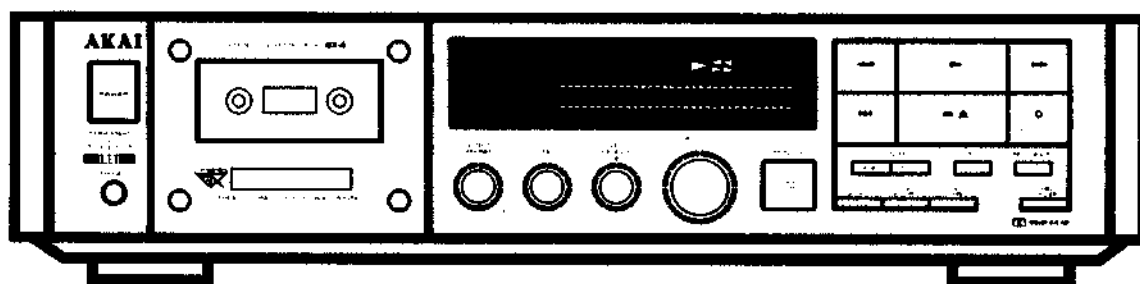
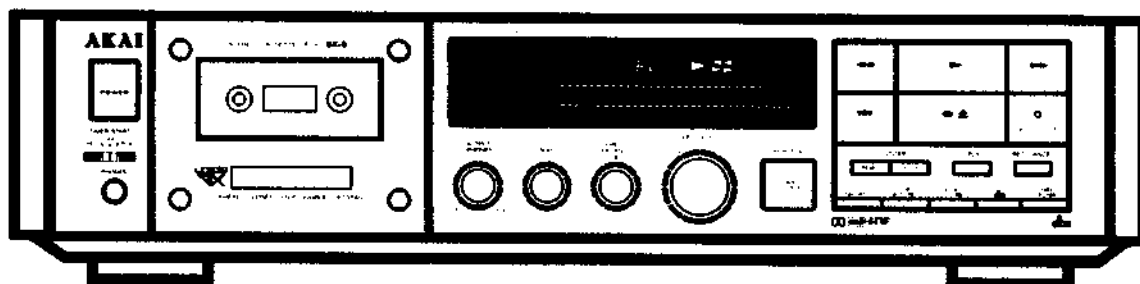


AKAI SERVICE MANUAL



MODEL **GX-6**



MODEL **GX-8**

STEREO CASSETTE DECK

MODEL **GX-6**

MODEL **GX-8**

★ SAFETY INSTRUCTIONS

PRECAUTIONS DURING SERVICING

- Parts identified by the Δ symbol parts are critical for safety. Replace only with parts number specified.
- In addition to safety, other parts and assemblies are specified for conformance with such regulations as those applying to spurious radiation. These must also be replaced only with specified replacements.
Examples: RF converters, tuner units, antenna selector switches, RF cables, noise blocking capacitors, noise blocking filters, etc.
- Use specified internal wiring. Note especially:
 - Wires covered with PVC tubing
 - Double insulated wires
 - High voltage leads
- Use specified insulating materials for hazardous live parts. Note especially:
 - Insulation Tape
 - PVC tubing
 - Spacers (Insulating Barriers)
 - Insulation sheets for transistors
 - Plastic screws for fixing microswitch (especially in turntable)
- When replacing AC primary side components (transformers, power cords, noise blocking capacitors, etc.), wrap ends of wires securely about the terminals before soldering.



- Observe that wires do not contact heat producing parts (heatsinks, oxide metal film resistors, fusible resistors, etc.).

- Check that replaced wires do not contact sharp edged or pointed parts.
- Also check areas surrounding repaired locations.
- Use care that foreign objects (screws, solder droplets, etc.) do not remain inside the set.

SAFETY CHECK AFTER SERVICING

Confirm the specified insulation resistance between power cord plug prongs and externally exposed parts of the set is greater than 10 M ohms, but for equipment with external antenna terminals (tuner, receiver, etc.) and is intended for [C] or [A], specified insulation resistance should be headphone jacks line-in-out jacks etc. more than 2.2 M ohms (ground terminals, microphone jacks).

I. SPECIFICATIONS

Model	GX-8	GX-6
Track system	4 track 2 channel stereo	4 track 2 channel stereo
Heads	Super GX head for recording × 1 Super GX head for playback × 1 Erase head × 1	Super GX head for recording × 1 Super GX head for playback × 1 Erase head × 1
Motors	Quartz PLL direct drive motor for capstan drive × 1 DC motor for reel drive × 1 DC motor for cam and door drive × 1	Direct drive FG servo motor for capstan drive × 1 DC motor for reel drive × 1 DC motor for cam and door drive × 1
Wow & flutter	0.025% WRMS (JIS), 0.04% (DIN)	0.025% WRMS (JIS), 0.04% (DIN)
S/N (METAL)	60 dB (Measured via tape with 3% THD recording level) Dolby B type NR switch ON: Improves up to 5 dB at 1 kHz, 10 dB above 5 kHz Dolby C type NR switch ON: Improves up to 15 dB at 500 Hz, 20 dB at 1 kHz to 10 kHz	60 dB (Measured via tape with 3% THD recording level) Dolby B type NR switch ON: Improves up to 5 dB at 1 kHz, 10 dB above 5 kHz Dolby C type NR switch ON: Improves up to 15 dB at 500 Hz, 20 dB at 1 kHz to 10 kHz
Dynamic range	110 dB (dbx ON)	
T.H.D.	Less than 0.6% (Metal)	Less than 0.6% (Metal)
Frequency response	NORM 20 Hz to 19,000 Hz ± 3 dB CrO ₂ 20 Hz to 20,000 Hz ± 3 dB METAL 20 Hz to 21,000 Hz ± 3 dB	20 Hz to 19,000 Hz ± 3 dB 20 Hz to 20,000 Hz ± 3 dB 20 Hz to 21,000 Hz ± 3 dB
Input sensitivity/Impedance	LINE IN 70 mV/47 kohms	70 mV/47 kohms
Output sensitivity/Impedance	LINE 388 mV/1 kohms PHONES 1.3 mW (8 ohms)/82 ohms	388 mV/1 kohms 1.3 mW (8 ohms)/82 ohms
Power requirements	120 V, 60 Hz for USA & Canada 220 V, 50 Hz for Europe except UK 240 V, 50 Hz for UK & Australia 110 V/120 V/220 V/240 V, 50 Hz/60 Hz convertible for other countries	120 V, 60 Hz for USA & Canada 220 V, 50 Hz for Europe except UK 240 V, 50 Hz for UK & Australia 110 V/120 V/220 V/240 V, 50 Hz/60 Hz convertible for other countries
Dimensions	440 (W) × 111 (H) × 353 (D) mm (17.3 × 4.4 × 13.9 inches)	440 (W) × 111 (H) × 353 (D) mm (17.3 × 4.4 × 13.9 inches)
Weight	6.5 kg (14.3 lbs)	6.5 kg (14.3 lbs)

- For improvement purposes, specifications and design are subject to change without notice.
- "DOLBY" and double-D symbol are trademarks of DOLBY Laboratories Corporation. (Noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.)
- dbx is a trademark of dbx incorporated.

★ INFORMATION

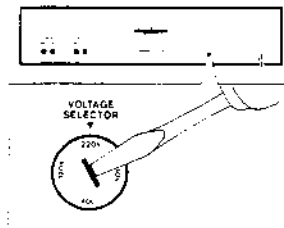
SYMBOLS FOR PRIMARY DESTINATION

Alphabet indicates the destination of the units as listed below.

Symbol	Principal Destinations
A	USA
B	UK
C	Canada
E	Europe (except UK)
J	Japan
S	Australia
V	W. Germany only
U	Universal Area
Y*	Custom version

VOLTAGE CONVERSION (U Model only)

Before connecting the power cord, set the VOLTAGE SELECTOR located on the rear panel with a screwdriver so that the correct voltage is indicated.

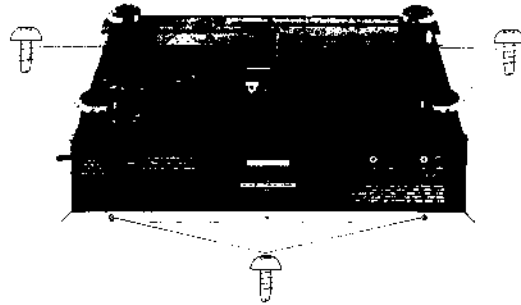


II. DISMANTLING OF UNIT

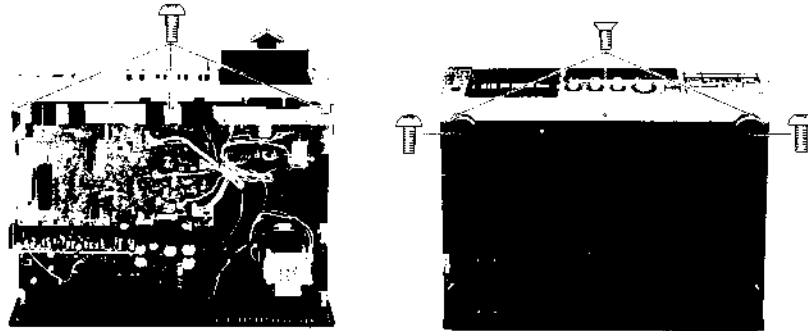
In case of trouble, etc. necessitating dismantling, please dismantle in the order shown in the photographs.
Reassemble in reverse order.

* Photographs employ black and white for clarity.

1. REMOVAL OF UPPER COVER



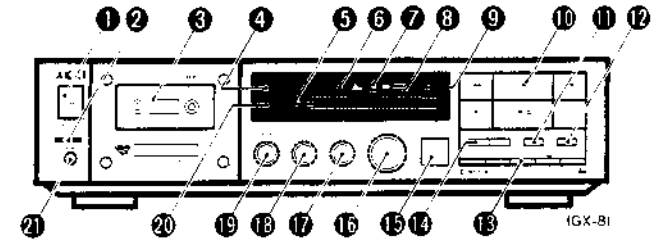
2. REMOVAL OF FRONT PANEL



* Remove the cassette lid first then remove the front panel. (Turn on the Power and depress the Eject button.)

* Remove the Feet first then remove the front panel screws.

III. CONTROLS



- ① **POWER Switch**
To turn ON and OFF the power.
- ② **TIMER START selector**
For absentee recording and timed playback.
- ③ **Cassette holder and cassette lid (Power assisted)**
Load a cassette tape here. To open, press the STOP/EJECT/CLOSE (■/▲) button. To close, press once again.
Do not manually open this cassette holder, as it may damage your equipment.
- ④ **Digital counter and counter mode display (ELAPSED/REMAIN)**
Tape counter shows tape running time, elapsed time and tape remaining time.
When the power is turned off, the digital counter resets to "0" and the mode is set for tape counter.
- ⑤ **Peak level meter and recording level guides**
Shows playback and recording peak levels. The proper recording level is marked by fine dotted lines (recording level guides) visible on the peak meter, which vary according to tape position and type of noise reduction used.
- ⑥ **Noise reduction display DOLBY NR B, C and FILTER (GX-8 includes dbx noise reduction)**
Shows which noise reduction is engaged and if MPX filter switch is engaged.
- ⑦ **Cassette deck mode display (REC, ◀, ▶, and ▷)**
Shows cassette deck's operation mode (recording, playback or tape winding).
- ⑧ **IPLS display**
Shows IPLS (Instant Program Locating System) is engaged.
- ⑨ **Monitor Mode display (TAPE/SOURCE)**
Shows MONITOR switch mode.
- ⑩ **Operation buttons**
STOP/EJECT/CLOSE (■/▲), REC PAUSE (■), Play (▶), AUTO MUTE (○), Rewind (◀) and Fast Forward (▶) buttons for playback and recording operations.
Do not attempt to open or close the cassette holder manually.
Press the STOP/EJECT/CLOSE (■/▲) button to open and close the cassette holder.
- ⑪ **IPLS button**
To select playback with the IPLS system.
- ⑫ **REC CANCEL button**
To cancel recording and rewind tape to the first detectable blank space of tape. Convenient for re-recording a section of tape.
- ⑬ **Noise reduction selector (NR OFF, DOLBY B, DOLBY C, and MPX FILTER switch (dbx noise reduction on GX-8 only))**
To select noise reduction for recording and playback purposes. The MPX FILTER switch eliminates beat tones from FM stereo signals.
* The NR OFF switch does not turn the MPX filter OFF to do so press the MPX filter switch once again.
- ⑭ **COUNTER RESET/MODE select button**
To reset the digital counter to "0", and to change the display mode of the digital counter.
- ⑮ **MONITOR TAPE/SOURCE switch**
To select the monitor mode either from a connected amplifier or through this cassette deck's headphones. This cassette deck is incorporated with an auto monitor system. If set for SOURCE and tape operation buttons (except AUTO MUTE button) are pressed, the MONITOR switch automatically changes to TAPE.
- ⑯ **REC LEVEL control**
To set recording levels. The level adjustment is the same amount for both right and left channels.
- ⑰ **REC BALANCE control**
To set the left and right channel balance of recording input levels.
- ⑱ **BIAS control**
To set the recording bias current. The bias adjustment range is between -20% and +20% of the proper bias current of each tape position. If using a reference tape recommended for use with Akai cassette decks, set this control to the center click (0) position.
- ⑲ **OUTPUT/PHONES control**
To adjust the output level of the cassette deck.
* This control adjusts the LINE OUT and PHONES jack output levels.
- ⑳ **Tape position display (METAL, CrO₂, NORM)**
Shows position of the loaded cassette tape.
- ㉑ **PHONES jack**
To listen through a pair of headphones, connect them to this jack.

IV. PRINCIPAL PARTS LOCATION

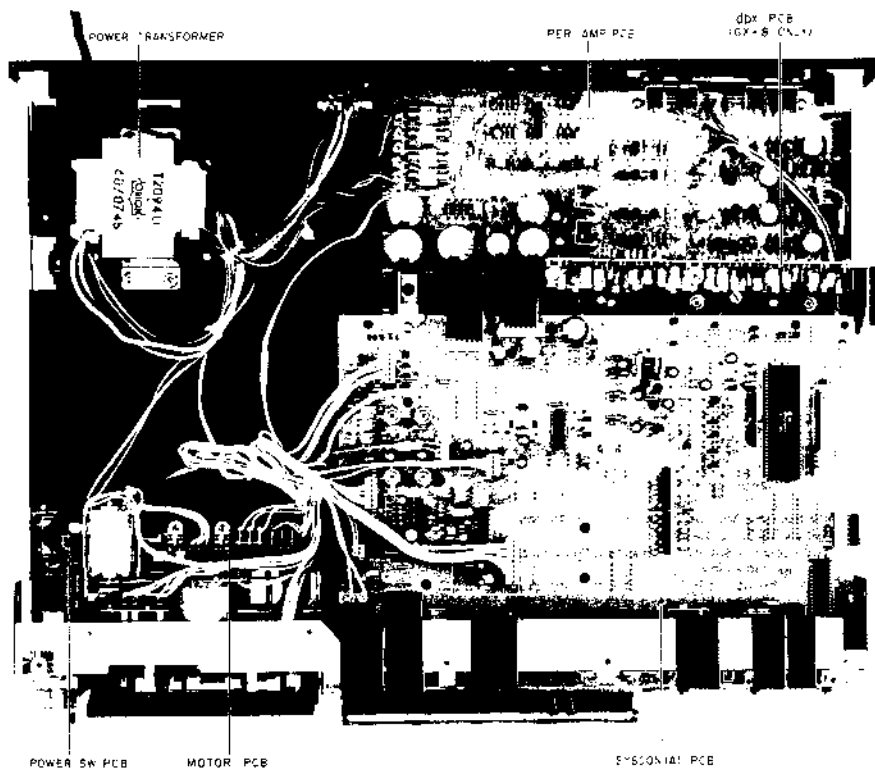


Fig. 4-1. Top View

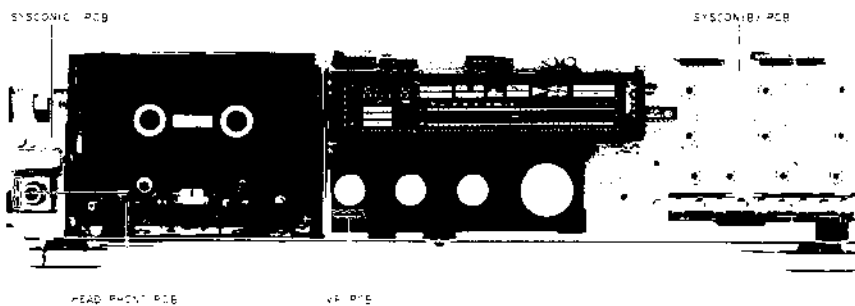


Fig. 4-2. Front View

V. MECHANICAL ADJUSTMENT

5-1. PINCH ROLLER PRESSURE MEASUREMENT (Refer to Fig. 5-1)

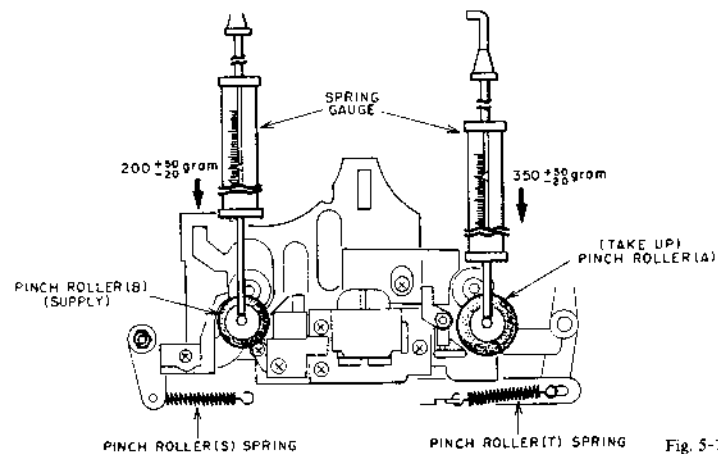


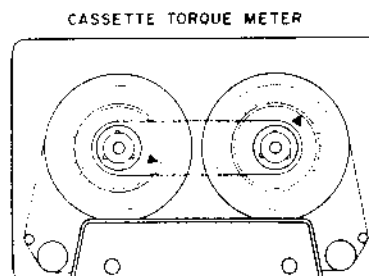
Fig. 5-1

Put in PLAY mode. Push pinch roller arm down with the spring gauge push the pinch roller 1 or 2 mm from the capstan and release slowly. Read the spring gauge at the moment the pinch roller touches the capstan and begins to rotate.

Specified pressure: 350 \pm 50 gram (Take up)
200 \pm 50 gram (Supply)

If there is no measurement obtained, replace the pinch roller spring.

5-2. WINDING TORQUE MEASUREMENT IN EACH MODE (Refer to Fig. 5-2)



Insert a cassette torque meter (AJ-751179) and measure in each mode. For Fast Forward and Rewind, measure at the end of the tape when the tape has stopped running.

PLAY mode
Take up Torque : 40 \pm 20
-10 g-cm

Back tension torque : 10 \pm 10
-0 g-cm

FAST FORWARD, REWIND mode

Take up Torque : 120 \pm 130
-50 g-cm

Fig. 5-2

5-3. HOW TO INSTALL VOLUME (VR 901) AND CAM WHEEL

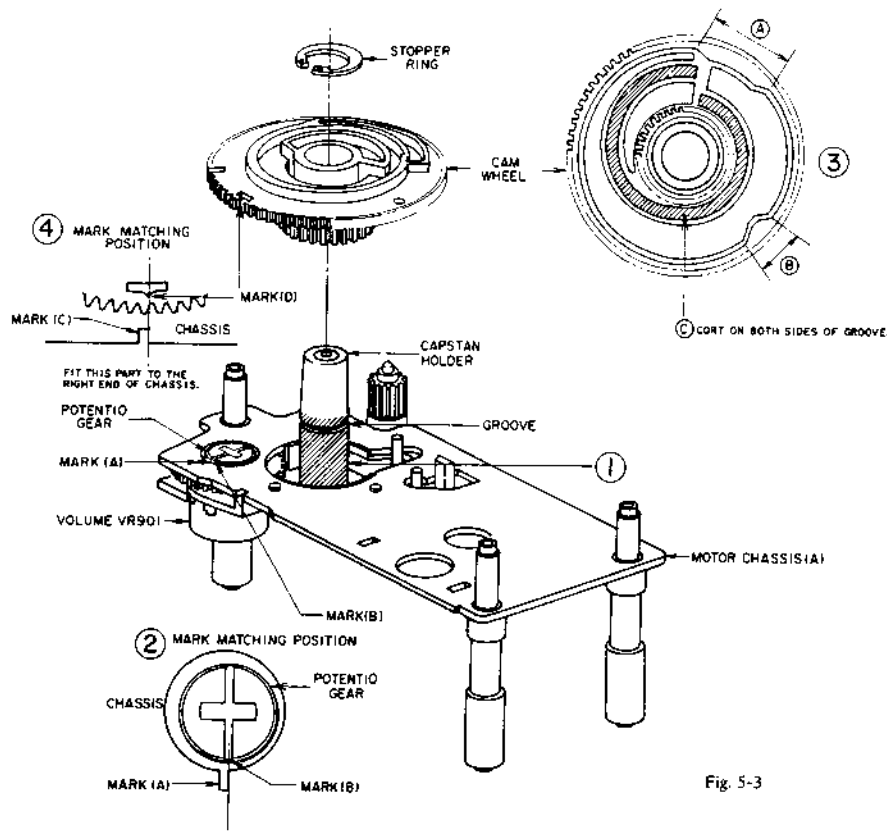


Fig. 5-3

- 1) Apply Molybdenum coat on the capstan holder
Apply Molybdenum coat on the area of 360° from the bottom to the upside 2mm of groove as shown in the figure. (Fig. 5-3-①)
- 2) Fitting position volume (potentio gear)
Fit the right end of Mark (A) to the center of Mark (B) as shown in the figure. (Fig. 5-3-②)
- 3) Apply the Molybdenum coat on ④, ⑤ and ⑥ shown in Fig. 5-3-③.
- 4) Set the cam wheel on the capstan wheel (Ensure that the cam wheel and potentio gear are meshed properly).

When the cam wheel is set properly, fit the center of Mark (D) to the right end of Mark (C). (Fig. 5-3-④)

- 5) Fit the stopper ring in the groove of the capstan holder.

CAUTIONS:

1. Make sure that the teeth on the periphery of cam wheel and the cam are absolutely free from any scratch, cut, etc.
2. Make sure that Molybdenum coat is applied on the specified area only.

5-4. POTENTIOMETER PRESET VOLTAGE ADJUSTMENT (Refer to Fig. 5-4 to 5-5)

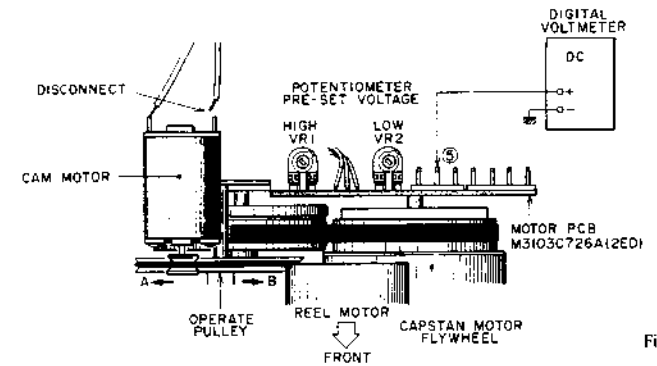


Fig. 5-4

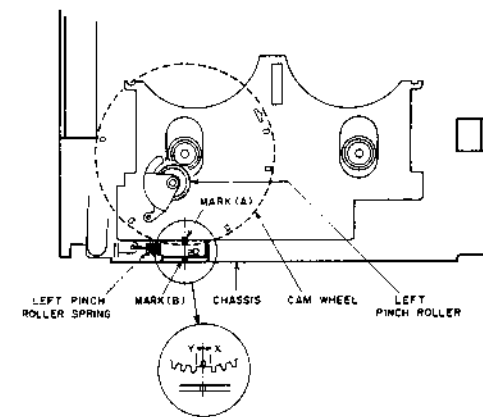


Fig. 5-5

1) LOW VOLTAGE ADJUSTMENT

- a. With power OFF, remove the connecting cord of the cam motor and turn the operate pulley fully with your fingers in A direction. (EJECT DIRECTION)
- b. Connect the digital voltmeter as shown in Fig. 5-4.
- b. With power ON, adjust VR2 so that the voltage reading will be 0.94V (DC).

2) HIGH VOLTAGE ADJUSTMENT

- a. With power OFF, turn the operate pulley fully with your fingers in B direction. (PLAY DIRECTION)
- b. With power ON, adjust VR1 so that the voltage reading will be 8.08V (DC).

3) Repeat Items 1) and 2).

- 4) a. With Power OFF, connect the connecting cord of the motor.
- b. Remove the digital voltmeter.

5) Remove the Cassette lid, Front panel and Bottom cover.

- 6) a. Set power to ON.
- b. Adjust VR1 slightly so that the center of Marker (A) coincides with the center of Marker (B) (should be within the range between X and Y) at STOP Mode as shown in Fig. 5-5.
(The marker (STOP) on the CAM WHEEL can be seen clearly by lighting it from the back.)
- d. Set the IPLS switch to ON.
- d. Confirm that head and pinch rollers do not move up and down when the FF and REW switches are alternately depressed.
- e. Turn the reel with fingers in STOP Mode to check that the brake works sufficiently.
When the brake acts normally, the take-up reel does not turn clockwise while the supply reel does not rotate counterclockwise

VI. HEAD ADJUSTMENT

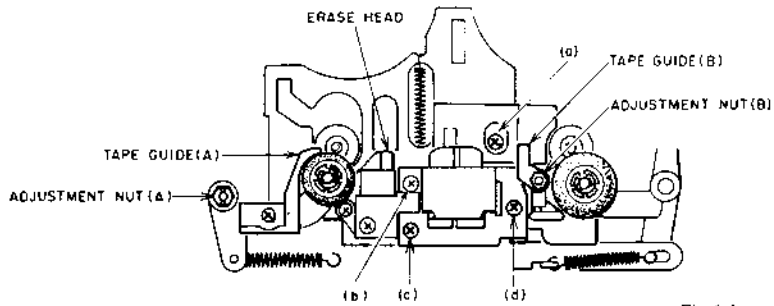


Fig. 6-1

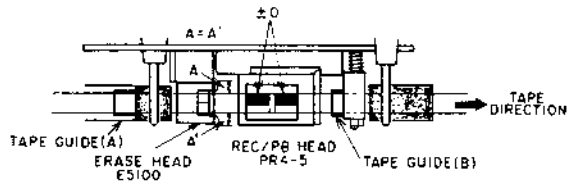


Fig. 6-2

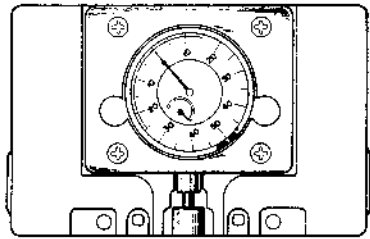


Fig. 6-3 Cassette Head Projection Gauge (AJ-751180)

6-1. REC/PB HEAD PROJECTION ADJUSTMENT
Take off the LID CASE and set the cassette head projection gauge (AJ-751180) and set to PLAY mode. Loosen the screw (a) and adjust so that the gauge indication at that time will be 3.2 ± 0.1 mm. After adjustment, apply paintlock on the screw (a).

6-2. TAPE GUIDE HEIGHT ADJUSTMENT

- 1) Set the mirror cassette tape (AJ-751178) and set to PLAY mode.
- 2) Adjust the tape guide (A) so that the parts of the erase head coming out of both sides of the tape (A and A' in Fig. 6-2) will be equal. For the adjustment, use the adjustment nut (A).
- 3) Adjust the tape guide (B) so that the tape runs smoothly and is not hitched by the tape guide.
For the adjustment, use the adjustment nut (B).
- 4) After adjustment, paint-lock the adjustment nuts (A) and (B).

6-3. REC/PB HEAD HEIGHT ADJUSTMENT

- 1) Set the mirror cassette tape and set to PLAY mode.
- 2) Adjust the screws (b), (c) and (d) so that the upper edge of REC/PB head Lch core and the upper side of the tape is in alignment.
- 3) Playback the head height adjustment tape (4 Track 1.000Hz) (AT-750775), and fine-adjust the screws (b), (c) and (d) so that the largest output is obtained for both channels.

6-4. REC/PB HEAD AZIMUTH ALIGNMENT

ADJUSTMENT

- 1) Playback a 10kHz Head Azimuth Alignment Tape (AT-750778) and adjust the screw (d) until the output levels of both channels are at maximum.
- 2) Record a 10kHz, -26 dBm signal from the audio frequency oscillator.
- 3) Rewind and check for any fluctuation in the output level at playback.
- 4) After adjustment, paintlock the screws (b), (c) and (d).

- NOTES:**
1. Be sure to clean the heads prior to head adjustment.
 2. Be careful not to use a magnetized driver or other magnetized tools in the vicinity of the heads.
 3. Be sure to demagnetize the heads with a Head Demagnetizer before and after head adjustment.

VII. PRE AMP, SYSCON and dbx PCB ADJUSTMENT

EXAMPLE

STEP	ADJUSTMENT ITEM
1.	TEST TAPE, SUPPLY SIGNAL
2.	MODE
3.	ADJUSTMENT PARTS
4.	RESULT/REMARKS

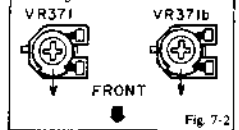
Test Point
Adjustment Part

1. BIAS LEAK
1. BLANK tape. No signal.
2. REC
3. L242 (Lch), L242b (Rch) Connect a Millivolt Meter between TP3 (Lch), TP4 (Rch) and GND.
4. minimum level of Millivolt Meter.

10. METAL POSITION FREQUENCY RESPONSE
1. METAL blank tape, 1kHz, 10kHz, -26.0dBm.
2. REC/PB
3. VR352
4. $-26.0 \pm 0.3\text{dBm}$ (1kHz, 10kHz) * See Note 2,3.

9. CrO ₂ POSITION FREQUENCY RESPONSE
1. CrO ₂ blank tape, 1kHz, 10kHz, -26.0dBm.
2. REC/PB
3. VR351
4. $-26.0 \pm 0.3\text{dBm}$ (1kHz, 10kHz) * See Note 2,3.

7. BIAS DIP POINT
1. NORMAL blank tape.
2. REC
3. T372
4. Connect a Digital DC voltmeter between TP1 (+), and TP2 (-). * Before this adjustment, set VR371 and VR371b shown Fig. 7-2

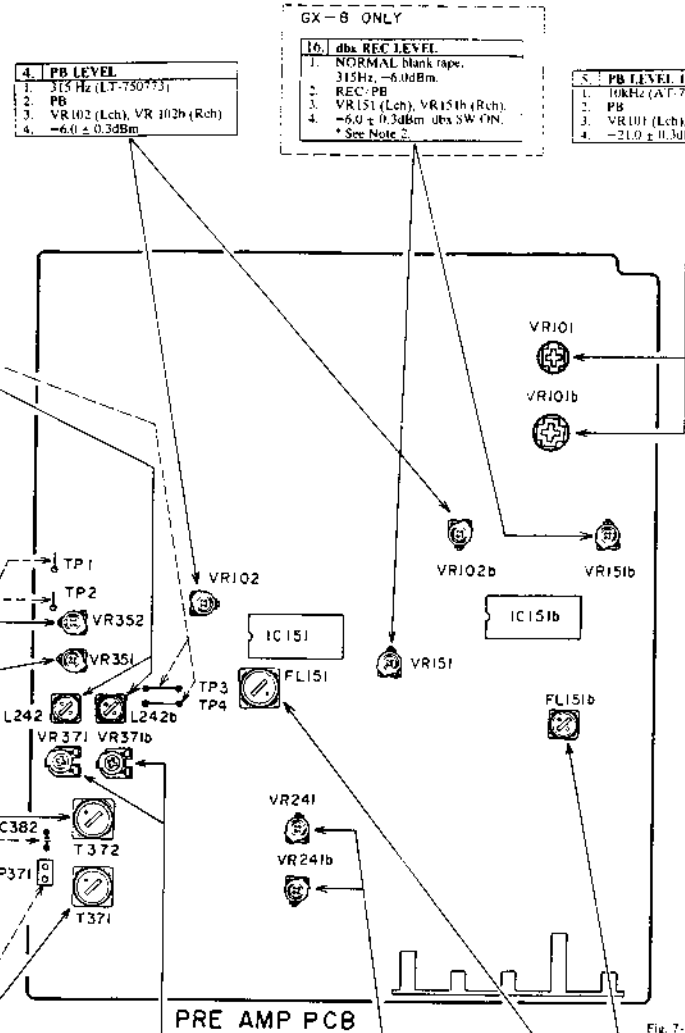


6. BIAS FREQUENCY
1. METAL blank tape.
2. REC
3. T371
4. 100K \pm 0.1kHz * If this adjustment is not obtained, set the C382 and repeat same adjustment.

8. NORMAL POSITION FREQUENCY RESPONSE
1. NORMAL blank tape, 1kHz, 10kHz, -26.0dBm.
2. REC/PB
3. VR371 (Lch), VR371b (Rch)
4. $-26.0 \pm 0.3\text{dBm}$ (1kHz, 10kHz) * See Note 2,3.

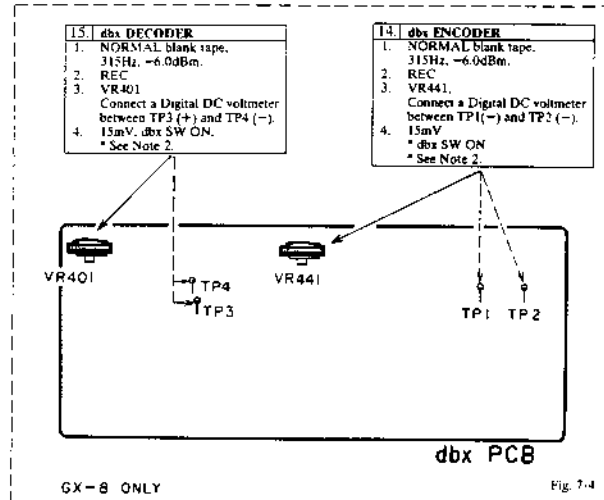
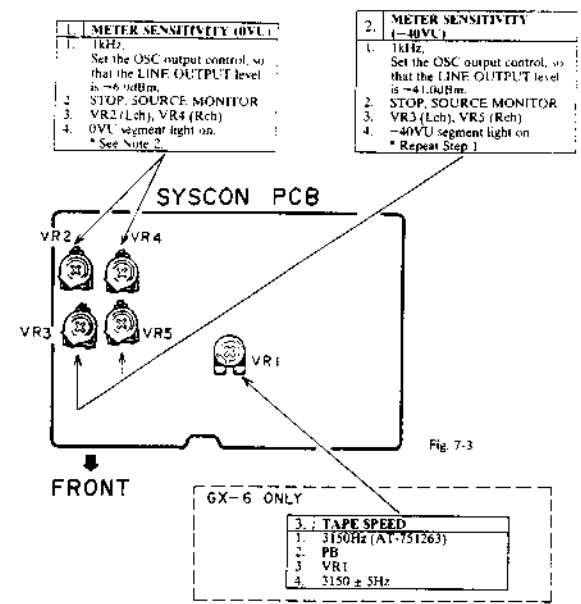
11. REC LEVEL
1. NORMAL blank tape, 315Hz, -6.0dBm.
2. REC/PB
3. VR241 (Lch), VR241b (Rch)
4. $-6.0 \pm 0.2\text{dBm}$ * See Note 2,3.

13. MPX FILTER
1. 10kHz, -6.0dBm
2. STOP SOURCE MONITOR
3. FL151 (Lch), FL151b (Rch)
4. Minimum level of Millivolt Meter, MPX SW ON



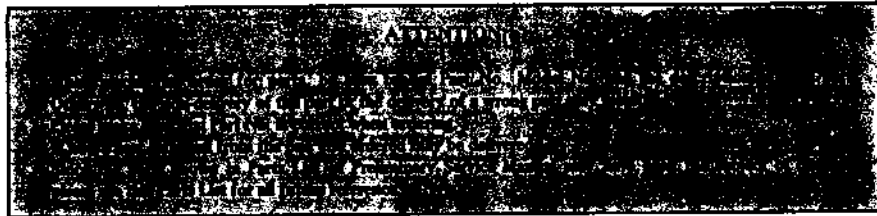
GX-8 ONLY	
10. dbx REC LEVEL	
1. NORMAL blank tape, 315Hz, -6.0dBm.	
2. REC/PB	
3. VR151 (Lch), VR151b (Rch)	
4. $-6.0 \pm 0.3\text{dBm}$ dbx SW ON. * See Note 2.	

5. PB LEVEL 10kHz	
1. 10kHz (AF-75075X)	
2. PB	
3. VR101 (Lch), VR101b (Rch)	
4. $-21.0 \pm 0.3\text{dBm}$	



- NOTES
- All Adjustments are without DOLBY, dbx, and MPX FILTER, but except STEP 14, 15, 16, 17.
 - Controls setting:
Output volume: Max. Rec balance: Center click position.
Rec level volume: Max. Bias Adj. volume: Center click position.
 - Use the following cassette measuring tape:
NORMAL TAPE : MAXELL UD1 C-60
CrO₂ TAPE : TDK SA C-60
METAL TAPE : TDK MA C-60

VIII. PARTS LIST



HOW TO USE THIS PARTS LIST

1. This Parts List lists those parts which are considered necessary for repairs. Other common parts, such as resistors and capacitors, are listed in the "Common List for Service Parts" from which these parts should be selected and stocked.
2. The Recommended Spare Parts List shows those parts in the Parts List which are considered particularly important for service.
3. Parts not shown in the Parts List and "Common List for Service Parts" will not in principle be supplied.
4. How to read the Parts List.

a) Mechanism Block

2. HEAD BASE BLOCK

REF. NO.	PART NO.	DESCRIPTION
2-1x	BH-T2023A320A	HEAD BASE BLOCK
2-2	HP-H2206A010A	HEAD R/F PR4-8FU C
2-3	ZS-477876	FAN20x03STL CMT
2-4	ZS-536488	BID20x08STL CMT
2-5	ZG-402895	SPCS ANGLE ADJUST

SP (Service Parts) Classification

A small "x" indicates that this part is not shown in the Photo or Illustration.

This number corresponds with the individual parts index number in that figure.

This number corresponds with the Figure Number.

b) PC Board

6. MAIN PC BOARD

REF. NO.	PART NO.	DESCRIPTION
6-1C1	EI-324536	IC HD140498P
6-1C2	EI-336801	IC M88841-564M
6-C1A	EC-338399	C MMY V 223M 250AC [U.E.B.S]
6-C1B	EC-350949	C MMY V 223M 250DC [J]
6-C1C	EC-338397	C MMY V 223M 125AC [C.A.]
6-X1	EI-318384	OSC X'TAL NC-18C

Symbols for primary destination

[A]: AAL(U.S.A.) [S]: SAA(Australia)
 [B]: BEAB(England) [U]: U/T(Universal Area)
 [C]: CSA(Canada) [V]: VDE(W. Germany)
 [E]: CEE(Europe) [Y]: Custom Version
 [J]: JPN(Japan)

SP (Service Parts) Classification

These reference symbols correspond with component symbols in the Schematic Diagrams

The available PC Board Blocks are listed separately.

5. When Part No. is known, Parts Index at end of Parts List can be used to locate where that part is shown in Parts List by its Reference No. listed at right of Part No.

WARNING

Δ (*) INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURE'S RECOMMENDED PARTS.

AVERTISSEMENT

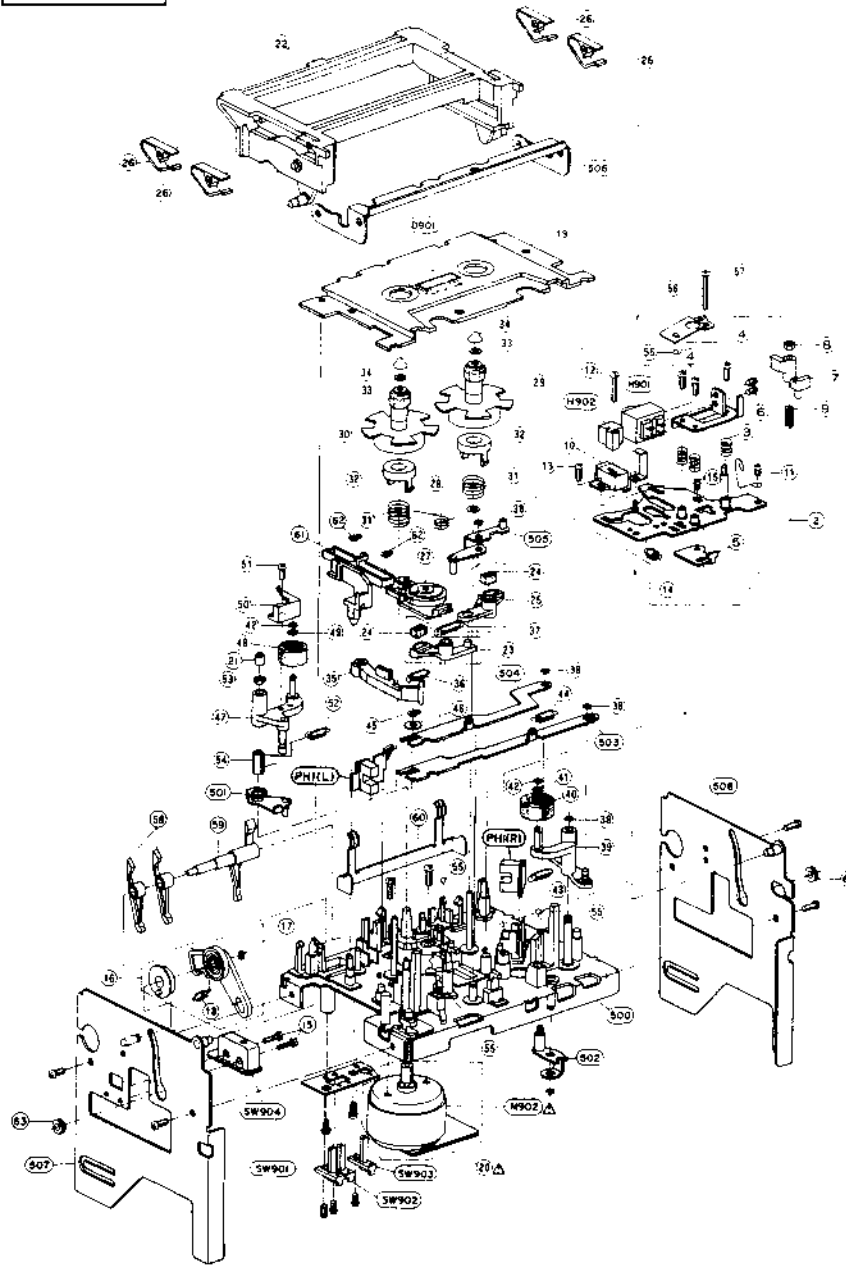
Δ (*) IL INDIQUE LES COMPOSANTS CRITIQUES DE SÉCURITÉ. POUR MAINTENIR LE DEGRÉ DE SÉCURITÉ DE L'APPAREIL, NE REMPLACER QUE DES PIÈCES RECOMMANDÉES PAR LE FABRICANT.

1. RECOMMENDED SPARE PARTS

Because, if the parts listed below are on hand, almost any repair can be accomplished, we suggest that you stock these Recommended Spare Parts Items.

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	BF-8336024	FLYWHEEL (A) PART	61	ES-336990	SW LEAF BSW-169 01-1 NO
2	BH-T2047A080C	HEAD BLK GX-8	62	ES-337427	SW MICRO SS-01-E
3	BM-M3104A010B	MOTOR BLM-310B	63	ES-370003	SW PUSH SPUIY64 5 THROW [GX-8 ONLY]
4	BM-B345196	MOTOR OPERATION (PULLEY) PART	64	ES-370004	SW PUSH SPUIY44 4 THROW [GX-8 ONLY]
5	BM-B336989	MOTOR REEL (PULLEY) PART	65	ES-370933	SW SLIDE SSSU 01-03N
6	BM-T2030A120C	REEL MOTOR BLK GX-9	66	ES-349474	SW TACT SKIHAM004A
7	BR-T2069A380A	REEL TABLE BLK GX-9	67	ET-345480	TR 25A120B R.S.T
8	*BT-368969	TRANS POWER T2094 (E)	68	ET-348829	TR 25A120B S.T
9	*BT-368968	TRANS POWER T2094 (A, C)	69	ET-354841	TR 25A1282A F.G F05
10	*BT-368970	TRANS POWER T2094 (B, S)	70	ET-370038	TR 25C2910 S.T
11	*BT-368965	TRANS POWER T2094 (U)	71	ET-348831	TR 25C2911 S.T
12	*BT-337226	TRANS POWER T-2032 (B, S)	72	ET-357845	TR 25C3242A F.G F05
13	*ED-330319	D SILICON DBA10B 100/1.0A	73	ET-370913	TR 25D1508
14	*ED-349862	D SILICON DS135E-FAB F10 100/1.0A	74	ET-345091	DETECTOR SPI-201-40 B.C
15	*ED-370052	D SILICON V 11DF1 F05 100/1.0A	75	ET-356336	TR DTA114E5
16	ED-344244	D LED SLF601C AMBER	76	ET-370017	TR DTA114YF
17	ED-301911	D SILICON H DS448	77	ET-370074	TR DTA123JF
18	ED-344280	D SILICON H GMA-01-FY2 F05	78	ET-371076	TR DTA124XS
19	ED-324014	D ZENER H HZ11 B1	79	ET-354414	TR DTC144E5
20	ED-348611	D ZENER H HZ11 B3	80	ET-354897	TR FET 25K170 BL.GRV
21	ED-338661	D ZENER H HZ2FA F10 B2	81	ET-308472	TR 25A1115 E.F.G F05
22	ED-331826	D ZENER H HZ3 B2	82	ET-352726	TR 25A1392 T.U
23	ED-338332	D ZENER H HZ4 A2	83	ET-370013	TR 25A874 Q.R
24	ED-208010	D ZENER H HZ6 A2	84	ET-337012	TR 25A984K D.E
25	ED-331617	D ZENER H HZ6 A3	85	ET-337011	TR 25C2274K D.E F05
26	ED-336558	D ZENER H HZ6 B1	86	ET-308977	TR 25C2274K F.F05
27	ED-319167	D ZENER H HZ6 C3	87	ET-348705	TR 25C2320 E.F.G
28	ED-302296	D ZENER H HZ7 C3	88	ET-308141	TR 25C2603 G.F05
29	ED-346809	D ZENER H HZ9 C1	89	ET-357846	TR 25C3242A F.G F05
30	*EF-359007	FUSE BET V 250V 1.25A [B]	90	ET-349081	TR 25C3383 S.T
31	*EF-358974	FUSE BET T 250V 630MA [B]	91	ET-349608	TR 25C3383 T.U
32	*EF-341263	FUSE GGS A 125V 1.25A [C.A.]	92	ET-360796	TR 25C3399 F05
33	*EF-602550	FUSE SEMKO T 250V 1.25A [U.E.S]	93	ET-349368	TR 25C3402 F05
34	*EF-601942	FUSE SEMKO T 250V 630MA [U.E.S]	94	ET-347961	TR 25D1012-V.G F05
35	*EF-308847	FUSE TSC 125V 1.60A [C.A.]	95	EV-370008	VR ROTARY T2094 B202
36	EH-369996	FILTER DB 428-5141-00	96	EV-370005	VR ROTARY T2094 2 THROW A503
37	EI-337568	HALL ELEMENT DHD-H070	97	EV-370007	VR ROTARY T2094 2 THROW B103
38	EI-354622	IC AN6291 [GX-8 ONLY]	98	EV-370006	VR ROTARY T2094 2 THROW 503MM
39	EI-370012	IC BA6805A	99	EV-337052	VR ROTARY 16L10XOR B103
40	EI-370022	IC HA1280NT	100	HE-337837	HEAD E ES1006770
41	EI-370011	IC HD6305 XDA74P CUSTOM	101	HR-H2405A010A	HEAD COMB RP4-10HG RP4-10HG
42	EI-336761	IC LA64585	102	MB-336026	BELT CARSTAN
43	EI-343417	IC LB1294	103	MB-336021	BELT OPERATION
44	EI-355602	IC LB1649	104	MH-338025	F.Y.WHEEL (B)
45	EI-337008	IC LC7800	105	MP-336204	PINCH ROLLER (B)
46	EI-357498	IC M51143AL	106	MP-346329	PINCH ROLLER (C)
47	EI-337228	IC M521BL			
48	EI-362567	IC M523BL			
49	EI-382588	IC M523BP			
50	EI-355115	IC M5240P			
51	EI-201940	IC NJM4558S			
52	EI-331275	IC TC9142P [GX-8 ONLY]			
53	EI-338992	IC UPC1043C [GX-6 ONLY]			
54	EI-349371	OSC CE CSA4 00MG 4MHZ			
55	EI-337423	OSC X'TAL 4.87010MHZ [GX-8 ONLY]			
56	EM-370015	IND P. BG-3832K			
57	*ER-318647	R FUSE ERD2FC S10 1 4W 4RTJ			
58	*ER-200926	R FUSE ERD2FC S10 1 4W 27ROG			
59	*ES-337902	SW PUSH SDLDIP 01-1			
60	*ES-369606	SW SELECTOR BT-41S0454 01-4			

MECHA BLOCK



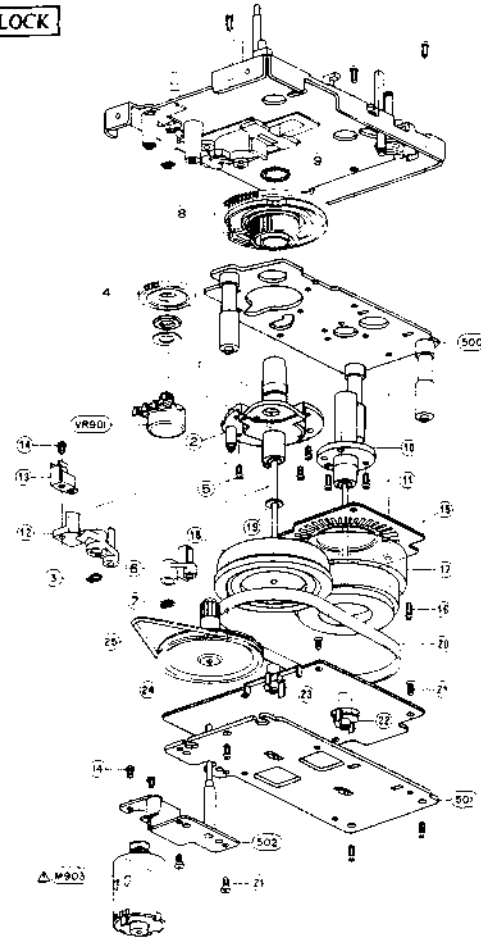
2. MECHA BLOCK

Ref. No.	Part No.	Description
2-1	BB-T2047A0200	MECHA BLK GX-6
2-2	BH-T2047A060C	HEAD BLK 11-8
2-3	ZG-336127	SP PUSH HEAD
2-4	ZS-608095	PAN20X085TL CMT
2-5	HZ-336132	ADJUST PLATE
2-6	ZS-477876	PAN20X035TL CMT
2-7	HZ-336129	GUIDE TAPE
2-8	ZW-618884	W205TL CMT 1
2-9	ZG-336130	SP PUSH CLUDE
2-10	HZ-343000	HOLDER E HEAD
2-11	ZS-201407	PAN23X025TL CMT
2-12	ZS-365189	ET PAN25X145TL CMT
2-13	ZS-499331	PAN23X055TL CMT
2-14	ZG-341972	SP PULL HEAD RETURN
2-15	ZS-310337	PAN20X085TL CMT
2-16	BZ-T2030A110A	CL CLUTCH BLK GX-F51
2-17	ZW-270086	RNG E190S-P CMT
2-18	ZG-341970	SP PULL CL CLUTCH
2-19	BD-8365352-A	.D DECORATION AI PART
2-20	*BM-T2030A120C	REEL MOTOR BLK GX-9
2-21	ZW-356166	.D CASE 2
2-22	SP-336138	LEVER BRKAS AI BLK GX-F51
2-23	BL-T2030A160A	BRAKE RUBBER
2-24	TC-336146	LEVER BRKAS BI BLK GX-F51
2-25	BL-T2030A170A	SP PLATE CASSETTE HOLDER BI
2-26	ZG-336615	SP PULL CASSETTE HOLDER BI
2-27	TC-336605	SP TORSION ASSY
2-28	ZG-336140	SP TORSION ROLER
2-29	BR-T2069A380A	REEL TABLE BLK GX-9
2-30	BR-T2069A380A	REEL TABLE BLK GX-9
2-31	ZG-336141	SP PUSH BT
2-32	TC-336142	HOLDER BT SP
2-33	ZW-330073	PW21X040X020 TOUGH LIGHT NO440
2-34	MT-305793	REEL CAP
2-35	BL-8336196	LEVER BT PART
2-36	ZG-330078	SP T2-03.2 0.20-09.0 T2-038
2-37	ZG-312945	SP T1-03.2 0.29-16.0 T1-062
2-38	ZW-270088	RNG E190SUP CMT
2-39	BL-8336150	ARM PINCH ROLLER (A) PART
2-40	MP-346329	PINCH ROLLER (C)
2-41	ZW-305546	PW21X040X025PSL
2-42	ZW-356657	RNG E190SUP CMT
2-43	ZG-336175	SP PULL PINCH ROLLER (T)
2-44	ZG-321634	SP T2-03.2 0.29-12.5 T2-060
2-45	ZW-336603	RNG GRP 185SUP ACP
2-46	ZW-306464	PW31X070X0505TL CMT
2-47	BL-8336202	ARM PINCH ROLLER (B) PART
2-48	MP-336204	PINCH ROLLER (B)
2-49	ZW-381644	PW21X040X013PSL
2-50	HZ-336205	GUIDE TAPE BI
2-51	ZS-608095	PAN20X085TL CMT
2-52	ZG-336206	SP TORSION RETURN
2-53	ZW-618884	W205TL CMT 1
2-54	ZG-336209	SP PULL PINCH ROLLER (S)
2-55	MV-357208	BALL 2005TL
2-56	ZG-336157	SP PLATE HEAD HOLD
2-57	ZS-342002	ST PAN26X165TL CMT
2-58	ML-336158	LEVER DETECTION (B)
2-59	ML-336159	LEVER DETECTION (A)
2-60	ZG-336180	SP PLATE CASSETTE HOLDER AI
2-61	TC-336161	SLIDE EJECT
2-62	ZW-329422	RING CS 0500
2-63	SZ-336166	COLLAR LC

Ref. No	Part No	Description
2-M902	*BM-B336889	MOTOR REEL PULLEY PART
2-H901	HR-H2405A010A	HEAD COMB RP4 10HG RP4 10HG
2-H902	HE-337837	REEL PS HEAD
2-D901	ED-344244	HEADS E5-005770
2-SW901	ES-336990	EMERGENCY STOP LED
2-SW902	ES-336990	SW LEAF BSW-169 01-1 NO
2-SW903	ES-336990	SW LEAF BSW-169 01-1 NC
2-SW904	ES-337427	SW LEAF BSW-169 01-1 NC
2-PH1L	ET-345091	MICRO DETECTOR
2-PH1R	ET-345091	DETECTOR PCB

NOTE: The parts reference numbered here except the ones in 500's are normally stocked for replacement purpose. The rest of the parts shown in this manual are not stocked since they are seldom required for routine service.

MOTOR BLM310B BLOCK



3. MOTOR BLM-310B BLOCK

Ref. No.	Part No.	Description
3-1	BM-M310A010B	MOTOR BLM 310B
3-2	TC-B336004A	HOLDER CAPSTAN IC1 PART
3-3	ZW-653163	RING GS 280STL PKR
3-4	M2-336005	GEAR POTENTIOM
3-5	Z5-432843	PAN26X04STL CMT
3-6	BL-B336007	LEVER BRAKE CAM PART
3-7	ZW-653163	RNG GS 280STL PKR
3-8	M2-336006	CAM WHEEL
3-9	ZW-336604	RNG S930SUP ACP
3-10	TC-336002	HOLDER CAPSTAN I6
3-11	Z5-479474	PAN26X05STL CMT
3-12	BL-B336009	LEVER EJECT CAM PART
3-13	ZC-336011	SP PLATE CAM LEVER
3-14	Z5-477876	PAN20X03STL CMT

Ref. No.	Part No.	Description
3-15	EA-336012	PC FG
3-16	Z5-479474	PAN26X05STL CMT
3-17	BF-B336024	FLYWHEEL IAI PART
3-18	M6-336025	FLYWHEEL IS
3-19	ZW-309295	WASHER THRUST
3-20	M6-336026	BELT CAPSTAN
3-21	Z5-477887	CT526X05STL CMT
3-22	TC-336016	HOLDER THRUST IAI
3-23	TC-336027	HOLDER THRUST IBI
3-24	MR-336019	PULLEY OPERATE
3-25	MB-336021	BELT OPERATION
3 VR901	EV-337052	VR ROTARY 16L TOXOR B103
3-M903	*BM-B345196	MOTOR OPERATION PULLEY PART

NOTE: The parts reference numbered here except the ones in 500's are normally stocked for replacement purpose. The rest of the parts shown in this manual are not stocked since they are seldom required for routine service.

4. P.C BOARD BLOCK

Ref. No.	Part No.	Description
4-1A	BA-T2094A020A	PCI# PRE AMP BLK GX-8-S
4-1B	BA-T2094A020B	PCI# PRE AMP BLK GX-6-S
4-2A	BA-T2094A030A	PC# SYSCON BLK GX-8-SIU.J.C.AI
4-2B	BA-T2094A030B	PCI# SYSCON BLK GX-6-SIE.B.S.I
4-2C	BA-T2094A030C	PC# SYSCON BLK GX-6-SIU.J.C.AI
4-2D	BA-T2094A030D	PCI# SYSCON BLK GX-6-SIE.B.S.I

PC PRE AMP BLK CONSISTS OF FOLLOWING P.C. BOARD.

- PRE AMP P.C. BOARD
- VR P.C. BOARD
- HEADPHONE P.C. BOARD

PC SYSCON BLK CONSISTS OF FOLLOWING P.C. BOARD.

- SYSCON (A) P.C. BOARD
- SYSCON (B) P.C. BOARD
- POWER SW P.C. BOARD
- SYSCON (C) P.C. BOARD
- 6BX P.C. BOARD (GX-8 ONLY)

5. PRE-AMP P.C BOARD

Ref. No.	Part No.	Description
5-C101	EC-347400	C MC V F05 FE82 680J 5000C
5-C103	EC-365580	C PP V F05 CSF3 582J 125DC
5-C104	EC-347408	C MC V F05 FE82 101J 5000C
5-C105	EC-347263	C MC V F05 FM 221J 5000C
5-C109	EC-365580	C PP V F05 CSF3 582J 125DC
5-C151	EC-355434	C MMY V MKT 105K 1000C
5-C181	EC-355481	C MY V MKT 394K 1000C
5-C191	EC-385566	C PP V F05 CSF3 3301G 125DC
5-C194	EC-385568	C PP V F05 CSF3 4701G 125DC
5-C250	EC-347128	C MC V F05 FE82 470J 5000C
5-C253	EC-355434	C MMY V MKT 105K 1000C
5-C301	EC-352464	C EC V CUT AS1 222M 25.0DC
5-C311	EC-362464	C EC V CUT AS1 222M 25.0DC
5-C325	EC-365619	C EC V CUT AS1 102M 25.0DC
5-C375	EC-365593	C PP V F10 ECD-F 562J 6300C
5-C376	EC-337250	C PP V F10 ECD-F 102J 6300C
5-C377	EC-337250	C PP V F10 ECD-F 102J 6300C
5-C381	EC-347247	C MC V F05 FM 101J 5000C
5-C382	EC-347255	C MC V F05 FM 151J 5000C
5-C501	EC-365520	C EC V CUT AS1 472M 25.0DC
5-C502	EC-365520	C EC V CUT AS1 472M 25.0DC
5-C503	EC-365520	C EC V CUT AS1 472M 25.0DC
5-D201	ED-301911	D SILICON H DS448
5-D221	ED-337266	D ZENER H H29 A1
5-D222	ED-337266	D ZENER H H29 A1
5-D301	*ED-370052	D SILICON V 11DF1 F05 100 / 1.0A
5-D302	*ED-370052	D SILICON V 11DF1 F05 100 / 1.0A
5-D303	*ED-370052	D SILICON V 11DF1 F05 100 / 1.0A
5-D304	*ED-370052	D SILICON V 11DF1 F05 100 / 1.0A
5-D311	ED-306010	D ZENER H H26 A2
5-D312	ED-306010	D ZENER H H26 A2
5-D321	ED-302295	D ZENER H H27 C3
5-D322	ED-302295	D ZENER H H27 C3
5-D323	*ED-349662	D SILICON DS135E-FA6 F10 100 / 1.0A
5-D324	*ED-349662	D SILICON DS135E-FA6 F10 100 / 1.0A
5-D341	ED-301911	D SILICON H DS448
5-D342	ED-301911	D SILICON H DS448
5-D351	ED-301911	D SILICON H DS448
5-D352	ED-301911	D SILICON H DS448
5-D501	*ED-349662	D SILICON DS135E-FA6 F10 100 / 1.0A
5-D502	*ED-349662	D SILICON DS135E-FA6 F10 100 / 1.0A
5-D503	*ED-330319	D SILICON DS4108 100 / 1.0A
5-D504	*ED-349662	D SILICON DS135E-FA6 F10 100 / 1.0A
5-FL151	EM-369996	FILTER DB 428-5141-00
5-FR301	*ER-318647	R FUSE ERD2FC S10 1 4W 4RTJ
5-FR302	*ER-318647	R FUSE ERD2FC S10 1 4W 4RTJ
5-FR311	*ER-318647	R FUSE ERD2FC S10 1 4W 4RTJ
5-FR312	*ER-318647	R FUSE ERD2FC S10 1 4W 4RTJ
5-FR351	*ER-200926	R FUSE ERD2FC S10 1 4W 27R0G
5-FR352	*ER-200926	R FUSE ERD2FC S10 1 4W 27R0G
5-IC101	FI-355115	IC M5240P
5-IC121	EI-362587	IC M5238L
5-IC131	EI-357496	IC M5143AL

Ref. No.	Part No.	Description
5-IC151	EI-370022	IC HA12090NT
5-IC221	EI-337228	IC M5218L
5-IC241	EI-362588	IC M5238P
5-J101	EJ-369994	PN J T2094 4P
5-L151	EQ-369997	COIL FIX 1 79-5248-13 363J
5-L152	EQ-369997	COIL FIX 1 79-5248-13 363J
5-L241	EQ-369998	COIL FIX 1 79-5250-13 103J
5-L242	EQ-369999	COIL FIX 1 79-5249-13 542J
5-L371	EQ-345920	COIL FIX 1 LAL03KH 330K
5-L372	EQ-345920	COIL FIX 1 LAL03KH 330K
5-SW1A	ES-370003	SW PUSH SPUY54 5 THROW
5-SW1B	ES-370004	SW PUSH SPUY44 4 THROW
5-TR101	ET-349081	TR 25C3383 S.T
5-TR102	ET-356336	TR DTA114ES
5-TR191	ET-349081	TR 25C3383 S.T
5-TR192	ET-349081	TR 25C3383 S.T
5-TR201	ET-354897	TR FET 25K 170 BL GR V
5-TR202	ET-354897	TR FET 25K 170 BL GR V
5-TR203	ET-354414	TR DTC144ES
5-TR204	ET-354414	TR DTC144ES
5-TR221	*ET-370038	TR 25C2910 S.T
5-TR222	*ET-345486	TR 25A1208 R.S.T
5-TR241	ET-349081	TR 25C3383 S.T
5-TR242	ET-349081	TR 25C3383 S.T
5-TR243	ET-349081	TR 25C3383 S.T
5-TR244	ET-349081	TR 25C3383 S.T
5-TR245	ET-349081	TR 25C3383 S.T
5-TR246	ET-349081	TR 25C3383 S.T
5-TR247	ET-352726	TR 25A1392 T.U
5-TR248	ET-349081	TR 25C3383 S.T
5-TR301	*ET-370038	TR 25C2910 S.T
5-TR302	ET-352726	TR 25A1392 T.U
5-TR303	ET-349081	TR 25C3383 S.T
5-TR304	ET-352726	TR 25A1392 T.U
5-TR311	*ET-345486	TR 25A1208 R.S.T
5-TR312	ET-349081	TR 25C3383 S.T
5-TR313	ET-352728	TR 25A1392 T.U
5-TR314	ET-349608	TR 25C3383 T.U
5-TR321	*ET-349631	TR 25C2911 S.T
5-TR322	*ET-349629	TR 25A1209 S.T
5-TR341	ET-356336	TR DTA114ES
5-TR342	ET-356336	TR DTA114ES
5-TR343	ET-356336	TR DTA114ES
5-TR344	ET-356336	TR DTA114ES
5-TR345	ET-354414	TR DTC144ES
5-TR351	ET-353897	TR DTC144ES
5-TR352	ET-364060	TR DTC143ES
5-TR354	ET-357845	TR 25C242A F.G F05
5-TR355	ET-349705	TR 25C2320 E.F.G
5-TR356	ET-353897	TR DTC144ES
5-TR357	ET-353897	TR DTC144ES
5-TR358	ET-353897	TR DTC144ES
5-TR359	ET-353897	TR DTC144ES
5-TR360	ET-349705	TR 25C2320 E.F.G
5-TR361	ET-357845	TR 25C242A F.G F05
5-TR371	ET-308977	TR 25C2274K F F05
5-TR372	ET-308977	TR 25C2274K F F05
5-TR373	ET-308977	TR 25C2274K F F05
5-TR374	ET-308977	TR 25C2274K F F05
5-T371	EO-370000	COL OSC 1 25-2755-22
5-T372	EO-370000	COL OSC 1 25-2755-22
5-VR104	EV-330883	R S-FIX H SR19R 3P0 15W0333
5-VR102	EV-338482	R S-FIX H VRK4-1111S1 3P 503
5-VR121	EV-370006	VR ROTARY T2094 2 THROW 503MM
5-VR122	EV-370005	VR ROTARY T2094 2 THROW 503
5-VR151	EV-337993	R S-FIX H RVFBP01 3P 203
5-VR241	EV-357837	R S-FIX H VRK4-1111S1 3P 104
5-VR251	EV-337992	R S-FIX H RVFBP01 3P 502
5-VR252	EV-344109	R S-FIX H RVFBP01 3P 102
5-VR253	EV-370006	VR ROTARY T2094 B202
5-VR271	EV-330531	R S-FIX H TMRK2 1S 3P0 50W503
5-F1A	*EF-601942	FUSE SEMKO T 250V 630MA U.E.S
5-F1B	*EF-341263	FUSE GGS A 125V 125A C.A
5-F1C	*EF-358974	FUSE BCT T 250V 630MA B

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Part No	Ref No	Part No	Ref No	Part No	Ref No	Part No	Ref No
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ET-349081	5-TR244	ET-370038	5-TR221	SK-369355E	15-14	ZW-356657	2-42
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ET-349081	5-TR246	ET-370074	77	SK-369355G	15-15	ZW-618884	2-8
ET-349081	5-TR248	ET-370074	7-TR202	SK-369355H	15-15-B	ZW-618884	2-53
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ABBREVIATIONS FOR SERVICE MANUAL (CASSETTE)

Abbreviation	Explanation	Abbreviation	Explanation
AC	Alternating Current	MICOM	MicroCOMputer
A/D	Analog Digital	MIN	Miniute
AF	Auto Fader	MML	Maximum Modulation Level
A.M	Auto Mute	MOL	Maximum Output Level
AMP	AMPlifier	MPX	Multi Plex
AR	Anti Recording	NC	Not Connected (No Connection)
AT BIAS	Auto Tuning BIAS	NFB	Negative Feed Back
ATT	ATTenuator	NORM	NORMal
BAL	BALance	NR	Noise Reduction
BEF	Band Elimination Filter	OSC	OSCillator (OSCillation)
BSS	Blank Search System	P	Pulse
BSPS	Blank Skip Play System	PB	Play Back
CAP M	CAPTan Motor	QMSS	Quick Memory Search System
CH	CHannel	QR	Quick Reverse
COMP	COMParator	R CH	Right CHannel
CONT	CONTInuance	REC	RECORD (RECORDing)
CRLP	Computer Recording Level Processing	REV	REVerse
CS	Chip Select	ROT	ROTation
D/A	Digital Analog	REW	REWind
DC	Direct Current	SEC	SECOnd
DET	DETECTOR	SELE	SELEctor
DISCRI	DISCRIminator	SENS	SENSitivity
DUB	DUBbing	SEPP	Single Ended Push Pull
EQ	EQUALizer	SIG	SIGNal
FF(or F.FWD)	Fast Forward	SPECT	SPECTrum
FLD	FLUorescent Display	STD	STANdard
FREQ	FREQuency	SW	SWitch
FWD	FORWard	SYSCON	SYStem CONTrol
GND	GROUNd	TP	Test Point
H	High	TRIG	TRIGa
HPF	High Pass Filter	VCA	Voltage Control Attenuator
IND	INDicator	VOL	VOLume
IPLS	Instant Program Location System	VOLT	VOLTage
L	Low	VR	Variable Resistor
L CH	Left CHannel	X'TAL	cysTAL
LED	Light Emitting Diode	X1	Normal speed
MEMO	MEMOry	X2	Dubble speed

AKAI

MODEL **GX-6,8 (GX-73,93)**

SCHEMATIC DIAGRAM AND PC BOARDS

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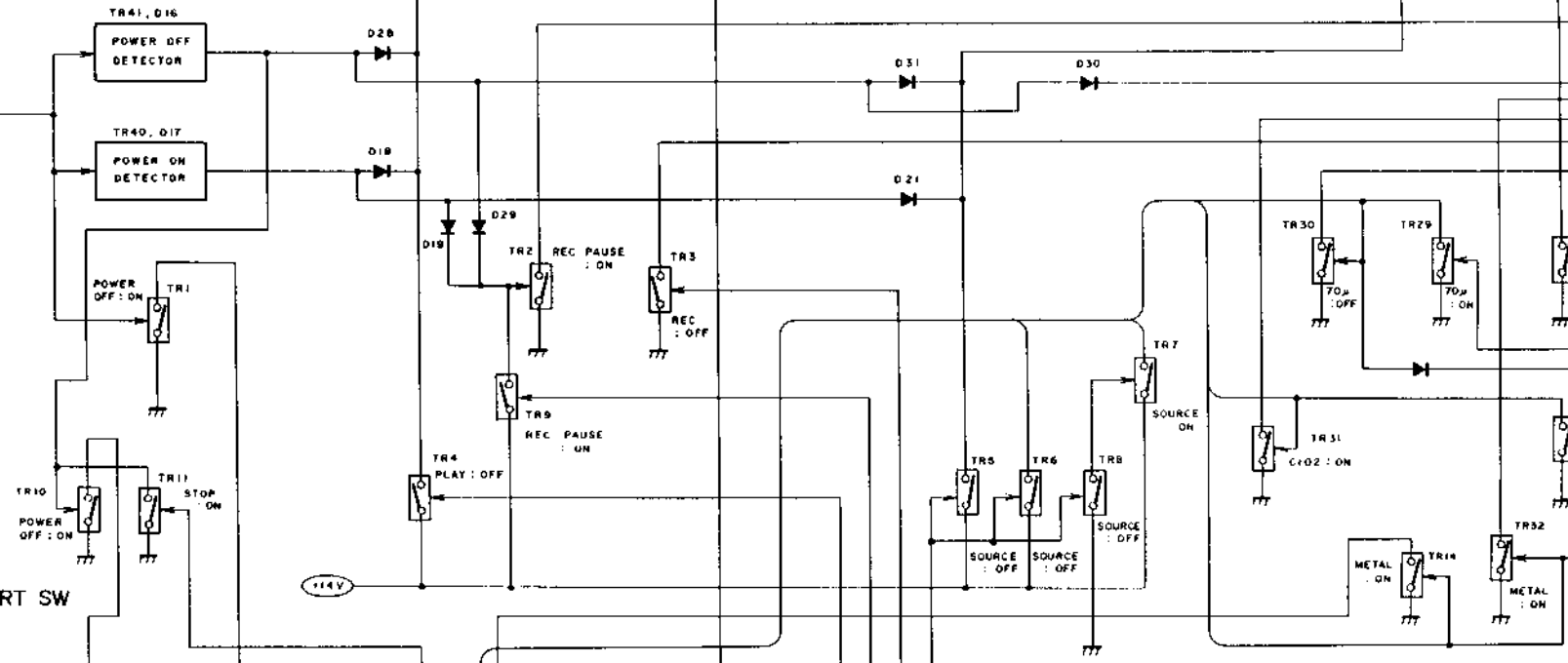
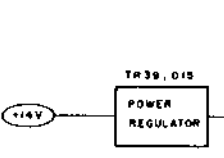
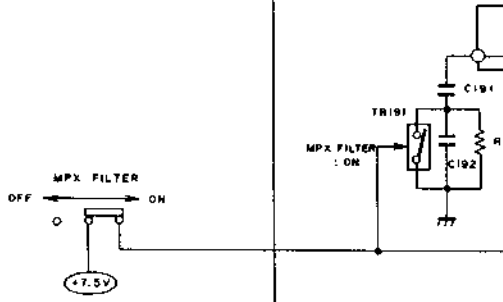
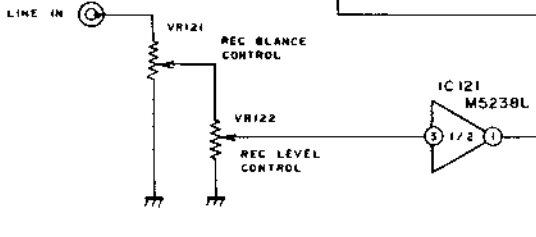
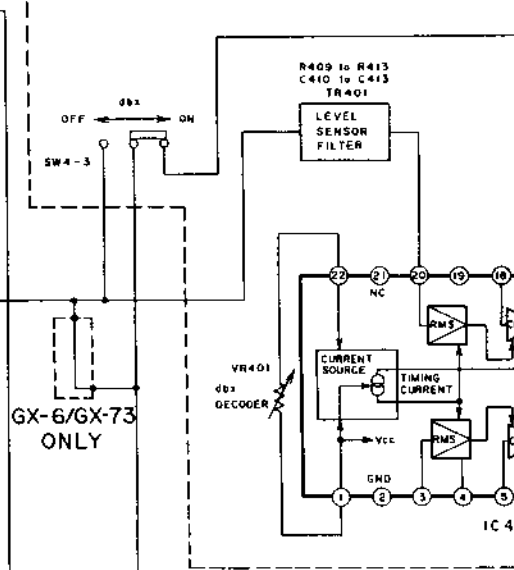
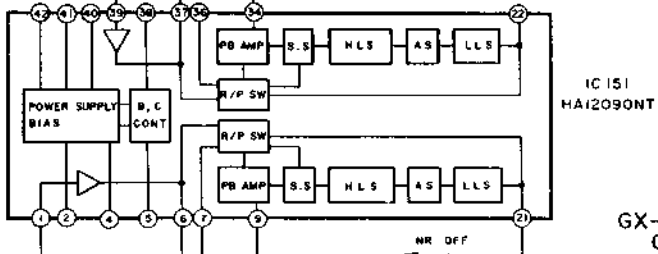
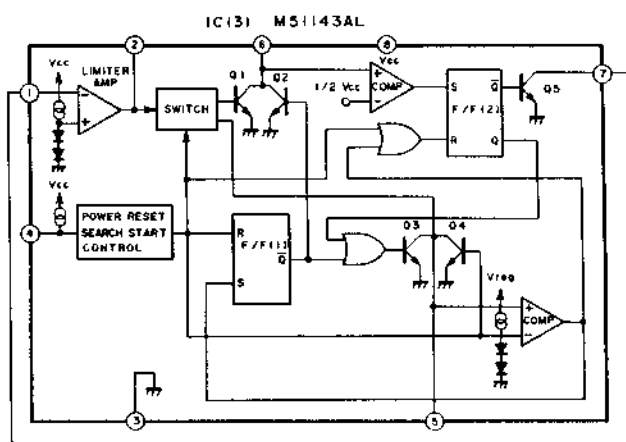
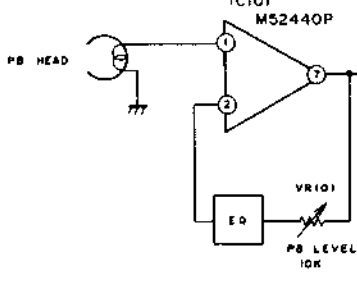
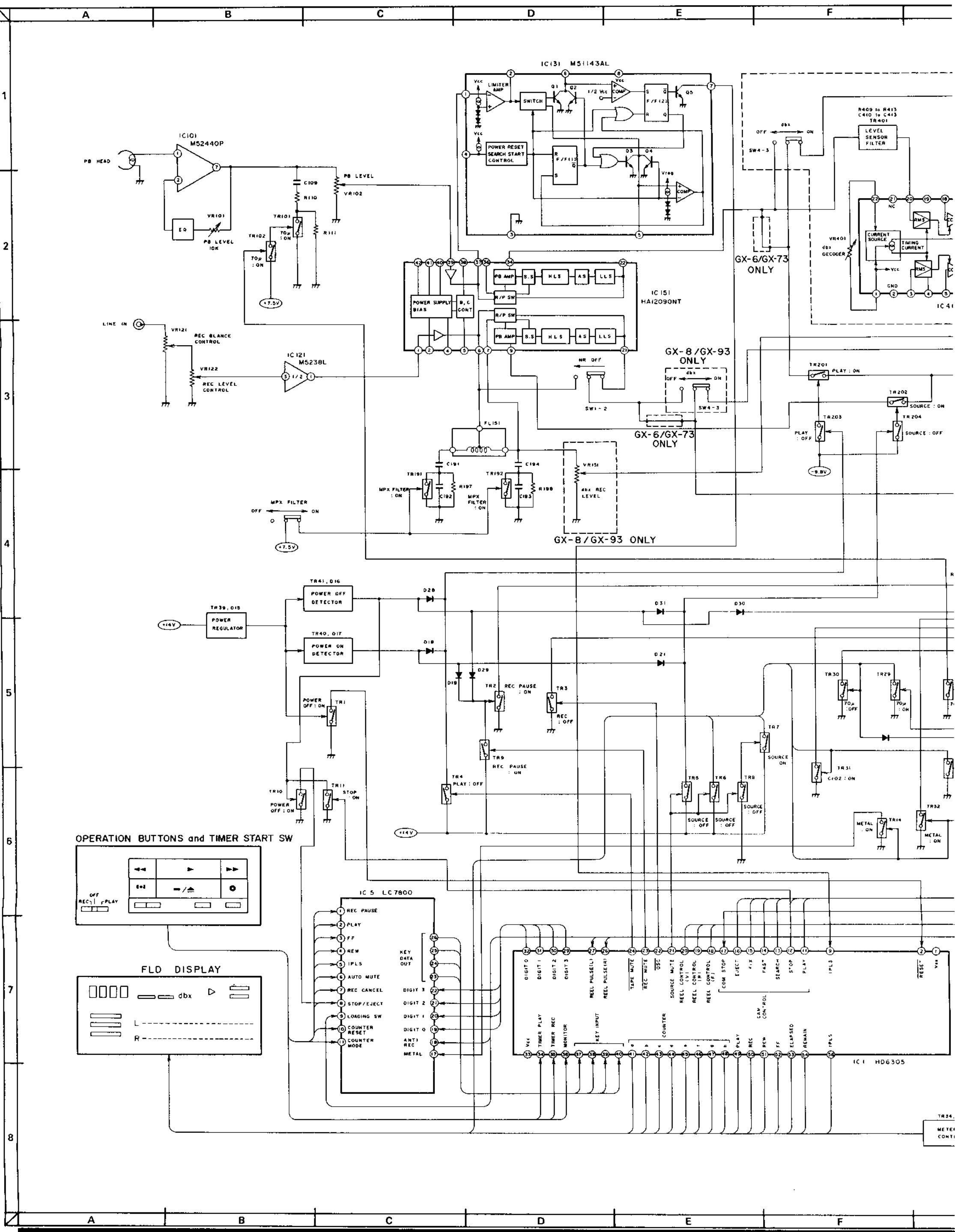
AKAI

MODEL **GX-73,93 (GX-6,8)**

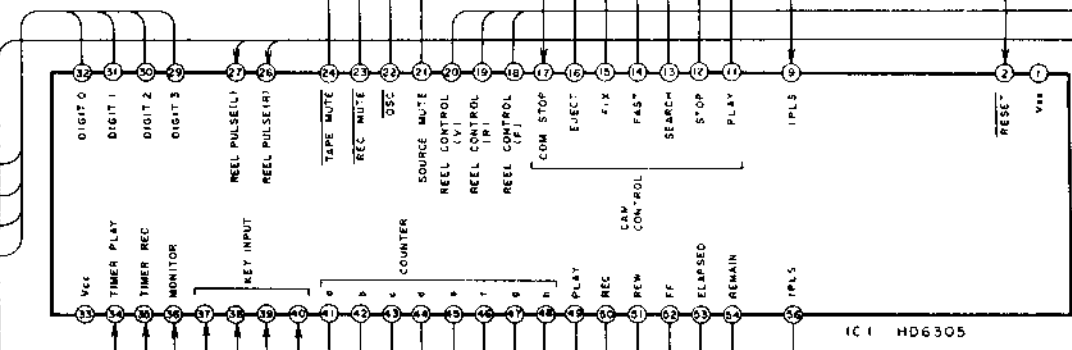
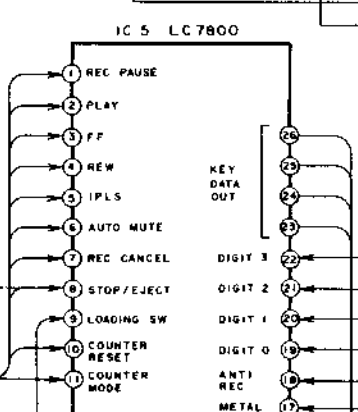
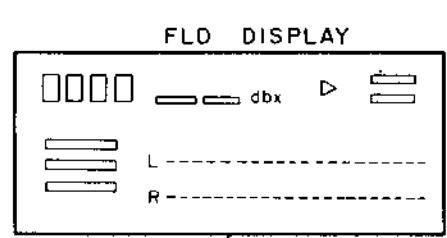
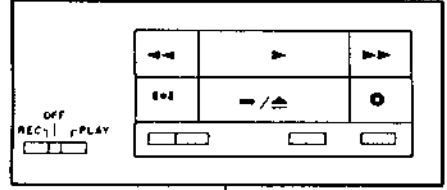
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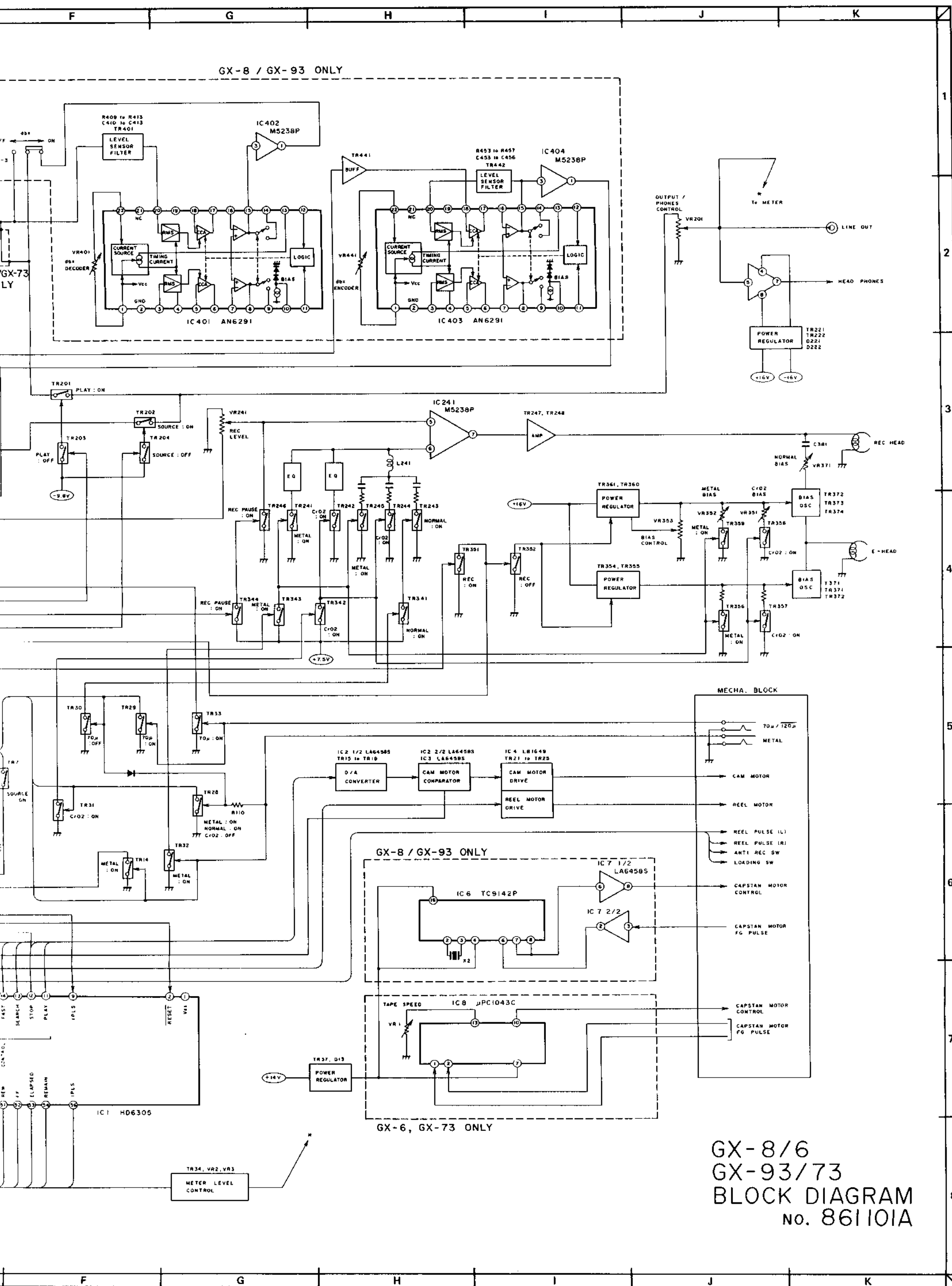


OPERATION BUTTONS and TIMER START SW



TR34

METER CONT



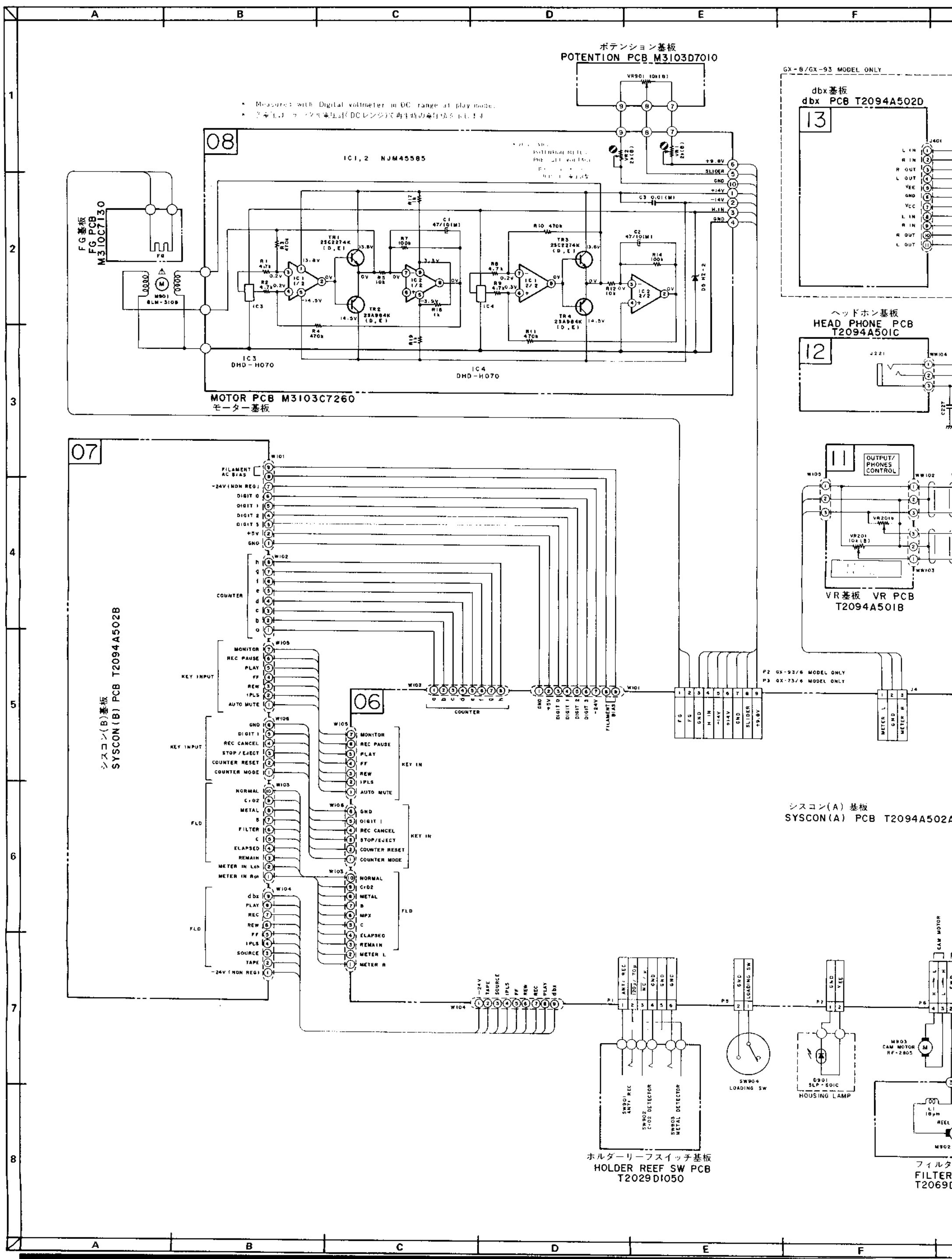
GX-8 / GX-93 ONLY

GX-8 / GX-93 ONLY

GX-6, GX-73 ONLY

GX-8/6
 GX-93/73
 BLOCK DIAGRAM
 No. 861101A

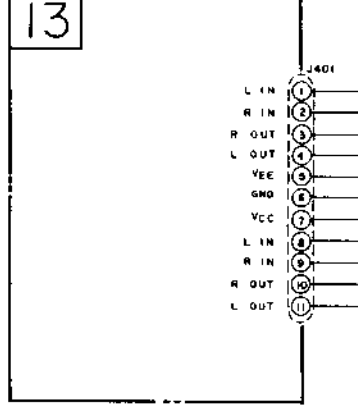
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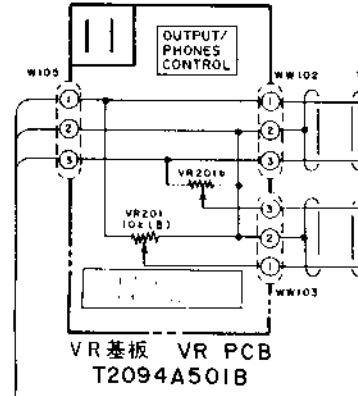
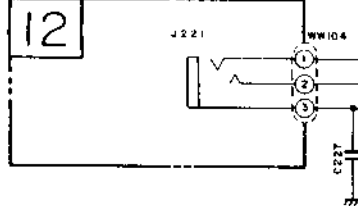
ポテンション基板
POTENTIAL PCB M3103D7010

GX-8/GX-93 MODEL ONLY

dbx基板
dbx PCB T2094A502D



ヘッドホン基板
HEAD PHONE PCB T2094A501C



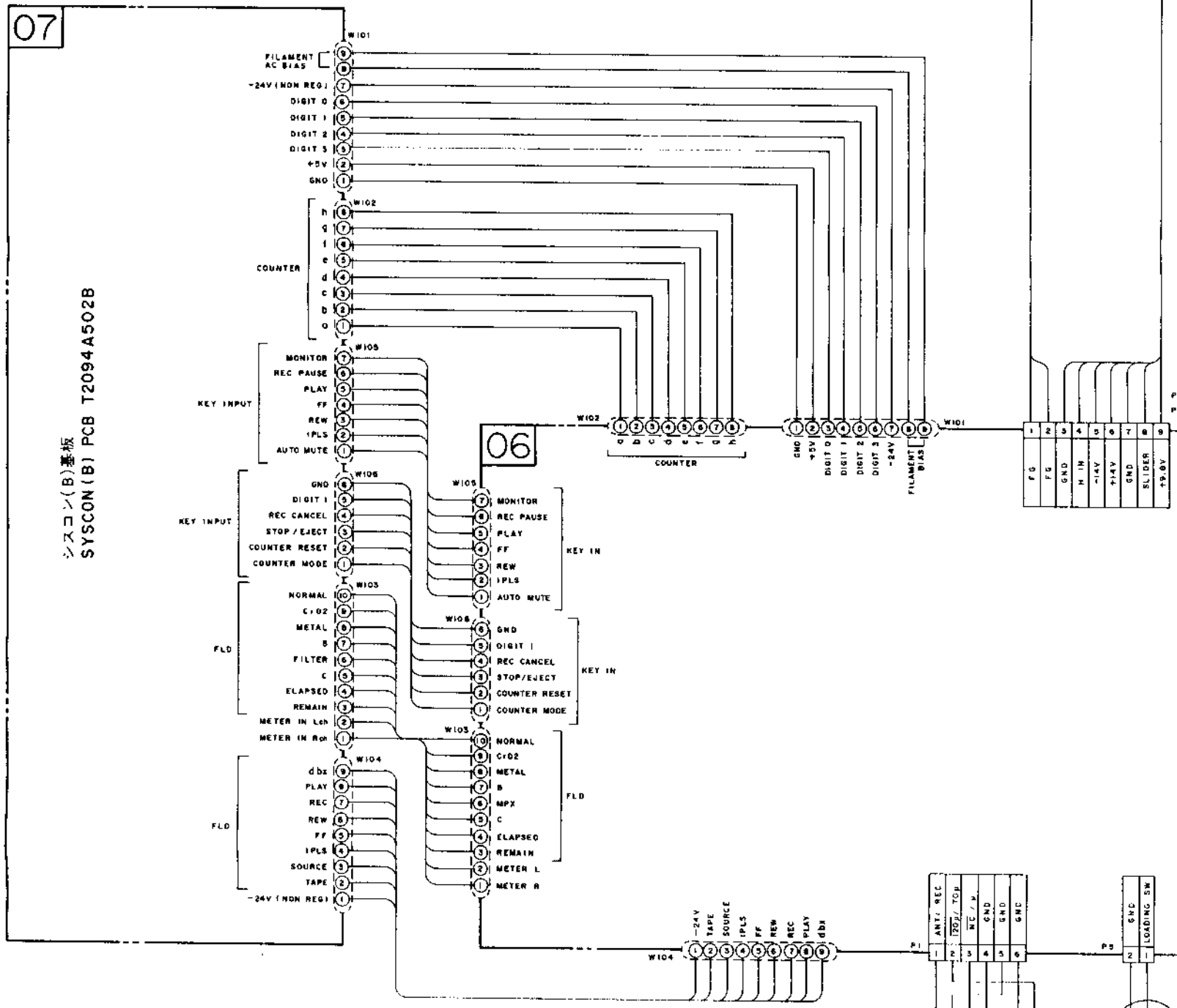
シスコン(A)基板
SYSCON(A) PCB T2094A502A



ホルダーリーフスイッチ基板
HOLDER REEF SW PCB T2029D1050

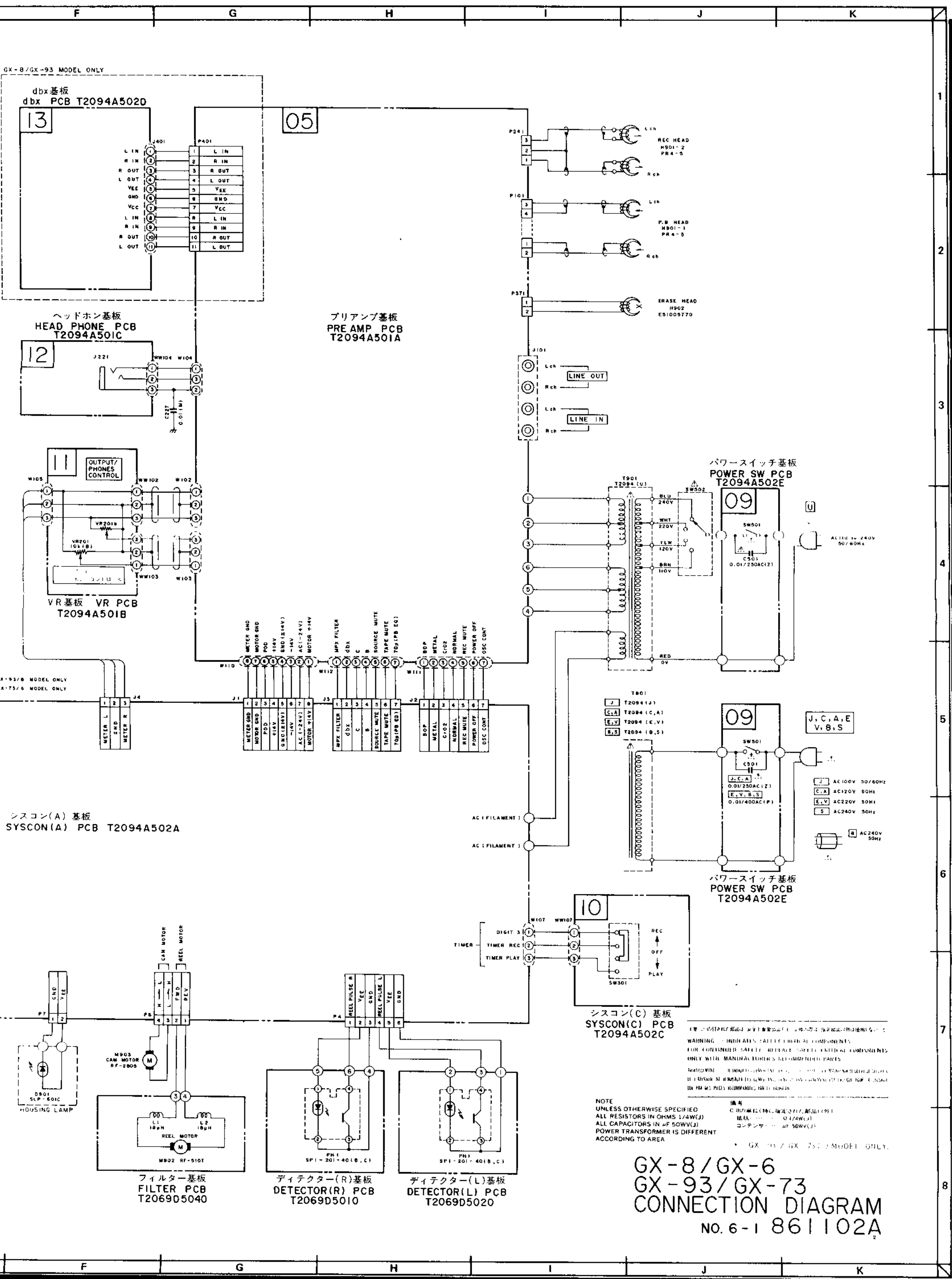
フィルタ
FILTER T2069D

シスコン(B)基板
SYSCON(B) PCB T2094A502B



1
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A B C D E F



GX-8/GX-93 MODEL ONLY

GX-93/6 MODEL ONLY
GX-73/6 MODEL ONLY

シスコン(A) 基板
SYSCON(A) PCB T2094A502A

フィルター基板
FILTER PCB T2069D5040

ディテクター(R)基板
DETECTOR(R) PCB T2069D5010

ディテクター(L)基板
DETECTOR(L) PCB T2069D5020

GX-8/GX-6
GX-93/GX-73
CONNECTION DIAGRAM
No. 6-1 861102A

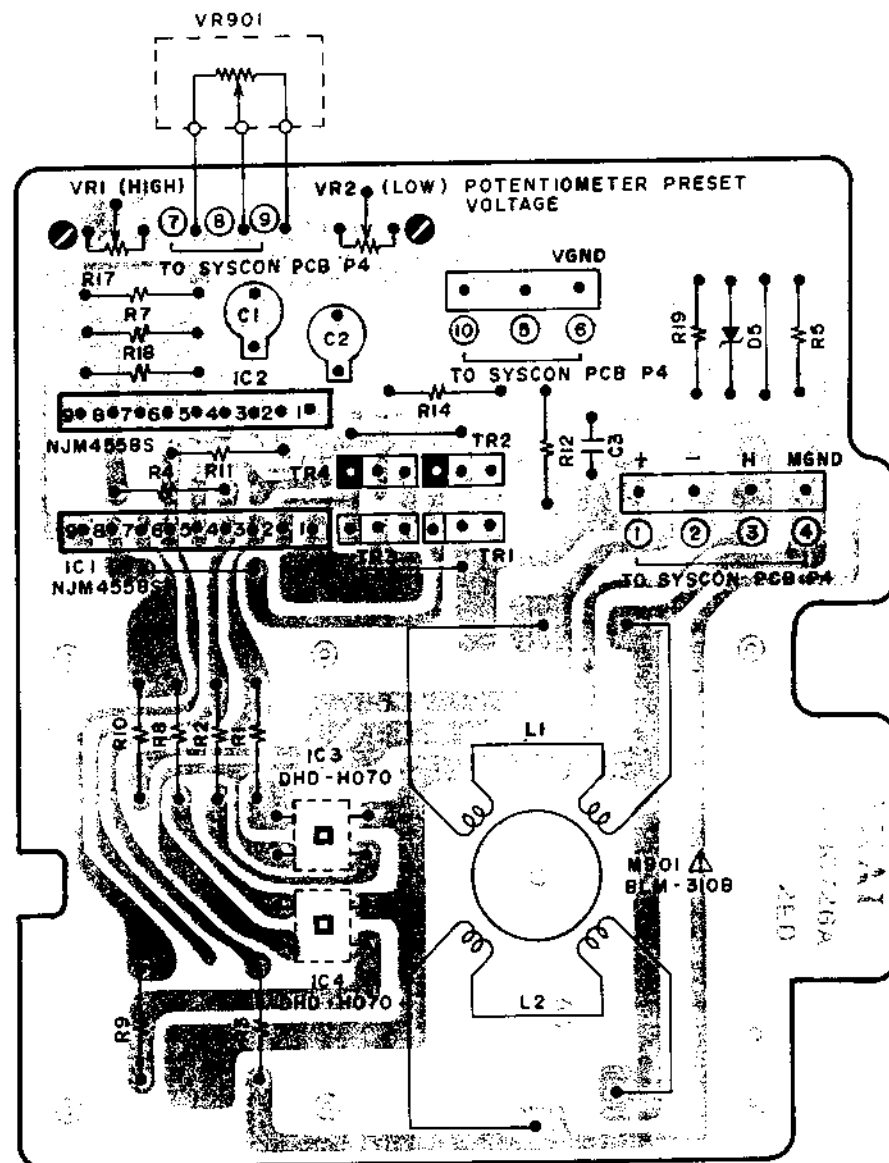
WARNING: INDICATES SAFETY CRITICAL COMPONENTS FOR CONSUMER SAFETY. REPLACE THESE CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS.

注意: 安全上の理由から、この記号は安全に重要な部品を示しています。これらの部品は必ず製造メーカーが推奨する部品で交換してください。

NOTE
UNLESS OTHERWISE SPECIFIED
ALL RESISTORS IN OHMS 1/4W(J)
ALL CAPACITORS IN μ F 50WV(J)
POWER TRANSFORMER IS DIFFERENT ACCORDING TO AREA

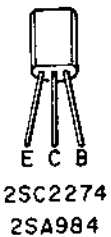
備考
C: 0.01/250AC(LZ)
E, V: 0.01/400AC(P)
J: 0.01/250AC(LZ)
C, A: 0.01/250AC(LZ)
E, V: 0.01/400AC(P)
J: AC100V 50/60HZ
C, A: AC120V 50HZ
E, V: AC220V 50HZ
S: AC240V 50HZ
B: AC240V 50HZ

GX-8/GX-6, GX-93/GX-73 MODEL ONLY.



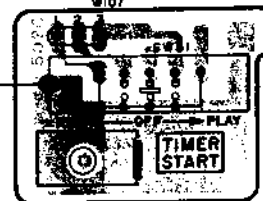
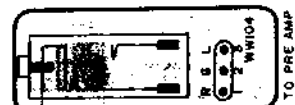
MOTOR PCB M3103C7260 (2ED)
 モーター基板

- = PNP TRANSISTOR
- = NPN TRANSISTOR
- TR1,3 --- 25C2274
- TR2,4 --- 2SA984

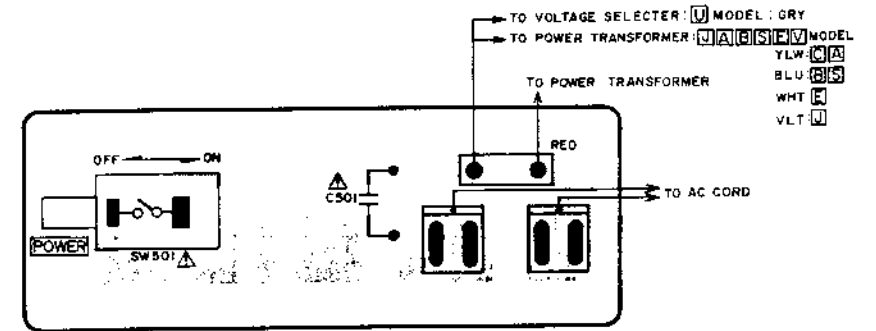


注意: △の付された部品は、安全上重要部品です。交換の際は、指定部品以外は使用しないこと。
 WARNING: △ INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS.
 注意: △の付された部品は、安全上重要部品です。交換の際は、指定部品以外は使用しないこと。
 Avertissement: △ IL INDIQUE LES COMPOSANTS CRITIQUES DE SURETE. POUR MAINTENIR LE DEGRE DE SECURITE DE L'APPAREIL, NE REMPLACER LES COMPOSANTS DONT LE FONCTIONNEMENT EST CRITIQUE POUR LA SECURITE QUE PAR DES PIECES RECOMMANDEES PAR LE FABRICANT.

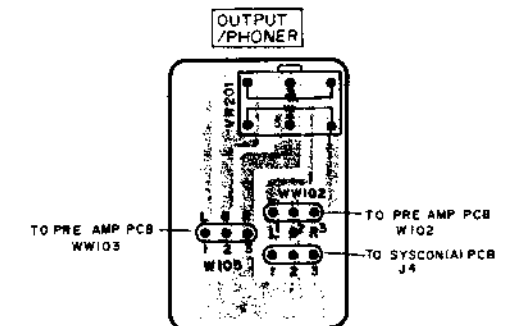
ヘッドホン基板
 HEAD PHONE PCB
 T2094A501C



SYSCON(C) PCB
 T2094A502C
 シスコン(C)基板



POWER SW PCB
 T 2094A502E
 パワースイッチ基板

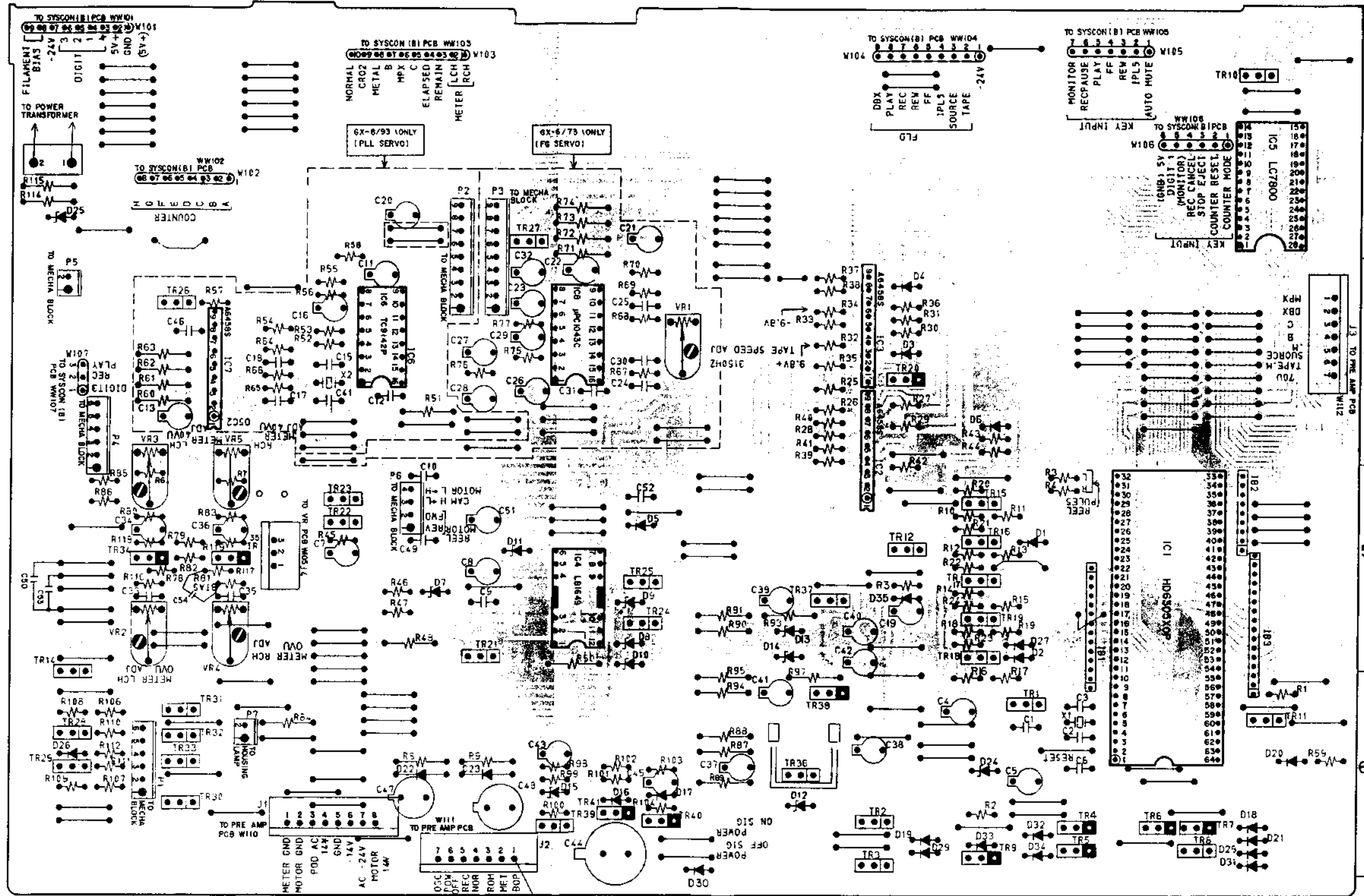


VR PCB
 T2094A501B
 VR基板

IC1 A5
 IC2 C4
 IC3 C4
 IC4 D5
 IC5 A3
 IC6 E4
 IC7 F4
 IC8 D4

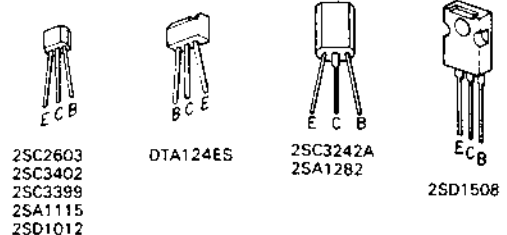
TR1 B6
 TR2 C6
 TR3 C4
 TR4 B6
 TR5 B6
 TR6 A6
 TR7 A6
 TR8 A6
 TR9 B6
 TR10 A3
 TR11 A6
 TR12 C5
 TR14 G5
 TR15 B5
 TR16 B5
 TR17 B5
 TR18 B5
 TR19 B5
 TR20 C4
 TR21 E5
 TR22 F5
 TR23 F5
 TR24 D5
 TR25 D5
 TR26 F4
 TR27 E3
 TR28 G6
 TR29 G6
 TR30 F6
 TR31 F6
 TR32 F6
 TR33 F6
 TR34 F5
 TR35 F5
 TR36 C6
 TR37 C5
 TR38 C6
 TR39 D6
 TR40 D6
 TR41 D6

2SC2603 TR28, TR29,
 TR39, TR22
 2SC3402 TR3, TR30, TR31,
 TR32, TR33
 2SC3399 TR1, TR2, TR10,
 TR11, TR8, TR14,
 TR23, TR24, TR25
 2SA1115 TR34, TR35,
 TR40, TR41
 DTA124ES TR4, TR5, TR6,
 TR7, TR9, TR20
 2SC3242A TR21, TR37
 2SA1282 TR38
 2SD1508 TR36
 2SD1012 TR15, TR16, TR17,
 TR18, TR19

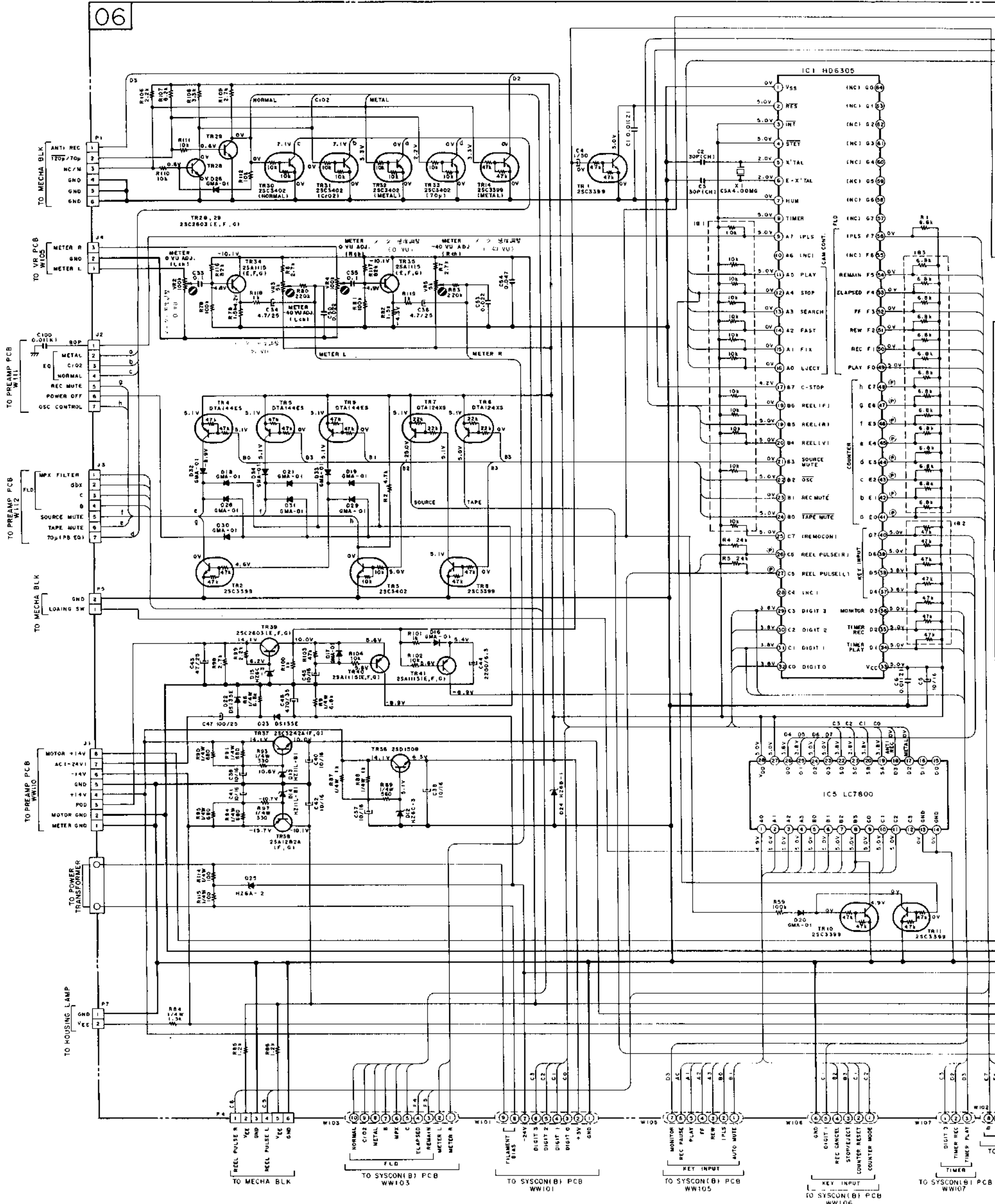


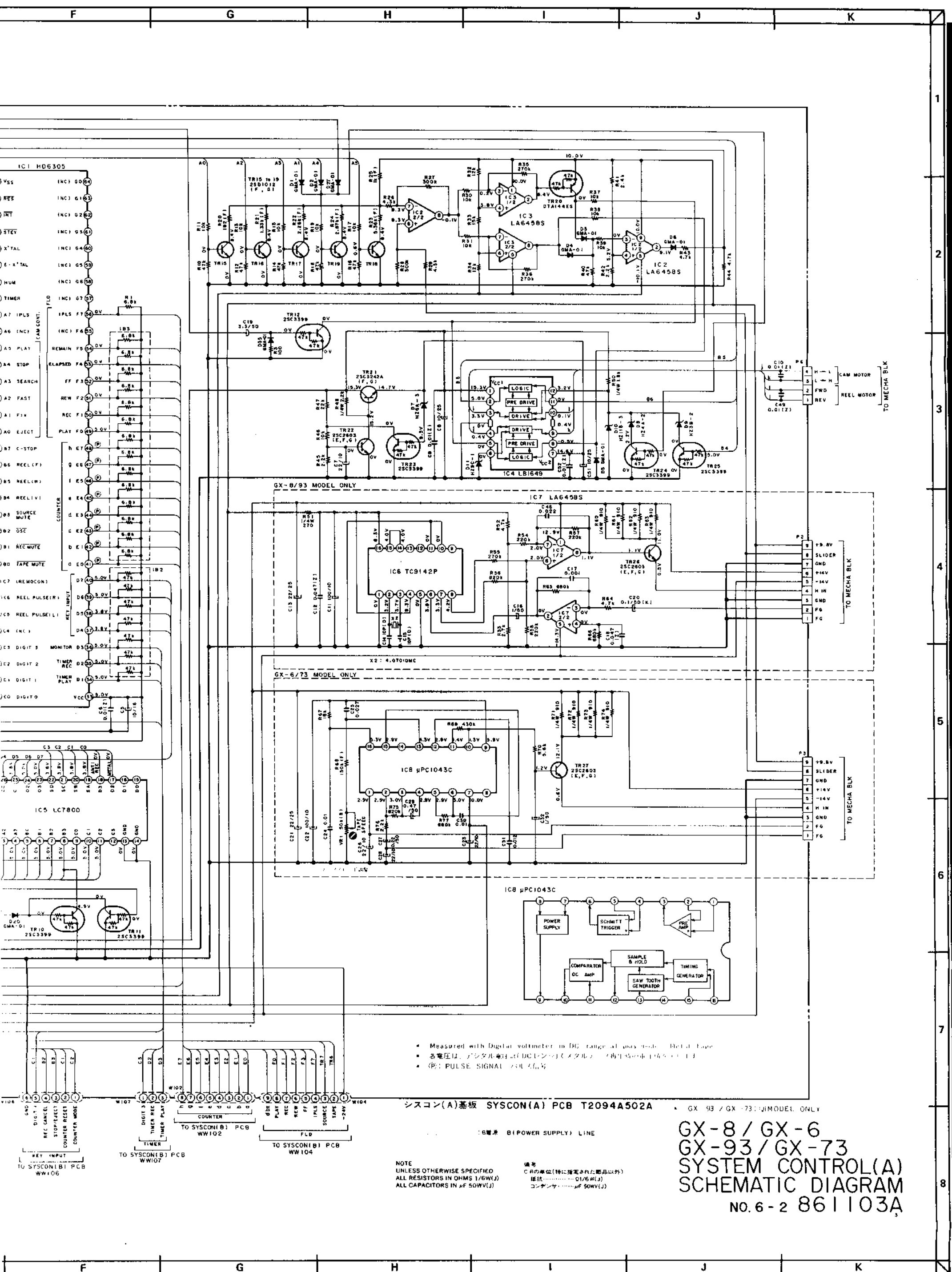
SYSCON (A) PCB T2094A502A
 シスコン(A)基板

••••• = NPN TRANSISTOR
 ••••• = PNP TRANSISTOR



GX-8/GX-6
GX-93/GX-73





シスコン(A)基板 SYSYCON(A) PCB T2094A502A

GX-8 / GX-6
 GX-93 / GX-73
 SYSTEM CONTROL(A)
 SCHEMATIC DIAGRAM
 NO. 6-2 861103A

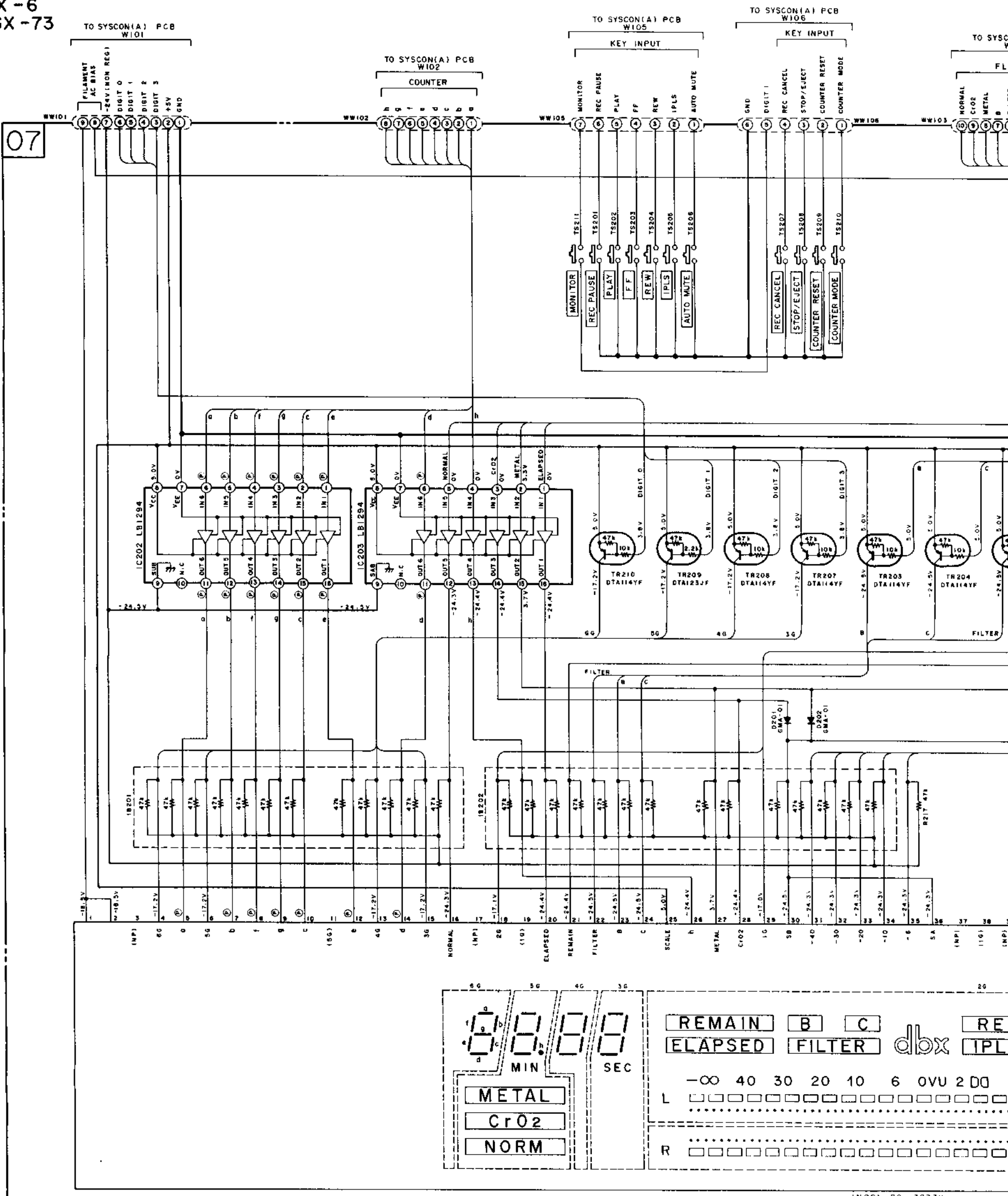
NOTE
 UNLESS OTHERWISE SPECIFIED
 ALL RESISTORS IN OHMS 1/5W(J)
 ALL CAPACITORS IN μF 50WV(J)

備考
 Cの単位(特に指定された部品以外)
 抵抗……………Ω/5W(J)
 コンデンサ……………μF 50WV(J)

- Measured with Digital voltmeter in DC range at any mode. Refer Page
- 各電圧は、デジタル電圧計(DCレンジ)で測定した値を示す。
- (例) PULSE SIGNAL 40V 4.0V

⑧電源 B(Power Supply) LINE

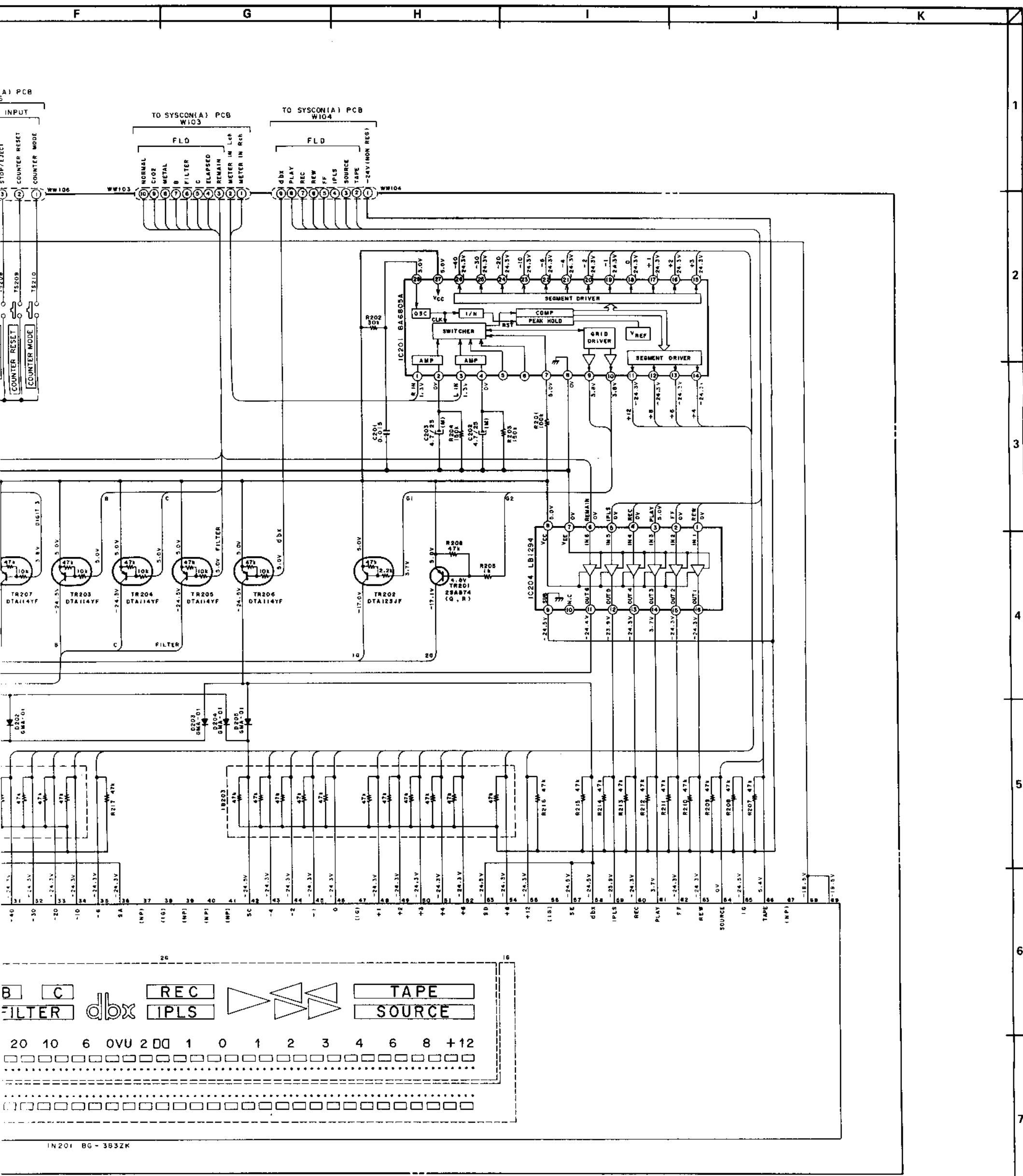
GX-8 / GX-6
GX-93 / GX-73



SYSCON(B) PCB T2094A502B
シスコン(B)基板

：B電源線 (POWER SUPPLY) LINE

IN201 BG-3832K

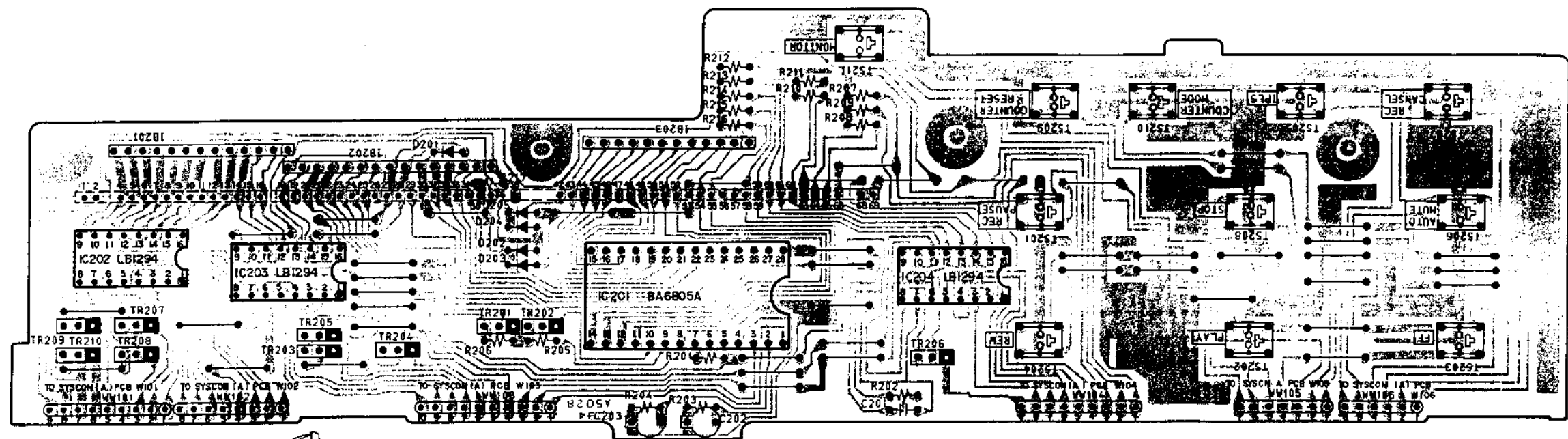


* GX-93 / GX-73: □ MODEL ONLY.

NOTE
UNLESS OTHERWISE SPECIFIED
ALL RESISTORS IN OHMS 1/6W(J)
ALL CAPACITORS IN μF 50WV(J)

備考
C.Rの単位(特に指定された部品以外)
抵抗……………Ω/6W(J)
コンデンサ……………μF 50WV(J)

GX-8/GX-6
GX-93/GX-73
SYSTEM CONTROL(B)
SCHEMATIC DIAGRAM
No. 6-3 861104A



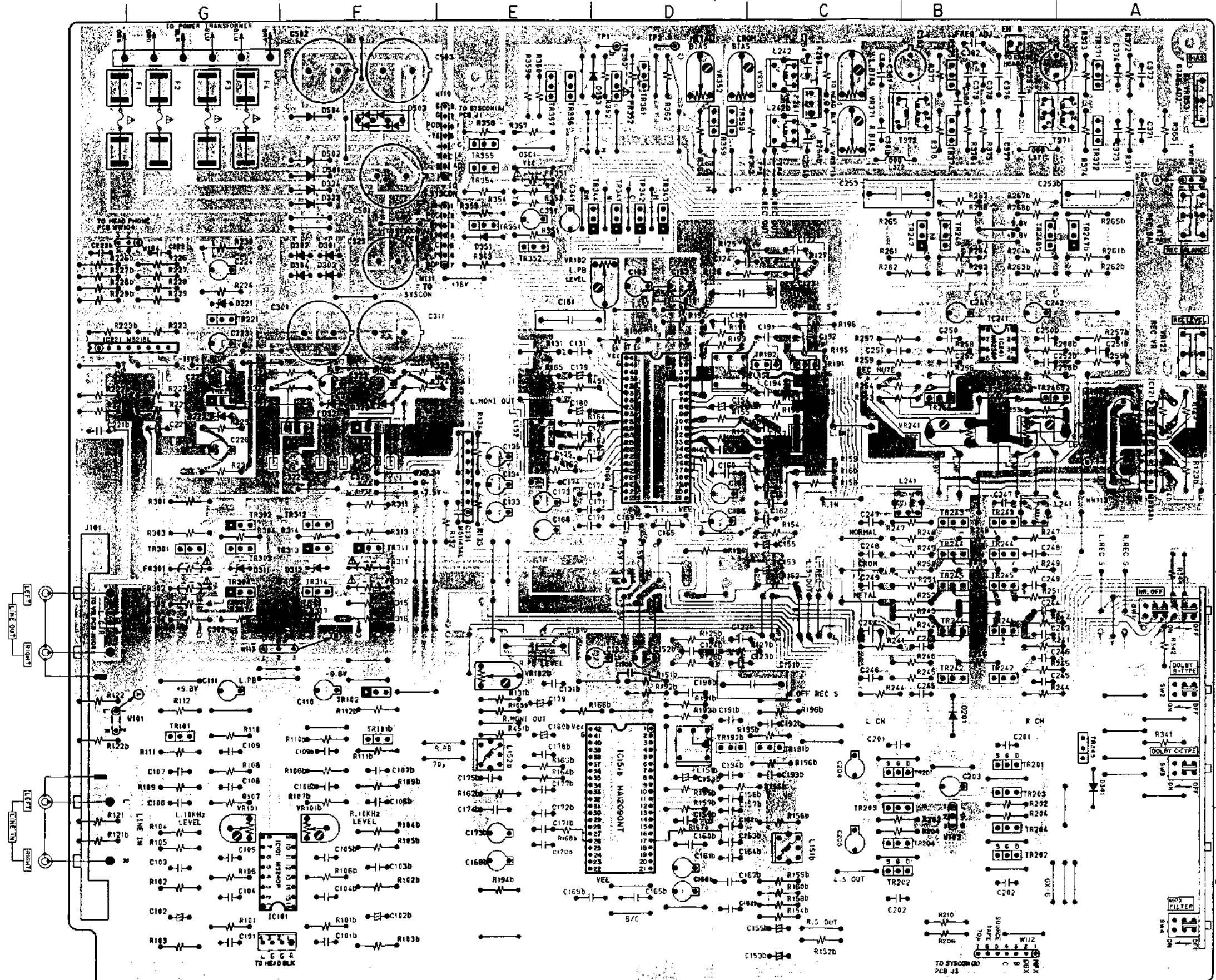
DTA114YF.....TR210,TR207
 TR208,TR203
 TR204,TR205
 TR206
 DTA123JF.....TR202,TR209
 2SA874.....TR201



DTA114YF
 DTA123JF
 2SA874

PNP TRANSISTOR
 B

SYSCON(B) PCB T2094A502B
 シスコン(B)基板



PRE AMP PCB T2094A501A
 プリアンプ基板

- | | |
|------------|------------|
| IC101...F6 | TR245b..B4 |
| IC121...A3 | TR246...B3 |
| IC131...E3 | TR247...B2 |
| IC151...D3 | TR247b..A2 |
| IC221...G3 | TR248...B2 |
| IC241...B3 | TR248b..B2 |
| | TR301...G4 |
| | TR302...G4 |
| | TR303...G4 |
| | TR304...G4 |
| | TR311...F4 |
| | TR312...F4 |
| | TR313...F4 |
| | TR314...F4 |
| | TR321...F3 |
| | TR322...F3 |
| | TR341...D2 |
| | TR342...D2 |
| | TR343...D2 |
| | TR344...D2 |
| | TR345...A5 |
| | TR351...E2 |
| | TR352...E2 |
| | TR354...E1 |
| | TR355...E1 |
| | TR356...E1 |
| | TR357...E1 |
| | TR358...D1 |
| | TR359...D1 |
| | TR360...D1 |
| | TR361...D1 |
| | TR371...A1 |
| | TR372...A1 |
| | TR373...B1 |
| | TR374...B1 |

- | | |
|----------|----------|
| | |
| 25C3383 | 25C2911 |
| 25A1392 | 25A1209 |
| 25C2320 | |
| 25C2274 | |
| | |
| 25C2910 | 25K170 |
| 25A1208 | |
| 25C3242 | |
| | |
| DTC144ES | DTC143ES |
| DTC143ES | DTC144ES |
| DTA114ES | DTA114ES |

- | | |
|---------|-----------------------|
| 25C3383 | TR101, TR101b, TR303, |
| | TR312, TR314, TR315, |
| | TR316, TR319, TR320, |
| | TR321, TR322, TR323, |
| | TR324, TR325, TR326, |
| | TR327, TR328, TR329, |
| | TR330, TR331, TR332, |
| | TR333, TR334, TR335, |
| | TR336, TR337, TR338, |
| | TR339, TR340, TR341, |
| | TR342, TR343, TR344, |
| | TR345, TR346, TR347, |
| | TR348, TR349, TR350, |
| | TR351, TR352, TR353, |
| | TR354, TR355, TR356, |
| | TR357, TR358, TR359, |
| | TR360, TR361, TR362, |
| | TR363, TR364, TR365, |
| | TR366, TR367, TR368, |
| | TR369, TR370, TR371, |
| | TR372, TR373, TR374, |
| | TR375, TR376, TR377, |
| | TR378, TR379, TR380, |
| | TR381, TR382, TR383, |
| | TR384, TR385, TR386, |
| | TR387, TR388, TR389, |
| | TR390, TR391, TR392, |
| | TR393, TR394, TR395, |
| | TR396, TR397, TR398, |
| | TR399, TR400, TR401, |
| | TR402, TR403, TR404, |
| | TR405, TR406, TR407, |
| | TR408, TR409, TR410, |
| | TR411, TR412, TR413, |
| | TR414, TR415, TR416, |
| | TR417, TR418, TR419, |
| | TR420, TR421, TR422, |
| | TR423, TR424, TR425, |
| | TR426, TR427, TR428, |
| | TR429, TR430, TR431, |
| | TR432, TR433, TR434, |
| | TR435, TR436, TR437, |
| | TR438, TR439, TR440, |
| | TR441, TR442, TR443, |
| | TR444, TR445, TR446, |
| | TR447, TR448, TR449, |
| | TR450, TR451, TR452, |
| | TR453, TR454, TR455, |
| | TR456, TR457, TR458, |
| | TR459, TR460, TR461, |
| | TR462, TR463, TR464, |
| | TR465, TR466, TR467, |
| | TR468, TR469, TR470, |
| | TR471, TR472, TR473, |
| | TR474, TR475, TR476, |
| | TR477, TR478, TR479, |
| | TR480, TR481, TR482, |
| | TR483, TR484, TR485, |
| | TR486, TR487, TR488, |
| | TR489, TR490, TR491, |
| | TR492, TR493, TR494, |
| | TR495, TR496, TR497, |
| | TR498, TR499, TR500, |

注意 △の付いた部品は安全上重要な部品です。交換の際は、指定部品以外は使用しないでください。
 WARNING △ INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS.
 Avertissement △ Le numéro des composants critiques de sécurité pour maintenir le degré de sécurité de l'appareil. Ne remplacer les composants dont le fonctionnement est critique pour la sécurité que par des pièces recommandées par le fabricant.

05

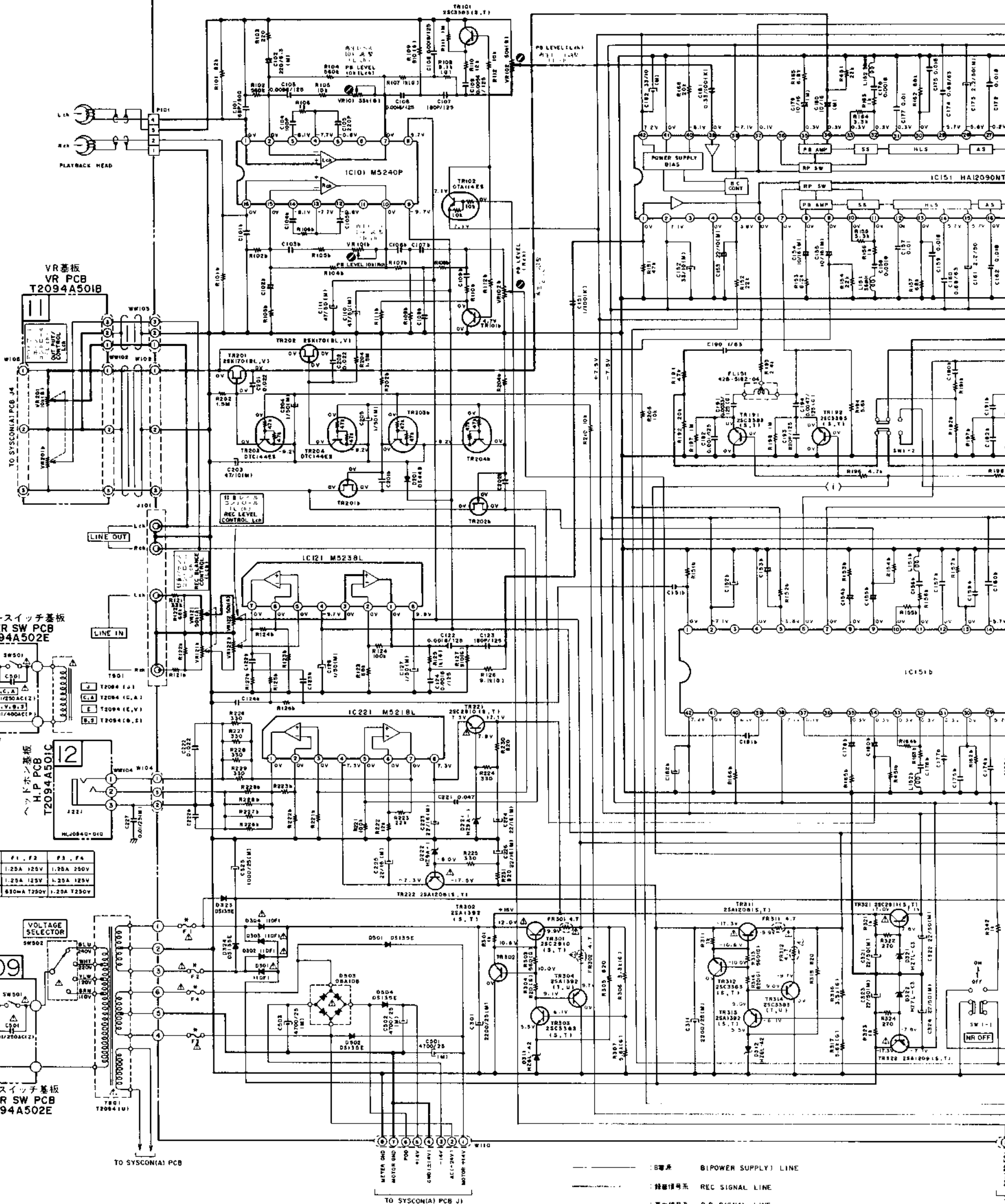
J.C.A E.V.S.B
POWER SW PCB
T2094A502E

ヘッドホン基板
H.P. PCB
T2094A501C

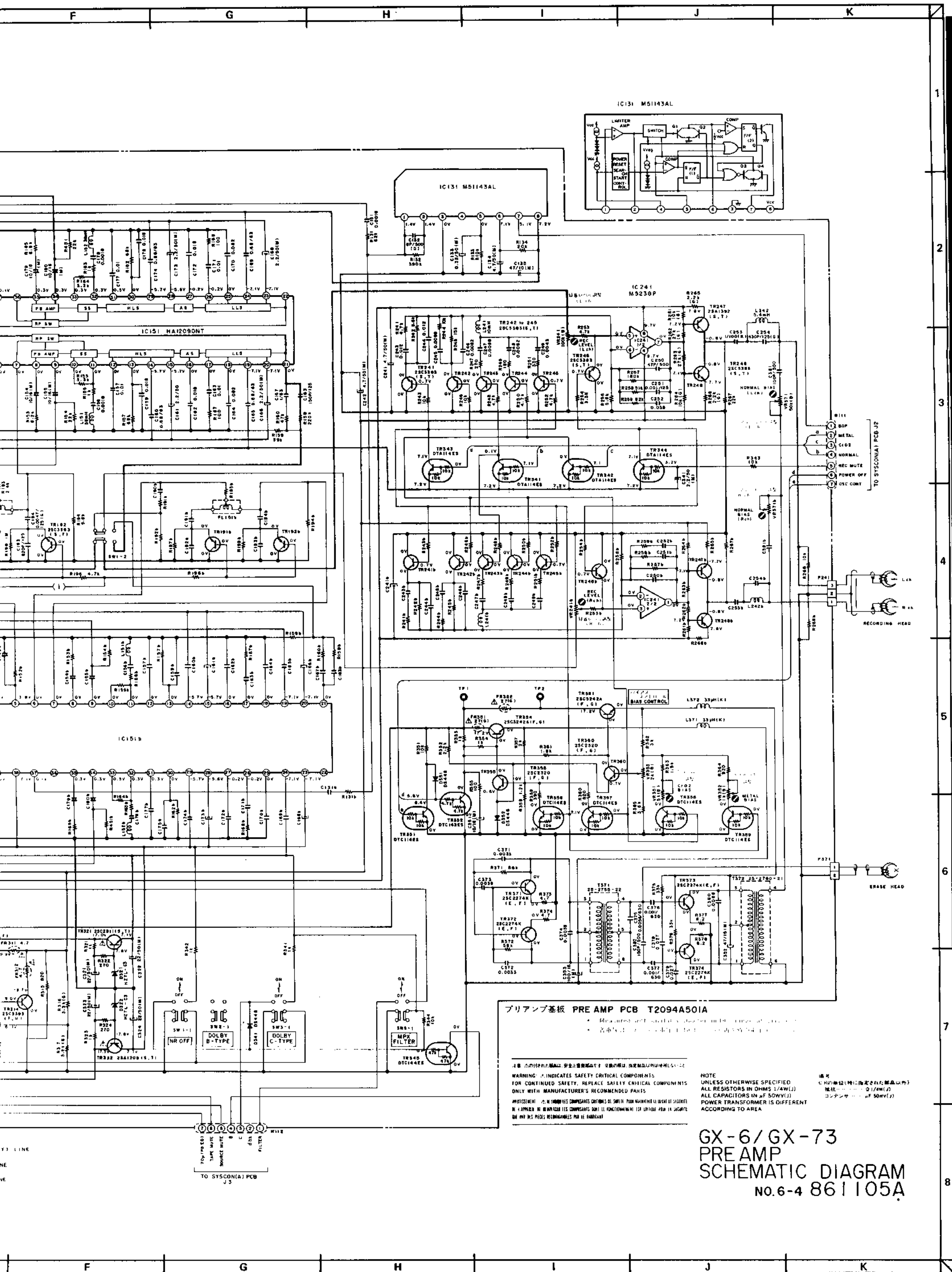
	F1, F2	F3, F4
J	1.25A 125V	1.25A 250V
C, A	1.25A 125V	1.25A 125V
V, E, S, B	830mA 1250V	1.20A 1250V

VOLTAGE SELECTOR

POWER SW PCB
T2094A502E



BIPOWER SUPPLY LINE
REC SIGNAL LINE
P.B SIGNAL LINE



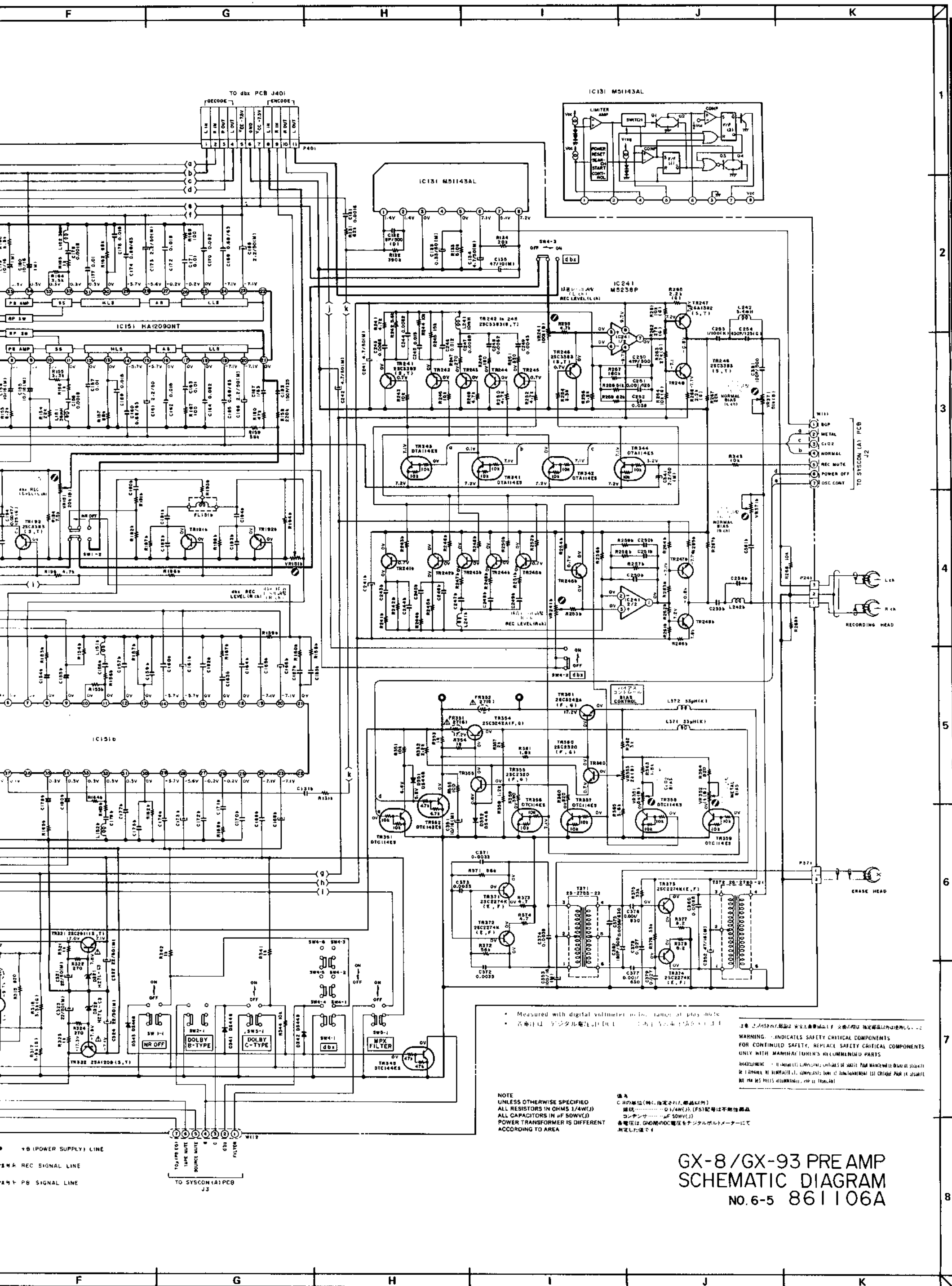
プリアンプ基板 PRE AMP PCB T2094A501A

Measurements were made at room temperature (20°C ± 5°C) and relative humidity (50% ± 5%).
 測定は室温(20°C ± 5°C)及び相対湿度(50% ± 5%)で行った。

WARNING: *INDICATES SAFETY CRITICAL COMPONENTS
 FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS
 ONLY WITH MANUFACTURER'S RECOMMENDED PARTS
 注意: *印の部品は、安全上重要な部品です。交換の際は、指定部品以外の部品を使用しないでください。
 継続して安全のために、安全上重要な部品は、製造元の推奨部品のみを使用してください。

NOTE: UNLESS OTHERWISE SPECIFIED
 ALL RESISTORS IN OHMS (1/AW(L))
 ALL CAPACITORS IN µF (50V(L))
 POWER TRANSFORMER IS DIFFERENT
 ACCORDING TO AREA
 注: 不明な場合は、すべて抵抗はオーム(1/AW(L))、コンデンサはマイクロファラッド(50V(L))とする。
 パワー変圧器は地域によって異なる。

GX-6/GX-73
 PRE AMP
 SCHEMATIC DIAGRAM
 NO.6-4 861105A



• Measured with digital voltmeter in the range of play mode
 • 測定はデジタル電圧計にてレコーダの再生モードで行った

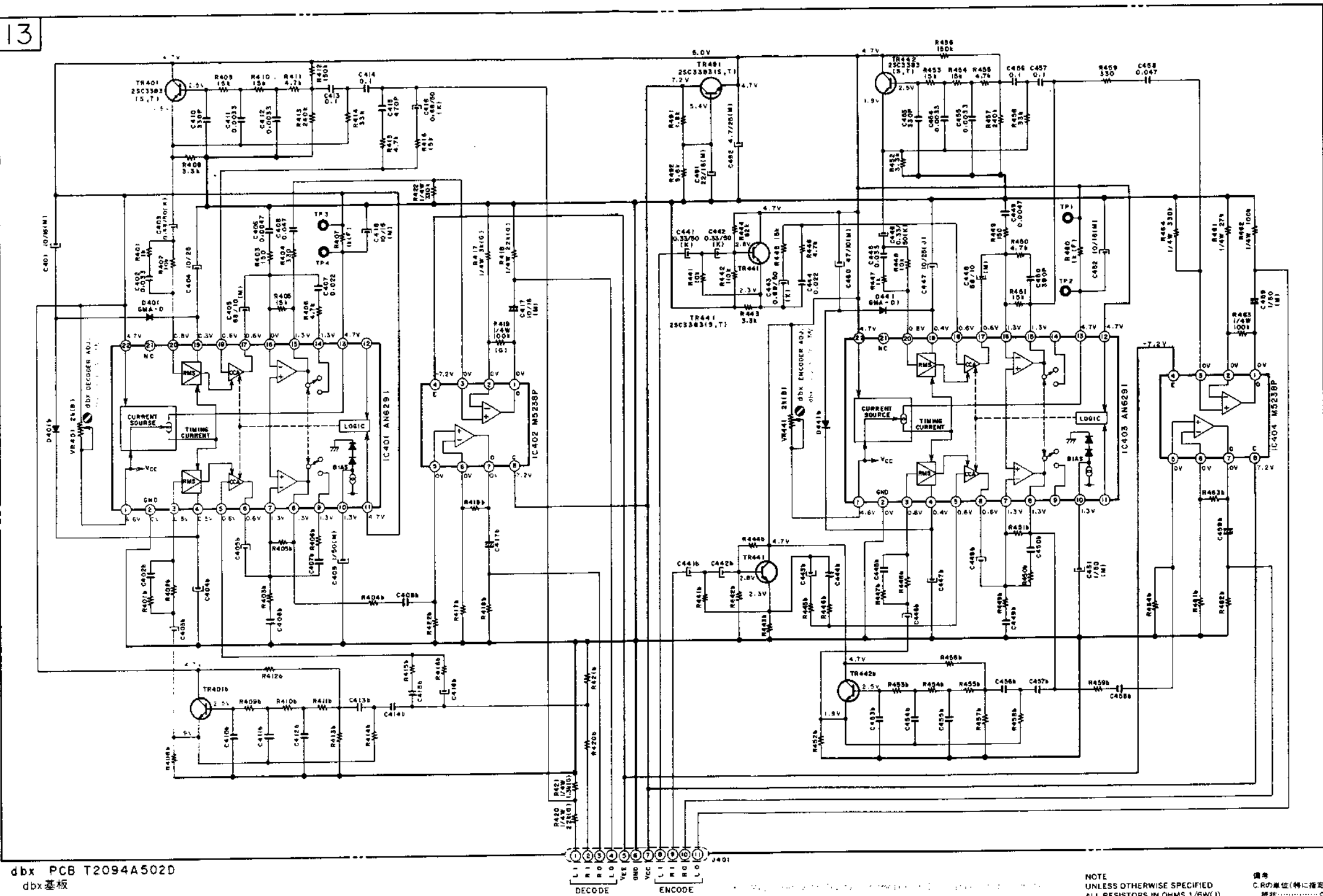
注意: 本機には安全上の理由から、交換可能な部品は必ずしも安全上の理由から交換する必要があります。
WARNING: INDICATES SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY. REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS.
 注意: 本機には安全上の理由から、交換可能な部品は必ずしも安全上の理由から交換する必要があります。
 本機には安全上の理由から、交換可能な部品は必ずしも安全上の理由から交換する必要があります。

NOTE
 UNLESS OTHERWISE SPECIFIED
 ALL RESISTORS IN OHMS (1/4W.)
 ALL CAPACITORS IN μF (50VDC)
 POWER TRANSFORMER IS DIFFERENT
 ACCORDING TO AREA

注意
 本機には安全上の理由から、交換可能な部品は必ずしも安全上の理由から交換する必要があります。
 本機には安全上の理由から、交換可能な部品は必ずしも安全上の理由から交換する必要があります。

**GX-8/GX-93 PRE AMP
 SCHEMATIC DIAGRAM
 NO. 6-5 861106A**

13



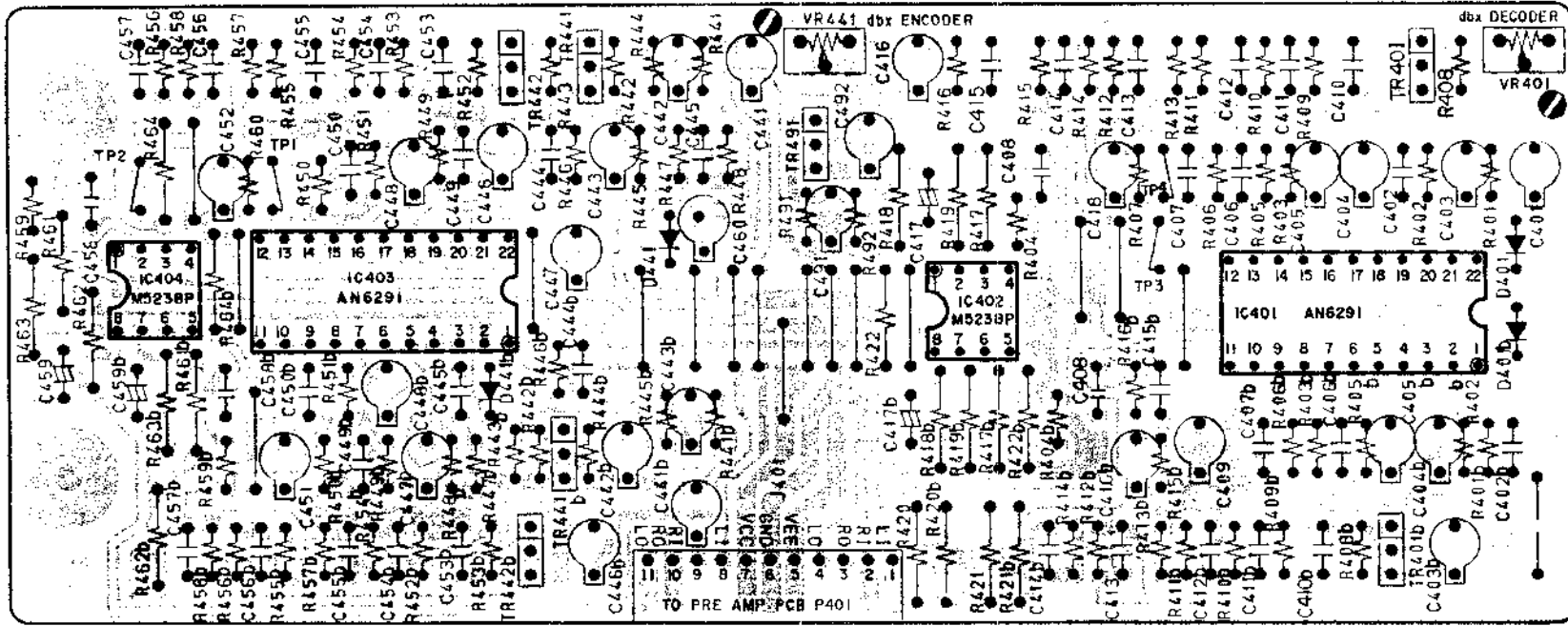
dbx PCB T2094A502D
dbx基板

NOTE
UNLESS OTHERWISE SPECIFIED
ALL RESISTORS IN OHMS 1/6W(J)
ALL CAPACITORS IN μ F 50WV(J)

備考
C.R.の単位(特に指定された部品以外)
抵抗…………… Ω /6W(J)
コンデンサ…………… μ F 50WV(J)

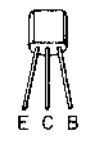
GX-8/GX-93 dbx
SCHEMATIC DIAGRAM
NO.6-6 861107A

• GX-93: J MODEL ONLY.



dbx PCB T2094A502D
dbx基板

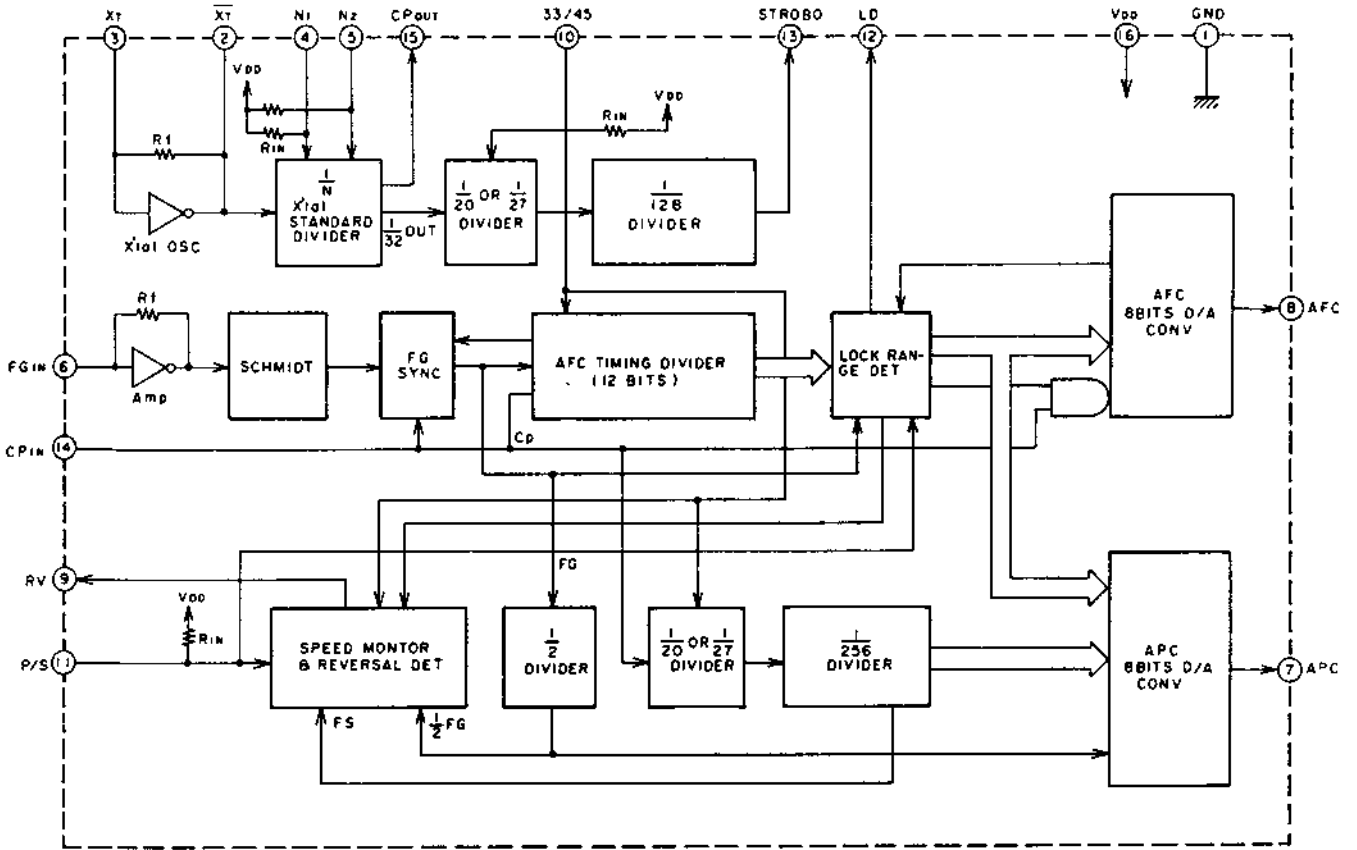
 NPN TRANSISTOR



2SC3383

2SC3383.....TR401,TR401b,
TR491,TR442,
TR442b,TR441,
TR441b,

TC9142P



LC7800

