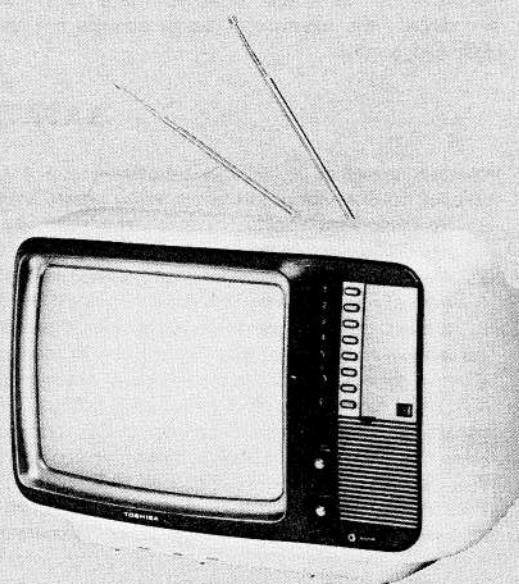


TOSHIBA
COLOR TELEVISION
C-1480F



The TV set is equipped with a 21-pin socket corresponding to the peri television.

SPECIFICATIONS

POWER INPUT RATING:	78 watts (nominal), AC 115 or 230 volts, 50 Hz
AERIAL INPUT IMPEDANCE:	75 ohm unbalanced type for VHF and UHF
RECEIVING CHANNELS:	Any of 11 VHF channels..... channels 2 to 12 Any of 49 UHF channels..... channels 21 to 69
INTERMEDIATE FREQUENCIES:	Picture I-F carrier frequency..... VHF, UHF 32.7 MHz Sound I-F carrier frequency..... 39.2, 43.85 MHz
COLOUR SUB-CARRIER FREQUENCIES:	B-Y 4, 25000 MHz \pm 2 kHz, R-Y 4, 40625 MHz \pm 2 kHz
CHASSIS CONSTRUCTION:	IC Solid State, Horizontal Chassis
PICTURE TUBE:	370 HZB22 (VY), 33.5 cm-diagonal
SOUND OUTPUT:	0.7 watt (at 10% harmonic distortion) Maximum 1.0 watt
SPEAKER:	Oval, 7 x 10 cm
CONVERGENCE:	Magnetic
FOCUS:	Electrostatic
CABINET and TYPE:	Wooden, Table type
DIMENSION:	Height 348 mm Width..... 493 mm Depth 407 mm
WEIGHT (NET):	16.5 kg
CHASSIS NO:	TAS920

SAFETY INSTRUCTIONS

WARNING: BEFORE SERVICING THIS CHASSIS, READ THE "X-RAY RADIATION PRECAUTION", "SAFETY PRECAUTION" AND "PRODUCT SAFETY NOTICE" DESCRIBED BELOW.

X-RAY RADIATION PRECAUTION

1. Excessive high voltage can produce potentially hazardous X-RAY RADIATION. To avoid such hazards, the high voltage must not be above the specified limit. The nominal value of the high voltage of this receiver is 24.5kv at zero beam current (minimum brightness) under a 230v (115v) AC power source. The high voltage must not, under any circumstances, exceed 26.0kv.
Each time a receiver requires servicing, the high voltage should be checked following the HIGH VOLTAGE CHECK procedure on page 15 of this manual. It is recommended the reading of the high voltage be recorded as a part of the service record. It is important to use an accurate and reliable high voltage meter.
2. The only source of X-RAY RADIATION in this TV receiver is the picture tube. For continued X-RAY RADIATION protection, the replacement tube must be exactly the same type tube as specified in the parts list.
3. Some parts in this receiver have special safety-related characteristics for X-RAY RADIATION protection. For continued safety, parts replacement should be undertaken only after referring to the PRODUCT SAFETY NOTICE below.

SAFETY PRECAUTION

1. Potentials as high as 22,000 volts are present when this receiver is operating. Operation of the receiver outside the cabinet or with the back cover removed involves a shock hazard from the receiver.
 - 1 Servicing should not be attempted by anyone who is not thoroughly familiar with the precautions necessary when working on high-voltage equipment.
 - 2 Always discharge the picture tube anode to the receiver chassis to keep off the shock hazard before removing the anode cap.
 - 3 Perfectly discharge the high potential of the picture tube before handling the tube. The picture tube is highly evacuated and if broken, glass fragments will be violently expelled.
2. This receiver has been adjusted in the factory to operate on AC 230v, 50 Hz. But it is possible to change for use with AC 115 volts, 50 Hz. Connect your SET to the voltage of Alternating Current indicated by the AC-LINE INDICATOR located on the rear of the SET. If it is necessary to reset the AC-LINE INDICATOR, be sure to match the voltage indicated on the AC-LINE INDICATOR with that actually applied. NEVER connect to DC supply or any other power or frequency.
3. If any Fuse in this TV receiver is blown, replace it with the FUSE specified in the chassis parts list.
4. When replacing parts of circuit boards, wind the lead wires around terminals before soldering.
5. When replacing a high wattage resistor (oxide metal film resistor) in circuit board, keep the resistor 10 mm away from circuit board.
6. Keep wires away from high voltage or high temperature components.

PRODUCT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These characteristics are often passed unnoticed by a visual inspection and the X-RAY RADIATION protection afforded by them cannot necessarily be obtained by using replacement components rated for higher voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in this manual and its supplements; electrical components having such features are identified by shading on the schematic diagram and the parts list.

Before replacing any of these components, read the parts list in this manual carefully. The use of substitute replacement parts which do not have the same safety characteristics as specified in the parts list may create X-RAY RADIATION.

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1. SUMMARY

This new colour television model is all Solid-State table type, primarily composed of 1 LSI's, 1 MSI's, 9 IC, 2 PSF, 75 transistors, 92 diodes and a picture tube of 33.5 cm in-line gun slotted mask type.

A plug-in system is adopted for connecting Main PC (Printed Circuit) Board with a Chroma PC module. This will allow easy replacement of module which facilitate rapid and correct inspection and remedy in troubleshooting.

The chassis is provided with nine PC boards and one module (chroma circuit). The In-Line Gun Picture Tube has simplified the dynamic convergence adjustment. That is, although a conventional Delta-Gun System requires twelve-position adjustment, the In-Line Gun System requires only two-position adjustments. This implies that an advanced accuracy of convergence is allowed by the In-Line Gun System.

2. FRONT CONTROLS VIEW

FRONT CONTROLS

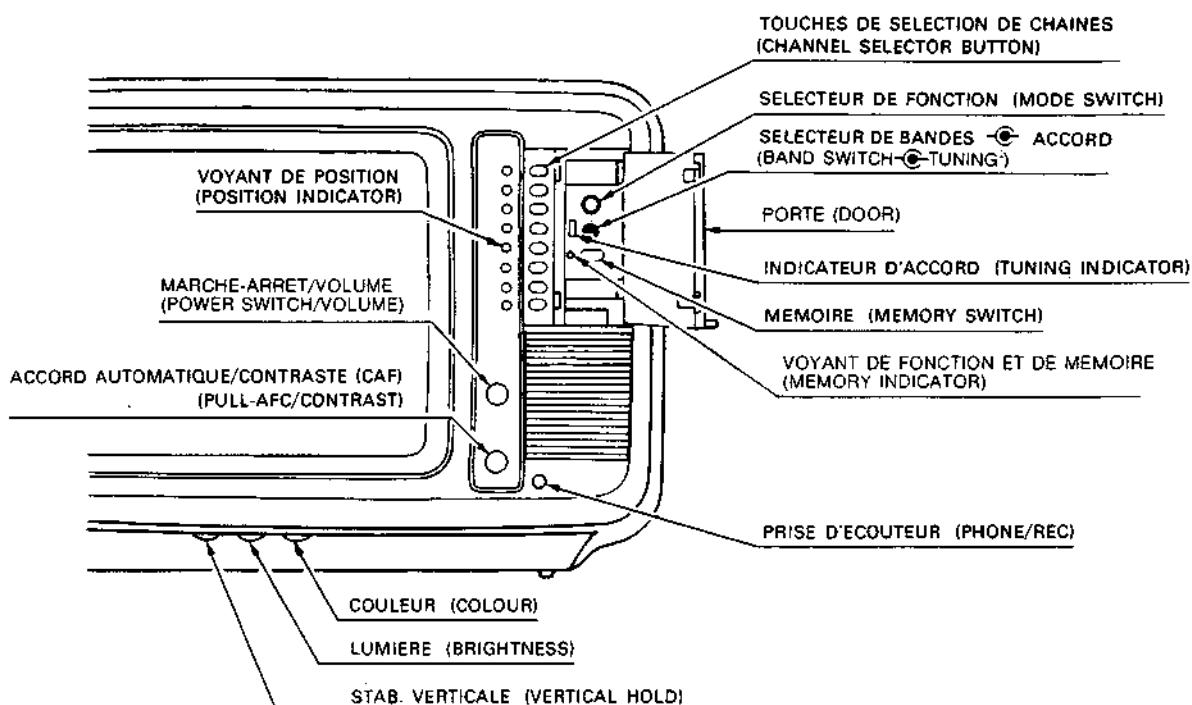


Figure 1.

3. MECHANICAL DISASSEMBLIES

3-1. BACK COVER REMOVAL (See figure 2)

1. Detach the aerial cable or aerial matching trans. from aerial terminal.
2. Remove 5 screws (A) and 2 screws (B) from the back cover.
3. Remove the back cover.

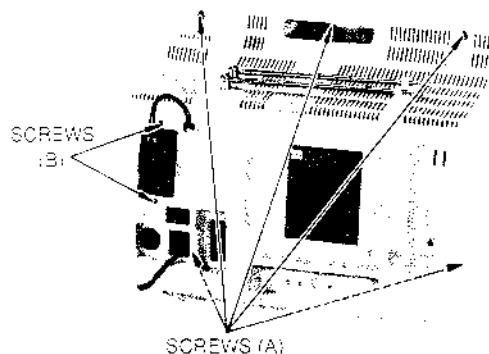


Figure 2.

3-2. DRAWING OUT AND SERVICING THE CHASSIS (See figure 3)

1. Remove a screw (C) securing the chassis from bottom board of cabinet.
2. Unfasten the leads which are fastened at the cabinet or others.
3. Draw out the chassis from cabinet.

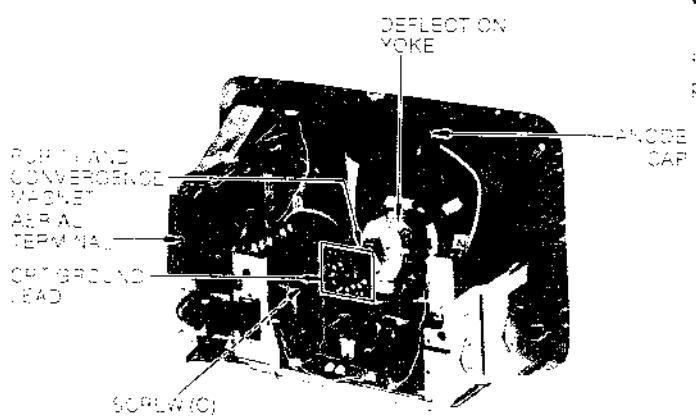


Figure 3. Chassis View

3-3. SELECTOR BLOCK REMOVAL (See figure 4)

1. Unfasten the leads which are fastened at the selector block.
2. Loosen 2 screws (D) which hold the SELECTOR BLOCK to the front control panel.
3. Remove 2 screws (E) which hold the SELECTOR BLOCK to the front control panel.
4. Remove the SELECTOR BLOCK from the front control panel.

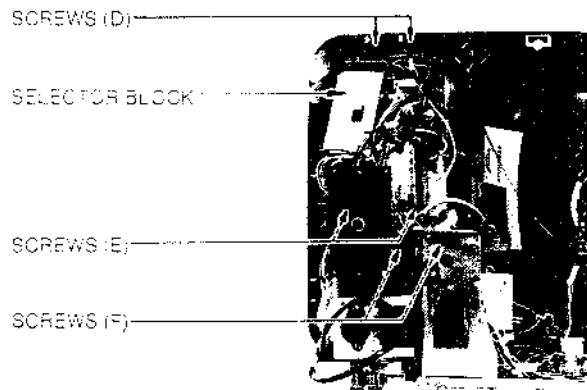


Figure 4.

3-4. FRONT CONTROL VR. BRACKET REMOVAL (See figure 4)

Following the steps under "3-3. SELECTOR BLOCK REMOVAL" proceed as follows:

1. Remove 2 screws (F) which hold the FRONT CONTROL VR. BRACKET to the front control panel.
2. Remove the FRONT CONTROL VR. BRACKET from the front control panel.

3-5. VHF/UHF TUNER REMOVAL (See figure 5)

Following the steps under "3-3 SELECTOR BLOCK REMOVAL" proceed as follows:

1. Disconnect all the leads from the VHF/UHF Tuner. However before doing so, record the original lead connections.
2. Remove 2 screws (G) which hold VHF Tuner to the Tuner bracket.
3. Remove 2 screws (H) which hold UHF Tuner to the Tuner bracket.
4. Remove the VHF/UHF Tuner.

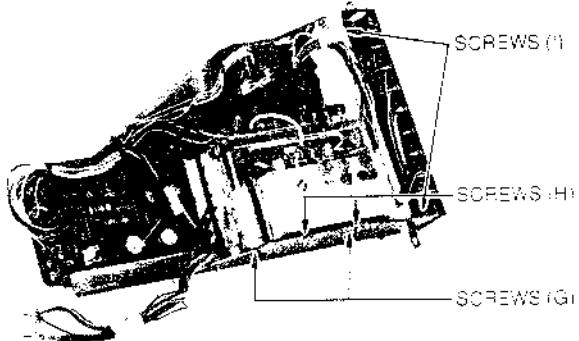


Figure 5.

3-7. CHASSIS REMOVAL (See figure 6)

Following the steps under "3-2 DRAWING OUT AND DETACHING THE SELECTOR BLOCK, MAIN BOARD, POWER-I BOARD, FRONT CONTROL VR BRACKET, TUNERS, AERIAL, AND CHROMA MODULE REMOVAL" proceed as follows:

1. Detach the CRT ground lead from CRT SOCKET BOARD (see figure 5).
2. Detach the selector logic leads (IP connector) from MAIN BOARD.
3. Detach the picture tube ground lead and CRT SOCKET BOARD from the picture tube.

3-6. KEY BOARD REMOVAL (See figure 5)

Following the steps under "3-3 SELECTOR BLOCK REMOVAL" proceed as follows:

1. Disconnect all the leads from the Key Board. However before doing so record the original lead connections.
2. Remove 2 screws (J) which hold Key Board to the tuner bracket.
3. Remove the Key Board.

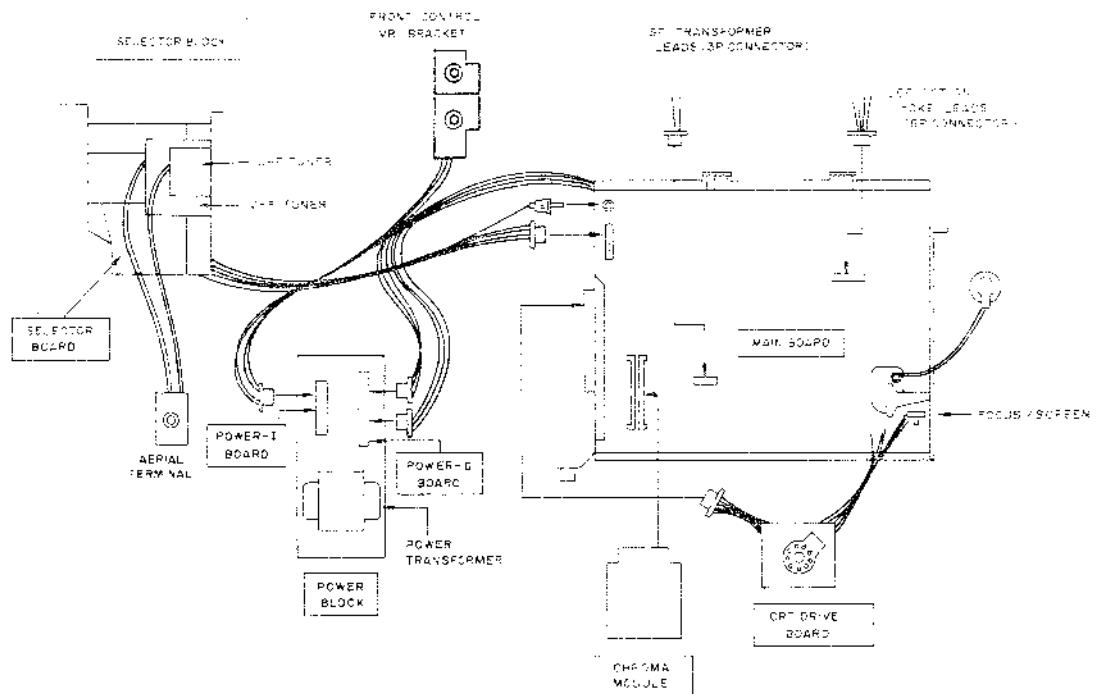


Figure 6.

3-8. POWER CORD REPLACEMENT

(See figure 7)

When the power cord replacement is required. Proceed with the following steps.

1. Unsolder the power cord on the terminals of POWER-1 BOARD.
2. Spread the nail with a screw driver (flat) to open the holder cover.
3. Take out the power cord from the power cord holder.
4. To put on a new power cord, reverse the above procedures.

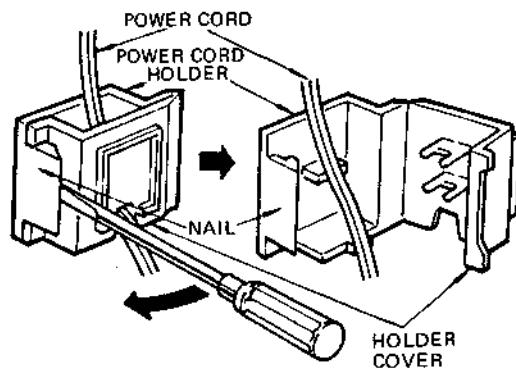


Figure 7. Power Cord Replacement

3-9. PICTURE TUBE REMOVAL

(See figure 8)

After following instruction under "3-2. DRAWING OUT AND SERVICING THE CHASSIS" and "3-7. CHASSIS REMOVAL" proceed as follows:

1. Place the cabinet with the front down on a rolled pad or suitable cushion placed near the top edge of the picture tube mask.
2. Remove the purity and convergence assembly from the picture tube neck.
3. Loosen the deflection yoke clamp screw and remove the yoke.

4. After removing four screws securing picture tube to the cabinet, grasping the face plate of the picture tube with both hands, take out the picture tube from the cabinet.
5. Detach the picture tube ground lead which is attached to the picture tube lugs with spring.

Notice: Perfectly discharge the high potential of the picture tube before handling the tube.

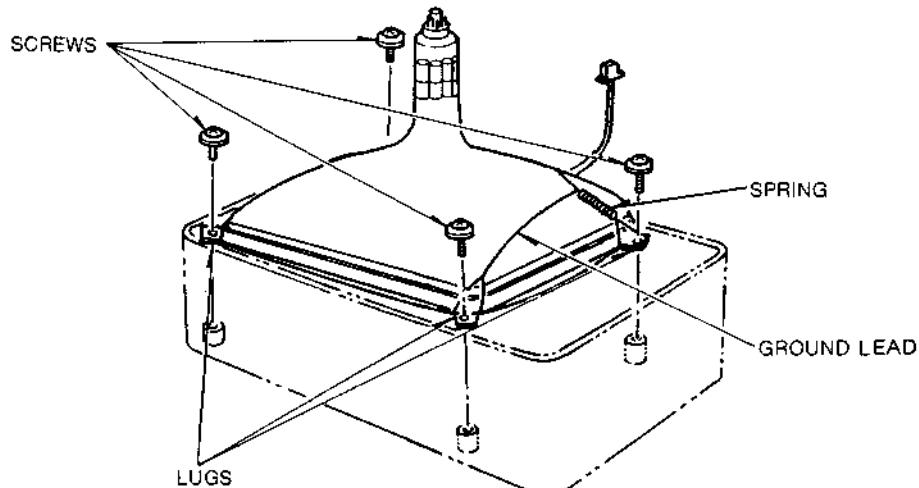


Figure 8. Picture Tube Removal

4. BLOCK DIAGRAM

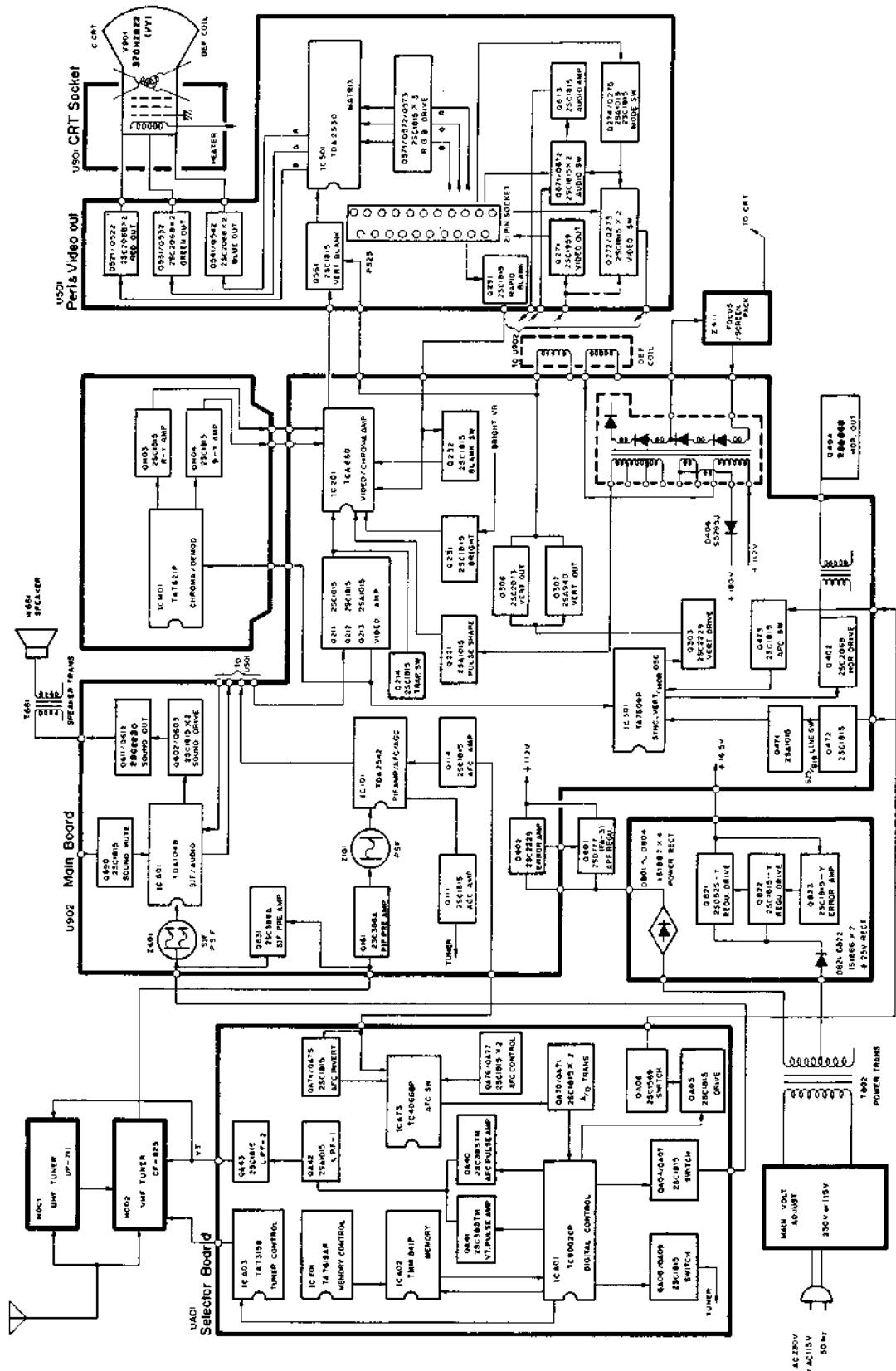


Figure 9. Block Diagram

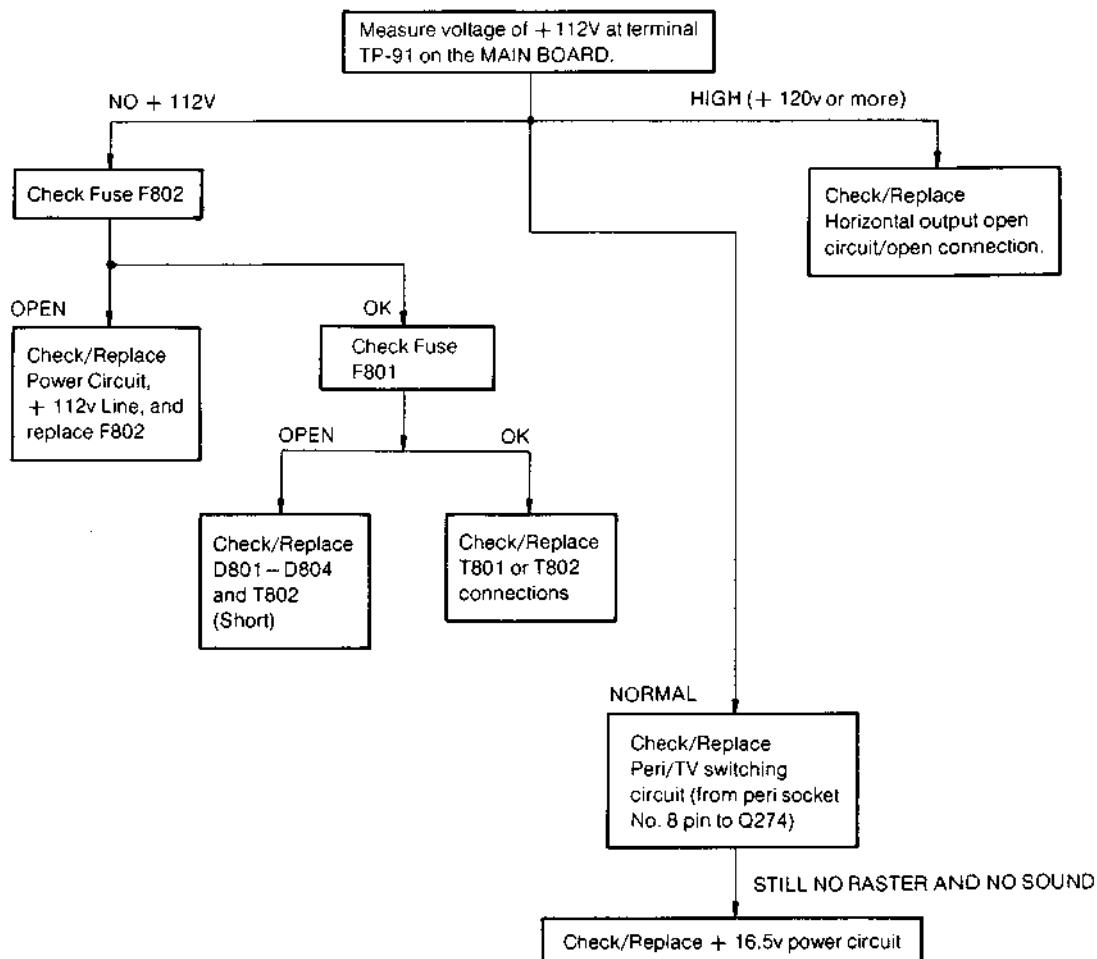
5. TROUBLESHOOTING CHART

The following charts are devoted to troubleshooting which, if followed carefully, will assist you in tracking down a fault to the correct stage.

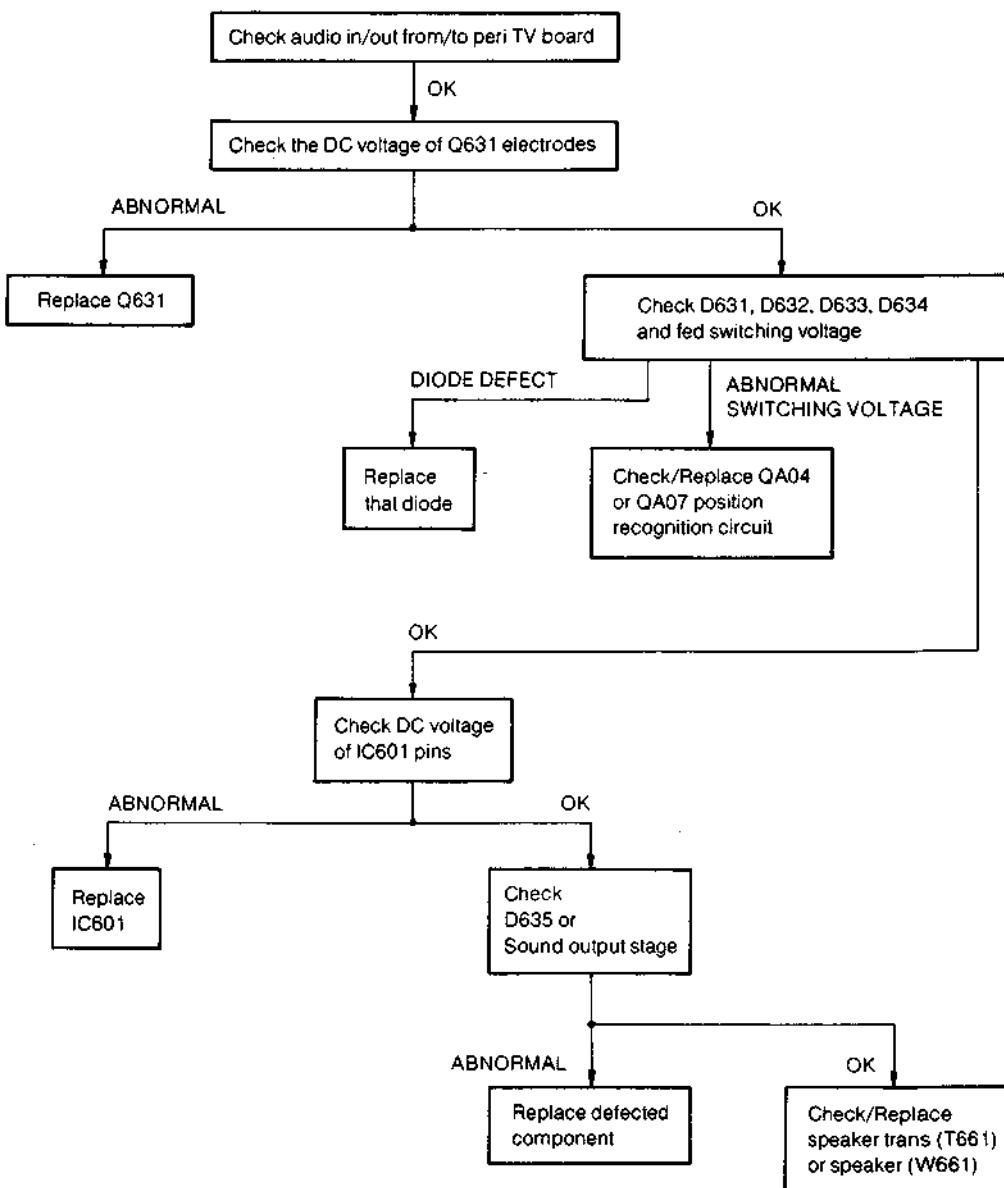
In order to utilize the charts (fault trees), firstly establish the complaint, i.e. — No Raster, No Sound.

Locate the chart applicable and then progress through the various alternatives until a final block indicates the offending components or stage.

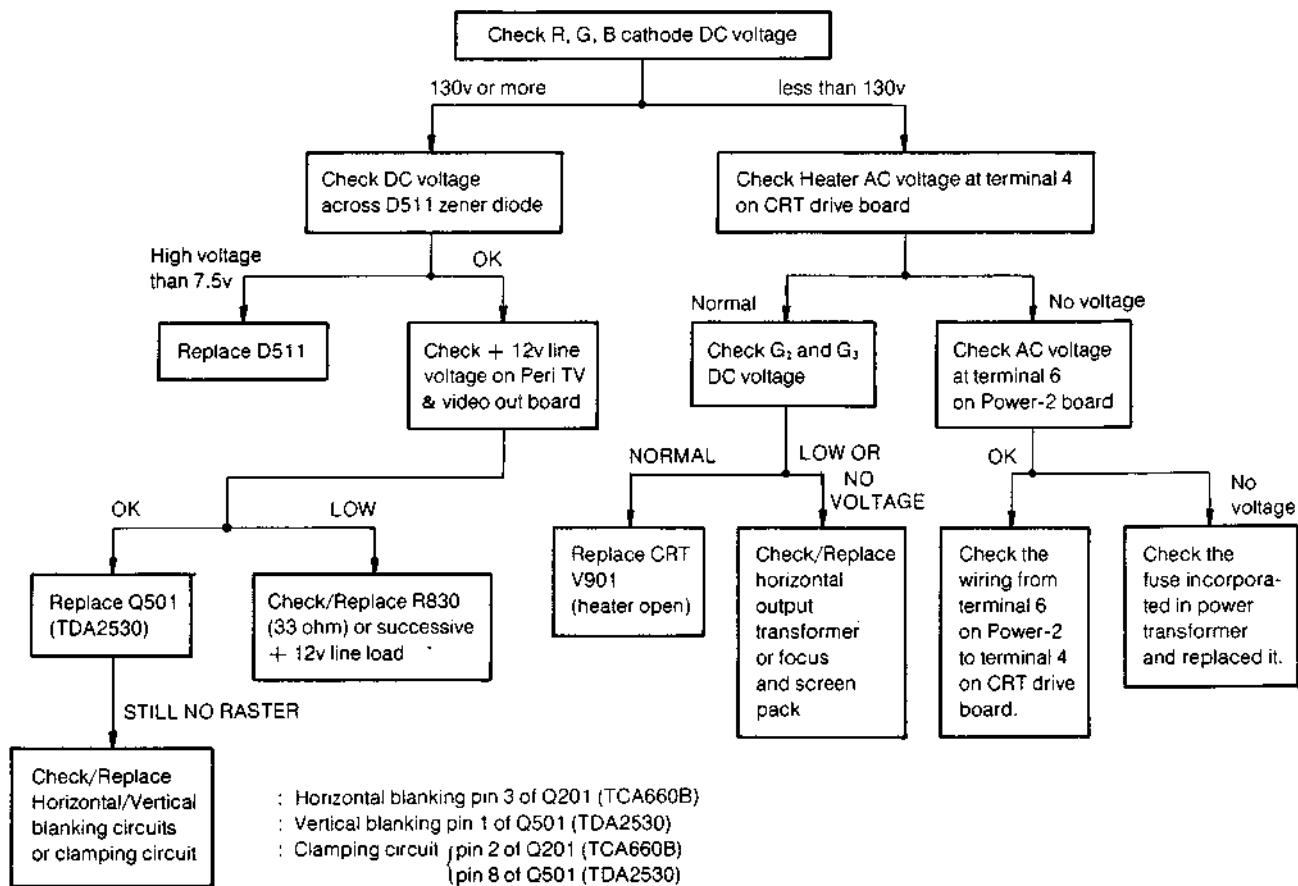
5-1. NO RASTER AND NO SOUND



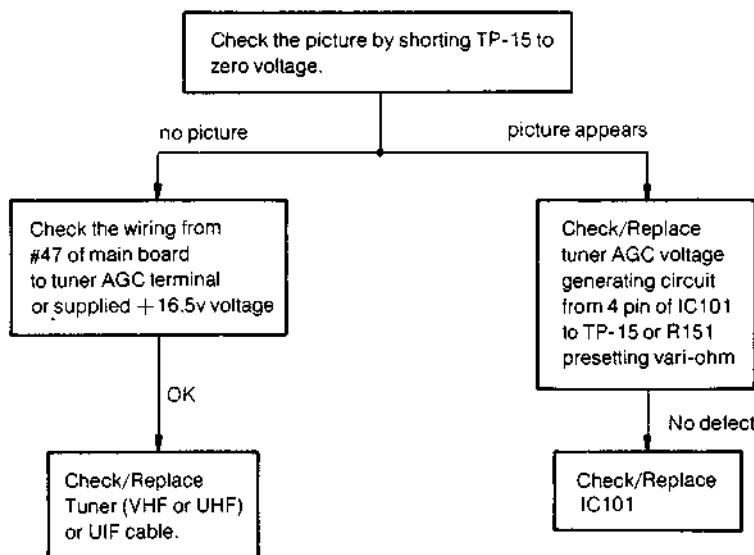
5-2. PICTURE OK AND SOUND WEAK (OR NO SOUND)



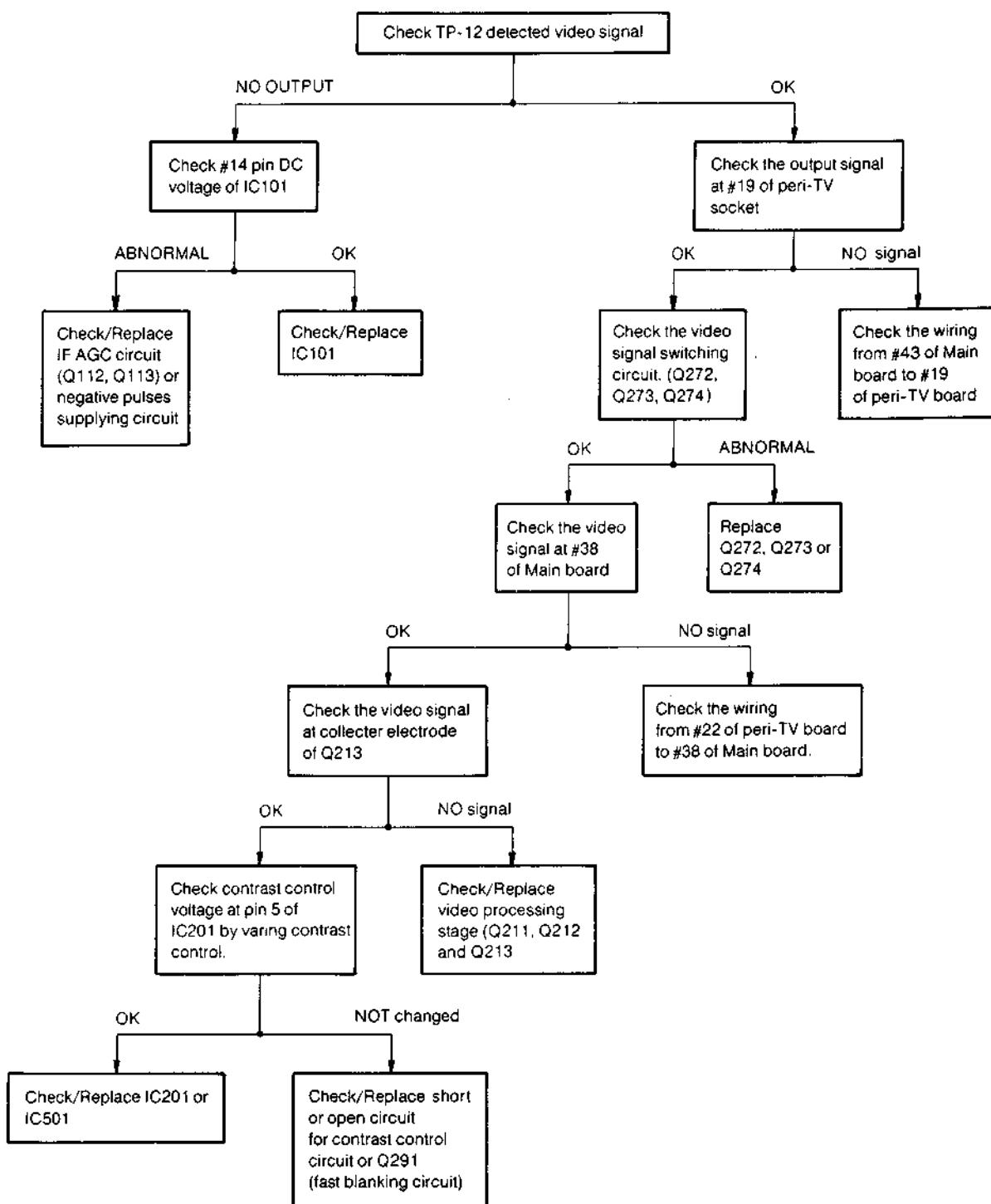
5-3. NO RASTER AND SOUND OK



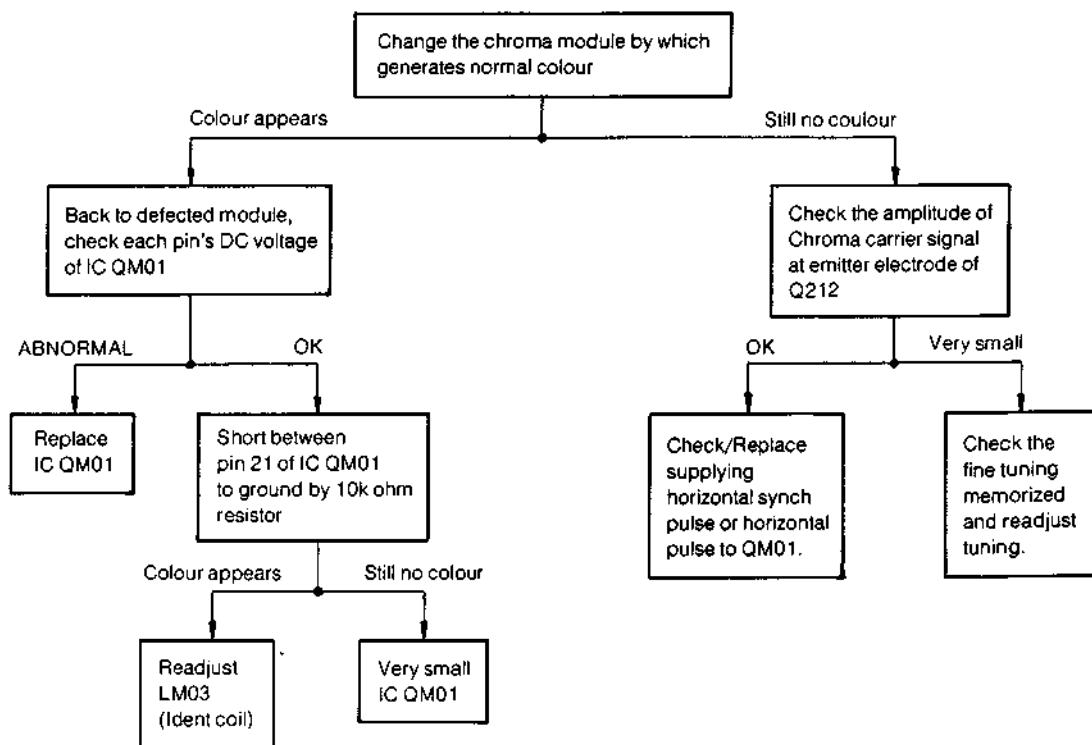
5-4. NO PICTURE (RASTER REMAINS) AND NO SOUND



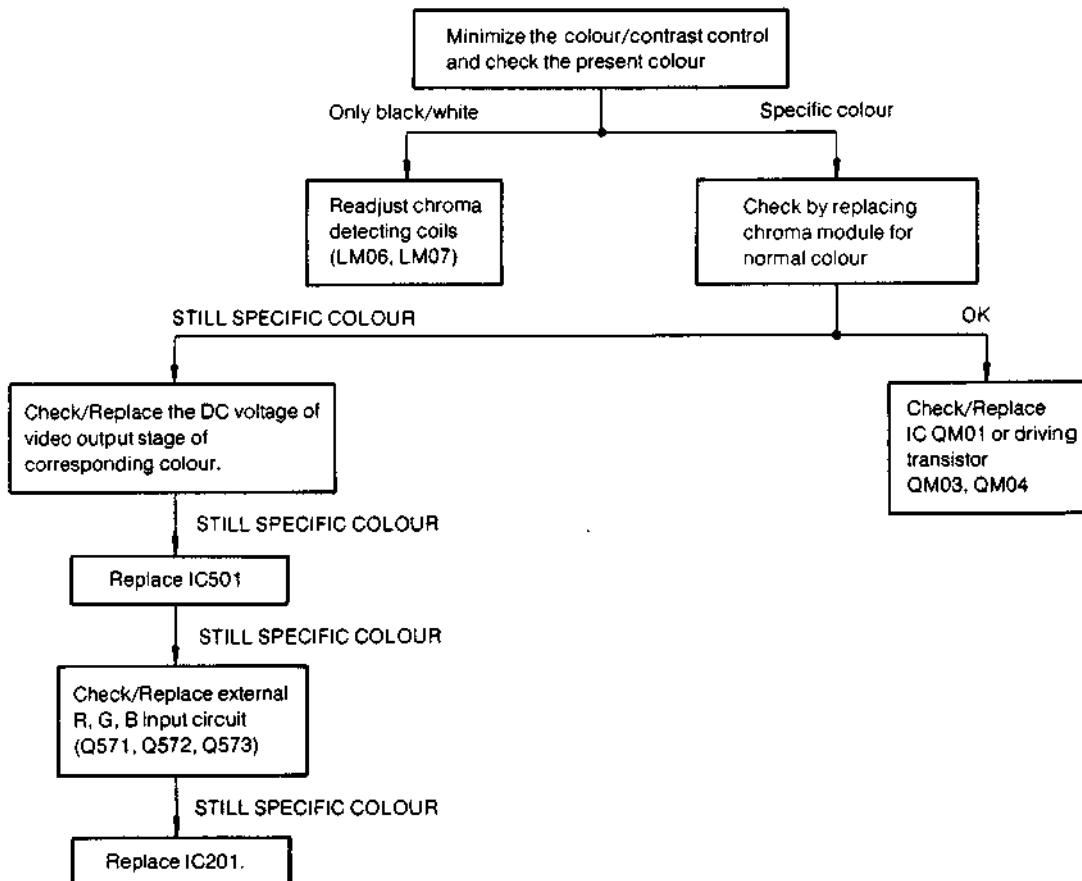
5-5. NO PICTURE (RASTER REMAINS) AND SOUND OK



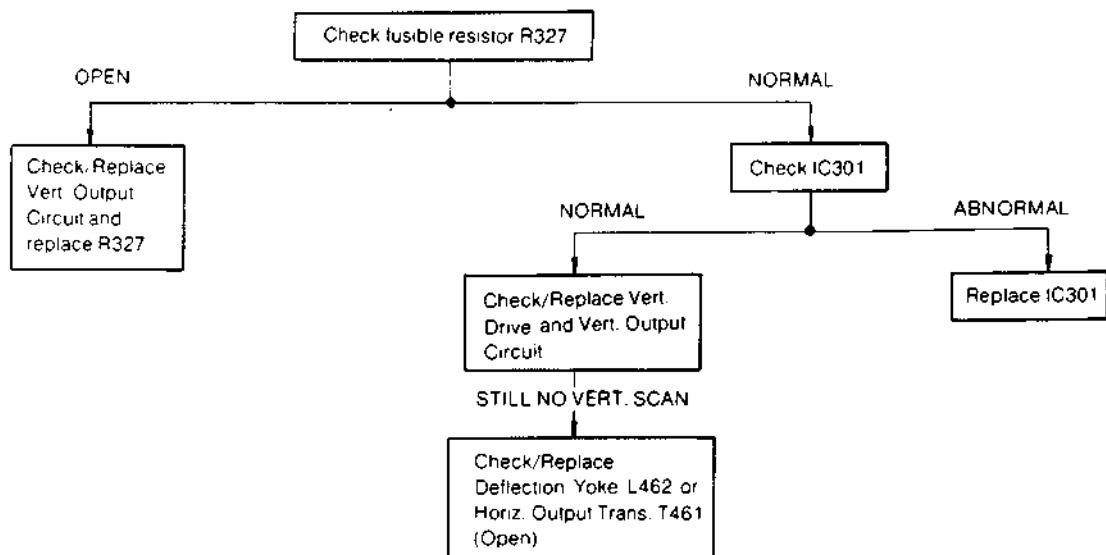
5-6. NO COLOUR



5-7. SPECIFIC TINTED COLOUR



5-8. NO VERT. SCAN (ONE HORIZ. LINE RASTER)



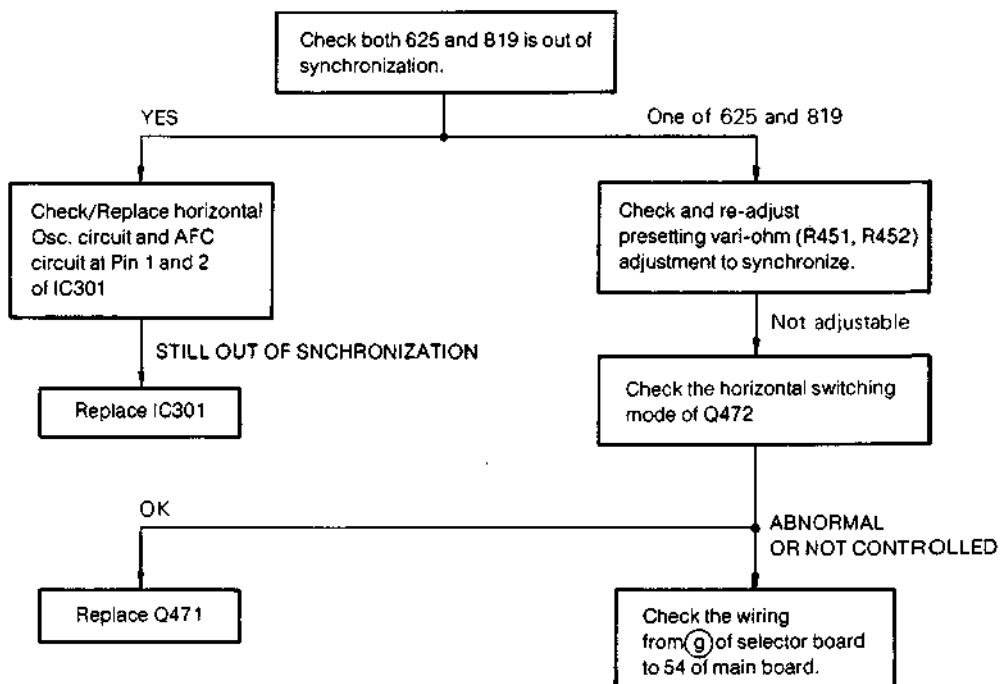
5-9. OUT OF VERT. SYNC. AND HORIZ. SYNC.

Check/Replace Sync Sep. Circuit from Pin (E) of Q202 to Pin (16) of IC301 and IC301

5-10. OUT OF VERT. SYNC.

Check/Replace Vert OSC. Circuit and Vert. Hold Circuit connected to Pins (10), (12) and (13) of IC301
Check/Replace IC301

5-11. OUT OF HORIZ. SYNC



6. CHASSIS TOP AND REAR VIEWS

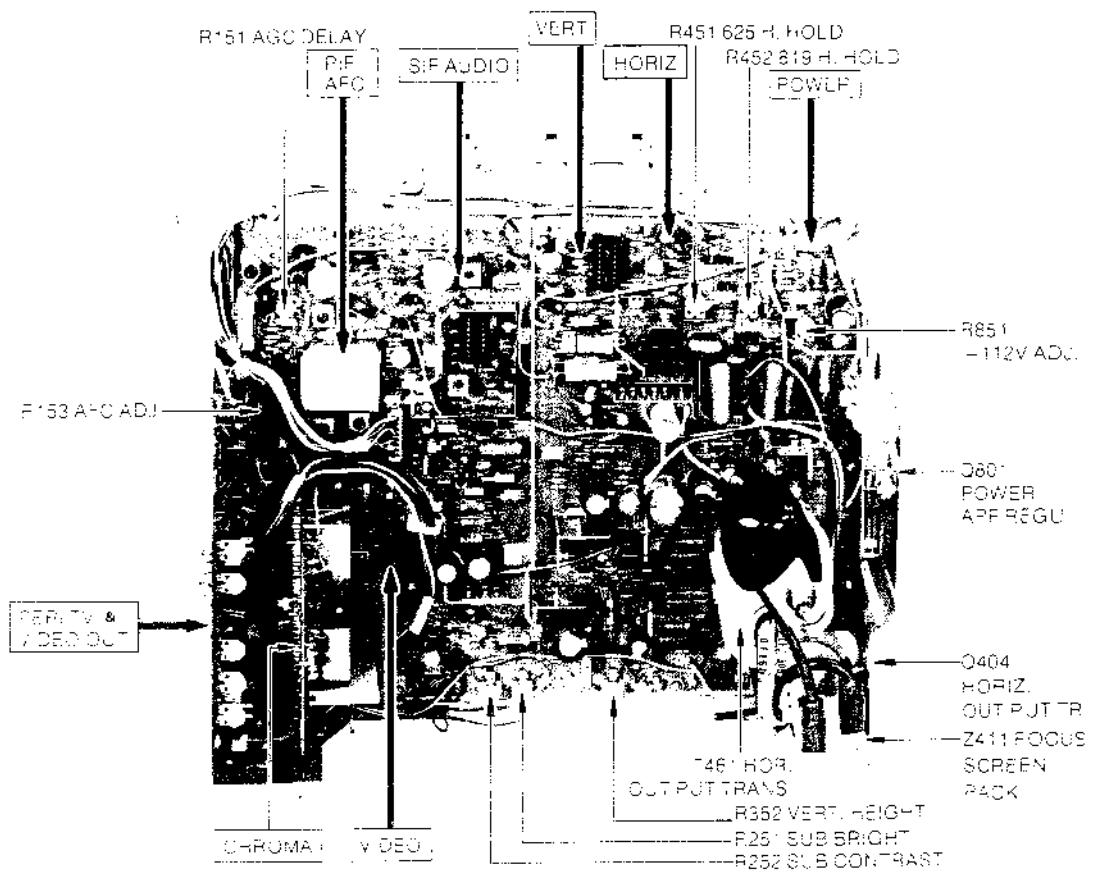


Figure 10. Chassis Top View

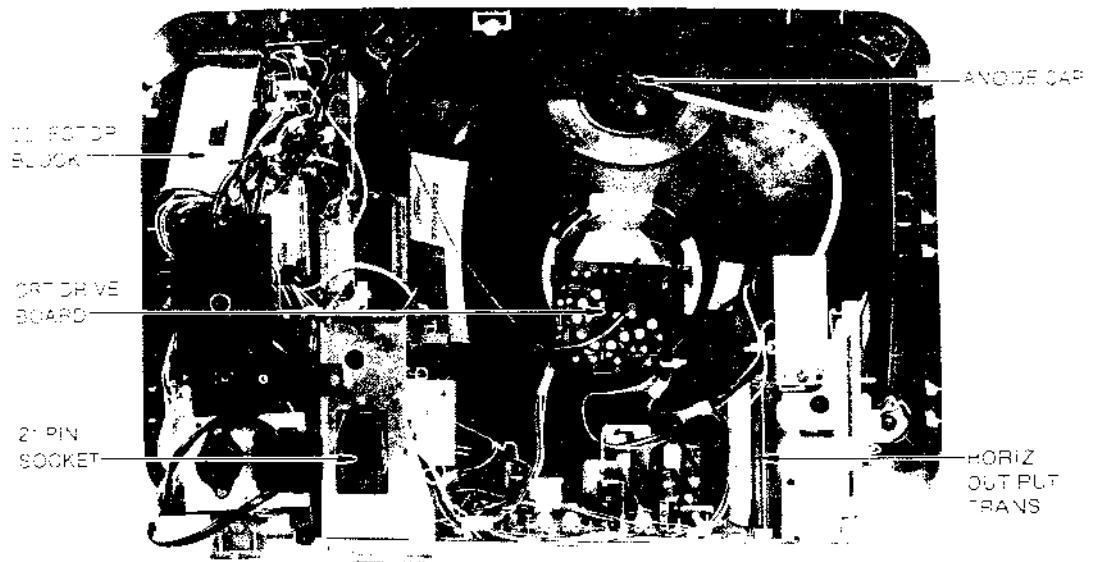


Figure 11. Chassis Rear View

7. SERVICING AID

EXTENSION CABLE

The extension cable is available when servicing the Chroma Module outside the chassis.

This extension cable is;

Part No. 23177997 Extension Cable, 13P, for Chroma Module.

This extension cable will allow rapid inspection and remedy in troubleshooting.

However, as improper response may sometimes be caused by the stray pick-up or stray capacitance of the extension cable, the use of them should be confined to the minimum.

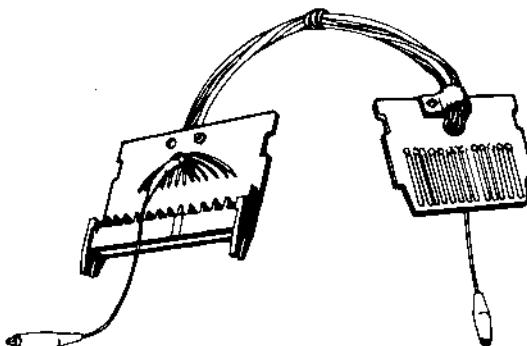


Figure 12. Extension Cable

WARNING: BEFORE SERVICING THE CHASSIS, READ THE "X-RAY RADIATION PRECAUTION", "SAFETY PRECAUTION" AND "PRODUCT SAFETY NOTICE" ON PAGE 2 OF THIS MANUAL.

8. INSTALLATION AND SERVICE ADJUSTMENTS

8-1. GENERAL INFORMATIONS

All adjustments are thoroughly checked and corrected when the receiver leaves the factory. Therefore the receiver should operate normally and produce proper colour and B/W pictures upon installation. However, several minor adjustments may be required depending on the particular location in which the receiver is operated.

This receiver is shipped completely in cardboard carton. Carefully draw out the receiver from the carton and remove all packing materials.

Plug the power cord into a convenient 230 (115) volts 50 Hz AC power outlet. Never connect to direct current or any other power outlet or frequency.

Turn the receiver ON and adjust the FINE TUNING for best picture detail with the AFC Switch in OFF position.

Check and adjust all the customer controls such as BRIGHTNESS, CONTRAST, and COLOUR Controls to obtain natural colour or B/W picture. Set the AFC Switch to ON.

8-2. AUTOMATIC DEGAUSSING

A degaussing coil is mounted around the picture tube so that external degaussing after moving the receiver is normally unnecessary, providing the receiver is properly degaussed upon installation. The degaussing coil operates for about 1 second after the power to the receiver is switched ON. If the set is moved or faced in a different direction, the power switch must be switched off at least 10 minutes in order that the automatic degaussing circuit operates properly.

Should the chassis or parts of the cabinet become magnetized to cause poor colour purity, use an external degaussing coil. Slowly move the degaussing coil around the faceplate of the picture tube, the sides and front of the receiver and slowly withdraw the coil to a distance of about 2 meters before disconnecting it from AC source. If colour shading still persists, perform the COLOUR PURITY ADJUSTMENT and CONVERGENCE ADJUSTMENTS procedures, as mentioned later.

8-3. +112 VOLT POWER SUPPLY ADJUSTMENT

CAUTION: B+ voltage closely relates to the high voltage. To prevent hazardous X-RAY RADIATION, the B+ voltage must be properly adjusted to +112 volts.

1. Tune in an active channel. Adjust the BRIGHTNESS and CONTRAST Controls for normal picture.
2. Check that the AC power line voltage is normal. (AC 230 (115) volts, 50 Hz).
3. Connect a VTVM between Terminal TP-91 on MAIN Board (See page 22) and chassis ground.
4. Adjust the B+ ADH, (R851) on MAIN Board (See page 22) for +112 volts reading. Remove the VTVM.

8-4. HIGH VOLTAGE CHECK

CAUTION: There is no HIGH VOLTAGE ADJUSTMENT on this chassis. The +112 volt power supply must be properly adjusted to insure the correct high voltage.

1. Connect an accurate high voltage meter to the second anode of the picture tube.
2. Turn on the receiver. Set the BRIGHTNESS and CONTRAST Controls to minimum (zero beam current).
3. High voltage will be measured below 25.0 kv.
4. Rotate the BRIGHTNESS Control to both extremes to be sure the high voltage does not exceed the limit of 25.0 kv under any conditions.

8-5. HORIZONTAL OSCILLATOR ADJUSTMENT

If there is an indication of unstable horizontal sync., jitter or pulling of the picture although the AGC system is properly adjusted, it will be necessary to adjust the HORIZONTAL HOLD.

1. If these conditions appear on the screen with the channel selector at 1 to 6 position.

- ① Tune the receiver to any active channel with the channel selector at 1 to 6 position and turn the Knob R451 (625 HORIZONTAL HOLD) counterclockwise (or clockwise) until the picture is horizontally out of synchronization.
- ② Turn the Knob R451 clockwise (or counterclockwise) to the pull-in point, then rotate it clockwise (or counterclockwise) for 30° from the pull-in point.

2. And if the same conditions present at 7 or 8 position.

- ① Tune the receiver to any active channel with the channel selector at 7 or 8 position and turn the Knob R452 (819 HORIZONTAL HOLD) counterclockwise (or clockwise) until the picture is out of synchronization.
- ② Rotate the Knob R452 clockwise (or counterclockwise) for 35° from the pull-in point.

8-6. VERTICAL OSCILLATOR ADJUSTMENT

If the picture moves up or down on the screen adjust the VERTICAL HOLD Control (R351) until there is a single image without vertical movement.

8-7. HEIGHT ADJUSTMENT

HEIGHT Control (R352) on the MAIN Board changes the size of the picture or pattern, having an equal effect on the top and bottom. Make final adjustment to overscan the mask 1.5 cm at top and bottom.

8-8. FOCUS ADJUSTMENT

Adjust FOCUS Control on FOCUS PACK Z411 for well defined scanning lines in the centre area of the screen.

8-9. AGC ADJUSTMENT

1. Connect a white pattern signal generator to the receiver.
2. Connect the direct probe to terminal TP12 on the Main Board.
3. Adjust AGC VR (R152) on the Main Board for 3.0 Vp-p on scope (See figure 13).

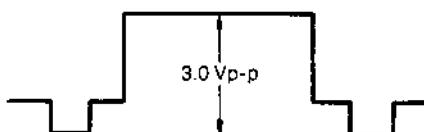


Figure 13. AGC Adjustment

8-10. DELAYED R-F AGC ADJUSTMENTS

1. Tune the set in the strongest station in your area.
2. Turn AGC DELAY Control (R151) on the MAIN Board to fully counterclockwise position.
3. Adjust AGC DELAY Control clockwise until noise (snow) disappears from the screen.

8-11. AFC (Automatic Frequency Control) FIELD ALIGNMENT

1. Place AFC Switch in OFF position. Tune the set to an active channel and adjust fine tuning for best picture.
2. Place AFC Switch in ON position, and adjust Trans. (L171) on MAIN Board for best picture. Picture quality should be the same as that obtained in Step 1.
3. Check the AFC PULL-IN action by turning the FINE TUNING Control clockwise and counterclockwise.

8-12. SECAM COLOUR KILLER THRESHOLD ADJUSTMENT

1. Receive the SECAM colour signal.
2. Adjust LM03 so the SECAM colour is obtained.

8-13. SECAM CHROMA DET. COIL ADJUSTMENT

1. Receive colour bar signal.
2. Adjust the CHROMA DET. COILS (LM06, LM07) so that the black and white parts are the same as white balance at the black and white signal reception.

8-14. SIF DET. COIL ADJUSTMENT (This adjustment needs the oscilloscope)

1. Tune in a programme which has a pure tone. (For example 400 Hz or 1 kHz)
2. Connect the probe of oscilloscope to Terminal TP-21 on the Main Board.
3. Adjust SIF DET. COIL L602 (See figure 21) so that the detected signal amplitude (pure tone) goes to maximum.

8-15. COLOUR PURITY ADJUSTMENT

Note: Before attempting any purity adjustments, the receiver should be operated for at least fifteen minutes.

Purity adjustment requires Rubber Wedge kit.

1. Demagnetize the picture tube and cabinet using a degaussing coil.
2. Turn the CONTRAST and BRIGHTNESS Controls to maximum.
3. Adjust RED and BLUE CUT OFF controls (R552 and R554) to provide only a green raster. Advance the GREEN CUT OFF Control (R553 if necessary).
4. Loosen the clamp screw holding the yoke, and slide the yoke backward or forward to provide vertical green belt (zone) in the picture screen.
5. Remove the Rubber Wedges.
6. Rotate and spread the tabs of the purity magnet (See figure 15) around the neck of the picture tube until a green belt is obtained in the centre of the screen. And at the same time, centre the raster vertically by adjusting the magnet.
7. Move the yoke slowly forward or backward until a uniform green screen is obtained. Tighten the clamp screw.
8. Check the purity of the red and blue raster by adjusting the CUT OFF Controls.
9. Tighten the clamp screw of the yoke temporarily.
10. Obtain a white raster; referring to "CRT GREY SCALE ADJUSTMENT".
11. Proceed with convergence adjustment.

8-16. CRT GREY SCALE ADJUSTMENT

1. Tune in an active channel.
2. Set the COLOUR Control to minimum.
3. Disconnect the terminal P901 on the CRT SOCKET Board.
4. Turn the SCREEN Control (Z411) full counterclockwise.
5. Set the GREEN and BLUE DRIVE Controls (R557, R556) to the mid position.
6. Set the RED, GREEN and BLUE CUT OFF Controls (R552, R553, R554) to the mid position.
7. Short temporarily terminals #23 and #22 on the Main Board with a jumper wire.
8. Short temporarily terminals \textcircled{J} and \textcircled{H} on the Main Board with a jumper wire.
9. Rotate the SCREEN Control (Z411) gradually clockwise until the second horizontal colour line following the first line appears slightly on the screen. Then turn fully counterclockwise the two CUT OFF Controls corresponding to the colours of the first and the second horizontal lines to eliminate the lines.
10. Set the SCREEN Control to the position where the third horizontal line lights slightly on the screen.
11. Adjust the two CUT OFF Controls set to the minimum in item 9 above to obtain the slightly lighted horizontal line in the same levels of three (red, green, blue) colours. (The line may look like white if the CUT OFF Controls are adjusted properly.)
12. Remove a jumper wire between terminals \textcircled{J} and \textcircled{H} and reconnect the RASTER TERMINAL.
13. Remove a jumper wire between terminals #23 and #22 on the Main Board.
14. Rotate the BRIGHTNESS and CONTRAST Controls to the maximum.
15. Adjust the BLUE and GREEN DRIVE Controls to obtain proper white-balanced picture in high light areas.
16. Rotate the BRIGHTNESS and CONTRAST Controls to obtain dark grey raster. Then check the white balance in low brightness. If the white balance is not proper, retouch the CUT OFF Controls and DRIVE Controls to obtain a good white balance in both low and high light areas.

8-17. SUB-BRIGHTNESS ADJUSTMENT

1. Tune in a colour programme.
2. Set the CONTRAST Control to the maximum and the BRIGHTNESS Control to the centre.
3. Set the COLOUR to the centre.
4. Set the SUB-BRIGHT. Control (R251) to the centre and leave the receiver for five minutes in this state.
5. Watching the picture well, adjust the SUB-BRIGHT. Control in the position where the picture does not show evidence of blooming in high bright area and not appear too dark in low bright portion.
6. Check the proper picture variation by rotating the CONTRAST and BRIGHTNESS Controls to both extremes.
7. If the picture does not appear dark with the CONTRAST and BRIGHTNESS Controls turned to the minimum, or not appear bright with the Controls turned to the maximum, adjust the SUB-BRIGHT. Control again for the acceptable picture.

8-18. CONVERGENCE ADJUSTMENTS

Note: Before attempting any convergence adjustments, the receiver should be operated for at least fifteen minutes.

■ Centre Convergence Adjustment

1. Receive crosshatch pattern with a colour bar signal generator.
2. Adjust the BRIGHTNESS and CONTRAST Controls for well defined pattern.
3. Adjust two tabs of the 4-Pole Magnets to change the angle between them (See figure 15) and superimpose red and blue vertical lines in the centre area of the picture screen. (See figure 15.)
4. Turn the both tabs at the same time keeping the constant angle to superimpose red and blue horizontal lines at the centre of the screen. (See figure 16.)
5. Adjust two tabs of 6-Pole Magnets to superimpose red/blue line and green one. Adjusting the angle affects the vertical lines and rotating both magnets affects the horizontal lines.
6. Repeat adjustments 3, 4, 5 with understanding red, green and blue movement, because 4-Pole Magnets and 6-Pole Magnets have mutual affection and it makes dots movement complex.

■ Circumference Convergence Adjustment

1. Loosen the clamping screw of deflection yoke to allow the yoke to tilt.
2. Put a wedge as shown in figure 14 temporarily. (Do not remove cover paper on adhesive part of the wedge.)
3. Tilt front of the deflection yoke up or down to obtain better convergence in circumference. (See figure 16.) Push the mounted wedge into the space between picture tube and the yoke to fix the yoke temporarily.
4. Put other wedge into bottom space and remove the cover paper to stick.
5. Tilt front of the yoke right or left to obtain better convergence in circumference. (See figure 14.)
6. Keep the yoke position and put another wedge in either upper space. Remove cover paper and paper and stick the wedge on picture tube to fix the yoke.
7. Detach the temporarily mounted wedge and put it in another upper space. Stick it on picture tube to fix the yoke.
8. After fixing three wedges, recheck overall convergence. Tighten the screw firmly to fix the yoke and check the yoke is firm.
9. Stick 3 adhesive tapes on wedges as shown in figure 14.

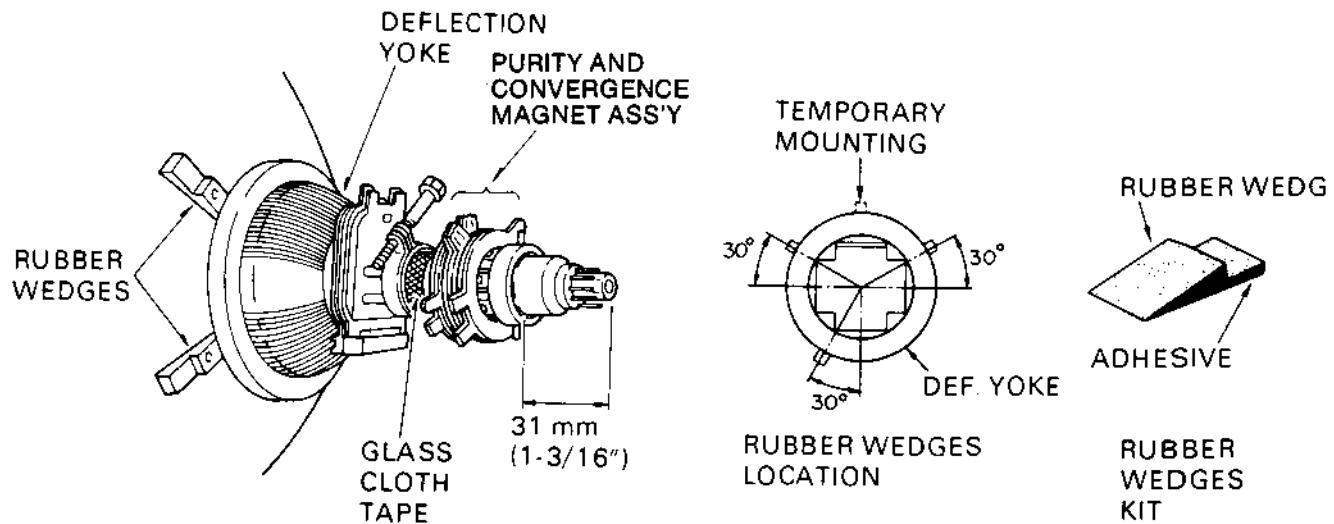


Figure 14.

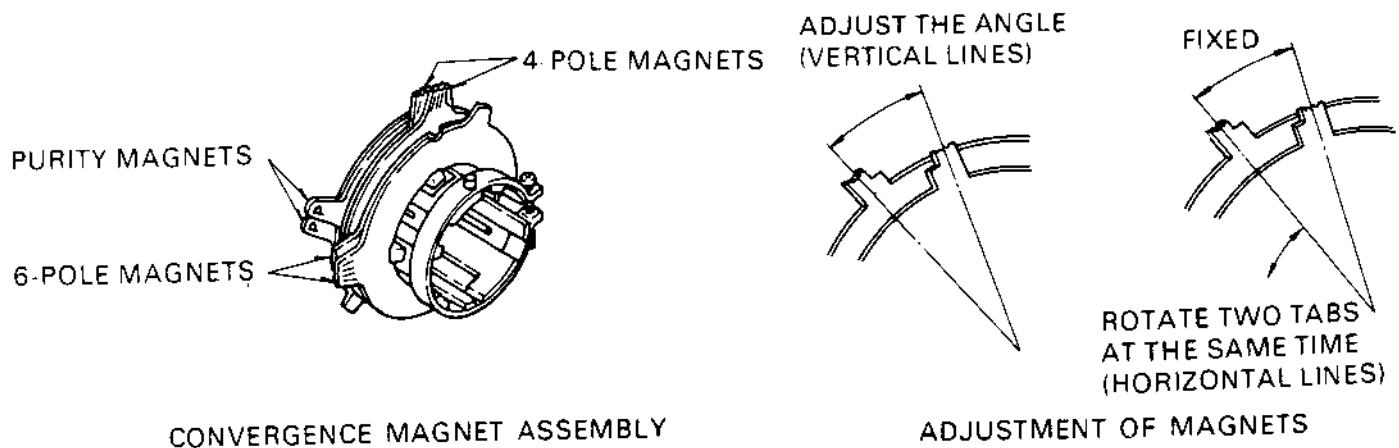
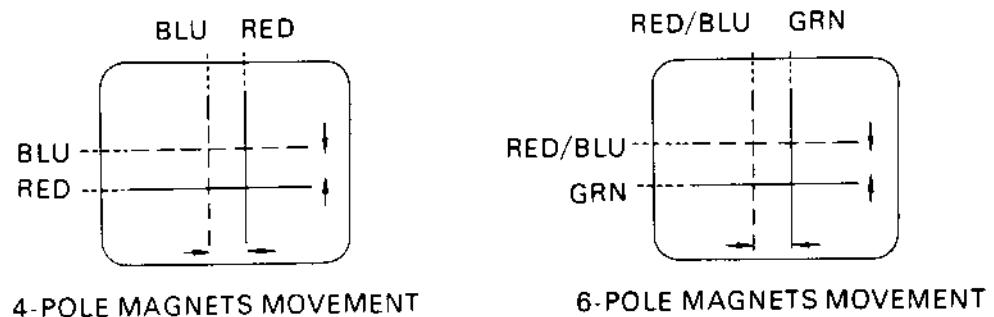


Figure 15.



Centre Convergence by Convergence Magnets



Circumference Convergence by DEF. Yoke

Figure 16. Dot Movement Pattern

9. GENERAL ALIGNMENT INSTRUCTIONS

9-1. GENERAL

Alignment is an exacting procedure and should be undertaken only when necessary.

The test equipment specified or its equivalent is required to properly perform the alignment procedures which are outlined on the following pages. Use of equipment which does not meet these requirements may result in the inability to properly align the receiver.

It is essential that bias values as specified are maintained during alignment to insure proper results.

9-2. EQUIPMENT TERMINATIONS

Alignment pads are designed for correct matching of the equipment to the circuits involved. Failure to use proper matching will result in responses which cannot be depended upon as representing the true operation of the receiver. The pads should be constructed as compactly as possible with all unshielded leads not in excess of 2.5 cm long.

9-3. SIGNAL OVERLOAD

Use of excessive signal from the sweep generator can cause overloading of receiver circuits. To determine that this condition is not present and that the response curve is true, turn the sweep generator output to zero and then gradually increase the output until a response is obtained. Further increase of the sweep output should not change the configuration of the response except in amplitude. If the response changes in configuration, just as flattening at the top or dropping below the base line at the bottom, decrease the sweep output to restore the proper configuration. The oscilloscope gain should be as high as possible to maintain a useable pattern with the peak-to-peak values specified, thus requiring a lower output from the sweep generator and less chance of overload.

Insertion of markers from the marker generator should not cause distortion of the response.

9-4. TEST EQUIPMENTS

OSCILLOSCOPE (WIDE BAND)
COLOUR-BAR/DOT/CROSSHATCH GENERATOR
TV SWEEP MARKER ALIGNMENT GENERATOR
VACUUM TUBE VOLTMETER
VOLT-OHM MILLIAMMETER
MARKER GENERATOR
POWER AND AGC BIAS SUPPLY
DIRECT LOW CAPACITY PROBE
SOUND SIGNAL GENERATOR
VIDEO SWEEP GENERATOR
MATCHING PAD (See figure 17)
DEGAUSSING COIL—Demagnetized picture tube and chassis.
MICROSCOPE—Microscope of approximately 12 power for phosphor dot observation in the colour picture tube.

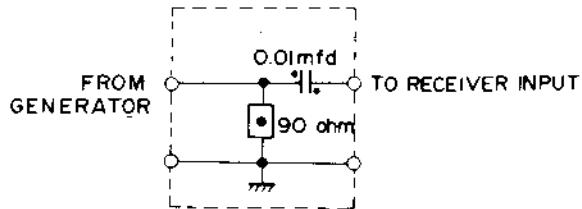


Figure 17. Matching Pad

10. PICTURE I-F SWEEP ALIGNMENT

- GENERAL Refer to figures 18 and 19 for test equipment connection and alignment points.
- PRELIMINARY STEPS 1. Disconnect the I-F cable from the input jack "P501" and the tuner leads from the plug "P510" on the Main Board. (See figure 21.)
 2. Supply +12v to terminal "#46" on the Main Board.
 3. Supply +3.5~4.5 volts bias to terminal "TP-14" on the Main Board fully clockwise.
 4. Turn AGC DELAY Control (R151) on the Main Board fully clockwise.
- SWEEP/MARKER GENERATOR Connect to the input jack "P501" on the Main Board.
 Tune to 25 ~ 40 MHz sweep.
- OSCILLOSCOPE Connect with direct probe to terminal "TP-12" on the Main Board through 100k ohm resistor.

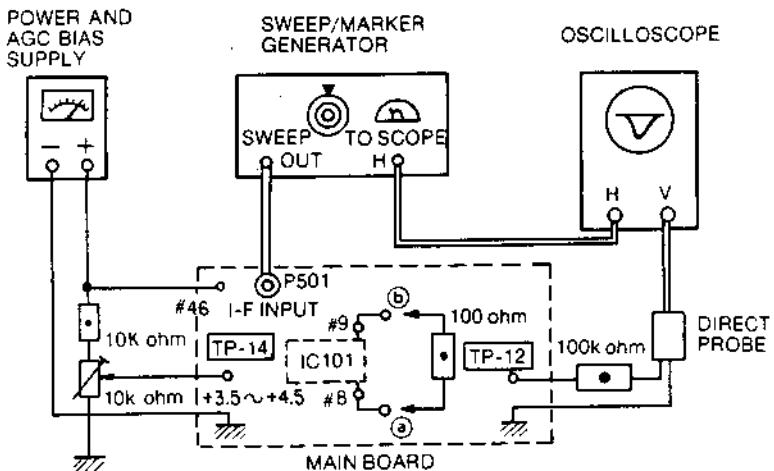


Figure 18. Picture I-F Sweep Alignment

STEP	SWEEP/MARKER GENERATOR	ADJUST	REMARKS
L103 ALIGNMENT			
Set Oscilloscope gain for 0.1 v/cm. Adjust sweep output for easy alignment. (See figure 19.) Adjust +3.5~4.5 volts bias to terminal "TP-14" on the Main Board.			
Detector Coil	32.7 MHz Marker "ON"	L103	Adjust L103 for maximum gain at 32.7 MHz on SCOPE. (See figure 19.)
OVERALL RESPONSE ALIGNMENT			
Observe with 0.5 volt P-P on SCOPE. Adjust sweep output for easy alignment. (0.1 v/cm) Attach 100 ohm resistor between point ④ and ⑤ (pins #8 and #9 of IC101) of the foil side of the Main Board. (See figure 21.) Adjust +3.5~4.5 volts bias to terminal "TP-14" on the Main Board.			
I-F Overall Response	34.7 MHz Marker "ON"	L102	Adjust L102 for maximum gain at 34.7 MHz on SCOPE. (See figure 19.)
After completing the above steps, disconnect equipment and adjust the AGC DELAY Control (R151) following DELAYED R-F AGC ADJUSTMENT on page 16.			

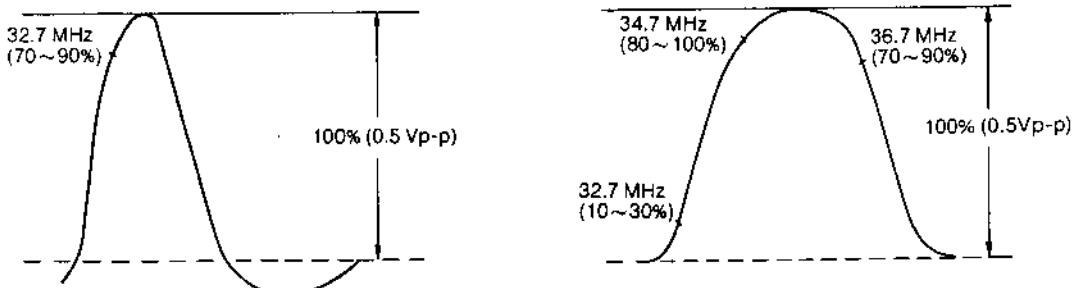
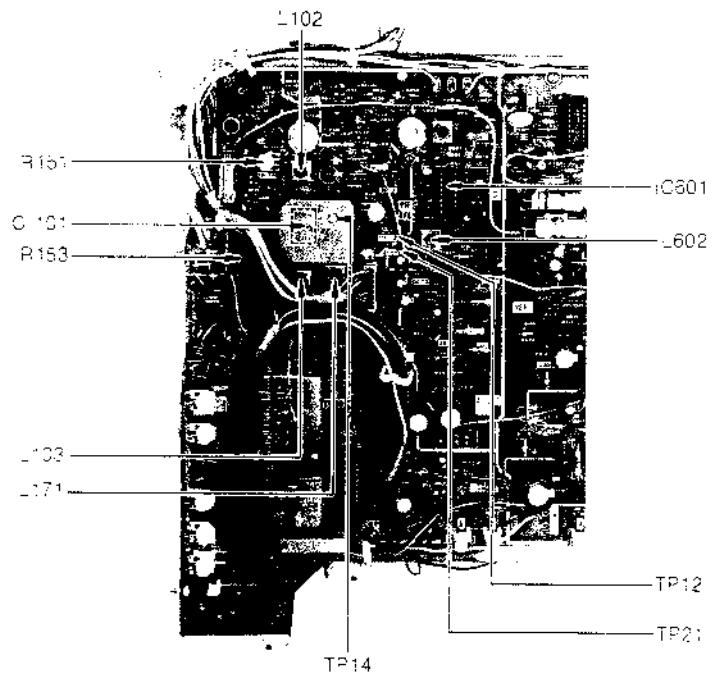


Figure 19. Magnified Response Curve

Figure 20. Overall Response Curve

TOP VIEW



BOTTOM
(FOIL)
SIDE

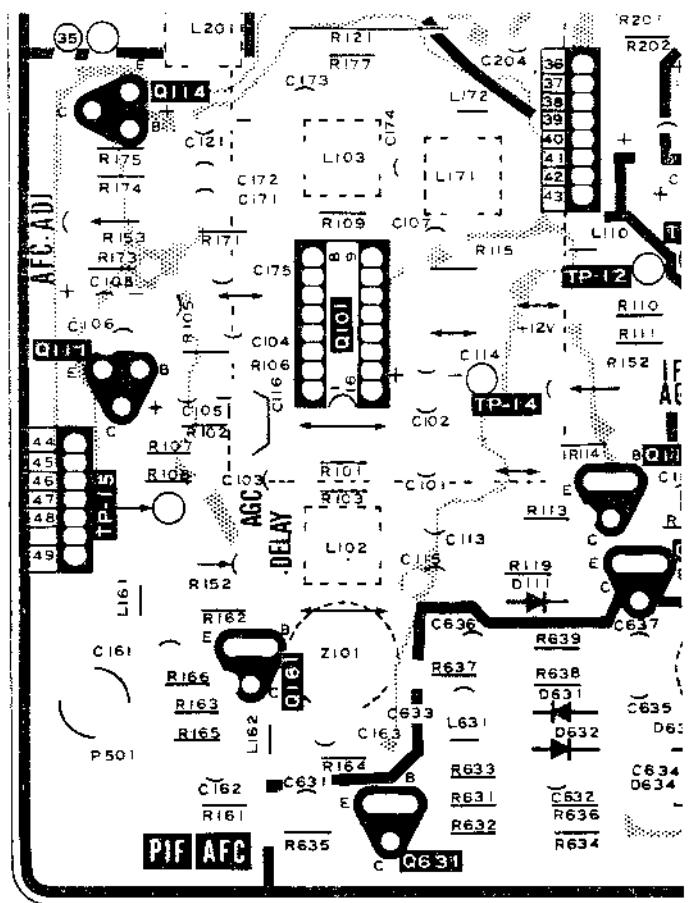
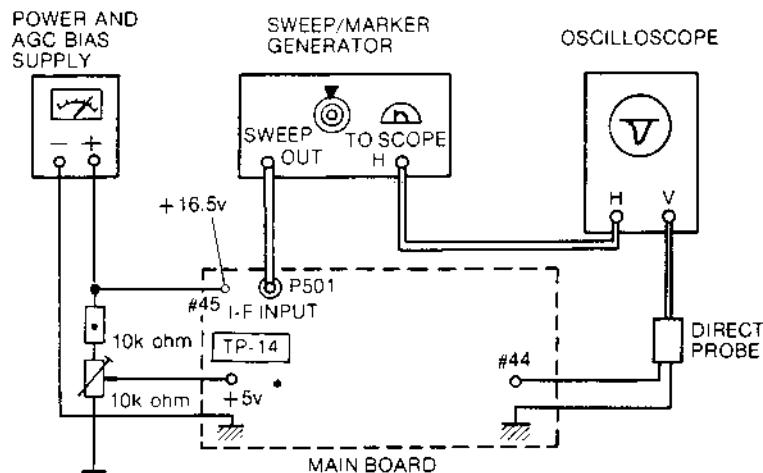


Figure 21. Picture I-F, AFC, and the Other Alignment Point

11. AFC ALIGNMENT

- GENERAL..... Refer to figure 21 and 22 for alignment points and test equipments connection.
 PRELIMINARY STEPS..... Follow the same steps as given under PICTURE I-F SWEEP ALIGNMENT on page 21.
 Connect the tuner leads "M510" to socket "P510" on the Main Board.
 SWEEP/MARKER GENERATOR Connect to the input jack "P501" on the Main Board. Tune to 25 ~ 40 MHz sweep.
 OSCILLOSCOPE..... Connect direct probe to terminal #44 on the Main Board.



* Add +5v to TP-14 at AFC Balance Adjustment only.

Figure 22. AFC Alignment

STEP	SWEEP/MARKER GENERATOR	ADJUST	REMARKS
1. AFC Balance	NO SIGNAL	R153	Supply +5 volts bias to terminal "TP-14" on the Main Board. Pull AFC Switch out to the ON position. Connect the ground side of VTVM to Terminal #21 and hot side of pin #1 of IC A73 on the SELECTOR BOARD. Adjust R153 (BALANCE ADJUST) for +0.6 volt reading on meter.
2. Primary fo	32.7 MHz	L171	Remove the power supply (+5 volts) from the terminal "TP-14" on the Main Board. Remove the VTVM. Connect Direct Probe to Terminal #44 on the Main Board. Adjust L171 for the response shown in figure 23.

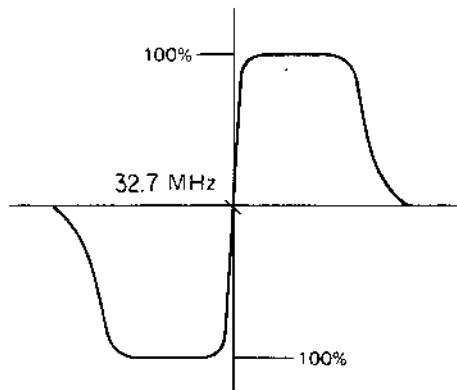


Figure 23. AFC Responses

12. SECAM COLOUR ALIGNMENT

12-1. BELL FILTER ALIGNMENT

(See figure 25)

1. Receive a colour bar pattern.
2. Connect synchroscope to pin 25 of QM01 (TA7621P).
3. Adjust LM02 so that each bar of R-Y becomes even respectively.

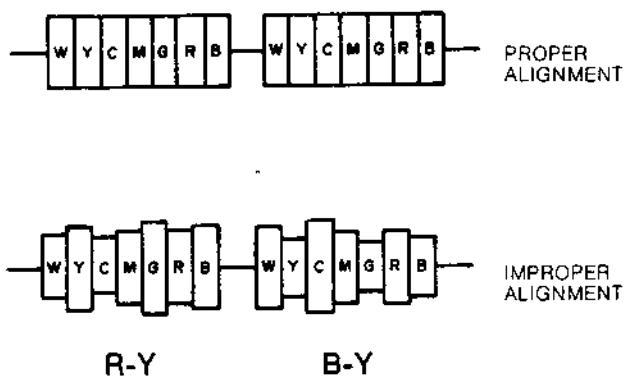


Figure 24.

12-2. SECAM COLOUR KILLER ALIGNMENT

1. Receive a colour signal.
2. Connect a VTVM to TP-M3.
3. Adjust LM03 so the DC voltage is minimum.

12-3. SECAM CHROMA DET. COIL ALIGNMENT (See figure 26)

1. Receiver a colour bar pattern.
2. Connect synchroscope to terminal M4 on the CHROMA MODULE.
3. Adjust LM06 so that non colour part and Horiz Blanking part are on the same level. (R-Y)
4. Further, change connection of synchroscope from terminal M4 to terminal M5 and adjust LM07 the same as above.

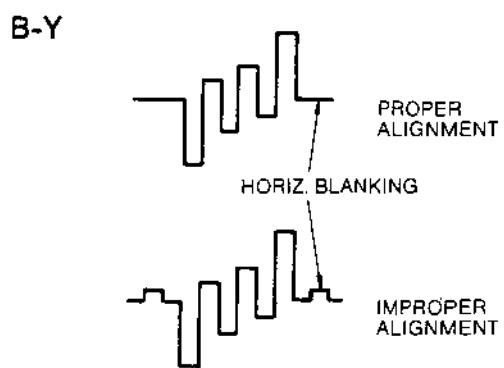
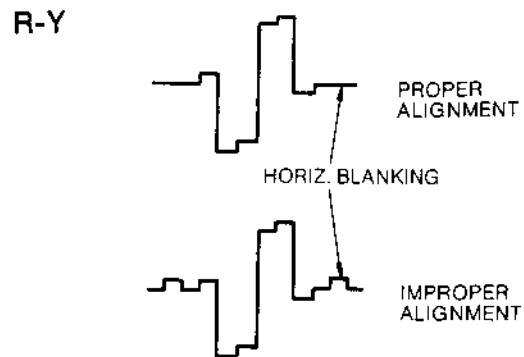


Figure 25.

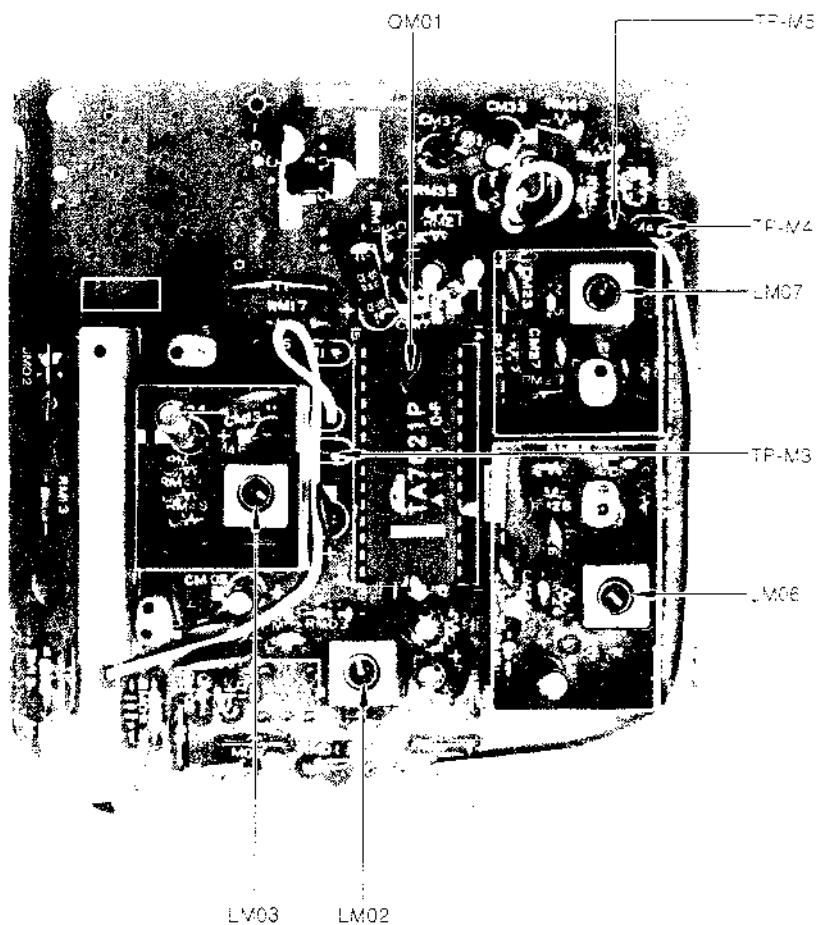


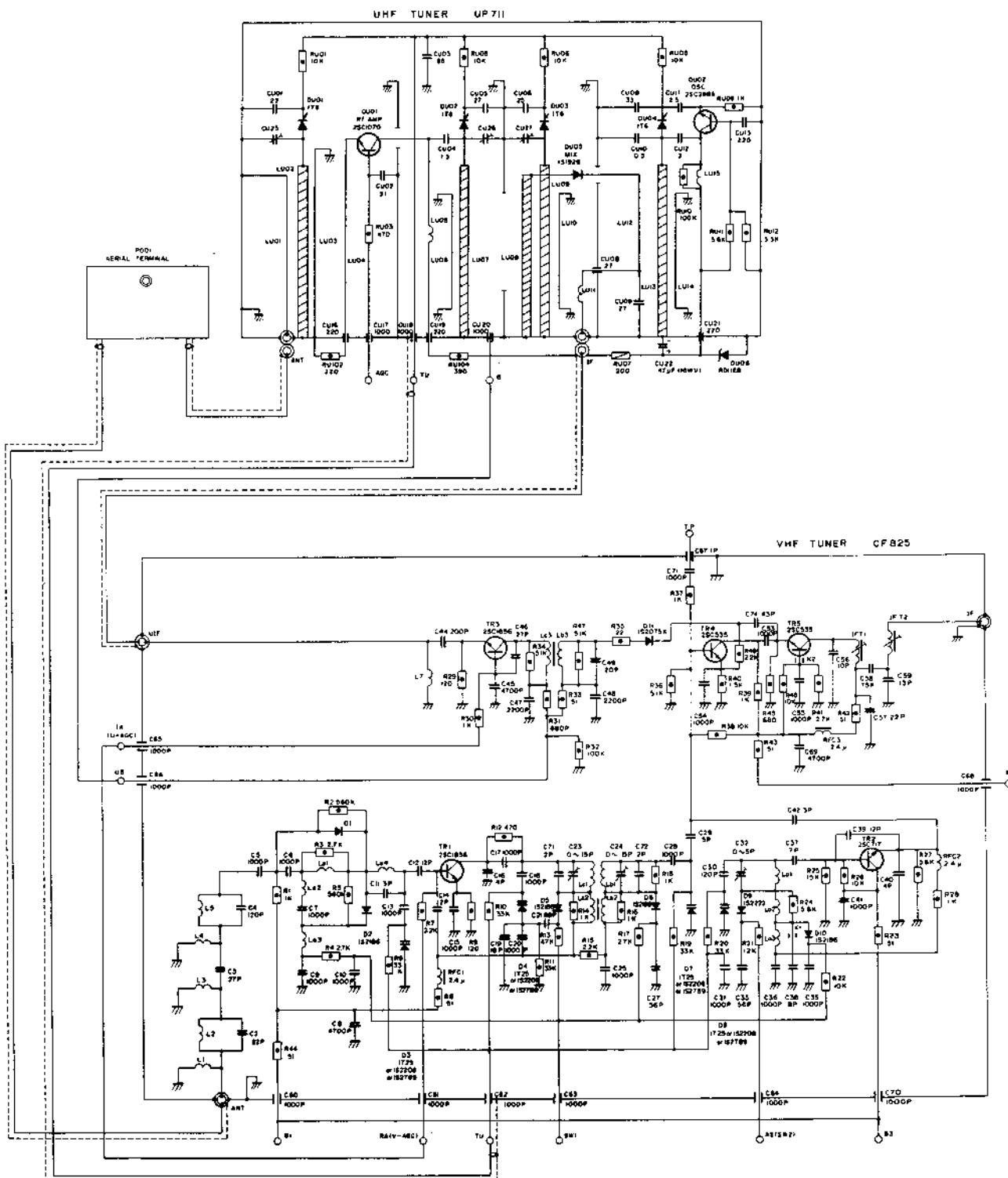
Figure 26. Chroma Module

13. CHROMA TRAP (4.43 MHz) ALIGNMENT

13-1. CHROMA TRAP (L201)

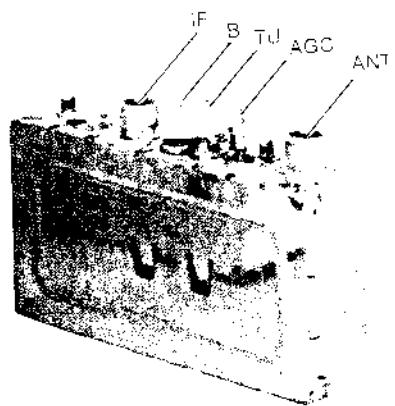
1. Tune the receiver to broadcasting in colour. A Colour bar pattern, for example, PHILIPS pattern is more available for the this alignment.
2. Connect oscilloscope through 10:1 probe to TP-47R on the CRT Socket Board.
3. Adjust CHROMA trap L201 on the Main Board so as to minimize the chroma component in colour bar area.

14. VHF/UHF TUNER INFORMATION

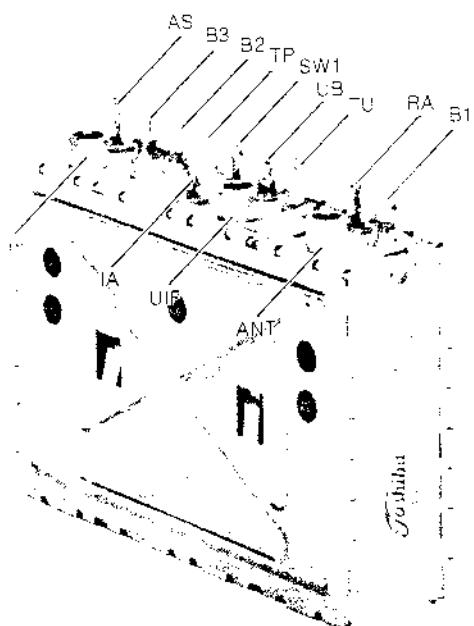


15. VHF/UHF TUNER

15-1. UHF TUNER



15-2. VHF TUNER



16. CABINET EXPLODED VIEW AND REPAIR PARTS LIST

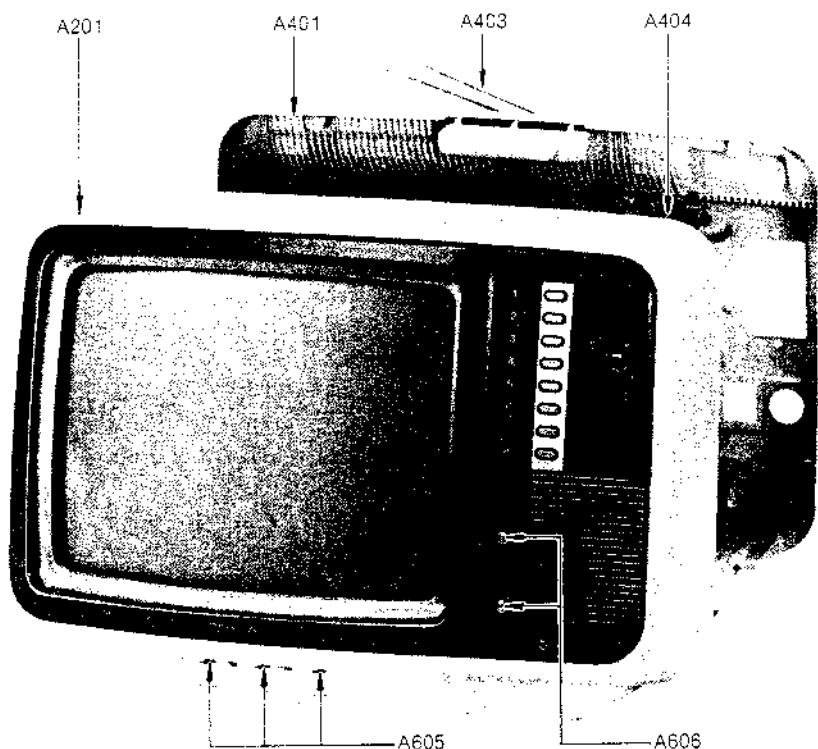


Figure 27. Cabinet Exploded View

CABINET REPAIR PARTS LIST

Schematic Location	Part No.	Description
A201	23824141	Front Cover
A401	23603032	Back Cover
A403	23124076	Telescopic Rec. Aeria.
A404	23142339	Aerial Balun Trans.
A605	23826858	Knob, COLOUR, BRIGHT, VERT. HOLD (3 used)
A606	23826084	Knob, POWER SWITCH, VOLUME, AFC/CONTRAST (2 used)

17. CHASSIS PARTS LIST

WARNING: BEFORE SERVICING THIS CHASSIS, READ THE "X-RAY RADIATION PRECAUTION", "SAFETY PRECAUTION" AND "PRODUCT SAFETY NOTICE" ON PAGE 2 OF THIS MANUAL.

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AVVREVUATUIBS:	Capacitors.....	CD: Ceramic Disk.	PF: Plastic Film,	EL: Electrolytic
	Resistors.....	CF: Carbon Film,	CC: Carbon Composition,	MF: Metal Film,
		OMF: Oxide Metal Film,	VR: Variable Resistor,	FR: Fusible Resistor

Schematic Location	Part No.	Description	Schematic Location	Part No.	Description
PERI TV & VIDEO OUT PUT BOARD					
U501	23139436	Peri TV & Video Out Put Board Assembly, PW2377	R286,R576	24360820	CF, 82 ohm, 1/8w
CAPACITORS			R583,R590	24360390	CF, 39 ohm, 1/8w
C271	24635220	EL, 22 μ F, 35v	R287	24360100	CF, 10 ohm, 1/8w
C272,C273	24633101	EL, 100 μ F, 16v	R288	24360221	CF, 220 ohm, 1/8w
C295	24212102	CD, 1000pF, 50v	R289	24360222	CF, 2200 ohm, 1/8w
C511	24692104	PF, 0.1 μ F, \pm 5%, 50v	R290	24360152	CF, 1500 ohm, 1/8w
C521	24436330	CD, 33pF, \pm 5%, 50v	R291,R528	24360750	CF, 75 ohm, 1/8w
C531	24436390	CD, 39pF, \pm 5%, 50v	R538,R548	24380561	CF, 560 ohm, 1/8w
C541	24436270	CD, 27pF, \pm 5%, 50v	R541	24383223	OMF, 22k ohm, 2w
C562,C563	24636010	EL, 1 μ F, 50v	R542	24381222	OMF, 2.2k ohm, 1/2w
C564			R523,R533	24381663	OMF, 68k ohm, 1/2w
C565,C571			R543	24360822	CF, 8200 ohm, 1/8w
C572,C573	24633100	EL, 10 μ F, 16v	R526,R536	24360272	CF, 2700 ohm, 1/8w
C671			R563	24360471	CF, 470 ohm, 1/8w
C591,C592	24434030	CD, 3pF, \pm 0.5pF, 500v	R571,R572	24360681	CF, 680 ohm, 1/8w
C593			R578,R579	24061771	VR, 10k ohm, 0.3w
C672	24636229	EL, 2.2 μ F, 50v	R585		
C673	24634101	EL, 100 μ F, 25v	R527,R537		
C674	24212221	CD, 220pF, \pm 10%, 50v	R547,R681		
C902	24214103	CD, 0.01 μ F, \pm 10%, 500v	R682		
RESISTORS			R546,R676		
R271,R276	24360153	CF, 15k ohm, 1/8w	R678		
R574,R581			R552,R553		
R588			R554,R556	24360104	CF, 100k ohm, 1/8w
R272,R677	24360392	CF, 3900 ohm, 1/8w	R557		
R273	24360301	CF, 300 ohm, 1/8w	R564,R573		
R274,R567	24360332	CF, 3.3k ohm, 1/8w	R580,R587		
R674			R568,R569	24360562	CF, 5.6k ohm, 1/8w
R275	24360560	CF, 56 ohm, 1/8w	R586,R562	24360561	CF, 560 ohm, 1/8w
R278,R284	24360303	CF, 30k ohm, 1/8w	R592,R593	24946102	CC, 1k ohm, 1/2w
R279,R292	24360103	CF, 10k ohm, 1/8w	R594		
R295,R565			R671	24360333	CF, 33k ohm, 1/8w
R280,R283	24360470	CF, 47 ohm, 1/8w	R672	24360224	CF, 220k ohm, 1/8w
R281,R575			R673	24360823	CF, 82k ohm, 1/8w
R582,R589	24360101	CF, 100 ohm, 1/8w	R679	24360123	CF, 12k ohm, 1/8w
R675					
R282,R561	24360102	CF, 1000 ohm, 1/8w			
R285	24360203	CF, 20k ohm, 1/8w			

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Schematic Location	Part No.	Description	Schematic Location	Part No.	Description			
COILS AND TRANSFORMERS								
L521,L531 } L541	23261053	Coil, AZ9246G, Choke	CM22,CM23	24232102	CD, 1000pF, ±80%, -20%, 50v			
SEMICONDUCTORS								
IC501	23119826	Integrated Circuit, TDA-2530, MATRIX	CM24	24357080	CD, 8pF, ±0.25pF, 50v			
Q271	A6319302	Transistor, 2SC1959-Y	CM25	24340080	CD, 8pF, 50v			
Q272,Q273 }			CM26,CM27	24436201	CD, 200pF, ±5%, 50v			
Q275,Q291 }			CM28,CM29	24436120	CD, 12pF, ±5%, 50v			
Q561,Q571 }	A6317547	Transistor, 2SC1815-Y	CM30	24212681	CD, 680pF, ±10%, 50v			
Q572,Q573 }			CM31	24212821	CD, 820pF, ±10%, 50v			
O671,O672 }			CM46	24636478	EL, 0.47μF, 50v			
O673			CM50	24436331	CD, 330pF, ±5%, 50v			
Q274	A6534045	Transistor, 2SA1015-Y	CM61	24692102	PF, 1000pF, ±5%, 50v			
Q521,Q522 }			CM63	24212102	CD, 1000pF, ±10%, 50v			
Q531,Q532 }	A6319400	Transistor, 2SC2068	CM64	24617997	EL, 2.2μF, 50v			
Q541,Q542 }			RESISTORS					
D271,D521 }	A7246711	Diode, 1S1555 (TV)	RM01	24380751	CF, 750 ohm, 1/8w			
D522,D531 }			RM02,RM42	24380272	CF, 2.7k ohm, 1/8w			
D532,D541 }			RM03	24360471	CF, 470 ohm, 1/8w			
D542,D561 }	A7110102	Zener Diode, 0.5Z6.8L	RM04	24380104	CF, 100k ohm, 1/8w			
D511			RM07,RM28 }	24380152	CF, 1.5k ohm, 1/8w			
MISCELLANEOUS			RM29					
P521	23164790	Plug 10P	RM12	24360333	CF, 33k ohm, 1/8w			
P525	23116562	Socket, 21P	RM13	24360103	CF, 10k ohm, 1/8w			
P551	23164789	Plug, 9P	RM15	24360391	CF, 390 ohm, 1/8w			
IC501A	23116947	Socket, 16P	RM16,RM62	24360272	CF, 2700 ohm, 1/8w			
SECAM CHROMA MODULE			RM17	24360681	CF, 680 ohm, 1/8w			
U502	23148802	Secam Chroma Module Assembly, FM-523	RM19	24381151	OMF, 150 ohm, 1/2w			
CAPACITORS			RM20	24360431	CF, 430 ohm, 1/8w			
CM01,CM02	24436101	CD, 100pF, 50v	RM21,RM48	24380431	CF, 430 ohm, 1/8w			
CM03	24436151	CD, 150pF, 50v	RM24,RM25	24380432	CF, 4.3k ohm, 1/8w			
CM04,CM34	24636010	EL, 1μF, 50v	RM30	24380681	CF, 680 ohm, 1/8w			
CM05,CM17 }			RM31	24380331	CF, 330 ohm, 1/8w			
CM20,CM21 }	24633100	EL, 10μF, 16v	RM33	24380153	CF, 15k ohm, 1/8w			
CM32,CM33 }			RM35	24380223	CF, 22k ohm, 1/8w			
CM06,CM07 }			RM40	24380103	CF, 10k ohm, 1/8w			
CM08,CM14 }	24232103	CD, 10000pF, +80%, -20%, 50v	RM41	24380472	CF, 4.7k ohm, 1/8w			
CM15			RM43	24380622	CF, 6.2k ohm, 1/8w			
CM13	24867473	PF, 47000pF, ±5%, 50v	RM44	24360562	CF, 5.6k ohm, 1/8w			
CM19	24633330	EL, 33μF, 16v	RM45	24380332	CF, 3.3k ohm, 1/8w			

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Schematic Location	Part No.	Description
COILS AND TRANSFORMERS		
LM02	23272987	Coil, TRF5415, Filter
LM03	23272989	Coil, TRF5413, Ident Detector
LM04,LM05	23283829	Coil, TRF4829J, Peaking
LM06,LM07	23272988	Coil, TRF5414
LM08,LM09	23283121	Coil, TRF4121J, Peaking
SEMICONDUCTORS		
ICM01	B0355900	IC, TA7621P, Secam Demod
QM03,QM04	A6317547	NPN, Transistor, 2SC1815-Y
QM05		
DM02,DM03	A7246711	Diode, 1S1555 (TV)
DM61		
MISCELLANEOUS		
XMO1	23153992	1H, Delay Line, Secam
POWER-1 BOARD		
U801	23139441	Power-1 Board Assembly, PW2372
CAPACITORS		
C813	24098011	MP, 0.1 μ F, $\pm 20\%$, AC 250v
or 24099971		Paper, 0.1 μ F, $\pm 20\%$, AC 450v
COILS AND TRANSFORMERS		
T801	23211984	Coil, TRF3015, Line Filter
MISCELLANEOUS		
Δ F801	23144959	Fuse, 3.15A
F801A	23165102	Fuse Holder for P.C. Board
POWER-2 BOARD		
U802	23139440	Power-2 Board Assembly, PW2373
CAPACITORS		
C801	24095309	PF, 0.1 μ F, $\pm 20\%$, 160v
C802,C803	CD, 4700pF, +100, -0%, 160v	
C804,C803		
C806	24640985	EL, 470 μ F, 160v
C821	24636102	EL, 1000 μ F, 50v
C822	24634221	EL, 220 μ F, 25v
C823,C824	24636479	EL, 4.7 μ F, 50v
RESISTORS		
R821,R822	24360103	CF, 10k ohm, 1/8w
R823	24360222	CF, 2200 ohm, 1/8w
R824	24360472	CF, 4700 ohm, 1/8w
R825	24378272	CF, 2700 ohm, 1/8w

Schematic Location	Part No.	Description
SEMICONDUCTORS		
R852	24061954	VR, 2k ohm, 1/2w, B-Type
R880	24000987	Posistor, 10 ohm, 125v
MISCELLANEOUS		
F802	23144925	Fuse, 1.2A
F802A,F803A	23165102	Fuse holder for P.C. Board
F803	23144969	Fuse, 0.63A
CRT SOCKET BOARD		
U901	23139439	CRT Socket Board Assembly, PW2374
CAPACITORS		
C901	24210331	CD, 330pF, $\pm 20\%$, 1kv
RESISTORS		
R901,R902	24946392	OC, 3900 ohm, 1/2w
R903		
MISCELLANEOUS		
V901A	23116620	CRT, Socket
MAIN BOARD		
U902	23139438	Main Board Assembly, PW2375
CAPACITORS		
C101,C104		
C106,C107		
C114,C161		
C162,C163		
C171,C172		
C409,C502		
C604,C606	24232103	CD, 10000pF, +80%, -20%, 50v
C610,C611		
C612,C631		
C632,C633		
C634,C635		
C636,C637		
C640		

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Schematic Location	Part No.	Description	Schematic Location	Part No.	Description
C102,C601	24212102	CD, 1000pF, ±10%, 50v	C413	24214222	CD, 2200pF, ±10%, 500v
C103	24602104	PF, 0.1μF, ±10%, 50v	C414	24828473	PF, 0.047μF, ±5%, 250v
C105,C108	24633330	EL, 33μF, 16v	C416	24214681	CD, 680pF, ±10%, 500v
C110	24436201	CD, 200pF, ±5%, 50v	C431	24214221	CD, 220pF, ±10%, 500v
C112	24632470	EL, 47μF, 10v	C432	24644100	EL, 10μF, 250v
C113	24617982	EL, 10μF, 16v	△ C440	24095517	MT, 7500pF, ±5%, 16kv
C115	24635220	EL, 22μF, 35v	△ C442	24828204	PF, 0.2μF, ±5%, 200v
C116	24692104	PF, 0.1μF, ±5%, 50v	△ C443	24828104	PF, 0.1μF, ±5%, 200v
C121	24633331	EL, 330μF, 16v	C445	24833563	PF, 0.056μF, ±10%, 200v
C173,C174	24436758	CD, 0.75pF, 50v	C448	24640992	EL, 33μF, 160v
C175	24538224	PF, 0.22μF, ±5%, 50v	C471	24617998	EL, 1μF, 50v
C201,C231	24633100	EL, 10μF, 16v	C481	24642100	EL, 10μF, 160v
C233			C482	24214561	CD, 560pF, ±10%, 500v
C203	24632101	EL, 100μF, 10v	C483,C622	24642220	EL, 22μF, 160v
C204	24436470	CD, 47pF, ±5%, 50v	C501	24212681	CD, 680pF, ±10%, 50v
C221	24436471	CD, 470pF, ±5%, 50v	C602	24633220	EL, 22μF, 16v
C222,C224	24436101	CD, 100pF, ±5%, 50v	C607	24635479	EL, 4.7μF, 50v
C605			C609	24633470	EL, 47μF, 16v
C232,C241			C614	24828683	PF, 68000pF, ±5%, 200v
C301,C308			C615	24436300	CD, 30pF, ±5%, 50v
C404,C406	24636010	EL, 1μF, 50v	C616,C617	24214102	CD, 1000pF, ±10%, 500v
C603,C608			C618	24085040	EL, 2.2μF, 250v
C613			C621	24633101	EL, 100μF, 16v
C242	24636100	EL, 10μF, 50v	C808	24642330	EL, 33μF, 160v
C302	24868103	PF, 0.01μF, ±10%, 50v	C809	24634102	EL, 1000μF, 25v
C303	24212471	CD, 470pF, ±10%, 50v	C830	24633221	EL, 220μF, 16v
C304	24692222	PF, 2200pF, ±5%, 50v	RESISTORS		
C305	24692153	PF, 0.015μF, ±5%, 50v	R101,R109	24360222	CF, 2200 ohm, 1/8w
C306	24692224	PF, 0.22μF, ±5%, 50v	R102,R308	24360393	CF, 39k ohm, 1/8w
C307	24212392	CD, 0.0039μF, ±10%, 50v	R103,R106	24360331	CF, 330 ohm, 1/8w
C309	24617981	EL, 2.2μF, 50v	R107,R333		
C310,C402	24636478	EL, 0.47μF, 50v	R105	24380104	CF, 100k ohm, 1/8w
C311	24636101	EL, 100μF, 50v	R108,R306	24360242	CF, 2400 ohm, 1/8w
C312	24635100	EL, 10μF, 35v	R110,R214	24360272	CF, 2700 ohm, 1/8w
C313	24640989	EL, 4.7μF, 160v	R223		
C314	24828203	PF, 0.020μF, ±5%, 200v	R111,R175	24360332	CF, 3.3k ohm, 1/8w
C316	24636221	EL, 220μF, 50v	R617		
C317	24617997	EL, 2.2μF, 50v	R112,R508	24360682	CF, 6800 ohm, 1/8w
C318	24219332	CD, 3300pF, ±20%, 500v	R607		
C401	24692822	PF, 0.0082μF, ±5%, 50v	R113,R204		
C403,C472	24692562	PF, 5600pF, ±5%, 50v	R217,R307	24360392	CF, 3900 ohm, 1/8w
C405	24598362	PF, 3600pF, ±5%, 50v	R616		
C407	24217102	CD, 1000pF, ±20%, 50v	R114,R242		
C408,C810	24642339	EL, 3.3μF, 160v	R315	24360302	CF, 3k ohm, 1/8w
C411	24212152	CD, 1500pF, ±10%, 50v			

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Schematic Location	Part No.	Description	Schematic Location	Part No.	Description
R115,R235 R513	24360104	CF, 100k ohm, 1/8w	R231,R232 R238,R305		
R118,R803	24946184	CC, 180k ohm, 1/2w	R502,R504 R506,R604 R608	24360472	CF, 4700 ohm, 1/8w
R119,R225 R637	24360223	CF, 22k ohm, 1/8w	R237,R314	24360473	CF, 47k ohm, 1/8w
R121	24383680	OMF, 68 ohm, 2w	R623	24360753	CF, 75k ohm, 1/8w
R151	24061781	VR, 50k ohm, 0.3w	R243	24360134	CF, 130k ohm, 1/8w
R152	24061786	VR, 1k ohm, 0.3w	R661	24360823	CF, 82k ohm, 1/8w
R153	24061780	VR, 100k ohm, 0.3w	R244	24360154	CF, 150k ohm, 1/8w
R161,R203 R241,R603	24360101	CF, 100 ohm, 1/8w	R251	24061771	VR, 10k ohm, 0.3w
R162,R205 R206,R215			R252	24061770	VR, 20k ohm, 0.3w
R233,R320			R301	24360201	CF, 200 ohm, 1/8w
R472,R473	24360102	CF, 1000 ohm, 1/8w	R302	24360564	CF, 560k ohm, 1/8w
R602,R612			R304,R515	24360132	CF, 1300 ohm, 1/8w
R632,R638			R309	24360244	CF, 240k ohm, 1/8w
R639			R310	24360684	CF, 680k ohm, 1/8w
R163,R224 R631	24360562	CF, 5.6k ohm, 1/8w	R311	24360363	CF, 36k ohm, 1/8w
R164,R633 R634	24360221	CF, 220 ohm, 1/8w	R313	24360243	CF, 24k ohm, 1/8w
R165,R211 R601	24360561	CF, 560 ohm, 1/8w	R316	24360912	CF, 9.1k ohm, 1/8w
R166,R635	24360270	CF, 27 ohm, 1/8w	R317,R318	24381122	OMF, 1.2k ohm, 1/2w
R171,R202 R441,R442	24360103	CF, 10k ohm, 1/8w	R321,R322	24360622	CF, 6.2k ohm, 1/8w
R509,R605 R690			R323,R481	24983279	MF, 2.7 ohm, 1w
R173,R216 R470	24360273	CF, 27k ohm, 1/8w	R327	24531100	FR, 10 ohm, 0.5w
R174,R471	24360683	CF, 68k ohm, 1/8w	R328	24382100	OMF, 10 ohm, 1w
R177	24360100	CF, 10 ohm, 1/8w	R330	24360204	CF, 200k ohm, 1/8w
R201,R234 R303,R312	24360563	CF, 56k ohm, 1/8w	R352	24061769	VR, 50k ohm, 0.3w
R207,R514 R636	24360153	CF, 15k ohm, 1/8w	R402,R507 R692	24360183	CF, 18k ohm, 1/8w
R221	24360152	CF, 1500 ohm, 1/8w	R405	24360363	CF, 36k ohm, 1/8w
R212	24360162	CF, 1600 ohm, 1/8w	R406	24378154	CF, 150k ohm, 1/8w
R213	24360821	CF, 820 ohm, 1/8w	R407	24381391	OMF, 390 ohm, 1/2w
R222,R226 R511	24360123	CF, 12k ohm, 1/8w	R408,R482	24382223	OMF, 22k ohm, 1w
R227,R331 R403,R404	24360362	CF, 3600 ohm, 1/8w	R409	24384103	OMF, 10k ohm, 3w
R691			R410	24000947	OMF, 15k ohm, 1/2w
R210	24360162	CF, 1.6k ohm, 1/8w	R411	24360430	CF, 43 ohm, 1/8w
			R415	24946272	CC, 2700 ohm, 1/2w
			R416	24384242	OMF, 2.4k ohm, 3w
			R428	24946220	CC, 22 ohm, 1/2w
			R444	24982109	MF, 1 ohm, 1/2w
			R451	24061783	VR, 10k ohm, 0.3w
			R452	24061782	VR, 2k ohm, 0.3w
			R474	24327363	MF, 36k ohm, 1/4w
			R475	24383471	OMF, 470 ohm, 2w
			R477,R501 R503,R505	24360471	CF, 470 ohm, 1/8w

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Schematic Location	Part No.	Description	Schematic Location	Part No.	Description
MISCELLANEOUS			RA13	24380133	CF, 13k ohm, 1/8w
P520	23164788	Plug BP	RA14	24360204	CF, 200k ohm, 1/8w
P650	23163164	Module Socket, 13P	RA15, RA79	24380393	CF, 39k ohm, 1/8w
IC101A, IC201A }	23116947	IC Socket, 16P	RA16	24380224	CF, 220k ohm, 1/8w
IC301A, IC601A }			RA17	24360680	CF, 68 ohm, 1/8w
S401	23146999	Relay, TSB4001	RA18	24360101	CF, 100 ohm, 1/8w
W201	23250971	Delay Line, TRF2037	RA19	24380123	CF, 12k ohm, 1/8w
Z101	A5610910	PSF, F1028B	RA20	24360132	CF, 1.3k ohm, 1/8w
Z601	A5613020	SSF, F1328	RA21	24380362	CF, 3.6k ohm, 1/8w
			RA24	24381221	OMF, 220 ohm, 1/2w
			RA26	24917102	CF, 1k ohm, 1/8w
			RA30, RA34	24380363	CF, 36k ohm, 1/8w
			RA31	24360154	CF, 150k ohm, 1/8w
			RA32, RA33	24360183	CF, 18k ohm, 1/8w
			RA35	24380154	CF, 150k ohm, 1/8w
			RA36	24360123	CF, 12k ohm, 1/8w
			RA40, RA41	24380433	CF, 43k ohm, 1/8w
			RA42, RA43	24380102	CF, 1k ohm, 1/8w
			RA45	24380113	CF, 11k ohm, 1/8w
			RA46	24380163	CF, 16k ohm, 1/8w
			RA47, RA49	24380273	CF, 27k ohm, 1/8w
			RA48	24380432	CF, 4.3k ohm, 1/8w
			RA50	24360512	CF, 5.1k ohm, 1/8w
			RA51	24060763	VR, 100k ohm, 1/10w
			RA52, RA89	24380223	CF, 22k ohm, 1/8w
			RA53, RA70	24380183	CF, 18k ohm, 1/8w
			RA71		
			RA72, RA73	24380473	CF, 47k ohm, 1/8w
			RA74, RA75		
			RA84, RA86	24380104	CF, 100k ohm, 1/8w
			RA87, RA88		
			RA78, RA80	24380333	CF, 33k ohm, 1/8w
			RA81	24380683	CF, 68k ohm, 1/8w
			RA82	24380303	CF, 30k ohm, 1/8w
			RA85	24360104	CF, 100k ohm, 1/8w
			RA90	24941475	CC, 4700k ohm, 1/4w
			RA98	24380752	CF, 7.5k ohm, 1/8w
			RA99	24360273	CF, 27k ohm, 1/8w
			RE01	24381363	OMF, 36k ohm, 1/2w
			RE02	24383123	OMF, 12k ohm, 2w
			RE03	24381471	OMF, 470 ohm, 1/2w
			RE20	24383103	OMF, 10k ohm, 2w
			RE21	24965152	OMF, 1500 ohm, 3w
			RE22	24383392	OMF, 3.9k ohm, 2w
			RE23	24982109	MF, 1 ohm, 1/2w

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Schematic Location	Part No.	Description
COILS AND TRANSFORMERS		
LA01	23283220	Coil, PL-22, Peaking
SEMICONDUCTORS		
ICA01	B0410045	LSI, TC9002CP, Digital Control
ICA02	B0428410	IC, TMM841P, Memory
ICA03	B0324721	IC TA7315BP Band Switch
ICE01	B0355810	IC, TA7619AP, Memory Control
QA04,QA05		
QA07,QA08		
QA09,QA43		
QA70,QA71	A6317547	NPN Transistor, 2SC1815-Y
QA74,QA75		
QA76,QA77		
QA78		
QA06	A678970A	NPN Transistor, 2SC1569
QA40,QA41	A6708371	NPN Transistor, 2SC383TM
QA42	A6534045	PNP Transistor, 2SA1015-Y
QA73	B0470662	Integrated Circuit, TC4066BP
QE10	A671656A	NPN Transistor, 2SC495-Y
QE11	A6532320	PNP Transistor, 2SA940
DA09,DA10		
DA11,DA12		
DA13,DA14		
DA15,DA17		
DA18,DA70		
DA71,DA72	A7246711	Diode, 1S1555 (TV)
DA73,DA76		
DA77,DA78		
DE10,DE12		
DA75	A7286120	Zener Diode, 02Z6.2W, FA-1
DE07,DE08	A7568300	Diode, 1S1835
DE09		
DE11	A7110653	Zener Diode, 05Z24U
	or A7110652	Zener Diode, 05Z24L
DE20	23115878	Zener Diode, μ PC574JC
MISCELLANEOUS		
P505	23164783	Plug 3P
P508	23164786	Plug 6P
ICA01A	23116843	IC, Socket, 42P
ICA02A,ICA73A	23116948	IC Socket, 14P
ICE01A	23116947	IC Socket, 16P
ZA01,ZA20	24000944	Resistor Block, 100 ohm, 1/8w
ZA03,ZA21	24094578	Capacitor Block, 0.01 μ F, +80%, -20%, 50v

Schematic Location	Part No.	Description
SA20	23145890	Push Switch
SA21	23145889	Push Switch
AFT SWITCH BOARD		
UA04	23139311	AFT Switch Board Assembly, PW2539
CAPACITORS		
CA47	24212561	CD, 560pF, $\pm 10\%$, 50v
CA48	24692222	PF, 2200pF, $\pm 5\%$, 50v
CA49	24636010	EL, 1 μ F, 50v
RESISTORS		
RA91	24380362	CF, 3.6k ohm, 1/8w
RA92	24380103	CF, 10k ohm, 1/8w
RA93	24380102	CF, 1k ohm, 1/8w
RA94	24380101	CF, 100 ohm, 1/8w
RA95,RA96	24380223	CF, 22k ohm, 1/8w
RA97	24380473	CF, 47k ohm, 1/8w
SEMICONDUCTORS		
QA79,QA81	A6317547	NPN Transistor, 2SC1815-Y
QA80	A6534045	PNP Transistor, 2SA1015-Y
MISCELLANEOUS		
P515	23164783	Plug 3P

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Schematic Location	Part No.	Description	Schematic Location	Part No.	Description			
COMPONENTS NOT MOUNTED ON P.W. BOARDS								
CAPACITORS								
C191,C192 }	24636010	EL, 1 μ F, 50v	Z411A,Z411B	23192985	Insulator Cap			
C194			Z411C	23192932	Insulator Cap			
C193	24867104	PF, 0.1 μ F, \pm 5%, 50v	UA02	23145882	Key Board 8 position			
C195	24636479	EL, 4.7 μ F, 50v	ACCESORY					
Δ C463	24212222	CD, 2200pF, \pm 10%, 50v	Y101	23991967	Owner's Handbook			
Δ C464	24442681	CD, 680pF, \pm 10%, 2kV	Y105	23152002	Earphone			
RESISTORS								
R191,R262	24360103	CF, 10k ohm, 1/8w	PICTURE TUBE AND TUNERS					
R192	24360222	CF, 2200 ohm, 1/8w	Δ V901	A5391739	Picture Tube 370HZB22 (VY)			
R193	24360272	CF, 2700 ohm, 1/8w	H001	23121957	UHF Tuner UP-711			
R253	24060170	VR, 10k ohm, 1/5w	H002	23121853	VHF Tuner CF825			
R254	24060757	VR, 10k ohm, 1/5w	COILS AND TRANSFORMERS					
R261	24360752	CF, 7500 ohm, 1/8w	Δ L462	23227915	Deflection Yoke TDY3145A			
R351	24058991	VR, 200k ohm, 1/5w	or	23227914	Deflection Yoke, TDY3145B			
R555	24058997	VR, 2k ohm, 1/5w	L901	23200933	Degausing Coil, TSB2086			
R651	24055981	VR, 10k ohm, 1/2w (included in S801)	T661	23216968	Transformer, TSP1039, Speaker			
R661	24946470	CC, 47 ohm, \pm 10%, 1/2w	Δ T802	23213935	Transformer, TPW1176, Power			
R810,R811	24007958	Cement, 200 ohm, 15W/6.8 ohm, 5w	SEMICONDUCTORS					
Δ Q404								
Q801	A6847905	NPN Transistor, 2SD869	A6846004	NPN Transistor, 2SD777 (FA-3)	MISCELLANEOUS			
P001	23142756	Aerial Terminal Board, AT-773T	P661	23163061	Earphone Jack			
P801	23176267	Power Cord	P802	23116944	Socket, Main Voltage Adjust			
P802A	23164961	Plug, Main Voltage Adjust	S501	24060757	VR, 10k ohm, 1/5w (included in R256)			
S801	24055981	Power Switch (included in R651)	V901M	23102989	Purity Magnet, MAG1006			
W661	23151990A	Speaker, SPK1026	Δ Z411	23115694	Focus Pack, TPA6014			

OBSERVATION OF VOLTAGES AND WAVEFORMS

- Voltages read with VTVM from point shown to chassis ground. Line voltage 230/115 volts. colour bar signal.
- Voltages reading may vary $\pm 20\%$.
- The schematic shown is representative only.
- All waveforms are taken using a wide band oscilloscope and a low capacity probe.
- Check FINE TUNING, AGC, BRIGHTNESS, CONTRAST and COLOUR controls are in mid position and BRIGHTNESS control is almost in maximum position.
- Waveforms are taken using a standard colour bar signal.

NOTES:

- D.C. resistance value of a principal transformer is shown in this schematic diagram. These are measured for separated from the circuit.
- The circuits subject to change without notice.

EXPRESSION

VALUE OF RESISTOR, CAPACITOR and INDUCTOR

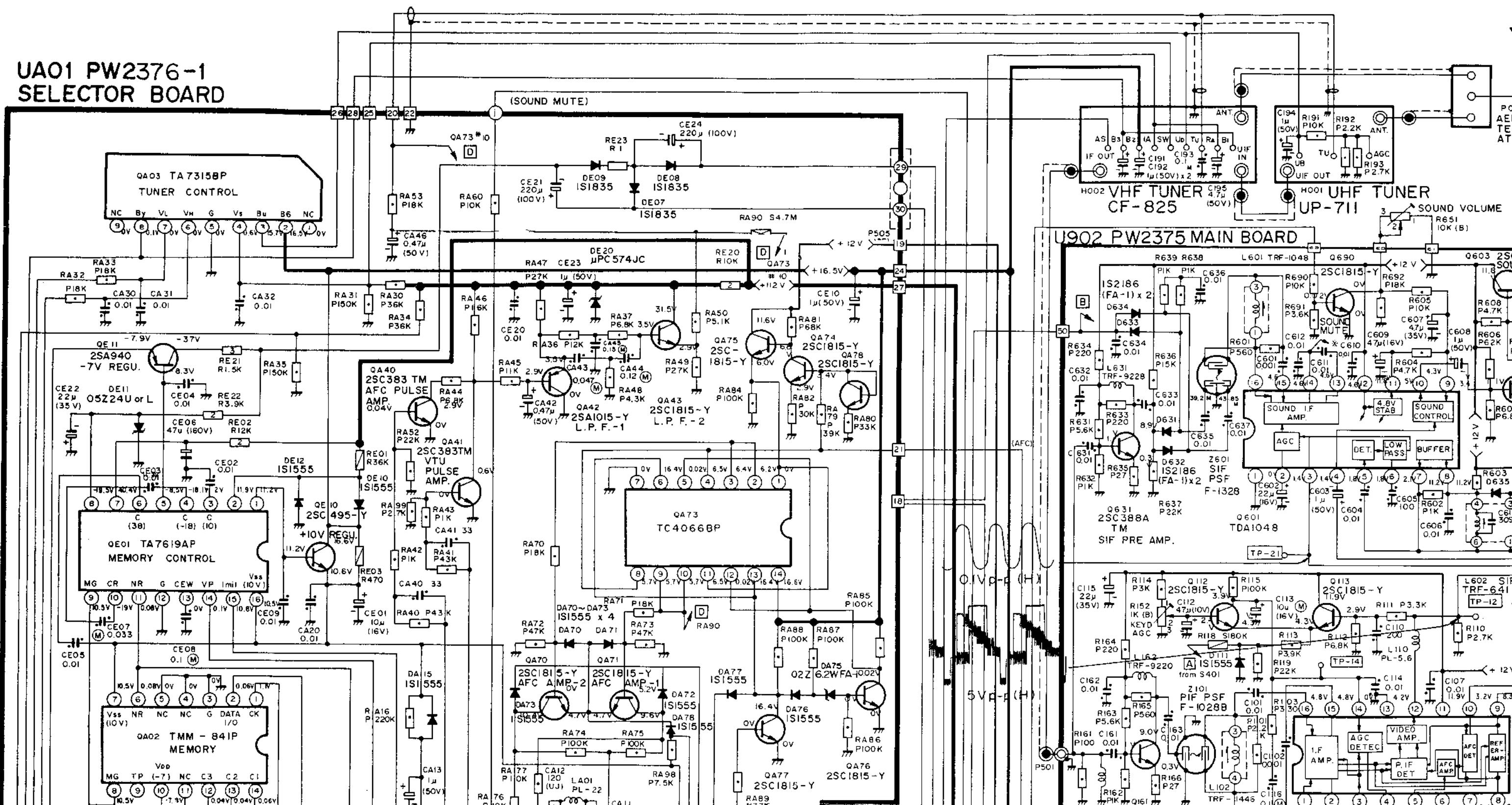
- Resistance is shown in ohm, $k = 1,000$, $M = 1,000,000$.
- Unless otherwise noted in schematic, all capacitor values less than 1 are expressed in mfd and the values more than 1 in μF .
- Unless otherwise noted in schematic, all inductor values more than 1 are expressed in μH , and the values less than 1 in H .

RESISTOR

Type	Mark
Carbon Composition	S
Wire Wound	P
Cement	C
Variable Resistor	R
Positive Thermistor	+
Negative Thermistor	-

Watt	Mark
1.16 W	—
1.8 W	—
1.4 W	—
1.2 W	—
2 W	—
1 W	—
2 W	—
3 W	—
5 W	—
10 W	—
15 W	—
20 W	—
25 W	—
35W ~ 60W	—
2.5Kv	—
Chemical Non Po	—

Table 2



PRESSION

USE OF RESISTOR, CAPACITOR and INDUCTOR

Resistance is shown in ohm, k = 1,000, M = 1,000,000.

Unless otherwise noted in schematic, all capacitor values less than 1 are expressed in mfd and the values more than 1 in pF.

Unless otherwise noted in schematic, all inductor values more than 1 are expressed in μ H, and the values less than 1 in H.

RESISTOR

Type	Mark
Carbon Composition	S
Wire Metal Film	Q
Insulated Carbon Film	P
Wire Wound	W
Ceramic	NC Max.
Variable Resistor	✓
Positive Thermistor	✓
Negative Thermistor	✓

Table 1

CAPACITOR

Volt	Mark
1.6 W	-41-
1.8 W	-51-
1.4 W	-61-
1.2 W	-71-
1 W	-81-
2 W	-91-
3 W	-101-
5 W	-111-
10 W	-121-
15 W	-131-
20 W	-141-
25 W	-151-

Table 2

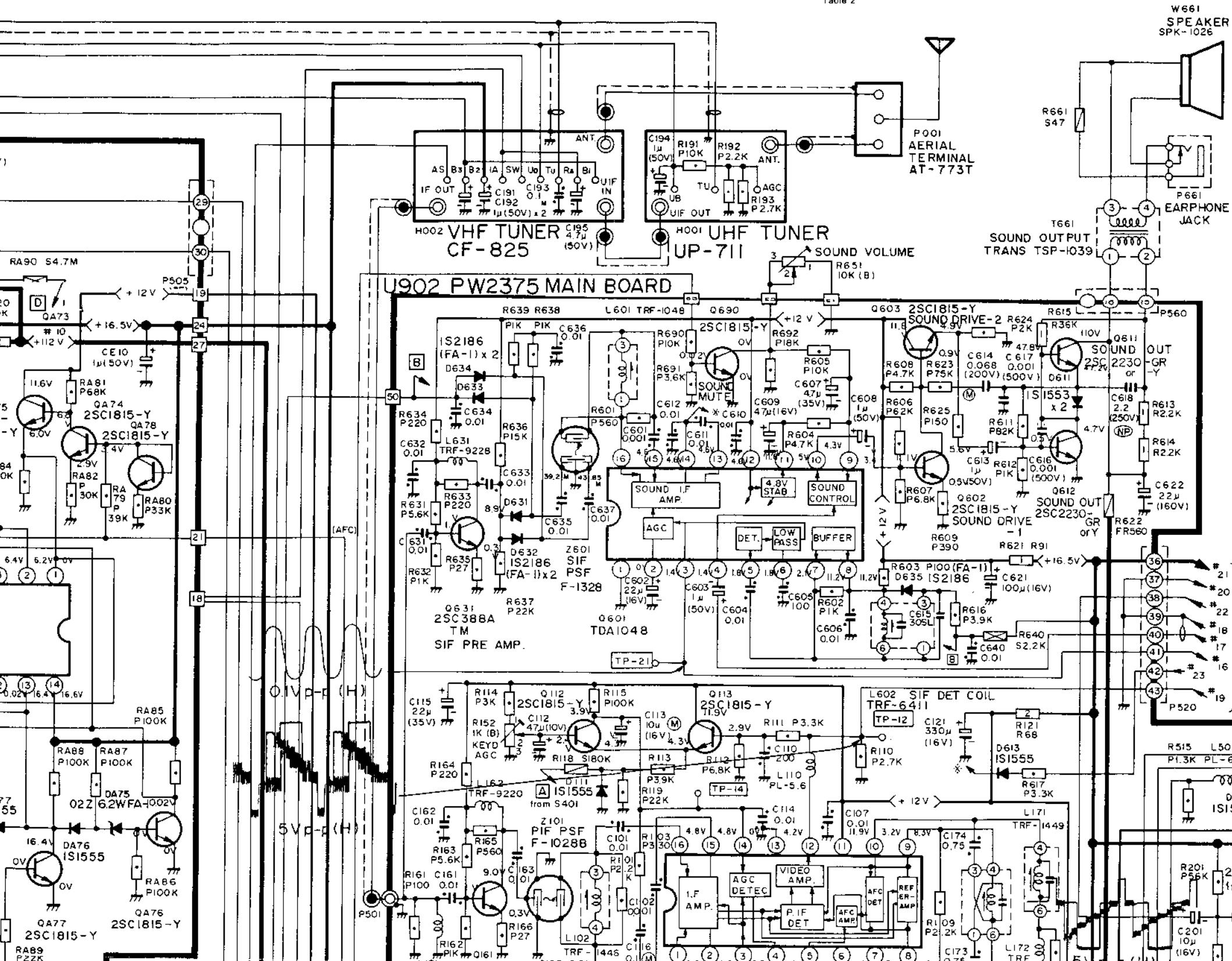
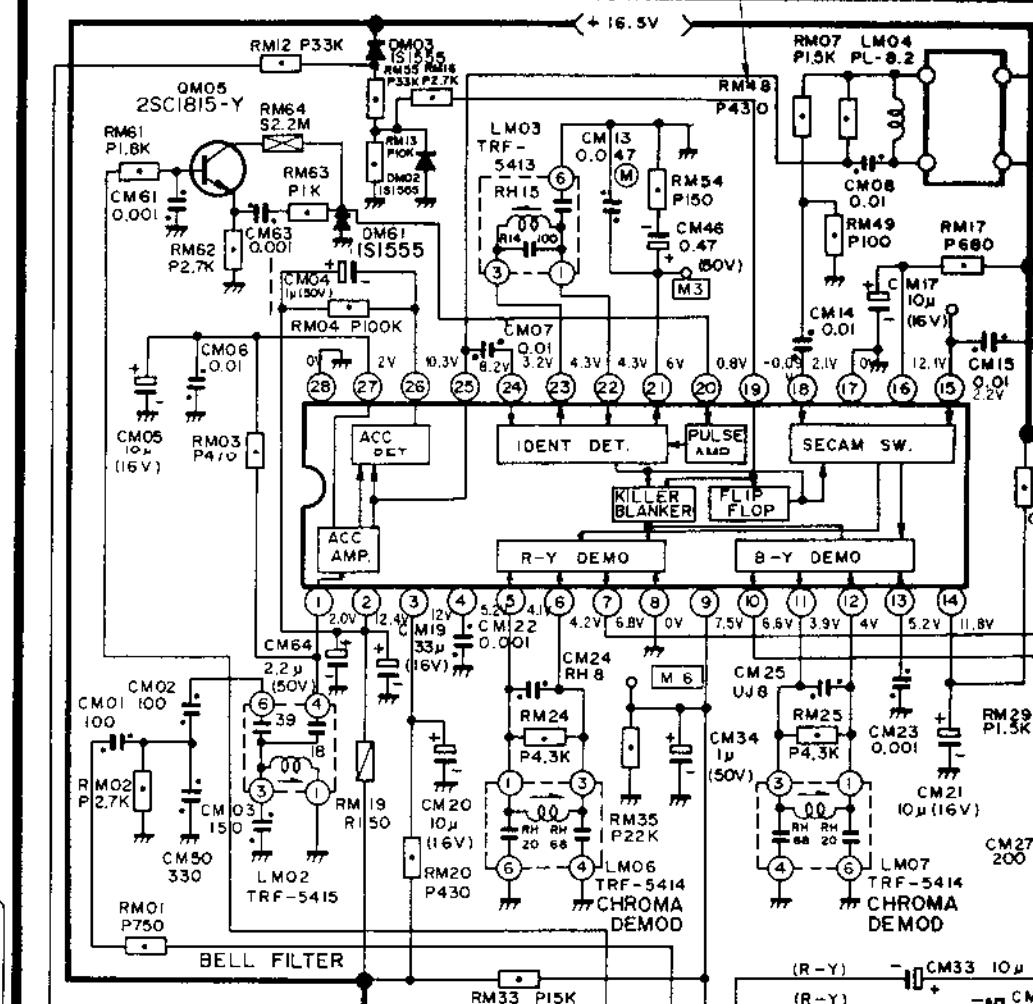
Volt	Mark
6.3V	-41-
10V	-51-
16V	-61-
25V	-71-
35V	-81-
50V	-91-
160 ~ 350V	-101-
350 ~ 630V	-111-
2.5KV	-121-

Table 3

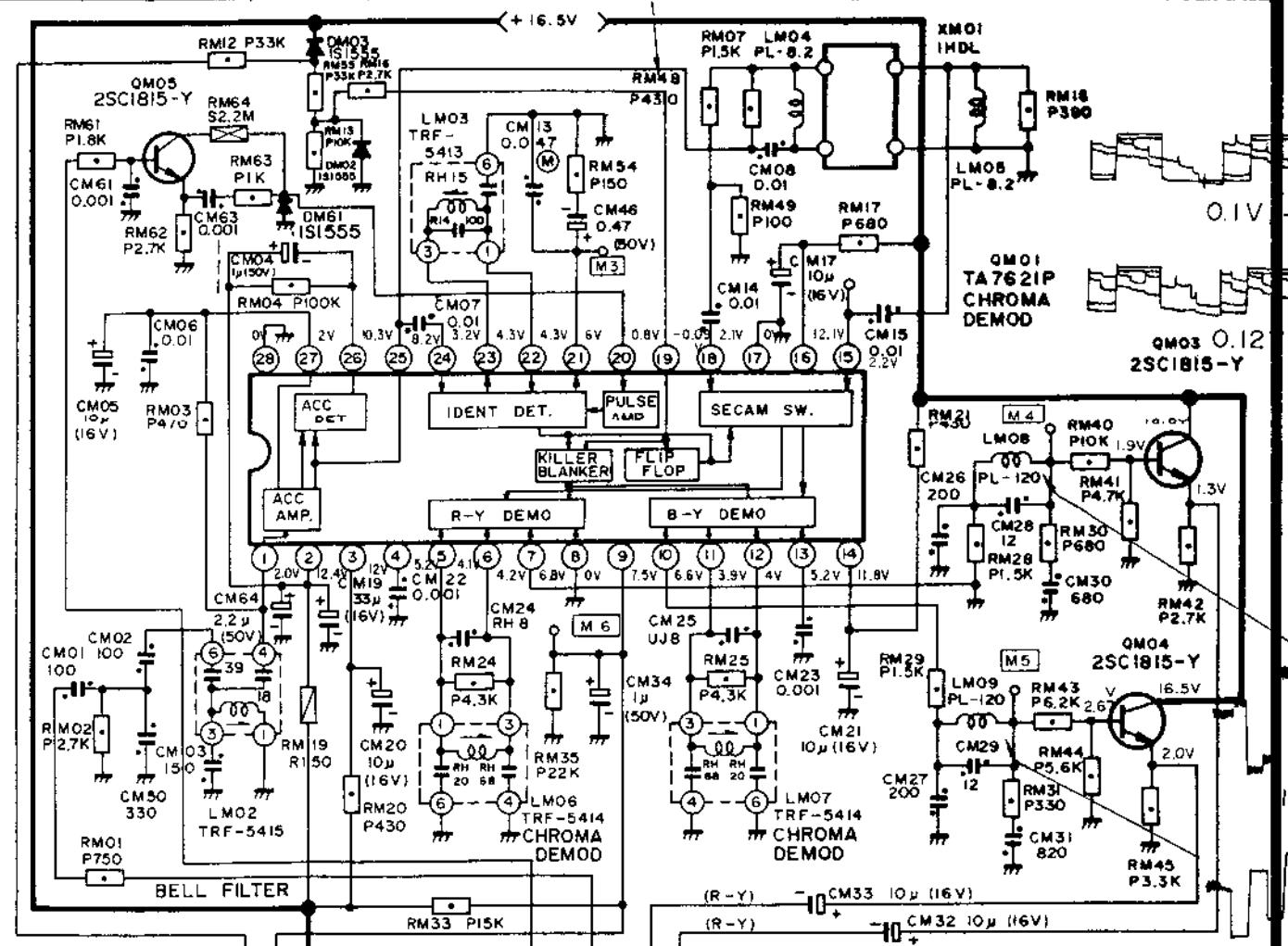


1.8 V p-p (H)

U502 FM523 CHROMA MODULE

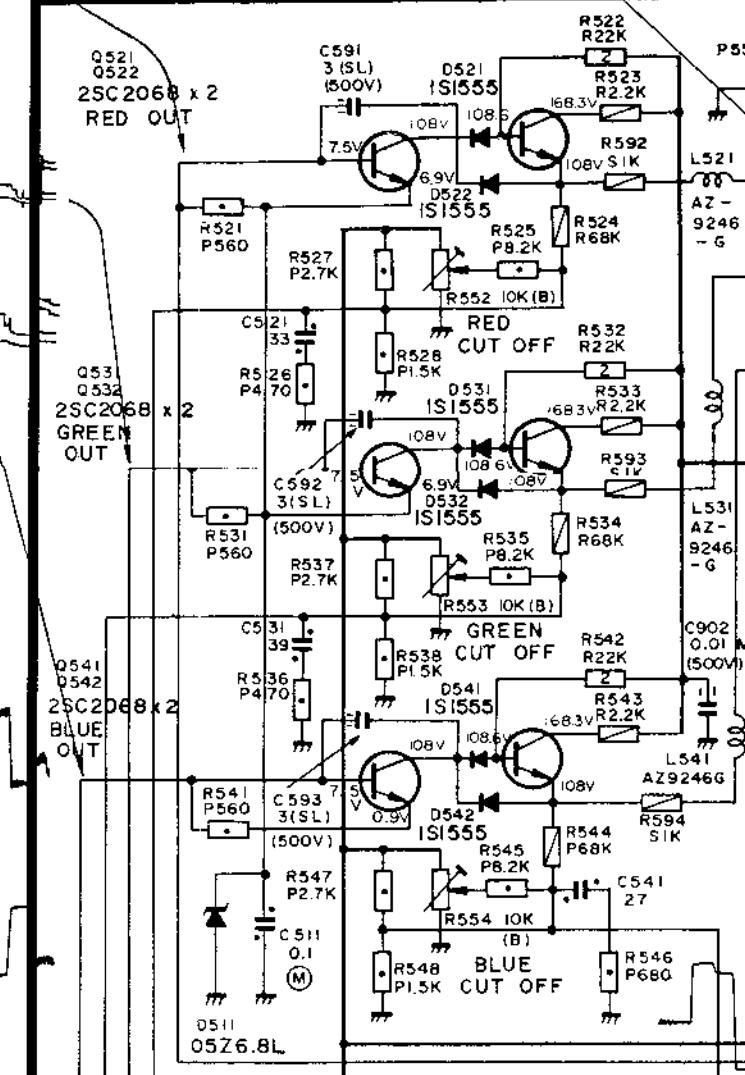


U502 FM523 CHROMA MODULE

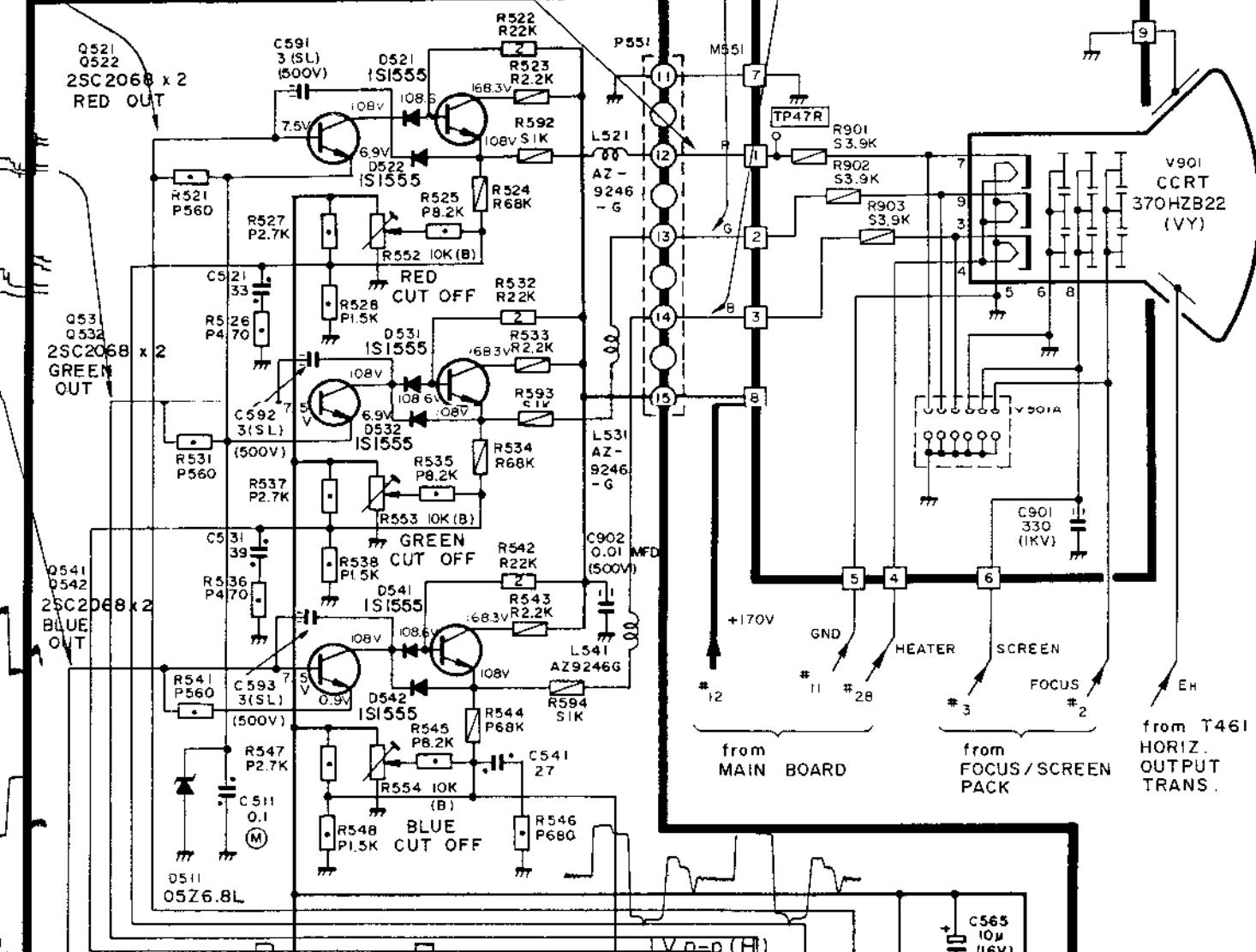


PERI TV.
VIDEO OUT
BOARD

**U501 PW2377
PERI TV & VIDEO OUT BOARD**

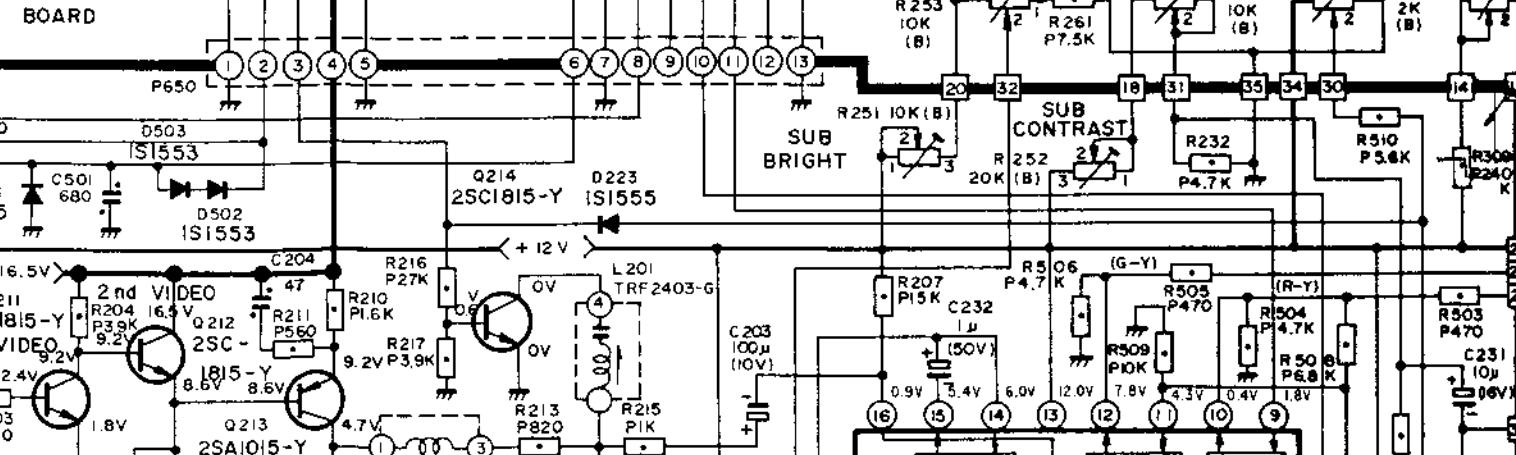


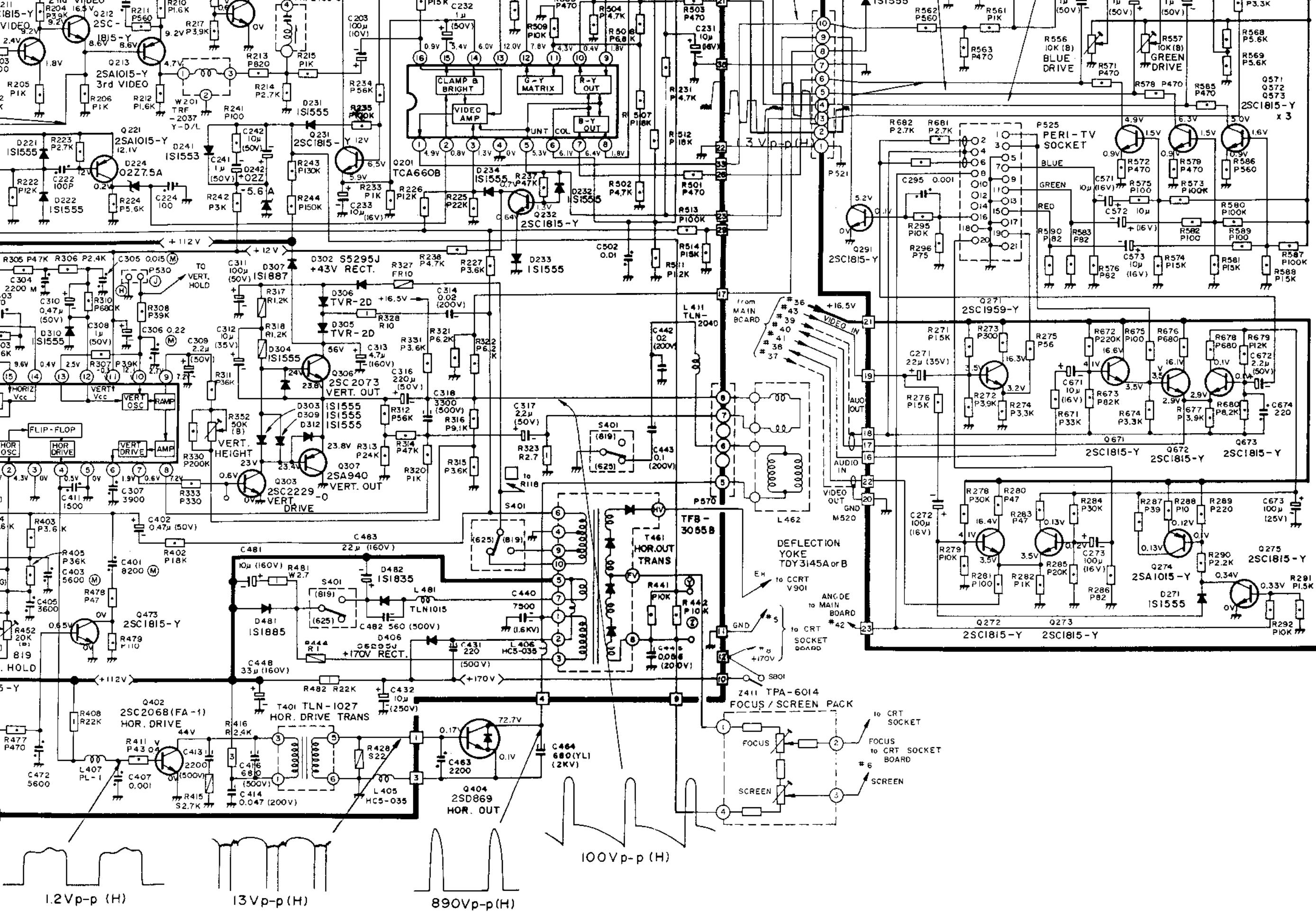
**U901 PW2374
CRT SOCKET BOARD**



from T461
HORIZ.
OUTPUT
TRANS.

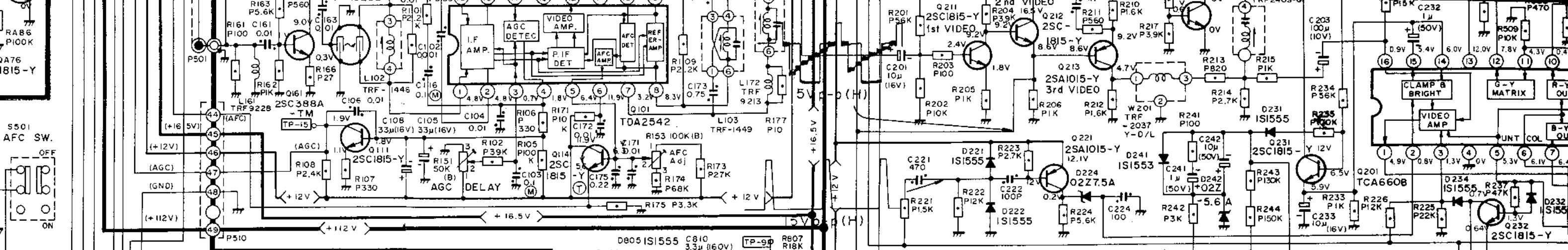
PERI SOCKET
IN/OUT SIGNAL





PERI SOCKET
IN/OUT SIGNAL

PIN	SIGNAL	SPEC
1	AUDIO OUT	100mVrms ±3dB
2	AUDIO IN	100mVrms ±3dB
3	AUDIO OUT	100mVrms ±3dB
4	AUDIO EARTH	—
5	BLUE EARTH	—
6	AUDIO IN	100mVrms ±3dB
7	BLUE IN	1Vp ±3dB
8	PERI/TV	TV0~IV PERI 10~12V
9	GREEN EARTH	—
10	NC	—
11	GREEN IN	1Vp ±3dB
12	NC	—
13	RED EARTH	—
14	NC	—
15	RED IN	1Vp ±3dB
16	RAPID BLANKING	0~0~0.4V
17	VIDEO EARTH	—
18	RAPID B EARTH	—
19	VIDEO OUT	1Vp-p ±3dB
20	VIDEO IN	1Vp-p ±3dB
21	SHIELD EARTH	—

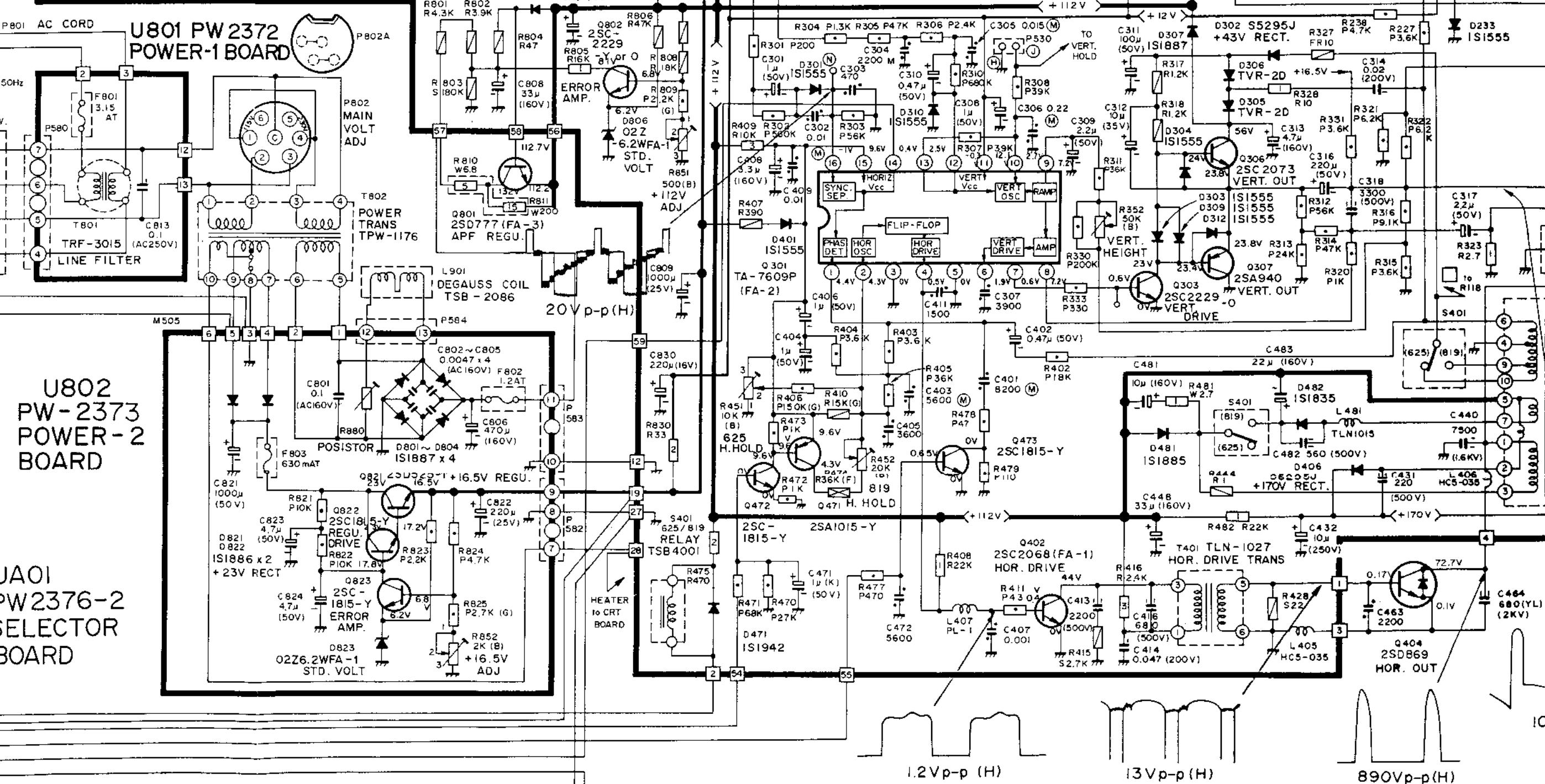


**U801 PW2372
POWER-1 BOARD**

**U802
PW-2373
POWER-2
BOARD**

**UA01
PW2376-2
SELECTOR
BOARD**

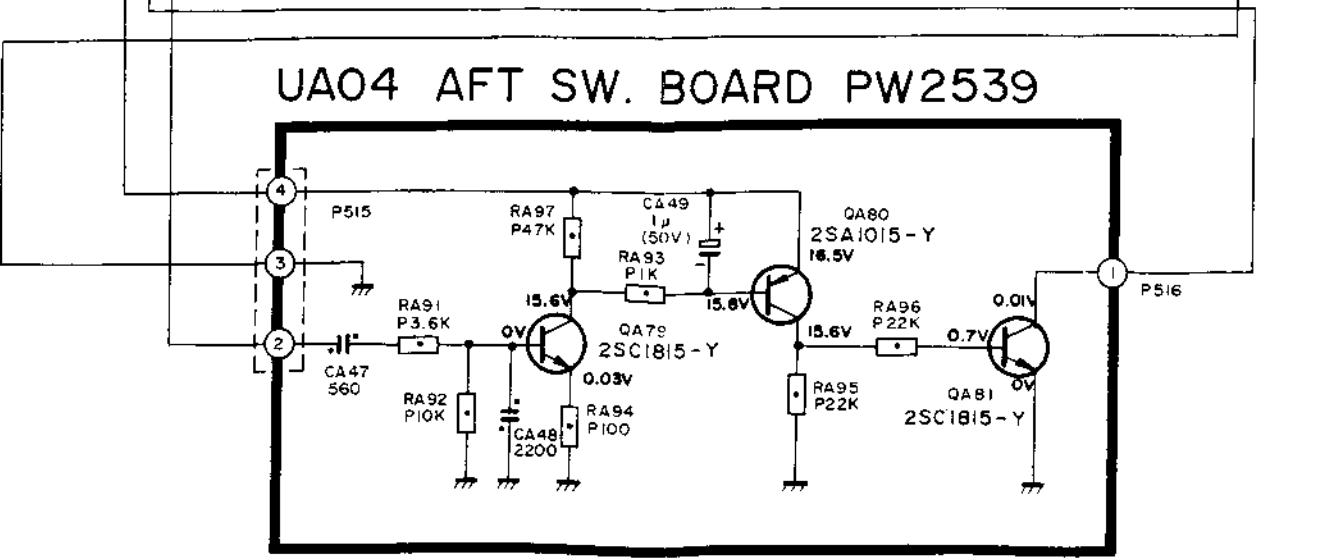
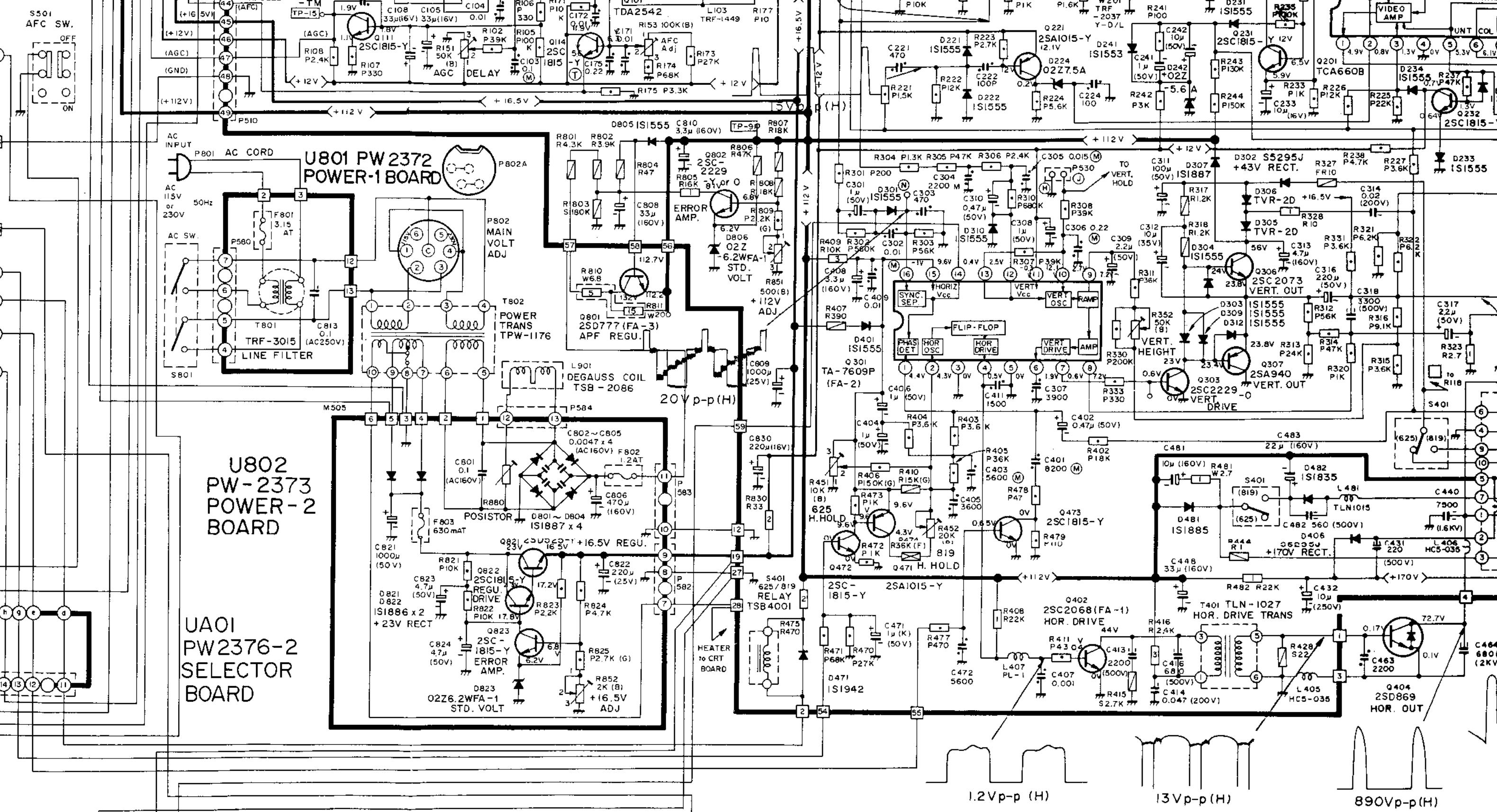
UA04 AFT SW. BOARD PW2539

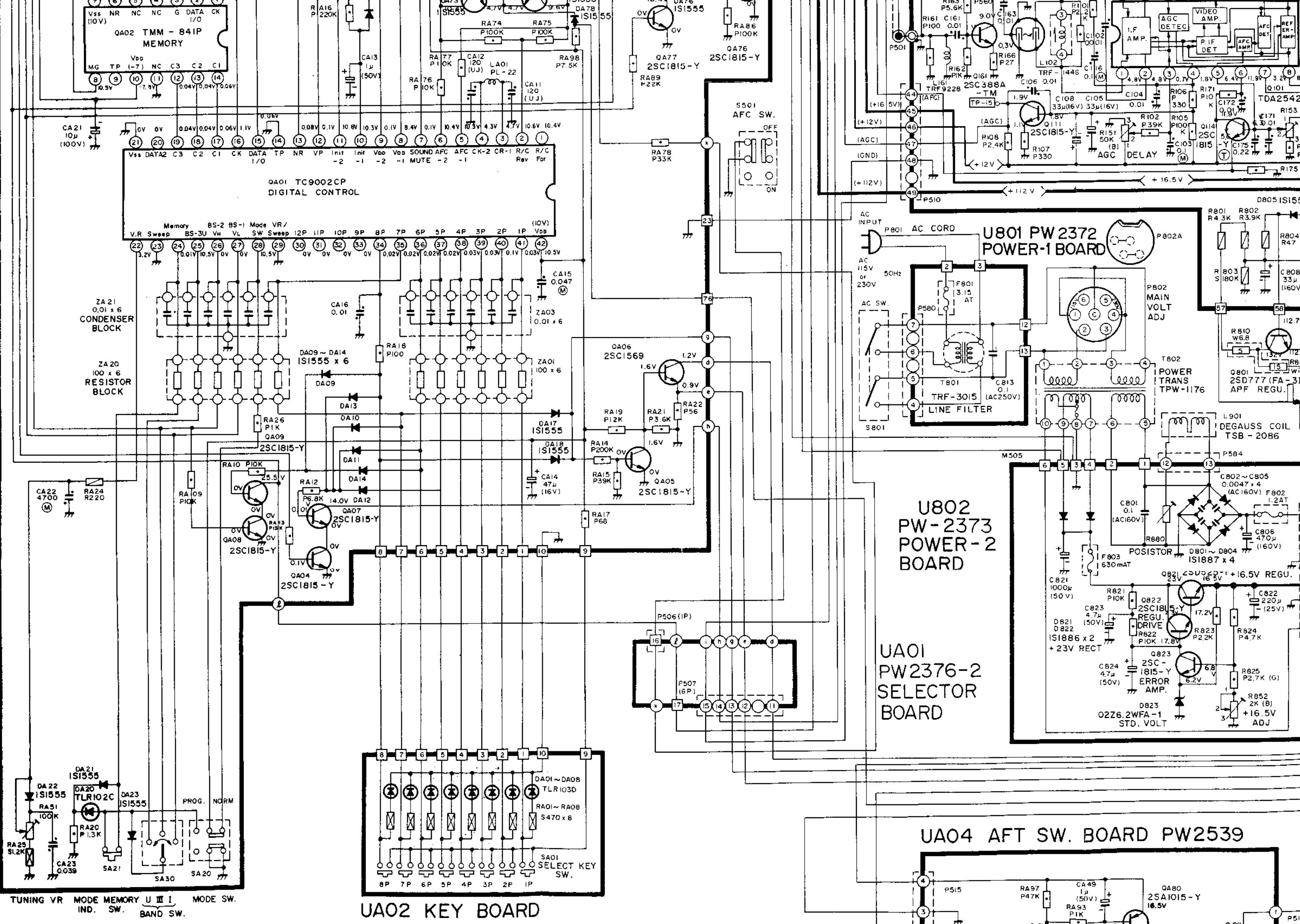


1.2 V p-p (H)

13 V p-p (H)

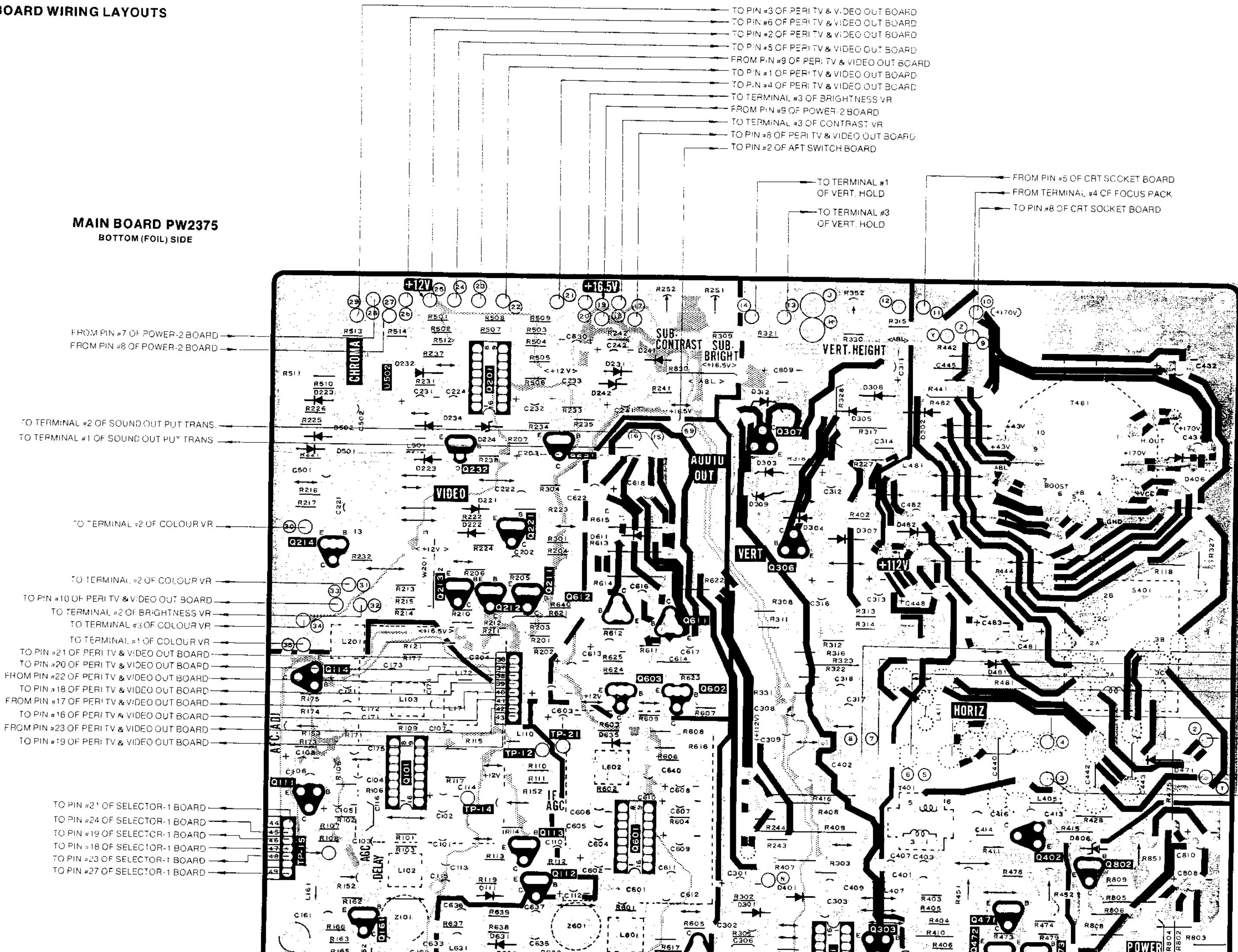
890 Vp-p(H)





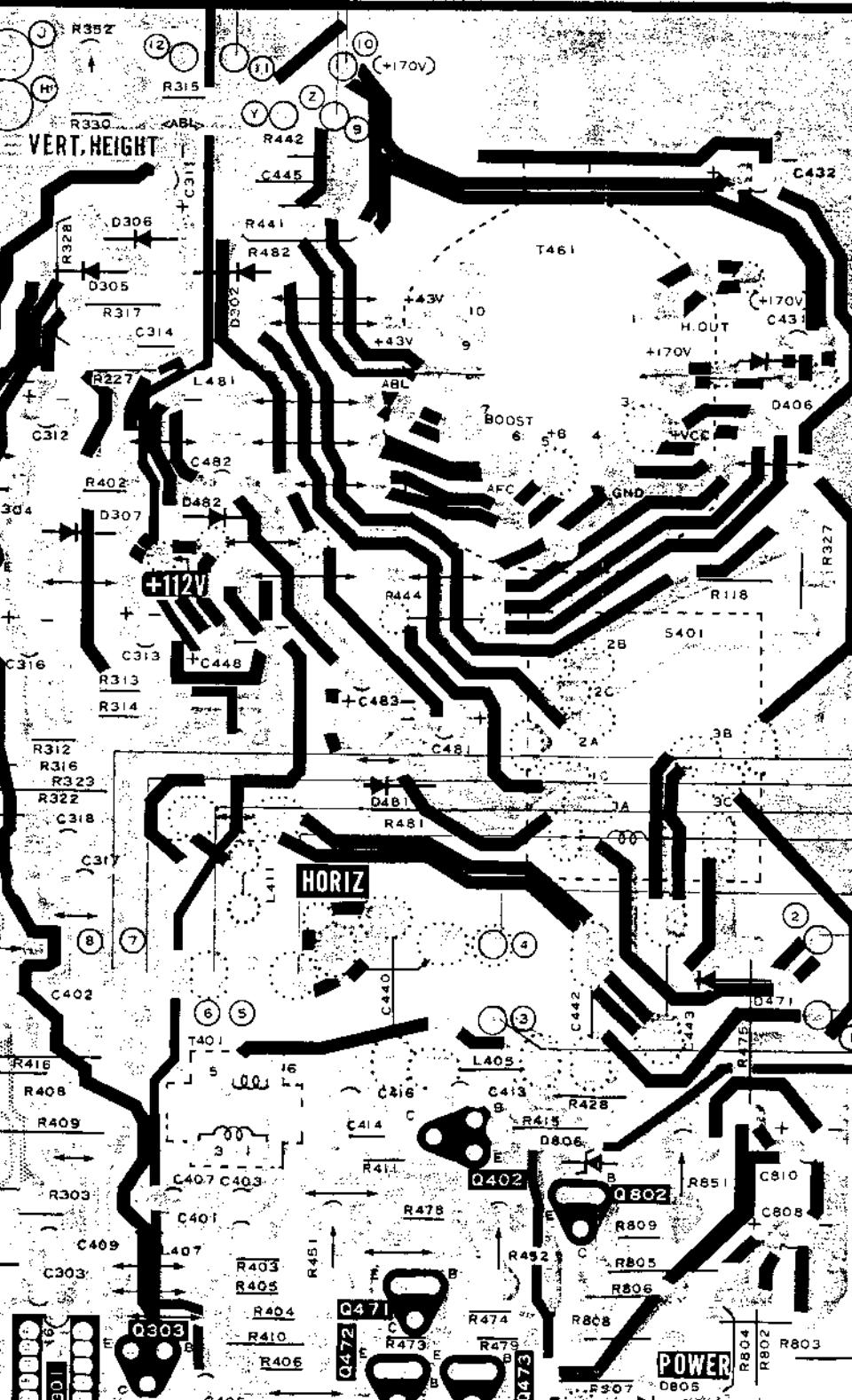
P.C. BOARD WIRING LAYOUTS

MAIN BOARD PW2375
BOTTOM (FOIL) SIDE



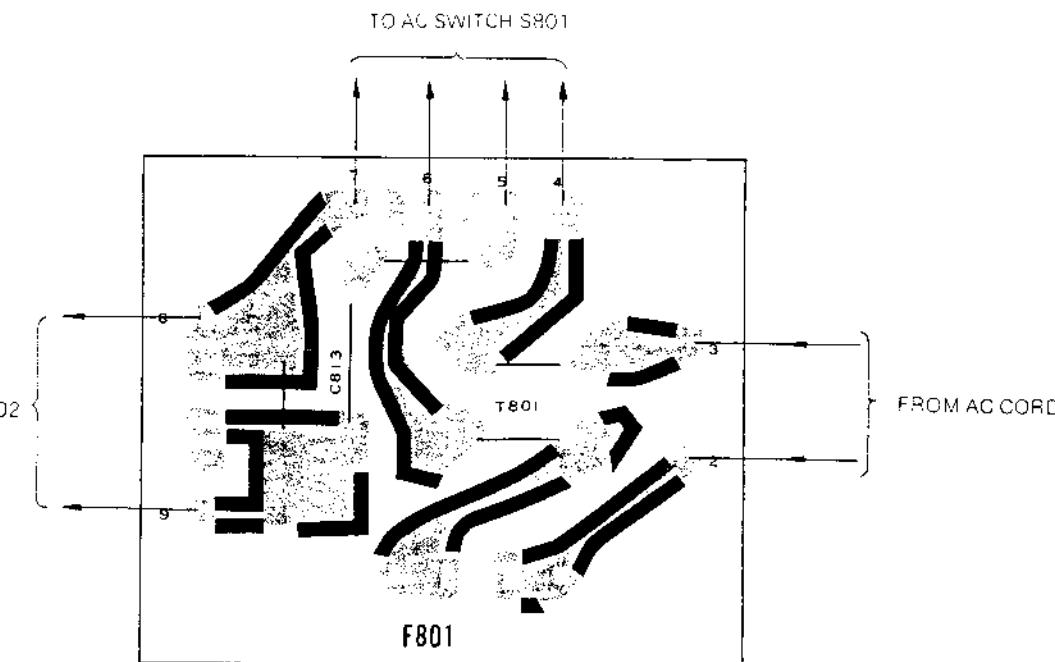
TV & VIDEO OUT BOARD
ER: TV & VIDEO OUT BOARD
TV & VIDEO OUT BOARD
TV & VIDEO OUT BOARD
OF BRIGHTNESS VR
OWER-2 BOARD
OF CONTRAST VR
TV & VIDEO OUT BOARD
SWITCH BOARD

TO TERMINAL #1
OF VERT. HOLD
— TO TERMINAL #3
OF VERT. HOLD



POWER-1 BOARD PW2372

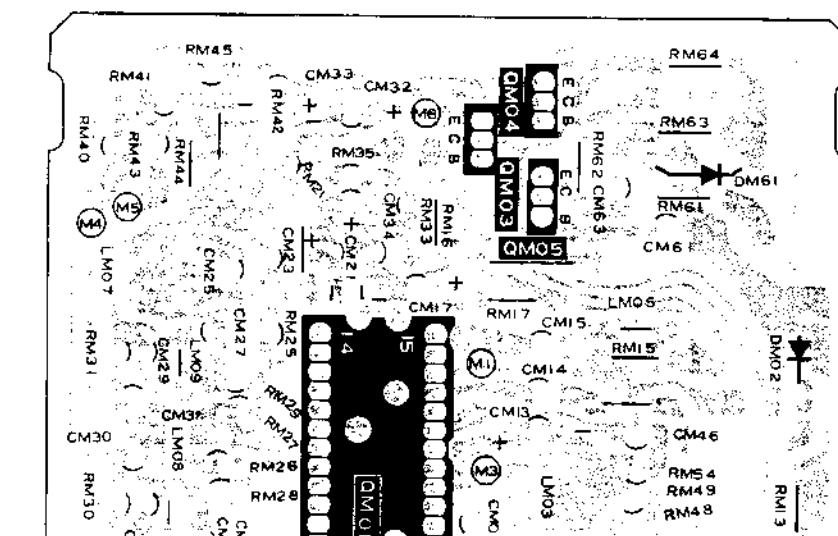
BOTTOM (FOIL) SIDE



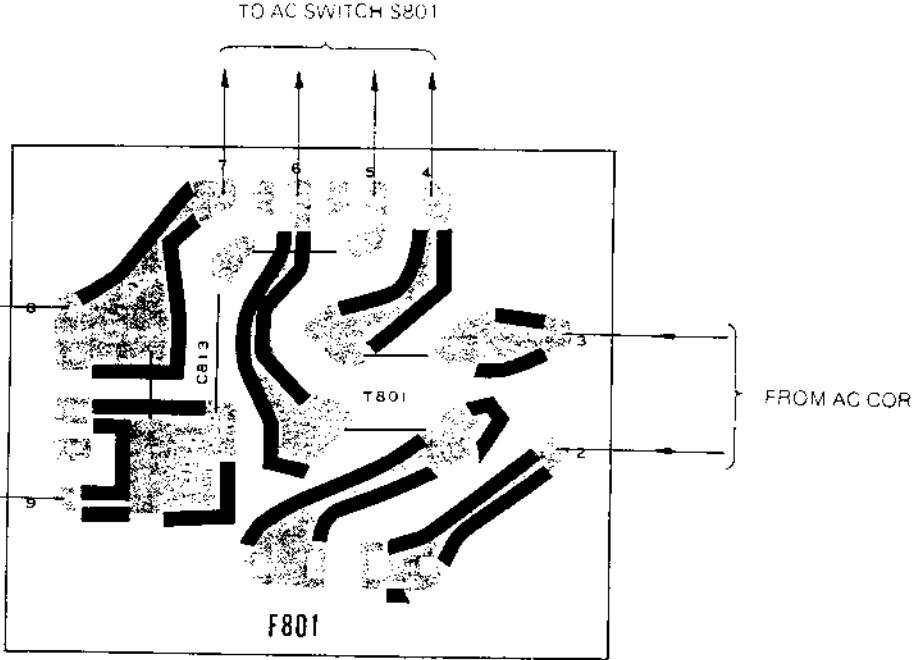
THRU PIN #41 OF MAIN BOARD
FROM PIN #39 OF MAIN BOARD
TO PIN #40 OF MAIN BOARD

CHROMA MODULE FM523

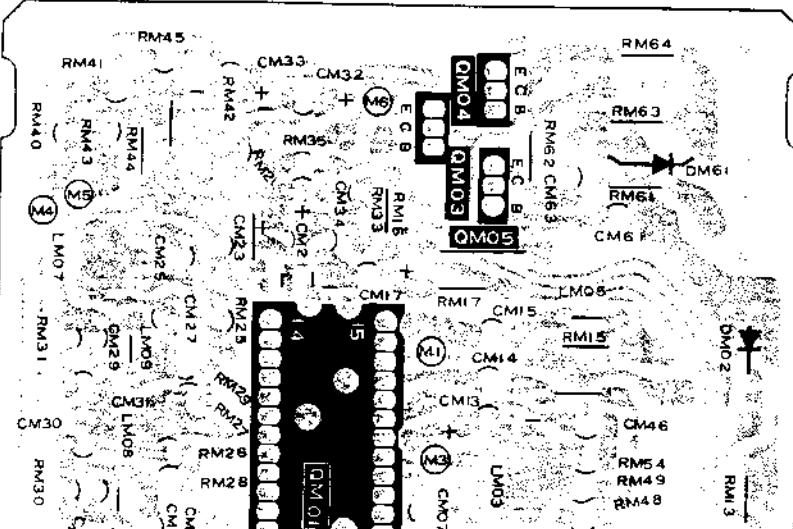
BOTTOM (FOIL) SIDE



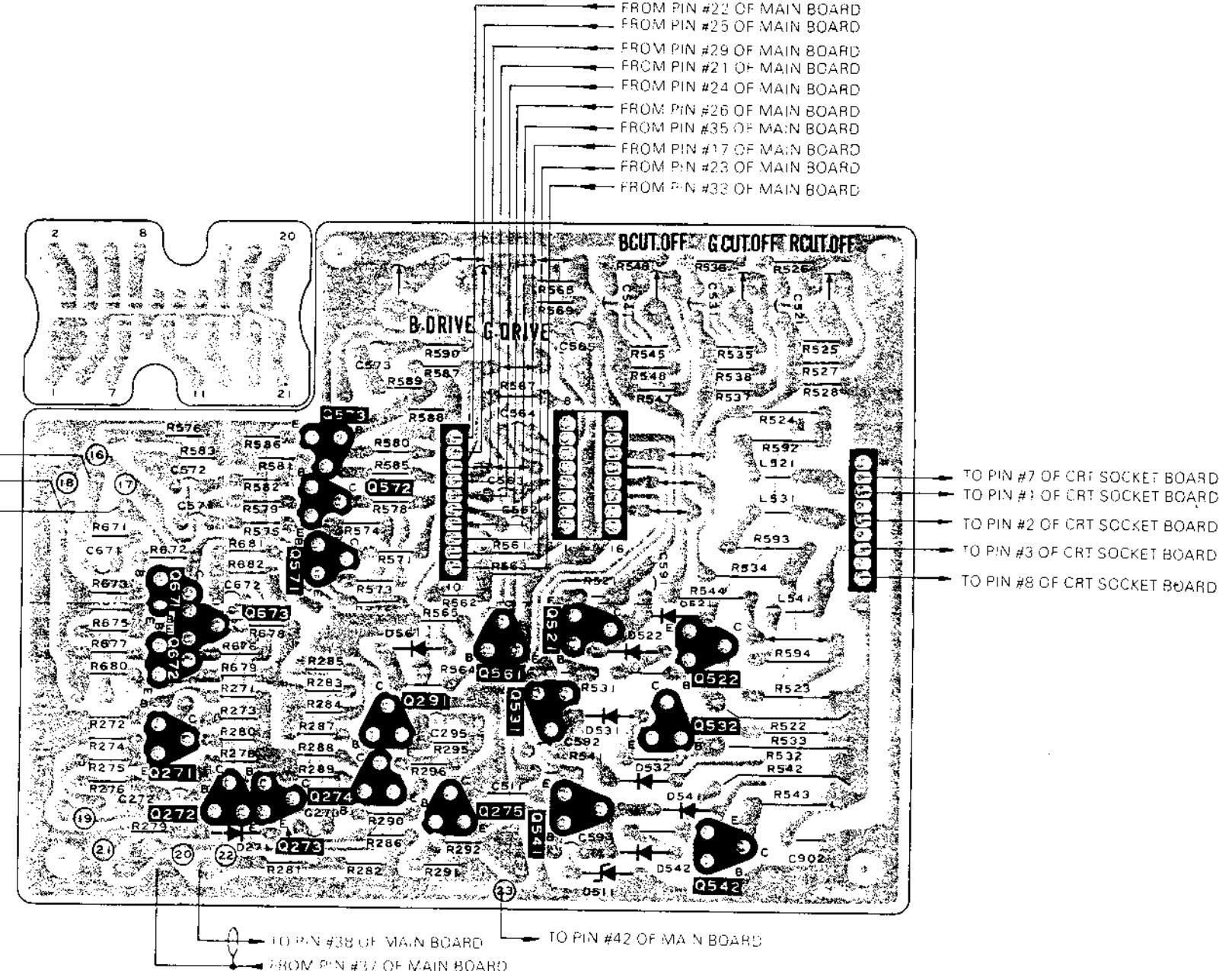
POWER-1 BOARD PW2372
BOTTOM (FOIL) SIDE



CHROMA MODULE FM523
BOTTOM (FOIL) SIDE

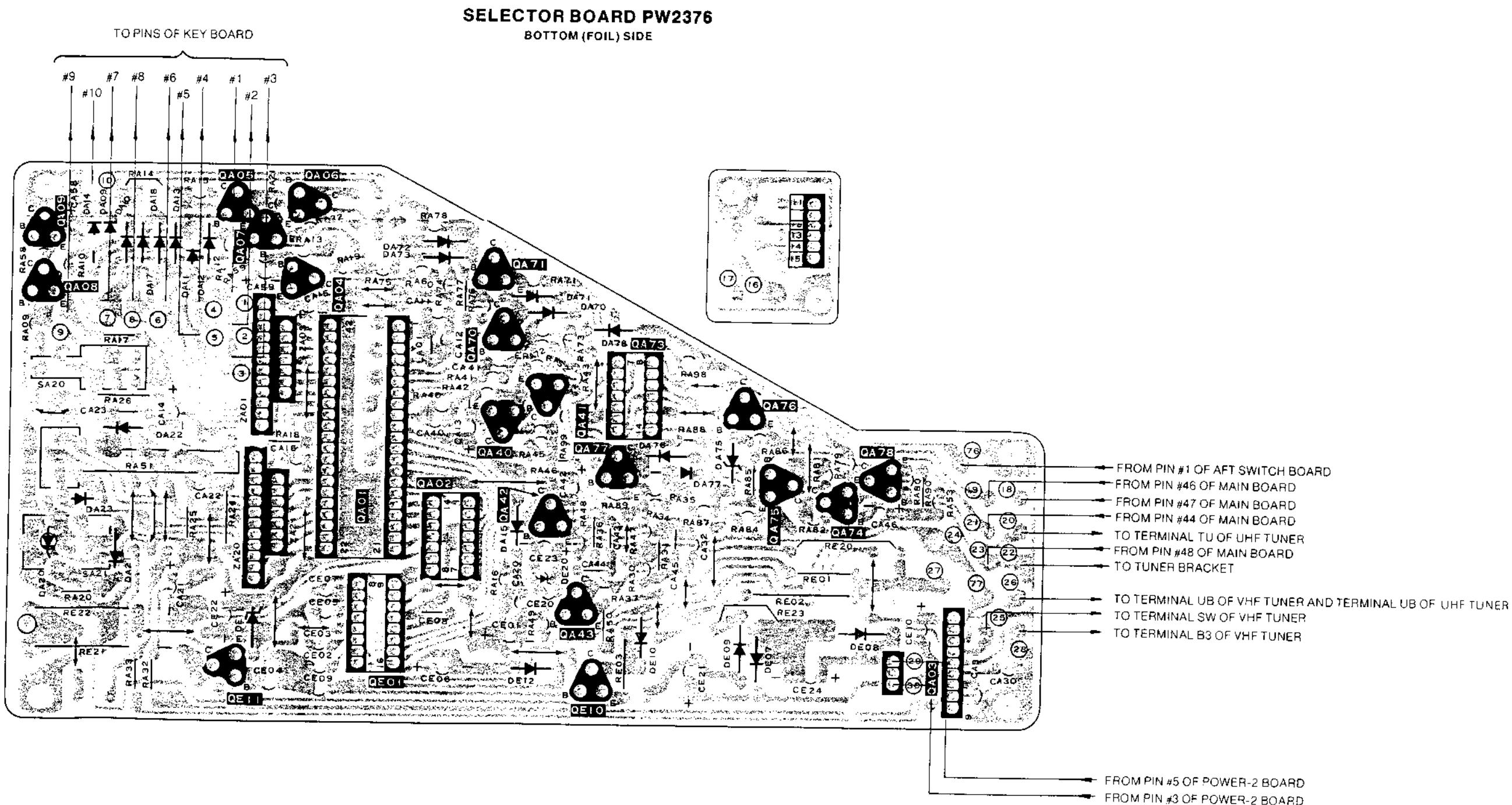
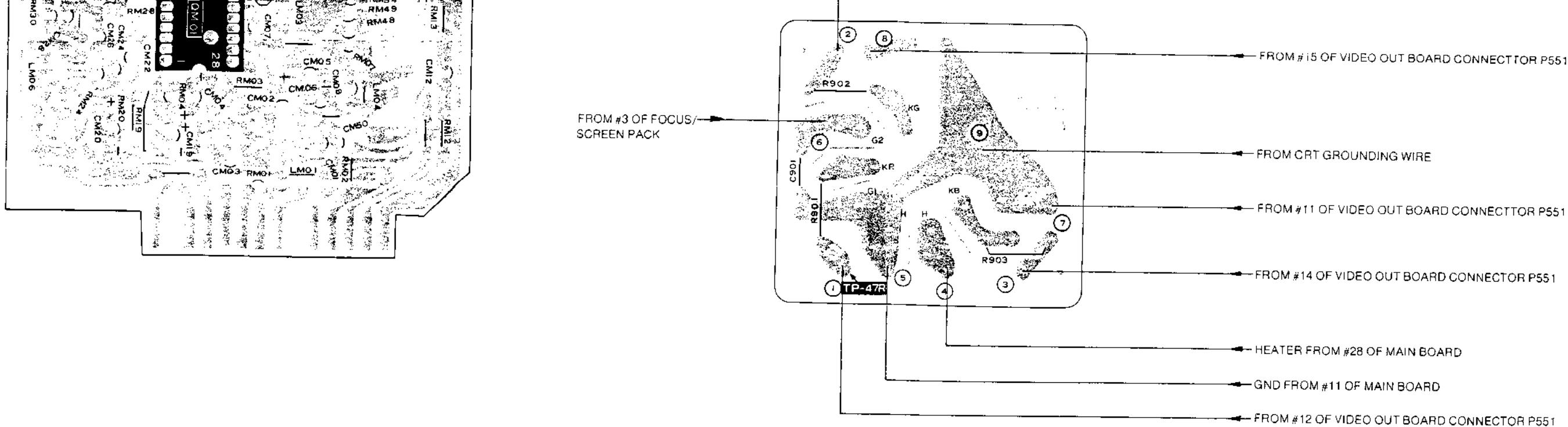


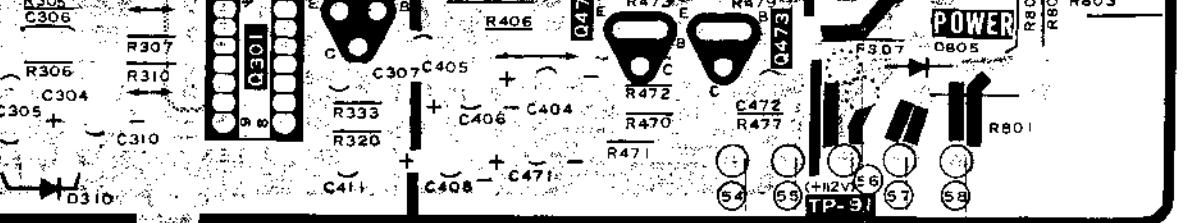
PERI TV 8 VIDEO OUT BOARD PW2377
BOTTOM (FOIL) SIDE



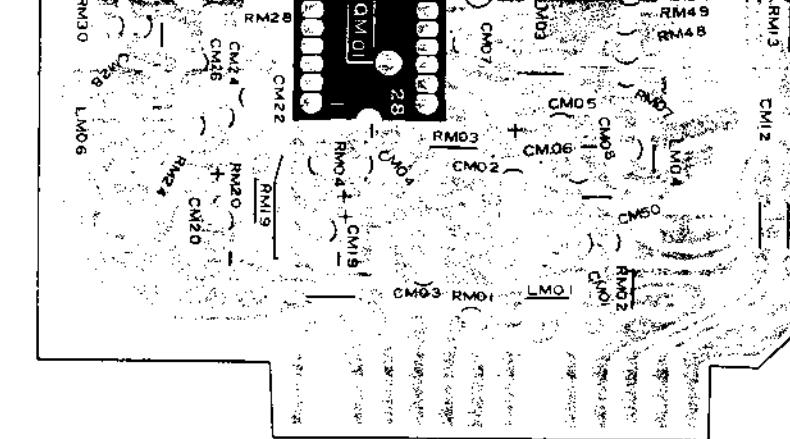
CRT SOCKET BOARD PW2374
BOTTOM (FOIL) SIDE





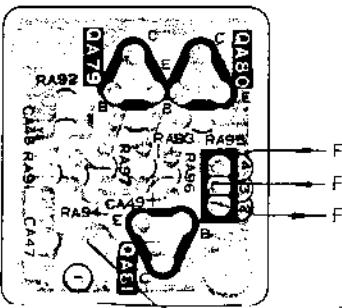


TO BASE OF Q801
 FROM PIN #11 OF POWER-2 BOARD
 FROM Emitter of Q801
 FROM PIN #12 OF SELECTOR-2 BOARD
 FROM PIN #13 OF SELECTOR-2 BOARD



AFT SWITCH BOARD PW2539

BOTTOM (FOIL) SIDE



FROM PIN #19 OF MAIN BOARD
 FROM PIN #27 OF MAIN BOARD
 FROM PIN #59 OF MAIN BOARD
 TO PIN #76 OF SELECTOR BOARD

IN # 19 OF MAIN BOARD

IN #27 OF MAIN BOARD

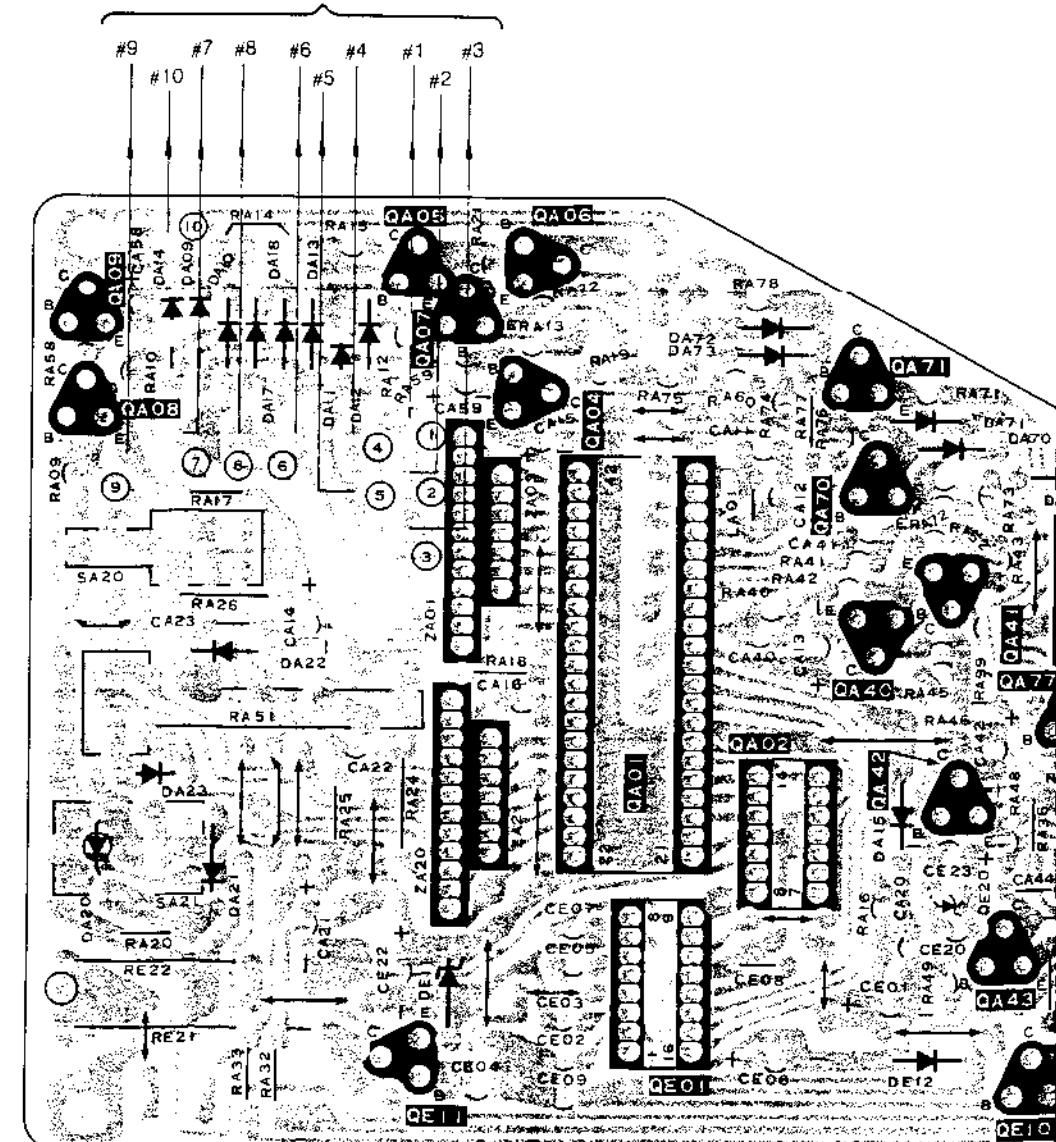
IN #28 OF MAIN BOARD

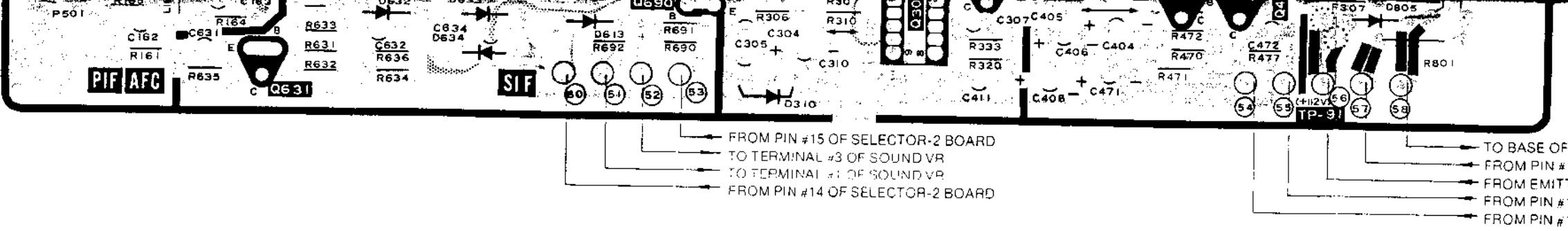
M TERMINAL #10 OF POWER TRANS.

M TERMINAL #9 OF POWER TRANS.

M TERMINAL #7 OF POWER TRANS.

TO PINS OF KEY BOARD





POWER-2 BOARD PW2373
BOTTOM (FOIL) SIDE

AFT SWITCH BOARD P
BOTTOM (FOIL) SIDE

