# ORION

# TV-777SI

## MODEL

## SERVICE MANUAL

# Service Manual

Chassis Professional 8500 Version D

Rel 1.2: test point + waveform implemented

SEP. 2004

NOV. 2004

Rel 1.3: schematic update

## Service notes

After a repair the cables must be laid out as originally fitted to save compliance with original approval and to avoid failures or disturbances.

The mains cable prevents interference from the mains supply and is part of the product approval. For replacement the original spare part only must be used.

## Note di servizio

Dopo una riparazione i cavi devono essere disposti come posizionati all'origine per mantenere la corrispondenza con le approvazioni originali ed evitare guasti o disturbi. Il cavo di alimentazione previene interferenze provenienti dalla rete elettrica ed è parte delle approvazioni

del prodotto. Per la sostituzione deve essere utilizzato esclusivamente il ricambio originale.

Modifications reserved - Con riserva di modifiche

## **Chassis Professional 8500 service procedure**

#### **Power supply**

Using PP2, set the value of +VB at the terminals of CP31 (the values for different types of CRT are indicated in the table on the circuit diagram).

#### Entering service mode

1. Power up the appliance by pressing the on-off switch simultaneously pressing and holding the **MENU** button of the **cabinet controls** until the red LED lights up.

2. Release the MENU button at the cabinet and press the **stand-by** button on the **remote control**. The appliance will start up in service mode with a specific support menu.

3. The functions can be selected using the **UP/DOWN** buttons of the remote control then adjusted with the **Volume**  $\pm$  buttons. It is advisable to note down the initial value of each parameter before making any adjustment, so that it can be restored easily if necessary.

If the memory NVM (ICR3) is replaced, it is essential to carry out all the adjustments required in service mode because the replacement memory is supplied NOT preprogrammed. These operations may take some time, so you must wait until they are complete.

Although the individual settings can be accessed and memorised individually and independently, it is advisable to carry them out in the sequence in which they appear when pressing the DOWN key.

## **Option byte**

The correct value for the individual appliance is indicated on the label affixed to the rear of the cabinet alongside the words **Option byte**. The value can be entered using the number keys on the remote control.

#### **Crystal Adjustment**

The adjustment start pressing the Volume + or – of remote control and the setting will be made automatically. (Warning: PAL signal is mandatory).

## AGC tuner setting

Applying a signal of 1mV to the aerial input (UHF channel), adjust so as to give 4  $V_{\text{DC}}$  at pin 1 of the tuner.

## Screen grid voltage (Vg2)

Adjust the potentiometer G2 on the transformer EHT until the confirmation message appears. No particular signal set-up is required.

#### **Vertical geometry**

The **VS** (Vertical Slope) function must be adjusted in such a way that the central horizontal line in the test signal is exactly on the border between the visible image and the lower black part. **It must not subsequently be altered.** 

Now set the remaining parameters as accurately as possible in the sequence in which they appear.

#### Horizontal geometry

Adjust as accurately as possible in the sequence in which they appear.

## Adjusting white (Red/Green)

Using a B/W bar signal, adjust to obtain a grey image. The blue setting is fixed.

## Exiting service mode

Once you have made the necessary adjustments, press the **OK** key on the remote control in one of the menus in which it is active to store all the functions and return to normal operation of the appliance.

## **Procedura servizio Chassis Professional 8500**

## Alimentatore

Regolare con PP2 il valore di +VB ai capi di CP31 (i valori per i diversi tipi di cinescopio sono indicati nella tabella riportata sullo schema elettrico).

#### Attivazione modo servizio

1. Accendendere l'apparecchio con l'interruttore di rete tenendo contemporaneamente premuto il tasto **MENU del comando locale** fino a quando non si illumina il LED rosso.

2. Rilasciare il tasto MENU del comando locale ed azionare il tasto **stand-by del telecomando**; l'apparecchio si accenderà in modo servizio con uno specifico menu di supporto.

3. La selezione delle varie funzioni è possibile con i tasti **UP/DOWN** del telecomando e la regolazione si effettua con i tasti **Volume** <u>+</u>. E' consigliabile annotare il valore iniziale prima di effettuare la regolazione per poterlo facilmente ripristinare in caso di necessità.

Nel caso di sostituzione della memoria NVM (ICR3) è indispensabile eseguire tutte le regolazioni previste dal modo servizio, in quanto la memoria di ricambio viene fornita NON pre-programmata. Il processo sopra indicato può richiedere tempi considerevoli; attendere fino al suo completamento.

E' consigliabile che le singole regolazioni, pur accessibili e memorizzabili singolarmente in modo indipendente, vengano eseguite nella sequenza in cui si presentano azionando il tasto DOWN.

#### **Option byte**

Il valore corretto da impostare per ogni apparecchio è riportato sull'etichetta dello schienale accanto alla scritta **Option byte**, il valore deve essere introdotto con i tasti numerici del telecomando.

#### **Regolazione Oscillatore (Crystal Adjustment)**

La regolazione si avvia con una breve pressione dei tasti Volume + oppure Volume – e procede quindi automaticamente fino al valore esatto. (Attenzione: è indispensabile che il segnale sia PAL).

#### **Regolazione AGC tuner**

Con un segnale di 1mV all'ingresso d'antenna (su di un canale UHF), regolare per 4  $V_{DC}$  al pin 1 del tuner.

#### Tensione di griglia schermo (Vg2)

Regolare il potenziometro G2 del trasformatore EHT fino a quando compare il messaggio di conferma. Non è necessaria alcuna particolare predisposizione del segnale.

## Geometria verticale

La regolazione della funzione **VS** (Vertical Slope) va effettuata regolando in modo tale che la riga orizzontale centrale del segnale test sia esattamente al confine fra immagine visibile e parte nera inferiore e **non deve venire successivamente modificata.** 

Regolare quindi per il meglio i restanti parametri seguendo la successione proposta.

#### Geometria orizzontale

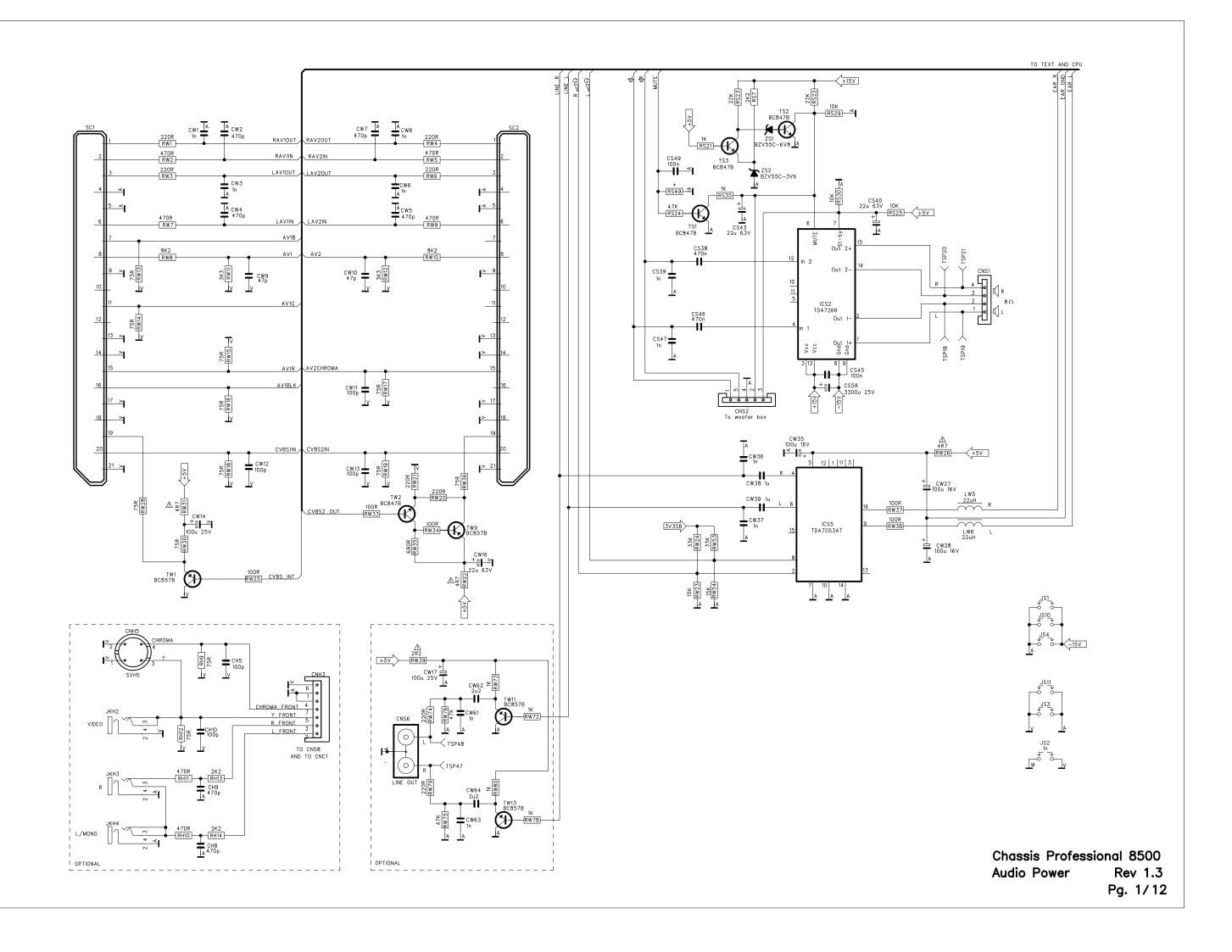
Regolare per il meglio seguendo la successione proposta.

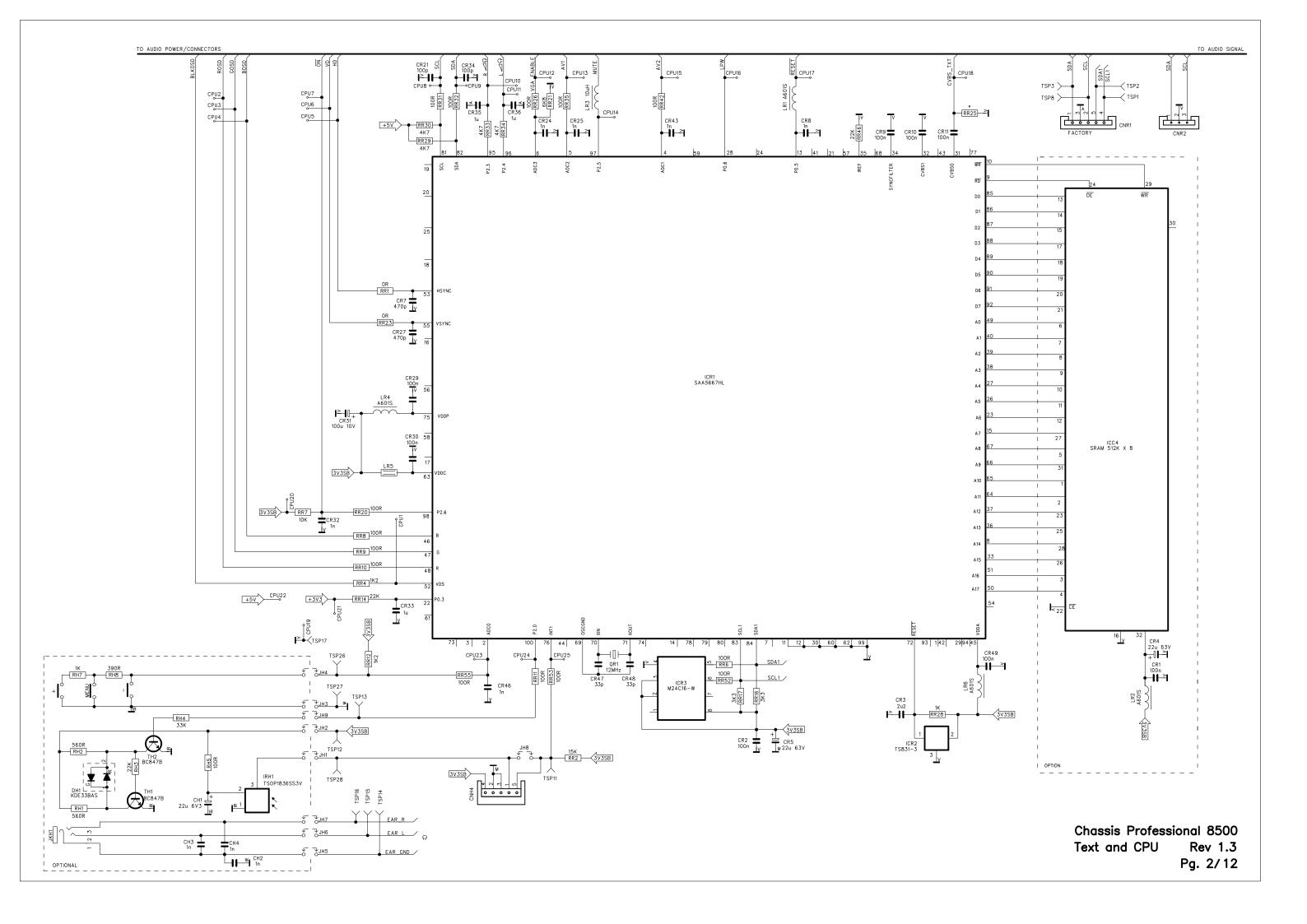
#### Regolazione del bianco (Red/Green)

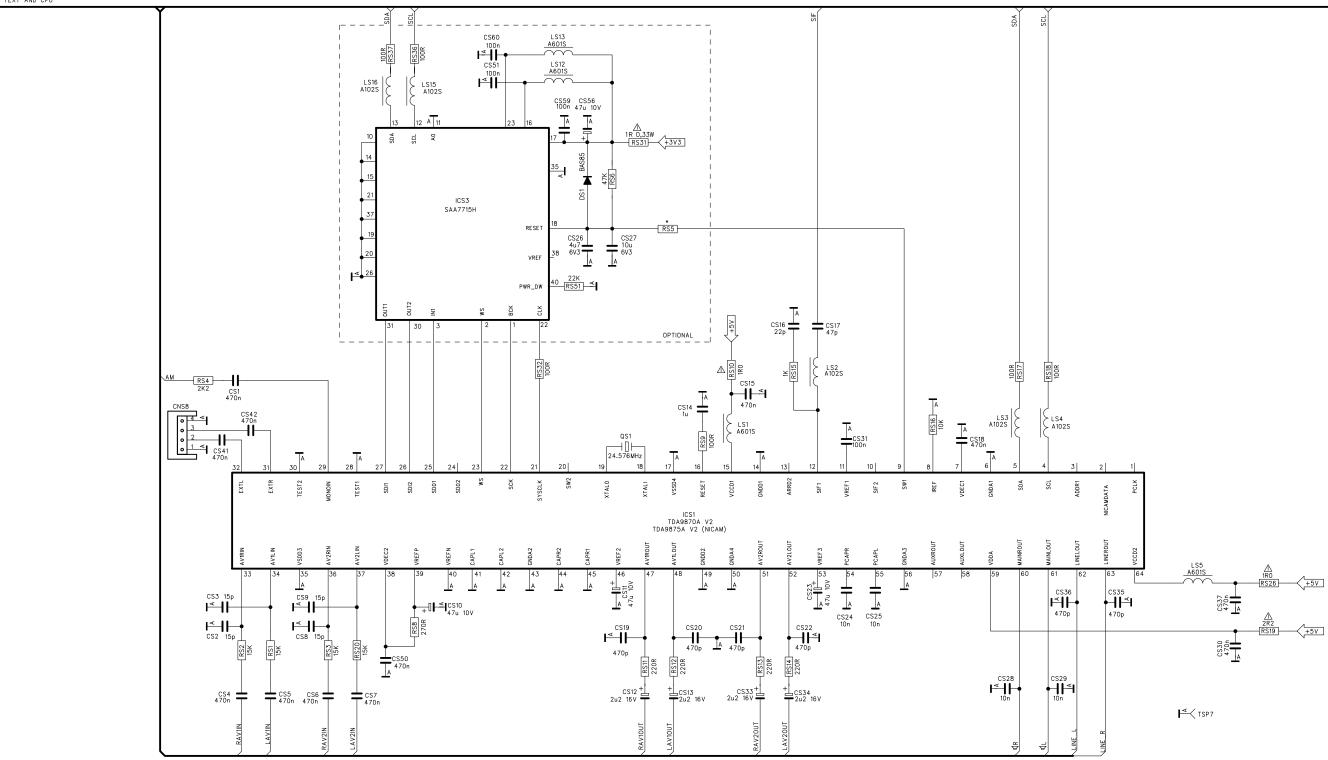
Con un segnale a barre B/N regolare per ottenere un'immagine grigia. La regolazione del blu è fissa.

## Disattivazione modo servizio

Una volta eseguite le regolazioni necessarie, l'azionamento del tasto **OK** sul telecomando in uno dei menu che lo prevedono, esegue la memorizzazione di tutte le funzioni e ripristina il funzionamento normale dell'apparecchio.



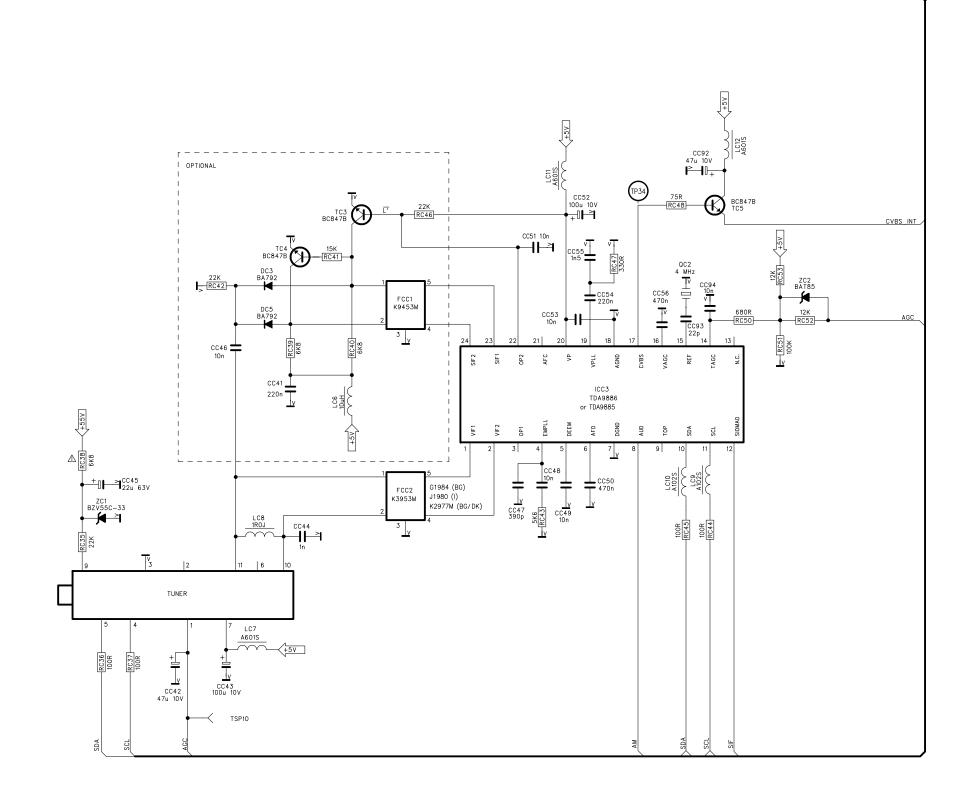




TO TEXT AND CPU

TO FRONT END

Chassis Professional 8500 Audio Signal Rev 1.3 Pg. 3/12

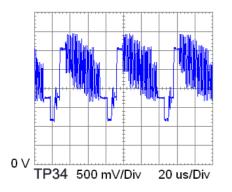


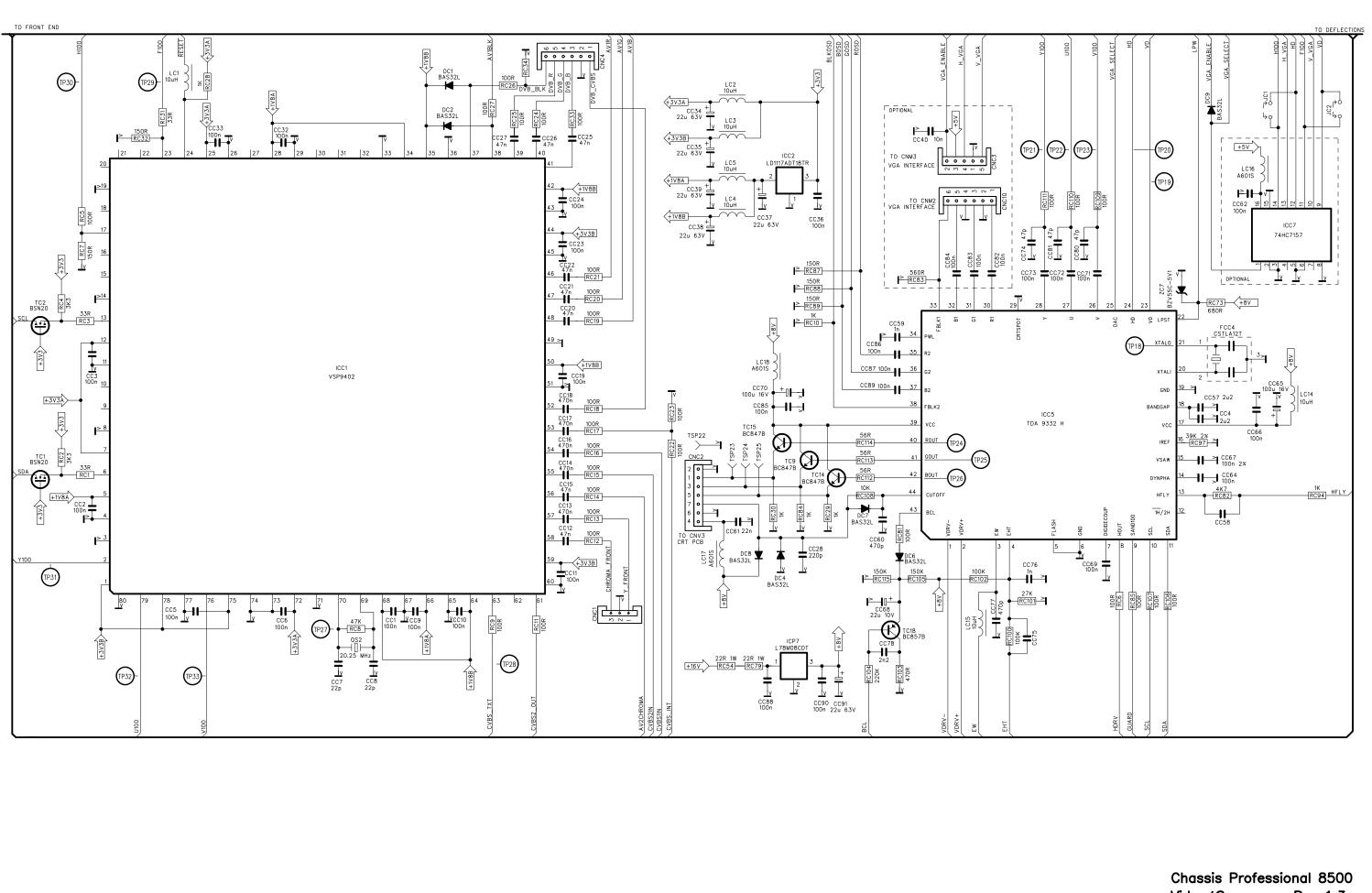
TO VIDEO/SYNC

Chassis Professional 8500 Front End Rev 1.3 Pg. 4/12

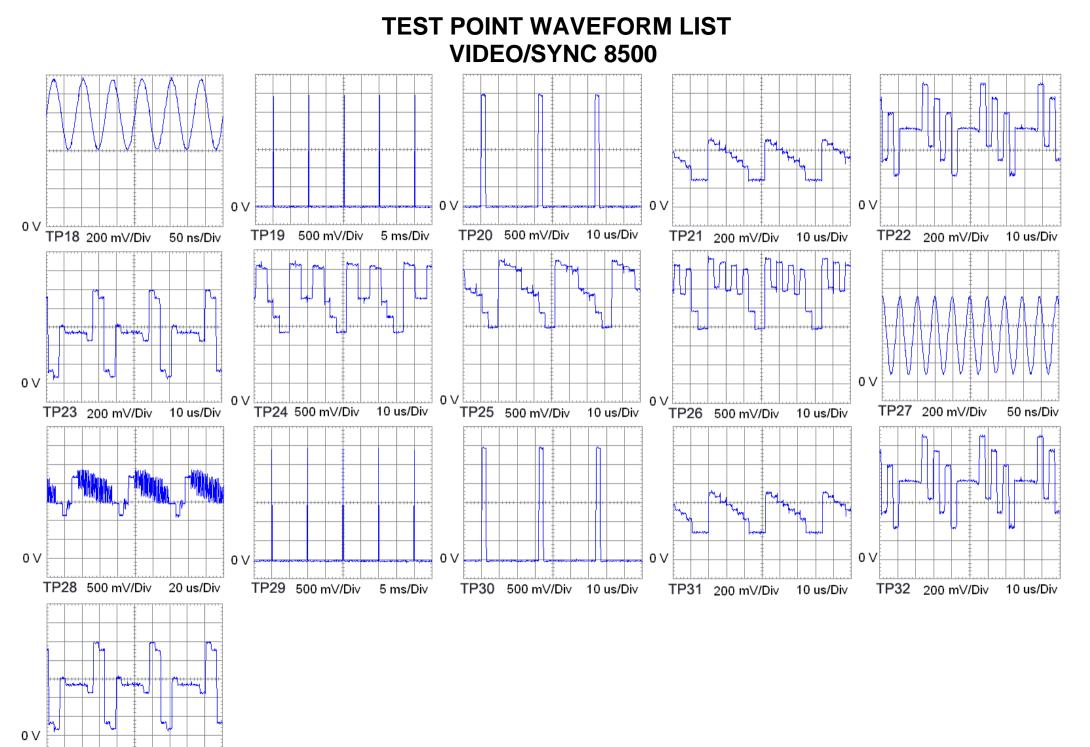
## **TEST POINT WAVEFORM LIST**

## FRONT END 8500

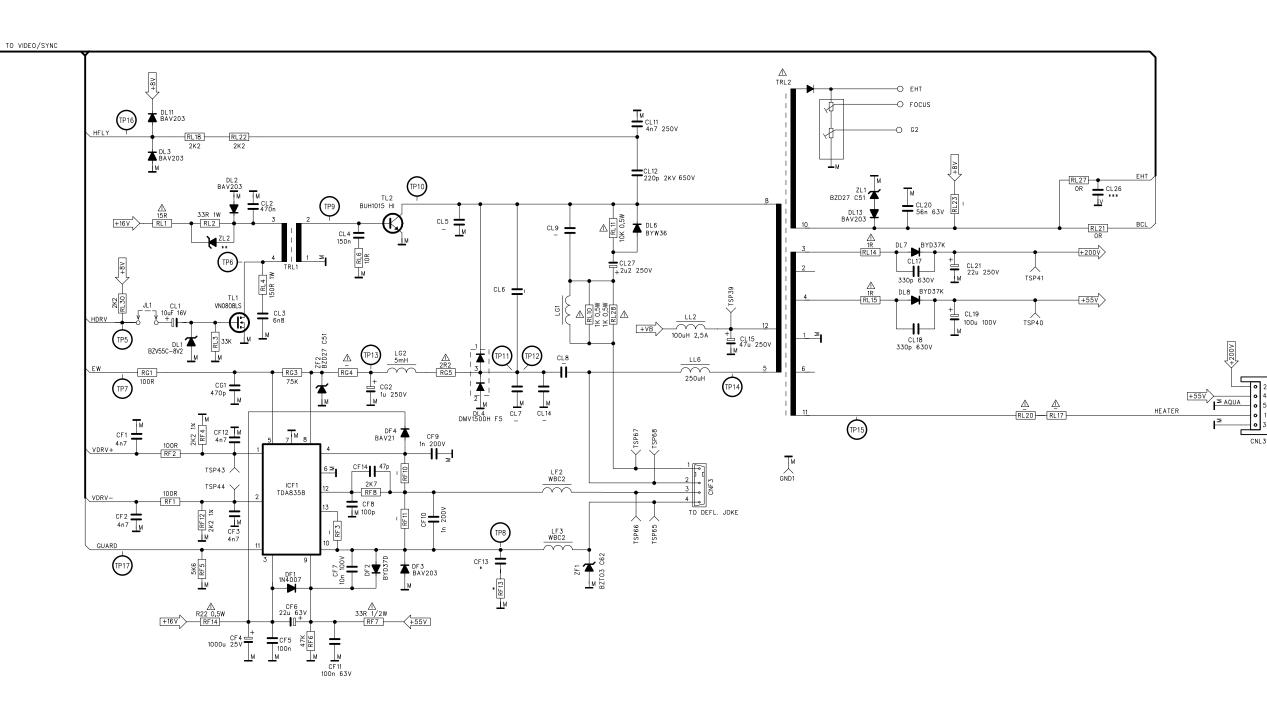




Video/Sync. Rev 1.3 Pg. 5/12



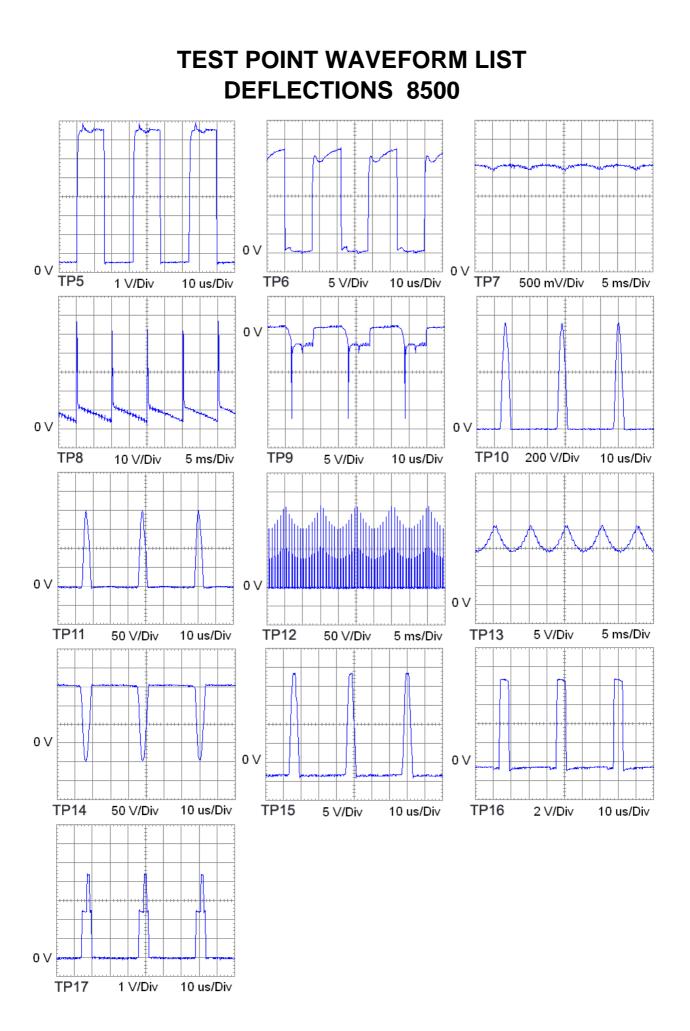
TP33 200 mV/Div 10 us/Div

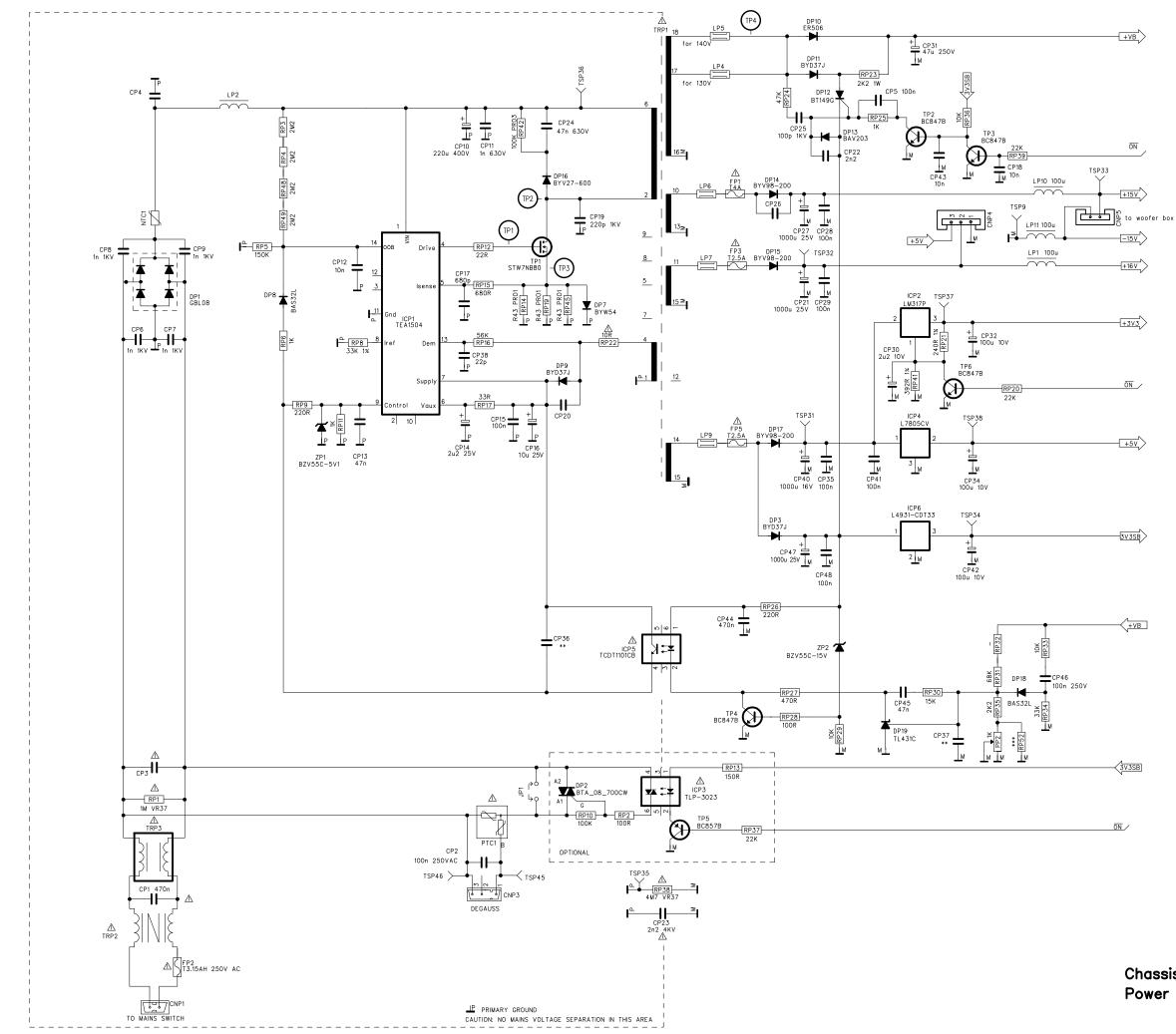


|                     |                  | +VB  |        |      |         |         |       |     |           |                 |           |            |            |        |        |      |      |     |     |      |       |           |
|---------------------|------------------|------|--------|------|---------|---------|-------|-----|-----------|-----------------|-----------|------------|------------|--------|--------|------|------|-----|-----|------|-------|-----------|
| $\sim$              |                  | 140  | RC79   | RF3  | RF10    | RF11    | LG1   | RG3 | CL5       | CL6             | CL7       | CL8        | CL9        | RL17   | RL20   | RL23 | RL27 | LP4 | LP5 | RP32 | RP34/ | TXT256    |
| A66EAK071X44/5X54   | (28" 4/3)        | 142V | 22R 2W | 390K | R82 2W  | 330R 2W | 55331 | 82K | 1nF 1600V | 11nF 1600V 3,5% | 22nF 630V | 560nF 400V | 680nF 250V | 2R2 2W | 2R2 2W | 4K7  | 220K | /   | YES | 82K  | 33K   |           |
| A66EMZ43X51         | (28" 4/3)        | 142V | 22R 2W | 390K | R75 2W  | 150R 2W | 53571 | 82K | 1nF 1600V | 10nF 1600V 3,5% | 22nF 630V | 470nF 400V | 560nF 250V | 3R3 2W | 1R5 2W | 4K7  | 330K | /   | YES | 82K  | 33K   |           |
| A66QEW13X20         | (28" 4/3)        | 133V | 27R 2W | 390K | R82 2W  | 150R 2W | 55331 | 82K | 1nF 1600V | 12nF 1600V 2,5% | 18nF 630V | 680nF 400V | 820nF 250V | R68 2W | R68 2W | 4K7  | 220K | YES | /   | 68K  | 33K   |           |
| A66QEW13X38         | (28" 4/3)        | 133V | 27R 2W | 390K | R82 2W  | 680R 2W | 55331 | 82K | 1nF 1600V | 12nF 1600V 2,5% | 18nF 630V | 680nF 400V | 820nF 250V | R68 2W | R68 2W | 4K7  | 220K | YES | /   | 68K  | 33K   |           |
| A68QCP893X232/993X5 | i09 (29''4/3-RF) | 133V | 27R 2W | 390K | R82 2W  | 150R 2W | 53571 | 82K | 1nF 1600V | 10nF 1600V 3,5% | 18nF 630V | 560nF 400V | 680nF 250V | 1R8 2W | 1R8 2W | 4K7  | 330K | YES | /   | 68K  | 33K   |           |
| A68ERF012X044       | (29''4/3-RF)     | 133V | 27R 2W | 390K | 1R3 2W  | 330R 2W | 55331 | 82K | 1nF 1600V | 11nF 1600V 3,5% | 18nF 630V | 560nF 400V | 820nF 250V | 1R5 2W | 1R8 2W | 4K7  | 220K | YES | /   | 68K  | 33K   |           |
| A68ELA011X121       | (29''4/3-RF)     | 133V | 27R 2W | 390K | 1R3 2W  | 150R 2W | 53571 | 82K | 1nF 1600V | 10nF 1600V 3,5% | 18nF 630V | 560nF 400V | 680nF 250V | R82 2W | R82 2W | 4K7  | 330K | YES | /   | 68K  | 33K   |           |
| A68ERF182X044       | (29''4/3-RF)     | 133V | 27R 2W | 390K | 1R15 2W | /       | 55331 | 82K | /         | 11nF 1600V 3,5% | 18nF 630V | 560nF 400V | 820nF 250V | 1R8 2W | 1R8 2W | 3K9  | 330K | YES | /   | 68K  | 33K   |           |
| W66ECK001X44        | (28''16/9-SF)    | 133V | 27R 2W | 390K | 1R5 2W  | 330R 2W | 55331 | 82K | 1nF 1600V | 11nF 1600V 3,5% | 18nF 630V | 560nF 400V | 680nF 250V | 1R8 2W | 1R8 2W | 4K7  | 220K | YES | /   | 68K  | 33K   |           |
| W66QDE993X214       | (28''16/9-RF)    | 133V | 27R 2W | 390K | 1R0 2W  | 150R 2W | 53571 | 82K | 1nF 1600V | 10nF 1600V 3,5% | 18nF 630V | 560nF 400V | 680nF 250V | 1R8 2W | 1R8 2W | 4K7  | 330K | YES | /   | 68K  | 33K   | $\square$ |
| W66ERF022X044       | (28''16/9-RF)    | 133V | 27R 2W | 390K | 1R3 2W  | 330R 2W | 55331 | 82K | 1nF 1600V | 10nF 1600V 3,5% | 18nF 630V | 560nF 400V | 560nF 250V | 2R2 2W | 2R2 2W | 3K9  | 220K | /   | YES | 68K  | 33K   |           |
| W76EGV023X522       | (32''16/9-SF)    | 133V | 27R 2W | 390K | 1R8 2W  | /       | 55331 | 82K | 1nF 1600V | 11nF 1600V 3,5% | 18nF 630V | 560nF 400V | 1,2uF 250V | 1R0 2W | R82 2W | 3K9  | 270K | YES | /   | 68K  | 33K   |           |
| W76ERF022X044       | (32''16/9-RF)    | 133V | 27R 2W | 390K | 1R3 2W  | 330R 2W | 53571 | 82K | 1nF 1600V | 10nF 1600V 3,5% | 18nF 630V | 560nF 400V | 560nF 250V | 2R2 2W | 2R2 2W | 3K9  | 220K | YES | /   | 68K  | 33K   | 8K2       |
| W76ELC011X121/124   | (32"16/9-RF)     | 133V | 27R 2W | 390K | 1R3 2W  | /       | 55331 | 82K | 1nF 1600V | 11nF 1600V 3,5% | 18nF 630V | 560nF 400V | 680nF 250V | R82 2W | R82 2W | 3K9  | 220K | YES | /   | 68K  | 33K   |           |
| W76EJY011X121       | (32''16/9-RF)    | 133V | 27R 2W | 390K | 1R65 2W | /       | 55331 | 82K | 1nF 1600V | 11nF 1600V 3,5% | 15nF 630V | 470nF 400V | 1,2uF 250V | R82 2W | R82 2W | 3K9  | 220K | YES | /   | 68K  | 33K   | $\square$ |
| W76QEN693X100/40    | (32"16/9-RF)     | 133V | 27R 2W | 390K | 1R5 2W  | 330R 2W | 53571 | 82K | 1nF 1600V | 10nF 1600V 3,5% | 18nF 630V | 560nF 400V | 560nF 250V | 1R8 2W | 1R8 2W | 3K9  | 220K | YES | /   | 68K  | 33K   |           |
| W76ERF122X044       | (32''16/9-RF)    | 142V | 27R 2W | 390K | 1R3 2W  | /       | 53571 | 82K | 1nF 1600V | 10nF 1600V 3,5% | 18nF 630V | 470nF 400V | 820nF 250V | 3R3 2W | 2R2 2W | 3K9  | 220K | /   | YES | 68K  | 33K   | $\square$ |
| A80EJA33X522        | (34'' 4/3)       | 142V | 22R 2W | 680K | R91 2W  | 330R 2W | 55331 | 82K | 1nF 1600V | 11nF 1600V 3,5% | 18nF 630V | 560nF 400V | 1,2uF 250V | 1R0 2W | 1R0 2W | 3K9  | 390K | /   | YES | 82K  | 33K   |           |

Chassis Professional 8500DeflectionsRev 1.3Pg. 6/12

TO CNV4 CRT PCB



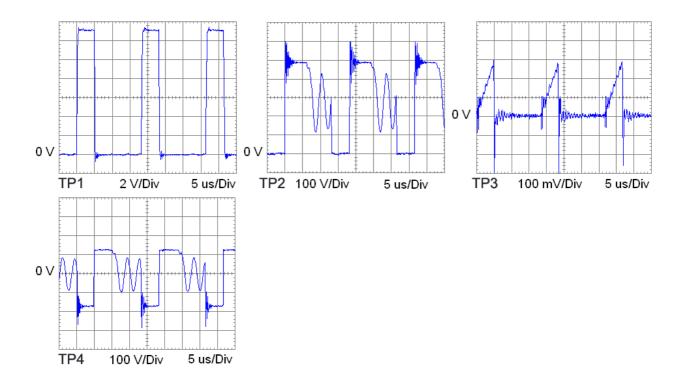


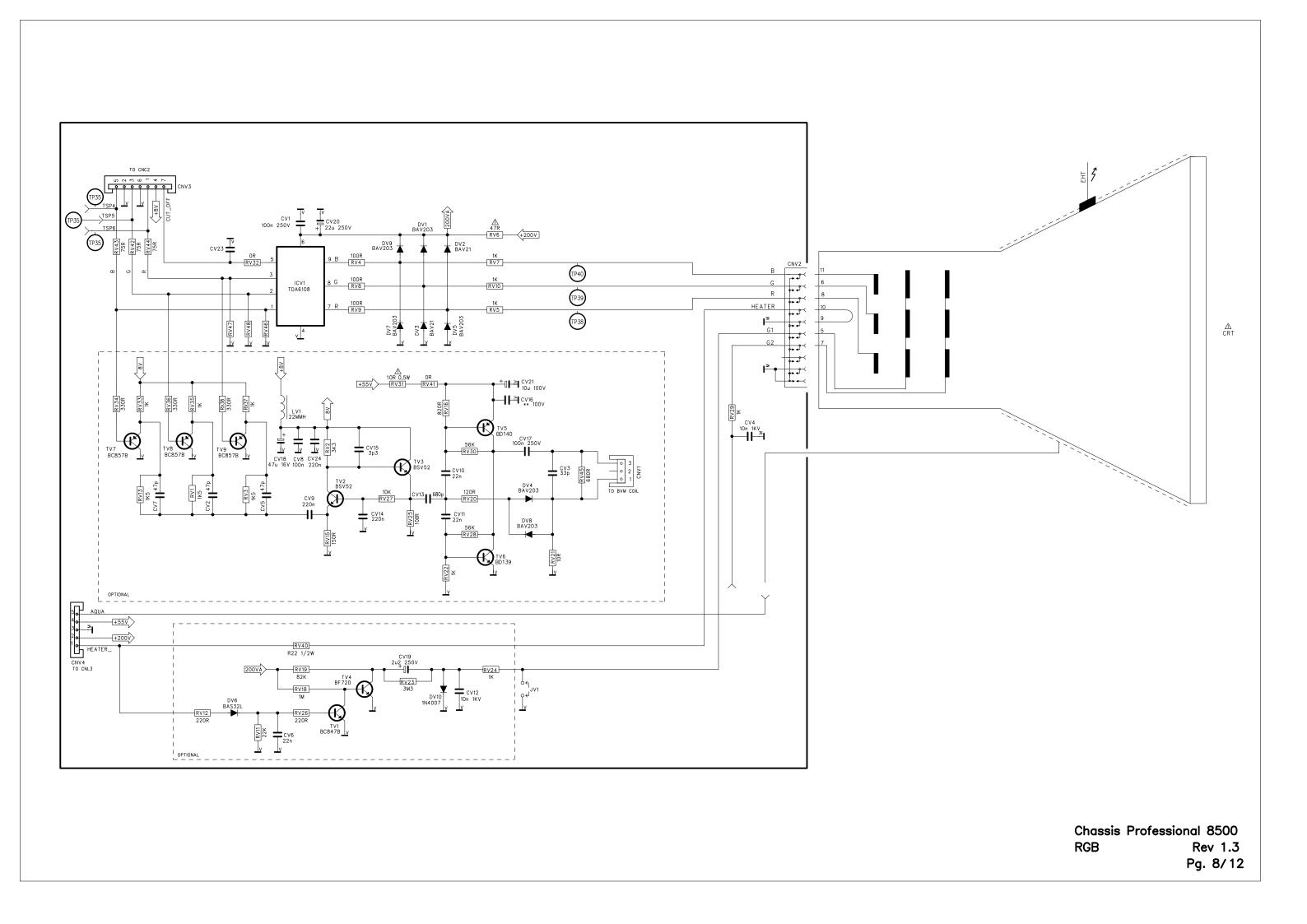


Chassis Professional 8500 Power Supply Rev 1.3 Pg. 7/12

## **TEST POINT WAVEFORM LIST**

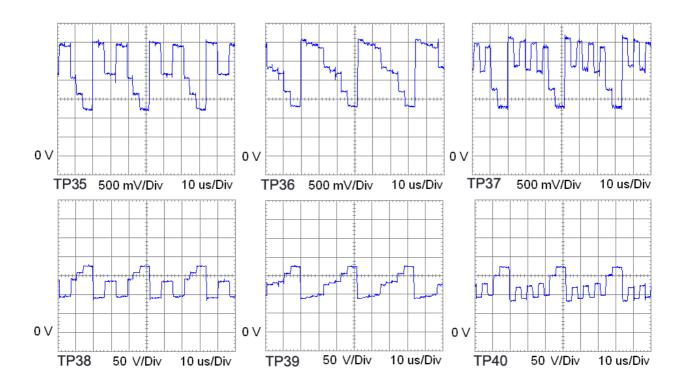
## **POWER SUPPLY 8500**

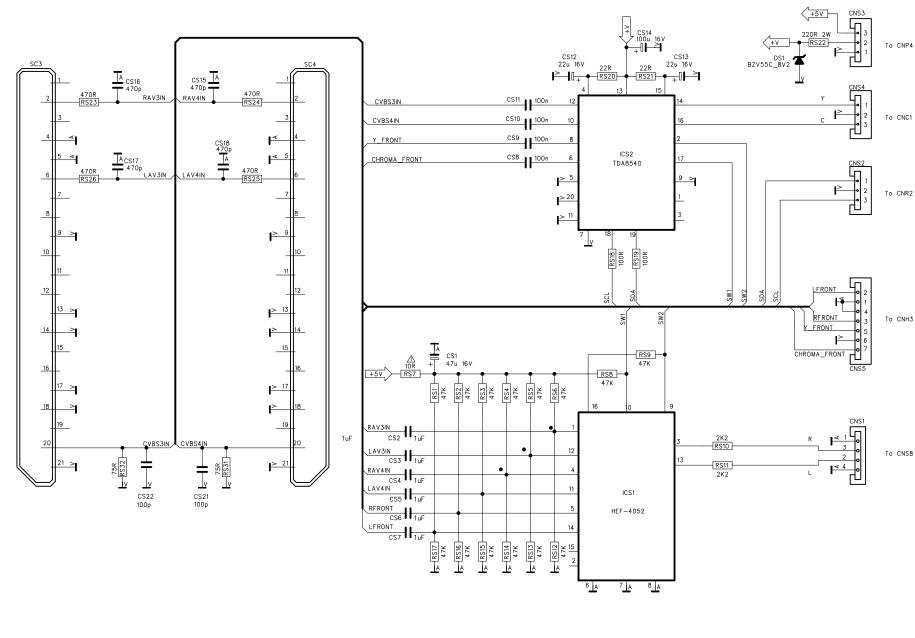




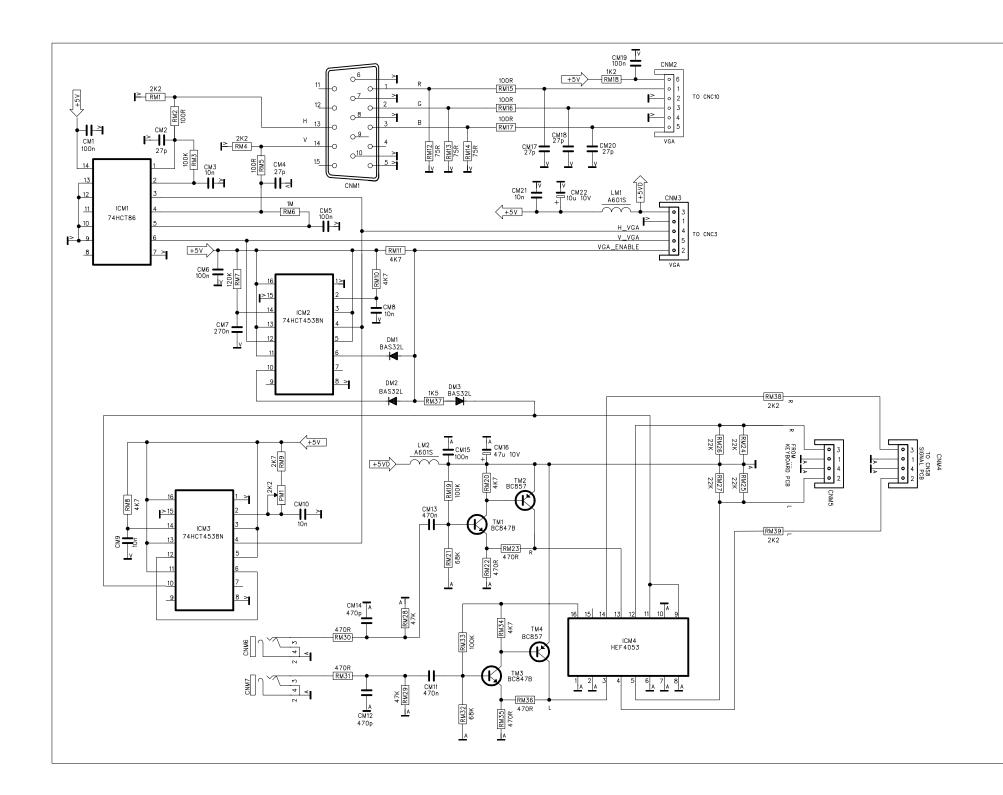
## **TEST POINT WAVEFORM LIST**

**RGB 8500** 

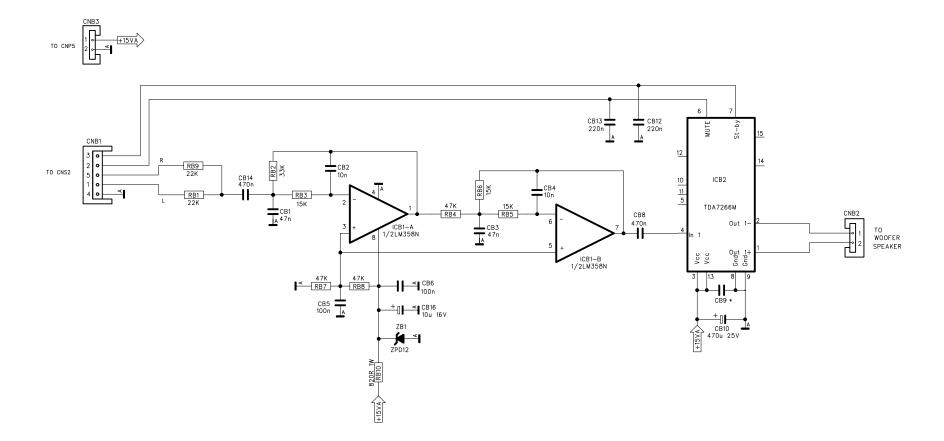




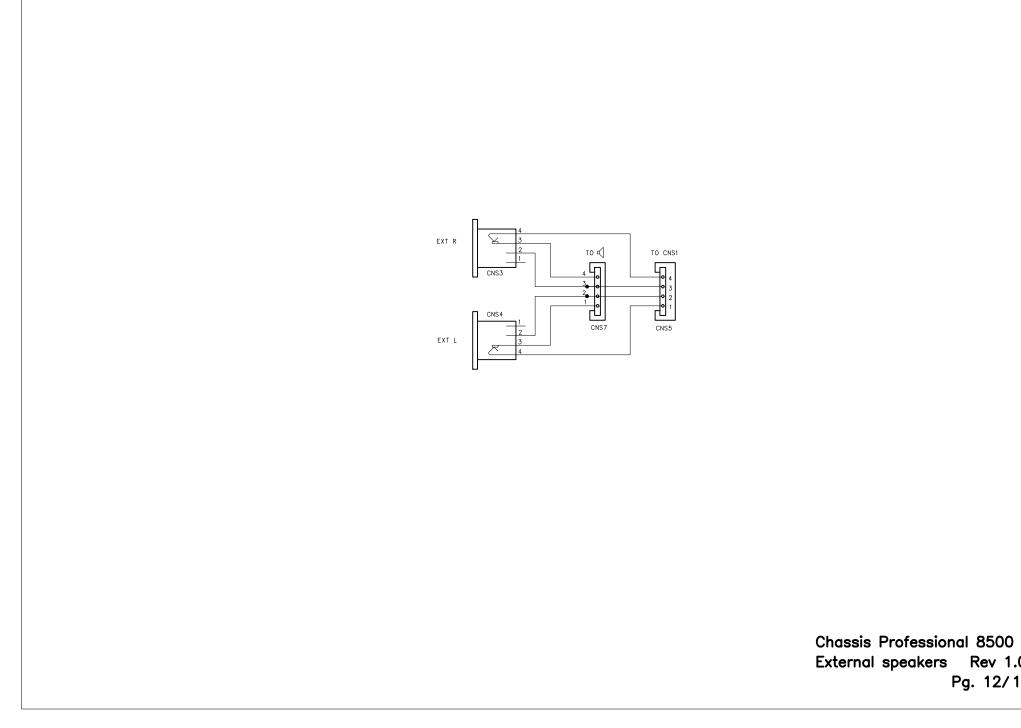
Chassis Professional 8500 Scart interface Rev 1.0 Pg. 9/12



Chassis Professional 8500 VGA interface Rev 1.0 Pg. 10/12



Chassis Professional 8500 Woofer Box Amplifier Rev 1.0 Pg. 11/12





#### TECHNICAL SPECIFICATION SPECIFICA TECNICA

## 1.0 Main features Caratteristiche principali

| 1.01 Standard     | BG D/K I L/L'               |
|-------------------|-----------------------------|
| 1.02 Color System | PAL SECAM NTSC (Scart only) |
| Sistema colore    | ( solo Scart)               |

- 1.03 Audio System Stereo A2 AM NICAM Sistema audio
- 1.04 Power Source 180/240V AC 50Hz Alimentazione
- 1.05 Audio Power  $2 \times 5$ Wrms ( $2 \times 10$ W music) Potenza audio
- 1.06 Stand-By Power < 3W (if degauss control option present) ( se opzione controllo degauss presente) Consumo Stand-By < 5W (without degauss control option) (senza opzione controllo degauss)
- 1.07 Tuning-System Frequency Syntesizer/99 programme positions Sintonia Sintesi di frequenza/99 posizioni di programma
- 1.08 CRT type All 110 size / Aspect ratio 4:3 and 16:9 Tipi di cinescopio Tutti i formati 110 / Rapporto di forma 4:3 e 16:9
- S-VHS (Scart2) 1 x Earphone 1.09 Connectors 2 x SCART 1 x Cuffia Prese
- 1.10 Regulations EN55013 EN55020 EN61000-3-2 EN60065 (03-99) Normative

## 2.0 Additional features Funzioni aggiuntive

|  | 2.01 | Teletext<br>Televideo                                                                                                                            | 10 pc            | iges                          | TOP /   | FLOF     |
|--|------|--------------------------------------------------------------------------------------------------------------------------------------------------|------------------|-------------------------------|---------|----------|
|  | 2.02 | Multilingual graphic<br>OSD grafico multiling                                                                                                    |                  | CZ/D/                         | DK/E/   | F/ FI/ ( |
|  | 2.03 | Hotel mode                                                                                                                                       |                  |                               |         |          |
|  | 2.04 | Parental lock<br>Sicurezza bambini                                                                                                               |                  |                               |         |          |
|  | 2.05 | No signal auto swite<br>Autospegnimento in                                                                                                       |                  | za di se                      | egnale. |          |
|  | 2.06 | Sleep timer                                                                                                                                      |                  |                               |         |          |
|  | 2.07 | 100 Hz features<br>-Scan conversion fr<br>-Large area flicker<br>-Still picture<br>-Digital color transi<br>-Luminance peaking<br>-Panorama mode | reduct<br>ent im | ion                           |         |          |
|  | 2.08 | Aspect ratio auto s<br>Commutazione auto                                                                                                         |                  | del fo                        | rmato   |          |
|  |      |                                                                                                                                                  |                  |                               |         |          |
|  | 3.0  | Options<br>Opzioni                                                                                                                               |                  |                               |         |          |
|  | 3.01 | Virtual Dolby                                                                                                                                    |                  |                               |         |          |
|  | 3.02 | IN/OUT connectors                                                                                                                                | -audio           | o/video<br>o line o<br>d 4 SC | utputs  |          |

- -external speakers
- 3.03 VGA input Ingresso VGA
- 640x480 / 31,5 kHz/60 Hz RGB : 0,7 Vpp 640x400 / 31,5 kHz/70 Hz H/V : TTL level 640x350 / 31,5 kHz/70 Hz Audio: 150mVrms
- 3.04 Scan velocity modulation

GB/I/N/NL/P/S

0 Hz

and S-VHS (Hosiden) inputs

## Spare parts list Lista parti di ricambio

## **Chassis Professional 8500**

Rev.1.1

| Ref./Pos. | Part.No.<br>Codice | Description                  | Descrizione                           | Note |
|-----------|--------------------|------------------------------|---------------------------------------|------|
|           |                    |                              |                                       |      |
| LC1       | S067435100         | Choke coil 10MMH LAL03       | Bobina choke 10MMH LAL03              |      |
| LC11      | S067450600         | Choke coil 600 OHM BLM21A601 | Bobina choke 600 OHM BLM21A601        |      |
| LF2       | S067419100         | Choke coil WBC2/RT-4A15      | Bobina choke WBC2/RT-4A15             |      |
| LG1       | S067081440         | Linearity coil (Tipe A)      | Bobina linearità (Tipo A)             |      |
| LG1       | S030040050         | Linearity coil (Tipe B)      | Bobina linearità (Tipo B)             |      |
| LG2       | S067070800         | Choke coil E/W 5 MH          | Bobina choke E/W 5 MH                 |      |
| LL2       | S030040130         | Choke coil 100 MH 2,5A       | Bobina choke 100 MH 2,5A              |      |
| LL6       | S030040020         | Bridge coil                  | Bobina ponte                          |      |
| LP2       | S030040110         | PFC coil                     | Bobina PFC                            |      |
| LV1       | S067435220         | Choke coil 22MMH LAL03 P52   | Bobina choke 22MMH LAL03 P52          |      |
| ICC1      | S020030240         | I.C. VSP 9402                | Circuito integrato VSP 9402           |      |
| ICC2      | S020030210         | I.C. LD1117ADT18TR           | Circuito integrato LD1117ADT18TR      |      |
| ICC3      | S020030230         | I.C. TDA 9886TS/V3           | Circuito integrato TDA 9886TS/V3      |      |
| ICC5      | S020030000         | I.C. TDA 9332H/N2/T3         | Circuito integrato TDA 9332H/N2/T3    |      |
| ICF1      | S020030270         | I.C. TDA8358J/N2             | Circuito integrato TDA8358J/N2        |      |
| ICP1      | S020030050         | I.C. TEA1504/N2              | Circuito integrato TEA1504/N2         |      |
| ICP2      | S020030130         | I.C. LM317P                  | Circuito integrato LM317P             |      |
| ICP3      | S020030140         | I.C. TLP-3023                | Circuito integrato TLP-3023           |      |
| ICP5      | S020030150         | I.C. TCD T1102G              | Circuito integrato TCD T1102G         |      |
| ICP6      | S063549310         | I.C. L4931-CDT33             | Circuito integrato L4931-CDT33        |      |
| ICP7      | S020030180         | I.C. STML78M08CDT            | Circuito integrato STML78M08CDT       |      |
| ICR1      | S006000010         | C.I. SAA 5667HL              | Circuito integrato SAA 5667HL         |      |
| ICR3      | S020020010         | I.C. M24C16-WBN6             | Circuito integrato M24C16-WBN6        |      |
| ICS1      | S063198700         | I.C. TDA9870A (Stereo)       | Circuito integrato TDA 9870A (Stereo) |      |
| ICS1      | S063198750         | I.C. TDA 9875A (Nicam)       | Circuito integrato TDA 9875A (Nicam)  |      |
| ICS2      | S020030030         | I.C. TDA7266                 | Circuito integrato TDA7266            |      |
| ICS5      | S063570530         | I.C. TDA 7053AT              | Circuito integrato TDA 7053AT         |      |
| ICV1      | S063161080         | I.C. TDA 6108JF/N1           | Circuito integrato TDA 6108JF/N1      |      |
| CG2       | S040590100         | Condensator 1 µF 250V        | Condensatore 1 µF 250V                |      |
| CL21      | S040600220         | Condensator 22 µF 250V       | Condensatore 22 µF 250V               |      |
| CL27      | S040590220         | Condensator 2,2 µF 250V      | Condensatore 2,2 µF 250V              |      |

| CP1  | S030244700 | Condensator 470 nF 275 VAC | Condensatore 470 nF 275 VAC |
|------|------------|----------------------------|-----------------------------|
| CP10 |            | Condensator 220 µF 400V    | Condensatore 220 µF 400V    |
| CP31 |            | Condensator 47 μF 250V     | Condensatore 470 µF 250V    |
| DC1  | S061112050 | Diode BAS 32 L             | Diodo BAS 32 L              |
| DC3  | S061517920 | Diode BA792                | Diodo BA792                 |
| DF1  | S061111320 | Diode 1N 4007              | Diodo 1N 4007               |
| DF2  | S021020170 | Diode BYD 37D              | Diodo BYD 37D               |
| DF3  | S061281050 | Diode BAV 203              | Diodo BAV 203               |
| DF4  | S061002100 | Diode BAV 21               | Diodo BAV 21                |
| DH1  | S021020200 | Led diode red/green        | Diodo led rosso/verde       |
| DL4  | S021020240 | Diode DMV1500H             | Diodo DMV1500H              |
| DL6  | S061301360 | Diode BYW 36               | Diodo BYW 36                |
| DL7  | S061401370 | Diode BYD 37K              | Diodo BYD 37K               |
| DP2  | S061401480 | Diode BTA 08 700CW         | Diodo BTA 08 700CW          |
| DP10 | S021020160 | Diode ER 506               | Diodo ER 506                |
| DP11 | S061503750 | Diode BYD 37J              | Diodo BYD 37J               |
| DP12 | S021020080 | Tyristor BT149G            | Diodo tyristor BT149G       |
| DP14 | S061303800 | Diode BYV 98/200           | Diodo BYV 98/200            |
| DP16 | S021020060 | Diode BYV 27/600           | Diodo BYV 27/600            |
| DP19 | S021020210 | Bridge rectifiers GBL08    | Diodo ponte a diodi GBL08   |
| DP19 | S021020090 | Diode TL431CZT             | Diodo TL431CZT              |
| DP7  | S021020100 | Diode BYW 54               | Diodo BYW 54                |
| ZC1  | S061713300 | Zener diode 33V            | Diodo zener 33V             |
| ZC2  | S021020220 | Diode BAT85                | Diodo BAT85                 |
| ZC7  | S061705100 | Zener diode 5V1            | Diodo zener 5V1             |
| ZF1  | S021020230 | Zener diode BZT03-C62      | Diodo zener BZT03-C62       |
| ZF2  | S021020120 | Diode BZD27/C51            | Diodo BZD27/C51             |
| ZP2  | S021020140 | Zener diode 15V            | Diodo zener 15V             |
| ZS1  | S061706800 | Zener diode 6V8            | Diodo zener 6V8             |
| ZS2  | S061515500 | Zener diode 3V6            | Diodo zener 3V6             |
| FCC1 | S067322500 | Saw filter K9453M          | Filtro SAW K9453M           |
| FCC2 |            | Saw filter K3953M          | Filtro SAW K3953M           |
| TRP3 | S030040080 | Mains filter               | Filtro rete                 |
| FP1  | S070503940 | Mini fuse T4 A             | Fusibile mini fuse T4 A     |
| FP2  |            | Fusible 3,15A H            | Fusibile 3,15A H            |
| FP3  |            | Mini fuse T2,5 A           | Fusibile mini fuse T2,5 A   |
| SWP1 |            | Mains switch               | Interruttore di rete        |
| CNH5 |            | S-VHS connector            | Presa S-VHS                 |
| CNS6 | S035040030 | RCA jack                   | Presa RCA                   |
| JKH1 | S071015300 | Earphone jack              | Presa cuffia                |

| JKH2 | S071020120 | RCA connector yellow         | Presa RCA gialla               |
|------|------------|------------------------------|--------------------------------|
| JKH3 | S071020110 | RCA connector red            | Presa RCA rossa                |
| JKH4 | S071020100 | RCA connector white          | Presa RCA bianca               |
| QC2  | S066900200 | Quarz 4 MHZ                  | Quarzo 4 MHZ                   |
| QR1  | S034010020 | Quarz 12MHz                  | Quarzo 12MHz                   |
| QS1  | S066902450 | Quarz 24,576MHz              | Quarzo 24,576MHz               |
| QS2  | S066902000 | Quarz 20.25MHZ               | Quarzo 20.25MHZ                |
| NTC1 | S056590200 | NTC resistor 4,7 Ohm         | Resistenza NTC 4,7 Ohm         |
| RF12 | S011010240 | Resistor 2,2 Kohm 1%         | Resistenza 2,2 Kohm 1%         |
| RF7  | S048033000 | Fusible resistor 33 Ohm      | Resistenza sicurezza 33 Ohm    |
| RG4  | S048002200 | Fusible resistor 2,2 Ohm     | Resistenza sicurezza 2,2 Ohm   |
| RL1  | S044011500 | Fusible resistor 15 Ohm      | Resistenza sicurezza 15 Ohm    |
| RL14 | S044010100 | Fusible resistor 1 Ohm       | Resistenza sicurezza 1 Ohm     |
| RP1  | S053051000 | Resistor 1 MOhm VR37         | Resistenza 1 MOhm VR37         |
| RP21 | S011010180 | Resistor 240 Ohm 1%          | Resistenza 240 Ohm 1%          |
| RP22 | S047510000 | Fusible resistor 10 Ohm      | Resistenza sicurezza 10 Ohm    |
| RP38 | S053054700 | Resistor 4,7 MOhm VR37       | Resistenza 4,7 MOhm VR37       |
| RP42 | S011030020 | Resistor 100 KOhm 3W         | Resistenza 100 KOhm 3W         |
| RP8  | S011010200 | Resistor 33 KOhm 1%          | Resistenza 33 KOhm 1%          |
| RS26 | S047501000 | Fusible resistor 1 Ohm SMD   | Resistenza sicurezza 1 Ohm SMD |
| RV6  | S011010120 | Fusible resistor 47 Ohm      | Resistenza sicurezza 47 Ohm    |
| RW22 | S047504700 | Fusible resistor 4,7 Ohm     | Resistenza sicurezza 4,7 Ohm   |
| IRH1 | S020030100 | IR receiver TSOP1836SS3VBS12 | Ricevitore IR TSOP1836SS3VBS12 |
| PH1  | S036020010 | Switch push                  | Tasti push                     |
| TC1  | S021010080 | TR. BSN20                    | Transistore BSN20              |
| TC14 | S062608500 | TR BC 847 B/T1               | Transistore BC 847 B/T1        |
| TC18 | S062608600 | TR BC 857 B/T1               | Transistore BC 857 B/T1        |
| TL1  | S021010070 | Transistor VN0610L           | Transistore VN0610L            |
| TL2  | S062764100 | Transistor BUH 1015          | Transistore BUH 1015           |
| TP1  | S021010030 | Transistor STW7NA80          | Transistore STW7NA80           |
| TV2  | S062620000 | TR BSV52/T1                  | Transistore BSV52/T1           |
| TV4  | S062607200 | Transistor BF 720            | Transistore BF 720             |
| TV5  | S021010100 | Transistor BD 140-16         | Transistore BD 140-16          |
| TV6  | S021010090 | Transistor BD 139-16         | Transistore BD 139-16          |
| TRL1 | S066548000 | Line drive transformer       | Trasformatore pilota di riga   |
| TRL2 | S031010050 | Flyback transformer          | Trasformatore EAT              |
| TRP1 | S032020010 | SMPS transformer             | Trasformatore alimentazione    |
|      | S040010010 | Tuner                        | Tuner                          |
|      |            |                              |                                |
|      |            |                              |                                |

Da:

Data:

A : Tutti i Centri Assistenza Tecnica Sinudyne

Oggetto: VARIANTI SUL PILOTAGGIO DEL FINALE DI RIGA PER TELAIO 8500

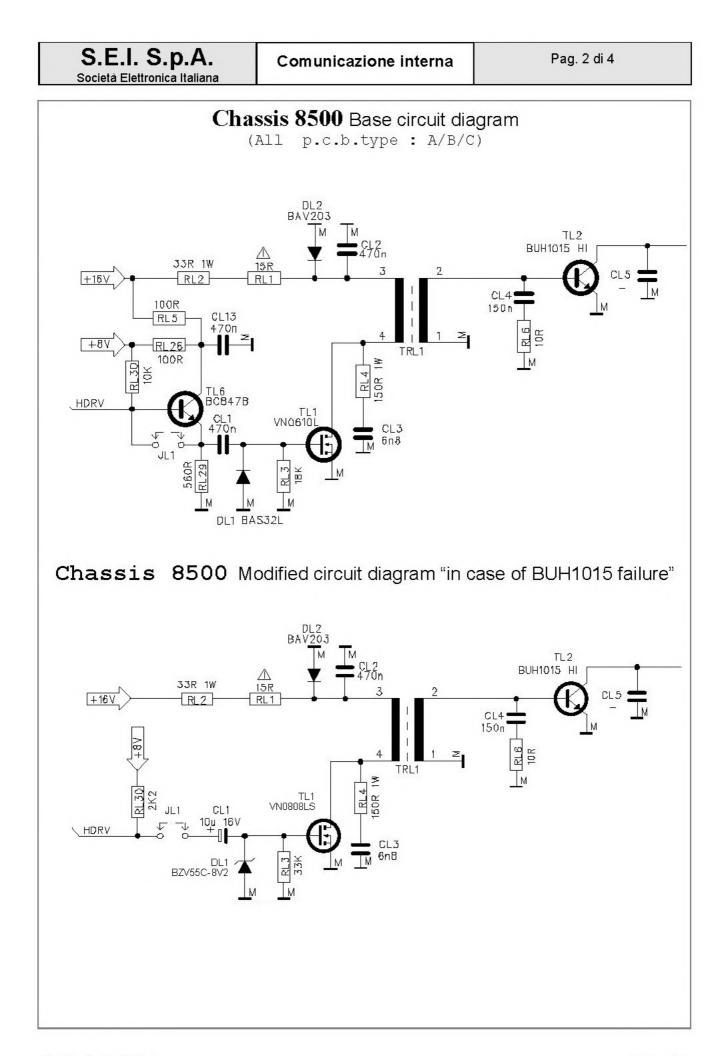
Gentili collaboratori,

Vi proponiamo di seguito due varianti tecniche al pilotaggio del finale di riga per i telai 8500.

Tali modifiche dovranno essere applicate ai soli telai che abbiano dimostrato una **mortalità precoce** del BUH1015 (poche settimane di funzionamento).

Di seguito troverete i dettagli circuitali delle modifiche e le immagini della realizzazione.

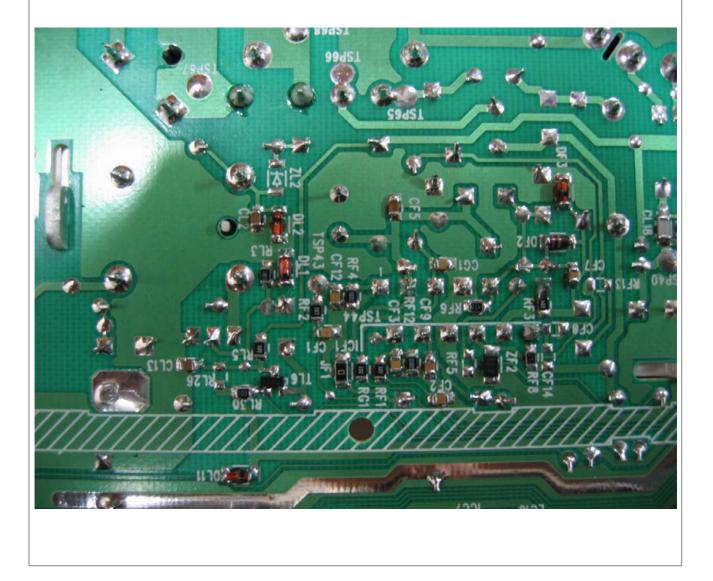
Verrete tempestivamente informati in merito alla data di introduzione di queste modifiche sulla nuova produzione.



| S.E.I. S.p.A.                | Comunicazione interna | Pag. 3 di 4 |
|------------------------------|-----------------------|-------------|
| Società Elettronica Italiana |                       |             |

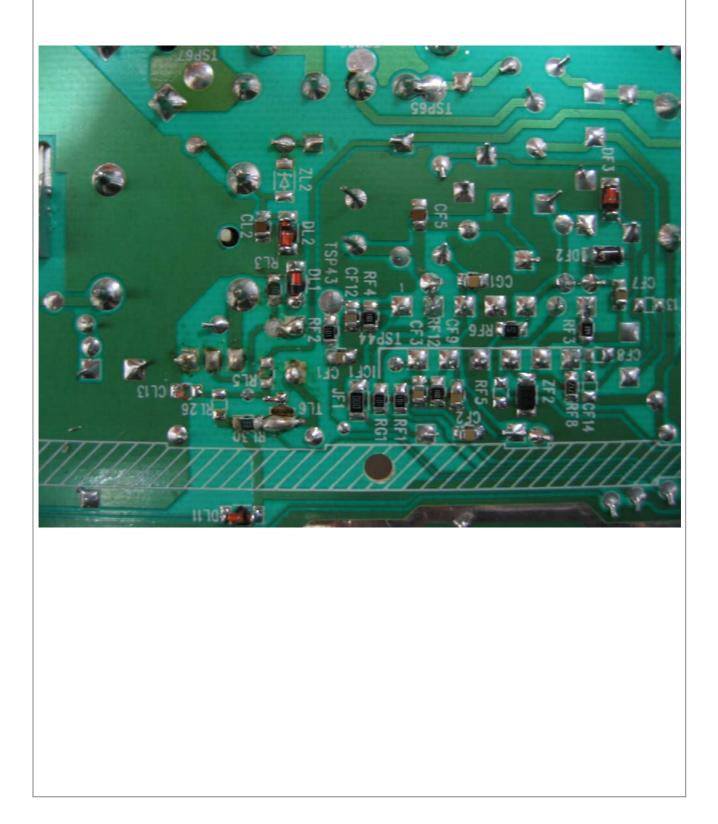
| Reference | Descrizione      | Circuito originale | Circuito modificato              |  |  |  |
|-----------|------------------|--------------------|----------------------------------|--|--|--|
| RL5       | Resistenza SMD   | <b>100</b> Ω       | Eliminato                        |  |  |  |
| CL13      | Condens. SMD     | 470nF              | Eliminato                        |  |  |  |
| RL30      | Resistenza SMD   | <b>10Κ</b> Ω       | <b>2,2K</b> Ω                    |  |  |  |
| TL6 /JL1  | Transistor SMD   | BC847B             | Sostituito con ponte tra base ed |  |  |  |
|           |                  |                    | emitter TL6                      |  |  |  |
| RL29      | Resistenza       | <b>1Κ</b> Ω        | Eliminato                        |  |  |  |
| CL1       | Condens. Elettr. | 470nF              | 10μF                             |  |  |  |
| RL3       | Resistenza SMD   | <b>18Κ</b> Ω       | <b>33Κ</b> Ω                     |  |  |  |
| TL1       | Transistor       | VN0610L            | VN0808LS (Codice SEI S021010140) |  |  |  |
| DL1       | Diodo SMD        | BAS32L             | BZV55C-8V2 (Cod. SEI S061708200) |  |  |  |

## VERSIONE ORIGINALE





## VERSIONE MODIFICATA





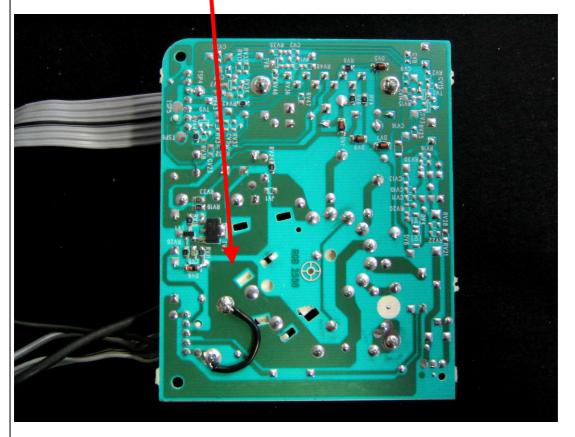
## Description

IC TDA 8358J random malfunctioning

| TV CRT              |
|---------------------|
| Chassis 2550 - 8500 |
|                     |
|                     |
|                     |

## Service Tip

In order to protect with efficiency the component IC TDA 8358J (e.g. against tube discharge) we suggest to act in the following way adding a bridge with a inner section > 1.0 mm2 ulti wire cable on tube PCB as from the photo here below.



The indicated grounding path improvement is applied to production chassis (2550 and 8500) from June 2004 via a component side wire jumper.

1

## Subject : Chassis 2550 and 8500 Technical Improvements

The annex table resumes the technical improvements applied to the 2550 and 8500 chassis families production from March to Sept. 2004.

In the event of service job on products of earlier production date we suggest to implement the modifications listed in the table. As additional info we highlight the fact that starting from April 2004 some soldering joints of the chassis is mechanically reinforced by the use of a specific rivet fitted on the PCB (LOPTX pins; Joke connector; EHT pins). In the event of service job we suggest to apply to chassis of earlier production date soldering reinforcement by new soldering joint making (renew tin alloy) on the previously listed areas.

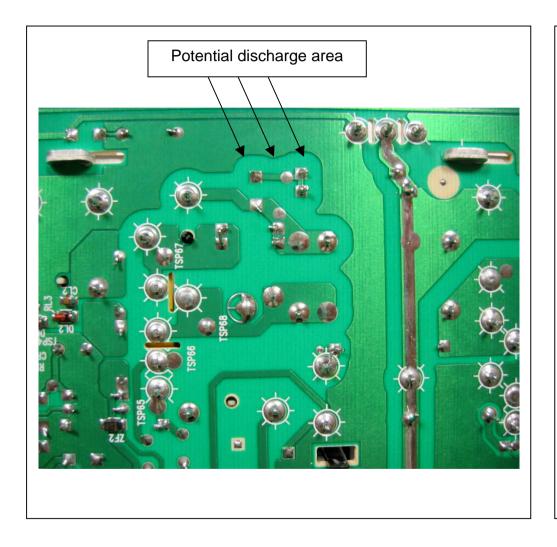
| 2550 ISSUE                             | ACTION                                                    | APPLICA<br>IMPROVE      |           | S.E.I. CODE |
|----------------------------------------|-----------------------------------------------------------|-------------------------|-----------|-------------|
| No power on from main switch operation | Replace TL2 S2000 AFI and apply driving circ modification | cuit In case of failure |           | S021010110  |
| (green led blinking)                   | Replace DP16 apply BYV27-600                              | In case of failure      |           | S021020060  |
| No power on from main                  | Replace DP 8 apply BAS 32L                                | In case of failure      |           | S061112050  |
| switch operation                       | Replace ICP5 TCDT1102G                                    | In case of failure      |           | S020030150  |
| (led blinking red to green)            |                                                           |                         |           |             |
| Difficult power on from                | Replace ZP2 apply BZV55-C15                               | In case of failure      | Suggested | S021020140  |
| standby status                         |                                                           |                         |           |             |
| Blanking screen on power               | Replace ICF1 TDA 8358                                     | In case of failure      |           | S020030270  |
| on                                     | Replace RL15 1R 033 5%                                    | In case of failure      |           | S044010100  |
| (horizontal coloured lines             | Replace RL14 1R 033 5%                                    | In case of failure      |           | S044010100  |
| on dark screen )                       | Replace DL8 from RGL34K to BYD37K                         |                         | Suggested | S021020280  |
|                                        | Replace DL7 from RGL34K to BYD37K                         |                         | Suggested | S021020280  |
|                                        | Apply wire jumper on CRT PCB (#21                         | Photo)                  | Suggested |             |

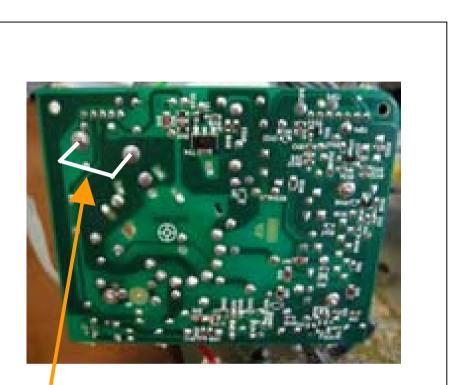
| 8500 ISSUE                                 | ACTION                                                           | APPL               | ICATION /                                | S.E.I.                   |
|--------------------------------------------|------------------------------------------------------------------|--------------------|------------------------------------------|--------------------------|
|                                            |                                                                  | IMPRO              | OVEMENT                                  | CODE                     |
| No power on from main<br>switch operation  | ReplaceTL2 BUH 1015 and apply driving circuit modification       | In case of failure |                                          | S062764100               |
| (green led blinking)                       | Replace DP16 apply BYV27-600                                     | In case of failure |                                          | S021020060               |
| No power on from main                      | Replace DP 8 apply BAS 32L                                       | In case of failure |                                          | S061112050               |
| switch operation                           | Replace ICP5 TCDT1102G                                           | In case of failure |                                          | S020030150               |
| (led blinking red to green)                | DL6 / RL11 Discharge to ground elimination (#1 Photo)            |                    | Suggested on 8500<br>PCB version A, B, C |                          |
| Difficult power on from main               | CR47 and CR48 from 47 pF to 33 pF                                |                    | Suggested                                | S062764100               |
| switch operation                           | CR3 from 1.0 uF to 2,2 uF                                        |                    |                                          | S010162200               |
| Difficult power on from<br>stand by status | Replace ZP2 apply BZV55-C15<br>Replace DP3 from RGL34J to BYD34J | In case of failure | Suggested                                | S021020140<br>S021020250 |
| Blanking screen on power                   | Replace ICF1 TDA 8358                                            | In case of failure |                                          | S020030270               |
| on                                         | Replace RL15 1R 033 5%                                           | In case of failure |                                          | S044010100               |
| (horizontal coloured lines on              | Replace RL14 1R 033 5%                                           | In case of failure |                                          | S044010100               |
| dark screen )                              | Replace DL8 from RGL34K to BYD37K                                |                    | Suggested                                | S021020280               |
|                                            | Replace DL7 from RGL34K to BYD37K                                |                    | Suggested                                | S021020280               |
|                                            | Apply wire jumper on CRT PCB (#2 Photo)                          |                    | Suggested                                |                          |
| Random switch off to st-by                 | Replace CL12 Gray type 220 pF 2KV - 500 Vac                      |                    | Suggested                                |                          |
|                                            | with Blue type 220 pF 2KV - 700 Vac                              |                    |                                          | S010030450               |
|                                            | Replace RC 103 from 4,7 K to 470 ohm                             |                    | Suggested                                | S044824700               |

NOTE : #1 Photo ; #2 Photo

## #1 Photo 8500 Chassis type

#2 Photo 2550 and 8500 Chassis type





Wired connection jumper (multiwire type)

**Chassis Professional 8500** 

Description of circuit

## **Power Supply**

The chassis 8500 uses a **S**witch **M**ode **P**ower **S**upply (SMPS) operating at 50 kHz approx, rectified and stabilized on the secondary side and controlled by the TEA1504 (ICP1) integrated circuit.

The transformer TRP1 serves simultaneously to isolate the a.c. voltage and to generate the required supply voltages through the various secondary windings.

When the switch contacts are closed, the a.c. voltage, rectified to d.c., smoothed, and carried by the terminals of CP10, is connected to pin 1 of integrated circuit ICP1 which proceeds to charge capacitor CP14 by means of an internal current source. As soon as the charge voltage reaches a value of 11 V approx, the integrated circuit begins operating and generates pulses through pin 4 that are used to drive transistor TP1.

Current now begins to flow through the primary 6/2 of the transformer and pulses are generated at the terminals of winding 1/4 which, when rectified by DP9 and smoothed by CP16, will ensure that ICP1 is fully powered up.

At the same time, currents are induced in the secondary windings which when rectified and smoothed will provide the various supply voltages.

A voltage taken from the terminals of CP31 by way of a divider including RP31/RP32/RP35/PP2 and applied to the control electrode of DP19 will cause a current, proportional to the voltage, to flow through the photodiode of the optical coupler ICP5.

This current is transferred via the emitter of the photocoupler to the input (pin 9 of ICP1) of a comparator serving to regulate the duration of the pulses that will drive the transistor TP1.

The resulting circuitry ensures a notably precise regulation of the voltages presented at the secondaries of the transformer, controlling the duration for which current is allowed to flow through the primary winding and consequently determining the amount of energy put into the transformer.

The choke LP2 serves to limit current harmonics drawn from the a.c. supply, in accordance with pertinent regulations.

## • Stand-by mode

During operation in stand-by, minimal power is consumed by the appliance as most of the circuits are inactive; the amount of energy to be put into the transformer is therefore very small, and this means that the conduction times for TP1 would be so short as to be incompatible with the characteristics of the transistor.

In this situation, accordingly, the SMPS uses a discontinuous type of operation in which the pulses driving transistor TP1 are generated by the integrated circuit ICP1 in bursts, rather than continuously. In this way, minimal energy is transferred, but employing conduction times that are acceptable for transistor TP1.

In stand-by mode, transistor TP3 conducts and TP2 is inhibited, so that thyristor DP12 conducts when the gate is in receipt of pulses, by way of RP24 and CP25, from the secondary winding 16/17-18 of the transformer. Accordingly, the +VB voltage winding is connected in parallel with that of the +3V3 stand-by voltage (pin15/14).

The voltage at the terminals of CP47 now rises swiftly and, on exceeding the threshold value of the Zener diode ZP2, establishes conduction through transistor TP4. The produces a current pulse in the photodiode of ICP5, which is transferred by way of DP8 and RP6 to pin 14 of ICP1, which ceases driving transistor TP1.

The voltage at pin 6 of ICP1 drops, ultimately reaching a value of 8 V approx, at which point the internal current generator is reactivated. The voltage at pin 6 now rises again to 11 V approx, returning transistor TP1 to a state of conduction, and the cycle described thus far is repeated.

To avoid unnecessary power consumption, moreover, only the circuits connected to the + 3.3V voltage are powered up, since circuits ICP2 (+ 3V3) and ICP4 (+5V) are in practice rendered inactive by the very low input voltage.

This ensures that power consumption in stand-by is only 2.5 W approx (Green Mode).

## Normal Mode

When an ON command is received, pin 98 of ICR1 is shifted to level L.

Transistor TP3 is inhibited and TP2 saturates, interrupting conduction of DP12 and restoring separation of the secondary windings. The +16V voltage at the terminals of CP21 is now able to power up the horizontal deflection stage contained in ICC5, by way of circuit ICP7 (the detailed description of the horizontal deflection start cycle is given under the relative heading). This means that the horizontal deflection stage can begin to operate, all secondary voltages are present, and the power supply is operating in normal mode.

If required power falls below 10% of peak power, the operating frequency drops to 20kHz approx to reduce switching losses.

## • Protections

In the event of an a.c. supply overvoltage occurring, circuit ICP1 will stop generating pulses on pin 4 if the voltage at pin 6 exceeds 14V approx. Conversely, if the a.c. supply voltage is too low, pulses will cease to be generated if the voltage at pin 14 falls below 2.5V.

In addition, the current flowing through transistor TP1 is measured at the terminals of resistors RP14/RP19/RP45 and applied to pin 5 by way of RP15; if the value registers higher than the prescribed maximum, pulses will cease to be generated at pin 14.

These measures have the effect of protecting transistor TP1 and avoiding the risk of short circuits on the transformer secondaries.

## • PTC control

The circuit (optional) made up of TP5, ICP3 and DP2 allows activation of the picture tube degaussing function at each power-up, not only when the power switch is operated but from the stand-by condition as well.

## mProcessor / Text

The functions indicated above are assigned to integrated circuit ICR1 (SAA5667HL).

## • mProcessor

This controls all functions of the appliance, communicating internally with the text section and externally with the various peripherals via two IIC buses and by way of L/H levels on certain pins.

The bus connected to pins 83 and 84 is dedicated to communication with memory NVM (ICR3), so as to ensure maximum protection of stored data.

The bus connected to pins 81 and 82 is used for communications with all other peripherals.

Receiver IR (IRH1) is connected to pin 76, pin 2 provides the input for commands entered manually by way of the keys, and pin 100 provides the output controlling the LED (DH1) by way of transistors TH1 and TH2.

Pin 72 receives the reset signal generated by integrated circuit ICR2 at power-up.

Pins 4 and 5 are inputs used for automatic selection of AV mode when the sources connected to the two SCART sockets supply the relative switching voltage. Pin 6 is used for selection of VGA mode.

Pin 28 provides "low power" control of the horizontal deflection stage (see relative heading) whilst pin 13 is an output used to reset the video processor (ICC1).

Pin 97 activates the MUTE function and pin 98 enables the SMPS to switch the appliance out of stand-by mode (L active).

Pins 95 and 96 control volume and balance through the earphones.

Pin 22 is an input used to check that the SMPS start cycle has been correctly completed. Pins 53 and 55 are inputs receiving the horizontal and vertical synchronizing pulses used to position the On-Screen Display.

Pin 31 is the input for the video signal used to extract text information, and pins 46, 47, 48 and 52 are the RGB signal outputs for OSD and text.

## Text / OSD

All hardware and software functions are contained in the integrated circuit, which also generates the relative RGB signals internally.

## Processing of video / synchronizing signals

These functions are assigned to circuits TDA9886 (ICC3), VSP9402 (ICC1), TDA9332 (ICC5).

## • TDA9886

This is a multistandard video demodulator for positive and negative modulation, which also includes the handling of AM audio.

No external control is required. The component is driven entirely by software through the IIC bus connected to pins 10/11. The pin 22 is used in conjunction with TC3 and TC4 to switch the SAW audio filter FCC1 when LL' standard is in use.

The demodulated video signal is carried by pin 17 and the intermediate audio frequency by pin 12. Pin 8 carries the already demodulated AM audio signal when LL' standard is in use. Pin 14 is the tuner gain control output.

## • VSP9402

This has the following functions:

- Video input selector
- A/D converters with 9 bit resolution
- Multistandard colour decoder (PAL/NTSC/SECAM)
- 50/60 Hz to 100/120 Hz converter
- Integrated video memories (Data format 4:2:2)
- Motion adaptive temporal noise reduction
- Digital colour transition improvement (DCTI)
- Luminance peaking
- Sync outputs
- A/D converters with 9 bit resolution for YUV outputs

All processes are controlled via IIC-bus (pins 6/13), and YUV output signals are carried on pins 2/79/76. Transistors TC1 and TC2 convert the level of the IIC bus from the 5V utilized by other peripherals to the 3.3V needed by circuit ICC1. Pins 17/23 carry the horizontal and vertical synchronizing signals.

Pin 63 carries the video text decode signal, and pin 61 the SCART2 video output signal. Pin 24 receives the reset signal (L active) controlled by microprocessor ICR1.

## • TDA9332H

## Video

The signals Y100, U100, V100 from ICC1 are connected to pins 26, 27 and 28.

The RGB signals are matrixed by the relative circuits, then verified for saturation, contrast and brightness. The output signals to the picture tube are carried by pins 40, 41 and 42 and directed at low impedance to the final video amplifiers by way of transistors TC9/TC14/TC15.

Pin 44 is the input for measurement pulses regulating the cutoff, which uses an automatic system for alignment at both low and high current, optimizing the performance of the picture tube. The regulation of voltage Vg2 is completely automated in service mode by a dedicated software procedure.

Pin 43 is the control input for automatic limitation of the tube current.

Pins 35, 36, 37 and 38 carry the RGB input signals for OSD and text, whilst pins 30, 31, 32 and 33 are the RGB inputs for the VGA source. Important: these inputs require sources with a horizontal frequency of 32 kHz approx.

## Deflection

All management of deflection controls is referred to the 12 MHz oscillator FCC4 connected to pins 20/21.

At power-up, pin 22 is set at 5V by way of RC73 and ZC7, consequently activating the output of horizontal drive pulses at 50 kHz approx from pin 8. This allows the horizontal deflection stage to start up in low power mode (its consumption allowing stabilization of the power supply), thereby minimizing stress on the final line transistor.

When the supply voltage on pins 17/39 reaches 8V, the horizontal drive output passes progressively to the nominal frequency (32 kHz) and the definitive operating mode is established. At this point the software will remove the input voltage from pin 22, and pin 20 of ICR1 reverts to low level.

The horizontal and vertical synchronizing pulses HD and VD are applied respectively to the inputs at pins 24 and 23. If the VGA option is included, integrated circuit ICC7 is used to direct the signals of the selected source (TV or VGA) to the inputs.

Pin 13 is the horizontal flyback pulse input, and pin 4 is the input used for dimensional stabilization of the picture in response to variation in tube current.

Pin 9 is used as the input for a tube protection circuit that will blank the screen in the event of problems affecting the vertical deflection circuits.

Pins 1 and 2 are the symmetrical outputs driving vertical deflection and pin 3 is the output controlling E/W correction.

In service mode, all control functions are executed by a dedicated auxiliary software.

## Processing of audio signal

The various audio functions are handled by circuits TDA9870/5A (ICS1), SAA7715H (ICS3), TDA7266 (ICS2) and TDA7053AT (ICS5).

## • TDA 9870A / TDA 9875A

The basic functions of the two integrated circuits are the same, with version TDA9875A also incorporating a NICAM digital audio decoder.

The IF audio signal coming from pin 12 of circuit ICC3 is applied to input pin 12.

All audio functions (demodulation, FM/NICAM stereo decoding, input/output switching, volume/tone controls, effects) for BG/DK/I/LL' standards are contained in the integrated circuit, and all are selected and controlled entirely by software.

The audio inputs from the SCART 1 and SCART 2 sockets are connected respectively to pins 33/34 and 36/37; the audio input from the front sockets (optional) is connected to pins 31/32.

Pin 29 receives the AM audio signal from pin 8 of ICC3, when LL' standard is in use.

Pins 47/48 and 51/52 carry the audio outputs to SCART 1 and SCART 2 respectively.

Pins 62/63 are the constant level outputs for the LINE OUT sockets (optional), driven by way of transistors TW11 and TW13, and pins 60/61 are the outputs for the power amplifiers (ICS2) driving the speakers.

Pins 21/22/23/25/26/27 are the inputs/outputs of the I2S digital bus used for communications with circuit ICS3 (included only in appliances equipped with Virtual Dolby®).

## • SAA 7715H

This is included only in appliances with Virtual Dolby® (optional).

The handling of the signal is entirely digital, with data transferred to and from ICS1 by way of bus I2S, which is connected to pins 1/2/3/22/30/31. A dedicated software controls all the functions.

## • TDA 7266

This is a dual audio power amplifier with bridge outputs coupled directly to the loudspeakers. The input signals are connected to pins 4/12 and the outputs to pins 1/2 and 14/15. Pin 6 (L active) mutes the amplifiers and is controlled by way of transistor TS1. Transistors TS2 and TS3 activate the MUTE function during power transients. Pin 7 (L active) minimizes power consumption in stand-by.

## • TDA 7053AT

This is a dual amplifier used to drive the earphones socket.

The inputs are connected to pins 4/6 and the outputs to pins 9/16. The signal reproduced is the same as that of the speakers and can be controlled for volume and balance by way of pins 2/8, connected to the outputs (pins 95/96) of ICR1.

Deflections

## • Horizontal

The final line transistor is driven using transformer TRL1, of which the primary winding is driven by transistor TL1, connected to the horizontal drive output of ICC5 (pin 8) by way of impedance transfer transistor TL6.

The horizontal deflection stage is implemented conventionally with the deflection transistor TL2, the diode EW modulation circuit (DL4), and internal pincushion correction (CL8/LL6). The EW correction signal is applied at the central point of the diodes by way of LG2.

The capacitive divider made up of CL11/CL12 handles the horizontal flyback pulse applied to pin 13 of ICC5, limiting its maximum value to 8V by way of diode DL11.

## • Vertical - EW

The functions are assigned to integrated circuit TDA8358 (ICF1). This is a power amplifier that has a bridge output and therefore allows connection of the deflection coils directly to pins 4 and 10. Also connected in series is resistor RF10, which supplies the necessary feedback signal to pin 12.

The differential input circuit (pins 1/2) is driven by the voltage produced at the terminals of RF5/RF12 as a result of the symmetrical currents supplied by ICC5.

Pin 11 is an output that assumes value H at the moment of vertical flyback. This signal is connected to pin 9 of ICC5 and its function is to protect the picture tube in the event of problems in the vertical deflection circuits.

Two separate input voltages are used for the deflection part (pin 3) and for generating the flyback pulse (pin 9), thereby obtaining a high level of effectiveness.

The power stage for the EW correction, composed of a MOS transistor internally of the integrated circuit, is driven directly by ICC2 at pin 5 and its collector (pin 8) is connected by way of RG4 to the injection coil LG2.

## Final video amplifiers

The RGB signals carried by pins 40/41/42 of circuit ICC5 (TDA9332) must be amplified and inverted to set them at the level necessary for driving the picture tube.

The signals are transferred via transistors TC9, TC14 and TC15, at low impedance, to the inputs of the final amplifiers.

Integrated circuit TDA6108 (ICV1) is used for this purpose.

The inputs are connected to pins 1/2/3 and the outputs (pins 7/8/9) are connected directly to the tube cathodes by way of the protection resistors RV5/RV7/RV10.

Pin 5 carries a copy of the currents flowing through the cathodes of the tube and this information is relayed to video processor TDA9332 for operation of the automatic cutoff control circuits.

Transistors TV1 and TV4 make up a circuit serving to eliminate the spot that remains on the screen when the appliance is switched off.

During operation, TV1 is maintained in saturation by the filament energizing pulses, rectified and filtered by DV6 and CV6, so that TV4 is inhibited.

Capacitor CV19 is able to charge at +200V through the agency of RV19 and DV10, whilst the aperture grilles 1 (G1) of the tube remain at ground potential since DV10 is in conduction.

As soon as the appliance is switched off, no further pulses will be supplied to the filament; TV1 is inhibited and TV4 is saturated by the voltage of +200V, still present and applied through RV18 to its base.

The collector of TV4 now refers the positive plate of CV19 to ground, and accordingly the grilles 1 of the tube are polarized with the -200V present on the negative plate, since DV10 is now reverse-polarized.

In this situation, the tube remains entirely inhibited for the duration of the period taken by CV19 to discharge, and no spot will appear on the blank screen.

Also included (optionally) is a deflection rate modulation circuit.

The RGB signals, decoupled by transistors TV7/TV8/TV9, are summated and transferred by the circuit made up of TV2 and TV3 to the power stage consisting in TV5 and TV6.

The coupling capacitor CV13 and the input impedance of the power stage combine to form a shunt circuit that generates pulses of suitable polarity to coincide with each signal transition.

Thanks to this expedient, a special deflection coil associated with the tube is able to modulate the deflection velocity (**B**eam **V**elocity **M**odulation), obtaining a significant improvement in definition of the picture.