



## BLOCK DIAGRAM

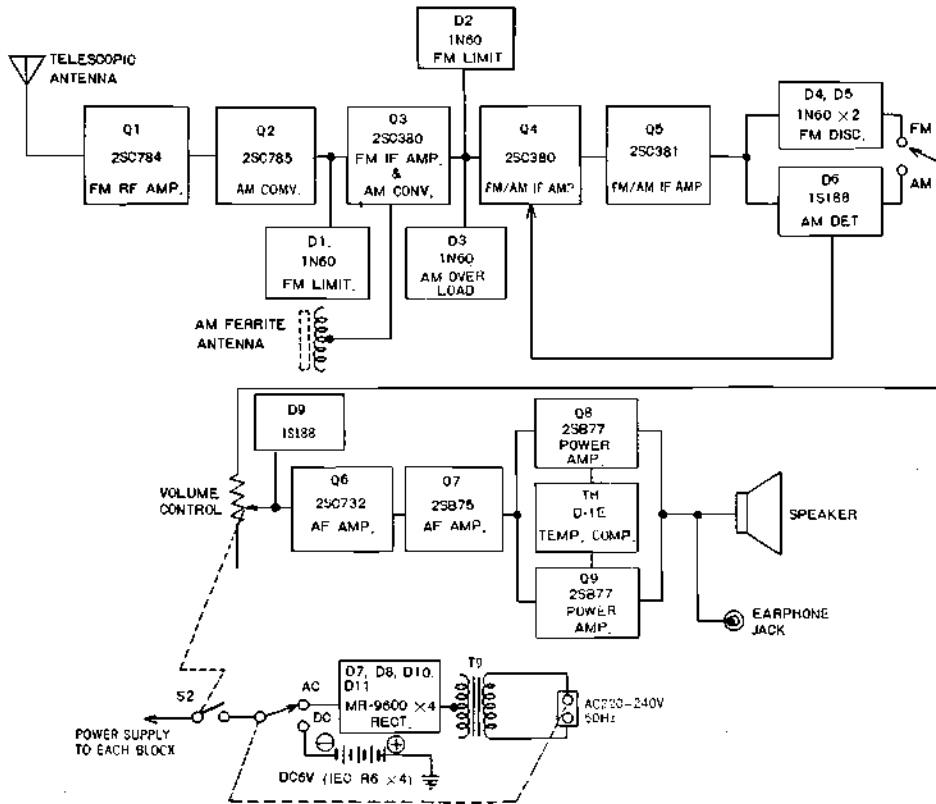


Fig. 1

## DISASSEMBLY

**1. Removal of rear case**

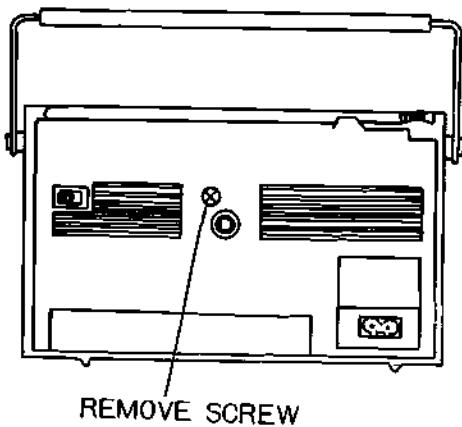


Fig. 2

**2. Removal of circuit board**

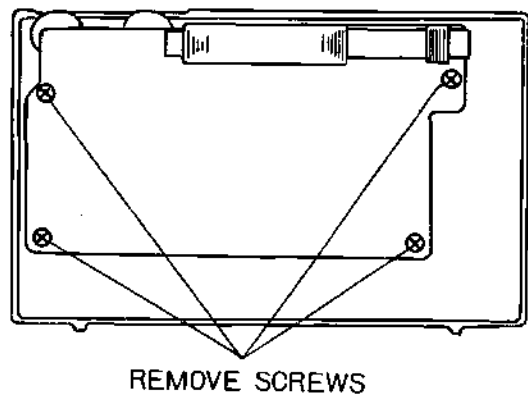
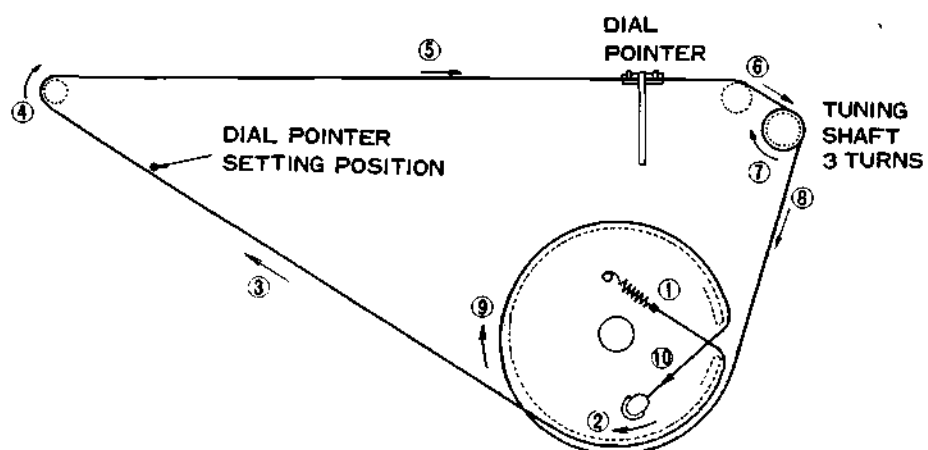


Fig. 3

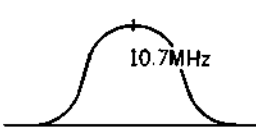
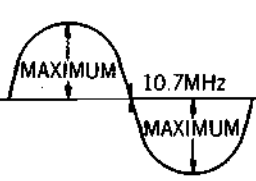
**DIAL CORD STRINGING**



VARIABLE CAPACITOR: FULLY COUNTERCLOCKWISE.

Fig. 4

**CIRCUIT ADJUSTMENT**

Step	Adjustment circuit	Connection	Signal or Sweep generator	Pointer position	Adjustment parts	How to adjust	
<b>FM CIRCUIT</b>							
①	FM-IF	Sweep Generator...Connect output terminal to TP1. Oscilloscope...Connect vertical terminal to TP2.	10.7 ± 1MHz	High freq. end	T5, T4, T3, T2, T1	① Turn core (T5) fully clockwise. ② Adjust core (T4, T3, T2, T1) to be this waveform. 	
②	FM-DISCRI				T5	Adjust core (T5) for maximum output. 	
③	FM-RF	Covering	Signal Generator...Connect to telescopic antenna through a dummy antenna shown in Fig. 5.	87MHz (For Germany: 87.5MHz)	Low freq. end	L4	Adjust core for maximum output.
		Tracking	Vacuum Tube Voltmeter...Connect AC probe to TP2.	109MHz (For Germany: 108MHz)	High freq. end	CT2	
				90MHz	90MHz	L2	Adjust core for maximum output.
				106MHz	106MHz	CT1	Adjust core for maximum output.

Step	Adjustment circuit	Connection	Signal or sweep generator	Pointer position	Adjustment parts	How to adjust	
<b>AM CIRCUIT</b>							
①	AM-IF		High freq. end	465kHz	T8, T7, T6	Adjust core for maximum output.	
			Low freq. end	515kHz	L6		
②	AM-RF	Covering	Signal Generator...Connect output terminal to loop antenna.	High freq. end	1,650kHz		CT3
		Tracking	Vacuum Tube Voltmeter...Connect AC probe to TP3.	600kHz	600kHz		L5
			1,400kHz	1,400kHz	CT4		

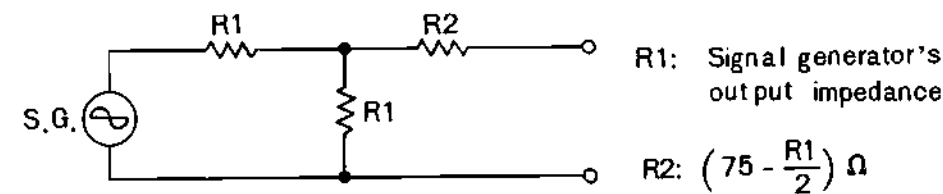


Fig. 5

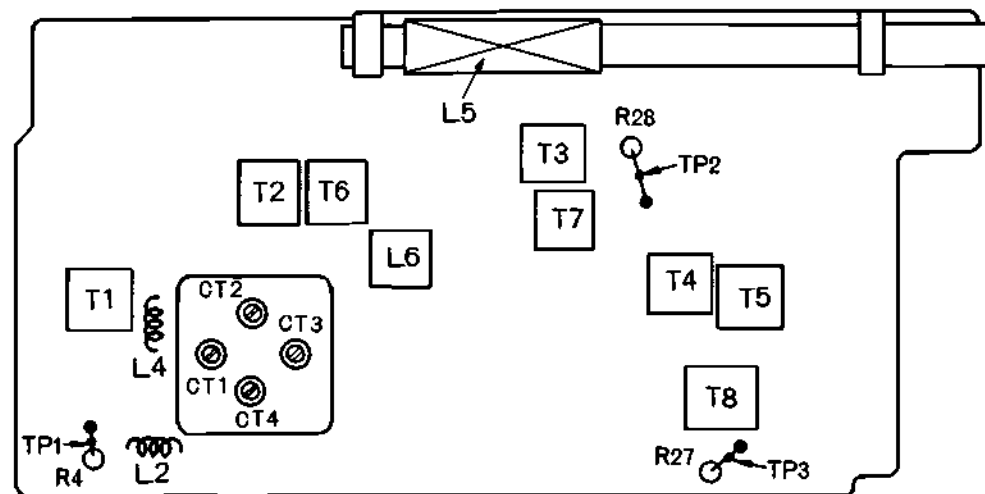
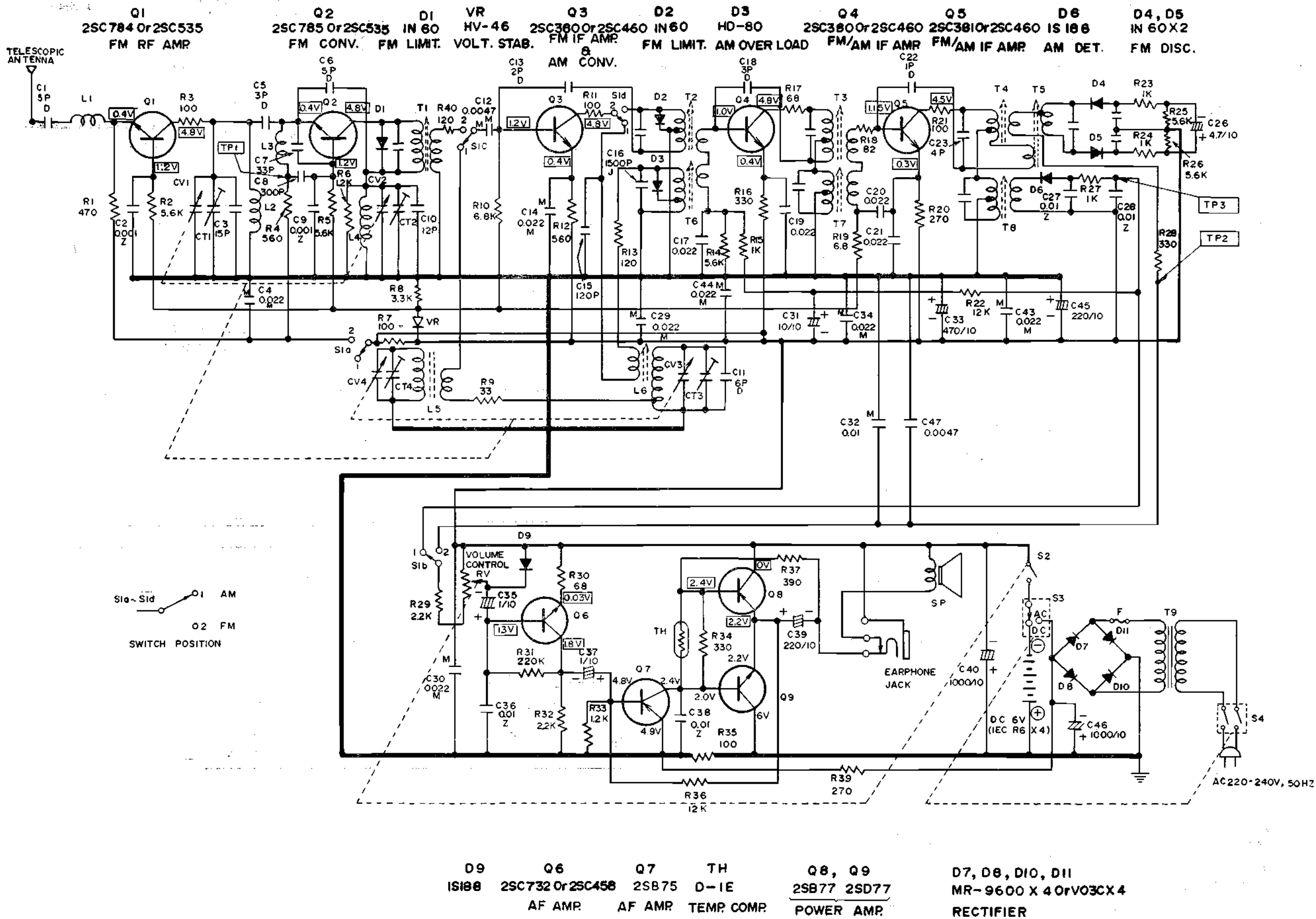


Fig. 6

# SCHEMATIC DIAGRAM



## NOTE

1. Voltage measured at base of chassis with minimum volume control and no signal.
2. Nomenclature of Resistors and Capacitors.

## RESISTORS

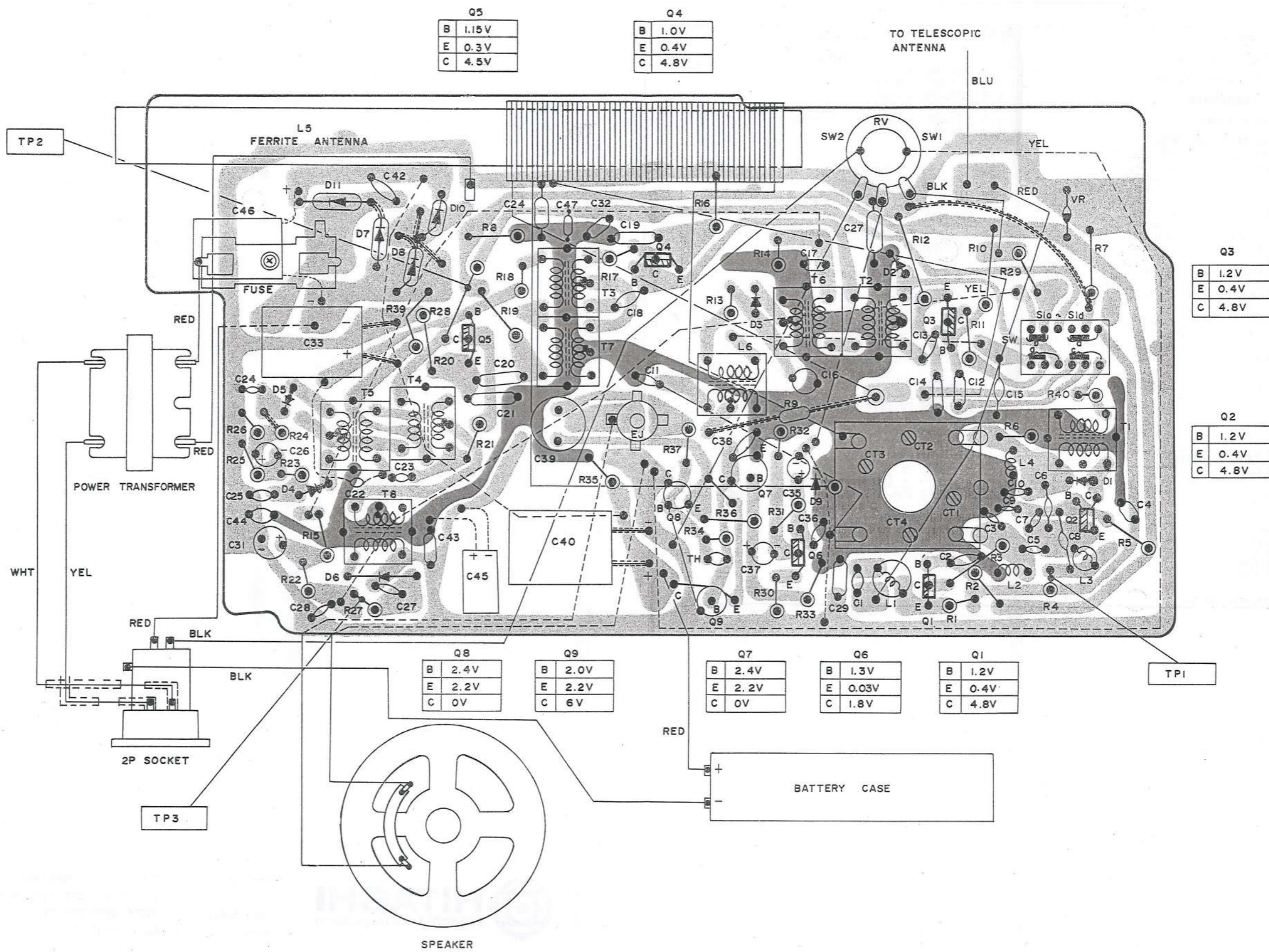
Value	No indicated : $\Omega$ K : 1000 $\Omega$
Wattage	No indicated : $\frac{1}{4}$ W.
Tolerance	No indicated : $\pm 5\%$ K : $\pm 10\%$
Sort	No indicated : Carbon film RC : Composition RS : Metal oxide
Example	R101.....Circuit No. 150.....Value RS · I · K.....Sort · Wattage · Tolerance

## CAPACITORS

Value	No indicated : $\mu$ F P : pF						
Voltage	No indicated : 50WV						
Tolerance	No indicated : $\pm 10\%$ J : $\pm 5\%$ M : $\pm 20\%$ Z : +80, -20% D : $\pm 0.5$ pF C : $\pm 0.25$ pF						
Sort	<table border="1" style="width: 100%;"> <tr> <td style="text-align: center;"></td> <td>Ceramic</td> </tr> <tr> <td style="text-align: center;"></td> <td>Electrolytic</td> </tr> <tr> <td style="text-align: center;"></td> <td>Mylar</td> </tr> </table>		Ceramic		Electrolytic		Mylar
	Ceramic						
	Electrolytic						
	Mylar						
Example	C101.....Circuit No. 10/25.....Value/ voltage .....Sort						

3. Be sure to make your orders of resistors and capacitors with value, Voltage, tolerance and sort.
4. When replacing capacitors marked with  $\ast$ , Use specified ones stated on parts list since required temperature characteristics.

# CIRCUIT BOARD DIAGRAM



Q5	
B	1.15V
E	0.3V
C	4.5V

Q4	
B	1.0V
E	0.4V
C	4.8V

Q3	
B	1.2V
E	0.4V
C	4.8V

Q2	
B	1.2V
E	0.4V
C	4.8V

Q8	
B	2.4V
E	2.2V
C	0V

Q9	
B	2.0V
E	2.2V
C	6V

Q7	
B	2.4V
E	2.2V
C	0V

Q6	
B	1.3V
E	0.03V
C	1.8V

Q1	
B	1.2V
E	0.4V
C	4.8V

KH-832E

## REPLACEMENT PARTS

Symbol No.	Stock No.	Description	Symbol No.	Stock No.	Description
<b>CAPACITORS:</b>			<b>COILS:</b>		
CV 1~4 CT 1~4	5052081	Plastic Variable capacitor	L 1	0324003	FM Antenna
<b>RESISTORS:</b>			L 2	5126381	FM RF
RV	0151430	Variable resistor	L 3	0324003	Choke
<b>SEMI-CONDUCTOR:</b>			L 4	0318526	FM OSC.
Q 1	0573511	Transistor	L 5	5112921	Ferrite-core Antenna
Q 2	0573511	Transistor	L 6	5220198	AM OSC.
Q 3	0573487	Transistor	<b>for Final assembly</b>		
Q 4	0573487	Transistor	6290181	Knob for tuning	
Q 5	0573487	Transistor	6290171	Knob for volume	
Q 6	5320064	Transistor	5731001	Earphone	
Q 7	0573117	Transistor	5743898	Power cord	
Q 8	5320295	Transistor	<b>for Front case assembly</b>		
Q 9	5320305	Transistor	6101091	Front case assembly	
VR	5340022	Varistor	5411191	Speaker	
TH	0576056	Thermistor	<b>for Rear case assembly</b>		
D 1)	0575019	Diode	6101111	Rear case assembly	
D 2)			6331091	Handle	
D 3)			6726971	Handle ring	
D 4)	0575019	Diode	6325361	Handle spring	
D 5)			7534381	Handle shaft	
D 6)	5330331	Diode	6172021	Battery lid assembly	
D 9)			5750251	Telescopic antenna	
D 7)	5330001	Diode	<b>for Chassis assembly</b>		
D 8)			6342831	Pulley	
D 10)			6342881	Pulley	
D 11)	5330001	Diode	0711306	Panhead screw 2.6mm $\phi$ × 6mm for pulley mounting	
			6316232	Spring	
<b>TRANSFORMER:</b>			6394111	Pointer	
T 1	0329603	FM IFT	6171111	Battery case	
T 2)	0329602	FM IFT	5651043	2P socket	
T 3)			<b>for P.C.B assembly</b>		
T 4	0326026	Discri	0721304	Pan head screw 2.6mm $\phi$ × 4mm for V.C mounting	
T 5	0326028	Discri	0532163	Slide switch	
T 6	0329501	AM IFT	0543217	Earphone jack	
T 7	0322115	AM IFT			
T 8	0322118	AM IFT			
T 9	5211821	Power transformer			



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 Codes : All Codes Used

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