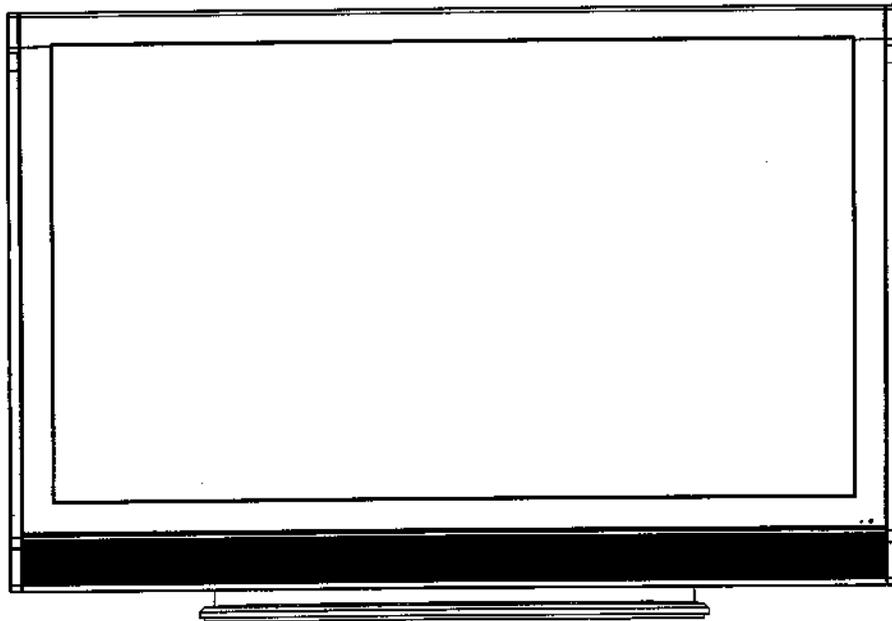


SERVICE MANUAL

ORION

TV-50127

50" DIGITAL PLASMA COLOR TELEVISION



**ORIGINAL
CHASSIS CODE A**

Best. Nr. SM50127

SERVICING NOTICES ON CHECKING

1. KEEP THE NOTICES

As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

2. AVOID AN ELECTRIC SHOCK

There is a high voltage part inside. Avoid an electric shock while the electric current is flowing.

3. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character.

Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a \triangle mark, the designated parts must be used.

4. BE CAREFUL WITH THE PDP PANEL

1. When you handle the PDP Filter you must wear the gloves twice, because, you are to avoid soil it by your sweat and dust.
2. When you lift the PDP Filter you should hold it with the palm of your hand.
Don't pick up it with your fingers.
3. The back side of PDP Filter tends to damaged. Since there is no coating.
Therefore, it put into the packing box at the time of delivery, without piling up even at the time of unused.
Also, when you take out it from a packing box, be careful of the rubbing.
4. When the surface becomes dirty, wipe it with a soft cloth as you draw a circle.
When it is dirty hardly, wipe it with a cloth ethanol infiltrated.
Don't use ethanol for the back side.
5. Do not apply it to direct sunshine so that the characteristic may change.
6. When you inspect the surface (the scratch, the dirt and the air bubble), use the fluorescent light.
7. When you use SCREW DRIVER and SCREW, be careful of a metallic powder being mixed.
8. Do not damage the PDP Module with a DRIVER.
9. Do Handling with the PDP Module by 2 persons.
10. There is a step difference between the cover and PDP Module.
So, when you remove the screws, place a cushion on it so that the PDP Module is not being scratched.
Then remove the screws carefully.

11. When you remove the cover, do not scratch the FPC on both ends of PDP Module.

12. Hold the four ends holder and be careful not to touch the glass area.

13. Take care for the damage of vacuum exhaust pipe due to a collision.

14. Moisture condensation may damage the PDP Module.

So, leave it for 48 hours at the service room.

5. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board. The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

6. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

(INSULATION CHECK PROCEDURE)

1. Unplug the plug from the AC outlet.
2. Remove the antenna terminal on TV and turn on the TV.
3. Insulation resistance between the cord plug terminals and the external exposure metal [Note 2] should be more than 2.5M ohm by using the 500V insulation resistance meter [Note 1].
4. If the insulation resistance is less than 2.5M ohm, the inspection repair should be required.

[Note 1]

If you have not the 500V insulation resistance meter, use a Tester.

[Note 2]

External exposure metal: Antenna terminal
Screw
21pin jack
Side RCA jack
Rrar RCA jack
Headphone jack



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HOW TO ORDER PARTS

Please include the following informations when you order parts. (Particularly the CHASSIS CODE.)

1. MODEL NUMBER and CHASSIS CODE
YOU can find it in the back of your unit.
2. PART NO. and DESCRIPTION
You can find it in your SERVICE MANUAL.

IMPORTANT

When you exchange IC and Transistor with a heat sink, apply silicon grease (YG6260M) on the contact section of the heat sink. Before applying new silicon grease, remove all the old silicon grease. (Old grease may cause damage to the IC and Transistor).

PANEL LOCK

To unlock the Password of Panel Lock, please follow the steps below.

1. Turn Unit ON.
2. Press and hold the 'VOLUME DOWN' key on the front panel for more than 10 seconds.
3. The Panel Lock has now been cleared.
4. Press and hold the 'VOLUME DOWN' key on the front panel.
5. Simultaneously press and hold the '0' key on the remote control unit.
6. Hold both keys for more than 2 seconds.
7. The Password of Panel Lock has now been cleared.

ABOUT LEAD FREE SOLDER (PbF)

Distinction of PbF PCB:

PCBs (manufactured) using lead free solder will have a PbF printing on the PCB.
(Please refer to figures.)



Caution:

- Pb free solder has a higher melting point than standard solder;
Typically the melting point is 86°F-104°F(30°C-40°C) higher.
Please use a soldering iron with temperature control and adjust it to 650°F ± 20°F (350°C ± 10°C).
In case of using high temperature soldering iron, please be careful not to heat too long.
- Pb free solder will tend to splash when heated too high (about 1100°F/ 600°C).
- All products with the printed circuit board with PbF printing must be serviced with lead free solder.
When soldering or unsoldering, completely remove all of the solder from the pins or solder area,
and be sure to heat the soldering points with the lead free solder until it melts sufficiently.

Recommendations

Recommended lead free solder composition is Sn-3.0Ag-0.5Cu.

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GENERAL SPECIFICATIONS

G-1	TV System	PDP	PDP Size / Visual Size	49.95 inch / 1268.7 mmV
			Number of Pixels(H x V)	1366(H) x 768(V)
		Color System		PAL/SECAM
		Speaker		4Speaker
			Position	Front
			Main Size	2.2 x 5.0 inch
			Impedance	4 ohm
			Tweeter Size	2.0 inch
			Impedance	8 ohm
			Sound Output	MAX 10%(Typical)
G-2	Tuning System	Broadcasting System		U.K., I.R., CCIR, FRENCH System B/G, D/K, I/, L
		Tuner and Receive CH	System	1Tuner
			Destination	UK, I.R., CCIR Hyper+France CATV
			CH Coverage	IreE2-E4,X-Z+2,S1-S10,E5-E12, S11-S41,E21-E69
		Intermediate Frequency	Picture(FP) Sound(FS) FP-FS	PAL/SECAM(U&VH)/SECAM(VL) 38.9/38.9/33.9MHz 33.4/32.9/32.4/40.4MHz 5.5/6.0/6.5/6.5MHz
		Auto Tuning Method		ALL Band (Not C.C.I.R. CH Plan)
		Preset CH		80
		Stereo/Dual TV Sound		NICAM/A2 Dual
G-3	Power	Power Source	AC DC	230V AC 50Hz ---
		Power Consumption		at AC: 450 W at AC 230 V 50 Hz at DC: --
			Stand by (at AC) Per Year	2 W at 230V 50Hz -- kWh/Year
		Protector	Power Fuse Safety Circuit IC Protector(Micro Fuse)	Yes Yes No
		G-4	Regulation	Safety
Radiation				CE
X-Radiation				---
G-5	Temperature	Operation Storage		+5oC - +40oC -20oC - +60oC
G-6	Operating Humidity			Less than 80% RH
G-7	OSD Language			English French Spanish German Italian Russian
G-8	Clock and Timer	Sleep Timer	Max Time Step	120 Min 10 Min
		On/Off Timer	Program(On Timer / Off Timer)	No
		Wake Up Timer		No
		Timer Back-up (at Power Off Mode)	more than	-- Min Sec

GENERAL SPECIFICATIONS

G-9	Remote Control	Unit	RC-MM	
		Glow in Dark Remocon	Yes	
		Remocon Format	ORION	
		Format	NEC	
		Custom Code	80-63 h	
		Power Source	Voltage(D.C) UM size x pcs	3V UM-3 x 2 pcs
		Total Keys	33	Keys
		Keys	Power (Stand By)	Yes
			1	Yes
			2	Yes
			3	Yes
			4	Yes
			5	Yes
			6	Yes
			7	Yes
			8	Yes
			9	Yes
			0	Yes
			CH Up	No
			CH Down	No
			Volume Up / Right	Yes
			Volume Down / Left	Yes
			Quick View	No
			Sleep	Yes
			Display (CH Call)	Yes
			Normal	Yes
			Menu	Yes
			Enter	Yes
			Mute	Yes
			Dolby Virtual On/Off	No
			Picture Size	Yes
			Auto	No
			Position	No
	Fine Tuning +	No		
	Fine Tuning -	No		
	Tone 1/2	No		
	Input Select	Yes		
	TEXT / MIX / TV	Yes		
	CH Up / Page Up / Up	Yes		
	CH Down / Page Down / Down	Yes		
	Red	Yes		
	Green	Yes		
	Yellow	Yes		
	Cyan	Yes		
	F/T/B	Yes		
	Reveal / Skip	Yes		
	Display Cancel	No		
	Reset	No		
	Reset / Tone 1/2	Yes		
	Hold / Status	Yes		
	Sub Page / Quick View	Yes		
	TTEXT Keys			

GENERAL SPECIFICATIONS

G-10	Features		
	Picture Setting(TV)	Brightness , Contrast , Color	Yes
		Tint	Yes
		Sharpness	Yes
		DNR	Yes
		Color Temperature	Yes
	Picture Setting(PC)	Blue Back	Yes
		BRIGHTNESS , CONTRAST	Yes
		HOR POSITION , VER POSITION	Yes
		PHASE , CLOCK	Yes
		AUTO ADJUST	No
	Audio(TV)	RED , GREEN , BLUE	Yes
		WXGA INPUT	Yes
		WVGA INPUT	Yes
		Nicam	Yes
		Tone Control (Bass/Treble/Balance)	Yes
	Audio(PC)	Surround	No
		BBE	Yes
		Speaker	Yes
		HDMI	Yes
		Tone Control (Bass/Treble/Balance)	Yes
	Setup	Surround	No
		BBE	Yes
		Speaker	Yes
		Auto Tuning	Yes
		Manual Tuning	Yes
		CH Allocation	Yes
		BACKLIGHT	No
		Language	Yes
		Text Language	Yes
		Position (Vertical Position)	Yes
		AUTO 4:3 DEFAULT	Yes
		AV2 Output	Yes
		AV2 Input	Yes
		AV Color	Yes
		Inversion	No
		Full White	Yes
		Screen Saver	Yes
	Option	Static Image	Yes
		Black Side Panel	Yes
		On Timer	No
		Off Timer	No
		Panel Lock	Yes
		Variable Audio Out	Yes
		Auto Shut Off	Yes
		BBE	Yes(Digital)
		Auto Search	Yes
		CH Allocation	Yes
	TText	Channel Lock	No
		Just Clock Function	No
		Game Position	No
CH Label		No	
Text type		Fastext / Toptext	
Text Language		English , French, Swedish, Hungarian Finnish, Turkish, German, Dutch Portuguese, Spanish, Italian, Greek Polish, Russian, Bulgarian, Serbian, Croatian, Slovene, Czech, Slovakian, Rumanian.	
Wide Mode		Yes	
Picture Scroll		No	
DNR		Yes 3D	
Comb Filter		Yes 5 Lines	
Wide Mode	Surround	No	
	Backlight	No	
	Stable Sound	No	
	PFC(Power Factor circuit)	Yes	
	Auto Set Up	No	
	Power On Memory	Yes	
	Hotel Lock	No	
	PC Monitor Input	Yes	
	Freeze frame	No	
	HD-Ready	Yes	

GENERAL SPECIFICATIONS

	PC Monitor Input		Yes	
		VGA (640x480)	Yes (60Hz)	
		VGA (720x400)	No	
		WVGA (848x480)	Yes (60Hz)	
		SVGA (800x600)	Yes (60Hz)	
		XGA (1024x768)	Yes (60Hz)	
		WXGA (1280x768)	Yes (60Hz)	
		WXGA (1280x720)	Yes (60Hz)	
		WXGA (1360x768)	Yes (60Hz)	
		SXGA (1280x1024)	No	
		HDMI Input		Yes
			VGA (640x480)	Yes (60Hz)
			720x480i (4:3)	Yes (60Hz)
	720x480i (16:9)		Yes (60Hz)	
	720x480p (4:3)		Yes (60Hz)	
	720x480p (16:9)		Yes (60Hz)	
	720x576i (4:3)		Yes (50Hz)	
	720x576i (16:9)		Yes (50Hz)	
	720x576p (4:3)		Yes (50Hz)	
	720x576p (16:9)		Yes (50Hz)	
	1280x720p		Yes (50/60Hz)	
	1920x1080i	Yes (50/60Hz)		
	Component Input		Yes	
		720x480i (4:3)	Yes (60Hz)	
		720x480i (16:9)	Yes (60Hz)	
		720x480p (4:3)	Yes (60Hz)	
		720x480p (16:9)	Yes (60Hz)	
720x576i (4:3)		Yes (50Hz)		
720x576i (16:9)		Yes (50Hz)		
720x576p (4:3)		Yes (50Hz)		
720x576p (16:9)		Yes (50Hz)		
1280x720p		Yes (50/60Hz)		
1920x1080i		Yes (50/60Hz)		
G-11	Accessories	Owner's Manual	Language w/Guarantee Card	German/Czech/French/Dutch Yes
		Remote Control Unit		Yes
		Rod Antenna		No
			Poles	-
			Terminal	-
		Loop Antenna (W/ Antenna Change Plug)		No
			Terminal	-
		U/V Mixer		No
		DC Car Cord (Center+)		No
		Guarantee Card		No
		Warning Sheet		No
		Circuit Diagram		No
		Antenna Change Plug		No
		Service Facility List		No
		Important Safeguard		No
		Dew/AHC Caution Sheet		No
		Quick Set-up Sheet		No
		Battery		Yes
			UM size x pcs	UM-3 x 2 pcs
			OEM Brand	No
		AC Adapter		No
		AC Cord (for AC Adapter)		No
		AC Cord		Yes
		AV Cord (2Pin-1Pin)		No
		HDMI-DVI Cable		Yes
		Registration Card		No
		300 ohm to 75 ohm Antenna Adapter		No

GENERAL SPECIFICATIONS

G-12	Interface	Switch	Sub Power (Tact)	Yes		
			System Select	No		
			Main Power SW	No		
			Channel Up/Menu Up	Yes		
			Channel Down/Menu Down	Yes		
			Volume Up/Menu >	Yes		
			Volume Down/Menu <	Yes		
			Input Select	Yes		
			Menu	No		
			Main Power SW	Yes		
			Indicator	Power / Stand-by	Yes(GREEN / RED)	
				On Timer	No	
				Terminals	Rear	Video Input
			Audio Input			No
			S- Input			No
		Video Output	No			
		Audio Output	RCA x 2(Variable L, R)			
		Component In	RCA x 3			
		Audio Input (Component in use)	RCA x 2(L/MONO, R)			
		Other Terminal	No			
		Euro Scart (21Pin)	3Scart			
		HDMI Input	Yes			
		Audio Input (HDMI/DVI In use)	RCA x 2 (L/MONO, R)			
		Sub Woofer Out	No			
		PC Monitor Input (D-Sub)	Yes			
		Audio Input	Mini Jack x 1(Stereo)			
		Diversity	No			
		Ext Speaker	No			
		DC Jack 12V(Center +)	No			
		VHF/UHF Antenna Input	DIN Type			
Side	AC Inlet	Yes				
	Video Input	RCA x 1				
	Audio Input	RCA x2(L/MONO,R)				
	S- Input	Yes				
	Other Terminal	Headphone				
G-13	Set Size		Approx. W x D x H (mm)	1,255 x 411 x 869		
			w/o Stand Approx. W x D x H (mm)	1,255 x 125 x 820		
G-14	Weight		Net (Approx.)	48.5kg (106.9 lbs)		
			Net w/o Stand (Approx.)	38.5kg (84.9 lbs)		
			Gross (Approx.)	55.5kg (122.4 lbs)		
G-15	Carton	Master Carton		No		
			Content	--- Sets		
			Material	--- / ---		
			Dimensions W x D x H(mm)	---		
			Description of Origin	---		
		Gift Box	Material	Double/Brown		
			Dimensions W x D x H(mm)	1,360 x 521 x 979		
			Description of Origin	No		
		Drop Test		Natural Dropping At 1 Corner / 3 Edges / 6 Surfaces		
			Height (cm)	25		
	Container Stuffing	68 Sets/40' container				
G-16	Material	Cabinet	Cabinet Front	ABS 94HB		
			Cabinet Rear	Steel		
		PCB	Non-Halogen	No		
			Eyelet	Yes		
G-17	Environment	Environmental standard requirement	Green procurement of ORION			
		Pb-free	Phase3(Phase3A)			
		WEEE	Yes			

DISASSEMBLY INSTRUCTIONS

1. EXCHANGE METHOD OF PDP MODULE

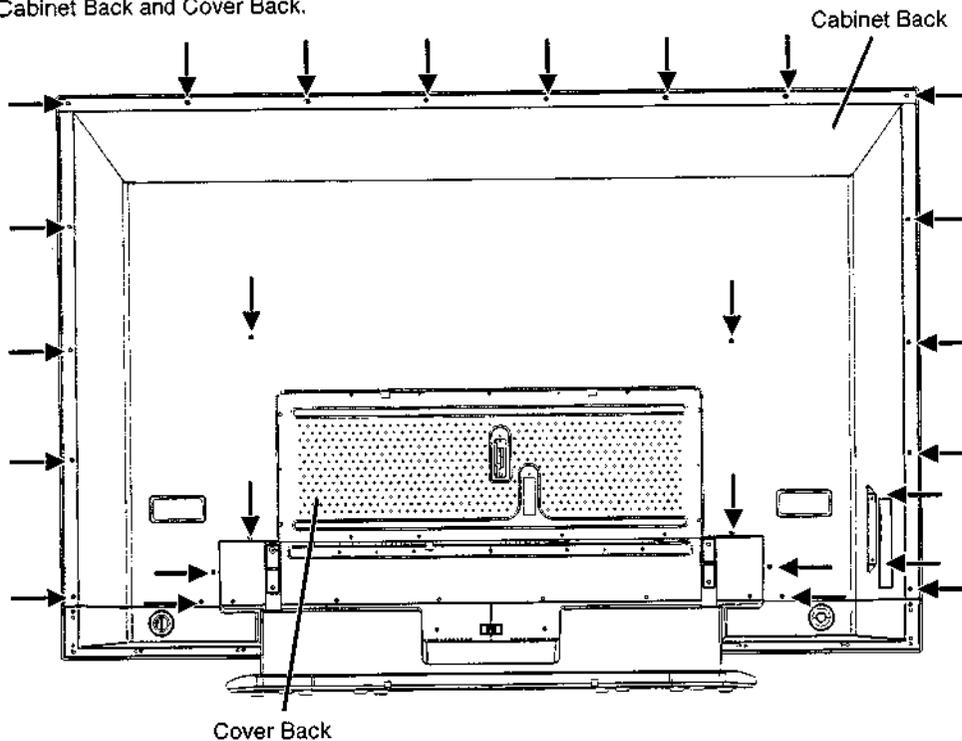
NOTE

1. Do handling with the PDP Module by 2 persons.

REMOVAL METHOD OF PDP MODULE

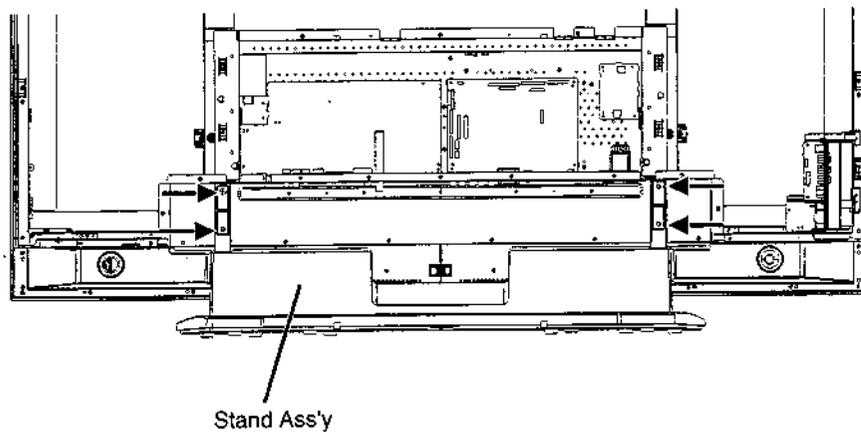
1-1: CABINET BACK/COVER BACK

1. Remove the screw.
2. Remove the Cabinet Back and Cover Back.



1-2: STAND ASS'Y

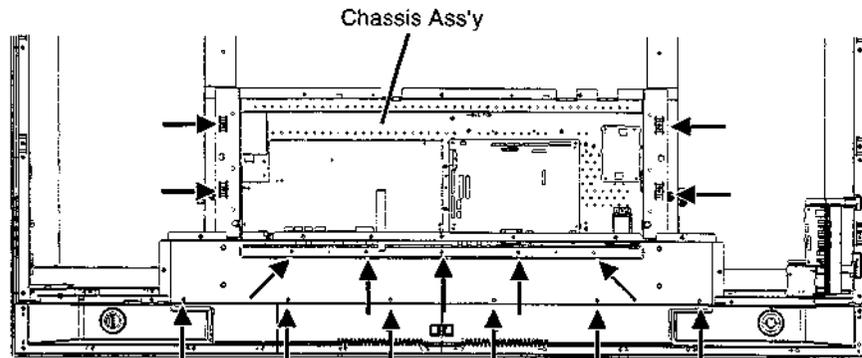
1. Spread a sheet on the plane table and place the PDP Module carefully with the panel face down.
2. Remove the screw.
3. Remove the Stand Ass'y.



DISASSEMBLY INSTRUCTIONS

1-3: CHASSIS BLOCK

1. Disconnect the connector.
2. Remove the screw.
3. Remove the Chassis Ass'y.

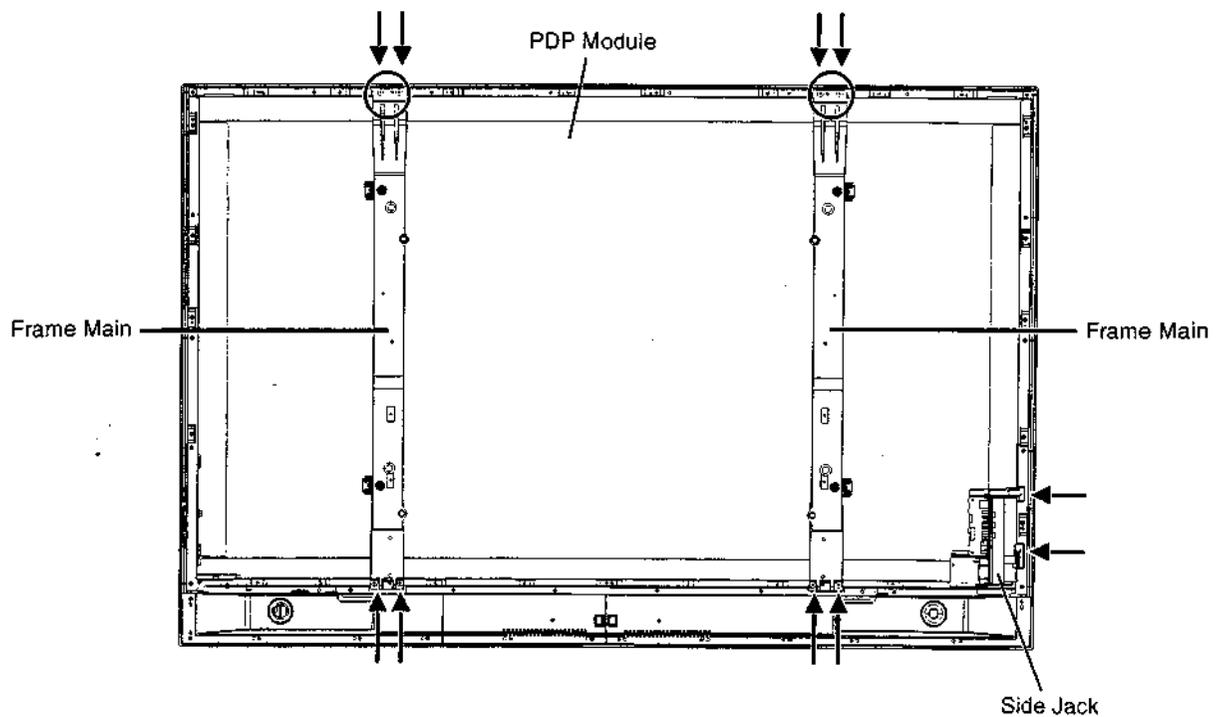
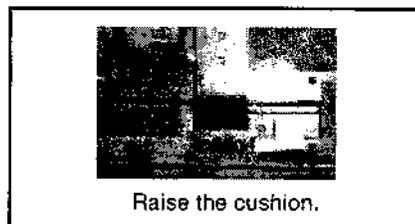


1-4: PDP MODULE

1. Remove the screw.
2. Remove the Side Jack.
3. Hold the Frame Main carefully and remove the PDP Module.

NOTE

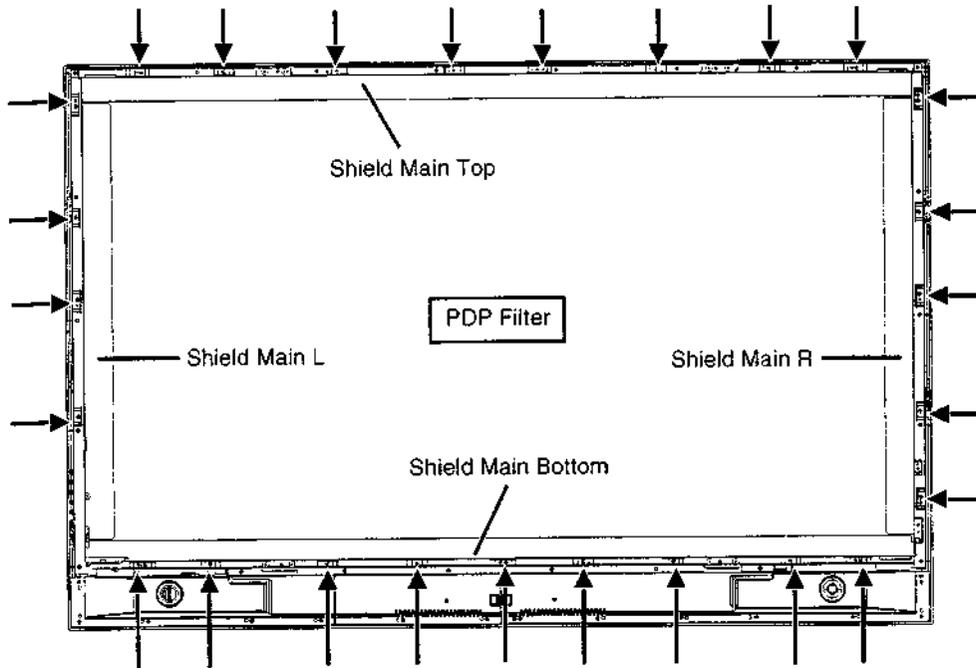
1. When removing the PDP Module, raise the cushion carefully so that you do not scratch the face.



DISASSEMBLY INSTRUCTIONS

1-5: PDP FILTER

1. Remove the screw.
2. Remove the Shield Main.
3. Remove the PDP Filter.



DISASSEMBLY INSTRUCTIONS

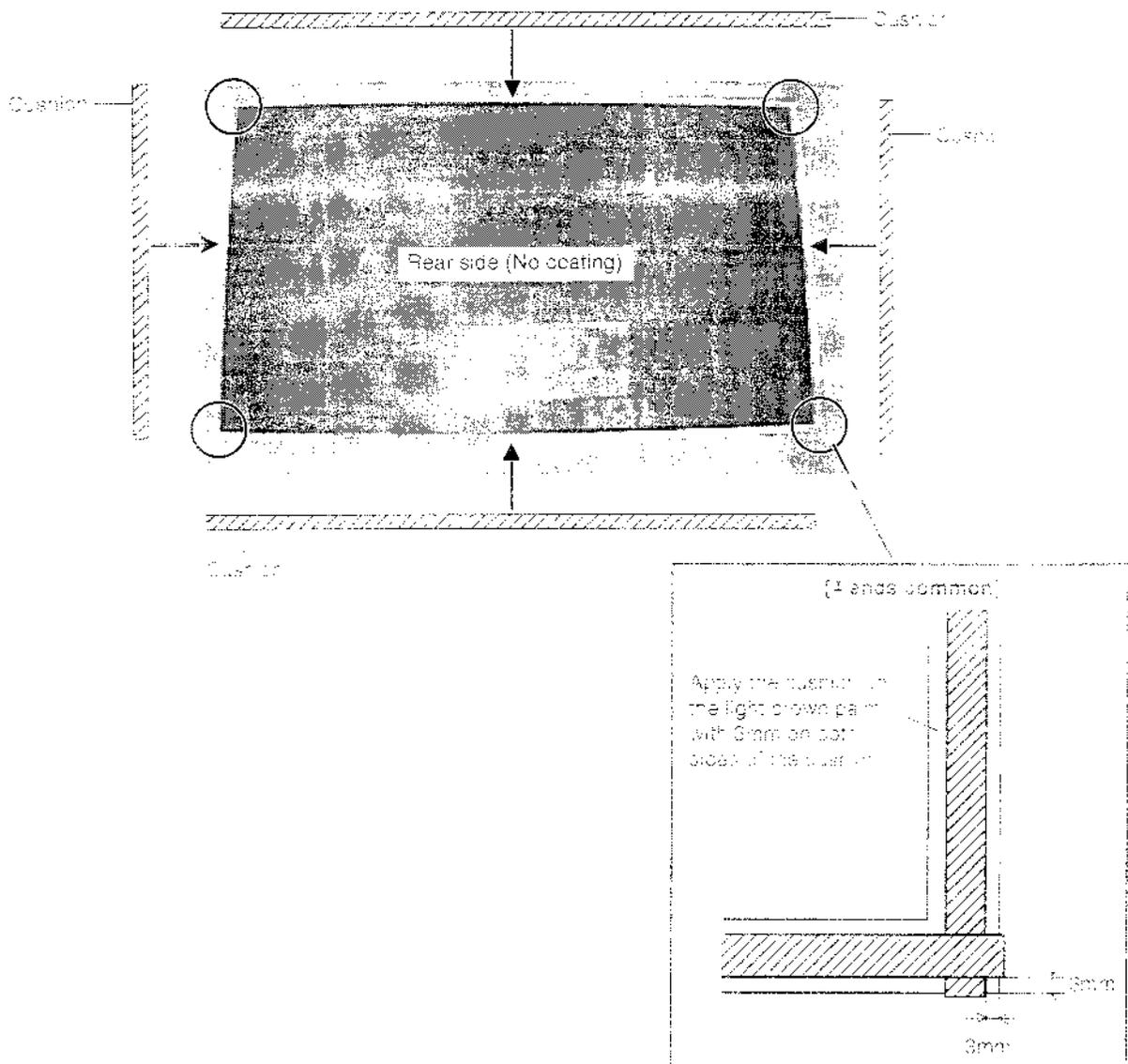
INSTALLATION METHOD OF PDP MODULE

NOTES FOR NEW PDP FILTER HANDLING

1. When you handle the PDP Filter, you must wear gloves to avoid soiling it with sweat and dust.
2. When you lift the PDP Filter, use the palm of your hand. Don't pick it up with your fingers.
3. The back side of the PDP Filter tends to get damaged, since there is no coating. Therefore, it needs to be put into the backing box at the time of delivery, even if it is not being used at the time. Also, when you take it out of the backing box, be careful not to rub the appearance.
4. When the surface becomes dirty, use a cloth which is soft and dust free and wipe it in a circular motion. When very dirty, lightly use alcohol on the cloth to wipe. Do not use alcohol for the back side.
5. Do not apply it to direct sunlight, the characteristics may change.
6. When you inspect for scratches and dirt, use a light to check for a blemish on the PDP Filter surface.

1-6: PDP FILTER (PREPARATION)

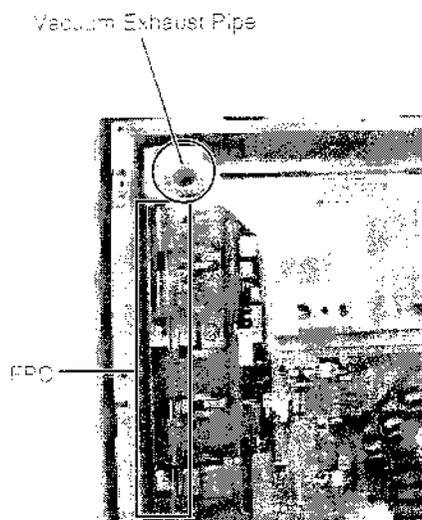
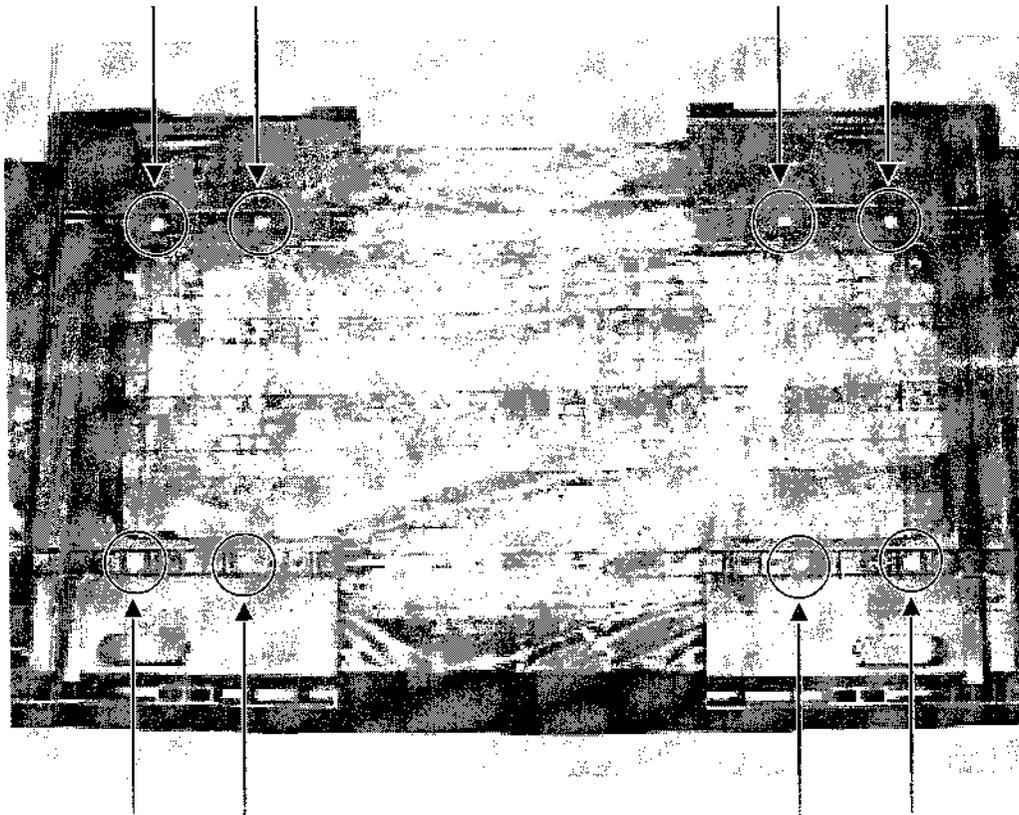
1. Fix the cushion. (Order the cushion new.)



DISASSEMBLY INSTRUCTIONS

NOTES FOR NEW PDP MODULE HANDLING

1. Handle the PDP Module with 2 people.
2. There is a step difference between the cover and the PDP Module, so when you remove the screws, place a cushion on it to keep the PDP Module from being scratched. Then remove the screws carefully.
3. When you remove the cover, do not scratch the FPC on both ends of PDP Module.
4. Hold all four ends of the holder and be careful not to touch the glass area.
5. Be careful not to damage the vacuum exhaust pipe.
6. Moisture condensation may damage the PDP Module, so leave it in the service room for 48 hours.
7. Reuse the cover, vinyl sheet and screws when returning the PDP Module.



DISASSEMBLY INSTRUCTIONS

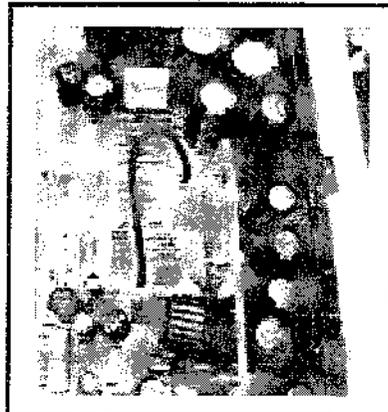
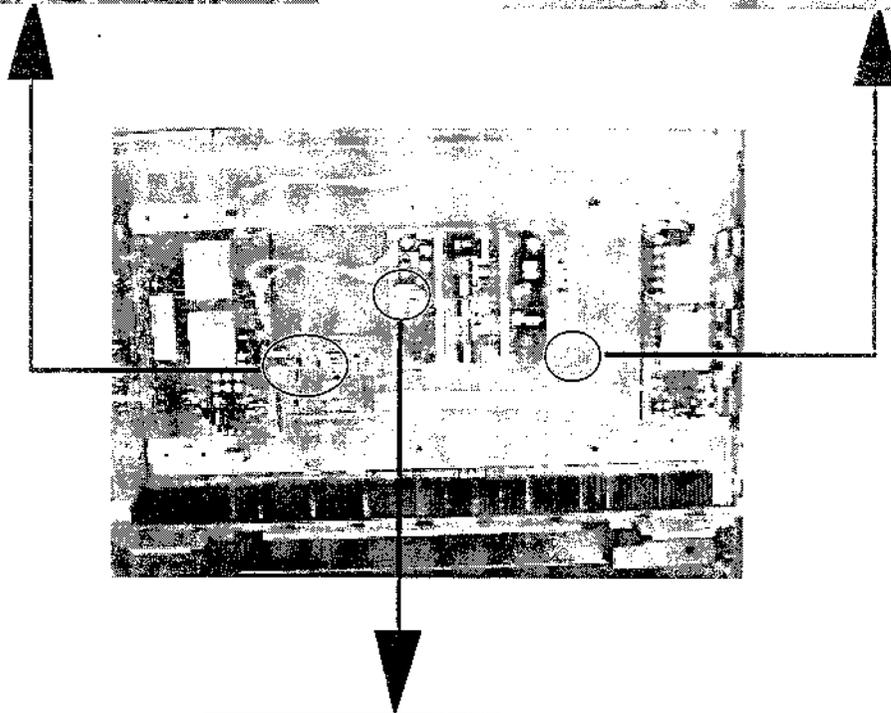
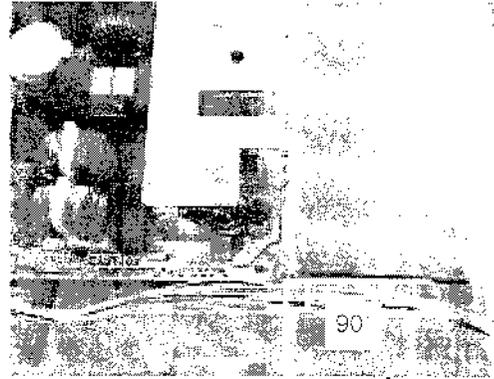
1-7: PDP MODULE (PREPARATION)

1. Remove the fixing screw of PCB.
2. Assemble the Wiring Clip. (Use the clips on defective PDP Module)
3. Assemble the Cord Clip. (Use the clips on defective PDP Module)

Cord Clip



Wiring Clip

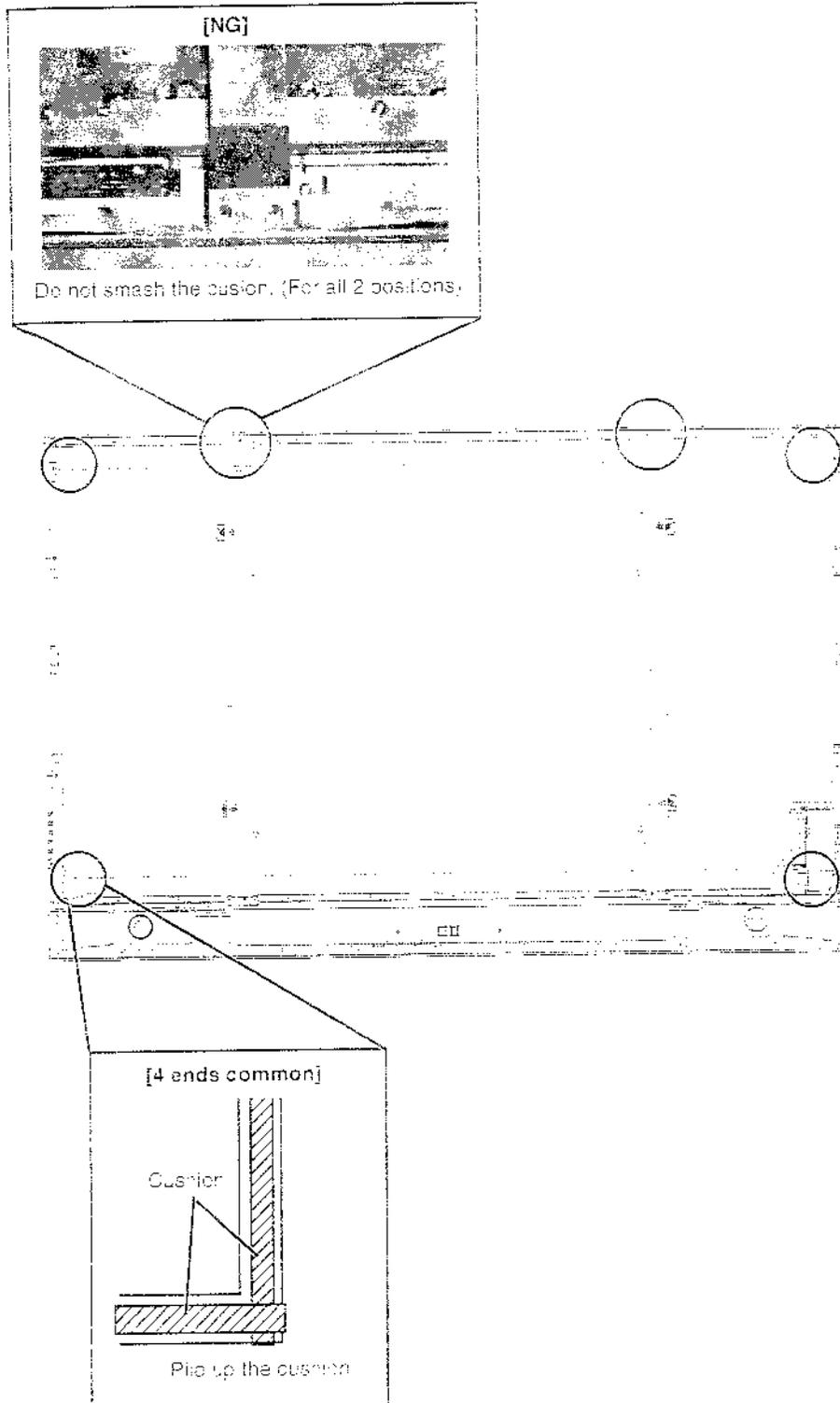


Set CN201 (24V)

DISASSEMBLY INSTRUCTIONS

1-3: PDP MODULE

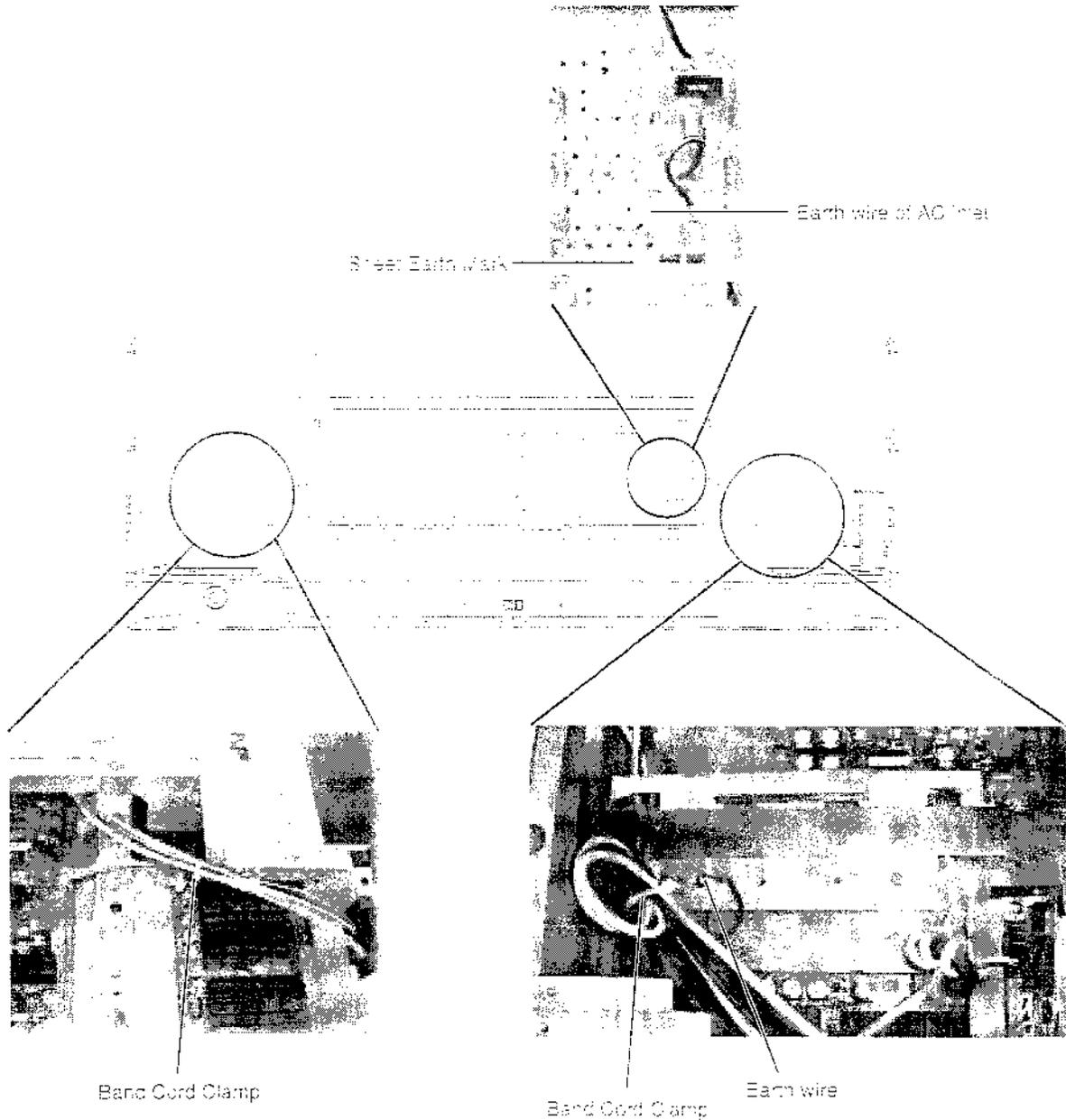
1. Assemble the Frame Main. (Use the pins on defective PDP Module.)
2. Install the PDP Filter on the set.
3. Install the Shield Main on the set.
4. Hold the Frame Main carefully and install the New PDP Module on the set.
5. Install the Side Jack on the set.



DISASSEMBLY INSTRUCTIONS

1-9: CHASSIS BLOCK

1. Do the wire fixing as shown in the photo, then install the Chassis Assy.
2. Install the Stand Assy.



1-10: CABINET BACK/COVER BACK

1. Check if the wire handlings are correct.
2. Check if the cushion positions are correct.
3. Check if the tape positions are correct.
4. Install the Cabinet Back and Cover Back.

DISASSEMBLY INSTRUCTIONS

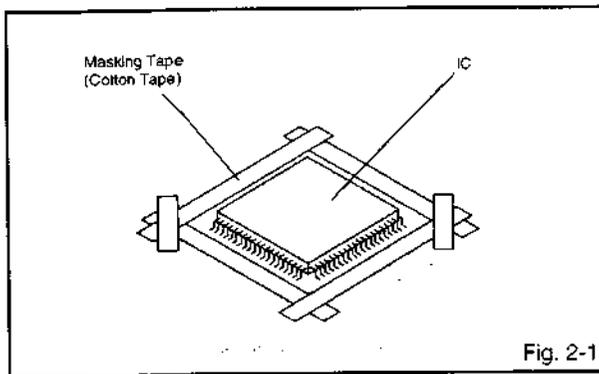
2. REMOVAL AND INSTALLATION OF FLAT PACKAGE IC

REMOVAL

1. Put Masking Tape (cotton tape) around the Flat Package IC to protect other parts from any damage. (Refer to Fig. 2-1.)

NOTE

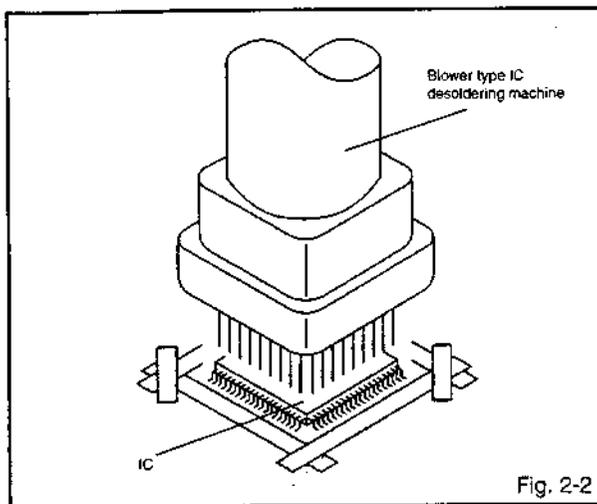
Masking is carried out on all the parts located within 10 mm distance from IC leads.



2. Heat the IC leads using a blower type IC desoldering machine. (Refer to Fig. 2-2.)

NOTE

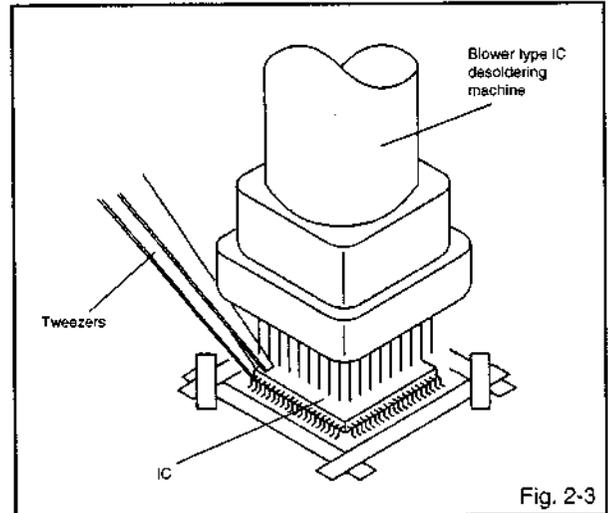
Do not rotate or move the IC back and forth, until IC can move back and forth easily after desoldering the leads completely.



3. When IC starts moving back and forth easily after desoldering completely, pickup the corner of the IC using tweezers and remove the IC by moving with the IC desoldering machine. (Refer to Fig. 2-3.)

NOTE

Some ICs on the PCB are affixed with glue, so be careful not to break or damage the foil of each IC leads or solder lands under the IC when removing it.

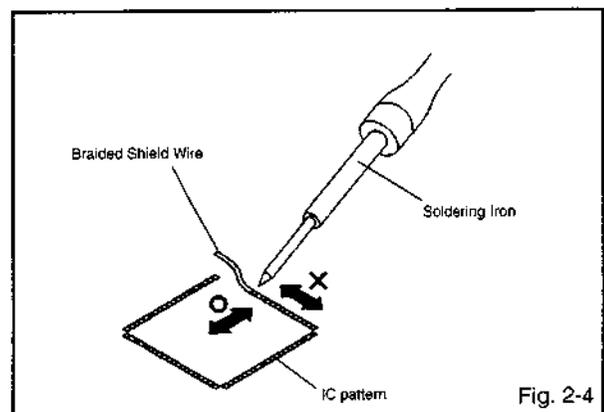


4. Peel off the Masking Tape.

5. Absorb the solder left on the pattern using the Braided Shield Wire. (Refer to Fig. 2-4.)

NOTE

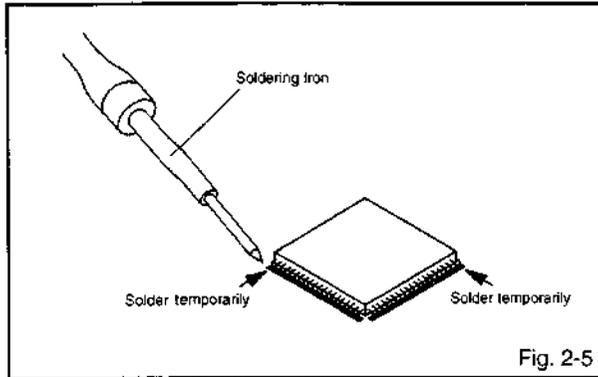
Do not move the Braided Shield Wire in the vertical direction towards the IC pattern.



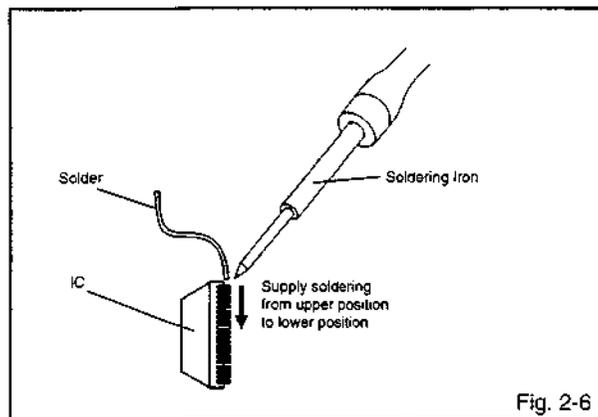
DISASSEMBLY INSTRUCTIONS

INSTALLATION

1. Take care of the polarity of new IC and then install the new IC fitting on the printed circuit pattern. Then solder each lead on the diagonal positions of IC temporarily. (Refer to Fig. 2-5.)



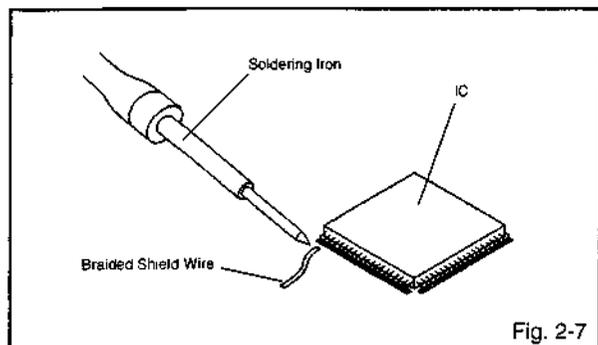
2. Supply the solder from the upper position of IC leads sliding to the lower position of the IC leads. (Refer to Fig. 2-6.)



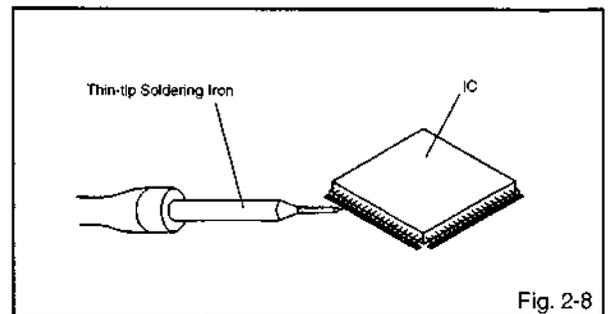
3. Absorb the solder left on the lead using the Braided Shield Wire. (Refer to Fig. 2-7.)

NOTE

Do not absorb the solder to excess.



4. When bridge-soldering between terminals and/or the soldering amount are not enough, resolder using a Thin-tip Soldering Iron. (Refer to Fig. 2-8.)



5. Finally, confirm the soldering status on four sides of the IC using a magnifying glass. Confirm that no abnormality is found on the soldering position and installation position of the parts around the IC. If some abnormality is found, correct by resoldering.

NOTE

When the IC leads are bent during soldering and/or repairing, do not repair the bending of leads. If the bending of leads are repaired, the pattern may be damaged. So, always be sure to replace the IC in this case.

SERVICE MODE LIST

This unit is provided with the following SERVICE MODES so you can repair, examine and adjust easily.

To enter to the SERVICE MODE function, press and hold both buttons simultaneously on the main unit and on the remote control for more than the standard time in the appropriate condition. (See below chart.)

Set Condition	Set Key	Remocon Key	Standard Time	Operations
TV mode	VOL. DOWN (Minimum)	0	2 sec.	Reset the user setting items (PICTURE, AUDIO, VOLUME, LANGUAGE and NICAM AUDIO/OFF) to the initial state for delivery.
TV mode	VOL. DOWN (Minimum)	1	2 sec.	Initialization of factory TV data. NOTE: If you set factory initialization, the memories are reset such as the channel setting, and the POWER ON total hours.
TV mode	VOL. DOWN (Minimum)	2	2 sec.	Check of the SUM DATA and MICON VERSION on the screen. Refer to the "WHEN REPLACING EEPROM (MEMORY) IC".
TV mode	VOL. DOWN (Minimum)	6	2 sec.	POWER ON total hours are displayed on the screen. Can be checked of the INITIAL DATA of MEMORY IC. Refer to the "WHEN REPLACING EEPROM (MEMORY) IC".
ALL mode	VOL. DOWN (Minimum)	9	2 sec.	Display of the Adjustment MENU on the screen. Refer to the "ELECTRICAL ADJUSTMENT" (On-Screen Display Adjustment).

WHEN REPLACING EEPROM (MEMORY) IC

CONFIRMATION OF CHECK SUM, POWER ON TOTAL HOURS AND MICON VERSION

Initial total of MEMORY IC, POWER ON total hours and MICON VERSION can be checked on the screen. Total hours are displayed in 16 system of notation.

NOTE: If you set a factory initialization, the total hours is reset to "0".

Please refer to "CONFIRMATION OF INITIAL DATA" when SUM DATA is not corresponding.

1. Turn on the POWER, and set to the TV mode.
2. Set the VOLUME to minimum.
3. Press both VOL. DOWN button on the set and Channel button (2) on the remote control for more than 2 seconds.
4. After the confirmation of POWER ON total hours and MICON VERSION, turn off the power.

	ADDRESS	DATA	
INIT	827E		Initial setting content of MEMORY IC.
ROM	0000		Rom correction data check sum.
ADC	BA04		AD CONVERTER data check sum.
DVP	668C		SCALER data check sum.
PDP ON	0010		POWER ON total hours. = (16 x 16 x 16 x thousands digit value) + (16 x 16 x hundreds digit value) + (16 x tens digit value) + (ones digit value)
MICON Version	OEC7151A_042		

FIG. 1

CONFIRMATION OF INITIAL DATA

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to INITIAL SETTING TABLE (Attached "INITIAL DATA").

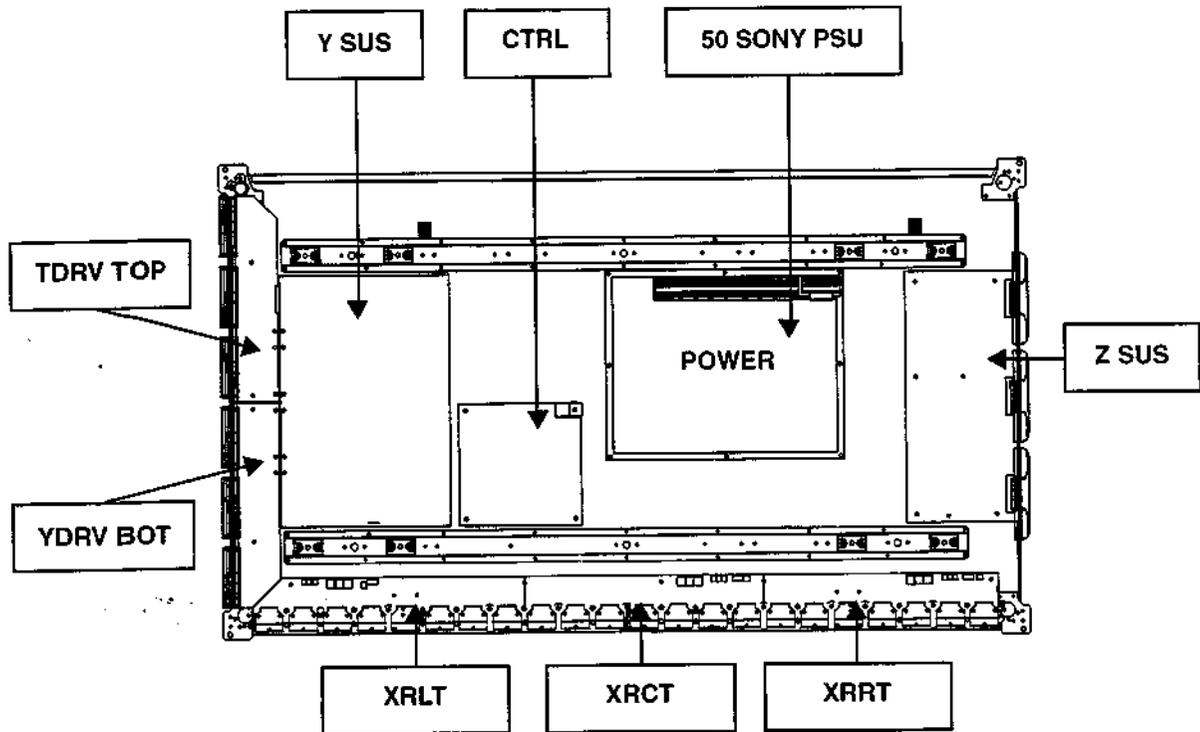
1. Turn on the POWER, and set to the TV mode.
2. Set the VOLUME to minimum.
3. Press both VOL. DOWN button on the set and Channel button (6) on the remote control for more than 2 seconds. ADDRESS and DATA should appear as FIG 2.

	ADDRESS	DATA
OEC7151A_042		
INIT	0001	A8
PDP ON	0010	

FIG. 2

4. ADDRESS is now selected and should "blink". Using the RIGHT/LEFT button on the remote, step through the ADDRESS until required ADDRESS to be changed is reached.
5. Press ENTER to select DATA. When DATA is selected, it will "blink".
6. Again, step through the DATA using RIGHT/LEFT button until required DATA value has been selected.
7. Pressing ENTER will take you back to ADDRESS for further selection if necessary.
8. Repeat steps 4 to 7 until all data has been checked.
9. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input.
After the data input, set to the initializing of shipping.
10. Turn on the POWER, and set to the TV mode.
11. Press both VOL. DOWN button on the set and Channel button (1) on the remote control for more than 2 seconds.
12. After the finishing of the initializing of shipping, the unit will turn off automatically.
The unit will now have the correct DATA for the new MEMORY IC.

FUNCTION OF PCB



50 SONY PSU	: A supplier which supplies voltage and current to each PCB and Panel.
Y SUS	: According to the timing provided from Panel Control, switches FETs and generates driving waveform signal which is provided to Y electrode through Scan Driver IC of TDRV TOP and TDRV BOT.
Z SUS	: According to the timing provided from Panel Control, switches FETs and generates driving waveform signal which is provided to Z electrode through Connector.
CTRL	: Controls Y electrode, Z electrode, and ADDRESS electrode.
XRLT	: Generates Address electrode and supplies to Address electrode by Driver IC.
XRCT	: Generates Address electrode and supplies to Address electrode by Driver IC.
XRRT	: Generates Address electrode and supplies to Address electrode by Driver IC.
TDRV TOP	: Generates Scan electrode and supplies to Y electrode by Driver IC.
TDRV BOT	: Generates Scan electrode and supplies to Y electrode by Driver IC.

ELECTRICAL ADJUSTMENTS

1. ADJUSTMENT PROCEDURE

Read and perform these adjustments when repairing the circuits or replacing electrical parts or PCB assemblies.

CAUTION

- Use an isolation transformer when performing any service on this chassis.
- When removing a PCB or related component, after unfastening or changing a wire, be sure to put the wire back in its original position.
- When you exchange IC and Transistor with a heat sink, apply silicon grease (YG6260M) on the contact section of the heat sink. Before applying new silicon grease, remove all the old silicon grease. (Old grease may cause damage to the IC and Transistor).

Prepare the following measurement tools for electrical adjustments.

1. Pattern Generator

2. BASIC ADJUSTMENTS

On-Screen Display Adjustment

1. Set the VOLUME to minimum.
2. Press the VOL. DOWN button on the set and the channel button (9) on the remote control for more than 2 seconds to display adjustment mode on the screen as shown in Fig. 2-1.

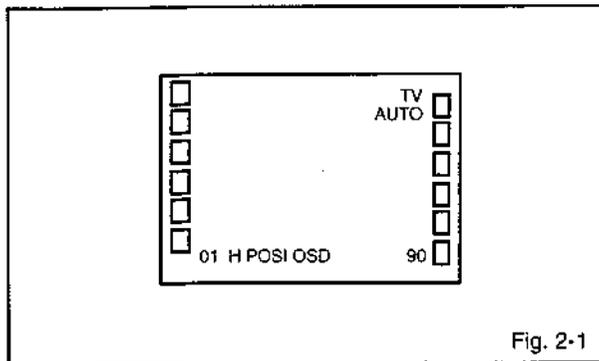


Fig. 2-1

3. Use the Channel UP/DOWN button or Channel button (0-9) on the remote control to select the options shown in Fig. 2-2.
4. Press the MENU button on the remote control to end the adjustments.
5. To display the adjustment screen for AV, HD-MI, COMPONENT and PC mode, press the INPUT SELECT button on the remote control to set to the AV, HD-MI, COMPONENT and PC mode. Press the VOL.DOWN button on the set and the channel (9) on the remote control for more than 2 seconds.

NO.	FUNCTION	NO.	FUNCTION
01	H POSI OSD	19	B DRIVE (W)
02	V POSI OSD	20	B CUT OFF (W)
03	R DRIVE (N)	21	H POSI 50Hz
04	R CUT OFF (N)	22	H POSI 60Hz
05	G DRIVE (N)	23	V POSI 50Hz
06	G CUT OFF (N)	24	V POSI 60Hz
07	B DRIVE (N)	28	BRIGHT CENT
08	B CUT OFF (N)	29	BRIGHT MAX
09	R DRIVE (C)	30	BRIGHT MIN
10	R CUT OFF (C)	31	TINT
11	G DRIVE (C)	35	CONTRAST CENTER
12	G CUT OFF (C)	36	CONTRAST MAX
13	B DRIVE (C)	37	CONTRAST MIN
14	B CUT OFF (C)	38	COLOR CENT
15	R DRIVE (W)	39	COLOR MAX
16	R CUT OFF (W)	40	COLOR MIN
17	G DRIVE (W)	41	H POSI TEXT
18	G CUT OFF (W)	42	V POSI TEXT

Fig. 2-2

2-1: CONTRAST CENT

1. Receive the monoscope pattern.(RF input)
2. Activate the adjustment mode display of Fig. 2-1 and press the channel button (35) on the remote control to select "CONTRAST CENTER".
3. Check if the step No. CONT CENT is "150".
4. Receive a broadcast and check if the picture is normal.
5. Press the INPUT SELECT button on the remote control to set to the AV mode. Then perform the above adjustments 1~2.
6. Check if the step No. CONT CENT is "140".
7. Receive a broadcast and check if the picture is normal.
8. Receive a RGB signal.
(Ex. By the DVD PLAYER, it's the RGB mode setting.)
9. Activate the adjustment mode display of Fig. 2-1 and press the channel button (35) on the remote control to select "CONTRAST CENTER".
10. Check if the step No. CONT CENT is "140".
11. Receive a broadcast and check if the picture is normal.
12. Playback the DVD disc. (480i input)
13. Press the INPUT SELECT button on the remote control to set to the HDMI mode.
14. Activate the adjustment mode display of Fig. 2-1 and press the channel button (35) on the remote control to select "CONTRAST CENTER".
15. Check if the step No. CONT CENT is "155".
16. Receive a broadcast and check if the picture is normal.

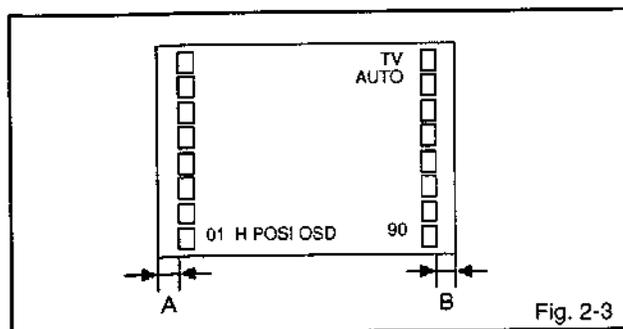
ELECTRICAL ADJUSTMENTS

2-2: WHITE BALANCE

1. Place the set in Aging Test for more than 15 minutes.
2. Receive the gray scale pattern from the Pattern Generator.
3. Press the INPUT SELECT button on the remote control to set to the AV mode.
4. Using the remote control, set the brightness and contrast to normal position.
5. Activate the adjustment mode display of Fig. 2-1 and press the channel button (03) on the remote control to select "R DRIVE (N)".
6. Press the CH. UP/DOWN button on the remote control to select the "R CUTOFF (N)", "B.DRIVE(N)", "B CUTOFF (N)", "R DRIVE (C)", "R CUTOFF (C)", "B.DRIVE(C)", "B CUTOFF (C)", "R DRIVE (W)", "R CUTOFF (W)", "B.DRIVE(W)" and "B CUTOFF (W)".
7. Adjust the VOL. UP/DOWN button on the remote control to whiten the R CUTOFF (N), B.DRIVE(N), B CUTOFF (N), R DRIVE (C), R CUTOFF (C), B.DRIVE(C), B CUTOFF (C), R DRIVE (W), R CUTOFF (W), B.DRIVE(W) and B CUTOFF (W) at each step tone sections equally.
8. Perform the above adjustments 6 and 7 until the white color is looked like a white.

2-3: H OSD POSITION

1. Receive the monoscope pattern from the Pattern Generator.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of Fig. 2-1 and press the channel button (01) on the remote control to select "H POSI OSD".
4. Press the LEFT/RIGHT button on the remote control until the difference of A and B becomes minimum. (Refer to Fig. 2-3)



2-4: BRIGHT CENT

1. Receive the monoscope pattern. (RF Input)
2. Set the screen mode to FULL.
3. Using the remote control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of Fig. 2-1 and press the channel button (28) on the remote control to select "BRIGHT CENT".
5. Press the VOL. UP/DOWN button on the remote control until the white 2.7% is starting to be visible.
6. Receive the monoscope pattern.
7. Press the INPUT SELECT button on the remote control to set to the AV mode. Then perform the above adjustments 2-5.
8. Receive the monoscope pattern. (RGB signal input)
9. Activate the adjustment mode display of Fig. 2-1 and press the channel button (28) on the remote control to select "BRIGHT CENT".
10. Press the VOL. UP/DOWN button on the remote control until the white 2.7% is starting to be visible.
11. Playback the DVD disc. (480i input)
12. Press the INPUT SELECT button on the remote control to set to the HDMI mode.
13. Activate the adjustment mode display of Fig. 2-1 and press the channel button (28) on the remote control to select "BRIGHT CENT".
14. Press the VOL. UP/DOWN button on the remote control until the white 2.7% is starting to be visible.

ELECTRICAL ADJUSTMENTS

2-5: Confirmation of Fixed Value (Step No.)

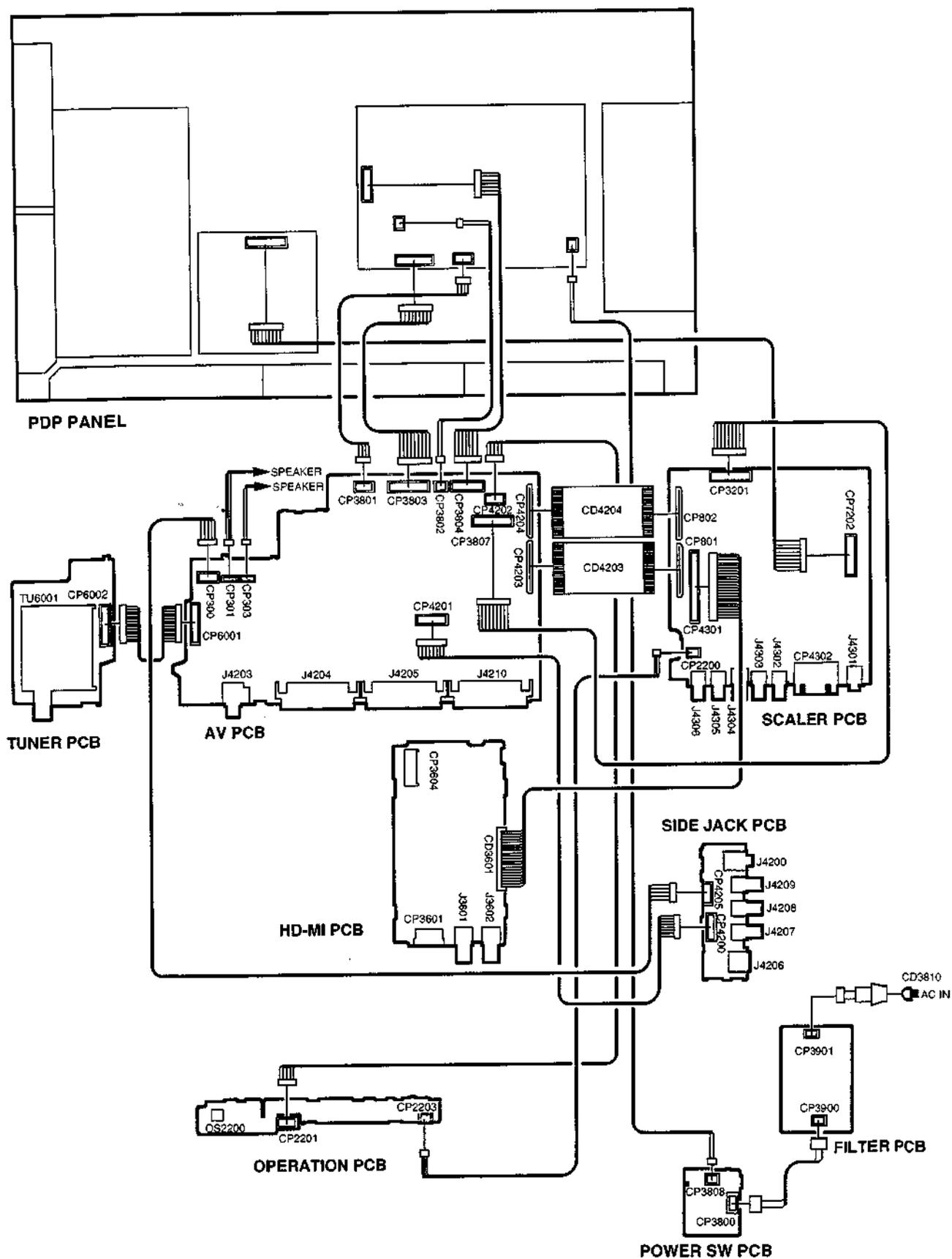
Please check if the fixed values of each the adjustment items are set correctly referring below.

(TV/AV/RGB/CS/PC/HD-MI)

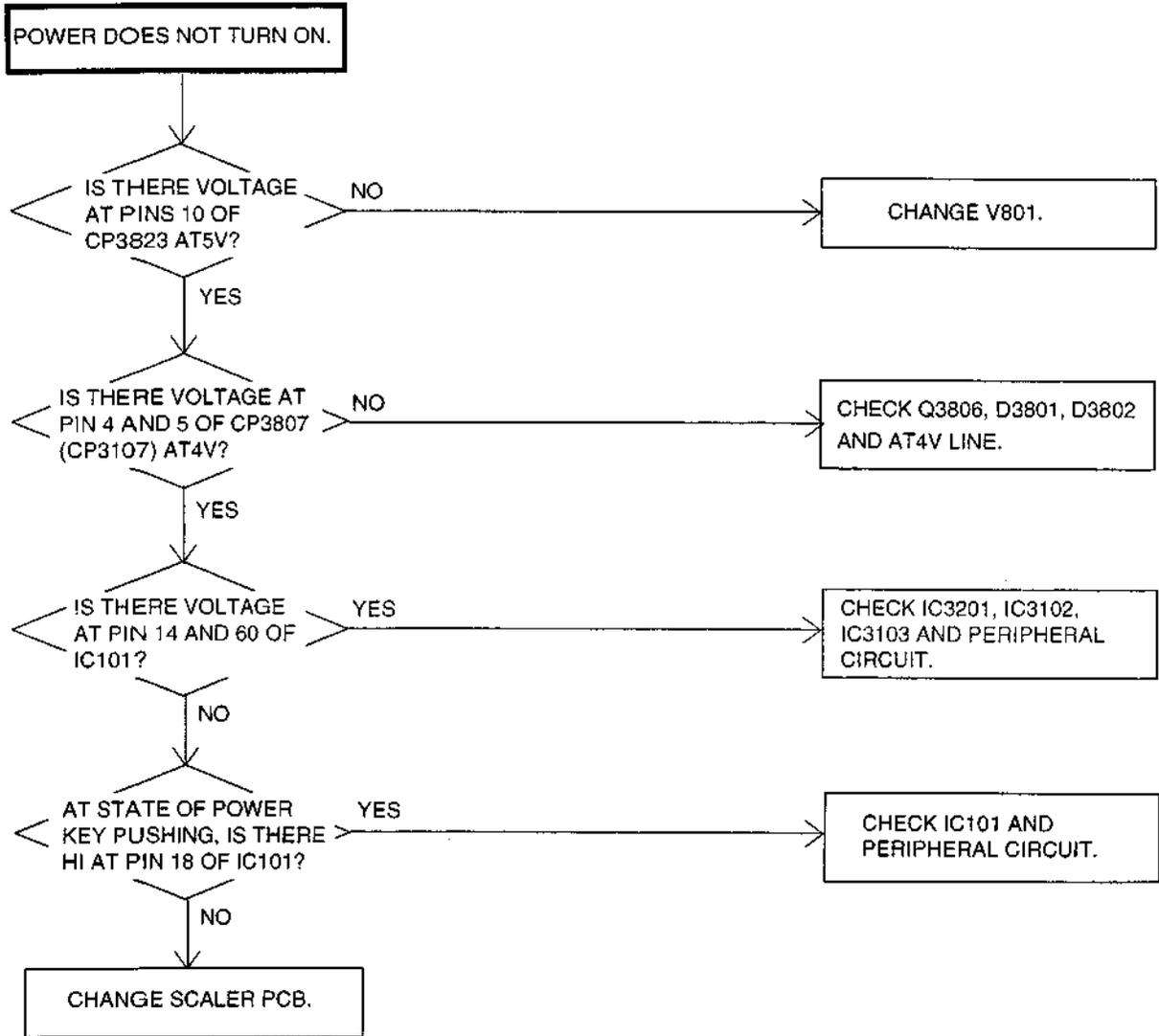
NO.	FUNCTION	TV		AV			21PIN RGB	
		PAL	SECAM	PAL	SECAM	NTSC	PAL	NTSC
		Step No.						
1	H POSI OSD	23	23	23	23	23	23	23
2	V POST OSD	106	106	106	106	106	106	106
3	R DRIVE N	119	119	119	119	119	119	119
4	R CUT OFF N	130	130	130	130	130	130	130
5	G DRIVE N	128	128	128	128	128	128	128
6	G CUT OFF N	128	128	128	128	128	128	128
7	B DRIVE N	122	122	122	122	122	122	122
8	B CUT OFF N	131	131	131	131	131	131	131
9	R DRIVE C	115	115	115	115	115	115	115
10	R CUT OFF C	131	131	131	131	131	131	131
11	G DRIVE C	128	128	128	128	128	128	128
12	G CUT OFF C	128	128	128	128	128	128	128
13	B DRIVE C	128	128	128	128	128	128	128
14	B CUT OFF C	130	130	130	130	130	130	130
15	R DRIVE W	125	125	125	125	125	125	125
16	R CUT OFF W	131	131	131	131	131	131	131
17	G DRIVE	128	128	128	128	128	128	128
18	G CUT OFF W	128	128	128	128	128	128	128
19	B DRIVE W	121	121	121	121	121	121	121
20	B CUT OFF W	132	132	132	132	132	132	132
21	H POSI 50Hz	316	316	316	316	316	310	310
22	H POSI 60Hz	282	282	282	282	282	286	286
23	V POSI 50Hz	24	24	24	24	24	24	24
24	V POSI 60Hz	26	26	26	26	26	26	26
28	BRIGHT CENT	126	126	131	131	131	128	128
29	BRIGHT MAX	170	170	170	170	170	170	170
30	BRIGHT MIN	90	90	90	90	90	90	90
31	TINT	113	113	128	128	123	135	122
35	CONTRAST CENTER	150	150	140	140	140	140	140
36	CONTRAST MAX	180	180	170	170	170	170	170
37	CONTRAST MIN	40	40	40	40	40	40	40
38	COLOR CENT	79	79	77	77	77	165	165
39	COLOR MAX	120	120	120	120	120	220	220
40	COLOR MIN	0	0	0	0	0	0	0
41	H POSI TEXT	180	180	180	180	180	180	180
42	V POSI TEXT	86	86	86	86	86	86	86

ELECTRICAL ADJUSTMENTS

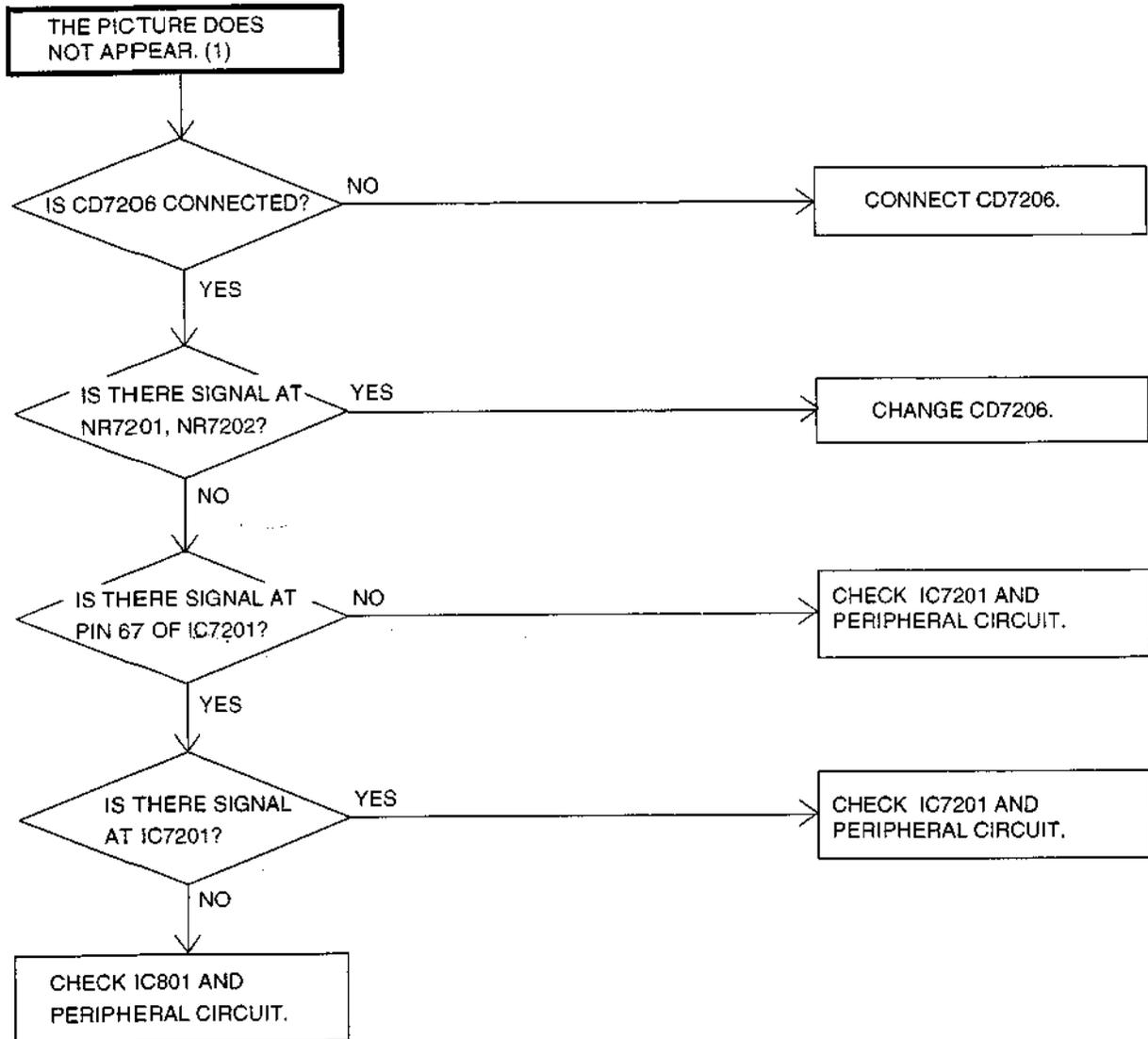
3. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE (WIRING CONNECTION)



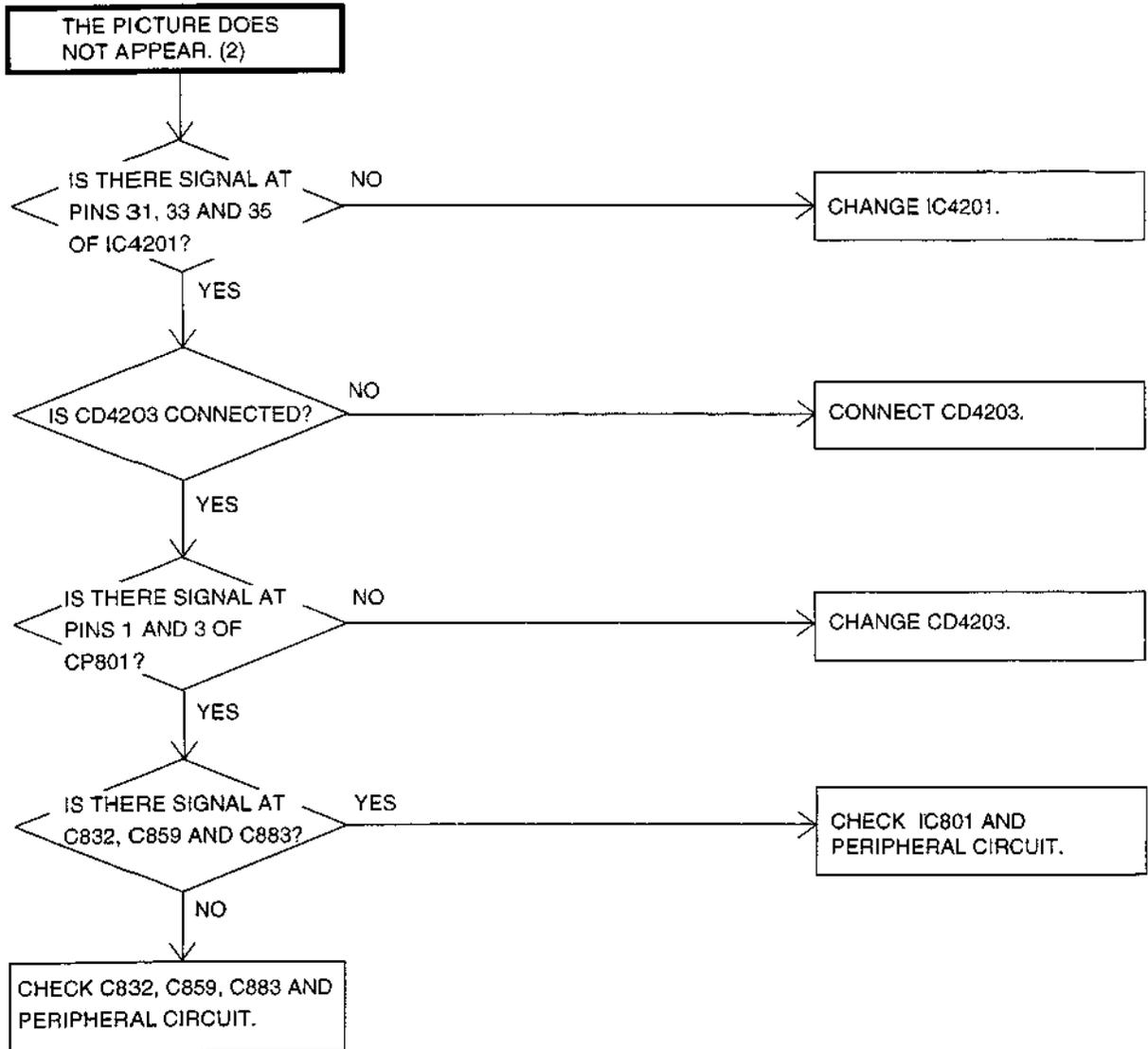
TROUBLESHOOTING GUIDE



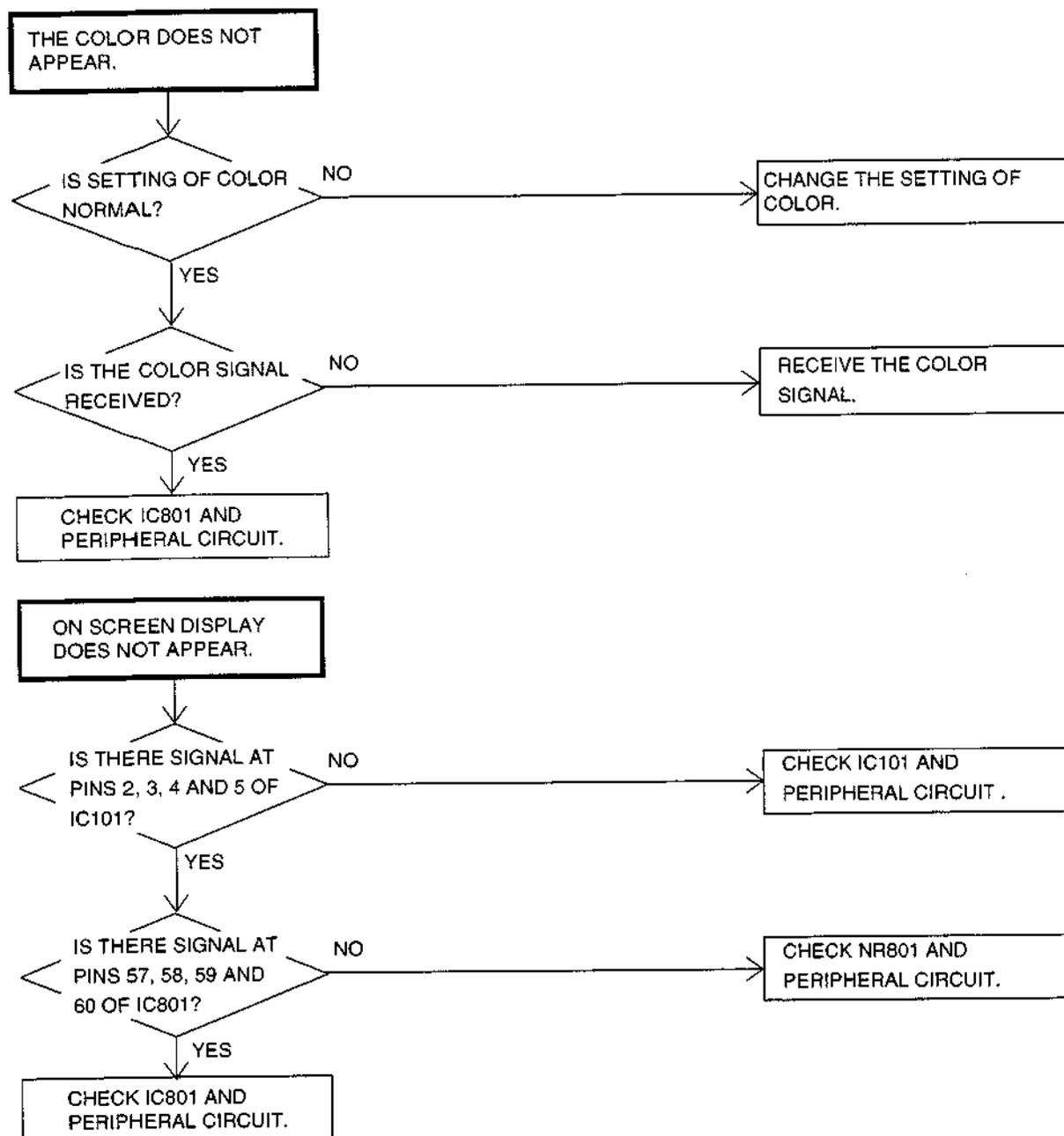
TROUBLESHOOTING GUIDE



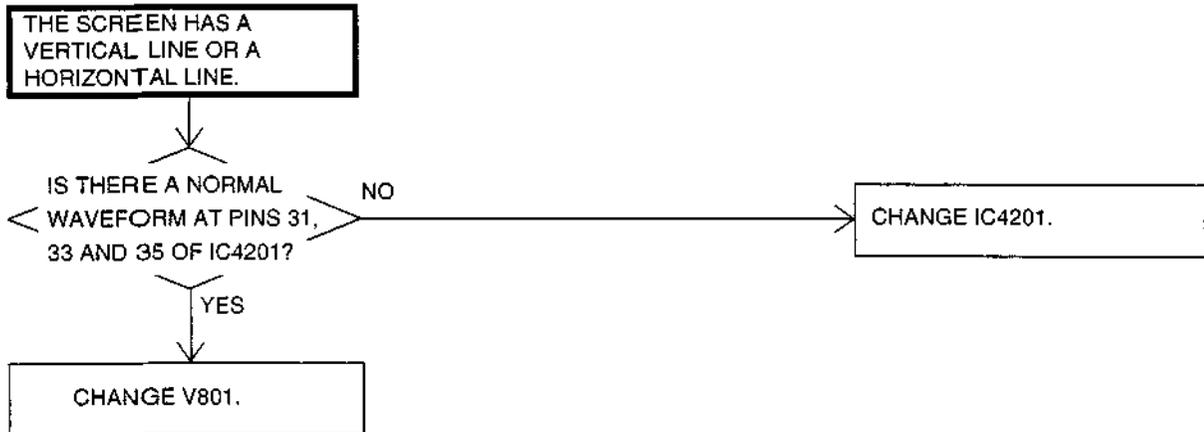
TROUBLESHOOTING GUIDE



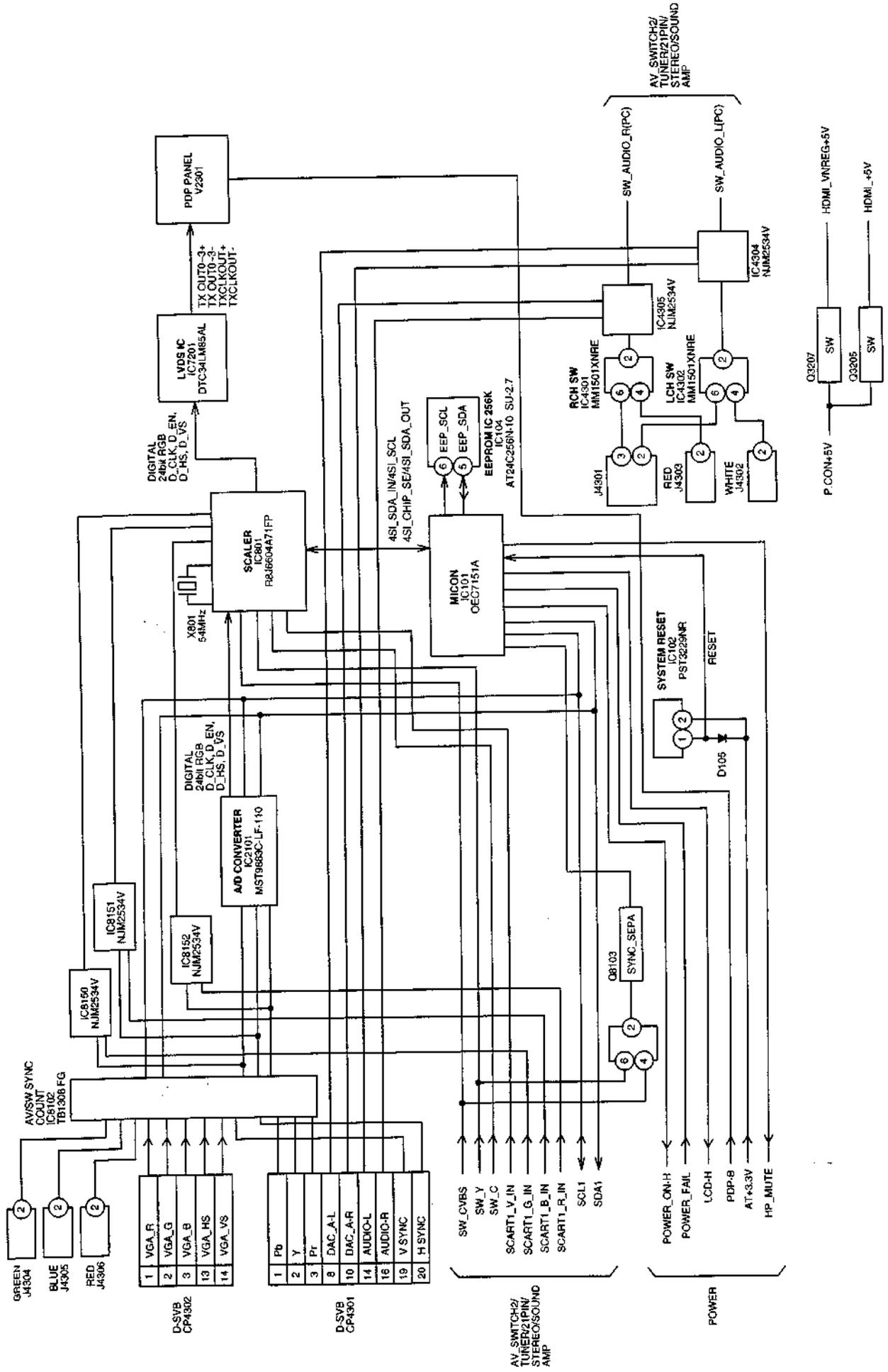
TROUBLESHOOTING GUIDE



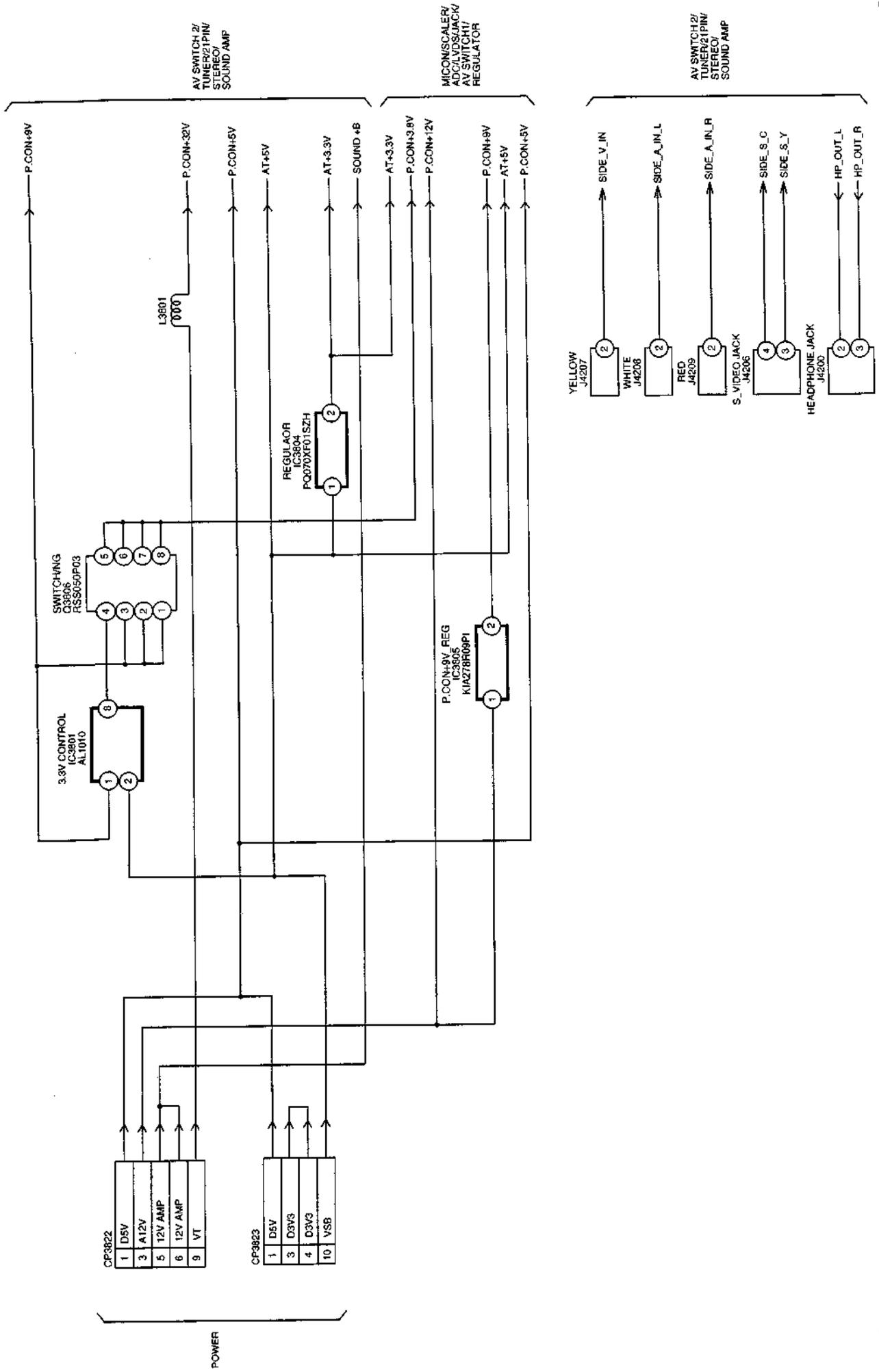
TROUBLESHOOTING GUIDE



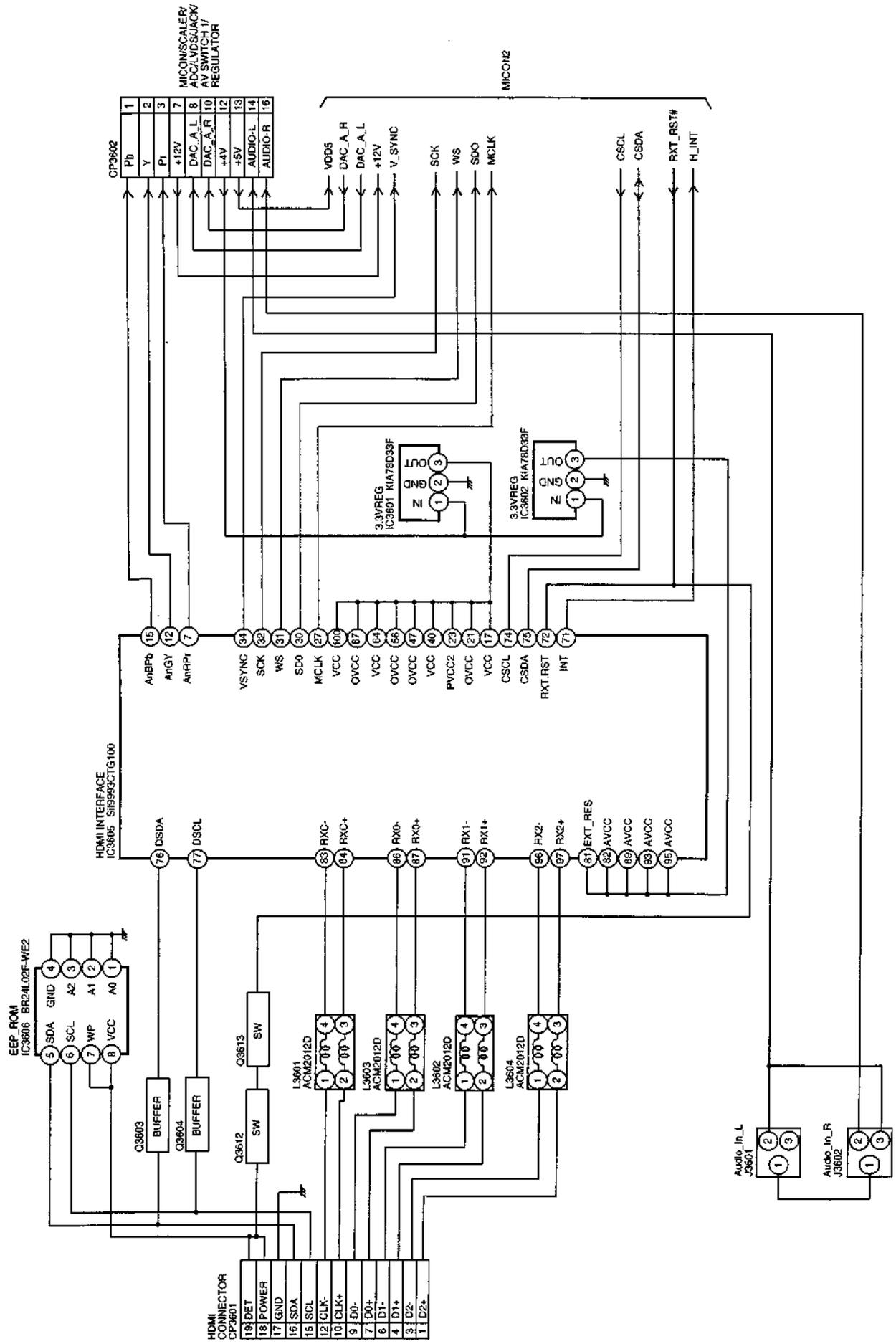
MICON/SCALER/ADC/LVDS/JACK/AV_SW/REGULATOR BLOCK DIAGRAM



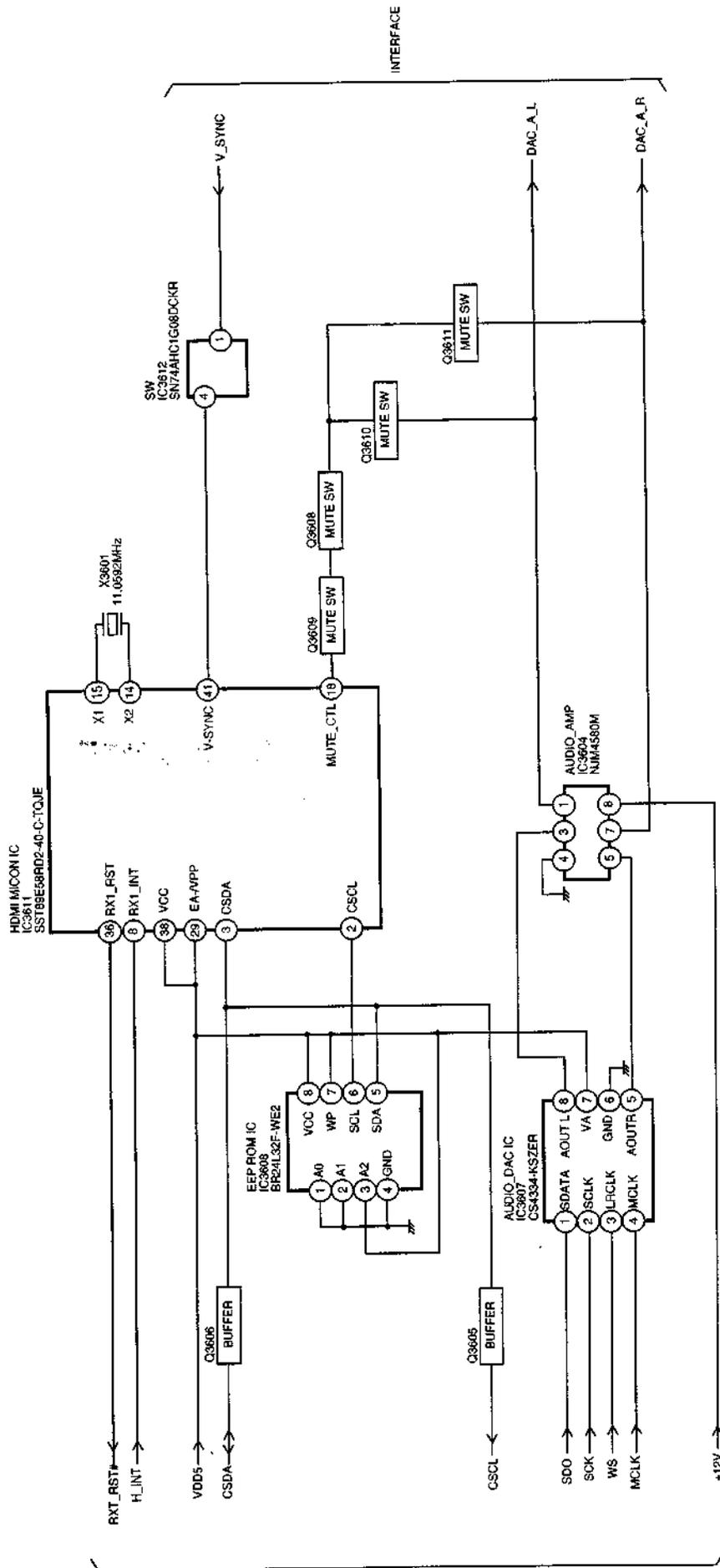
POWER/SIDE JACK BLOCK DIAGRAM



INTERFACE BLOCK DIAGRAM



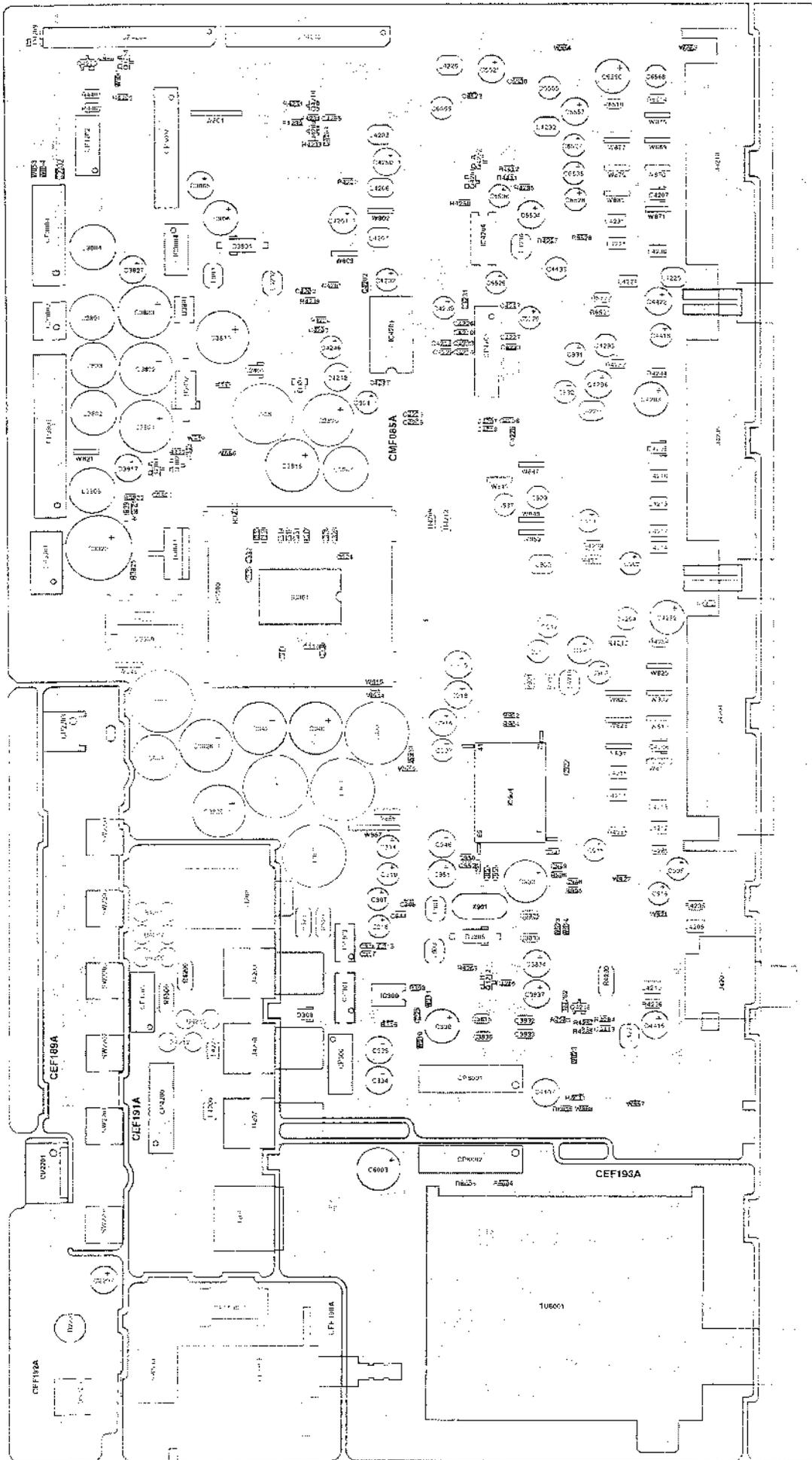
MICON2 BLOCK DIAGRAM



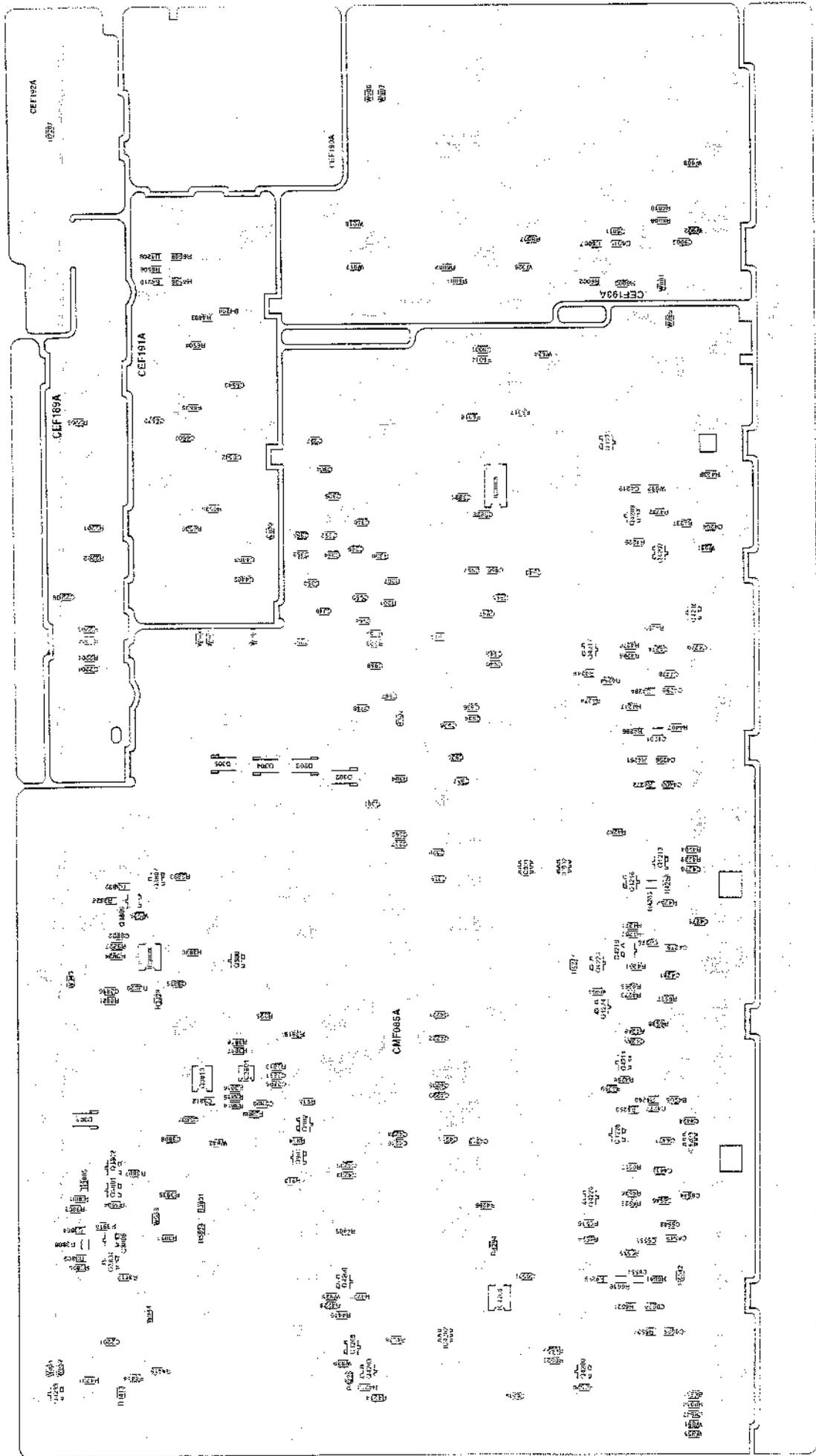
INTERFACE

INTERFACE

PRINTED CIRCUIT BOARDS
AV/OPERATION/TUNER/POWER SW/SIDE JACK (TOP SIDE)

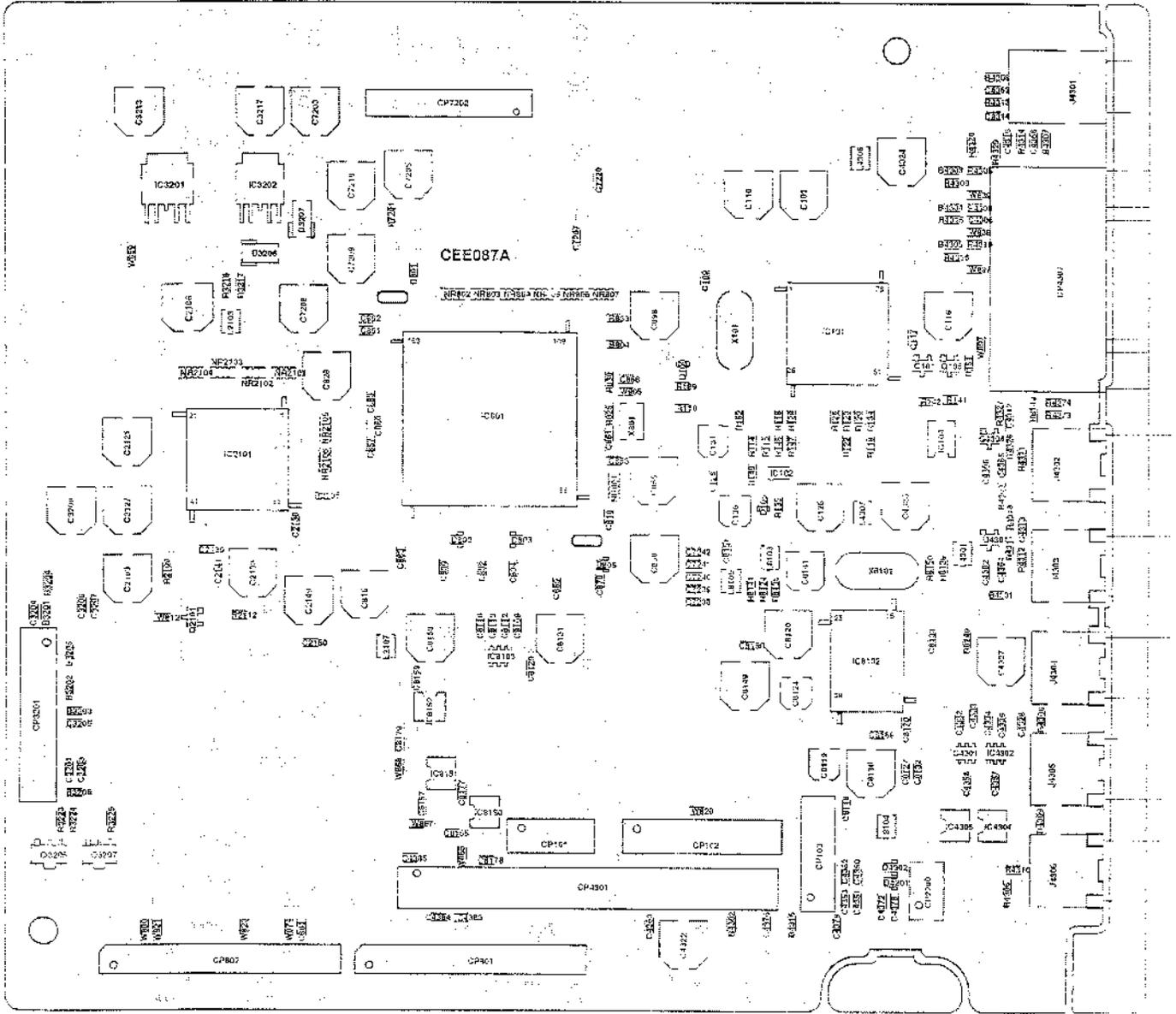


PRINTED CIRCUIT BOARDS
AV/OPERATION/TUNERSIDE JACK (BOTTOM SIDE)



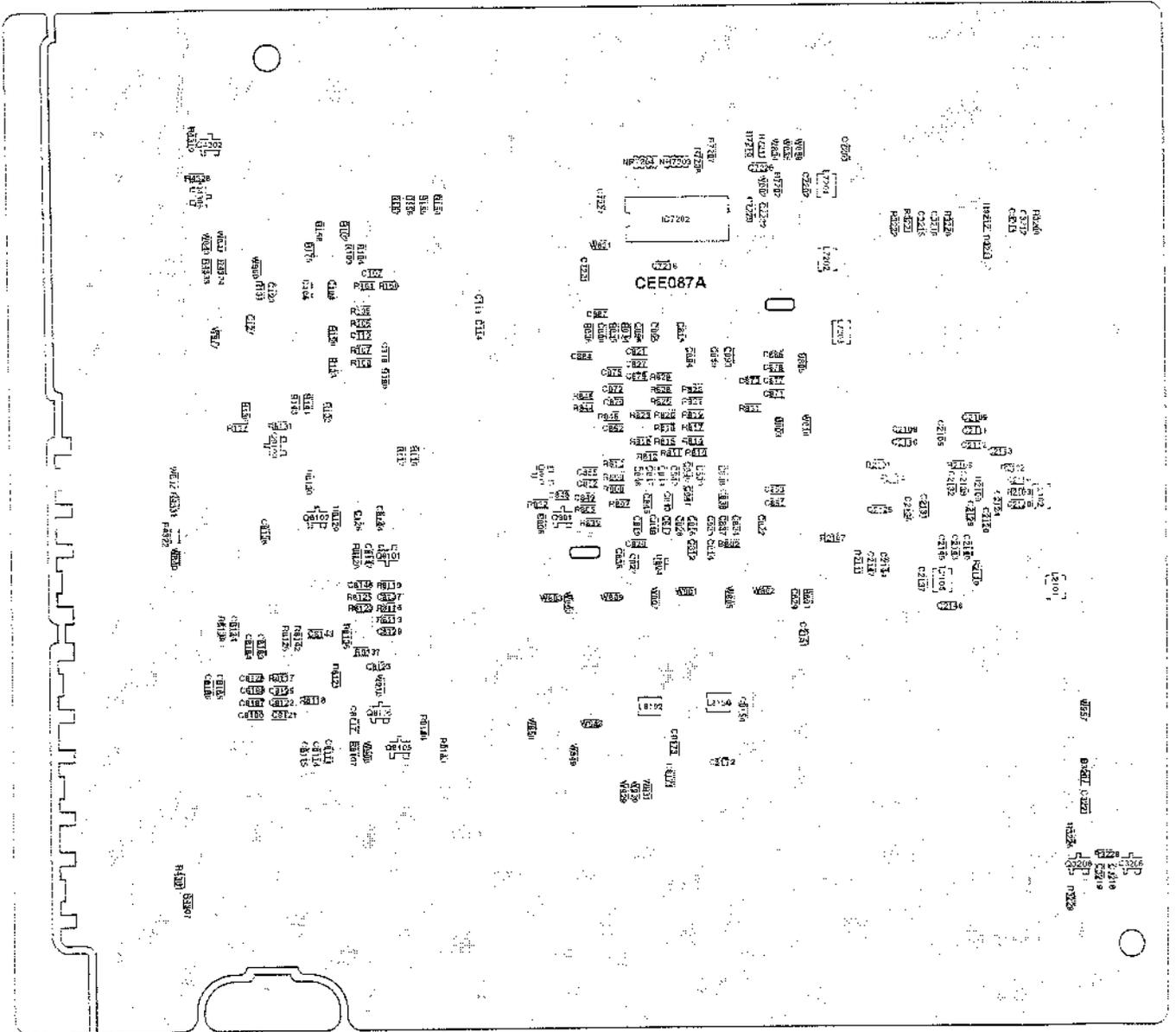
PRINTED CIRCUIT BOARDS

SCALER (TOP SIDE)



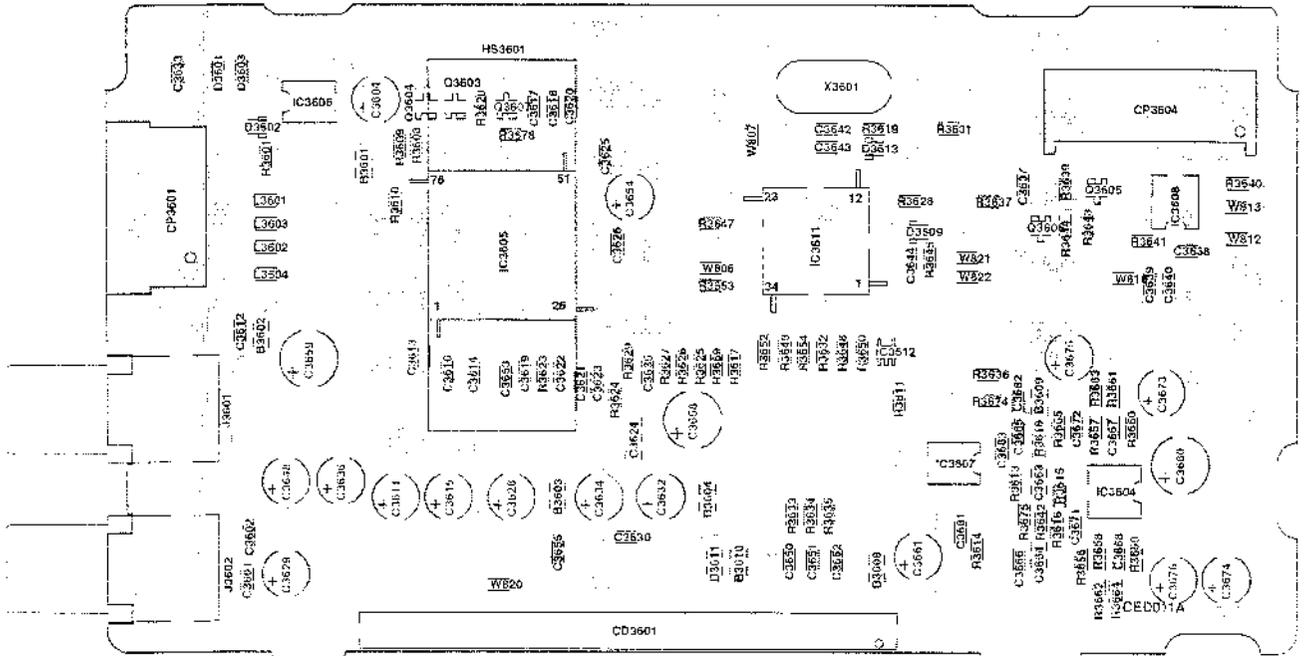
PRINTED CIRCUIT BOARDS

SCALER (BOTTOM SIDE)

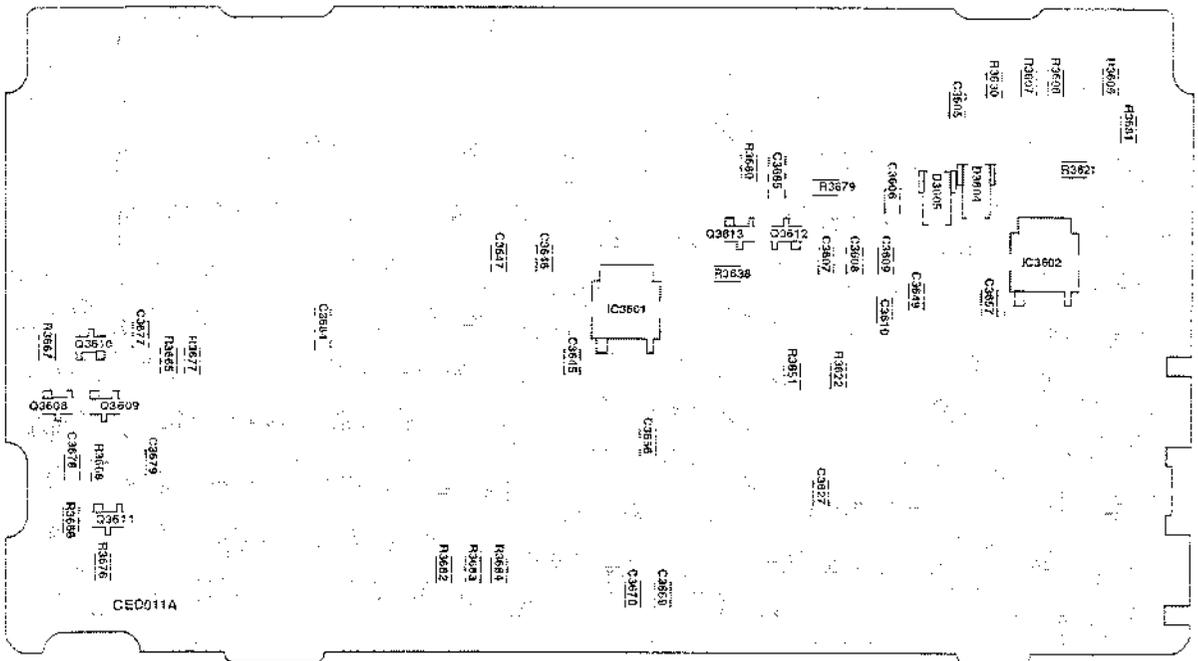


PRINTED CIRCUIT BOARDS

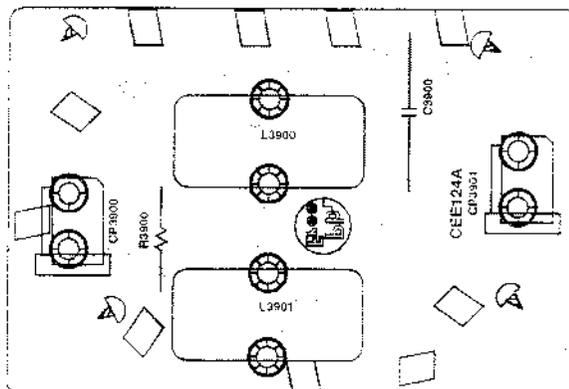
HD-MI (TOP SIDE)



HD-MI (BOTTOM SIDE)

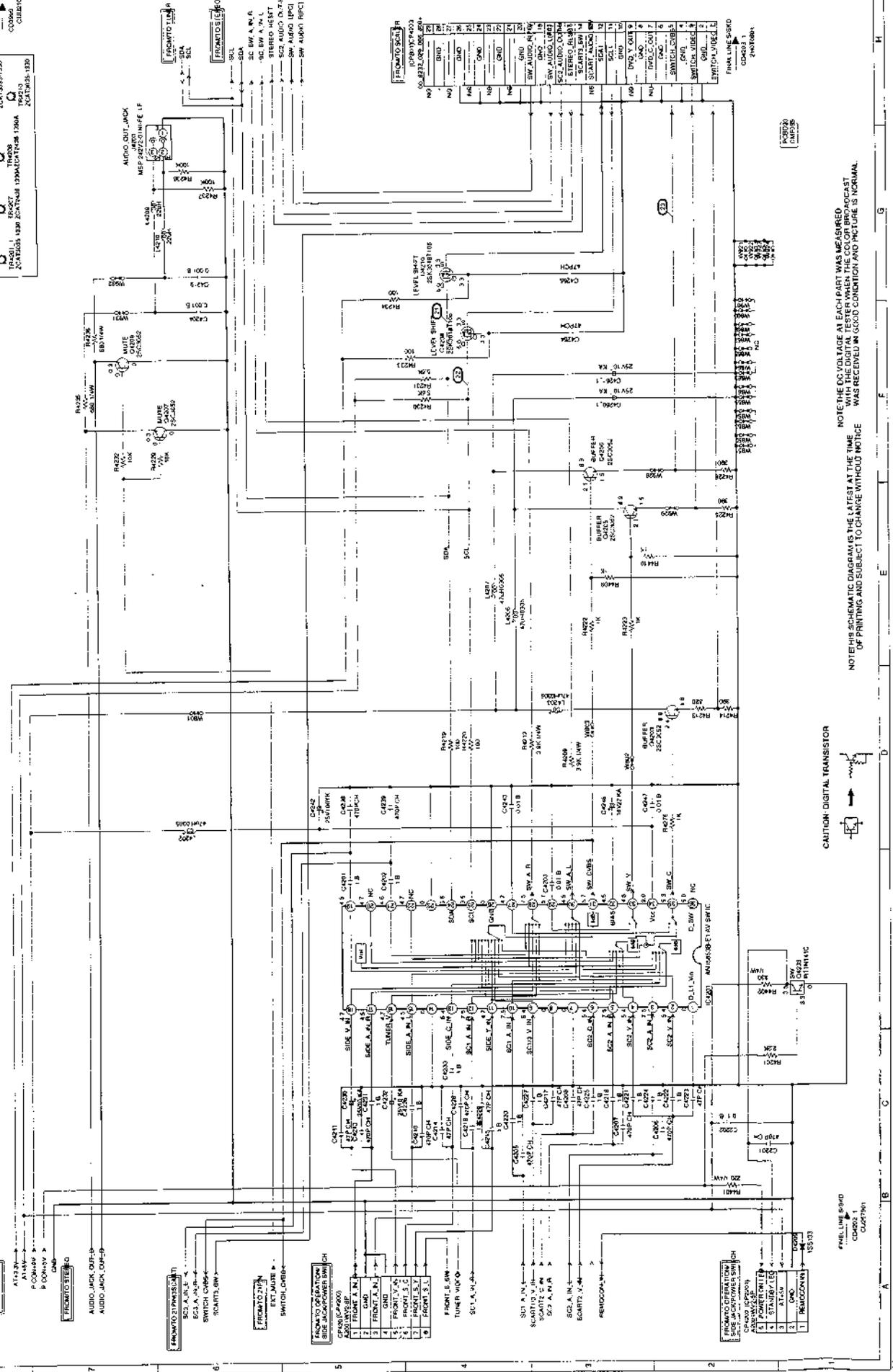


FILTER SOLDER SIDE



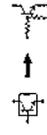
AV SWITCH2 SCHEMATIC DIAGRAM (AV PCB)

FINAL LINE SIGNAL
 100% SW
 ZCA 100K-1500
 TRANS-1
 TRANS-2
 TRANS-3
 TRANS-4
 TRANS-5
 TRANS-6
 TRANS-7
 TRANS-8
 TRANS-9
 TRANS-10
 TRANS-11
 TRANS-12
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 TRANS-95
 TRANS-96
 TRANS-97
 TRANS-98
 TRANS-99
 TRANS-100



NOTE THE DC VOLTAGE AT EACH PART WAS MEASURED
 AND THE SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME
 OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE
 WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

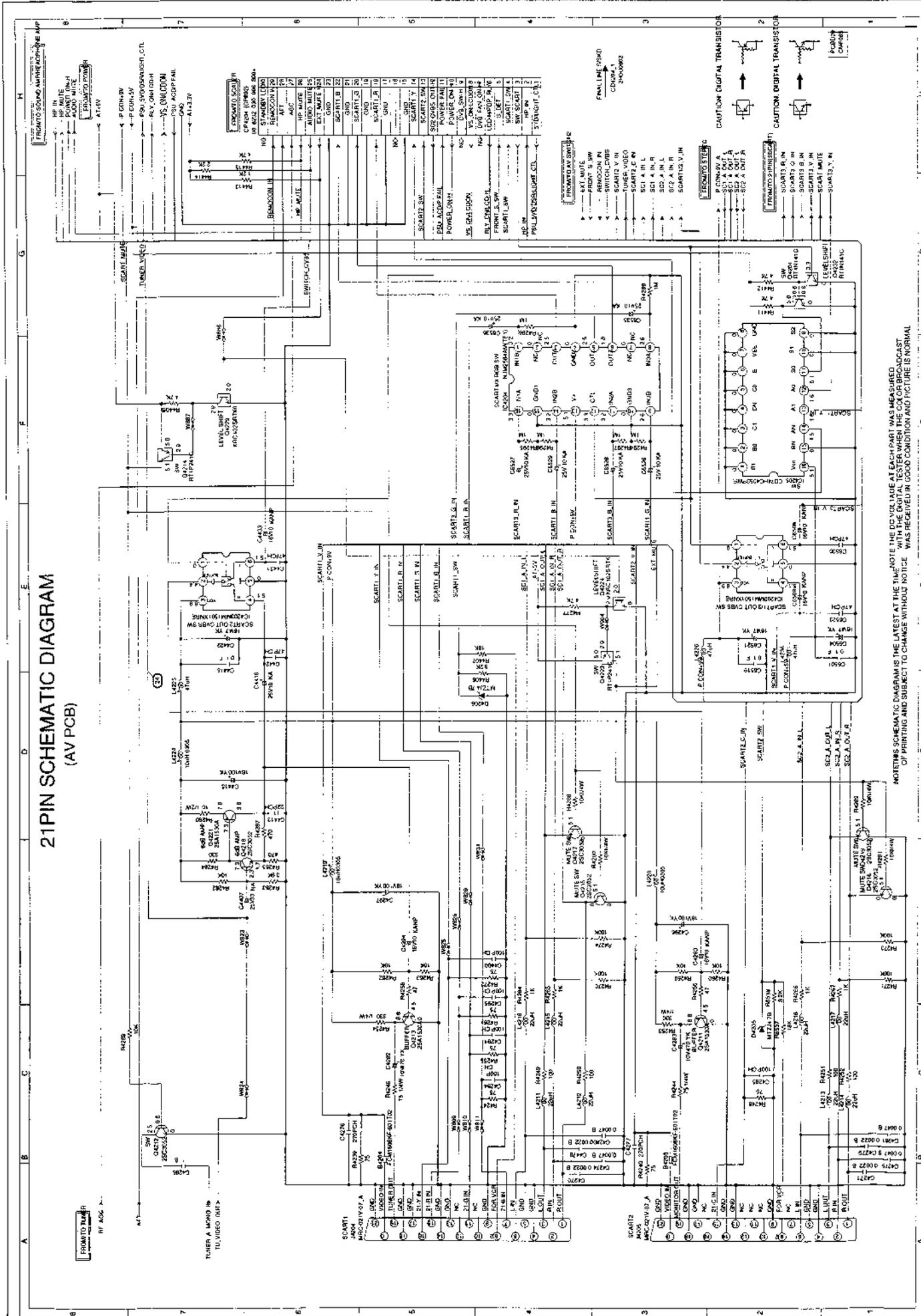
CAUTION: DIGITAL TRANSISTOR



FINAL LINE SIGNAL
 COURSE 1
 COURSE 2
 COURSE 3

FRONT OPERATOR
 AUDIO JACK (R) (L)
 POWER ON (L) (R)
 STANDBY (L) (R)
 AT-UP
 AT-DN
 1 (R) (L)
 2 (R) (L)
 3 (R) (L)
 4 (R) (L)
 5 (R) (L)
 6 (R) (L)
 7 (R) (L)
 8 (R) (L)
 9 (R) (L)
 10 (R) (L)
 11 (R) (L)
 12 (R) (L)
 13 (R) (L)
 14 (R) (L)
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 45 (R) (L)
 46 (R) (L)
 47 (R) (L)
 48 (R) (L)
 49 (R) (L)
 50 (R) (L)

21PIN SCHEMATIC DIAGRAM (AV PCB)



NOTES: SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME. NOTE THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE. WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

FRONTLINE VIDEO CONTROL SHOWER

CAUTION DIGITAL TRANSISTOR

CAUTION DIGITAL TRANSISTOR

FRONTLINE VIDEO CONTROL SHOWER

CAUTION DIGITAL TRANSISTOR

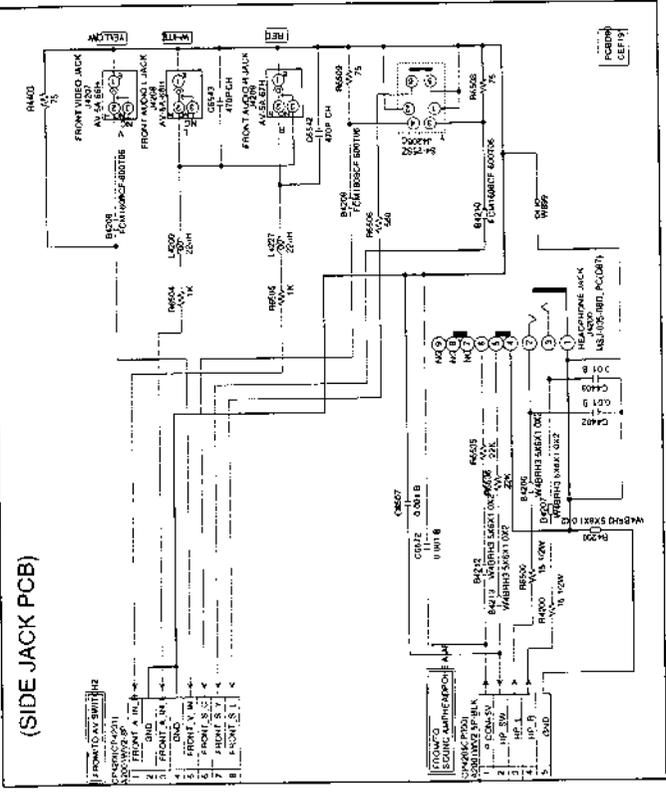
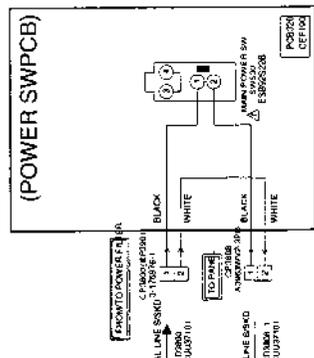
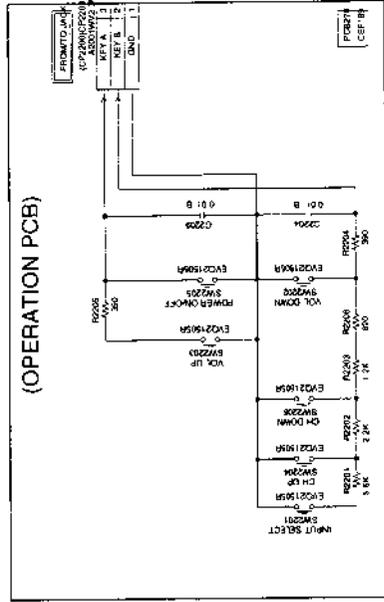
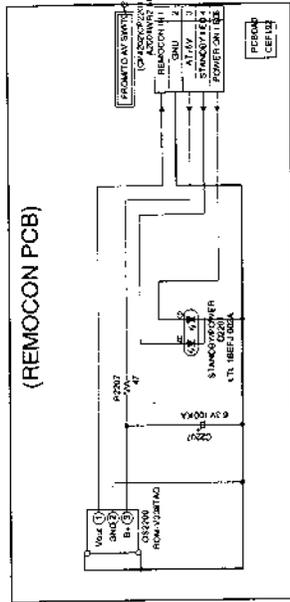
CAUTION DIGITAL TRANSISTOR

FRONTLINE VIDEO CONTROL SHOWER

CAUTION DIGITAL TRANSISTOR

CAUTION DIGITAL TRANSISTOR

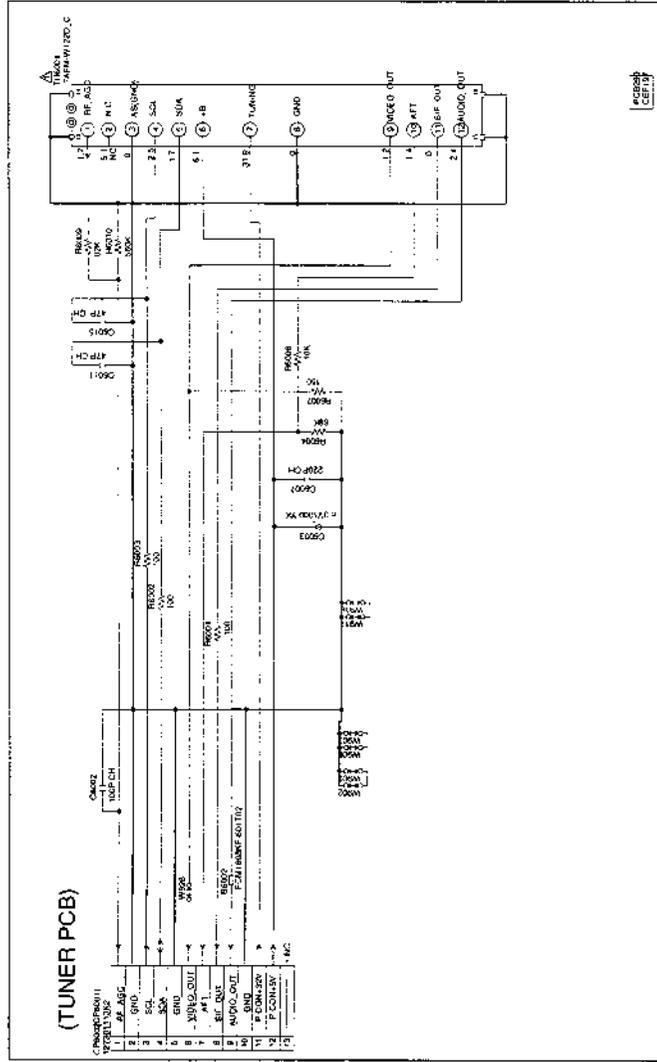
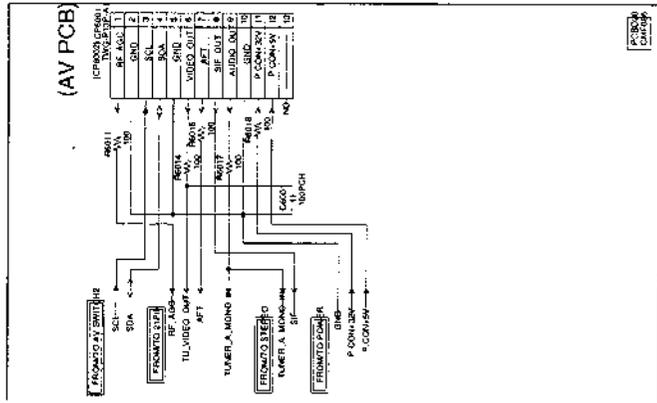
OPERATION/SIDE JACK/POWER SWITCH SCHEMATIC DIAGRAM



NOTE: THE LATEST ISSUE OF EACH PART HAS BEEN USED. THE DATE OF THE ORIGINAL PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE. CAUTION: THESE PARTS MARKINGS ARE NOT VALID FOR SAFETY USE ONES DESCRIBED IN PART'S LIST ONLY.

ATTENTION: CESSES REÇUES PARMIANT LES DANGERS AU POINT DE VUE SECURITE. NE PAS UTILISER QUE CELLES DECRIRES DANS LA NOMENCLATURE DES BECES.

TUNER SCHEMATIC DIAGRAM

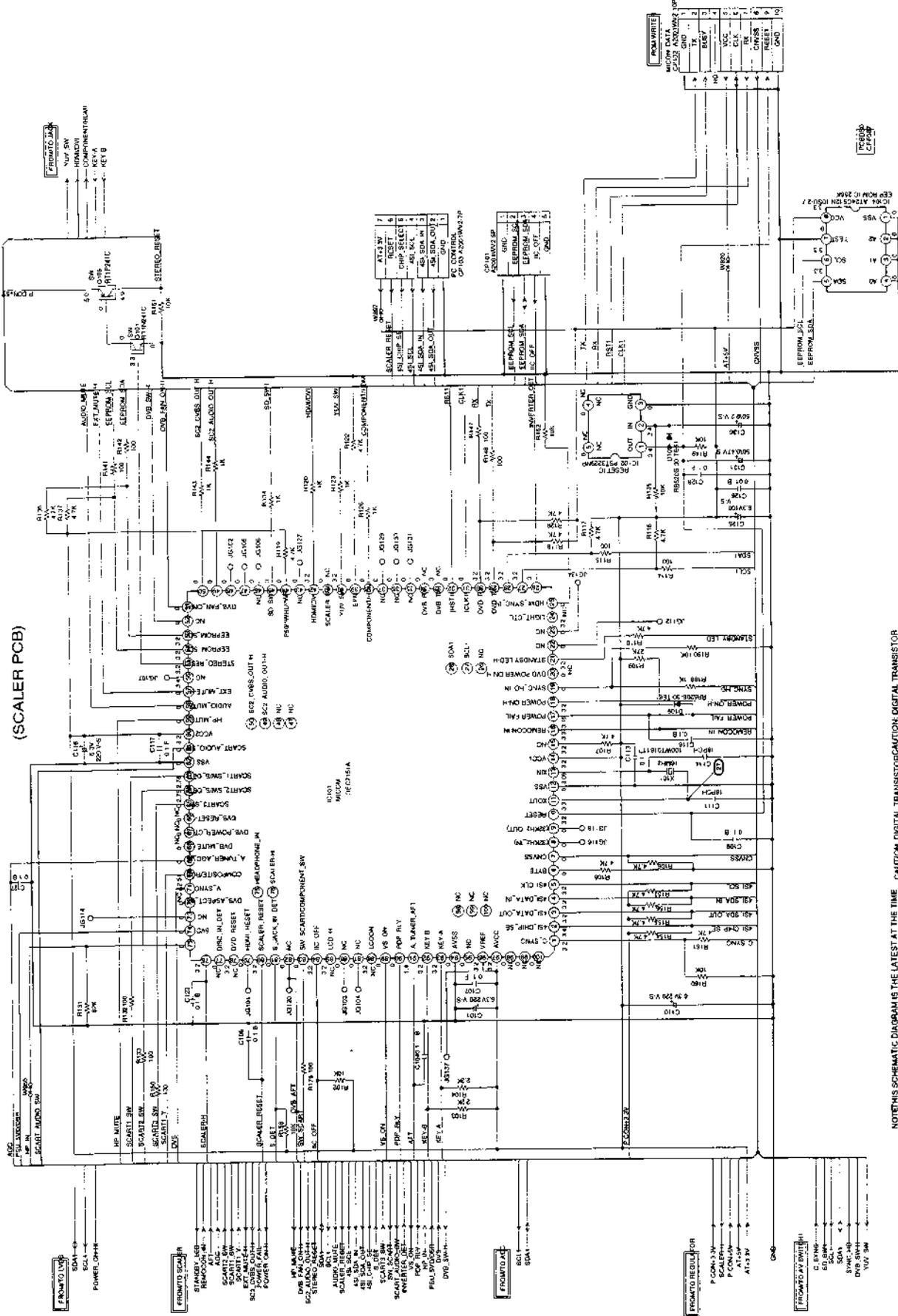


NOTE: THE DC VOLTAGE AT EACH POINT WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

ATTENTION: THESE PARTS ARE REPAIR PARTS. PLEASE USE THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE. UTILISER QUE CELLES DE DERNIERE VERSION DANS LA NOMENCLATURE DES PIECES.

ATTENTION: LES PIECES REPARERES PARMIANT SONT LES DERNIERES EN DATE. MERCI D'UTILISER QUE CELLES DE DERNIERE VERSION DANS LA NOMENCLATURE DES PIECES.

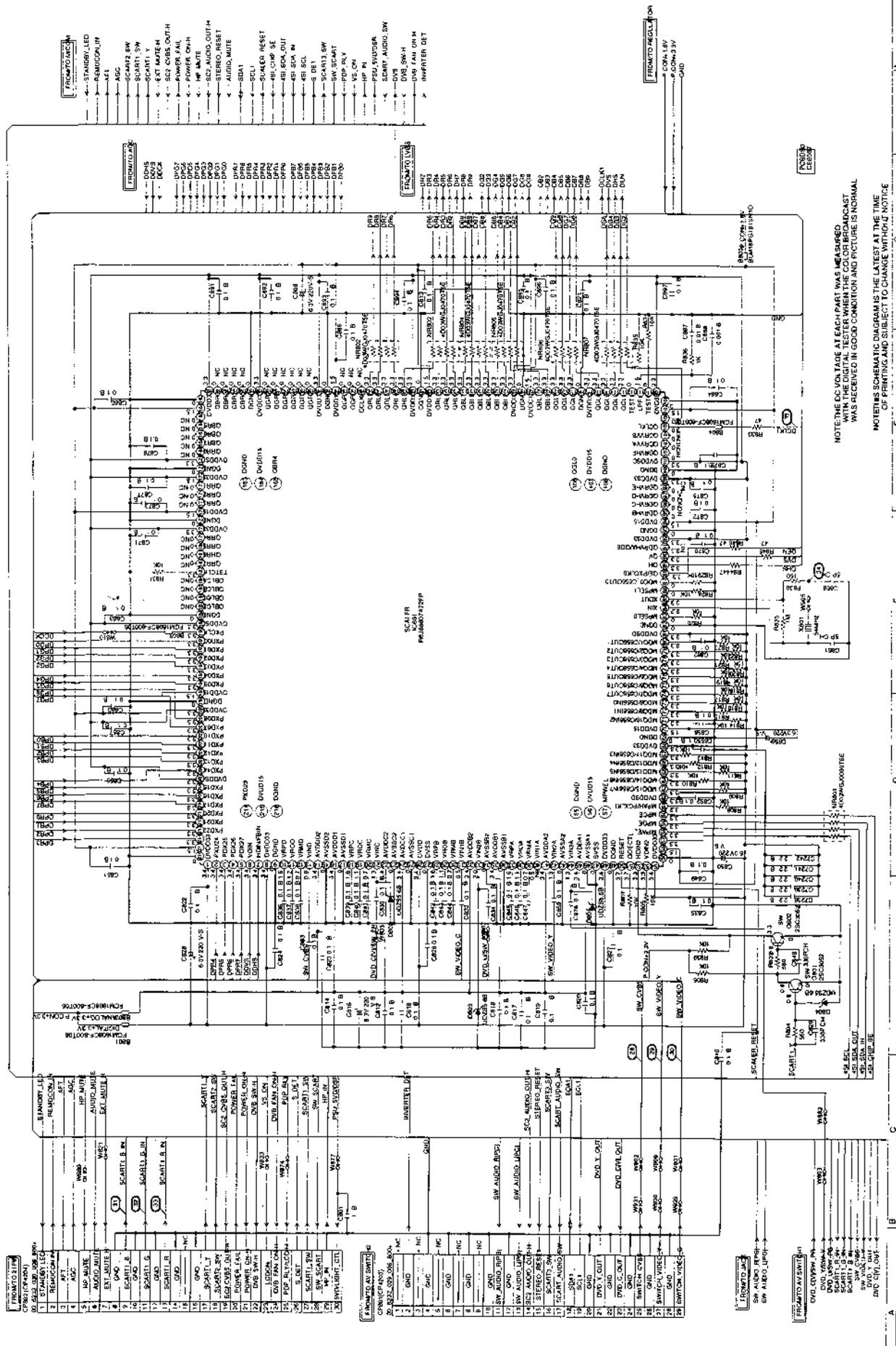
MICON SCHEMATIC DIAGRAM (SCALER PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE. CAUTION: DIGITAL TRANSISTOR CAUTION.



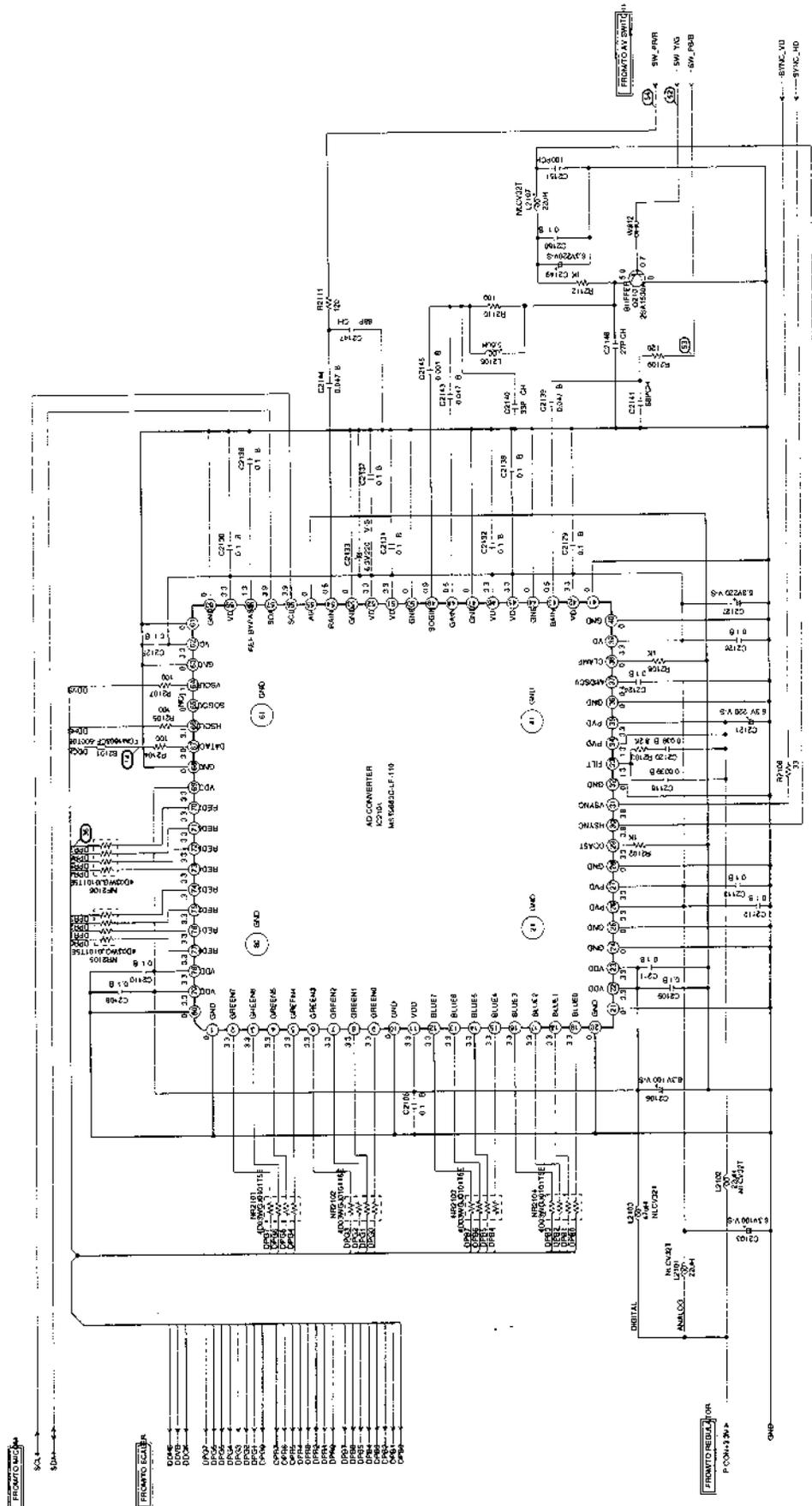
SCALER SCHEMATIC DIAGRAM (SCALER PCB)



NOTE THE CC-VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

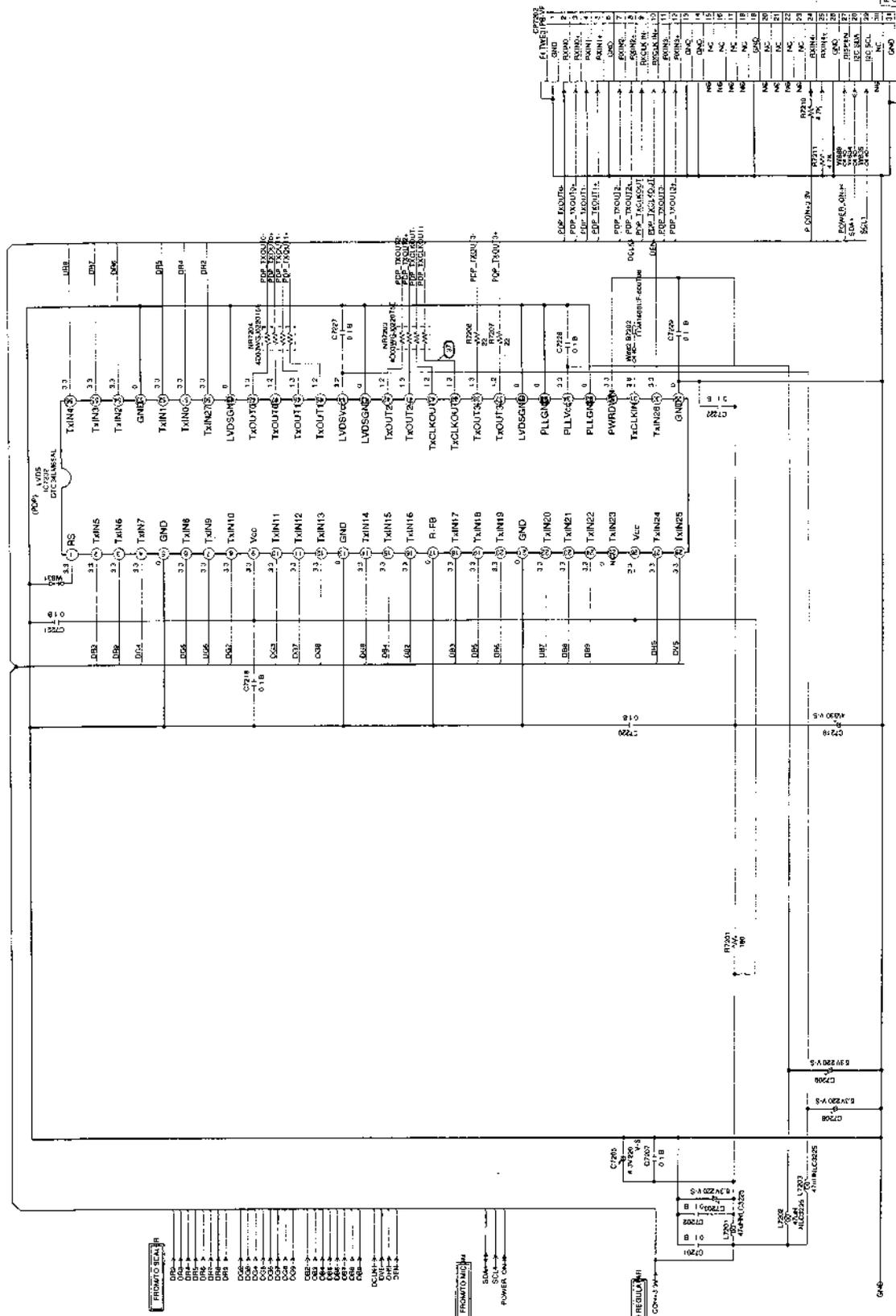
NOTES: SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

ADC SCHEMATIC DIAGRAM (SCALER PCB)



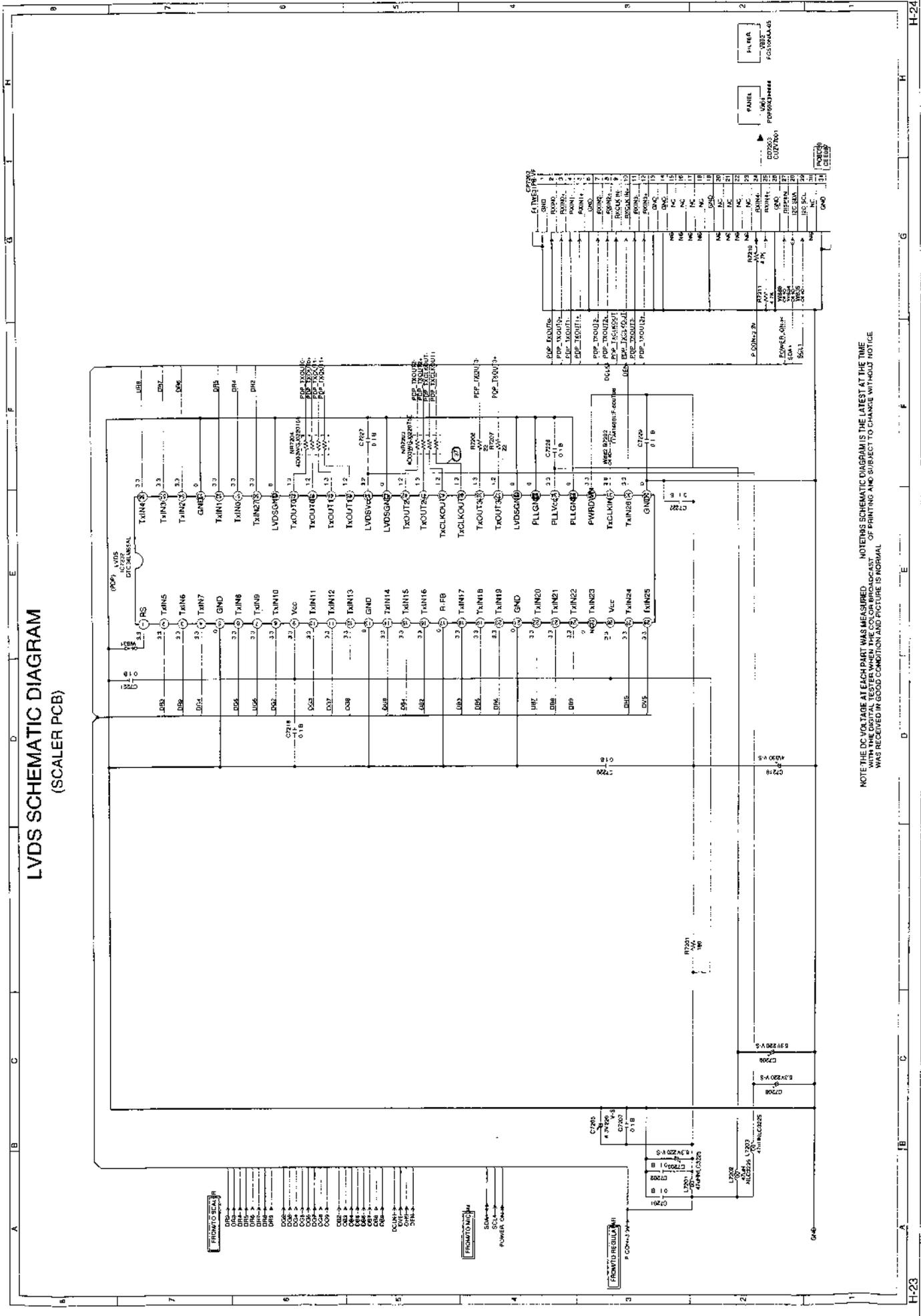
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME
WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST
OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE
WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

LVDS SCHEMATIC DIAGRAM (SCALER PCB)

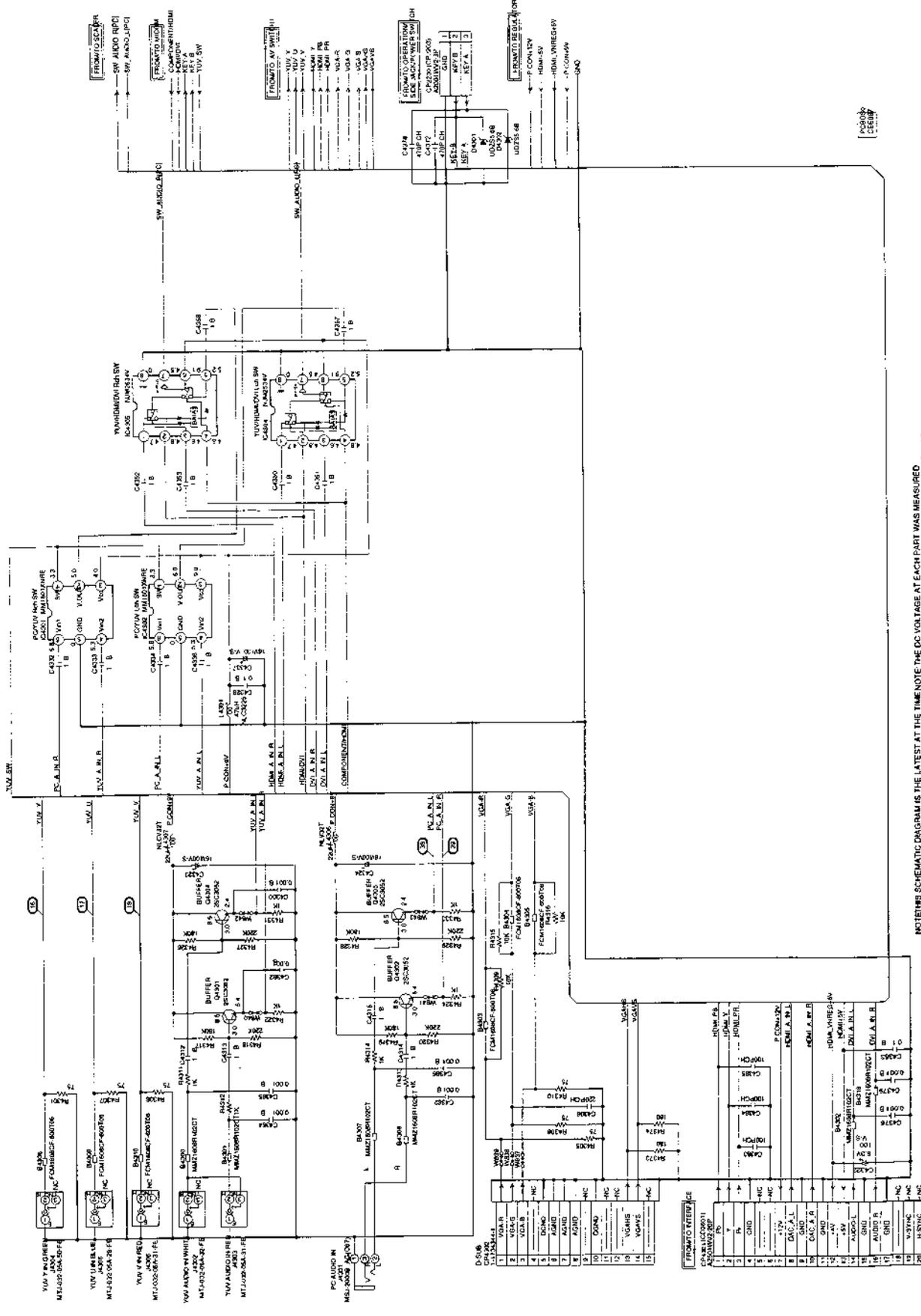


NOTE: BLUE DIMENSIONS AT EACH POINT WAS MEASURED WITH THE DIMENSION TESTER WHEN THE PRODUCTION WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL

NOTE: SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE

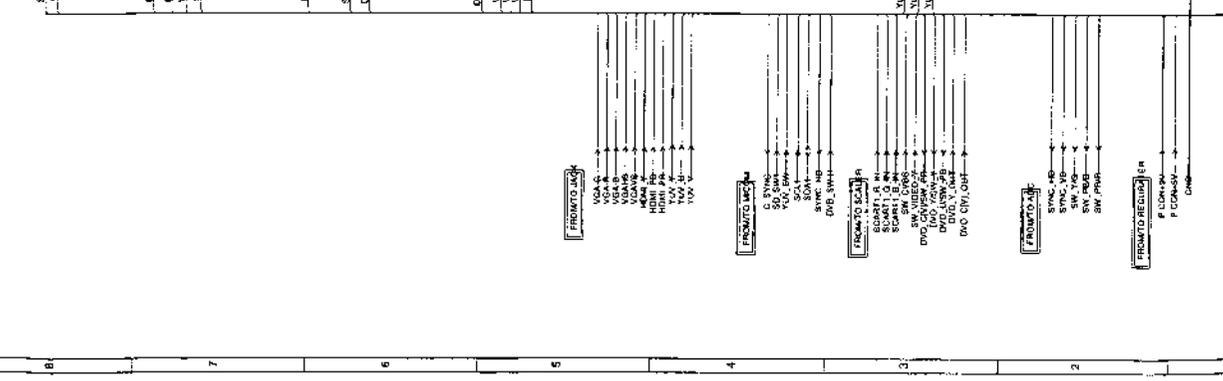
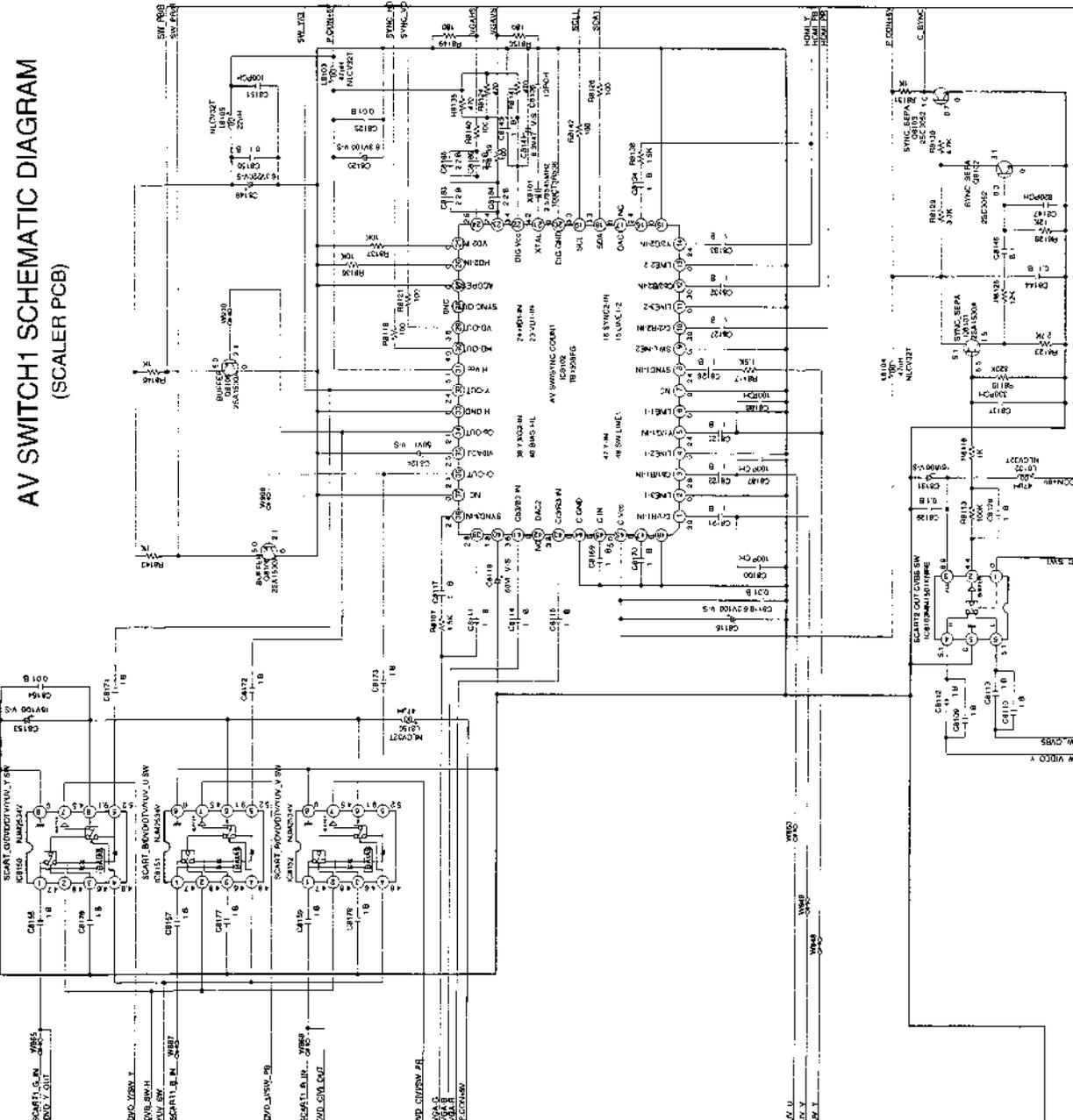


JACK SCHEMATIC DIAGRAM (SCALER PCB)



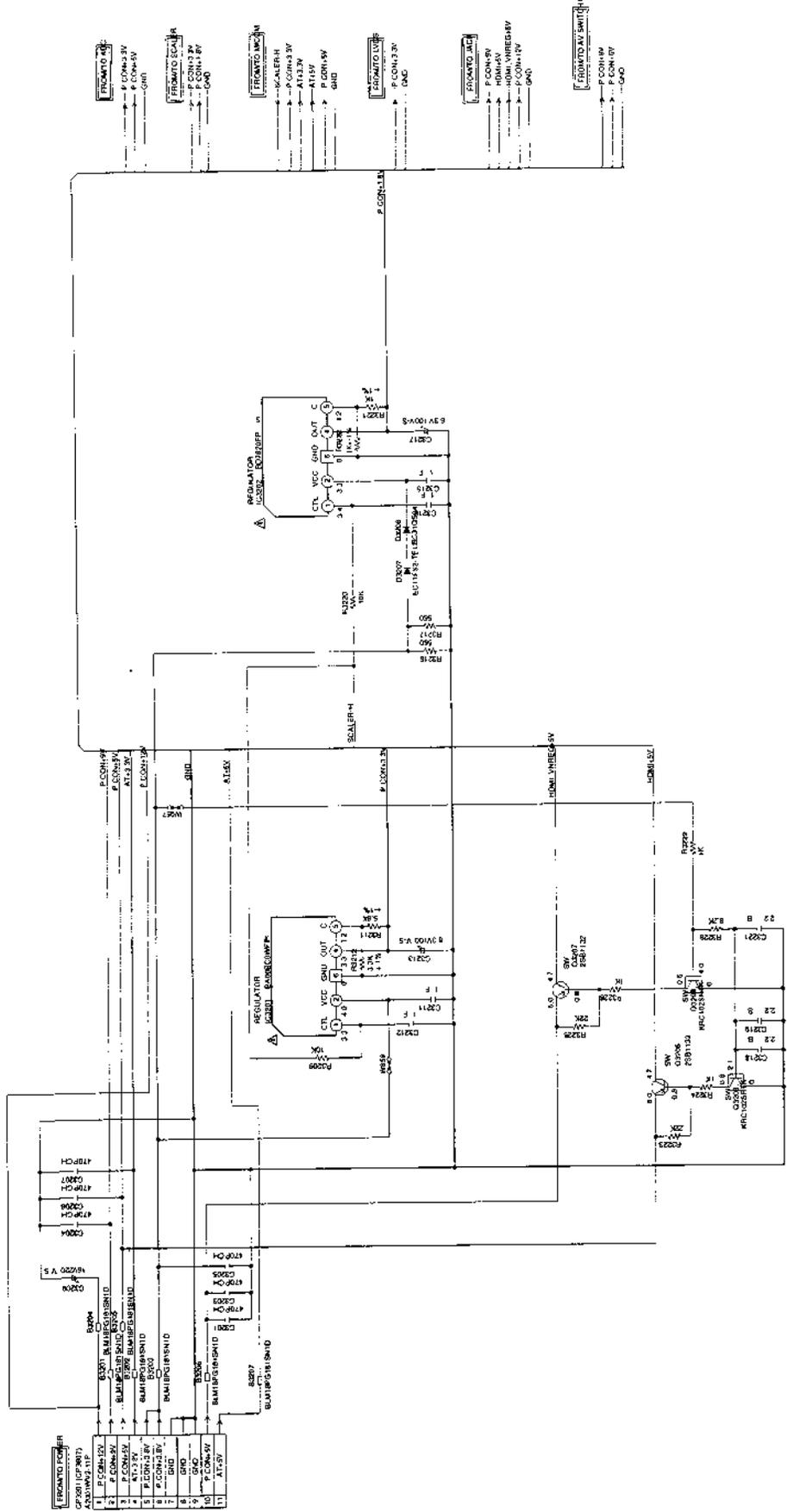
NOTES: SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME NOTE THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

AV SWITCH1 SCHEMATIC DIAGRAM (SCALER PCB)



NOTE THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL. OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

REGULATOR SCHEMATIC DIAGRAM (SCALER PCB)



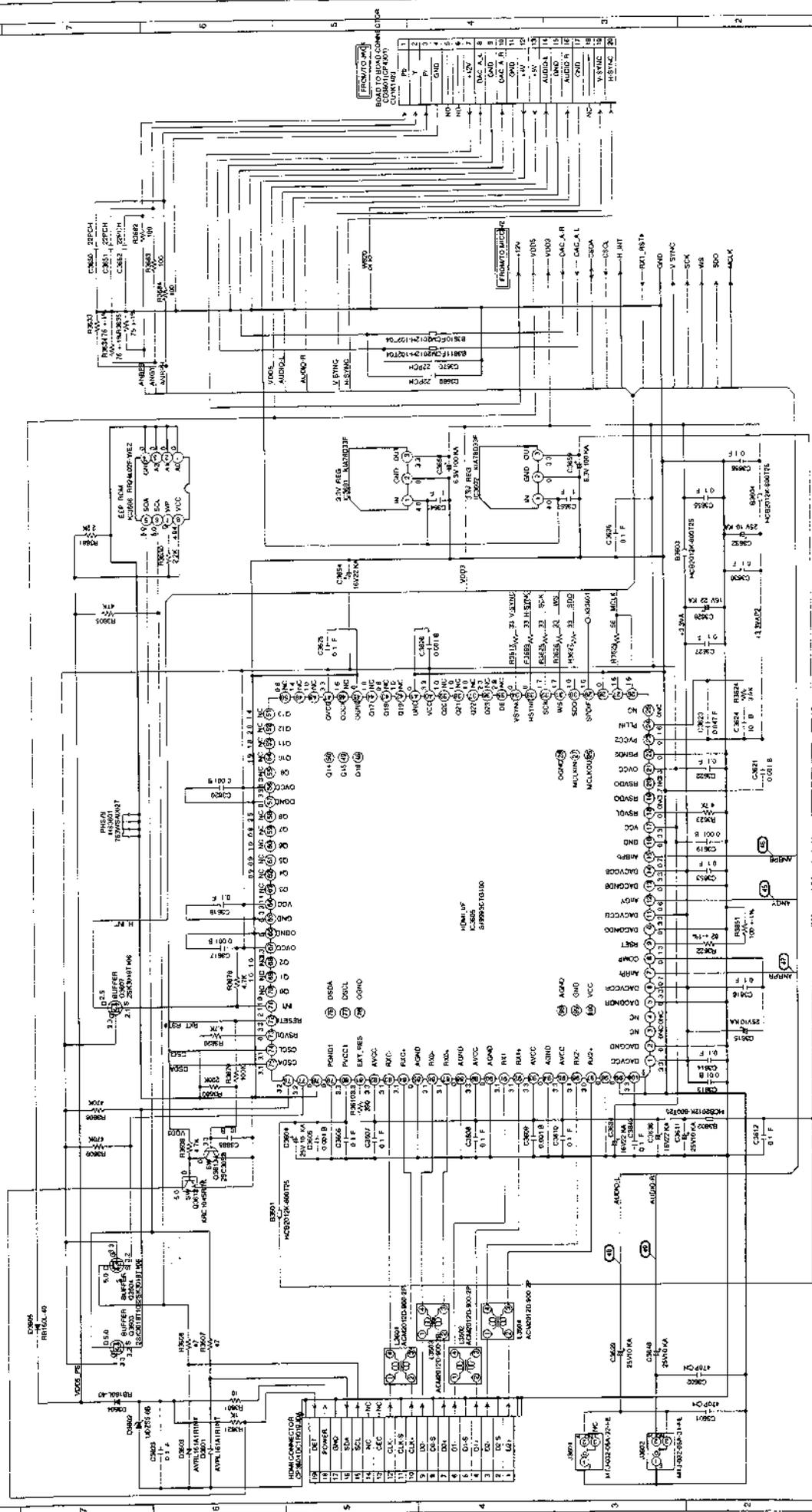
PCB30
CLEAN



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED. NOTING SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

CAUTION: THESE PARTS MARKINGS ARE IDENTICAL TO OTHER PARTS. PLEASE REFER TO THE PARTS LIST FOR THE CORRECT PART NUMBER. ATTENTION: CES PIÈCES MARQUÉES SONT IDENTIQUES À D'AUTRES PIÈCES. VÉRIFIEZ LA NOMENCLATURE DES PIÈCES DANS LA LISTE DES PIÈCES.

INTERFACE SCHEMATIC DIAGRAM (HD-MI PCB)



PCB (CONT)

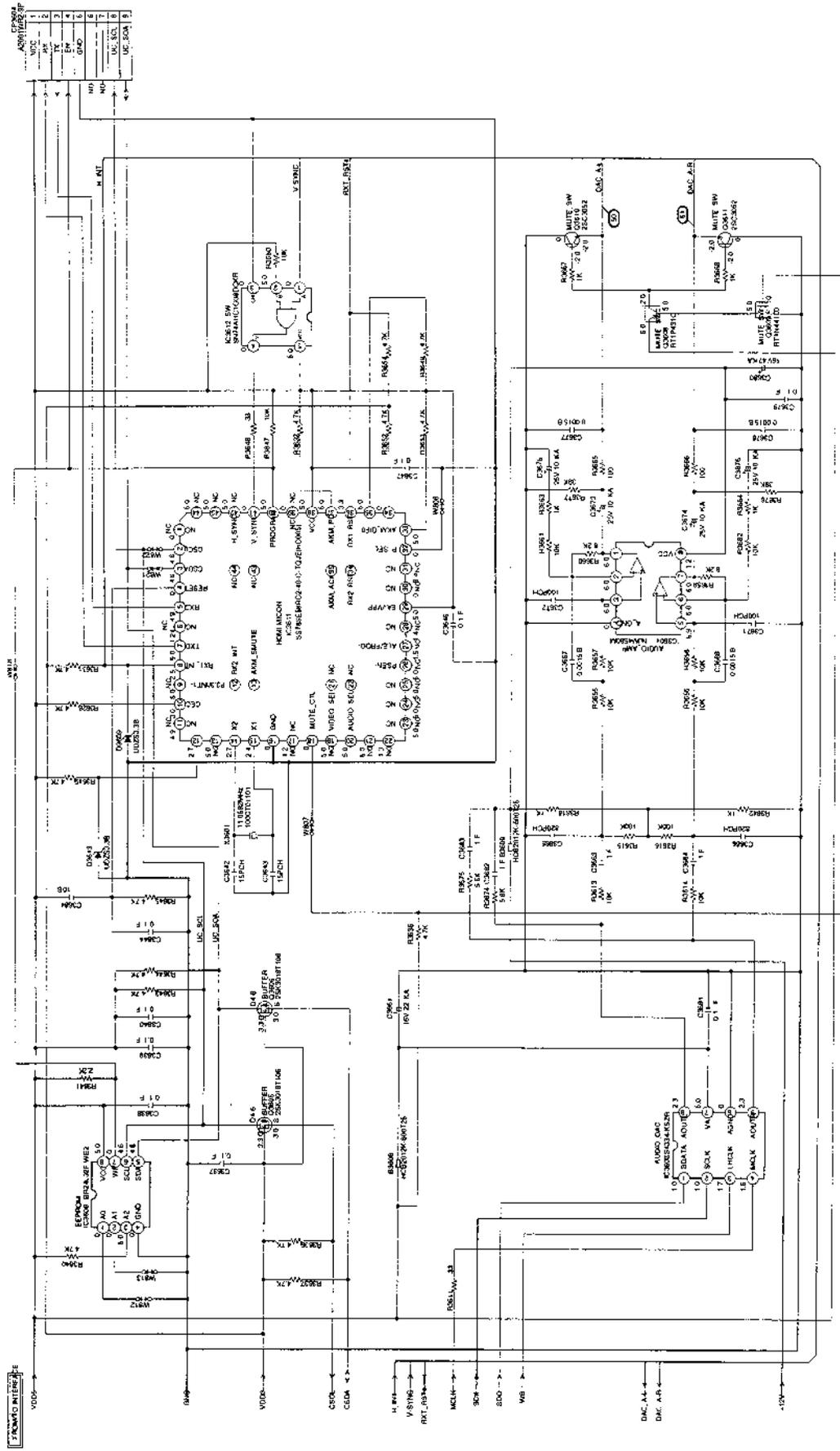
NOTE THE DIGITAL TRANSISTOR WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE

CAUTION: DIGITAL TRANSISTOR



MICON2 SCHEMATIC DIAGRAM (HD-MI PCB)



PORTAL
(CONT.)

CAUTION: DIGITAL TRANSISTOR

CAUTION: DIGITAL TRANSISTOR

NOTE: SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE

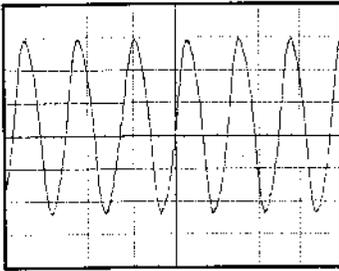
NOTE: DC VOLTAGE AT EACH POINT WAS MEASURED WITH THE DIGITAL METER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL

WAVEFORMS

MICON

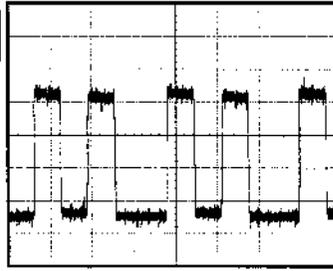
50ns
500mV

①



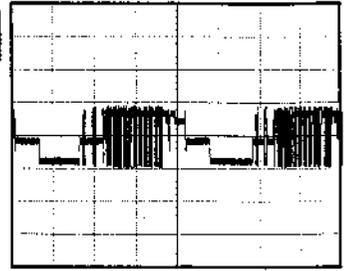
20µs
200mV

⑥



5µs
500mV

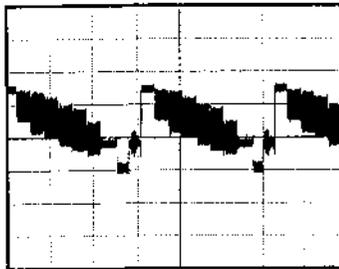
⑪



SCALER

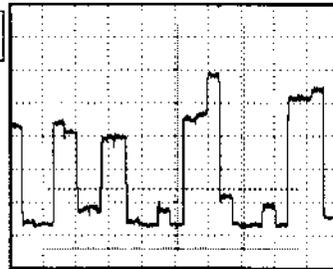
20µs
500mV

②



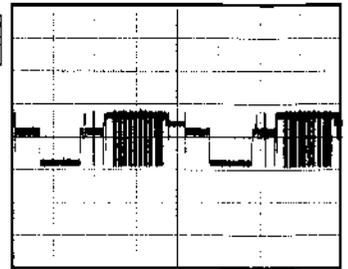
20µs
200mV

⑦



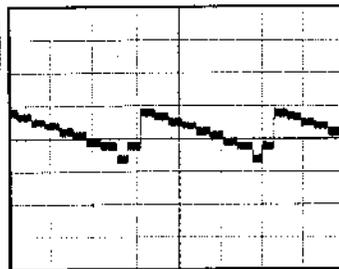
5µs
500mV

⑫



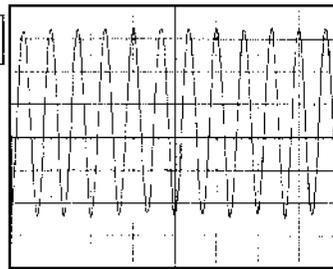
20µs
500mV

③



20µs
500mV

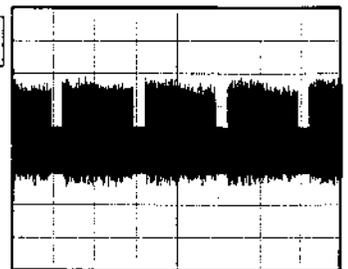
⑧



LVDS

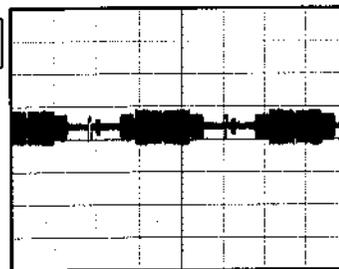
10ms
100mV

⑮



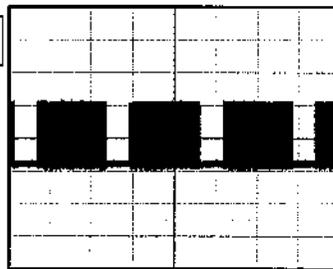
20µs
500mV

④



10µs
2.0V

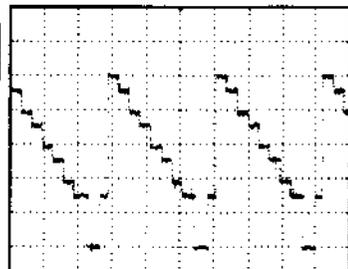
⑨



JACK

10µs
200mV

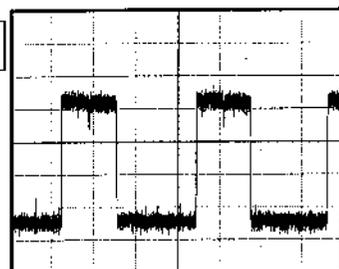
⑯



ADC

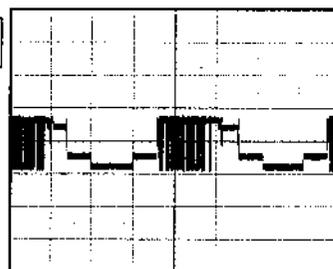
20µs
200mV

⑤



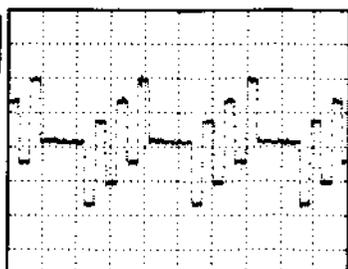
5µs
500mV

⑩



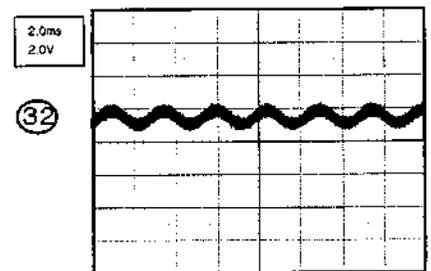
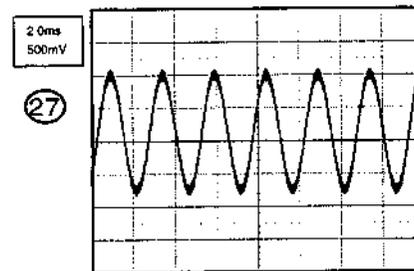
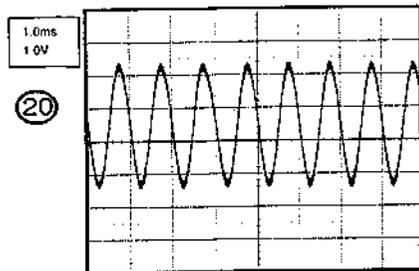
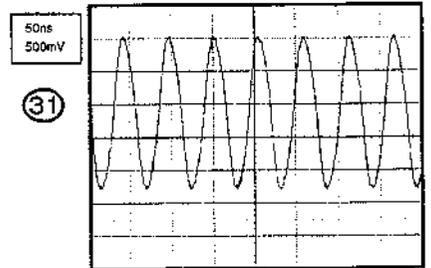
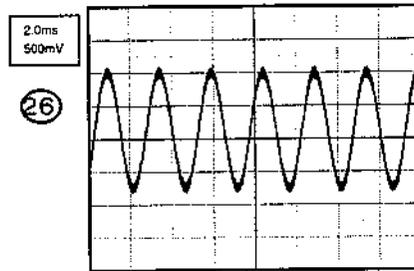
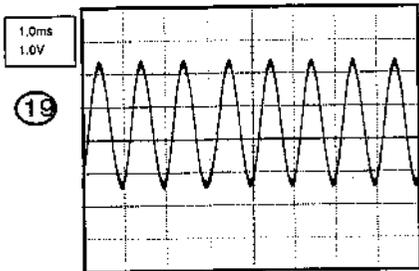
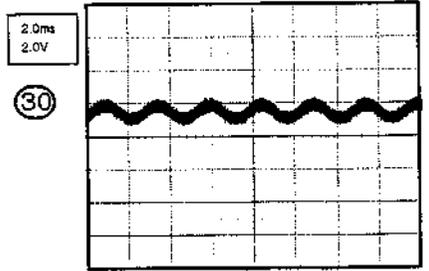
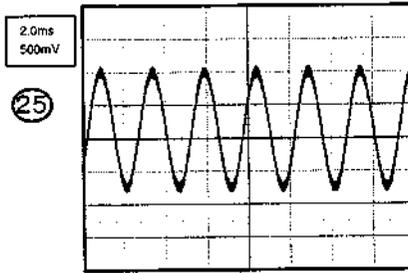
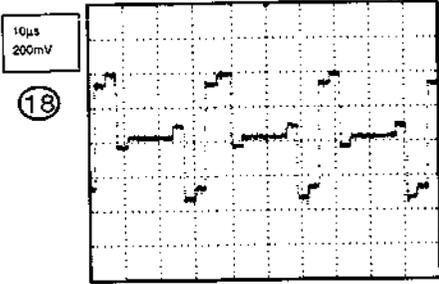
10µs
200mV

⑰

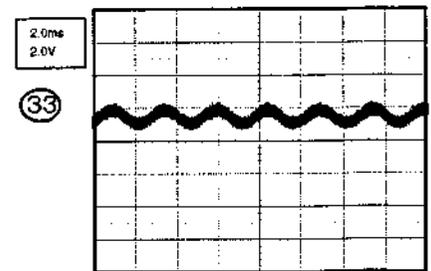
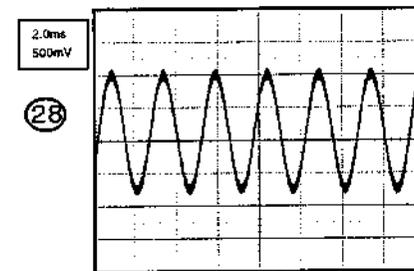
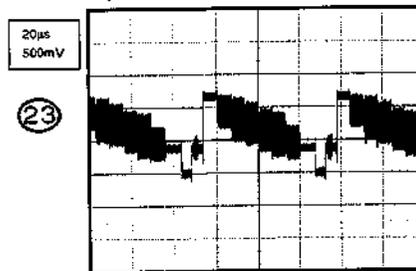


NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

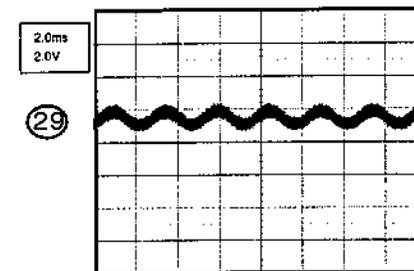
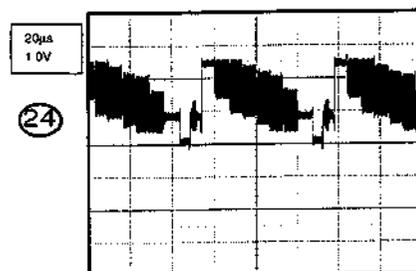
WAVEFORMS



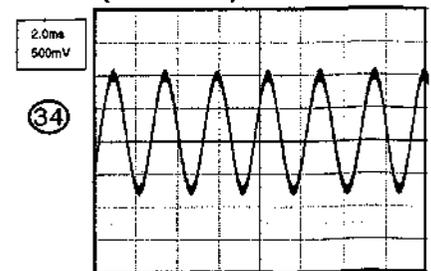
21PIN (SCART3)



STEREO

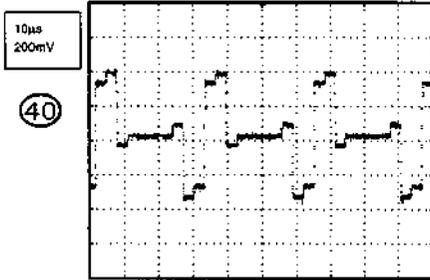
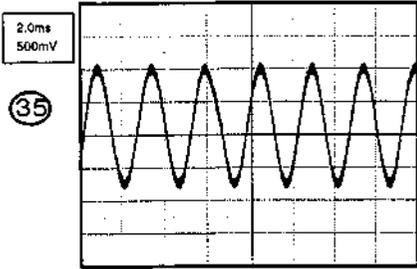


21PIN(SCART3)

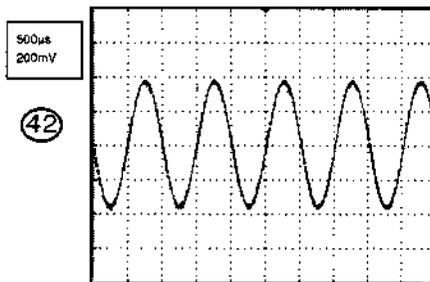
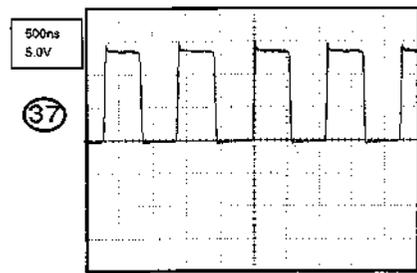
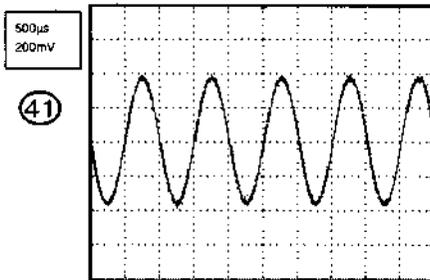
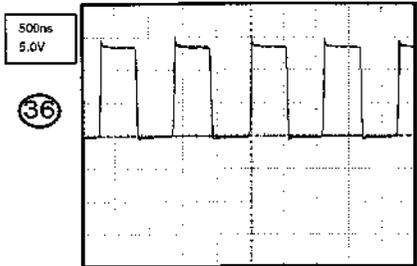


NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

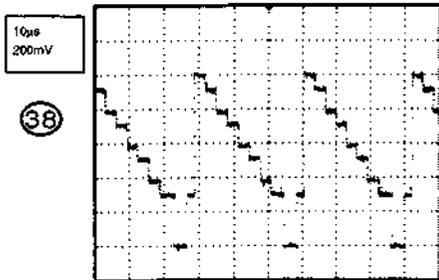
WAVEFORMS



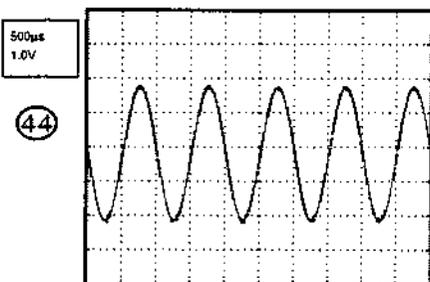
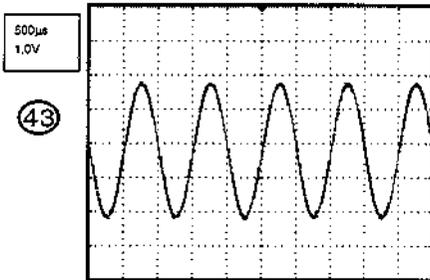
SOUND AMP



INTERFACE



MICON2



NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

MECHANICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
101	7A7010202A	FRONT CABI ASS'Y	130	800WFA0089	CUSHION
101A	701WPA1447	CABINET, FRONT	131	890MP2401A	TAPE 50x35
101B	702WPA1225	COVER, SPEAKER (L)	132	890MP2401G	TAPE 30X12
101C	702WPA1226	COVER, SPEAKER (R)	133	8965TS1060	CUSHION W10/H10/L60
101D	713WPA0390	GLASS, LED	134	8965TS2B70	CUSHION W6/H2/L1170
101E	761WPA0431	HOLDER, SPEAKER	135	8965TS2C15	CUSHION W6/H2/L1215
101F	800WF00065	CUSHION	136	8965TS2680	CUSHION W6/H2/L680
101G	800WQ0A092	FELT SHEET	137	8965TS2730	CUSHION W6/H2/L730
101H	801WR00001	DAMPER SPEAKER	138	899EFBA002	WIRING-CLIP
101I	899EFBA002	WIRING-CLIP	139	7250000607	SHEET PE
101J	7232O20787	BADGE, BRAND			
102	7A7040013A	STAND ASS'Y	140	752WSA0413	HDMI SHIELD COVER
102A	704WFB0019	STAND	141	752WSA0414	HDMI SHIELD BOTTOM
102B	761WEB0005	FRAME, BOTTOM-L	142	762WSA0060	ANGLE HDMI
102C	761WEB0006	FRAME, BOTTOM-R	143	761WSA0212	SHIELD 21PIN
102D	761WSA0386	ANGLE, STAND	144	7230008151	SHEET, POWER LABEL
102E	800WFA0008	CUSHION, LEG	145	8995034000	CORD CLIP UL CO.
103	7A7020076A	BACK CABI ASS'Y	201	810763080S	SCREW, TAP TITE(S) BRAZIER 3x8
103A	702WSB0129	CABINET, BACK	202	8117540A6S	SCREW, TAP TITE(B0) TRUSS 4x16
103B	800WQ00115	FELT SHEET	203	8110630A0U	SCREW TAP TITE(P) BRAZIER 3x10
104	7G7520034A	ANGLE, PCB ASS'Y	204	810923080S	SCREW TAP TITE(B) BIND 3x8
104A	709WPA0038	HOLDER, CORD	205	810923080U	SCREW TAP TITE(B) BIND 3x8
104B	762WSA0092	ANGLE, PCB	206	810913080U	SCREW TAP TITE(B) WH7 3x8
104C	899EFBA002	WIRING-CLIP	207	8109130A0U	SCREW TAP TITE(B) WH7 3x10
105	7G7610047A	PLATE, JACK ASS'Y	208	810A140A0U	SCREW WASHER(A) M4x10
105A	7230O08109	SHEET, JACK	209	810A140A6U	SCREW WASHER(A) M4x16
105B	7230O08110	SHEET, AC INLET			
105C	761WSB0037	PLATE, JACK	210	810B150A0S	SCREW, SEMS(B) 5x10
106	7A7010224A	PLATE, JACK-SIDE ASS'Y	211	810B140A0U	SCREW SEMS(B) 4x10
106A	711WPA0268	PLATE, JACK-SIDE	212	810B150B0S	SCREW, SEMS(B) 5x20
106B	7230O08133	SHEET, JACK-SIDE	213	810C14080U	SCREW WASHER C 4x8
107	7G752A007A	SHIELD, MAIN-BOTTOM ASS'Y	214	810F23060S	SEMS(F)-R BIND 3x6
107A	709WPA0043	HOLDER, CORD	215	8110230A4S	SCREW, TAP TITE(P) BIND 3x14
107B	762WSA0088	SHIELD, MAIN-BOTTOM	216	811063080U	SCREW TAP TITE(P) BRAZIER 3x8
107C	8995034000	CORD CLIP UL CO.	217	8110630A0S	SCREW TAP TITE(P) BRAZIER 3x10
108	7G7610054B	COVER, BACK ASS'Y	218	8110E3080S	SCREW, TAP TITE(P) WH10 3x8
108A	702WPA1218	COVER, CONNECTOR	219	8117140A2U	SCREW, TAPPING(B0) PAN 4x12
108B	761WSB0041	COVER, BACK	220	8117540A0U	SCREW TAP TITE(B0) TRUSS 4x10
109	743WKAA011	SPRING TUNER	221	8117540B0U	SCREW TAP TITE(B0) TRUSS 4x20
110	752WSA0529	SHIELD, SCALER	222	8162540A6U	SCREW TAPPING (B0) WASH ER 18
111	705WPA0019	HANDLE, BACK	223	810B13080U	SCREW WASHER(B) M3x8
112	7222O22713	SHEET, RATING	224	8167150B0U	SCREW WASHER(B) 5x20
113	7260000353	SHEET EARTH MARK	225	810213080S	SCREW, PAN M3x8
114	735WPA0899	BUTTON, POWER	226	810233080S	SCREW, FLAT M3x8
115	738WPB0078	BUTTON, FRAME	227	830023000U	NUT M3
116	752WSA0554	SHIELD, JACK-SIDE			
117	752WSA0593	SHIELD, PLATE	---	7230008135	SHEET, CARTON
118	753WEAA003	SHEET CU	---	791WHA0117	LAMI BAG
119	753WUA0082	SPRING, EARTH	---	791WHA0118	LIGHTRON SHEET
120	753WUA0084	SPRING EARTH	---	792WHA0649	PACKAGE, TOP
121	761WEA0012	FRAME, MAIN-L	---	792WHA0650	PACKAGE, BOTTOM
122	761WEA0013	FRAME, MAIN-R	---	792WHA0678	PACKAGE, STAND
123	761WEA0014	HOLDER, PANEL	---	793WCA0019	GIFT, BOX BOTTOM
124	761WPA0427	HOLDER, BUSH	---	793WCD1740	GIFT, BOX TOP
125	761WPA0428	HOLDER, CAP	---	794WHA0003	HANDLE
126	762WSA0085	SHIELD, MAIN-L	---	795WCAA493	PAD 300x798
127	762WSA0086	SHIELD, MAIN-R	---	A3X601C975	INSTRUCTION BOOK KIT
128	762WSA0087	SHIELD, MAIN-TOP	---	J3X60101A	INSTRUCTION BOOK(G)
129	800WFA0088	CUSHION	---	J3X60110A	INSTRUCTION BOOK(CZ)
			---	J3X60111A	INSTRUCTION BOOK(F)
			---	J3X60114A	INSTRUCTION BOOK(H)
			---	JB5ND400	POLYBAG INSTRUCTION(RED CAUTION)

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
RESISTORS			ICS		
▲ R3900	R036K2824J	RC 820K OHM 1/2W	IC4205	10CF040530	IC CD74HC4053PWR
CAPACITORS			IC4301	10UF015010	IC MM1501XNRE
C340	E61FF3821D	CE 820 UF 25V	IC4302	10UF015010	IC MM1501XNRE
C342	E61FF3821D	CE 820 UF 25V	IC4304	10QF02534V	IC NJM2534V(TE2)
C3801	E61FF2102D	CE 1000 UF 16V	IC4305	10QF02534V	IC NJM2534V(TE2)
C3802	E61FF2102D	CE 1000 UF 16V	IC7202	1FKJ0LM850	IC DTC34LM85AL
C3803	E61FF2102D	CE 1000 UF 16V	IC8102	105FE13080	IC TB1308FG(DRY,EL)
C3810	E61FF2102D	CE 1000 UF 16V	IC8103	10UF015010	IC MM1501XNRE
C3823	E61FF4102D	CE 1000 UF 35V	IC8150	10QF02534V	IC NJM2534V(TE2)
C3825	E62F03821M	CE 820 UF 25V	IC8151	10QF02534V	IC NJM2534V(TE2)
C3826	E62F03821M	CE 820 UF 25V	IC8152	10QF02534V	IC NJM2534V(TE2)
▲ C3900	P2122B6B4M	CMP 0.68 UF 275V ECQUL	TRANSISTORS		
DIODES			Q101	TNRA005003	COMPOUND TRANSISTOR RT1N241C-T112-1
D105	DD7R20S300	DIODE,SCHOTTKY BARRIER RB520S-30-TE61	Q105	TPRAC05003	COMPOUND TRANSISTOR RT1P241C-T112-1
D109	DD7R20S300	DIODE,SCHOTTKY BARRIER RB520S-30-TE61	Q300	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
D301	D28R11FS20	DIODE EC11FS2-TE12L	Q301	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
D302	D28R1QS040	DIODE EC31QS04-TE12L	Q302	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
D303	D28R1QS040	DIODE EC31QS04-TE12L	Q801	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
D304	D28R1QS040	DIODE EC31QS04-TE12L	Q802	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
D305	D28R1QS040	DIODE EC31QS04-TE12L	Q901	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
D306	D97U06R81B	DIODE,ZENER MTZJ6.8B T-77	Q902	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
D802	DE7RB5R62B	DIODE,ZENER UDZS5.6B TE-17	Q2101	T6RA015300	TRANSISTOR,SILICON 2SA1530A-T1
D803	DE7RB5R62B	DIODE,ZENER UDZS5.6B TE-17	Q3205	T77J011320	TRANSISTOR,SILICON 2SB1132T100(Q,R)
D804	DE7RB5R62B	DIODE,ZENER UDZS5.6B TE-17	Q3206	TNAAB05003	COMPOUND TRANSISTOR KRC102SRTK
D805	DE7RB5R62B	DIODE,ZENER UDZS5.6B TE-17	Q3207	T77J011320	TRANSISTOR,SILICON 2SB1132T100(Q,R)
D901	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77	Q3208	TNAAB05003	COMPOUND TRANSISTOR KRC102SRTK
D2201	0021E9Q010	LED LTL-1BEFJ-002A	Q3603	T27T030180	FET 2SK3018T106
D3206	D28R1QS040	DIODE EC31QS04-TE12L	Q3604	T27T030180	FET 2SK3018T106
D3207	D28R11FS20	DIODE EC11FS2-TE12L	Q3605	T27T030180	FET 2SK3018T106
D3601	D77R1A1R10	DIODE,VARISTA AVRL161A1R1NT	Q3606	T27T030180	FET 2SK3018T106
D3602	DE7RB5R62B	DIODE,ZENER UDZS5.6B TE-17	Q3607	T27T030180	FET 2SK3018T106
D3603	D77R1A1R10	DIODE,VARISTA AVRL161A1R1NT	Q3608	TPRAA05002	COMPOUND TRANSISTOR RT1P431C-T112-1 or
D3604	DD7R60L400	DIODE,SCHOTTKY RB160L-40-TE25	TPAA05001	COMPOUND TRANSISTOR KRA101SRTK	
D3605	DD7R60L400	DIODE,SCHOTTKY RB160L-40-TE25	Q3609	TNRA05002	COMPOUND TRANSISTOR RT1N441C-T112-1 or
D3609	DE7RB3R32B	DIODE,ZENER UDZS3.3B TE-17	TNAAD05001	COMPOUND TRANSISTOR KRC104SRTK	
D3613	DE7RB3R32B	DIODE,ZENER UDZS3.3B TE-17	Q3610	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
D3801	D1VT001330	DIODE,SILICON 1S5133T-77	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK	
D3802	D28T21DQN4	DIODE,SCHOTTKY 21DQ04N-TA2B1	Q3611	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
D3803	D23A0010J0	DIODE,SCHOTTKY SBR100-10J-CBC11	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK	
D3804	D28T0ERB20	DIODE,RECTIFIER 10ERB20-TA1B2	Q3612	TNAAD05001	COMPOUND TRANSISTOR KRC104SRTK
D3805	D28T0ERB20	DIODE,RECTIFIER 10ERB20-TA1B2	Q3613	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
D4205	D97U04R71B	DIODE,ZENER MTZJ4.7B T-77	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK	
D4206	D97U04R71B	DIODE,ZENER MTZJ4.7B T-77	Q3801	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
D4207	D97U04R71B	DIODE,ZENER MTZJ4.7B T-77	Q3802	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
D4209	D1VT001330	DIODE,SILICON 1S5133T-77	Q3804	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
D4301	DE7RB5R62B	DIODE,ZENER UDZS5.6B TE-17	Q3805	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
D4302	DE7RB5R62B	DIODE,ZENER UDZS5.6B TE-17	Q3806	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
ICS			Q3807	T6J1036K0	TRANSISTOR,SILICON 2SA1036KT146
IC101	S3X604CM01	MEMORY DATA OEC7151A	Q3808	T0300J6500	FET 2SJ650
IC102	19UF032290	IC PST3229NR	Q3813	TJ7M50P030	FET RSB050P03_TB
IC104	S3X604CE01	MEMORY DATA AT24C512N-10SU-2.7	Q4200	T6RA015300	TRANSISTOR,SILICON 2SA1530A-T1
▲ IC300	10QJP21510	IC NJM2151AV	Q4201	TNRA05004	COMPOUND TRANSISTOR RT1N141C-T112-1
▲ IC301	1HMFFA2020	IC TA2024-ASE	Q4203	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
IC801	156K07A720	IC R8J66607A72FP	Q4205	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
IC901	10UF015010	IC MM1501XNRE	Q4206	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
IC902	10UF015010	IC MM1501XNRE	Q4207	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
IC904	1H9FF341C0	IC MSP3410G-QA-C12-001	Q4208	T27T030180	FET 2SK3018T106
IC2101	1FSK0883C0	IC MST9883C-LF-110	Q4209	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
▲ IC3201	107F0C0WFP0	IC BA00BC0WFP-E2	Q4210	T27T030180	FET 2SK3018T106
▲ IC3202	107F078200	IC BD7820FF-E2	Q4211	T6RA015300	TRANSISTOR,SILICON 2SA1530A-T1
IC3601	11KF98D330	IC KIA78D33F	Q4212	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
IC3602	11KF98D330	IC KIA78D33F	Q4213	T6RA015300	TRANSISTOR,SILICON 2SA1530A-T1
IC3604	10QJ045800	IC NJM4580M(TE1)	Q4214	TPRAC05003	COMPOUND TRANSISTOR RT1P241C-T112-1
IC3605	15PF099930	IC SI9993CTG100	Q4215	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
IC3606	S3X604CE02	MEMORY DATA BR24L02F-WE2	Q4216	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
IC3607	1HFF043340	IC CS4334-KSZR	Q4217	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
IC3608	S3X604CE03	MEMORY DATA BR24L32F-WE2	Q4218	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
IC3611	1CMF0E58R0	IC S8T89E58RD2-40-C-TQJE	Q4219	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
IC3612	15CF01G080	IC SN74AHC1G08DCKR	Q4221	T6RA015300	TRANSISTOR,SILICON 2SA1530A-T1
IC3801	11LF010100	IC AL1010	Q4223	TPRAC05003	COMPOUND TRANSISTOR RT1P241C-T112-1
IC3803	107F093000	IC BD9300FV-E2	Q4224	TNAAB05003	COMPOUND TRANSISTOR KRC102SRTK
▲ IC3804	10GA9XF010	IC PQ070XF01SZH	Q4225	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
IC3805	103D979950	IC LA7995M-TLM	Q4226	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
IC4201	101F05853B	IC AN15853B-E1	Q4229	TNAAB05003	COMPOUND TRANSISTOR KRC102SRTK
IC4202	10UF015010	IC MM1501XNRE	TNRA05004	COMPOUND TRANSISTOR RT1N141C-T112-1	
IC4203	10UF015010	IC MM1501XNRE	TNRA05004	COMPOUND TRANSISTOR RT1N141C-T112-1	
IC4204	10QF025840	IC NJM2584M(TE1)	Q4301	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
TRANSISTORS					
Q4302	T8RA030520	TRANSISTOR,SILICON	2SC3052-T1		
Q4304	T8RA030520	TRANSISTOR,SILICON	2SC3052-T1		
Q4305	T8RA030520	TRANSISTOR,SILICON	2SC3052-T1		
Q8101	T6RA015300	TRANSISTOR,SILICON	2SA1530A-T1		
Q8102	T8RA030520	TRANSISTOR,SILICON	2SC3052-T1		
Q8103	T8RA030520	TRANSISTOR,SILICON	2SC3052-T1		
Q8105	T6RA015300	TRANSISTOR,SILICON	2SA1530A-T1		
Q8106	T6RA015300	TRANSISTOR,SILICON	2SA1530A-T1		
COILS & TRANSFORMERS					
L300	021W0G100M	COIL	10 UH		
L301	021W0G100M	COIL	10 UH		
L302	021W0G100M	COIL	10 UH		
L303	021W0G100M	COIL	10 UH		
L901	02167F100J	COIL	10 UH		
L902	02167F270J	COIL	27 UH		
L903	02167F100J	COIL	10 UH		
L904	02167F100J	COIL	10 UH		
L2101	0216S8220K	COIL	22 UH		
L2102	0216S8220K	COIL	22 UH		
L2103	0216S8470K	COIL	47 UH		
L2106	0216S45R6J	COIL	5.6 UH		
L2107	0216S8220K	COIL	22 UH		
L3601	02D6000068	COIL,CHOKE	ACM2012D-900-2P-T00		
L3602	02D6000068	COIL,CHOKE	ACM2012D-900-2P-T00		
L3603	02D6000068	COIL,CHOKE	ACM2012D-900-2P-T00		
L3804	02D6000068	COIL,CHOKE	ACM2012D-900-2P-T00		
L3801	02167E220K	COIL	22 UH		
L3802	02167E220K	COIL	22 UH		
L3803	02167E220K	COIL	22 UH		
L3804	02167E220K	COIL	22 UH		
L3805	0214646R8M	COIL	6.8 UH		
L3806	021404150M	COIL	15 UH		
L3807	02167E100K	COIL	10 UH		
L3808	021W0G100M	COIL	10 UH		
L3809	0214646R8M	COIL	6.8 UH		
▲ L3900	029X000138	COIL,LINE FILTER	SN12-500		
▲ L3901	029X000138	COIL,LINE FILTER	SN12-500		
L4200	021LA6220J	COIL	22 UH		
L4202	02167F470J	COIL	47 UH		
L4203	02167F470J	COIL	47 UH		
L4206	02167F470J	COIL	47 UH		
L4207	02167F470J	COIL	47 UH		
L4209	021LA6220J	COIL	22 UH		
L4210	021LA6220J	COIL	22 UH		
L4211	021LA6220J	COIL	22 UH		
L4212	021LA6220J	COIL	22 UH		
L4213	021LA6220J	COIL	22 UH		
L4214	021LA6220J	COIL	22 UH		
L4215	021LA6220J	COIL	22 UH		
L4216	021LA6220J	COIL	22 UH		
L4217	021LA6220J	COIL	22 UH		
L4218	021LA6220J	COIL	22 UH		
L4219	02167F100J	COIL	10 UH		
L4220	02167F100J	COIL	10 UH		
L4224	02167F100J	COIL	10 UH		
L4225	02167F470J	COIL	47 UH		
L4226	02167F470J	COIL	47 UH		
L4227	021LA6220J	COIL	22 UH		
L4228	021LA6220J	COIL	22 UH		
L4229	021LA6220J	COIL	22 UH		
L4230	021LA6220J	COIL	22 UH		
L4231	021LA6220J	COIL	22 UH		
L4232	02167F100J	COIL	10 UH		
L4236	02167F470J	COIL	47 UH		
L4301	0216S8470K	COIL	47 UH		
L4306	0216S8220K	COIL	22 UH		
L4307	0216S8220K	COIL	22 UH		
L7201	0216S8470K	COIL	47 UH		
L7202	0216S8470K	COIL	47 UH		
L7203	0216S8470K	COIL	47 UH		
L8102	0216S8470K	COIL	47 UH		
L8103	0216S8470K	COIL	47 UH		
L8104	0216S8470K	COIL	47 UH		
L8105	0216S8220K	COIL	22 UH		
L8150	0216S8470K	COIL	47 UH		
JACKS					
J3601	060J421037	RCA JACK	MTJ-032-05A-32-FE		
JACKS					
J3602	060J421030	RCA JACK	MTJ-032-05A-31-FE		
J4200	060J131021	HEADPHONE JACK	MSJ-035-08D_PC(O87)		
J4203	060J411034	RCA JACK	MSP-242V2-01NI-FE_LF		
J4204	063D100050	SOCKET,21PIN	MRC-021V-07_A		
J4205	063D100050	SOCKET,21PIN	MRC-021V-07_A		
J4206	063E700012	JACK	S4-25S2		
J4207	060K421056	RCA JACK	AV-5A-66H		
J4208	060K421058	RCA JACK	AV-5A-68H		
J4209	060K421057	RCA JACK	AV-5A-67H		
J4210	063D100050	SOCKET,21PIN	MRC-021V-07_A		
J4301	060J131019	HEADPHONE JACK	MSJ-2000B_AG(O87)		
J4302	060J421037	RCA JACK	MTJ-032-05A-32-FE		
J4303	060J421030	RCA JACK	MTC-032-05A-31-FE		
J4304	060J421044	RCA JACK	MTJ-032-05A-50-FE		
J4305	060J421043	RCA JACK	MTJ-032-05A-29-FE		
J4306	060J421030	RCA JACK	MTJ-032-05A-31-FE		
SWITCHES					
▲ SW500	0530105019	SWITCH	ESB92S22B		
SW2201	0504101T34	SWITCH,TACT	EVQ21505R		
SW2202	0504101T34	SWITCH,TACT	EVQ21505R		
SW2203	0504101T34	SWITCH,TACT	EVQ21505R		
SW2204	0504101T34	SWITCH,TACT	EVQ21505R		
SW2205	0504101T34	SWITCH,TACT	EVQ21505R		
SW2206	0504101T34	SWITCH,TACT	EVQ21505R		
P.C. BOARD ASSEMBLIES					
PCB270	A3X608C270B	PCB ASS'Y	CEF189A		
PCB290	A3X608C290B	PCB ASS'Y	CEF193A		
PCB320	A3X608C320B	PCB ASS'Y	CEF190A		
PCBD00	A3X608CD00B	PCB ASS'Y	CEE124A		
PCBD20	A3X608CD20B	PCB ASS'Y	CMF085A		
PCBD90	A3X608CD90B	PCB ASS'Y	CEF191A		
PCBDA0	A3X608CDA0B	PCB ASS'Y	CEF192A		
PCBDJ0	A3X608CDJ0B	PCB ASS'Y	CED011A		
PCBDS0	A3X608CDS0B	PCB ASS'Y	CEE087A		
MISCELLANEOUS					
B801	024HC56005	CORE,BEADS	FCM1608CF-600T06		
B802	024HC56005	CORE,BEADS	FCM1608CF-600T06		
B803	024HC56005	CORE,BEADS	FCM1608CF-600T06		
B804	024HC56005	CORE,BEADS	FCM1608CF-600T06		
B805	024AC5181J	CORE,BEADS	BLM18PG181SN1D		
B2101	024HC56005	CORE,BEADS	FCM1608CF-600T06		
B3201	024AC5181J	CORE,BEADS	BLM18PG181SN1D		
B3202	024AC5181J	CORE,BEADS	BLM18PG181SN1D		
B3203	024AC5181J	CORE,BEADS	BLM18PG181SN1D		
B3204	024AC5181J	CORE,BEADS	BLM18PG181SN1D		
B3205	024AC5181J	CORE,BEADS	BLM18PG181SN1D		
B3206	024AC5181J	CORE,BEADS	BLM18PG181SN1D		
B3207	024AC5181J	CORE,BEADS	BLM18PG181SN1D		
B3601	024HC36001	CORE,BEADS	HCB2012K-600T25		
B3602	024HC36001	CORE,BEADS	HCB2012K-600T25		
B3603	024HC36001	CORE,BEADS	HCB2012K-600T25		
B3604	024HC36001	CORE,BEADS	HCB2012K-600T25		
B3608	024HC36001	CORE,BEADS	HCB2012K-600T25		
B3609	024HC36001	CORE,BEADS	HCB2012K-600T25		
B3610	024HC31022	CORE,BEADS	FCM2012H-102T04		
B3611	024HC31022	CORE,BEADS	FCM2012H-102T04		
B3801	024HT03553	CORE,BEADS	W5RH3.5X5X1.0		
B4200	024HT03563	CORE,BEADS	W4BRH3.5X6X1.0X2		
B4204	024HC56013	CORE,BEADS	FCM1608KF-601T02		
B4205	024HC56013	CORE,BEADS	FCM1608KF-601T02		
B4206	024HT03563	CORE,BEADS	W4BRH3.5X6X1.0X2		
B4207	024HT03563	CORE,BEADS	W4BRH3.5X6X1.0X2		
B4208	024HC56005	CORE,BEADS	FCM1608CF-600T06		
B4209	024HC56005	CORE,BEADS	FCM1608CF-600T06		
B4210	024HC56005	CORE,BEADS	FCM1608CF-600T06		
B4212	024HT03563	CORE,BEADS	W4BRH3.5X6X1.0X2		
B4213	024HT03563	CORE,BEADS	W4BRH3.5X6X1.0X2		
B4300	0246C51024	CORE,BEADS	MMZ1608R102CT		
B4301	0246C51024	CORE,BEADS	MMZ1608R102CT		
B4302	0246C51024	CORE,BEADS	MMZ1608R102CT		
B4303	024HC56005	CORE,BEADS	FCM1608CF-600T06		
B4304	024HC56005	CORE,BEADS	FCM1608CF-600T06		
B4305	024HC56005	CORE,BEADS	FCM1608CF-600T06		
B4306	024HC56005	CORE,BEADS	FCM1608CF-600T06		
B4307	0246C51024	CORE,BEADS	MMZ1608R102CT		
B4308	0246C51024	CORE,BEADS	MMZ1608R102CT		
B4309	024HC56005	CORE,BEADS	FCM1608CF-600T06		

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
		MISCELLANEOUS			MISCELLANEOUS
B4310	024HC56005	CORE,BEADS FCM1608CF-600T06	NR2102	110P4101M4	R.NETWORK 4D03WGJ0101T5E
B4316	0246C51024	CORE,BEADS MMZ1608R102CT	NR2103	110P4101M4	R.NETWORK 4D03WGJ0101T5E
B6002	024HC56013	CORE,BEADS FCM1608KF-601T02	NR2104	110P4101M4	R.NETWORK 4D03WGJ0101T5E
B8511	024HC56013	CORE,BEADS FCM1608KF-601T02	NR2105	110P4101M4	R.NETWORK 4D03WGJ0101T5E
B7202	024HC56005	CORE,BEADS FCM1608CF-600T06	NR2106	110P4101M4	R.NETWORK 4D03WGJ0101T5E
BT001	141R003018	BATTERY,MANGAN GR6M	NR7203	110P4220M4	R.NETWORK 4D03WGJ0220T5E
BT002	141R003018	BATTERY,MANGAN GR6M	NR7204	110P4220M4	R.NETWORK 4D03WGJ0220T5E
CD301	06CU13A201	CORD,CONNECTOR CU13A201	OS2200	077A033001	REMOTE RECEIVER ROM-V338TAO or
CD303	06CU12A601	CORD,CONNECTOR CU12A601		0773071006	REMOTE RECEIVER RPM7138-SH8
CD801	06CU011207	CORD,CONNECTOR CU011207	or	or	or
	06CH011208	CORD,CONNECTOR CH011208	or	or	or
	06CU011207	CORD,CONNECTOR CU011207	or	or	or
	06CH011208	CORD,CONNECTOR CH011208	or	or	or
CP101	069S250629	CONNECTOR PCB SIDE A2001WV2-5P	SP301	0701016002	SPEAKER EAS12D175B
CP102	069S2A0629	CONNECTOR PCB SIDE A2001WV2-10P	SP302	0701016002	SPEAKER EAS12D175B
CP103	069S270629	CONNECTOR PCB SIDE A2001WV2-7P	SP303	0701026001	SPEAKER EAS5PH134C
CP300	069S250620	CONNECTOR PCB SIDE A2001WV2-5P-BLK	SP304	0701026001	SPEAKER EAS5PH134C
CP301	069S130419	CONNECTOR PCB SIDE A2502WV2-3P	TM101	076R0MM010	TRANSMITTER R56-1201
CP303	069S120419	CONNECTOR PCB SIDE A2502WV2-2P	TR300	02A8B9A972	CORE,FERRITE W5T29X7.5X19
CP801	069EVT3030	CONNECTOR PCB SIDE 00_6232_029_006_800+	TR302	02A8B9A972	CORE,FERRITE W5T29X7.5X19
CP802	069EVT3030	CONNECTOR PCB SIDE 00_6232_030_006_800+	TR2201	02A8B9A972	CORE,FERRITE W5T29X7.5X19
CD2201	06CU23A001	CORD,CONNECTOR CU23A001	TR4201	02A6C0A3Y1	CORE,FERRITE ZCAT3035-1330
CD3601	06CU1K1403	CORD,CONNECTOR CU1K1403	TR4207	02A6B3A3T1	CORE,FERRITE ZCAT2436-1330A
CD3800	06CUU37101	CORD,CONNECTOR CUU37101	TR4208	02A6B3A3T1	CORE,FERRITE ZCAT2436-1330A
CD3801	06CU642601	CORD,CONNECTOR CU642601	TR4209	02A6C0A3Y1	CORE,FERRITE ZCAT3035-1330
CD3802	06CU622601	CORD,CONNECTOR CU622601	TR4210	02A6C0A3Y1	CORE,FERRITE ZCAT3035-1330
CD3803	06CU6C2401	CORD,CONNECTOR CU6C2401	TR6501	02A6C0A3Y1	CORE,FERRITE ZCAT3035-1330
CD3804	06CU672601	CORD,CONNECTOR CU672601	TU6001	0163Y03003	RF UNIT TAFM-W122D_C
CD3805	06E3YB0004	CABLE HD-19DVI30-200B-A	V801	09HD205001	PDP PDP50X3###
CD3807	06CU2B1501	CORD,CONNECTOR CU2B1501	V802	09JE250001	PDP FILTER FG510NAA-05
CD3808	06CUU37101	CORD,CONNECTOR CUU37101	X101	100WT01611	CRYSTAL HC-49/U-S
CD3810	120Q054803	CORD,AC P206-1270-3	X801	100YT05401	CRYSTAL FCX-03
	120G054801	CORD,AC 0G054801	X901	100CT01803	CRYSTAL HC-49/U-S
CD3900	06CUU21001	CORD,CONNECTOR CUU21001	X3601	100CT01101	CRYSTAL HC-49/U-S
CD4201	06CU28A002	CORD,CONNECTOR CU28A002	X8101	100CT3P636	CRYSTAL HC-49/U
CD4202	06CU257901	CORD,CONNECTOR CU257901			
CD4203	122H0T0801	CORD,JUMPER 2H0T0801			
CD4204	122H0U0802	CORD,JUMPER 2H0U0802			
CD4205	06CU25A103	CORD,CONNECTOR CU25A103			
CD4206	122Q312102	CORD,JUMPER TD-OR0210Z			
CD7203	06CUZV7001	CORD,CONNECTOR CUZV7001			
CP2200	069S230629	CONNECTOR PCB SIDE A2001WV2-3P			
CP2201	069S250639	CONNECTOR PCB SIDE A2001WR2-6P			
CP2203	069S230629	CONNECTOR PCB SIDE A2001WV2-3P			
CP3201	069S2B0629	CONNECTOR PCB SIDE A2001WV2-11P			
CP3601	069HYJ3010	CONNECTOR PCB SIDE DC1R019JDA			
CP3604	069S290639	CONNECTOR PCB SIDE A2001WR2-9P			
CP3800	069432001A	CONNECTOR PCB SIDE 3-176976-1			
CP3801	069S140019	CONNECTOR PCB SIDE A2501WV2-4P			
CP3802	069S120019	CONNECTOR PCB SIDE A2501WV2-2P			
CP3803	069S1C0019	CONNECTOR PCB SIDE A2501WV2-12P			
CP3804	069S170019	CONNECTOR PCB SIDE A2501WV2-7P			
CP3807	069S2B0629	CONNECTOR PCB SIDE A2001WV2-11P			
CP3808	069S320419	CONNECTOR PCB SIDE A3963WV2-3PD			
CP3900	069S320419	CONNECTOR PCB SIDE A3963WV2-3PD			
CP3901	069S320419	CONNECTOR PCB SIDE A3963WV2-3PD			
CP4200	069S280629	CONNECTOR PCB SIDE A2001WV2-8P			
CP4201	069S280629	CONNECTOR PCB SIDE A2001WV2-8P			
CP4202	069S250629	CONNECTOR PCB SIDE A2001WV2-5P			
CP4203	069EVT3030	CONNECTOR PCB SIDE 00_6232_029_006_800+			
CP4204	069EVT3030	CONNECTOR PCB SIDE 00_6232_030_006_800+			
CP4205	069S250620	CONNECTOR PCB SIDE A2001WV2-5P-BLK			
CP4301	069S1K0019	CONNECTOR PCB SIDE A2501WV2-20P			
CP4302	0694S15017	CONNECTOR PCB SIDE 1-1734344-1			
CP6001	06CK7D0301	CORD,CONNECTOR TWG-P13P-A1			
CP6002	06977DM020	CONNECTOR PCB SIDE 127301113K2			
CP7202	069HTR001A	CONNECTOR PCB SIDE FI-TWE31PB-VF			
ELD001	124116281A	EYE LET XRY16X28BD			
ELD002	124120301A	EYE LET XRY20X30BD			
NR801	110P4000M4	R.NETWORK 4D03WGJ0000T5E			
NR802	110P4470M4	R.NETWORK 4D03WGJ0470T5E			
NR803	110P4470M4	R.NETWORK 4D03WGJ0470T5E			
NR804	110P4470M4	R.NETWORK 4D03WGJ0470T5E			
NR805	110P4470M4	R.NETWORK 4D03WGJ0470T5E			
NR806	110P4470M4	R.NETWORK 4D03WGJ0470T5E			
NR807	110P4470M4	R.NETWORK 4D03WGJ0470T5E			
NR2101	110P4101M4	R.NETWORK 4D03WGJ0101T5E			

RESISTOR
 RC..... CARBON RESISTOR

CAPACITORS
 CC..... CERAMIC CAPACITOR
 CE..... ALUMI ELECTROLYTIC CAPACITOR
 CP..... POLYESTER CAPACITOR
 CPP..... POLYPROPYLENE CAPACITOR
 CPL..... PLASTIC CAPACITOR
 CMP..... METAL POLYESTER CAPACITOR
 CML..... METAL PLASTIC CAPACITOR
 CMPP..... METAL POLYPROPYLENE CAPACITOR

SPEC.NO.	M3X6-08C
O/R NO.	U623521