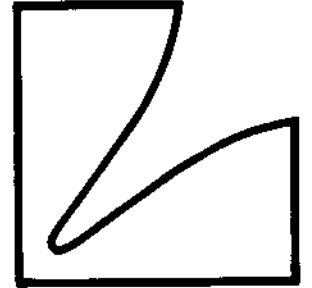
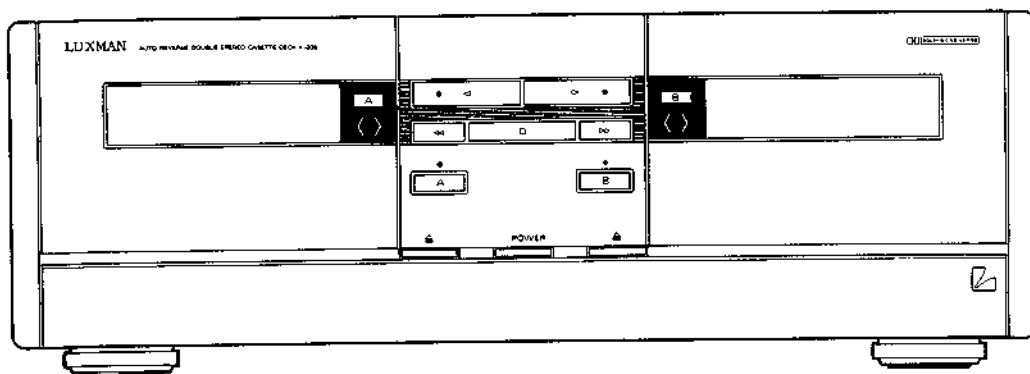


# SERVICE MANUAL



Auto Reverse Double Cassette Deck

# K-008



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Spare Schematic Diagram Inserted

## Specifications

### at PLAYBACK : DECK A / B

Output Voltage (MTT - 150)	550mV $\pm$ 1.5dB
S/N Ratio	DOLBY OFF : 48dB
("A" Curve WTD, MTT - 150)	B : 56dB C : 61dB
Distortion (MTT - 150, DOLBY OFF)	2.5%
Frequency Response (MTT - 216)	31.5Hz to 14kHz ( $\pm$ 4dB)
Crosstalk (MTT - 121)	55dB
Stereo Separation (MTT - 141)	35dB

### at RECORD : DECK B

Input Sensitivity (400Hz)	(Line in) 150mV $\pm$ 2dB
Output Voltage (400Hz)	550mV $\pm$ 3dB
S/N Ratio	DOLBY OFF : 49dB
("A" Curve WTD, Metal Position from 400Hz 3% THD. Point)	B : 57dB C : 62dB
Distortion (400Hz Dolby Level)	3%
Frequency Response (-25dB Rec. Dolby OFF)	NORMAL : 30Hz to 15kHz (+5dB, -6dB) CrO <sub>2</sub> : 30Hz to 16kHz (+5dB, -6dB) Metal : 30Hz to 16kHz (+5dB, -6dB)
Crosstalk (MTT - 121)	55dB
Stereo Separation (MTT - 141)	35dB

### at RECORD : DUBBING

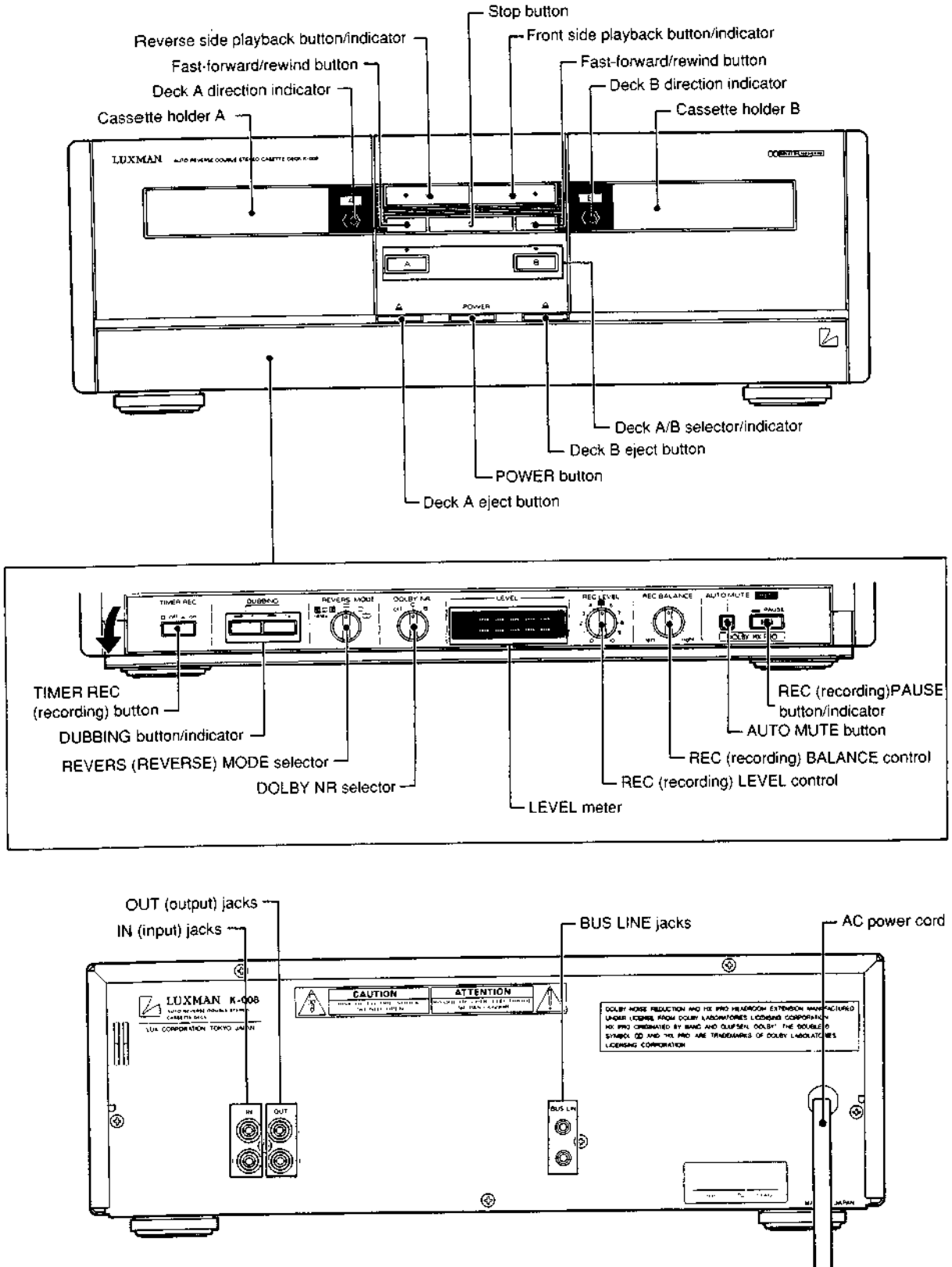
Output Voltage (MTT - 150)	550mV $\pm$ 3dB
S/N Ratio	Dolby OFF : 47dB
("A" Curve WTD, Metal Position, from Blank Tape P/B)	B : 55dB C : 60dB
Distortion (MTT - 150)	3%
Frequency Response (-25dB Rec. Dolby OFF)	30Hz to 12.5kHz (-8dB, +6dB, DUB $\times$ 1) 30Hz to 10kHz (-8dB, +6dB, DUB $\times$ 2)
Crosstalk (MTT - 121)	55dB
Stereo Separation (MTT - 141)	35dB

### at GENERAL

Tape Speed (MTT - 111)	4.76cm/sec. $\pm$ 1.5% (NORMAL, DUB $\times$ 1) 9.52cm/sec. $\pm$ 1.5% (DUB $\times$ 2)
Wow & Flutter (JIS WTD, MTT - 111)	0.12%
FF/REW Time (C - 60)	110sec.
Take Up Torque	30 to 70g $\cdot$ cm
FF/REW Torque	90 to 180g $\cdot$ cm
Power Supply Voltage	AC220 / 240V, 50Hz
Power Consumption	30W
Load Impedance	47kohm
Semiconductors	12 IC's, 167 Transistors, 84 Diodes, 15 Zener Diodes
Dimensions	360(W) $\times$ 125(H) $\times$ 344(D)mm
Weight	6kg

**Note :** Due to continuing product improvement, specifications and designs are subject to change without notice.

# Controls and Jacks



# Operation Guidelines

## CASSETTE INSERTION

- Turn the power on.
- Press the eject button A or B to open each cassette holder.
- Insert a cassette in the cassette holder.
- Deck A is for playback only, and no recording can be performed.
- Press the cassette holder until it is restored to the unit.
- When the cassette tape is set in place, the unit detects the cassette type and sets the optimum equalizer bias automatically.
- When recording on deck B, make sure that the tab to prevent accidental erasure is not removed. If it has been removed, the accidental erasure preventive mechanism functions and neither recording, dubbing nor blank-searching can be performed.
- Select the desired Dolby NR system with the DOLBY NR selector. Select the same system for playback as that used for recording.

## RECORDING

- Insert the cassette for recording in deck B, with side A facing you.
- The deck is selected automatically by inserting a cassette without pressing the deck A/B selectors.
- If the tab to prevent accidental erasure has been removed, the accidental erasure preventive mechanism functions and no recording can be performed. When you use such cassette for recording, apply plastic tape or equivalent on the tab position.
- Select the desired Dolby NR system with the DOLBY NR selector.
- Select the reverse mode with the REVERS MODE selector.

⊞ ..... When recording on one side of the tape is completed, the tape stops.

⊞ ⊞ A=B .... When recording on side A is completed, the head reverses to the beginning of side B.  
And when recording on side B is completed, the tape stops.

- Press the REC PAUSE button. The unit enters recording pause mode and is ready to record. (The pause indicator lights.)
- Select the program source to be recorded with the REC SELECTOR of the A-008 amplifier.

- Turn the REC LEVEL control so that the maximum peak level meter reading is between 0 dB and +3dB.
- When the recording levels are uneven for the right and left channels, turn the REC BALANCE control until they are balanced.
- Press the front side playback button (▶) in recording pause mode. Recording on the front side starts.
- By pressing the AUTO MUTE button in recording pause mode or during recording, about 4 seconds interspacing is provided. If the button is kept pressed, more than 4 seconds blank can be inserted.
- To pause during recording, press the REC PAUSE button. To stop recording, press the stop button.

## LOCATING A BLANK PORTION ON THE RECORDED TAPE - BLANK SEARCH FUNCTION

More than 3 minutes blank portion on the recorded tape can be located easily.

- Insert the cassette whose blank is to be located in deck B.
- Blank search does not function on the cassette without a tab to prevent accidental erasure or on deck A.
- Press the REC PAUSE button to turn on the indicator.
- Press the fast forward/rewind (◀◀, ▶▶) button.
- The unit locates a blank in fast forward mode and enters pause mode after about 4 seconds from the beginning of the blank portion.

## PLAYBACK

- Insert the cassette for playback in deck A or B.
- The deck is selected by inserting a cassette without pressing the deck A/B selector.
- Select the desired Dolby NR system with the DOLBY NR selector. Be sure to select the same system for playback as that used for recording. Otherwise, playback may not be performed properly.
- Select reverse mode with the REVERS MODE selector.

⊞ ..... When playback of one side is completed, the tape stops.

⊞ ..... After completing playback of front side, the reverse side is played back. When playback of both sides is completed, the tape stops.

○ ..... The front and the reverse sides are played back continuously.

A=B ..... After completing playback of both sides of the tape in deck A, both sides of the tape in deck B are played back. This cycle is repeated up to 8 times. (Refer to "Relay playback" for detail.)

- Select "TAPE" (the jack to which this unit is connected) of the input select buttons of the A-008 amplifier.
- Press either playback button to play back the cassette.

▶ ..... Front side of the cassette is played back.

◀ ..... Reverse side of the cassette is played back.

- By pressing ▶▶ or ◀◀ button during playback, you can locate the beginning of track. You can continue locating forward or reverse up to 8 tracks and start playback from the beginning of the track.
- During playback, if you change the deck to another one by pressing the deck A/B selector, the playback on the previous deck stops.
- Adjust the volume with the volume control of the A-008 amplifier.

### RELAY PLAYBACK

- Insert cassettes in both deck A and B.
- The deck in which the cassette is inserted later is selected without pressing the deck A/B selector.
- Select the desired Dolby NR system with the DOLBY NR selector. Be sure to select the same system for playback as that used for recording. Otherwise, playback may not be performed properly.
- Select "A=B" with the REVERS MODE selector.
- Select deck A with the deck A/B selector. Then press ▶ button to play back the front side of the cassette.
- After playback of the cassette on deck A is completed, the cassette on deck B is played back. This cycle is repeated up to 8 times.

### FAST FORWARD/REWINDING

- Select the deck to activate fast forwarding or rewinding with the deck A/B selector.

- In stop mode, press ◀◀ button or ▶▶ button. To fast forward, press the button of the same direction as that shown by the direction indicator. To rewind, press the button of the opposite direction.
- Pressing ◀◀ or ▶▶ button during playback locates the beginning of track. Neither fast forward nor rewinding can be done. To fast forward or rewind during playback, stop playback with the stop button. Then press ◀◀ or ▶▶ button.

### TO LOCATE THE BEGINNING OF TRACK

You can locate the beginning of track by pressing the fast forward or rewind button during playback.

- During playback of the front side (▶), press ▶▶ to locate tracks after that track. Press ◀◀ to locate tracks before that track.
- During playback of the reverse side (◀), press ▶▶ to locate tracks before that track. Press ◀◀ to locate tracks after that track.
- When you start locating at the interspace between tracks, up to 8 tracks each forward and backward can be located. When the backward locating is started during playback, the present track is located as the first one and more 7 tracks can be located. When the forward locating is started during playback, 8 tracks can be located.

### DUBBING


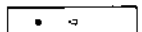
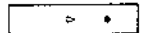

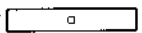


- Insert a recorded cassette in deck A and a cassette for recording in deck B.
- The deck in which the cassette is inserted later is selected without pressing the deck A/B selector.
- Press the X1 or X2 dubbing button. To perform dubbing at normal speed, press X1. To perform dubbing at double speed, press X2. By pressing of the dubbing button, deck A enters playback mode and simultaneously deck B enters recording mode.
- The dubbing on deck B is performed with the same recording level and Dolby NR system as those applied when the tape on deck A was recorded.
- During dubbing, the REC LEVEL control and REC BALANCE control do not function.
- When the REC PAUSE button or the AUTO MUTE button is pressed during dubbing, about 4 second interspace is provided on the tape on deck B, and the unit enters pause mode. To resume dubbing, press the blinking dubbing button.

- To stop dubbing, press the stop button. (Dubbing mode is automatically cleared when the tape on deck B reaches its end.)

If the unit is connected with an L component system (A-008, D-008, T-008, etc.), the remote control, timer-activated playback/recording, synchronized recording, etc. can be performed.

**REMOTE CONTROL**

When the BUS LINE jacks of an L component system are connected, you can operate the following buttons on the RA-008 remote control unit supplied with the A-008 amplifier. For further details, refer to the owners' manual of the A-008 amplifier.

- Fast forward/rewind button ..... 
- Reverse side playback button ..... 
- Front side playback button ..... 
- Deck A/B selector ..... 
- Stop button ..... 
- REC PAUSE button ..... 
- AUTO MUTE button ..... 

**TIMER-ACTIVATED PLAYBACK/RECORDING**

- When the BUS LINE jacks of the L component system are connected, timer-activated playback/recording can be performed with the timer built in the T-008 tuner.
- Set the starting and ending time for timer-activated playback/recording with the timer of the T-008 tuner. Press the timer button to turn on the timer indicator in the display window. For further details, refer to the owners' manual of the T-008 tuner.
- For timer-activated playback, select TAPE of the input select buttons of the A-008 amplifier. For timer-activated recording, select the program source to be recorded with the REC SELECTOR of the A-008 amplifier. Also set the program source so that the unit is set to playback mode on the preset time for timer-activated recording. For further details, refer to the owners' manual of the A-008 amplifier.

- Insert the cassette for timer-activated playback or for timer-activated recording.
- Set the cassette for timer-activated recording on deck B. Make sure that the tab to prevent accidental erasure is not removed.
- Depress the TIMER REC button of this unit (ON).
- Press the POWER button of the A-008 amplifier to turn off the power of the L component system.
- Timer-activated playback or timer-activated recording will be performed at the preset time with the T-008 tuner.

**SYNCHRONIZED RECORDING**

When the BUS LINE jacks of the L component system are connected, synchronized recording (this unit is set to recording mode simultaneously with CD playing) can be performed simply by pressing the "synchro" button of the A-008 amplifier.

- Insert the cassette for recording in deck B.
- Adjust the recording level and balance.
- Press CD of the input select buttons and set REC SELECTOR to CD/ex.digital on the A-008 amplifier. For details, refer to the owner's manual of the A-008 amplifier.
- Load a compact disc on the D-008 compact disc player. For details, refer to the owners' manual of the D-008 compact disc player.
- Press the "synchro" button of the A-008 amplifier. D-008 starts playing and simultaneously this unit starts recording.
- When CD playing is paused during synchronized recording, this unit provides about 4 seconds blank on the tape and enters pause mode. When the REC PAUSE button of this unit is pressed during synchronized recording, on the contrary, the D-008 compact disc player stops play simultaneously.
- When CD playing is stopped during synchronized recording, this unit provides about 4 seconds blank on the tape and stops recording. When the stop button of this unit is pressed during synchronized recording, on the contrary, the D-008 compact disc player stops play simultaneously.

## Disassembly (Cabinet)

### 1. Removal of Front Panel

- (1) After removal of the Top Cover, remove four screws marked "O" as shown in Figure 1.
- (2) Disconnect all wires from the Deck Mechanism (A)/(B), Key Switch P.C.Board, REC Pause P.C.Board, REV Mode Switch P.C.Board, REC Volume P.C.Board, Dubbing Switch P.C.Board, and DIR Indicator P.C.Board (A)/(B).
- (3) Front Panel with the Deck Mechanism (A)/(B), Key Switch P.C.Board, REC Pause P.C.Board, REV Mode Switch P.C.Board, REC Volume P.C.Board, Dubbing Switch P.C.Board and DIR Indicator P.C.Board (A)/(B) can be removed completely.

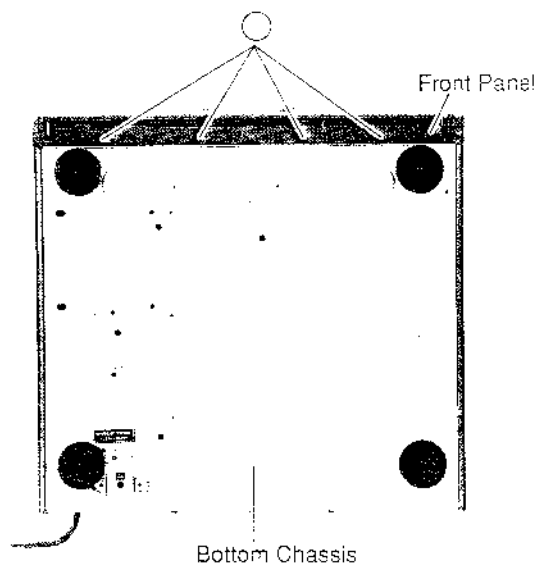


Figure 1

### 2. Removal of Deck Mechanism (A)

- (1) After removal of the Front Panel, remove a Spring as shown in Figure 3.
- Note: When the Eject Switch lever is pressed, the Spring removed in 2-(1) is released and the Eject Switch Spring, apply bond to each end of the Spring.
- (2) Remove four screws marked "X" as shown in Figure 2.

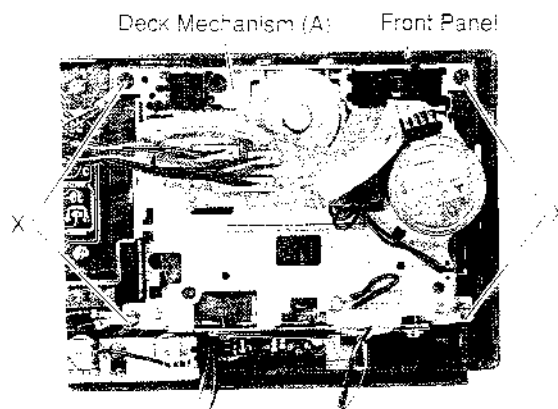


Figure 2

### 3. Removal of Deck Mechanism (B)

- (1) Remove four screws and a Spring as same as removing the Deck Mechanism (A).

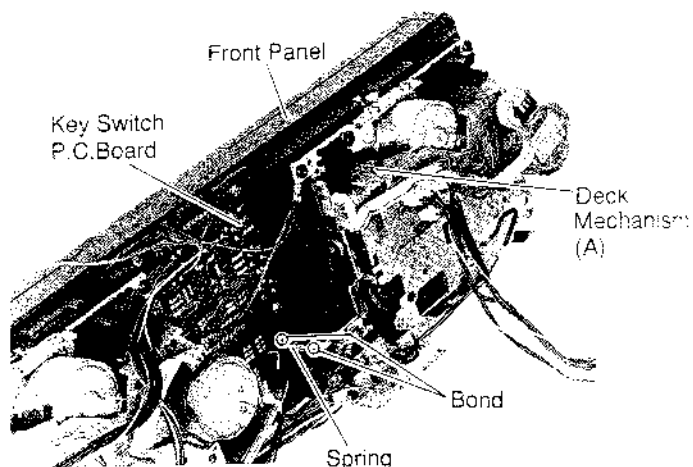


Figure 3



**4. Removal of DIR Indicator P.C.Board (A)**

- (1) After removal of the Deck Mechanism (A), open the Cassette Holder.
- (2) Remove the Cassette Cover in the direction of the arrow as shown in Figure 4.
- (3) Remove two Hooks (A) as shown in Figure 5.

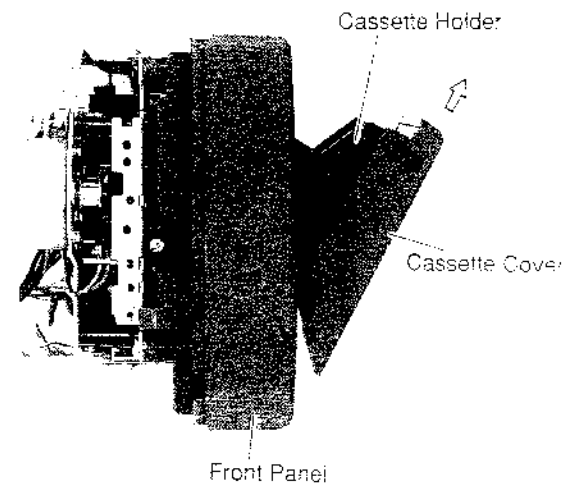


Figure 4

**5. Removal of DIR Indicator P.C.Board (B)**

- (1) After removal of the Deck Mechanism (B), remove the Cassette Cover and two hooks as same as removing the DIR Indicator P.C.Board (A).

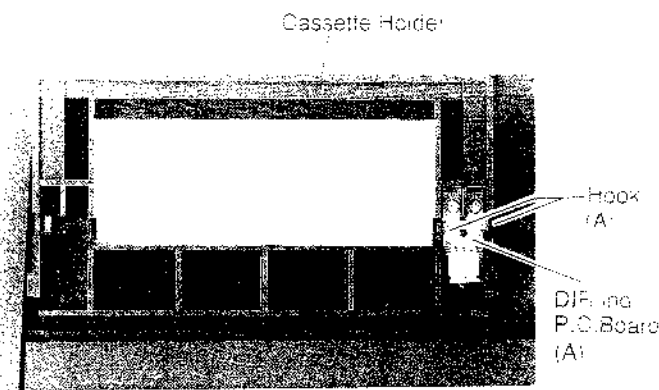


Figure 5

**6. Removal of Dolby P.C.Board**

- (1) After removal of the Top Cover, remove two Support P.C.Boards (A), by pushing the "B" point as shown in Figures 6 and 7.
- (2) Disconnect all connectors from the P.C.Board.

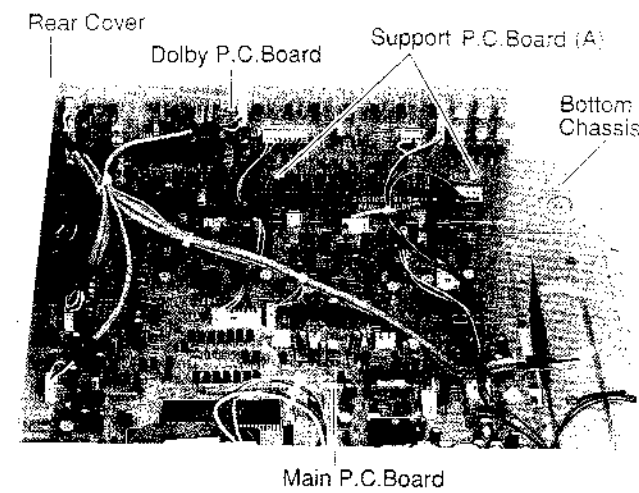


Figure 6

**7. Removal of Main P.C.Board**

- (1) After removal of the Front Panel and Dolby P.C.Board, remove five screws marked "Δ" as shown in Figures 8 and 9.
- (2) Remove four Support P.C.Boards (B), by pushing "B" point as shown in Figures 7 and 8.
- (3) Disconnect all wires from the P.C.Board.

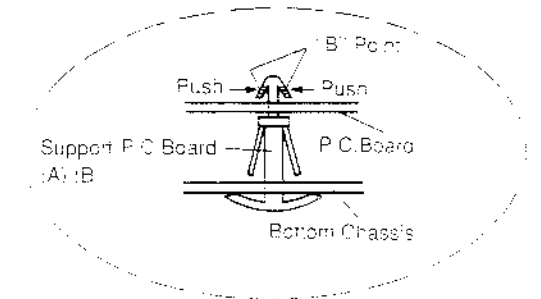


Figure 7

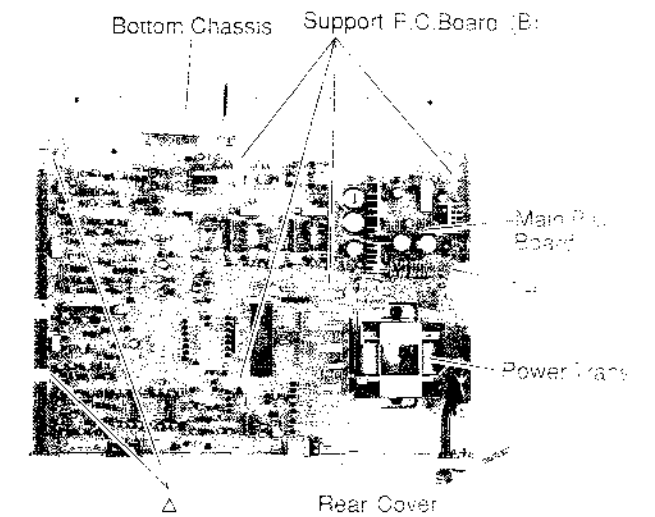


Figure 8

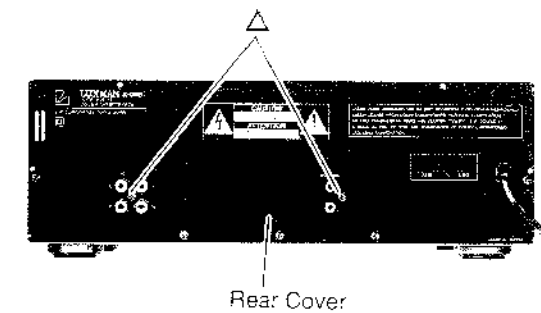


Figure 9

## Disassembly (Deck Mechanism)

### 1. Removal of Control P.C.Board - (1) to (3)

- (1) Remove three Hooks (A) as shown in Figures 10 and 11.
- (2) Disconnect all wires from the Control P.C.Board - (1).
- (3) Pull out the arrow, by removing two Hooks (B) as shown in Figure 10.

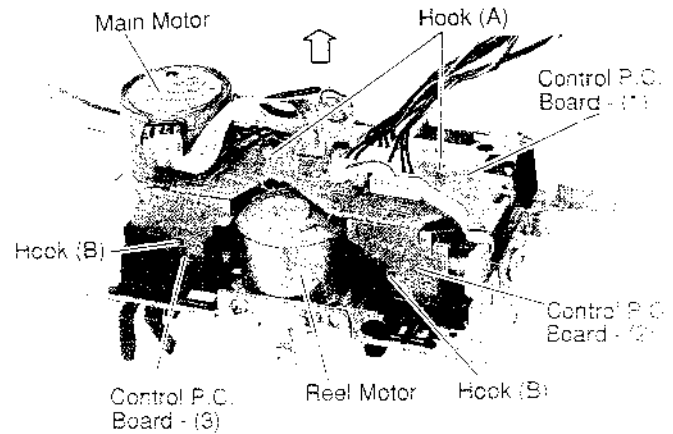


Figure 10

### 2. Removal of Main Motor

- (1) After removal of the Control P.C.Board - (1) to (3), remove the Main Motor Bracket by removing three screws marked "O" as shown in Figure 11.
- (2) Remove two screws marked "x" as shown in Figure 12.

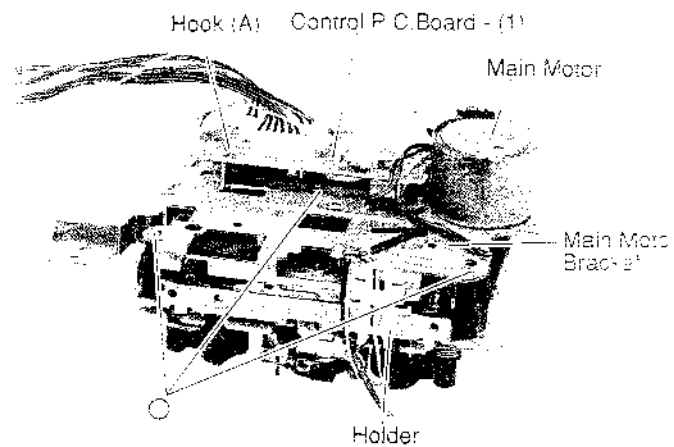


Figure 11

### 3. Removal of Control P.C.Board - (4)

- (1) After removal of the Main Motor Bracket, remove two Flywheels by removing two Washers (A) as shown in Figures 13 and 14.
- (2) Remove the Hook (B) as shown in Figure 15.

### 4. Removal of Control P.C.Board - (5)

- (1) After removal of two Flywheels, remove two Hook (C) as shown in Figure 15.

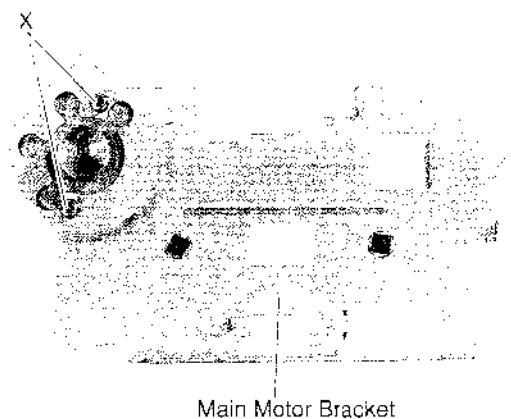


Figure 12

### 5. Removal of Head

- (1) Remove two screws marked "△" after removing the Holder as shown in Figures 11 and 14.

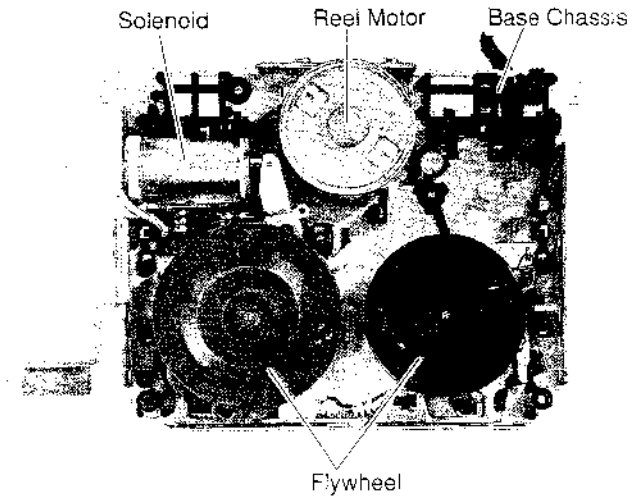


Figure 13

### 6. Removal of Reel Motor

- (1) After removal of two Flywheels, remove two Pinch Rollers by removing two Hooks (D) as shown in Figure 14.
- (2) Remove the Head Bracket, by removing a Spring (A) and a screw marked "□" as shown in Figure 14 and 15.
- (3) Remove a Spring (B) as shown in Figure 15.
- (4) Remove the Play Arm by removing a Hook (C) as shown in Figure 15.
- (5) Remove the Slide Plate with Cam Gear as shown in Figure 15.
- (6) Remove the Hold Lever by removing a Spring (C) as shown in Figure 14.
- (7) Remove two screws marked "☆" as shown in Figure 14.

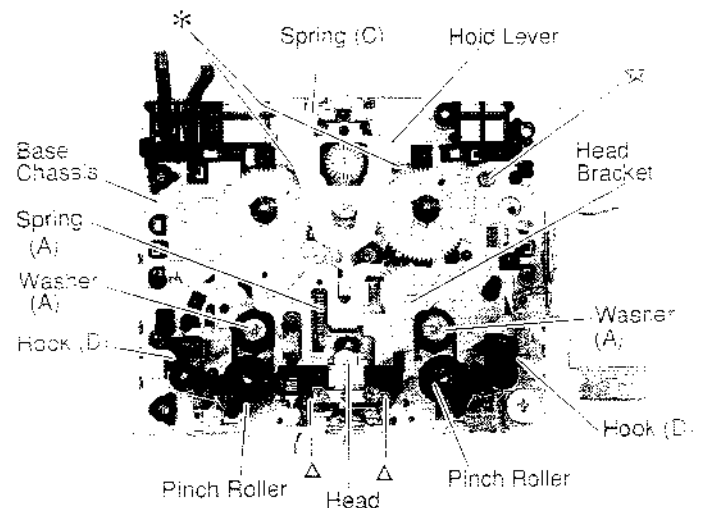


Figure 14

### 7. Removal of Solenoid

- (1) After removal of the Play Arm, remove a screw marked "☆" as shown in Figure 14.

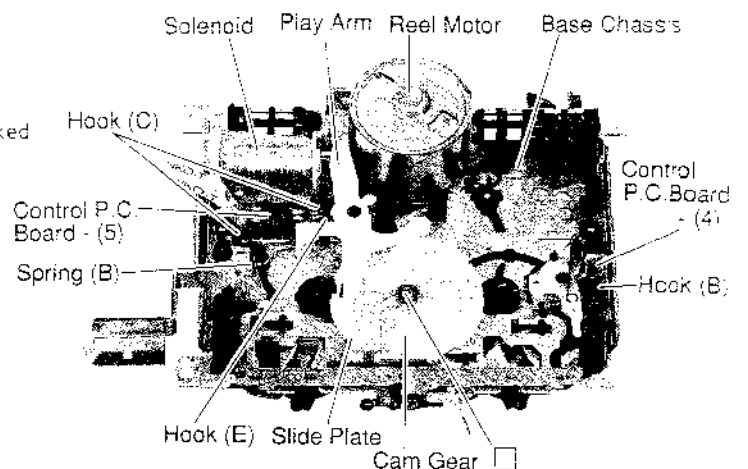


Figure 15

## Adjustment

### 1. Quick Reverse Adjustment

- (1) Make the connections as shown in figure 16 and turn the power ON.
- (2) Insert a blank tape into deck A and adjust VR6061 so that the TP6002 output is 2V DC when the tape is played back.
- (3) Insert a blank tape into deck B as in (2) for deck A, and adjust VR6062 so that the TP6001 output is 2V DC when the tape is played back.
- (4) Insert test tape AC712 into both decks and make sure that the TP6002 and TP6001 outputs are 0.6V or less (preferably lower) when the tape is played back.

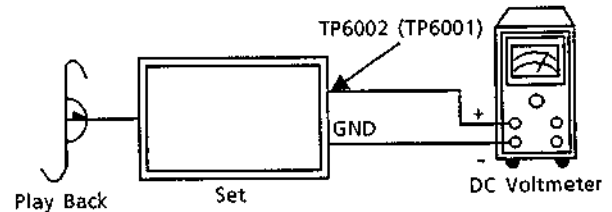


Figure 16

### 2. Tape Speed (Double Speed Dubbing) Adjustment

- (1) Make the connections as shown in Figure 17 and turn the power ON.
- (2) Ground TP6071, insert the test tape MTT - 111N (3kHz, -10dB) into deck A and play it back. Adjust VR6072 so that the line output becomes 6,000Hz when the tape is played back.
- (3) Ground TP6072 as in (2) for TP6071, insert the test tape into deck B and adjust VR6074 so that the line output becomes 6,000Hz when the tape is played back.

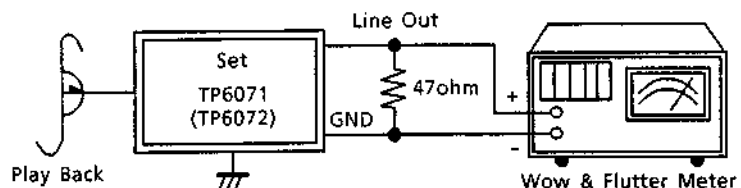


Figure 17

### 3. Tape Speed (Same Speed Dubbing) Adjustment

- (1) Make the connections as shown in Figure 17 and turn the power ON.
- (2) Insert test tape MTT - 111N (3kHz, -10dB) into deck A and play it back. Adjust VR6071 so that the line output during playback becomes 3,000Hz i.e. that the wow and flutter is 0.14% (JIS WTD) or less.
- (3) Insert test tape into deck B as in deck A and adjust VR6073 so that the line output becomes 3,000Hz when the tape is played back. Make sure that the wow and flutter at that time is 0.14% (JIS WTD) or less.

#### 4. Playback Output Adjustment

- (1) Make the connections as shown in Figure 18 and turn the power ON.
- (2) Insert test tape MTT150 into deck A and play it back.  
Adjust VR2001 (VR2002) so that the line output L (R) becomes 550mV.
- (3) Insert the test tape into deck B as in deck A and adjust VR2101 (VR2102) so that the line output L (R) becomes 550mV.

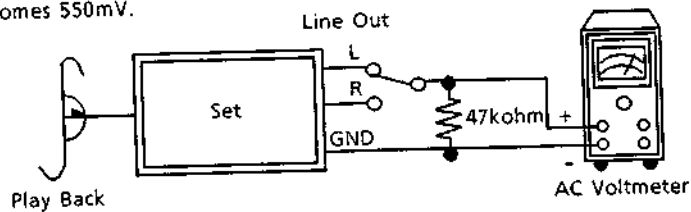


Figure 18

#### 5. Head Azimuth Adjustment

- (1) Make the connections as shown in figure 19 and turn the power ON.
- (2) Insert test tape MTT114N (10kHz, -10dB) and play it back. Adjust the head azimuth adjustment screws of deck A, as shown in Figure 30, so that the right and left line outputs are maximum and have the same phase in both the normal and reverse direction.
- (3) Insert the test tape into deck B as in deck A and adjust the head azimuth adjustment screws of deck B, as shown in Figure 31, so that the right and left line outputs are maximum and have the same phase in both the normal and reverse direction.

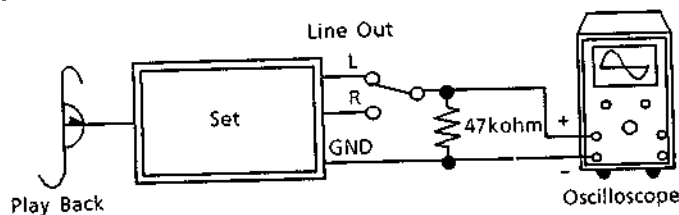


Figure 19

#### 6. Input Sensitivity Check

- (1) Make the connections as shown in Figure 20 and turn the power ON.
- (2) Insert the metal tape (TDK AC-712) into deck B and set to REC PLAY mode. Set the REC LEVEL volume to the maximum.
- (3) Input the 400Hz / 150mV  $\pm$  2dB (oscillator output) signal into the line input in the mode set in (2) and make sure that the line output is 550mV at that time.

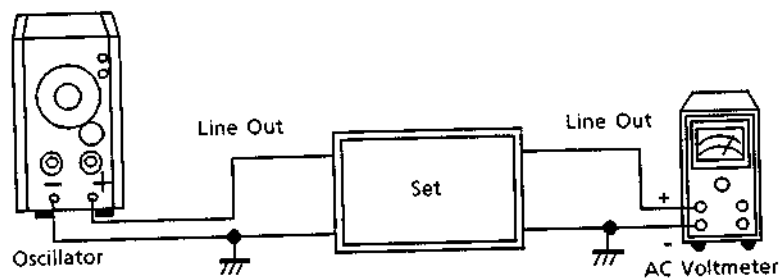


Figure 20

#### 7. Meter Adjustment

- (1) Make the connections as shown in Figure 20 and turn the power ON.
- (2) Insert the metal tape (TDK AC-712) into deck B and set to REC PLAY mode. Set the REC LEVEL volume (Figure 25) to the maximum.
- (3) Input the 400Hz / 150mV  $\pm$  2dB (oscillator output) signal to the line input in the mode set in (2), and adjust the line output to 550mV at that time. Adjust VR8001 (VR8002) observing the level meter of the set so that all the level indicator lamps of L (R) light up at once, and then readjust it so that the +6 indicator lamp goes out.

### 8. Bias Adjustment

- (1) Make the connections as shown in Figure 21 and turn the power ON.
- (2) Insert the metal tape (TDK AC-712) into deck B and set to REC PLAY mode.
- (3) Adjust L5101 so that the TP5101 output becomes  $105\text{kHz} \pm 0.1\text{kHz}$  in the mode set in (2).

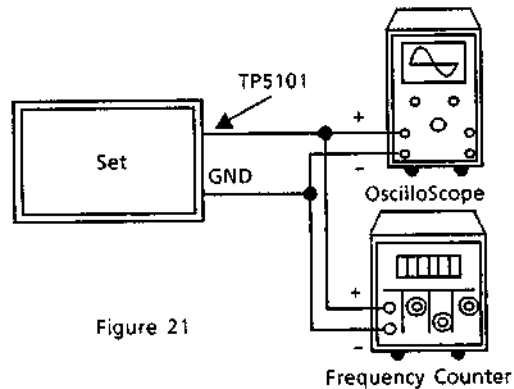


Figure 21

### 9. HX Coil Peak Adjustment

- (1) Make the connections as shown in Figure 22 and turn the power ON.
- (2) Insert the metal tape (TDK AC-712) into deck B and set to REC PLAY mode.
- (3) Set the metal bias volume VR5071 (VR5072) to the maximum in the mode set in (2). Adjust L5051 (L5052) so that the output of TP5005 (TP5006) becomes maximum.

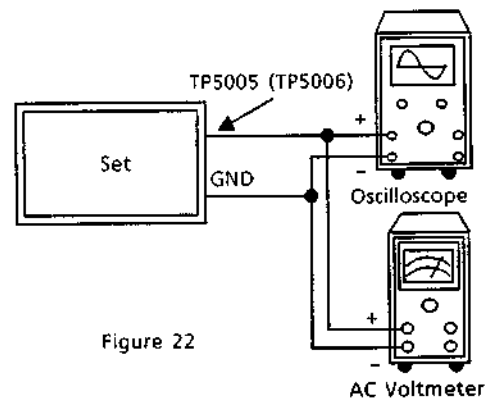


Figure 22

### 10. REC/PLAY Adjustment

- (1) After having finished the HX coil peak adjustment described in Item 9, temporarily adjust VR5071 (VR5072) so that the TP5005 (TP5006) output becomes 65mV.
- (2) Make the connections as shown in Figure 23, input  $400\text{Hz} / 150\text{mV} \pm 2\text{dB}$  (oscillator output) to the line input, insert the metal tape (TDK AC-712) into deck B and record on it. (Set the REC LEVEL volume to the maximum.)
- (3) Adjust VR5001 (VR5002) so that the line output L(R) becomes 550mV with a distortion of 1 to 2% when the recorded section is played back.

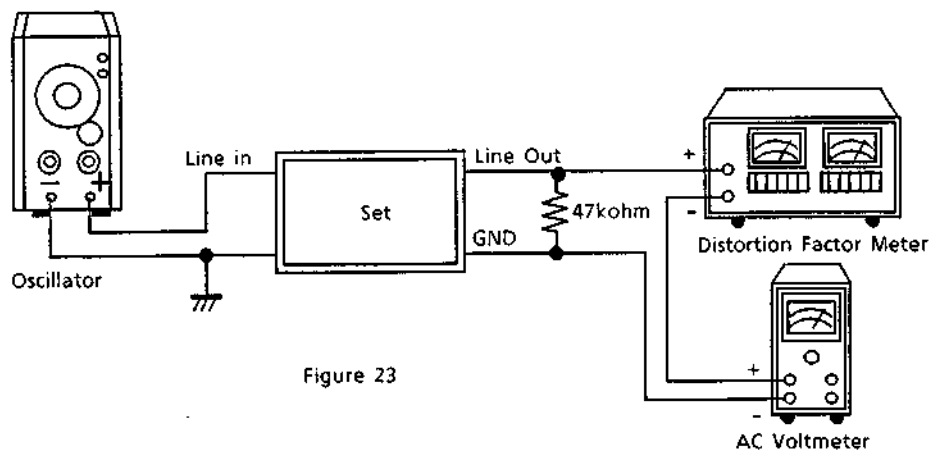


Figure 23

### 11. Adjustment of the REC/PLAY frequency response

- (1) Make the connections as shown in figure 24 and turn the power ON.
- (2) Insert the metal tape (TDK AC-712) into deck B and set to REC PLAY mode. Set the REC LEVEL volume to the maximum.
- (3) Input the signal that has been reduced by 25dB from the 400Hz/150mV  $\pm 2$ dB signal (DOLBY LEVEL reference input) to the line input, and set the output value of the line output L (R) to the reference value.
- (4) Adjust VR5071 (VR5072) so that the output value of the line output L (R) becomes equal to the reference value when the signal that has been reduced by 25dB from the 12.5kHz/150mV  $\pm 2$ dB signal is input to the line input.
- (5) Insert the CrO<sub>2</sub> tape (TDK AC-512) as in (2), and set to REC PLAY model, input the signal that has been reduced by 25dB from the 400Hz/150mV  $\pm 2$ dB signal (DOLBY LEVEL reference input), and set the output value of the line output L (R) to the reference value as in (3) and (4). Adjust VR5073 (VR5074) so that the output level when the 12.5kHz/-25dB signal is input becomes equal to the reference value.
- (6) Insert the normal tape (TDK AC-223) as in (2), and set to REC PLAY mode. Input the signal that has been reduced by 25dB from the 400Hz/150mV  $\pm 2$ dB signal (DOLBY LEVEL reference input), and set the output value of the line output L (R) to the reference value as in (3) and (4). Adjust VR5075 (VR5076) so that the output level when the 12.5kHz/-25dB signal is input becomes equal to the reference value.

※ When making the adjustments, follow the Items 1 through 11 strictly in this order.

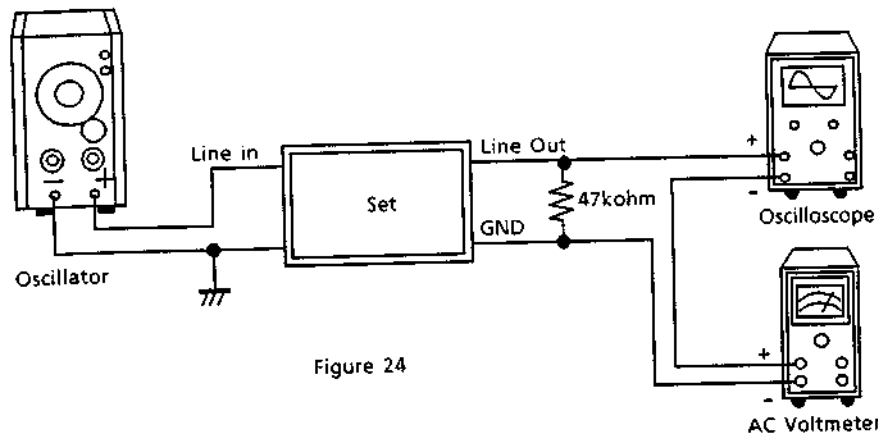


Figure 24

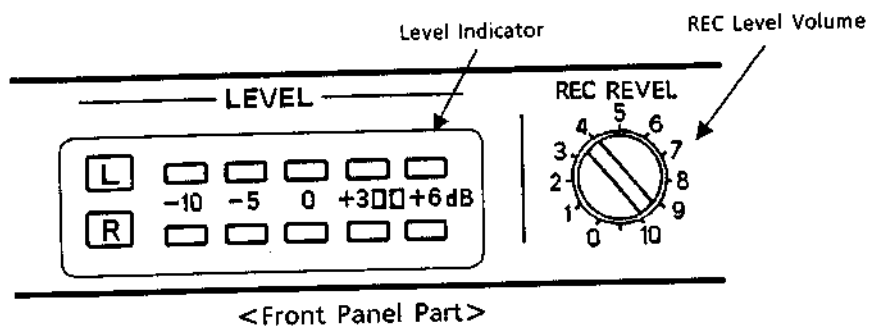


Figure 25

# Adjustment Locations

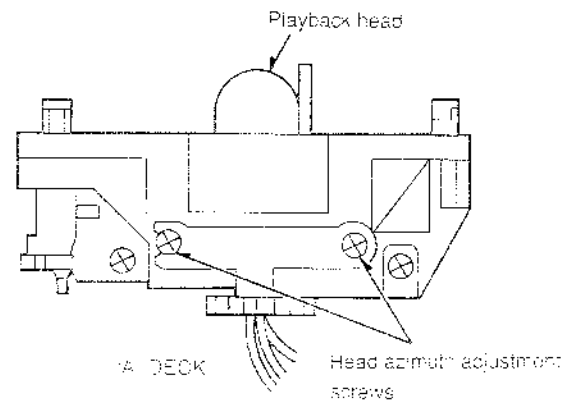


Figure 26

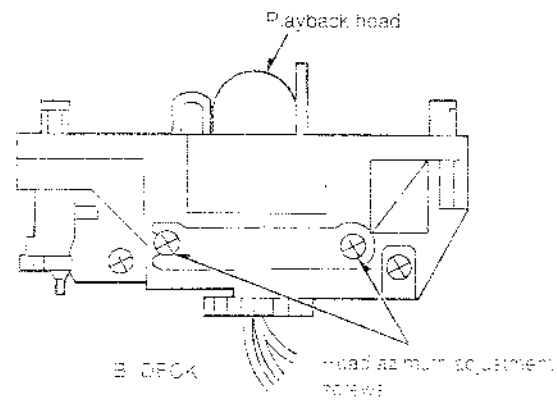


Figure 27

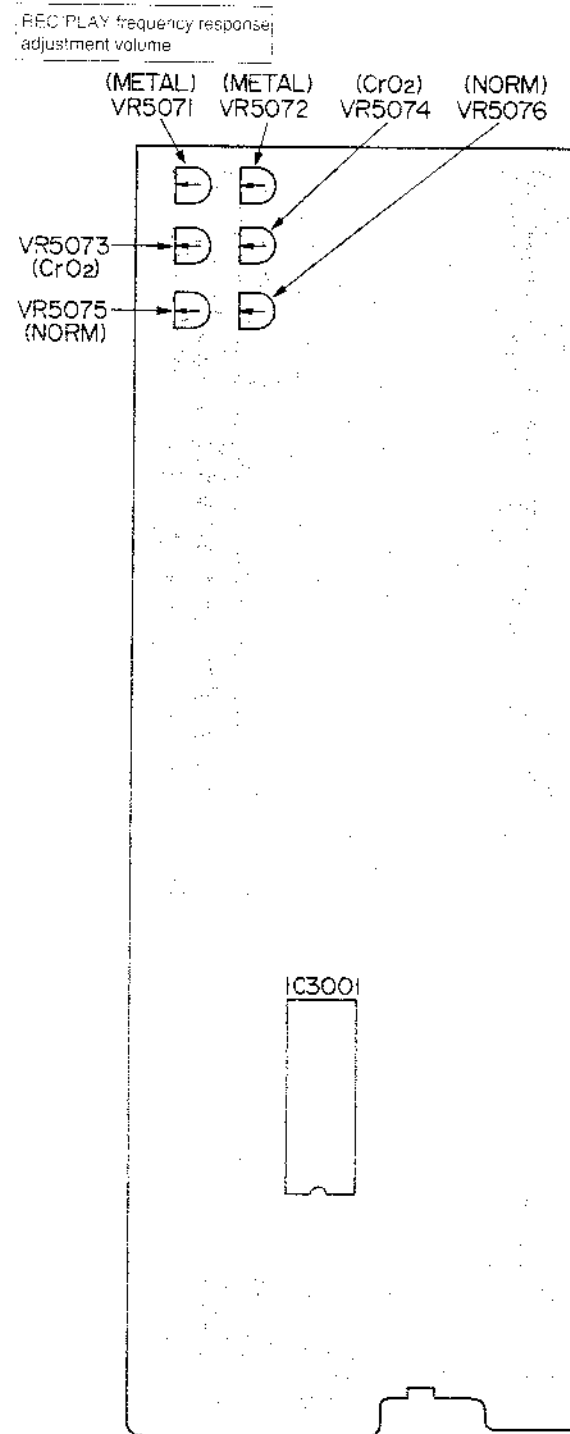


Figure 28 Dolby P.C. Board (Component side)

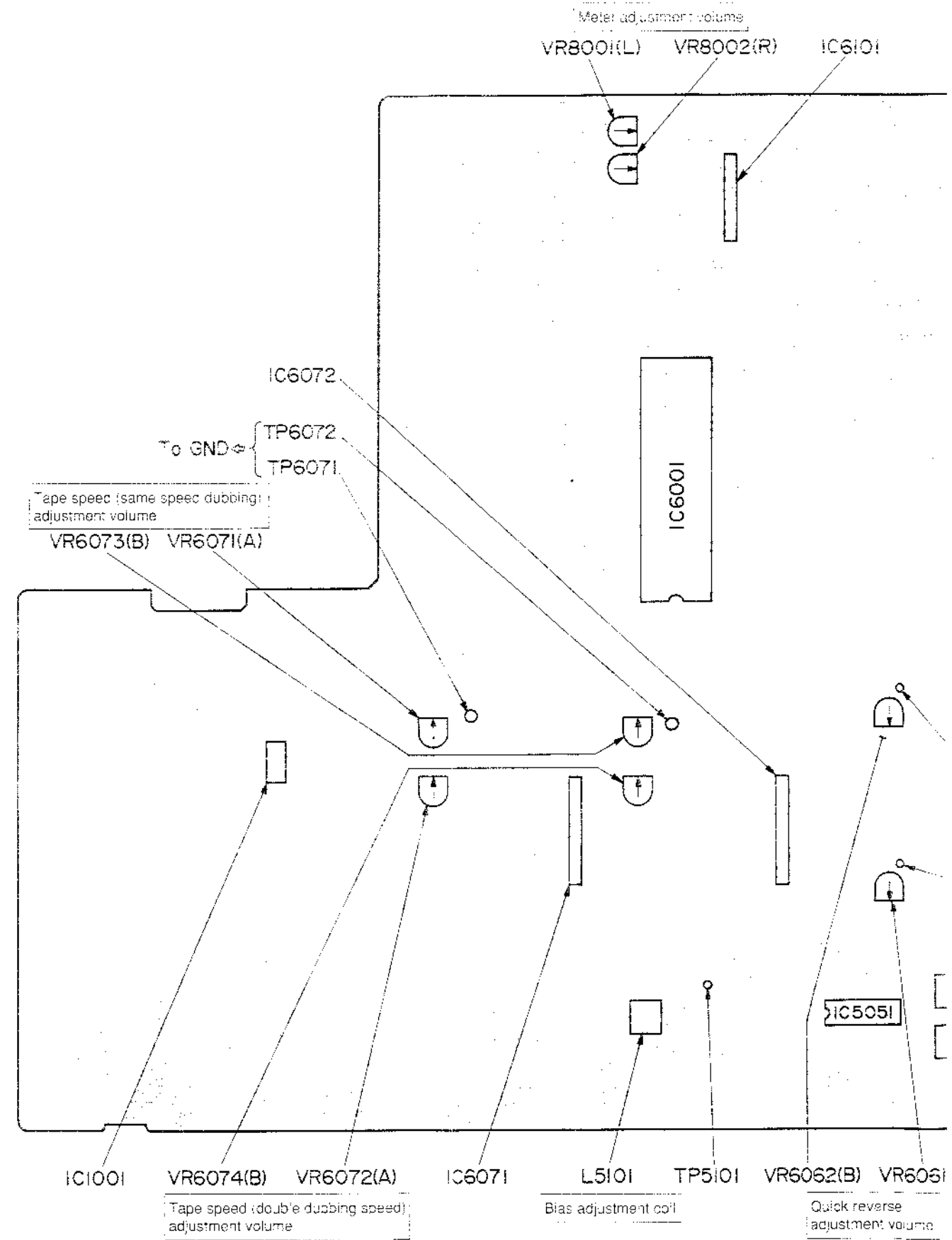


Figure 29 Main P.C. Board (Component side)



(NORM)  
VR5076

component side)

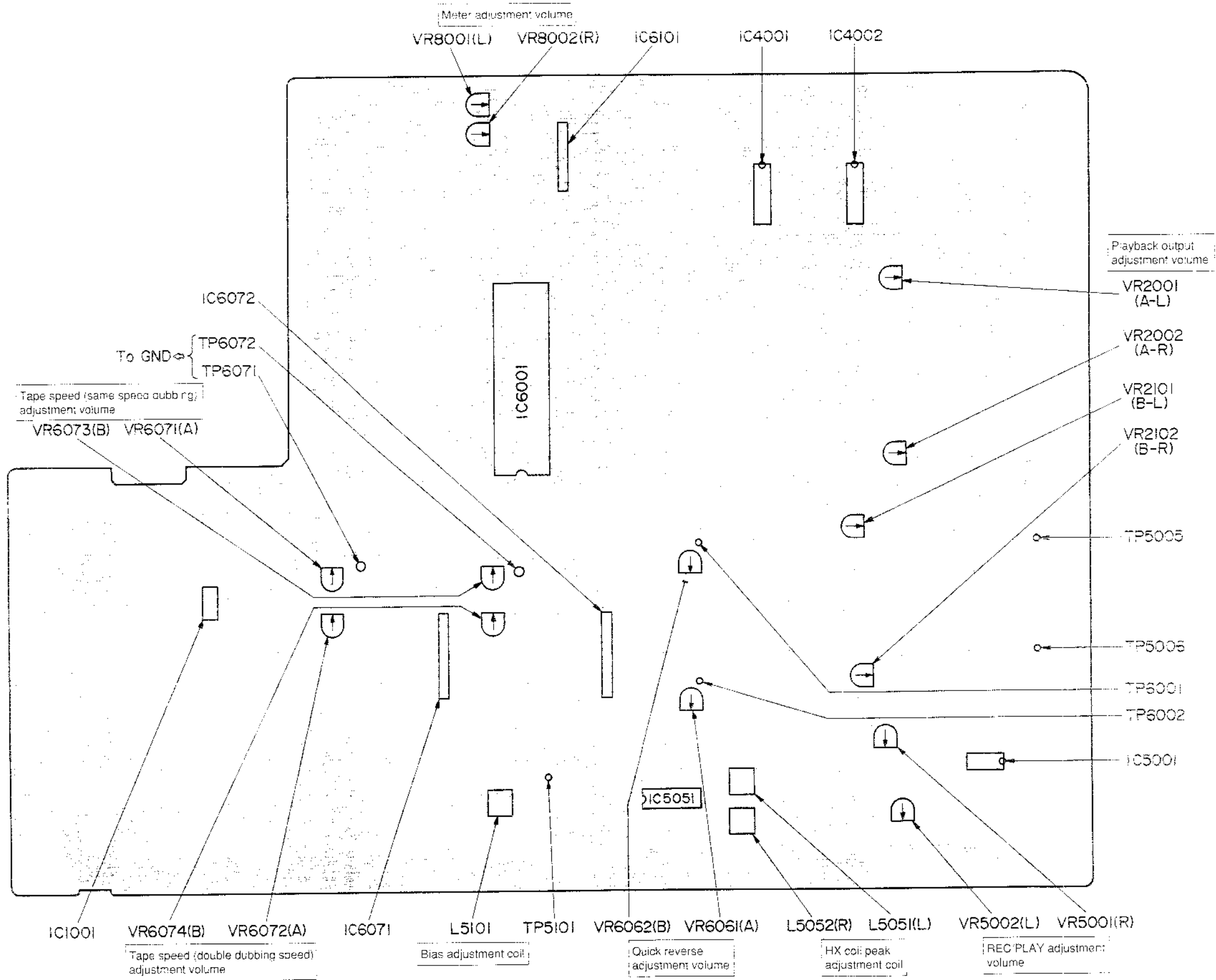
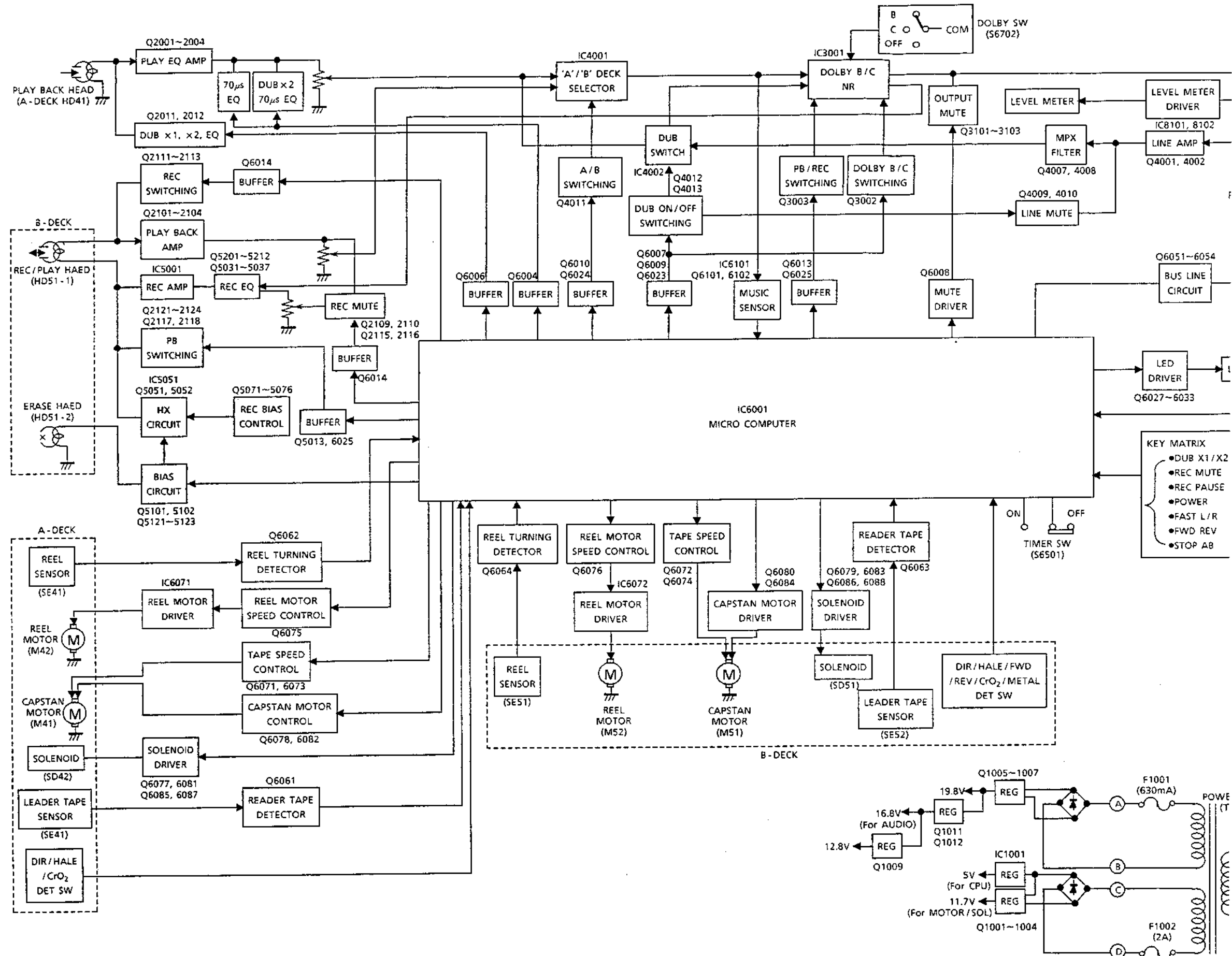
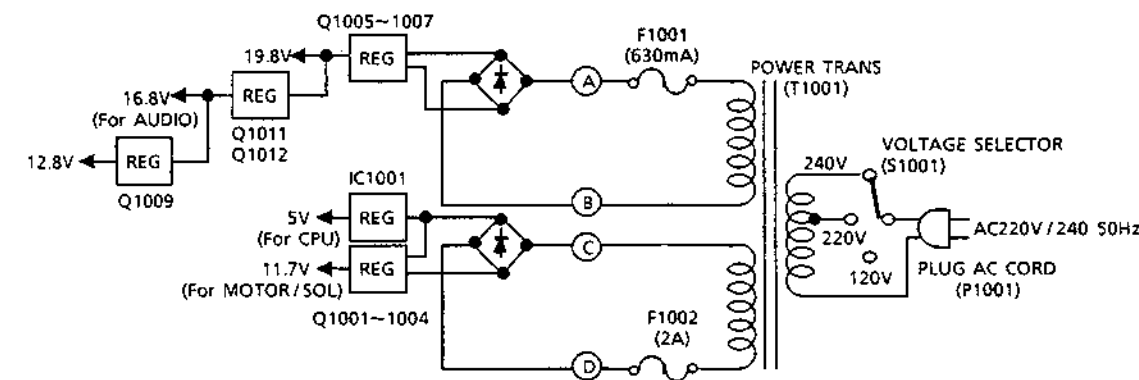
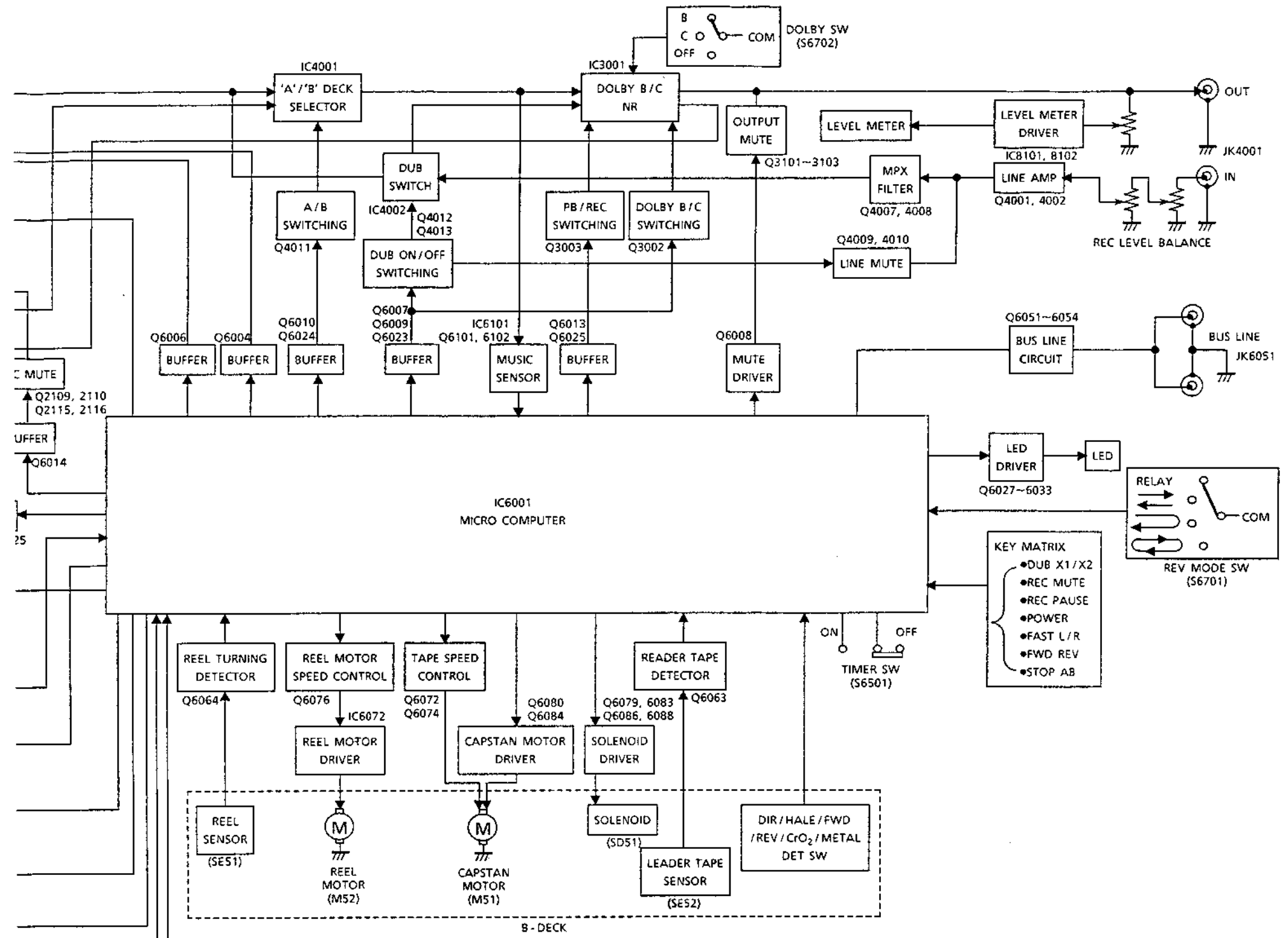


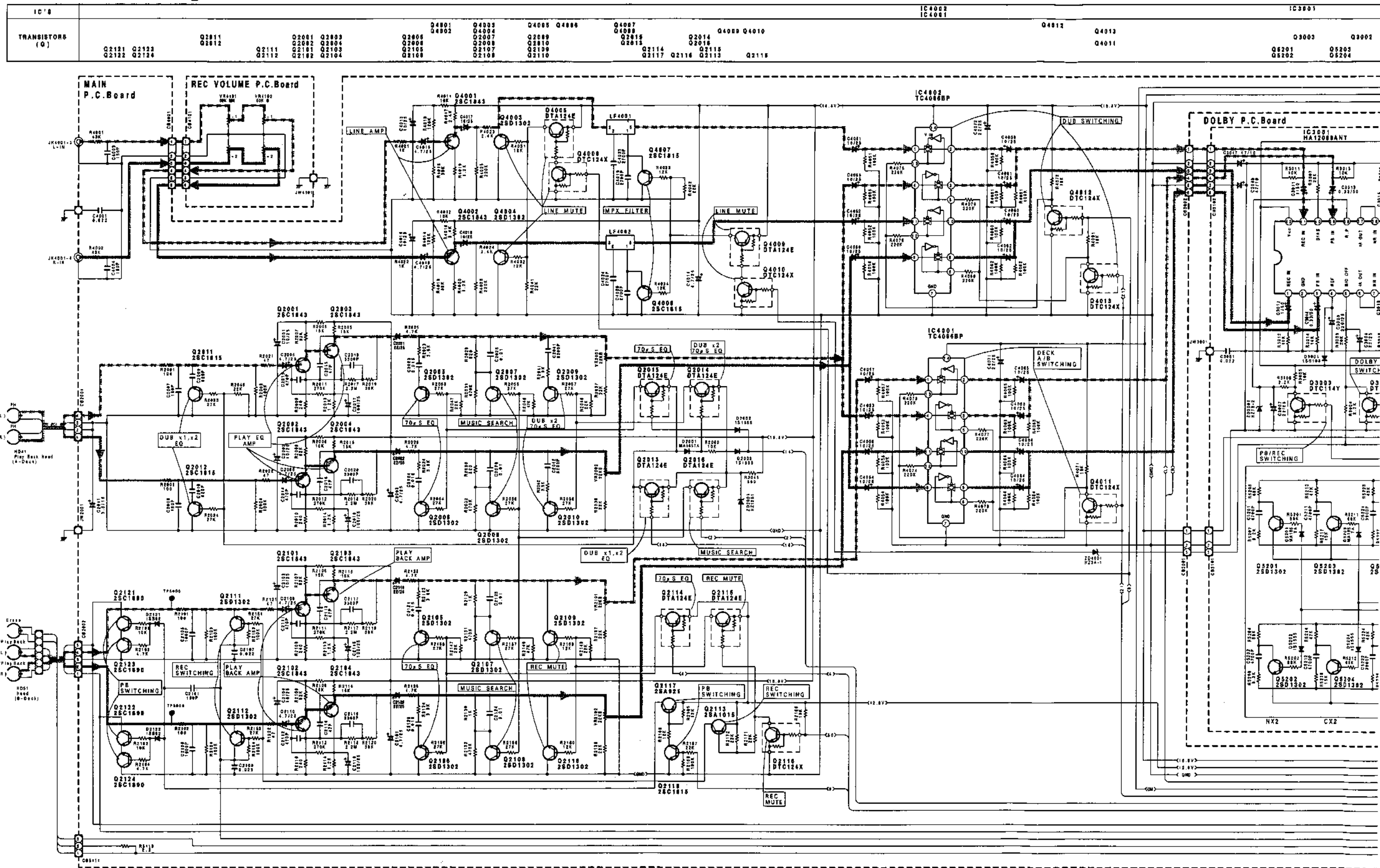
Figure 29 Main P.C. Board (Component side)

# Block Diagram

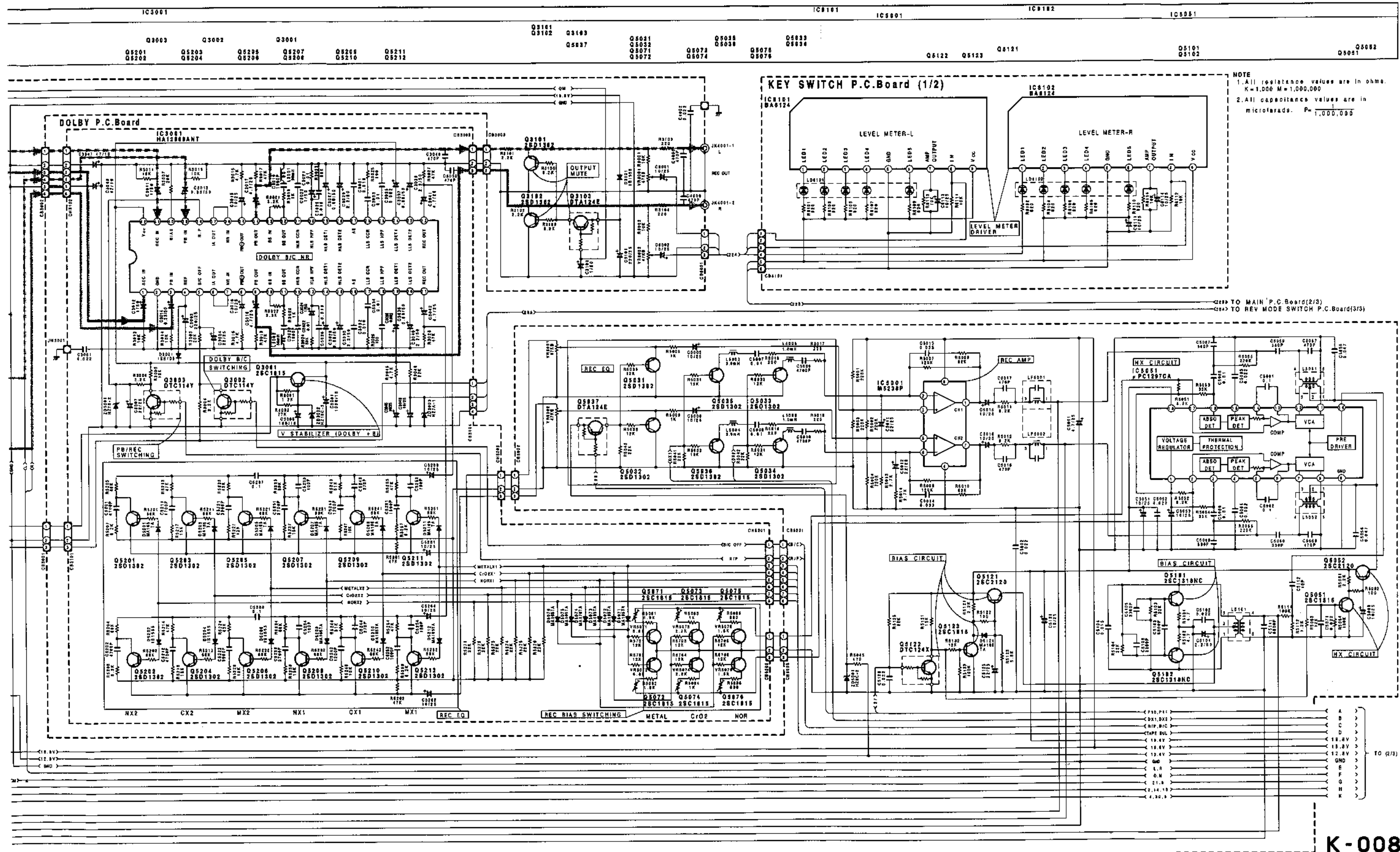




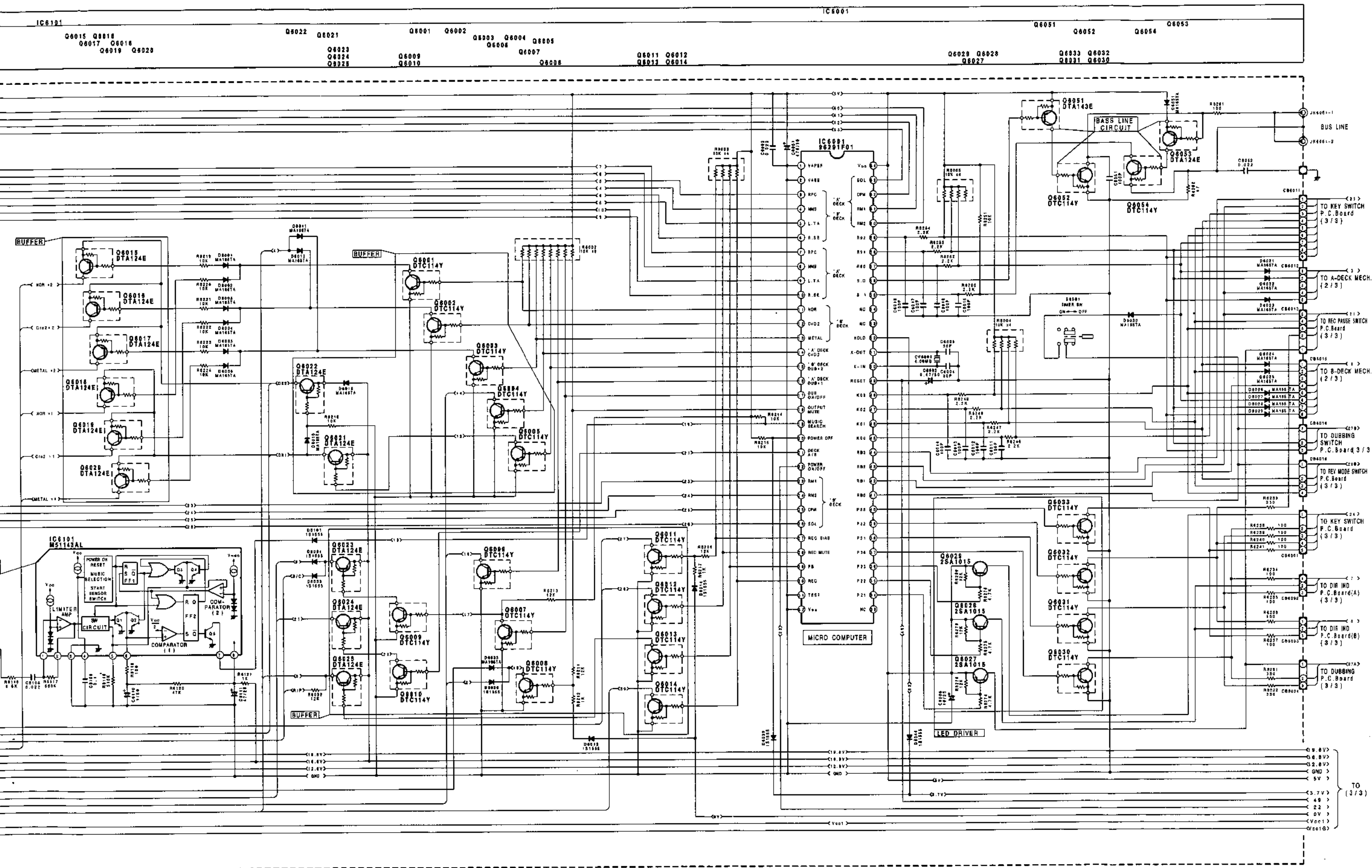
# Schematic Diagram (1/3)



NOTE  
 1. All resistance values are in ohms.  
 K=1,000 M=1,000,000  
 2. All capacitance values are in  
 microfarads. P=1,000,000

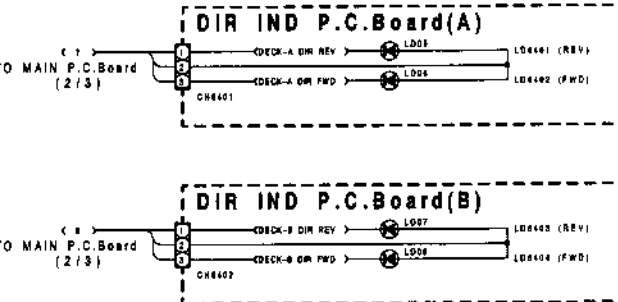
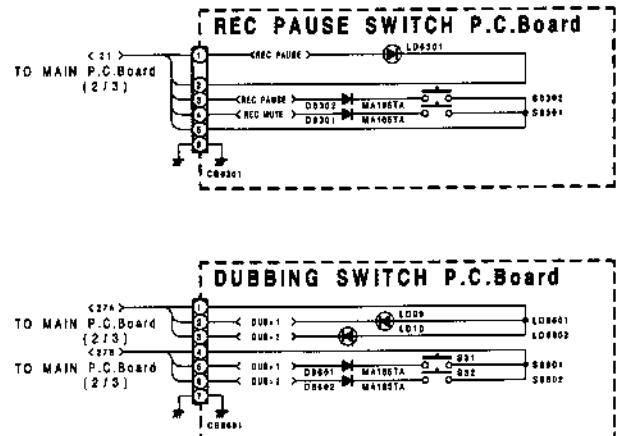
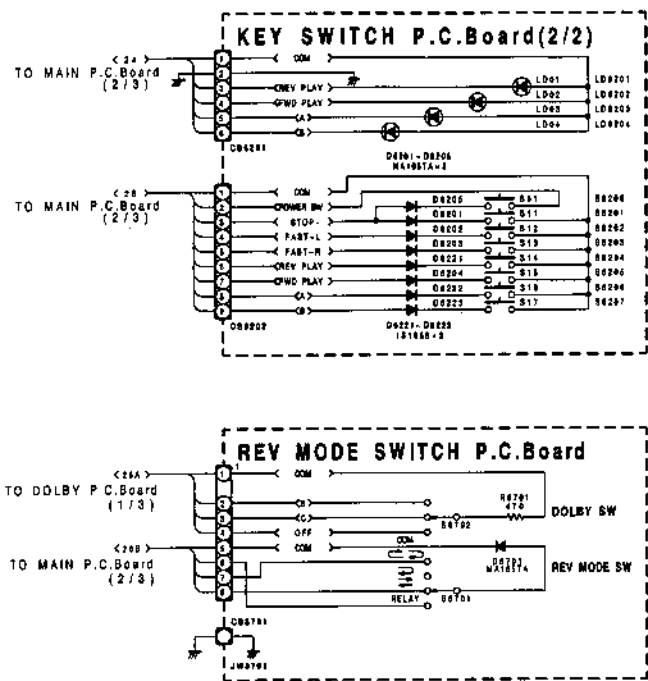






# Schematic Diagram (3/3)

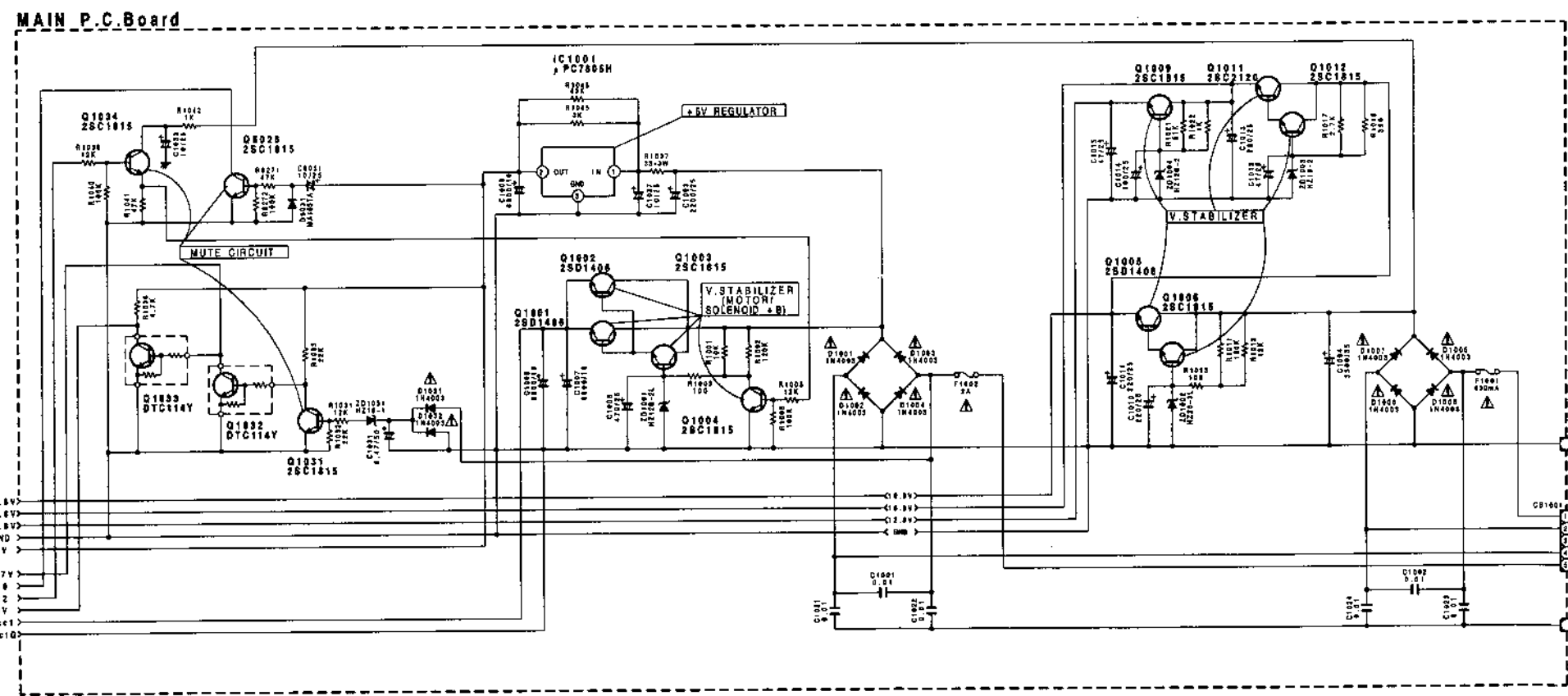
IC'S	IC1001					
TRANSISTORS (Q)	Q1034	Q1028	Q1002	Q1009	Q1011	Q1012
	Q1033	Q1032	Q1001	Q1003	Q1004	



**NOTE**  
 1. All resistance values are in ohms. K=1,000 M=1,000,000  
 2. All capacitance values are in microfarads. P=1,000,000

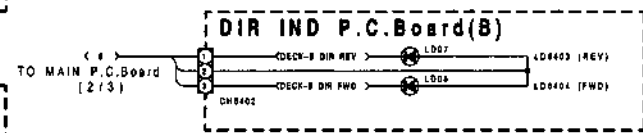
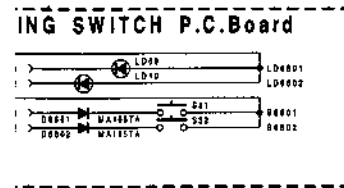
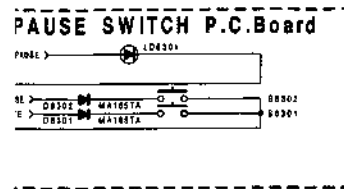
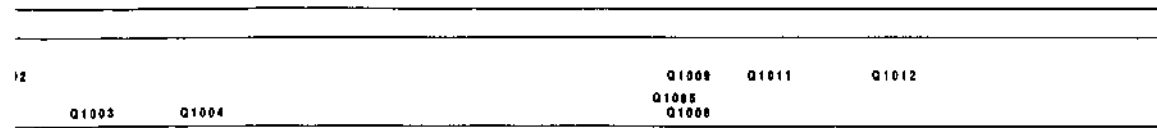
**Voltage Measuring Conditions**  
 1. Power Supply Voltage : AC220/240V, 50Hz  
 2. Measuring Meter : Digital Multimeter  
 3. Measuring Point Reference : Between Ground  
 4. Measuring Condition : No Signal Input Deck in play conditions

**CAUTION:**  
 The mark, the symbol NO. in a box in the schematic diagram and the shaded area in the parts list designate components which have special characteristics important for safety and should be replaced only with types identical to those in the original circuit or specified in the parts list



	B	C
Q1001	—	18V
Q1002	—	18V
Q1003	12.8V	18V
Q1004	—	—
Q1005	—	24.7V
Q1006	21V	24.7V
Q1008	12.8V	18.8V
Q1011	—	18.8V
Q1012	18V	18.8V
Q1031	—	0V
Q1032	8V	3.7V
Q1033	3.7V	0V
Q1034	—	26.5V
Q2001	—	1.3V
Q2002	—	—
Q2003	1.3V	8V
Q2004	—	—
Q2005	—	0V
Q2006	—	0V
Q2007	—	0V
Q2008	—	0V
Q2009	—	0V
Q2010	—	0V
Q2011	—	0V
Q2012	—	0V
Q2013	—	12.8V
Q2014	—	DUB+2/CRC METAL 12.8V
Q2015	—	C102, METAL 12.8V
Q2016	—	12.8V
Q2101	—	—
Q2102	—	—
Q2103	—	—
Q2104	—	—
Q2105	—	8V
Q2106	—	0V
Q2107	—	0V
Q2108	—	0V
Q2109	—	0V
Q2110	—	0V
Q2111	—	0V
Q2112	—	0V
Q2113	—	—
Q2114	—	C102, METAL 12.8V
Q2115	—	REC 12.8V
Q2116	—	—
Q2117	—	12V
Q2118	—	—
Q2119	—	—
Q2120	—	—
Q2121	—	—
Q2122	—	—
Q2123	—	0V
Q2124	—	0V
Q3001	13.8V	16.8V
Q3002	8.4V	—
Q3003	—	—
Q3101	—	0V
Q3102	—	0V
Q3103	—	—
Q4001	—	10.5V
Q4002	—	—
Q4003	—	0V
Q4004	—	0V
Q4005	—	—
Q4006	STOP 0V	—
Q4007	DUB 18V	—
Q4008	—	0V
Q4009	—	—
Q4010	DOLBY SW OFF 0.3V	—
	B 9V	—
	C 5.3V	—
Q4011	A-DECK PLAY 16.7V	—
	B-DECK PLAY 0V	—
Q4012	0V	—
Q4013	A-DECK PLAY 16.7V	—
	B-DECK PLAY 0V	—
Q5031	—	0V
Q5032	—	0V
Q5033	—	0V
Q5034	—	0V
Q5035	—	0V
Q5036	—	0V
Q5037	—	8.5V
Q5051	—	0V
Q5052	—	18.8V
Q5071	—	—
Q5072	—	—
Q5073	—	—
Q5074	—	—
Q5075	—	—
Q5076	—	—
Q5101	—	12V
Q5102	—	18V
Q5121	—	18.8V
Q5122	—	—
Q5123	—	—
Q5201	—	—
Q5202	—	—
Q5203	—	—
Q5204	—	—
Q5205	—	—
Q5206	—	—
Q5207	—	—
Q5208	—	—
Q5209	—	—
Q5210	—	—
Q5211	—	—
Q5212	—	—
Q6001	0V	—
Q6002	0V	—
Q6003	2.6V	—
Q6004	0V	—
Q6005	2.9V	—
Q6006	2.9V	—

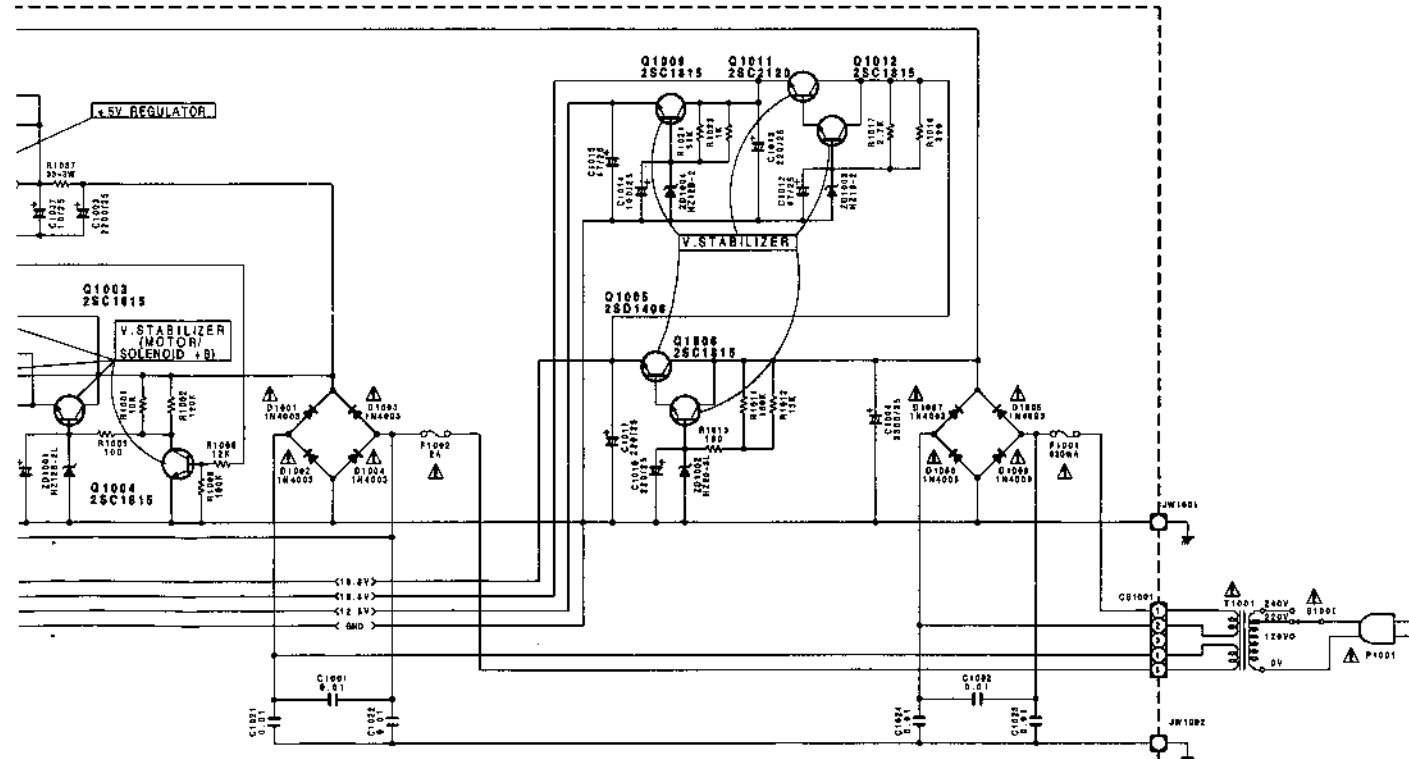




**NOTE**  
 1. All resistance values are in ohms. K=1,000 M=1,000,000  
 2. All capacitance values are in microfarads. P=1,000,000

**Voltage Measuring Conditions**  
 1. Power Supply Voltage : AC220/240V, 50Hz  
 2. Measuring Meter : Digital Multimeter  
 3. Measuring Point Reference : Between Ground  
 4. Measuring Condition : No Signal Input Deck in play conditions

**CAUTION:**  
 The symbol NO. in a box in the schematic diagram and the shaded area in the parts list designate components which have special characteristics important for safety and should be replaced only with types identical to those in the original circuit or specified in the parts list.



Q1001	B	C	E	Q8007	B	C	E
Q1002		18V	11.7V	Q8008			0V
Q1003	12.8V	18V		Q8009			0V
Q1004			0V	Q8010			0V
Q1005		26.7V	19.8V	Q8011			0V
Q1006	21V	26.7V		Q8012	2.9V		0V
Q1009	12.8V	18.8V	12.8V	Q8013	3V		0V
Q1011		18.8V	18.8V	Q8014	2.8V		0V
Q1012	18V	18.8V		Q8015		16.8V	0V
Q1021		0V	0V	Q8016		0V	0V
Q1022	0V	3.7V	0V	Q8017		0V	0V
Q1023	3.7V	0V	0V	Q8018		0V	16.8V
Q1034		26.6V	POWER OFF 3.7V POWER ON 0V	Q8019		0V	16.8V
Q2001		1.3V		Q8020		0V	16.8V
Q2002				Q8021		16.8V	16.8V
Q2003	1.3V	8V	0.7V	Q8022		0V	
Q2004				Q8023			16.8V
Q2005		0V		Q8024		'A' DECK PLAY 16.7V 'B' DECK PLAY	16.8V
Q2006		0V				0V	
Q2007		0V		Q8025			16.8V
Q2008		0V		Q8026		POWER OFF 4.8V POWER ON 0V	0V
Q2010		0V		Q8027			5V
Q2011		0V		Q8028			5V
Q2012		0V		Q8029			5V
Q2013		12.8V	12.8V	Q8030			5V
Q2014		DUBx2/CxO2 METAL 12.8V	12.8V	Q8031	1.2V		0V
Q2015		CxO2, METAL 12.8V	12.8V	Q8032	0V		0V
Q2016				Q8033	2.4V		0V
Q2018		12.8V	12.6V	Q8034	3.75V		0V
Q2101				Q8035	3.8V		0V
Q2102				Q8036	3.7V	0V	0V
Q2103				Q8037	3.75V	0V	0V
Q2104				Q8038	5V		0V
Q2106		0V		Q8039	5V		0V
Q2108		0V		Q8040			
Q2109		0V		Q8041			
Q2110		0V		Q8042			
Q2111		0V		Q8043			
Q2112		0V		Q8044			
Q2113			12.8V	Q8045			
Q2114		CxO2, METAL 12.8V	12.8V	Q8046			11.72V
Q2115		REC 12.6V	12.8V	Q8047			11.72V
Q2116			0V	Q8048			0V
Q2117		12V	12.6V	Q8049			0V
Q2118			0V	Q8050			
Q2121				Q8051			
Q2122				Q8052			
Q2123		0V		Q8053			0V
Q2124		0V		Q8054			0V
Q3001	13.9V	18.8V	13.2V	Q8055			0V
Q3002	8.4V		0V	Q8056			0V
Q3003			0V	Q8057			0V
Q3101		0V		Q8058			0V
Q3102		0V		Q8059			0V
Q3103		0V		Q8060			0V
Q4001		10.5V	3V	Q8101			1.2V
Q4002				Q8102			
Q4003		0V					
Q4004		0V					
Q4005		0V					
Q4006	STOP 0V		0V				
Q4007	DUB 18V		0V				
Q4008							
Q4009			16.8V				
Q4010	DOLBY SW OFF 0.5V B 0V C 6.3V		0V				
Q4011	A-DECK PLAY 16.7V B-DECK PLAY 0V		0V				
Q4012	(DUB 18V)		0V				
Q4013	A-DECK PLAY 16.7V B-DECK PLAY 0V		0V				
Q5031		0V					
Q5032		0V					
Q5033		0V					
Q5034		0V					
Q5035		0V					
Q5036		0V					
Q5037		9.5V	8.2V				
Q5038		0V					
Q5039		18.8V	REC 18.8V				
Q5040		0V					
Q5041		13V					
Q5102		13V					
Q5121		19.8V	REC 13V				
Q5122		0V					
Q5123		0V					
Q5201							
Q5202							
Q5203							
Q5204							
Q5205							
Q5206							
Q5207							
Q5208							
Q5209							
Q5210							
Q5211							
Q5212							
Q5501	0V		0V				
Q5502	0V		0V				
Q5503	2.8V		0V				
Q5504	0V		0V				
Q5505	2.8V		0V				
Q5506	2.8V		0V				

IC8001	1	0V	33	
	2	0V	34	3.3V
	3	0V	35	3.3V
	4	2.9V	36	3.3V
	5	3V	37	1.2V
	6	5V	38	0V
	7	0V	39	0V
	8	2.9V	40	2.4V
	9	5V	41	4.2V
	10	5V	42	4V
	11	0V	43	4V
	12	0V	44	3.6V
	13	2.8V	45	5V
	14	0V	46	5V
	15	2.8V	47	4.2V
	16	2.9V	48	5V
	17	2.8V	49	4.6V
	18	3.7V	50	2.3V
	19	5V	51	2.5V
	20	4.2V	52	0V
	21	0V	53	0V
	22	0V	54	0V
	23	0V	55	5V
	24	0V	56	5V
	25	0V	57	4.2V
	26	0V	58	4.2V
	27	3.7V	59	4.2V
	28	2.8V	60	3.75V
	29	3V	61	3.8V
	30	2.9V	62	3.7V
	31	0V	63	3.75V
	32	0V	64	5V

IC6101	1	0V		
	2	0V		
	3	0V		
	4	7.3V	7.3V	
	5	0V		
	6	0V		
	7	11.7V	11.7V	
	8	11.7V	11.7V	
	9	0V		
	10	0V		

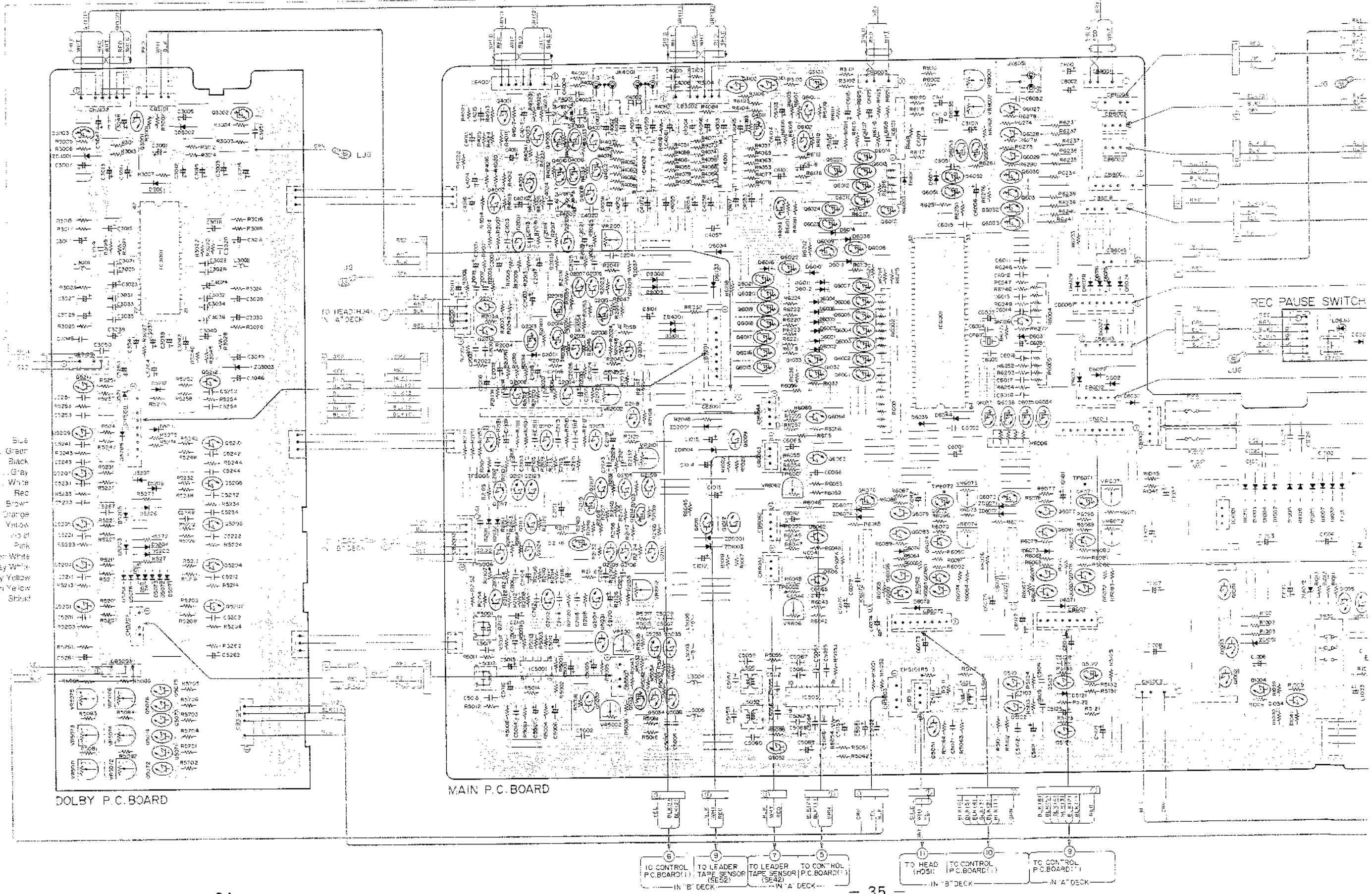
IC6071/IC6072	1	0V	0V
	2	0V	0V
	3	0V	0V
	4	0V	0V
	5	0V	0V
	6	0V	0V
	7	11.7V	11.7V
	8	11.7V	11.7V
	9	0V	0V
	10	0V	0V

IC9001	1	0V	2.2	
	2	0V	2.1	
	3	0V	2.4	
	4	0V	2.5	
	5	0V	2.6	
	6	0V	2.7	
	7	0V	2.8	
	8	0V	2.9	
	9	0V	3.0	
	10	0V	3.1	
	11	0V	3.2	
	12	0V	3.3	
	13	0V	3.4	
	14	0V	3.5	
	15	0V	3.6	
	16	0V	3.7	
	17	0V	3.8	
	18	0V	3.9	
	19	0V	4.0	
	20	0V	4.1	
	21	0V	4.2	13.2V

# Parts Layout on P.C. Boards and Wiring Diagram (1/2)

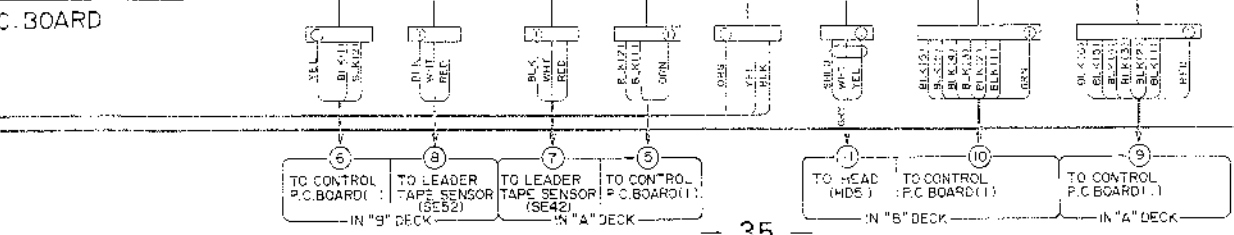
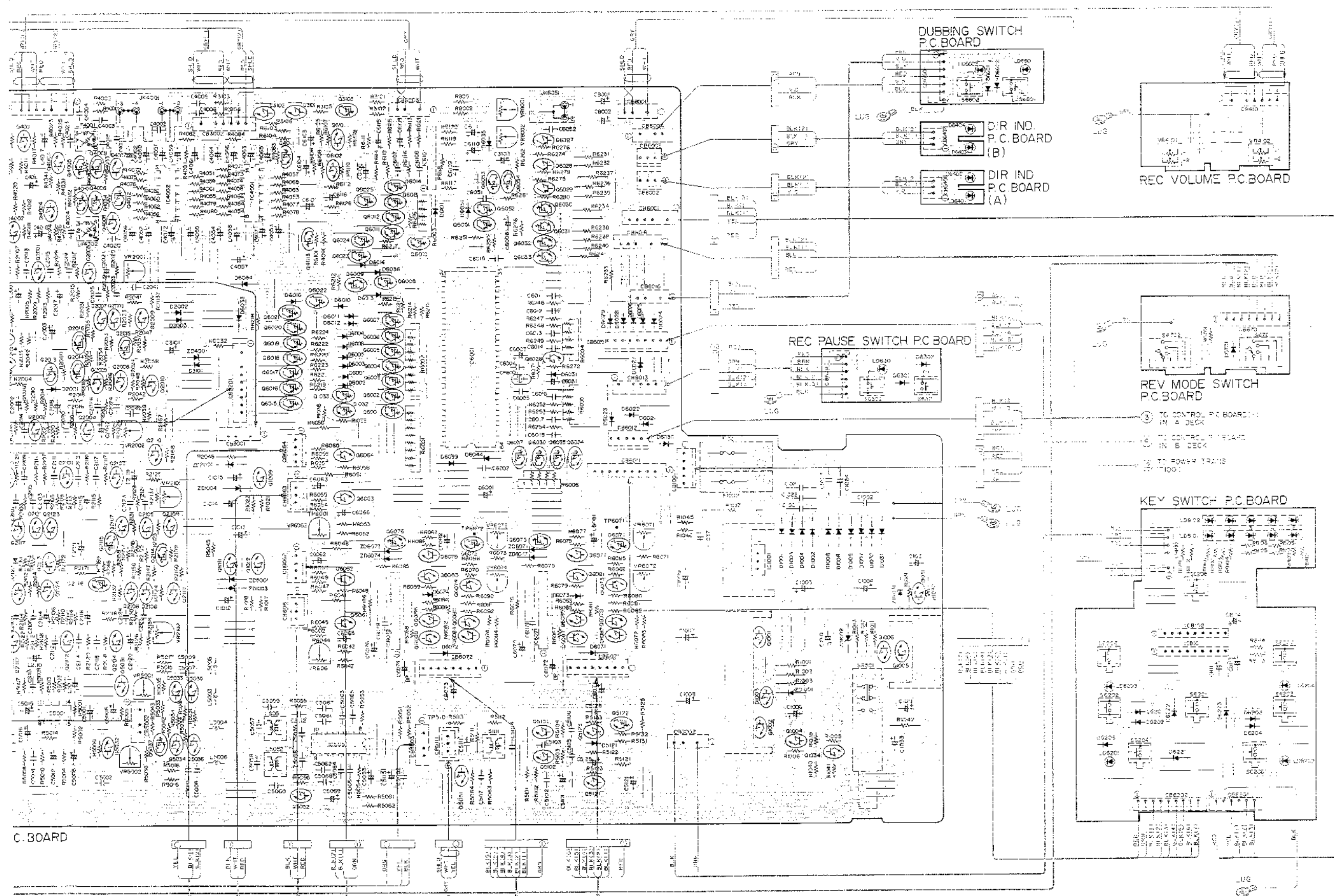
1  
2  
3  
4  
5

BLU	Blue
GRN	Green
BLK	Black
GRY	Gray
WHT	White
RED	Red
BWN	Brown
ORG	Orange
YEL	Yellow
PNK	Pink
GRN WHT	Green White
GRY WHT	Gray White
GRN YEL	Green Yellow
SLD	Shield



A | B | C | D | E | F | G | H

6 TO CONTROL P.C. BOARD (1)  
 7 TO LEADER TAPE SENSOR (SE52)  
 8 TO LEADER TAPE SENSOR P.C. BOARD (1)  
 9 TO CONTROL P.C. BOARD (1)  
 10 TO HEAD (HDS1)  
 11 TO CONTROL P.C. BOARD (1)  
 12 TO CONTROL P.C. BOARD (1)



- ① TO CONTROL P.C. BOARD (I) IN "A" DECK
- ② TO CONTROL P.C. BOARD (I) IN "B" DECK
- ③ TO POWER TRANSFORMER

E

F

G

H

I

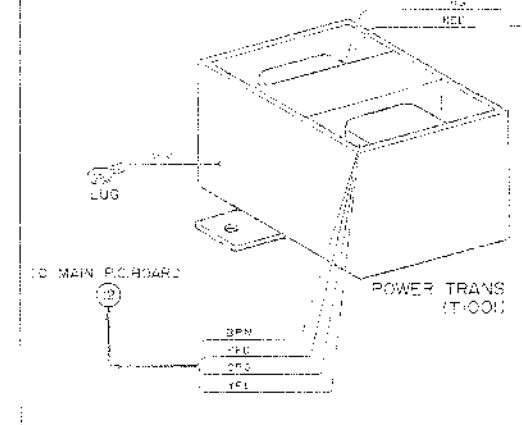
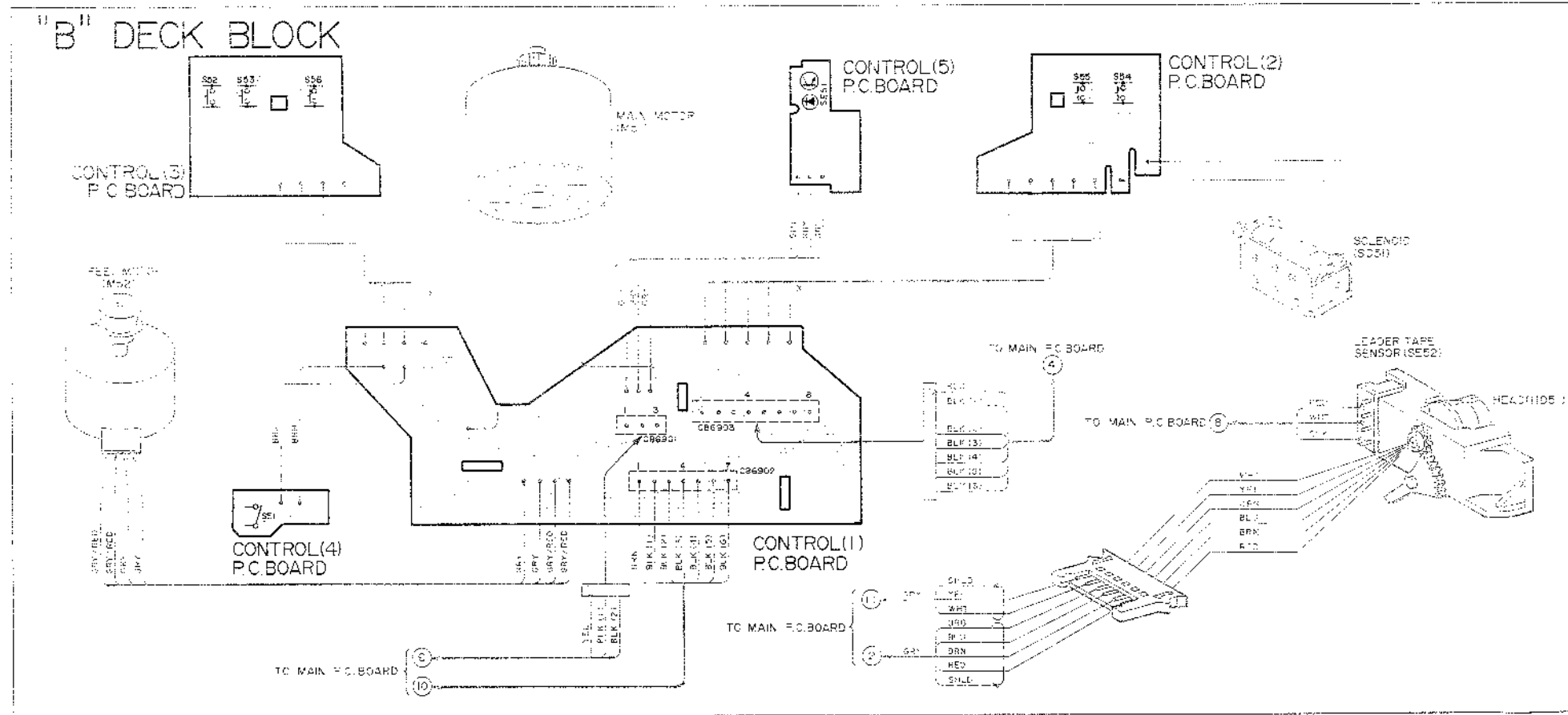
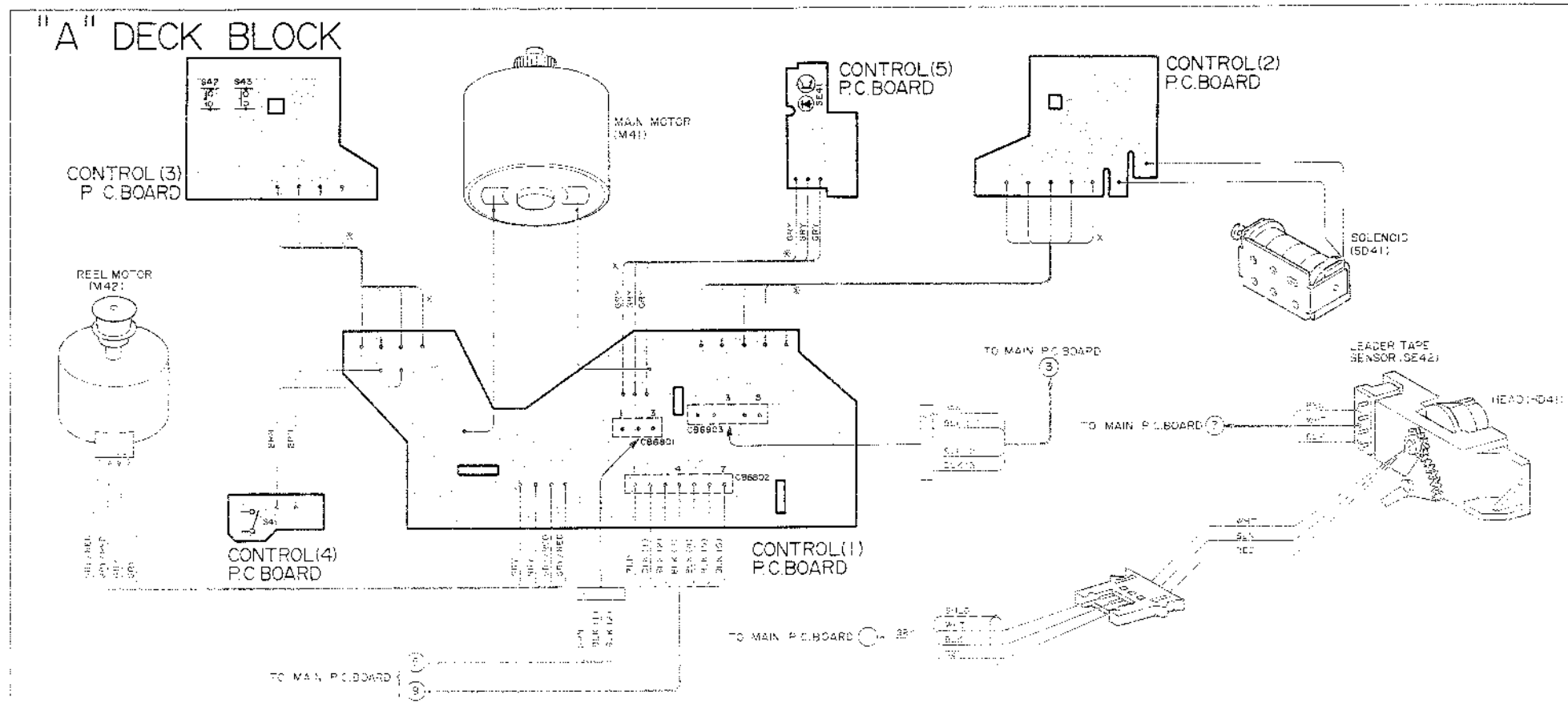
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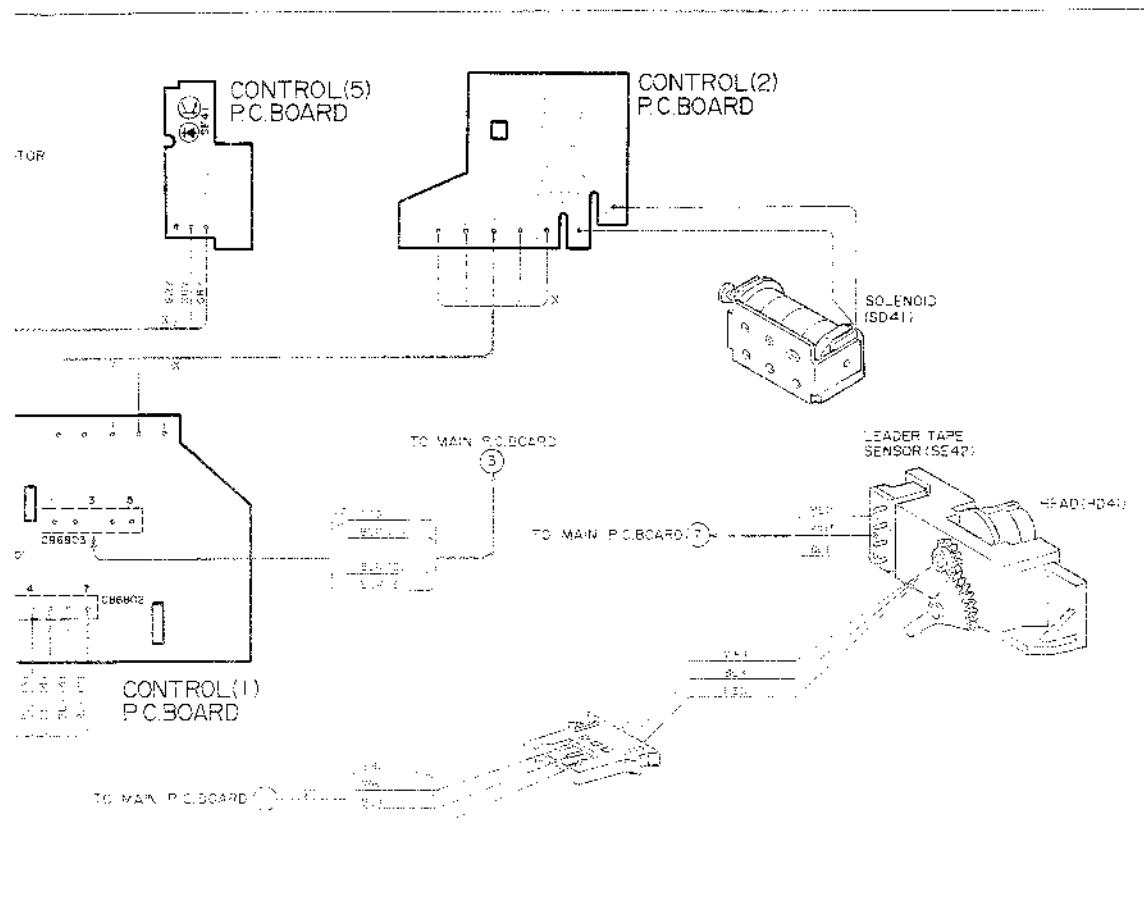
L

# Parts Layout on P.C. Boards and Wiring Diagram (2/2)

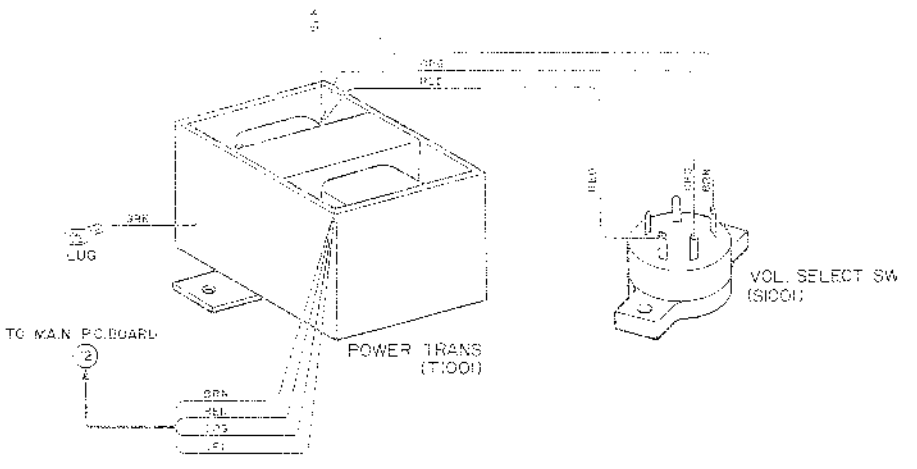
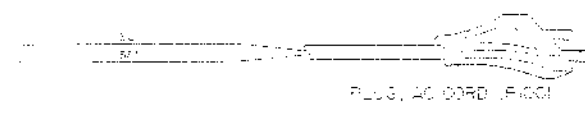
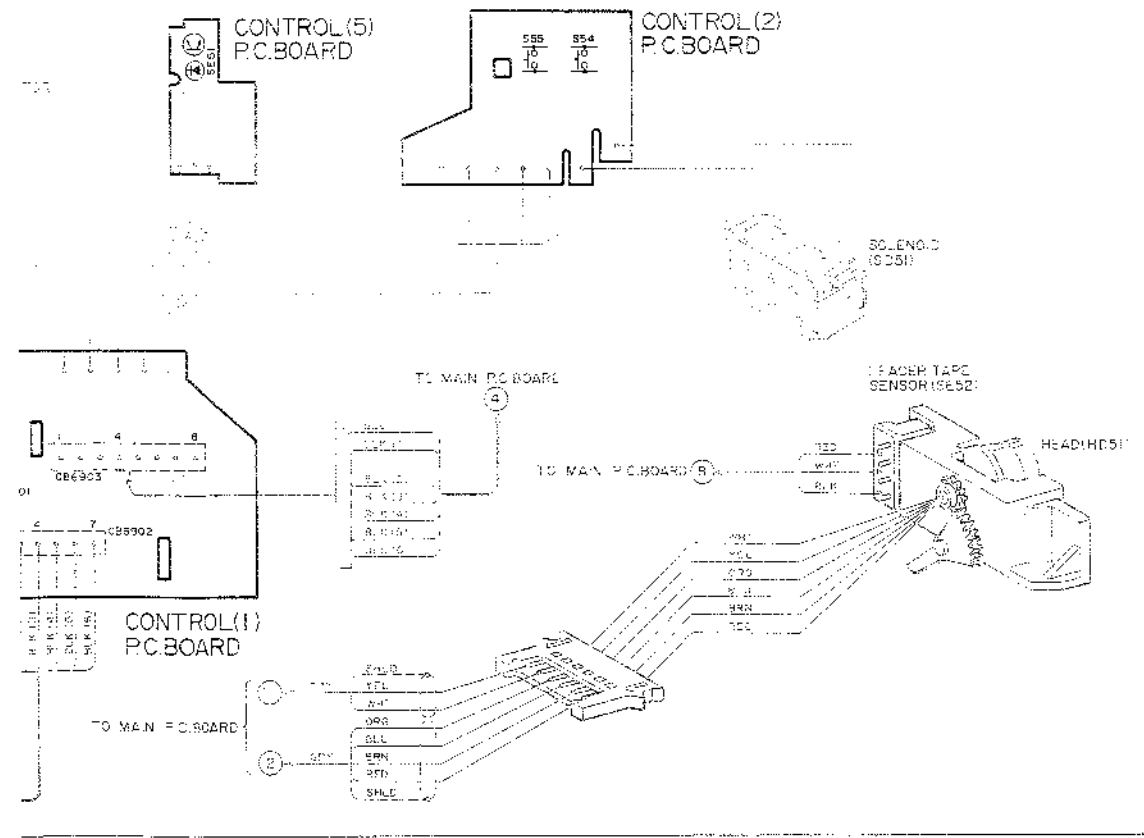
1  
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A B C D E F G H



m (2/2)



- BLU ..... Blue
- GRN ..... Green
- BLK ..... Black
- GRY ..... Gray
- WHT ..... White
- RED ..... Red
- BRN ..... Brown
- ORG ..... Orange
- YEL ..... Yellow
- VIO ..... Violet
- PNK ..... Pink
- GRN WHT ..... Green White
- GRY WHT ..... Gray White
- GRY YEL ..... Gray Yellow
- GRN YEL ..... Green Yellow
- SHLD ..... Shield



D | E | F | G | H | I | J | K |

# Electrical Parts List

Resistor : Carbon resistors under 1/4 watts are not mentioned in the parts list, please confirm them by schematic diagram.

Capacitor :  $\mu$ F = microfarads, pF = picofarads

Abbreviations			Symbol No.	Part No.	Description
RES. = Resistor	CAP. = Capacitor		Q2008	48T57305F04	2SD1302
C.F. = Carbon Film	ELY. = Electrolytic		or	48T90183F04	2SD1996
M.F. = Metal Film	CER. = Ceramic		Q2009	48T57305F04	2SD1302
M.O. = Metal Oxide Film	MYL. = Mylar		or	48T90183F04	2SD1996
M.P. = Metal Plate	TAN. = Tantalum		Q2010	48T57305F04	2SD1302
TR. = Transistor	POLY. = Polystyrol		or	48T90183F04	2SD1996
TRANS. = Transformer	PP. = Polypropylene		Q2011	48T81101F01	2SC1815
CP. = Chip	PLT. = Polyethylene		Q2012	48T81101F01	2SC1815
			Q2013	48T81715F03	DTA124E
			Q2014	48T81715F03	DTA124E
			Q2015	48T81715F03	DTA124E
			Q2016	48T81715F03	DTA124E
			Q2101	48T95079F01	2SC1843
			Q2102	48T95079F01	2SC1843
			Q2103	48T95079F01	2SC1843
			Q2104	48T95079F01	2SC1843
			Q2105	48T57305F04	2SD1302
			or	48T90183F04	2SD1996
			Q2106	48T57305F04	2SD1302
			or	48T90183F04	2SD1996
			Q2107	48T57305F04	2SD1302
			or	48T90183F04	2SD1996
			Q2108	48T57305F04	2SD1302
			or	48T90183F04	2SD1996
			Q2109	48T57305F04	2SD1302
			or	48T90183F04	2SD1996
			Q2110	48T57305F04	2SD1302
			or	48T90183F04	2SD1996
			Q2111	48T57305F04	2SD1302
			or	48T90183F04	2SD1996
			Q2112	48T57305F04	2SD1302
			or	48T90183F04	2SD1996
			Q2113	48T81102F01	2SA1015
			Q2114	48T81715F03	DTA124E
			Q2115	48T81715F03	DTA124E
			Q2116	48T81715F20	DTC124X
			Q2117	48T42941U01	2SA921
			Q2118	48T81101F01	2SC1815
			Q2121	48S43394P01	2SC1890
			Q2122	48S43394P01	2SC1890
			Q2123	48S43394P01	2SC1890
			Q2124	48S43394P01	2SC1890
			Q3101	48T57305F04	2SD1302
			or	48T90183F04	2SD1996
			Q3102	48T57305F04	2SD1302
			or	48T90183F04	2SD1996
			Q3103	48T81715F03	DTA124E
			Q4001	48T95079F01	2SC1843
			Q4002	48T95079F01	2SC1843

Symbol No.	Part No.	Description
<b>Main P. C. Board</b>		
<b>IC's</b>		
IC1001	51T50834F02	$\mu$ PC7805H
IC4001	51T47739F01	TC4066BP
IC4002	51T47739F01	TC4066BP
IC5001	51T80136F01	MS238P
IC5051	51T72929F01	$\mu$ PC1297CA
IC6001	51T96291F01	96291F01
IC6071	51T70536F01	BA6229
IC6072	51T70536F01	BA6229
IC6101	51T67915F01	M51143AL
<b>Transistors</b>		
Q1001	48T58614F01	2SD1406
Q1002	48T58614F01	2SD1406
Q1003	48T81101F01	2SC1815
Q1004	48T81101F02	2SC1815
Q1005	48T58614F01	2SD1406
Q1006	48T81101F01	2SC1815
Q1009	48T81101F01	2SC1815
Q1011	48T43015U01	2SC2120
Q1012	48T81101F01	2SC1815
Q1031	48T81101F02	2SC1815
Q1032	48T81715F12	DTC114Y
Q1033	48T81715F12	DTC114Y
Q1034	48T81101F01	2SC1815
Q2001	48T95079F01	2SC1843
Q2002	48T95079F01	2SC1843
Q2003	48T95079F01	2SC1843
Q2004	48T95079F01	2SC1843
Q2005	48T57305F04	2SD1302
or	48T90183F04	2SD1996
Q2006	48T57305F04	2SD1302
or	48T90183F04	2SD1996
Q2007	48T57305F04	2SD1302
or	48T90183F04	2SD1996

Symbol No.	Part No.	Description	Symbol No.	Part No.	Description
Q4003 or Q4004 or Q4005	48T57305F04 48T90183F04 48T57305F04 48T90183F04 48T81715F03	2SD1302 2SD1996 2SD1302 2SD1996 DTA124E	Q6019 Q6020 Q6021 Q6022 Q6023	48T81715F03 48T81715F03 48T81715F03 48T81715F03 48T81715F03	DTA124E DTA124E DTA124E DTA124E DTA124E
Q4006 Q4007 Q4008 Q4009 Q4010	48T81715F20 48T81101F01 48T81101F01 48T81715F03 48T81715F20	DTC124X 2SC1815 2SC1815 DTA124E DTC124X	Q6024 Q6025 Q6026 Q6027 Q6028	48T81715F03 48T81715F03 48T81101F02 48T81102F01 48T81102F01	DTA124E DTA124E 2SC1815 2SA1015 2SA1015
Q4011 Q4012 Q4013 Q5031 or	48T81715F20 48T81715F20 48T81715F20 48T57305F04 48T90183F04	DTC124X DTC124X DTC124X 2SD1302 2SD1996	Q6029 Q6030 Q6031 Q6032 Q6033	48T81102F01 48T81715F12 48T81715F12 48T81715F12 48T81715F12	2SA1015 DTC114Y DTC114Y DTC114Y DTC114Y
Q5032 or Q5033 or Q5034 or	48T57305F04 48T90183F04 48T57305F04 48T90183F04 48T57305F04 48T90183F04	2SD1302 2SD1996 2SD1302 2SD1996 2SD1302 2SD1996	Q6034 Q6035 Q6036 Q6037 Q6051	48T81715F12 48T81715F12 48T81715F12 48T81715F12 48T81715F07	DTC114Y DTC114Y DTC114Y DTC114Y DTA143E
Q5035 or Q5036 or Q5037	48T57305F04 48T90183F04 48T57305F04 48T90183F04 48T81715F03	2SD1302 2SD1996 2SD1302 2SD1996 DTA124E	Q6052 Q6053 Q6054 Q6061 Q6062	48T81715F12 48T81715F03 48T81715F12 48T81101F01 48T81101F01	DTC114Y DTA124E DTC114Y 2SC1815 2SC1815
Q5051 Q5052 Q5101 Q1502 Q5121	48T81101F01 48T43015U01 48S40832F03 48S40832F03 48T43015U01	2SC1815 2SC2120 2SC1318NC 2SC1318NC 2SC2120	Q6063 Q6064 Q6071 Q6072 Q6073	48T81101F01 48T81101F01 48T62963F06 48T62963F06 48T81102F01	2SC1815 2SC1815 DTC114Y DTC114Y 2SA1015
Q5122 Q5123 Q6001 Q6002 Q6003	48T81715F20 48T81101F01 48T81715F12 48T81715F12 48T81715F12	DTC124X 2SC1815 DTC114Y DTC114Y DTC114Y	Q6074 Q6075 Q6076 Q6077 Q6078	48T81102F01 48T81715F12 48T81715F12 48T81101F01 48T81101F01	2SA1015 DTC114Y DTC114Y 2SC1815 2SC1815
Q6004 Q6005 Q6006 Q6007 Q6008	48T81715F12 48T81715F12 48T81715F12 48T81715F12 48T81715F12	DTC114Y DTC114Y DTC114Y DTC114Y DTC114Y	Q6079 Q6080 Q6081 Q6082 Q6083	48T81101F01 48T81101F01 48T43015U01 48T43015U01 48T43015U01	2SC1815 2SC1815 2SC2120 2SC2120 2SC2120
Q6009 Q6010 Q6011 Q6012 Q6013	48T81715F12 48T81715F12 48T81715F12 48T81715F12 48T81715F12	DTC114Y DTC114Y DTC114Y DTC114Y DTC114Y	Q6084 Q6085 Q6086 Q6087 Q6088	48T43015U01 48T81101F01 48T81101F01 48T43015U01 48T43015U01	2SC2120 2SC1815 2SC1815 2SC2120 2SC2120
Q6014 Q6015 Q6016 Q6017 Q6018	48T81715F12 48T81715F03 48T81715F03 48T81715F03 48T81715F03	DTC114Y DTA124E DTA124E DTA124E DTA124E	Q6101 Q6102	48T81101F01 48T81101F01	2SC1815 2SC1815

Symbol No.	Part No.	Description	Symbol No.	Part No.	Description
<b>Diodes</b>			D6074	48T44813F01	MA165TA
D1001	48S40477U01	IN4003	D6101	48T43189F01	1S1555
D1002	48S40477U01	IN4003	ZD1001	48T52741F41	Zener, HZ12B-2L
D1003	48S40477U01	IN4003	ZD1002	48T52741F57	Zener, HZ20-3L
D1004	48S40477U01	IN4003	ZD1003	48T52739F83	Zener, HZ18-2
D1005	48S40477U01	IN4003	ZD1004	48T52739F74	Zener, HZ12B-2
D1006	48S40477U01	IN4003	ZD1031	48T52739F82	Zener, HZ18-1
D1007	48S40477U01	IN4003	ZD2001	48T52739F73	Zener, HZ12B-1
D1008	48S40477U01	IN4003	ZD4001	48T52739F07	Zener, HZ3A-1
D1031	48S40477U01	IN4003	ZD5001	48T52739F59	Zener, HZ9C-2
D1032	48S40477U01	IN4003	ZD6071	48T52739F27	Zener, HZ5A-3
D2001	48T44813F01	MA165TA	ZD6072	48T52739F50	Zener, HZ7C-2
D2002	48T43189F01	1S1555	ZD6073	48T52739F27	Zener, HZ5A-3
D2003	48T43189F01	1S1555	ZD6074	48T52739F50	Zener, HZ7C-2
D2121	48T73079F02	1SS82	<b>Capacitors</b>		
D2122	48T73079F02	1SS82	C1001	21T68834F01	CER., 0.01 $\mu$ F
D3101	48T43189F01	1S1555	C1002	21T68834F01	CER., 0.01 $\mu$ F
D5121	48T44813F01	MA165TA	C1003	23T00134L47	ELY., 2200 $\mu$ F / 25V
D6001	48T44813F01	MA165TA	C1004	23T00134L61	ELY., 3300 $\mu$ F / 35V
D6002	48T44813F01	MA165TA	C1006	23T00134L45	ELY., 470 $\mu$ F / 25V
D6003	48T44813F01	MA165TA	C1007	23T00135L32	ELY., 6800 $\mu$ F / 16V
D6004	48T44813F01	MA165TA	C1008	23T00135L32	ELY., 6800 $\mu$ F / 16V
D6005	48T44813F01	MA165TA	C1009	23T00134L25	ELY., 6800 $\mu$ F / 10V
D6006	48T44813F01	MA165TA	C1010	23T00149L37	ELY., 220 $\mu$ F / 25V
D6010	48T44813F01	MA165TA	C1011	23T00149L37	ELY., 220 $\mu$ F / 25V
D6011	48T44813F01	MA165TA	C1012	23T00149L35	ELY., 47 $\mu$ F / 25V
D6012	48T44813F01	MA165TA	C1013	23T00149L37	ELY., 220 $\mu$ F / 25V
D6013	48T43189F01	1S1555	C1014	23T00149L36	ELY., 100 $\mu$ F / 25V
D6014	48T43189F01	1S1555	C1015	23T00149L35	ELY., 47 $\mu$ F / 25V
D6016	48T44813F01	MA165TA	C1021	21T68834F01	CER., 0.01 $\mu$ F
D6021	48T44813F01	MA165TA	C1022	21T68834F01	CER., 0.01 $\mu$ F
D6022	48T44813F01	MA165TA	C1023	21T68834F01	CER., 0.01 $\mu$ F
D6023	48A64813F01	MA165TA	C1024	21T68834F01	CER., 0.01 $\mu$ F
D6024	48T44813F01	MA165TA	C1031	23T00149L51	ELY., 0.47 $\mu$ F / 50V
D6025	48T44813F01	MA165TA	C1033	23T00149L32	ELY., 10 $\mu$ F / 25V
D6026	48T44813F01	MA165TA	C1037	23T00149L32	ELY., 10 $\mu$ F / 25V
D6027	48T44813F01	MA165TA	C2001	23T00149L32	ELY., 10 $\mu$ F / 25V
D6028	48T44813F01	MA165TA	C2002	23T00149L32	ELY., 10 $\mu$ F / 25V
D6029	48T44813F01	MA165TA	C2003	23T00138L26	ELY., 4.7 $\mu$ F / 25V
D6030	48T44813F01	MA165TA	C2005	23T42478F09	ELY., 4.7 $\mu$ F / 25V
D6031	48T44813F01	MA165TA	C2006	23T42478F09	ELY., 4.7 $\mu$ F / 25V
D6033	48T43189F01	1S1555	C2007	08S40805F02	CER., 150pF
D6034	48T43189F01	1S1555	C2008	08S40805F02	CER., 150pF
D6035	48T44813F01	MA165TA	C2009	08T57705F54	MYL., 820pF
D6036	48T43189F01	1S1555	C2010	08T57705F54	MYL., 820pF
D6039	48T43189F01	1S1555	C2011	23T74436F29	TAN., 3.3 $\mu$ F / 16V
D6044	48T43189F01	1S1555	C2013	08S40805F05	CER., 470pF
D6051	48T44813F01	MA165TA			
D6071	48S40477U01	IN4003			
D6072	48S40477U01	IN4003			
D6073	48T44813F01	MA165TA			



Symbol No.	Part No.	Description	Symbol No.	Part No.	Description
C2014	08S40805F05	CER., 470pF	C4017	23T00149L32	ELY., 10 $\mu$ F / 25V
C2015	08T61940F27	CER., 47pF	C4018	23T00149L32	ELY., 10 $\mu$ F / 25V
C2016	08T61940F27	CER., 47pF	C4019	08T57705F60	MYL., 2700pF
C2017	23T00149L36	ELY., 100 $\mu$ F / 25V	C4020	08T57705F60	MYL., 2700pF
C2018	23T00149L36	ELY., 100 $\mu$ F / 25V	C4023	08T57705F60	MYL., 2700pF
C2019	08T57705F61	MYL., 3300pF	C4024	08T57705F60	MYL., 2700pF
C2020	08T57705F61	MYL., 3300pF	C4051	23T00149L32	ELY., 10 $\mu$ F / 25V
C2021	23T00180L12	ELY., 22 $\mu$ F / 25V	C4052	23T00149L32	ELY., 10 $\mu$ F / 25V
C2022	23T00180L12	ELY., 22 $\mu$ F / 25V	C4053	23T00149L32	ELY., 10 $\mu$ F / 25V
C2023	08T57705F69	MYL., 0.015 $\mu$ F	C4054	23T00149L32	ELY., 10 $\mu$ F / 25V
C2024	08T57705F69	MYL., 0.015 $\mu$ F	C4055	23T00149L32	ELY., 10 $\mu$ F / 25V
C2025	08S65480F61	CER., 0.01 $\mu$ F	C4056	23T00149L32	ELY., 10 $\mu$ F / 25V
C2026	08S65480F61	CER., 0.01 $\mu$ F	C4057	23T00149L32	ELY., 10 $\mu$ F / 25V
C2041	08T57705F66	MYL., 8200pF	C4058	23T00149L32	ELY., 10 $\mu$ F / 25V
C2042	08T57705F66	MYL., 8200pF	C4059	23T00149L32	ELY., 10 $\mu$ F / 25V
C2101	23T00138L26	ELY., 4.7 $\mu$ F / 25V	C4060	23T00149L32	ELY., 10 $\mu$ F / 25V
C2103	23T00149L32	ELY., 10 $\mu$ F / 25V	C4061	23T00149L32	ELY., 10 $\mu$ F / 25V
C2104	23T00149L32	ELY., 10 $\mu$ F / 25V	C4062	23T00149L32	ELY., 10 $\mu$ F / 25V
C2105	08T57705F55	MYL., 1000pF	C4063	23T00149L32	ELY., 10 $\mu$ F / 25V
C2106	08T57705F55	MYL., 1000pF	C4064	23T00149L32	ELY., 10 $\mu$ F / 25V
C2107	08T52714F17	CER., 0.022 $\mu$ F	C4065	23T00149L32	ELY., 10 $\mu$ F / 25V
C2108	08T52714F17	CER., 0.022 $\mu$ F	C4066	23T00149L32	ELY., 10 $\mu$ F / 25V
C2109	23T42478F09	ELY., 4.7 $\mu$ F / 25V	C4071	23T00149L33	ELY., 22 $\mu$ F / 25V
C2110	23T42478F09	ELY., 4.7 $\mu$ F / 25V	C4072	23T00149L33	ELY., 22 $\mu$ F / 25V
C2111	08S40805F05	CER., 470pF	C5001	23T00138L26	ELY., 4.7 $\mu$ F / 25V
C2112	08S40805F05	CER., 470pF	C5002	08T52714F17	CER., 0.022 $\mu$ F
C2113	08T61940F27	CER., 47pF	C5005	23T00149L32	ELY., 10 $\mu$ F / 25V
C2114	08T61940F27	CER., 47pF	C5006	23T00149L32	ELY., 10 $\mu$ F / 25V
C2115	23T00149L36	ELY., 100 $\mu$ F / 25V	C5007	08T57705F67	MYL., 0.01 $\mu$ F
C2116	23T00149L36	ELY., 100 $\mu$ F / 25V	C5008	08T57705F67	MYL., 0.01 $\mu$ F
C2117	08T57705F61	MYL., 3300pF	C5009	08T57705F63	MYL., 4700pF
C2118	08T57705F61	MYL., 3300pF	C5010	08T57705F63	MYL., 4700pF
C2119	23T00180L12	ELY., 22 $\mu$ F / 25V	C5011	23T00149L33	ELY., 22 $\mu$ F / 25V
C2120	23T00180L12	ELY., 22 $\mu$ F / 25V	C5012	23T00149L33	ELY., 22 $\mu$ F / 25V
C2121	08T42629F69	MYL., 0.015 $\mu$ F	C5013	08T57705F73	MYL., 0.033 $\mu$ F
C2122	08T57705F69	MYL., 0.015 $\mu$ F	C5014	08T57705F73	MYL., 0.033 $\mu$ F
C2123	08T57705F67	MYL., 0.01 $\mu$ F	C5015	23T00149L32	ELY., 10 $\mu$ F / 25V
C2124	08T57705F67	MYL., 0.01 $\mu$ F	C5016	23T00149L32	ELY., 10 $\mu$ F / 25V
C2161	08S40805F01	CER., 100pF	C5017	08T57705F51	MYL., 470pF
C3101	23T00149L37	ELY., 220 $\mu$ F / 25V	C5018	08T57705F51	MYL., 470pF
C3103	23T00149L52	ELY., 1 $\mu$ F / 50V	C5051	23T00149L32	ELY., 10 $\mu$ F / 25V
C4001	08T52714F17	CER., 0.022 $\mu$ F	C5052	08T52714F17	CER., 0.022 $\mu$ F
C4002	08S52714F17	CER., 0.022 $\mu$ F	C5053	23T00149L32	ELY., 10 $\mu$ F / 25V
C4003	08S40805F02	CER., 150pF	C5055	08T90316F25	TF., 0.047 $\mu$ F
C4004	08S40805F02	CER., 150pF	C5056	08T90316F25	TF., 0.047 $\mu$ F
C4005	08S40805F05	CER., 470pF	C5057	08S40805F05	CER., 470pF
C4006	08S40805F05	CER., 470pF	C5058	08S40805F05	CER., 470pF
C4011	23T00138L26	ELY., 4.7 $\mu$ F / 25V	C5059	08S40805F04	CER., 330pF
C4013	23T00149L32	ELY., 10 $\mu$ F / 25V	C5060	08S40805F04	CER., 330pF
C4014	23T00149L32	ELY., 10 $\mu$ F / 25V	C5061	08T90316F29	TF., 0.1 $\mu$ F
C4015	23T00138L26	ELY., 4.7 $\mu$ F / 25V	C5062	08T90316F29	TF., 0.1 $\mu$ F
C4016	23T00138L26	ELY., 4.7 $\mu$ F / 25V	C5063	08T57705F71	MYL., 0.022 $\mu$ F

Symbol No.	Part No.	Description	Symbol No.	Part No.	Description
C5064	08T57705F71	MYL., 0.022 $\mu$ F	C6105	23T00149L32	ELY., 10 $\mu$ F / 25V
C5065	08T57705F67	MYL., 0.01 $\mu$ F	C6106	23T00149L32	ELY., 10 $\mu$ F / 25V
C5066	08T57705F67	MYL., 0.01 $\mu$ F	C6107	08T57705F55	MYL., 1000pF
C5067	21S40655F31	CER., 560pF	C6108	08T57705F71	MYL., 0.022 $\mu$ F
C5068	21S40655F31	CER., 560pF	C6109	08T90316F29	TF., 0.1 $\mu$ F
C5069	23T00149L32	ELY., 10 $\mu$ F / 25V	C6110	23T00149L52	ELY., 1 $\mu$ F / 50V
C5071	08T52714F17	CER., 0.022 $\mu$ F	C6111	23T00149L35	ELY., 47 $\mu$ F / 25V
C5101	23T00138L46	ELY., 2.2 $\mu$ F / 50V	C6115	23T00149L35	ELY., 47 $\mu$ F / 25V
C5102	08T52714F17	CER., 0.022 $\mu$ F	C6116	23T00149L35	ELY., 47 $\mu$ F / 25V
C5103	08T52448F33	PP., 6800pF	C8001	23T00149L32	ELY., 10 $\mu$ F / 25V
C5104	08T52448F41	PP., 0.015 $\mu$ F	C8002	23T00149L32	ELY., 10 $\mu$ F / 25V
C5105	08T52448F25	PP., 3300pF	<b>Resistors</b>		
C5106	08T52448F25	PP., 3300pF	R1037	06T92265F13	MF. 33ohm 3W
C5111	08T52448F33	PP., 6800pF	○ R6001	06S84854F06	Block 10Kohm $\times$ 8
C5112	21S40655F11	CER., 10pF	△ R6001	06T52333F05	Block 10Kohm $\times$ 8
C5121	23T74436F41	TAN., 10 $\mu$ F / 25V	○ R6002	06S84854F06	Block 10Kohm $\times$ 8
C5125	23T00149L33	ELY., 22 $\mu$ F / 25V	△ R6002	06T52333F05	Block 10Kohm $\times$ 8
C5128	08T52714F17	CER., 0.022 $\mu$ F	○ R6003	06S84854F02	Block 10Kohm $\times$ 4
C6001	23T00149L16	ELY., 470 $\mu$ F / 10V	△ R6003	06T52333F02	Block 10Kohm $\times$ 4
C6002	08T52714F17	CER., 0.022 $\mu$ F	○ R6004	06S84854F02	Block 10Kohm $\times$ 4
C6003	23T00149L51	ELY., 0.47 $\mu$ F / 50V	△ R6004	06T52333F02	Block 10Kohm $\times$ 4
C6004	08T61940F22	CER., 30pF	○ R6005	06S84854F02	Block 10Kohm $\times$ 4
C6005	08T61940F22	CER., 30pF	△ R6005	06T52333F02	Block 10Kohm $\times$ 4
C6006	23T00149L32	ELY., 10 $\mu$ F / 25V	○ R6006	06S84854F02	Block 10Kohm $\times$ 4
C6011	08S65480F37	CER., 100pF	△ R6006	06T52333F02	Block 10Kohm $\times$ 4
C6012	08S65480F37	CER., 100pF	R6061	06T92265F13	MF. 33ohm 3W
C6013	08S65480F37	CER., 100pF	R6062	06T92265F13	MF. 33ohm 3W
C6014	08S65480F37	CER., 100pF	R6076	06T92264F01	MF. 10ohm 2W
C6015	08S65480F37	CER., 100pF	R6086	06T92264F01	MF. 10ohm 2W
C6016	08S65480F37	CER., 100pF	VR2001	18T15356W15	Volume, RH0634C 22Kohm
C6017	08S65480F37	CER., 100pF	VR2002	18T15356W15	Volume, RH0634C 22Kohm
C6018	08S65480F37	CER., 100pF	VR2101	18T15356W15	Volume, RH0634C 22Kohm
C6031	23T00149L32	ELY., 10 $\mu$ F / 25V	VR2102	18T15356W15	Volume, RH0634C 22Kohm
C6051	08S65480F37	CER., 100pF	VR5001	18T15356W17	Volume, RH0634C 47Kohm
C6052	08S52714F17	CER., 0.022 $\mu$ F	VR5002	18T15356W17	Volume, RH0634C 47Kohm
C6062	23T00149L33	ELY., 22 $\mu$ F / 25V	VR6061	18T15356W13	Volume, RH0634C 10Kohm
C6063	23T00149L33	ELY., 22 $\mu$ F / 25V	VR6062	18T15356W13	Volume, RH0634C 10Kohm
C6065	23T00149L51	ELY., 0.47 $\mu$ F / 50V	VR6071	18T15355W12	Volume, RH064C 6.8Kohm
C6066	23T00149L51	ELY., 0.47 $\mu$ F / 50V	VR6072	18T15355W11	Volume, RH064C 4.7Kohm
C6071	23T00149L32	ELY., 10 $\mu$ F / 25V	VR6073	18T15355W12	Volume, RH064C 6.8Kohm
C6072	23T00140L37	ELY., (BP.) 2.2 $\mu$ F / 50V	VR6074	18T15355W11	Volume, RH064C 4.7Kohm
C6073	23T00149L32	ELY., 10 $\mu$ F / 25V	VR8001	18T15356W17	Volume, RH0634C 47Kohm
C6074	23T00140L37	ELY., (BP.) 2.2 $\mu$ F / 50V	VR8002	18T15356W17	Volume, RH0634C 47Kohm
C6075	23T00149L35	ELY., 47 $\mu$ F / 25V			
C6076	23T00149L35	ELY., 47 $\mu$ F / 25V			
C6078	08T52714F13	CER., 0.01 $\mu$ F			
C6079	08T52714F13	CER., 0.01 $\mu$ F			
C6081	23T00149L35	ELY., 47 $\mu$ F / 25V			
C6082	23T00149L35	ELY., 47 $\mu$ F / 25V			
C6101	23T00149L35	ELY., 47 $\mu$ F / 25V			
C6103	23T00149L32	ELY., 10 $\mu$ F / 25V			
C6104	23T00149L32	ELY., 10 $\mu$ F / 25V			

○ : With Safety Regulations Version (AD)

△ : Without Safety Regulations Version (EK)

Symbol No.	Part No.	Description	Symbol No.	Part No.	Description
<b>Coils / Filters</b>			<b>Coils / Filters</b>		
L5003	24T81850F08	Inductor 3.9mH	Q5205	48T57305F04	2SD1302
L5004	24T81850F08	Inductor 3.9mH	or	48T90183F04	2SD1996
L5005	24T81850F01	Inductor 1mH	Q5206	48T57305F04	2SD1302
L5006	24T81850F01	Inductor 1mH	or	48T90183F04	2SD1996
L5051	24T72930F01	Coil, HX	Q5207	48T57305F04	2SD1302
			or	48T90183F04	2SD1996
L5052	24T72930F01	Coil, HX	Q5208	48T57305F04	2SD1302
L5101	24T70526F02	Coil, OSC	or	48T90183F04	2SD1996
LF4001	24T70527F03	Filter, MPX	Q5209	48T57305F04	2SD1302
LF4002	24T70527F03	Filter, MPX	or	48T90183F04	2SD1996
LF5001	24T70528F01	Filter, Bias	Q5210	48T57305F04	2SD1302
			or	48T90183F04	2SD1996
LF5002	24T70528F01	Filter, Bias	Q5211	48T57305F04	2SD1302
			or	48T90183F04	2SD1996
			Q5212	48T57305F04	2SD1302
			or	48T90183F04	2SD1996
<b>Ceramic Filter / Switch</b>			<b>Diodes</b>		
CF6001	91T70534F01	Ceramic Filter 4MHz	D3001	48T15817W01	1S5108
S6501	40T15334W01	Switch, Push (TIMER)	D5071	48T44813F01	MA165TA
			D5072	48T44813F01	MA165TA
			D5073	48T44813F01	MA165TA
			D5074	48T44813F01	MA165TA
			D5075	48T44813F01	MA165TA
			D5076	48T44813F01	MA165TA
			D5201	48T44813F01	MA165TA
			D5202	48T44819F01	1S1555
			D5203	48T44813F01	MA165TA
			D5204	48T43189F01	1S1555
			D5205	48T44813F01	MA165TA
			D5206	48T43189F01	1S1555
			D5207	48T44813F01	MA165TA
			D5208	48T44813F01	MA165TA
			D5209	48T44813F01	MA165TA
			D5210	48T44813F01	MA165TA
			D5211	48T44813F01	MA165TA
			D5212	48T44813F01	MA165TA
			ZD3001	48T52739F47	Zener, HZ7B-2
			ZD3002	48T52740F09	Zener, HZ12C-3
			ZD3003	48T52739F43	Zener, HZ7A-1
<b>Jacks</b>			<b>Coils</b>		
JK4001	09T15454W03	Plate, Phono 4P (LINE IN/OUT)	L3001	24T81850F22	Inductor 36mH
JK6051	09T15461W01	Mini., 2P (BUS LINE)	L3002	24T81850F22	Inductor 36mH
<b>Dolby P. C. Board</b>					
<b>IC</b>					
IC3001	51T73972F02	HA12088ANT			
<b>Transistors</b>					
Q3001	48T81101F01	2SC1815			
Q3002	48T81715F12	DTC114Y			
Q3003	48T81715F12	DTC114Y			
Q5071	48T81101F01	2SC1815			
Q5072	48T81101F01	2SC1815			
Q5073	48T81101F01	2SC1815			
Q5074	48T81101F01	2SC1815			
Q5075	48T81101F01	2SC1815			
Q5076	48T81101F01	2SC1815			
Q5201	48T57305F04	2SD1302			
or	48T90183F04	2SD1996			
Q5202	48T57305F04	2SD1302			
or	48T90183F04	2SD1996			
Q5203	48T57305F04	2SD1302			
or	48T90183F04	2SD1996			
Q5204	48T57305F04	2SD1302			
or	48T90183F04	2SD1996			

Symbol No.	Part No.	Description		Symbol No.	Part No.	Description	
<b>Capacitors</b>				C5231	08T57705F60	MYL.,	2700pF
C3001	23T00181L21	ELY.,	1000 $\mu$ F / 16V	C5232	08T57705F60	MYL.,	2700pF
C3003	23T00149L37	ELY.,	220 $\mu$ F / 25V	C5233	08S40805F01	CER.,	100pF
C3004	23T00149L33	ELY.,	22 $\mu$ F / 25V	C5234	08S40805F01	CER.,	100pF
C3005	23T00149L25	ELY.,	100 $\mu$ F / 16V	C5241	08T57705F56	MYL.,	1200pF
C3007	23T00149L33	ELY.,	22 $\mu$ F / 25V	C5242	08T57705F56	MYL.,	1200pF
C3011	23T42478F24	ELY.,	1 $\mu$ F / 50V	C5243	21S40655F28	CER.,	270pF
C3012	23T42478F24	ELY.,	1 $\mu$ F / 50V	C5244	21S40655F28	CER.,	270pF
C3013	23T42478F21	ELY.,	0.33 $\mu$ F / 50V	C5251	08T57705F57	MYL.,	1500pF
C3014	23T42478F21	ELY.,	0.33 $\mu$ F / 50V	C5252	08T57705F57	MYL.,	1500pF
C3015	23T00149L32	ELY.,	10 $\mu$ F / 25V	C5253	08S40805F02	CER.,	150pF
C3016	23T00149L32	ELY.,	10 $\mu$ F / 25V	C5254	08S40805F02	CER.,	150pF
C3017	23T00138L26	ELY.,	4.7 $\mu$ F / 25V	C5261	23T00149L32	ELY.,	10 $\mu$ F / 25V
C3018	23T00138L26	ELY.,	4.7 $\mu$ F / 25V	C5262	23T00149L32	ELY.,	10 $\mu$ F / 25V
C3019	08T57705F58	MYL.,	1800pF	C5263	23T00149L32	ELY.,	10 $\mu$ F / 25V
C3020	08T57705F58	MYL.,	1800pF	C5264	23T00149L32	ELY.,	10 $\mu$ F / 25V
C3021	08T57705F67	MYL.,	0.01 $\mu$ F	C5267	08T57705F79	MYL.,	0.1 $\mu$ F
C3022	08T57705F67	MYL.,	0.01 $\mu$ F	C5268	23T57705F79	MYL.,	0.1 $\mu$ F
C3023	23T00149L52	ELY.,	1 $\mu$ F / 50V	<b>Volume</b>			
C3024	23T00149L52	ELY.,	1 $\mu$ F / 50V	VR5071	18T15356W12	RH0634C	6.8Kohm
C3025	08T57705F70	MYL.,	0.018 $\mu$ F	VR5072	18T15356W12	RH0634C	6.8Kohm
C3026	08T57705F70	MYL.,	0.018 $\mu$ F	VR5073	18T15356W09	RH0634C	2.2Kohm
C3027	23T42478F23	ELY.,	0.68 $\mu$ F / 50V	VR5074	18T15356W09	RH0634C	2.2Kohm
C3028	23T42478F23	ELY.,	0.68 $\mu$ F / 50V	VR5075	18T15356W08	RH0634C	1.5Kohm
C3029	23T00149L53	ELY.,	2.2 $\mu$ F / 50V	VR5076	18T15356W08	RH0634C	1.5Kohm
C3030	23T00149L53	ELY.,	2.2 $\mu$ F / 50V	<b>Key Switch P. C. Board</b>			
C3031	08T57705F70	MYL.,	0.018 $\mu$ F	<b>IC's</b>			
C3032	08T57705F70	MYL.,	0.018 $\mu$ F	IC8101	15T51749F01	BA6124	
C3033	08T57705F67	MYL.,	0.01 $\mu$ F	IC8102	51T51749F01	BA6124	
C3034	08T57705F67	MYL.,	0.01 $\mu$ F	<b>Diodes</b>			
C3035	08T90316F28	TF.,	0.082 $\mu$ F	D6201	48T44813F01	MA165TA	
C3036	08T90316F28	TF.,	0.082 $\mu$ F	D6202	48T44813F01	MA165TA	
C3037	23T42478F23	ELY.,	0.68 $\mu$ F / 50V	D6203	48T44813F01	MA165TA	
C3038	23T42478F23	ELY.,	0.68 $\mu$ F / 50V	D6204	48T44813F01	MA165TA	
C3039	23T00149L53	ELY.,	2.2 $\mu$ F / 50V	D6205	48T44813F01	MA165TA	
C3040	23T00149L53	ELY.,	2.2 $\mu$ F / 50V	D6221	48T43189F01	1S1555	
C3041	23T00138L26	ELY.,	4.7 $\mu$ F / 25V	D6222	48T43189F01	1S1555	
C3042	23T00138L26	ELY.,	4.7 $\mu$ F / 25V	D6223	48T43189F01	1S1555	
C3045	23T00149L32	ELY.,	10 $\mu$ F / 25V				
C3046	23T00149L32	ELY.,	10 $\mu$ F / 25V				
C3047	23T00138L11	ELY.,	47 $\mu$ F / 10V				
C3048	23T00138L11	ELY.,	47 $\mu$ F / 10V				
C3049	08S40805F05	CER.,	470pF				
C3050	08S40805F05	CER.,	470pF				
C3051	08T52714F17	CER.,	0.022 $\mu$ F				
C5201	08T57705F63	MYL.,	4700pF				
C5202	08T57705F63	MYL.,	4700pF				
C5211	08T57705F63	MYL.,	4700pF				
C5212	08T57705F63	MYL.,	4700pF				
C5221	08T57705F62	MYL.,	3900pF				
C5222	08T57705F62	MYL.,	3900pF				

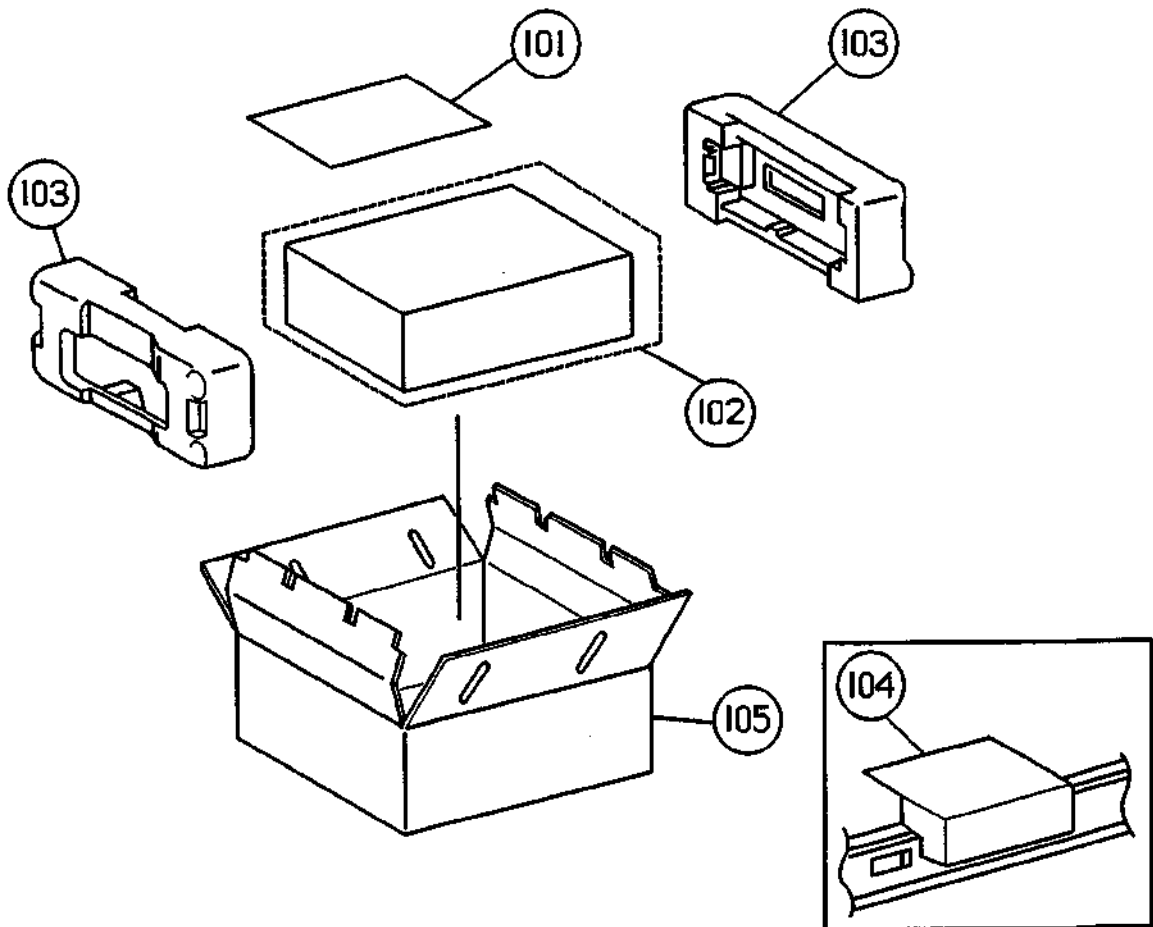
Symbol No.	Part No.	Description
<b>LED's</b>		
LD6201	48T60488F01	SLR-54DU3 (ORG)
LD6202	48T60488F01	SLR-54DU3 (ORG)
LD6203	48T60488F01	SLR-54DU3 (ORG)
LD6204	48T60488F01	SLR-54DU3 (ORG)
LD8101	48T56898F03	SLJ-165DU3HLF (RED)
LD8102	48T56898F03	SLJ-165DU3HLF (RED)
<b>Capacitors</b>		
C8111	23T00149L32	ELY., 10 $\mu$ F / 25V
C8113	23T00149L32	ELY., 10 $\mu$ F / 25V
C8114	23T00149L32	ELY., 10 $\mu$ F / 25V
<b>Switches</b>		
S6201	40T83324F15	Tact, SKHHPM ( $\square$ )
S6202	40T83324F15	Tact, SKHHPM ( $\triangleleft$ )
S6203	40T83324F15	Tact, SKHHPM ( $\triangleright$ )
S6204	40T83324F15	Tact, SKHHPM ( $\triangleleft$ )
S6205	40T83324F15	Tact, SKHHPM ( $\triangleright$ )
S6206	40T83324F15	Tact, SKHHPM (A)
S6207	40T83324F15	Tact, SKHHPM (B)
S6208	40T83324F15	Tact, SKHHPM (POWER)
<b>Dubbing Switch P. C. Board</b>		
<b>Diodes / LED's</b>		
D6601	48T44813F01	MA165TA
D6602	48T44813F01	MA165TA
LD6601	48T72160F01	LED, SLR-40VR3F (RED)
LD6602	48T72160F01	LED, SLR-40VR3F (RED)
<b>Switches</b>		
S6601	40T83324F15	Tact, SKHHPM (DUB x1)
S6602	40T83324F15	Tact, SKHHPM (DUB x2)
<b>REC Pause Switch P. C. Board</b>		
<b>Diodes / LED</b>		
D6301	48T44813F01	MA165TA
D6302	48T44813F01	MA165TA
LD6301	48T72160F01	LED, SLR-40VR3F (RED)

Symbol No.	Part No.	Description
<b>Switches</b>		
S6301	40T83324F15	Tact, SKHHPM (REC MUTE)
S6302	40T83324F15	Tact, SKHHPM (REC PAUSE)
<b>REC Volume P. C. Board</b>		
<b>Volume</b>		
VR4101	18T15339W01	Rotaly, RK097 50KMN (REC BALANCE)
VR4102	18T15338W01	Rotaly, RK097 50KB (REC LEVEL)
<b>REV Mode Switch P. C. Board</b>		
<b>Diode</b>		
D6701	48T44813F01	MA165TA
<b>Switches</b>		
S6701	40T15336W01	Rotaly, SRBM (2 - 4) (REVERSE MODE)
S6702	40T15337W01	Rotaly, SRBM (2 - 3) (DOLBY NR)
<b>Miscellaneous</b>		
F1001	65T42077U14	Fuse, Semko. 630mA
F1002	65T42077U19	Fuse, Semko. 2A
LD6401	48T60485F01	LED, SLR-34MG3 (GRN)
LD6402	48T60485F01	LED, SLR-34MG3 (GRN)
LD6403	48T60485F01	LED, SLR-34MG3 (GRN)
LD6404	48T60485F01	LED, SLR-34MG3 (GRN)
P1001	28T43812P02	Plug, AC Cord
S1001	40T80258F03	SW., Voltage Select
T1001	25T16185W01	Trans, Power

## Packing Assembly Parts List

Symbol No.	Part No.	Description	Symbol No.	Part No.	Description
101-1	68P21552W03	Owner's, Manual			
101-2	28T15331W02	Plug, Output			
101-3	28T15332W02	Cord, Cont			
102	56B13156W01	Packing, Sheet			
103	56D11359W01	Tray, Packing			
104	56B13077W01	Pad, Inner			
105	56S10005W85	Carton, Packing			

## Packing Method View



## Cabinet Assembly Parts List

NOTE : The parts without part List are not supplied.

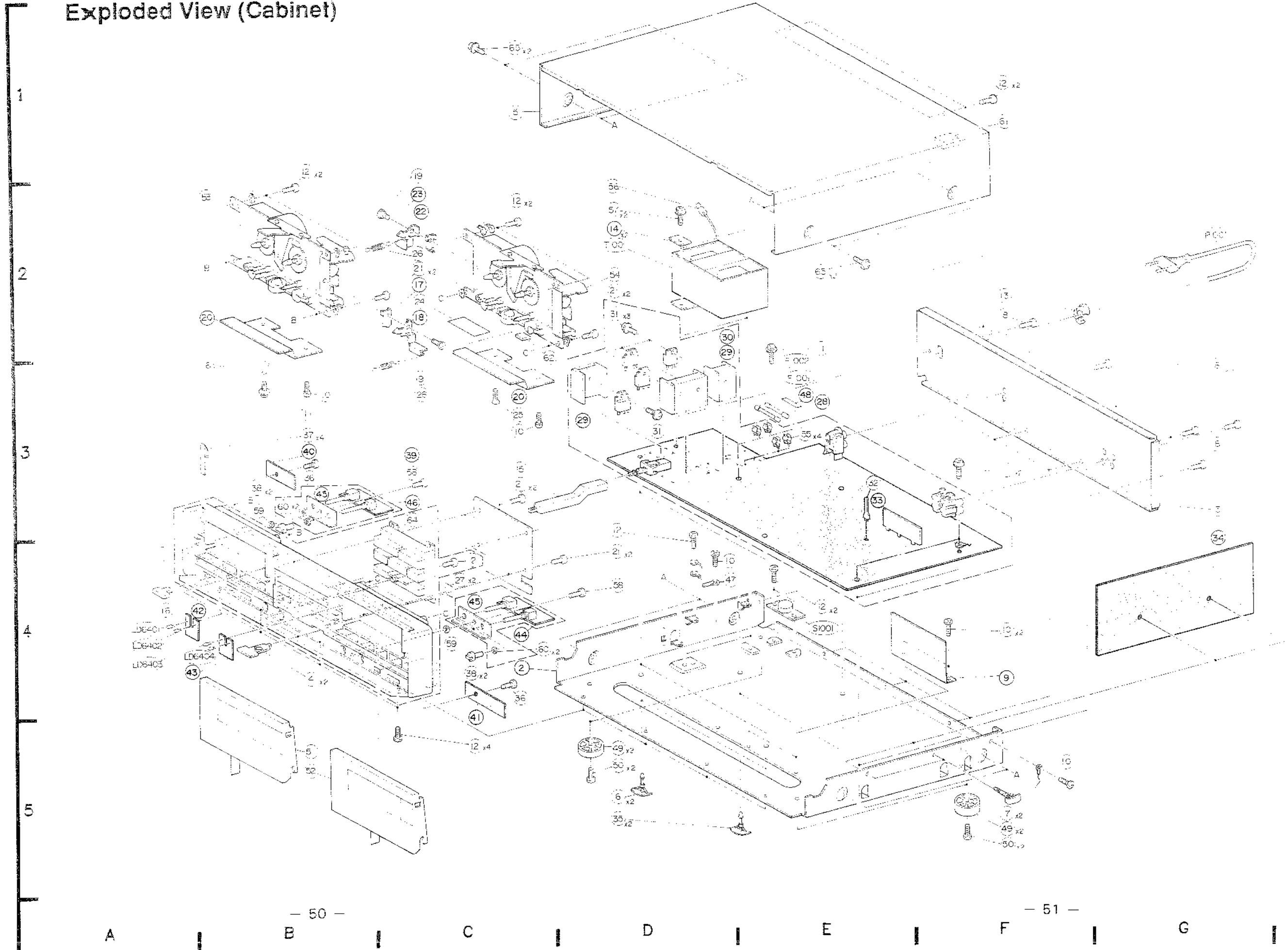
Symbol No.	Index	Part No.	Description	Symbol No.	Index	Part No.	Description
△ ○	1	4-A	64C21454W01	Assy., Front Panel			
	3	3-G	15C11356W14	Cover, Rear			
	3	3-G	15C11356W16	Cover, Rear			
	4	4-B	36B11370W01	Knob, Eject			
	5	1-C	15C11357W02	Cover, Top			
	6	5-D	15T84846F03	LSR-10R			
7	5-F	15T84846F01	LSR-6R				
8		03A82468F01	Screw, Bind (M3×10)				
10		03A44642J03	Screw, Bind (M3×5)				
11		03S71677F38	Screw, Flange (M3×6)				
12		03S71031F04	Screw, Bind (M3×8)				
13	2-F	43B41625J02	Support, Cord				
15	3-C	45A11371W01	Lever, SW.				
16	4-A	36A11347W01	Knob, Push				
19		03T11377W01	Screw, Lever Eject (M3×3.7)				
21		03S71031F11	Screw, Bind (M3×10)				
24	2-C	14S94461F47	Insulator, Cover CU				
25	3-C	03S44205G16	Screw, Countersink (M3×6)				
26		41A45559F05	Spring, Eject				
27	4-C	14A13052W01	Insulator, Cover				
31		03D40121T17	Screw, W/Double Washer (M3×8)				
32	3-E	29C41045P06	Lug, Board-In 50mm				
35	5-D	07A12980W01	Spacer, P.C.Board				
36		03S71031F02	Screw, Bind (M2.6×8)				
37	3-B	41T11376W01	Spring, Cassette				
38		36A11350W02	Knob, Volume				
47	4-D	29C41045P02	Lug, Warp Around				
49		75T11325W01	Trannleg Assy.				
50		03S44205G82	Screw, Bind (M4×10)				
51	5-B	15B21455W02	Cover, Cassette Assy.				
52	5-B	15B21456W01	Cover, Cassette Assy.				
53	2-B	81T15108W01	Cassette, Deck FP77E010				
54	2-D	81T15109W01	Cassette, Deck FP87E010				
55	3-E	09T51410F01	Holder, Fuse				
56	2-D	09T47688F01	Connector, Wire Joint				
57	2-D	03S40036U01	Screw, W/Washer (M4×8)				
58		03S71252F05	Screw, Pan (M3×10)				
59		04A66026F04	Washer, Flat (M3.2)				
60		02S40000G10	Nut, Hex (M7)				
61	1-F	75S92415F11	Cushoin, Rubber				
62	2-C	75S62361F43	Cushion, Rubber				
63	3-B	41A22359W01	Spring, Holder Shield				
64	3-C	36C11384W01	Assy., Knob Logic				
65		03S40036U04	Screw, W/Washer (M3×6)				

○ : With Safety Regulations Version (AD)    △ : Without Safety Regulation Version (EK)

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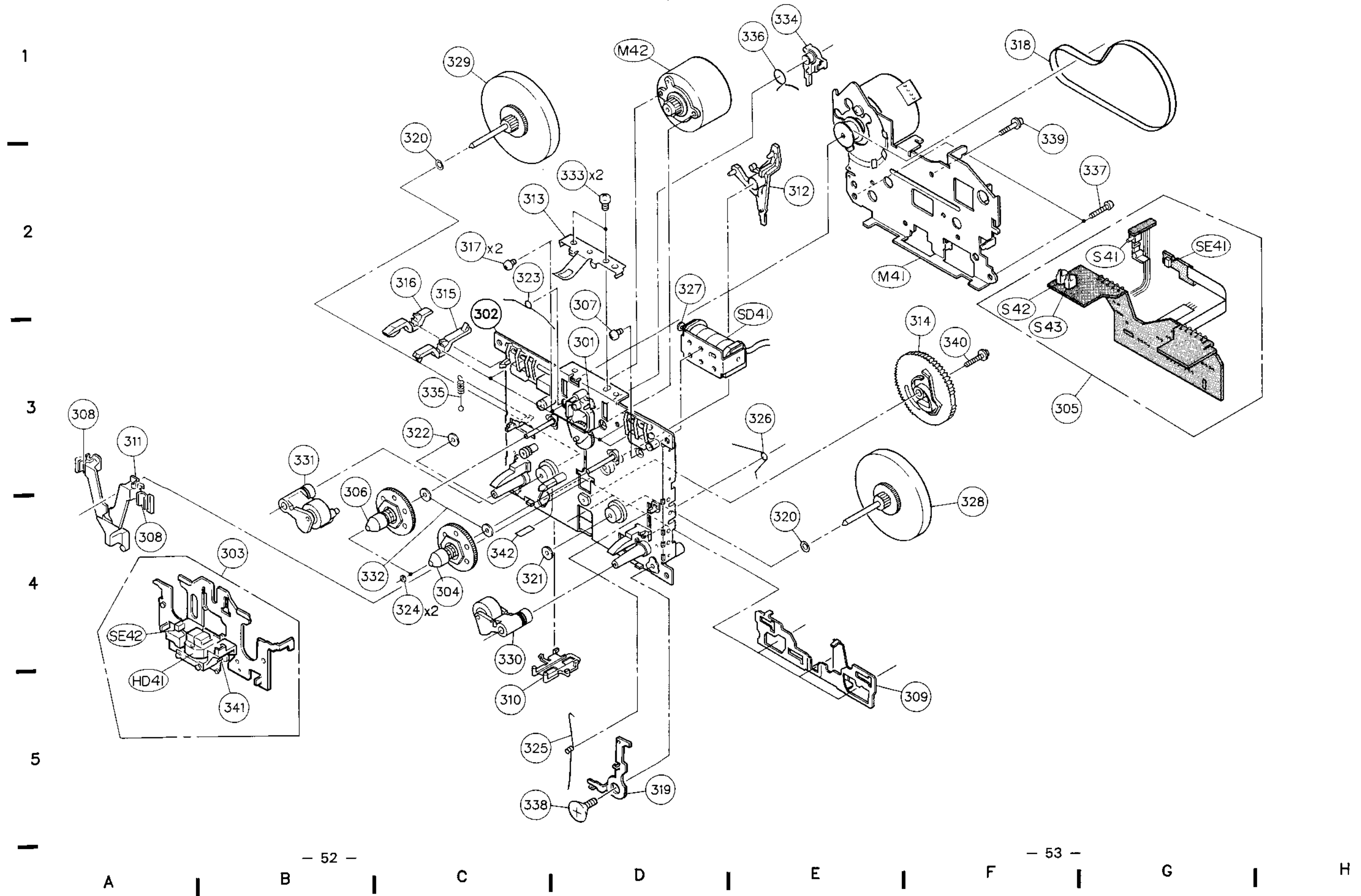
K-008

# Exploded View (Cabinet)





### Exploded View (A-Deck)



## Mechanism Assembly Parts List (A - Deck Mech.)

NOTE : The parts without part list are not supplied.

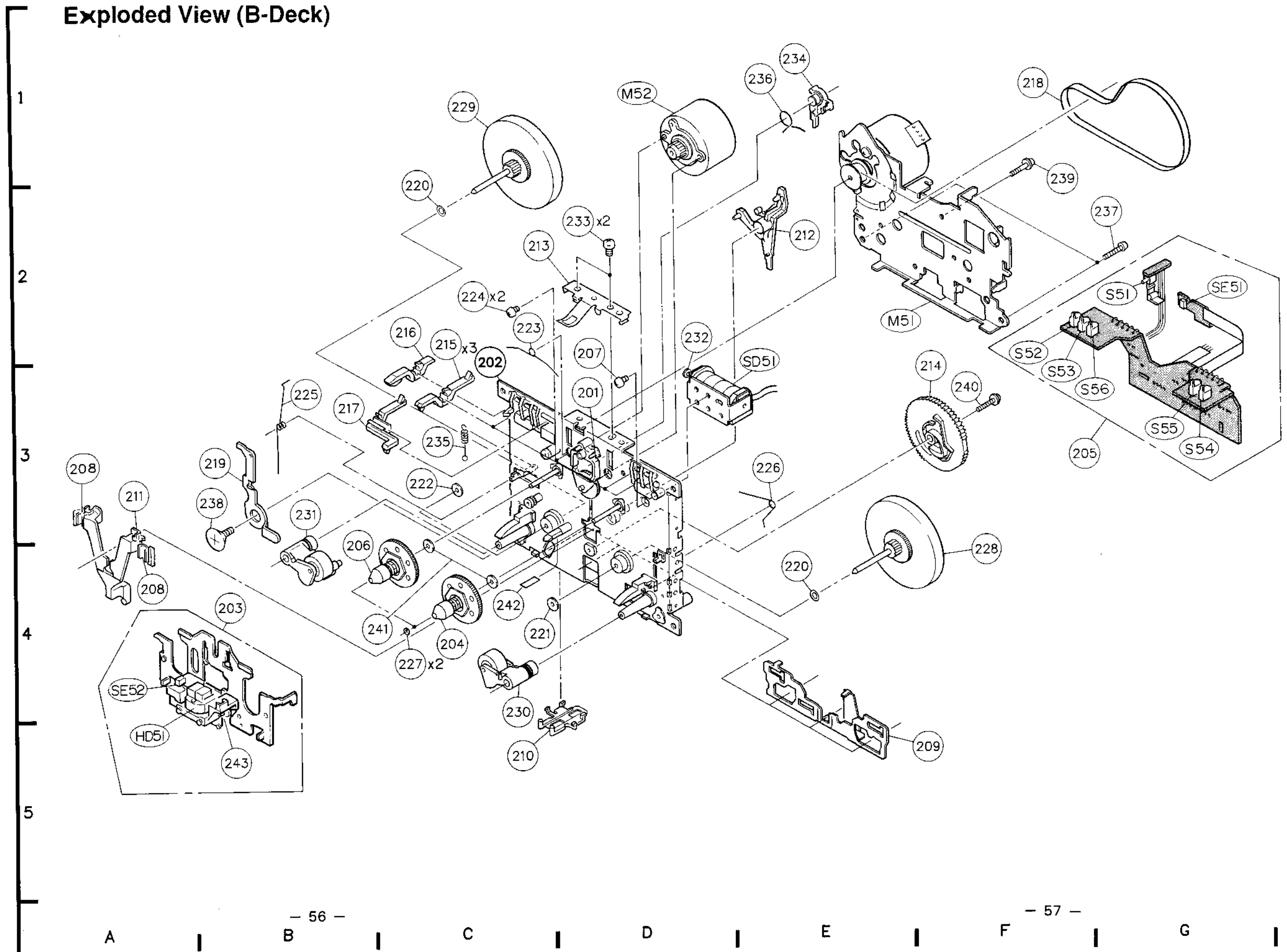
Symbol No.	Index	Part No.	Description	Symbol No.	Index	Part No.	Description
301	3-D	F517-047	Idler Block	<b>Miscellaneous</b>			
303	4-B	F513-469	Plate Head Block				
304	4-C	F623-037	Reel Base Block	HD41	5-A	FU18L-11	Head
305	3-F	F567-217	Control P.C.Board Block	M41	2-F	F525-252	Main Motor Block
306	4-C	F623-127	Reel Base Block	M42	1-D	F564-258	Reel Motor Block
307	3-D	FG114-15	Screw, Pan (M2.6 x 4)	S41	2-G	UE16D-12	SW., Leaf (DIR)
308		FF16N-13	Rubber, Brake	S42	3-F	UE16E-11	SW., Push (HALF)
309	5-F	FC47B-15	Plate, Slide	S43	3-F	UE16E-11	SW., Push (Cr02)
310	5-C	FD31Y-41	Holder, Lead	SD41	3-E	F756-252	Solenoid Block
311	3-A	FD36H-12	Lever, Hold (B)	SE41	2-G	AZ15S-00	Sensor, Reel
312	2-E	FD38M-22	Arm, Play (F)	SE42	4-A	AZ13P-00	Sensor, Leader Tape
313	2-C	FC40N-32	Spring, Cassette Holder				
314	3-F	FD39C-52	Gear, Cam (G)				
315	3-C	FD39S-21	Lever, Cr02 Detector				
316	3-C	FD38T-12	Lever, PACK Detector				
317	2-C	FG114-20	Screw, Pan (M2.6 x 6)				
318	1-F	FF16M-11	Belt, Main				
319		FC39M-63	Arm, EJECT Prevention (R)				
320		FJ111-30	Washer, Polyslider (M2.6)				
321	4-C	FJ141-11	Washer, Oil (M2.6)				
322	3-C	FJ141-14	Washer, Oil (M2.6)				
323	3-C	FK22E-13	Spring, Hold				
324	4-C	FJ111-17	Washer, Polyslider (M1.7)				
325	5-C	FK22V-15	Spring, EJECT Prevention (R)				
326	3-E	FK25T-13	Spring, Slide				
327	3-D	PL366-11	Plunger				
328	4-F	FR18M-41	Assy., Flywheel				
329	1-C	FR19T-21	Assy., Flywheel				
330	5-C	FR20L-21	Assy., Pinchroller				
331	3-B	FR20M-21	Assy., Pinchroller				
332	4-C	UJ12V-11	Washer, Polyslider (M2.1)				
333	2-D	KG194-11	Screw, Pan (M3 x 5)				
334	1-E	FD35N-12	Arm, Direction				
335	3-C	FK22N-12	Spring, Turn				
336	1-E	FK25U-13	Spring, Direction				
337	2-G	UG12H-14	Screw, Pan (M2.6 x 8)				
338	5-C	UG15S-11	Screw, special (M3 x 4)				
339		UG17H-11	Screw, W/Washer (M2.6 x 23.5)				
340	3-F	UG17L-11	Screw, W/Washer (M2 x 15)				
341	5-B	F769-016	Housing, Head Block				
342	4-C	UT11R-11	Plate, Reflector				

## Mechanism Assembly Parts List (B - Deck Mech.)

NOTE : The parts without part list are not supplied.

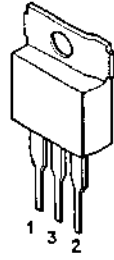
Symbol No.	Index	Part No.	Description	Symbol No.	Index	Part No.	Description
201	3-D	F517-047	Idler Block	<b>Miscellaneous</b>			
203	4-B	F513-468	Plate Head Block				
204	4-C	F623-037	Reel Base Block	HD51	5-A	FU18D-11	Head
205	3-F	F567-217	Control P.C.Board Block	M51	2-E	F525-252	Main Motor Block
206	4-B	F623-127	Reel Base Block	M52	1-D	F564-258	Reel Motor Block
207	3-D	FG114-15	Screw, Pan (M2.6×4)	S51	2-F	UE16D-12	SW., Leaf (DIR)
208		FF16N-13	Rubber, Brake	S52	3-F	UE16E-11	SW., Push (HALF)
209	5-E	FC47B-15	Plate, Slide	S53	3-F	UE16E-11	SW., Push (FWD)
210	5-C	FD31Y-41	Holder, Lead	S54	3-F	UE16E-11	SW., Push (REV)
211	3-A	FD36H-12	Lever, Hold (B)	S55	3-G	UE16E-11	SW., Push (Cr02)
212	2-E	FD38M-22	Arm, Play (F)	S56	3-G	UE16E-11	SW., Push (METAL)
213	2-C	FC40N-32	Spring, Cassette Holder	SD51	3-E	F765-252	Solenoid Block
214	3-F	FD39C-52	Gear, Cam (G)	SE51	2-G	AZ15S-00	Sensor, Reel
215	3-C	FD38S-21	Lever, REC Detector	SE52	4-A	AZ13P-00	Sensor, Leader Tape
216	2-C	FD38T-12	Lever, PACK Detector				
217	3-B	FD38U-12	Lever, METAL Detector				
218	1-F	FF16M-11	Belt, Main				
219	3-B	FC39L-63	Arm. EJECT Prevention (L)				
220		FJ111-30	Washer, Polyslider (M2.6)				
221	4-C	FJ141-11	Washer, Oil (M2.6)				
222	3-C	FJ141-14	Washer, Oil (M2.6)				
223	2-C	FK22E-13	Spring, Hold				
224	2-C	FG114-20	Screw, Pan (M2.6×6)				
225	3-B	FK22P-16	Spring, EJECT Prevention (L)				
226	3-E	FK25T-13	Spring, Slide				
227	4-C	FJ111-17	Washer, Polyslider (M1.7)				
228	4-F	FR18M-41	Assy., Flywheel				
229	1-C	FR19T-21	Assy., Flywheel				
230	4-C	FR20L-21	Assy., Pinchroller				
231	3-B	FR20M-21	Assy., Pinchroller				
232	3-D	PL366-11	Plunger				
233	2-D	KG194-11	Screw, Pan (M3×5)				
234	1-E	FD35N-12	Arm, Direction				
235	3-C	FK22N-12	Spring, Turn				
236	1-E	FK25U-13	Spring, Direction				
237	2-F	UG12H-14	Screw, Pan (M2.6×8)				
238	3-B	UG15S-11	Screw, Special (M3×4)				
239	2-F	UG17H-11	Screw, W/Washer (M2.6×23.5)				
240	3-F	UG17L-11	Screw, W/Washer (M2×15)				
241	4-B	UJ12V-11	Washer, Polyslider (M2.1)				
242	4-C	UT11R-11	Plate, Reflector				
243	5-B	F769-016	Housing, Head Block				

### Exploded View (B-Deck)

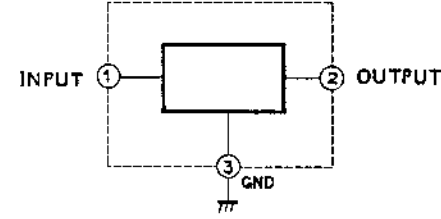


### Semi - Conductor Lead Identifications

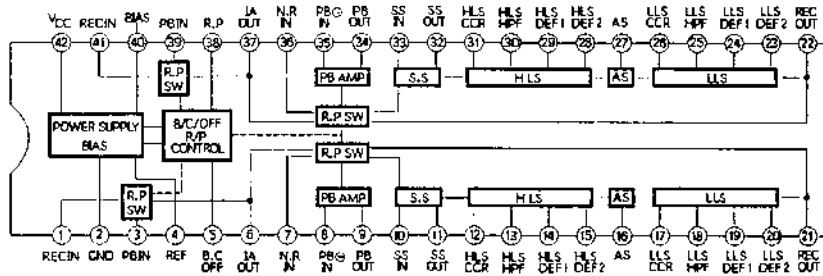
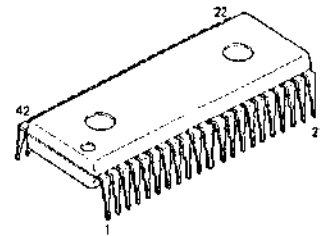
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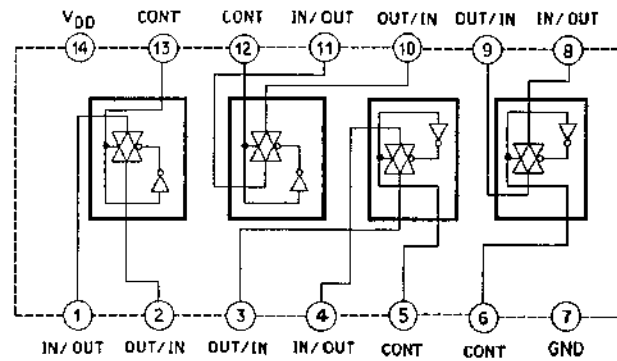
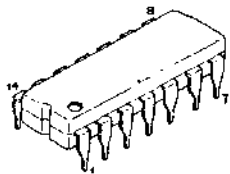
1: INPUT  
2: OUTPUT  
3: GND



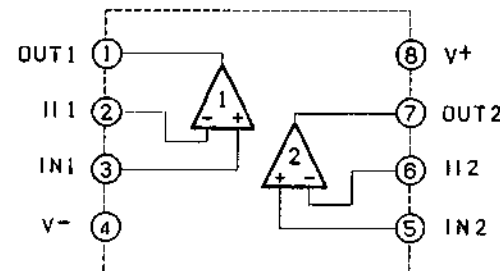
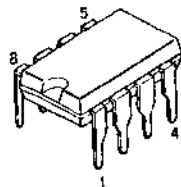
**HA12088ANT : IC3001**



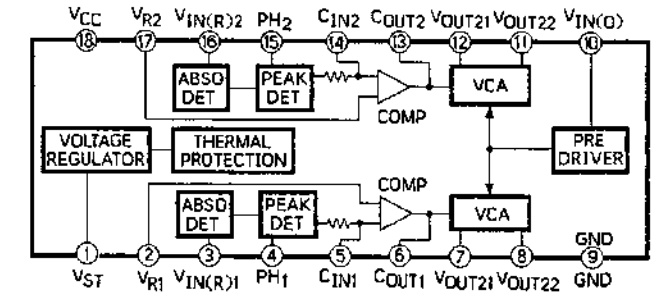
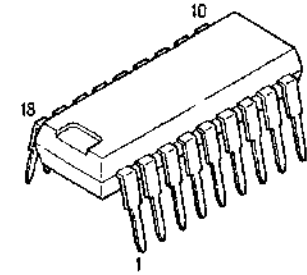
**TC4066BP : IC4001, 4002**



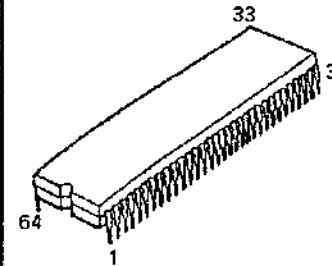
**M5238P : IC5001**



**μP1297CA : IC5051**

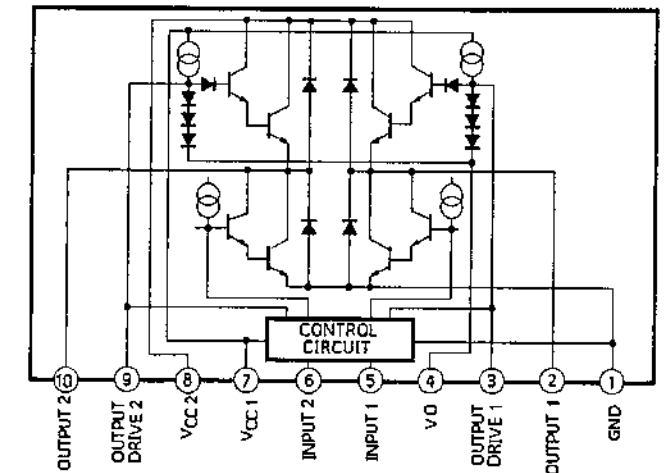
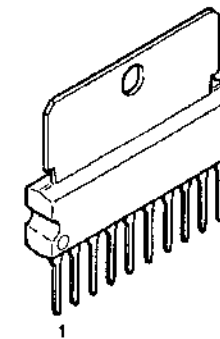


**96291F01 : IC6001**

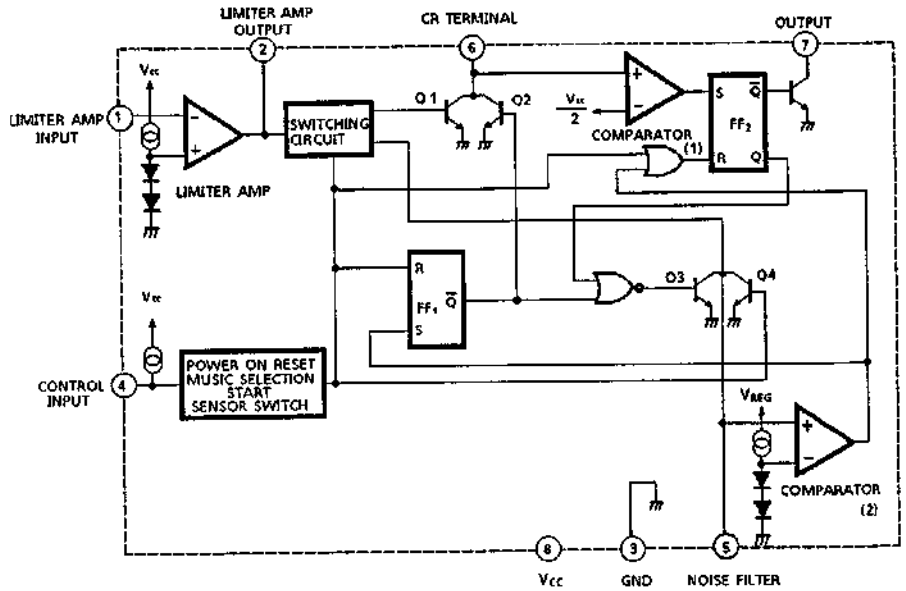
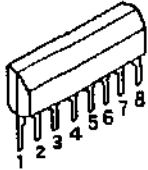


PIN NO.	CORD ADDRESS	PIN NO.	CORD ADDRESS	PIN NO.	CORD ADDRESS		
1	VAPEF	23	B-RM1	0	45	K00	I
2	VASS	24	B-RM2	0	46	K01	I
3	B-RPC	I/O 25	B-CPM	0	47	K02	I
4	B-MMS	I/O 26	B-SOL	0	48	K03	I
5	B-L.TA	I/O 27	REC BIAS	0	49	RESET	I
6	B-R.SE	I/O 28	REC MUTE	0	50	X-IN	I
7	A-RPC	I/O 29	PB	0	51	X-OUT	O
8	A-MMS	I/O 30	REC	0	52	HOLD	I/O
9	A-L.TA	I/O 31	TEST	I	53	R80	I/O
10	A-R.SE	I/O 32	-VSS	54	R81	I/O	
11	B-NOR	I/O 33	P20	0	55	S-1	I/O
12	B-CrD2	I/O 34	P21	0	56	S-0	I/O
13	B-METAL	I/O 35	P22	0	57	R90	I/O
14	A-CrD2	I/O 36	P23	0	58	R91	I/O
15	B-DUBx2	I/O 37	P30	0	59	R92	I/O
16	A-DUBx1	I/O 38	P31	0	60	A-RM1	I/O
17	DUB ON/OFF	I/O 39	P32	0	61	A-RM2	I/O
18	OUTPUT MUTE	O 40	P33	0	62	A-CPM	I/O
19	MUSIC SEARCH	I/O 41	PB0	I/O	63	A-SOL	I/O
20	POWER OFF	I/O 42	PB1	I/O	64	VDD	I/O
21	DECK A/B	I/O 43	PB2	I/O			
22	POWER ON/OFF	I/O 44	PB3	I/O			

**BA6229 : IC6071, 6072**



**MS1143AL : IC6101**



**BA6124 : IC8101, 8102**

