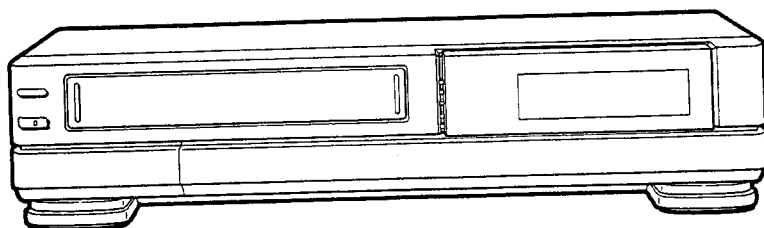



MITSUBISHI

Service Manual

VIDEO CASSETTE RECORDER




PAL SECAM NTSC

MODEL
HS-MS5
HS-MS7

Only cassettes marked VHS can be used with this video cassette recorder.

SPECIFICATION

Tape Format	: VHS 1/2" high-density video cassette tape	Heads:Video	: 4 rotary heads
Power Source	: 100~260V AC; 50/60Hz	Hi-Fi Audio	: 2 rotary heads[HS-MS7]
Power Consumption	: Approx. 28W[MS5], 32W[MS7]	Audio/Control	: 1 stationary head
Television System	: 625 lines, 50 fields System CCIR B&G,I,D&K PAL System CCIR B&G,D&K SECAM 525 lines, 60 fields System CCIR M NTSC	Erase	: 1 full track head
Video Recording System	: Azimuth helical scanning system	Video Input	: 0.75 to 1.5 Vp-p, 75 ohm unbalanced RCA pin plug
Luminance	: Frequency modulation recording	Audio Input:Line	: -8dBs, 50k ohm unbalanced RCA pin plug
Colour Signal	: Low frequency conversion sub-carrier phase shift recording	Video Output	: 1.0Vp-p, 75 ohm unbalanced RCA pin plug
Hi-Fi Audio Recording System	: Azimuth helical scanning system, Frequency modulation, deep layer recording[HS-MS7]	Audio Output	: -6dBs, 1k ohm unbalanced RCA pin plug
Linear Audio Track	: 1 track	TV Tuner	
Tape Speed	: 23.39 mm/sec (PAL/SECAM SP mode) 11.70 mm/sec (PAL/SECAM LP mode) 33.35 mm/sec (NTSC SP mode) 11.12 mm/sec (NTSC EP mode)	VHF	: 48.25~112.25 MHz, 119.25~294.25 MHz
Record/Playback Time	: 240 min. with E-240 cassette (PAL/SECAM SP mode) 480 min. with E-240 cassette (PAL/SECAM LP mode) 160 min. with T-160 cassette (NTSC SP mode) 480 min. with T-160 cassette (NTSC EP mode)	UHF	: 471.25~855.25 MHz
		Operating Temperature	: 5°C to 40°C
		RF Channel Output	: 558~630 MHz Selectable
		Weight	: Approx. 5.5 kg [HS-MS5] Approx. 5.6 kg [HS-MS7]
		Dimensions	: 425(W) x 92(H) x 338(D) mm
		Timer	: 8 programmes for any channels in one month/every day/every week day 24 hour digital synchronized with crystal oscillator frequency.
		Channel Selection	: 99 position Up/Down + EXT
		Deck	: F-Deck

- Weight and dimensions shown are approximate.
- Design and specifications are subject to change without notice.


MITSUBISHI ELECTRIC CORPORATION

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Circuit Diagrams

DISASSEMBLY

1. Removal of Top Cover

- A. Remove the four screws (a~d) retaining the top cover as shown in Fig. 1
- B. Gently expand the bottom edges of the top cover, pivot cover forward, then slide toward rear in the direction of the arrows.

2. Removal of Front Panel

- A. Remove the top cover.
- B. Remove the two screws (e,f) retaining the front insulators.
- C. Unfasten the six snaps (g~l) as shown in Figure, and remove the front panel in the direction shown by the arrows.

3. Installation of Front Panel

- A. Check that the door arm is low position.
- B. While holding the Cassette door open, mount the front panel to the VCR and fasten the six snaps (g~l) using gentle pressure to the front panel.

4. Removal of Bottom Cover

- A. Remove the four screws (e, f, m, n) retaining the insulators.
- B. Remove the eight screws (o~v) retaining the bottom cover.
- C. Remove the bottom cover.

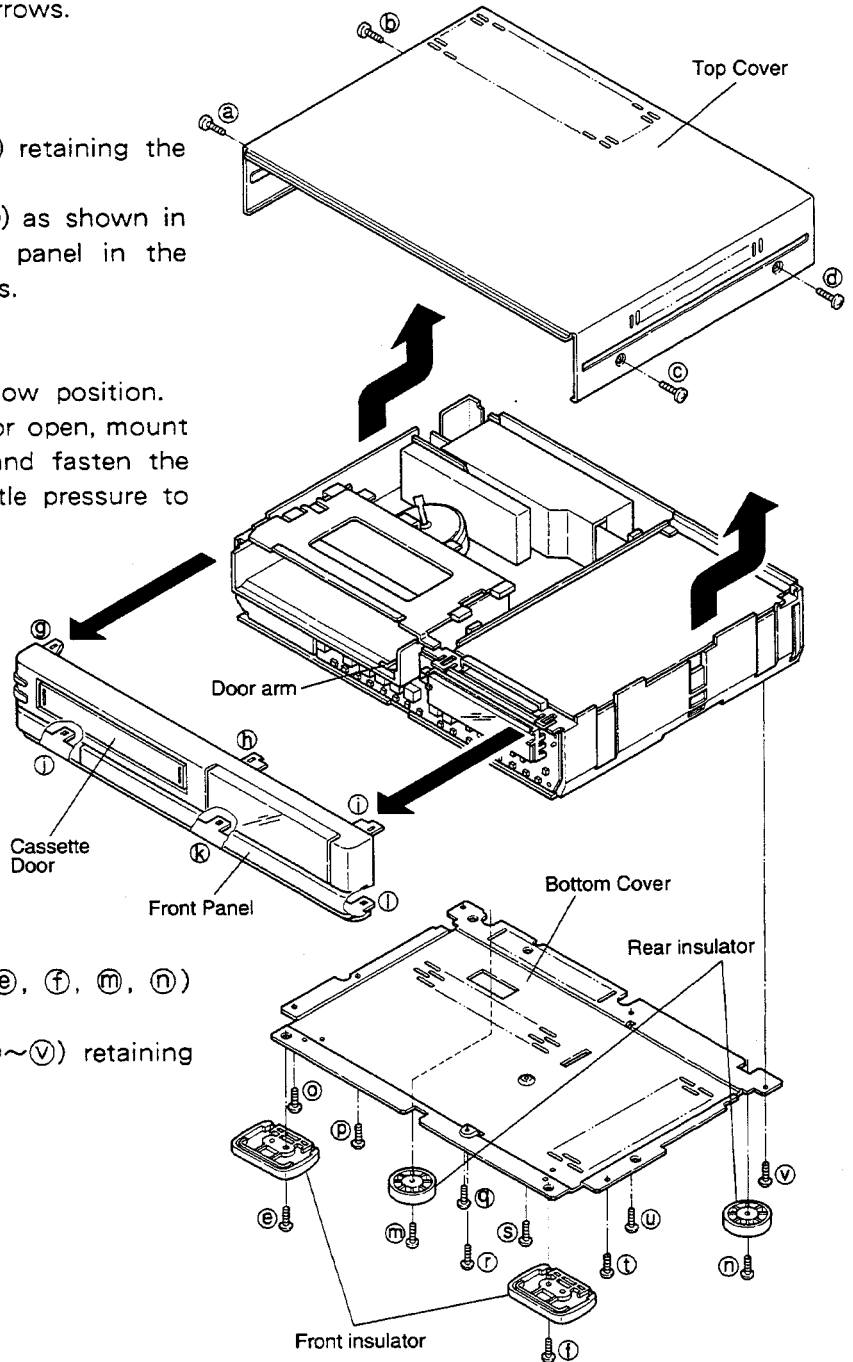
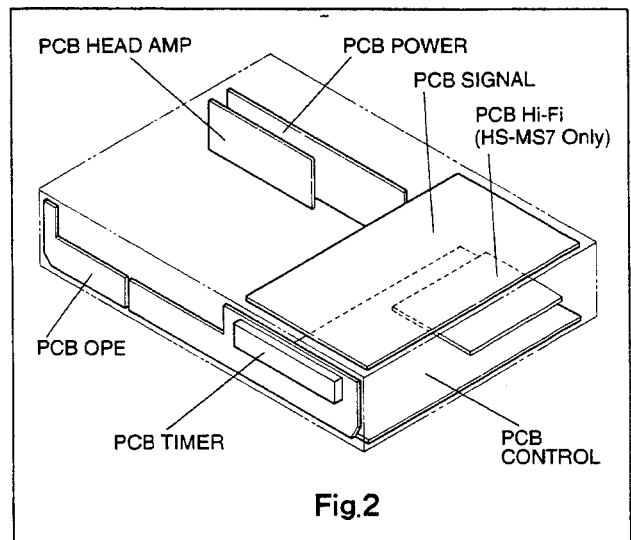


Fig.1

HOW TO EXECUTE CIRCUIT BOARD SERVICE

CAUTION : BEFORE ATTEMPTING TO REMOVE OR REPAIR ANY PCB UNPLUG THE POWER CORD FROM THE A.C. SOURCE.

Location of Printed Circuit Boards
(Refer to Fig. 2)

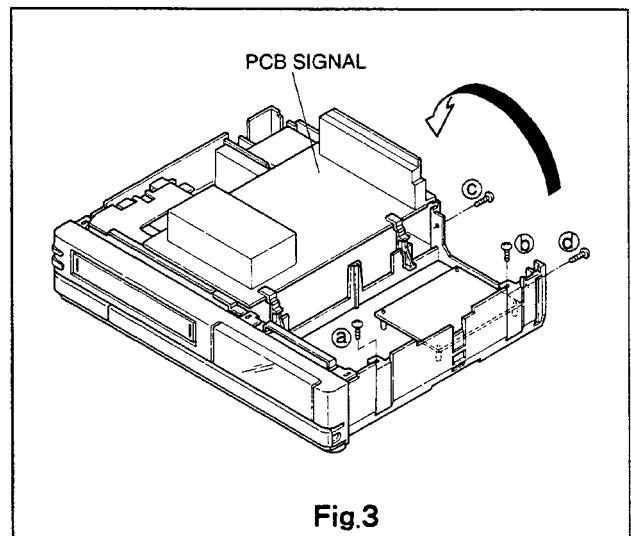


1. Removal of PCB SIGNAL

- A. Remove the top cover
(Refer to page 1, item 1).
- B. Remove the four screws (a~d) as shown in Fig. 3.
- C. Pivot the PCB SIGNAL in the direction of the arrow.
- D. To service with power on, use the insulating sheet under the PCB SIGNAL.

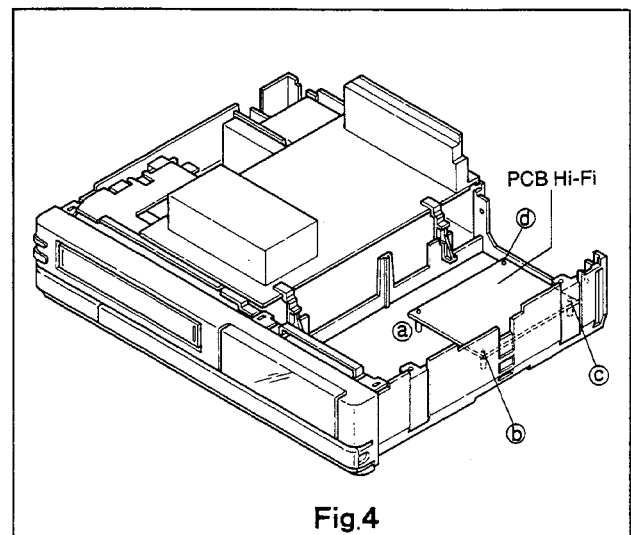
Note :

- Use caution when disconnecting flat cable connectors to avoid possible contact problems when reconnected.
- Use an insulating sheet under the PCB SIGNAL on the component side when servicing it in this position.



2. Removal of PCB Hi - Fi (HS - MS7 only)

- A. Remove the top cover
(Refer to page 1, item 1).
- B. Remove the PCB SIGNAL (Item 1).
- C. Unfasten the four holders (a~d) retaining the PCB Hi - Fi as shown in Fig. 4



3. Removal of PCB CONTROL

- A. Remove the bottom cover (Refer to page 1, item 4) and the service of the PCB CONTROL will be available.
- B. If it is necessary to remove the PCB CONTROL, comply with the following steps.
 - a. Remove the PCB SIGNAL (Item 1).
 - b. Remove the PCB Hi-Fi (item 2.)
< HS - MS7 only >
 - c. Remove the two screws (a, b) retaining the PCB CONTROL as shown in Fig. 5.

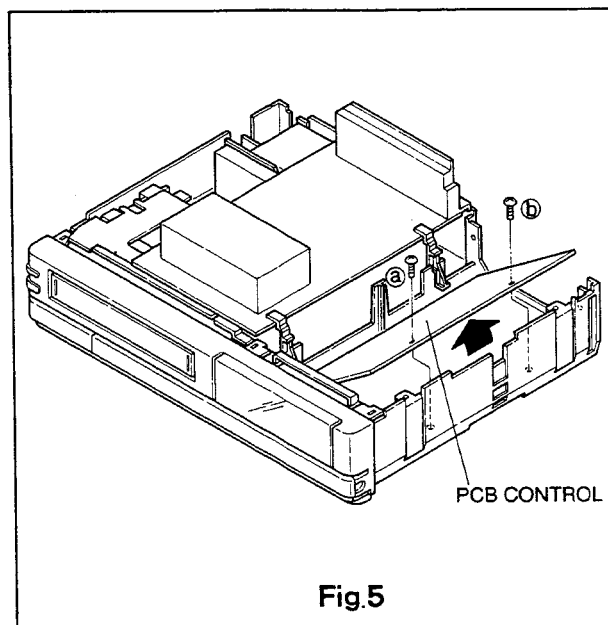


Fig.5

4. Removal of PCB OPE and PCB TIMER

- A. Remove the Front Panel. (Page 1, item 2).
- B. Unfasten the four stopper (a~d), and remove the PCB OPE and PCB TIMER as shown in Fig. 6.

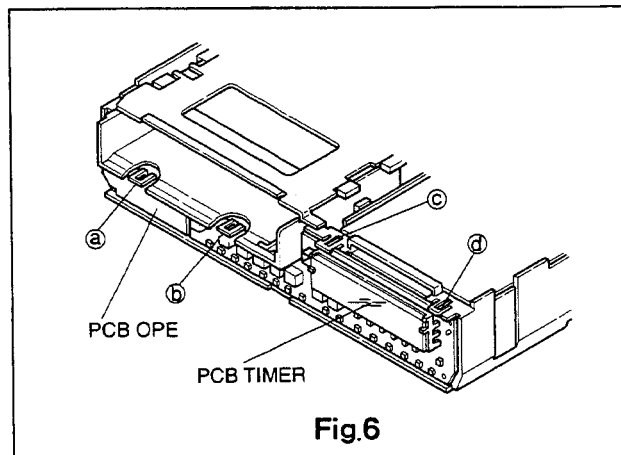


Fig.6

5. Removal of PCB HEAD AMP

- A. Remove the top cover (Refer to page 1, item 1)
- B. Lift the shield cover A upward to remove it.
- C. Disconnect the ribbon cable by gently pulling cover C on the socket housing as shown in Fig. 7.
- D. Remove the three screws (a~c) retaining the wire and the PCB HEAD AMP.
- E. To service the solder side, remove the shield cover B, use the extension cord (859C 344040) and a short wire to ground the shield wire removed in above para. C.
- F. To service the component side unsolder the soldering points of the shield case to remove it.

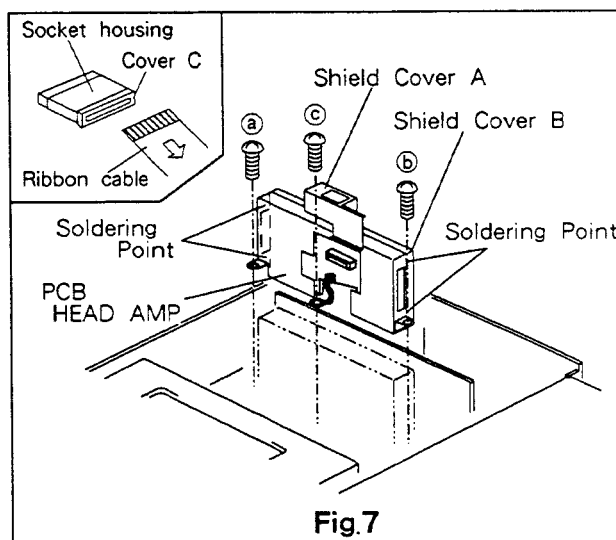


Fig.7

6. Removal of PCB POWER

- A. Removal the top cover
(Refer to page 1, item 1).
- B. Removal a screw (a) retaining the power bracket as shown in Fig. 8.
- C. Remove the two screws (b, c).
- D. Remove the holder of AC power cord from the VCR base chassis and pull the PCB POWER upward.
- E. To service the solder side, remove the shield plate.
- F. To service the component side, remove the shield cover.
- G. Remove the four screws (a~d), as shown in Fig. 9.
- H. Unsolder the four soldering points of the PCB POWER to remove it.

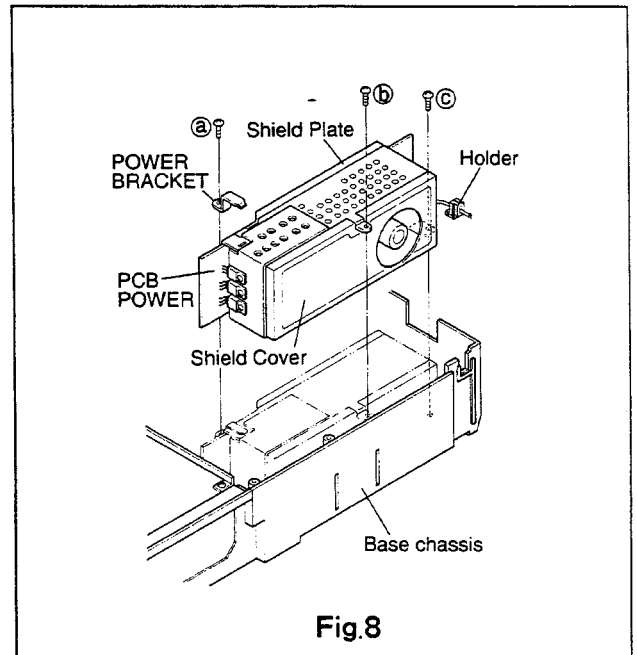


Fig.8

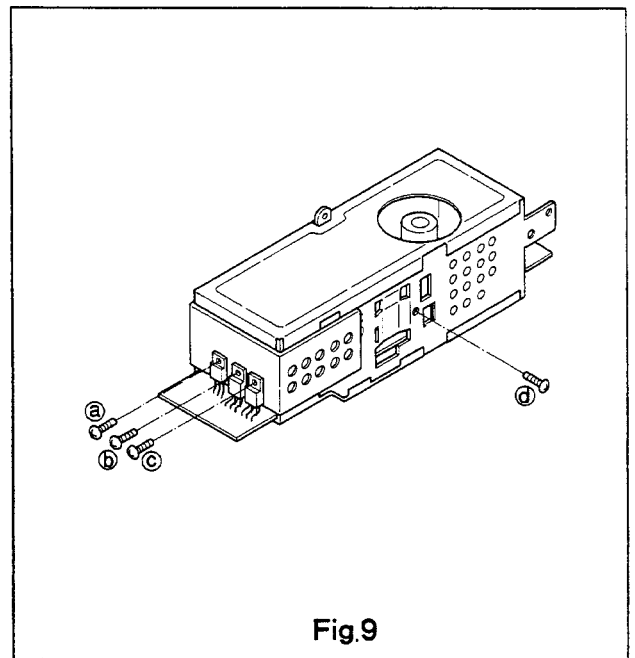

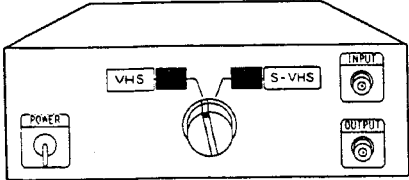
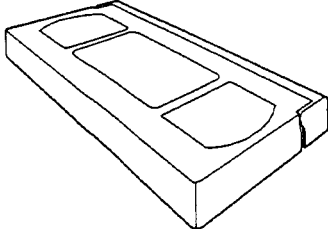
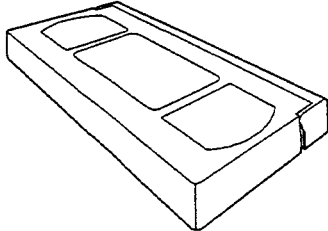
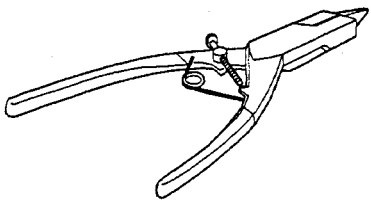
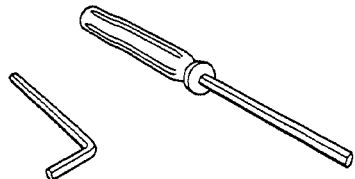
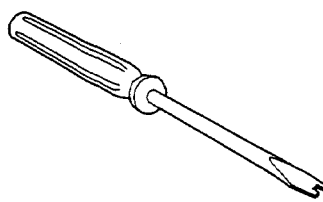
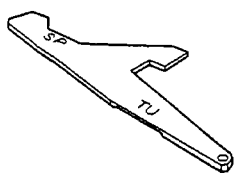
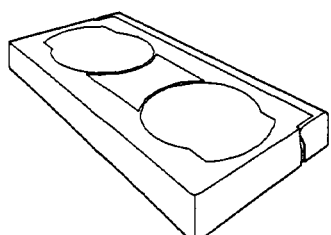


Fig.9

ELECTRICAL ADJUSTMENT TOOLS

	PURPOSE	METHOD
Adjustment Driver (859C338000) <p style="text-align: center;">767-M</p> 	The adjustment driver is intended to adjust variable resistors, trimmers, transformers etc. in the circuitry.	Select a tip suitable for the particular head of the component concerned and adjust.
Carrier Checker (859C346050) 	Used for the adjustment or inspection of the carrier set deviation.	Use in conjunction with the oscilloscope. For detail refer to the service manual or the attached data.
Alignment Tape (NTSC: 859C339000) (PAL: 859C339010) (SECAM: 859C339020) 	Standard signals (VHS Standard) are recorded on the alignment tape and reproduced when required in the adjustment of Y/C circuit, audio circuit and interchangeability alignment.	Install and run in the play mode, the same as for an ordinary tape.
Alignment Tape (Hi-Fi) (859C339030) 	For adjusting the switching point of FM audio. The Video signal can also be used for interchangeability adjustment of SP (4H) /LP (8H) modes.	Install the tape and run the recorder in the play mode. The same as for an ordinary tape.
Record Current Adjustment Jig (859C347080)	For Y/C recording level and Hi-Fi FM recording level adjust.	Use as per Electrical adjustment Section 15,16 and 20 of this manual.

MECHANICAL ADJUSTMENT TOOLS

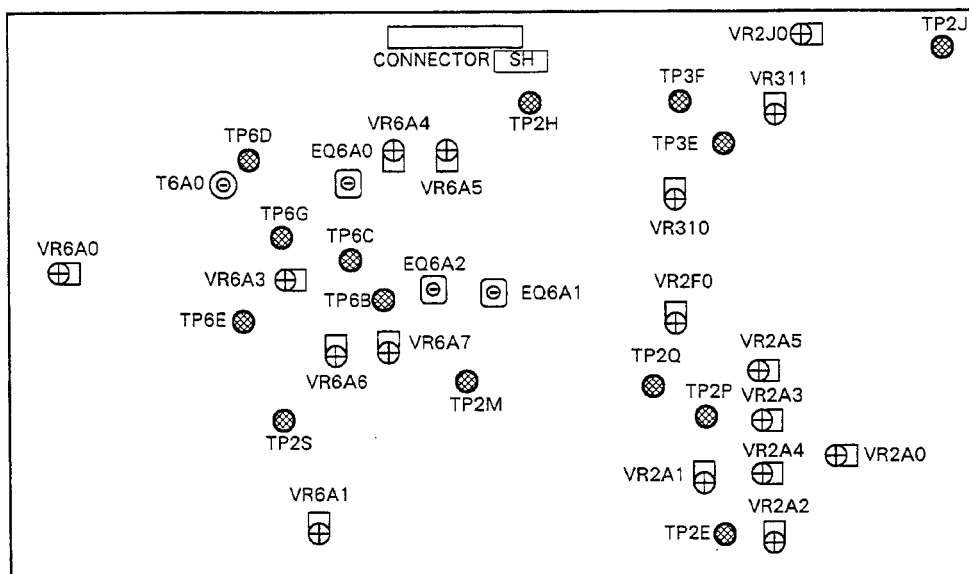
	PURPOSE	METHOD
Grip ring fixer (859C347050) 	A tool for preventing the grip ring from opening excessively.	While opening the grip ring with the tips of this tool, install the grip ring on to the shaft.
Hex Keys (1.5mm)  (859C259020) (859C259050)	The hex keys are used for tightening or removing hexagonal socket head screws which fasten the guide rollers.	Insert the given size (1.5mm) hexagonal socket and turn.
Adjustment Driver (859C259080) 	For adjustment of guide rollers.	Carefully insert and adjust guide rollers.
Reel disk Adj. Jig (859C342020) 	The height gauge is used for measuring height and perpendicularity of the reel disk and Takeup guide arm.	The gauge is applied to the part being measured.
Back Tension Gauge (859C345080) 	The back tension gauge is used for measuring the tension of the tape on the supply side.	Load this gauge in the cassette housing and run in the play mode. Read the gauge indicator.
Extension Cord (859C344040)	For PCB head Amp service.	Use when repair of the PCB Head Amp is necessary.
Cotton gloves	For changing, cleaning and handling of drum, heads and guides.	Use when handling all parts in the tape path.

ELECTRICAL ADJUSTMENT

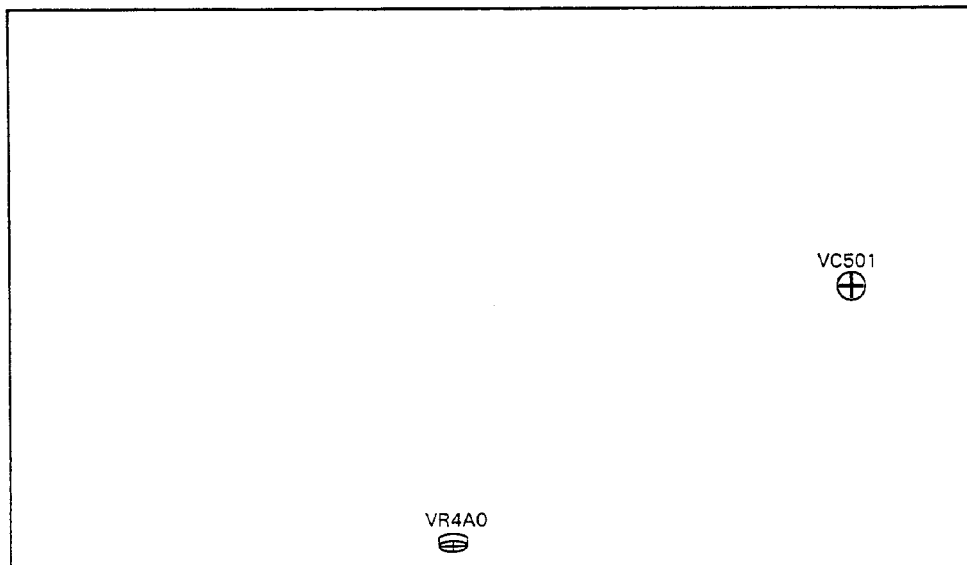
Circuit adjustments become necessary, in most cases, due to the wear of mechanical parts or following the replacement of critical components such as the video head. Certain circuit defects can often cause circuit adjustments to vary considerably. Should this occur, be sure to determine the nature of the defect and repair prior to proceeding with adjustments.

Always use the test equipment recommended for a given adjustment procedure. If the appropriate test equipment is not available, it is recommended that adjustments NOT be attempted. Refrain from the indiscreet adjustment of circuit adjustment controls unless properly equipped to do so.

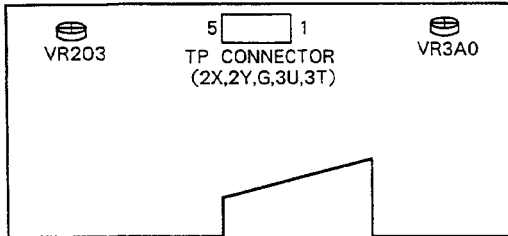
PCB-SIGNAL (COPPER SIDE)



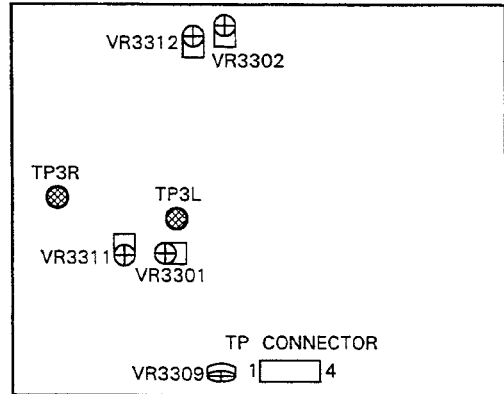
PCB-CONTROL (COMPONENT SIDE)



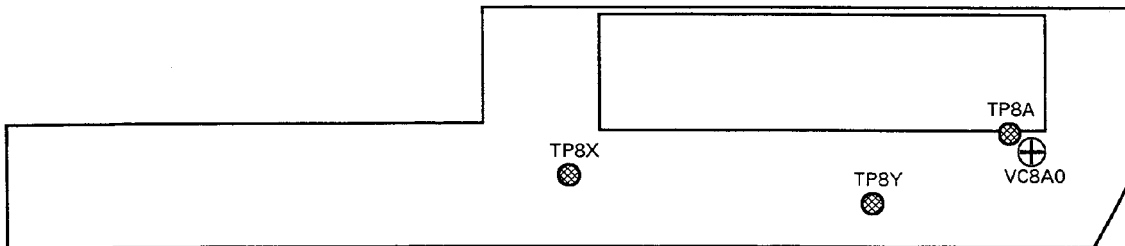
PCB-HEAD-AMP (COMPONENT SIDE)



PCB-Hi-Fi (COMPONENT SIDE)



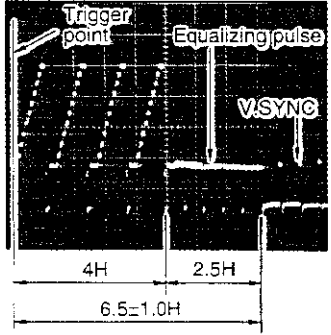
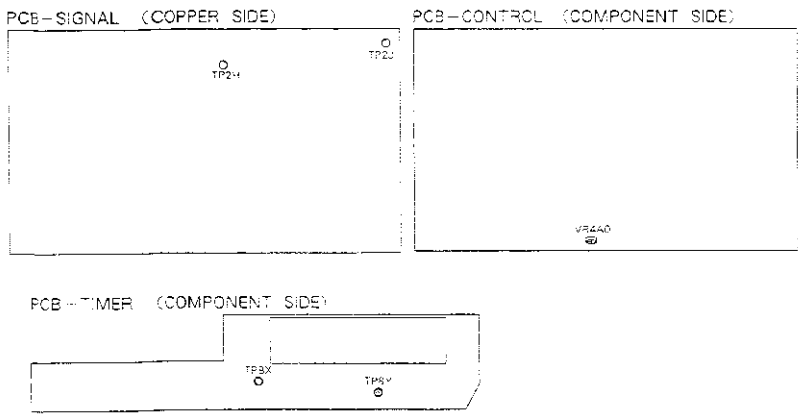
PCB-TIMER (COMPONENT SIDE)



[Servo Circuit]
 1. Playback Switching Point
Adjustment purpose: Video switch over timing during playback.
Symptom when incorrectly adjusted: Switching noise or jitter on the playback picture.

Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 10:1)		Input signal	---
Test point	CH-1:TP2J CH-2:---	Using tape	Alignment tape (PAL grey scale step signal)
EXT trigger	TP2H	VCR condition	Playback
Measurement range	DIV 20mV TIM 50 μ sec	Using Jig.	---

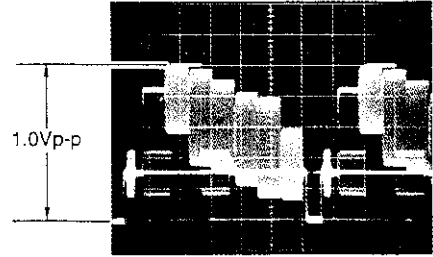
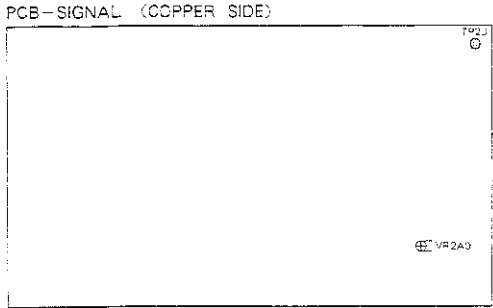
1. Short-circuit TP8X and TP8Y via the diode (MA165) (cathode side : TP8Y) on PCB TIMER. Confirm that the "DTR" displayed in Fluorescent Display flashed fast.
2. Observe TP2J.
3. Set the oscilloscope's Slope to (-).
4. Adjust VR4A0 on PCB CONTROL so that the trigger point is located at $6.5 \pm 1.0H$ front of vertical synchronizing signal.

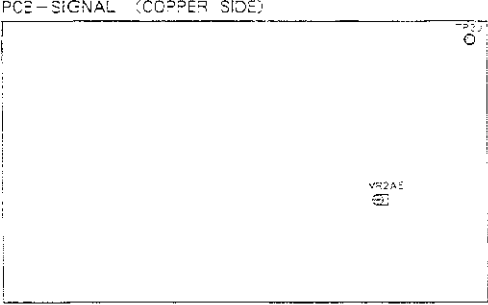
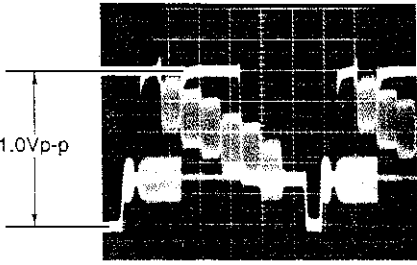


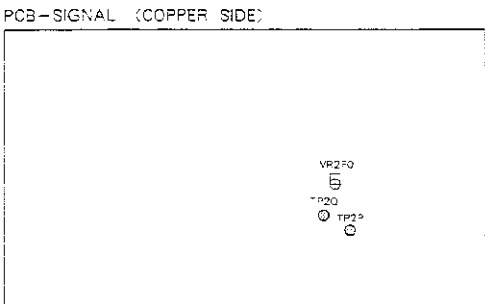
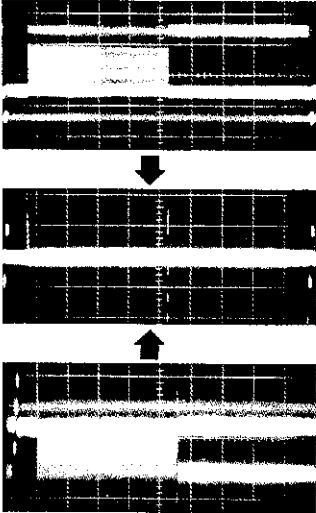
[Y/C Signal Circuit]
 2. EE Output Level
Adjustment purpose: Output level of SECAM video signal at Pause.
Symptom when incorrectly adjusted: Too bright or too dark picture; improper colour.

Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 10:1)		Input signal	EXT signal (PAL colour bar)
Test point	CH-1:TP2J CH-2:---	Using tape	---
EXT trigger	---	VCR condition	STOP
Measurement range	DIV 20mV TIM 10 μ sec	Using Jig.	---

1. Observe TP2J.
2. Adjust VR2A0 so that the amplitude of waveform is 1.0Vp-p.



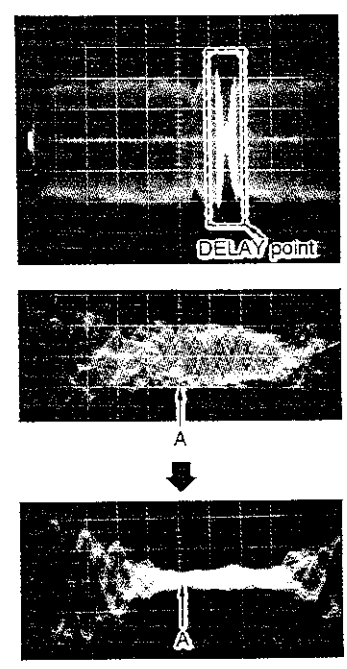
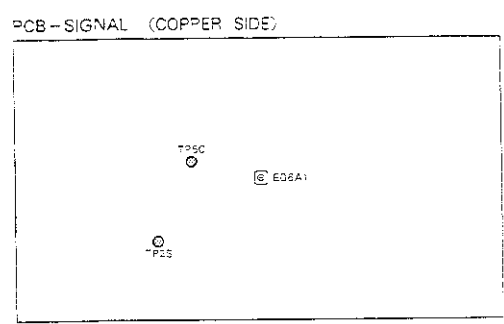
3. Playback Video Output Level		Adjustment purpose: Video output level during playback.	
		Symptom when incorrectly adjusted: Incorrect colour.	
Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 10:1)		Input signal	---
Test point	CH-1:TP2J CH-2:---	Using tape	Alignment tape (PAL colour bar)
EXT trigger	---	VCR condition	Playback
Measurement range	DIV 20mV TIM 10 μ sec	Using Jig.	---
		<p>Perform the EE Output Level adjustment before this adjustment.</p> <ol style="list-style-type: none"> 1. Observe TP2J. 2. Adjust VR2A5 so that the amplitude of waveform is 1.0Vp-p. 	
			

4. Noise Cancel		Adjustment purpose: S/N ratio and resolution of colour signal.	
		Symptom when incorrectly adjusted: Poor S/N ratio; poor colour signal resolution.	
Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 10:1)		Input signal	---
Test point	CH-1:TP2P CH-2:TP2Q	Using tape	Alignment tape (PAL colour bar)
EXT trigger	---	VCR condition	Playback
Measurement range	DIV 20mV TIM 2msec	Using Jig.	---
		<ol style="list-style-type: none"> 1. Set the oscilloscope's volt range of CH-1 and CH-2 for same range. 2. Set the oscilloscope to ADD mode and CH-2 to Invert mode. 3. Observe TP2P and TP2Q. 4. Adjust VR2F0 so that the amplitude of waveform is minimum. 	
			

5. SECAM Playback Bell (1.1MHz) (HS-MS7 Only)
Adjustment purpose: Level compensation of playback signal so that it can be processed at Y/C circuit.
Symptom when Incorrectly adjusted: Colour streaking and colour smear on the playback picture.

Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 10:1)		Input signal	---
Test point	CH-1: TP6C CH-2: ---	Using tape	Alignment tape (SECAM colour bar)
EXT trigger	TP2S	VCR condition	Playback
Measurement range	DIV 5mV TIM 0.5 μ sec (DELAY mode)	Using Jig.	---

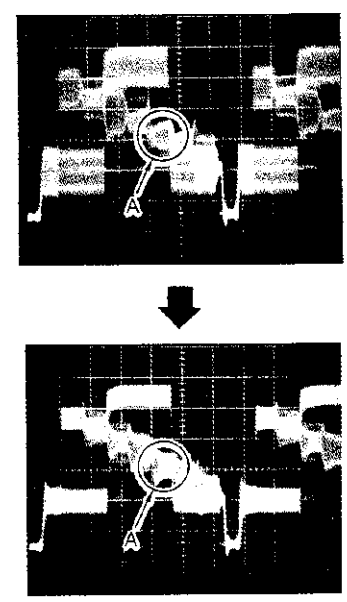
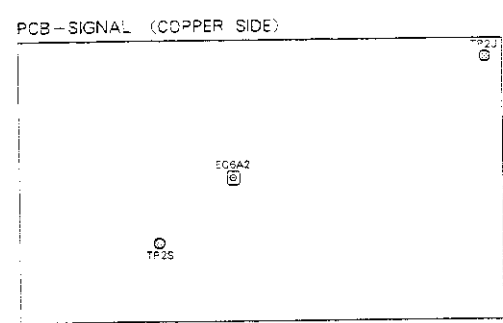
1. Observe TP6C.
2. Adjust EQ6A1 so that the amplitude of the part A is minimum.



6. SECAM Playback Bell (4.3MHz) (HS-MS7 Only)
Adjustment purpose: Level compensation of playback signal processed at Y/C circuit so that it can be received by TV set.
Symptom when Incorrectly adjusted: Colour smear and streaking.

Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 10:1)		Input signal	---
Test point	CH-1: TP2J CH-2: ---	Using tape	Alignment tape (SECAM colour bar)
EXT trigger	TP2S	VCR condition	Playback
Measurement range	DIV 20mV TIM 10 μ sec	Using Jig.	---

1. Observe TP2J.
2. Adjust EQ6A2 so that the waveform of the part A is single as shown in figure.



7. SECAM Playback Colour Level (HS-MS7 Only)		Adjustment purpose: Colour leveling during playback.	
		Symptom when incorrectly adjusted: Dot noise and degraded S/N ratio.	
Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 10:1)		Input signal	---
Test point	CH-1: TP2J CH-2: ---	Using tape	Alignment tape (SECAM colour bar)
EXT trigger	TP2S	VCR condition	Playback
Measurement range	DIV 20mV TIM 10 μ sec	Using Jig.	---

PCB - SIGNAL (COPPER SIDE)

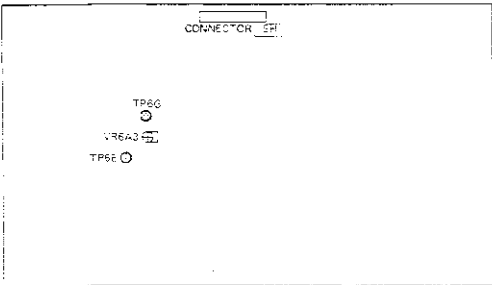
1. Observe TP2J.
2. Adjust VR6A7 so that the amplitude of magenta level is 150mVp-p.

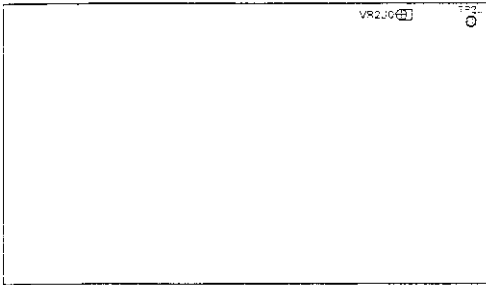
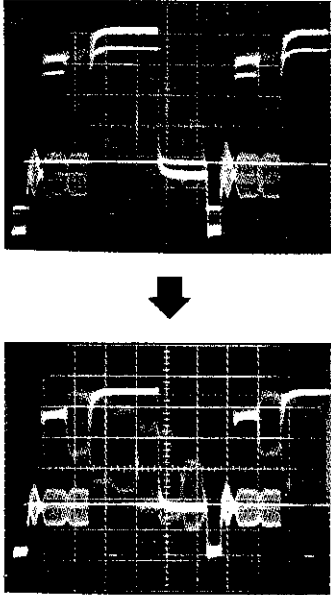
DIV 5mV
TIM 5 μ sec

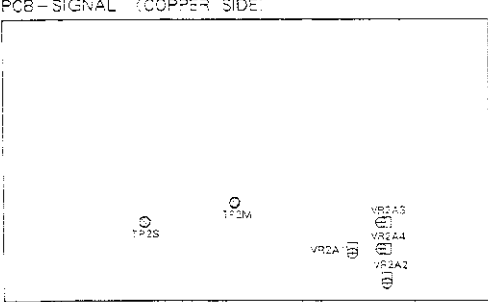
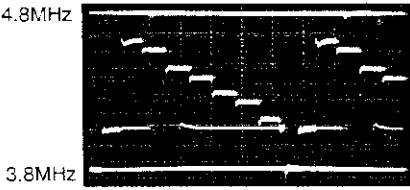
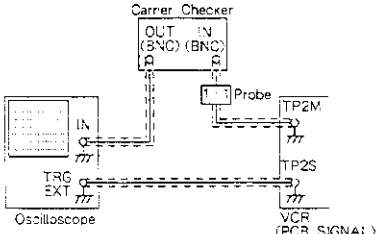
8. SECAM Blanking (HS-MS7 Only)		Adjustment purpose: Positioning of Gate Signal which removes noise in no signal period for colour signal processing.	
		Symptom when incorrectly adjusted: Missing colour signal.	
Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 10:1)		Input signal	---
Test point	CH-1: TP2J CH-2: ---	Using tape	Alignment tape (SECAM colour bar)
EXT trigger	TP2S	VCR condition	Playback
Measurement range	DIV 20mV TIM 1 μ sec (DELAY mode)	Using Jig.	---

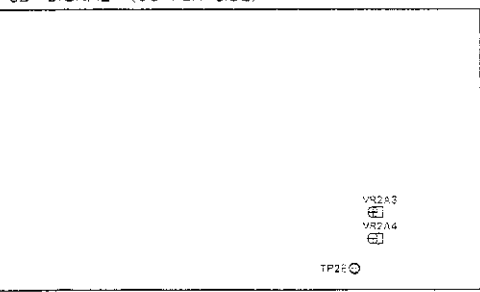
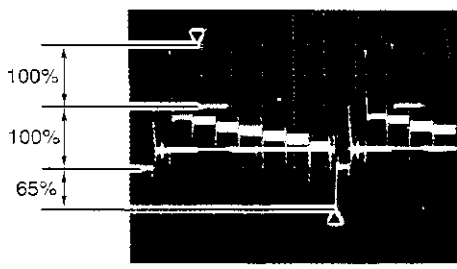
PCB - SIGNAL (COPPER SIDE)

1. Observe TP2J.
2. Adjust VR6A5 so that the waveform of the part A is 2.0 μ sec as shown below.
3. Adjust VR6A4 so that the waveform of the part B is 0.5 μ sec as shown below.

9.N-PAL VCO		Adjustment purpose: Frequency setting of gate pulse for sampling the burst signal in order to convert NTSC signal to a quasi-PAL signal. Symptom when incorrectly adjusted: No colour signal during N-PAL playback.	
Measuring instrument and condition		VCR set up condition	
Frequency counter		Input signal	----
Test point	TP6G	Using tape	Alignment tape (NTSC colour bar)
EXT trigger	---	VCR condition	Playback
Measurement range	---	Using Jig.	----
<ol style="list-style-type: none"> 1. Set COLOUR SYSTEM switch (Right side) to "MANUAL" position. 2. Set COLOUR SYSTEM switch (Left side) to "PAL-TV" position. 3. Short-circuit TP6E and connector [SH] pin ⑤ (SW 5V). 4. Observe TP6G. 5. Adjust VR6A3 so that the frequency is $15.73 \pm 0.05\text{kHz}$. 6. Open-circuit TP6E and connector [SH] pin ⑤ (SW 5V). 			
<p>PCB - SIGNAL (COPPER SIDE)</p> 			

10.Skew Correction		Adjustment purpose: Corrects the disturbance of vertical synchronization during the Still mode. Symptom when incorrectly adjusted: The disturbance of vertical synchronization appears on screen at the Still mode.	
Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 10:1)		Input signal	---
Test point	CH-1:TP2J CH-2:---	Using tape	Alignment tape (NTSC colour bar)
EXT trigger	---	VCR condition	STILL
Measurement range	DIV 20mV TIM 10 μ sec	Using Jig.	---
<ol style="list-style-type: none"> 1. Observe TP2J. 2. Adjust VR2J0 so that the waveform is single as shown in figure. 			
<p>PCB - SIGNAL (COPPER SIDE)</p> 			
			

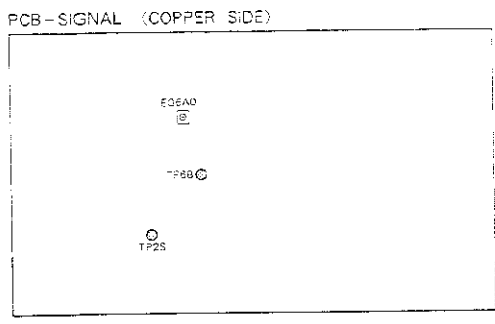
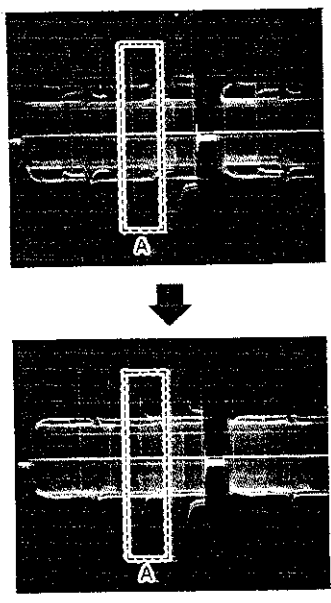
11. Carrier set, Deviation		Adjustment purpose: FM carrier frequency and frequency deviations.	
		Symptom when incorrectly adjusted: Too bright or too dark picture. Horizontal noise or out of sync.	
Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 1:1)		Input signal	EXT signal (PAL colour bar)
Test point	CH-1:TP2M CH-2:---	Using tape	---
EXT trigger	TP2S	VCR condition	STOP
Measurement range	DIV 0.2V TIM 10 μ sec	Using Jig.	Carrier checker
		<ol style="list-style-type: none"> 1. Turn VR2A4 and VR2A3 fully counter clockwise as seen from the copper side. 2. Observe TP2M via the carrier checker. 3. Adjust VR2A2 and VR2A1 so that the response waveform 3.8MHz line and 4.8MHz just touch each of white lines on the oscilloscope. 4. Perform the white clip and dark clip adjustment (ITEM 12). 	
			
			

12. White Clip and Dark Clip		Adjustment purpose: Sharpening of aperture in picture.	
		Symptom when incorrectly adjusted: Blur image, white streaking, black streaking.	
Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 10:1)		Input signal	EXT signal (PAL colour bar)
Test point	CH-1:TP2E CH-2:---	Using tape	---
EXT trigger	TP2S	VCR condition	STOP
Measurement range	DIV 20mV (VARIABLE mode) TIM 10 μ sec	Using Jig.	---
		<ol style="list-style-type: none"> 1. Observe TP2E. 2. Adjust VR2A3 and VR2A4 so that the overshoot appearing at the white peak side and the undershoot below sync tip are 100% and 65% respectively. 	
			

13. SECAM Recording Bell (1.1MHz) (HS-MS7 Only) **Adjustment purpose:** Level compensation of Y/C output signal so that it can be recorded on tape.
Symptom when Incorrectly adjusted: Colour smear and colour streaking on the playback.

Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 10:1)		Input signal	EXT signal (SECAM colour bar)
Test point	CH-1: TP6B CH-2: ---	Using tape	A tape
EXT trigger	TP2S	VCR condition	SP REC
Measurement range	DIV 10mV TIM 10 μ sec	Using Jig.	---

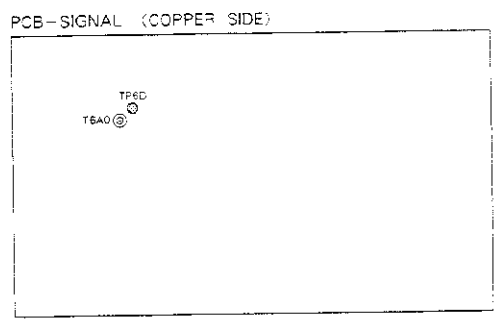
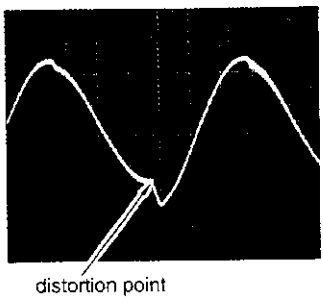
1. Observe TP6B
2. Adjust EQ6A0 so that the waveform of the part A is single as shown in figure.



14. 1/2FH Resonance Frequency (HS-MS7 Only) **Adjustment purpose:** Maximize sensitivity of SECAM discrimination circuit.
Symptom when Incorrectly adjusted: Loss of colour signal because SECAM signal cannot be detected.

Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 10:1)		Input signal	EXT signal (SECAM colour bar)
Test point	CH-1: TP6D CH-2: ---	Using tape	A tape
EXT trigger	---	VCR condition	SP REC
Measurement range	DIV 0.1V TIM 20 μ sec	Using Jig.	---

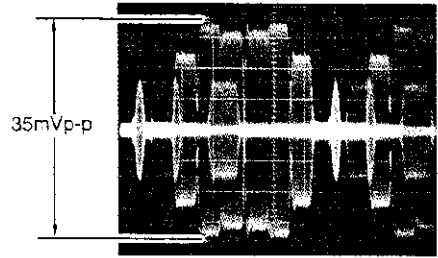
1. Observe TP6D.
2. Adjust T6A0 so that the distortion point is at the lowest point.



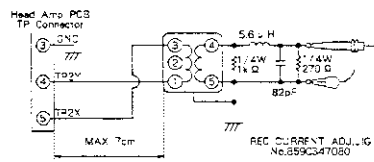
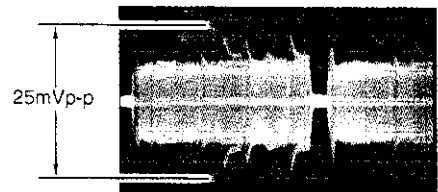
15.Y/C Recording Level (HS-MS7 Only) **Adjustment purpose:** Level setting of video signal for recording.
Symptom when incorrectly adjusted: Low luminance S/N, beats, colour banding of chrominance signal or flicker.

Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 1:1)		Input signal	EXT signal (PAL colour bar)
Test point	TP connector pin ⑤ and pin ④	Using tape	A tape
EXT trigger	TP2S	VCR condition	LP REC
Measurement range	DIV 5mV TIM 10 μ sec	Using Jig.	REC CURRENT ADJ. JIG

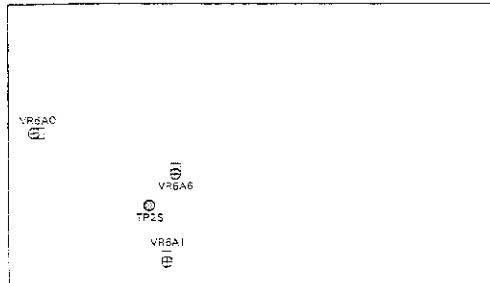
1. Observes TP connector pin ⑤ and pin ④ via the REC CURRENT ADJ. JIG.
2. Turn VR203 fully counter clockwise as seen from top side.
3. Adjust VR6A0 so that the amplitude of cyan is 35mVp-p.



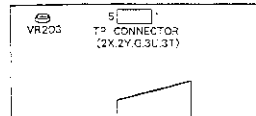
4. Change EXT signal to SECAM colour bar.
5. Adjust VR6A6 so that the amplitude of cyan is 25mVp-p.



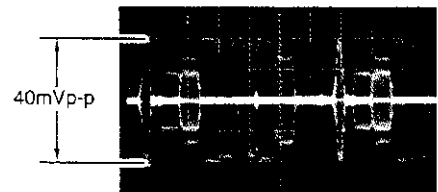
PCB - SIGNAL (COPPER SIDE)



PCB - HEAD - AMP (COMPONENT SIDE)



6. Change EXT signal to NTSC colour bar.
7. Set the oscilloscope's volt range to 10mV/div.
8. Adjust VR6A1 so that the amplitude of burst is 40mVp-p.



9. Change EXT signal to PAL colour bar.
10. Set the oscilloscope's probe to 10:1.
11. Set the oscilloscope's volt range to 5mV/div.
12. Adjust VR203 so that the amplitude of horizontal sync is 150mVp-p.



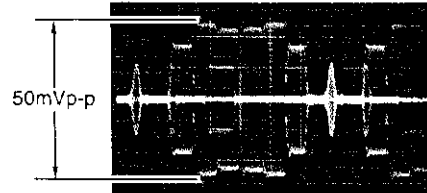
16.Y/C Recording Level
(HS-MS5 Only)

Adjustment purpose: Level setting of video signal for recording.

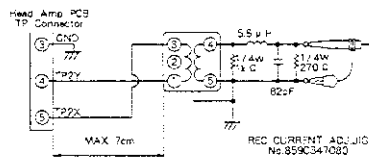
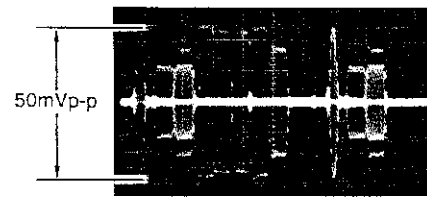
Symptom when incorrectly adjusted: Low luminance S/N, beats, colour banding of chrominance signal or flicker.

Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 1:1)		Input signal	EXT signal (PAL colour bar)
Test point	TP connector pin ⑤ and pin ④	Using tape	A tape
EXT trigger	TP2S	VCR condition	LP REC
Measurement range	DIV 10mV TIM 10 μ sec	Using Jig.	REC CURRENT ADJ. JIG

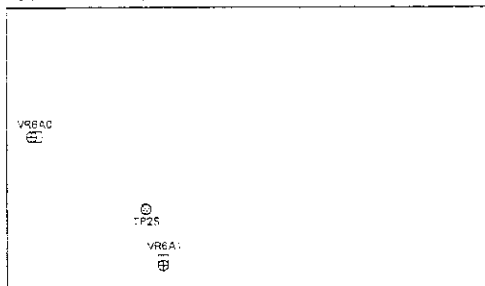
1. Observes TP connector pin ⑤ and pin ④ via the REC CURRENT ADJ. JIG.
2. Turn VR203 fully counter clockwise as seen from top side.
3. Adjust VR6A0 so that the amplitude of cyan is 50mVp-p.



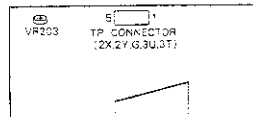
4. Change EXT signal to NTSC colour bar.
5. Adjust VR6A1 so that the amplitude of burst is 50mVp-p.



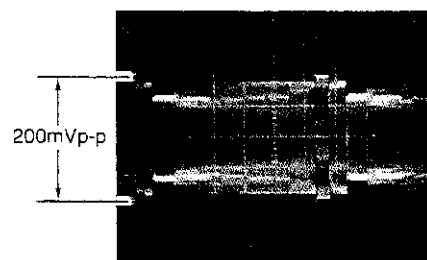
PCB - SIGNAL (COPPER SIDE)



PCB - HEAD - AMP (COMPONENT SIDE)



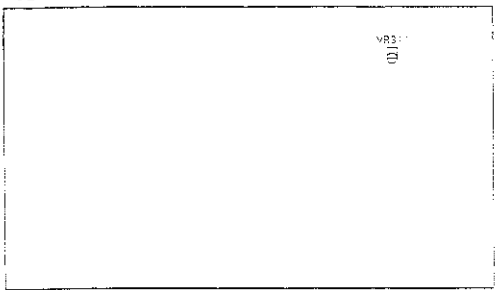
6. Change EXT signal to PAL colour bar.
7. Set the oscilloscope's probe to 10:1.
8. Set the oscilloscope's volt range to 5mV/div.
9. Adjust VR203 so that the amplitude of horizontal sync is 200mVp-p.



[Audio Circuit] 17. Playback Audio Level (HS-MS5 Only)		Adjustment purpose: Audio level setting for playback.	
		Symptom when incorrectly adjusted: Too loud or too low audio level during playback.	
Measuring instrument and condition		VCR set up condition	
Audio Tester		Input signal	EXT signal (PAL colour bar)
Test point	AUDIO OUT terminal	Using tape	Alignment tape (PAL 1kHz audio signal)
EXT trigger	---	VCR condition	Playback
Measurement range	---	Using Jig.	---

1. Observe AUDIO OUT terminal.
2. Adjust VR311 so that the audio output level is $-6\text{dBs}(388\text{mVr.m.s.})$.
($0\text{dBs}=1\text{mW } 600\Omega : 0.775\text{Vr.m.s.}$)
3. Check that the level fluctuation is less than $\pm 1\text{dBs}$. If level fluctuation is over $\pm 1\text{dBs}$ then check that the mechanical adjustment of A/C HEAD slant adjustment.

PCB-SIGNAL (COPPER SIDE)



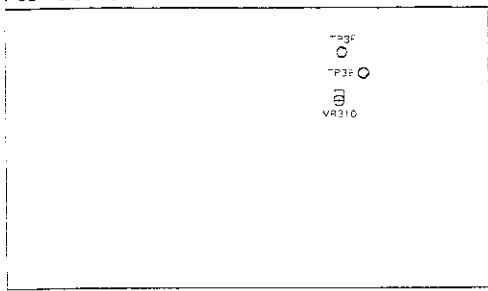
18. Audio Bias Level		Adjustment purpose: Audio bias level setting for recording.	
		Symptom when incorrectly adjusted: Poor Audio response in high frequency area.	
Measuring instrument and condition		VCR set up condition	
Audio tester		Input signal	EXT signal (PAL colour bar)
Test point	TP3E TP3F	Using tape	A tape
EXT trigger	---	VCR condition	SP REC High pass filter
Measurement range	---	Using Jig.	

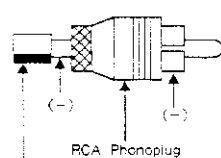
1. Insert shorted RCA type phonoplug into the AUDIO IN terminal.
2. Observe TP3E and TP3F with Audio Tester via high pass filter.
3. Confirm that the monitor TV etc. dose not affect the indication of the audio tester and then adjust VR310 so that the level of 2.6mVr.m.s.

Note 1:
Be sure that the audio tester housing never touches the VCR chassis.

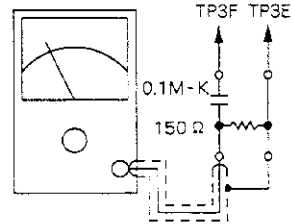
Note 2:
Never set the VCR to PLAY mode with the audio tester connected. (The audio amplifier will be overloaded.)

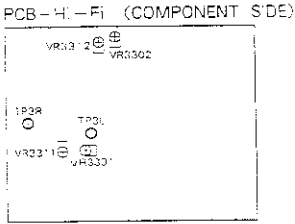
PCB-SIGNAL (COPPER SIDE)

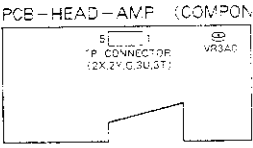
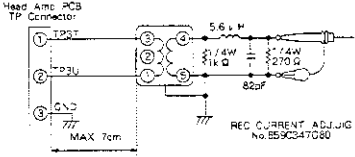
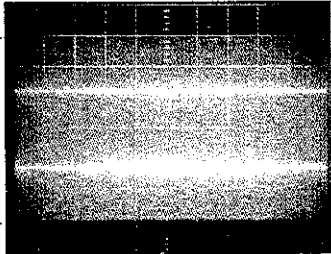


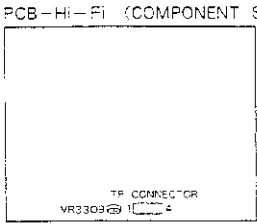
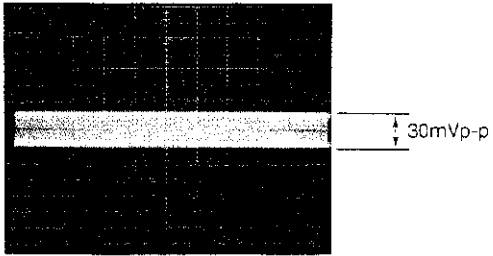


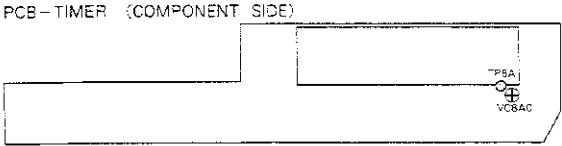
RCA Phonoplug



[Hi-Fi Audio Circuit] (HS-MS7 Only) 19.VCO		Adjustment purpose: Setting of FM carrier frequency for Hi-Fi audio.	
		Symptom when incorrectly adjusted: Buzz.	
Measuring instrument and condition		VCR set up condition	
Frequency counter		input signal	---
Test point	TP3L TP3R	Using tape	A tape
EXT trigger	---	VCR condition	SP REC
Measurement range	---	Using Jig.	---
		<ol style="list-style-type: none"> 1. Set CH button to "EXT" position. 2. Set MONITOR button to "STEREO" mode. 3. Connect AUDIO IN terminal to GND (L-CH and R-CH). 4. Set COLOUR SYSTEM switch (Right side) to "MANUAL" position. 5. Set COLOUR SYSTEM switch (Left side) to "NOR" position. 6. Set SYSTEM SELECT button to "NTSC" mode. 7. Observe TP3L. 8. Adjust VR3301 so that the frequency is 1.3MHz. 9. Observe TP3R. 10. Adjust VR3302 so that the frequency is 1.7MHz. 11. Set SYSTEM SELECT button to "PAL" mode. 12. Observe TP3L. 13. Adjust VR3311 so that the frequency is 1.4MHz. 14. Observe TP3R. 15. Adjust VR3312 so that the frequency is 1.8MHz. 	

20.FM REC Level		Adjustment purpose: Setting of record level of Hi-Fi audio signal.	
		Symptom when incorrectly adjusted: Wow/flutter in audio. Poor S/N in video signal.	
Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 10:1)		Input signal	---
Test point	TP connector pin ① and pin ②	Using tape	A tape
EXT trigger	---	VCR condition	SP REC
Measurement range	DIV 5mV TIM 10 μ sec	Using Jig.	REC CURRENT ADJ. JIG
			
		<ol style="list-style-type: none"> 1. Set CH button to "EXT" position. 2. Set MONITOR switch to "STEREO" mode. 3. Connect AUDIO IN terminal to GND (L-CH and R-CH). 4. Set COLOUR SYSTEM switch (Right side) to "MANUAL" position. 5. Set COLOUR SYSTEM switch (Left side) to "NOR" position. 6. Set SYSTEM SELECT button to "PAL" mode. 7. Observe TP connector pin ① and pin ② via the REC CURRENT ADJ. JIG. 8. Adjust VR3A0 so that the amplitude of waveform is 300mVp-p. 	
			

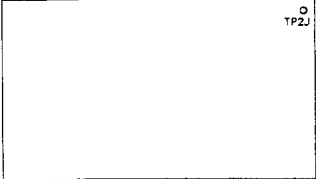
21.DOP Level		Adjustment purpose: Setting of detection level of recorded Hi-Fi audio signal in the video tape. Symptom when incorrectly adjusted: Cannot detect Hi-Fi audio signal or cannot change to Normal audio.	
Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 10:1)		Input signal	---
Test point	CH-1:TP connector pin ③ CH-2:---	Using tape	A tape
EXT trigger	---	VCR condition	SP REC
Measurement range	DIV 5mV TIM 10 μ sec	Using Jig.	---
<ol style="list-style-type: none"> Set CH button to "EXT" position. Observe TP connector pin ③. Connect oscilloscope's GND to TP connector pin ②. Adjust VR3309 so that the amplitude of waveform is minimum. <p>Note: The amplitude of waveform must be below 30mVp-p.</p>			
			

[Timer Circuit] 22.Clock OSC Frequency		Adjustment purpose: Accuracy of clock. Symptom when incorrectly adjusted: Poor clock accuracy.	
Measuring instrument and condition		VCR set up condition	
Frequency counter		Input signal	---
Test point	TP8A	Using tape	---
EXT trigger	---	VCR condition	Stand by
Measurement range	PERIOD mode	Using Jig.	---
<ol style="list-style-type: none"> Observe TP8A. Adjust VC8A0 so that the period is 7.324219 ± 0.000030msec (136.533332 ± 0.000540Hz). 			
			


23.Display Position		Adjustment purpose: Positioning of display characters.	
		Symptom when incorrectly adjusted: Incorrect position.	
Measuring instrument and condition		VCR set up condition	
Oscilloscope (Probe 10:1)		Input signal	EXT signal (PAL colour bar)
Test point	CH-1:TP2J CH-2:---	Using tape	---
EXT trigger	---	VCR condition	STOP
Measurement range	DIV 20mV TIM 10 μ sec	Using Jig.	---

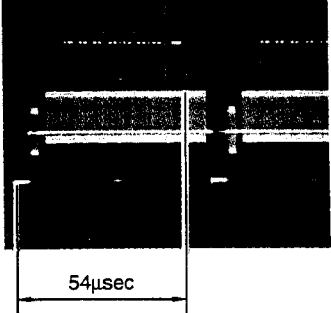
1. Push PROG REC button on the remote hand unit. Display the Programme Timer screen.
2. Observe TP2J.
3. Adjust VC501 so that the time difference between the falling edge of H-SYNC and end of character signal is 54 μ sec.

PCB - SIGNAL (COPPER SIDE)



PCB - CONTROL (COMPONENT SIDE)





MECHANICAL ADJUSTMENT AND REPLACEMENT (F DECK)

1. Cleaning of Deck

The following parts require cleaning whenever serviced to maintain satisfactory performance.

1-1 Video Head

- A. Clean the video heads in the following method if dust and other foreign objects on the video heads disturb the normal playback of images:
Dampen video head cleaning cloth with alcohol. Hold the cloth against the drum and turn the drum slowly counterclockwise to clean.

Note:

Do not directly touch the head attached to the upper drum. The head is very hard but brittle to impact, especially in the vertical direction. Do not apply force in the vertical direction.

- B. Allow residual alcohol to dry thoroughly before running tape. Otherwise, the liquid may stick to and damage the tape.

1-2 Tape Transport (Refer to Fig. 1-1.)

Clean the following parts of the tape transport.

1. Tension regulation arm S
2. Tension arm
3. Supply guide pole
4. FE head

5. Impedance roller
6. Supply guide roller
7. Supply slant pole
8. Upper and lower drum
9. Takeup slant pole
10. Takeup guide roller
11. A/C head
12. Takeup guide pole
13. Pinch roller
14. Capstan shaft
15. Takeup guide arm
16. Tension regulation arm T

- A. Clean the tape transport with gauze dampened with alcohol, except the supply and takeup guide rollers.

If Guide rollers are stained with dust, clean them with dry gauze or exchange them for new parts.

- B. Allow residual alcohol to dry thoroughly before running a tape. Otherwise the liquid may stick to and damage the tape.

1-3 Reel Disk Drive System

- A. Clean the reel disk braking surfaces and the reel belt.

- B. Clean the above parts with gauze dampened with alcohol.

- C. Allow the residual liquid to dry thoroughly before operating the reel disk.

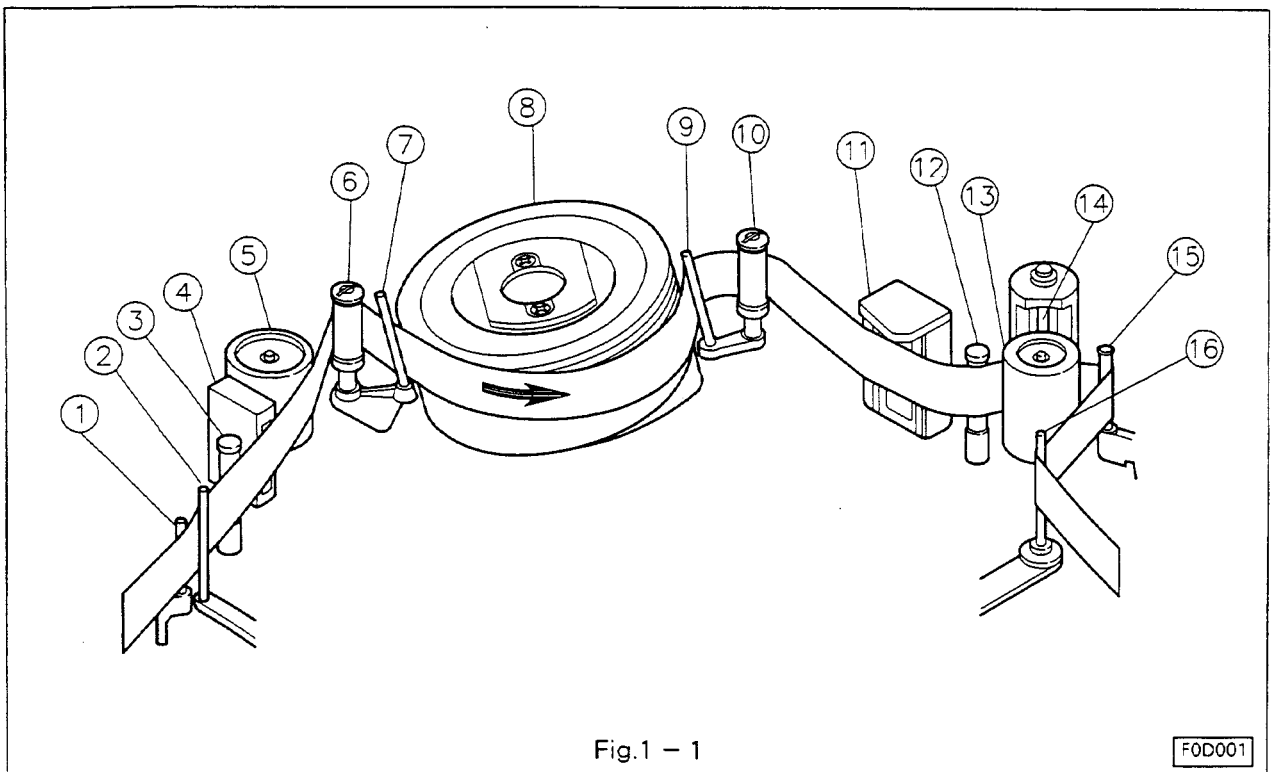


Fig. 1 - 1

F0D001

2. Replacement of Major Parts

2-1 Cassette Housing

2-1-1 Removal (Refer to Fig. 2-1-1~2-1-2.)

- Set the VCR to the eject mode.
- Remove the top panel, bottom panel, and front panel.
- Unfasten the snap of the cable holder and remove the cable holder from the cassette housing as shown in Fig.2-1-1.
- Unscrew four cassette housing fastening screws (a, b, c, and d). Raise the cassette housing slowly in the direction shown by the arrow.

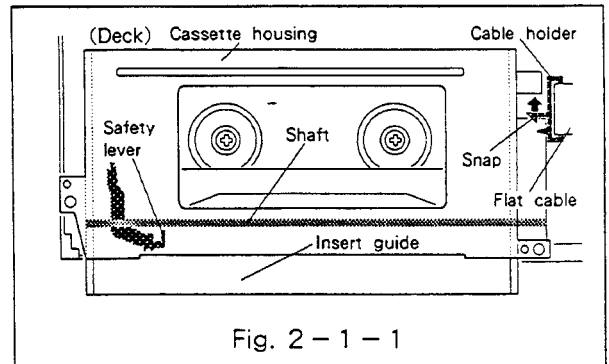


Fig. 2 - 1 - 1

2-1-2 Installation (Refer to Fig.2-1-1~2-1-3.)

- Slowly lower the cassette housing onto the main plate of the deck so that the safety lever enters between the insert guide and the shaft as shown in Fig.2-1-1. Align the two positioning holes (e and f) and the two U holes (g and h) located on the cassette housing with the matching holes in the deck.
- In step A above, if the front loading gear of the cassette housing does NOT engage the boss on the main plate, carefully push the gear toward the front of the VCR using a small-diameter screwdriver, as illustrated in Fig.2-1-3. If the gear still will not engage, rotate the Front Loading Gear a few degrees from the below the deck until the gear engages the boss correctly.
- Fasten the housing to the deck with the four screws (a, b, c and d).

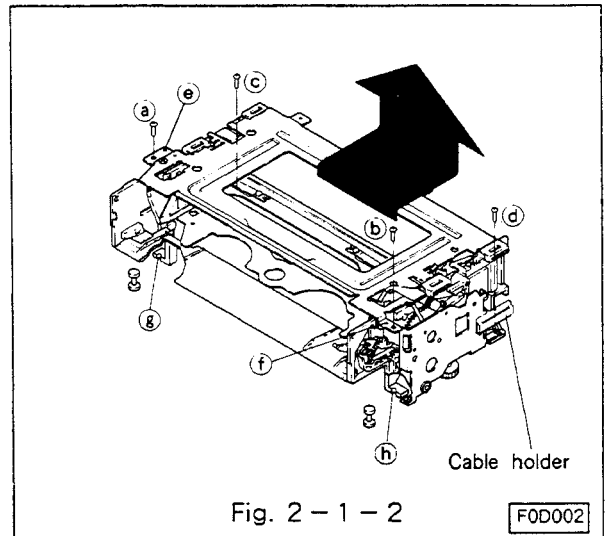


Fig. 2 - 1 - 2

2-2 Lock arm and Drive gear

2-2-1 Removal (Refer to Fig. 2-1-3~2-2.)

- Unfasten four snaps (a, b, c and d) as shown in Fig.2-1-3, and remove the side plate TU.
- Turn the FL SW lever clockwise to separate the FL SW lever from the drive gear, and pull the lock arm and drive gear to remove them from the shaft as shown in Fig.2-2.

2-2-2 Installation (Refer to Fig.2-1-3~2-2.)

- Install the drive gear on the shaft as shown in Fig.2-2.
- Line the matching mark on the drive gear and beginning of gear section on the lock arm as shown in Fig.2-2, and install the lock arm.
- Install the side plate TU to the cassette housing, and secure it with four snaps (a, b, c and d) as shown in Fig.2-1-3,

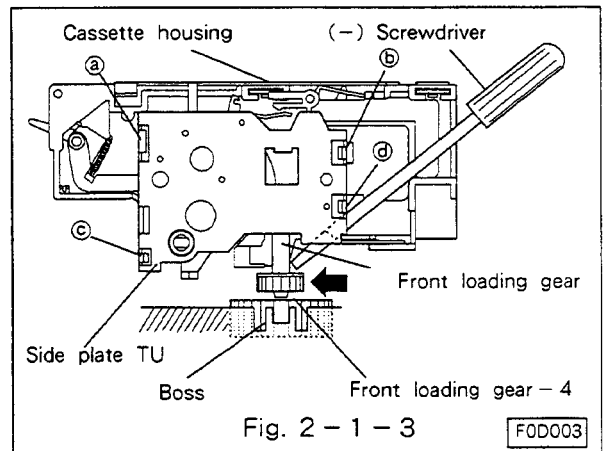


Fig. 2 - 1 - 3

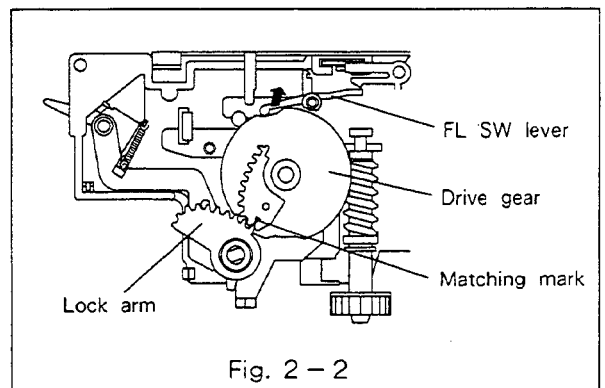


Fig. 2 - 2

2-3 Drum Assembly

2-3-1 Removal (Refer to Fig. 2-3-1~2-3-3.)

- A. Unscrew the brush fastening screw and remove the brush.
- B. Unscrew two fastening screws (a) and (b) and remove the head amplifier PCB which is connected to the drum assembly.

Note :

The cable and connector between the drum and head amplifier may be damaged if the cable is pulled strongly, as the cable is short. Remove the shield cap of the PCB, raise the PCB slightly and disconnect the flat cable. (Removal method for the flat cable connector and stopper is shown in Fig.2-3-3.)

Disconnect the grounding wire and remove the head amplifier PCB.

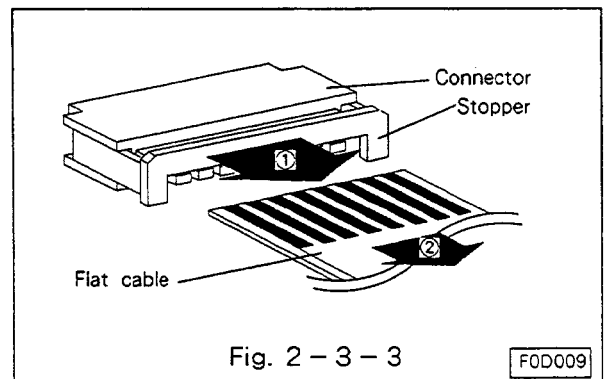
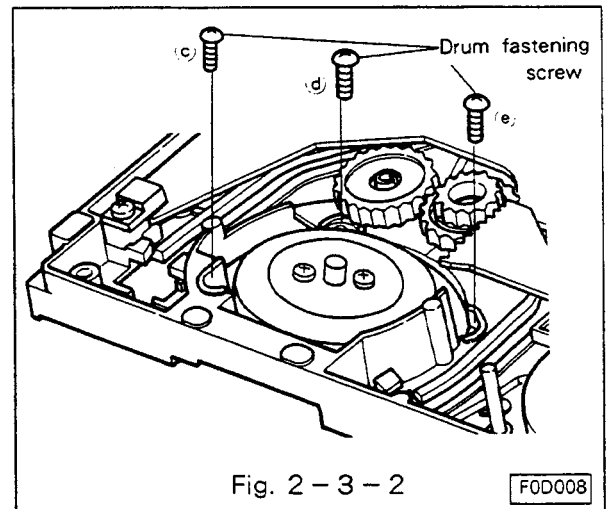
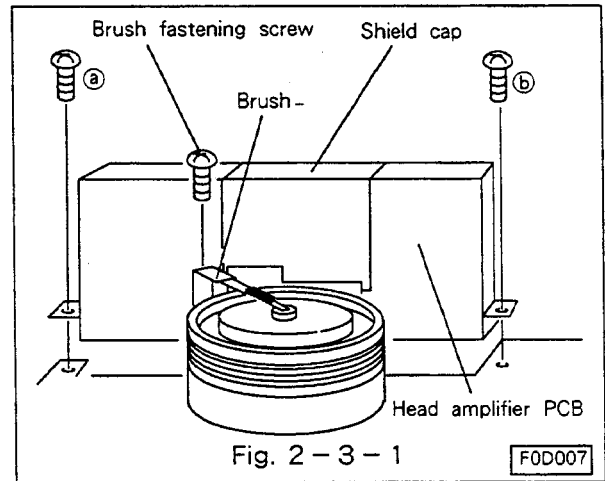
- C. Unscrew three drum fastening screws (c, d and e) from the reverse side of the deck.
- D. Remove the drum assembly by raising it with care not to touch other parts around the drum assembly.
- E. Disconnect the connectors from the drum assembly.

2-3-2 Installation (Refer to Fig. 2-3-1,2-3-2.)

- A. Connect the connectors to a new drum assembly.
- B. Place the new drum assembly on the main plate of the deck slowly with care not to touch other parts.
- C. Fasten the drum assembly with three fastening screws (c, d and e) on the reverse side of the deck.
- D. Connect the head amplifier PCB to the drum assembly and fasten the PCB with two screws (a and b).

Note :

Conduct the mechanism interchangeability adjustment outlined in Para.3 to give optimum performance when the drum assembly is replaced.



2-4 Upper Drum

2-4-1 Removal (Refer to Fig. 2-4-1.)

- Unscrew the brush fastening screw and remove the brush.
- Unsolder two inside soldered terminals of each head on the upper drum.
- Unscrew the upper drum fastening screws.
- Remove the upper drum slowly and carefully.

Note :

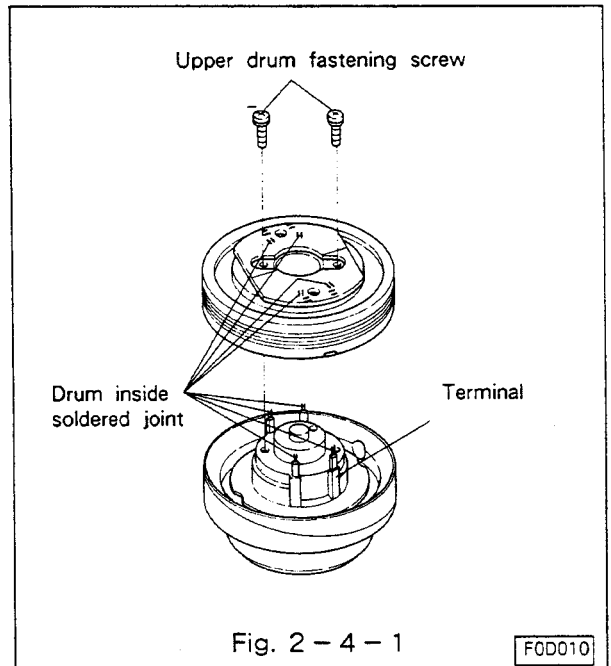
If the upper drum is difficult to remove, heat the upper drum fastening screw holes with a soldering iron, and the drum will be easily removed.

2-4-2 Installation (Refer to Fig. 2-4-1.)

Note :

Handle the upper drum carefully as the video heads are fragile.

- Position the lower drum so that the hole in the shaft faces the operator. Align the upper drum with the lower drum so that the CH1 mark on the upper drum is on the right side, and couple the drums.
- Fasten the upper drum with two screws. (Tighten the screws alternately.)
- Solder the terminals not soldered on the upper drum.
- Clean the video heads as outlined in Para. 1-1.

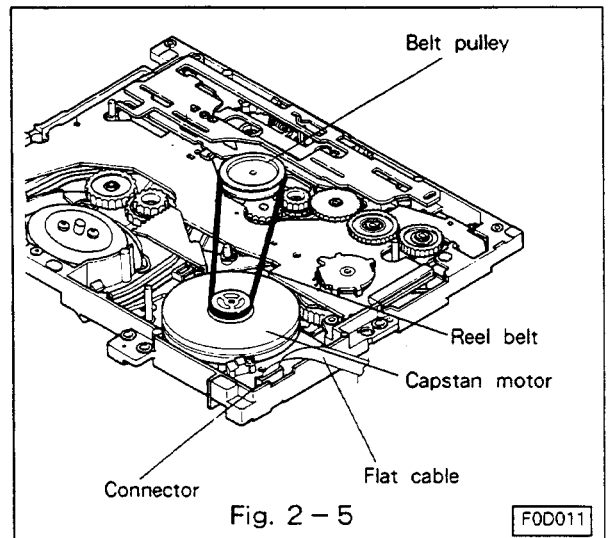


2-5 Reel Belt (Refer to Fig. 2-5)

- Remove the reel belt from the capstan motor and the belt pulley.
- Install a new reel belt.

Note :

Make certain that the new belt is free from grease, before installing.



2-6 Capstan Motor

2-6-1 Removal (Refer to Fig. 2-5, 2-6)

- Disconnect the flat cable.
- Remove the reel belt.
- Remove three fastening screws shown in Fig. 2-6 and remove the capstan motor.

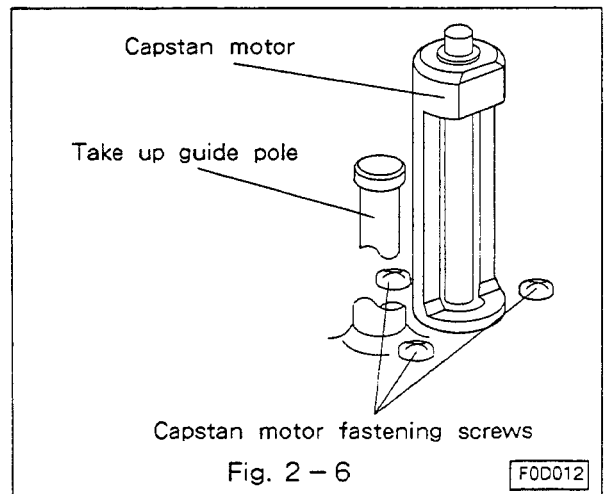
CAUTION :

Restrain the capstan motor as the three screws are removed, since an un-restrained motor may damage other parts of the deck. When performing removal or installation of the capstan motor, take care that the outside of the rotor's rim is not greased. (Refer to Fig. 2-5.)

If greasy components are attached on the outside of the rotor's rim, wipe them off with a dry cloth because they may cause defects during special effects playback.

2-6-2 Installation (Refer to Fig. 2-5, 2-6.)

- Fasten the motor with three fastening screws. (Refer to Fig. 2-6.)
- Install the reel belt.
- Connect the flat cable.



2-7 Loading Motor

2-7-1 Removal (Refer to Fig. 2-7-1, 2-7-2.)

- Set the VCR to the eject mode.
- Disconnect the wires from the loading motor.
- Remove two stoppers securing the motor and the motor holder plate. (Refer to Fig. 2-7-2.)
- Slide the motor and motor holder plate away, and then raise them to remove.
- Remove the belt - LM from the loading motor and the pulley - L. (TYPE - B only)
- Unscrew two screws and detach the motor holder plate from the motor.
- Disconnect the coupling from the motor.

2-7-2 Installation (Refer to Fig. 2-7-1~2-7-3.)

- Fasten the coupling to a new loading motor. (Refer to Fig. 2-7-3.)
- Fasten the motor holder plate to the motor with two screws.
- Install the belt - LM. (TYPE - B only)
- Place the motor and motor holder plate in the motor holder to the rear of the deck.
- Turn the motor shaft so that the coupling on the loading motors shall match the worm gear of the motor holder. Slide the loading motor forward and secure it with the stoppers.
- Solder the leads to the loading motor. (Brown lead wire to the positive terminal and red lead wire to the negative terminal.)

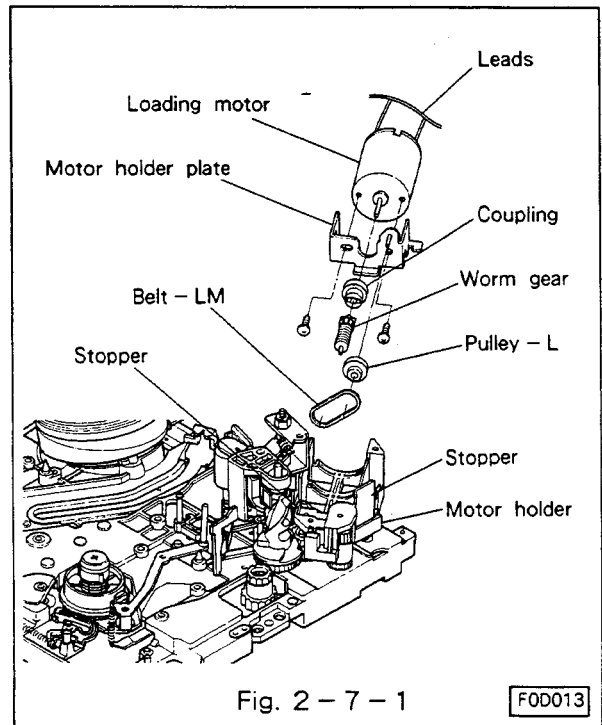


Fig. 2-7-1

F0D013

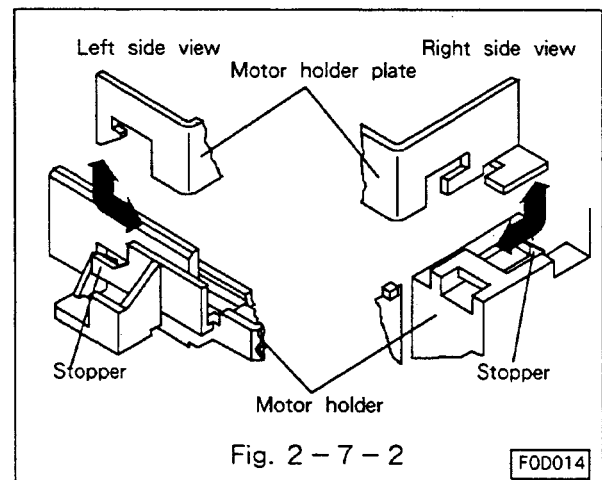


Fig. 2-7-2

F0D014

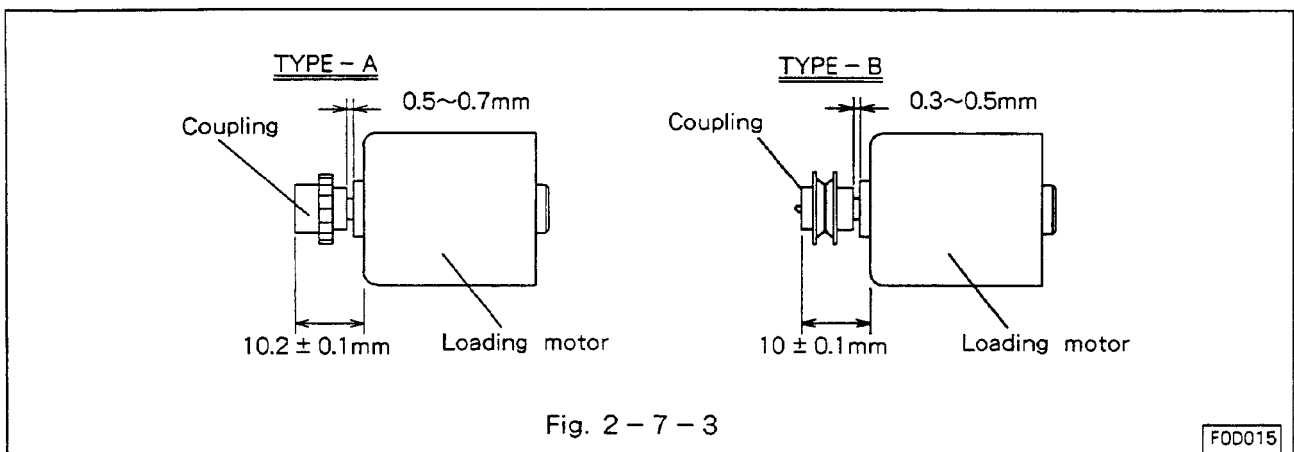


Fig. 2-7-3

F0D015

2-8 Pinch Roller

2-8-1 Removal (Refer to Fig. 2-8-1, 2-8-2.)

- A. Set the VCR to the eject mode.
- B. Remove the pinch roller arm cap and the grip ring which secures the pinch roller arm assembly.
- C. Pull the pinch roller arm assembly upwards to remove.
- D. Remove the pinch roller cap from the pinch roller arm, and remove the pinch roller. (Refer to Fig. 2-8-2.)

2-8-2 Installation (Refer to Fig. 2-8-1, 2-8-2.)

- A. Assemble the pinch roller cap and the pinch roller to the pinch roller arm by exercising care with the installation angle of the pinch roller. (Refer to Fig. 2-8-2.)
- B. Assemble the pinch roller assembly to the shaft on the main plate.
- C. Secure the pinch roller arm assembly with the pinch roller arm cap and the grip ring.

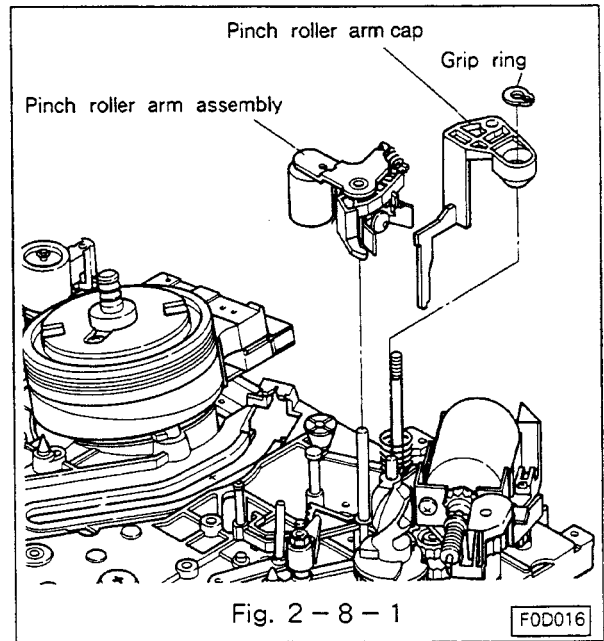


Fig. 2 - 8 - 1

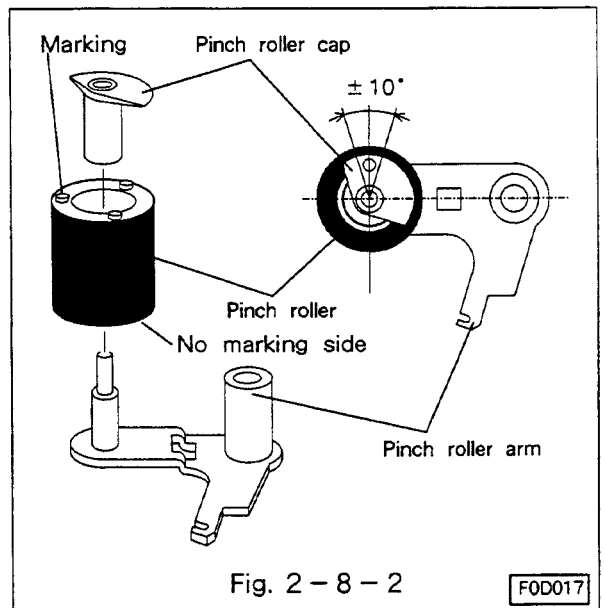


Fig. 2 - 8 - 2

2-9 Mode Switch

Note :

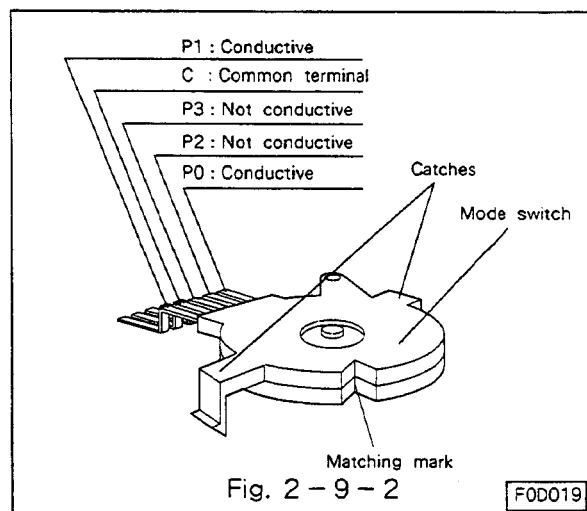
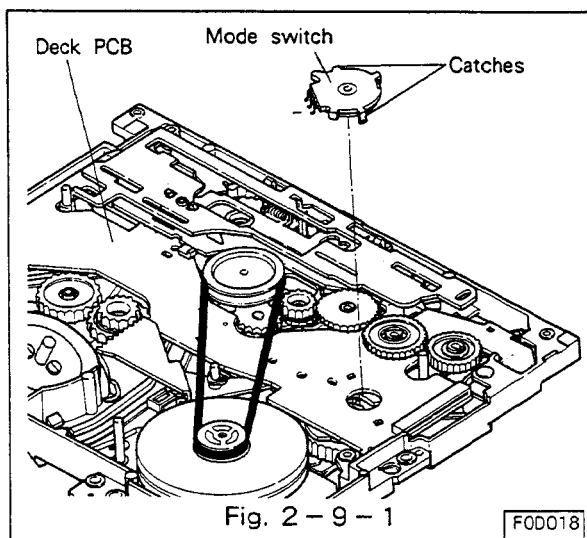
Replace the mode switch with the VCR in the eject mode.

2-9-1 Removal (Refer to Fig. 2-9-1)

- Unsolder the five soldered joints of the mode switch from the deck PCB.
- Unfasten two catches fastening the switch to the deck PCB assembly.
(Exercise care as the catches may be broken off.)
- Remove the mode switch slowly while assuring that the soldered joints are all unsoldered.

2-9-2 Installation (Refer to Fig. 2-9-1,2-9-2.)

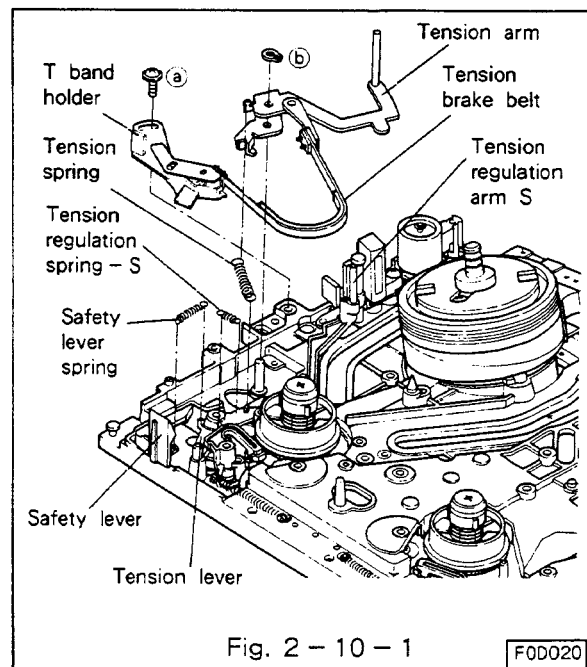
- Line the matching marks of the mode switch.
(Refer to Fig. 2-9-2.)
- Finely adjust the mode switch so that continuity at each terminal shall be as given in the illustration.
- Fasten the switch to the deck PCB with care so that the switch shall not turn, and secure with two catches.(Refer to Fig. 2-9-1.)
- Solder the five terminals which connect the mode switch to the deck PCB assembly.



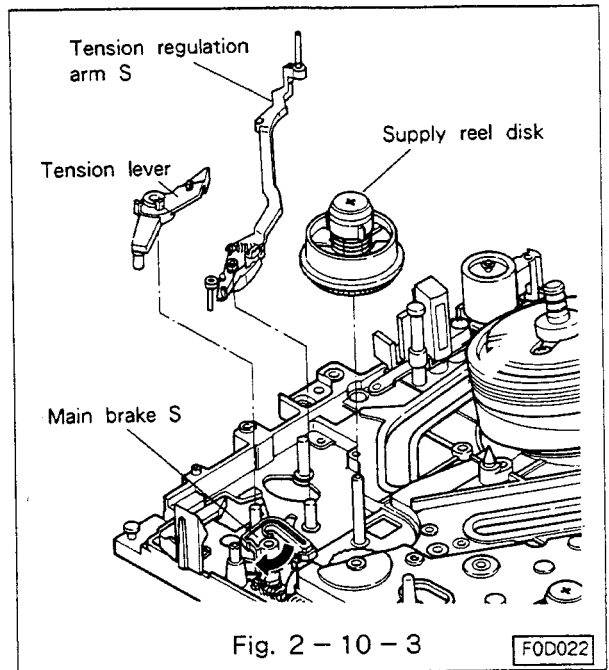
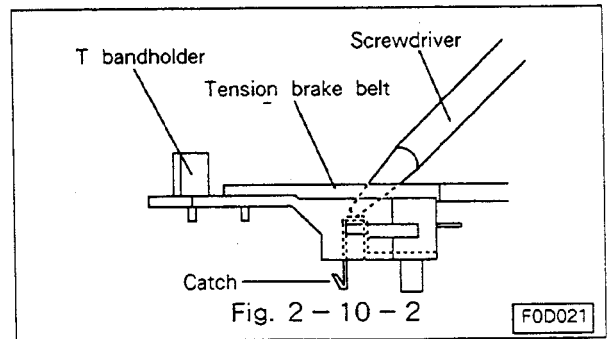
2-10 Supply Reel Disk

2-10-1 Removal (Refer to Fig. 2-10-1~2-10-3.)

- Remove the cassette housing as in Para. 2-1-1.
- Unscrew the screw (a) which fastens the T band holder.
- Unfasten the catch of the T band holder from the main plate with a small screw driver etc. as shown in Fig. 2-10-2. Raise and remove the T band holder with care not to score or dirty the tension brake belt.
- Detach the tension spring from the tension arm and the tension lever.
- Remove the grip ring (b) which secures the tension arm. Raise the tension arm upward to remove it from the shaft.
- Detach the tension regulation spring S from the tension regulating arm S and the tension lever.
- Detach the safety lever spring from the safety lever and the tension lever.

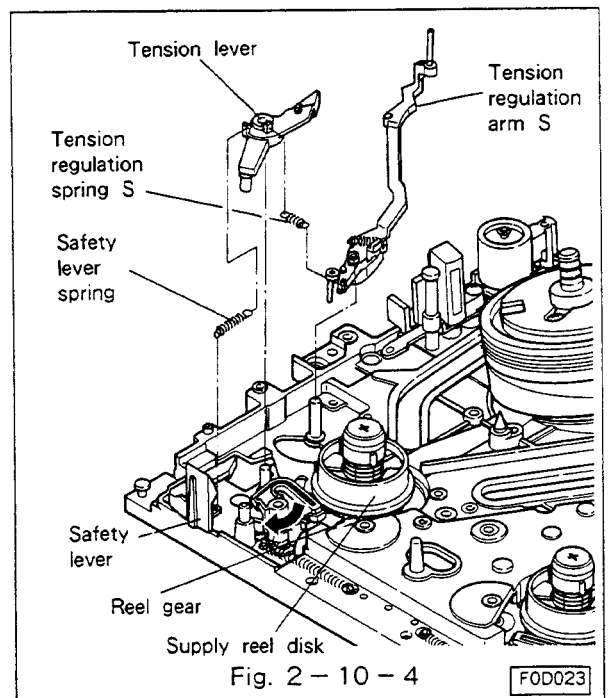


- H. Raise the tension lever avoiding the main brake S and remove the lever from the shaft. (Refer to Fig. 2-10-3.)
- I. Raise the tension regulation arm S and remove it from the shaft.
- J. While turning the main brake S slightly clockwise to separate the brake from the supply reel disk, raise the supply reel disk to remove it from the shaft. (Refer to Fig. 2-10-3.)



2-10-2 Installation (Refer to Fig. 2-10-4~2-10-7.)

- A. Turn the main brake S slightly clockwise to separate it from the supply reel disk shaft, and mount the supply reel disk on the shaft so that the reel gear meshes with the gear of the supply reel disk.
 - B. Assemble the tension regulation arm S to the shaft.
 - C. Assemble the tension lever to the shaft avoiding the main brake S.
- Note :**
Install the tension lever so that the pin at the lower part of the lever shall be in front of the slot in the main plate (viewing the front).
- D. Fasten the safety lever spring to the safety lever and the tension lever.
 - E. Fasten the tension regulation spring S to the tension regulation arm S and the tension lever.



- F. Assemble the tension arm to the shaft and secure the arm with the grip ring (a). (Refer to Fig. 2-10-5.)
- G. Fasten the tension spring to the tension arm and the tension lever. (Refer to Fig. 2-10-5.)
- H. Assemble the T band holder to the main plate with care not to score or dirty the tension brake belt, and secure the holder with the screw (b) lightly. (Refer to Fig. 2-10-5.)

Note :

In the assembly of the T band holder, make certain that the hook of the holder positively engages with the reverse side of the main plate.

If the hook is difficult to engage with the main plate, push the hook lightly with a small screw driver etc. (Refer to Fig. 2-10-2.)

- I. Separate the main brake S and the tension regulation arm S from the supply reel disk and make certain that the disk turns freely.
- J. Place the reel disk adjusting jig (Part Number 859C342020) in the reference position on the main plate. (Refer to Fig. 2-10-6.)
- K. Slowly turn the jig about the point A and make sure that the height of the supply reel disk flange shall agree with the point B on the supply disk adjusting side of the jig (marked SP). (Refer to Fig. 2-10-7.)
- L. If the height of the disk is not satisfactory, hold the disk so that it shall not turn, and turn the height adjusting screw at the top of the disk to adjust the height. (Refer to Fig. 2-11-3.)
 - A) Turn the screw clockwise if the measured height is low.
 - B) Turn the screw counterclockwise if the measured height is high.
- M. On completion of adjustment, lock the height adjusting screw by burning it with the tip of the hot iron.
- N. Install the cassette housing as in Para. 2-1-2.
- O. Adjust back tension and tension pole position as outlined in Para. 3-1.

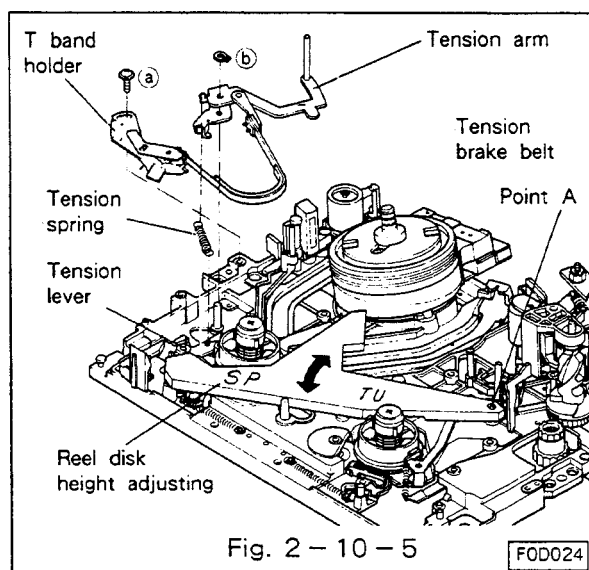
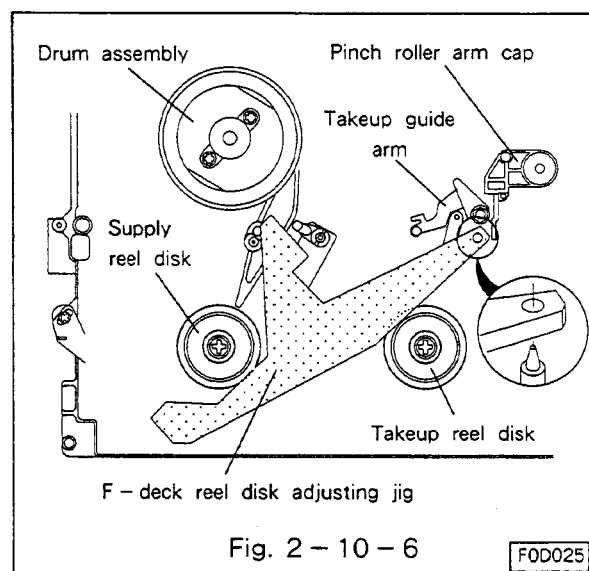


Fig. 2 - 10 - 5

F0D024



F - deck reel disk adjusting jig

Fig. 2 - 10 - 6

F0D025

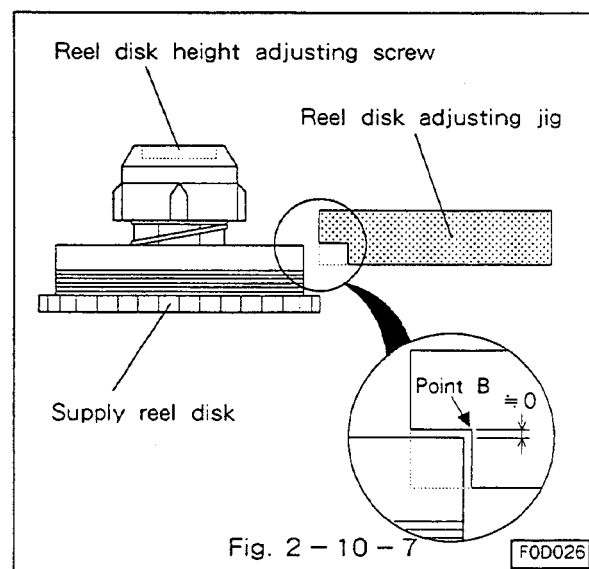


Fig. 2 - 10 - 7

F0D026

2-11 Takeup Reel Disk

2-11-1 Removal (Refer to Fig. 2-11-1.)

- Remove the cassette housing as in Para. 2-1-1.
- Detach the spring RS and the tension regulation spring T from the tension regulation arm T and the lever RS.
- Remove the cut washer which fastens the tension regulation arm T.
- Turn the takeup guide arm slightly clockwise and raise the tension regulation arm T to remove it from the shaft.
- Turn the main brake slightly counterclockwise to separate the brake from the takeup reel disk and raise the disk upwards to remove it from the shaft.

2-11-2 Installation (Refer to Fig. 2-11-2, 2-11-3.)

- Turn the main brake T slightly counterclockwise to release the takeup reel disk shaft. Slip the takeup reel disk onto the shaft so that the gear of the takeup reel shall mesh with the reel gear.
- Turn the takeup guide arm slightly clockwise and install the tension regulation arm T to the shaft. Secure the arm with a cut washer.
- Fasten the tension regulation spring T and the spring RS to the tension regulation arm T and the lever RS.
- Separate the main brake T and the tension regulation arm T from the takeup reel disk and make certain that the takeup reel disk turns freely.
- Place the reel disk adjusting jig (Part Number 859C342020) in the reference position on the main plate. (Refer to Fig. 2-10-6.)
- Turn the jig slowly about the point A towards the takeup reel disk to make certain that the height of the disk flange agrees with the point B on the takeup side of the jig (marked TU). (Refer to Fig. 2-11-3.)
- If the height of the disk is not satisfactory, hold the disk so that it shall not turn, and turn the height adjusting screw at the top of the disk to adjust the height. (Refer to Fig. 2-11-3.)
 - Turn the screw clockwise if the measured height is low.
 - Turn the screw counterclockwise if the measured height is high.
- On completion of height adjustment, lock the adjusting screw by burning it with the tip of the hot iron.
- Install the cassette housing as in Para. 2-1-2.

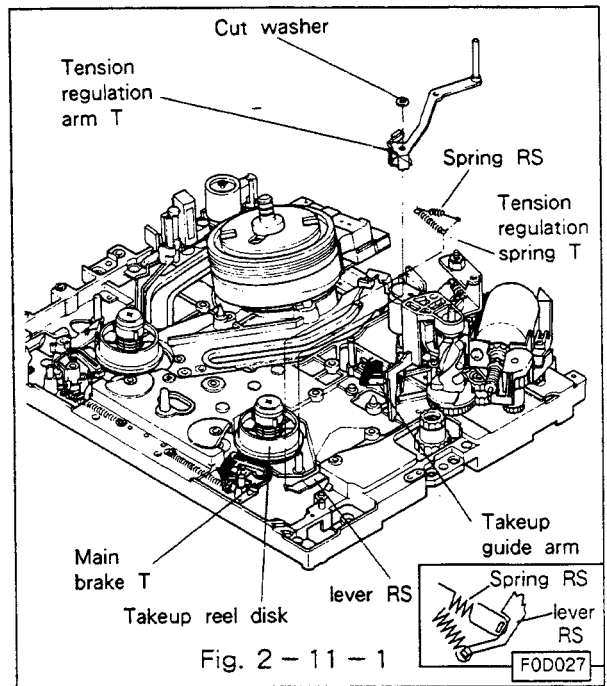


Fig. 2-11-1

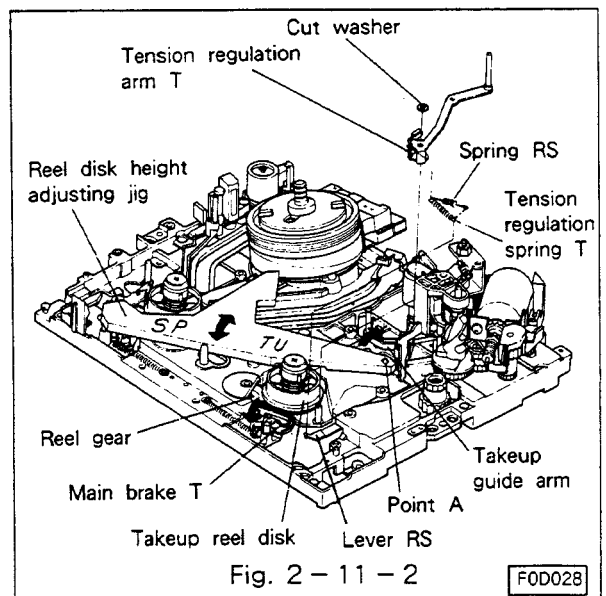


Fig. 2-11-2

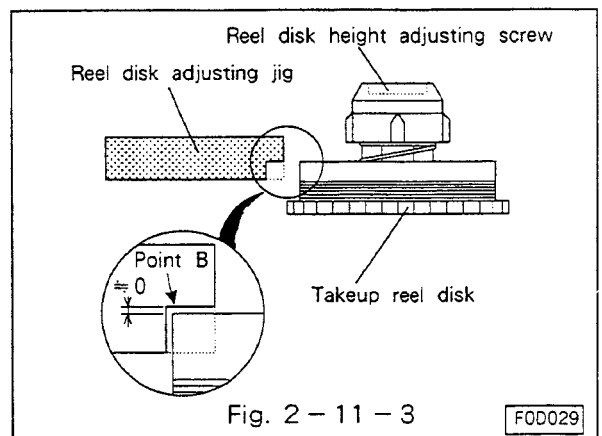


Fig. 2-11-3

2-12 A/C Head

2-12-1 Removal (Refer to Fig. 2-12-1, 2-12-2.)

- Disconnect the connector from the A/C head PCB.
- Remove the nut which fastens the A/C head assembly.
- Raise upwards and remove the A/C head assembly from the shaft by paying attention to the A/C arm spring which turns the A/C head assembly clockwise.
- Remove three A/C head fastening screws (a, b, and c) and the A/C spring shown in Fig. 2-12-2, and remove the A/C head from the A/C arm.
- Unsolder the A/C head PCB from the A/C head. (Refer to Fig. 2-12-2.)

2-12-2 Installation (Refer to Fig. 2-12-1~2-12-3.)

- Solder the A/C head PCB to the A/C head. (Refer to Fig. 2-12-2.)
- Fasten the A/C head to the A/C arm with three screws (a, b, and c) and the A/C spring.

Note :

Install the A/C head to the A/C arm so that the base surface of the A/C head shall be parallel to the A/C arm, and their spacing and the A/C head installation screw c height shall be as specified in Fig. 2-12-3.

- Assemble the A/C head assembly to the shaft while turning the A/C arm spring counter-clockwise about 60°. (Refer to Fig. 2-12-1.)
- Tighten the A/C head assembly fastening nut so that the base surface of the A/C head shall be about 7mm above the main plate surface. (Refer to Fig. 2-12-3.)
- Plug in the connector to the A/C head PCB. (Refer to Fig. 2-12-1.)
- Conduct the A/C head adjustment and the phase adjustment as outlined in Para. 3-3 and 3-4.

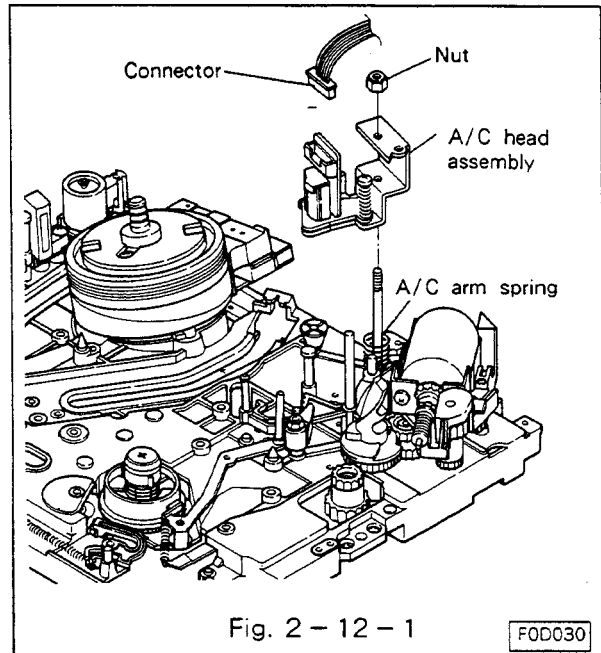


Fig. 2 - 12 - 1

F0D030

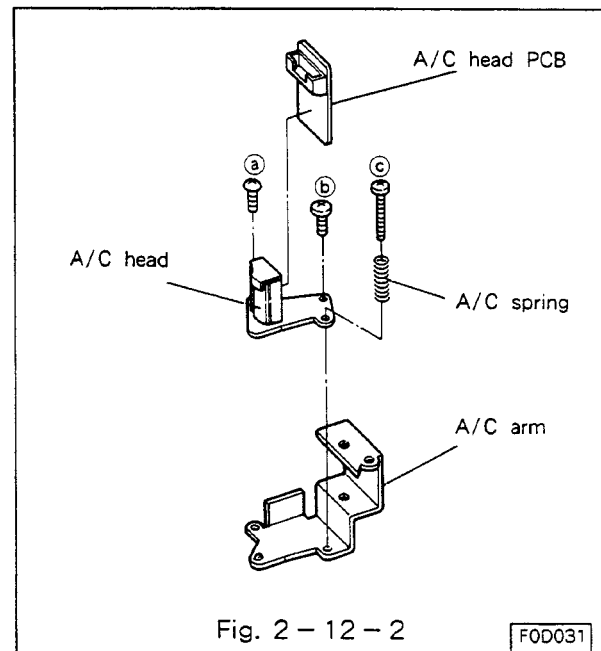


Fig. 2 - 12 - 2

F0D031

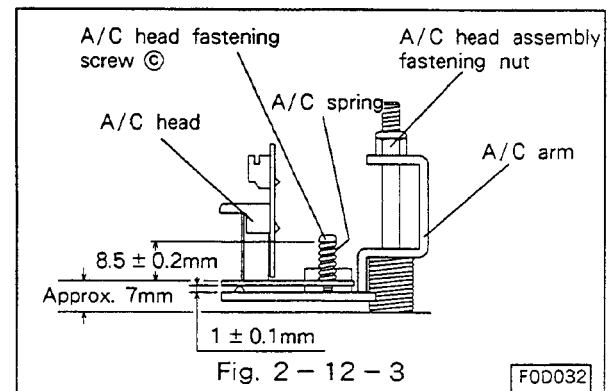


Fig. 2 - 12 - 3

F0D032

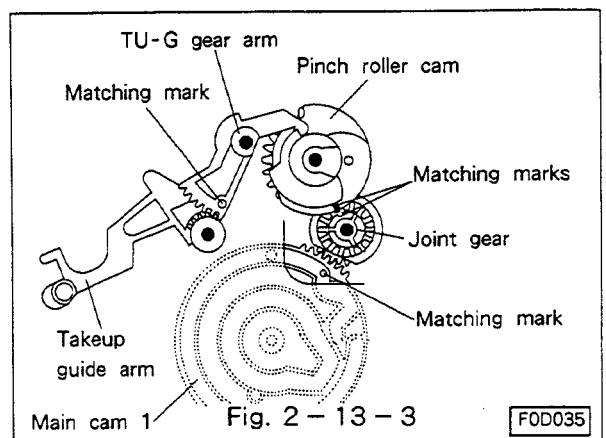
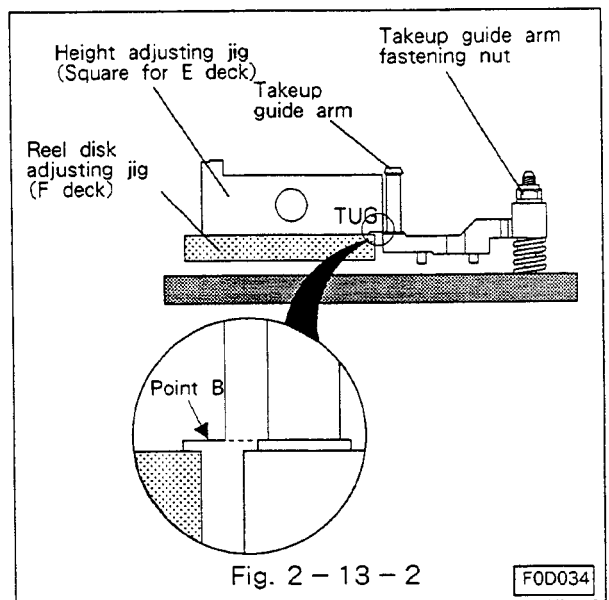
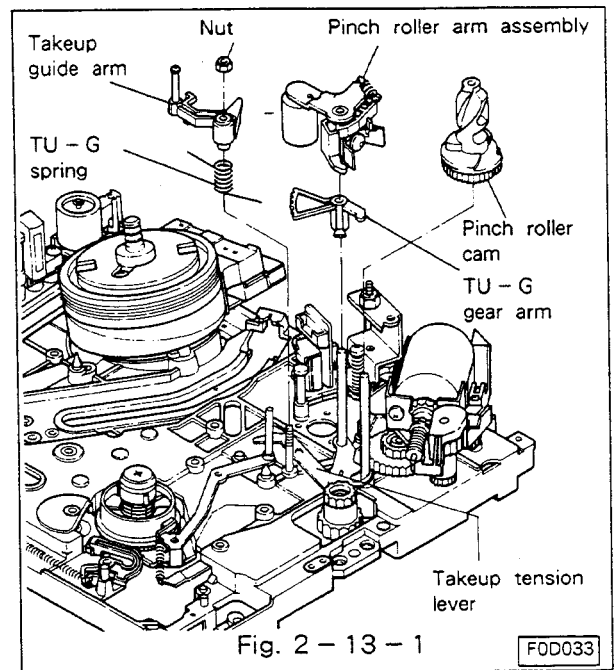
2-13 Take Up Guide Arm

2-13-1 Removal (Refer to Fig. 2-13-1.)

- A. Set the VCR in the eject mode.
- B. Remove the pinch roller arm assembly. (Refer to Para. 2-8 "Pinch Roller.")
- C. Raise and separate the pinch roller cam and the TU-G gear arm from the shaft at the same time.
- D. Remove the takeup guide arm fastening nut. Raise and separate the takeup guide arm from the shaft with care not to lose the TU-G spring.

2-13-2 Installation (Refer to Fig. 2-13-1~2-13-3.)

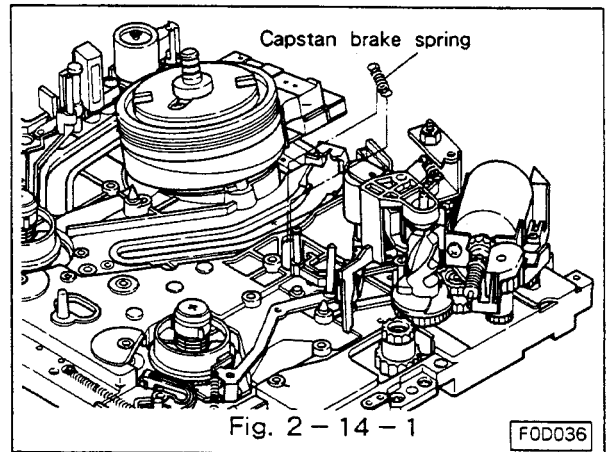
- A. Install the TU-G spring and the takeup guide arm so that one end of the TU-G spring is fastened to the takeup guide arm and the other end is fastened to the hook of the main plate. Secure them with the fastening nut temporarily.
- B. Place the reel disk adjusting jig (for the F deck) in the reference position on the main plate (Refer to Fig. 2-10-6). Tighten the takeup guide arm fastening nut so that the lower flange of the takeup guide arm is level with point B of the height adjusting jig (for the E deck). (Refer to Fig. 2-13-2.)
- C. Turn the takeup tension lever fully clockwise as shown in Fig. 2-13-1.
- D. Line the matching mark on the gear arm and beginning of gear section on the takeup guide arm, and line the matching mark on the pinch roller cam and centre of gear on the joint gear as shown in Fig. 2-13-3, and install the pinch roller cam and the TU-G gear to the shaft at the same time.
- E. Assemble the pinch roller assembly to the shaft on the main plate.
- F. Secure the pinch roller arm assembly with the pinch roller arm cap and the grip ring.



2-14 Deck PCB (Printed Circuit Board)

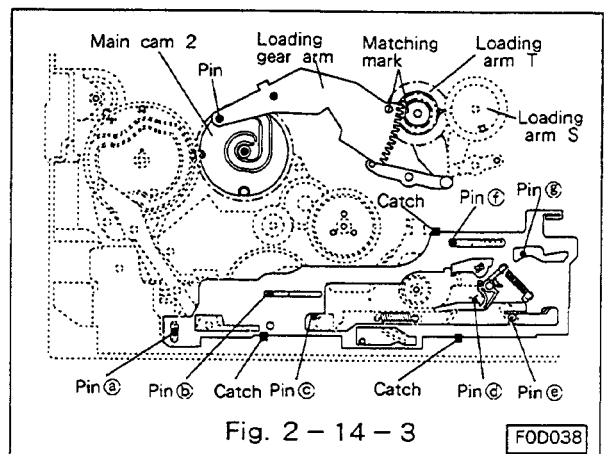
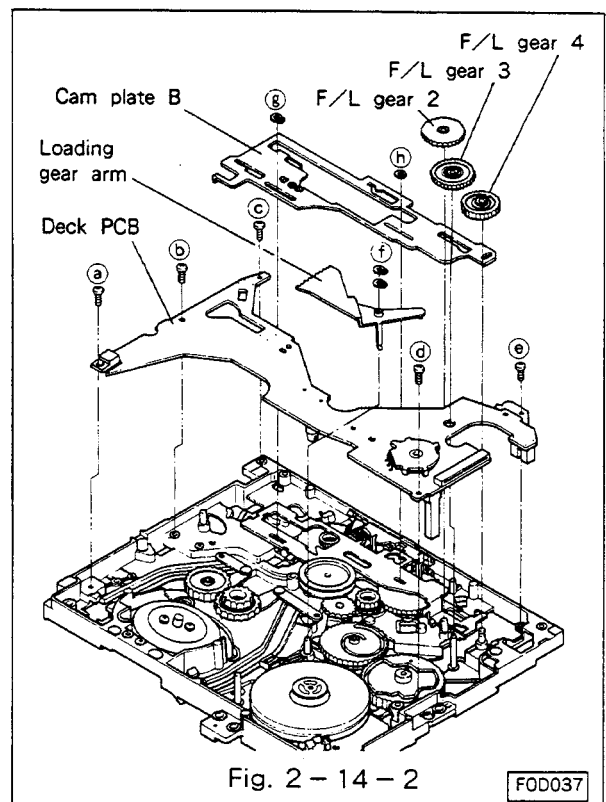
2-14-1 Removal (Refer to Fig. 2-14-1, 2-14-2.)

- A. Detach the capstan brake spring from the capstan brake and the loading gear arm.
- B. Remove the reel belt from the bottom of the deck.(Refer to Fig. 2-5.)
- C. Detach two grip rings (f) shown in Fig. 2-14-2 and remove the loading gear arm.
- D. Unsolder the terminals of the FE head.
- E. Unfasten the catches and remove the F/L gear 2, 3 and 4.(Refer to Fig. 2-14-2.)
- F. Remove grip ring (g) and cut washer (h), and unfasten three catches shown in Fig. 2-14-3 to remove the cam plate B.(Refer to Fig. 2-14-2.)
- G. Unscrew five fastening screws (a to e) and remove the deck PCB.(Refer to Fig. 2-14-2.)



2-14-2 Installation (Refer to Fig. 2-14-1~2-14-3.)

- A. Make certain that the mode switch is set to the eject position.(Refer to section 2-9.) Fasten the deck PCB with five screws and solder the FE head terminals. (Refer to Fig. 2-14-1.)
- Note :**
The safety lever is normally held leftward with a spring. Pull the safety lever forwards and install the deck PCB.
- B. Install the cam plate B by paying attention to the pin (a) to (e) positions shown in Fig. 2-14-3, and secure the plate with three catches, grip ring (g) and cut washer (h).
 - C. Line the matching mark on the loading arm T and that on the loading gear arm as shown in Fig. 2-14-3, and assemble the loading gear arm so that the pin of the loading gear arm enters the groove of the main cam 2. Secure the loading gear arm with two grip rings (f).
 - D. Assemble the F/L gear 2, 3, and 4 to the shafts.
 - E. Install the reel belt.(Refer to Fig. 2-5.)
 - F. Fasten the capstan brake spring to the capstan brake and the loading gear arm from the top side of the deck.(Refer to Fig. 2-14-1.)



2-15 Positioning and Installation Sequence of Parts Around Main Cam 1 (Bottom Side of Deck) (Refer to Fig. 2-15-1~2-15-6.)

Note :

Set the VCR to the eject mode to install the main cam 1 and its peripheral parts.

- A. Line the positioning hole in the lever RS and that of the main plate, and assemble the lever RS to the shaft.
- B. Line the positioning hole in the lever C with that of the main plate, and assemble the lever C to the shaft.
- C. With care not to move the lever RS and lever C, assemble the main cam 1 to the shaft by lining the matching mark of the joint gear with the positioning hole of main plate. Secure the main cam 1 with the grip ring. (Refer to Fig. 2-15-2.)

Note :

The pins of the lever RS and the lever C enter the groove of the main cam 1 when the levers are lined with the positioning holes.

Make certain that the pins of the levers enter the groove of the main cam 1.

- D. Assemble the thrust washer to the pin ③ shown in Fig. 2-15-2, and install the cam plate C so that the corresponding positions of the plate shall match the pins ① to ⑧.
- E. Fasten the cam spring C to the cam plate C and the cam plate holder. (Refer to Fig. 2-15-2.)
- F. Assemble the lever B to the shaft so that the pin of the lever shown in Fig. 2-15-3 shall enter the groove of the main cam 1. Secure the lever with a grip ring.
- G. Line the positioning hole of the F/L idler lever with that of the main plate. (Refer to Fig. 2-15-3.)

Note :

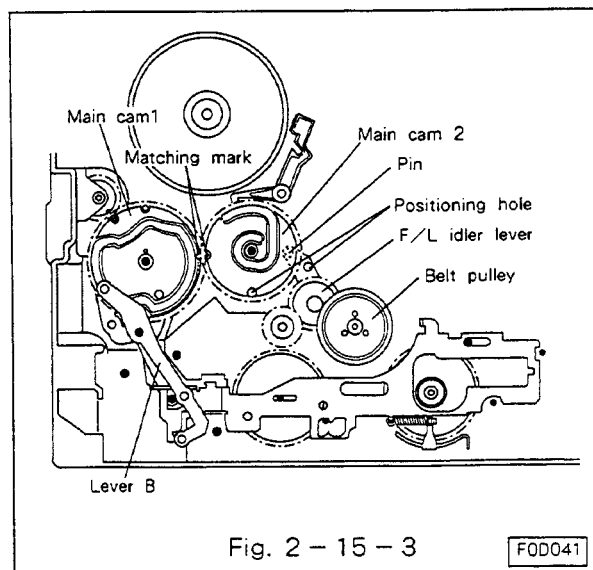
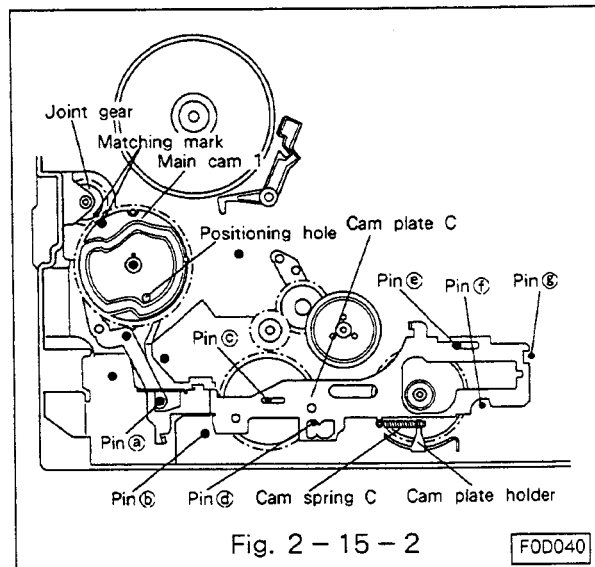
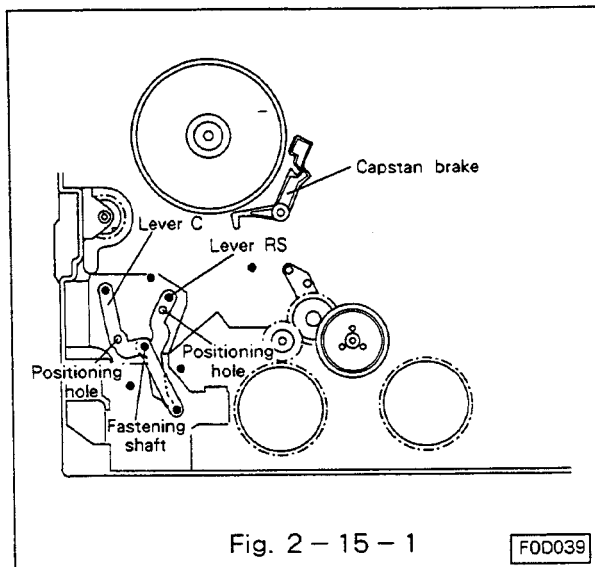
The pin of the F/L idler lever enters the groove of the main cam 2 when the positioning hole of the F/L idler lever is lined.

Make certain that the pin of the lever enters the groove of the main cam 2.

- H. Line the matching mark of the main cam 2 with that of the main cam 1, and also the positioning hole of the main cam 2, and assemble the main cam 2 to the shaft. (Refer to Fig. 2-15-3.)

Note :

Make certain that the pin of the F/L idler lever correctly enters in the groove of the main cam 2.



I. Make certain that the mode switch is in the eject position. Fasten the deck PCB assembly with five screws and solder the FE head terminals. (Refer to Fig. 2-14-2 and 2-14-1.)

Note :

The safety lever is normally held in the leftward position by the spring. Pull the lever forwards and install the deck PCB assembly.

J. Install the cam plate B so that the plate shall match the pins ③ to ⑧ as shown in Fig. 2-15-4, especially the pin ③, and secure the plate with three clamps, cut washer (pin ⑥) and grip ring (pin ⑦).

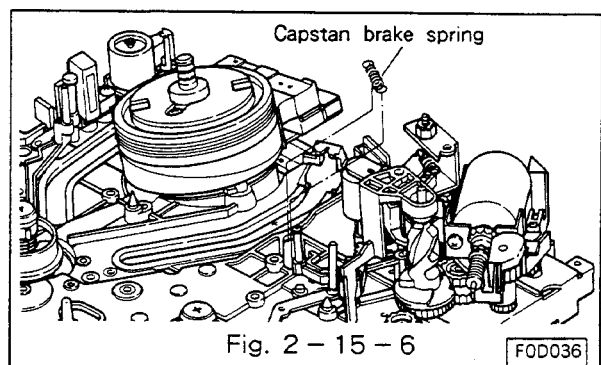
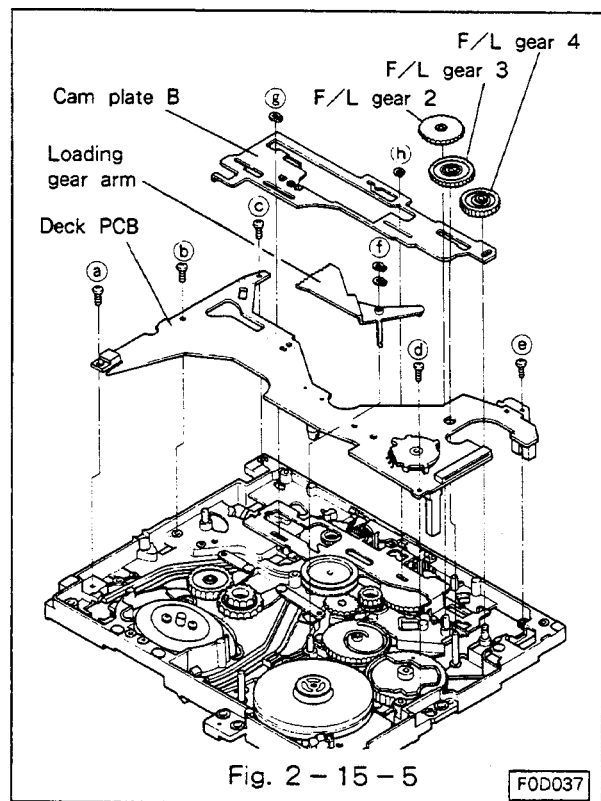
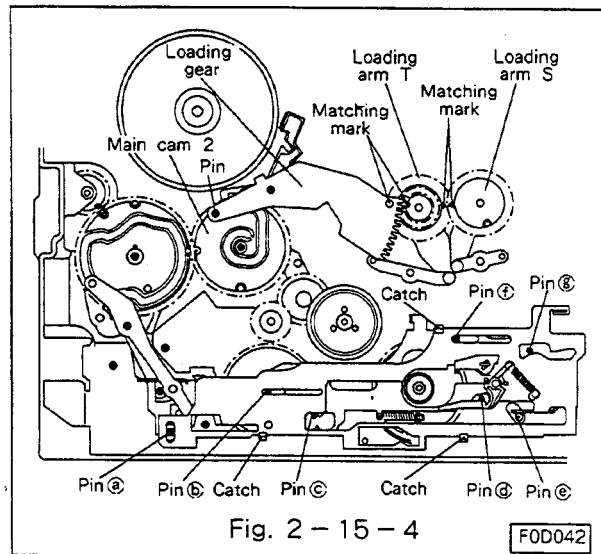
K. Line the matching mark of the loading arm T with that of the loading gear arm as shown in Fig. 2-15-4, and assemble the loading gear arm to the shaft so that the pin of the loading gear arm shall enter the groove of the main cam 2. Secure the arm with two grip rings ④. (Refer to Fig. 2-15-5.)

L. Assemble the F/L gear 2, 3 and 4 to the shafts as shown in Fig. 2-15-5.

M. Install the reel belt. (Refer to Fig. 2-5.)

N. Fasten the tension regulation spring T and the spring RS to the tension regulation arm T and the lever RS from the top side of the deck. (Refer to Fig. 2-11-1.)

O. Fasten the capstan brake spring to the capstan brake and the loading gear arm from the top side of the deck. (Refer to Fig. 2-15-6.)



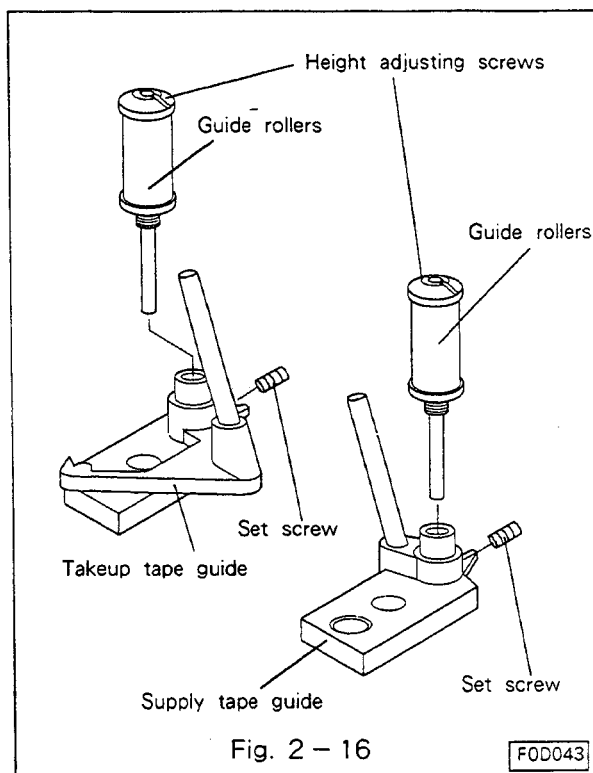
2-16 Supply and Takeup Guide Rollers

2-16-1 Removal (Refer to Fig. 2-16.)

- Remove the cassette housing as in Para. 2-1-1.
- Loosen the set screw to such a degree as the guide roller turns lightly.
- Loosen the guide roller height adjusting screw located at the top of the guide roller by turning counterclockwise with the height adjusting screwdriver. Raise and remove the roller from the tape guide.

2-16-2 Installation (Refer to Fig. 2-16.)

- Make certain that the fastening thread section of a new guide roller is provided with a rubber ring.
- Set the new guide roller in the tape guide fastening hole.
- Turn the guide roller slowly clockwise till it becomes heavy.
- Turn further about 1/6 turns from a point where the guide roller becomes heavy, and return the roller about one turn counterclockwise.
- Again turn the guide roller slowly clockwise till it becomes heavy. Turn the roller further about 1/6 turn from the point where the roller becomes heavy.
- Secure the guide roller lightly with the set screw. Check and adjust the envelope as in Para. 3-2.



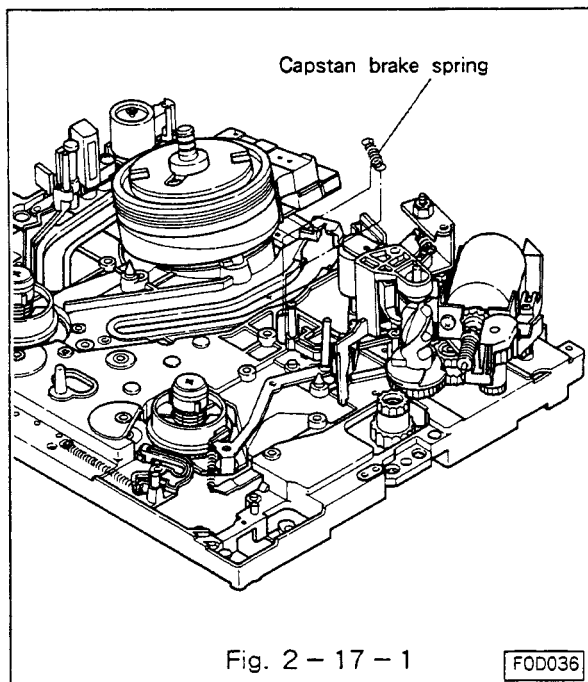
2-17 Supply and Takeup Tape Guide Assemblies

Note :

Refer to section 3-2-7 and 3-3-3 before replacing the supply or takeup tape guide assemblies.

2-17-1 Removal (Refer to Fig. 2-17-1~2-17-4.)

- Remove the cassette housing as in Para. 2-1-1.
- Detach the capstan brake spring from the capstan brake and the loading gear arm.
- Remove the reel belt. (Refer to Fig. 2-5.)
- Secure the tension arm and the tension regulation arm S with a rubber band etc. so as to separate them from the supply guide roller.



- E. Remove the grip ring and remove the loading gear arm.(Refer to Fig. 2-17-2.)
- F. Turn the loading arm S and T to the loading position.(Refer to Fig. 2-17-2.)
- G. Unfasten the clamp shown in Fig. 2-17-3, and remove the loading arm S.
- H. Remove the loading arm T further in case of replacing the takeup guide assembly.
- I. Unfasten the clamp of the slider which secures the supply or takeup tape guide assembly , and remove the tape guide assembly and the slider from the main plate.(Refer to Fig. 2-17-4.)

2-17-2 Installation (Refer to Fig. 2-17-1~2-17-4.)

- A. Place a new tape guide assembly on the installation rail of the main plate and install the slider on the reverse side of the main plate so that the catch of the slider enters the fastening hole of the tape guide assembly.
- B. If the takeup tape guide is replaced, install the loading arm T at first.(Refer to Fig. 2-14-2.)
- C. Install the loading arm T so that the matching mark of the loading arm S is lined with the matching mark of the loading arm T as illustrated in Fig. 2-17-2.
- D. Line the matching mark of the loading gear arm with that of the loading arm T, and assemble the loading gear arm to the shaft so that the pin of the loading gear arm enters the groove of the main cam 2. Secure the loading gear arm with two grip rings.
- E. Install the reel belt.(Refer to Fig. 2-5.)
- F. Fasten the capstan brake spring to the capstan brake and the loading gear arm from the top side of the deck.(Refer to Fig. 2-17-1.)
- G. Install the cassette housing as in Para. 2-1-2.

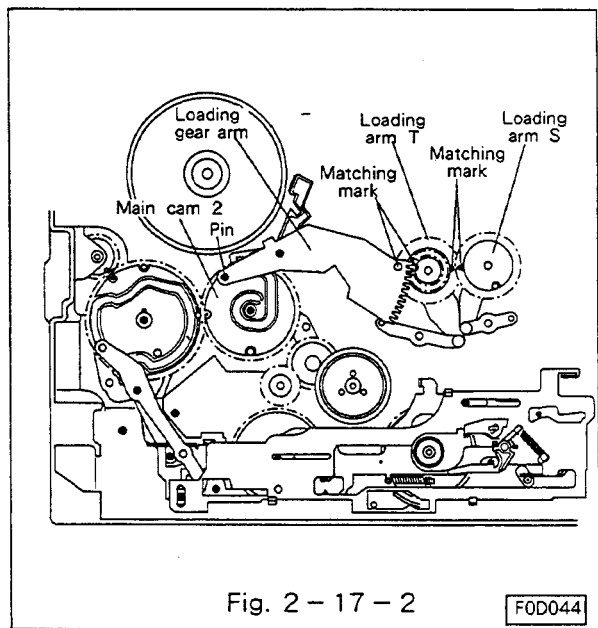


Fig. 2 - 17 - 2

F0D044

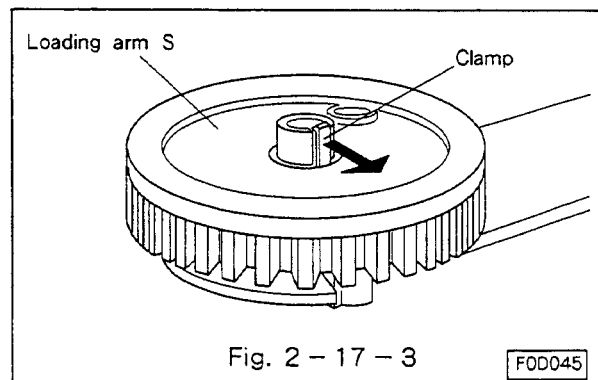


Fig. 2 - 17 - 3

F0D045

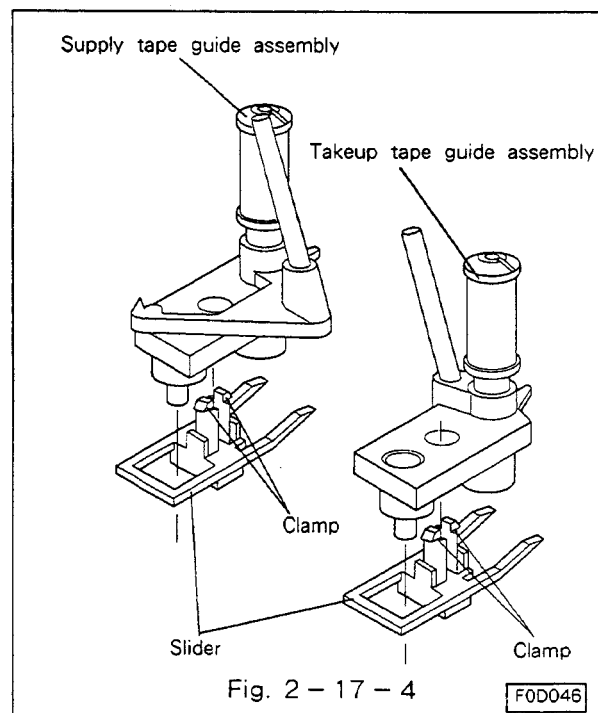


Fig. 2 - 17 - 4

F0D046

3. Interchangeability Adjustment of Mechanism

Note :

Tracking may need to be preset in the interchangeability adjustment of the mechanism. Digital tracking should be pre-setted. To preset, short circuit TP8X and TP8Y on the PCB TIMER.

Note :

The adjustment is conducted in the playback mode, using the stair step signal of the alignment tape, connect an oscilloscope to TP2A and external Trig. to TP2H, unless otherwise specified.

3-1 Adjustment of Back Tension and Tension Pole Position (Refer to Fig. 3-1.)

Run a blank tape for several minutes to break in the reel disks and the transport before beginning the adjustment.

- A. Set the back tension measuring jig and set the VCR to the playback mode.
- B. When the running of the tape becomes steady, make certain that the tension arm check hole is within the M/P hole of the main plate ($0 \pm 0.5\text{mm}$) or the interval between the centre of tension pole and the centre of Supply guide pole is $2 \pm 0.5\text{mm}$.
- C. If neither the centre of Tension pole nor the tension arm check hole is in position, loosen the T band holder fastening screw lightly and move the T band holder so that the condition specified by the para.B is satisfied.
- D. On completion of adjustment, tighten the T band fastening screw.
- E. Make certain that the reading of the back tension measuring jig is $50 \pm 6\text{g-cm}$.
- F. When the running of the tape is steady, check visually to make certain that the deflection of the Tension pole is 1mm or less.

Note :

Slight fluctuation of back tension may be tolerated, however if fluctuation exceeds 5g-cm, the reel disk etc. may be defective. Examine and correct the defect.

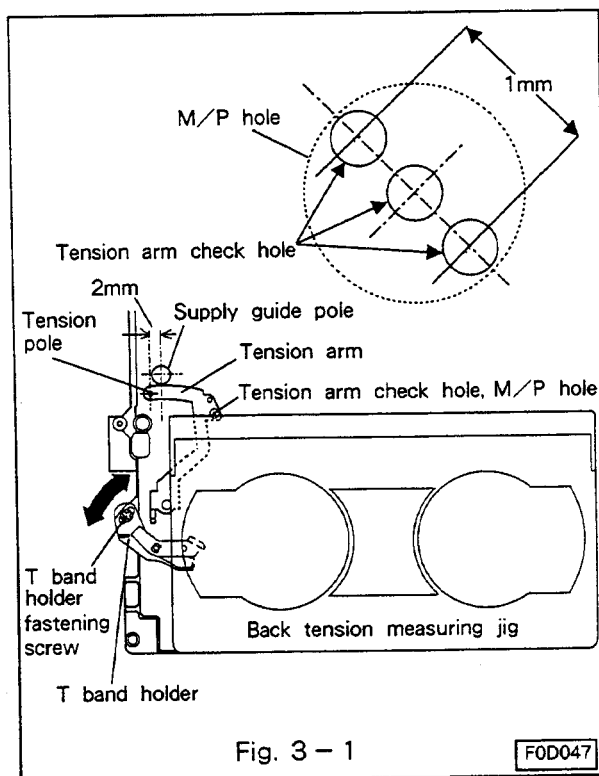


Fig. 3 - 1

F0D047

3-2 Check and Adjustment of FM Envelope

3-2-1 Guide Roller Adjustment (Refer to Fig. 3-2-1.)

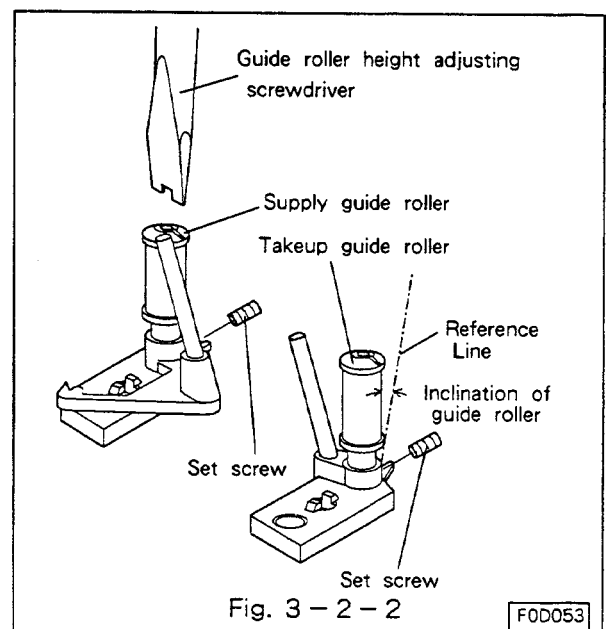
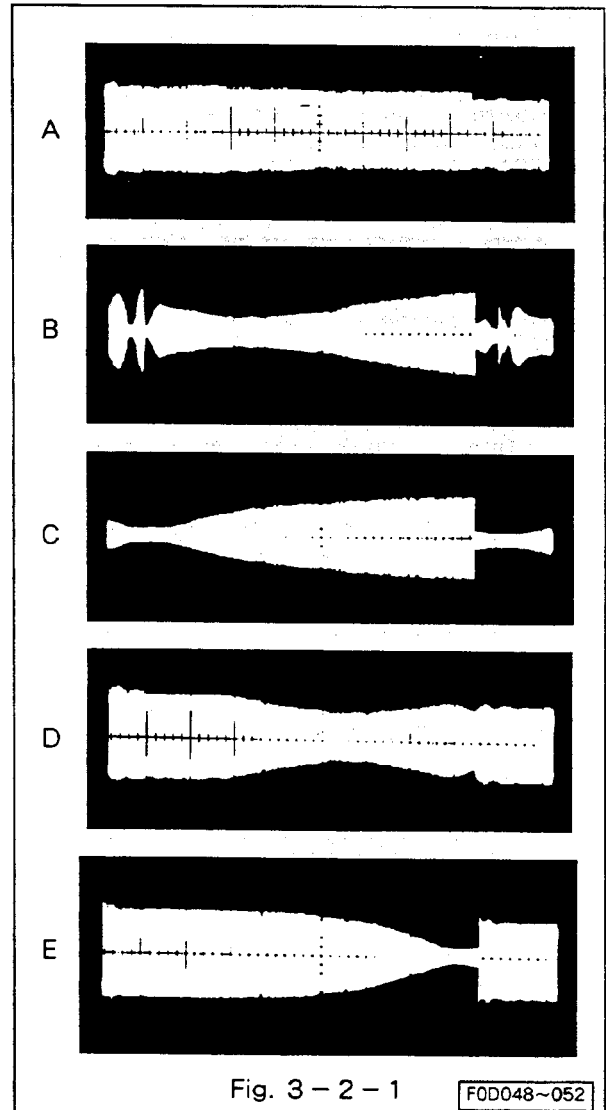
- A. Set the VCR to the playback mode.
 - B. Preset tracking.
 - C. Check if the FM waveform is flat like A shown in Fig. 3-2-1.
 - D. Adjust the height of the supply guide roller as in 3-2-2 if the leading portion (the entry side of the drum) of the FM waveform is not flat like B or C.
- Adjust the height of the takeup guide roller as in 3-2-3 if the trailing portion (the exit side of the drum) is not flat like D or E.

3-2-2 Adjustment of Supply Guide Roller Height (Refer to Fig. 3-2-1, 3-2-2.)

- A. Loosen the set screw to such a degree as the supply guide roller turns lightly. (Refer to Fig. 3-2-2.)
- B. The supply guide roller is low if the leading portion (the entry side of the drum) of the FM waveform is like B, and high if like C. Adjust the height of the roller by turning the adjusting screw at the top of the roller so that the FM waveform shall be flat like A.
 - Turn the adjusting screw counterclockwise if the roller is low.
 - Turn the adjusting screw clockwise if the roller is high.
- C. Carry out the coarse adjustment of phase as in 3-2-4.

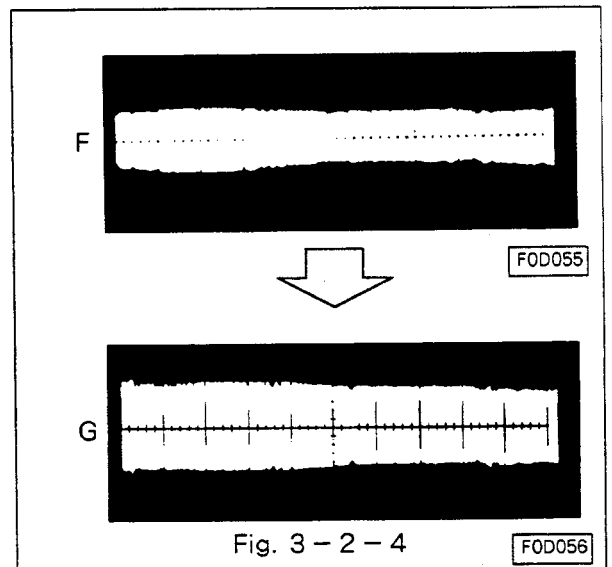
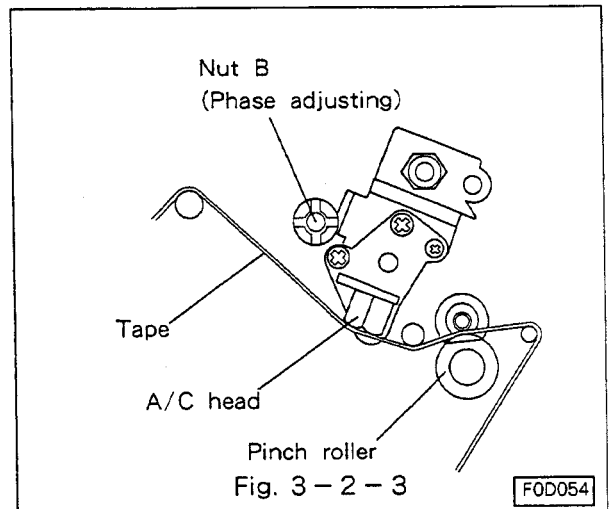
3-2-3 Adjustment of Takeup Guide Roller Height (Refer to Fig. 3-2-1, 3-2-2.)

- A. Loosen the set screw to such a degree as the takeup guide roller turns lightly. (Refer to Fig. 3-2-2.)
- B. The takeup guide roller is low if the trailing portion (the exit side of the drum) of the FM waveform is like D, and high if like E. Adjust the height of the roller by turning the adjusting screw at the top of the roller so that the FM waveform shall be flat like A.
 - Turn the adjusting screw counterclockwise if the roller is low.
 - Turn the adjusting screw clockwise if the roller is high.
- C. On completion of height adjustment, adjust the azimuth and height of the A/C head as in 3-3-2.
- D. Coarsely adjust the phase as in 3-2-4.



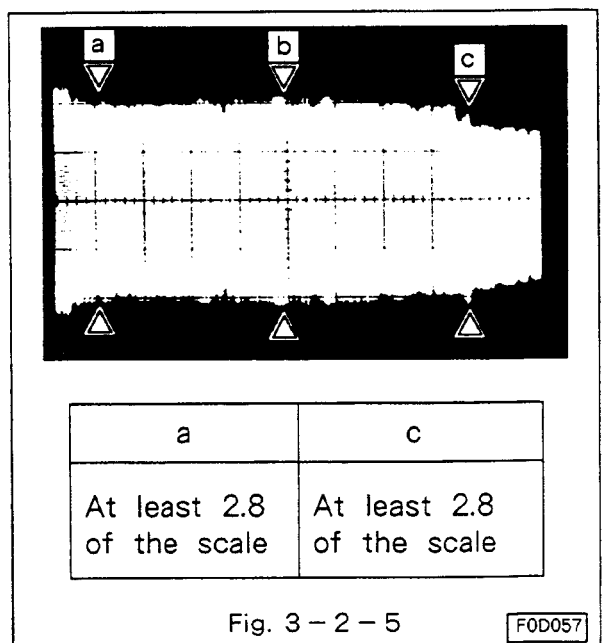
3-2-4 Coarse Phase Adjustment (Refer to Fig. 3-2-3, 3-2-4.)

- A. Set the VCR to the playback mode.
- B. Preset tracking.
- C. Check the FM waveform after checking and adjusting the guide rollers.
- D. If the amplitude of the FM waveform is narrow like F because of out of phase, adjust the phase adjusting nut so that the amplitude of the FM waveform shall be maximum.



3-2-5 Check of FM Waveform Flatness (Refer to Fig. 3-2-5.)

- A. Set the VCR to the playback mode.
- B. Set the tracking switch to the manual mode. Vary tracking and check if the amplitude changes while the waveform remains flat.
- C. Adjust tracking in the manual mode so that the amplitude shall be maximum, and adjust the oscilloscope so that the amplitude shall be '5' on the scale of the oscilloscope.
- D. Adjust tracking so that the amplitude at the middle (around the point 'b') of the FM waveform is about 80% ('4' on the scale of the scope) of the maximum amplitude. Make certain that the amplitudes around the points 'a' and 'c' satisfy the requirements given in Fig. 3-2-5.
- E. If deviating from the requirements, conduct the check and adjustment of the FM envelope as in 3-2 from beginning.



3-2-6 Check 1: Tape Running Condition on Guide Rollers (Refer to Fig. 3-2-6.)

- A. Set the VCR to the playback mode.
- B. Visually check if there is a space between the tape and the lower flange of the supply and the take up guide roller.

C. If not, replace the tape guide as in 3-2-7.

Note :

In this case the tape guide should be replaced with the tape guide which has a larger inclination.

D. If the supply tape guide is replaced, check the guide roller as in 3-2-1.

If the take up tape guide is replaced, check the guide roller as in 3-2-3, and the waveform flatness as in 3-2-5

E. Load and unload the tape several times to make certain that the flatness of the FM waveform dose not change.

F. If changes occur, check the A/C arm shaft for looseness.

If not free, replace the A/C arm and adjust the audio/control head as in 3-3.

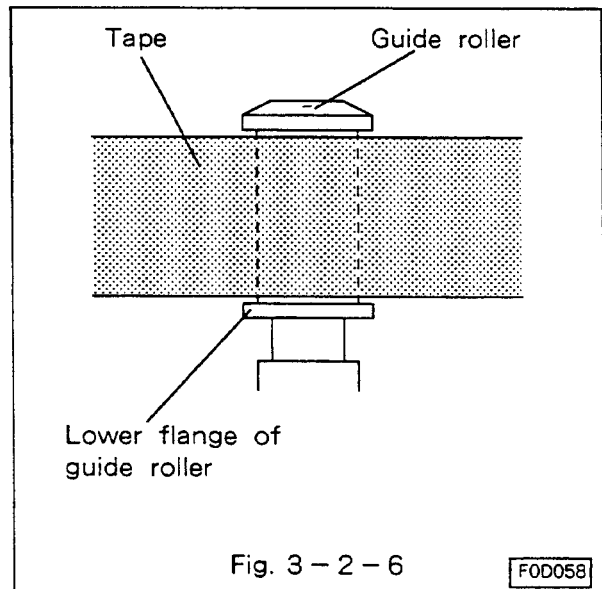


Fig. 3 - 2 - 6

F0D058

3-2-7 Replacement of Tape Guides

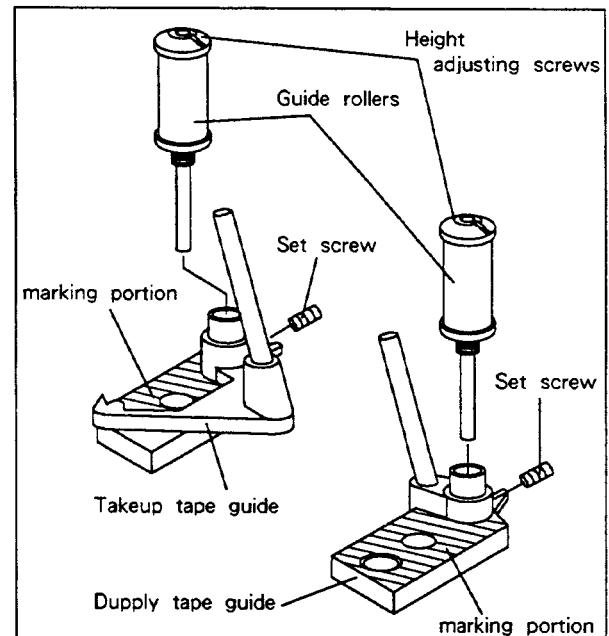
A. Identify the Item Number of the tape guide to be replaced. This is done by observing the marking present on the die-cast portion of the tape guide base, and comparing that marking to Fig. 3-2-7.

B. If the Item Number of the tape guide presently installed is a '2', replace the guide with an Item Number '1' guide. (Part No. 635B059010)

C. If the Item Number of the present tape guide is a '1', replace the guide with an Item Number '3' guide.

D. If the Item Number of the present tape guide is a '3', replace the guide with other Item Number '3' guide.

E. Once the tape guide is replaced, resume alignment starting with 3-2-1.



Identification of Tape Guide Item Number
(Example ; Parts No. 635B059010)

Item No. 1

Item No.1	No marking
Item No.2	Marked with black magic marker
Item No.3	Marked with red magic marker

※The marking point is marked in oblique line portion shown in figure above.

Fig. 3 - 2 - 7

3-3 Adjustment of Audio/Control Head

3-3-1 Adjustment of A/C Head Slant (Refer to Fig. 3-3-1.)

- Play back a blank tape.
- Turn the screw C slowly clockwise to crease the bottom edge of the tape slightly by the lower flange of the takeup guide pole.
- Turn the screw C slowly counterclockwise to eliminate the crease of the bottom edge of the tape.
- Turn the screw C slowly clockwise again and stop turning just before the tape is creased.

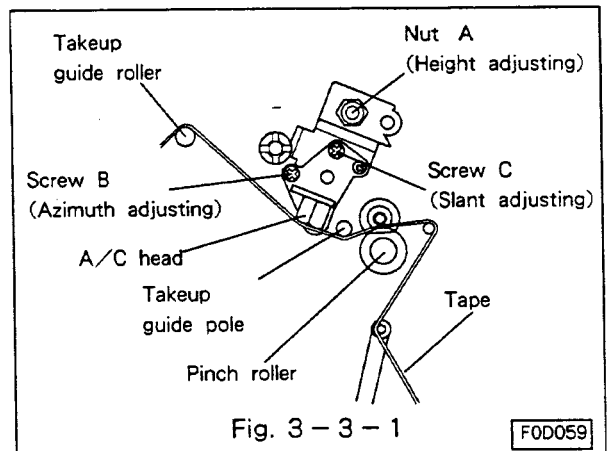


Fig. 3-3-1

3-3-2 Adjustment of A/C Head Azimuth and Height (Refer to Fig. 3-3-1~3-3-3.)

- Using stair step signal of alignment tape, connect an oscilloscope to the audio output terminal and set the VCR to the playback mode.
- Turn the nut A (height adjusting) and the screw B (azimuth adjusting) so that the audio output level shall be maximum.
- Turn the A/C head counterclockwise and release it to make certain that the audio output level does not change.
- If the level changes, check if the A/C arm shaft is loose. If not free, replace the A/C arm and adjust the slant of the A/C head as in 3-3-1 and the azimuth and height of the A/C head from beginning.
- Apply a force lightly to the A/C head shaft in the direction of A and A' of the arrow shown in Fig. 3-3-3 to make certain that the audio output level remains at maximum level and does not change.
- If the level changes, turn the nut A (height adjusting) so that the audio output level shall be maximum. Apply a force lightly to the A/C head shaft in the direction of B and B' of the arrow shown in Fig. 3-3-3 and adjust so that the sound output level shall be maximum.
- Check the sound output level in the playback mode to make sure that the fluctuation of the level is less than 2dBp-p.
- If the fluctuation exceeds 2dBp-p, adjust the slant of the A/C head and the azimuth and height of the head.
- If this is still not satisfactory, replace the takeup tape guide as outlined in 3-3-3.

Note :

In this case the tape guide should be replaced with a guide which has less inclination.

- On completion of the above adjustment, adjust phase as in 3-4.

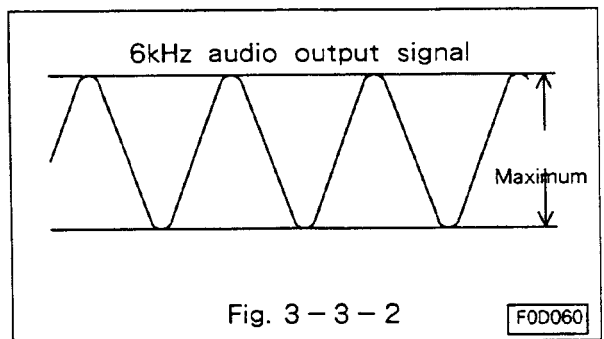


Fig. 3-3-2

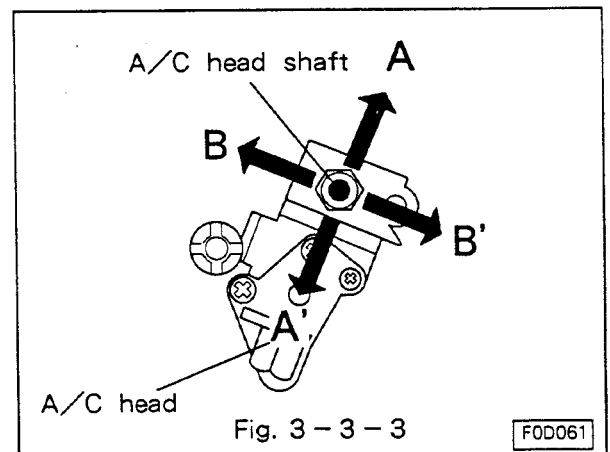


Fig. 3-3-3

Identification of Tape Guide Item Number
(Example ; Parts No. 635B060010)
Item No. |

Item No.1	No marking
Item No.2	Marked with black magic marker
Item No.3	Marked with red magic marker

※The marking points are marked in the tops of the Takeup and Supply tape guides.(Refer to Fig. 3-2-7)

Fig. 3-3-4

3-3-3 Replacement of Tape Guides

- A. Identify the Item Number of the Tape Guide to be replaced. This is done by observing the marking present on the die-cast portion of the Tape Guide base, and comparing that marking to Fig. 3-3-4.
- B. If the Item Number of the tape guide presently installed is a '3', replace the guide with an Item Number '1' guide.
- C. If the Item Number of the present tape guide is a '1', replace the guide with an Item Number '2' guide.
- D. If the Item Number of the present tape guide is a '2', replace the guide with other Item Number '2' guide.
- E. Once the tape guide is replaced, resume alignment starting with 3-2-1.

3-4 Phase Adjustment (Refer to Fig. 3-4.)

- A. Set the VCR to the playback mode.
- B. Preset tracking.
- C. Turn the phase adjusting nuts to make the amplitude of the FM waveform maximum.

Note :
Do not turn the phase adjusting nut exceeding one turn in either direction.
- D. Turn the A/C head counterclockwise and return to make sure that the amplitude of the FM waveform is the same as that before turning the head.
- E. If the amplitude changes, check the A/C arm shaft if loose. If not free, replace the A/C arm and adjust the A/C head as in 3-3 and the phase as in this section from beginning.
- F. Load and unload the tape several times to make certain that the amplitude of the FM waveform does not change.

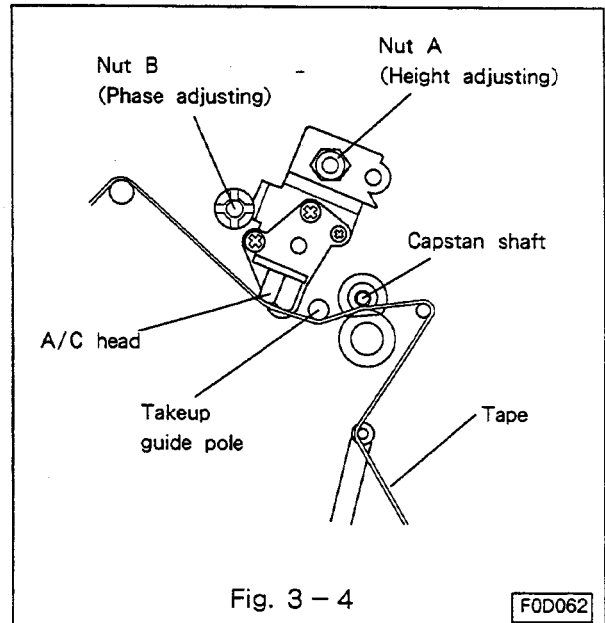


Fig. 3 - 4

F0D062

3-5 Adjustment of Takeup Guide Arm Height (Refer to Fig. 3-5.)

- A. Run a final portion of E-240 blank tape in the reverse search mode.
- B. Adjust the height of the takeup guide pole by turning the height adjusting nut so that the tape shall not be creased at the upper and the lower flange portion of the take up guide pole.

Note :
Set the adjusting nut in the screwing-in direction.
Do not turn the nut exceeding one turn in either direction.
- C. Eject the cassette tape and set to the reverse search mode again to make certain that the tape is not creased at the upper and the lower flange portion of the takeup guide pole.
- D. Set to the playback mode and be sure that the tape is not creased at the upper and the lower flange portion of the takeup guide pole.

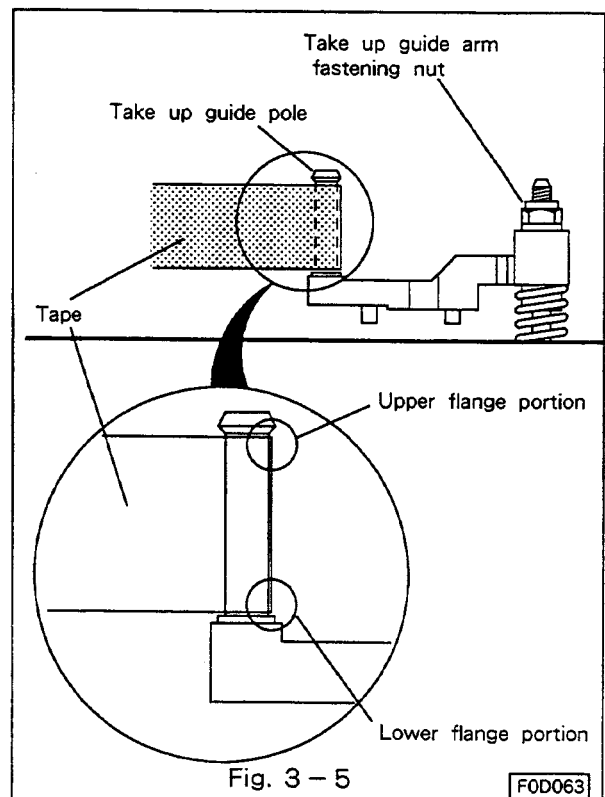


Fig. 3 - 5

F0D063

KEY TO ABBREVIATIONS

A/C	: Audio/Control	LIM	: Limiter
ACC	: Automatic Colour Control	LPF	: Low-Pass Filter
A.E	: Audio Erase	LM	: Loading Motor
AFC	: Automatic Frequency Control	MDA	: Motor Drive Amplifier
AFT-D	: Automatic Fine Tuning Door Switch	MC	: Mechanical Control
AGC	: Automatic Gain Control	MIC	: Microphone
AL	: After Loading	MOD	: Modulator
AMP	: Amplifier	OPE	: Operation
ANT	: Antenna	OSC	: Oscillator
A-PB	: Audio-Playback	PB	: Play Back
A-REC	: Audio-Recording	PG	: Pulse Generator
ALC	: Automatic Level Control	P/R-SW	: P.B/REC-SW
BPF	: Band-Pass Filter	PCB	: Printed Circuit Board
B/W	: Black and White	PIC	: Picture Control
BS	: Band SW	REC	: Recording
CASS	: Cassette	REF	: Reference
CP	: Capstan	RIS	: Record Inhibit Switch
CP-FG	: Capstan-Frequency Generator	REW	: Rewind
CP-F/R	: Capstan-Forward/Reverse	REG	: Regulator
CP-M	: Capstan-Motor	RS	: Reverse Search
CONV	: Converter	SENS	: Sensor
CTL	: Control	SM	: Supply Motor
C-LAMP	: Cassette Lamp	S/P	: Still/Pause
C-I LAMP	: Cassette Indicator Lamp	SS	: Speed Search
DAL	: Delay-After Loading	STBY	: Stand By
DEMOD	: Demodulator	S & H	: Sample & Hold
DET	: Detector	SYNC SEP	: Sync Separator
DL	: Delay Line	TM	: Take up Motor
DL-REV	: Delay Reverse	T-REC	: Timer-Recording
DL-FWD	: Delay Forward	T.P	: Test Point
DOC	: Drop Out Compensator	TR	: Transistor
EF	: Emitter Follower	TU-P	: Tuner-Power
EMPHA	: Emphasis	UL	: Unloading
EQ	: Equalizer	VS	: Voltage Synthesizer
EE	: Electronic-Electronic	V.SYNC	: Vertical Sync
ES	: End Sensor	VCO	: Voltage Controlled Oscillator
FE-H	: Full Erase Head	VXO	: Variable Crystal Oscillator
FF	: Flip Flop or Fast Forward	W/D	: White/Dark
FG	: Frequency generator	X'OSC	: Crystal Oscillator
FL-SW	: Front Loading SW	Y/C	: Luminance/Chrominance
FLM	: Front Loading Motor		
F/R-SW	: FF/Rewind Switch		
G	: Ground		
HE-1	: Hall Element-1		
HE-2	: Hall Element-2		
H-LED	: Humidity-LED		
H-SENS	: Humidity-Sensor		
HPF	: High-Pass Filter		

SURFACE MOUNT PARTS REPLACEMENT

SURFACE MOUNT PARTS REPLACEMENT

Some resistors, shorting jumpers (0Ω resistor), ceramic capacitors, transistors and diodes are chip parts which are used for certain circuit elements. When replacing these parts, note the cautions as follows.

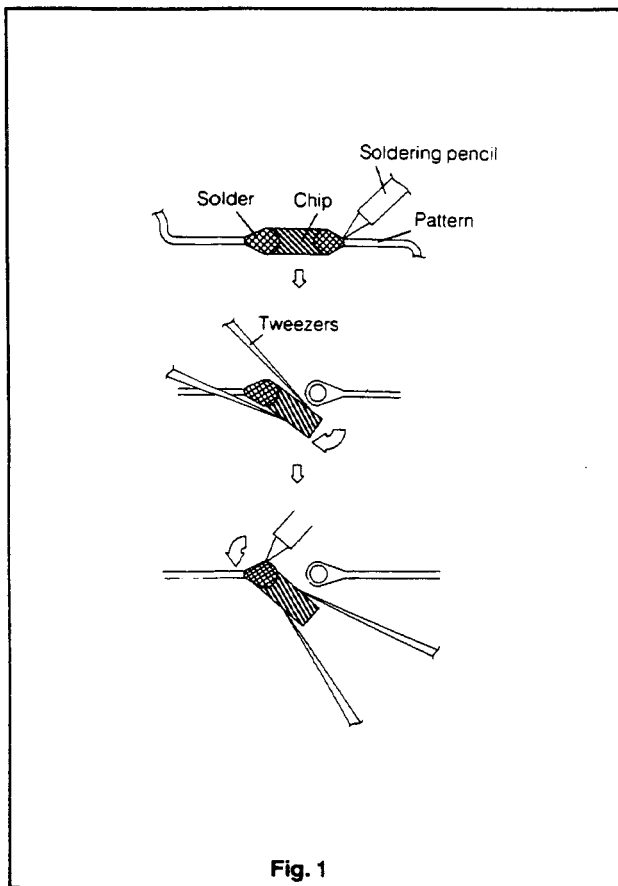
Cautions:

- A. Use fine tipped, well insulated soldering pencil (iron) about 30 watts and the tweezers.
- B. Melting the solder, remove the Chip Parts carefully not to tear off the copper foil of the printed circuit board.
- C. Discard removed chips; do not reuse them.
- D. Do not apply heat for more than 3 seconds to the new chip Parts.
- E. Avoid using a rubbing stroke when soldering.
- F. Take care not to scratch when soldering, or damage the Chip Parts.
- G. Supplementary cementing is not required.

1 Removal of chip Parts

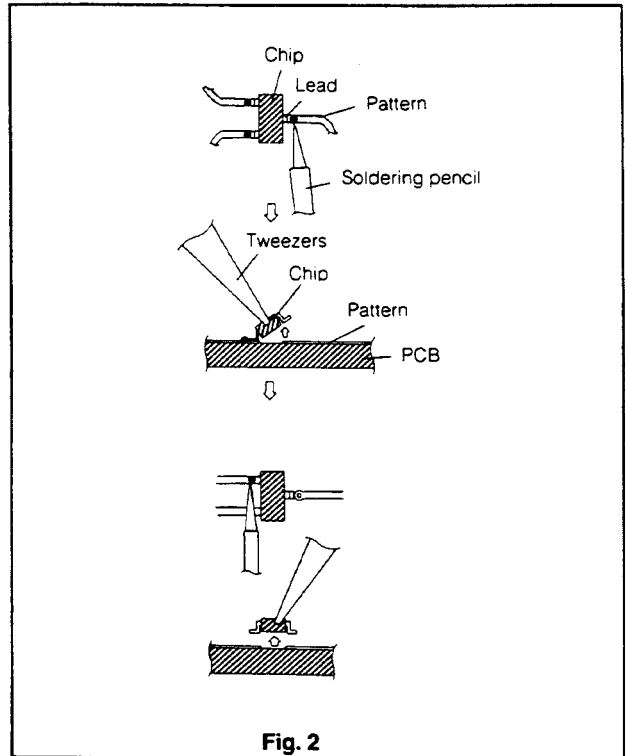
(Resistors, capacitors, etc.)

- A. Grasp the part with tweezers. Melting the solder at both side alternately, remove the one side of the part with a twisting motion.
- B. Melt the solder at the other side and remove the part.



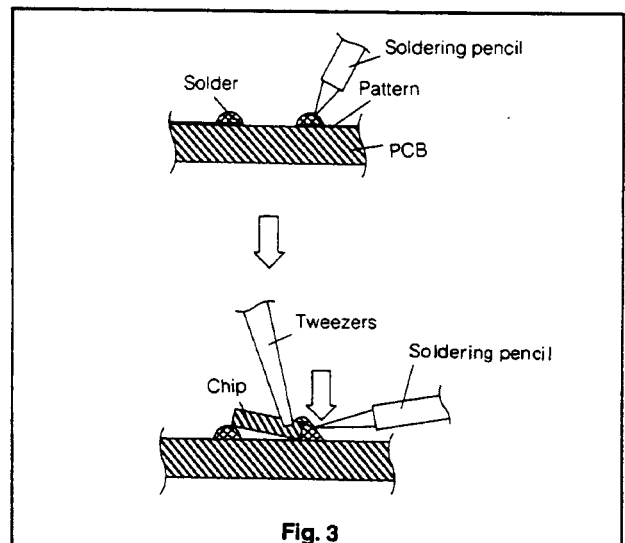
2 Removal of Chip Parts (Transistors)

- A. Melting the solder of one lead, Lift the side of that lead upward.
- B. Simultaneously melt the solder of the two remaining leads and lift the part to remove.



3 Replacement

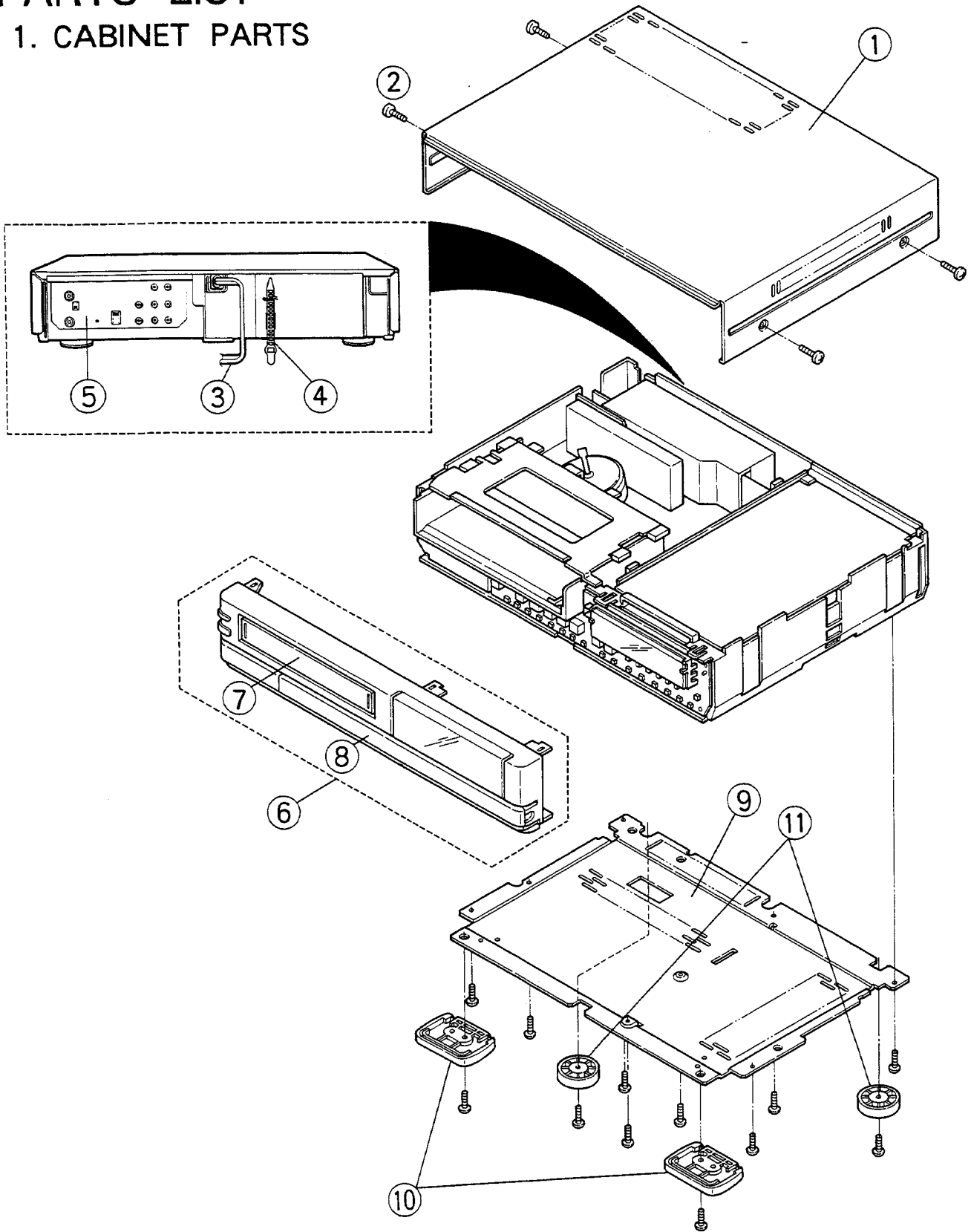
- A. Presolder the contact points of the circuit pattern.
- B. Press the part downward with tweezers and apply the soldering pencil as shown in the figure.



MEMO

PARTS LIST

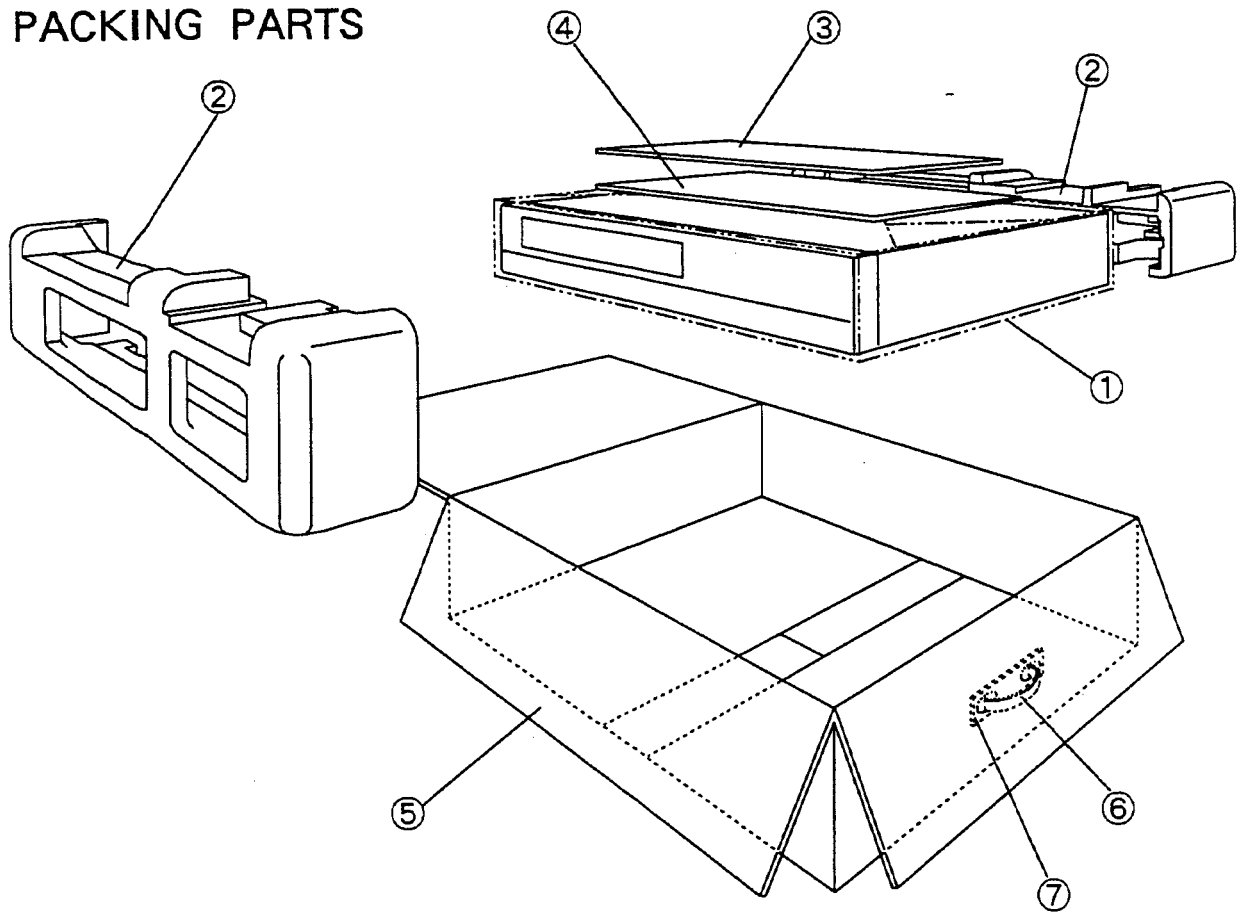
1. CABINET PARTS



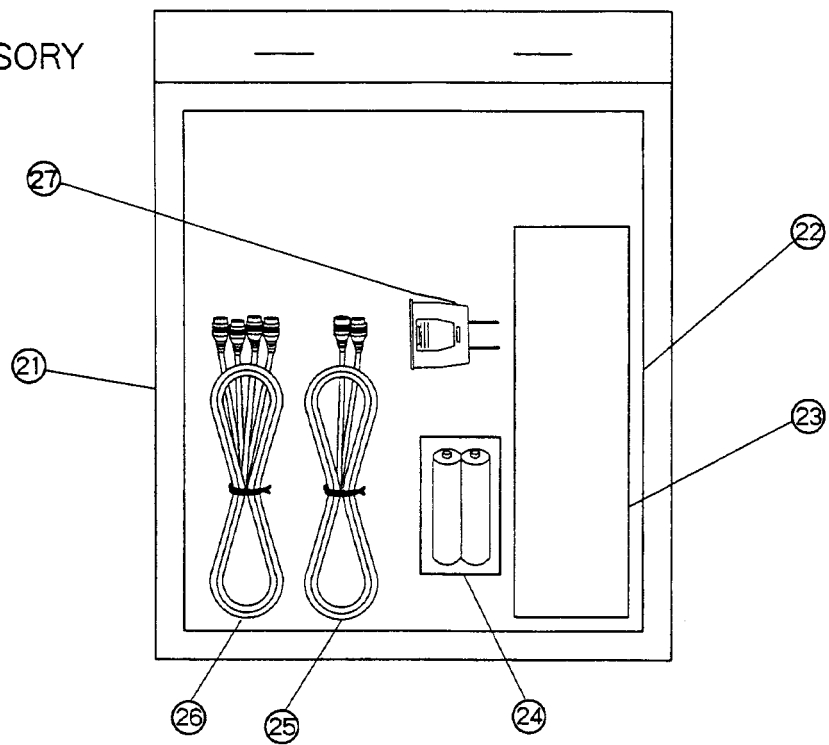
NOTE :
Broken AC power cord must be exchanged with a new original cord.

ITEM NO.	PARTS NO.	PARTS NAME	DESCRIPTION
CABINET ASSEMBLY			
1	968C020040	TOP COVER ASSY	
2	669D223080	SCREW (10P)	
3	246C149010	AC POWER CORD	
4	621C027010	CORD BAND	
5	761B223020	ANTENNA COVER	[MS5]
5	761B223010	ANTENNA COVER	[MS7]
6	701B213090	FRONT UNIT	[MS5]
6	701B213080	FRONT UNIT	[MS7]
7	702B731060	CASSETTE DOOR	
8	702C897090	DOOR PANEL	[MS5]
8	702C897080	DOOR PANEL	[MS7]
9	590A267010	BOTTOM PANEL	
10	771C101010	INSULATOR-F	
11	771C086020	INSULATOR-R	

2. PACKING PARTS



ACCESSORY



ITEM NO.	PARTS NO.	PARTS NAME	DESCRIPTION
PACKING PARTS			
1	831D190030	PACKING SHEET	
2	803A226010	PACKING CUSHION	
3	-----	ACCESSORY-A	
4	-----	ACCESSORY-B	
5	801C059060	PACKING CASE	[MS5]
5	801C059050	PACKING CASE	[MS7]
6	829D094020	QUICK HAND	
7	829D129010	STOPPER	
	831D198020	PACKING BAG (FOR AC POWER CORD)	
ACCESSORY - A			
	872C050050	INSTRUCTION BOOK	[MS5]
	872C050040	INSTRUCTION BOOK	[MS7]
	851B545010	SHEET CAUTION DEW	
ACCESSORY - B			
21	831D181020	PACKING BAG	
22	829C054070	PACKING SHEET	
23	939P447010	REMOTE HAND UNIT	[MS5]
23	939P447020	REMOTE HAND UNIT	[MS7]
24	-----	BATTERY	
25	242D231030	CABLE (1.5M)	
26	242C938010	CABLE (2P)	[MS7]
27	451C072010	JACK AC	

3. ELECTRICAL PARTS

SYMBOL NO.	PARTS NO.	PARTS NAME	DESCRIPTION		SYMBOL NO.	PARTS NO.	PARTS NAME	DESCRIPTION	
INTEGRATED CIRCUITS									
IC 311	272P400010	IC	NJM2233BL	[MS5]	Q 2A7	260P805030	CHIP TRANSISTOR	2SC3053-D	
IC101	266P192010	IC	LA7910		Q 2A8	260P806010	CHIP TRANSISTOR	DTA124EK	
IC102	272P270010	IC	LA7212		Q 2A9	260P562040	TRANSISTOR	2SA952-K	
IC201	272P221020	IC	XRA7254S		Q 2B0	260P805030	CHIP TRANSISTOR	2SC3053-D	
IC2A0	272P232020	IC	BA7255BS		Q 2B1	260P807010	CHIP TRANSISTOR	DTC124K	
IC2A1	272P265010	IC	BA7021		Q 2B2	260P805030	CHIP TRANSISTOR	2SC3053-D	
IC2A2	272P390010	IC	BA7604		Q 2B3	260P807010	CHIP TRANSISTOR	DTC124K	
IC2A3	272P402010	IC	NJM2243L		Q 2B4	260P806010	CHIP TRANSISTOR	DTA124EK	
IC2H0	272P274010	IC	TL8709P		Q 2B5	260P802020	CHIP TRANSISTOR	2SA 1235-F	
IC2J0	272P565020	IC	TL8812P		Q 2B6	260P806010	CHIP TRANSISTOR	DTA124EK	
IC2X1	272P325020	IC	NJM2235S		Q 2B7	260P807010	CHIP TRANSISTOR	DTC124K	
IC310	272P234010	IC	LA7295		Q 2B8	260P805030	CHIP TRANSISTOR	2SC3053-D	
IC3A0	272P378020	IC	BA7740S	[MS7]	Q 2B9	260P807010	CHIP TRANSISTOR	DTC124K	
IC3301	272P390010	IC	BA7604	[MS7]	Q 2C0	260P807010	CHIP TRANSISTOR	DTC124K	
IC3304	272P488010	IC	BA7703K1	[MS7]	Q 2C1	260P807010	CHIP TRANSISTOR	DTC124K	
IC4A0	263P415050	IC	MN67492MSG3		Q 2C5	260P807010	CHIP TRANSISTOR	DTC124K	
IC4A1	272P237010	IC	LA6324N		Q 2C7	260P807010	CHIP TRANSISTOR	DTC124K	
IC4A2	272P235010	IC	TA7291S		Q 2D1	260P559050	TRANSISTOR	2SC1740S-E	
IC501	263P610010	IC	M50455-090SP		Q 2J0	260P805030	CHIP TRANSISTOR	2SC3053-D	
IC5A0	263P562020	IC	M37420M6-475SP		Q 2J1	260P805030	CHIP TRANSISTOR	2SC3053-D	
IC5A1	263P030020	IC	TC4030BP		Q 2J2	260P802020	CHIP TRANSISTOR	2SA 1235-F	
IC5Z0	274P005010	IC	M34225M2-125SP		Q 2J3	260P805030	CHIP TRANSISTOR	2SC3053-D	
IC5Z1	266P419010	IC	M5223P	[MS7]	Q 2J4	260P807010	CHIP TRANSISTOR	DTC124K	
IC6A0	272P271030	IC	LA7333		Q 2J5	260P807010	CHIP TRANSISTOR	DTC124K	
IC6A1	272P233030	IC	LA7312A		Q 2J6	260P807010	CHIP TRANSISTOR	DTC124K	
IC6A2	272P316020	IC	BA7107F	[MS7]	Q 2J7	260P805030	CHIP TRANSISTOR	2SC3053-D	
IC6A3	272P277010	IC	BA7025L		Q 2J8	260P805030	CHIP TRANSISTOR	2SC3053-D	
IC6A4	272P494010	IC	M52063SP		Q 2N1	260P807010	CHIP TRANSISTOR	DTC124K	
IC6A8	263P653030	IC	MC14053BF		Q 2N2	260P802020	CHIP TRANSISTOR	2SA 1235-F	
IC6A9	263P653030	IC	MC14053BF		Q 310	260P629060	TRANSISTOR	2SC3331-S, T, U	
IC8A0	263P559010	IC	μ PD75217GF-563-3BE		Q 311	260P806010	CHIP TRANSISTOR	DTA124EK	
IC8A1	263P170020	IC	CAT35C102P/S-292		Q 3A0	260P817030	CHIP TRANSISTOR	2SA1037K	[MS7]
IC8A2	266P010020	IC	μ PC574J-K		Q 3301	260P559040	TRANSISTOR	2SC1740S-R, S	[MS7]
IC901	267P107010	IC	STR- D6009E		Q 3302	260P559040	TRANSISTOR	2SC1740S-R, S	[MS7]
IC902	267P062040	IC	SE012N		Q 3303	260P559040	TRANSISTOR	2SC1740S-R, S	[MS7]
IC903	267P076010	IC	SI-3120C		Q 3304	260P559060	TRANSISTOR	2SC1740S-S, E	[MS7]
IC904	267P076050	IC	SI-3050CA		Q 3305	260P559060	TRANSISTOR	2SC1740S-S, E	[MS7]
TRANSISTORS									
Q 01	268P045010	PHOTO INTERRUPTER	GP1L52	[MS5]	Q 3307	260P632010	TRANSISTOR	DTC124ES	[MS7]
Q 02	260P804020	CHIP TRANSISTOR	2SC3052-F		Q 3308	260P559040	TRANSISTOR	2SC1740S-R, S	[MS7]
Q 101	260P807010	CHIP TRANSISTOR	DTC124K		Q 3309	260P603010	TRANSISTOR	DTA124ES/UN4112	[MS7]
Q 102	260P805030	CHIP TRANSISTOR	2SC3053-D		Q 3310	260P603010	TRANSISTOR	DTA124ES/UN4112	[MS7]
Q 201	260P802020	CHIP TRANSISTOR	2SA 1235-F		Q 3311	260P632010	TRANSISTOR	DTC124ES	[MS7]
Q 201	260P356010	TRANSISTOR	2SC1906	[MS7]	Q 3312	260P632010	TRANSISTOR	DTC124ES	[MS7]
Q 208	260P817030	CHIP TRANSISTOR	2SA1037K		Q 3313	260P632010	TRANSISTOR	DTC124ES	[MS7]
Q 210	260P807010	CHIP TRANSISTOR	DTC124K	[MS7]	Q 3314	260P559060	TRANSISTOR	2SC1740S-S, E	[MS7]
Q 2A0	260P802020	CHIP TRANSISTOR	2SA 1235-F		Q 3315	260P559060	TRANSISTOR	2SC1740S-S, E	[MS7]
Q 2A1	260P806010	CHIP TRANSISTOR	DTA124EK		Q 3405	260P559040	TRANSISTOR	2SC1740S-R, S	[MS7]
Q 2A2	260P805030	CHIP TRANSISTOR	2SC3053-D		Q 3406	260P559040	TRANSISTOR	2SC1740S-R, S	[MS7]
Q 2A3	260P805030	CHIP TRANSISTOR	2SC3053-D		Q 3409	260P632010	TRANSISTOR	DTC124ES	[MS7]
Q 2A4	260P805030	CHIP TRANSISTOR	2SC3053-D		Q 4A0	260P559040	TRANSISTOR	2SC1740S-R, S	
Q 2A5	260P805030	CHIP TRANSISTOR	2SC3053-D		Q 4A2	260P559040	TRANSISTOR	2SC1740S-R, S	
Q 2A6	260P802020	CHIP TRANSISTOR	2SA 1235-F		Q 4A3	260P559060	TRANSISTOR	2SC1740S-S, E	
					Q 4A4	260P560040	TRANSISTOR	2SA933S-S	
					Q 4A5	260P603010	TRANSISTOR	DTA124ES/UN4112	
					Q 4A7	260P560010	TRANSISTOR	2SA933S-R, S	

SYMBOL NO.	PARTS NO.	PARTS NAME	DESCRIPTION	SYMBOL NO.	PARTS NO.	PARTS NAME	DESCRIPTION
D 5A4	264P568010	DIODE	1SS252	D 905	264P521040	DIODE	EU 1A
D 5A5	264P568010	DIODE	1SS252	D 906	264P521040	DIODE	EU 1A
D 5B4	264P568010	DIODE	1SS252	D 907	264P521040	DIODE	EU 1A
D 5B9	264P342080	DIODE	HZ6B1	D 908	264P358070	DIODE	RU 4AM
D 5C0	264P568010	DIODE	1SS252	D 909	264P358070	DIODE	RU 4AM
D 5C1	264P568010	DIODE	1SS252	D 910	264P521040	DIODE	EU 1A
D 5C5	264P568010	DIODE	1SS252	D 911	264P521040	DIODE	EU 1A
D 5C9	264P568010	DIODE	1SS252	D 912	264P599010	DIODE	EK04
D 5D2	264P568010	DIODE	1SS252	D 915	264P465060	DIODE	EQA02-12B
D 5P0	264P568010	DIODE	1SS252	D 916	264P464040	DIODE	EQA02-10B
D 5P1	264P568010	DIODE	1SS252	FILTERS			
D 5Z0	264P568010	DIODE	1SS252	BF3301	409P371010	BAND PASS FILTER	[MS7]
D 5Z1	264P568010	DIODE	1SS252	BF3302	409P356010	BAND PASS FILTER	[MS7]
D 5Z2	264P568010	DIODE	1SS252	BPF6A0	409P541010	BAND PASS FILTER	
D 5Z3	264P568010	DIODE	1SS252	BPF6A1	409P540010	BAND PASS FILTER	
D 6A1	264P568010	DIODE	1SS252	BPF6A2	409P370010	BAND PASS FILTER	SBP-4029
D 6A2	264P568010	DIODE	1SS252	BPF6A3	409P421010	BAND PASS FILTER	MYV-30M
D 6A3	264P568010	DIODE	1SS252	BPF6A4	409P302010	BAND PASS FILTER	[MS7]
D 6A4	264P568010	DIODE	1SS252	BPF6A5	409P302010	BAND PASS FILTER	[MS7]
D 6A5	264P568010	DIODE	1SS252	CF101	299P034030	CERAMIC RESONATOR	
D 6A6	264P568010	DIODE	1SS252	CF5A0	299P118020	CERAMIC RESONATOR	CST8.00MT
D 6A7	264P568010	DIODE	1SS252	CF5Z0	299P116010	CERAMIC RESONATOR	KBR-4.0MES
D 701	264P572010	LIGHT EMITTING DIODE	SEL 2210R	CF6A0	296P098010	CERAMIC FILTER	
D 8A0	264P568010	DIODE	1SS252	DL6A1	337P160010	COMB FILTER	EFD-VR645A45H
D 8A1	264P568010	DIODE	1SS252	LPF2A0	409P633010	LOW PASS FILTER	
D 8A2	264P568010	DIODE	1SS252	LPF2A1	409P435010	LOW PASS FILTER	SEL 4214
D 8A3	264P568010	DIODE	1SS252	LPF6A0	409P543010	LOW PASS FILTER	
D 8A4	264P568010	DIODE	1SS252	LPF6A1	409P438010	LOW PASS FILTER	MYV-2A6
D 8A5	264P568010	DIODE	1SS252	LPF6A2	409P643010	LOW PASS FILTER	[MS7]
D 8A6	264P568010	DIODE	1SS252	DELAY LINES			
D 8A7	264P568010	DIODE	1SS252	DL2A0	409P586010	DELAY EQUALIZER	MZV-56VP
D 8A8	264P568010	DIODE	1SS252	DL6A0	337P063010	DELAY LINE	
D 8A9	264P568010	DIODE	1SS252	DL6A2	337P155010	DELAY LINE	
D 8B0	264P568010	DIODE	1SS252	COILS			
D 8B1	264P568010	DIODE	1SS252	E06A0	332P009010	COIL	BELL 1.1MHZ [MS7]
D 8B2	264P568010	DIODE	1SS252	E06A1	332P009010	COIL	BELL 1.1MHZ [MS7]
D 8B3	264P568010	DIODE	1SS252	E06A2	409P632010	COIL	[MS7]
D 8B9	264P568010	DIODE	1SS252	L 101	325C111030	PEAKING COIL	10 μH-K
D 8C9	264P568010	DIODE	1SS252	L 102	321C132030	RF COIL	100MHZ+-7.5%
D 8J2	264P568010	DIODE	1SS252	L 103	321C010010	RF COIL	100 μH-K
D 8J3	264P568010	DIODE	1SS252	L 201	325C122050	PEAKING COIL	100 μH-K
D 8J4	264P568010	DIODE	1SS252	L 206	325C166070	PEAKING COIL	22 μH-J
D 8M0	264P313060	LIGHT EMITTING DIODE	SLR-34DC3	L 210	325C166070	PEAKING COIL	22 μH-J
D 8M1	264P313060	LIGHT EMITTING DIODE	SLR-34DC3	L 211	325C166000	PEAKING COIL	5.6 μH-J
D 8M1	264P313040	DIODE	SLR-34MC3	L 212	325C121000	PEAKING COIL	5.6 μH-K
D 8M2	264P313040	DIODE	SLR-34MC3	L 213	325C122050	PEAKING COIL	100 μH-K
D 8M3	264P313050	DIODE	SLR-34URC3	L 219	325C167040	PEAKING COIL	82 μH-J
D 8M4	264P313050	DIODE	SLR-34URC3	L 220	325C167070	PEAKING COIL	150 μH-J
D 8Z0	264P501040	DIODE	HZ3ALL	L 2A0	325C102050	PEAKING COIL	100 μH-K
D 8Z1	264P459030	DIODE	RD4.7EB1	L 2A1	325C167060	PEAKING COIL	120 μH-J
D 8Z2	264P193080	DIODE	MZ309B2/HZ9B24	L 2A3	325C166050	PEAKING COIL	15 μH-J
D 901	264P598010	DIODE	LB-156	L 2A4	325C167030	PEAKING COIL	68 μH-J
D 902	264P543030	DIODE	EG01C				
D 903	264P600010	DIODE	EH1				
D 904	264P457050	DIODE	RD3.0EB1				

SYMBOL NO.	PARTS NO.	PARTS NAME	DESCRIPTION		SYMBOL NO.	PARTS NO.	PARTS NAME	DESCRIPTION	
L 2A5	325C167080	PEAKING COIL	180 μ H-J		L 6B3	325C168010	PEAKING COIL	330 μ H-J	
L 2A8	325C122050	PEAKING COIL	100 μ H-K		L 6B4	325C167010	PEAKING COIL	47 μ H-J	
L 2A9	325C167010	PEAKING COIL	47 μ H-J		L 6B5	325C167000	PEAKING COIL	39 μ H-J	[MS7]
L 2B0	325C122050	PEAKING COIL	100 μ H-K		L 6B6	325C167090	PEAKING COIL	220 μ H-J	[MS7]
L 2B1	325C122050	PEAKING COIL	100 μ H-K		L 6B7	325C167090	PEAKING COIL	220 μ H-J	[MS7]
L 2H0	325C162050	PEAKING COIL	100 μ H-K		L 6B8	325C166090	PEAKING COIL	33 μ H-J	[MS7]
L 2H1	325C166090	PEAKING COIL	33 μ H-J		L 6C0	325C167030	PEAKING COIL	68 μ H-J	
L 2H2	325C166090	PEAKING COIL	33 μ H-J		L 6C1	325C162050	PEAKING COIL	100 μ H-K	
L 2J0	325C162050	PEAKING COIL	100 μ H-K		L 901	351P038010	LINE FILTER		
L 2J1	325C162050	PEAKING COIL	100 μ H-K		T 6A0	332P007010	H-OSCILLATOR		
L 2J2	325C166090	PEAKING COIL	33 μ H-J		TRANSFORMERS				
L 2J3	325C166050	PEAKING COIL	15 μ H-J		T 310	409P423010	AUDIO BIAS OSC	705720044D	
L 2J4	325C166090	PEAKING COIL	33 μ H-J		T 901	350P531020	POWER		
L 2J5	325C167010	PEAKING COIL	47 μ H-J		VARIABLE RESISTORS				
L 2J6	325C167020	PEAKING COIL	56 μ H-J		VR203	127C290080	VR-SEMIFIXED	1/10W B10k Ω -N	
L 2J7	325C166080	PEAKING COIL	27 μ H-J		VR280	120C381040	VR-PCB	1/20W B20k Ω -20TM CS	
L 2J8	325C122050	PEAKING COIL	100 μ H-K		VR2A0	127C080070	VR-SEMIFIXED	1/5W B5k Ω -M	
L 2J9	325C167030	PEAKING COIL	68 μ H-J		VR2A1	127C080080	VR-SEMIFIXED	1/5W B10k Ω -M	
L 2K0	325C166030	PEAKING COIL	10 μ H-J		VR2A2	127C090090	VR-SEMIFIXED	1/5W B20k Ω -M	
L 2X0	325C166030	PEAKING COIL	10 μ H-J		VR2A3	127C081020	VR-SEMIFIXED	1/5W B100k Ω -M	
L 2Y1	325C166030	PEAKING COIL	10 μ H-J		VR2A4	127C081020	VR-SEMIFIXED	1/5W B100k Ω -M	
L 310	321C010040	RF COIL	1000 μ H-J		VR2A5	127C080070	VR-SEMIFIXED	1/5W B5k Ω -M	
L 311	321C015050	RF COIL	8200 μ H-J		VR2F0	127C080070	VR-SEMIFIXED	1/5W B5k Ω -M	
L 312	321C114080	RF COIL	8200 μ H-J		VR2J0	127C280070	VR SEMIFIXED	1/10W B5k Ω -N	
L 3A0	325C262050	PEAKING COIL	100 μ H-K	[MS7]	VR310	127C081020	VR-SEMIFIXED	1/5W B100k Ω -M	
L 3302	325C262050	PEAKING COIL	100 μ H-K	[MS7]	VR311	127C080080	VR-SEMIFIXED	1/5W B10k Ω -M	[MS5]
L 3303	325C262050	PEAKING COIL	100 μ H-K	[MS7]	VR3A0	127C290070	VR-SEMIFIXED	1/10W B5k Ω -N	[MS7]
L 3304	325C262050	PEAKING COIL	100 μ H-K	[MS7]	VR3301	127C090080	VR-SEMIFIXED	1/5W B10k Ω -M	[MS7]
L 3317	325C262050	PEAKING COIL	100 μ H-K	[MS7]	VR3302	127C090080	VR-SEMIFIXED	1/5W B10k Ω -M	[MS7]
L 3319	325C262050	PEAKING COIL	100 μ H-K	[MS7]	VR3305	127C080090	VR-SEMIFIXED	1/5W B20k Ω -M	[MS7]
L 3320	325C162010	PEAKING COIL	47 μ H-K	[MS7]	VR3306	127C080090	VR-SEMIFIXED	1/5W B20k Ω -M	[MS7]
L 3324	325C162010	PEAKING COIL	47 μ H-K	[MS7]	VR3309	127C180050	VR-SEMIFIXED	1/5W B2k Ω -M	[MS7]
L 501	325C262050	PEAKING COIL	100 μ H-K		VR3311	127C091030	VR-SEMIFIXED	1/5W B200k Ω -M	[MS7]
L 502	325C266050	PEAKING COIL	15 μ H-J		VR3312	127C091030	VR-SEMIFIXED	1/5W B200k Ω -M	[MS7]
L 503	325C262050	PEAKING COIL	100 μ H-K		VR4A0	127C181020	VR-SEMIFIXED	1/5W B100k Ω -M	
L 507	325C266030	PEAKING COIL	10 μ H-J SO		VR580	120C381090	VR-PCB	1/20W B100k Ω -20TM	
L 570	299P124010	LATCH MAGNET			VR6A0	127C280040	VR-SEMIFIXED	1/10W B1k Ω -N	
L 5A0	325C262050	PEAKING COIL	100 μ H-K		VR6A1	127C280040	VR-SEMIFIXED	1/10W B1k Ω -N	
L 5A2	325C266070	PEAKING COIL	22 μ H-J SO		VR6A3	127C090080	VR-SEMIFIXED	1/5W B10k Ω -M	
L 5A4	325C124080	PEAKING COIL	0.56 μ H-M		VR6A4	127C281020	VR SEMIFIXED	1/10W B100k Ω -N	[MS7]
L 5A5	325C124050	PEAKING COIL	0.33 μ H-M		VR6A5	127C281020	VR SEMIFIXED	1/10W B100k Ω -N	[MS7]
L 5A6	325C124050	PEAKING COIL	0.33 μ H-M		VR6A6	127C280040	VR-SEMIFIXED	1/10W B1k Ω -N	[MS7]
L 5Z0	325C261030	PEAKING COIL	10 μ H-K		VR6A7	127C280040	VR-SEMIFIXED	1/10W B1k Ω -N	[MS7]
L 6A0	325C162050	PEAKING COIL	100 μ H-K		RESISTORS				
L 6A1	325C162050	PEAKING COIL	100 μ H-K		R 01	103P404080	CHIP RESISTOR	1/10W 82k Ω -J	
L 6A2	325C162050	PEAKING COIL	100 μ H-K		R 02	103P404020	CHIP RESISTOR	1/10W 27k Ω -J	
L 6A3	325C162050	PEAKING COIL	100 μ H-K	[MS7]	R 03	103P402090	CHIP RESISTOR	1/10W 2.2k Ω -J	
L 6A5	325C162050	PEAKING COIL	100 μ H-K		R 04	103P402090	CHIP RESISTOR	1/10W 2.2k Ω -J	
L 6A6	325C162050	PEAKING COIL	100 μ H-K		R 05	103P402090	CHIP RESISTOR	1/10W 2.2k Ω -J	
L 6A7	325C165070	PEAKING COIL	3.3 μ H-J		R 06	103P404050	CHIP RESISTOR	1/10W 47k Ω -J	
L 6A8	325C166060	PEAKING COIL	18 μ H-J		R 119	103P403070	CHIP RESISTOR	1/10W 10k Ω -J	
L 6A9	325C166050	PEAKING COIL	15 μ H-J		R 120	103P403070	CHIP RESISTOR	1/10W 10k Ω -J	
L 6B0	325C166050	PEAKING COIL	15 μ H-J						
L 6B1	325C166050	PEAKING COIL	15 μ H-J						
L 6B2	325C167000	PEAKING COIL	39 μ H-J						

SYMBOL NO.	PARTS NO.	PARTS NAME	DESCRIPTION	SYMBOL NO.	PARTS NO.	PARTS NAME	DESCRIPTION
R 121	103P403020	CHIP RESISTOR	1/10W 3.9kΩ-H	R 2C2	103P402060	CHIP RESISTOR	1/10W 1.2kΩ-J
R 122	103P403020	CHIP RESISTOR	1/10W 3.9kΩ-H	R 2C3	103P401080	CHIP RESISTOR	1/10W 270Ω-J
R 124	103P401060	CHIP RESISTOR	1/10W 180Ω-J	R 2C4	103P402050	CHIP RESISTOR	1/10W 1kΩ-J
R 125	103P401050	CHIP RESISTOR	1/10W 150Ω-J	R 2C5	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J
R 127	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	R 2C6	103P404040	CHIP RESISTOR	1/10W 39kΩ-J
R 128	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	R 2C7	103P404010	CHIP RESISTOR	1/10W 22kΩ-J
R 129	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	R 2C8	103P404050	CHIP RESISTOR	1/10W 47kΩ-J
R 130	103P405060	CHIP RESISTOR	1/10W 390kΩ-J	R 2C9	103P402070	CHIP RESISTOR	1/10W 1.5kΩ-J
R 131	103P404000	CHIP RESISTOR	1/10W 18kΩ-J	R 2D0	103P402050	CHIP RESISTOR	1/10W 1kΩ-J
R 132	103P404080	CHIP RESISTOR	1/10W 82kΩ-J	R 2D1	103P402010	CHIP RESISTOR	1/10W 470Ω-J
R 133	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J	R 2D3	103P402030	CHIP RESISTOR	1/10W 680Ω-J
R 134	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J	R 2D4	103P405000	CHIP RESISTOR	1/10W 120kΩ-J
R 135	103P403090	CHIP RESISTOR	1/10W 15kΩ-J	R 2D5	103P403020	CHIP RESISTOR	1/10W 3.9kΩ-H
R 136	103P402060	CHIP RESISTOR	1/10W 1.2kΩ-J	R 2D8	103P401070	CHIP RESISTOR	1/10W 220Ω-J
R 137	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	R 2D9	103P401010	CHIP RESISTOR	1/10W 68Ω-J
R 138	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	R 2E0	103P401030	CHIP RESISTOR	1/10W 100Ω-J
R 140	103P401070	CHIP RESISTOR	1/10W 220Ω-J	R 2E2	103P401020	CHIP RESISTOR	1/10W 82Ω-J
R 201	103P402030	CHIP RESISTOR	1/10W 680Ω-J	R 2E3	103P402030	CHIP RESISTOR	1/10W 680Ω-J
R 202	103P401090	CHIP RESISTOR	1/10W 330Ω-J	R 2E4	103P404000	CHIP RESISTOR	1/10W 18kΩ-J
R 206	103P402060	CHIP RESISTOR	1/10W 1.2kΩ-J	R 2E5	103P402050	CHIP RESISTOR	1/10W 1kΩ-J
R 208	103P402000	CHIP RESISTOR	1/10W 390Ω-JX10/05K	R 2E6	103P401030	CHIP RESISTOR	1/10W 100Ω-J
R 209	103P401030	CHIP RESISTOR	1/10W 100Ω-J	R 2E7	103P403000	CHIP RESISTOR	1/10W 2.7kΩ-J
R 210	103P401020	CHIP RESISTOR	1/10W 82Ω-J	R 2E8	103P402010	CHIP RESISTOR	1/10W 470Ω-J
R 212	103P402010	CHIP RESISTOR	1/10W 470Ω-J	R 2E9	103P402040	CHIP RESISTOR	1/10W 820Ω-J
R 214	103P401030	CHIP RESISTOR	1/10W 100Ω-J	R 2F0	103P404050	CHIP RESISTOR	1/10W 47kΩ-J
R 219	103P402070	CHIP RESISTOR	1/10W 1.5kΩ-J	R 2F1	103P402080	CHIP RESISTOR	1/10W 1.8kΩ-J
R 227	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	R 2F2	103P401060	CHIP RESISTOR	1/10W 180Ω-J
R 242	103P403040	CHIP RESISTOR	1/10W 5.6kΩ-J [MS7]	R 2F3	103P401070	CHIP RESISTOR	1/10W 220Ω-J
R 283	103P403000	CHIP RESISTOR	1/10W 2.7kΩ-J	R 2F4	103P404090	CHIP RESISTOR	1/10W 100kΩ-J
R 284	103P403060	CHIP RESISTOR	1/10W 8.2kΩ-J	R 2F6	103P404040	CHIP RESISTOR	1/10W 39kΩ-J
R 286	103P405000	CHIP RESISTOR	1/10W 120kΩ-J	R 2F7	103P472050	CHIP RESISTOR	1/10W 1kΩ-F
R 287	103P401090	CHIP RESISTOR	1/10W 330Ω-J	R 2F8	103P472050	CHIP RESISTOR	1/10W 1kΩ-F
R 290	103P409050	CHIP RESISTOR	1/10W 0Ω	R 2F9	103P472050	CHIP RESISTOR	1/10W 1kΩ-F
R 2A0	103P403090	CHIP RESISTOR	1/10W 15kΩ-J	R 2G0	103P402050	CHIP RESISTOR	1/10W 1kΩ-J
R 2A1	103P472050	CHIP RESISTOR	1/10W 1kΩ-F	R 2G1	103P402090	CHIP RESISTOR	1/10W 2.2kΩ-J
R 2A2	103P472050	CHIP RESISTOR	1/10W 1kΩ-F	R 2G2	103P401030	CHIP RESISTOR	1/10W 100Ω-J
R 2A3	103P472050	CHIP RESISTOR	1/10W 1kΩ-F	R 2G3	103P402050	CHIP RESISTOR	1/10W 1kΩ-J
R 2A4	103P404010	CHIP RESISTOR	1/10W 22kΩ-J	R 2G4	103P402030	CHIP RESISTOR	1/10W 680Ω-J
R 2A5	103P404030	CHIP RESISTOR	1/10W 33kΩ-J	R 2G5	103P402050	CHIP RESISTOR	1/10W 1kΩ-J
R 2A6	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	R 2G7	103P403030	CHIP RESISTOR	1/10W 4.7kΩ-J
R 2A7	103P406010	CHIP RESISTOR	1/10W 1MΩ-J	R 2H0	103P402050	CHIP RESISTOR	1/10W 1kΩ-J
R 2A8	103P404030	CHIP RESISTOR	1/10W 33kΩ-J	R 2H1	103P401010	CHIP RESISTOR	1/10W 68Ω-J
R 2A9	103P402080	CHIP RESISTOR	1/10W 1.8kΩ-J	R 2H2	103P402020	CHIP RESISTOR	1/10W 560Ω-J
R 2B0	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	R 2H3	103P402020	CHIP RESISTOR	1/10W 560Ω-J
R 2B1	103P472050	CHIP RESISTOR	1/10W 1kΩ-F	R 2H4	103P403020	CHIP RESISTOR	1/10W 3.9kΩ-H
R 2B2	103P472050	CHIP RESISTOR	1/10W 1kΩ-F	R 2J0	103P403060	CHIP RESISTOR	1/10W 8.2kΩ-J
R 2B3	103P402070	CHIP RESISTOR	1/10W 1.5kΩ-J	R 2J1	103P403070	CHIP RESISTOR	1/10W 10kΩ-J
R 2B4	103P406000	CHIP RESISTOR	1/10W 820kΩ-J	R 2J2	103P402030	CHIP RESISTOR	1/10W 680Ω-J
R 2B5	103P402080	CHIP RESISTOR	1/10W 1.8kΩ-J	R 2J3	103P402090	CHIP RESISTOR	1/10W 2.2kΩ-J
R 2B6	103P404030	CHIP RESISTOR	1/10W 33kΩ-J	R 2J4	103P401070	CHIP RESISTOR	1/10W 220Ω-J
R 2B7	103P403090	CHIP RESISTOR	1/10W 15kΩ-J	R 2J7	103P403070	CHIP RESISTOR	1/10W 10kΩ-J
R 2B8	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	R 2J8	103P402050	CHIP RESISTOR	1/10W 1kΩ-J
R 2B9	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J	R 2J9	103P403070	CHIP RESISTOR	1/10W 10kΩ-J
R 2C0	103P402000	CHIP RESISTOR	1/10W 390Ω-JX10/05K	R 2K0	103P402080	CHIP RESISTOR	1/10W 1.8kΩ-J
R 2C1	103P402040	CHIP RESISTOR	1/10W 820Ω-J	R 2K1	103P402010	CHIP RESISTOR	1/10W 470Ω-J

SYMBOL NO.	PARTS NO.	PARTS NAME	DESCRIPTION	SYMBOL NO.	PARTS NO.	PARTS NAME	DESCRIPTION
R 2K2	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J	R 3A1	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J [MS7]
R 2K3	103P401040	CHIP RESISTOR	1/10W 120Ω-J	R 3A2	103P402070	CHIP RESISTOR	1/10W 1.5kΩ-J [MS7]
R 2K5	103P403000	CHIP RESISTOR	1/10W 2.7kΩ-J	R 3A3	103P402070	CHIP RESISTOR	1/10W 1.5kΩ-J [MS7]
R 2K6	103P401080	CHIP RESISTOR	1/10W 270Ω-J	R 3A4	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J [MS7]
R 2K7	103P404020	CHIP RESISTOR	1/10W 27kΩ-J	R 3A5	103P403020	CHIP RESISTOR	1/10W 3.9kΩ-H [MS7]
R 2K8	103P403020	CHIP RESISTOR	1/10W 3.9kΩ-H	R 3A6	103P404020	CHIP RESISTOR	1/10W 27kΩ-J [MS7]
R 2K9	103P403040	CHIP RESISTOR	1/10W 5.6kΩ-J	R 3A7	103P404030	CHIP RESISTOR	1/10W 33kΩ-J [MS7]
R 2L1	103P402030	CHIP RESISTOR	1/10W 680Ω-J	R 3A8	103P401030	CHIP RESISTOR	1/10W 100Ω-J [MS7]
R 2L2	103P403060	CHIP RESISTOR	1/10W 8.2kΩ-J	R 3B1	103P404030	CHIP RESISTOR	1/10W 33kΩ-J [MS7]
R 2L3	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	R 3B2	103P404050	CHIP RESISTOR	1/10W 47kΩ-J [MS7]
R 2L4	103P401080	CHIP RESISTOR	1/10W 270Ω-J	R 3B6	103P402050	CHIP RESISTOR	1/10W 1kΩ-J [MS7]
R 2L5	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	R 6A0	103P405030	CHIP RESISTOR	1/10W 220kΩ-J
R 2L6	103P402010	CHIP RESISTOR	1/10W 470Ω-J	R 6A1	103P404090	CHIP RESISTOR	1/10W 100kΩ-J
R 2L7	103P405010	CHIP RESISTOR	1/10W 150kΩ-J	R 6A2	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J
R 2N1	103P404050	CHIP RESISTOR	1/10W 47kΩ-J	R 6A3	103P403060	CHIP RESISTOR	1/10W 8.2kΩ-J
R 2N2	103P404050	CHIP RESISTOR	1/10W 47kΩ-J	R 6A4	103P404010	CHIP RESISTOR	1/10W 22kΩ-J
R 2X0	103P403050	CHIP RESISTOR	1/10W 6.8kΩ-J	R 6A5	103P402090	CHIP RESISTOR	1/10W 2.2kΩ-J
R 2X1	103P471080	CHIP RESISTOR	1/10W 510Ω-F	R 6A6	103P404020	CHIP RESISTOR	1/10W 27kΩ-J
R 2X2	103P403040	CHIP RESISTOR	1/10W 5.6kΩ-J	R 6A7	103P402090	CHIP RESISTOR	1/10W 2.2kΩ-J
R 2X3	103P405040	CHIP RESISTOR	1/10W 270kΩ-J	R 6A8	103P404010	CHIP RESISTOR	1/10W 22kΩ-J
R 2X4	103P401070	CHIP RESISTOR	1/10W 220Ω-J	R 6A9	103P401010	CHIP RESISTOR	1/10W 68Ω-J
R 310	103P400010	CHIP RESISTOR	1/10W 10Ω-J	R 6B0	103P403060	CHIP RESISTOR	1/10W 8.2kΩ-J
R 311	103P404030	CHIP RESISTOR	1/10W 33kΩ-J	R 6B1	103P402060	CHIP RESISTOR	1/10W 1.2kΩ-J
R 312	103P401080	CHIP RESISTOR	1/10W 270Ω-J [MS5]	R 6B2	103P404030	CHIP RESISTOR	1/10W 33kΩ-J
R 312	103P402020	CHIP RESISTOR	1/10W 560Ω-J [MS7]	R 6B3	103P403070	CHIP RESISTOR	1/10W 10kΩ-J
R 313	103P401030	CHIP RESISTOR	1/10W 100Ω-J [MS5]	R 6B4	103P401030	CHIP RESISTOR	1/10W 100Ω-J
R 313	103P470080	CHIP RESISTOR	1/10W 200Ω-F [MS7]	R 6B5	103P404040	CHIP RESISTOR	1/10W 39kΩ-J
R 314	103P405050	CHIP RESISTOR	1/10W 330kΩ-J [MS5]	R 6B6	103P402060	CHIP RESISTOR	1/10W 1.2kΩ-J
R 314	103P478050	CHIP RESISTOR	1/10W 330kΩ-F [MS7]	R 6B7	103P401030	CHIP RESISTOR	1/10W 100Ω-J
R 315	103P403030	CHIP RESISTOR	1/10W 4.7kΩ-J [MS5]	R 6B8	103P404010	CHIP RESISTOR	1/10W 22kΩ-J
R 315	103P474010	CHIP RESISTOR	1/10W 4.7kΩ-F [MS7]	R 6B9	103P402060	CHIP RESISTOR	1/10W 1.2kΩ-J
R 316	103P406010	CHIP RESISTOR	1/10W 1MΩ-J	R 6C0	103P401080	CHIP RESISTOR	1/10W 270Ω-J
R 317	103P404010	CHIP RESISTOR	1/10W 22kΩ-J	R 6C1	103P402030	CHIP RESISTOR	1/10W 680Ω-J
R 318	103P403080	CHIP RESISTOR	1/10W 12kΩ-J	R 6C2	103P402060	CHIP RESISTOR	1/10W 1.2kΩ-J
R 319	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J [MS5]	R 6C3	103P401080	CHIP RESISTOR	1/10W 270Ω-J
R 319	103P403050	CHIP RESISTOR	1/10W 6.8kΩ-J [MS7]	R 6C4	103P402030	CHIP RESISTOR	1/10W 680Ω-J
R 320	103P402040	CHIP RESISTOR	1/10W 820Ω-J	R 6C5	103P402050	CHIP RESISTOR	1/10W 1kΩ-J
R 321	103P404030	CHIP RESISTOR	1/10W 33kΩ-J [MS5]	R 6C6	103P401080	CHIP RESISTOR	1/10W 270Ω-J
R 322	103P402060	CHIP RESISTOR	1/10W 1.2kΩ-J [MS5]	R 6C7	103P401070	CHIP RESISTOR	1/10W 220Ω-J
R 323	103P402090	CHIP RESISTOR	1/10W 2.2kΩ-J [MS5]	R 6C8	103P402000	CHIP RESISTOR	1/10W 390Ω-JX10/05K
R 324	103P402030	CHIP RESISTOR	1/10W 680Ω-J [MS5]	R 6C9	103P403020	CHIP RESISTOR	1/10W 3.9kΩ-H
R 324	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J [MS7]	R 6D0	103P402070	CHIP RESISTOR	1/10W 1.5kΩ-J
R 325	103P403060	CHIP RESISTOR	1/10W 8.2kΩ-J	R 6D1	103P402050	CHIP RESISTOR	1/10W 1kΩ-J
R 326	103P401030	CHIP RESISTOR	1/10W 100Ω-J	R 6D2	103P404010	CHIP RESISTOR	1/10W 22kΩ-J
R 327	103P402080	CHIP RESISTOR	1/10W 1.8kΩ-J	R 6D3	103P402050	CHIP RESISTOR	1/10W 1kΩ-J
R 328	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	R 6D4	103P402060	CHIP RESISTOR	1/10W 1.2kΩ-J
R 329	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	R 6D5	103P402030	CHIP RESISTOR	1/10W 680Ω-J
R 330	103P404000	CHIP RESISTOR	1/10W 18kΩ-J	R 6D6	103P403070	CHIP RESISTOR	1/10W 10kΩ-J
R 331	103P404020	CHIP RESISTOR	1/10W 27kΩ-J	R 6D7	103P404010	CHIP RESISTOR	1/10W 22kΩ-J
R 332	103P403090	CHIP RESISTOR	1/10W 15kΩ-J	R 6D8	103P404090	CHIP RESISTOR	1/10W 100kΩ-J
R 333	103P404070	CHIP RESISTOR	1/10W 68kΩ-J [MS5]	R 6D9	103P405030	CHIP RESISTOR	1/10W 220kΩ-J
R 335	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	R 6E0	103P403050	CHIP RESISTOR	1/10W 6.8kΩ-J
R 336	103P402040	CHIP RESISTOR	1/10W 820Ω-J	R 6E1	103P402080	CHIP RESISTOR	1/10W 1.8kΩ-J
R 337	103P401030	CHIP RESISTOR	1/10W 100Ω-J	R 6E2	103P404010	CHIP RESISTOR	1/10W 22kΩ-J
R 3A0	103P400010	CHIP RESISTOR	1/10W 10Ω-J [MS7]	R 6E3	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J

SYMBOL NO.	PARTS NO.	PARTS NAME	DESCRIPTION	SYMBOL NO.	PARTS NO.	PARTS NAME	DESCRIPTION
R 6E4	103P401080	CHIP RESISTOR	1/10W 270Ω-J	R 6K9	103P402040	CHIP RESISTOR	1/10W 820Ω-J
R 6E5	103P402060	CHIP RESISTOR	1/10W 1.2kΩ-J	R 6L0	103P402090	CHIP RESISTOR	1/10W 2.2kΩ-J [MS7]
R 6E6	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	R 6L1	103P403030	CHIP RESISTOR	1/10W 4.7kΩ-J [MS7]
R 6E7	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	R 6L2	103P404090	CHIP RESISTOR	1/10W 100kΩ-J
R 6E8	103P402080	CHIP RESISTOR	1/10W 1.8kΩ-J	R 6L3	103P400090	CHIP RESISTOR	1/10W 47Ω-J [MS7]
R 6E9	103P402040	CHIP RESISTOR	1/10W 820Ω-J	R 6L5	103P402050	CHIP RESISTOR	1/10W 1kΩ-J [MS7]
R 6F0	103P402000	CHIP RESISTOR	1/10W 390Ω-JX10/05K	R 6L6	103P402050	CHIP RESISTOR	1/10W 1kΩ-J
R 6F1	103P402070	CHIP RESISTOR	1/10W 1.5kΩ-J	R 6L7	103P404090	CHIP RESISTOR	1/10W 100kΩ-J
R 6F2	103P404050	CHIP RESISTOR	1/10W 47kΩ-J	R 6L8	103P401030	CHIP RESISTOR	1/10W 100Ω-J [MS5]
R 6F3	103P404010	CHIP RESISTOR	1/10W 22kΩ-J	R 6L8	103P470010	CHIP RESISTOR	1/10W 100Ω-F [MS7]
R 6F4	103P404090	CHIP RESISTOR	1/10W 100kΩ-J	R 6L9	103P402070	CHIP RESISTOR	1/10W 1.5kΩ-J
R 6F5	103P404090	CHIP RESISTOR	1/10W 100kΩ-J	R 6M0	103P402020	CHIP RESISTOR	1/10W 560Ω-J [MS7]
R 6F6	103P400060	CHIP RESISTOR	1/10W 27Ω-J	R 6M1	103P402080	CHIP RESISTOR	1/10W 1.8kΩ-J [MS7]
R 6F7	103P405010	CHIP RESISTOR	1/10W 150kΩ-J	R 6M2	103P402050	CHIP RESISTOR	1/10W 1kΩ-J
R 6F8	103P402090	CHIP RESISTOR	1/10W 2.2kΩ-J	R 6M7	103P473030	CHIP RESISTOR	1/10W 2.2kΩ-F [MS7]
R 6F9	103P403030	CHIP RESISTOR	1/10W 4.7kΩ-J	R 6M8	103P403030	CHIP RESISTOR	1/10W 4.7kΩ-J [MS7]
R 6G0	103P404030	CHIP RESISTOR	1/10W 33kΩ-J	R 6M9	103P404080	CHIP RESISTOR	1/10W 82kΩ-J
R 6G1	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	R 901	109D061060	CEMENT WIRE	7W 4.7Ω-K/J
R 6G2	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J	RJ 01	103P409050	CHIP RESISTOR	1/10W 0Ω
R 6G3	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	RJ 02	103P409050	CHIP RESISTOR	1/10W 0Ω
R 6G4	103P404010	CHIP RESISTOR	1/10W 22kΩ-J	RJ 03	103P409050	CHIP RESISTOR	1/10W 0Ω
R 6G5	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	RJ 04	103P409050	CHIP RESISTOR	1/10W 0Ω
R 6G6	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	RJ 05	103P409050	CHIP RESISTOR	1/10W 0Ω
R 6G7	103P403030	CHIP RESISTOR	1/10W 4.7kΩ-J	RJ 06	103P409050	CHIP RESISTOR	1/10W 0Ω
R 6G8	103P402030	CHIP RESISTOR	1/10W 680Ω-J	RJ 07	103P409050	CHIP RESISTOR	1/10W 0Ω
R 6G9	103P402030	CHIP RESISTOR	1/10W 680Ω-J	RJ 08	103P409050	CHIP RESISTOR	1/10W 0Ω
R 6H0	103P402070	CHIP RESISTOR	1/10W 1.5kΩ-J	RJ 09	103P409050	CHIP RESISTOR	1/10W 0Ω
R 6H1	103P404010	CHIP RESISTOR	1/10W 22kΩ-J	RJ 10	103P409050	CHIP RESISTOR	1/10W 0Ω
R 6H2	103P404000	CHIP RESISTOR	1/10W 18kΩ-J	RJ 11	103P409050	CHIP RESISTOR	1/10W 0Ω
R 6H3	103P402070	CHIP RESISTOR	1/10W 1.5kΩ-J	RJ 12	103P409050	CHIP RESISTOR	1/10W 0Ω
R 6H4	103P404030	CHIP RESISTOR	1/10W 33kΩ-J	RJ 13	103P409050	CHIP RESISTOR	1/10W 0Ω
R 6H5	103P404010	CHIP RESISTOR	1/10W 22kΩ-J	RJ 1	103P409050	CHIP RESISTOR	1/10W 0Ω
R 6H6	103P403030	CHIP RESISTOR	1/10W 4.7kΩ-J [MS7]	RJ 2	103P409050	CHIP RESISTOR	1/10W 0Ω
R 6H7	103P402050	CHIP RESISTOR	1/10W 1kΩ-J [MS7]	RJ 3	103P409050	CHIP RESISTOR	1/10W 0Ω
R 6H8	103P402050	CHIP RESISTOR	1/10W 1kΩ-J [MS7]	RJ 4	103P409050	CHIP RESISTOR	1/10W 0Ω
R 6H9	103P402050	CHIP RESISTOR	1/10W 1kΩ-J [MS7]	CAPACITORS AND TRIMMERS			
R 6J0	103P402050	CHIP RESISTOR	1/10W 1kΩ-J [MS7]	C 101	141P130090	CHIP CAPACITOR	850V 1000pF-K
R 6J1	103P403070	CHIP RESISTOR	1/10W 10kΩ-J [MS7]	C 102	154P324040	CHIP CAPACITOR	SL50V 220pF-J
R 6J2	103P405010	CHIP RESISTOR	1/10W 150kΩ-J [MS7]	C 105	141P131040	CHIP CAPACITOR	850V 2700pF-K
R 6J3	103P402010	CHIP RESISTOR	1/10W 470Ω-J [MS7]	C 107	141P133080	CHIP CAPACITOR	F50V 0.01 μF-F-Z
R 6J4	103P401070	CHIP RESISTOR	1/10W 220Ω-J [MS7]	C 114	154P323060	CHIP CAPACITOR	SL50V 100pF-J
R 6J5	103P401030	CHIP RESISTOR	1/10W 100Ω-J [MS7]	C 201	154P323000	CHIP CAPACITOR	SL50V 56pF-J
R 6J6	103P402040	CHIP RESISTOR	1/10W 820Ω-J [MS7]	C 202	154P322000	CHIP CAPACITOR	SL50V 22pF-J
R 6J7	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J [MS7]	C 205	141P139030	CHIP CAPACITOR	B25V 0.1 μF-F-K
R 6J8	103P403060	CHIP RESISTOR	1/10W 8.2kΩ-J [MS7]	C 207	154P323020	CHIP CAPACITOR	SL50V 68pF-J
R 6J9	103P402020	CHIP RESISTOR	1/10W 560Ω-J [MS7]	C 210	141P137080	CHIP CAPACITOR	850V 0.047 μF-F-K
R 6K0	103P402050	CHIP RESISTOR	1/10W 1kΩ-J [MS7]	C 211	141P137080	CHIP CAPACITOR	850V 0.047 μF-F-K
R 6K1	103P403000	CHIP RESISTOR	1/10W 2.7kΩ-J [MS7]	C 220	154P322080	CHIP CAPACITOR	SL50V 47pF-J
R 6K2	103P401030	CHIP RESISTOR	1/10W 100Ω-J [MS7]	C 227	141P130090	CHIP CAPACITOR	850V 1000pF-K
R 6K3	103P402040	CHIP RESISTOR	1/10W 820Ω-J [MS7]	C 234	154P320090	CHIP CAPACITOR	SL50V 7pF-F-C
R 6K4	103P401000	CHIP RESISTOR	1/10W 56Ω-J [MS7]	C 235	154P324040	CHIP CAPACITOR	SL50V 220pF-J
R 6K5	103P402030	CHIP RESISTOR	1/10W 680Ω-J [MS7]	C 236	154P320090	CHIP CAPACITOR	SL50V 7pF-F-C
R 6K6	103P402050	CHIP RESISTOR	1/10W 1kΩ-J [MS7]	C 245	154P323040	CHIP CAPACITOR	SL50V 82pF-J
R 6K7	103P403050	CHIP RESISTOR	1/10W 6.8kΩ-J [MS7]	C 249	154P323040	CHIP CAPACITOR	SL50V 82pF-J
R 6K8	103P403070	CHIP RESISTOR	1/10W 10kΩ-J				

SYMBOL NO.	PARTS NO.	PARTS NAME	DESCRIPTION	SYMBOL NO.	PARTS NO.	PARTS NAME	DESCRIPTION
C 252	154P323040	CHIP CAPACITOR	SL50V 82pF-J [MS7]	C 311	141P130080	CHIP CAPACITOR	B50V 820pF-K
C 256	154P324020	CHIP CAPACITOR	SL50V 180pF-J [MS5]	C 318	141P131080	CHIP CAPACITOR	B50V 5600pF-K
C 256	154P323060	CHIP CAPACITOR	SL50V 100pF-J [MS7]	C 328	141P130060	CHIP CAPACITOR	B50V 560pF-K
C 2A0	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z	C 330	141P130090	CHIP CAPACITOR	B50V 1000pF-K
C 2A1	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z	C 331	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2A2	154P323060	CHIP CAPACITOR	SL50V 100pF-J	C 3A2	154P323060	CHIP CAPACITOR	SL50V 100pF-J [MS7]
C 2A7	154P322080	CHIP CAPACITOR	SL50V 47pF-J	C 3A3	154P323060	CHIP CAPACITOR	SL50V 100pF-J [MS7]
C 2B3	154P323040	CHIP CAPACITOR	SL50V 82pF-J	C 3A8	141P132010	CHIP CAPACITOR	B50V 0.01 μ F-K [MS7]
C 2B5	154P324020	CHIP CAPACITOR	SL50V 180pF-J	C 3B0	141P132010	CHIP CAPACITOR	B50V 0.01 μ F-K [MS7]
C 2B6	154P325020	CHIP CAPACITOR	SL50V 470pF-J	C 3B3	141P132010	CHIP CAPACITOR	B50V 0.01 μ F-K [MS7]
C 2B7	154P322020	CHIP CAPACITOR	SL50V 27pF-J	C 3B4	141P132010	CHIP CAPACITOR	B50V 0.01 μ F-K [MS7]
C 2B8	154P320090	CHIP CAPACITOR	SL50V 7pF-C	C 3B5	141P132010	CHIP CAPACITOR	B50V 0.01 μ F-K [MS7]
C 2B9	154P321020	CHIP CAPACITOR	SL50V 10pF-C	C 3B6	141P132010	CHIP CAPACITOR	B50V 0.01 μ F-K [MS7]
C 2C0	141P131050	CHIP CAPACITOR	B50V 3300pF-K	C 3B8	154P323060	CHIP CAPACITOR	SL50V 100pF-J [MS7]
C 2C1	141P132030	CHIP CAPACITOR	B50V 0.015 μ F-K	C 5A0	189P097020	C-LYTIC-DBL-LAYER	FYD0H473Z
C 2C2	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z	C 6A0	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2C3	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z	C 6A1	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2C6	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z	C 6A2	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2C7	154P323080	CHIP CAPACITOR	SL50V 120pF-J	C 6A3	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2C9	154P325000	CHIP CAPACITOR	SL50V 390pF-J	C 6A4	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2D1	154P322020	CHIP CAPACITOR	SL50V 27pF-J	C 6A5	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2D2	154P321080	CHIP CAPACITOR	SL50V 18pF-J	C 6A6	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2D8	154P322080	CHIP CAPACITOR	SL50V 47pF-J	C 6A7	154P323020	CHIP CAPACITOR	SL50V 68pF-J
C 2E0	141P130090	CHIP CAPACITOR	B50V 1000pF-K	C 6A8	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2E3	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z	C 6A9	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2E7	154P320090	CHIP CAPACITOR	SL50V 7pF-C	C 6B1	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2F0	154P321000	CHIP CAPACITOR	SL50V 8pF-C	C 6B2	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2G1	154P323040	CHIP CAPACITOR	SL50V 82pF-J	C 6B3	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2G2	154P323040	CHIP CAPACITOR	SL50V 82pF-J	C 6B4	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2G4	154P331010	CHIP CAPACITOR	CH50V 10pF-C	C 6B5	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2H0	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z	C 6B6	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z [MS7]
C 2H1	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z	C 6B7	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2H4	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z	C 6B8	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2H5	154P321020	CHIP CAPACITOR	SL50V 10pF-C	C 6B9	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2H7	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z	C 6C1	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2H8	154P322060	CHIP CAPACITOR	SL50V 39pF-J	C 6C2	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2H9	154P322060	CHIP CAPACITOR	SL50V 39pF-J	C 6C3	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2J2	141P135080	CHIP CAPACITOR	F25V 0.1 μ F-Z	C 6C4	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2J3	141P135080	CHIP CAPACITOR	F25V 0.1 μ F-Z	C 6C6	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2J4	154P331030	CHIP CAPACITOR	CH50V 12pF-J	C 6C7	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z [MS7]
C 2J5	154P323040	CHIP CAPACITOR	SL50V 82pF-J	C 6C8	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z [MS7]
C 2J6	154P323040	CHIP CAPACITOR	SL50V 82pF-J	C 6C9	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z [MS7]
C 2J7	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z	C 6D0	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z [MS7]
C 2K3	154P323020	CHIP CAPACITOR	SL50V 68pF-J	C 6D1	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z [MS7]
C 2K4	154P321080	CHIP CAPACITOR	SL50V 18pF-J	C 6D5	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z
C 2K5	154P322020	CHIP CAPACITOR	SL50V 27pF-J	C 6D6	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z [MS7]
C 2K6	154P323000	CHIP CAPACITOR	SL50V 56pF-J	C 6E0	141P135080	CHIP CAPACITOR	F25V 0.1 μ F-Z
C 2K7	154P323060	CHIP CAPACITOR	SL50V 100pF-J	C 6E2	141P135080	CHIP CAPACITOR	F25V 0.1 μ F-Z
C 2L7	154P321000	CHIP CAPACITOR	SL50V 8pF-C	C 6E6	141P135080	CHIP CAPACITOR	F25V 0.1 μ F-Z [MS7]
C 2L8	154P323060	CHIP CAPACITOR	SL50V 100pF-J	C 6E9	141P135080	CHIP CAPACITOR	F25V 0.1 μ F-Z [MS7]
C 2N1	141P137040	CHIP CAPACITOR	B25V 0.022 μ F-K	C 6F1	141P135080	CHIP CAPACITOR	F25V 0.1 μ F-Z [MS7]
C 2X5	154P323080	CHIP CAPACITOR	SL50V 120pF-J	C 6G0	154P323060	CHIP CAPACITOR	SL50V 100pF-J
C 2Y1	154P322040	CHIP CAPACITOR	SL50V 33pF-J	C 6G1	141P137080	CHIP CAPACITOR	B50V 0.047 μ F-K
C 2Y2	141P131070	CHIP CAPACITOR	B50V 4700pF-K	C 6G2	154P323040	CHIP CAPACITOR	SL50V 82pF-J
C 310	141P133080	CHIP CAPACITOR	F50V 0.01 μ F-Z	C 6G4	141P137080	CHIP CAPACITOR	B50V 0.047 μ F-K

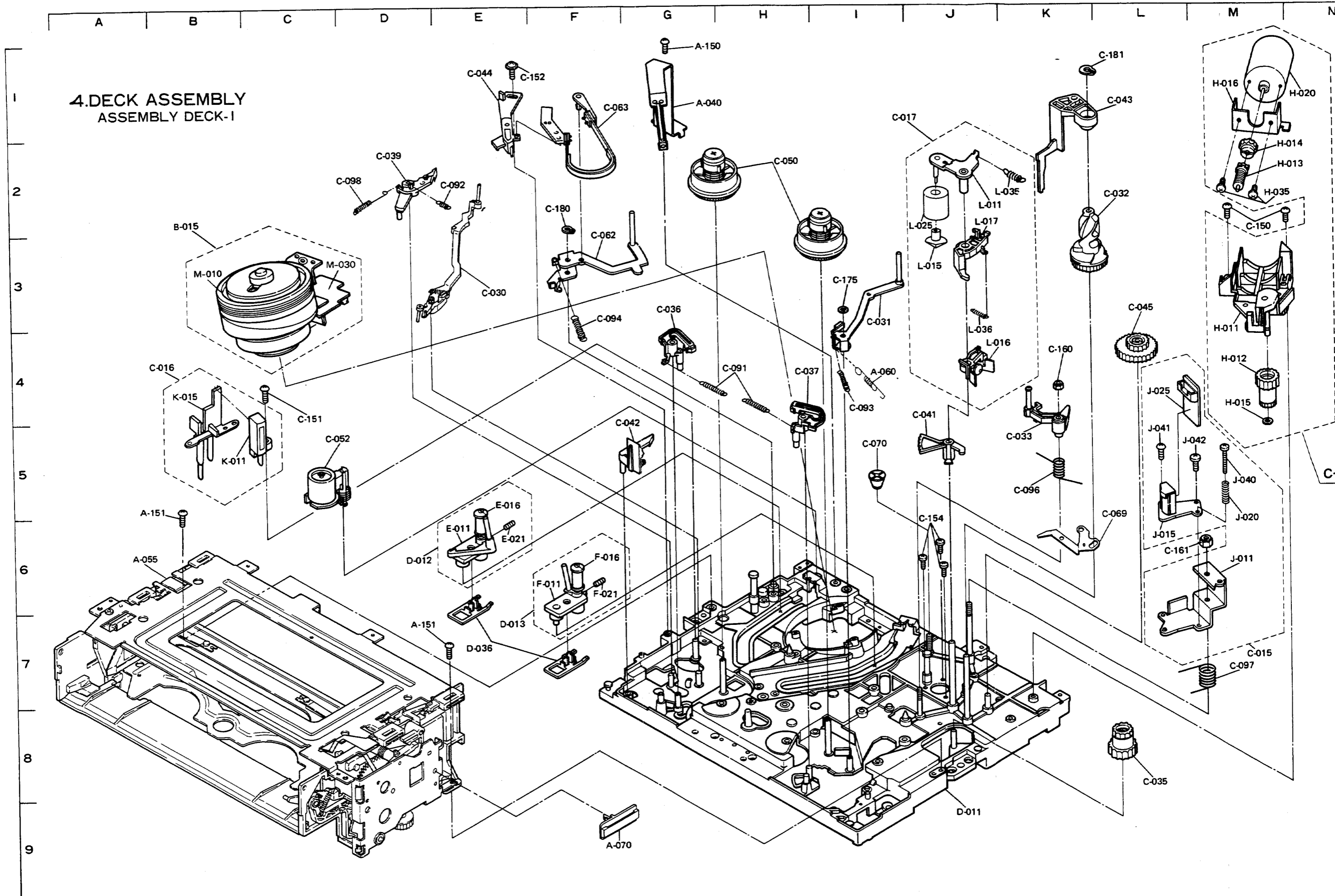
SYMBOL NO.	PARTS NO.	PARTS NAME	DESCRIPTION	SYMBOL NO.	PARTS NO.	PARTS NAME	DESCRIPTION
PRINTED CIRCUIT BOARD ASSY'S							
	927B421002	CONTROL PCB ASSY	[MS5]				
	927B421001	CONTROL PCB ASSY	[MS7]				
	928C510010	DECK PCB ASSY					
	928B940020	HEAD-AMP PCB ASSY	[MS5]				
	928B940021	HEAD-AMP PCB ASSY	[MS7]				
	927B422001	Hi-Fi PCB ASSY	[MS7]				
	928C709001	JACK PCB ASSY	[MS7]				
	927B423002	POWER PCB ASSY	[MS5]				
	927B423001	POWER PCB ASSY	[MS7]				
	927B420002	SIGNAL PCB ASSY	[MS5]				
	927B420001	SIGNAL PCB ASSY	[MS7]				
	927B424002	TIMER PCB ASSY	[MS5]				
	927B424001	TIMER PCB ASSY	[MS7]				

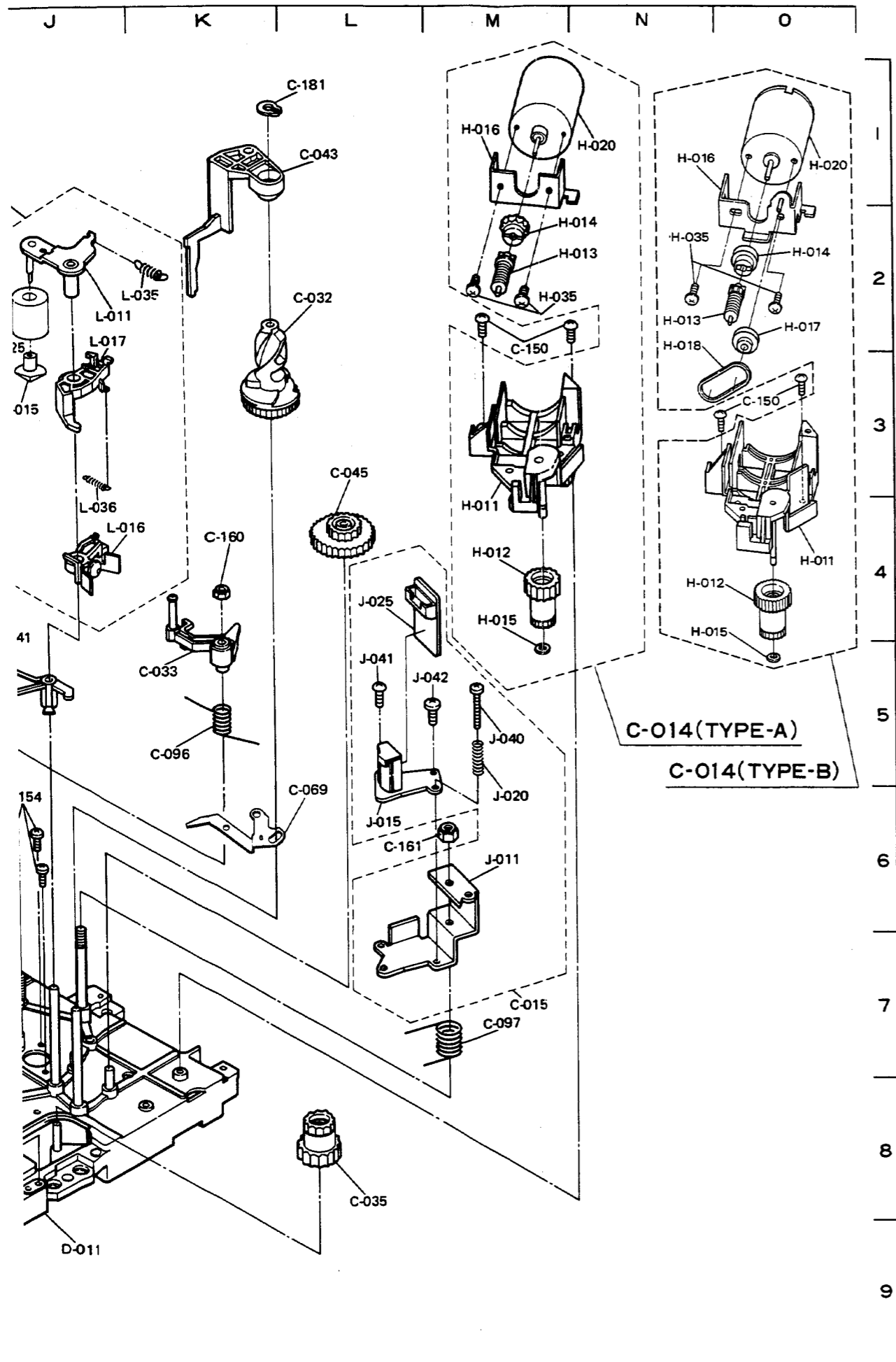
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4.DECK ASSEMBLY
ASSEMBLY DECK-I





* Settled Service Parts

ITEM	PARTS No.	* ADDRESS	PARTS NAME	DESCRIPTION	Qt.
B-015	9488284006	○ B-2	ASSY-DRUM	[HS-MS5]	01
B-015	9488207009	○ B-2	ASSY-DRUM	[HS-MS7]	01
M-010	9278510021	○ B-3	ASSY-UPPER-DRUM	[HS-MS5]	01
M-010	9278373019	○ B-3	ASSY-UPPER-DRUM	[HS-MS7]	01
M-030	288P088010	○ C-3	MOTOR-DRUM	M570 [HS-MS5]	01
M-030	288P088020	○ C-3	MOTOR-DRUM	M570 [HS-MS7]	01
D-011	948A071020	J-9	ASSY-MAIN-PLATE		01
D-012	948D018040	○ D-6	ASSY-TAPE-GUIDE-S		01
D-012	948D018050	○ D-6	ASSY-TAPE-GUIDE-S		01
D-012	948D018060	○ D-6	ASSY-TAPE-GUIDE-S		01
E-011	635B059010	○ E-6	TAPE-GUIDE-S		01
E-011	635B059020	○ E-6	TAPE-GUIDE-S		01
E-011	635B059030	○ E-6	TAPE-GUIDE-S		01
E-016	522D177010	○ E-5	GUIDE-ROLLER		01
E-021	669D197020	○ E-6	SET-SCREW-F	M3×0.5-4	01
D-013	948D019040	○ E-7	ASSY-TAPE-GUIDE-T		01
D-013	948D019050	○ E-7	ASSY-TAPE-GUIDE-T		01
D-013	948D019060	○ E-7	ASSY-TAPE-GUIDE-T		01
F-011	635B060010	○ F-6	TAPE-GUIDE-T		01
F-011	635B060020	○ F-6	TAPE-GUIDE-T		01
F-011	635B060030	○ F-6	TAPE-GUIDE-T		01
F-016	522D177010	○ F-6	GUIDE-ROLLER		01
F-021	669D197020	○ F-6	SET-SCREW-F	M3×0.5-4	01
D-036	621D522010	○ E-7	SLIDER		02
C-015	928D032030	○ M-7	ASSY-AC-HEAD		01
J-011	592C760010	M-6	ARM-AC		01
J-015	460P060050	○ L-6	HEAD-AC	T370	01
J-020	570D593010	M-6	SPRING-AC		01
J-025	215C393010	L-4	PWB-AC-F		01
J-040	650P261040	M-5	SCREW-F-FE-PAN	M2.6×0.45-14	01
J-041	669D227010	○ L-5	SCREW-TS	M2.6×6	01
J-042	669D206030	L-5	SCREW		01
C-016	928D033010	B-4	ASSY-FE-HEAD		01
K-011	460P061020	○ B-5	HEAD-FE	T371	01
K-015	641C870010	B-4	HOLDER-FE		01
C-017	948D020010	○ I-1	ASSY-ARM-PINCH		01
L-011	591B536010	J-2	ARM-PINCH		01
L-015	621D523010	○ J-3	CAP-ROLLER		01
L-016	641C797010	J-4	LEVER-CAM-PINCH		01
L-017	641C798010	J-2	LEVER-ARM-PINCH		01
L-025	522D174010	○ J-2	ROLLER-PINCH		01
L-035	572D314010	○ K-2	SPRING-PINCH		01
L-036	572D315010	○ J-4	SPRING-CAM-PINCH		01
C-030	641B368010	○ E-3	ARM-TENS-REG-S2		01
C-031	591B551020	○ I-3	ARM-TENS-REG-T		01
C-032	641B314020	○ L-2	CAM-PINCH		01
C-033	635B068010	○ K-5	ARM-TU-G		01
C-035	641C782010	○ L-8	GEAR-JOINT		01
C-036	641C791010	○ G-3	BRAKE-MAIN-S		01
C-037	641C792010	○ H-4	BRAKE-MAIN-T		01
C-039	641C796010	D-2	LEVER-TENS		01
C-041	641C991010	○ J-4	ARM-GEAR-TU-G2		01
C-042	641C804010	○ F-5	LEVER-REC-SAFETY		01
C-043	641C806010	L-1	CAP-ARM-PINCH		01
C-044	641C861010	E-1	HOLDER-T-BAND		01
C-045	621D509010	○ L-3	GEAR-1		01
C-050	522C076020	○ H-2	UNIT-REEL-DISK		02
C-052	641B319010	○ C-5	UNIT-IMP-ROLLER		01
C-062	591B547010	F-3	ARM-TENSION		01

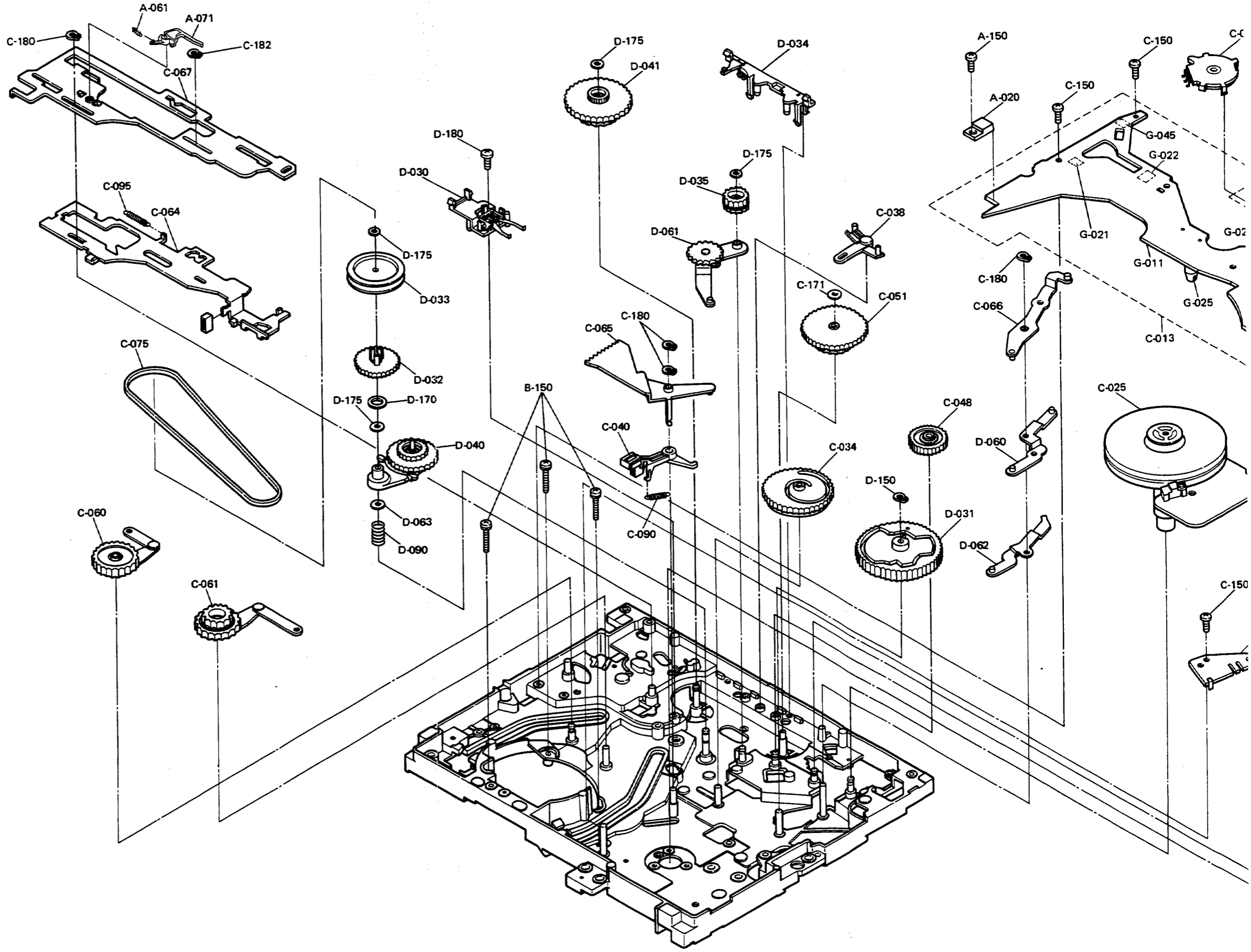
* Settled Service Parts

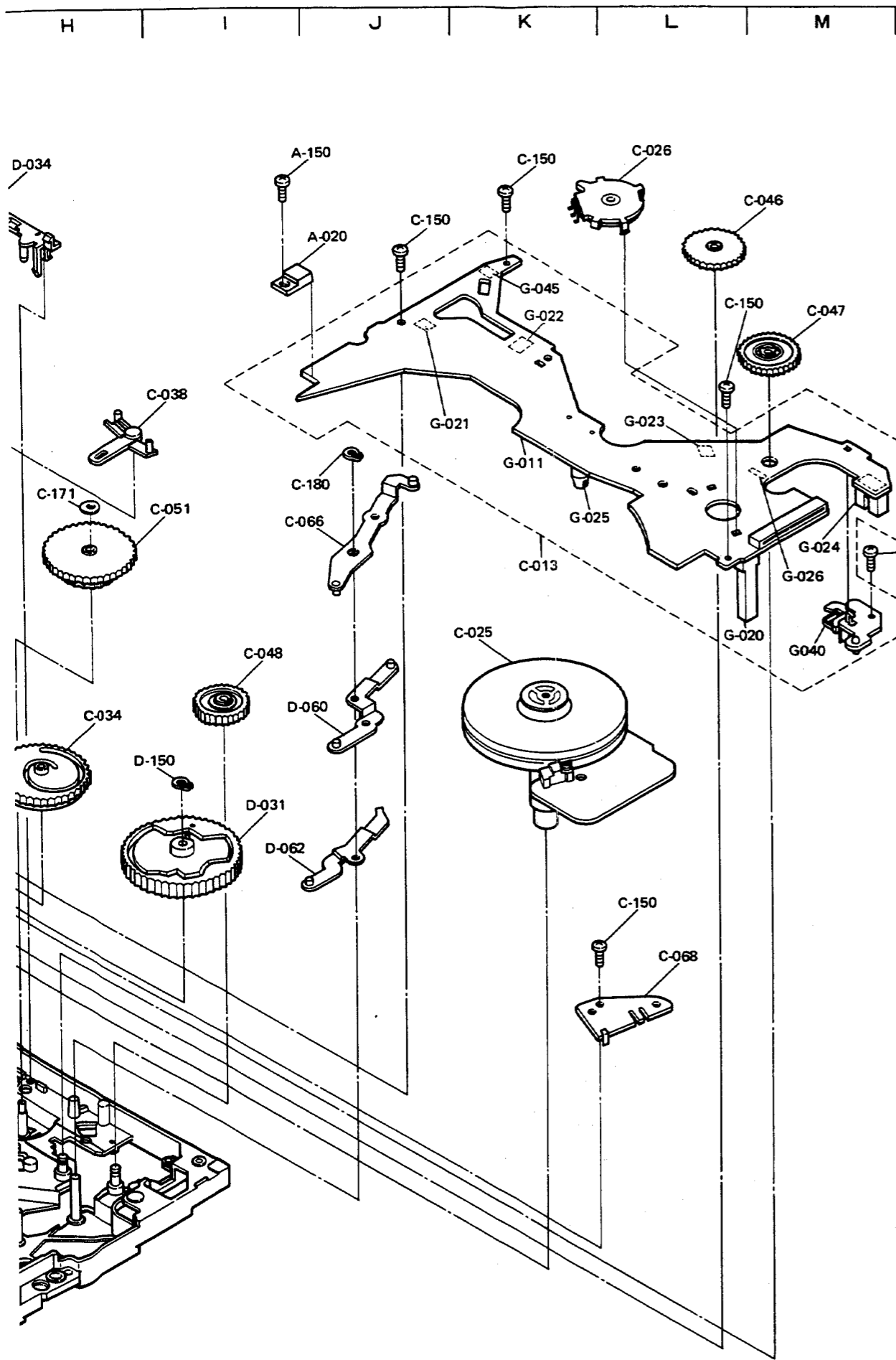
ITEM	PARTS No.	* ADDRESS	PARTS NAME	DESCRIPTION	Qt.
C-063	591B552010	○ F-1	BELT-TENS-BRAKE		01
C-069	592C930010	L-6	LEVER-TENS-TU		01
C-070	635D063010	○ I-5	NUT-TAPER		01
C-091	572D309010	○ H-4	SPRING-M-B		02
C-092	572D391010	○ E-2	SPRING-TENS-REG-S2		01
C-093	572D390010	○ I-4	SPRING-TENS-REG-T2		01
C-094	572D312010	○ F-3	SPRING-TENS		01
C-096	572D317010	○ K-5	SPRING-TU-G		01
C-097	572D318010	○ M-7	SPRING-ARM-A/C		01
C-098	572D328010	○ D-2	SPRING-REC-SAFETY		01
C-150	669D227010	○ M-2 (0-3)	SCREW-TS	M2.6×6	02
C-151	669D227030	○ C-4	SCREW-TS	M2.6×10	01
C-152	669D228010	E-1	SCREW-TS-SEMS	M2.6×6	01
C-154	669D285040	J-6	SCREW-TB-PAN	M2.6×8	03
C-160	674D081020	○ K-4	NUT-NYLON	M3×0.5	01
C-161	674D100010	○ L-6	NUT-NYLON-S	M4×0.7	01
C-175	552C007030	○ I-3	CUT-WASHER	2.5	01
C-180	685C009010	○ F-2	GRIP-RING		01
C-181	685C009020	○ L-1	GRIP-RING		01
A-040	299C025010	○ G-1	BRUSH		01
A-055	590A256020	○ A-6	UNIT-F/L-F		01
A-060	572D401010	I-4	SPRING-RS		01
A-070	641C906010	F-9	HOLDER-CARD		01
A-150	669D227010	○ G-1	SCREW-TS	M2.6×6	01
A-151	669D227020	○ A-5 D-7	SCREW-TS	M2.6×8	02
TYPE-A					
C-014	928D031010	○ N-5	ASSY-LOAD-MOTOR		01
H-011	641B313010	○ M-4	HOLDER-MOTOR		01
H-012	641C783010	M-4	GEAR-WHEEL		01
H-013	641C801010	M-2	GEAR-WORM		01
H-014	621D525010	M-2	CUPLING		01
H-015	552C007030	○ M-4	CUT-WASHER	2.5	01
H-016	596D157010	○ M-1	PLATE-HOLDER-M		01
H-020	288D025010	○ M-1	MOTOR-LOADING	M571	01
H-035	650P300030	M-2	SCREW-F-FE-PAN	M3×0.5-3	02
TYPE-B					
C-014	928D031010	○ N-5	ASSY-LOAD-MOTOR		01
H-011	641B313010	○ O-4	HOLDER-MOTOR		01
H-012	641C783010	N-4	GEAR-WHEEL		01
H-013	641C801010	N-2	GEAR-WORM		01
H-014	621D784010	○ O-2	CUPLING-2		

A B C D E F G H I J K

ASSEMBLY DECK-2

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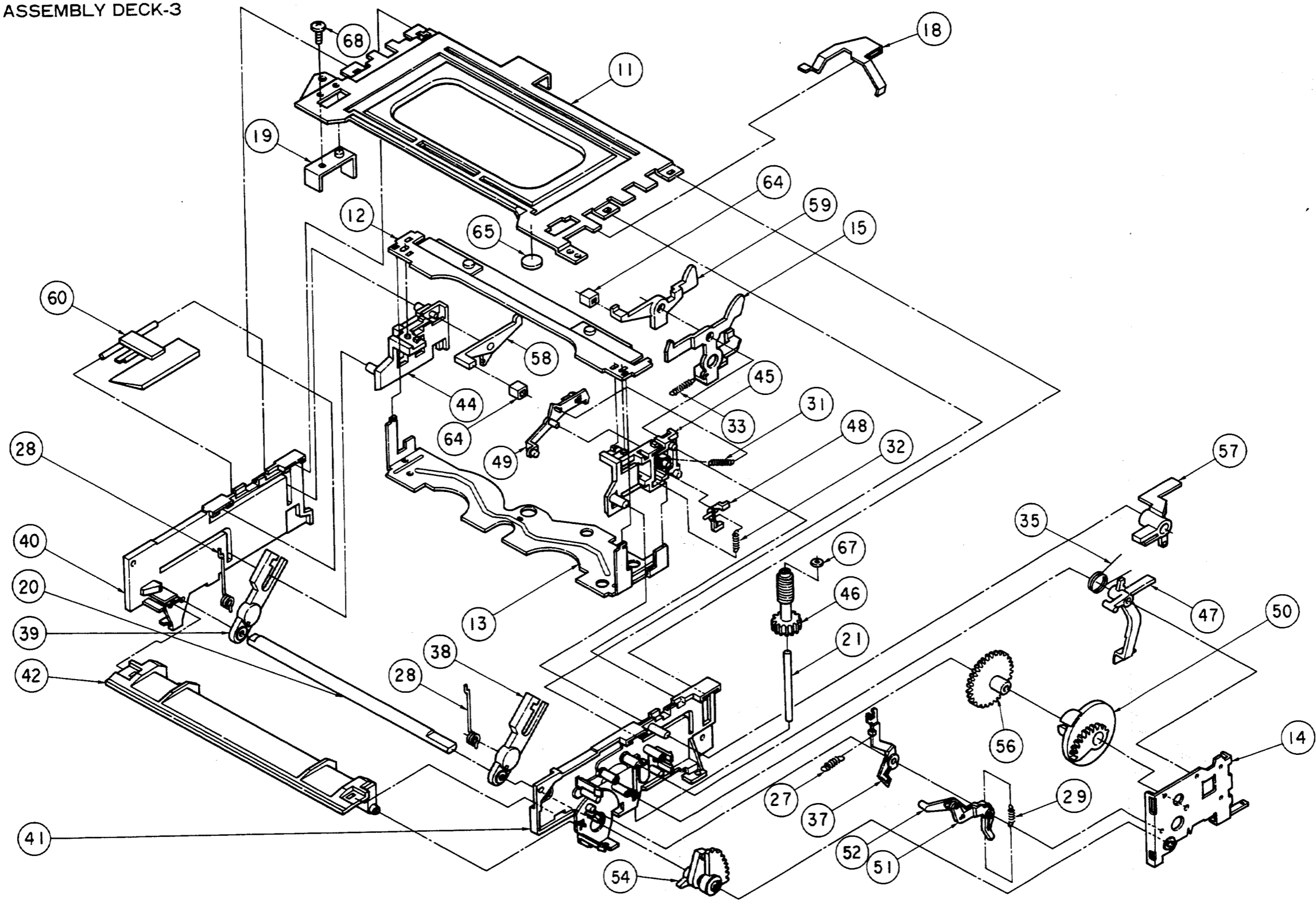
* Settled Service Parts

ITEM	PARTS No.	* ADDRESS	PARTS NAME	DESCRIPTION	Qt.
B-150	669D431040	E-4	SCREW-SEMS	M2. 6×0. 45-10	03
D-030	641B310010	○ E-2	UNIT-LEVER-SHIFT		01
D-031	641B323010	○ I-5	CAM-MAIN-1		01
D-032	641C789020	○ D-4	PULLEY-GEAR		01
D-033	641C790010	○ D-3	PULLEY-BELT		01
D-034	641C815010	H-1	HOLDER-P-CAM		01
D-035	621D516010	○ G-2	GEAR-F/L-1		01
D-040	522C077020	○ E-5	UNIT-GEAR-IDLER		01
D-041	522C083010	○ F-1	UNIT-GEAR-REEL-S		01
D-060	591B559010	I-5	LEVER-C		01
D-061	591B567010	○ G-3	LEVER-F/L-ID		01
D-062	592C830010	I-6	LEVER-RS		01
D-063	596D057010	○ D-5	WASHER-R	T=0. 3	01
D-090	572D306010	○ D-6	SPRING-SHIFT		01
D-150	685C009010	H-5	GRIP-RING		01
D-170	552C010040	○ D-4	WASHER-THRUST	6. 7×12×0. 13	01
D-175	552C007030	○ D-3	CUT-WASHER	2. 5	04
D-180	669D227010	○ G-2	SCREW-TS	M2. 6×6	01
C-013	928C510010	○ K-4	ASSY-PWB-DECK		01
G-011	240A651010	K-3	PWB-DECK		01
G-020	268P014020	○ L-4	TRANSISTOR	Q571 PN205L-(NC)	01
G-021	268P014020	○ J-3	TRANSISTOR	Q572 PN205L-(NC)	01
G-022	268P044010	○ K-2	PHOTO-INTERRUPTER	Q573 ON2270-R	01
G-023	268P044010	○ L-3	PHOTO-INTERRUPTER	Q574 ON2270-R	01
G-024	268P045010	○ M-4	PHOTO-INTERRUPTER	Q575 GP1L52	01
G-025	264P307020	○ K-4	DIODE-LE	D570 GL-451	01
G-026	264P515010	○ M-4	DIODE	D571 MA165	01
G-040	299P124010	○ M-4	LATCH-MAGNET	L570	01
G-045	439P020010	○ K-2	SW-LIMIT	SW571	01
C-025	288P107020	○ K-4	MOTOR-CP	M470	01
C-026	439P019010	○ L-1	SW-MODE-SELECT-F	SW570	01
C-034	641B324010	○ H-5	CAM-MAIN-2		01
C-038	641C795010	I-3	LEVER-IDLER-S		01
C-040	641C800010	○ F-5	BRAKE-CP		01
C-046	621D517010	○ L-1	GEAR-F/L-2		01
C-047	621D518010	○ M-2	GEAR-F/L-3		01
C-048	621D519010	○ I-4	GEAR-F/L-4		01
C-051	522C078040	○ I-3	UNIT-GEAR-REEL		01
C-060	591B543010	○ A-5	ARM-LOAD-S		01
C-061	591B544010	○ B-6	ARM-LOAD-T		01
C-064	591B554010	B-3	PLATE-CAM-C		01
C-065	591B557010	○ F-4	ARM-GEAR-LOAD		01
C-066	591B558010	J-4	LEVER-B		01
C-067	592C949010	B-1	UNIT-PLATE-CAM-B3		01
C-068	596D186010	L-6	PLATE-SHIELD-F		01
C-075	521D062010	○ B-4	BELT-REEL		01
C-090	572D308020	○ F-6	SPRING-B-CP		01
C-095	572D313010	○ B-2	SPRING-CAM-C		01
C-150	669D227010	○ J-2	SCREW-TS	M2. 6×6	05
C-171	552C006020	○ H-3	WASHER-THRUST	2. 0×0. 13	01
C-180	685C009010	○ A-1	GRIP-RING		04
C-182	552C009050	J-3	CUT-WASHER		01
A-020	260P630010	○ J-2	TRANSISTOR	Q971 2SD2012	01
A-061	572D404010	B-1	SPRING-B-RS		01
A-071	641C928010	B-1	LEVER-B-RS		01
A-150	669D227010	○ I-1	SCREW-TS	M2. 6×6	01

A B C D E F G H I J K

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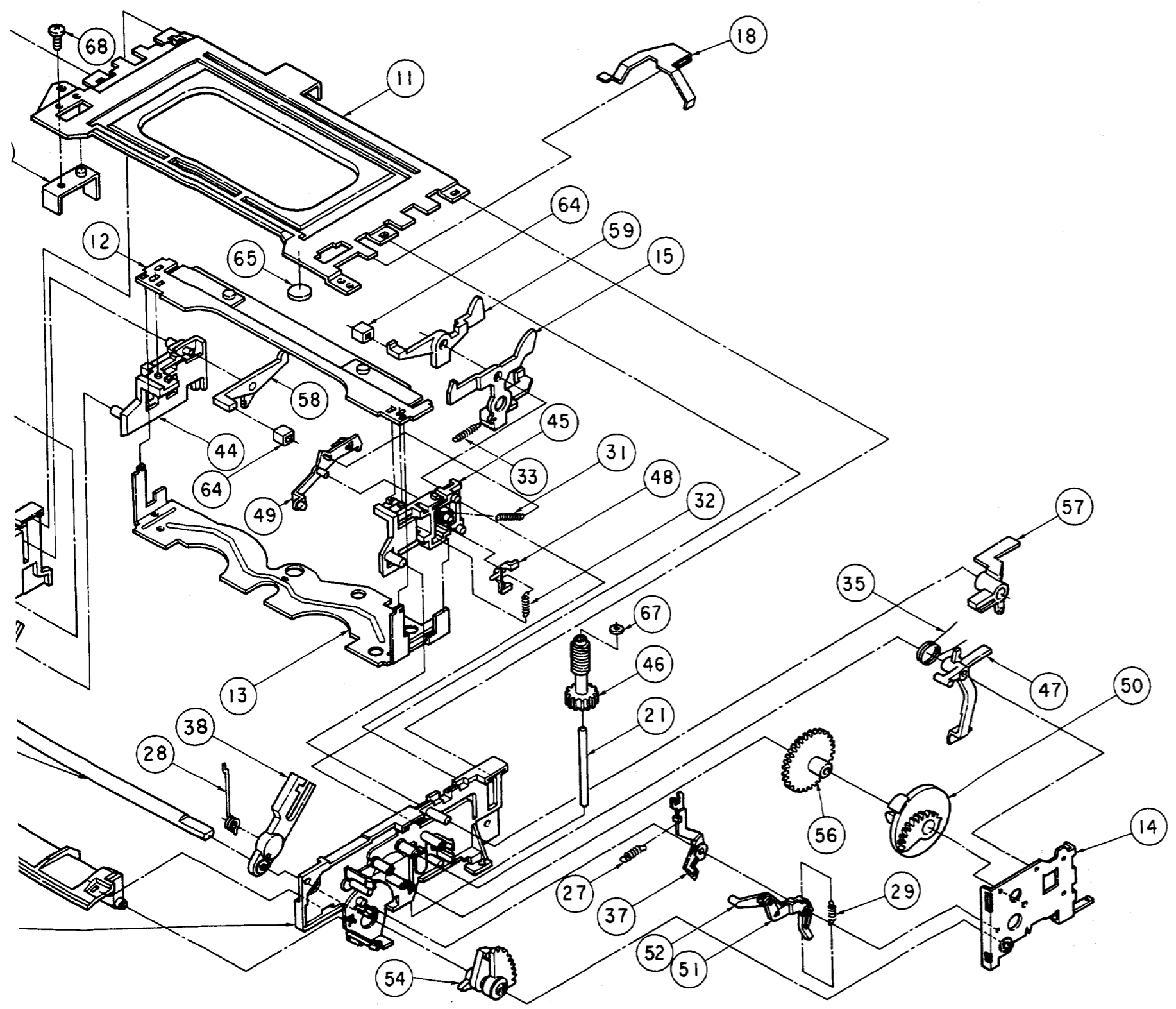
ASSEMBLY DECK-3



* Settled Serv

ITEM	PARTS No.
11	591B54501C
12	593C00101C
13	591B54601C
14	591B54201C
15	592C85101C
18	596D15001C
19	596D21701C
20	631D13401C
21	631D13501C
27	(not used)
28	572D30101C
29	572D38901C
31	572D30401C
32	572D30501C
33	572D38001C
35	572D36701C
37	(not used)
38	641B31501C
39	641B31502C
40	641A11001C
41	641A10901C
42	641B30601C
44	641B30901C
45	641B30701C
46	621D51301C
47	621D51401C
48	621D51501C
49	641C79401C
50	641C79301C
51	641C89701C
52	641C89801C
54	641C85801C
56	641C81401C
57	641C85701C
58	621D58501C
59	621D58601C
60	641C87801C
64	642D49401C
65	(not used)
67	552C00304C
68	-----

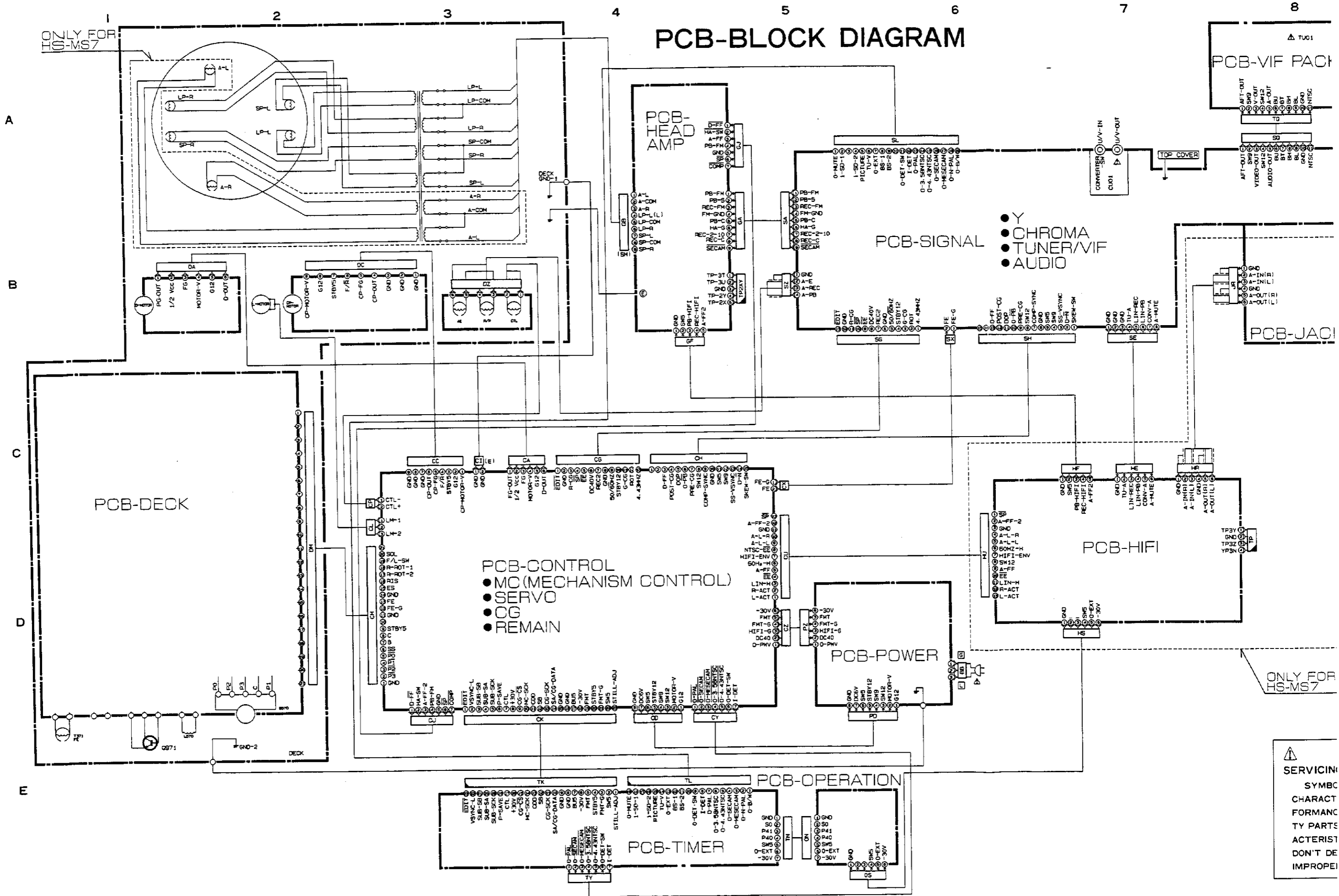
C D E F G H I J K



* Settled Service Parts

ITEM	PARTS No.	* ADDRESS	PARTS NAME	DESCRIPTION	Qt.
11	591B545010	F-2	PLATE-ROOF		01
12	593C001010	D-3	PLATE-UPPER-P		01
13	591B546010	E-7	PLATE-BOTTOM		01
14	591B542010	K-8	PLATE-SIDE-TU		01
15	592C851010	H-3	LEVER-LOCK-FL		01
18	596D150010	H-2	PLATE-EARTH		01
19	596D217010	C-3	PLATE-GUARD		01
20	631D134010	A-6	SHAFT-FL		01
21	631D135010	H-7	SHAFT-WORM		01
27	(not used)				
28	572D301010	○ A-5	SPRING-FL		02
29	572D389010	J-8	SPRING-DOOR-SUB		01
31	572D304010	G-5	SPRING-OPENER-LID		01
32	572D305010	H-5	SPRING-JUT-FL		01
33	572D380010	G-5	SPRING-LEVER-LOCK		01
35	572D367010	I-6	SPRING-LEVER-SW		01
37	(not used)				
38	641B315010	○ A-7	ARM-FL		01
39	641B315020	○ D-7	ARM-FL		01
40	641A110010	A-6	HOLDER-SIDE-SP		01
41	641A109010	A-8	HOLDER-SIDE-TU		01
42	641B306010	A-7	GUIDE-INSERT		01
44	641B309010	D-5	HOUSING-CASSETTE-SP		01
45	641B307010	G-5	HOUSING-CASSETTE-TU		01
46	621D513010	○ H-6	GEAR-WORM-FL		01
47	621D514010	K-7	LEVER-SW-FL		01
48	621D515010	○ H-5	JUT		01
49	641C794010	E-5	OPENER-LID-CAS		01
50	641C793010	○ K-7	GEAR-DRIVE		01
51	641C897010	○ H-9	ARM-FL-DOOR-A		01
52	641C898010	○ H-9	ARM-FL-DOOR-B		01
54	641C858010	○ F-9	ARM-LOCK		01
56	641C814010	○ I-8	GEAR-W-H-F/L		01
57	641C857010	K-5	LEVER-PICK-CAS		01
58	621D585010	E-4	LEVER-CAS-SP		01
59	621D586010	G-3	LEVER-CAS-TU		01
60	641C878010	A-4	STOPPER-SP-FL		01
64	642D494010	D-5	RUBBER-FL		02
65	(not used)				
67	552C003040	H-6	WASHER-THRUST	3 TO. 5	01
68	-----	D-2	SCREW	2. 6-5	01

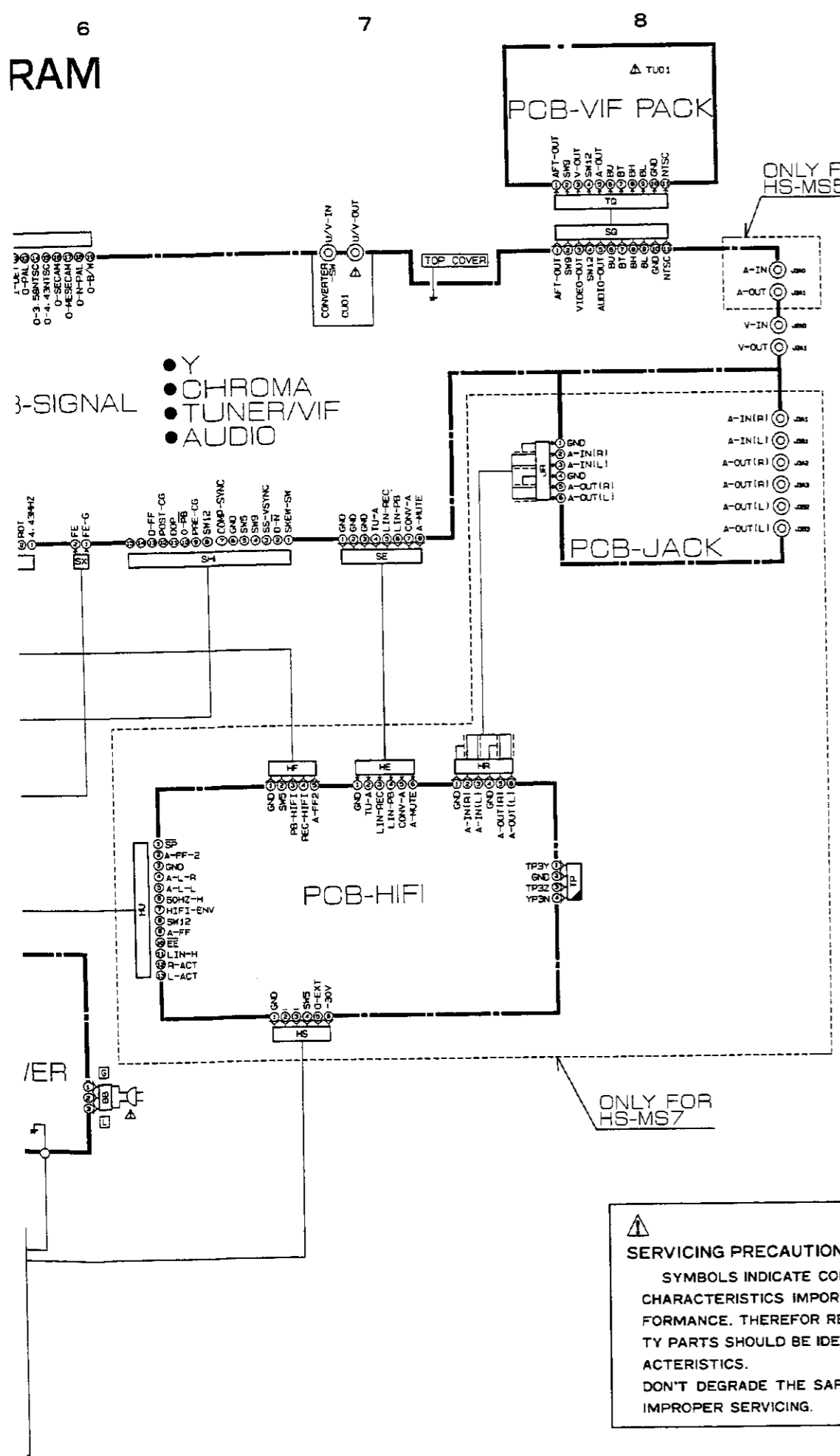
PCB-BLOCK DIAGRAM



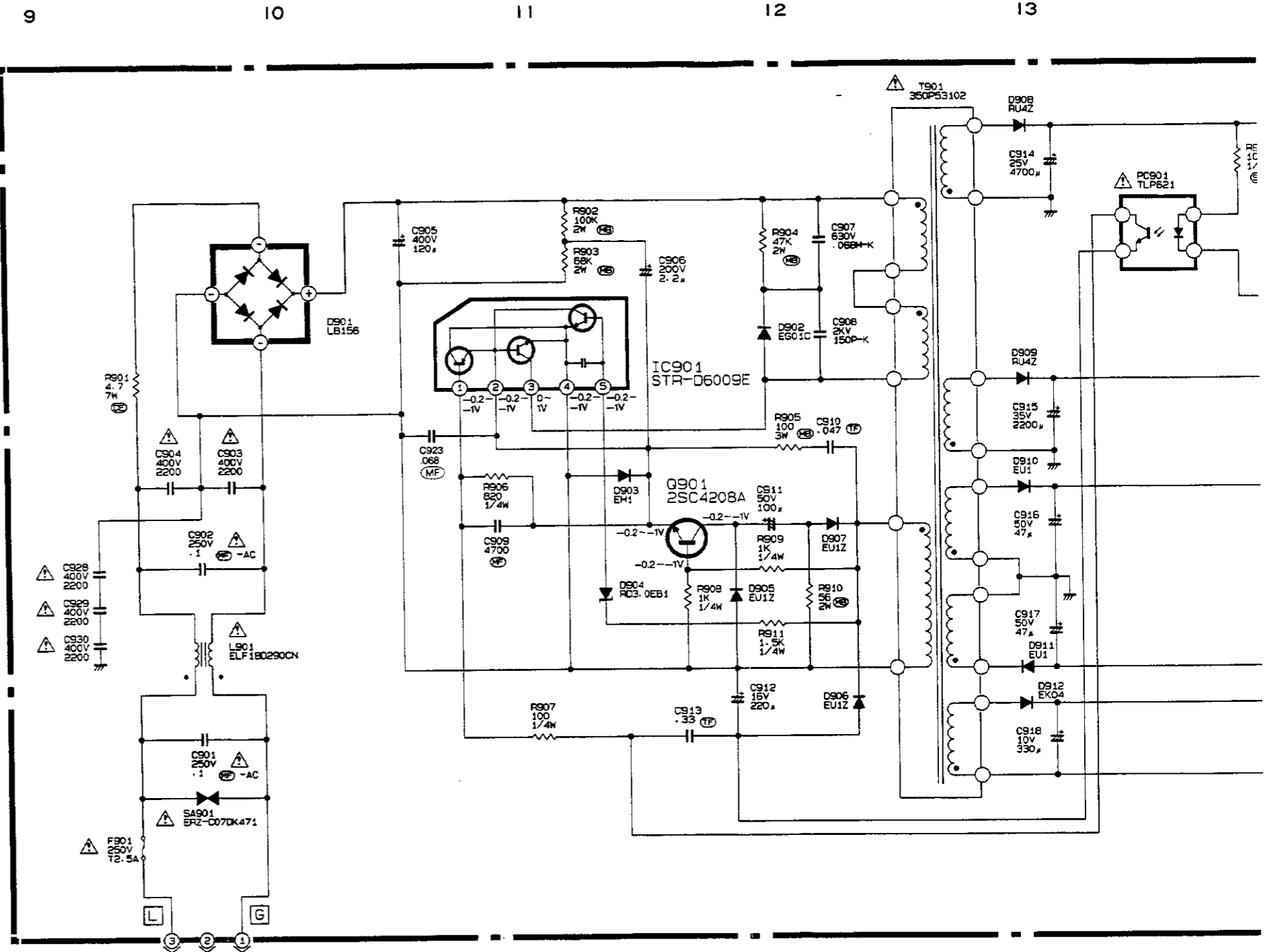
ONLY FOR HS-MS7

ONLY FOR HS-MS7

⚠
SERVICING
SYMBOL
CHARACTERISTICS
PARTS CHARACTERISTICS
DON'T IMPROVE



⚠
SERVICING PRECAUTION
 SYMBOLS INDICATE COMPONENTS HAVING SPECIAL CHARACTERISTICS IMPORTANT TO SAFETY AND PERFORMANCE. THEREFOR REPLACEMENT OF ANY SAFETY PARTS SHOULD BE IDENTICAL IN VALUE AND CHARACTERISTICS. DON'T DEGRADE THE SAFETY OF THE VCR THROUGH IMPROPER SERVICING.



SCHEMATIC DIAGRAM

NOTE 1:

- DC voltages were measured from points indicated to the circuit ground with a digital voltmeter.
- The voltages parenthesised are on SP recording mode. While those without parenthesised on SP play back mode.

NOTE 2:

- The unit of resistance "ohm" entirely omitted. Accordingly, K = 1000 ohms, M = 1000K ohms.
- The wattage of resistor, not specifically designated, is 1/4 watt except CHIP resistors.
- Resistors, not specifically designated, are carbon resistors except CHIP resistors.

4. The marks of resistors are as follows.

- CE : Cemented resistor
- MB : Metal oxide film resistor (type B)
- Ⓢ : Fixed composition resistors
- Ⓜ : Wire wound resistor
- Ⓜ : Metal film resistor

5. The tolerance of resistor value, not specifically designated, is: ±5%, K = ±10% M = ±20%

- The unit of capacitance, not specifically designated, is:
 - μF, for numbers less than 1
 - PF, for numbers more than 1

7. Capacitors, not specifically designated are Ceramic capacitors except electrolytic capacitors.

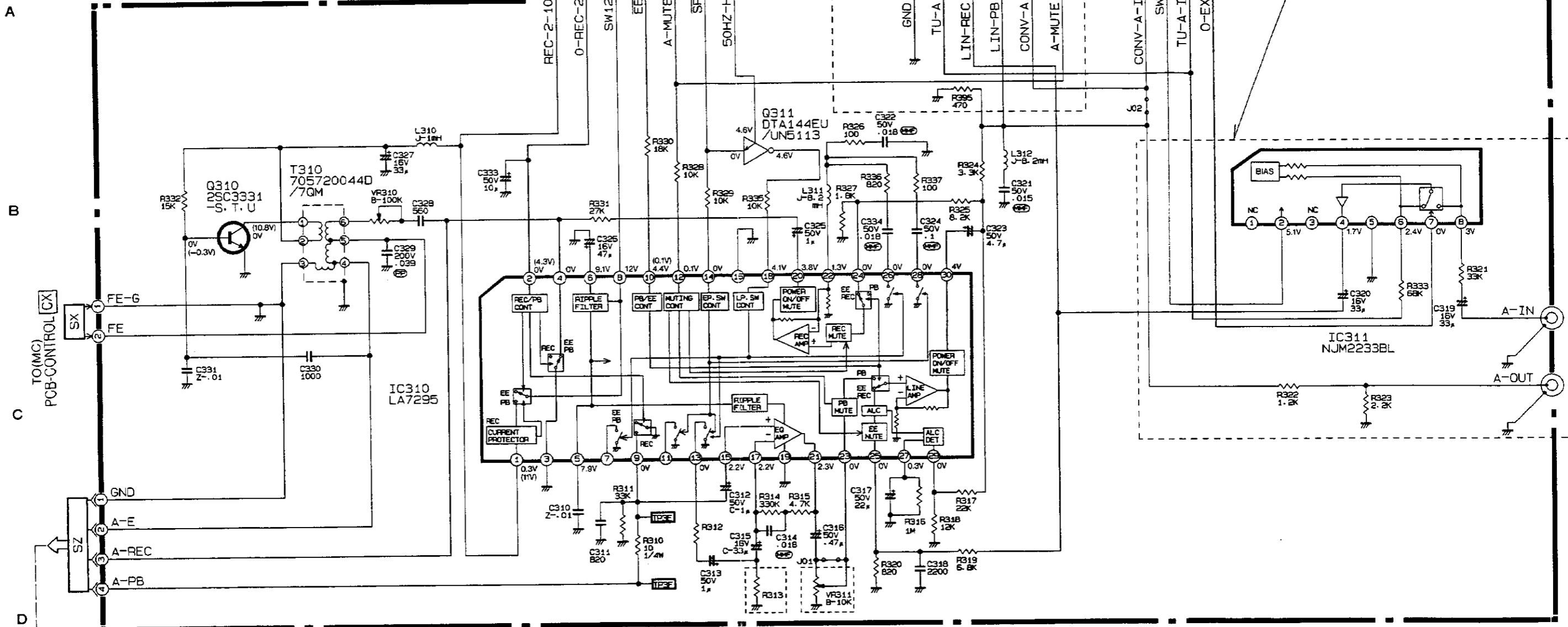
8. The marks of caps

- ALM : Alur
- MF : Poly
- PP : Poly
- TAN : Tant
- SC : Serr
- TF : Twi
- NP : Nor

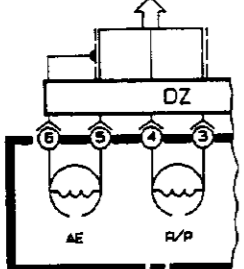
⚡ : Elec

9. The DC working voltage is: 50V

(AUDIO)PCB-SIGNAL



SYMBOL NO.	R313	VR311	J01	J02	R312
MODELS					
HS-MS7	200-F (MB)	x	o	x	560
HS-MS5	100	o	x	o	270



E

TO Y

FOR HS-MS7

FOR HS-MS5

PCB-HIFI

SE

BIAS

IC311

NJM2233BL

A-IN

A-OUT

REC-2-10

O-REC-2

SW12

EE

A-MUTE

SP

50HZ-H

GND

TU-A

LIN-REC

LIN-PB

CONV-A

A-MUTE

CONV-A-IN

SW5

TU-A-IN

O-EXT

L310

J-1.8H

C327

16V 33u

VR310

B-100K

C328

560

C333

50V 10u

R332

15K

Q310

2SC3331

-S.T.U

T310

705720044D

/7QM

C329

200V .039

R334

27K

C325

16V 47u

R328

10K

R335

10K

L311

J-B.2

C326

50V 1u

R327

1.6K

C334

50V .018

C324

50V .1

R325

8.2K

REC/PB CONT

RIPPLE FILTER

PB/EE CONT

MUTING CONT

EP, SW CONT

LP, SW CONT

POWER ON/OFF MUTE

REC MUTE

REC MUTE

POWER ON/OFF MUTE

REC MUTE

REC MUTE

REC MUTE

REC MUTE

REC MUTE

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REC

EE

C310

Z-.01

R311

30K

C312

50V C-1

R314

330K

R315

4.7K

C317

50V 22u

R317

22K

R318

12K

R319

9.6K

R320

820

C311

820

R310

1/4W

C313

50V 1u

R312

10

C315

18V 33u

C314

50V .018

C316

50V .47u

R316

1M

R318

12K

R319

9.6K

C313

50V 1u

R313

30K

C315

18V 33u

C314

50V .018

C316

50V .47u

R316

1M

R318

12K

R319

9.6K

R320

820

R321

33K

C317

50V 22u

R317

22K

C319

16V 33u

R322

1.2K

R323

2.2K

R324

3.3K

R325

8.2K

R326

820

R327

1.6K

R328

10K

C320

15V 33u

R322

1.2K

R323

2.2K

R324

3.3K

R325

8.2K

R326

820

R327

1.6K

R328

10K

R329

9.6K

R330

10K

C321

50V .015

L312

J-P.2H

C323

50V 4.7u

R333

68K

R334

100

R335

10K

R336

820

R337

100

R338

3.3K

R339

100

C322

50V .018

R327

1.6K

R328

10K

R329

9.6K

R330

10K

R331

30K

R332

1.2K

R333

68K

R334

100

R335

10K

C323

50V 1u

R328

10K

R329

9.6K

R330

10K

R331

30K

R332

1.2K

R333

68K

R334

100

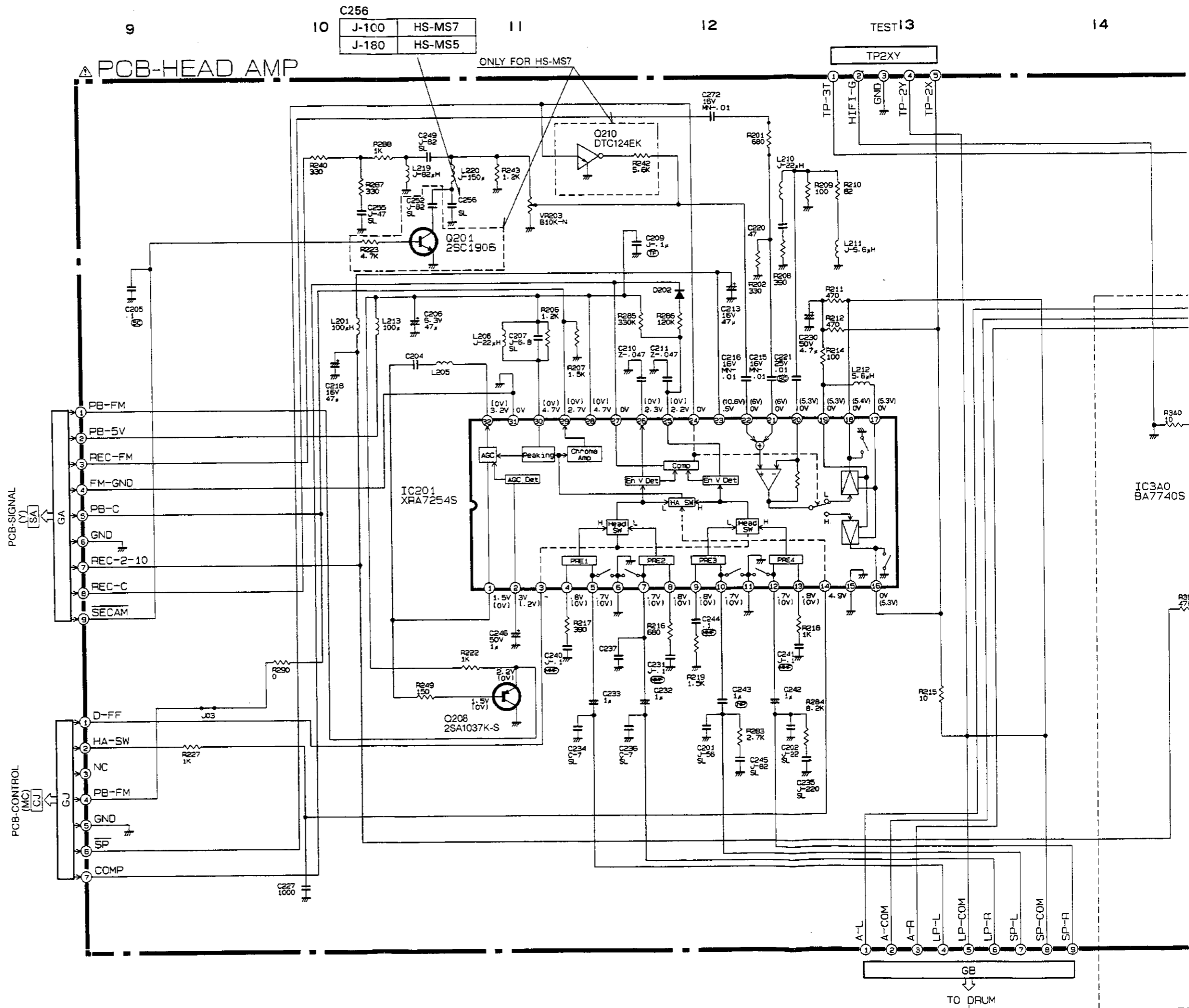
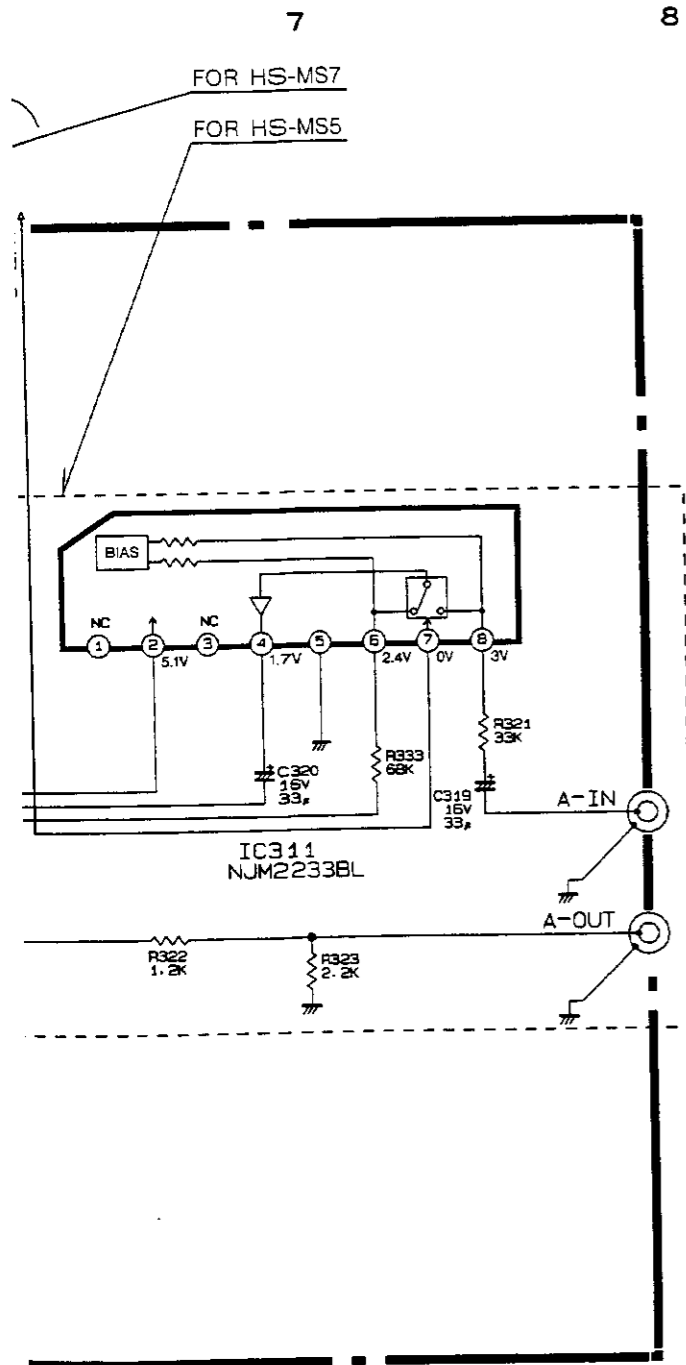
R335

10K

R336

820

C324



00	HS-MS7
80	HS-MS5

11

12

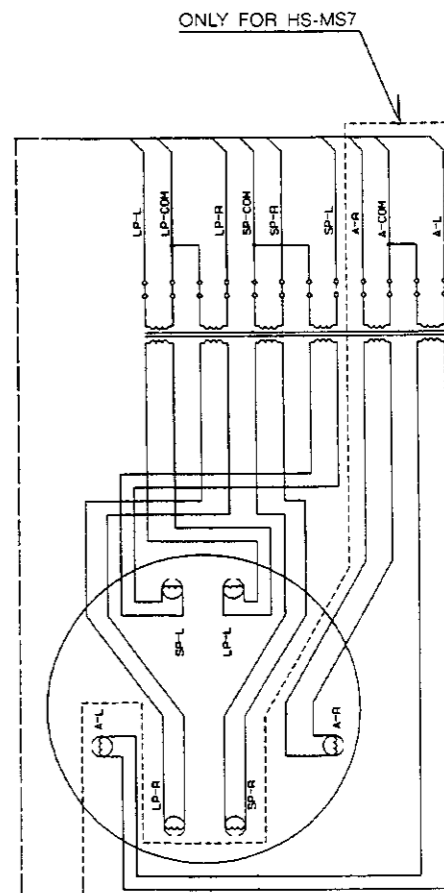
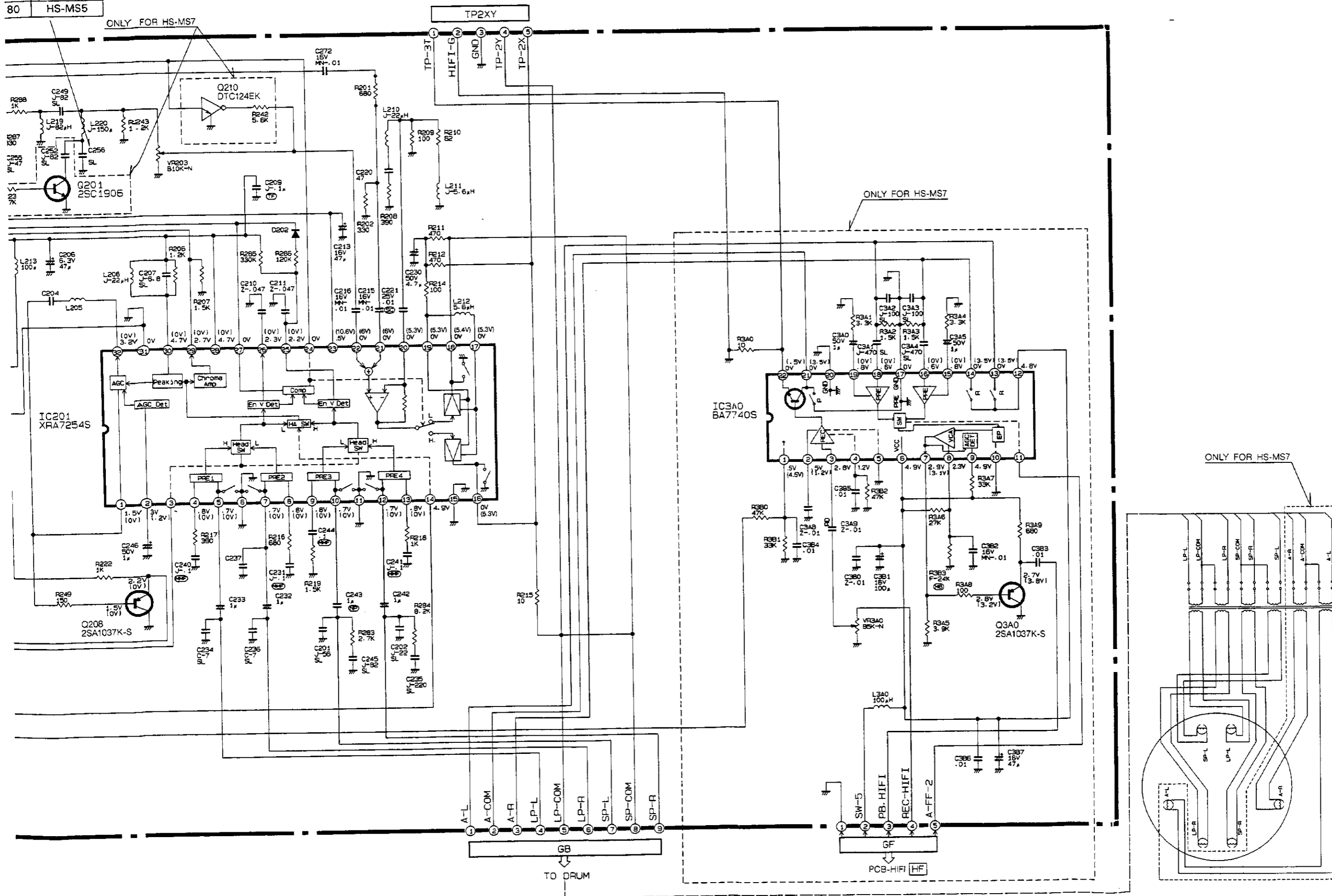
TEST 13

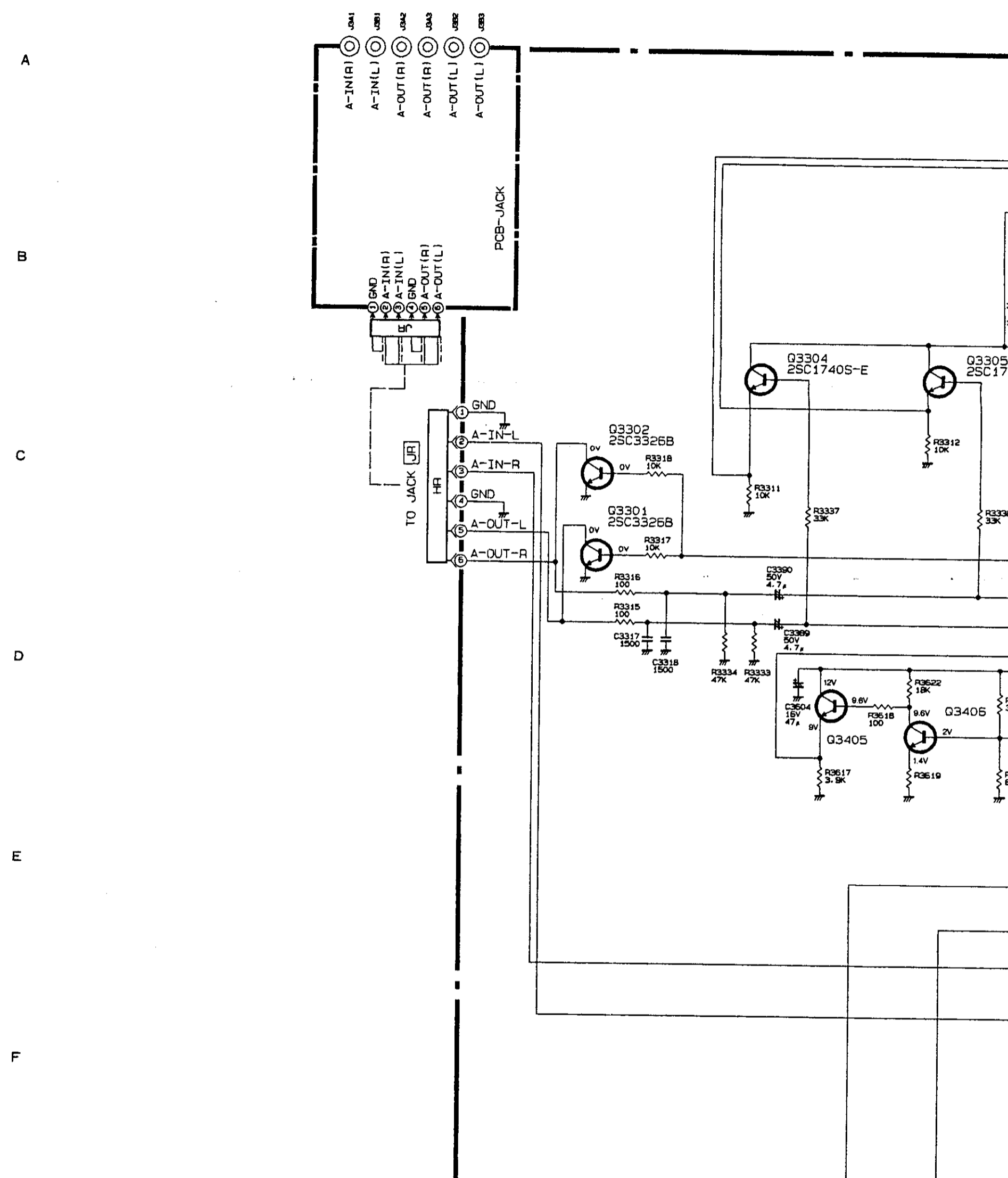
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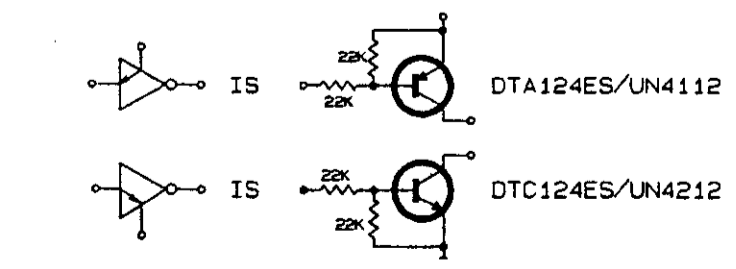
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17





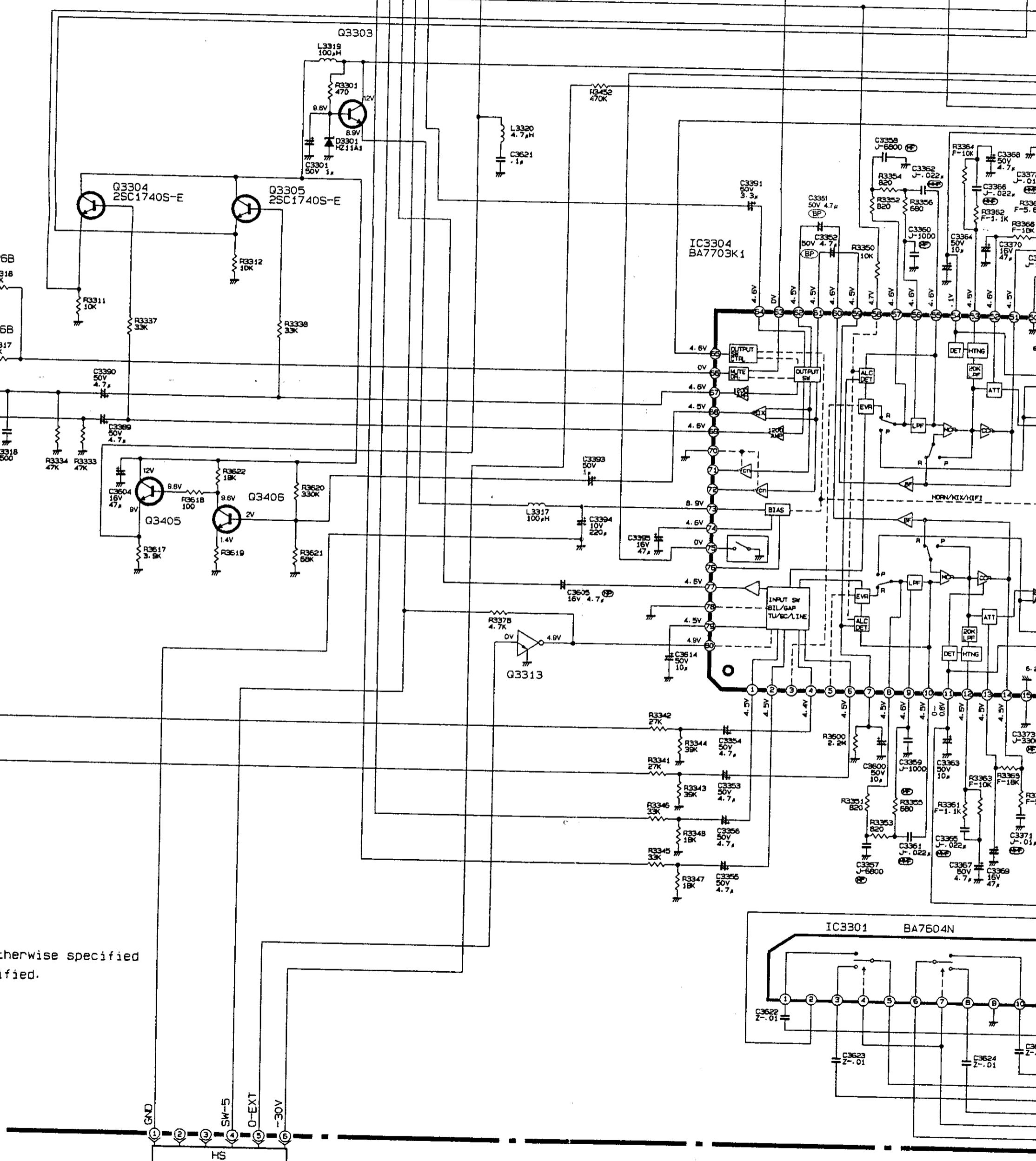
All diodes are 1SS252/1N4531 unless otherwise specified.
 All NPN transistors are 2SC3311A-R, S/2SC1740S-R, S/JC501-P, Q unless otherwise specified
 All PNP transistors are 2SA1309A-R, S/JA101-P, Q unless otherwise specified.



SE
TO PCB-SIGNAL (AUDIO)
HE

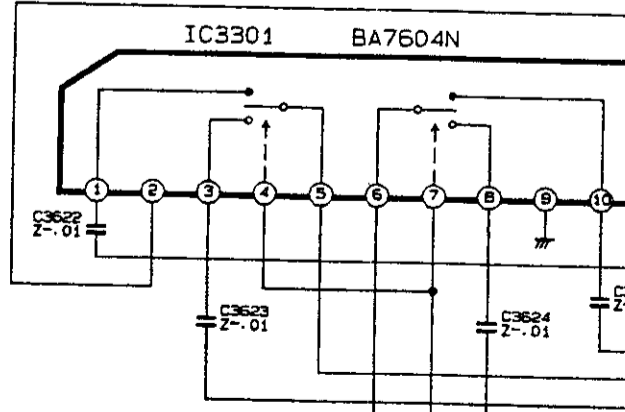
GND
TU-A
LIN-REC
LIN-PB
CONV-A
A-MUTE

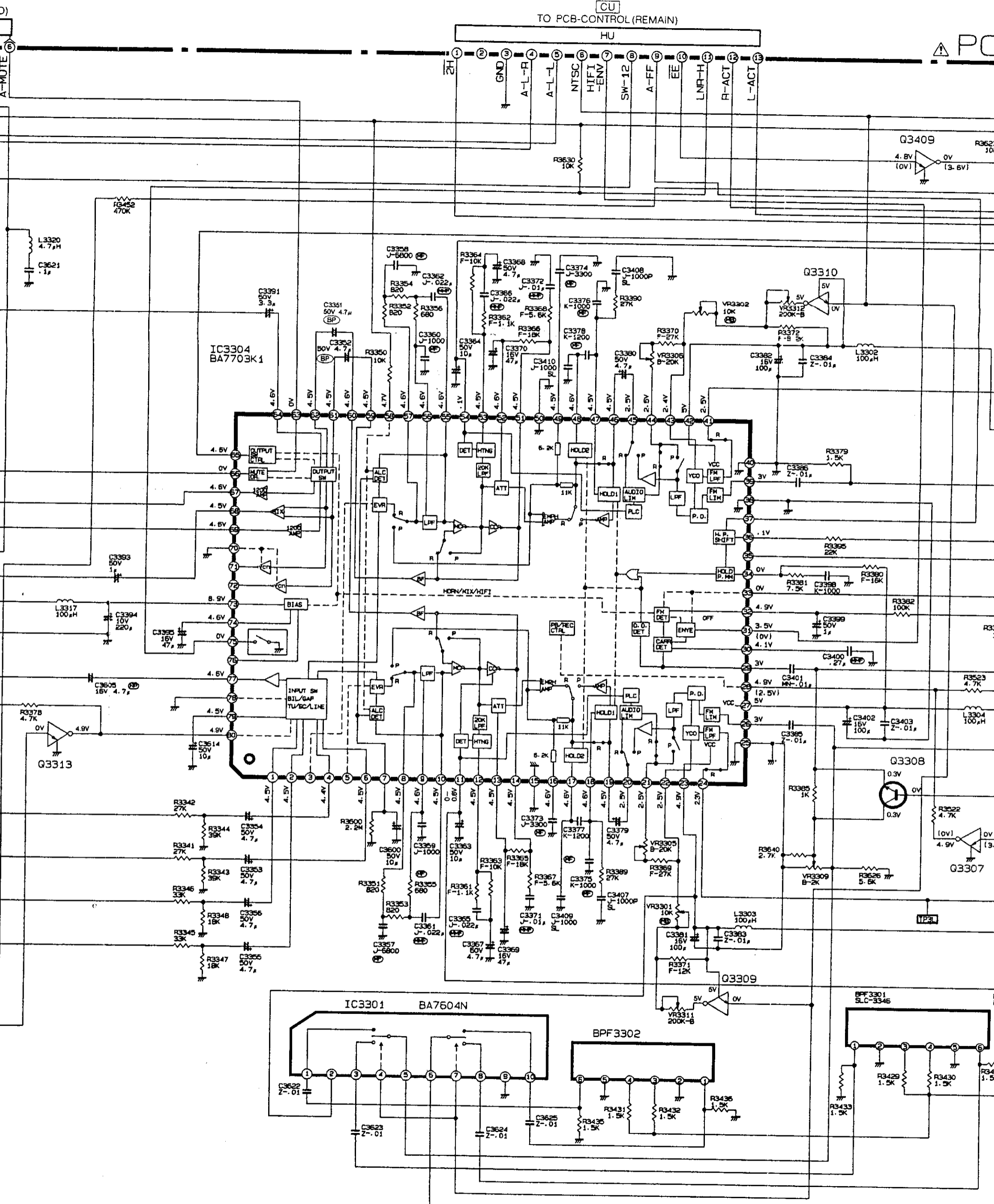
GND
A-L-R



otherwise specified
ified.

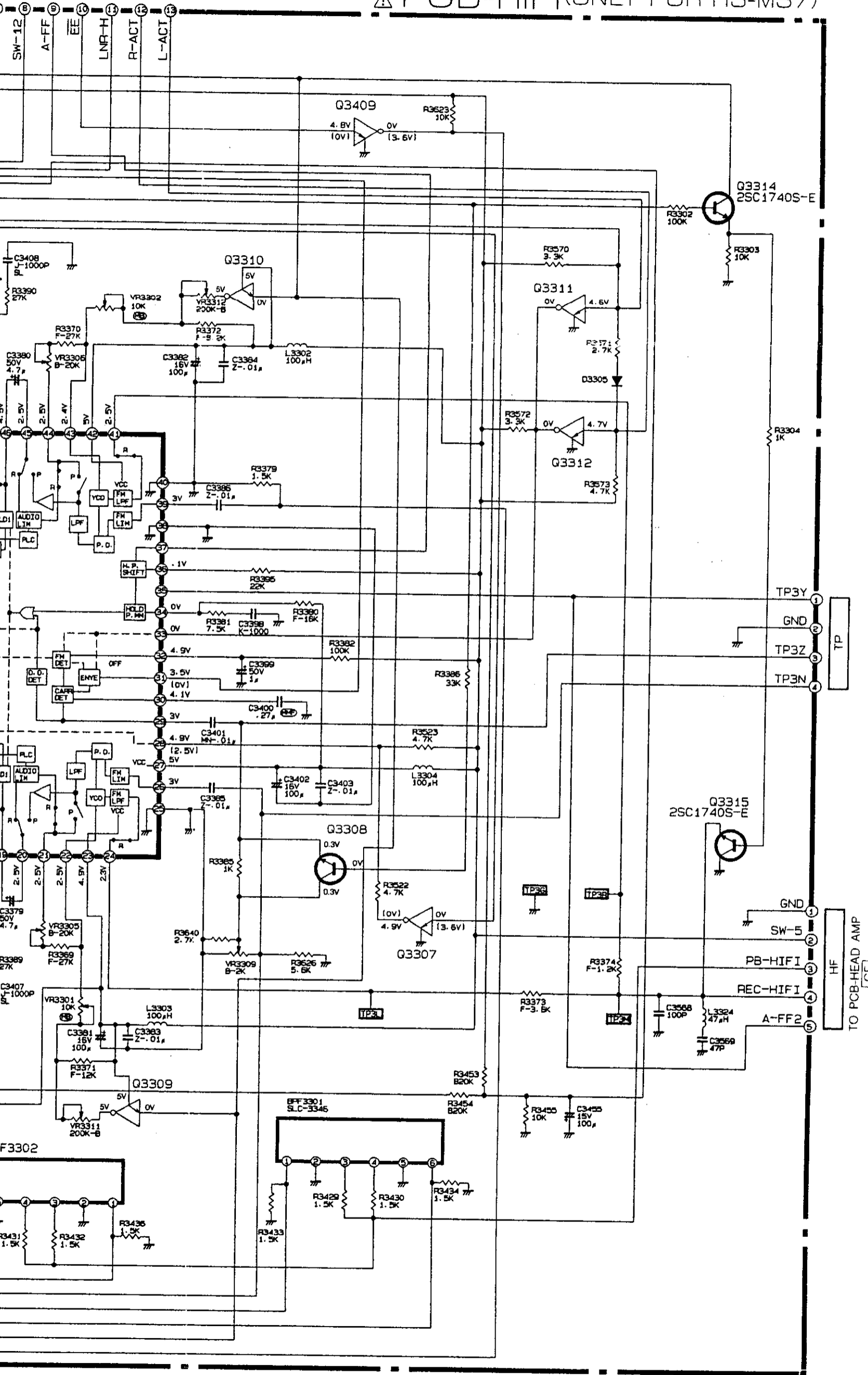
GND
SW-5
O-EXT
-30V
HS
TO PCB-OPERATION
OS



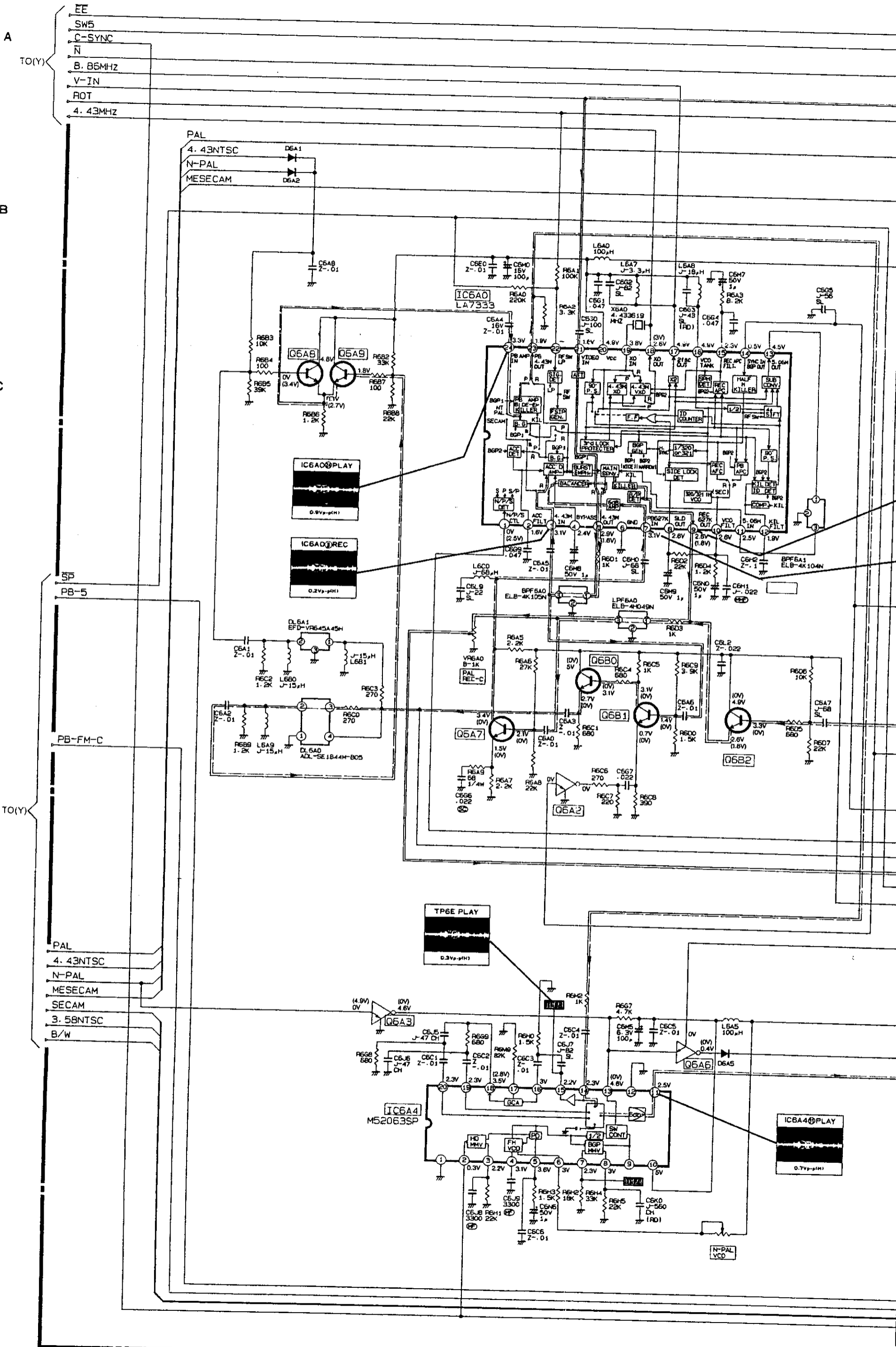


J
ROL (REMAIN)

PCB-HIFI (ONLY FOR HS-MS7)



(CHROMA)PCB-SIGNAL



A
B
C
D
E
F
G
H

TO(Y)
TO(Y)
TO(Y)

EE
SW5
C-SYNC
N
B. 86MHz
V-IN
ROT
4. 43MHz
PAL
4. 43NTSC
N-PAL
MESECAM
SP
PB-5
PB-FM-C
PAL
4. 43NTSC
N-PAL
MESECAM
SECAM
3. 58NTSC
B/W

PAL
4. 43NTSC
N-PAL
MESECAM

TP6E PLAY
0.3Vp-pH1

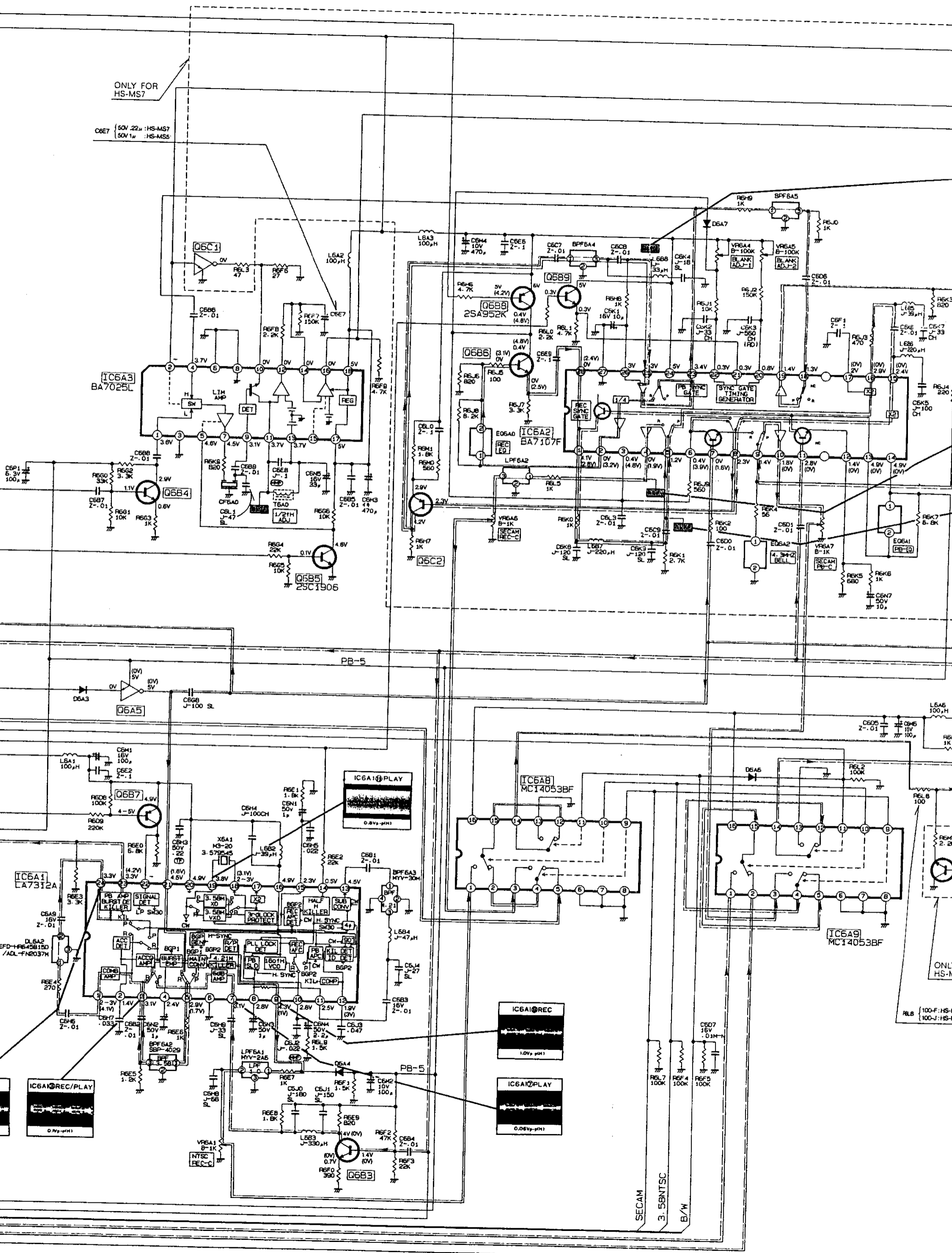
IC6A4@PLAY
0.7Vp-pH1

IC6A0@PLAY
0.8Vp-pH1

IC6A0@REC
0.2Vp-pH1

ONLY FOR HS-MS7

C6E7 50V 22μ HS-MS7
50V 1μ HS-MS5



ONLY HS-M

ONLY HS-M

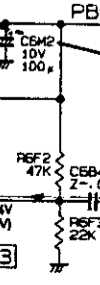
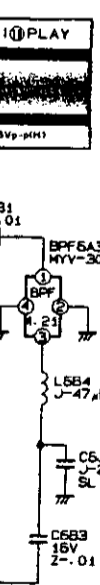
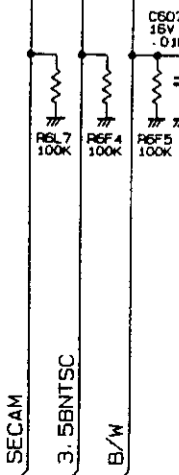
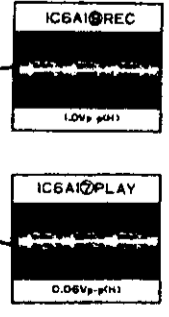
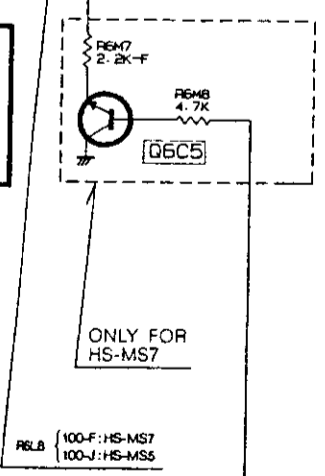
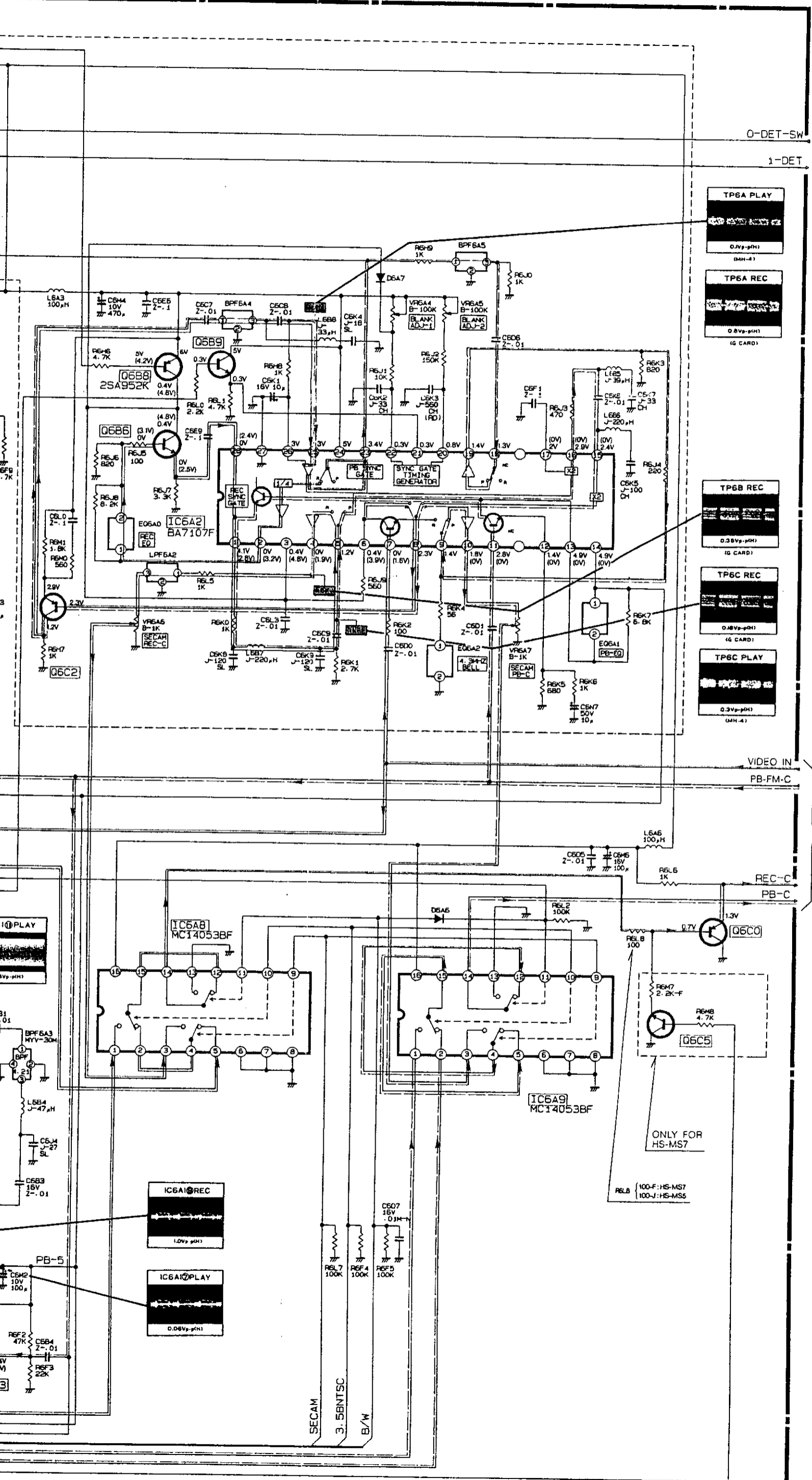
ONLY HS-M

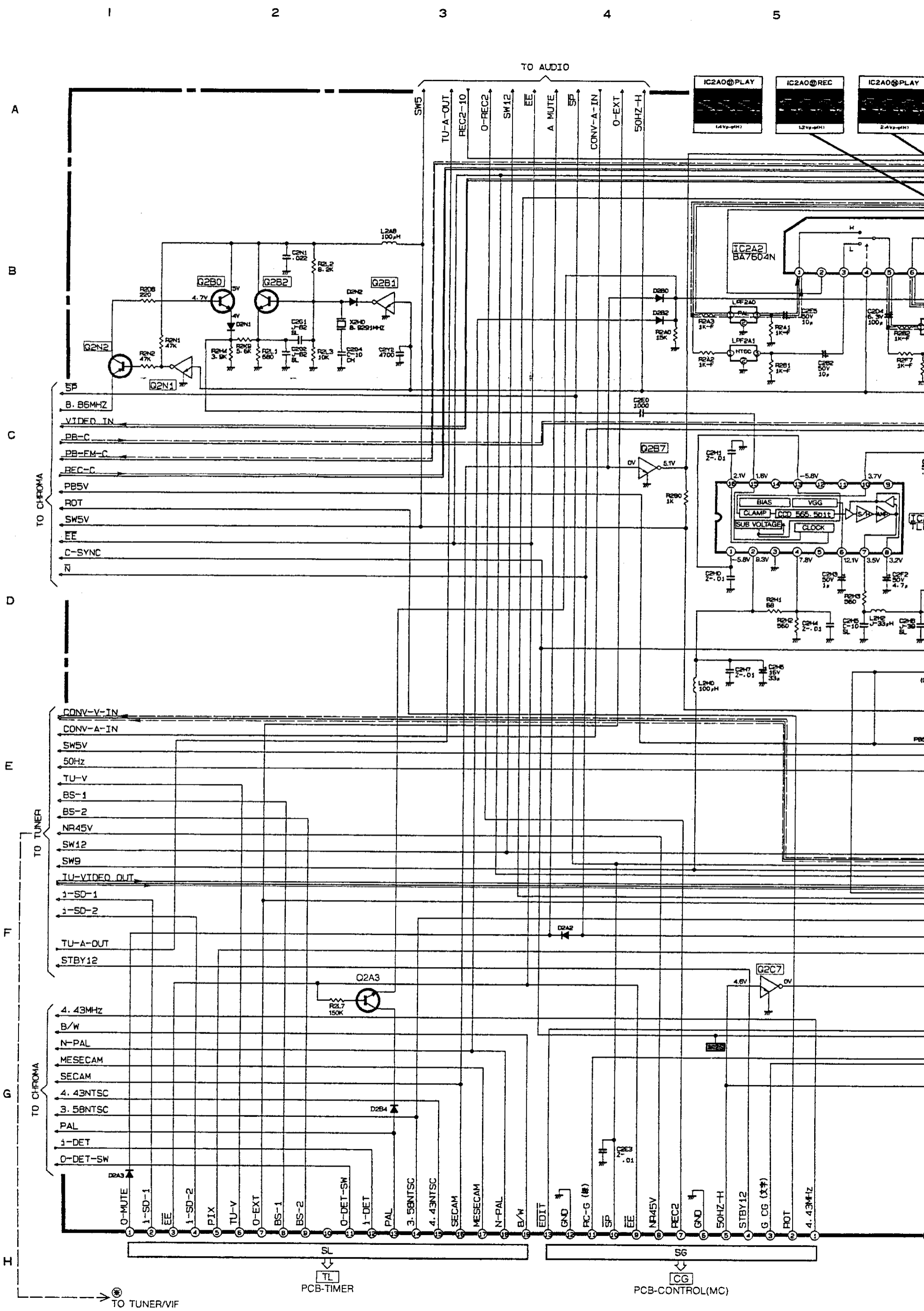
ONLY HS-M

ONLY HS-M

ONLY HS-M

ONLY HS-M





TO AUDIO

IC2A00@PLAY (14V) (PH)
 IC2A00@REC (12V) (PH)
 IC2A00@PLAY (24V) (PH)

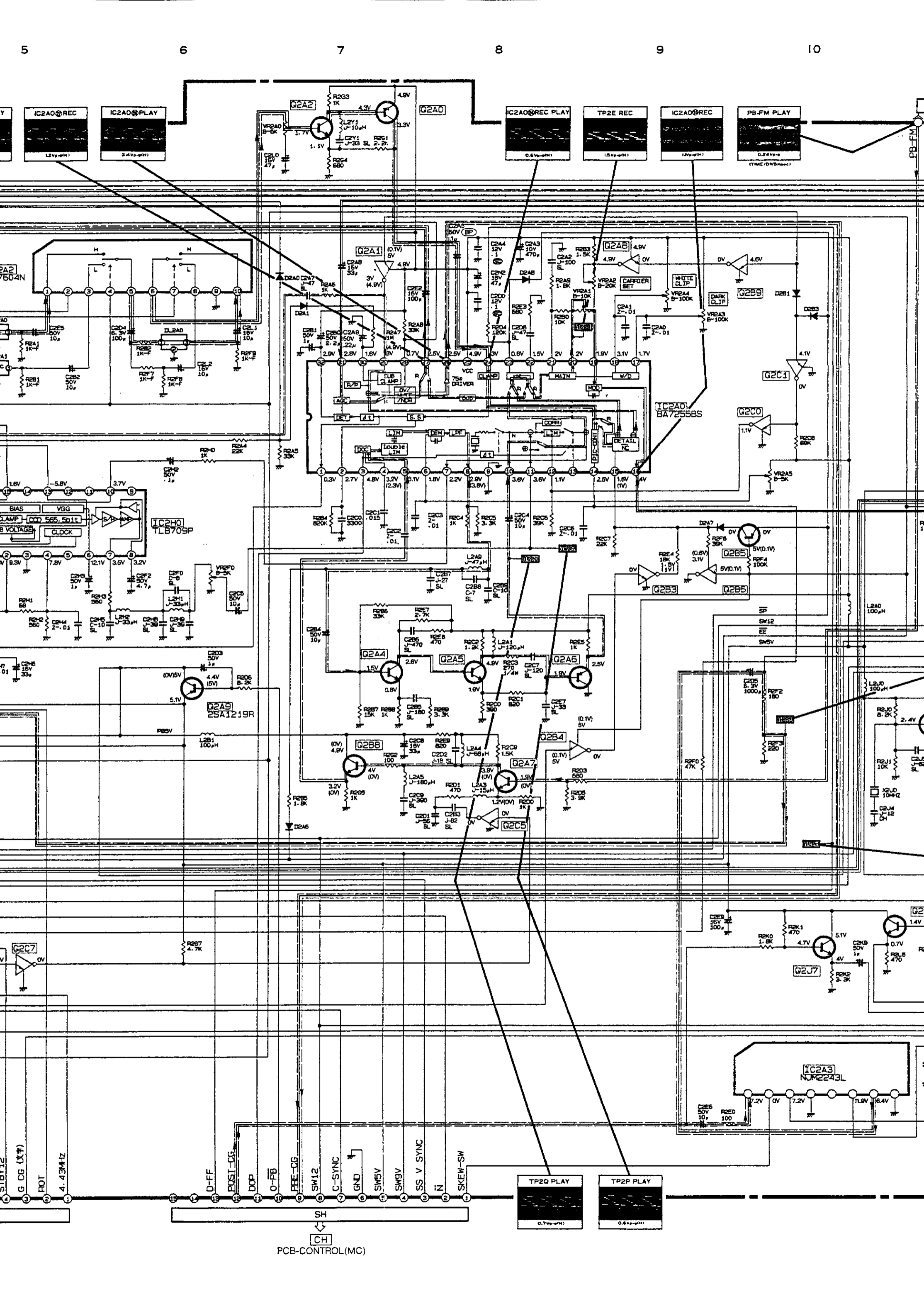
IC2A2
 BA7604N

BIAS VGG
 CLAMP COD 565.501t
 SUB VOLTAGE CLOCK

PCB-TIMER (TL)

PCB-CONTROL (MC) (CG)

TO TUNER/VIF



5

6

7

8

9

10

IC2A0 REC
2.4Vp-pm

IC2A0 PLAY
2.4Vp-pm

Q2A2
1.7V
4.3V
3.3V
1.3V

Q2A0
4.9V
1.7V

IC2A0 REC PLAY
0.8Vp-pm

TP2E REC
1.5Vp-pm

IC2A0 REC
1.8Vp-pm

PB-FM PLAY
0.24Vp-pm
(TIME/DIV=sec)

IC2H0
LB709P

Q2A9
2SA1219R

IC2A3
NM2243L

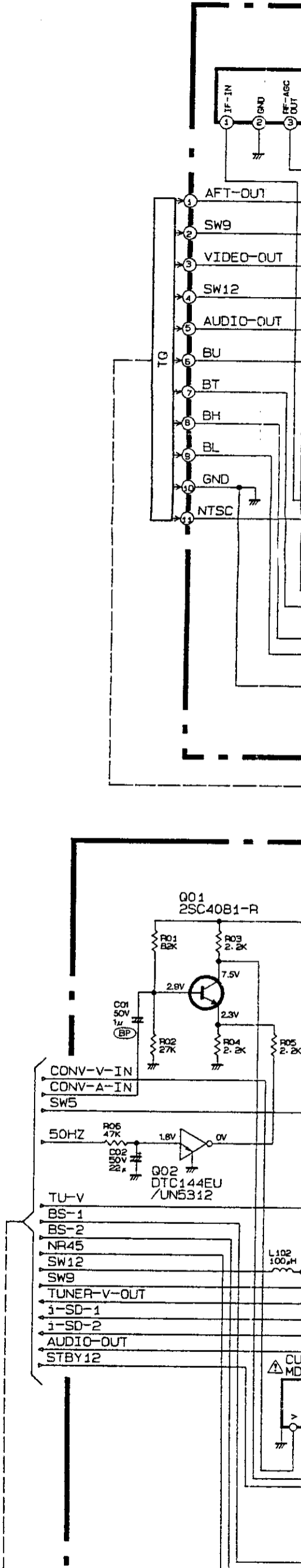
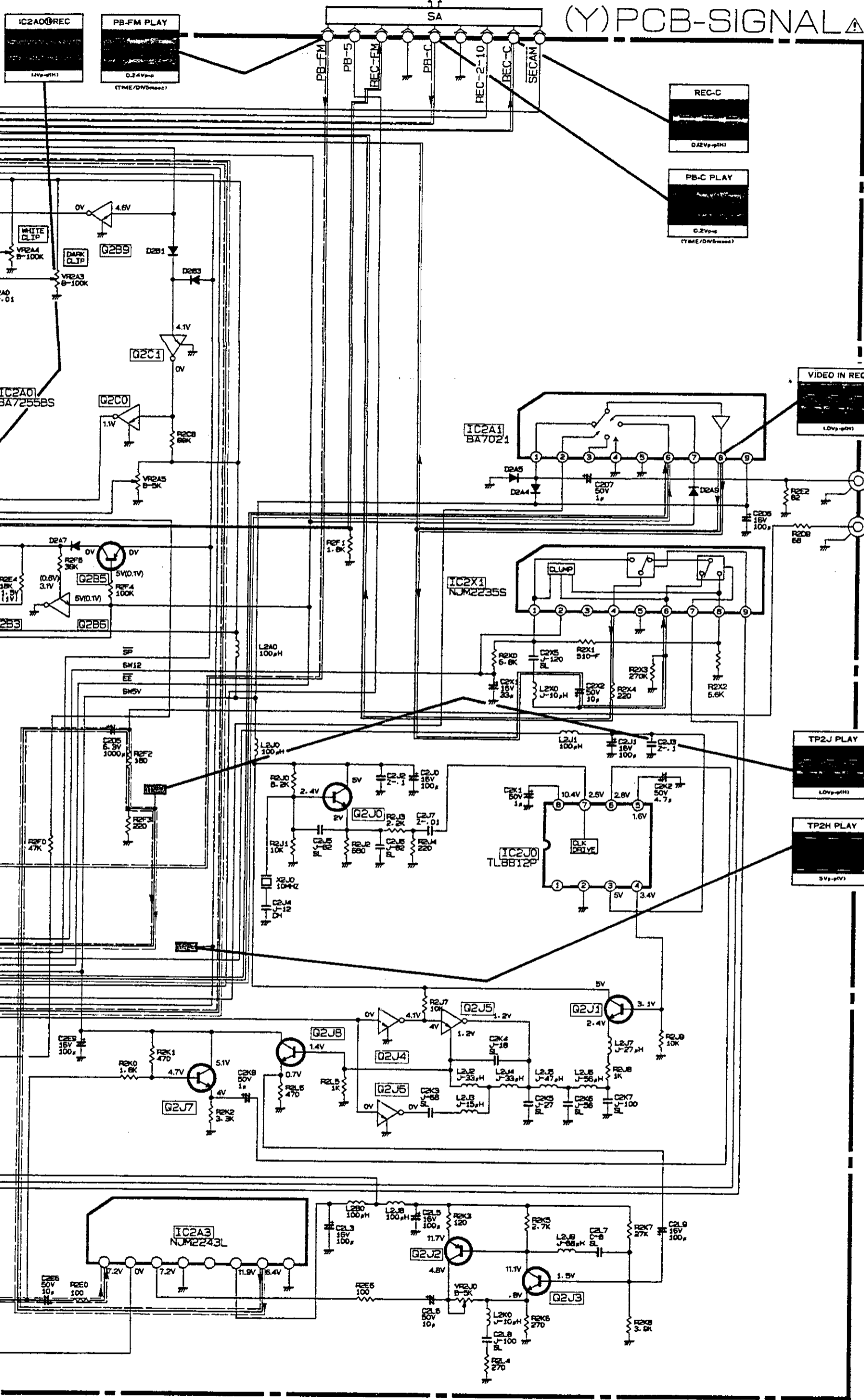
TP2Q PLAY
0.7Vp-pm

TP2P PLAY
0.8Vp-pm

PCB-CONTROL (MC)

PCB-HEAD AMP

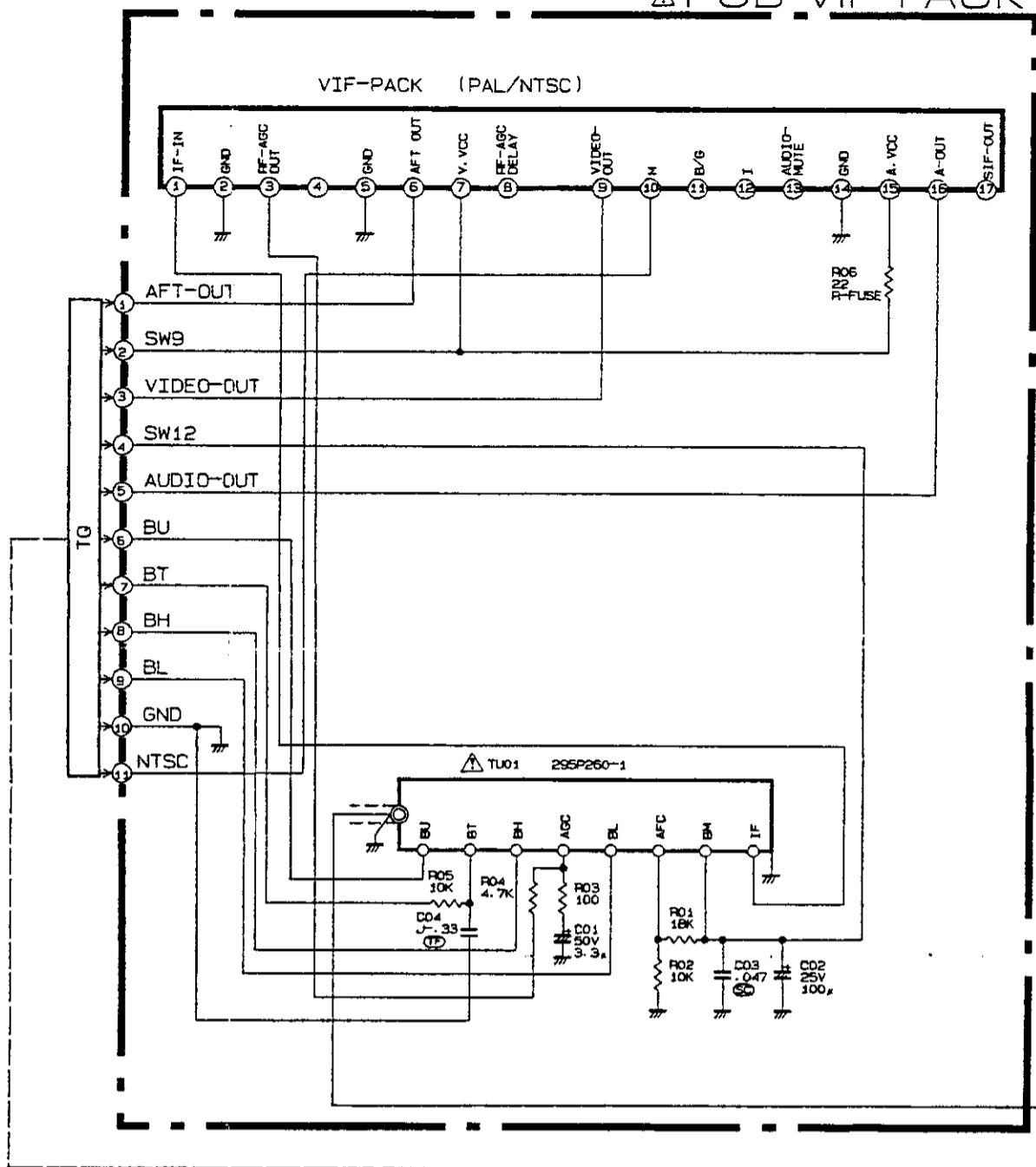
(Y) PCB-SIGNAL



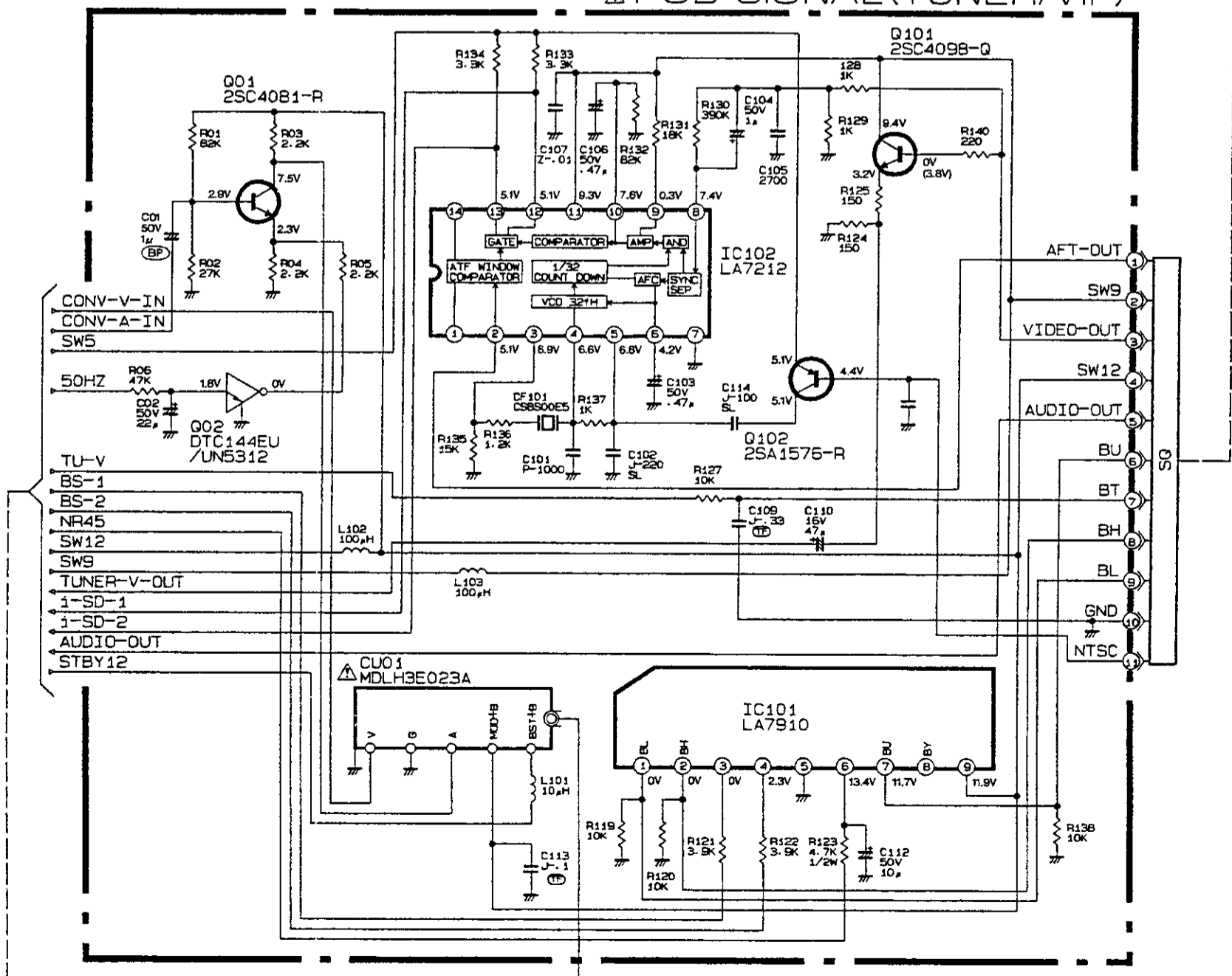
TO(Y) ←

PCB-VIF PACK

SIGNAL

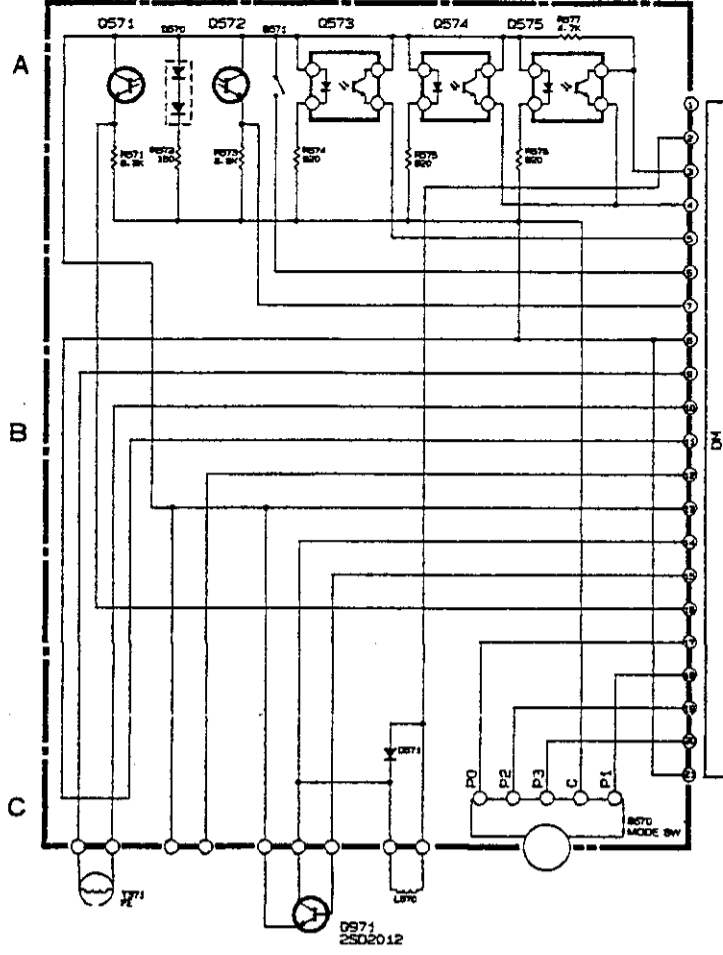


PCB-SIGNAL (TUNER/VIF)

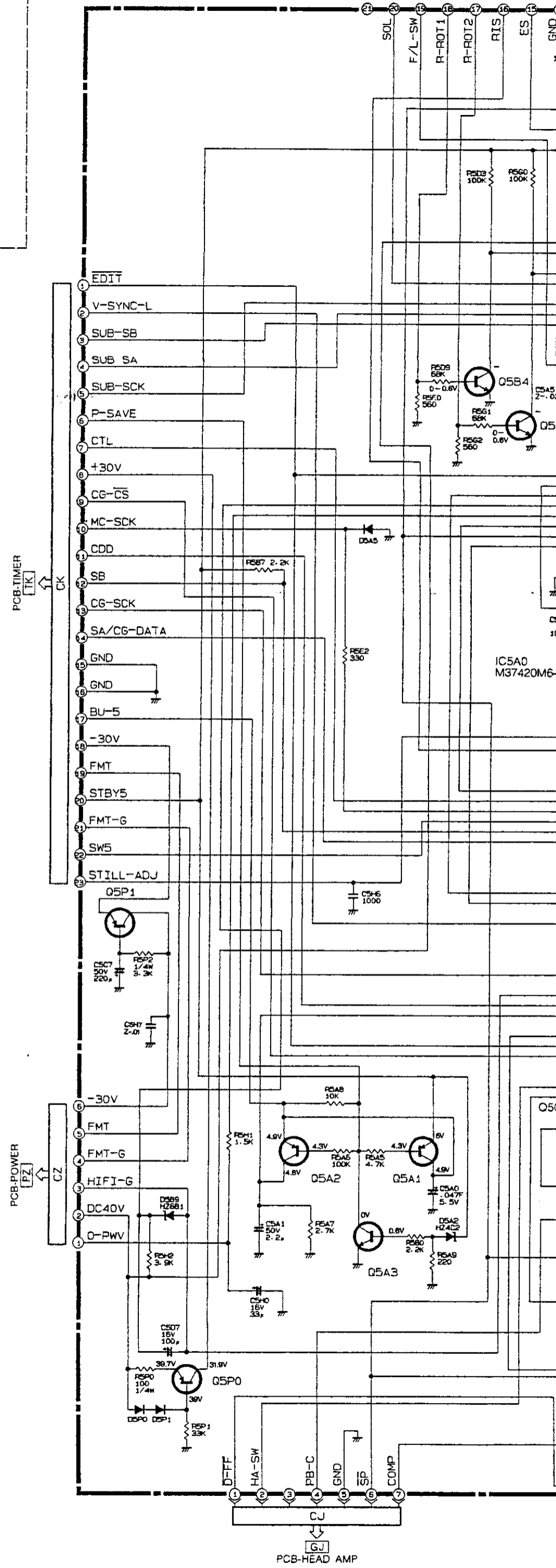


TO(Y) ←

PCB-DECK



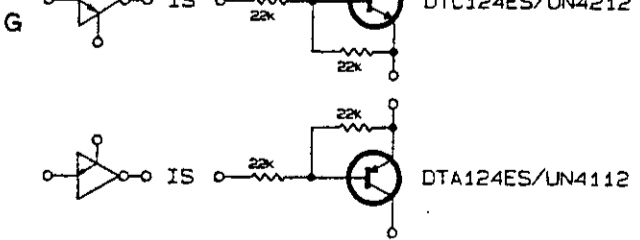
(MC)PCB-CONTROL



D

E

F



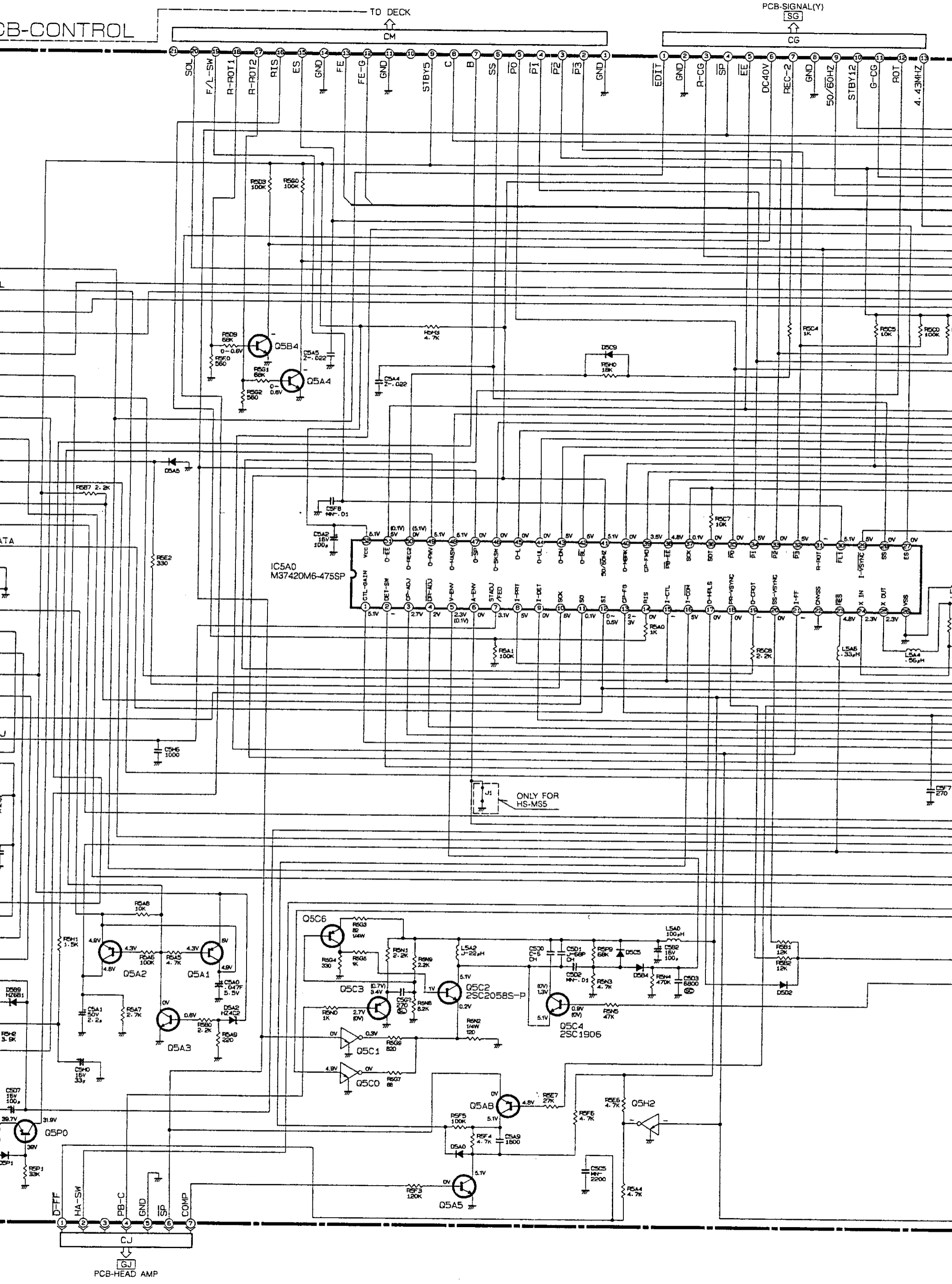
All diodes are 1SS252 unless otherwise specified.
 All NPN transistors are 2SC3311A-R, S/2SC1740S-R, S unless otherwise specified.
 All PNP transistors are 2SA1309A-R, S/2SA933S-R, S unless otherwise specified.

H

PCB-HEAD AMP

PCB-CONTROL

PCB-SIGNAL(Y)



TO DECK
CM

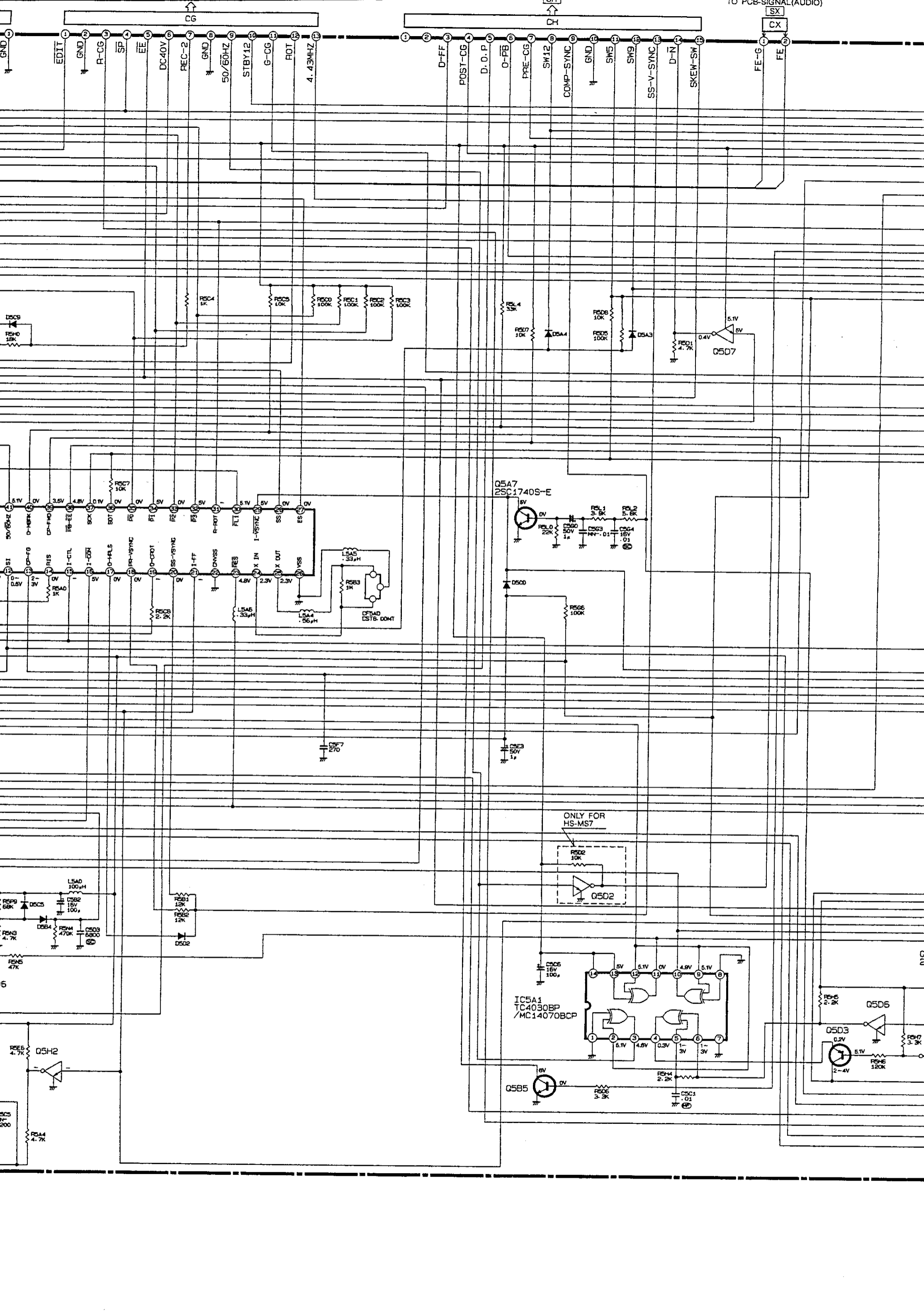
CG

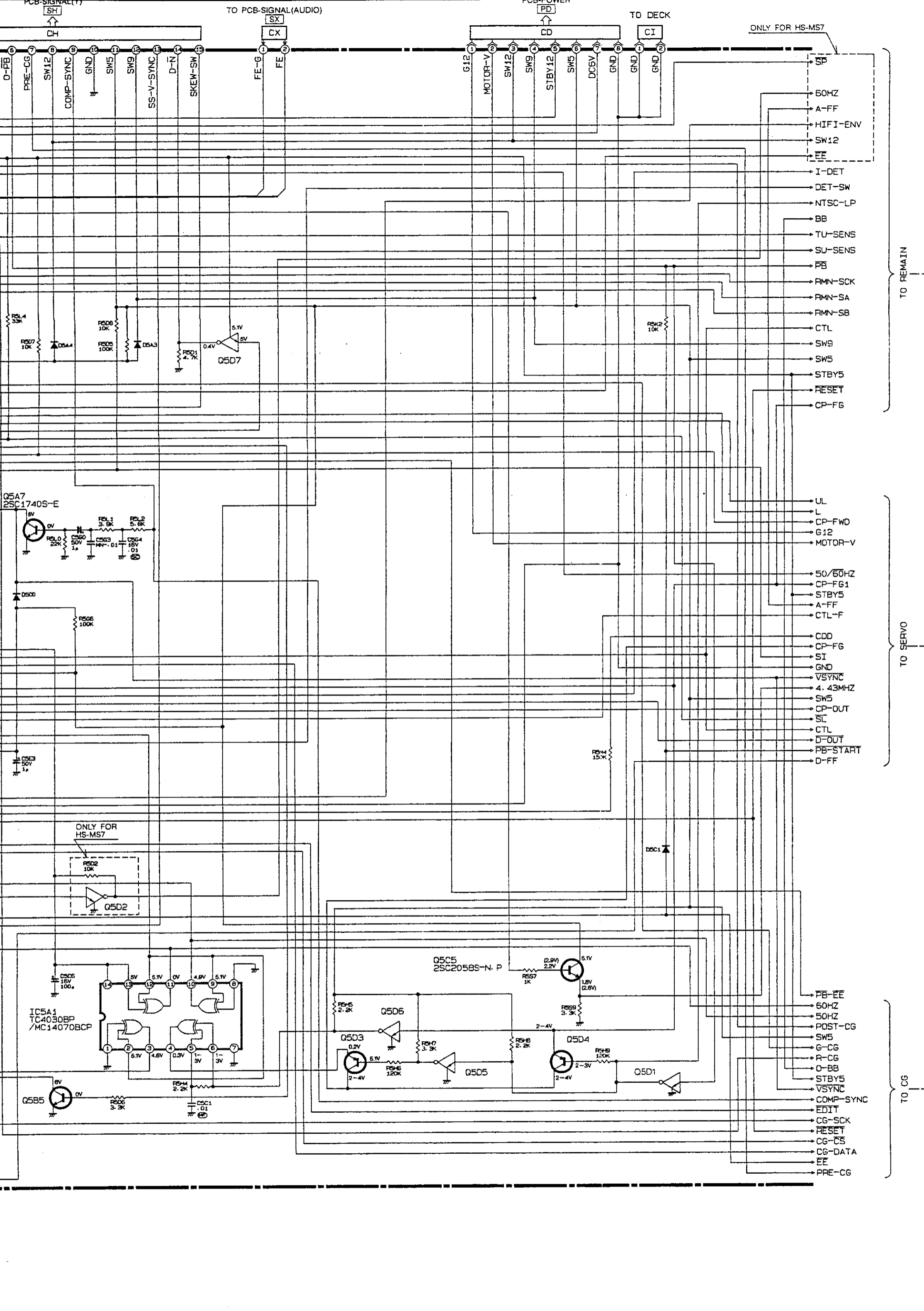
SOL F/L-SW R-ROT1 R-ROT2 RIS ES GND FE FE-G GND STBY5 C B Y SS PO P1 P2 P3 GND EDIT GND R-CG SP EE DC40V REC-2 GND 50/60HZ STBY12 G-CG ROT 4.43MHZ

IC5A0
M37420M6-475SP

ONLY FOR
HS-MS5

PCB-HEAD AMP



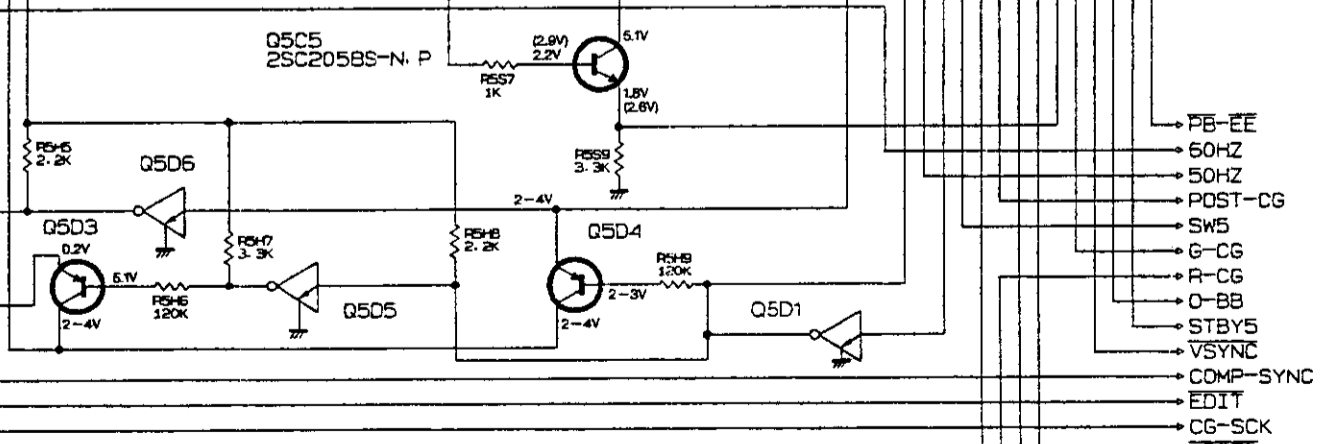
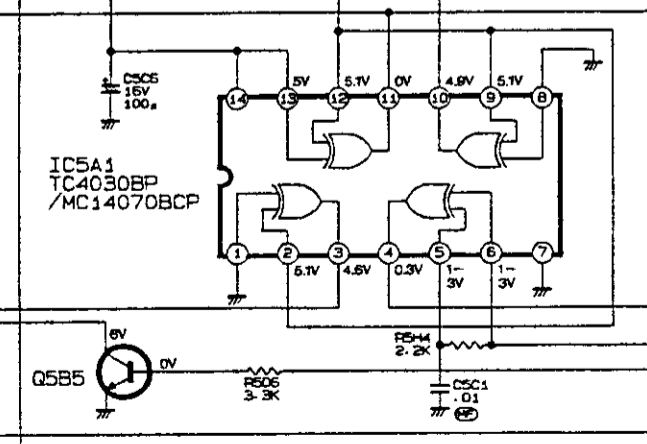
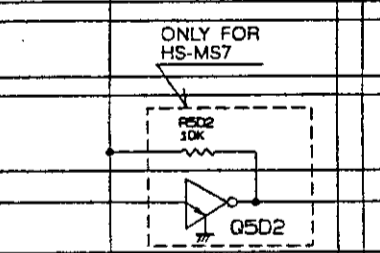
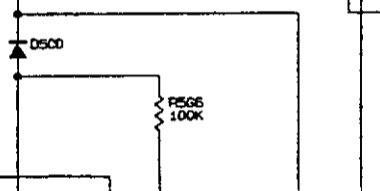
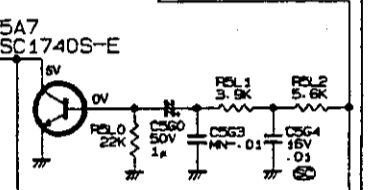
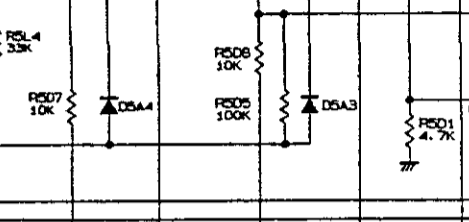


PCB-SIGNAL(AUDIO)
 SH
 CH
 PRE-CG
 SW12
 COMP-SYNC
 GND
 SW5
 SW9
 SS-V-SYNC
 D-N
 SKEW-SW

TO PCB-SIGNAL(AUDIO)
 SX
 CX
 FE-G
 FE

PCB-POWER
 PD
 TO DECK
 CD
 CI
 G12
 MOTOR-V
 SW12
 SW9
 STBY12
 SW5
 DCGV
 GND
 GND
 GND

ONLY FOR HS-MS7
 SP
 60HZ
 A-FF
 HIFI-ENV
 SW12
 EE

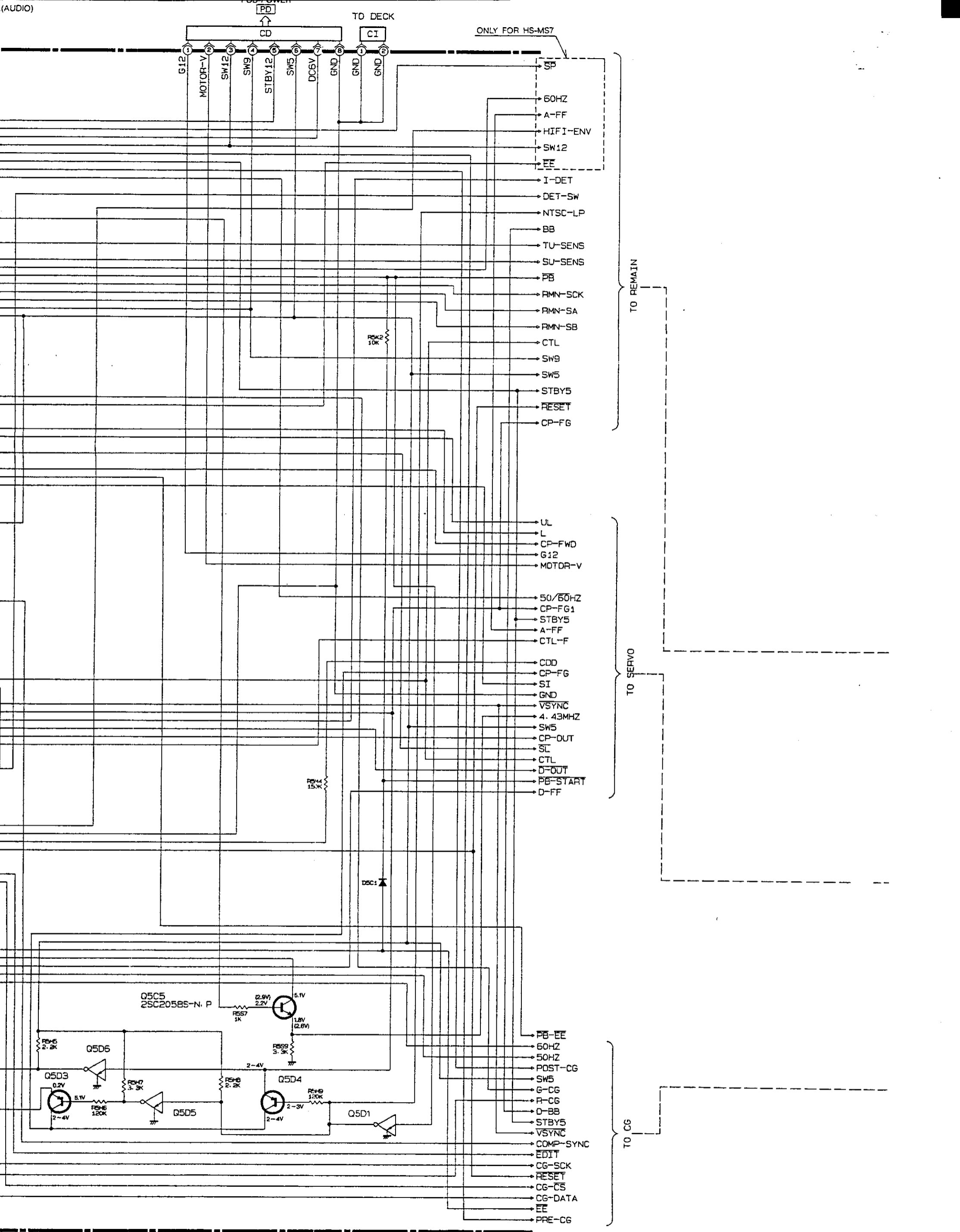


PB-EE
 60HZ
 50HZ
 POST-CG
 SW5
 G-CG
 R-CG
 O-BB
 STBY5
 VSYNC
 COMP-SYNC
 EDIT
 CG-SCK
 RESET
 CG-CS
 CG-DATA
 EE
 PRE-CG

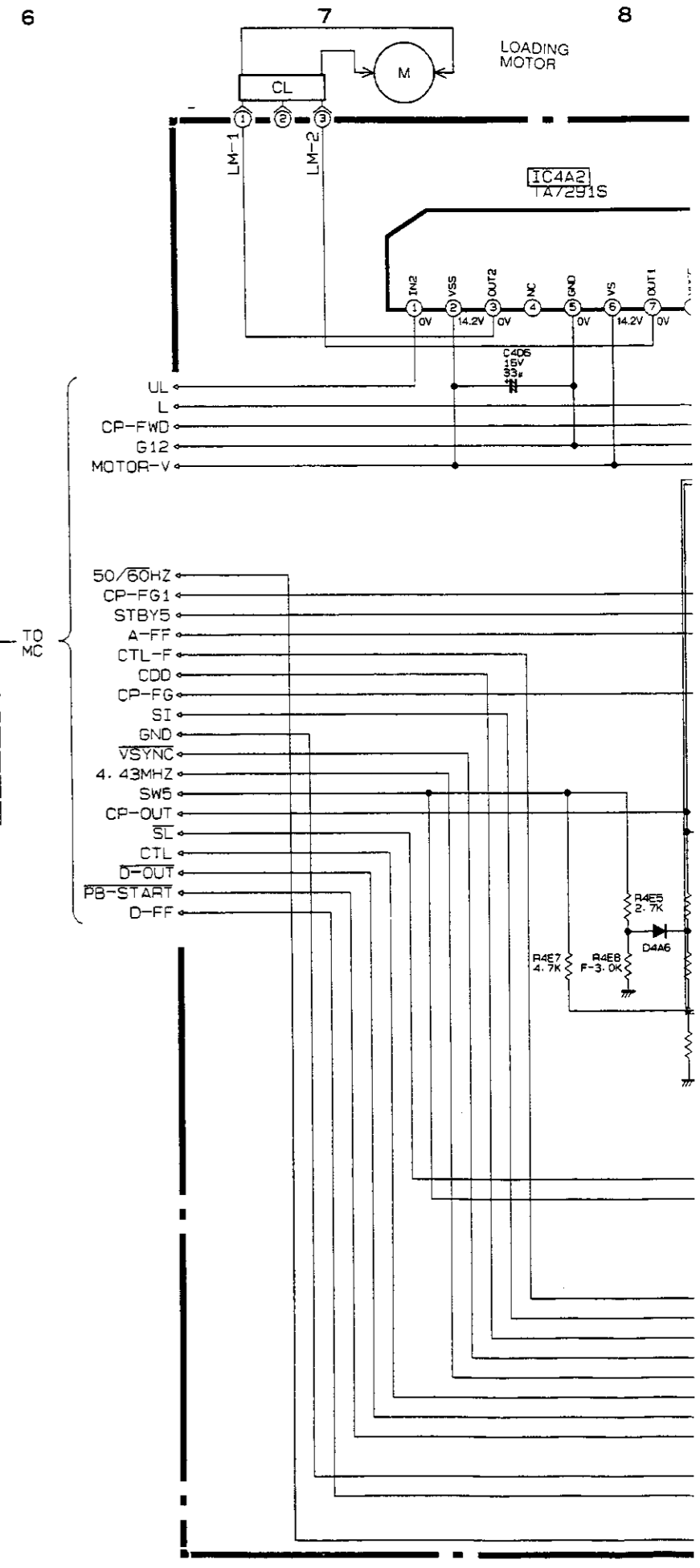
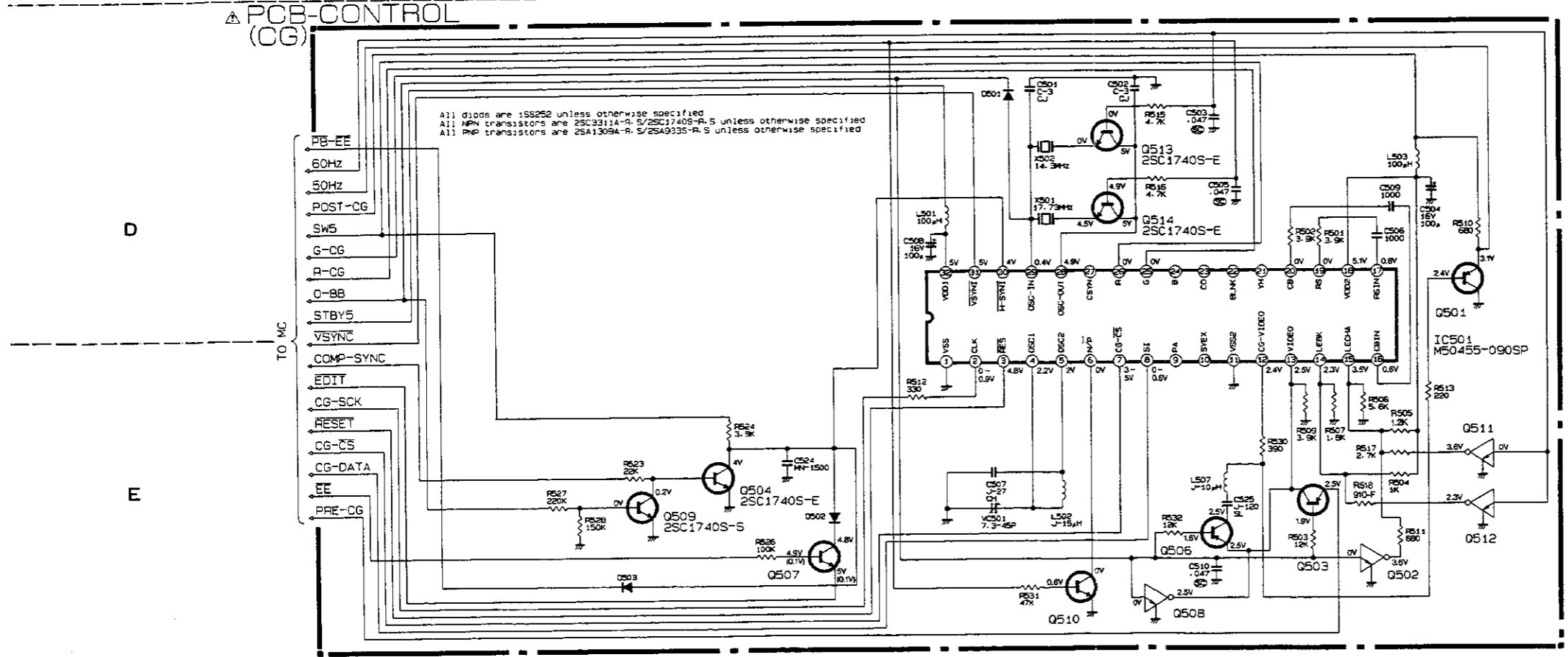
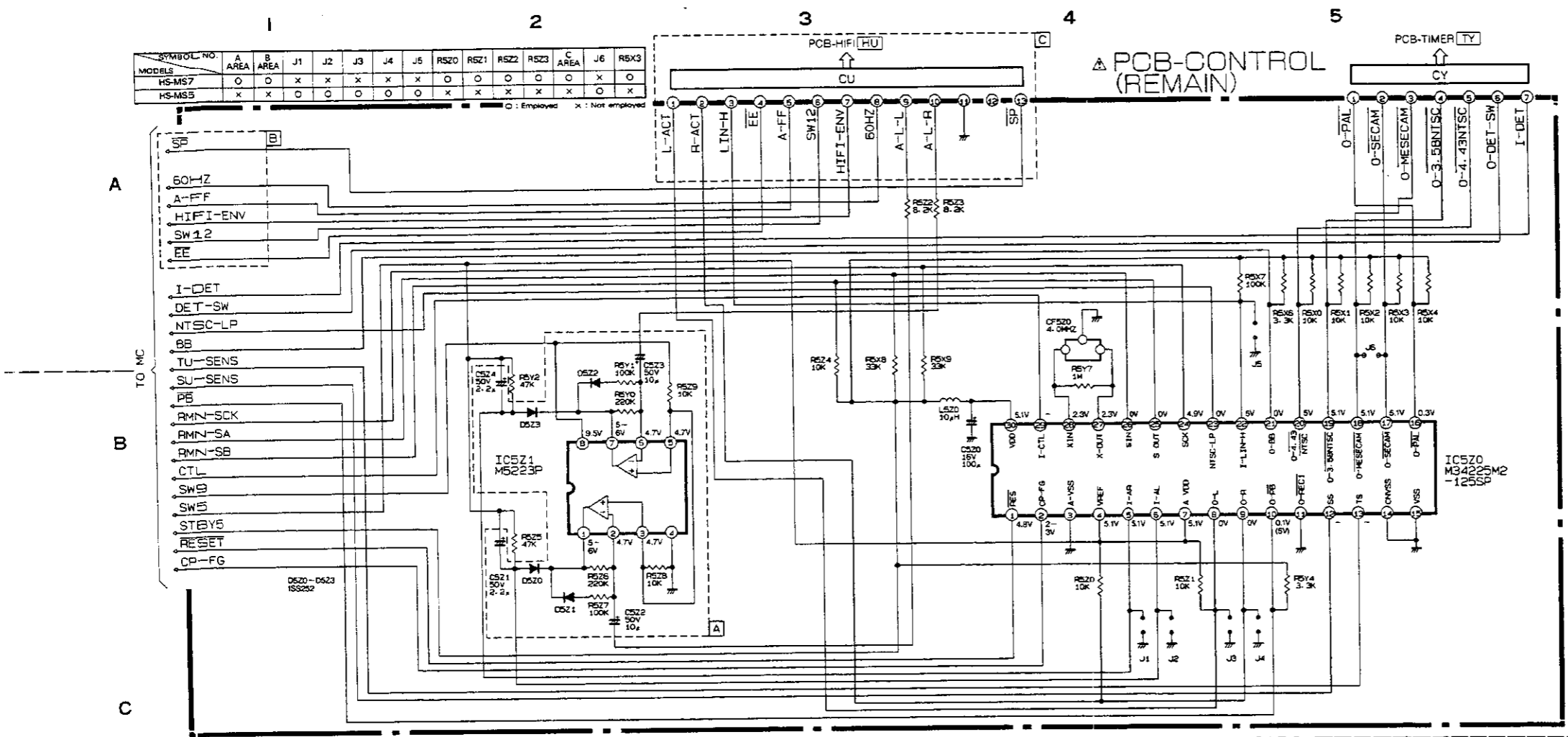
TO REMAIN

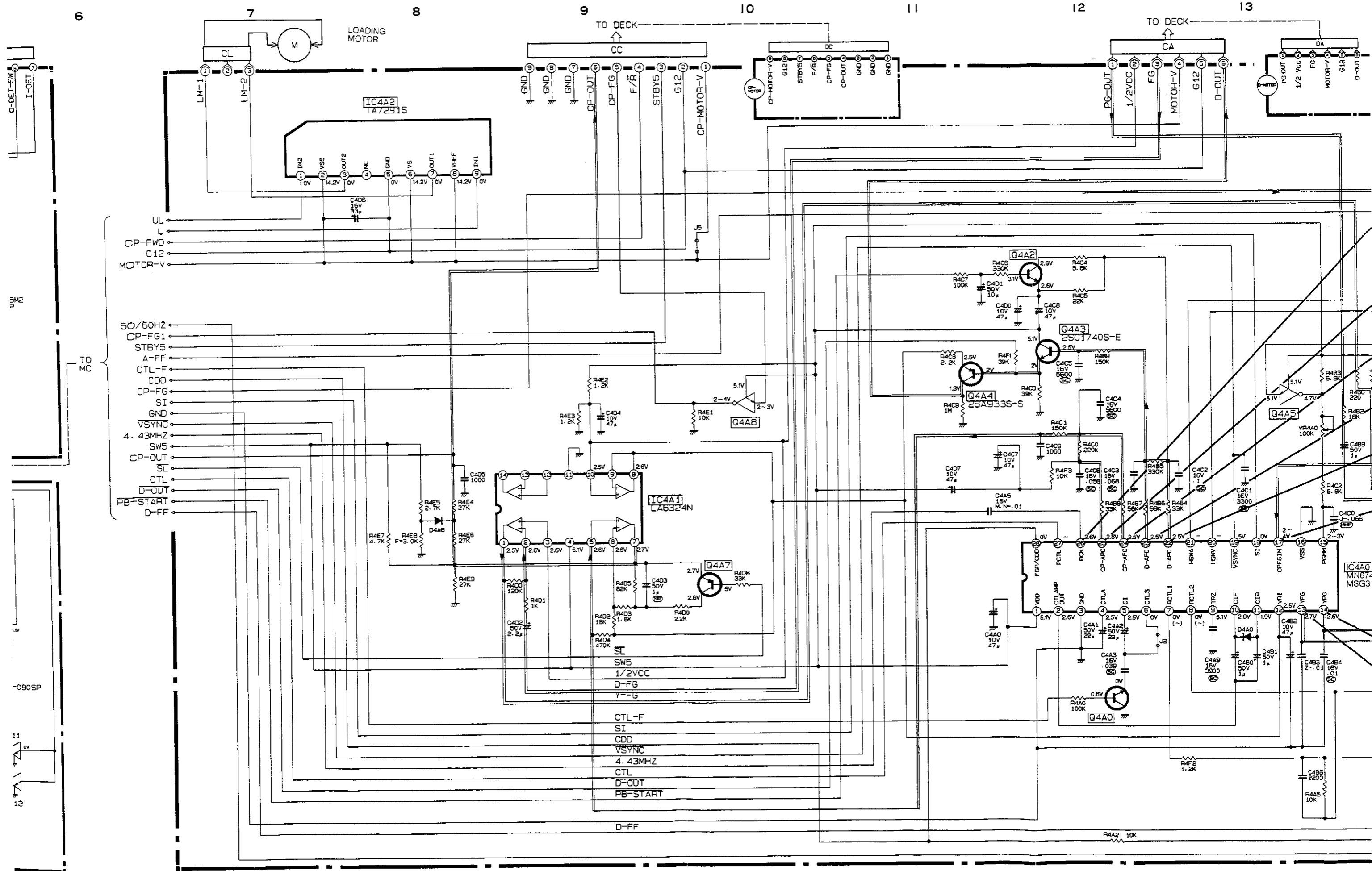
TO SERVO

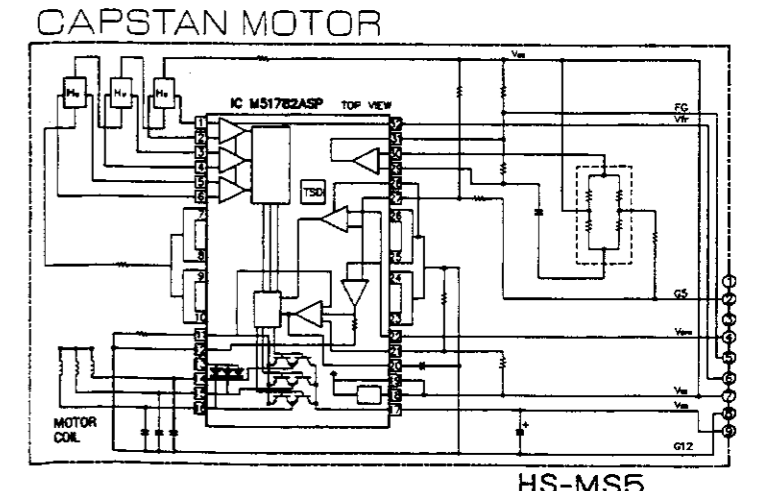
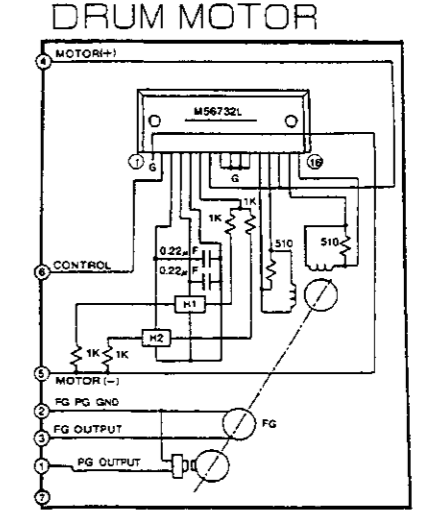
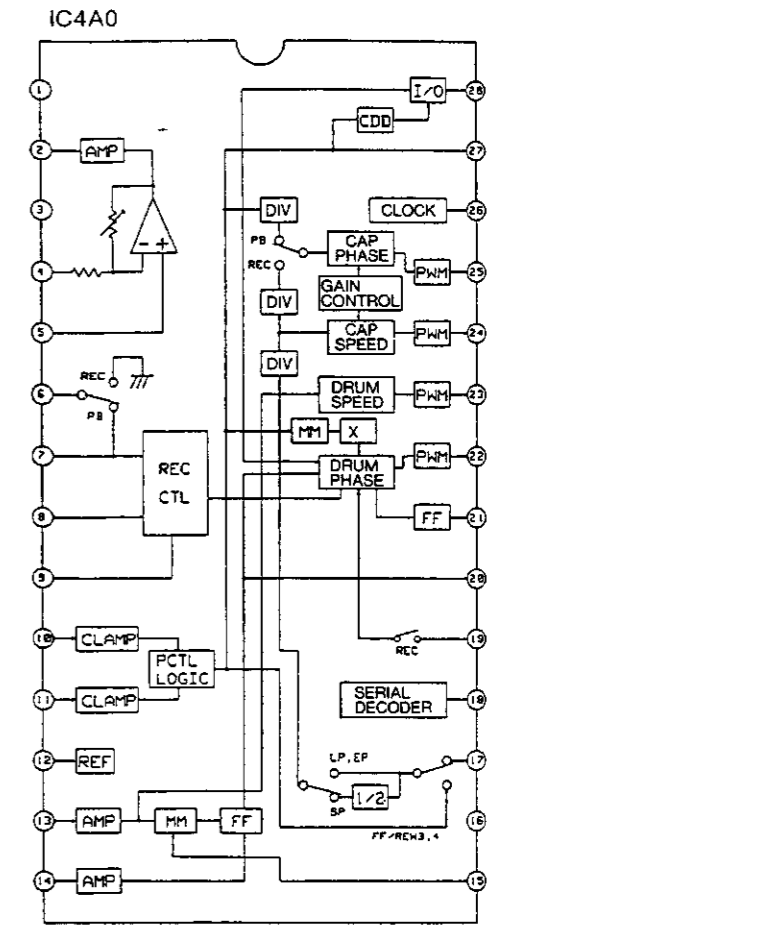
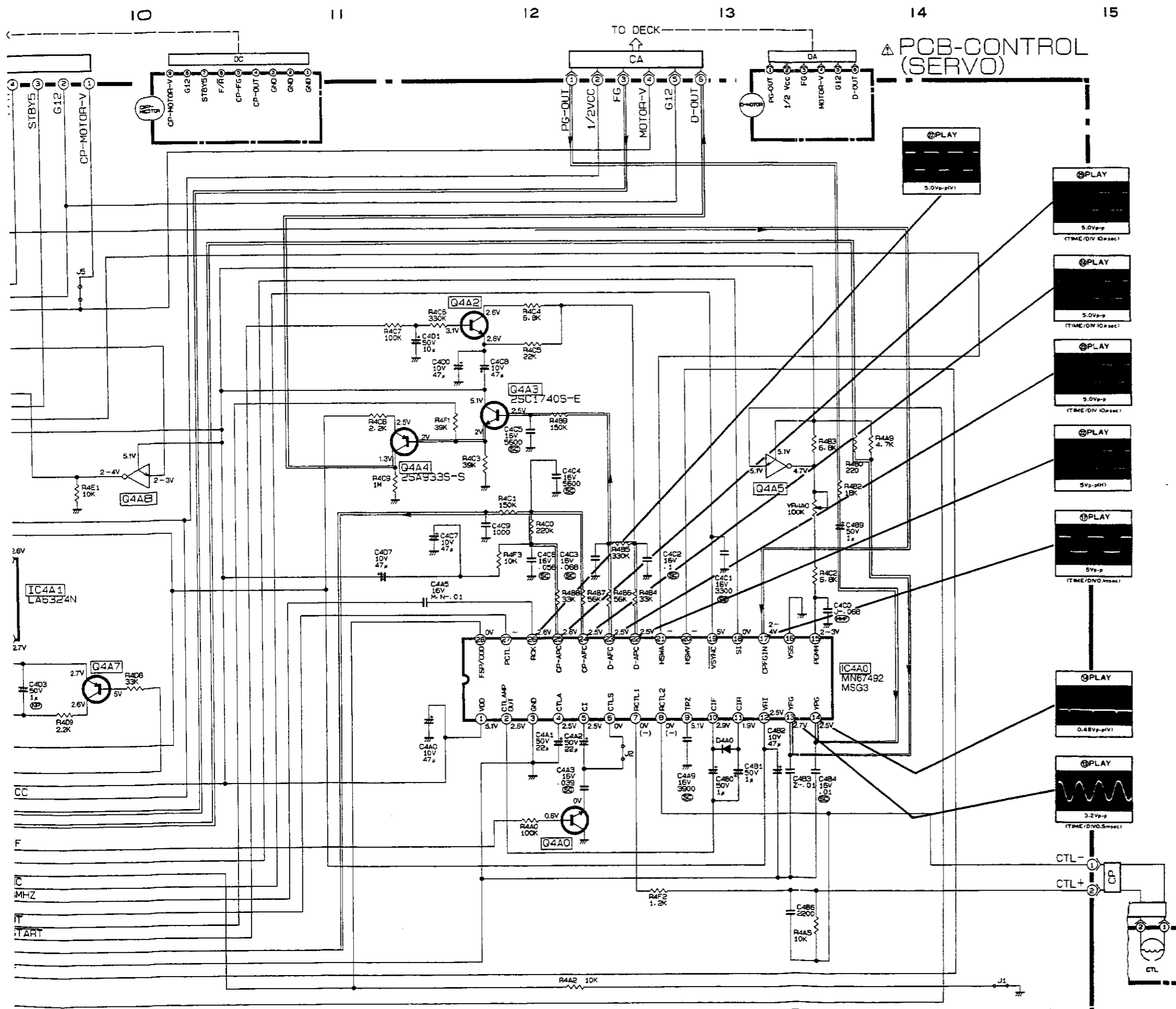
TO CG



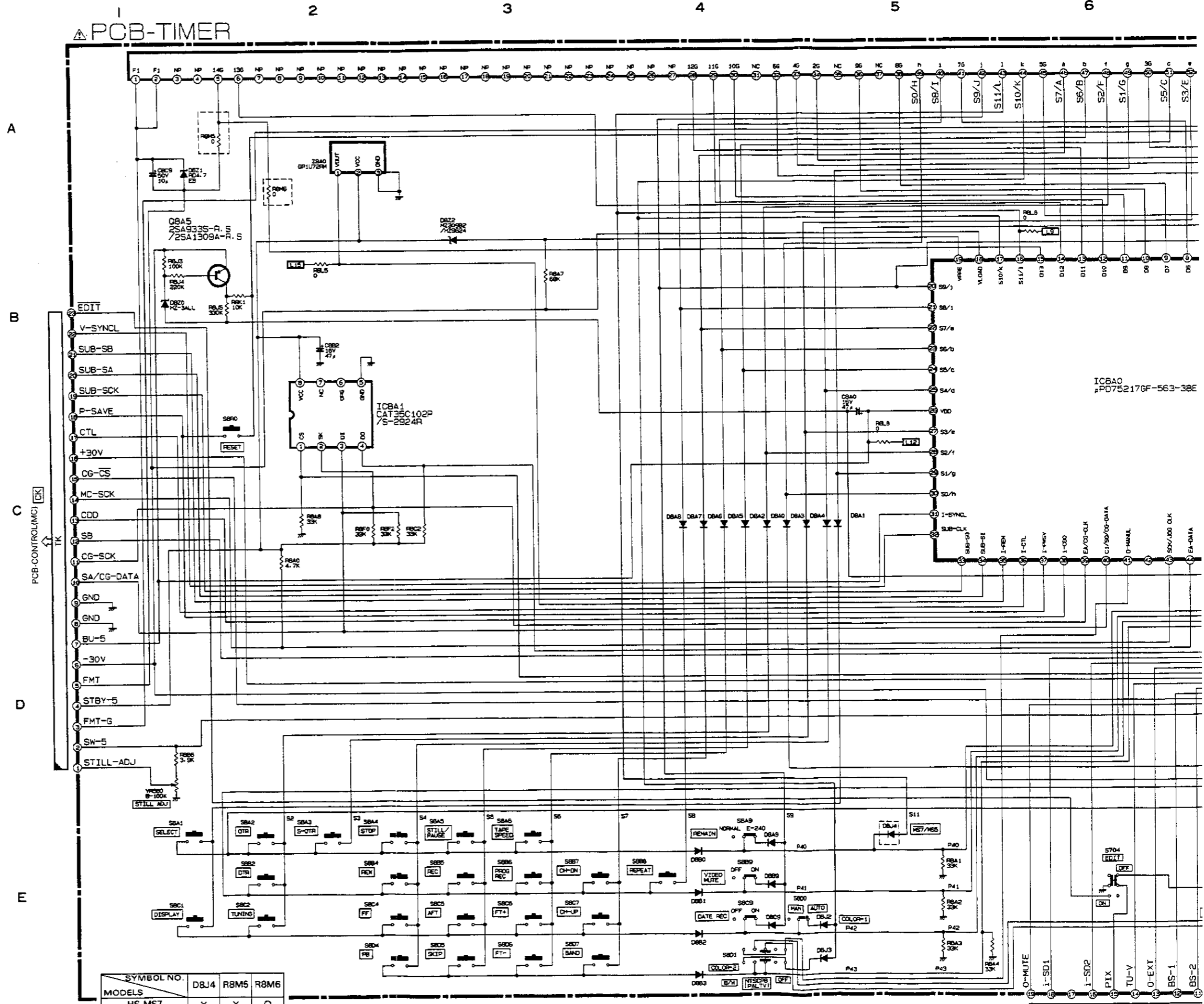
SYMBOL NO.	A AREA	B AREA	J1	J2	J3	J4	J5	R520	R521	R522	R523	C AREA	J6	R5X3
HS-MS7	O	O	X	X	X	X	X	O	O	O	O	O	X	O
HS-MS5	X	X	O	O	O	O	O	X	X	X	X	O	X	X







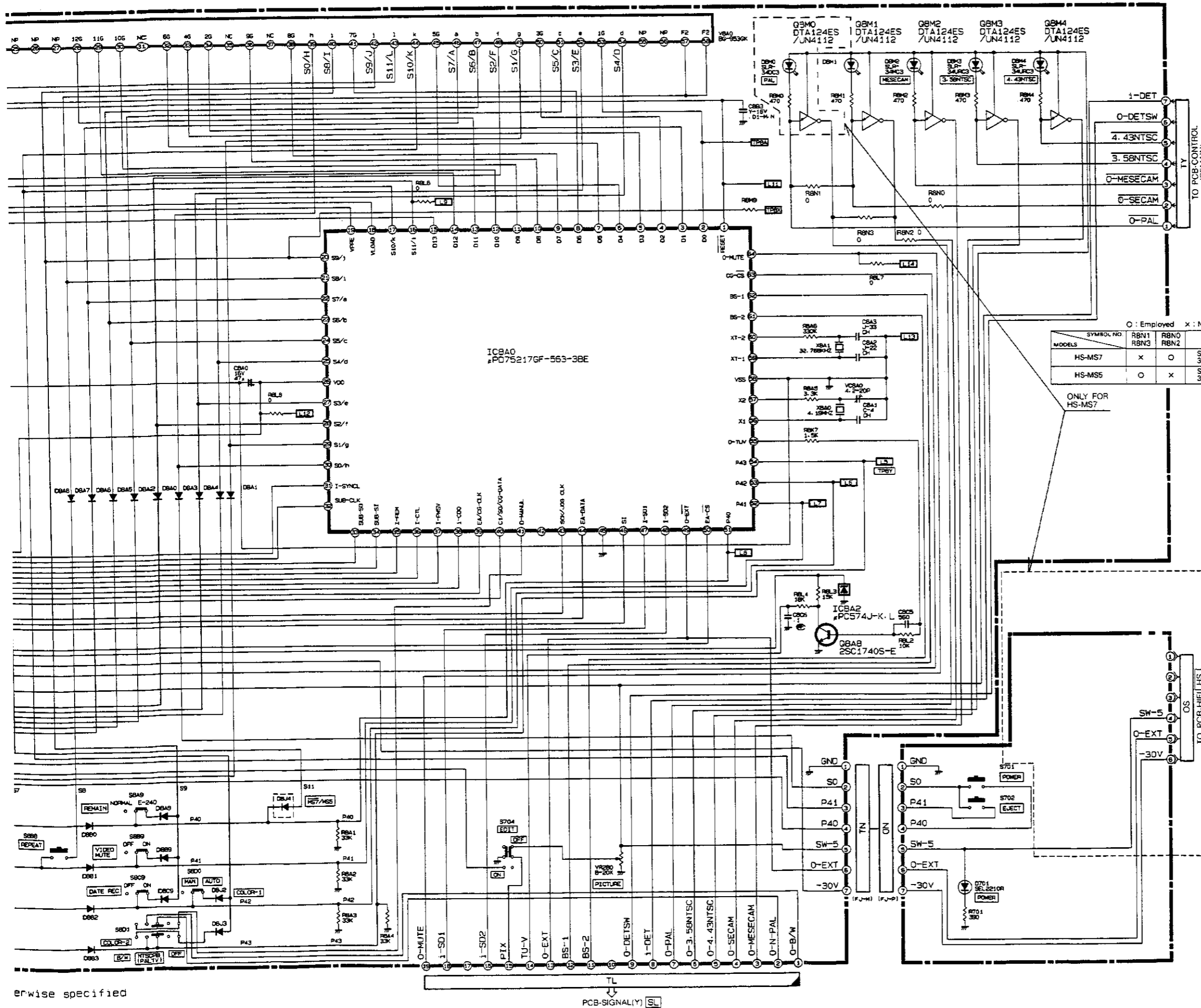
PCB-TIMER



IC8A1
P075217GF-563-3BE

SYMBOL NO.	DBJ4	R8M5	R8M6
MODELS			
HS-MS7	X	X	O
HS-MS5	O	O	X

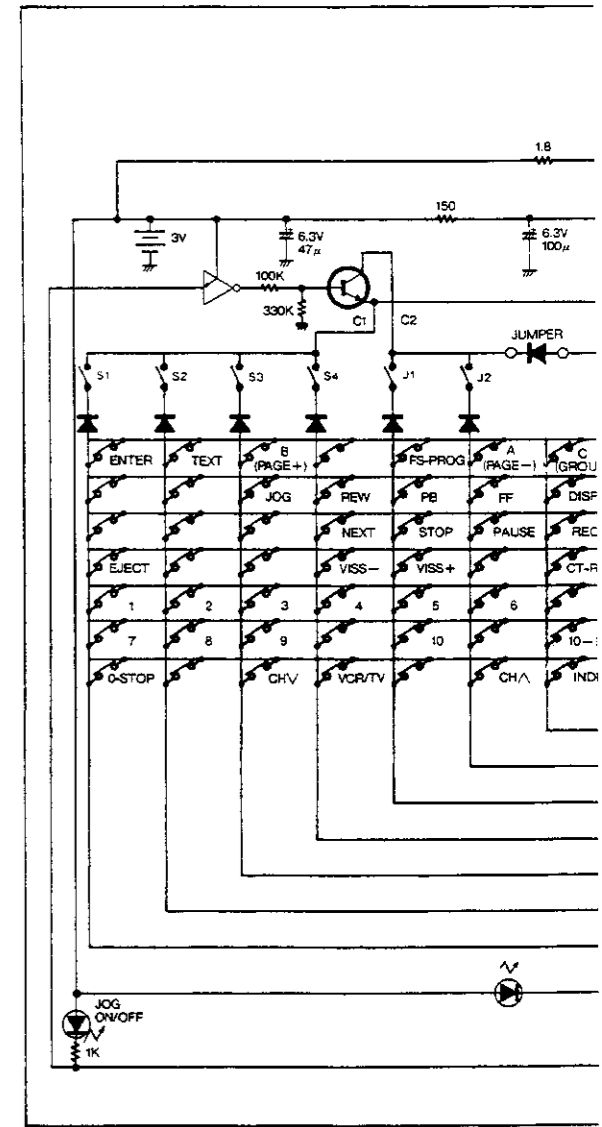
O: Employed
 X: Not employed
 All diodes are 1SS252 unless otherwise specified



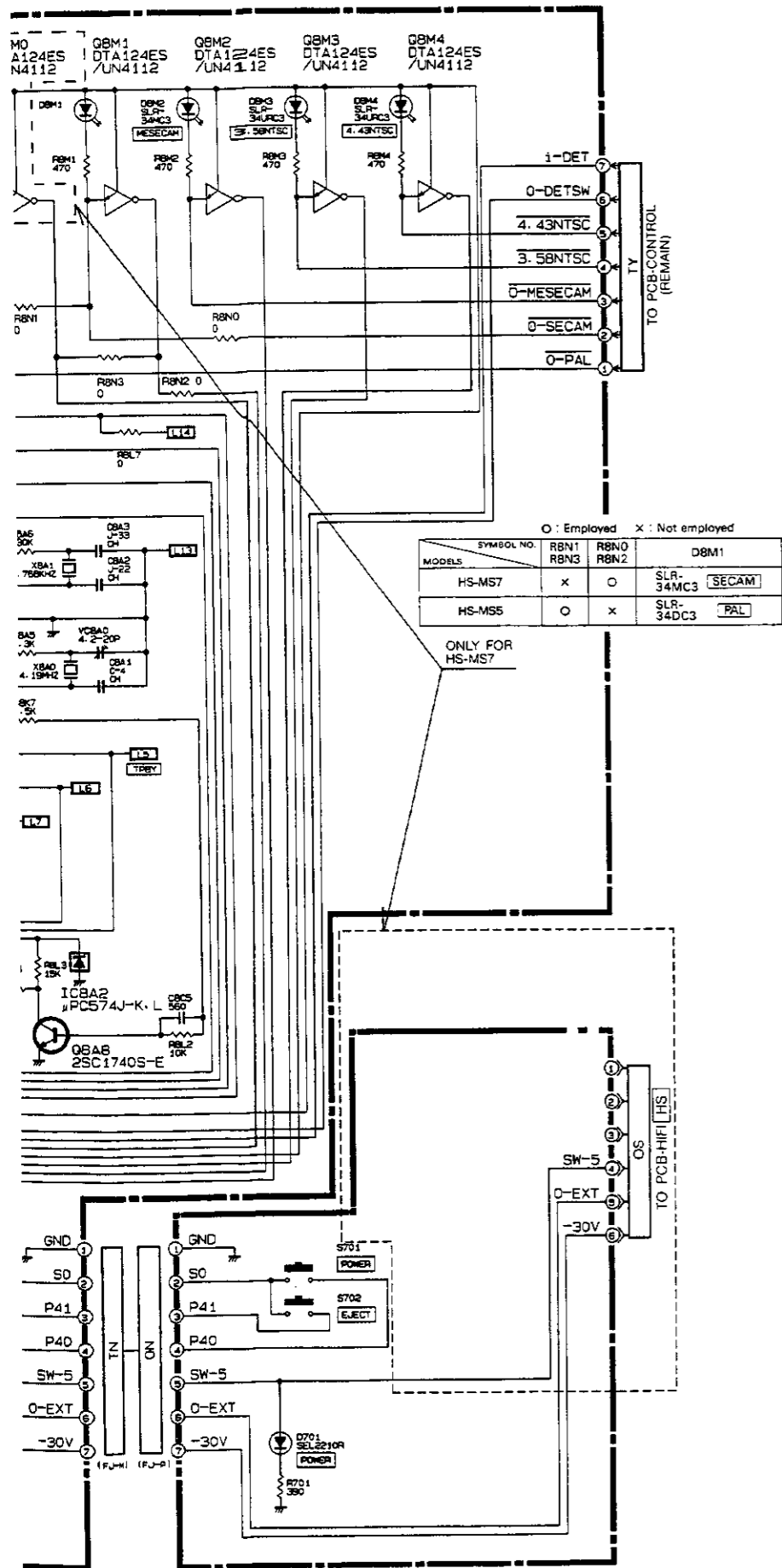
O: Employed X: Not employed

SYMBOL NO	DBM1	DBM2	DBM3	DBM4
HS-MS7	X	O	O	O
HS-MS5	O	X	O	O

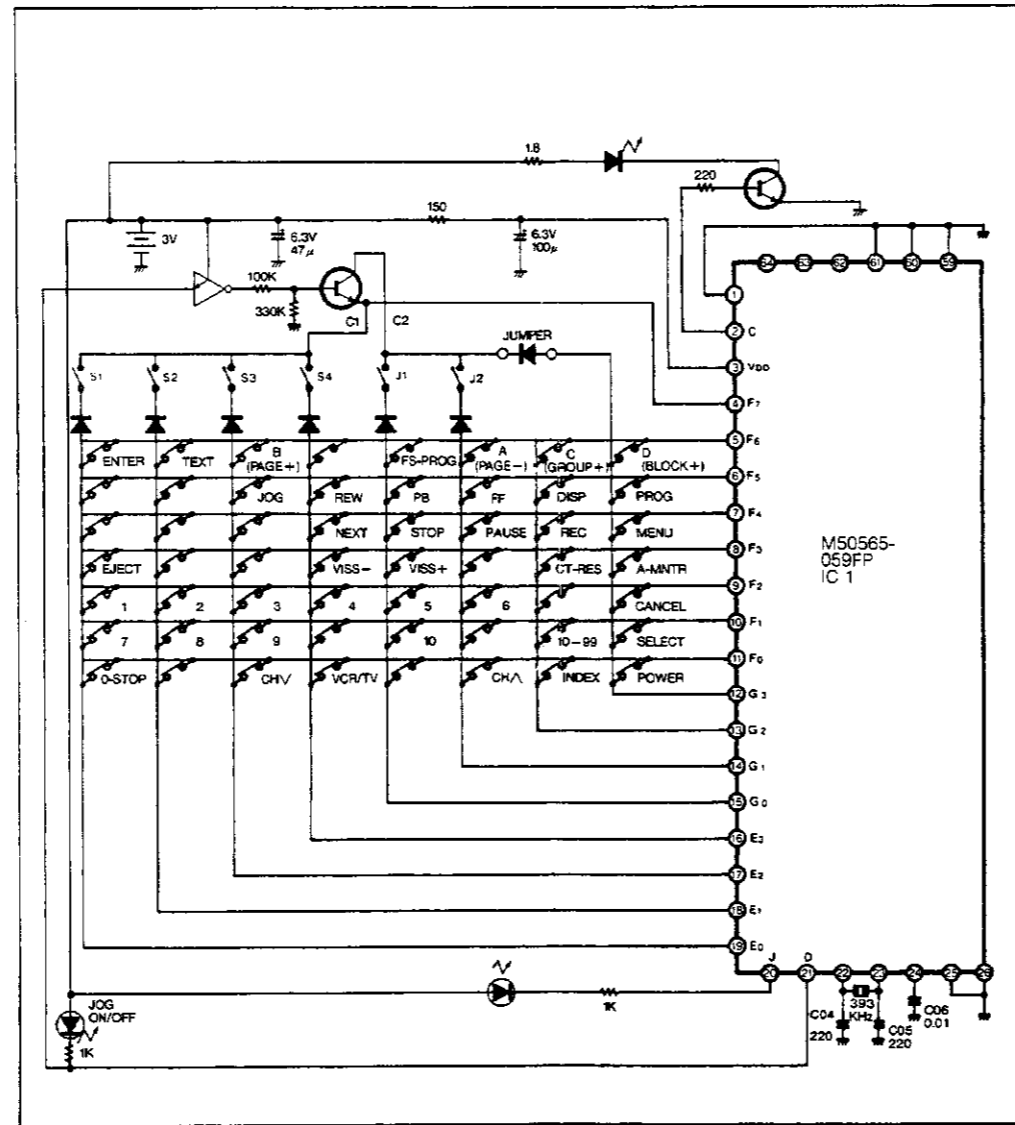
TRANSMITTER REM



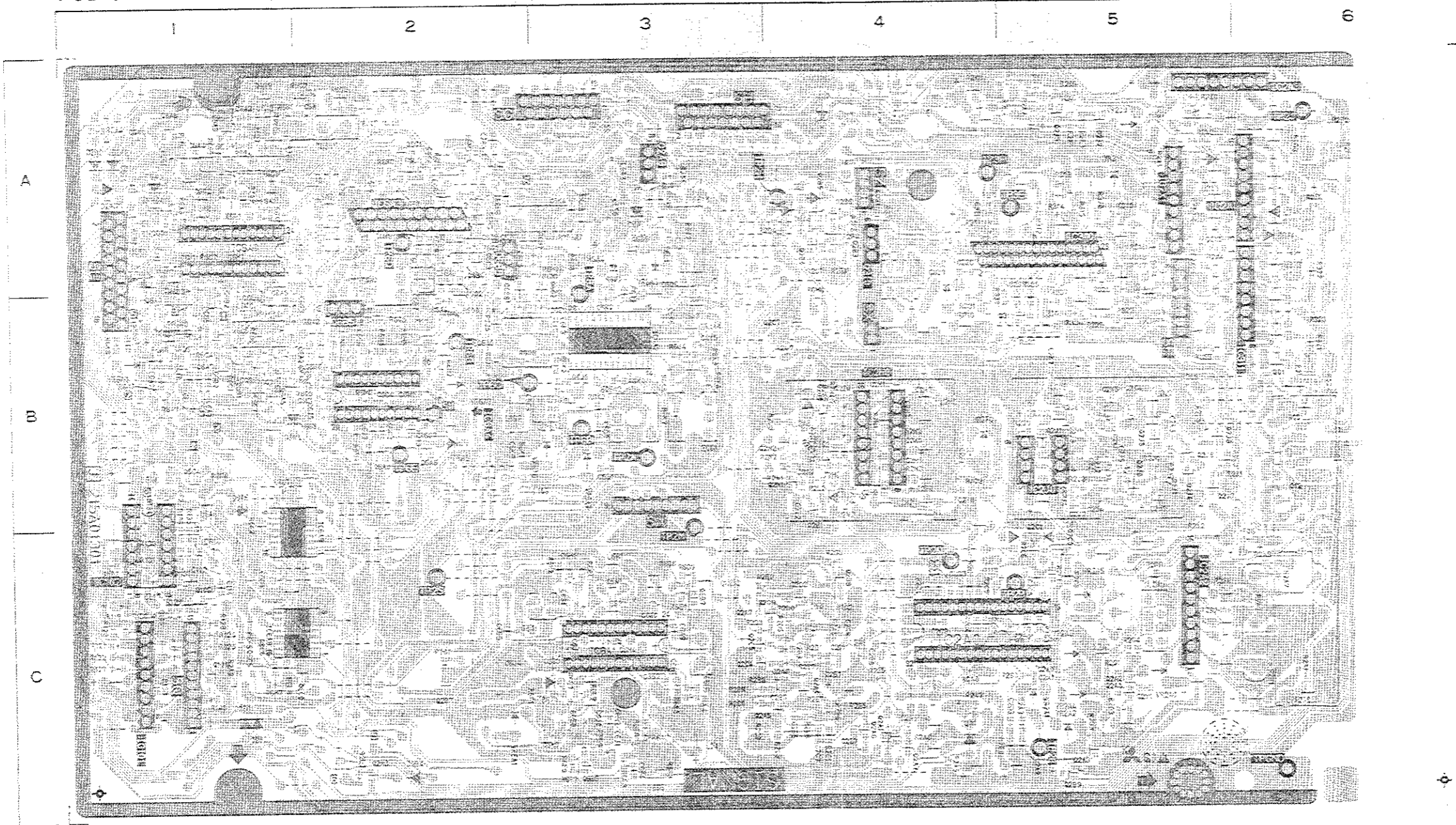
otherwise specified



TRANSMITTER REMOTE CONTROL

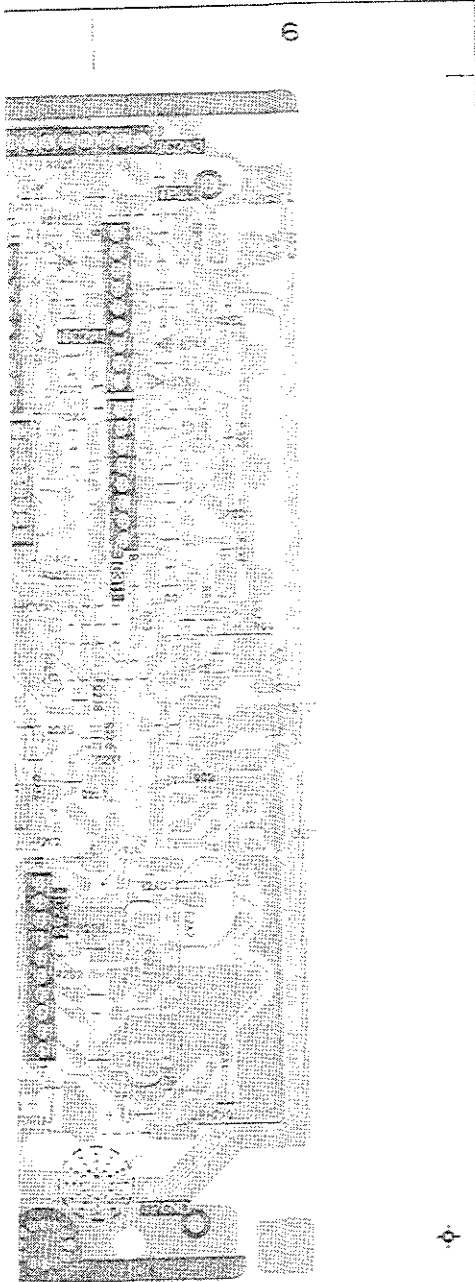


PCB-SIGNAL

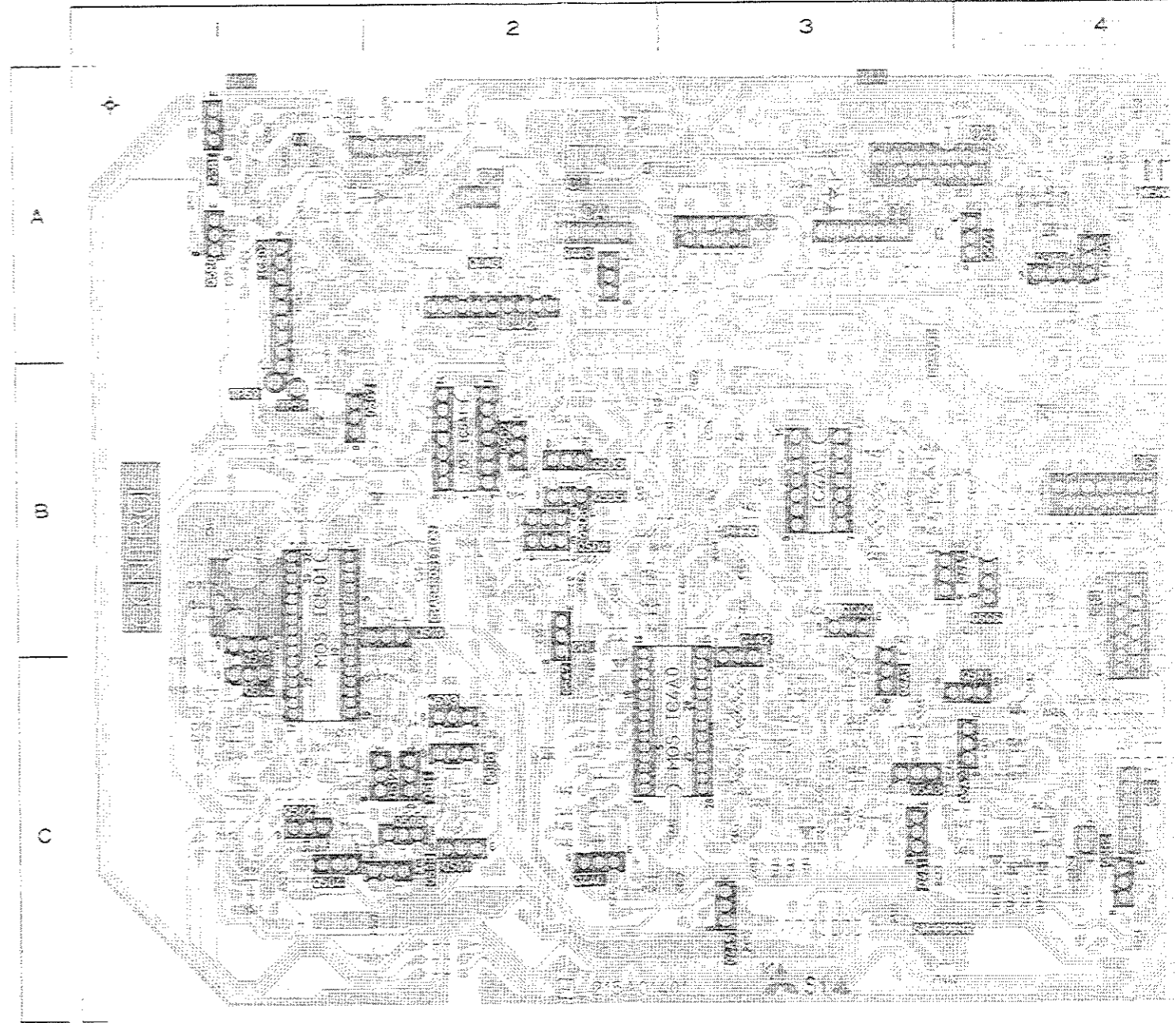


SYMBOL NO.	ADDRESS	SYMBOL NO.	ADDRESS
BPE6A5	A-3	IC311	B-6
		IC6A0	A-1
BPF6A0	B-1	IC6A1	C-3
BPF6A1	A-1	IC6A2	B-3
BPF6A2	C-3	IC6A3	A-2
BPF6A3	C-3	IC6A4	B-2
BPF6A4	A-3	IC6A8	C-1
		IC6A9	C-2
CF101	C-1		
CF6A0	A-2	L101	B-6
		L102	C-1
CU01	C-6	L103	B-3
		L2A0	C-5
D2A0	A-1	L2A1	C-3
D2A1	C-4	L2A3	C-4
D2A2	A-1	L2A4	C-4
D2A3	A-1	L2A5	C-4
D2A4	A-6	L2A8	B-4
D2A5	A-6	L2A9	C-4
D2A6	C-4	L2B0	A-5
D2A7	A-4	L2H0	B-4
D2A8	A-4	L2H1	B-4
D2A9	A-5	L2H2	B-4
D2B0	C-1	L2J0	B-5
D2B1	C-5	L2J1	B-5
D2B2	C-1	L2J2	B-5
D2B3	C-5	L2J3	B-5
D2B4	C-2	L2J4	B-5
D2N1	B-4	L2J5	B-5
D2N2	B-4	L2J6	B-5
D2Z0	A-4	L2J7	B-5
D6A0	A-1	L2J8	A-4
D6A1	A-1	L2J9	A-5
D6A2	A-1	L2K0	A-5
D6A3	B-1	L2X0	A-5
D6A4	C-3	L2Y1	C-5
D6A5	B-2	L310	A-4
D6A6	B-1	L311	B-5
D6A7	A-3	L312	A-6
D6A8	A-2	L6A0	A-2
		L6A1	C-3
DL2A0	C-5	L6A2	A-2
DL6A0	A-1	L6A3	A-3
DL6A1	A-2	L6A4	B-1
DL6A2	C-3	L6A5	B-2
		L6A6	B-1
EQ6A0	B-2	L6A7	A-1
EQ6A1	B-3	L6A8	A-1
EQ6A2	B-3	L6A9	A-1
		L6B0	A-2
IC101	C-1	L6B1	A-2
IC102	C-1	L6B2	C-3
IC2A0	C-4	L6B3	C-3
IC2A1	A-5	L6B4	C-2
IC2A2	C-5	L6B5	B-3
IC2A3	A-6	L6B6	B-3
IC2A4	B-4	L6B7	B-2
IC2J0	B-5	L6B8	A-3
IC2X1	A-5	L6C0	B-1
IC310	A-5	L6C1	B-1

SYMBOL NO.	ADDRESS	SYMBOL NO.	ADDRESS	SYMBOL NO.	ADDRESS	SYMBOL NO.	ADDRESS
BPE6A5	A-3	IC311	B-6	LPF2A0	C-6	Q683	C-3
BPF6A0	B-1	IC6A0	A-1	LPF2A1	C-6	Q684	A-2
BPF6A1	A-1	IC6A1	C-3	LPF6A0	B-1	Q685	B-2
BPF6A2	C-3	IC6A2	B-3	LPF6A1	C-3	Q686	B-2
BPF6A3	C-3	IC6A3	A-2	LPF6A2	B-3	Q687	C-3
BPF6A4	A-3	IC6A4	B-2	Q01	B-6	Q688	A-2
CF101	C-1	IC6A8	C-1	Q02	B-6	Q689	A-3
CF5A0	A-2	IC6A9	C-2	Q101	C-1	Q690	C-1
CU01	C-6	L101	B-6	Q102	C-1	Q691	A-2
D2A0	A-1	L102	C-1	Q2A0	C-5	Q692	B-3
D2A1	C-4	L103	B-3	Q2A1	C-4	Q693	A-2
D2A2	A-1	L2A0	C-5	Q2A2	C-5	Q694	B-1
D2A3	A-1	L2A1	C-3	Q2A3	C-2	Q695	C-1
D2A4	A-6	L2A3	C-4	Q2A4	C-4	76A0	A-2
D2A5	A-6	L2A4	C-4	Q2A5	C-3	TP2A	B-3
D2A6	C-4	L2A5	C-4	Q2A6	C-4	TP2E	C-5
D2A7	A-4	L2A6	B-4	Q2A7	C-3	TP2H	A-3
D2A8	A-4	L2A9	C-4	Q2A8	C-5	TP2J	A-6
D2A9	A-6	L2B0	A-5	Q2A9	A-3	TP2M	C-3
D2B0	C-1	L2H0	B-4	Q2B0	B-4	TP2P	C-5
D2B1	C-5	L2H1	B-4	Q2B1	C-4	TP2Q	C-4
D2B2	C-1	L2H2	B-4	Q2B2	B-4	TP2S	C-2
D2B3	C-5	L2J0	B-5	Q2B3	A-4	TP3E	A-5
D2B4	C-2	L2J1	B-5	Q2B4	A-4	TP3F	A-4
D2N1	B-4	L2J2	B-5	Q2B5	A-4	TP6A	A-3
D2N2	B-4	L2J3	B-5	Q2B6	A-4	TP6E	B-3
D2Z0	A-4	L2J4	B-5	Q2B7	C-2	TP9C	B-2
D6A0	A-1	L2J5	B-5	Q2B8	C-4	TP9D	A-2
D6A1	A-1	L2J6	B-5	Q2B9	C-5	TP9E	B-2
D6A2	A-1	L2J7	B-5	Q2C0	C-5	TP9G	B-2
D6A3	B-1	L2J8	A-4	Q2C1	C-5	TP9H	C-5
D6A4	C-3	L2J9	A-5	Q2C4	C-3	VR2A0	C-5
D6A5	B-2	L2K0	A-5	Q2C5	C-3	VR2A1	C-5
D6A6	B-1	L2X0	A-5	Q2C7	B-4	VR2A2	C-5
D6A7	A-3	L2Y1	C-5	Q2J0	B-5	VR2A3	C-5
D6A8	A-2	L310	A-4	Q2J1	B-5	VR2A4	C-5
DL2A0	C-5	L311	B-5	Q2J2	A-5	VR2A5	C-5
DL6A0	A-1	L312	A-6	Q2J3	A-5	VR2F0	B-4
DL6A1	A-2	L6A0	A-2	Q2J4	B-5	VR2J0	A-5
DL6A2	C-3	L6A1	C-3	Q2J5	B-5	VR310	B-4
EC6A0	B-2	L6A2	A-2	Q2J6	B-5	VR311	A-5
EC6A1	B-3	L6A3	A-3	Q2J7	B-5	VR6A0	B-1
EC6A2	B-3	L6A4	B-1	Q2J8	B-5	VR6A1	C-2
IC101	C-1	L6A5	B-2	Q2N1	B-4	VR6A3	B-2
IC102	C-1	L6A6	B-1	Q310	A-4	VR6A4	A-3
IC2A0	C-4	L6A7	A-1	Q6A0	B-1	VR6A5	A-3
IC2A1	A-5	L6A8	A-1	Q6A2	B-2	VR6A6	B-2
IC2A2	C-5	L6A9	A-1	Q6A3	B-2	VR6A7	B-3
IC2A3	A-6	L6B0	A-2	Q6A5	B-1	X2H0	B-4
IC2H0	B-4	L6B1	A-2	Q6A6	B-2	X2J0	B-5
IC2J0	B-5	L6B2	C-3	Q6A7	B-1	X6A0	A-1
IC2X1	A-5	L6B3	C-3	Q6A8	A-1	X6A1	C-3
IC310	A-5	L6B4	C-2	Q6A9	A-1		
		L6B5	B-3	Q6B0	B-1		
		L6B6	B-3	Q6B1	B-1		
		L6B7	B-2	Q6B2	B-1		
		L6B8	A-3				
		L6C0	B-1				
		L6C1	B-1				



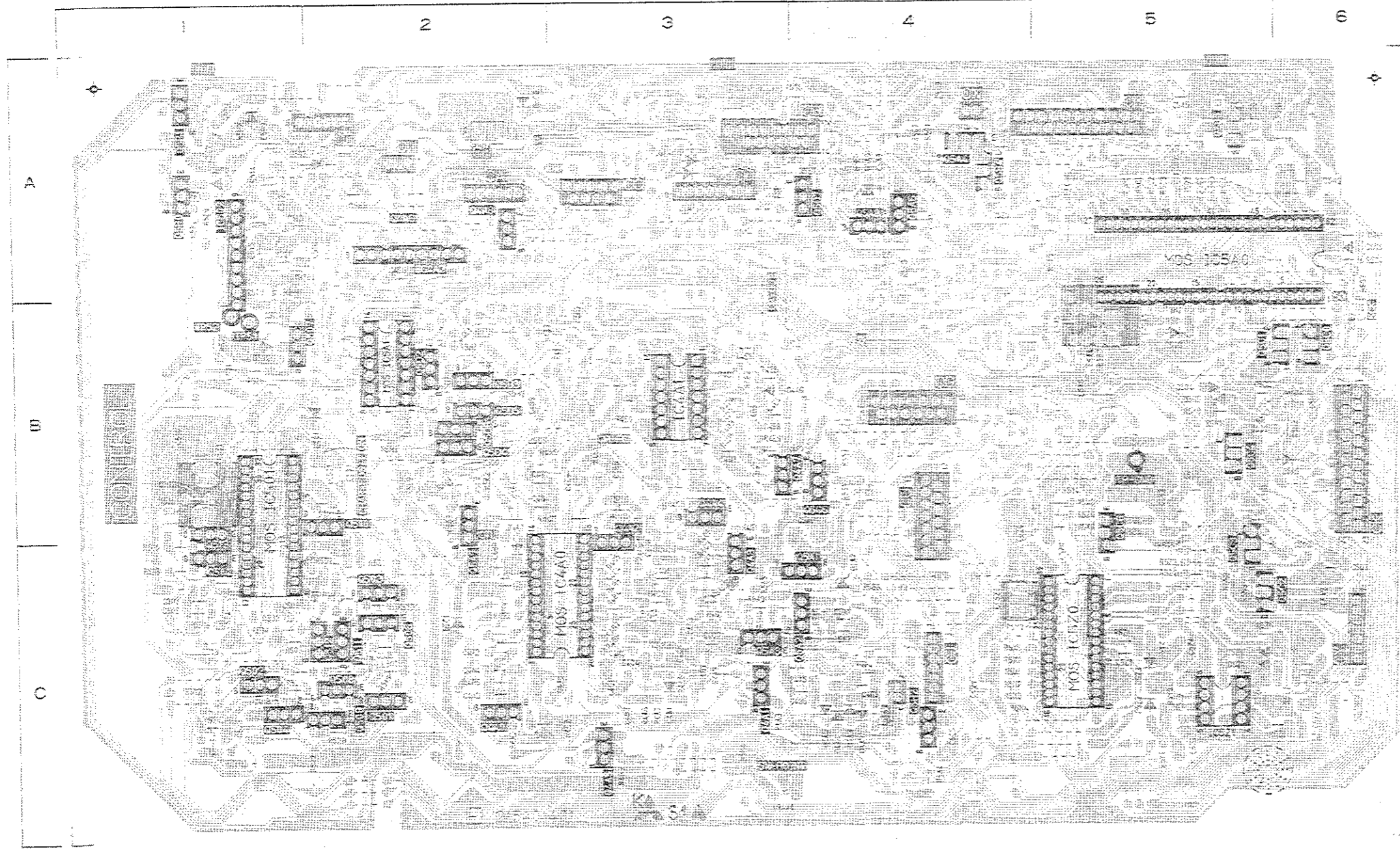
PCB-CONTROL



ADDRESS

- C-3
- A-2
- B-2
- B-2
- C-3
- A-2
- A-3
- C-1
- A-2
- B-3
- A-2
- B-1
- C-1
- A-2
- B-3
- C-5
- A-3
- A-6
- C-3
- C-5
- C-4
- C-2
- A-5
- A-4
- A-3
- B-3
- B-2
- A-2
- B-2
- B-2
- C-6
- C-5
- C-5
- C-5
- C-5
- C-5
- B-4
- A-5
- B-4
- A-5
- B-1
- C-2
- B-2
- A-3
- A-3
- B-2
- B-3
- B-4
- B-5
- A-1
- C-3

PCB-CONTROL



SYMBOL NO.	ADDRESS
CF5A0	B-5
CF5Z0	C-4
D4A0	B-2
D4A1	C-3
D4A2	C-4
D4A3	C-4
D4A4	C-4
D4A5	C-4
D4A6	B-3
D501	B-2
D502	B-1
D503	A-1
D5A0	A-4
D5A2	C-4
D5A3	A-3
D5A4	A-3
D5A5	B-6
D5B4	B-5
D5B9	A-1
D5C0	A-2
D5C1	C-2
D5C5	B-5
D5C9	A-6
D5D2	B-5
D5P0	A-1
D5P1	A-1
D5Z0	C-5
D5Z1	C-5
D5Z2	C-5
D5Z3	C-5
IC4A0	C-3
IC4A1	B-3
IC4A2	A-2
IC501	B-1
IC502	A-1
IC5A0	A-5
IC5A1	B-2
IC5Z0	C-5
IC5Z1	C-5
L501	B-1
L502	B-2
L503	C-1
L507	C-2
L5A0	B-6
L5A2	C-3
L5A4	B-5
L5A5	B-5
L5A6	B-5
L5A8	B-4
L5Z0	C-5
Q4A0	C-2
Q4A1	C-3
Q4A2	B-3
Q4A3	C-3
Q4A4	B-3
Q4A5	C-3

SYMBOL NO.	ADDRESS
Q4A7	B-4
Q4A8	A-2
Q4A9	A-2
Q501	C-2
Q502	C-1
Q503	C-2
Q504	C-1
Q506	C-2
Q507	B-1
Q508	C-2
Q509	C-2
Q510	B-2
Q511	C-2
Q512	C-2
Q513	C-1
Q514	C-1
Q5A1	C-4
Q5A2	C-4
Q5A3	C-3
Q5A4	A-4
Q5A5	A-4
Q5A7	C-2
Q5A8	A-4
Q5B4	A-4
Q5B5	A-5
Q5C0	B-6
Q5C1	B-5
Q5C2	C-6
Q5C3	C-5
Q5C4	B-5
Q5C5	B-4
Q5C6	B-5
Q5D2	B-2
Q5D3	B-2
Q5D4	B-2
Q5D5	B-2
Q5D6	B-2
Q5D7	A-4
Q5H2	C-4
Q5P0	A-1
Q5P1	A-1
TP-GND	B-5
TP51	B-1
TP52	B-1
VC501	B-2
VR4A0	C-3
VR501	A-1
X501	B-1
X502	B-1

OPONENT-SIDE)

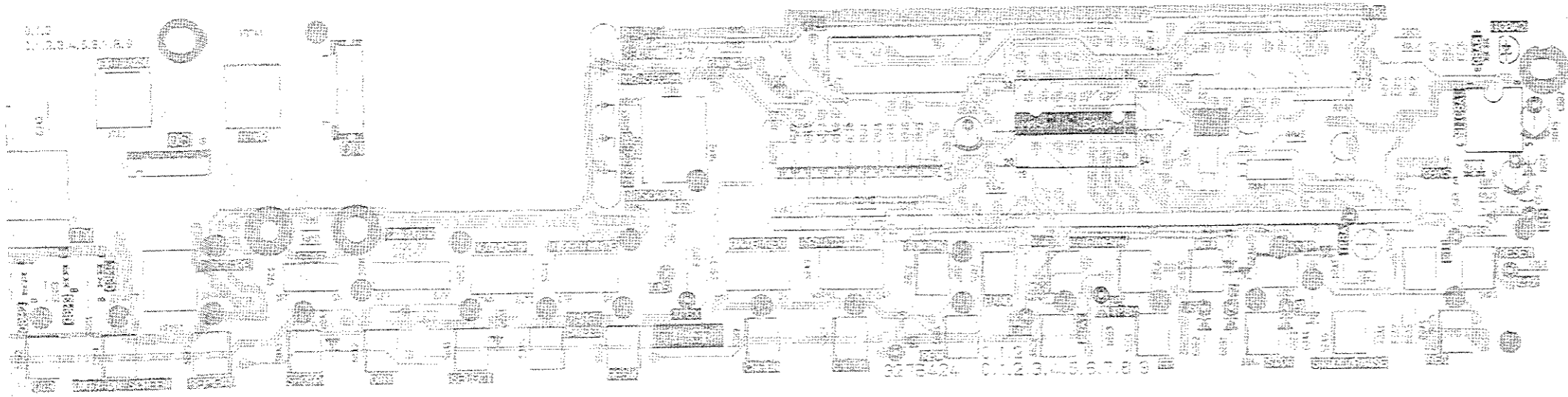
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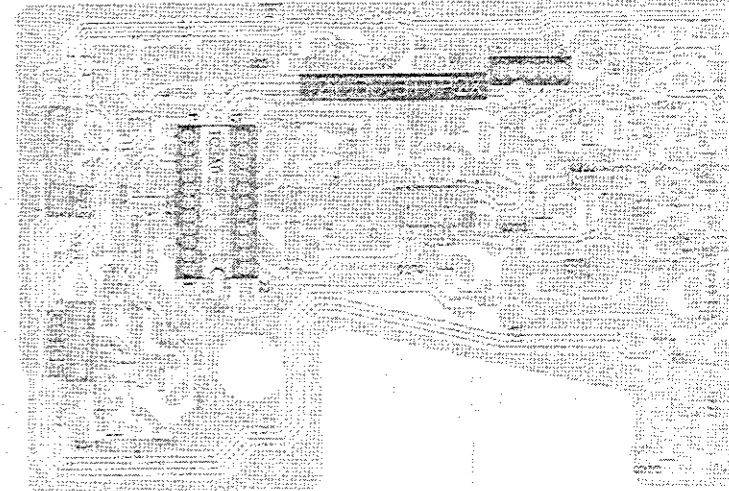
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6



PCB-HEAD-AMP



PPER-SIDE)

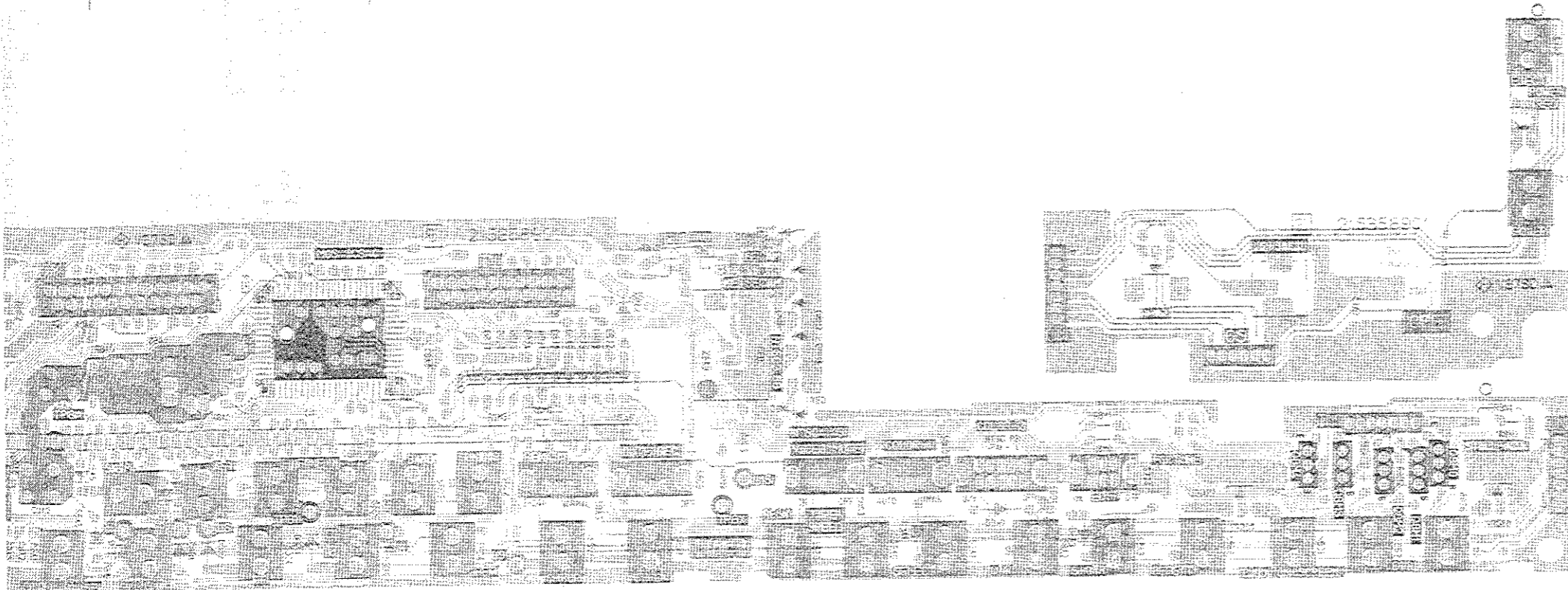
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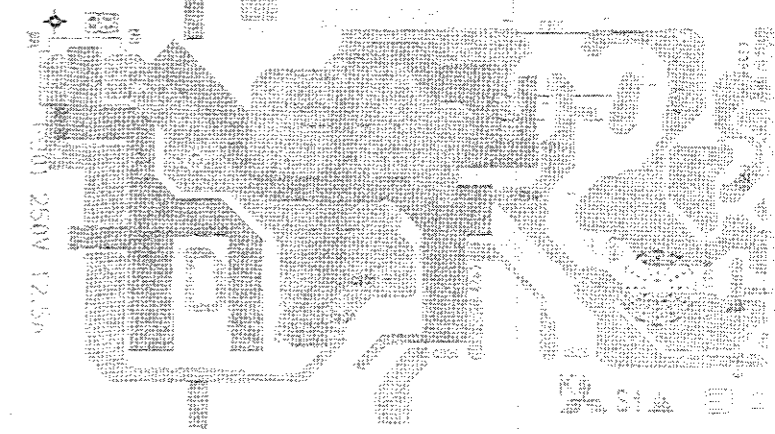
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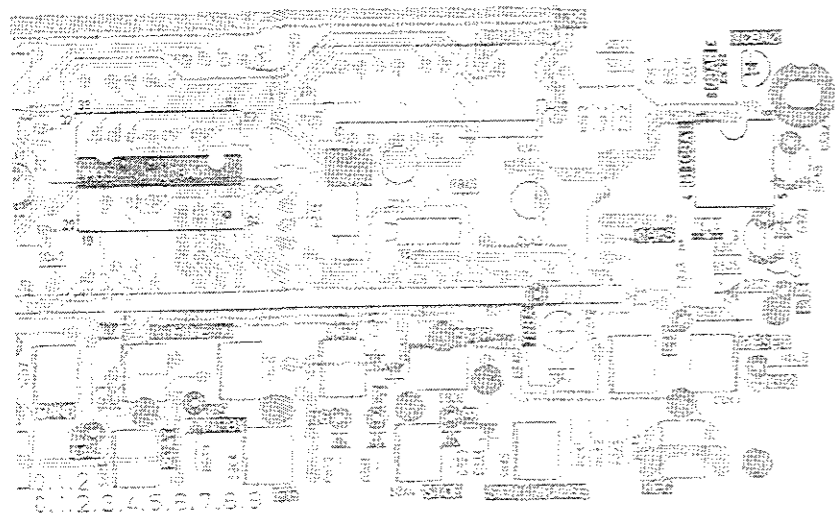


PCB-POWER

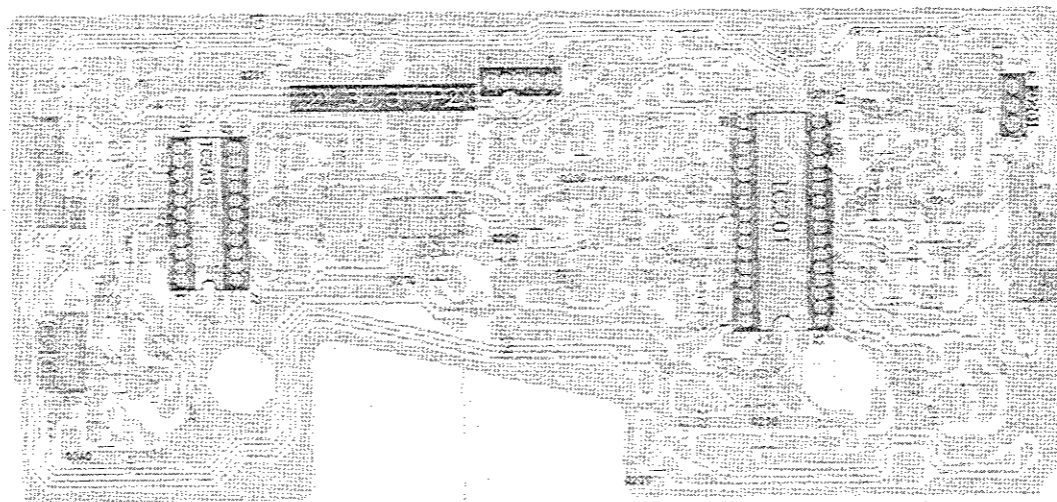


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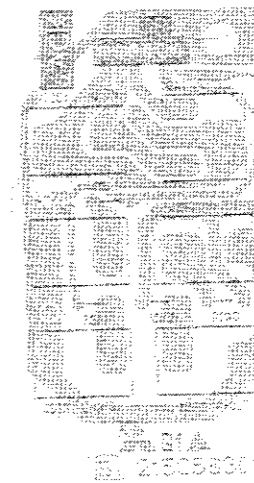
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PCB-HEAD-AMP

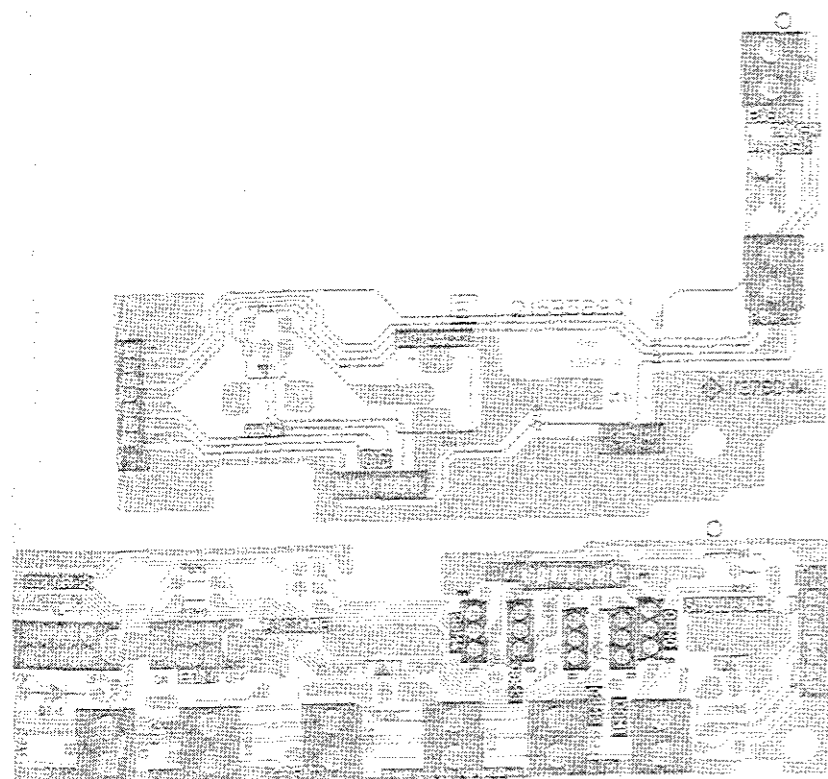


PCB-JACK



5

6



PCB-POWER

