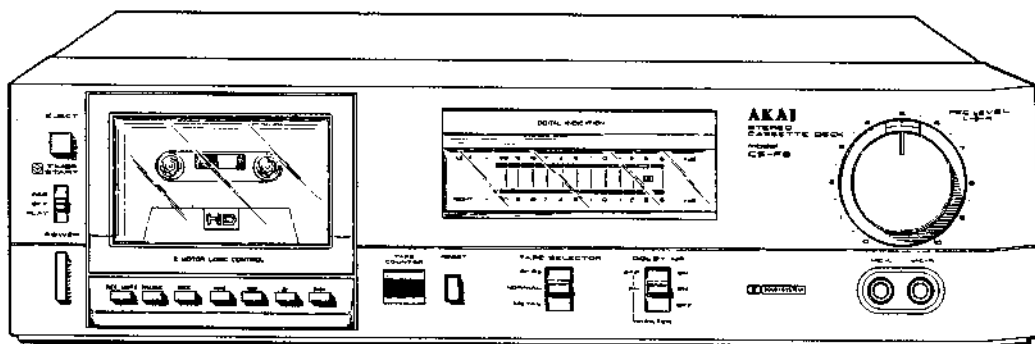


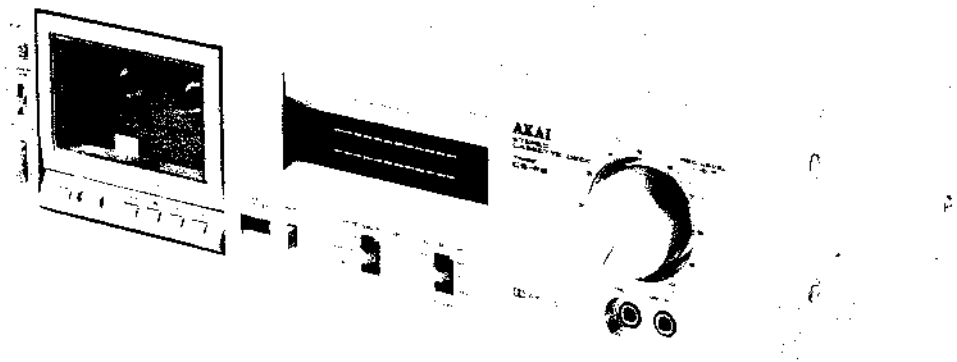
AKAI SERVICE MANUAL



STEREO CASSETTE DECK

MODEL **CS-F9/J**

CS-F9/J



STEREO CASSETTE DECK

MODEL CS-F9/J

THIS MANUAL IS APPLICABLE TO BOTH SILVER AND BLACK PANEL MODELS

| | | |
|-----------|-------------------------|----|
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SECTION I

SERVICE MANUAL

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For basic adjustments, measuring methods, and operating principles, refer to GENERAL TECHNICAL MANUAL.

I . TECHNICAL DATA

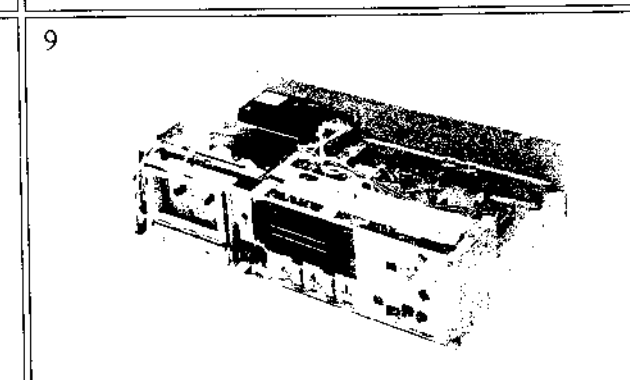
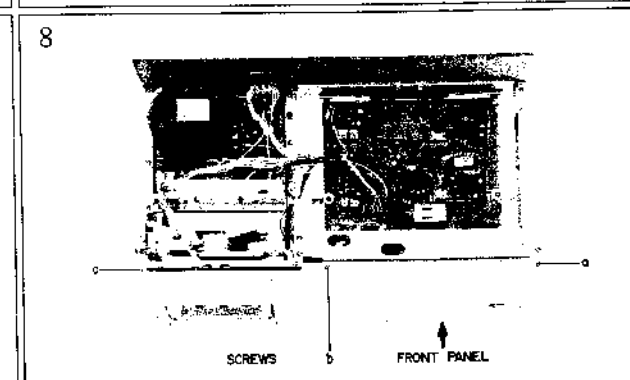
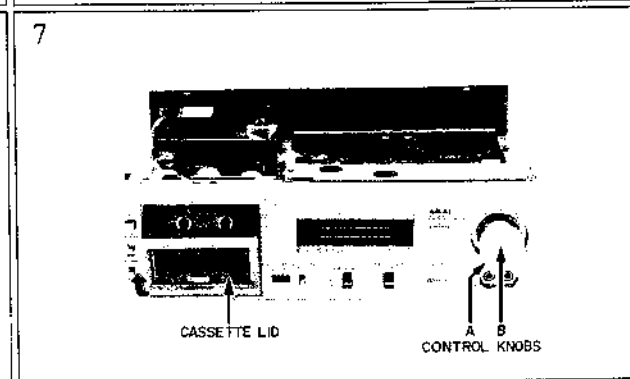
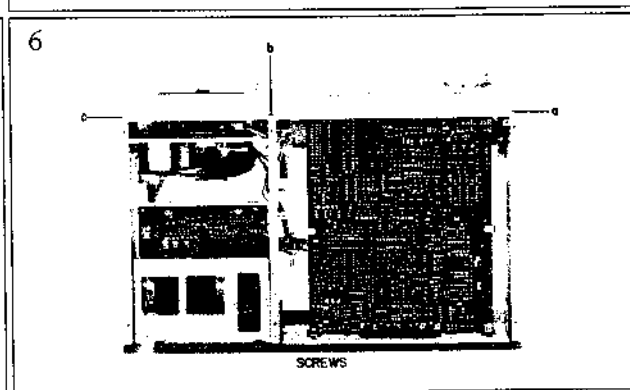
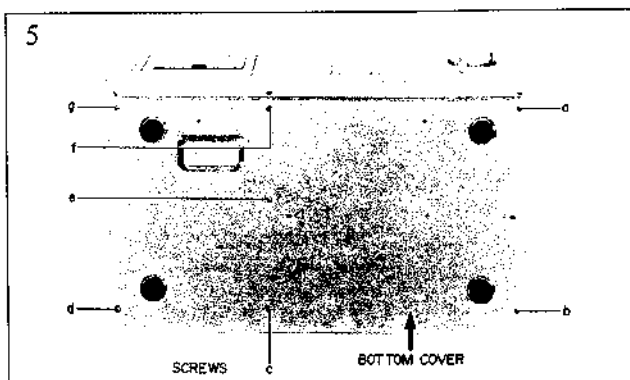
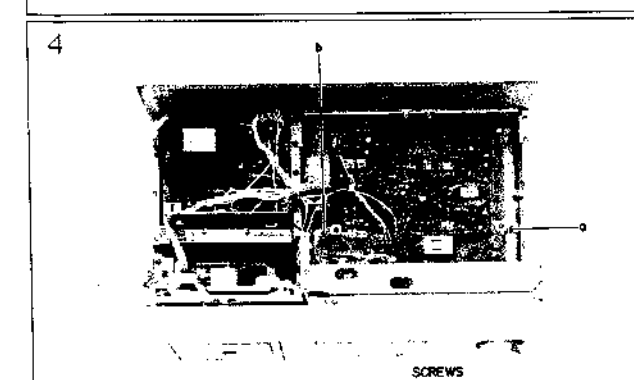
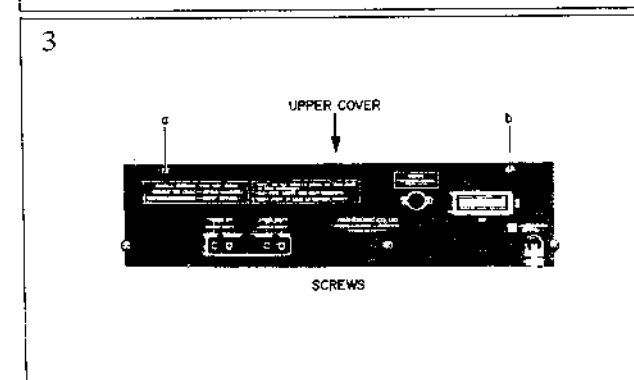
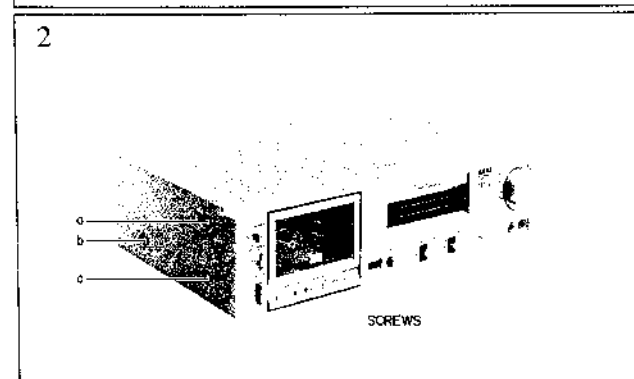
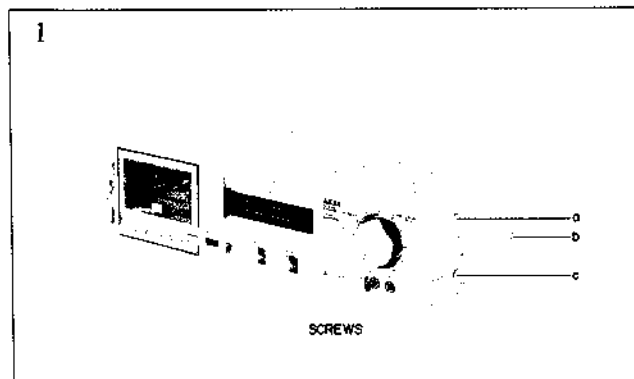
| | |
|-----------------------|--|
| TRACK SYSTEM | 4 Track 2 Channel Stereo System |
| TAPE | Philips Type Cassette |
| TAPE SPEED | 4.76 cm/s \pm 1.0% (1-7/8 ips. \pm 1.0%) |
| HEADS | Erase head \times 1 High density metallic head for recording/playback \times 1 |
| MOTORS | Electronically speed controlled DC motor for capstan drive \times 1 DC motor for reel drive \times 1 |
| WOW & FLUTTER | Less than 0.04% WRMS, 0.11% (DIN 45500) |
| TAPE WINDING TIME | 80 sec. using a C-60 cassette tape |
| FREQUENCY RESPONSE | Normal: 30 to 15,000 Hz \pm 3 dB (-20 VU) CrO ₂ : 30 to 16,000 Hz \pm 3 dB (-20 VU) 30 to 8,000 Hz \pm 3 dB (0 VU) Metal: 30 to 18,000 Hz \pm 3 dB (-20 VU) 30 to 12,500 Hz \pm 3 dB (0 VU) |
| SIGNAL TO NOISE RATIO | Normal: Better than 57 dB CrO ₂ : Better than 59 dB Metal: Better than 59 dB (measured via tape with peak recording level) Dolby NR switch ON: Improves up to 10 dB above 5 kHz |
| HARMONIC DISTORTION | Normal: Less than 0.8% CrO ₂ : Less than 0.8% Metal: Less than 0.8% |
| INPUT | MIC: 0.25 mV (input impedance 5.0 kohms) Required microphone impedance: 600 ohms Line: 70 mV (input impedance 47 kohms) |
| OUTPUT | Line: 410 mV at 0 VU Required load impedance: more than 20 kohms |
| POWER REQUIREMENTS | 100V, 50/60 Hz for JPN 120V, 60 Hz for Canada 220V, 50 Hz for Europe except UK 240V, 50 Hz for UK and Australia 110V/120V/220V/240V, 50/60 Hz internally switchable for other countries. |
| POWER CONSUMPTION | U/T, CSA, 21W, JPN, 19W |
| DEMENSIONS | 440 (W) \times 118 (H) \times 285 (D) mm (17.3 \times 4.6 \times 11.2") |
| WEIGHT | 6.8 kg (15.0 lbs) |

* For improvement purposes, specifications and design are subject to change without notice.

* "Dolby" and the Double D symbol are trademarks of Dolby Laboratories. (Manufactured under license from Dolby Laboratories).

II. DISMANTLING OF UNIT

In case of trouble, etc. necessitating dismantling, please dismantle in the order shown in the photographs. Reassemble in reverse order.



III. CONTROLS

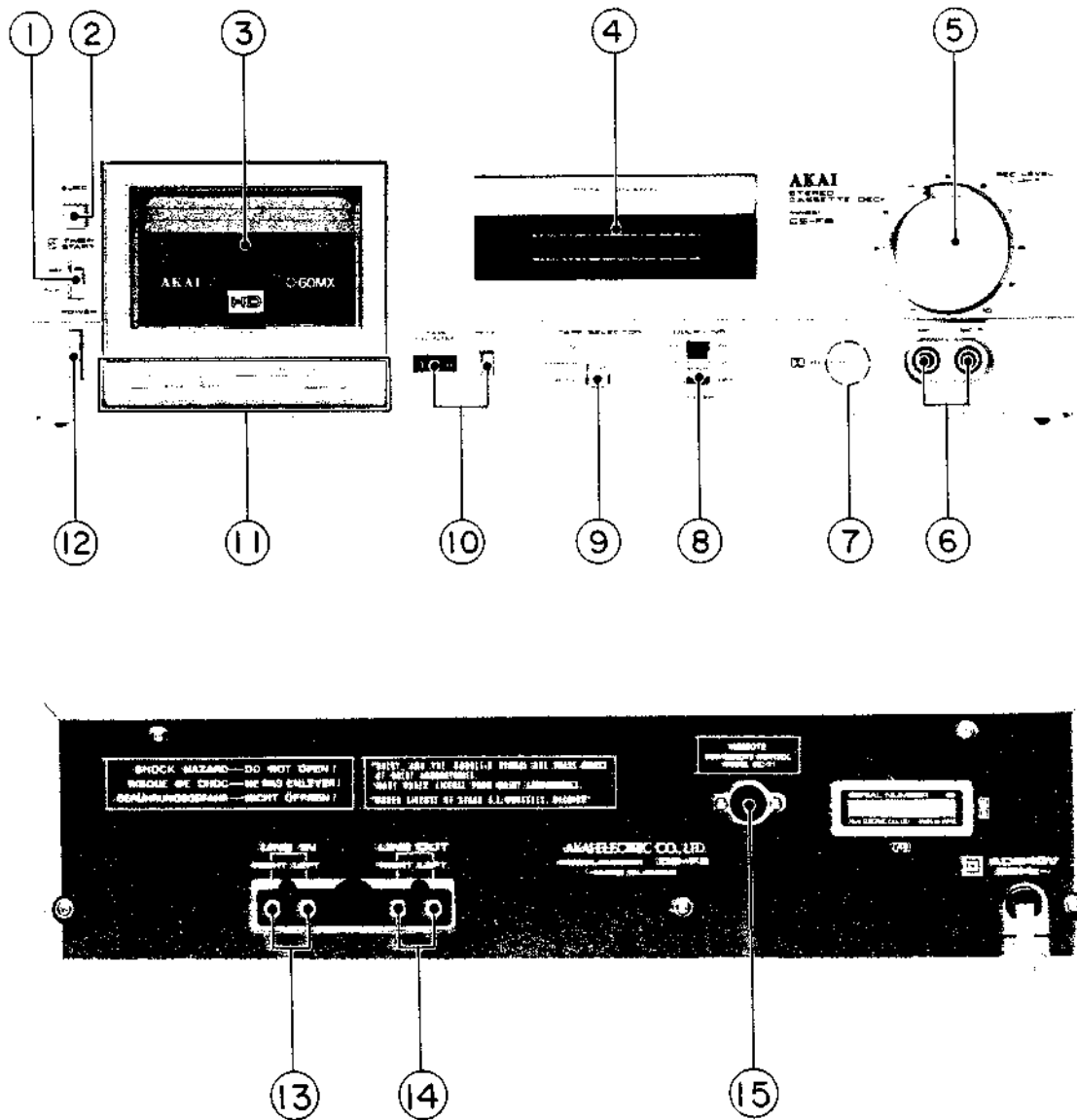


Fig. 1 Controls

- | | |
|---|-------------------------------------|
| 1. TIMER START SWITCH | 8. DOLBY NR AND FILTER SWITCH |
| 2. EJECT BUTTON | 9. TAPE SELECTOR |
| 3. CASSETTE RECEPTACLE | 10. TAPE COUNTER AND RESET BUTTON |
| 4. LED BAR METERS (LEFT AND RIGHT) VU METER (JPN MODEL ONLY) | 11. OPERATING BUTTONS |
| 5. LEFT- \ominus -RIGHT RECORDING LEVEL CONTROLS | 12. POWER SWITCH |
| 6. MICROPHONE JACK (MIC-L: LEFT, MIC-R: RIGHT) | 13. LINE IN JACKS (RIGHT AND LEFT) |
| 7. HEADPHONE JACK (JPN MODEL ONLY) | 14. LINE OUT JACKS (RIGHT AND LEFT) |
| | 15. REMOTE CONTROL JACK |

IV. PRINCIPAL PARTS LOCATION

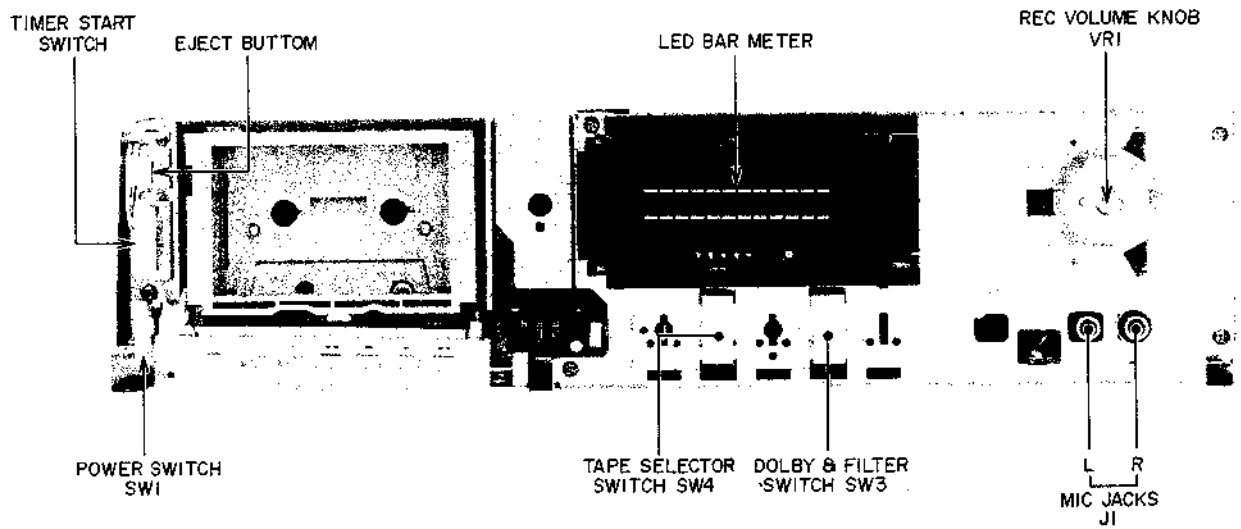


Fig. 2 Front View

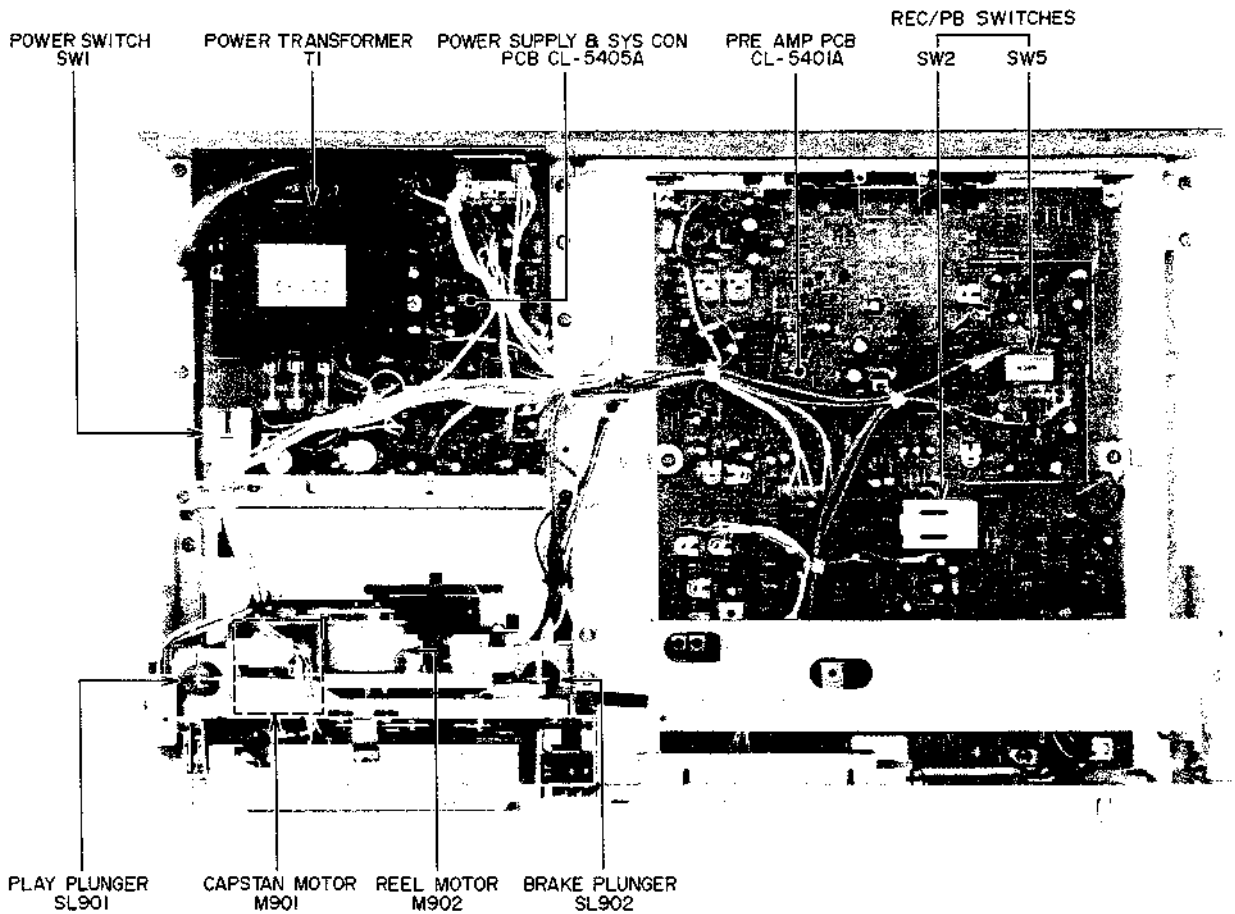


Fig. 3 Top View

V. VOLTAGE AND CYCLE CONVERSION

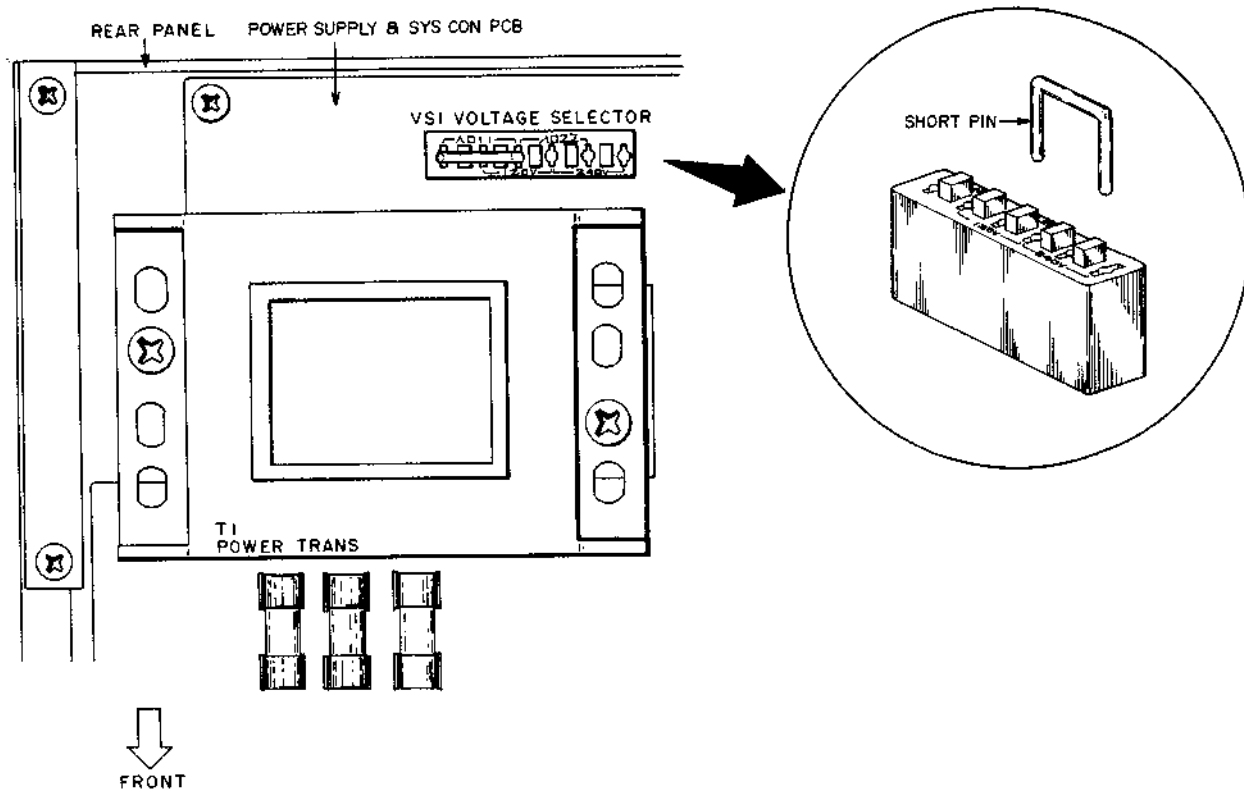


Fig. 4 Voltage Conversion (U/T Model only)

1. Voltage Conversion

Models for Canada, Europe, UK, Australia and Japan are not equipped with this facility. Each machine is preset at the factory according to destination, but some machines can be set to 110V, 120V, 220V or 240V as required. If voltage change is necessary, this can be accomplished as follows:

1. Disconnect power cord.
2. Loosen holding screws and remove upper cover.
3. Remove short pin plug from present holes and replace in correct holes. Follow the markings explicitly.

2. Cycle Conversion

With DC motor, cycle conversion is not necessary.

VI. MECHANICAL ADJUSTMENT

1. Flywheel Loose Play Adjustment (Refer to Fig. 5)

Adjust the screw (a) so that the flywheel moves 0.1 – 0.2 mm in the direction indicated by the arrow.

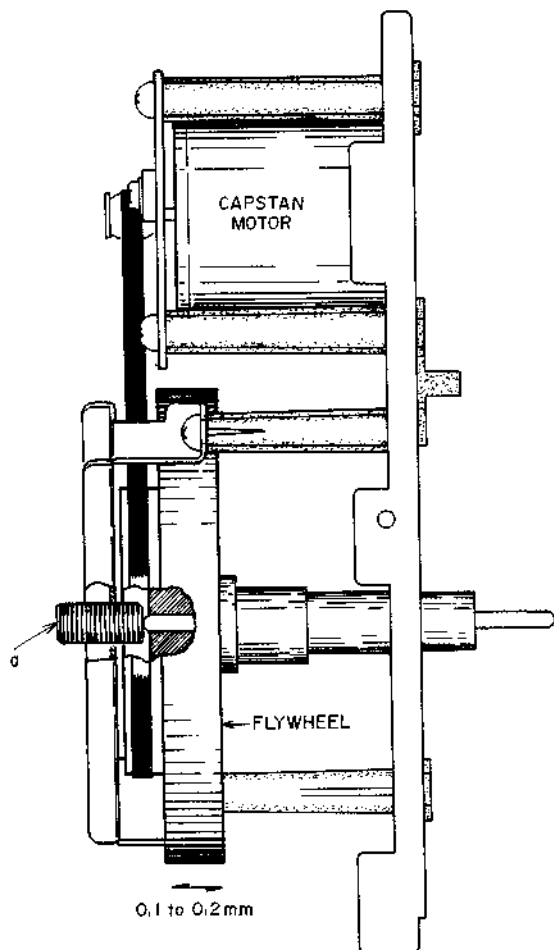


Fig. 5

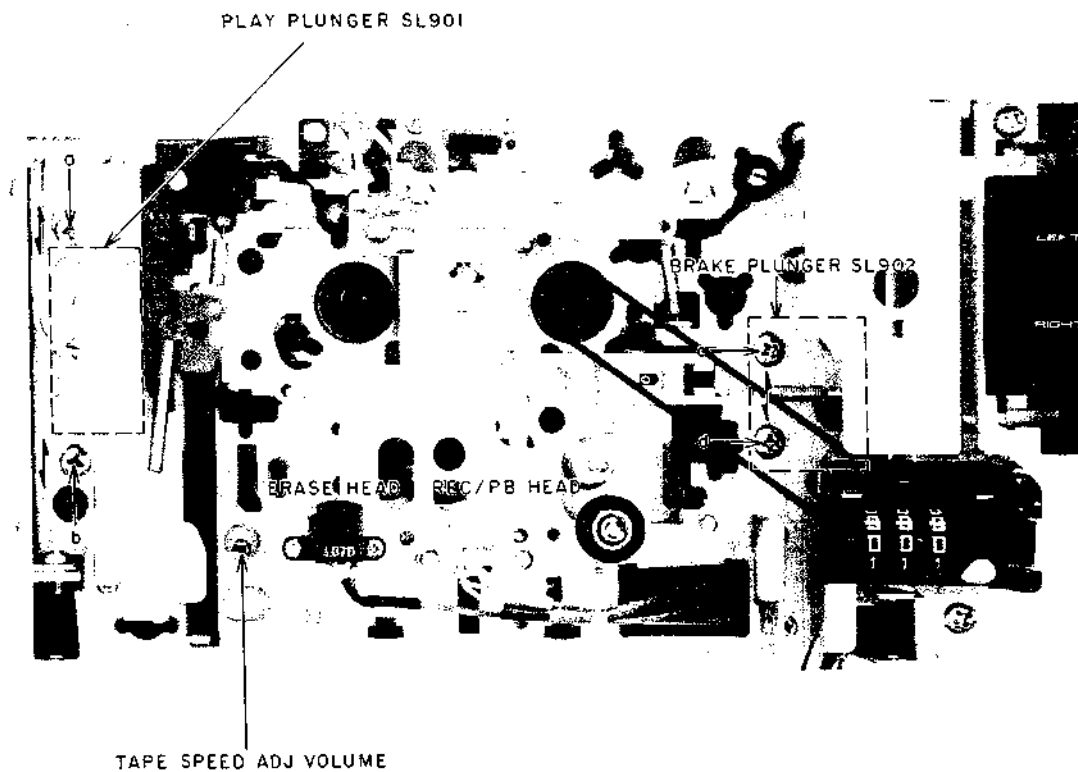


Fig. 6

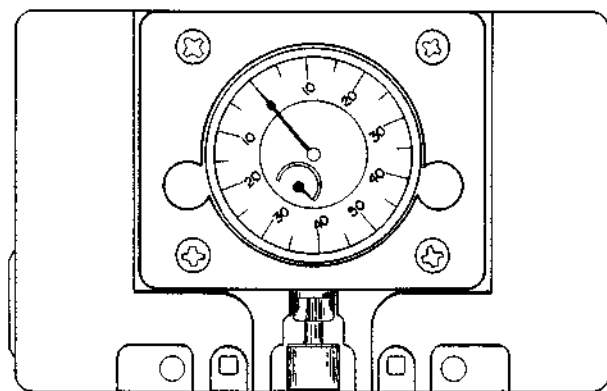


Fig. 7 AKAI Head Projection Gauge

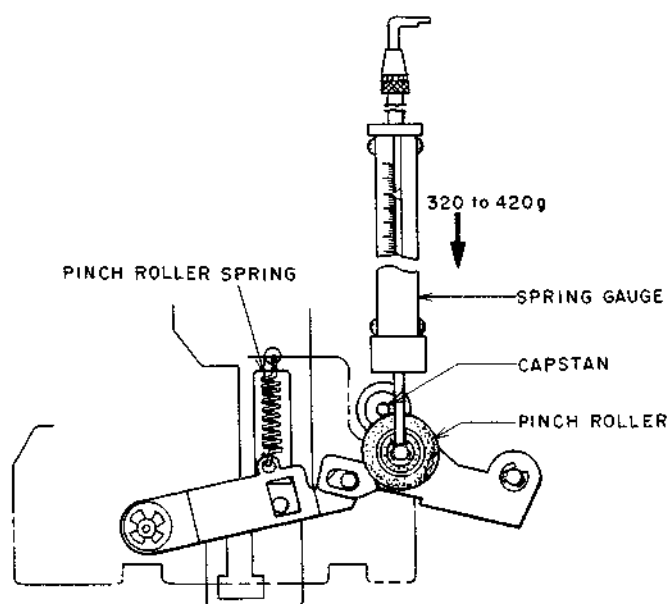


Fig. 8

2. Plunger positioning (Refer to Figs. 6, 7)

1) Play Plunger Adjustment

Set the Akai Head Projection Gauge. Adjust the screws (a) and (b) so that when PAUSE mode is engaged, the Head Projection Gauge indicates to $2.5 \text{ mm} \pm 0.05 \text{ mm}$.

2) Brake Plunger Adjustment

Set the Akai Head Projection Gauge. Adjust the screws (c) and (d) so that when play mode is engaged, the Head Projection Gauge indicates to $3.5 \text{ mm} \pm 0.15 \text{ mm}$.

3. Pinch Roller Pressure Measurement

(Refer to Fig. 8)

At playback mode, push the pinch roller with a spring gauge until the pinch roller separates from the capstan by about 1 mm to 2 mm and then gently return. Take a reading of the spring gauge indication at the moment the pinch roller touches the capstan and begins to rotate

Specified Pinch Roller Pressure: 320 – 420g

4. Various Torque Measurement

Use the Cassette Torque Meter to confirm that the value of each mode is as follows:

| | |
|----------------|---------------|
| Take-up Torque | 35 ~ 50 g-cm |
| Back Tension | 2 ~ 4 g-cm |
| FF/RWD Torque | 85 ~ 130 g-cm |

5. Tape Speed Adjustment (Refer to Fig. 6)

Playback a 1,000 Hz pre-recorded test tape and adjust the tape speed adjustment volume to obtain a tape speed of $1,000 \text{ Hz} \pm 5 \text{ Hz}$.

VII. HEAD ADJUSTMENT

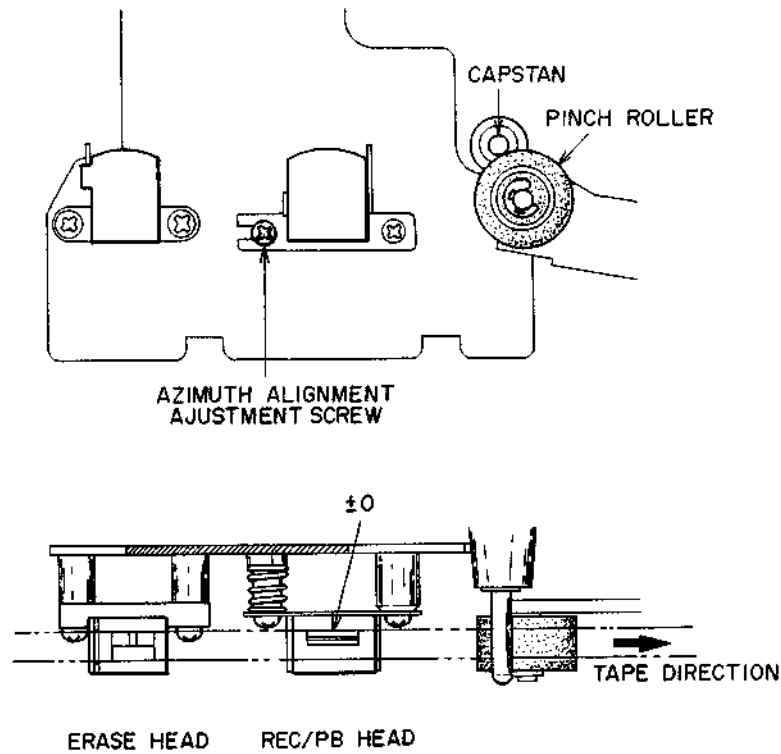


Fig. 9

1. Recording/Playback Head Azimuth Alignment (Refer to Fig. 9)

- a) Playback a 10 kHz pre-recorded cassette azimuth alignment test tape and adjust screw shown in Fig. 9 to obtain maximum output on both channels.
- b) Invert cassette and confirm that the output level does not change from that obtained in Item 1-a) above.
If the output level differs, adjust in the same way as in Item 1-a) above until both sides of the test tape display equal output.

- Notes:
1. Be sure to clean the heads prior to head adjustment.
 2. Be careful not to use a magnetized driver or other magnetized tools in the vicinity of the heads.
 3. Be sure to demagnetize the heads with a Head Demagnetizer before and after head adjustment.

VIII. AMPLIFIER ADJUSTMENT

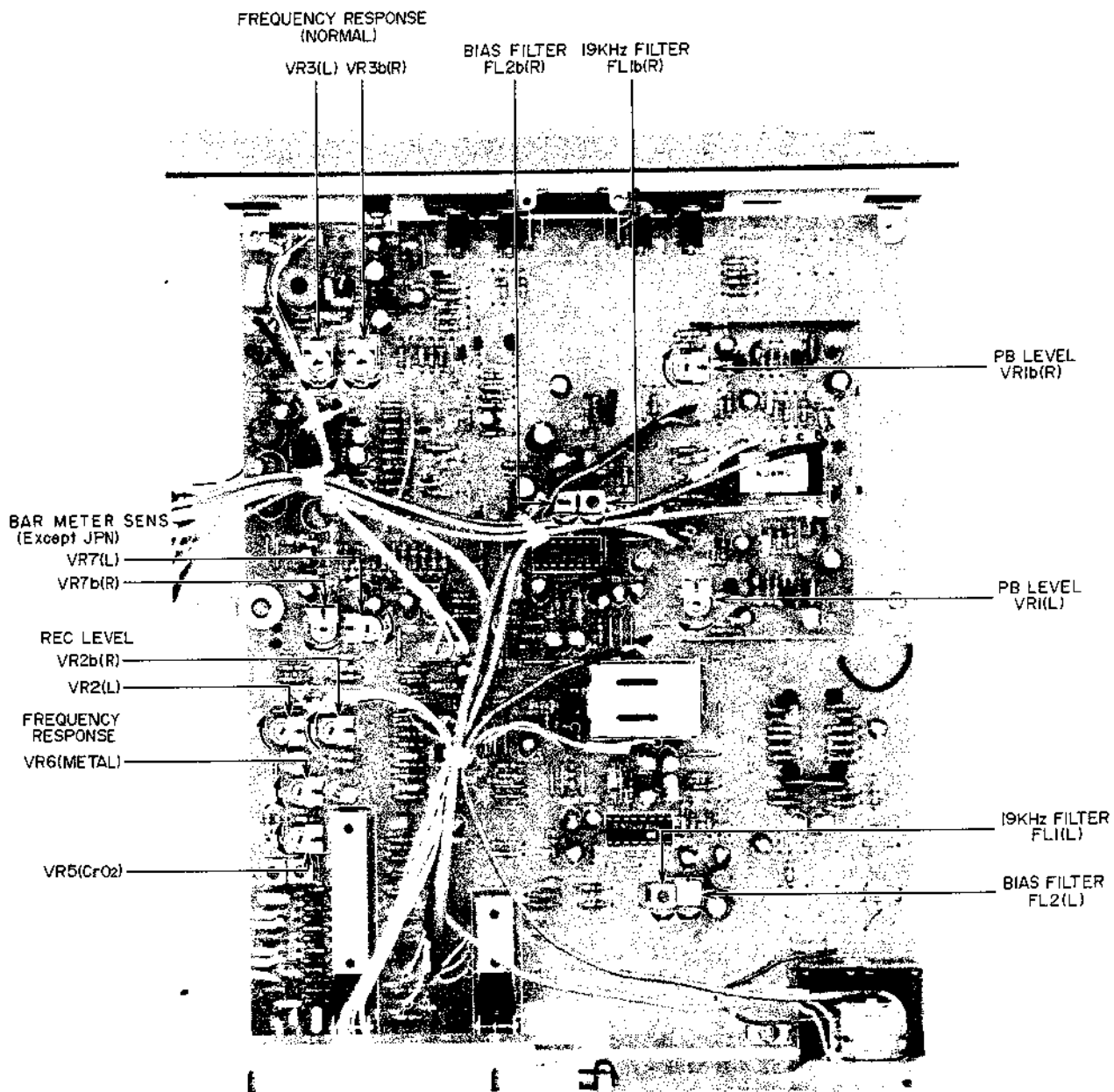


Fig. 10 Pre Amp P.C Board CL-5401A

| Step | Adjustment Item | Test Tape Supply Signal | Mode | Adjustment Point | Result | Remarks |
|------|--|---|------------|------------------|--|--|
| 1 | Playback Level | 333 Hz, 0 VU Test Tape | PB | VR1 50 kB | -5.5 ± 0.5 dBm (410 mV) | |
| 2 | Bar Meter Sensitivity (Except JPN) | 1,000 Hz -5.5 dBm from oscillator | REC | VR7 20 kB | 0 VU indication | |
| 3 | Normal Position Frequency Response | Normal Blank tape 1,000 Hz, 10,000 Hz -25.5 dBm recording | REC /PB | VR3 50 kB | 1,000 Hz to 10,000 Hz flat | |
| 4 | CrO ₂ Position Frequency Response | CrO ₂ Blank tape 1,000 Hz, 10,000 Hz -25.5 dBm recording | REC /PB | VR5 100 kB | 1,000 Hz to 10,000 Hz flat | Set tape selector to CrO ₂ position. |
| 5 | Metal Position Frequency Response | Metal Blank tape 1,000 Hz, 10,000 Hz -25.5 dBm recording | REC /PB | VR6 50 kB | 1,000 Hz to 10,000 Hz flat | Set tape selector to Metal position |
| 6 | Recording Level | Normal Blank tape 1,000 Hz, -5.5 dBm recording | REC /PB | VR2 30 kB | -5.5 ± 0.5 dBm | |
| 7 | Distortion Factor Confirmation | 1,000 Hz -5.5 dBm recording | REC /PB | | Normal < 0.8% CrO ₂ < 0.7% Metal < 0.7% | NOTE 4 |
| 8 | Bias Filter | No signal input | REC | FL2 | AC Voltmeter indicates to minimum | Set tape selector to Metal position. Set REC Volume to maximum. NOTE 6. |
| 9 | 19 kHz Filter Adjustment | 19 kHz from oscillator | REC | FL1 | AC Voltmeter indicates to minimum | Set Dolby NR switch to ON, Filter ON position. NOTE 5, 6. |

- NOTES: 1. Except for Step 4, 5, 7 and 8, set Tape Selector to NORMAL Position.
2. Except for step 9, set Dolby NR switch to OFF Position.
3. Use the following cassette measuring tapes:
 Normal Tape : Maxell UD C-60
 CrO₂ Tape : TDK SA C-60
 Metal Tape : TDK MA-C C-60
4. If it does not comply with the specifications, repeat Steps 3 to 6 and readjust.
5. Adjust the oscillator's frequency to give a frequency counter reading of 19.00 kHz.
6. Unless the core is moved unintentionally this adjustment is not necessary.

IX. DC RESISTANCE OF VARIOUS COILS

| Description | Name | DC Resistance |
|------------------------|-----------------|--------------------|
| REC/PB Head | RP-2442-DM-6210 | 280 ohms \pm 20% |
| Erase Head | HF213151 | 3.5 ohms |
| Play and Brake Plunger | 1240PLT | 90 ohms \pm 10% |

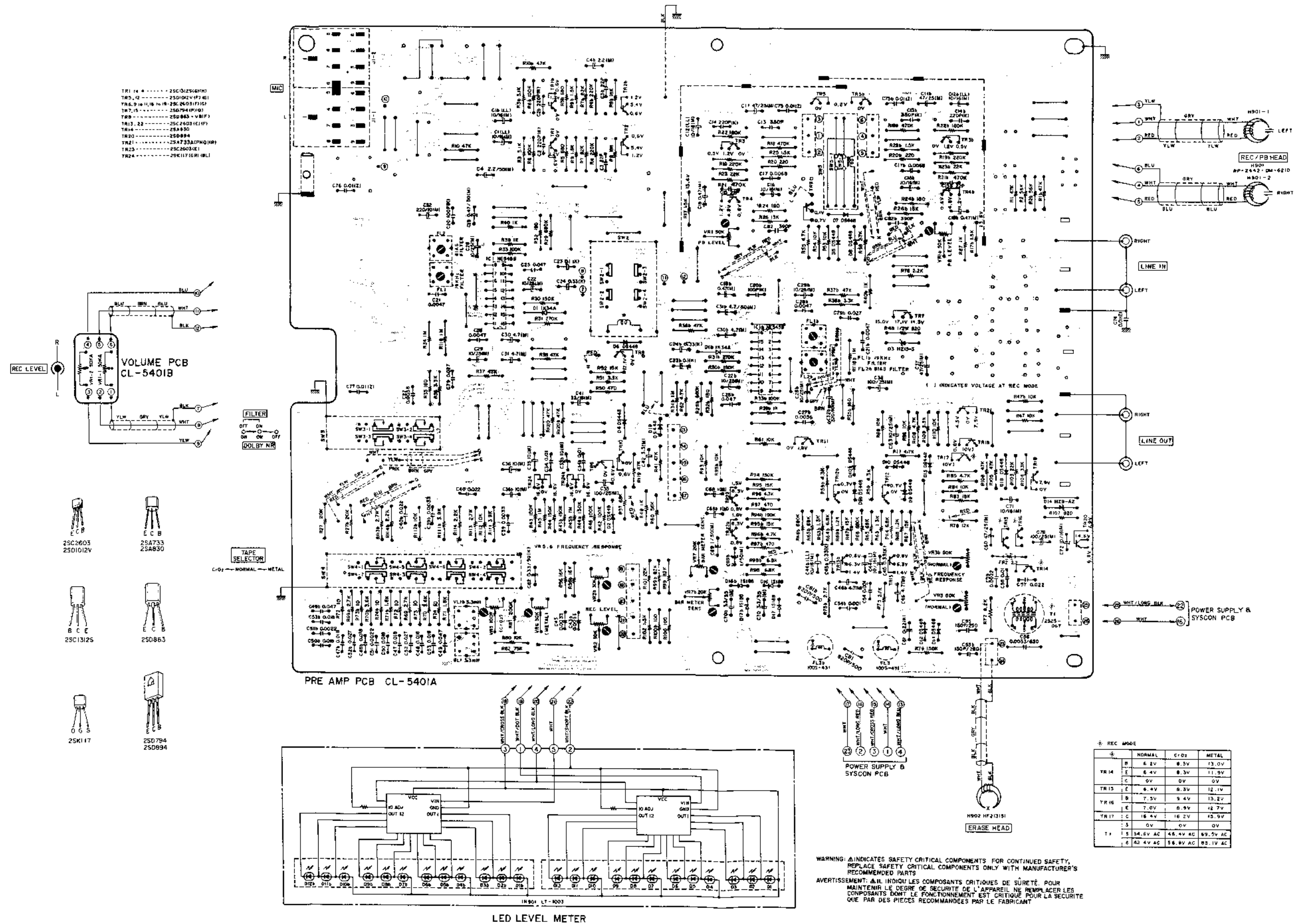
X. CLASSIFICATION OF VARIOUS P.C BOARDS

1. P.C BOARD TITLES AND IDENTIFICATION NUMBERS

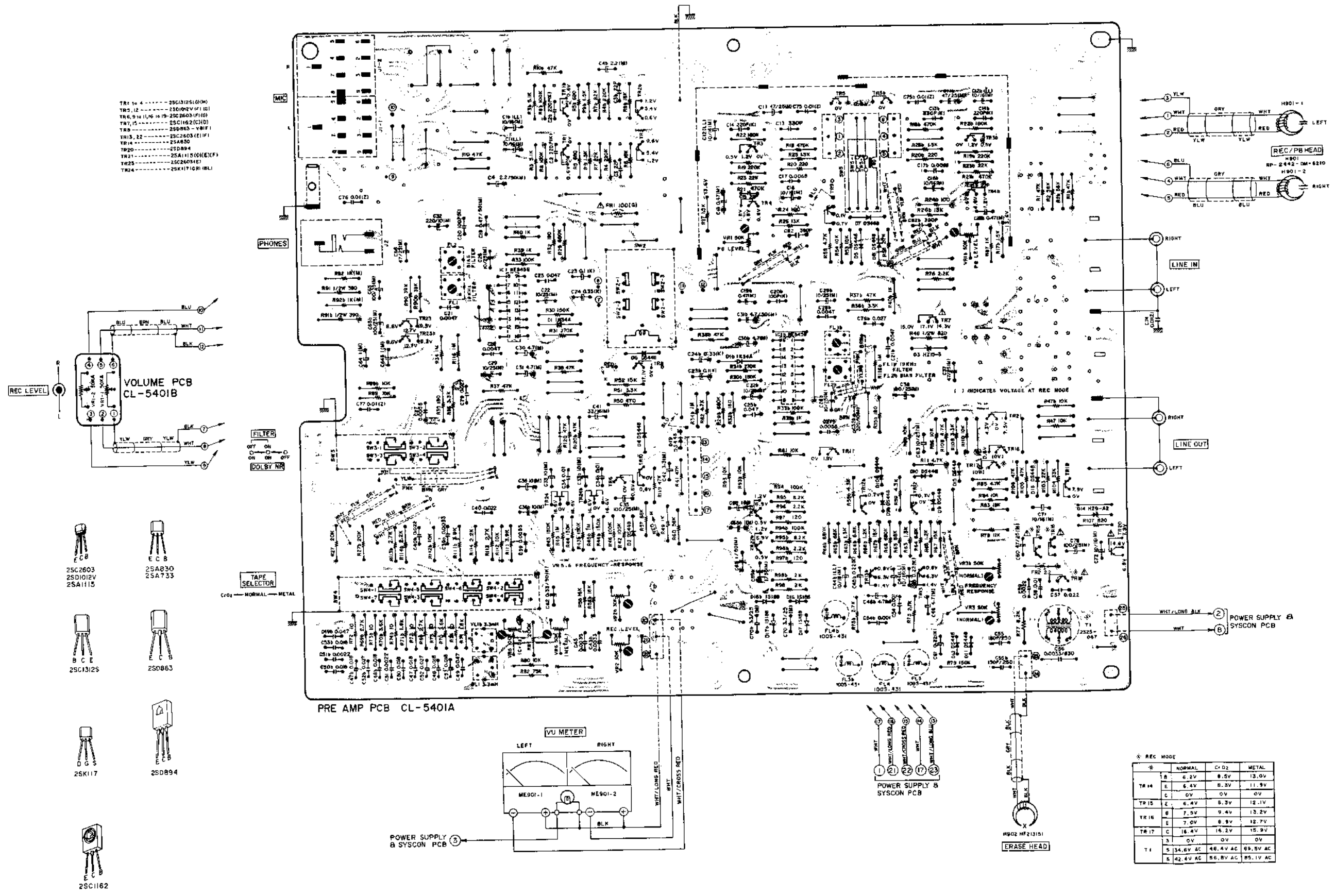
| P.C Board Title | P.C Board Number | Remarks |
|---------------------------------------|------------------|--------------|
| Pre Amp P.C Board | CL-5401A | |
| Volume P.C Board | CL-5401B | |
| Power Supply & Syscon P.C Board (U) | CL-5402A | U/T |
| Power Supply & Syscon P.C Board (J) | CL-5413A | JPN |
| Power Supply & Syscon P.C Board (EBS) | CL-5405A | CEE, UK, SAA |
| Power Supply & Syscon P.C Board (C) | CL-5406A | CSA |
| Remo Con P.C Board (U) | CL-5402B | U/T |
| Remo Con P.C Board (J) | CL-5413B | JPN |
| Remo Con P.C Board (EBS) | CL-5405B | CEE, UK, SAA |
| Remo Con P.C Board (C) | CL-5406B | CSA |
| Detector P.C Board | CL-5010 | |
| Lamp P.C Board | CL-5009 | |
| Filter P.C Board | CL-5026 | |

2. Composition of Various P.C Boards

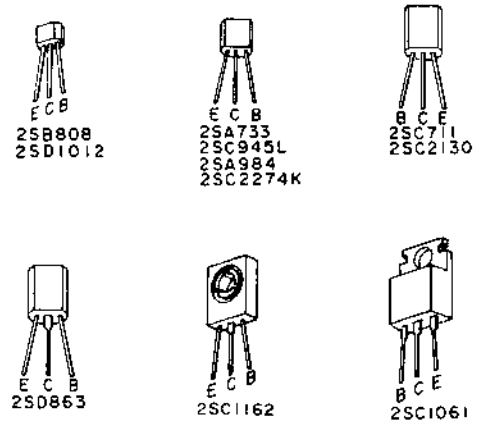
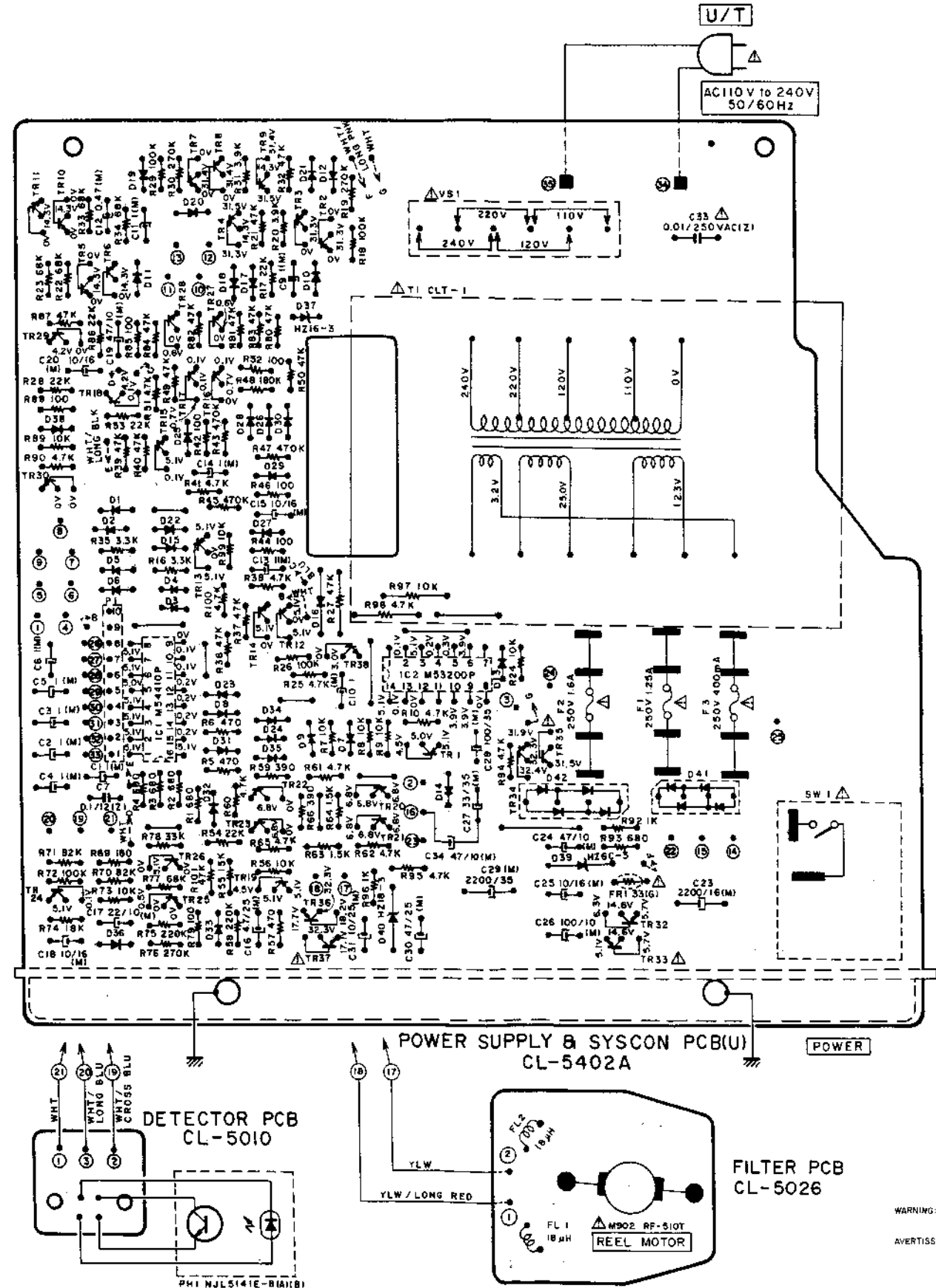
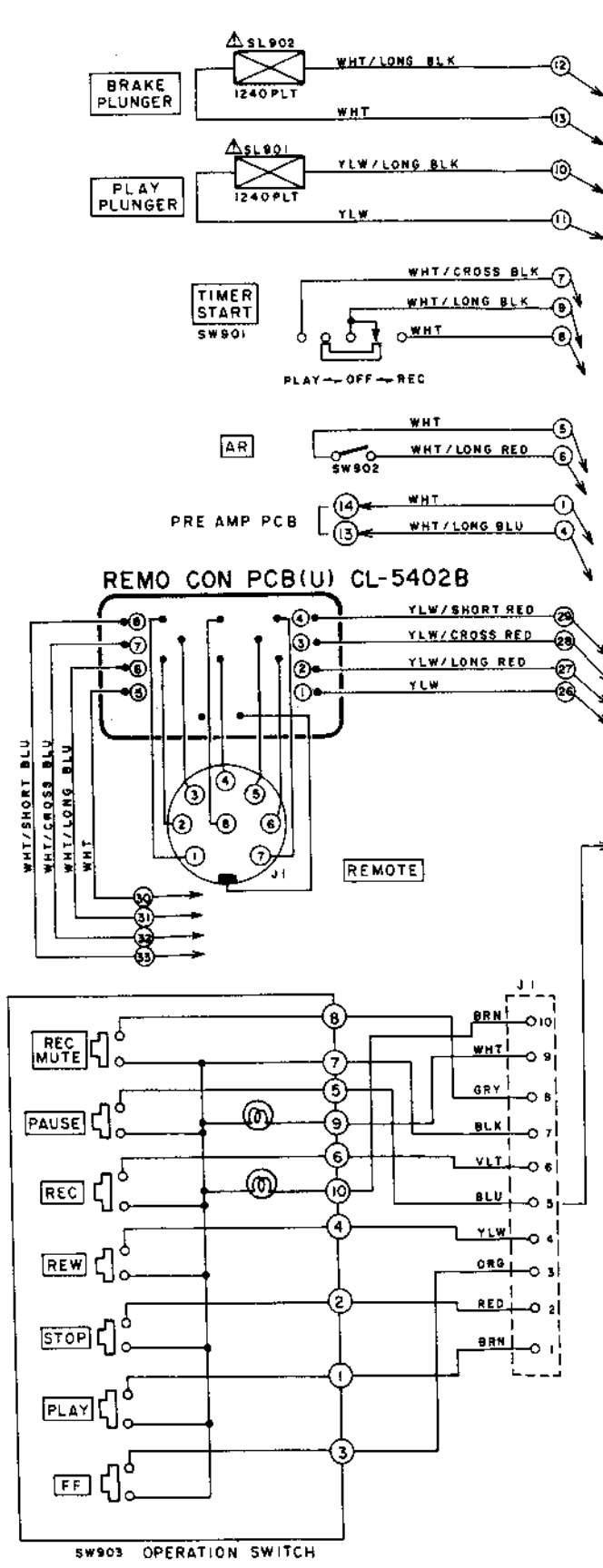
1) Pre Amp P.C Board (U/T, CEE, UK, SAA, CSA) CL-5401A (3ED) Volume P.C Board CL-5401B (2ED)



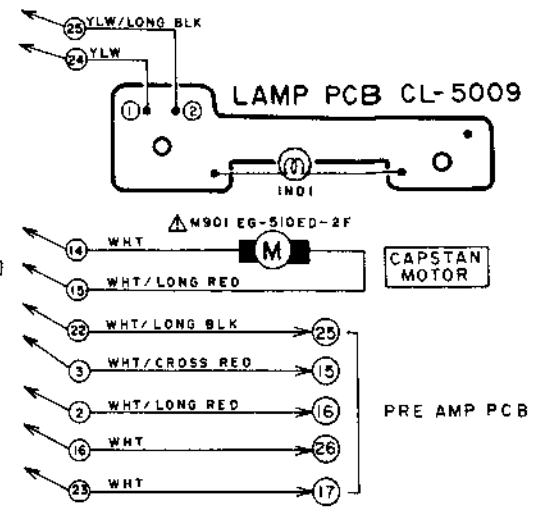
2) Pre Amp P.C Board (JPN) CL-5401A (3ED) Volume P.C Board CL-5401B (2ED)



3) Power Supply & Syscon P.C Board (U/T) CL-5402A (3ED) Remo Con P.C Board (U/T) CL-5402B (3ED) Lamp P.C Board CL-5009 Filter P.C Board CL-5026 (2ED) Detector P.C Board CL-5010



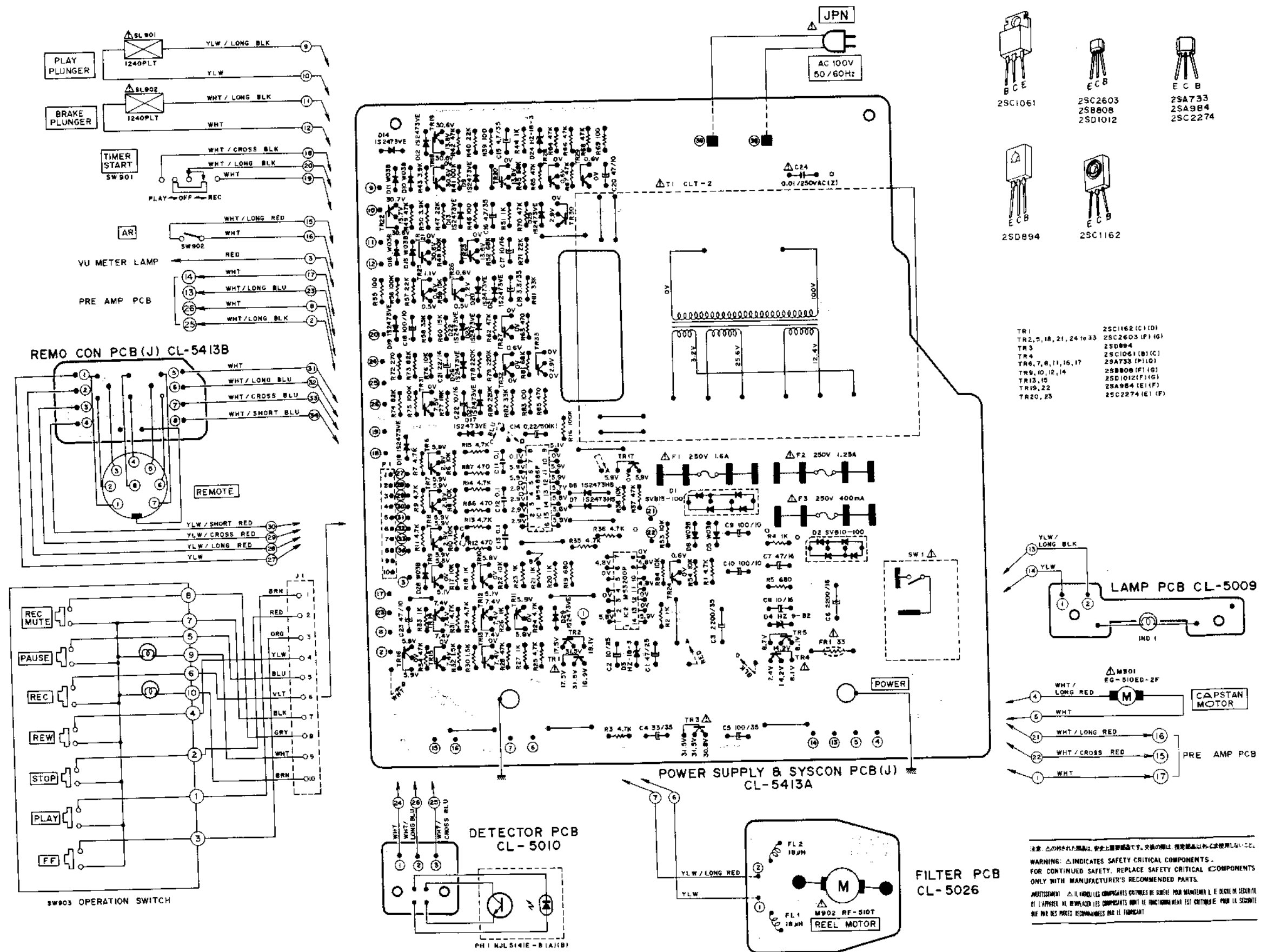
- TR1,12,13,19 25A733A(P)(Q)
 - TR2,3,32,34 25C945L(PA)(QA)
 - TR4,9 25A984K(E)(F)
 - TR5,10,36 25C2130(G)(H)
 - TR6,11 25C2274K(E)(F)
 - TR7,8 25C945L(PA)(QA)
 - TR14 to 16, 24 to 30 25C711(G)(H)
 - TR20,21 25B808-V(F)(G)
 - TR22,23 25D1012-V(F)(G)
 - TR33 25C1162(C)(D)
 - TR35 250863-V8(E)(F)
 - TR37 25C1061(G)(D)
- D1 to 10, 13 to 19, 22 to 36, 38 152473
D11,12,20 W03B



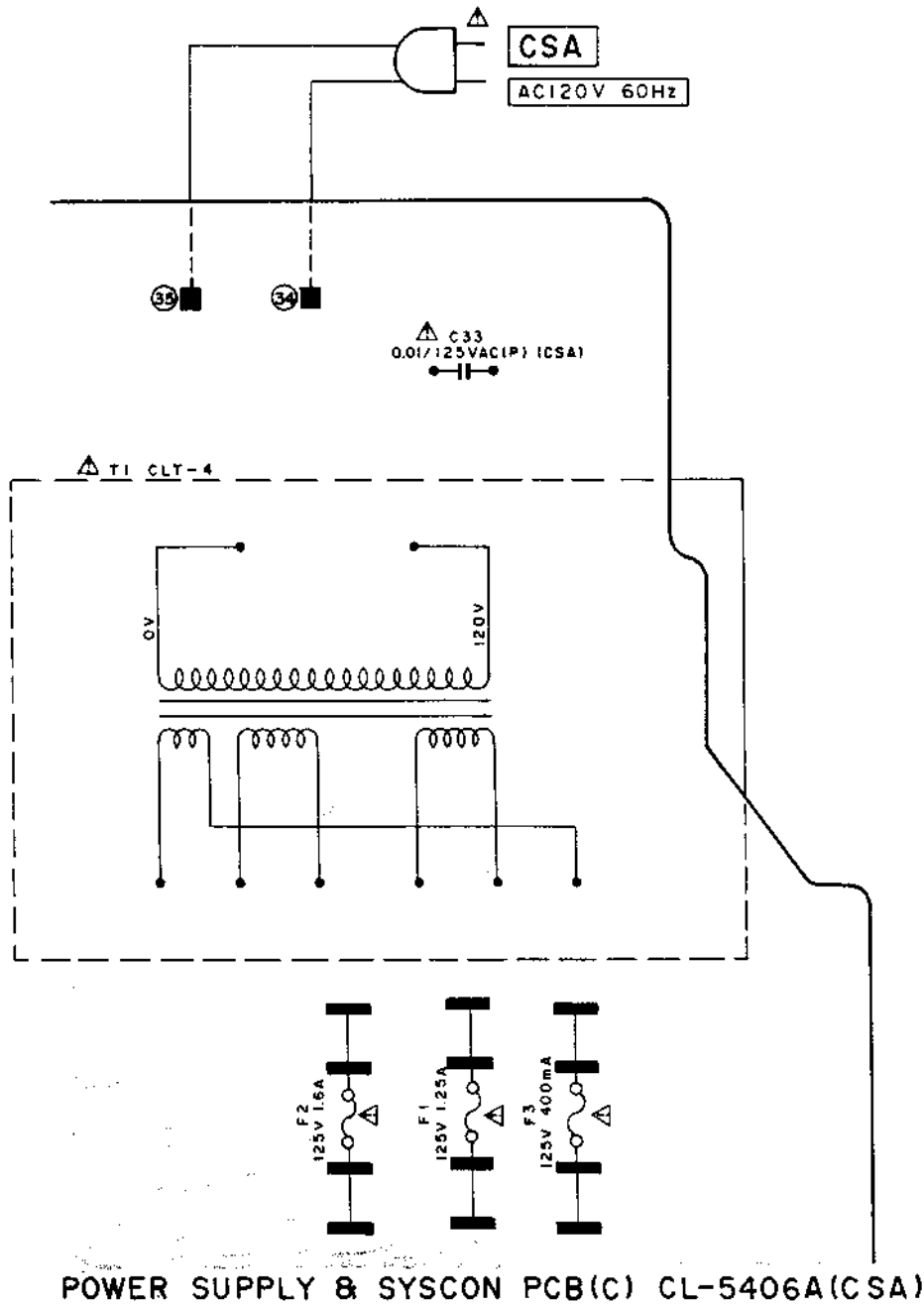
WARNING: Δ INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS.

AVERTISSEMENT: Δ IL INDIQUE LES COMPOSANTS CRITIQUES DE SÛRETÉ. POUR MAINTENIR LE DEGRÉ DE SÛRETÉ DE L'APPAREIL, NE REMPLACER LES COMPOSANTS DONT LE FONCTIONNEMENT EST CRITIQUE QUE PAR DES PIÈCES RECOMMANDÉES PAR LE FABRICANT.

4) Power Supply & Syscon P.C Board (JPN) CL-5413A Remo Con P.C Board (JPN) CL-5413B Lamp P.C Board CL-5009 Filter P.C Board CL-5026 (2ED) Detector P.C Board CL-5010

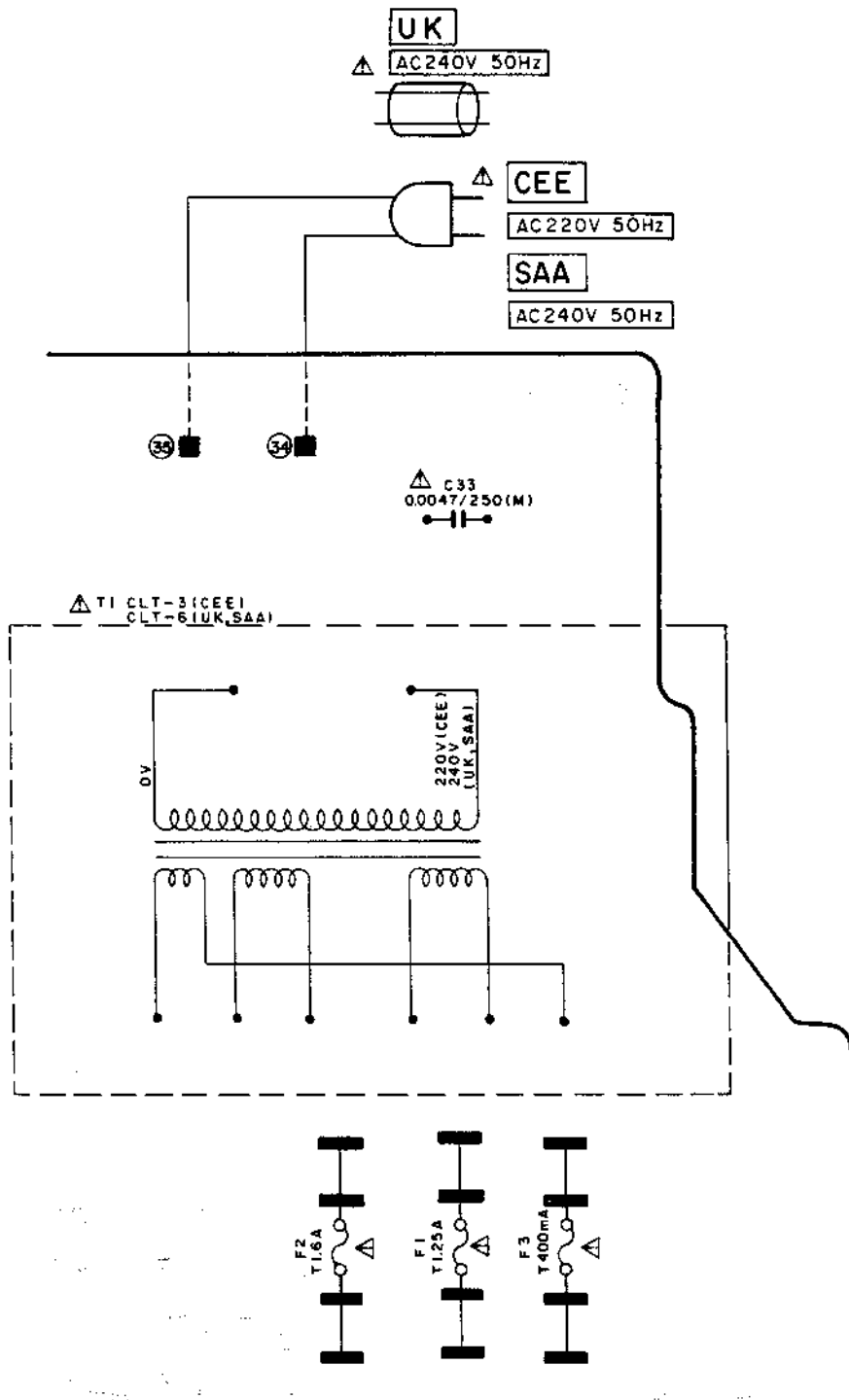


5) Power Supply & Syscon P.C Board (CSA) CL-5406A (3ED)



WARNING: ⚠ INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS
 AVERTISSEMENT: ⚠ IL INDIQUE LES COMPOSANTS CRITIQUES DE SÛRETÉ. POUR MAINTENIR LE DEGRÉ DE SÛRETÉ DE L'APPAREIL, NE REMPLACER LES COMPOSANTS DONT LE FONCTIONNEMENT EST CRITIQUE POUR LA SÛRETÉ QUE PAR DES PIÈCES RECOMMANDÉES PAR LE FABRICANT

6) Power Supply & Syscon P.C Board (CEE, UK, SAA) CL-5405A (3ED)



POWER SUPPLY & SYSCON PCB(EBS) CL-5405A

WARNING: Δ INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS.
 AVERTISSEMENT: Δ IL INDIQUE LES COMPOSANTS CRITIQUES DE SÛRETÉ. POUR MAINTENIR LE DEGRÉ DE SÛRETÉ DE L'APPAREIL, NE REMPLACER LES COMPOSANTS DONT LE FONCTIONNEMENT EST CRITIQUE POUR LA SÛRETÉ QUE PAR DES PIÈCES RECOMMANDÉES PAR LE FABRICANT.

SECTION 2

PARTS LIST

TABLE OF CONTENTS

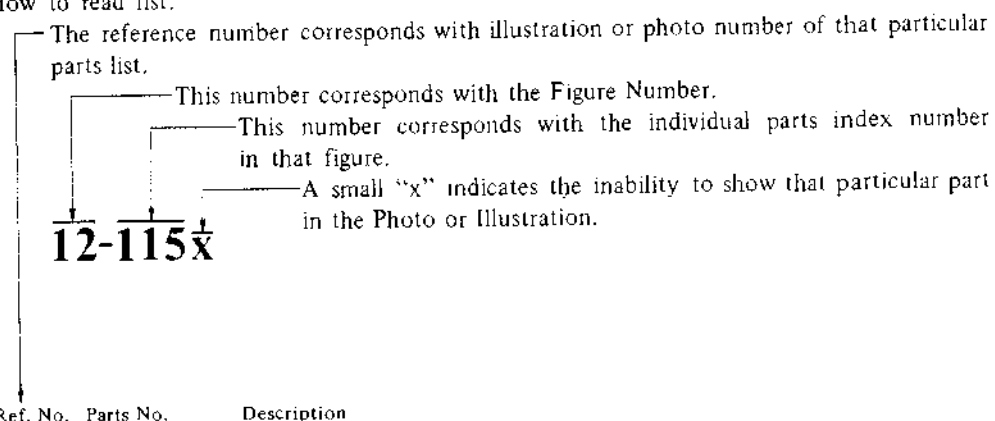
| | |
|--|----|
| 1. RECOMMENDED SPARE PARTS LIST | 28 |
| 2. REEL TABLE BLOCK | 30 |
| 3. MECHA BLOCK | 31 |
| 4. PRE AMP P.C BOARD (CL-5401A) BLOCK | 32 |
| 5. POWER SUPPLY & SYS. CON. P.C BOARD (CL-5402A) BLOCK | 32 |
| 6. POWER SUPPLY & SYS. CON. P.C BOARD (CL-5413A) BLOCK | 33 |
| 7. ASSEMBLY BLOCK | 34 |
| 8. FINAL ASSEMBLY BLOCK | 36 |
| INDEX | 37 |

Resistor and Capacitor which is not listed in this parts list, please refer to
COMMON LIST FOR SERVICE PARTS.

21-24 Rev

HOW TO USE THIS PARTS LIST

1. This parts list is compiled by various individual blocks based on assembly process.
2. When ordering parts, please describe parts number, serial number, and model number in detail.
3. How to read list.



FLYWHEEL BLOCK #13

| | | |
|---------|--------|----------------------------|
| 12-115x | 800425 | Flywheel Block Assy. Comp. |
| 12-116 | 244506 | Flywheel Only |
| 12-117x | 244754 | Felt, Flywheel |
| 12-118 | 251324 | Main Metal Case |
| 12-119 | 253080 | Main Metal |

4. The symbol numbers shown on the P.C. Board list can be matched with the Composite Views of components of the Schematic Diagram or Service Manual.
5. The indications of Resistors and Capacitors in the photos of P.C. Board are being eliminated.
6. The shape of the parts and parts name, etc. can be confirmed by comparing them with the parts shown on the Electrical Parts Table of P.C. Board.
7. Both the kind of part and installation position can be determined by the Parts Number. To determine where a parts number is listed, utilize Parts Index at end of Parts List.
It is necessary first of all to find the Parts Number. This can be accomplished by using the Reference Number listed at right of parts number in the Parts Index. (meaning of ref. no. outlined in Item 3 above).
8. Utilize separate "Price List for Parts" to determine unit price. The most simple method of finding parts Price is to utilize the reference number.

CAUTION:

1. When placing an order for parts, be sure to list the parts no., model no., and description. There are instances in which if any of this information is omitted, parts cannot be shipped or the wrong parts will be delivered.
2. Please be careful not to make a mistake in the parts no. If the parts no. is in error, a part different from the one ordered may be delivered.
3. Because parts number and parts unit supply in the Preliminary Service Manual (Basic Parts List) may be partially changed, please use this parts list for all future reference.

WARNING: **△ INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMEMNDED PARTS.**

AVERTISSEMENT: **△ IL INDIQU LES COMPOSANTS CRITIQUES DE SURETE. POUR MAINTENIR LE DEGRE DE SECURITE DE L'APPAREIL NE REMPLACER LES COMPOSANTS DONT LE FONCTIONNEMENT EST CRITIQUE POUR LA SECURITE QUE PAR DES PIECES RECOMMANDEES PAR LE FABRICANT.**

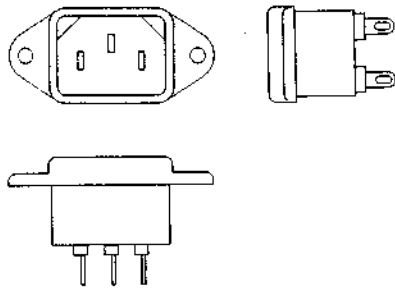
AC INLET SYSTEM

This model is equipped with an AC INLET SYSTEM. Please refer to the AC INLET SYSTEM CHART below for the specific type. By the AC INLET SYSTEM, AC (mains) cord can be connected to and disconnected from the model because the model is provided with socket exclusively for AC (mains) cord on its main body.

Please note, however, that certain models are not equipped with this system and has a built-in AC (mains) cord as before.

AC INLET SYSTEM CHART

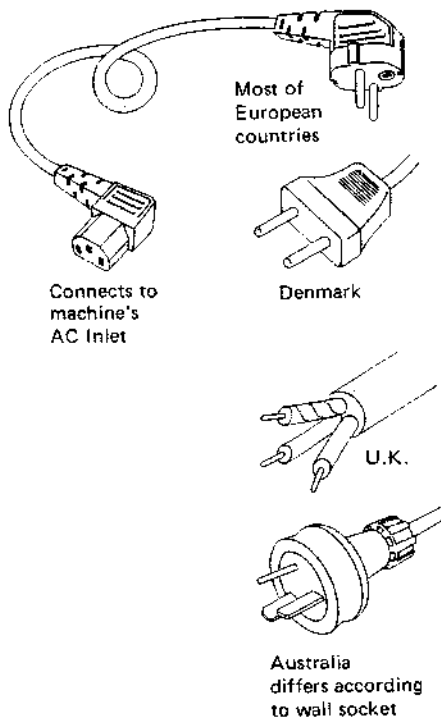
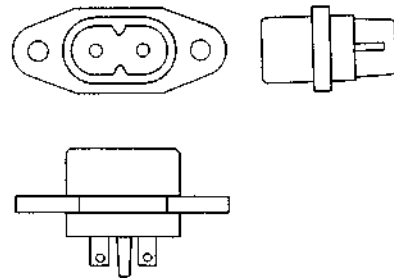
CLASS I



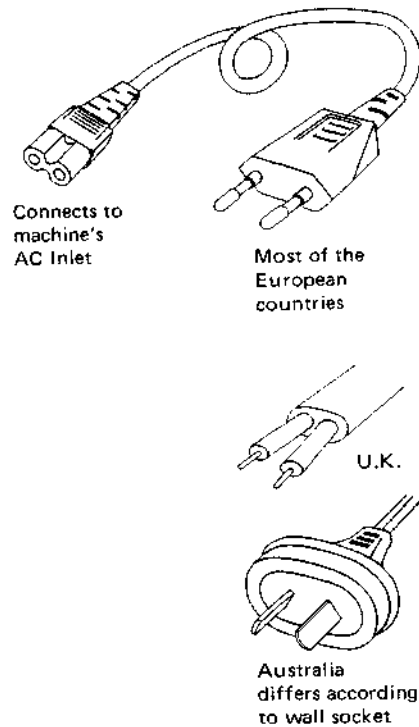
Picture 1
AC INLET
to be
installed
on machines

CLASS II

⊠ This mark indicating double insulation will be attached to machine's rear panel



Picture 2
AC (mains)
cord



Parts List for AC (mains) Cord Set

| Standard | Description | Type of AC Inlet | Parts No. | |
|----------|-------------|------------------------|-----------|----------|
| Class I | CEE | Cord Set CEE (3 cores) | 3P | EW302993 |
| | UK | Cord Set UK (3 cores) | 3P | EW302994 |
| | SAA | Cord Set SAA (3 cores) | 3P | EW302996 |
| | U/T | Cord Set U/T (3 cores) | 3P | EW302646 |
| Class II | CEE | Cord Set CEE (2 cores) | 2P | EW638144 |
| | UK | Cord Set UK (2 cores) | 2P | EW302995 |
| | SAA | Cord Set SAA (2 cores) | 2P | EW302991 |
| | U/T | Cord Set U/T (2 cores) | 2P | EW302899 |

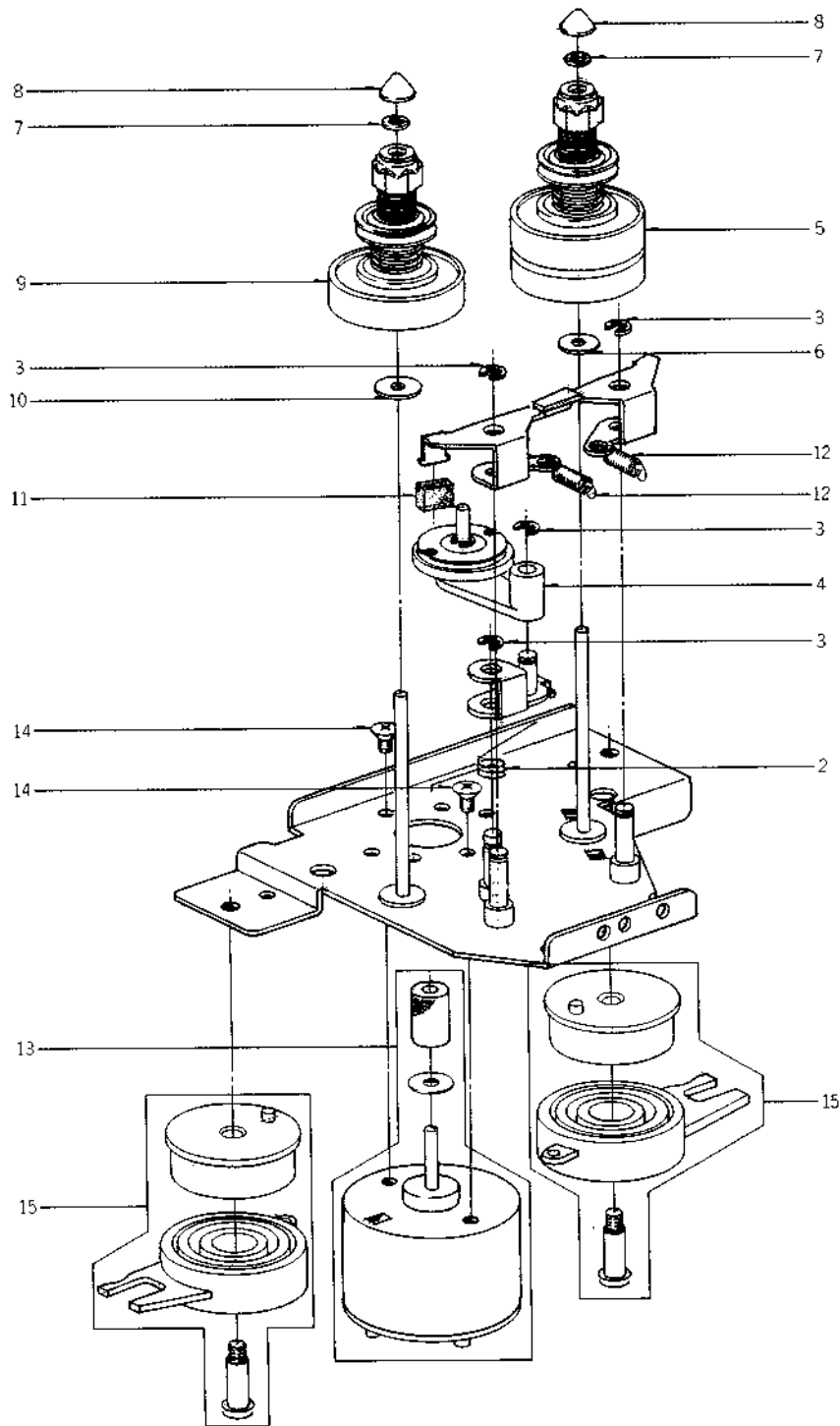
1. RECOMMENDED SPARE PARTS LIST

Because, if the parts listed below are on hand, almost any repair can be accomplished, we suggest that you stock these Recommended Spare Parts Items.

| Parts No. | Description | Notes |
|--------------|------------------------------------|------------------------|
| BF330095 | FLYWHEEL (C) | |
| BHT2035A060A | HEAD BLK CS-F9 | |
| BL328427 | TAKE-UP IDLER ASSY | |
| BL328426 | WIND IDLER ASSY | |
| BMT2015A130A | △ MAIN MOTOR BLK (W/PULLEY) GX-F25 | |
| BMT2016A320A | △ REEL MOTOR BLK (W/PULLEY) GX-F35 | |
| BRB328517 | REEL TABLE PART | |
| BR328425 | SUPPLY REEL TABLE ASSY | |
| BR328424 | TAKE-UP REEL TABLE ASSY | |
| BT328401 | △ TRANS POWER CLT-1 | U/T |
| BT328402 | △ TRANS POWER CLT-2 | JPN |
| BT328403 | △ TRANS POWER CLT-3 | CEE |
| BT328404 | △ TRANS POWER CLT-4 | CSA |
| BT328405 | △ TRANS POWER CLT-6 | UK, SAA |
| ED308953 | D GERMA H 1K34A-LH SNP | |
| ED322982 | D GERMA V 1S188FM-1-LR F07 | |
| ED330319 | D SILICON DBA10B 100/1.0A | |
| ED200469 | D SILICON H DS448 FA1 F10 | |
| ED316143 | D SILICON H 1S2473HS F10 | |
| ED330987 | D SILICON RB152 200/1.5A | |
| ED308945 | D SILICON SVB10-100 100/1.0A | |
| ED200468 | D SILICON V DS448 VB3 | |
| ED560913 | D SILICON V 1S2473VE | |
| ED306109 | D SILICON W03B 100/1.0A | |
| ED328486 | D ZENER H HZ15 3 | |
| ED329449 | D ZENER H HZ18 3 | |
| ED319167 | D ZENER H HZ6 C3 | |
| ED328700 | D ZENER H HZ9 A2 | |
| ED321180 | D ZENER H HZ9 B2 | |
| EF668474 | △ FUSE SEMKO T 250V 0.40A | F3, CEE, UK, SAA |
| EF602550 | △ FUSE SEMKO T 250V 1.25A | F1, CEE, UK, SAA |
| EF601964 | △ FUSE SEMKO T 250V 1.60A | F2, CEE, UK, SAA |
| EF309389 | △ FUSE TSC A 250V 0.40A | F3, U/T, JPN |
| EF306949 | △ FUSE TSC A 250V 1.25A | F1, U/T, JPN |
| EF311839 | △ FUSE TSC A 250V 1.6A | F2, U/T, JPN |
| EF308848 | △ FUSE TSC 125V 0.40A | F3, CSA |
| EF309392 | △ FUSE TSC 125V 1.25A | F1, CSA |
| EF308847 | △ FUSE TSC 125V 1.60A | F2, CSA |
| EI430661 | IC M53200P | |
| EI308936 | IC M54410P | |
| EI330113 | IC M54886P | |
| EI605013 | IC NE545B | |
| EI329411 | PHOTO SENSOR NJL5141E-B A.B | |
| EJ324276 | DIN J TCS4680-01-111 P 8P | |
| EL200096 | PL LEAD 3.5V 100MA | |
| EM329497 | IND LE LT-1003 GRAPH | U/T, CSA, CEE, UK, SAA |
| EM328722 | METER VU VU-33-302 0.250MA | JPN |
| EP328529 | RELAY LEAD LAB2NS 2NO 12V | |
| EP328419 | △ SOLENOID 1240PLT 27V | |
| EP328420 | △ SOLENOID 1240PLT 27V | |
| ER328490 | FILTER DB D07-001K 19KHZ | |
| ER328491 | FILTER DB D07-003K 100KHZ | |
| ER328520 | △ R FUSE ERD2FC 1/4W 1000G | |

| Parts No. | Description | Notes |
|-----------|----------------------------------|-------|
| ER201584 | △ R FUSE ERD2FC 1/4W 33ROG | |
| ER325381 | △ R FUSE FR25SJ 1/4W 2R2J | |
| ES328430 | SW LEAF B SW-101B 01-1 NO | |
| ES201314 | SW LEVER 00430408 2-04-03S | |
| ES315748 | SW LEVER 83157 2-08-03S | |
| ES201235 | SW OPERATION CS-F11 7P L | |
| ES201236 | SW OPERATION CS-F11-BL 7P L | |
| ES315159 | SW PUSH SDG1P 01-1 J | |
| ES310839 | SW PUSH SDG1P-E 01-1 E | |
| ES655806 | SW PUSH SDG1P-J 01-1 C | |
| ES328416 | SW SLIDE SSB02385 2-02-03S | |
| ES328530 | SW SOLENOID SWE018404 18V 04-2N | |
| ET303697 | TR FET 2SK117 GR | |
| ET200479 | TR 2SA1115 D,E, F | |
| ET539122 | TR 2SA733P,Q,R | |
| ET554657 | TR 2SA733A P, Q | |
| ET201801 | TR 2SA830 | |
| ET324134 | TR 2SA984K E, F | |
| ET328438 | TR 2SB808-V F, G | |
| ET375603 | TR 2SC1061 B, C | |
| ET301154 | TR 2SC1162 C, D | |
| ET603257 | TR 2SC1312S G, H | |
| ET308937 | TR 2SC2130 G, H | |
| ET309353 | TR 2SC2274 E, F | |
| ET200596 | TR 2SC2603 E | |
| ET200505 | TR 2SC2603 E, F | |
| ET200985 | TR 2SC2603 F, G | |
| ET308141 | TR 2SC2603 G | |
| ET639437 | TR 2SC945L Q, P | |
| ET328437 | TR 2SD1012-V F, G | |
| ET319638 | TR 2SD1012-V F, G, H | |
| ET307349 | TR 2SD794 P, Q | |
| ET328440 | TR 2SD863-V8 E, F | |
| ET200986 | TR 2SD863-V8 F | |
| ET201580 | TR 2SD894 | |
| ET321016 | TR 2SK117 GR, BL | |
| EV315755 | R S-FIX H D10 3P 503 | |
| EV321637 | R S-FIX H D8 3P 104 | |
| EV315414 | R S-FIX H D8 3P 203 | |
| EV322416 | R S-FIX H D8 3P 303 | |
| EV315413 | R S-FIX H D8 3P 503 | |
| EV330318 | R S-FIX H VG083KL1 3P 0.25W 503 | |
| EV329416 | VR ROTARY 16P11XOR 15A503 15A503 | |
| EV202110 | VR ROTARY 16P11XOS A503 A503 | |
| HE321585 | HEAD E HF213151 C | |
| HP201806 | HEAD R/P RP-2442-DM-6210 C | |
| MB330097 | BELT FLYWHEEL | |
| MB328324 | COUNTER BELT | |
| MC328723 | COUNTER MP390-442 | |
| MC328725 | COUNTER (BL) MP390-443 | |
| MLB328513 | PINCH ROLLER ARM PART GX-F35 | |
| MPB319580 | PINCH ROLLER PART GX-F90 | |
| MZ283140 | △ SOCKET SELECTER X-17238 6P | U/T |

2. REEL TABLE BLOCK



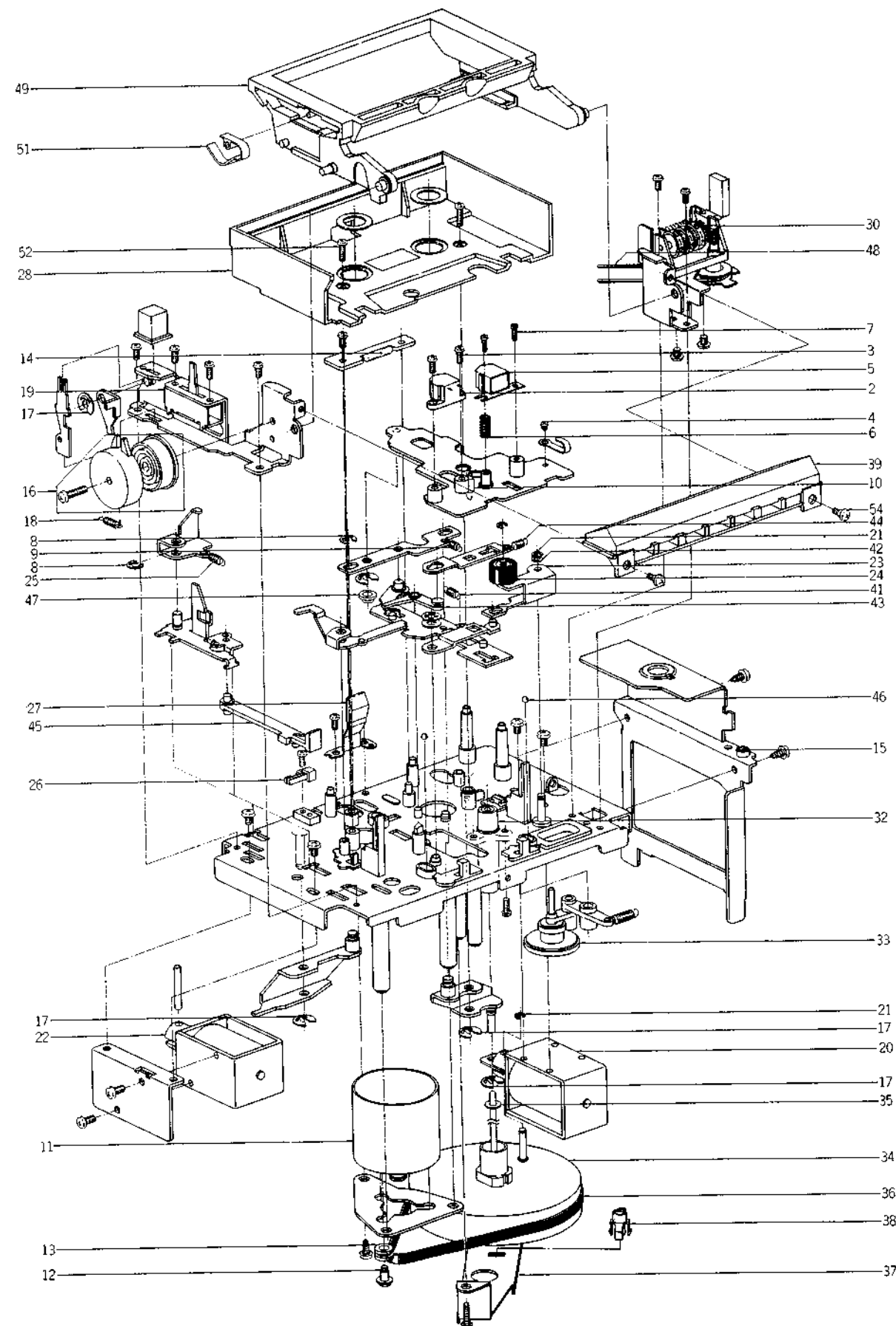
REEL TABLE BLOCK

| REF. NO. | PARTS NO. | DESCRIPTION | REF. NO. | PARTS NO. | DESCRIPTION |
|----------|-----------|-------------------------|----------|---------------|-------------------------------------|
| 2-1x | BRB328517 | REEL TABLE PART | 2-9 | BR328425 | SUPPLY REEL TABLE ASSY |
| 2-2 | ZG328361 | IDLER SPRING | 2-10 | ZW201610 | PW19.8x080x025PSL |
| 2-3 | ZW270088 | RING E 190SUP CMT | 2-11 | MB282104 | BRAKE RUBBER |
| 2-4 | BL328426 | WIND IDLER ASSY | 2-12 | ZG312945 | SP T1-3.2/0.29-14.0 T1-061 |
| 2-5 | BR328424 | TAKE-UP REEL TABLE ASSY | 2-13 | BM-T2016A320A | REEL MOTOR BLK (W/PULLEY) GX-F35 |
| 2-6 | ZW536466 | PW21x070x050NYL | 2-14 | ZS430413 | CTS26x04STL CMT |
| 2-7 | ZW305546 | PW21x040x025PSL | 2-15 | BZ-T2016A330A | DAMPER (B) ASSY GX-F35 |
| 2-8 | MT305793 | REEL CAP | | | |

When ordering parts, please quote Parts Number, Description and Model Number.

3. MECHA BLOCK

MECHA BLOCK



| REF. NO. | PARTS NO. | DESCRIPTION |
|----------|---------------|------------------------------------|
| 3-1x | BHT2035A060A | HEAD BLK CS-F9 |
| 3-2 | HE321585 | HEAD E HF213151 C |
| 3-3 | ZS590804 | PAN23x06STL CMT |
| 3-4 | ZS303936 | PAN20x02STL CMT |
| 3-5 | HP201806 | HEAD R/P RP-2442-DM-6210C |
| 3-6 | ZG328305 | ANGLE SPRING |
| 3-7 | ZS608106 | PAN20x06STL CMT |
| 3-8 | ZW270101 | RING E300SUP CMT |
| 3-9 | ZG312946 | SP T1-3.2/0.29-16.0 T1-062 |
| 3-10 | ZG312997 | SP T1-4.0/0.4-16.0 T1-111 |
| 3-11 | BM-T2015A130A | △ MAIN MOTOR BLK (W/PULLEY) GX-F25 |
| 3-12 | ZS321338 | MOTOR SCREW |
| 3-13 | MB282778 | RUBBER BUSH |
| 3-14 | EL200096 | PL LEAD 3.5V 100MA |
| 3-15 | EI329411 | PHOTO SENSOR NJL5141 E-B A,B |
| 3-16 | BZ-T2016A290A | DAMPER (A) ASSY GX-F35 |
| 3-17 | ZW290283 | RING U 285SUP CMT |
| 3-18 | ZG329433 | EJECT SPRING |
| 3-19 | ES328416 | SW SLIDE SSB02385 2-02-03S |
| 3-20 | EP328420 | △ SOLENOID 1240PLT 27V |
| 3-21 | ZW270088 | RING E 190SUP CMT |
| 3-22 | EP328419 | △ SOLENOID 1240PLT 27V |
| 3-23 | MLB328513 | PINCH ROLLER ARM PART GX-F35 |
| 3-24 | MPB319580 | PINCH ROLLER PART GX-F90 |
| 3-25 | ZG312943 | SP T1-3.2/0.29-11.2 T1-059 |
| 3-26 | ES328430 | SW LEAF BSW-101B 01-1 NO |
| 3-27 | TCT2016A410A | CASSETTE HOLD PLATE ASSY GX-F35 |
| 3-28 | BZT2016A430A | LID HOUSING ASSY GX-F35 |
| 3-29x | BZT2016A430B | LID HOUSING ASSY GX-F35-BL |
| 3-30 | MC328723 | COUNTER MP390-442 |
| 3-31x | MC328725 | COUNTER (BL) MP390-443 |
| 3-32 | MV328322 | MAIN CASE |
| 3-33 | BL328427 | TAKE-UP IDLER ASSY |
| 3-34 | BF330095 | FLYWHEEL (C) |
| 3-35 | ZW309295 | THRUST WASHER |
| 3-36 | MB330097 | BELT FLYWHEEL |
| 3-37 | TC330098 | HOLDER FLYWHEEL |
| 3-38 | TC330099 | THRUST HOLDER |
| 3-39 | ES201235 | SW OPERATION CS-F11 7P L |
| 3-40x | ES201236 | SW OPERATION CS-F11-BL 7P L |
| 3-41 | ZG328352 | PINCH ROLLER SPRING |
| 3-42 | ZW329448 | PW26x045x013PSL |
| 3-43 | ML328337 | COUPLING LEVER |
| 3-44 | ZG324329 | SP T2-3.2/0.29-11.2 T2-059 |
| 3-45 | TC328344 | EJECT JOINT |
| 3-46 | MV368886 | BALL 300 STL |
| 3-47 | TC328348 | GUIDE COLLAR |
| 3-48 | MB328324 | COUNTER BELT |
| 3-49 | TC328350 | CASSETTE HOLDER |
| 3-50x | TC328351 | CASSETTE HOLDER (BL) |
| 3-51 | ZG321487 | MOLD SPRING |
| 3-52 | ZS329445 | PLX PAN26x08STL N13 |
| 3-53x | ZS329443 | PLX PAN26x08STL BNI |
| 3-54 | ZS328347 | OP FIXATION SCREW |

4. PRE AMP P.C BOARD (CL-5401A) BLOCK

| REF. NO. | PARTS NO. | DESCRIPTION |
|-------------|--------------|--|
| 4-1 | BAT2035A070A | PRE AMP PC BLK CS-F9 |
| 4-2 | BAT2013A070C | PRE AMP PC BLK CS-F9J |
| 4-IC1 | EI605013 | IC NE545B |
| 4-TR1 to4 | ET603257 | TR 2SC1312S G, H |
| 4-TR5 | ET328437 | TR 2SD1012-V F, G |
| 4-TR6 | ET200985 | TR 2SC2603 F, G |
| 4-TR7 | ET307349 | △ TR 2SD794 P, Q (U/T,CSA,CEE,UK,SA) |
| 4-TR7 | ET301154 | TR 2SC1162 C, D (JPN) |
| 4-TR8 | ET200986 | TR 2SD863-V8 F |
| 4-TR9 to11 | ET200985 | TR 2SC2603 F, G |
| 4-TR12 | ET328437 | TR 2SD1012-V F, G |
| 4-TR13 | ET200505 | TR 2SC2603 E, F |
| 4-TR14 | ET201801 | △ TR 2SA830 |
| 4-TR15 | ET307349 | △ TR 2SD794 P, Q (U/T,CSA,CEE,UK,SA) |
| 4-TR15 | ET301154 | TR 2SC1162 C, D (JPN) |
| 4-TR16 to19 | ET200985 | TR 2SC2603 F, G |
| 4-TR20 | ET201580 | △ TR 2SD894 |
| 4-TR21 | ET539122 | TR 2SA733 (P) (Q) (R) (U/T,CSA,CEE,UK,SA) |
| 4-TR21 | ET200479 | TR 2SA1115 D, E, F (JPN) |
| 4-TR22 | ET200505 | TR 2SC2603 E, F |
| 4-TR23 | ET200596 | TR 2SC2603 E (JPN) |
| 4-TR24 | ET303697 | TR FET 2SK117 GR (U/T,CSA,CEE,UK,SA) |
| 4-TR24 | ET321016 | TR 2SK117 GR, BL (JPN) |
| 4-D1 | ED308953 | D GERMA H 1K34A-LH SNP |
| 4-D2 | ED200469 | D SILICON H DS448 FA1 F10 |
| 4-D3 | ED328486 | D ZENER H HZ15 3 |
| 4-D4 to08 | ED200469 | D SILICON H DS448 FA1 F10 |
| 4-D9 to12 | ED200468 | D SILICON V DS448 VB3 |
| 4-D14 | ED328700 | D ZENER H HZ9 A2 |
| 4-D15 | ED200468 | D SILICON V DS448 VB3 |
| 4-D16, 17 | ED322982 | D GERMA V 1S188FM-1-LR F07 |
| 4-D18 | ED200469 | D SILICON H DS448 FA1 F10 |
| 4-D19 | ED200468 | D SILICON V DS448 VB3 (U/T,CSA,CEE,UK,SA) |
| 4-D19 | ED200469 | D SILICON H DS448 FA1 F10 (JPN) |
| 4-FR1 | ER328520 | △ R FUSE ERD2FC 1/4W 1000G |
| 4-FR2 | ER325381 | △ R FUSE FR25SJ 1/4W 2R2J |
| 4-J1 | EJ307800 | PHONE J HLJ0345-060 2x3P (U/T,CSA,CEE,UK,SA) |
| 4-J1 | EJ321328 | PHONE J HLJ0345-010 2x3P (JPN) |
| 4-J2 | EJ316156 | PHONE J 3P HLJ0315-020 6.3 (JPN) |
| 4-J3 | EJ308986 | PIN J 1784P1782 P 4P |
| 4-SW2 | ES328530 | SW SOLENOID SWE018404 18V 04-2N |
| 4-SW3 | ES201314 | SW LEVER 00430408 2-04-03S |
| 4-SW4 | ES315748 | SW LEVER 83157 2-08-03S |
| 4-SW5 | EP328529 | RELAY LEAD LAB2NS 2N0 12V |
| 4-VR1 | EV315413 | R S-FIX H D8 3P 503 |
| 4-VR2 | EV322416 | R S-FIX H D8 3P 303 |
| 4-VR3 | EV330318 | R S-FIX H VG083KL1 3P 0.25W 503 (U/T,CSA,CEE,UK,SA) |
| 4-VR3 | EV315755 | R S-FIX H D10 3P 503 (JPN) |
| 4-VR5 | EV321637 | R S-FIX H D8 104 |
| 4-VR6 | EV315413 | R S-FIX H D8 3P 503 |
| 4-VR7 | EV315414 | R S-FIX H D8 3P 203 (U/T,CSA,CEE,UK,SA) |
| 4-VL1 | EO310608 | COIL VARI 1 FE001 3.3MH |
| 4-T1 | EO328485 | COIL OSC 1 2325-067 100KHZ |
| 4-FL1 | ER328490 | FILTER DB D07-001K 19KHZ |
| 4-FL2 | ER328491 | FILTER DB D07-003K 100KHZ |
| 4-FL3 | EO315758 | COIL TUN 1 100S-431 100KHZ |
| 4-FL4 | EO315758 | COIL TUN 1 100S-431 100KHZ (JPN) |
| 4-C13 | EC307258 | C STY V F05 500 331K 50DC |
| 4-C20 | EC200983 | C STY V F05 500 101K 50DC |
| 4-C55 | EC201021 | C STY V F05 CQF09 151J 250DC |
| 4-C56 | EC325380 | C PP V F10 PFH 332J 630DC |
| 4-C81 | EC316150 | C STY V F05 500 821J 50DC (U/T,CSA,CEE,UK,SA) |
| 4-C82 | EC311867 | C STY V F05 500 391J 50DC |

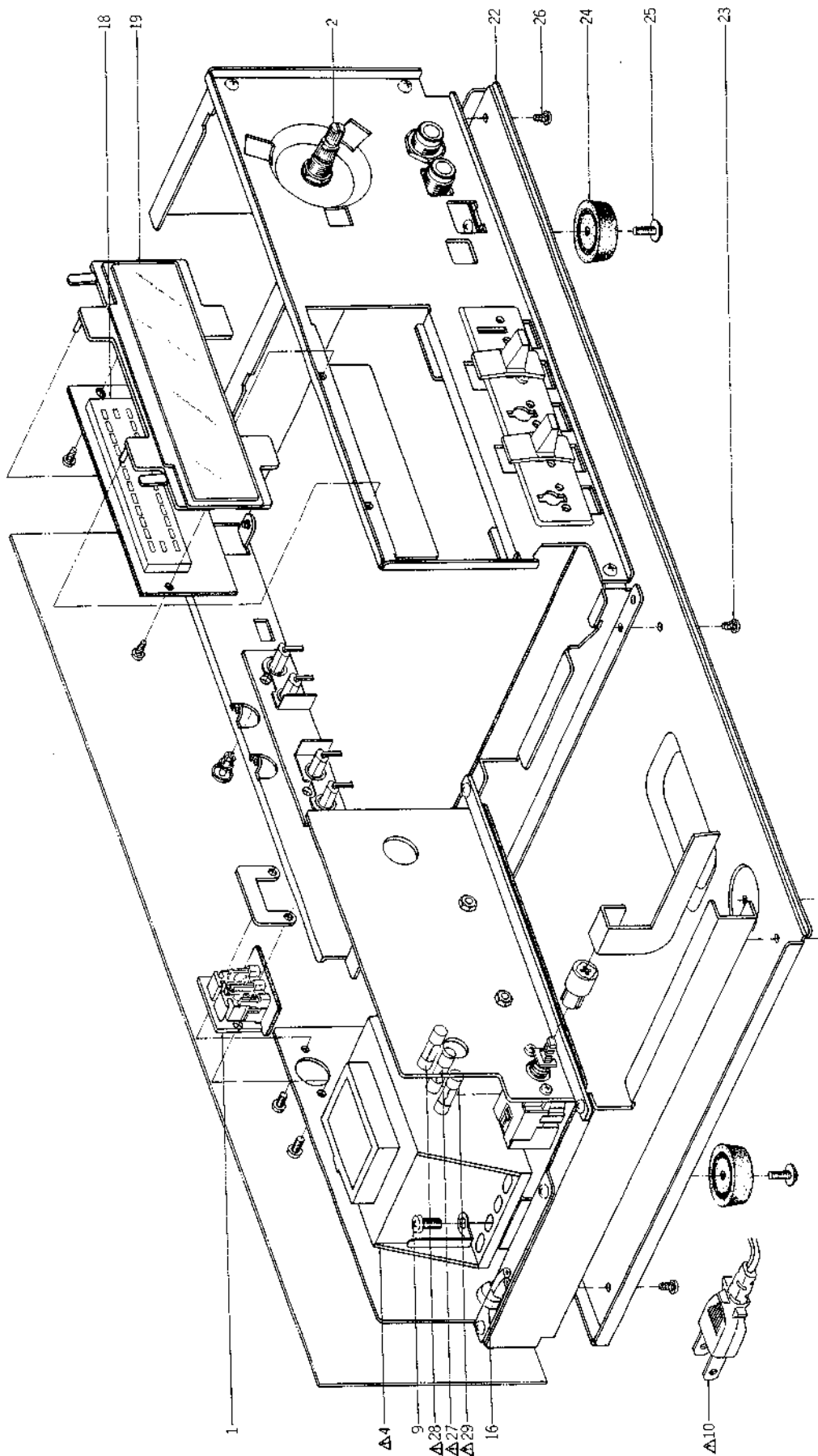
5. POWER SUPPLY & SYS. CON. P.C BOARD (CL-5402A) BLOCK

| REF. NO. | PARTS NO. | DESCRIPTION |
|-------------|-----------|---|
| 5-IC1 | EI308936 | IC M54410P |
| 5-IC2 | EI430661 | IC M53200P |
| 5-TR1 | ET554657 | TR 2SA733A P, Q |
| 5-TR2,3 | ET639437 | TR 2SC945L Q, P |
| 5-TR4 | ET324134 | TR 2SA984K E, F |
| 5-TR5 | ET308937 | TR 2SC2130 G, H |
| 5-TR6 | ET309353 | TR 2SC2274 E, F |
| 5-TR7,8 | ET639437 | TR 2SC945L Q, P |
| 5-TR9 | ET324134 | TR 2SA984K E, F |
| 5-TR10 | ET308937 | TR 2SC2130 G, H |
| 5-TR11 | ET309353 | TR 2SC2274 E, F |
| 5-TR12,13 | ET554657 | TR 2SA733A P, Q |
| 5-TR14 to18 | ET308141 | TR 2SC2603 G |
| 5-TR19 | ET554657 | TR 2SA733A P, Q |
| 5-TR20,21 | ET328438 | TR 2SB808-V, F, G |
| 5-TR22,23 | ET319638 | TR 2SD1012-V F, G, H |
| 5-TR24 to30 | ET308141 | TR 2SC2603 G |
| 5-TR32 | ET639437 | TR 2SC945L Q, P |
| 5-TR33 | ET301154 | △ TR 2SC1162 C, D |
| 5-TR34 | ET639437 | TR 2SC945L Q, P |
| 5-TR35 | ET328440 | TR 2SD863-V8 E, F |
| 5-TR36 | ET308937 | TR 2SC2130 G, H |
| 5-TR37 | ET375603 | △ TR 2SC1061 B, C |
| 5-TR38 | ET308141 | TR 2SC2603 G |
| 5-D1 to10 | ED560913 | D SILICON V 1S2473VE |
| 5-D11,12 | ED306109 | D SILICON W03B 100/1.0A |
| 5-D13 to15 | ED560913 | D SILICON V 1S2473VE |
| 5-D16 | ED316143 | D SILICON H 1S2473HS F10 |
| 5-D17 to19 | ED560913 | D SILICON V 1S2473VE |
| 5-D20,21 | ED306109 | D SILICON W03B 100/1.0A |
| 5-D22 to36 | ED560913 | D SILICON V 1S2473VE |
| 5-D37 | ED313846 | D ZENER H HZ16 3 |
| 5-D38 | ED560913 | D SILICON V 1S2473VE |
| 5-D39 | ED319167 | D ZENER H HZ6 C3 |
| 5-D40 | ED329449 | D ZENER H HZ18 3 |
| 5-D41 | ED308945 | △ D SILICON SVB10-100 100/1.0A |
| 5-D42 | ED330987 | △ D SILICON RB152 200/1.5A |
| 5-FR1 | ER201584 | △ R FUSE ERD2FC 1/4W 33R0G |
| 5-VS1 | MZ283140 | △ SOCKET SELECT ER X-17238 6P |
| 5-SW1 | ES310839 | △ SW PUSH SDG1P-E 01-1 E (U/T,CEE,UK,SA) |
| 5-SW1 | ES655806 | △ SW PUSH SDG1P-J 01-1 C (CSA) |
| 5-C29 | EC307560 | C EC V CUT SE 222M 35DC |
| 5-C33 | EC320548 | △ C CE V F 103Z 25 0AC (U/T) |
| 5-C33 | EC314688 | △ C CE V FZ 103P 1 25AC (CSA) |
| 5-C33 | EC327382 | △ C MP V 472M 250 AC (CEE,UK,SA) |

6. POWER SUPPLY & SYS. CON. P.C BOARD
(CL-5413A) BLOCK

| REF. NO. | PARTS NO. | DESCRIPTION |
|------------|--------------|----------------------------------|
| 6-1 | BAT2035A150A | POWER & SYSCON PC BLK CS-F9-J |
| 6-IC1 | EI330113 | IC M54886P |
| 6-IC2 | EI430661 | IC M53200P |
| 6-TR1 | ET301154 | TR 2SC1162 C, D |
| 6-TR2 | ET200985 | TR 2SC2603 F, G |
| 6-TR3 | ET201580 | TR 2SD894 |
| 6-TR4 | ET375603 | TR 2SC1061 B, C |
| 6-TR5 | ET200985 | TR 2SC2603 F, G |
| 6-TR6to8 | ET554657 | TR 2SA733A P, Q |
| 6-TR9, 10 | ET328438 | TR 2SB808-V F, G |
| 6-TR11 | ET554657 | TR 2SA733A P, Q |
| 6-TR12 | ET328438 | TR 2SB808-V F, G |
| 6-TR13 | ET328437 | TR 2SD1012-V F, G |
| 6-TR14 | ET328438 | TR 2SB808-V F, G |
| 6-TR15 | ET328437 | TR 2SD1012-V F, G |
| 6-TR16,17 | ET554657 | TR 2SA733A P, Q |
| 6-TR18 | ET200985 | TR 2SC2603 F, G |
| 6-TR19 | ET324134 | TR 2SA984K E, F |
| 6-TR20 | ET309353 | TR 2SC2274 E, F |
| 6-TR21 | ET200985 | TR 2SC2603 F, G |
| 6-TR22 | ET324134 | TR 2SA984K E, F |
| 6-TR23 | ET309353 | TR 2SC2274 E, F |
| 6-TR24to33 | ET200985 | TR 2SC2603 F, G |
| 6-D1 | ED330987 | D SILICON RB152 200/1.5A |
| 6-D2 | ED330319 | D SILICON DBA10B 100/1.0A |
| 6-D3 | ED329449 | D ZENER H HZ18 3 |
| 6-D4 | ED321180 | D ZENER H HZ9 B2 |
| 6-D5,6 | ED306109 | D SILICON W03B 100/1.0A |
| 6-D7,8 | ED316143 | D SILICON H 1S2473HS F10 |
| 6-D9 | ED560913 | D SILICON V 1S2473VE |
| 6-D10,11 | ED306109 | D SILICON W03B 100/1.0A |
| 6-D12to14 | ED560913 | D SILICON V 1S2473VE |
| 6-D15,16 | ED306109 | D SILICON W03B 100/1.0A |
| 6-D17 to23 | ED560913 | D SILICON V 1S2473VE |
| 6-D24 | ED329449 | D ZENER H HZ18 3 |
| 6-D25to27 | ED560913 | D SILICON V 1S2473VE |
| 6-D28 | ED306109 | D SILICON W03B 100/1.0A |
| 6-D29 | ED560913 | D SILICON V1S2473VE |
| 6-FR1 | ER201584 | △ R FUSE ERD2FC 1/4W 33R0G |
| 6-SW1 | ES315159 | SW PUSH SDG1P 01-1 J |
| 6-C24 | EC320548 | C CE V F 103Z 250AC |

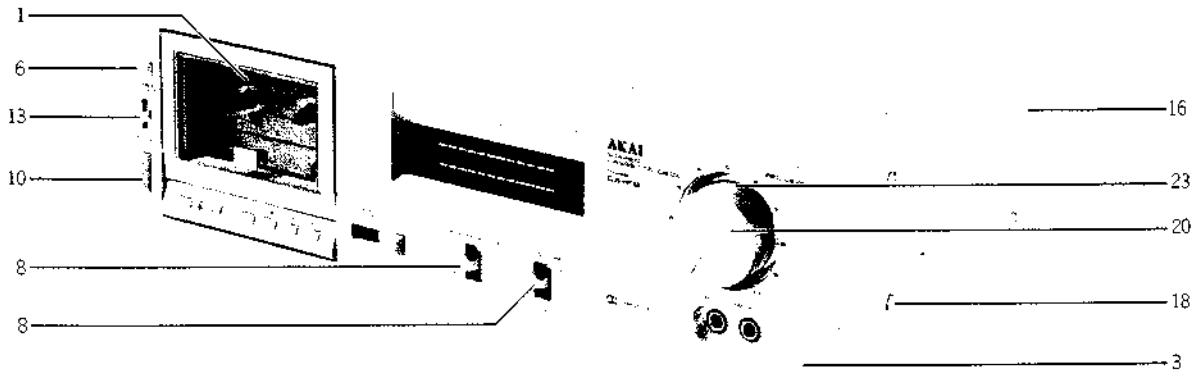
7. ASSEMBLY BLOCK



ASSEMBLY BLOCK

| REF. NO. | PARTS NO. | DESCRIPTION |
|----------|-----------|--|
| 7-1 | EJ324276 | DIN J TCS4680-01-111 P 8P |
| 7-2 | EV202110 | VR ROTARY 16P11x0S A503 A503 (U/T,CSA,CEE,UK,SAA) |
| 7-3x | EV329416 | VR ROTARY 16P11x0R 15A503 15A503 (JPN) |
| 7-4 | BT328401 | △ TRANS POWER CLT-1 (U/T) |
| 7-5x | BT328402 | △ TRANS POWER CLT-2 (JPN) |
| 7-6x | BT328404 | △ TRANS POWER CLT-4 (CSA) |
| 7-7x | BT328403 | △ TRANS POWER CLT-3 (CEE) |
| 7-8x | BT328405 | △ TRANS POWER CLT-6 (UK,SAA) |
| 7-9 | ZS314702 | ST BID40x10STL CMT |
| 7-10 | EW306428 | △ AC CORD 2 CORES KP-205A,VFF UCJ (U/T) |
| 7-11x | EW306427 | △ AC CORD 2 CORES KP-211, VFF J (JPN) |
| 7-12x | EW305691 | △ AC CORD 2 CORES KP-8, SPT-1 UC (CSA) |
| 7-13x | EW313882 | △ AC CORD 2 CORES KP-419C, LTCE- 2F E (CEE) |
| 7-14x | EW313884 | △ AC CORD 2 CORES GTBS-2F 24/ 0.20x2 B (UK) |
| 7-15x | EW201515 | △ AC CORD 2 CORES KP-560, LTSA- 2F S (SAA) |
| 7-16 | SZ631945 | STRAIN RELIEF SR-4N-4 (U/T,JPN,CSA,CEE,SAA) |
| 7-17x | EJ692908 | STRAIN RELIEF SR-5N-4 (UK) |
| 7-18 | EM329497 | IND LE LT-1003 GRAPH (U/T,CSA,CEE,UK,SAA) |
| 7-19 | SZ329519 | METER WINDOW (U/T,CSA,CEE,UK,SAA) |
| 7-20x | EM328722 | METER VU VU-33-302 0.250MA (JPN) |
| 7-21x | SE325784 | VOL. ESCUTCHEON (JPN) |
| 7-22 | SP328379 | BOTTOM PLATE |
| 7-23 | ZS306021 | ST PAN30x06STL CMT |
| 7-24 | SA202118 | FOOT |
| 7-25 | ZS313486 | ST PAN30x06STL CMT C |
| 7-26 | ZS325495 | T2BR30x06STL CMT |
| 7-27 | EF306949 | △ FUSE TSC A 250V 1.25A (F1) (U/T,JPN) |
| 7-28 | EF311839 | △ FUSE TSC A 250V 1.6A (F2) (U/T,JPN) |
| 7-29 | EF309389 | △ FUSE TSC A 250V 0.40A (F3) (U/T,JPN) |
| 7-30x | EF309392 | △ FUSE TSC 125V 1.25A (F1) (CSA) |
| 7-31x | EF308847 | △ FUSE TSC 125V 1.60A (F2) (CSA) |
| 7-32x | EF308848 | △ FUSE TSC 125V 0.40A (F3) (CSA) |
| 7-33x | EF602550 | △ FUSE SEMKO T 250V 1.25A (F1) (CEE,UK,SAA) |
| 7-34x | EF601964 | △ FUSE SEMKO T 250V 1.60A (F2) (CEE,UK,SAA) |
| 7-35x | EF668474 | △ FUSE SEMKO T 250V 0.40A (F3) (CEE,UK,SAA) |

8. FINAL ASSEMBLY BLOCK



FINAL ASSEMBLY BLOCK

| REF. NO. | PARTS NO. | DESCRIPTION |
|----------|--------------|-----------------------------|
| 8-1 | BDT2035A110A | LID PANEL BLK CS-F9 |
| 8-2x | BDT2035A110B | LID PANEL BLK CS-F9-BL |
| 8-3 | BDT2035A100A | FRONT PANEL BLK CS-F9 |
| 8-4x | BDT2035A100B | FRONT PANEL BLK CS-F9-BL |
| 8-5x | BDT2013A130E | FRONT PANEL BLK CS-F9-J |
| 8-6 | SB316316 | BUTTON (B) |
| 8-7x | SB316317 | BUTTON (B-BL) |
| 8-8 | SK321500 | LEVER KNOB (A) |
| 8-9x | SK321501 | LEVER KNOB (A-BL) |
| 8-10 | SB316498 | BUTTON (B) |
| 8-11x | SK328387 | LEVER KNOB (JPN) |
| 8-12x | SB316499 | BUTTON (B-BL) |
| 8-13 | SK307963A | KNOB SLIDE |
| 8-14x | SK328391 | SLIDE KNOB (JPN) |
| 8-15x | SK307963B | KNOB SLIDE (BL) |
| 8-16 | SP328471 | UPPER COVER (A) |
| 8-17x | SP328472 | UPPER COVER (A-BL) |
| 8-18 | ZS315878 | XST BID40x08STL N13 |
| 8-19x | ZS310588 | XST BID40x08STL BNI (BL) |
| 8-20 | SK323822 | DOUBLE KNOB (UPPER) |
| 8-21x | SK200649 | DOUBLE KNOB (UPPER-3) (JPN) |
| 8-22x | SK323823 | DOUBLE KNOB (UPPER-BL) |
| 8-23 | SK321506 | DOUBLE KNOB (LOWER) |
| 8-24x | SK325787 | DOUBLE KNOB (LOWER) (JPN) |
| 8-25x | SK321507 | DOUBLE KNOB (LOWER-BL) |
| 8-26x | SP307983 | BACK BOARD CS-F9 (U) |
| 8-27x | SP328215 | BACK BOARD CS-F9-J (JPN) |
| 8-28x | SP307984 | BACK BOARD CS-F9 (C) |
| 8-29x | SP307985 | BACK BOARD CS-F9 (E) |
| 8-30x | SP307986 | BACK BOARD CS-F9 (B, S) |
| 8-31x | ZS225134 | T2PAN30x10STL CMT PW080 |

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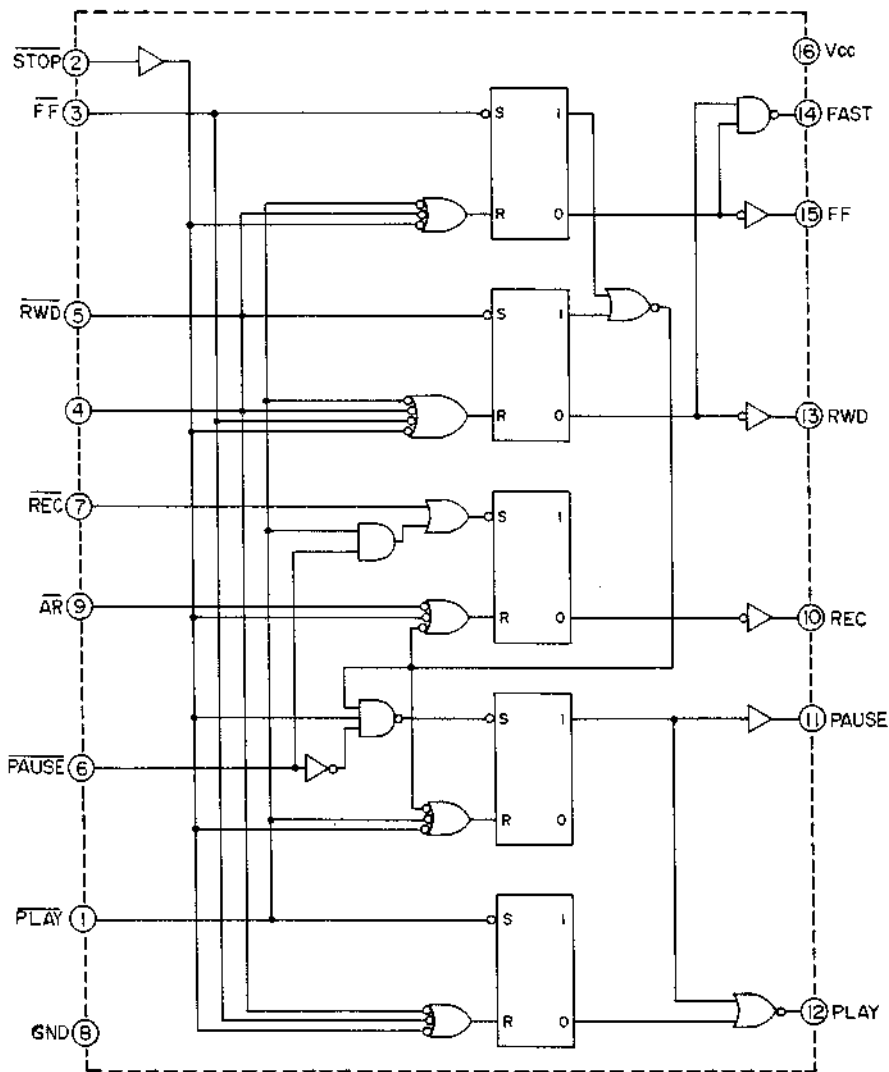
| Parts No. | Ref. No. & Symbol No. | Parts No. | Ref. No. & Symbol No. | Parts No. | Ref. No. & Symbol No. | Parts No. | Ref. No. & Symbol No. | Parts No. | Ref. No. & Symbol No. |
|--------------|-----------------------|-----------|-----------------------|-----------|-----------------------|--------------|-----------------------|-----------|-----------------------|
| BAT2013A070C | 4-2 | EF309392 | 7-30x | ET324134 | 6-TR19 | SP328472 | 8-17x | | |
| BAT2035A070A | 4-1 | EF311839 | 7-28 | ET324134 | 6-TR22 | SZ329519 | 7-19 | | |
| BAT2035A150A | 6-1 | EF601964 | 7-34x | ET328437 | 4-TR5 | SZ631945 | 7-16 | | |
| BDT2013A130E | 8-5x | EF602550 | 7-33x | ET328437 | 4-TR12 | TCT2016A410A | 3-27 | | |
| BDT2035A100A | 8-3 | EF668474 | 7-35x | ET328437 | 6-TR15 | TC328344 | 3-45 | | |
| BDT2035A100B | 8-4x | EI308936 | 5-IC1 | ET328437 | 6-TR13 | TC328348 | 3-47 | | |
| BDT2035A110A | 8-1 | EI329411 | 3-15 | ET328438 | 5-TR20,21 | TC328350 | 3-49 | | |
| BDT2035A110B | 8-2x | EI330113 | 6-IC1 | ET328438 | 6-TR9,10 | TC328351 | 3-50x | | |
| BF330095 | 3-34 | EI430661 | 5-IC2 | ET328438 | 6-TR12 | TC330098 | 3-37 | | |
| BHT2035A060A | 3-1x | EI430661 | 6-IC2 | ET328438 | 6-TR14 | TC330099 | 3-38 | | |
| BL-328426 | 2-4 | EI605013 | 4-IC1 | ET328440 | 5-TR35 | ZG312943 | 3-25 | | |
| BL328427 | 3-33 | EJ307800 | 4-31 | ET375603 | 5-TR37 | ZG312945 | 2-12 | | |
| BMT2015A130A | 3-11 | EJ308986 | 4-33 | ET375603 | 6-TR4 | ZG312946 | 3-9 | | |
| BMT2016A320A | 2-13 | EJ316156 | 4-32 | ET539122 | 4-TR21 | ZG312997 | 3-10 | | |
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| BR328424 | 2-5 | EJ324276 | 7-1 | ET554657 | 5-TR19 | ZG324329 | 3-44 | | |
| BR328425 | 2-9 | EJ692908 | 7-17x | ET554657 | 5-TR1 | ZG328305 | 3-6 | | |
| BT328401 | 7-4 | EL200096 | 3-14 | ET554657 | 6-TR16,17 | ZG328352 | 3-41 | | |
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| BT328403 | 7-7x | EM329497 | 7-18 | ET554657 | 6-TR6to8 | ZG329433 | 3-18 | | |
| BT328404 | 7-6x | EO310608 | 4-VL1 | ET603257 | 4-TR1to4 | ZS225134 | 8-31x | | |
| BT328405 | 7-8x | EO315758 | 4-FL3 | ET639437 | 5-TR2,3 | ZS303936 | 3-4 | | |
| BZT2016A290A | 3-16 | EO315758 | 4-FL4 | ET639437 | 5-TR7,8 | ZS306021 | 7-23 | | |
| BZT2016A330A | 2-15 | EO328485 | 4-T1 | ET639437 | 5-TR34 | ZS310588 | 8-19x | | |
| BZT2016A430A | 3-28 | EP328419 | 3-22 | ET639437 | 5-TR32 | ZS313486 | 7-25 | | |
| BZT2016A430B | 3-29x | EP328420 | 3-20 | EV202110 | 7-2 | ZS314702 | 7-9 | | |
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| EC311867 | 4-C82 | ER328490 | 4-FL1 | EV321637 | 4-VR5 | ZS329443 | 3-53x | | |
| EC314688 | 5-C33 | ER328491 | 4-FL2 | EV322416 | 4-VR2 | ZS329445 | 3-52 | | |
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| ED200469 | 4-D2 | ES328530 | 4-SW2 | HP201806 | 3-5 | ZW309295 | 3-35 | | |
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| ED306109 | 6-D28 | ET200985 | 4-TR6 | MC328725 | 3-31x | | | | |
| ED306109 | 6-D10,11 | ET200985 | 4-TR9 to 11 | MLB328513 | 3-23 | | | | |
| ED306109 | 6-D15,16 | ET200985 | 4-TR16to19 | ML328337 | 3-43 | | | | |
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| ED329449 | 6-D3 | ET301154 | 5-TR33 | SK200649 | 8-21x | | | | |
| ED329449 | 6-D24 | ET301154 | 6-TR1 | SK307963A | 8-13 | | | | |
| ED330319 | 6-D2 | ET303697 | 4-TR24 | SK307963B | 8-15x | | | | |
| ED330987 | 5-D42 | ET307349 | 4-TR15 | SK321500 | 8-8 | | | | |
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| ED560913 | 5-D1 to 10 | ET308141 | 5-TR38 | SK323822 | 8-20 | | | | |
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| ED560913 | 5-D13 to 15 | ET308937 | 5-TR10 | SK325787 | 8-24x | | | | |
| ED560913 | 6-D17 to 23 | ET308937 | 5-TR5 | SK328387 | 8-11x | | | | |
| ED560913 | 6-D29 | ET309353 | 5-TR11 | SK328391 | 8-14x | | | | |
| ED560913 | 6-D12 to 14 | ET309353 | 5-TR6 | SP307983 | 8-26x | | | | |
| ED560913 | 6-D25 to 27 | ET309353 | 6-TR20 | SP307984 | 8-28x | | | | |
| ED560913 | 6-D9 | ET309353 | 6-TR23 | SP307985 | 8-29x | | | | |
| EF306949 | 7-27 | ET319638 | 5-TR22,23 | SP307986 | 8-30x | | | | |
| EF308847 | 7-31x | ET321016 | 4-TR24 | SP328215 | 8-27x | | | | |
| EF308848 | 7-32x | ET324134 | 5-TR9 | SP328379 | 7-22 | | | | |
| EF309389 | 7-29 | ET324134 | 5-TR4 | SP328471 | 8-16 | | | | |

SECTION 3

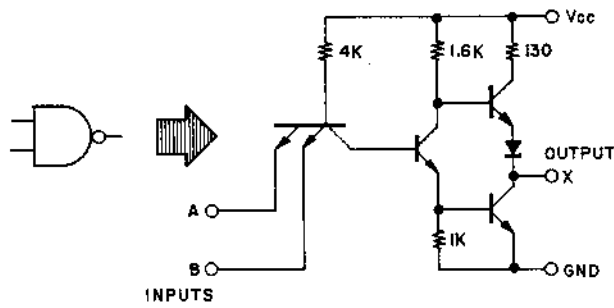
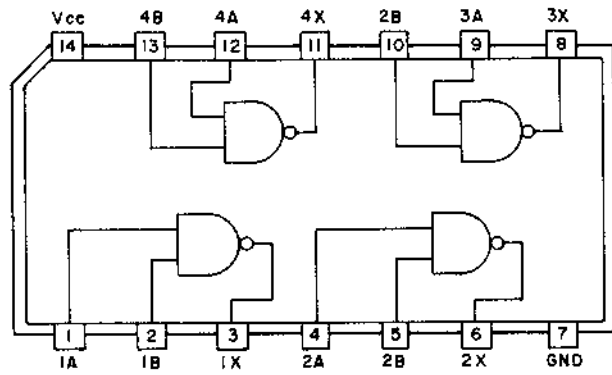
SCHEMATIC DIAGRAM

1. SCHEMATIC DIAGRAM OF ICs
2. CS-F9 No.2-1 1620662A AMP SCHEMATIC DIAGRAM
3. CS-F9 No.2-2 1620663A POWER & SYSCON SCHEMATIC DIAGRAM
4. CS-F9J No.2-1 1620664A AMP SCHEMATIC DIAGRAM
5. CS-F9J No.2-2 1620665A POWER & SYSCON SCHEMATIC DIAGRAM

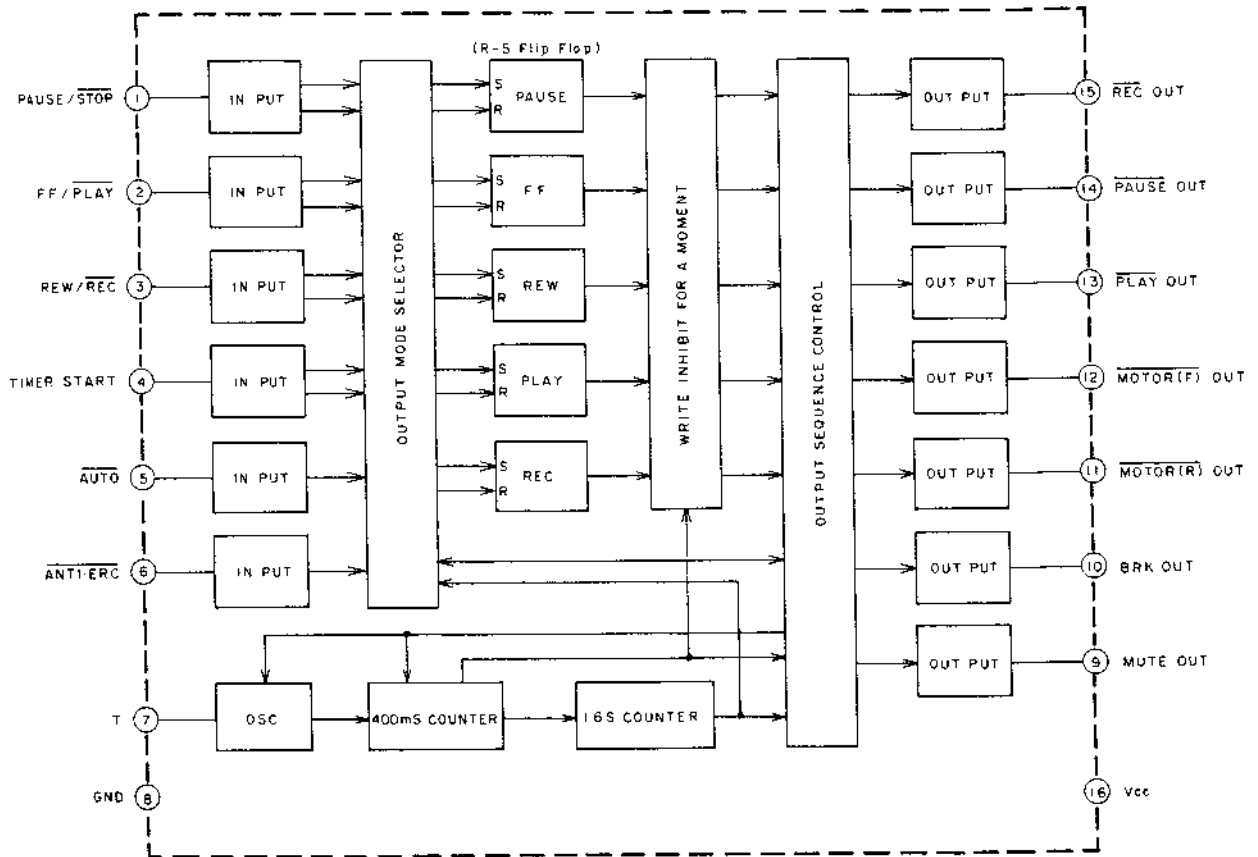
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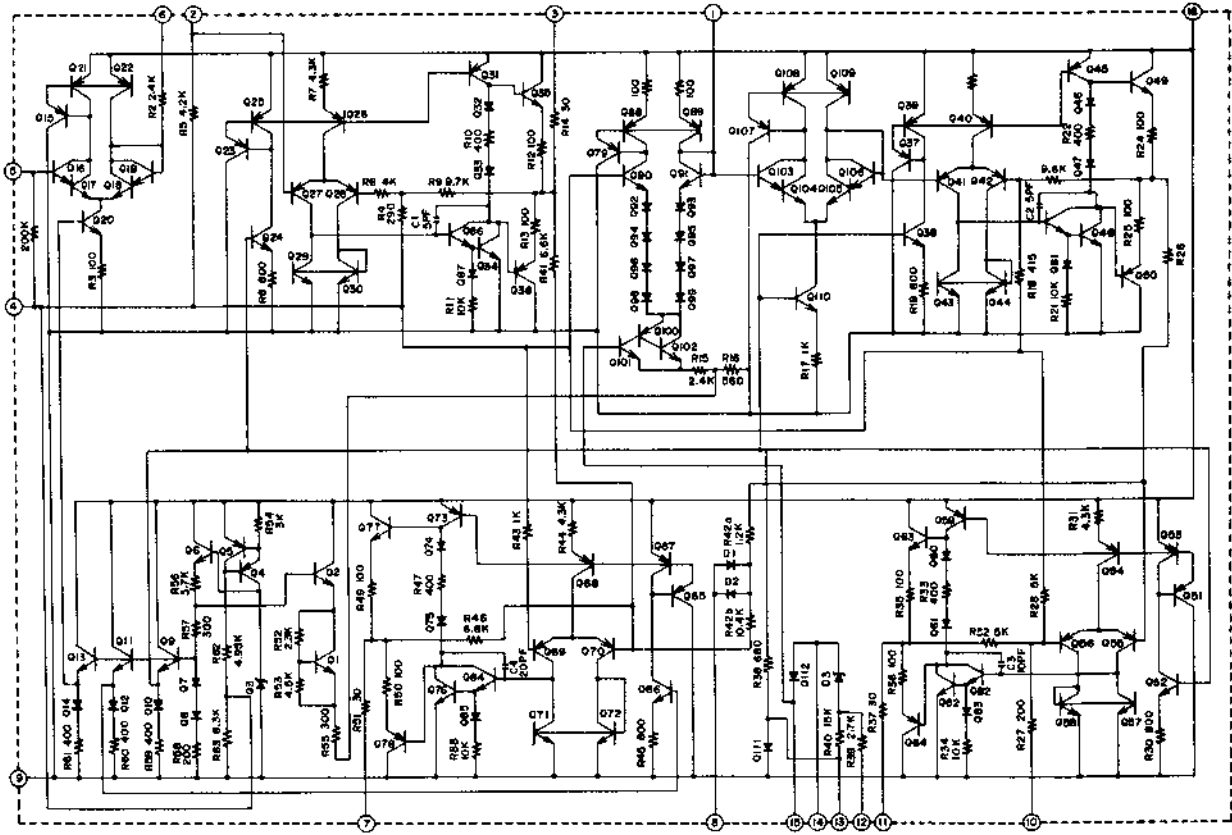


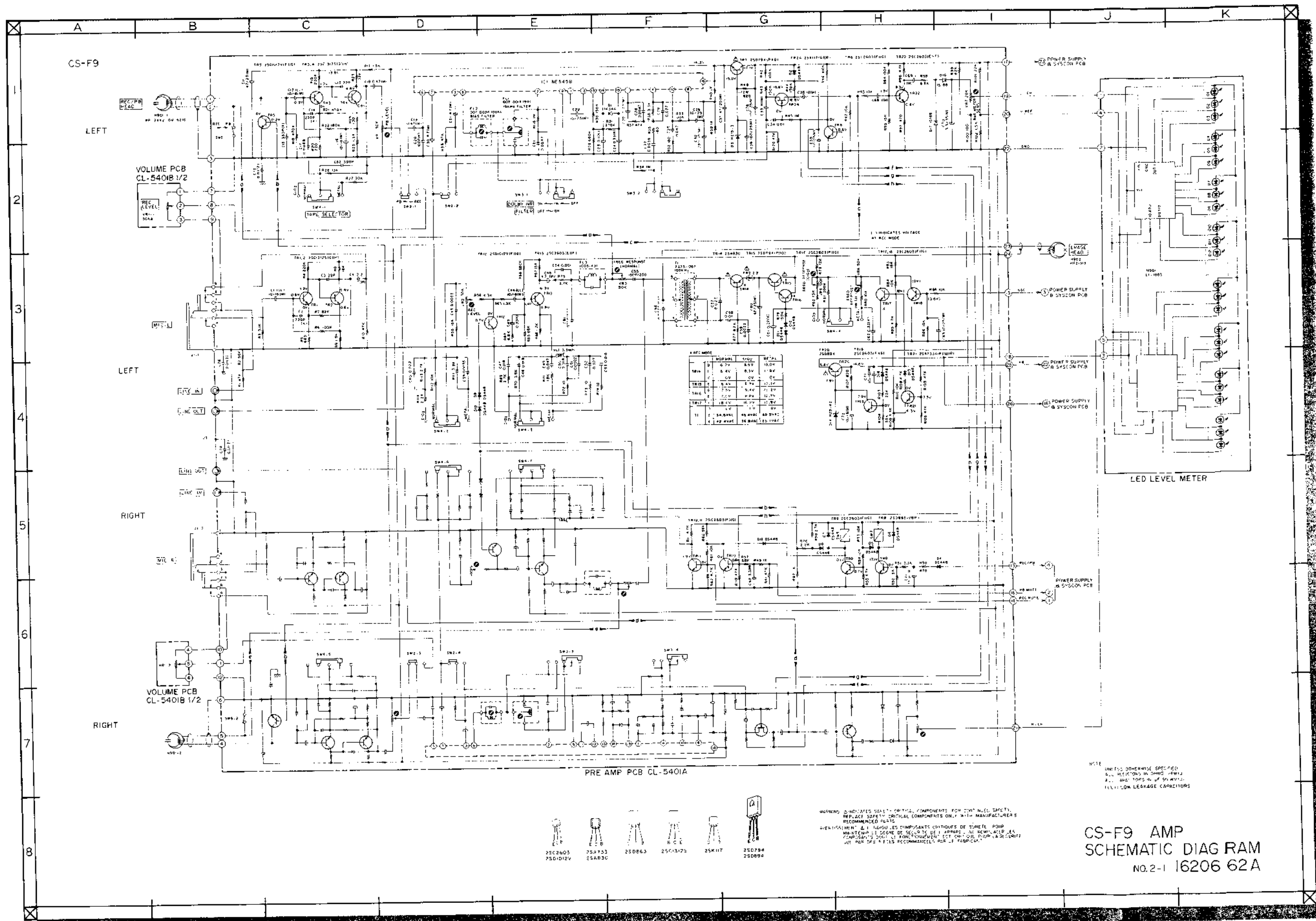
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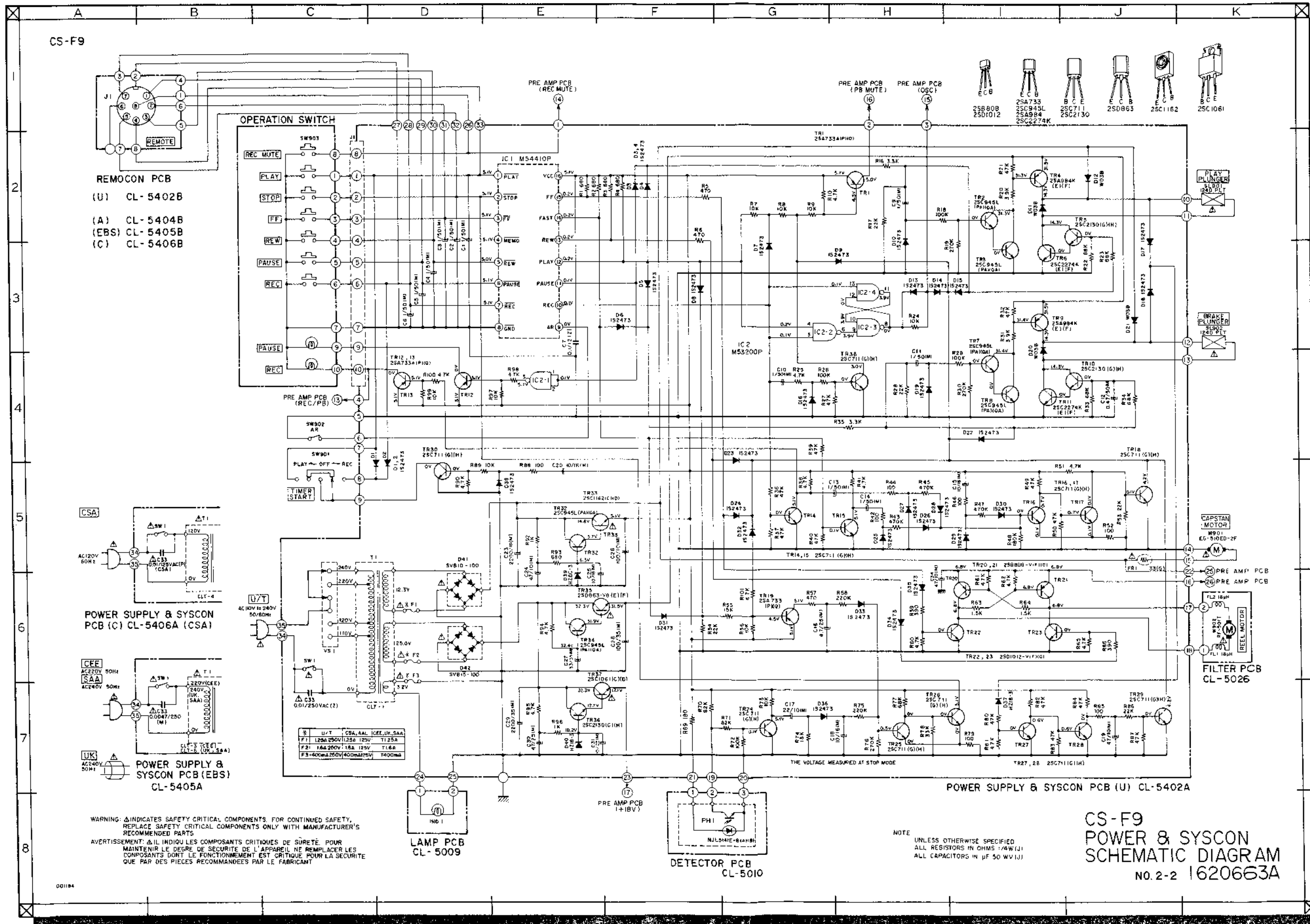


M54886P









CS-F9

REMOCON PCB
(U) CL-5402B
(A) CL-5404B
(EBS) CL-5405B
(C) CL-5406B

POWER SUPPLY & SYSCON PCB (C) CL-5406A (CSA)

POWER SUPPLY & SYSCON PCB (EBS) CL-5405A

| | | | |
|----|------------|------------|--------------|
| U | U/T | CSA, AAL | CEE, UK, SAA |
| F1 | 1.25A 250V | 1.25A 125V | T1.25A |
| F2 | 1.6A 250V | 1.6A 125V | T1.6A |
| F3 | 600mA 250V | 400mA 125V | T400mA |

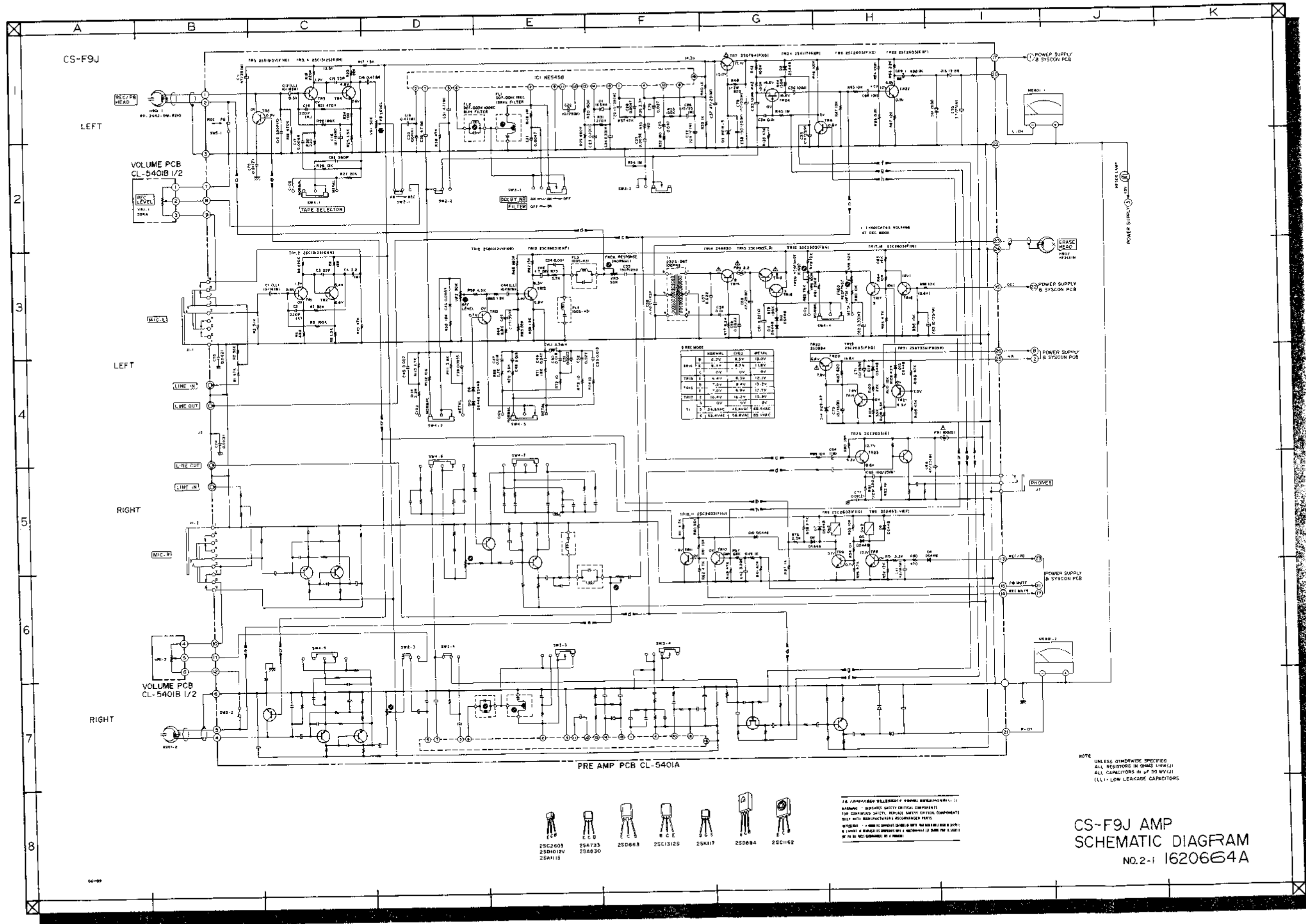
WARNING: Δ INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS.
AVERTISSEMENT: Δ IL INDIQUE LES COMPOSANTS CRITIQUES DE SÛRETÉ. POUR MAINTENIR LE DEGRÉ DE SÛRETÉ DE L'APPAREIL, NE REMPLACER LES COMPOSANTS DONT LE FONCTIONNEMENT EST CRITIQUE POUR LA SÛRETÉ QUE PAR DES PIÈCES RECOMMANDÉES PAR LE FABRICANT.

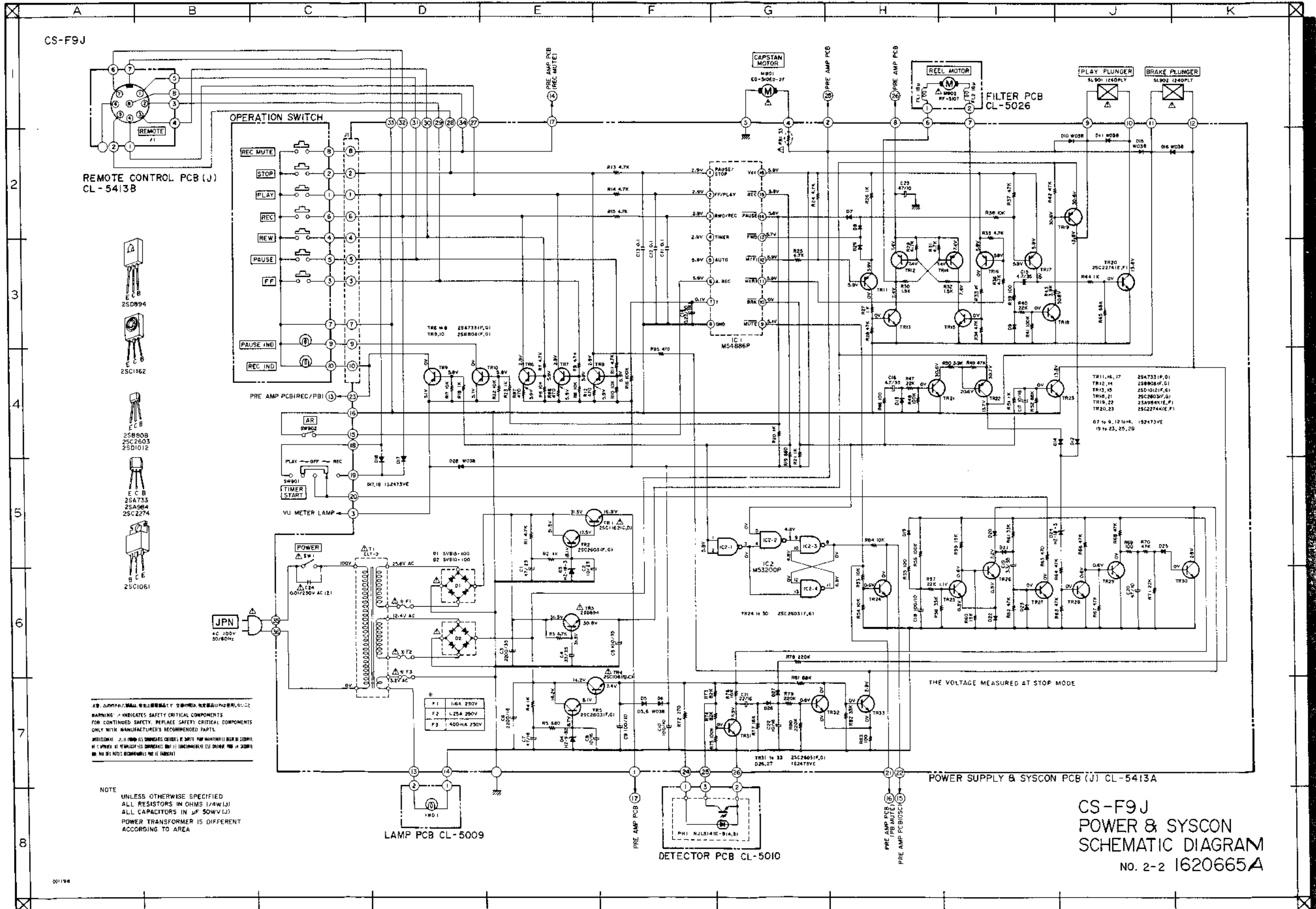
LAMP PCB CL-5009

DETECTOR PCB CL-5010

NOTE
UNLESS OTHERWISE SPECIFIED
ALL RESISTORS IN OHMS /AW/JJ
ALL CAPACITORS IN μF 50 WV/JJ

CS-F9
POWER & SYSCON
SCHEMATIC DIAGRAM
NO.2-2 1620663A





CS-F9J

REMOTE CONTROL PCB (J)
CL-5413B

- 2SD894
- 2SC162
- 2SB908
2SC2603
2SD1012
- 2SA733
2SA984
2SC2274
- 2SC1061

JPN
AC 100V
50/60Hz

WARNING: INDICATES SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY. REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS.

NOTE
UNLESS OTHERWISE SPECIFIED
ALL RESISTORS IN OHMS (1/4W/1)
ALL CAPACITORS IN μF (50WV/1)
POWER TRANSFORMER IS DIFFERENT
ACCORDING TO AREA

LAMP PCB CL-5009

DETECTOR PCB CL-5010

POWER SUPPLY & SYSCON PCB (J) CL-5413A

CS-F9J
POWER & SYSCON
SCHEMATIC DIAGRAM
NO. 2-2 1620665A