

Service Manual

ORION

Chassis CTS-AA

**TV 372 / TV 3782 / TV 5176
TV 562 / TV 418 / TV 419B**

Bestell-Nr.:

SM5176CTS

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Zentralwerkstatt und
Ersatzteildepot
für ORION-Produkte

**Schwalbe**

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Service Manual

ORION

Chassis CTS-AA

TV 562

Bestell-Nr.:



SM5176CTS

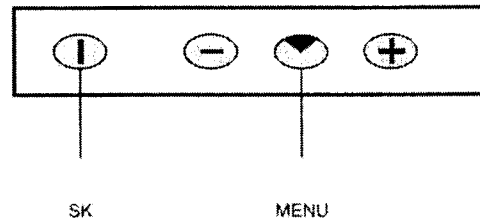
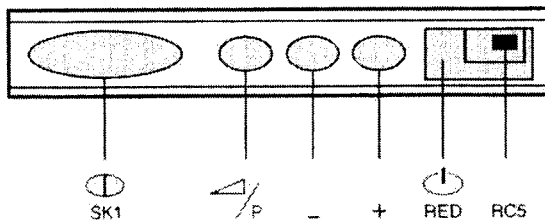
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1. Technical specifications


CHASSIS CTS - AA

Mains voltage	: 220 - 240 V 10% AC; 50 Hz (5%)
Power cons. at 220V~	: 35W (14"), 50W(20"/21"), 5W (stand by)
Aerial input impedance	: 75Ω - coax
Min. aerial input VHF	: 30 V
Min. aerial input UHF	: 40 V
Max. aerial input VHF/UHF	: 180mV
Pull-in range colour sync.	: 300Hz
Pull-in range horizontal sync.	: - 600 Hz / + 480 Hz
Pull-in range vertical sync.	: 5 Hz
Picture tube range	: 14" / 20" /21"
	: Mono: 25Ω 1W (14"), 16Ω 2W (20"/21")
TV Systems	: PAL BG : PAL I : PAL BG / SECAM BGDK : PAL BGI / SECAM BGLL
Indications	: On screen display (OSD) / menu : 1 LED RED. Dark in ON, bright in stand by, blinking with RC.
VCR programs	: 0 to 99
Tuning and operating system	:  VST
UV1315A / IEC (VST)	: VHFa: 48 - 168 MHz : VHFb: 175 - 447 MHz : UHF: 455 - 855 MHz
U1343A / IEC (VST)	: UHF: 471 - 855 MHz
Local operating functions	: Vol/Prog. +, -, contrast, colour and brightness.




2. Connection facilities

Euroconnector:

	1 - Audio \ominus	R (0V5 RMS / 1K).	17 - CVBS \oplus
	2 - Audio \oplus	R (0V2 - 2V RMS / 10K).	18 - CVBS \downarrow
	3 - Audio \ominus	L (0V5 RMS / 1K).	19 - CVBS \ominus (1Vpp 75Ω).
	4 - Audio \downarrow		20 - CVBS \oplus (1Vpp/75Ω).
	5 - Blue \downarrow		21 - Earthscreen.
	6 - Audio \oplus	L (0V2 - 2V RMS / 10K).	
	7 - Blue	(0V7pp/75Ω).	
	8 - CVBS status 1 \oplus	(0-2V int., 10-12V ext.).	
	9 - Green \downarrow		
	10 - -		
	11 - Green	(0V7pp/75Ω).	
	12 - -		
	13 - Red \downarrow		
	14 - -		
	15 - Red	(0V7pp/75Ω).	
	16 - RGB status	(0V to 0V4 int.) (1-3V ext. 75Ω).	

Head phone:

 8Ω to 600Ω (32Ω 25mW)



3. Mechanical instructions

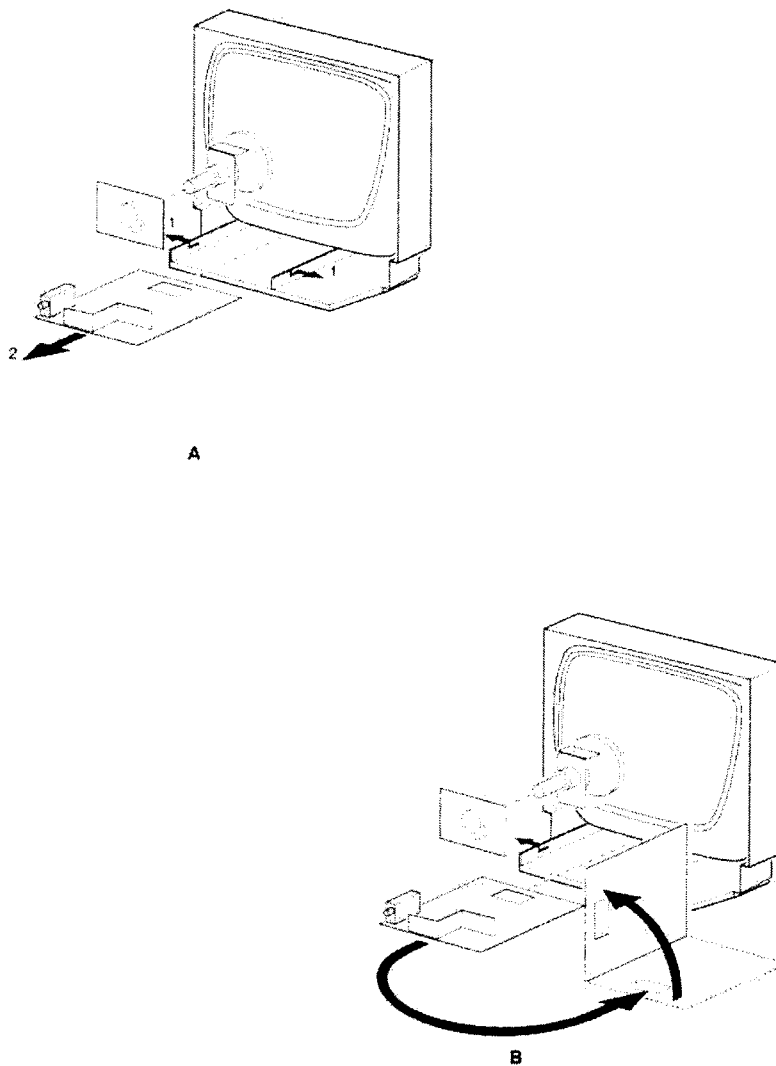
For the main carrier two service positions are possible (3.1).

- A: For faultfinding on the component side of the main carrier.
- B: For (de) soldering activities on the copper side of the main carrier.

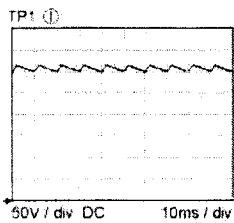
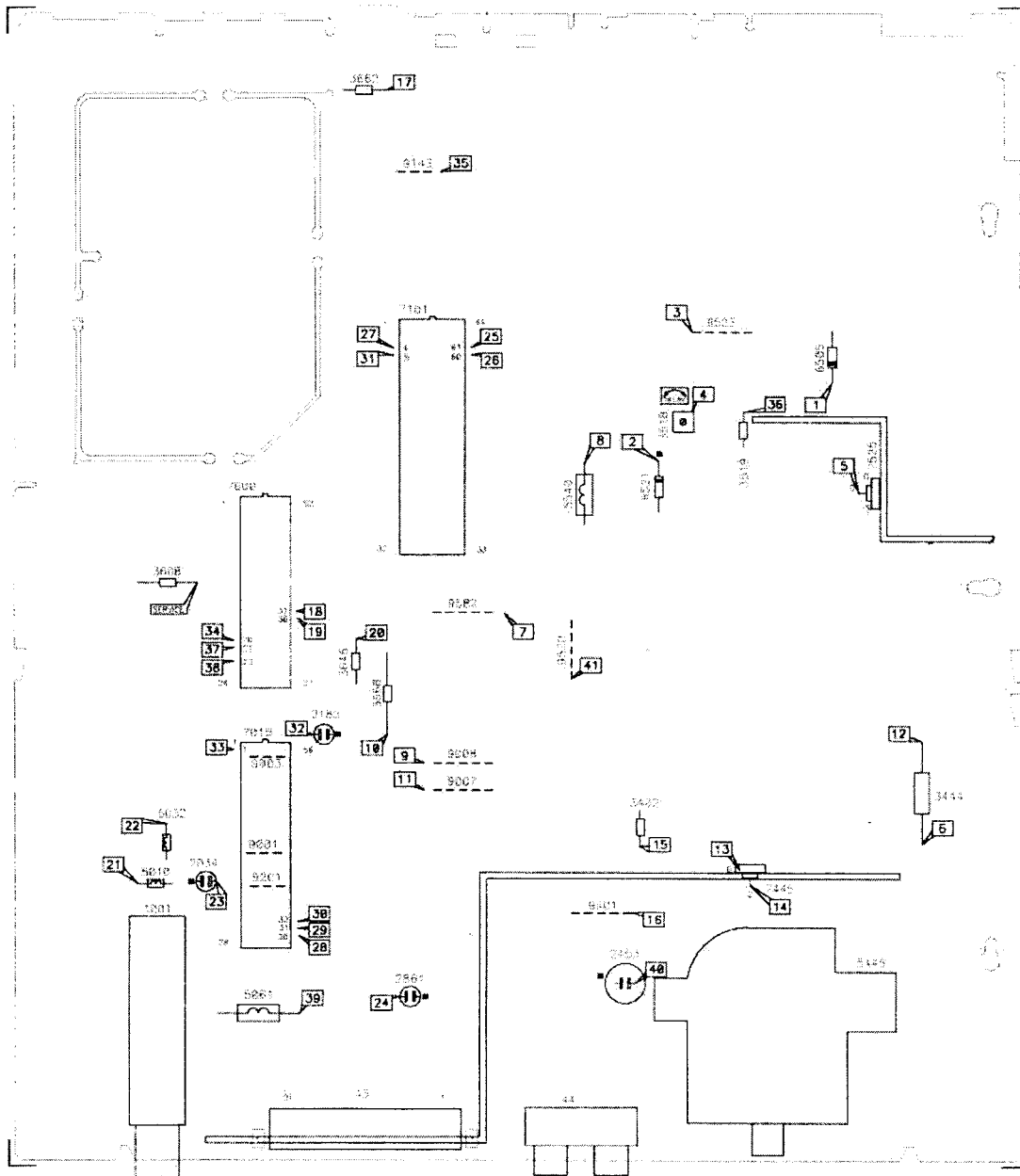
Position A can be reached by first removing the mains cord from it's fixation, then loosen the carrier lips (1) and then pulling the carrier panel (2) for approximately 10cm.

Position B can be reached from position A after disconnecting the degaussing cable. Put the carrier on the line transformer side.

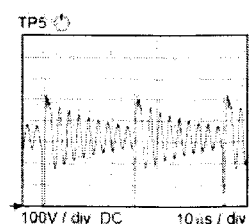
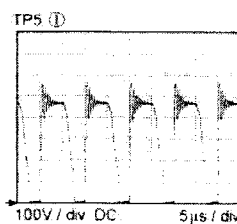
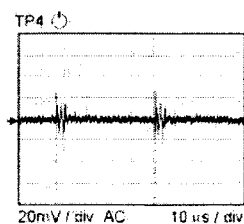
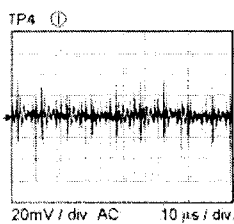
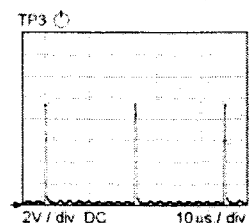
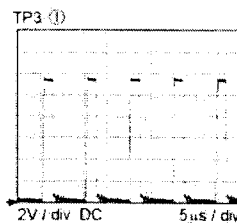
Fig. 3.1

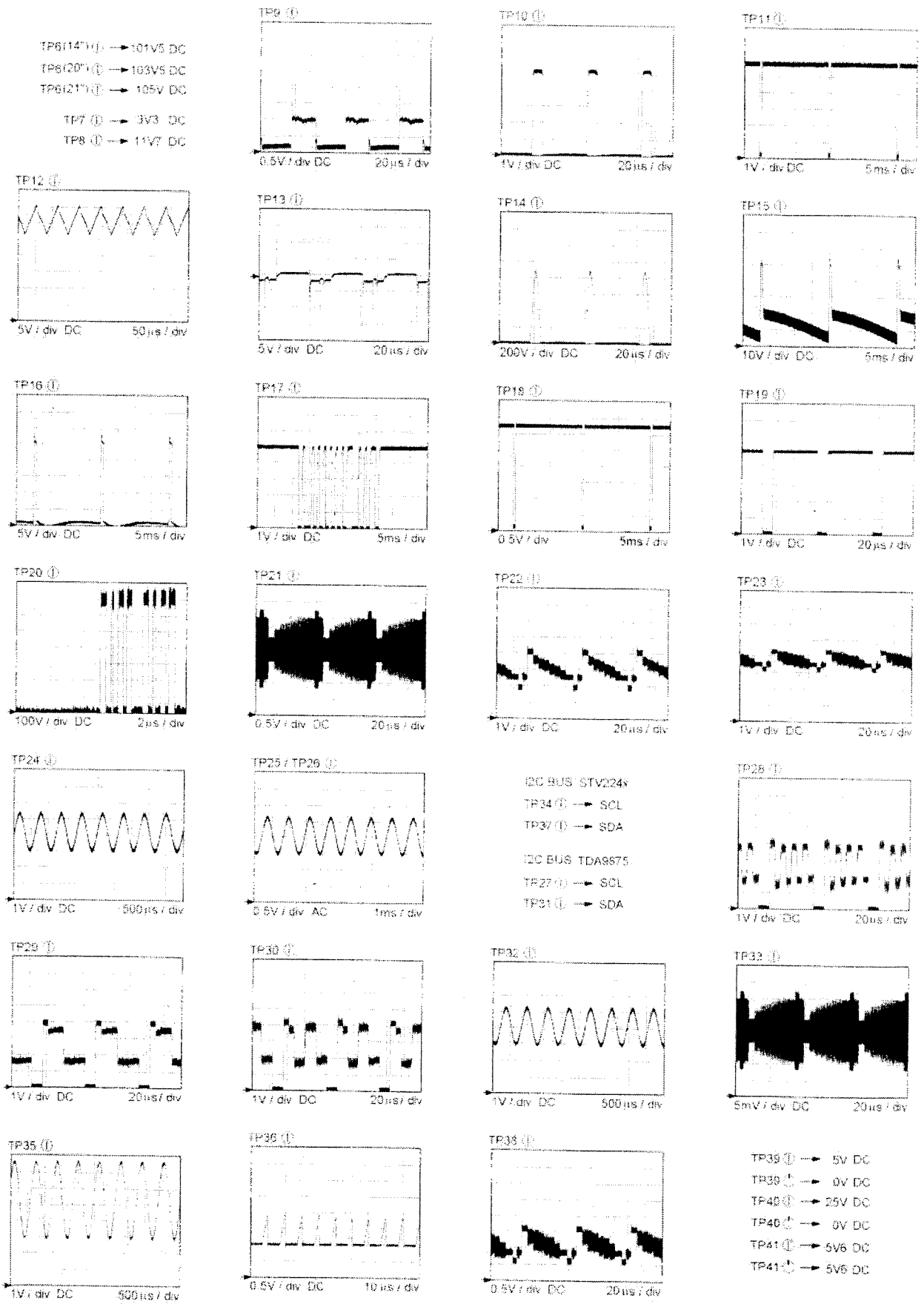


4. Oscillograms

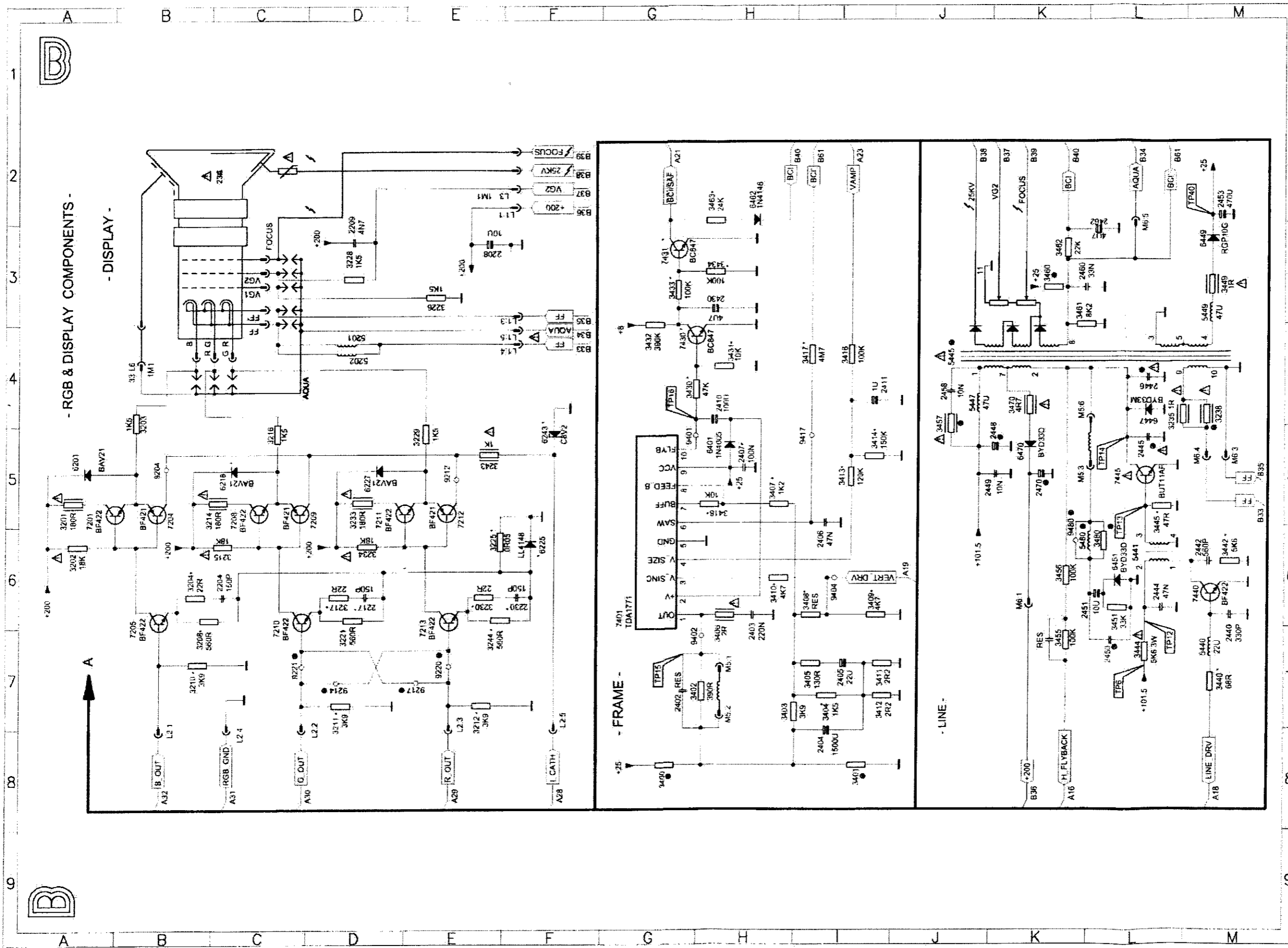


TP2 (1) → 12V6 DC
 TP2 (2) → 10V6 DC



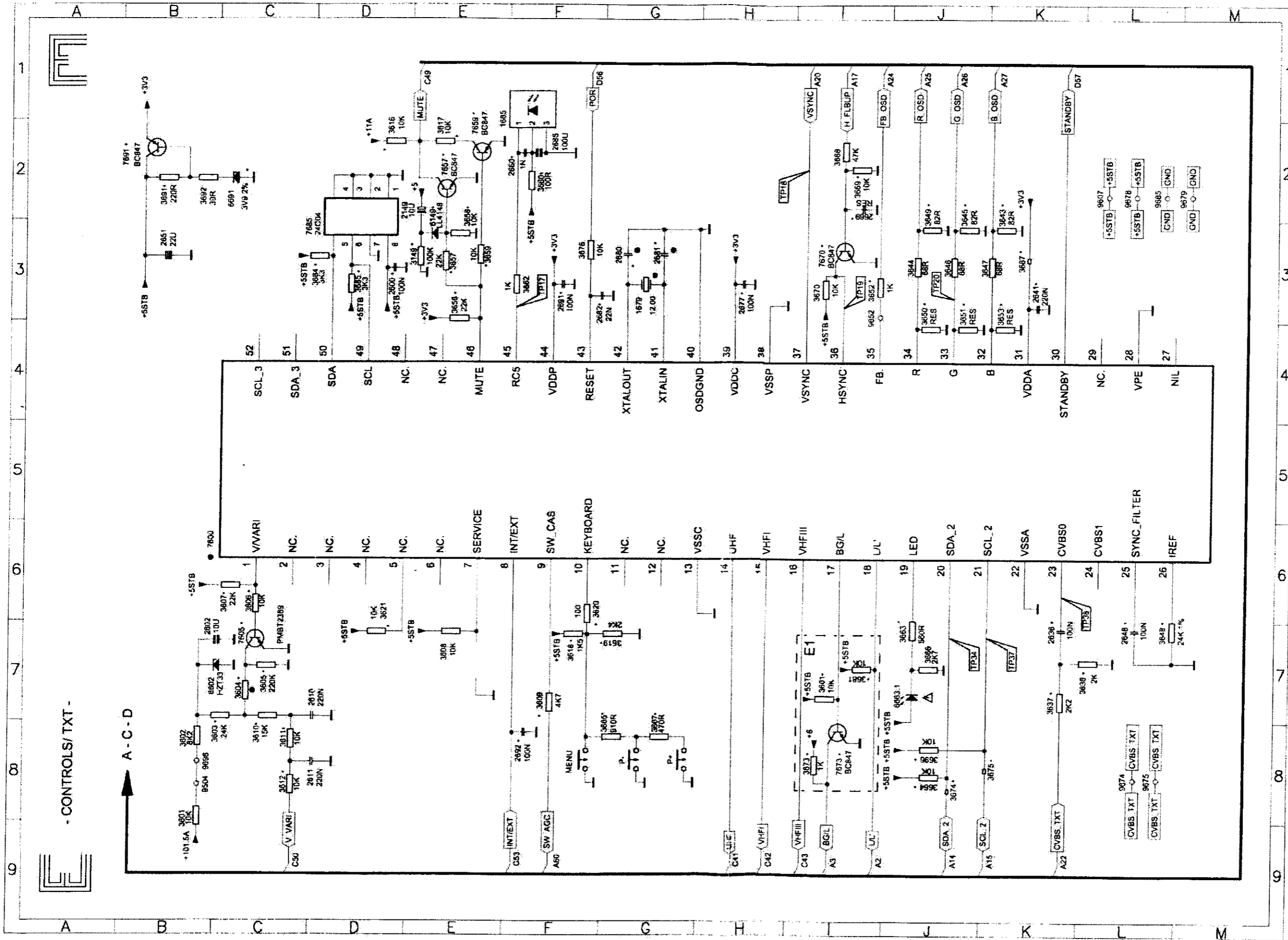


6.- Electric Diagram



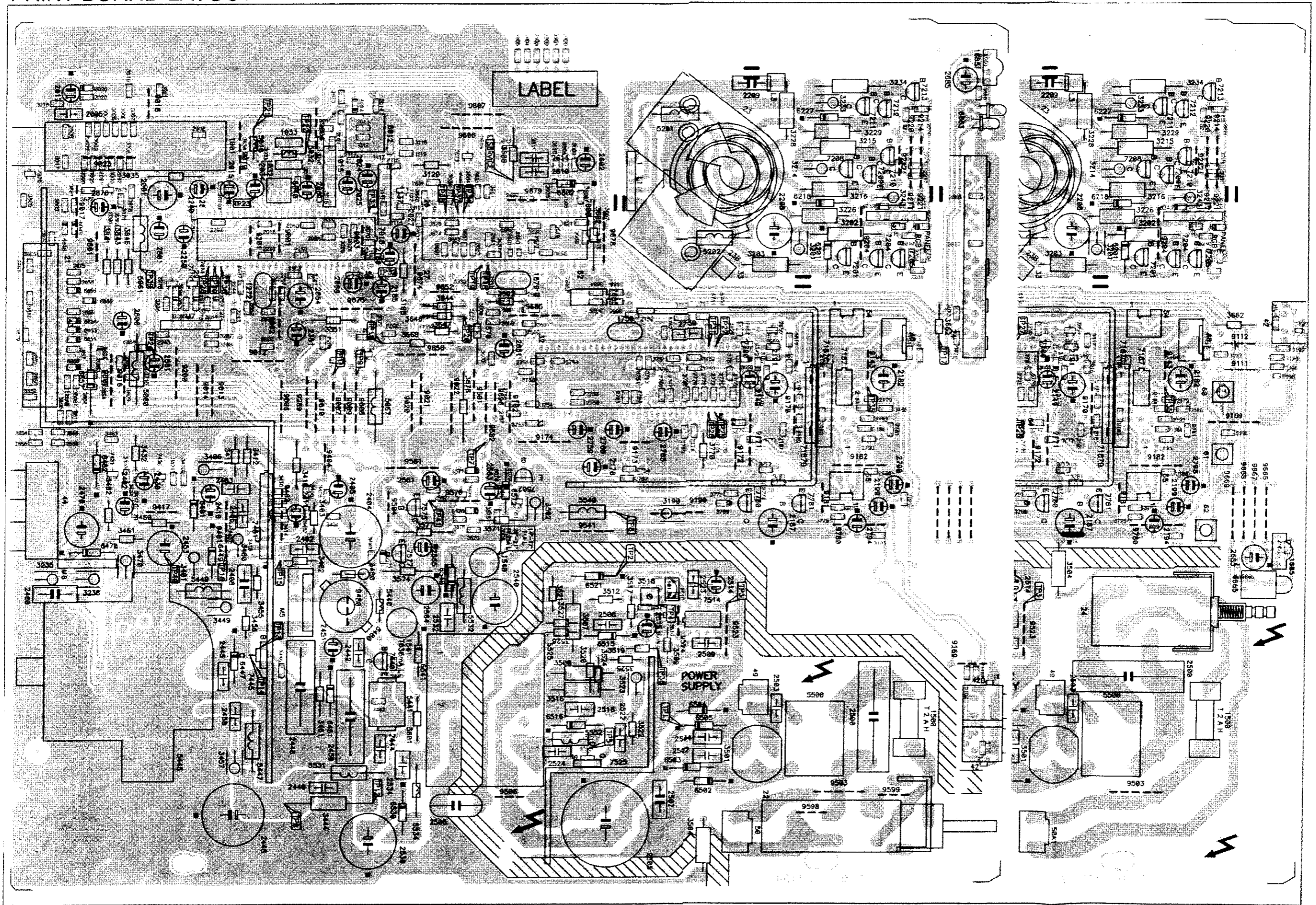
2204	C6	3433	G3
2208	E3	3434	H3
2209	D3	3440	M7
2217	D6	3442	M6
2230	F6	3444	L7
2402	G7	3445	L5
2403	H6	3449	M3
2404	I8	3451	L6
2405	I7	3455	K7
2406	I5	3456	K6
2407	H5	3457	J5
2408	K7	3460	K3
2410	H4	3461	K4
2411	I4	3462	K3
2430	H3	3463	H2
2440	M6	3470	K4
2442	M6	3480	L6
2444	L6	5201	D4
2445	L5	5202	D4
2446	L4	5440	M7
2448	K5	5441	L6
2449	K5	5445	L4
2450	L7	5447	J4
2451	L6	5449	M3
2453	M2	5480	L6
2458	J4	6201	A5
2460	K3	6218	C5
2462	L3	6225	F6
2470	K5	6227	D5
3201	A5	6243	F5
3202	A6	6401	H5
3203	B4	6447	L4
3204	B6	6449	M3
3208	B6	6451	L6
3210	B7	6462	H2
3211	D7	6470	K5
3212	E7	7201	A5
3214	C5	7204	B5
3215	C6	7205	B6
3216	C5	7208	C5
3217	D6	7209	C5
3221	D6	7210	C6
3225	E6	7211	D5
3226	E3	7212	E5
3228	D3	7213	E6
3229	E5	7401	G6
3230	E6	7430	G4
3233	D5	7431	G3
3234	D6	7440	M6
3235	L4	7445	L5
3238	M4	9204	B5
3243	E5	9212	E5
3244	E6	9214	D7
3400	G8	9217	E7
3401	I8	9220	E7
3402	H7	9221	C7
3403	H7	9401	G5
3404	I7	9402	H7
3405	I7	9404	I6
3406	H6	9417	I5
3407	H5	9480	K6
3408	I6		
3409	I6		
3410	H6		
3411	I7		
3412	I7		
3413	I5		
3414	I5		
3416	I4		
3417	I4		
3418	H5		
3430	G4		
3431	H4		
3432	G4		

6.- Electric Diagram

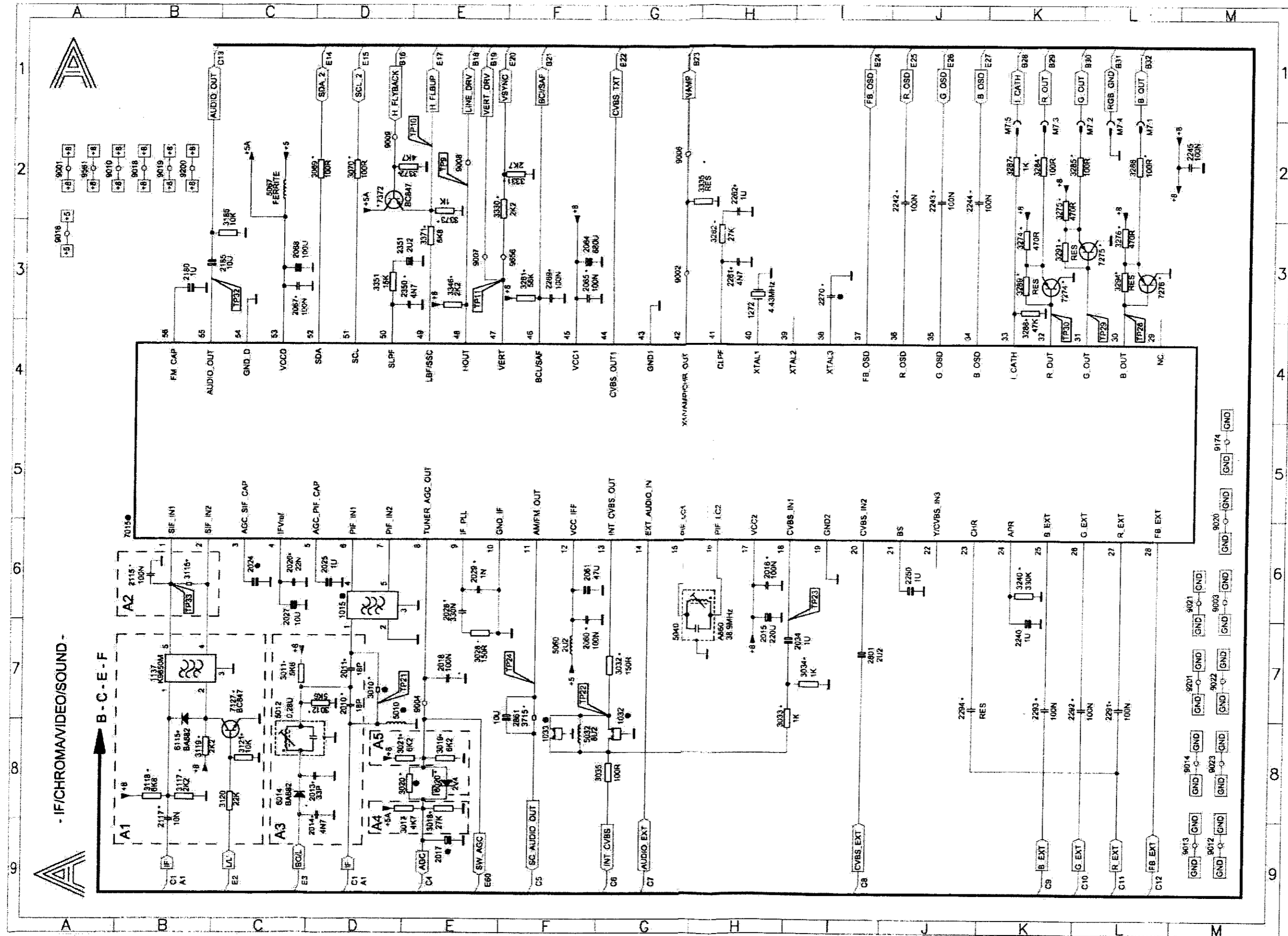


- 1679 G3
- 1685 F2
- 2149 E2
- 2600 D3
- 2602 C7
- 2610 D7
- 2611 D8
- 2636 K7
- 2641 K3
- 2648 L7
- 2651 B3
- 2660 F2
- 2669 I2
- 2677 H3
- 2680 G3
- 2681 G3
- 2682 F3
- 2685 F2
- 2691 F3
- 2692 F8
- 3149 E3
- 3601 B8
- 3602 B8
- 3603 C7
- 3604 C7
- 3605 C7
- 3606 C6
- 3607 C6
- 3608 E7
- 3609 F7
- 3610 C7
- 3611 C8
- 3612 C8
- 3616 D2
- 3617 E2
- 3618 F7
- 3619 G7
- 3620 F6
- 3621 D7
- 3636 L7
- 3637 K7
- 3643 K3
- 3644 J3
- 3645 J3
- 3646 J3
- 3647 K3
- 3648 L7
- 3649 J3
- 3650 J4
- 3651 J4
- 3652 I3
- 3653 K4
- 3656 E3
- 3657 E3
- 3658 E3
- 3659 E3
- 3660 F2
- 3661 I7
- 3662 F3
- 3663 J7
- 3664 J8
- 3665 G8
- 3666 J7
- 3667 G8
- 3668 I2
- 3669 I2
- 3670 I3
- 3673 I8
- 3674 J8
- 3675 K8
- 3676 F3
- 3681 I7
- 3684 D3
- 3685 D3
- 3687 K3
- 3691 B2
- 3692 B2
- 3696 J8
- 6149 E3
- 6602 C7
- 6663 J7
- 6691 C2
- 7600 H5
- 7657 E2
- 7659 E2
- 7670 I3
- 7673 I8
- 7685 D3
- 7691 B2
- 9504 B8
- 9607 L2
- 9652 I3
- 9674 L8
- 9675 L8
- 9678 L2
- 9679 M2
- 9685 L2
- 9696 B8

PRINT BOARD LAYOUT

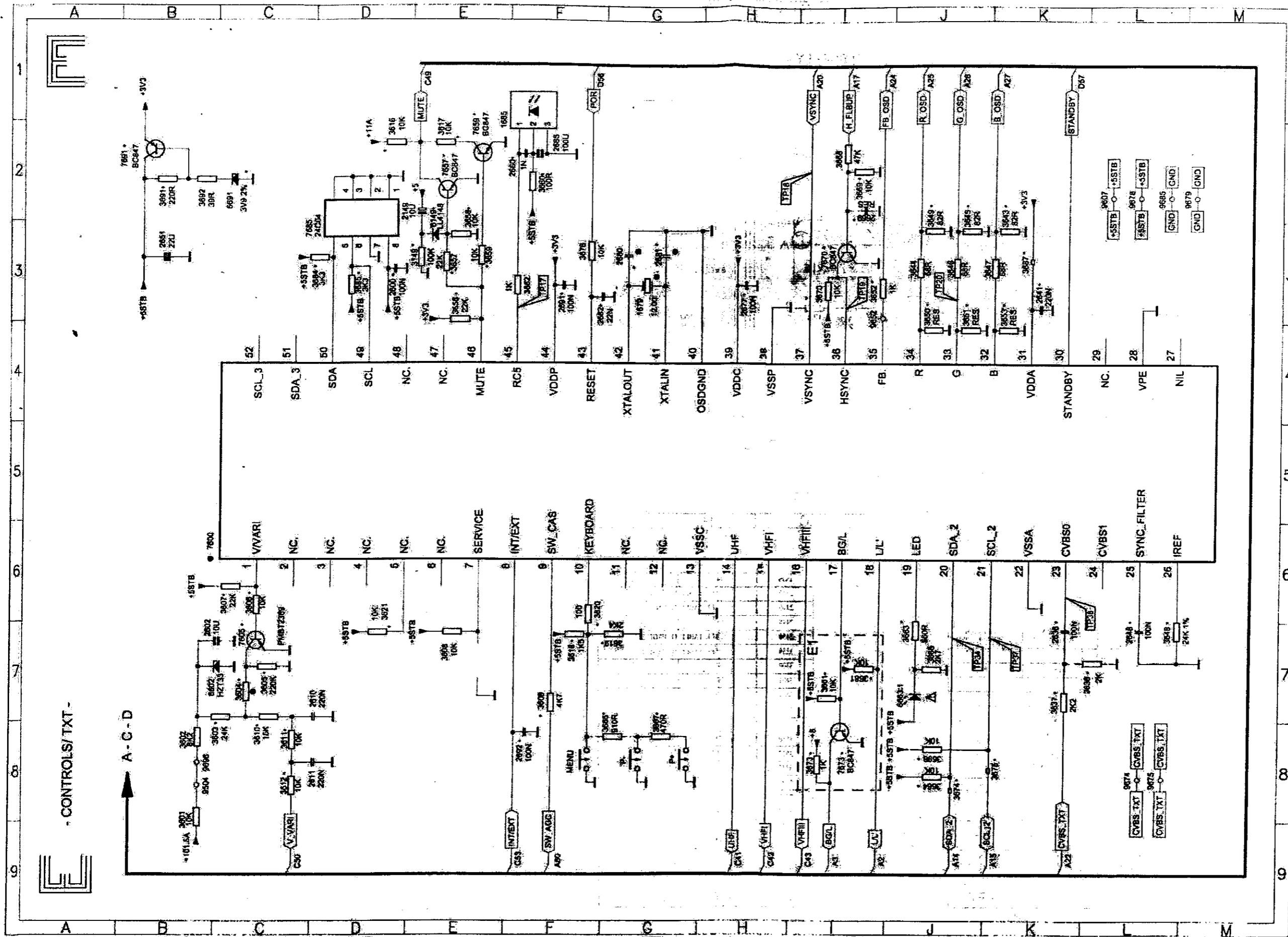


6.- Electric Diagram



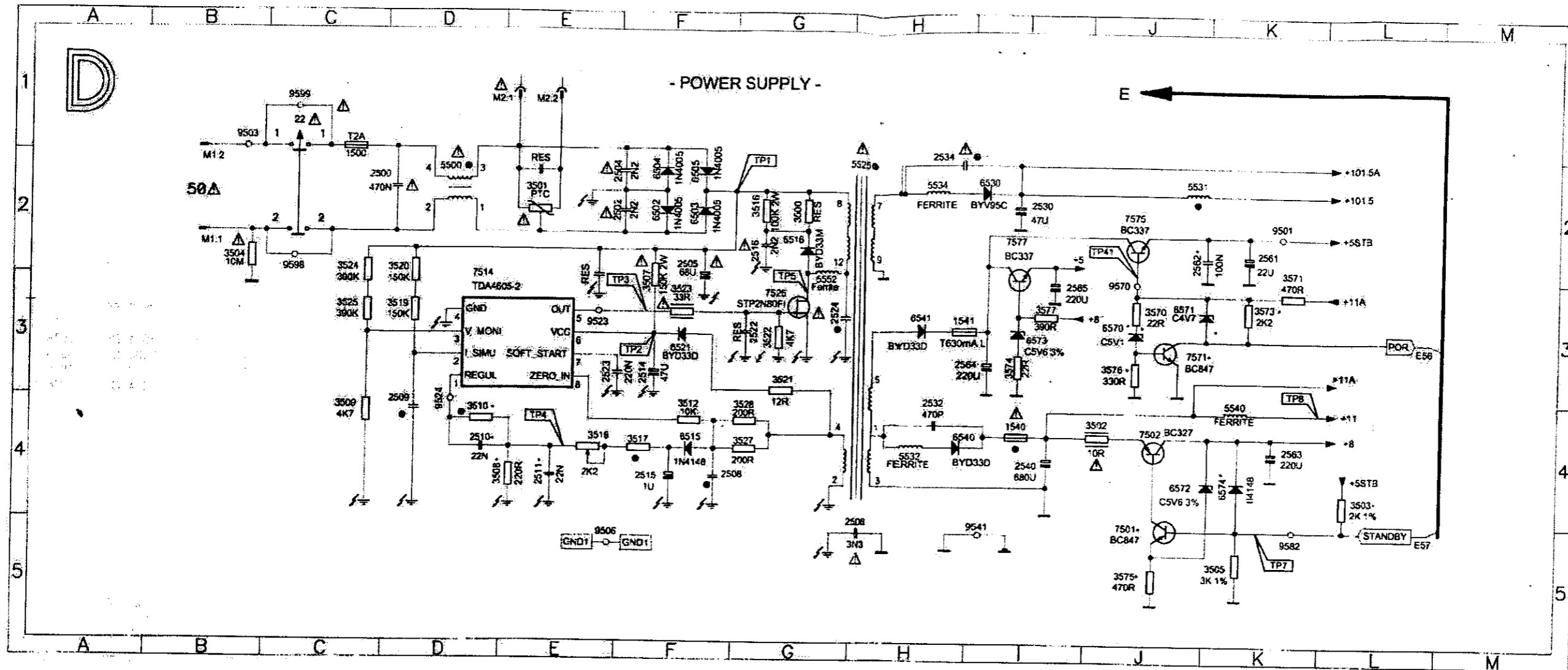
- 1015 D6
- 1032 G8
- 1033 F8
- 1137 B7
- 1272 H3
- 2010 D7
- 2011 D7
- 2013 D8
- 2014 D8
- 2015 H6
- 2016 H6
- 2017 E9
- 2018 E7
- 2024 C6
- 2025 D6
- 2026 C6
- 2027 C6
- 2028 E6
- 2029 E6
- 2034 I7
- 2060 F7
- 2061 F6
- 2064 F3
- 3274 K3
- 3275 K2
- 3276 L3
- 3281 F3
- 3284 K2
- 3285 K2
- 3286 L2
- 3287 K2
- 3288 K3
- 3289 K3
- 3291 K3
- 3294 L3
- 3330 E2
- 3331 F2
- 3335 H2
- 3346 E3
- 3351 D3
- 3371 E3
- 3372 D2
- 3373 E2
- 3715 F8
- 5010 D8
- 5012 D8
- 5032 F8
- 5040 H7
- 5060 F7
- 5067 C2
- 6014 C8
- 6020 E8
- 6115 B8
- 7015 G5
- 7127 C8
- 7274 K3
- 7275 L3
- 7276 L3
- 7372 D2
- 9001 A2
- 9002 G3
- 9003 M6
- 9004 E7
- 9006 G2
- 9007 E3
- 9008 E2
- 9009 D2
- 9010 A2
- 9012 M9
- 9013 M9
- 9014 M8
- 9016 A3
- 9018 B2
- 9019 B2
- 9020 M6
- 9021 M6
- 9022 M7
- 9023 M8
- 9174 M5
- 9200 B2
- 9201 M7
- 9561 A2
- 9656 E3

6.- Electric Diagram



- 1679 G3
- 1685 F2
- 2149 E2
- 2600 D3
- 2602 C7
- 2610 D7
- 2611 D8
- 2636 K7
- 2641 K3
- 2648 L7
- 2651 B3
- 2660 F2
- 2669 I2
- 2677 H3
- 2680 G3
- 2681 G3
- 2682 F3
- 2685 F2
- 2691 F3
- 2692 F8
- 3149 E3
- 3601 B8
- 3602 B8
- 3603 C7
- 3604 C7
- 3605 C7
- 3606 C6
- 3607 C6
- 3608 E7
- 3609 F7
- 3610 C7
- 3611 C8
- 3612 C8
- 3616 D2
- 3617 E2
- 3618 F7
- 3619 G7
- 3620 F6
- 3621 D7
- 3636 L7
- 3637 K7
- 3643 K3
- 3644 J3
- 3645 J3
- 3646 J3
- 3647 K3
- 3648 L7
- 3649 J3
- 3650 J4
- 3651 J4
- 3652 I3
- 3653 K4
- 3656 E3
- 3657 E3
- 3658 E3
- 3659 E3
- 3660 F2
- 3661 I7
- 3662 F3
- 3663 J7
- 3664 J8
- 3665 G8
- 3666 J7
- 3667 G8
- 3668 I2
- 3669 I2
- 3670 I3
- 3673 I8
- 3674 J8
- 3675 K8
- 3676 F3
- 3681 I7
- 3684 D3
- 3685 D3
- 3687 K3
- 3691 B2
- 3692 B2
- 3696 J8
- 6149 E3
- 6602 C7
- 6663 J7
- 6691 C2
- 7600 H5
- 7605 C7
- 7657 E2
- 7659 E2
- 7670 I3
- 7673 I8
- 7685 D3
- 7691 B2
- 9504 B8
- 9607 L2
- 9652 I3
- 9674 L8
- 9675 L8
- 9678 L2
- 9679 M2
- 9685 L2
- 9696 B8

6.- Electric Diagram



- 1500 C1
- 1540 I4
- 1541 H2
- 2500 D2
- 2502 F2
- 2503 E2
- 2504 F2
- 2505 F2
- 2506 H5
- 2507 E2
- 2508 F4
- 2509 D4
- 2510 D4
- 2511 E4
- 2514 F3
- 2515 F4
- 2516 G2
- 2522 G3
- 2523 E3
- 2524 G3
- 2530 I2
- 2532 H4
- 2534 H2
- 2540 I4
- 2561 K2
- 2562 J2
- 2563 K4
- 2564 I3
- 2565 I3
- 3500 G2
- 3501 E2
- 3502 J4
- 3503 L4
- 3504 B2
- 3505 K5
- 3507 F2
- 3508 E4
- 3509 C4
- 3510 D4
- 3512 F4
- 3516 G2
- 3517 F4
- 3518 E4
- 3519 D3
- 3520 D2
- 3521 G3
- 3523 F3
- 3524 C2
- 3525 C3
- 3527 G4
- 3528 G4
- 3570 J3
- 3571 K3
- 3573 K3
- 3574 I3
- 3575 J5
- 3576 J3
- 3577 I3
- 5500 D2
- 5525 H3
- 5531 J2
- 5532 H4
- 5534 H2
- 5540 K4
- 5552 G2
- 6502 F2
- 6503 F2
- 6504 F2
- 6505 F2
- 6515 F4
- 6516 G2
- 6521 F3
- 6530 I2
- 6540 H4
- 6541 H2
- 6570 J3
- 6571 J3
- 6572 J4
- 6573 I3
- 6574 K4
- 7501 J5
- 7502 J4
- 7514 E3
- 7515 G3
- 7517 J3
- 7572 I2
- 9501 K2
- 9503 B1
- 9506 E5
- 9523 E3
- 9524 D4
- 9541 I5
- 9570 J3
- 9582 K5
- 9598 C2
- 9599 C1

POS	PAL-NC	PAL-I	PAL-SECAM-NC	PAL-SECAM-NC-DK	PAL-SECAM-NC-LA-1
A1	-	-	-	-	YES
A2	YES	YES	YES	YES	-
A3	-	-	-	-	-
A4	YES	YES	YES	YES	-
A5	-	-	-	-	YES
E1	-	-	-	-	YES
1015	0190M	1195M	0191M	0395M	0395M
1017	3.5MHz	-	3.5MHz	5.5MHz	5.5MHz
1019	-	5.0MHz	-	5.5MHz	-
2002	-	-	-	-	5%
2017	47U	47U	47U	47U	100U
2021	-	-	-	-	1U
2229	-	-	100N	100N	100N
3010	0R05	0R05	0R05	0R05	0R05
3020	0R05	0R05	0R05	0R05	3K5
3024	150R	150R	150R	150R	22R
9010	1U2	1U2	1U2	1U2	0R50
9015	STV2246	STV2246	STV2248	STV2248	RTV2248

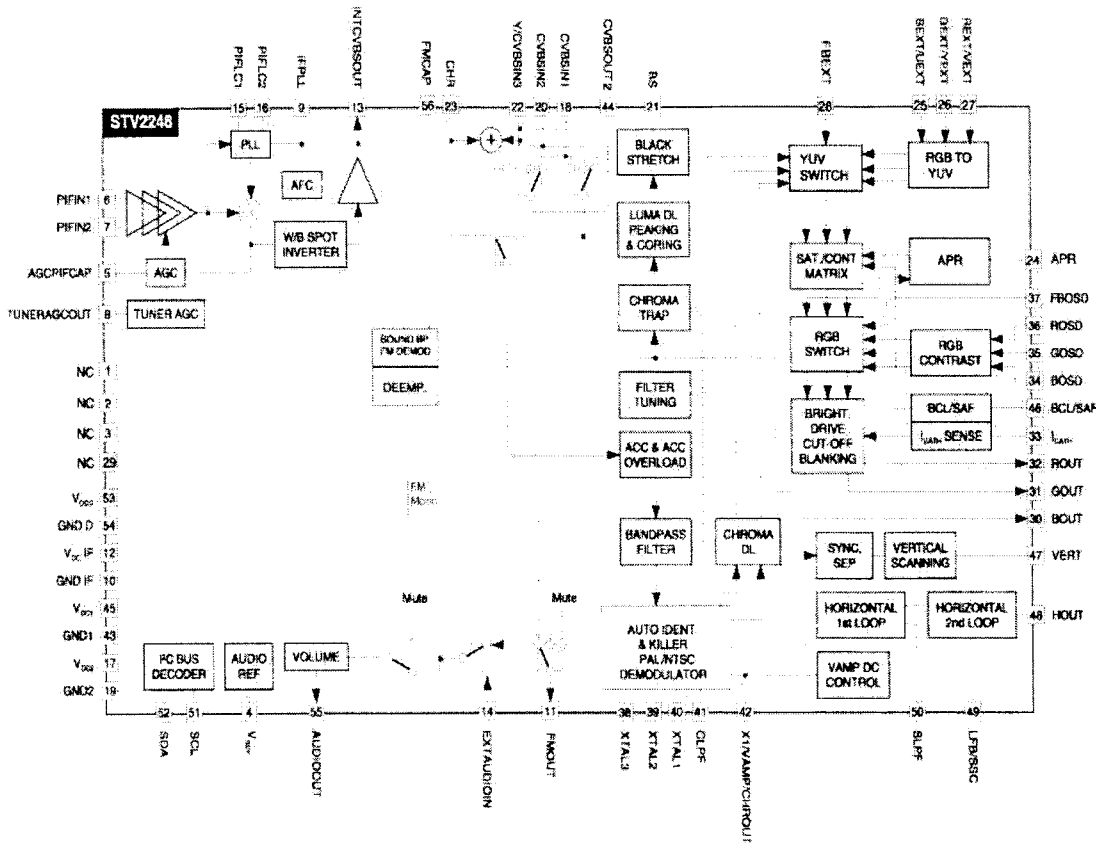
POS	1"	2" / 21"
2445	SEE TABLE II, PAGE 23	
2446	SEE TABLE II, PAGE 23	
2448	NR/	47U
2450	SEE TABLE II, PAGE 23	
3238	SEE TABLE II, PAGE 23	
3400	-	1K2
3401	3K4	1K2
3497	2R	47R
3460	1N	18K
3480	-	1K2
3519	750R	1K2
3517	6K2	5K6
5445	10T 14CTS	10T 2021 CTS
5480	-	AM4042
5500	CUS	CU1503
5525	50PS 14CTS	50PS 2021 CTS
5531	0X1	SPT0508A
9214	JMP	-
9217	JMP	-
9220	-	JMP
9221	-	JMP
9480	JMI	-

POS	1W	2W
1540	T1A L	T1.25A L
C1	-	YES
G2	YES	-

POS	TXT	NO TXT
7600	SAAS531 CTS	SAAS541 CTS

POS	SOLO UHF	HYPEN
1001	UV1348A F-2	UV1315A F-2
3000	4K7	-
3005	4K7	10K

STV2246:



STV2248:

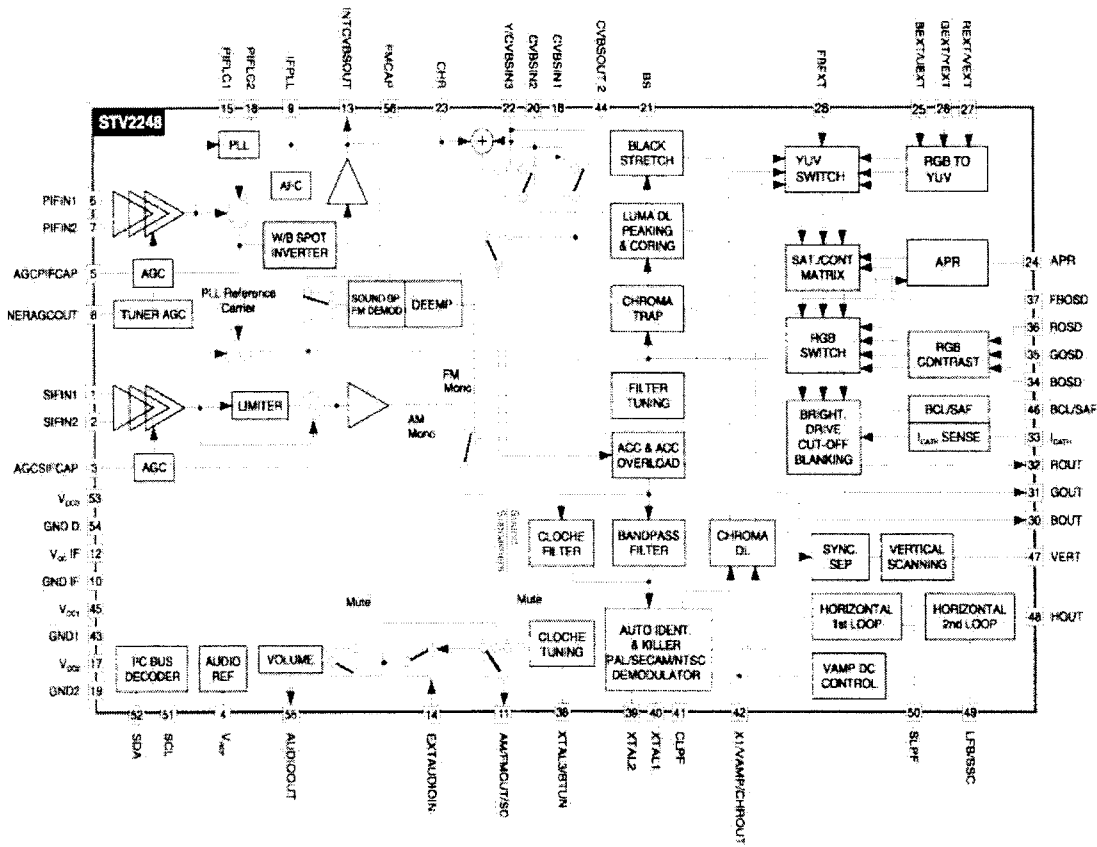


Figure 7.1 TV Processor block diagram

7.- CIRCUIT DESCRIPTION

7.1 SMALL SIGNAL PROCESSING (Diagram A)

The small signal is processed by IC 7015 (STV2246 for Pal sets, STV2248 for Pal/Secam sets), including IF detection, video processing, chroma decoder, RGB, sync processor and sound decoder. The ICs STV2246 and STV2248 are fully controlled by I2C bus and their block diagram can be seen in fig. 7.1.

7.1.1 IF detection

IF detection can be intercarrier (no multistandard sets), that means sound and picture are detected in the same circuit (PIF), or QSS (Quasi-Split Sound, used in multistandard sets) where sound is detected in a separated circuit (SIF).

- PIF input (pins 6, 7): The IF signal coming from pin 11 of the tuner (diagram C) is filtered by the IF SAW filter (1015) and applied to PIF input of IC7015 (pins 6 and 7). The IF bandpass characteristic is determined by the SAW (Surface Acoustic Wave) filter.

- PIF oscillator (pins 9, 15, 16): The PIF PLL (phase locked loop) is based on a LC resonator (L5040). Carrier frequency should be adjusted by I2C bus at 38.9 MHz (see chap. 8.3). A filter for the PLL is present at pin 9 (2028, 2029, 3028). AFC is internally controlled for the μ C (7600 diagram E) by I2C. Identification signal is also internal.

- AGC (pins 5, 8): The IF AGC time constant is fixed by the capacitor 2025 (pin 5). The AGC delayed voltage (pin 8) is applied to pin 1 of the tuner and adjusted by I2C (see chap. 8.4).

- Video output (pin 13): This baseband CVBS signal with 2Vpp of nominal amplitude, contains the FM intercarrier sound signal. Sound is filtered out by a ceramic trap (1032 or 1033) which frequency can be different depending on the system: 5.5 MHz for BG, 6.0 MHz for I or 6,5 MHz for DK.

Multistandard sets

- The IC STV2248 is used in multistandard sets.

- Only picture IF is processed in PIF circuit (pins 6,7), and carrier frequency has a second adjustment (by I2C) at 33.9MHz for L' standard (see chap. 8.3). The IC changes automatically between negative (BGIDK) and positive (LL') modulation.

- Sound IF is processed in SIF circuit (QSS system)

- SIF input (pins 1, 2): Sound is filtered from IF signal in a SAW filter K9650 (1137). The IF input is present at pin 1 of 1137 and pin 2 is used as a switching input:

- If $V_{pin2} = 0V$ a 40.40MHz sound carrier is filtered (for L' system, L/L' signal is high, T7127 conducts)

- If $V_{pin2} = V_{pin1}$ a 33.40MHz sound carrier is filtered (for L,I,BG systems, L/L' signal is low, T7127 is cut, D6115 conducts).

- SIF AGC (pin 3): The sound IF AGC time constant is fixed by the capacitor C2024.

7.1.2 Sound processor

- FM demodulation: For intercarrier sets (no multistandard) FM sound is filtered internally from CVBS (pin 13) and demodulated. De-emphasis is also made internally. If the set is Pal/Secam BG or DK, STV2248 is used instead of STV2246. SIF input and AM demodulator are avoided and pins 1, 2 are AC grounded by C2115.

- Scart audio out (pin 11): The signal at this pin is driven to the euroconnector sound outputs (see Diagram C).

- External audio in (pin 14): External audio proceeding of pins 2,6 of euroconnector is applied to this pin. Selection between internal or external is done by an internal switching controlled by I2C (see INT/EXT, chapter 7.6).

- Audio out (pin 55): After a volume control (by I2C), this output is driven to the input IN+ of the final sound amplifier IC7187 (Diagram C).

Multistandard sets:

FM demodulation: This function is done in the same internal circuit of STV2248 that no multi sets, but the input proceeds of SIF circuit, instead of CVBS signal.

AM demodulation: In Multistandard sets, also AM demodulation for LL' systems is necessary. AM sound is extracted directly from the SIF inputs by an internal circuit.

AM/FM switch: This internal switch is commanded by the μ C depending on the system selected on the tuning menu.

7.1.3 Video processing

- Video switches (pins 18, 20, 44): The internal CVBS signal is now fed to pin 18 IC7015. External CVBS proceeding from pin 20 of Euroconnector is present on pin 20 of 7015. The IC switches between internal and external by I2C bus (see INT/EXT, chapter 7.6). At pin 44 there is an output of CVBS used for the TXT decoder.

- Luminance processor: CVBS coming from video switches is internally applied to luminance processor, which is composed of chrominance trap filter, luminance delay line and peaking circuits. Sharpness control modifies peaking by I2C.
- Black stretch circuit (pin 21): This feature of the picture is fixed (not adjustable). Black stretch capacitor 2250 is connected to pin 21.

7.1.4 Chroma Decoding

- ACC and chroma filter: Video signal coming from video switches, goes through an internal variable-gain amplifier to the chroma band pass filter. Gain of amplifier is determined by burst amplitude (ACC). If the amplitude of chroma signal is higher than standard, an additional overload circuit decreases it (ACCO).
- XTAL (pin 40): The VCO uses one 4,43MHz crystal connected to pin40.

PAL sets:

STV2246 is used. Bandpass filter and demodulator are fully integrated.

Demodulator consist of synchronous detectors.

PLL is locked during the burst gate time window.

- CLPF (pin 41): The voltage on this chroma PLL filter controls the VCO in order to have the right frequency and phase according burst signal.

PAL/ SECAM sets:

STV2248 is used. Pal or Secam signals are recognized automatically by the IC.

Pal decoding is the same as in STV2246.

Secam demodulation is based on a PLL with automatic calibration loop.

- Secam bell filter (pin 38): Central frequency of bell filter (4,286 MHz) is fine tuning during frame blanking, using the XTAL frequency (4,433 MHz) as a reference. Tuning control voltage is stored in C2270.

- Chroma DL: The outputs of the demodulator are applied to an internal chroma delay line. Line number n is delayed 64useg and added to n+1 obtaining U and V signals (R-Y and B-Y).

7.1.5 RGB processor

- External RGB inputs (pins 25, 26, 27): RGB inputs coming from scart (see diagram C), are AC coupled (C2291/92/93) and converted internally in YUV signals (RGB TO YUV). Then are switched with internal YUV (YUV SWITCH) by fast blanking.
 - Fast blanking external (pin 28): When fast blanking is high external RGB is displayed, only if TV is in external AV (program 0). Fast blanking can switch signals for full screen (by a DC voltage) or for a part of the screen (by a pulse voltage).
 - Matrix: After switching, YUV signals are converted to RGB in the internal MATRIX circuit. Saturation control is received from the μ C by I2C bus.
 - APR (pin 24): The APR circuit (Automatic RGB Peak Regulation) compensates the spread of contrast between sources. If one of RGB signals exceeds the APR threshold, 2440 is charged and the gain is decreased. APR threshold can be adjusted in Service menu.
 - RGB OSD (pins 36, 35, 34): RGB inputs for OSD and TXT coming from μ C (7600 diagram E), are AC coupled (C2242/43/44) and applied to a RGB SWITCH controlled for the μ C by fast blanking input (pin 37).
- Video controls: Contrast, brightness and saturation are adjusted by I2C for the μ C.
- BCL input (pin 46): Beam current is limited by circuit BCL/SAF. When beam current is high, voltage of C2460 is lower (Diagram B), D6462 conducts and Vpin46 is lower. When Vpin46 < 5.75V first contrast and then brightness are reduced.
 - Safety input (pin 46): BCL/SAF circuit has also a safety function. If frame deflection is broken down, T7431 conducts (Diagram B), Vpin46 = 0V and line deflexion (pin 48) is disabled .
 - RGB output circuit (pins 32, 31, 30): RGB outputs are driven to RGB amplifier (Diagram B).
 - Digital cut-off loop (pin 33): Cut-off loop permits to control automatically the cut-off point of the 3 RGB cathodes by DC level. At the end of the frame blanking 3 consecutive cut-off lines, B, G and R are created. Cut-off current flows across T7204, T7209 and T7212 (Diagram B) respectively and it is measured on pin 33. When VG2 voltage is adjusted, DC level of RGB outputs is adapted to keep cut-of current.
 - Warm-up detection circuit (pin 33): At the start up picture is blanked and 3 white lines are driven, instead of cut-off lines. As soon as the start beam current is detected on pin 33, RGB circuit starts in normal operation. If RGB circuit is damaged or grid 2 is low, the RGB circuit could not start (black picture) due to current is not detected.

7.1.6 Horizontal synchro

- Start up (pins 45, 53): The horizontal oscillator starts running when supply voltage of pin 45 reaches 6V and supply voltage of pin 53 reaches 4V. During start up circuit provides a softer operating horizontal output with a 75% of duty cycle.

Note: The set do not start up if protection voltages are activated ($V_{pin\ 49} > 2.5V$ or $V_{pin\ 46} < 1V$)

- Hor. sync. separator: Fully integrated sync. separator with a low pass filter. slicing level at 50% of the synchronized pulse amplitude.

- Horizontal 1st loop circuit (pin 50): The first phase locked loop (PLL1) locks the internal line frequency reference on the CVBS input signal. It is composed of an internal VCO (12MHz) that requires the chroma reference frequency (4.43MHz at pin 40), a divider by 768, a line decoder and a phase comparator. Scanning PLL1 filter (SLPF) needs external components on pin 50. PLL1 time constant is automatically controlled by software for broadcasting signals. For video signals (AV and program 99) constant is always fast to prevent top bending on the screen.

- LBF (pin 49): Line Fly Back input. is obtained by the network R3456/55 (Diagram B), T7372 and R3371. Output of T7372 is used also as HSYNC of the μC (pin 36 IC7600 diagram D). When the DC voltage of pin 49 is higher than 2.5V, HOUT (pin 48) is inhibited (protection).

- SSC output (pin 49): Super Sand Castle output is used only internally. Levels of sandcastle pulse are 5V for burst detection, 3V for line blanking and 2V for frame blanking.

- Horizontal 2nd loop circuit: The flyback position respect line blanking on TRC cathode is controlled in this circuit. Phase can be adjusted by I2C.

- HOUT (pin 48): Horizontal output is an open collector which one drives the horizontal driver stage (T7440 diagram B).

7.1.7 Vertical synchro

- Vert. sync. separator: It is an internal integrator to separate frame sync. pulses from CVBS.

- Vertical oscillator: Vertical frequency is obtained internally from line frequency by a line counter. Mode used is automatic 50/60Hz identification with 50Hz priority.

- Vert. output stage (pin 43): This pulse output is used to drive the sawtooth generator in the vertical amplifier (pin 3 IC7400 diagram B) and also as VSYNC of the μC (pin 37 IC7600 diagram D). The VERT pulse period is 314 lines in 50Hz free running mode (264 in 60Hz) and 312.5 lines in 50Hz synchronized mode (262.5 in 60Hz). Frame blanking is from line 2 to 12.5.

- Vert. amplitude (pin 42): This DC output is applied by a divider resistor (R3416, R3414 diagram B) to pin 4 of IC7400 to control vertical amplitude. It can be adjusted by I2C from 1.5V (max. vert. amplitude) to 6V (min. vert. amplitude).

7.2 RGB AMPLIFIERS (diagram B)

- RGB inputs : The inputs of RGB amplifiers come from pins 32, 31 and 30 of IC7015 (Diagram A). White D is adjusted in IC7015 changing the AC level of the inputs by I2C bus and cut-off changing the DC level.

- RGB amplifiers (7205, 7210, 7213): RGB circuit consist of 3 inverter amplifiers (7205, 7210, 7213) including active load (7201, 7208, 7211). To improve high frequency amplification there are small capacitors (2204, 2217 and 2230), and to adapt DC level for inputs there is a diode (6225).

- Cut off control (7204, 7209, 7212): Cathode current produced at cut-off pulses, is applied to cut-off control circuit, pin 33 of IC7015 (see 5.1.5), across transistors (7204, 7209, 7212). Diode 6243 is added to prevent high voltage in IC7015.

- Flash-over protections: Clamping diodes to +200V (6201, 6218, 6227) and 1K5 series resistors (3203, 3216, 3326, 3228, 3229) are added for protect the circuit from TRC flash-over.

7.3 DEFLECTION (Diagram B)

7.3.1 Frame deflection

This function is performed by the integrated circuit TDA1771 (7401).

- Frame supply (pins 2, 9, 10): Pin 9 is used to supply the IC except output stage which one is supplied by pin 2. At pin 2 there is a higher voltage during flyback time. This is produced adding the flyback signal present at pin 10 to a +25V supply by D6401 and C2410.

- Vertical driver (pin 3): A vertical pulse is driven by pin 47 of IC7015. This pulse is used to synchronize vertical oscillator.

- Vertical oscillator (pin 6): Saw tooth is performed in the capacitor 2406. R3417 makes a feed back to stabilize vertical amplitude from beam current.

- Vertical amplitude (pin 4): A DC voltage originated at pin 42 of IC7015 and adjusted I2C bus is applied to pin 4 to modify vertical amplitude.

- Vertical output (pin 1): Vertical output is applied to deflection coil. DC current is suppressed by C2404. A voltage proportional to current deflection is present in R3411/12 and a feedback of it is sent to pin 8 across C2405, R3405 and R3407. A DC feedback is obtained by resistor divider R3403 and R3404. Linearity is corrected by the network C2405 and R3405.

- CRT protection (7430, 7431): When frame deflection is broken down, transistor 7430 is cut, and 7431 conducts so that the signal BCI/SAF=0V and the line is switched off protecting the tube (see pin 46 of IC7015).

7.3.2 Line deflection

The final line transistor is driven by the transformer 5441, whose primary winding is driven by the transistor T7440 connected to the line drive output of IC7015 (pin 48).

The horizontal deflection stage is carried out in a conventional way, with the deflection transistor (T7445) and line transformer (5445).

Beam current info (BCI) is present at C2460.

There are the following supply voltages obtained from line transformer (5545):

+25V : To supply frame deflection..

FF : The heater voltage is reduced by R3235/38 and 5201/02 (Diagram B) to obtain 6.3Veff at the CRT.

7.4 SOUND AMPLIFIER (Diagram C)

Sound amplifier is a Bridge Tied Load (BTL) amplifier short circuit protection, mute and stand by mode.

IC used can be TDA8941 for 14" and 17" models or TDA8943 for 20" and 21" models. TDA8944 is reserved for stereo models (not explained in this manual).

- Supply (Vcc, SVR): Main supply (Vcc) is taken from +11V of Power Supply (C2540 diagram D). The IC creates internally a half supply, present in SVR pin and decoupled by 10uF capacitor.

- Sound input (IN+): This amplifier has a differential input (IN+, IN-). Audio input is connected to IN+ decoupled by 220nF capacitor (C2186) and IN- is decoupled to ground by other 220nF capacitor. To avoid oscillations there is a 1n5 capacitor connected between both inputs.

- Mode input: This input is commanded by the μ C and has three modes depending of the voltage level:

- Standby mode (Vmode=Vcc): Consumption is very low (used during stand by)

- Mute mode (2.5V<Vmode<Vcc): No sound output (used when the set is switched on/off, there is no signal, etc.)

- Operating mode: (Vmode<0.5V): Sound output present (normal operation).

- Sound output (OUT+/OUT-): Amplified sound is driven to the loudspeakers. Headphones output has been connected in such a way that when headphones are connected, loudspeakers are switched off.

7.5 POWER SUPPLY (Diagram D)

Mains isolated switched mode power supply (SMPS), controlled by IC7514 (TDA4605) in variable frequency mode.

- Switching behaviour: The switching period is divided in on-time, when energy is extracted from the mains into the primary winding (8-12 of 5525), off-time, when energy in the transformer is supplied to the loads via secondary windings of 5525 and dead-time when no energy is extracted or supplied.

- Standby mode: Output voltages are present when the set is on stand by, due to standby is done cutting line deflection. On-time is lower and power consumption is very low.

7.5.1 Primary side

- Degaussing: R3501 is a dual PTC (2 PTC's in one housing). After switch on set, PTC is cold so low-ohmic and so degaussing current is very high. After degaussing, PTC is heated so high-ohmic, so in normal operation degaussing current is very low.

- Rectifier: Mains voltage is filtered by L5500, full wave rectified by diodes D6502-D6505 and smoothed by C2505 (300V DC for 220V AC mains).

7.5.2 Control circuit (IC7514)

- Start up and supply (pin 6): When the set is switched on, a current via R3507 is applied to pin 6. When C2514 is charged to 15V, the power supply starts and a current from pin 5 to T7525 is driven. T7525 starts conduction and a voltage across transformer windings is built up. The voltage across winding 4-2 is rectified by diode D6521 and used to supply the IC on pin 6.

- Soft start (pin 7): The capacitor C2523 causes a slow increase of the duration of the output pulse during start up.

- IC output (pin 5): This output drives T7525. R3523 is a fuse resistor to protect IC from short circuits in T7525. D6516 limits the maximum voltage in T7525.

- Start conduction of T7525 (pin 8): A voltage proceeding from winding 4-2 is applied to this pin. The zero crossing detector recognizes the complete discharge of the energy stored in the transformer core, in addition to a dead time depending on C2508. This circuit guarantee that T7525 starts conduction at minimum Vds voltage (see fig 7.5).

- Primary current info (pin 2): Current primary winding is simulated by a pin 2 voltage.

- Output voltage info (pin 1): The voltage across winding 4-2 is rectified by diode D6515, divided by R3517, R3518 and R3508 and applied to pin 1. Internal control voltage (Vcont) inversely proportional to Vpin1 is generated.

7.6 MICROCONTROLLER/TEXT (Diagram E)

The CTS-AA chassis is designed to accept 2 different microcontrollers: SAA5531 for TXT models and SAA5541 for no TXT.

Both microcontrollers are mounted in the same position (7600), and the associated circuitry is the same. The ROM of the ICs contain an specific program that assures all the functions of the appliance, including 2 menus, one to control the set (see Instructions Manual) and another for Service Mode (see Service Instruct. chapter 8.1).

The μ C for TXT sets contains a teletext decoder, including the following functions: TXT on/off, reveal, freeze, temporary cancellation, clock, subcode, zoom, index, floc, page +/-, X/26 and 8/30 packet decoding (station identification and start-up page).

Following there is an explanation of the different functions of the microcontroller indicating pins number assigned:

- Tuning (pins 1, 9): The unit has a VST (Voltage Synthesized Tuning) system. This system works by tuning to a station on the tuner through a linear variation of the tuning voltage (V-VARI) from 0V to 33V applied on pin 2 of the tuner. It is generated on pin 1 of the μ C and converted to an adequate level for the tuner using T7605.

While searching, μ C are always reading AFC (Automatic Frequency Control) and video identification signals from IC7015 by I2C bus. When video signal is identified, μ c stops searching and do a fine tuning to reach a right AFC value.

- Factory facility (pin5): This pin used only in the factory should be connected to +5V by R3621.

- Service (pin 7): This pin is used to put the set in Service Mode (see chapter 8.1).

- INT/EXT input (pin 8): The set can switch to external (AV on the screen) by remote control (selecting program 0) or by rise edge at pin 8 of euroconnector (see diagram C). The μ C switches video and audio (see 5.1.2) to external via I2C bus. In both cases the user can switch to internal changing the channel.

- Control key (pin 10): Pin 10 is activated by a DC voltage. When control keys are not activated, a voltage of 3V3 is produced by divider R3618 and R3619. If a control key is activated, a resistor (R3665, R3667) are connected in parallel with R3619, decreasing the voltage of pin 10. There are 3 voltage levels depending on value of parallel resistor: 1.85V (910R + 470R), 1V (470R) or 0V (ground circuit).

- Band switching (pin 14, 15, 16): There are 3 outputs for band switching pin 15 for VHF1, pin 16 for VHFIII and pin 14 for UHF. The μ c controls the channel band in the tuner by a voltage of +5V at the correspondent output.

- L/L' out-put (pin 18): This signal are only used on multistandard units for switching the system in sound filter (see 5.1.5). L/L' output is high for L' system.

- LED (pin 19): The LED (D6663) lights up with a low current when the television set is ON and with a high current when the set is on Standby. While the set is receiving a remote control signal, the led is blinking.

- Signal I2C bus (pins 20,21): This is a communication bus between the μ c and the signal IC (7015).

Picture and sound controls: User controls (brightness, contrast, colour, sharpness and volume) are processed by the μ c and sent to IC7015 by I2C bus. The μ c also sends a sound mute when the signal received is interrupted (including channel search) and a video mute during a change of program.

- Video input (pin 23): CVBS TXT input are only used on TXT sets. The teletext information is extracted from the video signal inserted on pins 23.

- Standby (pin 30): When this output is low, the set is switched to stand by. Signal voltages of power supply (+5V, +8V diagram D) are reduced and the line oscillator stops, so there is no signal in pin 48 of IC7015 (diagram A).

- Power supply (pins 31, 39, 44): The IC has several +3V3 power supplies, analog (pin 31), core (pin 39), and POR periphery (pin 44). All supplies are present during stand by.

- OSD outputs(pins 32, 33, 34, 35): The RGB and fast blanking outputs used for On-Screen Display (OSD) and also for TXT are applied to RGB inputs of IC7015 (pins 34, 35, 36, 37 diagram A).

- OSD synchronization (pins 36, 37): In order to synchronize the OSD and the TXT information with the picture signal, the VERT FLYBACK signal (pin 37) and HOR FLYBACK signal (pin 36) are added in inverted form to the integrated circuit. Due to this if the video signal is lost, the TXT keeps synchronism.

- Oscillator (pins 41, 42): A 12-MHz oscillator is determined by a 12-MHz crystal (1679) between pins 41 and 42.

- P.O.R. (pin 43): Power on reset (POR) is activated when the set is switched on. If the μ C shows abnormal behaviour it is advisable to reset it switching off/on the set. Reset can be produced also connecting pin 43 to +5V for an instant.

- RC5 (pin 45): The commands transmitted by the remote control handset are received by infrared receiver (1685) and passed to the microcontroller for decoding.

- Mute output (pin 46): This pin is a 3 state output used to control the sound amplifier (see chapter 7.4):

-Stand by mode (Vpin46=0V): T7657 and T7659 are cut, mute signal is 11V

-Mute mode (pin46=open): T7659 conducts (by resistor divider), T7657 are cut, mute is 5,5V.

-Operating mode (Vpin46=3V3): Both transistors conduct, mute signal is 0V.

- EEPROM (pins 49 and 50): The microcontroller is connected to non-volatile memory IC7685 (EEPROM) via bus I2C.

The following information are stored in the memory:

- Channel data including tuning voltage and band of all the channels.

- Personal preferences (PP), menu mix and child lock on user menu.

- All settings included on Service Menu.

8.- ELECTRICAL ADJUSTMENTS

8.1 Service mode

The signal processor IC7015 (STV2246 or STV2248) is fully controlled by I2C for the μ C IC7600, so that the most of adjustments of the set can be made by service menu.

- Enter in Service mode: There are 2 ways to enter in Service mode
 - By a short circuit between pin 7 of microcontroller (IC7600) and ground while the set is starting up. In this case all controls (volume, contrast, brightness and saturation) are pre-adjusted to the mid position.
 - When the set is in program 75, by pressing at the same time OSD key (+) on RC and MENU key on local key board during 4 seconds.

Service mode is indicated by a S symbol on the down left corner of the screen.

- Display Service Menu : When the set is in service mode it is possible to display Service Menu by OSD key (+) on RC. Using P+, P- keys of remote control the different items can be displayed (see table 8.1):

Item Numb.	Item Description	Pre Setting	To Adjust	Item Numb.	Item Description	Pre Setting	To Adjust
1	AFC Coarse	05	See 8.3 AFC	13	R Gain	3B	See 8.5 White
2	AFC Fine	36		14	G Gain	2E	
3	AFC Coarse LP	07		15	B Gain	33	
4	AFC Fine LP	44		16	Bell Filter	00	Fixed
5	CVBS AMP	10	Fixed	17	APR Thresh	0B	Fixed
6	AGC Start	33	See 8.4 AGC	18	HOR Shift	29	See 8.6 Geometry
7	AGC Gain	00	Fixed	19	VER AMP	11	
8	Manual C-O	00	See 8.5 White	20	TXT Shift	01	See 8.7 Options
9	R Cut-Off	20		21	Sys Options	02	
10	G Cut-Off	1F	Controls	22	Menu Options	00	See 8.3 AFC
11	Brightness	16		23	AFC Adjust	00	
12	Contrast	07		24	AFC LP Adj.	00	

Table 8.1. Service menu. Settings are hexadecimal values

- Pre setting values: When E2PROM is replaced, pre-setting values indicated on table 8.1 are stored by the μ C. (see 8.7 E2PROM).

- Adjust by Service Mode: When a item is selected, using V+, V- keys of remote control it can be adjusted. Items 5, 16 and 17 have fixed values = pre setting values, rest of items see 8.2 to 8.7.

- Remove service menu: There are 2 ways to remove service menu
 - Saving the new settings: Using OSD (+), MENU or INSTALL keys on RC.
 - Keeping the old settings: Switching the TV to stand by. Service mode continues active.

- Remove Service Mode: Switching off the TV (be careful to disconnect pin 7 of microcontroller of ground)

8.2 Power supply and focusing:

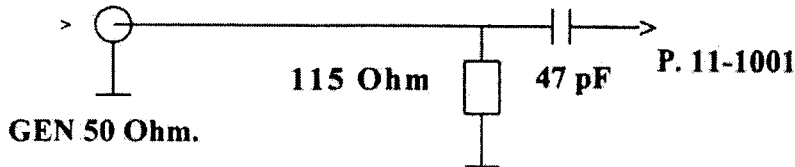
- Power supply voltage:
 - Adjust brightness and contrast controls at minimum.
 - Connect a DC voltmeter across C2530 (Diagram D).
 - Adjust R3518 for a required voltage depending on the model and the TRC used (see table 11, page 23).
- Focusing:
 - Adjust with the potentiometer placed on the line output transformer.

8.3 AFC

IF Carrier frequency can be adjusted in automatic or manual way. It is recommended the automatic way. There is an adjusting symbol for AFC on the top of the service menu consisting of a double arrow (><). If only one arrow appears (<) or (>) AFC should be readjusted to reach double arrow (><).

8.3.1 Automatic AFC adjustment

- Insert a 38.9MHz 106dB/μV signal in pin11 of the tuner (1001 diagram C) across the following network:



Note: For Pal I sets, frequency is 38.9MHz only if saw filter (1015 diagram A) used is J1952. If saw filter is J1951 frequency of the inserted signal should be 39.5MHz.

- Select AFC Adjust (item 23 of Service menu) and press V+ on RC.
- Press OSD key to save adjustment.
- Enter in Service menu again and check that adjusting symbol is correct (><). If not, readjust AFC Fine (item 2 of Service menu) till symbol is (><).

Multistandard sets

A second adjustment for L' system is necessary when the set is multistandard, to do it TV should be tuned in the first half of BI (L' channel).

- Repeat the same automatic AFC adjustment procedure, inserting a signal of 33.9MHz instead of 38.9MHz and using AFC LP Adj. (item 24 of Service menu) and AFC Fine LP (item 4 of Service menu).

8.3.2 Manual AFC adjustment:

- Insert the frequency signal defined in 8.3.1
- Adjust the value of AFC coarse (item 1 of Service menu) to 00 and the item value of AFC fine (item of Service menu) to 40.
- Increase the AFC coarse value just till adjusting symbol is (><) or (<) and adjust AFC Fine to fine a value just in the middle of the range fulfilling the correct symbol (><).

Multistandard sets

TV should be tuned in the first half of BI (L' channel)

- Repeat the AFC Manual AFC adjustment procedure inserting a signal of 33.9MHz instead of 38.9MHz and using AFC coarse LP (item 3 of Service menu) and AFC fine LP (item 4 of Service menu).

8.4 AGC Adjustment

- Connect a pattern generator to the aerial input with RF signal amplitude = 1mV.
- Adjust the value of AGC start (item 6 of Service menu) so that voltage at pin 1 of the Tuner (1001) is 3.7V.

8.5 White D

8.5.1 Manual cut-off:

Item 8 of adjusting values should be 00 (see table 8.1), that means set is in automatic cut-off. However it is possible that RGB do not start (black picture), due to grid 2 is not adjusted. In this case we recommend to change to Manual cut-off (Item 8 = 01), pre-adjust grid 2 to have a good picture and change to automatic cut-off (Item 8 = 0) before continue adjusting (see warm-up detection circuit in 7.1.5)

8.5.2 Grid 2:

- Connect a white pattern generator.
- Adjust contrast at 07 and brightness at 22.
- Adjust VG2 potentiometer (in line transformer) till voltage in collector of transistor 7213 is 142V in 20"/21" or 134V in 14" (measured with a DC voltmeter).

8.5.3 White checking:

- Connect pattern generator containing grey scale
- Adjust the set to normal operation and reduce the saturation control to minimum.
- Allow the set to warm up about 10 minutes and check visually if the grey scale has correct colour.
- If not, enter to Service menu and adjust G and B gain (items 14 and 15) until a desired grey is obtained. In the case that adjusting is difficult, start again with the setting values of table 8.1 (items 9, 10, 13, 14, 15).

8.6 Geometry

- Connect a circle pattern generator with the controls at nominal conditions and enter to service menu.
- Horizontal shift:
Adjust to have picture centred in horizontal position by service menu item 18.
- Vertical amplitude:
Adjust picture height to cover the screen by service menu item 19.
- Vertical centring:
Occasionally it is possible to correct the vertical centring cutting resistors R3400 or R3401
- TXT.Shift:
Horizontal shift of OSD or TXT can be adjusted by item 20 of service menu.

8.7 Options:

The type of chassis is defined by items 21 and 22 of service menu. The following alternatives are available:

SYSTEM OPTIONS (Item 21)	VALUE	MENU OPTIONS (Item 22)	VALUE
PAL B / G	00	13 Languages menu	00
PAL - I	01	English bars menu	01
PAL - SECAM B / G	02	Global menu (without languages)	03
PAL - SECAM B / G - DK	03	Only UHF 13 languages menu	04
PAL - SECAM B / G - L - LP	04	Only UHF English bars menu	05
PAL - SECAM B / G - I - L - LP	05	Only UHF global menu (without languages)	07
PAL - SECAM B / G - I - DK - L - LP	06		

Important note: All the chassis have identification sheet when the chassis type is indicated:

«Cod. service: SXXMXX», where SXX means the option of system and MXX means the option of menu

Example: S03M00 means system = 03 (Pal-Secam B/G-DK) and menu = 00 (13 Languages menu)

When the chassis or the EEPROM (IC7685) have to be replaced, be careful to keep the same type of chassis, setting correctly the chassis options.

8.8 Error messages

The microcomputer also detects errors in circuits connected to the I²C (Inter IC) bus. These error messages are communicated via OSD (On Screen Display):

Error message	Error description	Component
F2	Eprom communication error	IC7685
F3	µC internal error	IC7600
F4	SDA2/ SCL2 bus communication	IC7015, tracks PCB
F6	Eprom data error	IC7685

9. Safety instructions, maintenance instructions, warning and notes

Safety Instructions for Repairs

1. Safety regulations require that during a repair:
 - The set should be connected to the mains via an isolating transformer.
 - Safety components, indicated by the symbol \triangle , should be replaced by components identical to the original ones
 - When replacing the CRT, safety goggles must be worn.
2. Safety regulations require also that after a repair:
 - The set should be returned in its original condition.
 - The cabinet should be checked for defects to avoid touching, by the customer, of inner parts.
 - The insulation of the mains lead should be checked for external damage.
 - The mains lead strain relief should be checked on its function.
 - The cableform and EHT cable are routed correctly and fixed with the mounted cable clamps in order to avoid touching of the CRT, hot components or heat sinks
 - The electrical resistance between mains plug and the secondary side is checked. This check can be done as follows:
 - Unplug the mains cord and connect a wire between the two pins of the mains plug.
 - Switch on the TV with the main switch.
 - Measure the resistance value between the pins of the mains plug and the metal shielding of the tuner or the aerial connection on the set. The reading should be between 4.5 M and 12 M.
 - Switch off the TV and remove the wire between the two pins of the mains plug.
 - Thermally loaded solder joints should be soldered.
 - This includes components like LOT, the line output transistor, fly-back capacitor.

Maintenance Instructions

It is recommended to have a maintenance inspection carried out periodically by a qualified service employee.

The interval depends on the usage conditions.

- When the set is used in a living room the recommended interval is 3 to 5 years. When the set is used in the kitchen or garage this interval is 1 year.
- During the maintenance inspection the above mentioned "safety instructions for repair" should be carried out. The power supply and deflection circuitry on the chassis, the CRT panel and the neck of the CRT should be cleaned.

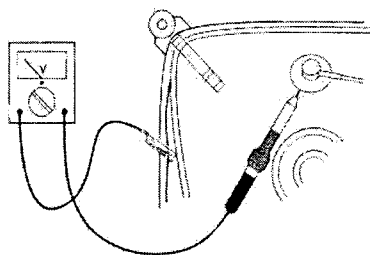


FIG. 9

Warnings

1. In order to prevent damage to IC's and transistors any flash-over of the EHT should be avoided. To prevent damage to the picture tube the method, indicated in Fig. 9, has to be applied to discharge the picture tube. Make use of an EHT probe and a universal meter is 0V (after approx 30s).
2. ESD.
All IC's and many other semi-conductors are sensitive to electrostatic discharges (ESD). Careless handling during repair can reduce life drastically. When repairing, make sure that you are connected with the same potential as the mass of the set via wrist wrap with resistance. Keep components and tools on the same potential.
3. Proceed with care when testing the EHT section and the picture tube.
4. Never replace any modules or any other parts while the set is switched on.
5. Use plastic instead of metal alignment tools. This will prevent any short circuits and the danger of a circuit becoming unstable.
6. Upon a repair of a transistor or an IC assembly (e.g. a transistor or IC with heatsink and spring) remounting should be carried out in the following order:
 1. Mount transistor or IC on heatsink with spring.
 2. Resolder the joints.

Notes

1. After replacing the microcomputer first solder the shielding before testing the set. This is needed as the shielding is used for earth connection. If this is not done the set can switch into protection mode (see description of the SMPS).
2. Do not use heatsink as earth reference.
3. The direct voltages and waveforms should be measured relative to the nearest earthing point on the printed circuit board.
4. Voltages and oscillograms in the power supply section have been measured for both normal operation (\odot) and in the stand-by mode (\ominus). As an input signal a colour bar pattern has been used.
5. The picture tube PWB has printed spark gaps. Each spark gap is connected between an electrode of the picture tube and the Aquadog coating.

11. REPLACEMENT PARTS LIST

CTN-AA CHASSIS

11.1- Electrical

MISCELLANEOUS					
DWG	POS	PART NUMBER	DESCRIPTION	ESPEC	SAF
B	23	313010060581	CON CRT SOCKET 14"17" MINI CTS	14"	▲
B	23	313010010131	CON CRT SOCKET 20"21" NARROW	20/21"	▲
C	42	313010060151	CON HEADPHONES		▲
B	160	312807801731	EHT CABLE 14"	14"	▲
B	160	3130100867600	EHT CABLE 20"	20/21"	▲
C	1001	313914712951	TUNER U1316ASL2	HYPER	
C	1001	313914712851	TUNER U1343ASH	UHF	
A	1015	313010080520	SAW FILTER K2955M	DK	
A	1015	242254941518	SAW FILTER G1961M	BG	
A	1015	242254941482	SAW FILTER J1952M	PAL I	
A	1015	932204272682	SAW FILTER K3983M	MULTI	
A	1032	242254940095	CER TRAP 5.5 MHZ	BG/DK	
A	1033	242254903572	CER TRAP 6.0 MHZ	PAL I	
A	1033	242254903595	CER TRAP 6.5 MHZ	DK	
A	1137	313010080490	SAW FILTER K985D	MULTI	
A	1272	313010080500	ATL 4.41 MHZ CHASSIS ST		
D	1500	242208610536	FUS CRIST 2A 250V 6X25		
D	1540	313010080072	FUS IAC 1A	14"	▲
D	1540	313010080510	FUS IAC 1.25A	20/21"	▲
D	1541	242208610417	FUS IAC 630MA		▲
E	1679	313010080076	CER CRISTAL 12 MHZ		
E	1685	313010070024	IR RECEIV TSOP 1735 SA1		

CAPACITORS					
DWG	POS	PART NUMBER	DESCRIPTION	ESPEC	SAF
B	2445	202055890333	CAP CER PL 220P 1KV	See table 11	▲
B	2445	202055890335	CAP CER PL 470P 1KV	See table 11	▲
B	2446	222237682912	CAP POL 5N1 1KV6 FM10	See table 11	▲
B	2446	222237682822	CAP POL 8N2 1KV6 FM10	See table 11	▲
B	2450	313010080046	CAP POL 30NF 250 V 5%	See table 11	▲
B	2450	313010080055	CAP POL 470N 250V 5% B3053	See table 11	▲
D	2500	313010080071	CAP MKT2 470N 275V A/C		▲
D	2502	202055890282	CAP CER PL 2N2 1KV (MURATA)		▲
D	2504	202055890282	CAP CER PL 2N2 1KV (MURATA)		▲
D	2505	222205758689	CAP ELECTR 68U 355V FM20		▲
D	2506	313010080068	CAP CER Y2 3N2 250VAC FM20		▲
D	2516	202055890282	CAP CER PL 2N2 1KV (MURATA)		▲
D	2524	202055890335	CAP CER PL 470 PF 1KV	20/21"	▲
D	2524	202055890337	CAP CER PL 1N 1KV (MURATA)	14/17"	▲
D	2534	202055890337	CAP CER PL 1N 1KV (MURATA)	14/17"	▲

SEMICONDUCTORS					
DWG	POS	PART NUMBER	DESCRIPTION	ESPEC	SAF
B	6447	933741030133	DIO BYD33M		
D	6516	933741030133	DIO BYD33M		
D	6530	313010070028	DIO BYV37		
E	6602	933676010673	DIO HZT33		
E	6663	313010070023	LED BA845.54 ROJO		▲
A	7015	313010070500	IC STV2245 X43	PAL/SECAM	
A	7015	313010070490	IC STV2246 X43	PAL	
C	7187	935262851112	IC DA89416/N1	14/17"	
C	7187	935262854112	IC DA8943S/N1	20/21"	
B	7401	313010070510	IC TDA1971		
B	7445	933760560127	TRA BLT 11AF		▲
D	7514	932204988682	IC TDA 4605.2		
D	7525	823009007670	TRA FET STP2N80FF1		▲
E	7600	313010070520	IC SAAS641 CTS-AA V1.1 NO TXT M5	NO TXT	
E	7600	313010070570	IC SAAS624 CTS-AA V1.1 TXT M4	TXT	
E	7605	933828890215	TRA 5MD 5MBT209		
E	7885	932A06715712	IC ST24C04C EEPROM		

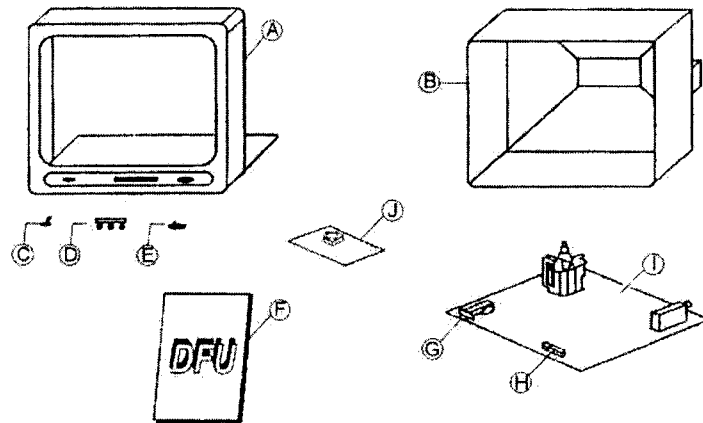
RESISTORS					
DWG	POS	PART NUMBER	DESCRIPTION	ESPEC	SAF
C	3190	230620703208	RES NFR25H 2R 1/2W PMS		▲
B	3201	230620403181	RES NFR25 150R 1/2W PMS		▲
B	3202	232219473183	RES PR02 18K 2W PMS		▲
B	3203	212010308152	RES CARNCO 1K5 1/2W		!
B	3214	230620403181	RES NFR25 150R 1/2W PMS		▲
B	3215	232219473183	RES PR02 18K 2W PMS		!
B	3216	212010308152	RES CARNCO 1K5 1/2W		▲
B	3226	212010308152	RES CARNCO 1K5 1/2W		▲
B	3228	212010308152	RES CARNCO 1K5 1/2W		▲
B	3229	212010308152	RES CARNCO 1K5 1/2W		!
B	3233	230620403181	RES NFR25 150R 1/2W PMS		!
B	3234	232219473183	RES PR02 18K 2W PMS		!
B	3235	230620403108	RES NFR25 1R 1/2W PMS		▲
B	3238	230620403108	RES NFR25 1R 1/2W PMS	See table 11	!
B	3238	230620703208	RES NFR25H 2R 1/2W PMS	See table 11	!
B	3243	232218876102	RES SFR25H 1K 1/2W PMS		!
B	3406	230620703208	RES NFR25H 2R 1/2W PMS		!
B	3444	232219533562	RES FLM PR03 5K2 5W		!
B	3449	230620703108	RES NFR25H 1R 1/2W PMS		!
B	3457	230620703279	RES NFR25H 27R 1/2W PMS	14/17"	!
B	3457	230619703479	RES PR01 47R 1W PMS	20/21"	!
B	3470	230620403478	RES NFR25 4R7 1/2W PMS		!
D	3501	232266296626	RES PTC 15R 270V 2K		!
D	3502	230620703109	RES NFR25H 15R 1/2W PMS		▲
D	3504	232224213106	RES VR37 10M 1/2W PMS		▲
D	3507	232219473154	RES PR02 160K 2W PMS		!
D	3516	232219473104	RES PR03 100K 2W PMS		▲
D	3523	230620403339	RES NFR25 03R 1/2W PMS		!

COILS AND TRANSFORMERS					
DWG	POS	PART NUMBER	DESCRIPTION	ESPEC	SAF
A	5040	313012050140	IND ADJ A860 5A 5MHZ		
B	5441	311233830882	LINE DRIVER TRAF0 U10 5		▲
B	5445	313010831050	IND LINE TRAF0 LOT 14" CTS	14"17"	▲
B	5445	313A10830992	IND LINE TRAF0 LOT 20"1" CTS	20"21"	!
B	5480	312813831292	IND LINEAR AT4342500	17/20/21"	▲
D	5560	312233831732	MAINS FILTER 2P	20/21"	!
D	5590	311110835001	MAINS FILTER 14"17"	14"17"	!
D	5525	313010831030	IND SOPS TRAF0 20"21" CTS	20/21"	▲
D	5525	313010831060	IND SOPS TRANSF 14" CTS	14"17"	!

CAP CER	CERAMIC CAPACITOR
CAP ELECTR	ELECTROLYTIC CAPACITOR
CAP MKT2	INTERFERENCE SUPPRESSION CAPACITOR X2
CAP POL	POLYESTER CAPACITOR
RES CARNCO	COMPOS CARBON RESISTOR
RES NFR25 1/2W	FUSE RESISTOR 1/2W
RES NFR25H 1/2W	FUSE RESISTOR 1/2W
RES PR02 2W	POWER METAL FILM RESISTOR 2W
RES VR37	HIGH VOLTAGE RESISTOR

3502 NEW COMPONENTS RESPECT CTN-BB CHASSIS

11.3 Mechanical, chasis and switches CTS-AA CHASIS



POS.	DESCRIPTION	SECURITY
A	FRONT CABINET	▲
B	BACKCOVER	▲
C	MAINS KNOB	▲
D	KNOB ASSEMBLY	
E	SENSOR COVER	▲
F	OWNER'S MANUAL	▲
G	MAINS SWITCH	▲
H	MICRO SWITCH	
I	MAIN CHASSIS	▲
J	CPT PANEL	▲

POSITION	*	SCREEN	*	TVMODEL	*	COLOUR
----------	---	--------	---	---------	---	--------

NG-BLACK
 BL-WHITE
 GR-GREY
 MA-IVORY
 GO-DARK GREY
 VE-GREEN
 RS-PINK
 RJ-RED
 AZ-BLUE
 PL-SILVER

HOW TO ORDER

EXAMPLE: FRONT CABINET OF TV700TX COLOUR BLUE: **A * 14 * TV700TX * AZ**

11.2 Electromechanical CTS-AA CHASIS

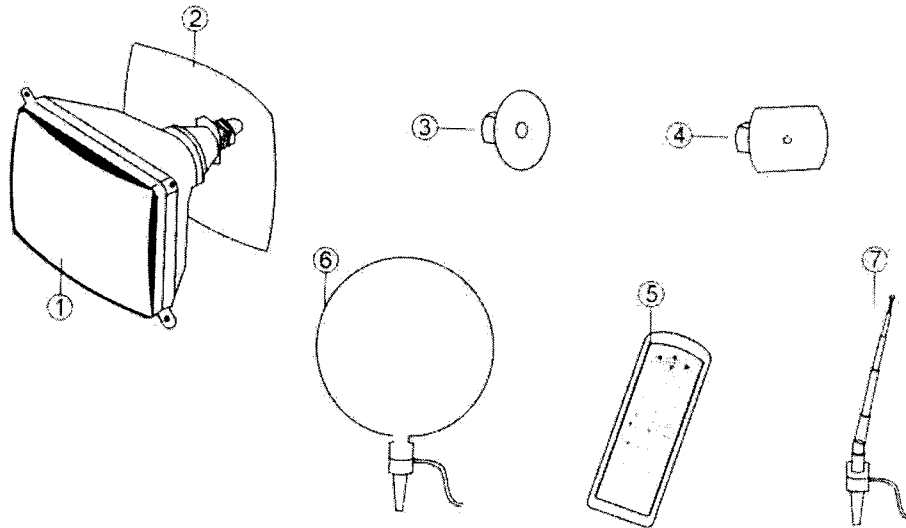


TABLE II:

POS. 1	CATHODE PICTURE TUBE (CPT) AND ASSOCIATED COMPONENTS				SAFETY			
	DESCRIPTION	CODE	2445	2446	2450	3238	Vcc (V)	
	A34 CRT	14"	8230 090 09280	---	8N2	470N	---	101.5
	A48ECR141X	20" SAMSUNG	8230 200 40210	470 pF	9N1	330N	2R	105
	A48EKB01X02	20" EKRANAS	8230 210 69021	470 pF	9N1	330N	2R	105
	A48EKB01X01	20" EKRANAS	8230 210 69011	470 pF	9N1	330N	2R	108.5
	A48 EJN02X	20" PHILIPS	9301 823 10361	220 pF	9N1	330N	---	105
	A51EAL155X	21" PHILIPS	8230 090 09290	470 pF	9N1	470N	---	103.5
	A51EER131X81	21" SAMSUNG	8230 210 64050	470 pF	8N2	470N	2R	103.5
	A51EER131X78	21" SAMSUNG	3130 100 60621	---	9N1	330N	2R	106.5
	A51EFS83X191	21" THOMSON	8230 090 09450	220 pF	8N2	330N	1R	103.5

POS.	DESCRIPTION	CODE	SAFETY
2	DEGAUSSING COIL 14"	3130 108 21271	⚠
2	DEGAUSSING COIL 20/21"	3130 108 21262	⚠
3	LOUDSPEAKER 14" 25 OHMS	3130 100 60191	
4	LOUDSPEAKER 16 OHMS (TV 20/21)	3130 100 20401	
4	LOUDSPEAKER 8 OHMS (TV 20/21)	3130 100 60301	
5	REMOTE CONTROL MENU TXT	3130 108 21341	
5	REMOTE CONTROL MENU NO TXT	3130 108 21351	
5	REMOTE CONTROL BARS NO TXT	3130 108 21361	
5	REMOTE CONTROL BARS TXT	3130 108 21371	
6	LOOP AERIAL	3130 100 20482	
7	ROOD AERIAL ONLY FOR EIRE	3130 100 20361	