHz}$ .
6. Switch regulator OFF.
7. Disconnect the leads connecting TP VC to TP PDI, and TP ASY to GND.

Note: Connect TP VC and TP PDI with leads kept as short as possible.

Note: Connect the frequency counter ground to TP GND as shown in the figure.

### 6.3 RF Offset Adjustment

- Purpose: To adjust the RF amplifier offset to a suitable value
- Maladjustment symptoms: Focus closure fails readily

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/ jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● RFO</li> <li>● Empty magazine</li> <li>● VR352-4 (RFO)</li> <li>● Test mode</li> </ul> |
|--|---|

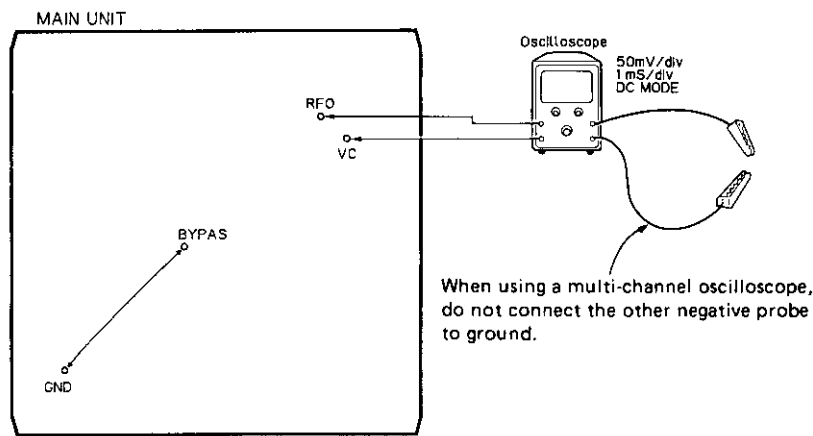


Fig. 15

#### Adjustment Procedure

1. Connect BYPAS to GND.
2. Switch regulator ON.
3. Using the oscilloscope, measure the RFO DC voltage in reference to VC, and adjust VR352-4 (RFO) to obtain a reading of  $+40 \pm 10\text{mV}$ .

### 6.4 Tracking Offset Adjustment

- Purpose: To adjust the electrical offset of the tracking amplifier to zero
- Maladjustment symptoms: Search times too long, carriage run-away

- |   |   |
|---|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● TAO low-pass filter output</li> <li>● Empty magazine</li> <li>● Test mode</li> <li>● VR352-3 (TO)</li> </ul> |
|---|---|

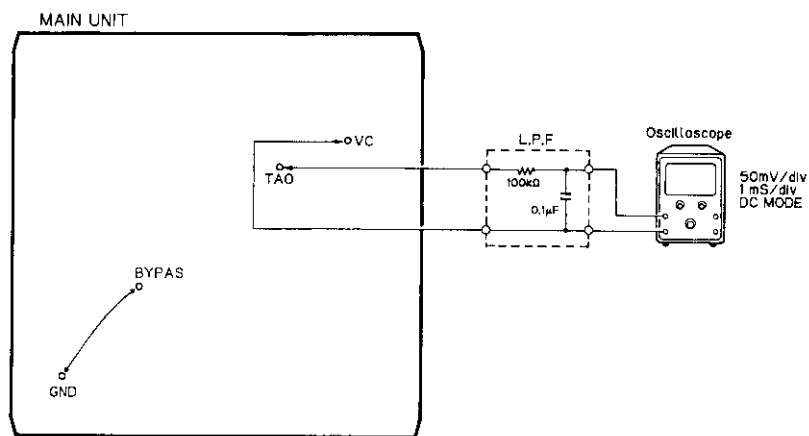


Fig. 16

#### Adjustment Procedure

1. Insert a low-pass filter between TAO and VC.
2. Check that BYPAS is connected to GND.
3. Switch regulator ON.
4. Using the oscilloscope, measure the TAO LPF output DC voltage in reference to VC, and adjust VR352-3 (TO) to obtain a reading of  $0 \pm 25\text{mV}$ .  
The low-pass filter may be left in place for later adjustments.

### 6.5 TE Offset Adjustment - I

- Purpose: To adjust the electrical offset of the tracking servo to zero.
- Maladjustment symptoms: Search times too long, carriage run-away

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/ jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● DC voltmeter</li> <li>● TAO low-pass filter output</li> <li>● Empty magazine</li> <li>● VR352-2 (TEO)</li> </ul> |
|--|---|

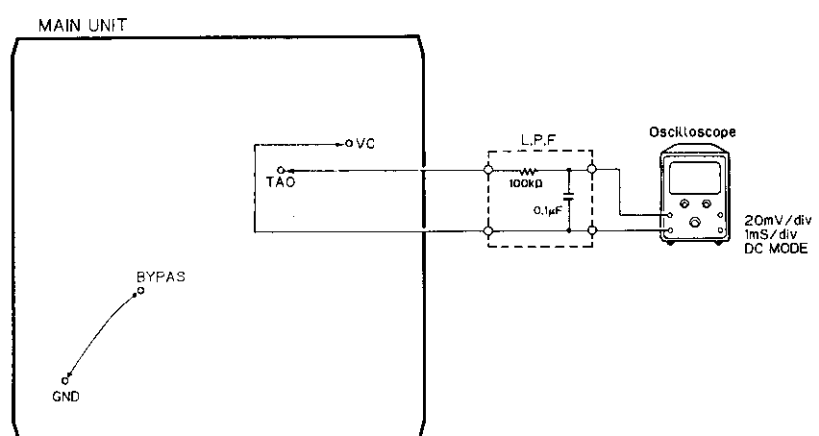


Fig. 17

#### Adjustment Procedure

1. Check that BYPAS is connected to GND.
2. Switch regulator ON while in test mode.
3. Press the **[SCAN]** key to close tracking.
4. Using VR352-2 (TEO), adjust the TAO L.P.F. output DC voltage in reference to VC to a value of  $0 \pm 10\text{mV}$ .
5. Switch regulator OFF.

## 6.6 Tracking Balance Adjustment - I

- Purpose: To adjust the tracking servo offset to zero.
- Maladjustment symptoms: Search times too long, poor playability, carriage run-away

- |  |  |
|--|--|
| <ul style="list-style-type: none"> <li>● Measuring equipment/ jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● TEY (Tracking error signal), low-pass filter output</li> <li>● SONY TYPE 4 (or TYPE 3) • Test mode</li> <li>● VR351-1 (T. BAL)</li> </ul> |
|--|--|

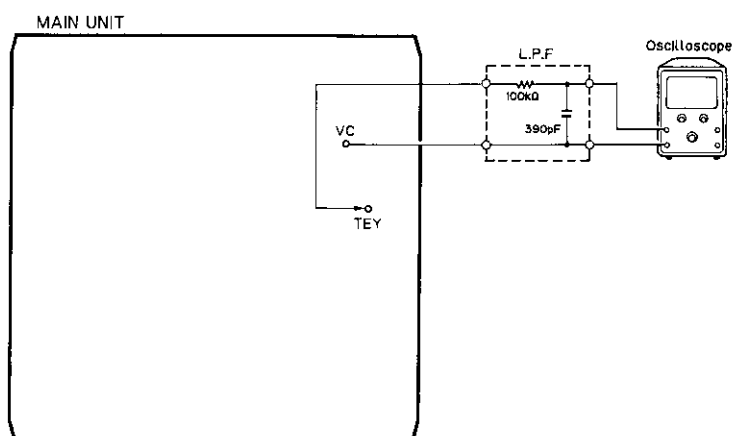
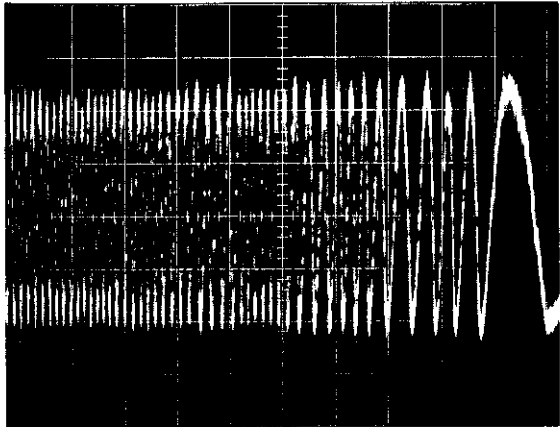


Fig. 18

### Adjustment Procedure

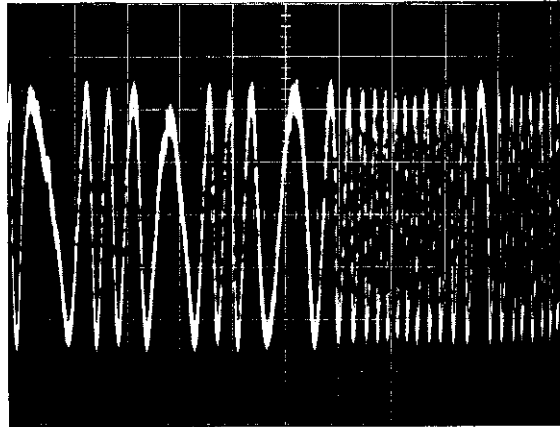
1. After checking that regulator is OFF, connect the lowpass filter as shown in the diagram.
2. Disconnect BYPAS from ground.
3. Set the test disc (SONY TAPE 4) in magazine tray 6 and load the magazine. Switch regulator ON.
4. Using the **[FF]** or **[REW]** key, move the pick-up to about the center of the signal surface.
5. Press the **[PG]** key to close focus.
6. Using an oscilloscope, observe the TEY signal in respect to VC. Then adjust VR351-1 (T.BAL) to set the positive and negative amplitudes to the same levels. (See Fig. 19-21)
7. Switch the power OFF.  
The low-pass filter may be left in place for later adjustments.





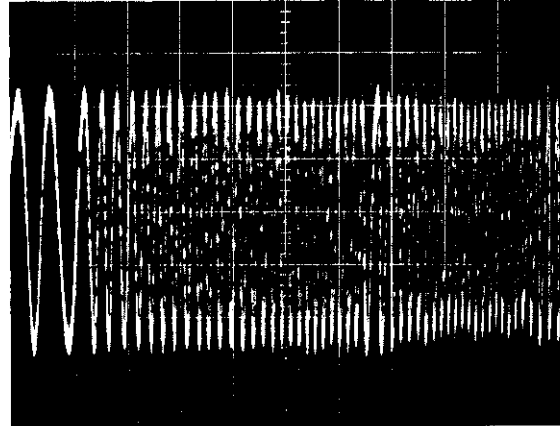
+ 5% NG

Fig. 19



± 0% OK

Fig. 20



- 5% NG

Fig. 21

10ms/div.  
0.2V/div.  
DC Mode

### 6.7 Tangential Skew Check

- Purpose: To check whether tangential skew has been misaligned or not when replacing the pick-up unit.
- Maladjustment symptoms: No disc playback; track jumping

- |  |  |
|--|--|
| <ul style="list-style-type: none"> <li>● Measuring equipment/<br/>jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope, screwdriver</li> <li>● RFO</li> <li>● SONY TYPE 4 (or TYPE 3) • Normal mode</li> <li>● Pick-up tangential adjustment screw</li> </ul> |
|--|--|

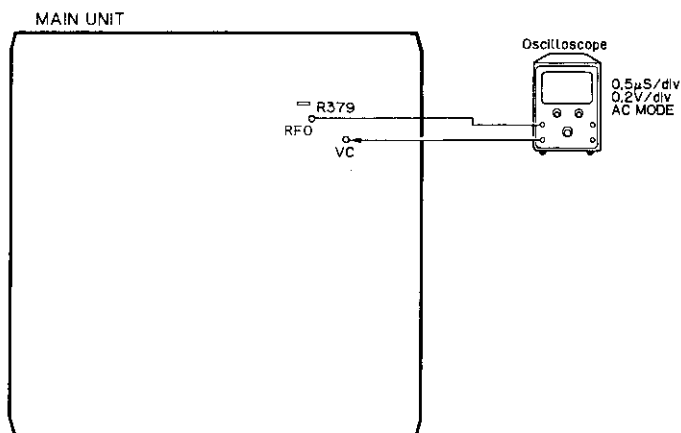
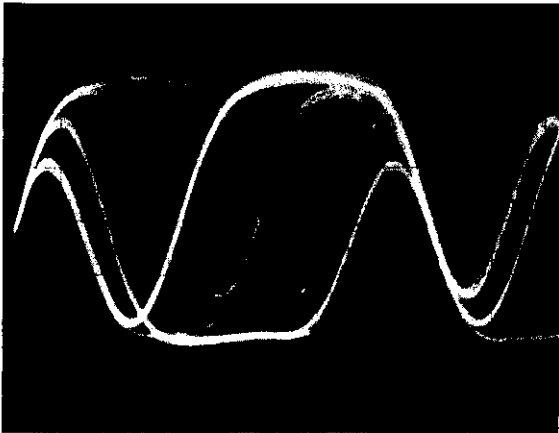


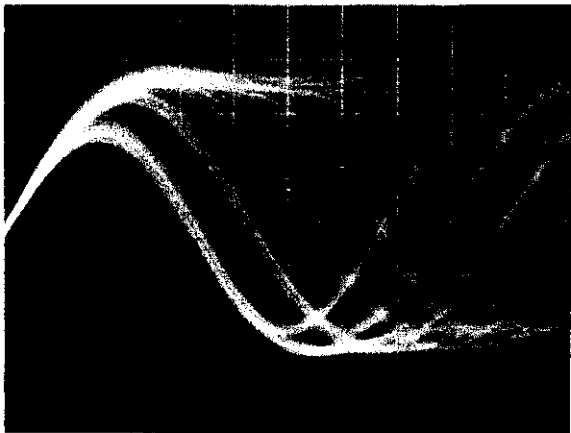
Fig. 22

#### Adjustment Procedure (with R379 removed)

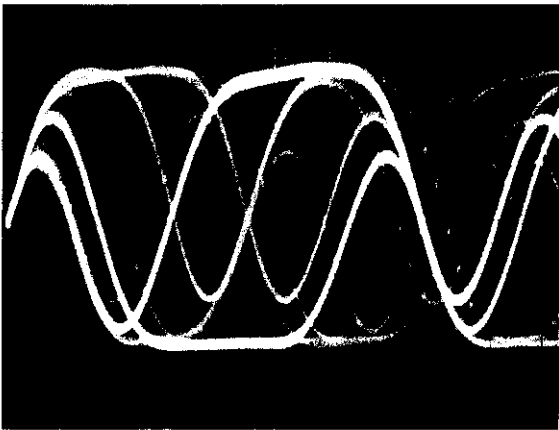
1. Remove R379 (but reconnect after completing adjustment).
2. Play tune TNO 7 in normal mode. (TYPE 3: TNO 23)
3. Check that the valley at the 11T section of the RF waveform is flat.
4. If out of adjustment, readjust to obtain a flat RF waveform. (See Fig. 23-28) Take care not to knock the pick-up with the screwdriver at this stage. (This kind of accident can result in loss of focus.)
5. Switch the power OFF and reconnect R379.
6. Apply "screw-lock" to the tangential adjustment screw.
7. After adjusting tangential skew, also adjust the grating.
8. If tangential skew is seriously out of adjustment, carriage stopping and run-away tend to occur in normal mode. In this case,
  - a) Switch to test mode,
  - b) Shift the pick-up to signal surface center using **FF** or **REW** key,
  - c) Press the **PG** key to close focus.
  - d) Press the **SCAN** key to close tracking.
- e) Observe RFO in respect to VC, and turn the tangential adjustment screw to obtain a flat waveform at the 11T section.
- f) Repeat the adjustment resuming from step 2.



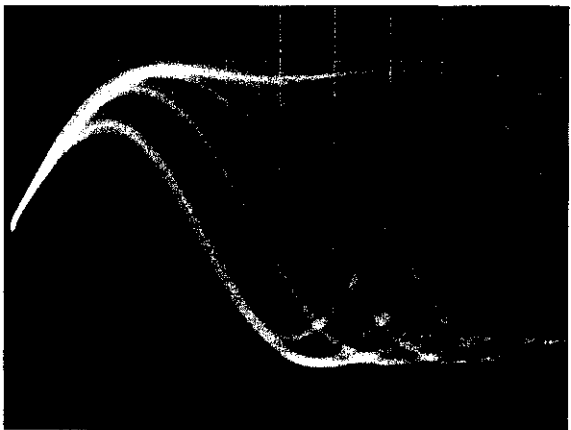
NG Fig. 23



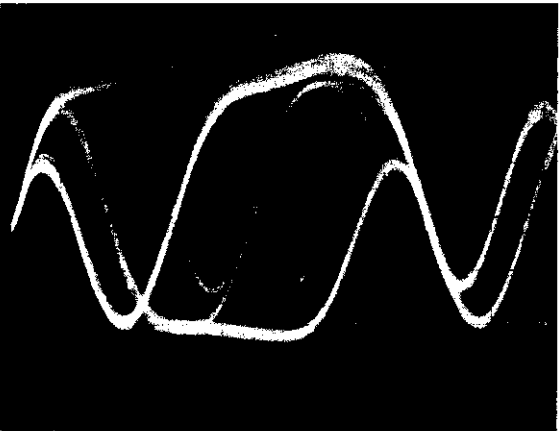
NG Fig. 24



OK Fig. 25

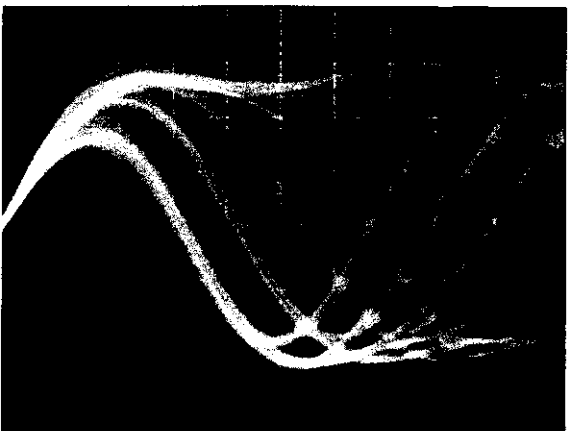


OK Fig. 26



NG Fig. 27

Play tune TNO 7 (TYPE4)



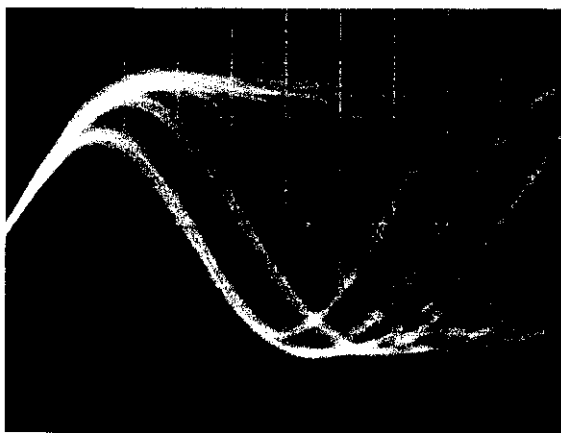
NG Fig. 28

Play tune TNO 12 (TYPE4)

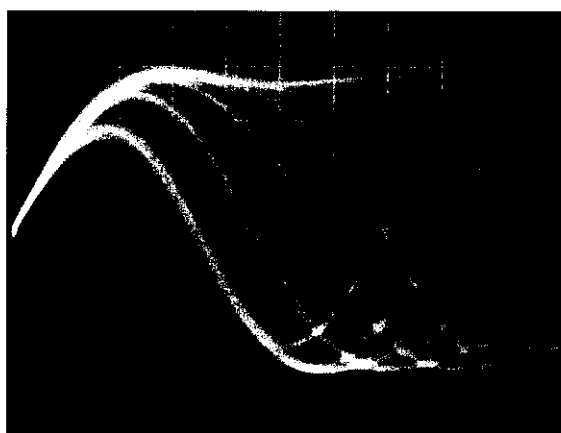
**Adjustment Procedure (without R379 removed)**

1. Play tune TNO 12 in normal mode. (TYPE 3: TNO 14)
2. Turn the tangential adjustment screw to obtain a good RF waveform eye pattern. Turn the adjustment screw both clockwise and counterclockwise to points where the eye pattern deteriorates, and take the midway point as the adjustment point. As a general guide, look for an overall clear waveform, and one of the diamond shapes in the eye pattern. The diamond shapes should appear in fine lines at the point of optimum adjustment. Take care not to knock the pick-up with the screwdriver at this stage. (This kind of accident can result in loss of focus.) (See Fig. 29-31)

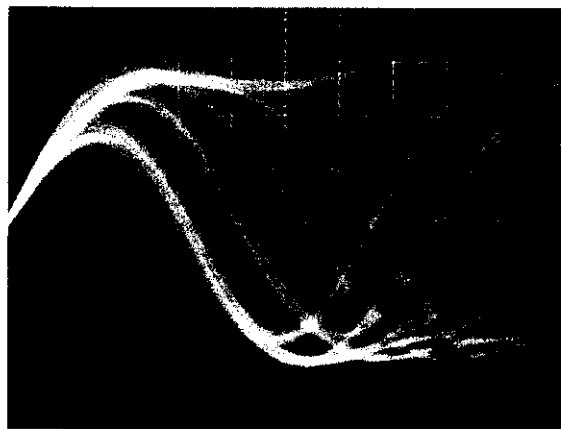
3. Apply "screw-lock" to the tangential adjustment screw.
4. After adjusting tangential skew, also adjust the grating.



NG Fig. 29



OK Fig. 30



NG Fig. 31

## 6.8 Grating Adjustment

- Purpose: The grating may need adjustment in a replaced pick-up assembly.
- Maladjustment symptoms: No disc playback; track jumping

- Measuring equipment/ jigs
- Measuring point
- Test disc and setting
- Adjustment position

- Oscilloscope, clock driver, grating adjustment filter (bandpass filter) (GGF-133)
- AC millivoltmeter, two low-pass filters
- TEY, E LPF output, F LPF output
- SONY TYPE 4 (or TYPE 3) • Test mode
- Pick-up grating adjustment hole

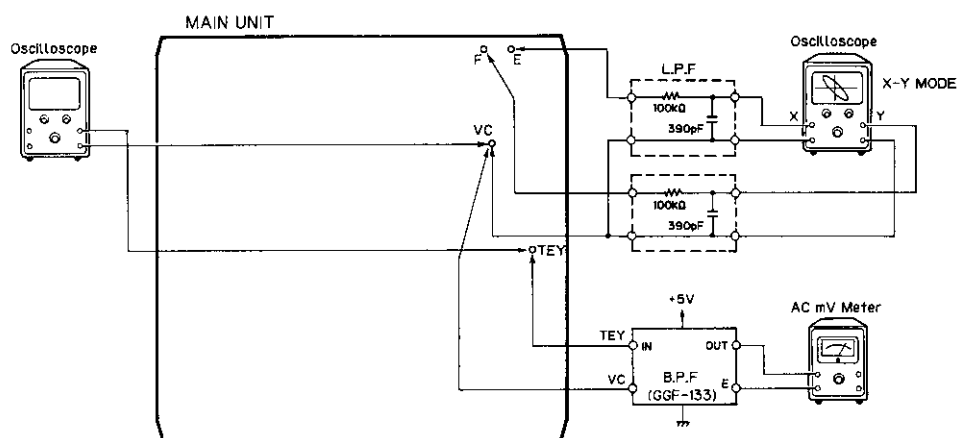


Fig. 32

### Adjustment Procedure

1. Connect a low-pass filter (100k, 390p) to test points E, F, and VC as shown in the above diagram.
2. Switch regulator ON in test mode, and load a disc.
3. Press the **PG** key to close focus.
4. Press the **SCAN** key to close tracking.
5. Using the **FF** or **REW** key, move the pick-up to about the center of the signal surface (tune TNO 6). (TYPE 3: TNO 7)
6. Press the **MODE** key to open tracking.
7. While monitoring the TEY filter output by AC milli-voltmeter, turn the grating adjustment hole slowly. The AC voltage increases and decreases while turning the screw. Search for the minimum voltage level. (This corresponds to the position where the grating is on a track, and is referred to as the null point.)
8. Then while monitoring TEY by oscilloscope, turn the driver slowly clockwise from the null point (as seen from under the pick-up) until the first waveform peak amplitude is reached. (See Fig. 34-39)

9. With the E low-pass filter output connected to the X axis of the oscilloscope, and the F low-pass filter output connected to the Y axis, apply an input in AC mode and observe the Lissajous figure.
10. Using the driver, adjust the Lissajous figure to a single line (or as close as possible).
11. Switch regulator OFF and remove the filters.

B.P.F. (GGF-133)

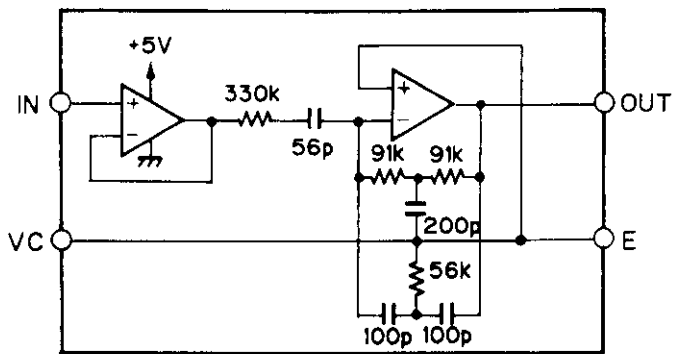


Fig. 33

TEY waveform 10ms/div, 500mV/div

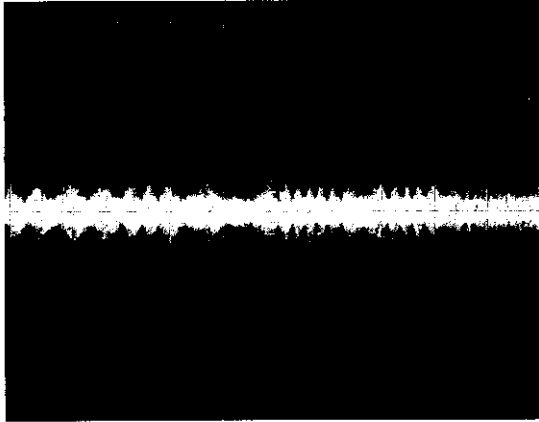


Fig. 34

Null Point

Lissajous figure (AC input)  
Horizontal axis E 20mV/div  
Vertical axis F 20mV/div

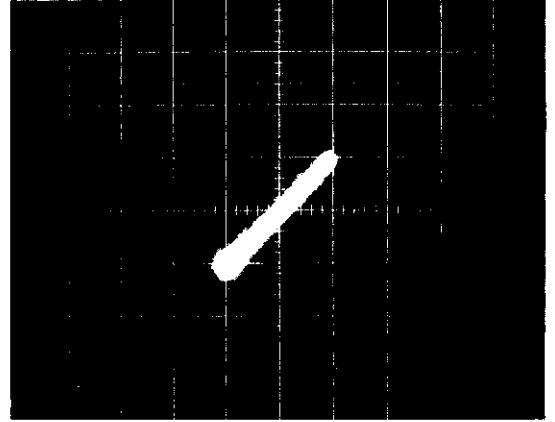


Fig. 35



"Rough" adjustment

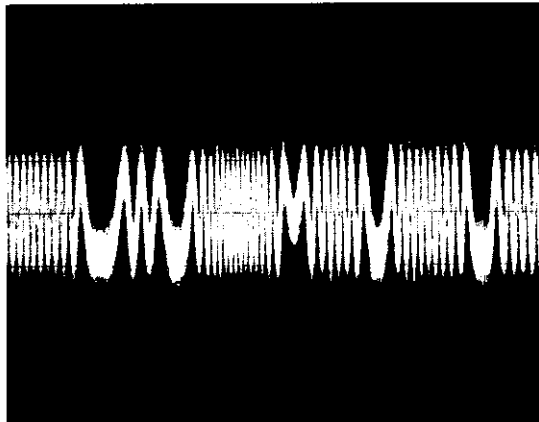


Fig. 36

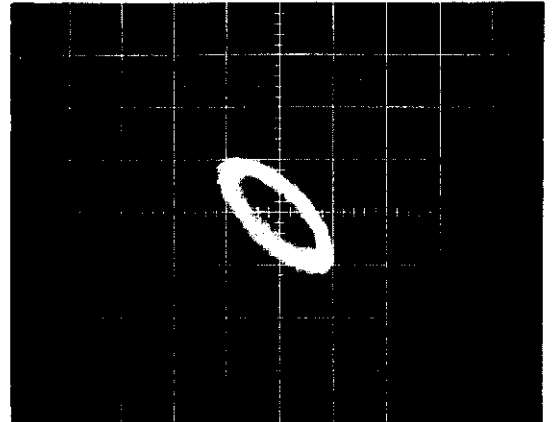


Fig. 37



Final adjustment

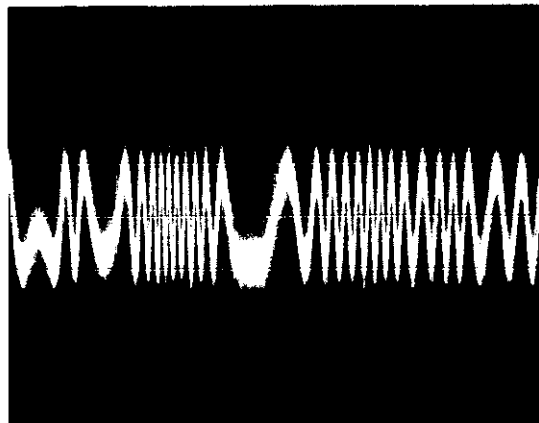


Fig. 38

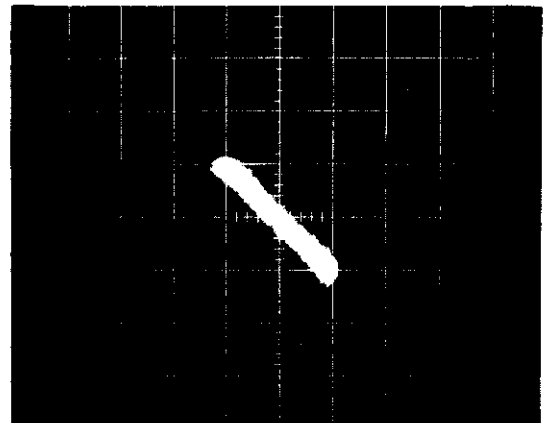


Fig. 39

### 6.9 Focus Bias Adjustment

- Purpose: To adjust the focus servo bias to an optimum value
- Maladjustment symptoms: Focus closing difficulty, poor playability

- |   |   |
|---|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● RFO</li> <li>● SONY TYPE 4 (or TYPE 3) • Normal mode</li> <li>● VR352-1 (FEB)</li> </ul> |
|---|---|

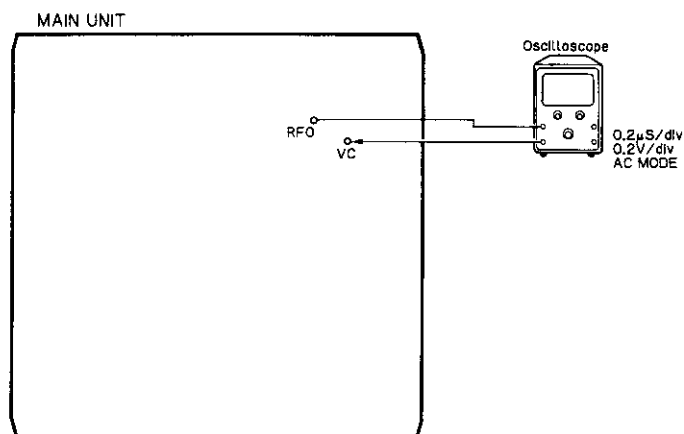
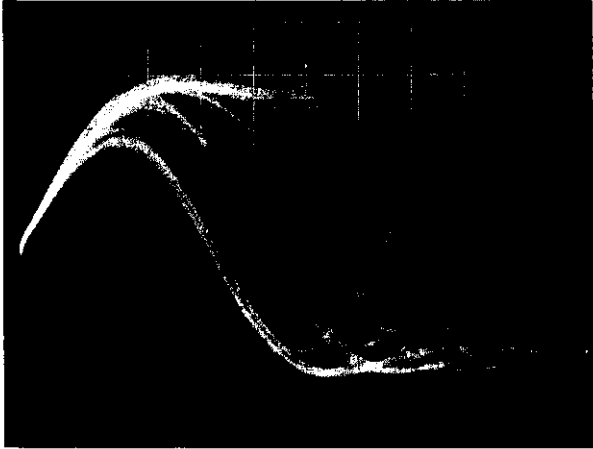


Fig. 40

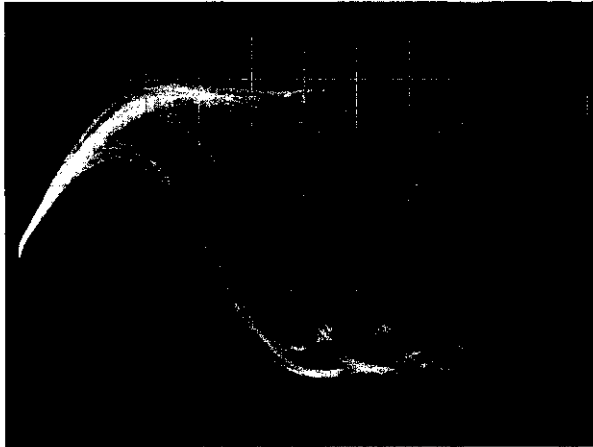
#### Adjustment Procedure

1. Play tune TNO 12 in normal mode. (TYPE 3: TNO 14)
2. Observe RFO in respect to VC in the oscilloscope, and adjust VR352-1 (FEB) to obtain maximum RF and optimum eye pattern. (See Fig. 41 and 42)





OK Fig. 41



0.2 $\mu$ s/div. Before adjustment Fig. 42  
0.2V/div.  
AC Mode

### 6.10 Focus Servo Loop Gain Adjustment

- Purpose: To adjust the focus servo loop gain to an optimum value
- Maladjustment symptoms: Poor playability, reduced resistance to vibration, focus closure fails readily

- |   |   |
|---|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● Oscillator, gain adjustment filter (GGF-065), dual meter milli-voltmeter</li> <li>● FEX, FEY</li> <li>● SONY TYPE 4 (or TYPE 3) • Normal mode</li> <li>● VR351-3 (FG)</li> </ul> |
|---|---|

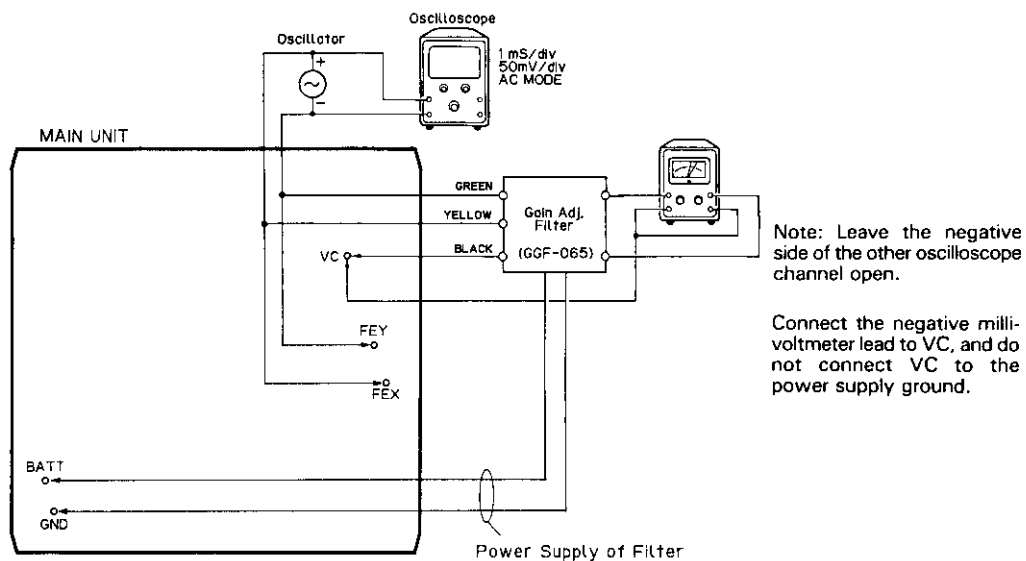


Fig. 43

#### Adjustment Procedure

1. After checking that the power is OFF, connect the gain adjustment filter and measuring equipment as shown in the above diagram.
2. Play tune TNO 12 in normal mode. (TYPE 3: TNO 14)
3. Set the oscillator to 1kHz, and observe the FEX/FEY output in the oscilloscope. Adjust the oscillator output to obtain a FEX/FEY output of 100mVp-p.
4. Adjust VR351-3 (FG) to obtain a milli-voltmeter difference of  $0 \pm 0.5\text{dB}$ .

## 6.11 Tracking Servo Loop Gain Adjustment

- Purpose: To adjust the tracking servo loop gain to an optimum value
- Maladjustment symptoms: Poor playability, reduced resistance to vibration

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/ jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>• Oscillator, gain adjustment filter (GGF-065), dual meter milli-voltmeter</li> <li>• TEX, TEY</li> <li>• SONY TYPE 4 (or TYPE 3) • Normal mode</li> <li>• VR351-2 (TG)</li> </ul> |
|--|---|

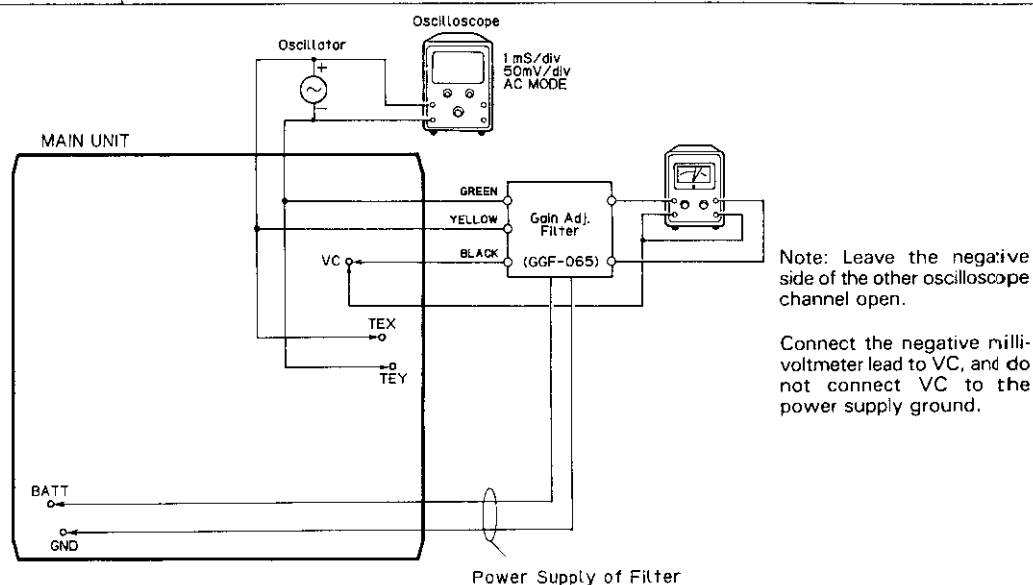


Fig. 44

### Adjustment Procedure

1. After checking that the power is OFF, connect the gain adjustment filter and measuring equipment as shown in the above diagram.
2. Play tune TNO 12 in normal mode. (TYPE 3: TNO 14)
3. Set the oscillator to 1.4kHz, and observe the TEX/TEY output in the oscilloscope. Adjust the oscillator output to obtain a TEX/TEY output of 100mVp-p.
4. Adjust VR351-2 (TG) to obtain a milli-voltmeter difference of  $0 \pm 0.5\text{dB}$ .

**6.12 TE Offset Adjustment - II**

- Purpose: To adjust the electrical offset of the tracking servo to zero.
- Maladjustment symptoms: Search times too long, carriage run-away

- |  |   |   |
|--|---|---|
| <ul style="list-style-type: none"> <li>● Measuring equipment/ jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>● DC voltmeter</li> <li>● TAO low-pass filter output</li> <li>● Empty magazine</li> <li>● VR352-2</li> </ul> | <ul style="list-style-type: none"> <li>● Test mode</li> </ul> |
|--|---|---|

**Adjustment Procedure**

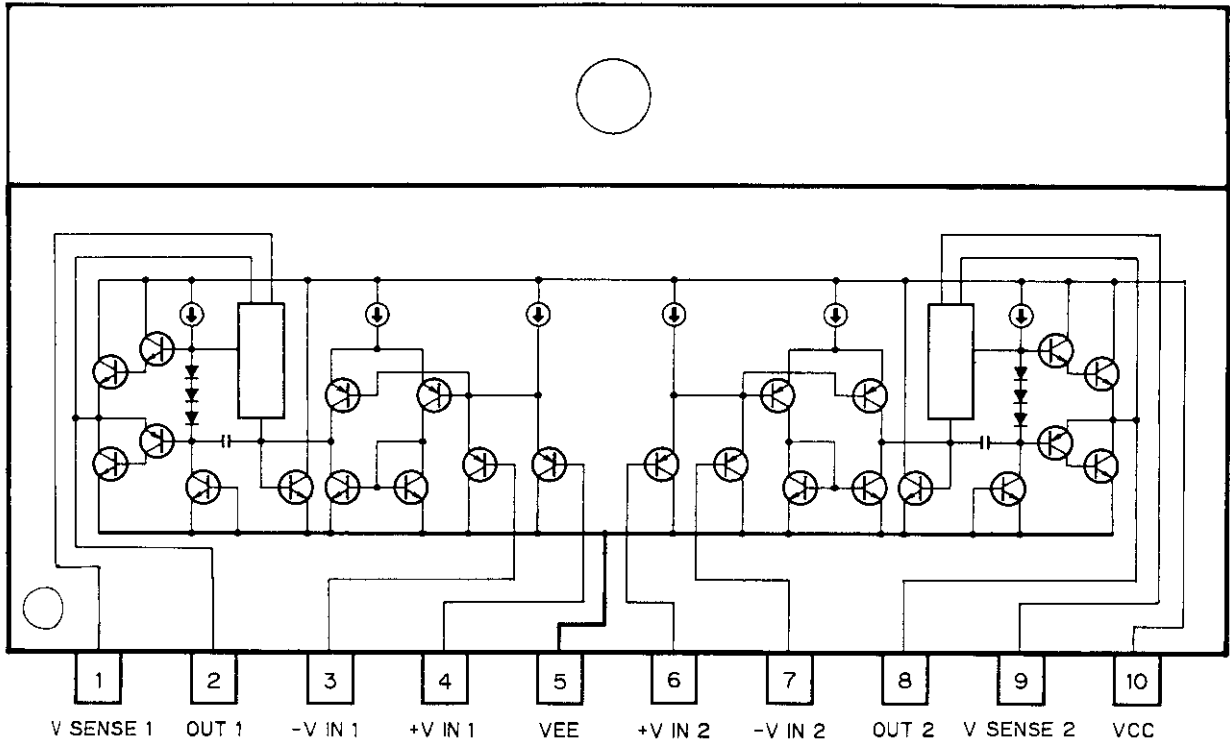
Same as for TE offset adjustment - I, but with the DC voltage of the TAO LPF output adjusted to  $0 \pm 50\text{mV}$ .  
 The purpose of this additional adjustment is to correct any deviations generated when carrying out the tracking balance and tracking servo loop gain adjustments after completing TE offset adjustment - I.

### 6.13 Tracking Balance Adjustment - II

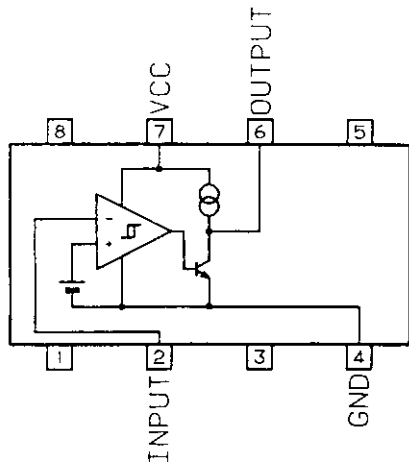
<ul style="list-style-type: none"> <li>● Purpose: To adjust the tracking servo offset to zero.</li> <li>● Maladjustment symptoms: Search times too long, poor playability, carriage run-away</li> </ul>	
<ul style="list-style-type: none"> <li>● Measuring equipment/ jigs</li> <li>● Measuring point</li> <li>● Test disc and setting</li> <li>● Adjustment position</li> </ul>	<ul style="list-style-type: none"> <li>● Oscilloscope</li> <li>● TEY low-pass filter output</li> <li>● SONY TYPE 4 (or TYPE 3) • Test mode</li> <li>● VR351-1</li> </ul>
<p><b>Adjustment Procedure</b></p> <p>Steps 1 thru 5 same as tracking balance adjustment-I.</p> <p>6. Check that the level difference between the positive and negative amplitudes of the TEY signal is within 5% (See Fig. 19-21). If greater than 5%, adjust with VR351-1.</p> <p>7. If further adjustment was necessary in step 6, repeat TE offset adjustment -II.</p>	

● IC

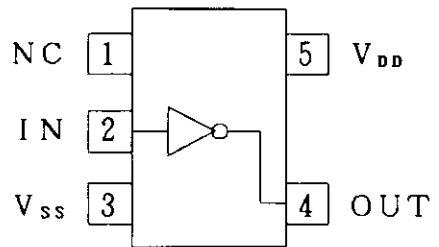
LA6510



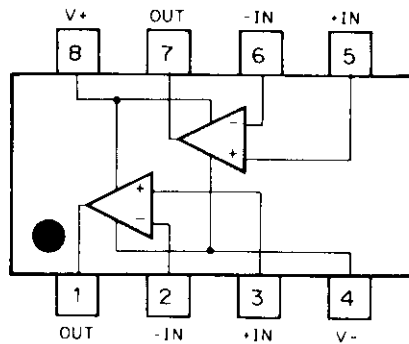
M51945AFP



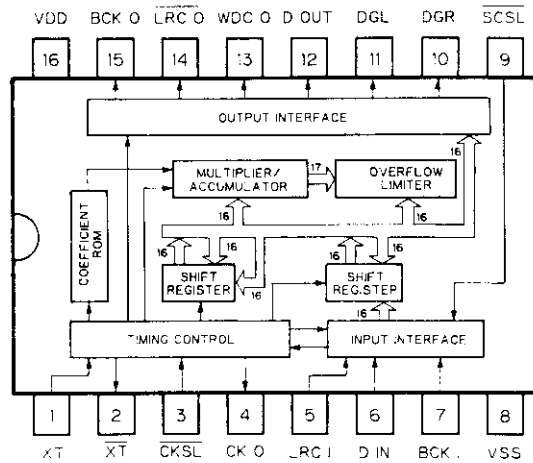
TC4SU69F



M5218FP  
UPC358G2



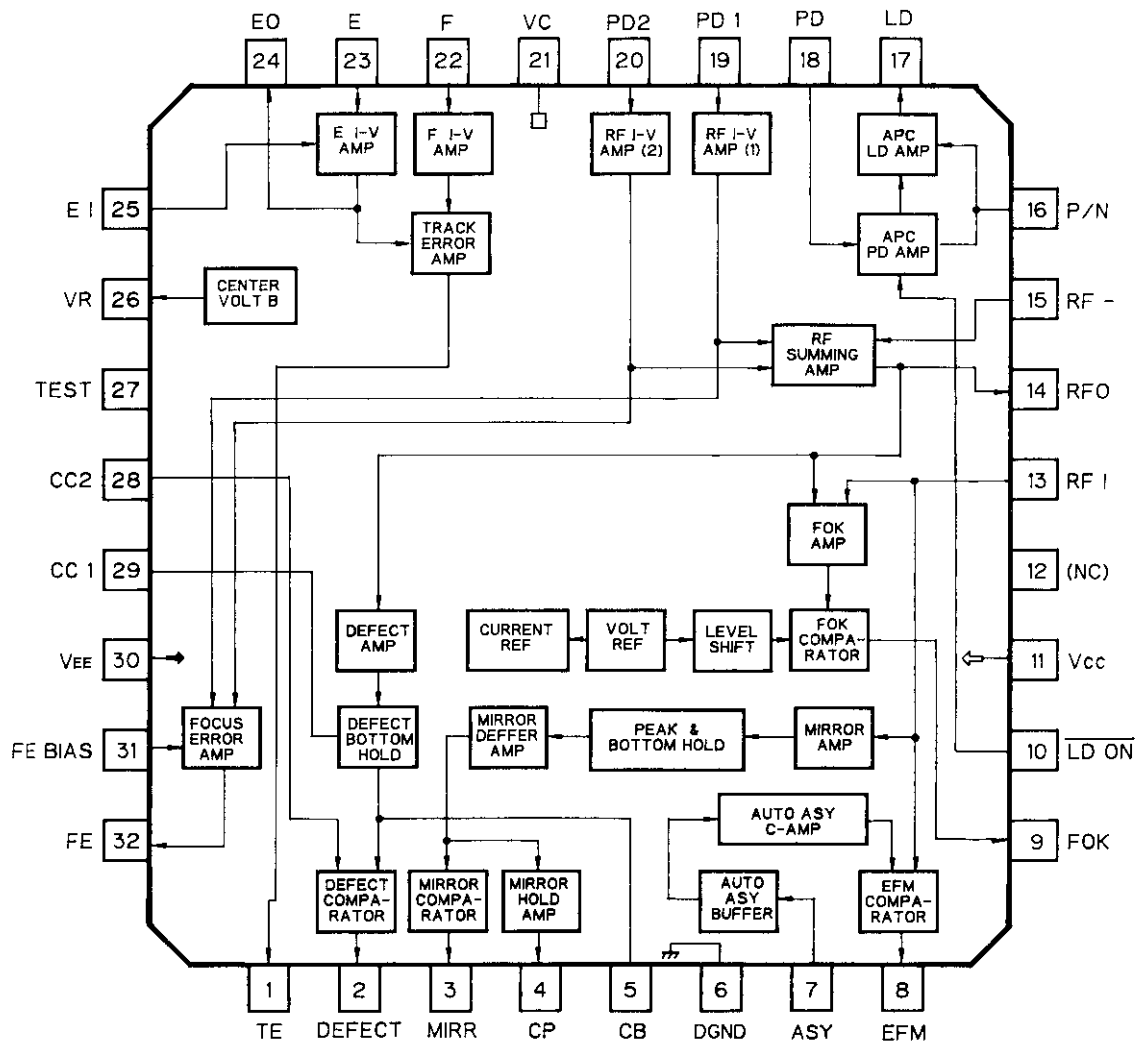
SM5807ES-M



• Pin Functions (SM5807ES-M)

Pin	Pin name	I/O	Function and Operation
1	XT	input	Oscillator input
2	XT	output	Oscillator output
3	CKSL		"H":XT←16.93MHz input
4	CKO	output	Clock output
5	LRC I		44.1kHz synchronization clock input
6	D IN		Serial data input
7	BCK I		Bit clock input (Serial input)
8	VSS		GND
9	SCSL		System clock switching. "H":192fs (fs:Sampling frequency)
10	DGR	output	R-ch digridge signal (176.4kHz)
11	DGL	output	L-ch digridge signal (176.4kHz)
12	D OUT	output	Serial data output
13	WDC O	output	Output control clock (352.8kHz)
14	LRC O	output	Output control clock (176.4kHz)
15	BCK O	output	Bit clock output (Serial output)
16	VDD		Power supply (5V)

\*CXA1081Q



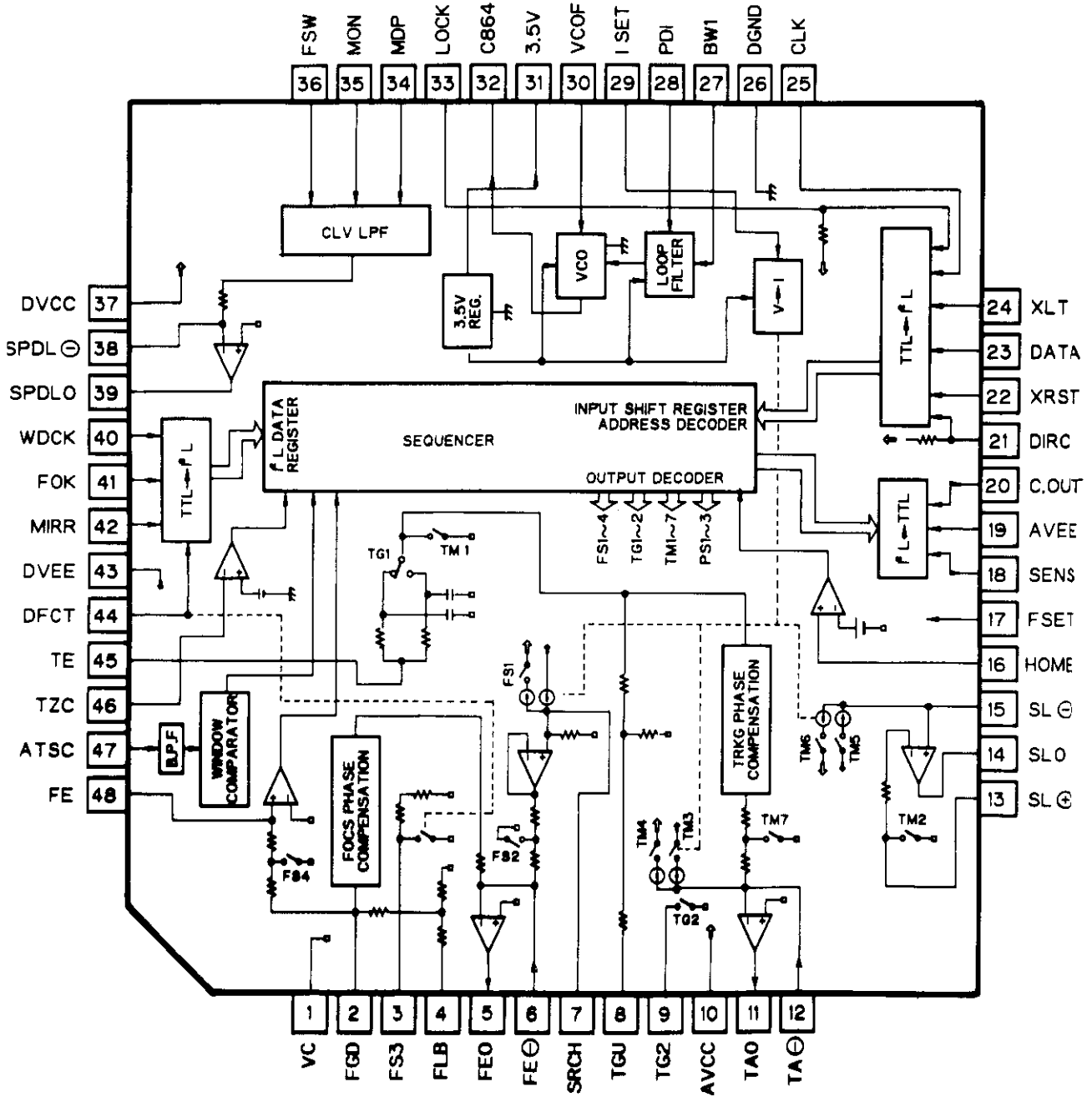
IC's marked by \* are MOS type.  
 Be careful in handling them because they are very liable to be damaged by electrostatic induction.



● Pin Functions (CXA1081Q)

Pin No.	Pin. Name	I/O	Function and Operation
1	TE	Output	Tracking error amplifier output pin
2	DEFECT	Output	DEFECT comparator output pin
3	MIRR	Output	MIRR comparator output pin
4	CP	Input	MIRR hold capacitor connector pin - MIRR comparator non-inverting input pin
5	CB	Input	DEFECT bottom hold capacitor connector pin
6	DGND		Ground connection
7	ASY	Input	Auto asymmetry control input pin
8	EFM	Output	EFM comparator output pin
9	FOK	Output	Focus OK comparator output pin
10	LDON	Input	Laser diode ON/OFF switching
11	VCC		Positive power supply pin
12	NC		
13	RFI	Input	Input of capacitance-coupled RF summing amplifier output
14	RFO	Output	RF summing amplifier output pin - eye pattern check point
15	RF-	Input	RF summing amplifier feedback input pin
16	P/N	Input	Laser diode P-sub/N-sub selector pin
17	LD	Output	APC LD amplifier output pin
18	PD	Input	APC PD amplifier input pin
19	PD1	Input	RF I-V amplifier (1) inverter input pin - connected to photodiode A + C pin for current input
20	PD2	Input	RF I-V amplifier (2) inverter input pin - connected to photodiode B + D pin for current input
21	VC		Connected to VR
22	F	Input	I-V amplifier inverter input pin - connected to photodiode for current input
23	E	Input	I-V amplifier inverter input pin - connected to photodiode for current input
24	EO	Output	E I-V amplifier output pin
25	EI	Input	E I-V amplifier feedback input for E I-V amplifier gain adjustment
26	VR	Output	$(V_{CC} + V_{LE})/2$ DC voltage output pin
27	TEST		Open
28	CC2	Input	Input of capacitance-coupled DEFECT bottom hold output
29	CC1	Output	DEFECT bottom hold output pin
30	VEE		Ground connection
31	FE BIAS	Input	Focus error amplifier non-inverting bias pin Used in focus error amplifier CMR adjustment
32	FE	Output	Focus error amplifier output pin

\*CXA1082B0

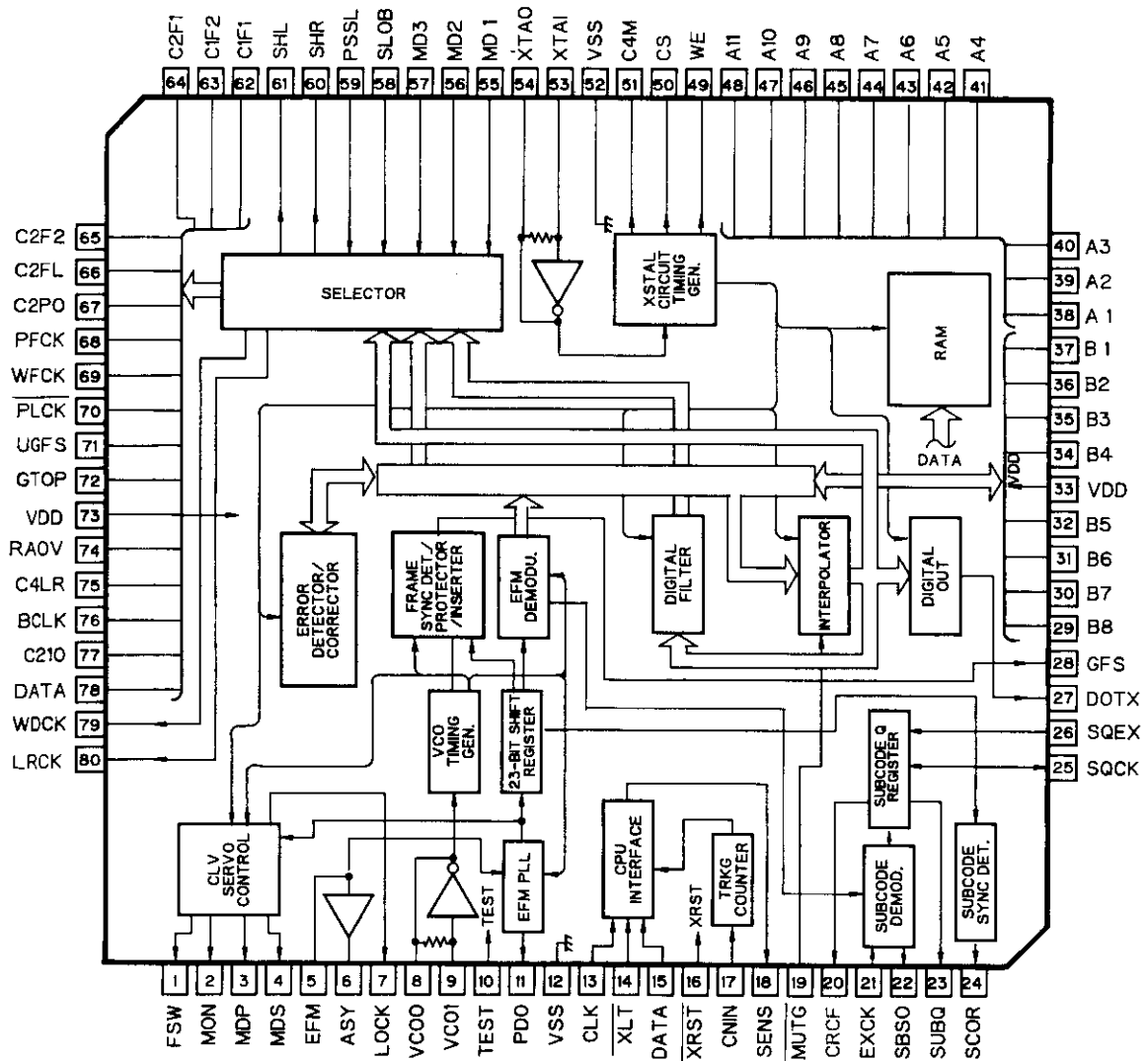


### ● Pin Functions (CXA1082BQ)

Pin No.	Pin Name	I/O	Function and Operation
1	VC		Servo reference voltage input pin
2	FGD		Connect to pin 3 to switch focus servo OFF when defect occurs
3	FS3		Internal DFCT switch closed when pin 44 is high
4	FLB		Focus servo low region boost external time constant pin
5	FEO	Output	Focus drive output - connect to low-end equalizer
6	FE-	Input	Focus amplifier inverter input pin
7	SRCH		Focus search waveform generation external time constant connector pin
8	TGU	Output	Tracking low-end equalizer connection output pin
9	TG2		Pin 7 discharge switch for starting focus search from lens center
10	AVCC		+ 5V connection
11	TAO	Output	Tracking drive output
12	TA-	Input	Tracking amplifier inverter input pin
13	SL+	Input	Sled amplifier non-inverting input pin
14	SLO	Output	Sled drive output
15	SL-	Input	Sled amplifier inverter input pin
16	HOME	Input	Sled home position detector switch input pin
17	FSET		Focus/tracking phase compensation peak and CLV low-pass filter $f_0$ setting pin
18	SENS	Output	Output of FZC, AS, TZC, SSTOP, and $\overline{\text{BUSY}}$ depending on command from CPU
19	AVEE		AGND connection
20	COUT	Output	Track counter signal output
21	DIRC		Not used
22	XRST	Input	Reset input pin - reset when "L"
23	DATA	Input	Serial data input from CPU
24	XLT	Input	Latch input from CPU
25	CLK	Input	Serial data transfer clock input from CPU
26	DGND		DGND connection
27	BW1		Loop filter external time constant pin
28	PDI	Input	Input of CXD1135 phase comparator output PDO
29	ISET		Current which determines focus search, track jump, and sled kick height
30	VCOF		VCO free-running frequency more or less inversely
31	3.5V	Output	Proportional to resistance value between pins 30 and 31
32	C864	Output	8.64MHz VCO output pin
33	LOCK		Not used
34	MDP		Connect to MDP pin of CXD1135
35	MON		Connect to MON pin of CXD1135
36	FSW		CLV servo error signal low-pass filter external time constant pin
37	DVCC		+ 5V connection
38	SPDL-	Input	Spindle drive amplifier inverter input pin

Pin No.	Pin Name	I/O	Function and Operation
39	SPDLO	Output	Spindle drive output
40	WDCK	Input	Auto-sequence clock input 176.4kHz
41	FOK	input	FOK signal input pin
42	MIRR	Input	Mirror signal input pin
43	DVEE		DGND connection
44	DFCT	Input	DEFECT signal input pin - defect countermeasure circuit activated when this input is high
45	TE	Input	Tracking error signal input pin
46	TZC	Input	Tracking zero-cross comparator input pin
47	ATSC	Input	Tracking lens offset detector window comparator input pin
48	FE	Input	Focus error signal input pin

\*CXD1167Q



## ● Pin Functions (CXD1167Q)

Pin No.	Pin Name	I/O	Function and Operation
1	FSW	Output	Spindle motor output filter time constant selector output
2	MON	Output	Spindle motor ON/OFF control output
3	MDP	Output	Spindle motor drive output - "rough" control in CLV-S mode, and phase control in CLV-P mode
4	MDS	Output	Spindle motor drive output - speed control in CLV-P mode
5	EFM	Input	EFM signal input from RF amplifier
6	ASY	Output	EFM signal slice level control output
7	LOCK	Output	Sampling of GFS signal by WFCK/16 - "H" output if "H", "L" output if "L" detected eight times in succession
8	VCOO	Output	VCO output - $f = 8.6436\text{MHz}$ when EFM signal is locked
9	VCOI	Input	VCO input
10	TEST	Input	(0V)
11	PDO	Output	EFM signal and VCO/2 phase comparison output
12	V <sub>SS</sub>	—	Ground (0V)
13	CLK	Input	Serial data transfer clock input from CPU - data latched by clock leading edge
14	XLT	Input	Latch input from CPU - 8-bit shift register data (serial data from CPU) is latched in each register.
15	DATA	Input	Serial data input from CPU
16	XRST	Input	System reset signal input - reset when "L"
17	CNIN	Input	Tracking pulse input
18	SENS	Output	Output of internal status according to address
19	MUTG	Input	Muting input - when ATTM of internal register A is "L", MUTG "L" denotes normal status, and "H" muted status
20	CRCF	Output	Sub-code Q CRC check result output
21	EXCK	Input	Clock input for sub-code serial output
22	SBSO	Output	Sub-code serial output
23	SUBQ	Output	Sub-code Q output
24	SCOR	Output	Sub-code synchronizing S0 + S1 output
25	SQCK	Input/Output	Sub-code Q read clock
26	SQEX	Input	SQCK selector input
27	DOTX	Output	Digital out output (WFCK output)
28	GFS	Output	Frame synchronizing lock status indicator output
29	B8	Input	Connected to GND
30	B7	Input	Connected to GND
31	B6	Input	Connected to GND
32	B5	Input	Connected to GND
33	V <sub>DD</sub>	—	Power supply (+5V)
34	B4	Input	Connected to GND
35	B3	Input	Connected to GND

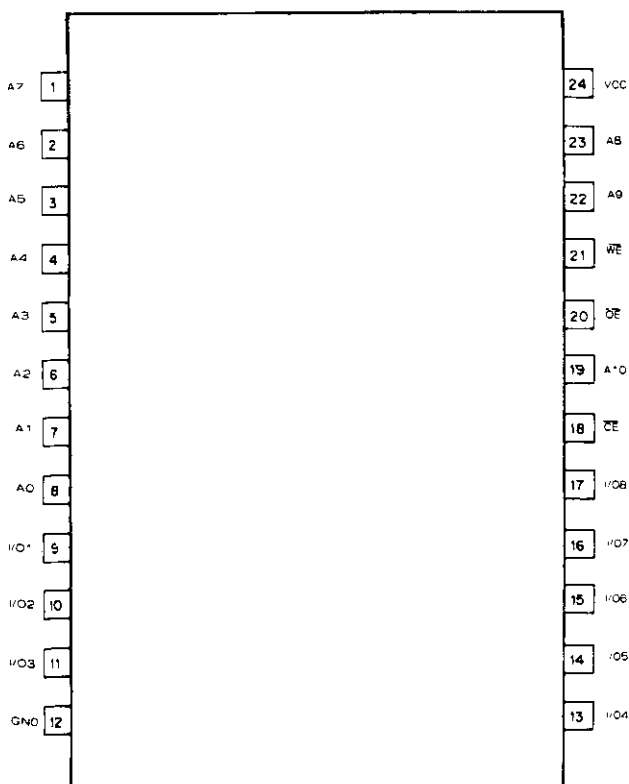
Pin No.	Pin Name	I/O	Function and Operation
36	B2	Input	Connected to GND
37	B1	Input	Connected to GND
38	A1	Input	Connected to GND
39	A2	Input	Connected to GND
40	A3	Input	Connected to GND
41	A4	Input	Connected to GND
42	A5	Input	Connected to GND
43	A6	Input	Connected to GND
44	A7	Input	Connected to GND
45	A8	Input	Connected to GND
46	A9	Input	Connected to GND
47	A10	Input	Connected to GND
48	A11	Input	Connected to GND
49	WE	Output	External RAM write enable signal output (active "L")
50	CS	Output	External RAM chip select signal output (active "L")
51	C4M	Output	X'tal frequency division output (f = 4.2336MHz)
52	V <sub>SS</sub>	—	Ground (0V)
53	XTAL	Input	Crystal oscillator Input
54	XTAO	Output	Crystal oscillator output
55	MD1	Input	Mode selector input 1
56	MD2	input	Mode selector input 2
57	MD3	Input	Mode selector input 3
58	SLOB	Input	Audio data output code selector input - 2's complement output "L", offset binary output if "H"
59	PSSL	Input	Audio data output mode selector input - serial output if "L", parallel output if "H"
60	SHR	Output	Aperture correction control output - "H" when right channel
61	SHL	Output	Aperture correction control output - "L" when left channel
62	C1F1	Output	C1F1 output
63	C1F2	Output	C1F2 output
64	C2F1	Output	C2F1 output
65	C2F2	Output	C2F2 output
66	C2FL	Output	C2FL output
67	C2PO	Output	C2PO output
68	RFCK	Output	RFCK output
69	WFCK	Output	WFCK output
70	$\overline{\text{PLCK}}$	Output	$\overline{\text{PLCK}}$ output
71	UGFS	Output	UGFS output
72	GTOP	Output	GTOP output

Pin No.	Pin Name	I/O	Function and Operation
73	V <sub>DD</sub>	—	Power supply (+ 5V)
74	RAOV	Output	RAOV output
75	C4LR	Output	C4LR output
76	$\overline{\text{BCLK}}$	Output	$\overline{\text{C21O}}$ output
77	C21O	Output	C21O output
78	DATA	Output	DATA output
79	WDCK	Output	Strobe signal output
80	LRCK	Output	Strobe signal output

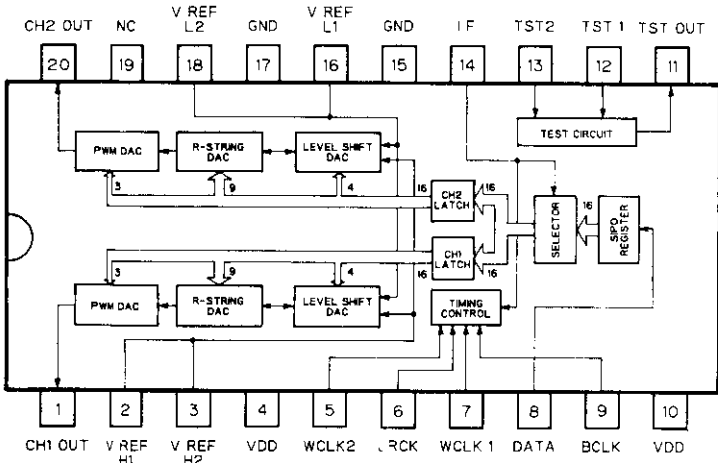
Note:

- C1F1:  C1 decoding error correction status monitor output
- C1F2:  C1 decoding error correction status monitor output
- C2F1:  C2 decoding error correction status monitor output
- C2F2:  C2 decoding error correction status monitor output
- C2FL: Corrected status output - "H" if C2 system currently being corrected cannot be corrected
- C2PO: C2 pointer indication output - synchronized with audio data output
- RFCK: Read frame clock output - crystal oscillator 7.35kHz
- WFCK: Write frame clock output - f = 7.35kHz when crystal oscillator is locked
- PLCK: VCO/2 output - f = 4.3218MHz when EFM signal is locked
- UGFS: Unprotected frame synchronizing pattern output
- GTOP: Frame synchronization protection status indicator output
- RAOV: ± 4 frame jitter absorption RAM overflow and underflow indicator output
- C4LR: Strobe signal
- $\overline{\text{BCLK}}$ : C21O inverting output
- C21O: Bit clock output
- DATA: Audio signal serial data output

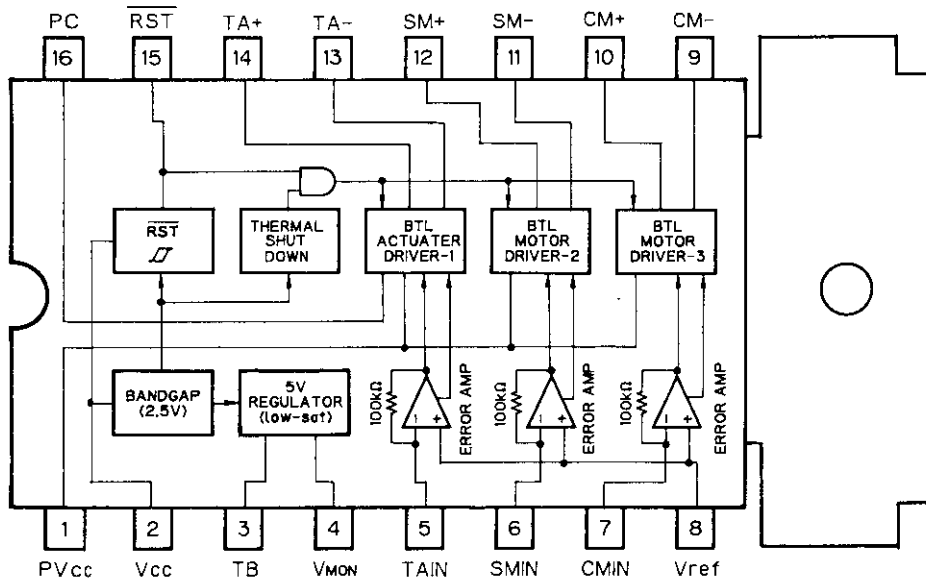
\*CXK5816M-15L



LC7881MBM



AN8377N

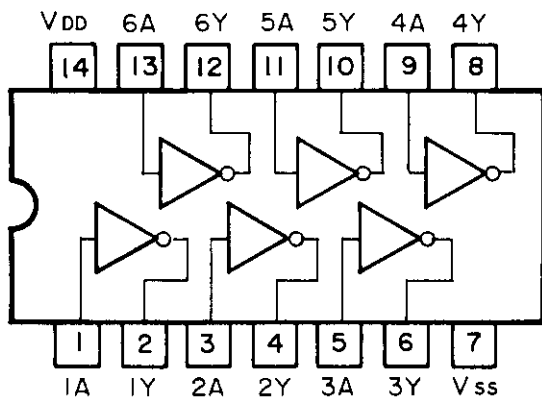


• Pin Functions (AN8377N)

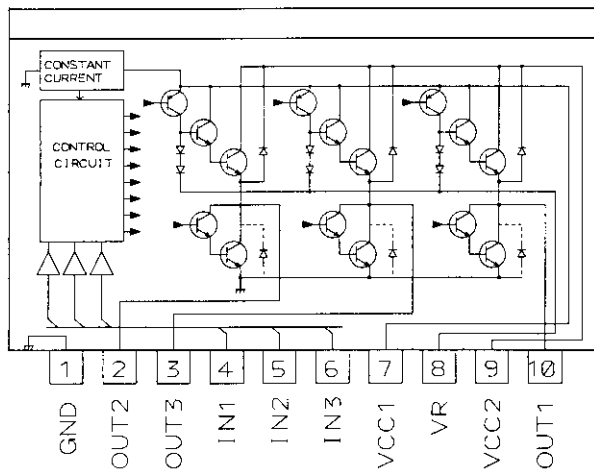
Pin	Pin name	I/O	Function and Operation
1	PVCC		Driver power supply
2	VCC		Power supply
3	TB	input	Transistor base input
4	VMON	output	5V regulator output
5	TAIN	input	Actuator driver 1 error input
6	SMIN	input	Motor driver 2 error input
7	CMIN	input	Motor driver 3 error input
8	VREF	input	Vref input
9	CM-	output	Motor driver 3 - inverter output
10	CM+	output	Motor driver 3 - non-inverting output
11	SM-	output	Motor driver 2 - inverter output
12	SM+	output	Motor driver 2 - non-inverting output
13	TA-	output	Actuator driver 1 - inverter output
14	TA+	output	Actuator driver 1 - non-inverting output
15	RST	output	Reset output
16	PC		PC input



TC74HCU04AF



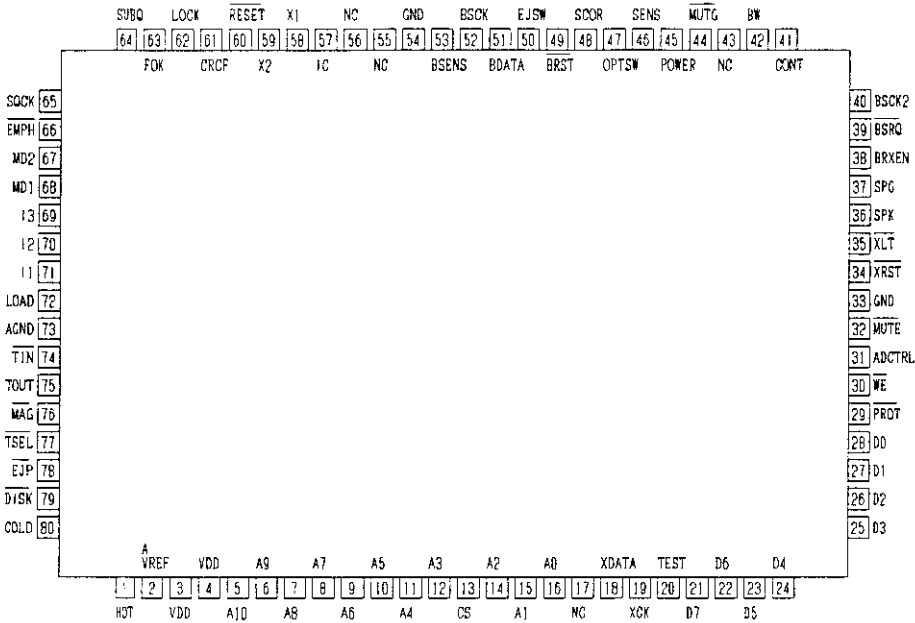
M54649L



TRUTH TABLE (M54649L)

INPUT			OUTPUT		
Pin 4 (IN1)	Pin 5 (IN2)	Pin 6 (IN3)	Pin 10 (OUT1)	Pin 2 (OUT2)	Pin 3 (OUT3)
L	L	L H	L	L	L
H	L	L	H	L	OPEN
H	L	H	L	H	OPEN
L	H	L	H	OPEN	L
L	H	H	L	OPEN	H
H	H	L H	L	L	L

\*PD4245A



• Pin Functions (PD4245A)

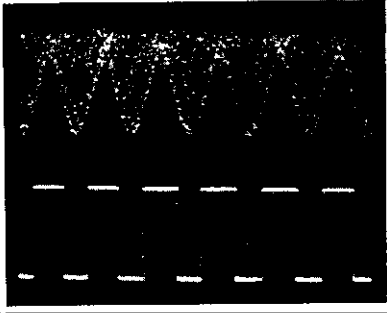
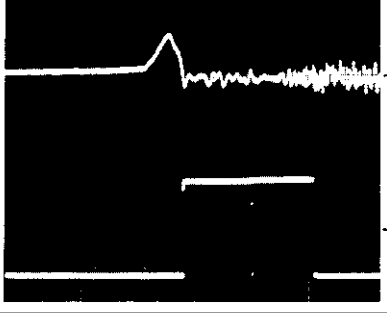
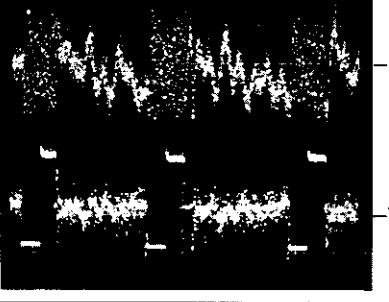
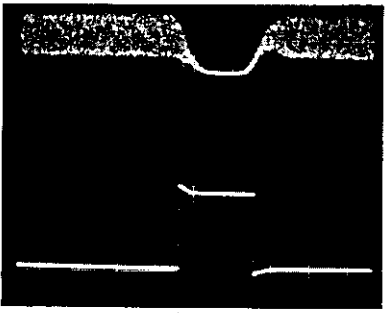
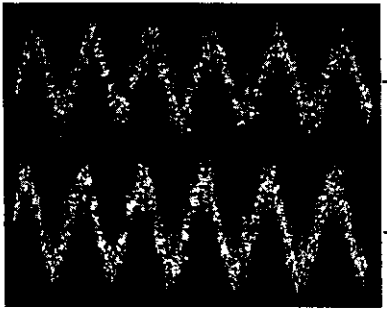
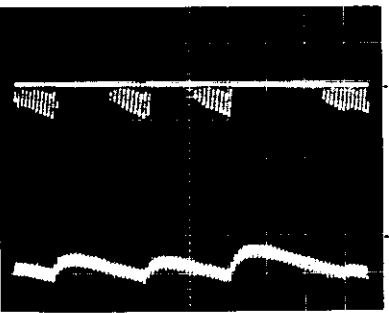
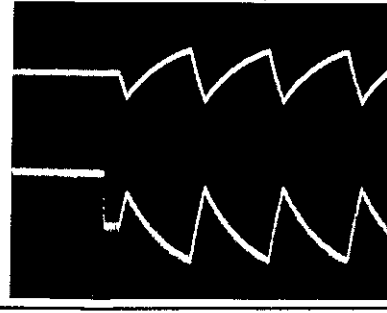
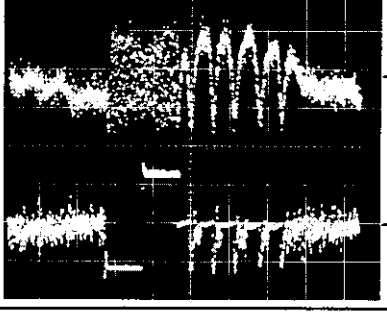
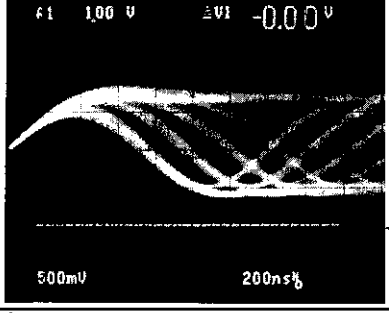
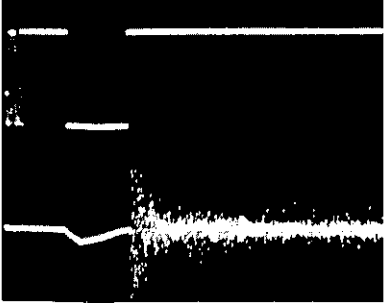
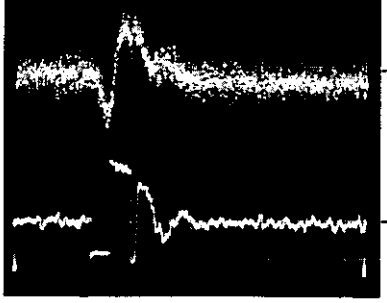
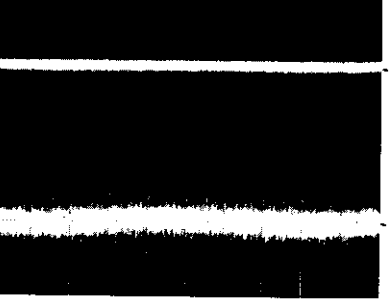
Pin	Pin name	I/O	Output Format	Function
1	HOT	input		High temperature detector
2	AVREF			A/D reference voltage
3	VDD			VDD
4	VDD			VDD
5	A10	output	C	RAM address
12	A3			
13	CS	output	C	RAM chip select
14	A2	output	C	RAM address
16	A0			
17	NC			
18	XDATA	output	C	LSI data
19	XCK	output	C	LSI clock
20	TEST	input		Unit check mode
21	D7	input/ output	C	RAM data
28	D0			
29	PROT	output	NH	RAM standby control
30	WE	output	NH	RAM write inable
31	ADCTRL	output	NH	AVref control output
32	MUTE	output	NH	Line mute output
33	GND			
34	XRST	output	NH	LSI reset
35	XLT	output	NH	LSI data latch
36	SPK	output	NH	Spindle kick gain switching
37	SPG	output	NH	Spindle gain switching
38	BRXEN	output	C	Pioneer standard bus reception enable output.
39	BSRQ	output	C	Pioneer standard bus
40	BSCK2	output	C	Pioneer standard bus shift clock output
41	CONT	output	C	Linear driver ON/OFF control output

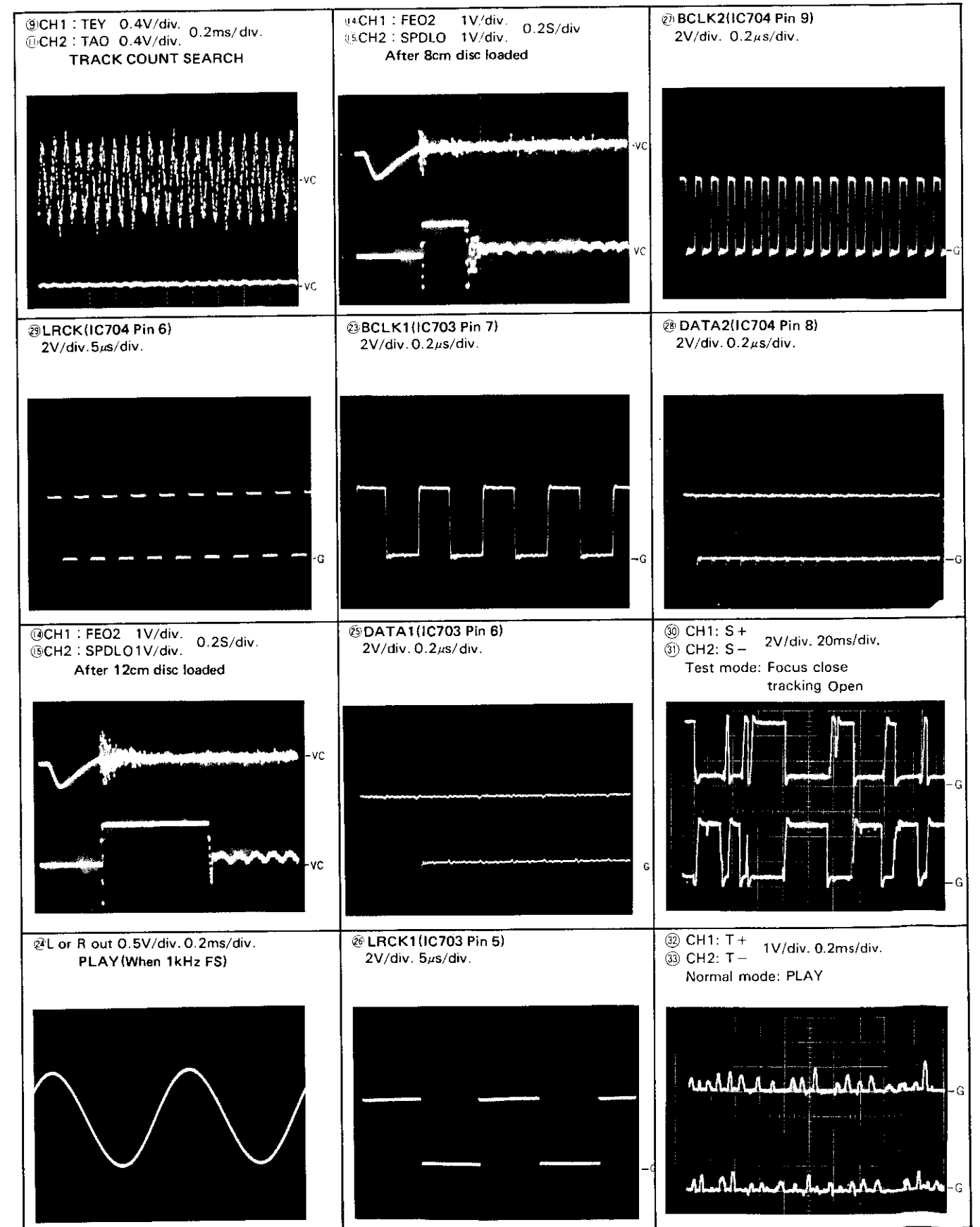
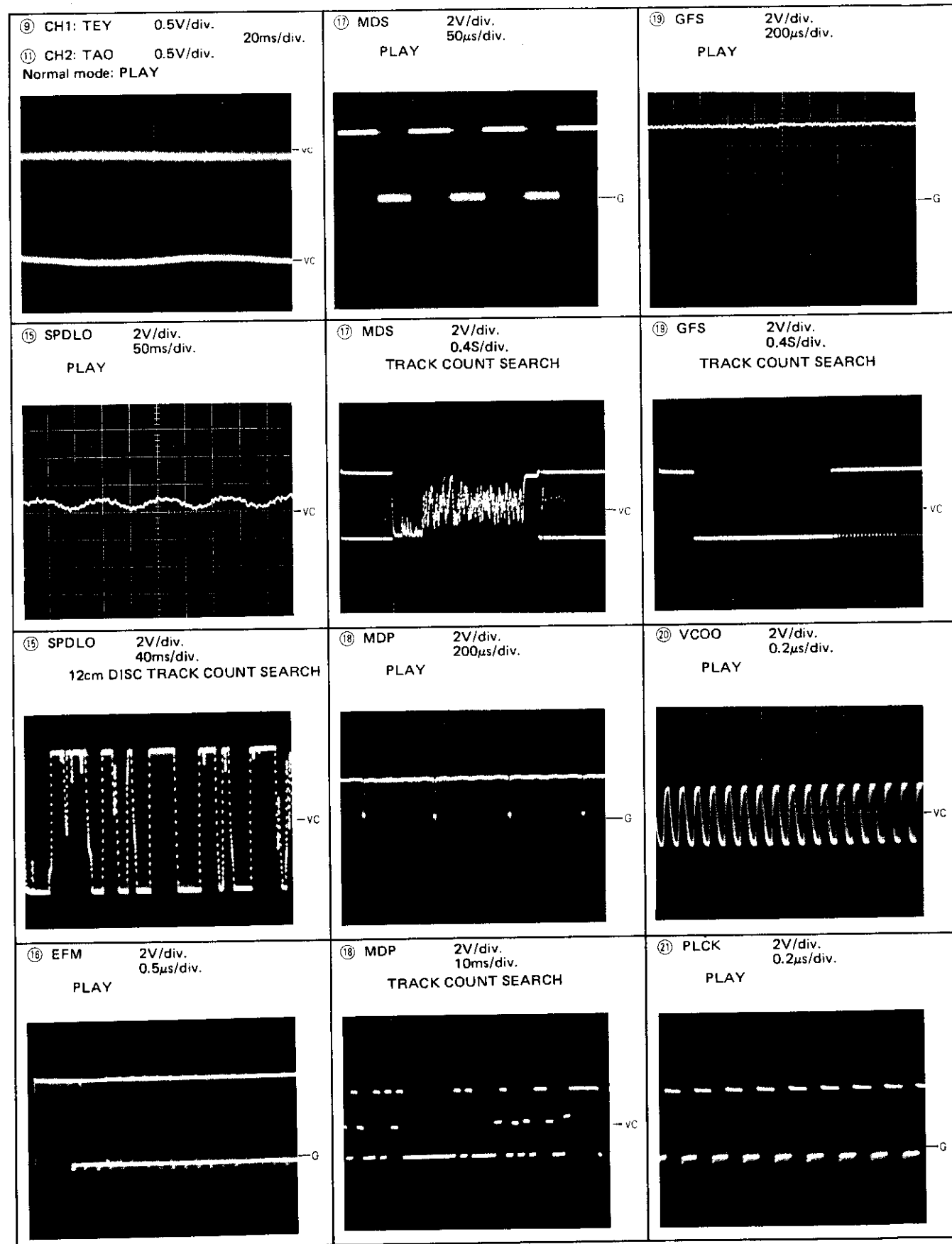
Pin	Pin name	I/O	Output Format	Function
42	BW	output	C	Spindle drive circuit range switching
3	NC			
44	MUTG	output	C	
45	POWER	output	C	DSP mute output
46	SENS	input		Regulator control output
47	OPTSW	input		CD LSI internal status monitor input
48	SCOR	input		Optical link detector input
49	BRST	input		Sub-code synchronization input
50	EJSW	input		Pioneer standard bus reset input
51	BDATA	input/output		Eject switch input Pioneer standard bus data
52	BCK	input		Pioneer standard bus shift clock input
53	BSNS			+B detect
54	GND			
55, 56	NC			
57	IC			
58	X1	input		Connect to GND
59	X2	output		Oscillator input
60	RESET			Oscillator output
61	CRCF	input		Reset
62	LOCK	input		CR check input
63	FOK	input		Spindle lock monitor
64	SUBQ	input		Focus OK
65	SQCK	output	NH	Sub-code data input
66	EMPH	output	NH	Sub-code clock
67	MD2	output	NH	Emphasis selector output
68	MD1	output	NH	IC701 mode control. Digital output ON/OFF
69	I3			IC701 mode control. Digital output ON/OFF
70	I1	output	NH	Loading motor driver control output
71	I1			
72	LOAD	output	NH	CD mechanism power supply on/off
73	AGND			A/D converter GND
74	TIN	input		Tray position detector switch 1
75	TOUT	input		Tray position detector switch 2
76	MAG	input		Magazine lock switch input
77	TSEL	input		Tray position detector photosensor
78	EJP			Eject position switch
79	DISK			Disc detector input
80	COLD			Low temperature detector

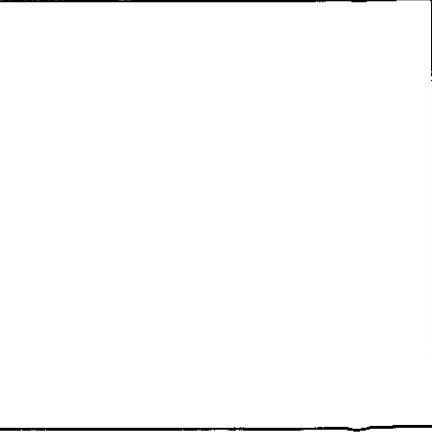
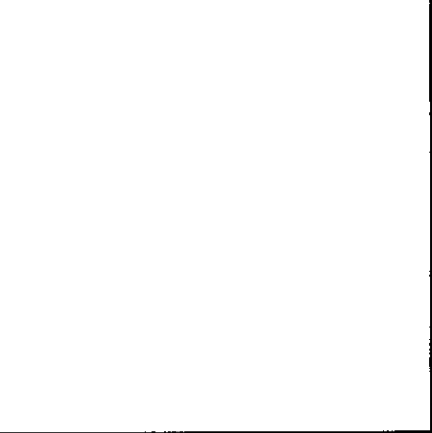
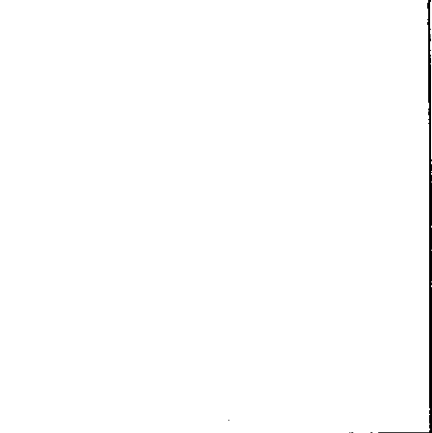
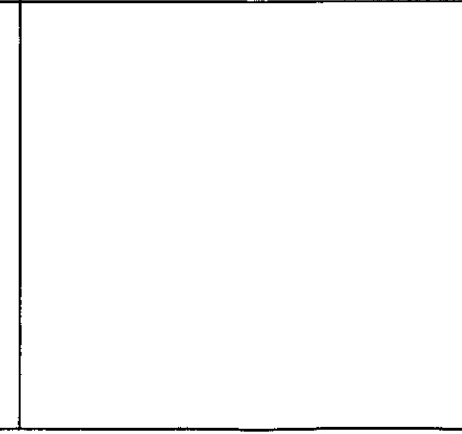
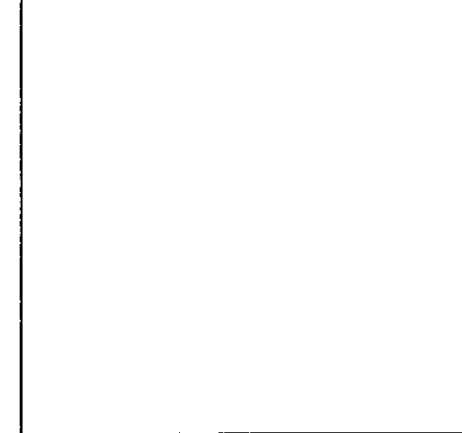
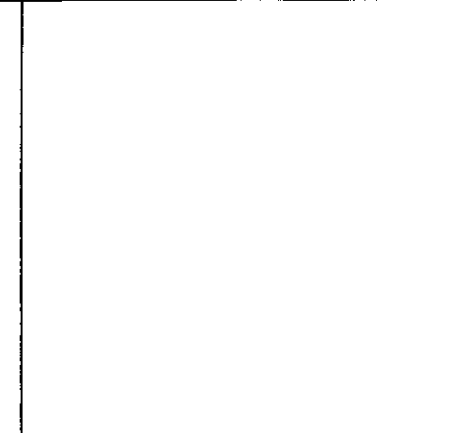
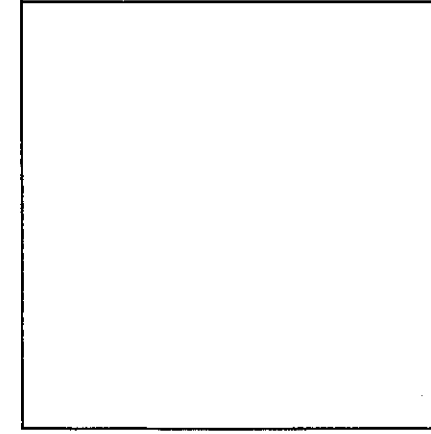
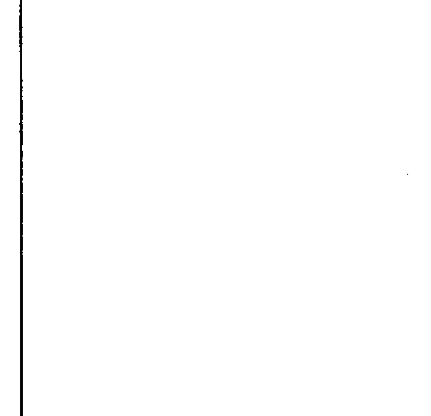
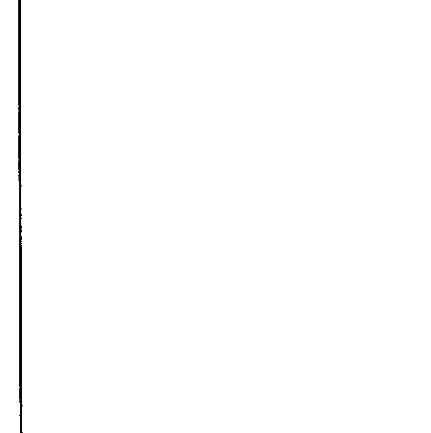
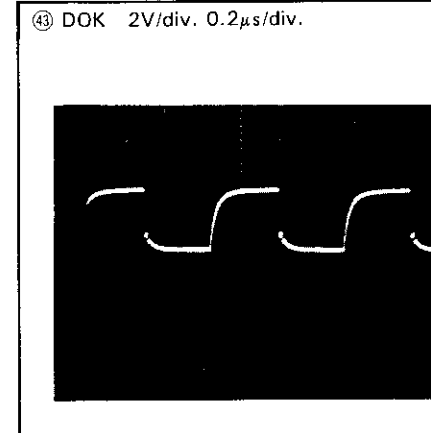
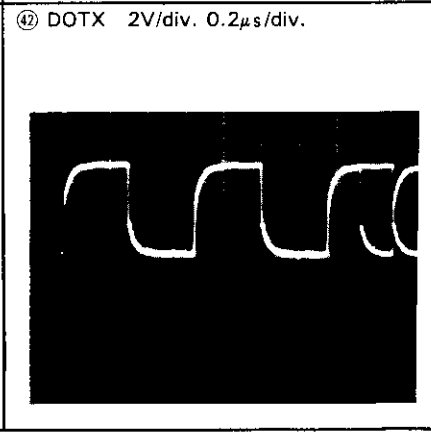
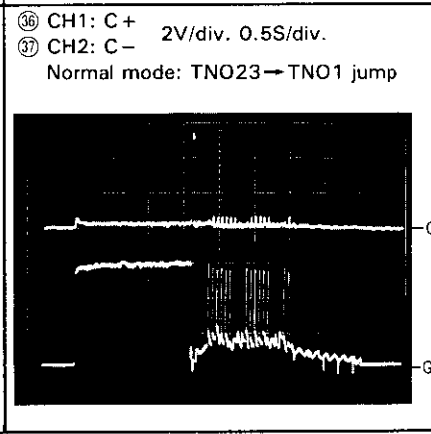
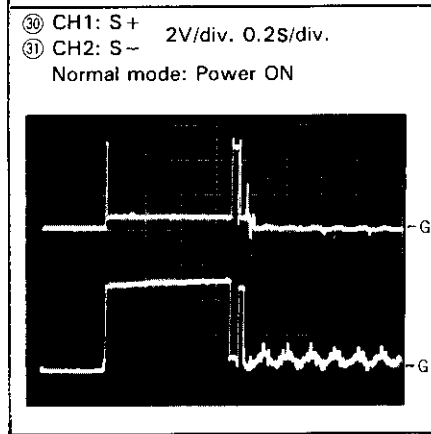
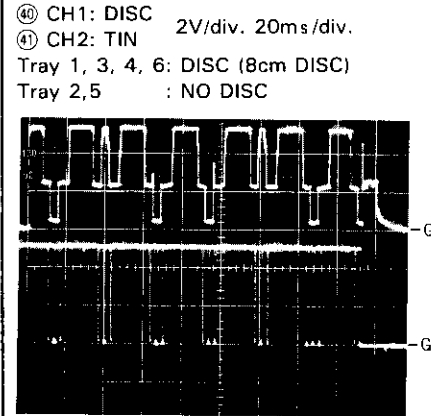
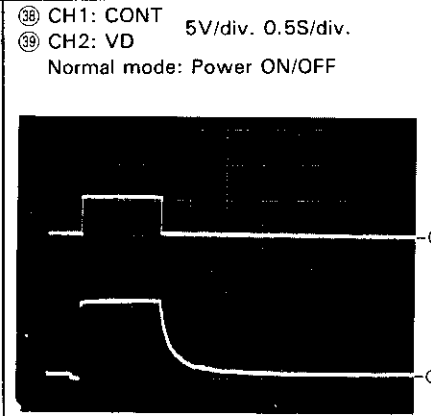
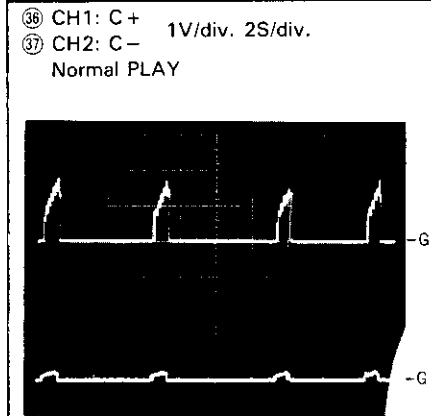
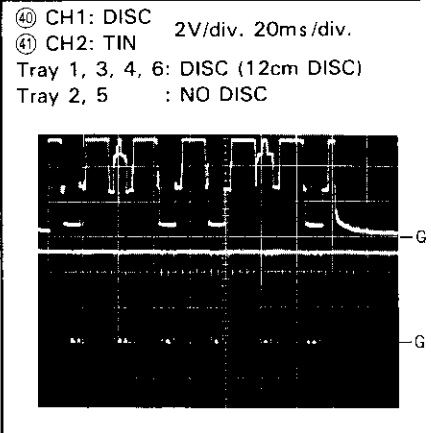
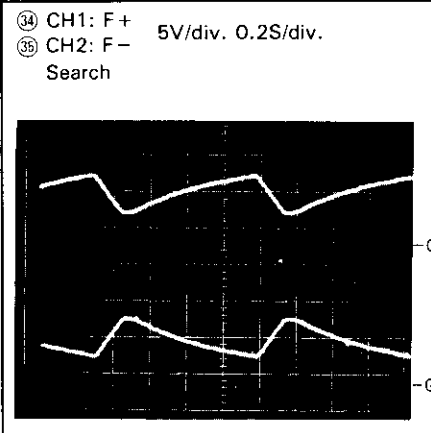
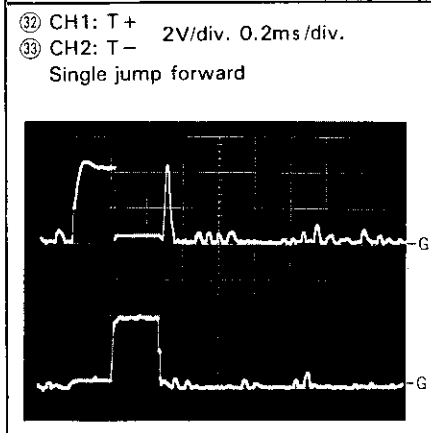
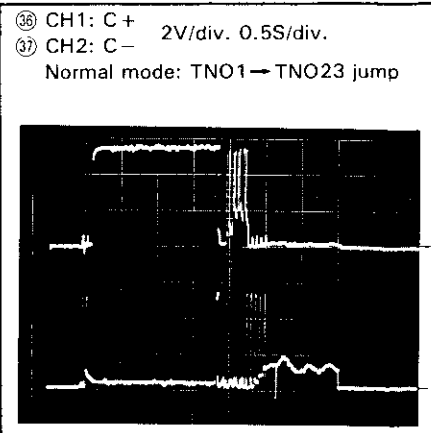
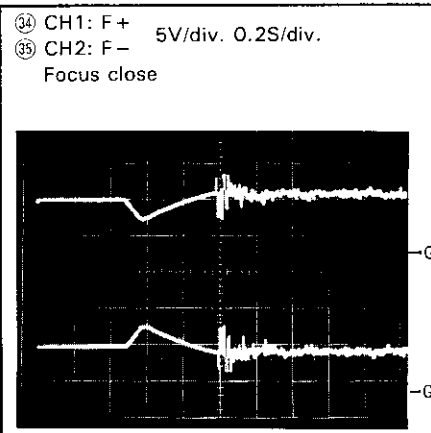
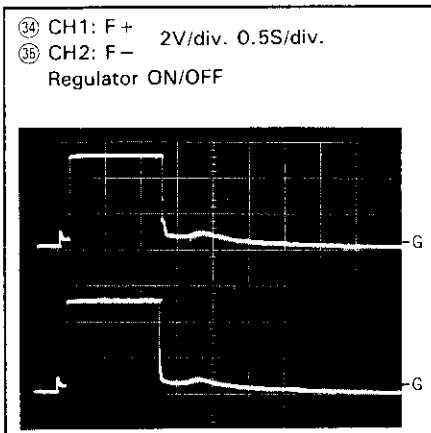
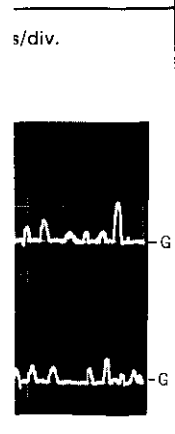
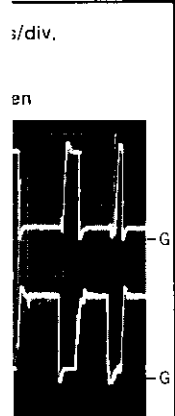
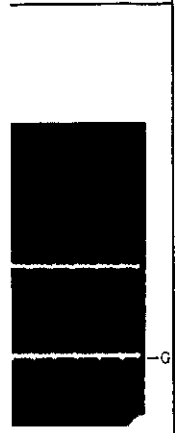
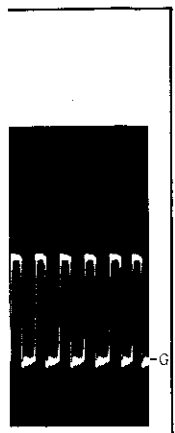
Output Format	Meaning
C	C-MOS
NH	High resistivity N channel open drain

Note: 1. The encircled numbers denote measuring points in the circuit diagram.  
 2. Reference voltage  
 G: GND VC: Pin 21 of CXA1081Q (2.5V)

● **Wave Forms**

<p>① CH1: RFO 0.4V/div. 0.4ms/div.                  ② CH2: MIRR 2V/div. 2V/div.                  Test mode: Tracking open</p> 	<p>⑦ CH1: FEY 1V/div. 4ms/div.                  ⑧ CH2: SENS 2V/div. 2V/div.                  Normal mode: Focus close (The lens moves DOWN → UP)</p> 	<p>⑨ CH1: TEY 0.4V/div. 4ms/div.                  ⑪ CH2: TAO 0.4V/div. 0.4V/div.                  Normal mode: Track search (80 track jump)</p> 
<p>① CH1: RFO 1V/div. 0.4ms/div.                  ③ CH2: DFCT 2V/div. 2V/div.                  Normal mode: The defect part passes 800μm.</p> 	<p>⑨ CH1: TEY 0.4V/div. 0.4ms/div.                  ⑩ CH2: TZC 0.4V/div. 0.4V/div.                  Test mode: Tracking open</p> 	<p>⑫ CH1: SLO 0.4V/div. 2S/div.                  ⑬ CH2: ATSC 0.02V/div. 0.02V/div.                  Normal mode: PLAY</p> 
<p>④ CH1: FEO 0.2V/div. 0.4S/div.                  ⑤ CH2: Pin 7 of CXA1082BQ 0.1V/div. 0.1V/div.                  Test mode: Connect the FOK2 to GND. Focus search is performed. (CH1 is the same phase as the lens movement.)</p> 	<p>⑨ CH1: TEY 0.4V/div. 2ms/div.                  ⑪ CH2: TAO 0.4V/div. 0.4V/div.                  Normal mode: Brake wave form when track search is performed.</p> 	<p>① RFO 0.5V/div. 200ns/div.                  Normal mode: PLAY</p> 
<p>⑥ CH1: FOK2 2V/div. 0.2S/div.                  ④ CH2: FEO 0.4V/div. 0.4V/div.                  Normal mode: Focus close</p> 	<p>⑨ CH1: TEY 0.4V/div. 0.4ms/div.                  ⑪ CH2: TAO 0.4V/div. 0.4V/div.                  Test mode: Single jump</p> 	<p>⑦ CH1: FEY 0.5V/div. 20ms/div.                  ⑭ CH2: FEO2 0.5V/div. 0.5V/div.                  Normal mode: PLAY</p> 





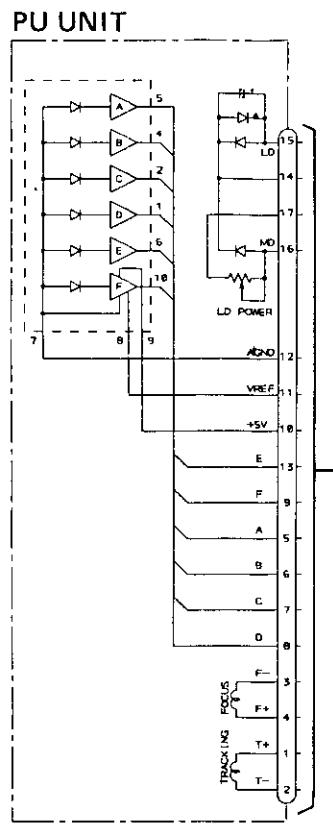
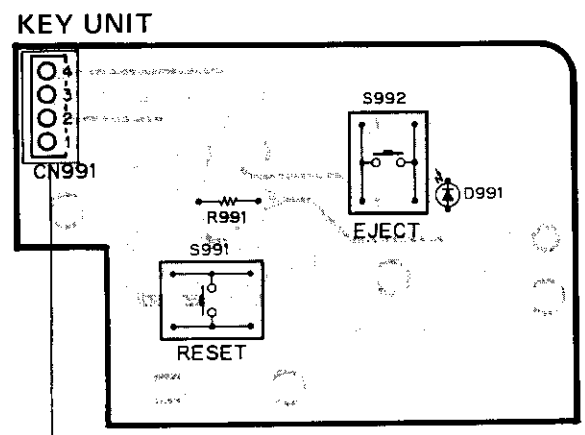
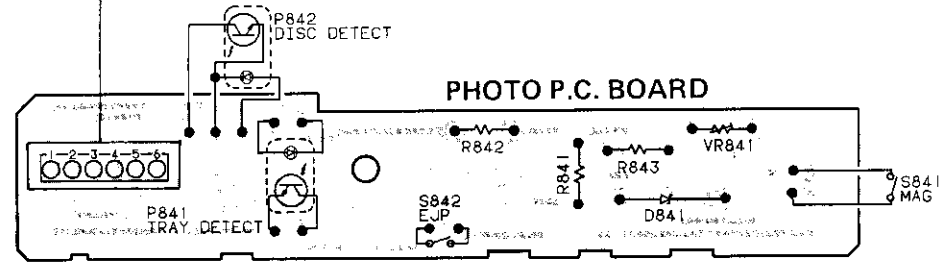
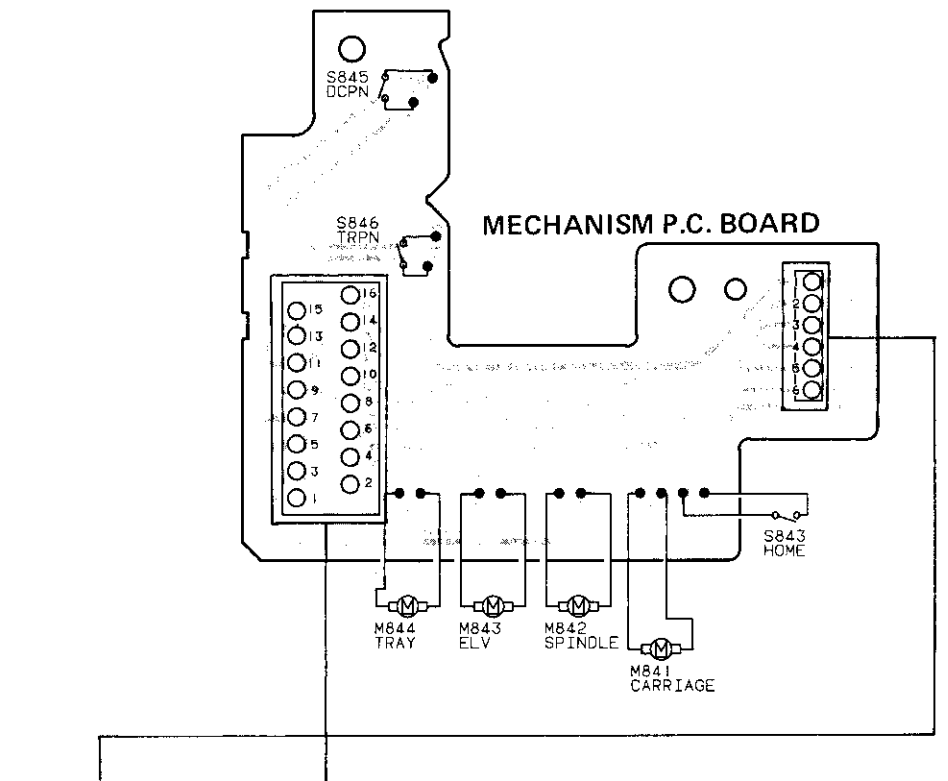
7. CONNECTION DIAGRAM

A

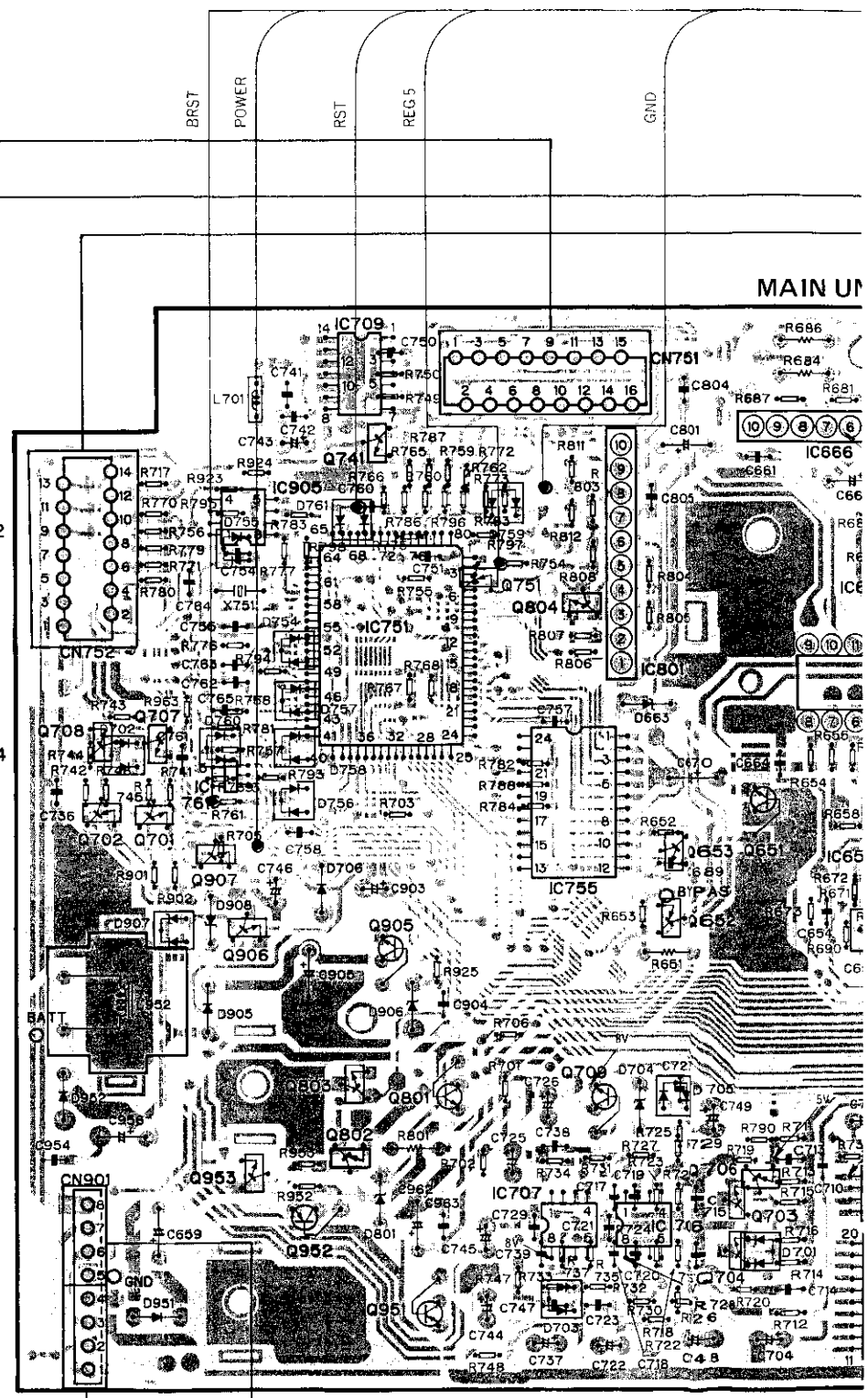
B

C

D



- |       |       |
|-------|-------|
| IC. Q | ADJ   |
| Q351  |       |
| IC709 |       |
| IC666 |       |
| Q741  |       |
| IC801 |       |
| IC905 | IC655 |
| IC665 | IC351 |
| Q804  | Q751  |
| IC751 |       |
| IC671 | VR351 |
| Q352  |       |
| Q708  | Q707  |
| Q603  | VR604 |
| Q602  |       |
| IC761 | IC755 |
| Q651  |       |
| Q702  | Q701  |
| Q907  | Q653  |
| IC657 | IC601 |
| Q652  | Q601  |
| Q906  | VR651 |
| Q905  |       |
| Q710  |       |
| Q803  | Q801  |
| Q709  |       |
| Q802  |       |
| Q953  | Q706  |
| Q703  | IC705 |
| IC707 | IC706 |
| IC701 |       |
| Q952  | Q704  |
| IC712 |       |
| IC713 |       |
| Q951  | IC704 |
| IC703 |       |

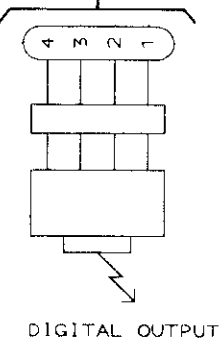
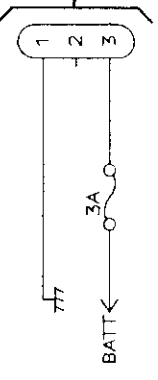
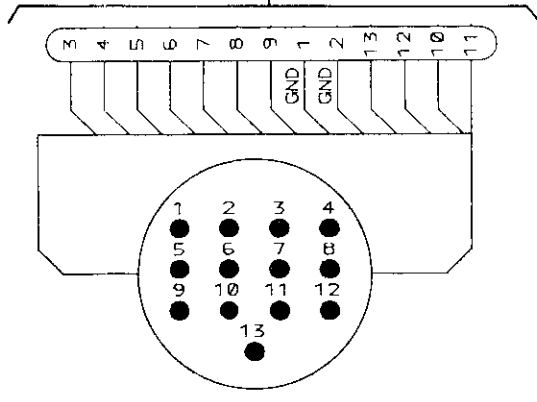
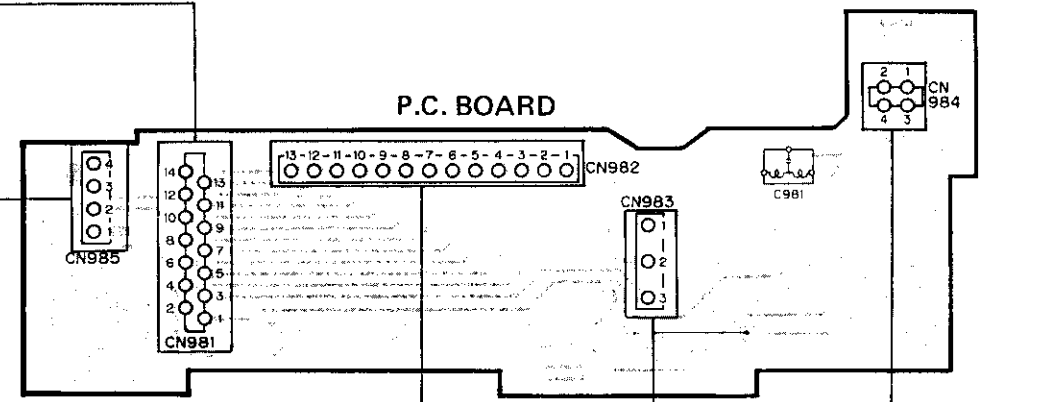
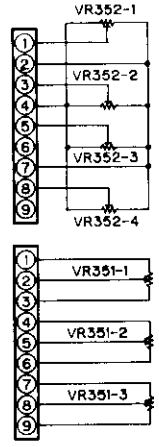
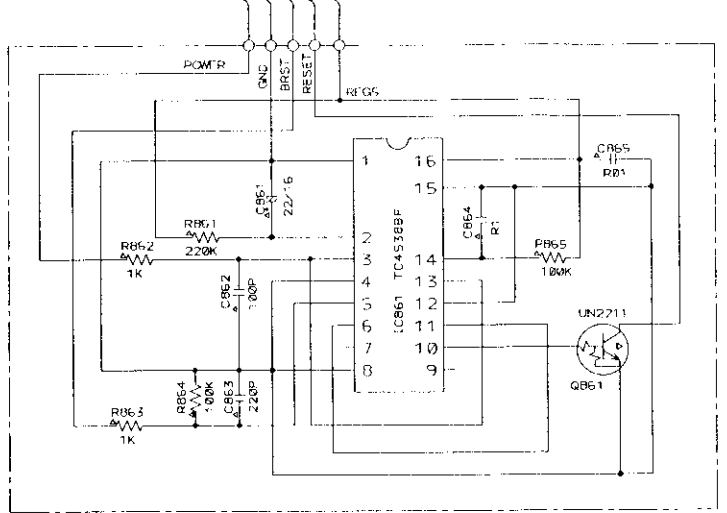
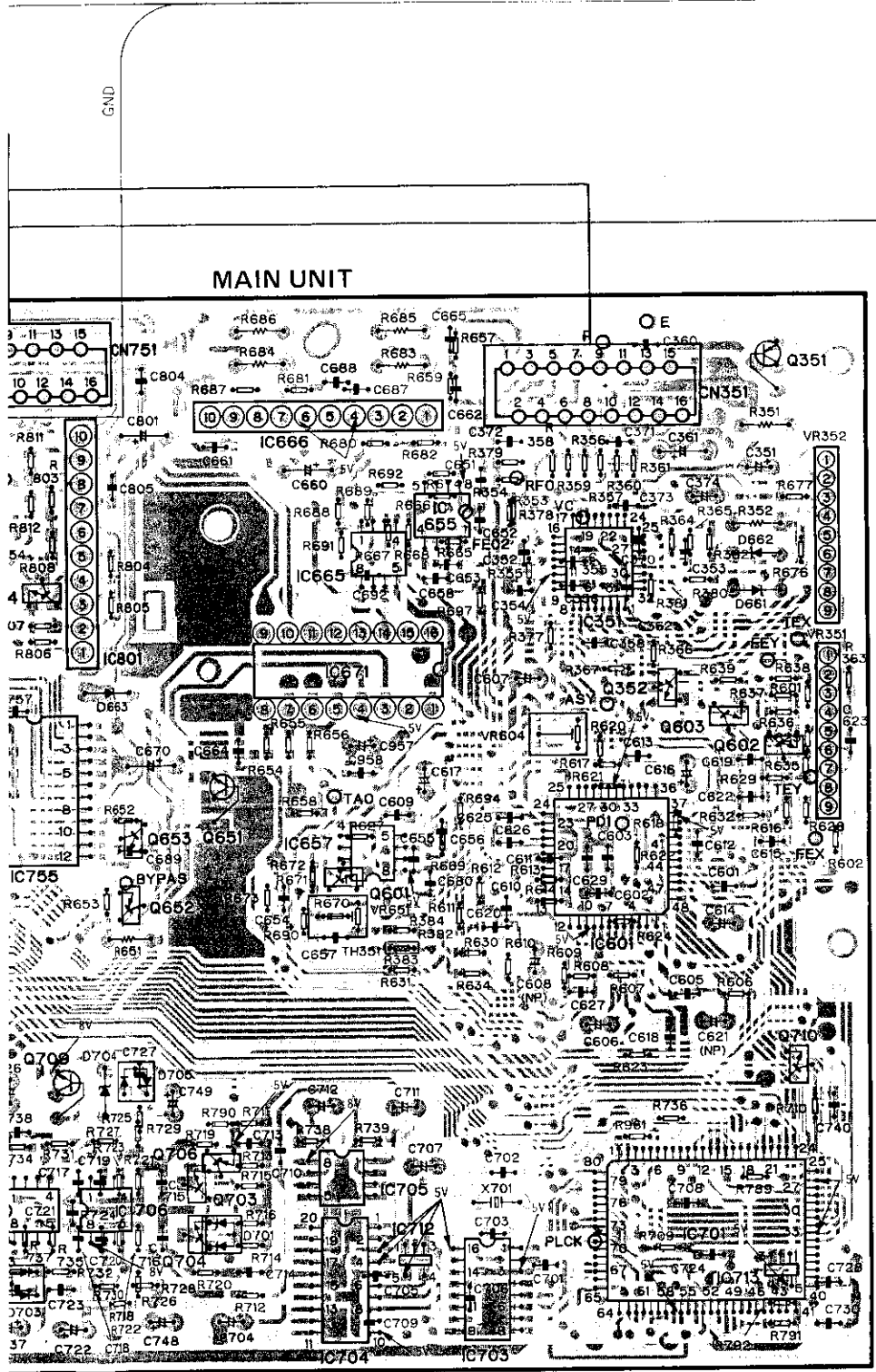


A

B

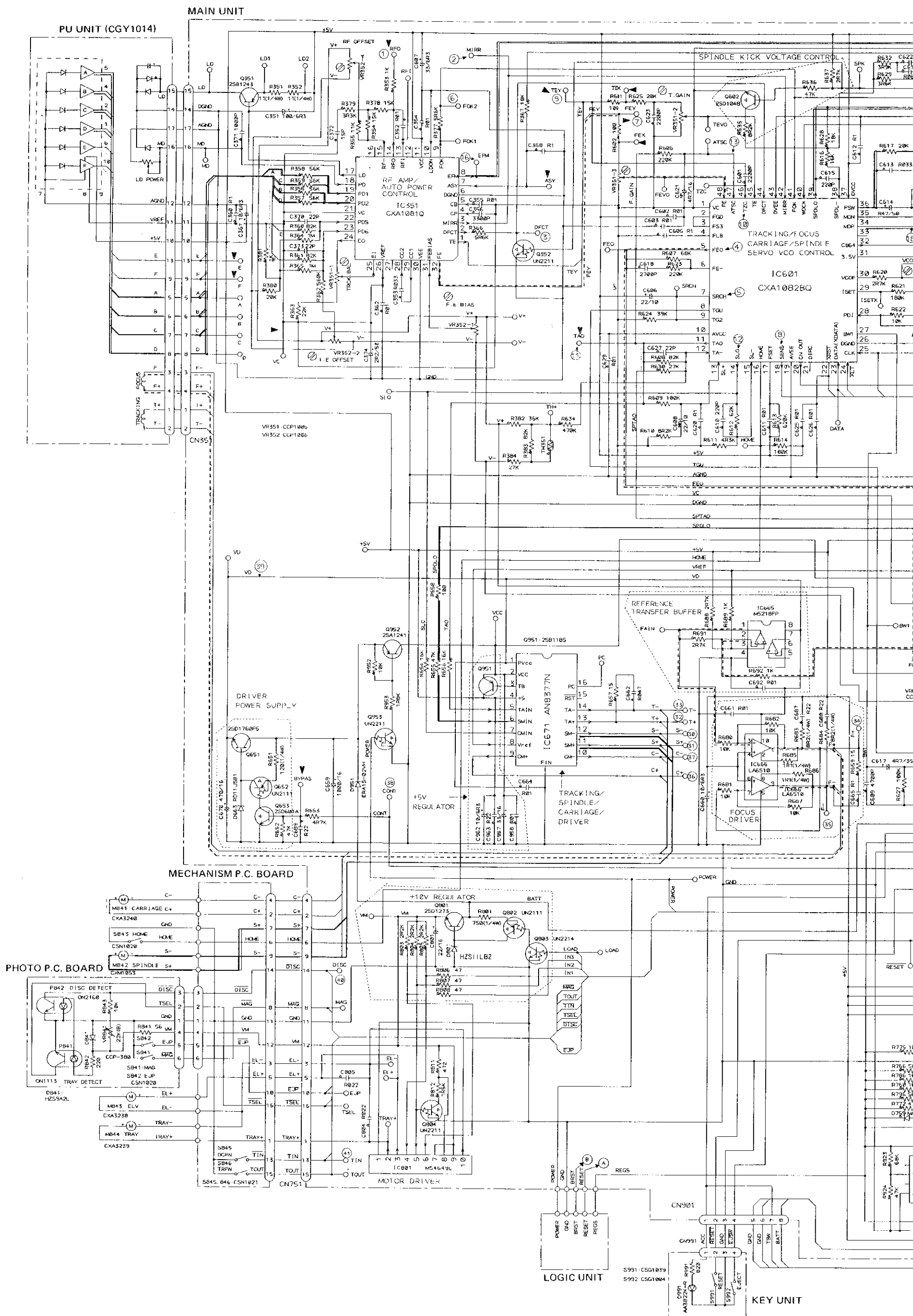
C

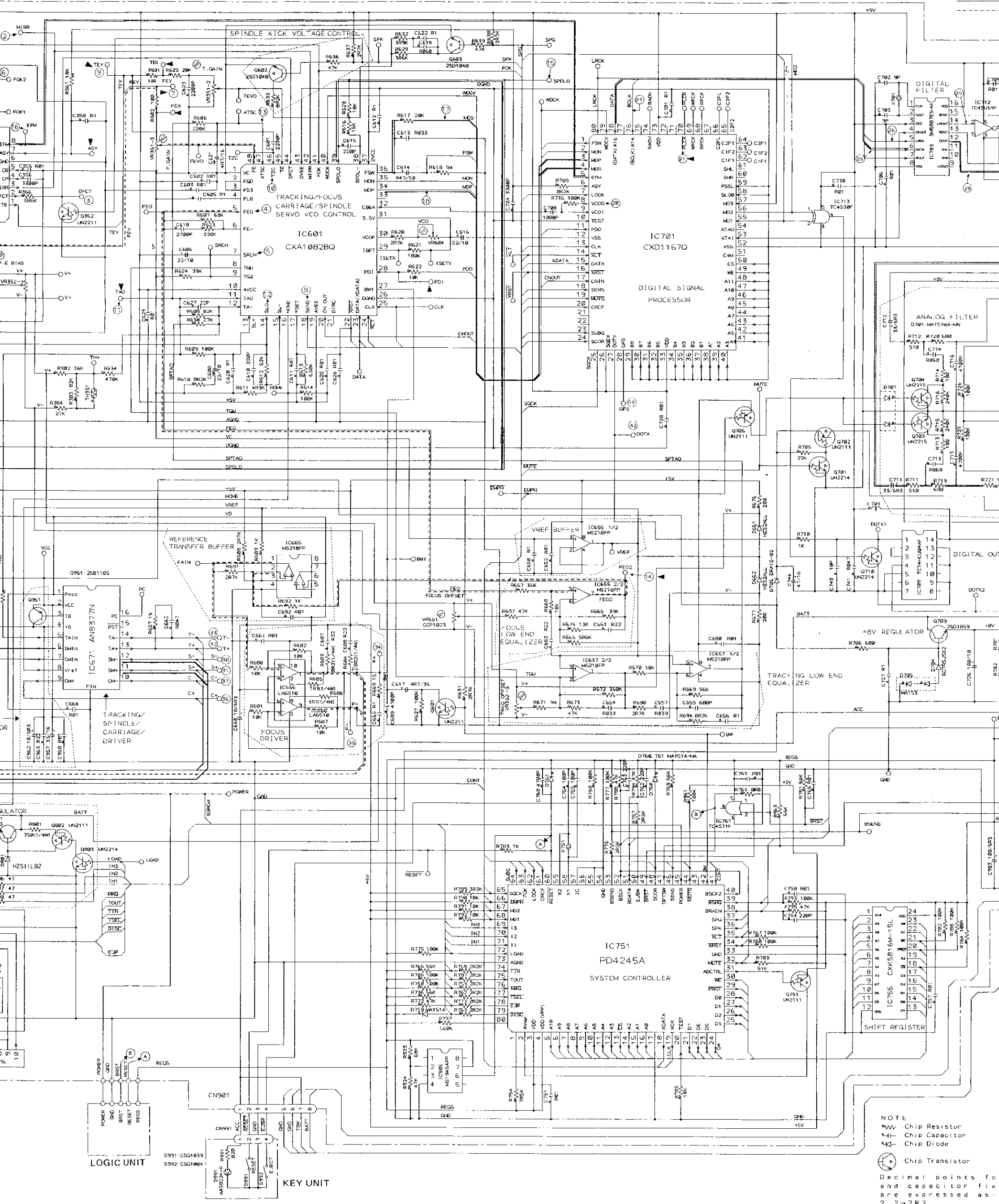
D





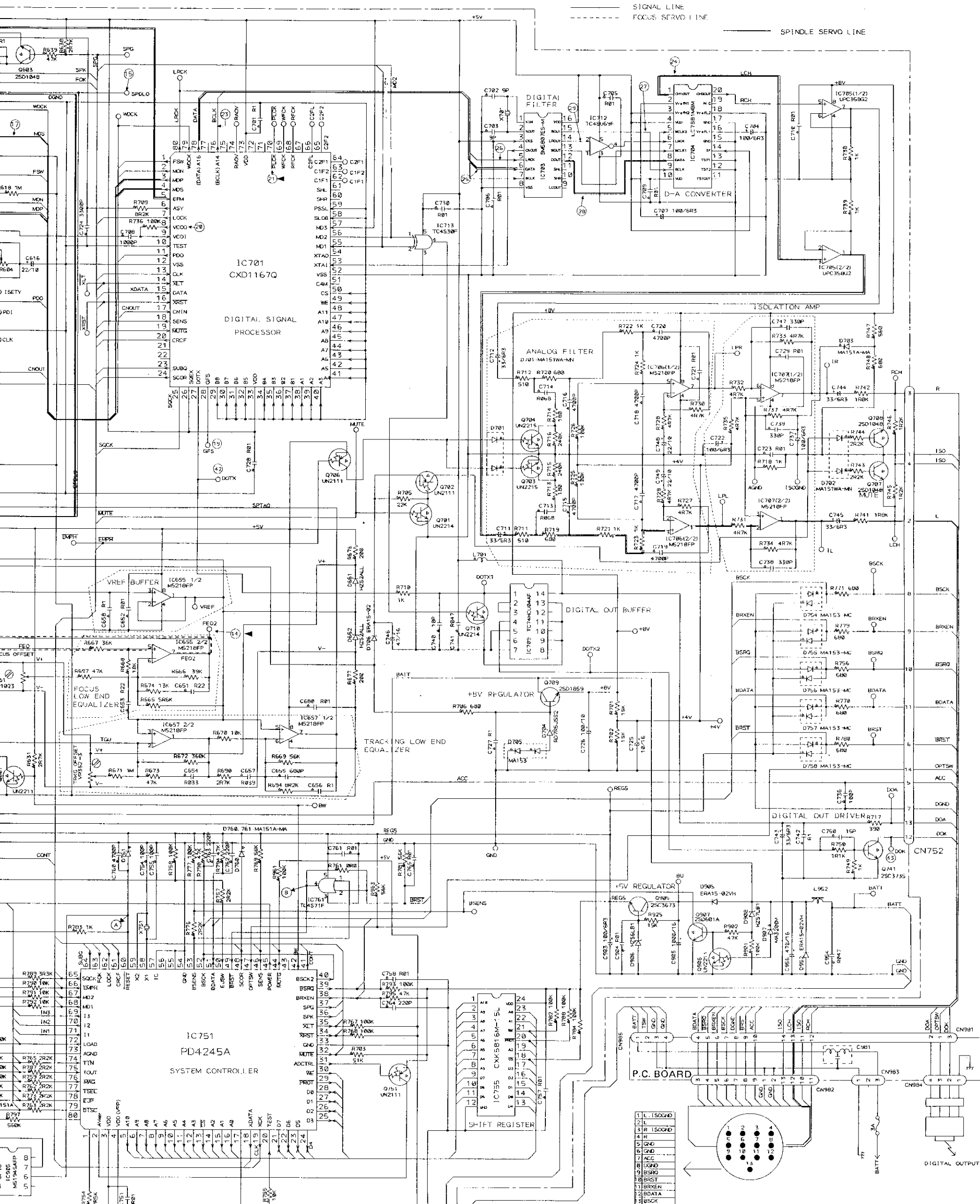
8. SCHEMATIC CIRCUIT DIAGRAM





NOTE:  
 ⏏ Chip Resistor  
 ⏏ Chip Capacitor  
 ⏏ Chip Diode  
 ⏏ Chip Transistor

Decimal points for  
 and capacitor fix  
 are expressed as:  
 2.2-2R2  
 0.022-R022

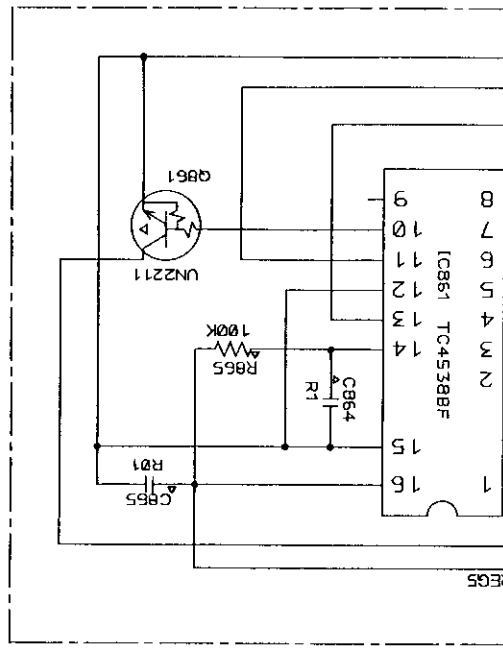


NOTE  
 Ⓜ Chip Resistor  
 Ⓢ Chip Capacitor  
 Ⓢ Chip Diode  
 Ⓢ Chip Transistor  
 Decimal points for resistor and capacitor fixed values are expressed as:  
 2.2-2R2  
 0.022-R022

SWITCHES  
 MECHANISM P.C. BOARD  
 S845 DCPN SWITCH..... ON-OFF  
 S846 TRPN SWITCH..... ON-OFF  
 PHOTO P.C. BOARD  
 S841 MAG SWITCH..... ON-OFF  
 S842 EJP SWITCH..... ON-OFF  
 MISCELLANEOUS  
 S843 HOME SWITCH..... ON-OFF  
 The underlined indicates the switch position.

Fig. 46

A  
B  
C  
D  
E  
F



LIN

1

2

3

4

5

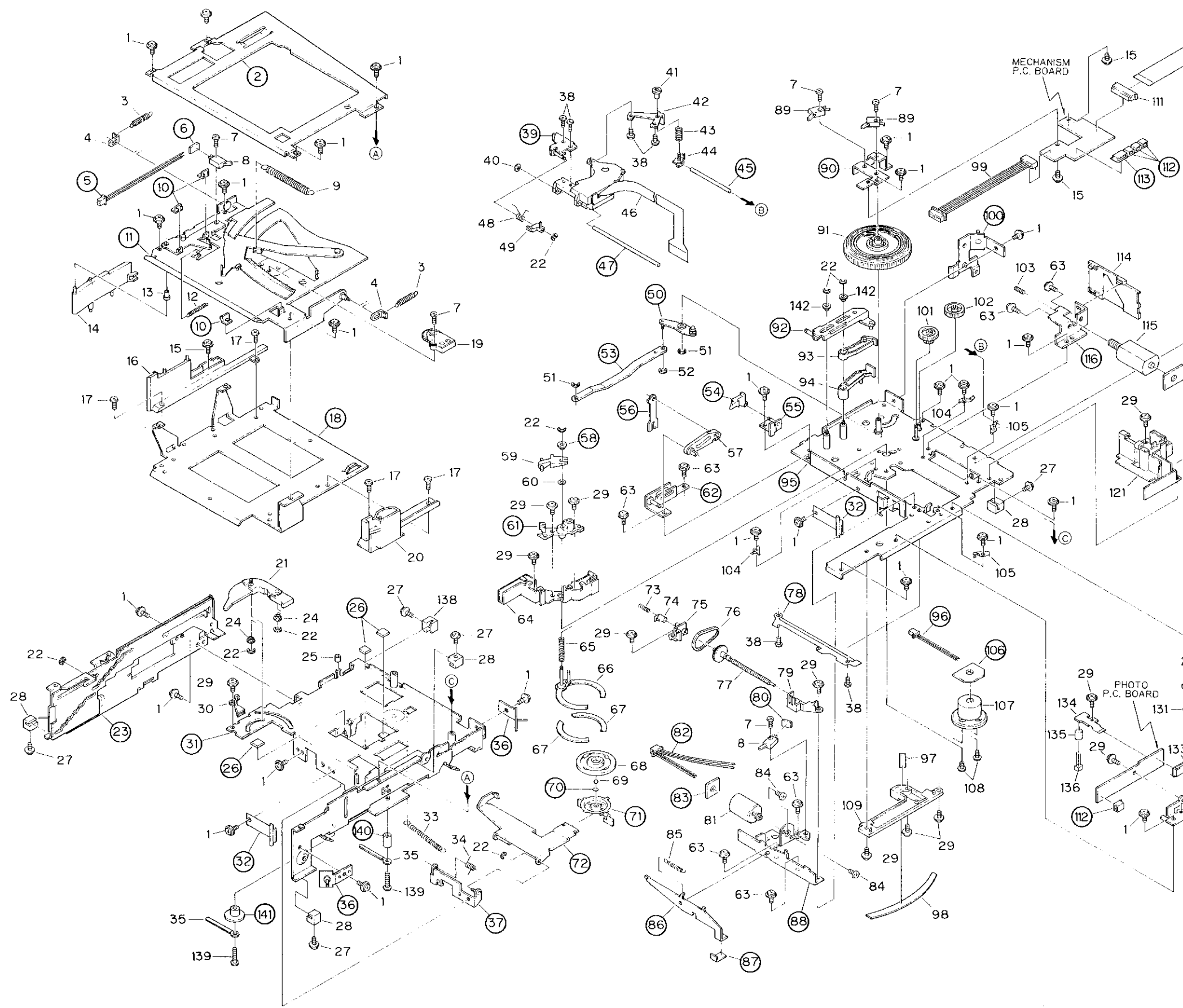
### 9. CD MECHANISM UNIT EXPLODED VIEW

A

B

C

D



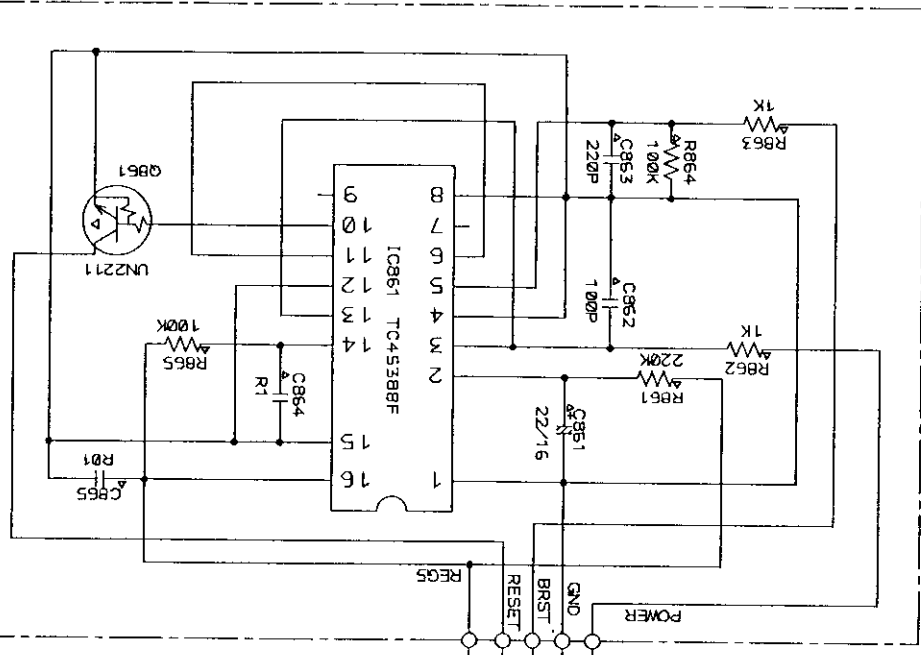
1

2

3

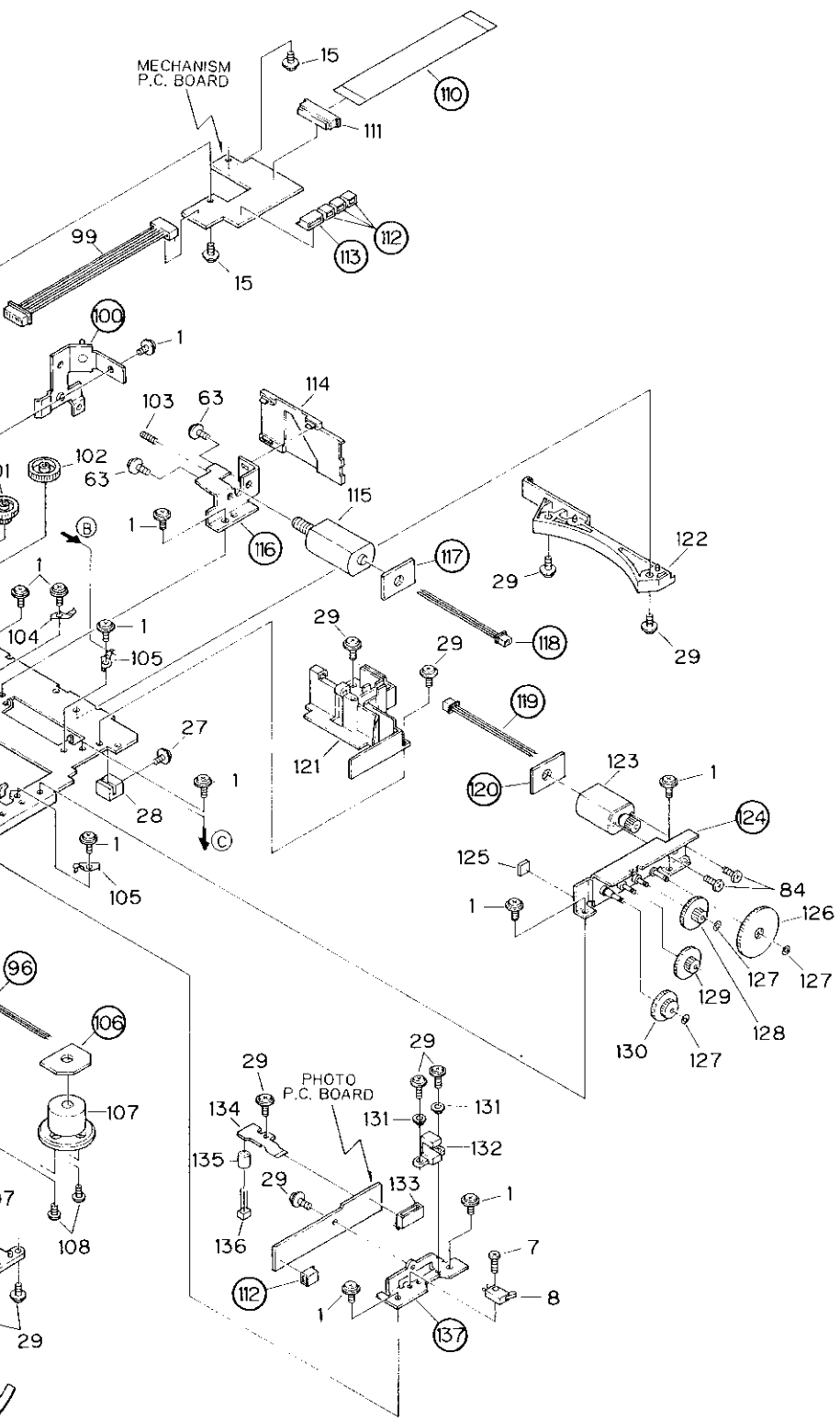
4

5



TO MAIN UNIT

5 6



5 6

L

NOTE:

- Parts whose parts numbers are omitted are subject to being not supplied.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

• Parts List

A

Mark No.	Description	Part No.	Mark No.	Description	Part No.
----------	-------------	----------	----------	-------------	----------

1	Screw	PMS20PD30FMC	46	PU Unit	CGY1014
2	Frame		47	Shaft	
3	Spring	CBH1324	48	Spring	CBH1106
4	Spring Holder	CNC3054	49	Luck	CNV1513
5	Connector		50	Arm Unit	

—

6	P.C. Board		51	Washer	YE20FUC
7	Screw	CBA1070	52	Washer	YE25FUC
8	Switch	CSN1020	53	Lever Unit	
9	EJ Spring	CBH1319	54	Arm	
10	Clamper		55	Bracket Unit	

B

11	Magazine Holder Unit		56	Lever	
12	Spring	CBH1320	57	Cam Arm	CNV2354
13	Roller	CLA1756	58	Disc UP Collar	
14	Arm	CNV2575	59	Disc UP Arm	CNV2353
15	Screw	CBA1075	60	Washer	CBE1026

—

16	Magazine Guide	CNV2369	61	Guide	
17	Screw	CBA1077	62	Bracket Unit	
18	Magazine Holder		63	Screw	PMS20P025FMC
19	Damper Unit	CXA3242	64	Holder	CNV2370
20	Magazine Guide	CNV2368	65	Disc UP Spring	CBH1323

C

21	Arm	CNV2352	66	Disc UP Guide Unit	CXA3236
22	Washer	YE15FUC	67	Sheet	CNM2552
23	Side Frame Unit		68	Guide	CNV1970
24	Roller	CLA1518	69	Ball	CNR1079
25	Stopper	CNT1038	70	Spacer	

D

26	Cushion		71	Bracket Unit	
27	Screw	CBA1132	72	Arm Unit	
28	Stopper	CNT1039	73	Spring	CBH1104
29	Screw	CBA1080	74	Spacer	CNV1844
30	Arm Guide	CNV2372	75	CRG Holder	CNV2377

31	Chassis Unit		76	Belt	CNT1020
32	Tray Stopper Unit		77	Screw Unit	CXA2375
33	ELV Spring	CBH1322	78	Shaft Cover	
34	Spring	CBH1321	79	CRG Holder	CNV2378
35	Clamper	HEF-102	80	P.C. Board	

36	Bracket Unit		81	Motor Unit (Carriage)	CXA3240
37	Bracket Unit		82	Connector	
38	Screw	CBA1062	83	P.C. Board	
39	Holder Unit		84	Screw	CBA-098
40	Cushion	CNV1863	85	Spring	CBH1335

41	Screw	CLA1319	86	8cm Guide Arm	
42	Holder	CNC1736	87	Sheet	
43	Spring	CBH1105	88	CRG Bracket	
44	Holder	CNV1512	89	Switch	CSN1021
45	Shaft		90	Cam Gear Bracket	

Fig. 47

Mark No.	Description	Part No.	Mark No.	Description	Part No.
91	Cam Gear	CNV2357	116	TRAY Bracket	
92	Cam Lever Unit		117	P. C. Board	
93	SW Arm	CNV2374	118	Connector	
94	SW Arm	CNV2356	119	Connector	
95	Chassis Unit		120	P. C. Board	
96	Connector		121	Guide	CNV2376
97	Sheet	CNM2554	122	Disc Guide	CNV2367
98	Sheet	CNM2553	123	Motor Unit (ELV)	CXA3238
99	Connector	COE2699	124	ELV Bracket Unit	
100	Bracket Unit		125	Spacer	CNT1041
101	Wheel	CNV2359	126	Gear	CNV2362
102	Gear	CNV2360	127	Washer	CBF1038
103	Screw	CBA1135	128	Gear (Brack)	CNV2363
104	Holder	CNC1738	129	Gear (White)	CNV2371
105	Holder	CNC1739	130	Gear (White)	CNV2364
106	P. C. Board		131	Bush	CNV1562
107	Motor Unit (Spindle)	CXM1053	132	Photo-Interrupter	ON1113
108	Screw	HBA-258	133	Plug	CKS1053
109	Disc Guide	CNV2366	134	P. C. Board	CNP2307
110	Connector		135	Spacer	CNV2365
111	Connector	CKS1536	136	Photo-Interrupter	ON2160
112	Plug		137	TSEL Bracket	
113	Plug		138	Stopper	CNT1049
114	Holder	CNV2373	139	Screw	CBA1147
115	Motor Unit (TRAY)	CXA3239	140	Collar	
			141	Collar	
			142	Roller	CLA1846

## 10. CHASSIS EXPLODED VIEW

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Nut	NR60FZK	36	Holder	
2	Screw	HMF40P080FZK	37	Plug	CKS-460
3	Angle	CNB1303	38	Connector	
4	Screw	CBA1151	39	Plug	CKS-470
5	Screw	CBA1150	40	Connector	CKS1566
6	Screw	CBA1146	41	Screw	BMZ26P050FZK
7	Pin	CLA1822	42	P. C. Board	
8	Base		④ 43	CD Mechanism Unit	CKX2300
9	Screw	CBA1094	44	Bracket	
10	Screw	CBA1141	45	Holder	
11	Damper Unit	CXA3594	46	Connector	CDE2949
12	Screw	PMS30P050FZK	47	Screw	BMZ20P040FMC
13	Grille Unit	CXA3496	48	Screw	PMS26P040FMC
14	Cushion	CNM2750	④ 49	Main Unit	CWX1227
15	Spring	CBH1308	50	Cord (US, ES) Cord (EW)	CDE1791 CDE2446
16	Lever	CNV2310	51	Cord	CDE2878
17	Spacer		52	Stopper	CNT1042
18	Button	CAC2484	53	Connector	CKS1537
19	Spacer		54	Screw	JGZ17P050FMC
20	Shaft		55	Heat Sink	
21	Shaft		56	Connector	CKS1536
22	Spring	CBH1360	57	Connector	CKS1534
23	Spring	CNC3277	58	Screw	CBA1145
24	Door	CAT1323	59	Plug	
25	Gear	CNV2287	60	Bracket	
26	Damper Unit	CXA3253	61	.....	
27	Screw	BPZ20P080FMC	62	Screw	PMS26P080FMC
28	Screw	BMZ26P040FZK	63	Connector	
29	Spring	CBH1341	64	Case	CNB1352
30	Spring	CBH1309	65	Case (UC, ES) Case (EW)	CNB1351 CNB1356
31	Chassis Assy		66	Logic Unit	CWX1308
④ 32	Eject Unit	CWM2164	67	Screw	BMZ26P050FMC
33	Screw	BPZ26P060FMC	68	Screw	BMZ30P050FZK
34	Plug				
35	Connector	CKS1940			

• Chassis

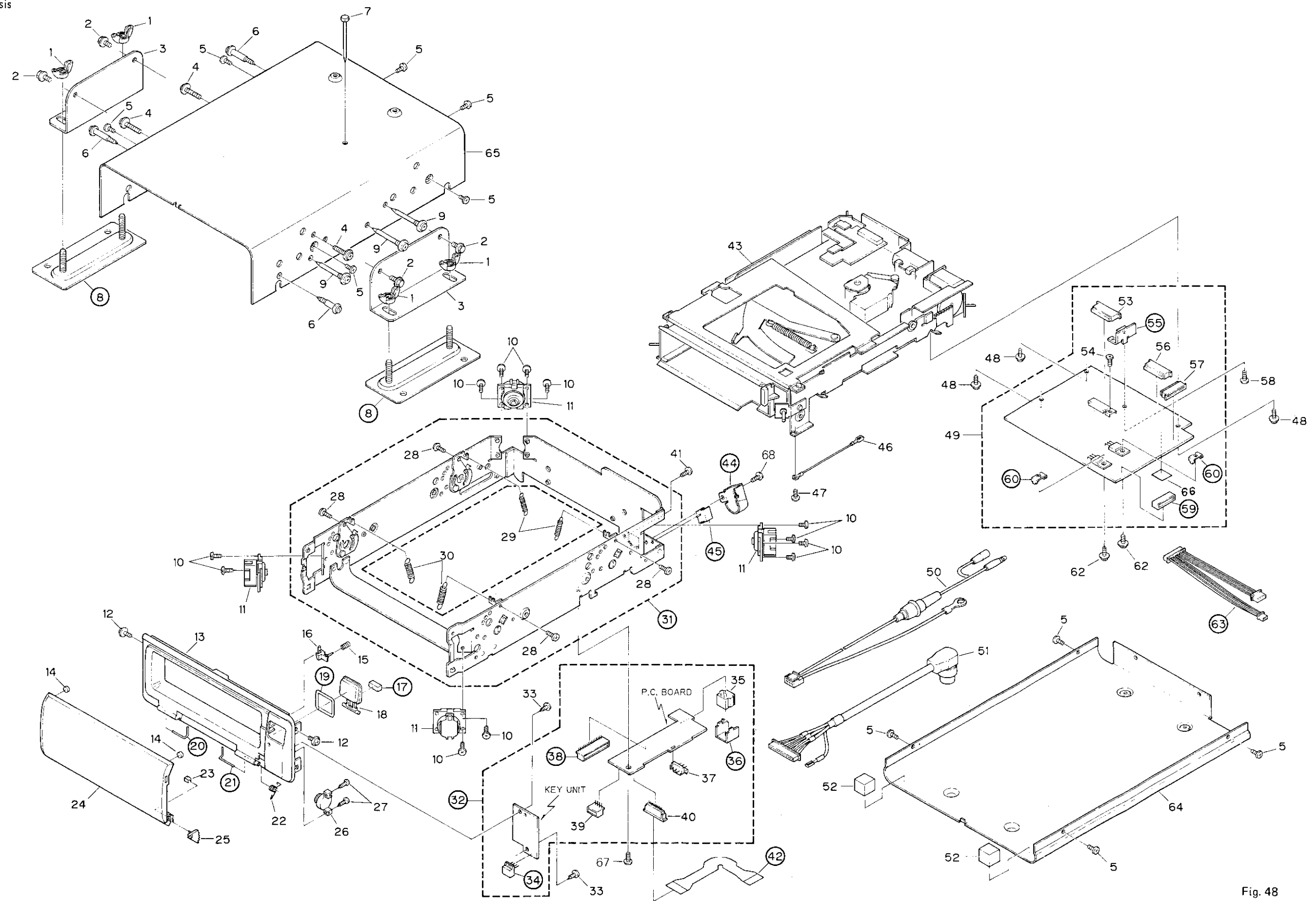


Fig. 48



11. MAGAZINE (PXA1297) EXPLODED VIEW

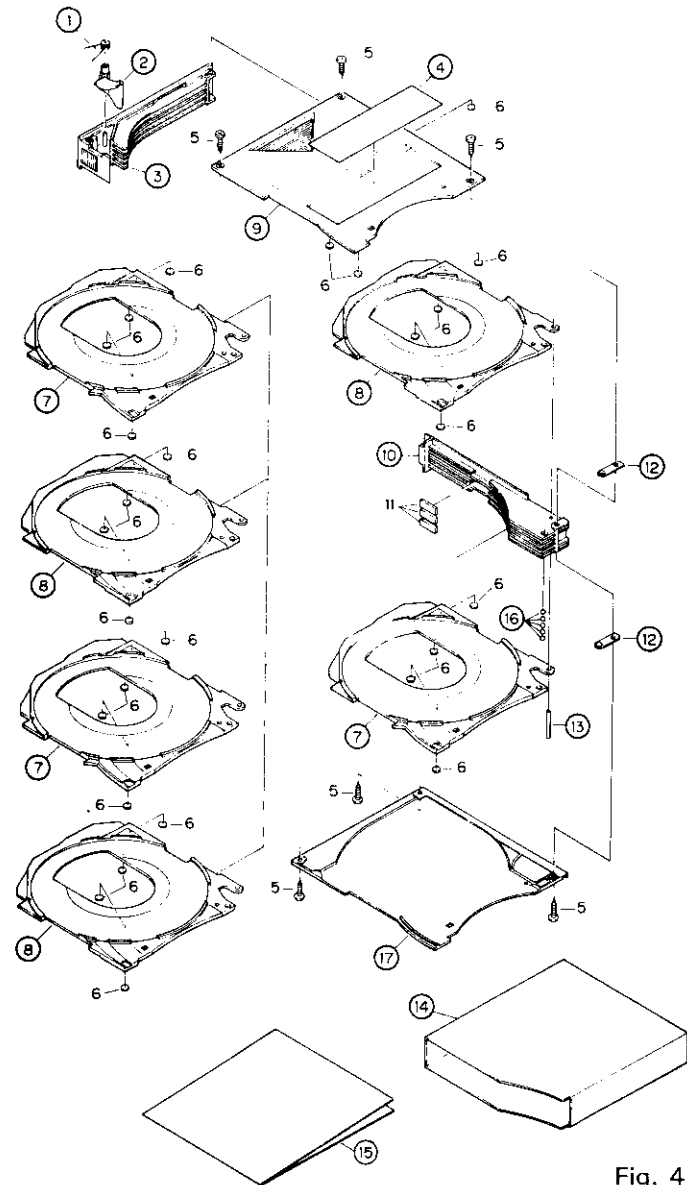


Fig. 49

• Parts List

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Spring M		11	Cushion Rubber	PNM1011
2	Lever		12	Spring	
3	Case F		13	Shaft	
4	Caution Label		14	PP Case	
5	Screw	BPZ20P080FZK	15	Label	
6	Cushion	PED-049	16	Ball	
7	Tray A		17	Case B	
8	Tray B				
9	Case T				
10	Case L				

12. PACKING METHOD

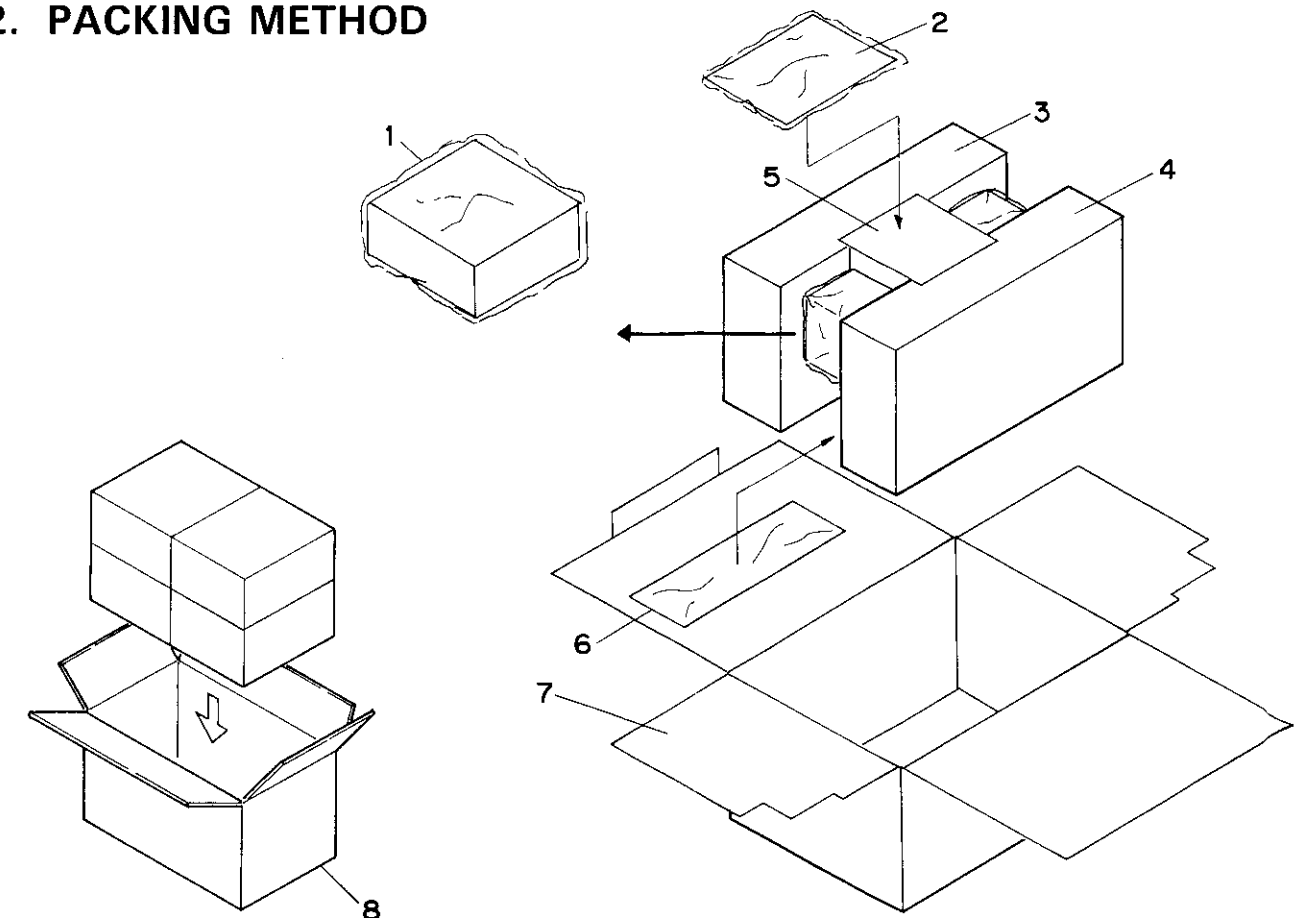


Fig. 50

PACKING METHOD (CDX-M50/UC)

• Parts List

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Cover	CEG1082	6-4-4	Screw (× 4)	HMF40P080FZK
2	Owner's Manual	CRD1354	6-4-5	Nut (× 1)	NF40FMC
	Cushion		6-4-6	Nut (× 1)	NF50FMC
	Card		6-4-7	Nut (× 4)	NF60FZK
3	Styrofoam	CHP1312	6-4-8	Nut (× 4)	NR60FZK
4	Styrofoam	CHP1313	6-4-9	Screw (× 1)	PMB50Y160FMC
5	Magazine	PXA1297	6-4-10	Washer (× 1)	WS40FMC
6	Accessory Assy	CEA1518	6-5	Angle (× 2)	CNB1303
6-1	Cord	CDE1790	6-6	Base (× 2)	
6-2	DIN Cord	CDE2862	7	Carton	CHG1805
6-3	Strap	CNF-111	8	Contain Box	CHL1805
6-4	Screw Assy				
6-4-1	Screw for Strap (× 1)	CBA-028			
6-4-2	Screw (× 5)	CBA1069			
6-4-3	Screw (× 4)	HMB60P500FZK			

NSP: Non Spare Part

	CDX-M50/UC	CDX-M50/EW	CDX-M50/ES
Mark No. Description	Part No.	Part No.	Part No.
2 Owner's Manual	CRD1354	CRD1355	CRD1356
	----	CRD1385	----
Card	NSP	NSP	----
6 Accessory Assy	CEA1518	CEA1519	CEA1518
6-1 Cord	CDE1790	CDE2447	CDE1790
7 Carton	CHG1805	CHG1806	CHG1807
8 Contain Box	CHL1805	NSP	NSP

Owner's Manual Part No.	Language
CRD1354	English, French
CRD1355	English, French, German, Spanish
CRD1356	English, French, Spanish, Arabic
CRD1385	Swedish, Norwegian, Dutch, Italian, Finnish

### 13. ELECTRICAL PARTS LIST

**NOTE:**

- Parts whose parts numbers are omitted are subject to being not supplied.
- The part numbers shown below indicate chip components.

Chip Resistor

RS1/8S□□□J, RS1/10S□□□J

Chip Capacitor (except for CQS.....)

CKS....., CCS....., CSZS.....

Unit Number :  
Unit Name : Key Unit

Mark	====	Circuit Symbol & No.	====	Part Name	Part No.
D	991	LED		AA3822K	
S	991	Switch(RESET)		CSG1039	
S	992	Switch(EJECT)		CSG1004	
R	991			RD1/4PS821JL	

Unit Number :  
Unit Name : P. C. Board

Mark	====	Circuit Symbol & No.	====	Part Name	Part No.
C	981			CCG-105	

Unit Number :  
Unit Name : Main Unit

MISCELLANEOUS

Mark	====	Circuit Symbol & No.	====	Part Name	Part No.
		IC 351		CXA1081Q	
		IC 601		CXA1082BQ	
		IC 655 657 665 706 707		M5218FP	
		IC 666		LA6510	
		IC 671		AN8377N	
		IC 701		CXD1167Q	
		IC 703		SM5807ES-M	
		IC 704		LC7881MBM	
		IC 705		UPC35802	
		IC 709		TC74HC004AF	

Mark	===== Circuit Symbol & No.	==== Part Name	Part No.	Mark	===== Circuit Symbol & No.	==== Part Name	Part No.
IC	712		TC4SU69F	R	384		RS1/10S273J
IC	713		TC4S3DF	R	601 602		RS1/10S101J
IC	751		PD4245A	R	606		RS1/10S224J
IC	755		CXK5816M-15L	R	607 923		RS1/10S683J
IC	761		TC4S71F	R	609 614 627 725 726 758 760 767		RS1/10S104J
IC	801		M54649L	R	610 709		RS1/10S822J
IC	905		M51945AFP	R	611		RS1/10S432J
Q	351		2SB1243	R	612		RS1/10S623J
Q	352 804 953	Chip Transistor	UN2211	R	613		RS1/10S624J
Q	601 906	Chip Transistor	UN2211	R	616		RS1/10S163J
Q	602 603 707 708	Chip Transistor	2SD1048	R	620 631 637 638 691		RS1/10S272J
Q	651	Chip Transistor	2SD1760F5	R	621		RS1/10S184J
Q	652 706 802	Chip Transistor	UN2111	R	622 670 680 681 682 755 791 792		RS1/10S103J
Q	653	Chip Transistor	2SD601A	R	623		RS1/10S224J
Q	701 803	Chip Transistor	UN2214	R	624 666		RS1/10S393J
Q	702 751	Chip Transistor	UN2111	R	629		RS1/10S362J
Q	703 704	Chip Transistor	UN2215	R	630		RS1/10S273J
Q	709		2SD1859	R	632		RS1/10S392J
Q	710	Chip Transistor	UN2214	R	634		RS1/10S474J
Q	741		2SC1621	R	635 654		RS1/10S822J
Q	801		2SD1273	R	636 639 673 924		RS1/10S473J
Q	905		2SC3673	R	651		RD1/4PS121JL
Q	907	Chip Transistor	2SD601A	R	652 655 697 772 794 795 798 902		RS1/10S473J
Q	951		2SB1185	R	653		RS1/10S472J
Q	952		2SA1241	R	654 656		RS1/10S163J
D	661 662		HZS2ALL	R	657		RS1/10S150J
D	663		RD11JSB1	R	658		RS1/10S101J
D	701	Chip Diode	MA151WA-MN	R	659		RS1/10S150J
D	702	Chip Diode	MA151WA-MN	R	665		RS1/10S562J
D	703 759 760 761	Chip Diode	MA151A-MA	R	668		RS1/10S183J
D	704		RD7R5JSB2	R	669 766 769 796 963		RS1/10S563J
D	705 754 755 756 757 758	Chip Diode	MA153-MC	R	672		RS1/10S364J
D	706 905 951 952		ERA15-02VH	R	674		RS1/10S113J
D	801		HZS11LB2	R	676		RS1/10S261J
D	906		HZS6LB1	R	677		RS1/10S201J
D	907	Chip Diode	MA3200M	R	683 684		RD1/4PS812JL
D	908		HZS7LB1	R	685 686		RD1/4PS111JL
L	701	Inductor	CTF1006	R	687 790 952		RS1/10S113J
L	952	Choke Coil	CTH1074	R	688 690		RS1/10S212J
TH	351	Thermister	CCX1006	R	692 710 718 738 739		RS1/10S102J
X	701	Crystal Resonator	CSS1052	R	703		RS1/10S513J
X	751		CSS1038	R	705		RS1/10S213J
VR	351	Semi-fixed	CCP1005	R	706 756 770 771 779 780		RS1/10S611J
VR	352	Semi-fixed	CCP1006	R	711 712		RS1/10S511J
VR	604	Semi-fixed	CCP1015	R	713 714		RS1/10S101J
VR	651	Semi-fixed	CCP1023	R	715 716		RS1/10S244J
RESISTORS				R	717		RS1/10S391J
Mark	===== Circuit Symbol & No.	==== Part Name	Part No.	R	719 720 748		RS1/10S681J
R	351 352		RD1/4PS110JL	R	727 728 729 730		RS1/10S412J
R	353 381 689 721 722 723 724 749 783		RS1/10S102J	R	731 732 733 734 735 737		CCN1023
R	354 378 701 702		RS1/10S153J	R	736		RS1/10S104J
R	355		RS1/10S113J	R	741 742 953		RS1/10S182J
R	356 357 358 359 781		RS1/10S563J	R	743 744		RS1/10S222J
R	360 361 608		RS1/10S823J	R	745 746		RS1/10S122J
R	362		RS1/10S564J	R	747		RS1/10S561J
R	363		RS1/10S223J	R	750		RS1/10S117J
R	364 365 618 671		RS1/10S105J	R	754		RS1/10S752J
R	366 377		RS1/10S562J	R	757 759 762 763 765 773 776 787 803 804		RS1/10S221J
R	367 628		RS1/10S183J	R	768 775 777 782 784 786 788 793 901 961		RS1/10S104J
R	379		RS1/10S332J	R	789		RS1/10S337J
R	380 617 625		RS1/10S203J				
R	382 667		RS1/10S363J				
R	383		RS1/10S823J				

Mark	===== Circuit Symbol & No.	==== Part Name	Part No.
R	797		RS1/10S564J
R	801		RD1/4PS751JL
R	805		RS1/10S222J
R	806 807 808		RS1/10S470J
R	811		RS1/10S471J
R	812		RS1/10S152J
R	925		RS1/10S153J

CAPACITORS

Mark	===== Circuit Symbol & No.	==== Part Name	Part No.
C	351 704 707 722 737 903		CEA101M6R3LL
C	352 354 652 680 710 721 723 729 761 765		CKSQYB103K50
C	353 613 654		CKSQYB333K25
C	355 362 602 603 611 625 626 629 661 664		CKSQYB103K50
C	356 724		CKSQYB333K50
C	358 605 622 656 658 727		CKSQYB104K25
C	360 612 620 665 701 742		CKSQYB104K25
C	361 660 962		CASA100M6R3
C	370 373		CCSQCH220J50
C	371 708		CKSQYB102K50
C	372		CCSQCH150J50
C	374		CEA2R2M50LL
C	601		CKSQYB222K50
C	606 616 748 749		CEA220M10LL
C	607 743 744 745		CEA330M6R3LL
C	608		CEA220M10NPLL
C	609 760		CKSQYB472K50
C	610 615 762 763		CCSQCH221J50
C	614		CEAR47M50LL
C	617		CEA4R7M35LL
C	618		CKSQYB272K50
C	619		CKSQYB683K25
C	621		CEA4R7M16NPLL
C	623		CKSQYB222K50
C	627		CCSQCH220J50
C	651 653 687 689 963		CKSYB224K25
C	655		CCSQSL681J50
C	657		CKSQYB393K25
C	659 905	1000 μ F/16V	CCH1003
C	662 741		CKSQYB473K25
C	670 956		CEA471M16L2
C	688		CKSYB224K25
C	692 705 706 709 728 730 751 757 758 958		CKSQYB103K50
C	702 703		CCSQCH090050
C	711 712		CEA330M6R3LS
C	713 714		CKSQYB683K25
C	715 716 717 718 719 720		CKSQYB472K50
C	725		CEA100M16LL
C	726		CEA101M10LL
C	736 754 755		CCSQCH101J50
C	738 747		CCSQCH331J50
C	739		CCSQCH331J50
C	740		CCSQCH100050
C	746		CEA470M16LL
C	750		CCSQCH150J50
C	764		CCSQCH221J50
C	801		CASA220M16
C	804 805		CKSQYB223K50
C	904		CKSQYB103K50
C	954		CKSQYB473K25
C	957		CEA330M16LL

Unit Number :  
Unit Name : Mechanism P.C. Board

Mark	===== Circuit Symbol & No.	==== Part Name	Part No.
M	841	Motor Unit (Carriage)	CXA3240
M	842	Motor Unit (Spindle)	CXM1053
M	843	Motor Unit (ELV)	CXA3238
M	844	Motor Unit (Tray)	CXA3239
S	843	Switch (Home)	CSN1020
S	845 846	Switch (DCPN, TRPN)	CSN1021

Unit Number :  
Unit Name : Photo P.C. Board

Mark	===== Circuit Symbol & No.	==== Part Name	Part No.
D	841		HZS9A2L
P	841	Photo-Interrupter	Ø N1113
P	842	Photo-Interrupter	Ø N2160
VR	841	Semi-fixed 22kΩ (B)	CCP-380
S	841 842	Switch (MAG, EJP)	CSN1020

R	841		RD1/4PS560JL
R	842		RD1/4PS221JL
R	843		RD1/4PS103JL

Unit Number :  
Unit Name : Logic Unit

Mark	===== Circuit Symbol & No.	==== Part Name	Part No.
IC	861		TC4538BF
Q	861	Chip Transistor	UM2211
R	861		RS1/10S224J
R	862 863		RS1/10S102J
R	864 865		RS1/10S104J

C	861		CS2ST220M16
C	862		CCSQCH101J50
C	863		CCSQCH221J50
C	864		CKSQYB104K25
C	865		CKSQYB103K50

Miscellaneous Parts List

Mark	===== Circuit Symbol & No.	==== Part Name	Part No.
			PU Unit
			CGY1014



Pin	Pin name	I/O	Output Format	Function
42	BW	output	C	Spindle drive circuit range switching
3	NC			
44	MUTG	output	C	DSP mute output
45	POWER	output	C	Regulator control output
46	SENS	input		CD LSI internal status monitor input
47	OPTSW	input		Optical link detector input
48	SCOR	input		Sub-code synchronization input
49	BRST	input		Pioneer standard bus reset input
50	EJSW	input		Eject switch input
51	BDATA	input/output		Pioneer standard bus data
52	BCK	input		Pioneer standard bus shift clock input
53	BSENS			+B detect
54	GND			
55, 56	NC			
57	IC			Connect to GND
58	X1	input		Oscillator input
59	X2	output		Oscillator output
60	RESET			Reset
61	CRCF	input		CR check input
62	LOCK	input		Spindle lock monitor
63	FOK	input		Focus OK
64	SUBQ	input		Sub-code data input
65	SQCK	output	NH	Sub-code clock
66	EMPH	output	NH	Emphasis selector output
67	MD2	output	NH	IC701 mode control. Digital output ON/OFF
68	MD1	output	NH	IC701 mode control. Digital output ON/OFF
69	I3	output	NH	Loading motor driver control output
71	I1			
72	LOAD	output	NH	CD mechanism power supply on/off
73	AGND			A/D converter GND
74	TIN	input		Tray position detector switch 1
75	TOUT	input		Tray position detector switch 2
76	MAG	input		Magazine lock switch input
77	TSEL	input		Tray position detector photosensor
78	EJP			Eject position switch
79	DISK			Disc detector input
80	COLD			Low temperature detector

Output Format	Meaning
C	C-MOS
NH	High resistivity N channel open drain