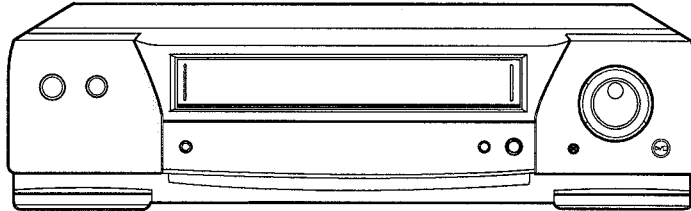


Service Manual

VIDEO CASSETTE RECORDER



MODEL
HS-761V(B)
HS-761V(E)
HS-761V(GY)
HS-761V(IR)

Only cassettes marked VHS can be used with this video cassette recorder.

SPECIFICATIONS

Tape Format	: VHS 1/2" high-density video cassette tape	Video Output	: 1.0Vp-p, 75Ω unbalanced EURO AV socket
Power Source	: AC 230V ; 50Hz	Audio Output	: -8dBs, 1kΩ unbalanced EURO AV socket
Power Consumption	: Approx. 25W	TV Tuner	VHF : 47~68MHz, 174~230MHz 44.5~68.5MHz, 174~222MHz[IR]
Television System	: 625lines, 50fields System CCIR B&G PAL [E, GY] System CCIR I PAL [B, IR]	UHF	: 470~862MHz
Video Recording System	: Azimuth helical scanning system	CATV	: 47~103MHz, 104~300MHz, 302~470MHz
Luminance	: Frequency modulation recording	Operating Temperature	: 5°C to 40°C
Colour Signal	: Low frequency conversion subcarrier phase shift recording	Relative Humidity	: 30% to 80%
Hi-Fi Audio Recording System	: Azimuth helical scanning system, Frequency modulation, deep layer recording	RF Channel Output	: Set to Channel 68 [B] Set to Channel 36 [E, GY] Set to Channel 38 [IR] (Channel 22~69 selectable) [B] (Channel 32~40 selectable) [E, GY, IR]
Linear Audio Track	: 1 track	Weight	: Approx. 4.3kg
Tape Speed	: 23.39mm/sec (PAL SP mode) 11.70mm/sec (PAL LP mode)	Dimensions	: 380 (W) × 92 (H) × 303 (D)mm
Record/Playback Time	: 240min. with E-240 cassette (PAL SP mode) 480min. with E-240 cassette (PAL LP mode)	Timer	: 8 programmes for any channels in one month/every day/every week day 24 hour digital synchronized with oscillator frequency.
Heads: Video	: 4 rotary heads	Channel Selection Deck	: 60 position Up/Down + EXT : U Deck
Hi-Fi Audio	: 2 rotary heads		
Audio/Control Erase	: 1 stationary head : 1 full track head		
Video Input	: 0.5 to 2.0Vp-p, 75Ω unbalanced EURO AV socket		
Audio Input	: -8dBs, 10kΩ unbalanced EURO AV socket		

- Weight and dimensions shown are approximate.
- Design and specifications are subject to change without notice.

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DISASSEMBLY

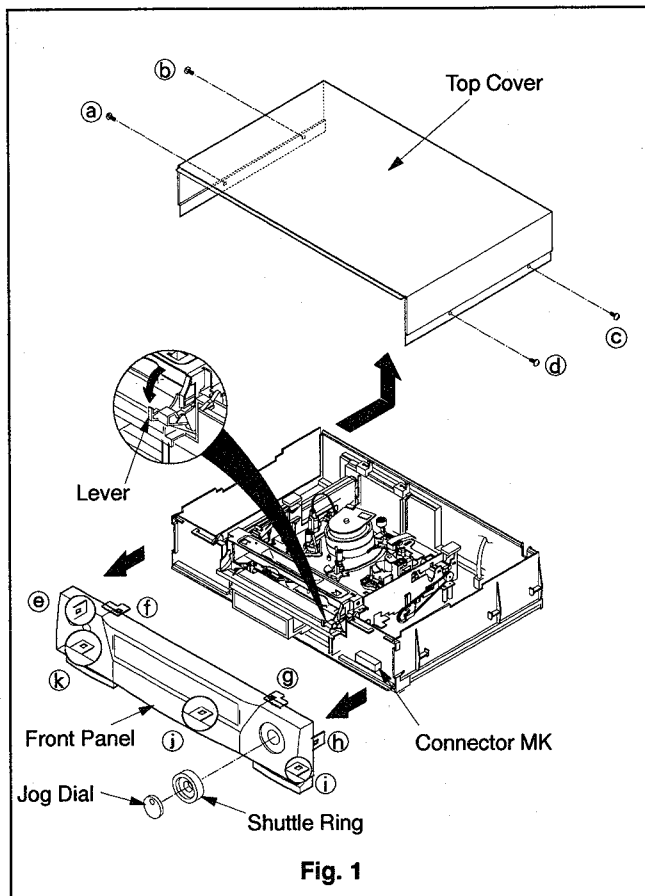
1. Removal of Top Cover

- 1 Remove the four Top Cover fastening screws (a), (b), (c) and (d) shown in Fig. 1 and remove the Top Cover in the direction shown by the arrow.

2. Removal of Front Panel

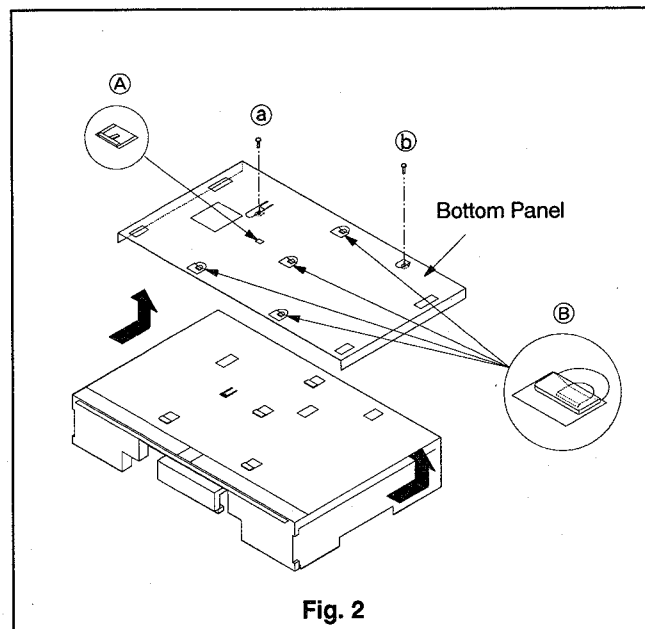
- 1 Remove the Top Cover.
(Refer to Para. 1 of the DISASSEMBLY.)
- 2 Remove the Jog Dial and the Shuttle Ring.
- 3 Unfasten the seven catches (e) ~ (k) shown in Fig. 1 and remove the Front Panel in the direction shown by the arrows.
- 4 Disconnect connector MK shown in Fig. 1.

Note :Before installing the Front Panel, make sure that the lever is on the lower position. Push the cassette door open and install it.



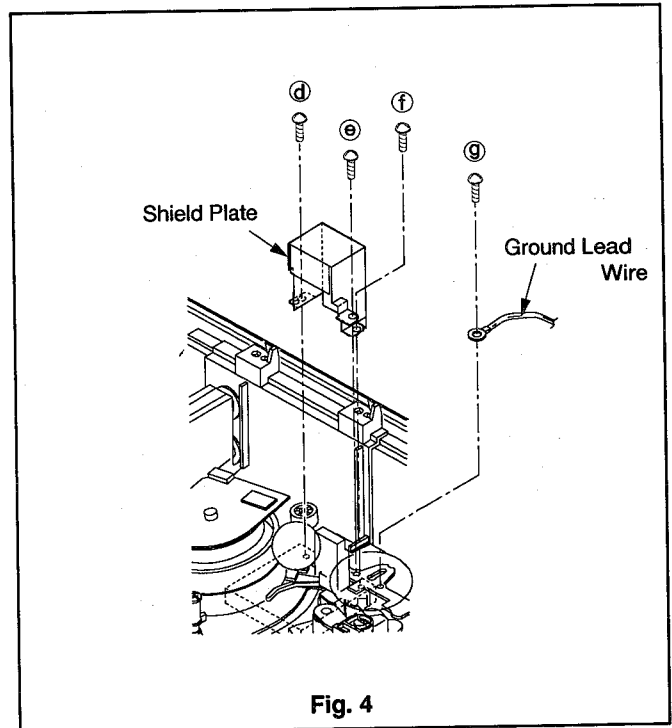
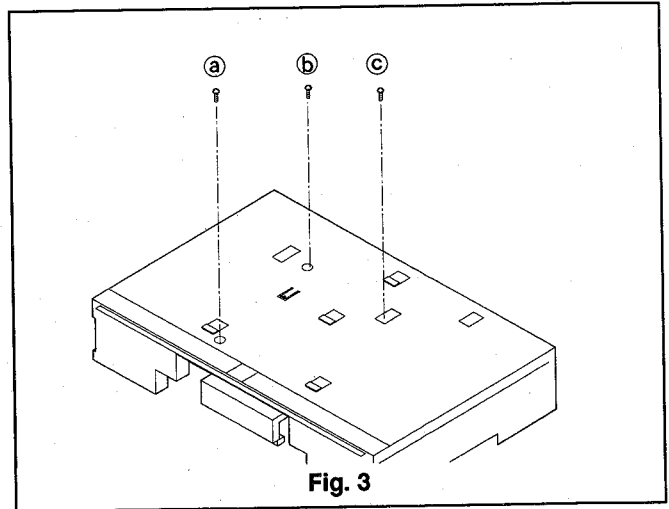
3. Removal of Bottom Panel

- 1 Turn the set upside down as shown in Fig. 2.
- 2 Remove the two fastening screws (a) and (b) shown in Fig. 2.
- 3 Push the one hook (A) toward inside. Slide the Bottom Panel backward to remove it, with taking care of the four catches (B).



4. Removal of DECK ASSY

- 1 Remove the Top Cover.
(Refer to Para. 1 of the DISASSEMBLY.)
- 2 Remove the Front Panel.
(Refer to Para. 2 of the DISASSEMBLY.)
- 3 Remove the Bottom Panel.
(Refer to Para. 3 of the DISASSEMBLY.)
- 4 Remove the three screws (a), (b) and (c) shown in Fig. 3.
- 5 Remove the three screws (d), (e) and (f) shown in Fig. 4 and raise the Shield Plate upward to remove it.
- 6 Remove the one screw (g) shown in Fig. 4 and remove the Ground Lead Wire.



- 7 Remove the five screws (h ~ l) shown in Fig. 5.
- 8 Disconnect the connectors MA, MD, MF, MH and ML.
- 9 Raise the DECK ASSY upward to remove it, paying attention to the connector MC placed below the DECK ASSY.

Note : During installation of DECK ASSY, take care of the connector DD which is apt to be removed by the side force.
Do not pull the spacer to raise the DECK ASSY.

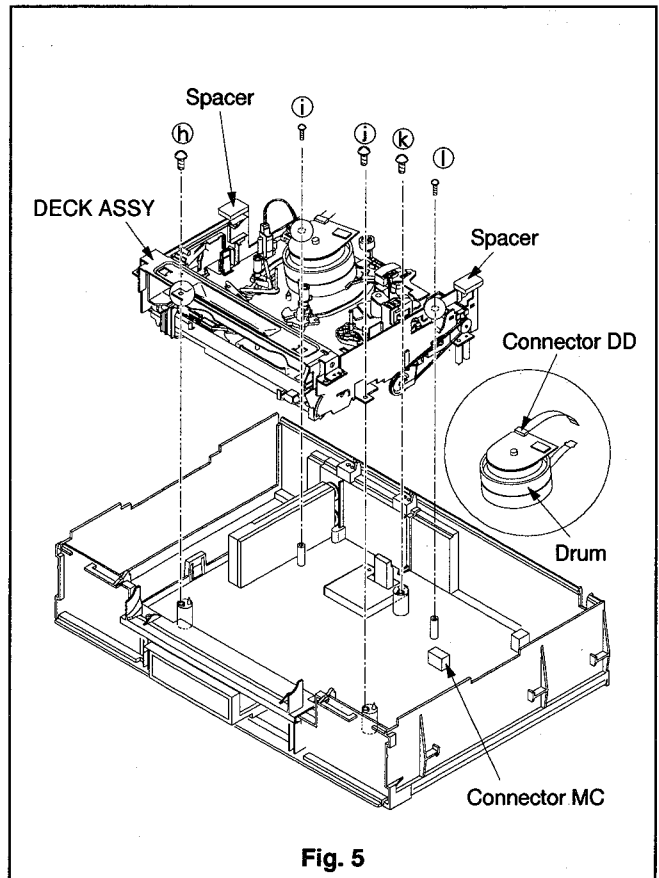


Fig. 5

5. Removal of Insert Guide

- 1 Remove the DECK ASSY.
(Refer to Para. 4 of the DISASSEMBLY.)
- 2 Remove the two screws (a and b) shown in Fig. 6.
Raise the Insert Guide upward to remove it.

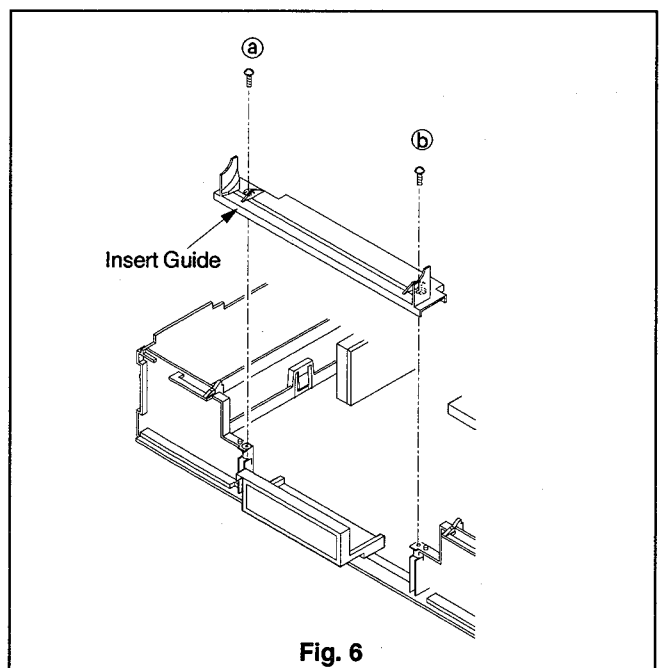


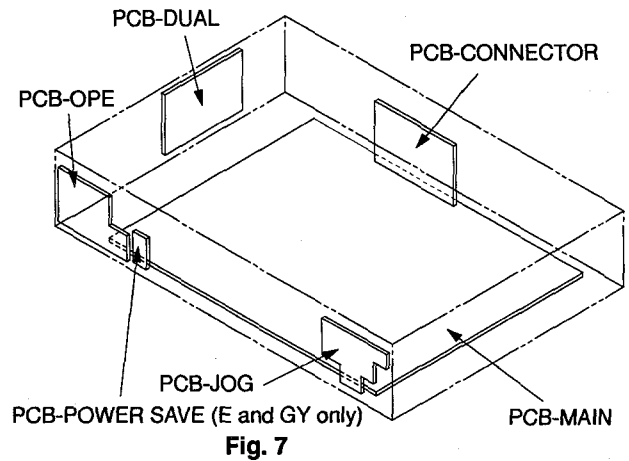
Fig. 6

HOW TO EXECUTE CIRCUIT BOARD SERVICE

CAUTION: BEFORE ATTEMPTING TO REMOVE OR REPAIR ANY PCB, UNPLUG THE POWER CORD FROM THE A.C. SOURCE.

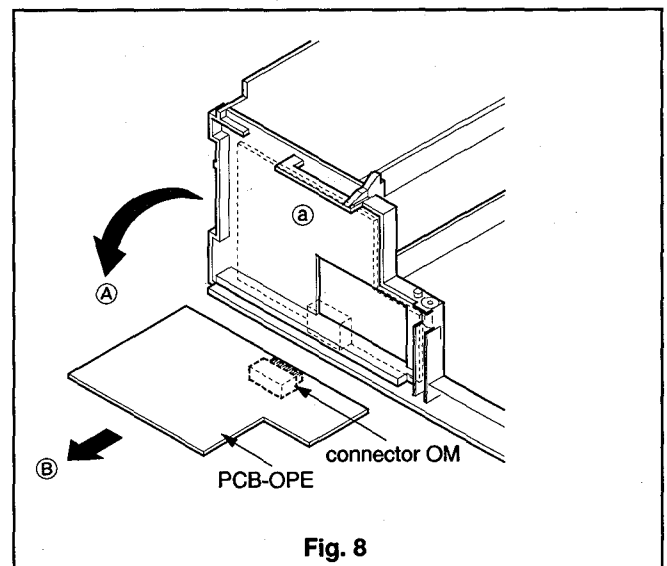
LOCATION OF PRINT CIRCUIT BOARDS

Note: Take caution when removing flat cables to prevent any contact problem. Connect and disconnect the flat cables at right angles to the connector and make sure that it is completely secured. After servicing the PCB, restore the flat cable and leads to their former state.



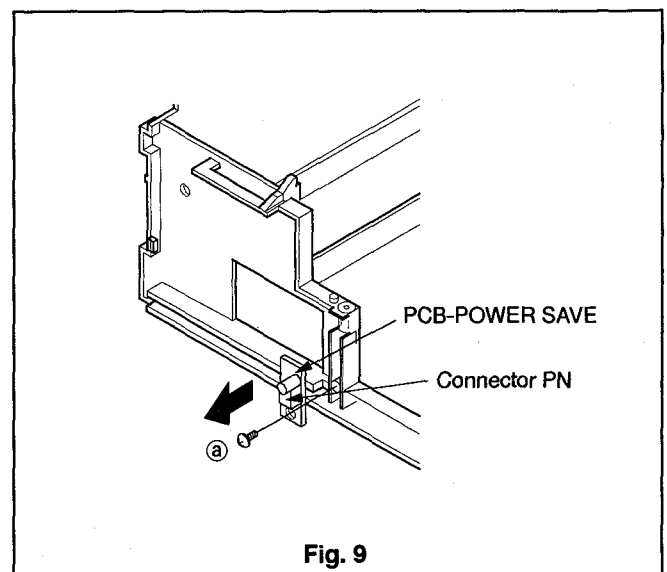
1. PCB-OPE

- 1 Remove the Top Cover.
(Refer to Para. 1 of the DISASSEMBLY.)
- 2 Remove the Front Panel.
(Refer to Para. 2 of the DISASSEMBLY.)
- 3 Disconnect the catch (a) as shown in Fig. 8. Push the PCB-OPE down in the direction shown by the arrow (A). Pull the PCB-OPE in the direction shown by the arrow (B) to remove it.



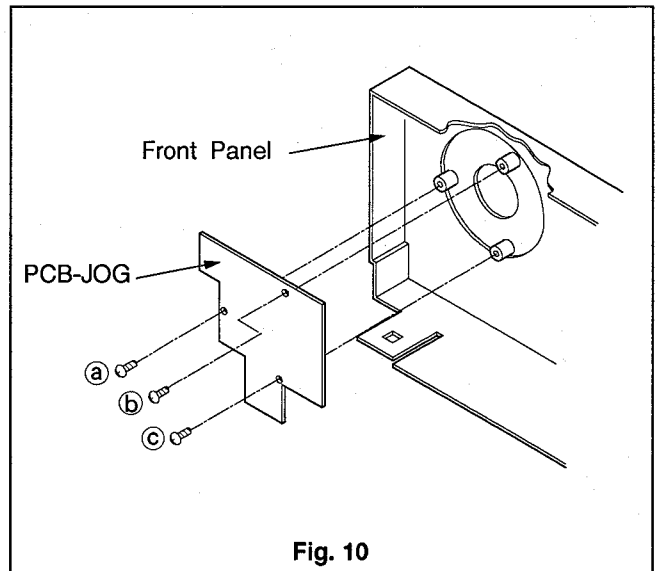
2. PCB-POWER SAVE (E and GY only)

- 1 Remove the Top Cover.
(Refer to Para. 1 of the DISASSEMBLY.)
- 2 Remove the Front Panel.
(Refer to Para. 2 of the DISASSEMBLY.)
- 3 Disconnect connector PN and unscrew the screw (a) as shown in Fig. 9 to remove the PCB-POWER SAVE in the direction shown by the arrow.



3. PCB-JOG

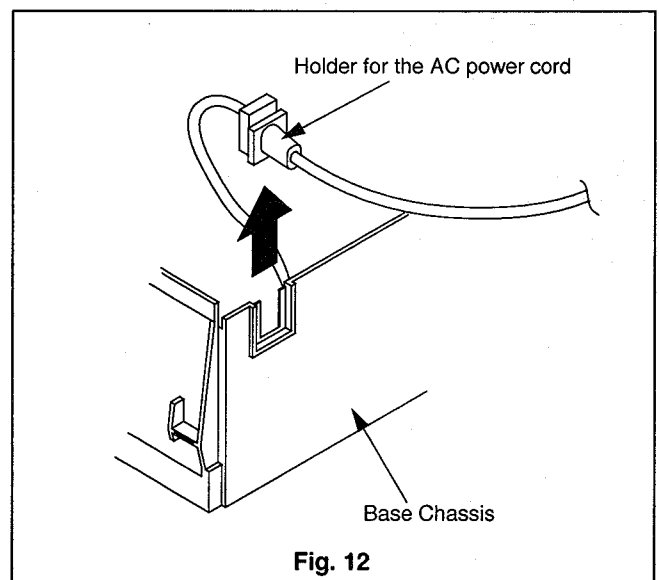
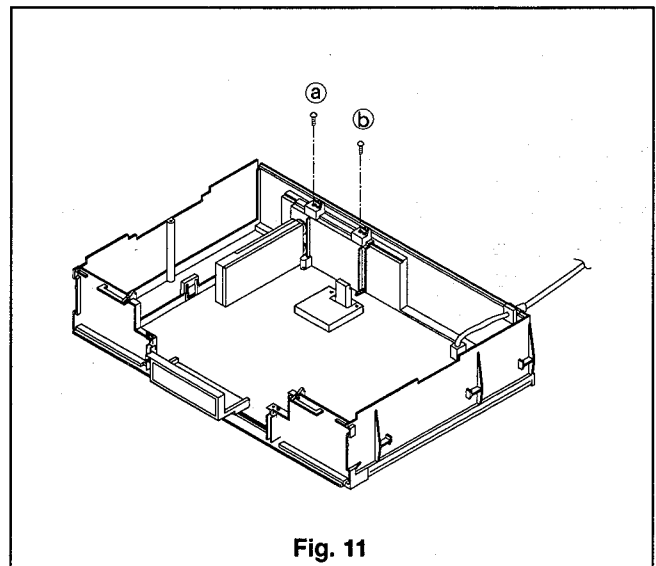
- 1 Remove the Top Cover.
(Refer to Para. 1 of the DISASSEMBLY.)
- 2 Remove the Front Panel.
(Refer to Para. 2 of the DISASSEMBLY.)
- 3 Remove the three PCB-JOG fastening screws (a), (b) and (c) shown in Fig. 10 and remove the PCB-JOG.



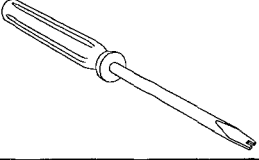
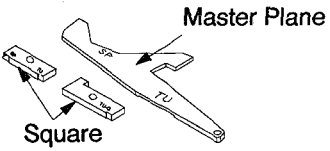
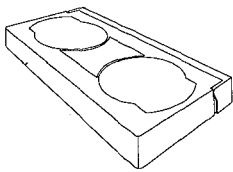
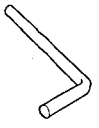
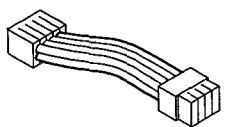
4. PCB-MAIN

4-1 Removal of PCB-MAIN

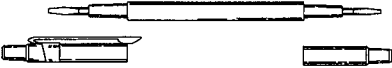
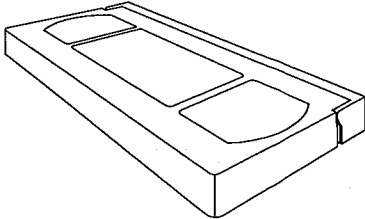
- 1 Remove the DECK ASSY.
(Refer to Para. 4 of the DISASSEMBLY.)
- 2 Remove the Insert Guide.
(Refer to Para. 5 of the DISASSEMBLY.)
- 3 Remove the two screws (a) and (b) shown in Fig. 11.
- 4 Remove the holder for the AC power cord from the Base Chassis shown in Fig. 12.



MECHANICAL ADJUSTMENT TOOLS

	PURPOSE	METHOD
Adjustment Driver (859C259O80) 	For adjustment of guide rollers.	Carefully insert and adjust guide rollers.
Height adjusting Jig • Master Plane (859C342O20) • Square (859C433O60) 	The master plane and the square are used for measuring height and perpendicularity of the reel disk and Take up guide arm.	The gauge is applied to the part being measured.
Back Tension Gauge (859C345O80) 	The back tension gauge is used for measuring the tension of the tape on the supply side.	Load this gauge in the cassette housing and run in the play mode. Read the gauge indicator.
Cotton gloves	For changing, cleaning and handling of drum, heads and guides.	Use when handling all parts in the tape path.
Grease MULTEMP SH-A (859D055O80)	Lubrication of various parts.	To be applied as specified.
L SHARPED BOX DRIVER (859C433O70) 	The L SHARPED BOX DRIVER is used for tightening or removing screws which fasten the guide rollers.	Insert the screw and turn.
Extension Cable (859C433O80) 	For check of DECK operation.	Connect the MC connector and the CAPSTAN MOTOR.
Oil FLOIL (859D154O20)	Lubrication of various parts.	To be applied as specified.

ELECTRICAL ADJUSTMENT TOOLS

	PURPOSE	METHOD
<p>Adjustment Driver (859C338O00)</p> <p style="text-align: center;">767-M</p> 	<p>The adjustment driver is intended to adjust variable resistors, trimmers, transformers etc. in the circuitry.</p>	<p>Select a tip suitable for the particular head of the component concerned and adjust.</p>
<p>Alignment Tape</p> <p>(PS2 : 859C339O10) (PM6KH3 : 859C339O30) (PM3KE6(CH1) 25 : 859C568O50) (PMX : 859C568O70)</p> 	<p>Standard signals (VHS Standard) are recorded on the alignment tape and reproduced when required in the adjustment of Servo circuit and interchangeability alignment.</p>	<p>Install and run in the play mode, the same as for an ordinary tape.</p>

DECK OPERATION CHECK

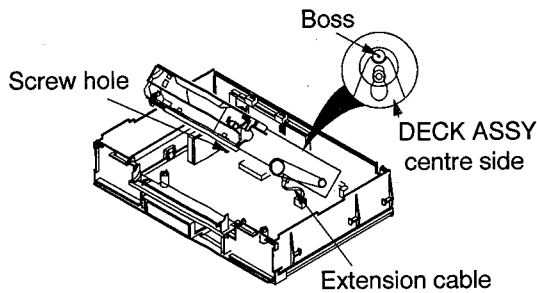


Fig. 1

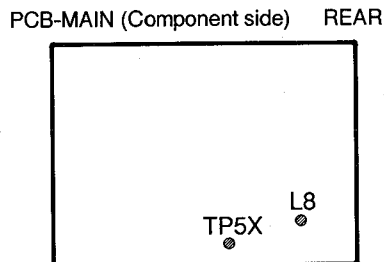


Fig. 2

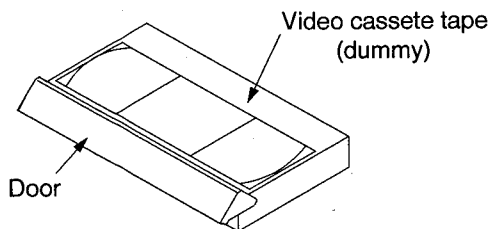


Fig. 3

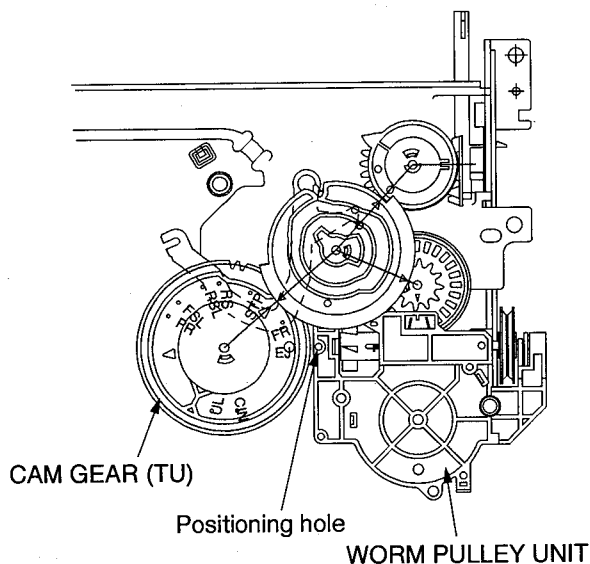


Fig. 4

Operation of the deck position and tape running systems can be checked according to the following method.

1. Unscrew all screws fastening the DECK ASSY and Shield Case.
2. Place the DECK ASSY on the Base Chassis so that the centre of the rear side aligns with the boss and that the rear side of the supply side aligns with the screw hole as shown in Fig. 1. Raise the front side of the DECK ASSY and hold it with a support.

Note : The MODE DETECT SENSOR, START SENSOR, END SENSOR, REEL SENSOR and RECORD PROTECTION SENSOR cannot operate in this state. Parts on the DECK (LOADING BELT and REEL BELT) can be replaced.

3. Connect L8 and TP5X via diode (1SS252) as shown in below.



Note : Connect them before plugging in the set.

4. Insert the power cord into the receptacle.
5. Insert the video cassette tape.

Note : This check may damage the cassette tape.

Use a dummy cassette tape with a door or other tapes for check purpose only.

6. Press the Jog + and Jog - buttons on the remote hand unit to check the deck position.

Jog + button : Operation in the loading direction.

Jog - button : Operation in the unloading direction.

7. Connect the MC connector and the CAPSTAN MOTOR on the PCB-MAIN with the Extension cable (859C433080). Press the FF and REW buttons on the remote hand unit to check the operation of the tape running system.

Note : Take care so that the two connectors of the Extension cable are attached in the same direction, without twisting the cable.

FF button : Forward rotation is implemented.

REW button : Reverse rotation is implemented.

• Example: Playback, REW/FF

1. Press the Jog + or Jog - button to align the character PR or FR of the CAM GEAR (TU) with the positioning hole of the WORM PULLEY UNIT shown in Fig. 4.

PR : Playback position

FR : REW/FF position

2. For fast forward operation check, press the FF button on the remote hand unit to make the CAPSTAN MOTOR rotate in the forward direction. For rewind operation check, press the REW button on the remote hand unit to make the CAPSTAN MOTOR rotate in the reverse direction.

Electrical Adjustments

Perform only the alignments required. If proper equipment is not available, do not attempt an alignment.

□ PRE-ADJUSTMENT SETTINGS

- Set the "COLOUR SYSTEM" to "PAL" mode in the MENU. [B, E, IR]
- Set the "FARBNORM" to "PAL" mode in the MENU. [GY]
- Set the "SYSTEMA" to "PAL" mode in the MENU. [GY]
- Set the "NICAM" to "OFF" mode in the MENU. [B, IR]
- Set the "NICAM/A2" to "OFF" mode in the MENU. [E]
- Set the "STEREO/2-TON" to "OFF" mode in the MENU. [GY]
- Set the "STEREO/DUALE" to "OFF" mode in the MENU. [GY]
- Set the "SHARPNESS" to "0" POSITION in the EXCELLENT PICTURE of the MENU. [B, E, IR]
- Set the "SCHAREFE" to "0" POSITION in the EXCELLENT PICTURE of the MENU. [GY]
- Set the "DEFINIZ" to "0" POSITION in the EXCELLENT PICTURE of the MENU. [GY]
- Set the "TAPE OPTIMIZER" to "OFF" mode in the EXCELLENT PICTURE of the MENU. [B, E, GY, IR]
- Set the "TAPE OPTIMIZER" to "AUS" mode in the EXCELLENT PICTURE of the MENU. [GY]
- Set the "RENTAL PB" to "OFF" mode in the INITIAL SET-UP of the MENU. [B, E, IR]
- Set the "FUNZIONE RENTAL" to "OFF" mode in the SISTEMAZIONE INIZIALE of the MENU. [GY]
- Set the "AUDIO MIX" to "OFF" mode in the MENU.
- Set the "AUDIO MIX" to "AUS" mode in the MENU. [GY]
- Set the "REC-LEVEL-VR(L-CH, R-CH)" to centre click position. [B, GY]

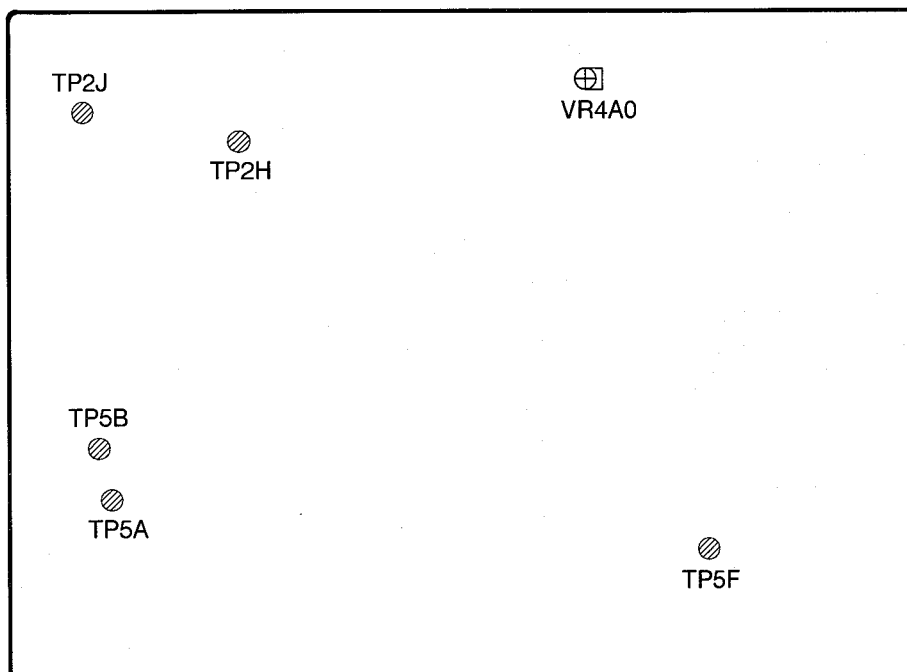
□ MEASURING EQUIPMENT

- Oscilloscope (10:1 probe unless 1:1 specified.)
- Frequency counter
- Electrical tools

LOCATIONS

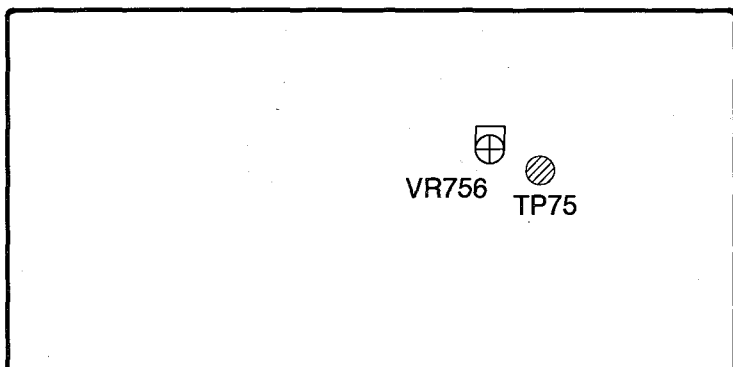
PCB-MAIN (Component side)

REAR



PCB-DUAL (Component side)

TOP

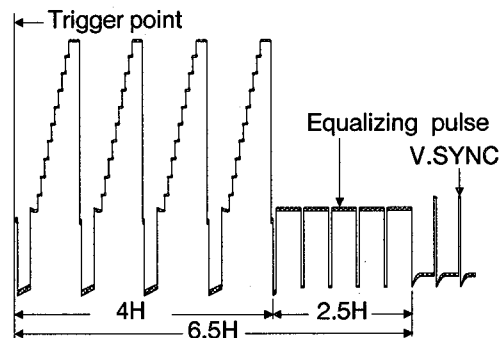
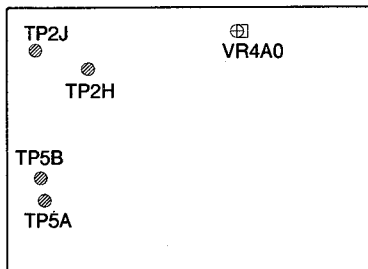


[Servo circuit] 1. Playback Switching Point	Adjustment purpose	Video switch over timing during playback.
	Symptom when incorrectly adjusted	Switching noise or jitter in the playback picture.

Measuring instrument and condition		VCR set up condition	
Oscilloscope		Input signal	---
Test point	TP2J	Using tape	Alignment tape (PS2, stair step)
EXT trigger	TP2H	VCR condition	Playback
Measurement range	DIV 20mV TIM 50μs	Using Jig	---

1. Playback an alignment tape (PS2, stair step).
2. Short-circuit TP5A to TP5B. Confirm that the "D" displayed in Fluorescent Display flashes fast.
3. Observe the waveform at TP2J.
4. Set the oscilloscope's slope to (-).
5. Adjust VR4A0 so that the trigger point is located at $6.5 \pm 1.0H$ before the vertical synchronizing signal.
6. Open-circuit TP5A to TP5B.

PCB-MAIN (Component side)

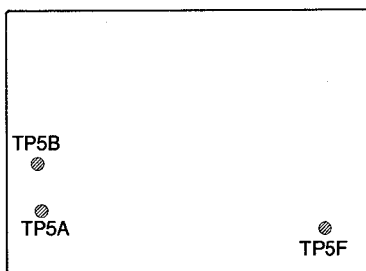


[Timer circuit] 2. Clock Frequency Correction	Adjustment purpose	To set the accuracy of clock.
	Symptom when incorrectly adjusted	Poor clock accuracy.

Measuring instrument and condition		VCR set up condition	
Frequency Counter		Input signal	---
Test point	TP5F	Using tape	---
EXT trigger	---	VCR condition	POWER off
Measurement range	---	Using Jig	---

1. Set the VCR to POWER off. (With the tape ejected from VCR.)
2. Short-circuit TP5A to TP5B.
3. Observe the frequency at TP5F.
4. Be certain that the frequency is between 262.1000 ~ 262.1882kHz.
5. Use the number buttons on the remote hand unit to enter the last three digits of the frequency counter reading (262.1@b©kHz). (Confirm that the "." is not displayed in fluorescent display.) Enter the digits in @b© sequence.
6. Push the REC button on the remote hand unit. (Confirm that the "." is displayed in fluorescent display.)
7. Open-circuit TP5A to TP5B.

PCB-MAIN (Component side)



<p>[Dual Audio circuit] 3. Channel Separation ([E, GY] only)</p>	<p>Adjustment purpose Positioning of audio separation.</p> <p>Symptom when incorrectly adjusted Mixing audio separation.</p>																								
<p>Measuring instrument and condition</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td colspan="2" style="text-align: center;">Oscilloscope</td> <td style="text-align: center;">Input signal</td> <td style="text-align: center;">RF signal (Stereo sound)</td> </tr> <tr> <td style="text-align: center;">Test point</td> <td style="text-align: center;">TP75</td> <td style="text-align: center;">Using tape</td> <td style="text-align: center;">---</td> </tr> <tr> <td style="text-align: center;">EXT trigger</td> <td style="text-align: center;">---</td> <td style="text-align: center;">VCR condition</td> <td style="text-align: center;">STOP</td> </tr> <tr> <td style="text-align: center;">Measurement range</td> <td>DIV 20mV TIM 2ms</td> <td style="text-align: center;">Using Jig</td> <td style="text-align: center;">---</td> </tr> </table>	Oscilloscope		Input signal	RF signal (Stereo sound)	Test point	TP75	Using tape	---	EXT trigger	---	VCR condition	STOP	Measurement range	DIV 20mV TIM 2ms	Using Jig	---	<p>VCR set up condition</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="text-align: center;">PILOT</td> <td style="text-align: center;">50% AM MODULATION</td> </tr> <tr> <td style="text-align: center;">RIGHT CH</td> <td style="text-align: center;">1kHz, 100% FM MODULATION</td> </tr> <tr> <td style="text-align: center;">LEFT CH</td> <td style="text-align: center;">NO MODULATION</td> </tr> <tr> <td style="text-align: center;">RF INPUT</td> <td style="text-align: center;">70dBμ(75Ω LOAD)</td> </tr> </table>	PILOT	50% AM MODULATION	RIGHT CH	1kHz, 100% FM MODULATION	LEFT CH	NO MODULATION	RF INPUT	70dB μ (75 Ω LOAD)
Oscilloscope		Input signal	RF signal (Stereo sound)																						
Test point	TP75	Using tape	---																						
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RIGHT CH	1kHz, 100% FM MODULATION																								
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RF INPUT	70dB μ (75 Ω LOAD)																								
<p>PCB-DUAL (Component side)</p> <div style="border: 1px solid black; padding: 10px; width: fit-content; margin: 10px auto;"> <p style="text-align: center;">VR756 </p> <p style="text-align: center;">TP75</p> </div>	<ol style="list-style-type: none"> 1. Supply an RF signal. 2. Set the VCR to STEREO mode. 3. Set the VCR to TUNER mode. 4. Observe the waveform at TP75. 5. Adjust VR756 so that the audio output signal at L-CH is minimum. <p>Note: This adjustment should be done precisely because it determines the separation.</p>																								

MECHANICAL ADJUSTMENT AND REPLACEMENT

1. Cleaning the DECK

The following parts require cleaning whenever serviced to maintain satisfactory performance.

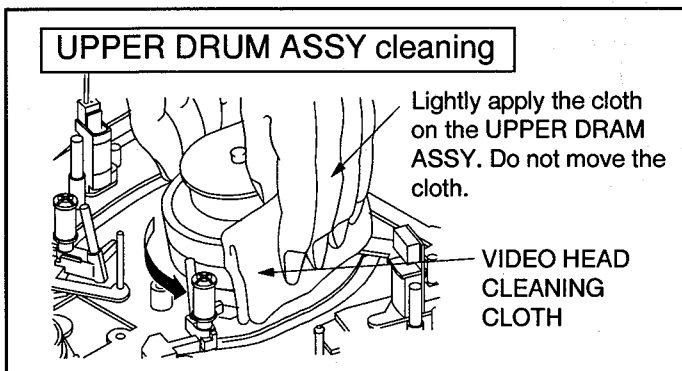
1-1 VIDEO HEAD

1. Clean the VIDEO HEADs by the following method.
Dust and other foreign objects on the VIDEO HEADs disturb the normal playback picture.
Dampen a VIDEO HEAD CLEANING CLOTH with alcohol. Hold the cloth against the DRUM and slowly turn the DRUM counterclockwise to clean.

Note : Do not directly touch the HEAD attached to the UPPER DRUM ASSY. The HEAD is very hard but brittle to impact, especially in the vertical direction.

Do not apply force in the vertical direction.

2. Allow residual alcohol to dry thoroughly before running a tape. Otherwise, the liquid may stick to and damage the tape.



1-2 Tape Transport (Refer to Fig. 1.)

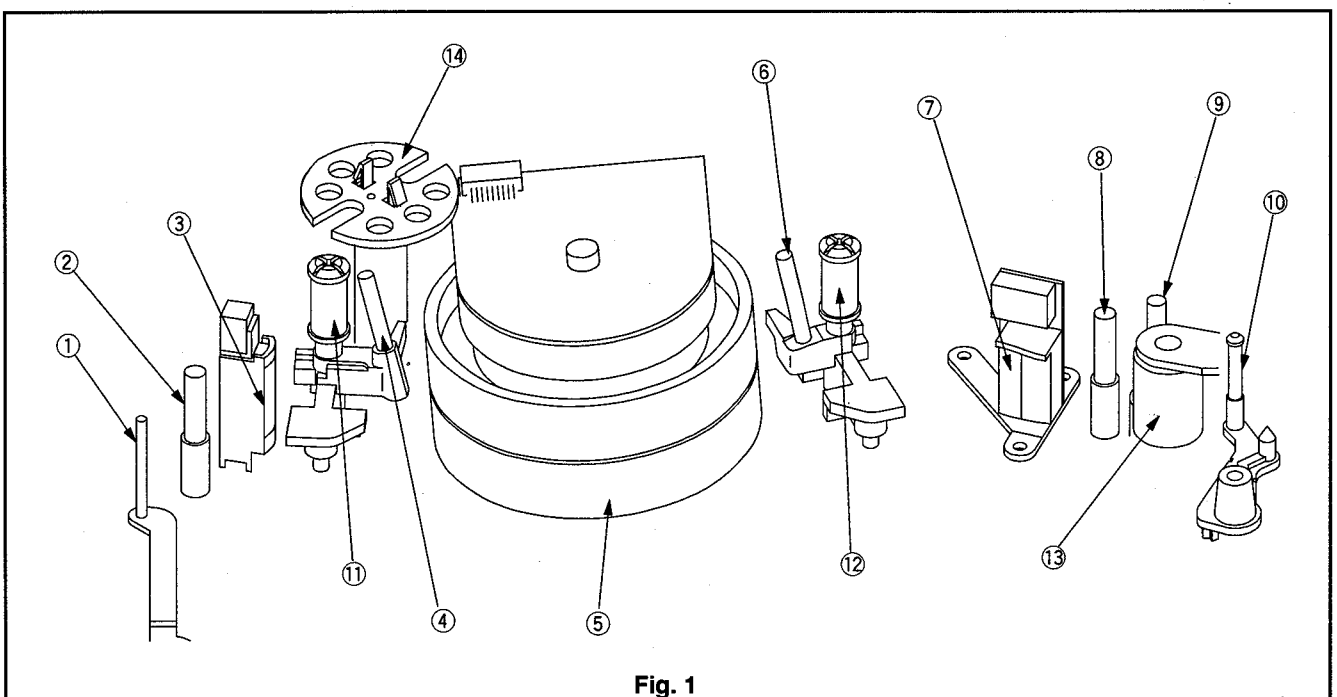
Clean the following parts of the Tape transport.

1. TENSION PIN
2. GUIDE POLE (SP)
3. FE HEAD
4. SLANT POLE (SP)
5. UPPER/LOWER DRUM ASSY
6. SLANT POLE (TU)
7. A/C HEAD
8. GUIDE POLE (TU)
9. CAPSTAN SHAFT
10. GUIDE PIN (TU)
11. GUIDE ROLLER (SP)
12. GUIDE ROLLER (TU)
13. PINCH ROLLER
14. IMPEDANCE UNIT (SP)

1. Clean the tape transport using gauze dampened with alcohol, except the GUIDE ROLLER (SP), GUIDE ROLLER (TU) and PINCH ROLLER for which dry gauze should be used.
2. Allow residual alcohol to dry thoroughly before running a tape. Otherwise the liquid may stick to and damage the tape.

1-3 REEL DISK Drive System

1. Clean the REEL DISK braking surfaces and the REEL BELT.
2. Clean the REEL DISK drive system using gauze dampened with alcohol, except the REEL BELT for which dry gauze shall be used.
3. Allow residual alcohol to dry thoroughly before operation.



2. Replacement of Major Parts

2-1 GUIDE ARM (SP), CLEANING ARM, CLEANING ROLLER UNIT

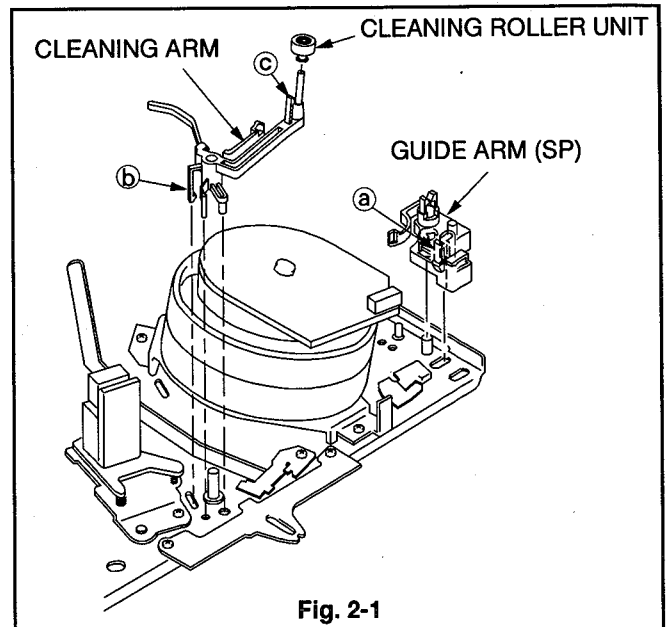
Position the set normally.

(Removal)

- 1 Disconnect the lead from the FE HEAD, which is clamped on the GUIDE ARM (SP) shown in Fig. 2-1.
- 2 Unfasten the catch (a) of the GUIDE ARM (SP) shown in Fig. 2-1 to remove the GUIDE ARM (SP).
- 3 Unfasten the catch (b) of the CLEANING ARM shown in Fig. 2-1 to remove the CLEANING ARM.
- 4 Unfasten the catch (c) of the CLEANING ARM shown in Fig. 2-1 to remove the CLEANING ROLLER UNIT from the CLEANING ARM.

(Installation)

- 1 Install the CLEANING ROLLER UNIT shown in Fig. 2-1 to the CLEANING ARM.
- 2 Install the CLEANING ARM shown in Fig. 2-1.
- 3 Install the GUIDE ARM (SP) shown in Fig. 2-1.
- 4 Connect the lead from the FE HEAD.



2-2 STAY PLATE

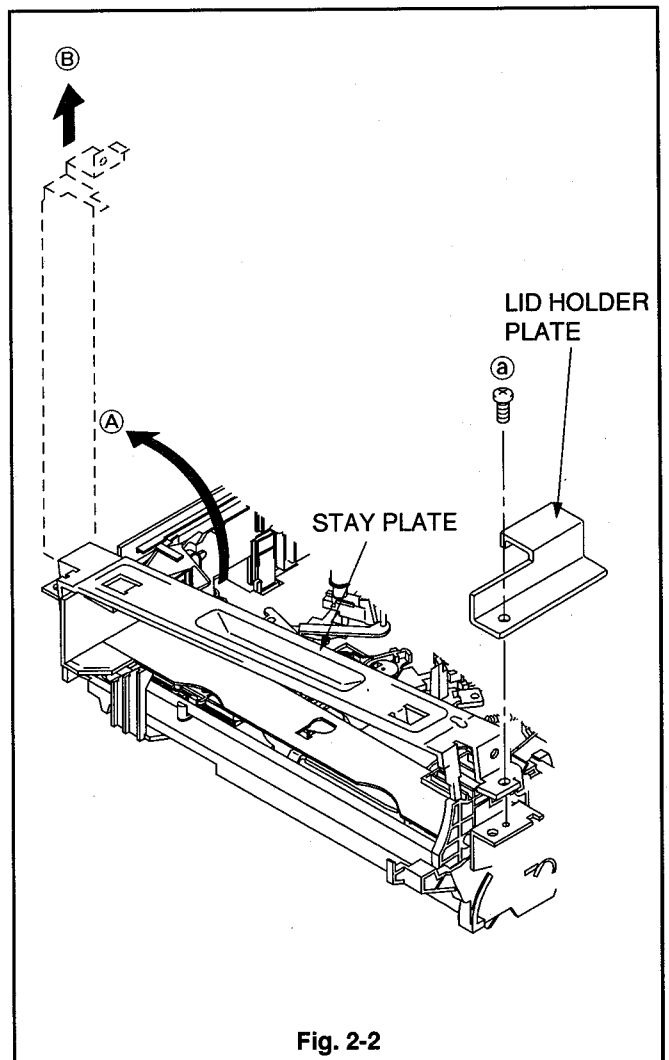
Position the set normally.

(Removal)

- 1 Unfasten a LID HOLDER PLATE fastening screw (a) shown in Fig. 2-2. Remove the LID HOLDER PLATE.
- 2 Raise the STAY PLATE in the direction shown by arrow A so that it stands completely in vertical as shown in Fig. 2-2. Remove the STAY PLATE in the direction shown by arrow B.

(Installation)

- 1 Install the STAY PLATE and the LID HOLDER PLATE shown in Fig. 2-2.



2-3 BOTTOM UNIT

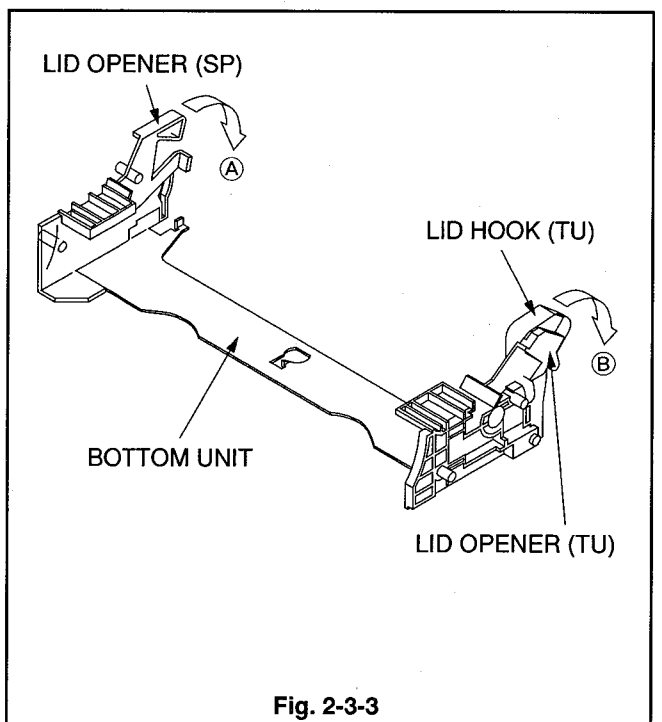
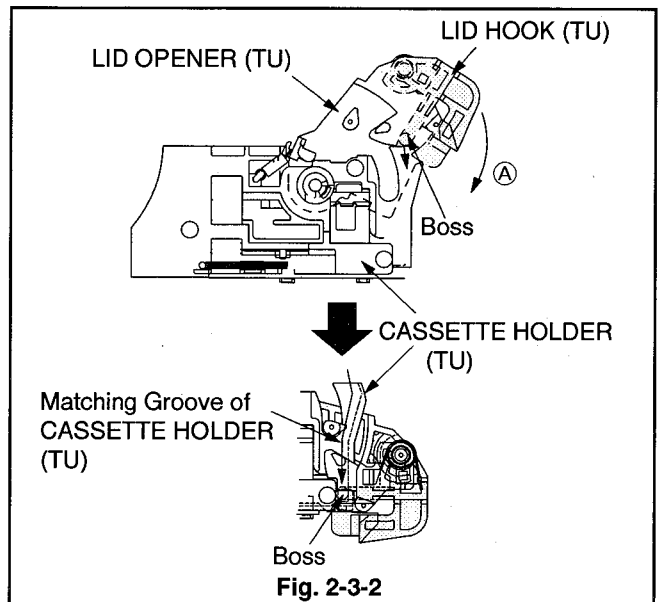
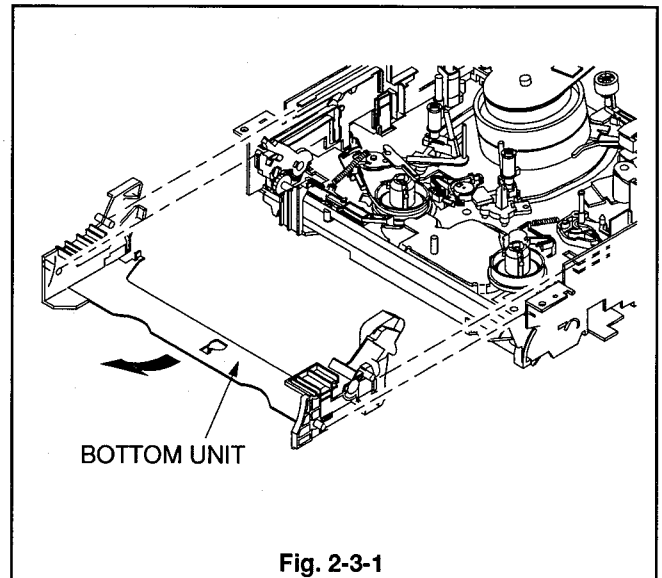
Normally place the set.

(Removal)

- 1 Remove the STAY PLATE . (Refer to Para. 2-2.)
- 2 Remove the BOTTOM UNIT in the direction shown by the arrow as shown in Fig. 2-3-1.

(Installation)

- 1 Apply GREASE (MULTEMP SH-A) [859D055O80] to the groove of the MAIN PLATE ASSY specified in Fig. 2-3-5.
- 2 Apply GREASE (MULTEMP SH-A) [859D055O80] to the BOTTOM UNIT specified in Fig. 2-3-5.
- 3 Move the LID HOOK (TU) shown in Fig. 2-3-2 in the direction shown by the arrow (A).
- 4 Move the LID HOOK (TU) and the LID OPENER (TU) in the direction shown by the arrow (B) in Fig. 2-3-3 so that the boss of the LID HOOK (TU) shown in Fig. 2-3-2 is inserted in the matching groove on the CASSETTE HOLDER (TU).
- 5 Move the LID OPENER (SP) of the BOTTOM UNIT in the direction shown by arrow (A) and hold it with your hand as shown in Fig. 2-3-3.
- 6 Insert a cassette tape in the BOTTOM UNIT shown in Fig. 2-3-3 with the LID OPENER (TU) held down with the hands.



2-6 SHUT LEVER UNIT

Position the set normally.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

- STAY PLATE (Para. 2-2)
- BOTTOM UNIT (Para. 2-3)

(Removal)

- 1 Unfasten the two catches (a) and (b) of the SHUT LEVER UNIT shown in Fig. 2-6-1 to remove the SHUT LEVER UNIT.

(Installation)

- 1 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-6-1 on the MAIN PLATE ASSY.
- 2 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-6-1 on the new SHUT LEVER UNIT.
- 3 Install the SHUT LEVER UNIT shown in Fig. 2-6-1.
- 4 Insert the spring of the SHUT LEVER UNIT under groove of the MAIN PLATE ASSY shown in Fig. 2-6-2.
- 5 Make sure that the SHUT LEVER UNIT returns in the direction shown by arrow B when it is moved in the direction shown by arrow A.

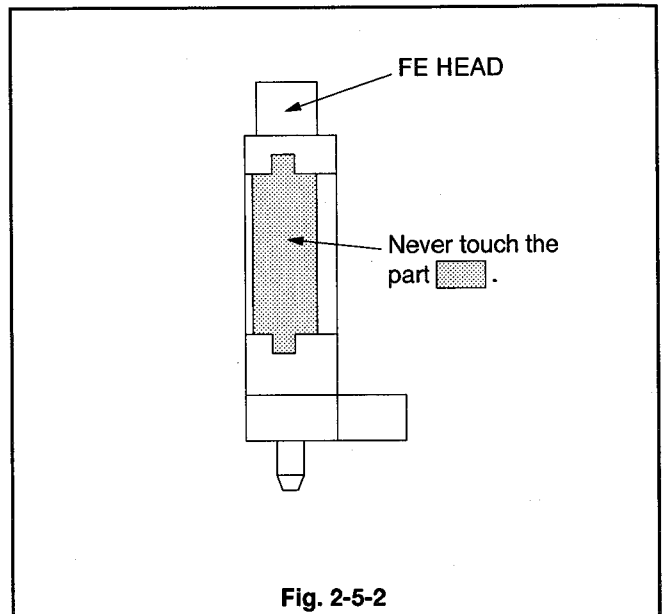


Fig. 2-5-2

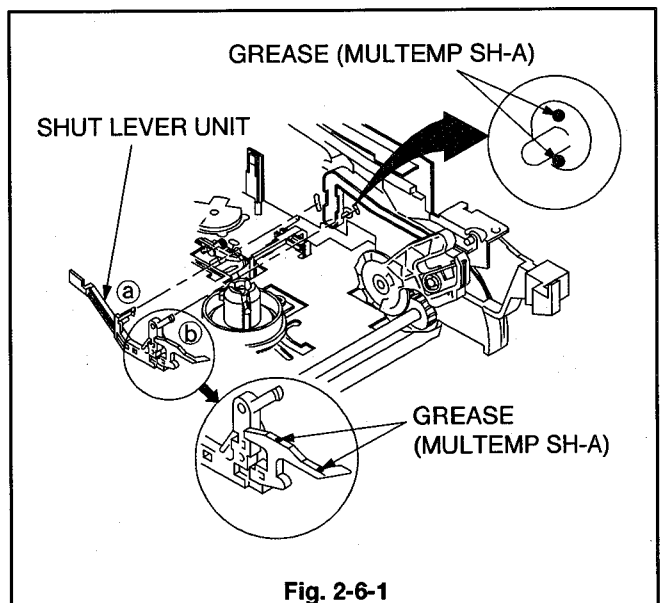


Fig. 2-6-1

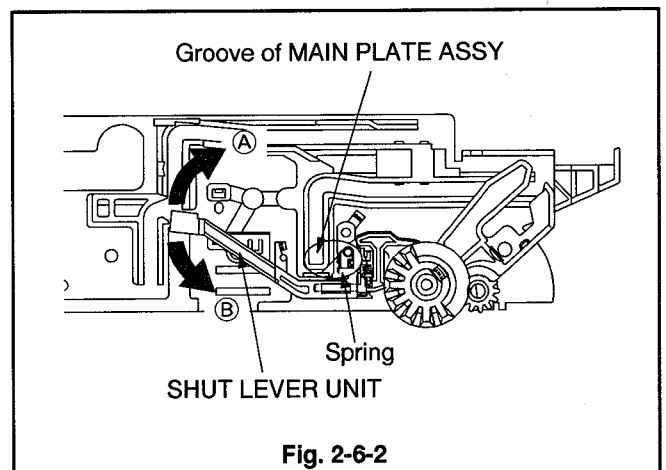


Fig. 2-6-2

2-7 LAMP GUIDE, MODE POSITION GUIDE

Position the set normally.

(Removal)

- 1 Unscrew the one LAMP GUIDE fastening (a) shown in Fig. 2-7-1.
- 2 Unfasten the catch (b) of the MAIN PLATE ASSY shown in Fig. 2-7-1 to remove the LAMP GUIDE.
- 3 Unfasten the catch (c) of the MODE POSITION GUIDE shown in Fig. 2-7-1 to remove the MODE POSITION GUIDE.

(Installation)

- 1 Clean the part A of the MODE POSITION GUIDE shown in Fig. 2-7-2 with the VIDEO HEAD CLEANING CLOTH.

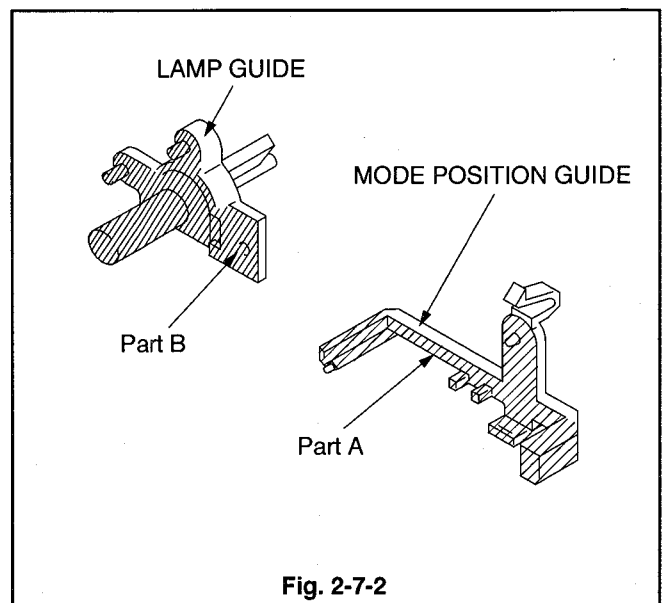
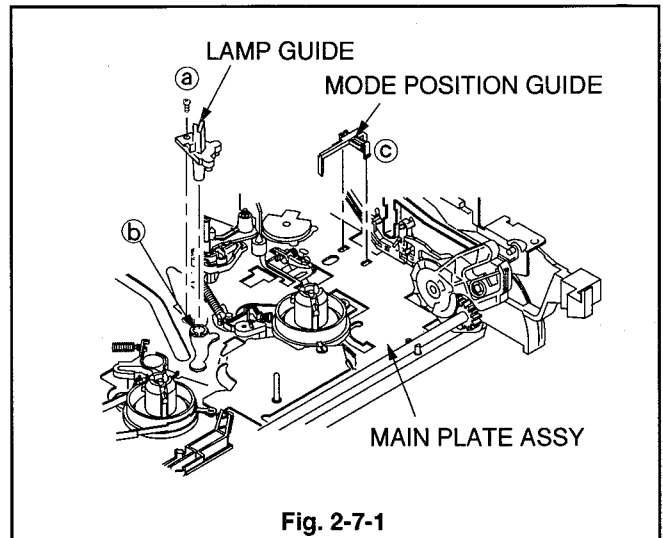
Note : Never use alcohol or equivalent solvent.

- 2 Install the MODE POSITION GUIDE shown in Fig. 2-7-1.
- 3 Clean the part B of the LAMP GUIDE shown in Fig. 2-7-2 with the VIDEO HEAD CLEANING CLOTH.

Note : Never use alcohol or equivalent solvent.

- 4 Install the LAMP GUIDE shown in Fig. 2-7-1.
- 5 Install the screw (a) shown in Fig. 2-7-1.
- 6 After installing the LAMP GUIDE and MODE POSITION GUIDE, clean the surface of them with the VIDEO HEAD CLEANING CLOTH.

Note : Never use alcohol or equivalent solvent.



2-8 TENSION SPRING, TENSION ARM, TENSION BELT UNIT

Position the set normally.

(Removal)

- 1 Remove the TENSION SPRING shown in Fig. 2-8-1.
- 2 Move the part A of the MAIN PLATE ASSY shown in Fig 2-8-3 in the direction shown by arrow (A) with a minus driver, etc.
- 3 Unfasten the two catches (a) and (b) of the TENSION BELT UNIT shown in Fig. 2-8-1. Unfasten the catch (c) of the MAIN PLATE ASSY. Remove the TENSION BELT UNIT with the TENSION ARM attached.
- 4 Unfasten the two catches (d) and (e) of the TENSION BELT UNIT shown in Fig. 2-8-2 to remove the TENSION ARM .

(Installation)

- 1 Attach the TENSION ARM on the TENSION BELT UNIT shown in Fig. 2-8-2.
- 2 Fasten the TENSION BELT UNIT around the part shown in Fig. 2-8-3 of the REEL DISK (On SP side).

Note : Take care never to make GREASE or OIL adhere to the TENSION BELT UNIT during installation.

- 3 Move the part A of the spring of the TENSION LEVER UNIT shown in Fig. 2-8-4 in the direction shown by the arrow and install the TENSION ARM on the position shown in Fig. 2-8-4.
- 4 Move the part A of the MAIN PLATE ASSY in the opposite direction of arrow (A) to let it enter the concave portion of the TENSION BELT UNIT as shown in Fig. 2-8-3 so that it points to the centre of the REEL DISK (On SP side).
- 5 Install the TENSION SPRING shown in Fig. 2-8-1.
- 6 Perform "Adjustment of BACK TENSION and TENSION PIN Position" in Para. 3-1 of "Interchangeability Adjustment of the Mechanism".

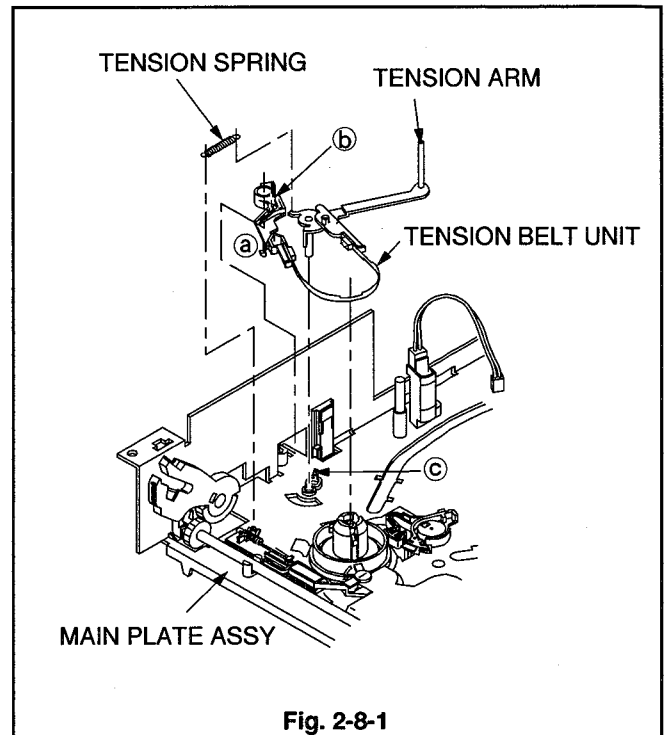


Fig. 2-8-1

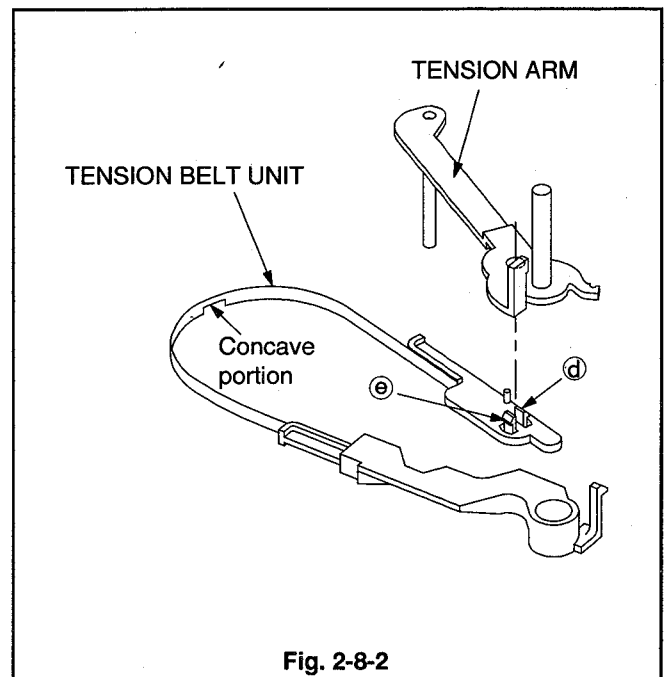
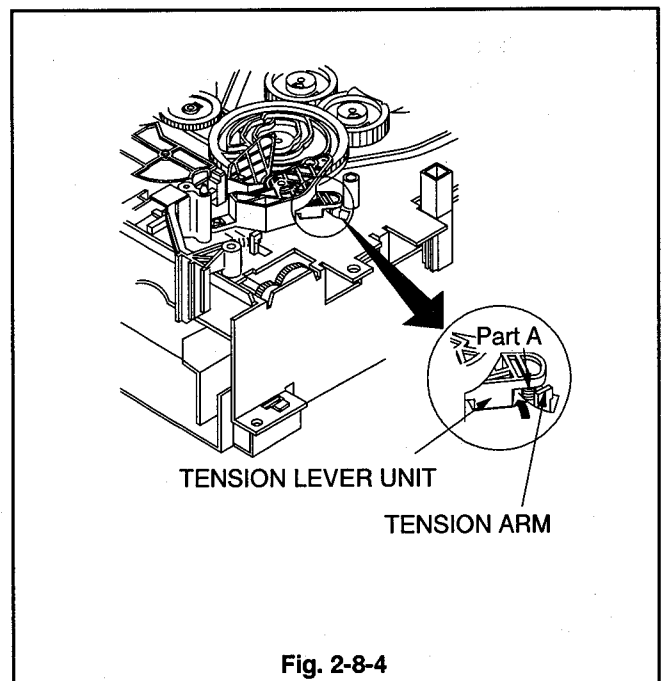
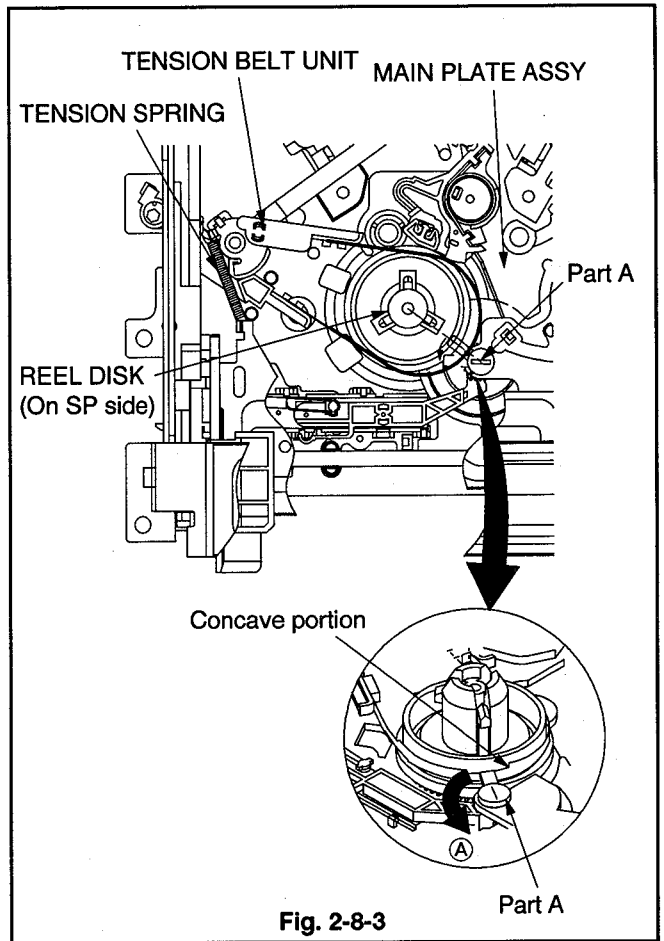


Fig. 2-8-2



2-9 BRAKE SPRING (for MAIN BRAKE (SP)), MAIN BRAKE (SP), BRAKE SPRING (for MAIN BRAKE (TU)), MAIN BRAKE (TU)

Position the set normally.

(Removal)

- 1 Remove the BRAKE SPRING (for MAIN BRAKE (SP)) shown in Fig. 2-9.
- 2 Unfasten the catch (a) of the MAIN BRAKE (SP) shown in Fig. 2-9 with tweezers, etc. to remove the MAIN BRAKE (SP).
- 3 Remove the BRAKE SPRING (for MAIN BRAKE (TU)) shown in Fig. 2-9.
- 4 Unfasten the catch (b) of the MAIN BRAKE (TU) shown in Fig. 2-9 to remove the MAIN BRAKE (TU).

(Installation)

- 1 Install the MAIN BRAKE (TU) shown in Fig. 2-9.
- 2 Install the BRAKE SPRING (for MAIN BRAKE (TU)) shown in Fig. 2-9.
- 3 Install the MAIN BRAKE (SP) shown in Fig. 2-9.
- 4 Install the BRAKE SPRING (for MAIN BRAKE (SP)) shown in Fig. 2-9.

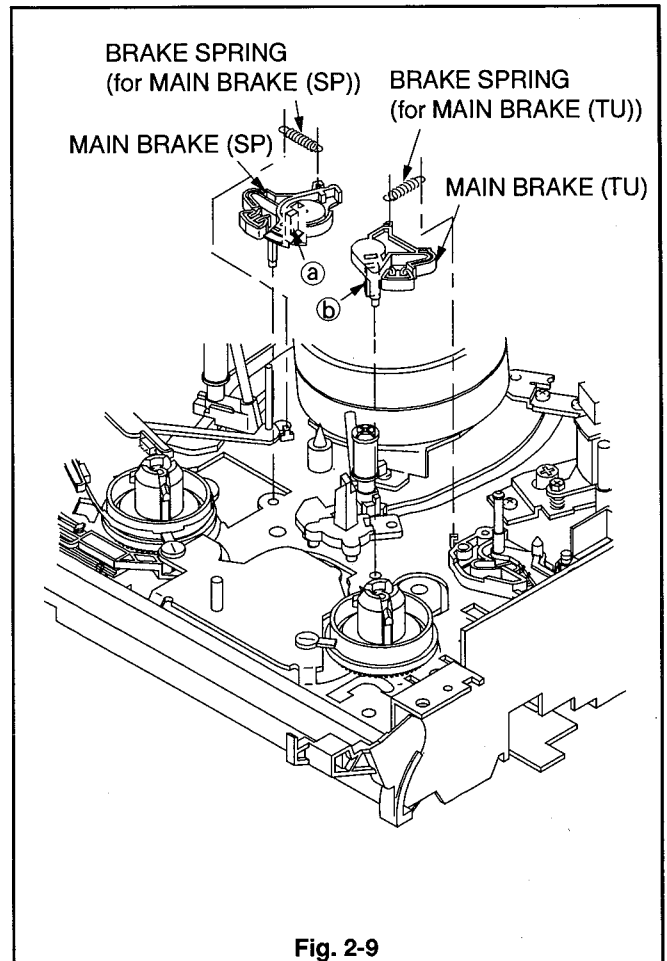


Fig. 2-9

2-10 REEL DISK (On SP side), REEL DISK (On TU side)

Position the set normally.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

- TENSION SPRING (Para. 2-8)
- TENSION ARM (Para. 2-8)
- TENSION BELT UNIT (Para. 2-8)

(Removal)

- 1 Move the MAIN BRAKE (SP) in the direction shown by arrow A hold it in that state. Remove the REEL DISK (On SP side) as shown in Fig. 2-10-1.
- 2 Move the part B in the direction shown by arrow B with a minus screw driver as shown in Fig. 2-10-1.
- 3 Move the MAIN BRAKE (TU) in the direction shown by arrow C hold it in that state. Remove the REEL DISK (On TU side) as shown in Fig. 2-10-1.

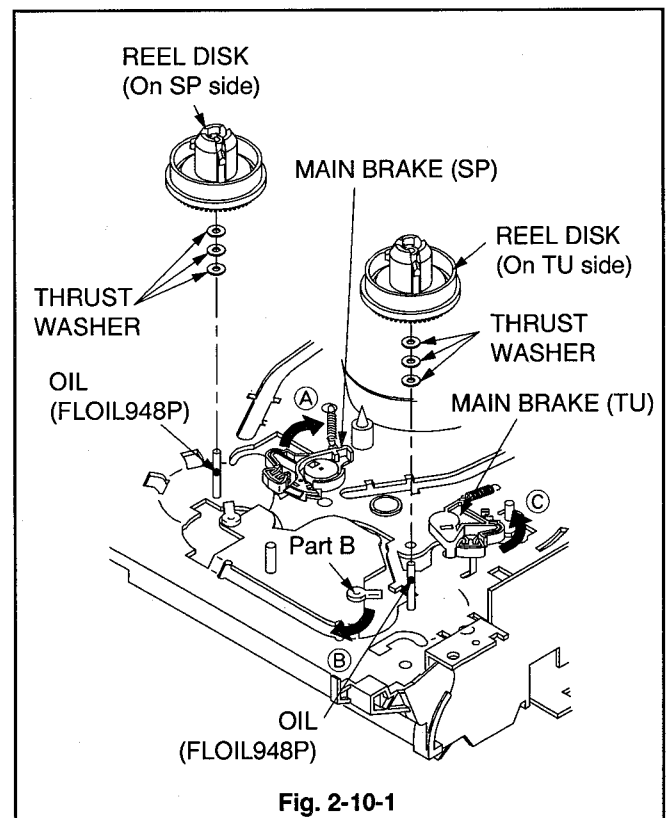


Fig. 2-10-1

(Installation)

- 1 Apply OIL (FLOIL 948P) [859D154O20] to the shaft shown in Fig. 2-10-1 in which the REEL DISK (On SP side) on the MAIN PLATE ASSY is to enter.
- 2 Install the REEL DISK (On SP side) shown in Fig. 2-10-1.
- 3 Place the height adjustment jig [MASTER PLANE] (859C342O20) shown in Fig. 2-10-2 in the reference position.
(Place the MASTER PLANE so that the points A, B and C of the MAIN PLATE ASSY support it.)
- 4 Place the height adjustment jig [SQUARE] (859C433O60) shown in Fig. 2-10-2 on the MASTER PLANE. Move it to the position shown in Fig. 2-10-3 to make sure that A can pass but B cannot pass under the REEL DISK (On SP side).
- 5 If the height of the REEL DISK (On SP side) is not correct, adjust it to the height specified in Item 4 by removing or adding the THRUST WASHER to be fixed to the shaft under the REEL DISK (On SP side).
 - If it is high, remove THRUST WASHER.
 - If it is low, add THRUST WASHER.
- 6 Install the TENSION BELT UNIT, TENSION ARM and TENSION SPRING.
(Refer to Para. 2-8 for the installation method.)
- 7 Make sure that the REEL DISK (On SP side) shown in Fig. 2-10-1 cannot come off.
- 8 Apply OIL (FLOIL 948P) [859D154O20] to the shaft shown in Fig. 2-10-1 in the REEL DISK (On TU side) on the MAIN PLATE ASSY is to enter.
- 9 Install the REEL DISK (On TU side) shown in Fig. 2-10-1.
- 10 Place the height adjustment jig [MASTER PLANE] (859C342O20) shown in Fig. 2-10-2 in the reference position.
(Place the MASTER PLANE so that the points A, B and C of the MAIN PLATE ASSY support it.)
- 11 Place the height adjustment jig [SQUARE] (859C433O60) shown in Fig. 2-10-2 on the MASTER PLANE. Move it to the position shown in Fig. 2-10-4 to make sure that A can pass but B cannot pass under the REEL DISK (On TU side).
- 12 If the height of the REEL DISK (On TU side) is not correct, adjust it to the height specified in Item 11 by remove or adding the THRUST WASHER to be fixed to the shaft under the REEL DISK (On TU side).
 - If it is high, remove THRUST WASHER.
 - If it is low, add THRUST WASHER.
- 13 Move the part B of the MAIN PLATE ASSY in the opposite direction of arrow ㊸ as shown in Fig. 2-10-1 so that it points to the centre of the REEL DISK (On TU side).
- 14 Make sure that the REEL DISK (On TU side) shown in Fig. 2-10-1 cannot come off.

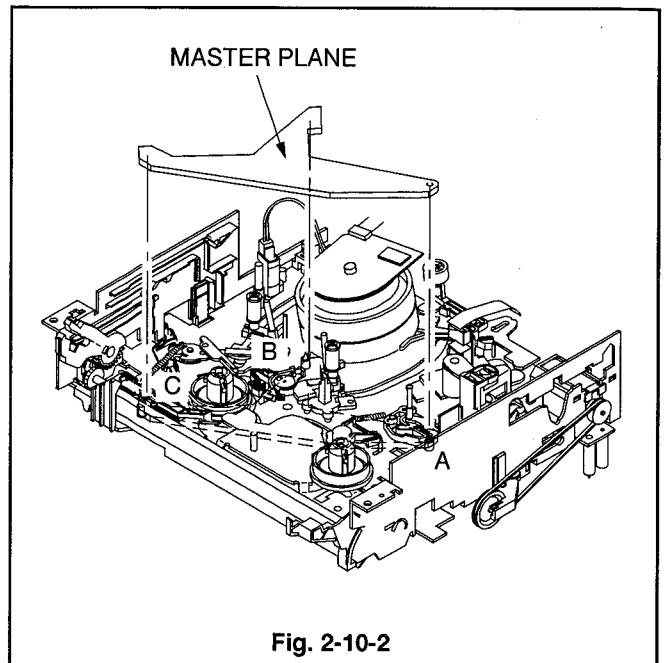


Fig. 2-10-2

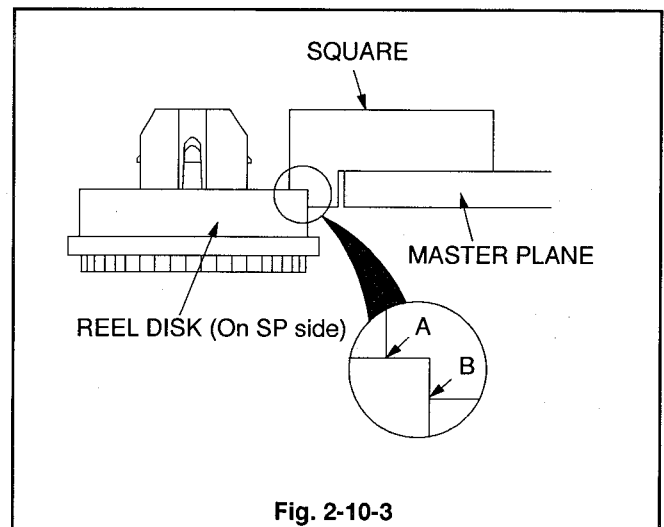


Fig. 2-10-3

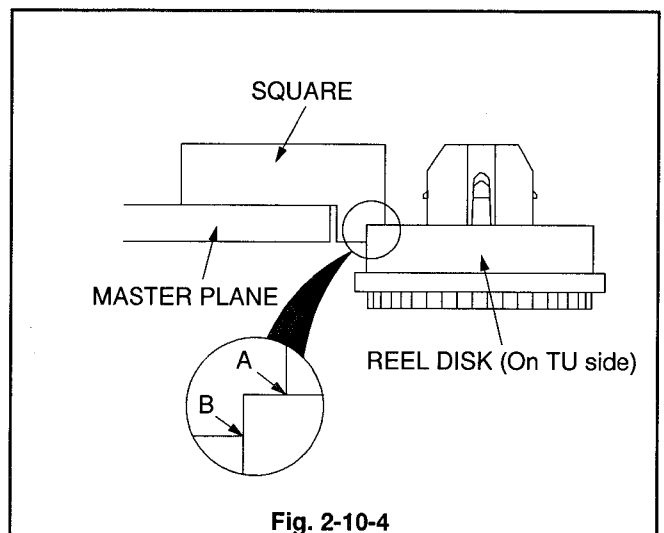


Fig. 2-10-4

2-11 LOADING BELT, LOADING MOTOR ASSY

Position the set normally.

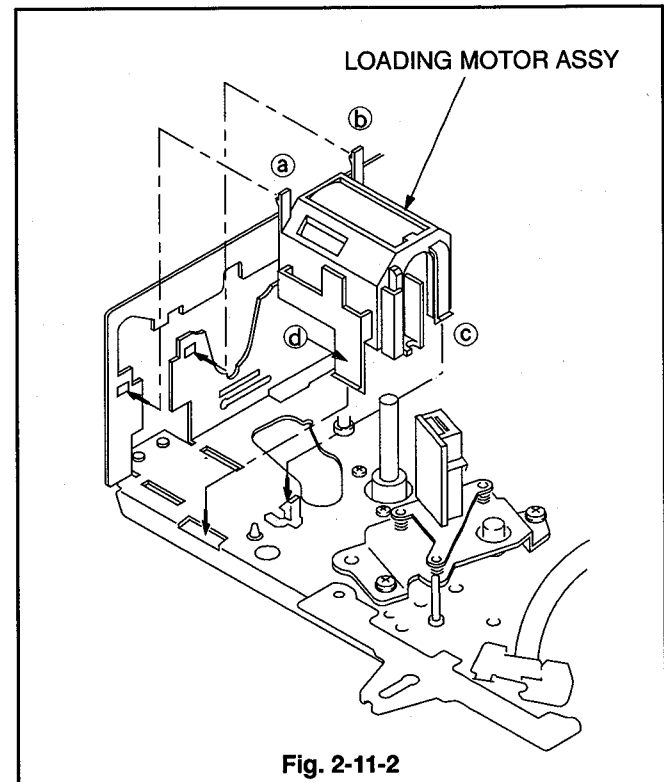
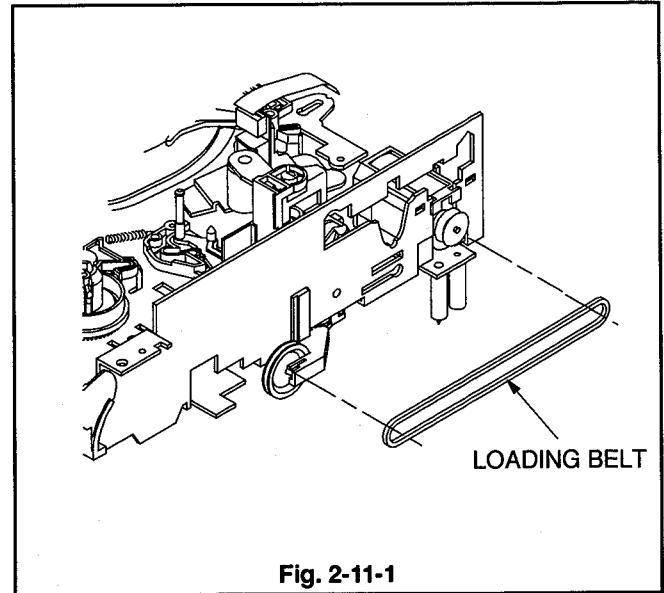
(Removal)

- 1 Remove the LOADING BELT shown in Fig. 2-11-1.
- 2 Unfasten the two catches (a) and (b) of the LOADING MOTOR ASSY shown in Fig. 2-11-2 and the two catches (c) and (d) of it shown in Fig. 2-11-2 to remove the LOADING MOTOR ASSY.

(Installation)

- 1 Install the LOADING MOTOR ASSY shown in Fig. 2-11-2.
- 2 Fasten the LOADING BELT shown in Fig. 2-11-1.

Note : Take care never to make GREASE or OIL adhere to the LOADING BELT during installation.



**2-12 PINCH ARM CAP 2,
PINCH ARM UNIT,
PINCH GEAR ARM 2,
PINCH CAM HOLDER,
PINCH CAM SPRING,
PINCH CAM LEVER,
PINCH RACK SLIDER,
PINCH CAM GEAR**

Position the set normally.

(Removal)

- 1 Unfasten the two catches (a) and (b) of the PINCH ARM CAP 2 shown in Fig. 2-12-1 with the tweezers, etc. to remove the PINCH ARM CAP 2.
- 2 Move the PINCH ARM UNIT in the direction shown by arrow (A) to remove it as shown in Fig. 2-12-1.
- 3 Remove the PINCH GEAR ARM 2 shown in Fig. 2-12-1.
- 4 Remove the PINCH CAM SPRING shown in Fig. 2-12-1.
- 5 Remove the PINCH CAM LEVER shown in Fig. 2-12-1.
- 6 Unfasten the catch (c) of the PINCH RACK SLIDER shown in Fig. 2-12-1. Move the PINCH RACK SLIDER in the direction shown by arrow (B) to remove it.
- 7 Unscrew the screw (d) of the PINCH CAM HOLDER shown in Fig. 2-12-1 to remove the PINCH CAM HOLDER.
- 8 Remove the PINCH CAM GEAR shown in Fig. 2-12-1.

(Installation)

- 1 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-12-2 on the new PINCH CAM GEAR.

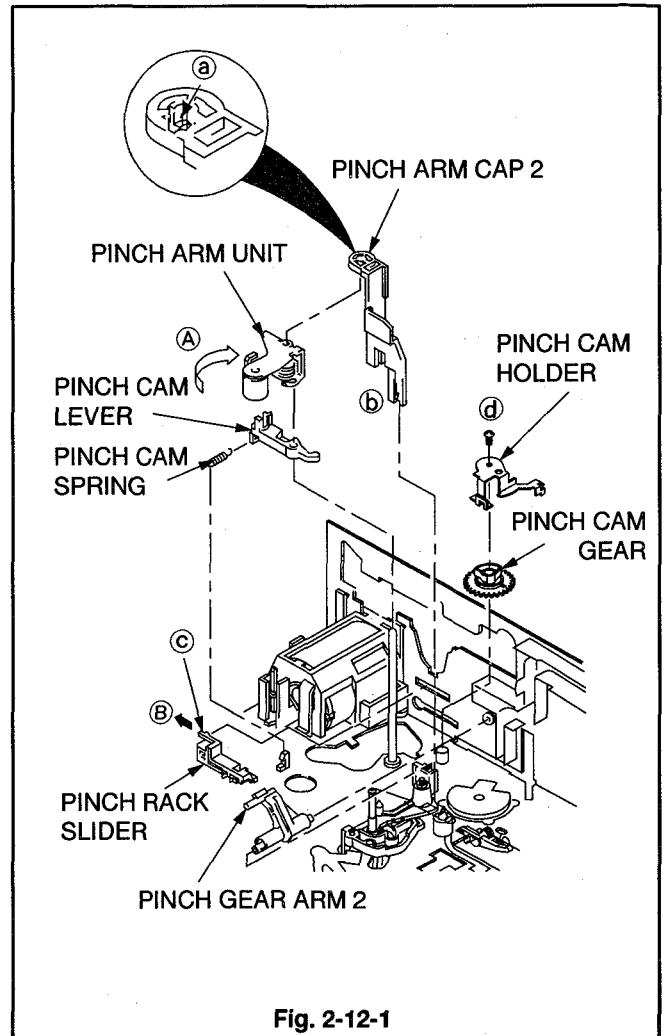


Fig. 2-12-1

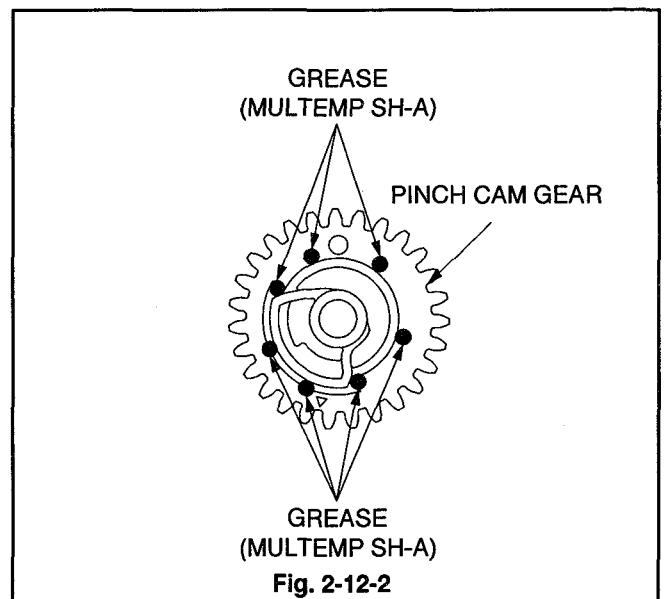
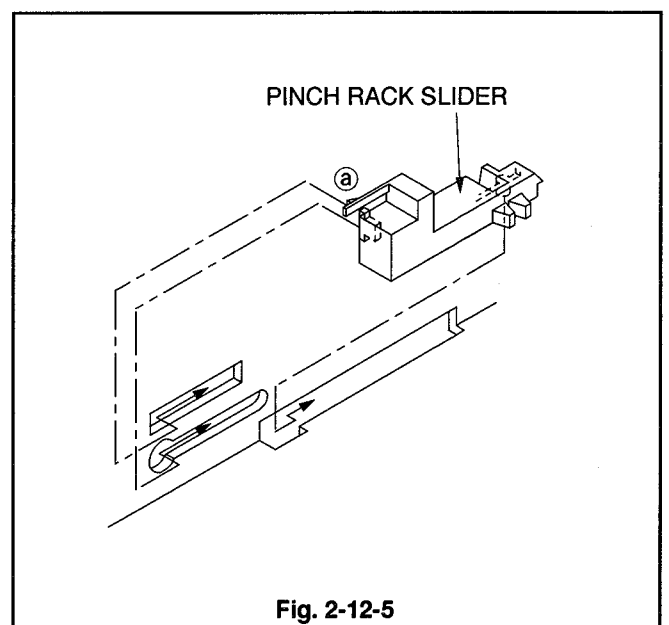
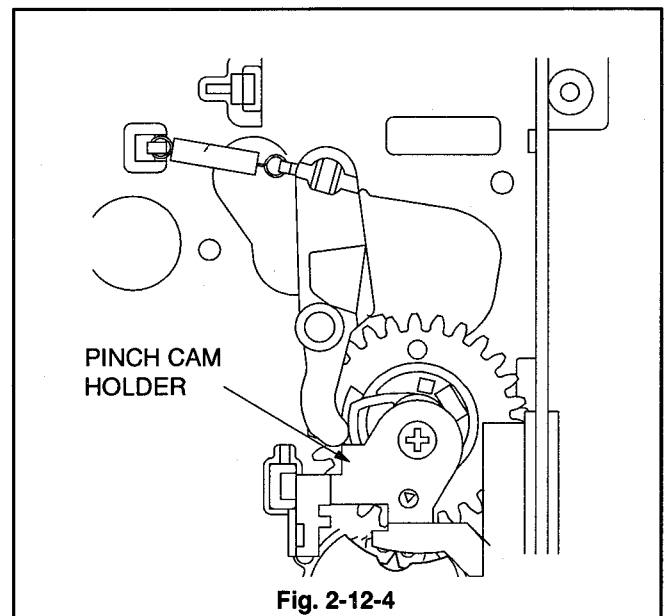
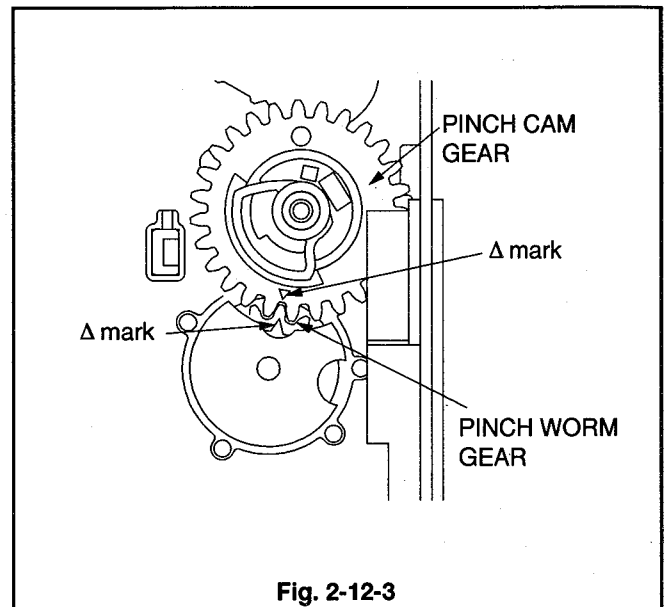
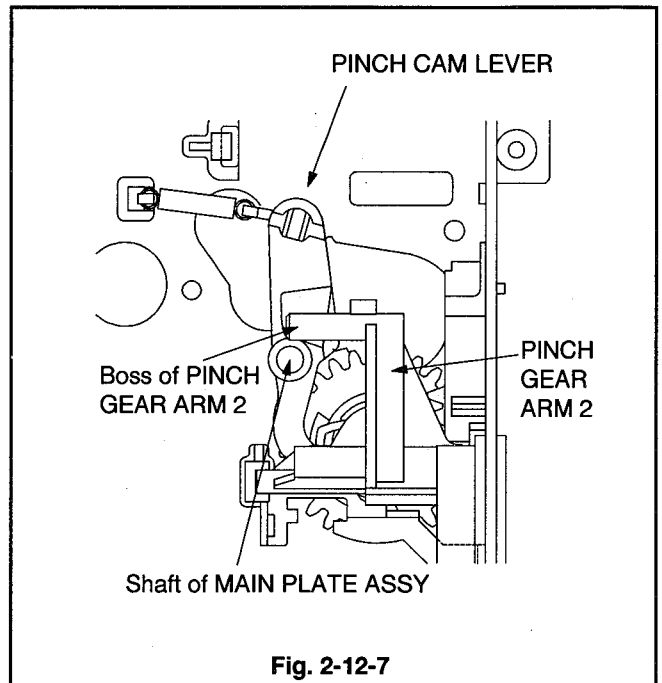
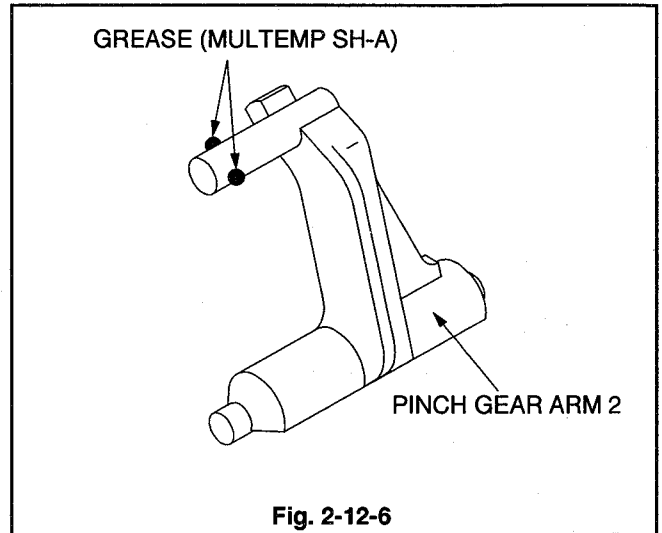


Fig. 2-12-2

- 2 Set the PINCH CAM GEAR so that the Δ mark on it matches with the Δ mark on the PINCH WORM GEAR as shown in Fig. 2-12-3 and install it.
- 3 Install the PINCH CAM HOLDER on the position shown in Fig. 2-12-4.
- 4 Move the PINCH RACK SLIDER in the direction shown by the arrow as shown in Fig. 2-12-5.
- 5 Make sure that the catch (a) of the PINCH RACK SLIDER enters the hole of the MAIN PLATE ASSY as shown in Fig. 2-12-5.
- 6 Install the PINCH CAM LEVER shown in Fig. 2-12-1.
- 7 Install the PINCH CAM SPRING shown in Fig. 2-12-1.



- 8 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-12-6 on the new PINCH GEAR ARM 2.
- 9 Install the PINCH GEAR ARM 2 shown in Fig. 2-12-7 so that the boss of the PINCH GEAR ARM 2 and the shaft of the MAIN PLATE ASSY are positioned as shown.
- 10 Move the PINCH ARM UNIT in the opposite direction of arrow (A) to install it as shown in Fig. 2-12-1.
- 11 Install the PINCH ARM CAP 2 shown in Fig. 2-12-1.



2-13 GUIDE ARM ASSY (TU), GUIDE SPRING (TU), LOADING TG LEVER

Position the set normally.

(Removal)

- 1 Remove the NYLON NUT shown in Fig. 2-13-1 to remove the SL WASHER (a), the GUIDE ARM ASSY (TU) and GUIDE SPRING (TU).
- 2 Remove the CUT WASHER (b) fastening the LOADING TG LEVER shown in Fig. 2-13-1.
- 3 Unfasten the two catches (c and d) of the LOADING TG LEVER shown in Fig. 2-13-1 to remove the LOADING TG LEVER.

(Installation)

- 1 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-13-2 on the new LOADING TG LEVER.
- 2 Install the LOADING TG LEVER shown in Fig. 2-13-1.
- 3 Install the CUT WASHER shown in Fig. 2-13-1 to fasten the LOADING TG LEVER.

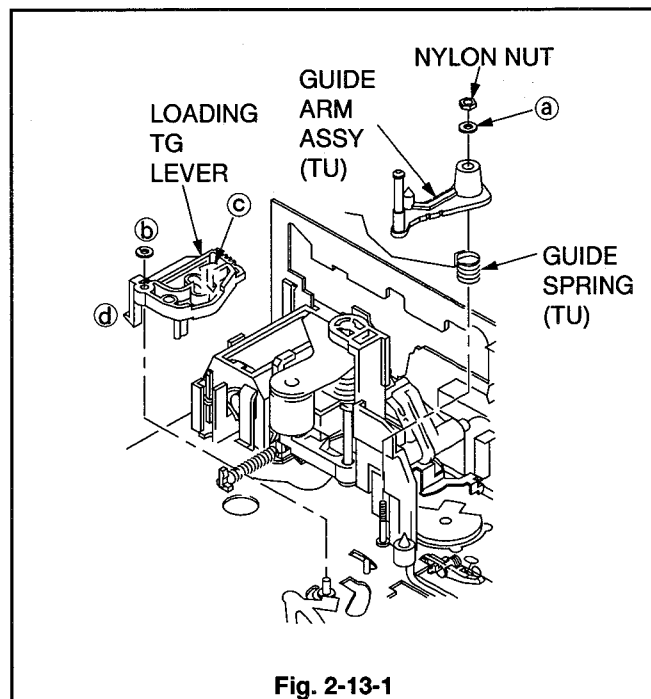


Fig. 2-13-1

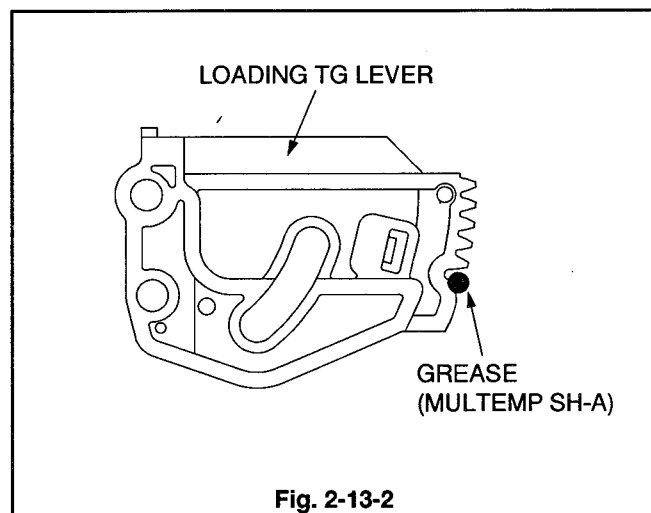


Fig. 2-13-2

- 4 Fix the GUIDE SPRING (TU) to the GUIDE ARM ASSY (TU) as shown in Fig. 2-13-3.
- 5 Fix the GUIDE ARM ASSY (TU) with the GUIDE SPRING (TU) attached shown in Fig. 2-13-1 to the shaft of the MAIN PLATE ASSY.
- 6 Install the GUIDE SPRING (TU) on the position shown in Fig. 2-13-4.

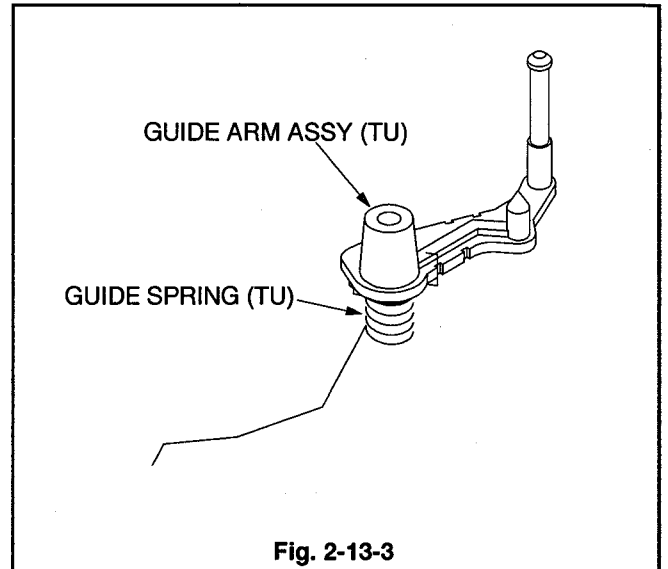


Fig. 2-13-3

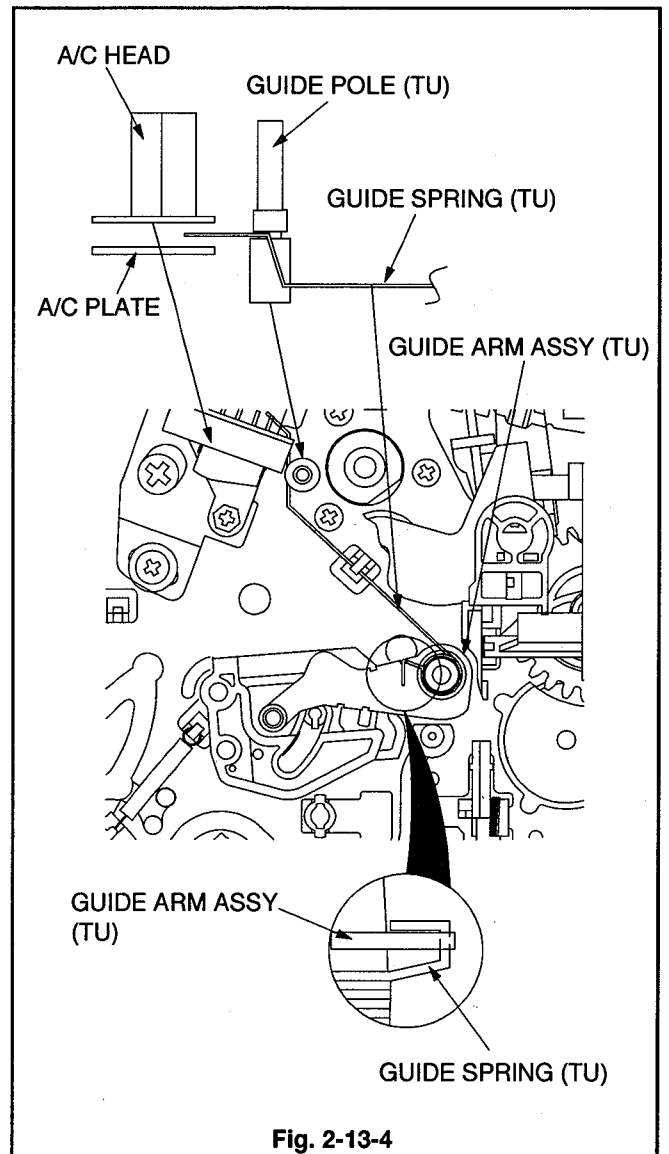
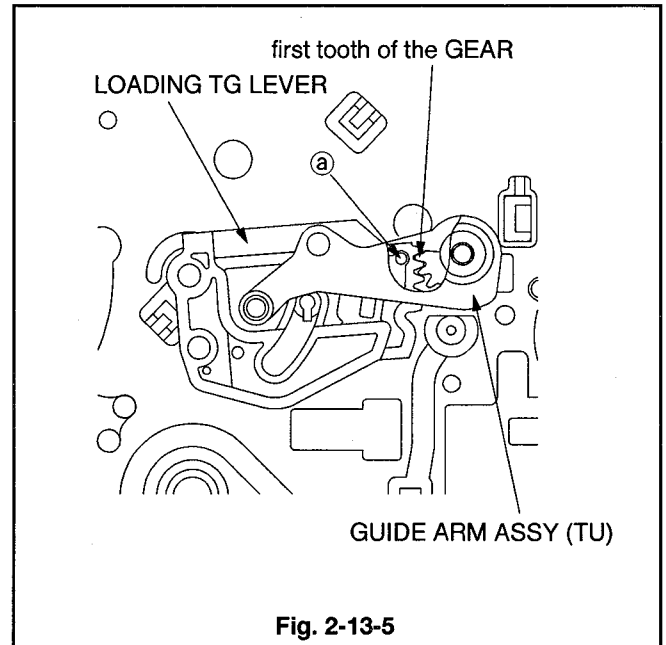


Fig. 2-13-4

- 7 Install the GUIDE ARM ASSY (TU) so that the first tooth of the gear of the GUIDE ARM ASSY (TU) shown in Fig. 2-13-5 matches with hole (A) of the LOADING TG LEVER.
- 8 Install the SL WASHER (a) and NYLON NUT shown in Fig. 2-13-1.
- 9 Perform "Adjustment of GUIDE ARM ASSY (TU) Height" in Para. 3-5 of "Interchangeability Adjustment of the Mechanism".



2-14 REC SPRING, REC LEVER

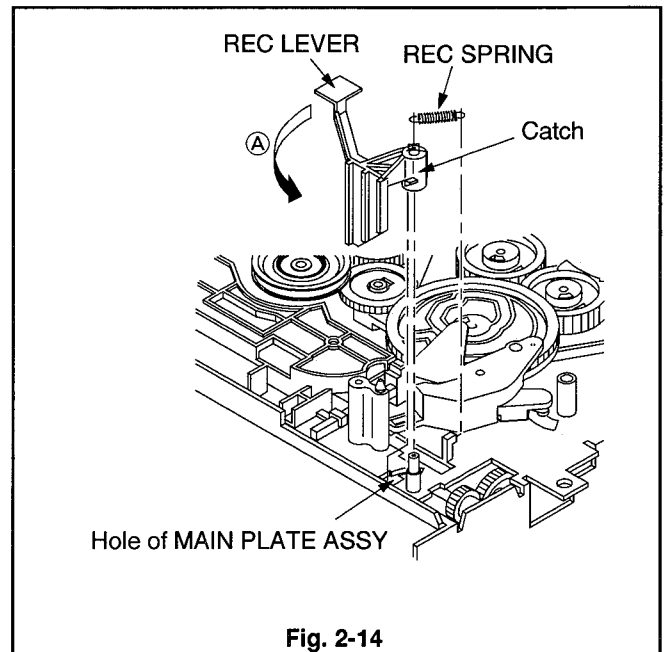
Place the set upside down.

(Removal)

- 1 Remove the REC SPRING shown in Fig. 2-14.
- 2 Move the REC LEVER in the direction shown by arrow (A) until it strikes on the MAIN PLATE ASSY to remove it as shown in Fig. 2-14.

(Installation)

- 1 Insert the catch of the REC LEVER shown in Fig. 2-14 into the hole of the MAIN PLATE ASSY and install the REC LEVER.
- 2 Install the REC SPRING shown in Fig. 2-14.



2-15 REEL BELT, BELT PULLEY, SHIFT SPRING

Place the set upside down.

(Removal)

- 1 Remove the REEL BELT shown in Fig. 2-15.
- 2 Remove the CUT WASHER (a) fastening the BELT PULLEY shown in Fig. 2-15 to remove the BELT PULLEY.
- 3 Remove the SHIFT SPRING shown in Fig. 2-15.

(Installation)

- 1 Install the SHIFT SPRING shown in Fig. 2-15.
- 2 Fasten the BELT PULLEY shown in Fig. 2-15.
- 3 Install the CUT WASHER shown in Fig. 2-15 to fasten the BELT PULLEY.
- 4 Install the REEL BELT shown in Fig. 2-15.

Note : Take care never to make GREASE or OIL adhere to the REEL BELT during installation.

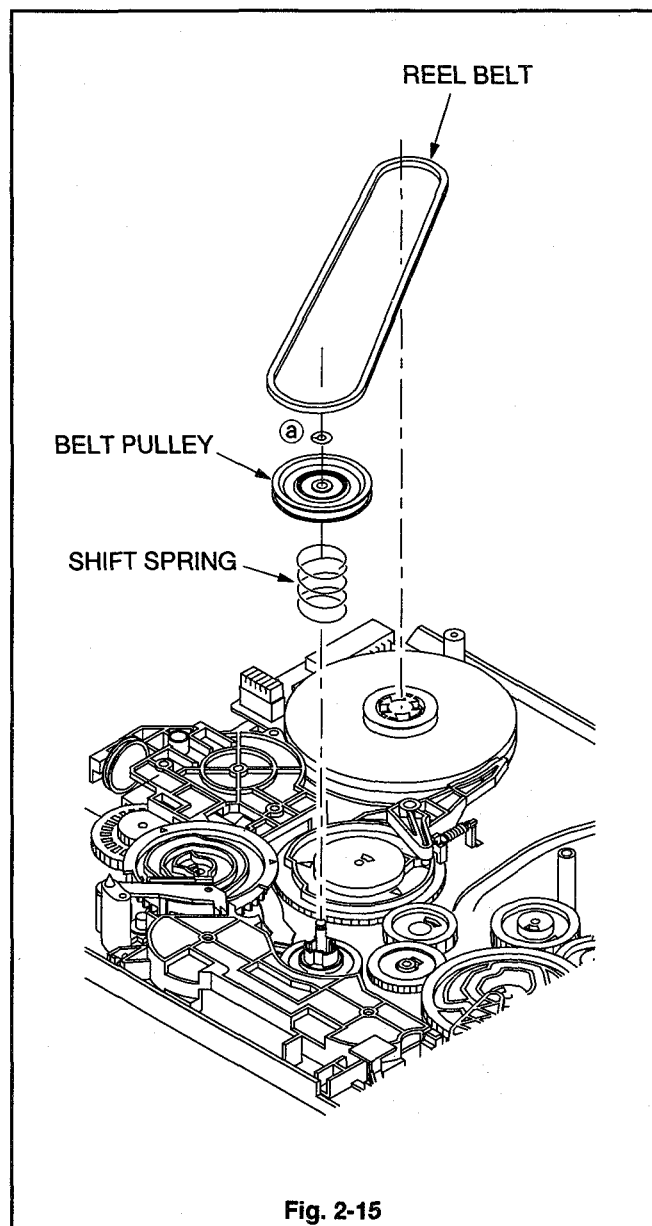


Fig. 2-15

2-16 CAPSTAN BRAKE SPRING, CAPSTAN BRAKE

Place the set upside down.

Before performing replacement in this paragraph, remove the following part. Refer to the applicable paragraph for installation of the part.

- REEL BELT (Para. 2-15)

(Removal)

- 1 Remove the CAPSTAN BRAKE SPRING shown in Fig. 2-16.
- 2 Remove the CUT WASHER (a) fastening the CAPSTAN BRAKE shown in Fig. 2-16.
- 3 Unfasten the catch (b) on the surface of the CAPSTAN BRAKE shown in Fig. 2-16 with tweezers, etc. to remove the CAPSTAN BRAKE.

(Installation)

- 1 Install the CAPSTAN BRAKE shown in Fig. 2-16.

Note : Take care never to make GREASE or OIL adhere to the area specified in Fig. 2-16 during installation of the CAPSTAN BRAKE.

- 2 Install the CUT WASHER (a) shown in Fig. 2-16 to fasten the CAPSTAN BRAKE.
- 3 Install the CAPSTAN BRAKE SPRING shown in Fig. 2-16.

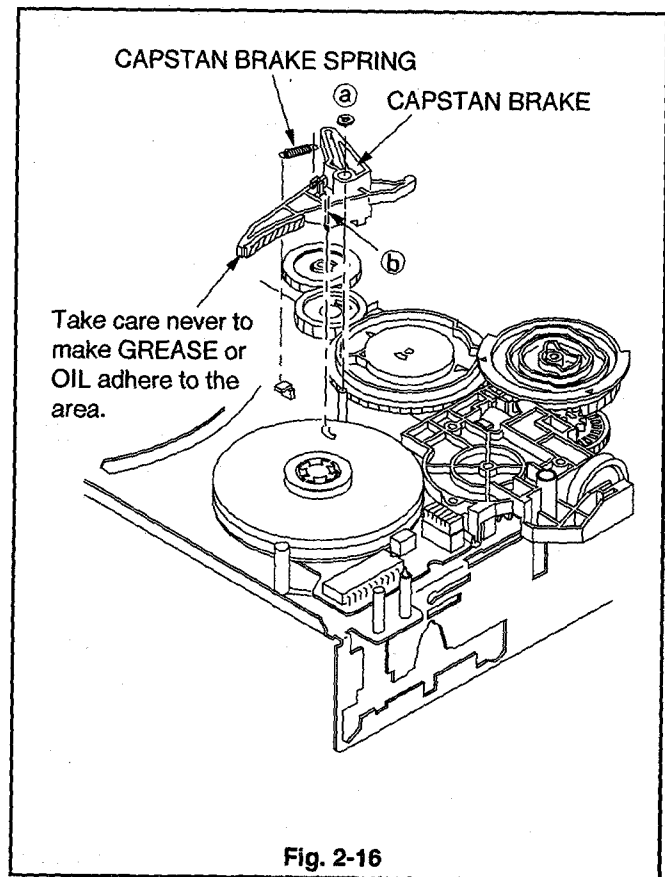


Fig. 2-16

2-17 MODE HOLDER, REEL LOCK LEVER, MODE GEAR, F/L DRIVE GEAR, F/L DRIVE LEVER, WORM PULLEY UNIT, LOADING WORM GEAR

Place the set upside down.

(Removal)

- 1 Unfasten the catch (a) on the surface of the REEL LOCK LEVER shown in Fig. 2-17-1 with tweezers, etc. to remove the REEL LOCK LEVER.
- 2 Unscrew the MODE HOLDER fastening screw (b) shown in Fig. 2-17-1 to remove the MODE HOLDER.
- 3 Unfasten the catch (c) of the SNAP PIN shown in Fig. 2-17-1 with the tweezers, etc. to remove the SNAP PIN.
- 4 Unfasten the catch (d) on the surface of the MODE GEAR shown in Fig. 2-17-1 with tweezers, etc. to remove the MODE GEAR.
- 5 Remove the F/L DRIVE GEAR shown in Fig. 2-17-1 from the shaft of the MAIN PLATE ASSY.
- 6 Remove the F/L DRIVE LEVER shown in Fig. 2-17-1.

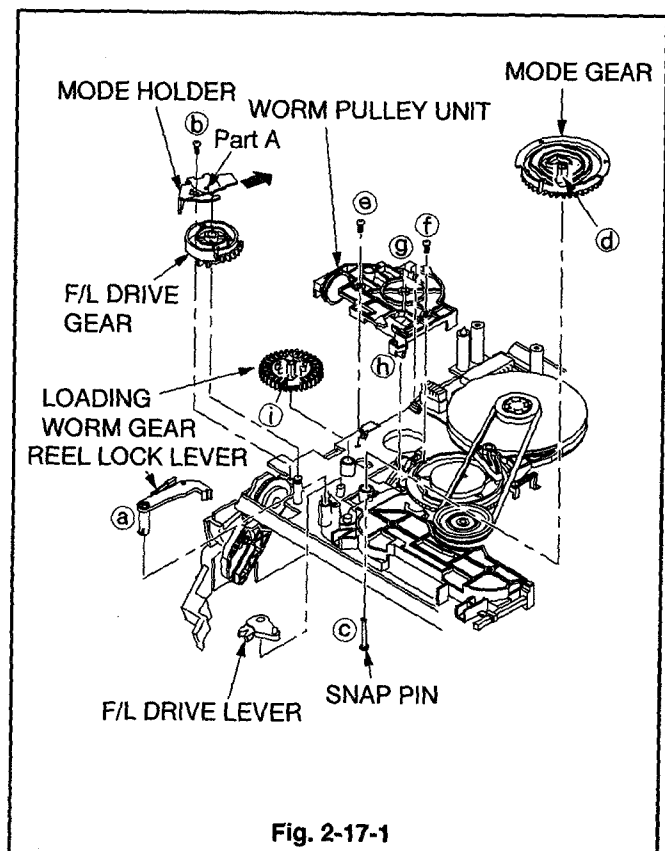


Fig. 2-17-1

- 7 Unscrew the two WORM PULLEY UNIT fastening screws (ⓐ and ⓑ) shown in Fig. 2-17-1.
- 8 Remove the LOADING BELT.
(Refer to Para. 2-11 for the removal method.)
- 9 Unfasten the two catches (ⓒ and ⓓ) of the WORM PULLEY UNIT shown in Fig. 2-17-1 to remove the WORM PULLEY UNIT.
- 10 Unfasten the catch (ⓔ) on the surface of the LOADING WORM GEAR shown in Fig. 2-17-1 to remove the LOADING WORM GEAR.

(Installation)

- 1 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-17-2 on the new LOADING WORM GEAR.
- 2 Install the LOADING WORM GEAR shown in Fig. 2-17-1.
- 3 Turn the WORM PULLEY shown in Fig. 2-17-3 so that the round hole of the PINCH WORM GEAR matches with that of the WORM HOLDER.
- 4 Install the WORM PULLEY UNIT so that the Δ mark on the LOADING WORM GEAR shown in Fig. 2-17-4 matches with the part A of it.
- 5 Fasten the LOADING BELT. (Refer to Para. 2-11.)
- 6 Install the F/L DRIVE LEVER shown in Fig. 2-17-1.

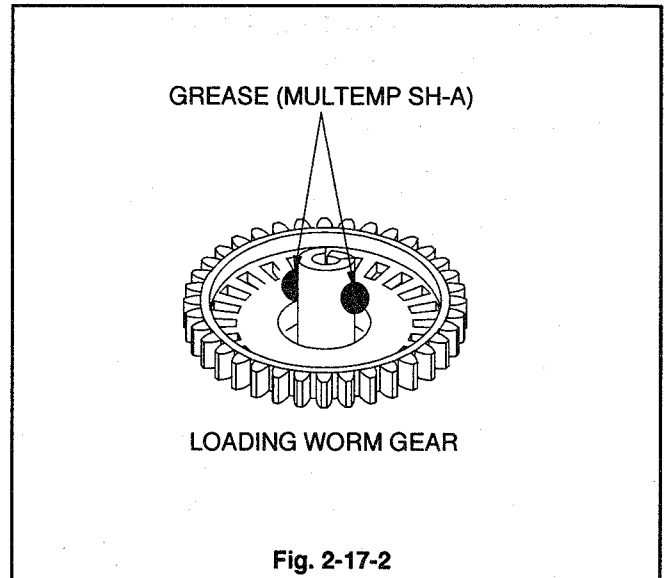


Fig. 2-17-2

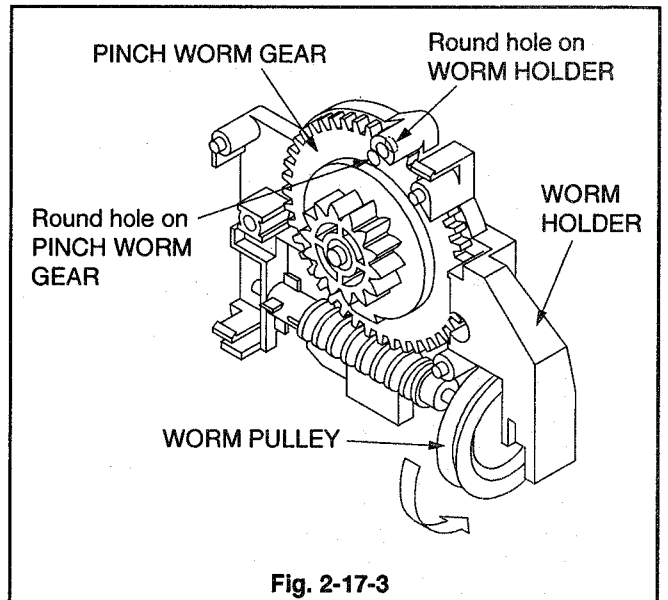


Fig. 2-17-3

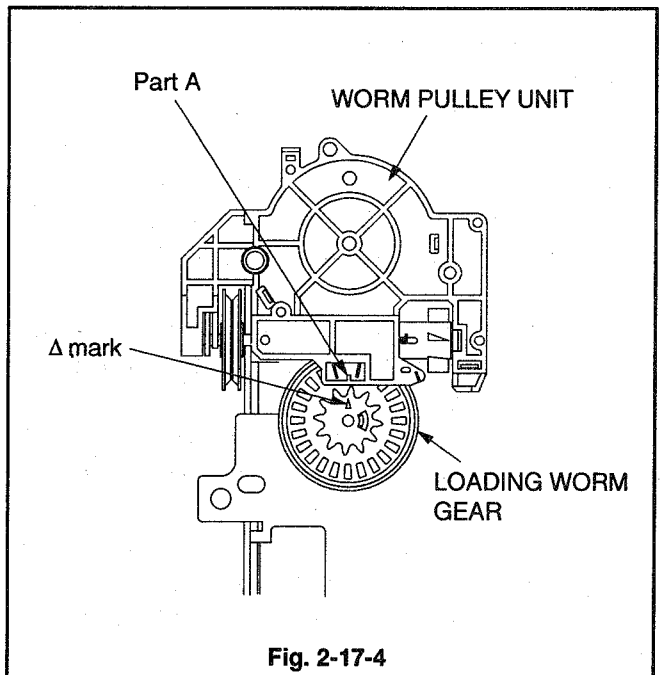
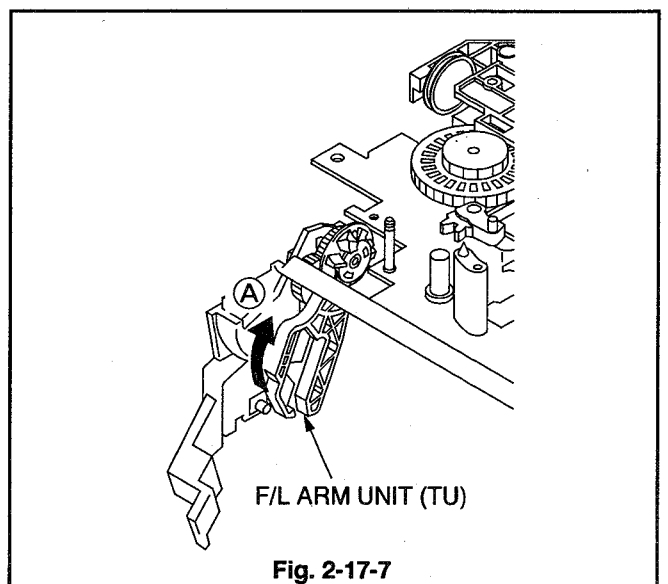
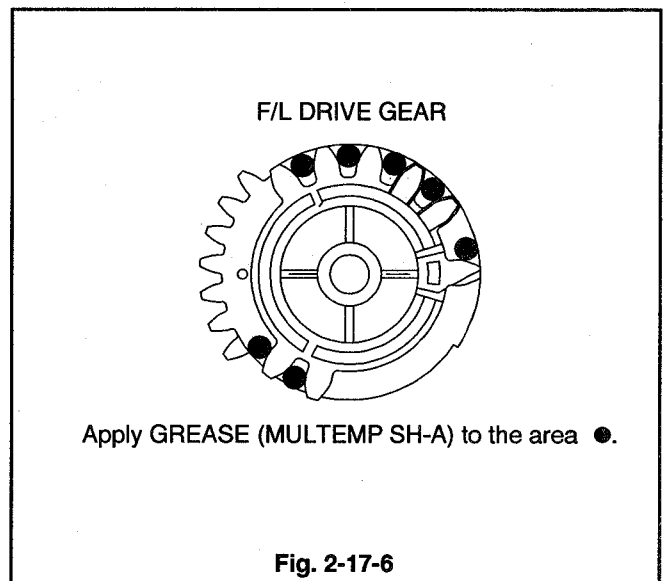
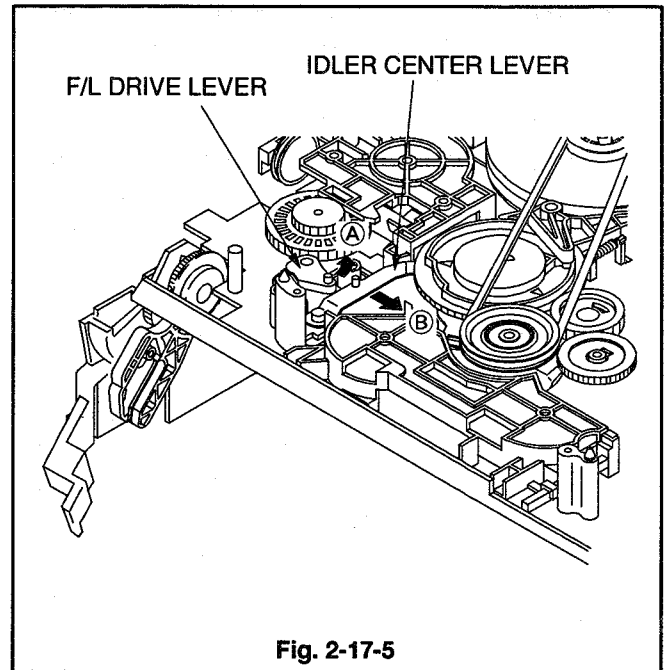
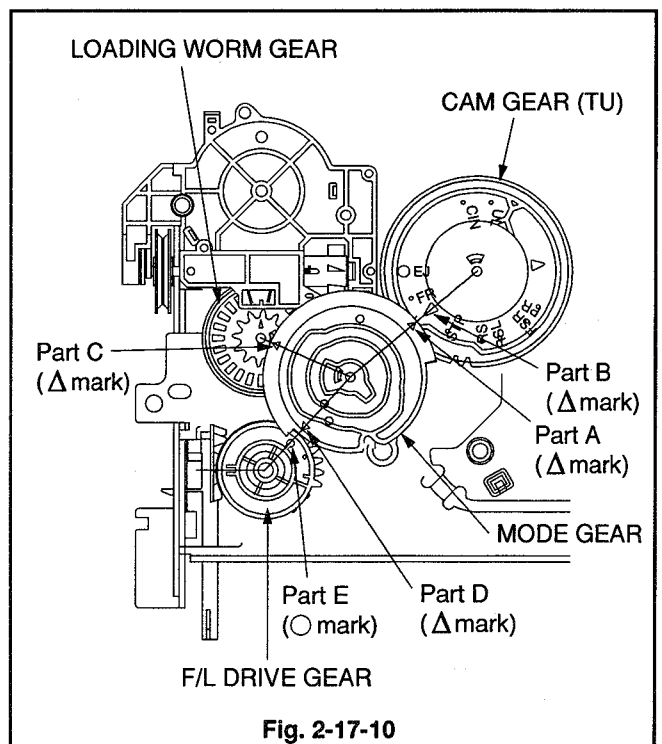
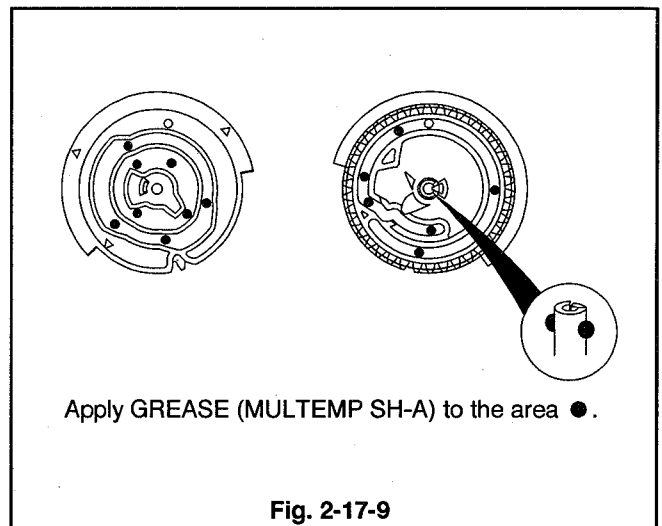
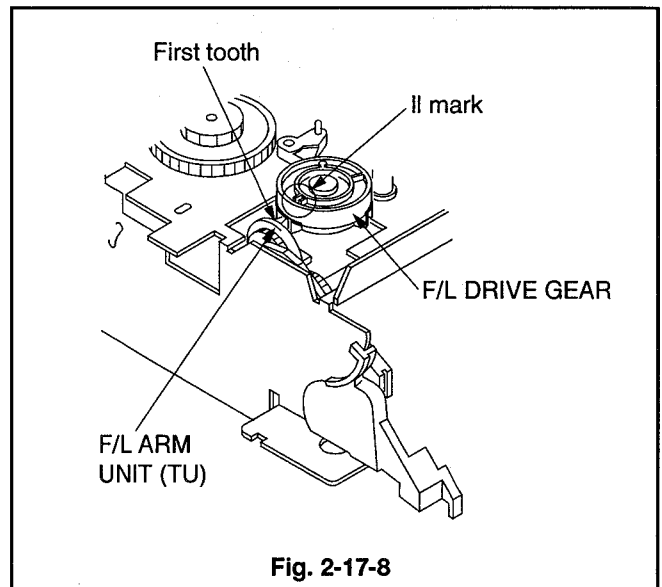


Fig. 2-17-4

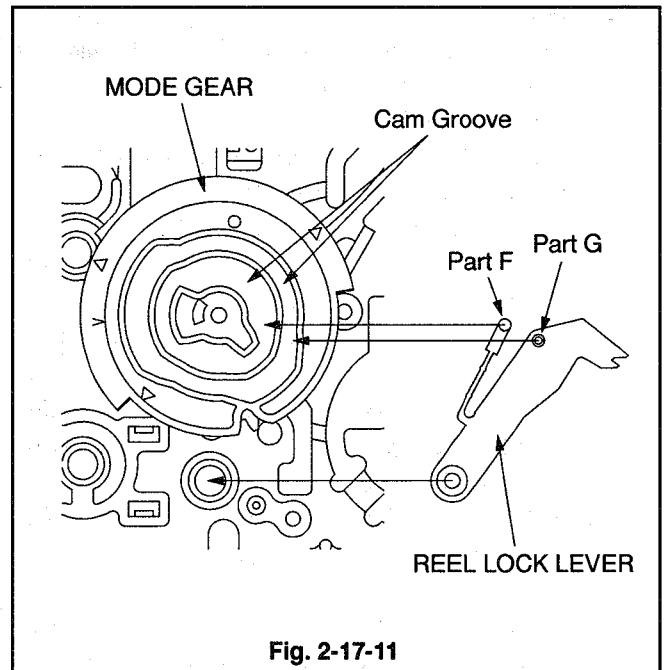
- 7 Fully move the F/L DRIVE LEVER shown in Fig. 2-17-5 in the direction shown by arrow (A).
- 8 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-17-6 on the new F/L DRIVE GEAR.
- 9 Move the F/L ARM UNIT (TU) shown in Fig. 2-17-7 in the direction shown by arrow (A).



- 10 Install the F/L DRIVE GEAR so that the first tooth of the gear of the F/L ARM UNIT (TU) matches with the II mark on the F/L DRIVE GEAR as shown in Fig. 2-17-8.
- 11 Fully move the IDLER CENTER LEVER shown in Fig. 2-17-5 in the direction shown by arrow ③.
- 12 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area shown in Fig. 2-17-9 on the new MODE GEAR.
- 13 Install the MODE GEAR shown in Fig. 2-17-10 so that;
 - Δ mark on the part A of the MODE GEAR matches with Δ mark on the part B of the CAM GEAR (TU),
 - Δ mark on the part C of the MODE GEAR points to the centre of the LOADING WORM GEAR, and
 - Δ mark on the part D of the MODE GEAR matches with the ○ mark on the part E of the F/L DRIVE GEAR.
- 14 Make sure that the Δ mark on the PINCH WORM GEAR shown in Fig. 2-12-3 matches with the Δ mark on the PINCH CAM GEAR .
- 15 Push the SNAP PIN shown in Fig. 2-17-1 into the centre hole of the MODE GEAR from the surface to install it.
- 16 Move the MODE HOLDER shown in Fig. 2-17-1 in the direction shown by the arrow so that the part A of it is fixed to the shaft of the MAIN PLATE ASSY and install it.



- 17 Install the REEL LOCK LEVER so that the pins on the parts F and G of the REEL LOCK LEVER shown in Fig. 2-17-11 enter the cam groove of the MODE GEAR.

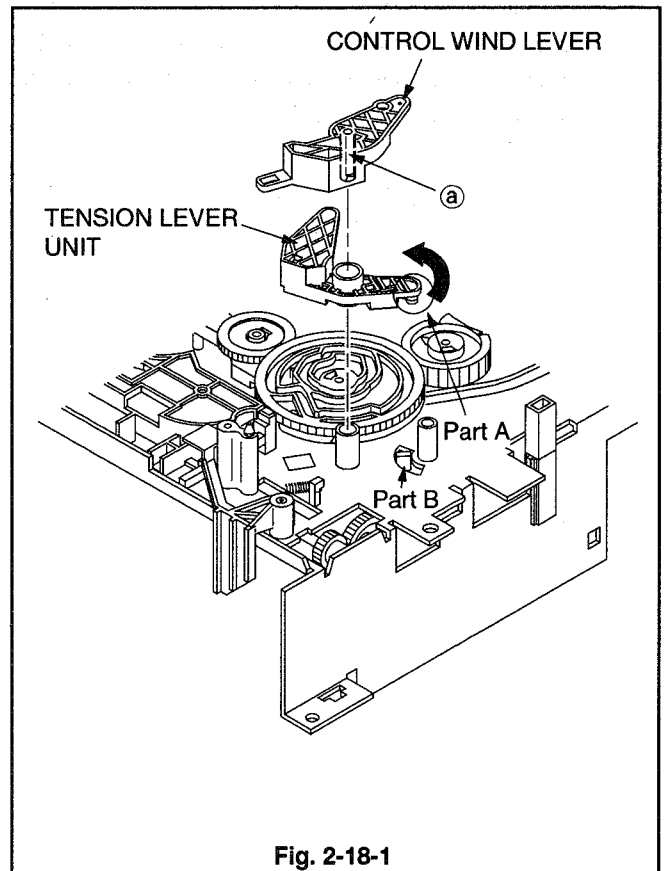


2-18 CONTROL WIND LEVER, TENSION LEVER UNIT

Place the set upside down.

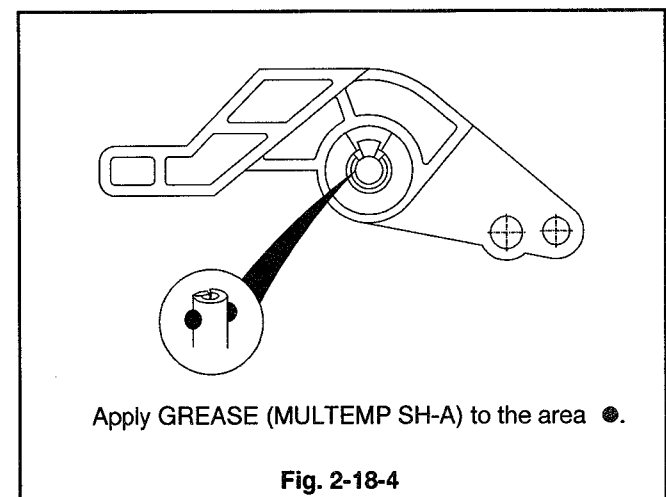
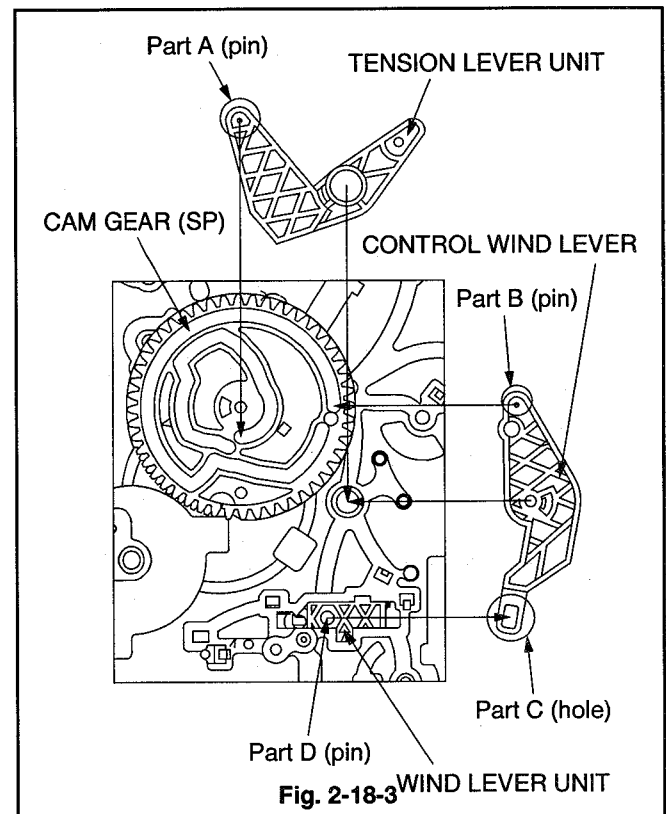
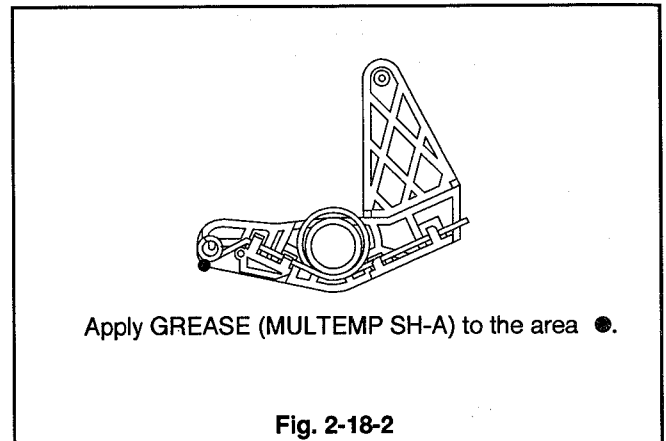
(Removal)

- 1 Unfasten the catch (a) on the surface of the CONTROL WIND LEVER shown in Fig. 2-18-1 with tweezers, etc. to remove the CONTROL WIND LEVER.
- 2 Remove the TENSION LEVER UNIT shown in Fig. 2-18-1.



(Installation)

- 1 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-18-2 on the new TENSION LEVER UNIT.
- 2 Install the TENSION LEVER UNIT shown in Fig. 2-18-1 with taking care of the following.
 - Make the pin on the part A of the TENSION LEVER UNIT shown in Fig. 2-18-3 enter the cam groove on the CAM GEAR (SP).
 - Move the part A of the spring of the TENSION LEVER UNIT shown in Fig. 2-18-1 in the direction shown by the arrow. Install the TENSION LEVER UNIT so that the part A of the spring is hooked to the part B of the TENSION ARM.
- 3 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-18-4 on the new CONTROL WIND LEVER.
- 4 Install the CONTROL WIND LEVER so that the pin on the part B on the CONTROL WIND LEVER shown in Fig. 2-18-3 enters the cam groove of the CAM GEAR (SP) and that the pin of the part D of the WIND LEVER UNIT enters the hole of the part C on the CONTROL WIND LEVER.



2-19 PHOTO GUIDE UNIT (SP), PHOTO GUIDE UNIT (TU)

Place the set upside down.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

- LOADING BELT (Para. 2-11)
- MODE HOLDER (Para. 2-17)
- REEL LOCK LEVER (Para. 2-17)
- MODE GEAR (Para. 2-17)
- WORM PULLEY UNIT (Para. 2-17)

(Removal)

- 1 Unfasten the catch (Ⓐ) of the PHOTO GUIDE UNIT (SP) shown in Fig. 2-19-1 with tweezers, etc. and remove the PHOTO GUIDE UNIT (SP) in the direction shown by the arrow.
- 2 Remove the PHOTO GUIDE UNIT (TU) shown in Fig. 2-19-2 in the direction shown by the arrow.

(Installation)

- 1 Push the PHOTO GUIDE UNIT (TU) into the DECK to the bottom, with the part A shown in Fig. 2-19-2 toward the inside of DECK.

Note : Never touch the transparent part of the PHOTO GUIDE UNIT (TU).

- 2 Push the PHOTO GUIDE UNIT (SP) into the DECK so that the catch (Ⓐ) is hooked, with the part A shown in Fig. 2-19-1 toward the inside of DECK.

Note : Never touch the transparent part of the PHOTO GUIDE UNIT (SP).

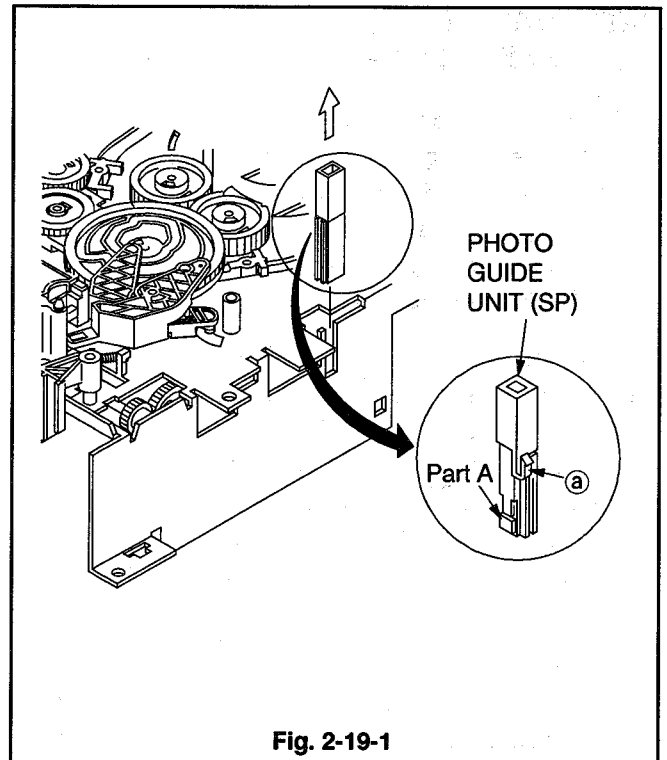


Fig. 2-19-1

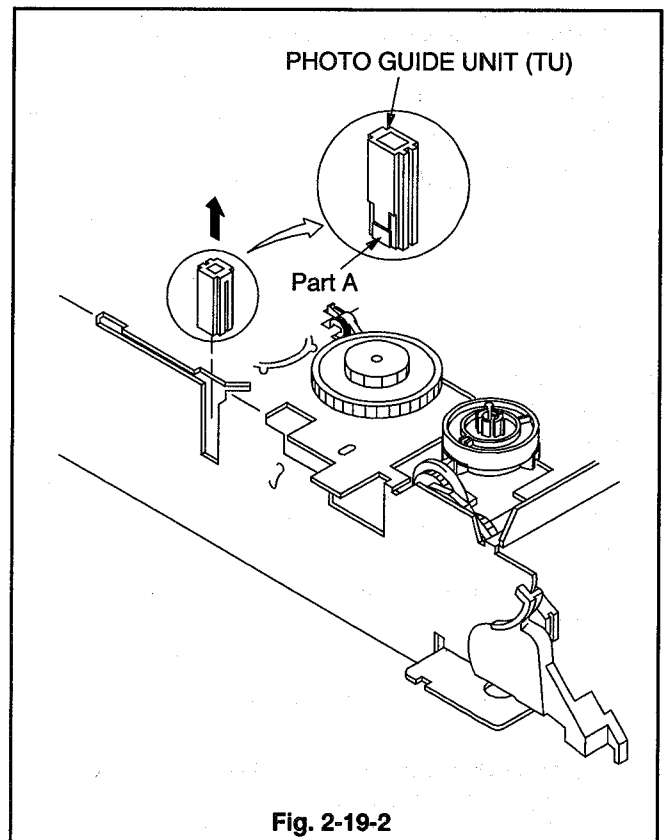


Fig. 2-19-2

2-20 LOADING GEAR, LAMP LOADING GEAR

Place the set upside down.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

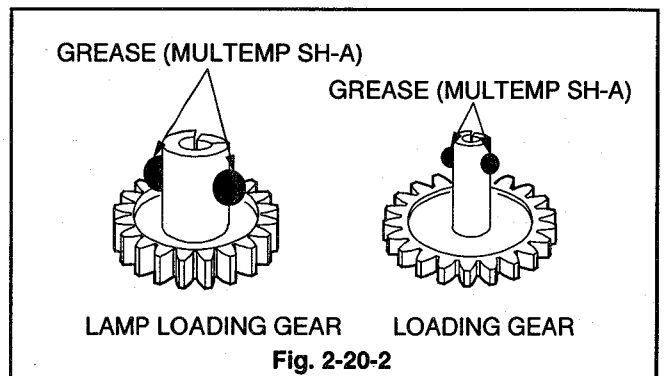
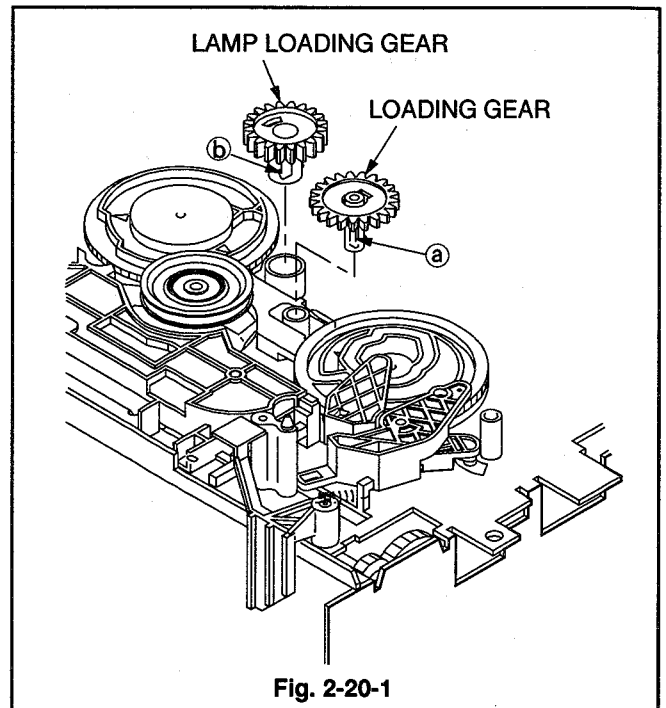
- LAMP GUIDE (Para. 2-7)
- REEL BELT (Para. 2-15)

(Removal)

- 1 Unfasten the catch (Ⓐ) on the surface of the LOADING GEAR shown in Fig. 2-20-1 with tweezers, etc. to remove the LOADING GEAR.
- 2 Unfasten the catch (Ⓑ) on the surface of the LAMP LOADING GEAR shown in Fig. 2-20-1 with tweezers, etc. to remove the LAMP LOADING GEAR.

(Installation)

- 1 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-20-2 on the new LAMP LOADING GEAR.
- 2 Install the LAMP LOADING GEAR shown in Fig. 2-20-1.
- 3 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-20-2 on the new LOADING GEAR.
- 4 Install the LOADING GEAR shown in Fig. 2-20-1.



2-21 CAM GEAR (TU)

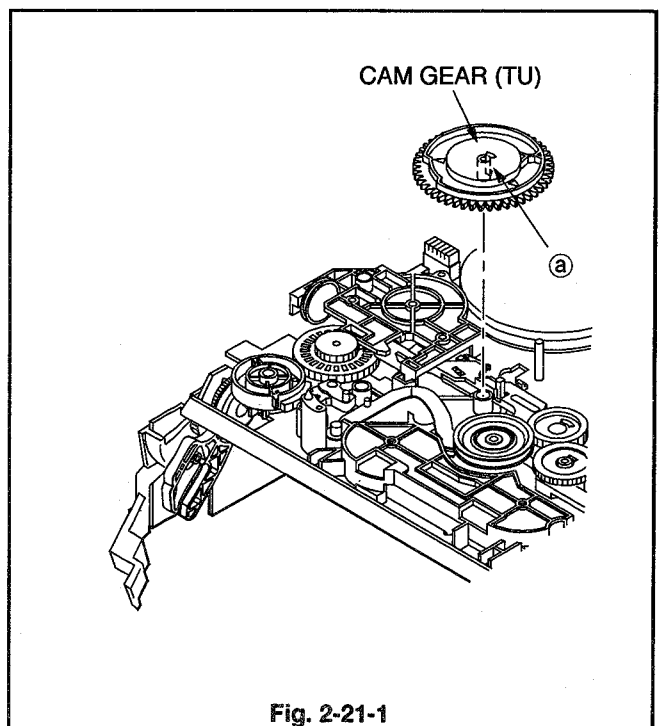
Place the set upside down.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

- LOADING BELT (Para. 2-11)
- REEL BELT (Para. 2-15)
- CAPSTAN BRAKE SPRING (Para. 2-16)
- CAPSTAN BRAKE (Para. 2-16)
- MODE HOLDER (Para. 2-17)
- REEL LOCK LEVER (Para. 2-17)
- MODE GEAR (Para. 2-17)

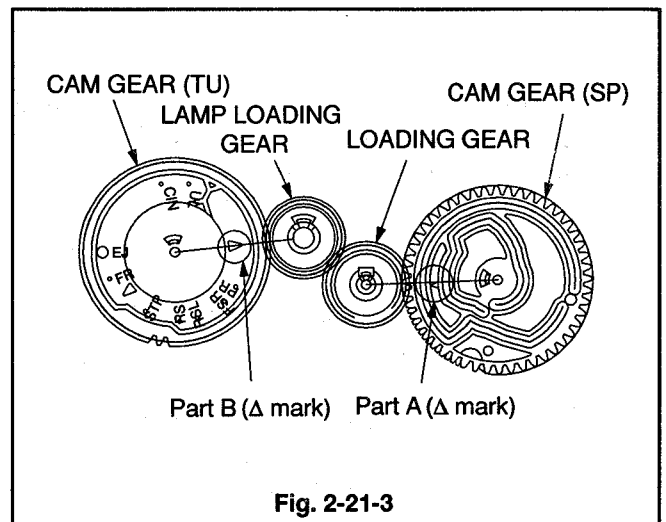
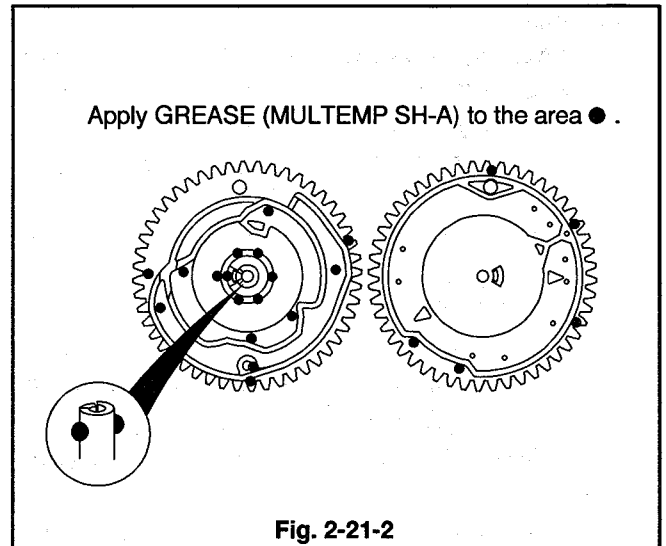
(Removal)

- 1 Unfasten the catch (Ⓐ) on the surface of the CAM GEAR (TU) shown in Fig. 2-21-1 with tweezers, etc. to remove the CAM GEAR (TU).



(Installation)

- 1 Apply GREASE (MULTEMP SH-A) [859D055080] to the area specified in Fig. 2-21-2 on the new CAM GEAR (TU).
- 2 Set the CAM GEAR (SP) shown in Fig. 2-21-3 so that the Δ mark on the part A of it points to the centre of the LOADING GEAR.
- 3 Install the CAM GEAR (TU) shown in Fig. 2-21-3 so that the Δ mark on the part B of it points to the centre of the LAMP LOADING GEAR.

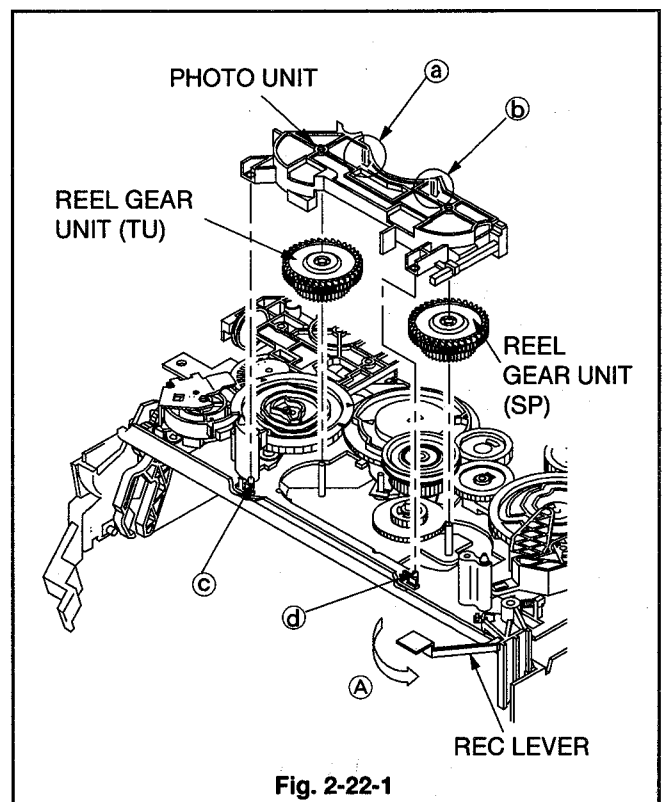


2-22 PHOTO UNIT, REEL GEAR UNIT (TU), REEL GEAR UNIT (SP)

Place the set upside down.

(Removal)

- 1 Move the REC LEVER shown in Fig. 2-14 in the direction shown by arrow (A). Unfasten the two catches (a) and (b) of the PHOTO UNIT and the two catches (c) and (d) of the MAIN PLATE ASSY shown in Fig. 2-22-1 to remove the PHOTO UNIT.
- 2 Remove the REEL GEAR UNIT (TU) shown in Fig. 2-22-1.
- 3 Remove the REEL GEAR UNIT (SP) shown in Fig. 2-22-1.



(Installation)

1 Apply OIL (FLOIL 948P) [859D154O20] to the shaft shown in Fig. 2-22-2 in which the REEL GEAR UNIT (SP) of the MAIN PLATE ASSY is to enter.

2 Install the REEL GEAR UNIT (SP) shown in Fig. 2-22-2.

Note: Make sure the colour of the spring according to the table in Fig. 2-22-2 in installing the REEL GEAR UNIT (SP).

3 Apply OIL (FLOIL 948P) [859D154O20] to the shaft shown in Fig. 2-22-2 in which the REEL GEAR UNIT (TU) of the MAIN PLATE ASSY is to enter.

4 Install the REEL GEAR UNIT (TU) shown in Fig. 2-22-1.

Note: Make sure the colour of the spring according to the table in Fig. 2-22-2 in installing the REEL GEAR UNIT (TU).

5 Apply a small quantity of OIL (FLOIL 948P) [859D154O20] to the area specified in Fig. 2-22-3 on the new PHOTO UNIT.

6 Install the PHOTO UNIT shown in Fig. 2-22-1.

Part Name	Colour of Spring
REEL GEAR UNIT (SP)	Gold
REEL GEAR UNIT (TU)	Silver

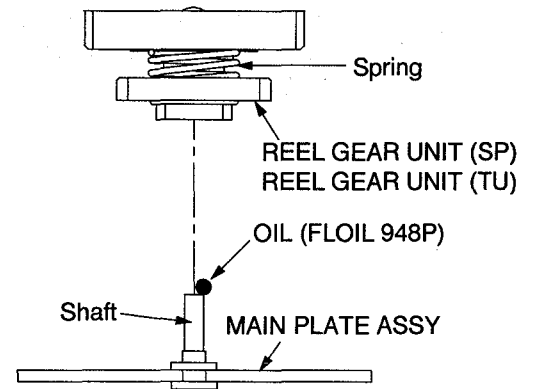


Fig. 2-22-2

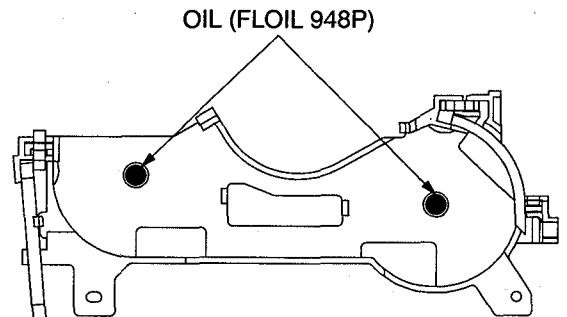


Fig. 2-22-3

2-23 IDLER CENTRE LEVER

Place the set upside down.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

- LOADING BELT (Para. 2-11)
- REEL BELT (Para. 2-15)
- CAPSTAN BRAKE SPRING (Para. 2-16)
- CAPSTAN BRAKE (Para. 2-16)
- MODE HOLDER (Para. 2-17)
- REEL LOCK LEVER (Para. 2-17)
- MODE GEAR (Para. 2-17)
- CAM GEAR (TU) (Para. 2-21)
- PHOTO UNIT (Para. 2-22)

(Removal)

- 1 Remove the IDLER CENTRE LEVER shown in Fig. 2-23-1.

(Installation)

- 1 Insert the part A of the IDLER CENTRE LEVER shown in Fig. 2-23-2 into the part B of the IDLER UNIT to install the IDLER CENTRE LEVER.

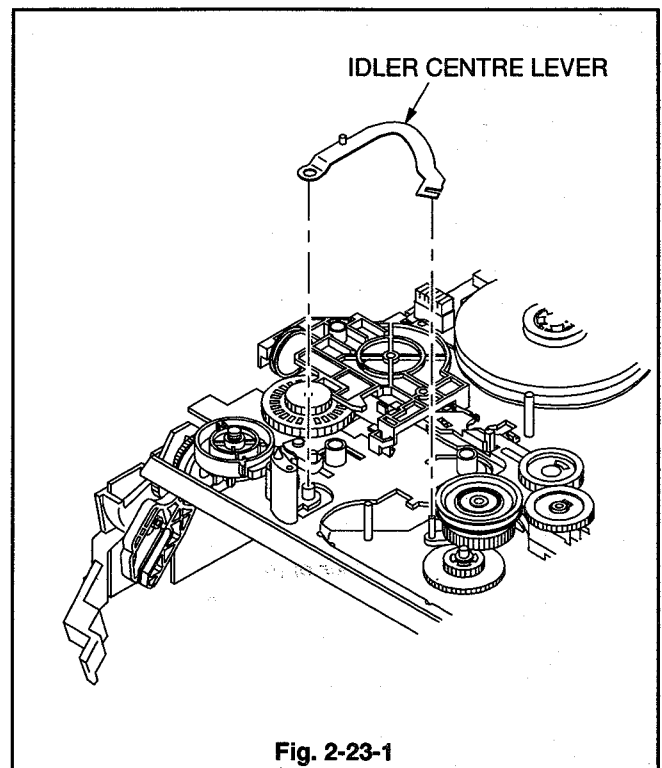


Fig. 2-23-1

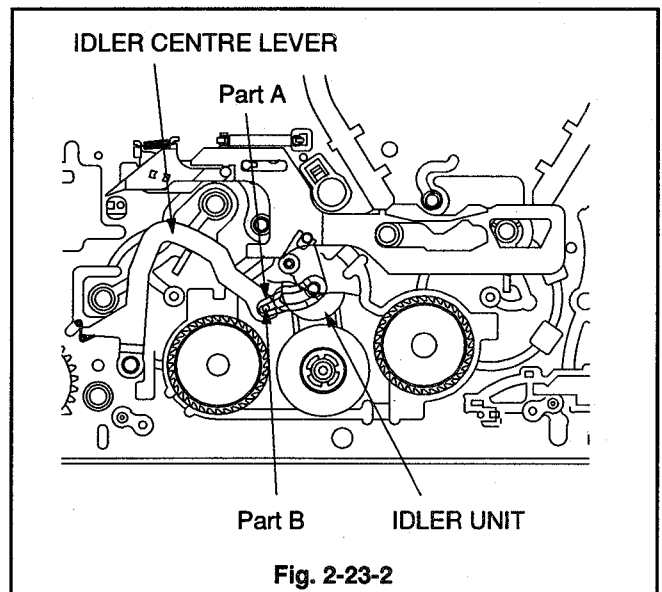


Fig. 2-23-2

2-24 PULLEY GEAR, IDLER UNIT

Place the set upside down.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

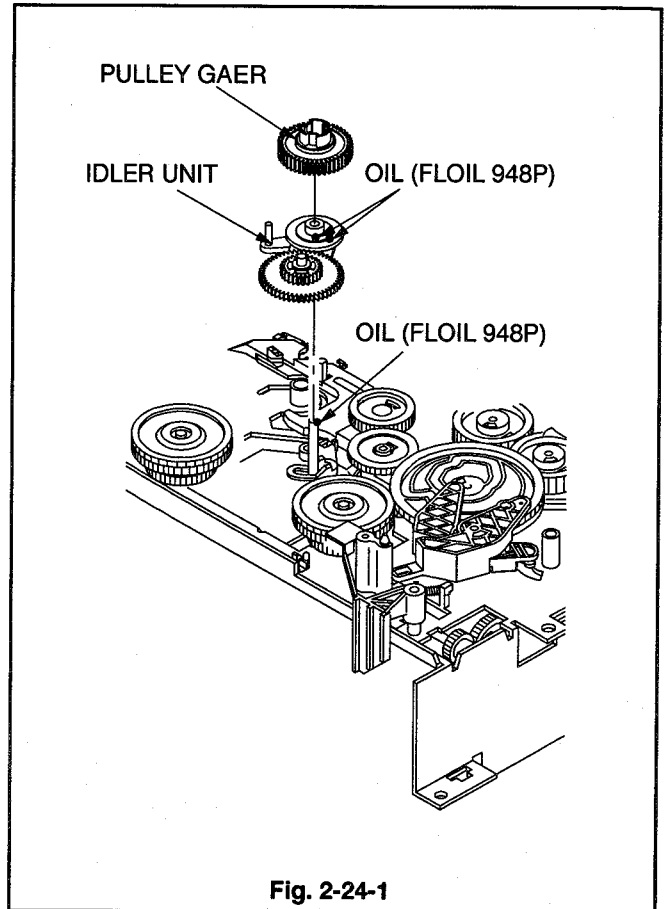
- LOADING BELT (Para. 2-11)
- REEL BELT (Para. 2-15)
- CAPSTAN BRAKE SPRING (Para. 2-16)
- CAPSTAN BRAKE (Para. 2-16)
- MODE HOLDER (Para. 2-17)
- REEL LOCK LEVER (Para. 2-17)
- MODE GEAR (Para. 2-17)
- CAM GEAR (TU) (Para. 2-21)
- PHOTO UNIT (Para. 2-22)
- IDLER CENTRE LEVER (Para. 2-23)

(Removal)

- 1 Remove the PULLEY GEAR shown in Fig. 2-24-1.
- 2 Remove the IDLER UNIT shown in Fig. 2-24-1.

(Installation)

- 1 Apply OIL (FLOIL 948P) [859D154O20] to the shaft shown in Fig. 2-24-1 in which the IDLER UNIT is to enter.
- 2 Apply OIL (FLOIL 948P) [859D154O20] to the area specified in Fig. 2-24-1 on the new IDLER UNIT .
- 3 Install the IDLER UNIT shown in Fig. 2-24-1.
- 4 Install the PULLEY GEAR shown in Fig. 2-24-1.



2-25 F/L ARM UNIT (SP)

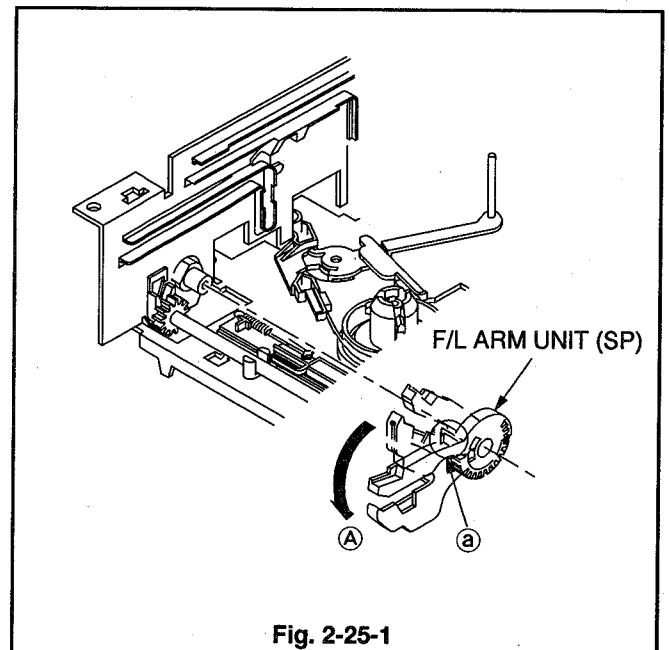
Position the set normally.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

- STAY PLATE (Para. 2-2)
- BOTTOM UNIT (Para. 2-3)

(Removal)

- 1 Fully move the F/L ARM UNIT (SP) in the direction shown by arrow (A) as shown in Fig. 2-25-1.
- 2 Unfasten the catch (a) of the F/L ARM UNIT (SP) shown in Fig. 2-25-1 to remove the F/L ARM UNIT (SP).



(Installation)

- 1 Fully move the F/L ARM UNIT (TU) in the direction shown by arrow (A) as shown in Fig. 2-26-1.
- 2 Install the F/L ARM UNIT (SP) so that the gear of the F/L ARM UNIT (SP) and that of the SYNC GEAR ASSY are engaged as shown in Fig. 2-25-2.

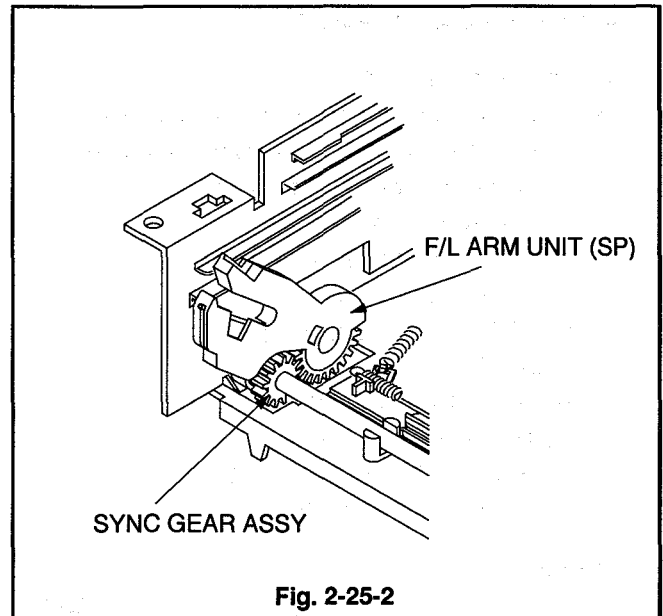


Fig. 2-25-2

2-26 F/L ARM UNIT (TU)

Position the set normally.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

- STAY PLATE (Para. 2-2)
- BOTTOM UNIT (Para. 2-3)
- LOADING BELT (Para. 2-11)
- MODE HOLDER (Para. 2-17)
- REEL LOCK LEVER (Para. 2-17)
- MODE GEAR (Para. 2-17)
- F/L DRIVE GEAR (Para. 2-17)
- F/L DRIVE LEVER (Para. 2-17)

(Removal)

- 1 Fully move the F/L ARM UNIT (TU) in the direction shown by arrow (A) as shown in Fig. 2-26-1.
- 2 Unfasten the catch (a) of the F/L ARM UNIT (TU) shown in Fig. 2-26-1 to remove the F/L ARM UNIT (TU).

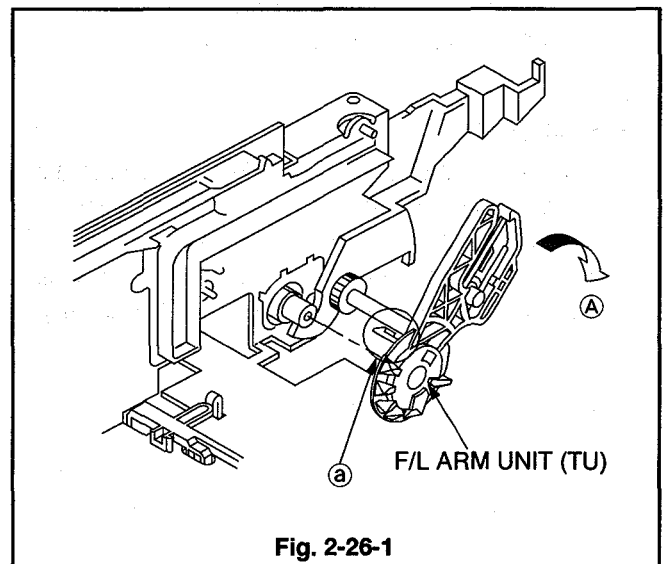
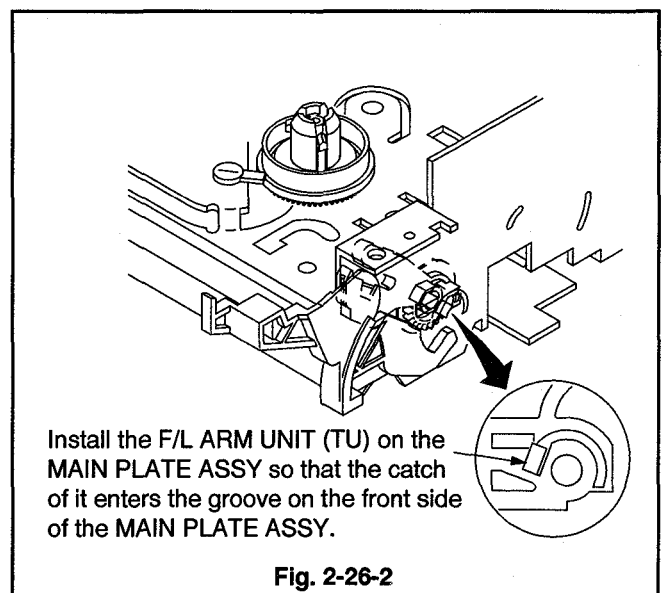


Fig. 2-26-1

(Installation)

- 1 Fully move the F/L ARM UNIT (SP) shown in Fig. 2-25-1 in the direction shown by arrow (A).
- 2 Install the F/L ARM UNIT (TU) in the position shown in Fig. 2-26-2.



Install the F/L ARM UNIT (TU) on the MAIN PLATE ASSY so that the catch of it enters the groove on the front side of the MAIN PLATE ASSY.

Fig. 2-26-2

2-27 SYNC GEAR ASSY

Position the set normally.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

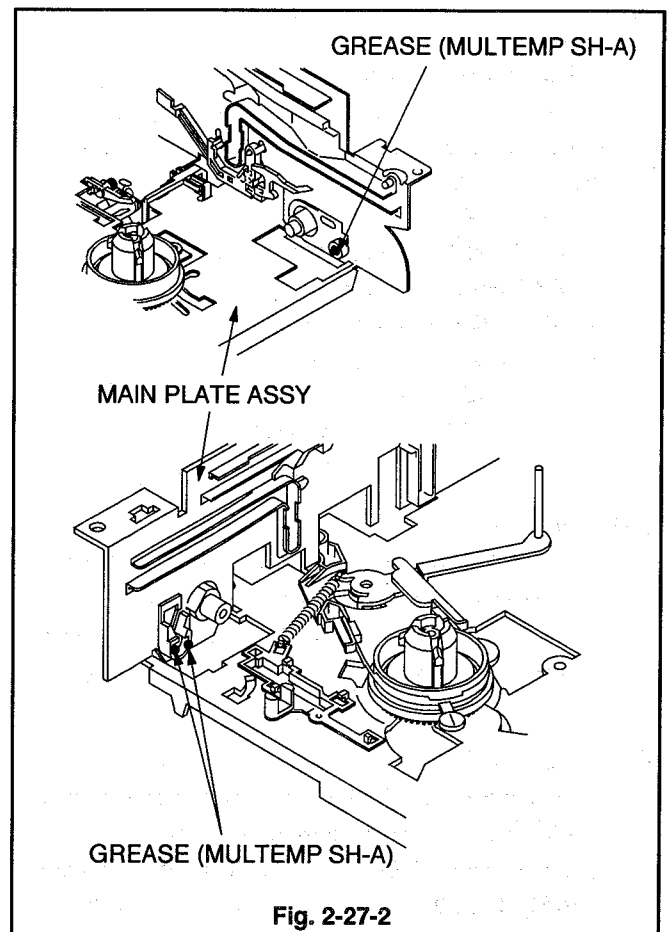
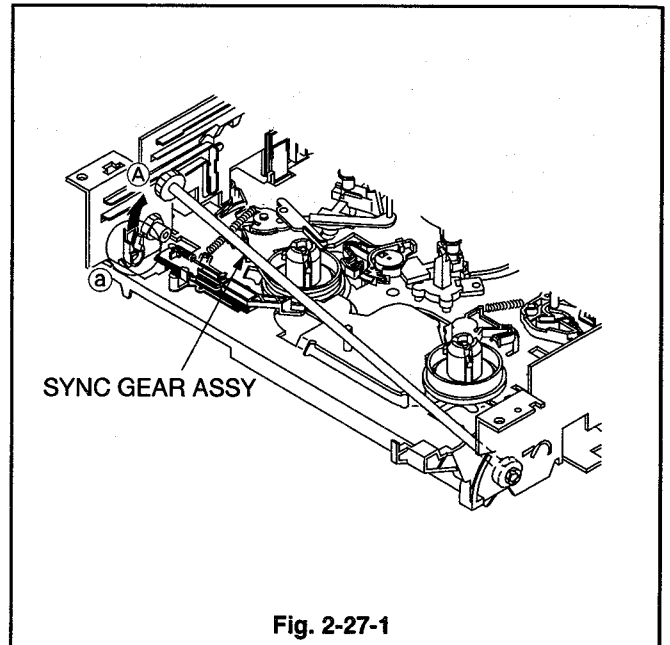
- STAY PLATE (Para. 2-2)
- BOTTOM UNIT (Para. 2-3)
- LOADING BELT (Para. 2-11)
- MODE HOLDER (Para. 2-17)
- REEL LOCK LEVER (Para. 2-17)
- MODE GEAR (Para. 2-17)
- F/L DRIVE GEAR (Para. 2-17)
- F/L ARM UNIT (SP) (Para. 2-25)
- F/L ARM UNIT (TU) (Para. 2-26)

(Removal)

- 1 Unfasten the catch (Ⓐ) of the MAIN PLATE ASSY as shown in Fig. 2-27-1. Move the SYNC GEAR ASSY in the direction shown by the arrow (A) to remove it.

(Installation)

- 1 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-27-2 on the MAIN PLATE ASSY.
- 2 Move the SYNC GEAR ASSY shown in Fig. 2-27-1 in the opposite direction against the arrow (A) to install it.



2-28 F/L DOOR ARM

Position the set normally.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

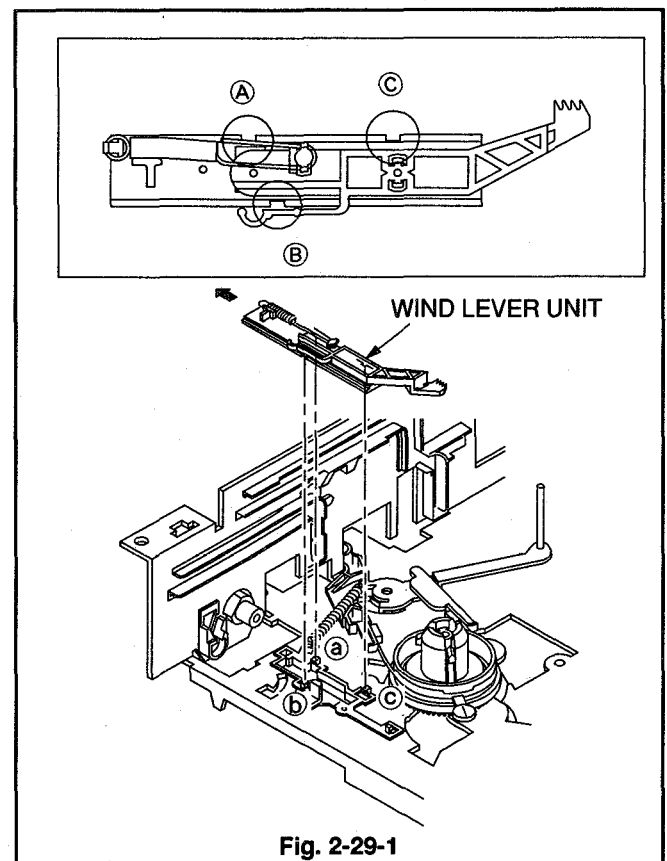
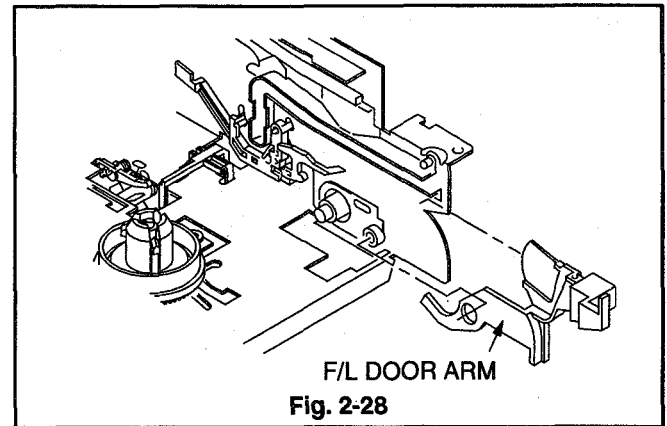
- STAY PLATE (Para. 2-2)
- BOTTOM UNIT (Para. 2-3)
- LOADING BELT (Para. 2-11)
- MODE HOLDER (Para. 2-17)
- REEL LOCK LEVER (Para. 2-17)
- MODE GEAR (Para. 2-17)
- F/L DRIVE GEAR (Para. 2-17)
- F/L ARM UNIT (SP) (Para. 2-25)
- F/L ARM UNIT (TU) (Para. 2-26)
- SYNC GEAR ASSY (Para. 2-27)

(Removal)

- 1 Remove the F/L DOOR ARM shown in Fig. 2-28.

(Installation)

- 1 Install the F/L DOOR ARM shown in Fig. 2-28.



2-29 WIND LEVER UNIT

Position the set normally.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

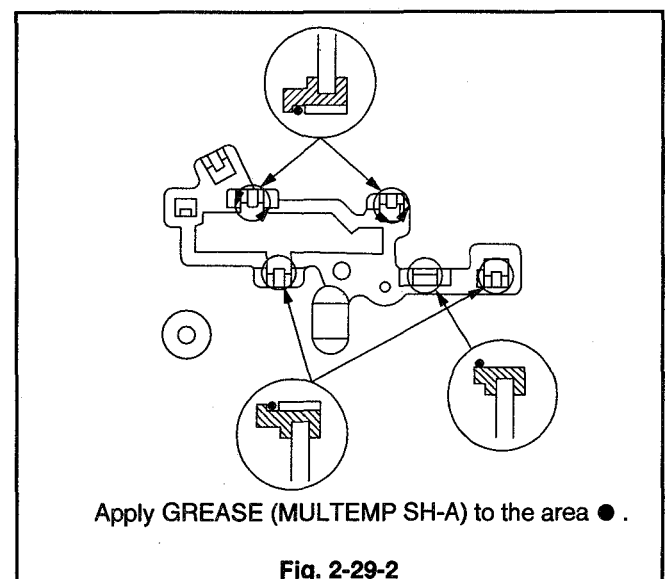
- STAY PLATE (Para. 2-2)
- BOTTOM UNIT (Para. 2-3)
- CONTROL WIND LEVER (Para. 2-18)

(Removal)

- 1 Move the WIND LEVER UNIT in the direction shown by the arrow to remove it as shown in Fig. 2-29-1.

(Installation)

- 1 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-29-2 on the MAIN PLATE ASSY.
- 2 Set the WIND LEVER UNIT so that each of three notches (A, B and C) on it respectively matches with the corresponding catch (a, b and c) of the MAIN PLATE ASSY as shown in Fig. 2-29-1. Move the WIND LEVER UNIT in the opposite direction to the arrow to install it.



2-30 LOADING LOCK SPRING, LOADING LOCK LEVER

Position the set normally.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

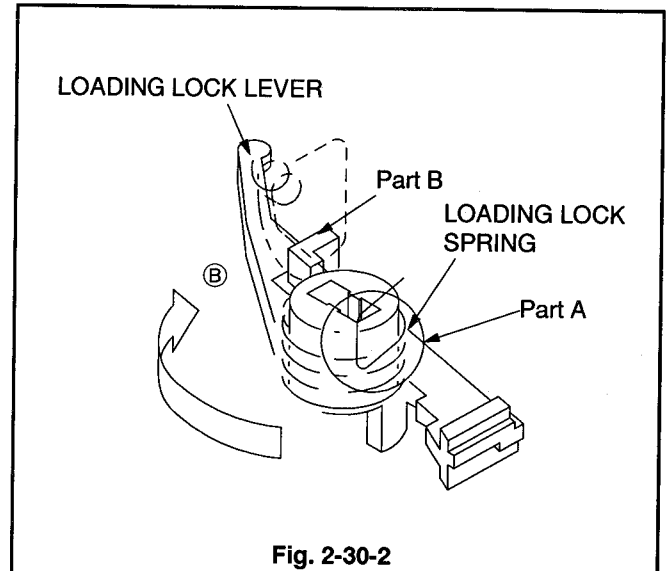
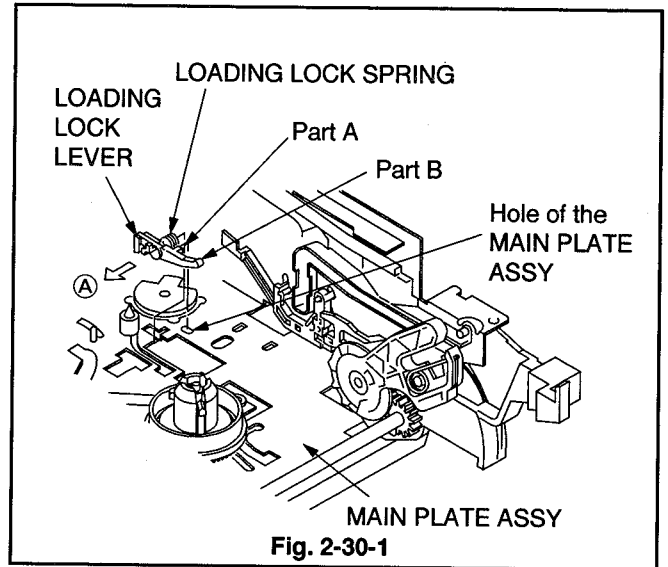
- MODE POSITION GUIDE (Para. 2-7)
- LOADING BELT (Para. 2-11)
- MODE HOLDER (Para. 2-17)
- REEL LOCK LEVER (Para. 2-17)
- MODE GEAR (Para. 2-17)
- WORM PULLEY UNIT (Para. 2-17)

(Removal)

- 1 Remove the part A of the LOADING LOCK SPRING shown in Fig. 2-30-1 through the hole of the MAIN PLATE ASSY.
- 2 Move the LOADING LOCK LEVER in the direction shown by arrow (A) with pushing the part B of it to remove the LOADING LOCK LEVER and LOADING LOCK SPRING as shown in Fig. 2-30-1.

(Installation)

- 1 Attach the LOADING LOCK SPRING shown in Fig. 2-30-2 to the LOADING LOCK LEVER.
- 2 Move the part A of the LOADING LOCK SPRING shown in Fig. 2-30-2 in the direction shown by arrow (B). Hook the part A of the LOADING LOCK SPRING on the catch of the part B of the LOADING LOCK LEVER.
- 3 Install the LOADING LOCK LEVER with the LOADING LOCK SPRING attached shown in Fig. 2-30-1 on the MAIN PLATE ASSY.
- 4 Insert the part A of the LOADING LOCK SPRING shown in Fig. 2-30-1 into the hole of the LOADING LOCK SPRING.



2-31 CAPSTAN MOTOR

Place the set upside down.

Before performing replacement in this paragraph, remove the following part. Refer to the applicable paragraph for installation the part.

- REEL BELT (Para. 2-15)

(Removal)

- 1 Unscrew the three CAPSTAN MOTOR fastening screws (a, b and c) shown in Fig. 2-31-1 to remove the CAPSTAN MOTOR.

(Installation)

- 1 Set the CAPSTAN MOTOR in the position shown in Fig. 2-31-2 to install it.

Note : Take care not to damage the shaft of the CAPSTAN MOTOR during installation.

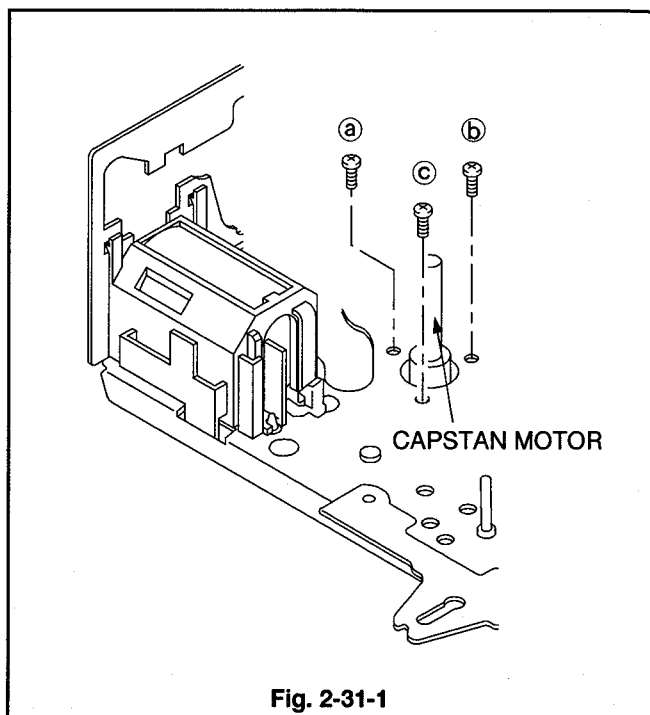


Fig. 2-31-1

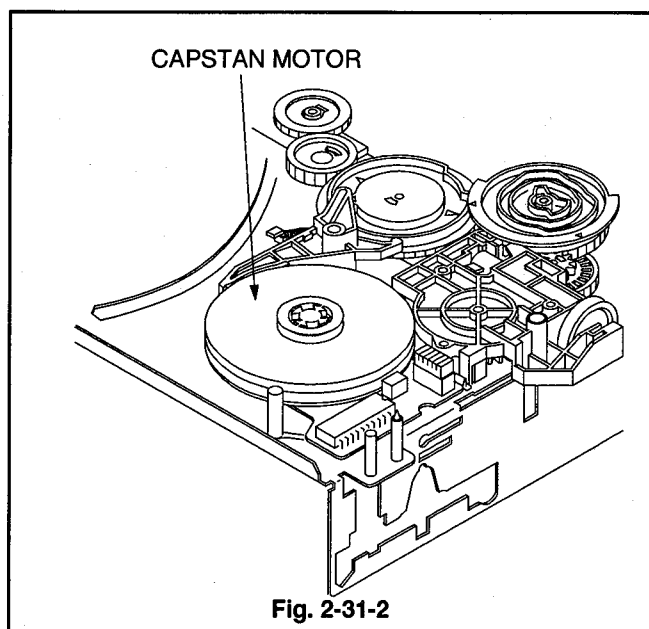


Fig. 2-31-2

2-32 CAM GEAR (SP)

Place the set upside down.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

- CONTROL WIND LEVER (Para. 2-18)
- TENSION LEVER UNIT (Para. 2-18)
- LOADING GEAR (Para. 2-20)

(Removal)

- 1 Unfasten the catch (ⓐ) on the surface of the CAM GEAR (SP) shown in Fig. 2-32-1 with tweezers, etc. to remove the CAM GEAR (SP).

(Installation)

- 1 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-32-2 on the new CAM GEAR (SP).
- 2 Set the CAM GEAR (TU) shown in Fig. 2-32-3 so that the Δ mark on the part B points to the centre of the LAMP LOADING GEAR.
- 3 Set the CAM GEAR (SP) shown in Fig. 2-32-3 so that the Δ mark on the part A points to the centre of the boss into which the LOADING GEAR is to enter and install it.

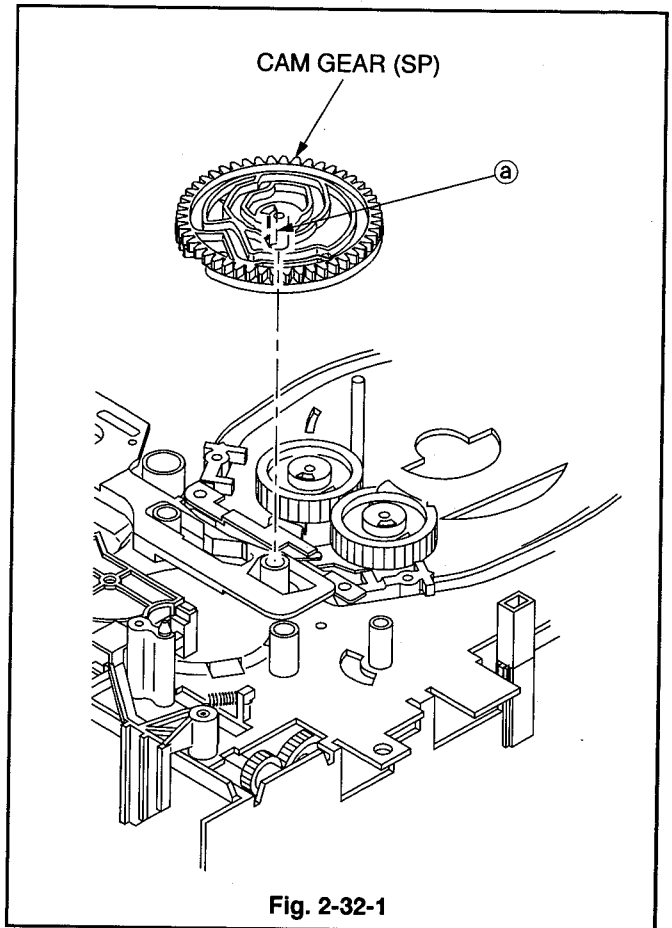


Fig. 2-32-1

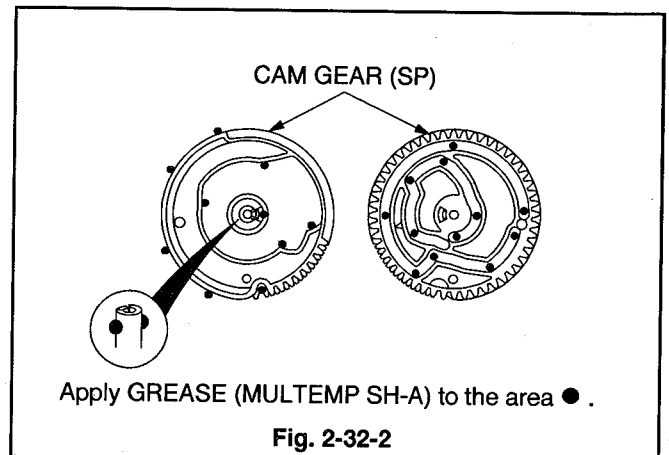


Fig. 2-32-2

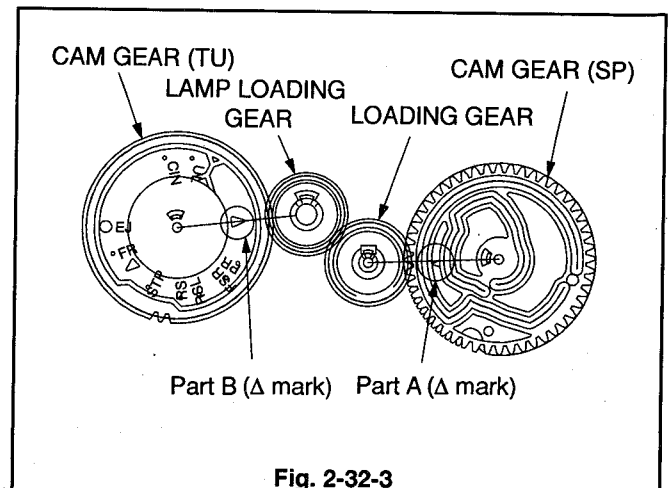


Fig. 2-32-3

2-33 LOADING ARM UNIT (TU), LOADING ARM UNIT (SP)

Place the set upside down.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

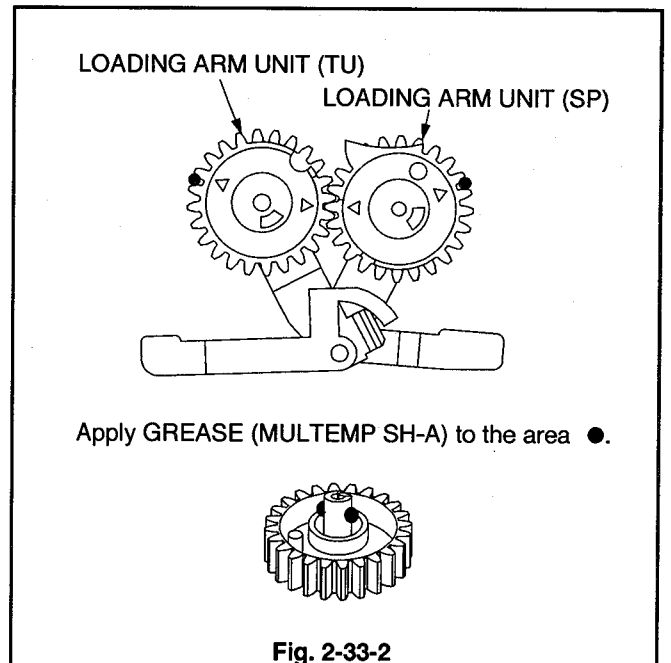
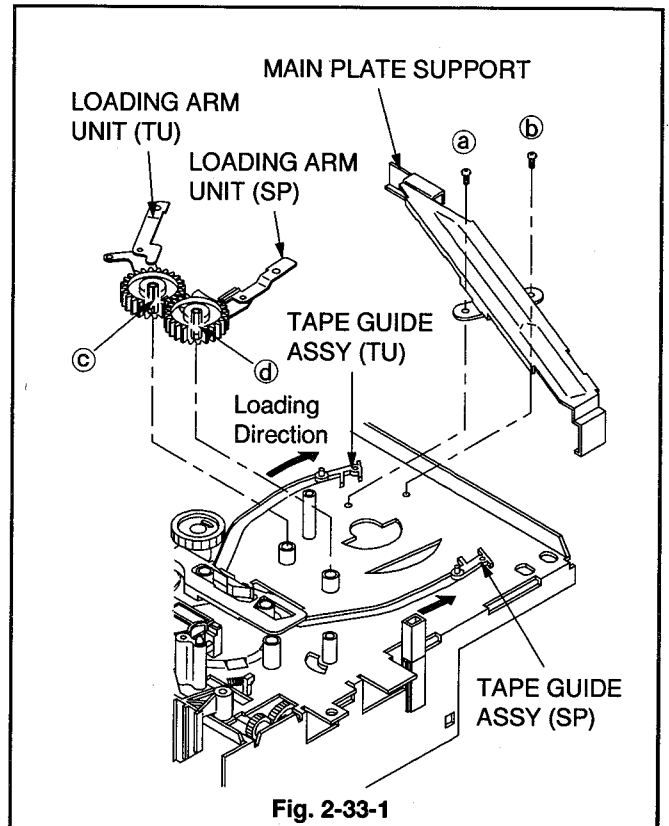
- CONTROL WIND LEVER (Para. 2-18)
- TENSION LEVER UNIT (Para. 2-18)
- LOADING GEAR (Para. 2-20)
- CAM GEAR (SP) (Para. 2-32)

(Removal)

- 1 Unscrew the two MAIN PLATE SUPPORT fastening screws (a) and (b) shown in Fig. 2-33-1 to remove the MAIN PLATE SUPPORT.
- 2 Move the TAPE GUIDE ASSY (SP) and TAPE GUIDE ASSY (TU) shown in Fig. 2-33-1 fully to the loading position.
- 3 Unfasten the catch (c) on the surface of the LOADING ARM UNIT (TU) shown in Fig. 2-33-1 with tweezers, etc. to remove the LOADING ARM UNIT (TU).
- 4 Unfasten the catch (d) on the surface of the LOADING ARM UNIT (SP) shown in Fig. 2-33-1 with tweezers, etc. to remove the LOADING ARM UNIT (SP).

(Installation)

- 1 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-33-2 on the new LOADING ARM UNIT (SP).
- 2 Install the LOADING ARM UNIT (SP) shown in Fig. 2-33-1.
- 3 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-33-2 on the new LOADING ARM UNIT (TU).



- 4 Set the LOADING ARM UNIT (TU) shown in Fig. 2-33-3 so that the Δ mark of it matches with the Δ mark of the LOADING ARM UNIT (SP) and install it.
- 5 Move the TAPE GUIDE ASSY (SP) and TAPE GUIDE ASSY (TU) shown in Fig. 2-33-1 fully to the unloading position.
- 6 Install the MAIN PLATE SUPPORT shown Fig. 2-33-1.

2-34 CAM SPRING (C), CAM PLATE UNIT (C)

Place the set upside down.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

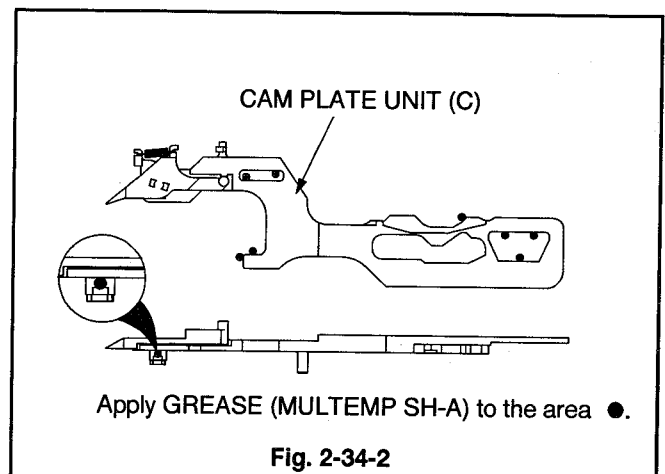
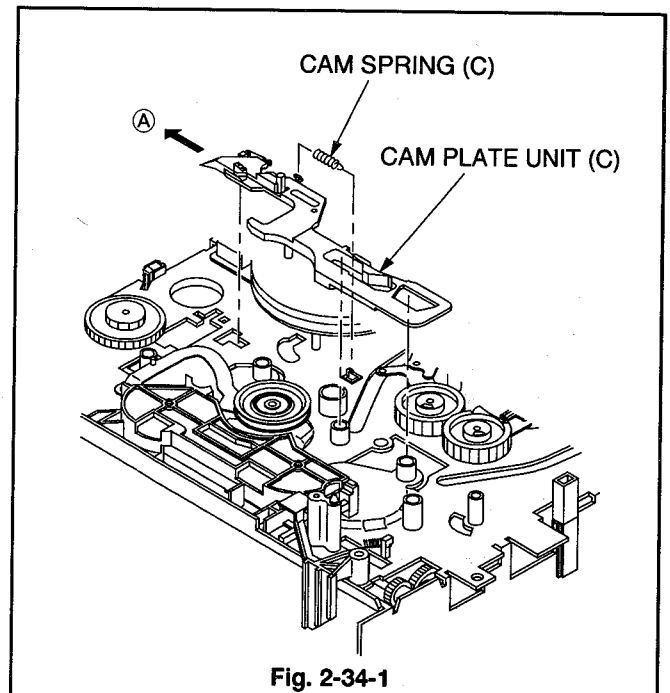
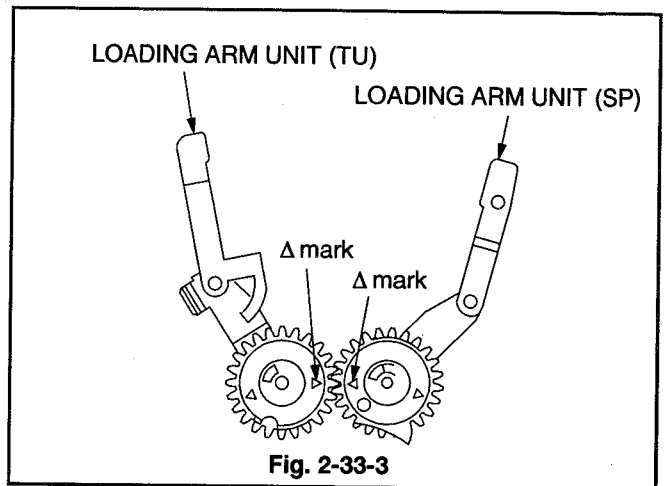
- LAMP GUIDE (Para. 2-7)
- LOADING BELT (Para. 2-11)
- REEL BELT (Para. 2-15)
- CAPSTAN BRAKE SPRING (Para. 2-16)
- CAPSTAN BRAKE (Para. 2-16)
- MODE HOLDER (Para. 2-17)
- REEL LOCK LEVER (Para. 2-17)
- MODE GEAR (Para. 2-17)
- WORM PULLEY UNIT (Para. 2-17)
- CONTROL WIND LEVER (Para. 2-18)
- TENSION LEVER UNIT (Para. 2-18)
- LOADING GEAR (Para. 2-20)
- LAMP LOADING GEAR (Para. 2-20)
- CAM GEAR (TU) (Para. 2-21)
- CAM GEAR (SP) (Para. 2-32)

(Removal)

- 1 Move the TAPE GUIDE ASSY (SP) and TAPE GUIDE ASSY (TU) shown in Fig. 2-33-1 fully to the loading position.
- 2 Remove the CAM SPRING (C) shown in Fig. 2-34-1.
- 3 Move the CAM PLATE UNIT (C) in the direction shown by arrow (A) to remove it as shown in Fig. 2-34-1.

(Installation)

- 1 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-34-2 on the new CAM PLATE UNIT (C).



- 2 Install the CAM PLATE UNIT (C) shown in Fig. 2-34-3 so that the pin (a) of it enters the part A of the SHIFT LEVER.
- 3 Install the CAM SPRING (C) shown in Fig. 2-34-1.
- 4 Move the TENSION ARM shown in Fig. 2-34-4 fully to the direction shown by the arrow. Move the TAPE GUIDE ASSY (SP) and TAPE GUIDE ASSY (TU) shown in Fig. 2-33-1 fully to the unloading position.

2-35 TAPE GUIDE ASSY (SP), TAPE GUIDE ASSY (TU)

Place the set upside down.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

- LAMP GUIDE (Para. 2-7)
- LOADING BELT (Para. 2-11)
- REEL BELT (Para. 2-15)
- CAPSTAN BRAKE SPRING (Para. 2-16)
- CAPSTAN BRAKE (Para. 2-16)
- MODE HOLDER (Para. 2-17)
- REEL LOCK LEVER (Para. 2-17)
- MODE GEAR (Para. 2-17)
- WORM PULLEY UNIT (Para. 2-17)
- CONTROL WIND LEVER (Para. 2-18)
- TENSION LEVER UNIT (Para. 2-18)
- LOADING GEAR (Para. 2-20)
- LAMP LOADING GEAR (Para. 2-20)
- CAM GEAR (TU) (Para. 2-21)
- CAM GEAR (SP) (Para. 2-32)
- LOADING ARM UNIT (TU) (Para. 2-33)
- LOADING ARM UNIT (SP) (Para. 2-33)
- CAM SPRING (C) (Para. 2-33)
- CAM PLATE UNIT (C) (Para. 2-34)

(Removal)

- 1 Move the TAPE GUIDE ASSY (SP) shown in Fig. 2-35-1 fully to the unloading position to remove it.
- 2 Move the TAPE GUIDE ASSY (TU) shown in Fig. 2-35-1 fully to the unloading position to remove it.

(Installation)

- 1 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area specified in Fig. 2-35-2 on the MAIN PLATE ASSY.
- 2 Install the TAPE GUIDE ASSY (TU) shown in Fig. 2-35-1.
- 3 Install the TAPE GUIDE ASSY (SP) shown in Fig. 2-35-1.
- 4 Perform adjustments from "GUIDE ROLLER Adjustment" in Item 3-2-1 to "Check of FM Waveform Flatness" in Item 3-2-5 of "Interchangeability Adjustment of the Mechanism".

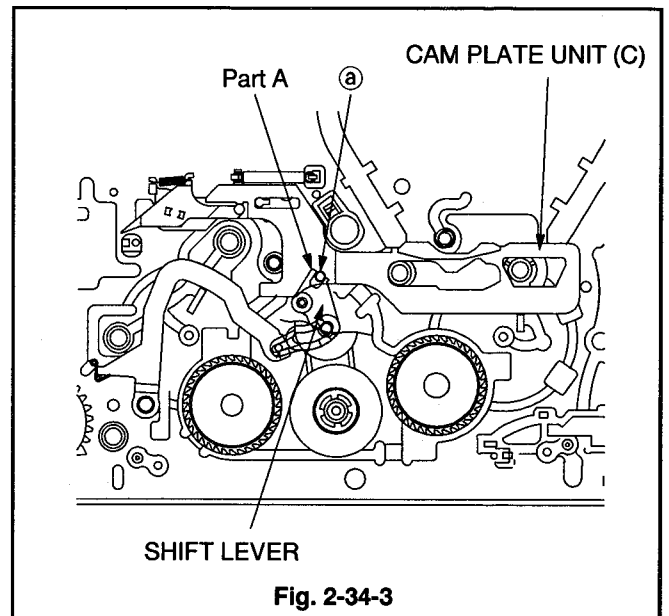


Fig. 2-34-3

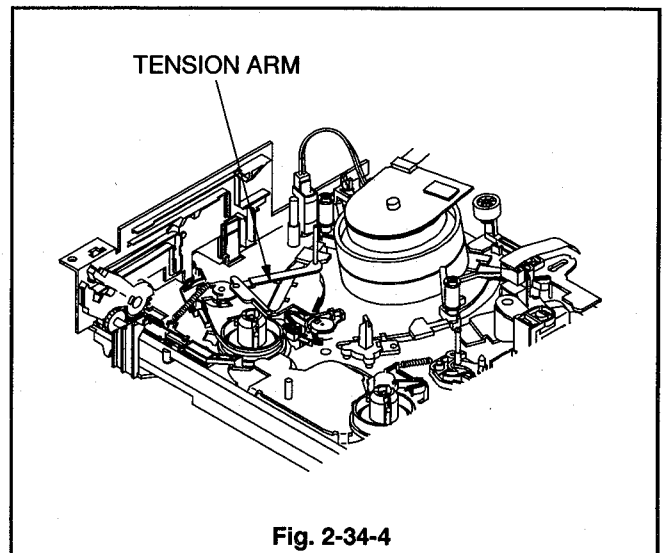


Fig. 2-34-4

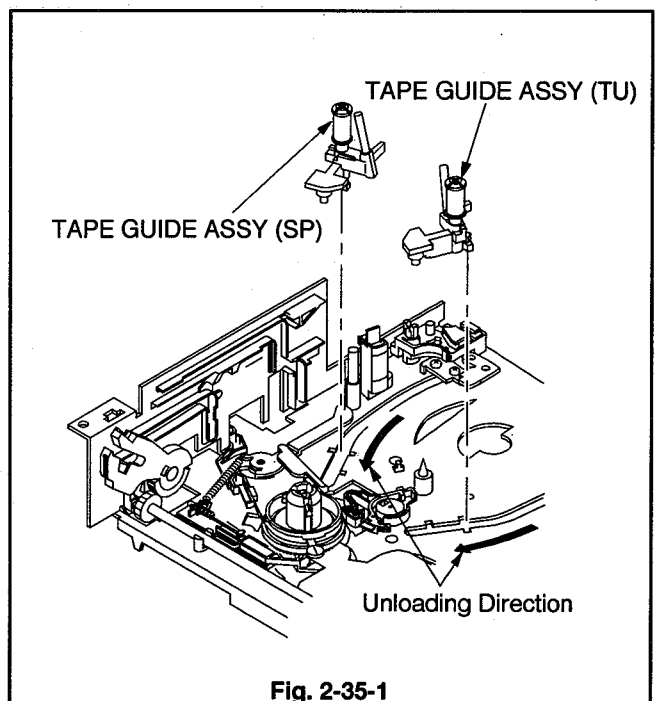


Fig. 2-35-1

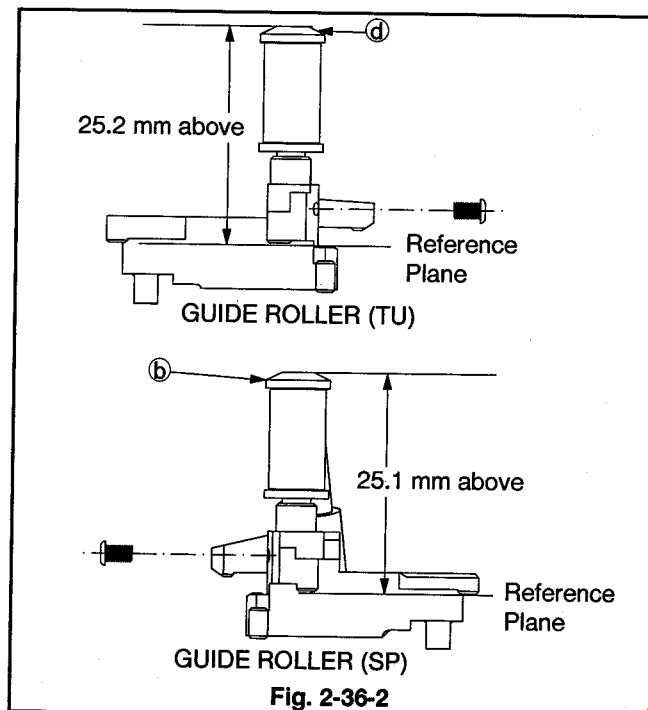
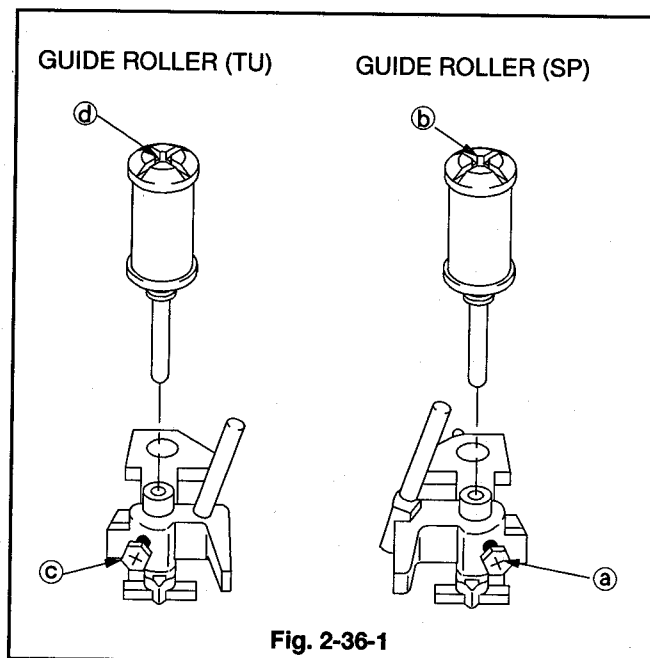
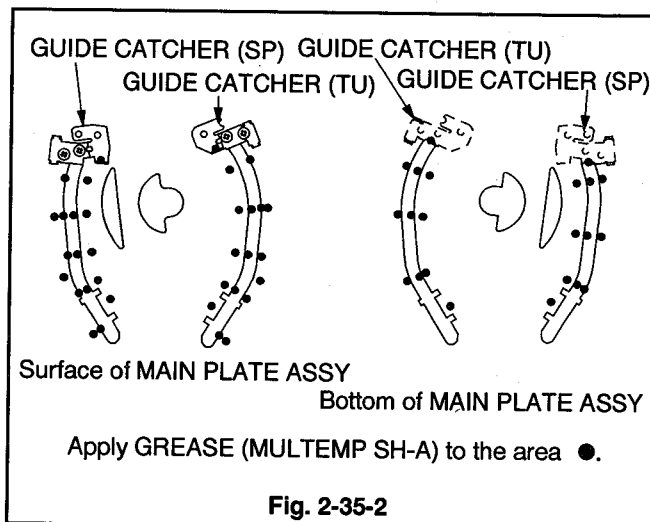
2-36 GUIDE ROLLER (SP), GUIDE ROLLER (TU)

(Removal)

- 1 Loosen the GUIDE ROLLER (SP) fastening screw (a) with a L SHAPED BOX DRIVER (859C433070) so that the GUIDE ROLLER (SP) shown in Fig. 2-36-1 lightly turns.
- 2 Counter-clockwise turn the height adjustment screw (b) at the top of the GUIDE ROLLER (SP) shown in Fig. 2-36-1 with a height adjustment screw driver to remove the GUIDE ROLLER (SP).
- 3 Loosen the GUIDE ROLLER (TU) fastening screw (c) so that the GUIDE ROLLER (TU) shown in Fig. 2-36-1 lightly turns.
- 4 Counter-clockwise turn the height adjustment screw (d) at the top of the GUIDE ROLLER (TU) shown in Fig. 2-36-1 with an Adjustment Driver (859C259080) to remove the GUIDE ROLLER (TU).

(Installation)

- 1 Insert the GUIDE ROLLER (TU) shown in Fig. 2-36-1 into the installation hole on the TAPE GUIDE ASSY (TU).
- 2 Clockwise turn the height adjustment screw (d) at the top of the GUIDE ROLLER (TU) shown in Fig. 2-36-2 with an Adjustment Driver (859C259080) so that the GUIDE ROLLER (TU) is at a height of 25.2 mm above the reference plane.
- 3 Lightly screw the GUIDE ROLLER (TU) fastening screw (c) shown in Fig. 2-36-1.
- 4 Insert the GUIDE ROLLER (SP) shown in Fig. 2-36-1 into the installation hole on the TAPE GUIDE ASSY (SP).
- 5 Clockwise turn the height adjustment screw (b) at the top of the GUIDE ROLLER (SP) shown in Fig. 2-36-2 with an Adjustment Driver (859C259080) so that the GUIDE ROLLER (SP) is at a height of 25.1 mm above the reference plane.
- 6 Lightly screw the GUIDE ROLLER (SP) fastening screw (a) shown in Fig. 2-36-1.
- 7 Perform "Check and Adjustment of the FM Envelope" in Para. 3-2 of "Interchangeability Adjustment of the Mechanism".
- 8 Clean the GUIDE ROLLER (SP) and GUIDE ROLLER (TU) with DRY GAUZE.



2-37 DRUM CLAMPER, DRUM ASSY

(Removal)

- 1 Disconnect the CARD LEAD WIRE of the DRUM ASSY shown in Fig. 2-37-1.
- 2 Unscrew the two DRUM CLAMPER fastening screws (a) and (b) shown in Fig. 2-37-1 to remove the DRUM ASSY with the DRUM CLAMPER attached.
- 3 Move the DRUM CLAMPER in the direction shown by the arrow to remove it from the DRUM ASSY as shown in Fig. 2-37-2.
- 4 If the product is provided with the SHIM shown in Fig. 2-37-1, remove and scrap it.

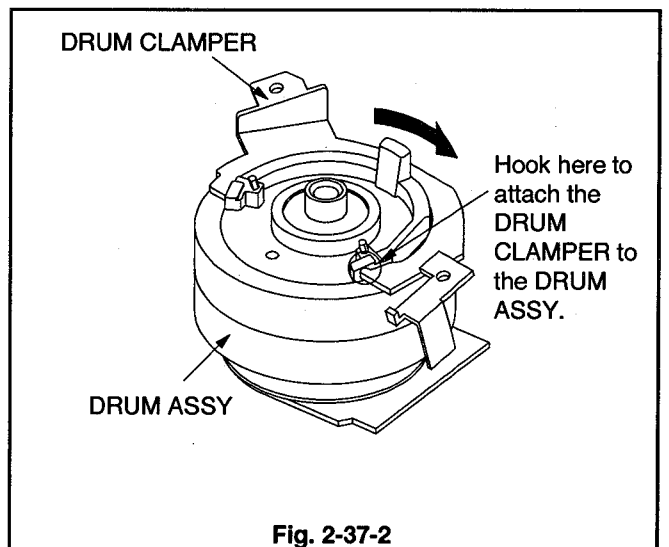
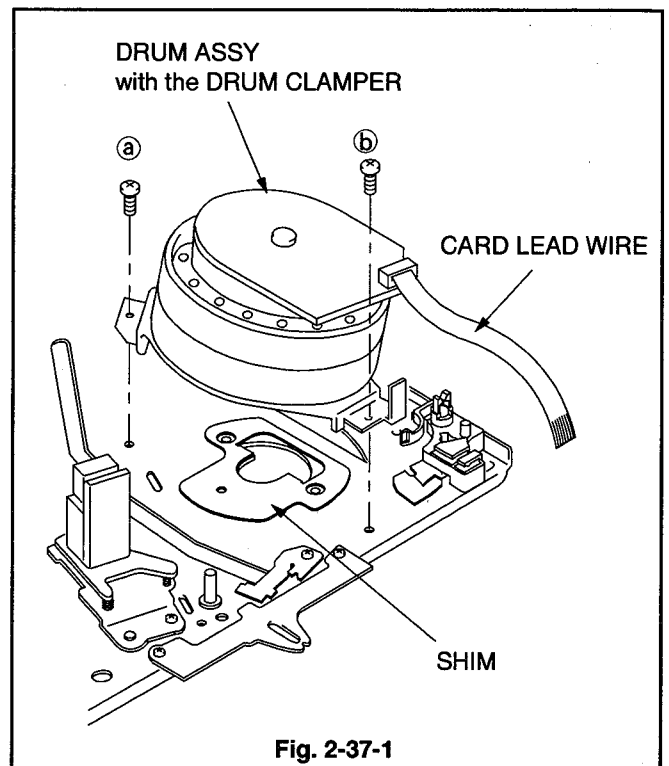
(Installation)

Note : When replacing the DRUM ASSY, do not install the SHIM.

- 1 Attach the DRUM CLAMPER shown in Fig. 2-37-2 to the DRUM ASSY.
- 2 Install the DRUM ASSY with the DRUM CLAMPER attached shown in Fig. 2-37-1 on the MAIN PLATE ASSY.

Note : In installing the DRUM CLAMPER shown in Fig. 2-37-1, first install the screw (b) and then install the screw (a).

- 3 Connect the CARD LEAD WIRE of the DRUM ASSY shown in Fig. 2-37-1.
- 4 Perform adjustment of "Playback Switching Point" described in ELECTRICAL ADJUSTMENTS.
- 5 Perform "Interchangeability Adjustment of the Mechanism".
- 6 Clean the DRUM ASSY shown in Fig. 2-37-1 with alcohol.



2-38 DRUM MOTOR STATOR, BRUSH SPRING, ROTOR CASE, END RING, BRUSH, UPPER DRUM ASSY, SPACER

Position the set normally.

(Removal)

- 1 Disconnect the CARD LEAD WIRE of the DRUM ASSY shown in Fig. 2-38-1.
- 2 Unscrew the two DRUM MOTOR STATOR fastening screws (a) and (b) shown in Fig. 2-38-1 to remove the DRUM MOTOR STATOR.
- 3 Unscrew the two ROTOR CASE fastening screws (c) and (d) shown in Fig. 2-38-1 to remove the ROTOR CASE.
- 4 Loosen the END RING fastening screw (e) [hexagon screw] shown in Fig. 2-38-1 to remove the END RING.
- 5 Remove the BRUSH SPRING shown in Fig. 2-38-1.
- 6 Remove the BRUSH shown in Fig. 2-38-1.
- 7 Remove the UPPER DRUM ASSY shown in Fig. 2-38-1.
- 8 Remove the SPACER shown Fig. 2-38-1.

(Installation)

- 1 Install the SPACER shown in Fig. 2-38-1.

Note : Do not use any other SPACER than the one enclosed with the new UPPER DRUM ASSY for replacement.

- 2 Install the UPPER DRUM ASSY shown in Fig. 2-38-1.
- 3 Install the END RING shown in Fig. 2-38-1 so that the reference hole (A) of the END RING is located in parallel with the rear line of the MAIN PLATE ASSY shown in Fig. 2-38-2.
(Install the reference hole (A) to the right of the rear MAIN PLATE ASSY.)

- 4 Apply screw sealing agent to the END RING fastening screw (e) [hexagon screw] shown in Fig. 2-38-1.

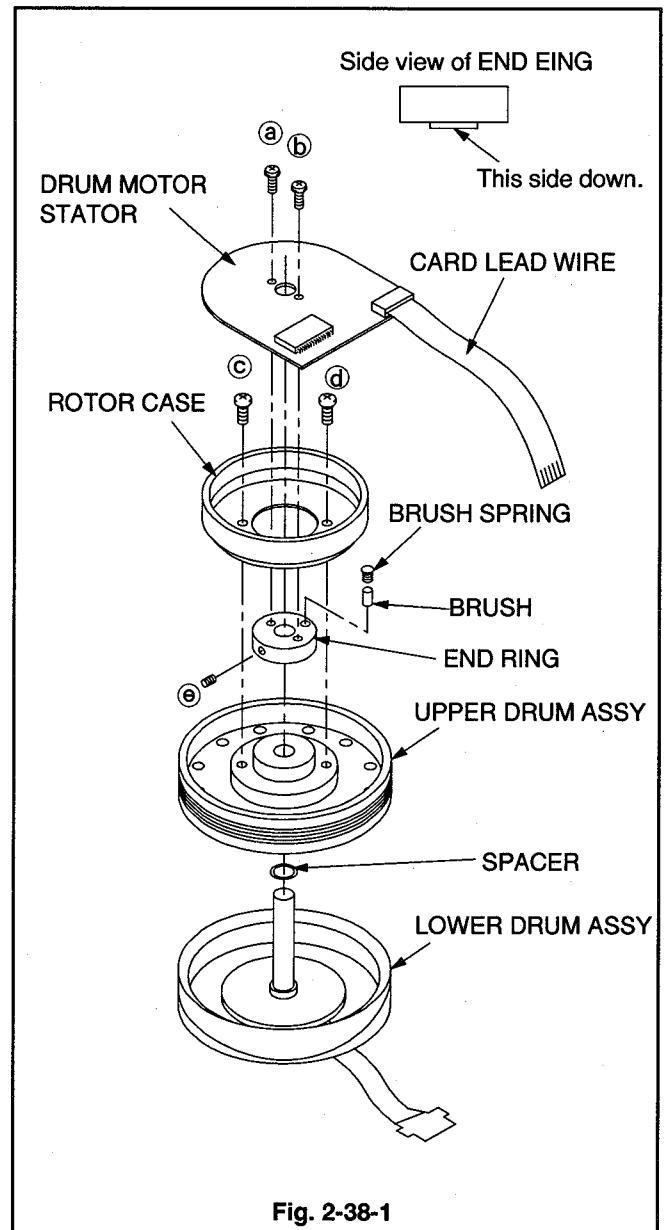


Fig. 2-38-1

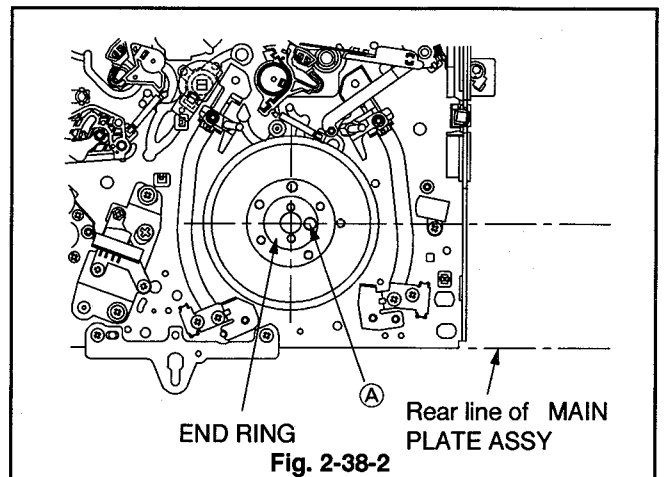


Fig. 2-38-2

- 5 Install the ROTOR CASE shown in Fig. 2-38-1 so that the reference holes (A) match each other at three points between the ROTOR CASE shown in Fig. 2-38-3 and the UPPER DRUM ASSY.
- 6 Install the BRUSH shown in Fig. 2-38-1.
- 7 Install the BRUSH SPRING shown in Fig. 2-38-1.
- 8 Install the DRUM MOTOR STATOR shown in Fig. 2-38-1.
- 9 Connect the CARD LEAD WIRE of the DRUM ASSY shown in Fig. 2-38-1.
- 10 Perform adjustment of "Playback Switching Point" described in ELECTRICAL ADJUSTMENTS of applicable service manual.
- 11 Perform "Interchangeability Adjustments of the Mechanism".
- 12 Clean the DRUM ASSY with alcohol.

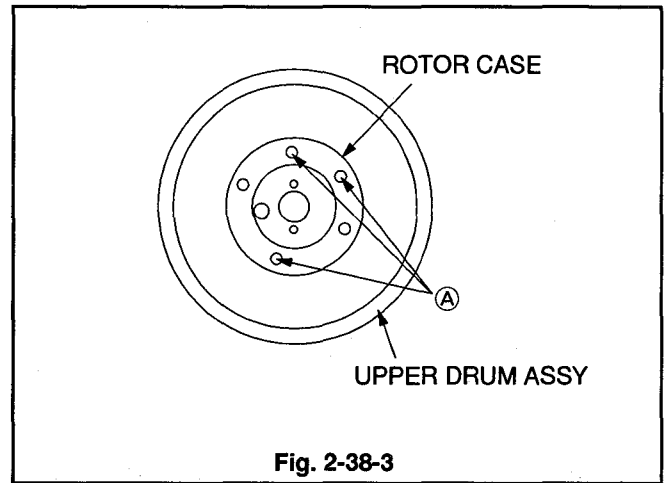


Fig. 2-38-3

2-39 SHIFT LEVER

Place the set upside down.

Before performing replacement in this paragraph, remove the following parts. Refer to the applicable paragraph for installation of each part.

- LAMP GUIDE (Para. 2-7)
- LOADING BELT (Para. 2-11)
- REEL BELT (Para. 2-15)
- CAPSTAN BRAKE SPRING (Para. 2-16)
- CAPSTAN BRAKE (Para. 2-16)
- BELT PULLEY (Para. 2-15)
- SHIFT SPRING (Para. 2-15)
- MODE HOLDER (Para. 2-17)
- REEL LOCK LEVER (Para. 2-17)
- MODE GEAR (Para. 2-17)
- WORM PULLEY UNIT (Para. 2-17)
- CONTROL WIND LEVER (Para. 2-18)
- TENSION LEVER UNIT (Para. 2-18)
- LOADING GEAR (Para. 2-20)
- LAMP LOADING GEAR (Para. 2-20)
- CAM GEAR (TU) (Para. 2-21)
- PHOTO UNIT (Para. 2-22)
- IDLER CENTRE LEVER (Para. 2-23)
- PULLEY GEAR (Para. 2-24)
- IDLER UNIT (Para. 2-24)
- CAM GEAR (SP) (Para. 2-32)
- CAM SPRING (C) (Para. 2-34)
- CAM PLATE UNIT (C) (Para. 2-34)

(Removal)

- 1 Remove the SHIFT LEVER shown in Fig. 2-39-1.

(Installation)

- 1 Apply GREASE (MULTEMP SH-A) [859D055O80] to the area of the new SHIFT LEVER shown in Fig. 2-39-2.
- 2 Install the SHIFT LEVER shown in Fig. 2-39-1.

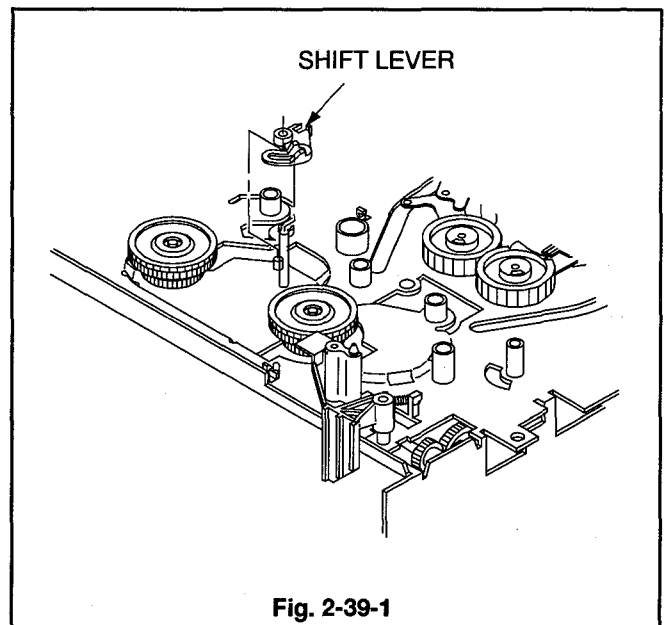


Fig. 2-39-1

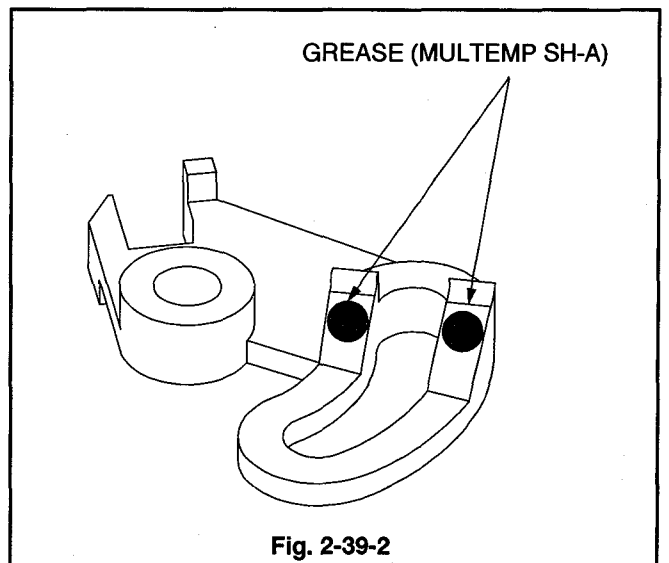


Fig. 2-39-2

2-40 IMPEDANCE UNIT (SP), FLYWHEEL (SP)

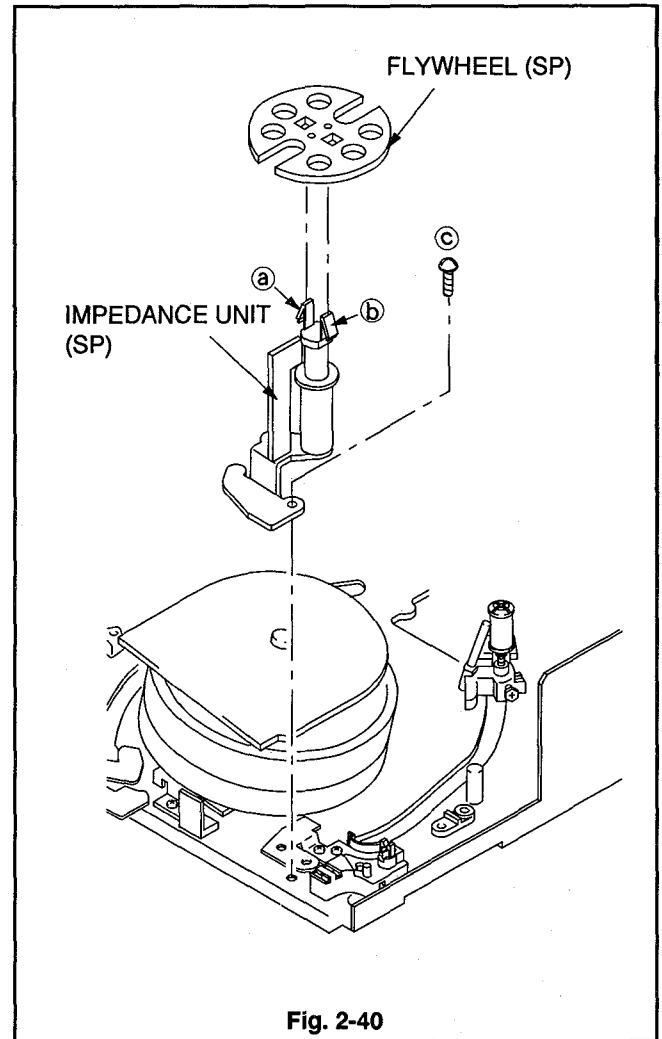
Position the set normally.

(Removal)

- 1 Unfasten the two catches (a) and (b) securing the IMPEDANCE UNIT (SP) shown in Fig. 2-40 and remove the FLYWHEEL (SP).
- 2 Remove the one screw (c) securing the IMPEDANCE UNIT (SP) shown in Fig. 2-40 and remove the IMPEDANCE UNIT (SP).

(Installation)

- 1 Install the IMPEDANCE UNIT (SP) shown in Fig. 2-40.
- 2 Install the FLYWHEEL (SP) shown in Fig. 2-40.



3. Interchangeability Adjustment of the Mechanism

Note 1 : Tracking may need to be preset during interchangeability adjustment of the mechanism. Digital tracking is preset by short circuiting TP5A and TP5B on the PCB-MAIN.

Note 2 : The adjustments are performed in the playback mode, using the staircase signal of an alignment tape. Connect an oscilloscope to TP2A and external Trigger from TP2H, unless otherwise specified.

3-1 Adjustment of BACK TENSION and TENSION PIN Position

Run a blank tape for several minutes to break in the REEL DISKS and the transport before making the adjustment.

- 1 Playback an Alignment Tape.
[PM6KH3 : 859C339O30]
- 2 Make sure that the TENSION PIN is in the position shown in Fig. 3-1.
- 3 If the TENSION PIN is not in the position specified in Fig. 3-1, turn the boss to set the TENSION PIN to be in position.
- 4 Insert the Back Tension Gauge (859C345O80) and set the VCR to the playback mode.
- 5 Make sure that the reading of the Back Tension Gauge (859C345O80) is within 50 ± 6 g/cm.

Note : Before the measurement, make sure that the tape travel has become steady.
If the reading exceeds the specified value, replace the TENSION SPRING.

- 6 While tape travel is steady, check visually to make sure that the vibration range of the TENSION PIN is 1 mm or less.
If the vibration range exceeds the specified value, replace the REEL DISK.

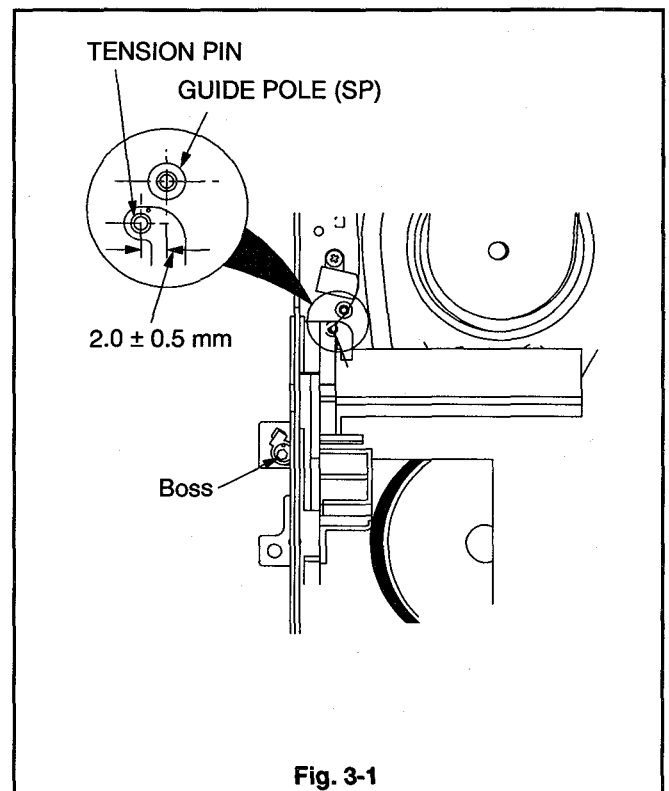


Fig. 3-1

3-2 Check and Adjustment of the FM Envelope

3-2-1 GUIDE ROLLER Adjustment

IMPORTANT

The Guide Rollers are secured by a hexagon screw, however, this screw, does not require to be loosened for adjustments to be made.

- 1 Playback an Alignment Tape.
[PM6KH3 : 859C339O30]
- 2 Preset tracking.
- 3 Make sure that the FM waveform is flat like A.
- 4 Perform "Adjustment of GUIDE ROLLER (SP) Height" in Item 3-2-2 if the leading portion (the entry side of the DRUM) of the FM waveform is like B or C. Perform "Adjustment of GUIDE ROLLER (TU) Height" in Item 3-2-3 if the trailing portion (the exit side of the DRUM) is like D or E.

3-2-2 Adjustment of GUIDE ROLLER (SP) Height

- 1 Loosen the screw with an L SHAPED BOX DRIVER (859C433O70) so that the GUIDE ROLLER (SP) rotates freely.
- 2 Observe the leading edge (the entry side of the DRUM) of the FM waveform. If it is like B, the GUIDE ROLLER (SP) may be lower than the specified position, and if it is like C, the GUIDE ROLLER (SP) may be higher. Turn the adjustment screw at the top of the GUIDE ROLLER (SP) so that the FM waveform becomes flat like A.
 - Counter-clockwise turn the adjusting screw if the roller is low.
 - Clockwise turn the adjusting screw if the roller is high.
- 3 Tighten the screw.
- 4 Perform "Coarse Adjustment of Phase" in Item 3-2-4.

3-2-3 Adjustment of GUIDE ROLLER (TU) Height

- 1 Loosen the screw with an L SHAPED BOX DRIVER (859C433O70) so that the GUIDE ROLLER (TU) rotates freely.
- 2 Observe the trailing edge (the exit side of the DRUM) of the FM waveform. If it is like D, the GUIDE ROLLER (TU) may be lower than the specified position, and if it is like E, the GUIDE ROLLER (TU) may be higher. Turn the adjustment screw at the top of the GUIDE ROLLER (TU) so that the FM waveform becomes flat like A.
 - Counter-clockwise turn the adjustment screw if the roller is low.
 - Clockwise turn the adjustment screw if the roller is high.
- 3 Tighten the screw .
- 4 Perform "Coarse Adjustment of Phase" in Item 3-2-4.

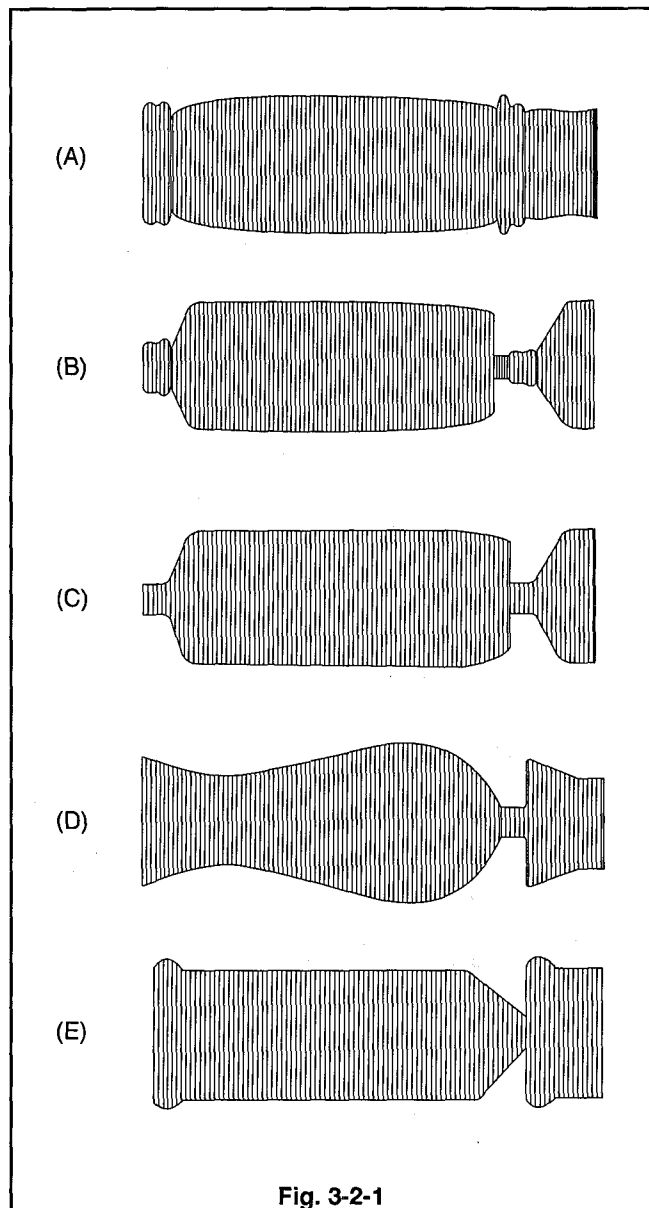


Fig. 3-2-1

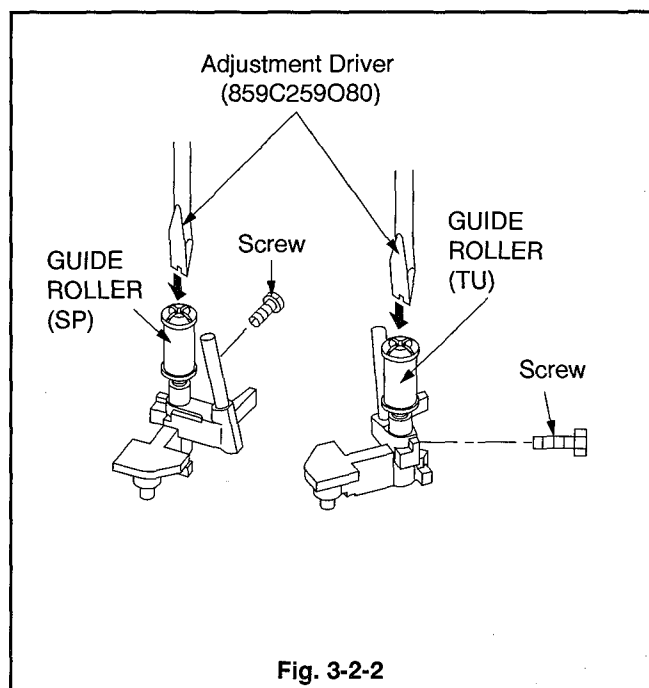
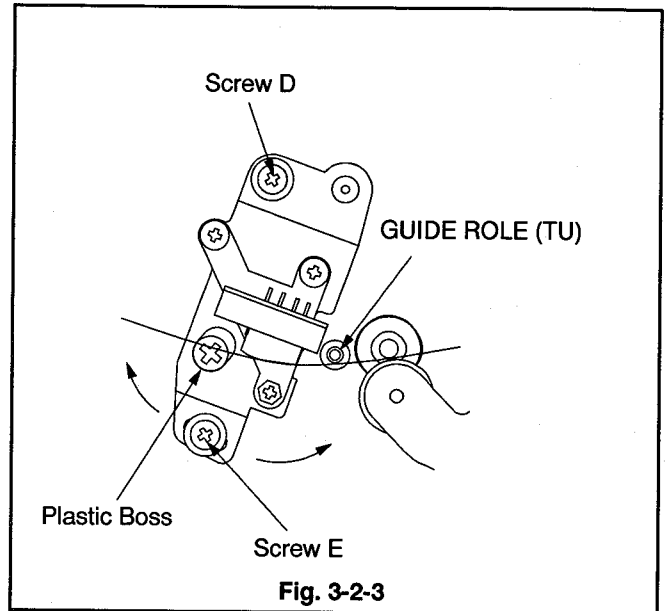


Fig. 3-2-2

3-2-4 Coarse Adjustment of Phase

- 1 Play back an Alignment Tape.
[PM6KH3 : 859C339O30]
- 2 Preset tracking.
- 3 Check the FM waveform after performing "GUIDE ROLLER Adjustment" in Item 3-2-1.
- 4 If the amplitude of the FM waveform is narrow like F because of out of phase, adjust it to the maximum like G in Fig. 3-2-4, by the following procedure.
Loosen the screws D and E and insert a screw driver into the plastic boss of the MAIN PLATE ASSY. Move the A/C PLATE right and left to adjust the amplitude level of the FM waveform to the maximum. [Waveform G in Fig. 3-2-4]
- 5 Tighten the screws D and E.

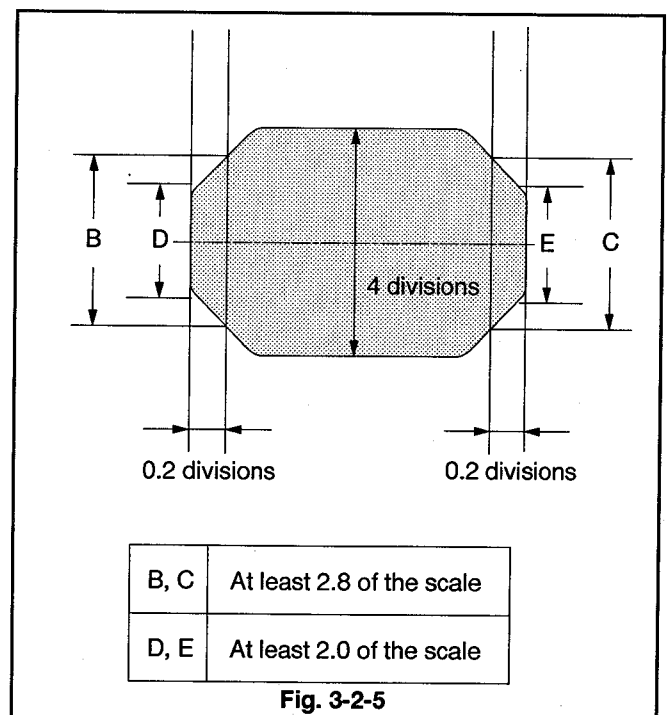
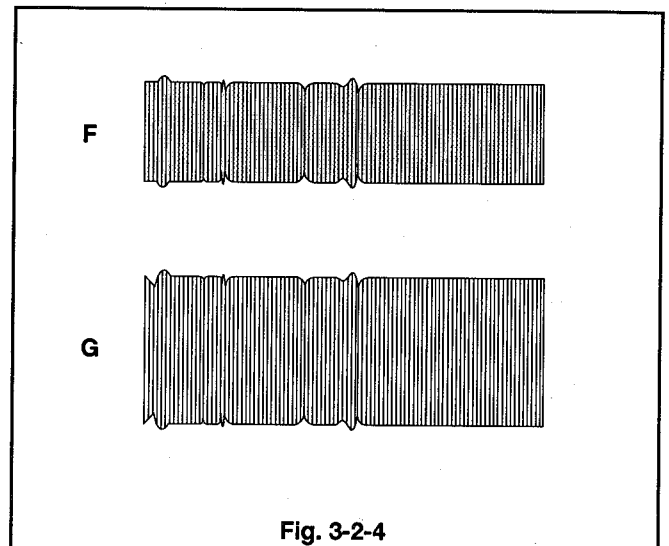


3-2-5 Check of FM Waveform Flatness

- 1 Playback an Alignment Tape.
[PM6KH3 : 859C339O30]

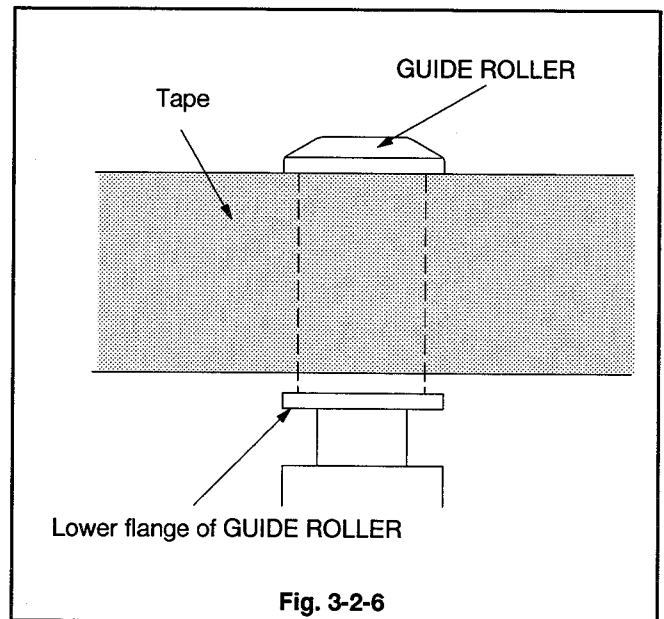
Note : Perform the following procedure for selection of tracking method (manual or automatic) and for tracking adjustment.

- Turn the JOG dial while pressing the O.K.PROG. button on the VCR during playback.
 - To switch from manual tracking back to automatic digital tracking, press the O.K.PROG. button on the VCR during playback.
- 2 Select the manual tracking mode.
Change tracking and make sure that the amplitude is changeable while the FM signal remains flat.
 - 3 Adjust the tracking so that the amplitude level of the FM waveform is maximum. Set the oscilloscope so that the amplitude level of the FM waveform is 5 divisions.
 - 4 Adjust tracking so that the peak value of the FM waveform is 4 divisions. Check if the FM waveforms B, C, D and E are within the specified values shown in Fig. 3-2-5.
 - 5 If the waveform is not within the specified value, repeat the procedure in Item 3-2 "Check and adjustment of the FM Envelope" from the beginning.



3-2-6 Tape Running Condition at the GUIDE ROLLERS (Check 1)

- 1 Playback an Alignment Tape.
[PM6KH3 : 859C339O30]
- 2 Visually check if there is a space between the tape and the lower flanges of the GUIDE ROLLER (SP) and GUIDE ROLLER (TU).
- 3 If there is no space, replace the ASSY TAPE GUIDE (SP) and TAPE GUIDE ASSY (TU) according to Para. 2-35 in "Replacement of Major Parts".
- 4 Alternately load and unload the tape several times, check that flatness of the FM waveform does not change.
- 5 If flatness changes, check the installation condition of the A/C HEAD. If it is abnormally installed, replace the A/C HEAD UNIT according to para. 2-4 and perform "Coarse Adjustment of Phase" in Item 3-2-4 again.



3-2-7 Tape Running Condition at the GUIDE ROLLERS (Check 2)

- 1 Playback an Alignment Tape.
[PM6KH3 : 859C339O30]
- 2 Lightly press and release the top of the GUIDE ROLLER (SP) and GUIDE ROLLER (TU). Check that the FM waveform is quickly restored to the previous level.
- 3 Replace the TAPE GUIDE ASSY (SP) and TAPE GUIDE ASSY (TU) according to Para. 2-35 in "Replacement of Major Parts".

3-3 Adjustment of A/C HEAD

3-3-1 Adjustment of A/C HEAD Slant

- 1 Playback a blank tape.
- 2 Slowly turn the adjusting screw C counter-clockwise to slightly crease the bottom of the tape at the flange portion of GUIDE POLE (TU) .
- 3 Slowly return the adjusting screw C to remove the crease.
- 4 Slowly turn the adjusting screw C counter-clockwise again and stop it just before the tape is created.

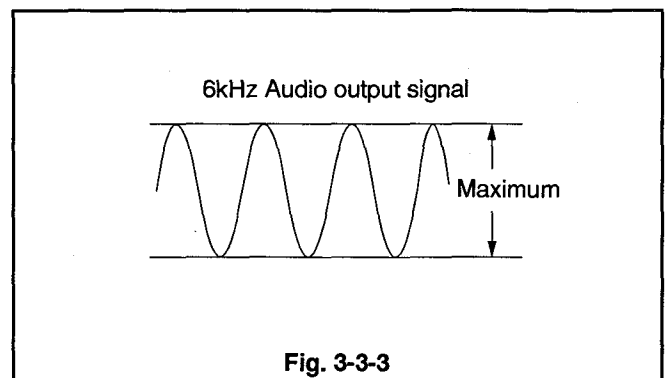
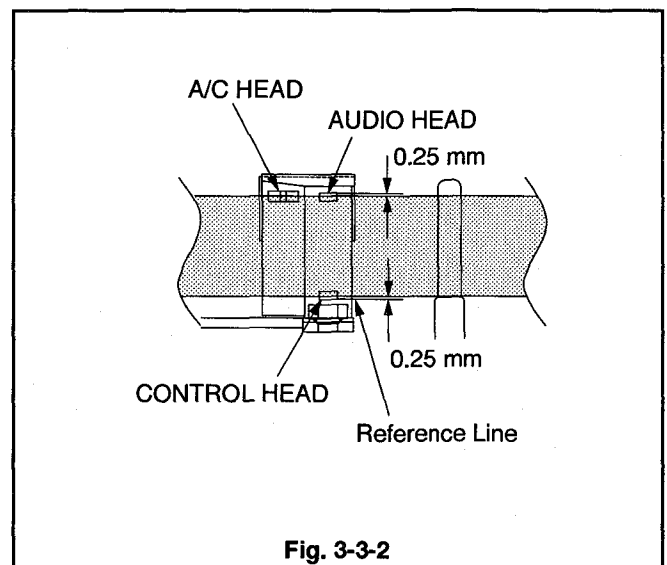
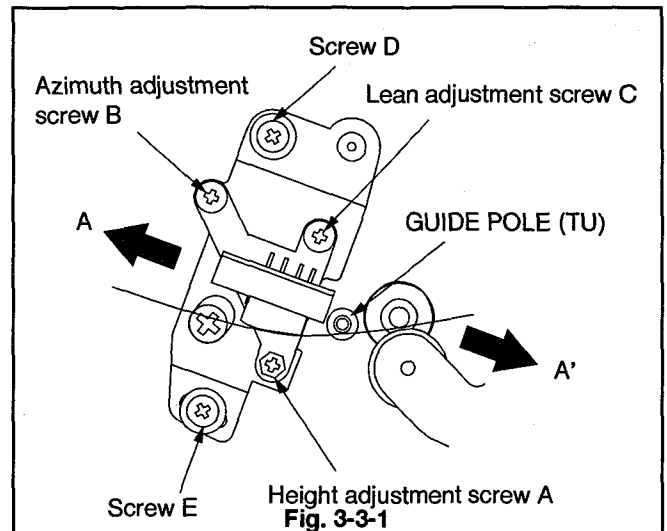
3-3-2 Adjustment of A/C HEAD Azimuth and Height

- 1 If the height of the CONTROL HEAD is different from the specified value in Fig. 3-3-2, adjust it with the adjusting screw A.
- 2 After adjustment with the screw A, perform "Adjustment of A/C HEAD Slant" in Item 3-3-1 again.
- 3 Connect the oscilloscope to the audio output terminal.
- 4 Playback an Alignment Tape.
[PM6KH3 : 859C339O30]
- 5 Adjust the audio output level to the maximum by turning the Azimuth adjusting screw B shown in Fig. 3-3-1.

After the adjustment, pull out the screw driver and check if the audio output level is 4.6 divisions or more, where the maximum audio output level is set to 5.

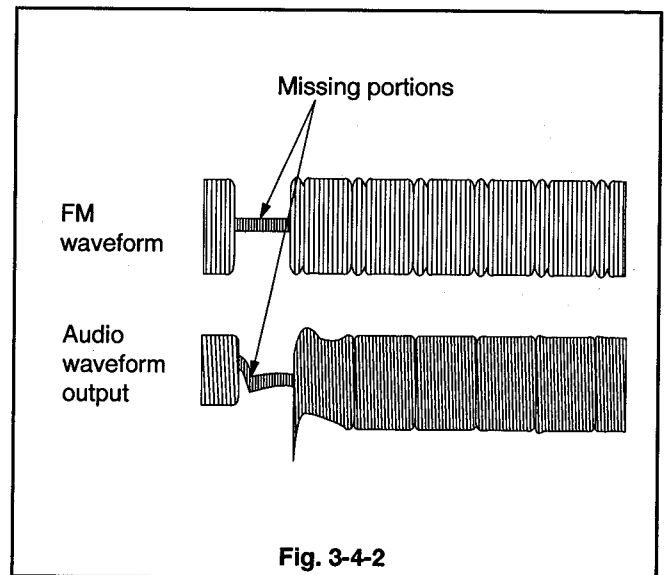
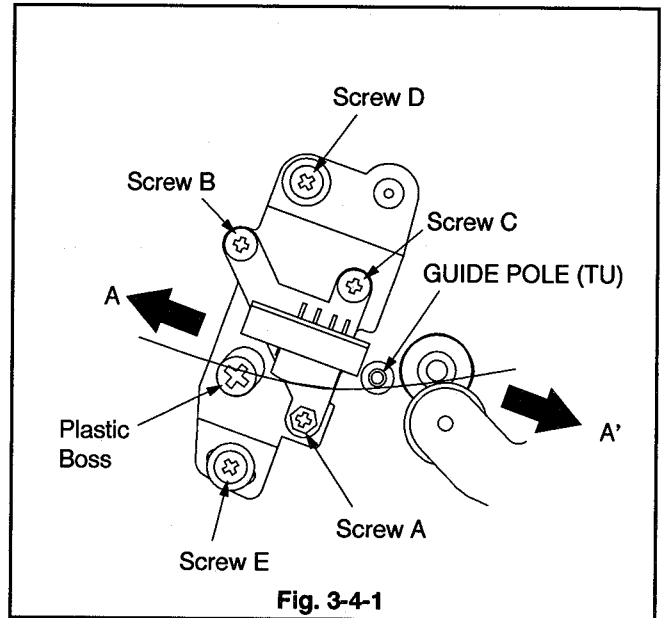
If the audio output level is less than 4.6, repeat the procedure 1 ~ 5.

- 6 Push the A/C HEAD to the right and left (in the direction A and A' in Fig. 3-3-1) and then release it. Check that the audio output level does not change. (Do not push the A/C HEAD such a degree that the audio output level is reduced less than 3/4 of its maximum value.)
- 7 Check that the change in the audio output level is less than 2 dB.
- 8 If the change exceeds 2 dB, perform "Adjustment of A/C HEAD Slant" in Item 3-3-1 and this adjustment.
- 9 If the above procedure of adjustment proves to be unsatisfactory, replace the TAPE GUIDE ASSY (SP) and TAPE GUIDE ASSY (TU) according to Para. 2-35 (Replacement of Major Parts).



3-4 Adjustment of Phase

- 1 Set the VCR to the playback mode.
(Use the Alignment Tape specified below to perform adjustment 1~4).
[PM3KE6 (CH1) 25 : 859C568O50]
- 2 Preset tracking.
- 3 Loosen the screws D and E and insert a screw driver into the plastic boss of the MAIN PLATE ASSY. Move the A/C PLATE right and left to adjust the FM output waveform to the maximum.
- 4 Tighten the screws D and E.
- 5 Playback the Alignment Tape.
[PMX : 859C568O70]
- 6 Connect TP2A (the FM waveform output) and the audio output terminal to the oscilloscope, external Trig. to TP2H, and check if the missing portions of the FM waveform and that of the audio waveform are within the specified value (field). (Refer to Fig. 3-4-2.)
- 7 If they are not within the specified value, repeat the procedure 3.
- 8 Turn the normal tracking control to adjust the FM waveform for maximum and set the oscilloscope so that the waveform is "5" divisions. (Refer to Note in Para. 3-2-5 about tracking adjustment.)
- 9 Preset tracking.
- 10 Check that the FM waveform on the oscilloscope is "4.8" or more divisions.
- 11 If the FM waveform is below "4.8" divisions, perform this adjustment after tracking preset.
- 12 Push the A/C HEAD to the right and left (in the direction of A-A' in Fig. 3-4-1) and then release the A/C HEAD. Check that the amplitude of the FM waveform does not change from that before shifting the A/C HEAD.
- 13 When the FM waveform Varies in amplitude level , check the mounting position of the A/C HEAD UNIT. If the portion is incorrect, correct the position following Item 2-4 "A/C HEAD UNIT" perform Item 3-3 "Adjustment of A/C HEAD" and repeat this adjustment from the beginning.
- 14 Alternately load and unload the tape several times to check that the amplitude of the FM waveform does not change.

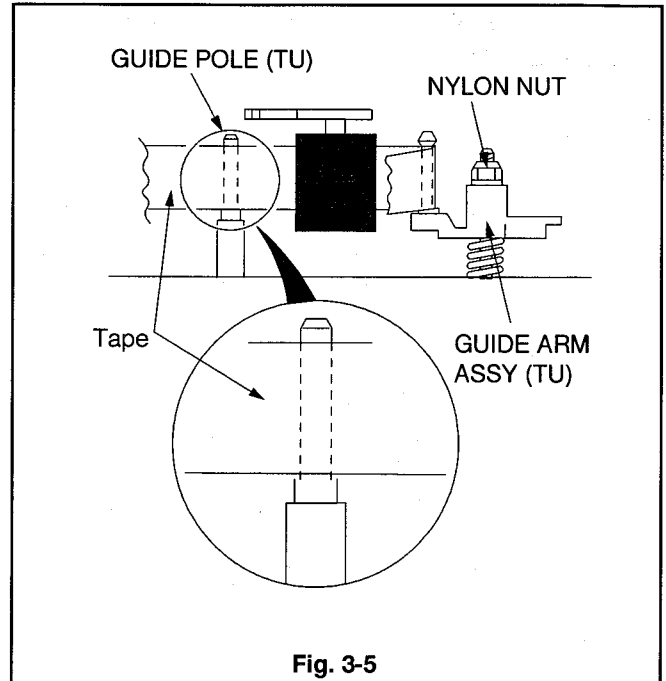


3-5 Adjustment of GUIDE ARM ASSY (TU) Height

- 1 Run a final portion of E-240 blank tape in the reverse search mode.
- 2 Tighten the NYLON NUT of the GUIDE ARM ASSY (TU) with a box driver to lower the GUIDE ARM ASSY (TU) until the tape is creased at the lower flange of the GUIDE POLE (TU). Then slowly return the NYLON NUT, stop it at the point where the crease is removed. (During adjustment, use an uncovered cassette tape, or raise the cover so that the adjustment is available.)

Note : During adjustment, turn the NYLON NUT in the loosening direction. Do not turn the NYLON NUT more than $\pm 1/2$ turn.

- 3 Eject and insert the cassette tape, and then set the VCR to the reverse search mode again. Check that the tape is not creased at the lower flange of the GUIDE POLE (TU). If the crease cannot be removed, repeat the procedure 1 ~ 3.
- 4 Set the VCR to the playback mode and check that the tape is not creased at the lower flange of the GUIDE POLE (TU). If the crease cannot be removed, repeat "Adjustment of A/C HEAD Slant" in Item 3-3-1 and the succeeding adjustments.
- 5 Run the start portion of E-180 blank tape in the forward search mode and check that the tape is not creased at the GUIDE POLE (TU).



4. Servicing for Tape Jamming during the Loading Process

- 1 Remove the DECK ASSY.
- 2 If the tape is caught in the mechanical parts to lock it, remove the tape.
- 3 If the TAPE GUIDE ASSY is in a status for loading, turn the LOADING MOTOR ASSY shown in Fig. 4 in the direction shown by arrow (A) and move the TAPE GUIDE ASSY fully to the loading direction.
- 4 Turn the CAPSTAN MOTOR shown in Fig. 4 in the direction shown by arrow (B) to wind the tape up within the cassette.
- 5 Turn the LOADING MOTOR ASSY shown in Fig. 4 in the direction shown by arrow (A) to eject the tape.

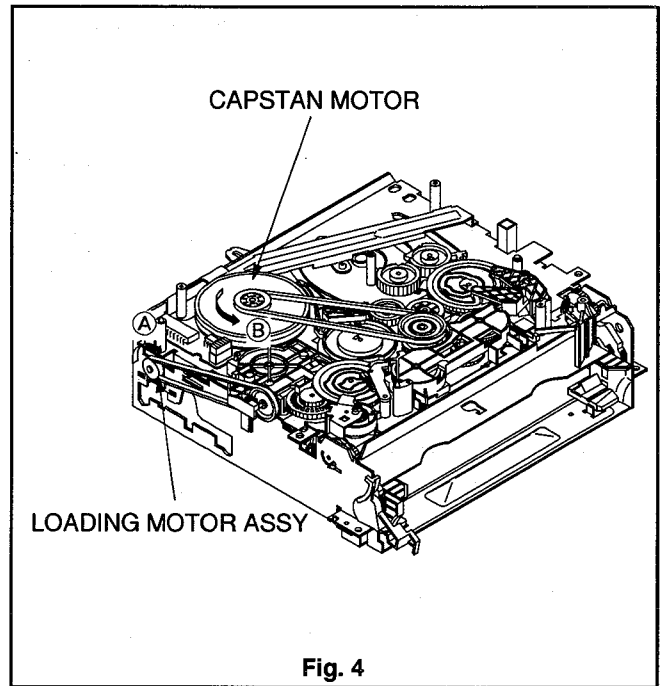


Fig. 4

GLOSSARY OF ABBREVIATIONS

A.E	: Audio Erase	HP	: Head Phone
A/C-H	: Audio / Control Head	HPF	: High-Pass Filter
A-FF	: Audio Flip Flop from Servo Circuit	LED	: Light Emitting Diode
A-PB	: Audio-Play Back	LIM	: Limiter
A-REC	: Audio-Recording	LM	: Loading Motor
ACC	: Automatic Chroma Control	LP	: Long Play
AFC	: Automatic Frequency Control	LPF	: Low-Pass Filter
AFT	: Automatic Fine Tuning	MC	: Mechanical Control
AGC	: Automatic Gain Control	MDA	: Motor Drive Amplifier
ALC	: Automatic Level Control	MIC	: Microphone
AMP	: Amplifier	MM	: Mono-Multivibrator
ANT	: Antenna	MOD	: Modulator
APC	: Automatic Phase Control	N	: Not Normal
ATT	: Attenuator	NL DEEMP	: Non Linear Deemphasis
B/W	: Black and White	NR	: Non Regulated or Noise Reduction
BPF	: Band-Pass Filter	O-PWV	: ON/OFF Command to supply B + Power
BS	: Band Switch	OPE	: Operation
BU	: Back Up	OSC	: Oscillator
C-LAMP	: Cassette Lamp	OTR	: One Touch Recording
C-ROT	: Chroma Rotation	P/R	: Playback/Record
CASS	: Cassette	P/R-SW	: Playback/Record-Switch
CE	: Chip Enable	PB	: Play Back
CG	: Character Generator	PCB	: Printed Circuit Board
CK	: Clock	PG	: Pulse Generator
CL	: Clear	PIC	: Picture Control
CNT	: Counter	PLL	: Phase Locked Loop
CONV	: Converter	PSC	: Pulse Swallow Control
CP	: Capstan	PWM	: Pulse Width Modulation
CP-F/R	: Capstan-Forward/Reverse	PWV	: ON/OFF Command to supply B + Power
CP-FG	: Capstan-Frequency Generator	REC	: Recording
CP-M	: Capstan-Motor	REC-1, REC-2	: Record Command for the PB/REC Control Circuit
CP-OUT	: Capstan Motor Control Out	REF	: Reference
CS	: Cassette Switch or Chip Select	REG	: Regulator
CTL	: Control	REM	: Remaining Time or Remote Control
D-FF	: Drum Flip Flop from Servo Circuit	REW	: Rewind
D-M	: Drum Motor	RIS	: Record Inhibit Switch
D-OUT	: Drum Motor Control Out	RS	: Reverse Search
DEMODO	: Demodulator	S/P	: Still/Pause
DET	: Detector	SENS	: Sensor
DL	: Delay Line	SL	: Slow
DOC	: Drop Out Compensator	SP	: Standard Play
DOP	: Drop Out Pulse	SP-SENS	: Supply Reel Sensor
DTR	: Digital Tracking	SS	: Start Sensor
EE	: Electronic-Electronic	STBY	: Stand By
EF	: Emitter Follower	T.P	: Test Point
EMPHA	: Emphasis	T-REC	: Timer-Record
EP	: Extended Play	TM	: Take up Motor
EQ	: Equalizer	TR	: Transistor or Tracking
ES	: End Sensor	TU-SENS	: Take Up Reel Sensor
F/R	: Forward/Reverse	UL	: Unload
F/R-SW	: FF/Rewind Switch	V-SYNC	: Vertical Synchronizing Signal
FE-H	: Full Erase Head	VCO	: Voltage Controlled Oscillator
FF	: Fast Forward	VS	: Voltage Synthesizer
FG	: Frequency Generator	VXO	: Variable Crystal Oscillator
FL-SW	: Front Loading Switch	W/D	: White/Dark
FLCONT	: Flying Erase Head Control	X'OSC	: Crystal Oscillator
FLM	: Front Loading Motor	Y/C	: Luminance/Chrominance
FM	: Frequency Modulator	YNR	: Y Noise Reduction
FS	: Forward Search		
G	: Ground		
H-LED	: Humidity-LED		
H-SENS	: Humidity-Sensor		
H-SYNC	: Horizontal Synchronizing Signal		
HA	: Head Amplifier		
HE	: Hall Element		

CHIP PARTS REPLACEMENT

CHIP PARTS REPLACEMENT

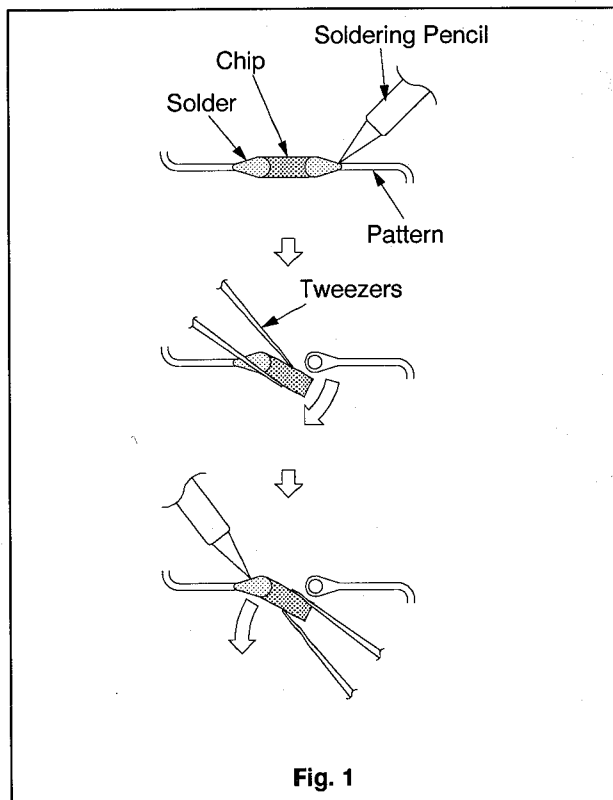
Some resistors, shorting jumpers (0Ω resistor), ceramic capacitors, transistors and diodes are chip parts. When replacing these parts, note the following cautions.

Cautions:

- Use fine tipped, well insulated soldering pencil (iron), about 30 watts, and tweezers.
- Melt the solder and remove the Chip Parts carefully not to tear off the copper foil of the printed circuit board.
- Discard removed chips ; do not reuse them.
- Do not apply heat for more than 3 seconds to new Chip Parts.
- Avoid using a rubbing stroke when soldering.
- Take care not to scratch, or damage the Chip Parts when soldering.
- Supplementary cementing is not required.

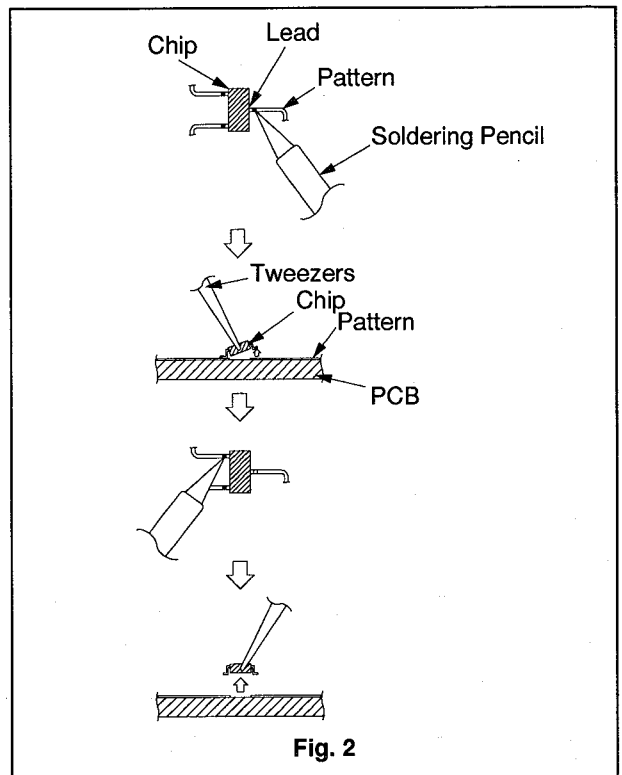
1 Removal of Chip Parts (Resistors, Capacitors, etc.)

- Grasp the part with tweezers. Melt the solder at both sides alternately, remove one side of the part with a twisting motion.
- Melt the solder at the other side and remove the part.



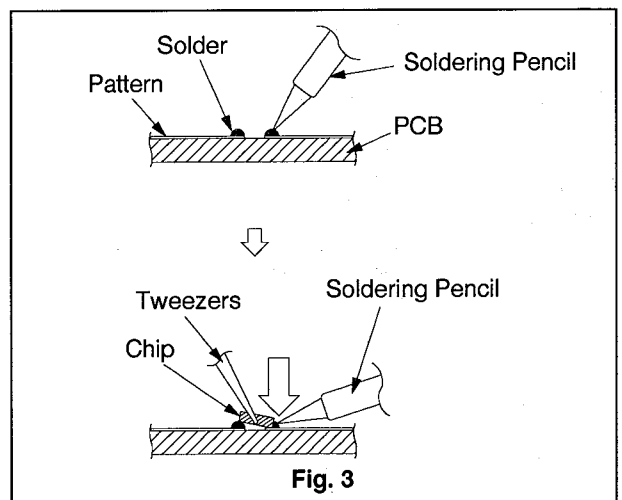
2 Removal of Chip Parts (Transistors)

- Melt the solder of one lead. Lift the side of that lead upward.
- Simultaneously melt the solder of the two remaining leads and lift the part from the PCB.

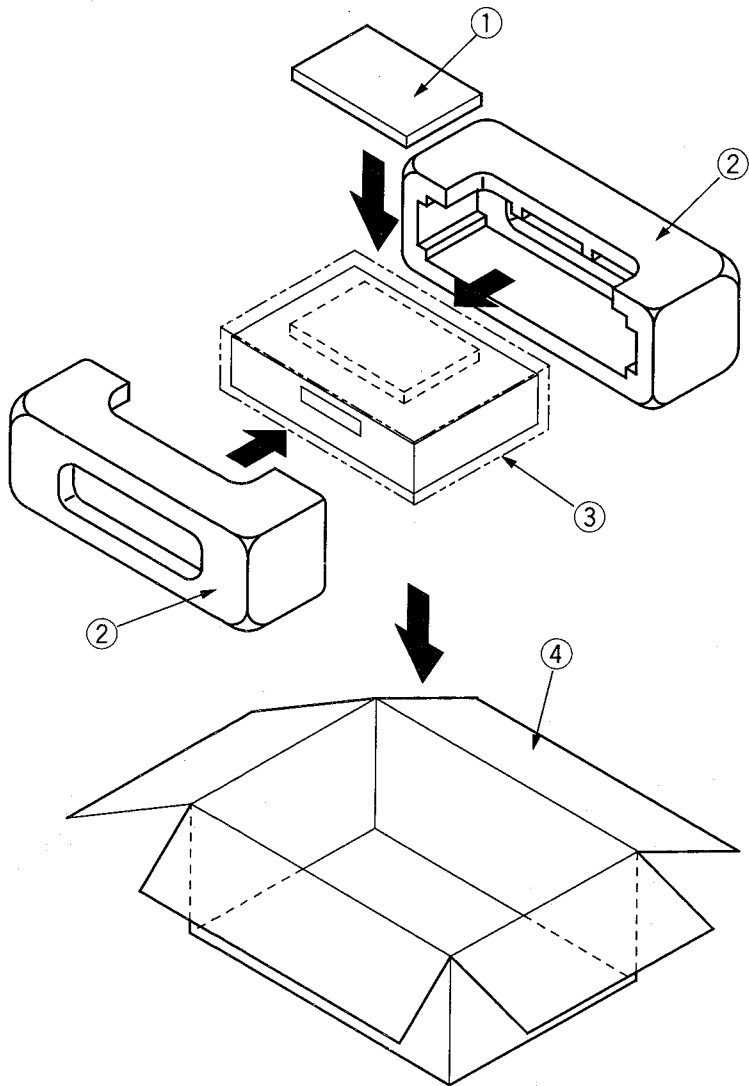


3 Replacement

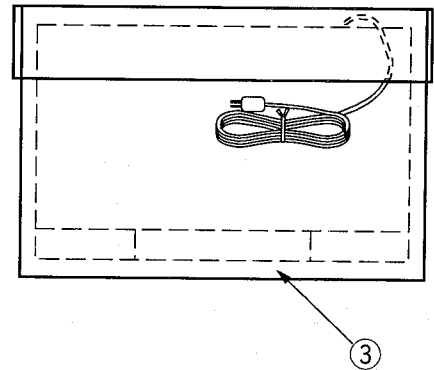
- Presolder the contact points of the circuit pattern.
- Press the part downward with tweezers and apply the soldering pencil as shown in Fig. 3.



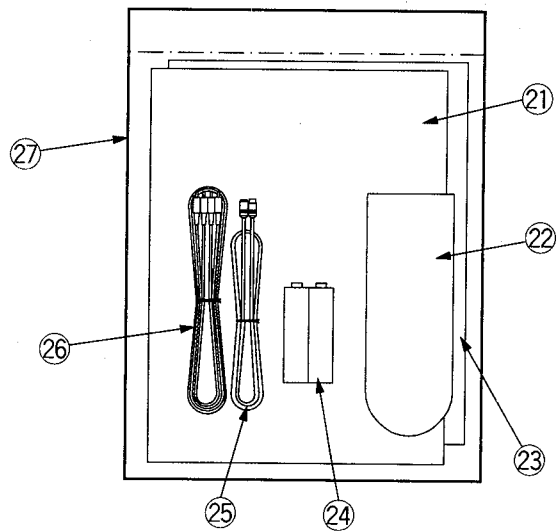
2. PACKING PARTS



PLUG SHOULD NOT BE ON CORD AND NOT BE ON REMOTE HAND UNIT OF ACCESSORY.



ACCESSORY



ITEM NO.	PARTS NO.	PARTS NAME	DESCRIPTION
PACKING PARTS			
1	-----	ACCESSORY	
2	803A473O10	CUSHION	
3	-----	POLYETHYLENE SHEET	
4	802B600O10	PACKING CASE	
ACCESSORY			
21	872C157O80	INSTRUCTION BOOK	[B]
21	872C158O00	INSTRUCTION BOOK	[E]
21	872C157O90	INSTRUCTION BOOK	[GY]
21	872C181O40	INSTRUCTION BOOK	[IR]
22	939P658O20	REMOTE HAND UNIT	[B, IR]
22	939P658O10	REMOTE HAND UNIT	[E, GY]
23	-----	QUICK SET-UP GUIDE	[B]
24	-----	BATTERY	
25	242D231O30	CABLE	1.5m
26	242C938O10	PHONO CABLE	2P R&W L=1.5m [E, GY]
27	831D302O10	PACKING BAG	

3. ELECTRICAL PARTS

SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION	SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION
INTEGRATED CIRCUITS				Q 2A3	260P804O30	CHIP TRANSISTOR	2SC3052-G
IC1A1	266P192O10	IC	LA7910	Q 2E0	260P805O30	CHIP TRANSISTOR	2SC3053-D
IC201	270P360O10	IC	LA7416	Q 2E1	260P802O20	CHIP TRANSISTOR	2SA1235-F
IC2A0	270P497O10	IC	TA1232N	Q 2E4	260P802O20	CHIP TRANSISTOR	2SA1235-F
IC2A1	270P498O10	IC	TL8850AP	Q 2E5	260P807O10	CHIP TRANSISTOR	UN2212
IC2V0	274P814O10	MOS IC	M35017-052SP	Q 2E6	260P807O10	CHIP TRANSISTOR	UN2212
IC2601	270P377O10	IC	BH7634AS	Q 2H0	260P802O20	CHIP TRANSISTOR	2SA1235-F
IC2602	272P583O10	IC	NJM2233BM	Q 2H2	260P805O30	CHIP TRANSISTOR	2SC3053-D
IC2603	270P201O10	IC	LA7151	Q 2H3	260P807O10	CHIP TRANSISTOR	UN2212
IC2604	272P687O10	IC	NJM2234L	Q 2H4	260P805O30	CHIP TRANSISTOR	2SC3053-D
IC2605	270P201O10	IC	LA7151	Q 2H5	260P805O30	CHIP TRANSISTOR	2SC3053-D
IC2702	270P067O10	IC	BA7645N	Q 2H6	260P807O10	CHIP TRANSISTOR	UN2212
IC2703	272P687O10	IC	NJM2234L	Q 2H7	260P806O10	CHIP TRANSISTOR	DTA124EK
IC2704	272P687O10	IC	NJM2234L	Q 2H8	260P805O30	CHIP TRANSISTOR	2SC3053-D
IC301	270P601O10	IC	BA7746FS	Q 2JO	260P560O40	TRANSISTOR	2SA933S-S
IC3001	270P500O10	IC	TA8863CF	Q 2K0	260P805O30	CHIP TRANSISTOR	2SC3053-D
IC4A0	274P768O60	MOS IC	MN67492MUE6	Q 2K1	260P805O30	CHIP TRANSISTOR	2SC3053-D
IC4A1	272P237O50	IC	LMT324N	Q 2V0	260P802O20	CHIP TRANSISTOR	2SA1235-F
IC4A2	272P235O10	IC	TA7291S	Q 2V3	260P804O30	CHIP TRANSISTOR	2SC3052-G
IC551	274P672O10	MOS IC	SDA5649	Q 2V4	260P804O30	CHIP TRANSISTOR	2SC3052-G
IC551	274P672O20	MOS IC	SDA5650	Q 2601	260P804O30	CHIP TRANSISTOR	2SC3052-G
IC571	274P677O10	MOS IC	M37470M4-526SP	Q 2602	260P804O30	CHIP TRANSISTOR	2SC3052-G
○ IC5A0	274P946O30	MOS IC	M38185ME-215FP	Q 2603	260P804O30	CHIP TRANSISTOR	2SC3052-G
○ IC5A0	274P946O10	MOS IC	M38185ME-206FP	Q 2604	260P804O30	CHIP TRANSISTOR	2SC3052-G
○ IC5A0	274P946O40	MOS IC	M38185ME-216FP	Q 2605	260P806O10	CHIP TRANSISTOR	DTA124EK
IC5A1	263P593O10	MOS IC	CAT35C104P	Q 2701	260P805O30	CHIP TRANSISTOR	2SC3053-D
IC5A2	270P070O10	IC	AT93C56-10PC	Q 3001	260P804O30	CHIP TRANSISTOR	2SC3052-G
IC5A3	266P010O20	IC	μPC574J-K	Q 3002	260P804O30	CHIP TRANSISTOR	2SC3052-G
IC5A4	263P094O50	MOS IC	BU4094BCF	Q 3601	260P804O30	CHIP TRANSISTOR	2SC3052-G
IC700	270P272O10	IC	TDA9821	Q 3602	260P807O10	CHIP TRANSISTOR	UN2212
IC701	270P001O10	IC	TDA9840	Q 3603	260P562O40	TRANSISTOR	2SA952-K
IC7A0	270P273O20	IC	SAA7283GP	Q 3604	260P629O60	TRANSISTOR	2SC3331-S
○ IC8A0	272P376O10	IC	BA15218F	Q 3605	260P807O10	CHIP TRANSISTOR	UN2212
○ IC901	270P508O10	IC	STR-S6706	Q 3606	260P562O40	TRANSISTOR	2SA952-K
IC9A1	272P500O20	IC	HA17431PA	Q 3607	260P629O60	TRANSISTOR	2SC3331-S
IC9A2	272P237O50	IC	LMT324N	Q 3608	260P804O30	CHIP TRANSISTOR	2SC3052-G
TRANSISTORS				Q 3609	260P806O10	CHIP TRANSISTOR	DTA124EK
Q 101	260P805O30	CHIP TRANSISTOR	2SC3053-D	Q 4A2	260P804O30	CHIP TRANSISTOR	2SC3052-G
Q 102	260P808O10	CHIP TRANSISTOR	DTC114EK	Q 4A4	260P806O10	CHIP TRANSISTOR	DTA124EK
Q 103	260P804O30	CHIP TRANSISTOR	2SC3052-G	Q 4A5	260P802O20	CHIP TRANSISTOR	2SA1235-F
Q 104	260P806O10	CHIP TRANSISTOR	DTA124EK	Q 4A6	260P804O30	CHIP TRANSISTOR	2SC3052-G
Q 1C1	260P804O30	CHIP TRANSISTOR	2SC3052-G	Q 4C8	260P805O30	CHIP TRANSISTOR	2SC3053-D
Q 1C2	260P804O30	CHIP TRANSISTOR	2SC3052-G	Q 571	260P562O40	TRANSISTOR	2SA952-K
Q 201	260P807O10	CHIP TRANSISTOR	UN2212	Q 581	260P562O40	TRANSISTOR	2SA952-K
Q 202	260P806O10	CHIP TRANSISTOR	DTA124EK	Q 5A0	268P076O10	PHOTO TRANSISTOR	SPS-1118C-T1
Q 203	260P807O10	CHIP TRANSISTOR	UN2212	Q 5A1	268P076O10	PHOTO TRANSISTOR	SPS-1118C-T1
Q 204	260P806O10	CHIP TRANSISTOR	DTA124EK	Q 5A2	268P076O10	PHOTO TRANSISTOR	SPS-1118C-T1
Q 205	260P806O10	CHIP TRANSISTOR	DTA124EK	Q 5A3	260P802O20	CHIP TRANSISTOR	2SA1235-F
Q 206	260P805O30	CHIP TRANSISTOR	2SC3053-D	Q 5A4	260P802O20	CHIP TRANSISTOR	2SA1235-F
Q 207	260P805O30	CHIP TRANSISTOR	2SC3053-D	Q 5A5	260P804O30	CHIP TRANSISTOR	2SC3052-G
Q 208	260P806O10	CHIP TRANSISTOR	DTA124EK	Q 5A6	268P076O10	PHOTO TRANSISTOR	SPS-1118C-T1
Q 209	260P806O10	CHIP TRANSISTOR	DTA124EK	Q 5A7	268P076O10	PHOTO TRANSISTOR	SPS-1118C-T1
Q 2A0	260P805O30	CHIP TRANSISTOR	2SC3053-D	Q 5A8	268P076O10	PHOTO TRANSISTOR	SPS-1118C-T1
Q 2A1	260P802O20	CHIP TRANSISTOR	2SA1235-F	Q 5A9	268P076O10	PHOTO TRANSISTOR	SPS-1118C-T1
Q 2A2	260P805O30	CHIP TRANSISTOR	2SC3053-D	Q 5B0	268P076O10	PHOTO TRANSISTOR	SPS-1118C-T1
				Q 5B1	260P802O20	CHIP TRANSISTOR	2SA1235-F
				Q 5B2	260P806O10	CHIP TRANSISTOR	DTA124EK

SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION		SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION	
Q 5B6	260P804030	CHIP TRANSISTOR	2SC3052-G		D 2608	264P568010	DIODE	1SS252	[E,GY]
Q 5C1	260P807010	CHIP TRANSISTOR	UN2212		D 2609	264P568010	DIODE	1SS252	[E,GY]
Q 5C2	260P806010	CHIP TRANSISTOR	DTA124EK		D 2610	264P568010	DIODE	1SS252	[E,GY]
Q 5C3	260P807010	CHIP TRANSISTOR	UN2212		D 2611	264P568010	DIODE	1SS252	[E,GY]
Q 5C4	260P806010	CHIP TRANSISTOR	DTA124EK	[E,GY]	D 2612	264P568010	DIODE	1SS252	[E,GY]
Q 701	260P805030	CHIP TRANSISTOR	2SC3053-D	[E,GY]	D 2613	264P568010	DIODE	1SS252	[E,GY]
Q 702	260P806010	CHIP TRANSISTOR	DTA124EK	[E,GY]	D 2614	264P568010	DIODE	1SS252	[E,GY]
Q 703	260P805030	CHIP TRANSISTOR	2SC3053-D	[E,GY]	D 2615	264P568010	DIODE	1SS252	[E,GY]
Q 704	260P805030	CHIP TRANSISTOR	2SC3053-D	[E,GY]	D 2616	264P568010	DIODE	1SS252	[E,GY]
Q 7A0	260P874010	CHIP TRANSISTOR	2SC3082K-P,Q	[B,E,IR]	D 2623	264P568010	DIODE	1SS252	[E,GY]
Q 7A1	260P807010	CHIP TRANSISTOR	UN2212	[B,E,IR]	D 2624	264P568010	DIODE	1SS252	[E,GY]
Q 7A2	260P807010	CHIP TRANSISTOR	UN2212	[B,E,IR]	D 2625	264P568010	DIODE	1SS252	[E,GY]
Q 901	261P038010	TRANSISTOR	2SC4234	[B,IR]	D 2716	264P568010	DIODE	1SS252	[B,IR]
Q 902	260P559030	TRANSISTOR	2SC1740S-S	[B,IR]	D 2729	264P568010	DIODE	1SS252	[B,IR]
Q 903	260P560040	TRANSISTOR	2SA933S-S	[B,IR]	D 2730	264P568010	DIODE	1SS252	[B,IR]
Q 9A1	260P560030	TRANSISTOR	2SA933S-R,F		D 2731	264P568010	DIODE	1SS252	[B,IR]
Q 9A2	260P560040	TRANSISTOR	2SA933S-S		D 2732	264P568010	DIODE	1SS252	[B,IR]
Q 9A3	260C628010	TRANSISTOR	2SA1619A-Q		D 2733	264P568010	DIODE	1SS252	[B,IR]
Q 9A4	260P630010	TRANSISTOR	2SD2012		D 2734	264P568010	DIODE	1SS252	[B,IR]
Q 9A5	260P630010	TRANSISTOR	2SD2012		D 2735	264P568010	DIODE	1SS252	[B,IR]
Q 9A6	260P585030	TRANSISTOR	2SD1682-T,U	[B]	D 2736	264P568010	DIODE	1SS252	[B,IR]
Q 9A6	260P613010	TRANSISTOR	2SC4208A	[E,GY]	D 2737	264P568010	DIODE	1SS252	[B,IR]
Q 9A7	260P630010	TRANSISTOR	2SD2012		D 2738	264P568010	DIODE	1SS252	[B,IR]
Q 9A8	260P613010	TRANSISTOR	2SC4208A		D 2739	264P568010	DIODE	1SS252	[B,IR]
Q 9A9	260P807010	CHIP TRANSISTOR	UN2212		D 2740	264P568010	DIODE	1SS252	[B,IR]
Q 9B0	260P804030	CHIP TRANSISTOR	2SC3052-G	[E,GY]	D 3001	264P568010	DIODE	1SS252	
Q 9B1	260P810010	CHIP TRANSISTOR	DTA144EK	[E,GY]	D 4A0	264P568010	DIODE	1SS252	
Q 9B2	260P804030	CHIP TRANSISTOR	2SC3052-G	[E,GY]	D 5A6	264P568010	DIODE	1SS252	
Q 9B3	260P804030	CHIP TRANSISTOR	2SC3052-G	[E,GY]	D 5A7	264P568010	DIODE	1SS252	
Q 9B7	260P807010	CHIP TRANSISTOR	UN2212	[E,GY]	D 5A8	264P568010	DIODE	1SS252	
Q 9F0	260P807010	CHIP TRANSISTOR	UN2212		D 5A9	264P696010	LIGHT EMITTING DIODE	SLR-932C-20-AB-T1	
Q 9F1	260P806010	CHIP TRANSISTOR	DTA124EK		D 5B0	264P568010	DIODE	1SS252	
Q 9F2	260P802020	CHIP TRANSISTOR	2SA1235-F	[E,GY]	D 5B4	264P696020	LIGHT EMITTING DIODE	SLR-932A-20-B-T1	
Q 9F3	260P807010	CHIP TRANSISTOR	UN2212	[E,GY]	D 5B5	264P696010	LIGHT EMITTING DIODE	SLR-932C-20-AB-T1	
Q 9F4	260P810010	CHIP TRANSISTOR	DTA144EK	[E,GY]	D 5C0	264P696010	LIGHT EMITTING DIODE	SLR-932C-20-AB-T1	
Q 9F5	260P810010	CHIP TRANSISTOR	DTA144EK	[E,GY]	D 5C1	264P568010	DIODE	1SS252	
Q 9F6	260P807010	CHIP TRANSISTOR	UN2212	[E,GY]	D 5C2	264P568010	DIODE	1SS252	
Q 9F7	260P806010	CHIP TRANSISTOR	DTA124EK	[E,GY]	D 5D0	264P342070	DIODE	HZ4C2	
					D 5D4	264P568010	DIODE	1SS252	
DIODES					D 5E2	264P568010	DIODE	1SS252	
D 103	264P568010	DIODE	1SS252		D 5JG	264P568010	DIODE	1SS252	
D 104	264P568010	DIODE	1SS252		D 5CAN	264P568010	DIODE	1SS252	[E,GY]
D 105	264P568010	DIODE	1SS252		D 5IRN	264P568010	DIODE	1SS252	[IR]
D 1Z1	264P104040	DIODE	HZ30-2	[B]	D 5RAB	264P568010	DIODE	1SS252	
D 201	264P568010	DIODE	1SS252		D 5SAS	264P568010	DIODE	1SS252	[B,IR]
D 2A0	264P568010	DIODE	1SS252		D 7C0	264P675010	DIODE	BB405B	[B,E,IR]
D 2A1	264P568010	DIODE	1SS252		D 7C1	264P568010	DIODE	1SS252	[B,E,IR]
D 2A2	264P568010	DIODE	1SS252	[B,IR]	D 7C2	264P568010	DIODE	1SS252	[B,E,IR]
D 2V0	264P826010	CHIP DIODE	DA204K		D 811	264P621040	LIGHT EMITTING DIODE	SEL2210S TP2	[E,GY]
D 2601	264P568010	DIODE	1SS252	[E,GY]	D 8A0	264P568010	DIODE	1SS252	
D 2602	264P568010	DIODE	1SS252	[E,GY]	D 8A1	264P568010	DIODE	1SS252	
D 2603	264P568010	DIODE	1SS252	[E,GY]	D 8A3	264P568010	DIODE	1SS252	
D 2604	264P568010	DIODE	1SS252	[E,GY]	D 8A4	264P568010	DIODE	1SS252	
D 2605	264P568010	DIODE	1SS252	[E,GY]	D 8A5	264P568010	DIODE	1SS252	
D 2606	264P568010	DIODE	1SS252	[E,GY]	D 8A6	264P568010	DIODE	1SS252	
D 2607	264P568010	DIODE	1SS252	[E,GY]	D 8A8	264P568010	DIODE	1SS252	
					D 8A9	264P568010	DIODE	1SS252	

SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION	SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION
D 8B0	264P568010	DIODE	1SS252	○ L 2611	325C113010	PEAKING COIL	330μH-K [E,GY]
D 8B1	264P568010	DIODE	1SS252	○ L 2612	325C113010	PEAKING COIL	330μH-K [E,GY]
D 8B2	264P568010	DIODE	1SS252	L 2709	325C113010	PEAKING COIL	330μH-K [B,IR]
D 8B3	264P568010	DIODE	1SS252	L 2710	325C113010	PEAKING COIL	330μH-K [B,IR]
D 8C0	264P634010	LIGHT EMITTING DIODE	SLR-932A-7 [B,IR]	L 2714	325C112050	PEAKING COIL	100μH-K [B,IR]
D 901	264P508040	DIODE	S1WB(A)60	L 2715	325C112050	PEAKING COIL	100μH-K [B,IR]
D 903	264P699010	DIODE	AP01C	L 301	325C167050	PEAKING COIL	100μH-J
D 904	264P825010	DIODE	ERA15-02	L 3601	321C114080	RF COIL	8200μH-J
D 905	264P568010	DIODE	1SS252 [E,GY]	L 3602	321C113070	RF COIL	1000μH-K
D 906	264P487080	DIODE	RD12FB2 [B,IR]	L 3603	321C113070	RF COIL	1000μH-K
D 906	264P825010	DIODE	ERA15-02 [E,GY]	L 3604	325C167080	PEAKING COIL	180μH-J
D 907	264P568010	DIODE	1SS252 [B,IR]	L 4A7	325C167050	PEAKING COIL	100μH-J
D 907	264P825010	DIODE	ERA15-02 [E,GY]	L 4A8	325C121030	PEAKING COIL	10μH-K
D 908	264P825010	DIODE	ERA15-02 [E,GY]	L 551	325C167050	PEAKING COIL	100μH-J
D 909	264P568010	DIODE	1SS252 [B,IR]	L 571	325C167050	PEAKING COIL	100μH-J [B,IR]
D 9A1	264P695050	DIODE	D2S6M	L 701	325C106030	PEAKING COIL	10μH-J [E,GY]
D 9A2	264P695030	DIODE	D2S4M	L 702	325C106030	PEAKING COIL	10μH-J [E,GY]
D 9A3	264P663010	DIODE	D1NL20U	L 703	325C106030	PEAKING COIL	10μH-J [E,GY]
D 9A4	264P663010	DIODE	D1NL20U	L 704	321C114050	RF COIL	4700μH-J [E,GY]
D 9A5	264P568010	DIODE	1SS252	L 7A0	325C106060	PEAKING COIL	18μH-J [B,E,IR]
D 9A6	264P568010	DIODE	1SS252	L 7A1	325C107050	PEAKING COIL	100μH-J [B,E,IR]
D 9A7	264P104040	DIODE	HZ30-2	L 7A2	325C107050	PEAKING COIL	100μH-J [B,E,IR]
D 9A8	264P568010	DIODE	1SS252	L 7A3	325C107050	PEAKING COIL	100μH-J [B,E,IR]
D 9A9	264P452030	DIODE	HZ5C3	L 7A4	325C107050	PEAKING COIL	100μH-J [B,E,IR]
D 9B0	264P568010	DIODE	1SS252	L 7A5	325C107010	PEAKING COIL	47μH-J [B,E,IR]
D 9B1	264P484030	DIODE	RD5.6FB2 [B]	L 9A1	321C141030	RF COIL	10μH-K [B,E,IR]
D 9B1	264P487080	DIODE	RD12FB2 [E,GY]	L 9A2	321C141030	RF COIL	10μH-K
D 9B2	264P527010	DIODE	D1NS4	T 3601	409P852010	BIAS OSCILLATOR COIL	P852A10
D 9B3	264P568010	DIODE	1SS252	T 3602	409P852010	BIAS OSCILLATOR COIL	P852A10
D 9B4	264P568010	DIODE	1SS252	TRANSFORMERS			
D 9B5	264P456070	DIODE	RD2.4EB	○ T 901	350P706010	POWER TRANSFORMER	E-A1-26195 [B,IR]
FILTERS				○ T 901	350P706020	POWER TRANSFORMER	E-A1-26565 [E,GY]
CF701	296P071020	CERAMIC FILTER	[E,GY]	VARIABLE RESISTORS			
CF702	296P071010	CERAMIC FILTER	[E,GY]	VR4A0	127C381020	SEMIFIXED RESISTOR	1/5W B100kΩ-M
L 901	351P038040	LINE FILTER	ELF-18D290HB	VR756	127C380040	SEMIFIXED RESISTOR	1/5W B1kΩ-M [E,GY]
COILS				○ VR8A0	129D157060	VR PCB	1/20W B50kΩ-17TM CS [B,GY]
L 101	325C166030	PEAKING COIL	10μH-J	○ VR8A1	129D157060	VR PCB	1/20W B50kΩ-17TM CS [B,GY]
L 201	325C167050	PEAKING COIL	100μH-J	RESISTORS			
L 2A0	325C167030	PEAKING COIL	68μH-J	R 101	103P403080	CHIP RESISTOR	1/10W 12kΩ-J
L 2A1	325C167000	PEAKING COIL	39μH-J	R 102	103P404000	CHIP RESISTOR	1/10W 18kΩ-J
L 2A2	325C168070	PEAKING COIL	1000μH-J	R 105	103P409050	CHIP RESISTOR	0.1W 0Ω(2125) [B]
L 2E0	325C167050	PEAKING COIL	100μH-J	R 107	103P409050	CHIP RESISTOR	0.1W 0Ω(2125) [B]
L 2E1	325C167050	PEAKING COIL	100μH-J	R 108	103P409050	CHIP RESISTOR	0.1W 0Ω(2125) [B]
L 2H0	325C167050	PEAKING COIL	100μH-J	R 110	103P409050	CHIP RESISTOR	0.1W 0Ω(2125) [B]
L 2H1	325C166060	PEAKING COIL	18μH-J	R 111	103P401030	CHIP RESISTOR	1/10W 100Ω-J
L 2J0	325C167050	PEAKING COIL	100μH-J	R 112	103P402080	CHIP RESISTOR	1/10W 1.8kΩ-J
L 2V0	325C166050	PEAKING COIL	15μH-J	R 113	103P404020	CHIP RESISTOR	1/10W 27kΩ-J
L 2V1	325C167050	PEAKING COIL	100μH-J	R 114	103P403060	CHIP RESISTOR	1/10W 8.2kΩ-J
L 2V2	325C166080	PEAKING COIL	27μH-J [E,GY]	R 1A3	103P403070	CHIP RESISTOR	1/10W 10kΩ-J [E,GY,IR]
L 2V3	325C167050	PEAKING COIL	100μH-J	R 1A4	103P403070	CHIP RESISTOR	1/10W 10kΩ-J [E,GY,IR]
L 2601	325C112050	PEAKING COIL	100μH-K [E,GY]	R 1A5	103P403070	CHIP RESISTOR	1/10W 10kΩ-J [E,GY,IR]
L 2602	325C122050	PEAKING COIL	100μH-K [E,GY]	R 1A6	103P409050	CHIP RESISTOR	0.1W 0Ω(2125) [B]
L 2603	325C112050	PEAKING COIL	100μH-K [E,GY]	R 1B1	103P403070	CHIP RESISTOR	1/10W 10kΩ-J
○ L 2609	325C113010	PEAKING COIL	330μH-K [E,GY]				
○ L 2610	325C113010	PEAKING COIL	330μH-K [E,GY]				

SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION		SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION	
R 1B2	103P403070	CHIP RESISTOR	1/10W 10kΩ-J		R 2H6	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J	
R 1C3	103P402070	CHIP RESISTOR	1/10W 1.5kΩ-J	[E,GY]	R 2H8	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	
R 1C4	103P402070	CHIP RESISTOR	1/10W 1.5kΩ-J	[E,GY]	R 2H9	103P401080	CHIP RESISTOR	1/10W 270Ω-J	
R 1C5	103P401030	CHIP RESISTOR	1/10W 100Ω-J	[E,GY]	R 2J0	103P401070	CHIP RESISTOR	1/10W 220Ω-J	
R 1C6	103P403020	CHIP RESISTOR	1/10W 3.9kΩ-J	[E,GY]	R 2J2	103P401010	CHIP RESISTOR	1/10W 68Ω-J	
R 1C7	103P404060	CHIP RESISTOR	1/10W 56kΩ-J	[E,GY]	R 2J3	103P470070	CHIP RESISTOR	1/10W 180Ω-F	
R 1C8	103P405050	CHIP RESISTOR	1/10W 330kΩ-J	[B,IR]	R 2J4	103P470090	CHIP RESISTOR	1/10W 220Ω-F	
R 1C8	103P405080	CHIP RESISTOR	1/10W 560kΩ-J	[E,GY]	R 2J5	103P409090	CHIP RESISTOR	1/10W 75Ω-J	[E,GY]
R 201	103P475060	CHIP RESISTOR	1/10W 20kΩ-F		R 2J8	103P401060	CHIP RESISTOR	1/10W 180Ω-J	
R 202	103P475060	CHIP RESISTOR	1/10W 20kΩ-F		R 2J9	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 203	103P404070	CHIP RESISTOR	1/10W 68kΩ-J		R 2K0	103P404050	CHIP RESISTOR	1/10W 47kΩ-J	[B,IR]
R 205	103P474090	CHIP RESISTOR	1/10W 10kΩ-F		R 2K1	103P403090	CHIP RESISTOR	1/10W 15kΩ-J	[B,IR]
R 206	103P474090	CHIP RESISTOR	1/10W 10kΩ-F		R 2K3	103P402040	CHIP RESISTOR	1/10W 820Ω-J	[B,IR]
R 207	103P473030	CHIP RESISTOR	1/10W 2.2kΩ-F		R 2K6	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	[E,GY]
R 209	103P403070	CHIP RESISTOR	1/10W 10kΩ-J		R 2K7	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	[B,IR]
R 216	103P401030	CHIP RESISTOR	1/10W 100Ω-J		R 2L0	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	[B,IR]
R 217	103P404040	CHIP RESISTOR	1/10W 39kΩ-J		R 2L1	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	[B,IR]
R 218	103P404010	CHIP RESISTOR	1/10W 22kΩ-J		R 2L2	103P404030	CHIP RESISTOR	1/10W 33kΩ-J	
R 219	103P403060	CHIP RESISTOR	1/10W 8.2kΩ-J		R 2L3	103P403090	CHIP RESISTOR	1/10W 15kΩ-J	
R 220	103P403060	CHIP RESISTOR	1/10W 8.2kΩ-J		R 2L4	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	
R 221	103P402080	CHIP RESISTOR	1/10W 1.8kΩ-J		R 2L5	103P401060	CHIP RESISTOR	1/10W 180Ω-J	
R 222	103P402080	CHIP RESISTOR	1/10W 1.8kΩ-J		R 2L6	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	
R 2A0	103P474010	CHIP RESISTOR	1/10W 4.7kΩ-F		R 2L8	103P404030	CHIP RESISTOR	1/10W 33kΩ-J	
R 2A1	103P402060	CHIP RESISTOR	1/10W 1.2kΩ-J		R 2M0	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	
R 2A2	103P401030	CHIP RESISTOR	1/10W 100Ω-J		R 2V0	103P401090	CHIP RESISTOR	1/10W 330Ω-J	
R 2A3	103P402030	CHIP RESISTOR	1/10W 680Ω-J		R 2V2	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	[B,IR]
R 2A4	103P472080	CHIP RESISTOR	1/10W 1.3kΩ-F		R 2V2	103P402000	CHIP RESISTOR	1/10W 390Ω-J	[E,GY]
R 2A5	103P403000	CHIP RESISTOR	1/10W 2.7kΩ-J		R 2V3	103P403080	CHIP RESISTOR	1/10W 12kΩ-J	[E,GY]
R 2A6	103P401090	CHIP RESISTOR	1/10W 330Ω-J		R 2V4	103P472000	CHIP RESISTOR	1/10W 620Ω-F	
R 2A7	103P402090	CHIP RESISTOR	1/10W 2.2kΩ-J		R 2V5	103P472070	CHIP RESISTOR	1/10W 1.2kΩ-F	
R 2A8	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		R 2V7	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	
R 2A9	103P403060	CHIP RESISTOR	1/10W 8.2kΩ-J		R 2V8	103P404010	CHIP RESISTOR	1/10W 22kΩ-J	
R 2B0	103P402090	CHIP RESISTOR	1/10W 2.2kΩ-J		R 2V9	103P403020	CHIP RESISTOR	1/10W 3.9kΩ-J	
R 2B1	103P402050	CHIP RESISTOR	1/10W 1kΩ-J		R 2W0	103P474030	CHIP RESISTOR	1/10W 5.6kΩ-F	
R 2B2	103P404030	CHIP RESISTOR	1/10W 33kΩ-J		R 2W1	103P473090	CHIP RESISTOR	1/10W 3.9kΩ-F	
R 2B3	103P402030	CHIP RESISTOR	1/10W 680Ω-J		R 2W2	103P404010	CHIP RESISTOR	1/10W 22kΩ-J	
R 2B4	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J		R 2602	103P403080	CHIP RESISTOR	1/10W 12kΩ-J	[E,GY]
R 2B5	103P404050	CHIP RESISTOR	1/10W 47kΩ-J		R 2603	103P403080	CHIP RESISTOR	1/10W 12kΩ-J	[E,GY]
R 2B6	103P406010	CHIP RESISTOR	1/10W 1MΩ-J		R 2612	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	[E,GY]
R 2B7	103P401080	CHIP RESISTOR	1/10W 270Ω-J		R 2613	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	[E,GY]
R 2B8	103P402060	CHIP RESISTOR	1/10W 1.2kΩ-J		R 2614	103P402010	CHIP RESISTOR	1/10W 470Ω-J	[E,GY]
R 2C3	103P404020	CHIP RESISTOR	1/10W 27kΩ-J		R 2615	103P402010	CHIP RESISTOR	1/10W 470Ω-J	[E,GY]
R 2C4	103P403030	CHIP RESISTOR	1/10W 4.7kΩ-J		R 2617	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	[E,GY]
R 2E0	103P404010	CHIP RESISTOR	1/10W 22kΩ-J		R 2618	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	[E,GY]
R 2E1	103P404020	CHIP RESISTOR	1/10W 27kΩ-J		R 2619	103P402010	CHIP RESISTOR	1/10W 470Ω-J	[E,GY]
R 2E4	103P402040	CHIP RESISTOR	1/10W 820Ω-J		R 2620	103P402010	CHIP RESISTOR	1/10W 470Ω-J	[E,GY]
R 2E5	103P401030	CHIP RESISTOR	1/10W 100Ω-J		R 2621	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	[E,GY]
R 2E6	103P402060	CHIP RESISTOR	1/10W 1.2kΩ-J		R 2622	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	[E,GY]
R 2E7	103P402070	CHIP RESISTOR	1/10W 1.5kΩ-J		R 2624	103P404050	CHIP RESISTOR	1/10W 47kΩ-J	[E,GY]
R 2F1	103P401060	CHIP RESISTOR	1/10W 180Ω-J		R 2625	103P403050	CHIP RESISTOR	1/10W 6.8kΩ-J	[E,GY]
R 2F6	103P402050	CHIP RESISTOR	1/10W 1kΩ-J		R 2627	103P403090	CHIP RESISTOR	1/10W 15kΩ-J	[E,GY]
R 2F7	103P404060	CHIP RESISTOR	1/10W 56kΩ-J		R 2628	103P403090	CHIP RESISTOR	1/10W 15kΩ-J	[E,GY]
R 2F8	103P404060	CHIP RESISTOR	1/10W 56kΩ-J		R 2629	103P403090	CHIP RESISTOR	1/10W 15kΩ-J	[E,GY]
R 2H0	103P473030	CHIP RESISTOR	1/10W 2.2kΩ-F		R 2630	103P403090	CHIP RESISTOR	1/10W 15kΩ-J	[E,GY]
R 2H1	103P472050	CHIP RESISTOR	1/10W 1kΩ-F		R 2632	103P404010	CHIP RESISTOR	1/10W 22kΩ-J	[E,GY]
R 2H2	103P402090	CHIP RESISTOR	1/10W 2.2kΩ-J		R 2633	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J	[E,GY]
R 2H5	103P402050	CHIP RESISTOR	1/10W 1kΩ-J		R 2634	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J	[E,GY]

SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION		SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION	
R 2712	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	[B,IR]	R 3036	103P476020	CHIP RESISTOR	1/10W 36kΩ-F	[B,GY]
R 2713	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	[B,IR]	R 3036	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	[E,IR]
R 2717	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	[B,IR]	R 3037	103P472090	CHIP RESISTOR	1/10W 1.5kΩ-F	[B,GY]
R 2718	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	[B,IR]	R 3038	103P476020	CHIP RESISTOR	1/10W 36kΩ-F	[B,GY]
R 2719	103P402010	CHIP RESISTOR	1/10W 470Ω-J	[B,IR]	R 3038	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	[E,IR]
R 2720	103P402010	CHIP RESISTOR	1/10W 470Ω-J	[B,IR]	R 3100	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 2721	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	[B,IR]	R 3601	103P403080	CHIP RESISTOR	1/10W 12kΩ-J	
R 2722	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	[B,IR]	R 3602	103P405050	CHIP RESISTOR	1/10W 330kΩ-J	
R 2724	103P401070	CHIP RESISTOR	1/10W 220Ω-J	[B,IR]	R 3603	103P470080	CHIP RESISTOR	1/10W 200Ω-F	
R 2725	103P401070	CHIP RESISTOR	1/10W 220Ω-J	[B,IR]	R 3604	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	
R 2726	103P401030	CHIP RESISTOR	1/10W 100Ω-J	[B,IR]	R 3605	103P404050	CHIP RESISTOR	1/10W 47kΩ-J	
R 2727	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	[B,IR]	R 3606	103P402000	CHIP RESISTOR	1/10W 390Ω-J	
R 2728	103P403090	CHIP RESISTOR	1/10W 15kΩ-J	[B,IR]	R 3607	103P401010	CHIP RESISTOR	1/10W 68kΩ-J	
R 2729	103P404010	CHIP RESISTOR	1/10W 22kΩ-J	[B,IR]	R 3608	103P403040	CHIP RESISTOR	1/10W 5.6kΩ-J	
R 302	103P402030	CHIP RESISTOR	1/10W 680Ω-J		R 3609	103P403030	CHIP RESISTOR	1/10W 4.7kΩ-J	
R 303	103P402000	CHIP RESISTOR	1/10W 390Ω-J		R 3610	103P404010	CHIP RESISTOR	1/10W 22kΩ-J	
R 304	103P402080	CHIP RESISTOR	1/10W 1.8kΩ-J		R 3611	103P403020	CHIP RESISTOR	1/10W 3.9kΩ-J	
R 306	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		R 3612	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	
R 307	103P402000	CHIP RESISTOR	1/10W 390Ω-J		R 3613	103P404020	CHIP RESISTOR	1/10W 27kΩ-J	
R 308	103P402020	CHIP RESISTOR	1/10W 560Ω-J		R 3614	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	
R 309	103P402020	CHIP RESISTOR	1/10W 560Ω-J		R 3615	103P408040	CHIP RESISTOR	1/10W 2.2Ω-K	
R 310	103P402000	CHIP RESISTOR	1/10W 390Ω-J		R 3616	103P475010	CHIP RESISTOR	1/10W 12kΩ-F	
R 311	103P400020	CHIP METAL RESISTOR	1/10W 12Ω-J		R 3617	103P403090	CHIP RESISTOR	1/10W 15kΩ-J	
R 312	103P405030	CHIP RESISTOR	1/10W 220kΩ-J		R 3618	103P404020	CHIP RESISTOR	1/10W 27kΩ-J	
R 3002	103P404030	CHIP RESISTOR	1/10W 33kΩ-J		R 3619	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	
R 3003	103P404020	CHIP RESISTOR	1/10W 27kΩ-J		R 3620	103P403090	CHIP RESISTOR	1/10W 15kΩ-J	
R 3004	103P404030	CHIP RESISTOR	1/10W 33kΩ-J		R 3621	103P404090	CHIP RESISTOR	1/10W 100kΩ-J	
R 3005	103P404020	CHIP RESISTOR	1/10W 27kΩ-J		R 3622	103P404090	CHIP RESISTOR	1/10W 100kΩ-J	
R 3006	103P402080	CHIP RESISTOR	1/10W 1.8kΩ-J	[B,IR]	R 3623	103P476060	CHIP METAL RESISTOR	1/10W 51kΩ-F	
R 3006	103P403040	CHIP RESISTOR	1/10W 5.6kΩ-J	[E]	R 4A0	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	
R 3007	103P404020	CHIP RESISTOR	1/10W 27kΩ-J	[B,E,IR]	R 4A1	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	
R 3008	103P402080	CHIP RESISTOR	1/10W 1.8kΩ-J	[B,IR]	R 4A2	103P474090	CHIP RESISTOR	1/10W 10kΩ-F	
R 3008	103P403040	CHIP RESISTOR	1/10W 5.6kΩ-J	[E]	R 4A3	103P472070	CHIP RESISTOR	1/10W 1.2kΩ-F	
R 3009	103P404020	CHIP RESISTOR	1/10W 27kΩ-J	[B,E,IR]	R 4A4	103P472070	CHIP RESISTOR	1/10W 1.2kΩ-F	
R 3010	103P406010	CHIP RESISTOR	1/10W 1MΩ-J		R 4A5	103P404020	CHIP RESISTOR	1/10W 27kΩ-J	
R 3011	103P404030	CHIP RESISTOR	1/10W 33kΩ-J		R 4A6	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	
R 3012	103P403070	CHIP RESISTOR	1/10W 10kΩ-J		R 4A7	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	
R 3013	103P402070	CHIP RESISTOR	1/10W 1.5kΩ-J		R 4A9	103P403050	CHIP RESISTOR	1/10W 6.8kΩ-J	
R 3014	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J		R 4B0	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	
R 3015	103P403070	CHIP RESISTOR	1/10W 10kΩ-J		R 4B1	103P405000	CHIP RESISTOR	1/10W 120kΩ-J	
R 3016	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J		R 4B2	103P403020	CHIP RESISTOR	1/10W 3.9kΩ-J	
R 3017	103P403070	CHIP RESISTOR	1/10W 10kΩ-J		R 4B3	103P404060	CHIP RESISTOR	1/10W 56kΩ-J	
R 3018	103P405030	CHIP RESISTOR	1/10W 220kΩ-J		R 4B4	103P405040	CHIP RESISTOR	1/10W 270kΩ-J	
R 3019	103P406010	CHIP RESISTOR	1/10W 1MΩ-J		R 4B5	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 3020	103P404050	CHIP RESISTOR	1/10W 47kΩ-J	[E,GY]	R 4B7	103P404090	CHIP RESISTOR	1/10W 100kΩ-J	
R 3021	103P404020	CHIP RESISTOR	1/10W 27kΩ-J	[E,GY]	R 4B8	103P405050	CHIP RESISTOR	1/10W 330kΩ-J	
R 3022	103P404050	CHIP RESISTOR	1/10W 47kΩ-J	[E,GY]	R 4B9	103P403050	CHIP RESISTOR	1/10W 6.8kΩ-J	
R 3023	103P404020	CHIP RESISTOR	1/10W 27kΩ-J	[E,GY]	R 4C0	103P404010	CHIP RESISTOR	1/10W 22kΩ-J	
R 3024	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		R 4C1	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	
R 3026	103P404050	CHIP RESISTOR	1/10W 47kΩ-J		R 4C2	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	
R 3027	103P404040	CHIP RESISTOR	1/10W 39kΩ-J	[B,IR]	R 4C3	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	
R 3027	103P404050	CHIP RESISTOR	1/10W 47kΩ-J	[E,GY]	R 4C4	103P403050	CHIP RESISTOR	1/10W 6.8kΩ-J	
R 3031	103P404030	CHIP RESISTOR	1/10W 33kΩ-J		R 4C5	103P403050	CHIP RESISTOR	1/10W 6.8kΩ-J	
R 3032	103P403080	CHIP RESISTOR	1/10W 12kΩ-J		R 4C6	103P405010	CHIP RESISTOR	1/10W 150kΩ-J	
R 3034	103P403080	CHIP RESISTOR	1/10W 12kΩ-J		R 4C7	103P405010	CHIP RESISTOR	1/10W 150kΩ-J	
R 3035	103P472090	CHIP RESISTOR	1/10W 1.5kΩ-F	[B,GY]	R 4C8	103P405030	CHIP RESISTOR	1/10W 220kΩ-J	
					R 4C9	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	

SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION		SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION	
R 4D0	103P404090	CHIP RESISTOR	1/10W 100kΩ-J		R 5E2	103P404000	CHIP RESISTOR	1/10W 18kΩ-J	
R 4D1	103P404040	CHIP RESISTOR	1/10W 39kΩ-J		R 5E3	103P406090	CHIP METAL RESISTOR	1/10W 4.7MΩ-K	
R 4D2	103P405030	CHIP RESISTOR	1/10W 220kΩ-J		R 5E4	103P406090	CHIP METAL RESISTOR	1/10W 4.7MΩ-K	
R 4D3	103P404060	CHIP RESISTOR	1/10W 56kΩ-J		R 5E5	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	
R 4D4	103P404030	CHIP RESISTOR	1/10W 33kΩ-J		R 5E6	103P477010	CHIP RESISTOR	1/10W 82kΩ-F	
R 4D5	103P405050	CHIP RESISTOR	1/10W 330kΩ-J		R 5E7	103P476030	CHIP RESISTOR	1/10W 39kΩ-F	
R 4D6	103P402090	CHIP RESISTOR	1/10W 2.2kΩ-J		R 5E8	103P475060	CHIP RESISTOR	1/10W 20kΩ-F	
R 4D8	103P402090	CHIP RESISTOR	1/10W 2.2kΩ-J		R 5E9	103P404000	CHIP RESISTOR	1/10W 18kΩ-J	
R 4D9	103P403070	CHIP RESISTOR	1/10W 10kΩ-J		R 5F0	103P403030	CHIP RESISTOR	1/10W 4.7kΩ-J	
R 4E0	103P402060	CHIP RESISTOR	1/10W 1.2kΩ-J		R 5F7	103P402090	CHIP RESISTOR	1/10W 2.2kΩ-J	
R 4E1	103P404090	CHIP RESISTOR	1/10W 100kΩ-J		R 5F8	103P402090	CHIP RESISTOR	1/10W 2.2kΩ-J	
R 4E3	103P473070	CHIP RESISTOR	1/10W 3.3kΩ-F		R 5F9	103P403060	CHIP RESISTOR	1/10W 8.2kΩ-J	[E,GY]
R 4F1	103P403070	CHIP RESISTOR	1/10W 10kΩ-J		R 5G0	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	
R 4S1	103P402030	CHIP RESISTOR	1/10W 680Ω-J		R 5H1	103P404090	CHIP RESISTOR	1/10W 100kΩ-J	
R 4S5	103P403070	CHIP RESISTOR	1/10W 10kΩ-J		R 5H3	103P404030	CHIP RESISTOR	1/10W 33kΩ-J	
R 4S6	103P404000	CHIP RESISTOR	1/10W 18kΩ-J		R 5H4	103P404030	CHIP RESISTOR	1/10W 33kΩ-J	
R 4S7	103P409090	CHIP RESISTOR	1/10W 75Ω-J		R 5H7	103P404090	CHIP RESISTOR	1/10W 100kΩ-J	
R 4S9	103P403000	CHIP RESISTOR	1/10W 2.7kΩ-J		R 5H8	103P406010	CHIP RESISTOR	1/10W 1MΩ-J	
R 551	103P402090	CHIP RESISTOR	1/10W 2.2kΩ-J		R 5J1	103P404000	CHIP RESISTOR	1/10W 18kΩ-J	
R 552	103P406010	CHIP RESISTOR	1/10W 1MΩ-J		R 5J3	103P402090	CHIP RESISTOR	1/10W 2.2kΩ-J	
R 553	103P404090	CHIP RESISTOR	1/10W 100kΩ-J		R 5J6	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	[E,GY]
R 554	103P403050	CHIP RESISTOR	1/10W 6.8kΩ-J		R 5J7	103P404010	CHIP RESISTOR	1/10W 22kΩ-J	
R 555	103P406020	CHIP METAL RESISTOR	1/10W 1.2MΩ-J		R 5J8	103P401090	CHIP RESISTOR	1/10W 330Ω-J	
R 556	103P403050	CHIP RESISTOR	1/10W 6.8kΩ-J		R 5K0	103P403050	CHIP RESISTOR	1/10W 6.8kΩ-J	
R 557	103P406020	CHIP METAL RESISTOR	1/10W 1.2MΩ-J	[B,IR]	R 701	103P404020	CHIP RESISTOR	1/10W 27kΩ-J	[E,GY]
R 573	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	[B,IR]	R 702	103P403090	CHIP RESISTOR	1/10W 15kΩ-J	[E,GY]
R 575	103P402000	CHIP RESISTOR	1/10W 390Ω-J	[B,IR]	R 703	103P472000	CHIP RESISTOR	1/10W 620Ω-F	[E,GY]
R 583	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	[B,IR]	R 704	103P472000	CHIP RESISTOR	1/10W 620Ω-F	[E,GY]
R 585	103P402000	CHIP RESISTOR	1/10W 390Ω-J	[B,IR]	R 705	103P401070	CHIP RESISTOR	1/10W 220Ω-J	[E,GY]
R 5A1	103P404010	CHIP RESISTOR	1/10W 22kΩ-J		R 706	103P401030	CHIP RESISTOR	1/10W 100Ω-J	[E,GY]
R 5A2	103P404010	CHIP RESISTOR	1/10W 22kΩ-J		R 707	103P404020	CHIP RESISTOR	1/10W 27kΩ-J	[E,GY]
R 5A3	103P404010	CHIP RESISTOR	1/10W 22kΩ-J		R 710	103P403050	CHIP RESISTOR	1/10W 6.8kΩ-J	[E,GY]
R 5A8	103P401070	CHIP RESISTOR	1/10W 220Ω-J		R 731	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J	[E,GY]
R 5A9	103P402050	CHIP RESISTOR	1/10W 1kΩ-J		R 732	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J	[E,GY]
R 5B0	103P402010	CHIP RESISTOR	1/10W 470Ω-J		R 7A1	103P403060	CHIP RESISTOR	1/10W 8.2kΩ-J	[B,E,IR]
R 5B1	103P404030	CHIP RESISTOR	1/10W 33kΩ-J		R 7A2	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	[B,E,IR]
R 5B2	103P402030	CHIP RESISTOR	1/10W 680Ω-J	[B,IR]	R 7A3	103P402030	CHIP RESISTOR	1/10W 680Ω-J	[B,E,IR]
R 5B2	103P403090	CHIP RESISTOR	1/10W 15kΩ-J	[E,GY]	R 7A4	103P401010	CHIP RESISTOR	1/10W 68Ω-J	[B,E,IR]
R 5B3	103P403070	CHIP RESISTOR	1/10W 10kΩ-J		R 7C0	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	[B,E,IR]
R 5B5	103P405050	CHIP RESISTOR	1/10W 330kΩ-J		R 7C1	103P404010	CHIP RESISTOR	1/10W 22kΩ-J	[B,E,IR]
R 5B6	103P405050	CHIP RESISTOR	1/10W 330kΩ-J		R 7C2	103P406010	CHIP RESISTOR	1/10W 1MΩ-J	[B,E,IR]
R 5B8	103P404080	CHIP RESISTOR	1/10W 82kΩ-J		R 7C4	103P405090	CHIP RESISTOR	1/10W 680kΩ-J	[B,E,IR]
R 5B9	103P404090	CHIP RESISTOR	1/10W 100kΩ-J		R 7C5	103P406010	CHIP RESISTOR	1/10W 1MΩ-J	[B,E,IR]
R 5C0	103P404090	CHIP RESISTOR	1/10W 100kΩ-J		R 7C6	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	[B,E,IR]
R 5C1	103P401090	CHIP RESISTOR	1/10W 330Ω-J		R 7C7	103P406010	CHIP RESISTOR	1/10W 1MΩ-J	[B,E,IR]
R 5C2	103P404030	CHIP RESISTOR	1/10W 33kΩ-J		R 7C8	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	[B,E,IR]
R 5C3	103P404030	CHIP RESISTOR	1/10W 33kΩ-J		R 7C9	103P402080	CHIP RESISTOR	1/10W 1.8kΩ-J	[B,E,IR]
R 5C6	103P402050	CHIP RESISTOR	1/10W 1kΩ-J		R 7D0	103P404030	CHIP RESISTOR	1/10W 33kΩ-J	[B,E,IR]
R 5C7	103P404090	CHIP RESISTOR	1/10W 100kΩ-J		R 7D1	103P401030	CHIP RESISTOR	1/10W 100Ω-J	[B,E,IR]
R 5D4	103P405030	CHIP RESISTOR	1/10W 220kΩ-J		R 7D2	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	[B,E,IR]
R 5D5	103P406010	CHIP RESISTOR	1/10W 1MΩ-J		R 8A0	103P409090	CHIP RESISTOR	1/10W 75Ω-J	
R 5D6	103P405070	CHIP RESISTOR	1/10W 470kΩ-J		R 8A1	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	
R 5D7	103P403070	CHIP RESISTOR	1/10W 10kΩ-J		R 8A2	103P402050	CHIP RESISTOR	1/10W 1kΩ-J	
R 5D8	103P404020	CHIP RESISTOR	1/10W 27kΩ-J		R 8A3	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 5D9	103P404020	CHIP RESISTOR	1/10W 27kΩ-J		R 8A4	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 5E0	103P403070	CHIP RESISTOR	1/10W 10kΩ-J		R 8X1	103P404050	CHIP RESISTOR	1/10W 47kΩ-J	
R 5E1	103P403090	CHIP RESISTOR	1/10W 15kΩ-J						

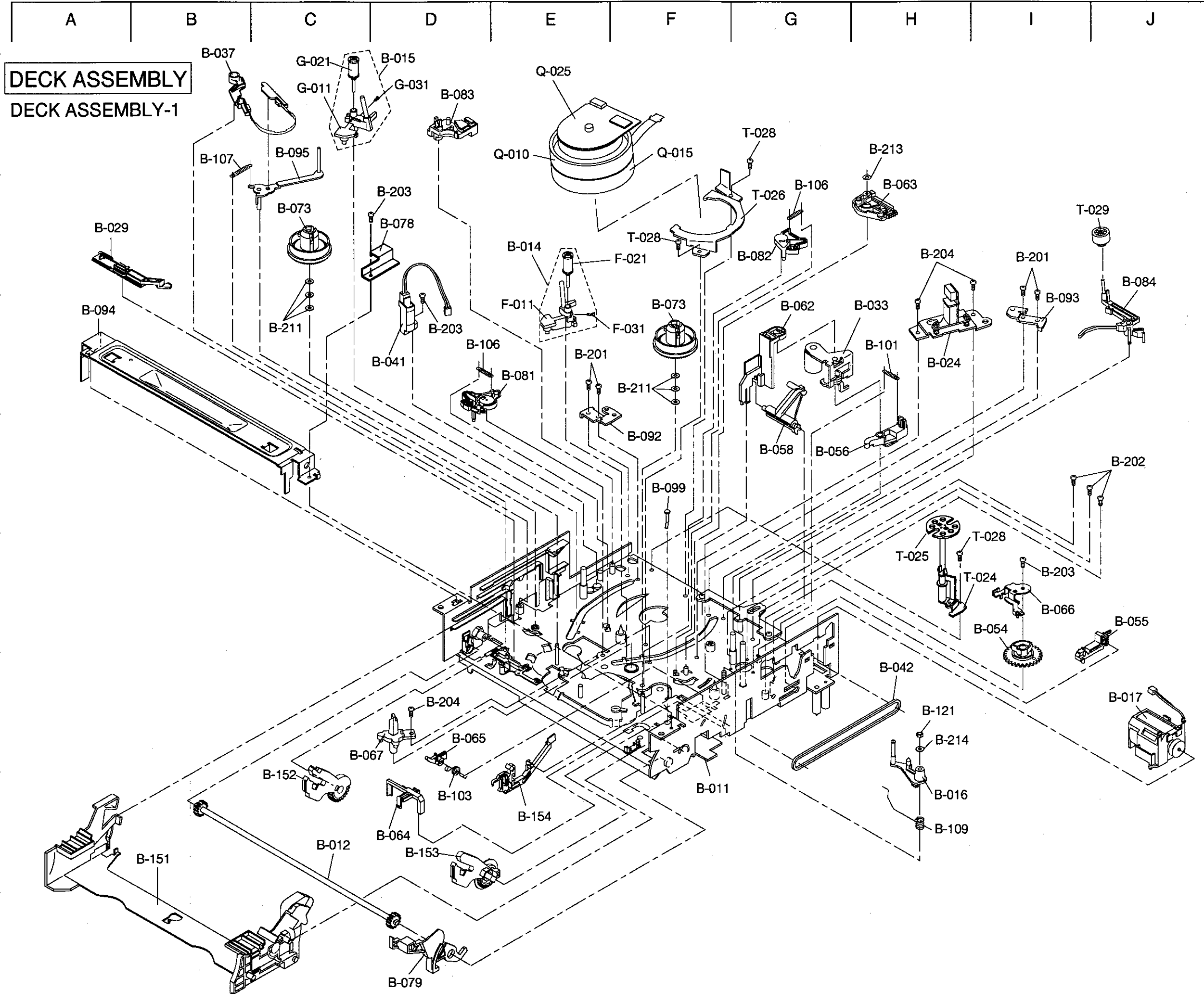
SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION		SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION	
R 8X2	103P401080	CHIP RESISTOR	1/10W 270Ω-J	[B,E,IR]	RJ 44	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 8X2	103P401090	CHIP RESISTOR	1/10W 330Ω-J	[GY]	RJ 45	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 8X3	103P403040	CHIP RESISTOR	1/10W 5.6kΩ-J		RJ 46	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 8X4	103P404060	CHIP RESISTOR	1/10W 56kΩ-J		RJ 47	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 8X5	103P403070	CHIP RESISTOR	1/10W 10kΩ-J		RJ 48	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 8X6	103P404060	CHIP RESISTOR	1/10W 56kΩ-J		RJ 50	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	[E,GY]
R 8X7	103P403070	CHIP RESISTOR	1/10W 10kΩ-J		RJ 53	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 8X8	103P403070	CHIP RESISTOR	1/10W 10kΩ-J		RJ 60	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	[E,GY]
R 8X9	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		RJ 61	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	[E,GY]
R 901	102P108060	WIRE RESISTOR	2W 3.3Ω-J		RJ 62	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	[E,GY]
R 910	109D036040	COMPOSITION RESISTOR	1/2W 8.2MΩ-K		RJ 63	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 9A5	103P405080	CHIP RESISTOR	1/10W 560kΩ-J		RJ 64	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 9A7	103P404030	CHIP RESISTOR	1/10W 33kΩ-J		RJ 65	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 9A8	109P052010	FUSE RESISTOR	1/4W 100Ω-J		RJ 66	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 9A9	103P403010	CHIP RESISTOR	1/10W 3.3kΩ-J		RJ 67	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 9B3	103P475030	CHIP RESISTOR	1/10W 15kΩ-F		RJ 68	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 9B6	103P476060	CHIP METAL RESISTOR	1/10W 51kΩ-F		RJ 69	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 9C0	103P403070	CHIP RESISTOR	1/10W 10kΩ-J		RJ 70	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 9C1	103P403000	CHIP RESISTOR	1/10W 2.7kΩ-J		RJ 71	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 9C3	103P404020	CHIP RESISTOR	1/10W 27kΩ-J		RJ 72	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 9C4	103P403070	CHIP RESISTOR	1/10W 10kΩ-J		RJ 73	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 9C5	103P378050	FUSE RESISTOR	1/4W 2.7Ω-J		RJ 74	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 9D1	103P401050	CHIP RESISTOR	1/10W 150Ω-J		RJ701	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	[E,GY]
R 9E1	103P403070	CHIP RESISTOR	1/10W 10kΩ-J	[E,GY]	RJ702	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	
R 9E3	103P404050	CHIP RESISTOR	1/10W 47kΩ-J	[E,GY]	CAPACITORS AND TRIMMERS				
R 9E4	103P404050	CHIP RESISTOR	1/10W 47kΩ-J	[E,GY]	C 104	141P130090	CHIP CAPACITOR	B50V 1000pF-K	
R 9E5	103P403040	CHIP RESISTOR	1/10W 5.6kΩ-J	[E,GY]	C 201	141P132000	CHIP CAPACITOR	B50V 8200pF-K	
R 9E6	103P403040	CHIP RESISTOR	1/10W 5.6kΩ-J	[E,GY]	C 202	154P323000	CHIP CAPACITOR	SL50V 56pF-J	
R 9E7	103P404050	CHIP RESISTOR	1/10W 47kΩ-J	[E,GY]	C 203	141P132000	CHIP CAPACITOR	B50V 8200pF-K	
R 9E9	103P403030	CHIP RESISTOR	1/10W 4.7kΩ-J	[E,GY]	C 204	154P323000	CHIP CAPACITOR	SL50V 56pF-J	
R 9F0	103P404090	CHIP RESISTOR	1/10W 100kΩ-J		C 205	141P132000	CHIP CAPACITOR	B50V 8200pF-K	
R 9F1	103P403040	CHIP RESISTOR	1/10W 5.6kΩ-J	[E,GY]	C 206	154P322080	CHIP CAPACITOR	SL50V 47pF-J	
R 9F2	103P403040	CHIP RESISTOR	1/10W 5.6kΩ-J	[E,GY]	C 207	141P132000	CHIP CAPACITOR	B50V 8200pF-K	
RJ 4	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 208	141P132000	CHIP CAPACITOR	B50V 8200pF-K	
RJ 6	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 209	154P322080	CHIP CAPACITOR	SL50V 47pF-J	
RJ 7	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 210	141P132000	CHIP CAPACITOR	B50V 8200pF-K	
RJ 8	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	[E,GY]	C 211	141P132000	CHIP CAPACITOR	B50V 8200pF-K	
RJ 9	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 212	141P132000	CHIP CAPACITOR	B50V 8200pF-K	
RJ 10	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 213	141P132000	CHIP CAPACITOR	B50V 8200pF-K	
RJ 12	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 215	141P132000	CHIP CAPACITOR	B50V 8200pF-K	
RJ 13	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 217	141P132000	CHIP CAPACITOR	B50V 8200pF-K	
RJ 14	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	[E,GY]	C 218	141P132000	CHIP CAPACITOR	B50V 8200pF-K	
RJ 15	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 219	141P132010	CHIP CAPACITOR	B50V 0.01μF-K	
RJ 22	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 226	141P139030	CHIP CAPACITOR	B25V 0.1μF-K	
RJ 23	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 227	141P139030	CHIP CAPACITOR	B25V 0.1μF-K	
RJ 24	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 2A0	154P324040	CHIP CAPACITOR	SL50V 220pF-J	
RJ 31	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)	[E,GY]	C 2A1	154P323020	CHIP CAPACITOR	SL50V 68pF-J	
RJ 32	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 2A2	154P325060	CHIP CAPACITOR	SL50V 680pF-J	
RJ 33	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 2A3	141P139030	CHIP CAPACITOR	B25V 0.1μF-K	
RJ 34	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 2A5	141P137030	CHIP CAPACITOR	B50V 0.018μF-K	
RJ 35	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 2A6	154P321060	CHIP CAPACITOR	SL50V 15pF-J	
RJ 36	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 2A7	141P130090	CHIP CAPACITOR	B50V 1000pF-K	
RJ 37	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 2A8	154P324040	CHIP CAPACITOR	SL50V 220pF-J	
RJ 38	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 2A9	141P132000	CHIP CAPACITOR	B50V 8200pF-K	
RJ 39	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)		C 2B0	141P132000	CHIP CAPACITOR	B50V 8200pF-K	
RJ 40	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)						
RJ 41	103P409050	CHIP RESISTOR	0.1W 0Ω(2125)						

SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION	SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION
C2B3	141P139O00	CHIP CAPACITOR	B25V 0.056μF-K	C2643	141P130O30	CHIP CAPACITOR	B50V 330pF-K [E,GY]
C2B5	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K	C2644	141P130O30	CHIP CAPACITOR	B50V 330pF-K [E,GY]
C2B7	154P322O40	CHIP CAPACITOR	SL50V 33pF-J	C2645	141P130O30	CHIP CAPACITOR	B50V 330pF-K [E,GY]
C2B8	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z	C2646	141P130O30	CHIP CAPACITOR	B50V 330pF-K [E,GY]
C2D1	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K	C2647	141P131O20	CHIP CAPACITOR	B50V 1800pF-K [E,GY]
C2D2	141P131O90	CHIP CAPACITOR	B50V 6800pF-K	C2648	141P131O90	CHIP CAPACITOR	B50V 6800pF-K [E,GY]
C2D4	154P324O00	CHIP CAPACITOR	SL50V 150pF-J	C2649	141P131O20	CHIP CAPACITOR	B50V 1800pF-K [E,GY]
C2D5	141P132O10	CHIP CAPACITOR	B50V 0.01μF-K	C2650	141P131O90	CHIP CAPACITOR	B50V 6800pF-K [E,GY]
C2E0	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C2651	154P324O80	CHIP CAPACITOR	SL50V 330pF-J [E,GY]
C2E1	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C2652	154P324O80	CHIP CAPACITOR	SL50V 330pF-J [E,GY]
C2E2	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K	C2655	141P132O00	CHIP CAPACITOR	B50V 8200pF-K [E,GY]
C2E3	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C2733	154P324O80	CHIP CAPACITOR	SL50V 330pF-J [B,IR]
C2E4	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C2734	141P130O30	CHIP CAPACITOR	B50V 330pF-K [B,IR]
C2E5	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C2735	141P130O30	CHIP CAPACITOR	B50V 330pF-K [B,IR]
C2E6	141P131O70	CHIP CAPACITOR	B50V 4700pF-K	C2736	141P130O30	CHIP CAPACITOR	B50V 330pF-K [B,IR]
C2E7	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C2737	141P130O30	CHIP CAPACITOR	B50V 330pF-K [B,IR]
C2E9	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C2742	154P324O80	CHIP CAPACITOR	SL50V 330pF-J [B,IR]
C2F0	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C2743	141P130O30	CHIP CAPACITOR	B50V 330pF-K [B,IR]
C2F1	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K	C2744	141P130O30	CHIP CAPACITOR	B50V 330pF-K [B,IR]
C2F2	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C2745	141P130O30	CHIP CAPACITOR	B50V 330pF-K [B,IR]
C2F3	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C2746	141P130O30	CHIP CAPACITOR	B50V 330pF-K [B,IR]
C2F4	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C2747	141P131O20	CHIP CAPACITOR	B50V 1800pF-K [B,IR]
C2F7	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C2748	141P131O90	CHIP CAPACITOR	B50V 6800pF-K [B,IR]
C2H0	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C2749	141P131O20	CHIP CAPACITOR	B50V 1800pF-K [B,IR]
C2H1	154P325O20	CHIP CAPACITOR	SL50V 470pF-J	C2750	141P131O90	CHIP CAPACITOR	B50V 6800pF-K [B,IR]
C2H2	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C2751	154P324O80	CHIP CAPACITOR	SL50V 330pF-J [B,IR]
C2H3	154P323O20	CHIP CAPACITOR	SL50V 68pF-J	C2752	154P324O80	CHIP CAPACITOR	SL50V 330pF-J [B,IR]
C2H4	154P323O00	CHIP CAPACITOR	SL50V 56pF-J	C2773	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z [B,IR]
C2H5	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C301	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K
C2V0	154P332O30	CHIP CAPACITOR	CH50V 33pF-J	C302	141P135O80	CHIP CAPACITOR	F25V 0.1μF-Z
C2V1	154P332O30	CHIP CAPACITOR	CH50V 33pF-J	C303	141P132O10	CHIP CAPACITOR	B50V 0.01μF-K
C2V2	154P322O80	CHIP CAPACITOR	SL50V 47pF-J [E,GY]	C304	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z
C2V3	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z	C305	141P135O80	CHIP CAPACITOR	F25V 0.1μF-Z
C2V4	141P132O10	CHIP CAPACITOR	B50V 0.01μF-K	C307	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K
C2V5	141P130O50	CHIP CAPACITOR	B50V 470pF-K	C308	154P324O40	CHIP CAPACITOR	SL50V 220pF-J
C2V6	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C309	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K
C2V7	141P131O10	CHIP CAPACITOR	B50V 1500pF-K	C310	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z
C2V8	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C311	154P323O60	CHIP CAPACITOR	SL50V 100pF-J
C2V9	141P132O00	CHIP CAPACITOR	B50V 8200pF-K	C312	154P323O60	CHIP CAPACITOR	SL50V 100pF-J
C2601	141P137O40	CHIP CAPACITOR	B25V 0.022μF-K [E,GY]	C313	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z
C2603	141P137O40	CHIP CAPACITOR	B25V 0.022μF-K [E,GY]	C314	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K
C2604	141P135O80	CHIP CAPACITOR	F25V 0.1μF-Z [E,GY]	C315	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K
C2605	141P137O40	CHIP CAPACITOR	B25V 0.022μF-K [E,GY]	C3009	141P132O10	CHIP CAPACITOR	B50V 0.01μF-K
C2606	141P135O80	CHIP CAPACITOR	F25V 0.1μF-Z [E,GY]	C3012	141P132O10	CHIP CAPACITOR	B50V 0.01μF-K
C2615	141P135O80	CHIP CAPACITOR	F25V 0.1μF-Z [E,GY]	C3013	141P132O10	CHIP CAPACITOR	B50V 0.01μF-K
C2616	141P137O40	CHIP CAPACITOR	B25V 0.022μF-K [E,GY]	C3020	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K
C2618	141P132O00	CHIP CAPACITOR	B50V 8200pF-K [E,GY]	C3021	141P139O00	CHIP CAPACITOR	B25V 0.056μF-K
C2633	154P324O80	CHIP CAPACITOR	SL50V 330pF-J [E,GY]	C3022	141P130O70	CHIP CAPACITOR	B50V 680pF-K
C2634	141P130O30	CHIP CAPACITOR	B50V 330pF-K [E,GY]	C3026	141P135O80	CHIP CAPACITOR	F25V 0.1μF-Z
C2635	141P130O30	CHIP CAPACITOR	B50V 330pF-K [E,GY]	C3034	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z [B,GY]
C2636	141P130O30	CHIP CAPACITOR	B50V 330pF-K [E,GY]	C3035	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z [B,GY]
C2637	141P130O30	CHIP CAPACITOR	B50V 330pF-K [E,GY]	C3042	141P135O10	CHIP CAPACITOR	F25V 0.33μF-Z
C2638	141P131O20	CHIP CAPACITOR	B50V 1800pF-K [E,GY]	C3043	141P132O10	CHIP CAPACITOR	B50V 0.01μF-K
C2639	141P131O90	CHIP CAPACITOR	B50V 6800pF-K [E,GY]	C3044	141P135O80	CHIP CAPACITOR	F25V 0.1μF-Z
C2640	141P131O20	CHIP CAPACITOR	B50V 1800pF-K [E,GY]	C3603	141P131O40	CHIP CAPACITOR	B50V 2700pF-K
C2641	141P131O90	CHIP CAPACITOR	B50V 6800pF-K [E,GY]	C3605	141P130O70	CHIP CAPACITOR	B50V 680pF-K
C2642	154P324O80	CHIP CAPACITOR	SL50V 330pF-J [E,GY]	C3610	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K

SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION		SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION	
C 3611	141P130O60	CHIP CAPACITOR	B50V 560pF-K		C 709	141P132O10	CHIP CAPACITOR	B50V 0.01μF-K	[E,GY]
C 3614	141P130O90	CHIP CAPACITOR	B50V 1000pF-K		C 714	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z	[E,GY]
C 3615	141P132O00	CHIP CAPACITOR	B50V 8200pF-K		C 721	154P322O80	CHIP CAPACITOR	SL50V 47pF-J	[E,GY]
C 3617	141P130O90	CHIP CAPACITOR	B50V 1000pF-K		C 7A1	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K	[B,E,IF]
C 3619	141P132O00	CHIP CAPACITOR	B50V 8200pF-K		C 7A2	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z	[B,E,IF]
C 3620	154P323O60	CHIP CAPACITOR	SL50V 100pF-J		C 7C0	154P324O40	CHIP CAPACITOR	SL50V 220pF-J	[B,E,IF]
C 3621	154P323O60	CHIP CAPACITOR	SL50V 100pF-J		C 7C1	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K	[B,E,IF]
C 3622	154P324O40	CHIP CAPACITOR	SL50V 220pF-J		C 7C3	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K	[B,E,IF]
C 4B0	141P131O80	CHIP CAPACITOR	B50V 5600pF-K		C 7C5	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K	[B,E,IF]
C 4B1	141P131O80	CHIP CAPACITOR	B50V 5600pF-K		C 7C8	154P322O80	CHIP CAPACITOR	SL50V 47pF-J	[B,E,IF]
C 4B3	141P132O00	CHIP CAPACITOR	B50V 8200pF-K		C 7C9	154P322O80	CHIP CAPACITOR	SL50V 47pF-J	[B,E,IF]
C 4B5	141P130O90	CHIP CAPACITOR	B50V 1000pF-K		C 7D3	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K	[B,E,IF]
C 4B6	141P139O00	CHIP CAPACITOR	B25V 0.056μF-K		C 7D4	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K	[B,E,IF]
C 4B7	154P332O10	CHIP CAPACITOR	CH50V 27pF-J		C 7D6	154P323O20	CHIP CAPACITOR	SL50V 68pF-J	[B,E,IF]
C 4B8	141P139O10	CHIP CAPACITOR	B25V 0.068μF-K		C 7D9	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K	[B,E,IF]
C 4B9	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K		C 7E0	154P323O20	CHIP CAPACITOR	SL50V 68pF-J	[B,E,IF]
C 4C0	141P131O50	CHIP CAPACITOR	B50V 3300pF-K		C 7E5	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K	[B,E,IF]
C 4C4	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z		C 7E6	154P321O20	CHIP CAPACITOR	SL50V 10pF-C	[B,E,IF]
C 4C5	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z		C 7E8	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K	[B,E,IF]
C 4C9	141P131O60	CHIP CAPACITOR	B50V 3900pF-K		C 7F0	141P130O40	CHIP CAPACITOR	B50V 390pF-K	[B,E,IF]
C 4D0	141P131O10	CHIP CAPACITOR	B50V 1500pF-K		C 7F1	141P137O80	CHIP CAPACITOR	B25V 0.047μF-K	[B,E,IF]
C 4D3	141P137O70	CHIP CAPACITOR	B25V 0.039μF-K		C 8A0	141P130O10	CHIP CAPACITOR	B50V 220pF-K	
C 4D7	141P137O70	CHIP CAPACITOR	B25V 0.039μF-K		C 8A1	141P130O30	CHIP CAPACITOR	B50V 330pF-K	
C 4G7	154P333O50	CHIP CAPACITOR	CH50V 100pF-J		C 8A2	141P130O30	CHIP CAPACITOR	B50V 330pF-K	
C 4G8	154P333O50	CHIP CAPACITOR	CH50V 100pF-J		C 8X2	154P323O20	CHIP CAPACITOR	SL50V 68pF-J	
C 4J0	154P332O30	CHIP CAPACITOR	CH50V 33pF-J		C 901	189P153O40	M-P CAPACITOR-AC	AC250V 0.1μF-M	
C 551	154P324O00	CHIP CAPACITOR	SL50V 150pF-J		C 904	189P153O40	M-P CAPACITOR-AC	AC250V 0.1μF-M	
C 552	141P137O60	CHIP CAPACITOR	B50V 0.033μF-K		C 909	189P094O60	CERAMIC CAPACITOR AC	ACT4K E1000pF-M	[B,IR]
C 554	141P131O30	CHIP CAPACITOR	B50V 2200pF-K		C 909	189P094O40	CERAMIC CAPACITOR AC	ACT4K E2200pF-M	[E,GY]
C 555	141P137O60	CHIP CAPACITOR	B50V 0.033μF-K		C 9A9	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z	
C 556	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z		C 9B1	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z	
C 573	154P331O70	CHIP CAPACITOR	CH50V 18pF-J	[B,IR]	C 9B2	141P139O30	CHIP CAPACITOR	B25V 0.1μF-K	
C 574	154P331O70	CHIP CAPACITOR	CH50V 18pF-J	[B,IR]					
C 576	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z	[B,IR]	SWITCHES				
C 5A0	189P197O20	ELE DOUBLE LAYER C	FM0H473Z		S 101	431C110O10	SLIDE SWITCH	ANTENNA	[E,GY,IR]
C 5A3	141P134O10	CHIP CAPACITOR	F50V 0.047μF-Z		S 5A6	432P089O20	KEY BOARD SWITCH	PAUSE	
C 5A5	141P135O80	CHIP CAPACITOR	F25V 0.1μF-Z		S 5A7	432P089O20	KEY BOARD SWITCH	O.K.PROG	
C 5A6	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z		S 5A8	432P089O20	KEY BOARD SWITCH	REC/OTR	
C 5A7	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z		S 5B0	432P089O20	KEY BOARD SWITCH	PLAY/STOP	
C 5A8	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z		S 5B1	432P166O10	KEY BOARD SWITCH	RESET	
C 5A9	141P133O90	CHIP CAPACITOR	F50V 0.022μF-Z		S 8A0	432P089O20	KEY BOARD SWITCH	POWER	
C 5B1	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z		S 8A1	432P089O20	KEY BOARD SWITCH	EJECT	
C 5B2	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z		S 8A3	432P089O20	KEY BOARD SWITCH	AUTO SET-UP/EASY SET-UP	
C 5B3	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z		S 8A4	432P089O40	KEY BOARD SWITCH	COUNTER-RESET	[B,IR]
C 5B5	141P134O10	CHIP CAPACITOR	F50V 0.047μF-Z		S 8A4	432P089O40	KEY BOARD SWITCH	POWER-SAVE	[E,GY]
C 5B6	154P331O70	CHIP CAPACITOR	CH50V 18pF-J		S 8A5	432P089O40	KEY BOARD SWITCH	INS	
C 5B7	154P331O70	CHIP CAPACITOR	CH50V 18pF-J		S 8A6	432P089O40	KEY BOARD SWITCH	AFR	
C 5B8	154P330O90	CHIP CAPACITOR	CH50V 8pF-C		O S 8J0	439P041O10	JOG SWITCH	JOG	
C 5B9	154P331O10	CHIP CAPACITOR	CH50V 10pF-C		MISCELLANEOUS				
C 5C0	141P130O60	CHIP CAPACITOR	B50V 560pF-K		F 901	283D147O40	FUSE	T2A	
C 701	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z	[E,GY]	J 2601	452C210O10	CONNECTOR	21	[E,GY]
C 703	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z	[E,GY]	J 2602	452C210O10	CONNECTOR	21	[E,GY]
C 704	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z	[E,GY]	J 2603	451C086O90	RCA PIN JACK	WHITE	[E,GY]
C 705	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z	[E,GY]	J 2604	451C086O10	RCA PIN JACK	RED	[E,GY]
C 706	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z	[E,GY]	J 2701	452C210O10	CONNECTOR	21	[B,IR]
C 707	141P133O80	CHIP CAPACITOR	F50V 0.01μF-Z	[E,GY]	J 2702	452C210O10	CONNECTOR	21	[B,IR]

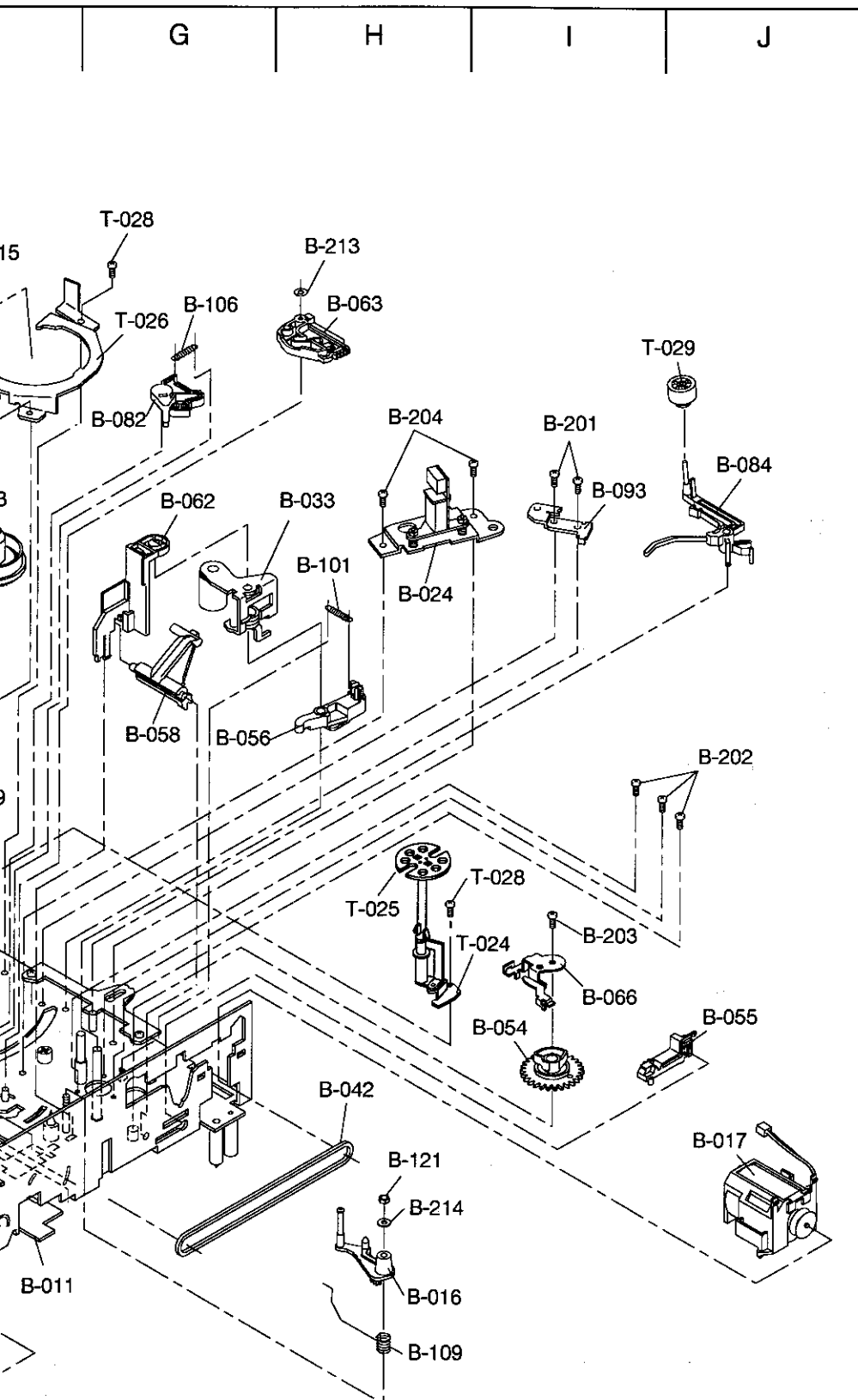
SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION		SYMBOL No.	PARTS No.	PARTS NAME	DESCRIPTION	
J 2703	451C086090	RCA PIN JACK	WHITE	[B,IR]					
J 2704	451C086010	RCA PIN JACK	RED	[B,IR]					
J 581	451C193010	HEADPHONE JACK		[B,IR]					
J 8A0	440C267050	PIN JACK (3PIN)	YEL,WHT,RED						
J 8A3	451C117010	HEADPHONE JACK	BLACK						
JK MK	243C155040	CARD LEAD WIRE	9P L=140(MZ-PZ)						
M 572	288P159010	CAPSTAN MOTOR	F2QTB22						
MA DA	243C193030	CARD LEAD WIRE	7PIN L=120						
MD DD	243C193050	CARD LEAD WIRE	7PIN L=160						
ME HE	243C157020	CARD LEAD WIRE	13P L=100						
PC901	268P069010	PHOTO COUPLER	ON3171R						
PC902	268P069010	PHOTO COUPLER	ON3171R	[E,GY]					
SA901	299P198010	SURGE ABSORBER	ERZV07D471						
T 371	460P055050	FE HEAD							
TU 01	295P455020	TUNER	ENG57539N1	[B]					
TU 01	295P455010	TUNER	ENG57538N	[E,GY]					
TU 01	295P455040	TUNER	ENG57544N	[IR]					
V 5A0	253P127030	FLOUR DISPLAY TUBE	25U48104TA						
X 2A0	285P304010	CRYSTAL RESONATOR	4.43MHz						
X 4A0	285P272010	CRYSTAL RESONATOR	4.43362MHz						
X 571	285P029040	CRYSTAL RESONATOR	4.00000MHz	[B,IR]					
X 5A0	285P054030	CRYSTAL RESONATOR	32.8kHz						
X 5A1	285P235010	CRYSTAL RESONATOR	8.3886MHz						
X 701	285P204020	CRYSTAL RESONATOR	10MHz	[E,GY]					
X 7A0	285P253010	CRYSTAL RESONATOR	8.192MHz	[B,E,IR]					
Z 5A0	939P580040	PREAMP UNIT	TFMX 5330						
PRINTED CIRCUIT BOARD ASSY'S									
)	928D370002	CONNECTOR PCB ASSY		[B,IR]					
)	928D371002	CONNECTOR PCB ASSY		[E,GY]					
)	928D369001	DUAL PCB ASSY		[B,IR]					
)	928D378002	DUAL PCB ASSY		[E]					
)	928D378001	DUAL PCB ASSY		[GY]					
)	928D374001	JOG PCB ASSY		[B,IR]					
)	928D379001	JOG PCB ASSY		[E,GY]					
)	927B987010	MAIN PCB ASSY		[B]					
)	925B003006	MAIN PCB ASSY		[E]					
)	925B003005	MAIN PCB ASSY		[GY]					
)	927B987013	MAIN PCB ASSY		[IR]					
)	927B997001	OPE PCB ASSY		[B]					
)	927B997003	OPE PCB ASSY		[E]					
)	927B997002	OPE PCB ASSY		[GY]					
)	927B997005	OPE PCB ASSY		[IR]					
)	928D380001	POWER SAVE PCB ASSY		[E,GY]					

[MEMO]



* Settled Service Parts

ITEM	PARTS NO.	*	ADDRESS	PARTS NAM
B-011	948A194O01		F-7	MAIN PLATE ASSY
B-012	948C338O01	o	C-7	SYNC GEAR ASSY
B-014	948D059O01	o	E-2	TAPE GUIDE ASSY
B-015	948D060O01	o	D-1	TAPE GUIDE ASSY
B-016	948D062O01	o	H-7	GUIDE ARM ASSY
B-017	928D350O01	o	J-6	LOADING MOTOR
B-024	460C006O10	o	H-3	A/C HEAD UNIT
B-029	621C551O10	o	A-2	WIND LEVER UNIT
B-033	593C817O10	o	H-3	PINCH ARM UNIT
B-037	621C557O10	o	B-1	TENSION BEL UNI
B-041	460P055O50	o	D-3	FE HEAD
B-042	521D096O10	o	H-6	LOADING BELT
B-054	641B790O10	o	I-5	PINCH CAM GEAR
B-055	621C505O10	o	J-5	PINCH RACK SLID
B-056	635C104O10	o	G-4	PINCH CAM LEVE
B-058	635C108O10	o	G-4	PINCH GEAR ARM
B-062	641B844O10	o	G-3	PINCH ARM CAP 2
B-063	621C532O10	o	H-2	LOADING TG LEVI
B-064	621C498O10	o	D-7	MODE POSITION
B-065	621C529O10	o	D-6	LOADING LOCK LI
B-066	593C923O10		I-5	PINCH CAM HOLD
B-067	621C486O10	o	D-6	LAMP GUIDE
B-073	641B788O20	o	C-2	F-3 REEL DISK
B-078	597D572O10	o	D-2	LID HOLDER PLAT
B-079	641B782O10	o	D-8	F/L DOOR ARM
B-081	641B800O10	o	E-3	MAIN BRAKE(SP)
B-082	641B801O10	o	G-2	MAIN BRAKE(TU)
B-083	621C530O10	o	D-1	GUIDE ARM(SP)
B-084	641B785O10	o	J-2	CLEANING ARM
B-092	593C800O10		F-4	GUIDE CATCHER
B-093	593C801O10		I-3	GUIDE CATCHER
B-094	592B274O10		A-3	STAY PLATE
B-095	592B280O10	o	C-1	TENSION ARM
B-099	622D615O10		F-4	SNAP PIN
B-101	572D844O10	o	H-3	PINCH CAM SPRI
B-103	572D858O10	o	D-7	LOADING LOCK S
B-106	572D839O10	o	D-3	G-2 BRAKE SPRING
B-107	572D840O10	o	B-1	TENSION SPRING
B-109	572D843O10	o	H-7	GUIDE SPRING(TI
B-121	674D081O20	o	H-6	NYLON NUT
B-151	515B001O10	o	B-7	BOTTOM UNIT
B-152	515C001O10	o	C-7	F/L ARM UNIT(SP)
B-153	515C001O20	o	D-7	F/L ARM UNIT(TU)
B-154	621C533O10	o	E-7	SHUT LEVER UNI
B-201	669D224O10	o	E-3	I-2 SCREW
B-202	669D285O40		J-4	SCREW
B-203	669D224O30		C-3	D-2 SCREW
B-204	669D476O20	o	H-2	SCREW
B-211	552C017O20	o	C-3	F-3 THRUST WASHER
B-213	552C018O70	o	H-1	CUT WASHER
B-214	683D114O04		H-6	SL WASHER
F-011	635B091O10	o	E-3	TAPE GUIDE(TU)
F-021	522B061O10	o	F-2	GUIDE ROLLER(T
F-031	669D506O90	o	F-3	SCREW



* Settled Service Parts

ITEM	PARTS NO.	*	ADDRESS	PARTS NAME	DESCRIPTION	Qt.
B-011	948A194001		F-7	MAIN PLATE ASSY		1
B-012	948C338001	o	C-7	SYNC GEAR ASSY		1
B-014	948D059001	o	E-2	TAPE GUIDE ASSY(TU)	TAKE UP	1
B-015	948D060001	o	D-1	TAPE GUIDE ASSY(SP)	SUPPLY	1
B-016	948D062001	o	H-7	GUIDE ARM ASSY(TU)		1
B-017	928D350001	o	J-6	LOADING MOTOR ASSY		1
B-024	460C006010	o	H-3	A/C HEAD UNIT		1
B-029	621C551010	o	A-2	WIND LEVER UNIT		1
B-033	593C817010	o	H-3	PINCH ARM UNIT		1
B-037	621C557010	o	B-1	TENSION BEL UNIT		1
B-041	460P055050	o	D-3	FE HEAD		1
B-042	521D096010	o	H-6	LOADING BELT		1
B-054	641B790010	o	I-5	PINCH CAM GEAR		1
B-055	621C505010	o	J-5	PINCH RACK SLIDER		1
B-056	635C104010	o	G-4	PINCH CAM LEVER		1
B-058	635C108010	o	G-4	PINCH GEAR ARM 2		1
B-062	641B844010	o	G-3	PINCH ARM CAP 2		1
B-063	621C532010	o	H-2	LOADING TG LEVER		1
B-064	621C498010	o	D-7	MODE POSITION GUIDE		1
B-065	621C529010	o	D-6	LOADING LOCK LEVER		1
B-066	593C923010		I-5	PINCH CAM HOLDER		1
B-067	621C486010	o	D-6	LAMP GUIDE		1
B-073	641B788020	o	C-2	F-3 REEL DISK		2
B-078	597D572010	o	D-2	LID HOLDER PLATE		1
B-079	641B782010	o	D-8	F/L DOOR ARM		1
B-081	641B800010	o	E-3	MAIN BRAKE(SP)	SUPPLY	1
B-082	641B801010	o	G-2	MAIN BRAKE(TU)	TAKE UP	1
B-083	621C530010	o	D-1	GUIDE ARM(SP)	SUPPLY	1
B-084	641B785010		J-2	CLEANING ARM		1
B-092	593C800010		F-4	GUIDE CATCHER(SP)		1
B-093	593C801010		I-3	GUIDE CATCHER(TU)		1
B-094	592B274010		A-3	STAY PLATE		1
B-095	592B280010	o	C-1	TENSION ARM		1
B-099	622D615010		F-4	SNAP PIN		1
B-101	572D844010	o	H-3	PINCH CAM SPRING		1
B-103	572D858010	o	D-7	LOADING LOCK SPRING		1
B-106	572D839010	o	D-3	G-2 BRAKE SPRING		2
B-107	572D840010	o	B-1	TENSION SPRING		1
B-109	572D843010	o	H-7	GUIDE SPRING(TU)		1
B-121	674D081020	o	H-6	NYLON NUT		1
B-151	515B001010	o	B-7	BOTTOM UNIT		1
B-152	515C001010	o	C-7	F/L ARM UNIT(SP)		1
B-153	515C001020	o	D-7	F/L ARM UNIT(TU)		1
B-154	621C533010	o	E-7	SHUT LEVER UNIT		1
B-201	669D224010	o	E-3	I-2 SCREW	2.6X6	4
B-202	669D285040		J-4	SCREW	M2.6X8	3
B-203	669D224030		C-3	D-2 SCREW	2.6X10	3
B-204	669D476020	o	H-2	SCREW	2.6X8	3
B-211	552C017020	o	C-3	F-3 THRUST WASHER	2.5X6X0.13	6
B-213	552C018070	o	H-1	CUT WASHER	2.1X5.0X0.5	1
B-214	683D114004		H-6	SL WASHER		1
F-011	635B091010	o	E-3	TAPE GUIDE(TU)	TAKE UP	1
F-021	522B061010	o	F-2	GUIDE ROLLER(TU)		1
F-031	669D506090	o	F-3	SCREW	M2X0.4 L=4	1

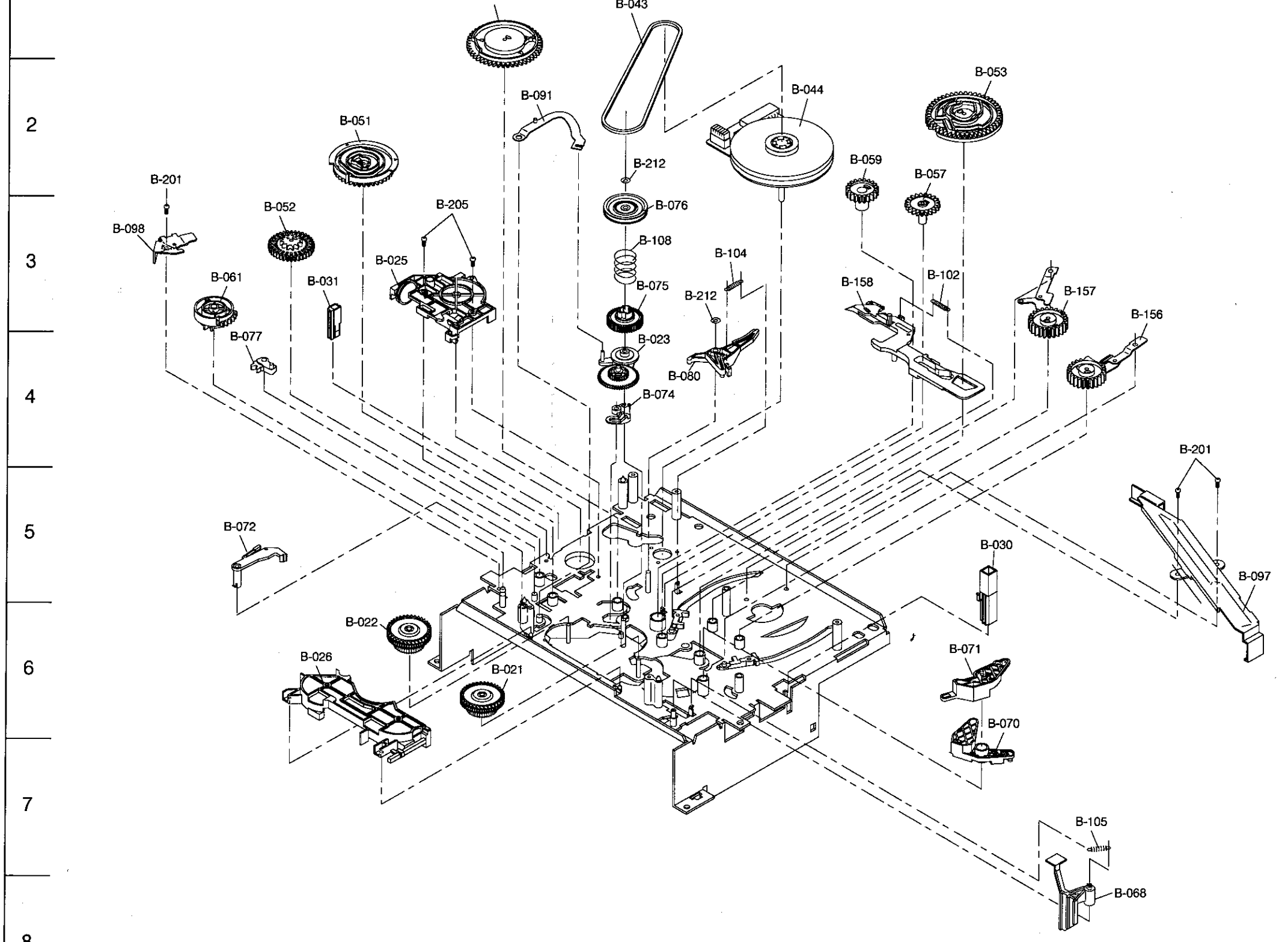
* Settled Service Parts

ITEM	PARTS NO.	*	ADDRESS	PARTS NAME	DESCRIPTION	Qt.
G-011	635B092010	o	C-1	TAPE GUIDE(SP)	SUPPLY	1
G-021	522B061010	o	C-1	GUIDE ROLLER(SP)		1
G-031	669D506090		D-1	SCREW	M2X0.4 L=4	1
Q-010	927B954018	o	E-1	UPPER DRUM ASSY		1
Q-015	927B955004	o	E-1	LOWER DRUM ASSY		1
Q-025	288P158020	o	E-1	DRUM MOTOR	E20EL50	1
T-024	621C553010		I-5	IMPEDANCE UNIT(SP)		1
T-025	597D568010		H-5	FLYWHEEL(SP)		1
T-026	592B345010		G-2	DRUM CLAMPER		1
T-028	669D224010		F-2	G-1 SCREW	2.6X6	3
T-029	622D598010		I-2	CLEANING ROLLER UNIT		1

	A	B	C	D	E	F	G	H	I
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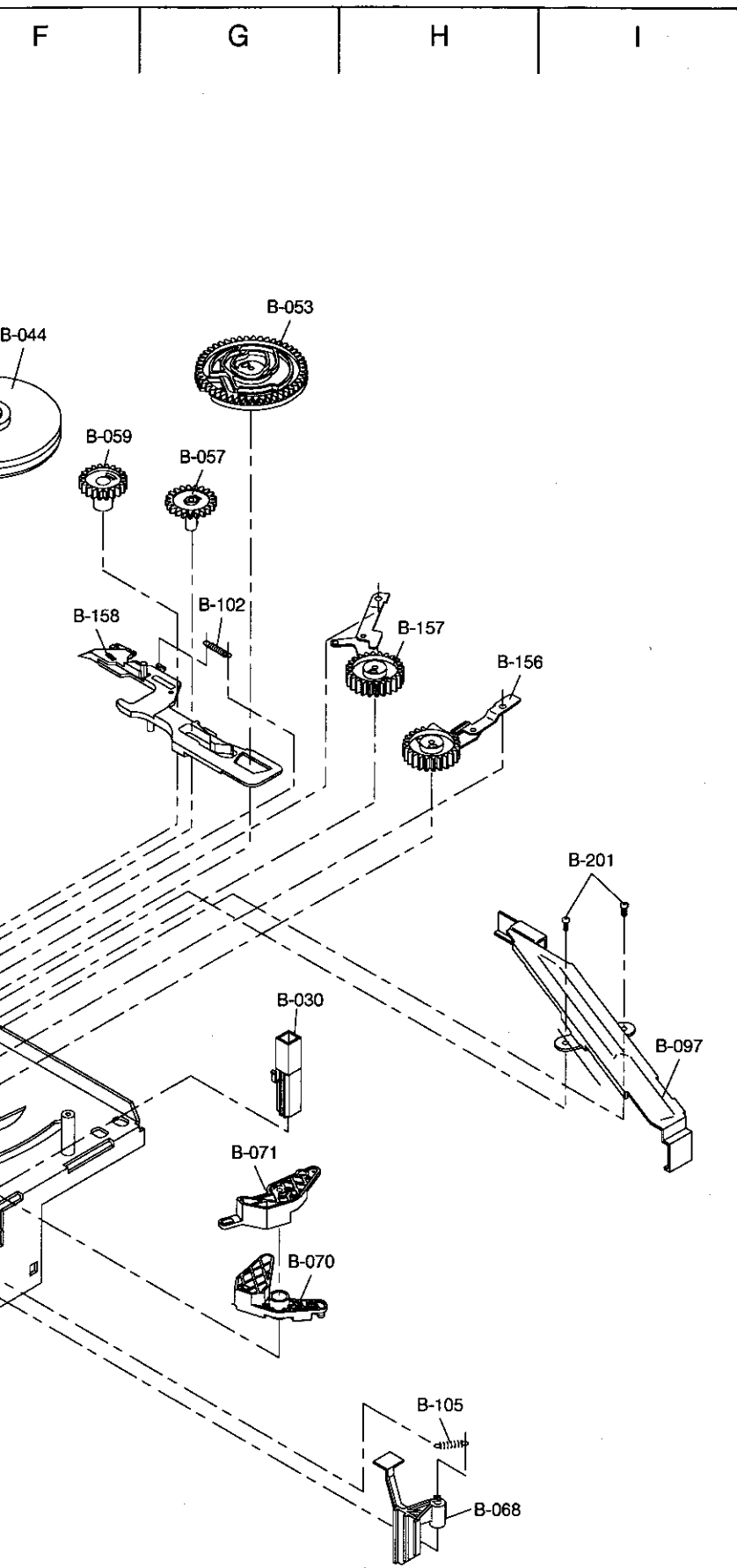
DECK ASSEMBLY

1 **DECK ASSEMBLY-2**



* Settled Service Parts

ITEM	PARTS NO.	*	ADDRESS	PARTS NAME
B-021	641B805O50	○	D-6	REEL GEAR UNIT(S)
B-022	641B805O60	○	C-6	REEL GEAR UNIT(T)
B-023	621C536O10	○	E-4	IDLER UNIT
B-025	621C538O10	○	C-3	WORM PULLEY UNI
B-026	641B827O10	○	B-6	PHOTO UNIT
B-030	622D585O10	○	G-5	PHOTO GUIDE UNIT
B-031	622D586O10	○	B-3	PHOTO GUIDE UNIT
B-043	521D097O10	○	E-1	REEL BELT
B-044	288P159O10	○	F-2	CAPSTAN MOTOR
B-051	641B794O10	○	C-2	MODE GEAR
B-052	621C504O10	○	B-3	LOADING WORM GE
B-053	641B791O10	○	G-2	CAM GEAR(SP)
B-057	621C503O10	○	G-2	LOADING GEAR
B-059	621C502O10	○	F-2	LAMP LOADING GE/
B-060	641B792O10	○	D-1	CAM GEAR(TU)
B-061	641B793O10	○	B-3	F/L DRIVE GEAR
B-068	641B817O10	○	H-8	REC LEVER
B-070	641B838O10	○	G-6	TENSION LEVER UN
B-071	621C508O10	○	G-6	CONTROL WIND LE
B-072	621C506O10	○	B-5	REEL LOCK LEVER
B-074	621C494O10	○	E-4	SHIFT LEVER
B-075	621C493O10	○	E-3	PULLEY GEAR
B-076	621C492O10	○	E-3	BELT PULLEY
B-077	635C106O10	○	B-4	F/L DRIVE LEVER
B-080	641B819O10	○	E-4	CAPSTAN BRAKE
B-091	593C799O10	○	D-2	IDLER CENTER LEV
B-097	592B365O10	○	I-5	MAIN PLATE SUPPO
B-098	593C903O10	○	A-3	MODE HOLDER
B-102	572D835O10	○	G-3	CAM SPRING(C)
B-104	572D842O10	○	E-3	CAPSTAN BRAKE SPI
B-105	572D870O10	○	H-7	REC SPRING
B-108	572D865O10	○	E-3	SHIFT SPRING
B-156	593C825O10	○	H-3	LOADING ARM UNIT
B-157	593C826O10	○	H-3	LOADING ARM UNIT
B-158	621C537O10	○	F-3	CAM PLATE UNIT(C)
B-201	669D224O10	○	A-2	SCREW
B-205	669D224O50	○	C-3	SCREW
B-212	552C018O10	○	E-2	CUT WASHER



* Settled Service Parts

ITEM	PARTS NO.	*	ADDRESS	PARTS NAME	DESCRIPTION	Qt.
B-021	641B805O50	○	D-6	REEL GEAR UNIT(SP)	SUPPLY	1
B-022	641B805O60	○	C-6	REEL GEAR UNIT(TU)	TAKE UP	1
B-023	621C536O10	○	E-4	IDLER UNIT		1
B-025	621C538O10	○	C-3	WORM PULLEY UNIT		1
B-026	641B827O10	○	B-6	PHOTO UNIT		1
B-030	622D585O10	○	G-5	PHOTO GUIDE UNIT(SP)	SUPPLY	1
B-031	622D586O10	○	B-3	PHOTO GUIDE UNIT(TU)	TAKE UP	1
B-043	521D097O10	○	E-1	REEL BELT		1
B-044	288P159O10	○	F-2	CAPSTAN MOTOR	F2QTB22	1
B-051	641B794O10	○	C-2	MODE GEAR		1
B-052	621C504O10	○	B-3	LOADING WORM GEAR		1
B-053	641B791O10	○	G-2	CAM GEAR(SP)	SUPPLY	1
B-057	621C503O10	○	G-2	LOADING GEAR		1
B-059	621C502O10	○	F-2	LAMP LOADING GEAR		1
B-060	641B792O10	○	D-1	CAM GEAR(TU)	TAKE UP	1
B-061	641B793O10	○	B-3	F/L DRIVE GEAR		1
B-068	641B817O10	○	H-8	REC LEVER		1
B-070	641B838O10	○	G-6	TENSION LEVER UNIT		1
B-071	621C508O10	○	G-6	CONTROL WIND LEVER		1
B-072	621C506O10	○	B-5	REEL LOCK LEVER		1
B-074	621C494O10	○	E-4	SHIFT LEVER		1
B-075	621C493O10	○	E-3	PULLEY GEAR		1
B-076	621C492O10	○	E-3	BELT PULLEY		1
B-077	635C106O10		B-4	F/L DRIVE LEVER		1
B-080	641B819O10	○	E-4	CAPSTAN BRAKE		1
B-091	593C799O10	○	D-2	IDLER CENTER LEVER		1
B-097	592B365O10		I-5	MAIN PLATE SUPPORT		1
B-098	593C903O10		A-3	MODE HOLDER		1
B-102	572D835O10	○	G-3	CAM SPRING(C)		1
B-104	572D842O10	○	E-3	CAPSTAN BRAKE SPRING		1
B-105	572D870O10	○	H-7	REC SPRING		1
B-108	572D865O10	○	E-3	SHIFT SPRING		1
B-156	593C825O10	○	H-3	LOADING ARM UNIT(SP)	SUPPLY	1
B-157	593C826O10	○	H-3	LOADING ARM UNIT(TU)	TAKE UP	1
B-158	621C537O10	○	F-3	CAM PLATE UNIT(C)		1
B-201	669D224O10		A-2 I-4	SCREW	2.6X6	3
B-205	669D224O50		C-3	SCREW	2.6X14	2
B-212	552C018O10	○	E-2 E-3	CUT WASHER	2.5X6.0X0.5	2

PCB-BLOCK DIAGRAM

A

B

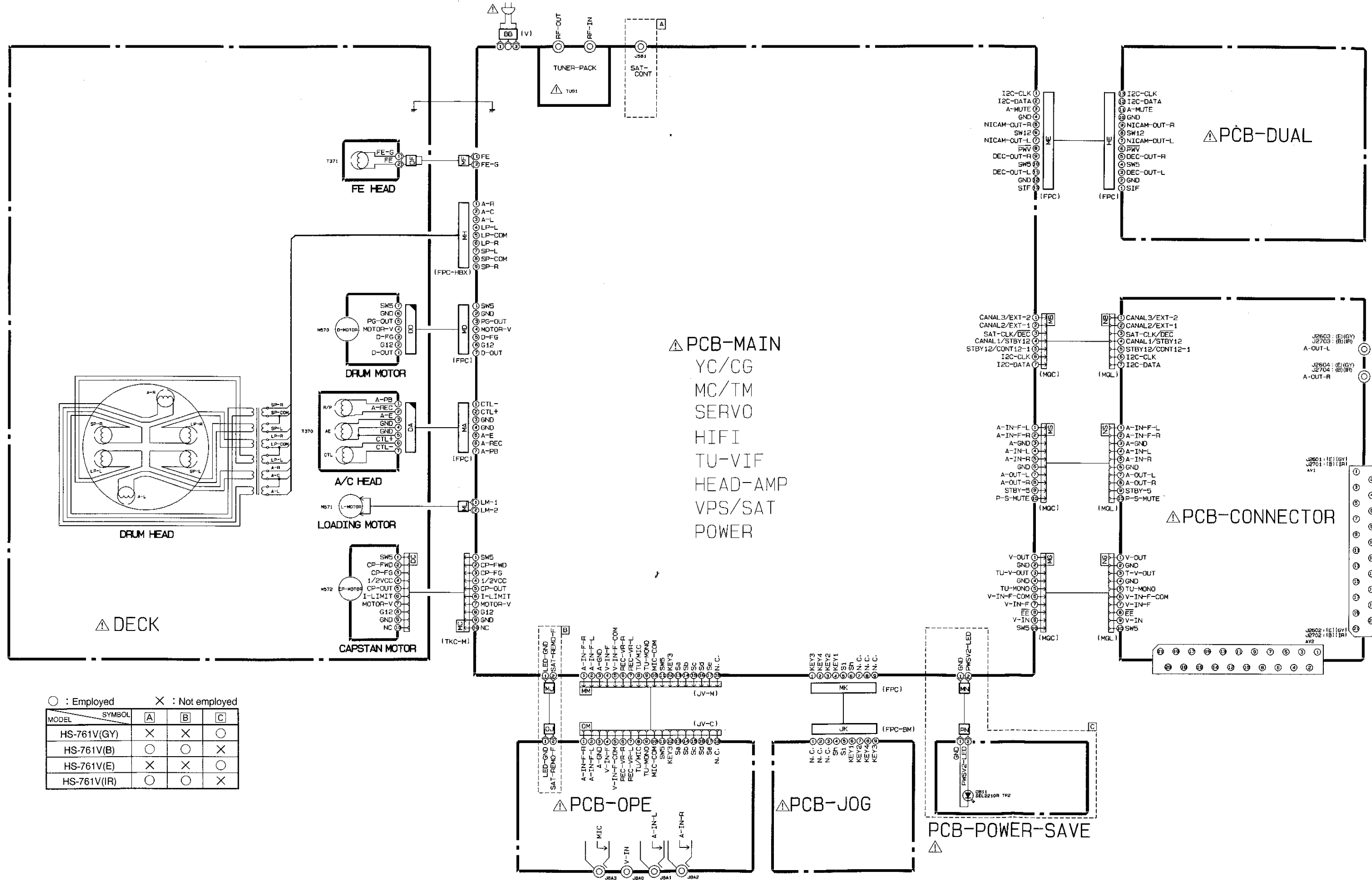
C

D

E

F

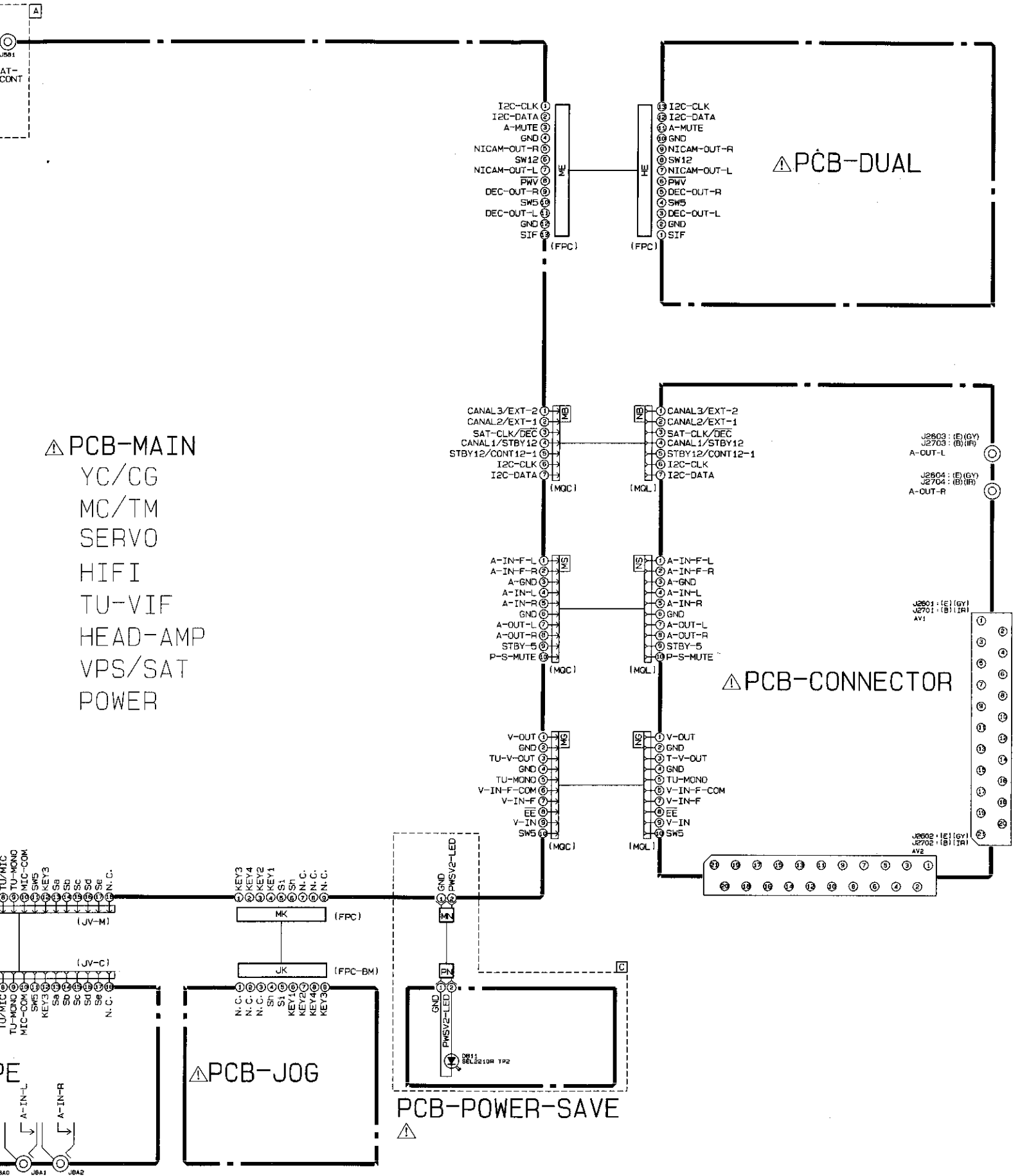
G



○ : Employed × : Not employed

MODEL	SYMBOL	A	B	C
HS-761V(GY)		×	×	○
HS-761V(B)		○	○	×
HS-761V(E)		×	×	○
HS-761V(IR)		○	○	×

BLOCK DIAGRAM



CONTENTS	
①	PCB-BLOCK DIAGRAM
②	PCB-MAIN (TU-VIF) (HEAD-AMP)
③	PCB-CONNECTOR
④	PCB-DUAL PCB-MAIN (HIFI)
⑤	PCB-MAIN (YC/CG)
⑥	PCB-MAIN (MC/TM) PCB-POWER-SAVE TRANSMITTER REMOTE CONTROLLER
⑦	PCB-MAIN (SERVO) (VPS/SAT)
⑧	PCB-MAIN (POWER)
⑨	PCB-OPE PCB-JOG
⑩	PATTERN
⑫	

⚠️ SERVICING PRECAUTION
 SYMBOLS INDICATE COMPONENTS HAVING SPECIAL CHARACTERISTICS IMPORTANT TO SAFETY AND PERFORMANCE. THEREFOR REPLACEMENT OF ANY SAFETY PARTS SHOULD BE IDENTICAL IN VALUE AND CHARACTERISTICS.
 DON'T DEGRADE THE SAFETY OF THE VCR THROUGH IMPROPER SERVICING.

HS-761V(B)/V(E)/V(GY)/V(IR)

SCHEMATIC DIAGRAM

- NOTE
- Each voltage should be within $\pm 20\%$ of the DC voltages measured with a digital voltmeter.
 - The voltages parenthesised are on SP recording mode. While those without parenthesised on SP play back mode.
 - Waveforms were taken with standard colour bar signal.
 - TP6A, etc. show Test Points.

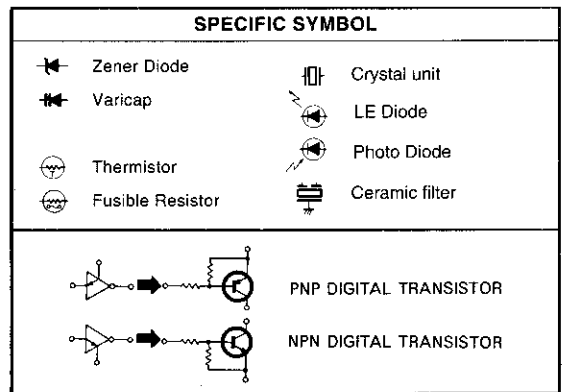
5. CAPACITORS

Value	Not indicated	PF, for numbers more than 1 μ F, for numbers less than 1
Dielectric Strength	Not indicated : 50V	
Tolerance	Not indicated $\pm 10\%$ No Tolerance is indicated for electrolytic capacitors and $\pm 20\%$ G $\pm 2\%$ P $\pm 100\%$ Q $\pm 30\%$ C $\pm 0.25PF$ J $\pm 5\%$ -0% -10% D $\pm 0.5PF$ K $\pm 10\%$ Z $\pm 80\%$ T $\pm 200\%$ F $\pm 1PF$ M $\pm 20\%$ -20% -0% G $\pm 2PF$	
Sort	Not indicated : Ceramic capacitor (MP) : Polyester capacitor (PP) : Polypropylene film capacitor (ALM) : Aluminum electrolytic capacitor (TF) : Twin film capacitor (SC) : Semiconductor ceramic capacitor (MP) : Metalized paper (MPP) : Metalized plastic film capacitor (MMP) : Metalized polyester capacitor (ME PP) : Polyester polypropylene film capacitor (PS) : Styrol capacitor (TAN) or (TANT) : Tantalum capacitor (E) : Electrolytic capacitor (BP) or (NP) : Non polarized electrolytic capacitor Not indicated : Ceramic capacitor chip (E) : Electrolytic capacitor (BP) or (NP) : Non polarized electrolytic capacitor chip	
Characteristic (only ceramic capacitor)	Not indicated : F or B (high dielectric percentage) CH, SL, etc. : Temperature compensating types	

6. Resistors

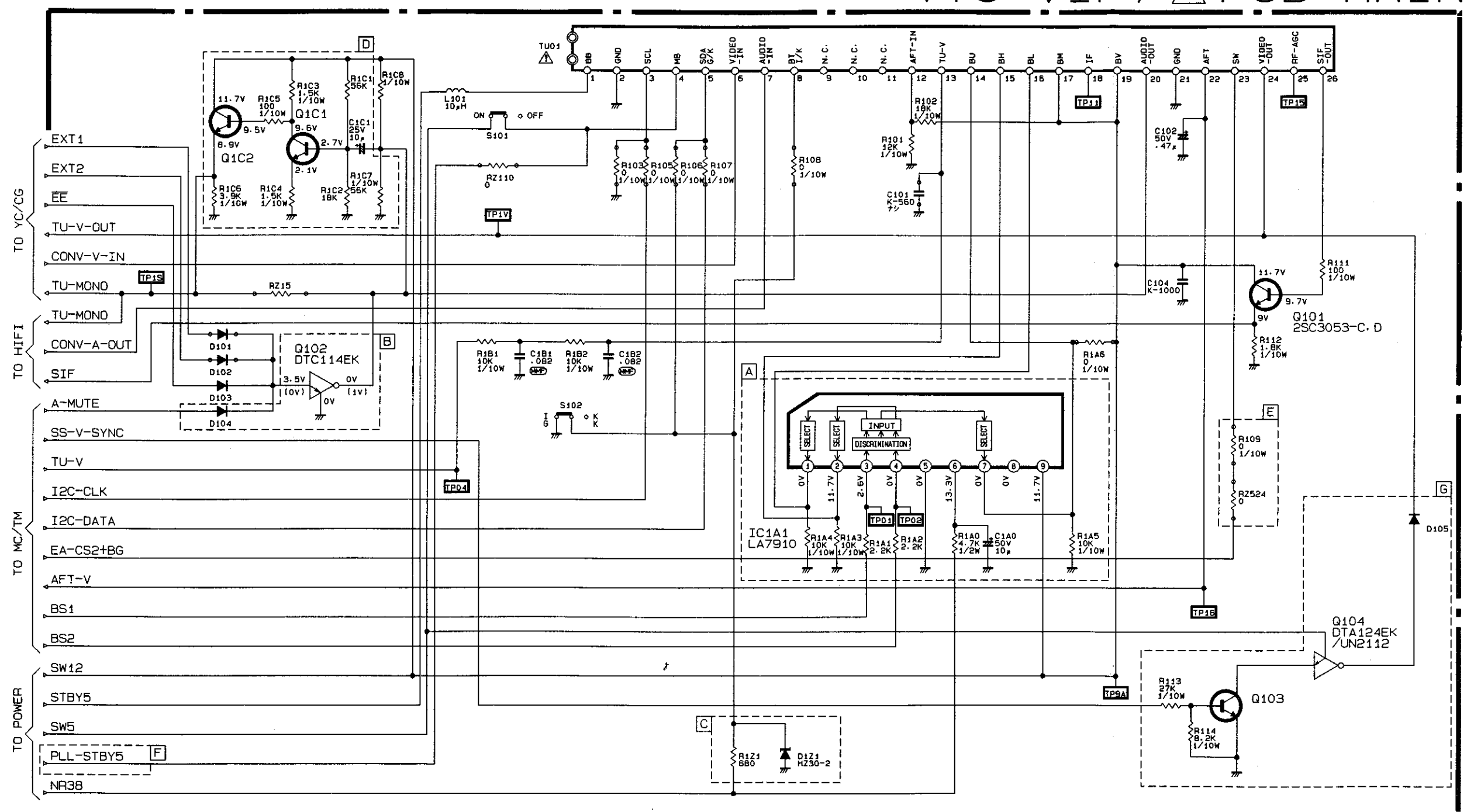
Value	Not indicated = Ω K = k Ω (1000 Ω) M = M Ω (1000k Ω)
Wattage	Parts except for chips : Not indicated = 1/4W or 1/8W Chips : Not indicated = 1/10W
Tolerance	Not indicated $\pm 5\%$ D $\pm 0.5\%$ J $\pm 5\%$ F $\pm 1\%$ K $\pm 10\%$
Short	Not indicated : Carbon resistor (S) : Fixed composition resistor (MB) : Metal oxide film resistor (type B) (CE) : Cemented resistor (W) : Wire wound resistor (M) : Metal film resistor (MPC) : Metal plate cement resistor (ML) : Metal liner resistor Not indicated : Chip resistor

7. This is a basic schematic diagram. Some sets may be subject to modification according to engineering improvement.



①

(TU-VIF) PCB-MAIN



All NPN transistors are 2SC3052-E,F unless otherwise specified
 All diodes are 1SS252/1SS1310M unless otherwise specified
 O - Employed X - Not Employed

SYMBOL	A	B	C	D	E	F	G	R103	R105	R106	R107	R108	R1A5	R1C8	RZ15	RZ110	S101	S102	D101	D102
HS-761V(E)/V(GY)	O	O	X	O	X	X	X	X	X	X	X	X	X	560K	X	X	O	X	X	X
HS-761V(B)	X	O	O	X	X	O	X	X	O	X	O	O	O	330K	O	O	X	X	X	X
HS-761V(IR)	O	O	X	X	X	X	X	X	X	X	X	X	X	330K	O	X	O	X	X	X

HS-761V(B)/V(E)/V(GY)/V(IR)

②

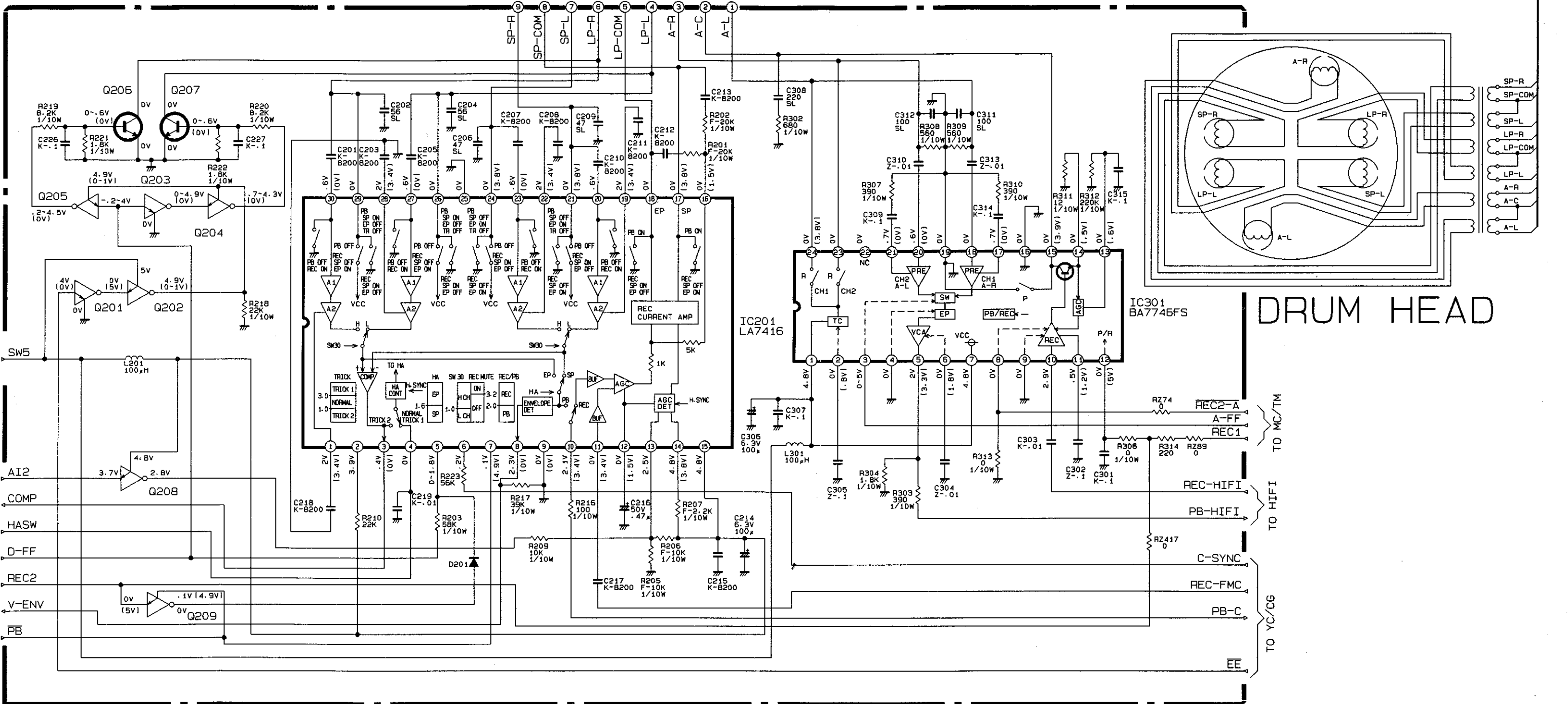
A
B
C
D
E

TO POWER SW5

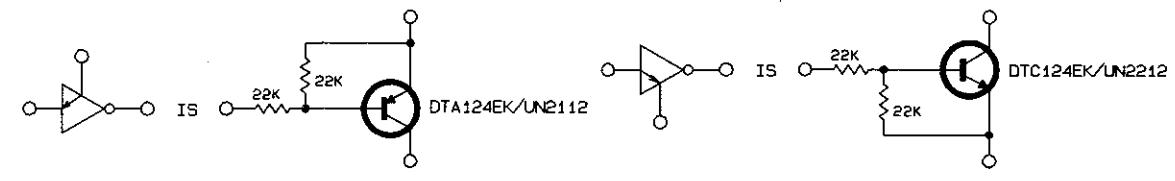
TO MC/TM AI2
COMF
HASV
D-FE
REC2
V-EN
PB

All
All
All

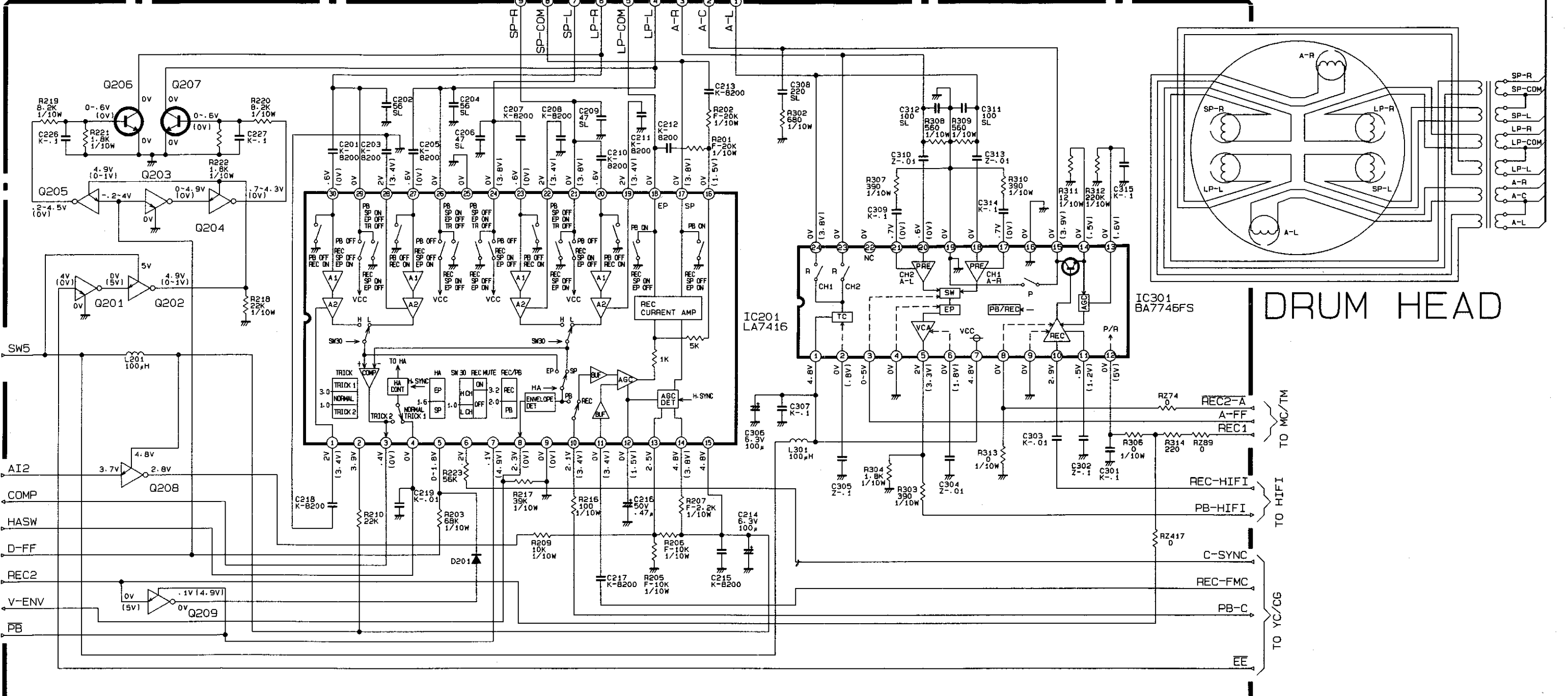
(HEAD-AMP) PCB-MAIN



All diodes are 1SS252/1SS1310M unless otherwise specified.
 All NPN transistors are 2SC3053-C,D unless otherwise specified.
 All PNP transistors are 2SA1235-E,F unless otherwise specified.

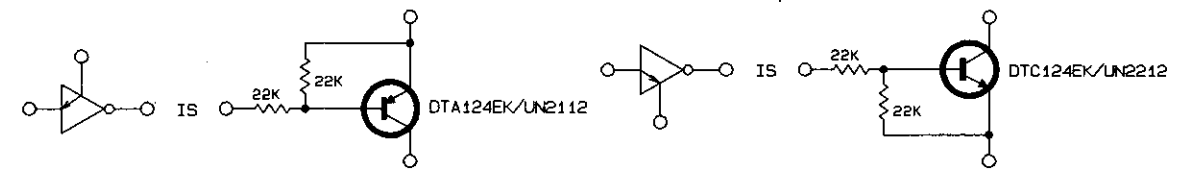


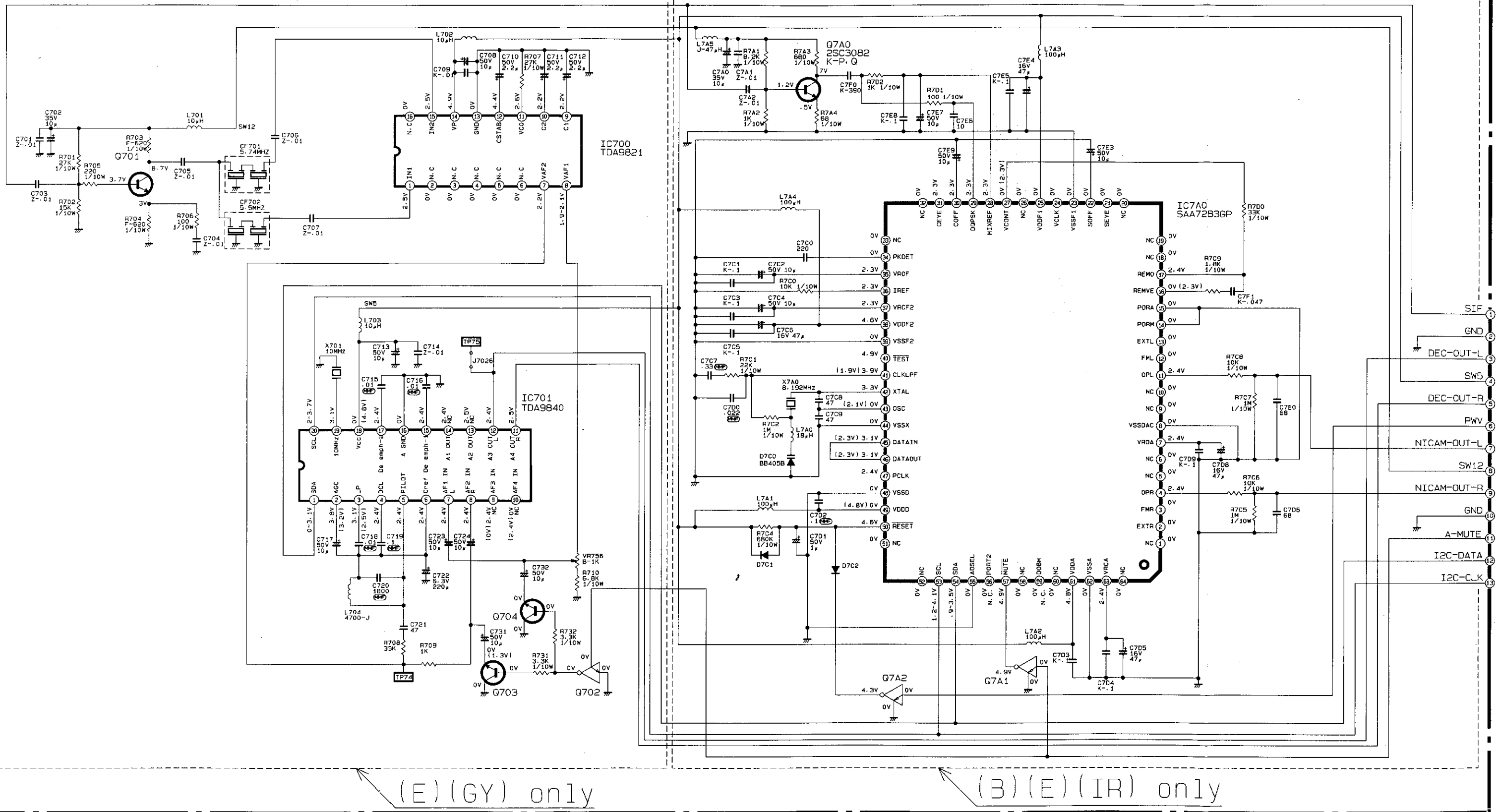
(HEAD-AMP) PCB-MAIN



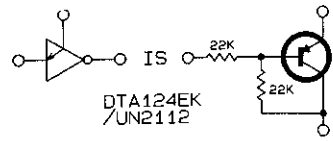
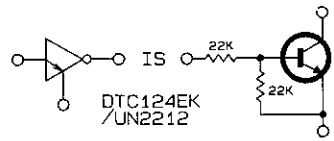
DRUM HEAD

All diodes are 1SS252/1SS1310M unless otherwise specified.
 All NPN transistors are 2SC3053-C,D unless otherwise specified.
 All PNP transistors are 2SA1235-E,F unless otherwise specified.





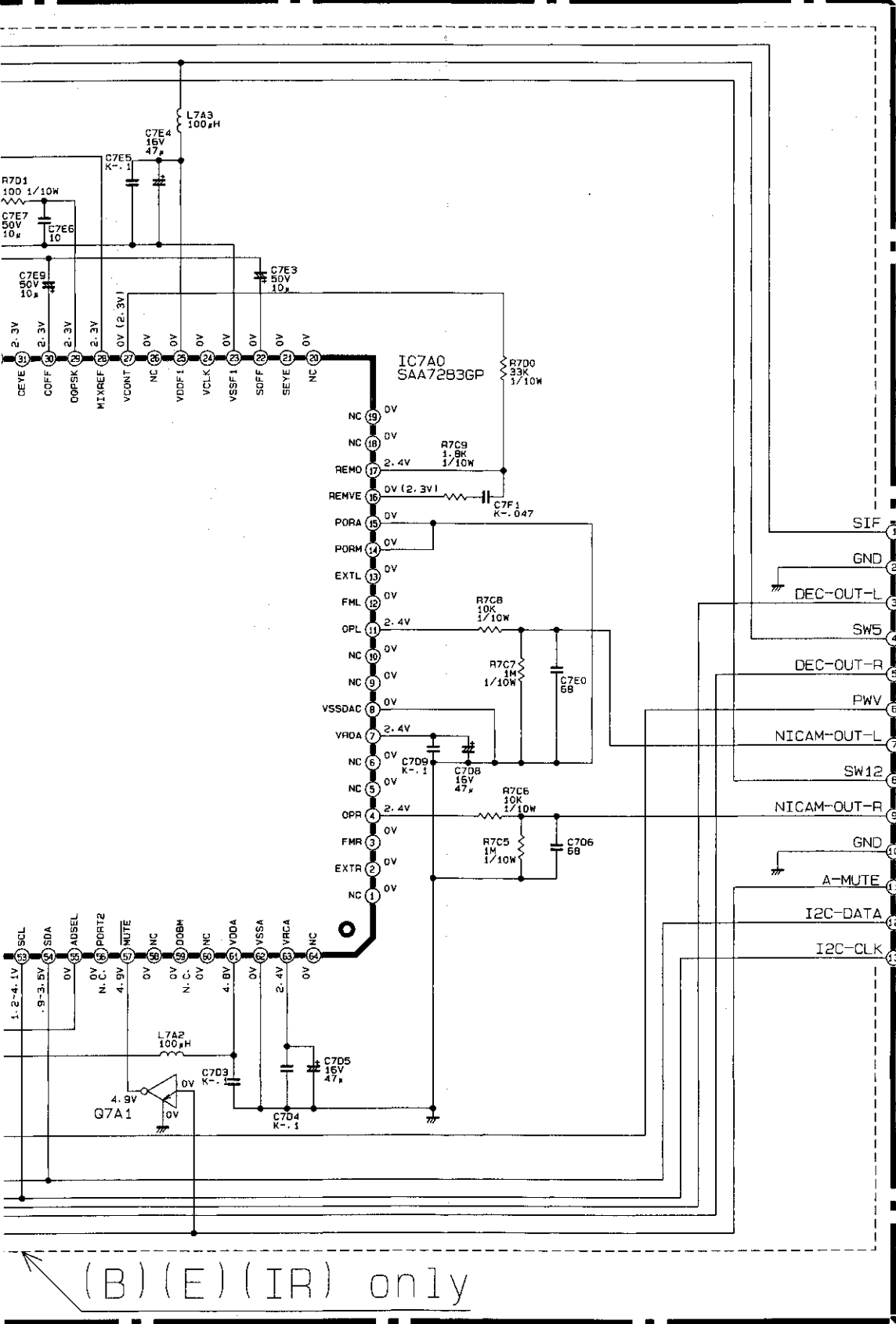
All diodes are 1SS252 unless otherwise specified.
 All NPN transistors are 2SC3053-C.D unless otherwise specified.
 All PNP transistors are 2SA1235-E.F unless otherwise specified.



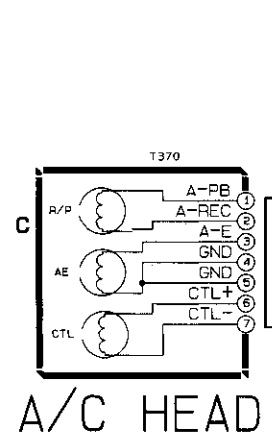
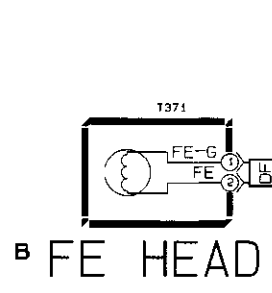
IC-BLOCK DIAGRAM on next page.

④

PCB-DUAL



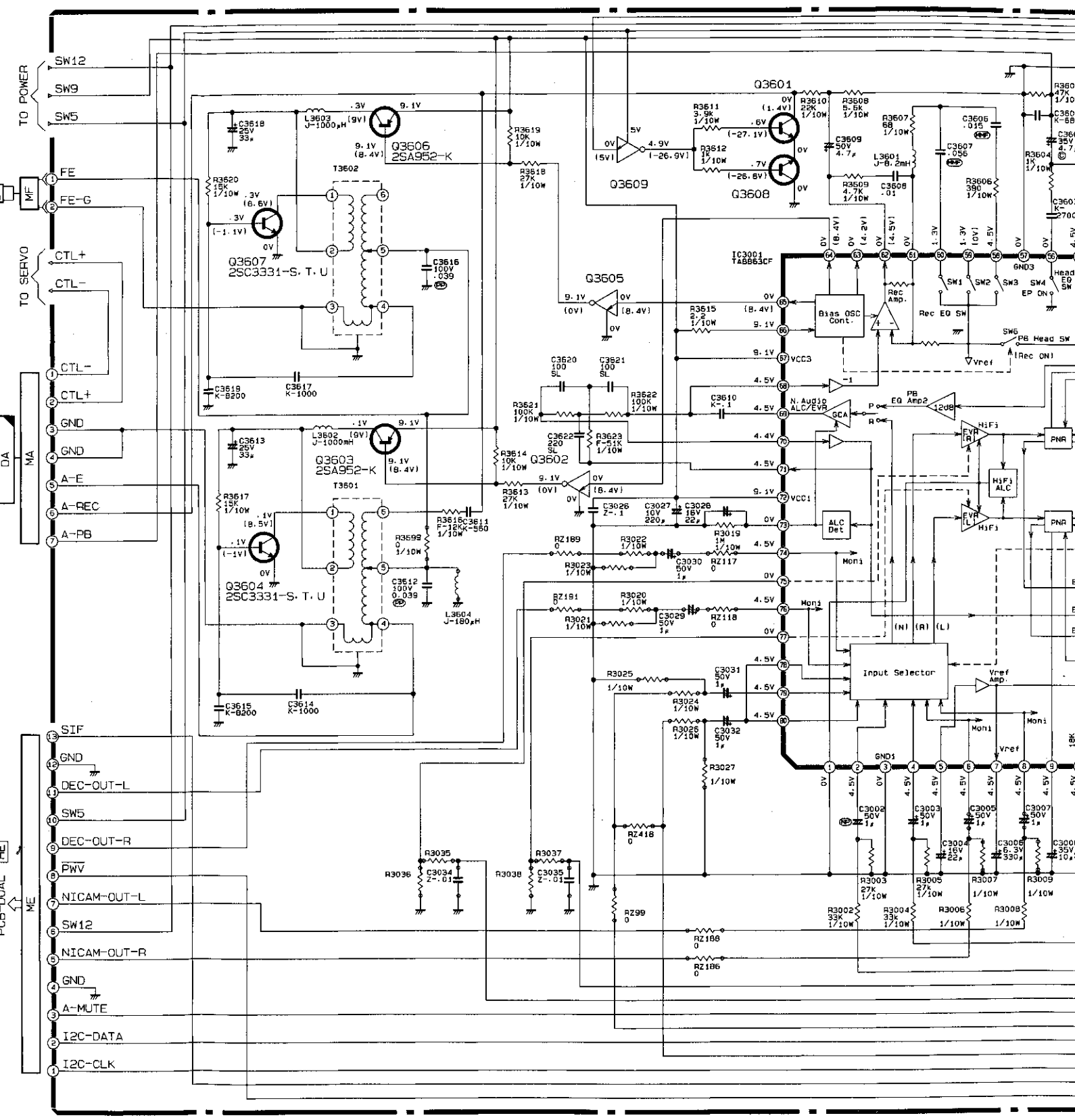
A



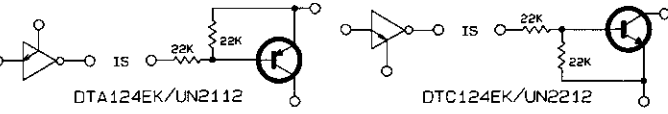
D

E

F



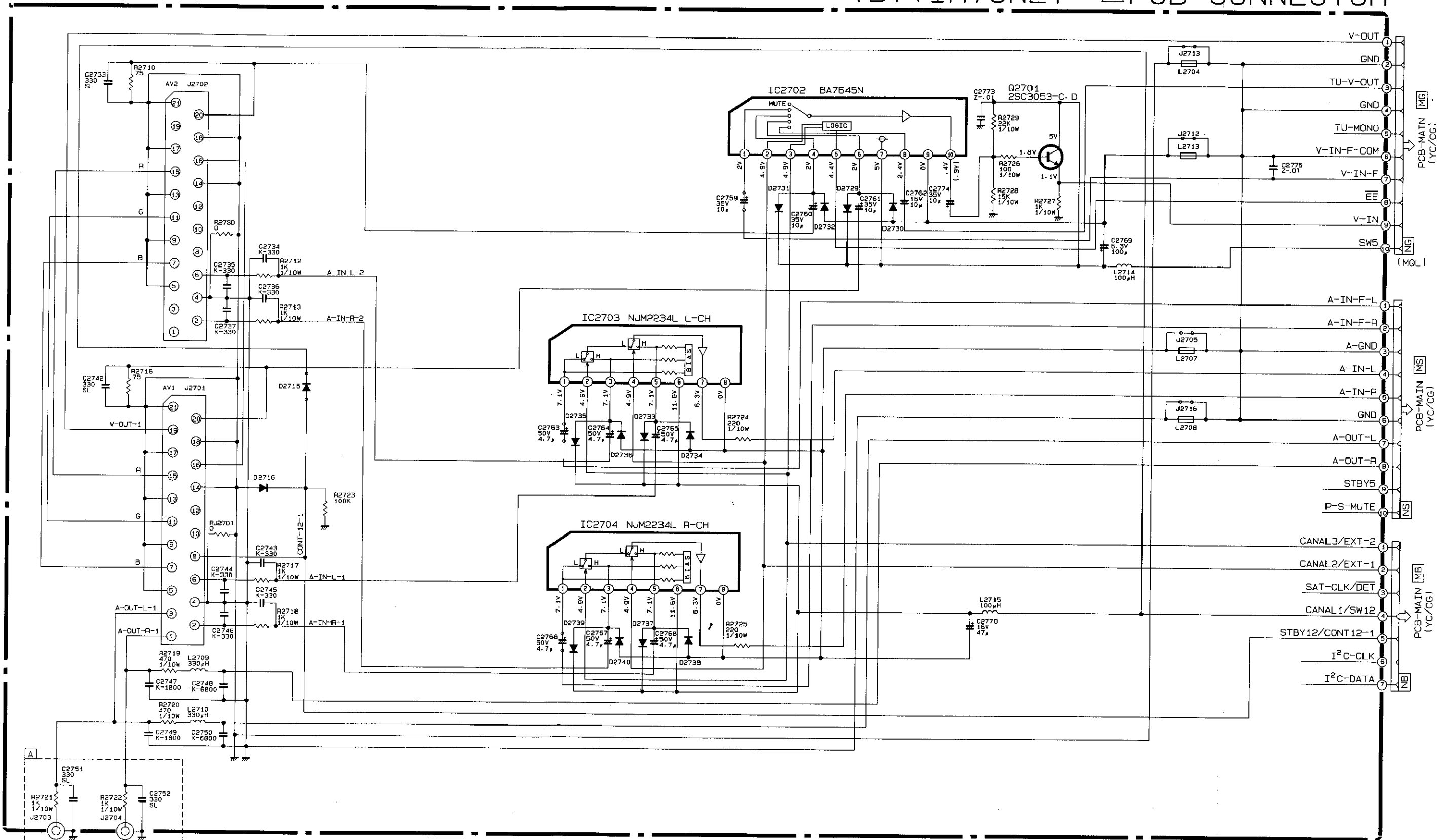
All diodes are 1SS252/1SS1310M unless otherwise specified.
All NPN transistors are 2SC3052-E.F unless otherwise specified.
All PNP transistors are 2SA1235-E.F unless otherwise specified.



○ Employed X Not employed

SYMBOL ADDRESS	A	R3006	R3007	R3008	R3009	C3005
HS-761V(GV)	X	X	X	X	X	X
HS-761V(B)	X	1.8K	27K	1.8K	27K	○
HS-761V(E)	X	5.6K	27K	5.6K	27K	○
HS-761V(IR)	X	1.8K	27K	1.8K	27K	○

(B) (IR) ONLY PCB-CONNECTOR

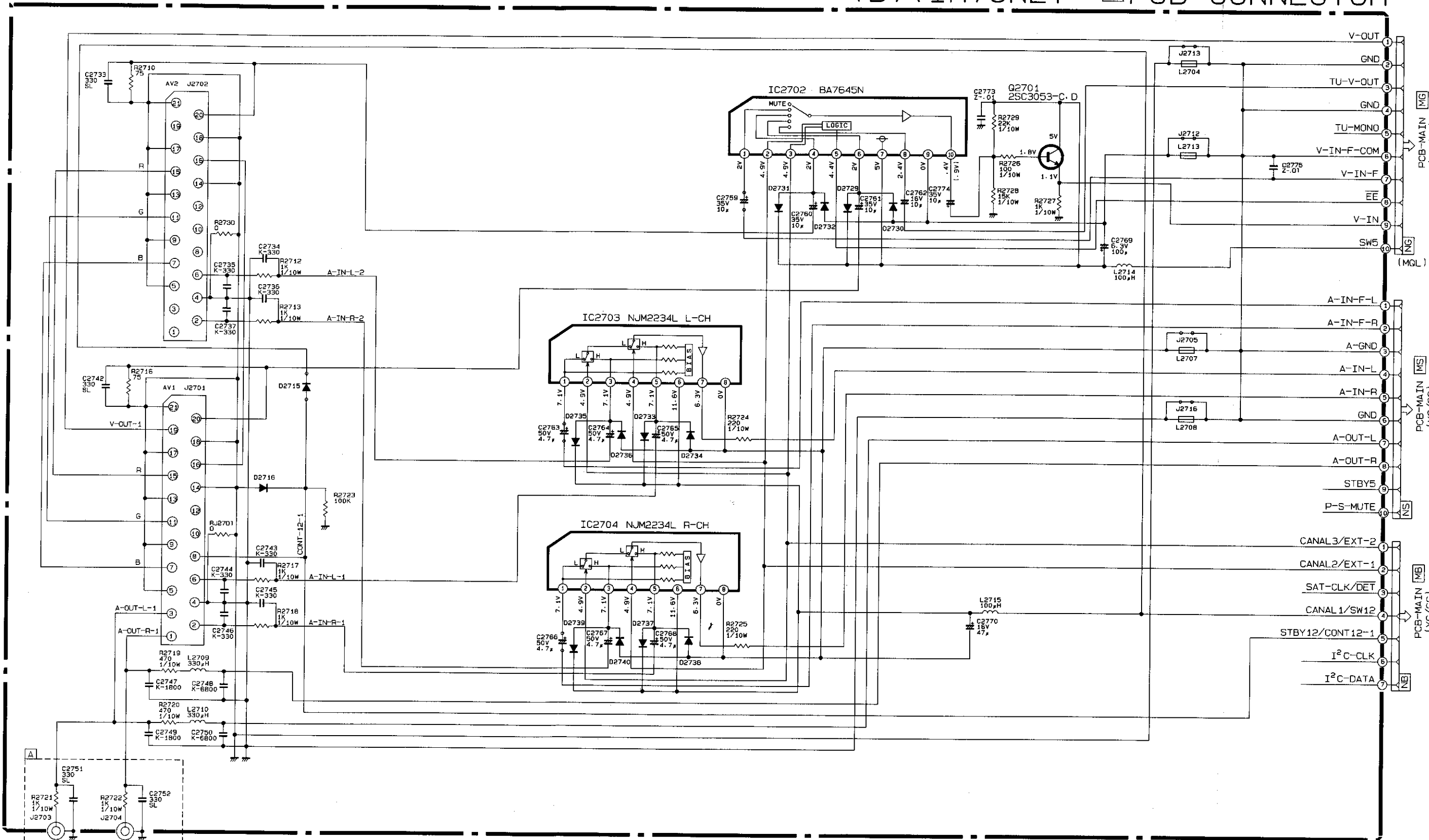


All diodes are 1SS252/1SS1310M unless otherwise specified.
 All NPN transistors are 2SC3052-E.F unless otherwise sprcified.
 All PNP transistors are 2SA1235-E.F unless otherwise specified.

○ : Employed × : Not employed

SYMBOL	C2759	C2763	C2766	L2704	L2713	L2707	L2708	D2715	[A]
ADDRESS	B-6	D-5	E-5	A-9	B-9	C-9	D-9	C-3	F-1
HS-761V(B)/V(IR)	○	○	○	×	×	○	×	×	○

(B) (IR) ONLY PCB-CONNECTOR

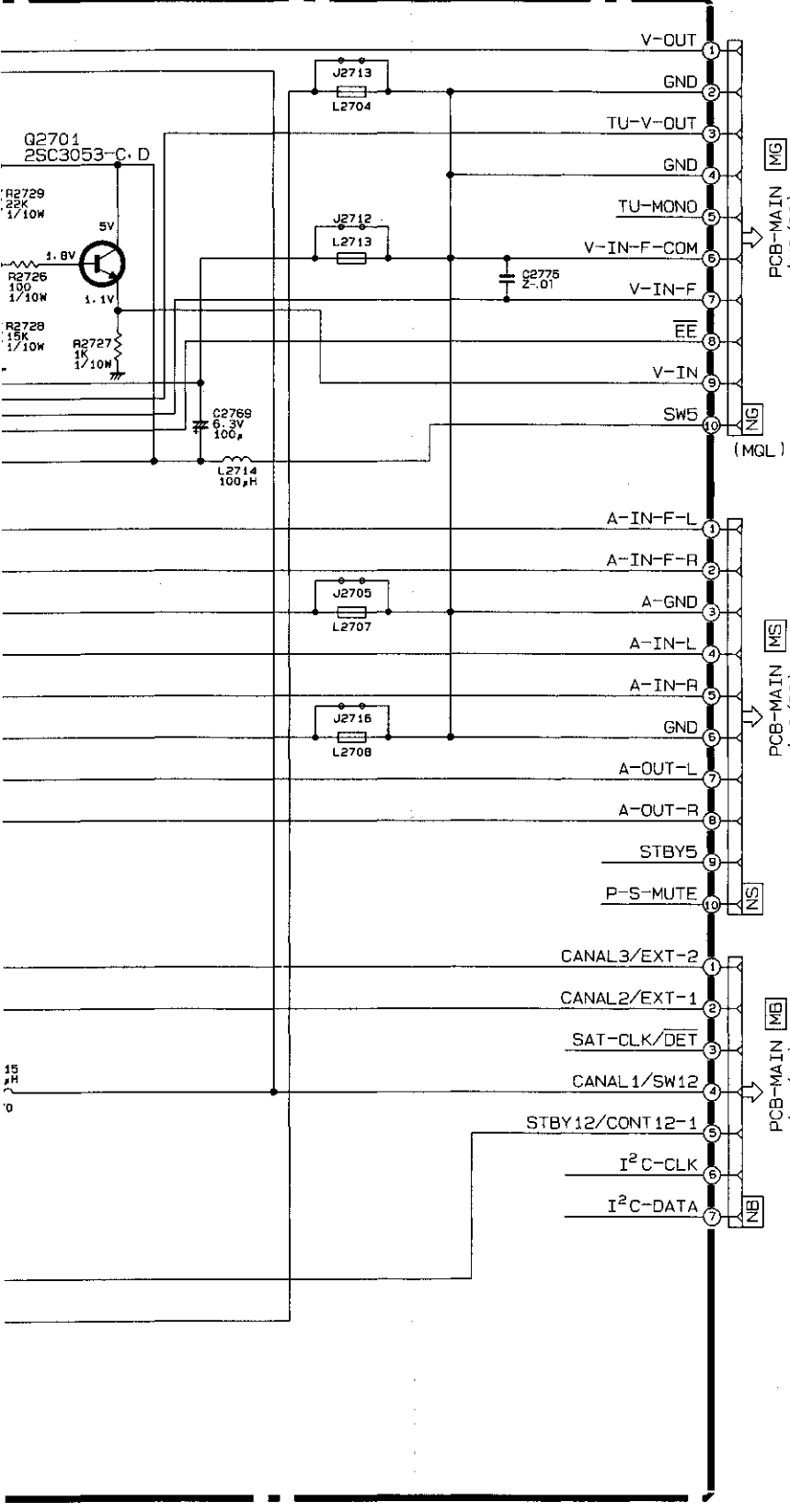


All diodes are 1S252/1S1310M unless otherwise specified.
 All NPN transistors are 2SC3052-E.F unless otherwise specified.
 All PNP transistors are 2SA1235-E.F unless otherwise specified.

○ : Employed ✕ : Not employed

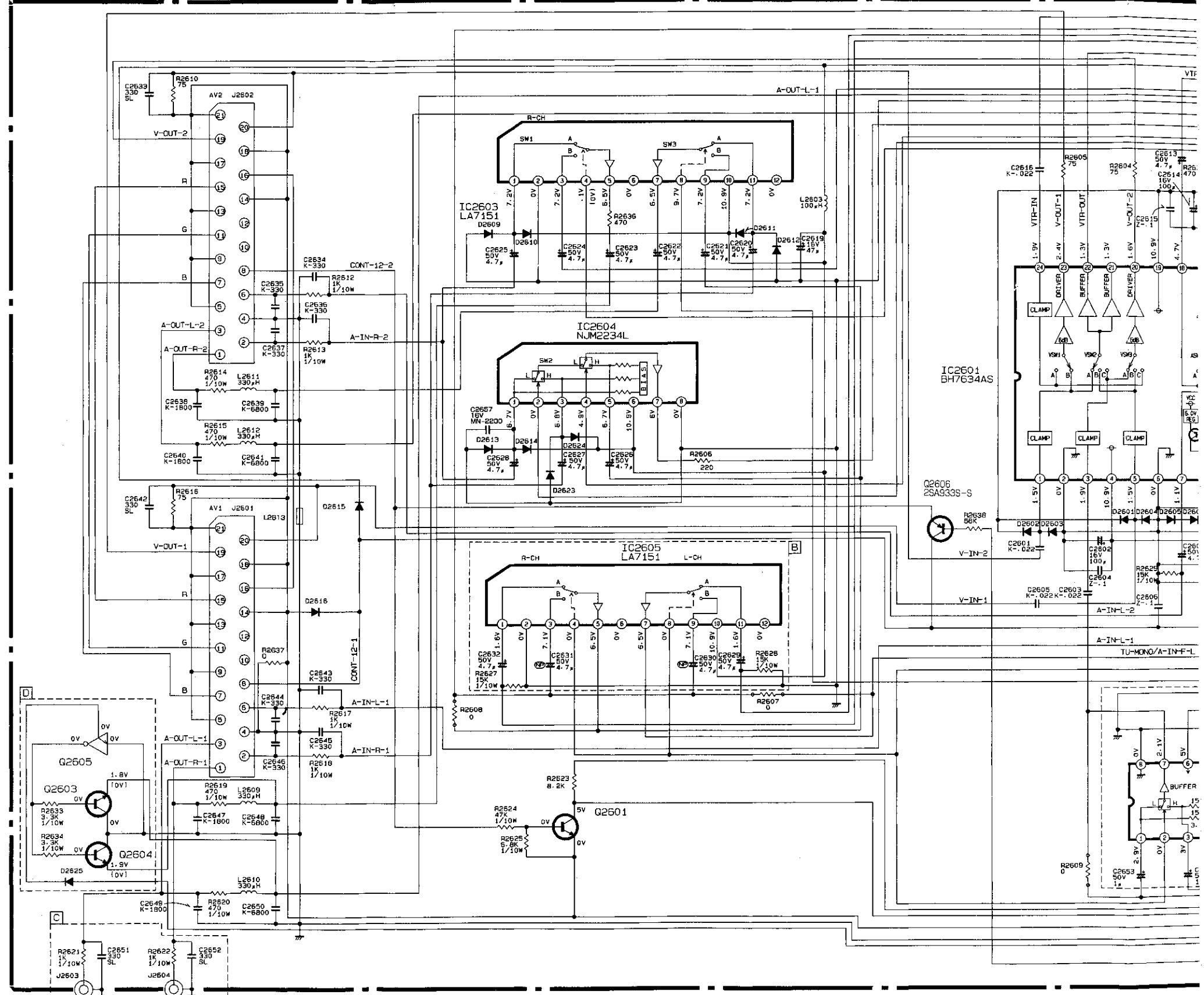
SYMBOL	C2759	C2763	C2766	L2704	L2713	L2707	L2708	D2715	[A]
ADDRESS	B-6	D-5	E-5	A-9	B-9	C-9	D-9	C-3	F-1
HS-761V(B)/V(IR)	○	○	○	✕	✕	○	✕	✕	○

ONLY PCB-CONNECTOR



9	C2763	C2766	L2704	L2713	L2707	L2708	D2715	A
10	D-5	E-5	A-9	B-9	C-9	D-9	C-3	F-1
11	○	○	×	×	○	×	×	○

(E) (1)

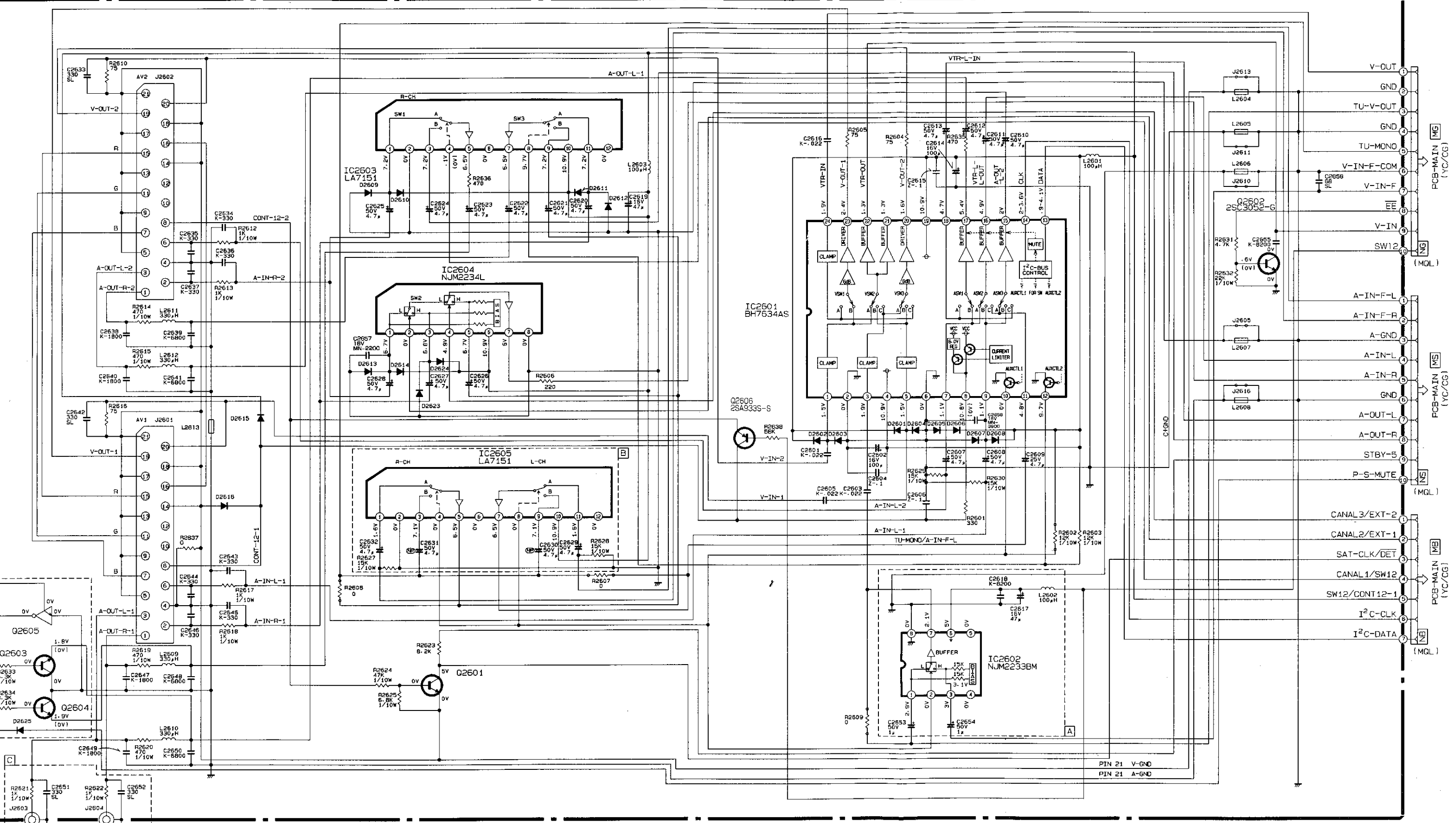


All diodes are 1SS252/1SS1310M unless otherwise specified.
 All NPN transistors are 2SC3052-E.F unless otherwise sprcified.
 All PNP transistors are 2SA1235-E.F unless otherwise specified.

○ : Employed
 × : Not employed

SYMBOL	A	B	C
ADDRESS	F-9	D-5	F-1
HS-761V(E)/V(Gy)	○	○	○

(E)(GY) ONLY PCB-CONNECTOR

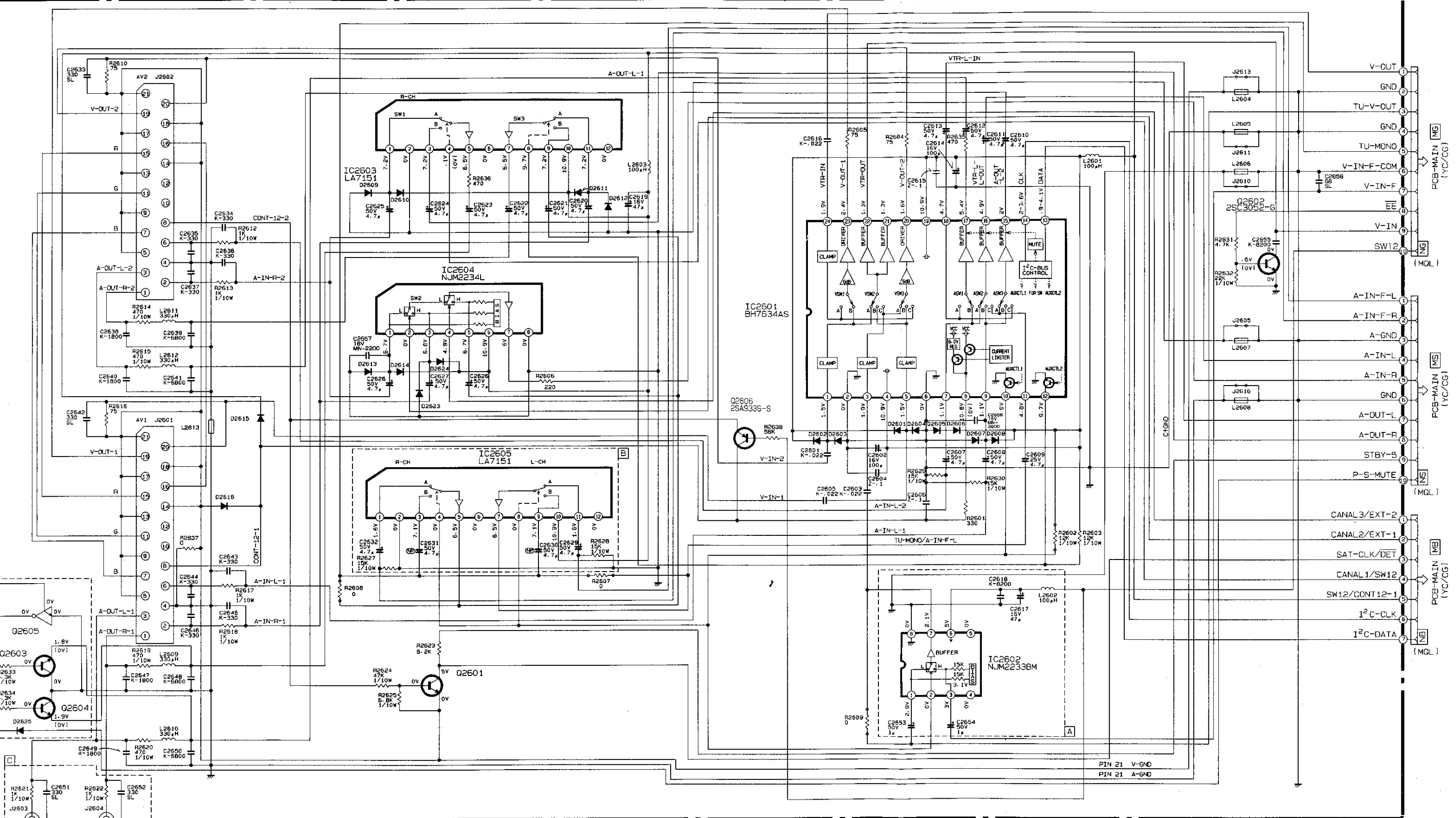


All diodes are 1SS252/1SS1310M unless otherwise specified.
 All NPN transistors are 2SC3052-E-F unless otherwise specified.
 All PNP transistors are 2SA1235-E-F unless otherwise specified.

○: Employed
 ×: Not employed

SYMBOL	A	B	C	D	R2607	R2608	R2609	R2602	L2604	L2605	L2606	L2607	L2608	D2615
ADDRESS	F-9	D-5	F-1	E-1	E-5	E-3	F-7	E-9	A-10	B-10	B-10	C-10	D-10	D-3
HS-761V(E)/V(GY)	○	○	○	○	×	×	×	○	×	×	×	×	×	×

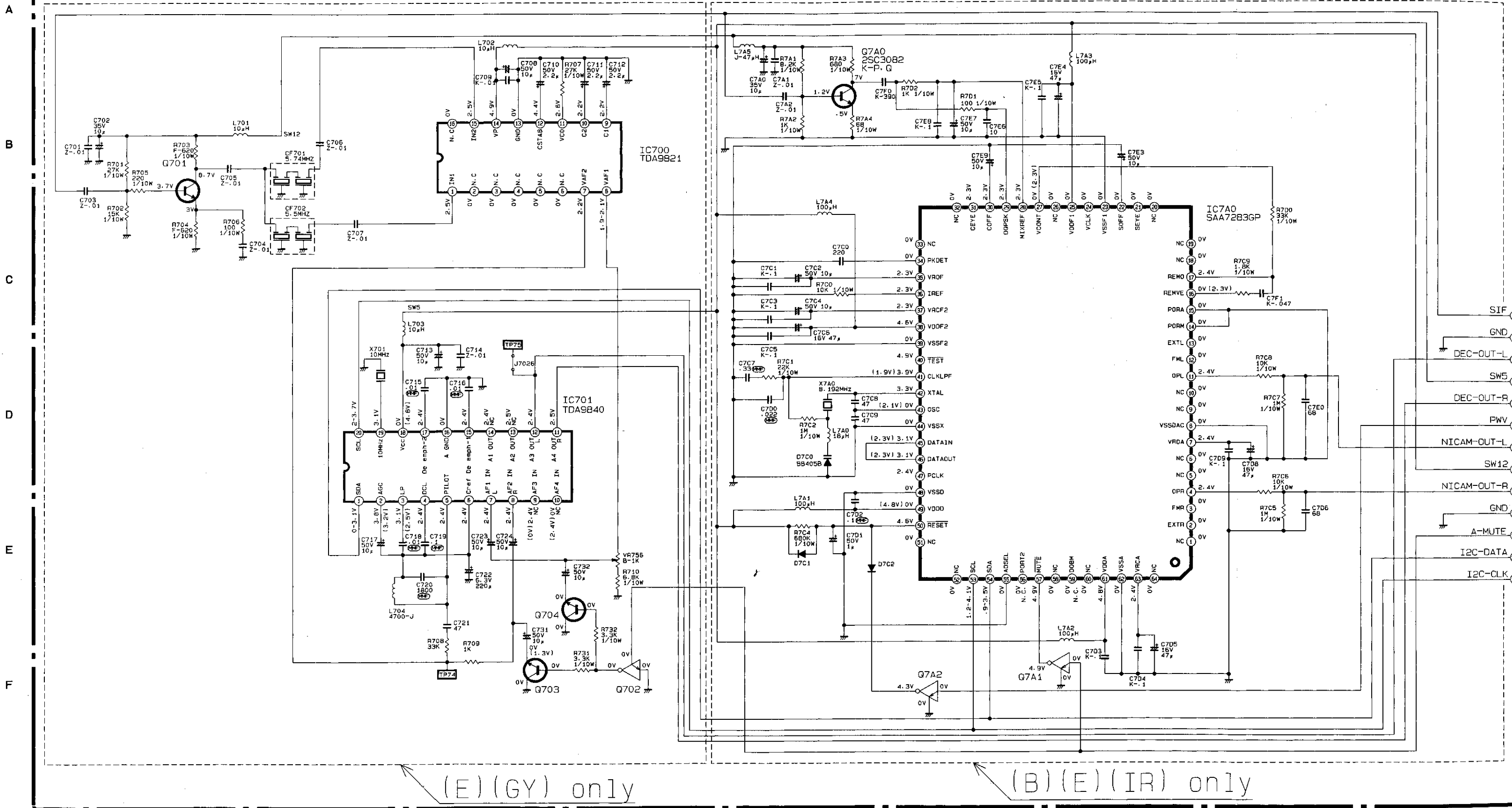
(E)(GY) ONLY PCB-CONNECTOR



All diodes are 1SS252/1SS1310M unless otherwise specified.
 All NPN transistors are 2SC3052-E-F unless otherwise specified.
 All PNP transistors are 2SA1235-E-F unless otherwise specified.

○: Employed
 ×: Not employed

SYMBOL	A	B	C	D	R2607	R2608	R2609	R2602	L2604	L2605	L2606	L2607	L2608	D2615
ADDRESS	F-9	D-5	F-1	E-1	E-5	E-3	F-7	E-9	A-10	B-10	B-10	C-10	D-10	D-3
HS-761V(E)/V(GY)	○	○	○	○	×	×	×	○	×	×	×	×	×	×



(E)(GY) only

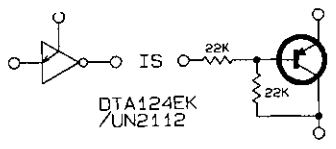
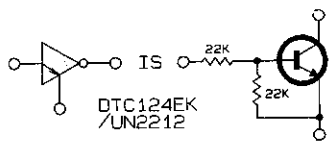
(B)(E)(IR) only

IC-BLOCK DIAGRAM on next page.

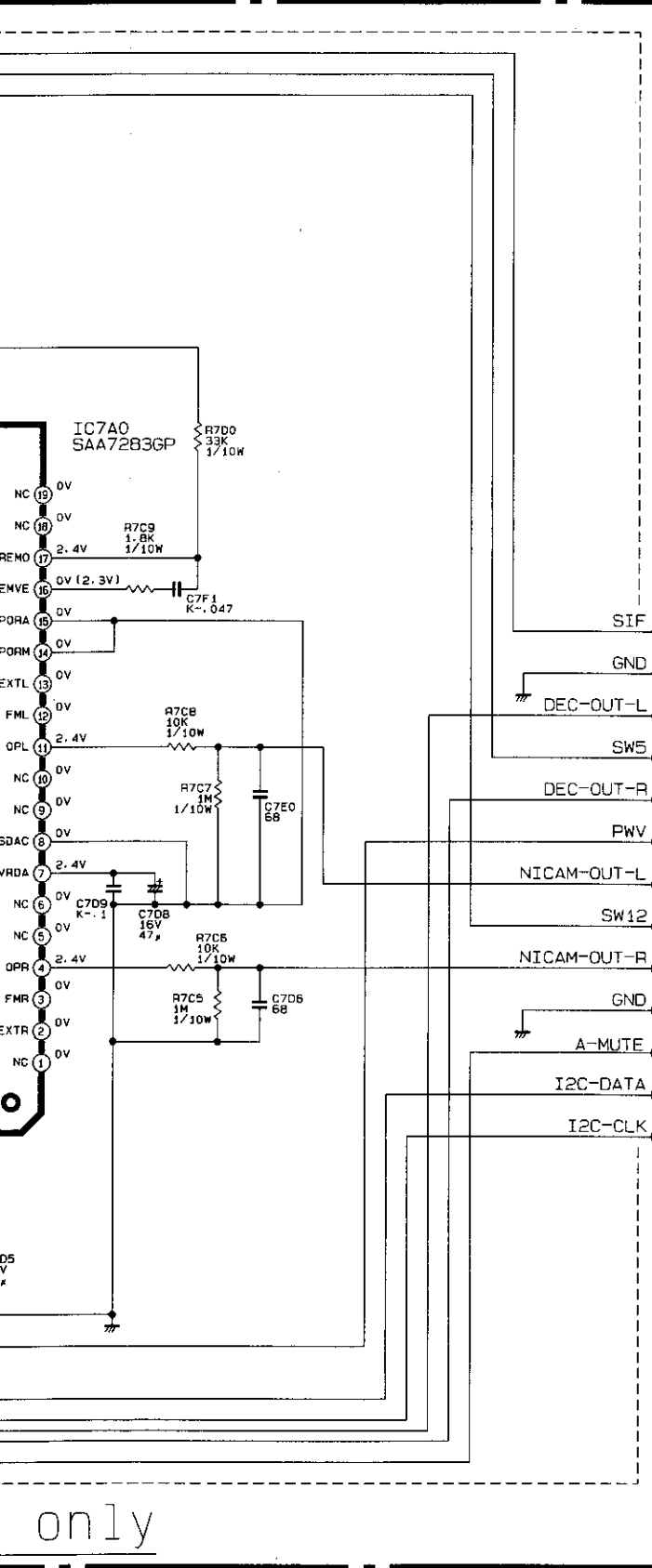
HS-761V(B)/V(E)/V(GY)/V(IR)

④

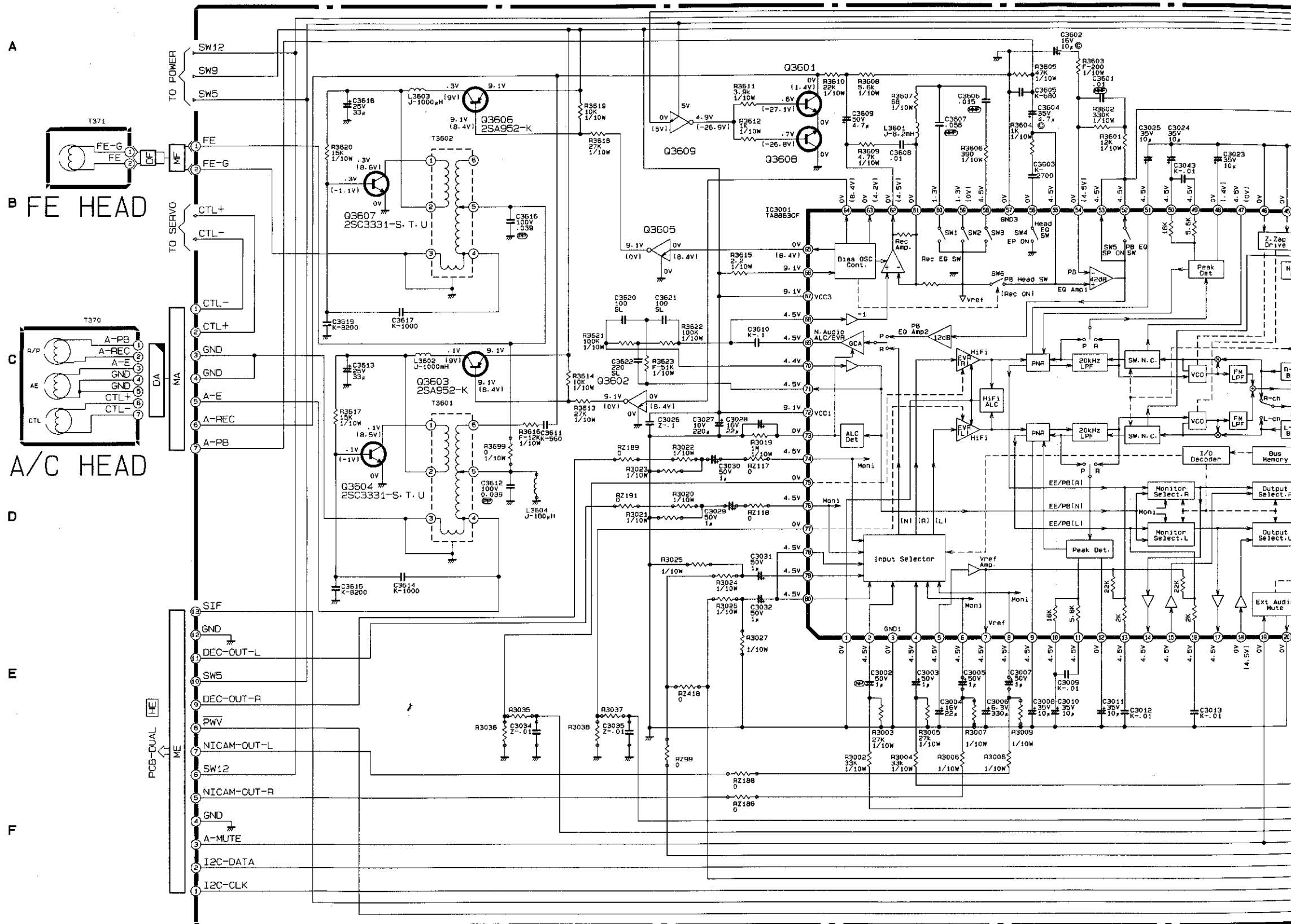
All diodes are 1SS252 unless otherwise specified.
 All NPN transistors are 2SC3053-C.D unless otherwise specified.
 All PNP transistors are 2SA1235-E.F unless otherwise specified.



PCB-DUAL



only
CK DIAGRAM on next page.



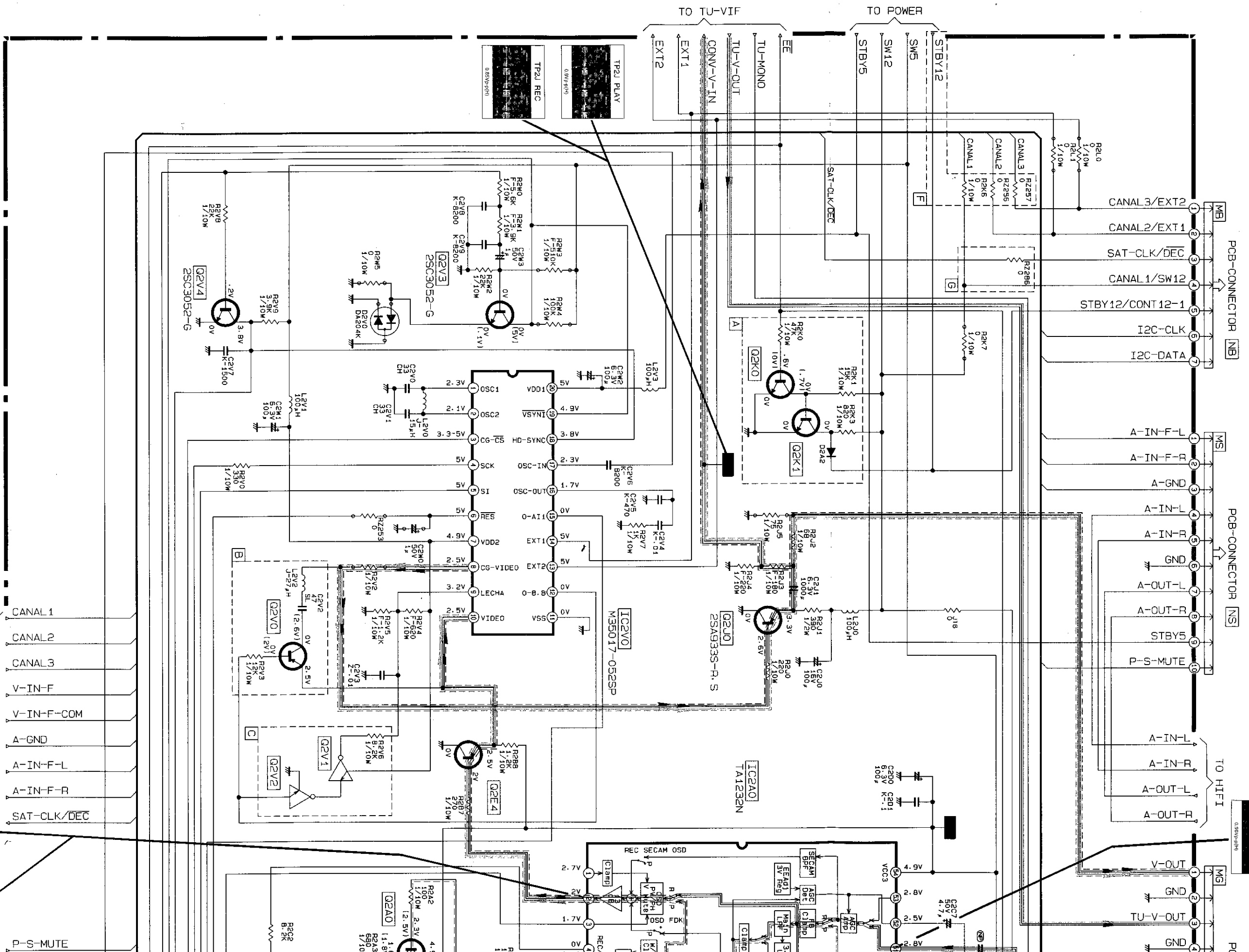
G

All diodes are 1S5252/1S51310M unless otherwise specified.
 All NPN transistors are 2SC3052-E-F unless otherwise specified.
 All PNP transistors are 2SA1235-E-F unless otherwise specified.

DTA124EK/UN2112 DTC124EK/UN2212

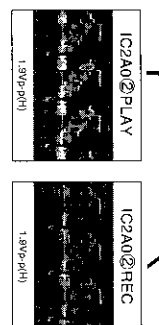
○: Employed X: Not employed

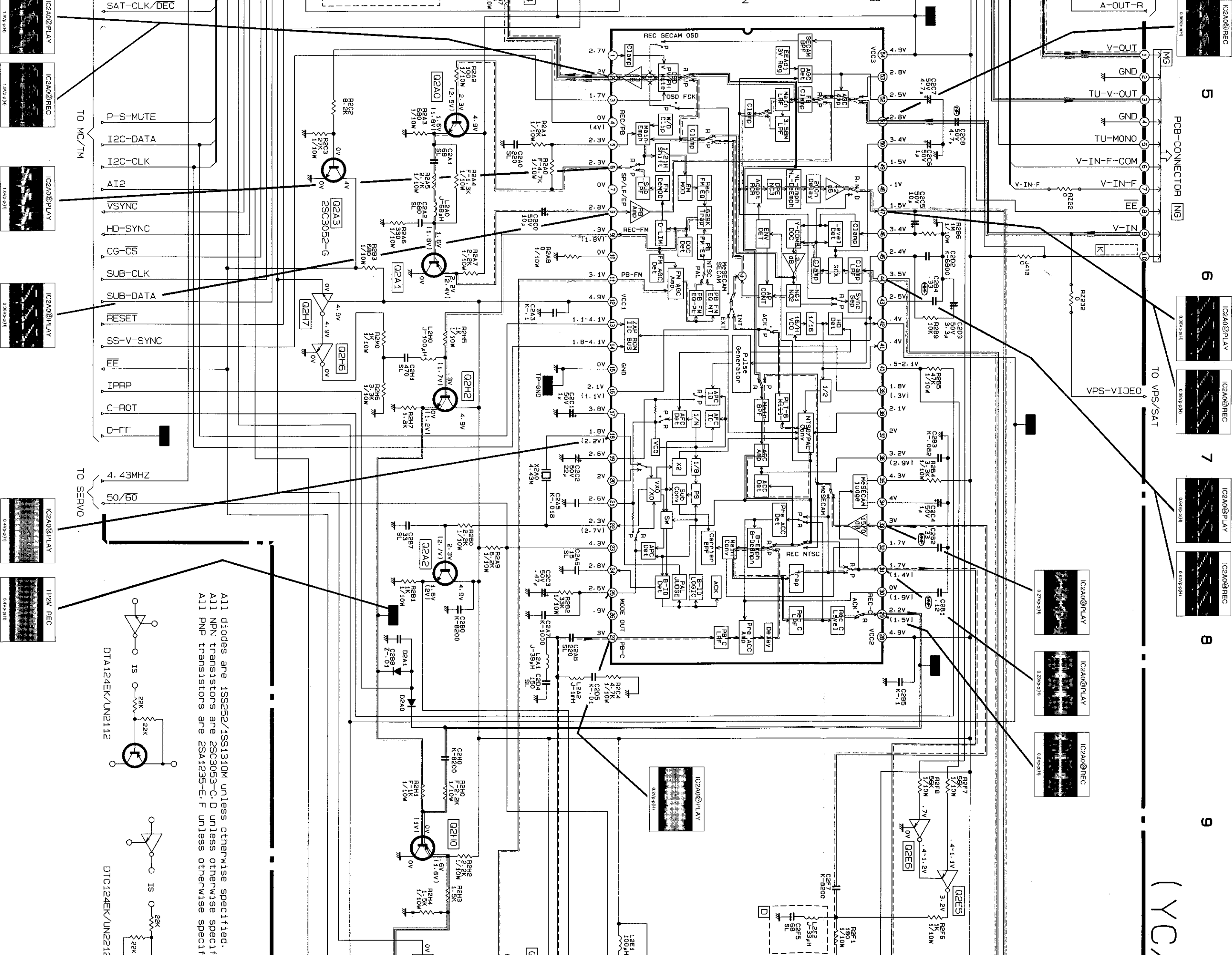
SYMBOL	A	R3005	R3007	R3008	R3009	C9005	C9007	R3020	R3021	R3022	R3023	C3029	C3030	L3604
ADDRESS	D-11	E-7	E-7	E-7	E-7	E-7	E-7	C-5	D-5	D-5	D-5	C-5	D-5	C-4
HS-761V(GY)	X	X	X	X	X	X	X	47K	27K	47K	27K	○	○	○
HS-761V(B)	X	1.8K	27K	1.8K	27K	○	○	X	X	X	X	X	X	○
HS-761V(E)	X	5.6K	27K	5.6K	27K	○	○	47K	27K	47K	27K	○	○	○
HS-761V(IR)	X	1.8K	27K	1.8K	27K	○	○	X	X	X	X	X	X	○



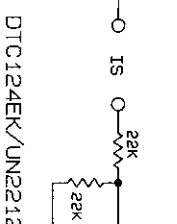
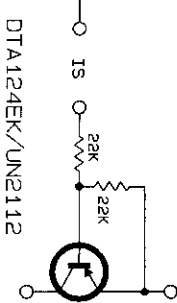
SYMBOL	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
ADDRESS	C-2	F-3	E-4	C-9	B-2	B-2	C-3	B-2	A-1	A-1	E-3	D-2	D-2	E-3	A-5	C-11	E-9	D-11	E-2	A-6	B-3	A-6				
HS-761V(GV)	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
HS-761V(B)	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
HS-761V(E)	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
HS-761V(IR)	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X

O: Employed X: Not Employed



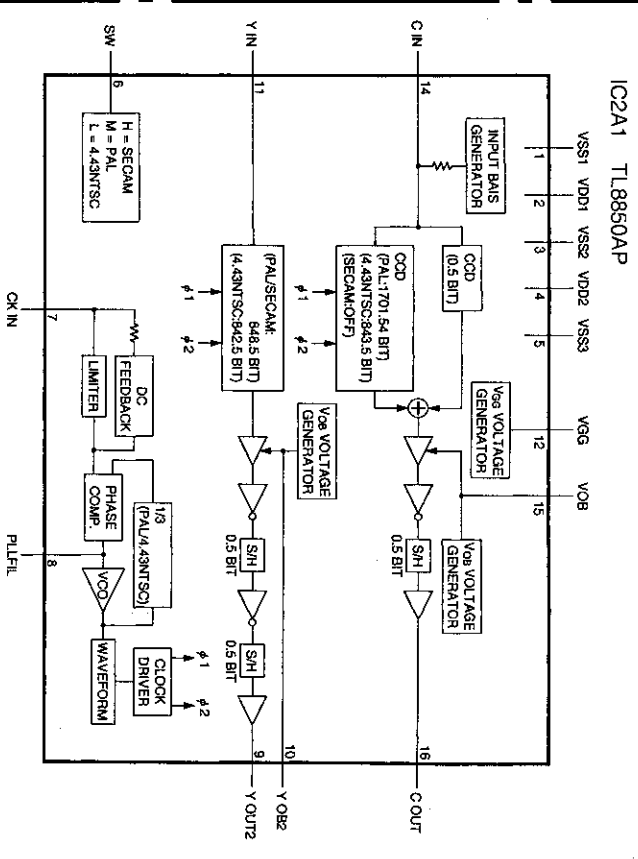
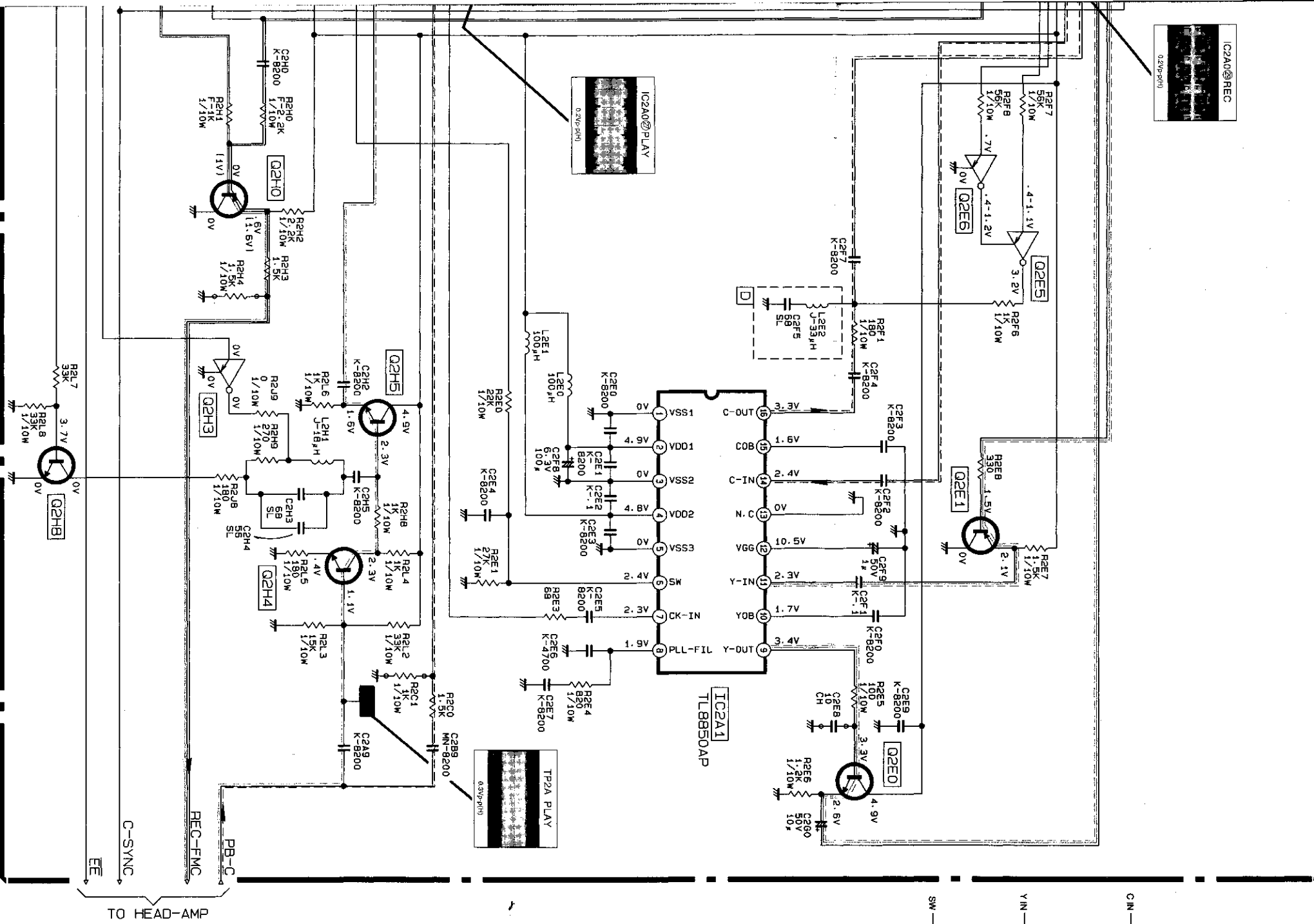


All diodes are 1SS252/1SS1310W unless otherwise specified.
 All NPN transistors are 2SC3053-C, D unless otherwise specified.
 All PNP transistors are 2SA1235-E, F unless otherwise specified.

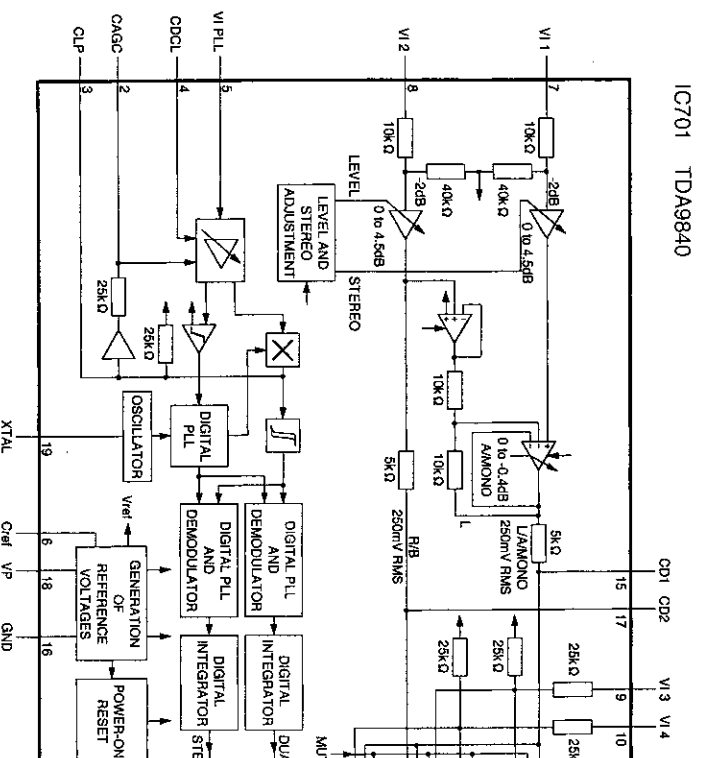


(YC)

(YC/CG) PCB-MAIN



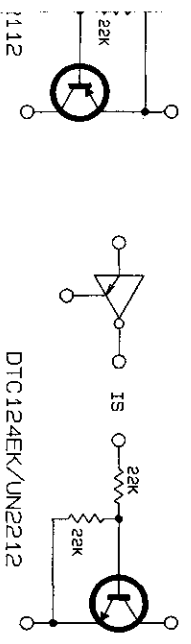
IC-BLOCK DIA

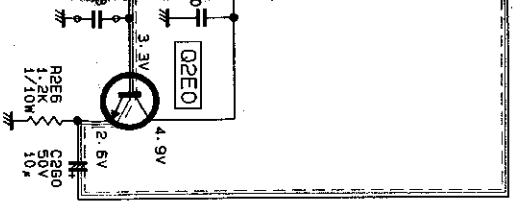


- Recording of Luminance Signal
- Playback of Luminance Signal
- Recording of Color Signal
- Playback of Color Signal

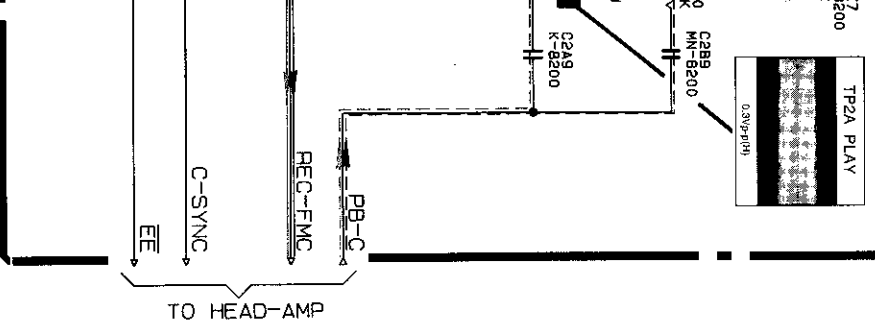
Unless otherwise specified, all components are 25°C/3053-C, D unless otherwise specified. The 25A1235-E, F unless otherwise specified.

DTC124EK/UN2212

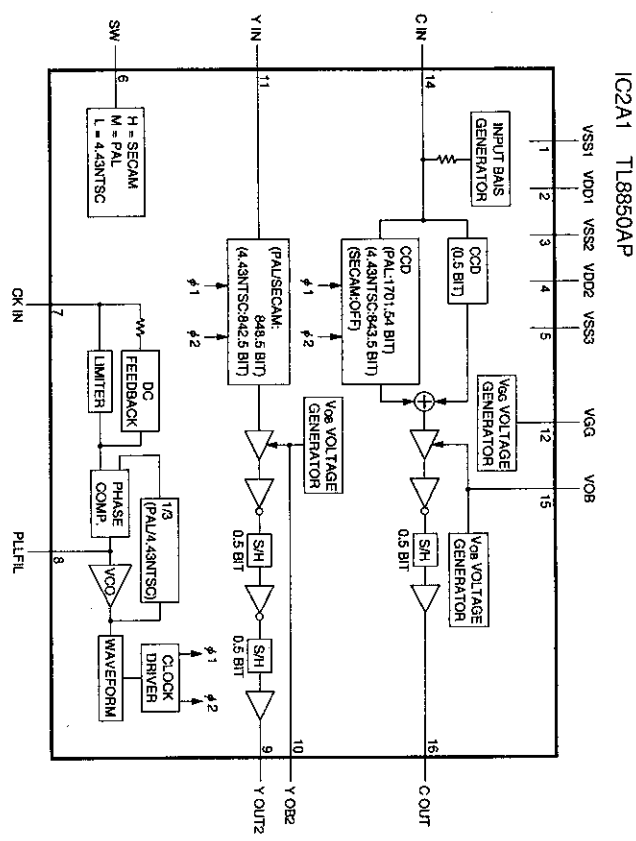




IC2A1 TL8850AP

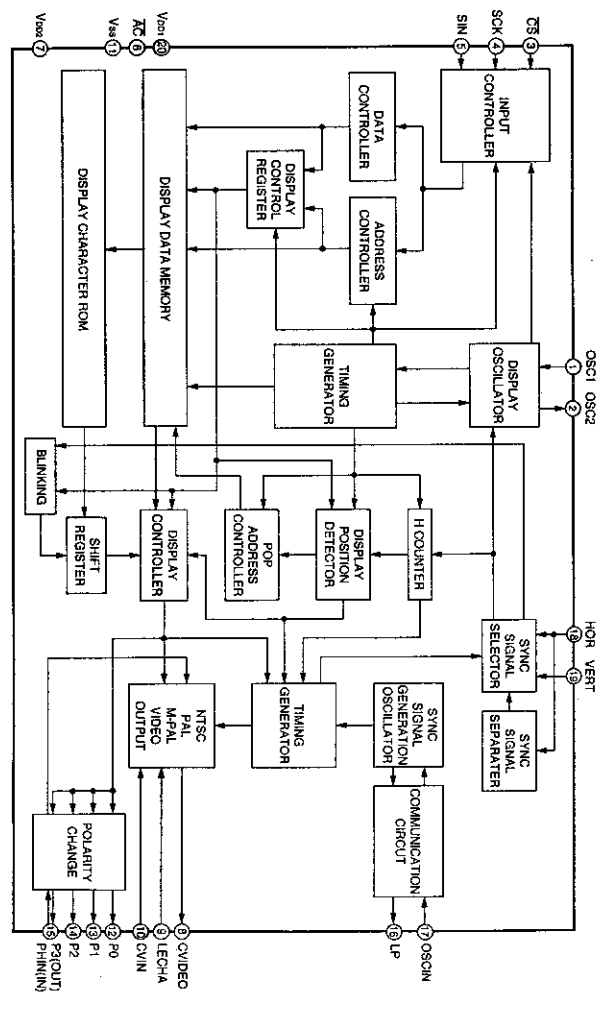


g of Luminance Signal
g of Luminance Signal
of Color Signal
of Color Signal

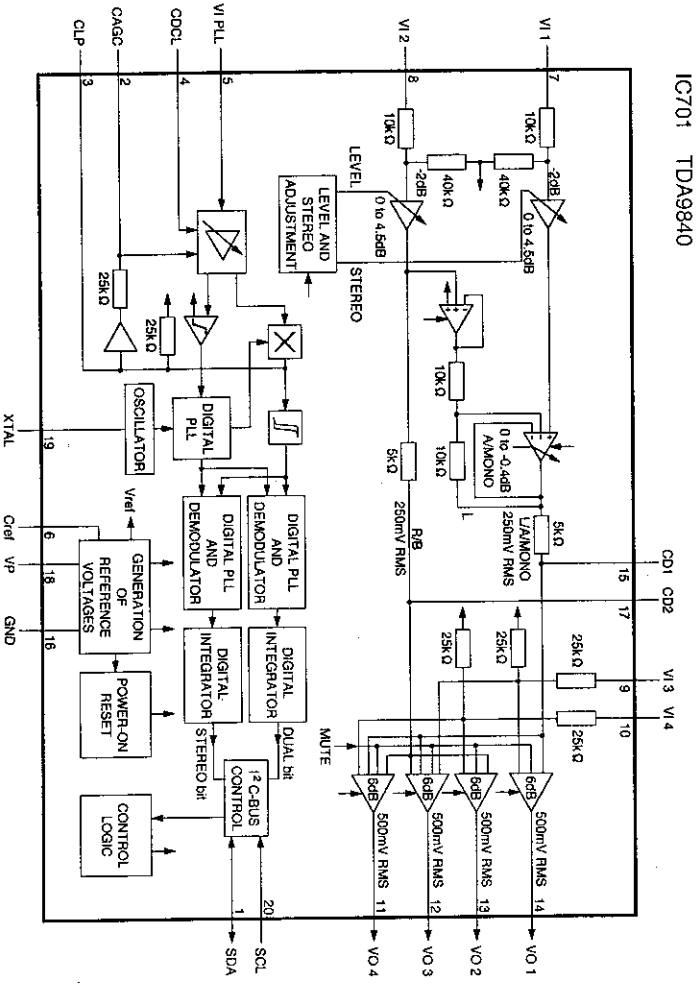


IC2A1 TL8850AP

IC2V0 M35017-052SP

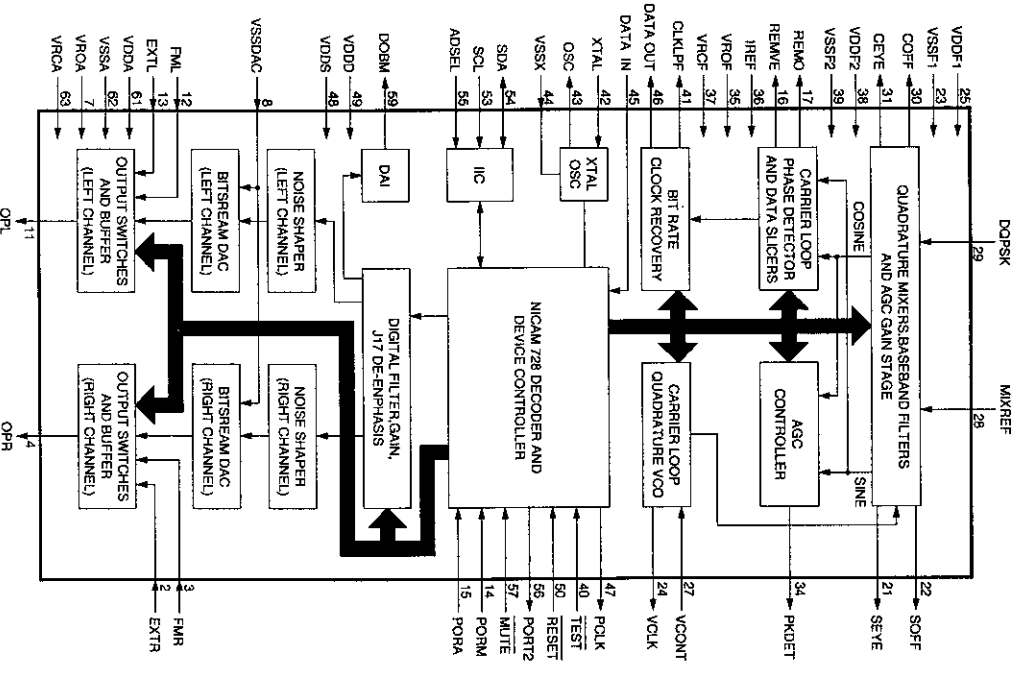


[IC-BLOCK DIAGRAM PCB-DUAL]



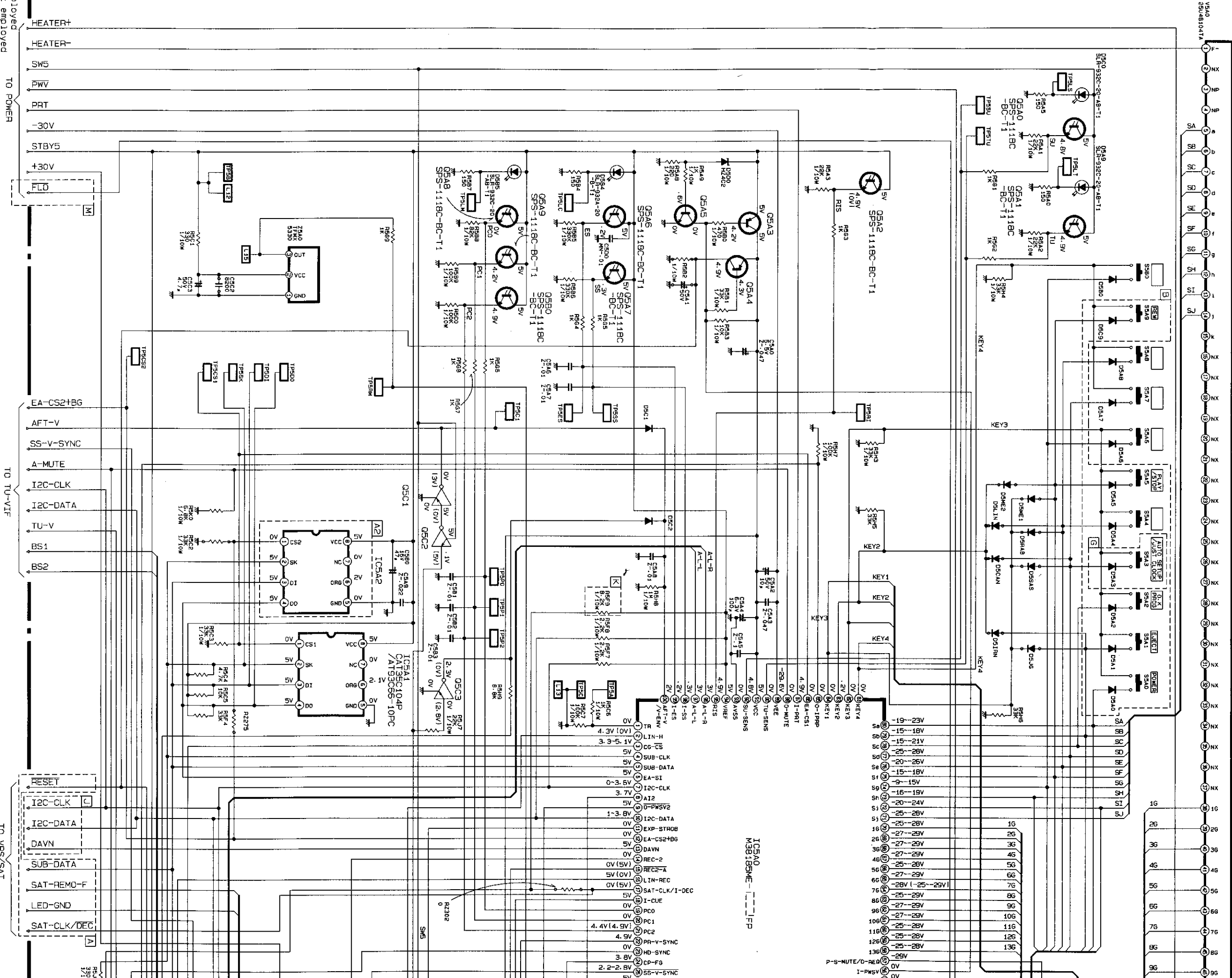
IC701 TDA9840

IC7A0 SAA7283GP



REPRESENTS CONTROLLER BUS

(MC/TM) PCB-MAIN



SYMBOL	05JUG	05IFRN	05SAS	05CAN	05RAB	05LIN	05ME1	05ME2	IC5A0	A2	C5C2	C5C4	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	AI	AJ	AK	AL	AM	AN	AO	AP	AQ	AR	AS	AT	AU	AV	AW	AX	AY	AZ	BA	BB	BC	BD	BE	BF	BG	BH	BI	BJ	BK	BL	BM	BN	BO	BP	BQ	BR	BS	BT	BU	BV	BW	BX	BY	BZ	CA	CB	CC	CD	CE	CF	CG	CH	CI	CJ	CK	CL	CM	CN	CO	CP	CQ	CR	CS	CT	CU	CV	CW	CX	CY	CZ	DA	DB	DC	DD	DE	DF	DG	DH	DI	DJ	DK	DL	DM	DN	DO	DP	DQ	DR	DS	DT	DU	DV	DW	DX	DY	DZ	EA	EB	EC	ED	EE	EF	EG	EH	EI	EJ	EK	EL	EM	EN	EO	EP	EQ	ER	ES	ET	EU	EV	EW	EX	EY	EZ	FA	FB	FC	FD	FE	FF	FG	FH	FI	FJ	FK	FL	FM	FN	FO	FP	FQ	FR	FS	FT	FU	FV	FW	FX	FY	FZ	GA	GB	GC	GD	GE	GF	GG	GH	GI	GJ	GK	GL	GM	GN	GO	GP	GQ	GR	GS	GT	GU	GV	GW	GX	GY	GZ	HA	HB	HC	HD	HE	HF	HG	HH	HI	HJ	HK	HL	HM	HN	HO	HP	HQ	HR	HS	HT	HU	HV	HW	HX	HY	HZ	IA	IB	IC	ID	IE	IF	IG	IH	II	IJ	IK	IL	IM	IN	IO	IP	IQ	IR	IS	IT	IU	IV	IW	IX	IY	IZ	JA	JB	JC	JD	JE	JF	JG	JH	JI	JJ	JK	JL	JM	JN	JO	JP	JQ	JR	JS	JT	JU	JV	JW	JX	JY	JZ	KA	KB	KC	KD	KE	KF	KG	KH	KI	KJ	KL	KM	KN	KO	KP	KQ	KR	KS	KT	KU	KV	KW	KX	KY	KZ	LA	LB	LC	LD	LE	LF	LG	LH	LI	LJ	LK	LL	LM	LN	LO	LP	LQ	LR	LS	LT	LU	LV	LW	LX	LY	LZ	MA	MB	MC	MD	ME	MF	MG	MH	MI	MJ	MK	ML	MM	MN	MO	MP	MQ	MR	MS	MT	MU	MV	MW	MX	MY	MZ	NA	NB	NC	ND	NE	NF	NG	NH	NI	NJ	NK	NL	NM	NN	NO	NP	NQ	NR	NS	NT	NU	NV	NW	NX	NY	NZ	OA	OB	OC	OD	OE	OF	OG	OH	OI	OJ	OK	OL	OM	ON	OO	OP	OQ	OR	OS	OT	OU	OV	OW	OX	OY	OZ	PA	PB	PC	PD	PE	PF	PG	PH	PI	PJ	PK	PL	PM	PN	PO	PP	PQ	PR	PS	PT	PU	PV	PW	PX	PY	PZ	QA	QB	QC	QD	QE	QF	QG	QH	QI	QJ	QK	QL	QM	QN	QO	QP	QQ	QR	QS	QT	QU	QV	QW	QX	QY	QZ	RA	RB	RC	RD	RE	RF	RG	RH	RI	RJ	RK	RL	RM	RN	RO	RP	RQ	RR	RS	RT	RU	RV	RW	RX	RY	RZ	SA	SB	SC	SD	SE	SF	SG	SH	SI	SJ	SK	SL	SM	SN	SO	SP	SQ	SR	SS	ST	SU	SV	SW	SX	SY	SZ	TA	TB	TC	TD	TE	TF	TG	TH	TI	TJ	TK	TL	TM	TN	TO	TP	TQ	TR	TS	TT	TU	TV	TW	TX	TY	TZ	UA	UB	UC	UD	UE	UF	UG	UH	UI	UJ	UK	UL	UM	UN	UO	UP	UQ	UR	US	UT	UU	UV	UW	UX	UY	UZ	VA	VB	VC	VD	VE	VF	VG	VH	VI	VJ	VK	VL	VM	VN	VO	VP	VQ	VR	VS	VT	VU	VV	VW	VX	VY	VZ	WA	WB	WC	WD	WE	WF	WG	WH	WI	WJ	WK	WL	WM	WN	WO	WP	WQ	WR	WS	WT	WU	WV	WW	WX	WY	WZ	XA	XB	XC	XD	XE	XF	XG	XH	XI	XJ	XK	XL	XM	XN	XO	XP	XQ	XR	XS	XT	XU	XV	XW	XX	XY	XZ	YA	YB	YC	YD	YE	YF	YG	YH	YI	YJ	YK	YL	YM	YN	YO	YP	YQ	YR	YS	YT	YU	YV	YW	YX	YY	YZ	ZA	ZB	ZC	ZD	ZE	ZF	ZG	ZH	ZI	ZJ	ZK	ZL	ZM	ZN	ZO	ZP	ZQ	ZR	ZS	ZT	ZU	ZV	ZW	ZX	ZY	ZZ
ADDRESS	B-5	B-5	B-5	B-5	B-4	B-4	B-4	B-4	E-7	G-5	G-3	C5C4	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	AI	AJ	AK	AL	AM	AN	AO	AP	AQ	AR	AS	AT	AU	AV	AW	AX	AY	AZ	BA	BB	BC	BD	BE	BF	BG	BH	BI	BJ	BK	BL	BM	BN	BO	BP	BQ	BR	BS	BT	BU	BV	BW	BX	BY	BZ	CA	CB	CC	CD	CE	CF	CG	CH	CI	CJ	CK	CL	CM	CN	CO	CP	CQ	CR	CS	CT	CU	CV	CW	CX	CY	CZ	DA	DB	DC	DD	DE	DF	DG	DH	DI	DJ	DK	DL	DM	DN	DO	DP	DQ	DR	DS	DT	DU	DV	DW	DX	DY	DZ	EA	EB	EC	ED	EE	EF	EG	EH	EI	EJ	EK	EL	EM	EN	EO	EP	EQ	ER	ES	ET	EU	EV	EW	EX	EY	EZ	FA	FB	FC	FD	FE	FF	FG	FH	FI	FJ	FK	FL	FM	FN	FO	FP	FQ	FR	FS	FT	FU	FV	FW	FX	FY	FZ	GA	GB	GC	GD	GE	GF	GG	GH	GI	GJ	GK	GL	GM	GN	GO	GP	GQ	GR	GS	GT	GU	GV	GW	GX	GY	GZ	HA	HB	HC	HD	HE	HF	HG	HH	HI	HJ	HK	HL	HM	HN	HO	HP	HQ	HR	HS	HT	HU	HV	HW	HX	HY	HZ	IA	IB	IC	ID	IE	IF	IG	IH	II	IJ	IK	IL	IM	IN	IO	IP	IQ	IR	IS	IT	IU	IV	IW	IX	IY	IZ	JA	JB	JC	JD	JE	JF	JG	JH	JI	IJ	JK	JK	KL	KL	LM	LM	MN	MN	NO	NO	OP	OP	PQ	PQ	QR	QR	RS	RS	ST	ST	TU	TU	VW	VW	WX	WX	YZ	YZ																																																																																																																																																																																																																																																																																																																																																																																																																			

6

HS-761V(B)/N(E)/V(GY)/V(IR)

0	0	0	0	0	0
0	0	X	X	X	0
0	0	0	0	0	0
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9	F-10	C-12	A-3	A-3	A-4
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7

8

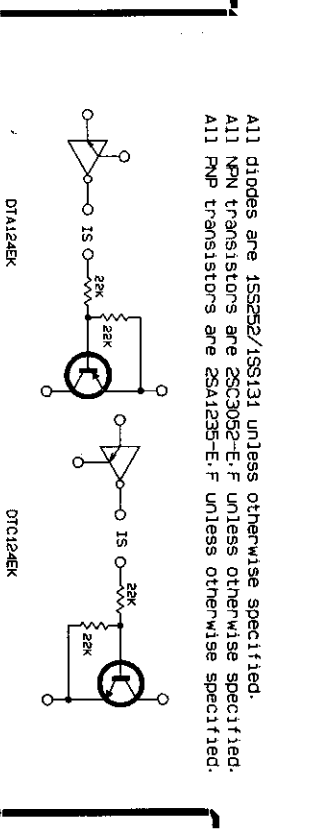
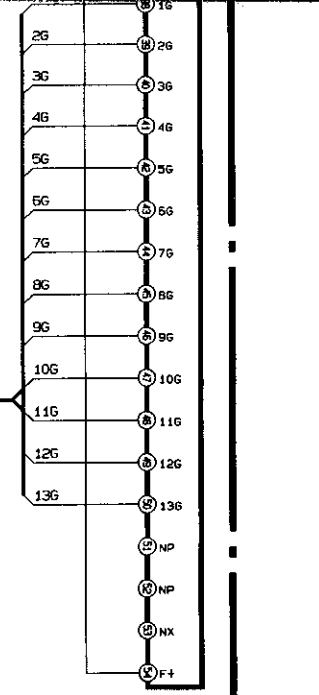
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10

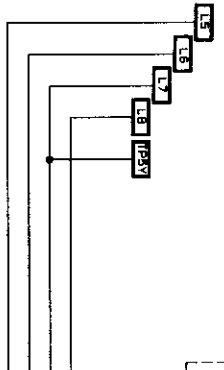
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12

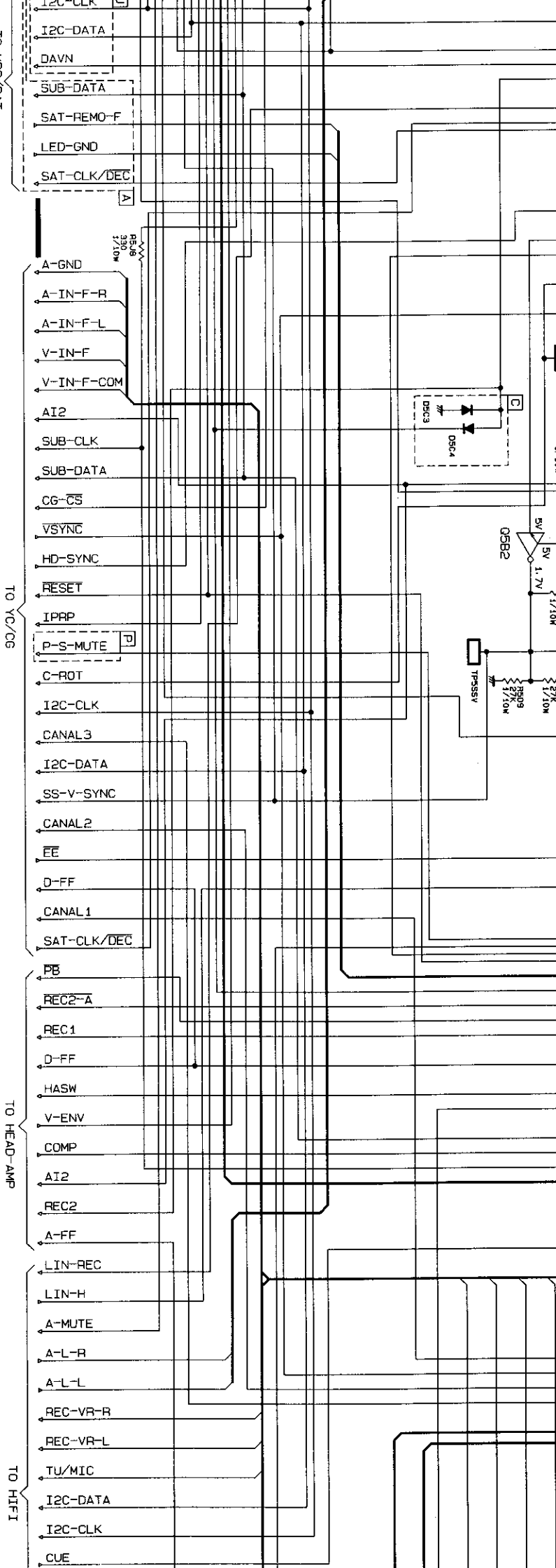
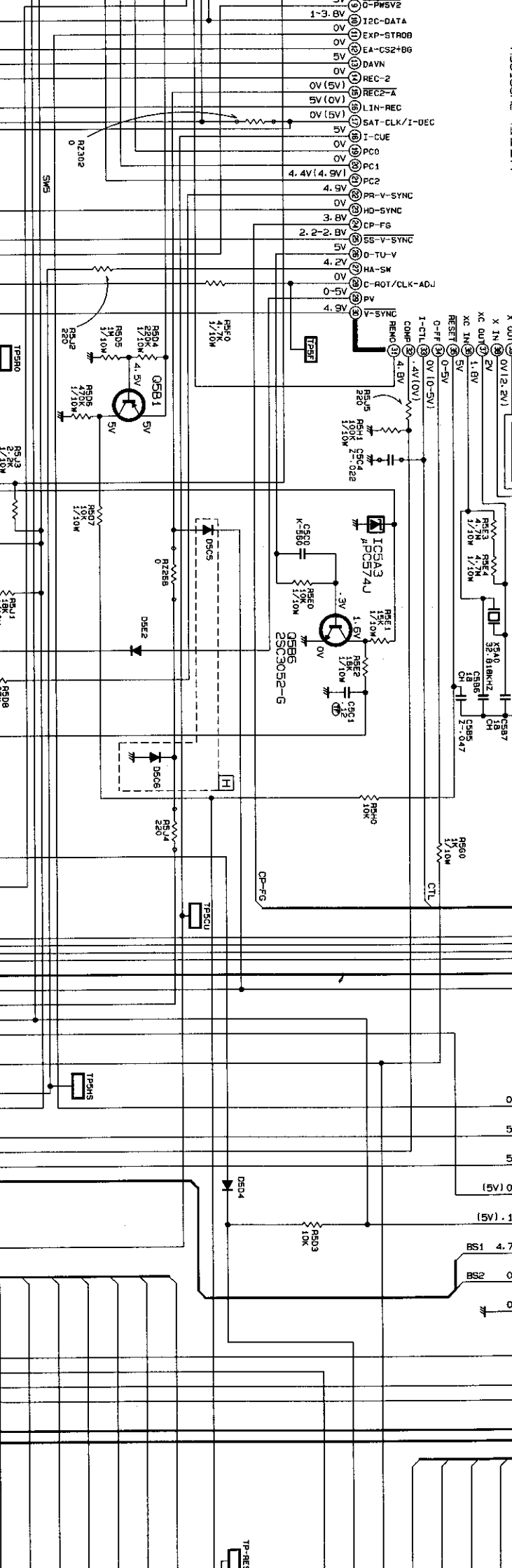
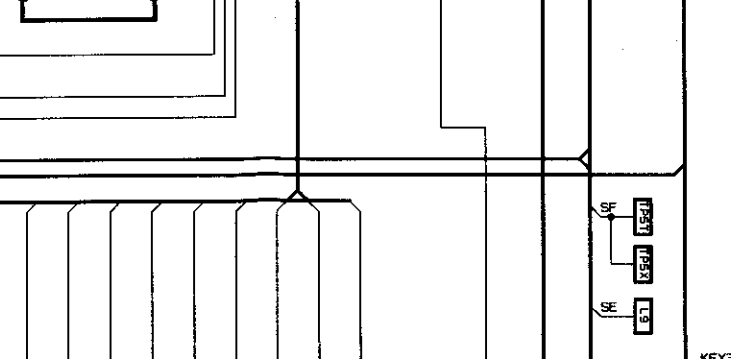
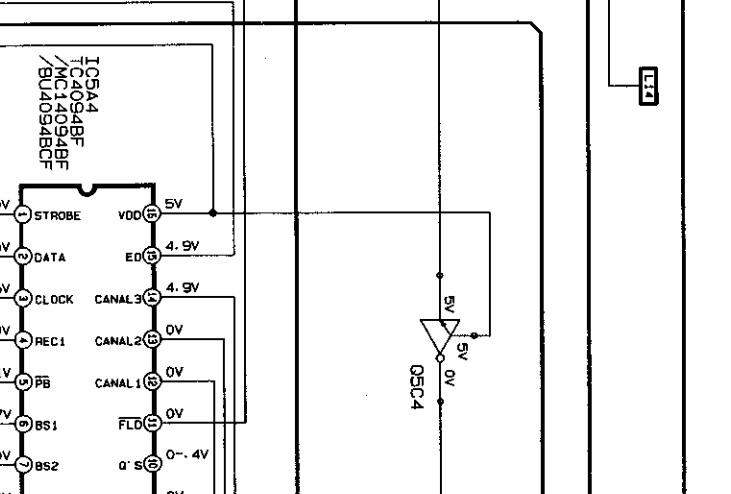
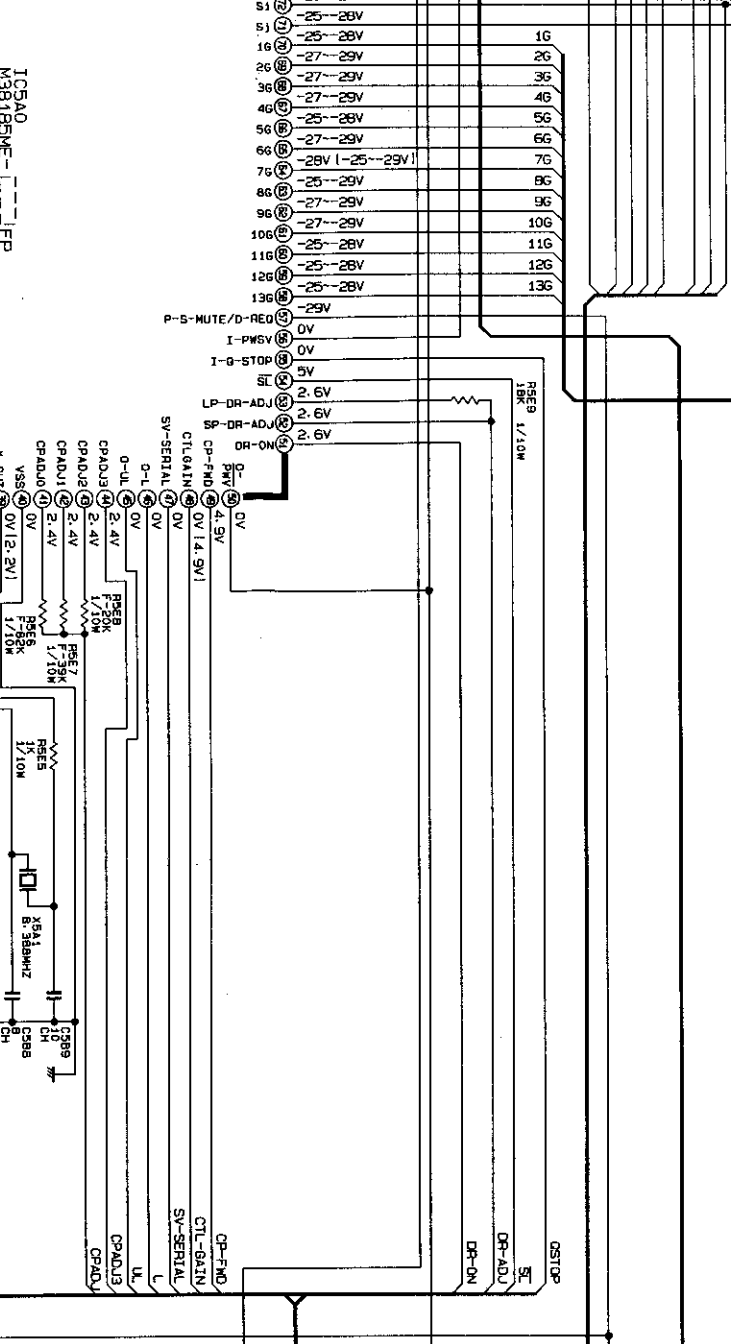
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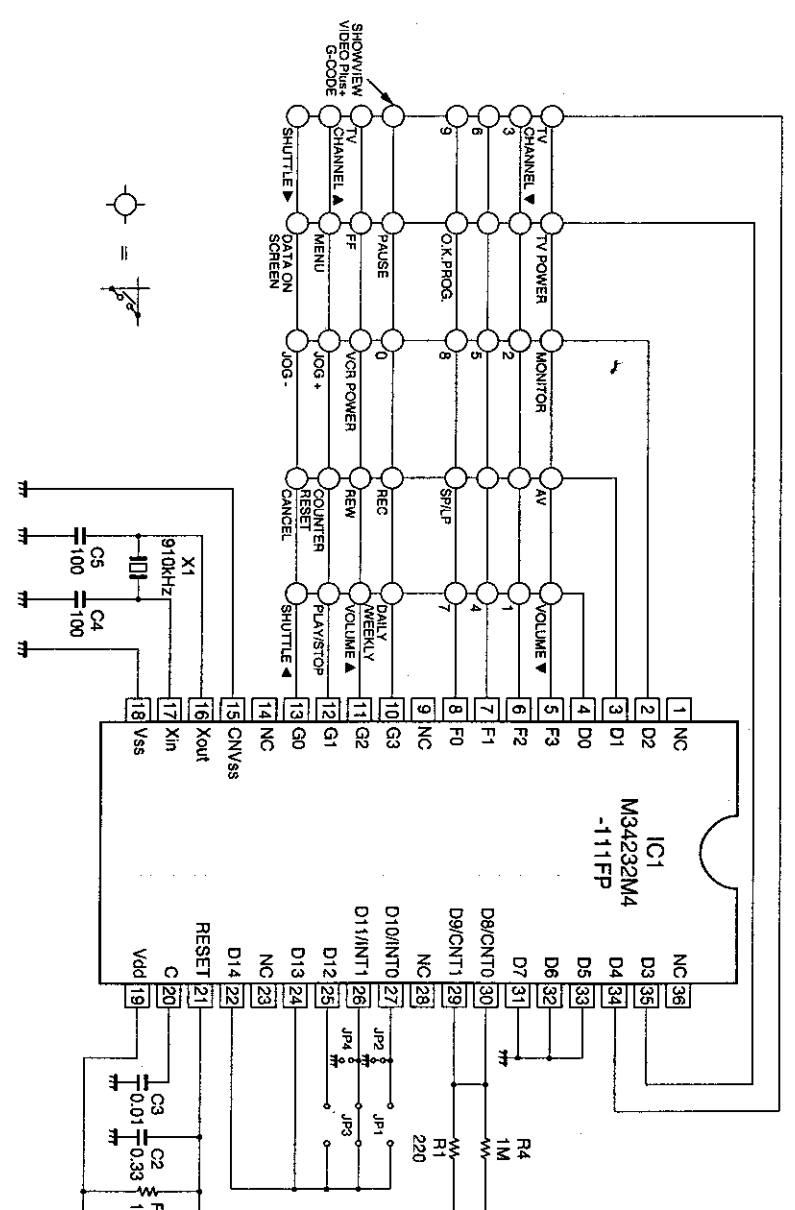
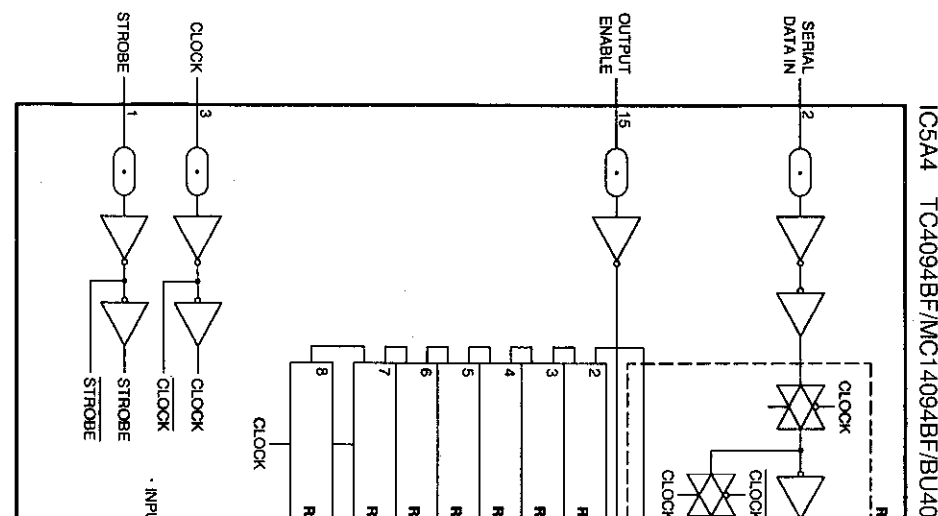
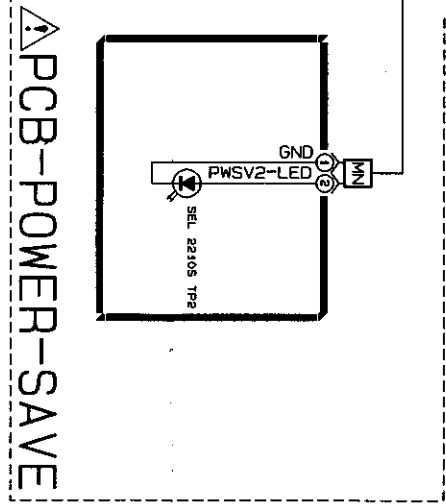
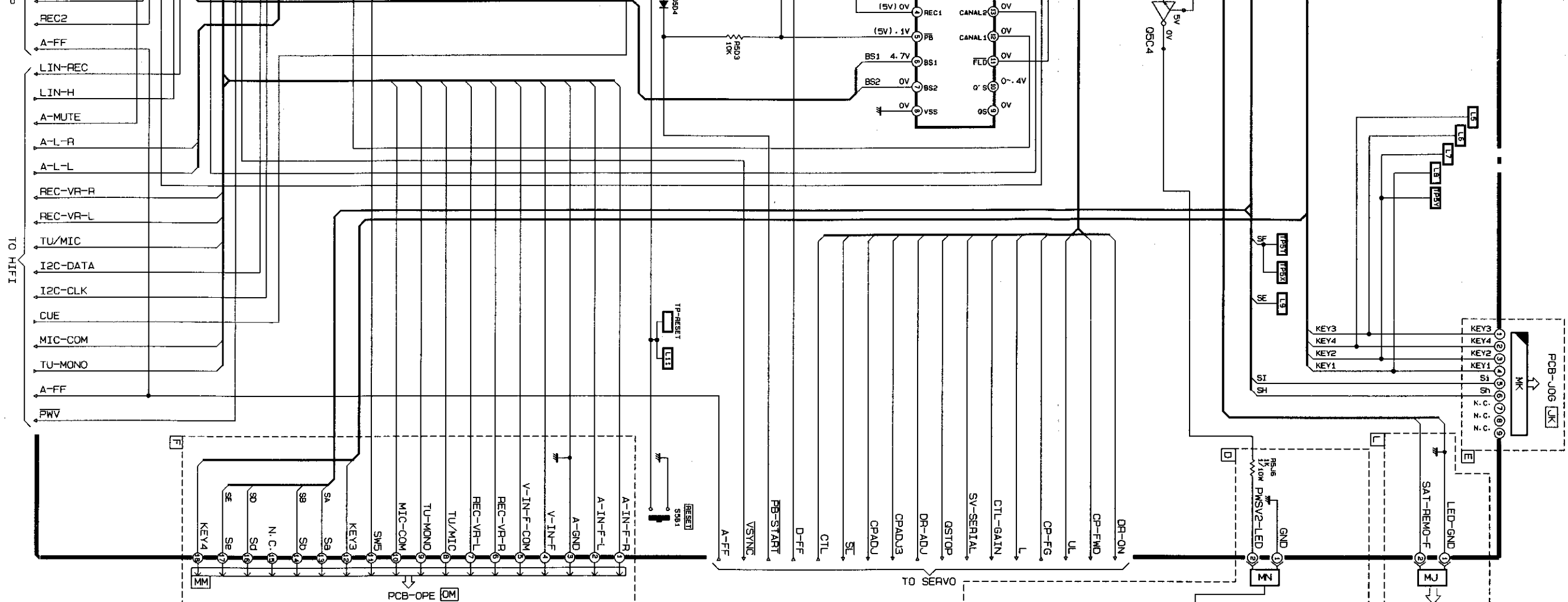


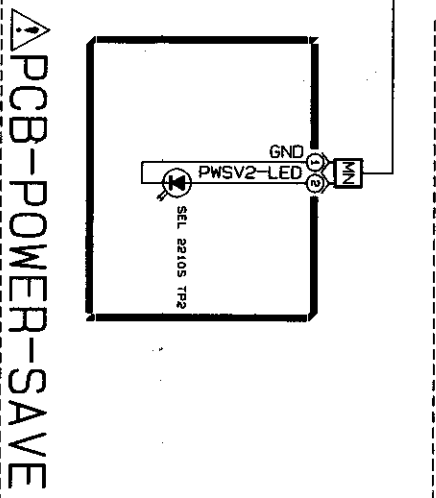
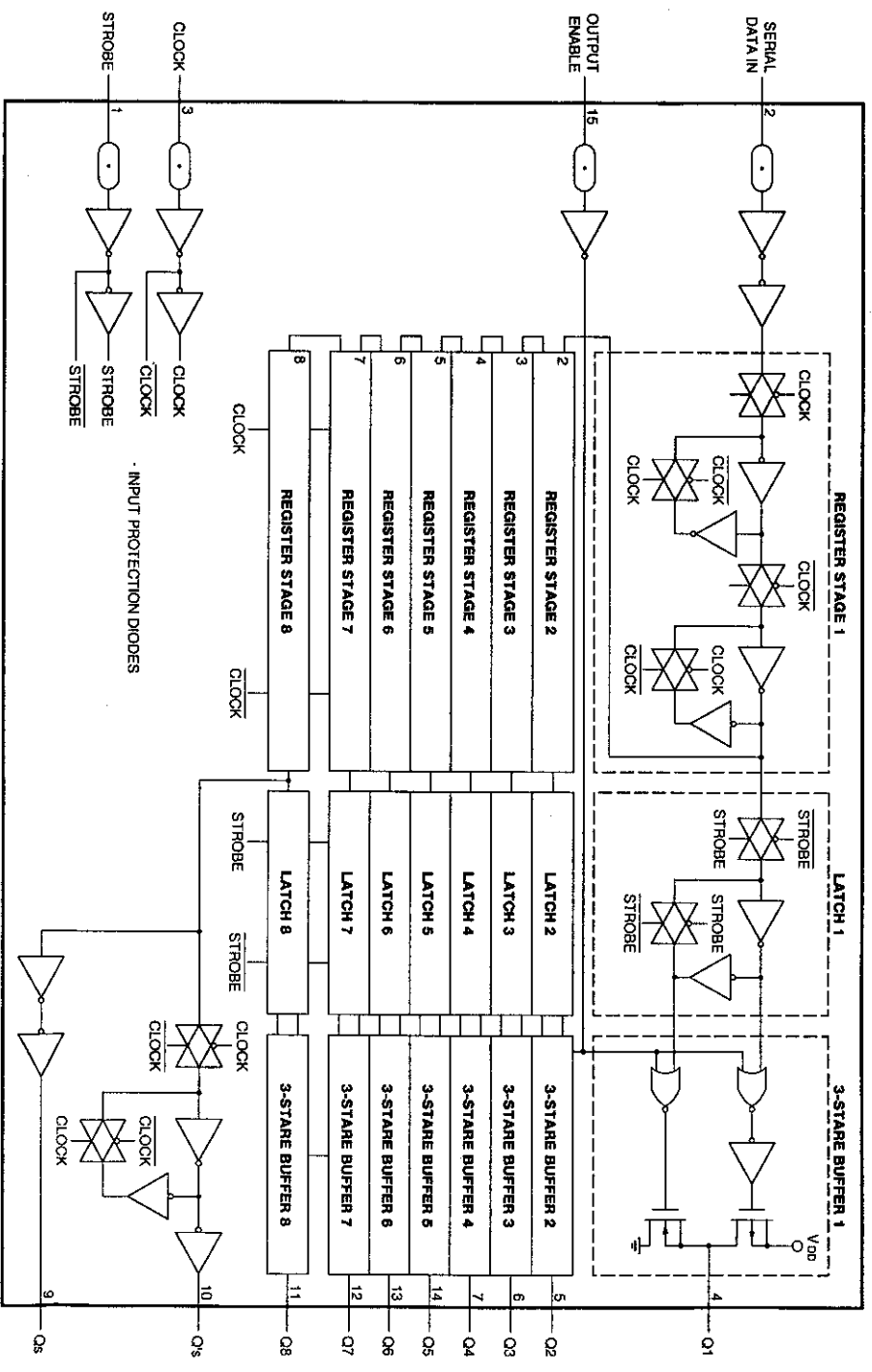
All diodes are 1SS252/1SS131 unless otherwise specified.
All JFN transistors are 2SC3052-E-F unless otherwise specified.
All RFP transistors are 2SA1255-E-F unless otherwise specified.



KEY3

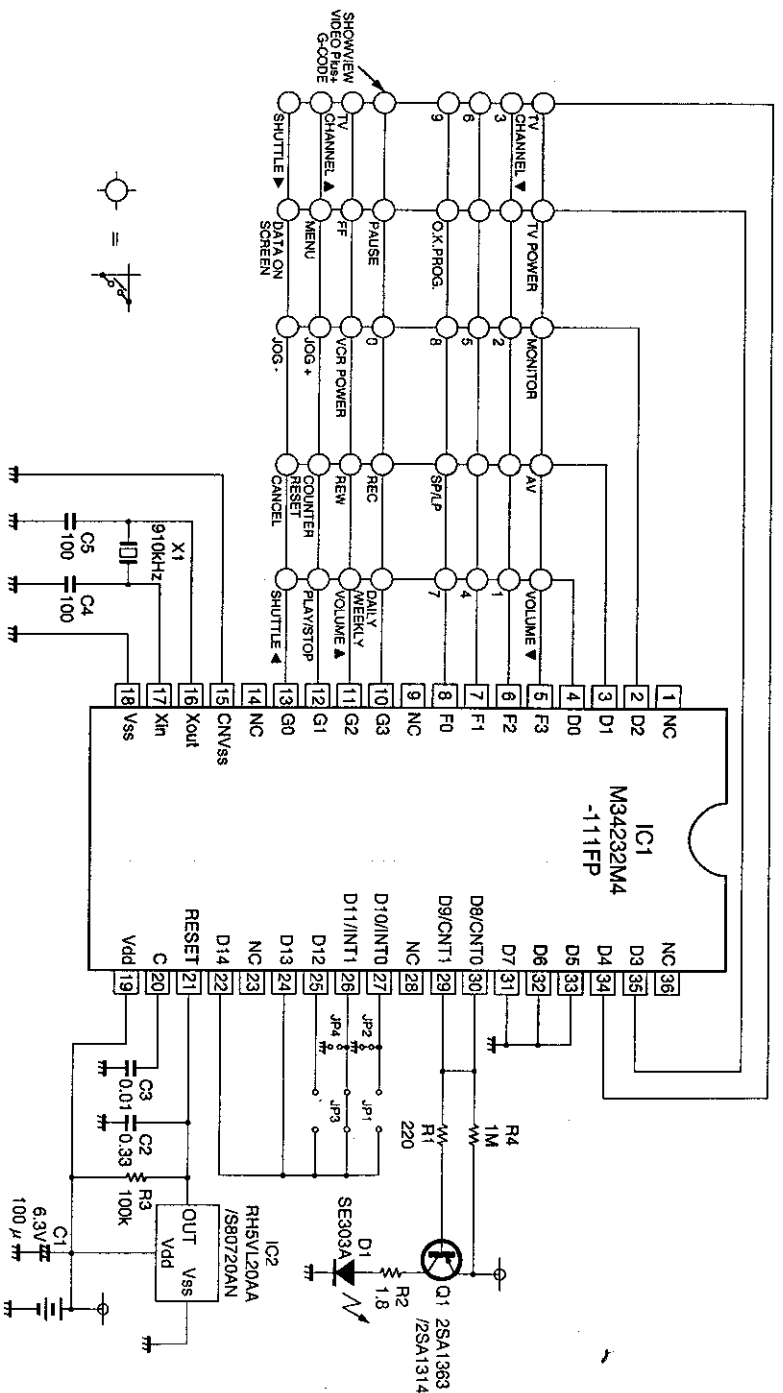






PCB-POWER-SAVE

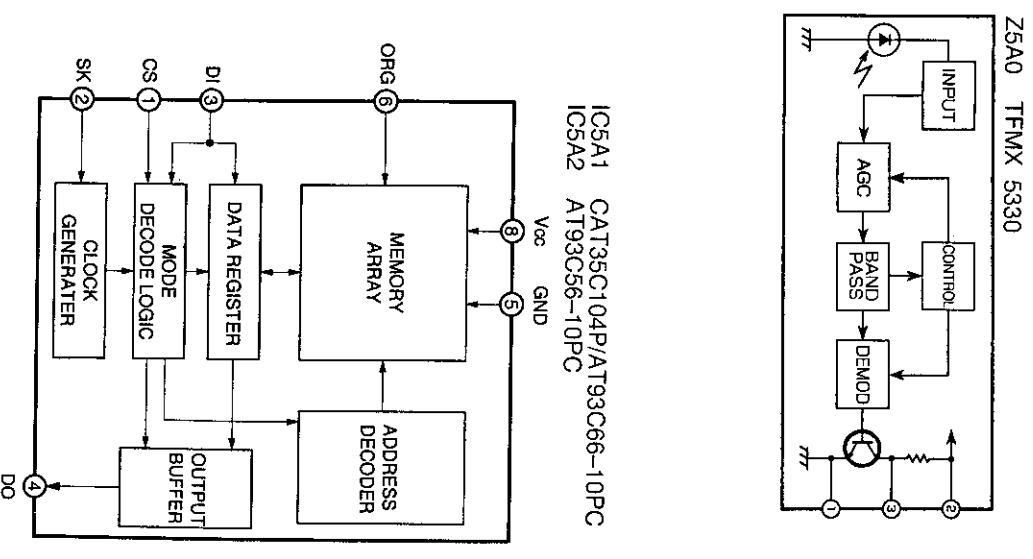
TRANSMITTER REMOTE CONTROLLER

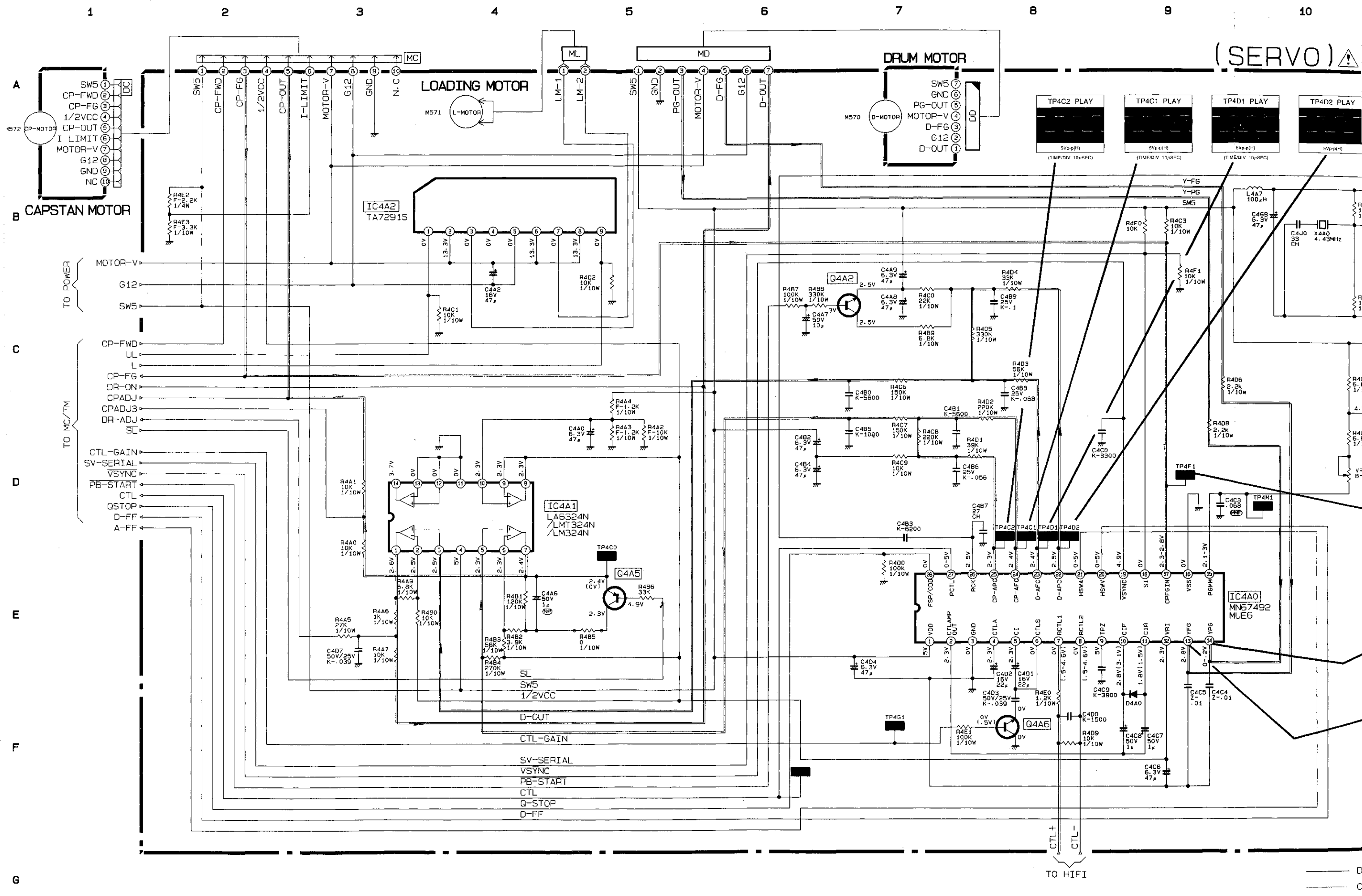


*** TRUE TABLE**

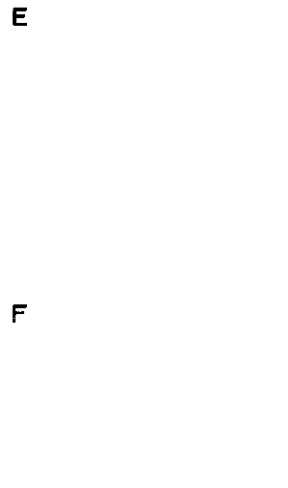
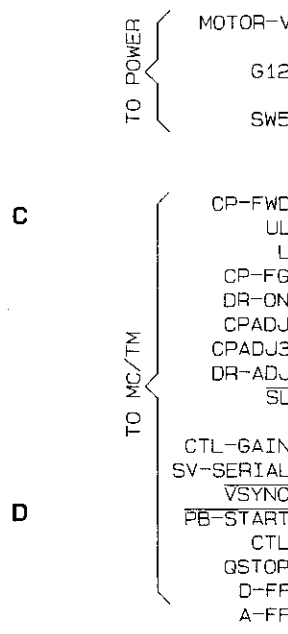
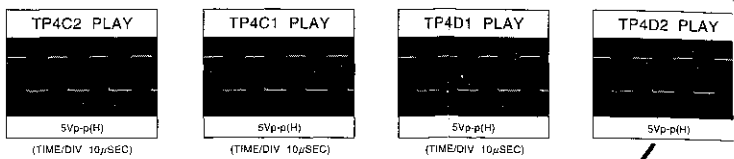
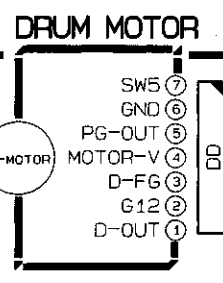
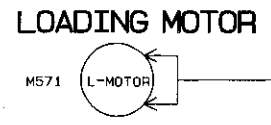
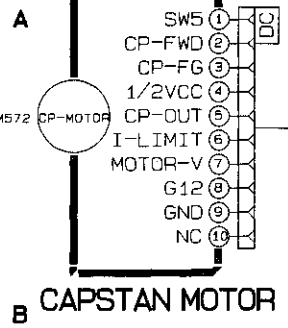
CLOCK	OUTPUT ENABLE	STROBE	DATA	PARALLEL OUTPUTS	SERIAL OUTPUTS
				O1	O2
0	X	X	X	3S	3S
0	X	X	X	3S	3S
1	0	0	X	NO CHG.	NO CHG.
1	1	1	0	ON-1	ON-1
1	1	1	1	ON-1	ON-1
1	1	1	1	NO CHG.	NO CHG.

3S - Three-State
 X - Don't Care
 At the positive clock edges.
 Information in the 7th shift register stage is transferred to O8 and O5.





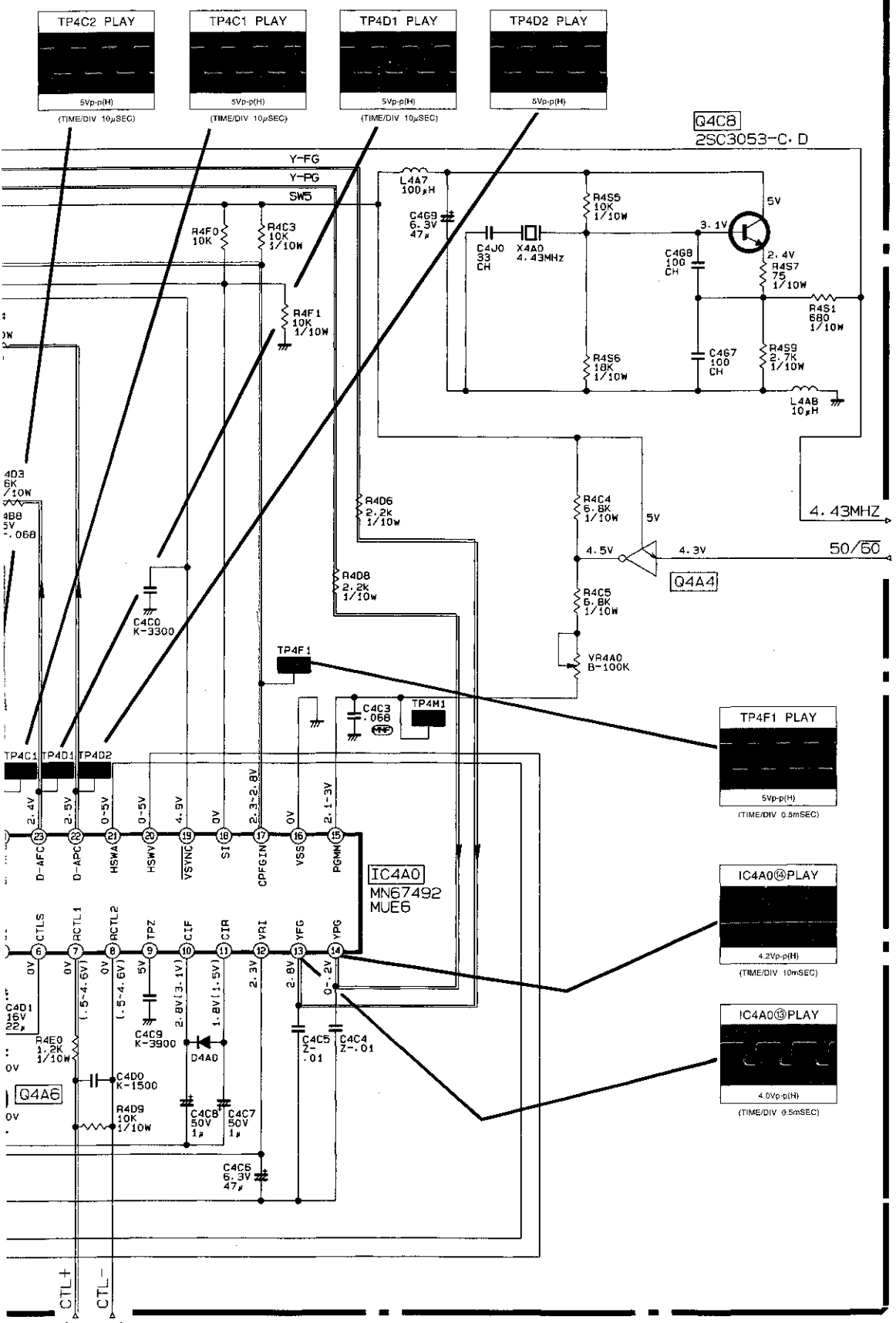
(SERVO) ⚠



Dr

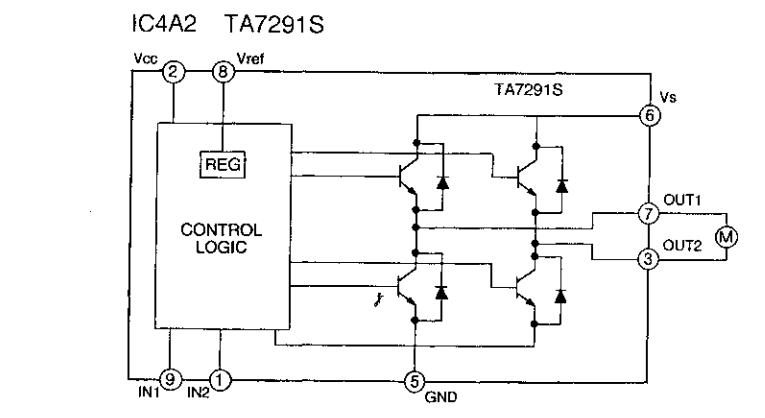
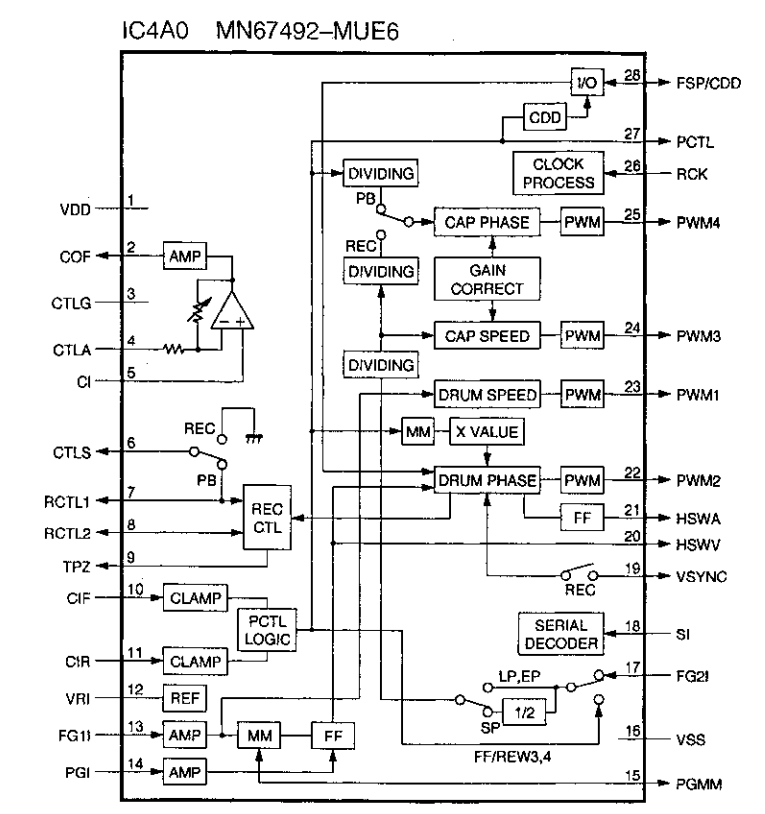
Ct

(SERVO) PCB-MAIN

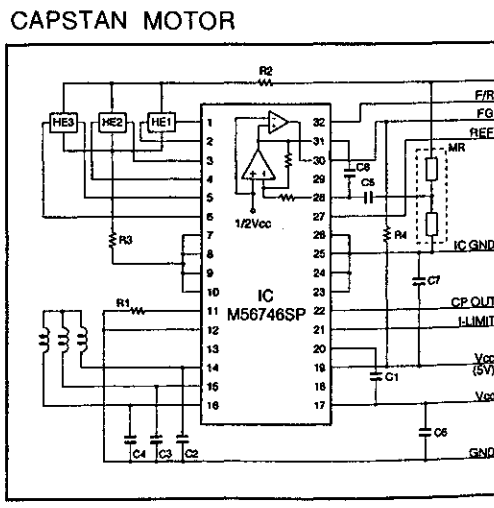
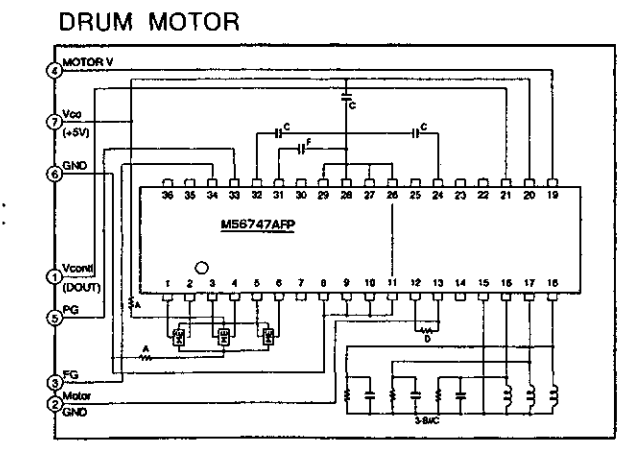
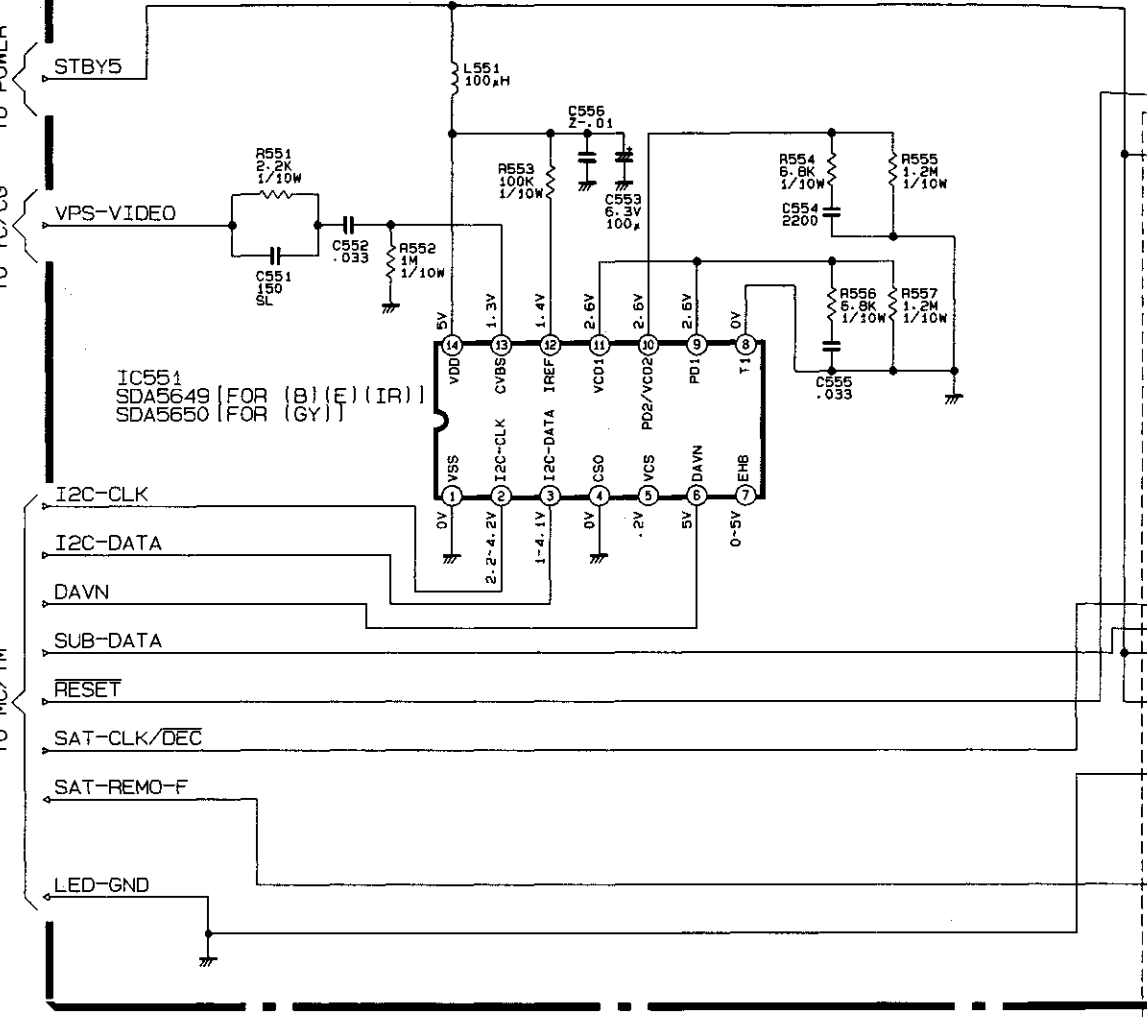
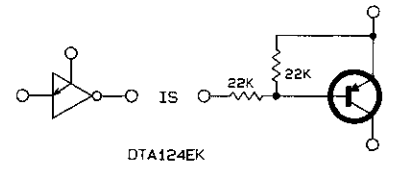


TO HIPI

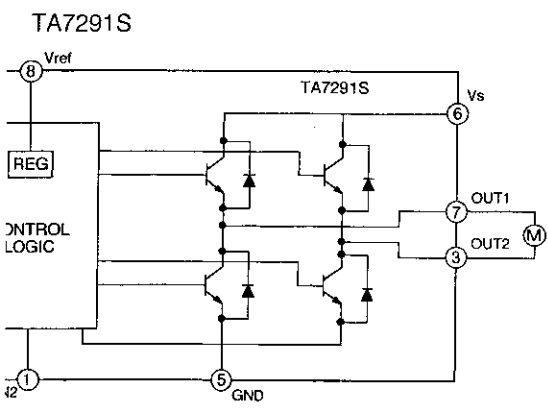
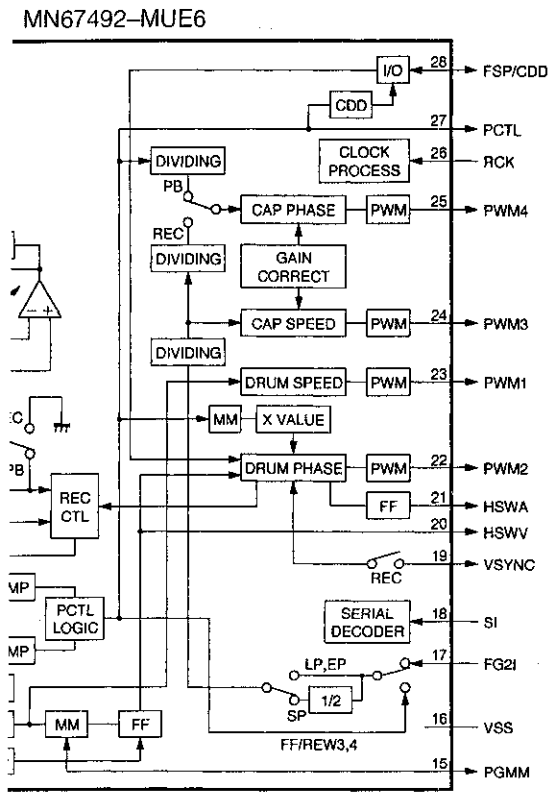
————— Drum Servo System
 - - - - - Capstan Servo System



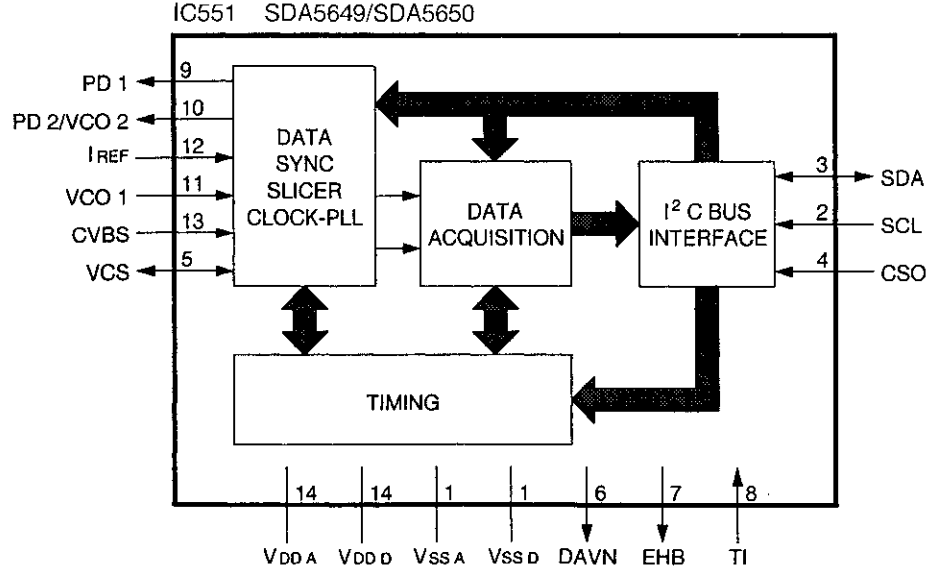
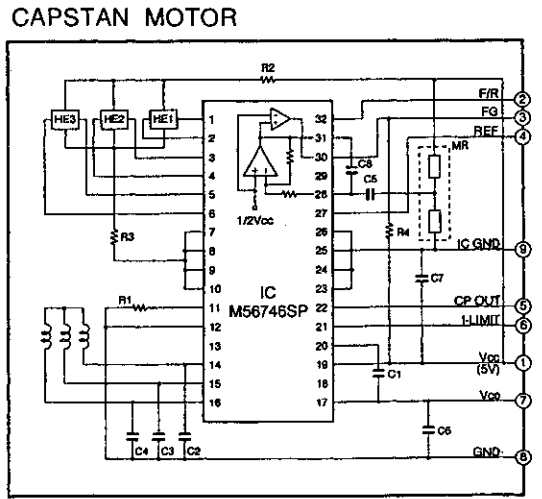
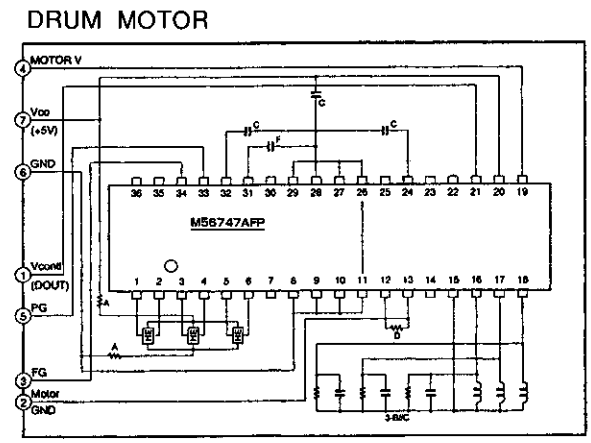
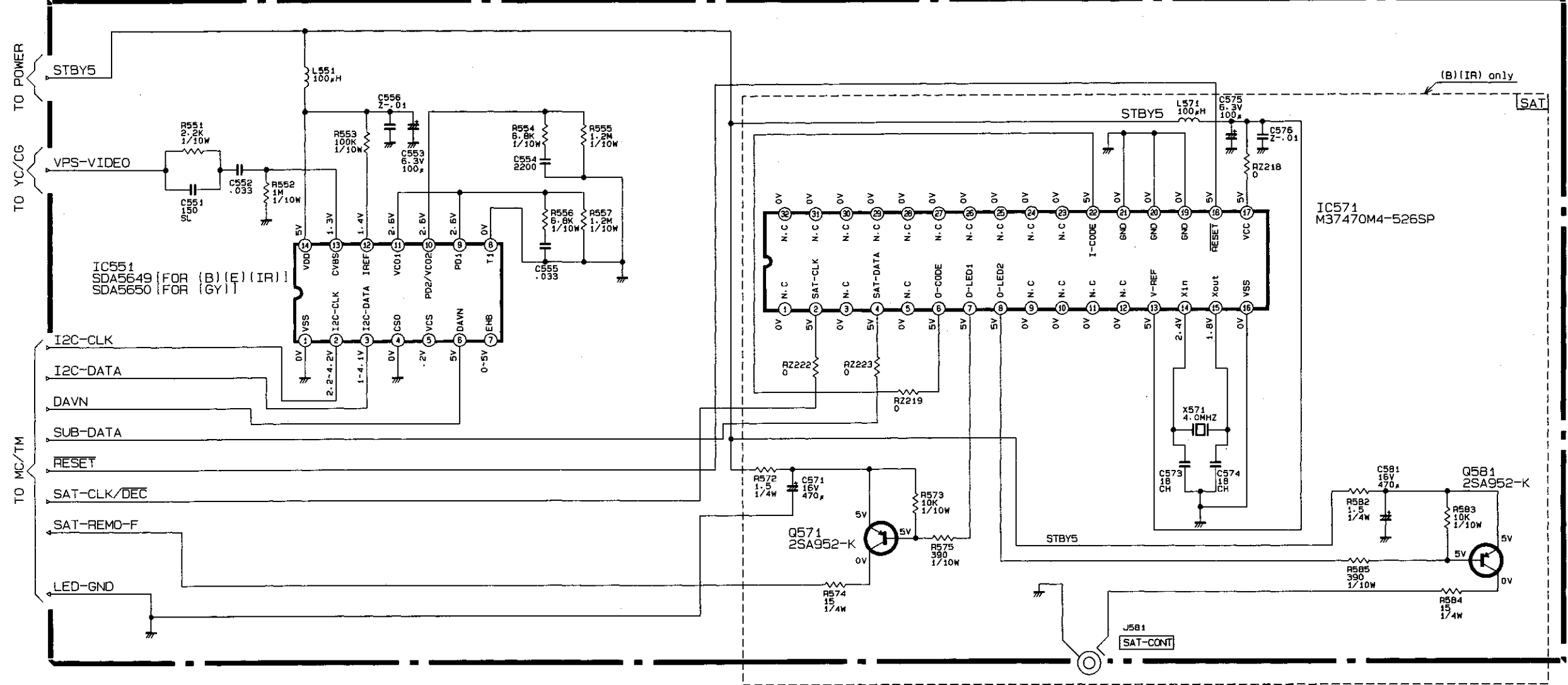
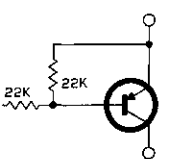
All diodes are 1SS252/1SS131 unless otherwise specified.
 All NPN transistors are 2SC3052-E.F unless otherwise specified.
 All PNP transistors are 2SA1235-E.F unless otherwise specified.



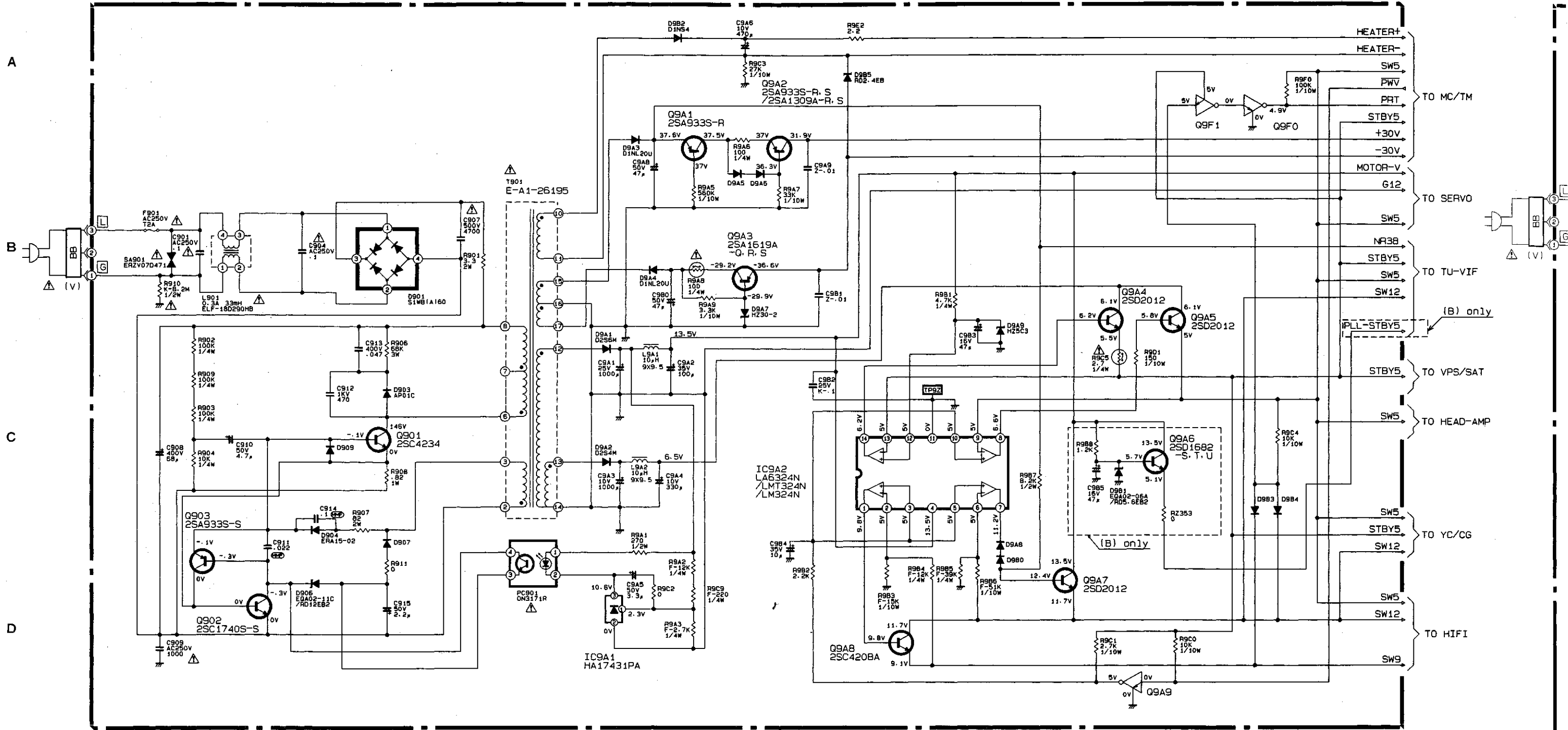
(VPS/SAT) PCB-MAIN



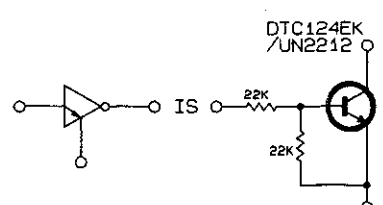
3252/15S131 unless otherwise specified.
 rs are 25C3052-E.F unless otherwise specified.
 rs are 25A1235-E.F unless otherwise specified.

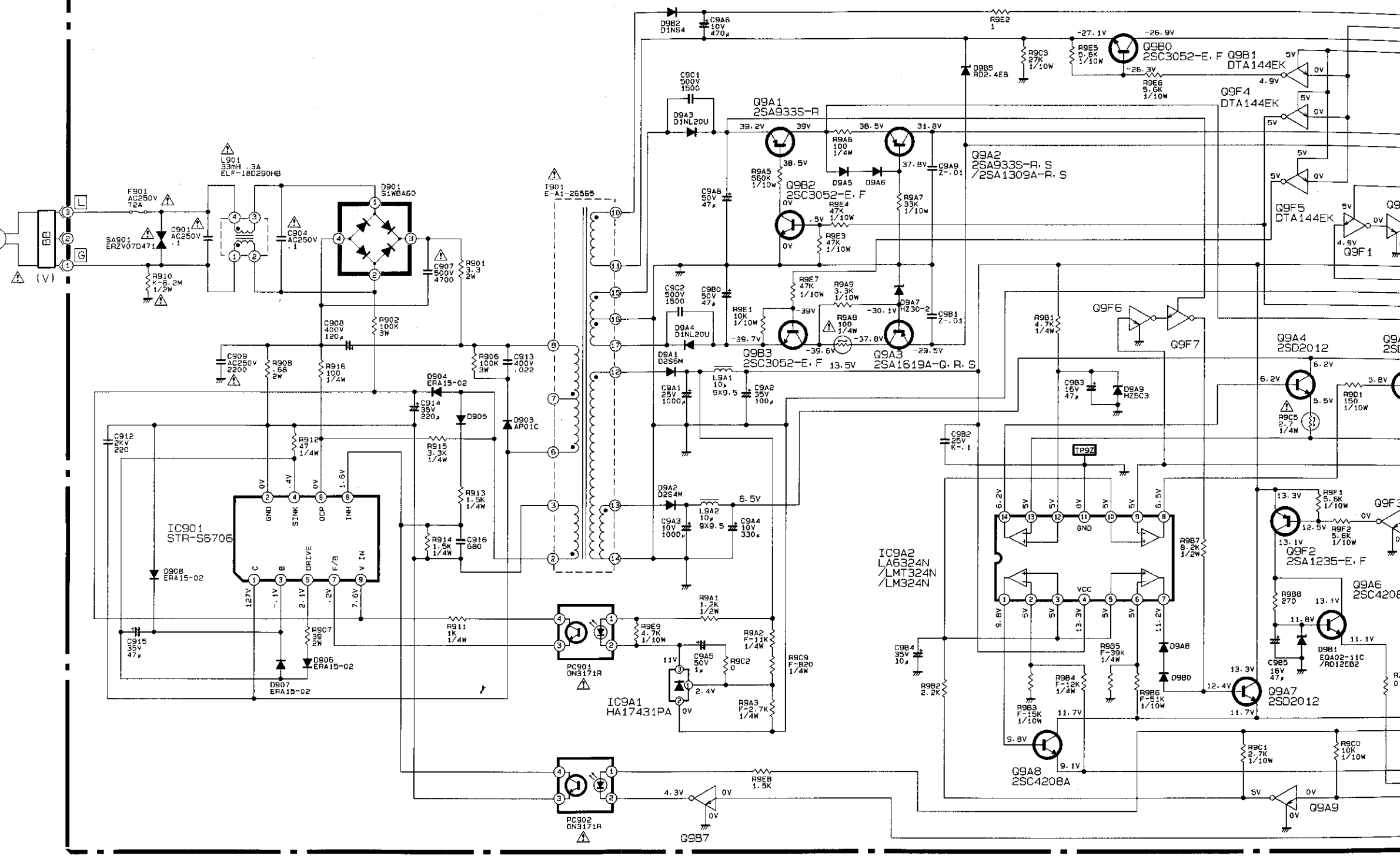
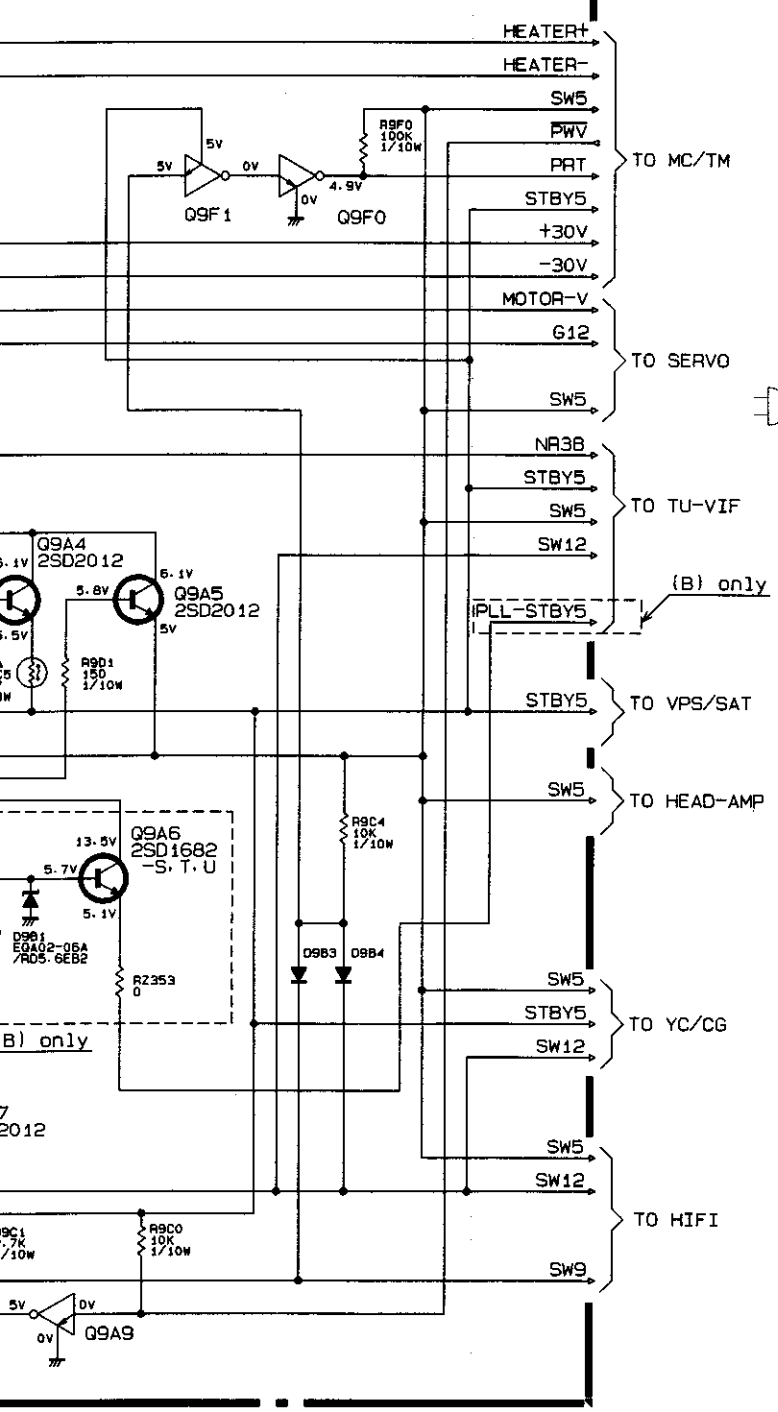


(B) (IR) ONLY (POWER) ⚠ PCB-MAIN

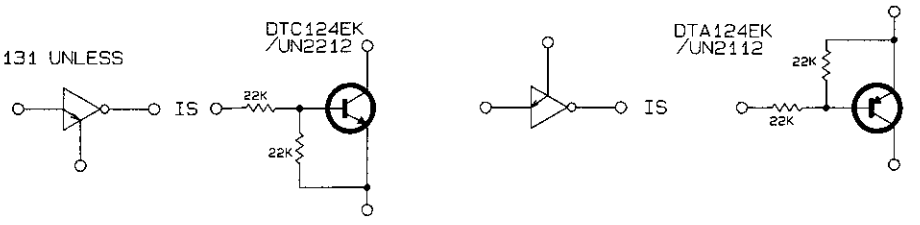


ALL DIODE ARE 1SS252/1SS131 UNLESS OTHERWISE SPECIFIED.

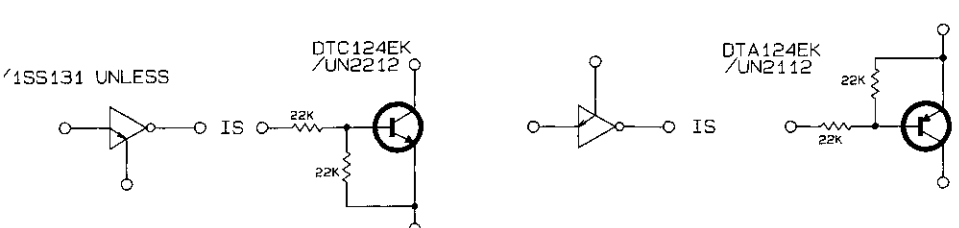
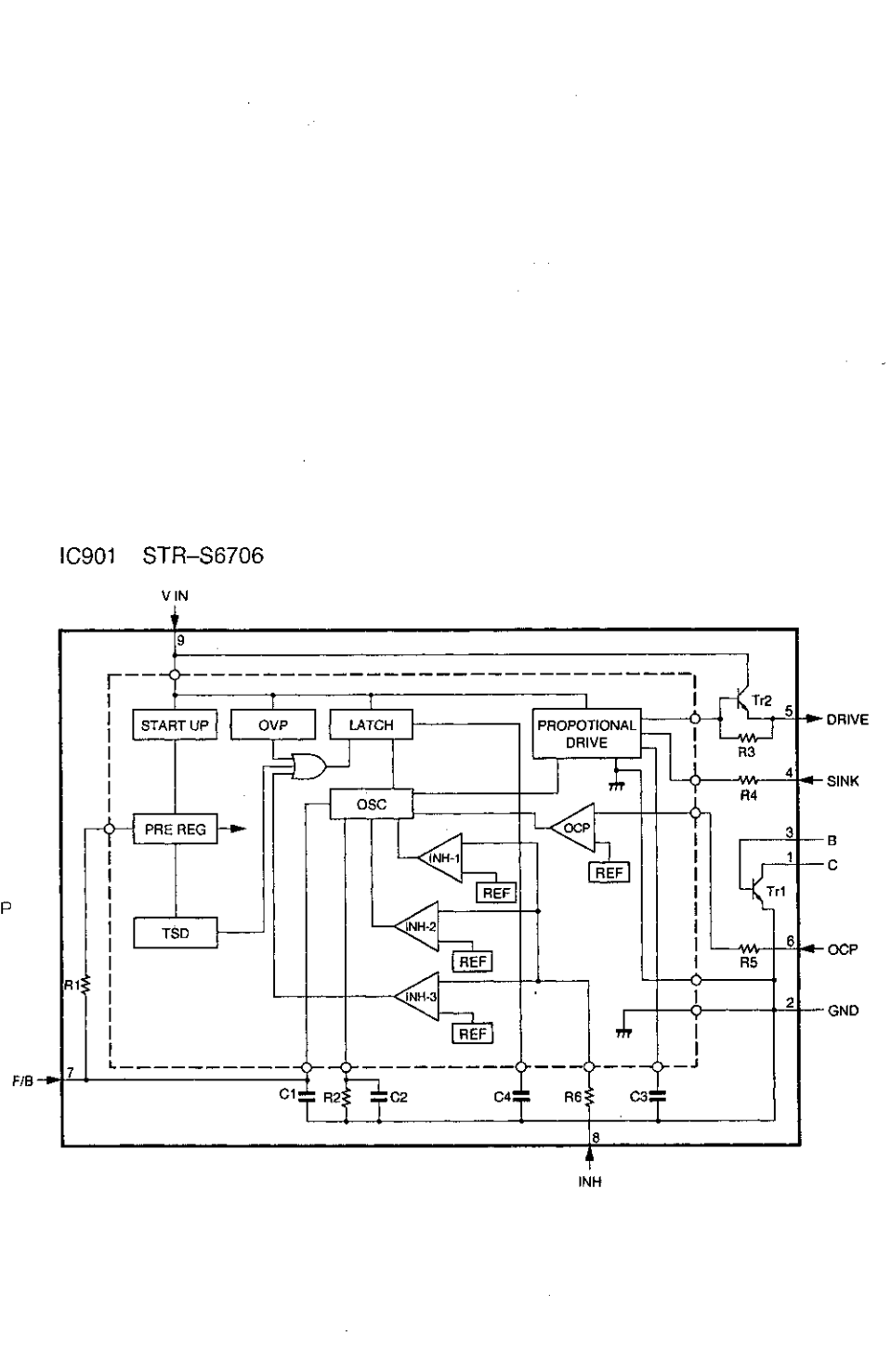
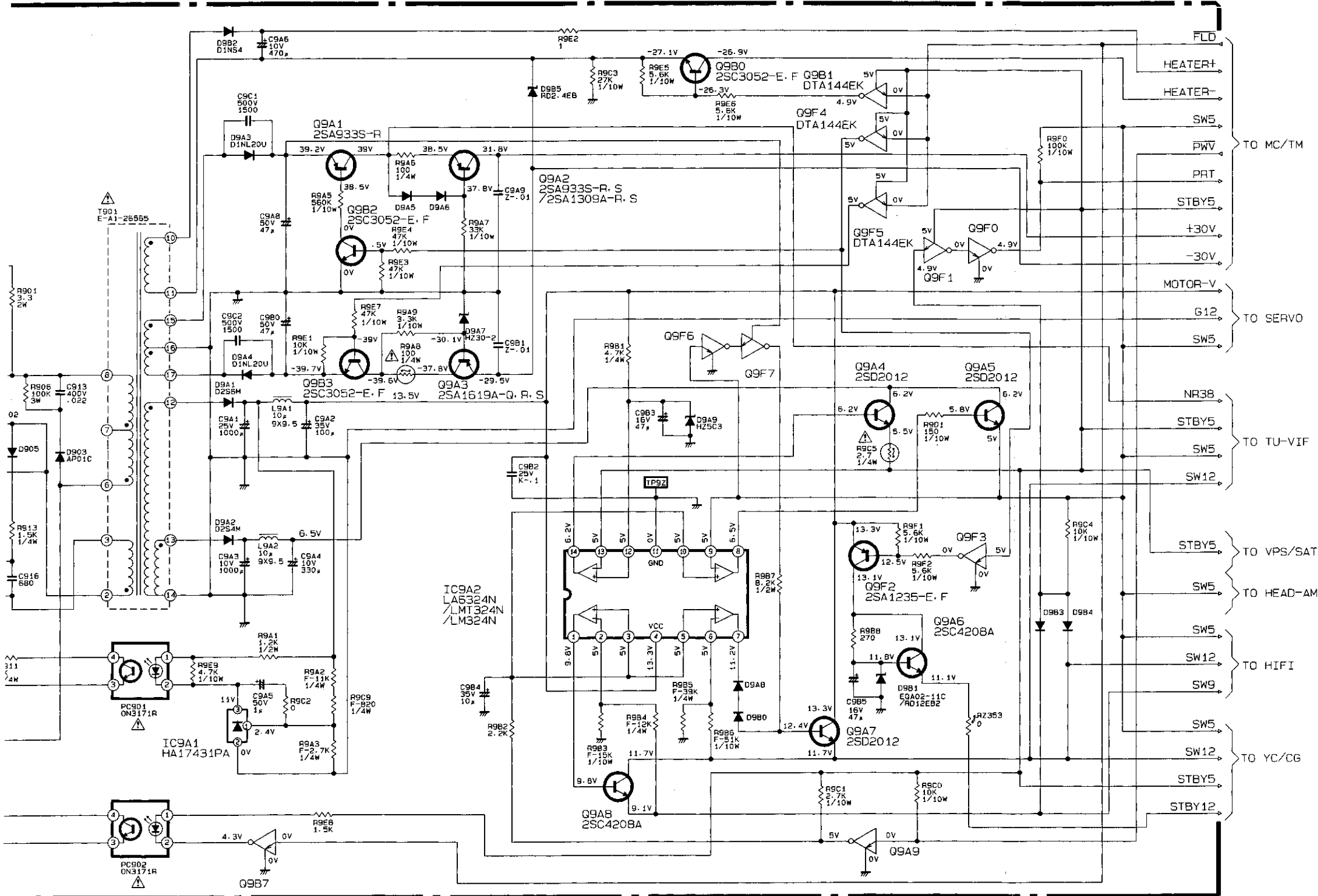


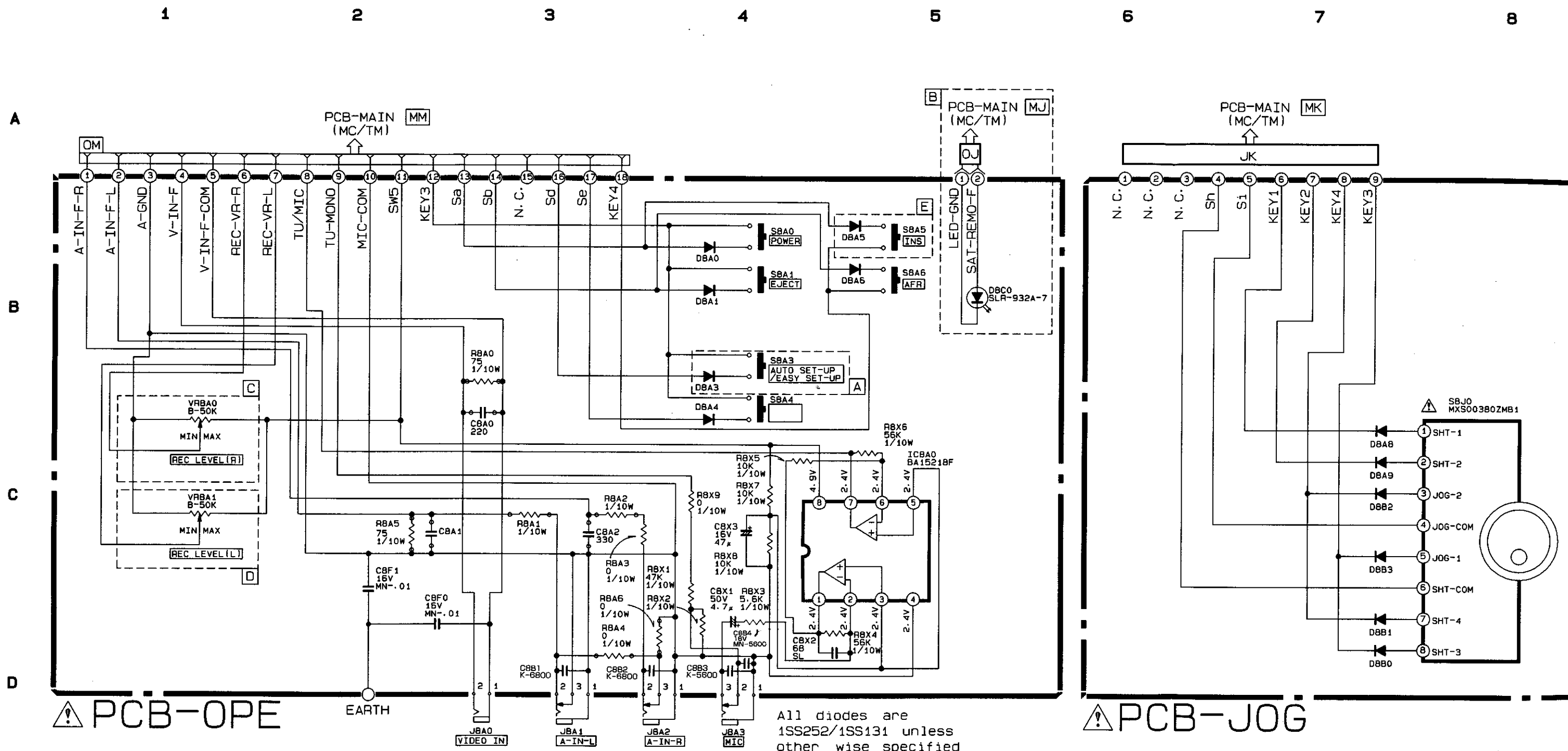


ALL DIODE ARE 1SS252/1SS131 UNLESS OTHERWISE SPECIFIED.



(E) (GY) ONLY (POWER) PCB-MAIN



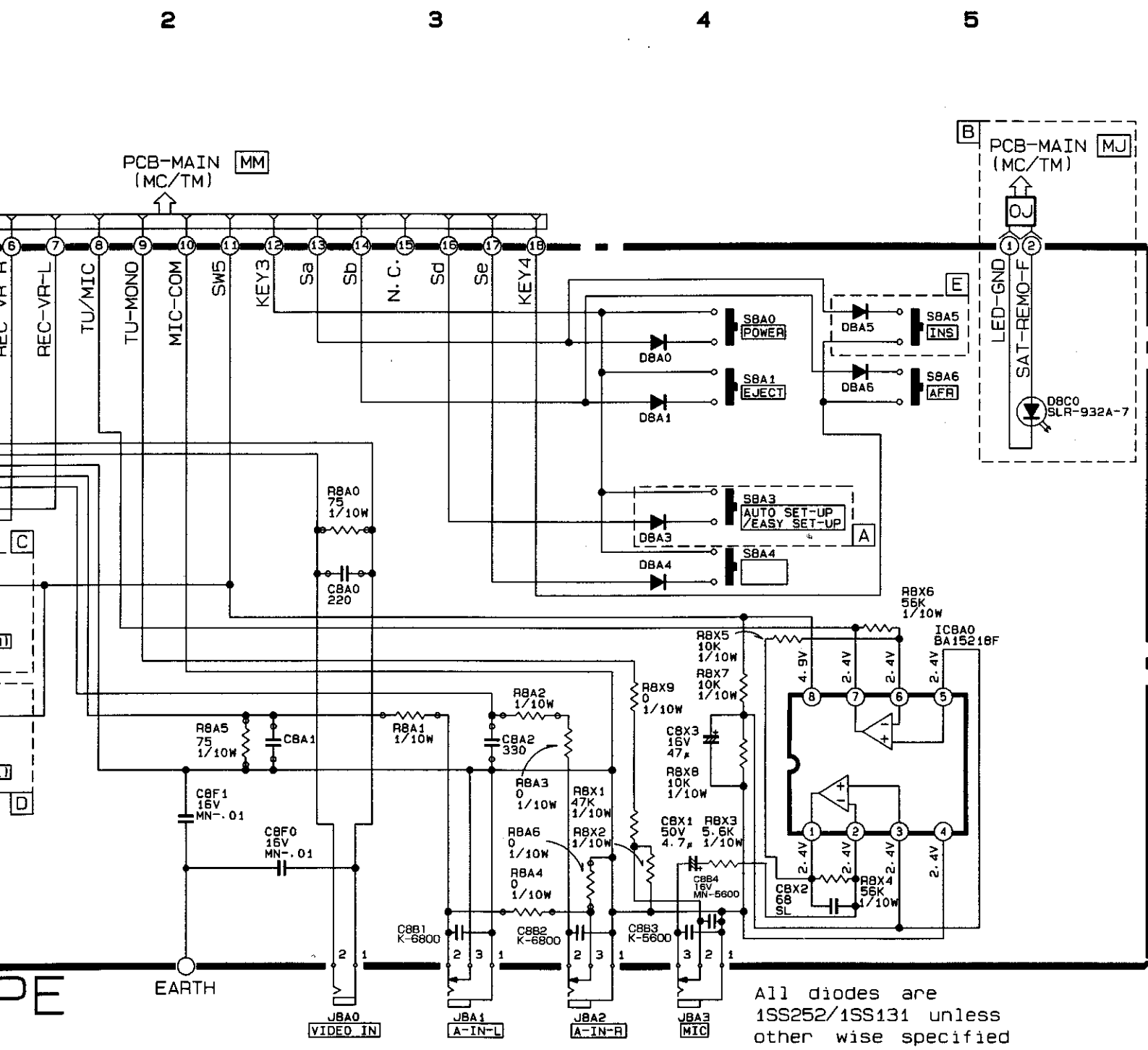


All diodes are 1SS252/1SS131 unless otherwise specified

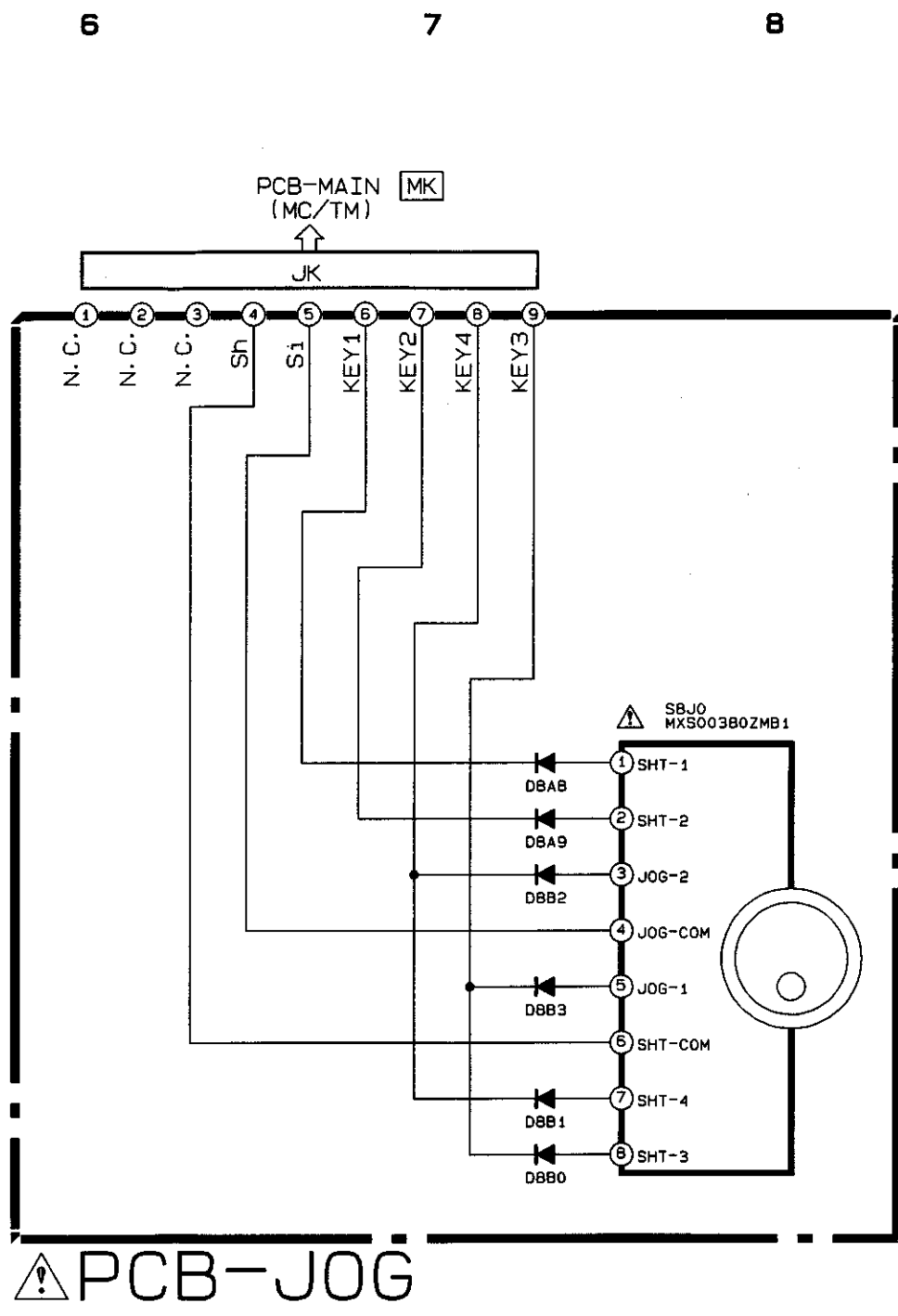
O:Employed X:Not employed

SYMBOL	CBA0 C-3	CBA1 C-2	RBA1 C-3	[A] B-4	[B] A-5	SBA4 B-4	[C] B-1	[D] C-1	RBA2 C-3	CBA2 C-3	RBX2 D-4	[E] A-5	RBA4 D-3	RBA0 B-3	RBA5 C-2	RBA6 D-3
HS-761V(B)	O	330	1K	O	O	COUNTER-RESET	O	O	1K	O	270	O	O	O	X	X
HS-761V(GY)	O	330	1K	O	X	POWER-SAVE	O	O	1K	O	330	O	O	O	X	X
HS-761V(E)	O	330	1K	O	X	POWER-SAVE	X	X	1K	O	270	O	O	O	X	X
HS-761V(IR)	O	330	1K	O	O	COUNTER-RESET	X	X	1K	O	270	O	O	O	X	X

E



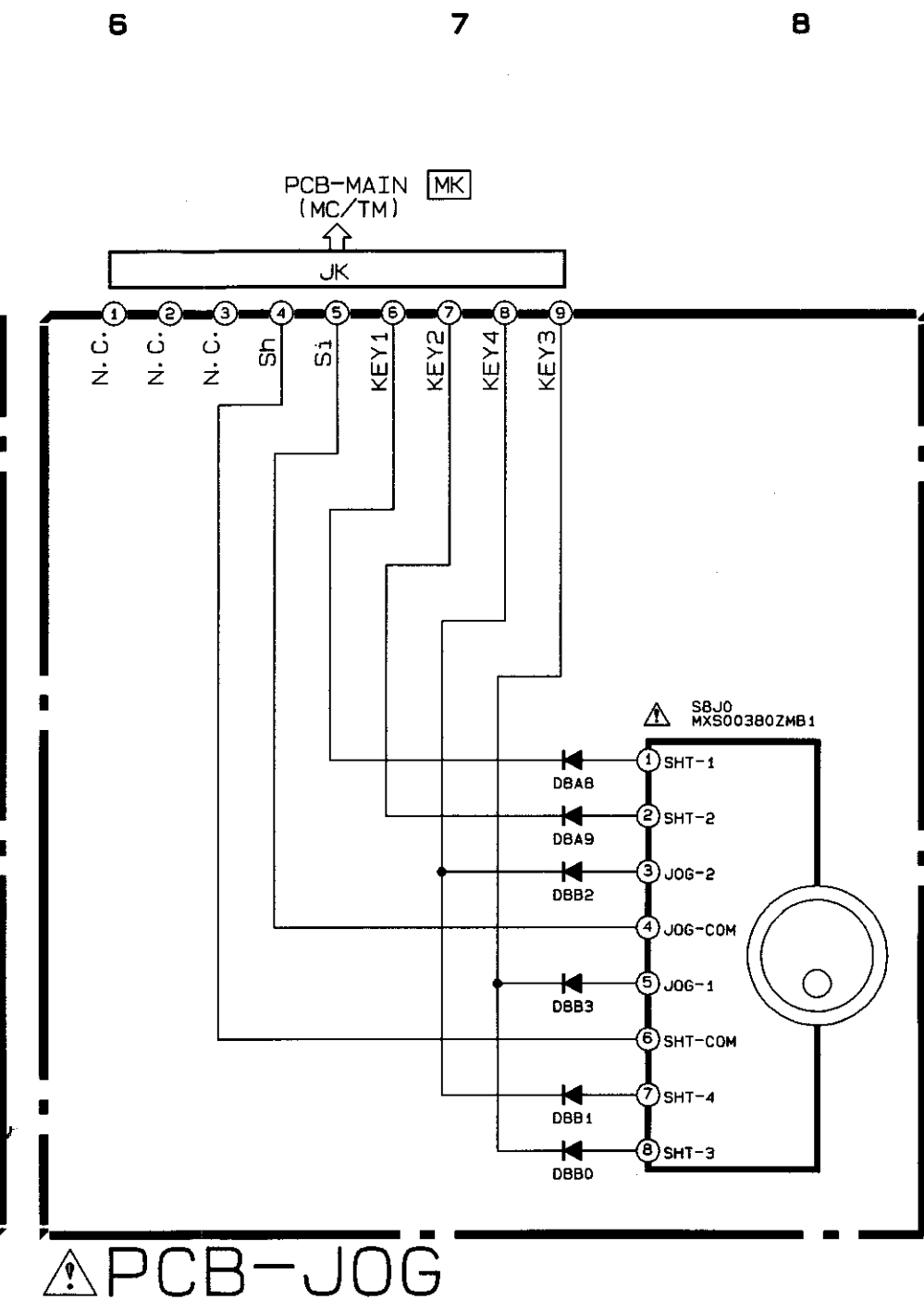
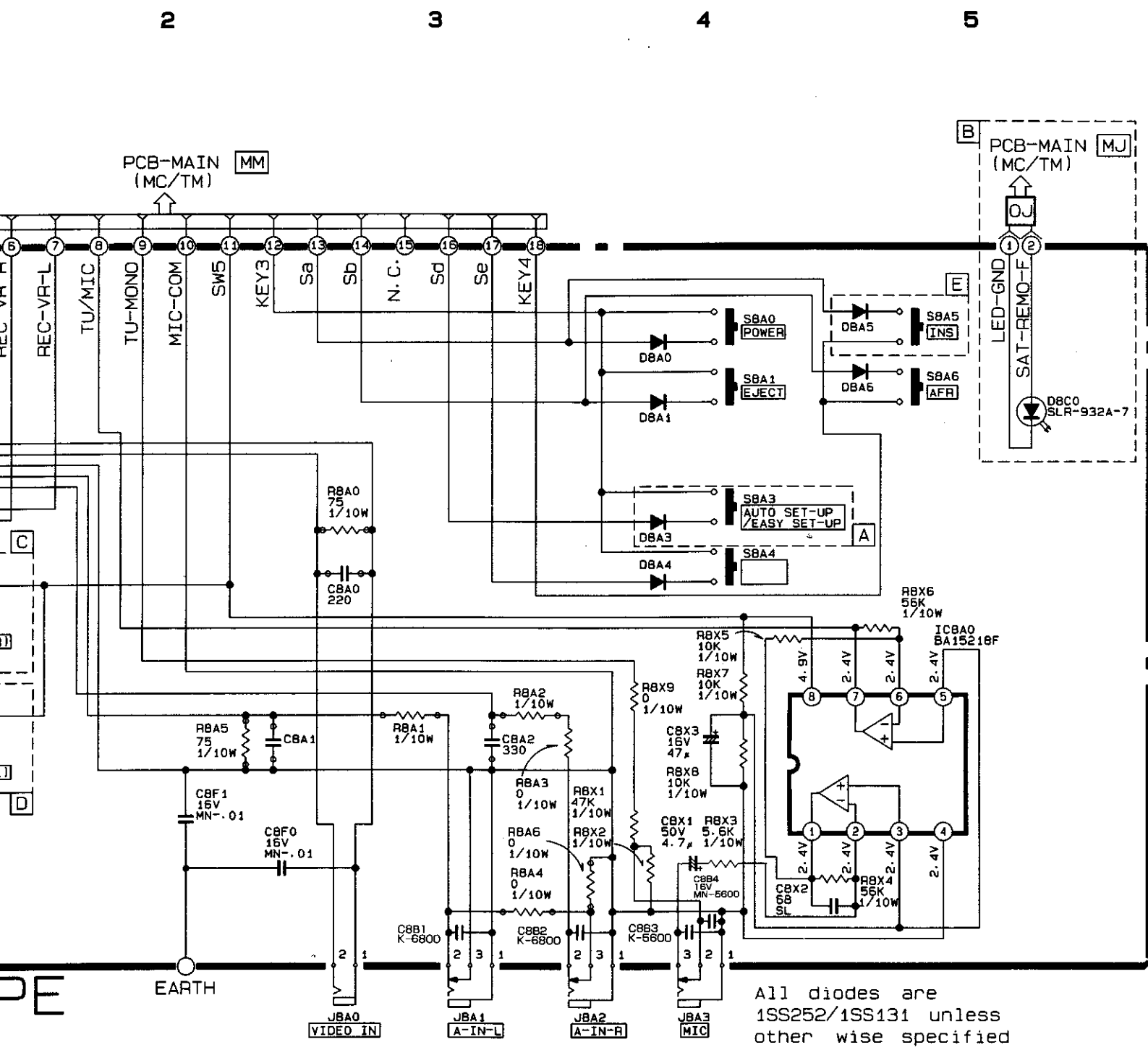
All diodes are 1SS252/1SS131 unless other wise specified



PCB-JOG

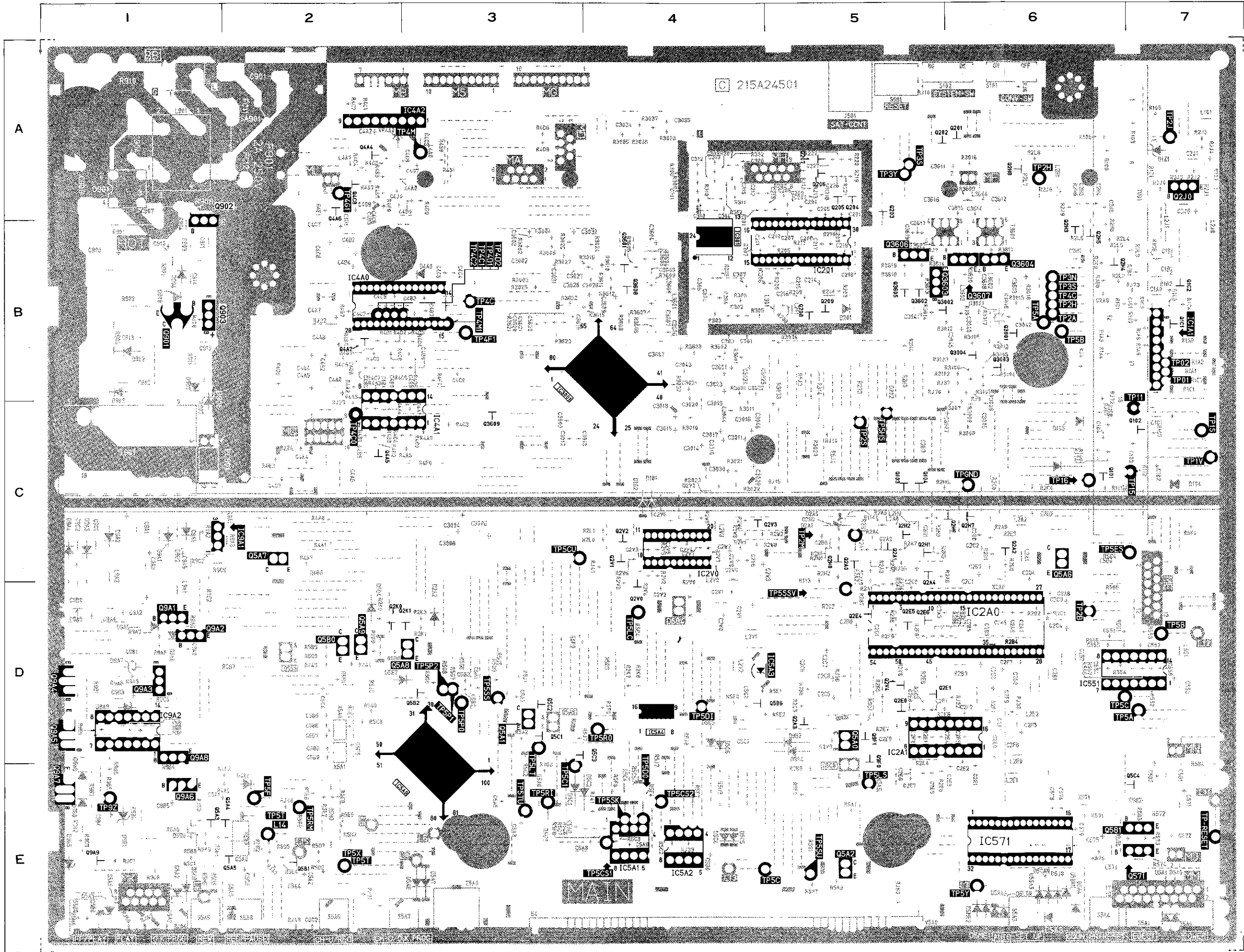
t employed

A	B	SBA4	C	D	RBA2	CBA2	RBX2	E	RBA4	RBA0	RBA5	RBA6
3-4	A-5	B-4	B-1	C-1	C-3	C-3	D-4	A-5	D-3	B-3	C-2	D-3
○	○	COUNTER-RESET	○	○	1K	○	270	○	○	○	×	×
○	×	POWER-SAVE	○	○	1K	○	330	○	○	○	×	×
○	×	POWER-SAVE	×	×	1K	○	270	○	○	○	×	×
○	○	COUNTER-RESET	×	×	1K	○	270	○	○	○	×	×



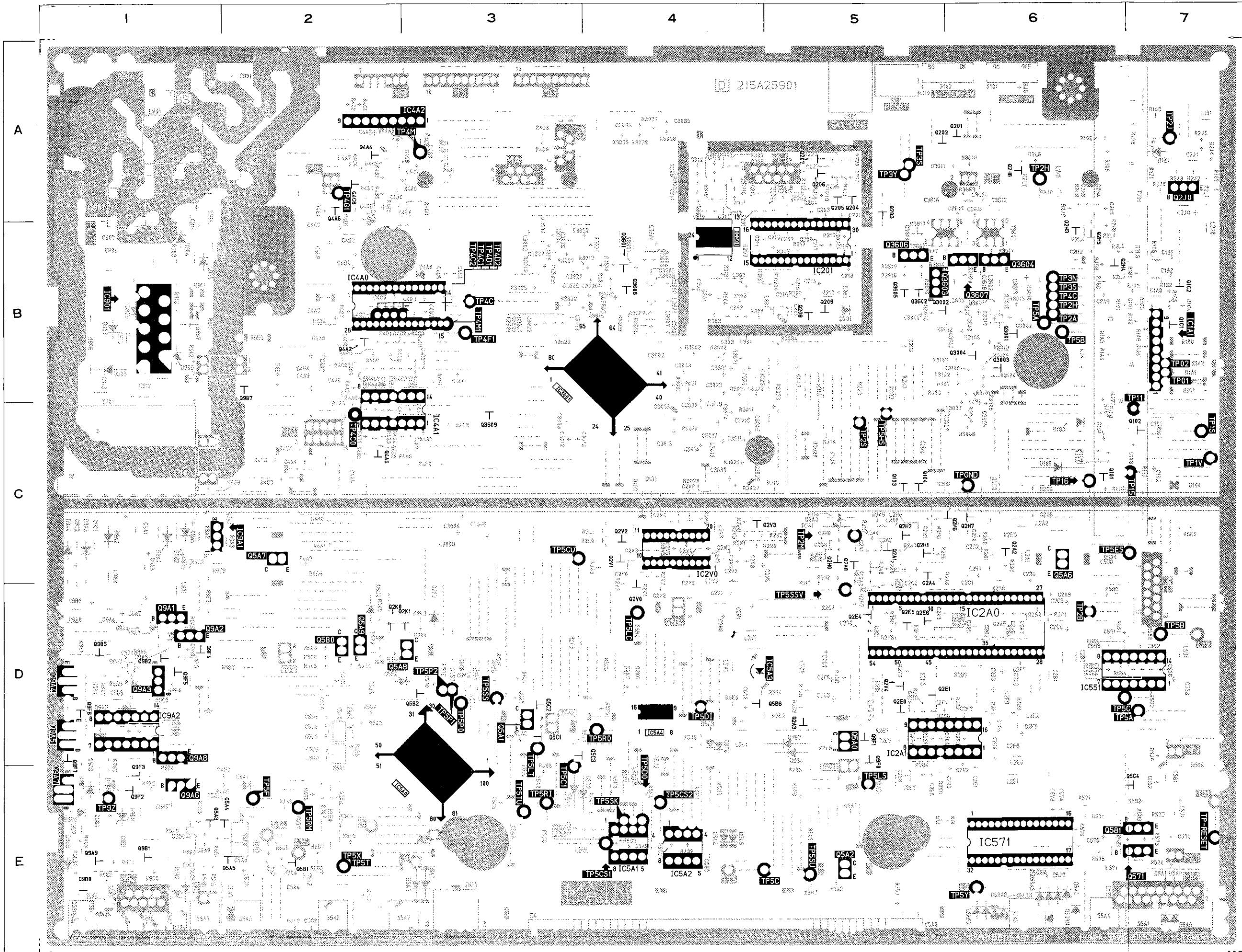
t employed

A	B	SBA4	C	D	RBA2	CBA2	RBX2	E	RBA4	RBA0	RBA5	RBA6
3-4	A-5	B-4	B-1	C-1	C-3	C-3	D-4	A-5	D-3	B-3	C-2	D-3
○	○	COUNTER-RESET	○	○	1K	○	270	○	○	○	×	×
○	×	POWER-SAVE	○	○	1K	○	330	○	○	○	×	×
○	×	POWER-SAVE	×	×	1K	○	270	○	○	○	×	×
○	○	COUNTER-RESET	×	×	1K	○	270	○	○	○	×	×



PCB-MAIN (HS-761V(B)/V(IR))

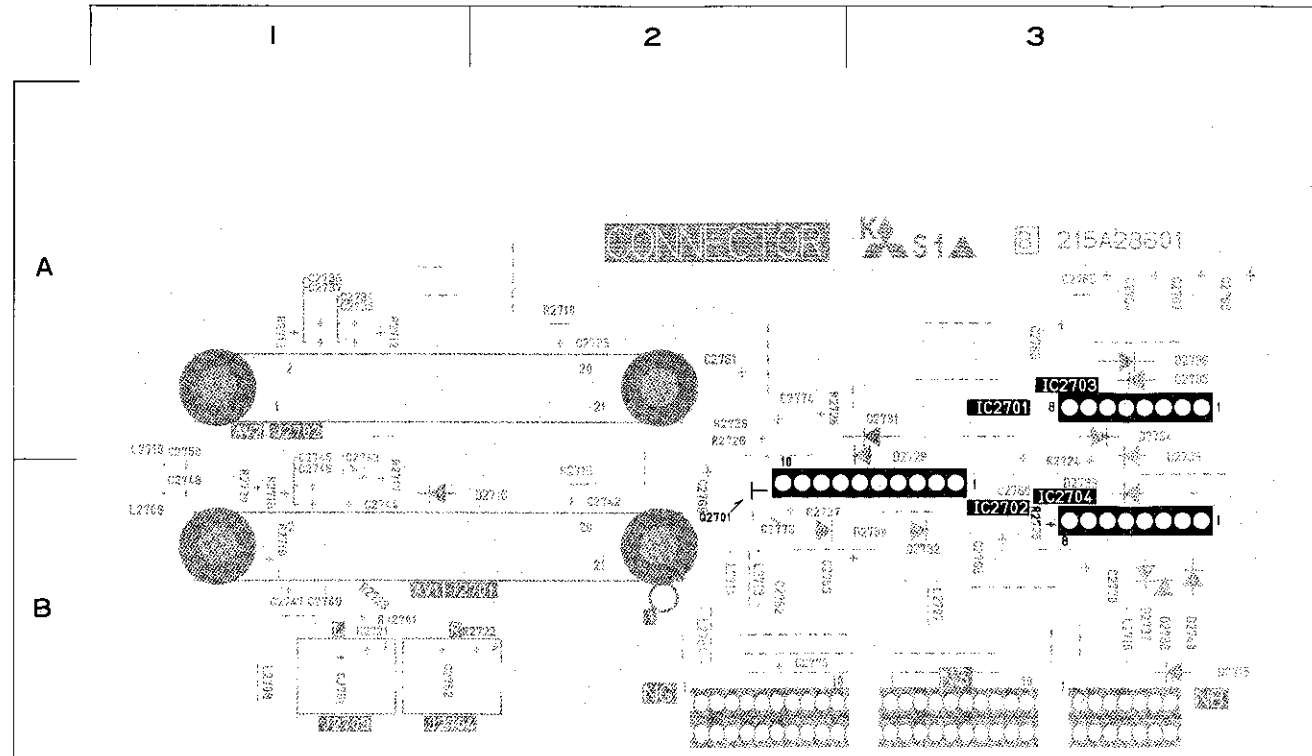
SYMBOL NO.	ADDRESS	SYMBOL NO.	ADDRESS
BB	A-1	C2D2	D-6
C101	B-7	C2D3	D-6
C102	C-7	C2D4	D-6
C103	C-7	C2D5	C-6
C104	C-6	C2E0	E-6
C1A0	B-7	C2E1	E-6
C1B1	B-7	C2E2	E-6
C1B2	B-7	C2E3	E-6
C1C1	C-7	C2E4	D-6
C201	B-5	C2E5	E-5
C202	A-5	C2E6	E-5
C203	B-5	C2E7	E-5
C204	B-5	C2E8	D-5
C205	B-5	C2F0	D-5
C206	A-5	C2F1	D-5
C207	B-5	C2F2	D-6
C208	B-5	C2F3	D-6
C209	A-5	C2F4	D-6
C210	B-5	C2F5	D-6
C211	B-5	C2F7	D-6
C212	A-5	C2F8	D-6
C213	A-5	C2F9	D-6
C214	B-5	C2G0	D-6
C215	B-5	C2H0	C-5
C216	B-5	C2H1	C-5
C217	B-5	C2H2	B-6
C218	B-5	C2H3	A-6
C219	B-5	C2H4	A-6
C226	A-5	C2H5	A-6
C227	A-5	C2J0	A-7
C2A0	D-5	C2J1	A-7
C2A1	C-5	C2V0	D-4
C2A2	C-5	C2V1	D-4
C2A3	D-6	C2V2	D-4
C2A5	D-6	C2V3	C-4
C2A6	D-6	C2V4	C-4
C2A7	D-6	C2V5	C-4
C2A8	D-6	C2V6	C-4
C2A9	B-6	C2V7	C-4
C2B0	C-6	C2V8	C-4
C2B1	D-6	C2V9	C-4
C2B2	D-6	C2W0	D-4
C2B3	D-6	C2W1	D-4
C2B4	D-6	C2W2	C-4
C2B5	D-6	C2W3	C-5
C2B7	C-6	C3002	B-3
C2B8	C-5	C3003	B-3
C2B9	C-5	C3004	C-3
C2C0	D-5	C3005	C-6
C2C1	D-6	C3006	C-3
C2C2	C-6	C3007	C-6
C2C3	D-6	C3008	C-3
C2C4	D-6	C3009	C-3
C2C5	D-5	C3011	B-4
C2C6	D-5	C3010	C-4
C2C7	D-5	C3011	C-4
C2C8	D-5	C3012	C-3
C2D0	D-5	C3013	C-4
C2D1	D-5	C3014	C-4



PCB-MAIN (HS-761V(E)/V(GY))

SYMBOL NO.	ADDRESS	SYMBOL NO.	ADDRESS	SYMBOL NO.	ADDRESS
BB	A-1	C2D2	D-6	C301	C301
C101	B-7	C2D3	D-6	C302	C301
C102	C-7	C2D4	D-6	C303	C301
C103	C-7	C2D5	C-6	C304	C301
C104	C-6	C2E0	E-6	C305	C301
C1A0	B-7	C2E1	E-6	C306	C302
C1B1	B-7	C2E2	E-6	C307	C302
C1B2	B-7	C2E3	E-6	C308	C302
C1C1	C-7	C2E4	D-6	C309	C302
C201	B-5	C2E5	E-5	C310	C302
C202	A-5	C2E6	E-5	C311	C302
C203	B-5	C2E7	E-5	C312	C302
C204	B-5	C2E8	D-5	C313	C302
C205	B-5	C2E9	D-5	C314	C302
C206	A-5	C2F0	D-5	C315	C302
C207	B-5	C2F1	D-5	C316	C302
C208	B-5	C2F2	D-6	C317	C303
C209	A-5	C2F3	D-6	C318	C303
C210	B-5	C2F4	D-6	C319	C303
C211	B-5	C2F5	D-6	C320	C303
C212	A-5	C2F6	D-6	C321	C303
C213	A-5	C2F7	D-6	C322	C303
C214	B-5	C2F8	D-6	C323	C304
C215	B-5	C2F9	D-6	C324	C304
C216	B-5	C2G0	D-6	C325	C304
C217	B-5	C2H0	C-5	C326	C304
C218	B-5	C2H1	C-5	C327	C304
C219	B-5	C2H2	B-6	C328	C304
C220	A-5	C2H3	A-6	C329	C304
C221	A-5	C2H4	A-6	C330	C304
C222	A-5	C2H5	A-6	C331	C304
C2A0	D-5	C2H6	A-6	C332	C304
C2A1	C-5	C2J0	A-7	C333	C306
C2A2	C-5	C2J1	A-7	C334	C306
C2A3	D-6	C2V0	D-4	C335	C306
C2A4	D-6	C2V1	D-4	C336	C306
C2A5	D-6	C2V2	D-4	C337	C306
C2A6	D-6	C2V3	C-4	C338	C306
C2A7	D-6	C2V4	C-4	C339	C306
C2A8	D-6	C2V5	C-4	C340	C306
C2A9	B-6	C2V6	C-4	C341	C306
C2B0	C-6	C2V7	C-4	C342	C306
C2B1	D-6	C2V8	C-4	C343	C306
C2B2	D-6	C2V9	C-4	C344	C306
C2B3	D-6	C2W0	D-4	C345	C306
C2B4	D-6	C2W1	D-4	C346	C306
C2B5	D-6	C2W2	C-4	C347	C306
C2B6	C-6	C2W3	C-5	C348	C306
C2B7	C-6	C3002	B-3	C349	C306
C2B8	C-5	C3003	B-3	C350	C306
C2B9	C-5	C3004	C-3	C351	C306
C2C0	D-5	C3005	C-6	C352	C306
C2C1	D-6	C3006	C-3	C353	C306
C2C2	C-6	C3007	C-6	C354	C306
C2C3	D-6	C3008	C-3	C355	C306
C2C4	D-6	C3009	C-3	C356	C306
C2C5	D-5	C301	B-4	C357	C306
C2C6	D-5	C3010	C-4	C358	C306
C2C7	D-5	C3011	C-4	C359	C306
C2C8	D-5	C3012	C-3	C360	C306
C2D0	D-5	C3013	C-4	C361	C306
C2D1	D-5	C3014	C-4	C362	C306

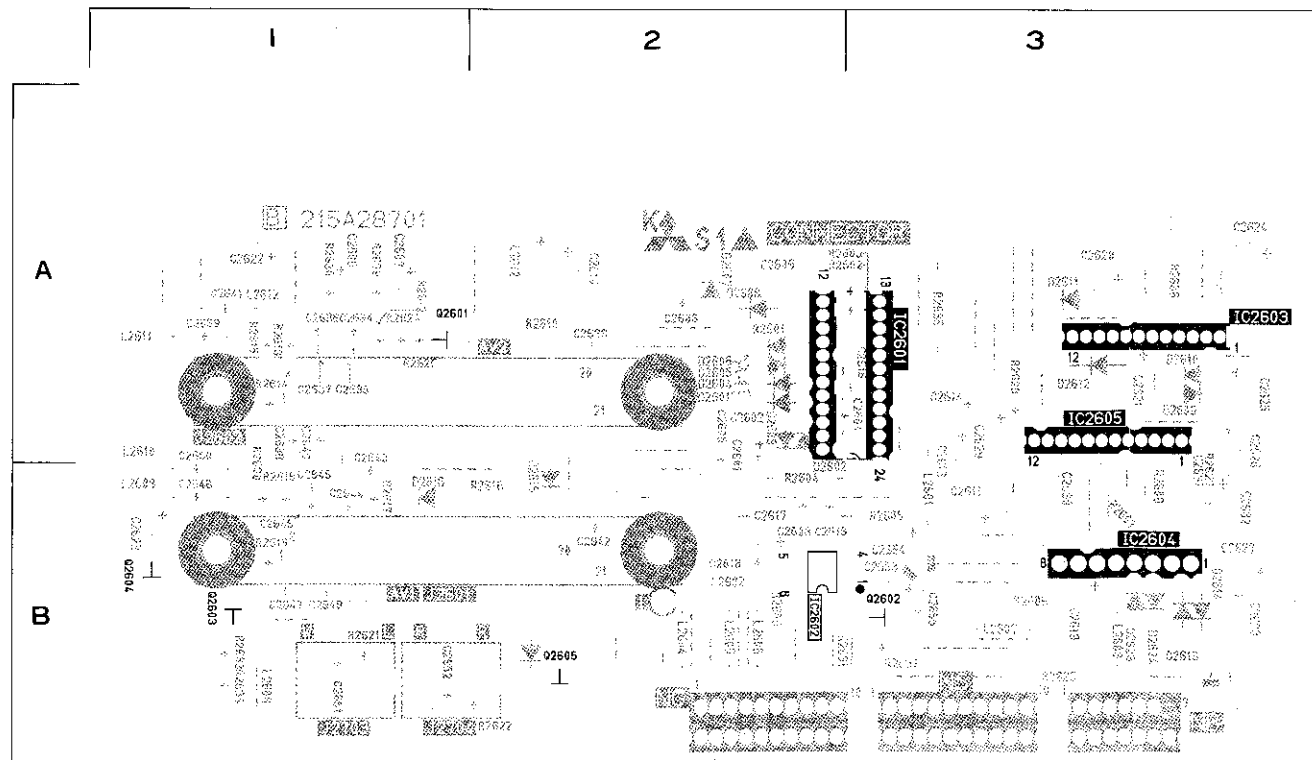
PCB-CONNECTOR (HS-761V(B)/V(IR))



PCB-CONNECTOR (HS-761V(B)/V(IR))

SYMBOL NO.	ADDRESS	SYMBOL NO.	ADDRESS	SYMBOL NO.	ADDRESS
C2733	A-2	C2775	B-2	L2709	B-1
C2734	A-1			L2710	B-1
C2735	A-1	D2715	B-3	L2713	B-2
C2736	A-1	D2716	B-1	L2714	B-2
C2737	A-1	D2729	B-3	L2715	B-3
C2742	B-2	D2730	B-3		
C2743	B-1	D2731	A-3	NB	B-3
C2744	B-1	D2732	B-3	NG	B-2
C2745	B-1	D2733	B-3	NS	B-3
C2746	B-1	D2734	A-3		
C2747	B-1	D2735	A-3	Q2701	B-2
C2748	B-1	D2736	A-3		
C2749	B-1	D2737	B-3	R2710	A-2
C2750	B-1	D2738	B-3	R2712	A-1
C2751	B-1	D2739	B-3	R2713	A-1
C2752	B-1	D2740	B-3	R2716	B-2
C2759	B-3			R2717	B-1
C2760	B-3	IC2701	A-3	R2718	B-1
C2761	A-2	IC2702	B-3	R2719	B-1
C2762	B-2	IC2703	A-3	R2720	B-1
C2763	A-3	IC2704	B-3	R2721	B-1
C2764	A-3			R2722	B-2
C2765	A-3	J2701	B-1	R2723	B-1
C2766	B-3	J2702	A-1	R2724	B-3
C2767	A-3	J2703	B-1	R2725	B-3
C2768	A-3	J2704	B-2	R2726	B-2
C2769	B-2			R2727	B-2
C2770	B-3	L2704	B-2	R2728	A-2
C2773	A-2	L2707	B-3	R2729	B-2
C2774	A-2	L2708	B-1	RJ2701	B-1

PCB-CONNECTOR (HS-761V(E)/V(GY))

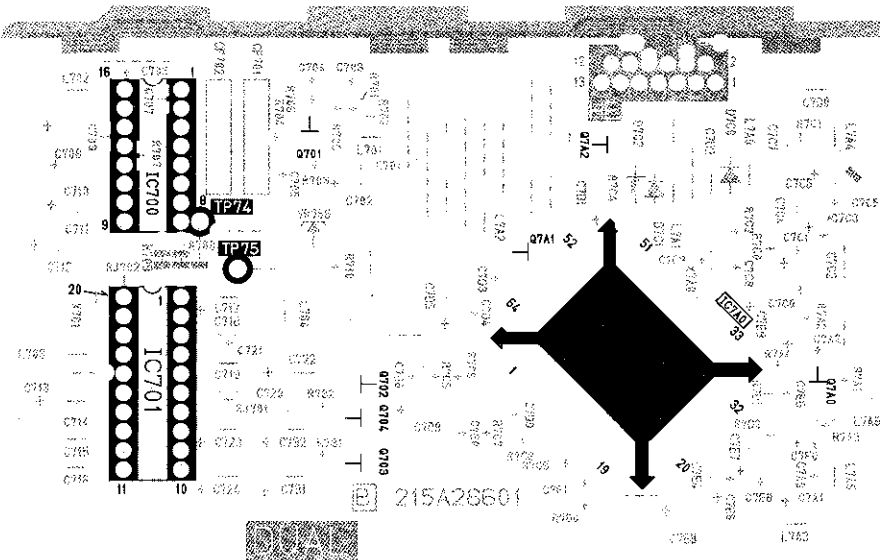


PCB-CONNECTOR (HS-761V(E)/V(GY))

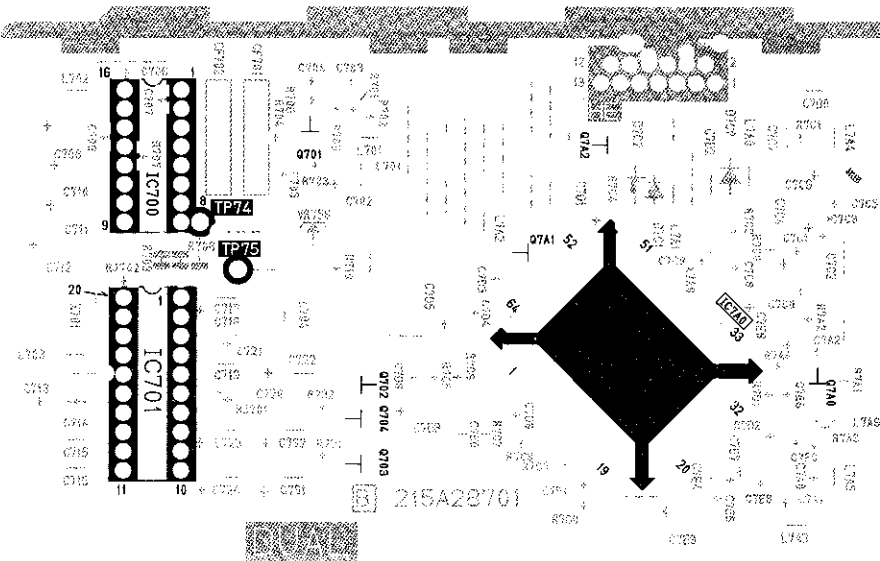
SYMBOL NO.	ADDRESS	SYMBOL NO.	ADDRESS	SYMBOL NO.	ADDRESS	SYMBOL NO.	ADDRESS	SYMBOL NO.	ADDRESS
C2601	B-2	C2631	B-3	D2605	A-2	L2604	B-2	R2612	A-1
C2602	A-2	C2632	B-4	D2606	A-2	L2605	B-2	R2613	A-1
C2603	B-2	C2633	A-2	D2607	A-2	L2606	B-2	R2614	A-1
C2604	A-3	C2634	A-1	D2608	A-2	L2607	B-3	R2615	A-1
C2605	B-2	C2635	A-1	D2609	A-4	L2608	B-1	R2616	B-2
C2606	A-2	C2636	A-1	D2610	A-3	L2609	B-1	R2617	B-1
C2607	A-1	C2637	A-1	D2611	A-3	L2610	B-1	R2618	B-1
C2608	A-1	C2638	B-1	D2612	A-3	L2611	A-1	R2619	B-1
C2609	A-2	C2639	A-1	D2613	B-3	L2612	A-1	R2620	B-1
C2610	A-2	C2640	B-1	D2614	B-3			R2621	B-1
C2611	B-3	C2641	A-1	D2615	B-2			R2622	B-2
C2612	A-2	C2642	B-2	D2616	B-1	NB	B-3	R2623	B-3
C2613	B-3	C2643	B-1	D2623	B-3	NG	B-2	R2624	A-1
C2614	A-3	C2644	B-1	D2624	B-3	NS	B-3	R2625	A-1
C2615	A-3	C2645	B-1	D2625	B-2			R2626	B-4
C2616	B-3	C2646	B-1			Q2601	A-2	R2627	A-1
C2617	B-2	C2647	B-1	IC2601	B-2	Q2602	B-3	R2628	A-3
C2618	B-2	C2648	B-1	IC2602	B-3	Q2603	B-1	R2629	A-1
C2619	B-3	C2649	B-1	IC2603	A-4	Q2604	B-1	R2630	A-1
C2620	A-3	C2650	B-1	IC2604	B-3	Q2605	B-2	R2631	B-3
C2621	A-3	C2651	B-1	IC2605	A-3			R2632	B-3
C2622	A-1	C2652	B-2			R2601	A-2	R2633	B-1
C2623	B-1	C2653	B-3	J2601	B-1	R2602	A-3	R2634	B-1
C2624	A-4	C2654	B-3	J2602	A-1	R2603	A-3	R2635	A-3
C2625	A-4	C2655	B-3	J2703	B-1	R2604	B-3	R2636	A-3
C2626	A-4			J2704	B-2	R2605	B-3		
C2627	B-4	D2601	A-2			R2606	B-3		
C2628	B-4	D2602	A-2			R2607	B-3		
C2629	A-3	D2603	B-2	L2601	B-3	R2608	B-3		
C2630	B-3	D2604	A-2	L2602	B-2	R2609	B-2		
				L2603	B-3	R2610	A-2		

ADDRESS
B-1
B-1
B-2
B-2
B-3
B-3
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B-3
B-2
A-2
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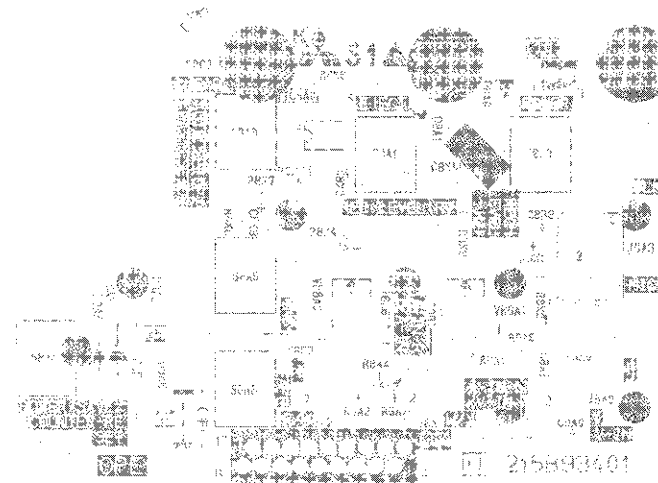
PCB-DUAL (HS-761V(B)/V(IR))



PCB-DUAL (HS-761V(E)/V(GY))



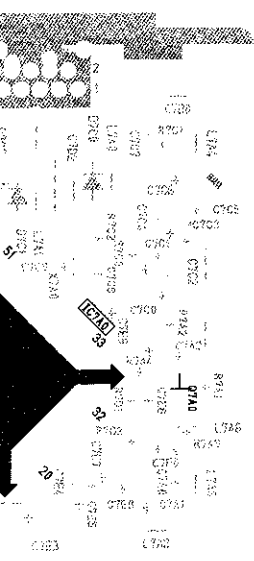
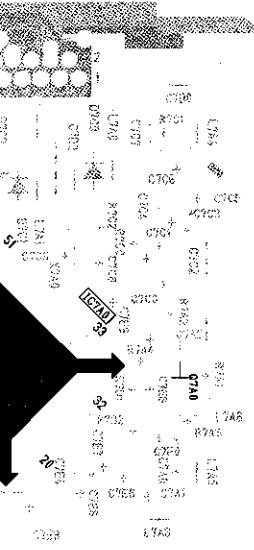
PCB-OPE (COMMON)



ADDRESS
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A-2
A-4
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B-3
B-2
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B-3
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B-3
B-3
A-3
B-1
A-1
B-1
B-2
B-3
B-2
B-3

SYMBOL NO.	ADDRESS
L2604	B-2
L2605	B-2
L2606	B-2
L2607	B-3
L2608	B-1
L2609	B-1
L2610	B-1
L2611	A-1
L2612	A-1
NB	B-3
NG	B-2
NS	B-3
Q2601	A-2
Q2602	B-3
Q2603	B-1
Q2604	B-1
Q2605	B-2
R2601	A-2
R2602	A-3
R2603	A-3
R2604	B-3
R2605	B-3
R2606	B-3
R2607	B-3
R2608	B-3
R2609	B-2
R2610	A-2

SYMBOL NO.	ADDRESS
R2612	A-1
R2613	A-1
R2614	A-1
R2615	A-1
R2616	B-2
R2617	B-1
R2618	B-1
R2619	B-1
R2620	B-1
R2621	B-1
R2622	B-2
R2623	B-3
R2624	A-1
R2625	A-1
R2627	B-4
R2628	A-3
R2629	A-1
R2630	A-1
R2631	B-3
R2632	B-3
R2633	B-1
R2634	B-1
R2635	A-3
R2636	A-3



PCB-OPE (COMMON)

