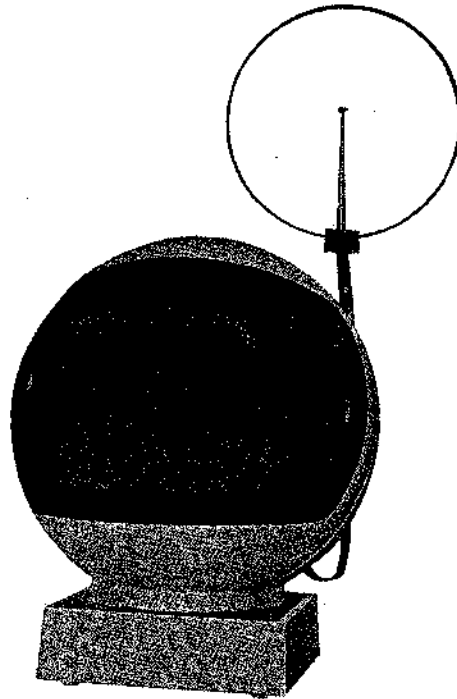


# SERVICE MANUAL



## MODEL 3240GM, 3240SW, 3240SC

B/W PORTABLE TELEVISION RECEIVER

DIMENSIONS : 28.5cm $\varnothing$ , 7.2cm HEIGHT (Base), 18.7cm $\square$  (Base) WEIGHT : 5.2 kg

### SPECIFICATIONS

Receiving Channel :	Channels 2 thru 12 VHF, 21 thru 69 UHF, CCIR standard
Antenna VHF :	Built in monopole antenna only for VHF, 75 $\Omega$ unbalanced
	External antenna for VHF and UHF, 300 $\Omega$ balanced
UHF :	Loop antenna for UHF, 300 $\Omega$ balanced
Power Input Rating :	AC 220Volts 50Hz or 12Volts D. C.
Power Consumption :	AC 220Volts 50Hz 21Watts, 12Volts D. C. 11Watts
Fuse Device :	200mA slow blow type and 1.25A slow blow type
Speaker :	3" Round type, voice coil impedance 16 $\Omega$
Audio Power Output :	500mW
Picture Tube :	9 inch 90° deflection aluminized
Transistors :	26pcs
Diodes :	17pcs
Cabinet :	Plastics

# SERVICING IN THE FIELD

## CLEANING THE CABINET

Clean the external appearance of cabinet body and the stand when necessary, using a clean soft cloth with mild soap. Don't use any solution which contains benzine or petroleum.

## RASTER CENTERING

The centering device is 2 magnetic rings located on yoke rear cover. By alternately rotating those 2 magnetic rings, the picture can be properly centered on the screen.

## DEFLECTION YOKE ADJUSTMENT

If the lines of the raster are not horizontal or corner shadows appear, loosen the yoke clamp screw and rotate deflection yoke, pushing yoke snug up against bell of picture tube.

## VERTICAL HEIGHT AND VERTICAL LINEALITY ADJUSTMENTS

When the upper or lower part of picture extends or shrinks, adjust the Vertical Height and Vertical Lineality controls alternately to fill the screen  $\frac{1}{4}$  inch beyond the mask until the picture on test pattern is symmetrical from top to Bottom. The Height control extends (or shrinks) mainly a lower part of raster, and the lineality control a upper part.

## B VOLTAGE (12V) ADJUSTMENT

Be sure to maintain at 220V, 50Hz power supply.  
Then adjust the 12V control (R510) at D. C. 12 volts on B line.

## AGC ADJUSTMENT

Adjust the AGC control when picture is a very slight bend at it's top, or excessive snow.  
AGC may be adjusted by tuning control fully counter-clockwise then clockwise until there is a very slight bend, then turn control counter-clockwise just sufficiently to remove the bend.

## DISASSEMBLY INSTRUCTIONS

### REAR COVER REMOVAL

1. Remove 2 screws on rear cover (Fig. 1) and 5 screws fastening the edge of rear cover (Fig. 2).
2. Pulling a rear cover a little, disconnect two transmitting leads connected to antenna terminals and speaker leads in rear cover.

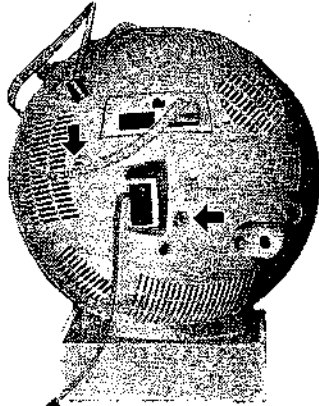


Fig. 1

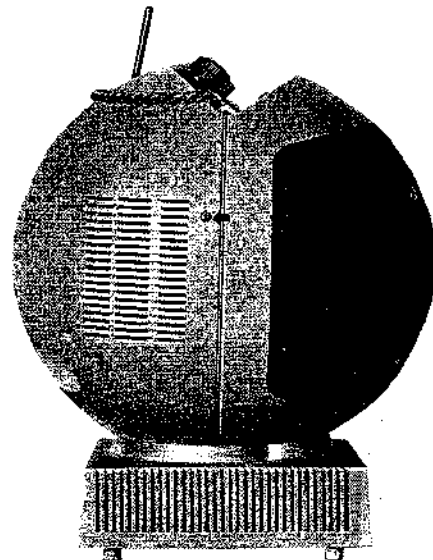


Fig. 2

## TUNER REMOVAL

1. Remove rear cover. refer to "Rear Cover Removal".
2. Remove VHF and UHF selector knobs and VHF and UHF fine tuning knobs.
3. Remove 3 arrow head screws indicated in Fig. 3.

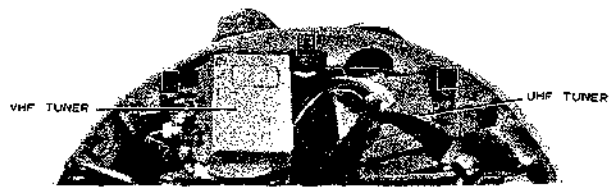


Fig. 3

## FRONT PANEL REMOVAL

All parts except tuner bracket in a front panel (namely a body) are fastened up CRT holder or utilizing it. and so, it can removed all parts from body by removing a tuner bracket and CRT holder.

1. Remove rear cover. refer to "Rear Cover Removal".
2. Remove tuner bracket. refer to "Tuner Removal".
3. Remove 4 screws fastening CRT holder (Fig. 5). Take out the all parts contained CRT with both hands by having the CRT face all together from the Printed Circuit Board on right hand and the heat sink board on left hand. Fig. 4 is the photo removed all parts from front panel.

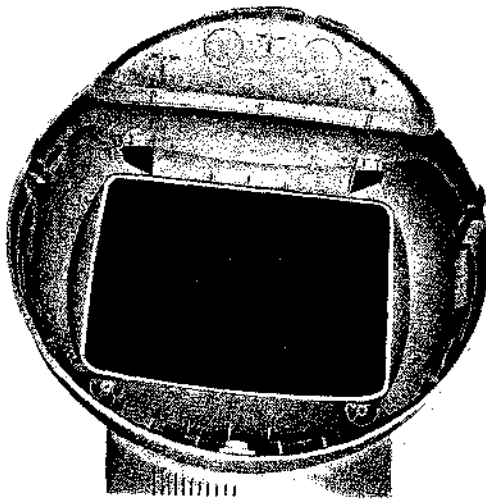


Fig. 4

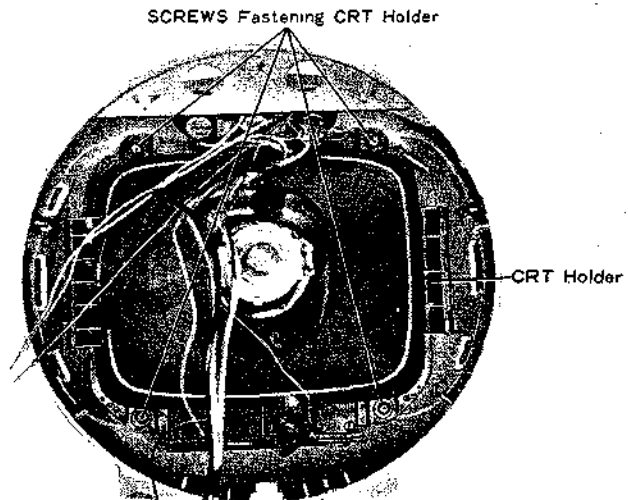


Fig. 5

## PRINTED CIRCUIT BOARD AND HEAT SINK BOARD REMOVAL

1. Remove rear cover. refer to "Rear Cover Removal".
2. In case of Printed Circuit Board "A" (Fig. 6). Remove an arrow head screws and disconnect spring indicated in Fig. 6. and pull off Printed Circuit Board.

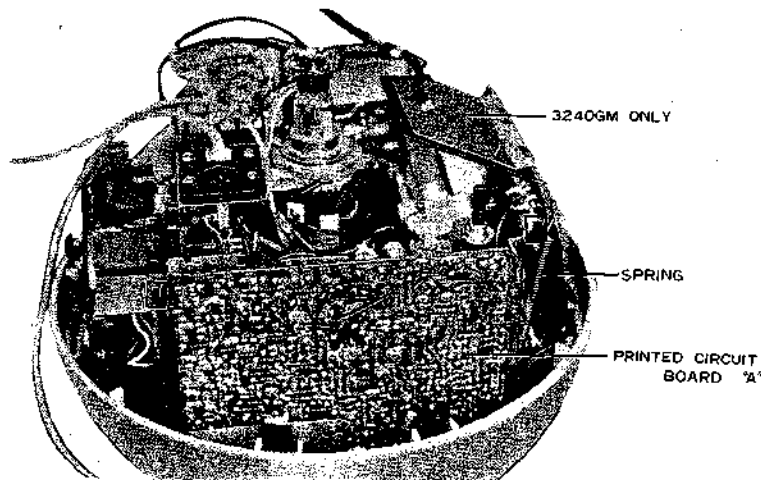


Fig. 6

In case of Printed Circuit Board "B" (Fig. 7).

Remove two screws and disconnect two springs indicated in Fig. 7. and pull off Printed Circuit Board.

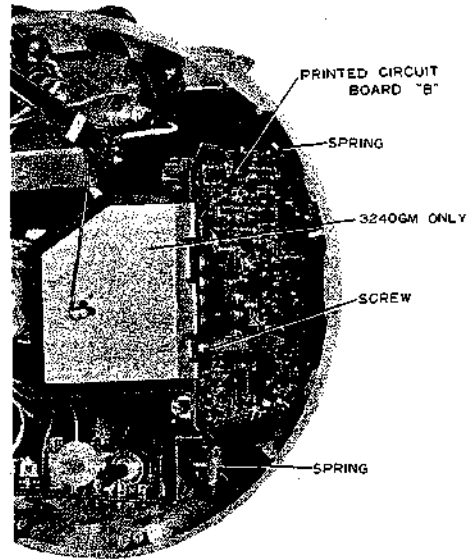


Fig. 7

In case of Heat Sink Board (Fig. 8).

Remove three screws, and pull off Heat Sink Board. refer to Fig. 8.

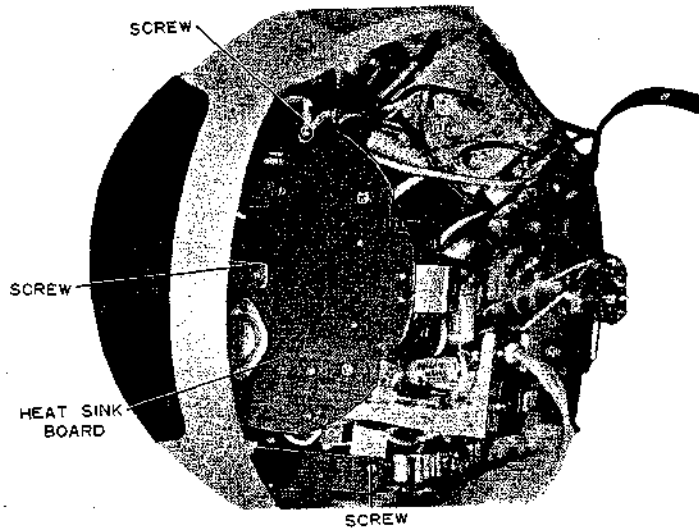


Fig. 8

## CRT REMOVAL

Refer to "Front Panel Removal".

# ALIGNMENT INSTRUCTIONS

## PRE-ALIGNMENT

Use of an isolation transformer to protect the test equipments is recommended.

Keep the main voltage at 220 volts and allow 10-minutes warm-up period for the receiver and the test equipments.

## PIX IF ALIGNMENT

### TEST EQUIPMENTS

- a. Sweep generator
- b. Marker generator
- c. Oscilloscope
- d. 2~4 Volts Battery (for AGC)

## PREPARATION BEFOR ALIGNMENT

Connect the synchronized sweep voltage from the sweep generator to the horizontal input of oscilloscope for horizontal deflection.

Set the channel selector to any non-interfering channel, connect a BIAS supply (3 volts) to the IF AGC line TP-3, and adjust the IF transformer in chart 1 to obtain a response curve.

## PIX IF ALIGNMENT PROCEDURE

Step	Sweep Generator Coupling to	Oscilloscope Coupling to	Marker Generator Frequency	Adjustment	Marker Position	Wave Form
1	TP-2	TP-4	36.7 MHz	L105	MAX.	Fig. 9A
2	TP-2	TP-4	34.4 MHz	T101	60~80%	Fig. 9A
			36.7 MHz	T101	Center	
			38.9 MHz		60~80%	
3	TP-1 on VHF tuner	TP-4	40.4 MHz	L102	MIN.	Fig. 9B
			33.4 MHz	L103	MIN.	
			36.7 MHz	L104	MAX.	
4	"	"		L59 (Tuner) L101	MAX.	Fig. 9B
REMARK	Through 2000pF capacitor	Through 15KΩ resistor				

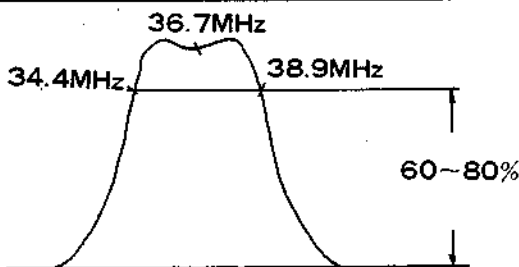


Fig. 9A

chart 1

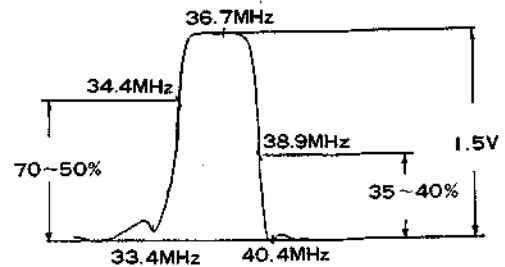


Fig. 9B

As to marker positions of 36.7MHz on each wave form, please refer to PIX IF alignment procedure table.

## SOUND IF ALIGNMENT

### TEST EQUIPMENTS

- a. 5.5MHz Oscillator
- b. V. T. V. M. with RF probe

## SOUND IF ALIGNMENT PROCEDURE

STEP	Oscillator coupling to	V. T. V. M. coupling to	Adjustment	V. T. V. M. reading
1	TP-4	TP-5	T103	MAX.
2	TP-4	TP-5	T201 (pink core)	MAX.
3	TP-4	TP-6	T201 (black core)	Zero

# MECHANICAL PART'S DIAGRAM

(Replacement Service Parts)

## Front Panel & Stand

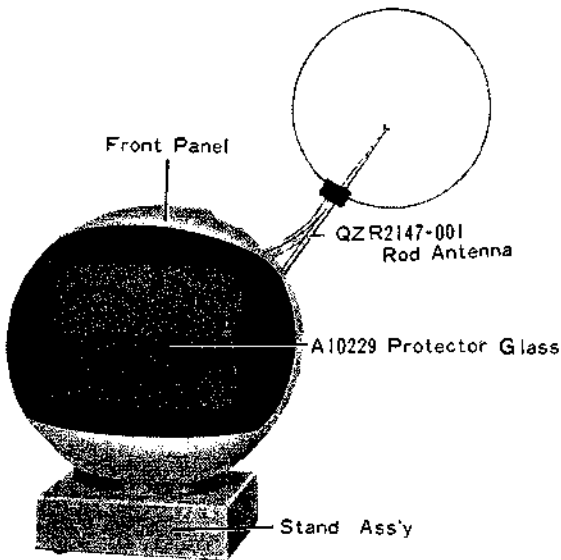


Fig. 10

Color	Model Name	Front Panel Part's No.	Stand Part's No.
White	3240GM, 3240SW, 3240SC	A10227-AS	A20684-00A
Red-Orange	3240GM	A10227-CS	A20684-00C
Gray	3240GM	A10227-00F	A20684-00F
Orange	3240GM, 3240SW, 3240SC	A10227-00E	A20684-00E

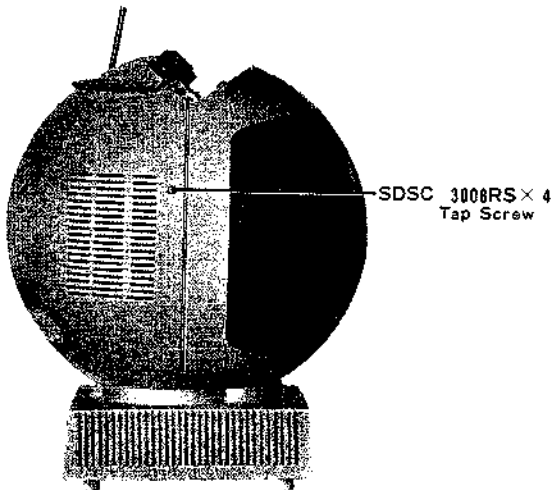


Fig. 11

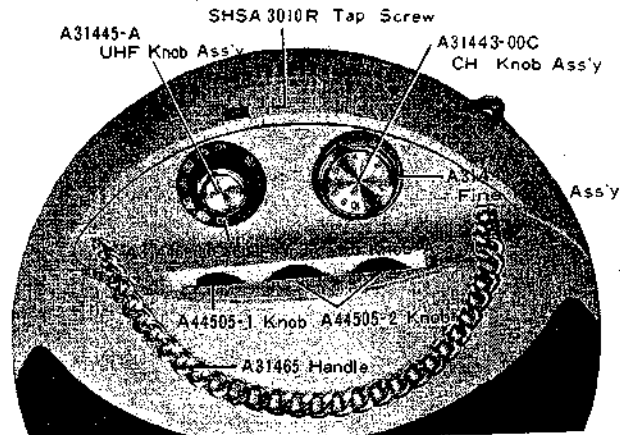


Fig. 12

## Antenna Terminal & Rear Cover

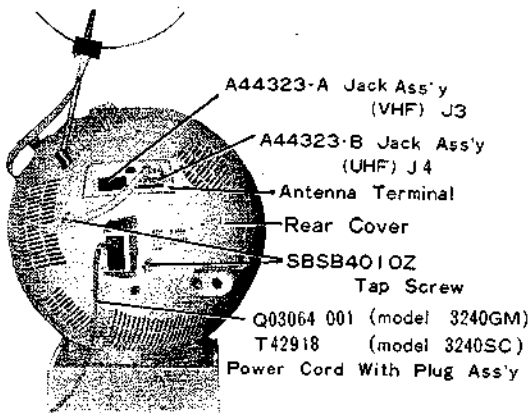


Fig. 13

Color	Model Name	Ant. Terminal Part's No.	Rear Cover Part's No.
White	3240GM, 3240SW, 3240SC	A31521-001	A10228
Red-Orange	3240GM	A31521-003	A10228-3
Gray	3240GM	A31521-005	A10228-006
Orange	3240GM, 3240SW, 3240SC	A31521-004	A10228-005

# MECHANICAL PART'S DIAGRAM

(Replacement Service Parts)

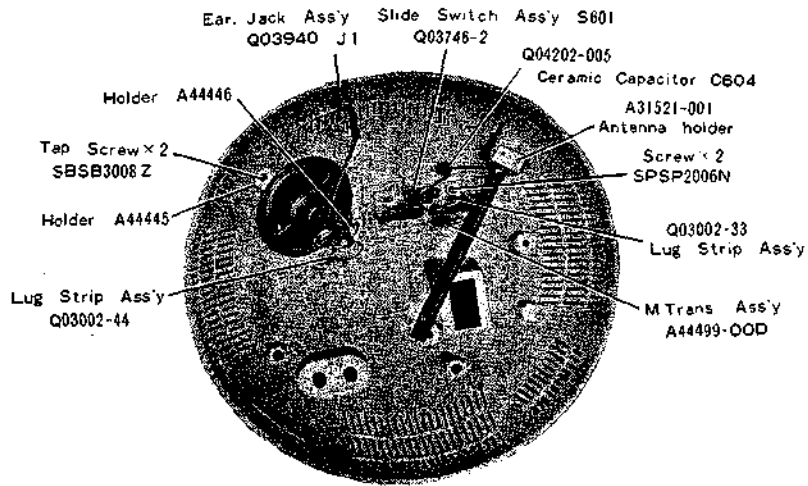


Fig. 14

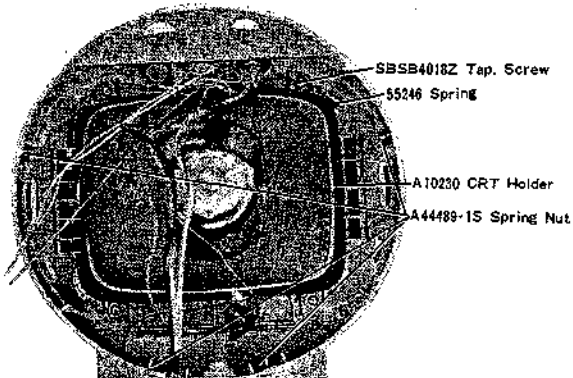


Fig. 15

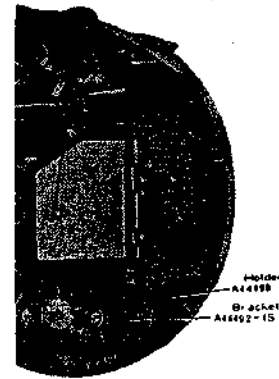


Fig. 16

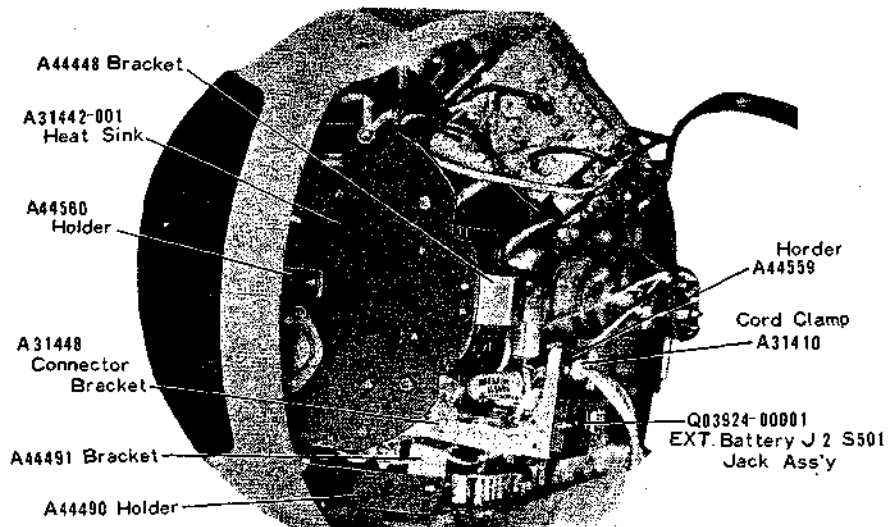


Fig 17

# BLOCK DIAGRAM

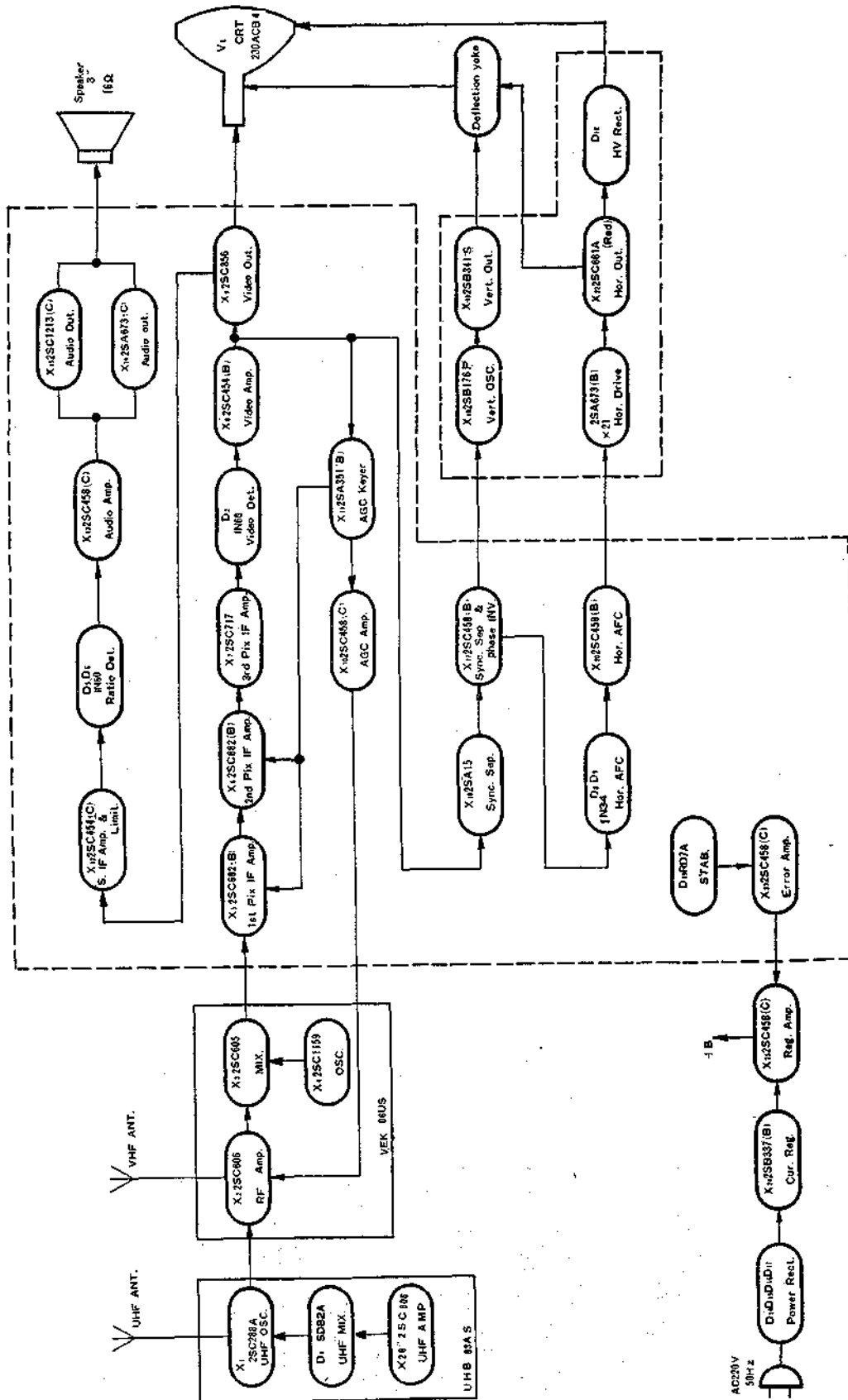


Fig. 18



PARTS ARRANGEMENT ON THE REAR OF PRINTED CIRCUIT BOARD

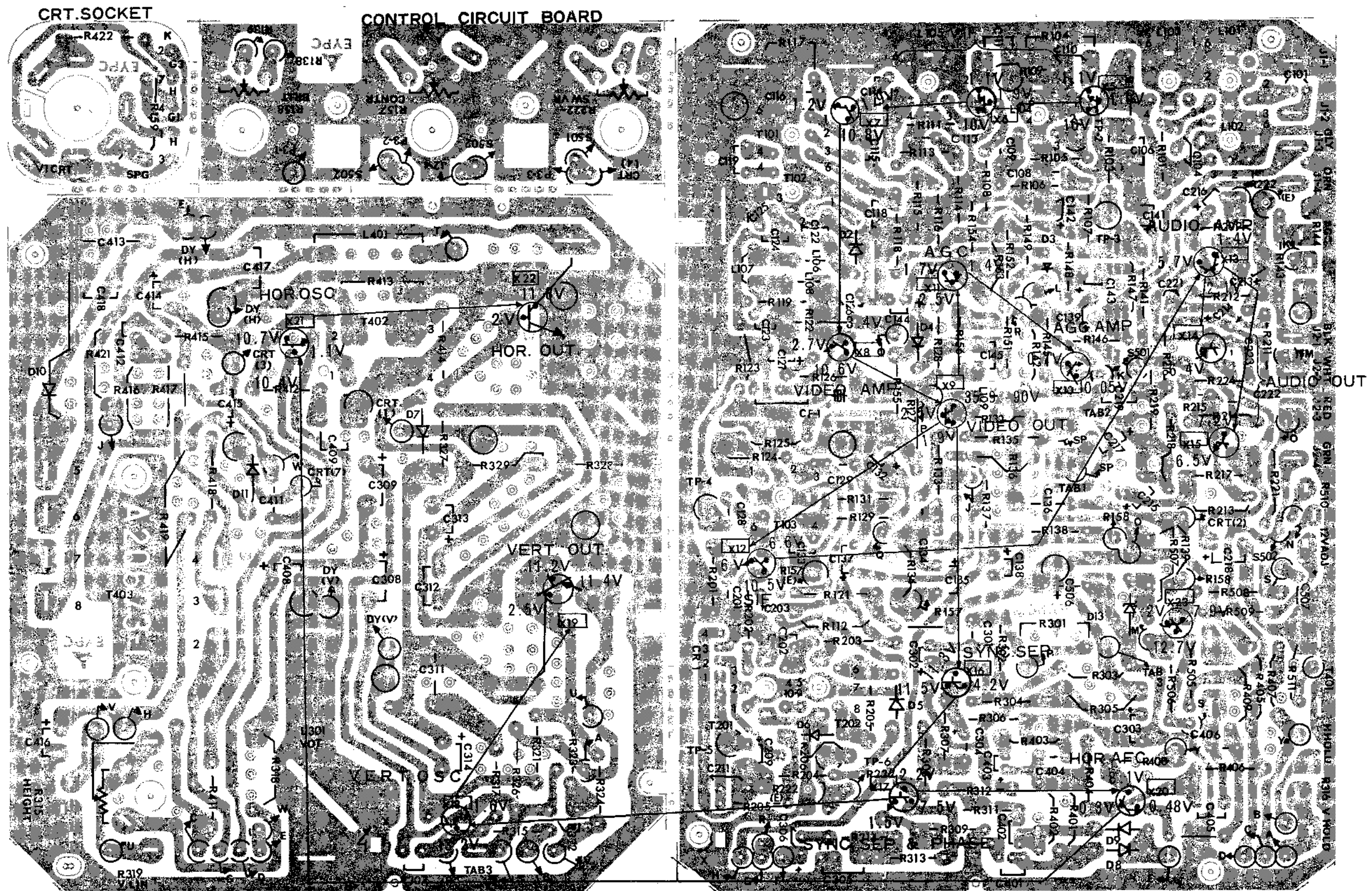
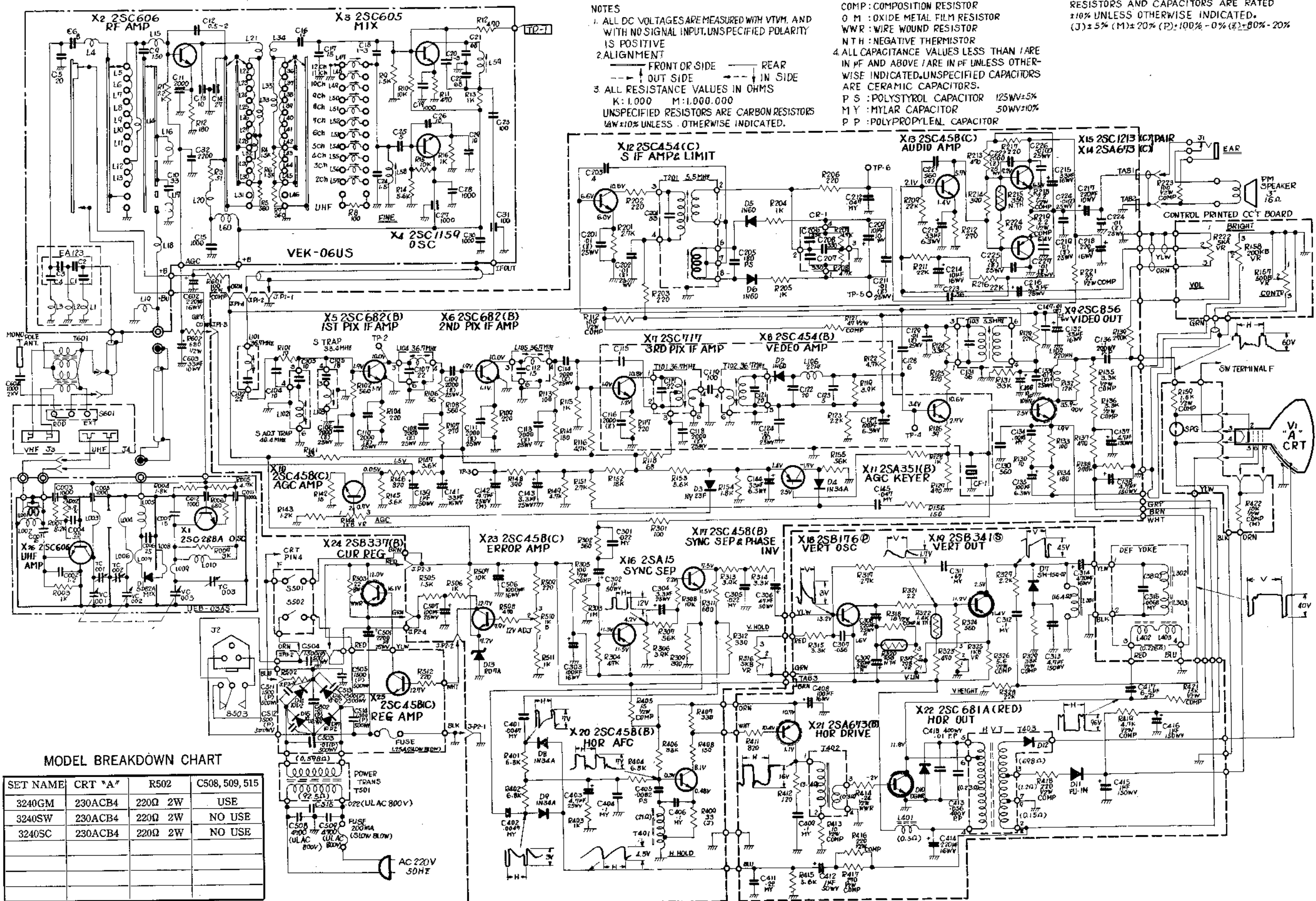


Fig. 19

# TELEVISION SCHEMATIC DIAGRAM



## Electronic Part's List

(Replacement Service Parts)

Part's No.	Part's Name	Symbol No.	Part's No.	Part's Name	Symbol No.
<b>Transistors &amp; Diodes</b>			A44586	Sound IF Trans. Ass'y	T103, C131
2SC288A	Transistor	X1	A44587	Ratio Trans. Ass'y	T201, 202, C204
2SC606	"	X2	A42131-A	Hor. Drive Trans. Ass'y	T402
2SC605	"	X3	A31478-A	HV. Trans. Ass'y	T403, D12
2SC1159	"	X4	A44624-001	Choke Coil	L601 (3240GM only)
2SC682(B)	"	X5, 6	<b>Sockets (Connectors)</b>		
2SC717	"	X7	Q03940	Ear. Jack Ass'y	J1
2SC454(B)	"	X8	Q03924-001	Ext. Battery Jack	J2, S503
2SC856	"	X9	A44397-B	CRT Socket Ass'y	V1
2SC458(C)	"	X10, 13, 23	<b>Variable Resistors</b>		
2SA351(B)	"	X11	Q04832-010	V. Resistor (SW-VOL)	R222, S501, 502
2SC454(C)	"	X12	Q04828-003	" (CONT)	R157
2SA673(C) } Pair	"	X14	Q04836-003	" (BRIGHT)	R158
2SC1213(C)	"	X15	Q04843-3	" (AGC. HEIGHT)	R144, 325
2SA15	"	X16	" -2	" (12V ADJ.)	R510
2SC458(B)	"	X17, 20	Q04871-1	" (V. LIN.)	R319
2SB176Ⓞ	"	X18	Q04832-011	" (V. HOLD)	R316
2SB341VⓄ	"	X19	<b>Resistors (Power &amp; Special)</b>		
2SA673(B)	"	X21	Q04784-22	Wire Wound Resistor	R503
2SC681A(RED)	"	X22	Q04772-220	Oxide Metal Resistor	R502
2SB337(B)	"	X24	A03008-5	CR Block	R207, 208 C206, 207, 208
2SC458(C)	"	X23, 25	QRW121J-R24	Wire Wound Resistor	R414
SD82A	Diode	D1	A04292-4	Negative Thermistor	R215
1N60	"	D2	A04292-005	"	R322
HV23F	"	D3	" -006	"	R320
1N34A	"	D4, 8, 9	<b>Electrolytic Capacitors</b>		
1N60(Pair)	"	D5, 6	Q03107-200	Elect Capacitor	C602
A04093-X	"	D7	Q03105-30	"	C603
A04230-A	"	D10	" -10	"	C146
A04241-A	"	D11	Q03582-11	"	C501
A04332-007	"	D13	Q03104-30	"	C144, 213
A04331-021	"	D14, 15, 16, 17	" -100	"	C127, 135
<b>C R T</b>			Q03106-10	"	C209
230ACB4	CRT	V1	" -200	"	C217
<b>Coils &amp; Transformers</b>			Q03122-220	"	C308, 309
A31477-BZS	Def. Yoke Ass'y	L102, C103	Q03108-10	"	C214
A44579	Trap Coil Ass'y	L103, C105	" -30	"	C132, 141, 215
A44580	"	T401	" -100	"	C303, 408
A04317-B	Hor. Osc. Coil Ass'y	L301	" -200	"	C218, 414
A44383-B	Vert. Out. Coil Ass'y	L401	" -500	"	C314
A42079	Choke Coil	L106	" -1000	"	C506
A04096-22	Peaking Coil	L109	Q03110-3	"	C143, 216, 304
" -220	"	T601	" -5	"	C142, 403
A44499-00D	M. Trans. Ass'y	T501	" -100	"	C507
A44517	Power Trans. Ass'y	L101, C102	Q03112-0.5	"	C306
A44581	Pix IF Trans. Ass'y	L104, C107	" -1	"	C139, 302, 412
A44582	"	L105, C112	Q03152-1	"	C415, 416
A44583	"	T101, C117	" -5	"	C137, 138, 313
A44584	"	T102, C121	A03054-655	N. P. Elect. Capacitor	C417
A44585	"				

