

# QUAD 33-303 service supplement

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### General

For ease of servicing the Quad 33 and 303 units have been divided as far as possible into the clearly defined separate blocks shown within the dotted lines in the circuit diagrams. Of these, five in the control unit are plug-in modules and three in the power amplifier are hinged to provide access to both sides. All are easily replaced if necessary (see photographs).

A brief description of the circuit will assist logical fault

finding.

### QUAD 33

The Disc input is fed directly into the Disc Adaptor board (M.12021) where it passes through one of four circuits (three are normally wired leaving one blank) depending on which edge is inserted into the socket. Trying another edge may help in fault location but note that some components are common to more than one edge. The signal then passes to the Pre-amplifier board (M.12019) which is used for amplifying the Disc input only.

After the Pre-amplifier board, pushbutton switching selects either the output of this board or signals from Radio inputs, into the Tr200/Tr201 stages of the Tape Adaptor board (M12027), or from Tape via the pre-set replay level screws (see fig. 6b) of this board. Comparison of symptoms when using these three inputs can, therefore, help initially to locate a fault in this part of the circuit. Note that inputs not in use are shorted.

Signals for recording on tape are also taken from this board, via the pre-set record level screws, to pins 1 and 4 of the Tape Record socket. Pins 3 and 5 of this socket are wired in parallel with those of the Tape Replay socket for convenience when a single record/replay lead is used.

The signals from the Tape Adaptor board are then switched by the channel selection buttons (← Mon, Mon → or Stereo) to the Amplifier boards (M.12017) which are identical and therefore interchangeable.

Pressing the Tape button selects tape replay without interrupting recording of signals from any other input, but it will, of course, cut off those signals from the speakers other than via monitoring off the tape. When looking for a 'no signal' fault check that the Tape button is released.

The Cancel button bypasses all the Bass, Treble and Filter control circuits and besides providing a useful reference standard in operation, may also be helpful in locating a fault in this end of the circuit.

Throughout the unit the left-hand channel components are those nearest the front panel except for the filter coils where the order is reversed.

The pushbutton switches may be dismantled as described on page 4 but this should rarely be necessary and only under exceptional circumstances should switch cleaning fluids be used: abrasives, of course, never.

The DC supply provided on pin 4 of the output plug, derived from diode MR503, is used only as a switching supply for special installations. Its regulation is poor and it is nominally 7-8 volts at 1 milliamp maximum, intermittent rating.

### Access to the QUAD 33

Removing the cover provides access to most of the components including the removable printed boards. Further access to the bottom boards and pushbutton switches can be obtained by removing the appropriate plug-in boards, the small knobs in the recessed sub-panel (grub screws), the front panel (4 screws) and the screws

holding the front frame of the pushbutton switch bank concerned, to the front chassis plate. The pushbutton knobs are a push fit and removing the outer two makes it easier to use a screwdriver on the pushbutton switch unit screws.

# Pushbutton Mechanisms (See Fig. 1)

The pushbutton switches used in the QUAD 33 are designed for long life and their simple mechanisms and specially plated contacts should obviate the need for any routine servicing. Should it be necessary to remove foreign particles or replace any part, however, each pushbutton slide may be removed from the front as follows:

- Release the complete switch unit and its attached printed circuit board from the control unit as described above.
- Ensure the pushbutton to be removed is in the relaxed position.
- Pull the bronze clip towards the button against the spring and turn it through 90° so that its side flanges rest on the front of the switch stator moulding and is held there by the compression spring.
- While depressing the button slightly, gently remove the U shaped wire link exposed in 3 above. Then release the pressure on the button.
- 5. The inner nylon moulding may now be gently withdrawn taking care not to dislodge the moving contacts on their springs. If the switch concerned is one of an inter-dependent bank it is necessary to release the latch-bar by holding one of the other buttons of that bank fully depressed while withdrawing the slide of the button to be removed.

 Re-assemble in the reverse order ensuring that the longer side flange of the bronze clip rests on the U shaped wire link and that the shorter side flange snaps into the slot between the underside of the body moulding and the metal frame of the switch.

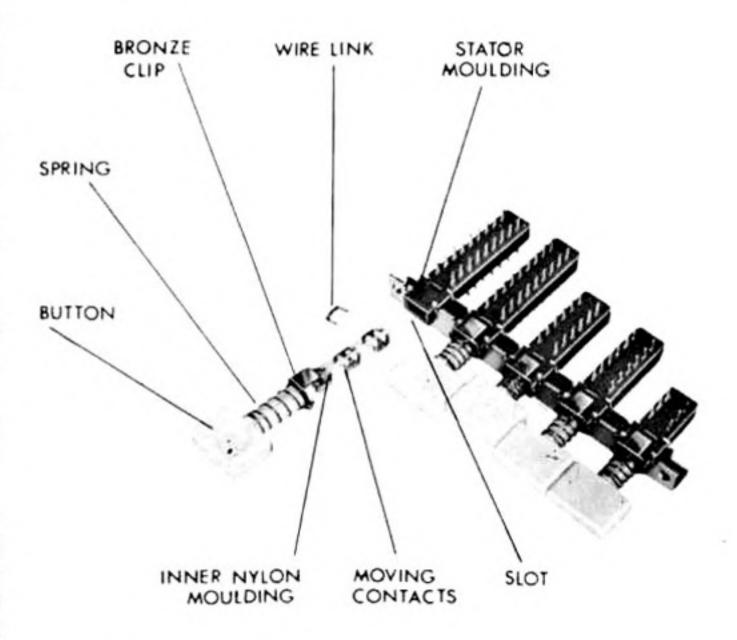


Fig. 1 Dismantling the push buttons

### **QUAD 303**

The QUAD 303 comprises two separate identical circuits and a common power supply. The whole of each amplifier except the output transistors and  $2000\mu$  output feed capacitor, is carried on a hinged printed board (M.12038) and the power supply regulator circuit on another (M.12035). The bottom transistors on the heat sink and the printed circuit board nearest the front panel belong to the left-hand channel amplifier.

# **Output Stage**

Each 'triple' configuration is the equivalent of a single transistor of exceptional performance. Thus Tr103, Tr105 and Tr1 can be drawn as an NPN device E1, and Tr104, Tr106 and Tr2 as a PNP device E2, each assumed to incorporate the associated resistors of these circuits. (See Fig. 2).

# **Driver Stage**

The sole purpose of MR100, MR101 and R114 is to limit Tr102 current to about 7mA and these components may be ignored at this stage. The remainder of the Tr100, Tr101 and Tr102 circuitry may be regarded as a single device E3, provided the voltage across C101 remains constant at 9 volts. (See Fig. 2).

# Simplified Circuit

Substituting these three equivalents and regarding MR103 and MR 104 as a battery providing steady bias, produces Fig. 2:

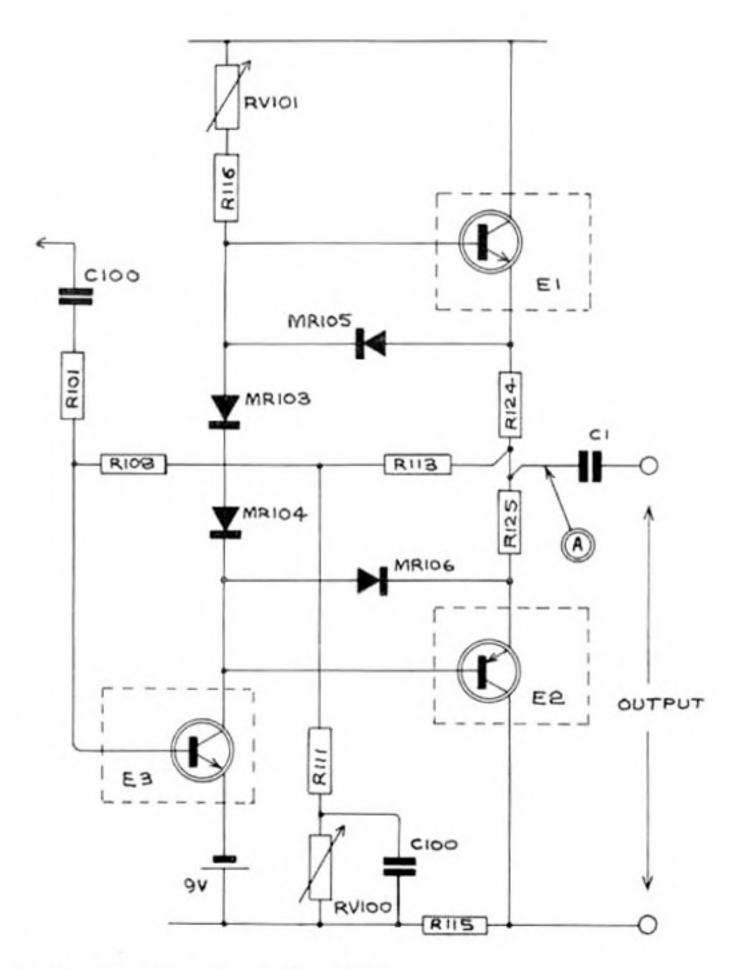


Fig. 2 Simplified circuit, Quad 303

The whole amplifier is enclosed in a DC feedback loop via R113, R111, R110 and RV100, which stabilises the centre point of the output stage (point A) by determining the base voltage of Tr100 with respect to the emitter potential set by R104, R102.

The AC gain is set by the ratios of R113/R111 and R101/R108.

RV101 controls the quiescent current of the output stage (see Setting Up). This should lie between 5 and 10 mA with no signal input to the amplifier.

Each output transistor is protected from passing excessive current by the limiting action of three of the four diodes MR103-MR106, which may be regarded as ·65 volt limit batteries. Tr1 is protected by MR105, 103 and 104 and Tr2 by MR103, 104 and 106, and the maximum voltage which can be developed in either R124 or R125 is 1·3 volts or 4·3 amps in 0·3 ohm.

If RV100 controls the voltage of point A correctly it is likely that all the transistors are working.

If E3 is cut off (by shorting Tr102 base to earth) point A should rise to HT rail voltage. If it is turned on (by shorting Tr101 base to earth) point A should fall almost to earth, say +2 to +3 volts. These two tests check the normal functioning of the circuit and may help to pinpoint a fault affecting the voltage at A.

An open circuit in MR103 or MR104 would probably be accompanied by damage to one or more of Tr102, Tr103,

Tr104, Tr105, Tr106, Tr1 and Tr2. In addition the power supply and regulator circuit should be checked.

## Regulator Board

The Regulator Tr3 is in the negative lead of the supply and is controlled by Tr201 which in turn is controlled by Tr200. If the supply voltage rises the voltage across R204 rises while that across the zener MR201 remains constant. This turns off Tr200, Tr201 and Tr3 and reduces the terminal voltage.

As this form of regulator is not self-starting, R200, R201 and MR200 are including to ensure that the terminal voltage never falls below half the input voltage.

RV200 sets the base voltage of Tr200 and therefore the regulated terminal voltage.

# Setting Up

- Ensure the mains voltage adjustment is correctly set for the mains supply in use.
- Adjust RV200 for 67 volts DC between tags 1 and 9 on one driver board.
- 3. Adjust RV100 for 33.5 volts between tags 5 and 9 on left-hand channel driver board.
- 4. Adjust RV101 for 5 to 10mA quiescent collector current measured by breaking the external lead to tag 2 of the lefthand driver board and inserting a meter in series at this point, with no signal drive.
- Repeat 3 and 4 for right-hand channel.

### **FAULT LOCATION**

There is no substitute for thinking a fault through logically from the symptoms to the cure but the following may prove helpful to service engineers not familiar with the equipment.

First carry out a superficial check of the installation, then check all the services available, ensuring that all printed circuit modules and external connectors are pushed firmly home and that the Tape button is relaxed when checking other inputs. Then from the observed symptoms, the effect of operating the controls etc., locate the fault to one unit and then to one channel or stage of that unit. If the fault appears to lie in one of the plug-in boards, change it to prove the diagnosis before changing components on it. When trying the Disc Adaptor board on another side, remember that some of the components are common to more than one position (see Fig. 4).

Satisfactory reproduction from disc proves the whole of the control unit, the power amplifier and the speakers (other than for the tape replay portion of the Tape Adaptor board) leaving only the other signal sources, viz. the radio tuner(s) and the tape recorder.

If radio and tape replay are satisfactory but not disc, try another position of the Disc Adaptor board. If this has no effect other than that expected and another pickup is not available, plug the radio tuner into the Disc input with the adaptor board in the C1 position, to prove whether the fault lies in the pickup or the control unit. If the latter, the Disc pre-amplifier board (M.12019) is suspect.

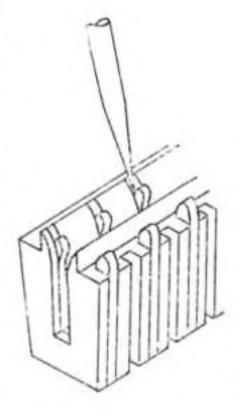
The tuner may likewise be plugged into the Tape Replay socket with the pre-set screws in the L position to prove

whether the fault lies in the recorder or the control unit Tape Adaptor board, the rest of the circuit having been checked on Radio or Disc.

If tape relay is satisfactory but not radio or disc try another Tape Adaptor board, since parts of this board used for radio and disc are not used for tape replay.

Pressing the Cancel button switches out all the Filter, Bass and Treble circuits and shows whether a fault lies in this part of the circuit or elsewhere.

To check quickly whether a no-signal condition is due to the control unit or the power amplifier, remove the interconnecting signal lead and touch the live pins (1 and 3) of the Quad 303 input with a simple probe which should produce a fairly substantial hum from both channels equally.



Intermittent contact between the plug in printed circuit boards and their sockets has been known to cause confusing symptoms of erratic operation, attributed to other factors such as pushbutton switches, solder joints etc. This can be cured by closing the gap in the socket contacts by gently inserting a tapering probe of about \(\frac{1}{8}\)" diameter between each contact and the adjacent socket wall as illustrated, on both sides of the socket.

# Summary of push-button switching

Buttons	Pressed	Circuits Selected					
←Mon and/or Mon→	Disc	Both channels paralleled to derive mono signal from stereo pickup and fed to left, right or both channels according to buttons pressed					
Stereo	Disc Radio 2 or Tape	Each input fed separately to its own channel					
←Mon and/or Mon→	Radio 1	Pin 1 of Radio 1 input fed to left, right or both channels according to buttons pressed.					
Stereo	Radio 1	Pins 3 and 5 of Radio 1 input separately fed to left and right channels respectively					
Mon	Radio 2 or Tape	Pin 3 of Radio 2 or Tape inputs fed to left channel					
←Mon * plus Stereo	Radio 2 or Tape	Pin 3 of Radio 2 or Tape inputs fed to both channels					
Mon→	Radio 2 or Tape	Pin 5 of Radio 2 or Tape inputs fed to right channel					
Mon→ * plus Stereo	Radio 2 or Tape	Pin 5 of Radio 2 or Tape inputs fed to both channels					

Note: On controls units earlier than serial number 7500 combinations marked \* do not apply there being no internal provision for two channel mono Radio 2 or Tape replay

### Modifications

### **QUAD 33:**

- before serial number 1225, the Disc and Radio inputs used the old DIN system with 3-pin sockets. Pin 1 was then the left-hand channel, pin 3 the right-hand channel and pin 2 earth.
- before serial number 7500 the Radio 2 and Tape Replay inputs had no 2-channel mono switching facilities, leftand right-hand inputs being confined to their own channel only.

### QUAD 303:

- From serial number 11500, Tr107 and its associated components replaced MR103/104, enabling RV101 (quiescent current control) to vary the voltage between Tr103 and Tr104 bases without altering Tr102 collector current.
- 2. R202 was 6.8k, now 8.2k.

COM	PONE	NTS LI	ST			Value	Tol.	Makers reference	Stock no
Compo	nents an	d circuit o	detail may vary slightly dependir	ng on the age	RV100	4.7K	20%	Morganite type 62H	374/A
of the ed	quipmen	t. In case	of doubt please refer the query t	o Acoustical.	RV101	2.2K	+20%	Morganite type 62H	372/B
Quad	303	Driver	Board M12038, Fig. 11						
	Value	Tol.	Makers reference	Stock no			1000/		
R100	220K	10%	Dubilier BTT or Iskra UPM	187/C	C100	$\cdot 64 \mu$	100%	Mullard C426/AS/HO-64	489/A
R101	22K	5%	Welwyn F20 or Iskra UPM	217/D	C101	300µ		10V TCC E1070/3 or Callins	
R102	3.9K	$\pm 5\%$	Dubilier BTT or Iskra UPM	241/A	0.0.	000/-		SPC 9-3/1	454/A
R104	22K	+5%	Welwyn F20 or Iskra UPM	217/D	C102	·01 µ	25%	Erie BP	506/H
R105	4.7K	±10%	Dubilier BTT or Iskra UPM	240/F	C103	100p	20%	Erie AP	528/B
R106	220	+10%	Dubilier BTT or Iskra UPM	285/A	C104	$12\mu$		50V TCC E1072/9 or Callins	
R107	2-2K	15%	Dubilier BTT or Iskra UPM	250/C		/-		SPC7-9/1	472/B
R108	22K	$\pm 5\%$	Welwyn F20 or Iskra UPM	217/D	C105	100p	$\pm20\%$	Erie AP	528/B
R109	100	+10%	Dubilier BTT or Iskra UPM	305/F	C106	50µ		50V TCC E1070/6 or Callins	,
R110	8-2K	$\pm 5\%$	Dubilier BTT or Iskra UPM	232/B	0.00	001-		SPC12-9/2	460/B
R111	2.2K	+ 5%	Dubilier BTT or Iskra UPM	250/C	C107	3.3p	20%	Erie AP	548/H
R112	39K	$\pm 10\%$	Dubilier BTT or Iskra UPM	208/M	C108	·1 µ		250V TCC PMX4	495/F
R113	82K	<b>±5%</b>	Welwyn F20 or Iskra UPM	203/C	C109	1000p	20%	Erie AP	516/J
R114	100	$\pm 10\%$	Dubilier BTT or Iskra UPM	305/F	C110	1000p		Erie AP	516/J
R115	2.2	+ 1 ()	Morganite ½W	330/A					
R116	4.7K	10%	Dubilier BTT or Iskra UPM	240/F	1.100			Datition CCF and Dadingson T/	V 2 A 4 4 O / B
R117	4.7K	$\pm 10\%$	Dubilier BTT or Iskra UPM	240/F	L100			Dubilier 665 or Radiospares T/	V 2A 440/B
R118	1 K	±10%	Dubilier BTT or Iskra UPM	258/E					
R119	1 K	$\pm 10\%$	Dubilier BTT or Iskra UPM	258/E	Tr100			SGS BC 154	
R120	100	+10%	Dubilier BTT or Iskra UPM	305/F	Tr101			BC 109 or BC 149 or BC 184K	
R121	100	$\pm 10\%$	Dubilier BTT or Iskra UPM	305/F	Tr102			SGS U17219	
R122	10	$\pm 10\%$	Dubilier BTT or Iskra UPM	320/D	Tr103			SGS U17219	
R123	68	$\pm 10\%$	Dubilier BTT or Iskra UPM	307/B	Tr104			SGS U17229	
R124	.3	5%	3W AMC Ltd	336/A	Tr105			RCA 38496	
R125	.3	$\pm5\%$	3W AMC Ltd	336/A	Tr106			RCA 38495	
R126	10	$\pm 10\%$	Dubilier BTT or Iskra UPM	320/D	Tr107			BC 109 or BC 149 or BC 184k	(
R127	68	$\pm 10\%$	Dubilier BTT or Iskra UPM	307/B					
R128	10	5%	Dubilier BTT	320/E					
R129	10	- 5%	Dubilier BTT	320/E	MR100			Texas Instruments 1S920	
R130	150K	10%	Dubilier BTT or Iskra UPM	193/A	MR101			Texas Instruments 1S920	
R131	3.3K	$\pm$ 5%	Dubilier BTT or Iskra UPM	244/D	MR105			Texas Instruments 1S920	
R132	2.2K	$\pm 5\%$	Dubilier BTT or Iskra UPM	250/C	MR106			Texas Instruments 1S920	

Quad	303-	Regula	tor Board M12035, Fig.	12	1	Value	Tol.	Makers reference	Stock no
R200 R201 R202 R203 R204 R205 R206 R207 C200 C201	Value 10K 10K 8·2K 2·2K 10K 4·7K 10 68 330p 2·2μ	<i>Tol.</i> ±10% ±10% ±5% ±5% ±10% ±10% ±10% ±10%	Makers reference  Dubilier BTT or Iskra UPM	Stock no 230/E 230/E 232/B 250/A 230/E 240/F 320/D 307/B 523/C	MR3 MR4 Tr1 Tr2 Tr3 V1 FS1		*An a	Texas Instruments 1S421 Texas Instruments 1S421R RCA 38494 RCA 38494 RCA 16012 (or 40411*) Hivac 29L 2A Antisurge (20×5mm) Besw TDC 123 Mains Transformer (dual voltages) to Drg A12085	
T-200			Mullard C280AE/A2M2	483/A					
Tr200 Tr201			SGS U17229 RCA 38495		Quad	33 E	Disc Bo	oard M.12021, Fig. 4	
MR200 MR201			Texas Instruments 1S920 Texas Instruments 1S2120 or SGS ZE12V7		R101 R102 R103	68K 68K 68K	$^{\pm5\%}_{\pm5\%}$	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM	205/C 205/C 205/C
RV200	4.7K	$\pm20\%$	Morganite Type 62H		R104 R105	68K 470	±5% ±5%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM	205/C 270/F
Quad	303: (	Genera	I, Fig. 10		R106 R107 R108	470 220 220	$^{\pm5\%}_{\pm5\%}$	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM	270/F 285/C 285/C
R1 R2	2·2K 100K	$^{\pm10\%}_{\pm10\%}$	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM	250/A 200/A	R109 R110 R111	8·2K 8·2K 3·3K	$^{\pm5\%}_{\pm5\%}_{\pm10\%}$	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM	232/B 232/B 244/B
C1	$2000\mu$		100V TCC CE36E PVC/Sleeve or Callins LC13-12/1	448/A	R112 R113 R114	3.3K 100K	±10% ±10%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM	244/B 200/A
C2	$2000\mu$		100V TCC CE36E PVC/Sleeve or Callins LC13-12/1	448/A	R115	100K 3⋅3K	$^{\pm10\%}_{\pm10\%}$	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM	200/A 244/B
C3	$2000\mu$		100V TCC CE36E PVC/Sleeve		R116 C101	3·3K ·01μ	$\pm 10\% \\ \pm 10\%$	Dubilier BTT or Iskra UPM Hunts SLM13A	244/B 506/G
C4 MR1	·03µ	-20+809	% Erie CD 18	448/A 502/D	C102 C103	$.01\mu$ $.029\mu$	$^{\pm10\%}_{\pm10\%}$	Hunts SLM13A 125V Evox Type MF	506/G 503/A
MR2			Texas Instruments 1S421 Texas Instruments 1S421R		C104 C105		±10% ±10%	125V Evox Type MF Hunts SLM50A	503/A 515/Q

	Value	Tol.	Makers reference	Stock no	1	Value	Tol.	Makers reference	Stock no
C106	1500P	<b>±10%</b>	Hunts SLM50A	515/Q	C306	$-33\mu$		Hunts AM 3428 or Mullard	
C107	·01 /4	10%	Hunts SLM13A	506/G				C280AE/A330K	493/A
C108	·01 µ	10%	Hunts SLM13A	506/G	C307	$25\mu$		25V TCC E1072/7 or K8156	465/G
					C308	$25\mu$		25V TCC E1072/7 or K8156	465/G
					C309	2000p		Erie AP Epitex Insulated	515/E
Quad	33 P	re-am	plifier Board M.12019, Fi	g. 5	C310	2000p		Erie AP Epitex Insulated	515/E
					C311	50,4		12V TCC E 1072/6 or Callins	0.0/2
R300	560	10%	Dubilier BTT or Iskra UPM	265/A	0011	00/-		KSPC4-4/1	460/A
R301	47K	$\pm5\%$	Welwyn F20 or Iskra UPM	208/G	C312	50 μ		12V TCC E 1072/6 or Callins	400/14
R302	47K	<b>- 5%</b>	Welwyn F20 or Iskra UPM	208/G	0012	00/1		KSPC4-4/1	460/A
R303	120K	$\pm 5\%$	Welwyn F20 or Iskra UPM	195/C	C313	100 μ		12V TCC E 1071/4 or Callins	400/1
R304	120K	5%	Welwyn F20 or Iskra UPM	195/C	0313	100/2		KSPC7-4/1	455/C
R305	82K	5%	Welwyn F20 or Iskra UPM	203/C				K31 C7-4/1	455/6
R306	5.6K	- 5%	Welwyn F20 or Iskra UPM	237/D	Tr300			BC109	
R307	5.6K	5%	Welwyn F20 or Iskra UPM	237/D	Tr301			BC109	
R308	82K	$\pm 5\%$	Welwyn F20 or Iskra UPM	203/C	Tr302			BC109	
R309	47K	- 5%	Dubilier BTT or Iskra UPM	208/G	Tr303			BC109	
R310	47K	+5%	Dubilier BTT or Iskra UPM	208/G					
R311	560	+10%	Dubilier BTT or Iskra UPM	265/A	-				
R312	1 K	+10%	Dubilier BTT or Iskra UPM	258/E	Quad	33 T	ane R	oard M.12027. Fig. 6	
R313	1 K	10%	Dubilier BTT or Iskra UPM	258/E	Quad	33 1	ape D	bard W.12027. Fig. 0	
R314	560	-10%	Dubilier BTT or Iskra UPM	265/A	R200	15K	- 5%	Dubilier BTT or Iskra UPM	224/D
R315	3-3K	- 5%	Welwyn F20 or Iskra UPM	244/D	R201	33K	- 5%	Dubilier BTT or Iskra UPM	209/E
R316	3-3K	5%	Welwyn F20 or Iskra UPM	244/D	R202	3.9K	- 5%	Dubilier BTT or Iskra UPM	241/B
R317	1 K	10%	Dubilier BTT or Iskra UPM	258/E	R203	220K	5%	Dubilier BTT or Iskra UPM	187/D
R318	1 K	10%	Dubilier BTT or Iskra UPM	258/E	R204	220K	5%	Dubilier BTT or Iskra UPM	187/D
				200/2	R205	4.7K	10%	Dubilier BTT or Iskra UPM	240/F
C300	$25\mu$		25V TCC E1072/7 or Callins		R206	4.7K	-10%	Dubilier BTT or Iskra UPM	240/F
			K8156	465/G	R207	3.9K	5%	Dubilier BTT or Iskra UPM	241/B
C301	$100\mu$		6V TCC E1072/4 or Callins		R208	820	+ 5%	Dubilier BTT or Iskra UPM	260/C
			K8092	455/B	R209	180	5%	Dubilier BTT or Iskra UPM	290/D
C302	$100\mu$		6V TCC E1072/4 or Callins		R210	3.9K	- 5%	Dubilier BTT or Iskra UPM	241/B
			K8092	455/B	R211	820	5%	Dubilier BTT or Iskra UPM	260/C
C303	$25\mu$		25V TCC E1072/7 or Callins		R212	180	- 5%	Dubilier BTT or Iskra UPM	
			K8156	465/G	R213	33K			290/D
C305	$\cdot 33\mu$		Hunts AM 3428 or Mullard				5%	Dubilier BTT or Iskra UPM	209/E
0303	334			402/4	R214	3.9K	5%	Dubilier BTT or Iskra UPM	241/B
			C280AE/A330K	493/A	R215	220K	±5%	Dubilier BTT or Iskra UPM	187/D

R216 220K ±5% Dubilier BTT or Iskra UPM 187/D C400 -068μ 2	0501/11 4440404 44 11
DATO 4400 TO/O DUDING DITUISME OF WE 10//D 1400 'UDOLL	250V Hunts AM3421 or Mullard
R217 15K ±5% Dubilier BTT or Iskra UPM 224/D	C280AE/P68K or PMX8 500/D
	25V Callins KSPC 57-7/3 484/
MEGO 11. T.10 2 1.00 1.00 1.00 1.00 1.00 1.00 1.00	250V Hunts AM3437 or
R220 1M ±10% Dubilier BTT or Iskra UPM 165/C	Mullard C280AE/A2M2 483/A
	250V Hunts AM3437 or
1122	Mullard C280AE/A2M2 483/A
C200 ·33µ Hunts AM 3428 or Mullard C404 1000p	Erie AP Epitex Insulated 516/J
	12V TCC E1072/6
C201 ·33µ Hunts AM 3428 or Mullard	or Callins KSPC4-4/1 460/A
	50V TCC E1072/9
C202 ·33µ Hunts AM 3428 or Mullard	or Callins KSPC7-9/1 472/B
	250V Hunts AM3437 or
C203 ·33µ Hunts AM 3428 or Mullard	Mullard C280AE/A2M2 483/A
	Erie AP Epitex Insulated 516/J
	End At Epitex Insulated 010/0
Tr200 BC 109 Tr400	BC109
T-201 PC 100	BC109
	BC109
Quad 33 Amplifier Board M.12017, Fig. 7	
R400 15K 10% Dubilier BTT or Iskra UPM 224/C	
DAGE AFK 4000 DAGE DET 11 11014 00110	upply Board M.12032, Fig. 9
R402 47K 10% Dubilier BTT or Iskra UPM 208/F	apply Board W. 12032, Fig. 5
	Dubilier BTT or Iskra UPM 300/B
	Dubilier BTT or Iskra UPM 300/B
그게 되었다. 그 가이지나 또 그 가이지는 그 그 가이지만 하는 것이 되었다면 그 그 가이지 않는데 그 가지 하는데 그 그 가게 되었다. 그 가게 하는데 그 가게 되었다. 그 그 그 가게 하는데 그 가지 않는데 그 가지 하셨다면 그 가지 않는데 그 가지 하셨다면 그 가지 않는데 그 가지 하셨다면 그 가지 않는데 그 가지 하셨다면 그 가지 않는데 그 가지 하셨다면 그 가지 않는데 그 가지 하셨다면 그 가지 않는데 그 가지 하셨다면 그 가지 않는데 그 가지 하셨다면 그 가지 않는데 그 가지 하셨다면 그 가지 않는데 그 가지 하셨다면 그 가지 않는데 그 가지 하셨다면 그 가지 않는데 그 가지 하셨다면 그 가지 않는데 그 가지 하셨다면 그 가지 않는데 그 가지 하셨다면 그 가지 않는데 그 가지 하셨다면 그 가지 않는데 그 가지 하셨다면 그 가지 않는데 그 가지 그 가지 않는데 그 가지 있다면 그 가지 않는데	Dubilier BTT or Iskra UPM 285/A
R406 270K 5% Welwyn F20 or Iskra UPM 185/F	
	16V Mullard C437CB/E640 451/A
그러워 어린 사람들이 살아보다는 그는 사람들이 가장 아름다면 가장 하는 것이 되었다면 하는 것이 없었다면 하는 것이 없었다면 하는 것이 없다면 하는 것이었다면 하는 것이 없다면 하는 것이 없	16V Mullard C437CB/E640 451/A
	25V Mullard C437AR/F400 453/C
	12V TCC E1072/6 or Callins
R411 1.8K 5% Welwyn F20 or Iskra UPM 253/B	KSPC4-4/1 460/A
	12V TCC E1072/6 or Callins
R413 1-2K 10% Dubilier BTT or Iskra UPM 257/A	KSPC4-4/1 460/A
THE TEN TON DUBING DIT OF ISRIE OF IN	10,014,1

	Value	Tol.	Makers reference	Stock no	1	Value	Tol.	Makers reference	Stock no
MR500			Texas Instruments 1S2120		C10		±10%	Hunts SLM46A	502/A
MR501			Texas Instruments 1S920		C11		+10%	Hunts SLM60A	514/N
MR502			Texas Instruments 1S920		C12		-10%	Hunts SLM60A	514/N
MR503			Texas Instruments 1S920		C13		10%	Hunts SLM60A	514/N
			Mains Transformer to Acquetical		C14	2200p	-10%	Hunts SLM60A	514/N
			Mains Transformer to Acoustical		C15	$\cdot 015 \mu$	10%	Hunts SLM41A	505/0
			Drg. A12033 Iss. 2		C16	·015/4	±10%	Hunts SLM41A	505/O
		5	1 8 4 4 2 0 2 0 Fig. 0		L1			To Acoustical Drg A11902	
Quad	33 F	ilter B	oard M.12029, Fig. 8		L2			To Acoustical Drg A11902	
R3	5.6K	± 5%	Dubilier BTT or Iskra UPM	237/D					
R4	5.6K	$\pm 5\%$	Dubilier BTT or Iskra UPM	237/D					
R5	10K	10%	Dubilier BTT or Iskra UPM	230/E					
R6	560	±10%	Dubilier BTT or Iskra UPM	265/A					
R7	1 M	$\pm 10\%$	Dubilier BTT or Iskra UPM	165/C					
R8	100	$\pm 10\%$	Dubilier BTT or Iskra UPM	305/F	0	22 0		Eig 2	
R9	100	$\pm 10\%$	Dubilier BTT or Iskra UPM	305/F	Quad	33 G	enera	, Fig. 3	
R10	5.6K	5%	Dubilier BTT or Iskra UPM	237/D	RV1-2	50K+5	OK	Plessey EC2S to	
R11	5.6K	$\pm 5\%$	Dubilier BTT or Iskra UPM	237/D				Drg 404/8/02403/015	385/B
R12	1 M	+10%	Dubilier BTT or Iskra UPM	165/C	RV3/6	10K+1	OK	Morganite to Acoustical	
R13	10K	$\pm 10\%$	Dubilier BTT or Iskra UPM	230/E	11/3/0	TOKTI	UK	Drg A11926-1	376/B
R14	560	10%	Dubilier BTT or Iskra UPM	265/A	511417	4714 . 4	71/		5/0/0
R15	4.7K	$\pm 10\%$	Dubilier BTT or Iskra UPM	240/F	RV4/7	47K+4	7K	Morganite to Acoustical	202/4
R16	4.7K	±10%	Dubilier BTT or Iskra UPM	240/F				Drg A11924·1	382/A
					RV5	1 K		AB Metal to Acoustical	
C1	$\cdot 033 \mu$	$\pm 10\%$	Hunts SLM46A	502/A				Drg A11923·1	370/D
C2	$\cdot 033 \mu$	±10%	Hunts SLM46A	502/A	RV8-9	25K+2	5K	Morganite to Acoustical	
C3	$\cdot 033 \mu$	$\pm 10\%$	Hunts SLM46A	502/A				Drg A11925-1	380/A
C4	$\cdot 033 \mu$	±10%	Hunts SLM46A	502/A					54011
C5	$100\mu$		6V TCC E1072/4 or		C17	1000p		Erie AD or equivalent	516/1
			Callins K8092	455/B	LP1	1W		5mm Lilliput Tubular Type 674	690/1
C6	$100\mu$		6V TCC E1072/4 or		Li	1 4 4		Jimii Emiput Tubulai Type 074	000/1
			Callins K8092	455/B	FS1			2A (250V) Antisurge (20×5mm)	
C7		$\pm 10\%$	Hunts SLM46A	502/A	1			Beswick TDC 123	675/N
C8		$\pm 10\%$		502/A				ALL FILL OVERALD D. LIV	44444
C9	$\cdot 033 \mu$	±10%	Hunts SLM46A	502/A	1			Mains Filter SKF24R Dubilier	441/A

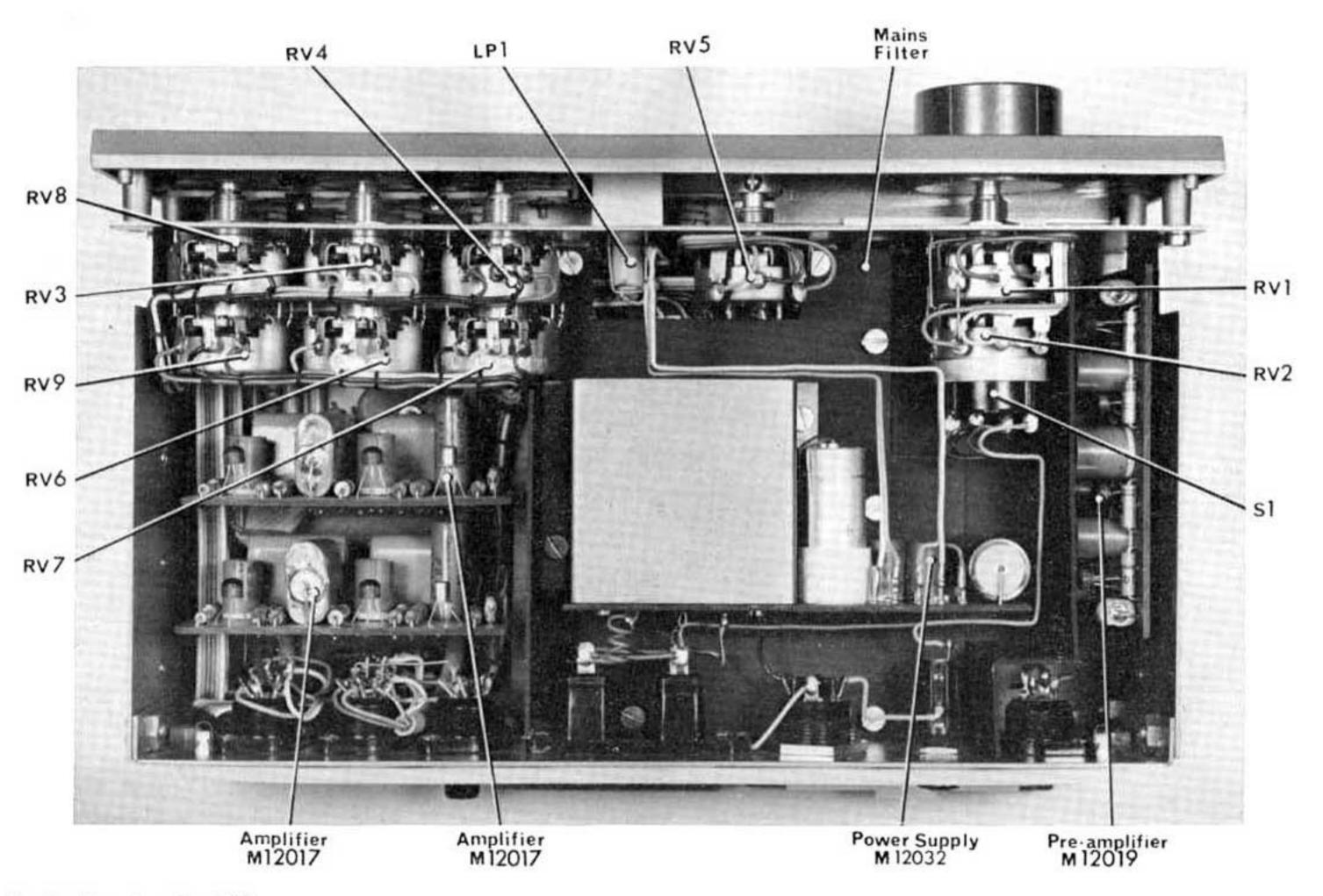


Fig. 3 Top view Quad 33

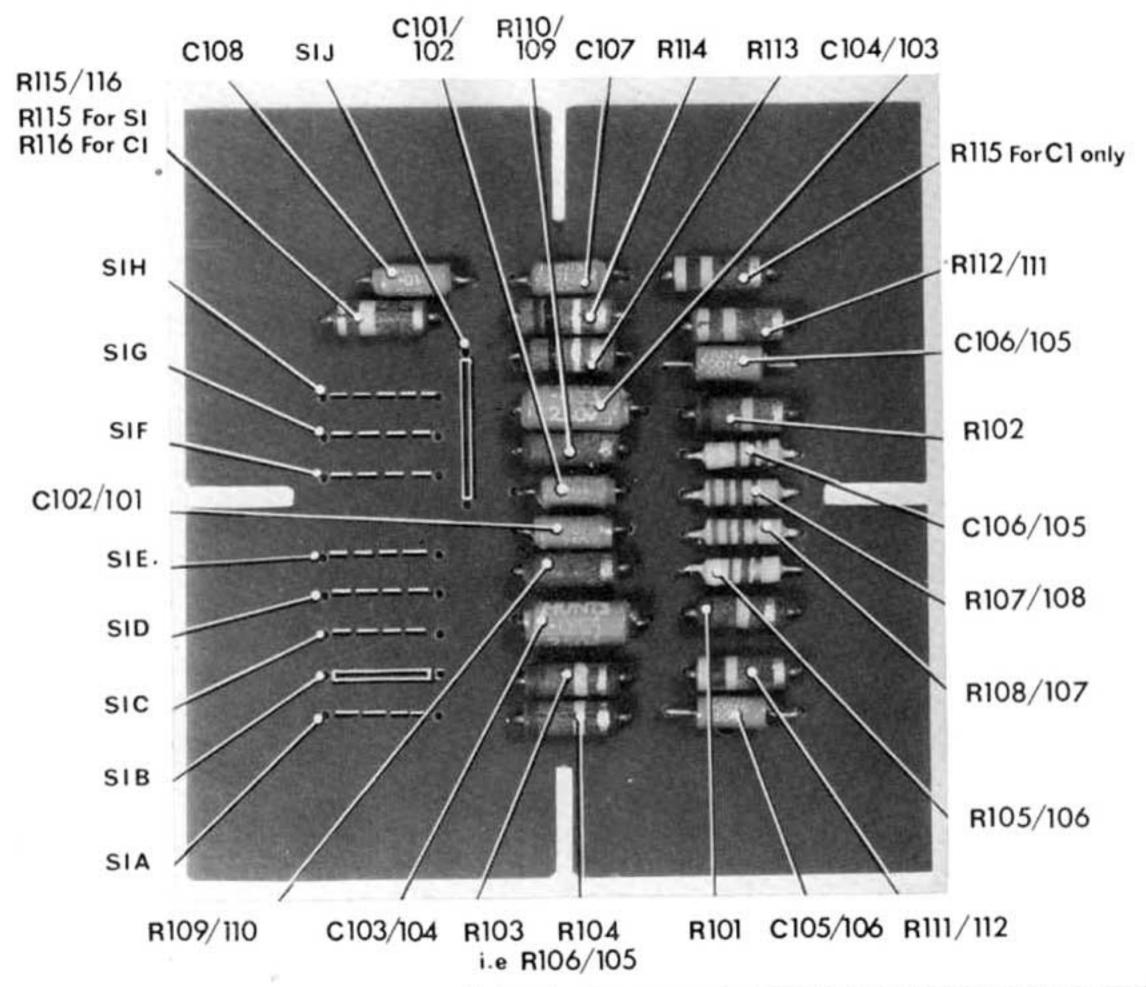


Fig. 4 Disc Adaptor Board M.12021

1st number is component ref. in M1, 2nd number is component ref. in M2. i.e. R106/105 is R106 when adaptor is in M1, and R105 when adaptor is in M2.

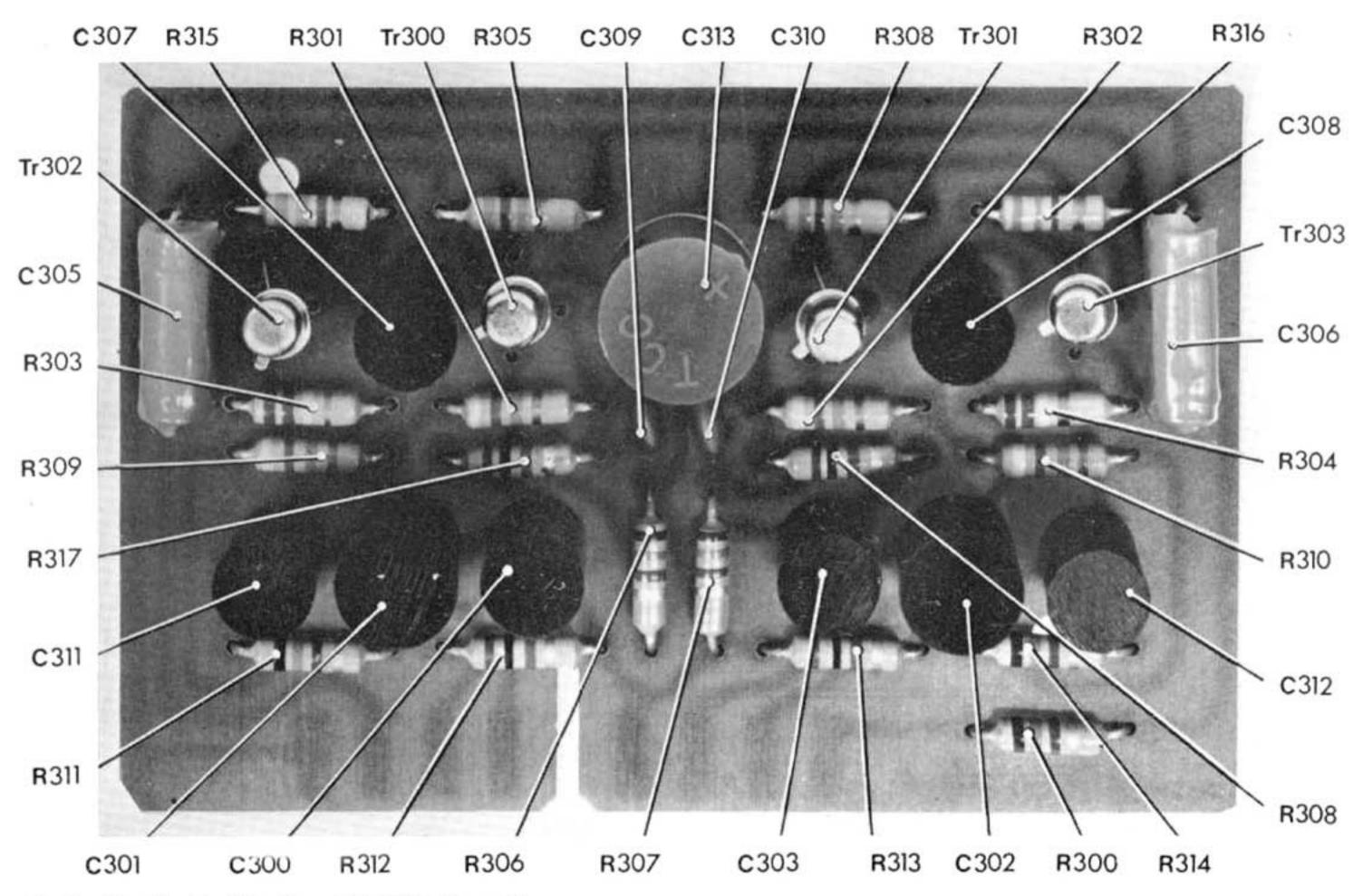


Fig. 5 Disc Pre-Amplifier Board M.12019 (issue 4)

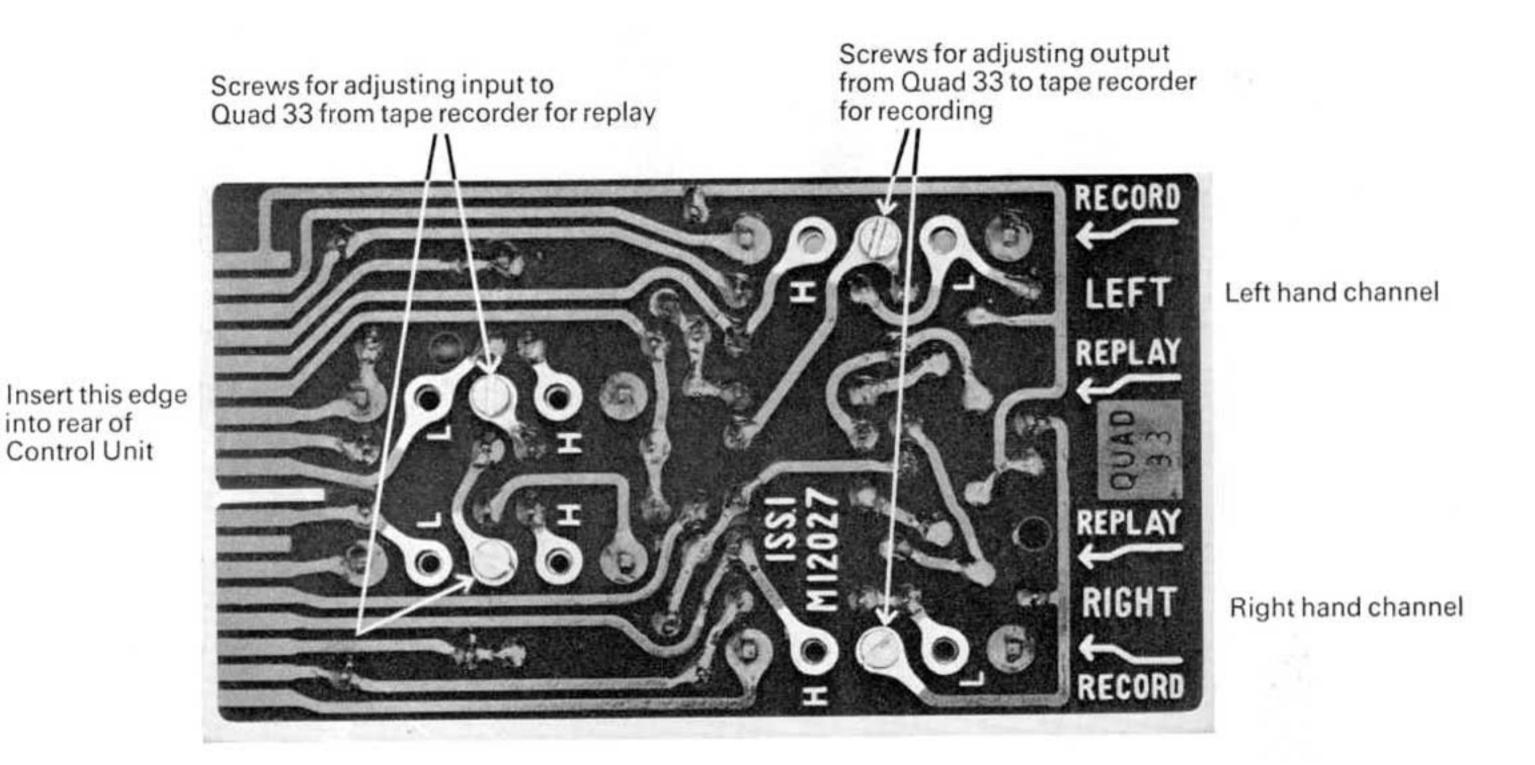


Fig. 6 (a) Tape Adaptor Board under side showing pre-set signal level screws in the M position

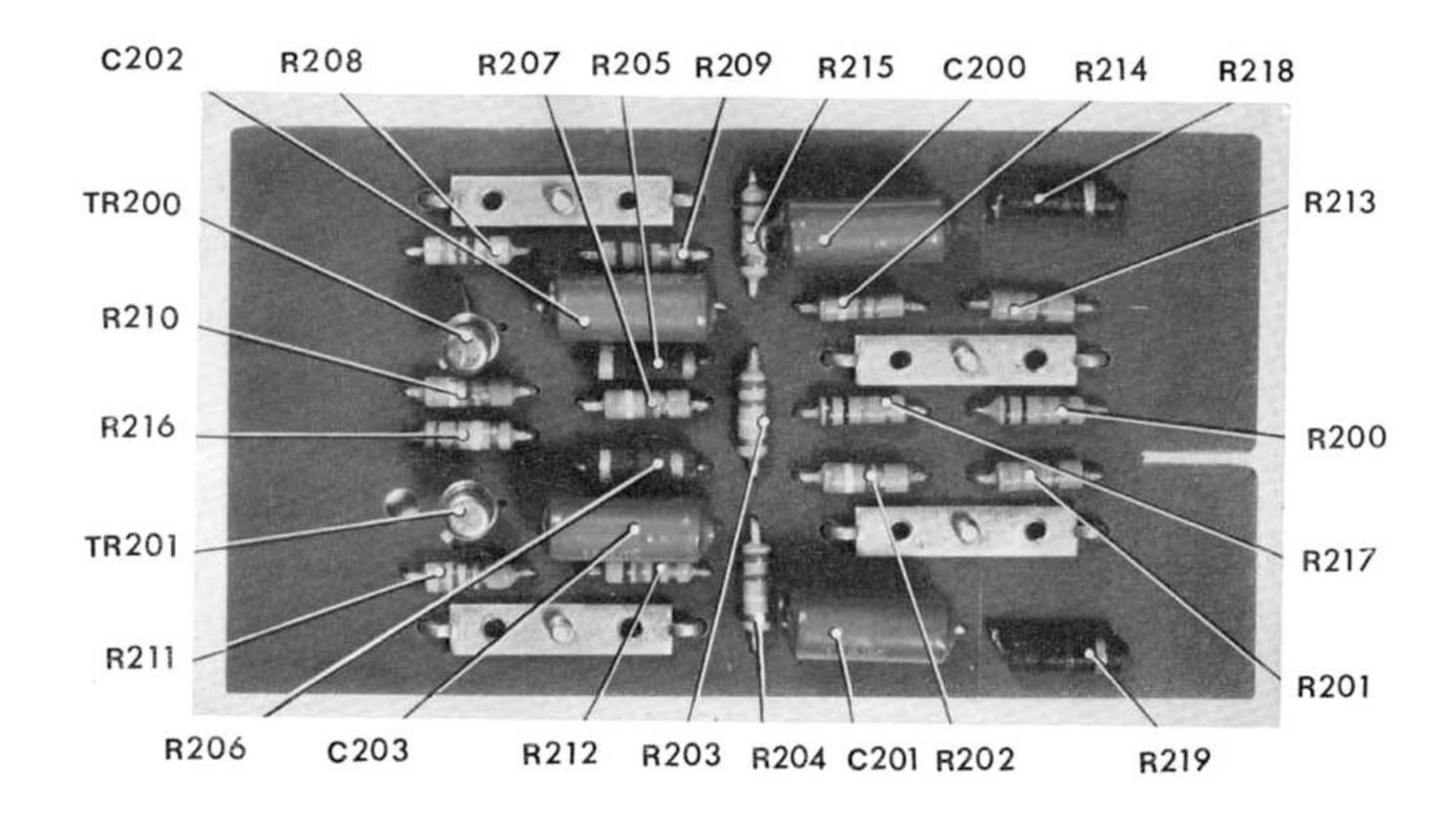


Fig. 6 (b) Tape Adaptor Board M.12027, top side (issue 1)

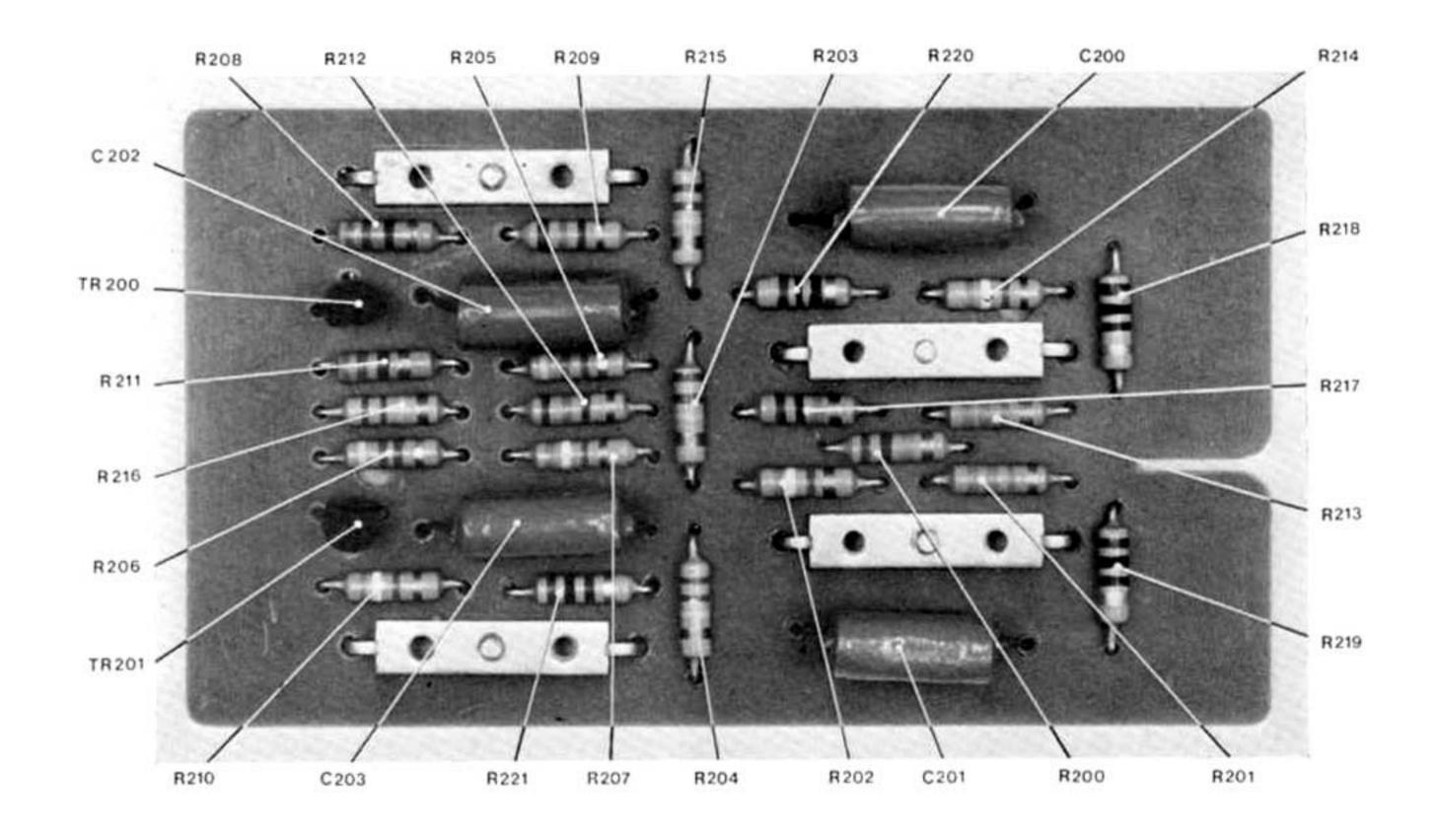


Fig. 6 (c) Tape Adaptor Board M.12027, top side (issue 3)

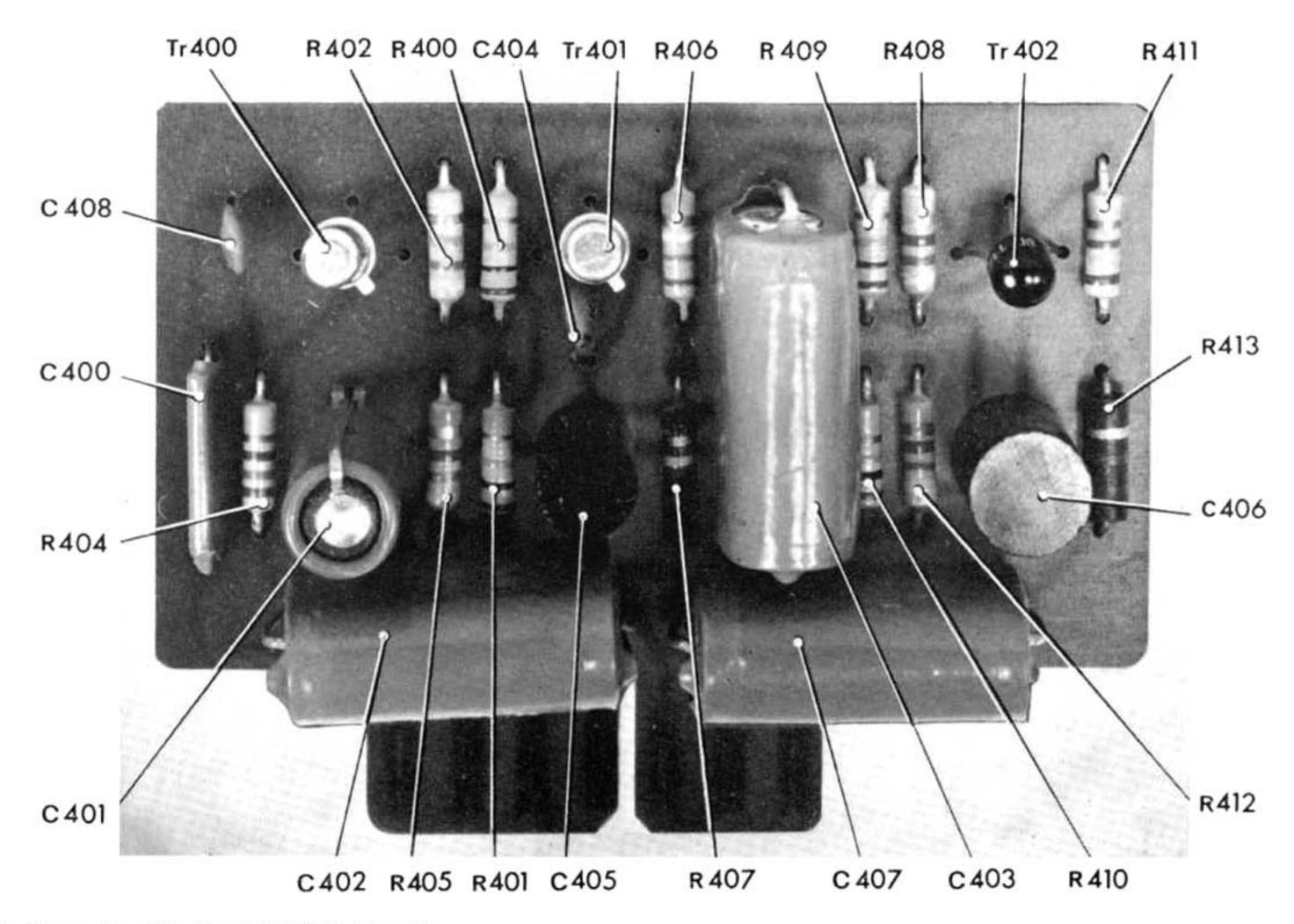


Fig. 7 (a) Amplifier Board M.12017 (issue 2)

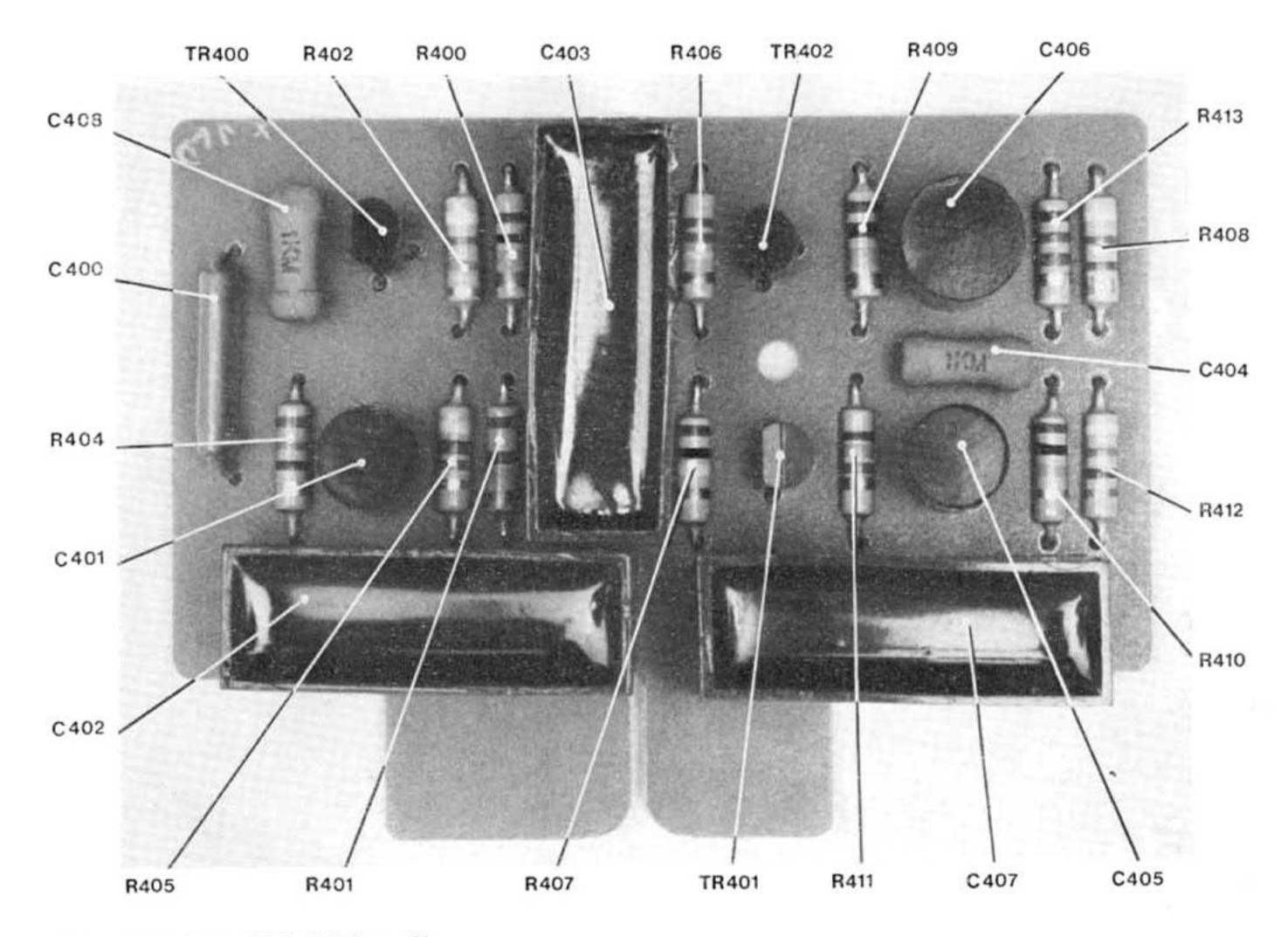


Fig. 7 (b) Amplifier Board M.12017 (issue 3)

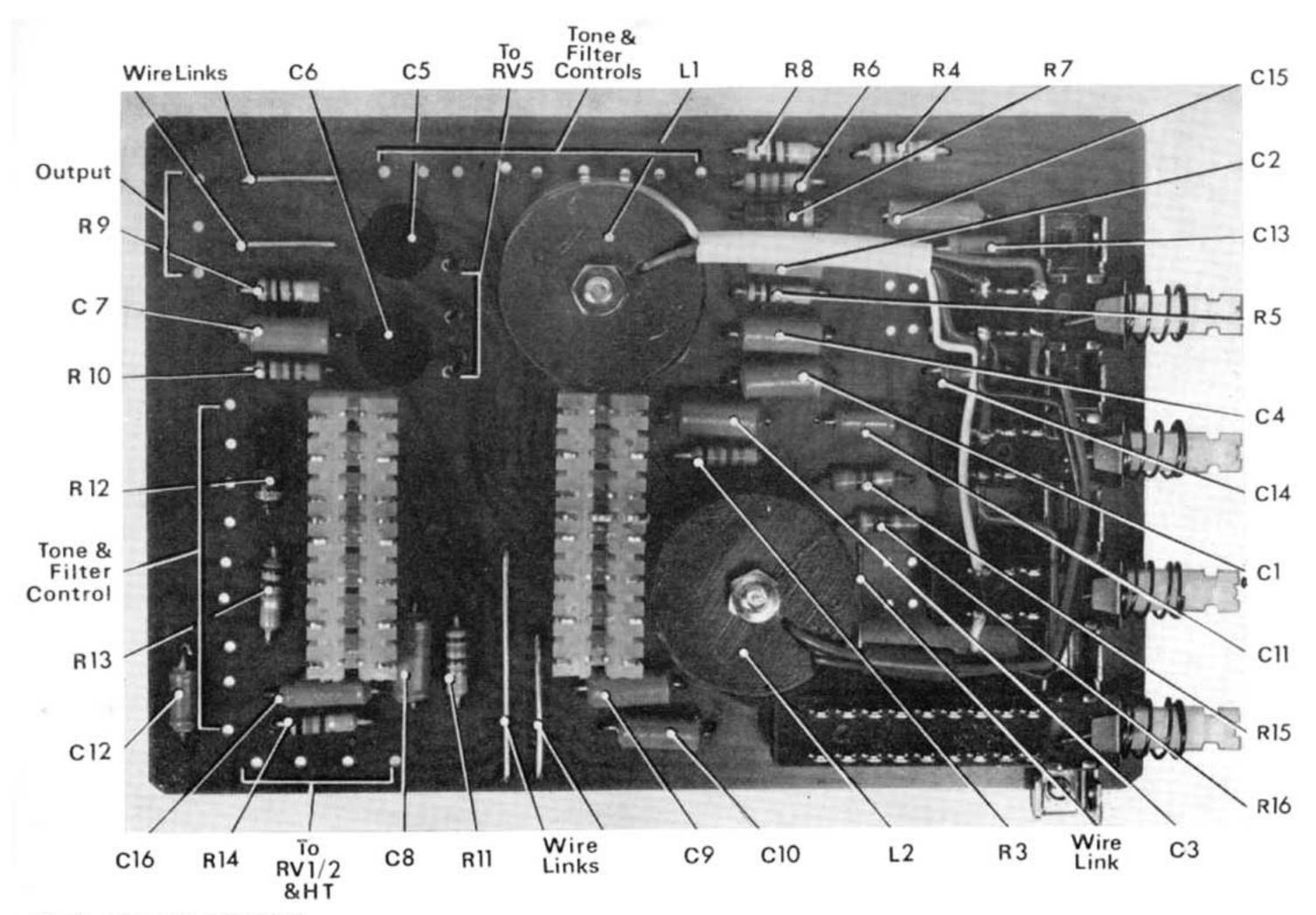


Fig. 8 Filter Board M.12029

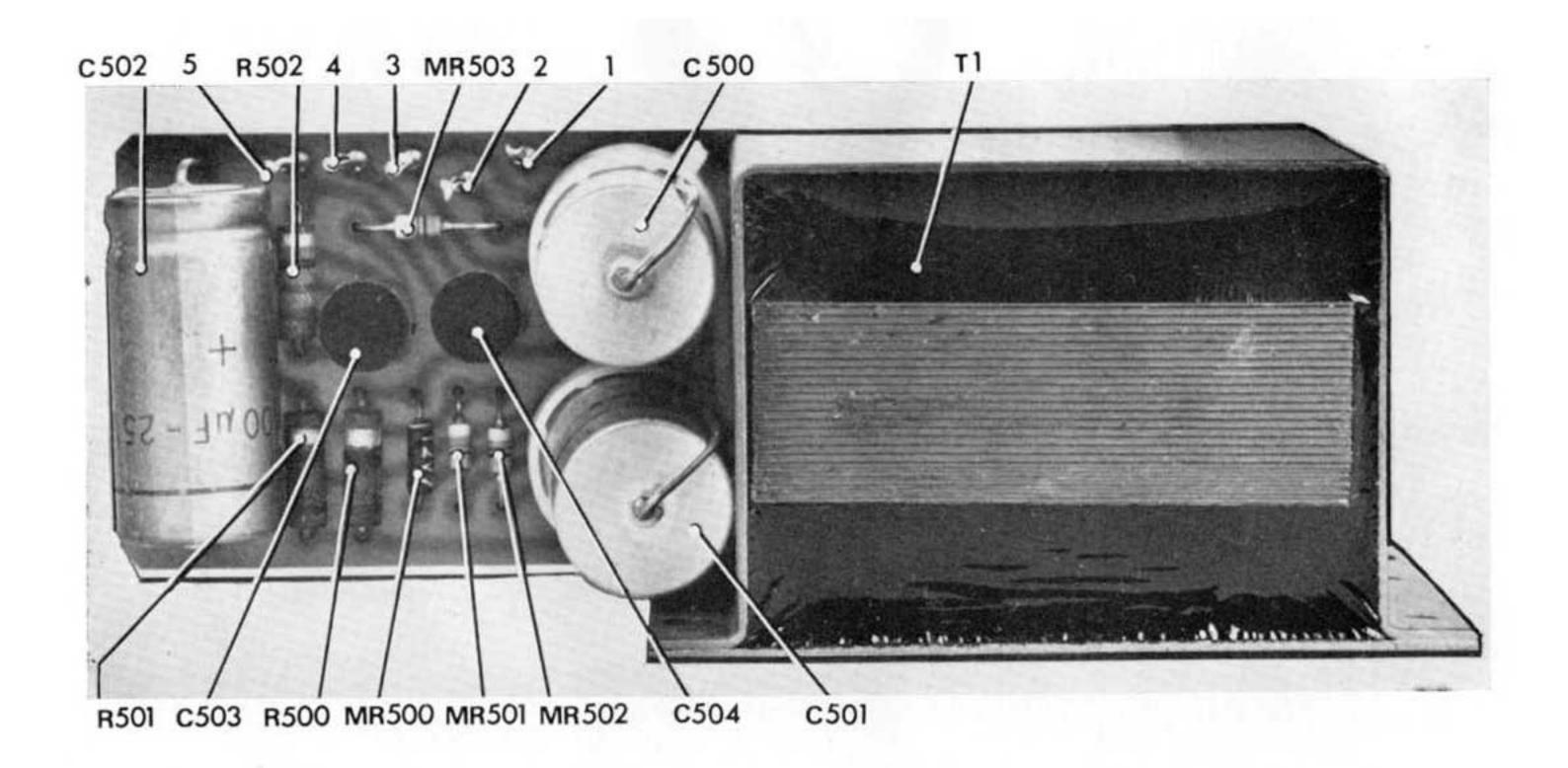


Fig. 9 Power Supply Board M.12032

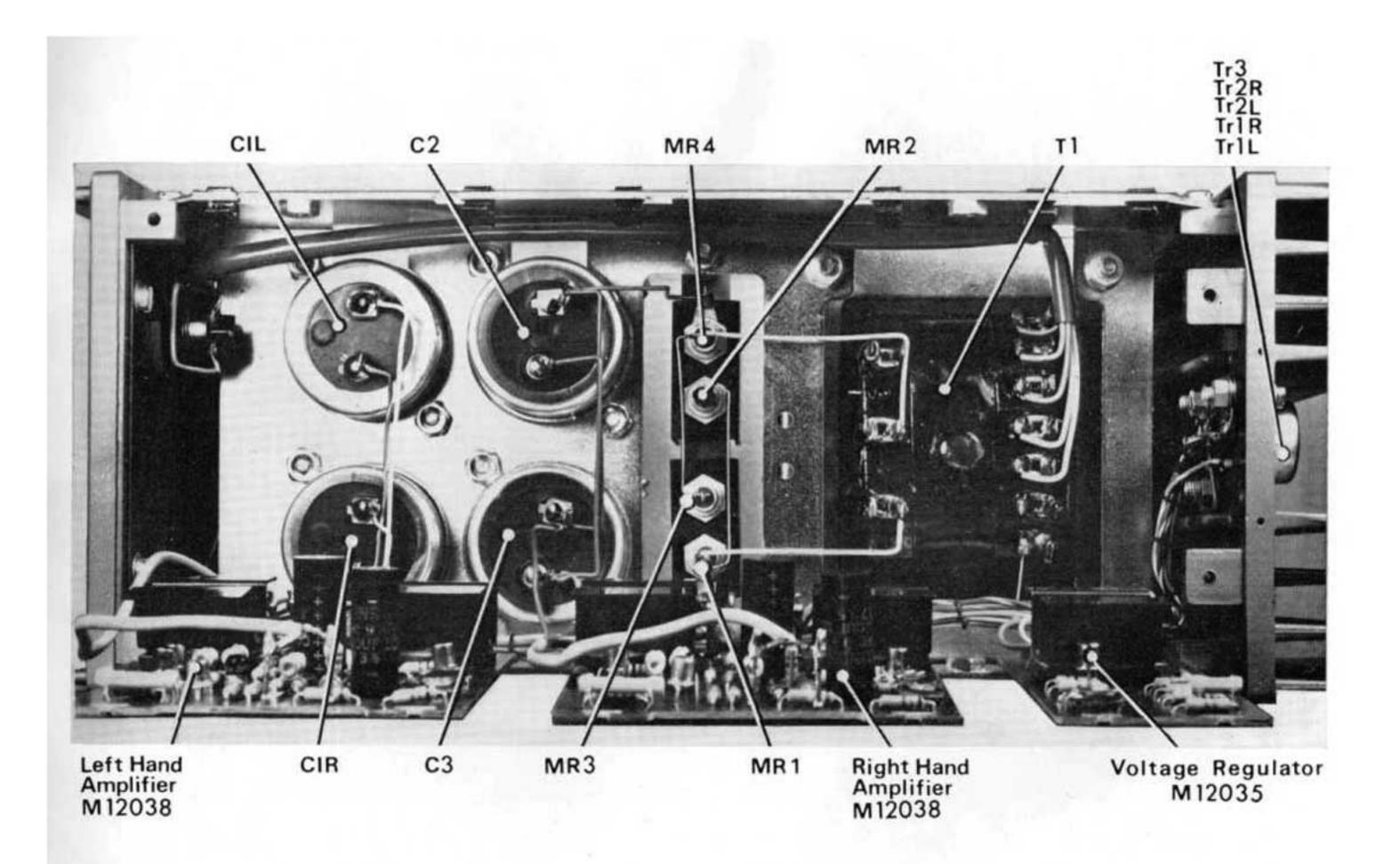


Fig. 10 Under side view, Quad 303

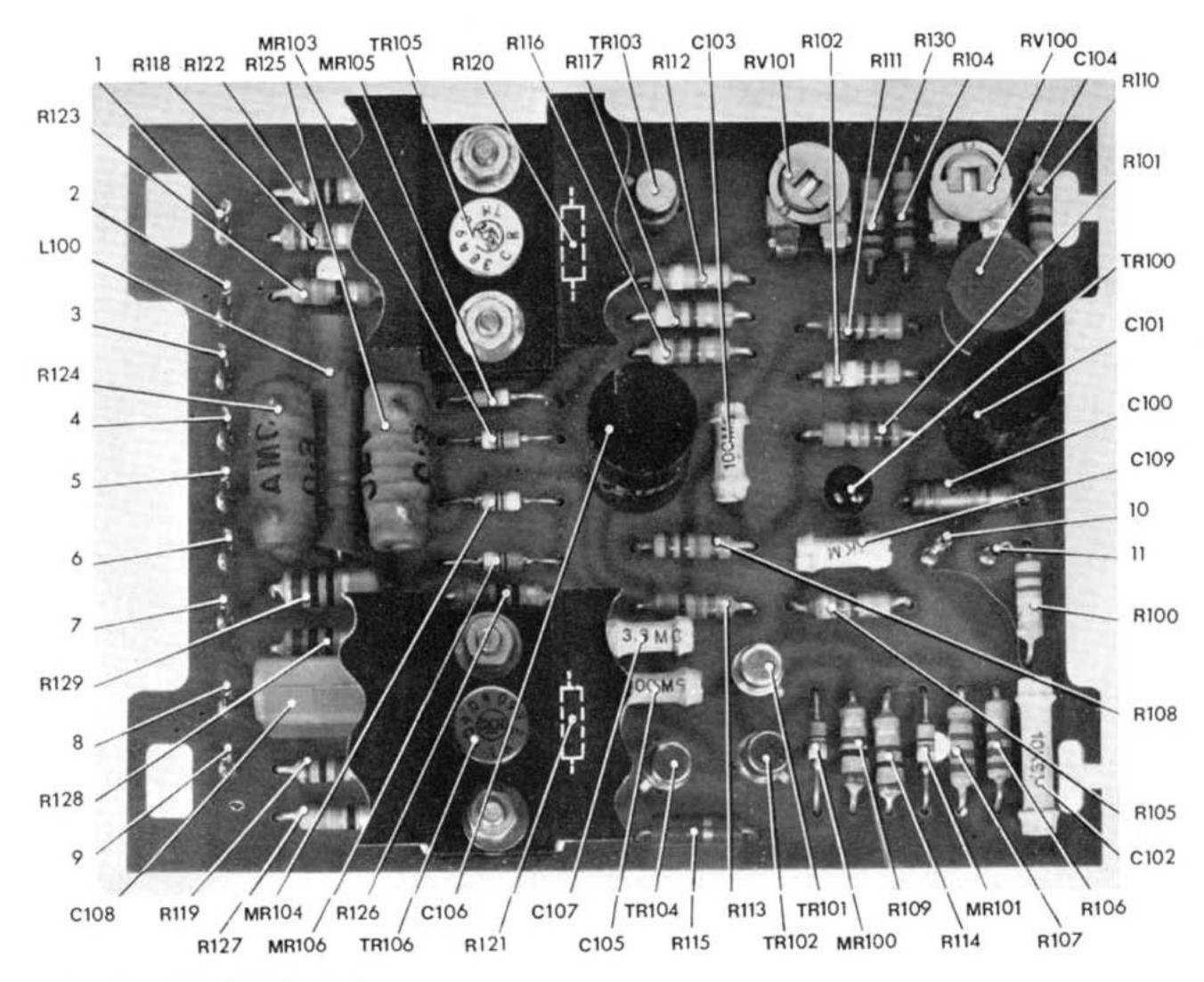


Fig. 11 (a) Driver Board M.12038 (issue 9)

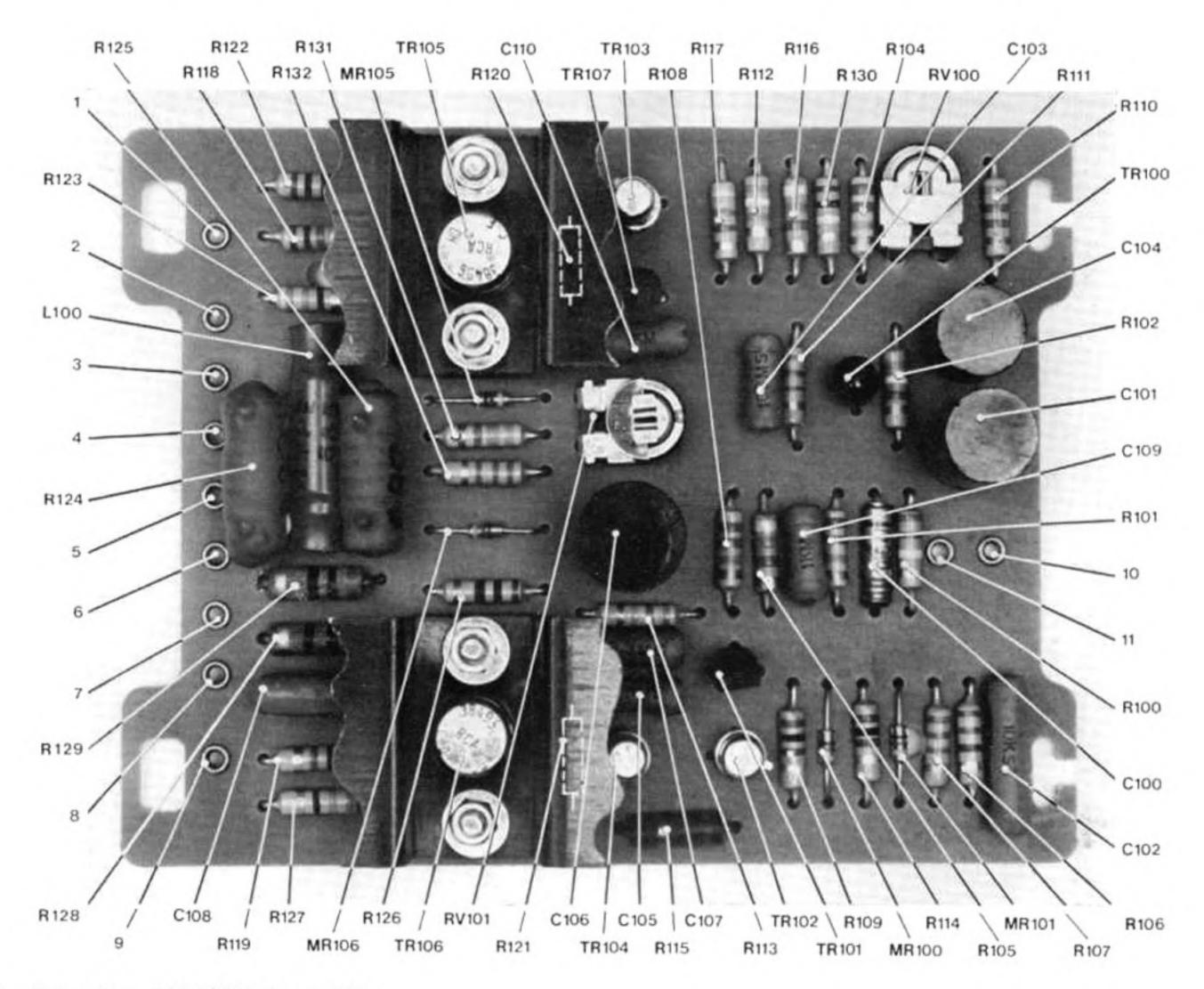


Fig. 11 (b) Driver Board M.12038 (issue 10)

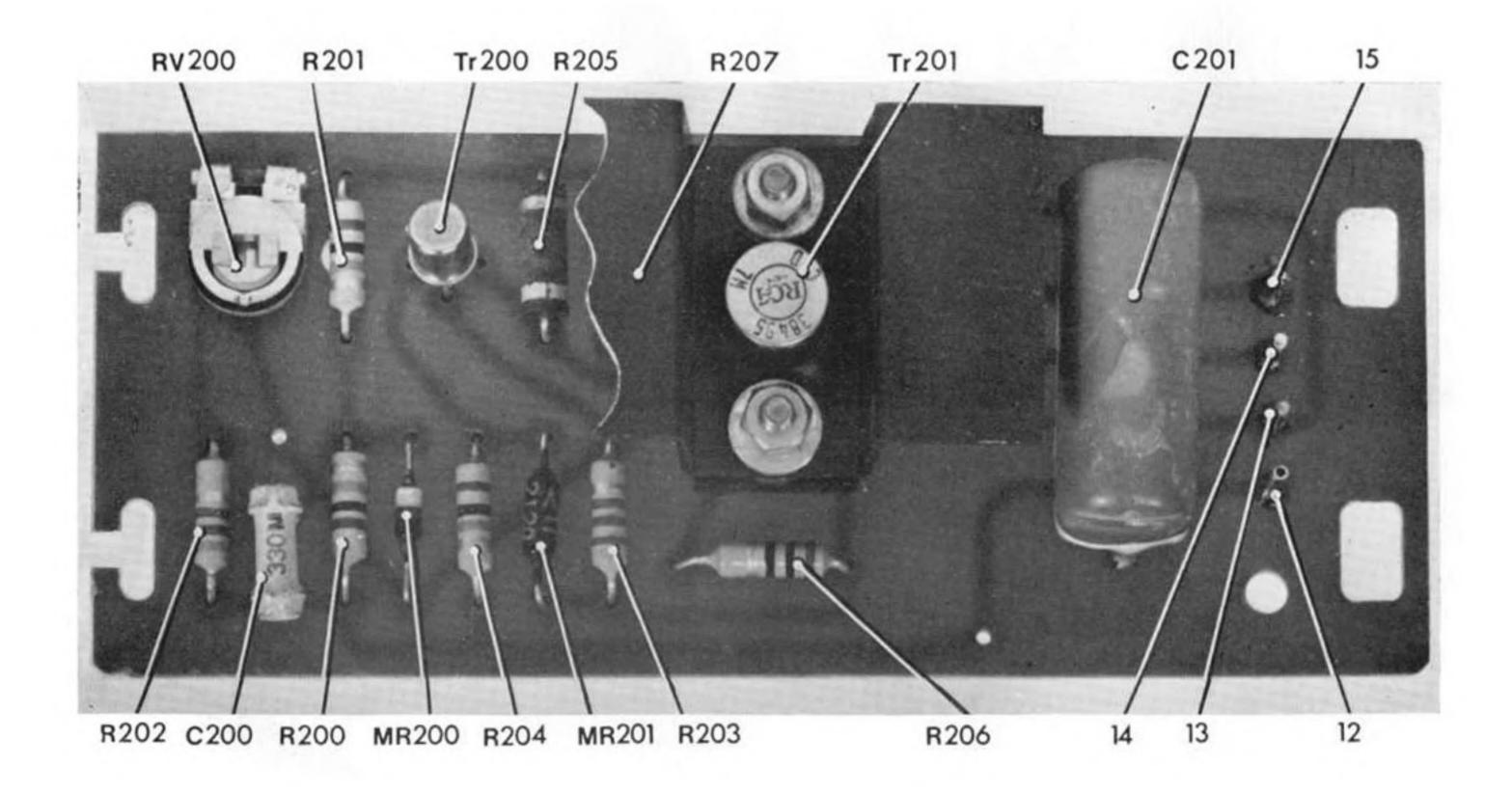


Fig. 12 Regulator Board M.12035