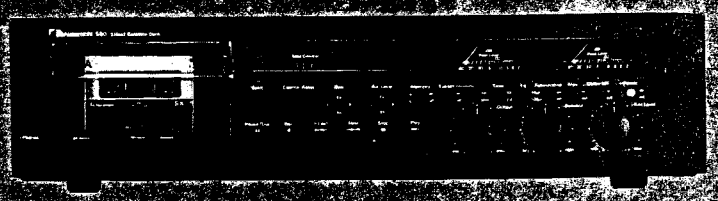
Nakamichi

Service Manual

Nakamichi 580

2 Head Cassette Deck



580

CONTENTS

1. GENERAL

1.1. Instructions

This Service Manual consists of two sections, the first section of manual is for the latest Nakamichi 580 and the latter section is for the previous Nakamichi 580.
The first section will be applicable for the Models bearing serial Nos. A30110101 and greater.

1.2. Control Functions

Nakamichi 580 control functions are shown below:

1. Acrylic Cassette Compartment Cover
2. Cassette Lid
3. Eject Button
4. Counter Reset Button
5. Tape Counter
6. Bias Adjustment Controls
7. Record Calibration Controls
8. Tape Memory Switch
9. Timer Switch
10. Timer Mode Switch (Record/Play)
11. Tape Switch (SX/EX)
12. Eq. Switch (70 μs/120 μs)
13. Test Tone Switch
14. MPX Filter Switch
15. Dolby NR Switch
16. Power Switch
17. Peak Level Meters
18. Input Level Control (Record Level)
19. Balance Control
20. Output Level Control
21. Play Button
22. Stop Button
23. Rewind Button
24. Fast-Forward Button
25. Record Button
26. Pause/Cue Button
27. Head Height and Azimuth Alignment Screw
28. Headphone Jack
29. Input Jacks
30. DIN In/Out Jack
31. Output Jacks
32. Remote Control Socket
33. Power Cord

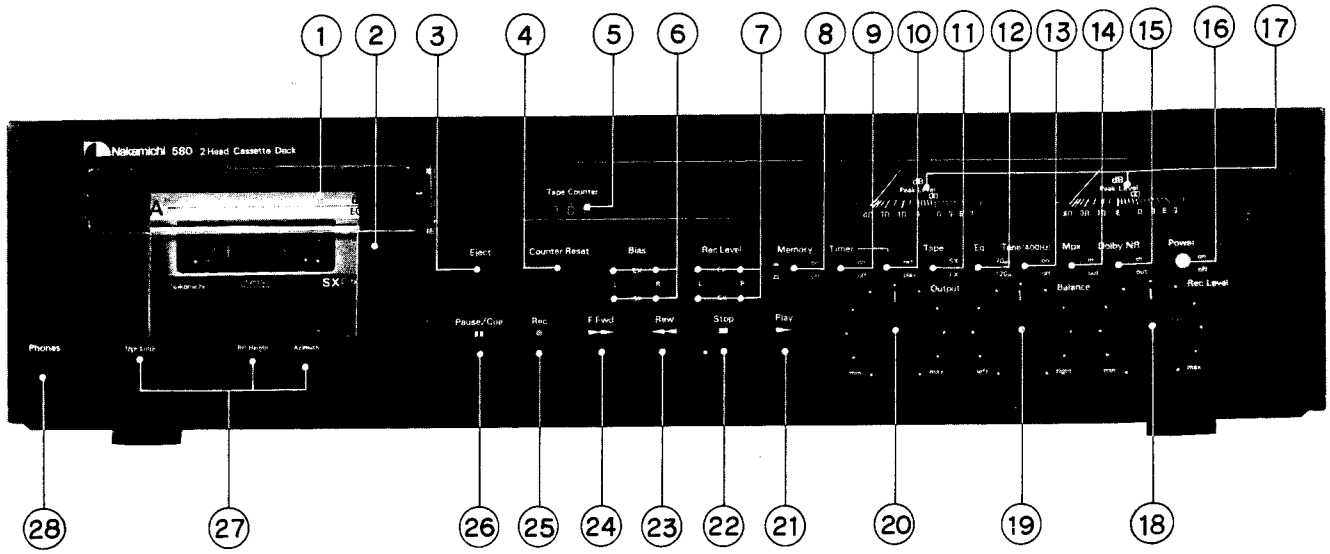


Fig. 1.1 Front View

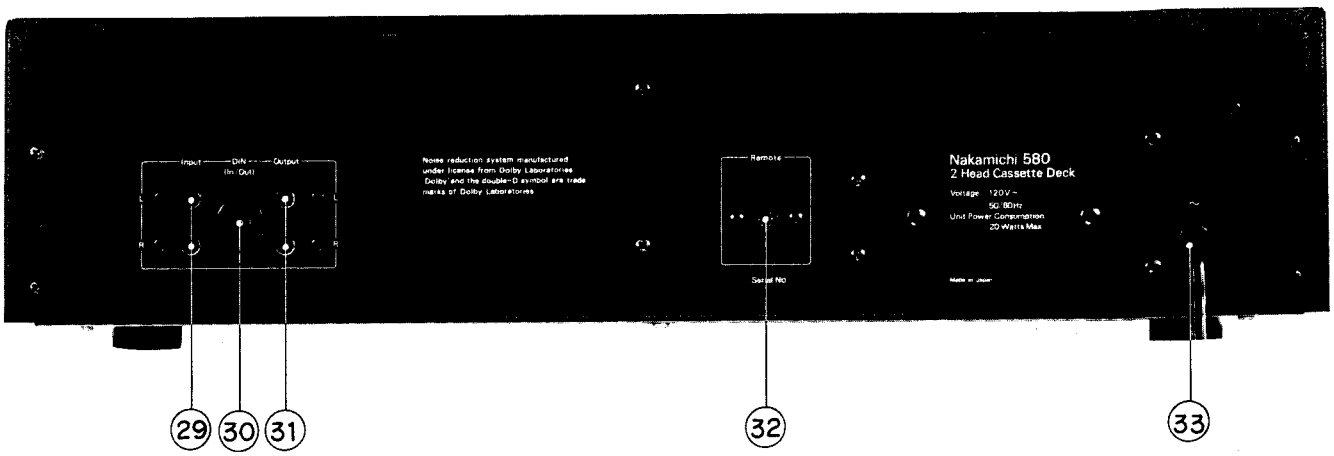


Fig. 1.2 Rear View

1.3. Voltage Selector

Voltage selector is installed on the rear panel for other versions of the Nakamichi 580.
This voltage selector can select either 120 V or 220 – 240 V at customer's disposal.

2. PRINCIPLE OF OPERATION

2.1. Mechanisms

2.1.1. Headblock

Refer to Fig. 2.1.1.

Nakamichi 580 Headblock provides more stabilized tape travel.

Accuracy of tape travel is one of the most essential factors for a device to optimize its performance. Inaccurate tape travel will therefore induce deterioration exemplified by the following:

(a) vibration will be given to tape travel, as a result of which flutter and modulation noise will become increased

(b) insufficient tape-to-head contact will result in level drops

(c) tape skew will become greater and frequency response will become decreased

Needless to say, constant tape travel must consist of smooth drive mechanism, as well as of the fact that tape, heads and tape guide are placed in the most appropriate positions.

N-580 Record/Playback Head is made small in size. Erase Head is located at the place where the Record Head is located in the N-700II/1000II.

Record/Playback Head is assembled on the Head Mount Base. Take-up Tape Guide and Supply Tape Guide are fixed to the Take-up and Supply Pressure Rollers respectively. Erase Head is placed on the Head Base. All these can be separately adjusted. Shape of the Heads and its location have been carefully studied to bring about smoother contact of tape with the Heads. Pad Lifter is affixed to the Record/Playback head so as not to let Tape Pad touch the Head to give more stabilized tape travel, making it free from the influence of the Tape Pad within in the Cassette Tape.

(1) Adjustment of Tape Guide Height

Tape Guides for the N-580 are affixed to the Supply Pressure Roller Ass'y and Take-up Pressure Roller Ass'y. With springs in the studs of Main Mechanism Chassis Ass'y, the Supply Pressure Roller Ass'y and Take-up Pressure Roller Ass'y are tightly affixed with Tape Guide Adjustment Nuts. The Adjustment Nuts are placed on the springs, and therefore either by tightening or loosening, height adjustment of the Tape Guides will become possible.

(2) Record/Playback Head Height Adjustment and Azimuth Alignment

Azimuth and height of Record/Playback Head are independent from each other and adjustment may be done separately without affecting others. In order to adjust the tilt or Record/Playback Head backwards or frontwards, take off the Height Gear Stopper and take out the Height Gear and then turn the two Height Adjustment Screws. After completion of adjustment, place the Height Gear back and fix it with the Height Gear Stopper. After the tilt is adjusted in such a way as above, adjust the height by turning the Height Gear. Azimuth is aligned by turning the Azimuth Alignment Screw. This system has been carefully designed so as to minimize influence each other between azimuth alignment and height adjustment.

(3) Erase Head Height and Tilt Adjustment

Erase Head is affixed onto the Erase Head Plate which is assembled with the Head Base. It is installed with three screws. By turning these screws, its height, tilt of backward or frontward, and tilt of leftward or rightward can be adjusted separately, thus the best location of Erase Head can be obtained.

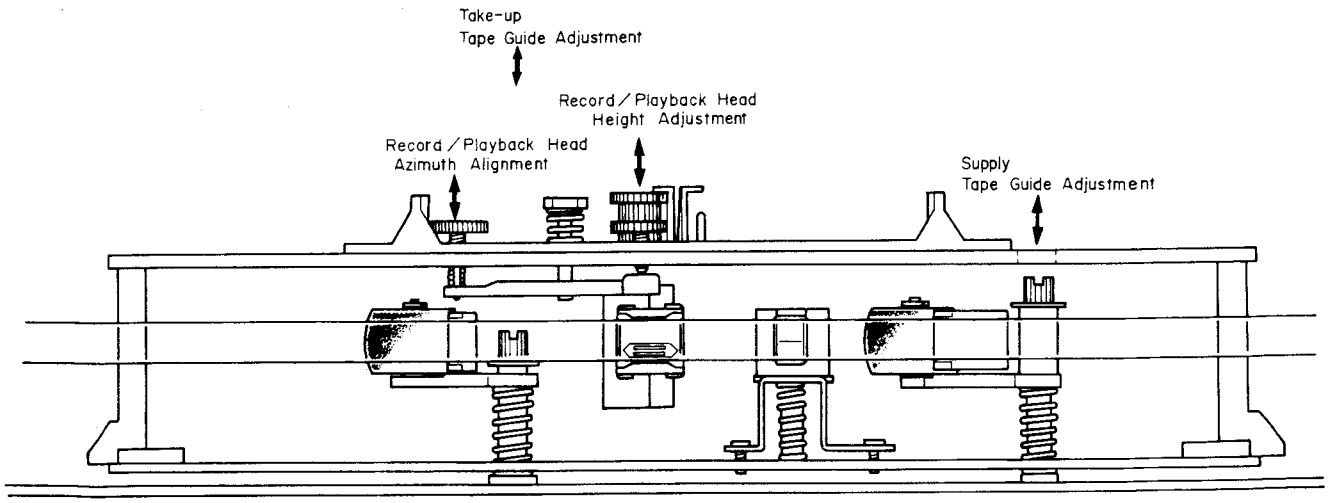


Fig. 2.1.1 Headblock

2.1.2. Erase Head

Fig. 2.1.2 shows the sectional view of the Erase Head. It has the same characteristics with the previous type Direct-Flux Erase Head but been purposely developed to minimize the size further.

Conventional Erase Head had its inside core narrower than its outside core, while this Erase Head is equipped with an inside core wider than the outside core. This has resulted more power sufficient enough for erasing with small power consumption, approx. 0.5 W, though the head width is as small as 3 mm. The smaller the power consumption is, the smaller will be the heat generation, and this is of course another merit.

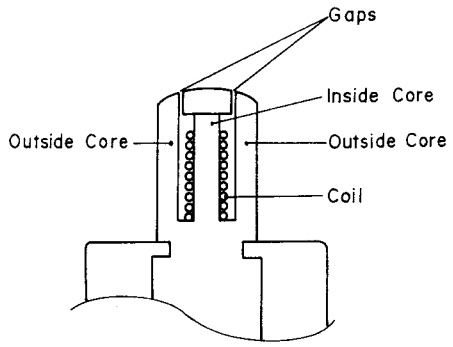


Fig. 2.1.2 Sectional View of Erase Head

2.1.3. Double Capstan Tape Drive

As shown in Fig. 2.1.3, the double capstan system consists of two capstan shafts (a) and (b) connected to the two flywheels which are driven by a capstan belt.

Against these capstans two pressure rollers (a) and (b) are engaged to run the tape with an adequate holdback tension created by the double capstan and pressure rollers.

Since the diameter of capstan shaft (a) is smaller than that of capstan shaft (b), when two flywheels begin to turn as shown in the figure, capstan (a) runs slightly faster than capstan (b), which subsequently generates holdback tension.

As you note, if the diameters of the 2 capstans should be the same, the generation cycles of wow and flutter will become approximately the same, as a result of which defective portion will be doubly superposed and preferable portion vice versa. The N-580 employs 2 capstans, each having different diameter and rotations, thereby avoiding the aforesaid occurrence and stabilizing wow and flutter characteristics.

As the double capstan system always creates a constant and stable holdback tension between the two capstans, the condition of the tape between two capstans will not be affected by any external conditions such as irregular take-up and supply torques, irregular loading of cassette tape, undesirable mechanism vibration and etc., thus assuring the superior wow and flutter characteristics. The double capstan system provides a constant holdback tension on the tape and maintains the stable pressure onto the tape against the heads.

The only critical factor in the double capstan system is to be considered; the two capstans have to be positioned perfectly in parallel and to be precisely vertical against the head base, the pressure rollers have to be evenly pressed against the capstan shafts and the head surface must be positioned perfectly vertical to the tape surface. Otherwise, the running tape might become out of the tape guide resulting in irregular movement.

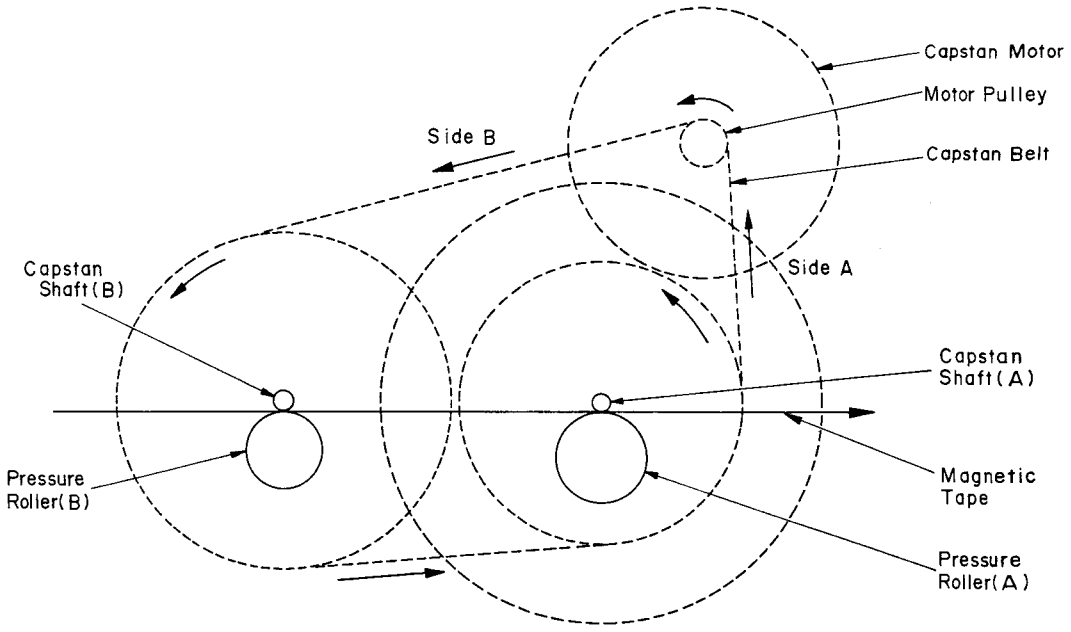


Fig. 2.1.3 Double Capstan Tape Drive

2.1.4. Mechanism Control Cam Operation

Refer to Fig. 2.1.4 Mechanism Cam Control timing chart. Function of N-580 Mechanism is done by Cam Control. Cam is driven by the Control Motor. The Motor operates so as to result zero in the difference of voltages between each voltage corresponding to mechanism function and each reference voltage which corresponds to each commands of the Control Switch. When the difference comes to zero, then it stops. In this way, each function is kept properly operated. For further details, please see the explanation on Logic Control. Here we explain principle of its mechanical functions.

Cam Control System works as follows: Cam Drive Gear is driven by Control Motor by means of Drive Belt. Cam Drive Gear is related to the cam with which each function may be mechanically set on.

(1) Play Mode

Press the Play Switch to make it Play mode. Then the Cam begins to move from Stop position to Play position and the Play mode will be set.

The Head Base which is linked to the Cam and which is normally pushed against the Stop Position gets released and the Head Base will slowly come out for playing. To explain this function, first the Head Base is latched and the Reel Motor begins to turn. Then the Pressure Roller will be pushed and the Brake will be released. Now the tape begins to run. If you press the Pause Switch at this stage, it comes to Pause mode. Brake operates and the Pressure Roller moves away from the Capstan and the Reel Motor stops.

Play mode may be changed to Stop mode by pressing the Stop Switch, and latch of the Head Base being released. The Cassette Case cannot be opened because of the latched eject effect unless it is in Stop mode.

(2) Record Mode

By pressing the Record Switch and the Pause of Play Switch, it may be made to Record mode. The Cam at this moment moves from Stop position to Rec. position. At the same time, Rec. Trigger Mechanism is driven and the Record Switch on the Main P.C.B. is switched on to the Record side. Further, the Cam turns until it comes to the Pause or Play position. On the other hand, the Rec. Trigger Mechanism is released during this process. When the Cam is set in Rec./Pause or Rec./Play position, Record signals will be sent to Bias Oscillating Circuit from Logic Control Circuit to let the Bias to oscillate.

Press the Stop Switch and the Cam comes back to the Stop position. At the same time, it will set the Record Switch on the Main P.C.B. to the Play side.

(3) F.F. or Rewind Mode

By pressing F.F. or Rewind Switch, it comes either to F.F. or Rewind mode. The only difference of these two modes is that one is to turn the Reel Motor reverse and the other to transmit the torque against the Reel Hub onto the take-up side or to the supply side. Brake is released at this stage and the Reel Motor begins to turn F.F. or Rewind.

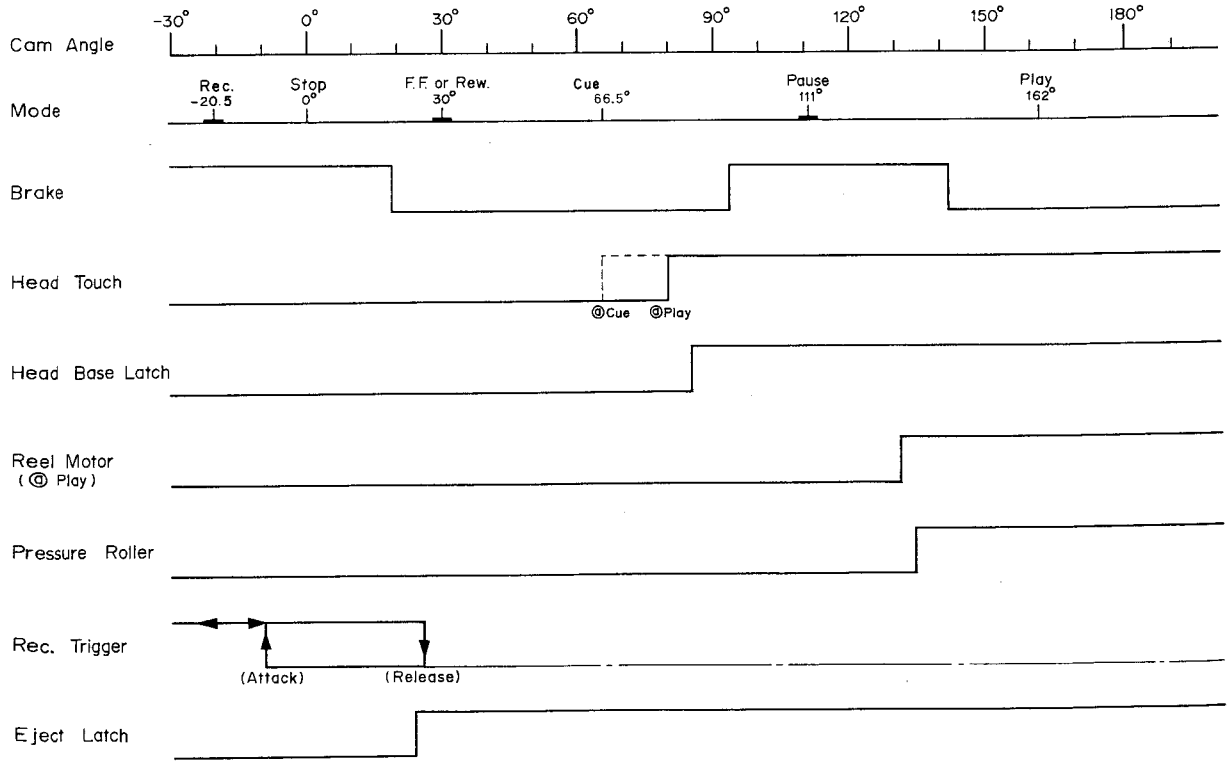


Fig. 2.1.4 Mechanism Control Cam Timing Chart

(4) Pause Mode

Press the Pause Switch to make it to Pause mode. In changing it from Stop mode to Pause mode, the Brake is first released, then the Head Base is latched, and again the Brake works.

At this stage, the Reel Motor would not turn with the Pressure Roller being apart from the Capstan, and the tape would remain still.

(5) Cue Mode

Cue mode may be either of Forward Cue or of Reverse Cue mode.

In either case, it could be effected by pressing F.F. Switch or Rewind Switch after the Pause Switch has been pressed. The speed of the tape at this moment will be 1/3 the running speed of normal F.F. or normal Rewind. The tape speed will get slow further down to 1/5 the speed of F.F. or of Rewind if you keep on pressing the F.F. or Rewind Switch. In this case, the Brake is released at first and then the Head Base will get latched at the Cue position and the Reel Motor will start while the Pressure Roller remains apart from the Capstan.

2.2. Amp. Circuits

2.2.1. Playback Eq. Amp. Circuit

Figs. 2.2.1-A and 2.2.1-B show the playback equalizer circuit, and Figs. 2.2.2-A and 2.2.2-B show the system diagram.

Fig. 2.2.3 shows the time constant of equalizer. The playback head is connected with circuit's input.

Amplifier (Q103, 104 and 105) is an equalizer amplifier and its time constant is illustrated in Fig. 2.2.3. R145, R146, L105, and C139 compose of a peaking circuit. This circuit compensates the gap loss of the playback head so that high-frequency response will be improved.

Playback Eq. Amp. gain is adjusted by semi-fixed volume VR102 (VR202) to obtain 100 mV output level at TP101 (TP201) when 400 Hz Level Tape (DA09005A) is being played back. Equalizer switch (70 μs/120 μs) is connected with Amp. The overall time constants in Playback Eq. Amp. are as follows:

Eq. SW - 70 μs

3180 μs (50 Hz) + 70 μs (2274 Hz)

Eq. SW - 120 μs

3180 μs (50 Hz) + 120 μs (1326 Hz)

Shown below is the table for the position of Tape Switch and Eq. Switch:

Tape SW	Eq. SW	Tape
SX	70 μs	Nakamichi SX, TDK SA, Maxell XL-II Scotch Master 70 μs
EX	120 μs	Low-Noise High-Density (including EX, EXII, TDK AD, Maxell XL-I, Scotch Master 120 μs)
EX	70 μs	Nakamichi EX, EXII

It is specified in IEC Standard that time constant is 120 μs on tapes of ferric oxide, and 70 μs on tapes of CrO2.

However, in the case of Eq. Switch on N-580, when time constant at playback is changed, at the same time time constant at record must also be changed.

Therefore, even though record and playback is made by the method other than the IEC Standard, no deterioration of frequency response or level difference will occur. (Any other method for instance, record and playback on ferric oxide tape with putting Tape Switch on EX and Eq. Switch on at 70 μs.)

When Nakamichi EX or EXII Tape is used at Tape Switch: EX, and Eq. Switch: 70 μs, S/N ratio will be improved by approximately 4 dB (WTD).

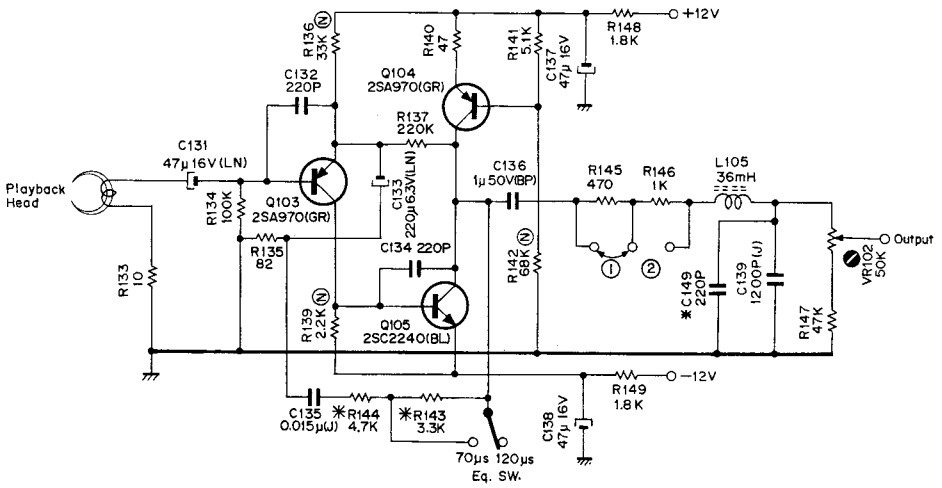


Fig. 2.2.1-A Playback Eq. Circuit

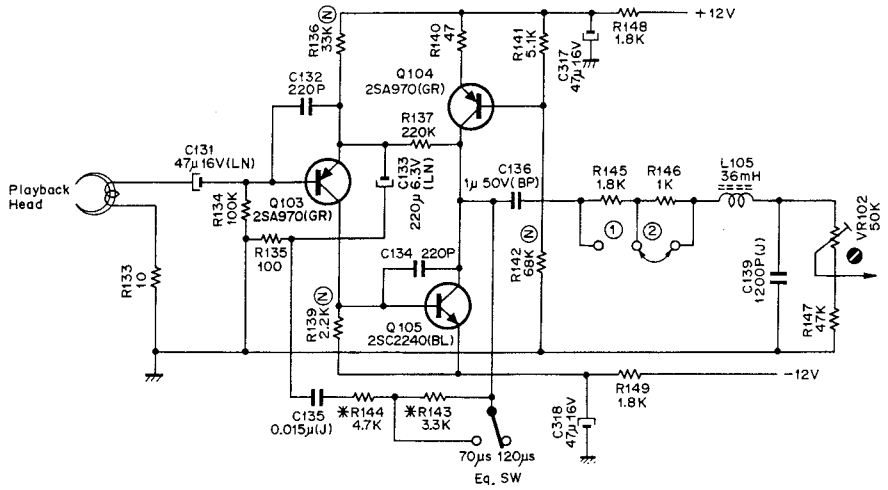


Fig. 2.2.1-B Previous Type

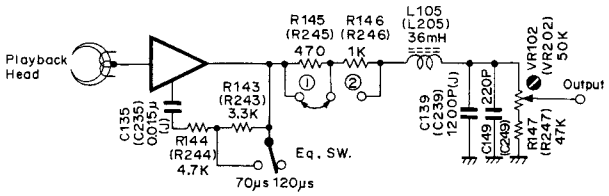


Fig. 2.2.2-A System Diagram

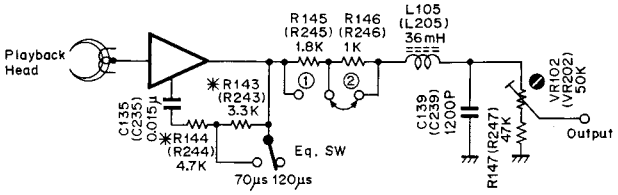


Fig. 2.2.2-B Previous Type

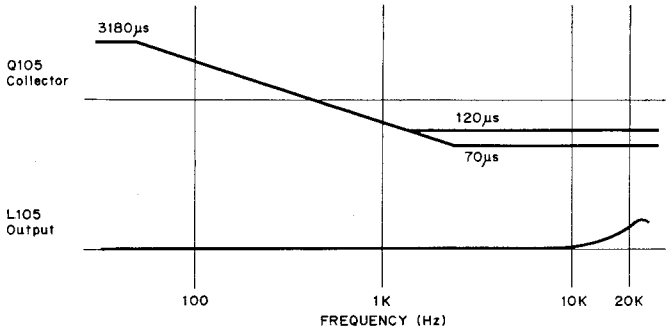


Fig. 2.2.3 Time Constant

2.2.2. Record Amp. Circuit

Figs. 2.2.4-A and 2.2.4-B show a record amplifier circuit employing a low noise Operational Amplifier IC. This circuit adopts the direct coupling system, i.e., DC Amp. output is connected directly with the record head.

Direct coupling system provides an improvement of linearity, less distortion (as a clipping level becomes higher), etc.

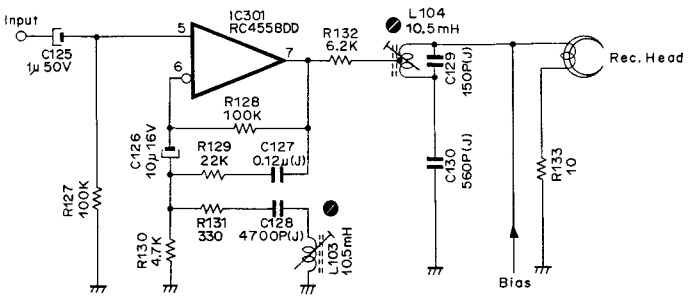


Fig. 2.2.4-A Record Amp. Circuit

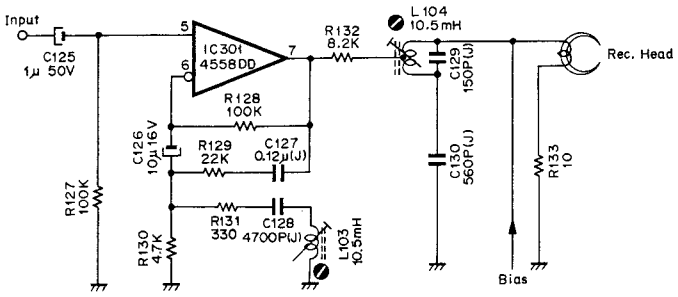


Fig. 2.2.4-B Previous Type

2.2.3. Bias Osc. Circuit

Figs. 2.2.5-A and 2.2.5-B show a push-pull oscillator with an oscillation frequency of 105 kHz which is constructed by capacitors C312 and C313 coupling the collectors and bases of two transistors (Q301 and Q302).

This is used to provide recording bias and as an erase signal.

By pressing the Record and Pause, or Record and Play switches, $\overline{\text{Rec.}}$ signal conducted from the Logic P.C.B. becomes L and Q303 turns to ON.

Therefore, +12 V is applied to the circuit through Q303, as a result of which oscillation begins.

When the record mode is released, oscillator output is damped by the discharge of C311. This prevents magnetization of the head.

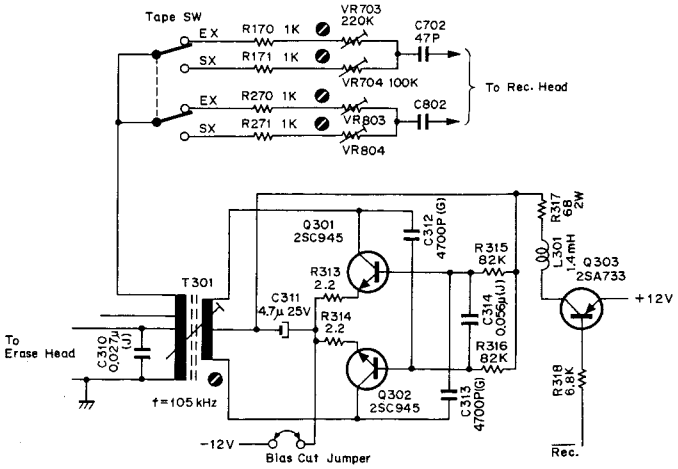


Fig. 2.2.5-B Previous Type

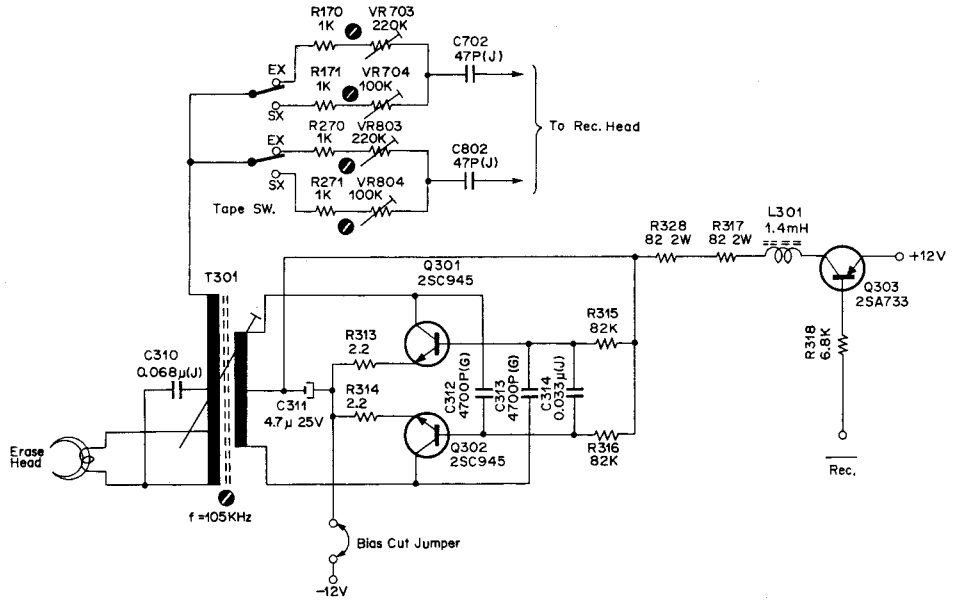


Fig. 2.2.5-A Bias Osc. Circuit

2.3. Mechanism Control Circuits

2.3.1. Logic Control

Refer to Fig. 13.2 block diagram for mechanism control circuits.

(1) C-MOS IC

(a) Features of C-MOS IC

The IC's used in the logic circuit of the N-580 are of the C-MOS (complementary metal oxide semiconductor) type, in which P-channel and N-channel MOS FET's complement each other.

1) Small power consumption

A C-MOS is an inverter, as shown in Fig. 2.3.1.

Whether the input of this inverter is at "H" or "L" level, either the P-channel or N-channel MOS FET is OFF, and therefore, current does not pass from VDD to VSS under steady normal state. Consequently, when there is no input, power consumption (VDD x IDD) is nearly zero, except for surface and junction leakage.

When the input signal is switched from "H" to "L", or "L" to "H", however, both P- and N-channel FET's instantly come on, and a current flows either charging or discharging the stray output capacity, so that the power consumption during dynamic operation cannot be said to be zero.

2) A large noise margin

The input-output transmission characteristics of the C-MOS inverter differ from those of bipolar IC's as shown in Fig. 2.3.2. The knee characteristic is sharper, the threshold voltage is almost half of VDD, and the output amplitude is nearly equal to VDD - VSS.

Since the noise margin of a digital IC is defined as the difference between the minimum value of output amplitude and the minimum required amplitude of the input signal, it is quite natural that the C-MOS circuit, which produces an output amplitude of nearly VDD - VSS and is operated by a small input signal, should have a large noise margin.

3) High input impedance

A C-MOS IC has a very high input impedance because it is insulated from the substrate by the oxide film of the gate. Although leakage resistance must be considered in an actual C-MOS IC because diodes are usually used in the direction of reverse bias for protecting input circuit, its impedance is several tens of megohms. The advantage of a high input impedance is that the fan-out of the IC is large, which simplifies the interface. Also, a timer circuit for a longer period of time can be produced. This means that the high input impedance enables the input to be connected with a large resistance, but does not mean to use a capacitor of large capacity.

4) Wide operating voltage range

Fig. 2.3.3 shows input-output transfer characteristics of C-MOS. The general purpose C-MOS family has a wide operating voltage range extending from 3 to 18 V, which is much wider than that of TTL and DTL (5 ± 0.25 V), and HTL (15 ± 1.5 V). The reason for the C-MOS IC's wide operating voltage range is that the P-MOS and N-MOS are made symmetrical, and if VDD is varied, the threshold voltage for the circuit is always about half of VDD. In a bipolar IC, the threshold voltage is decided by the forward voltage from the base to the emitter of the transistor (VBE), and is little affected by the source voltage. Therefore, if the source voltage exceeds a certain limit, the output voltage and the threshold voltage will not balance, as a result of which operation will become impossible.

With a C-MOS, the threshold voltage varies according to changes in the source voltage, and stable operation throughout a wide range can be expected. As indicated above, the performance of a C-MOS IC as a digital IC is excellent.

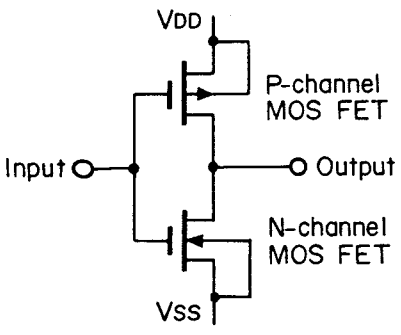


Fig. 2.3.1

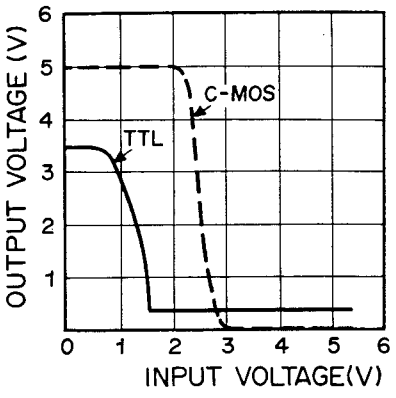


Fig. 2.3.2

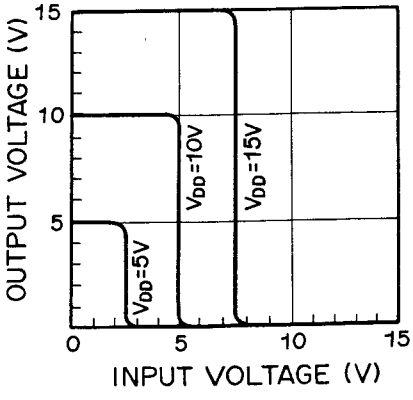


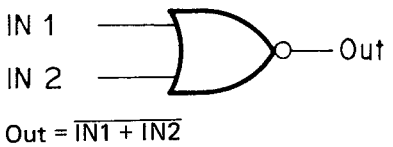
Fig. 2.3.3 Input-Output Transfer Characteristics of C-MOS

(b) Gate Logic

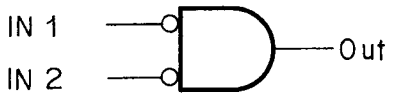
2-input NOR and NAND gates are used.
Following shows each logic symbol, truth table, pin assignment, and internal schematic diagram.

1) NOR Gate

The output will be H only if inputs IN1 and IN2 are L's, and the output will be L if IN1 is H or IN2 is H.
(H: +12 V, L: 0 V)



$Out = \overline{IN1 + IN2}$



$Out = \overline{IN1 \cdot IN2}$

$Out = \overline{IN1 + IN2} = \overline{IN1} \cdot \overline{IN2}$

Truth Table 1

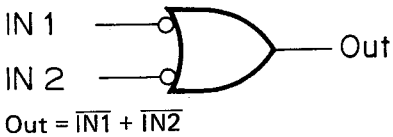
IN1	IN2	Out
L	L	H
L	H	L
H	L	L
H	H	L

Fig. 2.3.4

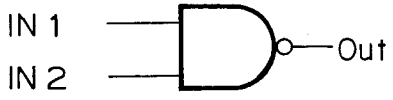
The construction of the foregoing 2 Logic Symbols is identical and intended to show the use of either OR or AND.

2) NAND Gate

The output will be L only if inputs IN1 and IN2 are H's, and the output will be H if IN1 is L or IN2 is L.



$Out = \overline{IN1} + \overline{IN2}$



$Out = \overline{IN1 \cdot IN2}$

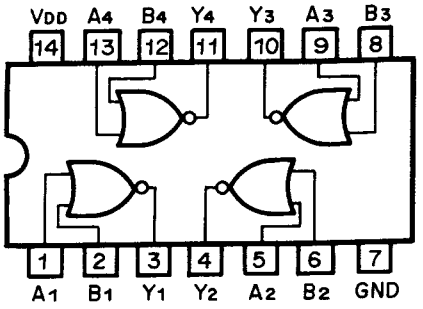
$Out = \overline{IN1 \cdot IN2} = \overline{IN1} + \overline{IN2}$

Truth Table 2

IN1	IN2	Out
L	L	H
L	H	H
H	L	H
H	H	L

Fig. 2.3.7

The construction of the foregoing 2 Logic Symbols is identical and intended to show the use of either AND or OR.



(TOP VIEW)

Fig. 2.3.5

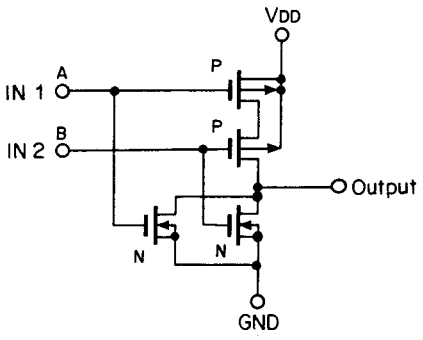
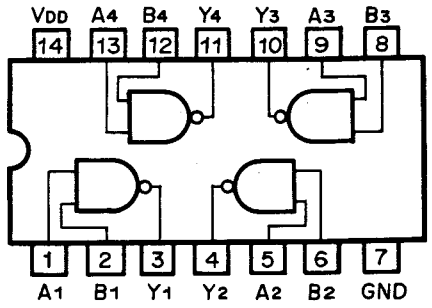


Fig. 2.3.6



(TOP VIEW)

Fig. 2.3.8

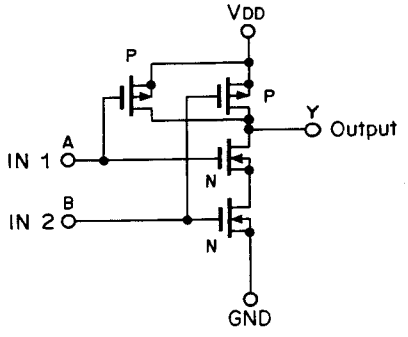


Fig. 2.3.9

(c) Gated Flip-Flop

The two NAND gates can be used to form flip-flop. The inputs operate as follows:

When both S and R are H's, the flip-flop will remain in its present state, i.e., will not change the state.

If however, the R input goes to L, the NAND gate connected to R will have H output regardless of the other feedback input to the NAND gate, and this will force the flip-flop to the L state (provided the S input is kept H).

Similar reasoning shows that making the S input an L will cause the NAND gate at the S input to have an H output, forcing the flip-flop to the H state (again provided the R input is kept H).

If both inputs R and S are made L's, the next state will depend on which input is returned to H first, and if both are returned to H simultaneously, the resulting state of the flip-flop will be indeterminate. As a result, this is a "forbidden" or "restricted" input combination.

In the actual use, the activation speed of the flip-flop is managed to be delayed in order to prevent erroneous movements caused by noise as shown in Fig. 2.3.11.

Truth Table 3

Set	Reset	Q	$\overline{Q}$	Remarks
L	L	H	H	*: Maintains the previous state.
L	H	H	L	
H	L	L	H	
H	H	*	*	

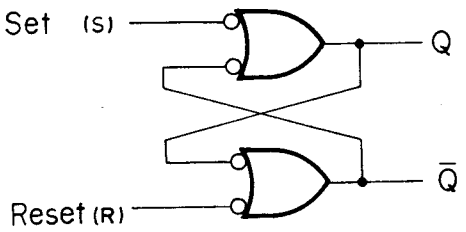


Fig. 2.3.10

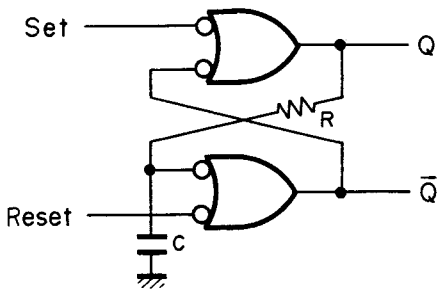


Fig. 2.3.11

(d) Compatible C-MOS ICs

IC401, 402, 403 : μPD4011C, CD4011A, MC14011A, F34011A, TP4011A, TC4011P

IC404 : μPD4001C, CD4001A, MC14001A, F34001A, TP4001A, TC4001P

(2) Logic Control and Other Circuits

A foolproof operation will be done by logic control. For example, when command the playback mode while fast winding or command fast-forward mode while rewinding, it is guaranteed that no abnormal tape tension will happen by passing through the stop mode. This is also guaranteed even when the switches are pressed simultaneously.

(a) Logic Signal

How to read signals is referred to the following:

Positive logic is used; the signal H shows the condition that the signal is executing, and in case there is a – on the signal, signal L shows the condition that the signal is executing.

1) $\overline{Kstop}$ (Stop switch output signal)
   $\overline{Kstop}$ becomes L when the Stop switch is pressed, and $\overline{Kstop}$ is H while switch is open.
   In other words, $\overline{Kstop}$ = L shows while Stop mode is commanded, and $\overline{Kstop}$ = H shows stop is not commanded.
2) $\overline{PLAY}$ (Play Flip-Flip $\overline{Q}$ output signal)
   $\overline{PLAY}$ = H: out of Play mode
   $\overline{PLAY}$ = L: in Play mode
3) PLAY (Play Flip-Flop Q output signal)
   PLAY = H: in Play mode
   PLAY = L: out of Play mode

(b) Logic Operating Status

Refer to Fig. 2.3.12 (Logic Status).

Each stage of logic status under the series control switch operation is shown in the figure.

(c) Conditions of Flip-Flops

1) FF Flip-Flop
   Set = $\overline{Kff}$
   Reset = $\overline{Kplay} + \overline{Krew} + \overline{Kstop}$
2) REW Flip-Flop
   Set = $\overline{Krew}$
   Reset = $\overline{Kplay} + \overline{Kff} + \overline{Kstop} + \overline{\text{Memory Rewind}}$
   ($\overline{\text{Memory Rewind}}$ = L: With Memory switch ON, a differential L pulse generates when the tape counter reaches "999".)
3) PLAY Flip-Flop
   Set = $\overline{Kplay}$
   Reset = $\overline{Kff} + \overline{Krew} + \overline{Kstop} + \overline{PAUSE}$

4) PAUSE Flip-Flop

Set = $\overline{\text{Kpause}}$

Reset = $\overline{\text{Kplay}}$ + $\overline{\text{Kstop}}$ + (the rising of the FAST signal)

(FAST = FF + REW. When FAST signal becomes H, a differential pulse is generated at the rising of the signal. This pulse conducts Q404 to turn ON, accordingly PAUSE Flip-Flop is reset.)

5) REC Flip-Flop

Set = $\overline{\text{Krec}}$·$\overline{\text{FAST}}$·$\overline{\text{PAUSE}}$·$\overline{\text{PLAY}}$·Record Protector Switch OFF

= $\overline{\text{Krec}}$·$\overline{\text{FAST}}$·Q405 OFF

(Q405 OFF = $\overline{\text{PAUSE}}$·$\overline{\text{PLAY}}$·Record Protector Switch OFF)

Reset = $\overline{\text{PLAY}}$·$\overline{\text{PAUSE}}$ = Q406 ON

MODE	STOP	RECORD				PLAY-BACK	FAST WIND		CUE
CONTROL SWITCH	STOP	RECORD	RECORD PAUSE	PLAY	PAUSE	PLAY	FF	REW	PAUSE
IC402 12,13,11 — PLAY	L	L	L	H	L	H	L	L	L
IC402 8,9,10 — $\overline{\text{PLAY}}$	H	H	H	L	H	L	H	H	H
IC403 12,13,11 — REC	L	H	H	H	H	L	L	L	L
IC403 8,9,10 — $\overline{\text{REC}}$	H	H	L	L	L	H	H	H	H
IC402 1,2,3 — PAUSE	L	L	H	L	H	L	L	L	H
IC402 5,6,4 — $\overline{\text{PAUSE}}$	H	H	L	H	L	H	H	H	L
IC401 1,2,3 — FF	L	L	L	L	L	L	H	L	L
IC401 5,6,4 — $\overline{\text{FF}}$	H	H	H	H	H	H	L	H	H
IC401 12,13,11 — REW	L	L	L	L	L	L	L	H	H
IC401 8,9,10 — $\overline{\text{REW}}$	H	H	H	H	H	H	H	L	L
$\overline{\text{REC}}$ (Q421 Collector)	H	H	L	L	L	H	H	H	H
MUTE (Q424 Collector)	H	H	L	L	L	L	H	H	L
$\overline{\text{CUE}}$ (Q426 Collector)	H	H	H	H	H	H	H	H	L

Fig. 2.3.12 Logic Status

(d) Initial Reset and Power Mute

Refer to Fig. 2.3.13 circuit diagram and Fig. 2.3.14 timing chart.

When the power switch is turned ON, the voltage of the power source increases from 0 to +12 V DC. After this voltage is built up, Q403 is turned ON and the mute signal is generated, until C402 is charged through R404, R405, and R406. At the same time, this signal enters the base of Q417 in the automatic shut-off circuit, and turns this transistor ON so that it generates $\overline{\text{Kstop}}$ = L pulse.

When the power switch is turned OFF, the signal from the secondary winding of the transformer entering Q401 soon ceases and Q401 is in the cutoff state. Since the base of Q402 is positively charged, Q402 comes ON, which turns Q403 ON and produces the $\overline{\text{Kstop}}$ = L pulse. The $\overline{\text{Kstop}}$ = L pulse resets each flip-flop to its initial condition (the stop condition).

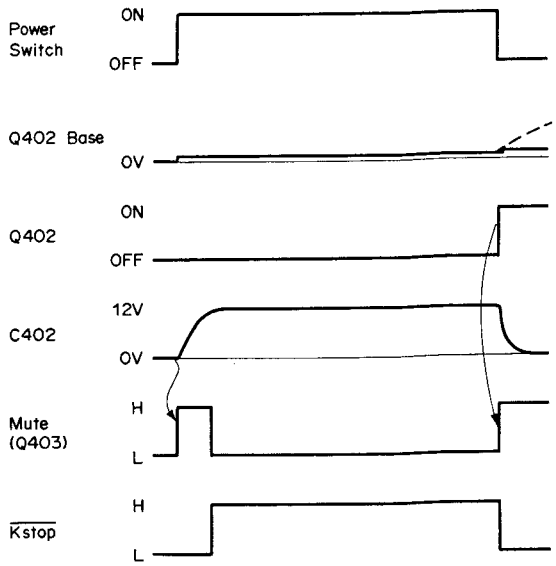


Fig. 2.3.14 Timing Chart

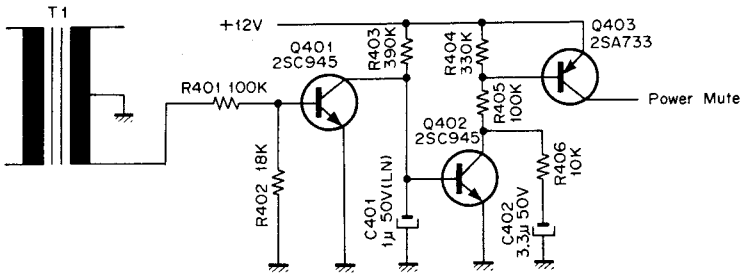


Fig. 2.3.13 Initial Reset and Power Mute Circuit

(e) One-shot Pulse-generating Circuit

Refer to Fig. 2.3.15 circuit diagram and Fig. 2.3.16 timing chart.

The circuit consists of IC403-4,5, and 6, IC403-1, 2, and 3, Q407, R420, R421, C412, etc. When the mode is changed as shown below, the circuit generates a one-shot pulse of approximately 400 msec, so that this period passes in the stop mode, and as soon as this is over, a new mode is set:

From FAST (FF or REW) mode to PLAY or PAUSE mode;

From PLAY mode to FAST (FF or REW) mode;

From FF mode to REW mode, or vice versa.

This interval is necessary to avoid an extraneously large tension on the tape, in view of the response of the tape deck mechanism.

1) From PLAY mode to FF mode

Since the PLAY flip-flop is set during playing, IC403-6 is H and IC403-5 is L, and therefore, IC403-4 is H and C412 is charged to +12 V. Consequently, IC403-3 is L, and the gates connected to IC403-3 are open.

When the FF switch is pressed the PLAY flip-flop is reset, and at the same time, the FF flip-flop is set. However, the capacitor C413 connected to the PLAY flip-flop retards so that PLAY = L. Therefore, FF = H and PLAY = H for a short period, and a narrow pulse is produced in IC403-4. C412 is discharged by this L pulse, but it is charged again through R420 and R421 when the L pulse is released. IC403-3 is maintained at H for approximately 400 msec, until the voltage of C412 exceeds the threshold of IC403-1 and 2, and the gates connected to IC403-3 are closed to bring about the stop condition.

2) From FF mode to REW mode

When the REW switch is pressed, the FF flip-flop is reset, and the REW flip-flop is set. As in case 1), a narrow H pulse is generated in the base of Q407, cutting off Q407, and as a result, C412 is discharged through D411. The subsequent actions are the same as in 1).

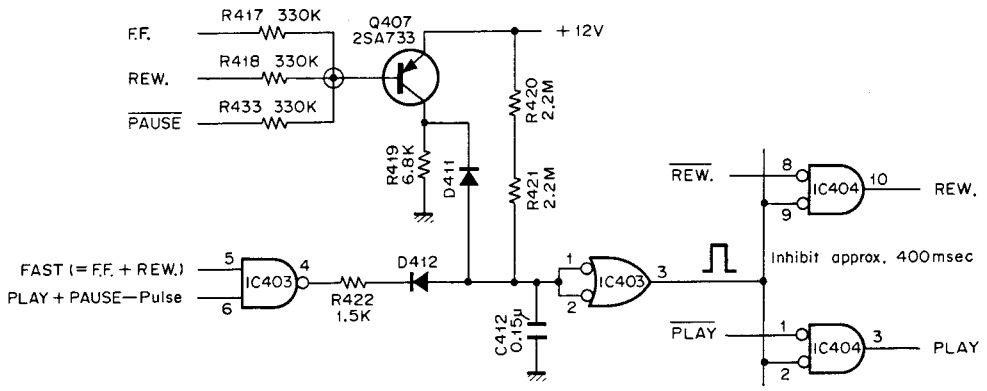


Fig. 2.3.15 One-shot Pulse-generating Circuit

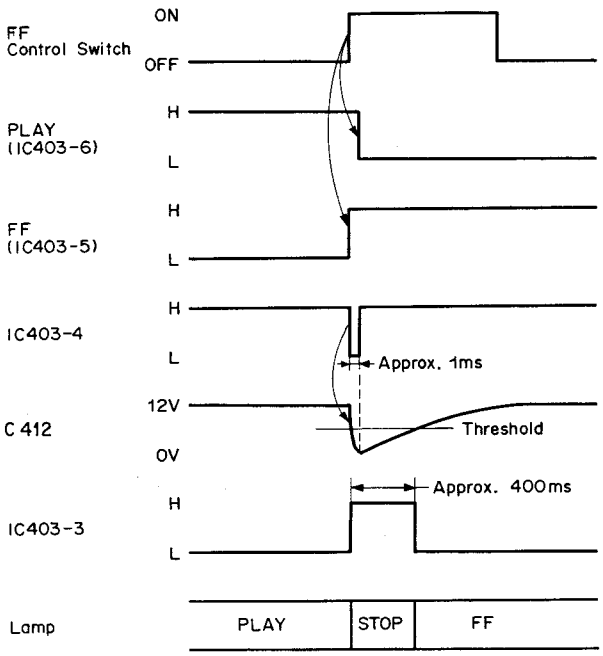


Fig. 2.3.16 Timing Chart

(f) Unattended RECORD/PLAY

Refer to Fig. 2.3.17. Unattended recording or playback can be carried out by the use of the Timer ON/OFF switch and the Timer REC/PLAY switch. When the power is connected a differential pulse is supplied to Q415 through C420, and Q415 is turned ON.

Therefore, when the Timer REC/PLAY switch is moved to REC side, D424 and D425 are grounded through Q415, and the RECORD mode is selected. When it is moved to the PLAY side, only D425 is grounded, and the PLAY-BACK mode is selected.

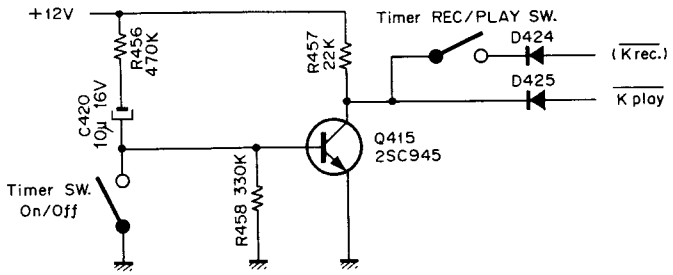


Fig. 2.3.17 Unattended Recording Circuit

(g) $\overline{\text{REC}}$ Signal

Refer to Fig. 2.3.18. This is the signal that controls bias oscillation in the amplifier circuit. In RECORD/PLAY and RECORD/PAUSE modes, $\overline{\text{REC}}$ = L, and bias oscillation is started. Q421 is turned ON when the REC flip-flip is H and Q422 is OFF, i.e., when the cam selects PLAY or PAUSE mode mechanically, and $\overline{\text{REC}}$ = L.

(h) $\overline{\text{CUE}}$ Signal

Refer to Fig. 2.3.18. When the PAUSE switch is pressed during the FAST (FF or REW) mode, $\overline{\text{CUE}}$ = L, and the output level of the amplifier circuit is attenuated. Q426 is turned ON at FAST/PAUSE, thus $\overline{\text{CUE}}$ = L.

(i) Mute Signal

Refer to Fig. 2.3.18. When Q424 is ON and when the Mute-power is H through D434, MUTE = H and the amplifier circuit is muted.

$$Q424\ ON = Q423\ OFF\ (=\overline{CUE}\cdot\overline{REC})\cdot(STOP + PAUSE + Q425\ ON\ (\overline{PLAY\text{–}Position})$$

The modes in which the amplifier circuit is not muted are (MUTE = L):

$$Q424\ OFF = \overline{Q424\ ON} = CUE + REC + \overline{STOP}\cdot\overline{PAUSE}\cdot PLAY\text{-}Position$$

i.e., the FAST/PAUSE (i.e., CUE) mode, RECORD or RECORD/PAUSE mode, and PLAYBACK mode.

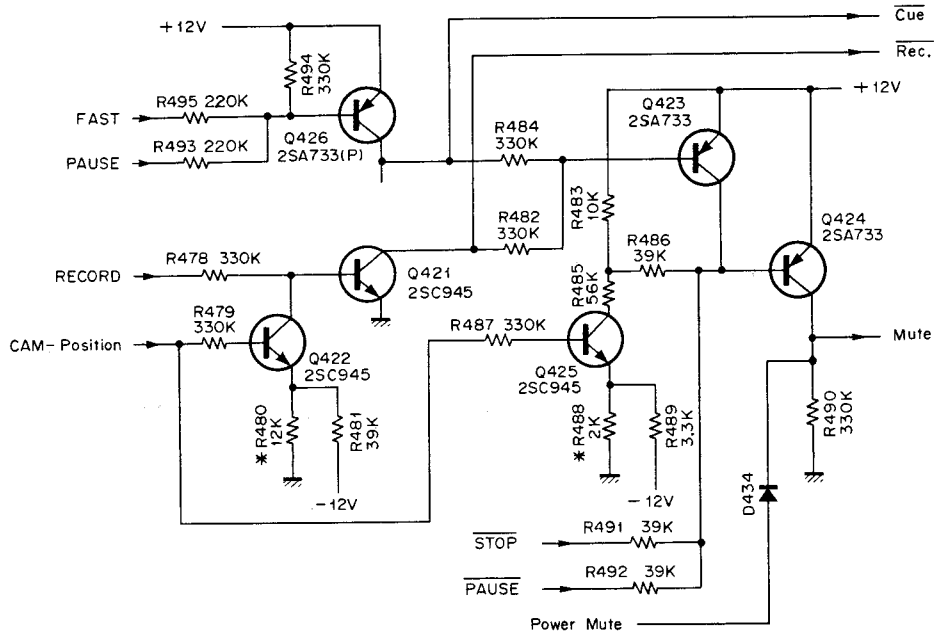


Fig. 2.3.18

(j) Take-up Function at Loading

Refer to Fig. 2.3.19. SW503 Eject Switch is closed when eject is made. When a cassette tape is inserted into the Cassette Case Ass'y and loaded, SW503 will become open. Therefore, plus voltage is applied at No. 2 pin of IC402 until C428 (4.7 μF 25V) is charged up through R542 (2.2 MΩ).

Accordingly Reel Motor rotates forwardly and eliminates tape loosening of the cassette tape if any.

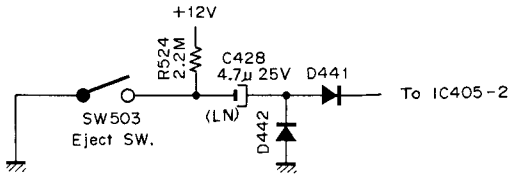


Fig. 2.3.19

2.3.2. Shut-off Sensor and Detector

Refer to Fig. 2.3.20 circuit diagram and Fig. 2.3.21 timing chart.

(1) Shut-off sensor

Light from lamp PL501 is projected through holes in a disc rotating synchronously with the take-up reel, and the intermittent flashes coming through the disc are converted into electrical signals by a phototransistor (Q602). These signals are amplified into square waves, and transmitted to the shut-off detector in the subsequent stage. When the tape-end comes, the take-up reel and the disc stop rotating, and no pulse is output from the sensor.

(2) Shut-off detector

The shut-off detector, which receives the pulse output from the sensor, produces the shut-off signal (i.e., $\overline{\text{Kstop}}$ = L) having detected a certain period of absence of pulse, and this signal resets each flip-flop in the logic control circuit.

(a) Through C421, Q416 is ON and discharges C422 at every H cycle of the sensor output pulse. On the other hand, C422 (1 μF) is charged through R461 (2.2 MΩ) in the PLAY (Playback or Record) mode or the FAST (FF or REW) mode.

(b) At the end of the tape, no sensor output is produced and Q416 is not turned ON, resulting in C422 being charged continuously. When the voltage of C422 exceeds the sum of the emitter voltage (approx. 1.1 V) and the VBE of Q417, Q417 is turned ON and transmits the shut-off signal ($\overline{\text{Kstop}}$ = L) to the logic control circuit.

(c) In the STOP mode, C422 is grounded through D426 and R459, and the shut-off detection function is made inoperative. When PAUSE switch is pressed, C422 is discharged through D437.

(d) Q417 is turned ON by the mute-power signal generated whenever power is turned ON or OFF, and produces the $\overline{\text{Kstop}}$ = L pulse.

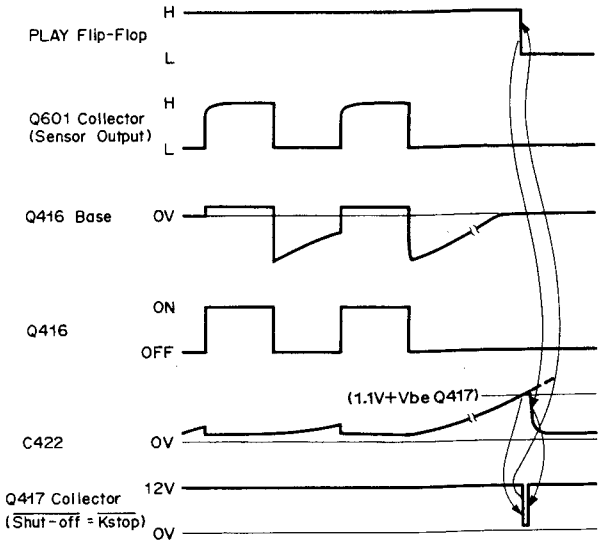


Fig. 2.3.21 Timing Chart

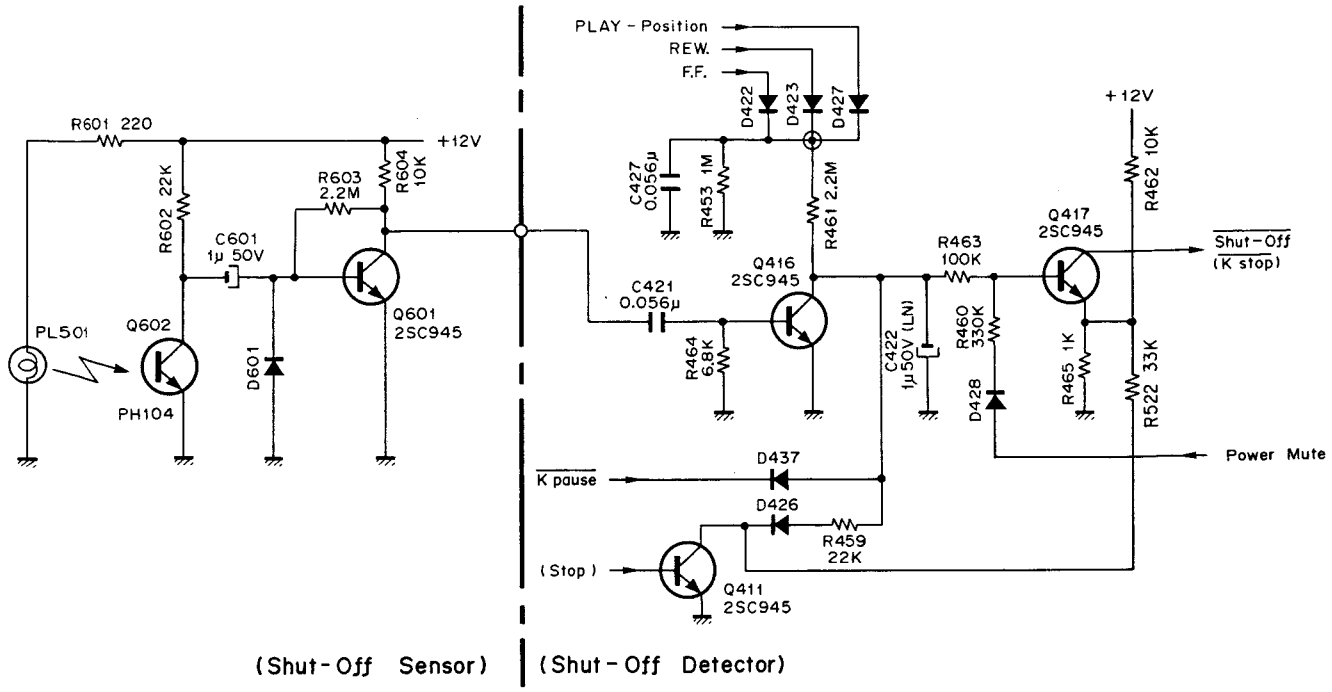


Fig. 2.3.20 Shut-OFF Sensor and Detector Circuit

2.3.3. Control Motor Drive Circuit

Refer to Fig. 2.3.22 circuit diagram and Fig. 2.3.23 timing chart for the series control switch operation. The control motor is turned by varying amounts, according to which control switch is set. This motor is connected to the mechanism control cam, and the mechanism of the N-580 is set to the mode indicated by this cam. The motor is driven by the differential amplifier (IC405) and drivers Q431 and Q432. When the motor has stopped, the voltage at the sliding contact of the cam control variable resistor moving synchronously with the motor (control voltage) is balanced with the reference voltage corresponding to each mode, and the input difference of the differential amplifier is zero. When a new mode is demanded, a different reference voltage breaks the balance at the differential amplifier, and the motor operates.

The motor drives the cam control variable resistor and changes the control voltage. When the control voltage is changed and the input difference of the differential amplifier becomes zero, the motor stops.

The following table shows the position of the cam and the voltage at the sliding contact of the cam control variable resistor:

Position on Cam	Voltage at Sliding Contact of Cam Control Volume
Stop	3.0 V
Rec	4.1 V
FF/REW	1.3 V
Pause	−2.8 V
Play	−5.4 V
Cue	−0.4 V

State of transistors in each mode:

STOP: Q427, Q428, Q429, Q430 OFF
PLAY: Q429 ON
FF/REW: Q428, Q430 ON
REC: Q427, Q430 ON (in the form of pulse)
PAUSE: Q429 ON
CUE: Q429, Q430 ON

RECORD mode

When RECORD switch and PLAY switch are pressed, Q427 pulses ON and OFF through C426, and the cam moves to the RECORD position. Then cam moves to the PLAY position and stays there, thus the mechanism is set to the RECORD mode.

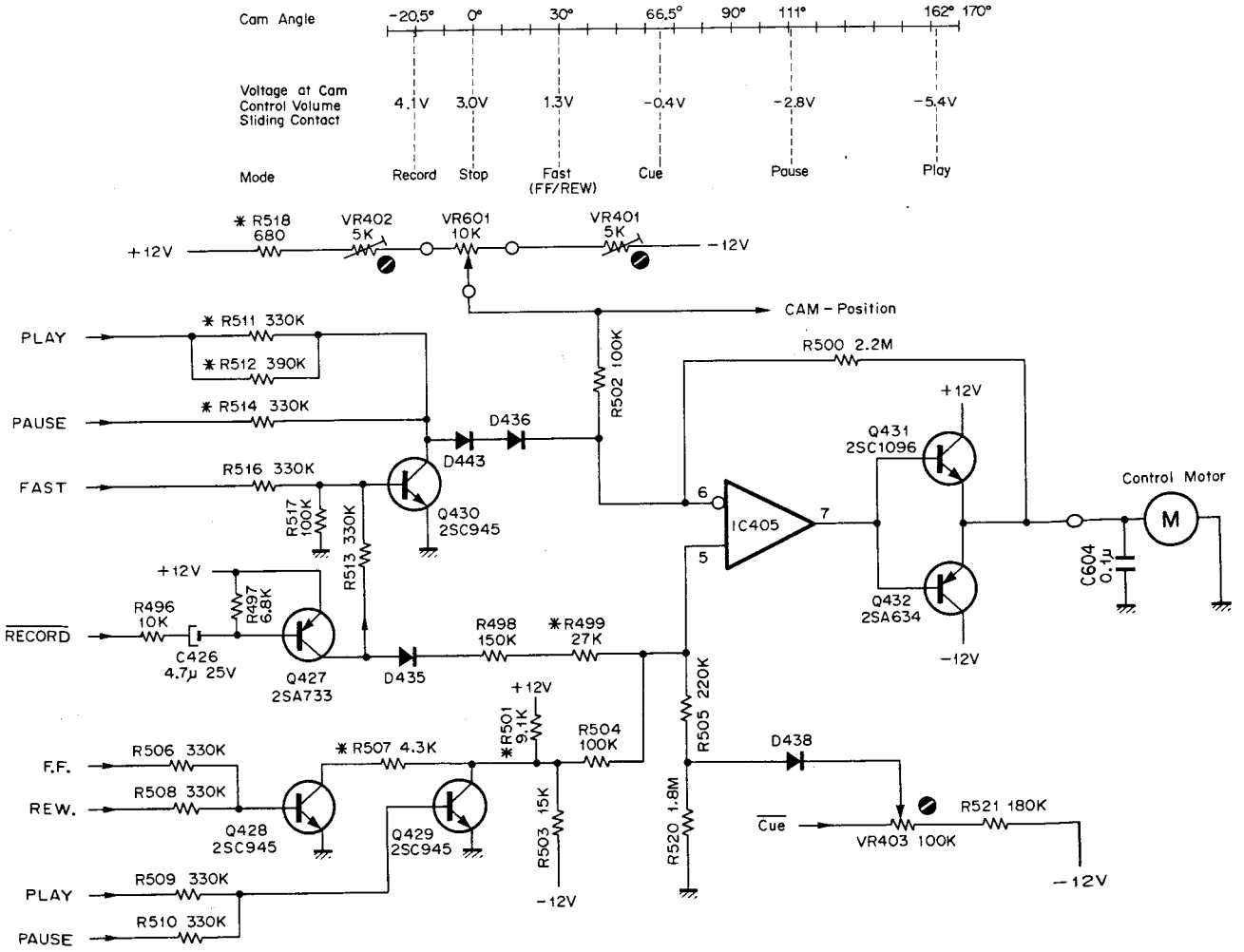


Fig. 2.3.22 Control Motor Drive Circuit

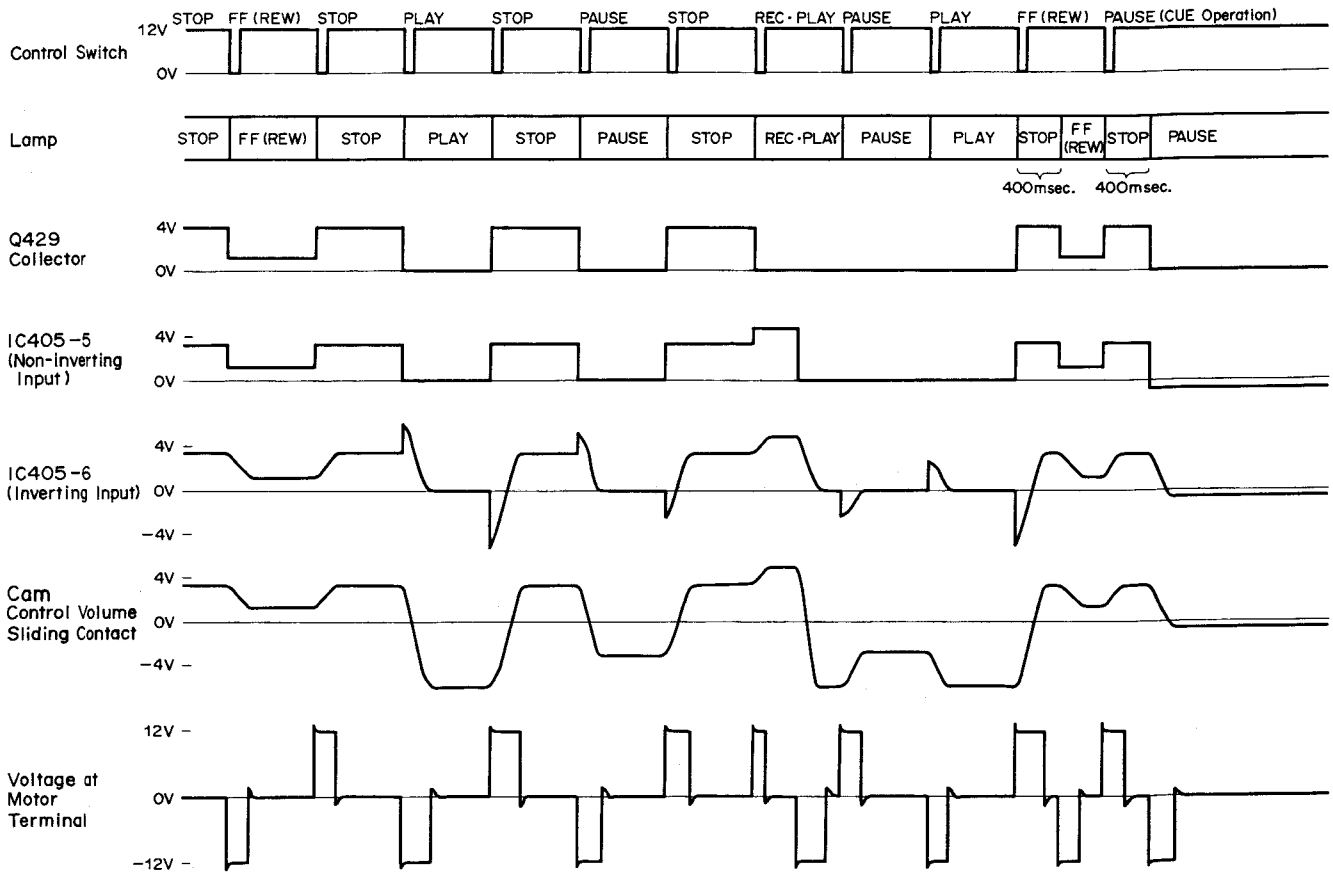


Fig. 2.3.23 Timing Chart

2.3.4. Capstan Motor Governor

This is a governor employing a PLL (phase-locked loop) IC, and drives the capstan motor at a constant speed when the power switch is turned ON.

2.3.5. Reel Motor Governor

Refer to Fig. 2.3.24 circuit diagram and Fig. 2.3.25 timing chart.

This is a governor controlling the reel motor speed and it consists of a differential amplifier, IC405, and motor drivers, Q419 and Q420, etc. The speed of the motor varies as follows:

(1) PLAY

Q418 is ON and IC405-2 (inverting input) is supplied with a positive voltage, and Q420 is conducted. The motor is kept running at a constant speed by the governor.

(2) FF or REW

A positive voltage is supplied to IC405-2 in the FF mode, when Q420 is saturated, and in the REW mode, to IC405-3 (non-inverting input), when Q419 is saturated. Therefore, the governor function does not operate and the motor turns forward or in reverse, depending on whether is supplied with an approximately -12 V or +12 V voltage.

(3) PAUSE switch pressed during FF or REW (i.e., CUE)

Q413 is turned ON and the input voltage to IC405 is decreased, and the motor speed is reduced to approx. 1/3 of that for FF or REW. The motor is kept running at a constant speed by the governor.

(4) FF or REW switch kept further pressed in state (3)

Since R477 is grounded through D431 or D432, the input voltage to IC405 is further decreased, and the motor speed is reduced to approx. 3/5 of that for CUE (approx. 1/5 of that for FF or REW).

The motor is kept running at a constant speed by the governor.

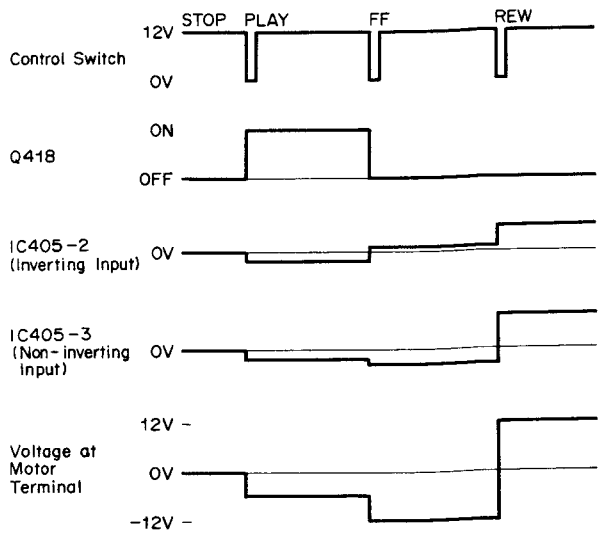


Fig. 2.3.25 Timing Chart

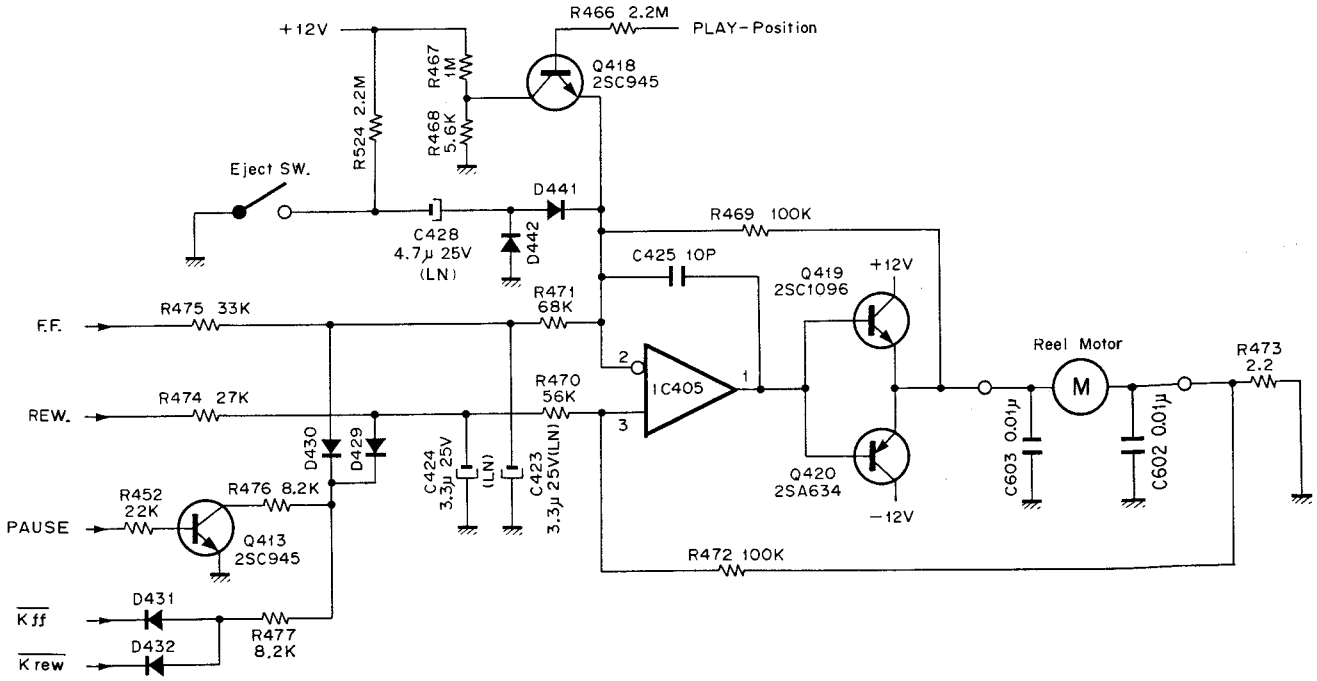


Fig. 2.3.24 Reel Motor Drive Circuit

2.4. Remote Control Unit RM-580 (Optional)

2.4.1. Introduction

The RM-580 is a remote controller for the N-580 consisting of a transmitter and a receiver. The transmitter transmits infrared control information which is received by a photosensitive diode in the receiver. The information is amplified and transmitted to the N-580 in order to control the tuning, volume, power supply and the auto-tuning of the N-580. See Fig. 2.4.1.

The control information is in the form of pulses with a frequency of approx. 22 kHz, transmitted with infrared rays.

Each unit of information consists of 7 bit and is transmitted in 10.5 ms. The first of the 7 bit is the start bit, the others being information bit. There is a time interval of 164 ms between each 7-bit unit of information and the next. See Fig. 2.4.2.

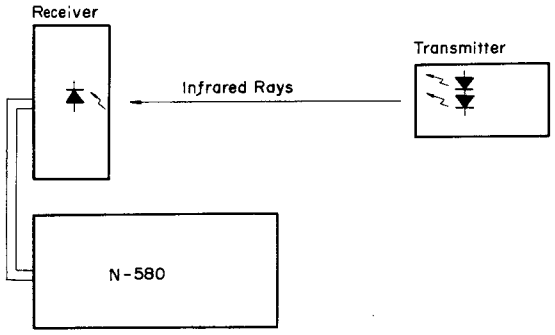


Fig. 2.4.1 RM-580 Connecting Diagram

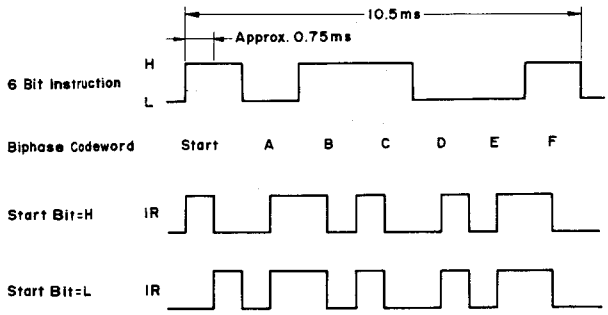


Fig. 2.4.2 Information Unit

2.4.2. Transmitter

The transmitter consists of a matrix key having various operation switches, a system IC for transmission, and an LED driving unit. See Fig. 2.4.3.

(1) Matrix key

The matrix key consists of six microswitches and six transistors: play, stop, rewind, f.f., record and pause.

(2) System IC for transmission

The system IC for transmission consists of IC901, the turn-ON transistor Q908, and an additional clock generator circuit.

Terminal No. 1 is connected to a positive power source and Terminal No. 6 is grounded through Q908. Since a battery is used in the RM-580 it is designed so that the power is consumed only when the matrix key is depressed and the information is transmitted.

When one of 1 to 8 and one of a to d of the keyboard scanning section of IC901 are shortcircuited, the turn-ON control section within the IC causes the voltage level at Terminal 7 of IC901 to become H. Then, Q908 is turned ON. Terminal 6 of IC901 is grounded, and the information is given from Terminal 8 through the output section. Terminals 2 to 5 correspond to a to d, and Terminals 9 to 16 correspond to 1 to 8 of the keyboard scanning section. If 1 and a of the keyboard scanning section are shortcircuited, a unit of information is generated, and if 1 and b are shortcircuited, another unit of information is generated. Thus, 32 kinds of information can be obtained from Terminal 8 through the output section. The external circuit of the clock generator used to make the pulses for information transmission is connected to Terminals 17 and 18 of IC901. The frequency is determined by the adjustment of L901.

(3) LED driver

The LED driver consists of Q909 and Q910 connected to Terminal 8 of IC901, and photodiodes D907 and D908. It converts the output information into infrared signals having considerable power.

The signal from Terminal 8 of IC901 becomes the base current of Q909 whose collector current is the base current of Q910 and the collector current from Q910 flowing to LED's D907 and D908 acts to transmit the information. D904, D905, D906, R925 and R926 compose a protective circuit to restrict the current to the LED's.

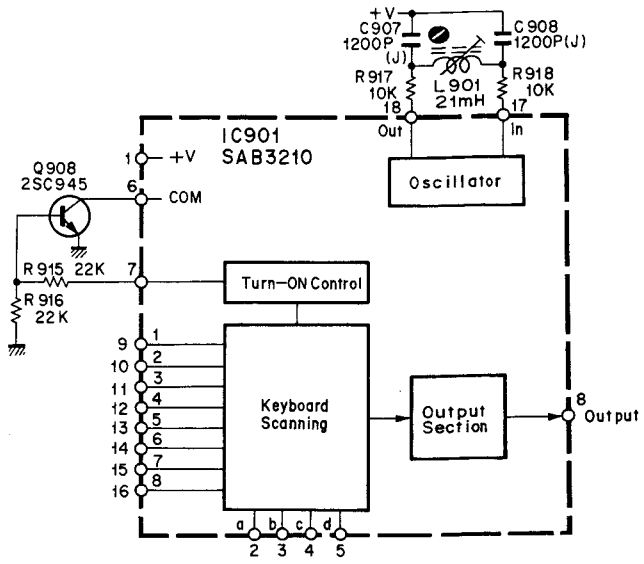


Fig. 2.4.3 Transmission IC System Diagram

2.4.3. Receiver

The receiver consists of a signal input, a signal amplifier, a system IC for reception, an instantaneous system IC power-disconnecting switch, a buffer amplifier, and an information processor.

(1) Signal input

The signal input consists of a photodiode D001, a transistor Q001 and a parallel resonance circuit.

The infrared signal radiated from the transmitter is received by the photodiode D001 and converted into a current. The current is amplified in the parallel resonance circuit consisting of C001, L001 and R001, and is further amplified by Q001.

The parallel resonance circuit is the most important part for remote control, and determines the distance at which remote operation is possible. This distance can be varied greatly by adjusting L002.

(2) Signal amplifier

The signal amplifier consists of IC004 and the surrounding circuits. IC004 is a specific frequency amplifier, operating at the information propagation frequency of approx. 22 kHz with an amplification of about 100 dB. This frequency is determined by R004, R005, R006, C004, C005 and C006.

(3) System IC for reception

The system IC for reception is IC003 shown in Fig. 2.4.4. Terminal 1 of IC003 is supplied with a positive power source and Terminal 17 is grounded. IC003 has a built-in clock-generator. An additional circuit is connected to Terminals 2 and 3 in order to make a frequency identical to that of the transmitter. The frequency can be adjusted by L002. The information signal from the transmitter is amplified by the signal amplifier and input at Terminal 15 of IC003. It is processed by a read-in register, and an output corresponding to the input is produced through program portion. Since the program portion has 4 kinds of output (A, B, C and D), 16 (2^4 = 16) kinds of output

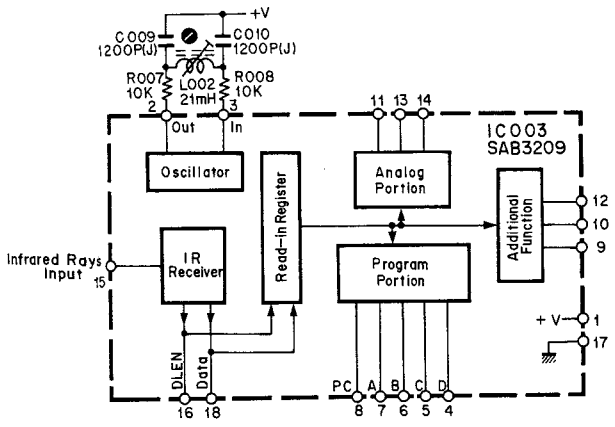


Fig. 2.4.4 Reception IC System Diagram

are produced. Terminal 8 of IC003 is called the PC terminal and is H only when an information signal is input.

(4) Instantaneous power-disconnecting switch function

See Fig. 2.4.5 timing chart.

The instantaneous power-disconnecting switch function for the system IC for reception consists of Q002, Q003, IC001-1,2,3, -4,5,6 and their peripheral circuit IC003 maintains its state when an information signal is output from the program portion, until the next unit of information is input. However, since the maintenance of this state affects the functioning of N-580, the information stored in the program portion must be cleared when the remote control button is released, and it is for this reason that the switching function of instantaneous power-disconnecting is provided to disconnect the power supply to IC003 and to clear the memory.

When an infrared signal is input through Terminal 15 of IC003, signal as shown in the figure are produced at Terminal 8, and fed into the base of Q002, as a result Q002 is turned ON.

The output signal of Q002 is given to the base of Q003 through inverters IC001-4,5,6 and -1,2,3. Q003 controls the power supply to IC003. When Q003 is turned ON, +12 V will be supplied to IC003, but when turned OFF, +12 V will no longer be supplied.

When a unit of information is finished, Q002 will not be turned ON, as a result C012 will be kept charging.

When the voltage of C012 exceeds the threshold level of IC001-5,6 (approximately half of applied +12 V), IC001-4 will become L and IC001-3 will become H. This way, H level is applied to the base of Q303 through C013, as a result Q003 will be turned OFF momentarily to disconnect the power supply to IC003, so that the program stored in IC003 will become cleared.

(5) Information processor

The information processor of C-MOS ICs IC001-8,9,10, -11,12,13, IC002-1,2,3, -4,5,6, -8,9,10, -11,12,13, Q004, Q005 and their peripheral circuits. It processes the 4-bit output signals from IC003 input as infrared information signals.

The table of information transmitted and the corresponding 4-bit signals output from IC003 is as follows:

Information	Signal Bit			
	A(7)	B(6)	C(5)	D(4)
Play	L	H	L	H
Stop	L	H	H	L
Rewind	H	L	H	L
F.F.	H	H	L	L
Record	L	L	H	H
Pause	H	L	L	H

As shown in the above table, there are 6 kinds of information to be transmitted, and when power source and grounding are included, 8 bus lines are required. Each command will be output to Logic P.C.B. Ass'y of the N-580 as shown below:

(a) Play

When both IC002-5 (B) and -6 (D) are made H's, IC002-4 becomes L and D005 is turned ON, as a result $\overline{\text{Play}}$ = L signal is output and Play will be activated.

(b) Stop

When both IC002-12 (B) and -13 (C) are made H's, IC002-11 becomes L and D003 is turned ON, as a result $\overline{\text{Stop}}$ = L signal is output and Stop will be activated.

(c) Rewind

When both IC001-8 (A) and -9 (C) are made H's, IC001-10 becomes L and D007 is turned ON, as a result $\overline{\text{Rewind}}$ = L signal is output and Rewind will be activated.

(d) F.F. (Fast Forward)

When both IC002-1 (A) and -2 (B) are made H's, IC002-3 becomes L and D006 is turned ON, as a result $\overline{\text{F.F.}}$ = L signal is output and F.F. will be activated.

(e) Pause

When both IC002-8 (D) and -9 (A) are made H's, IC002-10 becomes L and D004 is turned ON, as a result $\overline{\text{Pause}}$ = L signal is output and Pause will be activated.

(f) Record

When both IC001-12 (C) and -13 (D) are made H's, IC001-11 becomes L, and Q004 is turned ON, and then Q005 is turned ON with a certain time delay through C015, as a result $\overline{\text{Record}}$ = L is output and Record will be activated.

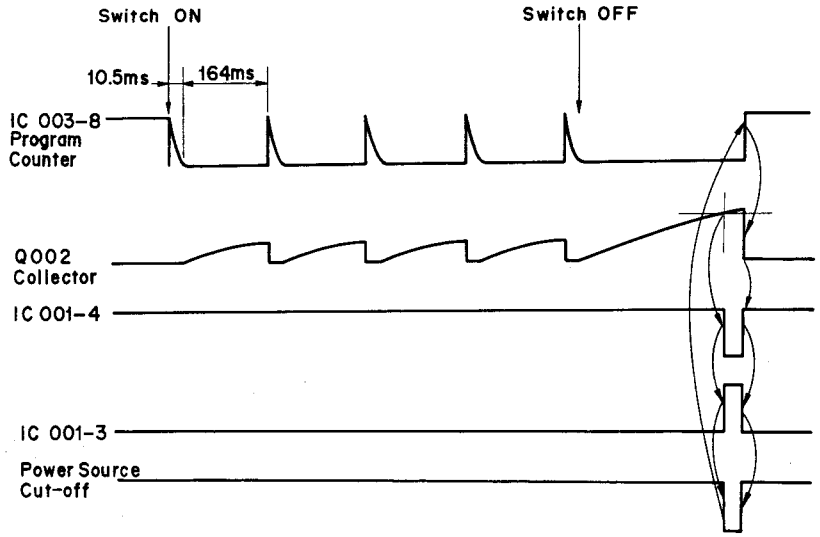


Fig. 2.4.5 Timing Chart

3. REMOVAL PROCEDURES

3.1. Acrylic Cassette Compartment Cover

Refer to Fig. 3.1.

(1) Press the Eject Button to open the Cassette Case Ass'y.
(2) Pull out F01 (Acrylic Cassette Compartment Cover) upward.

3.2. Top Cover Ass'y

Refer to Fig. 3.1.

Remove F02 and F03, then disassemble F04 (Top Cover Ass'y).

3.3. Bottom Cover Ass'y

Refer to Fig. 3.1.

Remove F05, then disassemble F06 (Bottom Cover Ass'y).

3.4. Front Panel Ass'y

Refer to Fig. 3.2.

(1) Refer to Fig. 3.1. Remove Top Cover Ass'y and Bottom Cover Ass'y referring to items 3.1 and 3.2.
(2) Remove F01 (Volume Knob) by pushing with a screwdriver or similar tools from the inside of the N-580.
(3) Remove F02, then disassemble F03 (Front Panel Ass'y including 2 connectors).

3.5. Mechanism Ass'y

Refer to Fig. 3.2.

(1) Remove Front Panel Ass'y referring to item 3.4.
(2) Remove F04, then disassemble F05 (Headphone Jack Ass'y).
(3) Remove F06, then disassemble F07 (Mechanism Ass'y including 2 connectors and a Record Switch Linkage).

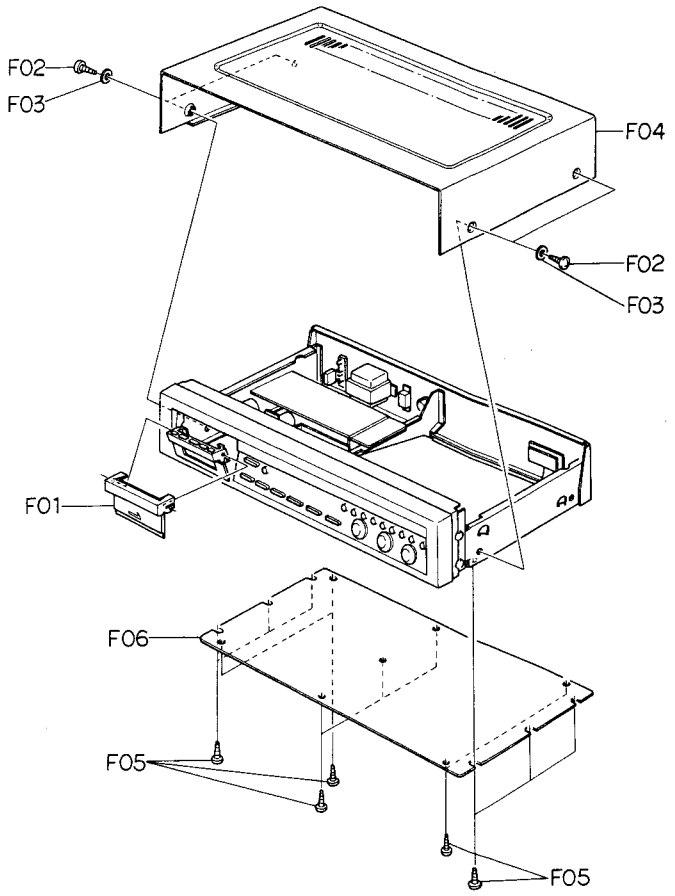


Fig. 3.1

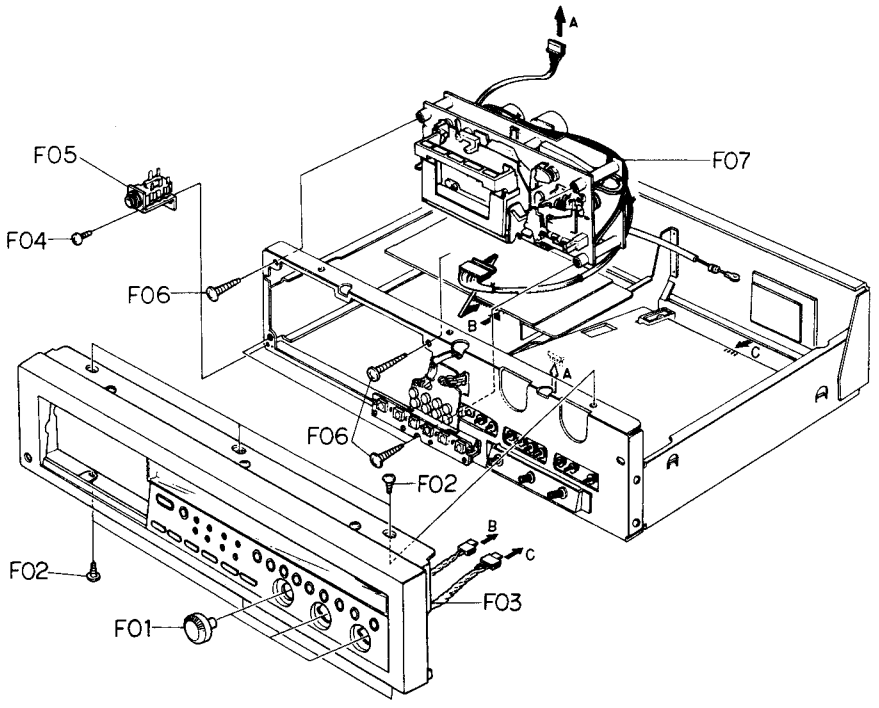


Fig. 3.2

3.6. Main P.C.B. Ass'y

Refer to Fig. 3.3.

(1) Refer to Fig. 3.2. Remove Front Panel Ass'y referring to item 3.4.
(2) Remove the Flat Cable and wires connected by wrapping from the F04 (Main P.C.B. Ass'y).
(3) Remove F01, F02, F03 and the Record Switch Linkage from the Wire Holder assembled with Record Switch, then disassemble F04 (Main P.C.B. Ass'y).

3.7. Logic P.C.B. Ass'y

Refer to Fig. 3.3.

(1) Refer to Fig. 3.2. Remove Front Panel Ass'y referring to item 3.4.
(2) Remove the connector and the wires connected by wrapping from the F06 (Logic P.C.B. Ass'y).
(3) Remove F05, then disassemble F06 (Logic P.C.B. Ass'y).

3.8. Power Switch

Refer to Fig. 3.3.

(1) Refer to Fig. 3.3. Remove Main P.C.B. Ass'y referring to item 3.6.
(2) Remove F07, then disassemble F08 (Power Switch) .

3.9. Volume P.C.B. Ass'y

Refer to Fig. 3.3.

(1) Refer to Fig. 3.2. Remove Front Panel Ass'y referring to item 3.4.
(2) Remove F09, then disassemble F10 (Volume P.C.B. Ass'y).

3.10 Control Switch P.C.B. Ass'y

Refer to Fig. 3.3.

(1) Refer to Fig. 3.2. Remove Front Panel Ass'y referring to item 3.4.
(2) Remove F11, then disassemble F12 (Control Switch P.C.B. Ass'y).

3.11. Record Cal. P.C.B. Ass'y

Refer to Fig. 3.3.

(1) Refer to Fig. 3.2. Remove Front Panel Ass'y referring to item 3.4.
(2) Remove F13, then disassemble F14 (Record Cal. P.C.B. Ass'y).

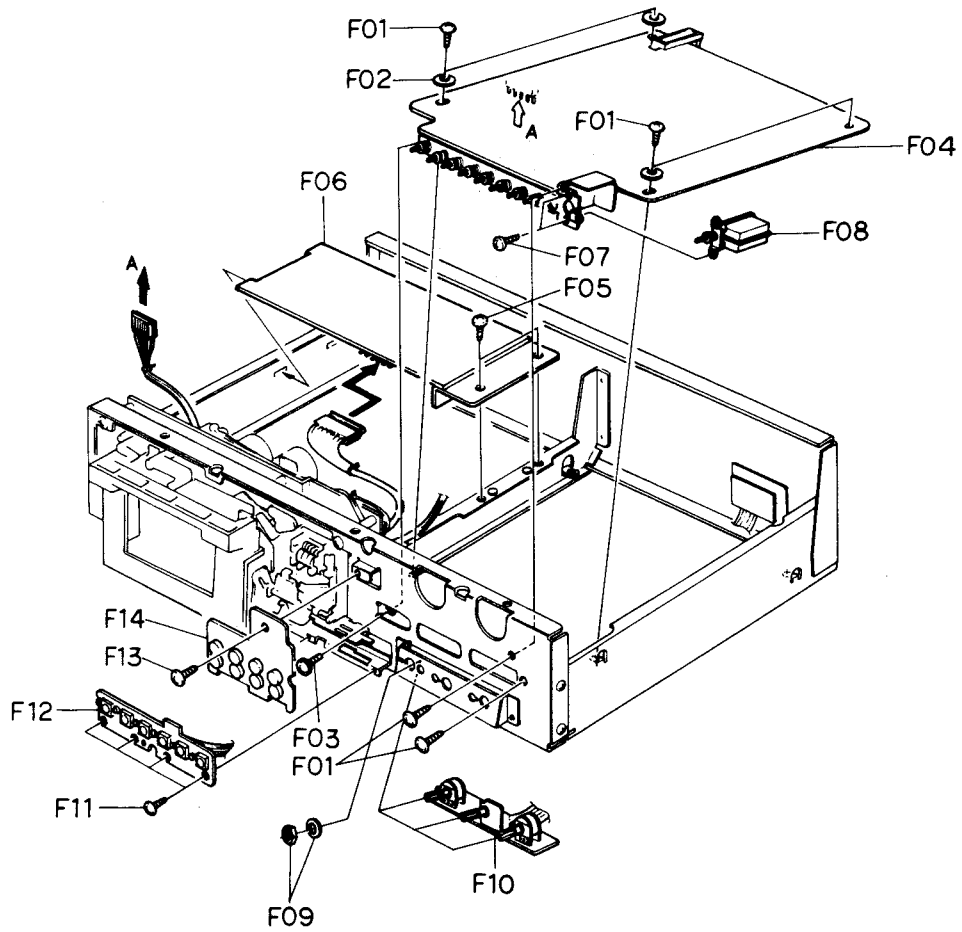


Fig. 3.3

3.12. Meter Ass'y

Refer to Fig. 3.4.

(1) Refer to Fig. 3.2. Remove Front Panel Ass'y referring to item 3.4.
(2) Remove F01 and F02, then disassemble F03 (Meter Ass'y).

3.13. Lamp P.C.B. Ass'y

Refer to Fig. 3.4.

(1) Remove Meter Ass'y referring to item 3.12.
(2) Remove F04, then disassemble F05 (Lamp House Cover Ass'y)
(3) Remove F06, then disassemble F07 (Lamp P.C.B. Ass'y).

3.14. Aluminum Mirror

Refer to Fig. 3.4.

(1) Remove Lamp House Cover Ass'y referring to item 3.13.
(2) Remove F08, then disassemble F09 (Aluminum Mirror).

3.15. Rear Panel Ass'y

Refer to Fig. 3.5.

(1) Refer to Fig. 3.1. Remove Top Cover Ass'y and Bottom Cover Ass'y referring to items 3.2 and 3.3.
(2) Remove F01, F02 and F03, then disassemble F04 (Rear Panel Ass'y).

3.16. Power Transformer

Refer to Fig. 3.5.

(1) Refer to Fig. 3.1. Remove Top Cover Ass'y and Bottom Cover Ass'y referring to items 3.2 and 3.3.
(2) Remove F05, F06 and F07, then disassemble F08 (Power Transformer).

3.17. Cassette Case Ass'y

Refer to Fig. 3.6.

(1) Refer to Fig. 3.2. Remove Mechanism Ass'y referring to item 3.5.
(2) Push the Eject Button to open the Cassette Case Ass'y.
(3) Remove F01 then disassemble the Piston of the Pneumatic Damper Ass'y.
(4) Remove F02 and F03 (Cassette Case Holder L Ass'y), then disassemble F04 (Cassette Case Ass'y).

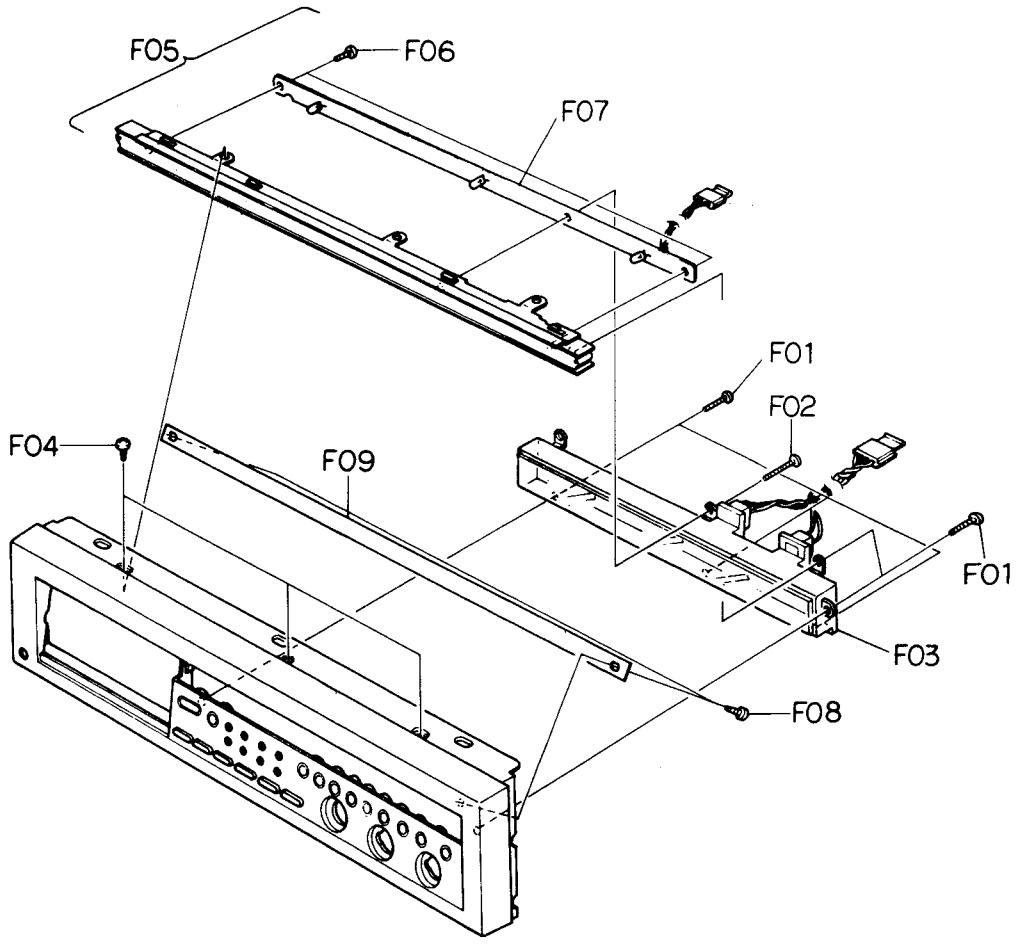


Fig. 3.4

3.18. Cover Plate

Refer to Fig. 3.6.

(1) Refer to Fig. 3.2. Remove Front Panel Ass'y referring to item 3.4.
(2) Push the Eject Button to open the Cassette Case Ass'y.
(3) Remove F05, then disassemble F06 (Cover Plate).

3.19. Tape Counter Ass'y

Refer to Fig. 3.6.

(1) Refer to Fig. 3.2. Remove Front Panel Ass'y referring to item 3.4.
(2) Remove F07, then disassemble F08 (Tape Counter Ass'y).

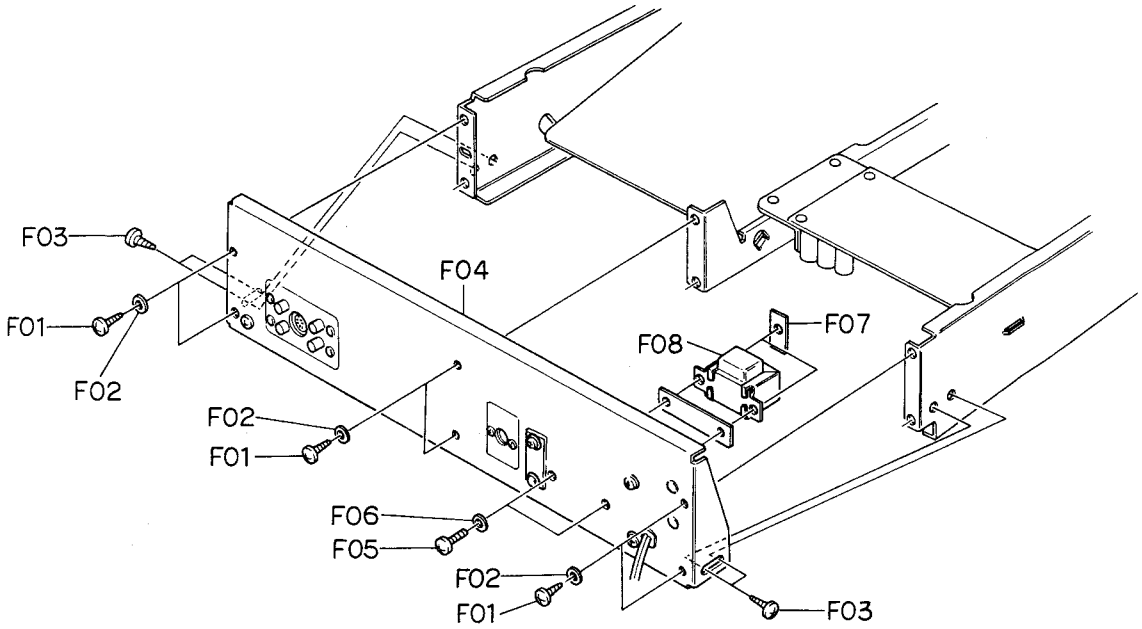


Fig. 3.5

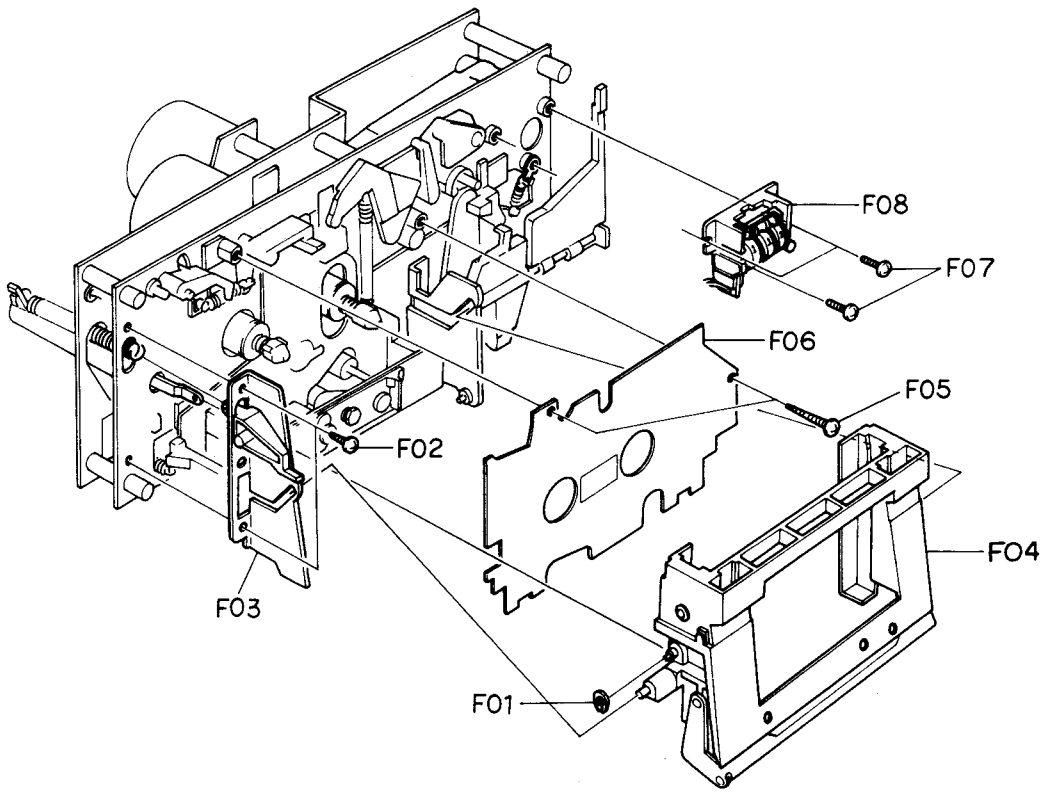


Fig. 3.6

3.20. Capstan Motor Ass'y and Flywheel Ass'y

Refer to Fig. 3.7.

(1) Refer to Fig. 3.2. Remove Mechanism Ass'y referring to item 3.5.
(2) Remove F01 and F02, then disassemble F03 (Flywheel Holder Ass'y).
(3) Remove F04, then disassemble F05 (Capstan Motor Ass'y) and F06 (Capstan Belt).
(4) Remove F07 (Supply Flywheel Ass'y), then disassemble F08 (Take-up Flywheel Ass'y).
(5) After removing both Flywheel Assemblies, disassemble F09 (Thrust Washer 3.1 mm), F10 (Thrust Washer 2.6 mm), F11 (Flange Thrust Cap) and F12 (Flange Thrust Spring).

3.21. Sub Mechanism Chassis Ass'y

Refer to Fig. 3.8.

(1) Refer to Fig. 3.2. Remove Mechanism Ass'y referring to item 3.5.
(2) Remove Flywheel Holder Ass'y and both Flywheel Assemblies referring to above step 3.20.
(3) Remove F01 and F02, then disassemble F03 (Sub Mechanism Chassis Ass'y).

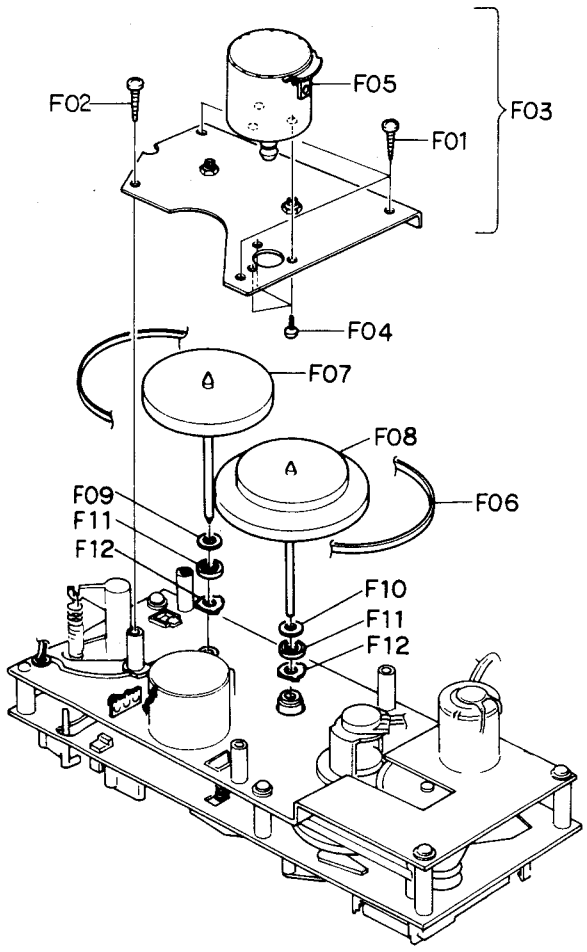


Fig. 3.7

3.22 Control Motor Ass'y

Refer to Fig. 3.8.

(1) Remove Sub Mechanism Chassis Ass'y referring to item 3.21.
(2) Remove F04, then disassemble F05 (Control Motor Ass'y).

3.23. Reel Motor Ass'y

Refer to Fig. 3.8.

(1) Remove Sub Mechanism Chassis Ass'y referring to item 3.21.
(2) Remove F06, then disassemble F07 (Reel Motor Ass'y).

3.24 Cam Control Volume

Refer to Fig. 3.8.

(1) Remove Sub Mechanism Chassis Ass'y referring to item 3.21.
(2) Remove F08, F09 (Volume Coupler) and F10, then disassemble F11 (Cam Control Volume).

3.25. Reel Hub Ass'y

Refer to Fig. 3.8.

(1) Remove Sub Mechanism Chassis Ass'y referring to item 3.21.
(2) Remove F12 (Reel Hub Head), then disassemble F13 (Reel Hub B Ass'y), F14 (Reel Hub Take-up Ass'y), F15 (Reel Hub Supply Ass'y), F16 (Back Tension Ass'y) and F17 (Back Tension Spring).

3.26. Idler Ass'y

Refer to Fig. 3.8.

(1) Remove Sub Mechanism Chassis Ass'y referring to item 3.21.
(2) Remove F18, then disassemble F19 (Idler Ass'y).

3.27. Cam Drive Gear and Control Cam

Refer to Fig. 3.8.

(1) Remove Sub Mechanism Chassis Ass'y referring to item 3.21.
(2) Remove F20, then disassemble F21 (Cam Drive Gear).
(3) Remove F22, then disassemble F23 (Counter-Load Arm Ass'y).
(4) Remove F24, then disassemble F25 (Control Cam).

3.28. Head Mount Base Ass'y

Refer to Fig. 3.9.

(1) Refer to Fig. 3.6. Remove Cassette Case Ass'y referring to item 3.17.
(2) Remove F01, then disassemble F02 (Head Mount Base Ass'y).

3.29. Supply Pressure Roller Ass'y

Refer to Fig. 3.9.

(1) Remove Head Mount Base Ass'y referring to item 3.28.

(2) Remove F03, then disassemble F04 (Supply Pressure Roller Ass'y).

3.30. Erase Head

Refer to Fig. 3.9.

(1) Remove Head Mount Base Ass'y referring to item 3.28.

(2) Remove F05, then disassemble F06 (Erase Head E-8L).

3.31. Take-up Pressure Roller Ass'y

Refer to Fig. 3.9.

(1) Remove Head Mount Base Ass'y referring to item 3.28.

(2) Remove F07, then disassemble F08 (Take-up Pressure Roller Ass'y).

3.32. Record/Playback Head Ass'y

Refer to Fig. 3.9.

(1) Remove Head Mount Base Ass'y referring to item 3.28.

(2) Turn F09 by 90° by pushing it, then disassemble F10 (Record/Playback Head R/P-8L Ass'y).

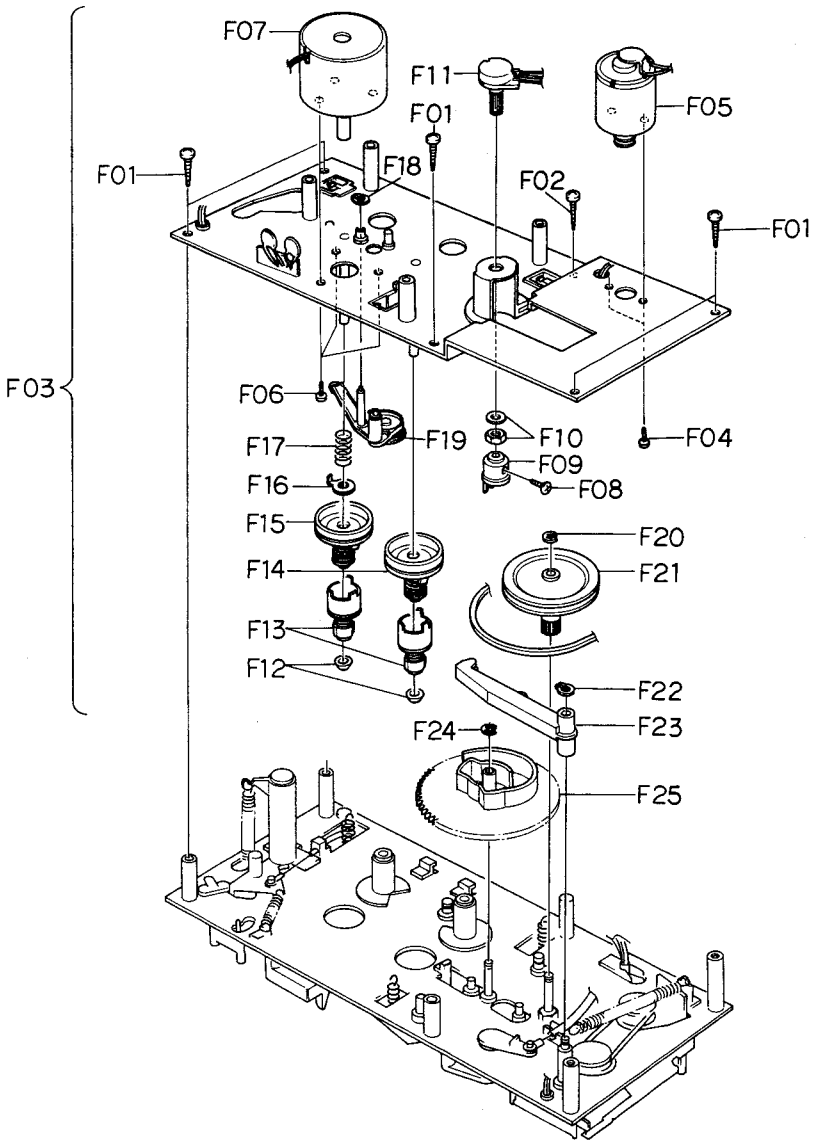


Fig. 3.8

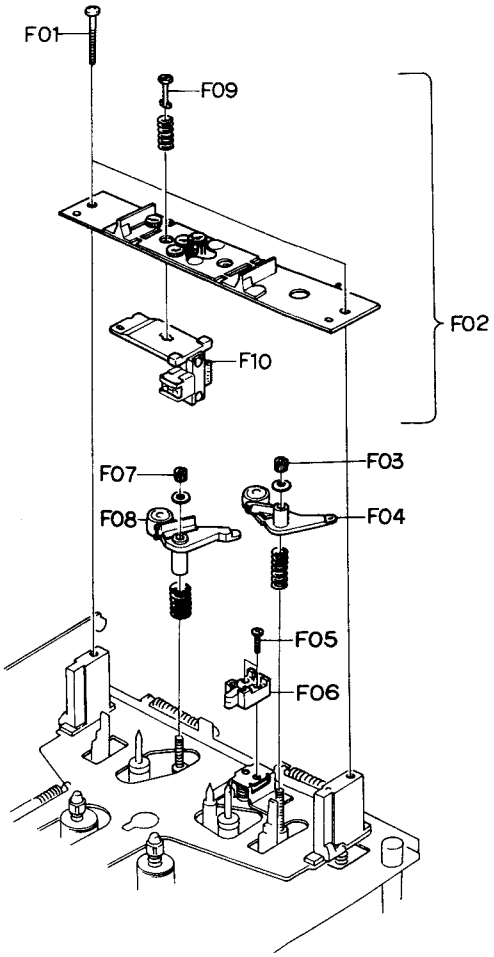


Fig. 3.9

4. MEASUREMENT INSTRUMENTS

(1) Audio Generator (20 Hz – 200 kHz)
(2) AC Milivolt Meter (with dB measures)
(3) Oscilloscope (DC – 5 MHz)
(4) Distortion Meter
(5) Speed & Wow/Flutter Meter
(6) Frequency Counter (DC – 1 MHz)
(7) Ohm Meter
(8) DC Volt Meter
(9) AC Volt Meter
(10) Torque Gauge (DA09013A)
(11) 15 kHz Azimuth Tape (DA09004A)
(12) 3 kHz Speed & Wow/Flutter Tape (DA09006A)
(13) 1 kHz Track Alignment Tape (DA09007A)
(14) 400Hz Level Tape (DA09005A)
(15) 20 kHz PB Frequency Response Tape (DA09001A)
(16) 15 kHz PB Frequency Response Tape (DA09002A)
(17) 10 kHz PB Frequency Response Tape (DA09003A)
(18) Reference EXII Tape (DA09021A)
(19) Reference SX Tape (DA09025A)
(20) Tape Travelling Cassette (DA09011A) (for previous N-580)
(21) Stroke Check Gauge M-9035 (DA09035A) (for previous N-580)
(22) Tilt Check Gauge M-9036 (DA09036A) (for previous N-580)
(23) Tilt Check Gauge M-9039 (DA09039A) (for new N-580)
(24) EH Tilt Check Gauge M-9040 (DA09040A) (for new N-580)
(25) EH Stroke Check Gauge M-9042 (DA09042A) (for new N-580)
(26) Stroke Check Gauge M-9047 (DA09047A) (for new N-580)
(27) Audio Analyzer T-100
(including Distortion, Wow/Flutter, Speed, Oscillator and dB meter)

Notes: 1. (10) – (27) are the products of Nakamichi Corporation.
2. New N-580: Serial No. A30110101–
Previous N-580: Serial Nos. A30101001–A30110100

5. MECHANICAL ADJUSTMENTS

5.1. Mechanism Control Cam Adjustment

Before adjustment, disassemble the Front Panel Ass'y then remove the Cover Plate, referring to items 3.4 and 3.5.

(1) Offset Adjustment of Control Motor Driver

(a) Refer to Figs. 5.1 and 5.2.
Adjust VR402 and VR401 on the Logic P.C.B. to locate approximately at the middle of the variable range. Then turn ON the Power Switch.
VR402 (for Cam position stop)
VR401 (for Cam position play)

(b) Press the Stop Switch to set the N-580 in stop mode.
Adjust VR402 (for stop) so that the "S" mark on the Cam corresponds to the pointer on the mechanism chassis.

(c) Press the Play Switch to set the N-580 in playback mode.
(Cam will rotate, and the position marked with "PY" comes to the pointer.)
Adjust VR401 (for play) so that the "PY" mark on the Cam corresponds to the pointer.

(d) Repeat above (b) and (c) 2 – 3 times so that the "S" and "PY" marks on the Cam correspond to pointer accurately in stop and playback modes respectively. (This adjustment is required because the position adjusted by one volume will be slightly changed when the other volume is adjusted.)

(e) Set the N-580 in FF, pause, record, or cue mode by pressing each switch (press FF and Pause Switches to set the N-580 in cue mode) and check to insure that the pointer is in a range of "F", "PS", "R", or "CU" mark respectively.

(f) If out of the range, precise adjustment for each position according to "(2) Offset Fine Adjustment of Control Motor Driver" will be required.

(2) Offset Fine Adjustment of Control Motor Driver

Adjust only if a satisfactory result is not obtained in "(1) Offset Adjustment of Control Motor Driver".

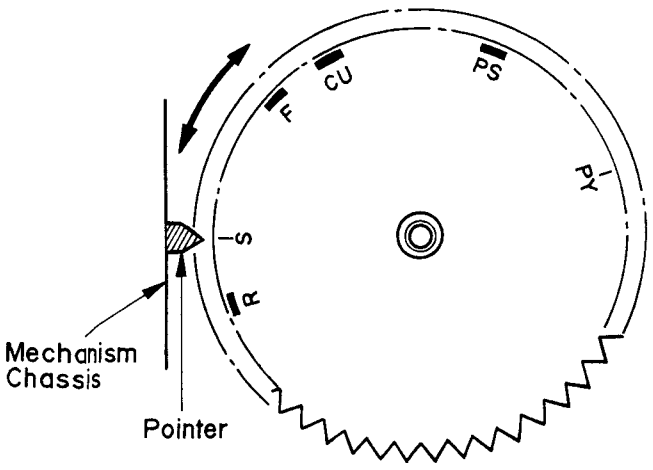


Fig. 5.1

This adjustment is made by changing the value of the fixed resistors on the Logic P.C.B. Voltages below shown are typical value.

(a) Observation Point of Reference Voltage

Observe the each voltage at the sliding contact of the Cam Control Volume VR601 (10 kΩ) in stop, fast (FF or REW), pause, record and playback mode.

Note: When Record and Play Switches are pressed to set N-580 in record mode, the Cam is first set to the record position in a short period of time then stays at the play position.
Therefore, to keep the Cam at the record position, following procedure is required:
Short the both leads of capacitor C426 (4.7 μF 25 V) on the Logic P.C.B. with a jumper wire, then press the Record and Play Switches.

(b) Reference Voltage

Reference voltage at the sliding contact of VR601 (Cam Control Volume) in each mode is as follows:

Mode	Reference Voltage (Typical Value)	
Record	4.1 V	1.1 V +0.4 V −0.2 V
Stop	3.0 V	1.7 V ±0.25 V
Fast (FF/REW)	1.3 V	
Pause	−2.8 V	2.6 V ±0.4 V
Playback	−5.4 V	

(c) Resistors for Adjustment

Mode	Ref. No.	Typical Value
Stop	R501	9.1 kΩ
Fast (FF/REW)	R507	4.3 kΩ
Pause	R514	330 kΩ
Playback	R511, R512	330 kΩ, 390 kΩ
Record	R499	27 kΩ

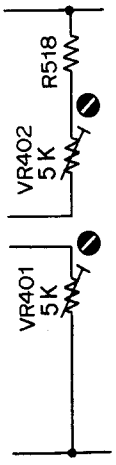


Fig. 5.2

(d) **Adjustment Procedures**

1) Press the Stop Switch to set the N-580 in stop mode. Adjust the value of R501 to obtain 3.0 V (±0.6 V) at the sliding contact of VR601.
   Note: When R501 is adjusted, the reference voltage in fast (FF or REW) mode is changed. Therefore, re-check of the reference voltage in fast (FF or REW) mode is required.
   If the reference voltage is out of the range, re-adjustment of R507 according to next step 2) is necessary.
2) Set the N-580 in FF mode, then adjust the value of R507 so that the voltage of VR601 will become lower by 1.7 V (±0.25 V) than in stop mode.
3) Press the Pause Switch to set the N-580 in pause mode.
   Adjust the value of R514 to obtain −2.8 V (+0.4, -0.15 V) at the sliding contact of VR601.
4) Set the N-580 in playback mode, then adjust the value of R511 and R512 so that the voltage of VR601 will become lower by 2.6 V (±0.4 V) than in pause mode.
5) Short the both leads of capacitor C426 with a jumper wire.
   Set the N-580 in record mode, then adjust the value of R499 so that the voltage of VR601 will become higher by 1.1 V (+0.4, -0.2V) than in stop mode.
   Note: Remove the short of C426 after completion of adjustment.

(3) Cam Timing Adjustment

(a) Remove the wires from the Control Motor Terminals to set the motor open.
(b) Without loading a cassette tape and with pressing the Record Protecting Switch with your fingers, press the Record and Play Switches to set the N-580 in record mode.
(c) Turn the Cam and bring the "PY" mark toward the pointer by hand.
   Reel Motor will rotate before the "PY" mark reaches the pointer.
   Adjust the value of R488 so that the voltage at sliding contact of VR601 becomes -3.6 V(±0.3 V) when Reel Motor starts rotation.
(d) Observe the mute signal at the Q424 collector. Turn the Cam referring to above step (c) and check to insure that the voltage at the sliding contact of VR601 is -3.8 V (±0.3 V) when mute is released (mute signal changes from H to L).
   (This voltage is determined by the adjustment of R488 in above step (c).)
(e) Observe the $\overline{\text{Rec.}}$ signal at the Q421 collector. Turn the Cam referring to above step (c) and adjust the value of R480 to obtain -2.1 V (±0.4 V) at the sliding contact of VR601 when $\overline{\text{Rec.}}$ signal changes from H to L (bias oscillation will begin).
(f) Upon completion of above adjustment, re-connect wires to the motor terminals.

5.2. Tape Speed Adjustment

(1) Remove the Top Cover.
(2) Connect a Frequency Counter to the Output Jack.
(3) Load a 3 kHz Speed Wow/Flutter Tape (DA09006A) and play it back.
(4) Referring to Fig. 5.3, adjust the Tape Speed Adjustment Volume (VR501) incorporated in the Capstan Motor to obtain 3,000 Hz on the Frequency counter.
   CCW: Motor drives slowly.
   CW: Motor drives fast.

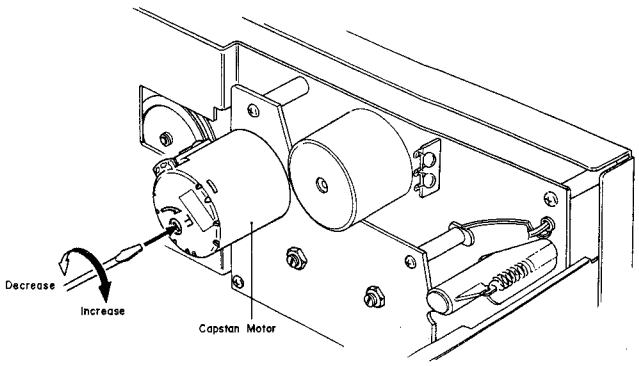


Fig. 5.3

5.3. Record/Playback Head Tilt Adjustment

Note: On items 5.3 – 5.7, please refer to Fig. 5.4 adjustment flow chart.

Refer to Figs. 5.5 and 5.6.

(1) Load a Tilt Check Gauge M-9039 (DA09039A) in the N-580.

(2) Clip the grounding terminal of the Tilt Check Gauge with one end of the cord with clip, and the other end to the chassis of the N-580.

(3) Remove Height Gear.

(4) Set the N-580 in play mode. Check to insure whether the Beacons Playback Head "Upper" or "Lower" is illuminating. In order not to give damages onto the record/playback head surface, push the slide knob of the Playback Head Gauge to the direction of an arrow mark, then return it to the original place to be in contact with record/playback head surface after play mode is securely locked.

(5) Check to insure freedom from contact between the Playback Head Gauge and pad lifter.

(6) Beacon Playback Head "Lower" will light on when height adjustment screw turned clockwise but "Upper" when counterclockwise. Adjust so that both "Upper" and "Lower" will light on even when you move the slide knob of the Playback Head Gauge to the direction of an arrow mark and then return it to the original place.

(7) Set the N-580 in stop mode and fit the serrated Height Gear. Then set the N-580 again in play mode and insure 2 Beacons Playback Head "Upper" and "Lower" are illuminating. If not, (3) through (6) will have to be repeated till satisfactory results are obtained.

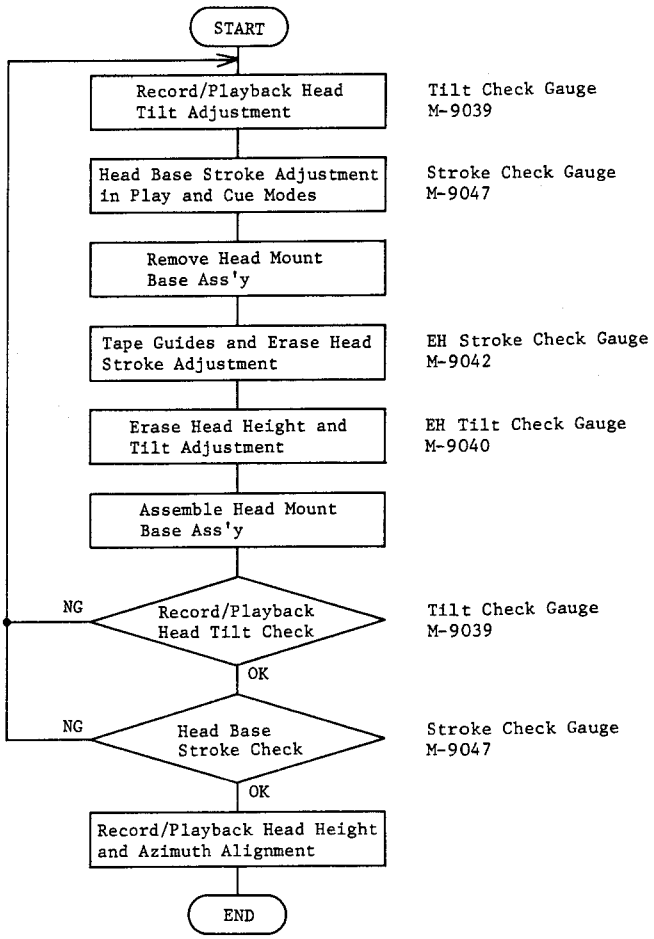


Fig. 5.4 Flow Chart

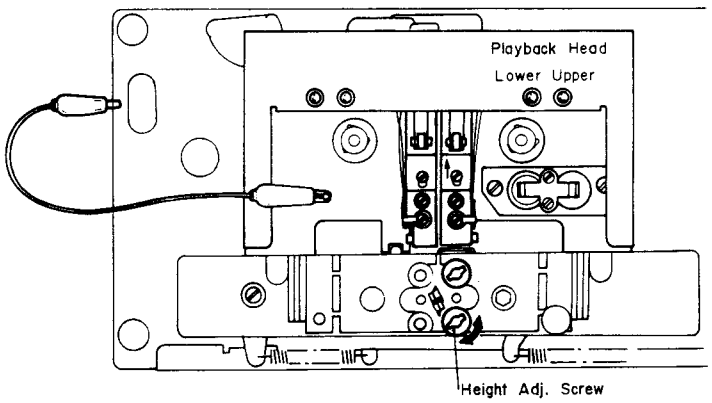


Fig. 5.5

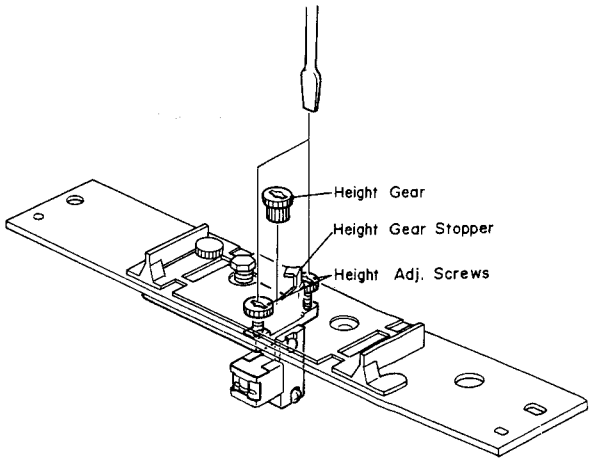


Fig. 5.6

5.4. Head Base Stroke Adjustment in Play and Cue Modes

Note: Before you conduct "Head Base Stroke Adjustment in Play and Cue modes", adjust with a "Tilt Check Gauge" to insure freedom from tilt on the record/playback head.

(1) Head Base Stroke Adjustment in Play Mode

Refer to Fig. 5.7.

(a) Load a Stroke Check Gauge M-9047 (DA09047A) in the N-580.

(b) Move Record Head Indicator and Playback Head Indicator to the direction of arrow mark "A" with your finger tip and then set the N-580 in play mode.
Then slowly release the Indicators and insure whether Playback Head Indicator is in contact with playback head.

(c) Check to insure whether the "P" pointer on the Playback Head Indicator locates between the 2 lines on the Indicator Plate.

(d) If the playback head stroke is noted to be misaligned, adjustment can be made by moving the stroke adjuster assembled in the head base assembly (either forwardly or backwardly).

(2) Head Base Stroke Adjustment in Cue Mode

Refer to Fig. 5.8.

(a) Load a Stroke Check Gauge M-9047 (DA09047A) in the N-580.

(b) Move Record Head Indicator and Playback Head Indicator to the direction of arrow mark "A" with your finger tip and then set the N-580 in cue mode (F.F. and Pause).
Then slowly release the Indicators and insure whether Playback Head Indicator is in contact with playback head.

(c) Check to insure whether the "C" pointer on the Playback Head Indicator locates between the 2 lines on the Indicator Plate.

(d) If the playback head stroke is noted to be misaligned, adjust VR403 of the Logic P.C.B. Ass'y till satisfactory results are obtained.

(e) After completion of the Head Base Stroke Adjustment, check to insure accuracy of the Head Base Stroke Adjustment in play mode.
If the above are inaccurate, (1) and (2) will have to be repeated till satisfactory results are obtained.

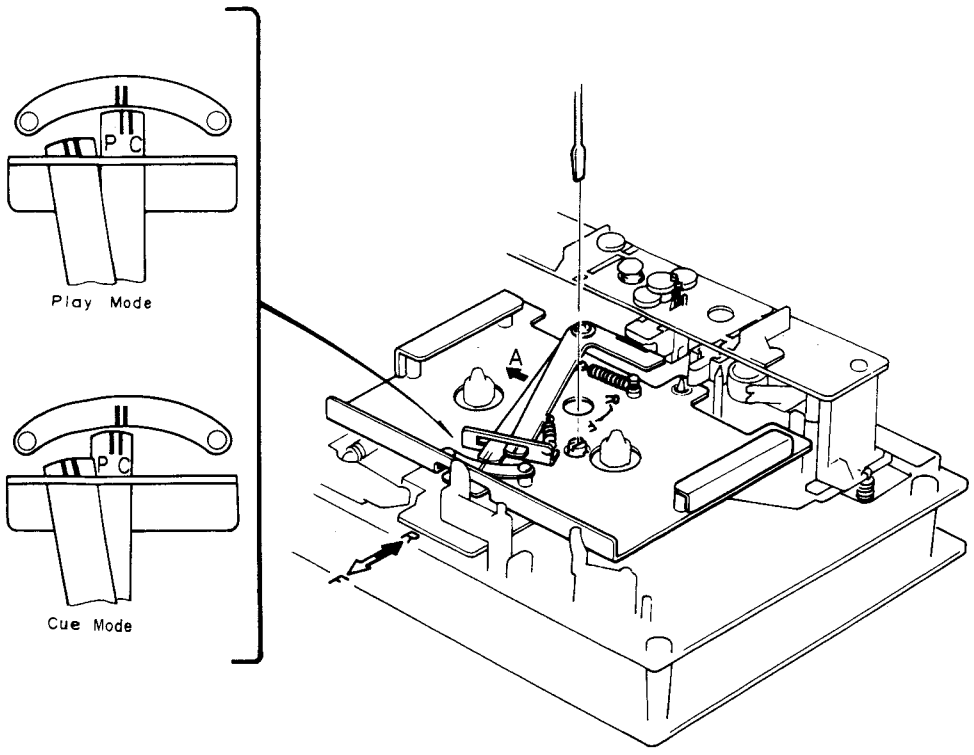


Fig. 5.7

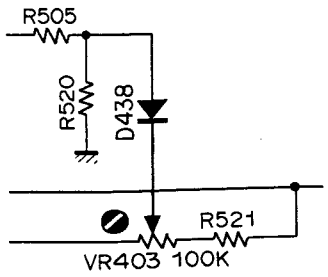


Fig. 5.8

5.5. Tape Guides Adjustment and Erase Head Stroke Adjustment

Remove Head Mount Base Ass'y, referring to item 3.28.
Refer to Figs. 5.9 and 5.10.

(1) Supply Tape Guide Height Adjustment

(a) Load an EH Stroke Check Gauge M-9042 (DA-09042A) in the N-580.
(b) Set the N-580 in play mode.
(c) Slide the Supply Tape Guide Check Bar down against the supply tape guide, thus check can be made on supply tape guide height.
(d) If the supply tape guide is misaligned, the Supply Tape Guide Check Bar will not come into the supply tape guide. If such is noted, turn to adjust the height adjustment nut A till the Supply Tape Guide Check Bar is accepted by the supply tape guide.
(e) If the above are insured, set the N-580 in pause mode, then in play mode to see whether adjustments are appropriately made. If not, (b) through (e) will have to be repeated till satisfactory results are obtained.

(2) Take-up Tape Guide Height Adjustment

(a) Load an EH Stroke Check Gauge M-9042 (DA09042A) in the N-580.
(b) Set the N-580 in play mode.
(c) Slide the Take-up Take Guide Check Bar down against the take-up tape guide, thus check can be made on take-up tape guide height.
(d) If the take-up tape guide is misaligned, the Take-up Tape Guide Check Bar will not come into the take-up tape guide. If such is noted, turn to adjust the height adjustment nut B till the Take-up Tape Guide Check Bar is accepted by the take-up tape guide.
(e) If the above are insured, set the N-580 in pause mode, then in play mode to see whether adjustments are appropriately made. If not, (b) through (e) will have to be repeated till satisfactory results are obtained.

(3) Erase Head Stroke Adjustment

(a) Load an EH Stroke Check Gauge M-9042 (DA09042A) in the N-580.
(b) Set the N-580 in play mode, thus check can be made on erase head stroke through the EH Stroke Indicator.
(c) Check to insure whether the erase head surface is aligned with red line on the EH Stroke Indicator. If not, adjust the erase head stroke by loosening 2 screws that assembled erase head and erase head plate.
(d) After completion of adjustment, 2 pcs. of screws shall be locked with lock tight paint.

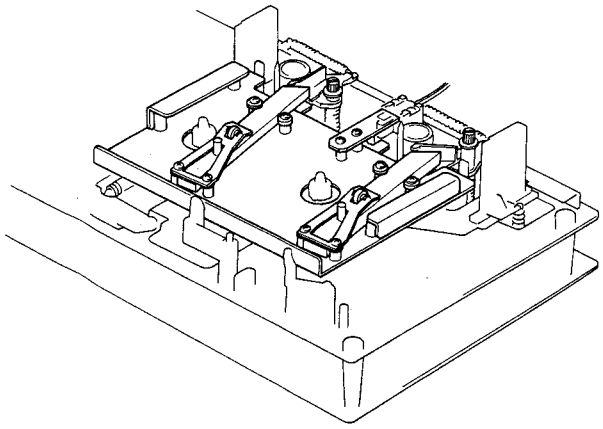


Fig. 5.9

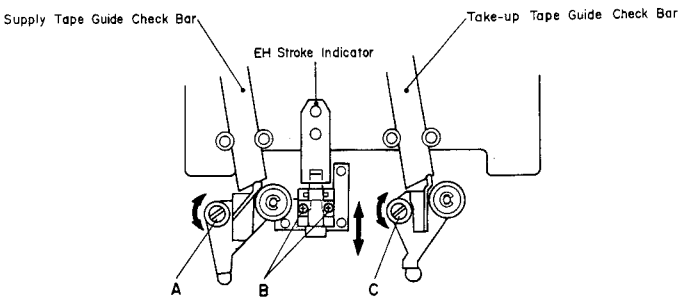


Fig. 5.10

5.6. Erase Head Height and Tilt Adjustment

Refer to Figs. 5.11 and 5.12.

(1) Remove Head Mount Base Ass'y, referring to item 3.28.
(2) Load an EH Tilt Check Gauge M-9040 (DA09040A) in the N-580.
(3) Set the N-580 in stop mode.
(4) Check to insure whether one of the 3 Beacons is illuminating. Look down the mirror as shown by an arrow mark and slowly turn the Screw "Height" counterclockwise (or clockwise) so that the two horizontal lines of the mirror will become superposed on the line (in different color) of the erase head, and check to insure whether Beacon "1" is illuminating.
(5) Turn Screw "Tilt" counterclockwise (or clockwise) to light on Beacon "2". Excessive turning will cause the Beacon "1" to light off. Adjustments of Screw "Tilt" will therefore be conducted till both of the Beacon "1" and "2" illuminate.
(6) Turn Screw "Azimuth" counterclockwise (or clockwise) to light on Beacon "3". Excessive turning will cause either Beacon "1" or "2" to light off, and therefore adjust with Screw "Azimuth" until all of the 3 Beacons, "1", "2" and "3" illuminate.
(7) Check to insure whether the horizontal line on the mirror corresponds to that on the erase head. If not, (4) through (7) will have to be repeated till satisfactory results are obtained.
(8) After completion of adjustment, 3 pcs. of screws shall be locked with lock tight paint.

Note: Before use of this gauge, check to insure freedom from dust or dirts, or overflow in the groove of the erase head surface.

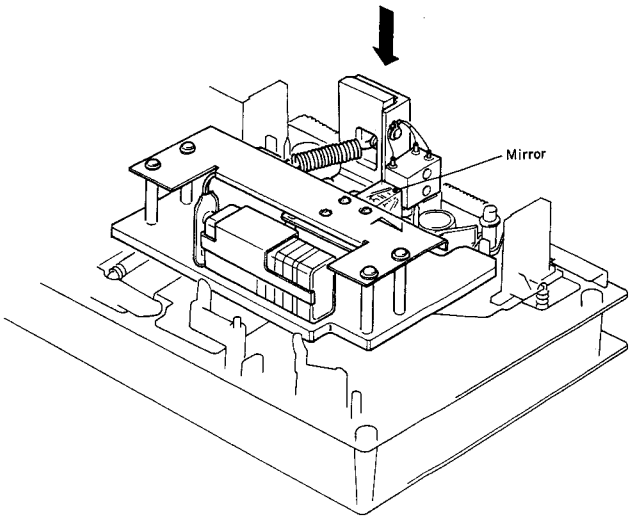


Fig. 5.11

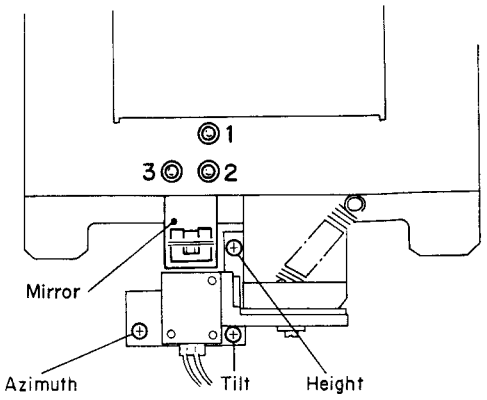


Fig. 5.12

5.7. Record/Playback Head Height Adjustment and Azimuth Alignment

Refer to Fig. 5.13.

(1) Connect a VTVM to the output jacks.
(2) Load a 1 kHz Track Alignment Tape (DA09007A) in the N-580.
(3) Set the N-580 in play mode.
(4) Turn the Height Gear until the output of the both channels becomes minimum.
(5) Load a 15 kHz Azimuth Tape (DA09004A) in the N-580.
(6) Set the N-580 in play mode.
(7) Turn the Azimuth Alignment Screw until the output of the both channels becomes maximum.
(8) Repeat (2) through (7) for 1 – 2 times.

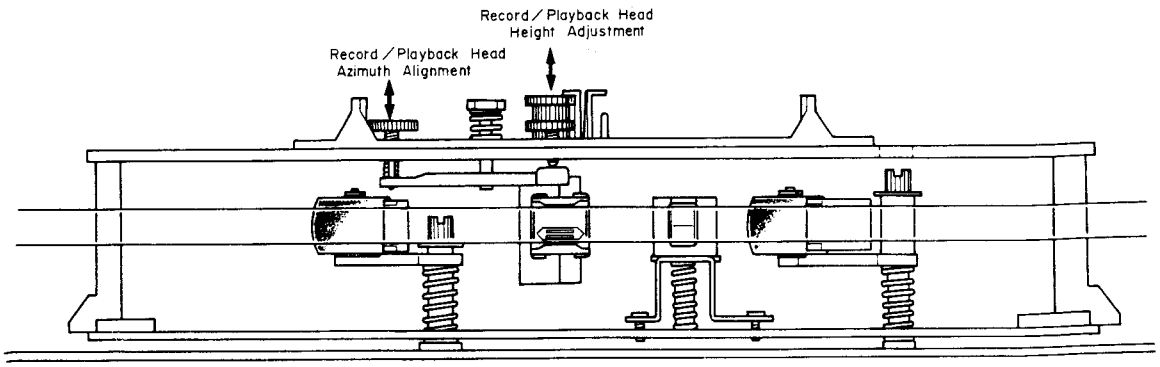


Fig. 5.13

5.8. Tape Travelling Adjustment

The adjustment shall be made with a modified version of the current type EXII C-90 tape as shown in Fig. 5.14 (error will be made if a current type Tape Travelling Cassette (DA09011A) should be used for this purpose). While modifying an EXII C-90 tape, the tape guides in the cassette housing shall be kept protected to avoid tilt. Check shall be made in the following procedures:

(1) An EXII C-90 tape thus modified shall be loaded onto the N-580.
(2) Release the back-tension (rotate the supply reel and feed out some length of tape) and set the N-580 in play mode.
(3) In this juncture, check to insure whether the tape is freedom from waving or slippage from the both of tape guides.
(4) When the modified EXII C-90 tape is played back, check to insure whether the tape is freedom from waving from head surface or at pressure rollers.
(5) If either of waving or slippage from the tape guides should be noted, re-adjustment of "5.3. Record/Playback Head Tilt Adjustment", "5.4. Head Base Stroke Adjustment in Play and Cue Modes", "5.5. Tape Guides Adjustment and Erase Head Stroke Adjustment", "5.6. Erase Head Height and Tilt Adjustment", "5.7. Record/Playback Head Height Adjustment and Azimuth Alignment", etc. will be required.

As a case may be, the said waving or slippage may have been caused from defective Supply Pressure Roller Ass'y or Take-up Pressure Roller Ass'y without parallel contact with capstans.

If such are noted, the Pressure Roller Assemblies will have to be replaced. Further, excessively weak take-up torque or strong take-up torque may cause defective tape travelling.

The N-580 is intended to be adjustment-free Model. However if the similar matters as above should be noted, please replace the Reel Hub Take-up Ass'y to obtain appropriate take-up torque.

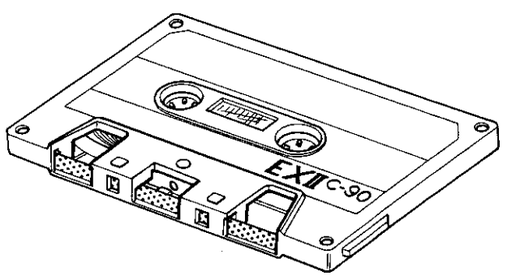


Fig. 5.14

5.9. Record Switch Linkage Adjustment

(1) Set the N-580 in stop mode.
(2) Loosen the screw of the Record Spring Holder, and shift the Record Spring Holder in order to remove the looseness of the Linkage Wire as shown in Fig. 5.15.1. Then tighten the screws for fixing the Record Spring Holder. (In this case, the Record Switch should be positioned at play side. If on the record position, it will be defective.)
(3) Set the N-580 in record and pause mode.
Check to insure that the gap between the top of the wire and the Record Spring Holder is approx. 1 mm as shown in Fig. 5.15.2.
(Check that the Record Switch is in record position.)
(4) Upon completion of the above adjustments, apply a quantity of lock tight paint.

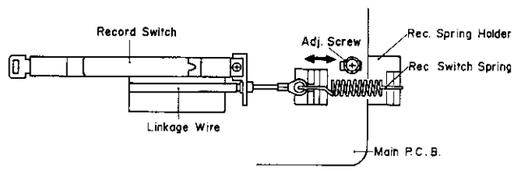


Fig. 5.15.1

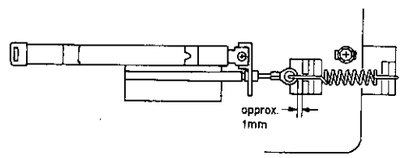


Fig. 5.15.2

5.10. Flywheel Holder Adjustment

(1) Refer to Fig. 5.16. Tighten the Thrust Screws until the gap between the Flywheel Assemblies and Thrust Screws becomes minimized when both of the Capstan Shafts are moved backwardly and forwardly (the Thrust Springs between the Capstan Flanges and Flywheel Thrust Caps are in a flat state).
Excessive tightening of the Thrust Screws however will give damages on the Flywheel Assemblies, to which careful attention is invited.
(2) Return the Thrust Screws by 1/2 turn.
(3) Fixing the Thrust Screws with a screwdriver, lock the Lock Nut.
(4) Apply a quantity of lock tight paint to the Thrust Screws.

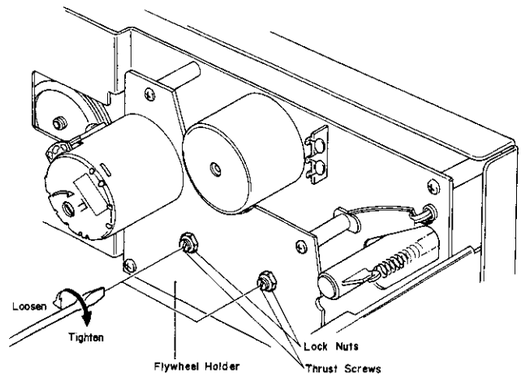


Fig. 5.16

5.11. Eject Wire Adjustment

(1) Referring to Fig. 5.17.1, insert a 1.5 mm spacer between the Eject Arm and Eject Stopper by turning the Eject Arm in the illustrated direction, then set the N-580 in playback mode.
(2) With pushing the Eject Arm by hand, loosen the screw and then pull the Eject Wire in the direction of the arrow until it stops as shown in Fig. 5.17.2.
(3) Tighten the screw, then apply a quantity of lock tight paint.

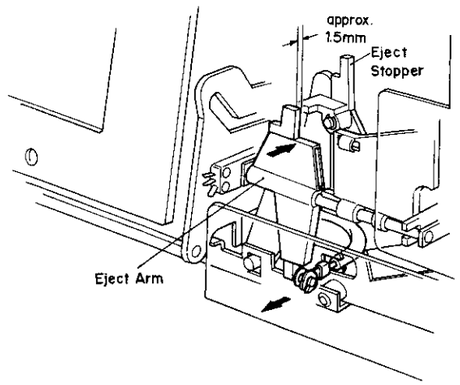


Fig. 5.17.1

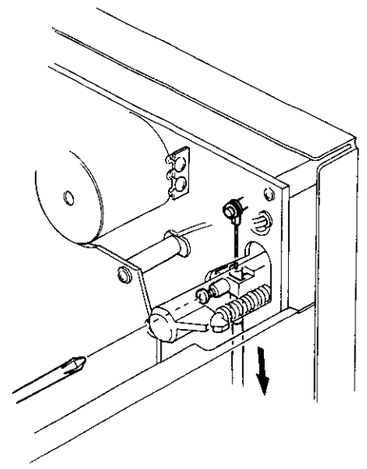


Fig. 5.17.2

5.12. Control Button Stroke Adjustment

Normal state of push button stroke for Logic Control on the Front Panel is as follows:

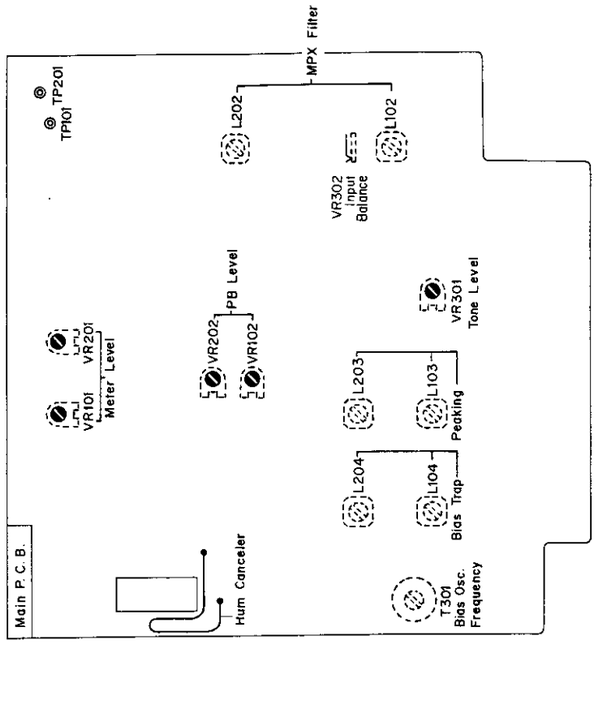
(1) When Front Panel is in place, push the Control Button with a finger tip and see if it has an allowance of 0.6 mm. If it does, then push it a little further for another 0.4 mm and see if the switch is ON.
This allowance can be adjusted by loosening the screws that assembled Control Button Holder and Front Chassis together. After the adjustment, lock the screws with lock tight paint.
(2) When performing adjustment, put the Front Panel aside, but for checking, do it with the Panel on.

5.13. Lubrication

N-580 is a lubrication-free cassette deck except when parts are replaced. Apply the following lubricant for each replaced part:

(1) LAUNA #100
Capstan Shaft
Pressure Roller Shaft
Thrust Cap
(2) FLOIL GB-TS-1
Reel Hub Shaft
Thrust portion on the Capstan Shaft
FLOIL GB-TS-1, made by Kanto Chemicals Co., Ltd., in Japan.
We suggest you use the above or equivalent type. If unavailable please contact Kanto Chemicals Co., Ltd., 2-7 Kanda Suda-cho Chiyoda-ku, Tokyo 101 Japan.
(3) Silicon Oil #3000CST
Air Damper Piston
Note: Excessive lubrication may cause defective damper action as the 0.2ϕ hole at the end of the cylinder may be filled with oil.

6. PARTS LOCATION FOR ELECTRICAL ADJUSTMENT



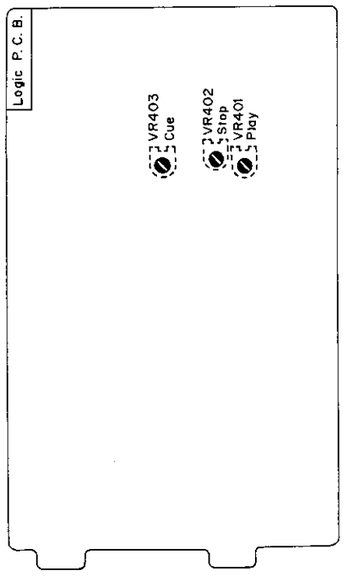
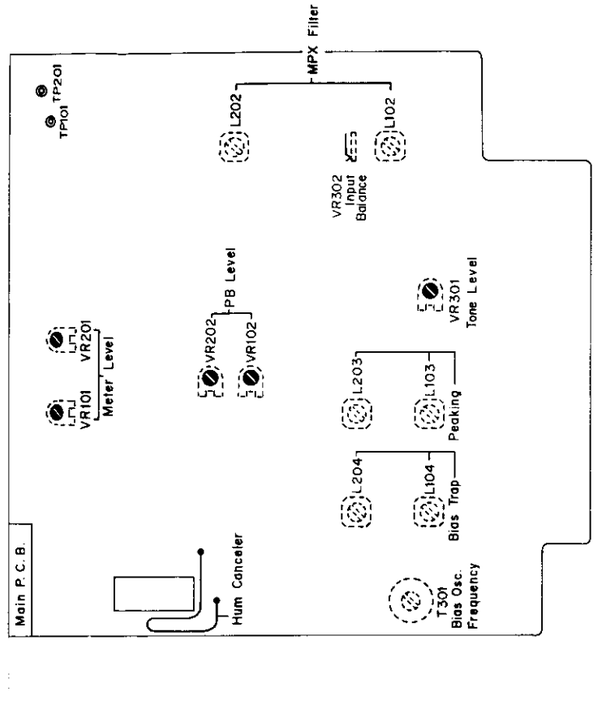


Fig. 6.1 Serial No.: –



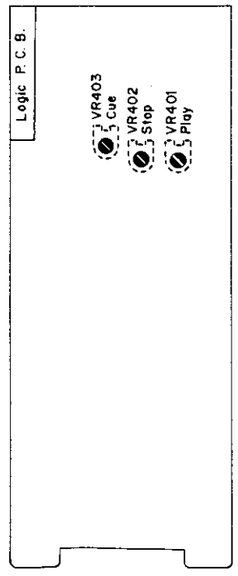


Fig 6.2 Serial No.: A30110101 –

7. ELECTRICAL ADJUSTMENTS AND MEASUREMENTS

7.1. Adjustment and Measurement Instruction

Note: Electrical adjustment should be performed after mechanical adjustment is completed.

STEP	ITEM	SIGNAL SOURCE	OUTPUT CONNECTION	MODE	ADJUSTMENT	REMARKS
1	Tape Speed	3 kHz Speed and Wow/Flutter Tape (DA09006A)	Frequency Counter to OUTPUT Jacks	Playback	Capstan Motor Governor P.C.B. VR501	Adjust VR501 to obtain 3 kHz ± 1%. (VR501 is incorporated in the Motor.)
2	Tone Calibration	Test Tone 400 Hz	VTVM to TP101, TP201 on the Main P.C.B.	Record, Pause Test Tone SW – ON	Main P.C.B. VR301 VR302	1. Turn ON Test Tone Switch. Turn output level control fully clockwise (maximum position). 2. Adjust VR301 to obtain 100 mV ± 0.2 dB at TP201 on the VTVM. (Output will be 1 V (0 dB).) 3. Adjust VR302 to obtain the same level as right channel at TP101 on the VTVM.
3	Meter Level	400 Hz Test Tone or 400 Hz to Input Jacks	VTVM to TP101, TP201	Record, Pause Test Tone SW – ON	Main P.C.B. VR101, VR201	1. Adjust VR101 (VR201) to obtain 0 dB on the level meters at 100 mV level on the VTVM. 2. Decrease input level by 10 dB/20 dB then short or open R120 (R220) and/or R121 (R221) to obtain minimum deviation from –10 dB/ –20 dB on the level meters. (Perform at –10 dB and –20 dB.) 3. Again increase input level so that output will become 100 mV, then re-adjust VR101 (VR201) to obtain 0 dB on the level meters.
4	MPX Filter	19 kHz ± 100 Hz to INPUT Jacks	VTVM to OUTPUT Jacks	Record, Pause MPX SW – IN	Main P.C.B. L102, L202	Adjust the coils to obtain minimum reading on the VTVM.
5	Record/Playback Head Track Alignment	1 kHz Track Alignment Tape (DA09007A)	VTVM to OUTPUT Jacks	Playback Tape SW – SX Eq. SW – 70 μs Dolby NR SW – OUT MPX SW – OUT	Record/Playback Head Height Adj. Screw	Adjust the Record/Playback Head Height Adj. Screw to obtain minimum reading of both L and R channels on the VTVM. See "Record/Playback Head Height Adjustment and Azimuth Alignment" in item 5.2.
6	Playback Head Azimuth Alignment	15 kHz Azimuth Tape (DA09004A)	VTVM to OUTPUT Jacks	Same as above	Record/Playback Head Azimuth Alignment Screw	Adjust the Azimuth Alignment Screw to obtain maximum reading of both L and R channels on the VTVM. See "Record/Playback Head Height Adjustment and Azimuth Alignment" in item 5.2. Note: Repeat steps 5 and 6 one or two times to obtain optimum performance.
7	Playback Level	400 Hz Level Tape (DA09005A)	VTVM to TP101, TP201	Same as above	Main P.C.B. VR102, VR202	Adjust VR102 (VR202) to obtain 100 mV on the VTVM or 0 dB on the level meters.

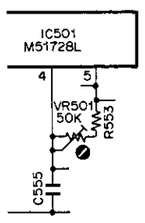


Fig. 7.1
1. Tape Speed

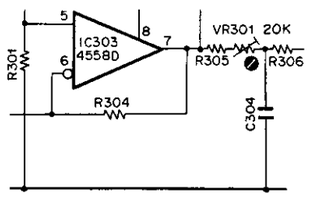


Fig. 7.2
2. Tone Calibration

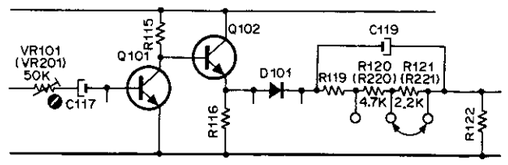


Fig. 7.3
3. Meter Level

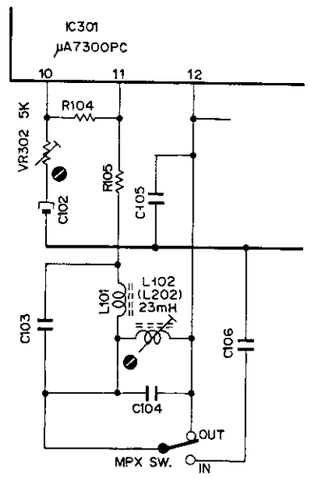


Fig. 7.4
2. Tone Calibration
4. MPX Filter

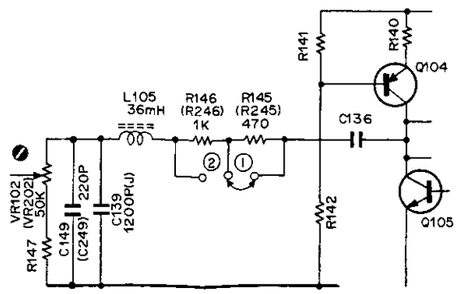


Fig. 7.5
7. Playback Level

STEP	ITEM	SIGNAL SOURCE	OUTPUT CONNECTION	MODE	ADJUSTMENT	REMARKS
8	Adjustment of Hum Balancer	Blank Tape	VTVM to OUTPUT Jacks	Play Eq. SW – 70 μs Dolby NR SW – IN MPX SW – IN	Main P.C.B. Hum Balancer (Jumper Wire)	Adjust Hum Balancer to obtain minimum reading of L and R channels on the VTVM.
9	Playback Frequency Response	400 Hz Level Tape (DA09005A) 10 kHz PB Frequency Response Tape (DA09003A) 15 kHz PB Frequency Response Tape (DA09002A) 20 kHz PB Frequency Response Tape (DA09001A)	VTVM to OUTPUT Jacks	Playback Tape SW – SX Eq. SW – 70 μs Dolby NR SW – OUT MPX SW – OUT	Main P.C.B. R146, R246 R145, R245	1. Load the 400 Hz level tape and play it back. Adjust the output level control to a certain level (example 0 dB) 2. Load the 10 kHz, 15 kHz and 20 kHz PB frequency response tapes and adjust the playback head azimuth to give maximum levels on the VTVM with each tape. Short R146 (R246) and/or R145 (R245) to obtain the following level against 400 Hz level tape (normally peaking frequency will be adjusted at 23 kHz or about.). Refer to Fig. 7.5. 10 kHz –20 dB -1, +2 dB 15 kHz –20 dB -1, +3 dB 20 kHz –20 dB -1, +4 dB 3. Conduct step 6 "Playback Head Azimuth Alignment". 4. If above is not sufficient refer to "Playback Frequency Response Adjustment" in item 7.2.1.
10	Bias Oscillation Frequency		Coupling Bias Oscillator Signal (Main P.C.B. CN1-1) to Frequency Counter	Record, Pause	Main P.C.B. T301	Adjust the coil to obtain 105 kHz on the frequency counter.
11	Record Amplifier Equalizer	23 kHz (–20 dB) to INPUT Jack	VTVM to Main P.C.B. CN1-3, CN1-5	Record, Pause Tape SW – SX Eq. SW – 70 μs Dolby NR SW – OUT MPX SW – OUT	Main P.C.B. L103, L203	1. Remove the bias-cut-jumper from the dip side of the main P.C.B. 2. Adjust the coils to obtain peak readings at 23 kHz. 3. Resolder bias-cut-jumper.
12	Bias Trap	Remove Input Signals	Same as above	Same as above	Main P.C.B. L104, L204	Adjust the coils to obtain maximum reading on the VTVM.
13	Record Level Calibration	400 Hz Test Tone or 400 Hz to INPUT Jacks	VTVM to OUTPUT Jacks	Record and Playback Tape SW – EX/SX Eq. SW – 120 μs (EX) 70 μs (SX) Dolby NR SW – OUT MPX SW – OUT Test Tone SW – ON	Cal. P.C.B. VR701, VR801 VR702, VR802	1. Record signals on the reference EXII tape (DA09021A) or reference SX tape (DA09025A) then play it back. 2. Repeating 1 as above, adjust VR702 (VR802) (for EXII) and VR701 (VR801) (for SX) to obtain 0 dB on the level meter in playback mode.

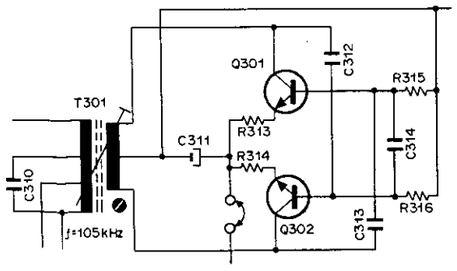


Fig. 7.6
10. Bias Oscillation Frequency

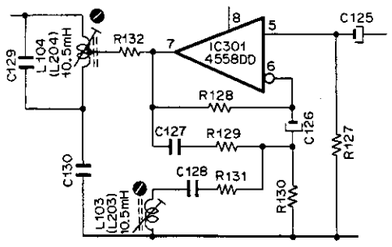


Fig. 7.7
11. Record Amplifier Equalizer
12. Bias Trap

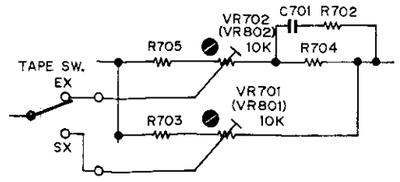


Fig. 7.8
13. Record Level Calibration

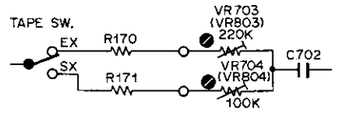


Fig. 7.9
14. Record Bias Current and Record/Playback Level

STEP	ITEM	SIGNAL SOURCE	OUTPUT CONNECTION	MODE	ADJUSTMENT	REMARKS
14	Recording Bias Current and Record/Playback Level	400 Hz Test Tone or 400 Hz to INPUT Jacks and 20 Hz to 20 kHz (-20 dB) to INPUT Jacks	VTVM and Distortion Meter to OUTPUT Jacks	Same as above	Cal. B. P.C.B. VR703, VR803 VR704, VR804 (Front Panel Bias Calibration Semi-fixed Volume)	1. Feed in 400 Hz and adjust record level controls to obtain 0 dB on the level meters. 2. Record signals on the reference EXII tape (DA09021A) or SX tape (DA09025A). 3. Repeating 2 as above, play back the tape and adjust VR703 (VR803) (for EXII) or VR704 (VR804) (for SX) to obtain maximum reading on the VTVM. 4. Conduct step 13 "Record Level Calibration". 5. Feed in 10 kHz (-20 dB) then record and play it back. Adjust VR703 (VR803) (for EXII) or VR704 (VR804) (for SX) to obtain approximately -20 dB on the VTVM. Feed in 20 kHz (-20 dB) then record and play it back. Adjust recording peaking coil L103 (L203) to obtain approximately -20 dB on the VTVM (refer to step 11 "Record Amplifier Equalizer"). 6. Conduct step 13 "Record Level Calibration". 7. Feed in 400 Hz and adjust the record level controls to obtain 0 dB on the level meters, then record and play it back and check whether the Total Harmonic Distortion (T.H.D.) is less than 1.0% for EXII and 13% for SX. Feed in 20 Hz to 20 kHz (-20 dB) then record and play it back, and check to insure if the output levels are within -20 dB ± 3 dB. 8. If T.H.D. exceeds 1.3%, the following adjustments are required: a. Repeat 5 as above. Adjust bias calibration semi-fixed volumes and peaking coils to obtain -22 dB instead of -20 dB on the VTVM. b. Perform step 13 "Record Level Calibration". c. Repeat 7 as above. d. If above is not sufficient, precise readjustment of step 9 "Playback Frequency Response", replacement of Record/Playback Head, or check of item 5.8 "Tape Travelling Adjustment" will be required. 9. Conduct step 13 "Record Level Calibration".
15	Crosstalk	1 kHz to INPUT Jacks	1 kHz Band Pass Filter, VTVM to OUTPUT Jacks	Record and Playback Tape SW – SX Eq. SW – 70 μs Dolby NR SW – OUT MPX SW – IN		1. Erase the tape with bulk eraser. 2. Adjust record level controls to obtain 0 dB on the level meters, and record the signals on the reference tape. 3. Turn the cassette tape the other way round and play it back. 4. Measure the difference between 2 and 3.
16	Channel Separation	1 kHz to INPUT Jacks	Same as above	Same as above		1. Erase the tape with bulk eraser. 2. Adjust Lch (Rch) record level control to obtain 0 dB on the level meter, and close Rch (Lch) record level control. 3. Record and play it back, then measure the Rch (Lch) level.
17	Erasure	1 kHz to INPUT Jacks	Same as above	Same as above		1. Erase the tape with bulk eraser. 2. Adjust record level controls to obtain 0 dB on the level meters, and record the signals on the reference tape. 3. Rewind the Tape then close record level controls. 4. Record and play it back, then measure the difference between 2 and 3.
18	Signal to Noise Ratio	400 Hz to INPUT Jacks	VTVM and Distortion Meter to OUTPUT Jacks	Record and Playback Tape SW – SX Eq. SW – 70 μs Dolby NR SW – IN MPX SW – IN		1. Feed in 400 Hz and record, and play it back. 2. Adjust the record level controls to obtain 3% total harmonic distortion in playback mode. 3. Close the record level controls then record. 4. After rewound, play back and check the output level difference between 2 and 3. Note: The filter of CCITT curve shall be used in the measurements.
19	Total Harmonic Distortion	400 Hz to INPUT Jacks	Distortion Meter to OUTPUT Jacks	Record and Playback Tape SW – EX/SX Eq. SW – 120 μs (EX) 70 μs (SX) Dolby NR SW – OUT MPX SW – IN		1. Adjust record level controls to obtain 0 dB on the level meters. 2. Record and play it back. 3. Read the distortion meter and check to insure that the distortion is as follows: SX ..... 1.3% or less EXII ..... 1.0% or less
20	Wow/Flutter	3 kHz Speed and Wow/Flutter Tape (DA09006A)	Wow/Flutter Meter to OUTPUT Jacks	Playback		Playback and read the wow/flutter meter.

7.2. Frequency Response Adjustment

7.2.1. Playback Frequency Response Adjustment

Fig. 7.10 shows the playback equalization curve for N-580, and Fig. 7.11 is the circuit for adjustment.

(1) Level Adjustment (for middle frequency response)

This adjustment will be required when playback level is not sufficient at 10 kHz PB Frequency Response Tape (refer to step 9 in "7.1 Adjustment and Measurement Instructions").

Playback equalization level can be varied by the modification of R143 (R243) and R144 (R244).

Following are the details for level modification:

Approx. +1 dB	R143 (R243):	3.0K
	R144 (R244):	4.3K
0 dB	R143 (R243):	3.3K
	R144 (R244):	4.7K
Approx. -1 dB	R143 (R243):	3.6K
	R144 (R244):	5.1K

(2) Peaking Adjustment (for high frequency response)

This adjustment will be required when playback level is not sufficient at 20 kHz PB Frequency Response Tape (refer to step 9 in "7.1 Adjustment and Measurement Instructions").

Peaking portion compensates the gap loss of the playback head.

Peaking level is varied by the short circuit of R145 (R245) or R146 (R246) as illustrated in the figure.

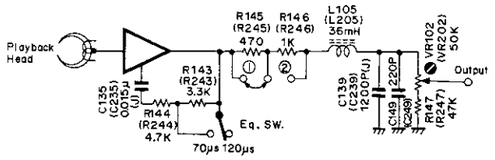


Fig. 7.11 Playback Amp.

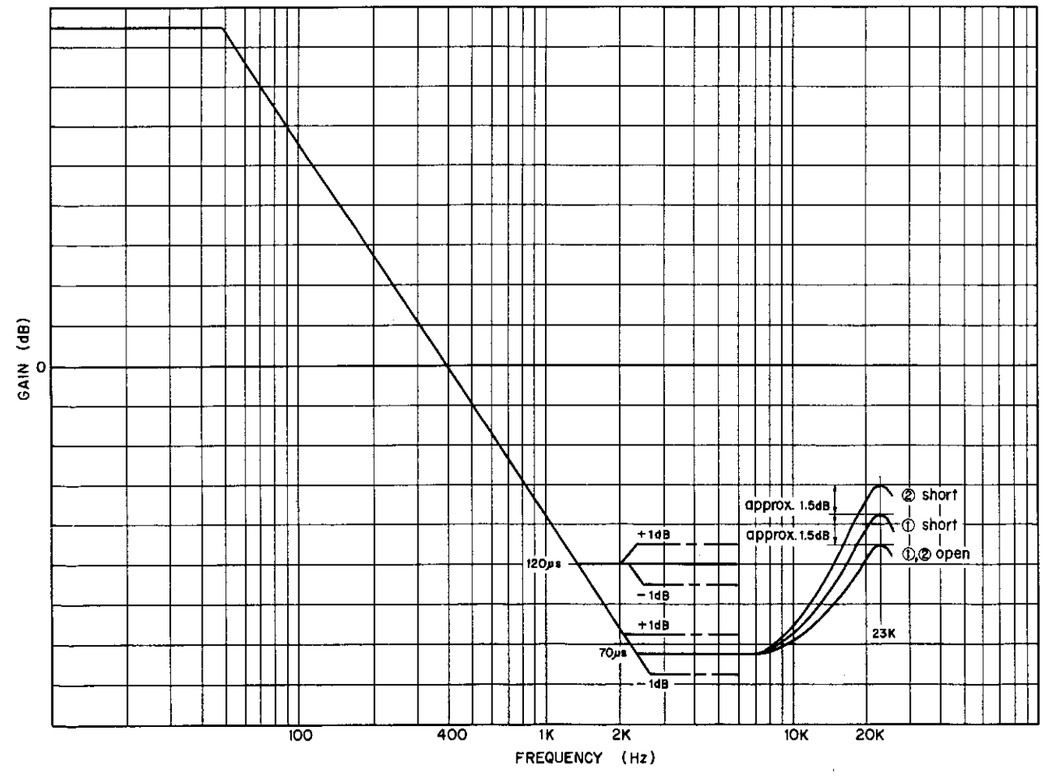


Fig. 7.10 Playback Equalization Curve

7.2.2. Record Current Frequency Response Adjustment

Record Eq. peaking is adjusted for compensating the overall frequency response when playback frequency response is completed.

Normally however peaking frequency is pre-adjusted to about 23 kHz in Record mode. Refer to Fig. 7.12.

After completion of playback frequency response adjustment, check the overall frequency response at 10 kHz for SX tape and at 20 kHz for EX tape, then compensate if required.

(1) For SX Tape

(a) Feed in 400 Hz (0 dB), then record and play it back. Adjust bias current by VR704 (VR804) to obtain a 1.3% distortion.

(b) Feed in 10 kHz and 400 Hz (–20 dB) then record and play it back. Check the difference of the levels between 10 kHz and 400 Hz, and mount an additional capacitor in parallel with the C123 (C223) from the dip side of the printed circuit board depending upon the difference of the levels against 400Hz. Refer to Fig. 7.13.

	Add	Total
0 dB	0	1000 pF
-1 dB	470 pF	1470 pF
-2 dB	1000 pF	2000 pF

(c) Feed in 20 kHz (–20 dB) then record and play it back. Adjust record peaking coils L103 (L203) to obtain flat overall frequency response.

(2) For EX Tape

(a) Feed in 10 kHz and 400 Hz (–20 dB), then record and play it back. Adjust bias current by VR703 (VR803) to obtain flat overall frequency response.

(b) Feed in 20 kHz and 400 Hz (–20 dB), then record and play it back. And check to insure that the overall frequency is flat.

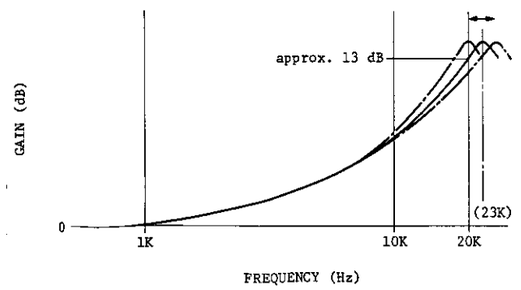


Fig. 7.12 Record Peaking Curve

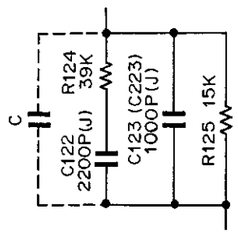


Fig. 7.13

7.3. Dolby NR Circuit Check

Dolby NR circuit incorporates a Dolby B-Type NR IC (μA7300PC) which has no adjustment point.

Perform the following checks and make sure that the IC operates accurately i.e. frequency response through IC is accurate.

Signal Source:	5 kHz to INPUT Jacks
Output Connection:	VTVM to the output side of C121 (C221) on the Main P.C.B.
Mode:	Record Pause MPX SW - IN

(1) Remove the Bias-cut Jumper from the dip side of the Main P.C.B.

(2) Connect a VTVM to TP101 (TP201) on the Main P.C.B.
Feed in 5 kHz and adjust the input level so that the VTVM may read 100 mV (0 dB) at each Test Point. Pointer on the meter will indicate 0 dB.

(3) Remove the VTVM from TP101 (TP201) and reconnect it to the output side of C121 (C221). Check to insure that the VTVM indicates about 560 mV.

(4) Decrease the input level (0 dB) by 20 dB or 30 dB. Check to insure that the level at output side of C121 (C221) corresponds to the following table with the Dolby NR switch IN and OUT.

(5) After completion of the adjustment, reconnect the Bias-cut Jumper.

Input Level	C121 (C221) Output Level		
(f=5 kHz)	Dolby NR OUT	Dolby NR IN	Difference between IN and OUT
–20 dB	–20 dB	–16.8 dB ± 1.5 dB	3.2 dB ± 1.5 dB
–30 dB	–30 dB	–21.8 dB ± 1.5 dB	8.2 dB ± 1.5 dB

8. MOUNTING DIAGRAMS AND PARTS LIST

Note: Mounting diagram shows a dip side view of the printed circuit board.

8.1. Control Switch P.C.B. Ass'y

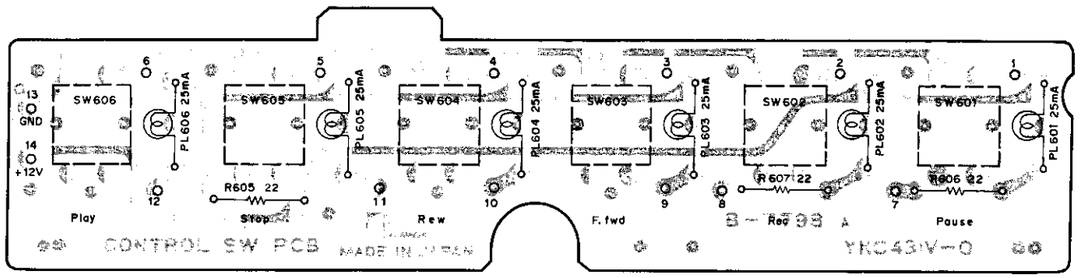


Fig. 8.1

8.2. Volume P.C.B. Ass'y

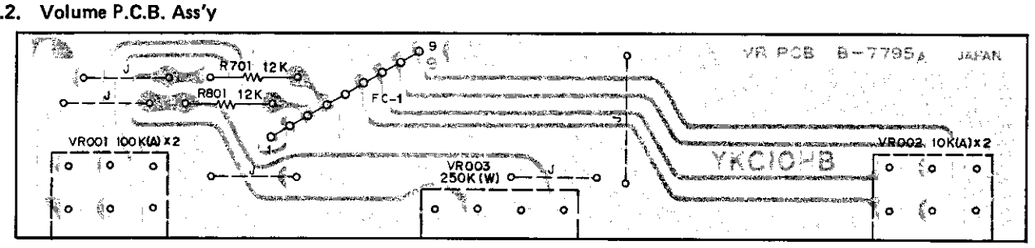


Fig. 8.2

8.3. DIN-Pin P.C.B. Ass'y

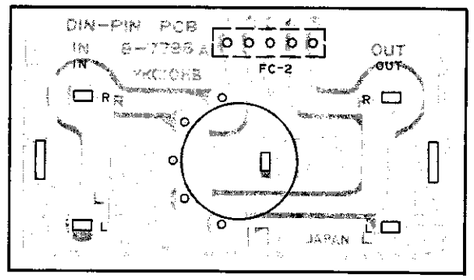


Fig. 8.3

Schematic Ref. No.	Part No.	Description
	BA03976A	**Control Switch P.C.B. Ass'y**
	0B07798A	Control Switch P.C.B.
R605, 606 607	0B09049A	Fail Safe Type Resistor 22 RBF25S J
PL601,602 603, 604 605, 606	0B08552A	Lamp 12V 25mA
SW601,602 603, 604 605, 606	0B07254A	Switch EVQ-P1R04K
	0B08567B	Lamp Holder (6 pcs.)

Schematic Ref. No.	Part No.	Description
	BA03972A	**Volume P.C.B. Ass'y**
	0B07795A	Volume P.C.B.
VR001	0B07231A	Volume 100K (A) x 2
VR002	0B07230A	Volume 10K (A) x 2
VR003	0B07255A	Volume 250K (W)
R701, 801	0B05771A	Carbon Resistor 12K ERD-25T J
FC1	0B05229A	Flat Cable D
	0J03973B	Volume Holder A301 (1 pce.)
	BA03973A	**DIN-Pin P.C.B. Ass'y**
	0B07796A	DIN-Pin P.C.B.
FC2	0B05226A	Flat Cable A
	0B08097A	Jack Unit (1 pce.)
	0E00037A	Earth Lug B-5 (1 pce.)

8.4. Shut-off P.C.B. Ass'y

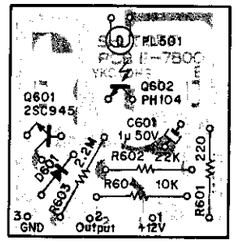


Fig. 8.4.1

Serial No.:–

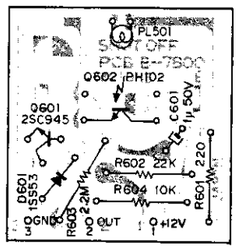


Fig 8.4.2

Serial No.: A30101001 –

Schematic Ref. No.	Part No.	Description
	BA04076A	**Shut-off Sensor P.C.B. Ass'y** Serial No.: –
	0B07800B	Shut-off Sensor P.C.B.
Q601	0B01872A	Transistor 2SC945
Q602	0B06228A	Photo Transistor PH104
D601	0B06181A	Silicon Diode 1SS53
R601	0B01933A	Carbon Resistor 220 ERD-25T J
R602	0B05615A	Carbon Resistor 22K ERD-25T J
R603	0B05671A	Carbon Resistor 2.2M ERD-25T J
R604	0B01888A	Carbon Resistor 10K ERD-25T J
C601	0B01405A	Electrolytic Capacitor 1μ 50V
PL501	0B08552A	Lamp 12V 25mA
	BA03975A	**Shut-off Sensor P.C.B. Ass'y** Serial No.: A30101001 –
	0B07800B	Shut-off Sensor P.C.B.
Q601	0B01872A	Transistor 2SC945
Q602	0B06182A	Photo Transistor PH102
D601	0B06181A	Silicon Diode 1SS53
R601	0B01933A	Carbon Resistor 220 ERD-25T J
R602	0B05615A	Carbon Resistor 22K ERD-25T J
R603	0B05671A	Carbon Resistor 2.2M ERD-25T J
R604	0B01888A	Carbon Resistor 10K ERD-25T J
C601	0B01405A	Electrolytic Capacitor 1μ 50V
PL501	0B08552A	Lamp 12V 25mA
	0C08108A	Photo Transistor Terminal (2 pcs.)

8.5. Record Cal. P.C.B. Ass'y

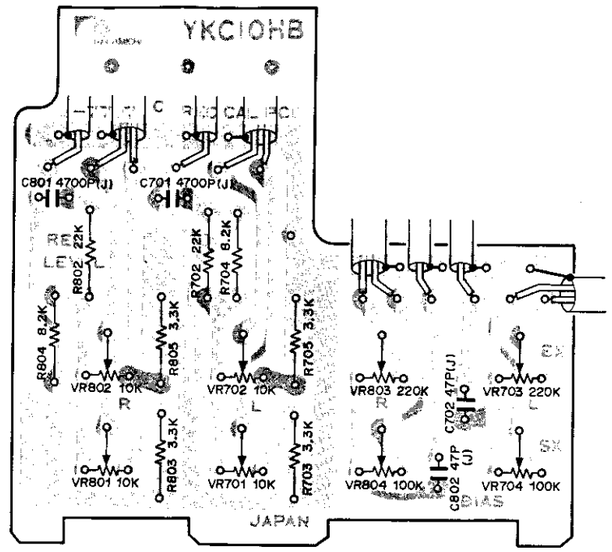


Fig. 8.5

Schematic Ref. No.	Part No.	Description
	BA03971A	**Record Calibration P.C.B. Ass'y**
	0B07797D	Record Calibration P.C.B.
VR701,702 801, 802	0B07256A	Semi-fixed Volume 10K
VR703,803	0B07258A	Semi-fixed Volume 220K
VR704,804	0B07257A	Semi-fixed Volume 100K
R702, 802	0B05615A	Carbon Resistor 22K ERD-25T J
R703, 705 803, 805	0B01681A	Carbon Resistor 3.3K ERD-25T J
R704, 804	0B01856A	Carbon Resistor 8.2K ERD-25T J
C701, 801	0B05652A	Mylar Capacitor 4700P 50V J
C702, 802	0B09280A	Ceramic Capacitor 47P 50V J
	0B08589A	Soldering Pin 1mm (9 pcs.)

8.6. Main P.C.B. Ass'y

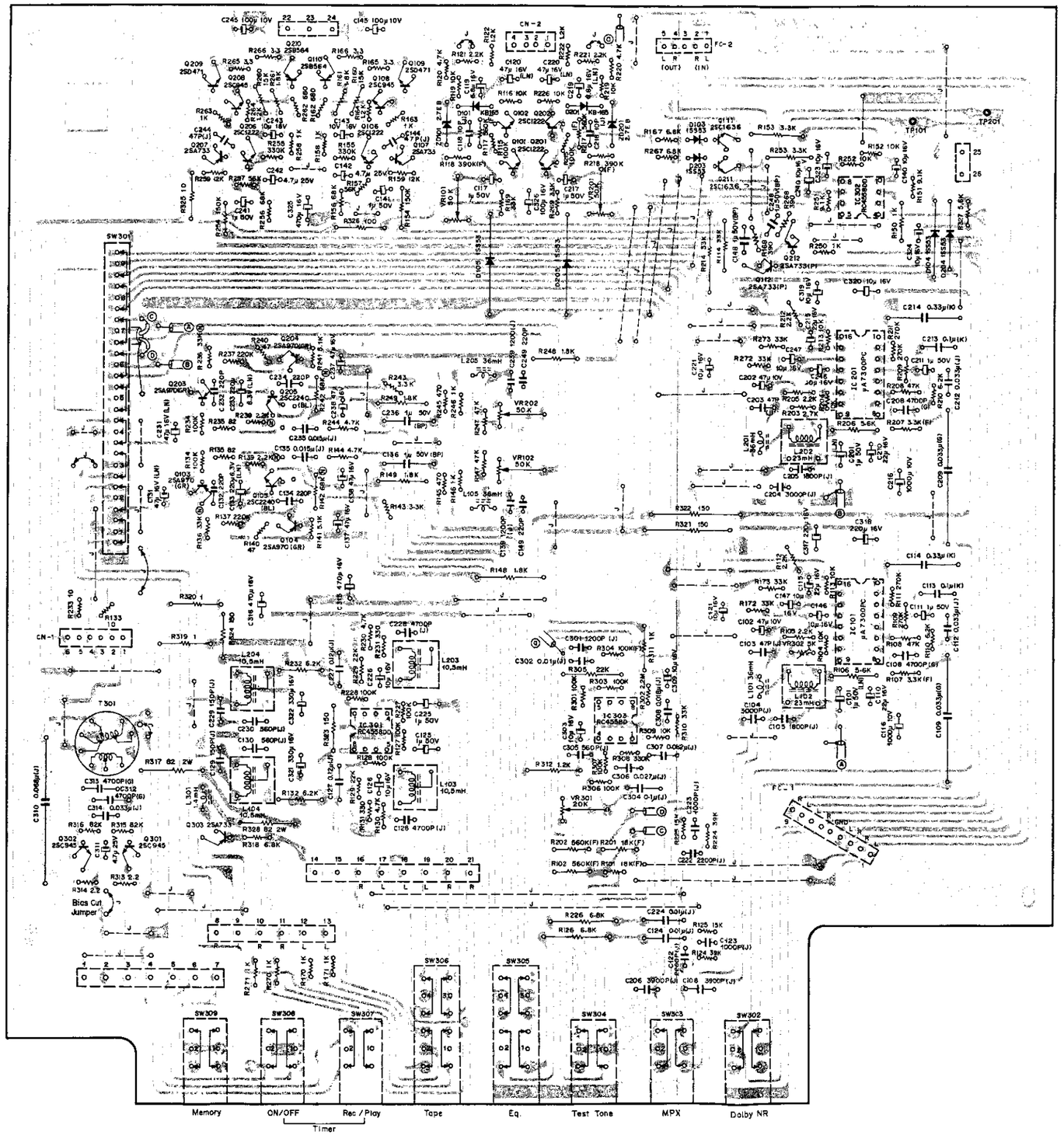


Fig. 8.6 Serial No.: A30110101 –

Schematic Ref. No.	Part No.	Description
	BA04042B	**Main P.C.B. Ass'y B**
		Serial No.: A30110101–
		– PB Eq. Amp. –
Q103, 104	0B06180A	Transistor 2SA970 (GR)
203, 204		
Q105, 205	0B06142A	Transistor 2SC2240 (BL)
L105, 205	0B03919B	Inductor 36mH
VR102,202	0B07237A	Semi-fixed Volume 50K
R134, 234	0B01920A	Carbon Resistor 100K ERD-25V J
R135, 235	0B05503A	Carbon Resistor 82 ERD-25V J
R136, 236	0B09239A	Carbon Resistor 33K ERD-25VS J (Noiseless)
R137, 237	0B05596A	Carbon Resistor 220K ERD-25V J
R139, 239	0B09244A	Carbon Resistor 2.2K ERD-25VS J (Noiseless)
R140, 240	0B05569A	Carbon Resistor 47 ERD-25V J
R141, 241	0B09186A	Carbon Resistor 5.1K ERD-25V J
R142, 242	0B09268A	Carbon Resistor 68K ERD-25VS J (Noiseless)
R143, 243	0B01793A	Carbon Resistor 3.3K ERD-25V J
R144, 244	0B01795A	Carbon Resistor 4.7K ERD-25V J
R145, 245	0B01792A	Carbon Resistor 470 ERD-25V J
R146, 246	0B01781A	Carbon Resistor 1K ERD-25V J
R147, 247	0B05562A	Carbon Resistor 47K ERD-25V J
R148, 149	0B05614A	Carbon Resistor 1.8K ERD-25T J
248, 249		
C131, 231	0B09218A	Electrolytic Capacitor 47μ 16V (LN)
C132, 134	0B01289A	Ceramic Capacitor 220P 50V
149, 232		
234, 249		
C133, 233	0B09151A	Electrolytic Capacitor 220μ 6.3V (LN)
C135, 235	0B05557A	Mylar Capacitor 0.015μ 50V J
C136, 236	0B09187A	Electrolytic Capacitor 1μ 50V (BP)
C137, 138	0B01403A	Electrolytic Capacitor 47μ 16V
237, 238		
C139, 239	0B05687A	Mylar Capacitor 1200P 50V J
		– Dolby NR –
IC101, 201	0B06175A	IC μA7300PC
L101, 201	0B03919B	Inductor 36mH
L102, 202	0B03563A	19K Coil 23mH
VR302	0B07274A	Semi-fixed Volume 5K
R104, 113	0B01833A	Carbon Resistor 10K ERD-25V J
204, 213		
R105, 112	0B05566A	Carbon Resistor 2.2K ERD-25V J
205, 212		
R106, 206	0B01887A	Carbon Resistor 5.6K ERD-25T J
R107, 207	0B09208A	Metal Film Resistor 3.3K SN15K2E F
R108, 208	0B05562A	Carbon Resistor 47K ERD-25V J
R109, 111	0B05600A	Carbon Resistor 270K ERD-25V J
209, 211		
R110, 210	0B05823A	Carbon Resistor 6.2K ERD-25V J
R172, 173	0B01879A	Carbon Resistor 33K ERD-25V J
272, 273		
R203	0B01782A	Carbon Resistor 2.7K ERD-25V J
R321, 322	0B09213A	Fail Safe Type Resistor 150 RDF25S J
C101, 201	0B09223A	Electrolytic Capacitor 1μ 50V (LN)
C102, 202	0B01836A	Electrolytic Capacitor 47μ 10V
C103, 203	0B05789A	SP Capacitor 47P 50V J

Schematic Ref. No.	Part No.	Description
C104, 204	0B01803A	Mylar Capacitor 3000P 50V J
C105, 205	0B01913A	Mylar Capacitor 1800P 50V J
C106, 206	0B01804A	Mylar Capacitor 3900P 50V J
C108, 208	0B01608A	PP Capacitor 4700P 50V G
C109, 209	0B01786A	PP Capacitor 0.033μ 50V G
C110, 115	0B01862A	Electrolytic Capacitor 22μ 16V
210, 215		
C111, 211	0B01405A	Electrolytic Capacitor 1μ 50V
C112, 212	0B05583A	Mylar Capacitor 0.033μ 50V J
C113, 213	0B01603A	Mylar Capacitor 0.1μ 50V K
C114, 214	0B01602A	Mylar Capacitor 0.33μ 50V K
C116, 216	0B05852A	Electrolytic Capacitor 1000μ 10V
C121, 146	0B01412A	Electrolytic Capacitor 10μ 16V
147, 221		
246, 247		
319, 320		
C317, 318	0B01398A	Electrolytic Capacitor 220μ 16V
		– Line Amp. –
IC302	0B06146A	IC RC4558DD
Q111, 211	0B06070A	Transistor 2SC1636
Q112, 212	0B06155A	Transistor 2SA733 (P)
D103, 104	0B06181A	Silicon Diode 1SS53
203, 204		
R101, 201	0B09205A	Metal Film Resistor 18K SN15K2E F
R102, 202	0B09206A	Metal Film Resistor 560K SN15K2E F
R150, 250	0B01781A	Carbon Resistor 1K ERD-25V J
R151, 251	0B09184A	Carbon Resistor 9.1K ERD-25V J
R152, 252	0B01833A	Carbon Resistor 10K ERD-25V J
R153, 253	0B01681A	Carbon Resistor 3.3K ERD-25T J
R167, 267	0B01877A	Carbon Resistor 6.8K ERD-25V J
R168, 268	0B05688A	Carbon Resistor 390 ERD-25V J
R319, 320	0B09214A	Fail Safe Type Resistor 1 RDF25S J
R327	0B05673A	Carbon Resistor 5.6K ERD-25V J
C140, 240	0B01412A	Electrolytic Capacitor 10μ 16V
323, 324		
C148, 248	0B09187A	Electrolytic Capacitor 1μ 50V (BP)
C315, 316	0B01392A	Electrolytic Capacitor 470μ 16V
		– Tone Osc. –
IC303	0B06124B	IC RC4558D
VR301	0B07261A	Semi-fixed Volume 20K
R301, 303	0B01920A	Carbon Resistor 100K ERD-25V J
306, 307		
R302	0B05672A	Carbon Resistor 2.2M ERD-25V J
R304	0B09269A	Metal Film Resistor 100K ERD-25VK F
R305	0B05615A	Carbon Resistor 22K ERD-25T J
R308	0B01921A	Carbon Resistor 330K ERD-25V J
R309	0B01833A	Carbon Resistor 10K ERD-25V J
R310	0B01879A	Carbon Resistor 33K ERD-25V J
R311	0B01857A	Carbon Resistor 1K ERD-25T J
R312	0B05623A	Carbon Resistor 1.2K ERD-25T J
C301	0B05687A	Mylar Capacitor 1200P 50V J
C302	0B05681A	Mylar Capacitor 0.01μ 50V J
C303, 309	0B01412A	Electrolytic Capacitor 10μ 16V
C304	0B01780A	Mylar Capacitor 0.1μ 50V J
C305	0B05788A	SP Capacitor 560P 50V J
C306	0B09045A	Mylar Capacitor 0.027μ 50V J
C307	0B05685A	Mylar Capacitor 0.082μ 50V J
C308	0B05832A	Mylar Capacitor 0.018μ 50V J

Schematic Ref. No.	Part No.	Description
		– Rec. Amp. B –
IC301	0B06146A	IC RC4558DD
L103, 104	0B00068A	Trap Coil 10.5mH
203, 204		
R124, 224	0B01902A	Carbon Resistor 68K ERD-25V J
R125, 225	0B05591A	Carbon Resistor 15K ERD-25V J
R126, 226	0B01682A	Carbon Resistor 6.8K ERD-25T J
R127, 128	0B01920A	Carbon Resistor 100K ERD-25V J
227, 228		
R129, 229	0B05661A	Carbon Resistor 22K ERD-25V J
R130, 230	0B01795A	Carbon Resistor 4.7K ERD-25V J
R131, 231	0B01789A	Carbon Resistor 330 ERD-25V J
R132, 232	0B09271A	Carbon Resistor 6.2K ERD-25T J
R133, 233	0B05663A	Carbon Resistor 10 ERD-25V J
R323, 324	0B05942B	Fail Safe Type Resistor 150 ERD-14F J
C122, 222	0B01802A	Mylar Capacitor 2200P 50V J
C123, 223	0B05550A	Mylar Capacitor 1000P 50V J
C124, 224	0B05681A	Mylar Capacitor 0.01μ 50V J
C125, 225	0B01405A	Electrolytic Capacitor 1μ 50V
C126, 226	0B01412A	Electrolytic Capacitor 10μ 16V
C127, 227	0B05909A	Mylar Capacitor 0.12μ 50V J
C128, 228	0B05652A	Mylar Capacitor 4700P 50V J
C129, 229	0B05829A	SP Capacitor 150P 50V J
C130, 230	0B05788A	SP Capacitor 560P 50V J
C321, 322	0B01502A	Electrolytic Capacitor 330μ 16V
		– Bias Osc. –
Q301, 302	0B01872A	Transistor 2SC945
Q303	0B06013A	Transistor 2SA733
T301	0B06613A	Osc. Coil
L301	0B03861B	Inductor 1.4mH
R170, 171	0B01781A	Carbon Resistor 1K ERD-25V J
270, 271		
R313, 314	0B09212A	Fail Safe Type Resistor 2.2 RDF25S J
R315, 316	0B01564A	Carbon Resistor 82K ERD-25V J
R317, 328	0B09295A	Fail Safe Type Resistor 82 RSF2B J
R318	0B01877A	Carbon Resistor 6.8K ERD-25V J
C310	0B09254A	PP Capacitor 0.068μ 100V J
C311	0B01402A	Electrolytic Capacitor 4.7μ 25V
C312, 313	0B09191A	PP Capacitor 4700P 100V G
C314	0B05583A	Mylar Capacitor 0.033μ 50V J
		– Meter Amp. –
Q101, 102	0B06062A	Transistor 2SC1222
201, 202		
ZD101,201	0B06191A	Zener Diode 2.7EB 2.7V
D101, 201	0B06007A	Silicon Varistor KB-165
D105, 205	0B06181A	Silicon Diode 1SS53
VR101,201	0B07237A	Semi-fixed Volume 50K
R114, 214	0B05509A	Carbon Resistor 33K ERD-25T J
R115, 215	0B01920A	Carbon Resistor 100K ERD-25V J
R116, 119	0B01833A	Carbon Resistor 10K ERD-25V J
216, 219		
R117, 217	0B09206A	Metal Film Resistor 560K SN15K2E F
R118, 218	0B09207A	Metal Film Resistor 390K SN15K2E F
R120, 220	0B01795A	Carbon Resistor 4.7K ERD-25V J
R121, 221	0B05566A	Carbon Resistor 2.2K ERD-25V J
R122, 222	0B05565A	Carbon Resistor 1.2K ERD-25V J
R169, 269	0B01879A	Carbon Resistor 33K ERD-25V J

Schematic Ref. No.	Part No.	Description
R326	0B09215A	Fail Safe Type Resistor 100 RDF25S J
C117, 217	0B01405A	Electrolytic Capacitor 1μ 50V
C118, 218	0B09277A	Ceramic Capacitor 10P 50V J
C119, 219	0B09219A	Electrolytic Capacitor 6.8μ 16V (LN)
C120, 220	0B09218A	Electrolytic Capacitor 47μ 16V (LN)
C326	0B01400A	Electrolytic Capacitor 100μ 16V
		– Headphone Amp. –
Q106, 206	0B06062A	Transistor 2SC1222
Q107, 207	0B06013A	Transistor 2SA733
Q108, 208	0B01872A	Transistor 2SC945
Q109, 209	0B06066A	Transistor 2SD471
Q110, 210	0B06069A	Transistor 2SB564
R154, 254	0B05593A	Carbon Resistor 150K ERD-25V J
R155, 255	0B01921A	Carbon Resistor 330K ERD-25V J
R156, 256	0B01902A	Carbon Resistor 68K ERD-25V J
R157, 257	0B05563A	Carbon Resistor 56K ERD-25V J
R158, 163	0B01781A	Carbon Resistor 1K ERD-25V J
258, 263		
R159, 259	0B05650A	Carbon Resistor 12K ERD-25V J
R160, 260	0B05591A	Carbon Resistor 15K ERD-25V J
R161, 261	0B01830A	Carbon Resistor 1.8K ERD-25V J
R162, 262	0B05559A	Carbon Resistor 680 ERD-25V J
R164, 264	0B05565A	Carbon Resistor 1.2K ERD-25V J
R165, 166	0B05779A	Carbon Resistor 3.3 ERD-25V J
265, 266		
R325	0B09216A	Fail Safe Type Resistor 10 RDF25S J
C141, 241	0B01405A	Electrolytic Capacitor 1μ 50V
C142, 242	0B01402A	Electrolytic Capacitor 4.7μ 25V
C143, 243	0B01412A	Electrolytic Capacitor 10μ 16V
C144, 244	0B09280A	Ceramic Capacitor 47P 50V J
C145, 245	0B05885A	Electrolytic Capacitor 100μ 10V
C325	0B01392A	Electrolytic Capacitor 470μ 16V
		– Miscellaneous –
	0B07794F	Main P.C.B. A301
	0B07238A	Push Switch 22244222 (1 pce.)
	0B07239A	Record Switch (1 pce.)
	0B08544A	Wrapping Pin 3P (1 pce.)
	0B08547A	Wrapping Pin 6P (1 pce.)
	0B08543A	Wrapping Pin 2P (1 pce.)
	0B08548A	Wrapping Pin 7P (1 pce.)
	0B08549A	Wrapping Pin 8P (1 pce.)
	0B08182A	6P–T Post (1 pce.)
	0B08375A	4P–S Post (1 pce.)
	0B08570A	Record Spring Holder (1 pce.)
	0B08569C	Record Wire Holder (1 pce.)
	0C08144C	Record Spring (1 pce.)
	0E00117A	Washer 2mm (1 pce.)
	0E00831A	BT Screw M3x10 Philips Pan Head (1 pce.)
	0E00788A	BT Screw M2x8 Philips Pan Head (1 pce.)
	0E00037A	Earth Lug B-5 (1 pce.)
	0E00172A	Washer Toothed Lock 3mm (1 pce.)

8.7. Logic P.C.B. Ass'y

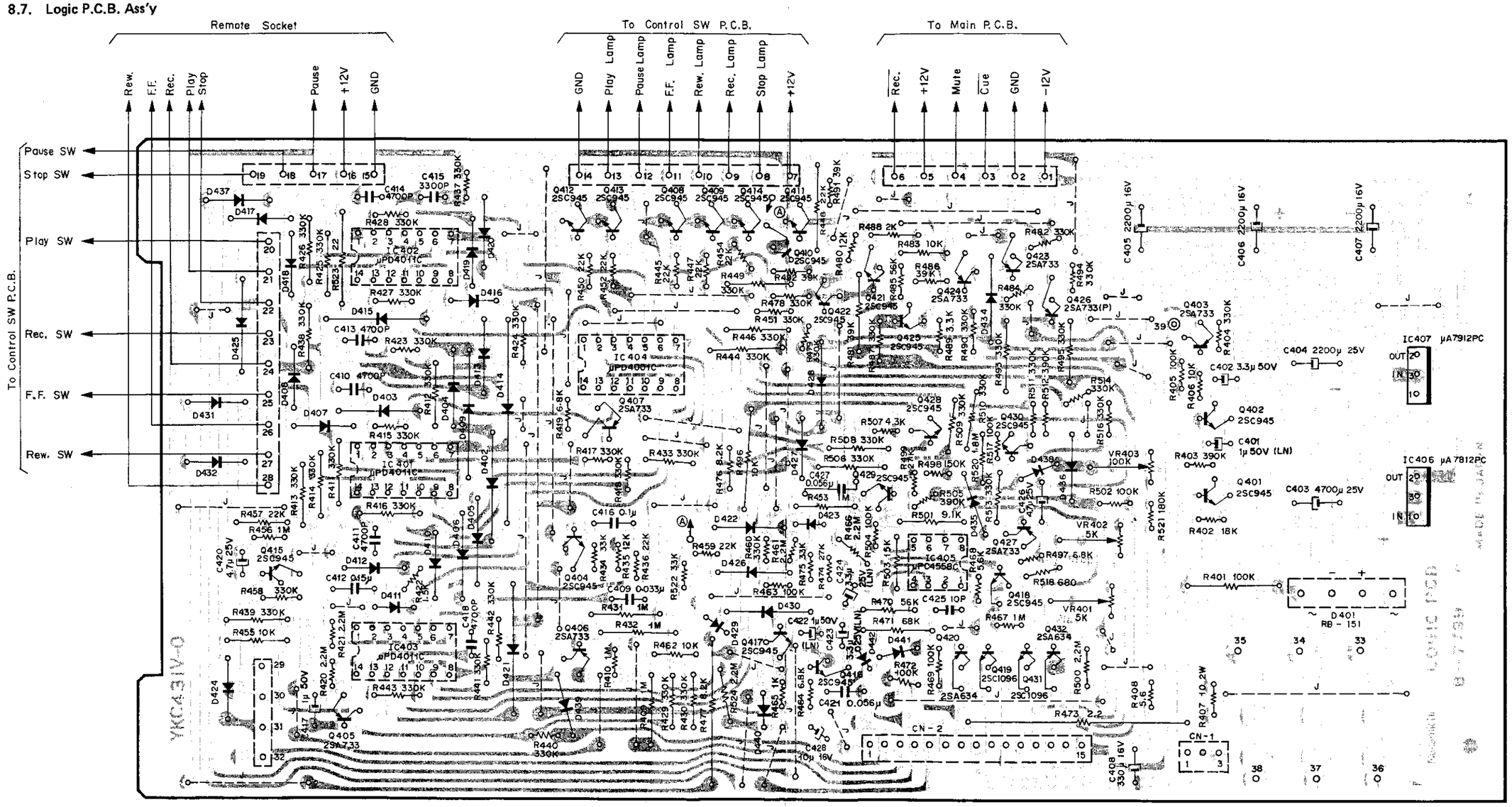


Fig. 8.7.1 Serial No.: A30109251 – Note: Diode is 1SS53, 1S953, or 1S1555 unless otherwise specified.

Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description
	BA04036B	**Logic P.C.B. Ass'y (U.S.A., Canada & Japan)**	R411, 412 413, 414	0B05627A	Carbon Resistor 330K ERD-25T J	C423, 424	0B09147A	Electrolytic Capacitor 3.3μ 25V (LN)
	BA04040A	**Logic P.C.B. Ass'y (Sweden, Swiss, UK, Germany & Australia)**	416, 425			C425	0B09277A	Ceramic Capacitor 10P 50V J
		Serial No.: A30109251–	426, 438			C428	0B01412A	Electrolytic Capacitor 10μ 16V
			439, 444				0B08542A	Wrapping Pin 1P (1 pce.)
			446, 449				0B08545A	Wrapping Pin 4P (1 pce.)
	0B07799C	Logic P.C.B.	493, 495				0B08546A	Wrapping Pin 5P (1 pce.)
IC401-403	0B06178A	IC μPD4011C (3 pcs.)	506, 508				0B08547A	Wrapping Pin 6P (1 pce.)
IC404	0B06143A	IC μPD4001C	509, 510				0B08549A	Wrapping Pin 8P (1 pce.)
IC405	0B06124B	IC μPC4558C	R419, 464	0B01877A	Carbon Resistor 6.8K ERD-25V J		0B08550A	Wrapping Pin 9P (1 pce.)
IC406	0B06192A	Regulator μA7812PC	497				0B08184A	3P-S Post (1 pce.)
IC407	0B06193A	Regulator μA7912PC	R420, 421	0B05672A	Carbon Resistor 2.2M ERD-25V J		0B08579A	15P-S Post (1 pce.)
Q401, 402 404	0B01872A	Transistor 2SC945 (20 pcs.)	461, 466 500, 524				0B08568B	Heat Sink A301 (1 pce.)
408-418			R422	0B05505A	Carbon Resistor 1.5K ERD-25V J		0E00607A	Screw M3x8 Philips Pan Head (3A) (2 pcs.)
421, 422			R434, 475	0B01879A	Carbon Resistor 33K ERD-25V J		0E00507A	Nut Hex. M3 (2 pcs.)
425, 428			522				0E00857A	BT Screw M3x6 Philips Binding Head (2 pcs.)
429, 430			R435, 480	0B05650A	Carbon Resistor 12K ERD-25V J		0E00037A	Earth Lug B-5 (1 pce.)
Q403, 405 406, 407	0B06013A	Transistor 2SA733 (Q, P)	R436, 445 447, 450	0B05661A	Carbon Resistor 22K ERD-25V J		0B08603A	Mica for Transistor (2 pcs.)
423, 424			452, 454				0B08604A	Bushing for Transistor (2 pcs.)
427			457, 459			*	0B08349A	Fuse Clip (4 pcs.)
Q419, 431	0B06020A	Transistor 2SC1096	R448	0B05615A	Carbon Resistor 22K ERD-25T J	*	0B08161U	Fuse 630mAT 250V (2 pcs.)
Q420, 432	0B06012A	Transistor 2SA634	R455, 496	0B01888A	Carbon Resistor 10K ERD-25T J	*	0M04062A	Fuse Label 630mAT (1 pce.)
Q426	0B06155A	Transistor 2SA733 (P)	R465	0B01781A	Carbon Resistor 1K ERD-25V J			* included only in Logic P.C.B. Ass'y (BA04040A)
D401	0B06183A	Diode Bridge RB-151	R468	0B05673A	Carbon Resistor 5.6K ERD-25V J			
D402-432 434-442	0B06181A	Silicon Diode 1SS53 (40 pcs.)	R470, 485 R471	0B05563A 0B05692A	Carbon Resistor 56K ERD-25V J Carbon Resistor 68K ERD-25T J			
VR401,402	0B03831A	Semi-fixed Volume 5K	R473	0B09212A	Fail Safe Type Resistor 2.2 RDF25S J			
VR403	0B03832A	Semi-fixed Volume 100K	R474, 499	0B05538A	Carbon Resistor 27K ERD-25V J			
R401	0B01889A	Carbon Resistor 100K ERD-25T J	R476	0B01878A	Carbon Resistor 8.2K ERD-25V J			
R402	0B05561A	Carbon Resistor 18K ERD-25V J	R477	0B01856A	Carbon Resistor 8.2K ERD-25T J			
R403, 505 512	0B05595A	Carbon Resistor 390K ERD-25V J	R481	0B01854A	Carbon Resistor 39K ERD-25T J			
R404, 415 417, 418	0B01921A	Carbon Resistor 330K ERD-25V J	R486, 491 492	0B01885A	Carbon Resistor 39K ERD-25V J			
423, 424			R488	0B09168A	Carbon Resistor 2K ERD-25V J			
427, 428			R489	0B01793A	Carbon Resistor 3.3K ERD-25V J			
429, 430			R498	0B05593A	Carbon Resistor 150K ERD-25V J			
433, 437			R501	0B09226A	Carbon Resistor 9.1K ERD-25T J			
440, 441			R503	0B05591A	Carbon Resistor 15K ERD-25V J			
442, 443			R507	0B09225A	Carbon Resistor 4.3K ERD-25V J			
451, 458			R518	0B05559A	Carbon Resistor 680 ERD-25V J			
460, 478			R520	0B05670A	Carbon Resistor 1.8M ERD-25V J			
479, 482			R521	0B05669A	Carbon Resistor 180K ERD-25V J			
484, 487			R523	0B09049A	Fail Safe Type Resistor 22 RDF25S J			
490, 494			C401, 422	0B09223A	Electrolytic Capacitor 1μ 50V (LN)			
511, 513			C402	0B01863A	Electrolytic Capacitor 3.3μ 50V			
514, 516			C403	0B09250A	Electrolytic Capacitor 4700μ 25V			
R405, 463 469, 472	0B01920A	Carbon Resistor 100K ERD-25V J	C404	0B05654A	Electrolytic Capacitor 2200μ 25V			
502, 504			C405, 406 407	0B01406A	Electrolytic Capacitor 2200μ 16V			
517			C408	0B01502A	Electrolytic Capacitor 330μ 16V			
R406, 462 483	0B01833A	Carbon Resistor 10K ERD-25V J	C409	0B05513A	Mylar Capacitor 0.033μ 50V			
R407	0B09160A	Fail Safe Type Resistor 10 RSF2B J	C410, 411 413, 414	0B05556A	Mylar Capacitor 4700P 50V			
R408	0B05940A	Fail Safe Type Resistor 5.6 ERD-14F J	418					
R409, 431 432, 453	0B05776A	Carbon Resistor 1M ERD-25T J	C412	0B09171A	Mylar Capacitor 0.15μ 50V			
			C415	0B09166A	Mylar Capacitor 3300P 50V			
			C416	0B00093A	Mylar Capacitor 0.1μ 50V			
R410, 456 467	0B05564A	Carbon Resistor 1M ERD-25V J	C417	0B01405A	Electrolytic Capacitor 1μ 50V			
			C420, 426	0B01402A	Electrolytic Capacitor 4.7μ 25V			
			C421, 427	0B01676A	Mylar Capacitor 0.056μ 50V			

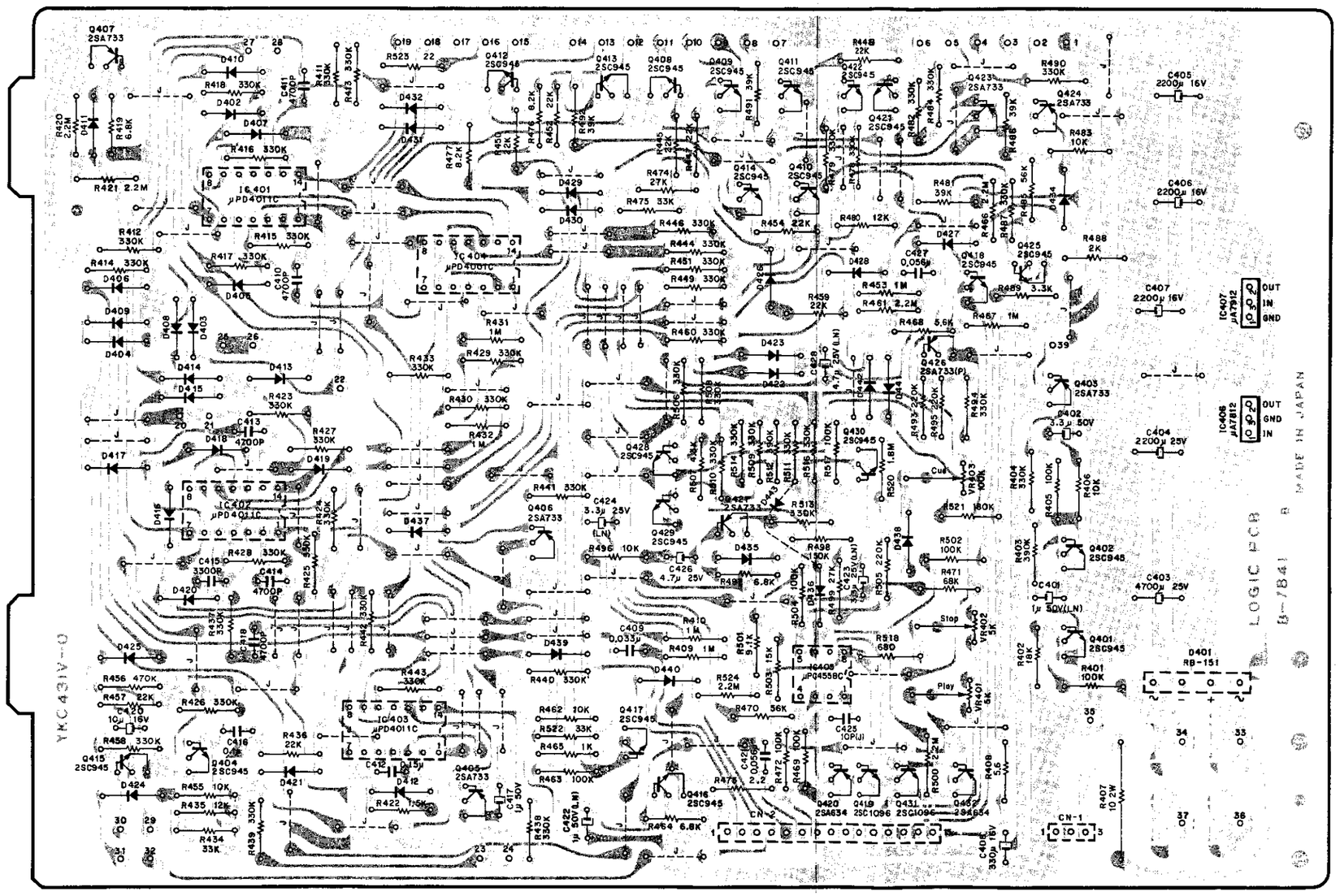


Fig. 8.7.2 Serial No.:– Note: Diode is 1SS53, 1S953, or 1S1555 unless otherwise specified.

8.8. Lamp P.C.B. Ass'y

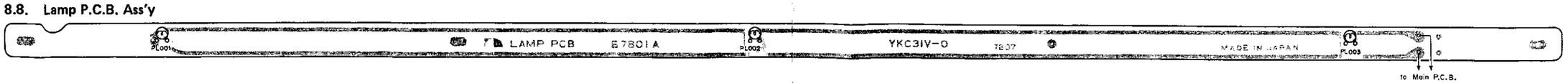


Fig. 8.8

Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description
	BA04073A	**Logic P.C.B. Ass'y (U.S.A., Canada & Japan)**	R420, 421 461, 466	0B05671A	Carbon Resistor 2.2M ERD-25T J
	BA04109A	**Logic P.C.B. Ass'y (Sweden, Swiss, UK, Germany & Australia)**	500, 524 R422	0B05698A	Carbon Resistor 1.5K ERD-25T J
		Serial No.: —	R434, 475 522	0B05509A	Carbon Resistor 33K ERD-25T J
	0B07841A	Logic P.C.B.	R435, 480	0B09263A	Carbon Resistor 12K ERD-25T J
IC401-403	0B06178A	IC μPD4011C	R436, 445 447, 448	0B05615A	Carbon Resistor 22K ERD-25T J
IC404	0B06143A	IC μPD4001C	450, 452		
IC405	0B06124B	IC μPC4558C	454, 457		
IC406	0B06192A	Regulator μA7812PC	459		
IC407	0B06193A	Regulator μA7912PC	R456	0B01684A	Carbon Resistor 470K ERD-25T J
Q401, 402 404	0B01872A	Transistor 2SC945 (20 pcs.)	R465	0B01857A	Carbon Resistor 1K ERD-25T J
408-418			R468	0B01887A	Carbon Resistor 5.6K ERD-25T J
421, 422			R470, 485	0B05508A	Carbon Resistor 56K ERD-25T J
425, 428			R471	0B05692A	Carbon Resistor 68K ERD-25T J
429, 430			R473	0B09212A	Fail Safe Type Resistor 2.2 RDF-25S J
Q403, 405	0B06013A	Transistor 2SA733 (Q, P)	R474, 499	0B05743A	Carbon Resistor 27K ERD-25T J
406, 407			R476, 477	0B01856A	Carbon Resistor 8.2K ERD-25T J
423, 424			R481, 486	0B01854A	Carbon Resistor 39K ERD-25T J
427			491, 492		
Q419, 431	0B06020A	Transistor 2SC1096	R488	0B09301A	Carbon Resistor 2K ERD-25T J
Q420, 432	0B06012A	Transistor 2SA634	R489	0B01681A	Carbon Resistor 3.3K ERD-25T J
Q426	0B06155A	Transistor 2SA733 (P)	R493,495	0B05625A	Carbon Resistor 220K ERD-25T J
D401	0B06183A	Diode Bridge RB-151	505		
D402-432	0B06181A	Silicon Diode 1SS53 (41 pcs.)	R498	0B05626A	Carbon Resistor 150K ERD-25T J
434-443			R501	0B09226A	Carbon Resistor 9.1K ERD-25T J
VR401,402	0B03831A	Semi-fixed Volume 5K	R503	0B01683A	Carbon Resistor 15K ERD-25T J
VR403	0B03832A	Semi-fixed Volume 100K	R507	0B09307A	Carbon Resistor 4.3K ERD-25T J
R401, 405	0B01889A	Carbon Resistor 100K ERD-25T J	R518	0B05794A	Carbon Resistor 680 ERD-25T J
463, 469			R520	0B05680A	Carbon Resistor 1.8M ERD-25T J
472, 502			R521	0B05640A	Carbon Resistor 180K ERD-25T J
504, 517			R523	0B09049A	Fail Safe Type Resistor 22 RDF-25S J
R402	0B05560A	Carbon Resistor 18K ERD-25T J	C401, 422	0B09223A	Electrolytic Capacitor 1μ 50V (LN)
R403, 512	0B05676A	Carbon Resistor 390K ERD-25T J	C402	0B01863A	Electrolytic Capacitor 3.3μ 50V
R404	0B05627A	Carbon Resistor 330K ERD-25T J	C403	0B09250A	Electrolytic Capacitor 4700μ 25V
411-418			C404	0B05654A	Electrolytic Capacitor 2200μ 25V
423-430			C405, 406	0B01406A	Electrolytic Capacitor 2200μ 16V
433			407		
437-444			C408	0B01502A	Electrolytic Capacitor 330μ 16V
446, 449			C409	0B05513A	Mylar Capacitor 0.033μ 50V
451, 458			C410, 411	0B05556A	Mylar Capacitor 4700P 50V
460, 478			413, 414		
479, 482			418		
484, 487			C412	0B09171A	Mylar Capacitor 0.15μ 50V
490, 494			C415	0B09166A	Mylar Capacitor 3300P 50V
506, 508			C416	0B00093A	Mylar Capacitor 0.1μ 50V
509, 510			C417	0B01405A	Electrolytic Capacitor 1μ 50V
511, 513			C420	0B01412A	Electrolytic Capacitor 10μ 16V
514, 516			C421, 427	0B01676A	Mylar Capacitor 0.056μ 50V
R406, 455	0B01888A	Carbon Resistor 10K ERD-25T J	C423, 424	0B09147A	Electrolytic Capacitor 3.3μ 25V (LN)
462, 483			C425	0B09277A	Ceramic Capacitor 10P 50V J
496			C426	0B01402A	Electrolytic Capacitor 4.7μ 25V
R407	0B09179A	Fail Safe Type Resistor 10 SF2B J	C428	0B09333A	Electrolytic Capacitor 4.7μ 25V (LN)
R408	0B05940A	Fail Safe Type Resistor 5.6 ERD-14F J		0B08579A	15P-S Post (1 pce.)
R409, 410	0B05776A	Carbon Resistor 1M ERD-25T J		0B08184A	3P-S Post (1 pce.)
431, 432				0B08568B	Heat Sink A301 (1 pce.)
453, 467				0B08603A	Mica for Transistor (2 pcs.)
R419, 464	0B01682A	Carbon Resistor 6.8K ERD-25T J		0B08604A	Bushing for Transistor (2 pcs.)
497				0E00607A	Screw M3x8 Philips Pan Head (2 pcs.)
				0E00507A	Nut Hex. M3 (2 pcs.)
				0E00857A	BT Screw M3x6 Philips Binding Head (2 pcs.)

Schematic Ref. No.	Part No.	Description
	0E00037A	Earth Lug B-5 (1 pce.)
	—	Wrapping Pin (33 pcs.)
	—	Jumper Wire (85 pcs.)
*	0B08349A	Fuse Clip (4 pcs.)
*	0B08161U	Fuse 630mAT 250V (2 pcs.)
*	0M04062A	Fuse Label 630mAT (1 pce.)
		* included only in Logic P.C.B. Ass'y (BA04109A)
	BA03974A	**Lamp P.C.B. Ass'y**
PL001,002	0B07801A	Lamp P.C.B.
003	0B08553A	Lamp 14V 80mA
CN1		
	0B08575A	3P-H Connector A301

9. MECHANISM ASS'Y AND PARTS LIST

9.1. Synthesis

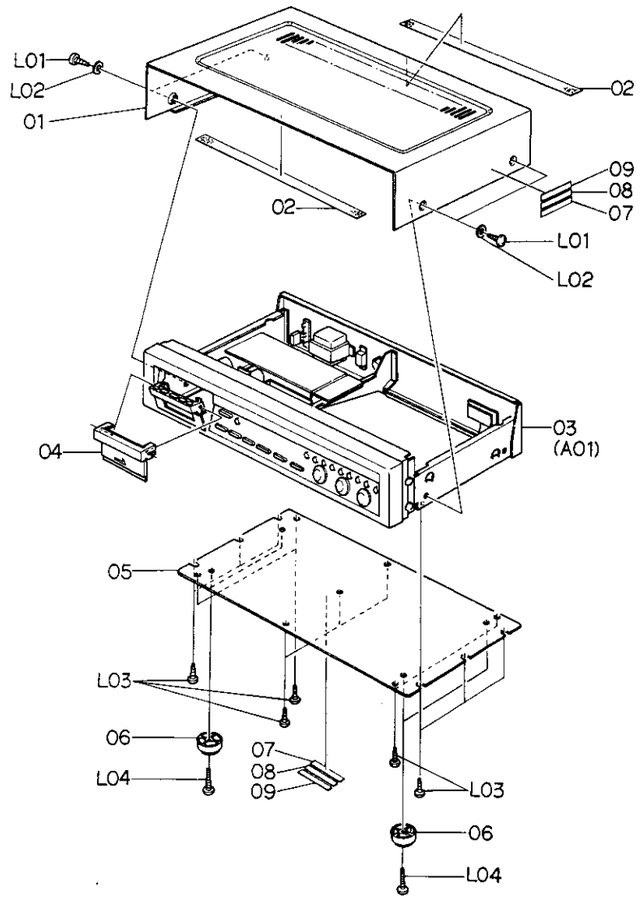


Fig. 9.1 Serial No.: A30110101 –

Schematic Ref. No.	Part No.	Description	Q'ty
		Synthesis	
		Serial No.: A30110101–	
01	0H03681C	Top Cover	1
02	0J03580B	Top Cover Himelon	2
03	JA03398B	Synthesis Mechanism 580 (U.S.A. & Canada)	1
	JA03405B	Synthesis Mechanism 580 (Japan)	1
	JA03407B	Synthesis Mechanism 580 (Others)	1
	JA03408B	Synthesis Mechanism 580 (Sweden)	1
	JA03409B	Synthesis Mechanism 580 (UK)	1
	JA03410B	Synthesis Mechanism 580 (Swiss)	1
	JA03411B	Synthesis Mechanism 580 (Germany)	1
04	0H03689B	Acrylic Cassette Compartment Cover	1
05	0J03972B	Bottom Cover	1
06	0J03825A	Leg S	4
07	0M03799A	Caution Label G	2
08	0M03800A	Caution Label H	2
09	0M03883A	Lamp Caution Label	2
L01	0E00858A	BT Screw M4x6 Philips Binding Head (Black Chromate)	4
L02	0E00736A	Washer 4 mm (Black)	4
L03	0E00857A	BT Screw M3x6 Philips Binding Head	13
L04	0E00852A	BT Screw M4x12 Philips Binding Head	4
	JA03412B	Synthesis Mechanism 580 (Australia)	1
		Serial No.: A30110101 –	
01	0H03706A	Volume Knob	3
02	HA03774B	Front Panel Ass'y 580	1
03	JA03390A	Headphone Jack Ass'y	1
04	CA08074A	Mechanism Ass'y 580	1
05	JA03581B	Chassis Ass'y 580 (U.S.A. & Canada)	1
	JA03582B	Chassis Ass'y 580 (Japan)	1
	JA03583B	Chassis Ass'y 580 (Others)	1
	JA03584B	Chassis Ass'y 580 (Sweden)	1
	JA03585B	Chassis Ass'y 580 (UK)	1
	JA03586B	Chassis Ass'y 580 (Swiss)	1
	JA03579B	Chassis Ass'y 580 (Germany)	1
	JA03580B	Chassis Ass'y 580 (Australia)	1

9.2. Synthesis Mechanism 580 (A01)

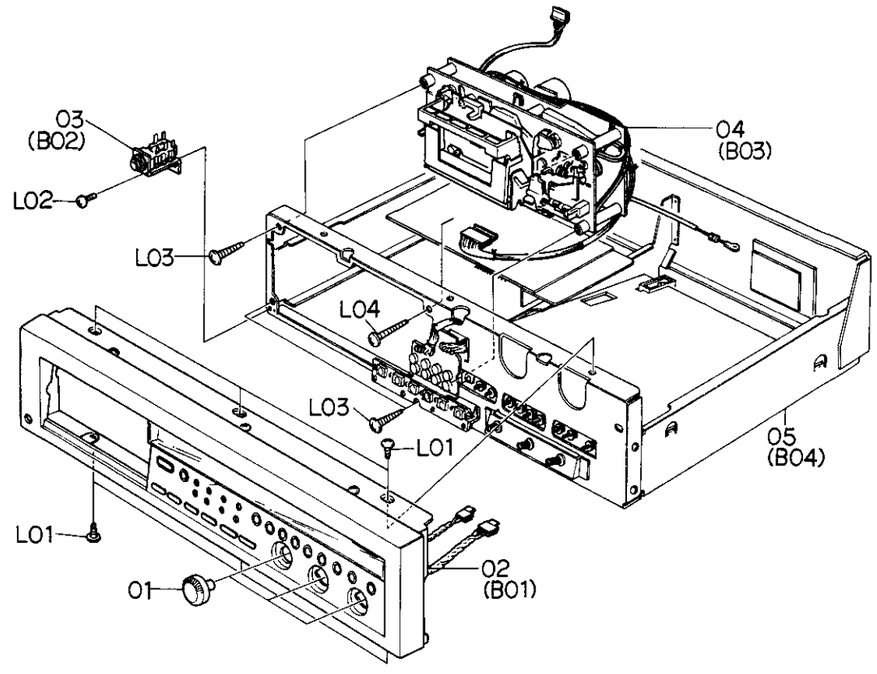


Fig. 9.2 Serial No.: A30110101 –

Schematic Ref. No.	Part No.	Description	Q'ty
A01	JA03398B	**Synthesis Mechanism 580 (U.S.A. & Canada)**	1
	JA03405B	**Synthesis Mechanism 580 (Japan)**	1
	JA03407B	**Synthesis Mechanism 580 (Others)**	1
	JA03408B	**Synthesis Mechanism 580 (Sweden)**	1
	JA03409B	**Synthesis Mechanism 580 (UK)**	1
	JA03410B	**Synthesis Mechanism 580 (Swiss)**	1
	JA03411B	**Synthesis Mechanism 580 (Germany)**	1
	JA03412B	**Synthesis Mechanism 580 (Australia)**	1
		Serial No.: –	
01	0H03706A	Volume Knob	3
02	HA03774B	Front Panel Ass'y 580	1
03	JA03390A	Headphone Jack Ass'y	1
04	CA08074A	Mechanism Ass'y 580	1
05	JA03581B	Chassis Ass'y 580 (U.S.A. & Canada)	1
	JA03582B	Chassis Ass'y 580 (Japan)	1
	JA03583B	Chassis Ass'y 580 (Others)	1
	JA03584B	Chassis Ass'y 580 (Sweden)	1
	JA03585B	Chassis Ass'y 580 (UK)	1
	JA03586B	Chassis Ass'y 580 (Swiss)	1
	JA03579B	Chassis Ass'y 580 (Germany)	1
	JA03580B	Chassis Ass'y 580 (Australia)	1
L01	0E00877A	ST Screw M3x5 Philips Binding Head	6
L02	0E00857A	BT Screw M3x6 Philips Binding Head	1
L03	0E00867A	BT Screw M4x15 Philips Binding Head	3
L04	0E00878A	BT Screw M4x20 Philips Binding Head	1
A01	JA03398B	**Synthesis Mechanism 580 (U.S.A. & Canada)**	1
	JA03405B	**Synthesis Mechanism 580 (Japan)**	1
	JA03407B	**Synthesis Mechanism 580 (Others)**	1
	JA03408B	**Synthesis Mechanism 580 (Sweden)**	1
	JA03409B	**Synthesis Mechanism 580 (UK)**	1
	JA03410B	**Synthesis Mechanism 580 (Swiss)**	1
	JA03411B	**Synthesis Mechanism 580 (Germany)**	1
	JA03412B	**Synthesis Mechanism 580 (Australia)**	1
		Serial No.: A30110101 –	
01	0H03706A	Volume Knob	3
02	HA03774B	Front Panel Ass'y 580	1
03	JA03390A	Headphone Jack Ass'y	1
04	CA08074A	Mechanism Ass'y 580	1

9.3. Front Panel Ass'y 580 (B01)

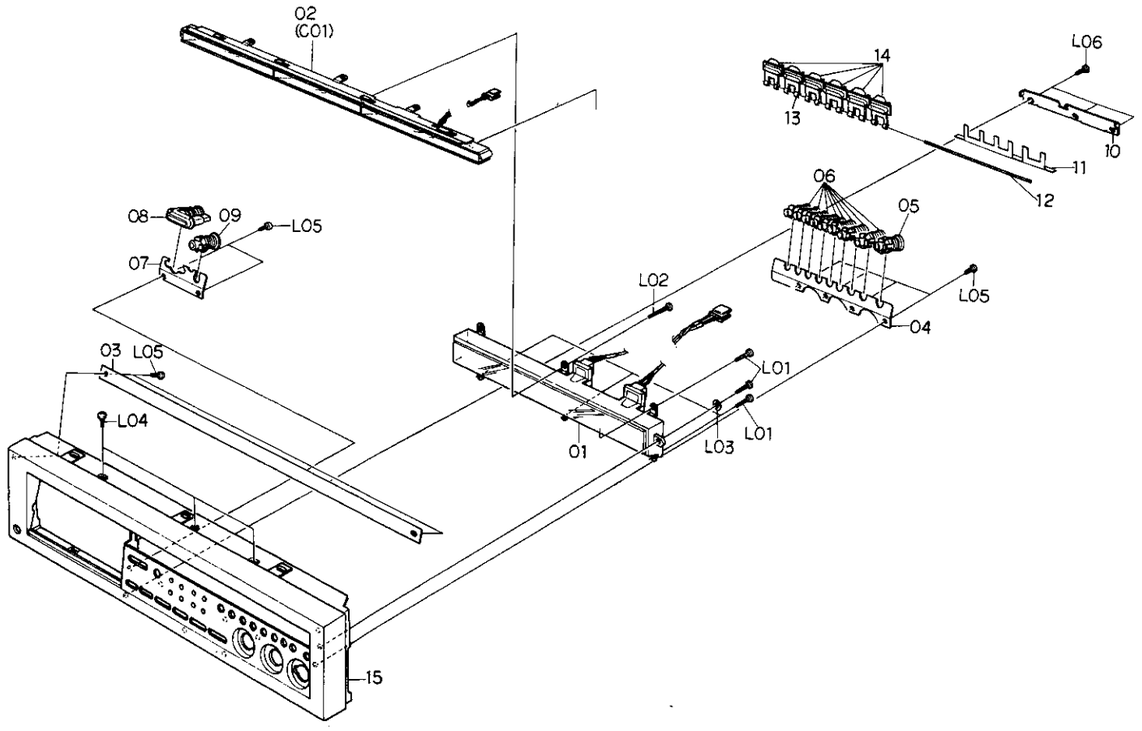


Fig. 9.3 Serial No.: A30110101 –

Schematic Ref. No.	Part No.	Description	Q'ty
05	JA03581A	Chassis Ass'y 580 (U.S.A. & Canada)	1
	JA03582A	Chassis Ass'y 580 (Japan)	1
	JA03583A	Chassis Ass'y 580 (Others)	1
	JA03584A	Chassis Ass'y 580 (Sweden)	1
	JA03585A	Chassis Ass'y 580 (UK)	1
	JA03586A	Chassis Ass'y 580 (Swiss)	1
	JA03579A	Chassis Ass'y 580 (Germany)	1
	JA03580A	Chassis Ass'y 580 (Australia)	1
L01	0E00877A	ST Screw M3x5 Philips Binding Head	6
L02	0E00857A	BT Screw M3x6 Philips Binding Head	1
L03	0E00867A	BT Screw M4x15 Philips Binding Head	3
L04	0E00878A	BT Screw M4x20 Philips Binding Head	1

Schematic Ref. No.	Part No.	Description	Q'ty
B01	**HA03774B**	**Front Panel Ass'y 580** Serial No.: A30110101 –	**1**
01	HA03776A	Meter Ass'y	1
02	HA03777A	Lamp House Cover Ass'y	1
03	0H03697A	Aluminum Mirror	1
04	0J03978B	Flange Holder	1
05	HA03803A	Push Button Ass'y A	1
06	HA03804A	Push Button Ass'y B	8
07	0J03979B	Flange Holder	1
08	HA03805A	Push Button Ass'y C	1
09	HA03806A	Counter Reset Button Ass'y	1
10	0J03965C	Control Button Shaft Holder	1
11	0J03986B	Control Button Spring	1
12	0J03966A	Control Button Shaft	1
13	HA03797A	Control Button A Ass'y	1
14	HA03798A	Control Button B Ass'y	5
15	HA03775A	Front Panel Sub Ass'y	1
L01	0E00793A	BT Screw M2x6 Philips Pan Head	5
L02	0E00840A	BT Screw M2x8 Philips Pan Head	1
L03	0E00100A	Washer 2mm	1
L04	0E00873A	BT Screw M2.6x5 Philips Binding Head	3
L05	0E00841A	BT Screw M2x4 Philips Pan Head	8
L06	0E00794A	BT Screw M2x5 Philips Pan Head	3

9.4. Headphone Jack Ass'y (B02)

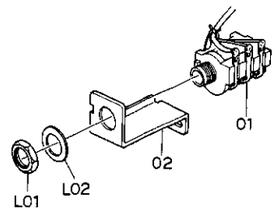


Fig. 9.4 Serial No.: A30110101 –

9.5. Mechanism Ass'y 580 (B03)

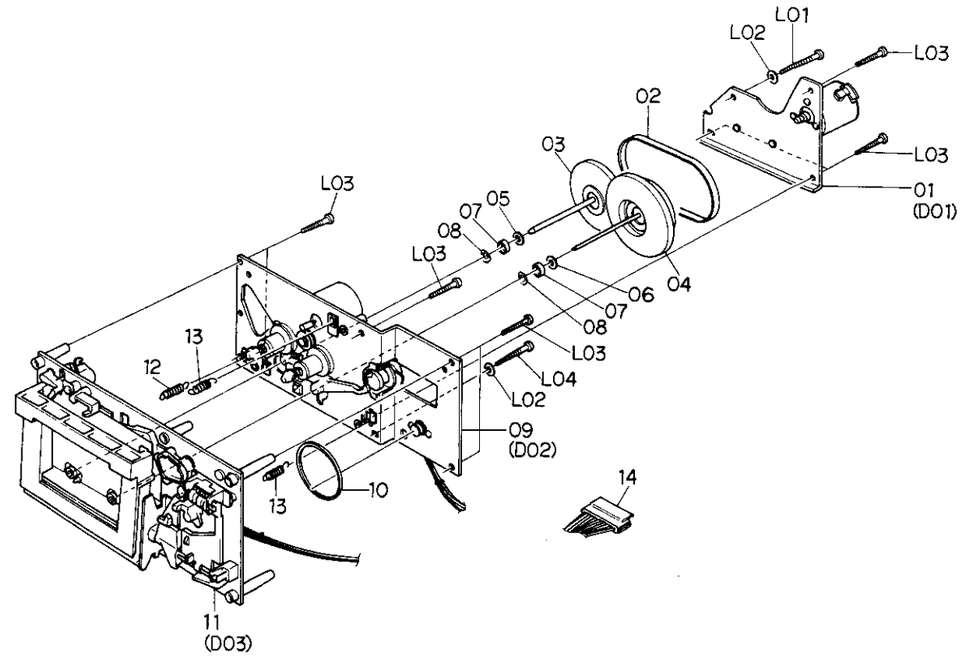


Fig. 9.5 Serial No.: A30110101 –

Schematic Ref. No.	Part No.	Description	Q'ty
B02	**JA03390A**	**Headphone Jack Ass'y** Serial No.: A30101001 –	**1**
01	0B08511A	Headphone Jack	1
02	0J03975A	Jack Holder	1
L01	–	Jack Nut	(1)
L02	–	Jack Washer	(1)
B03	**CA08074A**	**Mechanism Ass'y 580** Serial No.: A30110101 –	**1**
01	CA08017B	Flywheel Holder Ass'y	1
02	0C08096C	Capstan Belt	1
03	CA08014A	Supply Flywheel Ass'y	1
04	CA08015A	Take-up Flywheel Ass'y	1
05	0C08021B	Thrust Washer 3.1mm	1
06	0C08020B	Thrust Washer 2.6mm	1
07	0C08069C	Flange Thrust Cap	2
08	0C08022B	Flange Thrust Spring	2
09	CA08065A	Sub Mechanism Chassis Ass'y	1
10	0C08099B	Control Motor Belt	1
11	CA08076B	Main Mechanism Chassis Ass'y	1
12	0C08175A	Head Base L Spring	1
13	0C08113A	Head Base Spring	2
14	0B08578C	15P-H Connector	1
L01	0E00834A	BT Screw M3x30 Philips Pan Head	1
L02	0E00178A	Washer 3mm	2
L03	0E00833A	BT Screw M3x20 Philips Pan Head	8
L04	0E00835A	BT Screw M3x25 Philips Pan Head	1

9.6. Chassis Ass'y 580 (B04)

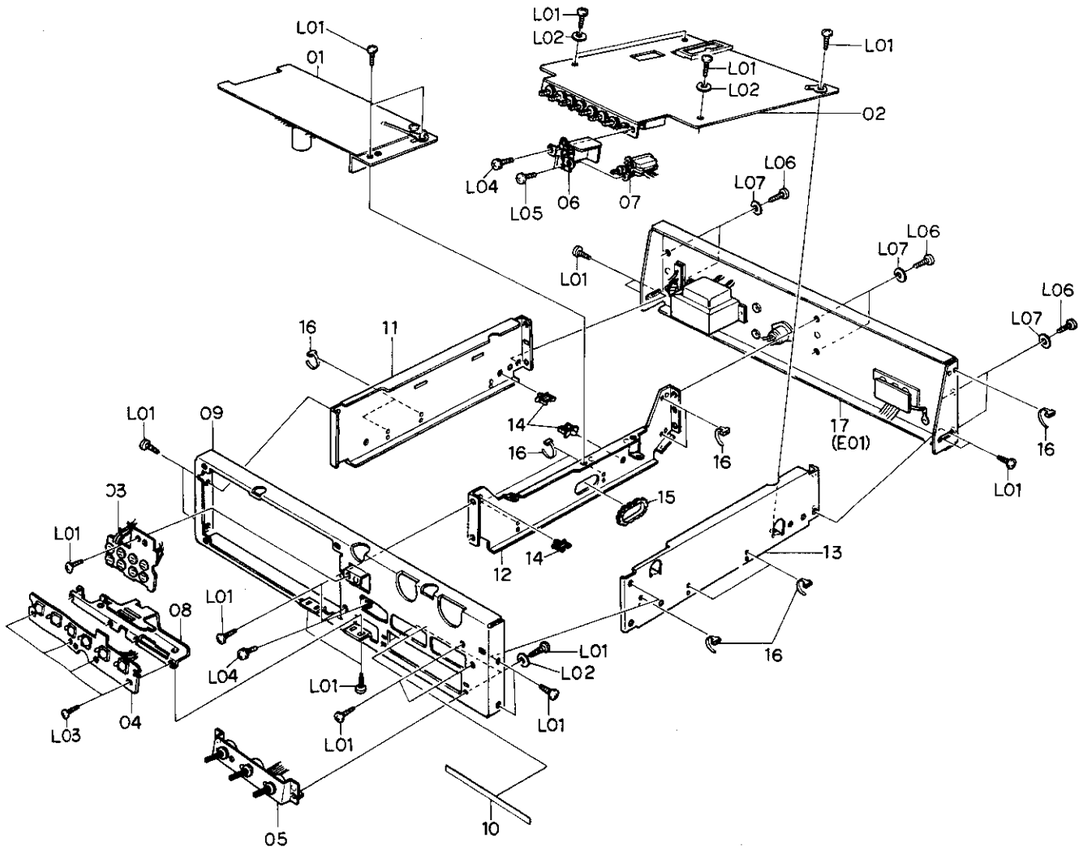


Fig. 9.6 Serial No.: A30110101 –

Schematic Ref. No.	Part No.	Description	Q'ty	Schematic Ref. No.	Part No.	Description	Q'ty
B04	JA03581B	Chassis Ass'y 580 (U.S.A. & Canada)	1	B04	JA03581A	Chassis Ass'y 580 (U.S.A. & Canada)	1
	JA03582B	Chassis Ass'y 580 (Japan)	1		JA03582A	Chassis Ass'y 580 (Japan)	1
	JA03583B	Chassis Ass'y 580 (Others)	1		JA03583A	Chassis Ass'y 580 (Others)	1
	JA03584B	Chassis Ass'y 580 (Sweden)	1		JA03584A	Chassis Ass'y 580 (Sweden)	1
	JA03585B	Chassis Ass'y 580 (UK)	1		JA03585A	Chassis Ass'y 580 (UK)	1
	JA03586B	Chassis Ass'y 580 (Swiss)	1		JA03586A	Chassis Ass'y 580 (Swiss)	1
	JA03579B	Chassis Ass'y 580 (Germany)	1		JA03579A	Chassis Ass'y 580 (Germany)	1
	JA03580B	Chassis Ass'y 580 (Australia)	1		JA03580A	Chassis Ass'y 580 (Australia)	1
		Serial No.: –				Serial No.: A30110101 –	
01	BA04073A	Logic P.C.B. Ass'y (U.S.A., Canada, Japan & Others)	1	01	BA04036B	Logic P.C.B. Ass'y (U.S.A., Canada, Japan & Others)	1
	BA04109A	Logic P.C.B. Ass'y (Sweden, Swiss, UK, Germany & Australia)	1		BA04040A	Logic P.C.B. Ass'y (Sweden, Swiss, UK, Germany & Australia)	
02	BA04042A	Main P.C.B. Ass'y	1	02	BA04042A	Main P.C.B. Ass'y	1
03	BA03971A	Record Cal. P.C.B. Ass'y	1	03	BA03971A	Record Cal. P.C.B. Ass'y	1
04	BA03976A	Control Switch P.C.B. Ass'y	1	04	BA03976A	Control Switch P.C.B. Ass'y	1
05	BA03972A	Volume P.C.B. Ass'y	1	05	BA03972A	Volume P.C.B. Ass'y	1
06	0J03974B	Power Switch Holder	1	06	0J03974B	Power Switch Holder	1
07	0B07253A	Power Switch (U.S.A., Canada & Others)	1	07	0B07253A	Power Switch (U.S.A., Canada & Others)	1
	0B07252A	Power Switch (Sweden, UK, Swiss, Germany & Australia)	1		0B07252A	Power Switch (Sweden, Swiss, UK, Germany & Australia)	1
					0B07271A	Power Switch (Japan)	1
	0B07271A	Power Switch (Japan)	1	08	0J03976B	Control Switch Holder	1
08	0J03976B	Control Switch Holder	1	09	0J03967E	Front Chassis	1
09	0J03967E	Front Chassis	1	10	0M03967A	Push Switch Label	1
10	0M03967A	Push Switch Label	1	11	0J03969C	Side Chassis L	1
11	0J03969C	Side Chassis L	1	12	0J03968D	Side Chassis R	1
12	0J03968D	Side Chassis R	1	13	0J03970D	Center Chassis	1
13	0J03970D	Center Chassis	1	14	0B08580A	Wire Holder 161	3
14	0B08580A	Wire Holder 161	3	15	0B08590A	Free Bushing 80mm	1
15	0B08590A	Free Bushing 80mm	1	16	0B08515A	Insu-Lock	13
16	0B08515A	Insu-Lock	13	17	JA03337A	Rear Panel Ass'y (U.S.A. & Canada)	1
17	JA03337A	Rear Panel Ass'y (U.S.A. & Canada)	1		JA03393A	Rear Panel Ass'y (Japan)	1
	JA03393A	Rear Panel Ass'y (Japan)	1		JA03339A	Rear Panel Ass'y (Others)	1
	JA03339A	Rear Panel Ass'y (Others)	1		JA03394A	Rear Panel Ass'y (Sweden)	1
	JA03394A	Rear Panel Ass'y (Sweden)	1		JA03395A	Rear Panel Ass'y (Swiss)	1
	JA03395A	Rear Panel Ass'y (Swiss)	1		JA03397A	Rear Panel Ass'y (Germany)	1
	JA03397A	Rear Panel Ass'y (Germany)	1		JA03338A	Rear Panel Ass'y (UK)	1
	JA03338A	Rear Panel Ass'y (UK)	1		JA03396A	Rear Panel Ass'y (Australia)	1
	JA03396A	Rear Panel Ass'y (Australia)	1	L01	0E00857A	BT Screw M3x6 Philips Binding Head	23
L01	0E00857A	BT Screw M3x6 Philips Binding Head	23	L02	0E00637A	Washer 3.3mm	5
L02	0E00637A	Washer 3.3mm	5	L03	0E00859A	BT Screw M2.6x6 Philips Binding Head	4
L03	0E00859A	BT Screw M2.6x6 Philips Binding Head	4	L04	0E00622A	Screw M3x5 Philips Pan Head (2A)	2
L04	0E00622A	Screw M3x5 Philips Pan Head (2A)	2	L05	0E00502A	Screw M3x5 Philips Pan Head	2
L05	0E00502A	Screw M3x5 Philips Pan Head	2	L06	0E00860A	BT Screw M3x6 Philips Binding Head (Black Chromate)	6
L06	0E00860A	BT Screw M3x6 Philips Binding Head (Black Chromate)	6	L07	0E00157A	Washer 3mm (Black Plastics)	6
L07	0E00157A	Washer 3mm (Black Plastics)	6				

9.7. Lamp House Cover Ass'y (C01)

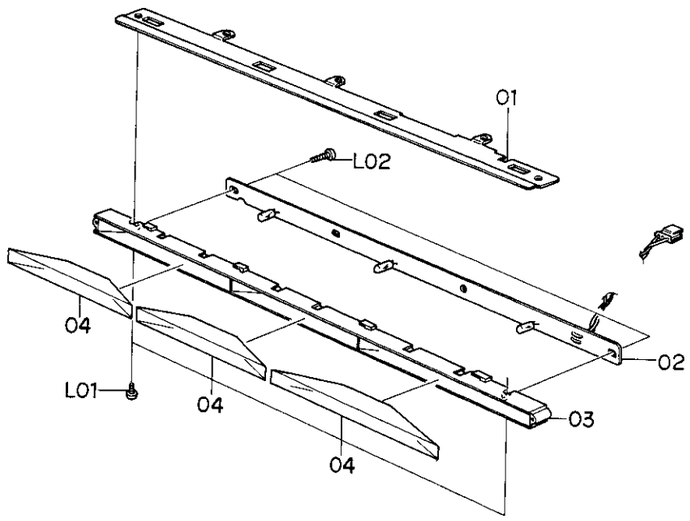


Fig. 9.7 Serial No.: A30101001 –

9.8. Flywheel Holder Ass'y (D01)

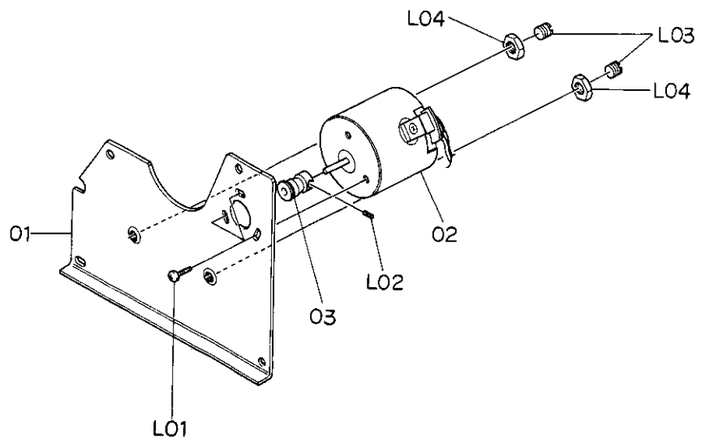


Fig. 9.8 Serial No.: A30111901 –

9.9. Sub Mechanism Chassis Ass'y (D02)

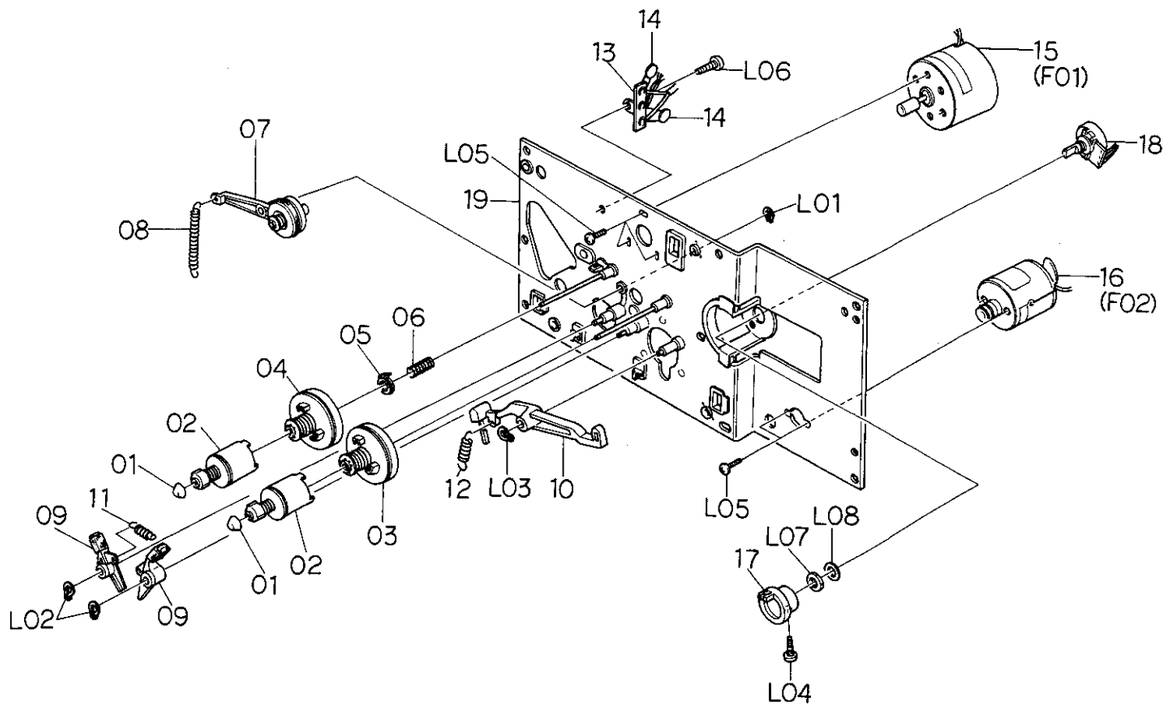


Fig. 9.9 Serial No.: A30109202 –

Schematic Ref. No.	Part No.	Description	Q'ty
C01	**HA03777A**	**Lamp House Cover Ass'y** Serial No.: A30101001 –	1
01	0J03977B	Lamp House Cover Holder	1
02	BA03974A	Lamp P.C.B. Ass'y	1
03	0H03673A	Lamp House Cover	1
04	0H03674D	Lamp House	3
L01	0E00853A	BT Screw M2x3 Philips Pan Head	2
L02	0E00793A	BT Screw M2x6 Philips Binding Head	2
D01	**CA08017B**	**Flywheel Holder Ass'y** Serial No.: A30111901 –	1
01	0C08013F	Flywheel Holder	1
02	0C08135A	Capstan Motor	1
03	0C08079F	Capstan Motor Pulley	1
L01	0E00226A	Screw M2.6x4 Philips Pan Head	3
L02	0E00626A	Screw M2x3 Cup Point	1
L03	0C08068C	Thrust Screw	2
L04	0C03857A	Lock Nut	1
D02	**CA08065A**	**Sub Mechanism Chassis Ass'y** Serial No.: A30109202 –	1
01	0C08039A	Reel Hub Head	2
02	CA08038A	Reel Hub B Ass'y	2
03	CA08037A	Reel Hub Take-up Ass'y	1
04	CA08064A	Reel Hub Supply Ass'y	1
05	CA08039A	Back Tension Ass'y	1
06	0C08178A	Back Tension Spring A	1
07	CA08040A	Idler Ass'y	1
08	0C08127B	Idler Arm Spring	1
09	CA08042A	Brake Arm Ass'y	2
10	0C08030C	Brake Drive Arm	1
11	0C08129A	Brake Arm Spring	1
12	0C08128A	Brake Drive Arm Spring	1
13	0B04042A	Lug Terminal 1L2P	1
14	0B09290A	Ceramic Capacitor 0.01μ 50V	2
15	CA08036A	Reel Motor Ass'y	1
16	CA08034A	Control Motor Ass'y	1
17	0C08053B	Volume Coupler	1
18	0B07240A	Volume Control 10kΩ (B)	1
19	CA08041A	Sub Chassis Ass'y	1
L01	0E00842A	Stopper Ring 2mm	1
L02	0E00837A	Stopper Ring 3mm	2
L03	0E00838A	Stopper Ring 4mm	1
L04	0E00859A	BT Screw M2.6x6 Philips Binding Head	1
L05	0E00226A	Screw M2.6x4 Philips Pan Head	5
L06	0E00843A	BT Screw M3x5 Philips Pan Head	1
L07	–	Volume Nut	(1)
L08	–	Volume Washer	(1)

9.10. Main Mechanism Chassis Ass'y (D03)

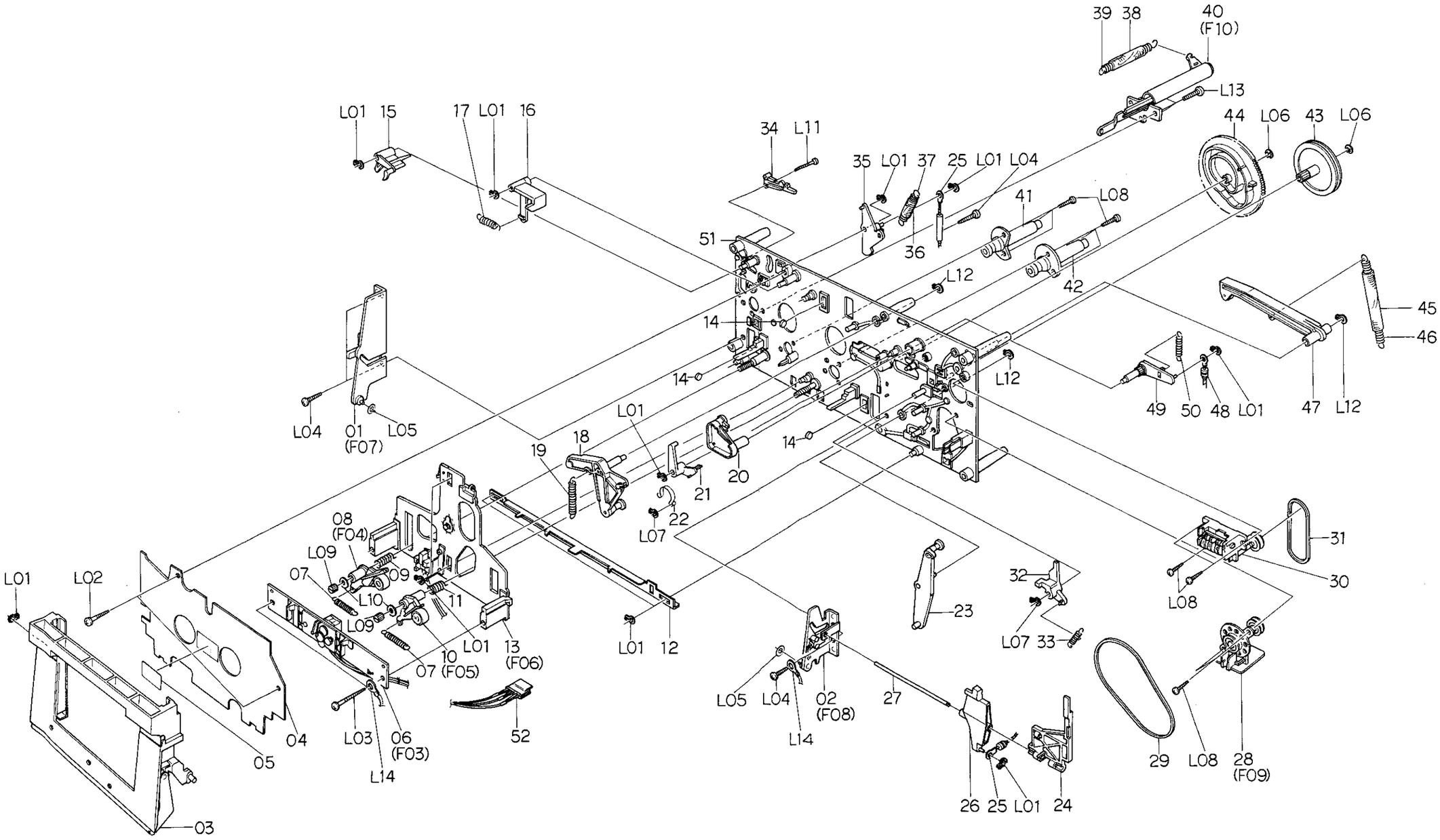
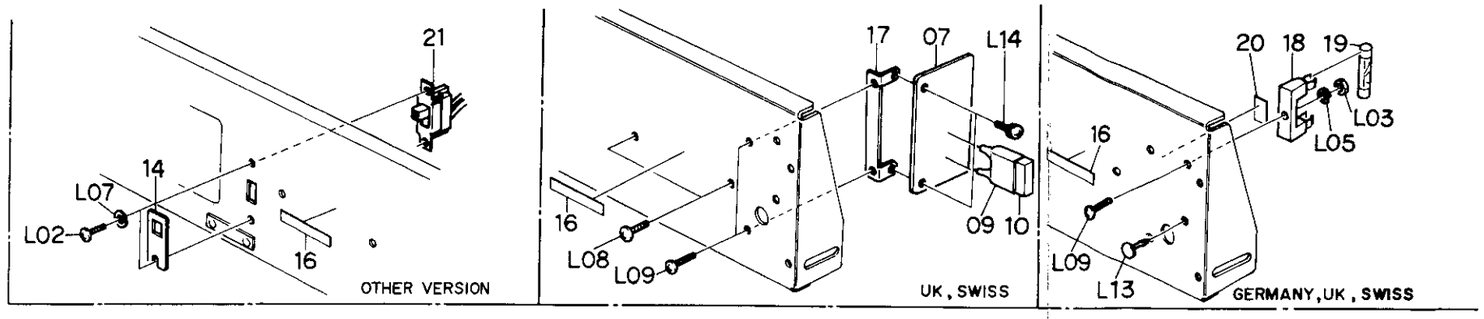


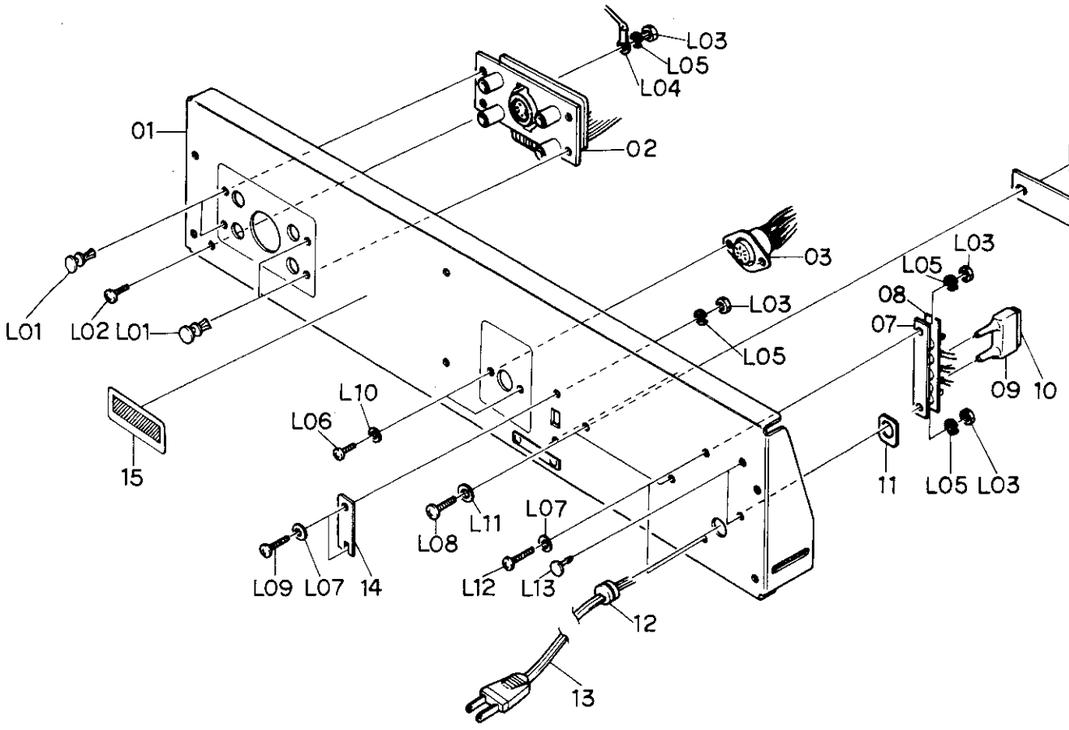
Fig. 9.10 Serial No.: A30110101 –

Schematic Ref. No.	Part No.	Description	Q'ty
D03	**CA08076A**	**Main Mechanism Chassis Ass'y** Serial No.: —	**1**
01	CA08048A	Cassette Case Holder L Ass'y	1
02	CA08022A	Cassette Case Holder R Ass'y	1
03	CA08075A	Cassette Case Ass'y	1
04	0C08019H	Cover Plate	1
05	0M03977A	Cassette Viewer Label	1
06	CA08063C	Head Mount Base Ass'y	1
07	0C08121A	Supply Pressure Roller Spring	2
08	CA08053B	Supply Pressure Roller Ass'y	1
09	0C08122B	Supply Pressure Roller Thrust Spring	1
10	CA08079A	Take-up Pressure Roller Ass'y	1
11	0C08183B	Take-up Pressure Roller Thrust Spring	1
12	0C08182A	Pressure Roller Drive Bar B	1
13	CA08060A	Head Base Ass'y A	1
14	0C08086B	Head Base Roller	3
15	0C08050B	Record Sensor	1
16	0C08051E	Cassette Hold Arm	1
17	0C08120A	Cassette Hold Arm Spring	1
18	CA08027A	Head Base Drive Arm Ass'y	1
19	0C08143C	Head Base Drive Arm Spring	1
20	CA08025A	Record Arm Ass'y	1
21	0C08038D	Record Trigger	1
22	0C08112A	Flip-Flop Spring	1
23	CA08026A	Pressure Roller Drive Arm Ass'y	1
24	0C08071C	Counter Reset Arm	1
25	0C08124A	Eject Linkage Wire	1
26	0C08057E	Eject Arm	1
27	0C08078B	Arm Shaft	1
28	CA08032B	Auto Shut-off Ass'y	1
29	0C08097B	Counter Belt A	1
30	CA08020A	Counter Ass'y	1
31	0C08098B	Counter Belt B	1
32	0C08067C	Eject Stopper	1
33	0C08134C	Eject Stopper Spring	1
34	0C08119A	Record Protector	1
35	0C08052H	Damper Lock Arm	1
36	0C08153A	Damper Arm Spring Tube	1
37	0C08125A	Damper Arm Spring	1
38	0C08151A	Lid Arm Spring Tube	1
39	0C08114A	Lid Arm Spring	1
40	CA08030A	Pneumatic Damper Ass'y	1
41	CA08023A	Supply Capstan Flange Ass'y	1
42	CA08024A	Take-up Capstan Flange Ass'y	1
43	0C08227A	Cam Drive Gear	1
44	0C08029H	Control Cam	1
45	0C08117A	Counter-Load Arm Spring	1
46	0C08152A	Counter-Load Arm Spring Tube	1
47	CA08028A	Counter-Load Arm Ass'y	1
48	0C08123B	Record Switch Linkage Wire	1
49	0C08037E	Record Arm B	1
50	0C08116A	Record Arm Spring	1
51	CA08072A	Main Chassis Ass'y	1
52	0B08577C	6P-H Connector	1
L01	0E00837A	Stopper Ring 3mm	13
L02	0E00832A	BT Screw M3x14 Philips Pan Head	2
L03	0E00834A	BT Screw M3x30 Philips Pan Head	2
L04	0E00831A	BT Screw M3x10 Philips Pan Head	4
L05	0E00254A	Washer 3.1mm (Plastics)	2
L06	0E00222A	E-Ring 2mm	2
L07	0E00839A	Stopper Ring 2.5mm	2
L08	0E00876A	BT Screw M2.6x8 Philips Pan Head	11
L09	0C08060B	Height Adjustment Nut	2
L10	0E00142A	Washer 2.6mm	2
L11	0E00879A	BT Screw M2x15 Philips Pan Head	1
L12	0E00838A	Stopper Ring 4mm	3
L13	0E00846A	BT Screw M3x8 Philips Pan Head	3
L14	0E00895A	Earth Lug 3mm	2

Schematic Ref. No.	Part No.	Description	Q'ty
D03	**CA08076A**	**Main Mechanism Chassis Ass'y** Serial No.: A30110101 —	**1**
01	CA08048A	Cassette Case Holder L Ass'y	1
02	CA08022A	Cassette Case Holder R Ass'y	1
03	CA08075A	Cassette Case Ass'y	1
04	0C08019G	Cover Plate	1
05	0M03977A	Cassette Viewer Label	1
06	CA08063C	Head Mount Base Ass'y	1
07	0C08121A	Supply Pressure Roller Spring	2
08	CA08053B	Supply Pressure Roller Ass'y	1
09	0C08122B	Supply Pressure Roller Thrust Spring	1
10	CA08079A	Take-up Pressure Roller Ass'y	1
11	0C08183B	Take-up Pressure Roller Thrust Spring	1
12	0C08182A	Pressure Roller Drive Bar B	1
13	CA08060A	Head Base Ass'y A	1
14	0C08086B	Head Base Roller	3
15	0C08050B	Record Sensor	1
16	0C08051E	Cassette Hold Arm	1
17	0C08120A	Cassette Hold Arm Spring	1
18	CA08027A	Head Base Drive Arm Ass'y	1
19	0C08143C	Head Base Drive Arm Spring	1
20	CA08025A	Record Arm Ass'y	1
21	0C08038D	Record Trigger	1
22	0C08112A	Flip-Flop Spring	1
23	CA08026A	Pressure Roller Drive Arm Ass'y	1
24	0C08071C	Counter Reset Arm	1
25	0C08124A	Eject Linkage Wire	1
26	0C08057E	Eject Arm	1
27	0C08078B	Arm Shaft	1
28	CA08032A	Auto Shut-off Ass'y	1
29	0C08097B	Counter Belt A	1
30	CA08020A	Counter Ass'y	1
31	0C08098B	Counter Belt B	1
32	0C08067C	Eject Stopper	1
33	0C08134C	Eject Stopper Spring	1
34	0C08119A	Record Protector	1
35	0C08052H	Damper Lock Arm	1
36	0C08153A	Damper Arm Spring Tube	1
37	0C08125A	Damper Arm Spring	1
38	0C08151A	Lid Arm Spring Tube	1
39	0C08114A	Lid Arm Spring	1
40	CA08030A	Pneumatic Damper Ass'y	1
41	CA08023A	Supply Capstan Flange Ass'y	1
42	CA08024A	Take-up Capstan Flange Ass'y	1
43	0C08227A	Cam Drive Gear	1
44	0C08029H	Control Cam	1
45	0C08117A	Counter-Load Arm Spring	1
46	0C08152A	Counter-Load Arm Spring Tube	1
47	CA08028A	Counter-Load Arm Ass'y	1
48	0C08123B	Record Switch Linkage Wire	1
49	0C08037E	Record Arm B	1
50	0C08116A	Record Arm Spring	1
51	CA08072A	Main Chassis Ass'y	1
52	0B08577C	6P-H Connector	1
L01	0E00837A	Stopper Ring 3mm	13
L02	0E00832A	BT Screw M3x14 Philips Pan Head	2
L03	0E00834A	BT Screw M3x30 Philips Pan Head	2
L04	0E00831A	BT Screw M3x10 Philips Pan Head	4
L05	0E00254A	Washer 3.1mm (Plastics)	2
L06	0E00222A	E-Ring 2mm	2
L07	0E00839A	Stopper Ring 2.5mm	2
L08	0E00876A	BT Screw M2.6x8 Philips Pan Head	11
L09	0C08060B	Height Adjustment Nut	2
L10	0E00142A	Washer 2.6mm	2
L11	0E00879A	BT Screw M2x15 Philips Pan Head	1
L12	0E00838A	Stopper Ring 4mm	3
L13	0E00846A	BT Screw M3x8 Philips Pan Head	3
L14	0E00895A	Earth Lug 3mm	2

9.11. Rear Panel Ass'y (E01)





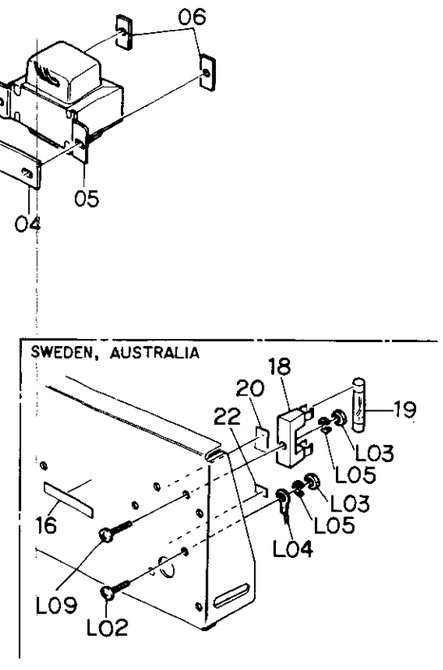


Fig. 9.11 Serial No.: A30110101 –

Schematic Ref. No.	Part No.	Description	Q'ty
E01	JA03337A	Rear Panel Ass'y (U.S.A. & Canada)	1
	JA03393A	Rear Panel Ass'y (Japan)	1
	JA03339A	Rear Panel Ass'y (Others)	1
	JA03394A	Rear Panel Ass'y (Sweden)	1
	JA03338A	Rear Panel Ass'y (UK)	1
	JA03395A	Rear Panel Ass'y (Swiss)	1
	JA03397A	Rear Panel Ass'y (Germany)	1
	JA03396A	Rear Panel Ass'y (Australia)	1
		Serial No.: A30110101 –	
01	0J03971G	Rear Panel	1
02	BA03973A	DIN-Pin P.C.B. Ass'y	1
03	0B08584A	8P DIN Socket	1
04	0J04016A	Transformer Plate	1
05	0B06593A	Power Transformer (U.S.A. & Canada)	1
	0B06603A	Power Transformer (Japan)	1
	0B06594A	Power Transformer (Sweden, Swiss, UK, Germany & Australia)	1
	0B06595A	Power Transformer (Others)	1
06	0C01162B	Bolt Receptacle Plate	2
07	0B08025U	5P Terminal Strip	1
	0B07787B	Terminal P.C.B. B (UK & Swiss)	1
08	0B08555A	5P Terminal Insulator 08 (U.S.A & Canada)	1
	0B08268U	5P Terminal Insulator 05	1
09	0B08359A	Spark Killer Cover	1
10	0B08363A	Spark Killer (Japan)	1
	0B08342A	Spark Killer (U.S.A. & Canada)	1
	0B08240U	Spark Killer (Swiss, UK, Germany, Australia & Others)	1
	0B08445A	Spark Killer (Sweden)	1
11	0A03154B	Cord Spacer	1
12	0B08037U	Cord Bushing C (U.S.A., Canada, Japan, Swiss, Germany & Others)	1
	0B08351A	Cord Bushing 4K-4 (UK)	1
	0B08325U	Cord Bushing E (Australia & Sweden)	1
13	0B08533A	Power Cord (U.S.A., Canada & Others)	1
	0B08219B	Power Cord (Japan)	1
	0B08348A	Power Cord (UK)	1
	0B08149U	Power Cord (Sweden)	1
	0B08093U	Power Cord (Swiss & Germany)	1
	0B08666A	Power Cord (Australia)	1
14	0J03663C	Switch Cover	1
	0M03946A	Voltage Selector Lock Plate C (Others)	1
15	0M03458B	Pass Label	1
16	0M03794A	Voltage Label 100V (Japan)	1
	0M03796A	Voltage Label 220V (Sweden, Swiss & Germany)	1
	0M03797A	Voltage Label (240V (UK & Australia)	1
	0M03955A	Voltage Label 120V, 220–240V (Others)	1
17	0J03893A	Terminal P.C.B. Holder B (UK & Swiss)	1
18	0B08048U	Fuse Holder (Sweden, Swiss, UK, Germany & Australia)	1
19	0B08344A	Fuse 200mA T 250V (Sweden, Swiss, UK, Germany & Australia)	1

Schematic Ref. No.	Part No.	Description	Q'ty
20	0M03968A	Fuse Label 200mA T (Sweden, Swiss, UK, Germany & Australia)	1
21	0B07092U	Voltage Selector (Others)	1
22	0M03700A	Earth Mark Label (Sweden & Australia)	1
–	0M03844B	Power Cord Label (UK)	1
–	0F01071A	Free-up Belt	1
–	0M03964A	Serial Number Plate	1
–	0M03705B	Power Cord Label (Australia)	1
–	0M03697A	Rating Label (Sweden)	1
–	0M03798A	Nakamichi Label (Japan)	1
L01	0B08539A	Plastic Rivet	4
L02	0E00593A	Screw M3x6 Philps Binding Head (Bronze)	4
L03	0E00507A	Nut 3mm	7
L04	0E00037A	Earth Lug B-5	2
L05	0E00581A	Washer 3mm Spring	7
L06	0E00714A	Screw M2.6x6 Philips Binding Head (Bronze)	2
L07	0E00157A	Washer 3mm (Black Plastics)	4
L08	0E00756A	Screw M4x8 Philips Binding Head (Bronze)	2
L09	0E00594A	Screw M3x8 Philips Binding Head (Bronze)	5
L10	0E00651A	Washer 2.6mm (Black Plastics)	2
L11	0E00645A	Washer 4mm (Black Plastics)	2
L12	0E00701A	Screw M3x10 Philips Binding Head (Bronze)	2
L13	0B08583A	Plastic Clip	2
L14	0E00510A	Screw M3x8 Philips Pan Head (2A)	2
–	0J03644A	Chobert Rivet	2
F01	**CA08036A**	**Reel Motor Ass'y** Serial No.: A30101001 –	1
01	0C08138A	Reel Motor	1
02	0C08063E	Reel Motor Pulley	1
03	0M03902A	Motor Lavel 730	1
04	0M03987A	Motor Seal A	1
L01	0E00672A	Screw M2x2 Cup Point	1
F02	**CA08034A**	**Control Motor Ass'y** Serial No.: A30101001 –	1
01	0C08137A	Control Motor	1
02	0C08064A	Control Motor Pulley	1
03	0B09292A	Ceramic Capacitor 0.1μ 50V	1
04	0M03985A	Control Motor Label	1
05	0M03988A	Motor Seal B	1
F03	**CA08063C**	**Head Mount Base Ass'y** Serial No.: A30110101 –	1
01	0C08028C	Head Height Adjustment Gear	1
02	0C08027E	Head Height Adjustment Screw	2
03	0C08026D	Azimuth Alignment Screw	1
04	0C08161B	Spring Stopper	1
05	0C08187B	Head Plate Spring A	1
06	CA08083A	Head Mount Base Sub Ass'y	1
07	CA08086A	RP-8L Record/Playback Head Ass'y	1

9.12. Reel Motor Ass'y (F01)

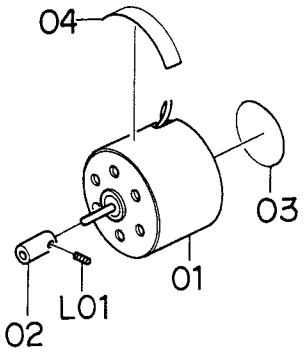


Fig. 9.12 Serial No.: A30101001 –

9.13. Control Motor Ass'y (F02)

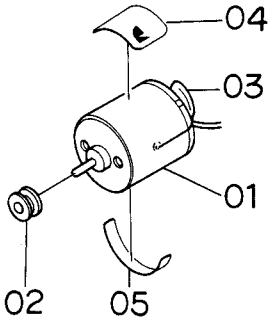


Fig. 9.13 Serial No.: A30101001 –

9.14. Head Mount Base Ass'y (F03)

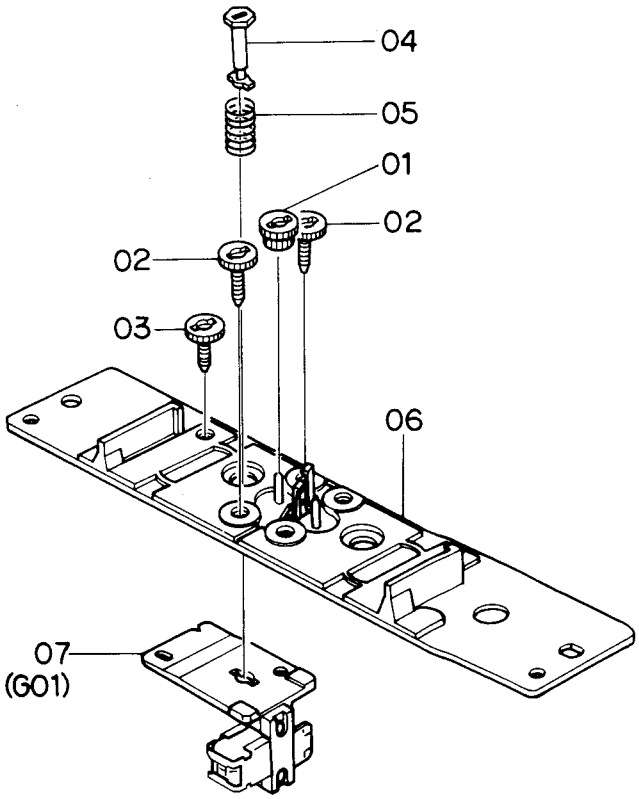


Fig. 9.14 Serial No.: A30110101 –

9.15. Supply Pressure Roller Ass'y (F04)

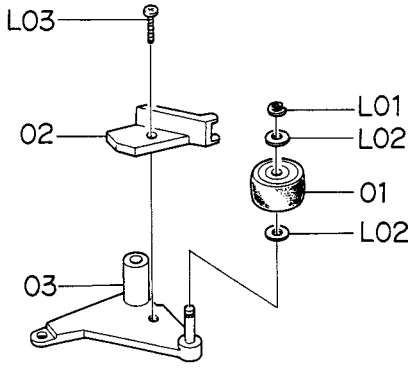


Fig. 9.15 Serial No.: A30110101 –

9.16. Take-up Pressure Roller Ass'y (F05)

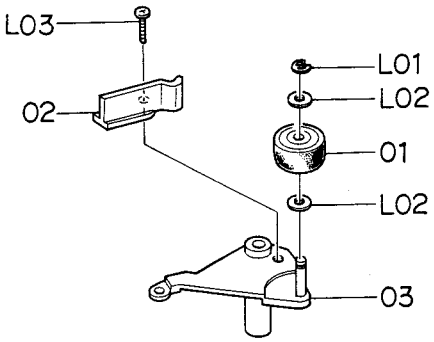


Fig. 9.16 Serial No.: A30110101 –

9.17. Head Base Ass'y A (F06)

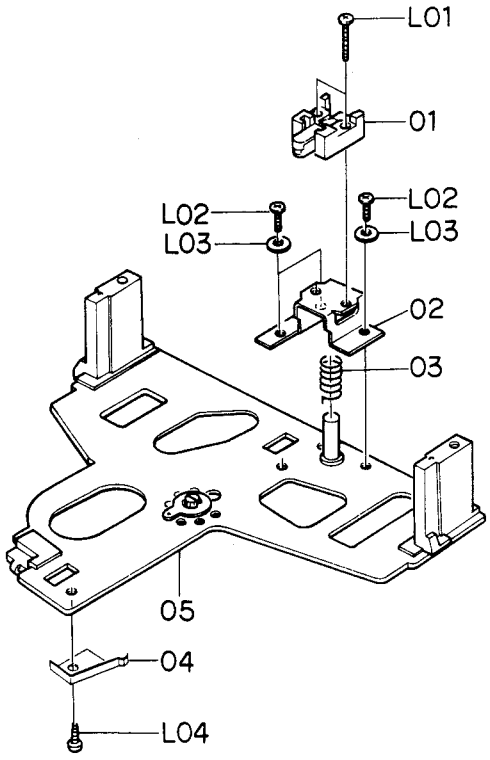


Fig. 9.17 Serial No.: A30110101 –

9.18. Cassette Case Holder L Ass'y (F07)

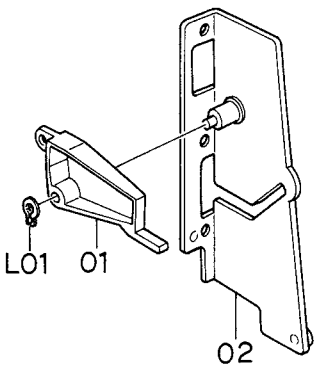


Fig. 9.18
Serial No.: A30101001 –

9.19. Cassette Case Holder R Ass'y (F08)

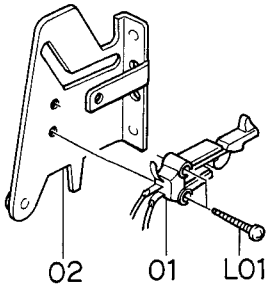


Fig. 9.19
Serial No.: A30101001 –

9.20. Auto Shut-off Ass'y (F09)

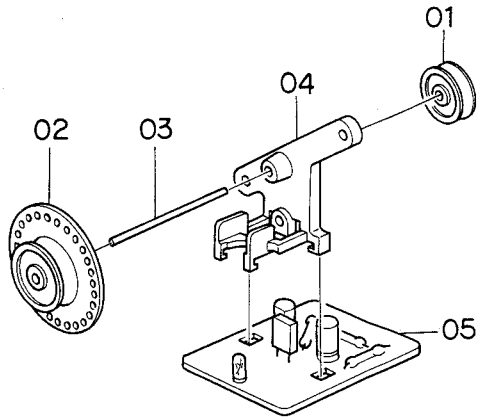


Fig. 9.20.1 Serial No.:–

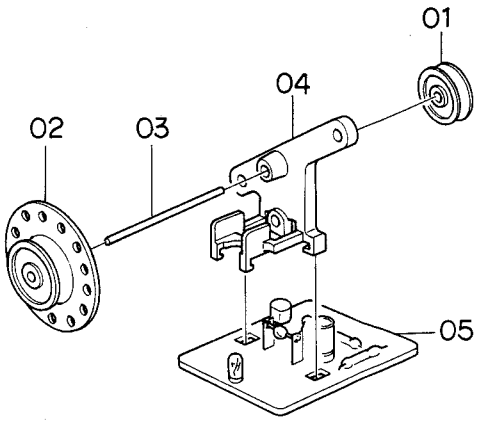


Fig. 9.20.2 Serial No.: A30101001 –

9.21. Pneumatic Damper Ass'y (F10)

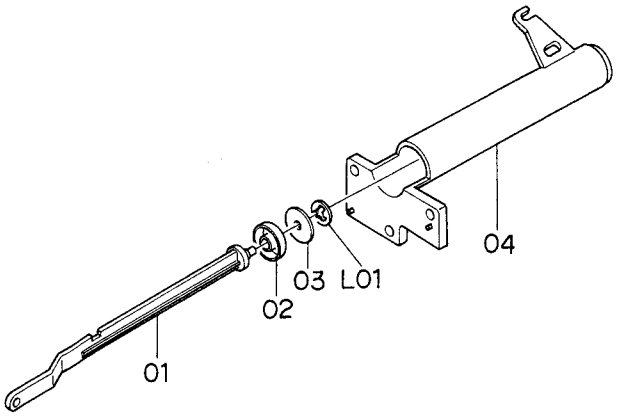


Fig. 9.21 Serial No.: A30101001 –

9.22. RP-8L Record/Playback Head Ass'y (G01)

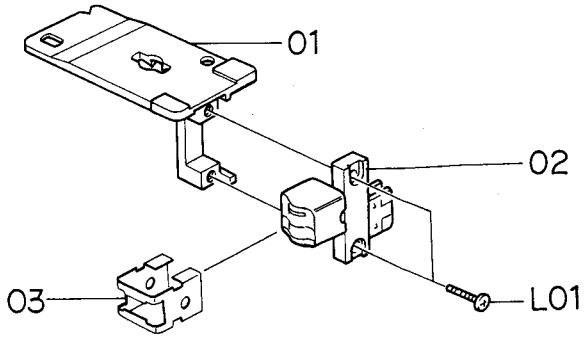


Fig. 9.22 Serial No.: A30101001 –

Schematic Ref. No.	Part No.	Description	Q'ty
F04	**CA08053B**	**Supply Pressure Roller Ass'y** Serial No.: A30110101 –	**1**
01	0C08164C	Pressure Roller	1
02	0C08189B	Supply Tape Guide	1
03	CA08061A	Supply Pressure Roller Arm Ass'y	1
L01	0E00042A	E-Ring 1.5mm	1
L02	0C08024A	Washer 2mm	2
L03	0E00788A	BT Screw M2x8 Philips Pan Head	1
F05	**CA08079A**	**Take-up Pressure Roller Ass'y** Serial No.: A30110101 –	**1**
01	0C08164C	Pressure Roller	1
02	0C08181B	Take-up Tape Guide	1
03	CA08073B	Take-up Pressure Roller Arm Ass'y	1
L01	0E00042A	E-Ring 1.5mm	1
L02	0C08024A	Washer 2mm	2
L03	0E00788A	BT Screw M2x8 Philips Pan Head	1
F06	**CA08060A**	**Head Base Ass'y A** Serial No.: A30110101 –	**1**
01	GA02017A	Erase Head E-8L	1
02	0C08158B	EH Hold Plate	1
03	0C08166A	EH Hold Plate Spring	1
04	0C08174C	Cassette Hold Spring	1
05	CA08003O	Head Base Ass'y	1
L01	0E00889A	Screw M1.7x8 Philips Pan Head	2
L02	0E00909A	Screw M2x6 Philips Pan Head (Black Chromate)	3
L03	0E00117A	Washer 2mm	3
L04	0E00794A	BT Screw M2x5 Philips Pan Head	1
F07	**CA08048A**	**Cassette Case Holder L Ass'y** Serial No.: A30101001 –	**1**
01	0C08073C	Lid Arm A	1
02	CA08035A	Cassette Case Holder L Sub Ass'y	1
L01	0E00837A	Stopper Ring 3mm	1

Schematic Ref. No.	Part No.	Description	Q'ty
F08	**CA08022A**	**Cassette Case Holder R Ass'y** Serial No.: A30101001 –	**1**
01	0C08133A	Eject Sensor	1
02	CA08044A	Cassette Case Holder R Sub Ass'y	1
L01	0E00840A	BT Screw M2x8 Philips Pan Head	2
F09	**CA08032A**	**Auto Shut-off Ass'y** Serial No.: –	**1**
01	0C08048A	Shut-off Pulley B	1
02	0C08047A	Shut-off Pulley A	1
03	0C08088B	Shut-off Pulley Shaft	1
04	0C08046A	Shut-off Pulley Holder	1
05	BA03975A	Shut-off P.C.B. Ass'y	1
F09	**CA08032B**	**Auto Shut-off Ass'y** Serial No.: A30101001 –	**1**
01	0C08206A	Shut-off Pulley B	1
02	0C08047A	Shut-off Pulley A	1
03	0C08088B	Shut-off Pulley Shaft	1
04	0C08207B	Shut-off Pulley Holder	1
05	BA04076A	Shut-off P.C.B. Ass'y	1
F10	**CA08030A**	**Pneumatic Damper Ass'y** Serial No.: A30101001 –	**1**
01	0C08058C	Damper Piston	1
02	0C08102B	Damper Ring	1
03	0C08010C	Damper Plate	1
04	0C08059E	Sylinder	1
L01	0E00874A	Stopper Ring CS 2mm	1
G01	**CA08086A**	**RP-8L Record/Playback Head Ass'y** Serial No.: A30110101 –	**1**
01	0C08160E	Head Plate	1
02	GA02040A	RP-8L Record/Playback Head	1
03	0C08169C	Pad Lifter 54	1
L01	0E00886A	Screw M1.7x6.5 Philips Pan Head	2

10. EQ. AMP. FREQUENCY RESPONSE

10.1. Playback Frequency Response

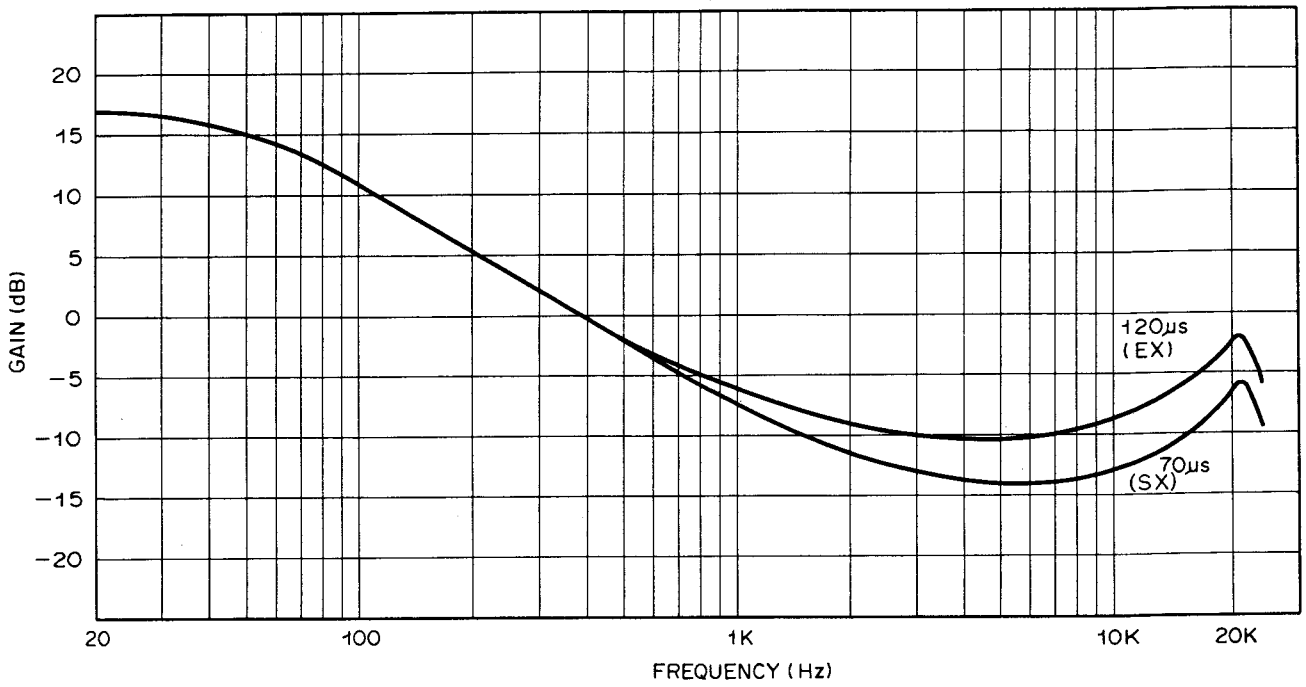


Fig. 10.1

10.2. Record Current Frequency Response

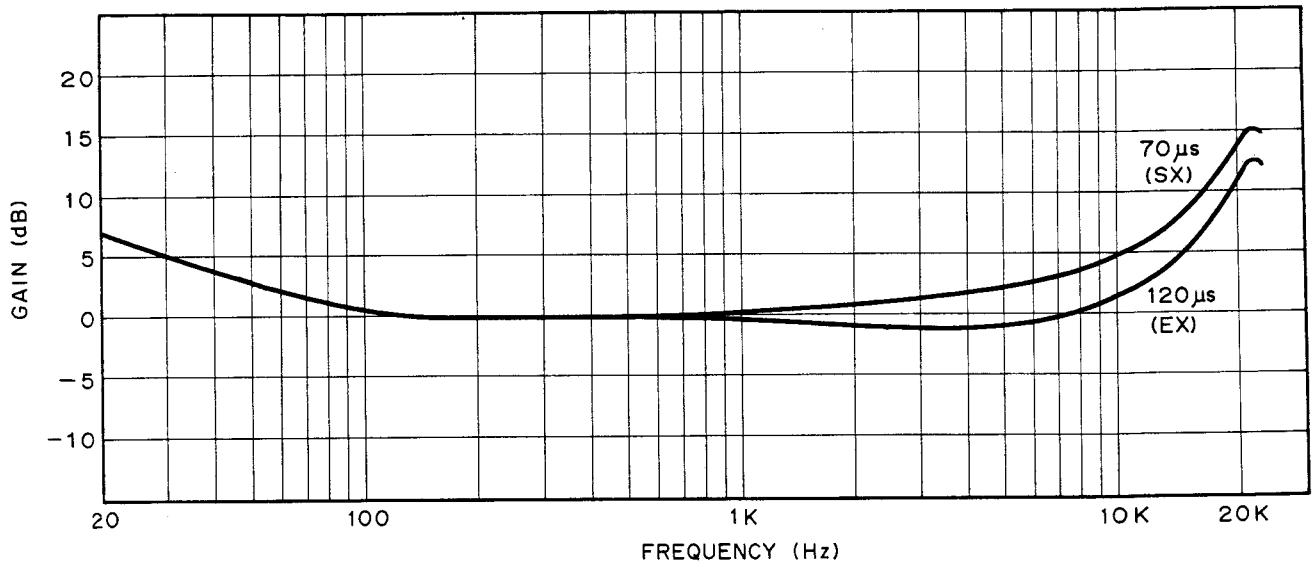


Fig. 10.2

11. OVERALL TIMING CHART

Mode	PLAYBACK			RECORD					CUE		
Control Button	Stop	Play	Stop	Rec	Rec/Play	Rec/Pause	Rec/Play	Stop	Stop	F.For Rew /Pause	Stop
Tape		470ms 300ms	120ms 180ms		840ms 740ms	130ms 160ms	220ms 120ms	130ms 160ms		100ms	100ms
Output		300ms			560ms						
Bias					560ms						

Fig. 11

12. WIRING DIAGRAM

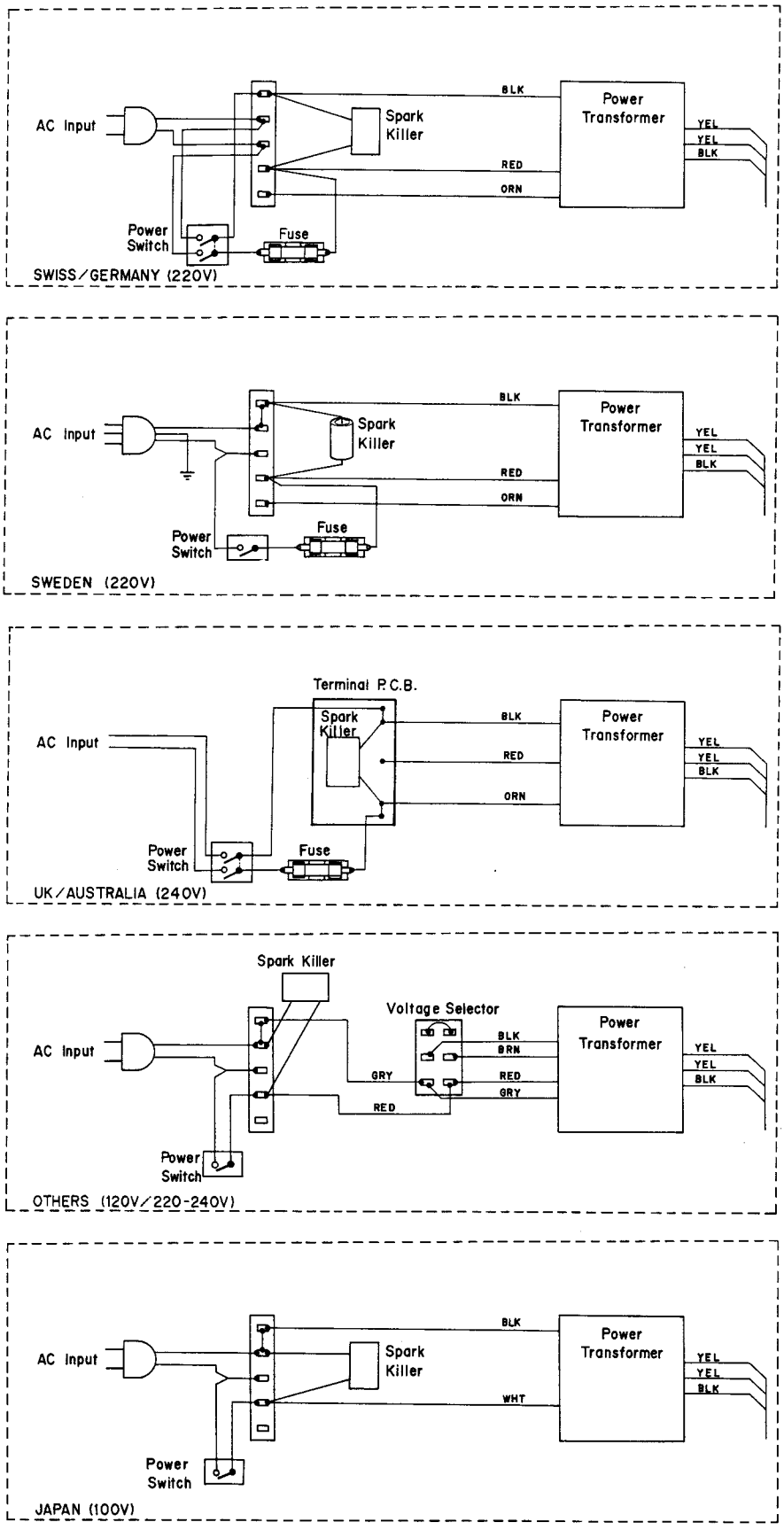
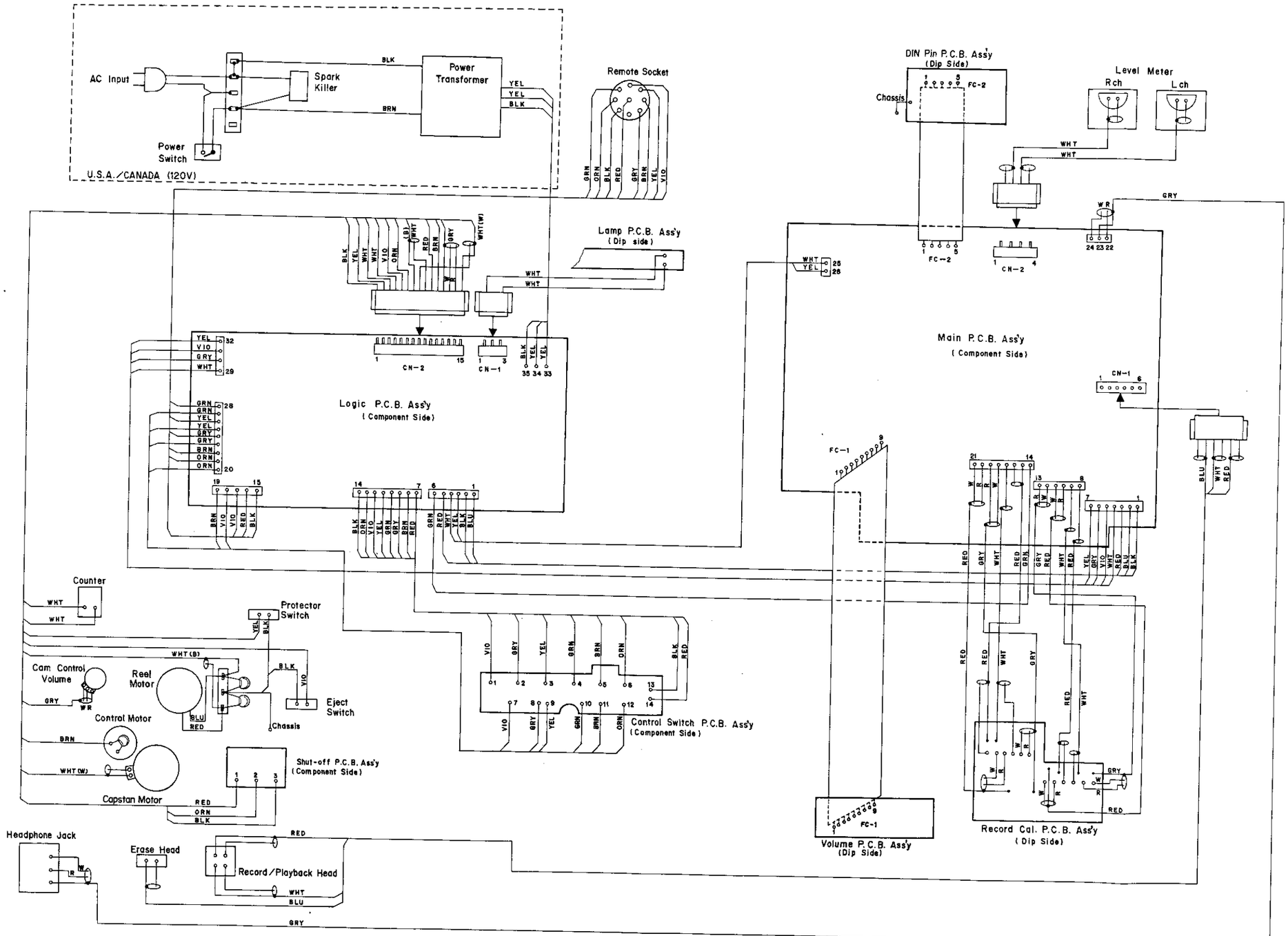


Fig. 12.1



Note: Table of wire colors

BLK – Black	GRY – Gray	BRN – Brown
BLU – Blue	GRN – Green	YEL – Yellow
ORN – Orange	RED – Red	WHT – White

Fig. 12.2

13. BLOCK DIAGRAMS

13.1. Amplifier

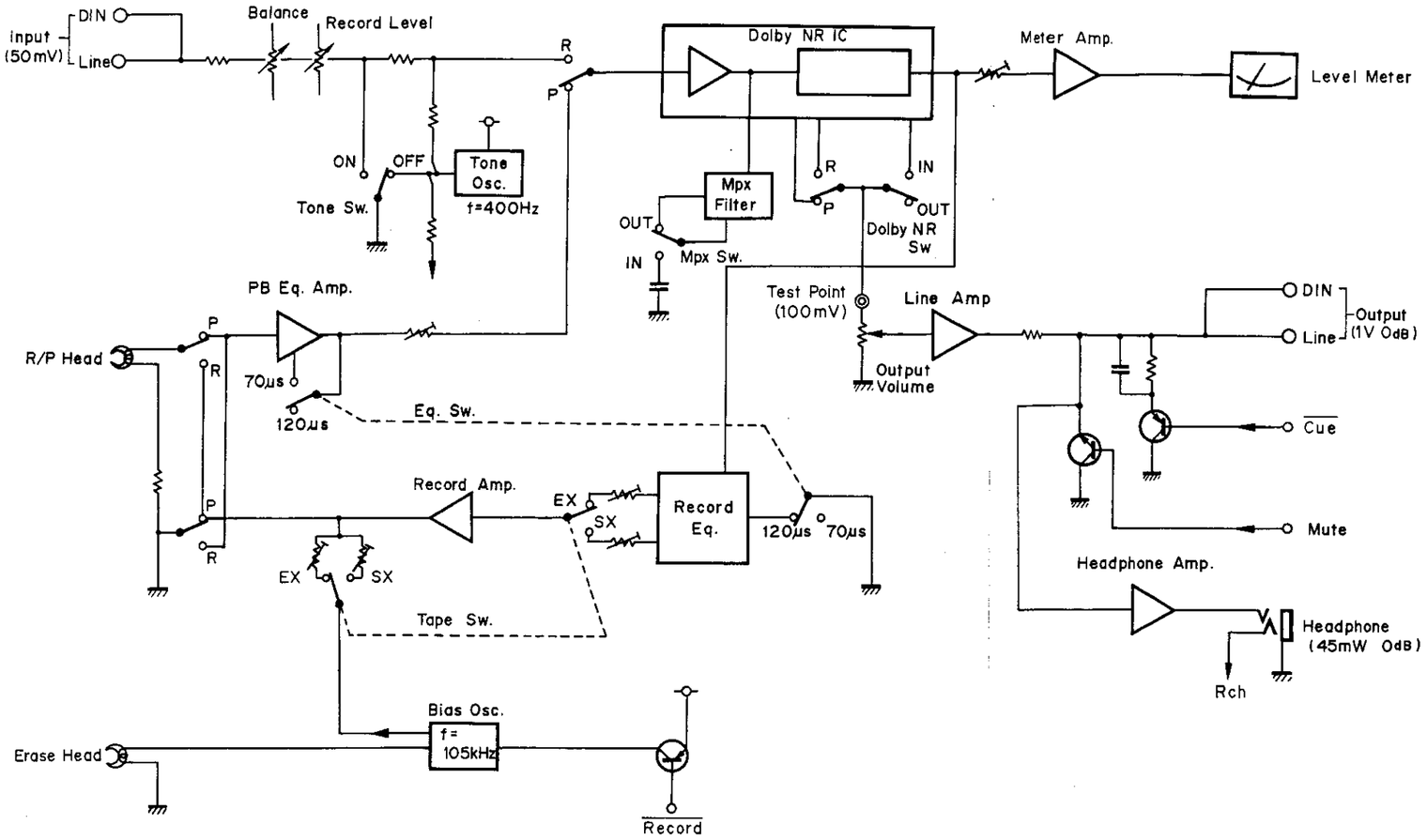


Fig. 13.1

13.2. Mechanism Control

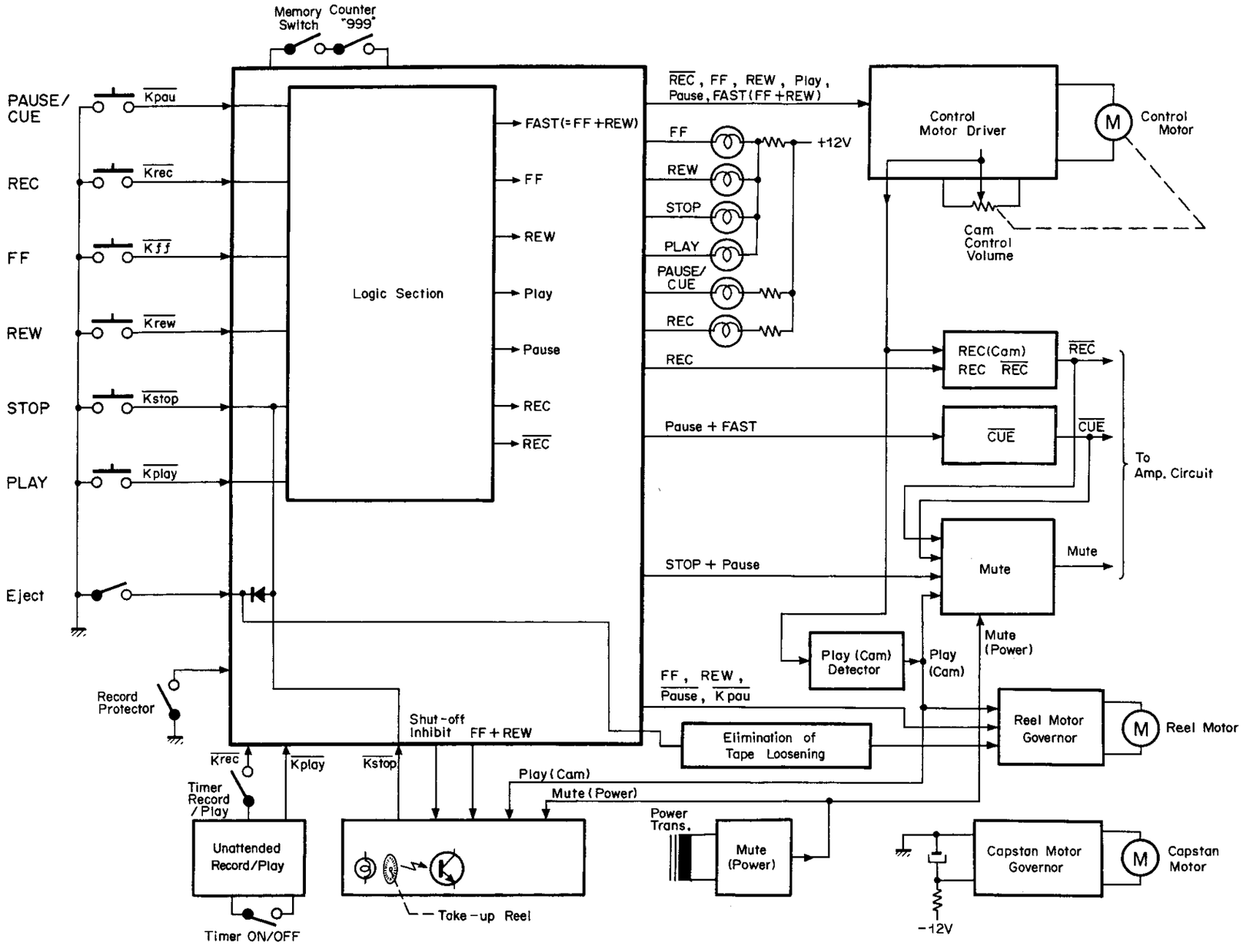


Fig. 13.2

14. SCHEMATIC DIAGRAMS

Note: Refer to diagrams of ICs on page 70.

14.1. Amplifier

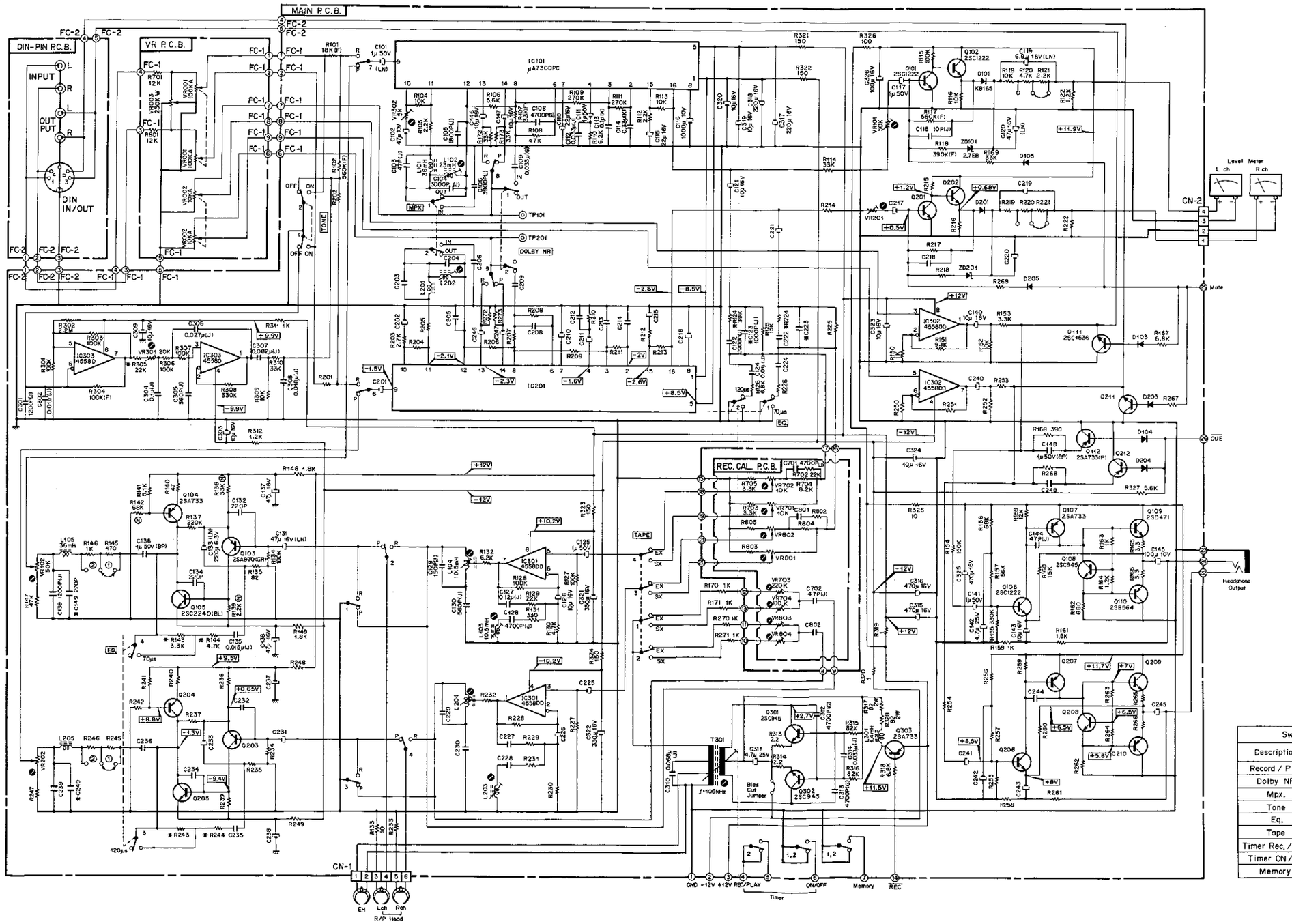
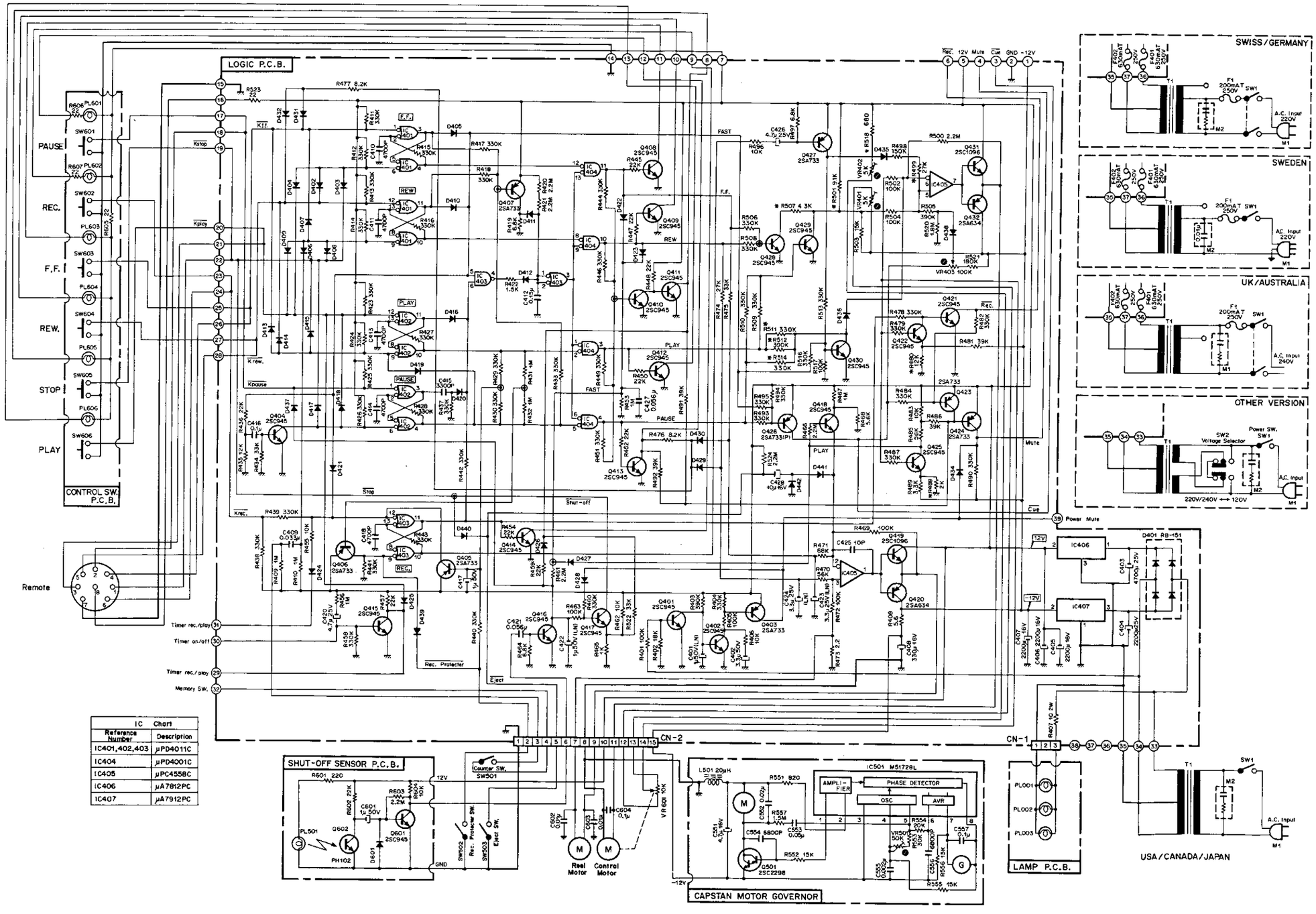


Fig. 14.1 Serial No.: A30110101 –

Notes: 1. Diode is 1SS53, 1S953, or 1S1555 unless otherwise specified.
2. Resistor and capacitor marked with * show typical value.

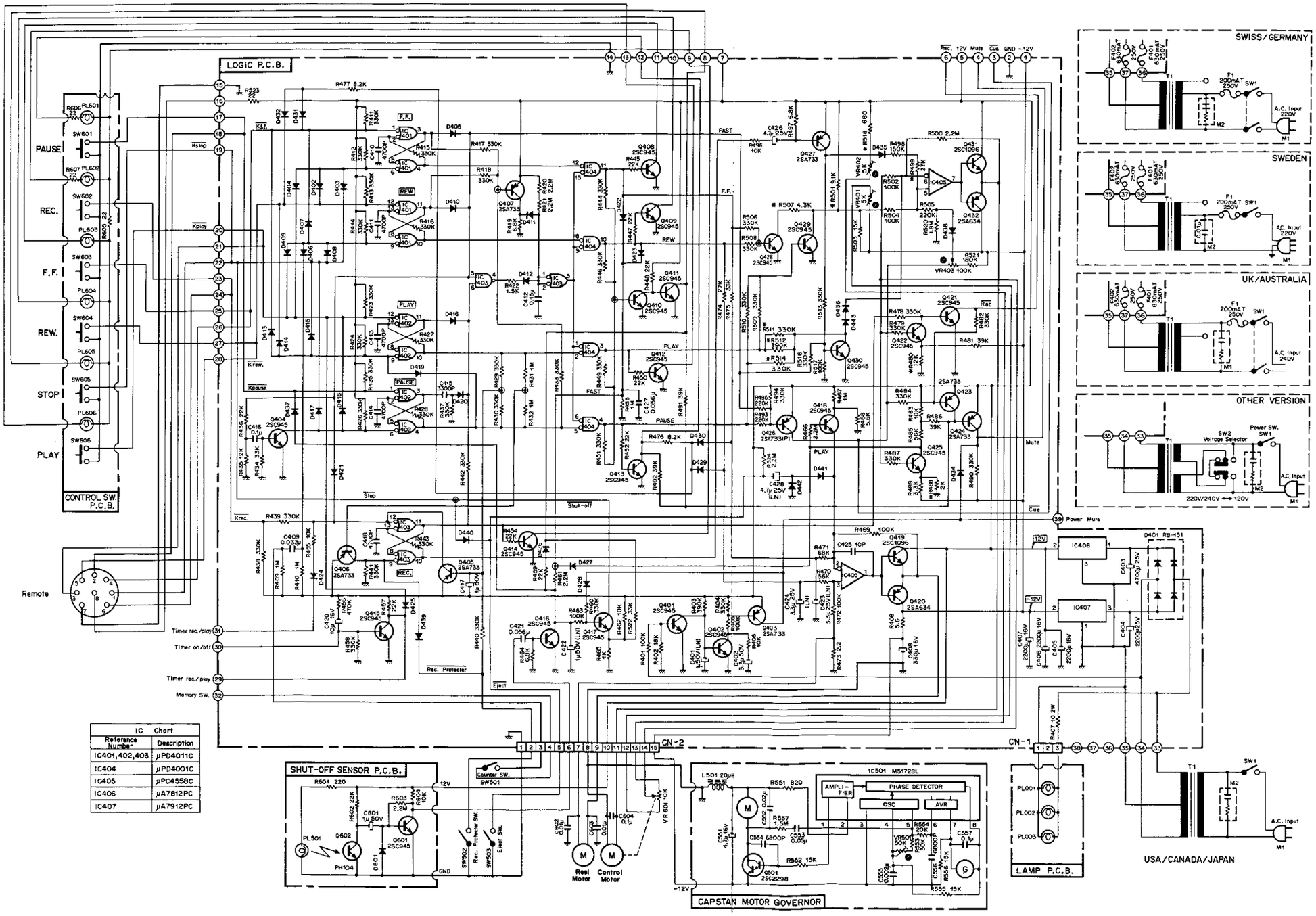
14.2. Mechanism Control



IC Chart	
Reference Number	Description
IC401,402,403	μPD4011C
IC404	μPD4001C
IC405	μPC4558C
IC406	μA7812PC
IC407	μA7912PC

Fig. 14.2.1 Serial No.: A30109251 –

Notes: 1. Diode is 1SS53, 1S953, or 1S1555 unless otherwise specified.
2. Resistor marked with * shows typical value.



IC Chart	
Reference Number	Description
IC401,402,403	μPD4011C
IC404	μPD4001C
IC405	μPC4558C
IC406	μA7812PC
IC407	μA7912PC

Fig. 14.2.2 Serial No.:–

Notes: 1. Diode is 1SS53, 1S953, or 1S1555 unless otherwise specified.
2. Resistor marked with * show typical value.

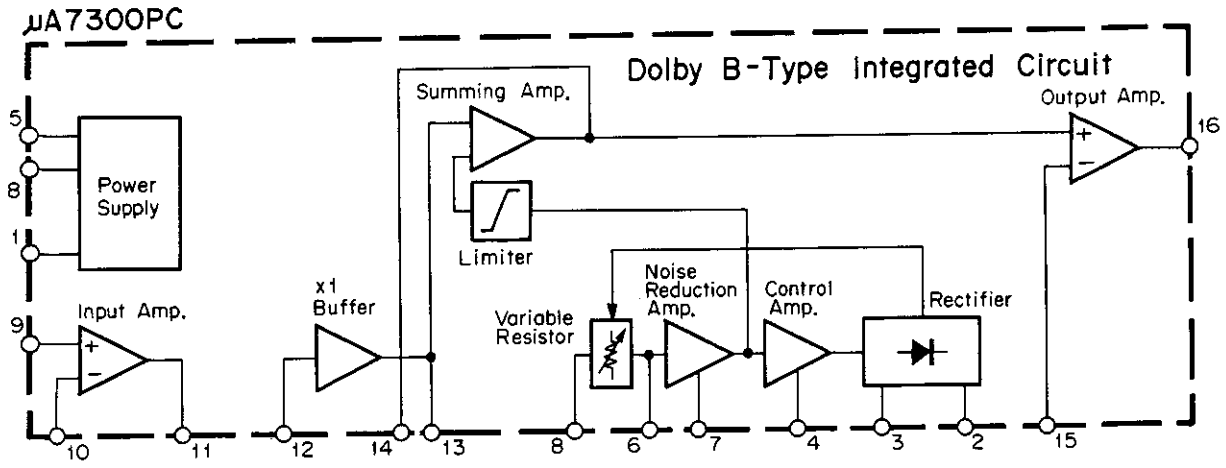


Fig. 14.3 Dolby NR IC μA7300PC

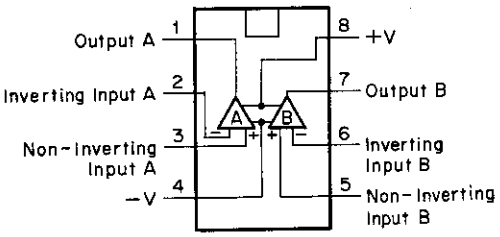


Fig. 14.4 Operational Amp. IC 4558

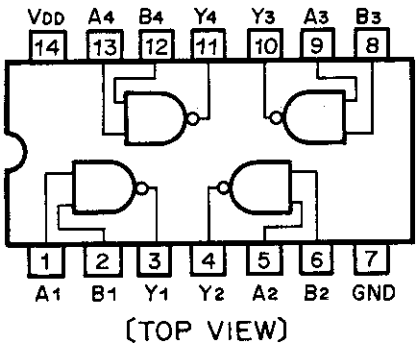


Fig. 14.5 C-MOS IC μPD4011C

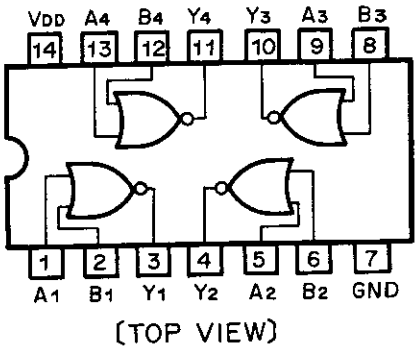


Fig. 14.6 C-MOS IC μPD4001C

15. REMOTE CONTROL UNIT RM-580 (OPTIONAL)

Refer to item 2.4, principle of operation of RM-580.

15.1. Mounting Diagrams

Note: Mounting diagram shows a dip side view of the printed circuit board.

15.1.1. Receiver

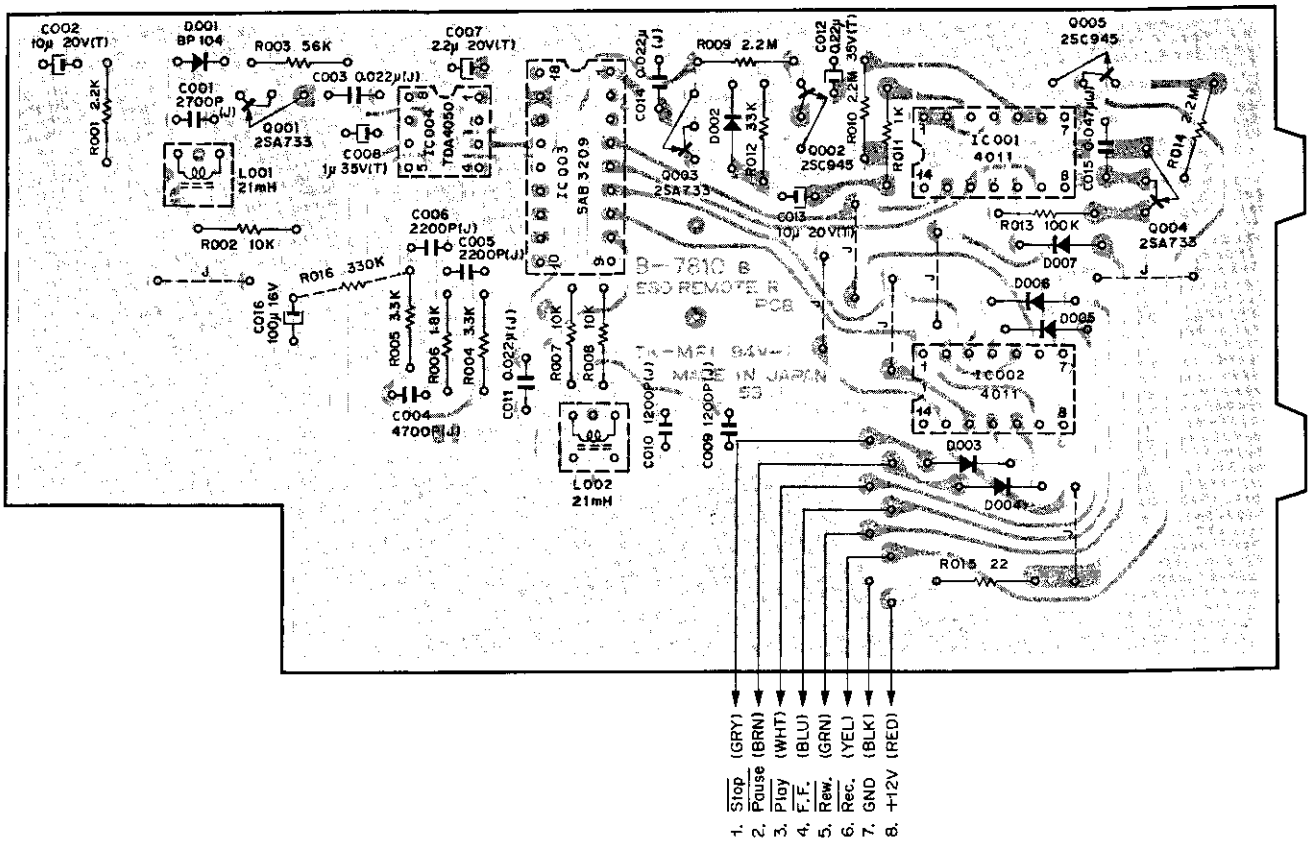


Fig. 15.1.1

Schematic Ref. No.	Part No.	Description			Schematic Ref. No.	Part No.	Description		
	BA04002A	**Remote Receiver P.C.B. Ass'y**			R011	0B01857A	Carbon Resistor	1K	ERD-25T J
					R012	0B05509A	Carbon Resistor	33K	ERD-25T J
	0B07810B	Remote Receiver P.C.B.			R013	0B01889A	Carbon Resistor	100K	ERD-25T J
IC001,002	0B06178A	IC	μPD4011C		R015	0B05579A	Carbon Resistor	22	ERD-25T J
IC003	0B06162A	IC	SAB3209		R016	0B05627A	Carbon Resistor	330K	ERD-25T J
IC004	0B06163A	IC	TDA4050		C001	0B09231A	SP Capacitor	2700P	50V J
Q001,003	0B06013A	Transistor	2SA733		C002,013	0B05581A	Tantalum Capacitor	10μ	20V
004					C003,011	0B09291A	Ceramic Capacitor	0.022μ	50V J
Q002,005	0B06100A	Transistor	2SC945		014				
D001	0B06165A	Photo Diode	BP104		C004	0B05652A	Mylar Capacitor	4700P	50V J
D002,003	0B01909A	Silicon Diode	1S1555		C005,006	0B01802A	Mylar Capacitor	2200P	50V J
004,005					C007	0B05598A	Tantalum Capacitor	2.2μ	20V
006,007					C008	0B05638A	Tantalum Capacitor	1μ	35V
L001,002	0B06588A	Coil	21mH		C009,010	0B05790A	SP Capacitor	1200P	50V J
R001	0B05622A	Carbon Resistor	2.2K	ERD-25T J	C012	0B05772A	Tantalum Capacitor	0.22μ	35V
R002,007	0B01888A	Carbon Resistor	10K	ERD-25T J	C015	0B05796A	Mylar Capacitor	0.047μ	50V J
008					C016	0B01400A	Electrolytic Capacitor	100μ	16V
R003	0B05508A	Carbon Resistor	56K	ERD-25T J		0B08610A	Shield Plate N604	(1 pce.)	
R004,005	0B01681A	Carbon Resistor	3.3K	ERD-25T J		0B03924A	Gate Pin	(2 pcs.)	
R006	0B05614A	Carbon Resistor	1.8K	ERD-25T J					
R009,010	0B05671A	Carbon Resistor	2.2M	ERD-25T J					
014									

15.1.2. Transmitter

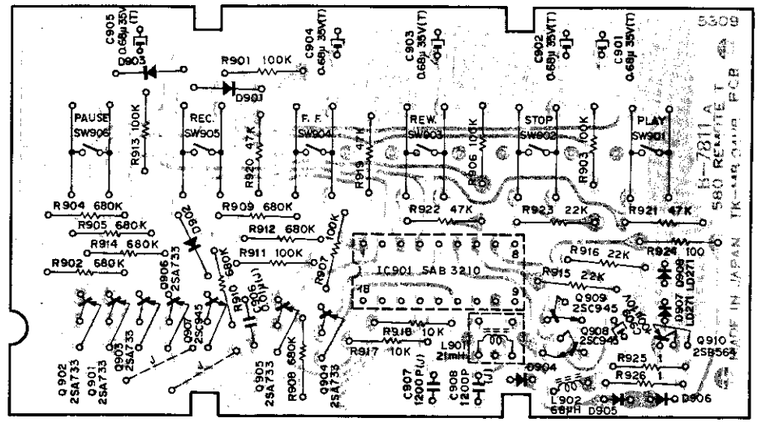


Fig. 15.1.2

Schematic Ref. No.	Part No.	Description	
	BA04004A	**Remote Transmitter P.C.B. Ass'y**	
	0B07811A	Remote Transmitter P.C.B.	
IC901	0B06161A	IC	SAB3210
C901,902	0B06013A	Transistor	2SA733
903,904			
905,906			
Q907,908	0B06100A	Transistor	2SC945
909			
Q910	0B06069A	Transistor	2SB564
D901,902	0B01909A	Diode	1S1555
903,904			
905,906			
D907,908	0B06164A	LED	LD271
L901	0B06588A	Coil	21mH
L902	0B06561A	Inductor	68μH
R901,903	0B01889A	Carbon Resistor	100K ERD-25T J
906,907			
911,913			
R902,904	0B05868A	Carbon Resistor	680K ERD-25T J
905,908			
909,910			
912,914			
R915,916	0B05615A	Carbon Resistor	22K ERD-25T J
923			
R917,918	0B01888A	Carbon Resistor	10K ERD-25T J
R919,920	0B05641A	Carbon Resistor	47K ERD-25T J
921,922			
R924	0B01679A	Carbon Resistor	100 ERD-25T J
R925,926	0B05695A	Carbon Resistor	1 ERD-25T J
C901,902	0B05773A	Tantalum Capacitor	0.68μ 35V
903,904			
905			
C906	0B09290A	Ceramic Capacitor	0.01μ 50V J
C907,908	0B05790A	SP Capacitor	1200P 50V J
C909	0B05885A	Electrolytic Capacitor	100μ 10V
SW901,902	0B07219A	Switch	AKC8S
903,904			
905,906			

15.2. Schematic Diagrams

15.2.1. Receiver

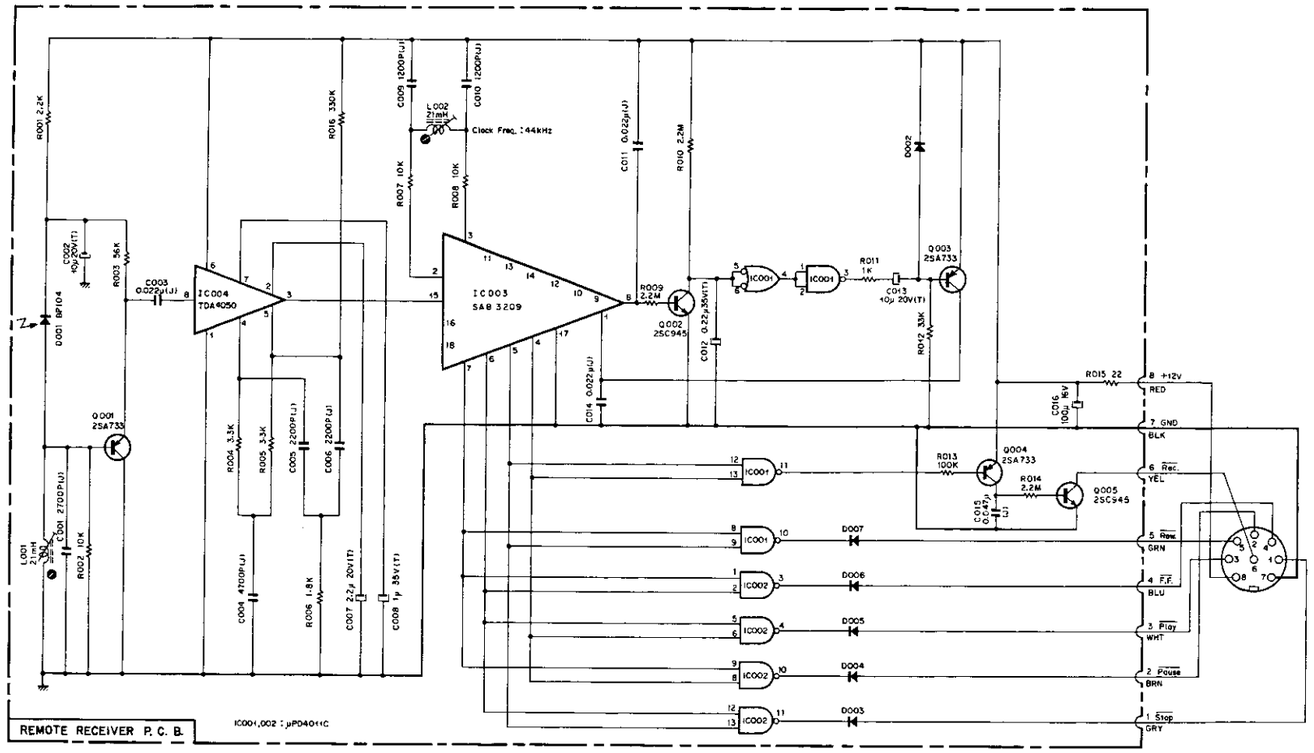


Fig. 15.2.1

15.2.2. Transmitter

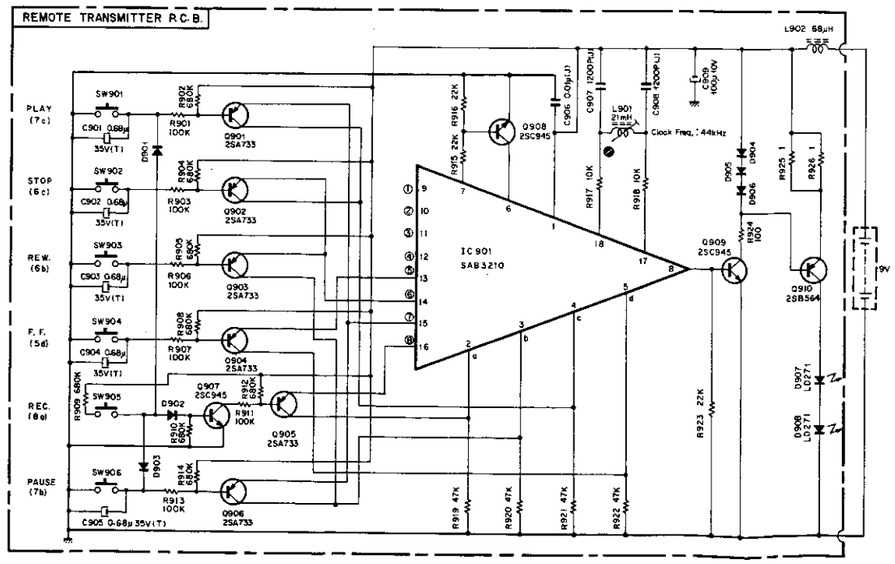


Fig. 15.2.2

15.3. Adjustments

15.3.1. Transmitter

(1) Disassemble the Bottom Case, then remove the Remote Transmitter P.C.B. Ass'y.
(2) Supply +9 V DC from an external Regulated Power Supply to the DC line of the Remote Transmitter P.C.B. Ass'y.
(3) Connect a Frequency Counter across the IC901-18 pin and ground.
(4) Push the Play Microswitch (SW901) to turn ON the power.
(5) Adjust Coil L901 to obtain 44 kHz ± 50 Hz on the Frequency Counter.
(6) Release the Play Microswitch (SW901), then remove the Regulated Power Supply and the Frequency Counter.
(7) Assemble the Remote Transmitter Ass'y.

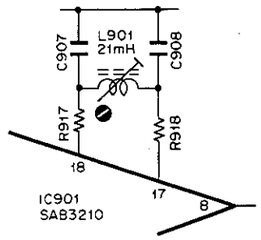


Fig. 15.3.1

15.3.2. Receiver

(1) Disassemble the Receiver Case, then remove the Remote Receiver P.C.B. Ass'y.
(2) Supply +12 V DC to the Remote Receiver P.C.B. Ass'y from an external Regulated Power Supply by connecting +12 V DC of the Regulated Power Supply to pin No.8 (RED) of the Remote Cord and ground to pin No. 7 (BLACK), or from the N-580 by plugging Remote Cord into Remote Control Socket of the N-580.
(3) Connect a Frequency Counter across the IC003 (SAB3209)-2 pin and ground.
(4) Adjust Coil L002 to obtain 44 kHz ± 50 Hz on the Frequency Counter.

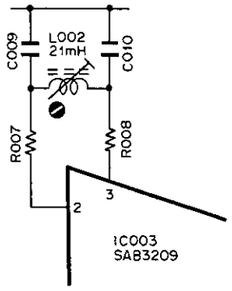


Fig. 15.3.2

(5) Insert a 1-MΩ resistor in series to the Oscillator output, then connect it across the base of Q001 and ground.
(6) Set the output of the Oscillator to the order of a few voltage, then calibrate the oscillator frequency to 22 kHz ± 25 Hz monitoring the frequency by the Frequency Counter.
(7) Connect an AC Voltmeter across the emitter of Q001 and ground.
(8) Adjust Coil L001 to obtain maximum reading on the AC Voltmeter.
(9) Remove the Oscillator, AC Voltmeter and Regulated Power Supply, then assemble the Remote Receiver Ass'y.

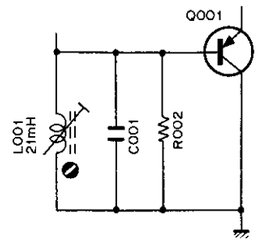


Fig. 15.3.3

15.3.3. Performance Check of Transmitter and Receiver

(1) Connect the Receiver to the Remote Control Socket of the N-580.
(2) Press each control switch of the Transmitter and check to insure whether every function operates accurately.
Note: Possible operating zone of the Transmitter is shown in Fig. 15.3.4.

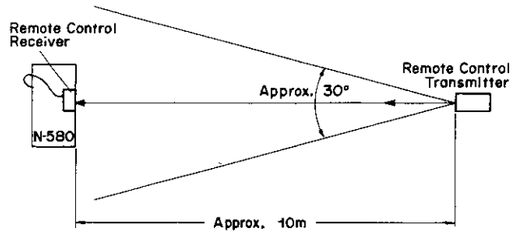


Fig. 15.3.4

15.4. Mechanism Ass'y and Parts List

15.4.1. Receiver

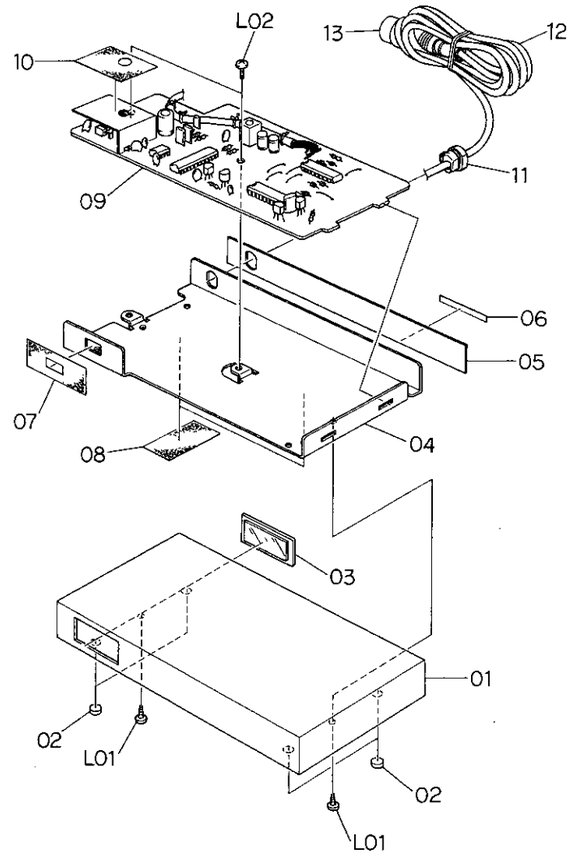


Fig. 15.4.1

Schematic Ref. No.	Part No.	Description	Q'ty
		Remote Receiver Ass'y	
01	0H03702B	Receiver Case	1
02	0A03285B	Leg RM 580	4
03	0H03649A	Acrylic Cover	1
04	0J03995B	Receiver Chassis	1
05	0M03975D	Rear Plate	1
06	0M03982A	Serial No. Seal (Receiver)	1
07	0J03996A	Chassis Mask	1
08	0J04008A	Chassis Himelon	2
09	BA04002A	Remote Receiver P.C.B. Ass'y	1
10	0J04007A	P.C.B. Himelon	1
11	0B08587A	Cord Bushing	1
12	0B05222B	8P Cord	1
13	0B08585A	8P DIN Plug	1
L01	0E00860A	BT Screw M3x6 Philips Binding Head (Bronze)	2
L02	0E00857A	BT Screw M3x6 Philips Binding Head	2

15.4.2. Transmitter

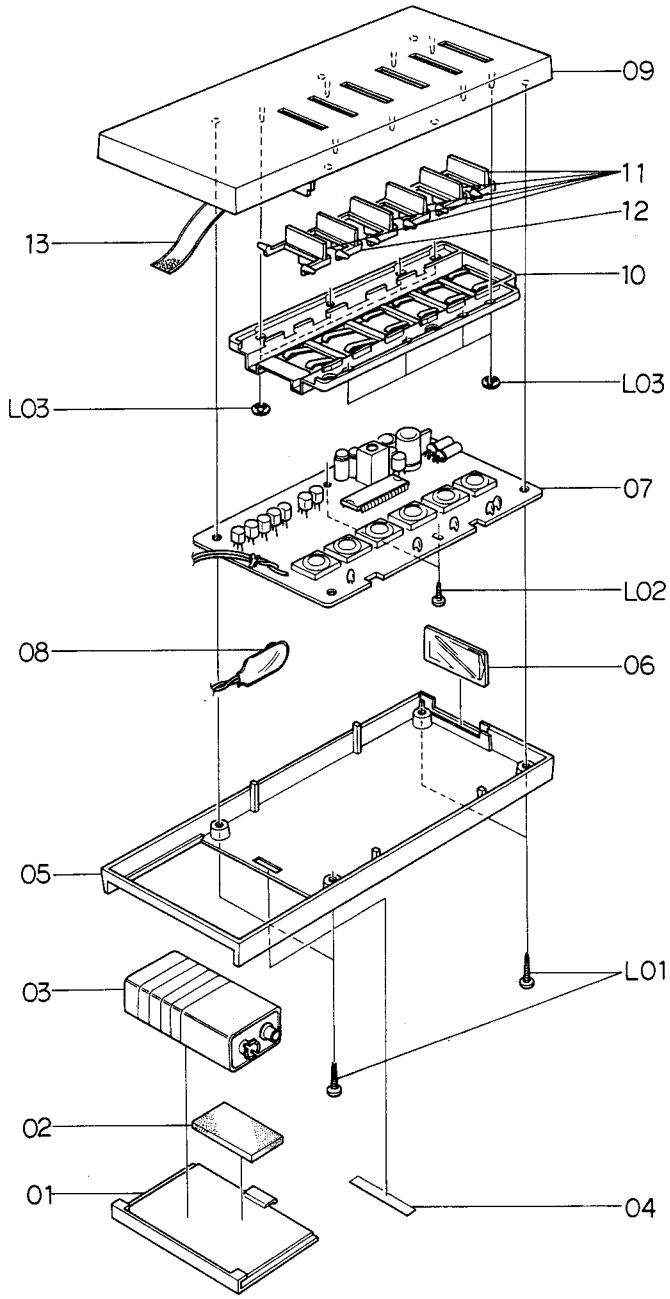


Fig. 15.4.2

Schematic Ref. No.	Part No.	Description	Q'ty	Schematic Ref. No.	Part No.	Description	Q'ty
		Remote Transmitter Ass'y		10	0J03994B	Spring Plate	1
				11	0H03659A	Control Button B	5
01	0H03705A	Battery Cover	1	12	0H03658A	Control Button A	1
02	0J03905A	Battery Cushion	1	13	0J03906A	Battery Ribbon	1
03	0B08529A	Battery 9V	1	L01	0E00825A	BT Screw M2.6x8 Philips Binding Head	4
04	0M03976A	Serial No. Seal (Transmitter)	1				
05	0H03704A	Bottom Case	1	L02	0E00824A	BT Screw M2.6x6 Philips Pan Head	2
06	0H03657A	Smoked Filter	1				
07	BA04004A	Remote Transmitter P.C.B. Ass'y	1	L03	0E00874A	Stopper Ring CS 2mm	8
08	0B05223B	Battery Snap B 110mm	1				
09	0H03701C	Top Case	1				

16. SPECIFICATIONS

Power Source	100, 120, 120/220-240, 220 or 240V; 50/60Hz
Power Consumption	20 W Max.
Tape Speed	1-7/8 ips. (4.8 cm/sec.) ±1%
Wow and Flutter	Less than 0.1% WTD Peak, 0.05% WTD rms.
Frequency Response	20-20,000 Hz ±3 dB (SX, EXII Tapes,-20 dB Rec. Level)
Signal to Noise Ratio	Better than 60 dB at 400 Hz, 0 dB, IHF-A WTD rms.
(Dolby In, SX Tape,)	Better than 63 dB at 400 Hz, 3% THD, IHF-A WTD rms.
Total Harmonic Distortion	Less than 1.5% at 400 Hz, 0 dB (SX, EXII Tapes)
Erasure	Better than 60 dB below saturation level at 1 kHz
Separation	Better than 37 dB at 1 kHz, 0 dB
Crosstalk	Better than 60 dB at 1 kHz, 0 dB
Bias Frequency	105 kHz
Input	50 mV, 50 k ohms
Output Level	1V (400 Hz, 0 dB, Output Level at Max.)
Headphone	45 mW
Dimensions	500(W) x 130(H) x 350(D) m/m 19-11/16(W) x 5-1/8(H) x 13-25/32(D) inches
Approximate Weight	8.3 kg, 18 lb, 5 oz

- Specifications and appearance design are subject to change for further improvement without notice.
- Dolby NR under license from Dolby Laboratories.
- The word "DOLBY" and the Double-D-Symbol are trademarks of Dolby Laboratories.

Service Manual for the Previous N-580

Application: Serial Nos. A30101001 – A30110100

CONTENTS

1. GENERAL

This section refers to the previous type of Nakamichi 580. In case contents are the same as the first section of the service manual, descriptions will be omitted, please refer to the former section.

The following items are omitted in this section, please refer to the former section:

- Control Functions and photos of the Nakamichi 580
- Measurement Instruments
- Overall Timing Chart
- Wiring Diagram
- Specifications

2. PRINCIPLE OF OPERATION

2.1. Mechanisms

2.1.1. 2-Head Configuration

Despite the fact that the N-580 is of 2-head cassette tape deck, it will provide you with performance up to 20 kHz. To arrive at such performance, the N-580 now incorporates 2 great improvements.

One of them is further improvement of record/playback head and the other being the improvement of headblock, in other words, narrower gap of the record/playback head increased the playback frequency response at highs, and modification of the headblock has resulted in more stabilized tape travel. Accuracy of tape travel is one of the most essential factors for a device to optimize its performance. Inaccurate tape travel will therefore induce deterioration exemplified by the following:

(a) vibration will be given to tape travel, as a result of which flutter and modulation noise will become increased

(b) insufficient tape-to-head contact will result in level drops

(c) tape skew will become greater and frequency response will become decreased

Needless to say, constant tape travel must consist of smooth drive mechanism, as well as of the fact that tape, heads and tape guide are placed in the most appropriate positions. The following describes the details of the 2 different improvements in the N-580:

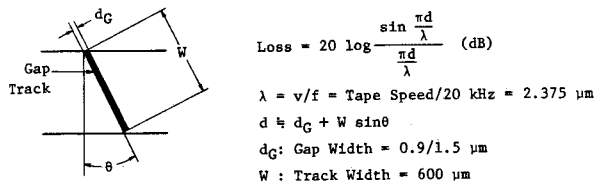


Fig. 2.1.1 Equivalent Gap Width

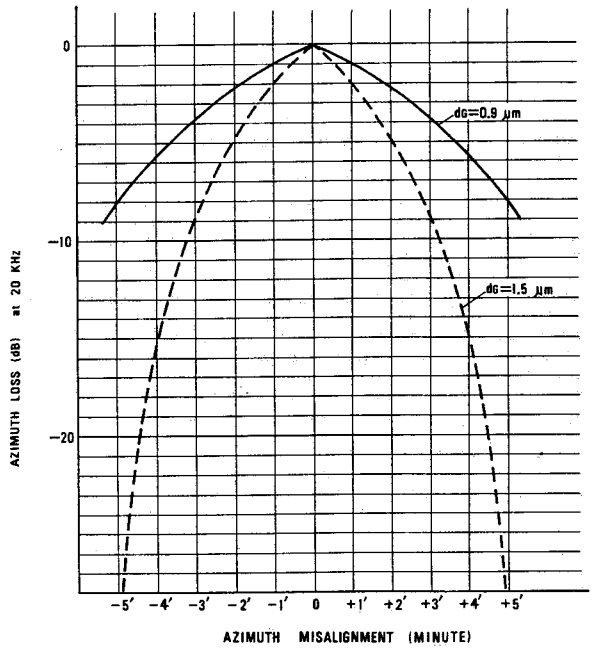


Fig. 2.1.2 Azimuth Misalignment vs Azimuth Loss (Playback Output Loss) at 20 kHz

(1) SuperHead

Even if an azimuth misalignment is noted because of tape skew, deterioration of performance has been greatly reduced upon decreasing the gap of the record/playback head from 1.5 microns to 0.9 micron.

Where gap width is decided to be d, it is publicly known that the gap loss Ld is obtained by the following formula:

$$Ld = 20\log\frac{\sin\frac{\pi d}{\lambda}}{\frac{\pi d}{\lambda}}\ (dB)$$

Legend: d = Gap width of Playback head
λ = Recording wave length (λ=v/f, v=Tape speed)

The SuperHead employs a narrower gap than the conventional heads, which resulted in decreasing loss against frequencies at highs and an improvement of frequency response.

Where there should be any azimuth misalignment, it would equivalently converted to gap loss and will give affect to frequency response.

Fig. 2.1.1 shows equivalent gap width, Fig. 2.1.2 azimuth misalignment at frequency of 20 kHz vs azimuth loss (playback output loss) when gap width is considered to be a parameter, and Fig. 2.1.3 shows frequency vs azimuth loss when azimuth misalignment is considered to be a parameter.

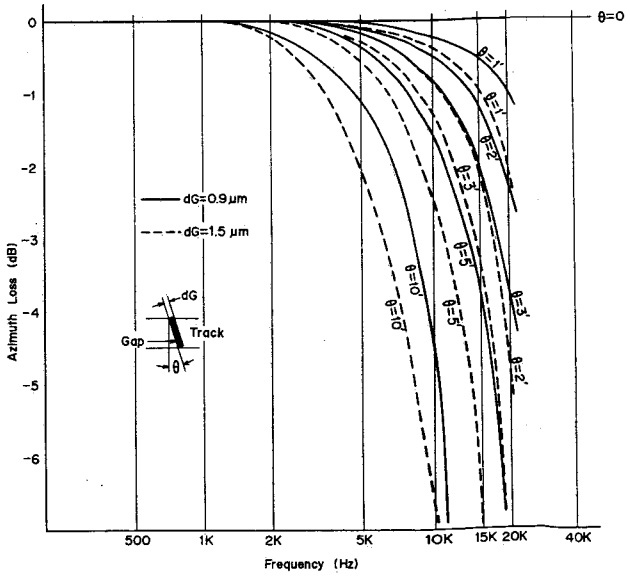


Fig. 2.1.3 Frequency vs Azimuth Loss

(2) Erase Head

Refer to Figs. 2.1.4 and 2.1.5. This Head is specially called Direct-Flux Erase Head. It has the same principle as that of a transformer. Very small quantity of electric current flows in the primary line, while much larger quantity of the current in proportion to the number of turns of primary and secondary coils flows in the secondary line in the N-580, there flows in the Head the current of 33 times. Very high efficiency has been successfully given to the Head by adopting this method. Because of this, the erasure of 70 dB or even more could be maintained while erasing the tape which had been recorded at the saturation level of 100 Hz.

The magnetic circuit is formed involving the Magnetic Tape placed between the two conductors on the Erase Head.

Thus, the induced greater value of the secondary current circulates through the Magnetic Tape.

Value of the current in the primary line is approximately 600 mA. (When you measure the value of the current of the erase, always use the resistor of less than 0.1 Ω in series to the Head. The greater resistor is used, the larger the loss will become.)

The Copper Plates on top and bottom of the Head is forming a 1-turn coil, so do not short-cut these plates.

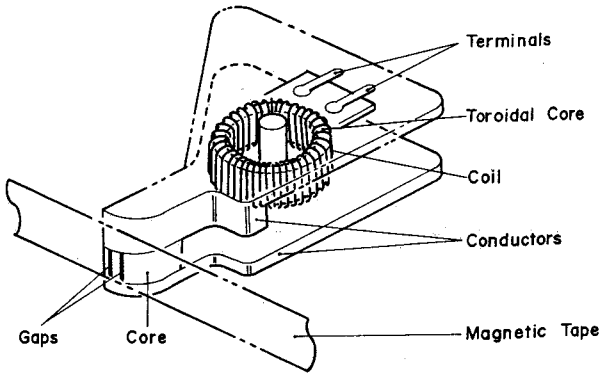
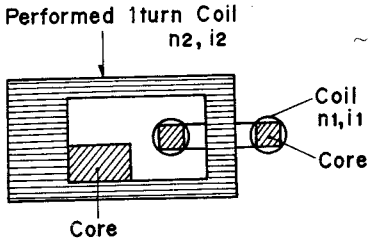


Fig. 2.1.4 Erase Head



i1 : Current value in the primary line
i2 : Current value in the secondary line
n1 : Number of turns at the primary line
n2 : Number of turns at the secondary line
(Here it means one)

Fig. 2.1.5 Sectional View of Erase Head

2.1.2. Headblock

Although the N-580 is of 2-head cassette system, the entire head adjustment functions are incorporated in the head plate assembly as can be noted with the 3-head cassette systems produced by Nakamichi Corporation, and each of the adjustments can be performed individually without giving effect to other adjustments. Refer to Fig. 2.1.6.

(1) Adjustment of Tape Guide Height

Tape guide for N-580 is affixed to the Erase Head which is being assembled into the Pressure Roller Assembly on the Supply side. With a spring in the stud of the Head Base Assembly, the Supply Pressure Roller Assembly is tightly affixed with Tape Guide Adjustment Screws. The adjustment screw is placed on a spring, and therefore by either tightening or loosing adjustment the height of the Tape Guide will become possible.

(2) Record/Playback Head Adjustment and Azimuth Alignment

Azimuth and height of Record/Playback Head are independent to each other and adjustment may be done separately without affecting others. In order to adjust the tilt of Record/Playback Head backwards or frontwards, take off the Height Gear Stopper and take out the Height Gear and after then turn the two Height Adjustment Screws. After the adjustment is done, place the Height Gear back and fix it with the Height Gear Stopper. After the Head tilt is adjusted in such a way as above, adjust the height by turning the Height Gear. Azimuth alignment is adjusted by turning the Azimuth Screw. This system has been carefully designed so as to minimize influence each other between azimuth and height adjustment.

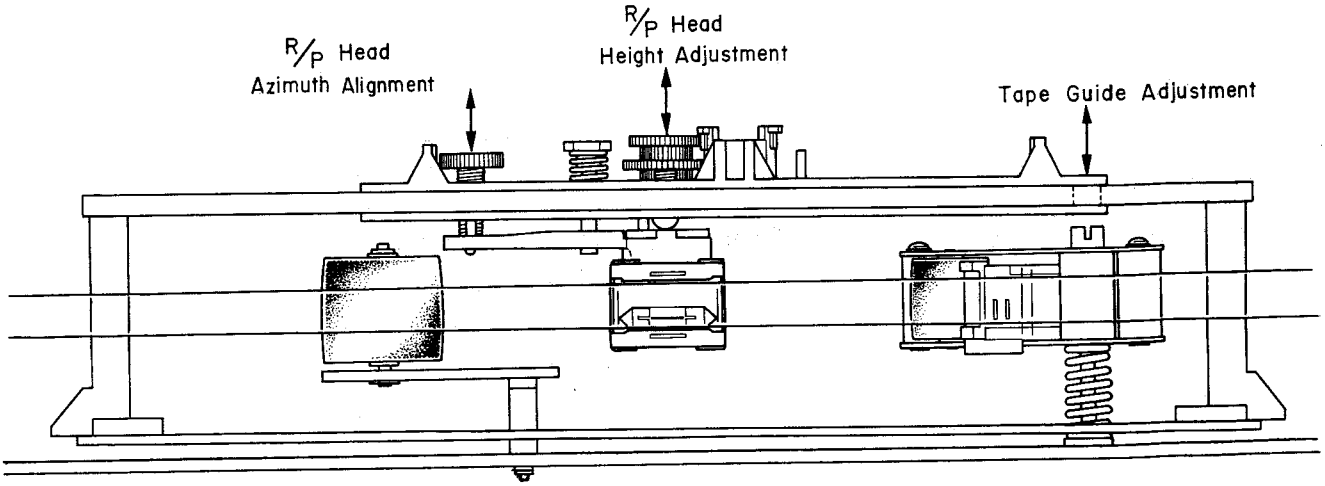


Fig. 2.1.6 Headblock

2.1.3. Double Capstan Tape Drive
Remains the same as the latest one. Refer to the former section.

2.1.4. Mechanical Control Cam Operation
Remains the same as the latest one. Refer to the former section.

2.2. Amp. Circuits
2.2.1. Playback Eq. Amp. Circuit
Remains the same as the latest one except for circuit diagram.
Circuit diagram is illustrated together with the latest one, as referred to in Fig. 2.2.1-B on page 9 in the former section.

2.2.2. Record Amp. Circuit
Remains the same as the latest one except for circuit diagram.
Circuit diagram is illustrated together with the latest one. Refer to Fig. 2.2.4-B on page 10 in the former section.

2.2.3. Bias Osc. Circuit
Remains the same as the latest one except for circuit diagram. Circuit diagram is illustrated together with the latest one. Refer to Fig. 2.2.5-B on page 10 in the former section.

2.3. Mechanism Control Circuits
Remains the same as the latest one. Refer to the former section.

3. REMOVAL PROCEDURES

Note: Refer to items 3.1 - 3.20 on pages 25 - 29 in the former section.

3.1. Sub Mechanism Chassis Ass'y

Refer to Fig. 3.1.

(1) Refer to Fig. 3.2 (Page 25). Remove Mechanism Ass'y referring to item 3.5 (Page 25).
(2) Remove Flywheel Holder Ass'y and both Flywheel Assemblies referring to item 3.20 (Page 29).
(3) Remove F01 and F02, then disassemble F03 (Sub Mechanism Chassis Ass'y).

3.2. Control Motor Ass'y

Refer to Fig. 3.1.

(1) Remove Sub Mechanism Chassis Ass'y referring to item 3.1.
(2) Remove F04, then disassemble F05 (Control Motor Ass'y).

3.3. Reel Motor Ass'y

Refer to Fig. 3.1.

(1) Remove Sub Mechanism Chassis Ass'y referring to item 3.1.
(2) Remove F06, then disassemble F07 (Reel Motor Ass'y).

3.4. Cam Control Volume

Refer to Fig. 3.8.

(1) Remove Sub Mechanism Chassis Ass'y referring to item 3.1.
(2) Remove F08, F09 (Volume Couplar) and F10, then disassemble F11 (Cam Control Volume).

3.5. Reel Hub Ass'y

Refer to Fig. 3.1.

(1) Remove Sub Mechanism Chassis Ass'y referring to item 3.1.
(2) Remove F12 (Reel Hub Head), then disassemble F13 (Reel Hub B Ass'y), F14 (Reel Hub Take-up Ass'y), F15 (Reel Hub Supply Ass'y), F16 (Back Tension Ass'y) and F17 (Back Tension Spring).

3.6. Idler Ass'y

Refer to Fig. 3.1.

(1) Remove Sub Mechanism Chassis Ass'y referring to item 3.1.
(2) Remove F18, then disassemble F19 (Idler Ass'y)

3.7. Cam Drive Gear and Control Cam

Refer to Fig. 3.1.

(1) Remove Sub Mechanism Chassis Ass'y referring to item 3.1.
(2) Remove F20, then disassemble F21 (Cam Drive Gear).
(3) Remove F22, then disassemble F23 (Counter-Load Arm Ass'y).
(4) Remove F24, then disassemble F25 (Control Cam).

3.8. Take-up Pressure Roller Ass'y

Refer to Fig. 3.1.

(1) Remove Sub Mechanism Chassis Ass'y referring to item 3.1.
(2) Remove F26 and F27, then disassemble F28 (Take-up Pressure Roller Ass'y).

3.9. Head Mount Base Ass'y

Refer to Fig. 3.2.

(1) Refer to Fig. 3.6 (Page 26). Remove Cassette Case Ass'y referring to item 3.7 (Page 26).
(2) Remove F01, then disassemble F02 (Head Mount Base Ass'y).

3.10. Supply Pressure Roller E Ass'y

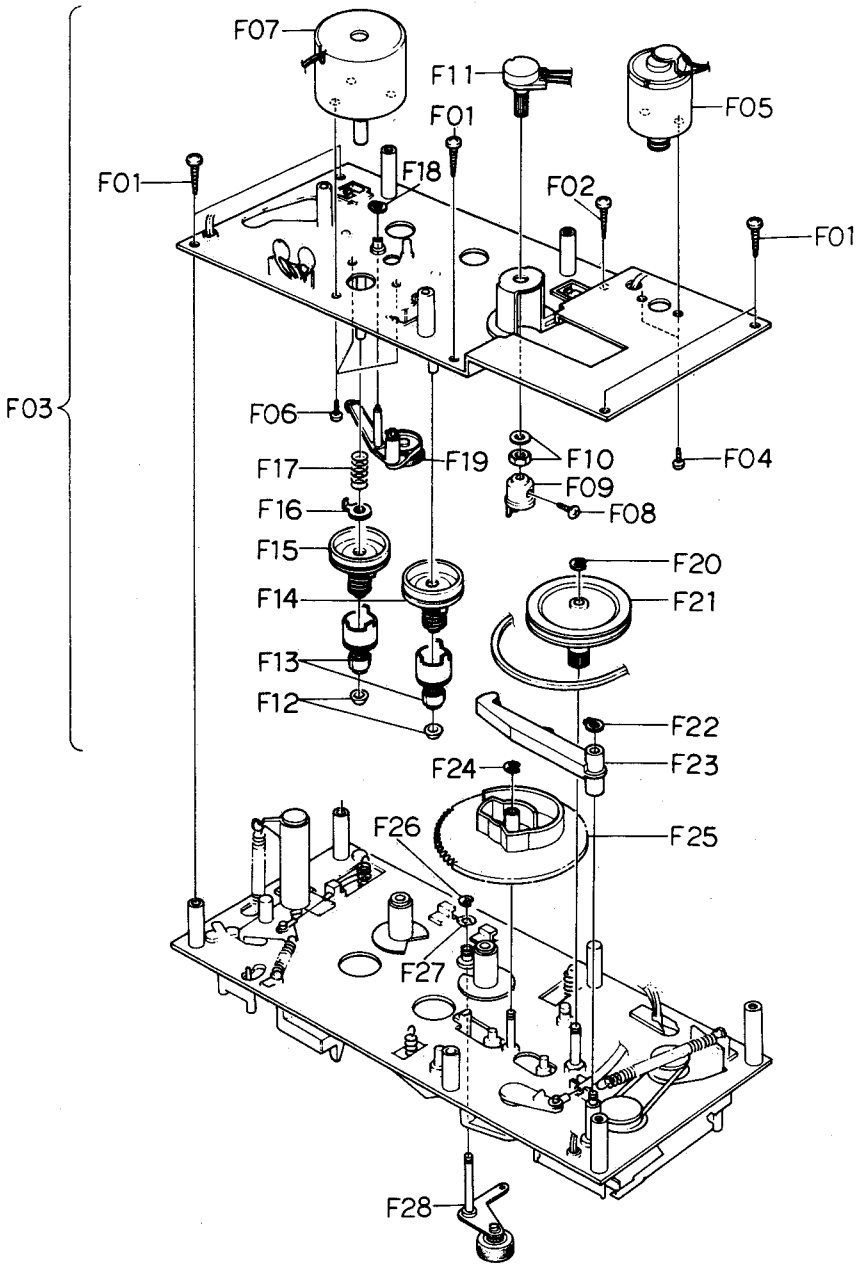
Refer to Fig. 3.2.

(1) Remove Head Mount Base Ass'y referring to item 3.9.
(2) Remove F03, then disassemble F04 (Supply Pressure Roller E Ass'y).

3.11. Record/Playback Head Ass'y

Refer to Fig. 3.2.

(1) Remove Head Mount Base Ass'y referring to item 3.9.
(2) Remove F05, then disassemble F06 (Record/Playback Head R/P-53 Ass'y).


F07
F11
F01
F05
F01
F18
F02
F01
F03
F06
F19
F10
F04
F17
F09
F16
F08
F15
F20
F14
F21
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F12
F22
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F26
F25
F27
F28

Fig. 3.1

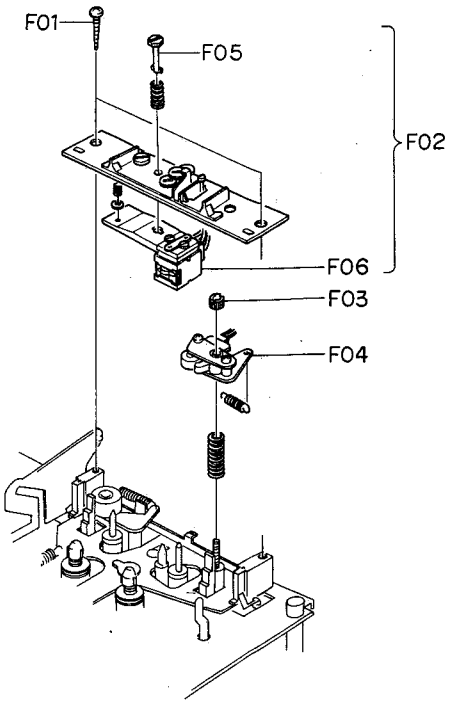

F01
F05
F02
F06
F03
F04

Fig. 3.2

4. MECHANICAL ADJUSTMENTS

Refer to Fig. 4.1, mechanical adjustment flow chart.

Note: Following are the same as the latest ones. Refer to the former section:

- Mechanism Control Cam Adjustment (refer to item 5.1 on page 32)
- Tape Speed Adjustment (refer to item 5.2 on page 33)
- Record Switch Linkage Adjustment (refer to item 5.10 on page 38)
- Flywheel Holder Adjustment (refer to item 5.12 on page 38)
- Eject Wire Adjustment (refer to item 5.12 on page 38)
- Control Button Stroke Adjustment (refer to item 5.13 on page 38)
- Lubrication (refer to item 5.14 on page 38)

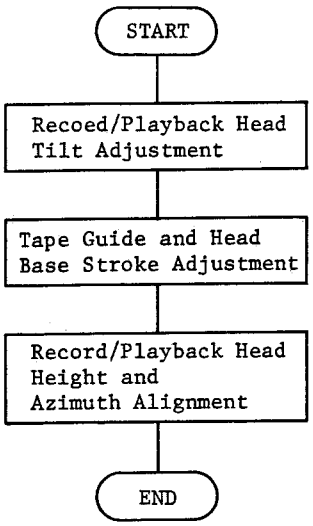


Fig. 4.1 Flow Chart

4.1. Record/Playback Head Tilt Adjustment

Refer to Figs. 4.2 and 4.3.

(1) Load a Tilt Check Gauge M-9036 (DA09036A) in the N-580.

(2) Clip the grounding terminal of the Tilt Check Gauge with one end of the cord with clip, and the other end to the chassis of the N-580.

(3) Remove Height Gear.

(4) Set the N-580 in play mode. Check to insure whether the Beacons "Upper" or "Lower" is illuminating. In order not to give damages onto the record/playback head surface, push the slide knob of the Gauge to the direction of an arrow mark, then return it to the original place to be in contact with record/playback head surface after play mode is securely locked.

(5) Check to insure freedom from contact between the Gauge and pad lifter.

(6) Beacon "Lower" will light on when height adjustment screw turned clockwise but "Upper" when counterclockwise. Adjust so that both "Upper" and "Lower" will light on even when you move the slide knob to the direction of an arrow mark and then return it to the original place.

(7) Set the N-580 in stop mode and fit the serrated Height Gear. Then set the N-580 again in play mode and insure 2 Beacons "Upper" and "Lower" are illuminating. If not, (3) through (6) will have to be repeated till satisfactory results are obtained.

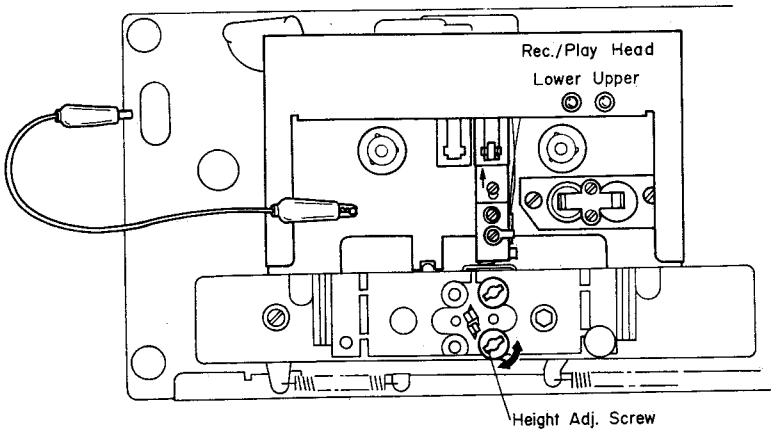


Fig. 4.2

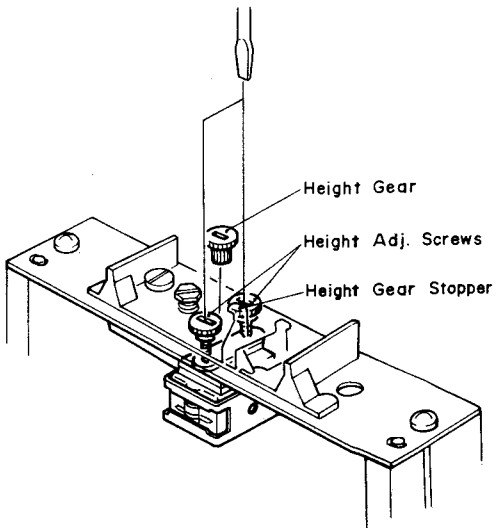


Fig. 4.3

4.2. Tape Guide and Head Base Stroke Adjustment

Refer to Fig. 4.4.

4.2.1. Tape Guide Height Adjustment

(1) Load a Stroke Check Gauge M-9035 (DA09035A) in the N-580.
(2) Set the N-580 in play mode.
(3) Bend the Guide Check Bar Spring down against the erase head, thus check can be made on tape guide height.
(4) If the tape guide is misaligned, the Tape Guide Check Bar will not come into the tape guide. If such is noted, turn to adjust the height adjustment nut till the Guide Adjustment Bar is accepted by the tape guide.
(5) If the above are insured, set the N-580 in pause mode, then in play mode to see whether adjustments are appropriately made. If not, (2) through (5) will have to be repeated till satisfactory results are obtained.

4.2.2. Head Base Stroke Adjustment in Play Mode

(1) Load a Stroke Check Gauge M-9035 (DA09035A) in the N-580.
(2) Set the N-580 in play mode.
(3) Check to insure whether the "P" mark on the Stroke Indicator locates between the 2 lines as marked on the Stroke Check Plate.
If not, adjust the stroke adjuster assembled in the head base ass'y till satisfactory results are obtained.

4.2.3. Head Base Stroke Adjustment in Cue Mode

(1) Load a Stroke Check Gauge M-9035 (DA09035A) in the N-580.
(2) Set the N-580 in cue mode (FF and Pause).
(3) Check shall be made to insure whether the "C" mark on the Stroke Indicator locates between the 2 lines on the Stroke Check Plate.
If not, then refer to Fig. 4.5 and adjust VR403 of the Logic P.C.B. Ass'y till satisfactory results are obtained.
(4) After completion of the head base stroke adjustment, check to insure accuracy of the head base stroke in play mode.
If the above are inaccurate, items 4.2.2 and 4.2.3 will have to be repeated till satisfactory results are obtained.

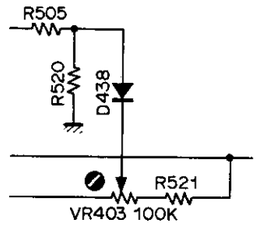


Fig. 4.5

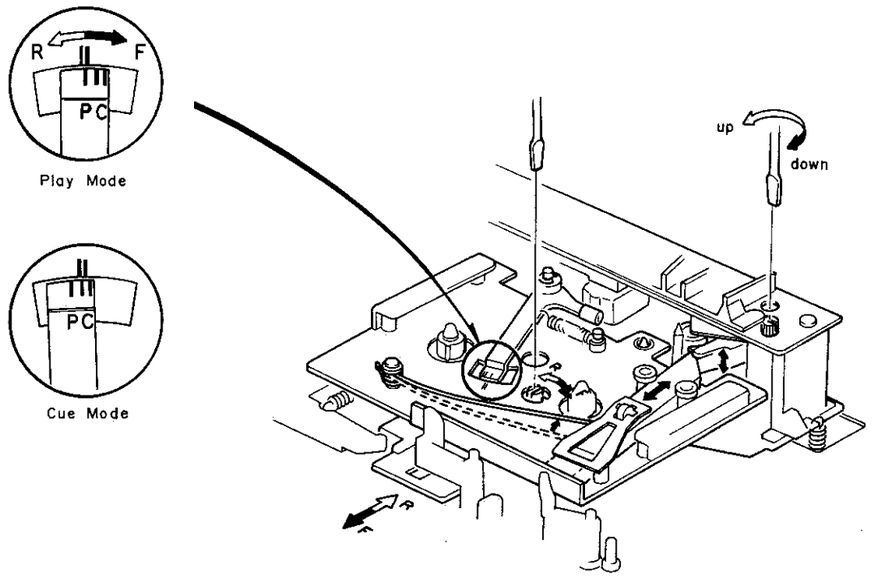


Fig. 4.4

4.3. Record/Playback Head Height Adjustment and Azimuth Alignment

Refer to Fig. 4.6

(1) Connect a VTVM to the output jacks.
(2) Load a 1 kHz Track Alignment Tape (DA09007A) in the N-580.
(3) Set the N-580 in play mode.
(4) Turn the Height Gear until the output of the both channels becomes minimum.
(5) Load a 15 kHz Azimuth Tape (DA09004A) in the N-580.
(6) Set the N-580 in play mode.
(7) Turn the Azimuth Alignment Screw until the output of the both channels becomes maximum.
(8) Repeat items (2) through (7) for 1 – 2 times.

4.4. Tape Travelling Adjustment

(1) Load a Tape Travelling Cassette (DA09011A) in the N-580.
(2) After more than 2 seconds when pressed play switch, the tolerance of the tape travelling fluctuation on the record/playback head shall not be more than 0.1 mm.
(3) Tape is in secure contact with heads.
(4) Tape waving is small (on the head and pressure roller).

If tape travelling is not good, re-adjustment of "4.1. Record/Playback Head Tilt Adjustment", "4.2. Tape Guide and Head Base Stroke Adjustment", "4.3. Record/Playback Head Height Adjustment and Azimuth Alignment, etc. will be required.

Further, excessively weak take-up torque or strong take-up torque may cause defective tape travelling.

N-580 is intended to be torque adjustment free, however if such is noted necessary replace the Reel Hub Spring in the Reel Hub Ass'y to obtain appropriate take-up torque.

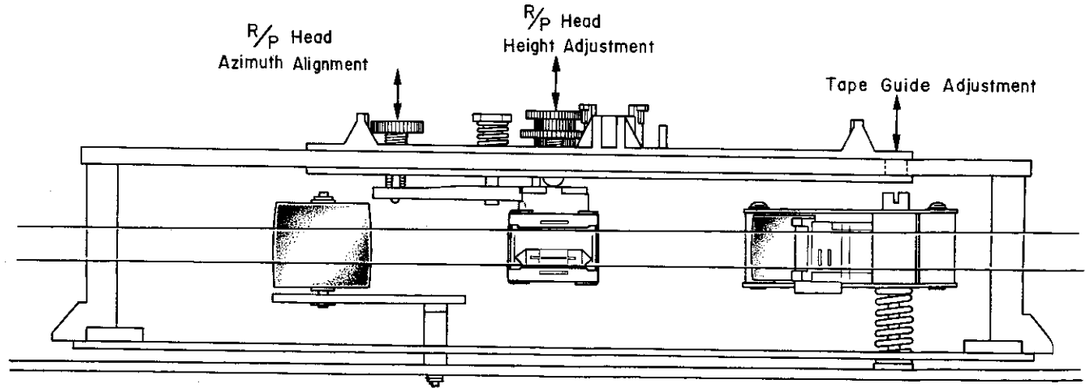
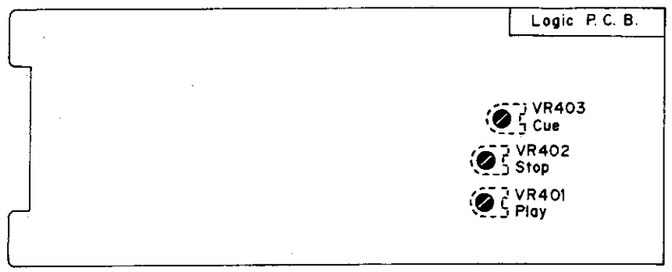
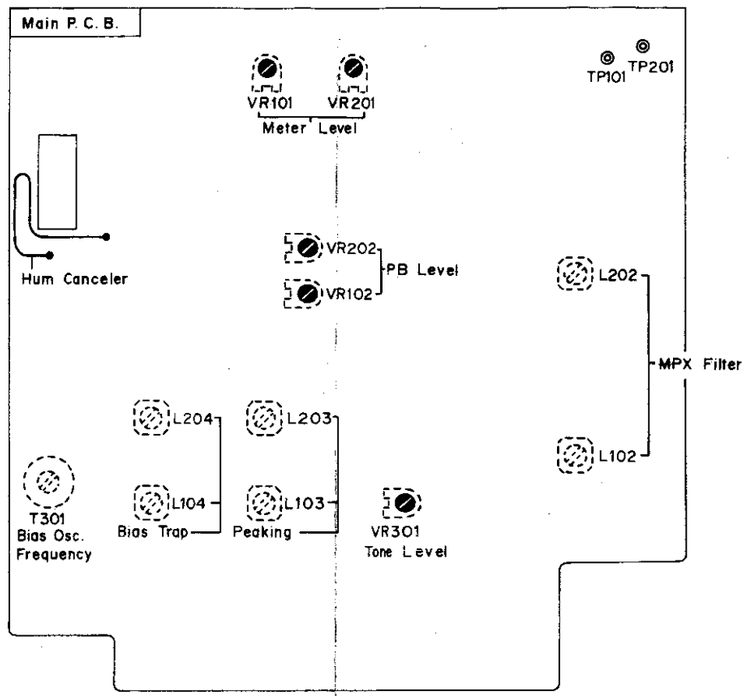


Fig. 4.6

5. PARTS LOCATION FOR ELECTRICAL ADJUSTMENT





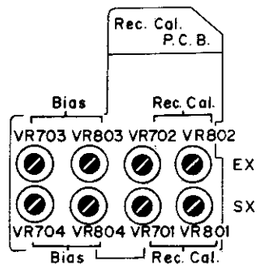


Fig. 5 Serial Nos.: A30101001 – A30110100

6. ELECTRICAL ADJUSTMENTS AND MEASUREMENTS

6.1. Adjustment and Measurement Instruction.
Note: Electrical adjustment should be performed after mechanical adjustment is completed.

STEP	ITEM	SIGNAL SOURCE	OUTPUT CONNECTION	MODE	ADJUSTMENT	REMARKS
1	Tape Speed	3 kHz Speed and Wow/Flutter Tape (DA09006A)	Frequency Counter to OUTPUT Jacks	Playback	Capstan Motor Governor P.C.B. VR501	Adjust VR501 to obtain 3 kHz ± 1%. (VR501 is incorporated in the Motor.)
2	Tone Calibration	Test Tone 400 Hz	VTVM to TP101, TP201 on the Main P.C.B.	Record, Pause Test Tone SW – ON	Main P.C.B. VR301	1. Turn ON Test Tone Switch. Turn output level control fully clockwise (maximum position). 2. Adjust VR301 to obtain 100 mV ± 0.3 dB on the VTVM. (Output will be 1 V (0 dB).) Note: If above is not sufficient, modification of R102 or R202 on the main P.C.B. will be required.
3	Meter Level	400 Hz Test Tone or 400 Hz to Input Jacks	VTVM to TP101, TP201	Record, Pause Test Tone SW – ON	Main P.C.B. VR101, VR201	1. Adjust VR101 (VR201) to obtain 0 dB on the level meters at 100 mV level on the VTVM. 2. Decrease input level by 10 dB/20 dB then short or open R120 (R220) and/or R121 (R221) to obtain minimum deviation for -10 dB/-20 dB on the level meters. (Perform at -10 dB and -20 dB.) 3. Again increase input level so that output will become 100 mV, then re-adjust VR101 (VR201) to obtain 0 dB on the level meters.
4	MPX Filter	19 kHz ± 100 Hz to INPUT Jacks	VTVM to OUTPUT Jacks	Record, Pause MPX SW – IN	Main P.C.B. L102, L202	Adjust the coils to obtain minimum reading on the VTVM.
5	Record/Playback Head Track Alignment	1 kHz Track Alignment Tape (DA09007A)	VTVM to OUTPUT Jacks	Playback Tape SW – SX Eq. SW – 70 μs Dolby NR SW – OUT MPX SW – OUT	Record/Playback Head Height Adj. Screw	Adjust the Record/Playback Head Height Adj. Screw to obtain minimum reading of both L and R channels on the VTVM. See "Record/Playback Head Height Adjustment and Azimuth Alignment" in item 4.3.
6	Playback Head Azimuth Alignment	15 kHz Azimuth Tape (DA09004A)	VTVM to OUTPUT Jacks	Same as above	Record/Playback Head Azimuth Alignment Screw	Adjust the Azimuth Alignment Screw to obtain maximum reading of both L and R channels on the VTVM. See "Record/Playback Head Height Adjustment and Azimuth Alignment" in item 4.3. Note: Repeat steps 5 and 6 one or two times to obtain optimum performance.
7	Playback Level	400 Hz Level Tape (DA09005A)	VTVM to TP101, TP201	Same as above	Main P.C.B. VR102, VR202	Adjust VR102 (VR202) to obtain 100 mV on the VTVM or 0 dB on the level meters.

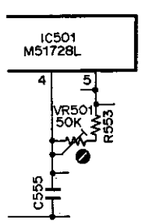


Fig. 6.1
1. Tape Speed

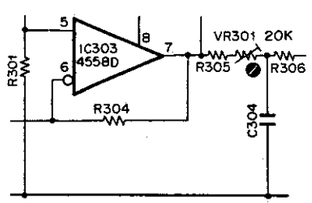


Fig. 6.2
2. Tone Calibration

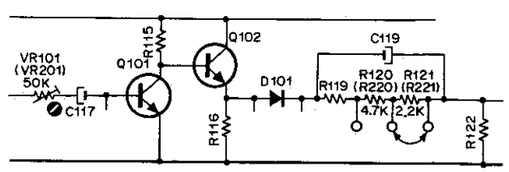


Fig. 6.3
3. Meter Level

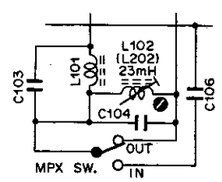


Fig. 6.4
4. MPX Filter

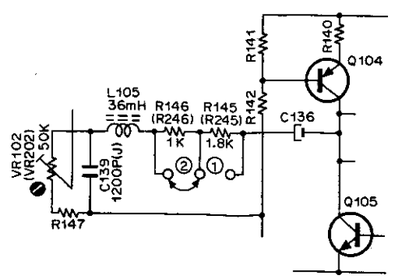


Fig. 6.5
7. Playback Level

STEP	ITEM	SIGNAL SOURCE	OUTPUT CONNECTION	MODE	ADJUSTMENT	REMARKS
8	Adjustment of Hum Balancer	Blank Tape	VTVM to OUTPUT Jacks	Play Eq. SW – 70 μs Dolby NR SW – IN MPX SW – IN	Main P.C.B. Hum Balancer (Jumper Wire)	Adjust Hum Balancer to obtain minimum reading of L and R channels on the VTVM.
9	Playback Frequency Response	400 Hz Level Tape (DA09005A) 10 kHz PB Frequency Response Tape (DA09003A) 15 kHz PB Frequency Response Tape (DA09002A) 20 kHz PB Frequency Response Tape (DA09001A)	VTVM to OUTPUT Jacks	Playback Tape SW – SX Eq. SW – 70 μs Dolby NR SW – OUT MPX SW – OUT	Main P.C.B. R146, R246 R145, R245	1. Load the 400 Hz level tape and play it back. Adjust the output level control to a certain level (example 0 dB) 2. Load the 10 kHz, 15 kHz and 20 kHz PB frequency response tapes and adjust the playback head azimuth to give maximum levels on the VTVM with each tape. Short R146 (R246) and/or R145 (R245) to obtain the following level against 400 Hz level tape (normally peaking frequency will be adjusted at 23 kHz or about.). Refer to Fig. 6.5. 10 kHz –20 dB –1, +2 dB 15 kHz –20 dB –1, +3 dB 20 kHz –20 dB –1, +4 dB 3. Conduct step 6 "Playback Head Azimuth Alignment". 4. If above is not sufficient refer to "Playback Frequency Response Adjustment" in item 6.2.1.
10	Bias Oscillation Frequency		Coupling Bias Oscillator Signal (Main P.C.B. CN1-1) to Frequency Counter	Record, Pause	Main P.C.B. T301	Adjust the coil to obtain 105 kHz on the frequency counter.
11	Record Amplifier Equalizer	23 kHz (–20 dB) to INPUT Jacks	VTVM to Main P.C.B. CN1-3, CN1-5	Record, Pause Tape SW – SX Eq. SW – 70 μs Dolby NR SW – OUT MPX SW – OUT	Main P.C.B. L103, L203	1. Remove the bias-cut-jumper from the dip side of the main P.C.B. 2. Adjust the coils to obtain peak readings at 23 kHz. 3. Resolder bias-cut-jumper.
12	Bias Trap	Remove Input Signals	Same as above	Same as above	Main P.C.B. L104, L204	Adjust the coils to obtain maximum reading on the VTVM.
13	Record Level Calibration	400 Hz Test Tone or 400 Hz to INPUT Jacks	VTVM to OUTPUT Jacks	Record and Playback Tape SW – EX/SX Eq. SW – 120 μs (EX) 70 μs (SX) Dolby NR SW – OUT MPX SW – OUT Test Tone SW – ON	Cal. P.C.B. VR701, VR801 VR702, VR802	1. Record signals on the reference EXII tape (DA09021A) or reference SX tape (DA09025A) then play it back. 2. Repeating 1 as above, adjust VR702 (VR802) (for EXII) and VR701 (VR801) (for SX) to obtain 0 dB on the level meter in playback mode.

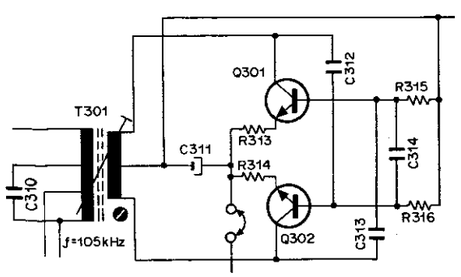


Fig. 6.6
10. Bias Oscillation Frequency

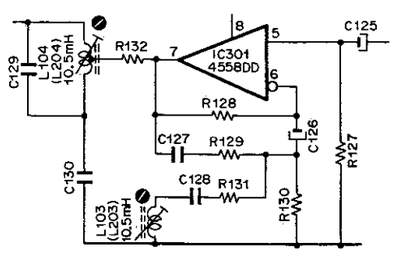


Fig. 6.7
11. Record Amplifier Equalizer
12. Bias Trap

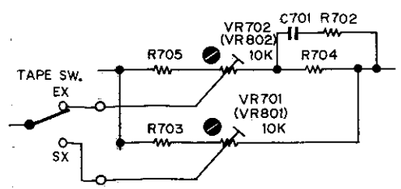


Fig. 6.8
13. Record Level Calibration

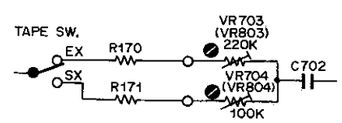


Fig. 6.9
14. Record Bias Current and Record/Playback Level

STEP	ITEM	SIGNAL SOURCE	OUTPUT CONNECTION	MODE	ADJUSTMENT	REMARKS
14	Recording Bias Current and Record/Playback Level	400 Hz Test Tone or 400 Hz to INPUT Jacks and 20 Hz to 20 kHz (-20 dB) to INPUT Jacks	VTVM and Distortion Meter to OUTPUT Jacks	Record and Playback Tape SW – EX/SX Eq. SW – 120 μs (EX) 70 μs (SX) Dolby NR SW – OUT MPX SW – OUT Test Tone SW – ON	Cal. P.C.B. VR703, VR803 VR704, VR804 (Front Panel Bias Calibration Semi-fixed Volume)	1. Feed in 400 Hz and adjust record level controls to obtain 0 dB on the level meters. 2. Record signals on the reference EXII tape (DA09021A) or SX tape (DA09025A). 3. Repeating 2 as above, play back the tape and adjust VR703 (VR803) (for EXII) or VR704 (VR804) (for SX) to obtain maximum reading on the VTVM. 4. Conduct step 13 "Record Level Calibration". 5. Feed in 10 kHz (-20 dB) then record and play it back. Adjust VR703 (VR803) (for EXII) or VR704 (VR804) (for SX) to obtain approximately -20 dB on the VTVM. Feed in 20 kHz (-20 dB) then record and play it back. Adjust recording peaking coil L103 (L203) to obtain approximately -20 dB on the VTVM (refer to step 11 "Record Amplifier Equalizer"). 6. Conduct step 13 "Record Level Calibration". 7. Feed in 400 Hz and adjust the record level controls to obtain 0 dB on the level meters, then record and play it back and check whether the Total Harmonic Distortion (T.H.D.) is less than 1.0% for EXII and 1.3% for SX. Feed in 20 Hz to 20 kHz (-20 dB) then record and play it back, and check to insure if the output levels are within -20 dB ± 3 dB. 8. If T.H.D. exceeds 1.3%, the following adjustments are required: a. Repeat 5 as above. Adjust bias calibration semi-fixed volumes and peaking coils to obtain -22 dB instead of -20 dB on the VTVM. b. Perform step 13 "Record Level Calibration". c. Repeat 7 as above. d. If above is not sufficient, precise readjustment of step 9 "Playback Frequency Response", replacement of Record/Playback Head, or check of item 4.4 "Tape Travelling Adjustment" will be required. 9. Conduct step 13 "Record Level Calibration".
15	Crosstalk	1 kHz to INPUT Jacks	1 kHz Band Pass Filter, VTVM to OUTPUT Jacks	Record and Playback Tape SW – SX Eq. SW – 70 μs Dolby NR SW – OUT MPX SW – IN		1. Erase the tape with bulk eraser. 2. Adjust record level controls to obtain 0 dB on the level meters, and record the signals on the reference tape. 3. Turn the cassette tape the other way round and play it back. 4. Measure the difference between 2 and 3.
16	Channel Separation	1 kHz to INPUT Jacks	Same as above	Same as above		1. Erase the tape with bulk eraser. 2. Adjust Lch (Rch) record level control to obtain 0 dB on the level meter, and close Rch (Lch) record level control. 3. Record and play it back, then measure the Rch (Lch) level.
17	Erasure	1 kHz to INPUT Jacks	Same as above	Same as above		1. Erase the tape with bulk eraser. 2. Adjust record level controls to obtain 0 dB on the level meters, and record the signals on the reference tape. 3. Rewind the Tape then close record level controls. 4. Record and play it back, then measure the difference between 2 and 3.
18	Signal to Noise Ratio	400 Hz to INPUT Jacks	VTVM and Distortion Meter to OUTPUT Jacks	Record and Playback Tape SW – SX Eq. SW – 70 μs Dolby NR SW – IN MPX SW – IN		1. Feed in 400 Hz and record, and play it back. 2. Adjust the record level controls to obtain 3% total harmonic distortion in playback mode. 3. Close the record level controls then record. 4. After rewound, play back and check the output level difference between 2 and 3. Note: The filter of IHF-A curve shall be used in the measurements.
19	Total Harmonic Distortion	400 Hz to INPUT Jacks	Distortion Meter to OUTPUT Jacks	Record and Playback Tape SW – EX/SX Eq. SW – 120 μs (EX) 70 μs (SX) Dolby NR SW – OUT MPX SW – IN		1. Adjust record level controls to obtain 0 dB on the level meters. 2. Record and play it back. 3. Read the distortion meter and check to insure that the distortion is as follows: SX ..... 1.3% or less EXII ..... 1.0% or less
20	Wow/Flutter	3 kHz Speed and Wow/Flutter Tape (DA09006A)	Wow/Flutter Meter to OUTPUT Jacks	Playback		Playback and read the wow/flutter meter.

6.2. Frequency Response Adjustment

6.2.1. Playback Frequency Response Adjustment

Fig. 6.10 shows the playback equalization curve for N-580, and Fig. 6.11 is the circuit for adjustment.

(1) Level Adjustment (for middle frequency response)
This adjustment will be required when playback level is not sufficient at 10 kHz PB Frequency Response Tape (refer to step 9 in "6.1 Adjustment and Measurement Instructions").
Playback equalization level can be varied by the modification of R143 (R243) and R144 (R244).
Following are the details for level modification:

Approx. +1 dB	R143 (R243):	3.0K
	R144 (R244):	4.3K
0 dB	R143 (R243):	3.3K
	R144 (R244):	4.7K
Approx. −1 dB	R143 (R243):	3.6K
	R144 (R244):	5.1K

(2) Peaking Adjustment (for high frequency response)
This adjustment will be required when playback level is not sufficient at 20 kHz PB Frequency Response Tape (refer to step 9 in "6.1 Adjustment and Measurement Instructions").
Peaking portion compensates the gap loss of the playback head.
Peaking level is varied by the short circuit of R145 (R245) or R146 (R246) as illustrated in the figure.

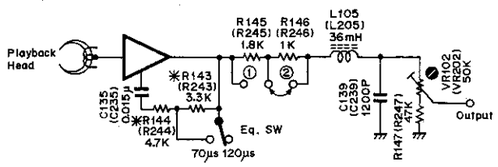


Fig. 6.11 Playback Amp.

6.2.2. Record Current Frequency Response Adjustment

Remains the same as the latest one. Refer to item 7.2.1. on page 43 in the former section.

6.3. Dolby NR Circuit Check

Remains the same as the latest one. Refer to item 7.3 on page 43 in the former section.

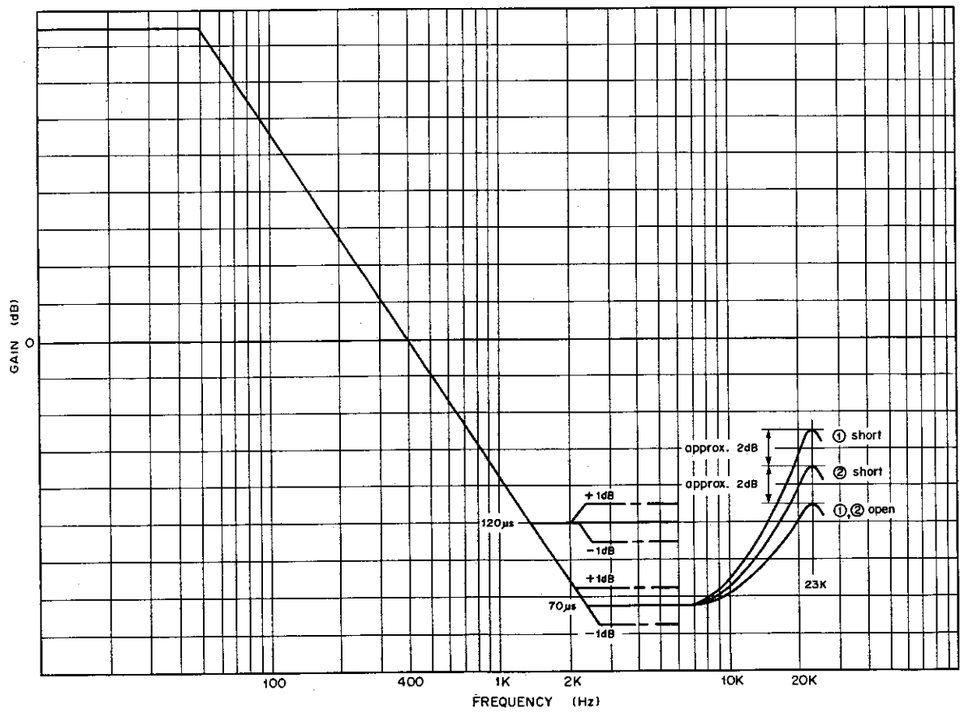


Fig. 6.10 Playback Equalization Curve

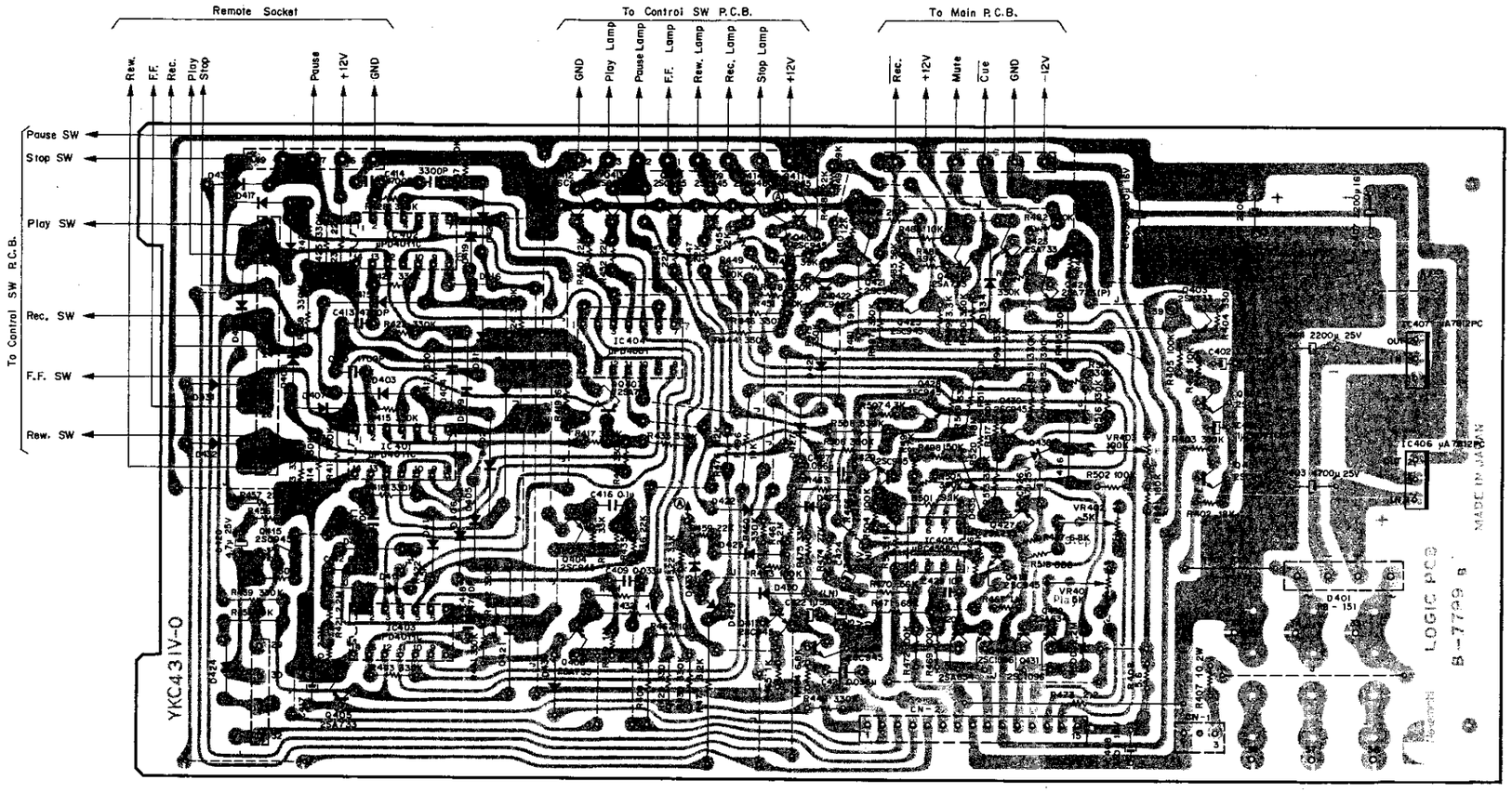
7. MOUNTING DIAGRAMS AND PARTS LIST

Note: Mounting diagram shows a dip side view of the printed circuit board.

Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description
	BA03977B	**Logic P.C.B. Ass'y (U.S.A., Canada & Japan)**	R411, 412	0B05627A	Carbon Resistor 330K ERD-25T J
			413, 414		
	BA04000A	**Logic P.C.B. Ass'y (Sweden, Swiss, UK, Germany & Australia)**	416, 425		
			426, 438		
		Serial Nos.: A30101001—A30109250	439, 444		
			446, 449		
	0B07799C	Logic P.C.B.	493, 495		
IC401-403	0B06178A	IC μPD4011C (3 pcs.)	506, 508		
IC404	0B06143A	IC μPD4001C	509, 510		
IC405	0B06124B	IC μPC4558C	R419, 464	0B01877A	Carbon Resistor 6.8K ERD-25V J
IC406	0B06192A	Regulator μA7812PC	497		
IC407	0B06193A	Regulator μA7912PC	R420, 421	0B05672A	Carbon Resistor 2.2M ERD-25V J
Q401, 402	0B01872A	Transistor 2SC945 (20 pcs.)	461, 466		
404			500		
408-418			R422	0B05505A	Carbon Resistor 1.5K ERD-25V J
421, 422			R434, 475	0B01879A	Carbon Resistor 33K ERD-25V J
425, 428			522		
429, 430			R435, 480	0B05650A	Carbon Resistor 12K ERD-25V J
Q403, 405	0B06013A	Transistor 2SA733 (Q, P)	R436, 445	0B05661A	Carbon Resistor 22K ERD-25V J
406, 407			447, 450		
423, 424			452, 454		
427			457, 459		
Q419, 431	0B06020A	Transistor 2SC1096	R448	0B05615A	Carbon Resistor 22K ERD-25T J
Q420, 432	0B06012A	Transistor 2SA634	R455, 496	0B01888A	Carbon Resistor 10K ERD-25T J
Q426	0B06155A	Transistor 2SA733 (P)	R465	0B01781A	Carbon Resistor 1K ERD-25V J
D401	0B06183A	Diode Bridge RB-151	R468	0B05673A	Carbon Resistor 5.6K ERD-25V J
D402-439	0B06181A	Silicon Diode 1SS53 (38 pcs.)	R470, 485	0B05563A	Carbon Resistor 56K ERD-25V J
VR401, 402	0B03831A	Semi-fixed Volume 5K	R471	0B05692A	Carbon Resistor 68K ERD-25T J
VR403	0B03832A	Semi-fixed Volume 100K	R473	0B09212A	Fail Safe Type Resistor 2.2 RDF25S J
R401	0B01889A	Carbon Resistor 100K ERD-25T J	R474, 499	0B05538A	Carbon Resistor 27K ERD-25V J
R402	0B05561A	Carbon Resistor 18K ERD-25V J	R476	0B01878A	Carbon Resistor 8.2K ERD-25V J
R403, 505	0B05595A	Carbon Resistor 390K ERD-25V J	R477	0B01856A	Carbon Resistor 8.2K ERD-25T J
512			R481	0B01854A	Carbon Resistor 39K ERD-25T J
R404, 415	0B01921A	Carbon Resistor 330K ERD-25V J	R486, 491	0B01885A	Carbon Resistor 39K ERD-25V J
417, 418			492		
423, 424			R488	0B09168A	Carbon Resistor 2K ERD-25V J
427, 428			R489	0B01793A	Carbon Resistor 3.3K ERD-25V J
429, 430			R498	0B05593A	Carbon Resistor 150K ERD-25V J
433, 437			R501	0B09226A	Carbon Resistor 9.1K ERD-25T J
440, 441			R503	0B05591A	Carbon Resistor 15K ERD-25V J
442, 443			R507	0B09225A	Carbon Resistor 4.3K ERD-25V J
451, 458			R518	0B05559A	Carbon Resistor 680 ERD-25V J
460, 478			R520	0B05670A	Carbon Resistor 1.8M ERD-25V J
479, 482			R521	0B05669A	Carbon Resistor 180K ERD-25V J
484, 487			R523	0B09049A	Fail Safe Type Resistor 22 RDF25S J
490, 494			C401, 422	0B09223A	Electrolytic Capacitor 1μ 50V (LN)
511, 513			C402	0B01863A	Electrolytic Capacitor 3.3μ 50V
514, 516			C403	0B09250A	Electrolytic Capacitor 4700μ 25V
R405, 463	0B01920A	Carbon Resistor 100K ERD-25V J	C404	0B05654A	Electrolytic Capacitor 2200μ 25V
469, 472			C405, 406	0B01406A	Electrolytic Capacitor 2200μ 16V
502, 504			407		
517			C408	0B01502A	Electrolytic Capacitor 330μ 16V
R406, 462	0B01833A	Carbon Resistor 10K ERD-25V J	C409	0B05513A	Mylar Capacitor 0.033μ 50V
483			C410, 411	0B05556A	Mylar Capacitor 4700P 50V
R407	0B09160A	Fail Safe Type Resistor 10 RSF2B J	413, 414		
R408	0B05940A	Fail Safe Type Resistor 5.6 ERD-14F J	418		
R409, 431	0B05776A	Carbon Resistor 1M ERD-25T J	C412	0B09171A	Mylar Capacitor 0.15μ 50V
432, 453			C415	0B09166A	Mylar Capacitor 3300P 50V
R410, 456	0B05564A	Carbon Resistor 1M ERD-25V J	C416	0B00093A	Mylar Capacitor 0.1μ 50V
467			C417	0B01405A	Electrolytic Capacitor 1μ 50V
			C420, 426	0B01402A	Electrolytic Capacitor 4.7μ 25V
			C421, 427	0B01676A	Mylar Capacitor 0.056μ 50V

Schematic Ref. No.	Part No.	Description
C423, 424	0B09147A	Electrolytic Capacitor 3.3μ 25V (LN)
C425	0B09277A	Ceramic Capacitor 10P 50V J
	0B08542A	Wrapping Pin 1P (1 pce.)
	0B08545A	Wrapping Pin 4P (1 pce.)
	0B08546A	Wrapping Pin 5P (1 pce.)
	0B08547A	Wrapping Pin 6P (1 pce.)
	0B08549A	Wrapping Pin 8P (1 pce.)
	0B08550A	Wrapping Pin 9P (1 pce.)
	0B08184A	3P-S Post (1 pce.)
	0B08579A	15P-S Post (1 pce.)
	0B08568B	Heat Sink A301 (1 pce.)
	0E00607A	Screw M3x8 Philips Pan Head (3A) (2 pcs.)
	0E00507A	Nut Hex. M3 (2 pcs.)
	0E00857A	BT Screw M3x6 Philips Binding Head (2 pcs.)
	0E00037A	Earth Lug B-5 (1 pce.)
	0B08603A	Mica for Transistor (2 pcs.)
	0B08604A	Bushing for Transistor (2 pcs.)
*	0B08349A	Fuse Clip (4 pcs.)
*	0B08161U	Fuse 630mAT 250V (2 pcs.)
*	0M04062A	Fuse Label 630mAT (1 pce.)
		* included only in Logic P.C.B. Ass'y (BA04000A)

7.1. Logic P.C.B. Ass'y



Note: Diode is 1SS53, 1S953, or 1S1555 unless otherwise specified.

Fig. 7.1 Serial Nos.: A30101001 – A30109250

7.2. Main P.C.B. Ass'y

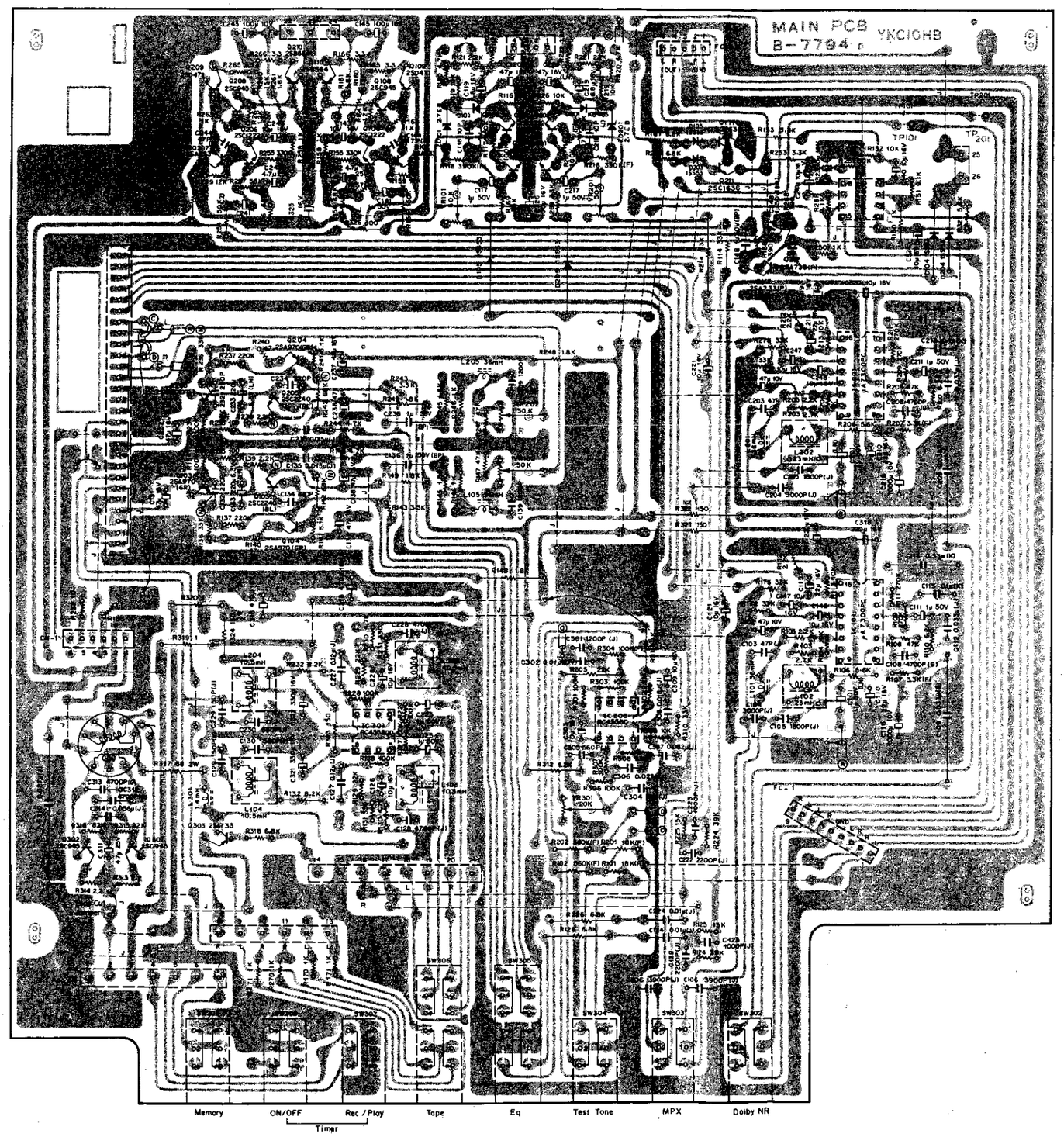


Fig. 7.2 Serial Nos.: A30101001 – A30110100

Schematic Ref. No.	Part No.	Description
	BA03970A	**Main P.C.B. Ass'y B**
		Serial Nos.: A30101001—A30110100
		— PB Eq. Amp. —
Q103, 104 203, 204	0B06180A	Transistor 2SA970 (GR)
Q105, 205	0B06142A	Transistor 2SC2240 (BL)
L105, 205	0B03919B	Inductor 36mH
VR102,202	0B07237A	Semi-fixed Volume 50K
R134, 234	0B01920A	Carbon Resistor 100K ERD-25V J
R135, 235	0B05558A	Carbon Resistor 100 ERD-25V J
R136, 236	0B09239A	Carbon Resistor 33K ERD-25VS J (Noiseless)
R137, 237	0B05596A	Carbon Resistor 220K ERD-25V J
R139, 239	0B09244A	Carbon Resistor 2.2K ERD-25VS J (Noiseless)
R140, 240	0B05569A	Carbon Resistor 47 ERD-25V J
R141, 241	0B09186A	Carbon Resistor 5.1K ERD-25V J
R142, 242	0B09268A	Carbon Resistor 68K ERD-25VS J (Noiseless)
R143, 243	0B01793A	Carbon Resistor 3.3K ERD-25V J
R144, 244	0B01795A	Carbon Resistor 4.7K ERD-25V J
R145, 245	0B01830A	Carbon Resistor 1.8K ERD-25V J
R146, 246	0B01781A	Carbon Resistor 1K ERD-25V J
R147, 247	0B05562A	Carbon Resistor 47K ERD-25V J
R148, 149 248, 249	0B05614A	Carbon Resistor 1.8K ERD-25T J
C131, 231	0B09218A	Electrolytic Capacitor 47μ 16V (LN)
C132, 134 149, 232 234, 249	0B01289A	Ceramic Capacitor 220P 50V
C133, 233	0B09151A	Electrolytic Capacitor 220μ 6.3V (LN)
C135, 235	0B05557A	Mylar Capacitor 0.015μ 50V J
C136, 236	0B09187A	Electrolytic Capacitor 1μ 50V (BP)
C137, 138 237, 238	0B01403A	Electrolytic Capacitor 47μ 16V
C139, 239	0B05687A	Mylar Capacitor 1200P 50V J
		— Dolby NR —
IC101, 102	0B06175A	IC μA7300PC
L101, 201	0B03919B	Inductor 36mH
L102, 202	0B03563A	19K Coil 23mH
R103, 203	0B01782A	Carbon Resistor 2.7K ERD-25V J
R104, 113 204, 213	0B01833A	Carbon Resistor 10K ERD-25V J
R105, 112 205, 212	0B05566A	Carbon Resistor 2.2K ERD-25V J
R106, 206	0B01887A	Carbon Resistor 5.6K ERD-25T J
R107, 207	0B09208A	Metal Film Resistor 3.3K SN15K2E F
R108, 208	0B05562A	Carbon Resistor 47K ERD-25V J
R109, 111 209, 211	0B05600A	Carbon Resistor 270K ERD-25V J
R110, 210	0B05823A	Carbon Resistor 6.2K ERD-25V J
R172, 173 272, 273	0B01879A	Carbon Resistor 33K ERD-25V J
R321, 322	0B09213A	Fail Safe Type Resistor 150 RDF25S J
C101, 201	0B09223A	Electrolytic Capacitor 1μ 50V (LN)
C102, 202	0B01836A	Electrolytic Capacitor 47μ 10V
C103, 203	0B05789A	SP Capacitor 47P 50V J
C104, 204	0B01803A	Mylar Capacitor 3000P 50V J
C105, 205	0B01913A	Mylar Capacitor 1800P 50V J
C106, 206	0B01804A	Mylar Capacitor 3900P 50V J
C108, 208	0B01608A	PP Capacitor 4700P 50V G
C109, 209	0B01786A	PP Capacitor 0.033μ 50V G
C110, 115 210, 215	0B01862A	Electrolytic Capacitor 22μ 16V
C111, 211	0B01405A	Electrolytic Capacitor 1μ 50V
C112, 212	0B05583A	Mylar Capacitor 0.033μ 50V J
C113, 213	0B01603A	Mylar Capacitor 0.1μ 50V K
C114, 214	0B01602A	Mylar Capacitor 0.33μ 50V K
C116, 216	0B05852A	Electrolytic Capacitor 1000μ 10V
C121, 146 147, 221 246, 247 319, 320	0B01412A	Electrolytic Capacitor 10μ 16V
C317, 318	0B01398A	Electrolytic Capacitor 220μ 16V
		— Line Amp. —
IC302	0B06146A	IC RC4558DD
Q111, 211	0B06070A	Transistor 2SC1636
Q112, 212	0B06155A	Transistor 2SA733 (P)
D103, 104 203, 204	0B06181A	Silicon Diode 1SS53
R101, 201	0B09205A	Metal Film Resistor 18K SN15K2E F
R102, 202	0B09206A	Metal Film Resistor 560K SN15K2E F
R150, 250	0B01781A	Carbon Resistor 1K ERD-25V J
R151, 251	0B09184A	Carbon Resistor 9.1K ERD-25V J
R152, 252	0B01833A	Carbon Resistor 10K ERD-25V J
R153, 253	0B01681A	Carbon Resistor 3.3K ERD-25T J
R167, 267	0B01877A	Carbon Resistor 6.8K ERD-25V J
R168, 268	0B05688A	Carbon Resistor 390 ERD-25V J
R319, 320	0B09214A	Fail Safe Type Resistor 1 RDF25S J
R327	0B05673A	Carbon Resistor 5.6K ERD-25V J
C140, 240 323, 324	0B01412A	Electrolytic Capacitor 10μ 16V
C148, 248	0B09187A	Electrolytic Capacitor 1μ 50V (BP)
C315, 316	0B01392A	Electrolytic Capacitor 470μ 16V
		— Tone Osc. —
IC303	0B06124B	IC RC4558D
VR301	0B07261A	Semi-fixed Volume 20K
R301, 303 306, 307	0B01920A	Carbon Resistor 100K ERD-25V J
R302	0B05672A	Carbon Resistor 2.2M ERD-25V J
R304	0B09269A	Metal Film Resistor 100K ERD-25VK F
R305	0B05615A	Carbon Resistor 22K ERD-25T J
R308	0B01921A	Carbon Resistor 330K ERD-25V J
R309	0B01833A	Carbon Resistor 10K ERD-25V J
R310	0B01879A	Carbon Resistor 33K ERD-25V J
R311	0B01857A	Carbon Resistor 1K ERD-25T J
R312	0B05623A	Carbon Resistor 1.2K ERD-25T J
C301	0B05687A	Mylar Capacitor 1200P 50V J
C302	0B05681A	Mylar Capacitor 0.01μ 50V J
C303, 309	0B01412A	Electrolytic Capacitor 10μ 16V
C304	0B01780A	Mylar Capacitor 0.1μ 50V J
C305	0B05788A	SP Capacitor 560P 50V J
C306	0B09045A	Mylar Capacitor 0.027μ 50V J
C307	0B05685A	Mylar Capacitor 0.082μ 50V J
C308	0B05832A	Mylar Capacitor 0.018μ 50V J
		— Rec. Amp. —
IC301	0B06146A	IC RC4558DD
L103, 104 203, 204	0B00068A	Trap Coil 10.5mH
R124, 224	0B01902A	Carbon Resistor 68K ERD-25V J
R125, 225	0B05591A	Carbon Resistor 15K ERD-25V J
R126, 226	0B01682A	Carbon Resistor 6.8K ERD-25T J
R127, 128 227, 228	0B01920A	Carbon Resistor 100K ERD-25V J
R129, 229	0B05661A	Carbon Resistor 22K ERD-25V J
R130, 230	0B01795A	Carbon Resistor 4.7K ERD-25V J
R131, 231	0B01789A	Carbon Resistor 330 ERD-25V J
R132, 232	0B01856A	Carbon Resistor 8.2K ERD-25T J
R133, 233	0B05663A	Carbon Resistor 10 ERD-25V J
R323, 324	0B05942B	Fail Safe Type Resistor 150 ERD-14F J
C122, 222	0B01802A	Mylar Capacitor 2200P 50V J
C123, 223	0B05550A	Mylar Capacitor 1000P 50V J
C124, 224	0B05681A	Mylar Capacitor 0.01μ 50V J
C125, 225	0B01405A	Electrolytic Capacitor 1μ 50V
C126, 226	0B01412A	Electrolytic Capacitor 10μ 16V
C127, 227	0B05909A	Mylar Capacitor 0.12μ 50V J
C128, 228	0B05652A	Mylar Capacitor 4700P 50V J
C129, 229	0B05829A	SP Capacitor 150P 50V J
C130, 230	0B05788A	SP Capacitor 560P 50V J
C321, 322	0B01502A	Electrolytic Capacitor 330μ 16V
		— Bias Osc. —
Q301, 302	0B01872A	Transistor 2SC945
Q303	0B06013A	Transistor 2SA733
T301	0B06613A	Osc. Coil
L301	0B03861B	Inductor 1.4mH
R170, 171 270, 271	0B01781A	Carbon Resistor 1K ERD-25V J
R313, 314	0B09212A	Fail Safe Type Resistor 2.2 RDF25S J
R315, 316	0B01564A	Carbon Resistor 82K ERD-25V J
R317	0B09294A	Fail Safe Type Resistor 68 RDF2B J
R318	0B01877A	Carbon Resistor 6.8K ERD-25V J
C310	0B09192A	SP Capacitor 0.027μ 125V J
C311	0B01402A	Electrolytic Capacitor 4.7μ 25V
C312,313	0B09191A	PP Capacitor 4700P 100V G
C314	0B05813A	Mylar Capacitor 0.056μ 50V J
		— Meter Amp. —
Q101, 102 201, 202	0B06062A	Transistor 2SC1222
ZD101,201	0B06191A	Zener Diode 2.7EB 2.7V
D101, 201	0B06007A	Silicon Varistor KB-165
D105, 205	0B06181A	Silicon Diode 1SS53
VR101,201	0B07237A	Semi-fixed Volume 50K
R114, 214	0B05509A	Carbon Resistor 33K ERD-25T J
R115, 215	0B01920A	Carbon Resistor 100K ERD-25V J
R116, 119 216, 219	0B01833A	Carbon Resistor 10K ERD-25V J
R117, 217	0B09206A	Metal Film Resistor 560K SN15K2E F
R118, 218	0B09207A	Metal Film Resistor 390K SN15K2E F
R120, 220	0B01795A	Carbon Resistor 4.7K ERD-25V J
R121, 221	0B05566A	Carbon Resistor 2.2K ERD-25V J
R122, 222	0B05565A	Carbon Resistor 1.2K ERD-25V J
R169, 269	0B01879A	Carbon Resistor 33K ERD-25V J
R326	0B09215A	Fail Safe Type Resistor 100 RDF25S J
C117, 217	0B01405A	Electrolytic Capacitor 1μ 50V
C118, 218	0B09277A	Ceramic Capacitor 10P 50V J
C119, 219	0B09219A	Electrolytic Capacitor 6.8μ 16V (LN)
C120, 220	0B09218A	Electrolytic Capacitor 47μ 16V (LN)
C326	0B01400A	Electrolytic Capacitor 100μ 16V
		— Headphone Amp. —
Q106, 206	0B06062A	Transistor 2SC1222
Q107, 207	0B06013A	Transistor 2SA733
Q108, 208	0B01872A	Transistor 2SC945
Q109, 209	0B06066A	Transistor 2SD471
Q110, 210	0B06069A	Transistor 2SB564
R154, 254	0B05593A	Carbon Resistor 150K ERD-25V J
R155, 255	0B01921A	Carbon Resistor 330K ERD-25V J
R156, 256	0B01902A	Carbon Resistor 68K ERD-25V J
R157, 257	0B05563A	Carbon Resistor 56K ERD-25V J
R158, 163 258, 263	0B01781A	Carbon Resistor 1K ERD-25V J
R159, 259	0B05650A	Carbon Resistor 12K ERD-25V J
R160, 260	0B05591A	Carbon Resistor 15K ERD-25V J
R161, 261	0B01830A	Carbon Resistor 1.8K ERD-25V J
R162, 262	0B05559A	Carbon Resistor 680 ERD-25V J
R164, 264	0B05565A	Carbon Resistor 1.2K ERD-25V J
R165, 166 265, 266	0B05779A	Carbon Resistor 3.3 ERD-25V J
R325	0B09216A	Fail Safe Type Resistor 10 RDF25S J
C141, 241	0B01405A	Electrolytic Capacitor 1μ 50V
C142, 242	0B01402A	Electrolytic Capacitor 4.7μ 25V
C143, 243	0B01412A	Electrolytic Capacitor 10μ 16V
C144, 244	0B09280A	Ceramic Capacitor 47P 50V J
C145, 245	0B05885A	Electrolytic Capacitor 100μ 10V
C325	0B01392A	Electrolytic Capacitor 470μ 16V
		— Miscellaneous —
	0B07794D	Main P.C.B. A301
	0B07238A	Push Switch 22244222 (1 pce.)
	0B07239A	Record Switch (1 pce.)
	0B08544A	Wrapping Pin 3P (1 pce.)
	0B08547A	Wrapping Pin 6P (1 pce.)
	0B08543A	Wrapping Pin 2P (1 pce.)
	0B08548A	Wrapping Pin 7P (1 pce.)
	0B08549A	Wrapping Pin 8P (1 pce.)
	0B08182A	6P—T Past (1 pce.)
	0B08375A	4P—S Post (1 pce.)
	0B08570A	Record Spring Holder (1 pce.)
	0B08569C	Record Wire Holder (1 pce.)
	0C08144C	Record Spring (1 pce.)
	0E00117A	Washer 2mm (1 pce.)
	0E00831A	BT Screw M3x10 Philips Pan Head (1 pce.)
	0E00788A	BT Screw M2x8 Philips Pan Head (1 pce.)
	0E00037A	Earth Lug B-5 (1 pce.)
	0E00172A	Washer Toothed Lock 3mm (1 pce.)

8. MECHANISM ASS'Y AND PARTS LIST

8.1. Synthesis

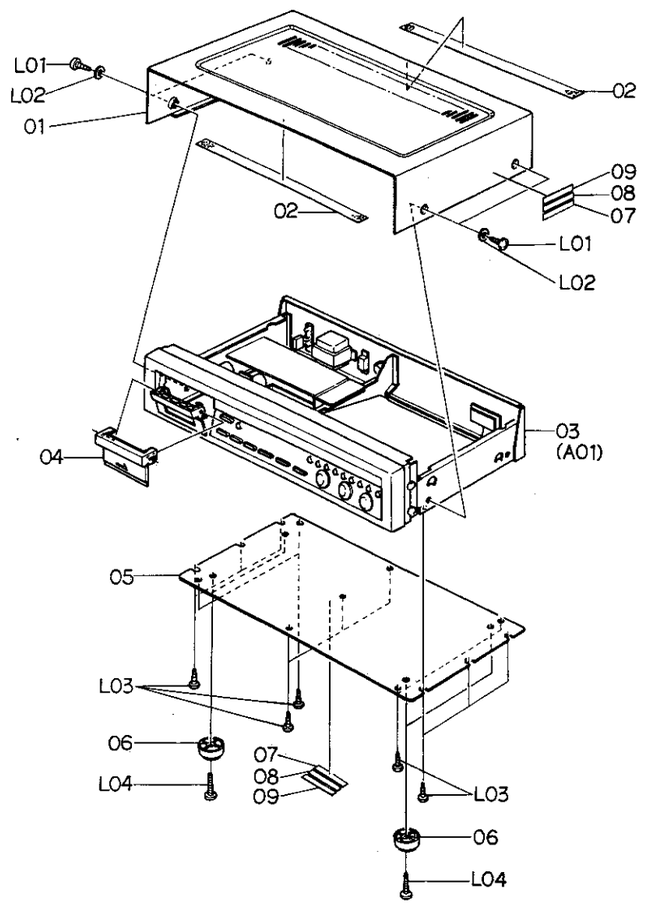


Fig. 8.1 Serial Nos.: A30101001 – A30110100

8.2. Synthesis Mechanism 580 (A01)

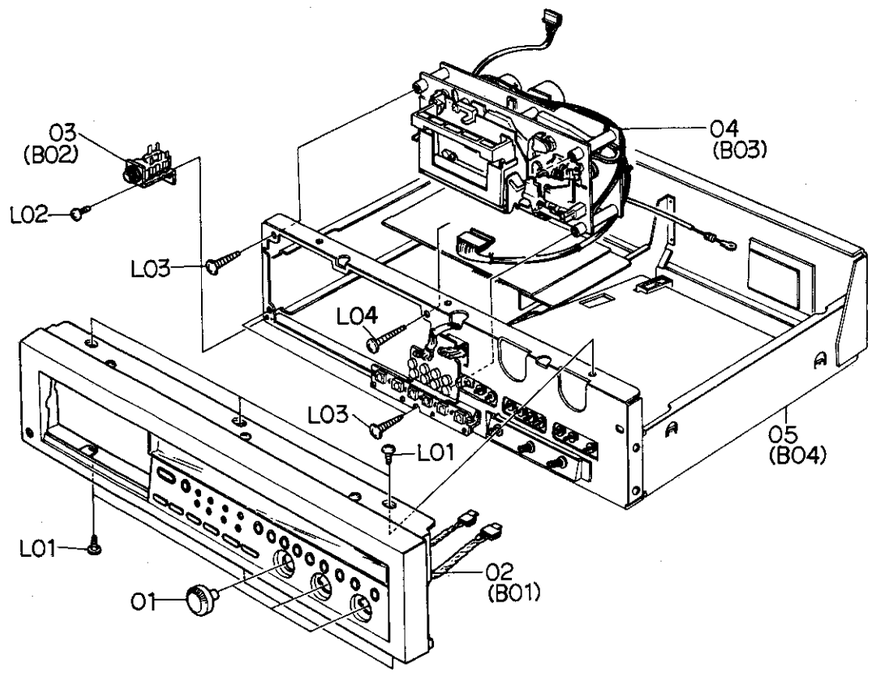


Fig. 8.2 Serial Nos.: A30101001 – A30110100

Schematic Ref. No.	Part No.	Description	Q'ty
		Synthesis	
		Serial Nos.:	
		A30101001 – A30110100	
01	0H03681C	Top Cover	1
02	0J03580B	Top Cover Himelon	2
03	JA03398A	Synthesis Mechanism 580 (U.S.A. & Canada)	1
	JA03405A	Synthesis Mechanism 580 (Japan)	1
	JA03407A	Synthesis Mechanism 580 (Others)	1
	JA03408A	Synthesis Mechanism 580(Sweden)	1
	JA03409A	Synthesis Mechanism 580 (UK)	1
	JA03410A	Synthesis Mechanism 580 (Swiss)	1
	JA03411A	Synthesis Mechanism 580 (Germany)	1
	JA03412A	Synthesis Mechanism 580 (Australia)	1

Schematic Ref. No.	Part No.	Description	Q'ty
04	0H03689B	Acrylic Cassette Compartment Cover	1
05	0J03972B	Bottom Cover	1
06	0J03825A	Leg S	4
07	0M03799A	Caution Label G	2
08	0M03800A	Caution Label H	2
09	0M03883A	Lamp Caution Label	2
L01	0E00858A	BT Screw M4x6 Philips Binding Head (Black Chromate)	4
L02	0E00736A	Washer 4mm (Black)	4
L03	0E00857A	BT Screw M3x6 Philips Binding Head	13
L04	0E00852A	BT Screw M4x12 Philips Binding Head	4

Schematic Ref. No.	Part No.	Description	Q'ty
A01	JA03398A	**Synthesis Mechanism 580 (U.S.A. & Canada)**	1
	JA03405A	**Synthesis Mechanism 580 (Japan)**	1
	JA03407A	**Synthesis Mechanism 580 (Others)**	1
	JA03408A	**Synthesis Mechanism 580 (Sweden)**	1
	JA03409A	**Synthesis Mechanism 580 (UK)**	1
	JA03410A	**Synthesis Mechanism 580 (Swiss)**	1
	JA03411A	**Synthesis Mechanism 580 (Germany)**	1
	JA03412A	**Synthesis Mechanism 580 (Australia)**	1
		Serial Nos.: A30101001 – A30110100	
01	0H03706A	Volume Knob	3
02	HA03774A	Front Panel Ass'y 580	1
03	JA03390A	Headphone Jack Ass'y	1
04	CA08012A	Mechanism Ass'y 580	1

Schematic Ref. No.	Part No.	Description	Q'ty
05	JA03413A	Chassis Ass'y 580 (Japan)	1
	JA03415A	Chassis Ass'y 580 (Others)	1
	JA03416A	Chassis Ass'y 580 (Sweden)	1
	JA03417A	Chassis Ass'y 580 (UK)	1
	JA03418A	Chassis Ass'y 580 (Swiss)	1
	JA03419A	Chassis Ass'y 580 (Germany)	1
	JA03420A	Chassis Ass'y 580 (Australia)	1
	JA03388A	Chassis Ass'y 580 (U.S.A. & Canada)	1
L01	0E00877A	ST Screw M3x5 Philips Binding Head	6
L02	0E00857A	BT Screw M3x6 Philips Binding Head	1
L03	0E00867A	BT Screw M4x15 Philips Binding Head	3
L04	0E00878A	BT Screw M4x20 Philips Binding Head	1

8.3. Front Panel Ass'y 580 (B01)

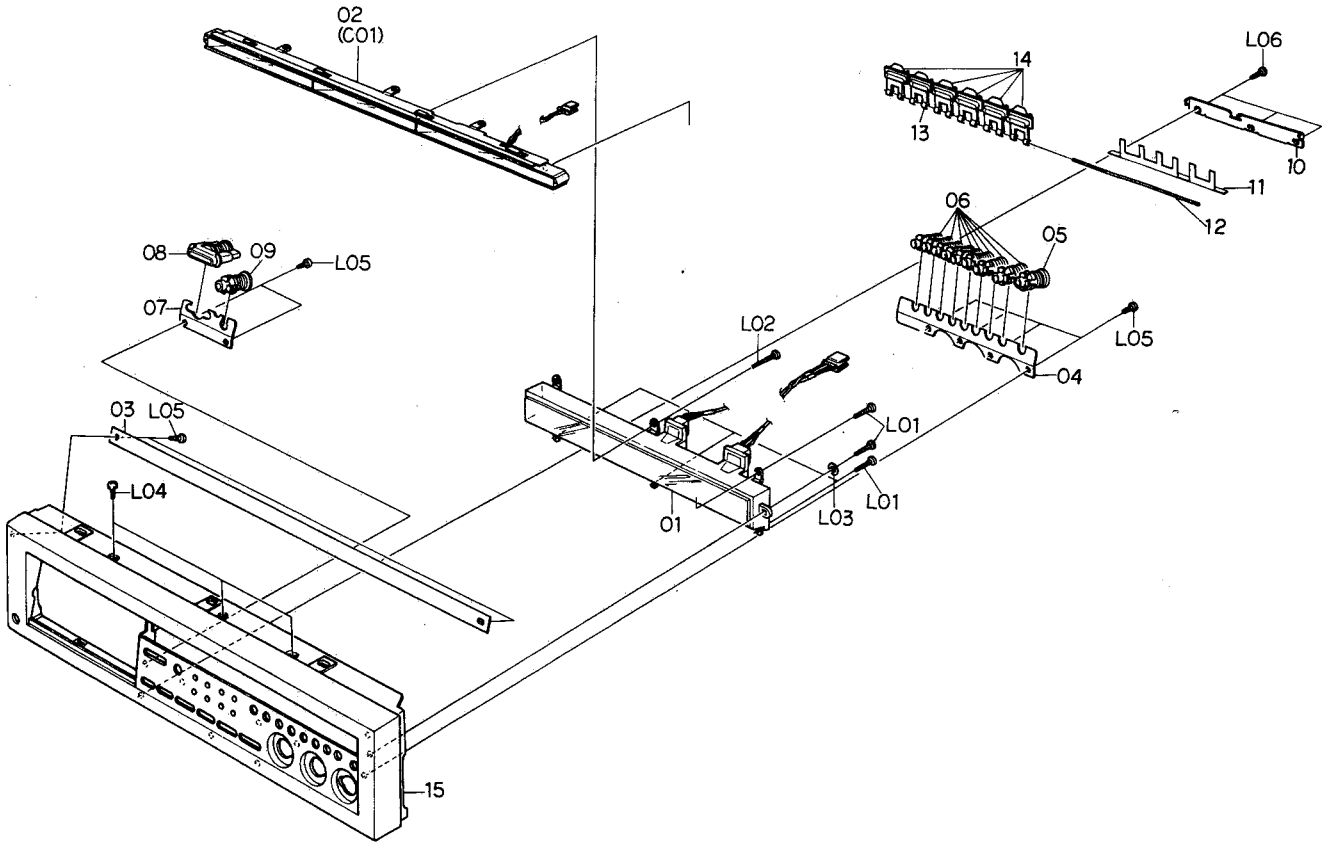


Fig. 8.3 Serial Nos.: A30101001 – A30110100

Schematic Ref. No.	Part No.	Description	Q'ty
B01	**HA03774A**	**Front Panel Ass'y 580** Serial Nos.: A30101001 – A30110100	**1**
01	HA03776A	Meter Ass'y	1
02	HA03777A	Lamp House Cover Ass'y	1
03	0H03697A	Aluminum Mirror	1
04	0J03978B	Flange Holder	1
05	HA03803A	Push Button Ass'y A	1
06	HA03804A	Push Button Ass'y B	8
07	0J03979B	Flange Holder	1
08	HA03805A	Push Button Ass'y C	1
09	HA03806A	Counter Reset Button Ass'y	1
10	0J03965C	Control Button Shaft Holder	1
11	0J03986B	Control Button Spring	1
12	0J03966A	Control Button Shaft	1
13	HA03778A	Control Button A Ass'y	1
14	HA03779A	Control Button B Ass'y	5
15	HA03775A	Front Panel Sub Ass'y	1
L01	0E00793A	BT Screw M2x6 Philips Pan Head	5
L02	0E00840A	BT Screw M2x8 Philips Pan Head	1
L03	0E00100A	Washer 2mm	1
L04	0E00873A	BT Screw M2.6x5 Philips Binding Head	3
L05	0E00841A	BT Screw M2x4 Philips Pan Head	8
L06	0E00794A	BT Screw M2x5 Philips Pan Head	3

8.4. Headphone Jack Ass'y (B02)

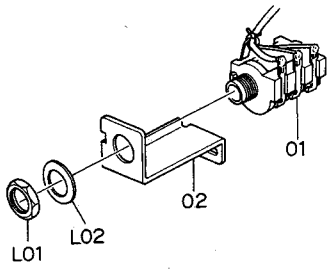


Fig. 8.4 Serial Nos.: A30101001 –

Schematic Ref. No.	Part No.	Description	Q'ty
B02	**JA03390A**	**Headphone Jack Ass'y** Serial No.: A30101001 –	**1**
01	0B08511A	Headphone Jack	1
02	0J03975A	Jack Holder	1
L01	–	Jack Nut	(1)
L02	–	Jack Washer	(1)
B03	**CA08059A**	**Mechanism Ass'y 580** Serial Nos.: A30109202 – A30110100	**1**
01	CA08017A	Flywheel Holder Ass'y	1
02	0C08096C	Capstan Belt	1
03	CA08014A	Supply Flywheel Ass'y	1
04	CA08015A	Take-up Flywheel Ass'y	1
05	0C08021B	Thrust Washer 3.1mm	1
06	0C08020B	Thrust Washer 2.6mm	1
07	0C08069C	Flange Thrust Cap	2
08	0C08022B	Flange Thrust Spring	2
09	CA08065A	Sub Mechanism Chassis Ass'y	1
10	0C08099A	Control Motor Belt	1
11	CA08080A	Main Mechanism Ass'y	1
12	0C08175A	Head Base L Spring	1
13	0C08113A	Head Base Spring	2
14	0B08578C	15P-H Connector	1
L01	0E00834A	BT Screw M3x30 Philips Pan Head	1
L02	0E00178A	Washer 3mm	2
L03	0E00833A	BT Screw M3x20 Philips Pan Head	8
L04	0E00835A	BT Screw M3x25 Philips Pan Head	1
B03	**CA08012A**	**Mechanism Ass'y 580** Serial Nos.: A30101001 – A30109201	**1**
01	CA08017A	Flywheel Holder Ass'y	1
02	0C08096C	Capstan Belt	1
03	CA08014A	Supply Flywheel Ass'y	1
04	CA08015A	Take-up Flywheel Ass'y	1
05	0C08021A	Thrust Washer 3.1mm	1
06	0C08020A	Thrust Washer 2.6mm	1
07	0C08069C	Flange Thrust Cap	2
08	0C08022B	Flywheel Thrust Spring	2
09	CA08018A	Sub Mechanism Chassis Ass'y	1
10	0C08099A	Control Motor Belt	1
11	CA08013A	Main Mechanism Chassis Ass'y	1
12	0C08175A	Head Base L Spring	1
13	0C08113A	Head Base Spring	2
14	0B08578C	15P-H Connector	1
L01	0E00834A	BT Screw M3x30 Philips Pan Head	1
L02	0E00178A	Washer 3mm	2
L03	0E00833A	BT Screw M3x20 Philips Pan Head	8
L04	0E00835A	BT Screw M3x25 Philips Pan Head	1
B04	**JA03388A**	**Chassis Ass'y 580 (U.S.A. & Canada)**	**1**
	JA03413A	**Chassis Ass'y 580 (Japan)**	**1**
	JA03415A	**Chassis Ass'y 580 (Others)**	**1**
	JA03416A	**Chassis Ass'y 580 (Sweden)**	**1**
	JA03417A	**Chassis Ass'y 580 (UK)**	**1**
	JA03418A	**Chassis Ass'y 580 (Swiss)**	**1**
	JA03419A	**Chassis Ass'y 580 (Germany)**	**1**
	JA03420A	**Chassis Ass'y 580 (Australia)** Serial Nos.: A30101001 – A30109201	**1**
01	BA03977B	Logic P.C.B. Ass'y (U.S.A., Canada, Japan & Others)	1
	BA04000A	Logic P.C.B. Ass'y (Sweden, Swiss, UK, Germany & Australia)	1
02	BA03970A	Main P.C.B. Ass'y	1
03	BA03971A	Record Cal. P.C.B. Ass'y	1
04	BA03976A	Control Switch P.C.B. Ass'y	1
05	BA03972A	Volume P.C.B. Ass'y	1
06	0J03974B	Power Switch Holder	1
07	0B07253A	Power Switch (U.S.A., Canada, Japan & Others)	1
	0B07252A	Power Switch (Sweden, Swiss, UK, Germany & Australia)	1
08	0J03976B	Control Switch Holder	1
09	0J03967E	Front Chassis	1
10	0M03967A	Push Switch Label	1
11	0J03969C	Side Chassis L	1
12	0J03968D	Side Chassis R	1
13	0J03970D	Center Chassis	1
14	0B08580A	Wire Holder 161	3
15	0B08590A	Free Bushing 80mm	1
16	0B08515A	Insu-Lock	13
17	JA03337A	Rear Panel Ass'y (U.S.A. & Canada)	1
	JA03393A	Rear Panel Ass'y (Japan)	1
	JA03339A	Rear Panel Ass'y (Others)	1
	JA03394A	Rear Panel Ass'y (Sweden)	1
	JA03338A	Rear Panel Ass'y (UK)	1
	JA03395A	Rear Panel Ass'y (Swiss)	1
	JA03397A	Rear Panel Ass'y (Germany)	1
	JA03396A	Rear Panel Ass'y (Australia)	1
L01	0E00857A	BT Screw M3x6 Philips Binding Head	23
L02	0E00637A	Washer 3.3mm	5
L03	0E00859A	BT Screw M2.6x6 Philips Binding Head	4
L04	0E00622A	Screw M3x5 Philips Pan Head (2A)	2
L05	0E00502A	Screw M3x5 Philips Pan Head	2
L06	0E00860A	BT Screw M3x6 Philips Binding Head (Black Chromate)	6
L07	0E00157A	Washer 3mm (Black Plastics)	6

8.5. Mechanism Ass'y 580 (B03)

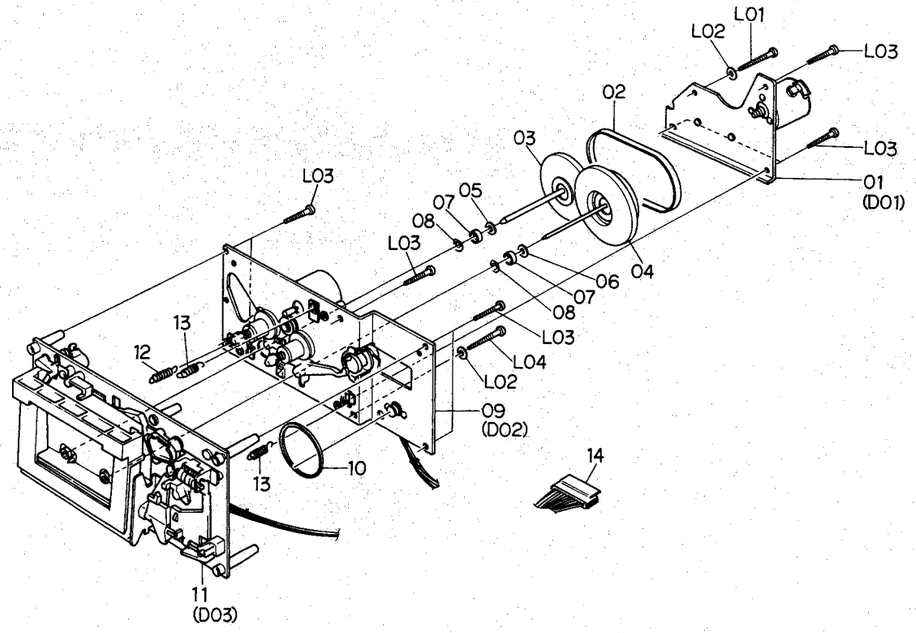


Fig. 8.5.1 Serial Nos.: A30109202 – A30110100

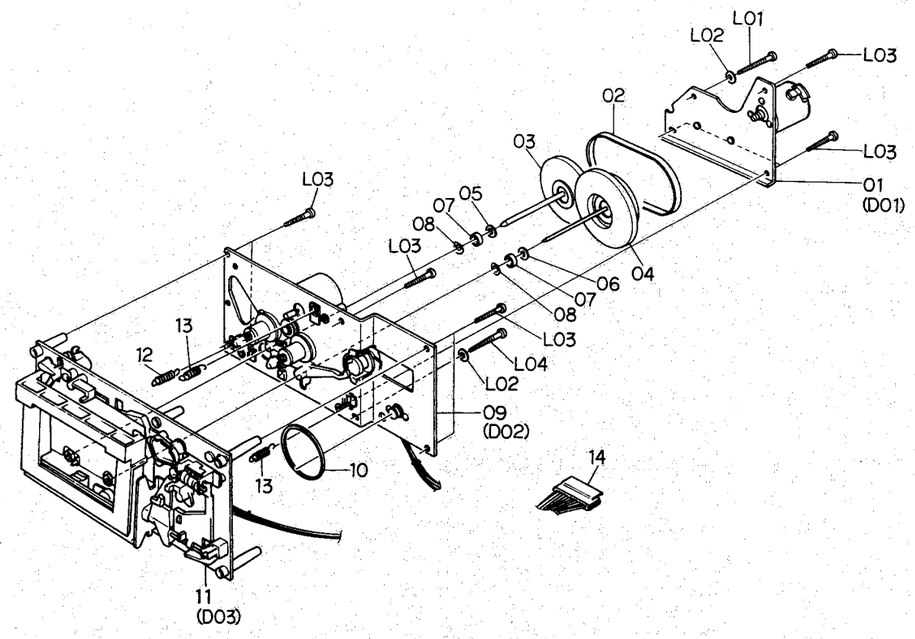


Fig. 8.5.2 Serial Nos.: A30101001 – A30109201

8.6. Chassis Ass'y 580 (B04)

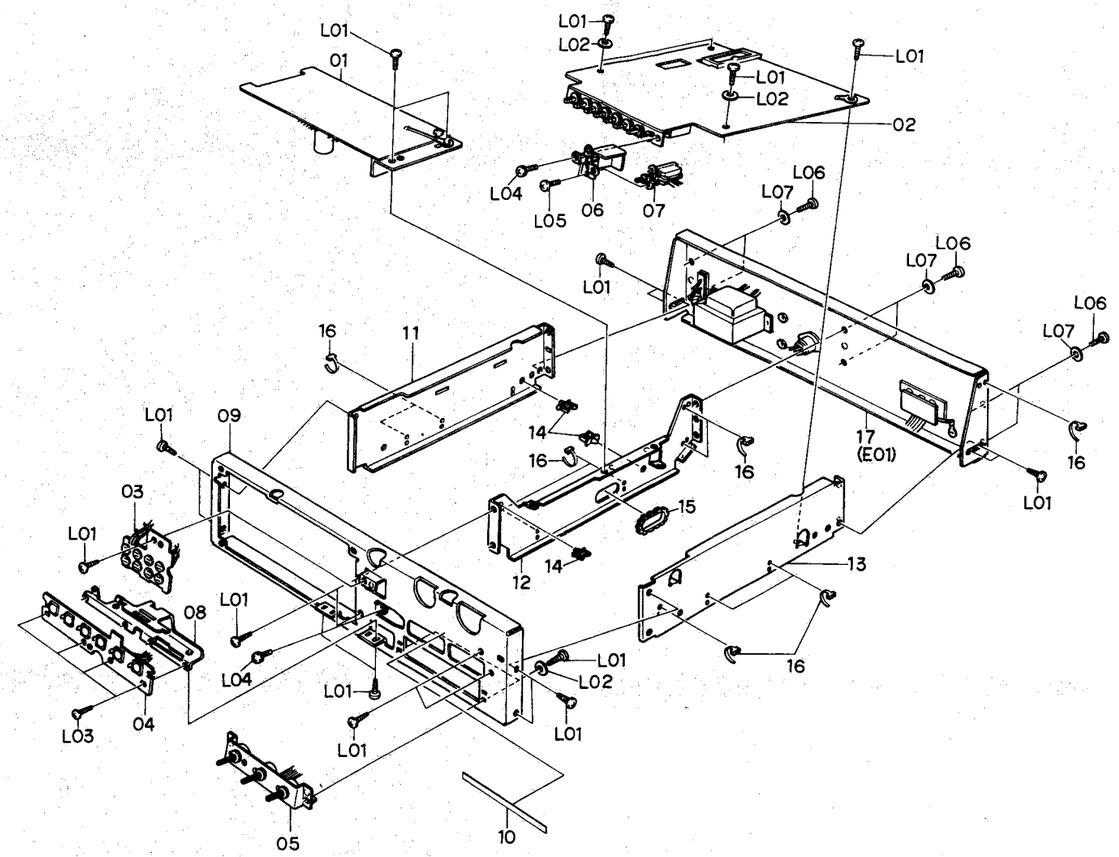


Fig. 8.6 Serial Nos.: A30101001 – A30109201

8.7. Lamp House Cover Ass'y (C01)

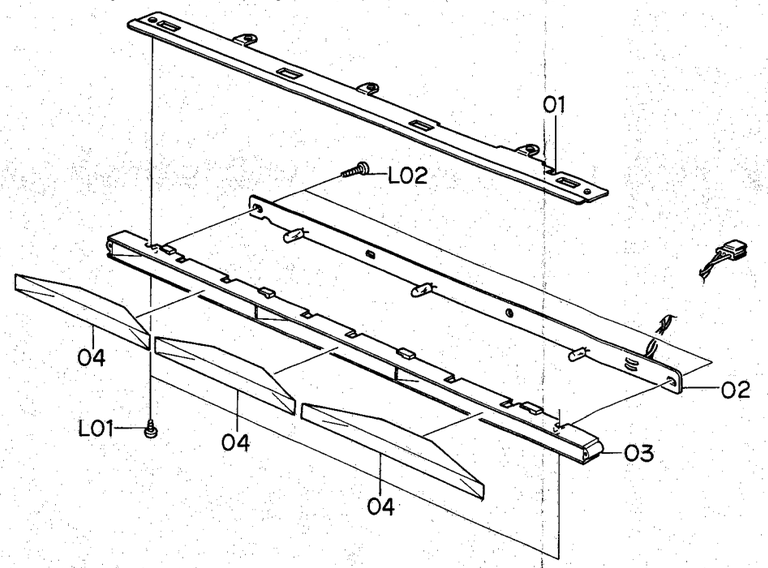


Fig. 8.7 Serial No: A30101001 –

8.8. Flywheel Holder Ass'y (D01)

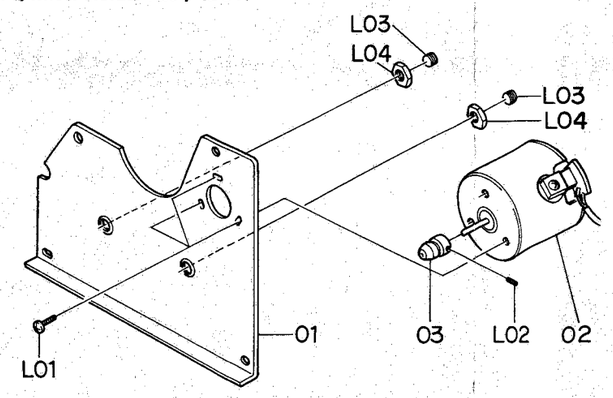


Fig. 8.8 Serial Nos.: A30101001 – A30111900

Schematic Ref. No.	Part No.	Description	Q'ty
C01	**HA03777A**	**Lamp House Cover Ass'y** Serial No.: A30101001 –	**1**
01	0J03977B	Lamp House Cover Holder	1
02	BA03974A	Lamp P.C.B. Ass'y	1
03	0H03673A	Lamp House Cover	1
04	0H03674D	Lamp House	3
L01	0E00853A	BT Screw M2x3 Philips Pan Head	2
L02	0E00793A	BT Screw M2x6 Philips Binding Head	2
D01	**CA08017A**	**Flywheel Holder Ass'y** Serial Nos.: A30101001 – A30111900	**1**
01	0C08013F	Flywheel Holder	1
02	0C08135A	Capstan Motor	1
03	0C08079E	Capstan Motor Pulley	1
L01	0E00226A	Screw M2.6x4 Philips Pan Head	3
L02	0E00626A	Screw M2x3 Cup Point	1
L03	0C08068C	Thrust Screw	2
L04	0C03857A	Lock Nut	1

8.9. Sub Mechanism Chassis Ass'y (D02)

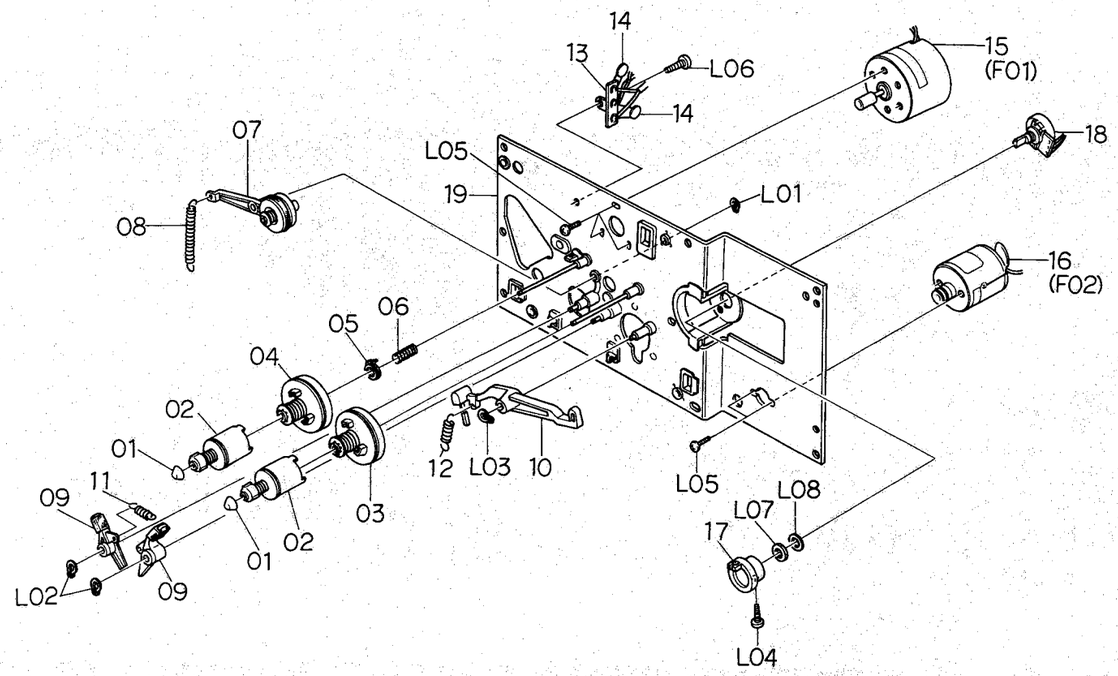


Fig. 8.9.1 Serial No.: A30109202 –

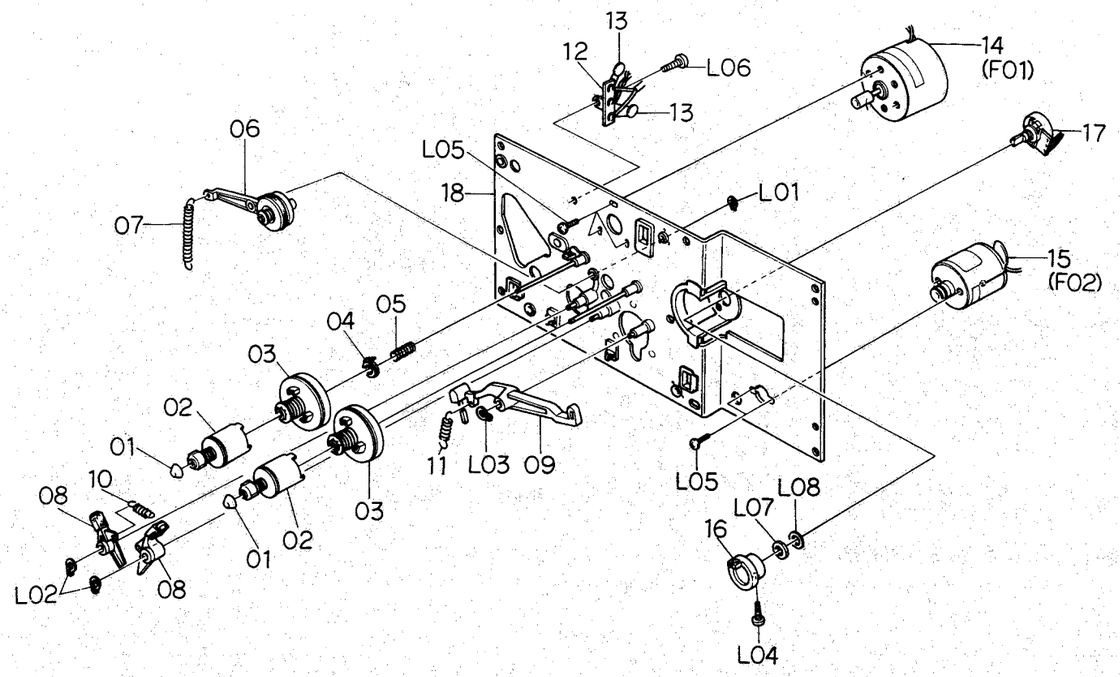


Fig. 8.9.2 Serial Nos.: A30101001 – A30109201

Schematic Ref. No.	Part No.	Description	Q'ty
D02	**CA08065A**	**Sub Mechanism Chassis Ass'y** Serial No.: A30109202 –	**1**
01	0C08039A	Reel Hub Head	2
02	CA08038A	Reel Hub B Ass'y	2
03	CA08037A	Reel Hub Take-up Ass'y	1
04	CA08064A	Reel Hub Supply Ass'y	1
05	CA08039A	Back Tension Ass'y	1
06	0C08178A	Back Tension Spring A	1
07	CA08040A	Idler Ass'y	1
08	0C08127B	Idler Arm Spring	1
09	CA08042A	Brake Arm Ass'y	2
10	0C08030C	Brake Drive Arm	1
11	0C08129A	Brake Arm Spring	1
12	0C08128A	Brake Drive Arm Spring	1
13	0B04042A	Lug Terminal 1L2P	1
14	0B09290A	Ceramic Capacitor 0.01μ 50V	2
15	CA08036A	Reel Motor Ass'y	1
16	CA08034A	Control Motor Ass'y	1
17	0C08053B	Volume Coupler	1
18	0B07240A	Volume Control 10 kΩ (B)	1
19	CA08041A	Sub Chassis Ass'y	1
L01	0E00842A	Stopper Ring 2mm	1
L02	0E00837A	Stopper Ring 3mm	2
L03	0E00838A	Stopper Ring 4mm	1
L04	0E00859A	BT Screw M2.6x6 Philips Binding Head	1
L05	0E00226A	Screw M2.6x4 Philips Pan Head	5
L06	0E00843A	BT Screw M3x5 Philips Pan Head	1
L07	–	Volume Nut	(1)
L08	–	Volume Washer	(1)

D02	**CA08018A**	**Sub Mechanism Chassis Ass'y** Serial Nos.: A30101001 – A30109201	**1**
01	0C08039A	Reel Hub Head	2
02	CA08038A	Reel Hub B Ass'y	2
03	CA08037A	Reel Hub A Ass'y	2
04	CA08039A	Back Tension Ass'y	1
05	0C08126C	Back Tension Spring	1
06	CA08040A	Idler Ass'y	1
07	0C08127A	Idler Arm Spring	1
08	CA08042A	Brake Arm Ass'y	2
09	0C08030A	Brake Drive Arm	1
10	0C08129A	Brake Arm Spring	1
11	0C08128A	Brake Drive Arm Spring	1
12	0B04042A	Lug Terminal 1L2P	1
13	0B09091A	Ceramic Capacitor 0.01μ 50V	2
14	CA08036A	Reel Motor Ass'y	1
15	CA08034A	Control Motor Ass'y	1
16	0C08053B	Volume Coupler	1
17	0B07240A	Volume Control 10 kΩ (B)	1
18	CA08041A	Sub Chassis Ass'y	1
L01	0E00842A	Stopper Ring 2mm	1
L02	0E00837A	Stopper Ring 3mm	2
L03	0E00838A	Stopper Ring 4mm	1
L04	0E00859A	BT Screw M2.6x6 Philips Binding Head	1
L05	0E00226A	Screw M2.6x4 Philips Pan Head	5
L06	0E00843A	BT Screw M3x5 Philips Pan Head	1
L07	–	Volume Nut	(1)
L08	–	Volume Washer	(1)

8.10. Main Mechanism Chassis Ass'y (D03)

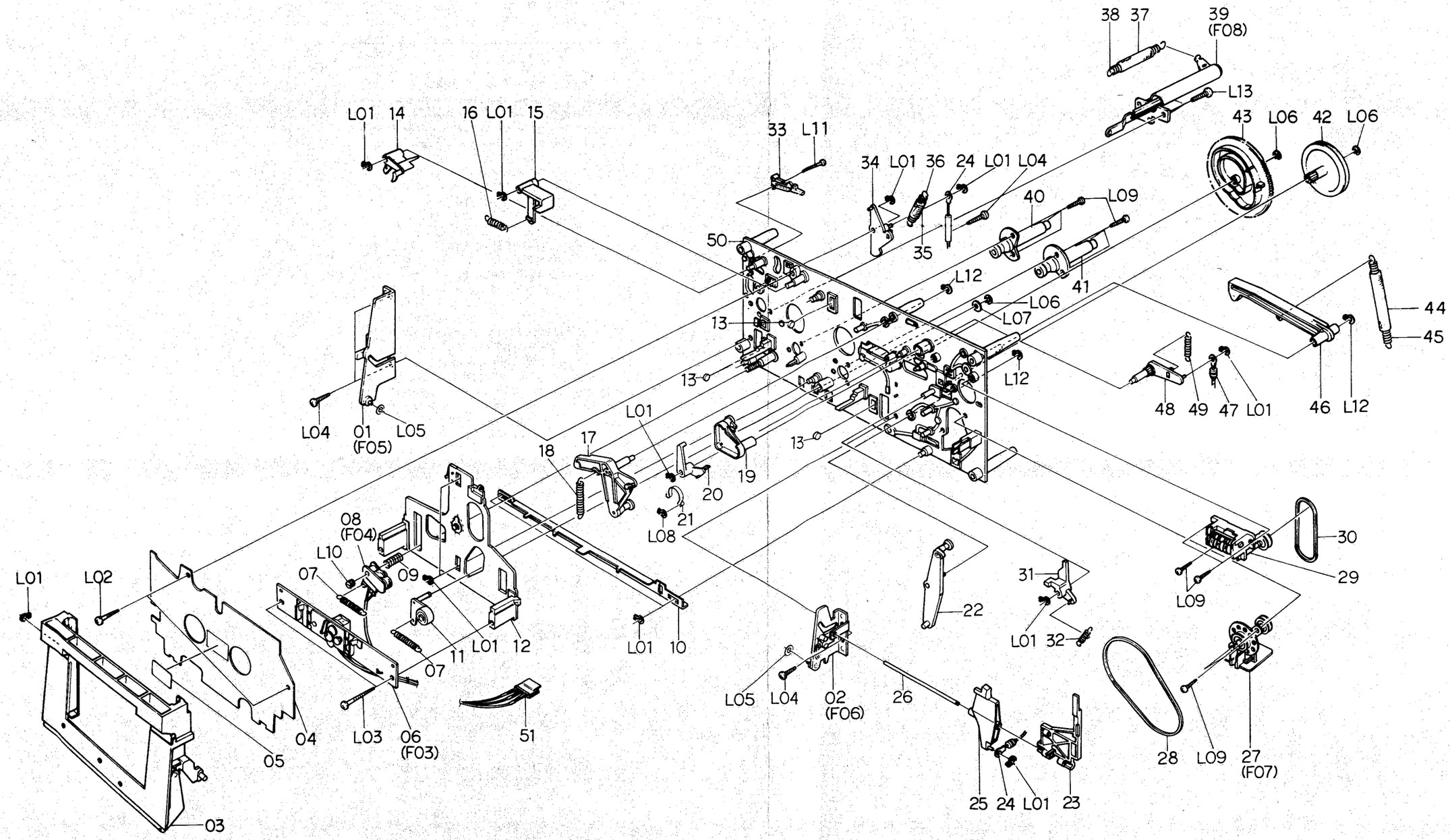
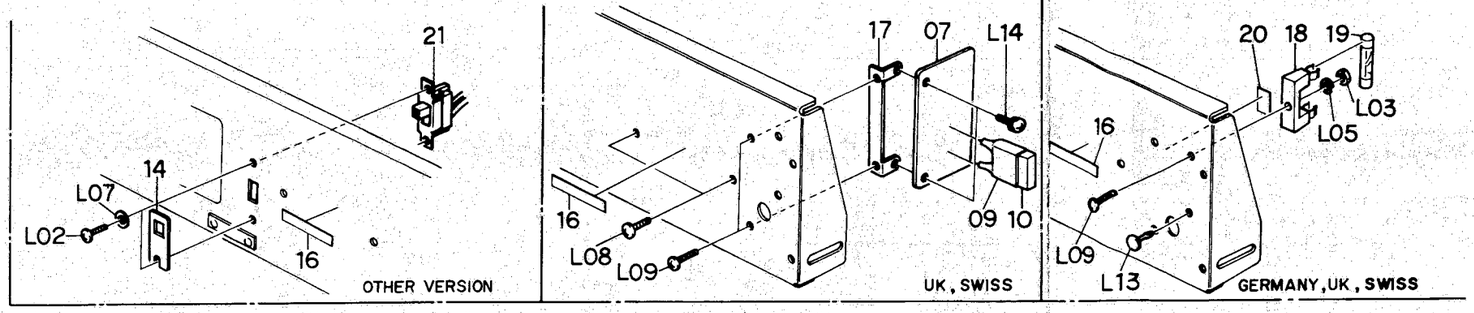


Fig. 8.10 Serial Nos.: A30101001 – A30110100

Schematic Ref. No.	Part No.	Description	Q'ty
D03	CA08080A	**Main Mechanism Chassis Ass'y** Serial Nos.: A30109202 – A30110100	1
01	CA08048A	Cassette Case Holder L Ass'y	1
02	CA08022A	Cassette Case Holder R Ass'y	1
03	CA08016A	Cassette Case Ass'y	1
04	0C08019G	Cover Plate	1
05	0M03977A	Cassette Viewer Label	1
06	CA08058A	Head Mount Base Ass'y	1
07	0C08121A	Supply Pressure Roller Spring	2
08	CA08031A	Supply Pressure Roller E Ass'y	1
09	0C08122A	Supply Pressure Roller Thrust Spring	1
10	0C08008D	Pressure Roller Drive Bar	1
11	CA08021A	Take-up Pressure Roller Ass'y	1
12	CA08003E	Head Base Ass'y	1
13	0C08086B	Head Base Roller	3
14	0C08050B	Record Sensor	1
15	0C08051E	Cassette Hold Arm	1
16	0C08120A	Cassette Hold Arm Spring	1
17	CA08027A	Head Base Drive Arm Ass'y	1
18	0C08143C	Head Base Drive Arm Spring	1
19	CA08025A	Record Arm Ass'y	1
20	0C08038D	Record Trigger	1
21	0C08112A	Flip-Flop Spring	1
22	CA08026A	Pressure Roller Drive Arm Ass'y	1
23	0C08071C	Counter Reset Arm	1
24	0C08124A	Eject Linkage Wire	1
25	0C08057D	Eject Arm	1
26	0C08078B	Arm Shaft	1
27	CA08032A	Auto Shut-off Ass'y	1
28	0C08097B	Counter Belt A	1
29	CA08020A	Counter Ass'y	1
30	0C08098B	Counter Belt B	1
31	0C08067C	Eject Stopper	1
32	0C08134C	Eject Stopper Spring	1
33	0C08119A	Record Protector	1
34	0C08052H	Damper Lock Arm	1
35	0C08153A	Damper Arm Spring Tube	1
36	0C08125A	Damper Arm Spring	1
37	0C08151A	Lid Arm Spring Tube	1
38	0C08114A	Lid Arm Spring	1
39	CA08030A	Pneumatic Damper Ass'y	1
40	CA08023A	Supply Capstan Flange Ass'y	1
41	CA08024A	Take-up Capstan Flange Ass'y	1
42	0C08065D	Cam Drive Gear	1
43	0C08029H	Control Cam	1
44	0C08117A	Counter-Load Arm Spring	1
45	0C08152A	Counter-Load Arm Spring Tube	1
46	CA08028A	Counter-Load Arm Ass'y	1
47	0C08123B	Record Switch Linkage Wire	1
48	0C08037E	Record Arm B	1
49	0C08116A	Record Arm Spring	1
50	CA08072A	Main Chassis Ass'y	1
51	0B08577C	6P-H Connector	1
L01	0E00837A	Stopper Ring 3mm	13
L02	0E00832A	BT Screw M3x14 Philips Pan Head	2
L03	0E00834A	BT Screw M3x30 Philips Pan Head	2
L04	0E00831A	BT Screw M3x10 Philips Pan Head	4
L05	0E00254A	Washer 3.1mm (Plastics)	2
L06	0E00222A	E-Ring 2mm	3
L07	0C08014B	Wave Washer	1
L08	0E00839A	Stopper Ring 2.5mm	2
L09	0E00876A	BT Screw M2.6x8 Philips Pan Head	11
L10	0C08060B	Height Adjustment Nut	1
L11	0E00879A	BT Screw M2x15 Philips Pan Head	1
L12	0E00838A	Stopper Ring 4mm	3
L13	0E00846A	BT Screw M3x8 Philips Pan Head	3

Schematic Ref. No.	Part No.	Description	Q'ty
D03	CA08013A	**Main Mechanism Chassis Ass'y** Serial Nos.: A30101001 – A30109201	1
01	CA08048A	Cassette Case Holder L Ass'y	1
02	CA08022A	Cassette Case Holder R Ass'y	1
03	CA08016A	Cassette Case Ass'y	1
04	0C08019G	Cover Plate	1
05	0M03977A	Cassette Viewer Label	1
06	CA08019A	Head Mount Base Ass'y	1
07	0C08121A	Supply Pressure Roller Spring	2
08	CA08031A	Supply Pressure Roller E Ass'y	1
09	0C08122A	Supply Pressure Roller Thrust Spring	1
10	0C08008D	Pressure Roller Drive Bar	1
11	CA08021A	Take-up Pressure Roller Ass'y	1
12	CA08003E	Head Base Ass'y	1
13	0C08086B	Head Base Roller	3
14	0C08050B	Record Sensor	1
15	0C08051D	Cassette Hold Arm	1
16	0C08120A	Cassette Hold Arm Spring	1
17	CA08027A	Head Base Drive Arm Ass'y	1
18	0C08143C	Head Base Drive Arm Spring	1
19	CA08025A	Record Arm Ass'y	1
20	0C08038D	Record Trigger	1
21	0C08112A	Flip-Flop Spring	1
22	CA08026A	Pressure Roller Drive Arm Ass'y	1
23	0C08071C	Counter Reset Arm	1
24	0C08124A	Eject Linkage Wire	1
25	0C08057D	Eject Arm	1
26	0C08078B	Arm Shaft	1
27	CA08032A	Auto Shut-off Ass'y	1
28	0C08097B	Counter Belt A	1
29	CA08020A	Counter Ass'y	1
30	0C08098B	Counter Belt B	1
31	0C08067C	Eject Stopper	1
32	0C08134C	Eject Stopper Spring	1
33	0C08119A	Record Protector	1
34	0C08052F	Damper Lock Arm	1
35	0C08153A	Damper Arm Spring Tube	1
36	0C08125A	Damper Arm Spring	1
37	0C08151A	Lid Arm Spring Tube	1
38	0C08114A	Lid Arm Spring	1
39	CA08030A	Pneumatic Damper Ass'y	1
40	CA08023A	Supply Capstan Flange Ass'y	1
41	CA08024A	Take-up Capstan Flange Ass'y	1
42	0C08065D	Cam Drive Gear	1
43	0C08029H	Control Cam	1
44	0C08117A	Counter-Load Arm Spring	1
45	0C08152A	Counter-Load Arm Spring Tube	1
46	CA08028A	Counter-Load Arm Ass'y	1
47	0C08123A	Record Switch Linkage Wire	1
48	0C08037E	Record Arm B	1
49	0C08116A	Record Arm Spring	1
50	CA08029A	Main Chassis Ass'y	1
51	0B08577C	6P-H Connector	1
L01	0E00837A	Stopper Ring 3mm	13
L02	0E00832A	BT Screw M3x14 Philips Pan Head	2
L03	0E00834A	BT Screw M3x30 Philips Pan Head	2
L04	0E00831A	BT Screw M3x10 Philips Pan Head	4
L05	0E00254A	Washer 3.1mm (Plastics)	2
L06	0E00222A	E-Ring 2mm	3
L07	0C08014B	Wave Washer	1
L08	0E00839A	Stopper Ring 2.5mm	2
L09	0E00876A	BT Screw M2.6x8 Philips Pan Head	11
L10	0C08060B	Height Adjustment Nut	1
L11	0E00879A	BT Screw M2x15 Philips Pan Head	1
L12	0E00838A	Stopper Ring 4mm	3
L13	0E00846A	BT Screw M3x8 Philips Pan Head	3

8.11. Rear Panel Ass'y (E01)



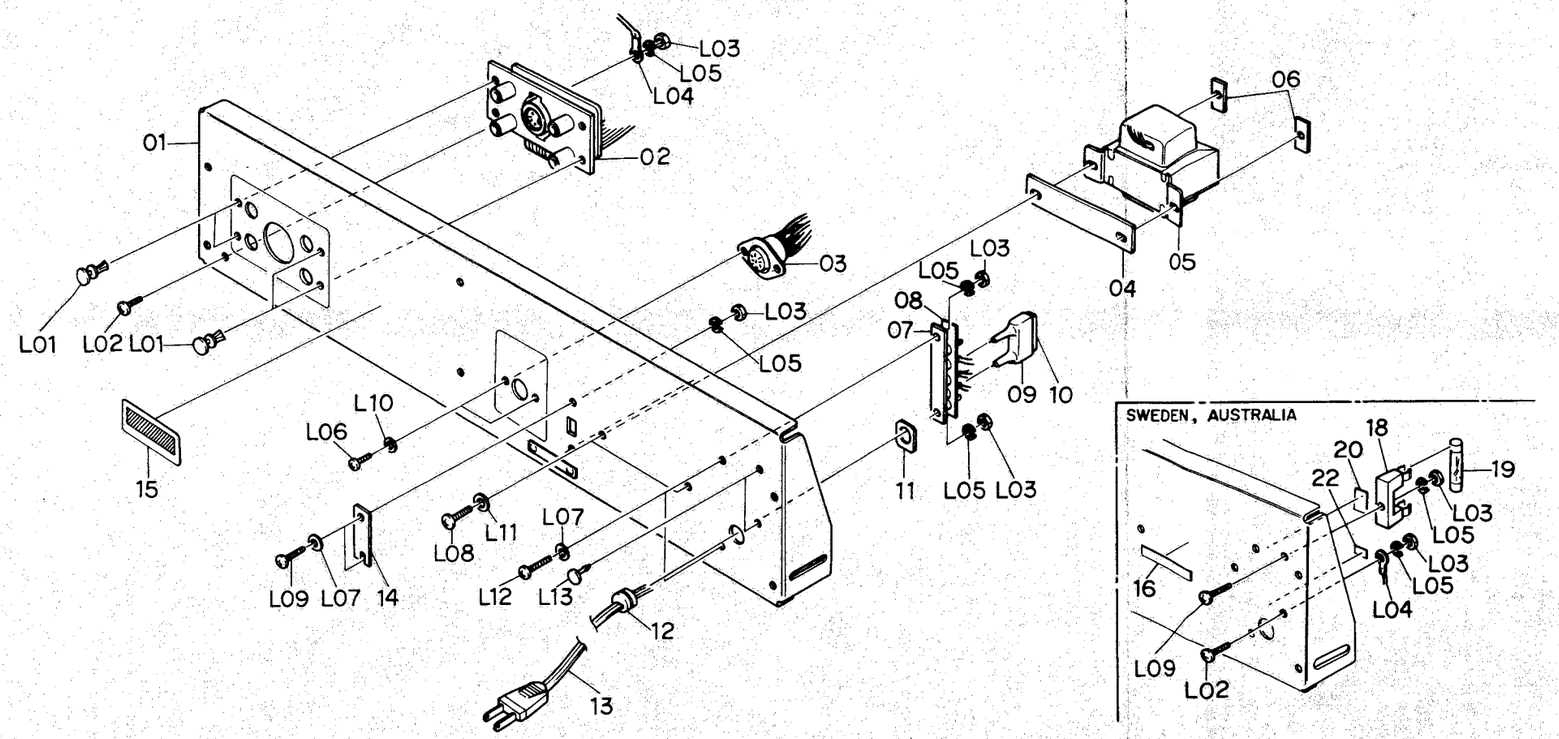


Fig. 8.11 Serial Nos.: A30101001 – A30110100

Schematic Ref. No.	Part No.	Description	Q'ty
E01	JA03337A	Rear Panel Ass'y (U.S.A. & Canada)	1
	JA03393A	Rear Panel Ass'y (Japan)	1
	JA03339A	Rear Panel Ass'y (Others)	1
	JA03394A	Rear Panel Ass'y (Sweden)	1
	JA03338A	Rear Panel Ass'y (UK)	1
	JA03395A	Rear Panel Ass'y (Swiss)	1
	JA03397A	Rear Panel Ass'y (Germany)	1
	JA03396A	Rear Panel Ass'y (Australia)	1
		Serial Nos.: A30101001 – A30110100	
01	0J03971F	Rear Panel	1
02	BA03973A	DIN-Pin P.C.B. Ass'y	1
03	0B08584A	8P DIN Socket	1
04	0J04016A	Transformer Plate	1
05	0B06593A	Power Transformer (U.S.A. & Canada)	1
	0B06603A	Power Transformer (Japan)	1
	0B06594A	Power Transformer (Sweden, Swiss, UK, Germany & Australia)	1
	0B06595A	Power Transformer (Others)	1
06	0C01162B	Bolt Receptacle Plate	2
07	0B08025U	5P Terminal Strip	1
	0B07787B	Terminal P.C.B. B (Swiss & UK)	1
08	0B08555A	5P Terminal Insulator 08 (U.S.A. & Canada)	1
	0B08268U	5P Terminal Insulator 05	1
09	0B08359A	Spark Killer Cover	1
10	0B08363A	Spark Killer (Japan)	1
	0B08342A	Spark Killer (U.S.A. & Canada)	1
	0B08240U	Spark Killer (Swiss, UK, Germany, Australia & Others)	1
	0B08445A	Spark Killer (Sweden)	1
11	0A03154B	Cord Spacer	1
12	0B08037U	Cord Bushing C (U.S.A., Canada, Japan, Swiss, Germany & Others)	1
	0B08351A	Cord Bushing 4K-4 (UK)	1
	0B08325A	Cord Bushing E (Sweden & Australia)	1
13	0B08533A	Power Cord (U.S.A., Canada & Others)	1
	0B08219B	Power Cord (Japan)	1
	0B08348A	Power Cord (UK)	1
	0B08149U	Power Cord (Sweden)	1
	0B08093U	Power Cord (Swiss & Germany)	1
	0B08266U	Power Cord (Australia)	1
14	0J03663C	Switch Cover	
	0M03946A	Voltage Selector Lock Plate C (Others)	1
15	0M03458A	Pass Label	1
16	0M03794A	Voltage Label 100V (Japan)	1
	0M03796A	Voltage Label 220V (Sweden, Swiss & Germany)	1
	0M03797A	Voltage Label 240V (UK & Australia)	1
	0M03955A	Voltage Label 120V, 220–240V (Others)	1
17	0J03893A	Terminal P.C.B. Holder B (UK & Swiss)	1

Schematic Ref. No.	Part No.	Description	Q'ty
18	0B08048U	Fuse Holder (Sweden, Swiss, UK, Germany & Australia)	1
19	0B08344A	Fuse 200mA T 250V (Sweden, Swiss, UK, Germany & Australia)	1
20	0M03968A	Fuse Label 200mA T (Sweden, Swiss, UK, Germany & Australia)	1
21	0B07092U	Voltage Selector (Others)	1
22	0M03700A	Earth Mark Label (Sweden & Australia)	1
—	0M03844B	Power Cord Label (UK)	1
—	0F01071A	Free-up Belt	1
—	0M03964A	Serial Number Plate	1
—	0M03705B	Power Cord Label (Australia)	1
—	0M03697A	Rating Label (Sweden)	1
—	0M03798A	Nakamichi Label (Japan)	1
L01	0B08539A	Plastic Rivet	4
L02	0E00593A	Screw M3x6 Philips Binding Head (Bronze)	4
L03	0E00507A	Nut 3mm	7
L04	0E00037A	Earth Lug B-5	2
L05	0E00581A	Washer 3mm Spring	7
L06	0E00714A	Screw M2.6x6 Philips Binding Head (Bronze)	2
L07	0E00157A	Washer 3mm (Black Plastics)	4
L08	0E00756A	Screw M4x8 Philips Binding Head (Bronze)	2
L09	0E00594A	Screw M3x8 Philips Binding Head (Bronze)	5
L10	0E00651A	Washer 2.6mm (Black Plastics)	2
L11	0E00645A	Washer 4mm (Black Plastics)	2
L12	0E00701A	Screw M3x10 Philips Binding Head (Bronze)	2
L13	0B08583A	Plastic Clip	2
L14	0E00510A	Screw M3x8 Philips Pan Head(2A)	2
	0J03644A	Chobert Rivet	2
F01	**CA08036A**	**Reel Motor Ass'y** Serial No.: A30101001 –	**1**
01	0C08138A	Reel Motor	1
02	0C08063E	Reel Motor Pulley	1
03	0M03902A	Motor Lavel 730	1
04	0M03987A	Motor Seal A	1
L01	0E00672A	Screw M2x2 Cup Point	1
F02	**CA08034A**	**Control Motor Ass'y** Serial No.: A30101001 –	**1**
01	0C08137A	Control Motor	1
02	0C08064A	Control Motor Pulley	1
03	0B01356A	Ceramic Capacitor 0.1μ 50V	1
04	0M03985A	Control Motor Label	1
05	0M03988A	Motor Seal B	1

8.12. Reel Motor Ass'y (F01)

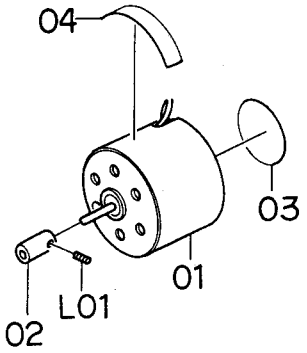


Fig. 8.12 Serial No.: A30101001 –

8.13. Control Motor Ass'y (F02)

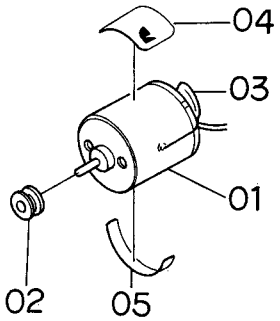


Fig. 8.13 Serial No.: A30101001 –

8.14. Head Mount Base Ass'y (F03)

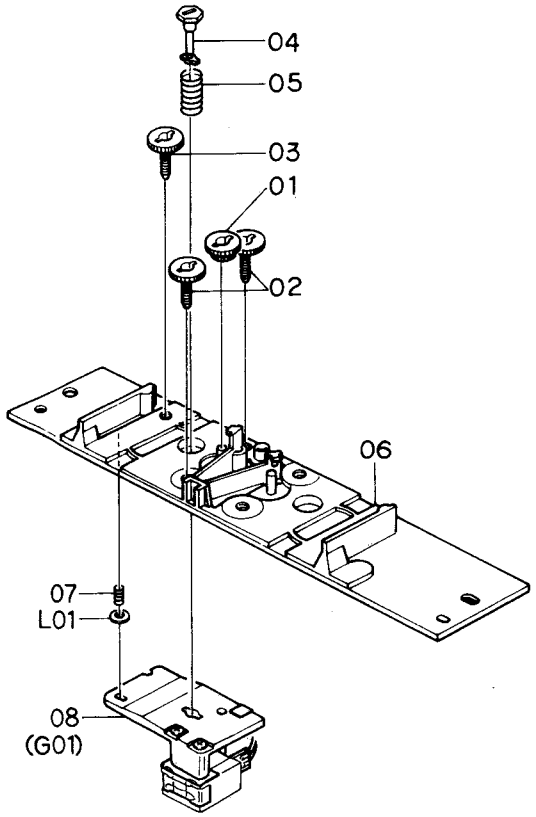


Fig. 8.14 Serial Nos.: A30101001 – A30110100

8.15. Supply Pressure Roller E (F04)

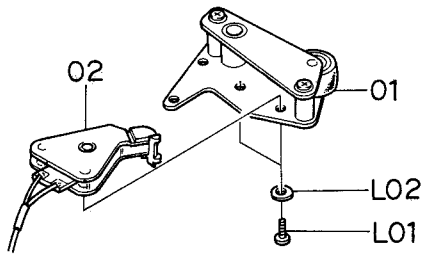


Fig. 8.15 Serial Nos.: A30101001 – A30110100

8.16 Cassette Case Holder L Ass'y (F05)

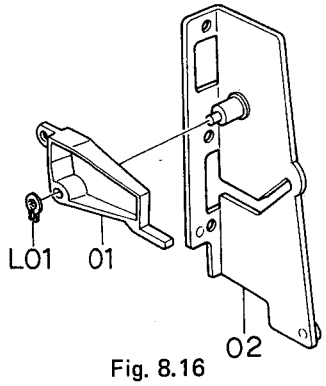


Fig. 8.16
Serial No.: A30101001 –

8.17. Cassette Case Holder R Ass'y (F06)

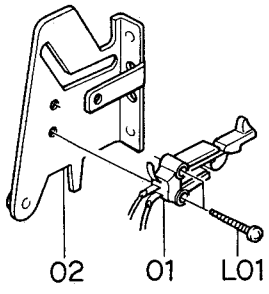


Fig. 8.17
Serial No.: A30101001 –

8.18. Auto Shut-off Ass'y (F07)

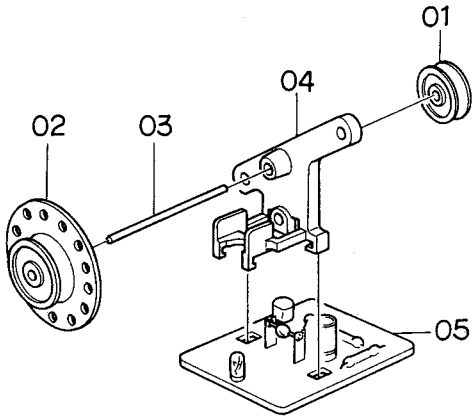


Fig. 8.18 Serial No.: A30101001 –

8.19. Pneumatic Damper Ass'y (F08)

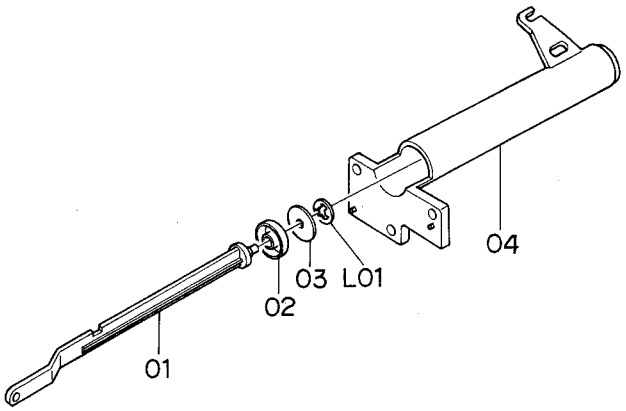


Fig. 8.19 Serial No.: A30101001 –

8.20. RP-53 Record/Playback Head Ass'y (G01)

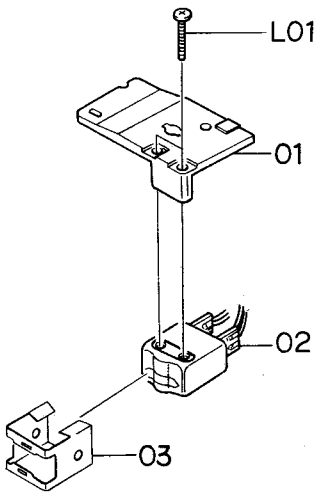


Fig. 8.20
Serial Nos.: A30101001 – A30110100

Schematic Ref. No.	Part No.	Description	Q'ty
F03	**CA08058A**	**Head Mount Base Ass'y** Serial Nos.: A30101001 – A30110100	**1**
01	0C08028C	Head Height Adjustment Gear	1
02	0C08027D	Head Height Adjustment Screw	2
03	0C08026B	Azimuth Alignment Screw	1
04	0C08161B	Spring Stopper	1
05	0C08131B	Head Plate Spring	1
06	CA08004E	Head Mount Base Sub Ass'y	1
07	0C08130A	Ground Spring	1
08	CA08126A	R/P-53 Record/Playback Head Ass'y	1
L01	0C08154A	Washer 2.1mm (Steel)	1
F04	**CA08031A**	**Supply Pressure Roller E Ass'y** Serial Nos.: A30101001 – A30110100	**1**
01	CA08045A	Supply Pressure Roller Ass'y	1
02	GA01067A	Erase Head E-55	1
L01	0E00808A	Screw M2x4 Philips Pan Head (JCIS)	2
L02	0E00100A	Washer 2mm	2
F05	**CA08048A**	**Cassette Case Holder L Ass'y** Serial No.: A30101001 –	**1**
01	0C08073C	Lid Arm A	1
02	CA08035A	Cassette Case Holder L Sub Ass'y	1
L01	0E00837A	Stopper Ring 3mm	1
F06	**CA08022A**	**Cassette Case Holder R Ass'y** Serial No.: A30101001 –	**1**
01	0C08133A	Eject Sensor	1
02	CA08044A	Cassette Case Holder R Sub Ass'y	1
L01	0E00840A	BT Screw M2x8 Philips Pan Head	2
F07	**CA08032A**	**Auto Shut-off Ass'y** Serial No.: A30101001 –	**1**
01	0C08048A	Shut-off Pulley B	1
02	0C08047A	Shut-off Pulley A	1
03	0C08088B	Shut-off Pulley Shaft	1
04	0C08046A	Shut-off Pulley Holder	1
05	BA03975A	Shut-off P.C.B. Ass'y	1
F08	**CA08030A**	**Pneumatic Damper Ass'y** Serial No.: A30101001 –	**1**
01	0C08058C	Damper Piston	1
02	0C08102B	Damper Ring	1
03	0C08010C	Damper Plate	1
04	0C08059E	Sylinder	1
L01	0E00874A	Stopper Ring CS 2mm	1
G01	**CA08126A**	**R/P-53 Record/Playback Head Ass'y** Serial Nos.: A30101001 – A30110100	**1**
01	0C08095D	Head Plate	1
02	GA02039A	R/P-53 Record/Playback Head	1
03	0C08168B	Pad Lifter 53	1
L01	0E00801A	Screw M2x5 Philips Pan Head	2

9. SCHEMATIC DIAGRAMS

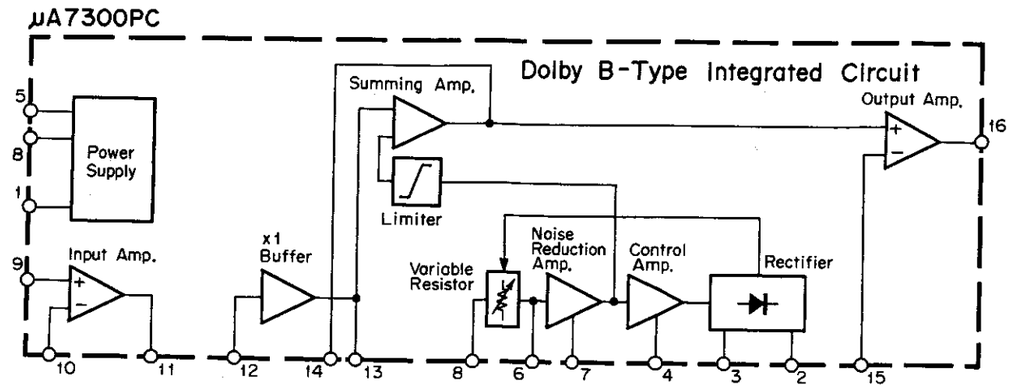


Fig. 9.1 Dolby NR IC μA7300PC

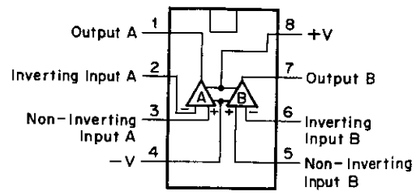


Fig. 9.2 Operational Amp. IC 4558

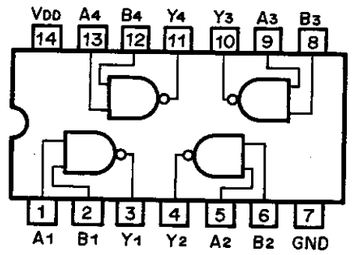


Fig. 9.3 C-MOS IC μPD4011C

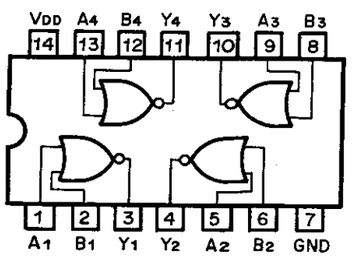
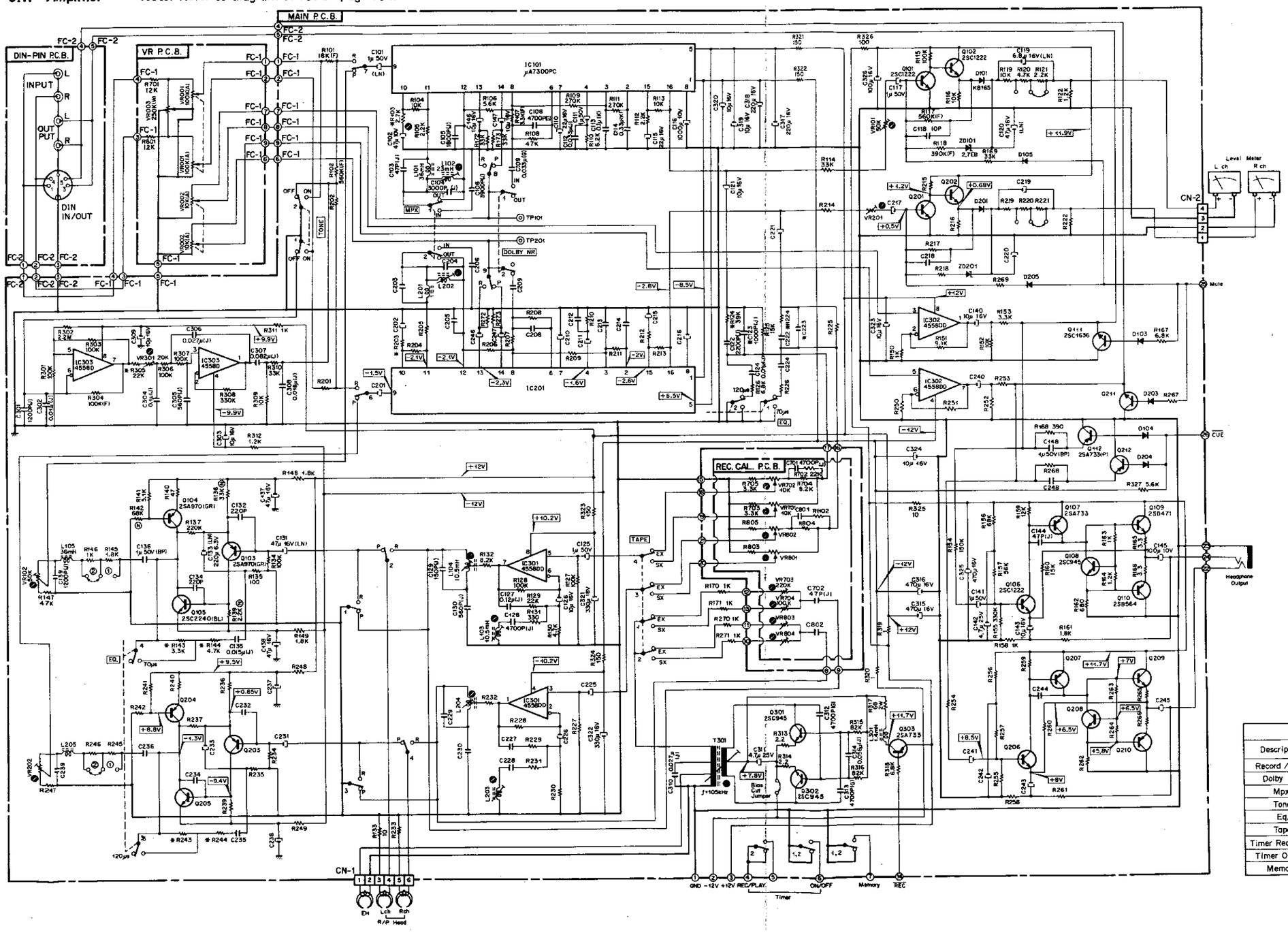


Fig. 9.4 C-MOS IC μPD4001C

9.1. Amplifier

Note: Refer to diagram of ICs on page 104.

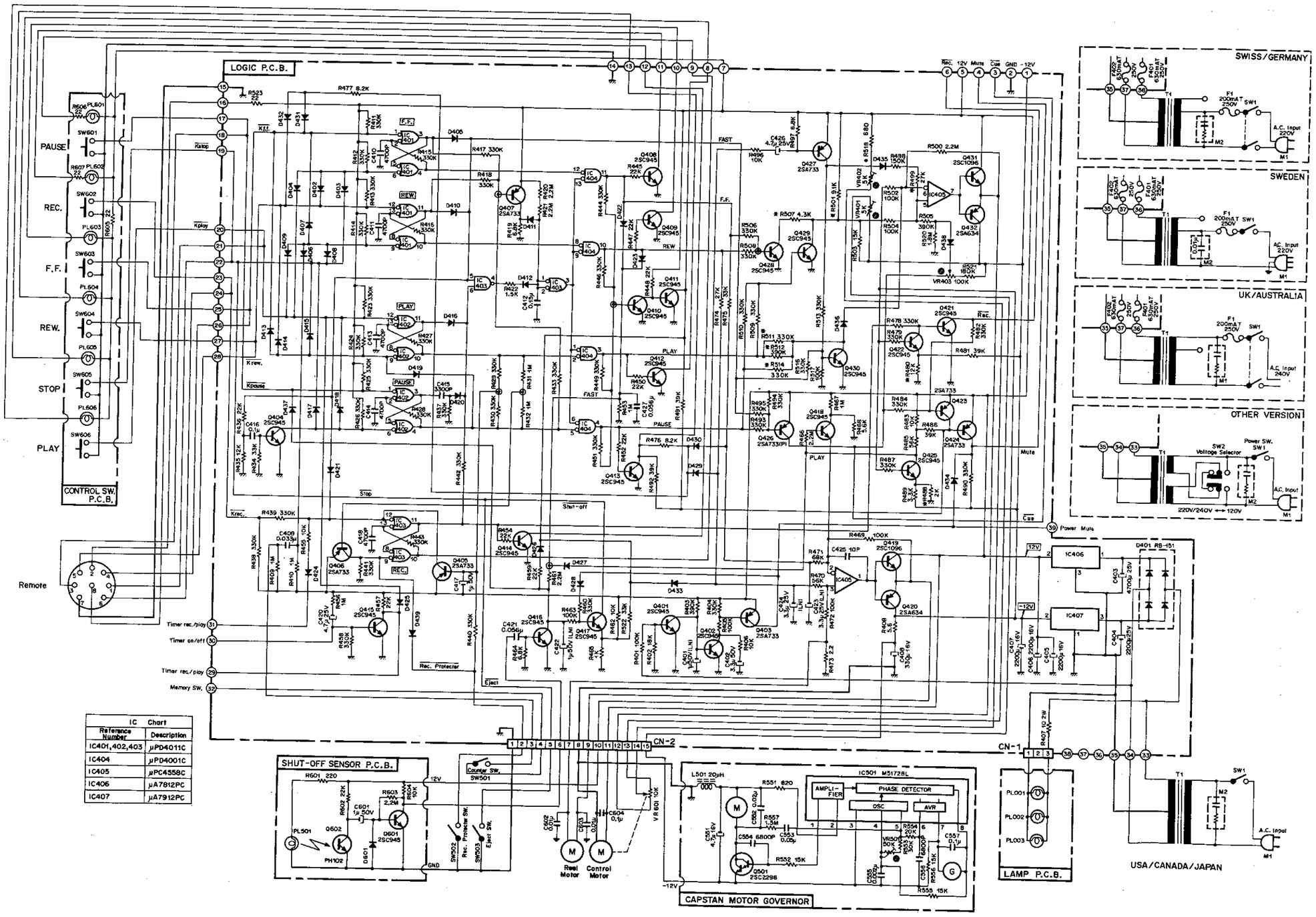


Switch Chart	
Description	Schematic Ref. Number
Record / Play	SW301
Dolby NR	SW302
Mpx.	SW303
Tone	SW304
Eq.	SW305
Tape	SW306
Timer Rec. / Play	SW307
Timer ON / OFF	SW308
Memory	SW309

Fig. 9.5 Serial Nos.: A30101001 – A30110100

Notes: 1. Diode is 1SS53, 1S953, or 1S1555 unless otherwise specified.
2. Resistor and capacitor marked with * show typical value.

9.2. Mechanism Control



IC Chart	
Reference Number	Description
IC401,402,403	μPD4011C
IC404	μPD4001C
IC405	μPC4558C
IC406	μA7812PC
IC407	μA7912PC

Fig. 9.6 Serial Nos.: A30101001 – A30109250

Notes: 1. Diode is 1SS53, 1S953, or 1S1555 unless otherwise specified.
2. Resistor marked with * shows typical value.

10. BLOCK DIAGRAM

Note: Block diagram for amplifier section is the same as for the latest one.
Refer to Fig. 13.1 on page 65 in the former section.

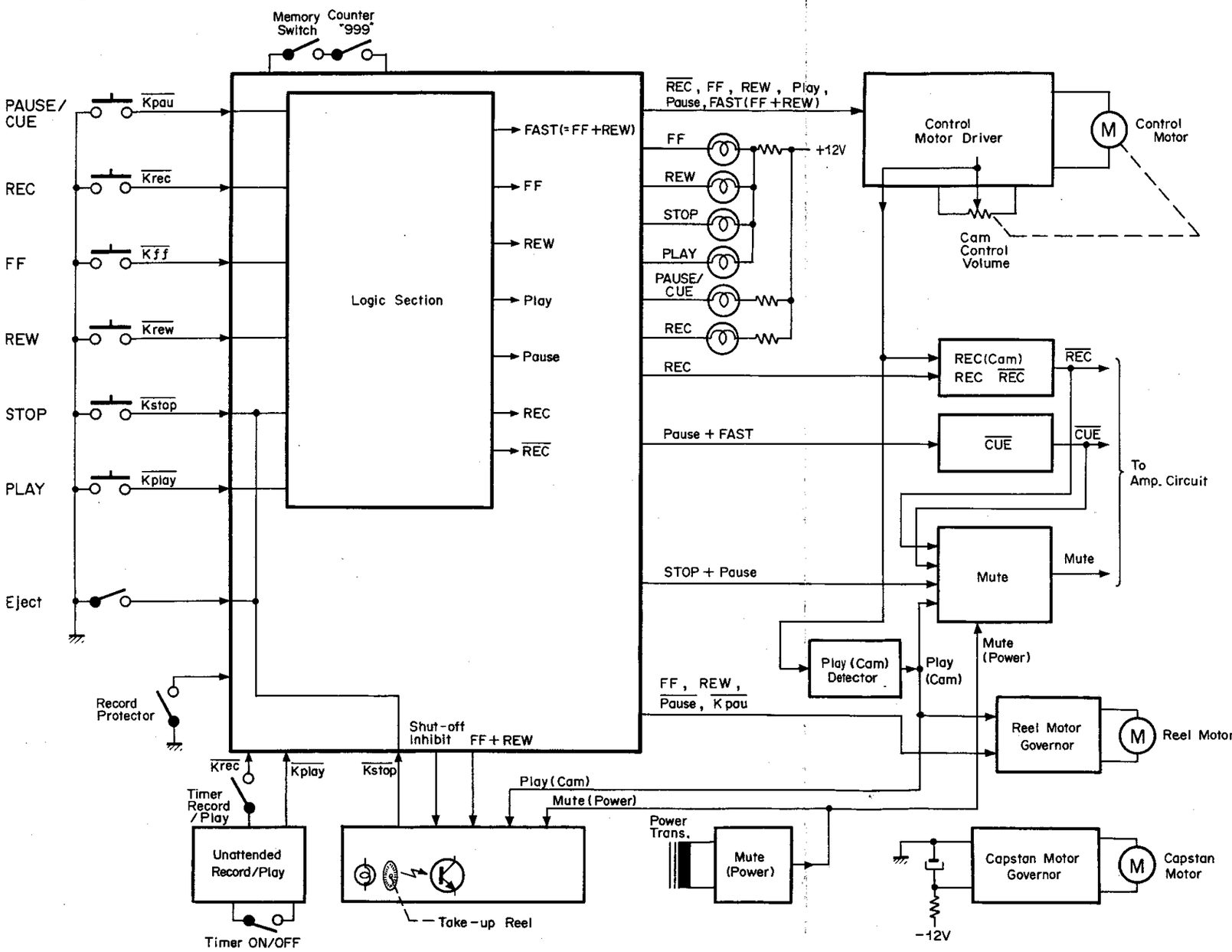


Fig. 10

11. EQ. AMP. FREQUENCY RESPONSE

11.1. Playback Frequency Response

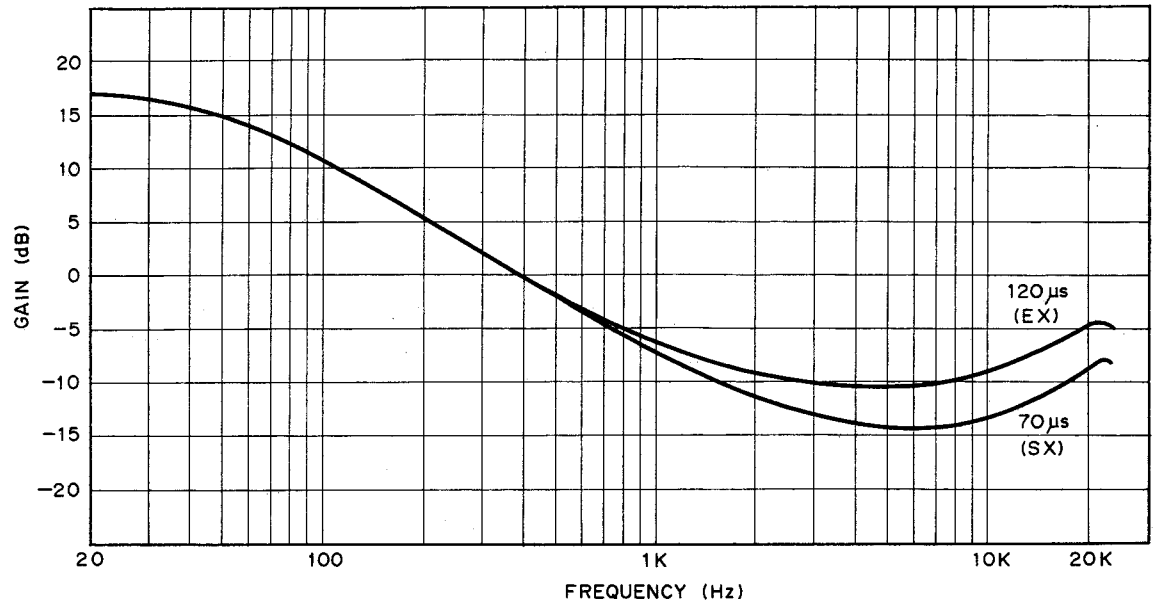


Fig. 11.1

11.2. Record Current Frequency Response

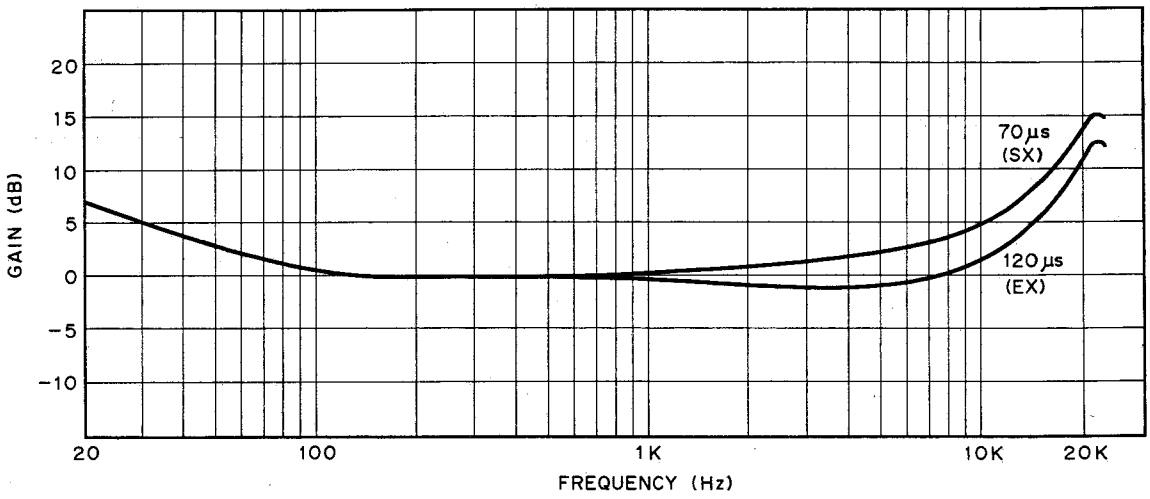


Fig. 11.2