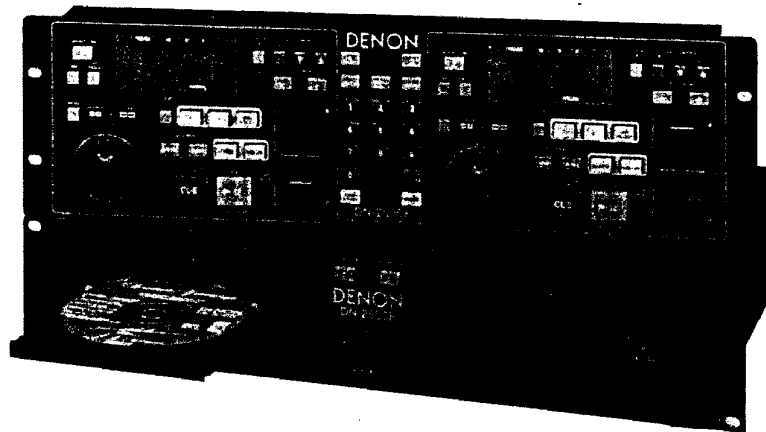


DENON

Hi-Fi Component

SERVICE MANUAL MODEL DN-2500F

DOUBLE CD PLAYER



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NIPPON COLUMBIA CO., LTD.

IMPORTANT TO SAFETY

WARNING: TO PREVENT FIRE OR SHOCK HAZARD, DO NOT EXPOSE THIS APPLIANCE TO RAIN OR MOISTURE.

- CAUTION: Handle the power supply cord carefully. Do not damage or deform the power supply cord. It is damaged or deformed, it may cause electric shock or malfunction when used.

Please record and retain the Model name and serial number of your set shown on the rating label.



CAUTION: TO REDUCE THE RISK OF ELECTRIC SHOCK, DO NOT REMOVE COVER (OR BACK). NO USER-SERVICEABLE PARTS INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONNEL.

The lightning flash with arrowhead symbol, within an equilateral triangle, is intended to alert the user to the presence of uninsulated "dangerous voltage" within the product's enclosure that may be of sufficient magnitude to constitute a risk of electric shock to persons.

The exclamation point within an equilateral triangle is intended to alert the user to the presence of important operating and maintenance (servicing) instructions in the literature accompanying the appliance.

FOR U.S.A. & CANADA MODEL ONLY

CAUTION TO PREVENT ELECTRIC SHOCK DO NOT USE THIS (POLARIZED) PLUG WITH AN EXTENSION CORD, RECEPTACLE OR OTHER OUTLET UNLESS THE BLADES CAN BE FULLY INSERTED TO PREVENT BLADE EXPOSURE.

ATTENTION POUR PREVENIR LES CHOCES ELECTRIQUES NE PAS UTILISER CETTE FICHE POLARISEE AVEC UN PROLONGATEUR, UNE PRISE DE COURANT OU UNE SORTIE DE COUPLANT SAUF SI LES LAMES PEUVENT ETRE INSERES A FOND SANS EN LASSER AUCUNE PARTIE A DECOUVERT.

NOTE: This CD player uses this semiconductor laser. To allow you to enjoy music at a stable operation, it is recommended to use this in a room of 5°C (41°F) - 35°C (95°F).

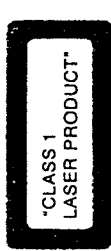
LABELS (for U.S.A. model only)

CERTIFICATION THIS PRODUCT COMPLIES WITH DHS RULES 71CFR SUBCHAPTER J APPLICABLE AT DATE OF MANUFACTURE

CAUTION: USE OF CONTROLS OR ADJUSTMENTS OR REFORMATION OF PROCEDURES OTHER THAN THOSE SPECIFIED HEREIN MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.

NOTE: This unit may cause interference to radio and television reception if you do not operate it in strict accordance with this OPERATING INSTRUCTIONS. This unit complies with Class B computing device rules in accordance with the FCC Part 15. Subpart J, Section 15.107 of the FCC Rules. All other units are designed to provide adequate protection against such interference as a residential installation. If the unit does cause interference to any radio or television reception, try to reduce it by one or more of the following means: a) Turn the other unit to improve reception b) Move this unit c) Move the unit away from others d) Plug this unit respectively into a different AC outlet.

This is in accordance with Section 15.838 of the FCC Rules.

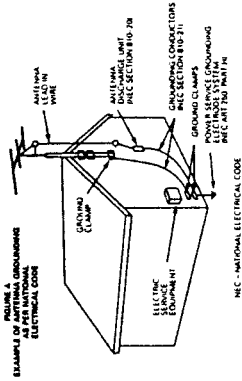


ADVARSEL: UBYNINJO LASERSTRALING VED ARBEID, NÅR SIKKERHEDSFORBEHOLDRE ER I GELDE AF FUNKTION. UNDER UDBEHEJTELSE FOR STRØLING.

VARNING: OM APPARATEN ANVÄRS PÅ ANNAT SÄTT ÄN DENNA UTSETTAS FÖR ÖVNING SPECIFIKERAT. KÄN ANVÄNDARÄRN ÖVERSENDER GRÄNSER FÖR LASERKLASS 1.

SAFETY INSTRUCTIONS

- 1 Read Instructions - All the safety and operating instructions should be read before the appliance is operated.
2 Retain Instructions - The safety and operating instructions should be retained for future reference.
3 Read Warnings - All warnings on the appliance and in the operating instructions should be adhered to.
4 Follow Instructions - All operating and use instructions should be followed.
5 Water and Moisture - The appliance should not be used near water - for example, near a bathtub, washbowl, kitchen sink, laundry tub, in a wet basement, or near a swimming pool, and the like.
6 Carts and Stands - The appliance should be used only with a cart or stand that is recommended by the manufacturer.
7 Wall or Ceiling Mounting - The appliance should be mounted to a wall or ceiling only as recommended by the manufacturer.
8 Ventilation - The appliance should be situated so that its location or position does not interfere with its proper ventilation.
9 Heat - The appliance should be situated away from heat sources such as radiators, heat registers, stoves, or other appliances (including amplifiers) that produce heat.
10 Power Sources - The appliance should be connected to a power supply only of the type described in the operating instructions or as marked on the appliance.
11 Grounding or Polarization - Precautions should be taken so that the grounding or polarization means of an appliance is not defeated.
12 Power-Cord Protection - Power-supply cords should be routed so that they are not likely to be walked on or pinched by items placed upon or against them, paying particular attention to cords at plugs, convenience receptacles, and the point where they exit from the appliance enclosure.
13 Cleaning - The appliance should be cleaned only as recommended by the manufacturer.
14 Power Lines - An outdoor antenna should be located away from power lines.
15 Outdoor Antenna Grounding - If an outside antenna is connected to the receiver, be sure the antenna system is grounded so as to provide some protection against voltage surges and built-up static charges.
16 Nonuse Periods - The power cord of the appliance should be unplugged from the outlet when left unused for a long period of time.
17 Object and Liquid Entry - Care should be taken so that objects do not fall and liquids are not spilled into the enclosure through openings.
18 Damage Requiring Service - The appliance should be serviced by qualified service personnel when:
A. The power-supply cord or the plug has been damaged; or
B. Objects have fallen, or liquid has been spilled into the appliance; or
C. The appliance has been exposed to rain; or
D. The appliance does not appear to operate normally or exhibits a marked change in performance; or
E. The appliance has been dropped, or the enclosure damaged.
19 Servicing - The user should not attempt to service the appliance beyond that described in the operating instructions. All other servicing should be referred to qualified service personnel.



RC-44

CONTROL UNIT/STEUERUNGSTEIL/TELECOMMANDE/UNIDAD DE CONTROL/KONTROLLEDEL/控制機組

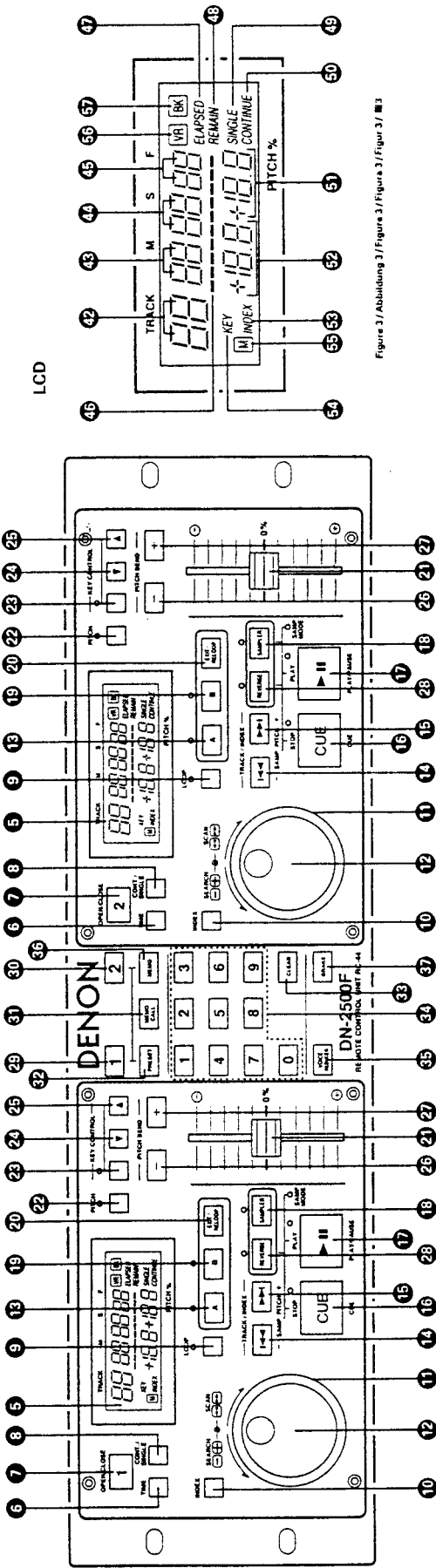
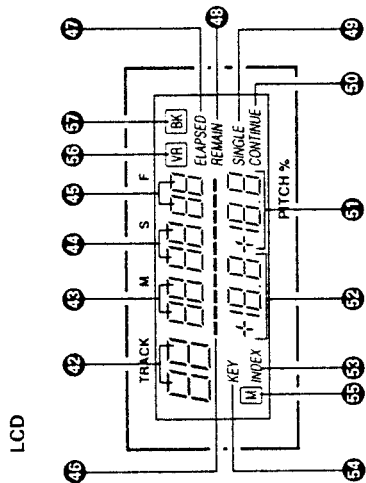


Figure 1/Abbildung 1/Figure 1/Figur 1/圖 1

Figure 3/Abbildung 3/Figure 3/Figur 3/圖 3



DN-2500F

MAIN UNIT/HAUPTTEIL/UNITE PRINCIPALE/UNIDAD PRINCIPAL/主機

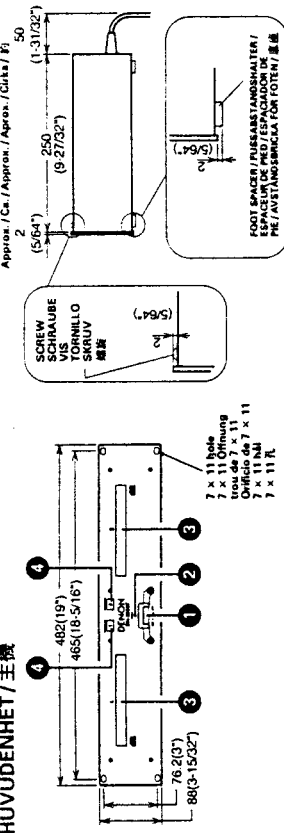


Figure 2/Abbildung 2/Figure 2/Figur 2/圖 2

RC-44

CONTROL UNIT/STEUERUNGSTEIL/TELECOMMANDE/UNIDAD DE CONTROL/KONTROLLEDEL/控制機組

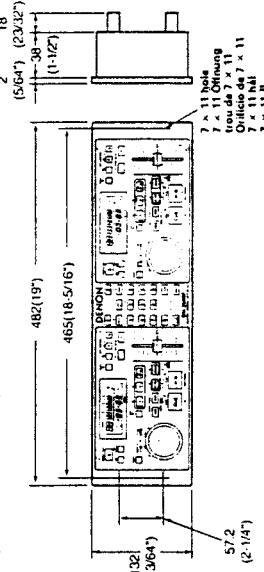


Figure 3/Abbildung 3/Figure 3/Figur 3/圖 3

REAR PANEL/RÜCKSEITE/PANNEAU ARRIERE/PANEL TRASERO/BAKANEL/背面

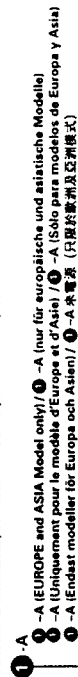


Figure 4/Abbildung 4/Figure 4/Figur 4/圖 4

MAIN FEATURES

The DN-2500F is a double CD player which incorporates all of the popular functions from the DN-2000FMKII and adds additional features for more advanced DJ mixing and remixing.

- (1) The DN-2500F can be easily mounted on a standard 19-inch rack
- (2) The player unit and control unit are connected by a single cord, providing installation freedom
- (3) Playback begins immediately when the PLAY button is pressed (Instant Start)
- (4) Pitch is adjustable using a long-throw slider, providing an analog feel
- (5) The pitch can be changed temporarily based on the already adjusted pitch (Pitch Bend)
- (6) The point at which the sound actually starts is searched for automatically when a track is selected, eliminating troublesome searching operations (Cue to Music)
- (7) Searching is possible in units of single frames (1/75 of a second), the minimum time unit on CDs, for maximum precision

In addition to the above functions (all provided on the DN-2000FMKII), the DN-2500F also includes the following functions

- (8) The range of the pitch control slider is selectable between $\pm 4\%$, $\pm 8\%$ and $\pm 16\%$
- (9) A Sampler function is included which provides over eight seconds of stereo sampling per side. Sample playback is triggered from the PLAY/PAUSE button while in sample mode (Sampler)
- (10) Familiar Jog/Shuttle dial controls allow fast and accurate searching of CDs (Jog Shuttle)
- (11) Key control function for adjusting the playback key (Key Control)
- (12) Voice Reducer function for reducing the sound of the vocals (Voice Reducer)
- (13) Brake function for gradually slowing the playback speed before stopping (Brake)
- (14) Memory function for recording and recalling disc identification data, cue point data, etc (Custom Setting Memory)
- (15) Direct Search function for directly accessing a specific point on a disc or a specific index number using the number buttons (Direct Search)
- (16) Preset function for setting functions according to the usage purpose
- (17) Fader input (Mini Jack)
- (18) Servo Auto Stop function for Spindle Motor

NOTE:
This CD player uses the semiconductor laser. To allow you to enjoy this in a stable operation, it is recommended to use this in a room of 5°C (41°F) - 35°C (95°F).

CAUTION: (U.S.A. and Canada model only)

Whenever the power switch is in the OFF state, the apparatus is still connected on AC line voltage. Please be sure to unplug the cord when you leave home for, say, a vacation.
Be sure turn on POWER switch after a Remote cable of RC-44 is connected to the Player unit, otherwise, the apparatus may not work correctly.

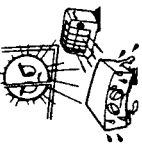



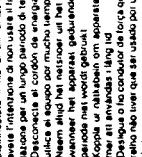
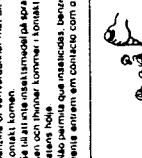


CAUTION: (Europe and Asia model only)

To use the player, turn on the main power switch on the rear panel.
Please be sure to turn off the main power switch when you leave home for, say, a vacation.

DECLARATION OF CONFORMITY

We declare under our sole responsibility that this product, to which this declaration relates, is in conformity with the following standards:
EN60005, EN55013, EN55020, EN60555-2 and EN60555-3
Following the provisions of 73/23/EEC, 89/336/EEC and 93/68/EEC Directive

NOTE ON USE/HINWEISE ZUM GEBRAUCH / OBSERVATIONS RELATIVES A L'UTILISATION / NOTE SULL'USO / NOTAS SOBRE EL USO / ALVORENS TE GEBRUIKEN / OBSERVERA OBSERVAÇÕES QUANTO AO USO

 <ul style="list-style-type: none"> • Avoid high temperatures • Allow for sufficient heat dissipation when using the apparatus. • Vermeiden Sie hohe Temperaturen • Beachten Sie, daß eine ausreichende Luftzirkulation gewährleistet wird, wenn das Gerät in Betrieb genommen wird. • Evitar las temperaturas elevadas • Tener cuidado de una disipación de calor suficiente lors de l'installation sur une étagère. • Evitare il sovraccarico e la temperatura alta • Assicurarsi che ci sia un'adeguata dissipazione del calore quando si installa l'unità in un mobile per componenti audio • Permitir la suficiente disipación del calor cuando está instalado en la consola • Vermeiden hohe Temperaturen • Zögern Sie nicht, die nötigen Vorkehrungen zu treffen, wenn das Gerät in Betrieb genommen werden soll. • Evitar altas temperaturas • Se la air del lloc on s'instal·la el dispositiu, assegurar-se que hi hagi un adequat flux d'aire. • Evitar temperaturas altas • Conceder suficiente disipación de calor quando o equipamento for instalado numa prateleira. 	 <ul style="list-style-type: none"> • Keep the set free from moisture, water, and dust • Sie das Gerät vor Feuchtigkeit, Wasser und Staub fern • Protéger l'appareil contre l'humidité, l'eau et la poussière • Mantener alejados de la humedad, agua y polvo • Manter o aparelho livre de qualquer umidade • Utställ inte apparaten för fukt, vätskor och damm • Mantenha o aparelho livre de qualquer umidade • Aja a água do pósses. 	 <ul style="list-style-type: none"> • Do not let foreign objects in the set. • Gegenstände in das Gerät kommen lassen • Ne pas laisser des objets étrangers dans l'appareil • No dejes objetos extraños dentro del equipo • Niet geen vreemde voorwerpen in de speakerapparaten • Não deixe objetos estranhos no aparelho
 <ul style="list-style-type: none"> • Handle the power cord carefully • Behandeln Sie das Kabel mit dem Netzsteckern • Halten Sie das Kabel am Stecker, wenn Sie den Stecker herausziehen • Manipuler le cordon d'alimentation avec précaution • Tener le presa foris de debrăncimentul și cordonul • Manuseie el cableo de energía con cuidado • Segura e tome-se de desconectar o fio 	 <ul style="list-style-type: none"> • Unplug the power cord when not using the set for long periods of time • Zieh das Kabel aus der Steckdose, wenn du nicht weiter verwenden willst. • Débrancher le cordon d'alimentation lorsque l'appareil n'est pas utilisé pendant de longues périodes • Desconectar o fio de alimentação quando averse intenção de não usá-lo illo de alimen-tação por um longo período de tempo • Teken die stroomkabel uit het stopcontact wanneer het apparaat gedurende een lange periode niet gebruikt wordt • Desligue o fio condutor de força quando o aparelho não estiver sendo usado por um longo período 	 <ul style="list-style-type: none"> • Do not let insects, bacteria, and fungus come in contact with the set • Keine Insekten, Bakterien oder Pilzsporen in den Kontakt kommen • Ne pas mettre en contact des insectes, ou bactéries et un champignon avec l'appareil • No permita el contacto de insectos, bacterias y hongos con el equipo • Não permita que insetos, bactérias e fungos entrem em contacto com o aparelho
	 <ul style="list-style-type: none"> • If for sets with ventilation holes • Do not obstruct the ventilation holes • Die Belüftungslöcher dürfen nicht verdeckt werden • Do not obstruct the holes of ventilation • Non coprire i fori di ventilazione • Do not obstruct the holes of ventilation • Do ventilatieopeningen mogen niet worden afgesloten • Não obstrua os orifícios de ventilação 	 <ul style="list-style-type: none"> • Never disassemble or modify the set in any way • Versuchen Sie niemals das Gerät auseinanderzubauen • Never disassemble or modify the apparatus • Ne jamais démonter ou modifier l'appareil • Non smontare mai, né modificare l'unità in alcuna maniera • Nunca desarme o modifique el equipo de ninguna manera • Never disassemble or modify the set in any way • Não desmonte ou modifique o aparelho de alguma forma

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1 PREPARATIONS

(1) Checking the Contents

Check that the carton contains the following items.

- ① DN-2500F (main unit) 1
- ② RC-44 (control unit) 1
- ③ Operating instructions (this booklet) 1
- ④ Pair of RCA pin cords 2
- ⑤ Control cord (3-meter, 9.8 feet) 1

(2) Installing the Units

Mount the units onto your console or rack with 19" EIA rack rails.

- **CAUTION:**
 - The DN-2500F will work normally when the main unit is mounted with the front panel within 20 degrees of the vertical plane. If the unit is tilted excessively, discs may not load or unload properly. (Figure 5)

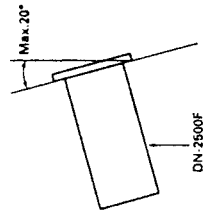


Figure 5

(3) Connections

- ① Turn off the POWER switch.
- ② Connect the RCA pin cords to the inputs on your mixer.
- ③ Connect the control cord to the REMOTE connector on the RC-44.

CAUTION:

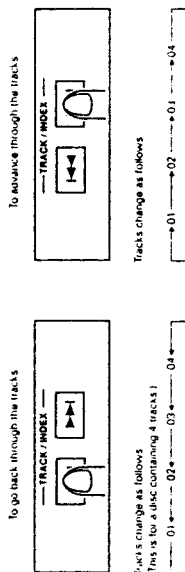
- Be sure to use the supplied control cord. Using another type of cable may result in damage.
- Be sure the power is off when connecting the control cord. Otherwise the units may not work properly.

2 NAMES AND FUNCTIONS

Below is a description of the functions of the controls listed on Pages 4 and 5.

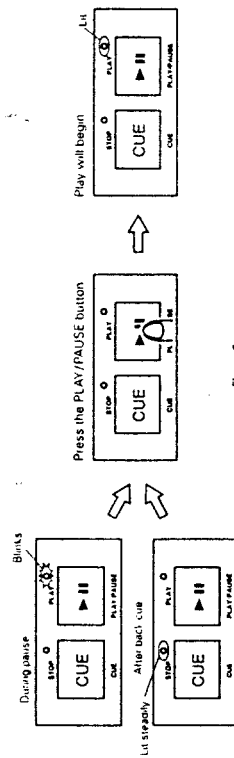
- (1) DN-2500F (Main Unit) Front Panel**
 - 1 POWER (Power Switch and Indicator)**
When the POWER switch is pressed, the power turns on and the POWER indicator lights.
 - 3 Disc Holders**
Place the discs in these holders. Press the OPEN/CLOSE buttons to open and close the disc holders.
 - 4 OPEN/CLOSE Buttons**
Press these to open and close the disc holders. The control unit also includes OPEN/CLOSE buttons. The disc holders cannot be opened during playback, so playback must be stopped before pressing these buttons.
- (2) RC-44 (Control Unit) Front Panel**
 - 5 LCD**
These liquid crystal displays (LCDs) indicate the current track numbers, minutes, seconds, frames and memory location numbers.
 - 6 TIME Buttons**
These buttons switch the time display between elapsed time and remaining time. The selected mode is indicated by the ELAPSED and REMAIN indicators on the LCD.
 - 7 OPEN/CLOSE Buttons**
Press these to open and close the disc holders. The main unit also includes OPEN/CLOSE buttons. The disc holders cannot be opened during playback, so playback must be stopped before pressing these buttons.
 - 8 CONT./SINGLE Buttons**
Press these to switch between the single and continuous play modes. The selected mode is indicated by the SINGLE and CONTINUE indicators on the LCD.
 - 9 LOOP Buttons**
Press these buttons to start loop mode. The LOOP LED is lit solid during loop playback.
 - 10 INDEX Button**
Press this button to turn the index mode on and off. The "INDEX" indicator lights when the index mode is turned on.
 - 11 Shuttle Dials**
Use these dials to select the scanning direction and speed. The disc is scanned in the forward direction when the shuttle dial is turned clockwise from the neutral position, and in the reverse direction when the shuttle dial is turned counterclockwise. The scanning speed increases as the wheel is turned further.
 - 12 Jog Dials**
When these dials are turned during the search operation, the point at which the sound is being produced moves by a number of frames corresponding to the number of clicks.
- (3) A Buttons**
Use these buttons to set the starting point for loop playback.
- (4) TRACK/INDEX SAMP. PITCH - I◀ and TRACK/INDEX SAMP. PITCH + ▶▶ Buttons**
Use these buttons to select the track, the index, to be played. Also selects the sampler pitch during sample playback.
- (5) CUE Buttons**
Press the CUE buttons during playback to return to the position at which playback started. The player is ready to play when the CUE LED stops flashing, remaining lit.
- (6) PLAY/PAUSE ▶|▶ Buttons**
Use these buttons to start playback. Press once to start playback, once again to set the pause mode, and once more to resume playback.
- (7) SAMPLER Buttons**
Press these buttons to start recording the sample. Press the PLAY/PAUSE button after recording to set the sample play mode. These are also used to switch between the disc play and sample play mode.
- (8) B Buttons**
Use these buttons to set the end point for loop playback.
- (9) EXIT/RELOOP Button**
Press these buttons during loop playback to stop loop playback and continue normal playback past the B point (exit), or to return to loop playback for a loop which was previously exited (reloop).
- (10) Pitch Sliders**
Use these sliders to adjust the BPM. Slide up to decrease the BPM, down to increase the BPM.
- (11) PITCH Buttons**
Use these buttons to enable or disable pitch adjustment using the pitch sliders. Pitch adjustment with the pitch slider is enabled when the PITCH LED is lit.
- (12) KEY CONTROL Buttons**
When these buttons are pressed, the key control mode is turned on and the key can be adjusted with the ▲ and ▼ buttons. When pressed again, the key adjust mode is turned on and the key remains the same even if the pitch is changed (KEY ADJUST). Press the buttons again to return to the normal mode.
- (13) B Buttons**
When the key control mode is on, press these buttons to lower the key.
- (14) A Buttons**
When the key control mode is on, press these buttons to raise the key.
- (15) PITCH BEND - and PITCH BEND + Buttons**
The pitch changes temporarily while these buttons are pressed. Release the buttons to return to the original BPM.
- (16) REVERSE Buttons**
Press these buttons to turn the sampler's reverse play mode on and off. After pressing the REVERSE button, the direction of playback does not change until the PLAY/PAUSE button is pressed. The REVERSE LED lights when the reverse playback mode is on.
- (17) 1 and 2 Buttons**
Use these buttons to select which player the number buttons will function for.
- (18) MEMO CALL Button**
When the CD "1" or "2" button is pressed while pressing this button, the data stored in the memory is called out and set.
- (19) PRESET Button**
Press the CD "1" or "2" button while pressing this button to set CD 1 or 2 to the preset mode. Press this button to set the preset data. Press the button again while pressing the CD "1" or "2" button to turn the preset mode off.
- (20) CLEAR Button**
Press this button to clear the data which was input using the number buttons.
- (21) 0 - 9 Buttons (Number Buttons)**
Use these buttons to input track numbers, times (minutes and seconds), and select the PRESET items.
- (22) VOICE REDUCER Button**
When the CD "1" or "2" button is pressed while pressing this button, CD 1 or 2 is set to the voice reducer mode, and the level of the vocals in the music is reduced. (The "V.R." indicator lights.) Press the CD "1" or "2" button again while pressing the button to return to the normal playback mode. (The "V.R." indicator turns off.)
- (23) MEMO Button (Custom Setting Memory)**
Press the CD "1" or "2" button while pressing this button to store the CD 1 or 2 settings (disc data, cue point, loop start point, loop end point, pitch) (The "M" indicator lights.)
- (24) BRAKE Button**
When the CD "1" or "2" button is pressed while pressing this button, CD 1 or 2 is set to the brake mode and brake playback is enabled. (The "BK" indicator lights.) Press the CD "1" or "2" button again while pressing the button to return to the normal playback mode. (The "BK" indicator turns off.)
- (25) DN-2500F (Main Unit) Rear Panel**
 - (31) LINE OUT 1 and 2**
The audio signals from each player are output from these jacks.
 - (32) REMOTE**
Connect this connector to the RC-44 control unit using the included control cord.
 - (33) FADER IN Jack**
Use this when using the unit with a console fader. (Mini Jack)
 - (34) MAIN POWER (Europe and Asia Model only)**
Make sure to switch on.
- (26) RC-44 (Control Unit) Rear Panel**
 - (41) Control Connector**
Connect this connector to the REMOTE connector on the DN-2500F (main unit) using the included control cord.
 - (42) LCD**
 - (43) (44) (45) TRACK, MINUTE, SECOND and FRAME Displays**
These displays indicate information on the current position and time.
 - (46) BAR Indicator**
These ten indicators provide a visual display of the approximate position of the pickup within the current track.
 - (47) ELAPSED Indicators**
These indicate that the time shown on the display is the elapsed time.
 - (48) REMAIN Indicators**
These indicate that the time shown on the display is the remaining time.
 - (49) SINGLE Indicators**
When these indicators are lit, playback will stop at the end of the track.
 - (50) CONTINUE Indicators**
When these indicators are lit, playback will continue until the end of the disc.

- (2) Selecting Tracks or INDEX**
- Press the TRACK buttons once to move to the next or preceding track.
 - Hold down the TRACK buttons to change tracks continuously at a higher speed.
 - When a new track is selected during playback, playback begins as soon as the search operation is completed.
 - Tracks can also be selected while the disc holder is open. The selected track is searched for when the disc holder is closed.
 - If the TRACK ► button is pressed while on the last track, the first track is selected. Likewise, if the TRACK ◀ button is pressed while on the first track, the last track is selected.



- Figure 8**
- When a track is selected, the DN-2500F automatically cues to the point at which the sound begins, skipping silent sections at the beginning of tracks. (Cue to Music Level of cue point can be selected with preset item 4.)
 - When the INDEX button is pressed and the index search mode is set, use the INDEX ►► and ◀◀ buttons for the index search operation.

- (3) Starting Playback**
- Press the PLAY/PAUSE button during pause or cue mode to start playback.
 - Playback begins immediately when the PLAY button is pressed. (Instant Start)
 - The PLAY/PAUSE LED lights when playback starts.
 - The point at which playback starts is automatically stored in the memory as the cue point. When the CUE button is pressed, the pickup then returns to the cue point (the point at which playback started). (Back Cue)



- Figure 9**
- The play mode can be selected by pressing the CONT/SINGLE button.
 - When the SINGLE indicator is lit, playback stops automatically at the end of that track, and the disc is cued to the playback start position.
 - When the CONTINUE indicator is lit, playback continues until the end of that disc. When playback is finished, the disc is cued to the playback start position.

- 55 Custom Setting Memory Indicator (M)**
This lights when there is data stored in the memory.
- 56 Voice Reducer Indicator (VR)**
This lights when the voice reducer mode is on.
- 57 Brake Indicator (BK)**
This lights when brake playback is enabled.
- 58 Pitch Display**
This indicates the playback speed (pitch). (-16.0 to +16.0)
- 59 Key/Index Display**
This indicates the key when in the key control mode. (-16.0 to +16.0)
This also indicates the track's index number. (01 to 99)
- Index Indicator (INDEX)**
This lights when the track's index number is displayed.
- Key Indicator (KEY)**
This lights when the key is displayed.

3 BASIC OPERATIONS

(1) Opening and Closing the Disc Holder and Loading Discs

- Opening and closing the disc holder**
 - This operation only works when the power is on.
 - Press the OPEN/CLOSE button to open or close the disc holder. OPEN/CLOSE buttons are provided on both the main unit and control unit (RC-44).
 - The disc holders cannot be opened during playback to prevent playback from being interrupted if the OPEN/CLOSE button is pressed accidentally. Stop playback, then press the OPEN/CLOSE button.
- Loading discs**
 - Hold the disc by the edges and place it in the disc tray. Do not touch the signal surface (the glossy side).
 - When using 12cm discs, place the disc in the outer tray guides (Figure 6), and when using 8cm discs, place them securely in the inner guides (Figure 7).

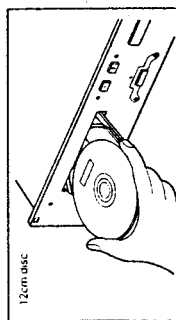


Figure 6

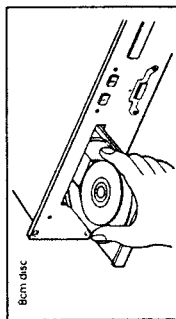


Figure 7

- CAUTION:**
- Do not place any foreign objects in the disc tray, and do not place more than one disc in the disc tray at a time. Doing so may result in malfunction.
 - Do not push the disc tray in manually when the power is off, as this may result in malfunction and damage the player.

(4) Stopping Playback

- There are two ways to stop playback.
- ① Press the PLAY/PAUSE button during playback to pause at that point.
- ② Press the CUE button during playback to return to cue mode at the position at which playback started (Back Cue)

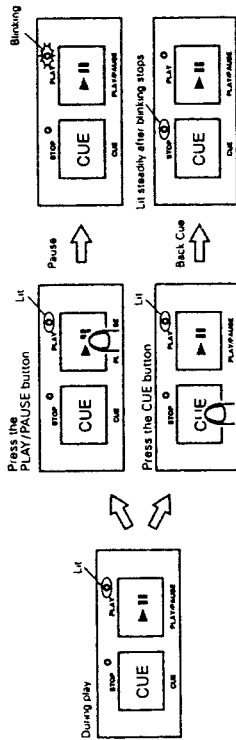


Figure 10

(5) Pausing

- Press the PLAY/PAUSE button to switch between play and pause mode.
- The PLAY/PAUSE LED blinks when the pause mode is set.
- Figure 11 shows the relationship between the play and pause

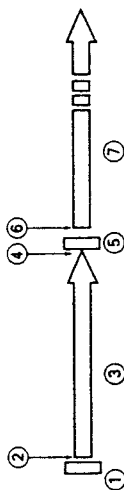


Figure 11

- ① The player has completed the cue or pause operation and is waiting for the play start command.
- ② When the PLAY/PAUSE button is pressed, playback starts and the cue point is stored in the memory.
- ③ Playing
- ④ The pause mode is set when the PLAY/PAUSE button is pressed again.
- ⑤ Playback resumes when the PLAY/PAUSE button is pressed again.
- ⑥ Pausing
- ⑦ Playing

(6) Cueing

- "Cueing" is the action of moving to a specified point (the cue point) and waiting for playback to begin (cue mode). When the PLAY/PAUSE button is pressed after cueing, playback starts immediately. (Instant Start)
- When the track search operation is completed after pressing the TRACK buttons, the player locates the position at which the sound starts and automatically cues there. (Cue to Music)
- If the CUE button is pressed during the search operation with the jog dial or the scanning operation with the shuttle dial, the point at which the button is pressed is set as the cue point and cueing starts.
- Figure 12 shows the relationship between the play and back cue operations.

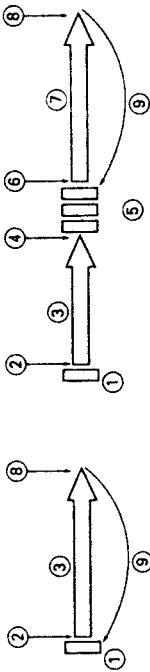


Figure 12

- ① The player has completed the cue or pause operation and is waiting for the play start command
- ② When the PLAY/PAUSE button is pressed, playback starts and the cue point is stored in the memory.
- ③ Playing
- ④ The pause mode is set when the PLAY/PAUSE button is pressed again.
- ⑤ Pausing
- ⑥ When the PLAY/PAUSE button is pressed again, playback resumes and the new cue point is stored in the memory
- ⑦ Playing
- ⑧ Press the CUE button.
- ⑨ The pickup returns to the cue point. (Back Cue)

(7) Searching

- Searching is the function which allows you to continuously monitor a certain section of the disc and manually change the playback position in small increments. Searching is used to set playback start points and loop points with precision.
- Turn the jog dial while in the play, pause or cue mode to begin searching. The sound for one revolution of the disc is output repeatedly. The point at which the sound starts (the search point) is indicated on the LCD.
- When the jog dial is turned, the point from which the sound is output moves a number of frames corresponding to the number of clicks, and the time display on the LCD also changes.
- The search point moves in the forward direction when the jog dial is turned clockwise, in the reverse direction when the jog dial is turned counterclockwise.

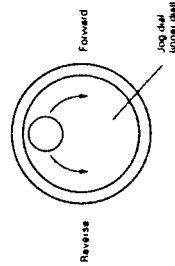


Figure 13

- The search point displayed on the LCD during the search operation is automatically stored in the memory as the cue point.
- If the jog dial is turned while in play mode, playback resumes automatically once the jog dial is released.

(8) Scanning

- Scanning allows you to move quickly forward or backward through the CD while monitoring the sound, and is used, for example, to locate a specific section in a song.
- Turn the shuttle dial while the player is in the play, pause or cue modes to begin scanning. The disc moves rapidly forward or backward and the sound is output. The current point (scan point) is indicated on the LCD.
- The scanning speed depends on how far from the center point the shuttle dial is turned. The more it is turned, the faster the scanning speed.
- Turn the shuttle dial clockwise to scan in the forward direction, counterclockwise to scan in the reverse direction.

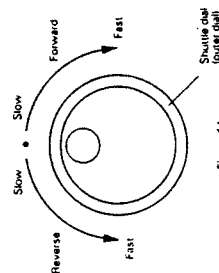


Figure 14

- The scanning point indicated on the LCD is automatically stored in the memory as the cue point.
- When the shuttle dial is released during scanning, it returns to the neutral position, scanning stops and the search mode is set. However, if scanning was started from play mode, playback resumes.
- When the dial is turned all the way to the end, the point of playback is skipped approximately one minute, played for about 3 seconds, then skipped again, etc.

4 MATCHING THE BEATS PER MINUTE (BPM)

- With the DN-2500F, there are two ways to adjust the playing speed and match the BPMs of the two CDs:
- Use the pitch slider to adjust the BPM statically. One of three adjustments ranges can be selected by the Preset Mode.
- Use the PITCH BEND buttons to change the BPM temporarily. Use this after adjusting the BPM with the pitch slider.

(1) Pitch Slider

- To adjust the BPM by sliding the pitch slider up or down, first press the PITCH button to enable the pitch slider. The PITCH LED will turn on.
- With the pitch slider, the pitch can be adjusted within one of three ranges ($\pm 4\%$, $\pm 8\%$ or $\pm 16\%$) (Can be selected with preset item 3)
- The BPM decreases when the pitch slider is moved upwards, increases when the pitch slider is moved downwards.

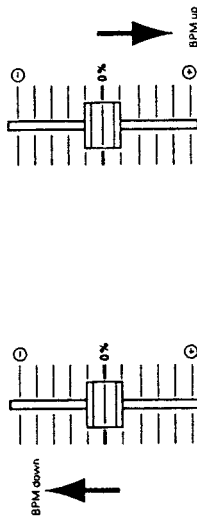


Figure 15

(2) Pitch Bending

- The BPM increases or decreases temporarily while the PITCH BEND+ or PITCH BEND- button is pressed.
- The extent to which the PITCH BEND button changes the BPM is proportional to the amount of time the button is pressed. The longer the button is held down, the greater the percentage of change.
- The PITCH BEND button changes the BPM within a range of $\pm 12\%$ when the pitch adjustment range is $\pm 4\%$ or $\pm 8\%$, and within a range of $\pm 18\%$ when the pitch adjustment range is $\pm 16\%$.
- Figure 16 shows an example of how to use the pitch bend function. In this example, both players are playing and the BPM has already been matched with the pitch sliders.

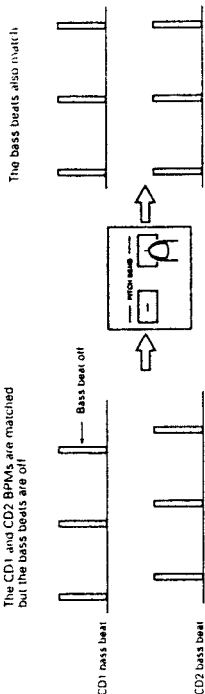


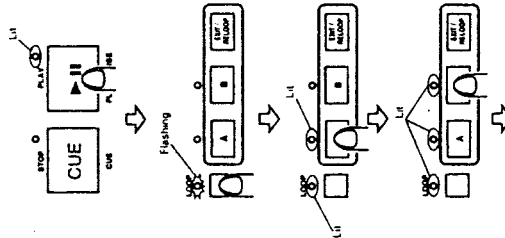
Figure 16

5 SEAMLESS LOOP

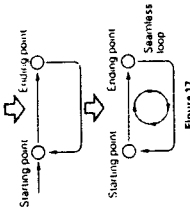
The DN-2500F is equipped with a seamless loop function.
NOTE: The seamless loop mode cannot be used at the same time as the sampler mode.

(1) Starting seamless loop playback

- Press the PLAY/PAUSE button (The PLAY/PAUSE button's LED lights.)
- Press the LOOP button to enter the seamless loop mode. (The LOOP button's LED flashes)
- Press the A button to set the starting point (A) (The A button's LED lights)
- Press the B button to set the ending point (B) (The B button's LED lights and the LOOP button's LED stops flashing, remaining lit.)



(continued on next page)



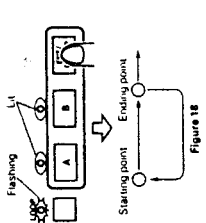
- When the ending point (B) is set, playback starts from the starting point (A) with no interruption in the sound
- After this, the section between the starting point (A) and the ending point (B) is played repeatedly with no interruption in the sound.

Figure 17

Alternative way to set the seamless loop starting point (A) and ending point (B)

- While the disc is playing, press the LOOP and B buttons. The last cue point is set as point A, and seamless loop playback begins.
- After setting point A, set the cue mode, press button A, then use the scan or search function to fine-adjust point A. (The same can be done for point B.)

(2) Leaving the seamless loop mode temporarily



- Press the EXIT/RELOOP button while playing a seamless loop. (The LOOP button's LED starts flashing.)
- When the ending point (B) is reached, playback continues without returning to the starting point (A).

Figure 18

(3) Replaying a seamless loop

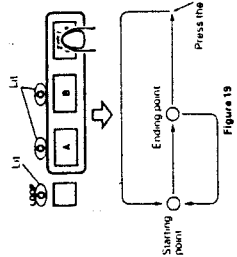


Figure 19

(4) Switching from seamless loop playback to normal disc playback (Setting the normal playback mode without cancelling the starting and ending points)

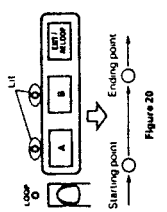


Figure 20

- Press the LOOP button within 1 second. (The LOOP button's LED turns off). The normal playback mode is set. (Only the loop mode is canceled. Points A and B are not cleared.)

NOTE:

- The starting point (A) and ending point (B) settings are canceled when the disc is removed from the player.

(5) Canceling the seamless loop settings

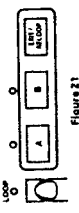


Figure 21

- Press the LOOP button for over 1 second. (The LOOP button's LED turns off). When this is done, the starting point (A) and ending point (B) settings are automatically canceled. (The A and B buttons' LEDs turn off.)

NOTE:

- After canceling the seamless loop during loop playback, it may take about 5 seconds before the seamless loop mode is set again.

6 SAMPLER

The DN-2500F is equipped with a function for recording the sound of a disc for up to 8 seconds on both players. In addition, the recorded sound can be played normally, in the reverse mode (backwards) and in a loop. These sampler functions eliminate the need for a separate sampler.

NOTE: The sampler mode cannot be used at the same time as the seamless loop mode.

(1) Recording samples

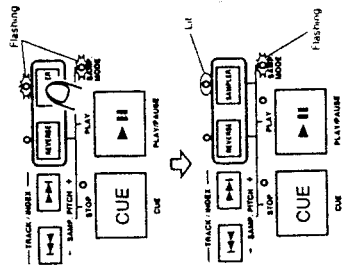


Figure 22

- Press the SAMPLER button. (The SAMPLER button's LED and the SAMP MODE LED start flashing.) Recording starts.
- The sound is recorded for approximately 8 seconds. (The SAMPLER button's LED stops flashing, remaining lit.) Recording can also be stopped in less than 8 seconds by pressing the CUE button. (The SAMPLER button's LED stops flashing, remaining lit.)

NOTE:

- When sample recording is set while the disc is playing, playback continues after recording stops.
- When sample recording is set during in the cue, pause or manual search mode, disc playback stops when recording stops.

(2) Playing the sample

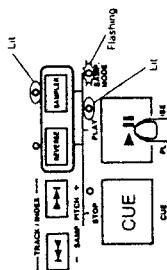


Figure 23

- Press the PLAY/PAUSE button. (The PLAY/PAUSE button's LED lights) The sample is played.

(3) Stopping the sample

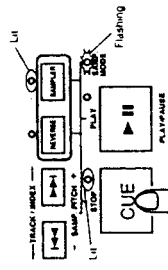


Figure 24

- Press the CUE button. (The CUE button's LED lights) The sample is stopped.

(4) Changing the sample's pitch

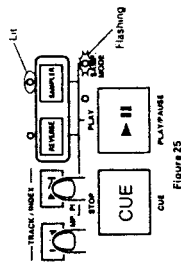


Figure 25

- Press the TRACK \blacktriangleright button to increase the sample's playing speed. The TRACK \blacktriangleleft button to decrease it. The sample playing speed changes in steps of 0.5% and the speed flashes on the PITCH display section for approximately 3 seconds. (The sampler pitch range is $\pm 16\%$.)

(5) Setting the normal disc playback mode after recording a sample

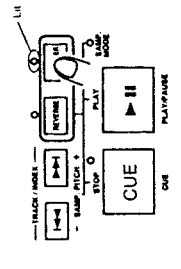


Figure 26

- After the sample has been recorded, press the SAMPLER button. (The SAMP. MODE LED turns off) Normal disc playback is now possible. The sample can be played again by pressing the SAMPLER button again. (The SAMP. MODE LED flashes)

NOTE:

- When the SAMP. MODE LED is flashing, the following buttons function as sampler buttons, so they cannot be used for their normal operations: PLAY/PAUSE, CUE, TRACK \blacktriangleright , TRACK \blacktriangleleft . (However, the TRACK \blacktriangleright and TRACK \blacktriangleleft buttons can be preset to be used as the normal track selection buttons. ITEM No. 2)
- The recorded sample is not cleared when the disc is removed from the player.

(6) Playing the sample in reverse

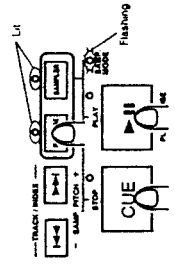


Figure 27

- Press the REVERSE button. (The REVERSE button's LED lights) Reverse playback begins from the recording end position when the PLAY/PAUSE button is pressed after pressing the REVERSE button.
- Press the REVERSE button again. (The REVERSE button's LED turns off) The reverse sample play mode is canceled. Sampler normal playback begins when the PLAY/PAUSE button is pressed after pressing the REVERSE button.

(7) Playing the sample in a loop

This setting can be turned on and off with the presettings. (ITEM No. 1)

(8) This clears the recorded sample

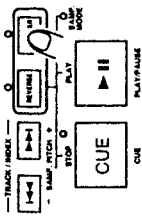


Figure 28

- Press the SAMPLER button for over 1 second. (The SAMPLER button's LED and the SAMP. MODE LED turn off) This clears the recorded sample.

7 KEY CONTROL

The DN-2500F is equipped with a function for adjusting the key of the sound being played.

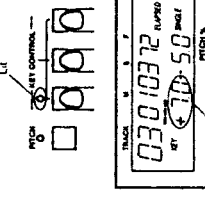


Figure 29

- Press the KEY CONTROL button. (The KEY CONTROL button's LED lit) The current setting appears in the key section of the display. The key can be adjusted. Press the KEY \blacktriangle button to raise the key. Press the KEY \blacktriangledown button to lower the key.

(continued on next page)

9 BRAKE

The DN-2500F is equipped with a function for gradually slowing the playback speed before stopping. This sound can be used as an effect sound. (Playback stops in about 0.5 seconds.)

- Press the **KEY CONTROL** button again. (The **KEY CONTROL** button's LED starts flashing.) ("KD" appears in the key section of the display.) The key can be adjusted to the normal key even when the pitch (speed) is changed.
- Press the CD 1 (or CD 2) button while pressing the **BRAKE** button. ("BK" appears in the brake section of the display.) The brake function is set. Braking is performed when the **PLAY/PAUSE** button is pressed during playback while the brake mode is on.
- Once again press the CD 1 (or CD 2) button while pressing the **BRAKE** button. ("BK" turns off from the brake section of the display.) The brake function is canceled.

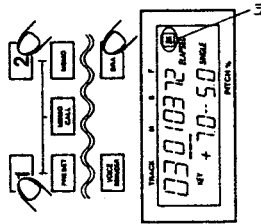


Figure 31

10 CUSTOM SETTING MEMORY

The DN-2500F is equipped with a function for storing and calling out disc identification data, cue points, pitches, and seamless loop starting points (A) and ending points (B).

(1) Storing data in the memory

- Cue up the player. Press the CD 1 (or CD 2) button while pressing the **MEMO** button. ("M" appears in the memory section of the display, and the memory number (0 to 99) flashes for approximately 3 seconds in the key section of the display.) The above operation stores the following data in the memory:
 Disc identification data
 Cue point
 Current playback pitch (0.0% if the pitch mode is off)
 Seamless loop starting point (A) and ending point (B) (Only if set)
 In addition, if data is mistakenly registered, use the procedure in "(4) Clearing data" to clear the data.

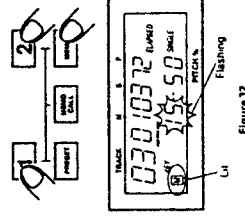


Figure 32

NOTE:
 In the cases described below, there is no space left in the memory. If you attempt to store data in the memory, "FL" appears and the data is not stored.
 • When there are already 200 sets of data stored in the memory (The maximum storage capacity is 200 discs and 200 sets of data.)
 • When data for that track is already stored in the memory. (Only one set of data can be stored per track.)

8 VOICE REDUCER

The DN-2500F is equipped with a function to reduce the sound of the vocals in the music. This sound can be used as an effect sound for the sampler, etc.

- Press the **KEY CONTROL** button again. (The **KEY CONTROL** button's LED starts flashing.) ("RD" appears in the key section of the display.) The key can be adjusted to the normal key even when the pitch (speed) is changed.
- Press the **KEY CONTROL** button again. (The **KEY CONTROL** button's LED turns off.) The key control function is canceled.

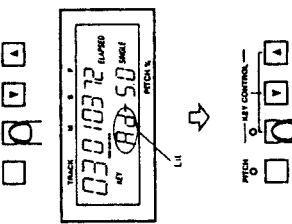


Figure 29

- Press the CD 1 (or CD 2) button while pressing the **VOICE REDUCER** button. ("VR" appears in the voice reducer section of the display.) The voice reducer function is set.
- Once again press the CD 1 (or CD 2) button while pressing the **VOICE REDUCER** button. ("VR" turns off from the voice reducer section of the display.) The voice reducer function is canceled.

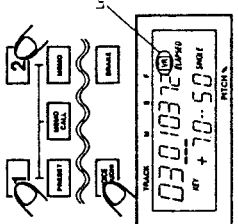


Figure 30

NOTE: Depending on the original recording, the vocals may not be completely eliminated. This is even more effective when used with music in which the vocals are at the center.

(2) Overwriting previous data

(This is only possible if 200 sets of data are already stored.)

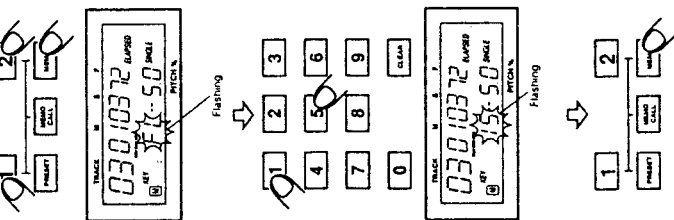


Figure 33

- Press the CD 1 (or CD 2) button while pressing the MEMO button. ("FL" flashes in the key section of the display)
- Use the number buttons to input the number of the memory to be overwritten. (The memory number flashes in the key section of the display)

(3) Recalling data

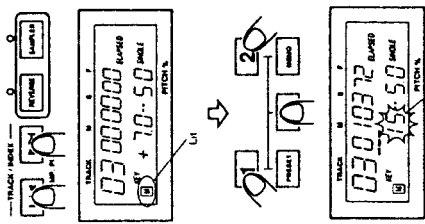
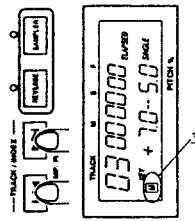


Figure 34

- When a custom setting memory disc is set in the player, the [M] indicator flashes, indicating that there is a memory
- Use the TRACK [▶] and [◀] buttons to select the track whose data you want to recall ("LM" appears in the memory section of the display after the track is selected.)
- Press the CD 1 (or CD 2) button while pressing the MEMO CALL button. (The memory number (0 to 99) of the recalled data flashes for approximately 3 seconds in the key section of the display) The data is recalled and the pickup moves to the cue point stored in the memory. (The CUE button's LED lights. If seamless loop data is stored, the LOOP; A and B button's LEDs also light.) In addition, the playback pitch is fixed to the registered playback pitch. (The pitch LED flashes.)

NOTE: The track starting position changes through audio detection, so the time display of the called out cue point, A point and B point may be different from when the points were stored in the memory.

(4) Clearing data



(continued on next page)

- Press the MEMO button. ("LM" appears in the memory section of the display) The data is now overwritten.
- Use the TRACK [▶] and [◀] buttons to select the track whose data you want to clear. ("LM" appears in the memory section of the display after the track is selected.)

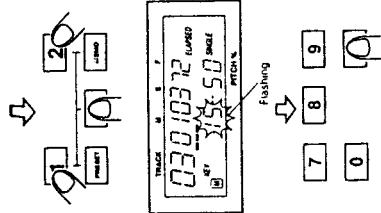


Figure 35

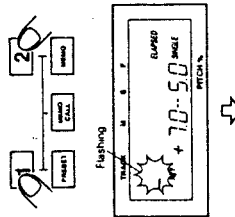
- Press the CD 1 (or CD 2) button while pressing the MEMO CALL button.
- Press the CLEAR button during the 3 seconds that the memory number (0 to 199) of the recalled data is flashing in the key section of the display. (The memory number and the "MEMO" turn off from the key and memory sections of the display.) The data is now cleared.

NOTE: Even when the data is cleared, the memory remains called out.

11 DIRECT SEARCH

The DN-2500F is equipped with a function for directly accessing a specific position on the disc or a specific index number using the number buttons and the CUE and PLAY/PAUSE buttons.

(1) Direct track and time search



(continued on next page)

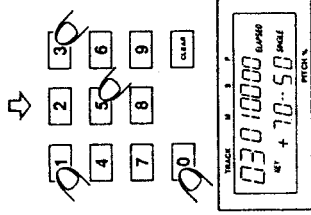


Figure 36

(2) Direct index search

Set the index mode, then use the same procedure as for direct track and time search to directly access the specified index number.

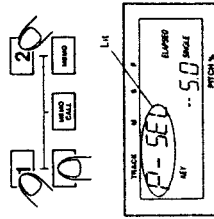
- Use the number buttons to input the track, minutes, seconds and frame. (If the input data does not exist on the disc, the input value flashes on the display and no other data can be input.) There is no need to input the minute, second and frame data.
- Press the PLAY/PAUSE button. Playback begins from the specified position. (If the CUE button is pressed, the pickup moves to the specified position.) The direct search mode is canceled when the CD 1 (or CD 2) button is pressed.

When inputting direct search data (ELAPSED) is displayed.

12 PRESETTINGS

The DN-2500F is equipped with a function for storing various types of preset data. This data is not lost when the power is turned off. Use this function to store in the memory the desired settings for the items described on the table on Page 29. The presettings can be made independently for CD 1 and CD 2. Use this function to operate the players with the optimum settings.

(1) Changing the preset data



(continued on next page)

- Press the CD 1 (or CD 2) button while pressing the PRESET button. ("CD-SEL" appears in the track and time sections of the display, and the key section turns off.)

NOTE: The preset item can also be changed during disc playback.

(2) Table of Preset Functions
 * indicates factory settings

Item no.	Item	Display		Description
		Track/Time	Key	
1	Sample loop setting	1 5-LOOP	ON OFF	Loop playback with sampler ON OFF • No loop playback with sampler
2	Pitch change setting during sample playback	25 50000	ON OFF	Pitch changed with sampler ON OFF • No pitch change with sampler When this is set, the track can be selected with the TRACK buttons
3	Pitch adjustment range setting	3 PITCH	4.0 8.0 16.0	Pitch can be increased or decreased within a range of ±4% 10 1% step 8% • Pitch can be increased or decreased within a range of ±8% 16% • Pitch can be increased or decreased within a range of ±16%
4	Cue detection level setting	4 CUE LEVEL	1 2 3 4	Cueing is performed not at the actual starting point of the track but at the point where the sound starts. The level for detecting the first sound can be set to between -36dB and -72dB OFF Cue detection off
5	EOM time setting	5 End	0 10sec 15sec 20sec 30sec 60sec 90sec	EOM OFF 0sec • EOM OFF 10sec 15sec 20sec 30sec 60sec 90sec NOTE: For some discs the EOM time may not be accurate
6	Disc holder auto close setting	6 CLOSE	ON OFF	ON: The disc holder closes automatically after it is left open for approximately 1 minute OFF • The disc holder does not close automatically
7	Setting of initial playback mode when power is turned on	7 Playback	5 1 2 3 4	Single • Playback ends at the end of one track Continue • Playback continues through to the end of the disc
8	Setting of initial time display mode when power is turned on	8 ELR RE	EL RE	Elapse • The elapsed time is displayed when the power is turned on Remain • The remaining time is displayed when the power is turned on
9	Servo auto stop setting	9 SLEEP	ON OFF	ON: The servo stops automatically OFF • The servo does not stop automatically Servo auto stop • If no button is pressed for approximately 30 minutes in the pause or cue up modes, the servo stops and "SLEEP" is displayed • Press the CUE button to switch from the servo stop mode to the normal mode
0	Custom Setting Memory clear setting	0 R # C	ON OFF	ON: All the memory data is cleared OFF • Not all the custom setting memory is cleared The setting returns to OFF after all the data is cleared
CLEAR	Reset to factory settings	RS CLR	ON OFF	ON: Sets the preset data to the factory settings OFF • Leaves the preset data unchanged

13 FADER INPUT

Fader playback is possible by connecting a console fader to the fader input plug.

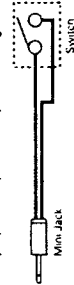


Figure 38

- Playback starts when the switch is turned on.
- The pause mode is set when the switch is turned off. (FADER INPUT LEVEL HCMOS (I_{cc} = 3mA))

- Use the number buttons to input the number of the preset item. (The preset item number appears in the track and time sections of the display, and the preset data appears in the key section.)
- To select the preset data, press and hold in the number button corresponding to the preset item number. (The preset data in the key section of the display changes and flashes.)
- After selecting the preset data, press the PRESET button to set the new data. (The preset data in the key section of the display stops flashing, remaining lit.) Repeat the same procedure to change the data of other preset items.
- Press the CD 1 (or CD 2) button while pressing the PRESET button or the CD 1 (or CD 2) to exit the preset mode. (The track, time and key sections of the display switch to their normal displays.) The preset data is now changed. Preset data changing can also be exited by pressing the PLAY/PAUSE, CUE or OPEN/CLOSE button.

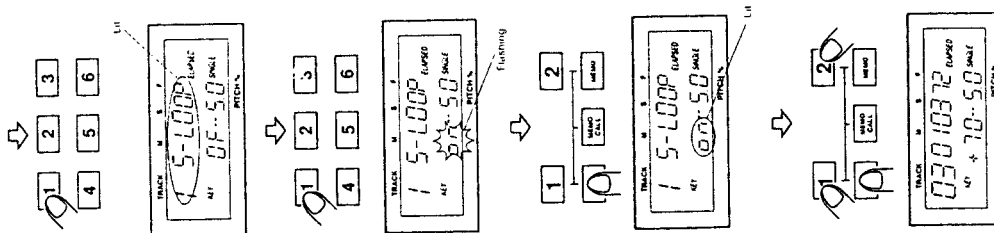


Figure 37

14 BEFORE SWITCHING OFF THE POWER

When you have finished using the CD player, be sure that the disc holder has been closed with the OPEN/CLOSE button.

CAUTION:
Do not forcibly close the disc holder when the power is off.
It may damage the unit when it is transported.

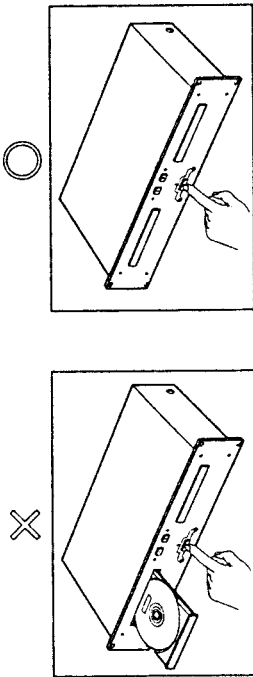


Figure 33

15 COMPACT DISCS

- Precautions on handling compact discs**

 - Do not allow fingerprints, oil or dust to get on the surface of the disc.
 - If the disc is dirty, wipe it off with a soft dry cloth.
 - We recommend using DENON's AMC-22 CD CLEANER.
 - Do not use benzene, thinner, water, record spray, electrostatic-proof chemicals, or silicone-treated cloths to clean discs.
 - Always handle discs carefully to prevent damaging the surface; in particular, when removing a disc from its case or returning it.
 - Do not bend the disc.
 - Do not apply heat.
 - Do not enlarge the hole in the center of the disc.
 - Do not write on the label (printed side) with a hard-tipped implement such as a pencil or ball point pen.
 - Condensation will form if a disc is brought into a warm area from a colder one, such as outdoors in winter. Do not attempt to dry the disc with a hair dryer, etc.
- Precaution on storage**

 - After playing a disc, always unload it from the player.
 - Always store the disc in the jewel case to protect from dirt or damage.
 - Do not place discs in the following areas:
 - Areas exposed to direct sunlight for a considerable time.
 - Areas subject to accumulation of dust or high humidity.
 - Areas affected by heat from indoor heaters, etc.

16 SPECIFICATIONS

GENERAL

Type: Twin mechanism compact disc player with wired controller
Disc type: Standard compact discs (12 cm and 8 cm discs)
Dimensions: 18" (W) x 88(H) x 252 (D) mm (without feet)
 19" (W) x 3-15/32 (H) x 9-59/64 (D)
 482 (W) x 132(H) x 40 (D) mm (without feet)
 19" (W) x 5-13/64 (H) x 1-37/64 (D)
Installation: 19-inch rack mountable
Player unit: 2U
Control unit: 3U
Weight: 6 kg (13.23 lbs)
Control unit: 3 kg (6.614 lbs)
Power supply: U.S. and Canadian models: 120 V AC
 230 V AC
 European models: 27 W
Power consumption: 5 to 35°C
 25 to 85%
Environmental conditions: Operational temperature: 5 to 35°C (41 to 95°F)
 Operational humidity: 25 to 85% (no condensation)
 Storage temperature: -20 to 60°C (4 to 140°F)
Accessories: Connecting cord (2 pairs for left and right channels)
 Control cord (5m, 15 feet)

AUDIO SECTION

Quantization: 18-bit linear per channel
Sampling frequency: 44.1 kHz at normal pitch
Over-sampling rate: 8 times
Frequency response: 20 to 20,000 Hz
Total harmonic distortion: 0.006%
Signal to noise ratio: 98 dB
Dynamic range: 98 dB
Channel separation: 96 dB
Output level: 2.0 V
Load impedance: 10 kΩ/kohms or more

FUNCTIONS

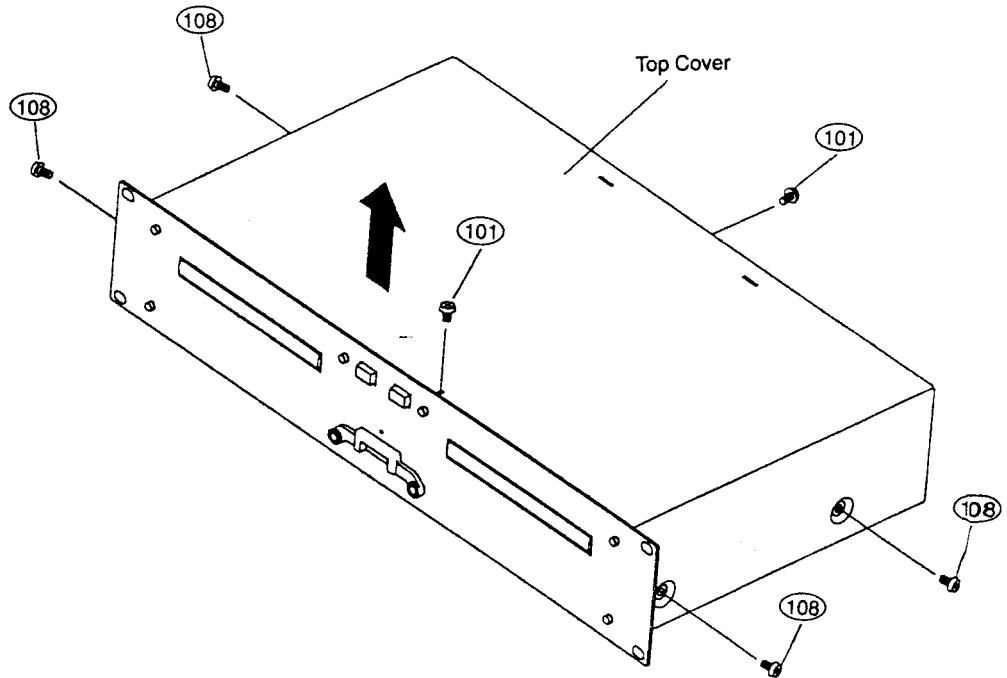
Instant start: Within 10 msec
Variable pitch: ± 4% or more
 8% range: ± 8% or more
 16% range: ± 16% or more
Pitch bend: 4% and 8% ranges: ± 12% or more
 16% range: ± 18% or more
Sampling length: 8.19 sec.
Max. scan speed: Over 20 times normal speed
Max. memory steps: 200 steps

* Specifications and design are subject to change without notice for purpose of improvement.

DISASSEMBLY

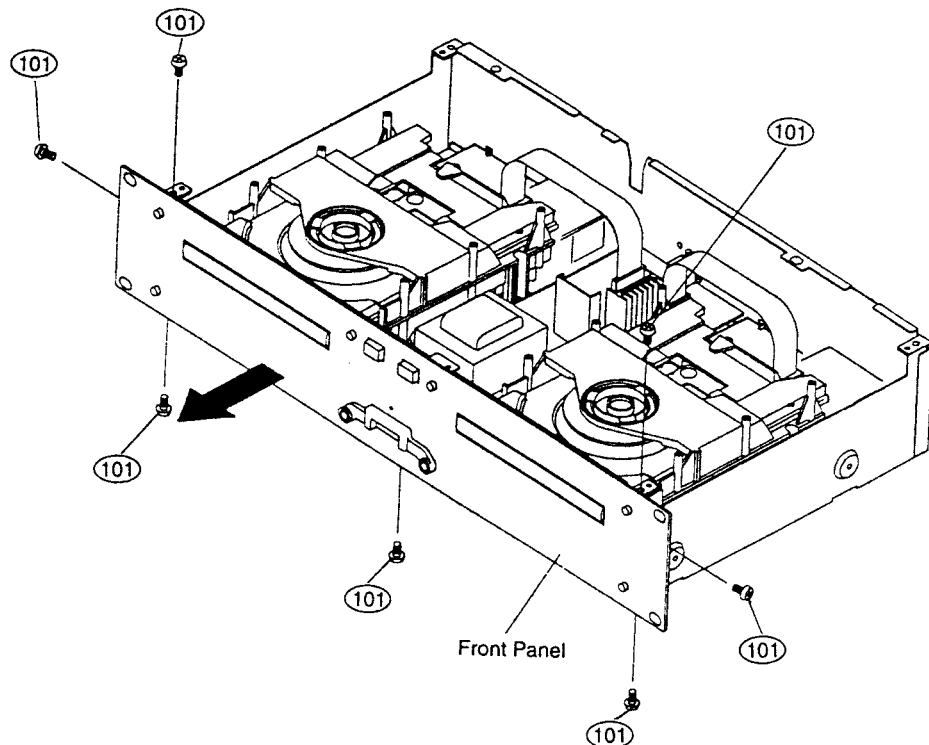
● TOP COVER

1. Remove 4 screws (108) on both sides, and 2 screws (101).
2. Pull up Top Cover.



● Front Panel

1. Remove 2 upper screws (101) and 3 lower screws (101), and 2 screws (101) on both sides.
2. Detach Front Panel.



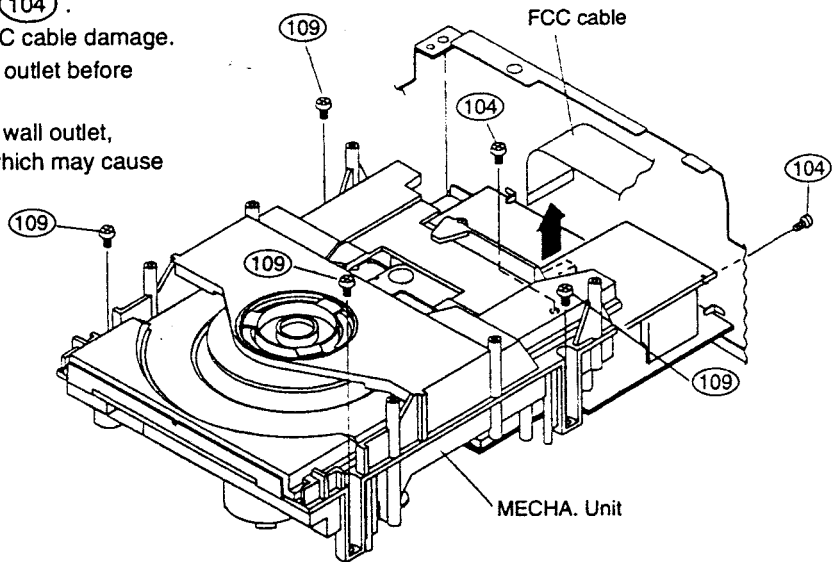
● MECHANISM UNIT

1. Disconnect FFC cable.
2. Remove 4 screws (109) and 2 screws (104).

Note : ● Do not pull out aslant to prevent FFC cable damage.

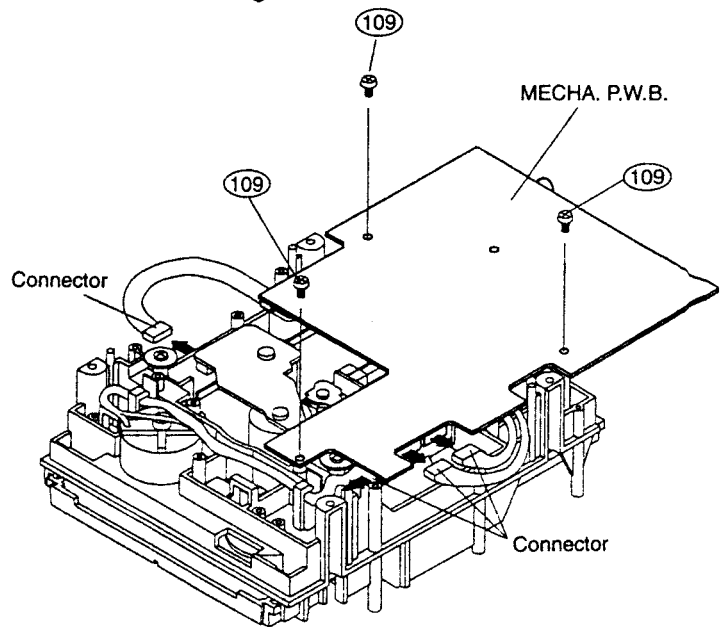
● Do not fail to pull AC cord from wall outlet before disconnect the FFC cable .

If AC cord is remained plugged into wall outlet, power is kept supplied in the unit, which may cause danger.



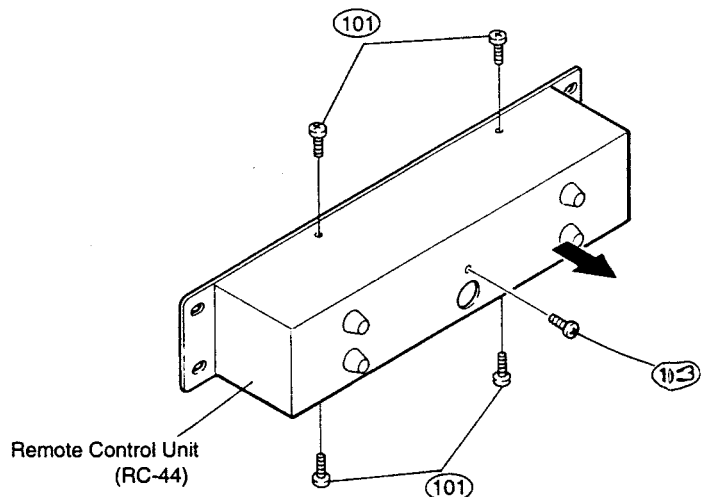
● MECHA. PWB

1. Remove 3 screws (109).
2. Disconnect Connector.
3. Detach MECHA. PWB.



● COVER (REMOTE CONTROL UNIT)

1. Remove 5 screws (1 (103) and 4 (101)).



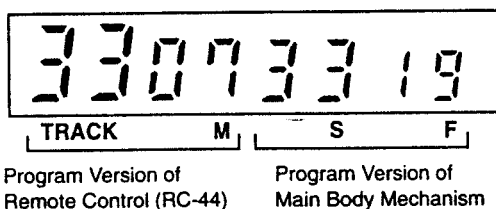
CONFIRMING THE SERVO

Required Measuring Implement

1. Dual trace oscilloscope
2. Reference disc (CA1094)

1. Actuating the Service Program and Servo Confirming Method

1. Turn the power switch off.
2. While simultaneously pushing the center blue buttons (1,2) of remote control (RC-44), turn the power on.
3. Displayed indication on the remote control (RC-44) is version number of microcomputer program.
4 figures on the left are program version of remote control, and 4 figures on the right are program version of main body mechanism.



4. Press TRACK button once. Display shows "01" and each pressing of PLAY button opens or closes the tray.
5. As the tray opens, set the adjustment disc (CA-1094).
6. Press TRACK button ("02" is displayed), also, press PLAY button. Tracking error signal can be observed with the connection below. (Fig1)
7. Press TRACK button ("03" is displayed), also, press PLAY button. HF signal can be observed with the connection below. (Fig2)
8. Press TRACK button ("04" is displayed), also, press PLAY button. By pressing SEARCH button servo automatic adjustment value can be called. (Ref. Table below)

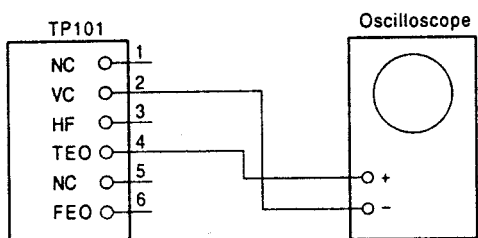


Fig1

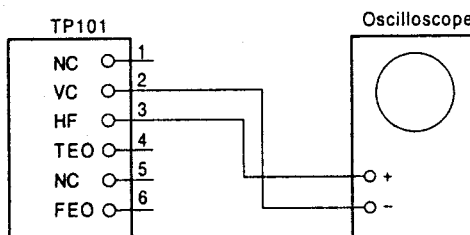


Fig2

TRACK Portion Indication	Adjustment Item	Adjustment Value indication at M and S portions.	Adjustment Item No. indication at F portion.
04	Error Code	—	00
	Focus Gain (FG)	73 ~ 382	01
	Focus Balance (FBAL)	-100 ~ 100	02
	Focus Offset (FOFS)	-35 ~ 35	03
	Tracking Gain (TG)	53 ~ 336	04
	Tracking Balance (TBAL)	-110 ~ 86	05
	Tracking Offset (TOFS)	-15 ~ 15	06

* When adjustment range exceeds, replace pick-up.

2. What is Service Program

Service program is a special program intended for confirming servo.

3. Contents of Service Program.

After actuating the service program, select an aiming process number with the TRACK (◀▶) buttons, TIME button, and PITCH button, and push the PLAY button to execute processing, The process number is then displayed on the TRACK indication portion.

TRACK BUTTONS	Work No. (TRACK Indication)	Function	Contents
◀▶	01	OPEN/CLOSE	Performs OPEN/CLOSE each time the PLAY button is pushed.
	02	Tracking Error	Checks tracking error signal.
	03	HF Signal	Checks HF signal.
	04	Automatic Adjustment call	Push tray to open automatically, press SEARCH button to call servo adjustment value.
	05	Cleaning of Pick-up Lens	Tray open and pick-up, moves out of mechanism and cleaning the lens.
	06	Focus Gain Changing	Select Gain with SEARCH (◀▶) button. When operating SEARCH (◀▶) button, minute and second indicator are blinked. Press [PLAY] or [CUE] button, the display lights that will be newly memory in EEPROM. When select data becomes big or small, the Gain is up or down. In normally, do not change the data that is setted by 750.0.
	07	Tracking Gain Changing	Select Gain with SEARCH (◀▶) button. When operating SEARCH (◀▶) button, minute and second indicator are blinked. Press [PLAY] or [CUE] button, the display lights that will be newly memory in EEPROM. When select data becomes big or small, the Gain is up or down. In normally, do not change the data that is setted by 1000.0. When sound out is occurred by oscillation, please raise gain. But there is sound out easily by defective disc.
TIME	0A	CHUCKING Test	Repeats OPEN/CLOSE of tray, servo ON, and TOC read.
PITCH	0B	Heat Run (No Skip Check)	Repeats OPEN/CLOSE of tray, repeats playing the first and the last programs of music on the disc. <u>When an error occurs, displays error code and stops.</u>

Error Code Table (Appears only at Heat Run function)

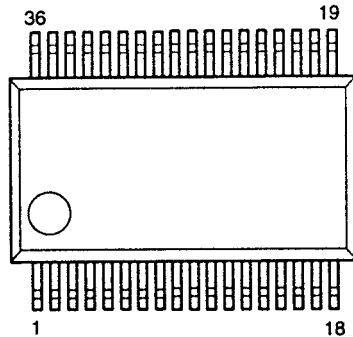
Error Code at TRACK portion	Contents No. at M portion	Contents
E1	00	Automatic Adjustment Error
	01	Unable to detect disc
	02	Unable to adjust tracking offset
	03	Unable to adjust focus offset
	04	Unable to adjust focus fine gain
	05	Unable to actuate focus
	06	Unable to actuate tracking
	07	Unable to adjust tracking fine gain
E2	00	Servo down during playback
	01	Not read subcode
E3		Unable to read TOC
E4		Loader error
E5		Slide error

Detailed error can be displayed by pushing TRACK button (◀▶) when error occurs.

LCD Error indication			
TR	MIN	SEC	FRAM
Error Code	Contents No.	Accumulated number of open/close function of the tray prior to Error occurs.	
Indication state when error occurs			
01	FG data	01	
02	FBAL data	02	
03	FOFS data	03	
04	TG data	04	
05	TBAL data	05	
06	TOFS data	06	

IC TERMINAL FUNCTION LIST

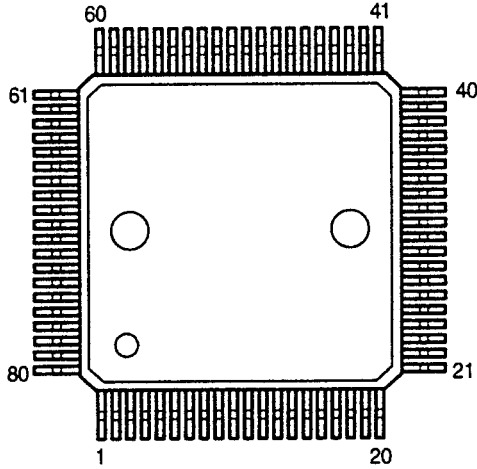
AN8805S (IC102) (Mecha unit)



AN8805S Terminal Function

Pin No.	Symbol	I/O	Function
1	PD	I	Inputs PD signal for output monitor of LD.
2	LD	O	Connet to external transistor's base for LD drive.
3	LDON	I	Shifts LD APC ON/OFF.
4	C.CRS	—	Capacitor connecting terminal for CROSS.
5	VCC	—	Power supply connecting terminal.
6	RF-	I	RF AMP reversal input terminal. Connect a resistor.
7	RFOUT	O	RF AMP output terminal (reversal AMP).
8	RFIN	I	Input terminal of RF AGC.
9	C. AGC	—	Capacitor connecting terminal for RF AGC loop filter.
10	ARF	O	RF output terminal of after AGC.
11	C. ENV	—	Capacitor connecting terminal for RF.
12	C. EA	—	Capacitor connecting terminal for AMP.
13	C. SBDO	—	Capacitor connecting terminal for low speed detection of dark level DO detection.
14	BDO	O	BDO detection output terminal. Positive logic.
15	C. SBRT	—	Capacitor connecting terminal for low speed detection of OFTR detection.
16	OFTR	O	Output terminal of OFF TRACK detection. Positive logic.
17	NRFDET	O	Output terminal of RF signal amplitude detection. Negative logic.
18	GND	—	GND.
19	ENV	O	ENV output terminal.
20	VREF	O	VCC x 0.5(V) output terminal.
21	LD OFF	I	Input terminal of LD APC forcible stop.
22	VDET	O	Output terminal of vibration detection.
23	TEBPF	I	Input terminal of vibration detection.
24	CROSS	O	Output terminal of TE CROSS detection signal.
25	TEOUT	O	Output terminal of TEAMP.
26	TE-	I	TEAMP reversal input terminal. Connect a resistor.
27	FEOUT	O	Output terminal of FEAMP.
28	FE-	I	FEAMP reversal input terminal. Connect a resistor.
29	FBAL	I	Control signal input terminal of FO balance adjustment.
30	TBAL	I	Control signal input terminal of TE balance adjustment.
31	PDFR	—	Resistor connecting terminal for setting IV converting resistance value of PDE.
32	PDER	—	Resistor connecting terminal for setting IV converting resistance value of PDF.
33	PDE	I	Connect to PIN diode E.
34	PDF	I	Connect to PIN diode F.
35	PDBD	I	Connect to B,D of astigmatism 1/4 divided PD.
36	PDAC	I	Connect to A,C of astigmatism 1/4 divided PD.

**MN662720 (Mecha unit)
(IC101)**

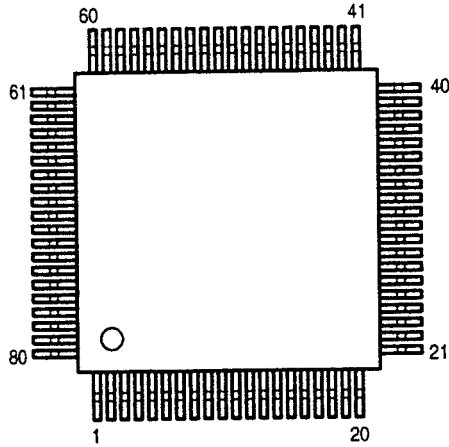


MN662720 Terminal Function

Pin No.	Symbol	I/O	Function
1	BCLK	O	Bit clock output for SRDATA.
2	LRCK	O	L,R discrimination signal output.
3	SRDATA	O	Serial data output.
4	DVDD1	I	Power supply for digital circuit.
5	DVSS1	I	GND for digital circuit.
6	TX	O	Digital audio interface output signal.
7	MCLK	I	Microcomputer command clock signal input (latches data at rising edge).
8	MDATA	I	Microcomputer command data input.
9	MLD	I	Microcomputer command load signal input. ("L": load)
10	SENSE	O	Sens signal output (OFT, FESL, NACEND, NAJEND, POSAD, SFG).
11	FLOCK	O	Focus servo draw in signal ("L": draw in state).
12	TLOCK	O	Tracking servo draw in signal ("L": draw in state).
13	BLKCK	O	Subcode block clock signal (fGLKCK=75Hz).
14	SQCK	I	External clock input for subcode Q register.
15	SUBQ	O	Subcode Q code output.
16	DMUTE	I	Muting input ("H": mute).
17	STAT	O	Status signal (CRC, CUE, CLVS, TTSTOP, FCLV, SQOK).
18	RST	I	Reset input ("L": reset).
19	SMCK	O	8.4672MHz clock signal output at MSEL="H". 4.2336MHz clock signal output at MSEL="L".
20	PMCK	O	88.2kHz clock output.
21	TRV	O	Traverse forcible sending output.
22	TVD	O	Traverse drive output.
23	PC	O	Spindle motor ON signal ("L": ON).
24	ECM	O	Spindle motor drive signal (forcible mode output). 3-state.
25	ECS	O	Spindle motor drive signal (servo error signal output).
26	KICK	O	Kick pulse output.
27	TRD	O	Tracking drive output.
28	FOD	O	Focus drive output.
29	VREF	I	Reference voltage for DA output portion (TVD,BCS,TRD,FOD,FBAL,TBAL).
30	FBAL	O	Focus balance adjusting output.

Pin No.	Symbol	I/O	Function
31	TBAL	O	Tracking balance adjusting output.
32	FE	I	Focus error signal input (analog input).
33	TE	I	Tracking error signal input (analog input).
34	RFENV	I	RF envelope signal input (analog input).
35	VDET	I	Vibration detecting signal input ("H": detect).
36	OFT	I	Off track signal input ("H": off track).
37	TRCRS	I	Track cross signal input.
38	RFDET	I	RF detecting signal input ("L": detect).
39	BDO	I	Drop out signal input ("H": drop out).
40	LDON	O	Laser ON signal output ("H": ON).
41	TES	O	Tracking error shunt signal output ("H": shunt).
42	PLAY	O	Play signal output ("H": play).
43	WVEL	O	Double speed status signal output.
44	ARF	I	RF signal input.
45	IREF	I	Reference current input terminal.
46	DRF	I	Bias terminal for DSL.
47	DSL _F	I/O	Loop filter terminal for DSL.
48	PLL _F	I/O	Loop filter terminal for PLL.
49	VCO _F	I/O	Loop filter terminal for VCO.
50	AVDD2	I	Power supply for analog circuit (for DSL, PLL, DA output sections).
51	AVSS2	I	GND for analog circuit (for DSL, PLL, DA output sections).
52	EFM	O	EFM signal output.
53	PCK	O	PLL extract clock output (fPCK=4.321MHz).
54	PDO	O	Phase comparing signal output of EFM signal and PCK signal.
55	SUBC	O	Subcode serial output data output.
56	SBCK	I	Clock input for subcode serial output.
57	VSS	I	GND for osc. circuit.
58	X1	I	X'tal osc. circuit input terminal. f=16.9344MHz or 33.8688MHz.
59	X2	O	X'tal osc. circuit output terminal (use 33.8688MHz at double speed PB).
60	VDD	I	Power supply for osc. circuit.
61	BYTCK	O	Byte clock output.
62	CLDCK	O	Subcode frame clock signal output (fCLDCK=7.35kHz).
63	FCLK	O	X'tal frame clock output (fFCLK=7.35kHz).
64	IPFLAG	O	Interpolation flag output ("H": interpolation).
65	FLAG	O	Flag output.
66	CLVS	O	Spindle servo phase sync state signal output ("H":CLV, "L":rough servo).
67	CRC	O	Subcode CRC check result output ("H":OK, "L":NG).
68	DEMPH	O	Deemphasis detecting signal output ("H":ON).
69	RESY	O	Flag 6 output at SSEL:"H"(RAM address reset generating signal by Jitter margin over of CLV servo. "L":address reset generates). RESY output at SSBL:"L"(Re-sync signal output of frame sync. "H": sync, "L":out sync).
70	NC1	NC	Non connection terminal (not connected internally).
71	TEST	I	Test terminal (normally "H").
72	AVDD1	I	Power supply for digital circuit.
73	NC2	NC	Non connection terminal(not connected internally).
74	AVSS1	I	GND for digital circuit.
75	NC3	NC	Non connection terminal (not connected internally).
76	RSEL	I	RF signal polarity specify terminal (RSEL="H" at brightness level "H". RSEL="L" at brightness level "L").
77	CSEL	I	X'tal osc. frequency specify terminal, X'tal osc. freq. 33.8688MHz:CSEL"H", 16.9344MHz:CSEL"L".
78	PSEL	I	Test terminal (normally "L").
79	MSEL	I	SMCK terminal. Output frequency shifting terminal ("H":SMCK=8.4672MHz, "L":SMCK=4.2336MHz).
80	SSEL	I	Sub Q terminal. Output mode shifting terminal ("H":Q code buffer using mode).

μPD784021GC-3B9 (Mecha Unit)
(IC201)

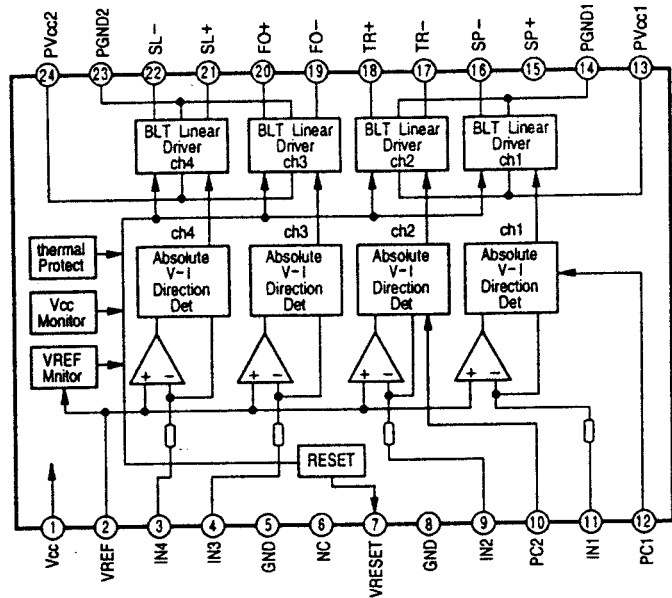
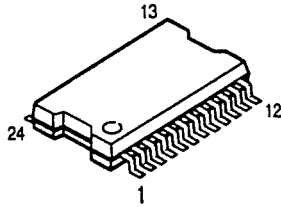


μPD784021GC-3B9 Terminal Function

Pin No.	Terminal Name	Symbol	I/O	Reset	Initial	Active	Function
1	P32/SCK	SCL	O	Z	H	—	Serial communication data output to MN19412A, MN19413.
2	P33/S00/SBO	SDA	O	Z	H	—	Serial communication clock output to MN19412A, MN19413.
3	P34/TO0	VCOCK	O	Z	H	—	44.1 kHz clock output to MN19413.
4	P35/TO1	MLE	O	Z	H	—	SM5841BS command latch.
5	P36/TO2	CLK	O	Z	H	—	Clock for MN662720, SM5841BS command output.
6	P37/TO3	MDATA	O	Z	H	—	MN662720, SM5841BS command data.
7	RESET	RESET	I	L	—	L	Reset signal input (reset at "L").
8	V _{DD}	V _{DD}	—				Microcomputer power supply (+5V).
9	X2	X2	—				Open.
10	X1	X1	I				System clock input (24.57 MHz).
11	V _{SS}	V _{SS}	—				Microcomputer GND.
12	PO0	DMUTE	O	Z	L	H	MN662720 digital mute.
13	PO1	MLD	O	Z	H	L	MN662720 command latch.
14	PO2	SENSE	I	Z	—	—	MN662720 servo state input signal.
15	PO3	FLOCK	I	Z	—	L	MN662720 focus servo Lead-in signal.
16	PO4	TLOCK	I	Z	—	L	MN662720 tracking servo Lead-in signal.
17	PO5	SQCK	O	Z	H	—	MN662720 subcode Q register reading clock.
18	PO6	SUBQ	I	Z	—	—	MN662720 subcode Q input.
19	PO7	STAT	I	Z	—	—	MN662720 status signal.
20	P67/REFRQ/HLDAK	RST	O	L	L	L	MN662720, AN8805 reset signal.
21	P66/WAIT/HLDRQ	RST-D	O	Z	L	L	SM5841BS, MN19413, MN19412A reset signal.
22	P65/WR	—	O	Z	—	—	Not used (open).
23	P64/RD	—	O	Z	—	—	Not used (open).
24	P63/A19	—	O	Z	L	—	Not used (open).
25	P62/A18	—	O	Z	L	—	Not used (open).
26	P61/A17	—	O	Z	L	—	Not used (open).
27	P60/A16	—	O	Z	L	—	Not used (open).
28	P57/A15	A15					Address bus.
29	P56/A14	A14					Address bus.

Pin No.	Terminal Name	Symbol	I/O	Reset	Initial	Active	Function
30	P55/A13	A13					Address bus.
31	P54/A12	A12					Address bus.
32	P53/A11	A11					Address bus.
33	P52/A10	A10					Address bus.
34	P51/A9	A9					Address bus.
35	P50/A8	A8					Address bus.
36	P47/AD7	AD7					Address/data bus.
37	P46/AD6	AD6					Address/data bus.
38	P45/AD5	AD5					Address/data bus.
39	P44/AD4	AD4					Address/data bus.
40	P43/AD3	AD3					Address/data bus.
41	P42/AD2	AD2					Address/data bus.
42	P41/AD1	AD1					Address/data bus.
43	P40/AD0	AD0					Address/data bus.
44	ASTB/CLKOUT	ASTB					Address strobe terminal (address bus effective at "L").
45	Vss	Vss					GND.
46	TEST	—					Connect to 0V.
47	P10/PWM0	PO0	I	Z	—	—	Status data input 0 of MN19413.
48	P11/PWM1	PO1	I	Z	—	—	Status data input 1 of MN19413.
49	P12/ASCK2/SCK2	PO3	O	Z	L	H	MN19412 port command output permitting signal.
50	P13/RxD2/SI2	—	—	Z	—	—	Not used (open).
51	P14/TxD2/SO2	—	—	Z	—	—	Not used (open).
52	P15	TXDEN	O	Z	H	L	IC enable signal for M5M3045 serial communication.
53	P16	P10	I	Z	—	—	Status data input 0 of MN19412A.
54	P17	P11	I	Z	—	—	Status data input 1 of MN19412A.
55	V _{DD}	V _{DD}	—				Microcomputer power supply (+5V).
56	P70/ANI0	ADDRO	O	Z	L	—	Address designated signal for MN19412A command output.
57	P71/ANI1	OPEN	O	L	L	—	Tray OPEN switch ON.
58	P72/ANI2	CLOSE	O	L	L	—	Tray CLOSE switch ON.
59	P73/ANI3	LDOUT	I	Z	—	L	Tray OPEN detection switch input.
60	P74/ANI4	LDIN	I	Z	—	L	Tray CLOSE detection switch input.
61	P75/ANI5	AMUTE	O	L	L	L	Analog mute.
62	P76/ANI6	STIN1	I	Z	—	L	RC44 communication status input.
63	P77/ANI7	CDSEL	I	Z	—	—	Microcomputer ID (0: CD1, 1: CD2).
64	AV _{DD}	AV _{DD}					A/D converter power supply (+5V).
65	AV _{ref1}	AV _{ref1}					A/D converter reference voltage (+5V).
66	AV _{ss}	AV _{ss}	—				GND for A/D converter (0V).
67	ANO0	STOUT	O	OV	H	—	RC44 communication status output.
68	ANO1	—	O	OV	H	—	Not used (open).
69	AV _{ref2}	AV _{ref2}					Connect to 5V.
70	AV _{ref3}	AV _{ref3}					A/D converter reference voltage input (+side) (+5V).
71	P20/NMI	—	I	Z	—	—	A/D converter reference voltage input (–side) (0V).
72	P21/INTP0	EJSW	I	Z	—	L	Eject switch input.
73	P22/INTP1	INSW	I	Z	—	L	Slide inner switch input.
74	P23/INTP2/CI	BLKCK	I	Z	—	L	Subcode block clock input.
75	P24/INTP3	FCLK	I	Z	—	L	Frame count clock input.
76	P25/INTP4/ASCK/SCK1	FADE	I	Z	—	—	Fader input. ↓ Starts playback, ↑ Pause.
77	P26/INTP5	—	I	Z	—	—	Not used (connect to 0V).
78	P27/SI0	—	I	Z	—	—	Not used (connect to 0V).
79	P30/RxD/SI1	RXD	I	Z	—	—	Serial communication data input from remote control.
80	P31/TxD/SO1	TXD	O	Z	—	—	Serial communication data output to remote control.

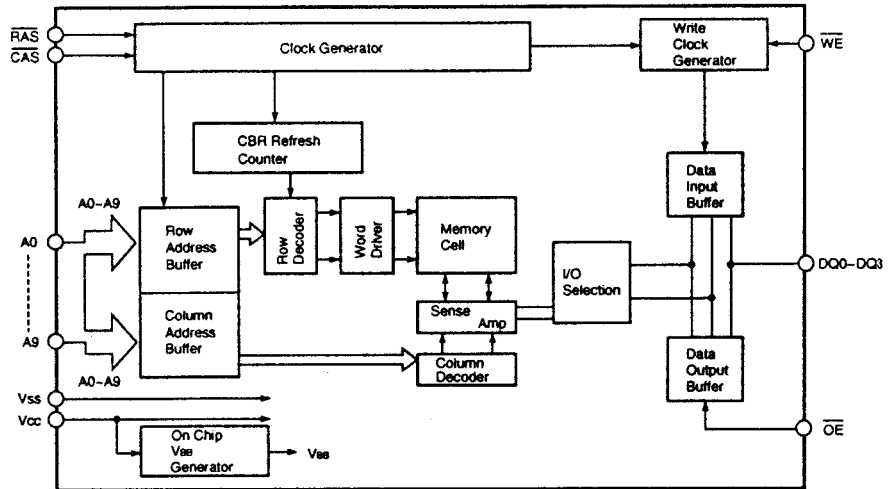
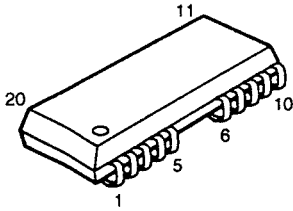
AN8389 (IC103) (Mecha unit)



AN8389 Terminal Function

Pin No.	Symbol	I/O	Function
1	ACC	—	Power supply.
2	VREF	I	VREF input terminal.
3	IN4	I	Motor driver 4 input terminal.
4	IN3	I	Motor driver 3 input terminal.
5	GND	—	GND.
6	NC	—	
7	NRESET	O	Reset output terminal.
8	GND	—	GND.
9	IN2	I	Motor driver 2 input terminal.
10	PC2	I	PC2 (power cut) input terminal.
11	IN1	I	Motor driver 1 input terminal.
12	PC1	I	PC1 (power cut) input terminal.
13	PVCC1	—	Power supply terminal1 for driver.
14	PGND1	—	GND terminal1 for driver.
15	SP+	O	Motor driver 1 reversal output terminal, spindle motor drive.
16	SP-	O	Motor driver 1 obverse output terminal, spindle motor drive.
17	TR-	O	Motor driver 2 reversal output terminal.
18	TR+	O	Motor driver 2 obverse output terminal.
19	FO-	O	Motor driver 3 reversal output terminal.
20	FO+	O	Motor driver 3 obverse output terminal.
21	SL+	O	Motor driver 4 reversal output terminal, slide motor drive.
22	SL-	O	Motor driver 4 obverse output terminal, slide motor drive.
23	PGND2	—	GND terminal 2 for driver.
24	PVCC2	—	Power supply terminal2 for driver.

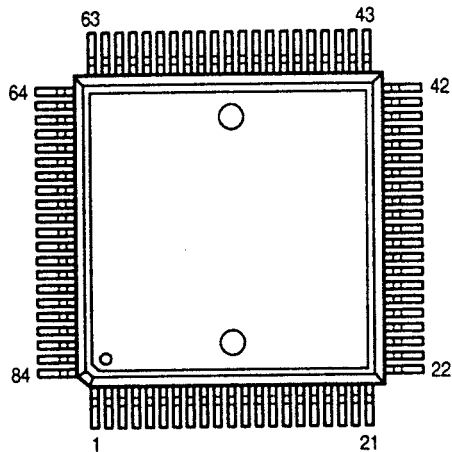
MN41440CSJ-07 (Mecha unit)
(IC304,305)



MN41440CSJ-07 Terminal Function

Pin No.	Symbol	I/O	Function
1	DQ0	I/O	Data input/output.
2	DQ1	I/O	Data input/output.
3	\overline{WE}	I	Write enable input.
4	RAS	I	Row address strobe.
5	A9	I	Address input.
6	A0	I	Address input.
7	A1	I	Address input.
8	A2	I	Address input.
9	A3	I	Address input.
10	Vcc	—	Power supply (+5V).
11	A4	I	Address input.
12	A5	I	Address input.
13	A6	I	Address input.
14	A7	I	Address input.
15	A8	I	Address input.
16	\overline{OE}	I	Output enable input.
17	\overline{CAS}	I	Column address strobe.
18	DQ2	I/O	Data input/output.
19	DQ3	I/O	Data input/output.
20	Vss	—	Power supply (0V).

MN19412A (Mecha Unit)
(IC301)

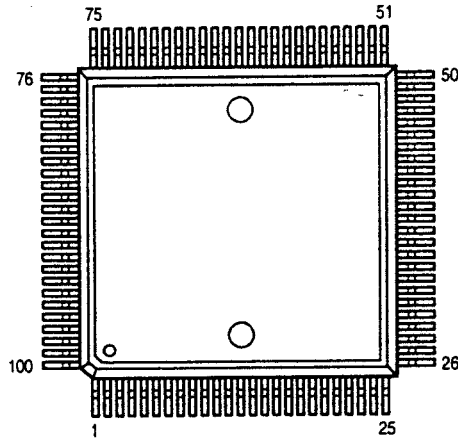


MN19412A Terminal Function

Pin No.	Symbol	I/O/T	Function
1	N.C.	—	Non connection.
2	SOEN2	I	Output enable for serial output 2.
3	SCKO2	I	Serial clock for serial output 2.
4	SDO3	O/T	Data for serial output 3.
5	WSO3	I	Word select for serial output 3.
6	SCKO3	I	Serial clock for serial output 3.
7	SOEN3	I	Output enable for serial output 3.
8	Vss	—	GND terminal (0V).
9	Vss	—	GND terminal (0V).
10	XCAS	O	Column address strobe for external DRAM. Open when not used.
11	XOE	O	Output enable for external RAM.
12	A14	O	Address 14 for external RAM.
13	A13	O	Address 13 for external RAM.
14	A12	O	Address 12 for external RAM.
15	A11	O	Address 11 for external RAM.
16	A10	O	Address 10 for external RAM.
17	A9	O	Address 9 for external RAM.
18	A8	O	Address 8 for external RAM.
19	A7	O	Address 7 for external RAM.
20	A6	O	Address 6 for external RAM.
21	N.C.	—	Non connection.
22	A5	O	Address 5 for external RAM.
23	A4	O	Address 4 for external RAM.
24	A3	O	Address 3 for external RAM.
25	A2	O	Address 2 for external RAM.
26	A1	O	Address 1 for external RAM.
27	A0	O	Address 0 for external RAM.
28	XCE2	O	Chip enable 2 for external SRAM.
29	XCE1	O	Chip enable 1 for external SRAM.
30	XRAS	O	Row address strobe for external DRAM. Open when not used.

Pin No.	Symbol	I/O/T	Function
31	XWE	O	Write enable for external RAM.
32	VSS	—	GND terminal (0V).
33	VSS	—	GND terminal (0V).
34	D7	I/O	Data 7 for external RAM (Connect to D4-7 when one DRAM is used).
35	D6	I/O	Data 6 for external RAM.
36	D5	I/O	Data 5 for external RAM.
37	D4	I/O	Data 4 for external RAM.
38	D3	I/O	Data 3 for external RAM.
39	D2	I/O	Data 2 for external RAM.
40	D1	I/O	Data 1 for external RAM.
41	D0	I/O	Data 0 for external RAM.
42	P7	I/O/T	General purpose port 7.
43	P6	I/O/T	General purpose port 6.
44	P5	I/O/T	General purpose port 5.
45	P4	I/O/T	General purpose port 4.
46	P3	I/O/T	General purpose port 3.
47	P2	I/O/T	General purpose port 2.
48	P1/PT1	I/O/T	General purpose port 1/Flag 1 for condition dividing.
49	P0/PT0	I/O/T	General purpose port 0/Flag 0 for condition dividing.
50	N.C.	—	Non connection.
51	SYNC	I	Input for program sync (condition input).
52	VDD	—	Power supply terminal.
53	INT0	I	Interrupt input 0.
54	INT1	I	Interrupt input 1.
55	XRESET	I	System reset input.
56	VSS	—	GND terminal (0V).
57	CLKI	I	System clock input.
58	CLKO	O	System clock output.
59	VDD	—	Power supply terminal.
60	VDD	—	Power supply terminal.
61	ADDR0	I	Address select 0 for IIC bus.
62	ADDR1	I	Address select 1 for IIC bus.
63	XCE	I	Chip enable for IIC bus.
64	IICSEL	I	IIC/IIC switching for IIC bus.
65	XTRANS	I	Data transfer control for IIC bus.
66	SDA	I/O	Serial data for IIC bus.
67	SCL	I/O	Serial clock for IIC bus.
68	MATCH	O	Address match at coefficient input for IIC bus.
69	SDI1	I	Data for serial input 1.
70	WSI1	I	Word select for serial input 1.
71	N.C.	—	Non connection.
72	SCKI1	I	Serial clock for serial input 1.
73	SDI2	I	Data for serial input 2.
74	WSI2	I	Word select for serial input 2.
75	SCKI2	I	Serial clock for serial input 2.
76	VDD	—	Power supply terminal.
77	VDD	—	Power supply terminal.
78	SDO1	O/T	Data for serial output 1.
79	WSO1	I	Word select for serial output 1.
80	N.C.	—	Non connection.
81	SCKO1	I	Serial clock for serial output 1.
82	SOEN1	I	Output enable for serial output 1.
83	SDO2	O/T	Data for serial output 2.
84	WSO2	I	Word select for serial output 2.

**MN19413 (Mecha Unit)
(IC303)**

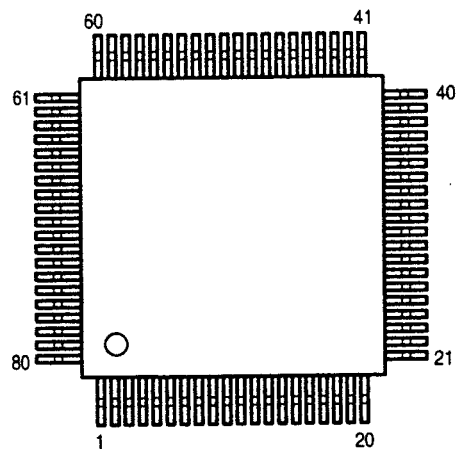


MN19413 Terminal Function

Pin No.	Symbol	I/O/T	Function
1	RP	O	D/A Rch analog output (positive).
2	RN	O	D/A Rch analog output (negative).
3	VDD	—	Digital system power supply (5V).
4	SCKI	I	Serial clock for serial input.
5	WSI	I	Word select for serial input.
6	SDI	I	Data for serial input.
7	SDO2	O	Data for serial output 2.
8	SDO1	O	Data for serial output 1.
9	WSO	O	Word select for serial output.
10	SCKO	O	Serial clock for serial output.
11	Vss	—	Digital system GND terminal (0V).
12	P3	I/O/T	General purpose port 3.
13	P2	I/O/T	General purpose port 2.
14	P1/PT1	I/O/T	General purpose port 1/Flag 1 for condition dividing.
15	P0/PT0	I/O/T	General purpose port 0/Flag 0 for condition dividing.
16	SYNC	I	Input for program sync (condition input).
17	INT1	I	Interrupt input 1.
18	INT0	I	Interrupt input 0.
19	XTEST1	I	Test input (normally 5V).
20	XRESET	I	System reset input.
21	ADDR0	I	Address select 0 for IIC bus.
22	ADDR1	I	Address select 1 for IIC bus.
23	SCL	I/O	Serial clock for IIC bus.
24	SDA	I/O	Serial data for IIC bus.
25	XCE	I	Chip enable for IIC bus.
26	MATCH	O	Address match at coefficient input for IIC bus.
27	VDD	—	Digital system power supply (5V).
28	A16	O	Address 16 for external RAM (open when address is not used).
29	A15	O	Address 15 for external RAM.
30	A14	O	Address 14 for external RAM.
31	A13	O	Address 13 for external RAM.
32	A12	O	Address 12 for external RAM.
33	A11	O	Address 11 for external RAM.
34	A10	O	Address 10 for external RAM.
35	A9	O	Address 9 for external RAM.
36	A8	O	Address 8 for external RAM.
37	A7	O	Address 7 for external RAM.
38	A6	O	Address 6 for external RAM.
39	A5	O	Address 5 for external RAM.
40	Vss	—	Digital system GND terminal (0V).

Pin No.	Symbol	I/O/T	Function
41	A4	O	Address 4 for external RAM.
42	A3	O	Address 3 for external RAM.
43	A2	O	Address 2 for external RAM.
44	A1	O	Address 1 for external RAM.
45	A0	O	Address 0 for external RAM.
46	XRAS	O	Row address strobe for external DRAM (open when not used).
47	XCAS	O	Column address strobe for external DRAM (open when not used).
48	XWE	O	Write enable for external RAM.
49	XOE	O	Output enable for external RAM.
50	XCE2	O	Chip enable 2 for external SRAM.
51	XCE1	O	Chip enable 1 for external SRAM.
52	V _{DD}	—	Digital system power supply (5V).
53	D7	I/O	Data 7 for external RAM (connect to D4~7 when one DRAM is used).
54	D6	I/O	Data 6 for external RAM.
55	D5	I/O	Data 5 for external RAM.
56	D4	I/O	Data 4 for external RAM.
57	D3	I/O	Data 3 for external RAM.
58	D2	I/O	Data 2 for external RAM.
59	D1	I/O	Data 1 for external RAM.
60	D0	I/O	Data 0 for external RAM.
61	V _{SS}	—	Digital system GND terminal (0V).
62	XI2	I	System clock 2 input.
63	XO2	O	System clock 2 output.
64	TEST0	I	Test input (normally 0V).
65	XI1	I	System clock 1 input.
66	XO1	O	System clock 1 output.
67	XISEL	I	System clock selection. (O: XI2, I: XI1).
68	V _{DD}	—	Digital system power supply (5V).
69	RX2	I/O	Digital audio signal input.
70	FL2	O	RX2 feedback signal output.
71	DIR	I	DIR selection (1: use internal DIR).
72	RX1	I/O	Digital audio signal input 1.
73	FL1	O	RX1 feedback signal output.
74	CSEL	I	A/D, D/A master clock selection (0: 256fs, 1: 384fs).
75	RXO	O	Digital audio signal output.
76	POLPD	I	PCO output polarity selection.
77	CLKI	I	VCO clock input (connect VCO output [VCOO]).
78	V _{DD}	—	Digital system power supply (5V).
79	VCOO	O	Built-in VCO output.
80	VCOI	I	Built-in VCO input.
81	PCO	O	PLL phase compare output.
82	UNLOCK	O	PLL unlock flag output.
83	V _{SS}	—	Digital system GND terminal (0V).
84	ZFLG	O	D/A ∞ 0 input detection output.
85	VREFR	—	A/D Rch reference voltage terminal (1.0V).
86	AINR	I	A/D Rch analog input terminal.
87	N.C.	—	Non connection.
88	VREFL	—	A/D Lch reference voltage terminal (1.0V).
89	VBOP	—	Built-in operation Amp. bias voltage terminal (2.5V).
90	N.C.	—	Non connection.
91	ADV _{DD}	—	A/D analog system power supply terminal (5V).
92	ADV _{SS}	—	A/D analog system GND terminal (0V).
93	AINL	I	A/D Lch analog input terminal.
94	VGAD	—	A/D analog GND (2.5V).
95	N.C.	—	No connection.
96	VGDA	—	A/D analog GND (1.5V).
97	DAV _{SS}	—	D/A analog system GND terminal (0V).
98	DAV _{DD}	—	D/A analog system power supply terminal (5V).
99	LP	O	D/A Lch analog output (positive).
100	LN	O	D/A Lch analog output (negative).

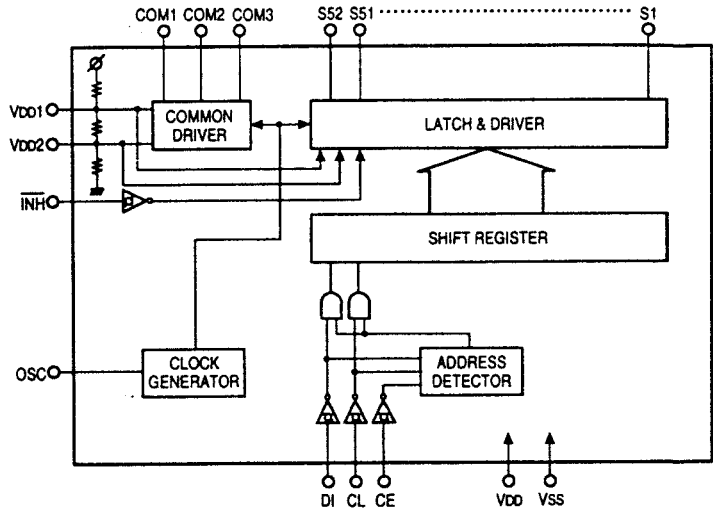
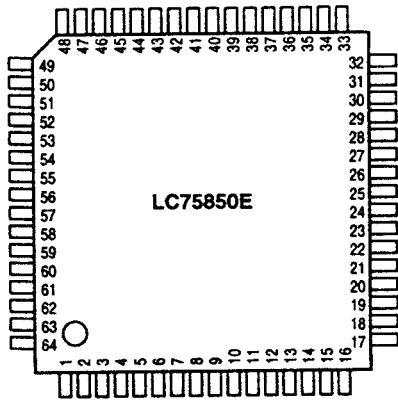
**μPD784021GC-3B9 (Remote control Unit)
(IC301)**



μPD784021GC-3B9 Terminal Function

Pin No.	Terminal Name	Symbol	I/O	Reset	Initial	Active	Function
1	P32/SCK	—	O	Z	H	—	Open.
2	P33/S00/SBO	—	O	Z	H	—	Open.
3	P34/TO0	INH1	O	L	L	L	Output to INH of LCD driver 1.
4	P35/TO1	LDAT1	O	Z	H	—	Output to LDAT1 of LCD driver 1.
5	P36/TO2	LCLK1	O	Z	H	—	Output to LCLK1 of LCD driver 1.
6	P37/TO3	LCE1	O	Z	H	—	Output to LCE1 of LCD driver 1.
7	RESET	RESET	I	L	—	—	Reset input.
8	V _{DD}	V _{DD}	—				Positive power supply (+5V).
9	X2	X2	—				Connect to system clock oscillation X' tal (open).
10	X1	X1	I				Connect to system clock oscillation X' tal (24.57 MHz).
11	V _{SS}	V _{SS}	—				GND (0V).
12	PO0	KO0	O	Z	H	L	Key scan output 0.
13	PO1	KO1	O	Z	H	L	Key scan output 1. LED dynamic lighting line selection output 0.
14	PO2	KO2	O	Z	H	L	Key scan output 2.
15	PO3	KO3	O	Z	H	L	Key scan output 3. LED dynamic lighting line selection output 1.
16	PO4	KO4	O	Z	H	L	Key scan output 4.
17	PO5	KO5	O	Z	H	L	Key scan output 5.
18	PO6	KO6	O	Z	H	L	Key scan output 6.
19	PO7	KO7	O	Z	H	L	Key scan output 7. LED dynamic lighting line selection output 2.
20	P67/REFRQ/HLDAK	KO8	O	Z	H	L	Key scan output 8. LED dynamic lighting line selection output 3.
21	P66/WAIT/HLDRQ	KO9	O	Z	H	L	Key scan output 9.
22	P65/WR	—	O				Connect to write enable (WE) of EEPROM.
23	P64/RD	—	O				Connect to output enable (OE) of EEPROM.
24	P63/A19	—	O	Z	L	—	Open.
25	P62/A18	—	O	Z	L	—	Open.
26	P61/A17	—	O	Z	L	—	Open.
27	P60/A16	—	O	Z	L	—	Open.
28	P57/A15	A15					Address bus.
29	P56/A14	A14					Address bus.

LC75850E (Remote control unit)
(IC101,201)



LC75850E Terminal Function

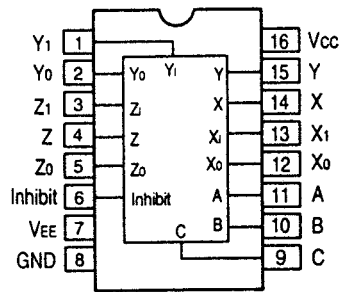
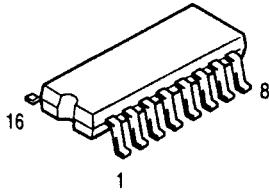
Pin No.	Port Name	I/O	Active	Function	Remark
1 } 52	S1-S52	O	—	Segment output for indication data transferred from serial data.	Open when not used.
53 54 55	COM1 COM2 COM3	O	—	Common driver output. Frame frequency : $f_o = (f_{osc}/384)Hz$	Open when not used.
56	V _{DD}			Power supply (+5V)	
57	\overline{INH}	I	L	Irrespective of internal data to fail indication forcibly. Serial data is feasible to input regardless to "H" or "L".	When not used, connect to GND.
58	V _{DD1}	I	—	For applying external LCD drive bias 2/3 voltage. Connect to V _{DD2} at 1/2 bias.	Open when not used.
59	V _{DD2}	I	—	For applying external LCD drive bias 1/3 voltage. Connect to V _{DD1} at 1/2 bias.	Open when not used.
60	V _{SS}			GND	
61	OSC	I	—	Oscillation terminal	When not used, connect to GND.
62 63 64	CE CL DI	I I I	H L→H —	Transfer terminal for serial data, connect to microcomputer.	When not used, connect to GND. CE: Chip enable CL: Sync clock DI: Transfer data

Pin No.	Terminal Name	Symbol	I/O	Reset	Initial	Active	Function
30	P55/A13	A13					Address bus.
31	P54/A12	A12					Address bus.
32	P53/A11	A11					Address bus.
33	P52/A10	A10					Address bus.
34	P51/A9	A9					Address bus.
35	P50/A8	A8					Address bus.
36	P47/AD7	AD7					Address/data bus.
37	P46/AD6	AD6					Address/data bus.
38	P45/AD5	AD5					Address/data bus.
39	P44/AD4	AD4					Address/data bus.
40	P43/AD3	AD3					Address/data bus.
41	P42/AD2	AD2					Address/data bus.
42	P41/AD1	AD1					Address/data bus.
43	P40/AD0	AD0					Address/data bus.
44	ASTB/CLKOUT	ASTB					Latch timing output.
45	Vss	Vss					GND (0V).
46	TEST	TEST					Terminal for IC test (connect to Vss).
47	P10/PWM0	LED0	O	Z	H	L	LED dynamic lighting control 0.
48	P11/PWM1	LED1	O	Z	H	L	LED dynamic lighting control 1.
49	P12/ASCK2/SCK2	LED2	O	Z	H	L	LED dynamic lighting control 2.
50	P13/RxD2/SI2	—	O	Z	H	—	Open.
51	P14/TxD2/SO2	—	O	Z	H	—	Open.
52	P15	LED3	O	Z	H	L	LED dynamic lighting control 3.
53	P16	LED4	O	Z	H	L	LED dynamic lighting control 4.
54	P17	—	O	Z	H	—	Open.
55	Vdd	Vdd					Positive power supply (+5V).
56	P70/ANI0	VR10	I	—	—	—	Slide volume 1 reference voltage input.
57	P71/ANI1	VR11	I	—	—	—	Slide volume 1 input.
58	P72/ANI2	VR20	I	—	—	—	Slide volume 2 reference voltage input.
59	P73/ANI3	VR21	I	—	—	—	Slide volume 2 input.
60	P74/ANI4	INH2	O	L	L	L	Output to INH of LCD driver 2.
61	P75/ANI5	LDAT2	O	Z	H	—	Output to LDAT 2 of LCD driver 2.
62	P76/ANI6	LCLK2	O	Z	H	—	Output to LCLK 2 of LCD driver 2.
63	P77/ANI7	LCE2	O	Z	H	—	Output to LCE 2 of LCD driver 2.
64	AVdd	AVdd					Positive power supply for A/D converter (+5V).
65	AVRref	AVREF1					A/D converter reference voltage (+5V).
66	AVss	AVss					GND for A/D converter (0V).
67	ANO0	ANO0	O	0V	L	—	Open.
68	ANO1	ANO1	O	0V	L	—	Open.
69	AVref2	AVREF2					A/D converter reference voltage input (+side) (+5V).
70	AVref3	AVREF3					A/D converter reference voltage input (–side) (0V).
71	P20/NMI	KI0	I	H	—	L	Key scan input 0.
72	P21/INTP0	KI1	I	H	—	L	Key scan input 1.
73	P22/INTP1	KI2	I	H	—	L	Key scan input 2.
74	P23/INTP2/CI	KI3	I	H	—	L	Key scan input 3.
75	P24/INTP3	KI4	I	H	—	L	Key scan input 4.
76	P25/INTP4/ASCK/SCK1	KI5	I	H	—	L	Key scan input 5.
77	P26/INTP5	KI6	I	H	—	L	Key scan input 6.
78	P27/SI0	KI7	I	H	—	L	Key scan input 7.
79	P30/RxD/SI1	RXD	I	Z	—	—	Status input from drive microcomputer.
80	P31/TxD/SO1	TXD	O	Z	—	—	Command output to drive microcomputer.

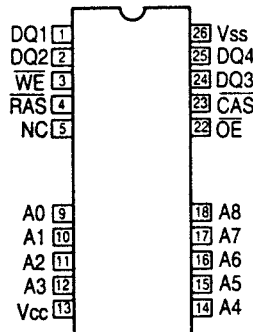
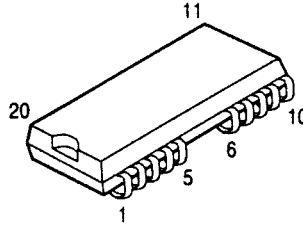
SEMICONDUCTORS

● IC's

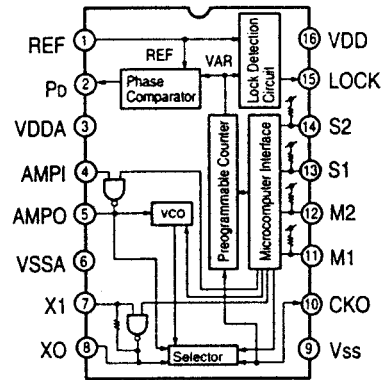
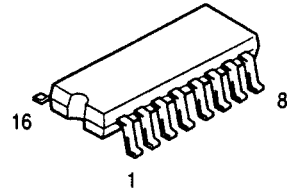
HD74HC4053FP(IC205)
(Mecha unit)



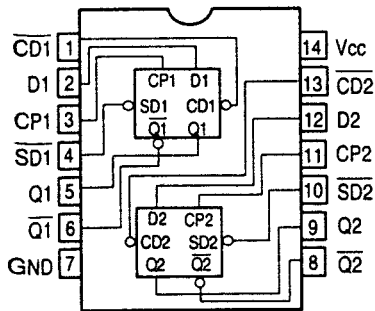
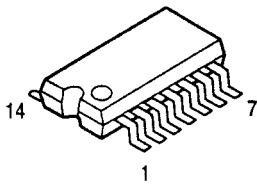
MSM514256(IC302, 307)
(Mecha unit)



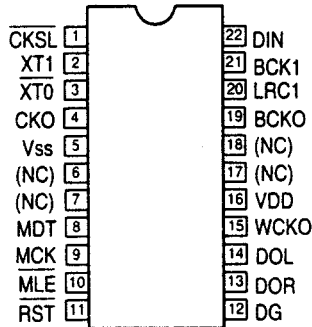
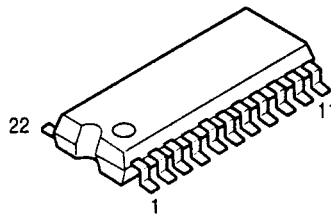
TC9246F(IC204, 404)
(Mecha unit)



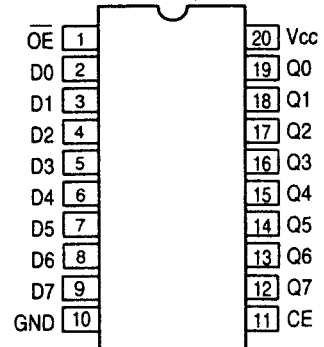
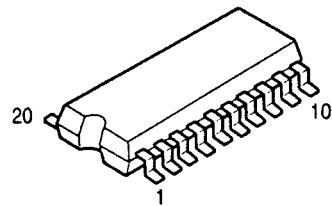
MC74F74ML1(IC306)
(Mecha unit)



SM5841BS(IC401)
(Mecha unit)

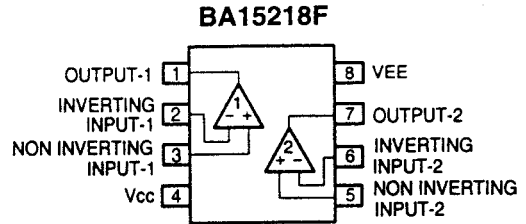
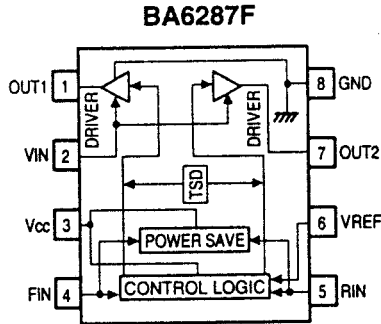
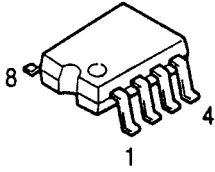


TC74HC573AF
(IC202) (Mecha unit)
(IC303) (Remote control unit)



BA6287F(IC104) (Mecha unit)

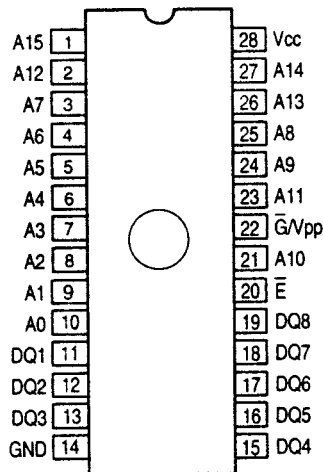
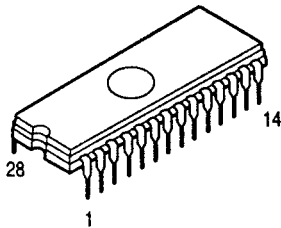
BA15218F(IC403, 405, 501) (Mecha unit)



TMS27C512G

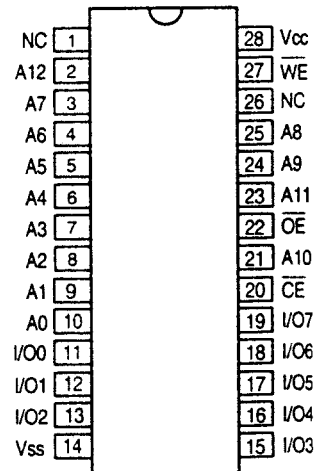
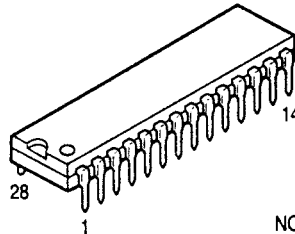
(IC203) (Mecha unit)

(IC302) (Remote control unit)



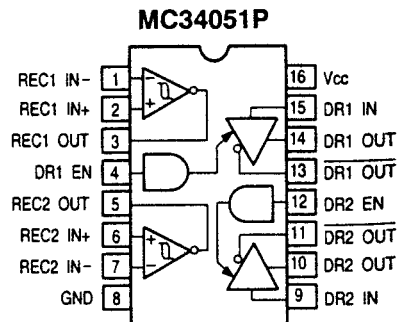
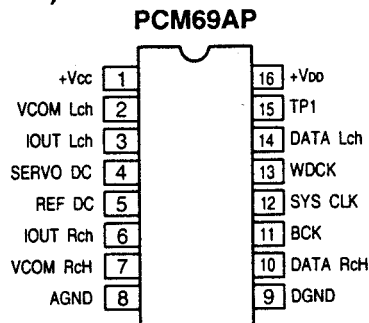
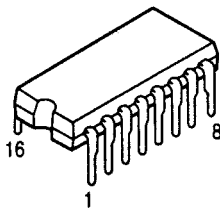
CAT28C64BP-15(IC304)

(Remote control unit)

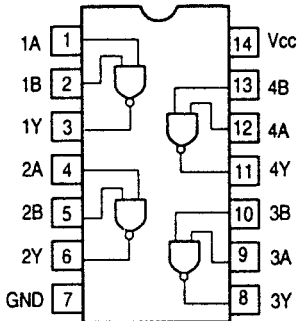
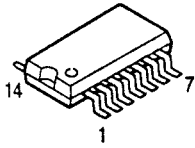


PCM69AP(IC402) (Mecha unit)

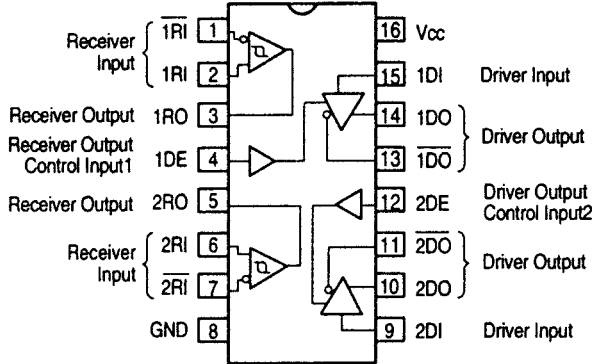
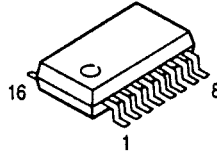
MC34051P (IC706) (Main unit)



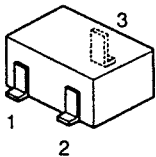
TC74HC00AF
(IC306)
(Remote control unit)



M5M34051FP
(IC401)
(Remote control unit)

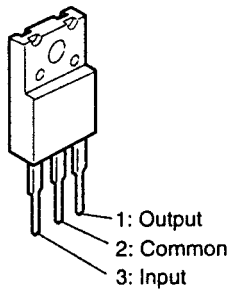


MN1382-S
(IC305)
(Remote control unit)



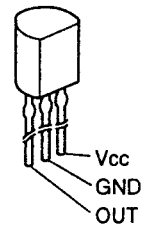
- 1: GND
- 2: VDD
- 3: OUT

NJM78M05FA
(IC701)
(Main unit)

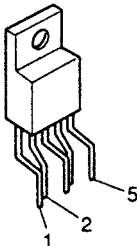


- 1: Output
- 2: Common
- 3: Input

PST529C
(IC703)
(Main unit)

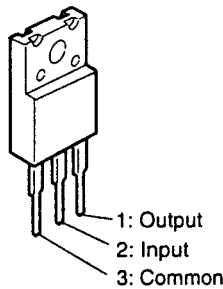


SI-3050C
(IC702, 707)
(Main unit)



- 1. Vin
- 2. NC
- 3. GND
- 4. STB
- 5. Vout

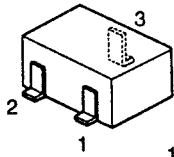
NJM79M05FA
(IC704)
(Main unit)



- 1: Output
- 2: Input
- 3: Common

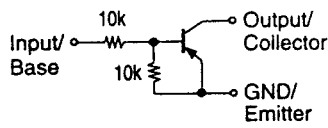
● TRANSISTORS

DTA114EK(TR251)
DTC114EK(TR252, 301~305)

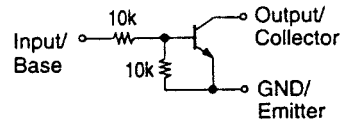


1: GND/Emitter
2: Input/Base
3: Output/Collector

DTA114EK



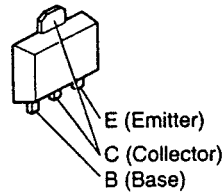
DTC114EK



2SA933(TR102)
2SD2144(TR403,404)

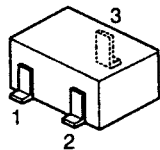


2SB766S (TR101, 102, 201, 202)

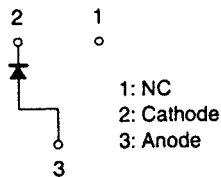


● DIODES

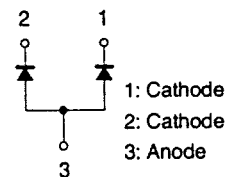
MA151A(D101~108, 201~208, 301~304)
MA151WA(D402, 404)
MA151WK(D401, 403)



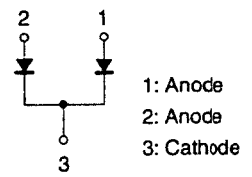
MA151A



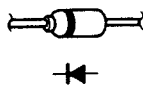
MA151WA



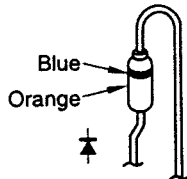
MA151WK



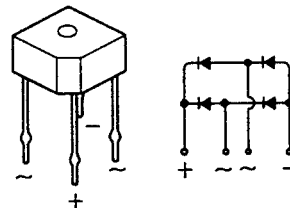
1SS270A
(D201, 708~716)



1SR35-200A
(D702~705)



S4VB20 (D701, 717)



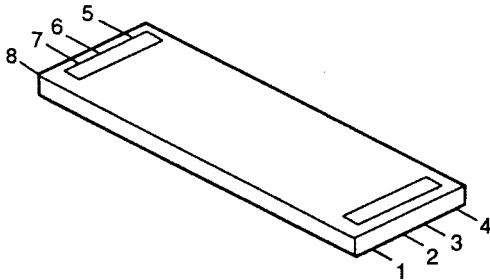
● LED

BACK LIGHT (LB101, 102)

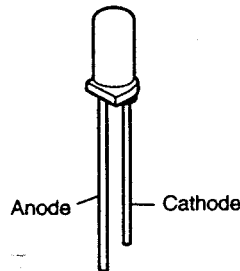
SLR-325VC (Red) (LE103, 107, 203, 207, 801)

SLR-325MC (Green) (LE101, 105, 106, 108, 201, 205, 206, 208)

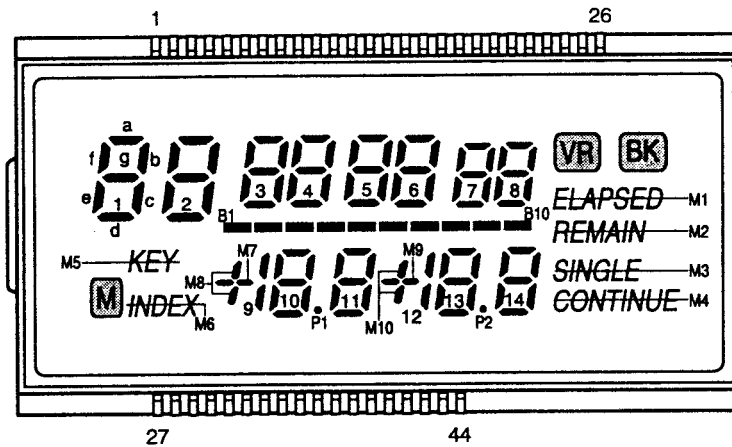
SLR-325DC (Orange) (LE102, 104, 109, 110, 202, 204, 209, 210)



1, 3, 5, 7: Anode
2, 4, 6, 8: Cathode



LCD (LC101)



Terminal Connection

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26
	/	1d	/	2d	/	3d	/	B1	4d	B2	B3	5d	B4	B5	6d	B6	B7	7d	B8	B9	8d	B10	M1	N2		
	1e	1g	1c	2e	2g	2c	3e	3g	3c	4e	4g	4c	5e	5g	5c	6e	6g	6c	7e	7g	7c	8e	8g	8c	BK	N3
	1f	1a	1b	2f	2a	2b	3f	3a	3b	4f	4a	4b	5f	5a	5b	6f	6a	6b	7f	7a	7b	8f	8a	8b	VR	N4

Pin No.	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44
	M6	M8	9bc	10d	/	P1	11d	/	M10	12bc	13d	/	P2	14d	/	COM0	/	/
	M	M7	10e	10g	10c	11e	11g	11c	M9	13e	13g	13c	14e	14g	14c	/	COM1	/
	M5	/	10f	10a	10b	11f	11a	11b	/	13f	13a	13b	14f	14a	14b	/	/	COM2

NOTE FOR PARTS LIST

- Part indicated with the mark "◎" are not always in stock and possibly to take a long period of time for supplying, or in some case supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "1" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
- Part indicated with the mark "★" is not illustrated in the exploded view.
- Not including Carbon Film ±5%, 1/4W Type in the P.W.Board parts list. (Refer to the Schematic Diagram for those parts.)

WARNING:

Parts marked with this symbol  have critical characteristics.
Use ONLY replacement parts recommended by the manufacturer.

● Resistors

Ex.: RN 14K 2E 182 G FR

Type	Shape and performance	Power	Resistance	Allowable error	Others
RD : Carbon	2B : 1/8W	F : ±1%	P : Pulse-resistant type		
RC : Composition	2E : 1/4W	G : ±2%	NL : Low noise type		
RS : Metal oxide film	2H : 1/2W	J : ±5%	NB : Non-burning type		
RW : Winding	3A : 1W	K : ±10%	FR : Fuse-resistor		
RN : Metal film	3D : 2W	M : ±20%	F : Lead wire forming		
RK : Metal mixture	3F : 3W				
	3H : 5W				

• Resistance

1 8 2 ⇒ 1800 ohm = 1.8 kohm
 Indicates number of zeros after effective number.
 2-digit effective number.

• Units: ohm

1 R 2 ⇒ 1.2 ohm
 1-digit effective number.
 2-digit effective number, decimal point indicated by R.

• Units: ohm

● Capacitors

Ex.: CE 04W 1H 2R2 M BP

Type	Shape and performance	Dielectric strength	Capacity	Allowable error	Others
CE : Aluminum foil electrolytic	0J : 6.3V	F : ±1%	HS : High stability type		
CA : Aluminum solid electrolytic	1A : 10V	G : ±2%	BP : Non-polar type		
CS : Tantalum electrolytic	1C : 16V	J : ±5%	HR : Ripple-resistant type		
CQ : Film	1E : 25V	K : ±10%	DL : For charge and discharge		
CK : Ceramic	1V : 35V	M : ±20%	HF : For assuring high frequency		
CC : Ceramic	1H : 50V	Z : +80%	U : UL part		
CP : Oil	2A : 100V	-20%	C : CSA part		
CM : Mica	2B : 125V	P : +100%	DL : For charge and discharge		
CF : Metallized	2C : 160V	-0%	W : UL-CSA type		
CH : Metallized	2D : 200V	C : ±0.25pF	F : Lead wire forming		
	2E : 250V	D : ±0.5pF			
	2H : 500V	= : Others			
	2J : 630V				

• Capacity (electrolyte only)

2 2 2 ⇒ 2200μF
 Indicates number of zeros after effective number.
 2-digit effective number.

• Units: μF.

2 R 2 ⇒ 2.2μF
 1-digit effective number.
 2-digit effective number, decimal point indicated by R.

• Units: μF.

• Capacity (except electrolyte)

2 2 2 ⇒ 2200pF = 0.0022μF
 (More than 2) — Indicates number of zeros after effective number.
 2-digit effective number.

• Units: pF.

2 2 1 ⇒ 220pF
 (0 or 1) — Indicates number of zeros after effective number.
 2-digit effective number.

• Units: pF.

• When the dielectric strength is indicated in AC, "AC" is included after the dielectric strength value.

PRINTED WIRING BOARD PARTS LIST

GU-2932 MECHA P.W.B. UNIT

Ref. No.	Part No.	Part Name	Remarks	Ref No.	Part No.	Part Name	Remarks
SEMICONDUCTORS GROUP				R110	247 0013 900	Chip 220kohm 1/10W	RM73B-224J
IC101	262 2141 002	IC MN662720		R111	247 0011 928	Chip 39kohm 1/10W	RM73B-393J
IC102	262 2142 904	IC AN8805S		R112	247 0010 987	Chip 27kohm 1/10W	RM73B-273J
IC103	262 2143 903	IC AN8389		R113	247 0011 986	Chip 68kohm 1/10W	RM73B-683J
IC104	263 0994 908	IC BA6287F		R114,115	247 0013 942	Chip 330kohm 1/10W	RM73B-334J
IC201	262 2288 004	IC μ PD784021		R116	247 0012 901	Chip 82kohm 1/10W	RM73B-823J
IC202	262 1721 902	IC TC74HC573AF		R117	247 0010 945	Chip 18kohm 1/10W	RM73B-183J
IC203	GEN 3607	DN25 ROM sub Ass'y		R118	247 0011 960	Chip 56kohm 1/10W	RM73B-563J
IC204	262 1883 905	IC TC9246F		R119	247 0008 944	Chip 2.7kohm 1/10W	RM73B-272J
IC205	262 2058 904	IC HD74HC4053FP		R120	247 0012 998	Chip 200kohm 1/10W	RM73B-204J
IC301	262 2289 003	IC MN19412A		R121	247 0009 901	Chip 4.7kohm 1/10W	RM73B-472J
IC302	262 2173 902	IC MSM514256(B-70,A-80)		R122	247 0008 944	Chip 2.7kohm 1/10W	RM73B-272J
IC303	262 2290 005	IC MN19413		R123	247 0009 901	Chip 4.7kohm 1/10W	RM73B-472J
IC304,305	262 2305 903	IC MN414400CSJ-07		R124	247 0009 985	Chip 10kohm 1/10W	RM73B-103J
IC306	262 1962 907	IC MC74F74ML1		R125	247 0010 945	Chip 18kohm 1/10W	RM73B-183J
IC307	262 2173 902	IC MSM514256(B-70,A-80)		R126	247 0009 985	Chip 10kohm 1/10W	RM73B-103J
IC401	262 1765 900	IC SM5841BS		R127,128	247 0005 905	Chip 100ohm 1/10W	RM73B-101J
IC402	262 2145 008	IC PCM69AP		R131	247 0009 985	Chip 10kohm 1/10W	RM73B-103J
IC403	263 0674 901	IC μ PC4570G2-E2		R132	247 0008 960	Chip 3.3kohm 1/10W	RM73B-332J
IC404	262 1883 905	IC TC9246F		R133-137	247 0018 905	Chip 0ohm 1/10W	RM73B-0R0K
IC405	263 0615 902	IC BA15218F		R138	247 0009 985	Chip 10kohm 1/10W	RM73B-103J
IC501	263 0615 902	IC BA15218F		R139	247 0005 905	Chip 100ohm 1/10W	RM73B-101J
TR102	271 0183 927	Transistor 2SA933 (P/S)		R142	247 0008 986	Chip 3.9kohm 1/10W	RM73B-392J
TR103	273 0384 900	Transistor 2SC2412K		R143	247 0008 957	Chip 3kohm 1/10W	RM73B-302J
TR251	269 0083 901	Transistor DTA114EK		R146,147	247 0009 985	Chip 10kohm 1/10W	RM73B-103J
TR252,253	269 0082 902	Transistor DTC114EK		R148	247 0007 945	Chip 1kohm 1/10W	RM73B-102J
TR403,404	274 0160 907	Transistor 2SD2144STPU		R158	244 2050 904	Metallic 22ohm 1W	RS14B3A22JNBS(S)
D201	276 0432 903	Diode 1SS270A		R181	247 0013 939	Chip 300kohm 1/10W	RM73B-304J
D202	276 0529 900	Diode MA157A		R201	247 0018 905	Chip 0ohm 1/10W	RM73B-0R0K
D203	276 0432 903	Diode 1SS270A		R210	244 2051 974	Metallic 1kohm 1W	RS14B3A10JNBS(S)
ZD101	276 0465 909	Zener Diode HZS7B-1		R211	247 0004 993	Chip 91ohm 1/10W	RM73B-910J
RESISTORS GROUP(not included carbon film \pm5% 1/4W type)				R253	247 0012 998	Chip 200kohm 1/10W	RM73B-204J
R101	247 0007 903	Chip 680ohm 1/10W	RM73B-681J	R254	247 0005 905	Chip 100ohm 1/10W	RM73B-101J
R102	247 0006 988	Chip 560ohm 1/10W	RM73B-561J	R255	247 0013 939	Chip 300kohm 1/10W	RM73B-304J
R103	247 0012 927	Chip 100kohm 1/10W	RM73B-104J	R256	247 0005 989	Chip 220ohm 1/10W	RM73B-221J
R104	247 0014 967	Chip 1Mohm 1/10W	RM73B-105J	R257	247 0007 945	Chip 1kohm 1/10W	RM73B-102J
R105	247 0012 927	Chip 100kohm 1/10W	RM73B-104J	R258	247 0008 915	Chip 2kohm 1/10W	RM73B-202J
R106	247 0012 943	Chip 120kohm 1/10W	RM73B-124J	R260	247 0012 927	Chip 100kohm 1/10W	RM73B-104J
R107	247 0008 986	Chip 3.9kohm 1/10W	RM73B-392J	R261	247 0007 945	Chip 1kohm 1/10W	RM73B-102J
R270,271	247 0009 985	Chip 10kohm 1/10W	RM73B-103J	R270,271	247 0009 985	Chip 10kohm 1/10W	RM73B-103J
R302	247 0018 905	Chip 0ohm 1/10W	RM73B-0R0K	R303-306	247 0007 945	Chip 1kohm 1/10W	RM73B-102J
R303-306	247 0007 945	Chip 1kohm 1/10W	RM73B-102J	R310-312	247 0018 905	Chip 0ohm 1/10W	RM73B-0R0K
R310-312	247 0018 905	Chip 0ohm 1/10W	RM73B-0R0K	R313	247 0006 904	Chip 270ohm 1/10W	RM73B-271J
R313	247 0006 904	Chip 270ohm 1/10W	RM73B-271J	R315	247 0005 905	Chip 100ohm 1/10W	RM73B-101J
R315	247 0005 905	Chip 100ohm 1/10W	RM73B-101J	R401-408	247 0007 945	Chip 1kohm 1/10W	RM73B-102J
R401-408	247 0007 945	Chip 1kohm 1/10W	RM73B-102J	R409	247 0006 920	Chip 330ohm 1/10W	RM73B-331J
R409	247 0006 920	Chip 330ohm 1/10W	RM73B-331J				

Ref. No.	Part No.	Part Name	Remarks
R410	247 0007 929	Chip 820ohm 1/10W	RM73B-821J
R411	247 0007 945	Chip 1kohm 1/10W	RM73B-102J
R412	247 0006 920	Chip 330ohm 1/10W	RM73B-331J
R413	247 0007 929	Chip 820ohm 1/10W	RM73B-821J
R414	247 0007 958	Chip 1.1kohm 1/10W	RM73B-112J
R431	247 0010 990	Chip 30kohm 1/10W	RM73B-303J
R432	247 0007 903	Chip 680ohm 1/10W	RM73B-681J
R433	247 0008 944	Chip 2.7kohm 1/10W	RM73B-272J
R434	247 0010 990	Chip 30kohm 1/10W	RM73B-303J
R435	247 0007 903	Chip 680ohm 1/10W	RM73B-681J
R436	247 0008 944	Chip 2.7kohm 1/10W	RM73B-272J
R451	247 0007 945	Chip 1kohm 1/10W	RM73B-102J
R452	247 0008 915	Chip 2kohm 1/10W	RM73B-202J
R453	247 0005 905	Chip 100ohm 1/10W	RM73B-101J
R454	247 0013 939	Chip 300kohm 1/10W	RM73B-304J
R455	244 2043 924	Metallic 68ohm 1W	RS14B3A680JNBS(S)
R460	247 0018 905	Chip 0ohm 1/10W	RM73B-0R0K
R461	247 0009 972	Chip 9.1kohm 1/10W	RM73B-912J
R462	247 0009 985	Chip 10kohm 1/10W	RM73B-103J
R463	247 0010 961	Chip 22kohm 1/10W	RM73B-223J
R464	247 0009 985	Chip 10kohm 1/10W	RM73B-103J
R465	247 0009 972	Chip 9.1kohm 1/10W	RM73B-912J
R466	247 0009 985	Chip 10kohm 1/10W	RM73B-103J
R467	247 0010 961	Chip 22kohm 1/10W	RM73B-223J
R468	247 0009 985	Chip 10kohm 1/10W	RM73B-103J
R469,470	247 0010 990	Chip 30kohm 1/10W	RM73B-303J
R471	247 0007 958	Chip 1.1kohm 1/10W	RM73B-112J
R472	247 0007 945	Chip 1kohm 1/10W	RM73B-102J
R481	247 0007 945	Chip 1kohm 1/10W	RM73B-102J
R487,488	247 0005 989	Chip 220ohm 1/10W	RM73B-221K
R489,490	247 0009 912	Chip 5.1Kohm 1/10W	RM73B-512J
R501	247 0008 986	Chip 3.9kohm 1/10W	RM73B-392J
R502	247 0008 902	Chip 1.8kohm 1/10W	RM73B-182J
R503	247 0008 986	Chip 3.9kohm 1/10W	RM73B-392J
R504	247 0008 902	Chip 1.8kohm 1/10W	RM73B-182J
R505,506	247 0009 969	Chip 8.2kohm 1/10W	RM73B-822J
R507	247 0010 990	Chip 30kohm 1/10W	RM73B-303J
R508	247 0008 986	Chip 3.9kohm 1/10W	RM73B-392J
R509	247 0008 902	Chip 1.8kohm 1/10W	RM73B-182J
R510	247 0008 986	Chip 3.9kohm 1/10W	RM73B-392J
R511	247 0008 902	Chip 1.8kohm 1/10W	RM73B-182J
R512,513	247 0009 969	Chip 8.2kohm 1/10W	RM73B-822J
R514	247 0010 990	Chip 30kohm 1/10W	RM73B-303J
R516-518	247 0018 905	Chip 0ohm 1/10W	RM73B-0R0K
R519	247 0005 947	Chip 150ohm 1/10W	RM73B-151J
R520,521	247 0009 985	Chip 10kohm 1/10W	RM73B-103J
R522	247 0005 947	Chip 150ohm 1/10W	RM73B-151J
R526	247 0018 905	Chip 0ohm 1/10W	RM73B-0R0K

Ref No.	Part No.	Part Name	Remarks
R528	247 0018 905	Chip 0ohm 1/10W	RM73B-0R0K
R529-531	247 0003 949	Chip 22ohm 1/10W	RM73B-220J
R532,533	247 0009 985	Chip 10kohm 1/10W	RM73B-103J
R535	247 0018 905	Chip 0ohm 1/10W	RM73B-0R0K
L310	247 0006 920	Chip 330ohm 1/10W	RM73B-331J

CAPACITORS GROUP

Ref No.	Part No.	Part Name	Remarks
C101	254 4250 932	Electrolytic 220 μ F/6.3V	CE04W0J221M(SME)
C102	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C103,104	257 0001 977	Chip(Ceramic) 5pF/50V	CC73SL1H5R0C
C105	256 1035 936	Metalizda 0.33 μ F/50V	CF93A1H334J
C107	256 1034 979	Metalizda 0.1 μ F/50V	CF93A1H104J
C109,110	257 0011 941	Chip(Ceramic) 0.022 μ F/25V	CK73B1E223K
C111	257 0007 900	Chip(Ceramic) 1000pF/50V	CC73SL1H102J
C112	254 4250 932	Electrolytic 220 μ F/6.3V	CE04W0J221M(SME)
C113	254 4305 968	Electrolytic 1 μ F/50V	CE04W1H010M(SRE)
C114	257 0004 961	Chip(Ceramic) 100pF/50V	CC73SL1H101J
C115	257 0011 954	Chip(Ceramic) 0.027 μ F/25V	CK73B1E273K
C116	257 0009 924	Chip(Ceramic) 2200pF/50V	CK73B1H222K
C117	257 0009 966	Chip(Ceramic) 4700pF/50V	CK73B1H472K
C118	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C119	254 4302 974	Electrolytic 100 μ F/10V	CE04W1A101M(SRE)
C120	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C121	257 0001 977	Chip(Ceramic) 5pF/50V	CC73SL1H5R0C
C124	257 0011 983	Chip(Ceramic) 0.047 μ F/25V	CK73B1E473K
C125	257 0009 966	Chip(Ceramic) 4700pF/50V	CK73B1H472K
C126,127	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C128,129	257 0005 986	Chip(Ceramic) 330pF/50V	CC73SL1H331J
C130	257 0011 996	Chip(Ceramic) 0.1 μ F/25V	CK73B1E104K
C132	254 4299 964	Electrolytic 47 μ F/16V	CE04W1C470M(SRE)
C133	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C134	254 4299 964	Electrolytic 47 μ F/16V	CE04W1C470M(SRE)
C135,136	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C137	254 4302 974	Electrolytic 100 μ F/10V	CE04W1A101M(SRE)
C139	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C140	257 0009 908	Chip(Ceramic) 1500pF/50V	CK73B1H152K
C141	257 0009 995	Chip(Ceramic) 8200pF/50V	CK73B1H822K
C142,143	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C145	257 0009 924	Chip(Ceramic) 2200pF/50V	CK73B1H222K
C146	257 0004 903	Chip(Ceramic) 56pF/50V	CC73SL1H56J
C147	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C148	254 4299 964	Electrolytic 47 μ F/16V	CE04W1C470M(SRE)
C149	254 4305 984	Electrolytic 2.2 μ F/50V	CE04W1H2R2M(SRE)
C150,151	257 0005 944	Chip(Ceramic) 220pF/50V	CC73SL1H21J
C154	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C155,156	254 3061 902	Electrolytic 1 μ F/50V(Bipolar)	CE04D1H010M3P(SRE)
C160	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C161	254 3061 902	Electrolytic 1 μ F/50V(Bipolar)	CE04D1H010M3P(SRE)
C162,163	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C165-169	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z

Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks
C181	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z	C471,472	257 0007 900	Chip(Ceramic) 1000pF/50V	CC73SL1H102J
C182	254 4302 974	Electrolytic 100 μ F/10V	CE04W1A101M(SRE)	C473	257 0006 927	Chip(Ceramic) 470pF/50V	CC73SL1H471J
C201	254 4302 974	Electrolytic 100 μ F/10V	CE04W1A101M(SRE)	C475,476	257 0002 921	Chip(Ceramic) 10pF/50V	CC73SL1H100D
C202	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z	C501	257 0004 961	Chip(Ceramic) 100pF/50V	CC73SL1H101J
C203,204	257 0002 921	Chip(Ceramic) 10pF/50V	CC73SL1H100D	C502,503	257 0005 944	Chip(Ceramic) 220pF/50V	CC73SL1H221J
C205	254 4254 954	Electrolytic 220 μ F/16V	CE04W1C221M (SME)	C504	254 4299 906	Electrolytic 10 μ F/16V	CE04W1C100M(SRE)
C206	254 4302 974	Electrolytic 100 μ F/10V	CE04W1A101M (SRE)	C505	257 0004 961	Chip(Ceramic) 100pF/50V	CC73SL1H101J
C207	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z	C506,507	257 0005 944	Chip(Ceramic) 220pF/50V	CC73SL1H221J
C251	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z	C508	254 4299 906	Electrolytic 10 μ F/16V	CE04W1C100M(SRE)
C252	257 0004 961	Chip(Ceramic) 100pF/50V	CC73SL1H101J	C511	254 4299 964	Electrolytic 47 μ F/16V	CE04W1C470M(SRE)
C254	254 4305 955	Electrolytic 0.68 μ F/50V	CE04W1HR68M(SRE)	C512	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C260	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z	C513	254 4299 964	Electrolytic 47 μ F/16V	CE04W1C470M(SRE)
C301,302	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z	C514	257 0004 961	Chip(Ceramic) 100pF/50V	CC73SL1H101J
C303,304	254 4302 974	Electrolytic 100 μ F/10V	CE04W1A101M(SRE)	C515	257 0007 900	Chip(Ceramic) 1000pF/50V	CC73SL1H102J
C305-307	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z	C516	254 4299 964	Electrolytic 47 μ F/16V	CE04W1C470M(SRE)
C308	254 4302 974	Electrolytic 100 μ F/10V	CE04W1A101M(SRE)	C517	257 0004 961	Chip(Ceramic) 100pF/50V	CC73SL1H101J
C309	257 0012 966	Chip(Ceramic) 0.01 μ F/50V	CK73F1H103Z	C518	257 0007 900	Chip(Ceramic) 1000pF/50V	CC73SL1H102J
C311	257 0012 966	Chip(Ceramic) 0.01 μ F/50V	CK73F1H103Z	C519,520	254 4299 919	Electrolytic 22 μ F/16V	CE04W1C220M(SRE)
C312	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z	C521	254 4305 968	Electrolytic 1 μ F/50V	CE04W1H010M(SRE)
C313	257 0012 966	Chip(Ceramic) 0.01 μ F/50V	CK73F1H103Z	C522,523	254 4299 919	Electrolytic 22 μ F/16V	CE04W1C220M(SRE)
C314	254 4302 974	Electrolytic 100 μ F/10V	CE04W1A101M(SRE)	C524	254 4299 964	Electrolytic 47 μ F/16V	CE04W1C470M(SRE)
C315	257 0012 966	Chip(Ceramic) 0.01 μ F/50V	CK73F1H103Z	C525,526	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C317	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z	C527	257 0005 944	Chip(Ceramic) 220pF/50V	CC73SL1H221J
C318,319	257 0007 900	Chip(Ceramic) 1000pF/25V	CC73SL1H102J	OTHERS PARTS GROUP			
C320	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z	X101	399 0036 013	Crystal	16.9344MHz
C321	257 1147 906	Ceramic 0.015 μ F/50V	CK45F1H153Z	X201	399 0141 908	Crystal	24.57MHz
C401	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z	X310	399 0331 909	Crystal	39.45MHz
C402	254 4299 906	Electrolytic 10 μ F/16V	CE04W1C100M(SRE)	L101,201	235 0106 908	CHIP EMIFIL (21A05)	
C403	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z	L301	235 0106 908	CHIP EMIFIL (21A05)	
C404-407	254 4299 906	Electrolytic 10 μ F/16V	CE04W1C100M(SRE)	L303-306	235 0106 908	CHIP EMIFIL (21A05)	
C408	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z	L400-402	235 0106 908	CHIP EMIFIL (21A05)	
C409	254 4299 906	Electrolytic 10 μ F/16V	CE04W1C100M(SRE)	L501	235 0107 949	LEM4532T101	
C410-413	254 4302 974	Electrolytic 100 μ F/10V	CE04W1A101M(SRE)	CB201	205 0736 047	17P FFC connector base	
C414	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z	CB101	205 0355 062	6P KR connector base(L)	
C418,419	254 4299 906	Electrolytic 10 μ F/16V	CE04W1C100M(SRE)	CB102	205 0685 062	6P KR connector base(BLK)L	
C420,421	257 0007 900	Chip(Ceramic) 1000pF/50V	CC73SL1H102J	CB103	205 0395 064	6P connector base(RED)L	
C423	254 4305 955	Electrolytic 0.68 μ F/50V	CE04W1HR68M(SRE)	CB104	205 0939 006	5P connector base	
C424	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z	CB401	205 0823 031	11P connector plug	
C425	254 4302 974	Electrolytic 100 μ F/10V	CE04W1A101M(SRE)	CB401	205 0824 030	11P connector base	
C430	254 4302 974	Electrolytic 100 μ F/10V	CE04W1A101M(SRE)	CB402	205 0823 015	9P connector plug	
C431	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z	CB402	205 0824 014	9P connector base	
C433	257 0003 946	Chip(Ceramic) 33pF/50V	CC73SL1H330J	JA301	204 8511 009	2P pin jack	
C434	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z	JA302	204 8421 005	Mini jack	
C440	257 0007 900	Chip(Ceramic) 1000pF/50V	CC73SL1H102J	IC203	205 0488 010	28P IC socket	
C462	257 0004 961	Chip(Ceramic) 100pF/50V	CC73SL1H101J	W701	203 0301 078	1P contact Assy	
C464	257 0004 961	Chip(Ceramic) 100pF/50V	CC73SL1H101J				
C465,466	254 4299 906	Electrolytic 10 μ F/16V	CE04W1C100M(SRE)				

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Ref No.	Part No.	Part Name	Remarks
SEMICONDUCTORS GROUP			
IC701	263 0800 005	IC NJM78M05FA(S)	
IC702	263 0935 006	IC SI-3050C	
IC703	263 0652 907	IC PST529C	
IC704	263 0501 003	IC NJM79M05FA	
IC706	263 1002 006	IC MC34051P	
IC707	263 0935 006	IC SI-3050C	
D701	276 0338 007	Diode S4VB20F	
D702-705	276 0553 905	Diode 1SR35-200A	
D708-716	276 0432 903	Diode 1SS270A	
D717	276 0338 007	Diode S4VB20F	
LE801	393 9543 907	LED SLR-325VC(RED)	
RESISTORS GROUP(not included carbon film ±5% 1/4W type)			
R708-710	244 0068 024	Metallic 3.3ohm 2W	RS14B3D3R3JNBF
CAPACITORS GROUP			
C199	253 9039 906	Ceramic 0.1 μF/25V	CK45=1E104Z
C701	254 4416 705	Electrolytic 10000 μF/25V	CE04W1E103MC(SME)
C702,703	254 4254 792	Electrolytic 2200 μF/16V	CE04W1C222MC(SME)
C704	253 9014 792	Ceramic 0.01 μF/200VAC	CK45=2G1C109M Europe and U.K. models
C706	254 4254 941	Electrolytic 100 μF/16V	CE04W1C101M(SME)
C708	253 9039 906	Ceramic 0.1 μF/25V	CK45=1E104Z
C709	254 4254 954	Electrolytic 220 μF/16V	CE04W1C221M(SME)
C751	253 9039 906	Ceramic 0.1 μF/25V	CK45=1E104Z
C752	254 4254 909	Electrolytic 10 μF/16V	CE04W1C100M(SME)
C753	253 9039 906	Ceramic 0.1 μF/25V	CK45=1E104Z
C754	254 4254 909	Electrolytic 10 μF/16V	CE04W1C100M(SME)
C755	253 9039 906	Ceramic 0.1 μF/25V	CK45=1E104Z
C756	254 4254 941	Electrolytic 100 μF/16V	CE04W1C101M(SME)
C757,758	253 9039 906	Ceramic 0.1 μF/25V	CK45=1E104Z
C759	254 4254 941	Electrolytic 100 μF/16V	CE04W1C101M(SME)
C760	253 9039 906	Ceramic 0.1 μF/25V	CK45=1E104Z
C761,762	254 4254 938	Electrolytic 47 μF/16V	CE04W1C470M(SME)
C763,764	253 1146 907	Ceramic 0.01 μF/50V	CK45F1H103Z
C766,767	253 1147 906	Ceramic 0.015 μF/50V	CK45F1H153Z

Ref No.	Part No.	Part Name	Remarks
OTHERS PARTS GROUP			
SW701	212 1031 008	Power switch(TV-5)	Europe and U.K. models
SW801,802	212 4775 905	Tact switch	Long st
SW803	212 1039 000	1P push switch	
F101	202 0040 909	Fuse clip	
F101	205 0338 016	Fuse (1.6A)	U.S.A. and Canada models
F101	205 0331 032	Fuse (1.6A)	Europe and U.K. models
	513 2014 008	Fuse label	Europe and U.K. models
CB701	205 0343 058	5P connector base KR-PH	
CB702	205 0541 001	2P VH connector base	
CB703,704	205 0668 076	17P FFC connector base	
CB705	205 0877 003	8P MD connector base (F-S)	
CB706,707	205 0541 001	2P VH connector base	Europe and U.K. models
	203 0466 007	1P contact ass'y	
CC101	204 0489 003	6P connector cord(M-P)	
CC102	204 0490 005	6P shield wire	
CC103	204 0479 000	6P connector cord	
CC705	204 2750 002	8P MD connector cord(L)	
CC801	203 8169 047	5P KR-DS connector cord	
CC802	203 4853 001	3P DS-DS connector cord	
	203 5132 019	3P VH connector cord	Europe and U.K. models
	417 0307 011	Heat sink	

GU-2943 REMOTE P.W.B. UNIT

Ref No.	Part No.	Part Name	Remarks
SEMICONDUCTORS GROUP			
IC101	262 2291 004	IC LC75850E	
IC201	262 2291 004	IC LC75850E	
IC301	262 2288 004	IC μ PD784021	
IC302	GEN 3608	RC44 ROM sub Assy	
IC303	262 1721 902	IC TC74HC573AF	
IC304	262 2103 008	IC CAT28C64BP-15	
IC305	262 1647 905	IC MN1382-S	
IC306	262 1718 902	IC TC74HC00AF	
IC401	262 1597 903	IC M5M34051FP	
TR101,102	272 0081 909	Transistor 2SB766S	
TR201,202	272 0081 909	Transistor 2SB766S	
TR301-305	269 0082 902	Transistor DTC114EK	
D101-108	276 0438 910	Diode MA151A	
D201-208	276 0438 910	Diode MA151A	
D301-304	276 0438 910	Diode MA151A	
D401	276 0438 949	Diode MA151WK	
D402	276 0438 907	Diode MA151WA	
D403	276 0438 949	Diode MA151WK	
D404	276 0438 907	Diode MA151WA	
LE101	393 9543 910	LED SLR-325MC (GRN)	
LE102	393 9543 923	LED SLR-325DC (ORG)	
LE103	393 9543 907	LED SLR-325VC (RED)	
LE104	393 9543 923	LED SLR-325DC (ORG)	
LE105,106	393 9543 910	LED SLR-325MC (GRN)	
LE107	393 9543 907	LED SLR-325VC (RED)	
LE108	393 9543 910	LED SLR-325MC (GRN)	
LE109,110	393 9543 923	LED SLR-325DC (ORG)	
LE201	393 9543 910	LED SLR-325MC (GRN)	
LE202	393 9543 923	LED SLR-325DC (ORG)	
LE203	393 9543 907	LED SLR-325VC (RED)	
LE204	393 9543 923	LED SLR-325DC (ORG)	
LE205,206	393 9543 910	LED SLR-325MC (GRN)	
LE207	393 9543 907	LED SLR-325VC (RED)	
LE208	393 9543 910	LED SLR-325MC (GRN)	
LE209,210	393 9543 923	LED SLR-325DC (ORG)	
LB101	393 6009 114	L.C.D back light	

Ref No.	Part No.	Part Name	Remarks
LB201	393 6009 114	L.C.D back light	
RESISTORS GROUP (not included carbon film \pm5% 1/4W type)			
R101-110	247 0005 989	Chip 220ohm 1/10W	RM73B-221J
R111,112	247 0006 920	Chip 330ohm 1/10W	RM73B-331J
R113,114	247 0009 985	Chip 10kohm 1/10W	RM73B-103J
R115-118	247 0004 906	Chip 39ohm 1/10W	RM73B-390J
R122	247 0013 942	Chip 330kohm 1/10W	RM73B-334J
R123	247 0011 957	Chip 51kohm 1/10W	RM73B-513J
R201-210	247 0005 989	Chip 220ohm 1/10W	RM73B-221J
R211,212	247 0006 920	Chip 330ohm 1/10W	RM73B-331J
R213,214	247 0009 985	Chip 10kohm 1/10W	RM73B-103J
R215-218	247 0004 906	Chip 39ohm 1/10W	RM73B-390J
R222	247 0013 942	Chip 330kohm 1/10W	RM73B-334J
R223	247 0011 957	Chip 51kohm 1/10W	RM73B-513J
R301-312	247 0009 985	Chip 10kohm 1/10W	RM73B-103J
R313	247 0009 901	Chip 4.7kohm 1/10W	RM73B-472J
R314	247 0011 944	Chip 47kohm 1/10W	RM73B-473J
R316-320	247 0018 905	Chip 0ohm 1/10W	RM73B-0R0K
R401,402	247 0007 945	Chip 1kohm 1/10W	RM73B-102J
R403	247 0005 905	Chip 100ohm 1/10W	RM73B-101J
VR101	211 0849 007	Slide volume (C)	
VR201	211 0849 007	Slide volume (C)	
CAPACITORS GROUP			
C101	254 4252 927	Electrolytic 47 μ F/10V	CE04W1A470M (SME)
C102	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C105	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C106	257 0006 969	Chip(Ceramic) 680pF/50V	CC73SL1H681J
C201	254 4252 927	Electrolytic 47 μ F/10V	CE04W1A470M (SME)
C202	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C205	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C206	257 0006 969	Chip(Ceramic) 680pF/50V	CC73SL1H681J
C301-304	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C305	254 4302 958	Electrolytic 47 μ F/10V	CE04W1A470M(SRE)
C306,307	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C308,309	257 0003 904	Chip(Ceramic) 22pF/50V	CC73SL1H220J
C310	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C311	254 4302 916	Electrolytic 10 μ F/10V	CE04W1A100M(SRE)
C312-315	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
C401	254 4302 958	Electrolytic 47 μ F/10V	CE04W1A470M(SRE)

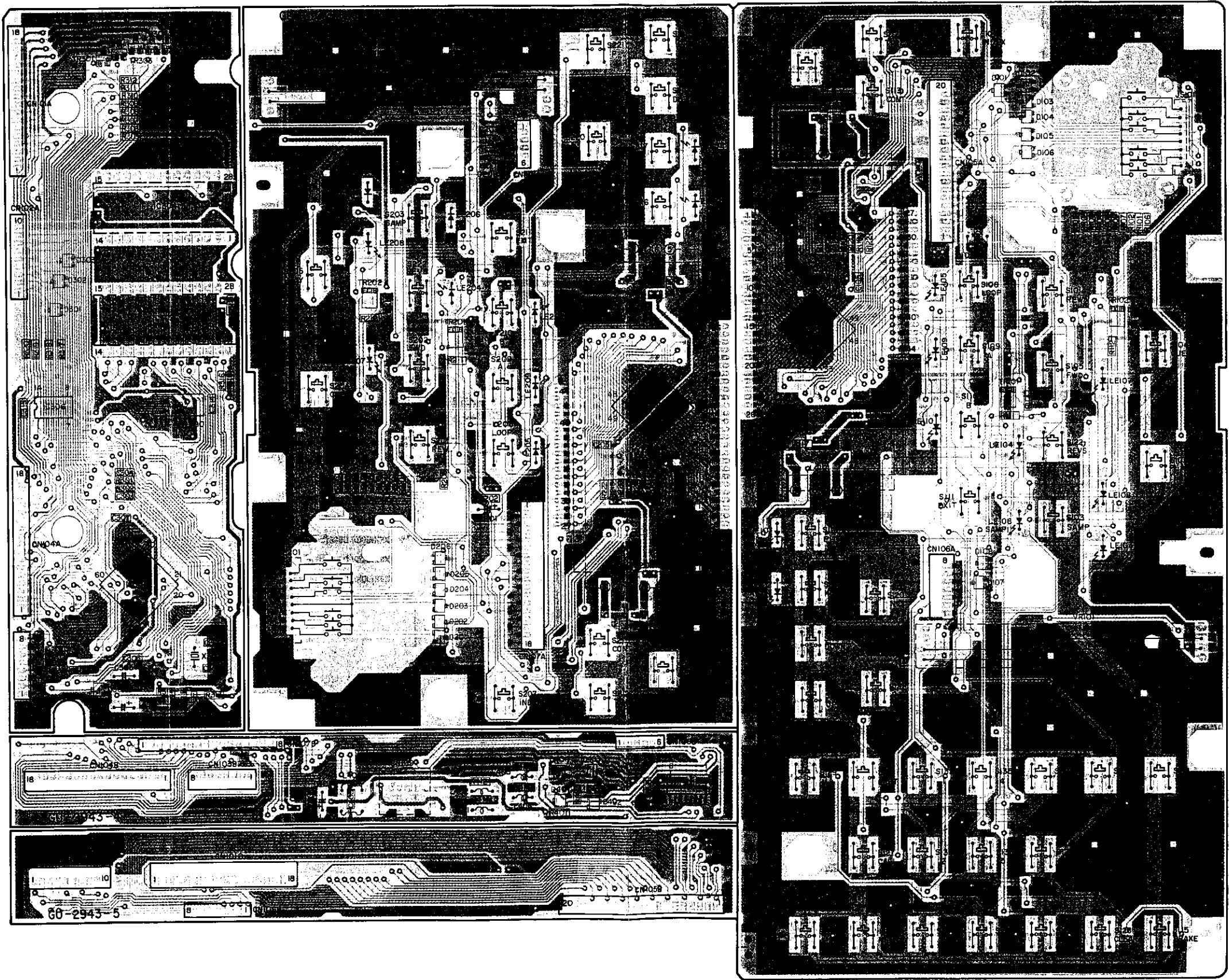
Ref. No.	Part No.	Part Name	Remarks
C402-404	257 0014 935	Chip(Ceramic) 0.1 μ F/25V	CK73F1E104Z
OTHERS PARTS GROUP			
X301	399 0141 908	Crystal	24.57MHz
S101-138	212 5604 907	Tact switch	
S201-213	212 5604 907	Tact switch	
S216-222	212 5604 907	Tact switch	
LC101	393 6019 007	L.C.D	
LC201	393 6019 007	L.C.D	
	415 0731 102	Sheet	
JS101	212 0352 018	Jog-Shuttle	
JS201	212 0352 018	Jog-Shuttle	
L401-406	235 0049 900	Beads inductor	
IC302	205 0488 010	28P IC socket	
	205 0849 002	6P connector base(BTMK-S)	
	205 0850 004	6P connector base(BTMK-P)	
	205 0849 015	8P connector base(BTMK-S)	
	205 0850 017	8P connector base(BTMK-P)	
	205 0849 028	10P connector base(BTMK-S)	
	205 0850 020	10P connector base(BTMK-P)	
	205 0849 031	18P connector base(BTMK-S)	
	205 0850 033	18P connector base(BTMK-P)	
	205 0849 044	20P connector base(BTMK-S)	
	205 0850 046	20P connector base(BTMK-P)	
	205 0877 003	8P MD connector base (F-S)	

PRINTED WIRING BOARD PATTERNS

1 2 3 4 5 6 7 8

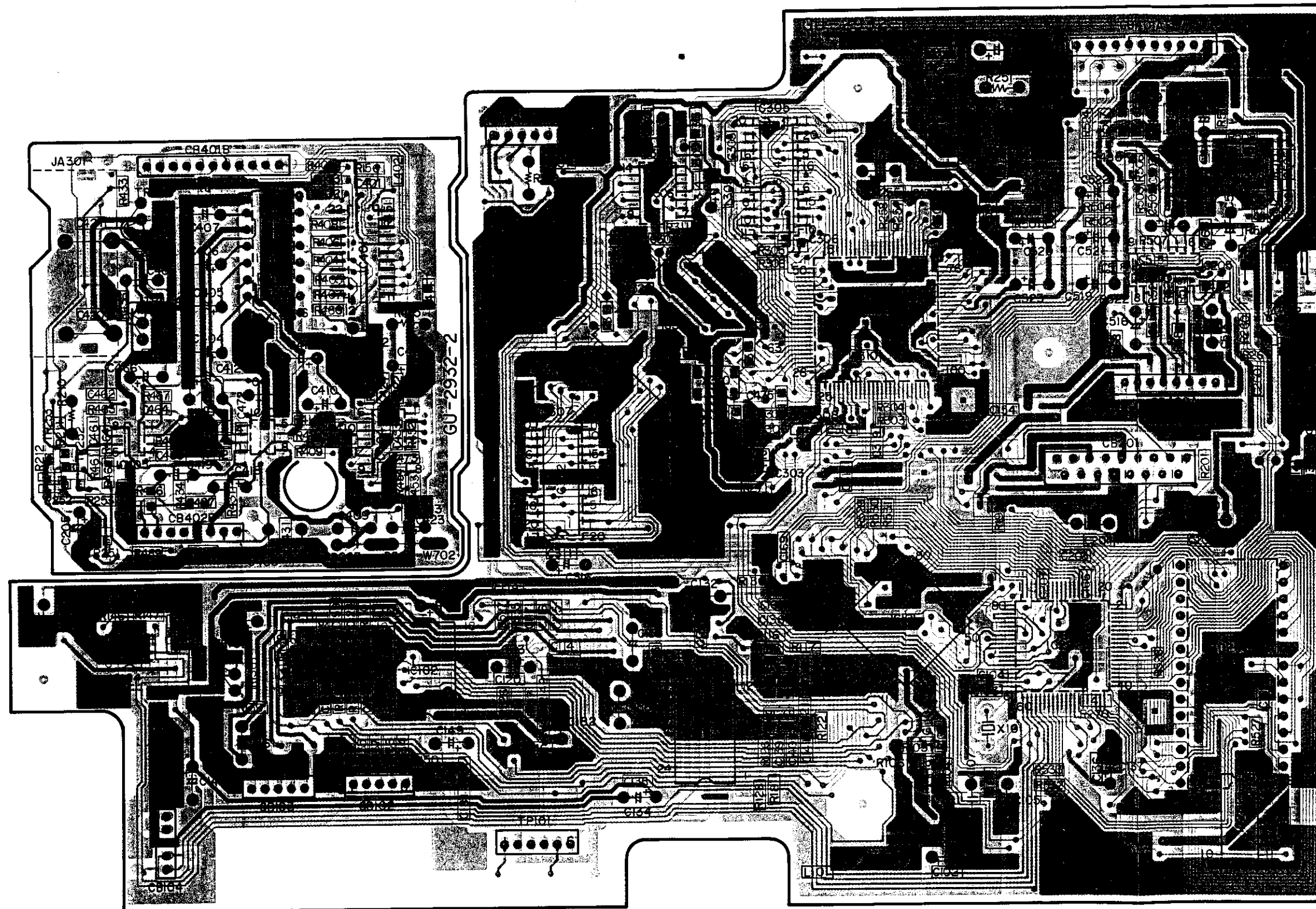
GU-2943 REMOTE CONTROL P.W.B. UNIT ASS'Y

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1 2 3 4 5 6 7 8

GU-2932 MECHA. P.W.B. UNIT ASS'Y



A
B
C
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E

GU-2935 MAIN P.W.B. UNIT ASS'Y

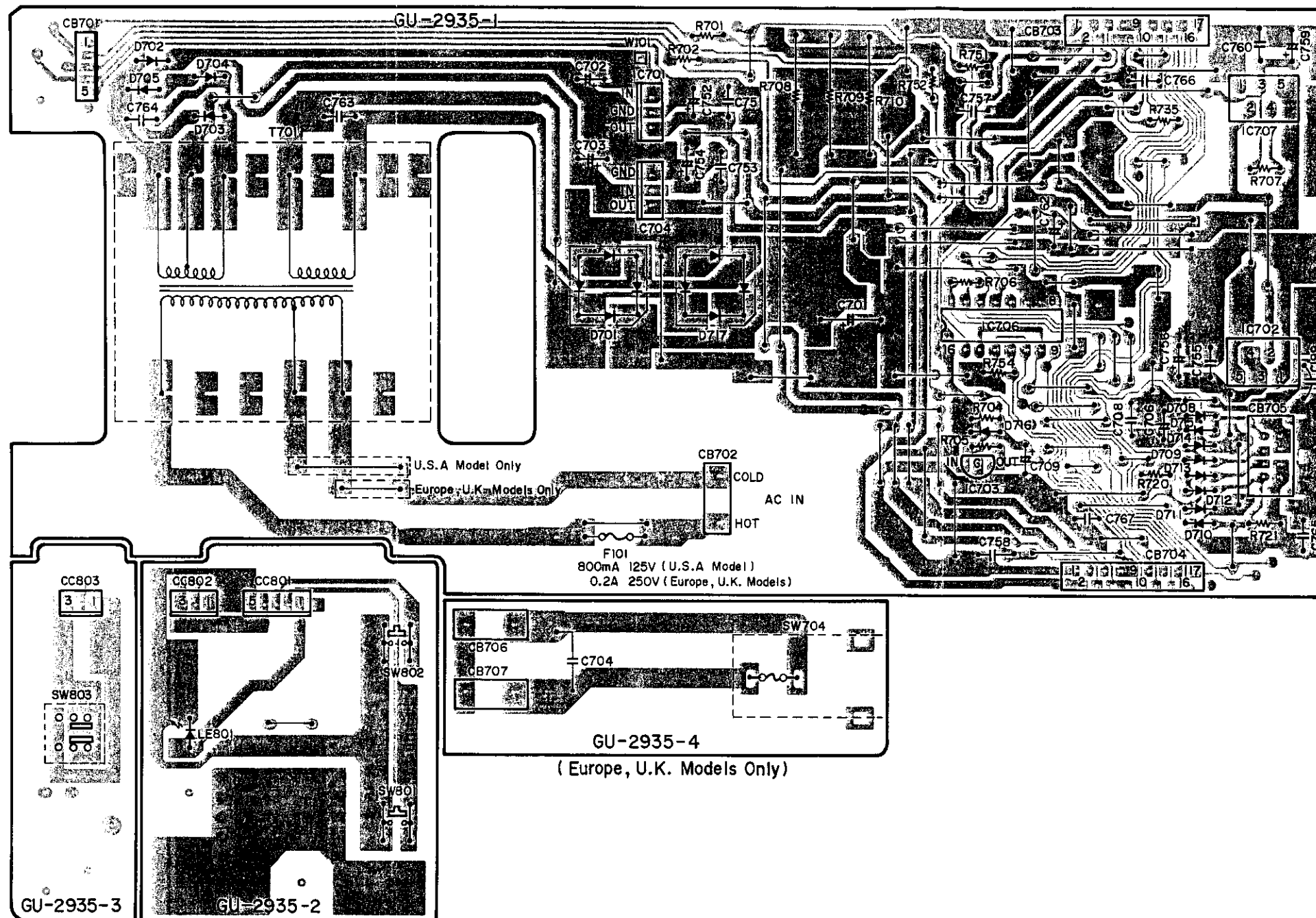
A

B

C

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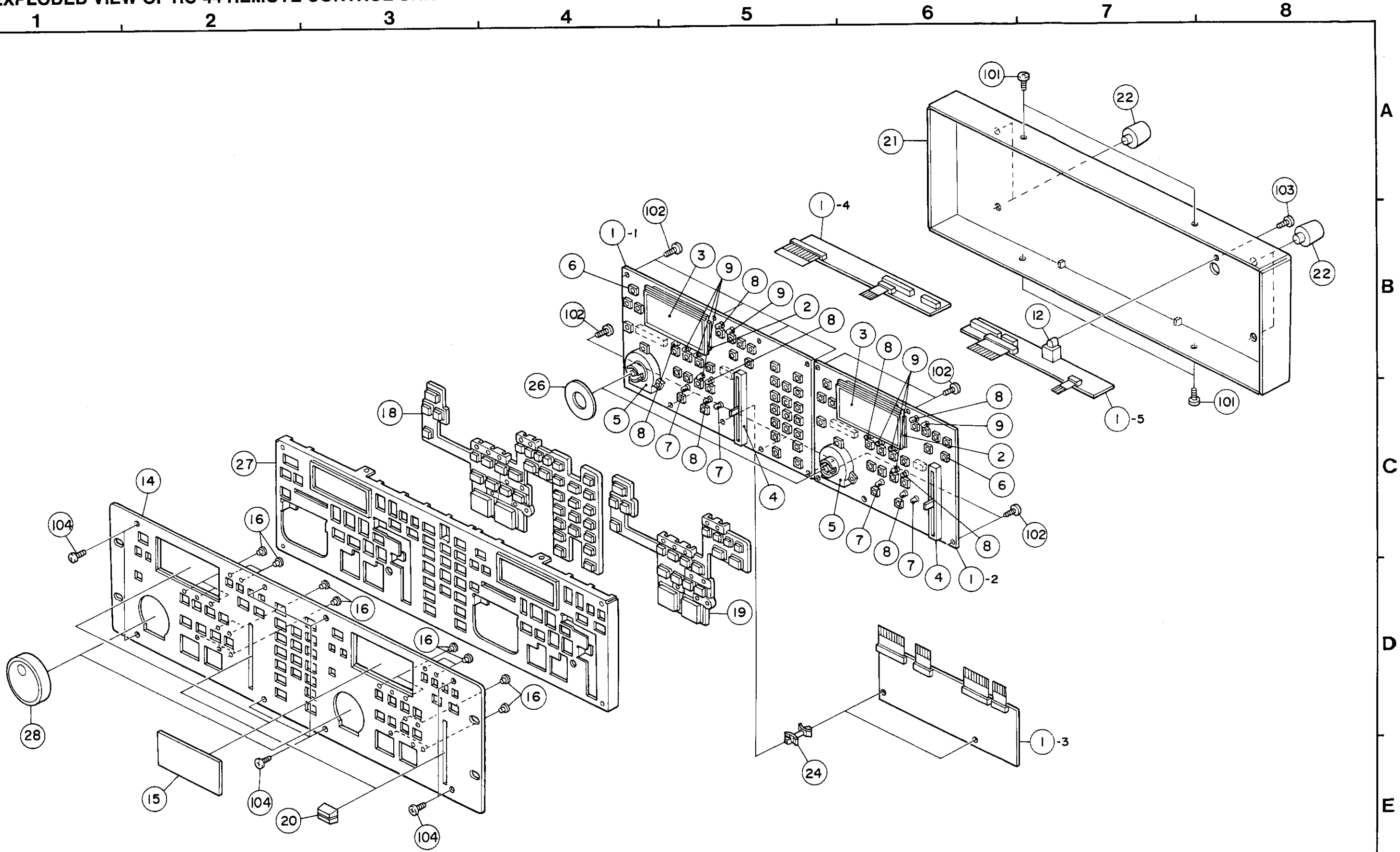
E



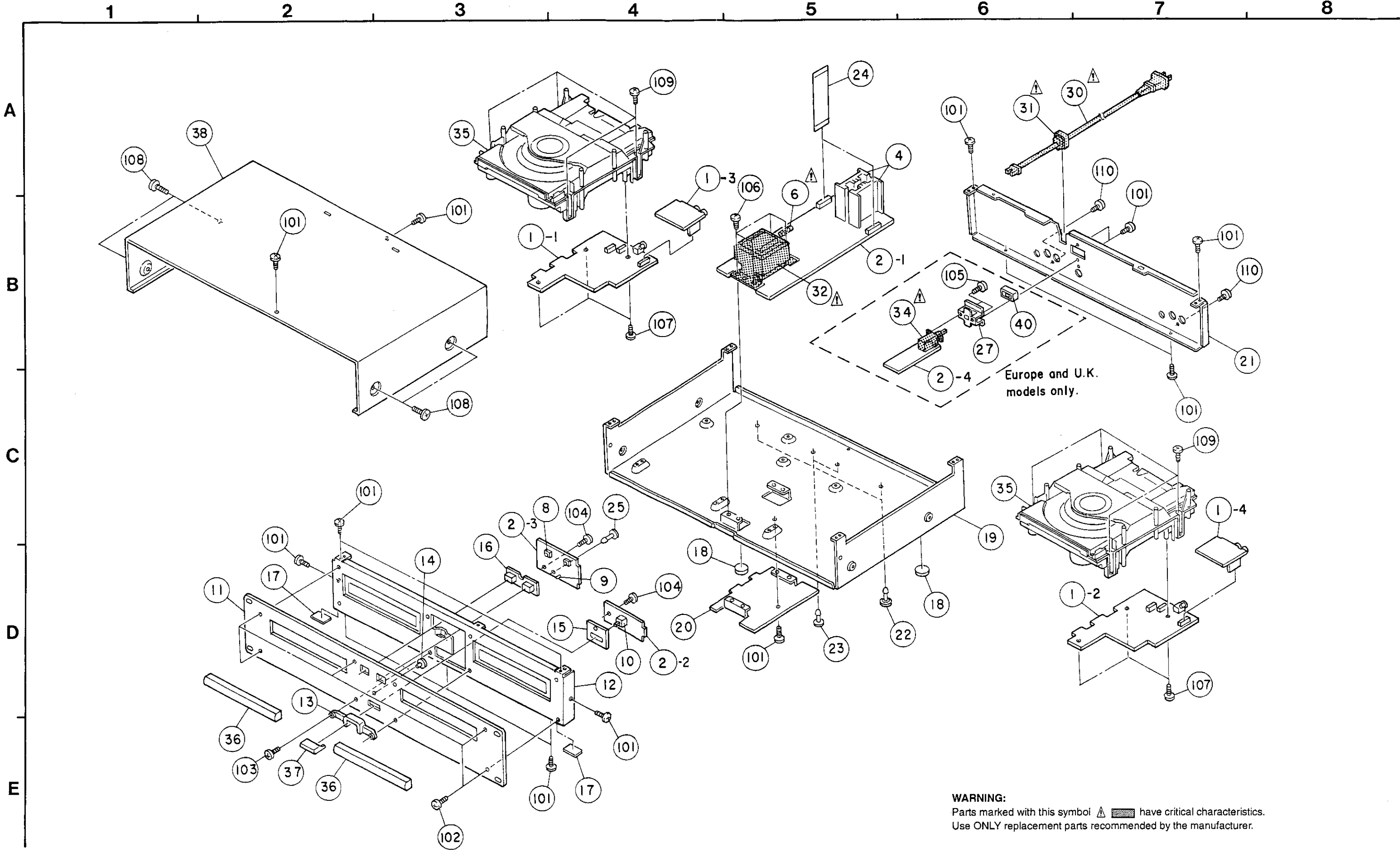
PARTS LIST OF RC-44 REMOTE CONTROL UNIT


Ref. No.	Part No.	Part Name	Remarks	Q'ty
1	GU-2943	Remote P.W.B. unit Ass'y		1
1-1	GU-2943-1	Left P.W.B. unit		
1-2	GU-2943-2	Right P.W.B. unit		
1-3	GU-2943-3	CPU P.W.B. unit		
1-4	GU-2943-4	Connect P.W.B. unit		
1-5	GU-2943-5	Junction P.W.B. unit		
2	393 6009 114	L.C.D back light		2
3	393 6019 007	L.C.D		2
4	211 0849 007	Slide volume		2
5	212 0352 018	Jog shuttle		2
6	212 5604 907	Tact switch		58
7	393 9543 907	LED SLR-325VC (RED)		4
8	393 9543 910	LED SLR-325MC (GRN)		8
9	393 9543 923	LED SLR-325DC (ORG)		8
12	205 0877 003	8P MD connector base (F-S)		1
14	144 2508 004	Operation panel		1
15	146 1636 009	LCD window		2
16	146 1371 005	LED window		20
18	119 0086 001	Rubber button (1)		1
19	119 0087 000	Rubber button (2)		1
20	113 1523 002	Slide knob		2
21	105 1204 003	Cover		1
22	104 0270 006	Foot		4
24	449 0133 004	PWB holder		2
26	461 0840 009	Rubber pad		2
27	441 1783 103	Operation sub panel		1
28	113 1642 006	Jog dial		2
SCREWS				
101	473 7002 005	3X6 CBTS(S)-Z		16
102	473 7002 021	3X8 CBTS (S)-B		2
103	471 3303 029	3X6 CBS-B		1
104	475 5120 024	3X5 HSHB MFZNB		8
105	475 1178 009	3W-B		18

EXPLODED VIEW OF RC-44 REMOTE CONTROL UNIT



EXPLODED VIEW OF CHASSIS AND CABINET

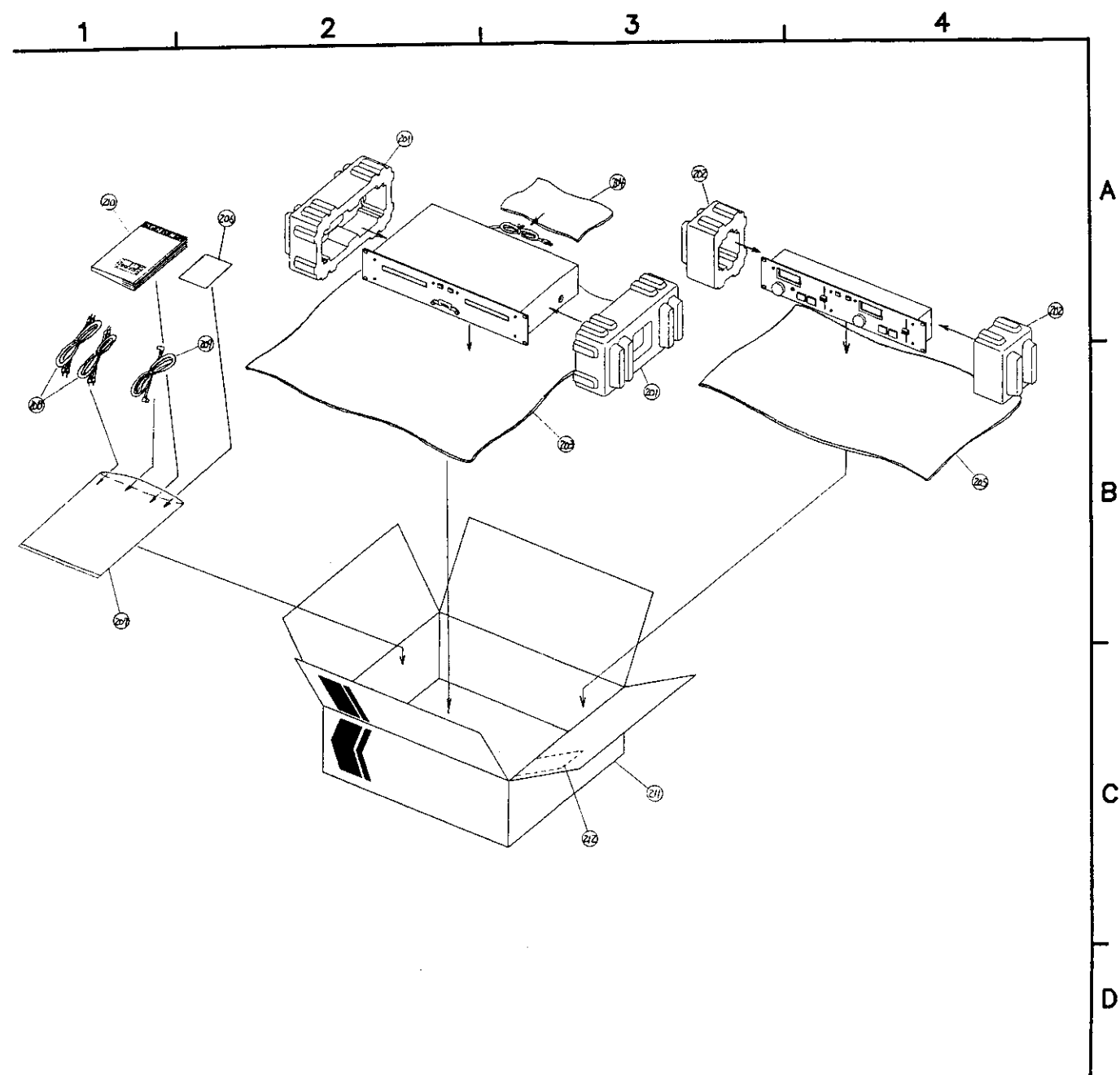


WARNING:
Parts marked with this symbol  have critical characteristics.
Use **ONLY** replacement parts recommended by the manufacturer.

PARTS LIST OF EXPLODED VIEW

Ref. No.	Part No.	Part Name	Remarks	Q'ty
1	GU-2932	Mecha P.W.B. unit Ass'y		1
1-1	GU-2932-1	Drive P.W.B. unit		
1-2	GU-2932-1	Drive P.W.B. unit		
1-3	GU-2932-2	Audio P.W.B. unit		
1-4	GU-2932-2	Audio P.W.B. unit		
2	GU-2935	Main P.W.B. unit Ass'y		1
2-1	GU-2935-1	Main P.W.B. unit		
2-2	GU-2935-2	SW. P. P.W.B. unit		
2-3	GU-2935-3	SW. P.W.B. unit		
2-4	GU-2935-4	AC switch P.W.B. unit	Europe and U.K. models	
4	417 0307 011	Heat sink		2
5	206 1039 018	Fuse (1.8A)	U.S.A. and Canada models	1
6	206 1031 032	Fuse (1.8A)	Europe and U.K. models	1
7	205 0877 003	8P MD connector base (F-S)		1
8	212 4775 905	Tact switch	Long st	2
9	393 9543 907	LED SLR-325VC(RED)		1
10	212 1039 000	1P push switch		1
11	144 2446 111	Front panel		1
12	441 1715 003	Front sub panel		1
13	146 1579 001	P. bottun protector		1
14	146 1371 005	LED window		1
15	441 1714 004	P. button guide		1
16	119 0069 109	Rubber button (B)		1
17	461 0740 002	Sheet		2
18	461 0706 127	Foot sheet		2
19	411 1327 102	Chassis		1
20	441 1713 005	Bottom plate		1
21	105 1206 108	Back panel	U.S.A. and Canada models	1
21	105 1206 111	Back panel	Europe model	1
21	105 1206 124	Back panel	U.K. model	1
22	449 0077 021	Card spacer		2
23	449 0077 034	Card spacer		2
24	009 0096 008	17P FFC cable		2
25	449 0077 047	Card spacer		1
26	412 2814 015	Card spacer	L=14	1
27	412 4143 001	AC SW bracket	Europe and U.K. models	1
30	206 2110 004	AC cord with connector	U.S.A. and Canada models	1
30	206 2089 106	AC cord with connector(E2)	Europe model	1
30	206 2128 009	AC cord with connector(EK)	U.K. model	1
31	445 0058 008	Cord bush		1
32	233 6163 004	Power trans	U.S.A. and Canada models	1
32	233 6167 000	Power trans(E2)	Europe and U.K. models	1
35	337 0043 008	CD mecha unit	FG-110	2
36	146 1571 106	Loader panel		2
37	113 1357 207	Power switch button		1
38	102 0425 253	Top cover		1
	342 0020 007	Ferrite core		1
39	212 1031 008	Power switch (TV-5)	Europe and U.K. models	1
40	461 0804 016	Himeron sheet		2
40	113 1689 001	Power switch knob	Europe and U.K. models	1
	204 0489 003	6P connector cord (M-P)	CC101	2
	204 0490 005	6P shield wire	CC102	2
	204 0479 000	6P connector cord	CC103	2
	513 1581 011	Serial no. sheet		1
	LL-64426	CSA label DCI SHIRA	U.S.A. and Canada models	1
	513 1519 009	Manufac. date label	U.S.A. and Canada models	1
	513 2065 002	E2 laser caution	Europe model	2
	513 1144 005	Masking sheet	Europe model	1
	513 2014 008	Fuse label	Europe and U.K. models	1
SCREWS				
101	473 7002 021	Screw 3X8 CBTS (S)-B	U.S.A. and Canada models	15
101	473 7002 021	Screw 3X8 CBTS (S)-B	Europe and U.K. models	17
102	475 5120 024	Screw 3X5 HSHB MFZNB		6
103	475 5120 011	Screw 3X8 HSHB MFZNB		2
104	473 7002 005	Screw 3X6 CBTS(S)-Z		4
105	471 3303 029	Screw 3X6 CBS-B	U.S.A. and Canada models	1
105	471 3303 029	Screw 3X6 CBS-B	Europe and U.K. models	3
106	473 7004 003	Screw 4X8 CBTS (S)-Z		4
107	473 7519 006	Screw 2.6X8 CBTS(P)-B		6
108	473 7007 000	Screw 4X8 CBTS (S)-B		4
109	473 7005 002	Screw 3X10 CBTS (S)-Z		8
110	473 7508 017	Screw 3X10 CBTS (P)-B		2
111	475 1178 009	3W-B		6

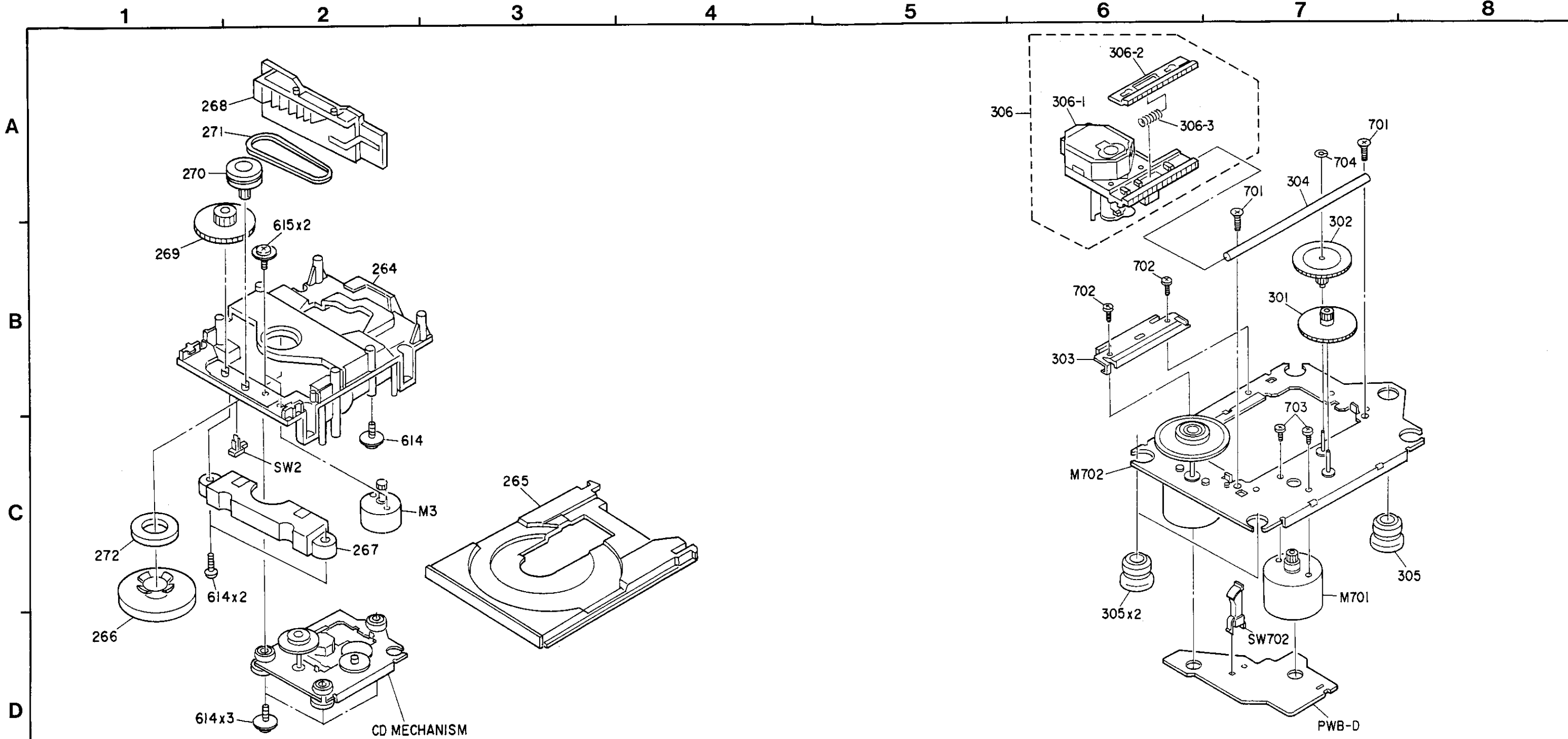
PACKING & ACCESSORIES



PARTS LIST OF PACKING & ACCESSORIES

Ref. No.	Part No.	Part Name	Remarks	Q'ty
201	503 1001 303	Cushion	For main unit	2
202	503 1110 003	Cushion	For remote control unit	2
203	505 0102 092	Stylen paper	For main unit	1
204	504 0092 060	Stylen paper	For AC cord	1
			Except to U.K. model	
204	504 0170 005	Protector sheet	For AC cord	1
			U.K. model only	
205	505 0102 021	Stylen paper	For remote control unit	1
206	515 0754 007	Presert sheet		1
207	505 0038 030	Poly cover	For accessories	1
208	203 2360 004	2P pin cord		2
209	204 2750 002	8P MD connector cord(L)		1
210	511 2906 000	Operating instructions		1
211	501 1924 002	Carton case		1
212	515 0692 004	DEL warranty com.	U.S.A. model only	1
213	517 0114 038	UPC label	U.S.A. and Canada models	1
	513 1389 006	Control card base		1

PARTS LIST OF CD MECHANISM UNIT (FG-110)



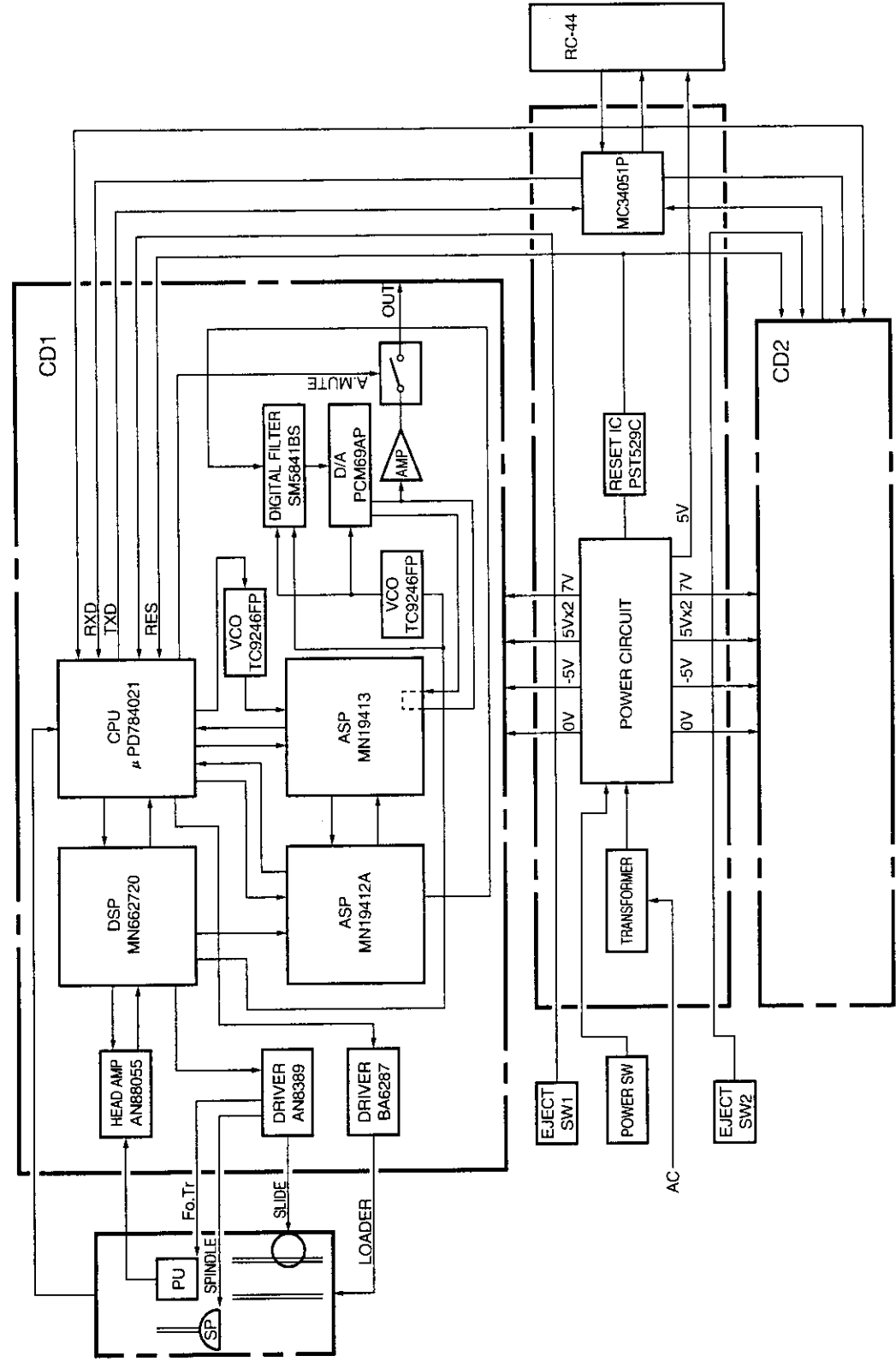
PARTS LIST OF MECHANISM UNIT (TRAY)

Ref.No.	Part No.	Part Name	Remarks	Q'ty	Ref.No.	Part No.	Part Name	Remarks	Q'ty
264	937 0122 402	Body chassis		1	271	937 0123 100	Belt drive		1
265	937 0122 509	Disc holder		1	272	937 0123 207	Magnet		1
266	937 0122 606	Stabilizer		1	M3	937 0123 304	Loading motor		1
267	937 0122 703	Mecha. holder		1	SW2	937 0123 401	Switch		1
268	937 0122 800	Gear rack		1	614	937 0121 830	Screw 2.6x10		6
269	937 0122 907	Gear tray		1	615	937 0121 843	Screw 2.6x5		2
270	937 0123 003	Pully drive		1					

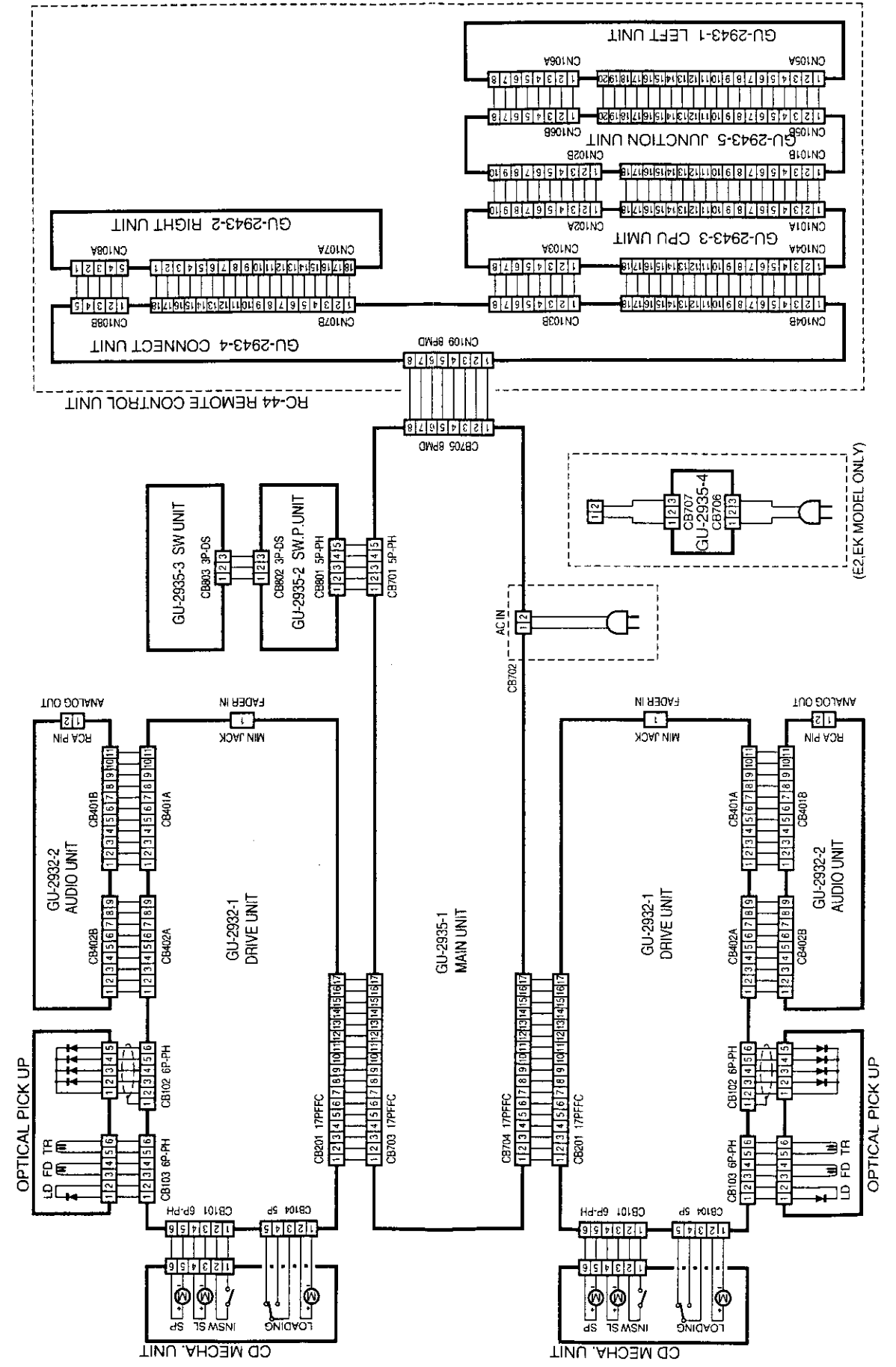
PARTS LIST OF MECHANISM UNIT (CD MECHA.)

Ref.No.	Part No.	Part Name	Remarks	Q'ty	Ref.No.	Part No.	Part Name	Remarks	Q'ty
301	937 0121 005	Gear middle		1	701	937 0121 801	Screw 2.6x6		2
302	937 0121 102	Gear drive		1	702	937 0121 814	Screw 2.0x5		2
303	937 0121 209	Rail guide		1	703	937 0121 827	Screw 2.0x3		2
304	937 0121 306	Shaft guide		1	704	937 0121 908	Washer		1
305	937 0121 403	Cushion		3	M701	937 0122 004	Motor+Gear		1
306	937 0121 500	Pickup Ass'y		1	M702	937 0122 101	Motor+Chassis		1
306-2	937 0121 607	Gear rack		1	SW702	937 0122 208	Switch		1
306-3	937 0121 704	Spring rack		1	PWB-D	937 0122 305	Board only		1

BLOCK DIAGRAM



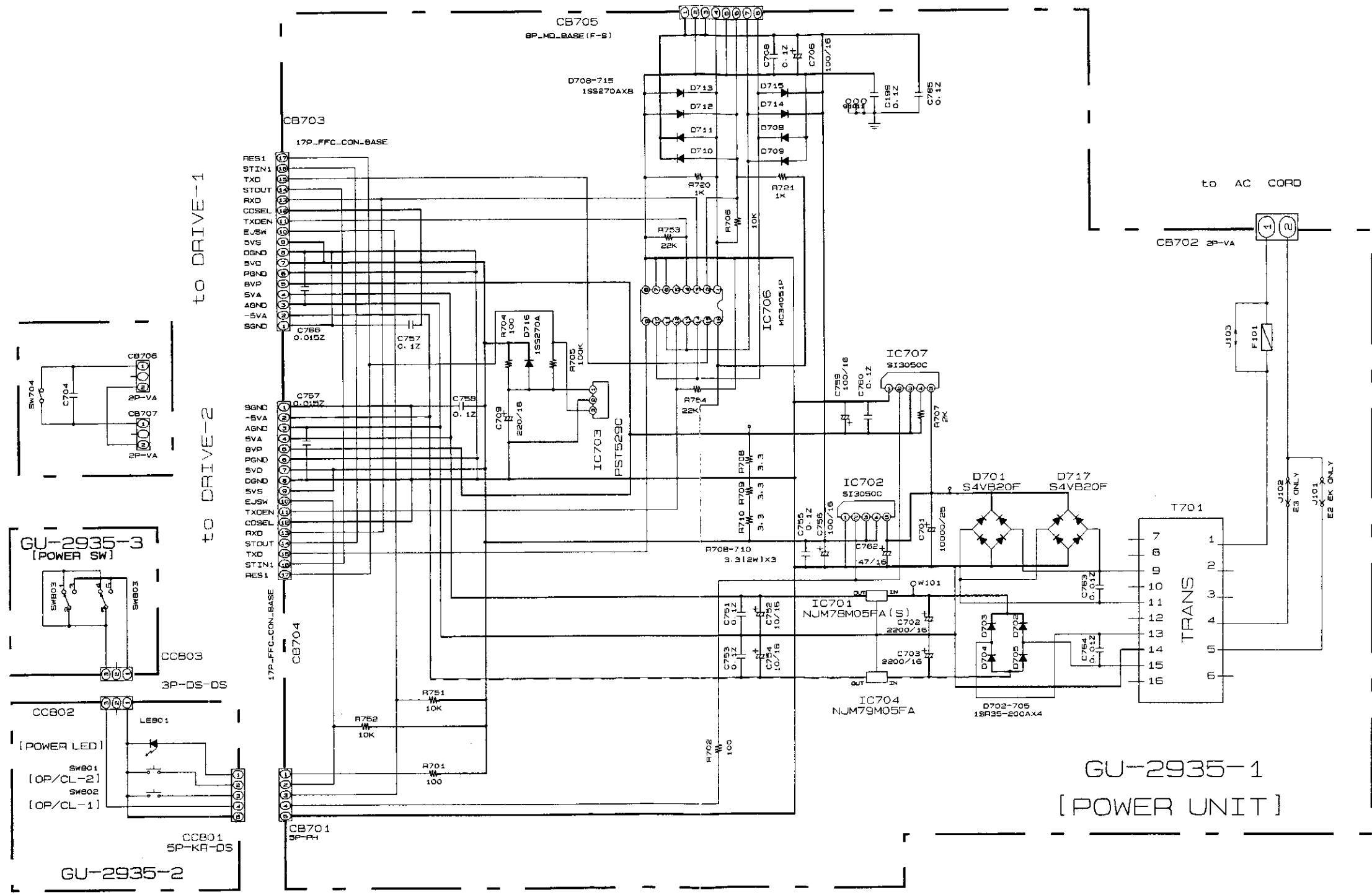
WIRING DIAGRAM



SCHEMATIC DIAGRAM OF GU-2935 MAIN. P.W.B. UNIT

1 2 3 4 5 6 7 8

A
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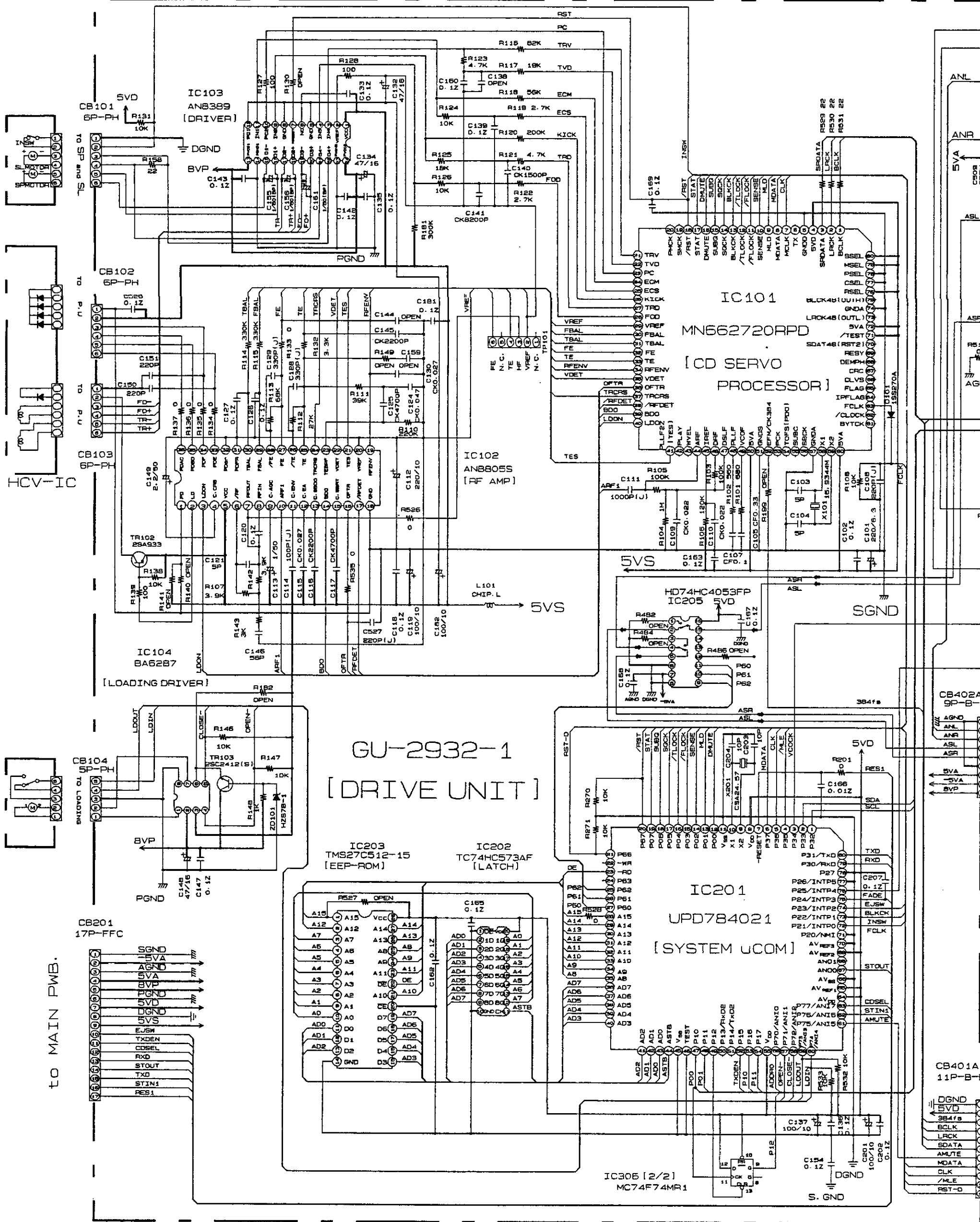
GU-2935
[MAIN PWB UNIT]

+ B LINE
- B LINE


NOTES
 ALL RESISTANCE VALUES IN OHM. k=1,000 OHM, M=1,000,000 OHM
 ALL CAPACITANCE VALUES IN MICRO FARAD. P=MICRO-MICRO FARAD
 EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT CONDITION.
 CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

SCHEMATIC DIAGRAM OF GU-2932 MECH. P.W.B. UNIT

1 2 3 4 5 6

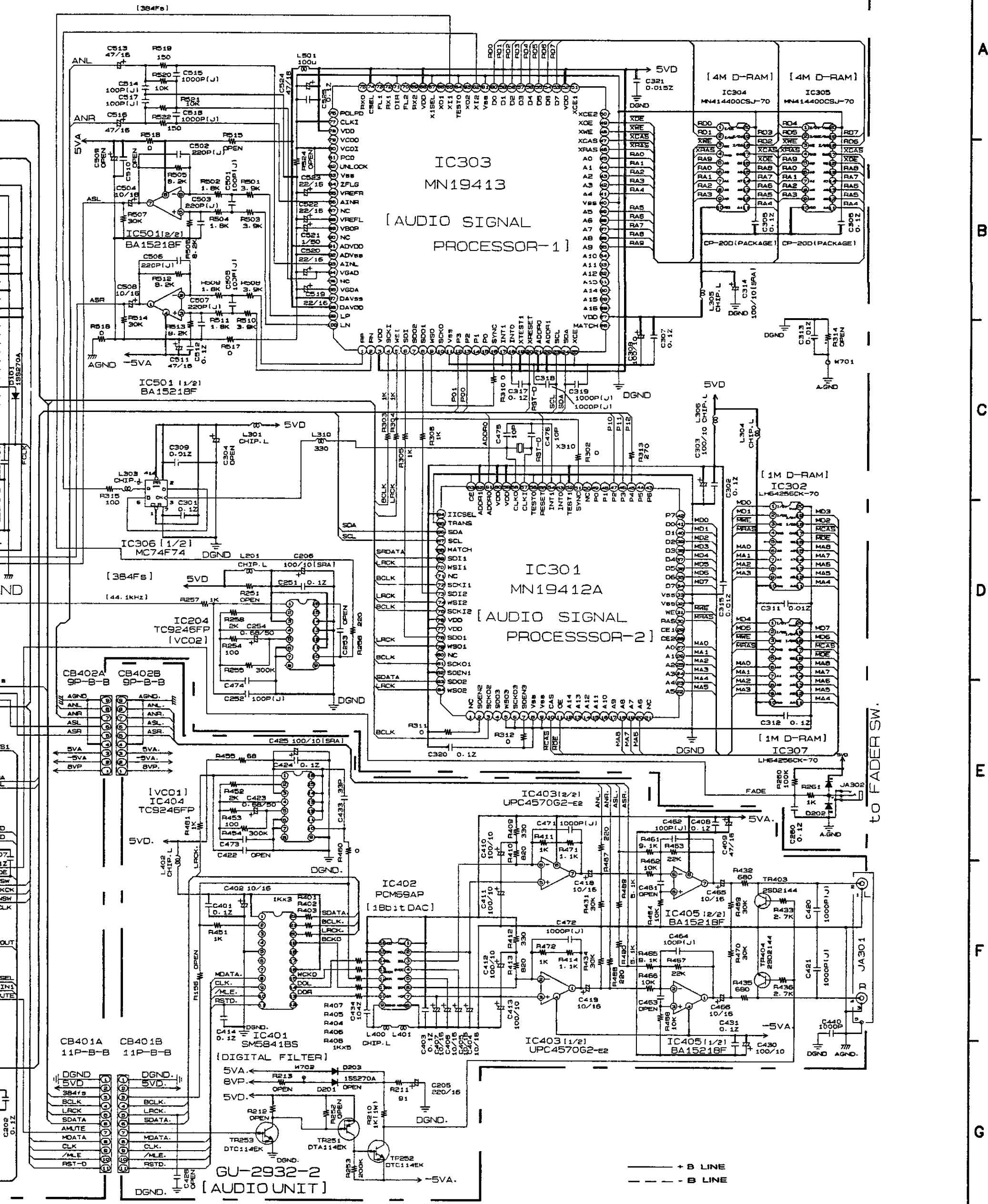


TO MAIN P.W.B.

WARNING:
Parts marked with this symbol  have critical functions. Use ONLY replacement parts recommended by the manufacturer.

CAUTION:
Before returning the unit to the customer, make sure to check for (1) a short to chassis or (2) a line to chassis resistance that exceeds 0.5 millamps, or if the resistance of the power cord is less than 240 kohms, the unit is not safe to use.

WARNING:
DO NOT return the unit to the customer until the problem is corrected.



Symbol Δ have critical characteristics.
 parts recommended by the manufacturer.

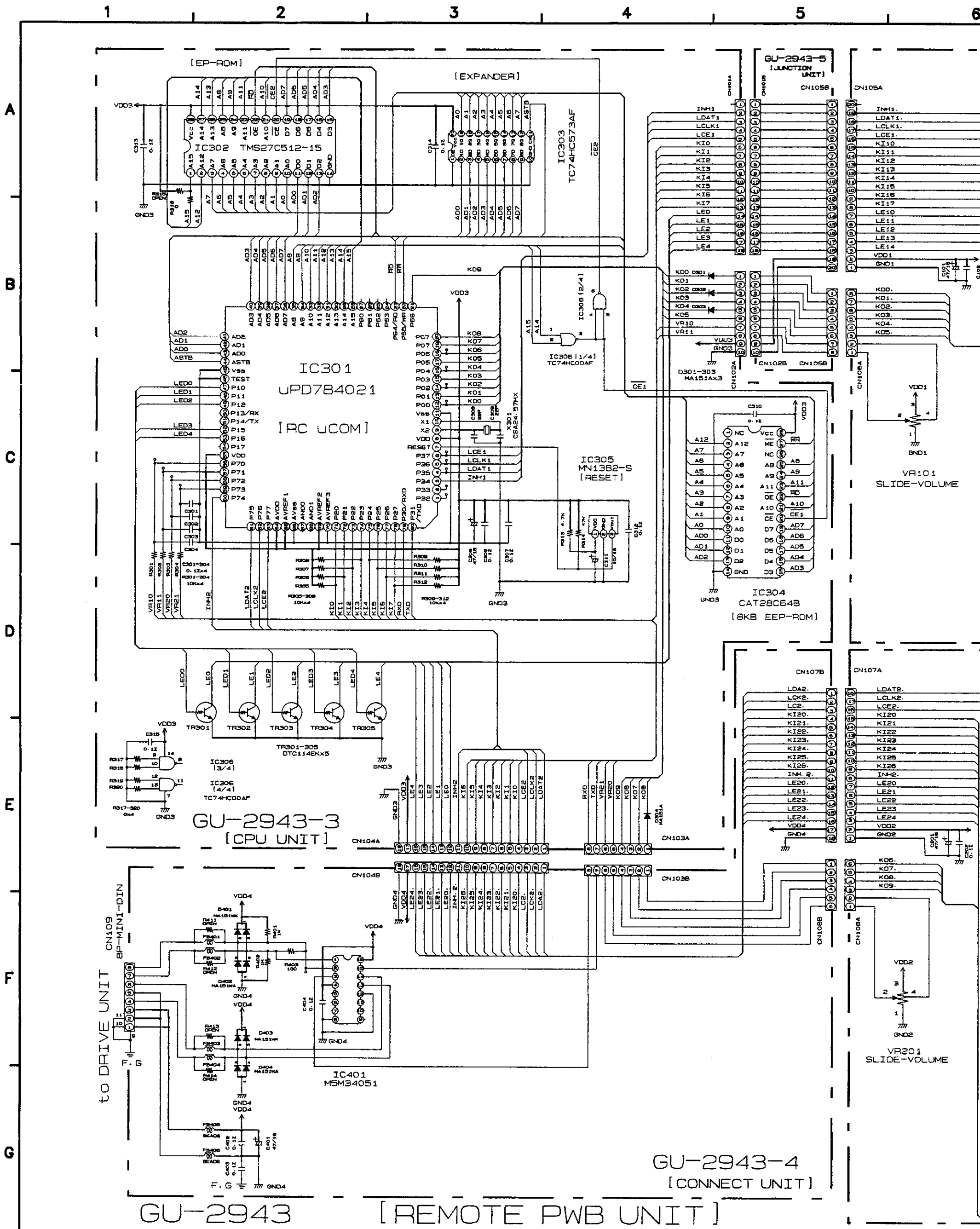
to the customer, make sure you make either (1) a
 or (2) a line to chassis resistance check. If the leakage
 millamps, or if the resistance from chassis to either side
 less than 240 kohms, the unit is defective.

to the customer until the problem is located and

NOTES
 ALL RESISTANCE VALUES IN OHM. k=1,000 OHM, M=1,000,000 OHM
 ALL CAPACITANCE VALUES IN MICRO FARAD. P=MICRO-MICRO FARAD
 EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT
 CONDITION.
 CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR
 NOTICE.

A
 B
 C
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 F
 G
 H

SCHEMATIC DIAGRAM OF GU-2943 REMOTE CONTROL P.W.B. UNIT



NOTES
 ALL RESISTANCE VALUES IN OHM. k=1,000 OHM, M=1,000,000 OHM
 ALL CAPACITANCE VALUES IN MICRO FARAD. P=MICRO-MICRO FARAD
 EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT CONDITION.
 CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

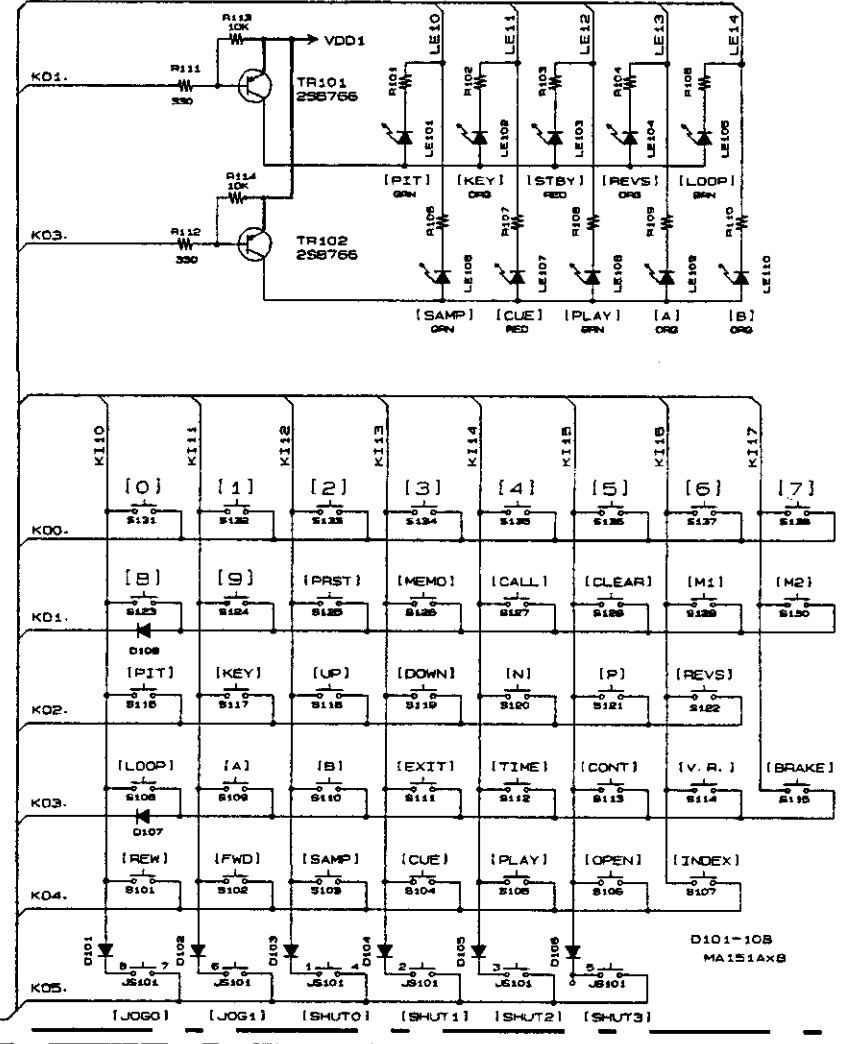
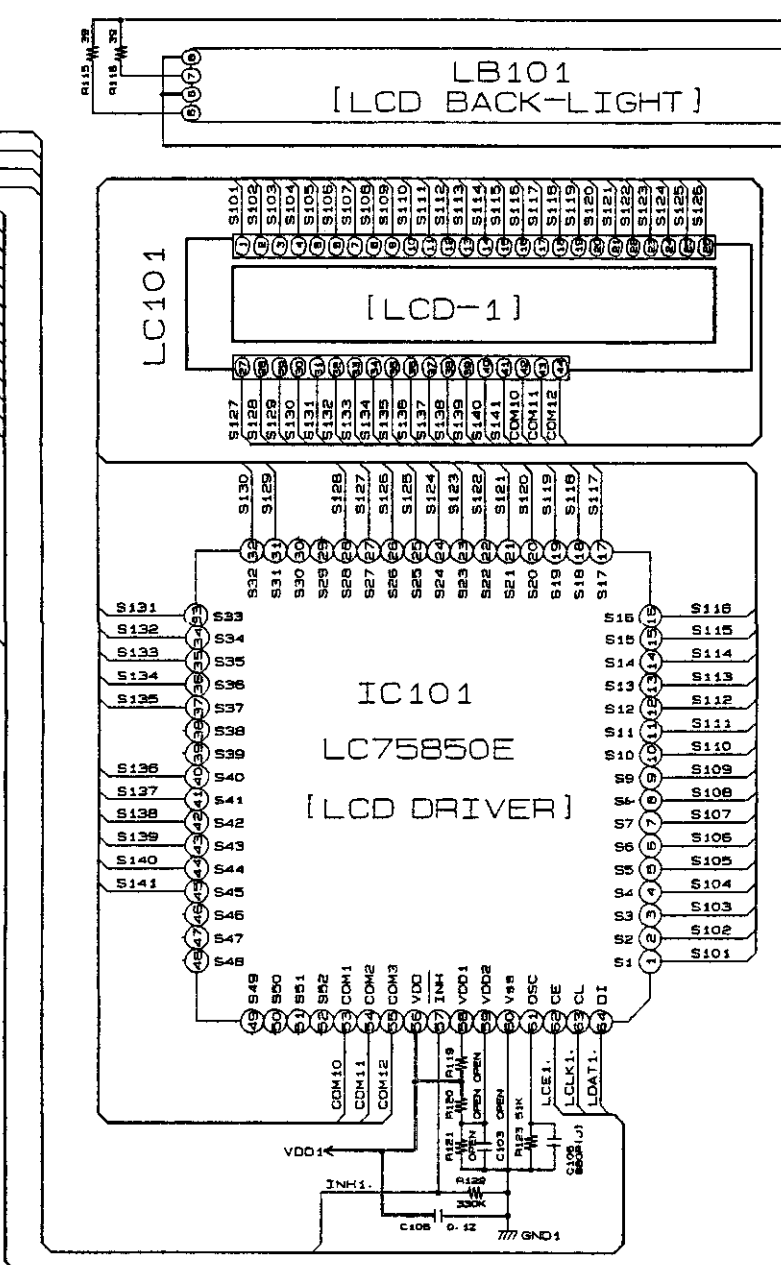
WARNING:
 Parts marked with this symbol have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

CAUTION:
 Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the leakage current exceeds 0.5 milliamps, or if the resistance from chassis to either side of the power cord is less than 240 kohms, the unit is defective.

WARNING:
 DO NOT return the unit to the customer until the problem is located and corrected.

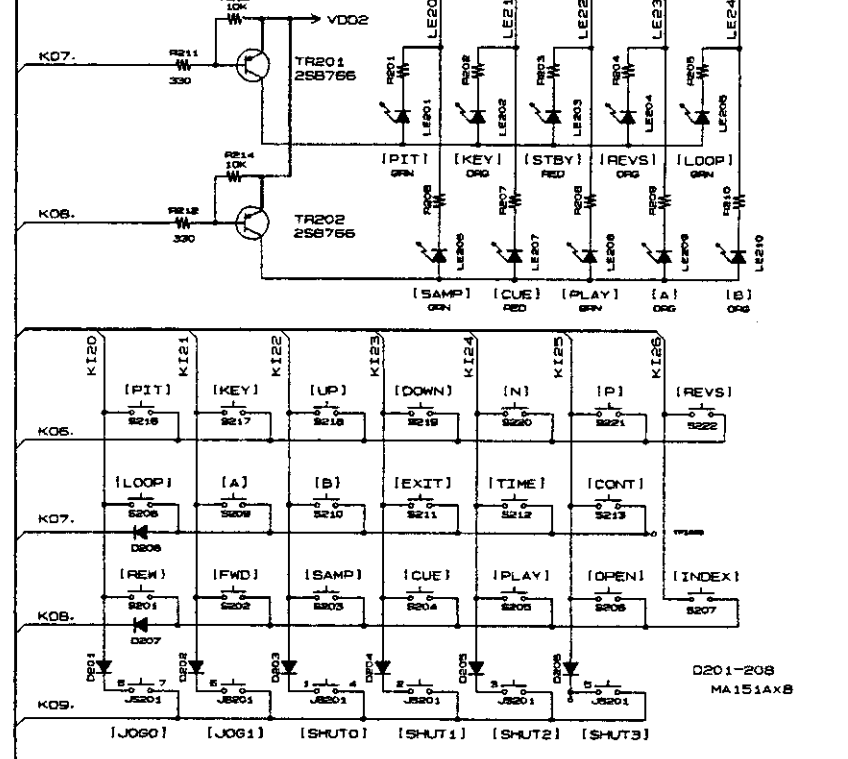
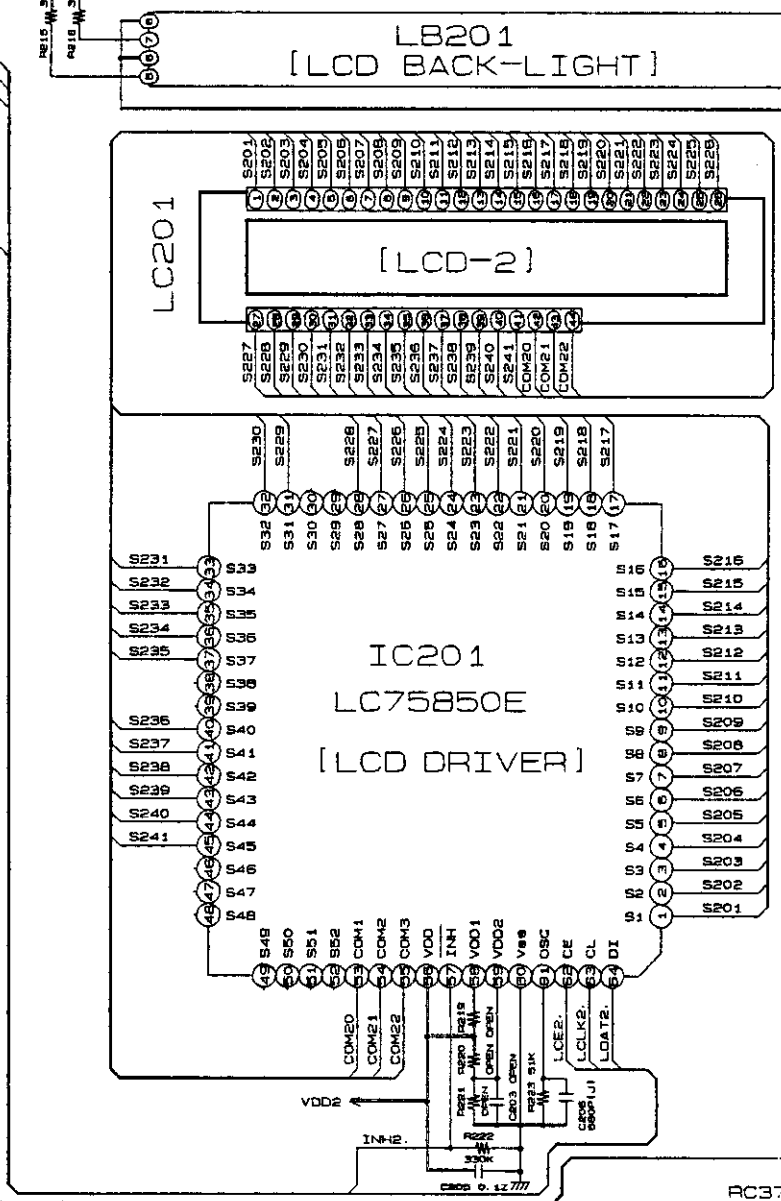
GU-2943-1 [LEFT UNIT]

Ref. No.	Part Name
LE103-107	SLR-325VC (RED)
LE101, 105, 106, 108	SLR-325MC (GRN)
LE102, 104, 109, 110	SLR-325DC (ORG)



GU-2943-2 [RIGHT UNIT]

Ref. No.	Part Name
LE203-207	SLR-325VC (RED)
LE201, 205, 206, 208	SLR-325MC (GRN)
LE202, 204, 209, 210	SLR-325DC (ORG)



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