

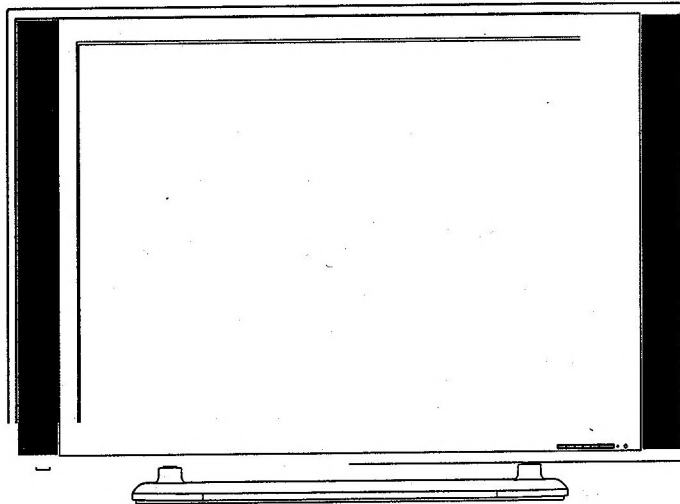


SERVICE MANUAL

ORION

TV-42007 SI

42" PLASMA COLOR TELEVISION



**ORIGINAL
CHASSIS CODE A**

Best. Nr. SM42007

SERVICING NOTICES ON CHECKING

1. KEEP THE NOTICES


As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

2. AVOID AN ELECTRIC SHOCK

There is a high voltage part inside. Avoid an electric shock while the electric current is flowing.

3. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character.

Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a  mark, the designated parts must be used.

4. BE CAREFUL WITH THE LCD PANEL

Avoid a shock to the panel while servicing. Take enough care to deal with it.

5. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board. The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

6. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

(INSULATION CHECK PROCEDURE)

1. Unplug the plug from the AC outlet.
2. Remove the antenna terminal on TV and turn on the TV.
3. Insulation resistance between the cord plug terminals and the external exposure metal **[Note 2]** should be more than 1M ohm by using the 500V insulation resistance meter **[Note 1]**.
4. If the insulation resistance is less than 1M ohm, the inspection repair should be required.

[Note 1]

If you have not the 500V insulation resistance meter, use a Tester.

[Note 2]

External exposure metal: Antenna terminal
Headphon jack

HOW TO ORDER PARTS

Please include the following informations when you order parts. (Particularly the CHASSIS CODE.)

1. MODEL NUMBER and CHASSIS CODE
YOU can find it in the back of your unit.
2. PART NO. and DESCRIPTION
You can find it in your SERVICE MANUAL.

IMPORTANT

When you exchange IC and Transistor with a heat sink, apply silicon grease (YG6260M) on the contact section of the heat sink. Before applying new silicon grease, remove all the old silicon grease. (Old grease may cause damage to the IC and Transistor).

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	
MISCELLANEOUS			
NR2104	110P4101M4	R,NETWORK	4D03WGJ0101T5E
NR2105	110P4101M4	R,NETWORK	4D03WGJ0101T5E
NR2106	110P4101M4	R,NETWORK	4D03WGJ0101T5E
NR7203	110P4220M4	R,NETWORK	4D03WGJ0220T5E
NR7204	110P4220M4	R,NETWORK	4D03WGJ0220T5E
OS2200	0773071006	REMOTE RECEIVER	RPM7138-SH8
SP301	0701016001	SPEAKER	EAS12D175A
SP302	0701016001	SPEAKER	EAS12D175A
TM101	076R0DN080	TRANSMITTER	R56-0810
TR301	02A6B3A3T1	CORE FERRITE	ZCAT2436-1330A
TR302	02A6B3A3T1	CORE FERRITE	ZCAT2436-1330A
TR2201	02A6B3A3T1	CORE FERRITE	ZCAT2436-1330A
TR4201	02A6C0A3Y1	CORE FERRITE	ZCAT3035-1330
TR4202	02A6C0A3Y1	CORE FERRITE	ZCAT3035-1330
TR4203	02A6C0A3Y1	CORE FERRITE	ZCAT3035-1330
TR4204	02A6C0A3Y1	CORE FERRITE	ZCAT3035-1330
TR4205	02A6C0A3Y1	CORE FERRITE	ZCAT3035-1330
TR4206	02A6C0A3Y1	CORE FERRITE	ZCAT3035-1330
TR6501	02A6C0A3Y1	CORE FERRITE	ZCAT3035-1330
TR6502	02A6B3A3T1	CORE FERRITE	ZCAT2436-1330A
▲ TU6001	0163Y03001	RF UNIT	TAFM-W122D
V801	09HD042001	PDP	PDP42V7####
V801A	Undecided	PCB ASS'Y	
V801B	Undecided	PCB ASS'Y	
V801C	Undecided	PCB ASS'Y	
V801D	Undecided	PCB ASS'Y	
V801E	Undecided	PCB ASS'Y	
V801F	Undecided	PCB ASS'Y	
V801G	Undecided	PCB ASS'Y	
V801H	Undecided	PCB ASS'Y	
V802	09JE042001	PDP FILTER	FG410PAA-05
X101	100WT01611	CRYSTAL	HC-49/U-S
X801	100YT05401	CRYSTAL	FCX-03
X901	100CT01803	CRYSTAL	HC-49/U-S
X8101	100CT3R536	CRYSTAL	HC-49/U
X8102	1002R01502	CERAMIC OSCILLATOR	CSBLA503KECF30-B0

RESISTOR

RC..... CARBON RESISTOR

CAPACITORS

CC..... CERAMIC CAPACITOR
 CE..... ALUMI ELECTROLYTIC CAPACITOR
 CP..... POLYESTER CAPACITOR
 CPP..... POLYPROPYLENE CAPACITOR
 CPL..... PLASTIC CAPACITOR
 CMP..... METAL POLYESTER CAPACITOR
 CMPL..... METAL PLASTIC CAPACITOR
 CMPP..... METAL POLYPROPYLENE CAPACITOR

SPEC.NO.	M3U8-01A
O/R NO.	U553525

CONTENTS

SERVICING NOTICES ON CHECKING	A1-1
HOW TO ORDER PARTS	A1-1
IMPORTANT	A1-1
CONTENTS	A2-1
GENERAL SPECIFICATIONS	A3-1-A3-5
DISASSEMBLY INSTRUCTIONS	
1. REMOVAL AND INSTALLATION OF FLAT PACKAGE IC	B-1, B-2
SERVICE MODE LIST	C-1
CONFIRMATION OF HOURS USED	C-1
WHEN REPLACING EEPROM (MEMORY) IC	C-2-C-7
ELECTRICAL ADJUSTMENTS	D-1-D-3
BLOCK DIAGRAM	
SCALER/LVDS/MICON/ADC/JACK/SIDE JACK/AV SWITCH 1/REGULATOR	E-1, E-2
AV SWITCH 2/TUNER/21PIN/STEREO/SOUND AMP	E-3, E-4
POWER	E-5, E-6
PRINTED CIRCUIT BOARDS	
AV/OPERATION/TUNWR/POWER SW/SIDE JACK	F-1, F-2
AV/OPERATION/TUNWR/SIDE JACK	F-3, F-4
SCALER	F-5, F-6
SCHEMATIC DIAGRAMS	
AV SWITCH 2	G-1, G-2
21 PIN	G-3, G-4
STEREO/NICAM	G-5, G-6
POWER	G-7, G-8
OPERATION/SIDE JACK/POWER SWITCH	G-9, G-10
21 PIN(SCART3)	G-11, G-12
SOUND AMP	G-13, G-14
TUNER	G-15, G-16
MICON	G-17, G-18
SCALER	G-19, G-20
ADC	G-21, G-22
LVDS	G-23, G-24
JACK	G-25, G-26
AV SWITCH 1	G-27, G-28
REGULATOR	G-29, G-30
WAVEFORMS	H-1-H-3
MECHANICAL EXPLODED VIEW	I1-1, I1-2
MECHANICAL REPLACEMENT PARTS LIST	J1-1
ELECTRICAL REPLACEMENT PARTS LIST	J2-1~J2-3

GENERAL SPECIFICATIONS

G-1	TV System	PDP	PDP Size / Visual Size	41.58 inch / 1056.1 mmV	
			Number of Pixels(H x V)	852(H) x 480(V)	
		Color System		PAL/SECAM	
		Speaker	Position	2 Speaker	
			Size	Front Side	
			Impedance	2.2 x 5.0 inch	
	Sound Output	MAX	4 ohm	10W + 10W	
		10%(Typical)		---	
		NTSC3.58+4.43 /PAL60Hz		Yes	
G-2	Tuning System	Broadcasting System		U.K., I.R., CCIR, FRENCH System	
		Tuner and Receive CH	System	B/G, D/K, I/I, L	
			Destination	1Tuner	
			CH Coverage	UK, I.R., CCIR Hyper+France CATV	
				IreE2-E4,X-Z+2,S1-S10,E5-E12, S11-S41,E21-E69	
		Intermediate Frequency	Picture(FP)	PAL/SECAM(U&VH)/SECAM(VL)	
			Sound(FS)	38.9/38.9/33.9MHz	
			FP-FS	33.4/32.9/32.4/40.4MHz	
		Auto Tuning Method		5.5/6.0/6.5/6.5MHz	
		Preset CH		ALL Band (Not C.C.I.R. CH Plan)	
Stereo/Dual TV Sound		80			
Tuner Sound Muting		NICAM/A2 Dual			
			Yes		
G-3	Power	Power Source	AC	230V AC 50Hz	
			DC	---	
		Power Consumption		at AC	250 W at AC 230 V 50 Hz
				at DC	--
			Stand by (at AC)		2 W at 230V 50Hz
			Per Year		-- kWh/Year
	Protector	Power Fuse	Yes		
		Safety Circuit	Yes		
		IC Protector(Micro Fuse)	No		
G-4	Regulation	Safety		CE(EN60065:98)	
		Radiation		CE	
		X-Radiation		---	
G-5	Temperature	Operation		+50C ~ +400C	
		Storage		-200C ~ +600C	
G-6	Operating Humidity			Less than 80% RH	

GENERAL SPECIFICATIONS

G-7	On Screen Display	Menu (TV)	Yes	
		Menu Type	Icon	
		Picture	Yes	
		Brightness	Yes	
		Contrast	Yes	
		Color	Yes	
		Tint (NTSC Only)	Yes	
		Sharpness	Yes	
		DNR ON/OFF	Yes	
		Color Temperature	Yes	
		Blue Back	Yes	
		Audio	Yes	
		NICAM AUTO/OFF	Yes	
		Bass	Yes	
		Treble	Yes	
		Balance	Yes	
		Surround ON/OFF	No	
		BBE	Yes	
		Speakers ON/OFF	Yes	
		HDMI	No	
		Setup	Yes	
		Auto Tuning	Yes	
		Manual Tuning	Yes	
		CH Allocation	Yes	
		BACKLIGHT	No	
		Language	Yes	
		Position (Vertical Position)	Yes	
		AUTO 4:3 DEFAULT	Yes	
		AV2 Output	Yes	
		AV2 Input	Yes	
		AV Color	Yes	
		Inversion	No	
		Full White	Yes	
		Screen Saver	Yes	
		Static Image	Yes	
		Option	Yes	
		On Timer	Yes	
		Off Timer	Yes	
		Panel Lock	Yes	
		Menu (PC)	Yes	
		Picture	Yes	
		BRIGHTNESS	Yes	
		CONTRAST	Yes	
HOR POSITION	Yes			
VER POSITION	Yes			
PHASE	Yes			
CLOCK	Yes			
AUTO ADJUST	No			
RED	Yes			
GREEN	Yes			
BLUE	Yes			
WXGA INPUT	Yes			
Audio	Yes			
Bass	Yes			
Treble	Yes			
Balance	Yes			
Surround ON/OFF	No			
BBE	Yes			
Speakers	Yes			
Control Level	Yes			
Volume	Yes			
Brightness	Yes			
Contrast	Yes			
Color	Yes			
Tint (NTSC Only)	Yes			
Sharpness	Yes			
Tuning	Yes			
Bass	Yes			
Treble	Yes			
Balance	Yes			
H Position	Yes			
V Position	Yes			
PHASE	Yes			
CLOCK	Yes			
Red	Yes			
Green	Yes			
Blue	Yes			
Backlight	No			
Nicam ST	Yes			
Tone 1/2	Yes			
Pin Code	No			
FREEZE	No			
CH/AV/PC	Yes			
Hotel Lock	No			
Wide Mode	Yes			
Sleep Timer	Yes			
Sound Mute	Yes			

GENERAL SPECIFICATIONS

G-8	OSD Language		English German	French Italian	Spanish
G-9	Clock and Timer	Sleep Timer	Max Time	120 Min	
			Step	10 Min	
		On/Off Timer	Program(On Timer / Off Timer)	1 Program	
		Wake Up Timer			No
		Timer Back-up (at Power Off Mode)	more than	--	Min Sec
G-10	Remote Control	Unit		RC-DN	
		Glow in Dark Remocon		Yes	
		Remocon Format		ORION	
		Format		NEC	
		Custom Code		80-63 h	
		Power Source	Voltage(D.C)	3V	
			UM size x pcs	UM-4 x 2 pcs	
		Total Keys		31	
		Keys	Power (Stand By)	Yes	
			1	Yes	
			2	Yes	
			3	Yes	
			4	Yes	
			5	Yes	
			6	Yes	
			7	Yes	
			8	Yes	
			9	Yes	
			0 / AV	Yes	
			CH Up		No
			CH Down		No
			Volume Up / Right	Yes	
			Volume Down / Left	Yes	
			Quick View		No
			Sleep	Yes	
			Display (CH Call)	Yes	
			Normal		No
			Menu	Yes	
			Enter	Yes	
			Mute	Yes	
			Dolby Virtual On/Off		No
			Picture Size	Yes	
			Auto		No
			Position		No
			Fine Tuning +		No
			Fine Tuning -		No
			Tone 1/2		No
			TTEXT Keys	TEXT / MIX / TV	Yes
				CH Up / Page Up / Up	Yes
				CH Down / Page Down / Down	Yes
		Red	Yes		
		Green	Yes		
		Yellow	Yes		
		Cyan	Yes		
		F/T/B(Expand) / Normal	Yes		
		Reveal / Skip	Yes		
		Display Cancel	No		
		Reset	No		
		Reset / Tone 1/2	Yes		
		Hold / Status	Yes		
		Sub Page / Quick View	Yes		

GENERAL SPECIFICATIONS

G-11	Features	Auto Shut Off	Yes			
		BBE	Yes			
		Auto Search	Yes			
		CH Allocation	Yes			
		Channel Lock	No			
		Just Clock Function	No			
		Game Position	No			
		CH Label	No			
		T ² Text	Yes			
			Text type	Toptext		
			Text Language	English , French, Swedish, Hungarian Finnish, Turkish, German, Dutch Portuguese, Spanish, Italian, Greek		
		Wide Mode	Yes			
		Picture Scroll	Yes			
		DNR	Yes 3D			
		Comb Filter	Yes 5 Lines			
		Surround	No			
		Backlight	No			
		Stable Sound	No			
		PFC(Power Factor circuit)	Yes			
		Auto Set Up	No			
		Power ON Memory	Yes			
		Hotel Lock	No			
		PC Monitor Input	Yes			
		Freeze frame	No			
		G-12	Accessories	Owner's Manual	Language w/Guarantee Card	German/Czech/French/Dutch Yes
				Remote Control Unit		Yes
				Rod Antenna		No
					Poles	-
					Terminal	-
				Loop Antenna (W/ Antenna Change Plug)		No
					Terminal	-
				U/V Mixer		No
DC Car Cord (Center+)				No		
Guarantee Card				No		
Warning Sheet				No		
Circuit Diagram				No		
Antenna Change Plug				No		
Service Facility List				No		
Important Safeguard				No		
Dew/AHC Caution Sheet				No		
Quick Set-up Sheet				No		
Battery				Yes		
	UM size x pcs			UM-4 x 2 pcs		
	OEM Brand			No		
AC Adapter				No		
AC Cord (for AC Adapter)				No		
AC Cord				Yes		
AV Cord (2Pin-1Pin)				No		
HDMI-DVI Cable				No		
Registration Card				No		
300 ohm to 75 ohm Antenna Adapter				No		

GENERAL SPECIFICATIONS

G-13	Interface	Switch	FRONT	Sub Power (Tact)	Yes		
				System Select	No		
				Main Power SW	No		
				Channel Up/Menu Up	Yes		
				Channel Down/Menu Down	Yes		
				Volume Up/Menu >	Yes		
				Volume Down/Menu <	Yes		
				Input Select	Yes		
				Menu	No		
				Indicator	REAR	Main Power SW	Yes
		Power / Stand-by	Yes(GREEN / RED)				
		Terminals	Rear	On Timer	No		
				Video Input	No		
				Audio Input	No		
				S- Input	No		
				Video Output	No		
				Audio Output	RCA x 2(Variable)		
				Color Stream	No		
				Other Terminal	No		
				Euro Scart (21Pin)	3Scart		
				HDMI Input(w/ Analog Audio L/R)	No		
				Sub Woofer Out	No		
				PC Monitor Input (D-Sub)	Yes		
				Audio Input	RCA x 2(Stereo)		
				Diversity	No		
				Ext Speaker	No		
				DC Jack 12V(Center +)	No		
				Side	Side	VHF/UHF Antenna Input	DIN Type
						AC Inlet	Yes
		Video Input	RCA x 1				
Audio Input	RCA x 2(Stereo)						
S- Input	Yes						
Other Terminal	Headphone						
G-14	Set Size	Approx. W x D x H (mm)	1,210 x 340 x 716.5				
		w/o Stand,Handle Approx. W x D x H (mm)	1,210 x 115 x 658				
G-15	Weight	Net Approx.	39.0kg (85.8 lbs)				
		Net w/o Stand,Handle Approx.	34.0kg (74.8 lbs)				
		Gross Approx.	46.0kg (101.2 lbs)				
G-16	Carton	Master Carton	No				
		Content	--- Sets				
		Material	--- / ---				
		Dimensions W x D x H(mm)	---				
		Description of Origin	---				
		Gift Box	Material	Double/Brown			
		Dimensions W x D x H(mm)	1,320 x 435 x 820				
		Design	As per Buyer's				
		Description of Origin	No				
		Drop Test	Natural Dropping At 1 Corner / 3 Edges / 6 Surfaces				
G-17	Material	Cabinet	Height (cm)	25			
		Cabinet Front	Container Stuffing	90 Sets/40' container			
		Cabinet Rear					
		PCB	Cabinet Front	PS 94V0 DECABROM			
		Non-Halogen	Cabinet Rear	Steel			
G-18	Environment	Eyelet	No				
		Environmental standard requirement (by buyer)	Yes				
		Pb-free	No				
		WEEE	Phase3(Phase3A)				

DISASSEMBLY INSTRUCTIONS

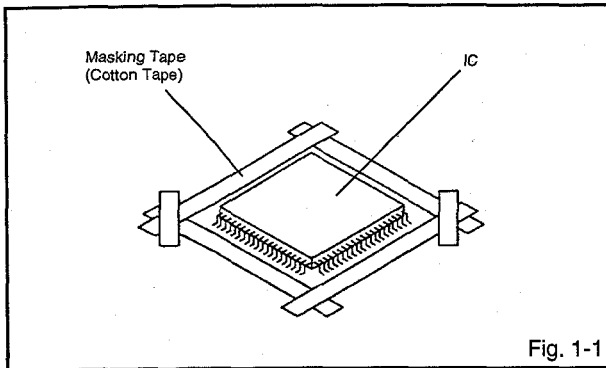
1. REMOVAL AND INSTALLATION OF FLAT PACKAGE IC

REMOVAL

1. Put Masking Tape (cotton tape) around the Flat Package IC to protect other parts from any damage. (Refer to Fig. 1-1.)

NOTE

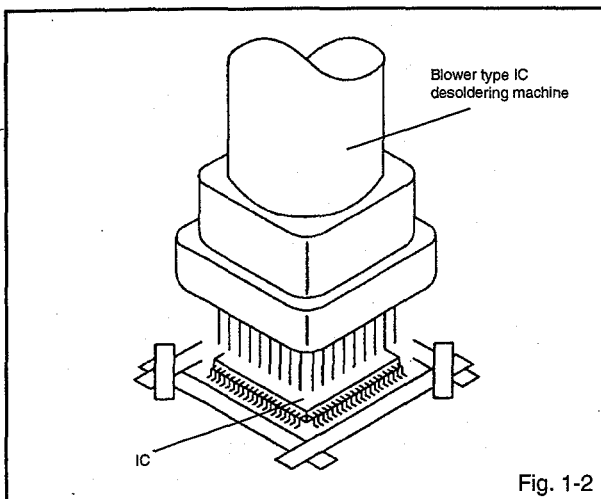
Masking is carried out on all the parts located within 10 mm distance from IC leads.



2. Heat the IC leads using a blower type IC desoldering machine. (Refer to Fig. 1-2.)

NOTE

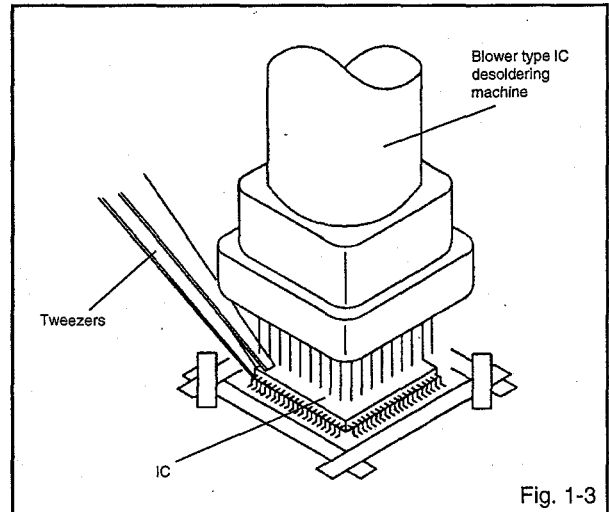
Do not rotate or move the IC back and forth, until IC can move back and forth easily after desoldering the leads completely.



3. When IC starts moving back and forth easily after desoldering completely, pickup the corner of the IC using tweezers and remove the IC by moving with the IC desoldering machine. (Refer to Fig. 1-3.)

NOTE

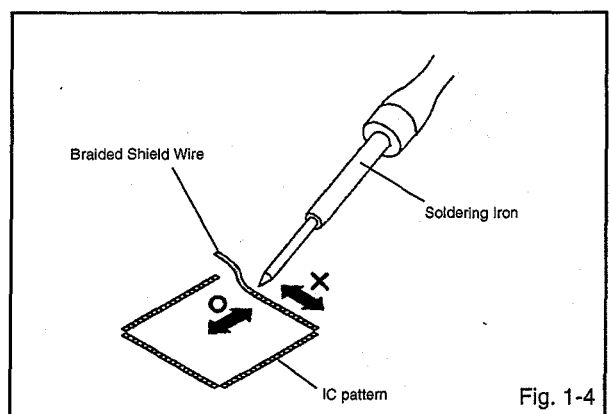
Some ICs on the PCB are affixed with glue, so be careful not to break or damage the foil of each IC leads or solder lands under the IC when removing it.



4. Peel off the Masking Tape.
5. Absorb the solder left on the pattern using the Braided Shield Wire. (Refer to Fig. 1-4.)

NOTE

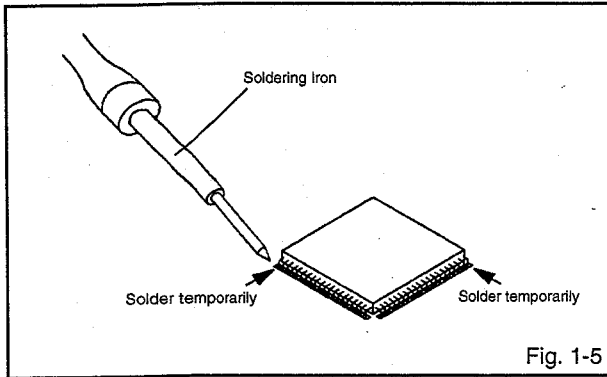
Do not move the Braided Shield Wire in the vertical direction towards the IC pattern.



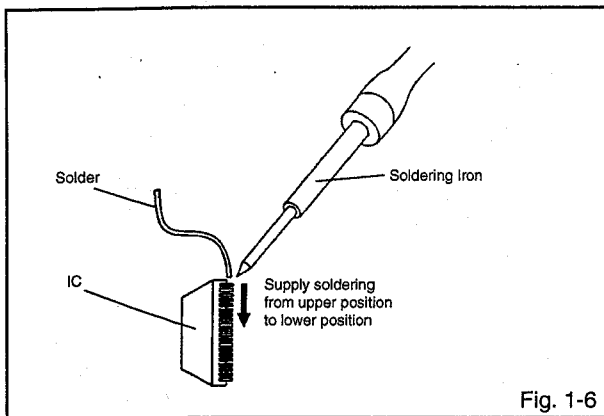
DISASSEMBLY INSTRUCTIONS

INSTALLATION

1. Take care of the polarity of new IC and then install the new IC fitting on the printed circuit pattern. Then solder each lead on the diagonal positions of IC temporarily. (Refer to Fig. 1-5.)



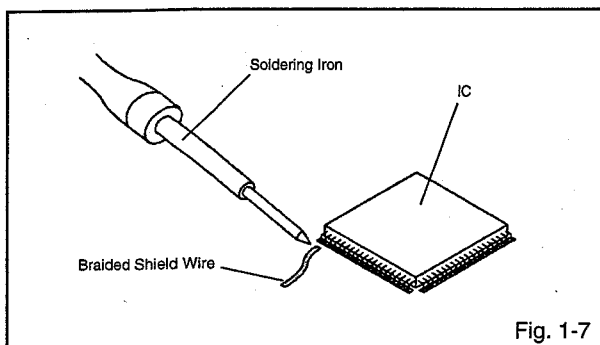
2. Supply the solder from the upper position of IC leads sliding to the lower position of the IC leads. (Refer to Fig. 1-6.)



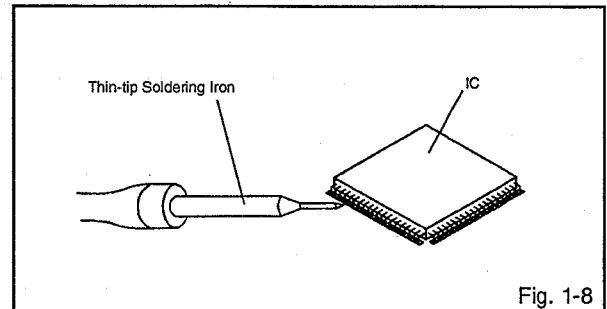
3. Absorb the solder left on the lead using the Braided Shield Wire. (Refer to Fig. 1-7.)

NOTE

Do not absorb the solder to excess.



4. When bridge-soldering between terminals and/or the soldering amount are not enough, resolder using a Thin-tip Soldering Iron. (Refer to Fig. 1-8.)



5. Finally, confirm the soldering status on four sides of the IC using a magnifying glass. Confirm that no abnormality is found on the soldering position and installation position of the parts around the IC. If some abnormality is found, correct by resoldering.

NOTE

When the IC leads are bent during soldering and/or repairing, do not repair the bending of leads. If the bending of leads are repaired, the pattern may be damaged. So, always be sure to replace the IC in this case.

SERVICE MODE LIST

This unit is provided with the following SERVICE MODES so you can repair, examine and adjust easily.

To enter to the SERVICE MODE function, press and hold both buttons simultaneously on the main unit and on the remote control for more than the standard time in the appropriate condition. (See below chart.)

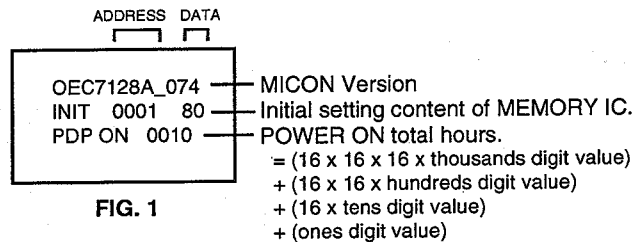
Set Condition	Set Key	Remocon Key	Standard Time	Operations
TV mode	VOL. DOWN (Minimum)	0	2 sec.	Reset the user setting items (PICTURE, VOLUME, LANGUAGE and NICAM AUTO/OFF) to the initial state for delivery.
TV mode	VOL. DOWN (Minimum)	1	2 sec.	Initialization of factory TV data. NOTE: If you set factory initialization, the memories are reset such as the channel setting, and the POWER ON total hours.
TV mode	VOL. DOWN (Minimum)	6	2 sec.	POWER ON total hours are displayed on the screen. Refer to the "PREVENTIVE CHECKS AND SERVICE INTERVALS" (CONFIRMATION OF HOURS USED). Can be checked of the INITIAL DATA of MEMORY IC. Refer to the "WHEN REPLACING EEPROM (MEMORY) IC".
ALL mode	VOL. DOWN (Minimum)	9	2 sec.	Display of the Adjustment MENU on the screen. Refer to the "ELECTRICAL ADJUSTMENT" (On-Screen Display Adjustment).

CONFIRMATION OF HOURS USED

POWER ON total hours can be checked on the screen. Total hours are displayed in 16 system of notation.

NOTE: If you set a factory initialization, the total hours is reset to "0".

1. Turn on the POWER, and set to the TV mode.
2. Set the VOLUME to minimum.
3. Press both VOL. DOWN button on the set and Channel button (6) on the remote control for more than 2 seconds.
4. After the confirmation of using hours, turn off the power.



WHEN REPLACING EEPROM (MEMORY) IC

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to TABLE 1.

INI	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9	+A	+B	+C	+D	+E	+F
0000	--	80	C9	E0	74	34	02	A4	CA	EE	FE	F0	90	80	00	11
0010	0D	40	00	00	AA	30	30	10	01	00	1E	20	03	03	0F	08
0020	00	00	7F	48	40	70	4D	03	0B	30	00	00	00	00	00	00
0030	00	00	00	00	00	00	00	00	00	00	00	00	00	98	00	2C
0040	00	00	2C	EA	E1	DB	DB	DB	00	00	00	00	00	00	00	0D
0050	05	10	00	00	00	00	00	00	00	00	00	00	00	00	00	00
0060	80	00	00	00	00	00	40	46	63	68	4D	53	65	6A	3A	3D
0070	3E	48	4A	4C	52	57	58	5A	5B	5D	5F	60	61	62	63	64
0080	65	66	67	67	68	68	69	69	6A	6A	6B	6B	6C	6C	6D	6D
0090	6E	6E	6F	6F	70	70	71	71	72	72	73	73	74	74	75	75
00A0	3A	3D	3E	48	4A	4C	52	57	58	5A	5B	5D	5F	60	61	62
00B0	63	64	65	66	67	67	68	68	69	69	6A	6A	6B	6B	6C	6C
00C0	6D	6D	6E	6E	6F	6F	70	70	71	71	72	72	73	73	74	74
00D0	75	75	DB	DB	98	DB	DB	0F	08	00	01	00	22	13	74	6C
00E0	D4	D4	C1	3C	F6	8C	5C	62	18	75	73	25	38	63	55	55
00F0	00	64	00	64	00	64	00	64	00	64	00	64	00	64	55	AA
0600	31	F0	28	1F	08	08	20	80	80	80	7F	7F	7F	F2	6E	80
0610	20	04	04	02	00	00	00	00	01	00	00	00	00	00	00	00
0620	38	30	20	FF	10	08	60	80	80	80	7F	7F	7F	F6	6E	B8
0630	28	04	04	02	00	00	00	00	01	00	00	00	00	00	00	00
0640	41	F0	60	1F	08	08	20	80	80	80	7F	7F	7F	F2	6E	80
0650	20	04	04	02	00	00	00	00	01	00	00	00	00	00	00	00
0660	53	F0	70	1F	08	08	20	80	80	80	7F	7F	7F	F2	6E	80
0670	20	04	04	02	00	00	00	00	01	00	00	00	00	00	00	00
0680	67	F0	A0	FF	10	08	60	80	80	80	7F	7F	7F	F2	6E	B8
0690	28	04	04	02	00	00	00	00	01	00	00	00	00	00	00	00
06A0	67	F0	A0	FF	10	08	60	80	80	80	7F	7F	7F	F2	6E	B8
06B0	28	04	04	02	00	00	00	00	01	00	00	00	00	00	00	00
06C0	6B	30	18	F0	07	14	44	80	80	80	7D	50	7D	FF	66	B5
06D0	30	0B	0F	02	00	00	00	00	01	00	00	00	00	00	00	00
06E0	35	90	18	F0	07	14	35	80	80	80	7D	50	7D	FF	66	B5
06F0	30	0B	0F	02	00	00	00	00	01	00	00	00	00	00	00	00

Table 1-1

WHEN REPLACING EEPROM (MEMORY) IC

INI	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9	+A	+B	+C	+D	+E	+F
0700	67	10	88	B0	2B	14	B0	80	80	80	7E	5C	7E	FF	66	B5
0710	20	0B	0F	02	00	00	00	00	01	00	00	00	00	00	00	00
0720	89	70	88	B0	2B	66	94	80	80	80	7F	5C	7F	FF	66	B5
0730	30	0B	0F	02	00	00	00	00	01	00	00	00	00	00	00	00
0740	3F	F0	60	1F	08	08	20	80	80	80	7F	7F	7F	F2	6E	80
0750	20	04	04	02	00	00	00	00	01	00	00	00	00	00	00	00
0760	6B	F0	18	F0	07	14	44	80	80	80	7D	50	7D	FF	66	B5
0770	30	0B	0F	02	00	00	00	00	01	00	00	00	00	00	00	00
0780	35	F0	18	F0	07	14	35	80	80	80	7D	50	7D	FF	66	B5
0790	30	0B	0F	02	00	00	00	00	01	00	00	00	00	00	00	00
07A0	7B	B0	88	B0	2B	14	B0	80	80	80	7E	5C	7E	FF	66	B5
07B0	20	0B	0F	02	00	00	00	00	01	00	00	00	00	00	00	00
07C0	A4	F0	88	B0	2B	66	94	80	80	80	7F	5C	7F	FF	66	B5
07D0	30	0B	0F	02	00	00	00	00	01	00	00	00	00	00	00	00
07E0	04	04	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
07F0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	01	3C	05	3C	05
1000	47	DF	FF	BF	F2	FE	F7	EF	FF	7F	D7	DF	FF	FF	FF	FF
1010	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1020	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1030	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	00
1040	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1050	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1060	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1070	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1080	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1090	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
10A0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
10B0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
10C0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
10D0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
10E0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
10F0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF

Table 1-2

WHEN REPLACING EEPROM (MEMORY) IC

INI	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9	+A	+B	+C	+D	+E	+F
0700	67	10	88	B0	2B	14	B0	80	80	80	7E	5C	7E	FF	66	B5
0710	20	0B	0F	02	00	00	00	00	01	00	00	00	00	00	00	00
0720	89	70	88	B0	2B	66	94	80	80	80	7F	5C	7F	FF	66	B5
0730	30	0B	0F	02	00	00	00	00	01	00	00	00	00	00	00	00
0740	3F	F0	60	1F	08	08	20	80	80	80	7F	7F	7F	F2	6E	80
0750	20	04	04	02	00	00	00	00	01	00	00	00	00	00	00	00
0760	6B	F0	18	F0	07	14	44	80	80	80	7D	50	7D	FF	66	B5
0770	30	0B	0F	02	00	00	00	00	01	00	00	00	00	00	00	00
0780	35	F0	18	F0	07	14	35	80	80	80	7D	50	7D	FF	66	B5
0790	30	0B	0F	02	00	00	00	00	01	00	00	00	00	00	00	00
07A0	7B	B0	88	B0	2B	14	B0	80	80	80	7E	5C	7E	FF	66	B5
07B0	20	0B	0F	02	00	00	00	00	01	00	00	00	00	00	00	00
07C0	A4	F0	88	B0	2B	66	94	80	80	80	7F	5C	7F	FF	66	B5
07D0	30	0B	0F	02	00	00	00	00	01	00	00	00	00	00	00	00
07E0	04	04	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
07F0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	01	3C	05	3C	05
1000	47	DF	FF	BF	F2	FE	F7	EF	FF	7F	D7	DF	FF	FF	FF	FF
1010	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1020	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1030	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	00
1040	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1050	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1060	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1070	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1080	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1090	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
10A0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
10B0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
10C0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
10D0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
10E0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
10F0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF

Table 1-3

WHEN REPLACING EEPROM (MEMORY) IC

INI	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9	+A	+B	+C	+D	+E	+F
1100	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1110	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1120	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1130	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1140	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1150	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1160	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1170	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1180	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1190	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
11A0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
11B0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
11C0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
11D0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
11E0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
11F0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1200	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1210	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1220	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1230	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1240	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1250	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1260	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1270	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1280	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1290	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
12A0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
12B0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
12C0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
12D0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
12E0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
12F0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF

Table 1-4

WHEN REPLACING EEPROM (MEMORY) IC

INI	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9	+A	+B	+C	+D	+E	+F
1300	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1310	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1320	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1330	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1340	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1350	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1360	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1370	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1380	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1390	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
13A0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
13B0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
13C0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
13D0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
13E0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
13F0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1400	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1410	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1420	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1430	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1440	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1450	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1460	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1470	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1480	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1490	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
14A0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
14B0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
14C0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
14D0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
14E0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
14F0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF

Table 1-5

WHEN REPLACING EEPROM (MEMORY) IC

INI	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9	+A	+B	+C	+D	+E	+F
1500	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1510	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1520	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1530	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1540	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1550	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1560	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1570	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1580	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
1590	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
15A0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
15B0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
15C0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
15D0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
15E0	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
15F0	FF	FF	FF	FF	FF	---	---	---	---	---	---	---	---	---	---	---

Table 1-6

1. Turn on the POWER, and set to the TV mode.
2. Enter DATA SET mode by setting VOLUME to minimum.
3. Press both VOL. DOWN button on the set and Channel button (6) on the remote control for more than 2 seconds. ADDRESS and DATA should appear as FIG 1.

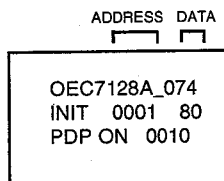


FIG. 1

4. ADDRESS is now selected and should "blink". Using the RIGHT/LEFT button on the remote, step through the ADDRESS until required ADDRESS to be changed is reached.
5. Press ENTER to select DATA. When DATA is selected, it will "blink".
6. Again, step through the DATA using RIGHT/LEFT button until required DATA value has been selected.
7. Pressing ENTER will take you back to ADDRESS for further selection if necessary.
8. Repeat steps 4 to 7 until all data has been checked.
9. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input.
After the data input, set to the initializing of shipping.
10. Turn on the POWER, and set to the TV mode.
11. Press both VOL. DOWN button on the set and Channel button (1) on the remote control for more than 2 seconds.
12. After the finishing of the initializing of shipping, the unit will turn off automatically.
The unit will now have the correct DATA for the new MEMORY IC.

ELECTRICAL ADJUSTMENTS

1. ADJUSTMENT PROCEDURE

Read and perform these adjustments when repairing the circuits or replacing electrical parts or PCB assemblies.

CAUTION

- Use an isolation transformer when performing any service on this chassis.
- When removing a PCB or related component, after unfastening or changing a wire, be sure to put the wire back in its original position.
- When you exchange IC and Transistor with a heat sink, apply silicon grease (**YG6260M**) on the contact section of the heat sink. Before applying new silicon grease, remove all the old silicon grease. (Old grease may cause damage to the IC and Transistor).

Prepare the following measurement tools for electrical adjustments.

1. Pattern Generator

2. BASIC ADJUSTMENTS

On-Screen Display Adjustment

1. Set the VOLUME to minimum.
2. Press the VOL. DOWN button on the set and the channel button (9) on the remote control for more than 2 seconds to display adjustment mode on the screen as shown in Fig. 2-1.

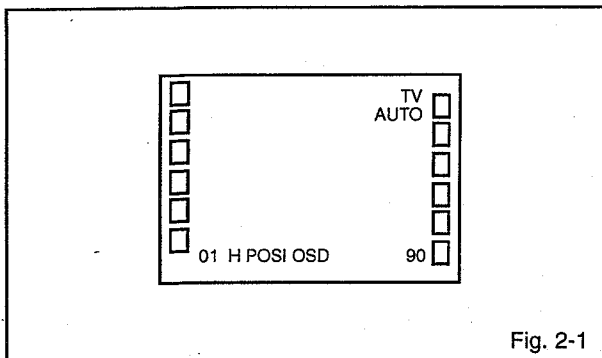


Fig. 2-1

3. Use the Channel UP/DOWN button or Channel button (0-9) on the remote control to select the options shown in Fig. 2-2.
4. Press the MENU button on the remote control to end the adjustments.
5. To display the adjustment screen for AV mode, press the 0/AV button on the remote control to set to the AV mode. Press the VOL.DOWN button on the set and the channel (9) on the remote control for more than 2 seconds.

NO.	FUNCTION	NO.	FUNCTION
01	H POSI OSD	34	SHARP MIN
02	V POSI OSD	35	CONTRAST CENTER
03	R DRIVE (N)	36	CONTRAST MAX
04	R CUT OFF (N)	37	CONTRAST MIN
05	G DRIVE (N)	38	COLOR CENT
06	G CUT OFF (N)	39	COLOR MAX
07	B DRIVE (N)	40	COLOR MIN
08	B CUT OFF (N)	41	H POSI TEXT
09	R DRIVE (C)	42	V POSI TEXT
10	R CUT OFF (C)	43	NT COLOR CENT
11	G DRIVE (C)	44	NT COLOR MAX
12	G CUT OFF (C)	45	NT COLOR MIN
13	B DRIVE (C)	46	RGB BRIGHT CENT
14	B CUT OFF (C)	47	RGB BRIGHT MAX
15	R DRIVE (W)	48	RGB BRIGHT MIN
16	R CUT OFF (W)	49	RGB CONTRAT CENT
17	G DRIVE (W)	50	RGB CONTRAT MAX
18	G CUT OFF (W)	51	RGB CONTRAT MIN
19	B DRIVE (W)	52	RGB COLOR CENT
20	B CUT OFF (W)	53	RGB COLOR MAX
21	H POSI 50Hz	54	RGB COLOR MIN
22	H POSI 60Hz	55	RGB SHARP CENT
23	V POSI 50Hz	56	RGB SHARP MAX
24	V POSI 60Hz	57	RGB SHARP MIN
28	BRIGHT CENT	58	RGB V POSI 50Hz
29	BRIGHT MAX	59	RGB V POSI 60Hz
30	BRIGHT MIN	60	RGB H POSI 50Hz
31	TINT	61	RGB H POSI 60Hz
32	SHARP CENTER	62	INVERSION
33	SHARP MAX		

Fig. 2-2

2-1: CONTRAST CENT

1. Receive the Window Pattern .(RF Input)
2. Activate the adjustment mode display of Fig. 1-1 and press the channel button (35) on the remote control to select "CONTRAST CENTER".
3. Check if the step No. CONT CENT is "140".
4. Receive a broadcast and check if the picture is normal.
5. Press the 0/AV button on the remote control to set to the AV/COMPOSITE mode. Then perform the above adjustments 1~3.
6. Receive a broadcast and check if the picture is normal.
7. Receive a RGB signal.
(Ex. By the DVD PLAYER, it's the RGB mode setting.)
8. Activate the adjustment mode display of Fig. 1-1 and press the channel button (49) on the remote control to select "RGB CONTRAST CENT".
9. Check if the step No. CONT CENT is "90".
10. Receive a broadcast and check if the picture is normal.

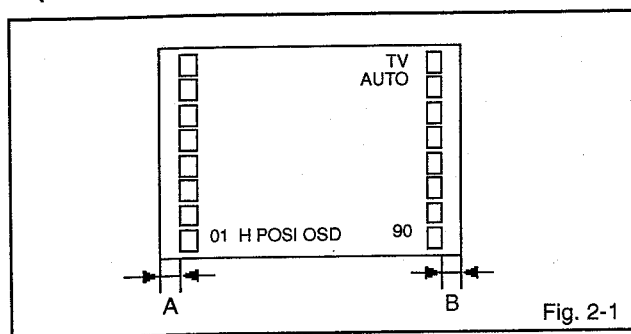
ELECTRICAL ADJUSTMENTS

2-2: WHITE BALANCE

1. Place the set in Aging Test for more than 15 minutes.
2. Receive the gray scale pattern from the Pattern Generator.
3. Press the 0/AV button on the remote control to set to the AV mode.
4. Using the remote control, set the brightness and contrast to normal position.
5. Activate the adjustment mode display of Fig. 1-1 and press the channel button (03) on the remote control to select "R DRIVE".
6. Press the CH. UP/DOWN button on the remote control to select the "R CUTOFF", "G.DRIVE", "G CUTOFF", "B.DRIVE" and "B CUTOFF".
7. Adjust the VOL. UP/DOWN button on the remote control to whiten the R CUTOFF, G.DRIVE, G CUTOFF, B.DRIVE and B CUTOFF at each step tone sections equally. Perform the above adjustments 5 and 6 until the white color is looked like a white.

2-3: H OSD POSITION

1. Receive the monoscope pattern from the Pattern Generator.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of Fig. 1-1 and press the channel button (01) on the remote control to select "H POSI OSD".
4. Press the LEFT/RIGHT button on the remote control until the difference of A and B becomes minimum. (Refer to Fig. 2-1)



2-4: BRIGHT CENT

1. Receive the monoscope pattern. (RF Input)
2. Set the screen mode to FULL.
3. Using the remote control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of Fig. 1-1 and press the channel button (28) on the remote control to select "BRI CENT".
5. Press the VOL. UP/DOWN button on the remote control until the white 5.4% is starting to be visible
6. Receive the monoscope pattern.
7. Press the 0/AV button on the remote control to set to the AV/COMPOSITE mode. Then perform the above adjustments 2~5.
8. Receive the monoscope pattern. (RGB signal)
9. Activate the adjustment mode display of Fig. 1-1 and press the channel button (48) on the remote control to select "RGB BRIGTH CENT".
11. Press the VOL. UP/DOWN button on the remote control
12. until the white 5.4% is starting to be visible

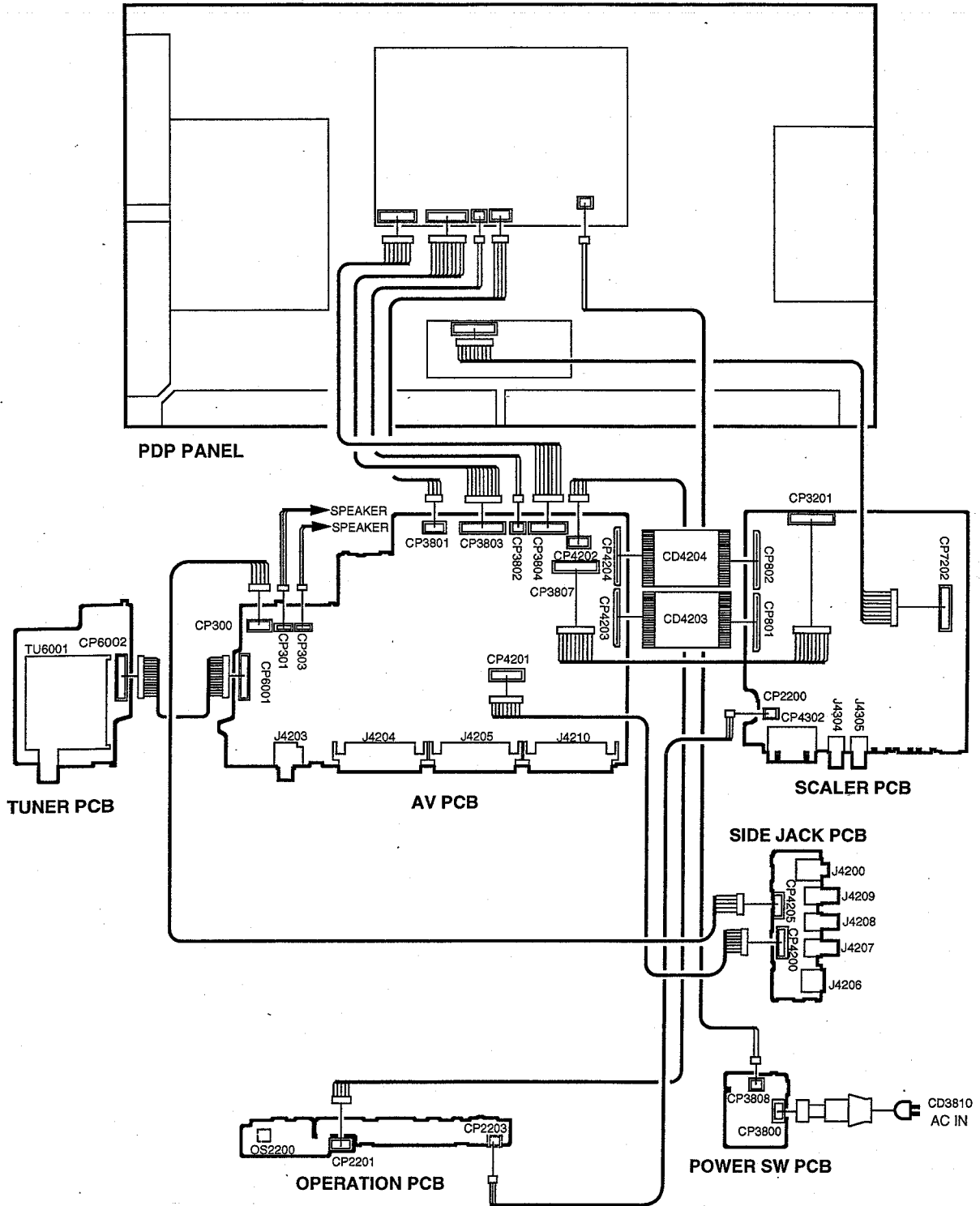
2-5: Confirmation of Fixed Value (Step No.)

Please check if the fixed values of each the adjustment items are set correctly referring below.(RF/AV/AV RGB/PC)

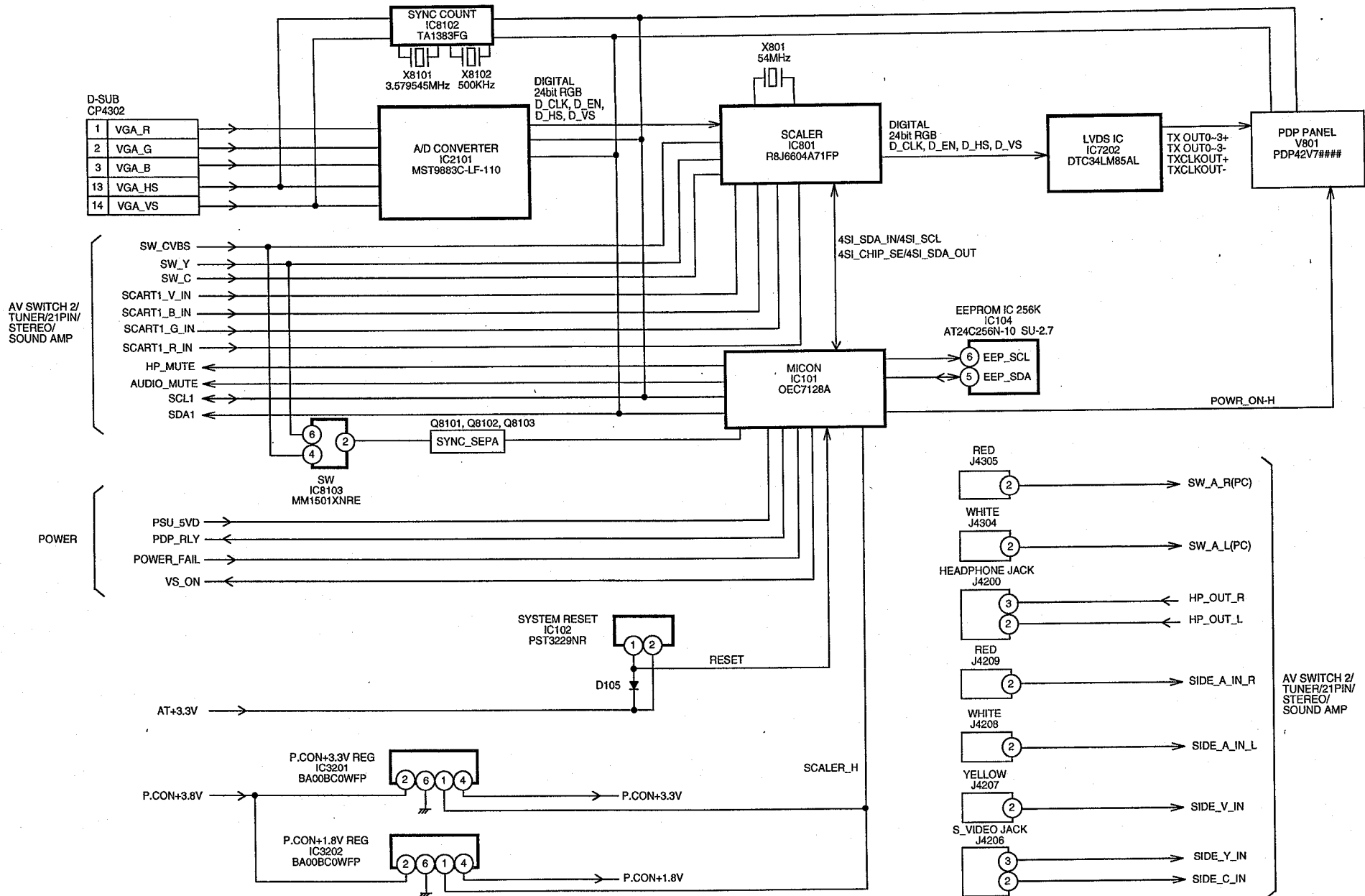
NO.	FUNCTION	RF	AV	AV RGB	PC
01	H POSI OSD	90	90	90	90
02	V POSI OSD	100	100	100	100
03	R DRIVE (N)	122	122	121	122
04	R CUT OFF (N)	131	131	129	
05	G DRIVE (N)	128	128	128	128
06	G CUT OFF (N)	128	128	128	
07	B DRIVE (N)	115	115	122	115
08	B CUT OFF (N)	135	135	129	
09	R DRIVE (C)	119	119	120	
10	R CUT OFF (C)	132	132	129	
11	G DRIVE (C)	128	128	128	
12	G CUT OFF (C)	128	128	128	
13	B DRIVE (C)	122	122	127	
14	B CUT OFF (C)	133	133	127	
15	R DRIVE (W)	131	131	131	
16	R CUT OFF (W)	129	129	126	
17	G DRIVE (W)	128	128	128	
18	G CUT OFF (W)	128	128	128	
19	B DRIVE (W)	116	116	122	
20	B CUT OFF (W)	133	133	128	
21	H POSI 50Hz	332	332	332	
22	H POSI 60Hz	302	302	302	
23	V POSI 50Hz	38	38	38	
24	V POSI 60Hz	35	35	35	
28	BRIGHT CENT	135	135	135	130
29	BRIGHT MAX	150	150	150	150
30	BRIGHT MIN	70	70	70	70
31	TINT	128	128	128	
32	SHARP CENTER	55	55	55	128
33	SHARP MAX	180	180	180	255
34	SHARP MIN	00	00	00	00
35	CONTRAST CENTER	140	140	140	127
36	CONTRAST MAX	180	180	180	150
37	CONTRAST MIN	60	60	60	60
38	COLOR CENT	55	55	55	
39	COLOR MAX	120	120	120	
40	COLOR MIN	00	00	00	
41	H POSI TEXT	180	180	180	
42	V POSI TEXT	87	87	87	
43	NT COLOR CENT	55	55	55	
44	NT COLOR MAX	120	120	120	
45	NT COLOR MIN	00	00	00	
46	RGB BRIGHT CENT				136
47	RGB BRIGHT MAX				150
48	RGB BRIGHT MIN				70
49	RGB CONTRAT CENT				90
50	RGB CONTRAT MAX				130
51	RGB CONTRAT MIN				60
52	RGB COLOR CENT				105
53	RGB COLOR MAX				155
54	RGB COLOR MIN				00
55	RGB SHARP CENT				65
56	RGB SHARP MAX				180
57	RGB SHARP MIN				00
58	RGB V POSI 50Hz				36
59	RGB V POSI 60Hz				35
60	RGB H POSI 50Hz				329
61	RGB H POSI 60Hz				302

ELECTRICAL ADJUSTMENTS

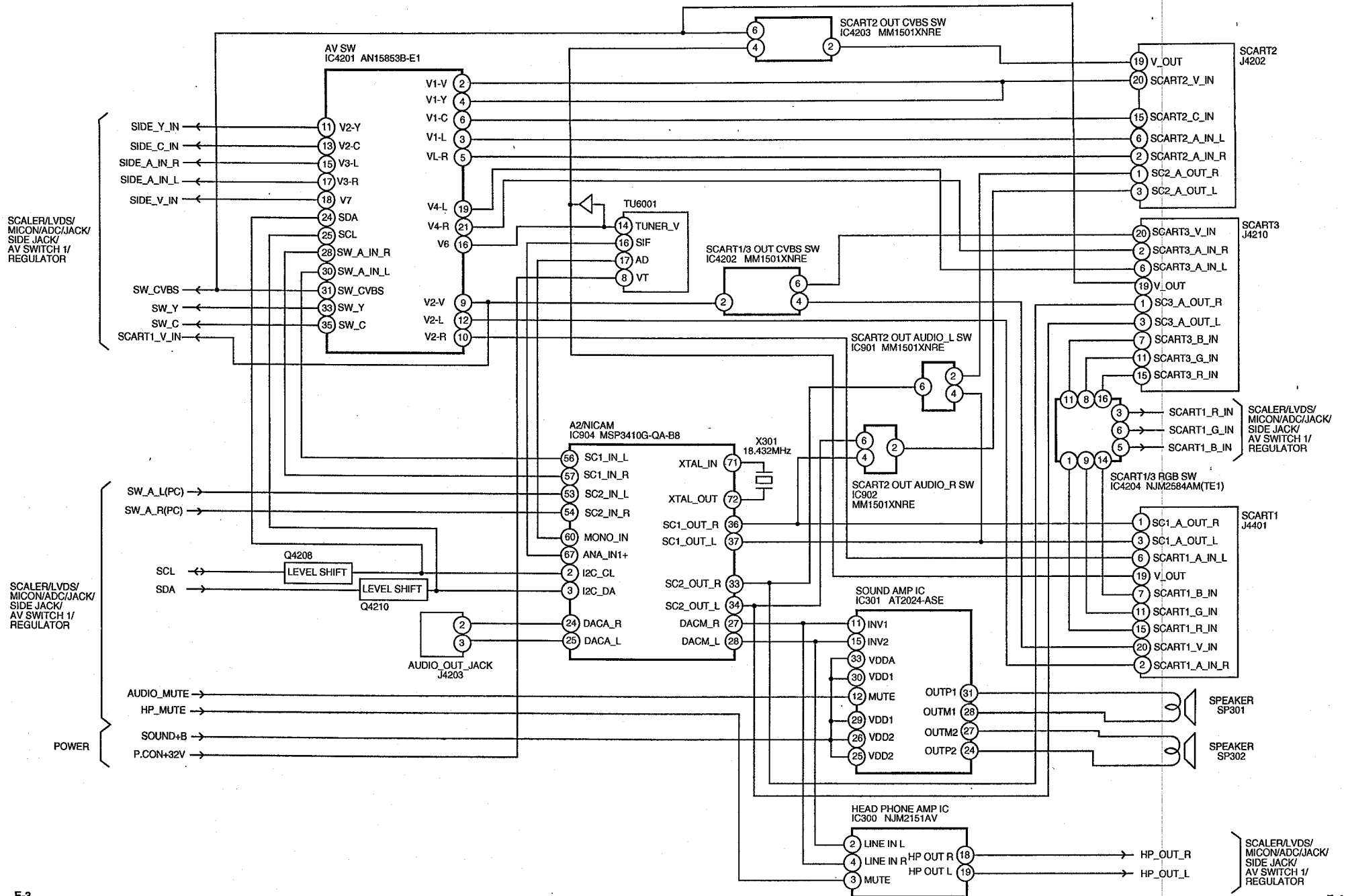
3. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE (WIRING CONNECTION)



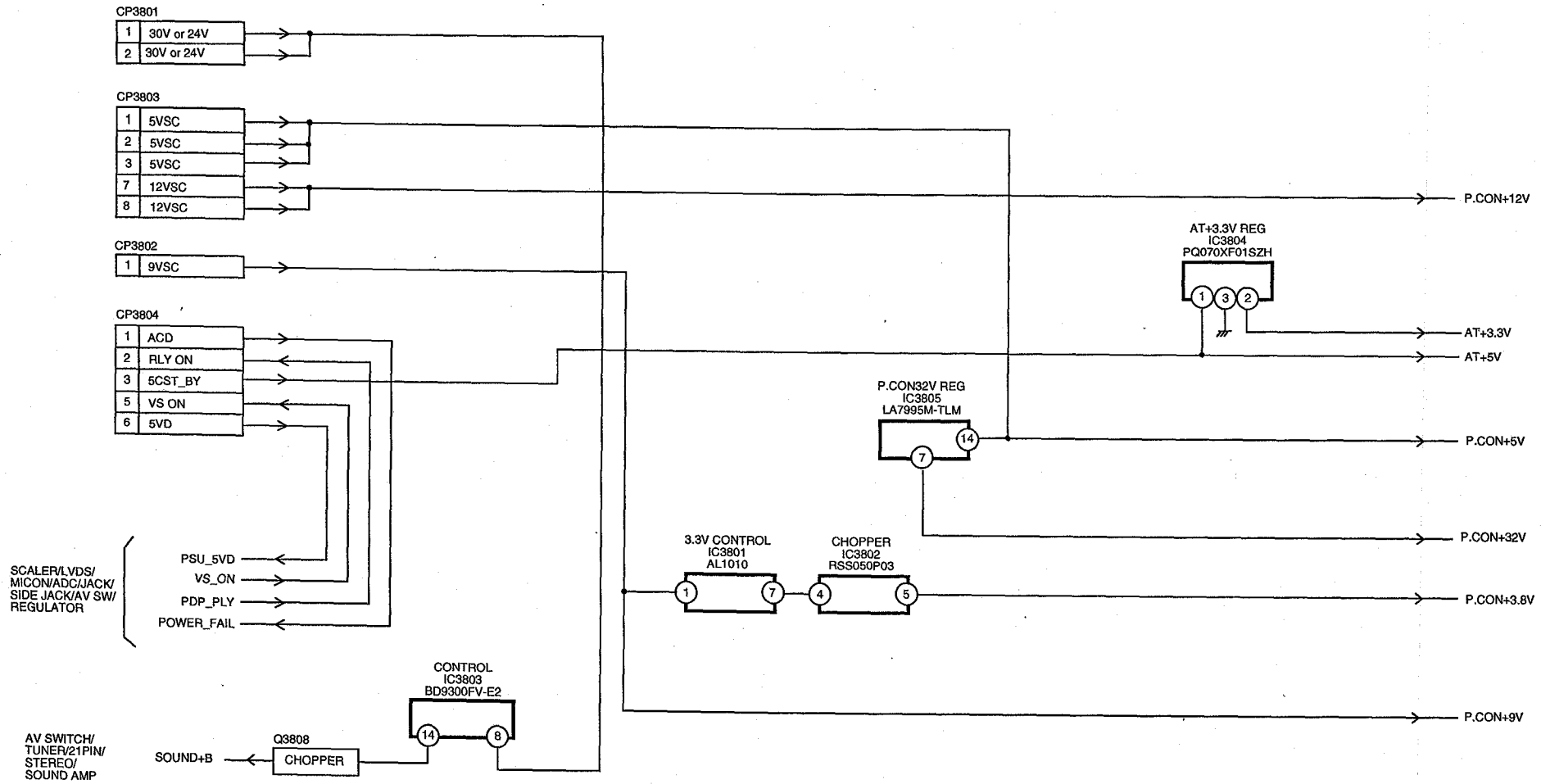
SCALER/LVDS/MICON/ADC/JACK/SIDE JACK/AV SWITCH 1/REGULATOR BLOCK DIAGRAM



AV SWITCH 2/TUNER/21PIN/STEREO/SOUND AMP BLOCK DIAGRAM

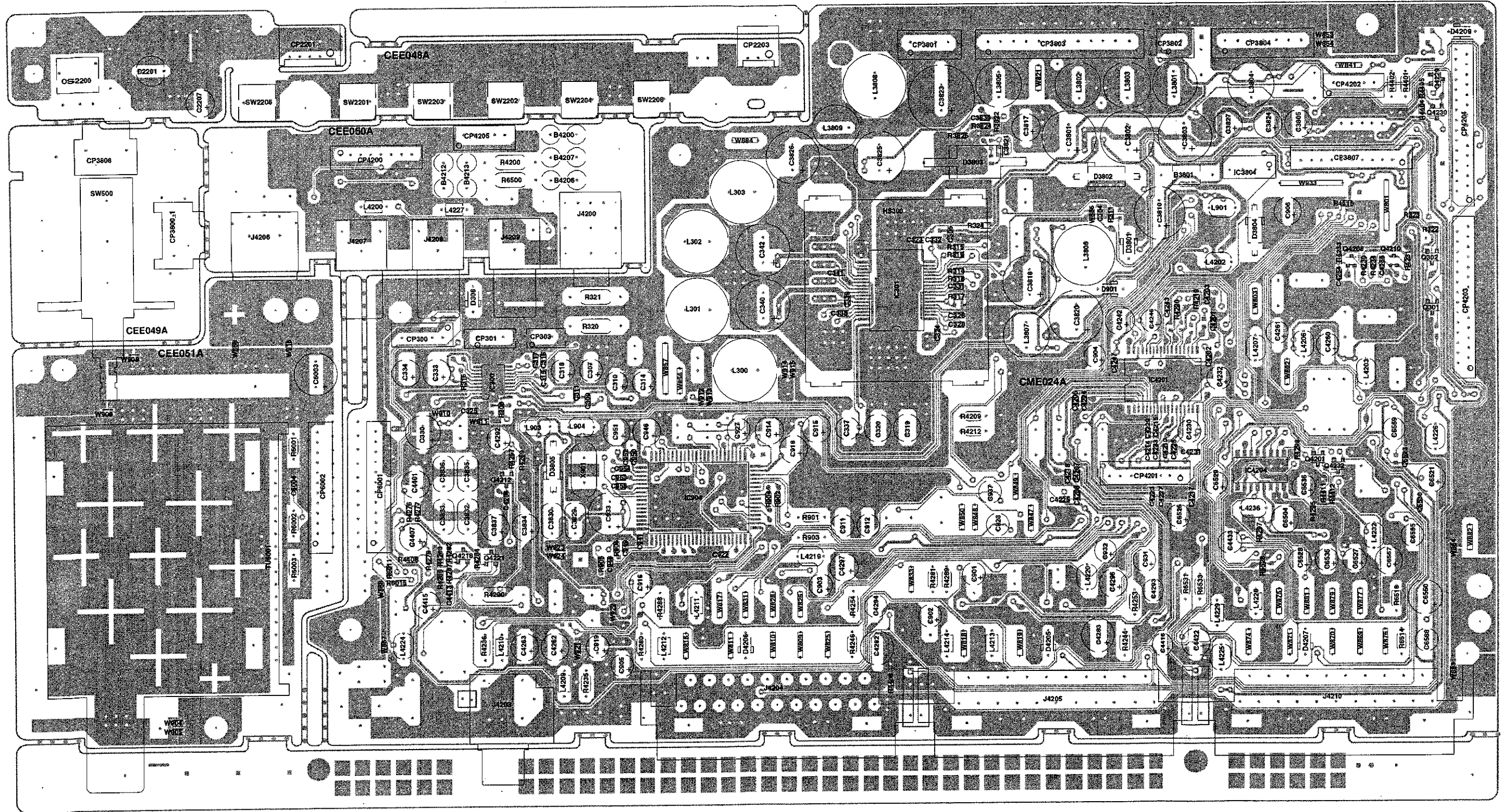


POWER BLOCK DIAGRAM

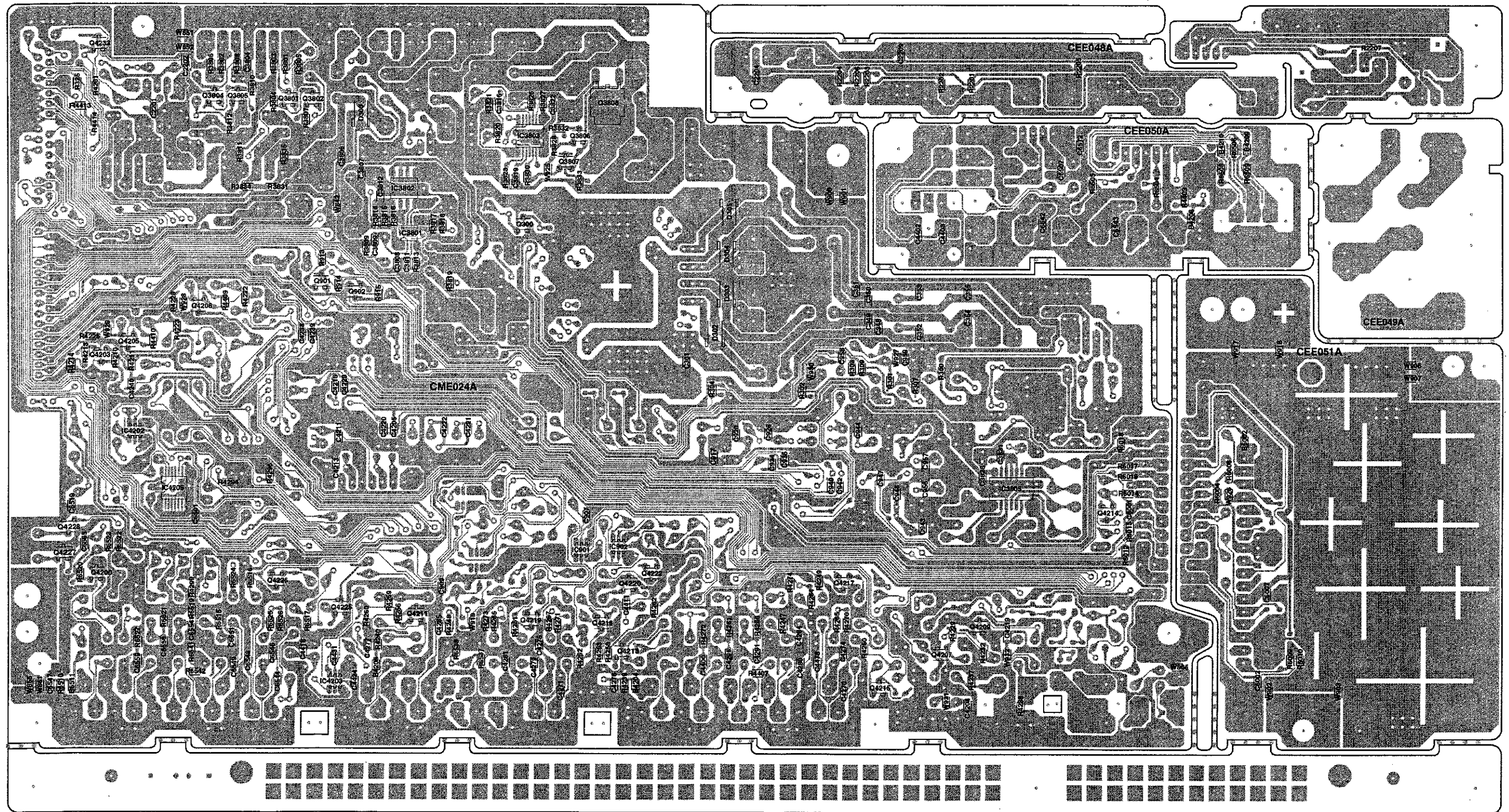




PRINTED CIRCUIT BOARDS
AV/OPERATION/TUNER/POWER SW/SIDE JACK (TOP SIDE)

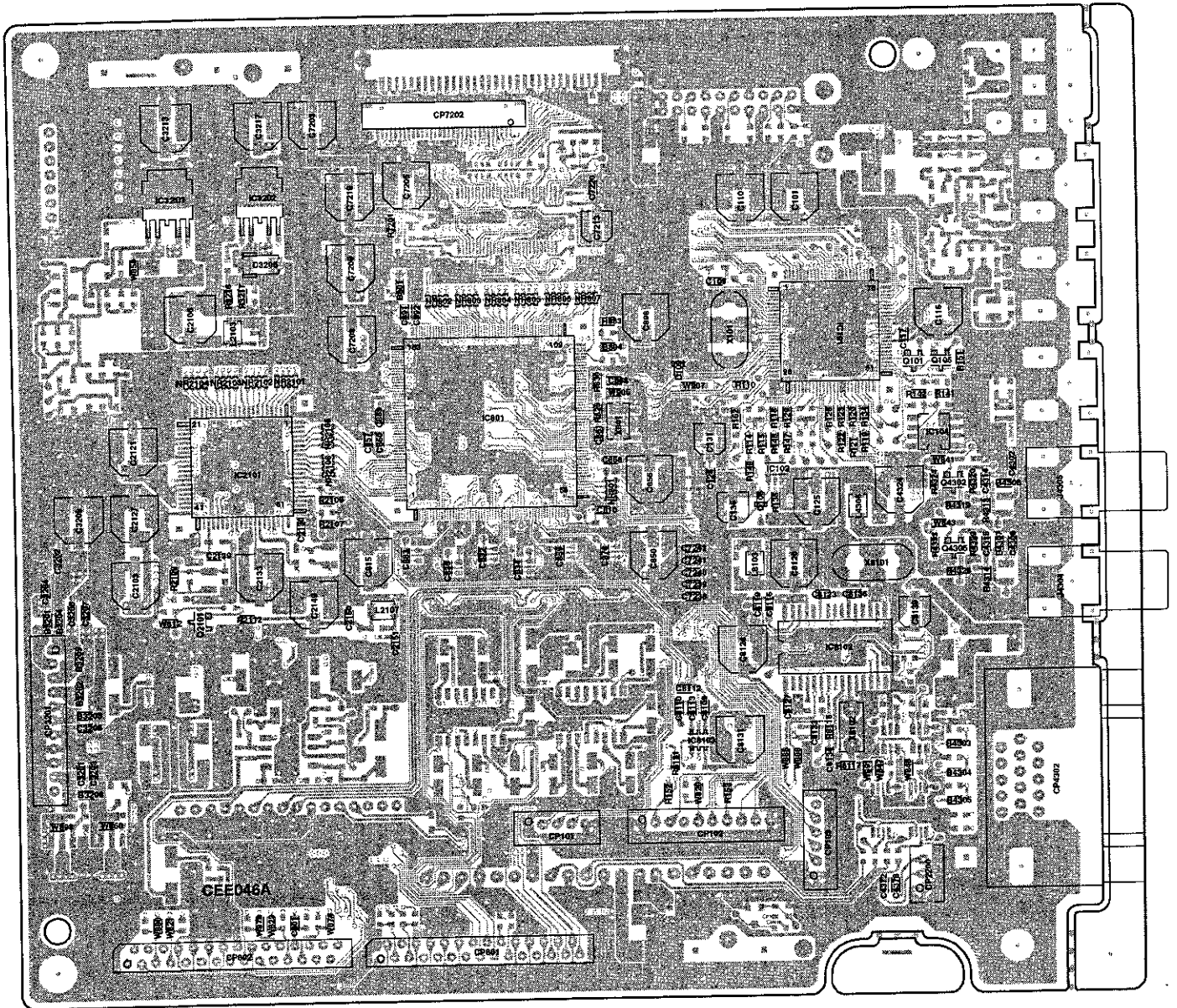


PRINTED CIRCUIT BOARDS
AV/OPERATION/TUNER/SIDE JACK (BOTTOM SIDE)



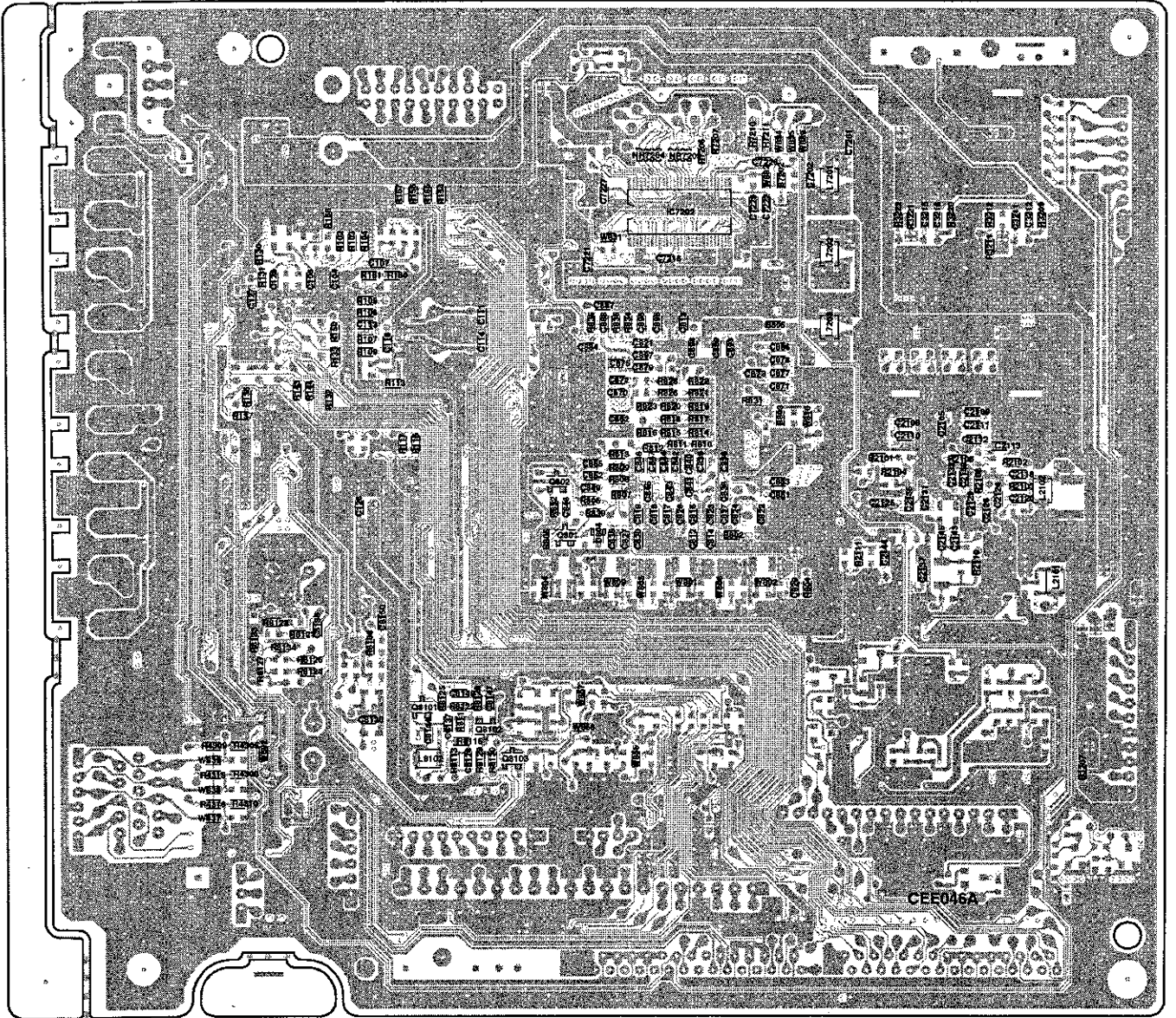
PRINTED CIRCUIT BOARDS

SCALER (TOP SIDE)

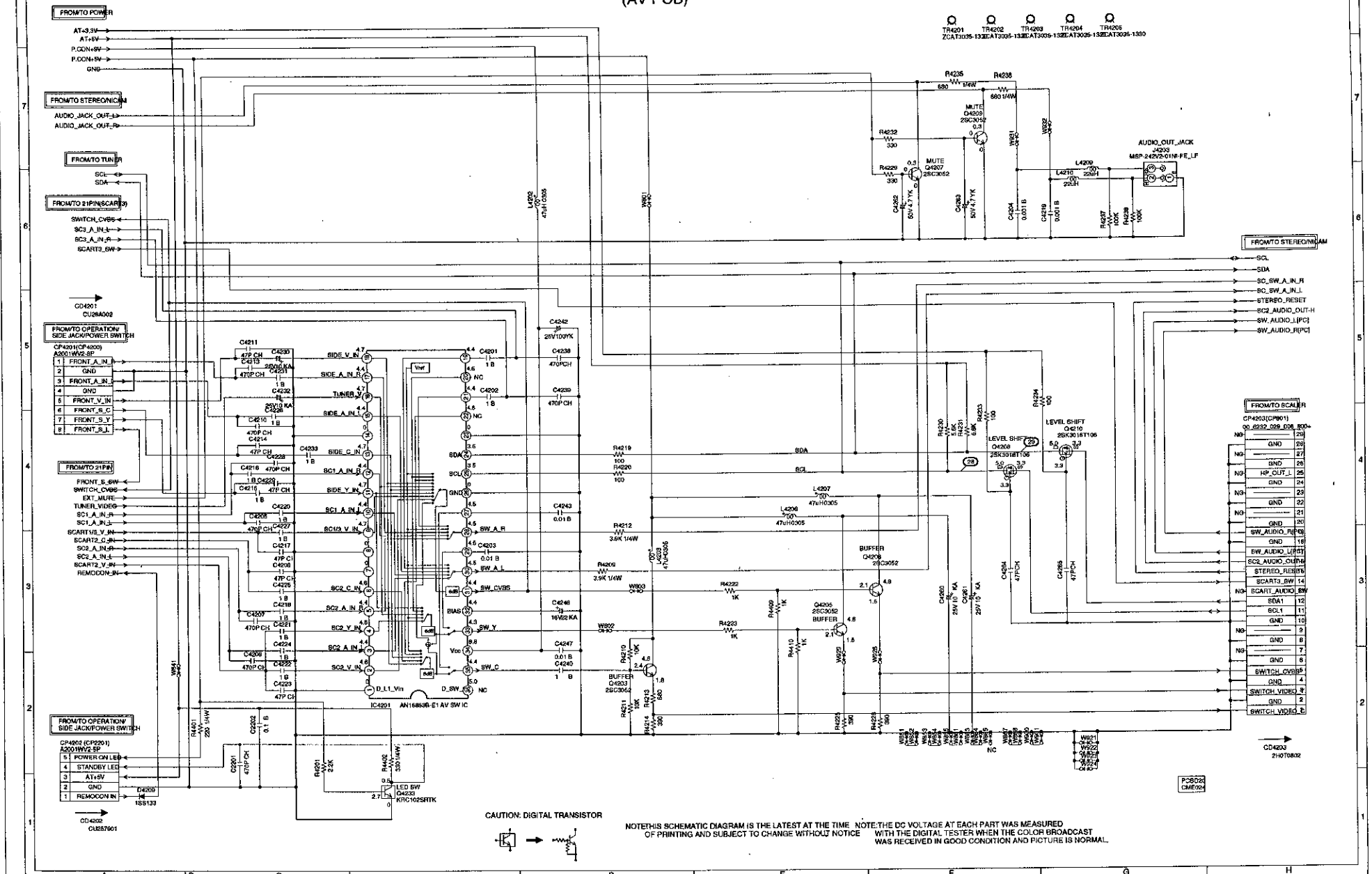


PRINTED CIRCUIT BOARDS

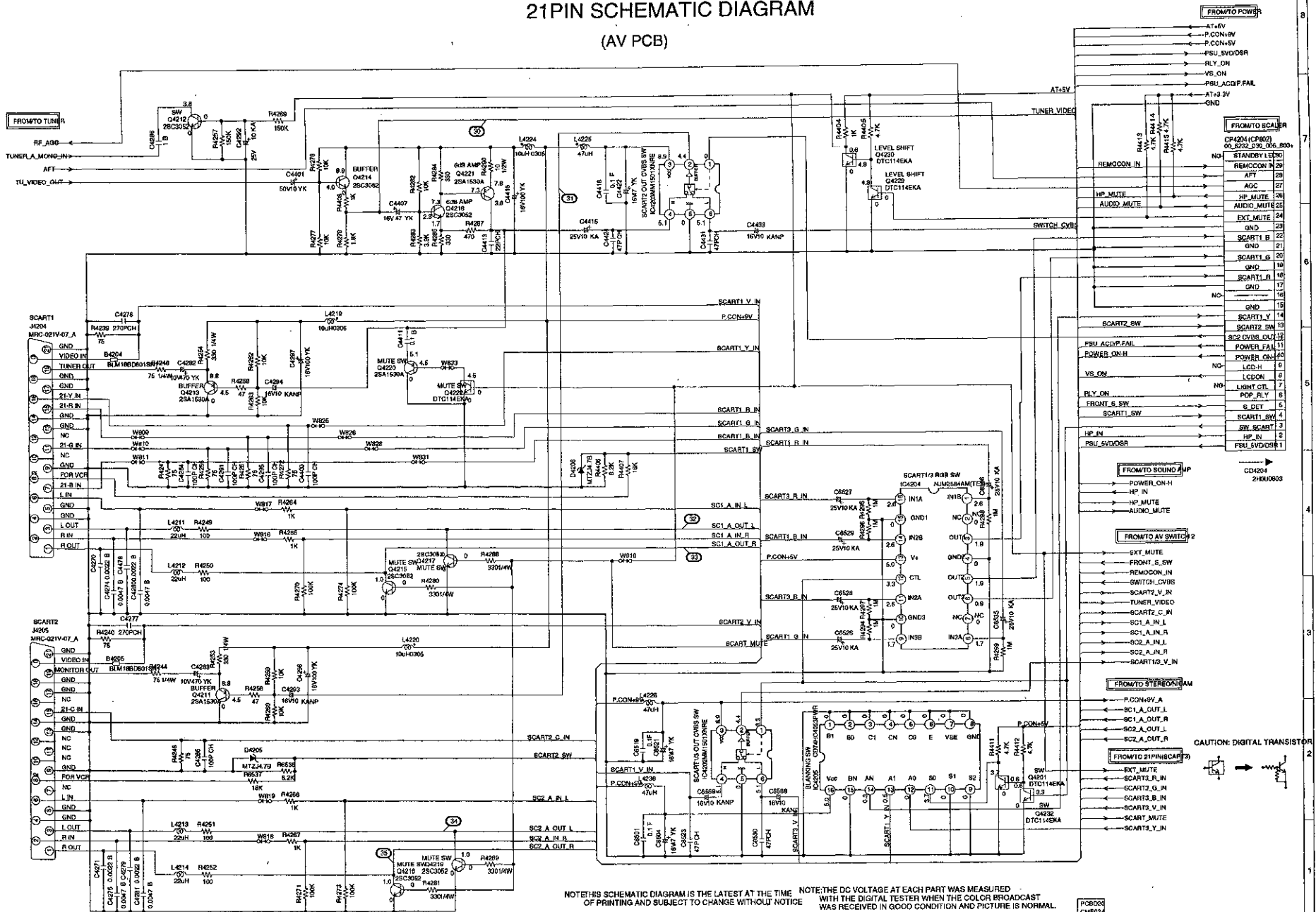
SCALER (BOTTOM SIDE)



AV SWITCH 2 SCHEMATIC DIAGRAM (AV PCB)



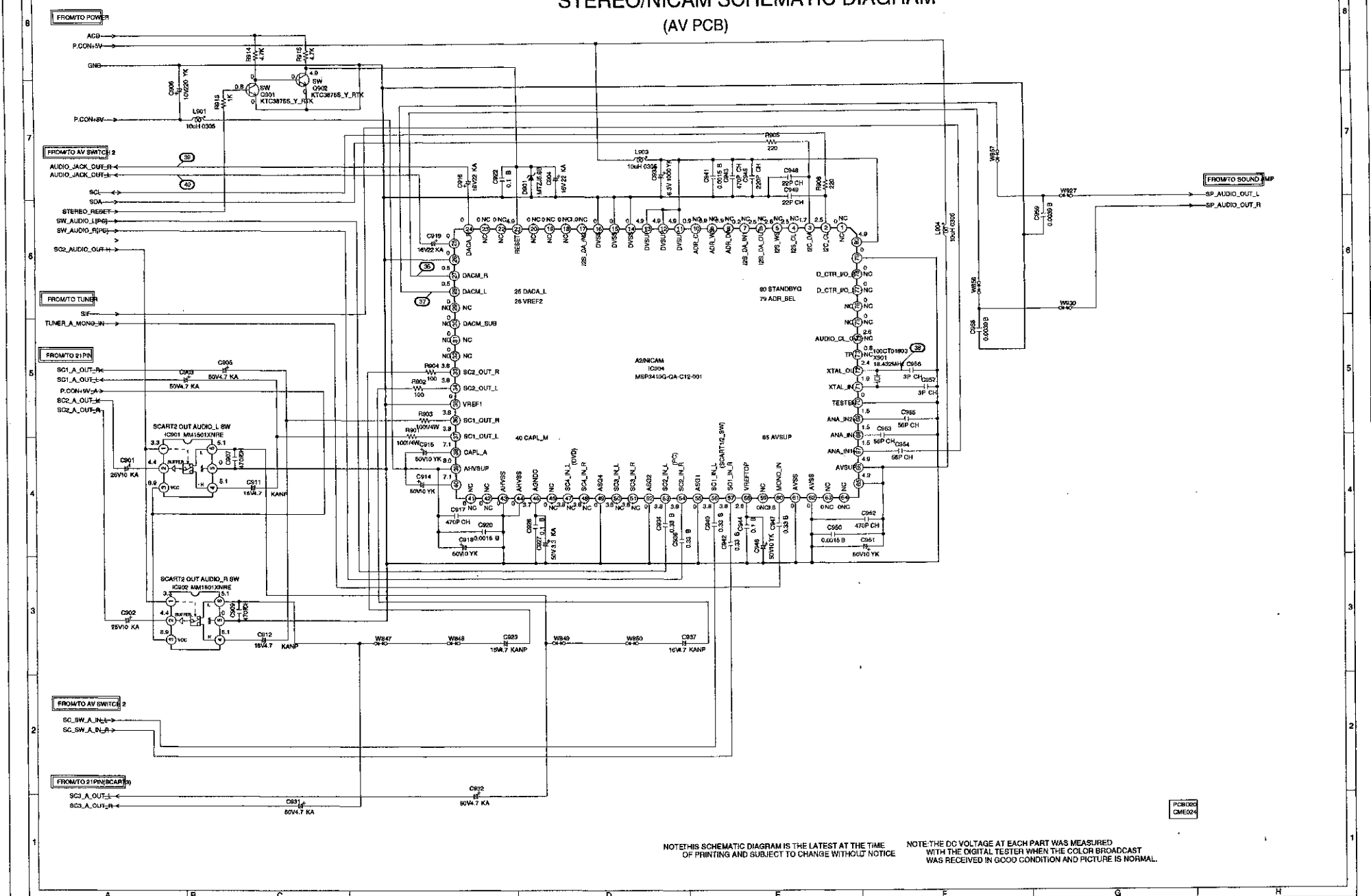
21PIN SCHEMATIC DIAGRAM (AV PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE. NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

PCB220
CME24

STEREO/NICAM SCHEMATIC DIAGRAM (AV PCB)

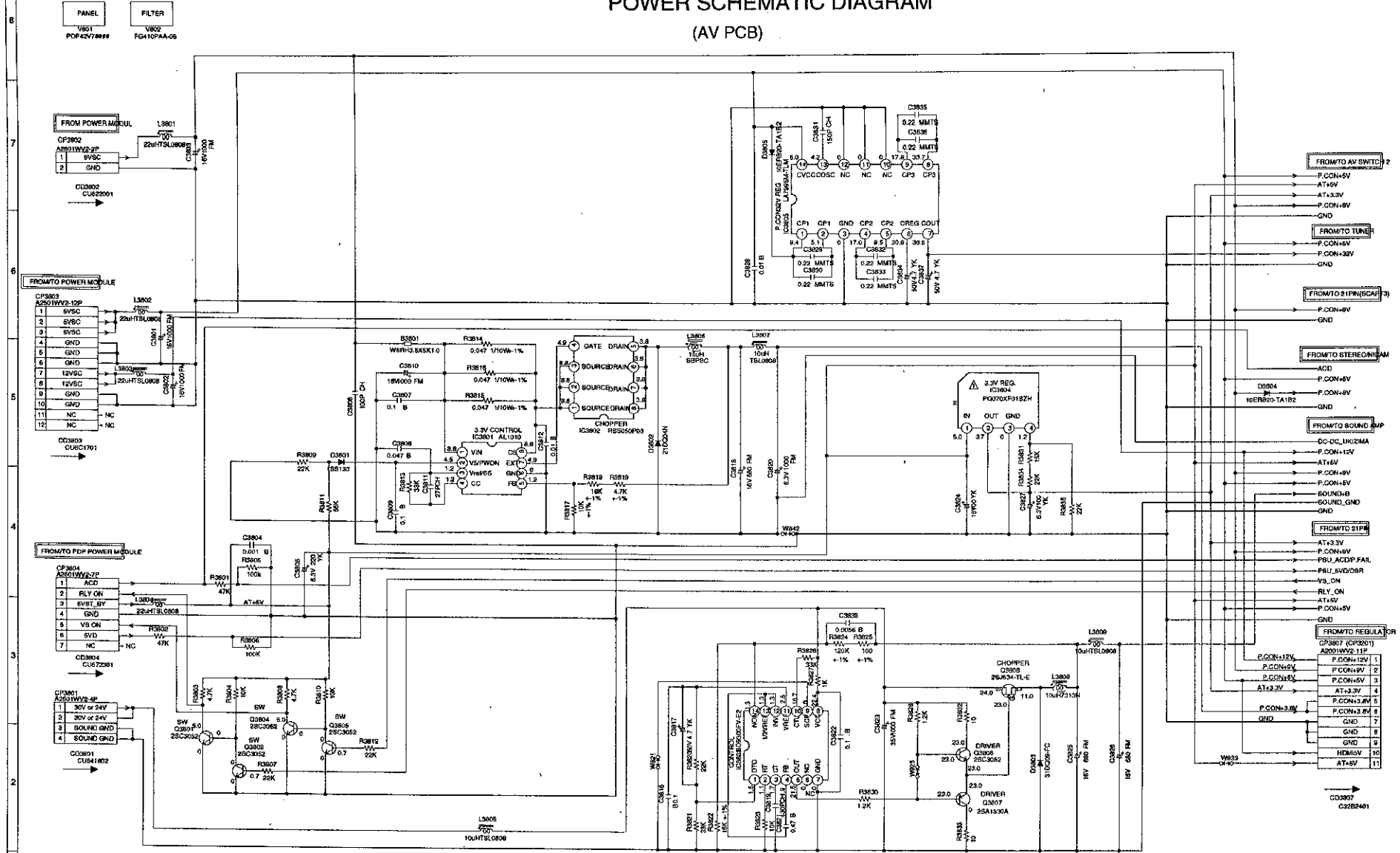


NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

FIG.102
CME024

POWER SCHEMATIC DIAGRAM (AV PCB)



CAUTION THESE PARTS MARKED ARE CRITICAL FOR SAFETY USE ONES DESCRIBED IN PARTS LIST ONLY

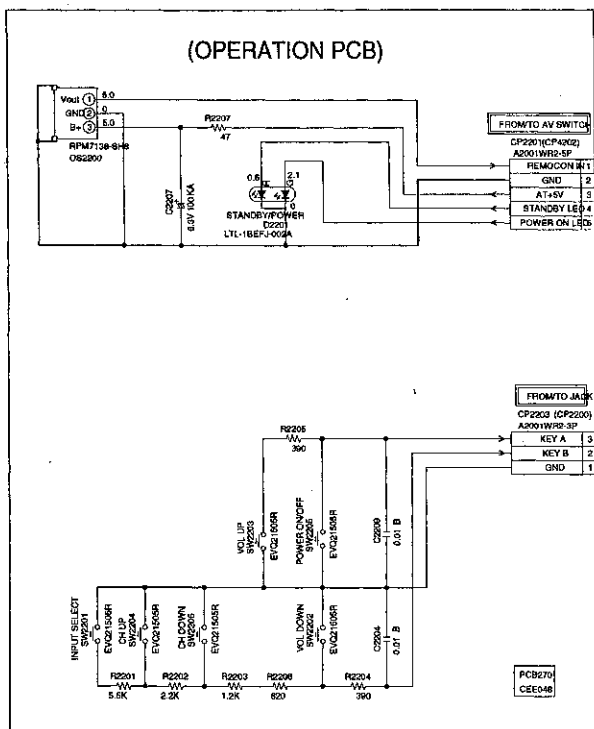
ATTENTION PIÈCES REPARÉES PAR UN TECHNICIEN QUALIFIÉ SONT SEULEMENT GARANTIES EN CE QUI CONCERNE LA NOMENCLATURE DES PIÈCES

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL. OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE

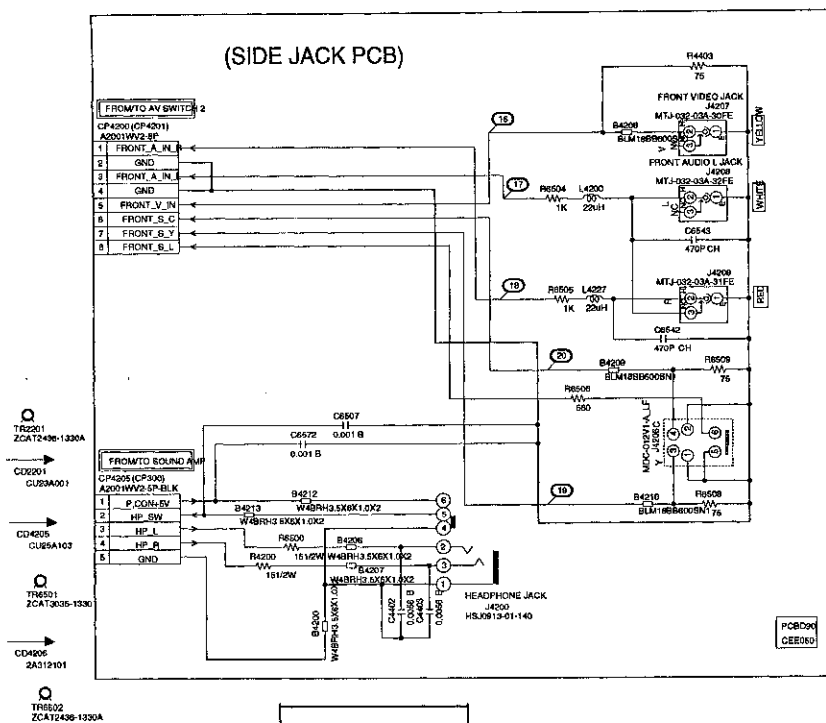
PCB220
CMB04

OPERATION/SIDE JACK/POWER SWITCH SCHEMATIC DIAGRAM

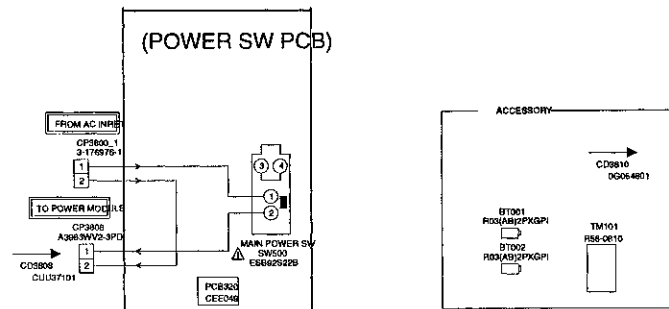
(OPERATION PCB)



(SIDE JACK PCB)



(POWER SW PCB)



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

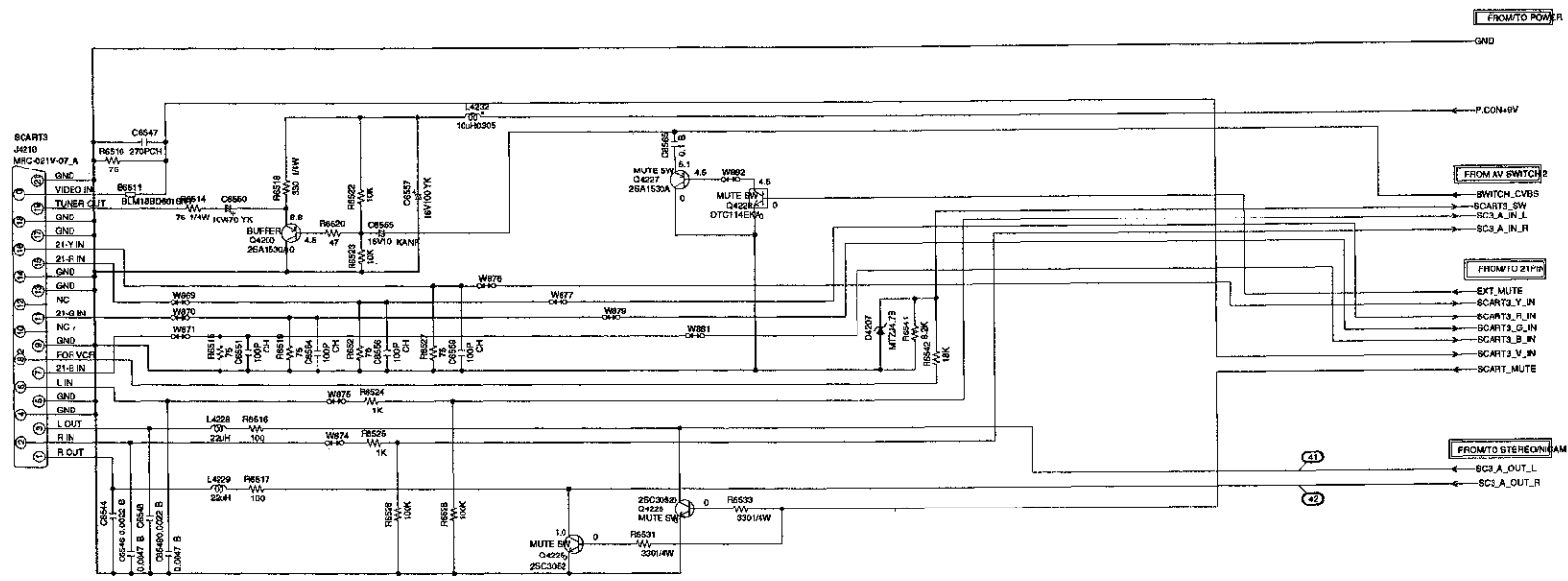
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION THESE PARTS MARKED WITH THIS SYMBOL ARE CRITICAL FOR SAFETY. USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION PIÈCES RÉPARÉES PARTICULIÈREMENT DANGEREUSES AN POINT DE VUE SECURITE. UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

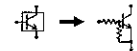
21PIN(SCART3) SCHEMATIC DIAGRAM

(AV PCB)



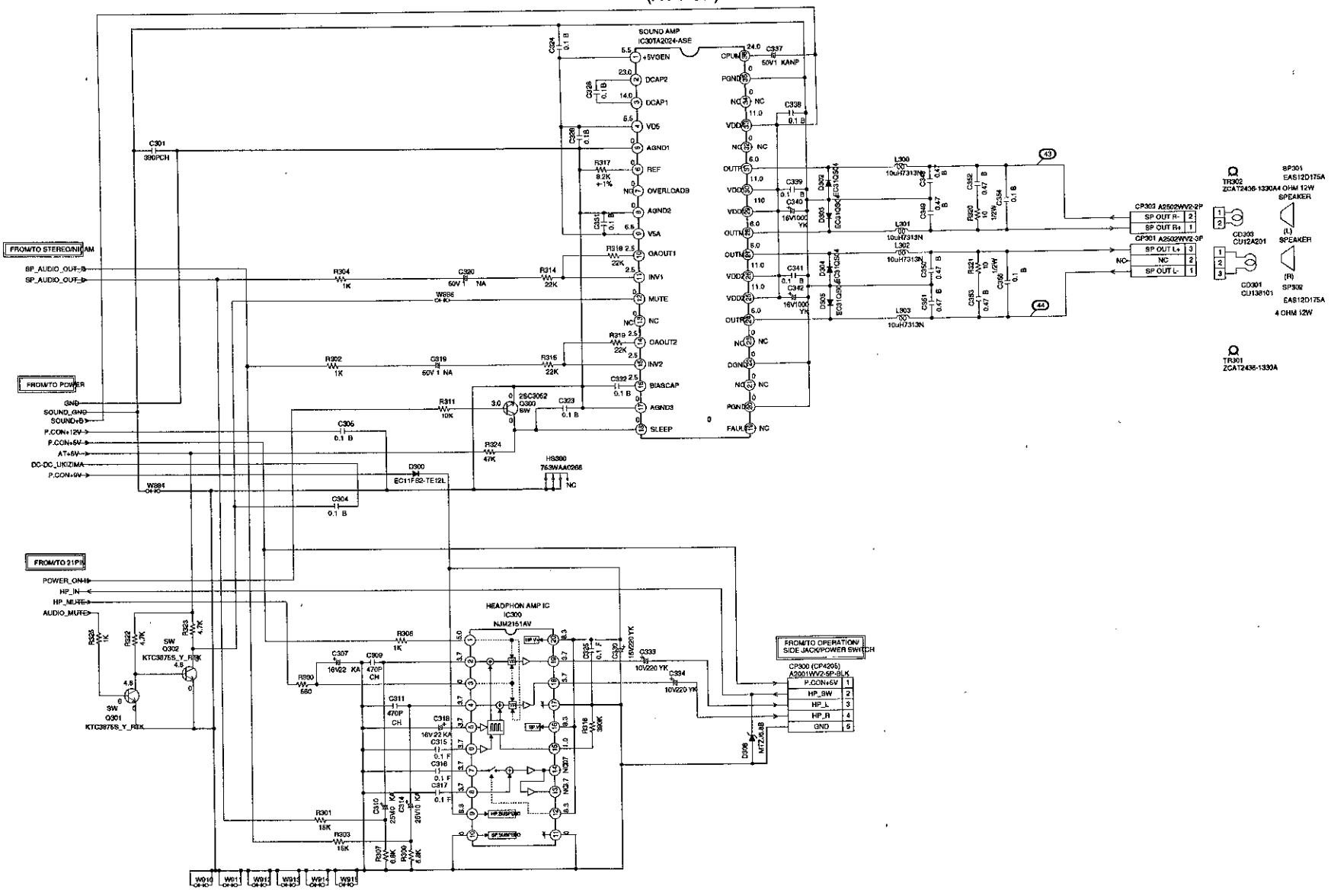
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCASTER'S SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL. OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE

CAUTION: DIGITAL TRANSISTOR



P/CM0002
CMER02

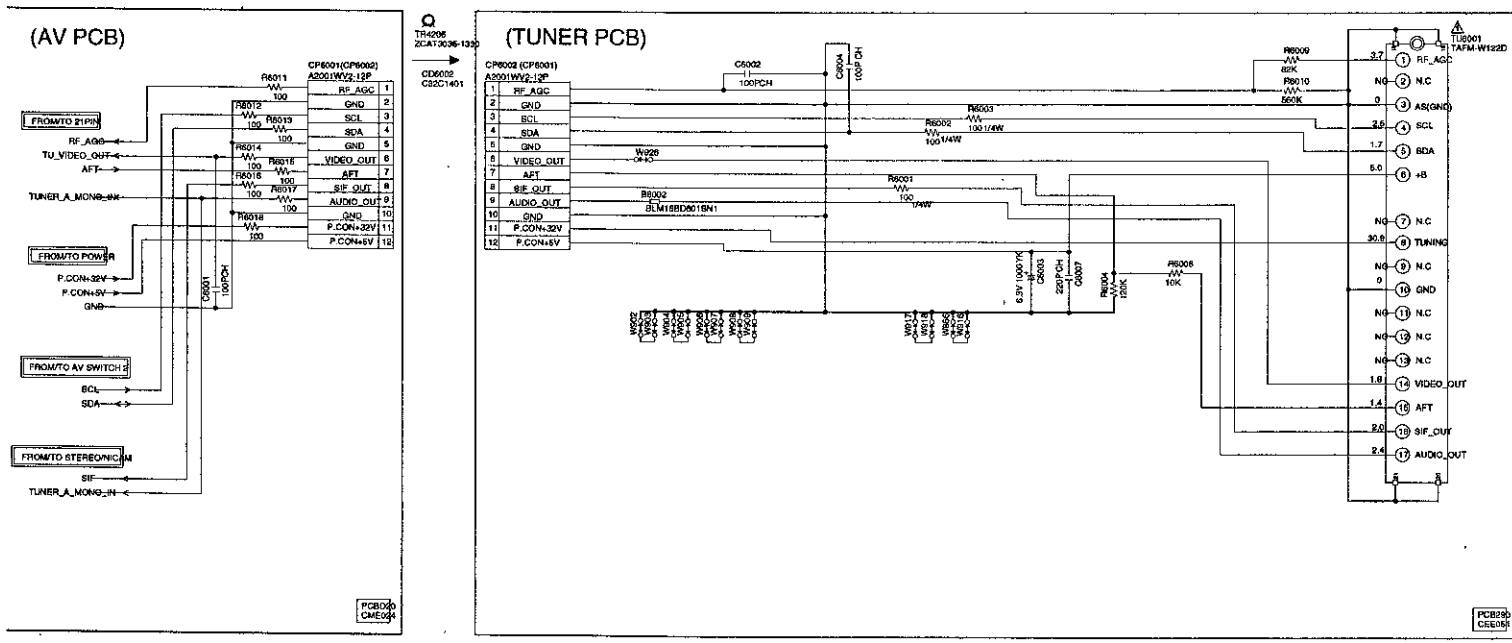
SOUND AMP SCHEMATIC DIAGRAM (AV PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL

TUNER SCHEMATIC DIAGRAM

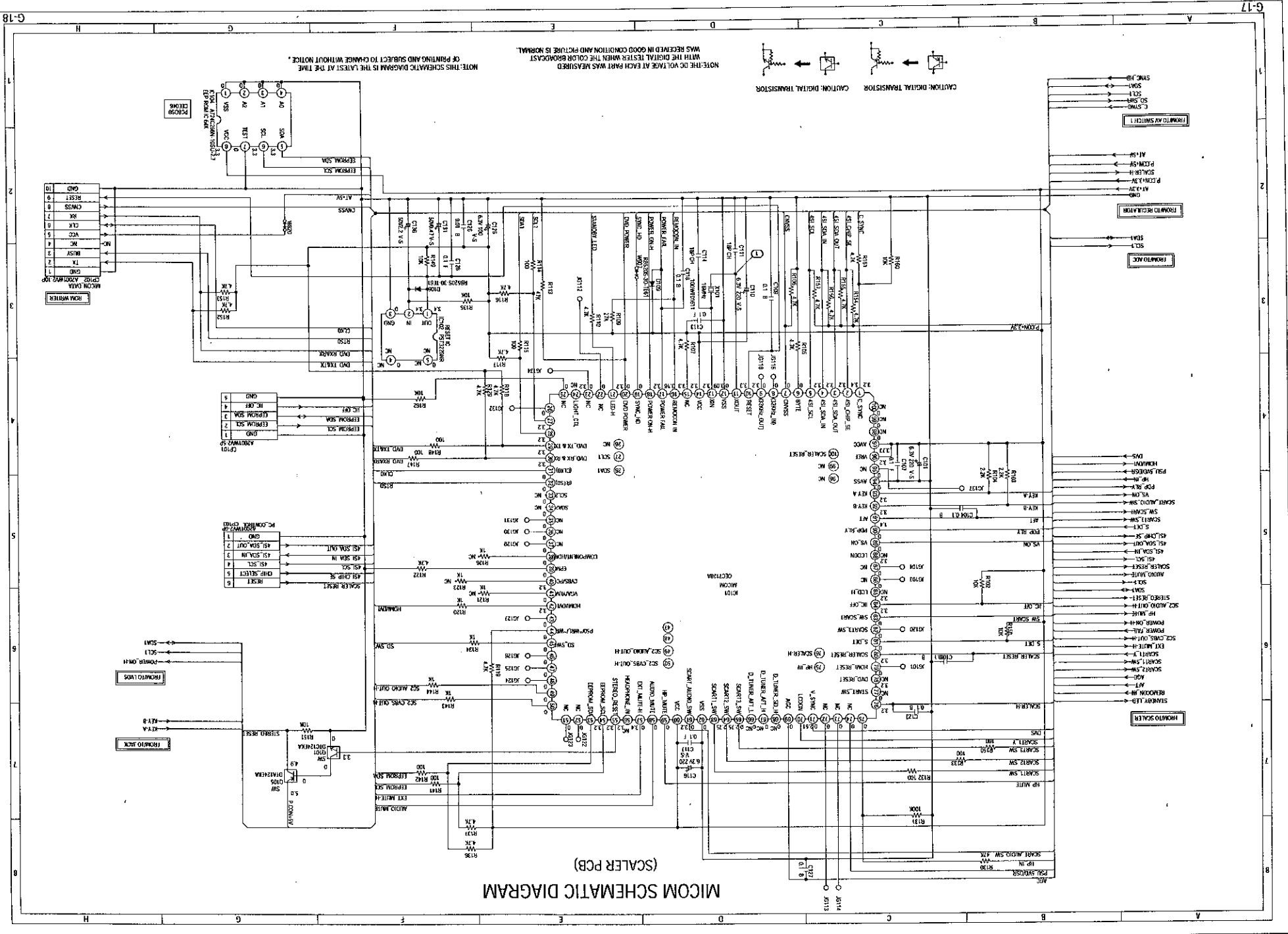


NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOT THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION THESE PARTS MARKED WITH THIS SYMBOL ARE CRITICAL FOR SAFETY, USE ONLY THOSE DESCRIBED IN PARTS LIST ONLY.

ATTENTION CES PIÈCES REPARÉES PAS UN TECHNICIEN QUALIFIÉ SONT DANGEREUSES AN POINT DE VUE SECURITE. NUTILISER QUE CELLES DECRITES DANS LA NOMENCLATURE DES PIÈCES.

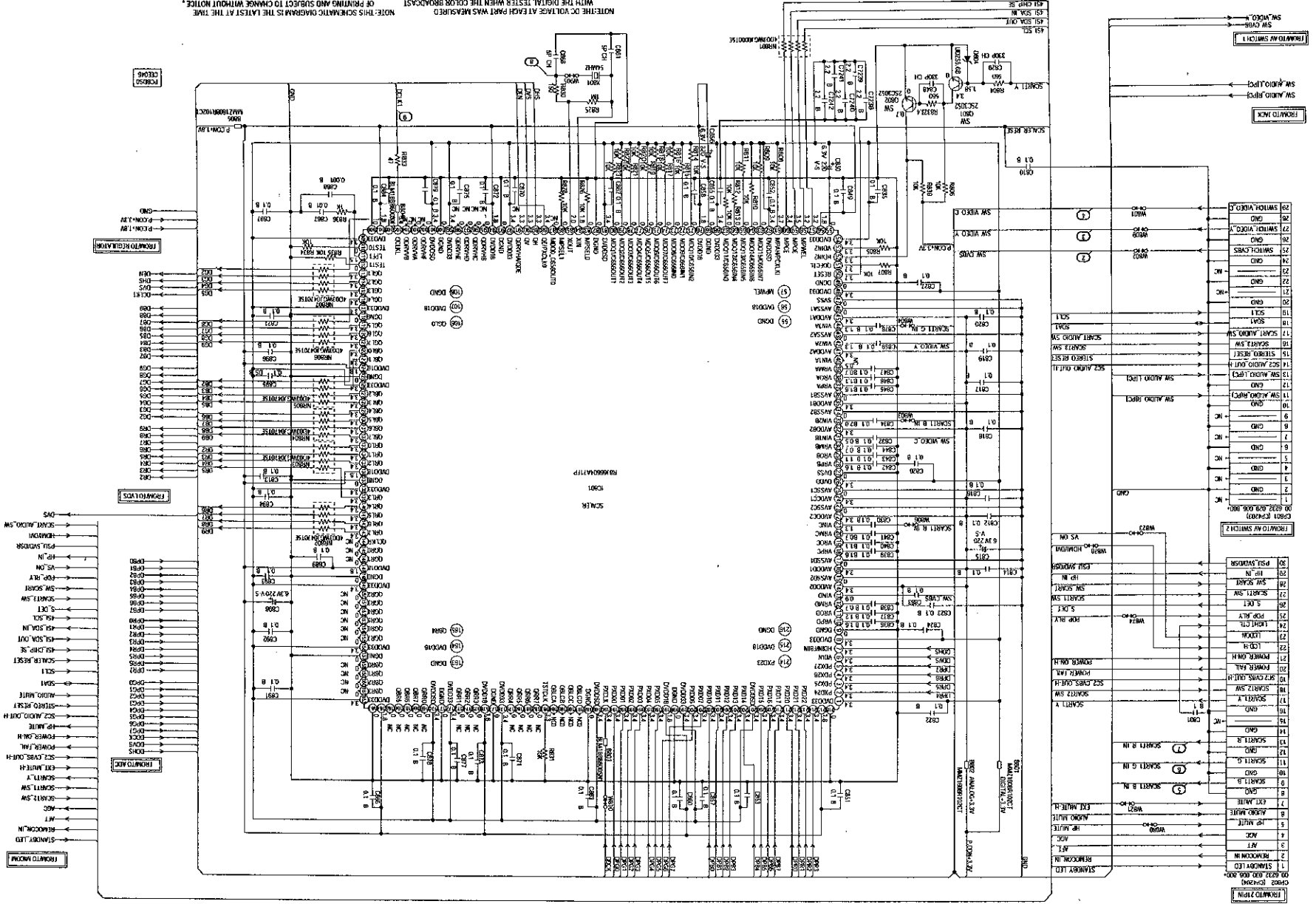


MICROM SCHEMATIC DIAGRAM (SCALER PCB)

NOTE: THE DC VOLTAGE AT EACH POINT WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COIL BRODCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL. OR PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION: DIGITAL TRANSISTOR
CAUTION: DIGITAL TRANSISTOR

SCALER SCHEMATIC DIAGRAM (SCALER PCB)



NOTE: THE DC VOLTAGE AT EACH POINT WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL. OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

ADC SCHEMATIC DIAGRAM

(SCALER PCB)

FROM TO MICOM

SCL4
SDA1

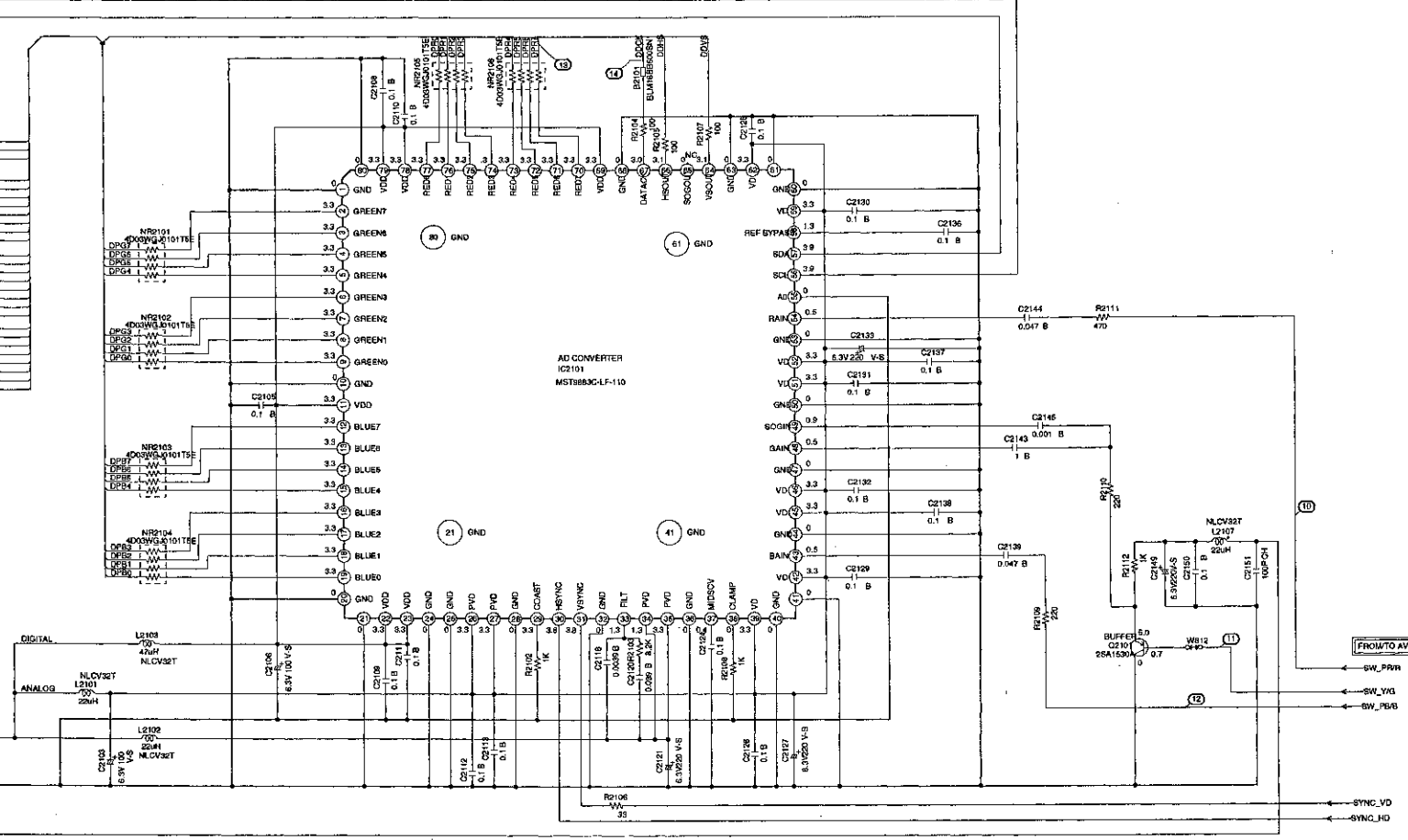
FROM TO SCALER

DDI6
DDV6
DDOK
DPO7
DPO6
DPO5
DPO4
DPO3
DPO2
DPO1
DPO0
DPR7
DPR6
DPR5
DPR4
DPR3
DPR2
DPR1
DPR0
DPS7
DPS6
DPS5
DPS4
DPS3
DPS2
DPS1
DPS0

FROM TO REGULATOR

P.CON+3.3V
GND
P.CON+5V

G-21



FROM TO AV SWITCH

SW_PRR
SW_V16
SW_V15

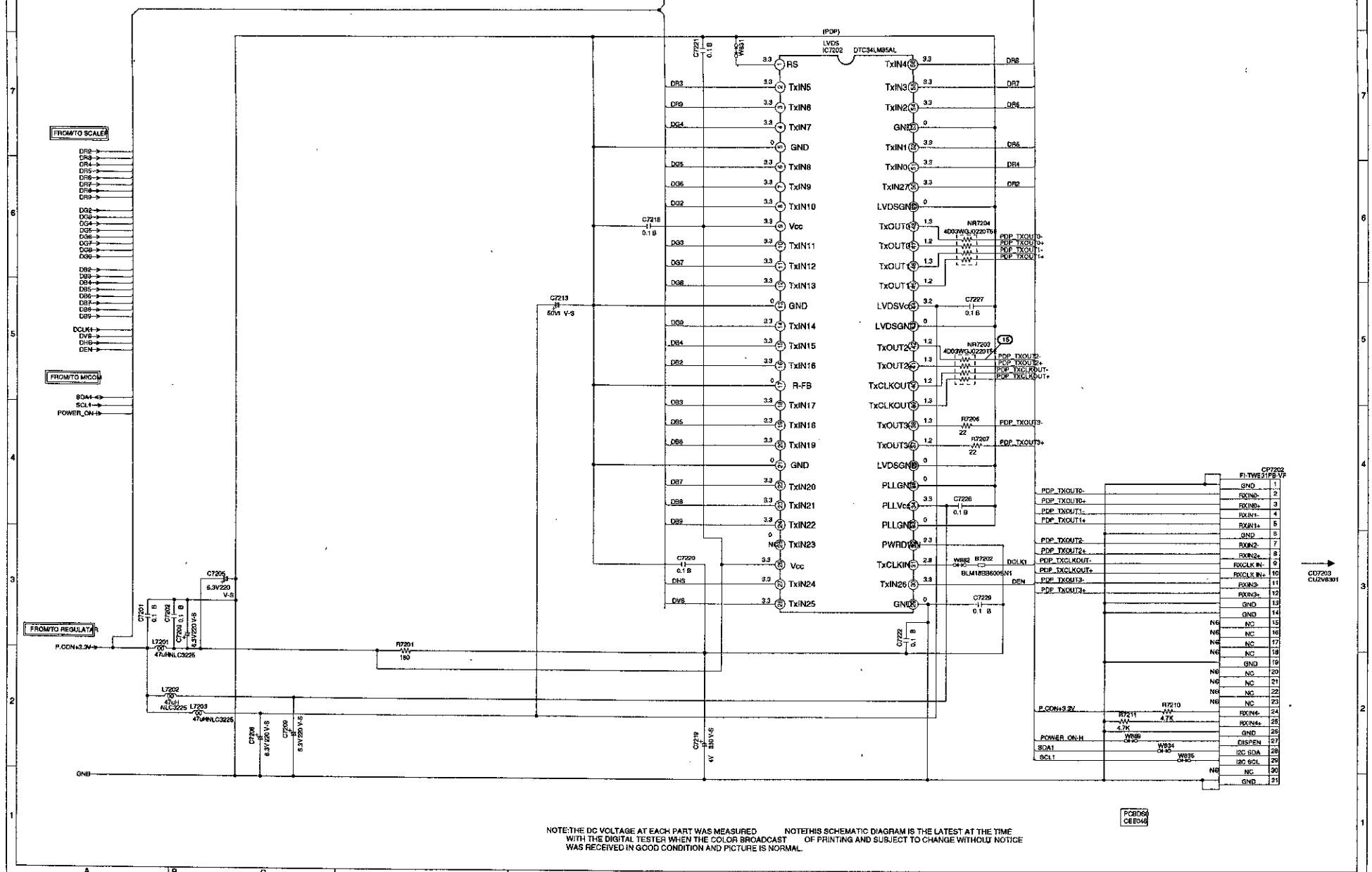
SYNC_VD
SYNC_HD

PCB026
CEED4

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL. NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

G-22

LVDS SCHEMATIC DIAGRAM (SCALER PCB)

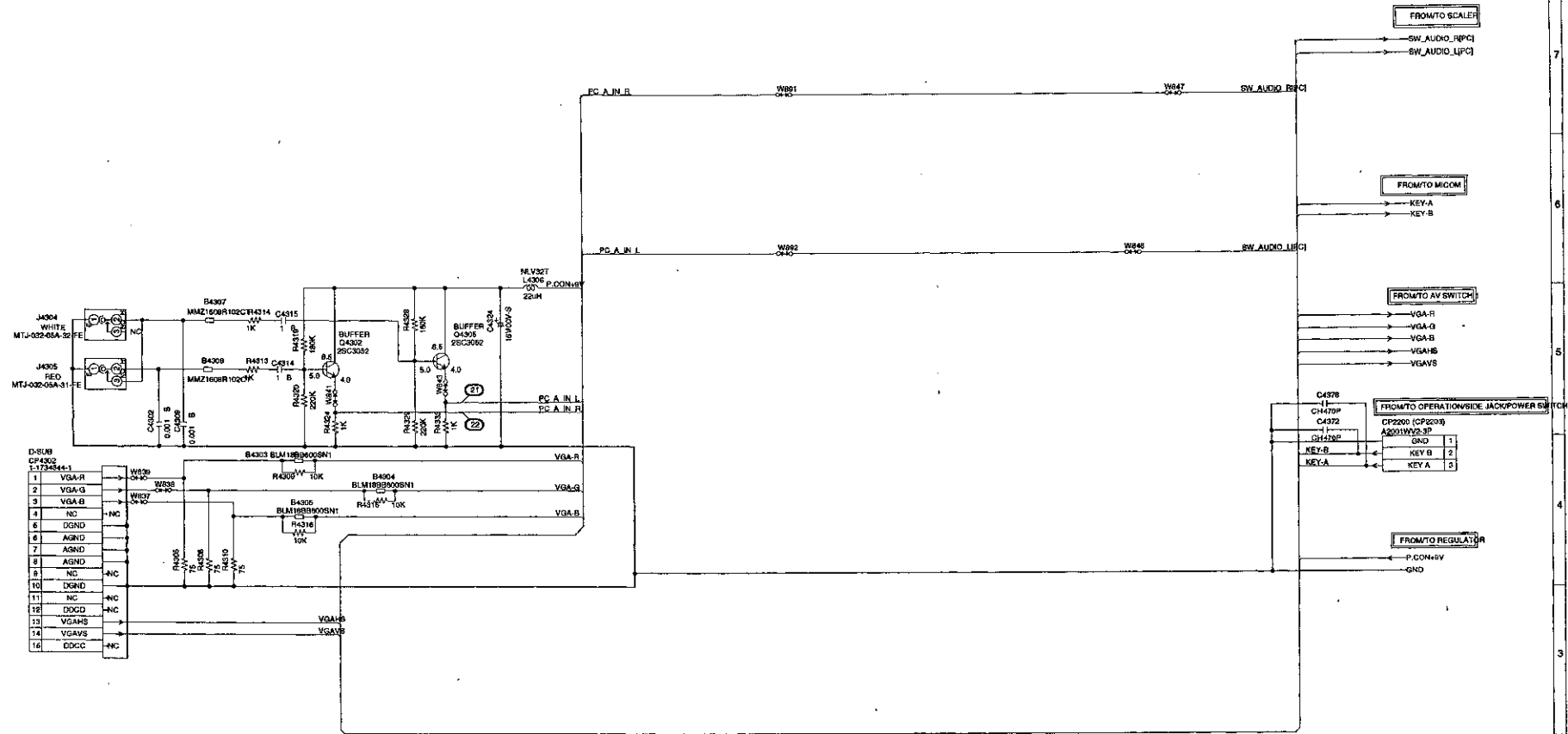


NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

PCB064
CEED04

JACK SCHEMATIC DIAGRAM

(SCALER PCB)



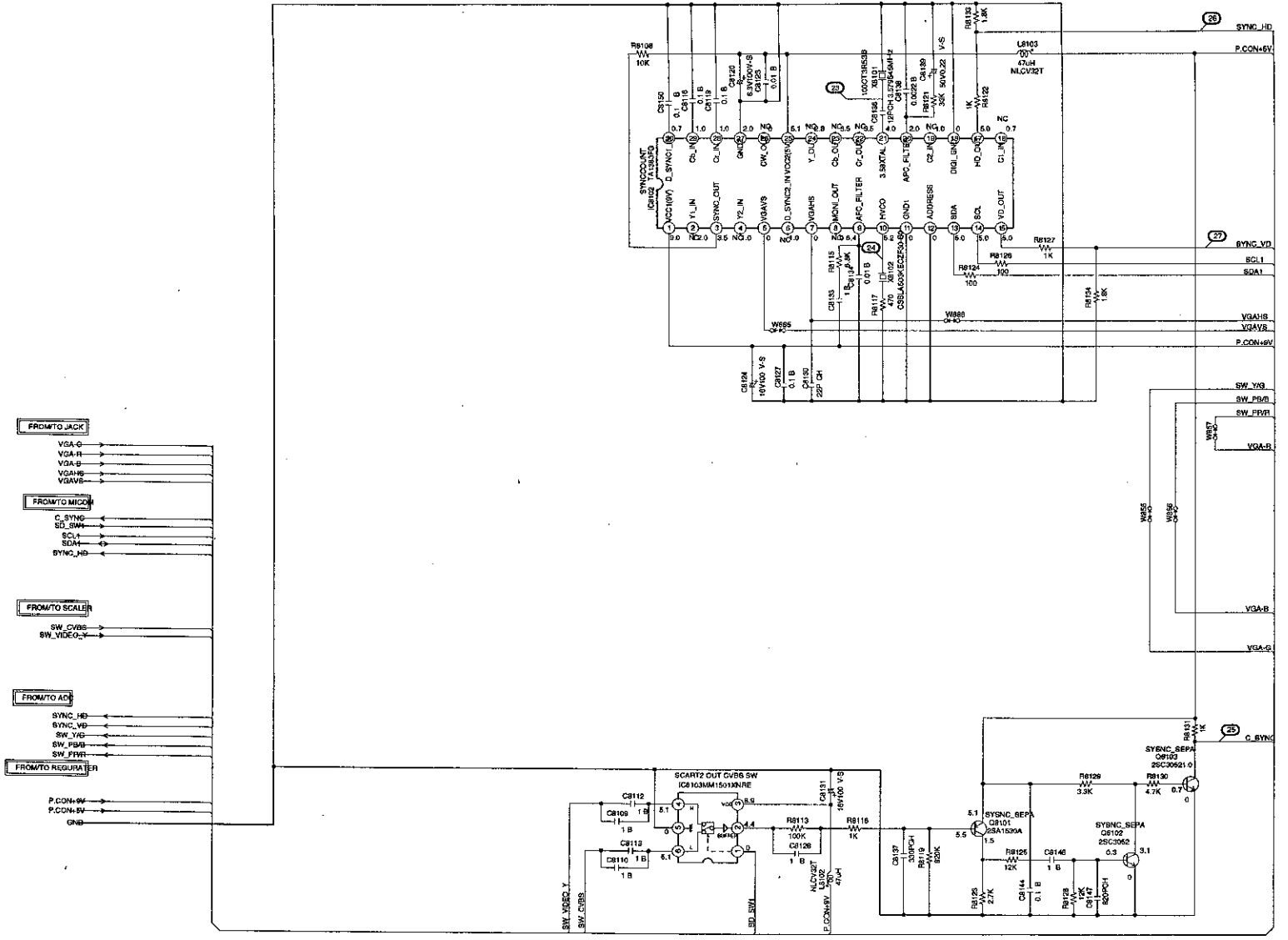
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

PCB026
CEEN48

AV SWITCH 1 SCHEMATIC DIAGRAM

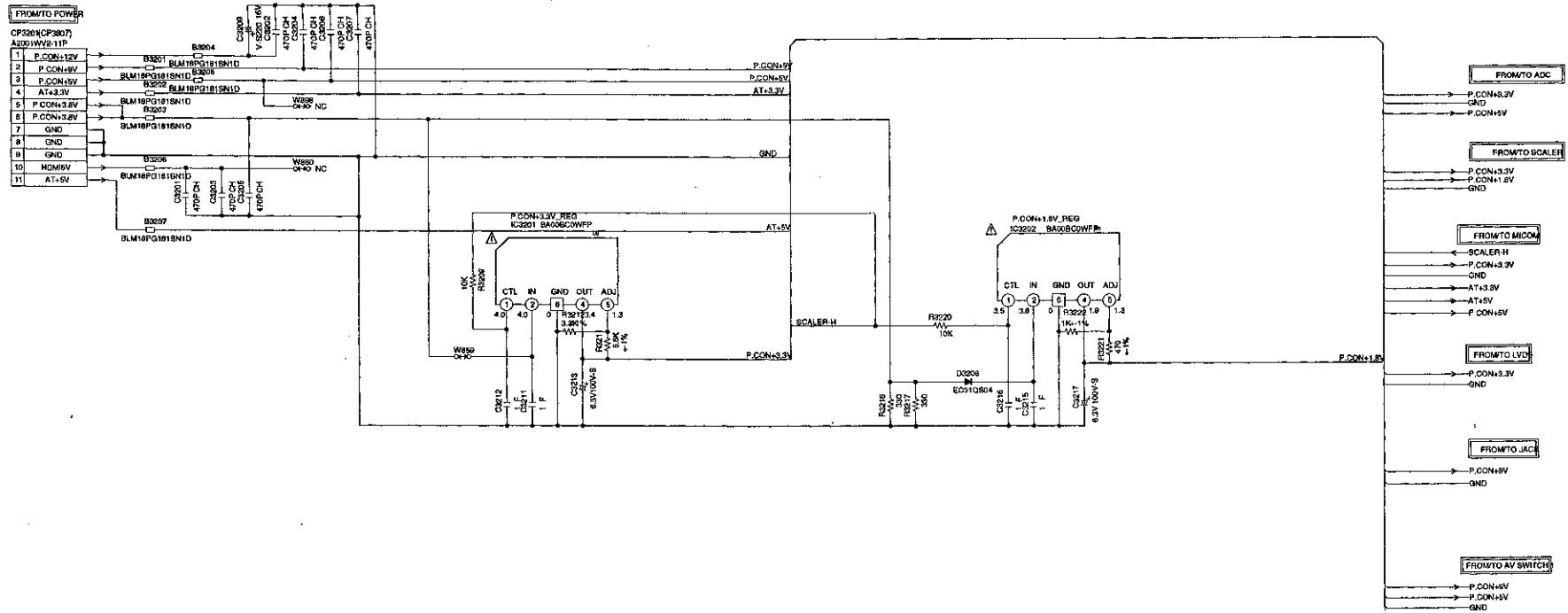
(SCALER PCB)



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL. NOTETHS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

REGULATOR SCHEMATIC DIAGRAM

(SCALER PCB)



PCB064
CEED49

CAUTION THESE PARTS MARKED **W** ARE CRITICAL FOR SAFETY. USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION LES PIÈCES REPARÉES MARQUÉES **W** SONT DANGEREUSES AU POINT DE VUE SECURITE. UTILISER QUE LES CELLLES IDENTIFIEES DANS LA NOMENCLATURE DES PIÈCES.

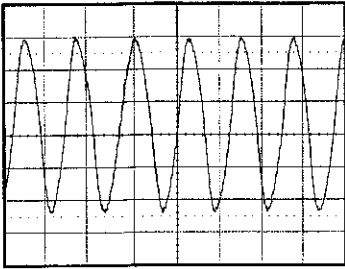
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL. NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

WAVEFORMS

MICON

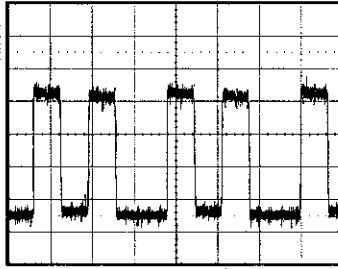
50ns
500mV

①



20µs
200mV

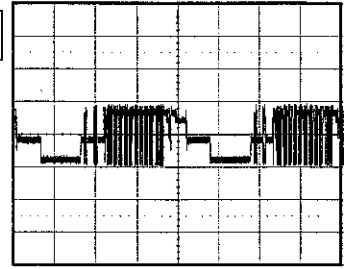
⑥



ADC

5µs
500nV

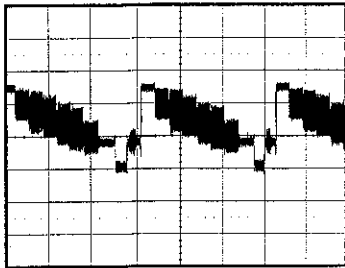
⑪



SCALER

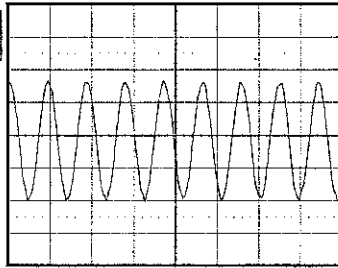
20µs
500mV

②



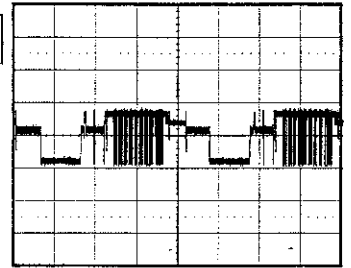
20µs
500mV

⑦



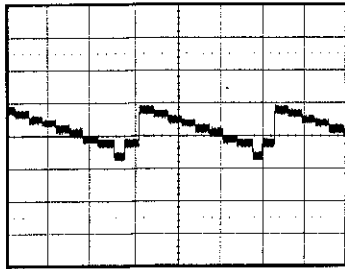
5µs
500nV

⑫



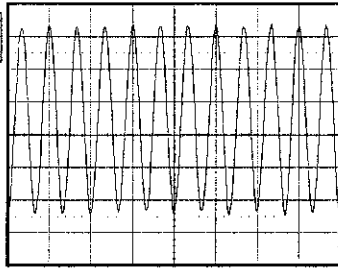
20µs
500mV

③



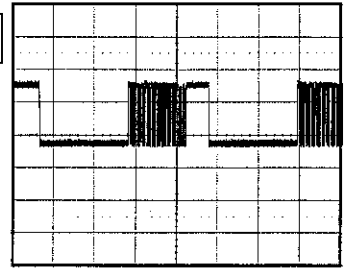
20µs
500mV

⑧



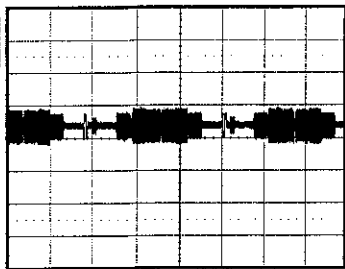
5µs
2.0V

⑬



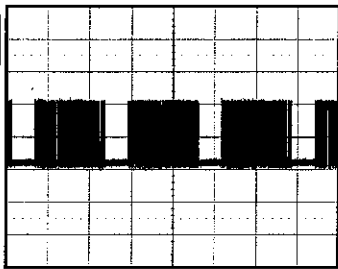
20µs
500mV

④



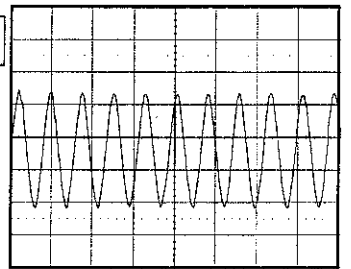
10µs
2.0V

⑨



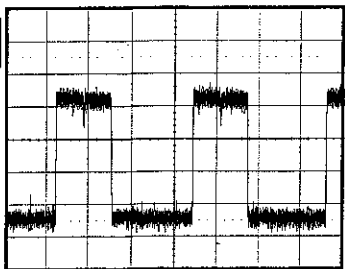
20ns
1.0V

⑭



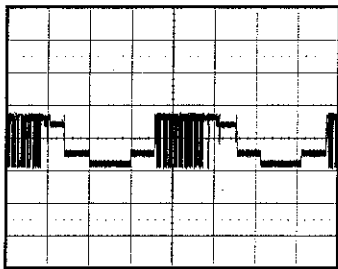
20µs
200mV

⑤



5µs
500nV

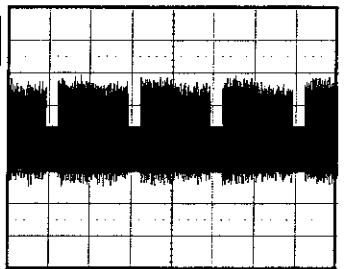
⑩



LVDS

10ms
100mV

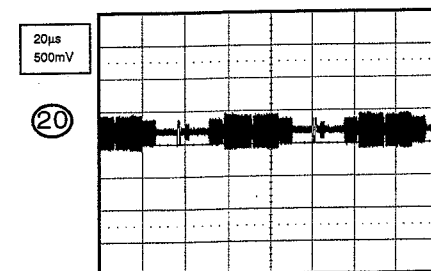
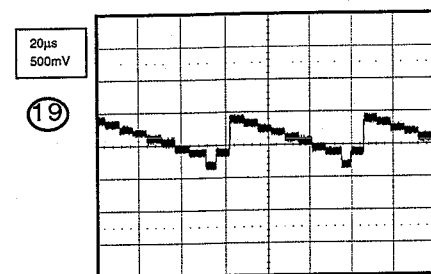
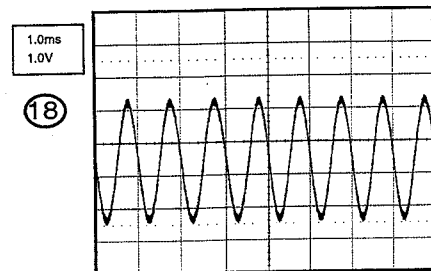
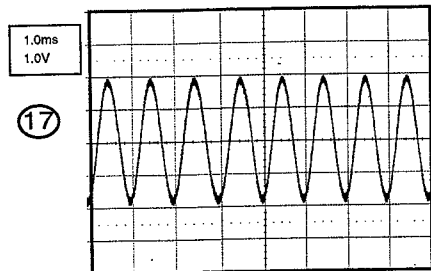
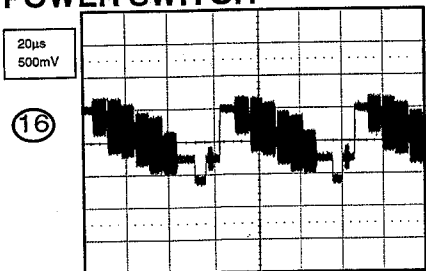
⑮



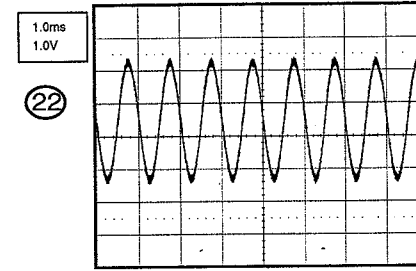
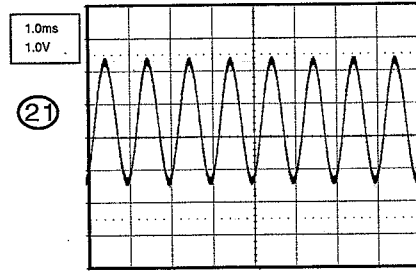
NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

WAVEFORMS

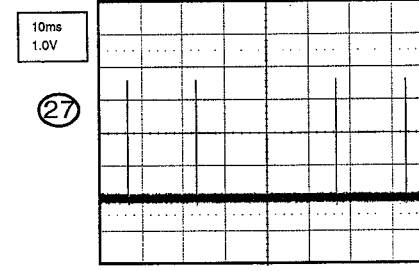
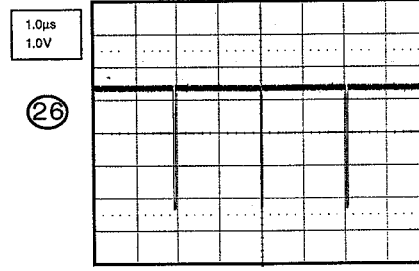
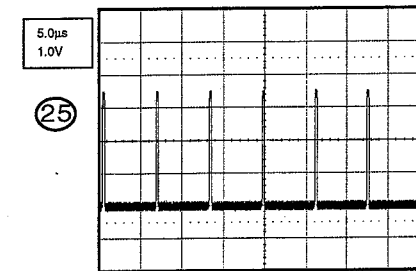
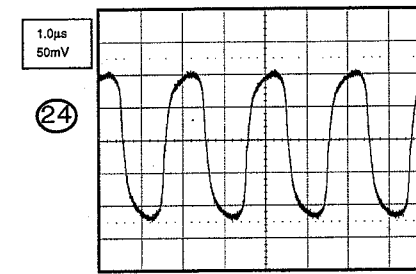
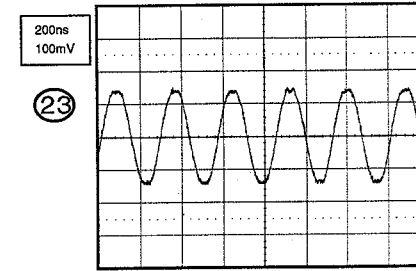
OPERATION/SIDE JACK/ POWER SWITCH



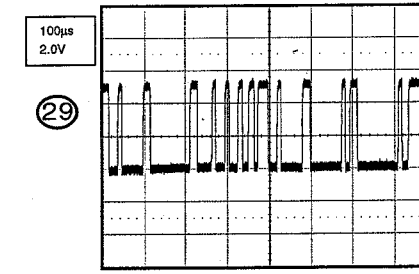
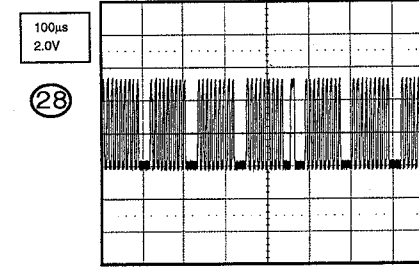
JACK



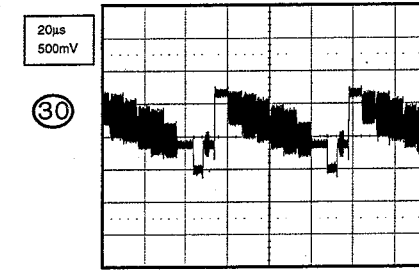
AV SWITCH 1



AV SWITCH 2



21PIN

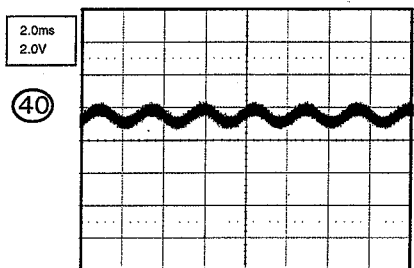
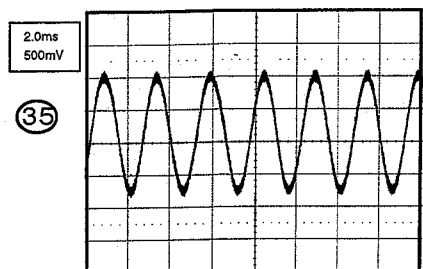
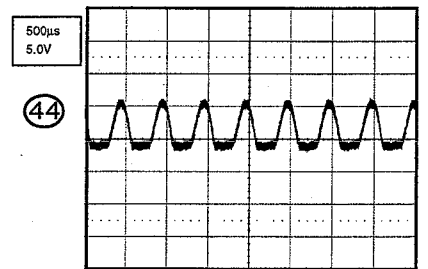
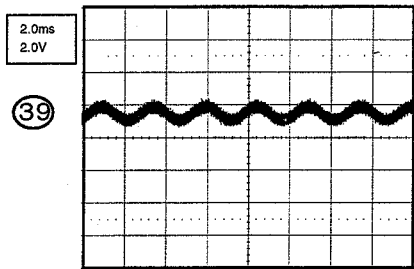
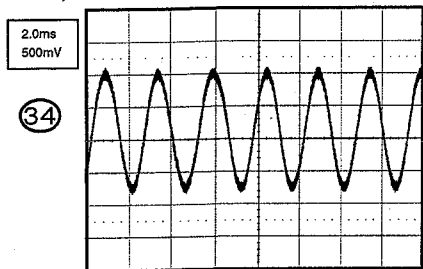
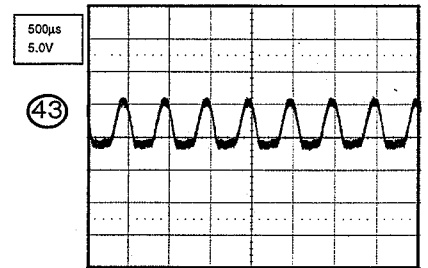
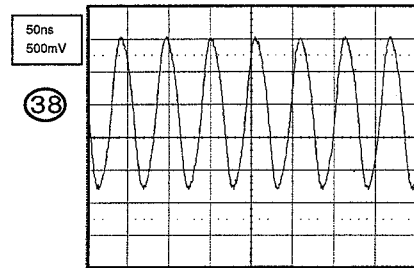
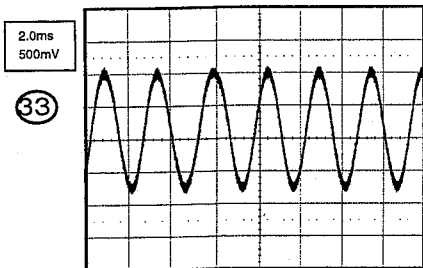
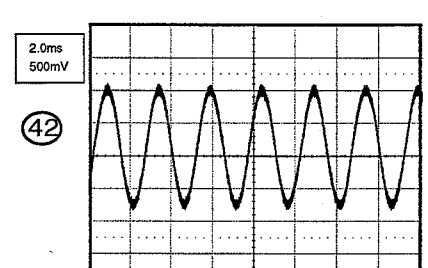
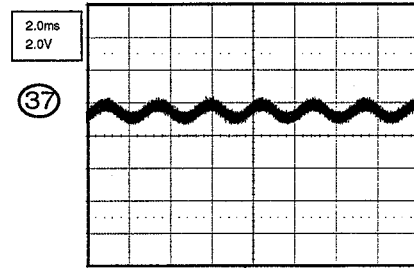
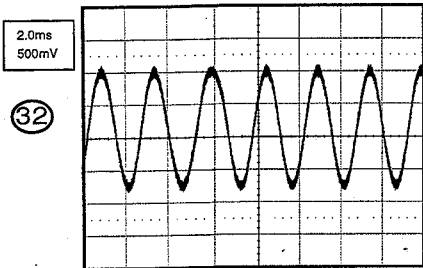
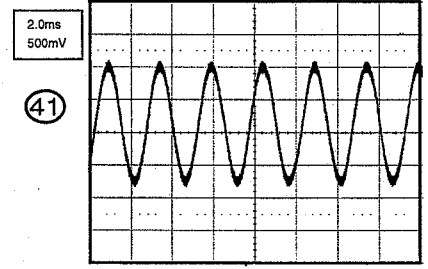
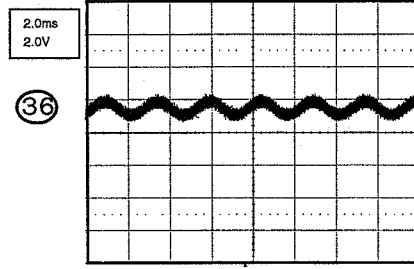
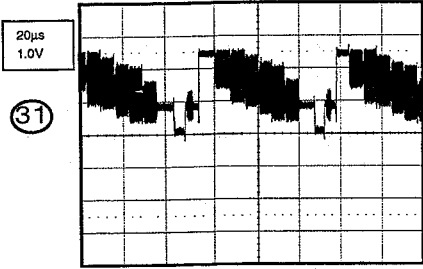


NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

WAVEFORMS

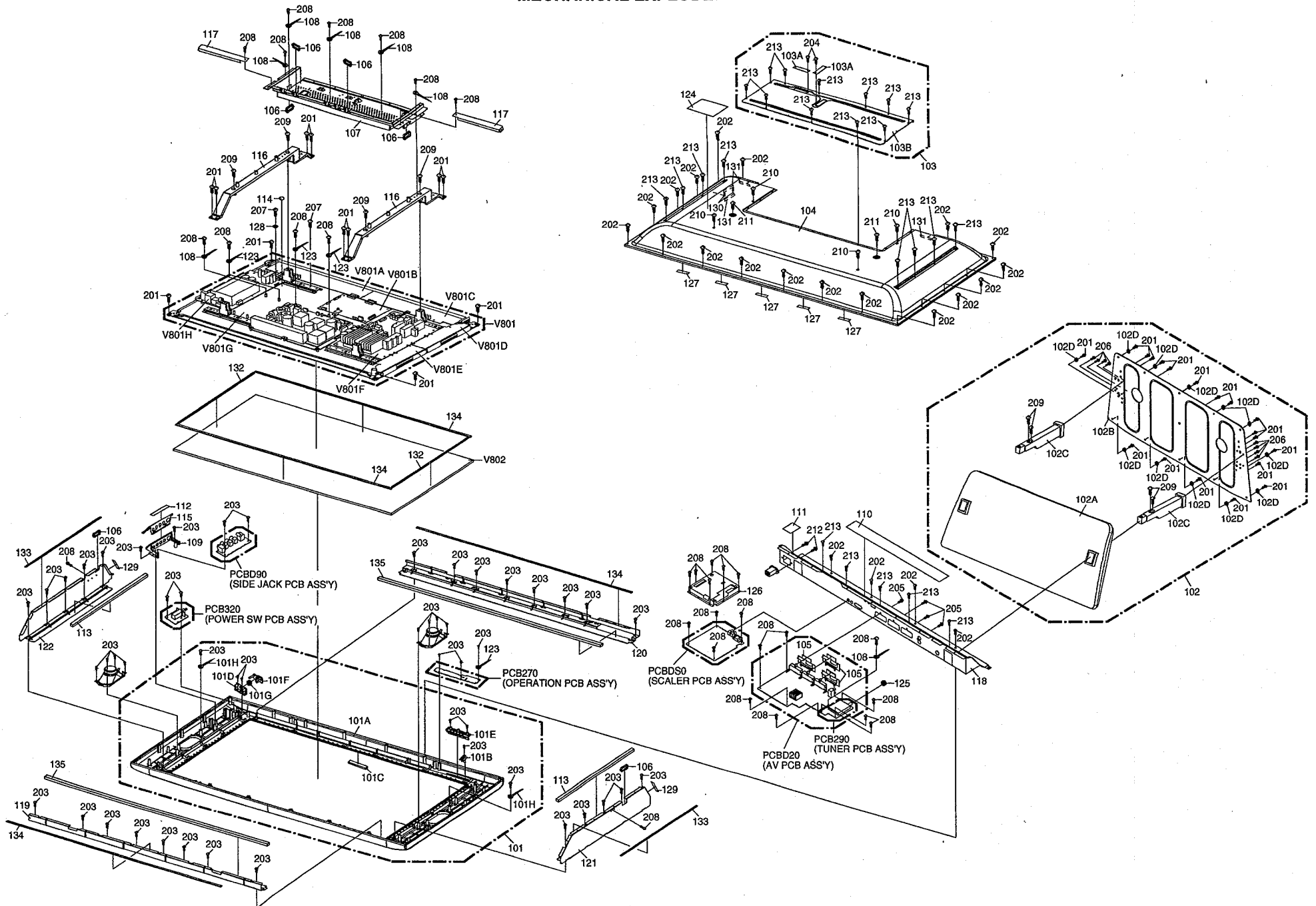
STEREO/NICAM

21PIN(SCART3)



NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

MECHANICAL EXPLODED VIEW



MECHANICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	
101	7A7010113B	FRONT CABI ASS'Y	201	8117540A6U	SCREW,TAP TITE(B0) TRUSS	4x16
101A	701WPJ1351	CABINET,FRONT	202	8117540A6S	SCREW,TAP TITE(B0) TRUSS	4x16
101B	713WPA0365	GLASS,LED	203	8110630A0U	SCREW,TAP TITE(P) BRAZIER	3x10
101C	7232020787	BADGE,BRAND	204	810763080S	SCREW,TAP TITE(S) BRAZIER	3x8
101D	738WPA0171	STOPPER,BUTTON	205	810923080S	SCREW,TAP TITE(B) BIND	3x8
101E	738WPB0080	BUTTON,FRAME	206	810A140A0U	SCREW,WASHER(A)	M4x10
101F	738WPB0061	BUTTON,POWER	207	810A14080U	SCREW,WASHER(A)	M4x8
101G	743WKA0040	SPRING,BUTTON	208	810B13080U	SCREW,WASHER(B)	M3x8
101H	899EFBA002	WIRING-CLIP	209	810B150B0U	SCREW,SEMS(B)	5x20
102	7A7040005A	STAND ASS'Y	210	810B150A0S	SCREW,SEMS(B)	5x10
102A	704WPB0011	STAND	211	810B140A0S	SCREW,SEMS(B)	4x10
102B	761WSA0236	ANGLE,STAND	212	810233080S	SCREW,FLAT	M3x8
102C	761WSB0004	FRAME,BOTTOM	213	810F13080S	SEMS(F)	3x8
102D	800WRA0006	CUSHION,LEG	---	7230008005	SHEET,CARTON	
103	7G7610016A	COVER,BACK ASS'Y	---	791WHA0117	LAMI,BAG	
103A	702WPB0076	COVER,CONNECTOR	---	791WHA0118	LIGHTLON SHEET	
103B	761WSB0003	COVER,BACK	---	792WHA0605	PACKAGE,TOP	
104	702WSB0126	CABINET,BACK	---	792WHA0606	PACKAGE,BOTTOM	
105	761WSA0212	SHIELD,21PIN	---	793WCD1649	GIFT BOX TOP	
106	709WPA0038	HOLDER,CORD	---	793WCD1658	GIFT BOX BOTTOM	
107	762WSA0054	ANGLE,PCB	---	794WHA0006	HANDLE	
108	899EFBA002	WIRING-CLIP	---	A3U801A975	INSTRUCTION BOOK KIT	
109	711WPB0018	PLATE,JACK-SIDE	---	J3U80101A	INSTRUCTION BOOK(GERMAN)	
110	7230007968	SHEET,JACK	---	J3U80110A	INSTRUCTION BOOK(CZECH)	
111	7230007986	SHEET,AC INLET	---	J3U80111A	INSTRUCTION BOOK(FRENCH)	
112	7230007992	SHEET,JACK-SIDE	---	J3U80114A	INSTRUCTION BOOK(DUTCH)	
113	800WFA0071	CUSHION	---	JB5XD400	POLYBAG,INSTRUCTION(RED CAUTION)	
114	7260000353	SHEET,EARTH MARK				
115	752WSA0510	SHIELD,JACK-SIDE				
116	761WEA0002	FRAME,MAIN				
117	761WSA0273	ANGLE,SHIELD				
118	761WSB0006	PLATE,JACK				
119	762WSA0055	SHIELD,MAIN-TOP				
120	762WSA0056	SHIELD,MAIN-BOTTOM				
121	762WSA0057	SHIELD,MAIN-L				
122	762WSA0058	SHIELD,MAIN-R				
123	8995034000	CORD CLIP UL CO.				
124	7222022699	SHEET,RATING				
125	743WCAA011	SPRING,TUNER				
126	752WSA0508	SHIELD,SCALER				
127	800WQ00092	FELT SHEET				
128	82H4085E5U	TOOTHED LOCK WASHER	4.0x8.5xT0.45			
129	8965TS1060	CUSHION W10/H10/L60				
130	8965TS2045	CUSHION W6/H2/L45				
131	8965TS2095	CUSHION W6/H2/L95				
132	8965TS2550	CUSHION W6/H2/L550				
133	8965TS2710	CUSHION W6/H2/L710				
134	8965TS2A15	CUSHION W6/H2/L1015				
135	800WFA0070	CUSHION				

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
CAPACITORS			TRANSISTORS		
C3801	E61FF2102D	CE 1000 UF 16V	Q3807	T6RA015300	TRANSISTOR,SILICON 2SA1530A-T1 or
C3802	E61FF2102D	CE 1000 UF 16V		TAAA1504SY	TRANSISTOR,SILICON KTA1504S_Y_RTK
C3803	E61FF2102D	CE 1000 UF 16V	Q3808	T0300J6340	FET 2SJ634-TL-E
C3810	E61FF2102D	CE 1000 UF 16V	Q4200	T6RA015300	TRANSISTOR,SILICON 2SA1530A-T1 or
C3823	E61FF4102D	CE 1000 UF 35V		T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S
DIODES			Q4201	TNYJB05001	COMPOUND TRANSISTOR DTC114EKAT146
D105	DD7R20S300	DIODE,SCHOTTKY BARRIER RB520S-30-TE61	Q4203	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
D109	DD7R20S300	DIODE,SCHOTTKY BARRIER RB520S-30-TE61		TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK
D300	D28R11FS20	DIODE EC11FS2-TE12L	Q4205	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
D302	D28R1QS040	DIODE EC31QS04-TE12L		T8YJ2412K0	TRANSISTOR,SILICON 2SC2412KT146 R,S
D303	D28R1QS040	DIODE EC31QS04-TE12L	Q4206	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1
D304	D28R1QS040	DIODE EC31QS04-TE12L		T8YJ2412K0	TRANSISTOR,SILICON 2SC2412KT146 R,S
D305	D28R1QS040	DIODE EC31QS04-TE12L	Q4207	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
D308	D97U06R81B	DIODE,ZENER MTZJ6.8B T-77		T8YJ2412K0	TRANSISTOR,SILICON 2SC2412KT146 R,S
D804	DE7RB5R62B	DIODE,ZENER UDZS5.6B TE-17	Q4208	T27T030180	FET 2SK3018T106
D901	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77	Q4209	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
D2201	0021E9Q010	LED LTL-1BEFJ-002A		T8YJ2412K0	TRANSISTOR,SILICON 2SC2412KT146 R,S
D3206	D28R1QS040	DIODE EC31QS04-TE12L	Q4210	T27T030180	FET 2SK3018T106
D3801	D1VT001330	DIODE,SILICON 1SS133T-77	Q4211	T6RA015300	TRANSISTOR,SILICON 2SA1530A-T1 or
D3802	D28T21DQN4	DIODE,SCHOTTKY 21DQ04N-TA2B1		T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S
D3803	D28F31DQ09	DIODE,SCHOTTKY 31DQ09-FC	Q4212	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
D3804	D28T0ERB20	DIODE,RECTIFIER 10ERB20-TA1B2		T8YJ2412K0	TRANSISTOR,SILICON 2SC2412KT146 R,S
D3805	D28T0ERB20	DIODE,RECTIFIER 10ERB20-TA1B2	Q4213	T6RA015300	TRANSISTOR,SILICON 2SA1530A-T1 or
D4205	D97U04R71B	DIODE,ZENER MTZJ4.7B T-77		T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S
D4206	D97U04R71B	DIODE,ZENER MTZJ4.7B T-77	Q4214	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
D4207	D97U04R71B	DIODE,ZENER MTZJ4.7B T-77		T8YJ2412K0	TRANSISTOR,SILICON 2SC2412KT146 R,S
D4209	D1VT001330	DIODE,SILICON 1SS133T-77	Q4215	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
ICS				T8YJ2412K0	TRANSISTOR,SILICON 2SC2412KT146 R,S
IC101	S3U801AM01	MEMORY DATA OEC7128A	Q4216	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
IC102	I9UF032290	IC PST3229NR		T8YJ2412K0	TRANSISTOR,SILICON 2SC2412KT146 R,S
IC104	ICRJ0256N0	IC AT24C256N-10SU-2.7	Q4217	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
IC300	IQJJP21510	IC NJM2151AV		T8YJ2412K0	TRANSISTOR,SILICON 2SC2412KT146 R,S
IC301	I1MFPA2020	IC TA2024-ASE	Q4218	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
IC801	I56K04A710	IC R8J66604A71FP		T8YJ2412K0	TRANSISTOR,SILICON 2SC2412KT146 R,S
IC901	I0UF015010	IC MM1501XNRE	Q4219	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
IC902	I0UF015010	IC MM1501XNRE		T8YJ2412K0	TRANSISTOR,SILICON 2SC2412KT146 R,S
IC904	I19FF341C0	IC MSP3410G-QA-C12-001	Q4220	T6RA015300	TRANSISTOR,SILICON 2SA1530A-T1 or
IC2101	IFSK0883C0	IC MST9883C-LF-110		TAAA1504SY	TRANSISTOR,SILICON KTA1504S_Y_RTK
△ IC3201	I07F0C0WFO	IC BA00BC0WFP-E2	Q4221	T6RA015300	TRANSISTOR,SILICON 2SA1530A-T1 or
△ IC3202	I07F0C0WFO	IC BA00BC0WFP-E2		T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S
IC3801	I1LF010100	IC AL1010	Q4222	TNYJB05001	COMPOUND TRANSISTOR DTC114EKAT146
IC3802	TJ7M50P030	FET RSS050P03_TB	Q4225	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
IC3803	I07F093000	IC B09300FV-E2		T8YJ2412K0	TRANSISTOR,SILICON 2SC2412KT146 R,S
△ IC3804	I0GA9XF010	IC PQ070XF01SZH	Q4226	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
IC3805	I03D979950	IC LA7995M-TLM		T8YJ2412K0	TRANSISTOR,SILICON 2SC2412KT146 R,S
IC4201	I01F05853B	IC AN15853B-E1	Q4227	T6RA015300	TRANSISTOR,SILICON 2SA1530A-T1 or
IC4202	I0UF015010	IC MM1501XNRE		TAAA1504SY	TRANSISTOR,SILICON KTA1504S_Y_RTK
IC4203	I0UF015010	IC MM1501XNRE	Q4228	TNYJB05001	COMPOUND TRANSISTOR DTC114EKAT146
IC4204	I0CF025840	IC NJM2584AM(TE1)	Q4229	TNYJB05001	COMPOUND TRANSISTOR DTC114EKAT146
IC4205	I0CF040530	IC CD74HC4053PWR	Q4230	TNYJB05001	COMPOUND TRANSISTOR DTC114EKAT146
IC7202	IFKJ0LM850	IC DTC34LM85AL	Q4232	TNYJB05001	COMPOUND TRANSISTOR DTC114EKAT146
IC8102	I05FE13830	IC TA1983FG	Q4233	TNAAB05003	COMPOUND TRANSISTOR KRC102SRTK
IC8103	I0UF015010	IC MM1501XNRE	Q4302	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
TRANSISTORS				T8YJ2412K0	TRANSISTOR,SILICON 2SC2412KT146 R,S
Q101	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146	Q4305	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
Q105	TPYJC05001	COMPOUND TRANSISTOR DTA124EKAT146		T8YJ2412K0	TRANSISTOR,SILICON 2SC2412KT146 R,S
Q300	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1	Q8101	T6RA015300	TRANSISTOR,SILICON 2SA1530A-T1 or
	T8YJ2412K0	TRANSISTOR,SILICON 2SC2412KT146 R,S		T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S
Q301	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK	Q8102	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
Q302	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK		TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK
Q801	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1	Q8103	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or
Q802	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1		TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK
Q901	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK	COILS & TRANSFORMERS		
Q902	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK	L300	021W0G100M	COIL 10 UH
Q2101	T6RA015300	TRANSISTOR,SILICON 2SA1530A-T1 or	L301	021W0G100M	COIL 10 UH
	TAAA1504SY	TRANSISTOR,SILICON KTA1504S_Y_RTK	L302	021W0G100M	COIL 10 UH
Q3801	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or	L303	021W0G100M	COIL 10 UH
	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK	L901	02167F100J	COIL 10 UH
Q3802	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or	L903	02167F100J	COIL 10 UH
	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK	L904	02167F100J	COIL 10 UH
Q3804	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or	L2101	0216S8220K	COIL 22 UH
	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK	L2102	0216S8220K	COIL 22 UH
Q3805	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or	L2103	0216S8470K	COIL 47 UH
	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK	L2107	0216S8220K	COIL 22 UH
Q3806	T8RA030520	TRANSISTOR,SILICON 2SC3052-T1 or	L3801	02167E220K	COIL 22 UH
	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK	L3802	02167E220K	COIL 22 UH
			L3803	02167E220K	COIL 22 UH

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
COILS & TRANSFORMERS			MISCELLANEOUS		
L3804	02167E220K	COIL 22 UH	B4205	024AC5601F	CORE,BEADS BLM18BD601SN1D
L3805	02167E100K	COIL 10 UH	B4206	024HT03563	CORE,BEADS W4BRH3.5X6X1.0X2
L3806	021404150M	COIL 15 UH	B4207	024HT03563	CORE,BEADS W4BRH3.5X6X1.0X2
L3807	02167E100K	COIL 10 UH	B4208	024AC5600E	CORE,BEADS BLM18BB600SN1D
L3808	021W0G100M	COIL 10 UH	B4209	024AC5600E	CORE,BEADS BLM18BB600SN1D
L3809	02167E100K	COIL 10 UH	B4210	024AC5600E	CORE,BEADS BLM18BB600SN1D
L4200	021LA6220J	COIL 22 UH	B4212	024HT03563	CORE,BEADS W4BRH3.5X6X1.0X2
L4202	02167F470J	COIL 47 UH	B4213	024HT03563	CORE,BEADS W4BRH3.5X6X1.0X2
L4203	02167F470J	COIL 47 UH	B4303	024AC5600E	CORE,BEADS BLM18BB600SN1D
L4206	02167F470J	COIL 47 UH	B4304	024AC5600E	CORE,BEADS BLM18BB600SN1D
L4207	02167F470J	COIL 47 UH	B4305	024AC5600E	CORE,BEADS BLM18BB600SN1D
L4209	021LA6220J	COIL 22 UH	B4307	0246C51024	CORE,BEADS MMZ1608R102CT
L4210	021LA6220J	COIL 22 UH	B4308	0246C51024	CORE,BEADS MMZ1608R102CT
L4211	021LA6220J	COIL 22 UH	B6002	024AC5601F	CORE,BEADS BLM18BD601SN1D
L4212	021LA6220J	COIL 22 UH	B6511	024AC5601F	CORE,BEADS BLM18BD601SN1D
L4213	021LA6220J	COIL 22 UH	B7202	024AC5600E	CORE,BEADS BLM18BB600SN1D
L4214	021LA6220J	COIL 22 UH	BT001	1412004013	BATTERY,MANGAN R03(AB)2PXGPI or
L4219	02167F100J	COIL 10 UH		1412004008	BATTERY,MANGAN R03(AB)E_2P_G
L4220	02167F100J	COIL 10 UH	BT002	1412004013	BATTERY,MANGAN R03(AB)2PXGPI or
L4224	02167F100J	COIL 10 UH		1412004008	BATTERY,MANGAN R03(AB)E_2P_G
L4225	02167F470J	COIL 47 UH	CD301	06CU138101	CORD,CONNECTOR CU138101
L4226	02167F470J	COIL 47 UH	CD303	06CU1A2A01	CORD,CONNECTOR CU12A201
L4227	021LA6220J	COIL 22 UH	CP101	069S250629	CONNECTOR PCB SIDE A2001WV2-5P
L4228	021LA6220J	COIL 22 UH	CP102	069S2A0629	CONNECTOR PCB SIDE A2001WV2-10P
L4229	021LA6220J	COIL 22 UH	CP103	069S260629	CONNECTOR PCB SIDE A2001WV2-6P
L4232	02167F100J	COIL 10 UH	CP300	069S250620	CONNECTOR PCB SIDE A2001WV2-5P-BLK
L4236	02167F470J	COIL 47 UH	CP301	069S130419	CONNECTOR PCB SIDE A2502WV2-3P
L4306	0216S8220K	COIL 22 UH	CP303	069S120419	CONNECTOR PCB SIDE A2502WV2-2P
L7201	0216S8470K	COIL 47 UH	CP801	069EVT3030	CONNECTOR PCB SIDE 00_6232_029_006_800+
L7202	0216S8470K	COIL 47 UH	CP802	069EUV03030	CONNECTOR PCB SIDE 00_6232_030_006_800+
L7203	0216S8470K	COIL 47 UH	CD2201	06CU23A001	CORD,CONNECTOR CU23A001
L8102	0216S8470K	COIL 47 UH	CD3801	06CU641802	CORD,CONNECTOR CU641802
L8103	0216S8470K	COIL 47 UH	CD3802	06CU622001	CORD,CONNECTOR CU622001
			CD3803	06CU6C1701	CORD,CONNECTOR CU6C1701
			CD3804	06CU672301	CORD,CONNECTOR CU672301
			CD3807	06C32B2401	CORD,CONNECTOR C32B2401
			CD3808	06CUU37101	CORD,CONNECTOR CUU37101
			CD3810	120G054801	CORD,AC 0G054801
			CD4201	06CU28A002	CORD,CONNECTOR CU28A002
			CD4202	06CU257901	CORD,CONNECTOR CU257901
			CD4203	122HOT0802	CORD,JUMPER 2H0T0802
			CD4204	122H0U0803	CORD,JUMPER 2H0U0803
			CD4205	06CU25A103	CORD,CONNECTOR CU25A103
			CD4206	122A312101	CORD,JUMPER 2A312101
			CD6002	06C32C1401	CORD,CONNECTOR C32C1401
			CD7203	06CUZV6301	CORD,CONNECTOR CUZV6301
			CP2200	069S230629	CONNECTOR PCB SIDE A2001WV2-3P
			CP2201	069S250639	CONNECTOR PCB SIDE A2001WR2-5P
			CP2203	069S230639	CONNECTOR PCB SIDE A2001WR2-3P
			CP3201	069S2B0629	CONNECTOR PCB SIDE A2001WV2-11P
			CP3800	069432001A	CONNECTOR PCB SIDE 3-176976-1
			CP3801	069S140019	CONNECTOR PCB SIDE A2501WV2-4P
			CP3802	069S120019	CONNECTOR PCB SIDE A2501WV2-2P
			CP3803	069S1C0019	CONNECTOR PCB SIDE A2501WV2-12P
			CP3804	069S170019	CONNECTOR PCB SIDE A2501WV2-7P
			CP3807	069S2B0629	CONNECTOR PCB SIDE A2001WV2-11P
			CP3808	069S320419	CONNECTOR PCB SIDE A3963WV2-3PD
			CP4200	069S280629	CONNECTOR PCB SIDE A2001WV2-8P
			CP4201	069S280629	CONNECTOR PCB SIDE A2001WV2-8P
			CP4202	069S250629	CONNECTOR PCB SIDE A2001WV2-5P
			CP4203	069EVT3030	CONNECTOR PCB SIDE 00_6232_029_006_800+
			CP4204	069EUV03030	CONNECTOR PCB SIDE 00_6232_030_006_800+
			CP4205	069S250620	CONNECTOR PCB SIDE A2001WV2-5P-BLK
			CP4302	0694S15017	CONNECTOR PCB SIDE 1-1734344-1
			CP6001	069S2C0629	CONNECTOR PCB SIDE A2001WV2-12P
			CP6002	069S2C0629	CONNECTOR PCB SIDE A2001WV2-12P
			CP7202	069HTR001A	CONNECTOR PCB SIDE FI-TWE31PB-VF
			NR801	110P4000M4	R,NETWORK 4D03WVGJ0000T5E
			NR802	110P4470M4	R,NETWORK 4D03WVGJ0470T5E
			NR803	110P4470M4	R,NETWORK 4D03WVGJ0470T5E
			NR804	110P4470M4	R,NETWORK 4D03WVGJ0470T5E
			NR805	110P4470M4	R,NETWORK 4D03WVGJ0470T5E
			NR806	110P4470M4	R,NETWORK 4D03WVGJ0470T5E
			NR807	110P4470M4	R,NETWORK 4D03WVGJ0470T5E
			NR2101	110P4101M4	R,NETWORK 4D03WVGJ0101T5E
			NR2102	110P4101M4	R,NETWORK 4D03WVGJ0101T5E
			NR2103	110P4101M4	R,NETWORK 4D03WVGJ0101T5E