

# JVC

## SERVICE MANUAL

VIDEO CASSETTE RECORDER **VHS**

### HR-D300E/EG



**HQ**

**VPS**System  
VIDEO PROGRAM

**INDEX**  
VHS-INDEX-SUCHLAUF

**K** **OST**  
**HYPERBAND** **EMPFANG**

#### SPECIFICATIONS

Format	: VHS PAL standard	Signal-to-noise ratio	: 43 dB (Rohde & Schwarz noise meter)
Recording system	: Rotary, two-head helical scan system with a slant double-azimuth combination video head	Horizontal resolution	: 250 lines
Video signal system	: PAL colour and CCIR monochrome signals, 625 lines	<b>Audio</b>	
Tape width	: 12.65 mm	Input	: -3.8 dBs (CENELEC standard), more than 10 k-ohms, unbalanced
Playing time	: 240 min. with E-240 video cassette	Output level	: -3.8 dBs (CENELEC standard), high impedance load
Temperature		Output impedance	: Less than 1 k-ohm, unbalanced
Operating	: 5°C to 40°C	Signal-to-noise ratio	: More than 40 dB
Storage	: -20°C to 60°C	Frequency range	: 70 Hz to 10,000 Hz
Channel coverage	: VHF 47 - 89 MHz, 104 - 300 MHz, 302 - 470 MHz UHF 470 - 862 MHz	Timer	: 14-day/4-programme timer
Aerial output	: UHF channels 32 - 40 (adjustable)	Dimensions	: 435 mm(W) x 95 mm(H) x 341 mm(D)
Power consumption	: 28 watts	Weight	: 6.5 kg
Power requirement	: 220 V~, 50/60 Hz	Provided accessories	: Aerial cable, Infrared remote control unit, "R6" battery x 2
<b>Video</b>			
Input	: 0.5 to 2.0 Vp-p, 75 ohms, unbalanced		
Output	: 1.0 Vp-p, 75 ohms, unbalanced		

*Design and specifications subject to change without notice.*


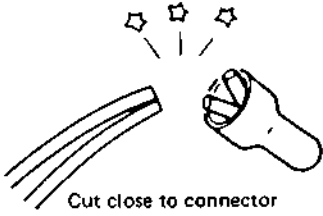
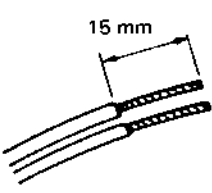
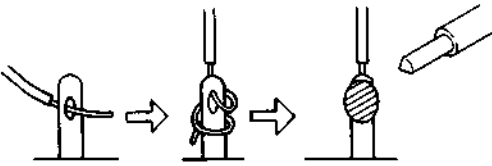
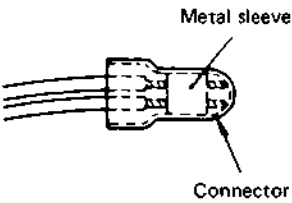
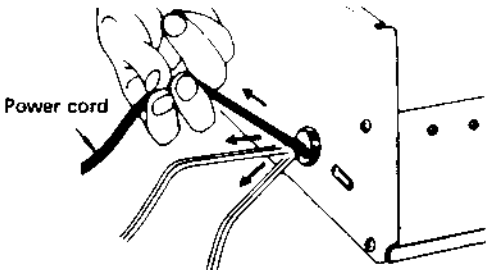
## TABLE OF CONTENTS

Section	Title	Page	Section	Title	Page
<b>Important Safety Precautions</b>			3 27	TIMER/DISPLAY AND MEMORY CIRCUIT BOARDS .....	3-27
<b>INSTRUCTIONS</b>			3 28	OPERATION SCHEMATIC DIAGRAM AND CIRCUIT BOARD .....	3-28
<b>1. MECHANISM ADJUSTMENT</b>			3 29	VPS SCHEMATIC DIAGRAM AND CIRCUIT BOARD (EG MODEL ONLY) .....	3-29
1.1	GENERAL .....	1-1	3.30	RF CONVERTER AND MIX BOOSTER SCHEMATIC DIAGRAM .....	3-30
1.2	MAIN ASSEMBLY REPLACEMENT .....	1-4	3 31	REMOTE CONTROL SCHEMATIC DIAGRAM .....	3-30
1.3	ASSEMBLY PROCEDURE OF MECHANISM .....	1-5	<b>4. EXPLODED VIEWS AND PARTS LIST</b>		
1.4	CONFIRMATION AND ADJUSTMENT .....	1-6	4.1	STANDARD PART NUMBER CODING .....	4-1
1.5	TAPE TRANSPORT SYSTEM CONFIRMATION AND ADJUSTMENT .....	1-7	4.2	CABINET ASSEMBLY (M2) .....	4-2
1.6	INTERCHANGEABILITY CONFIRMATION AND ADJUSTMENT .....	1-8	4.3	CHASSIS ASSEMBLY (M3) .....	4-3
<b>2. ELECTRICAL ADJUSTMENTS</b>			4 4	MECHANISM ASSEMBLY (M4) .....	4-4
2.1	PREPARATION .....	2-1	4.5	PACKING ASSEMBLY (M1) .....	4-6
2.2	SERVO CIRCUIT .....	2-3	<b>5. ELECTRICAL PARTS LIST</b>		
2.3	VIDEO CIRCUIT .....	2-3	5 1	STANDARD PARTS NUMBER CODING .....	5-2
2.4	AUDIO CIRCUIT .....	2-4	POWER TRANSFORMER BOARD		
2.5	TUNER/IF CIRCUIT .....	2-4	ASSEMBLY <01> .....		
<b>3. CHARTS AND DIAGRAMS</b>			MAIN BOARD ASSEMBLY <03> & <44> .....		
3 1	CIRCUIT BOARD LOCATIONS .....	3-1	IF BOARD ASSEMBLY <07> .....		
3 2	GENERAL INFORMATIONS .....	3-2	TUNER CONTROL BOARD ASSEMBLY <08> <35> .....		
3 3	ABBREVIATIONS USED IN THE SCHEMATIC DIAGRAM .....	3-3	AUDIO CONTROL HEAD BOARD <12> .....		
3 4	MAIN TYPES OF ACTIVE AND PACKAGED CIRCUIT .....	3-5	VPS BOARD ASSEMBLY (EG MODEL ONLY) <18> .....		
3 5	BOARD INTERCONNECTION DIAGRAM .....	3-6	TIMER/DISPLAY BOARD ASSEMBLY <21> .....		
3 6	IF AND TUNER CTL BLOCK DIAGRAMS .....	3-7	OPERATION BOARD ASSEMBLY <22> .....		
3 7	VIDEO BLOCK DIAGRAM .....	3-8	UPPER DRUM BOARD <41> .....		
3 8	SERVO BLOCK DIAGRAM .....	3-9	PRE/REC BOARD ASSEMBLY <43> .....		
3 9	AUDIO BLOCK DIAGRAM .....	3-10	FINE SLOW BOARD ASSEMBLY <47> .....		
3 10	MECHANISM CONTROL AND TIMER/DISPLAY BLOCK DIAGRAM .....	3-10	DECK TERMINAL BOARD ASSEMBLY <51> & <53> .....		
3 11	POWER TRANSFORMER AND REGULATOR SCHEMATIC DIAGRAMS .....	3-12	RELAY BOARD ASSEMBLY <52> .....		
3 12	POWER TRANSFORMER CIRCUIT BOARD .....	3-13	END SENSOR BOARD ASSEMBLY <54> .....		
3 13	AUDIO SCHEMATIC DIAGRAM .....	3-14	CASSETTE HOUSING BOARD ASSEMBLY <56> .....		
3 14	SERVO SCHEMATIC DIAGRAM .....	3-15			
3 15	MECHANISM CONTROL SCHEMATIC DIAGRAM .....	3-16			
3 16	DECK TERMINAL SCHEMATIC DIAGRAM .....	3-17			
3 17	DECK TERMINAL CIRCUIT BOARDS .....	3-17			
3 18	VIDEO SCHEMATIC DIAGRAM .....	3-18			
3 19	MAIN, SECAM DETECTOR AND VIDEO SUB CIRCUIT BOARDS .....	3-19			
3 20	PRE/REC SCHEMATIC DIAGRAM AND CIRCUIT BOARD .....	3-20			
3 21	PRE RLC AND UPPER DRUM CIRCUIT BOARDS .....	3-21			
3 22	IF SCHEMATIC DIAGRAM .....	3-22			
3 23	IF CIRCUIT BOARDS .....	3-23			
3 24	TUNER CTL SCHEMATIC DIAGRAM .....	3-24			
3 25	TUNER CTL CIRCUIT BOARD .....	3-25			
3 26	TIMER/DISPLAY AND MEMORY SCHEMATIC DIAGRAMS .....	3-26			

# Important Safety Precautions

Prior to shipment from the factory, JVC products are strictly inspected to conform with the recognized product safety and electrical codes of the countries in which they are to be sold. However, in order to maintain such compliance, it is equally important to implement the following precautions when a set is being serviced.

## ●Precautions during Servicing

<p>1. Locations requiring special caution are denoted by labels and inscriptions on the cabinet, chassis and certain parts of the product. When performing service, be sure to read and comply with these and other cautionary notices appearing in the operation and service manuals.</p>	<p>10. Products using cathode ray tubes (CRTs) In regard to such products, the cathode ray tubes themselves, the high voltage circuits, and related circuits are specified for compliance with recognized codes pertaining to X-ray emission. Consequently, when servicing these products, replace the cathode ray tubes and other parts with only the specified parts. Under no circumstances attempt to modify these circuits. Unauthorized modification can increase the high voltage value and cause X-ray emission from the cathode ray tube.</p>
<p>2. Parts identified by the  symbol and shaded (▨) parts are critical for safety. Replace only with specified part numbers. <b>Note:</b> Parts in this category also include those specified to comply with X-ray emission standards for products using cathode ray tubes and those specified for compliance with various regulations regarding spurious radiation emission.</p>	<p>11. Crimp type wire connector In such cases as when replacing the power transformer in sets where the connections between the power cord and power transformer primary lead wires are performed using crimp type connectors, if replacing the connectors is unavoidable, in order to prevent safety hazards, perform carefully and precisely according to the following steps.</p> <ol style="list-style-type: none"> <li>1) <b>Connector part number :</b> E03830-001</li> <li>2) <b>Required tool :</b> Connector crimping tool of the proper type which will not damage insulated parts.</li> <li>3) <b>Replacement procedure</b> <ol style="list-style-type: none"> <li>(1) Remove the old connector by cutting the wires at a point close to the connector. Important : Do not reuse a connector (discard it).</li> </ol> </li> </ol>
<p>3. Use specified internal wiring. Note especially:</p> <ol style="list-style-type: none"> <li>1) Wires covered with PVC tubing</li> <li>2) Double insulated wires</li> <li>3) High voltage leads</li> </ol>	 <p style="text-align: center;">Cut close to connector</p> <p style="text-align: center;"><b>Fig. 3</b></p> <p>(2) Strip about 15 mm of the insulation from the ends of the wires. If the wires are stranded, twist the strands to avoid frayed conductors.</p>
<p>4. Use specified insulating materials for hazardous live parts. Note especially:</p> <ol style="list-style-type: none"> <li>1) Insulation Tape</li> <li>2) PVC tubing</li> <li>3) Spacers</li> <li>4) Insulation sheets for transistors</li> </ol>	 <p style="text-align: center;"><b>Fig. 4</b></p>
<p>5. When replacing AC primary side components (transformers, power cords, noise blocking capacitors, etc.) wrap ends of wires securely about the terminals before soldering.</p>  <p style="text-align: center;"><b>Fig. 1</b></p>	<p>(3) Align the lengths of the wires to be connected. Insert the wires fully into the connector.</p>  <p style="text-align: center;"><b>Fig. 5</b></p>
<p>6. Observe that wires do not contact heat producing parts (heat-sinks, oxide metal film resistors, fusible resistors, etc.)</p>	<p>9. Also check areas surrounding repaired locations.</p>
<p>7. Check that replaced wires do not contact sharp edged or pointed parts.</p>	
<p>8. When a power cord has been replaced, check that 10–15 kg of force in any direction will not loosen it.</p>  <p style="text-align: center;"><b>Fig. 2</b></p>	

(4) As shown in Fig. 6, use the crimping tool to crimp the metal sleeve at the center position. Be sure to crimp fully to the complete closure of the tool.

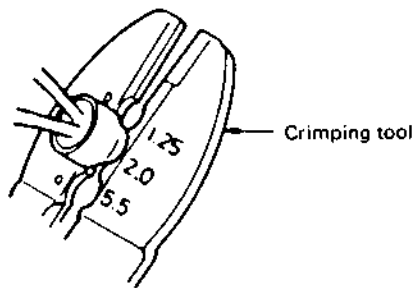


Fig. 6

(5) Check the four points noted in Fig. 7.

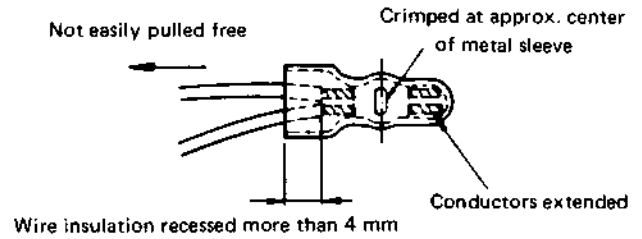


Fig. 7

## ● Safety Check after Servicing

Examine the area surrounding the repaired location for damage or deterioration. Observe that screws, parts and wires have been returned to original positions. Afterwards, perform the following tests and confirm the specified values in order to verify compliance with safety standards.

### 1. Insulation resistance test

Confirm the specified insulation resistance or greater between power cord plug prongs and externally exposed parts of the set (RF terminals, antenna terminals, video and audio input and output terminals, microphone jacks, earphone jacks, etc.). See table below.

### 2. Dielectric strength test

Confirm specified dielectric strength or greater between power cord plug prongs and exposed accessible parts of the set (RF terminals, antenna terminals, video and audio input and output terminals, microphone jacks, earphone jacks, etc.). See table below.

### 3. Clearance distance

When replacing primary circuit components, confirm specified clearance distance (d), (d') between soldered terminals, and between terminals and surrounding metallic parts. See table below.

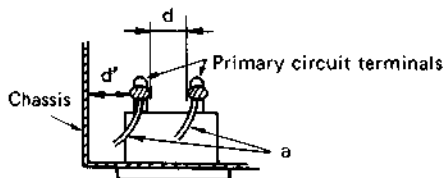


Fig. 8

### 4. Leakage current test

Confirm specified or lower leakage current between B (earth ground, power cord plug prongs) and externally exposed accessible parts (RF terminals, antenna terminals, video and audio input and output terminals, microphone jacks, earphone jacks, etc.).

#### Measuring Method: (Power ON)

Insert load Z between B (earth ground, power cord plug prongs) and exposed accessible parts. Use an AC voltmeter to measure across both terminals of load Z. See figure and following table.

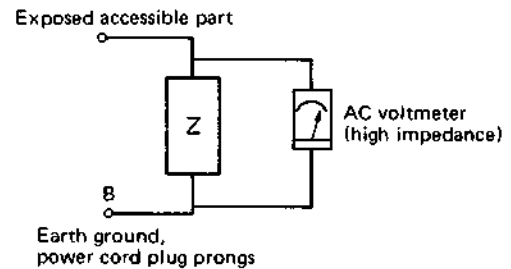


Fig. 9

AC Line Voltage	Region	Insulation Resistance	Dielectric Strength	Clearance Distance (d), (d')
100 V	Japan	$\geq 1 \text{ M}\Omega/500 \text{ V DC}$	1 kV 1 minute	$\geq 3 \text{ mm}$
110 to 130 V	USA & Canada	—	900 V 1 minute	$\geq 3.2 \text{ mm}$
*110 to 130 V 200 to 240 V	Europe Australia	$\geq 10 \text{ M}\Omega/500 \text{ V DC}$	4 kV 1 minute	$\geq 6 \text{ mm (d)}$ $\geq 8 \text{ mm (d')}$ a: Power cord)

\*Class II model only.

Table 1 Ratings for selected areas

AC Line Voltage	Region	Load Z	Leakage Current (i)	Earth Ground (b) to:
100 V	Japan	$1 \text{ k}\Omega$	$i \leq 1 \text{ mA rms}$	Exposed accessible parts
110 to 130 V	USA & Canada	$0.15 \mu\text{F}$ and $1.5 \text{ k}\Omega$	$i \leq 0.5 \text{ mA rms}$	Exposed accessible parts
110 to 130 V 220 to 240 V	Europe Australia	$2 \text{ k}\Omega$	$i \leq 0.7 \text{ mA peak}$ $i \leq 2 \text{ mA dc}$	Antenna earth terminals
		$50 \text{ k}\Omega$	$i \leq 0.7 \text{ mA peak}$ $i \leq 2 \text{ mA dc}$	Other terminals

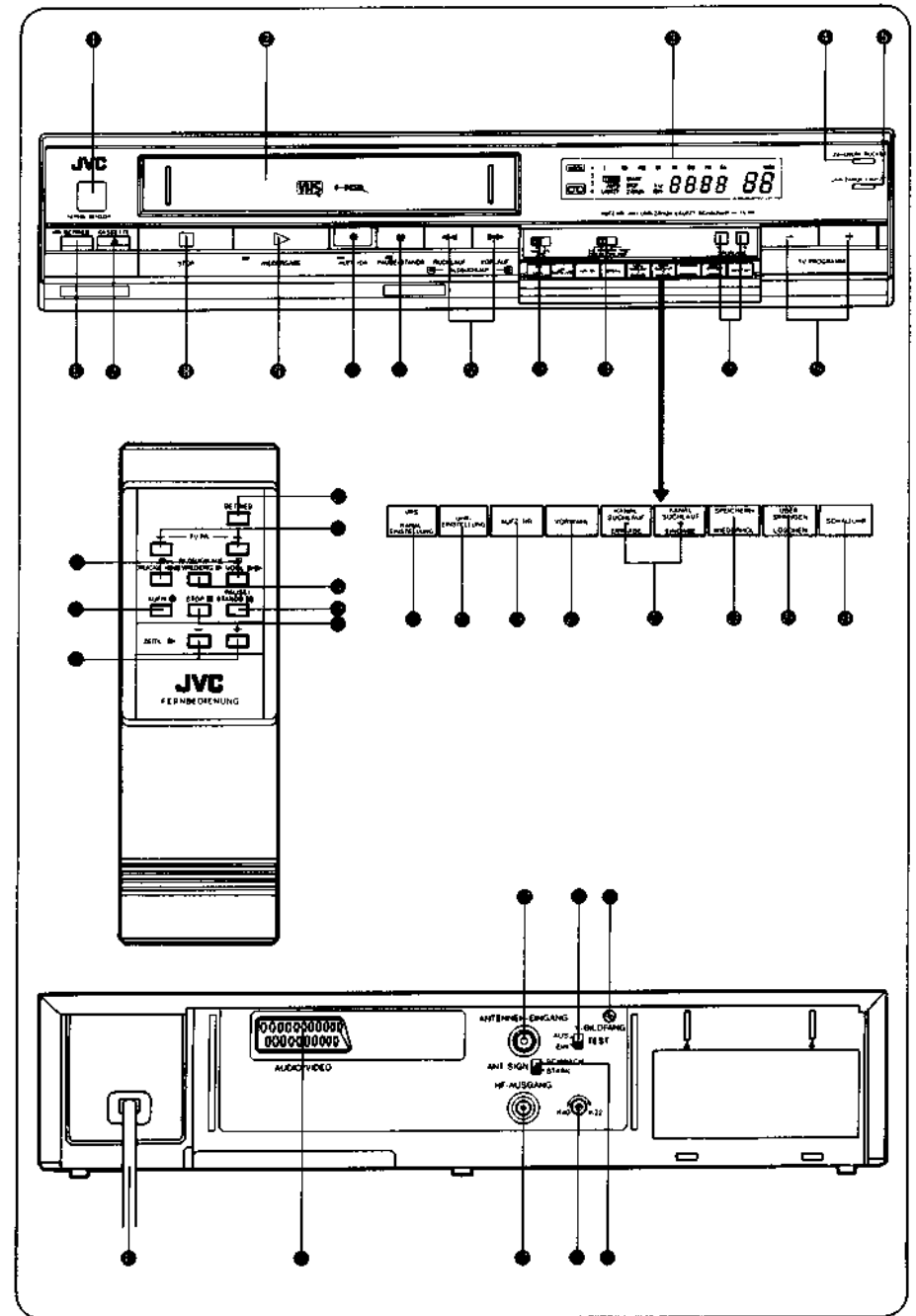
Table 2 Leakage current ratings for selected areas

Note: This table is unofficial and for reference only. Be sure to confirm the precise values for your particular country and locality.

Thank you for purchasing the JVC HR-D300EG Video Cassette Recorder. Before use, read this instruction booklet carefully for obtaining the best results from your new unit.

Diagrams are on the reverse side of this page. Fold it out and keep it opened so that you can refer to the diagrams when you are reading this booklet.

ENGLISH INSTRUCTIONS ..... Page 15 - 28



## CONTENTS

Features	16	Index search and counter search	24
Precautions	17	Elapsed recording time indicator	24
Controls, indicators and connectors	18	Next-function memory	24
Connections	19	Automatic timer recording	25
Video channel setting	19	VPS recording	26
Clock setting	20	Recording from an external source	27
Loading and unloading a cassette	20	In case of difficulty	27
Operating the built-in tuner	21	Head cleaning	27
Playing back a video cassette	22	Specifications	28
Recording TV programmes	23		

## SAFETY PRECAUTIONS

The rating plate and the safety caution are on the rear of the unit.

### WARNING – DANGEROUS VOLTAGE INSIDE

**WARNING: TO PREVENT FIRE OR SHOCK HAZARD, DO NOT EXPOSE THIS UNIT TO RAIN OR MOISTURE.**

#### IMPORTANT (In the United Kingdom) Mains Supply (240 V~, 50 Hz only)

##### IMPORTANT

Do not make any connection to the Larger Terminal coded E or Green. The wires in the mains lead are coloured in accordance with following code:



If these colours do not correspond with the terminal identifications of your plug, connect as follows:

Blue wire to terminal coded N (Neutral) or coloured Black.

Brown wire to terminal coded L (Live) or coloured Red.

*If in doubt – consult a competent electrician.*

##### Note

We recommend that you should disconnect the AC cord from the outlet.

#### FOR YOUR SAFETY (in Australia) Install any external aerial to AS 1417.1

Omkopplaren **BETRIEB** på denna apparat är sekundärt kopplad och skiljer inte apparaten från nätet i läge **BETRIEB OFF**.

The **BETRIEB** button does not completely shut off mains power from the unit, but switches operating current on and off.

**BEMÆRK:** I stilling OFF er apparatet stadig forbundet med lysnettet. Hvis det ønskes fuldstændig afbrudt skai netledningen trækkes ud.

This unit is produced to comply with Directive 82/499/EEC.

### CAUTION

- Disconnect the mains plug from the supply socket when not in use.
- When you are not using the HR-D300EG for a long period of time, it is recommended that you disconnect the power cord from the AC outlet.
- Dangerous voltage inside. Refer internal servicing to qualified service personnel. To prevent electric shock or fire hazard, remove the power cord from the AC outlet prior to connecting or disconnecting any signal lead or aerial.



- Only cassettes marked "VHS" can be used with this video cassette recorder.
- HQ VHS is compatible with existing VHS equipment.

COPYRIGHT © 1987 VICTOR COMPANY OF JAPAN, LTD.

Printed in Japan

## FEATURES

### High-quality pictures

- **HQ (High Quality) System technologies** with a Detail Enhancer, and 20 % higher white clip level.
- **Double-Azimuth 3-head (DA-3) system** for noiseless stills and frame advance.
- **Variable-speed slow motion** at 1/6, 1/12, 1/18, 1/24 and 1/30 normal speed.

### Advanced tape access features

- **VHS Index Search System** facilitates location of the beginning of each recording by automatically marking an index code on the control track of the tape; index codes can be detected in the Shuttle Search mode. This system is based on the newly standardised CTL coding system for VHS.
- Counter search for returning to a designated point on a tape.

### Convenient automatic functions

- **Auto play function:** insert a cassette (with safety tab removed), and playback will start automatically.
- **Next-function memory** allows a command to be entered immediately after pressing RÜCKLAUF (or VORLAUF), with the second command "remembered" and performed automatically after the tape rewinds to its beginning or fast-forwards to the counter reading of "0000".
  - Memory play: for automatic start of playback.
  - Memory eject: to eject the cassette after rewind, without waiting for completion of rewind.
  - Memory timer standby: to engage the timer recording standby mode after rewind.
  - Memory power-off: to turn the power off after rewind.
- Automatic backspace editing.
- Auto-power-on convenience.
- Power-off ejection.
- Automatic rewind at the end of tape.

### Other value features

- **Voltage synthesized wide-band cable tuner** with 48-channel preset capacity; can receive VHF, UHF and cable channels including those of hyper band.
- **Compatible with VPS (Video Programme System)** with built-in VPS decoder.
- **14-Day/4-event programmable timer.**
- **Overlapped programme warning:** programme numbers on the FDP blink when the preset time spans of the programmes overlap.
- **Timer programme review** to show the preset programme contents in the order of execution.
- **Infrared remote control.**
- **On-screen record-pause mode display** with elapsed time indicated by shrinking white bar.
- Electronic tracking controls.
- Instant timer recording function using the record button.
- **Shuttle Search with latch function:** with the Shuttle Search button locked or held depressed, offers high-speed playback at 9 times normal speed in either direction.
- Comprehensive fluorescent display.
- Elapsed recording time indicator.

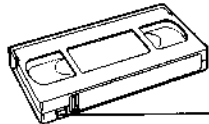
## PRECAUTIONS

### Handling and storage

- Avoid using the recorder under the following conditions:
  - extremely hot, cold or humid places,
  - dusty places,
  - near appliances generating strong magnetic fields,
  - places subject to vibrations, and
  - poorly ventilated places.
- Be careful of moisture condensation. Avoid using the recorder immediately after moving from a cold place to a warm place. The water vapour in warm air will condense on the still-cold video head drum and tape guides and may cause damage to the tape and the recorder.
- Handle the recorder carefully.
  - Do not block the ventilation openings.
  - Do not place anything heavy on the recorder.
  - Do not place anything which might spill and cause trouble on the top cover of the recorder.
  - Use in horizontal (flat) position only.
- In case of transportation,
  - Avoid violent shocks to the recorder during packing and transportation.
  - Before packing, be sure to remove the cassette from the recorder.

### Video cassettes

- This recorder employs VHS-type cassettes only. E-240 for 4 hours, E-180 for 3 hours, E-120 for 2 hours, E-90 for 1 hour and 30 minutes, E-60 for 1 hour and E-30 for 30 minutes of recording.
- Video cassettes are equipped with a safety tab to prevent accidental erasure. When the tab is removed, recording cannot be performed. If you wish to record on a cassette whose tab has already been removed, use adhesive tape to block the hole.



Safety tab

- Avoid exposing the cassettes to direct sunlight. Keep them away from heaters.
- Avoid extreme humidity, violent vibrations or shocks, strong magnetic fields (near a motor, transformer or magnet) and dusty places.
- Place the cassettes in cassette cases and position vertically.

### Moisture condensation

- If you pour a cold liquid into a glass, water vapour in the air will condense on the surface of the glass. This is called moisture condensation.
- Moisture condensation on the head drum, one of the most crucial parts of the video recorder, will cause damage to the tape.
- Moisture condensation is apt to occur under the following conditions:
  - when the recorder is moved from a cold place to a warm place, and
  - under extremely humid conditions.
- In conditions where moisture condensation may occur, keep the power cord plugged in an AC outlet and the BETRIEB switch set to ON; this would help prevent condensation from occurring. When condensation has occurred, it will not evaporate quickly once the power is switched on. Wait a few hours for the recorder to become dry.

### Operation

- When a cassette is loaded, the power is switched on automatically.
- The cassette can be unloaded even when the power is off. Pressing the KASSETTE button turns the power on and, after ejection of the cassette, shuts it off automatically in this case.
- As long as the SCHALTUHR button is engaged with the TIMER indicator lit, the BETRIEB and KASSETTE buttons have no effect and unloading of a cassette is not possible. If a cassette has not yet been inserted, simply insert a cassette; the power will be switched on to load the cassette properly and, after completion of automatic loading, the Timer Recording Standby mode will be engaged with power off.

### Remote control unit

- Avoid violent shocks, especially take care not to drop the unit.
- Take care not to allow liquid to spill into the unit.
- Do not place heavy objects on the unit.
- Avoid leaving the unit in places subject to direct sunlight or extremely high temperatures.

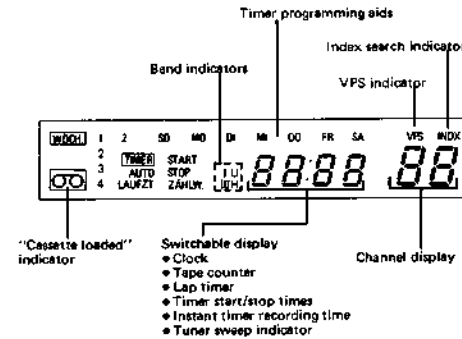
### WARNING

1. This recorder can also receive colour television signals in East Germany (DDR) for recording and playback.
2. Recordings made of DDR television signals produce monochrome pictures if played back on another video recorder of PAL or SECAM standard.
3. SECAM prerecorded cassettes or recordings made with a SECAM video recorder produce monochrome pictures when played back with this recorder.
4. This recorder cannot be used in France. Use a SECAM recorder to record French SECAM signals.

## CONTROLS, INDICATORS AND CONNECTORS Refer to the diagrams on the front foldout page.

### Front Panel

- Infrared beam receiving window (FERNB. SENSOR)
- Cassette loading slot  
Insert a VHS cassette. The door will close and the "cassette loaded" indicator will appear on the FDP (fluorescent display panel).
- Fluorescent display panel  
Fully explained in relevant sections.



- Counter reset button (ZÄHLWERK-RÜCKST.)  
Press to reset the counter reading or lap time to "0000" or "0:00" respectively.
- Clock/Counter/Lap button (UHR/ZÄHLW./LAUFZT.)  
Press to switch the display among clock, tape counter (ZÄHLW.) and lap time (LAUFZT.). Also used to change the display from the timer programming mode to the clock mode.
- Operate button (BETRIEB) with LED indicator  
Press to apply operating power to the recorder. The indicator will light. Loading a cassette also turns the power on.
- Cassette eject button (KASSETTE)
- STOP button  
Press to stop the tape.
- Play button (WIEDERGABE) with LED indicator  
Press to play back the tape or cancel the Pause/Still and Search modes.
- Record/Instant timer record button (AUFN. DA) with LED indicator  
Press once to start recording. Pressing it again engages the Instant Timer Recording mode. See page 23.
- Pause/Still button (PAUSE/STANDB.) with LED indicator  
Press to stop the tape temporarily to avoid recording of unwanted material or to view a still picture. The still picture can be advanced step by step or continuously.
- Rewind and Fast-Forward (Shuttle Search) buttons (RÜCKLAUF and VORLAUF) (BILDSUCHLAUF)  
Press while in the Stop mode to rewind or fast-forward the tape; press while in the Play mode to view the speeded-up picture for programme search. See pages 22 and 24.
- AFC switch  
Normally set to EIN.
- Tape memory switch (ZIELSUCHLAUF)  
ZÄHLWERK: The tape will stop automatically at the counter reading of about "0000" in the Rewind or Fast Forward mode. See page 24.

- INDEX: The index code marked at the beginning of each recording will be detected in the Shuttle Search mode for automatic start of playback. See page 24.
- AUS: Set to AUS if you are not going to use either of the two functions.

- Tracking +/- buttons (SPURLAGE)  
Press either button to minimise noise bars, if observed, during playback.
- TV programme +/- buttons (TV-PROGRAMM)  
Press either button to select a desired channel.
- VPS/Channel set button (VPS/KANALEINSTELLUNG)  
A dual-function switch. Serves as a VPS command enter button in timer programming (see page 26). Normally functions to engage or disengage the tuner preset mode (see page 21).
- Clock adjust button (UHREINSTELLUNG)  
Press to adjust the clock.
- Programme button (AUFZ. NR.)  
Press to programme the timer.
- Select button (VORWAHL)  
Press to select the band in tuner presetting; press to select the item to be set in clock setting or timer programming.
- Channel search/Set +/- buttons (KANAL SUCHLAUF/EINGABE)  
Press to search for broadcast programmes in tuner presetting; press to set to the correct data in clock setting or timer programming.
- Store/Repeat button (SPEICHERN/WIEDERHOL.)  
Press to store the tuned-in channel in tuner presetting; press to enter the repeat command in timer programming.
- Skip/Cancel button (ÜBERSPRINGEN/LÖSCHEN)  
Press to skip unnecessary channels in tuner presetting; press to cancel the preset programme in timer programming.
- Timer button (SCHALTUHR)  
Press to engage the timer recording standby mode.

### Remote Control Unit

- Operate button (BETRIEB)  
Press to turn the recorder power on or off.
- TV PR. +/- buttons  
Press either button to select a desired channel.
- Play button (WIEDERG.)
- Pause/Still button (PAUSE/STANDB.)
- STOP button
- Rewind and Fast-Forward (Shuttle Search) buttons (RÜCKL. and VORL.) (BILDSUCHLAUF)
- Record button (AUFNAHME)  
Press together with the WIEDERG. button to start recording.
- SLOW +/- buttons (ZEITL.)  
Press in the Play or Still mode to engage the Slow-Motion mode. To increase the speed, press "+" button, to decrease the speed, press "-" button. (See page 22.)

### Operating distance for remote control unit

- The maximum operating distance is about 8 m.
- Installing the batteries  
Insert two "RG"-size batteries (provided) into the battery compartment on the rear of the remote control unit, observing correct polarity.

## Rear Panel

### ● Aerial input connector (ANTENNEN-EINGANG)

Connect an aerial to this connector.

### ● TEST signal switch

Set to EIN when tuning your TV receiver for the video channel. A test signal in the form of two vertical white bars will be available.

### ● Vertical lock adjustment screw (V-BILDFANG)

When operating in the Still mode, adjust this screw to eliminate any vertical vibration of the picture. (For any inquiry about this adjustment, contact a JVC dealer.)

### ● AUDIO/VIDEO socket

A 21-pin standardised audio/video input/output socket for the connection to a TV or a 2nd video recorder equipped with the same type of socket. The input from this socket can be recorded in the AUX mode engaged by obtaining "AU" in the channel display.

### ● RF output connector (HF-AUSGANG)

Connect to the aerial terminal of a TV receiver through the aerial cable (provided).

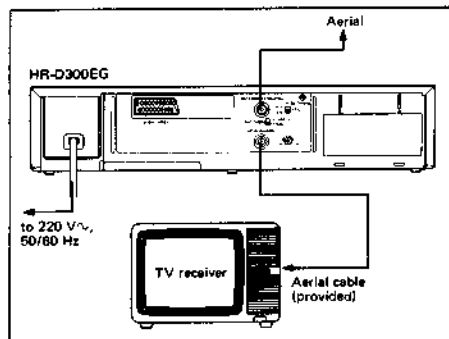
### ● RF converter frequency adjustment screw

### ● Attenuator switch (ANT. SIGN.)

Set to SCHWACH to receive broadcasts from distant stations. Set to STARK to receive broadcasts of high field strength.

### ● Power cord

## CONNECTIONS



1. Remove the aerial cable from the TV receiver and reconnect it to the recorder's ANTENNEN-EINGANG connector. The recorder is then ready to record off-air programmes.
2. Connect the recorder's HF-AUSGANG connector to the TV receiver's aerial terminal using the provided aerial cable. The TV receiver is then ready to receive broadcast programmes as well as accommodate video cassette playback.

## VIDEO CHANNEL SETTING

1 Press the BETRIEB button to turn the power on. Turn on the TV receiver.

2 Set the TEST switch to EIN.

3 Adjust your TV receiver in the vicinity of UHF channel 36 until you bring in the two white signal bars on the screen as illustrated. This is your VIDEO CHANNEL.



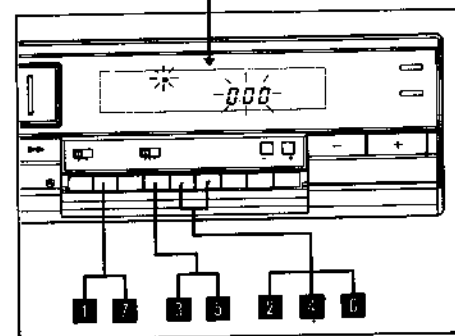
4 Reset the TEST switch to AUS.

### Notes:

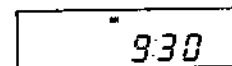
- If some interference noise is seen on the screen because of broadcasts on neighbouring channels or if your preset broadcasts should be affected in picture quality, it is necessary to shift the RF converter output frequency from that of channel 36. Consult your JVC dealer for making this adjustment.
- Video channel setting is also possible using a prerecorded VHS video cassette. Play back the tape and tune the TV receiver to obtain clear pictures and sound while monitoring the playback picture on the TV screen.
- If your TV receiver is not provided with an AFC circuit, perform fine tuning of the TV receiver when you are actually viewing video cassettes.

## CLOCK SETTING

Plug the recorder into an AC outlet. The display shows a blinking SO 0:00.



- 1 Press UHREINSTELLUNG. The indicated day will blink.
- 2 Press EINGABE until the correct day indication appears.
- 3 Press VORWAHL. The indicated hour digits will blink.
- 4 Press EINGABE until the correct hour indication appears.
- 5 Press VORWAHL. The indicated minute digits will blink.
- 6 Press EINGABE until the correct minute indication appears.
- 7 Press UHREINSTELLUNG at the exact instant of the time signal and clock will be set accurately to the present time.



### Power failure indicator

The blinking SO 0:00 (initial condition of the display) is also a power failure indicator, showing that there has been a power failure exceeding 10 seconds. Re-adjusting the time restores the normal condition of the clock display.

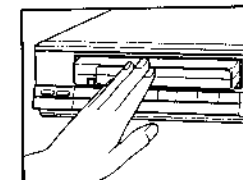
### Note:

- Clock setting is not possible in the timer recording standby mode. First check to see that the TIMER indicator on the FDP is not lit.

## LOADING AND UNLOADING A CASSETTE

### Loading

Insert a cassette as illustrated. Be sure to insert it firmly into the slot; otherwise, it will be automatically ejected.



- The automatic loading mechanism will operate only when the cassette is inserted correctly.
- With a cassette inserted, the "cassette loaded" indicator will appear on the FDP.

### Unloading

Press the KASSETTE button.

### CAUTION

- If unloading of the cassette is not possible, check to see whether the TIMER indicator is lit. If so, press the SCHALTUHR button so the TIMER indicator extinguishes.
- Do not attempt to pull out the cassette once automatic loading has started.
- Do not insert fingers or any foreign object beyond the door of the cassette loading slot, as this could lead to injury or damage to the mechanism. Show special caution with children.

### AUTO POWER-ON AND AUTO PLAY SYSTEM

- The cassette can be loaded even when the power has not been turned on. Inserting a cassette into the loading slot turns the power on automatically.
- Inserting a cassette, with its safety tab removed, turns the recorder on and playback of the cassette begins automatically.

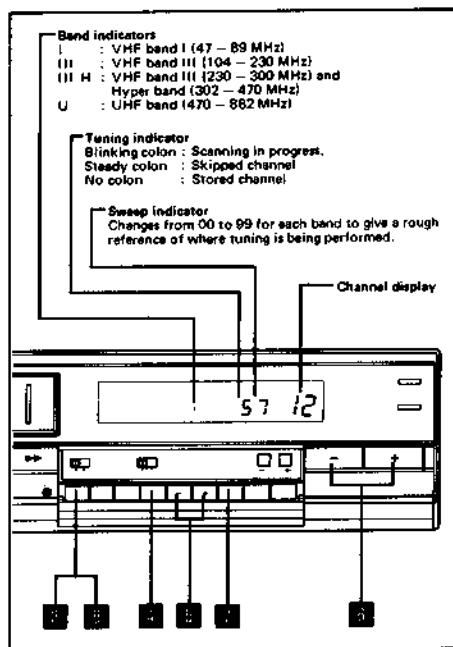
### POWER-OFF EJECT SYSTEM

- The cassette can be unloaded even after the power has been turned off. Pressing the KASSETTE button turns the power on automatically and, after ejection of the cassette, shuts it off automatically.



## OPERATING THE BUILT-IN TUNER

The HR-D300EG incorporates a voltage synthesized tuner with 48-channel preset capacity. Only channels stored can be called up with the TV-PROGRAMM buttons in modes other than Channel Set. In the Channel Set mode, all channel numbers including skipped ones are successively displayed so that they can be stored or skipped.



### Available channels in each band

Band indicator	Frequency	Channels
I	VHF band I (47 - 89 MHz)	E2 - E4 (Common European channels) S1 - S3 (Belgium) X, Y, Z (Switzerland)
III	VHF band III (104 - 230 MHz)	M1 - M10, 80 - 89 (Belgium) S1 - S10 (West Germany, Switzerland) E5 - E12 (Common European channels)
III H	VHF band III (230 - 300 MHz) Hyper band (302 - 470 MHz)	U1 - U10, 90 - 99 (Belgium) S11 - S41 (West Germany, Switzerland)
U	UHF band (470 - 862 MHz)	E21 - E69 (Common European channels)

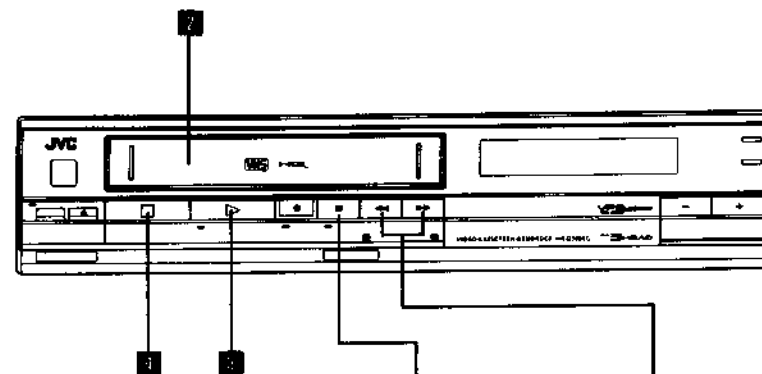
### Storing channels

- Turn on the TV receiver and adjust it to your video channel.
- Turn on the recorder.
- Press KANALEINSTELLUNG ●.
- Press VORWAHL ● until the correct band indication appears.
- Press KANAL SUCHLAUF ● until the desired broadcast signal is detected; use either the "-" or "+" button depending on the direction of search.
  - The tuning indicator "colon" will blink and the sweep indicator will count down or up.
- Press TV-PROGRAMM ● to select the channel to be stored.
- Press SPEICHERN ●. The "colon" will disappear.
  - Repeat steps 4 through 7 for all necessary channels.
- Press KANALEINSTELLUNG to disengage the Channel Set mode.

### Skipping channels

- Press TV-PROGRAMM to select the channel to be skipped.
- Press KANALEINSTELLUNG.
  - The band indicator and the sweep indicator corresponding to the broadcast stored in that channel will appear.
- Press ÜBERSPRINGEN ●. The steady "colon" will appear.
- Press KANALEINSTELLUNG to disengage the Channel Set mode.

## PLAYING BACK A VIDEO CASSETTE



- Turn the TV receiver on and adjust it to your video channel.
- Load a pre-recorded cassette.
  - Power will be switched on automatically.
  - When the cassette loaded has no safety tab, playback will start automatically.
- Press WIEDERGABE ●.
- Press STOP ● at the end of the programme.
  - The tape will be rewound automatically when its end is reached and the recorder will enter the Stop mode.

### SHUTTLE SEARCH

Shuttle Search allows high-speed playback at 9 times normal speed in either direction.

- Press either RÜCKLAUF or VORLAUF BILD-SUCHLAUF ● during playback.
- To cancel the Search mode, press WIEDERGABE.
  - For briefer scanning, keep the BILDSUCHLAUF button pressed for more than 2 seconds; when you release the button, the Search mode will be cancelled.

### STILL PICTURE

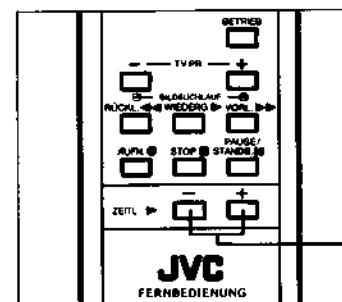
- Press PAUSE/STANDBY ● during playback.
- To advance the still picture, press PAUSE/STANDBY a number of times.
  - Keeping this button pressed continuously advances the picture to give a slow-motion effect.
- To cancel the Still mode, press WIEDERGABE.

#### Notes:

- When the Still mode continues for longer than about 5 minutes, the Stop mode will be entered automatically.
- With some televisions, the still picture may be unstable. This is not due to any defect of the unit.

#### Note:

Only SP (Standard Play) recordings can be played back.

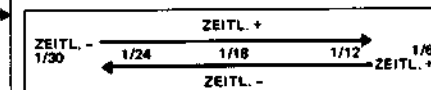


### Tracking Adjustment

Noise bars may appear on the screen if you play back a tape which was recorded using another recorder. For correction, press either SPURLAGE control ●. Tracking will be reset to the preset standard each time the cassette is ejected.

### SLOW-MOTION PLAYBACK

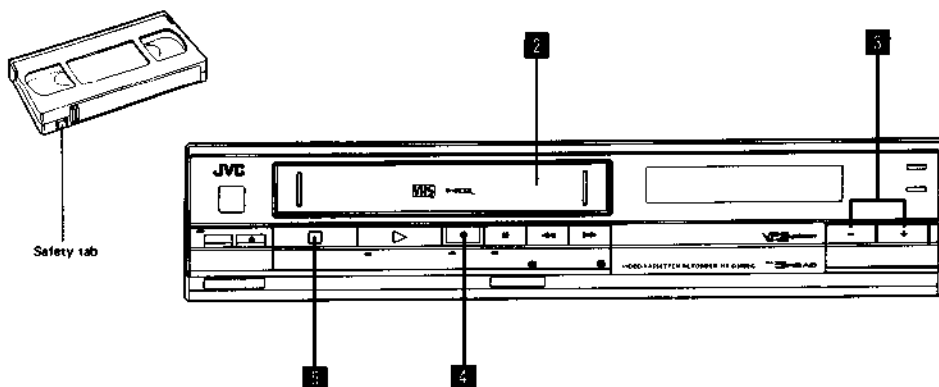
- Press the "-" button while in the Play or Still mode; slow-motion playback at 1/30 normal speed will start.
- Press the "+" button while in the Play or Still mode; slow-motion playback at 1/6 normal speed will start.
- Each time the "-" button is pressed, the tape speed becomes slower.
- Each time the "+" button is pressed, the tape speed becomes faster.



#### Note:

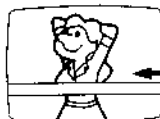
- With some video cassettes, the TV picture may distort during slow-motion playback. This is not due to any defect of the unit.

## RECORDING TV PROGRAMMES



- Turn the TV receiver on and adjust it to your video channel.
- Load a cassette (with safety tab in place).
  - Power will be switched on automatically.
- Press either TV-PROGRAMM ● to select the channel you wish to record.
- Press AUFN./DA ● to start recording.
  - Be careful to press AUFN./DA only once, or Instant Timer Recording will begin.
  - Press AUFN. and WIEDERGABE simultaneously when using the remote control unit.
  - If there is part of the programme you don't want to record, press PAUSE/STANDB. ●. A white horizontal bar will appear on the screen, which reduces in size in 4 steps as time elapses. When the last quarter starts blinking and disappears, the Stop mode will be entered automatically. The pause duration is possible for about 5 minutes.

Pause mode indicator



- To continue recording from the Pause mode, press WIEDERGABE ● while the white bar is on-screen.
- Press STOP ● at the end of the programme.
    - When the end of the tape is reached during recording, the tape is automatically rewound and stops.

### Notes:

- If you want to start recording from the Play mode, first engage the Record-Pause mode by pressing PAUSE/STANDB., and then AUFN./DA. Then press WIEDERGABE.
- When recording is restarted from the Pause mode, a few frames recorded before are erased due to overlap of the new recording. This is not due to any defect of the unit.
- The selected channel cannot be altered during recording. If you wish to change the channel, first engage the Pause mode and then select a different channel.

### INSTANT TIMER RECORDING

If you wish for recording to stop automatically after a certain period of time, use this Instant Timer Recording mode.

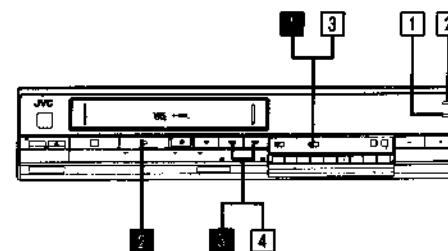
- Press AUFN./DA during recording (or twice if in the Stop mode).
  - The FDP shows "AUTO STOP 0:30", showing that recording will automatically stop and power will switch off after 30 minutes.
- Adjust the switch-off time, if necessary.
  - Press AUFN./DA to increase it in 30-minute increments (possible up to 4 hours).
  - Use VORWAHL and EINGABE to set to a more precise time when required (possible up to 4 hours 59 minutes). After setting the time, press VORWAHL so that all digits stop blinking.

### RECORDING ONE PROGRAMME WHILE WATCHING ANOTHER

A programme not being viewed can be recorded while you enjoy another programme.

- Select the channel you wish to record with the recorder's TV-PROGRAMM buttons.
- Select the channel you wish to view with the TV receiver's channel selector.

## INDEX SEARCH AND COUNTER SEARCH



### VHS Index Search System

When you start recording from the Stop, or Timer Standby mode, an index code is marked on the tape. These index codes can be detected in the Shuttle Search mode.

- Set ZIELSUCHLAUF ● to INDEX.
- Press WIEDERGABE ● to start playback.
- Press RÜCKLAUF or VORLAUF BILDSUCHLAUF ● depending on the direction of search.
  - While the tape is being scanned, "INDX" will be displayed on the FDP.
- When the first index code is detected, normal playback resumes automatically. To search for the next index code, press the same button once again.

### Counter Search

The counter reading of "0000" can be located automatically.

- Press UHR/ZÄHLW./LAUFZT. ● to obtain the Counter mode.
- Press ZÄHLWERK-RÜCKST. ● during playback or recording at a point which you wish to locate later.
- Set ZIELSUCHLAUF to ZÄHLWERK.
- Press RÜCKLAUF or VORLAUF when you need to return to the designated point.
  - The tape will stop automatically at about "0000".
  - When used in conjunction with the Memory Play function, this offers more convenience. See below.

## ELAPSED RECORDING TIME INDICATOR

The tape counter is switchable to the elapsed recording time indicator.

- Press UHR/ZÄHLW./LAUFZT. to obtain the Lap mode.
  - The lap time is counted up to 9 hours 59 minutes.
- To reset the lap time to "0:00", press ZÄHLWERK-RÜCKST.

### Notes:

- Unless the ZÄHLWERK-RÜCKST. button is pressed in the Lap mode, the count is maintained even after the power is switched off (as long as the unit remains plugged in to an AC outlet).
- When the Lap mode is engaged during playback, counting does not take place, even though the current count is displayed.

## NEXT-FUNCTION MEMORY

### Memory Play function

- If you want to watch the tape from its beginning after rewinding, press RÜCKLAUF and then WIEDERGABE within 2 seconds. Playback will start automatically at the beginning of the tape. (The ZIELSUCHLAUF switch must be in the AUS position.)
- If you want to watch the tape from the counter reading of "0000", set ZIELSUCHLAUF to ZÄHLWERK, press RÜCKLAUF (or VORLAUF) and then WIEDERGABE within 2 seconds.

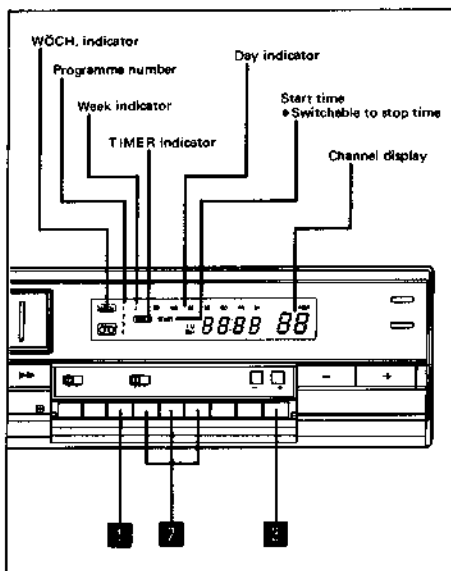
### Memory Eject/Power-Off/Timer Standby

- If you are going to eject the cassette, turn the power off or engage the Timer Standby mode after rewinding the tape, you do not have to wait for completion of rewind to press the corresponding button.
- To eject the cassette after rewind, press RÜCKLAUF and then KASSETTE within 2 seconds.
  - To turn the power off after rewind, press RÜCKLAUF and then BETRIEB within 2 seconds.
  - To engage the Timer Standby mode after rewind, press RÜCKLAUF and then SCHALTUHR within 2 seconds.

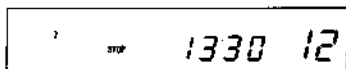
## AUTOMATIC TIMER RECORDING



First of all, load a cassette (with safety tab in place); power will be switched on automatically.



- Press AUFZ. NR. ●.
  - The display will change to the Timer Set mode for programme number "1". To advance to programme number 2, 3 or 4, press AUFZ. NR.
- Set the day, start time, channel and stop time in succession by using the VORWAHL and EINGABE buttons ● ● alternately.
  - Select the item to be set with the VORWAHL button; the selected item will blink.
  - Set the desired data with the EINGABE buttons.



**Note:**

- The 1st week refers to the seven-day period from the present day and the 2nd week, to the following seven-day

**Setting the day**

- With the EINGABE "+" button, the day indication advances from "SO" (first Sunday) to "SA" (first Saturday), then "2. SO" (second Sunday) to "2. SA" (second Saturday) and then the all-days indication with "WÖCH." for daily serial recording.
- For weekly serial recording, press the WIEDERHOL. button any time in the Timer Set mode.
- The "WÖCH." entry can be cancelled by pressing the WIEDERHOL. button.

**Setting the start and stop times**

- It is not possible to set the start and stop times unless the clock has previously been set.
- Enter the data while the digits are blinking.
- The stop time can be set within 24 hours from the start time.

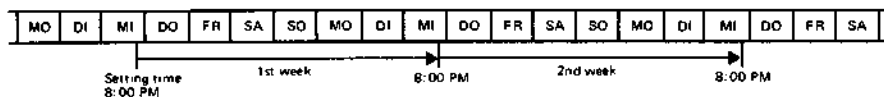
**Cancelling the preset data**

- The preset programmes can be cancelled. First engage the Timer Set mode for the programme number you wish to cancel and then press the LÖSCHEN ● button.

- After making sure that the cassette is loaded, press SCHALTUHR ●.

- The Timer Recording Standby mode will be engaged with the TIMER indicator and the preset programme number(s) illuminated and the power turned off.
- With no cassette loaded, the TIMER and "cassette loaded" indicators will continue blinking.
- A cassette whose safety tab has been removed will be ejected automatically.
- If a preset programme contains errors, that programme number will not be illuminated. Recheck the programmed data.
- If illuminated programme numbers are blinking, the time spans of those programmes overlap. Recheck their programmed data.

period (not weeks on the calendar). These two weeks are counted from the time of setting.



**Reviewing the programmed data**

- Press the AUFZ. NR. button in the Timer Standby mode; the programmed data of the earliest-to-start programme will be shown for 6 seconds (3 seconds for START and 3 seconds for STOP) and then those of subsequent programmes, if any, in the same manner.

↓

- If you wish to change the programmed data, engage the Timer Set mode (first press the SCHALTUHR button to disengage the Timer Standby mode and then press the AUFZ. NR. button) and call up the corresponding programme number for reprogramming.

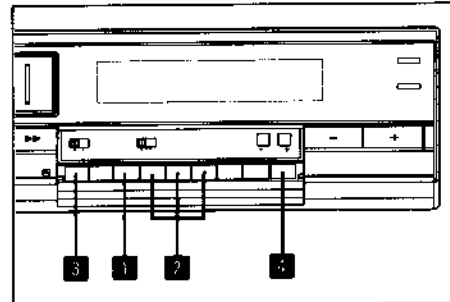
**Timer recording operation**

- When the preset start time is reached, recording starts.
- After timer recording, the power is switched off. If the tape end is reached during timer recording, the cassette is automatically ejected and the power is switched off.
- After all preset programmes have been executed, the Timer Standby mode is cancelled.

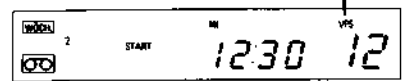
## VPS RECORDING

In the VPS (Video Programme System) system, TV stations transmit different VPS codes for different TV programmes, which control the starting and stopping of the video recorder and have precedence over times preset in the timer for accurate recording of a particular programme from start to finish.

- Press AUFZ. NR. ●.
- Set the day, start time, stop time and channel in the same way as for timer programming.
- Press VPS ●.
  - All timer data will be converted to VPS codes and stored in memory.
- Press SCHALTUHR ●.
  - If the preset start time is between 4:00 and 23:59, the recorder will enter the VPS standby mode at 0:00 on the preset day and remain engaged until 4:00 on the following day, if the intended programme has not yet been broadcast.
  - If the preset start time is between 0:00 and 3:59, the recorder will enter the VPS standby mode at 20:00 on the previous day.
  - When a VPS code corresponding to the intended TV programme is detected during the VPS standby mode, recording will start. When the VPS code changes to another, recording will stop.
  - When an interruption code is detected during VPS recording, the VPS standby mode is engaged and recording restarts when the regular VPS code is restored.



VPS indicator  
Illuminated: VPS standby mode  
Blinking: VPS recording in progress



**Notes:**

- If no VPS code is detected from that station or a system status code which cancels VPS recording is detected, ordinary timer recording will be engaged.
- Operation at the end of VPS recording is the same as with ordinary timer recording.

## RECORDING FROM AN EXTERNAL SOURCE

By connecting an external video source (such as a VideoMovie camera-recorder, 2nd video recorder, video camera, etc.) to the AUDIO/VIDEO socket, recording and/or editing are possible.

- For connection of these units, an appropriate cable is necessary.
- For connection of a video camera, a camera adapter is also necessary. Consult a JVC dealer.

1. Turn the power on for all connected equipment.
2. Adjust the TV receiver to your video channel.
3. Load a cassette.
4. Press either TV-PROGRAMM button ● to obtain "AU" in the channel display.
5. Operate the source equipment properly.
6. Press AUFN./DA ●.
7. To stop recording temporarily, press PAUSE/STANDB. ●.
8. To end recording, press STOP ●.

**Note:**

- For the operation of the source equipment, refer to the instruction manual of the relevant machine.

## IN CASE OF DIFFICULTY

What may initially appear to be trouble is not always a real problem. Make sure first . . . .

Symptoms	Check points
No power is applied to the recorder.	<ul style="list-style-type: none"> <li>• Is the power cord disconnected? Connect it.</li> </ul>
Playback picture does not appear while the tape is running.	<ul style="list-style-type: none"> <li>• Is the TV receiver's channel selector set to the correct video channel? Set to the RF converter channel.</li> </ul>
Tape does not run in the Record mode.	<ul style="list-style-type: none"> <li>• Is the PAUSE/STADB. button pressed? Press WIEDERGABE to release.</li> </ul>
AUFN./DA button cannot be engaged.	<ul style="list-style-type: none"> <li>• Is the cassette improperly loaded? Load it properly.</li> <li>• Is the safety tab broken? Reseal the slot.</li> </ul>
Tape stops in the Rewind or Fast Forward mode.	<ul style="list-style-type: none"> <li>• Is the ZIELSUCHLAUF switch set to ZÄHLWERK? Set to AUS.</li> </ul>
Tape will not rewind.	<ul style="list-style-type: none"> <li>• Is the tape already rewound to the end?</li> </ul>
Noisy playback picture.	<ul style="list-style-type: none"> <li>• Adjust with the SPURLAGE controls.</li> </ul>
Pressing PAUSE/STANDB. during playback brings a still picture (in a frame-by-frame manner) with noise bars.	<ul style="list-style-type: none"> <li>• Noise bars can be eliminated by pressing the PAUSE/STANDB. button a few more times.</li> </ul>

This recorder contains microcomputers. External electronic noise or interference could cause malfunctioning. In such cases, switch the power off and unplug the power cord. Then plug it in again and check the functions.

## HEAD CLEANING

- Picture playback may become blurred or interrupted while the TV programme received is clear. This does not mean that the recorded programme has been erased.
- Dirt accumulated on the video heads after long periods of use causes such problems. In this case, head cleaning requiring highly technical care is necessary.

For head cleaning, consult the nearest JVC dealer.

### 1.1.3 Disassembly (external covers)

#### 1. Top cover

- 1) Take out five screws from the right, left and rear sides of the set.
- 2) Tilt up the rear end of the top cover, then remove the top cover.

#### 2. Bottom cover

- 1) Take out five screws from the bottom side of the set.
- 2) Set free the bottom cover from six claws of the chassis in order to remove the bottom cover.

#### 3. Front panel assembly

- 1) Remove the top cover.
- 2) Bend three upper hooks of the front panel assembly upward in order to disengage them from their chassis retainers.

- 3) Disengage three lower hooks of the front panel assembly from their chassis retainers in order to remove the front panel assembly from the chassis.

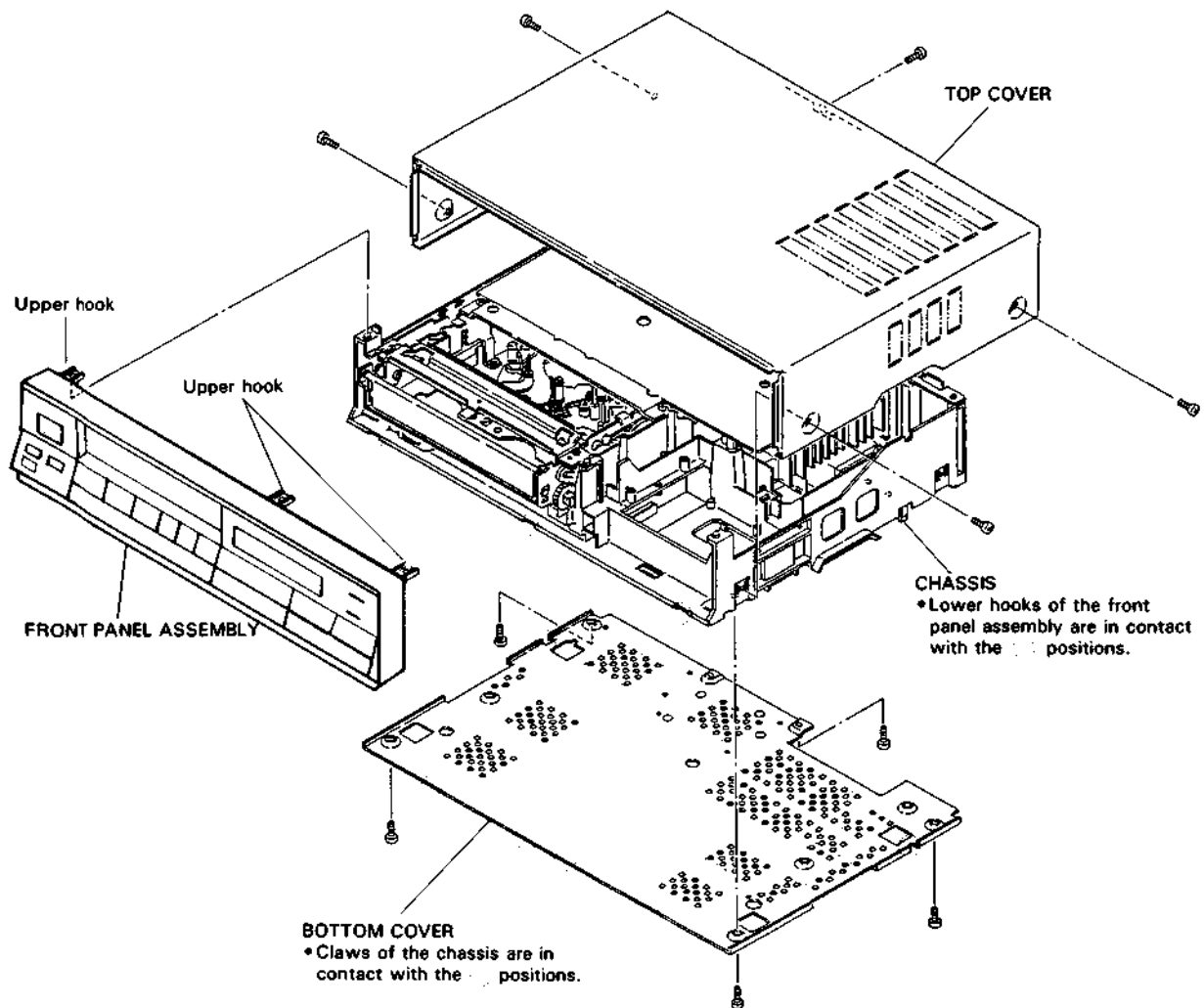


Fig. 1-1-1 Removal of external covers

# SECTION 1 MECHANISM ADJUSTMENT

## 1.1 GENERAL

### 1.1.1 Precautions

#### IMPORTANT:

1. Disconnect unit from power before removing or soldering components.
2. When removing a fastener (screw, washer, etc.), be careful not to drop it into the mechanism. If a fastener should be dropped, be sure to retrieve it.
3. The tape transport mechanism has been precisely adjusted at the factory and ordinarily does not require re-adjustment.
4. When removing a part, be very careful not to damage or displace other parts. (Be especially careful with the tape guides and rotary video head drum.)
5. For service procedures that call for operation of the set when the cassette housing is separated from the main-deck, perform as below.
  - 1) Set a sheet of insulated material on the right of the chassis.
  - 2) Remove the cassette housing from the main-deck and place it on the insulated sheet, but do not disconnect the connector from the MAIN PWB.
  - 3) Insert a cassette into the cassette housing. The housing mechanism functions to retract the cassette.
  - 4) Disable the photo transistor sensor (END SENSOR) on the main-deck by applying an opaque cover.
  - 5) The desired modes can be obtained by using the operation switches.

### 1.1.2 Required test equipment, fixtures and tools

For proper mechanical adjustment, the following test equipment, fixtures and tools are strongly recommended. Without them, a long trial-and-error period would be necessary, resulting in possible damage. In addition, general-purpose tools are required.

#### 1. Test equipment required:

Color television or monitor

Oscilloscope: Wide-band, dual trace, triggered, delayed sweep

Recording tape

Alignment tapes

Signal generator : PAL color bars, stairstep

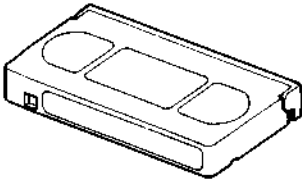
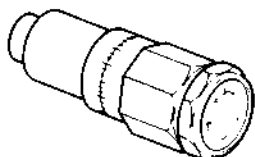
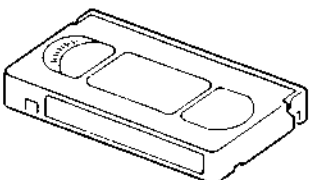
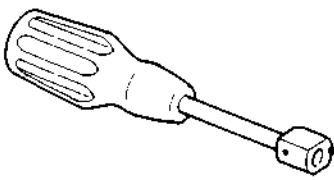
<p style="text-align: center;">JVC alignment tape MH-2</p> 	<p style="text-align: center;">Torque gauge assembly PUJ48075-2 (Torquemeter : 600ATG Torquemeterhead : PUJ48016-2)</p> 	<p style="text-align: center;">Back tension cassette gauge PUJ48076-2</p> 
<p style="text-align: center;">A/CTL head position tool PUJ47351-2</p> 		

Table 1-1-1 Fixtures and tools

1.1.4 Layout of main parts

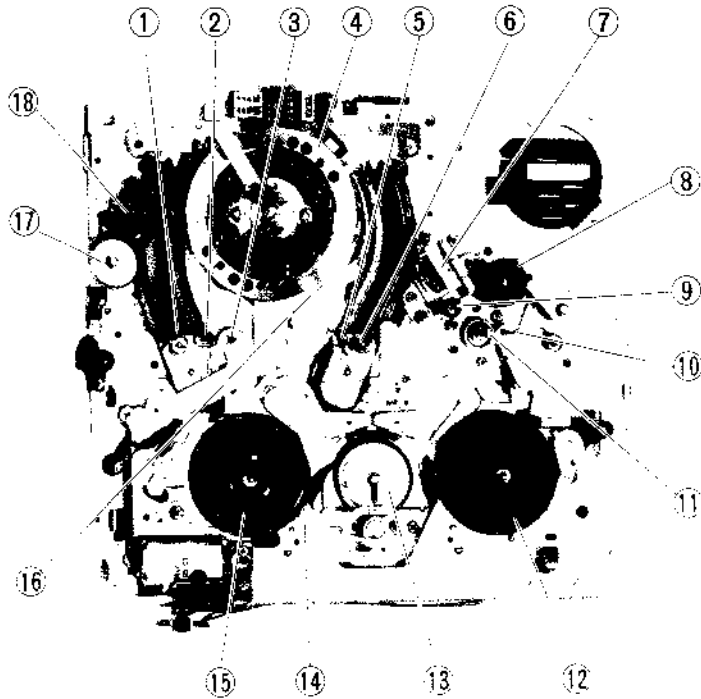


Fig. 1-1-2 Top view of main-deck

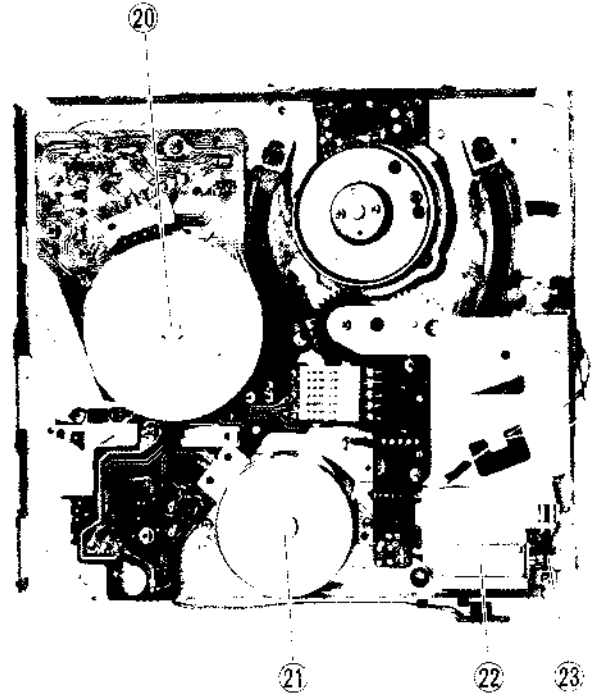


Fig. 1-1-3 Bottom view of main-deck

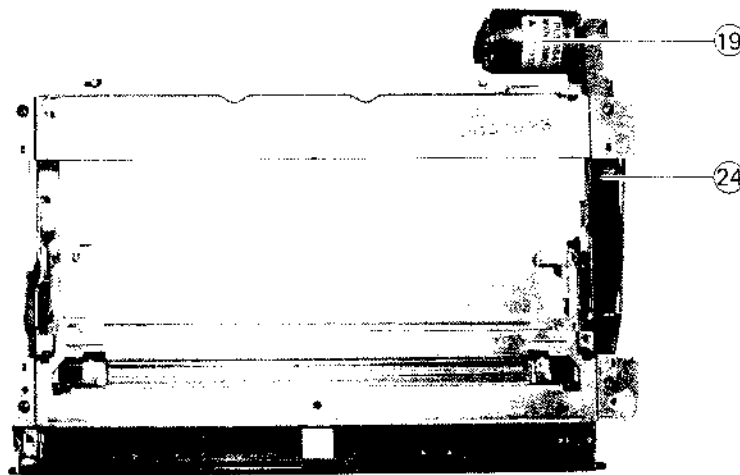


Fig. 1-1-4 Cassette housing

- |                         |                       |                      |
|-------------------------|-----------------------|----------------------|
| 1. Supply guide roller  | 9. Take-up guide pole | 17. Impedance roller |
| 2. Supply slant pole    | 10. Guide arm         | 18. Full erase head  |
| 3. Tension pole         | 11. Capstan           | 19. Cassette motor   |
| 4. Upper drum           | 12. Take-up reel disk | 20. Capstan motor    |
| 5. Take-up slant pole   | 13. Reel idler        | 21. Reel motor       |
| 6. Take-up guide roller | 14. Tension band      | 22. Mode motor       |
| 7. A/C head             | 15. Supply reel disk  | 23. Mode belt        |
| 8. Pinch roller         | 16. Lower drum        | 24. Cassette belt    |

## 1.2 MAIN ASSEMBLY REPLACEMENT

### 1.2.1 Upper drum assembly

**Notes:** When handling and installing the upper drum assembly, avoid directly touching the head tips on the upper drum assembly.

For cleaning the head tips, push and hold a lint-free cloth or chamois dampened with alcohol to the upper drum assembly by the fingers, then turn the upper drum assembly clockwise. Do not clean the upper drum assembly with a vertical stroke.

#### 1. Removal

- 1) Take out a screw and remove the brush assembly from the drum assembly.
- 2) Unsolder all soldered portions on the DRUM PWB. Remove excess solder, then remove the DRUM PWB from the upper drum assembly.  
**Note:** Soldered portion can be easily removed by removing solder with sucker or wick.
- 3) Take out two screws and remove the upper drum assembly upwards.

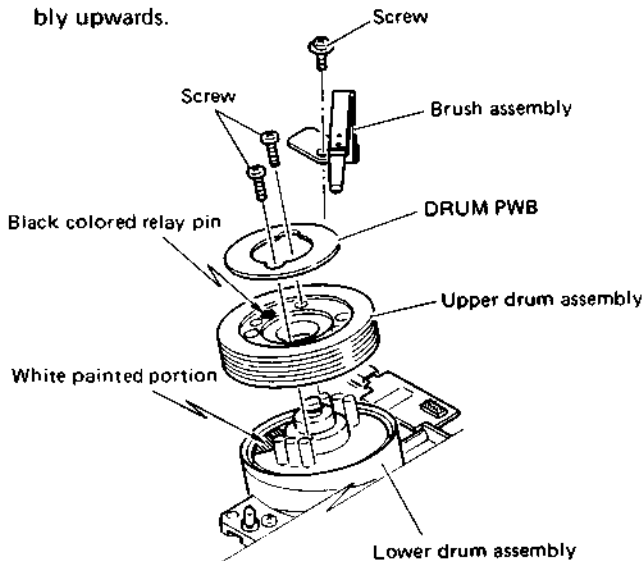


Fig. 1-2-1 Upper drum assembly

#### 2. Installation

- 1) Install a new upper drum assembly so that the black-colored relay pin of the upper drum assembly overlies the white painted portion of the lower drum assembly, as shown in Fig. 1-2-1.
- 2) Tighten two screws in a balanced manner.
- 3) Set the DRUM PWB on the upper drum assembly, then resolder it.
- 4) Clean the drum unit (particularly clean the upper drum assembly).
- 5) Mount the brush assembly on the original position, then tighten a screw to fix the brush assembly.

#### 3. Confirmation and adjustment

- 1) Perform the interchangeability confirmation. Refer to section 1.6.
- 2) Perform the PB switching point adjustment of the Servo (MAIN PWB) circuit. Refer to section 2.2.1.

### 1.2.2 A/C head (Audio/control head)

#### 1. Removal

- 1) Disconnect connectors from the A/C HEAD PWB.
- 2) Take out two screws, then remove the A/C head and the head base together.
- 3) Unsolder and separate the A/C HEAD PWB from the A/C head.
- 4) Take out a screw and remove the shield cap from the A/C head.
- 5) Take out three screws and separate the A/C head from the head base. Use care regarding springs. Do not lose them.

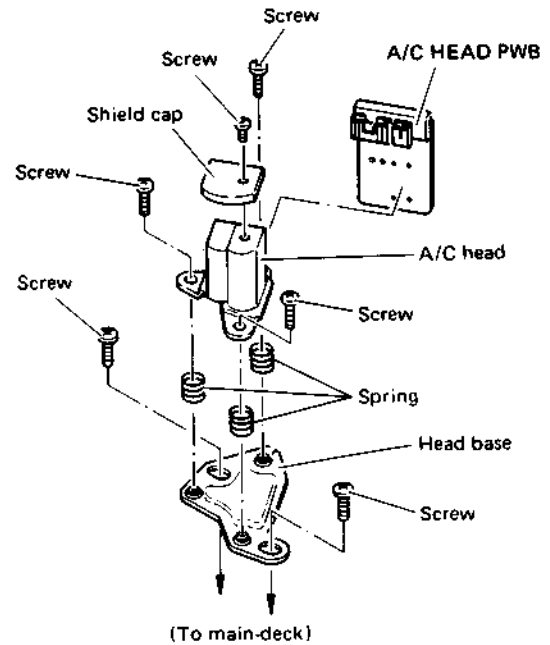


Fig. 1-2-2 A/C head

#### 2. Installation

- 1) Mount a new A/C head and other peripheral parts on the main-deck by reversing the removal procedure.
- 2) Before installing the A/C head on the main-deck, perform rough-adjustment of A/C head height as shown in Fig. 1-2-3.

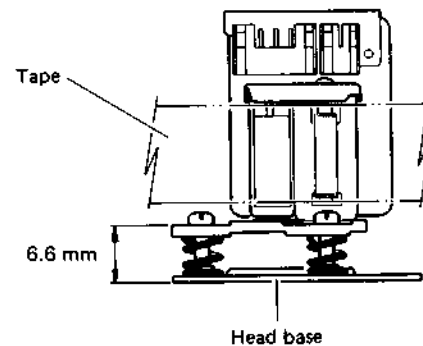


Fig. 1-2-3 A/C head height

#### 3. Confirmation and adjustment

- 1) Use a recording tape and confirm correct tape transport operation, then perform interchangeability adjustment. Refer to sections 1.5 and 1.6.
- 2) Perform overall confirmation of the Audio circuit. Refer to section 2.4.



### 1.2.3 Tension band assembly

#### 1. Removal

- 1) Take out a screw, then pry the A portion of the tension band assembly upwards to separate it from the tension arm assembly.

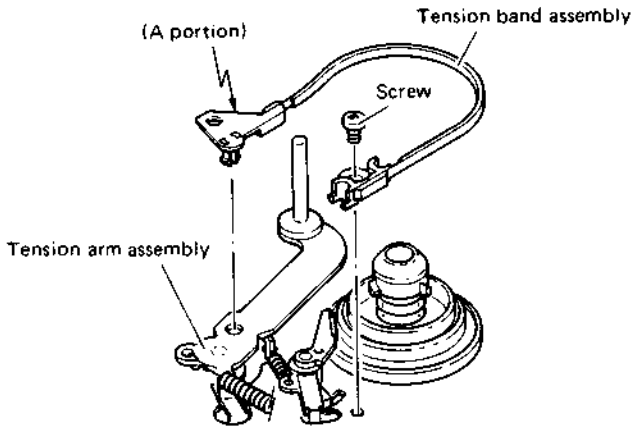


Fig. 1-2-4 Tension band assembly

#### 2. Installation

- 1) Install a new tension band assembly by reversing the removal procedure.

#### 3. Confirmation and adjustment

- 1) Perform tension pole position adjustment. Refer to section 1.4.1.

## 1.3 ASSEMBLY PROCEDURE OF MECHANISM

The mechanism of this model is mostly engaged to the mechanism control circuit, through the mode select switch. Therefore, the relation between the mode select switch and the control arm decides all mechanical movement of the mechanical parts such as levers, gears, rollers and so on. If these parts are not properly positioned, the unit will be unloaded or compulsorily stopped. This will result in damage of mechanical or electrical parts.

### 1.3.1 Loading arm assembly

Loading arm assembly consists of loading gear, torsion spring and loading arm.

1. Set up the loading arm assembly correctly as shown in Fig. 1-3-1.

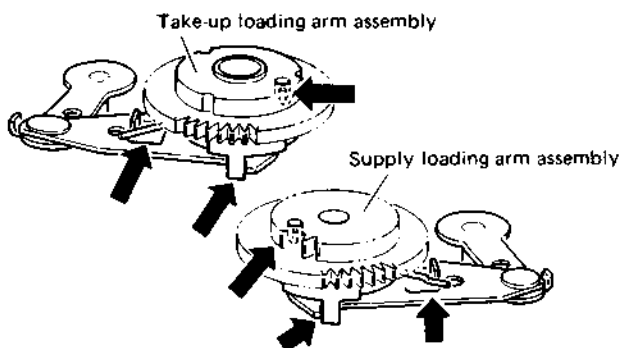


Fig. 1-3-1 Loading arm assembly (1)

2. Install the take-up loading arm assembly and the supply loading arm assembly so that the holes on the loading gears face each other, as shown in Fig. 1-3-2. Do not move the loading arm assemblies from this position for the next step.

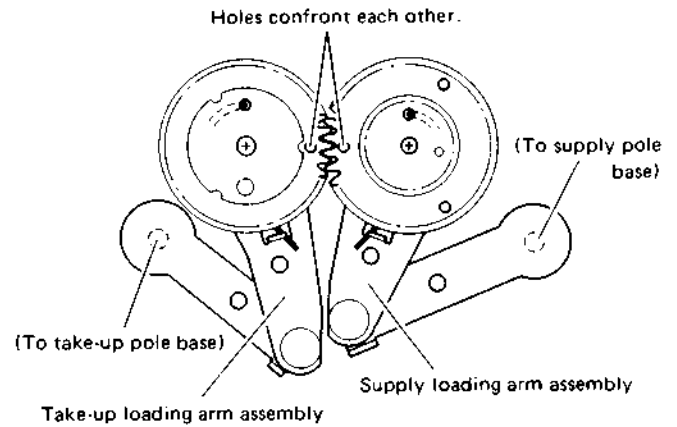


Fig. 1-3-2 Loading arm assembly (2)

### 1.3.2 Control cam

1. Set the arm gear assembly on the cam bracket assembly so that the hole of the arm gear assembly overlaps the hole of the cam bracket assembly.
2. Install the control cam on the cam bracket assembly so that the hole of the control cam overlaps the hole which is indicated in the step 1), as shown in Fig. 1-3-3. Do not turn the control cam from this position for the next step.

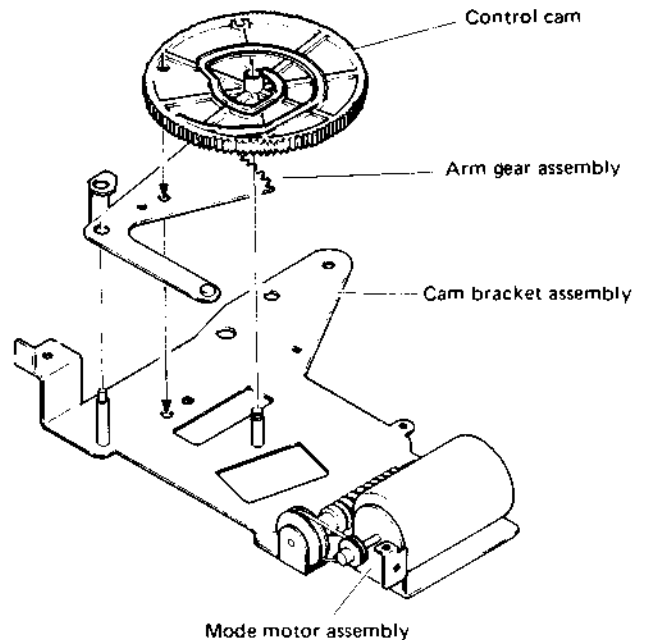


Fig. 1-3-3 Control cam

### 1.3.3 Cam bracket assembly

1. Push and hold the plate assembly so that the hole of the plate assembly overlaps the hole of the main-deck, as shown in Fig. 1-3-4.
2. Then mount the cam bracket assembly.

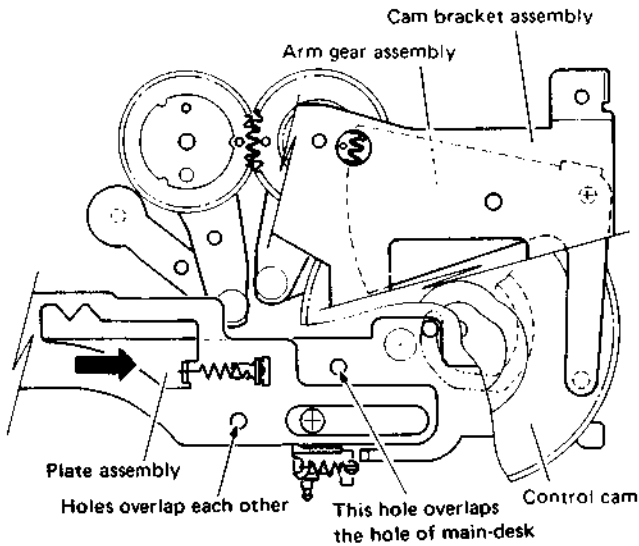


Fig. 1-3-4 Cam bracket assembly

**Note:** In order to overlap the holes turn the control cam fully counter clockwise by turning the mode motor with a finger.

### 1.3.4 Mode select switch

1. When the hole of the plate assembly overlaps the hole of main-deck, refer to Fig.1-3-4, confirm that the V-cut of the slider section just overlaps the V-cut of the outer section of the mode select switch.
2. If a difference of more than 0.5 mm is noticed, adjust the mode select switch to the correct position, after unsoldering and loosening the screw.

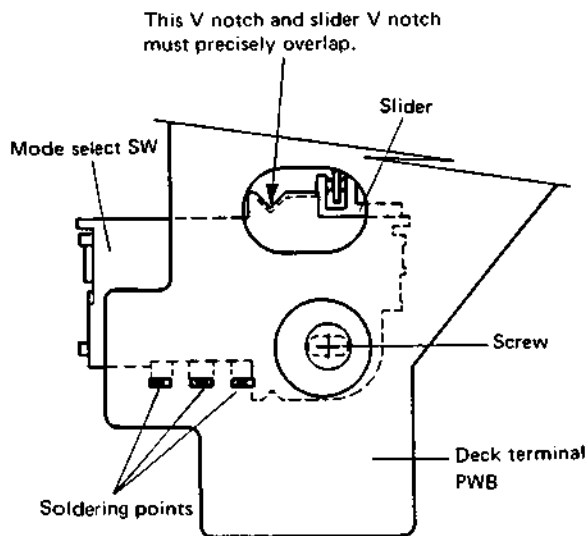


Fig. 1-3-5 Mode select switch

## 1.4 CONFIRMATION AND ADJUSTMENT

### 1.4.1 Tension pole position adjustment

1. Without loading a tape, set for the Play mode.
2. Loosen screw a little bit, then adjust the tension band holder so that the distance, shown in Fig. 1-4-1, becomes zero (0 mm).
3. Tighten screw to fix the tension band holder.

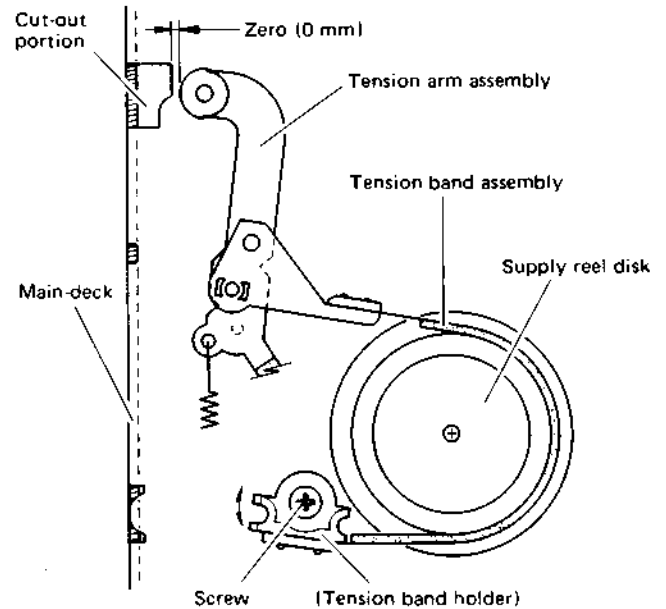


Fig. 1-4-1 Tension pole position

**Note:** By this adjustment, back tension is within normal specification, in spite of parts tolerances.

4. Use the back tension cassette gauge and set for the Play mode.
5. Confirm that the indication is between 25 – 75.

### 1.4.2 Take-up torque confirmation

1. Set the Play mode without the cassette housing assembly.
2. Set the torque gauge on the take-up reel disk.
3. The torque gauge consists of upper and lower sections connected by a spring mechanism. Relax the grip on the torque gauge so that the indicator needle and scale rotate at equal speed, then read the indication. The correct value is between 45 – 155.
4. If necessary, replace the take-up and supply clutches.

## 1.5 TAPE TRANSPORT SYSTEM CONFIRMATION AND ADJUSTMENT

Once adjusted to the complete condition, readjustment of the tape transport system is not necessary, except when the parts that compose the tape transport system are replaced due to troubles by long usage or unexpected accidents.

### 1.5.1 Tape transport system adjustment

#### 1. Guide roller

To get the FM envelope into ideal shape for interchangeability, the height adjustment of the guide roller is needed.

Before turning the guide roller, slightly loosen the setscrew located under the guide roller. For loosening the setscrew, use the hex key (1.25 mm).

**Note:** Loosen the setscrew enough to allow the guide roller to be turned. If excessively loose, tape motion may turn the guide roller inadvertently.

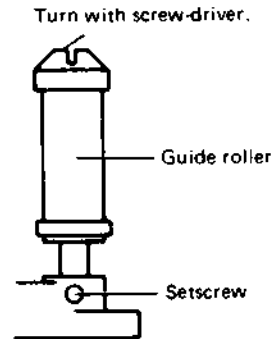


Fig. 1-5-1 Guide roller

#### 2. Impedance roller

Normally, do not adjust the height of the impedance roller. Only when the defects of tape travel are noted at the impedance roller, after complete adjustment for interchangeability, adjust the height of impedance roller to obtain smooth tape travel. For adjustment of impedance roller height, use the nut-driver (5.5 mm).

**Note:** Do not lower the impedance roller excessively to avoid the defects of tape travel. Tape must be along the lower flange located under the impedance roller.

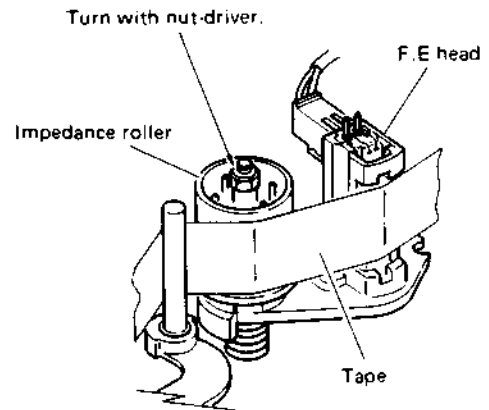


Fig. 1-5-2 Impedance roller

#### 3. A/C head (audio/control head)

When defects of tape travel are noted at the take-up guide pole, adjust the inclination of A/C head to obtain smooth tape travel.

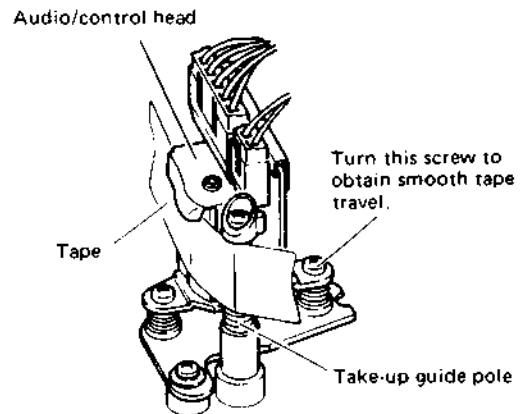


Fig. 1-5-3 A/C head

## 1.6 INTERCHANGEABILITY CONFIRMATION AND ADJUSTMENT

Before using an alignment tape, use a recording tape and confirm correct tape transport operation.

For the FM envelope output, connect an oscilloscope to TP106 of the MAIN PWB. For audio output, connect to the AUDIO OUT terminal, and trigger the oscilloscope externally with the signal from TP411 of the MAIN PWB. Use only the stairstep segment of the alignment tape, do not use another segment for interchangeability.

### 1.6.1 FM envelope confirmation and adjustment

1. Push the TRACKING +/- buttons to obtain the maximum FM envelope output corresponding to (a) level in Fig. 1-6-1. Observe the FM envelope, read the maximum level (a) and the minimum levels (b), (c) and (d). Confirm that:

$$\frac{b}{a} \geq 0.7, \frac{c}{a} \geq 0.5 \text{ and } \frac{d}{a} \geq 0.5$$

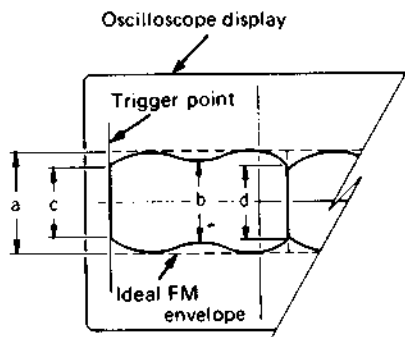


Fig. 1-6-1 FM envelope

2. If defects are noted, following adjustments are required.
  - 1) Observe the oscilloscope display and push the TRACKING +/- buttons to vary the FM output from maximum to minimum.
  - 2) If the variation is not parallel at the rising portion (drum entrance) of the FM envelope, turn the supply guide roller so that the rising portion of the envelope becomes nearly flat, as shown in Fig. 1-6-2.

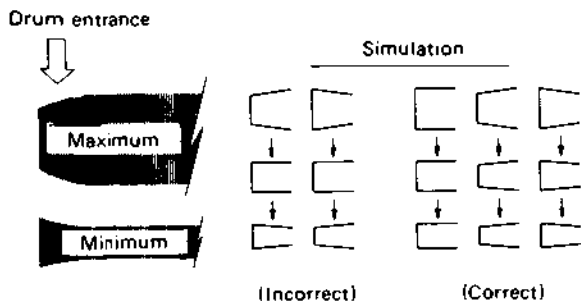


Fig. 1-6-2 Drum entrance

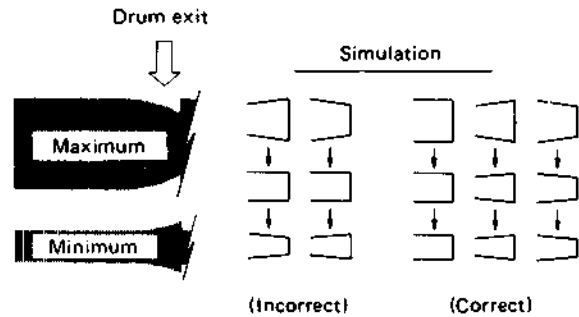


Fig. 1-6-3 Drum exit

- 3) In the same manner as for the rising portion, turn the take-up guide roller to adjust the falling portion (drum exit) of the FM envelope. See Fig. 1-6-3.
- 4) In addition to observing the envelope, confirm absence of tape curling or wrinkling at the impedance roller and take-up guide pole. If it occurs at the impedance roller, adjust the impedance roller height. If it occurs at the take-up guide pole, adjust the A/C head inclination.
- 5) Vary the FM envelope output level and perform fine adjustments of the guide rollers.

### 1.6.2 A/C head height and azimuth adjustments

Incorrect A/C head height can impair audio signal-to-noise ratio when playing back a pre-recorded tape.

1. For A/C head inclination, adjust screw (A) so that small tape wrinkles are not produced at the take-up guide pole. Turn screw (A) clockwise so that the tape wrinkles are apparent with the lower flange of the take-up guide pole, then turn screw (A) counter-clockwise so that the wrinkles smooth out.
2. Adjust azimuth with screw (B). Turn screw (B) to obtain maximum audio output.
3. For A/C head height, turn screws (A), (B) and (C) in succession by small and equal increments at a time and adjust for maximum audio output level.

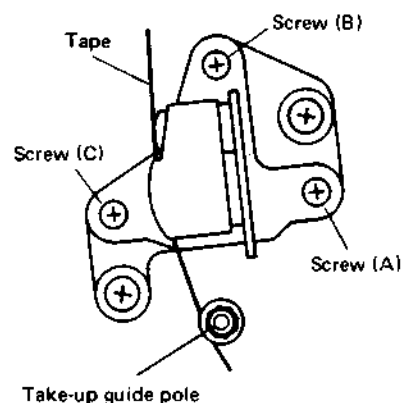


Fig. 1-6-4 A/C head



### 1.6.3 Control head phase adjustment

1. Set Tracking to Pre-Set Position by pushing both + button and - button at the same time.
2. Loosen screws (D) and (E) a little bit, then cover screw (D) with the A/CTL head position tool and set the pin of the tool into the hole next to screw (D).
3. Turn the tool counter-clockwise to shift the A/C head fully in the direction of the capstan, and then gradually turn the tool clockwise and observe the FM envelope output.
4. Set the A/C head at the point of the first output peak.

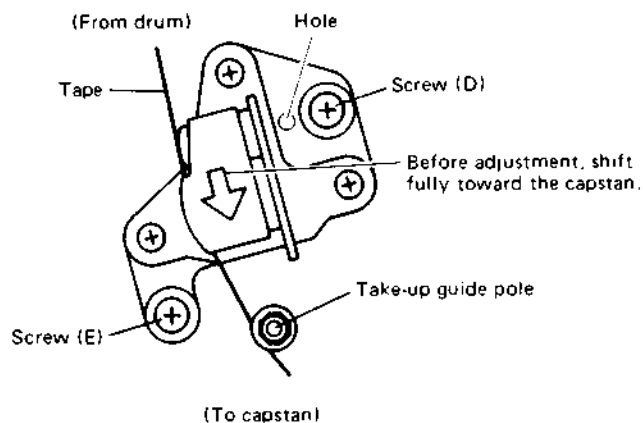


Fig. 1-6-5 Control head phase

### 1.6.4 Setscrew tightening

1. After confirming absence of tape wrinkling and other transport irregularities, tighten the setscrews located under the guide rollers while in the Stop mode.  
**Note:** Since the guide rollers are easily moved, use care when tightening.
2. Again perform the FM envelope confirmation.

### 1.6.5 Final confirmation

1. Supply a video signal and perform recording, then play back.  
Confirm that the FM envelope satisfies the specifications during playback of alignment tape MH-2.
2. Perform the PB switching point adjustment of the Servo circuit. Refer to section 2.2.1.
3. Perform the audio PB level adjustment of the Audio circuit. Refer to section 2.4.2.
4. Perform overall confirmation of the Video circuit. Refer to section 2.3.

## SECTION 2 ELECTRICAL ADJUSTMENTS

### 2.1 PREPARATION

Electrical adjustments are required after replacing circuit components and certain mechanical parts.

It is important to perform these adjustments only after all repairs and replacements have been completed. Also, do not attempt these adjustments unless the proper equipment is available.

#### 2.1.1 Required test equipment

1. Colour television or monitor
2. Oscilloscope: wide-band, dual-trace, triggered delayed sweep
3. Frequency counter
4. Audio oscillator
5. Audio voltmeter
6. Digital voltmeter
7. Signal generator: RF/IF sweep/marker
8. Signal generator: PAL colour bar, staircase
9. Recording tape
10. Alignment tape: (MH-2)

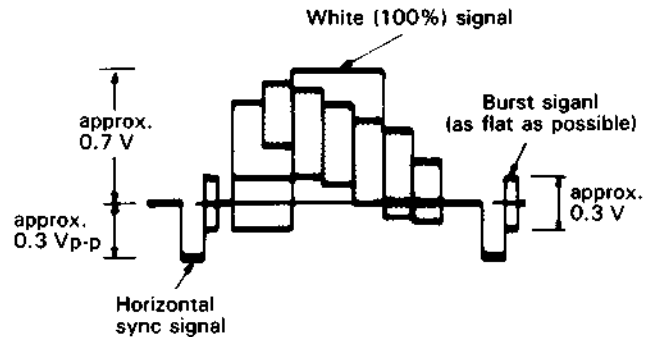


Fig. 2-1-1 Colour bar signal of pattern generator

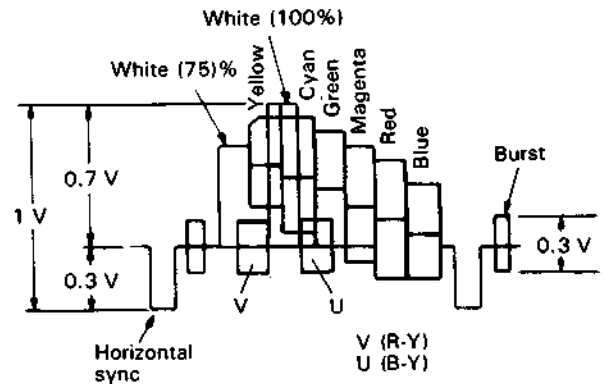


Fig. 2-1-2 Colour bar signal waveform

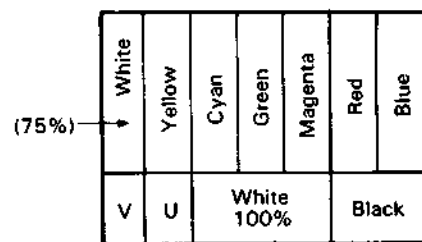


Fig. 2-1-3 Colour bar pattern

### 2.1.2 Check and adjustment steps

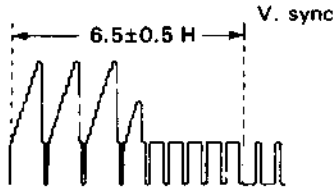
The check and adjustment steps are provided in the following in the form of charts. For clarity, the nomenclature used in the charts is outlined below.

<b>No.</b>	Checks and adjustments are numbered in the recommended sequence in which they are to be performed.
<b>Item</b>	Name assigned to the particular check and adjustment step.
<b>Check Point</b>	Location to which measuring instrument (oscilloscope unless otherwise noted) is to be connected.
<b>Adjustment Parts</b>	Variable component (resistor, capacitor, etc.) to be adjusted in this step. Dash (--) indicates check only.
<b>Signal &amp; Mode</b>	<ul style="list-style-type: none"> <li>• Input signal required to perform adjustment. Dash (–) indicates that special signal is not required.</li> <li>• Equipment operating mode at time of check or adjustment.</li> </ul>
• Colour bar	Colour bar signal as video input.
• Stairstep	Stairstep signal as video input.
• 1 kHz	Supply a 1 kHz sinewave as audio input signal.
• MH-2 Colour bar	Play colour bar segment of MH-2 alignment tape.
• MH-2 Stairstep	Play stairstep segment of MH-2 alignment tape.
• MH-2 1 kHz	Play 1 kHz audio signal segment of MH-2 alignment tape.
• MH-2 RF sweep	Play RF sweep segment of MH-2 alignment tape.
• E-E	Power on and machine in Stop mode.
• REC	Recording mode
• PB	Playback mode
• REC then (another mode)	Use blank tape, record, then play back in the mode specified.
• SEARCH	Search (FWDS and REVS) playback mode.
• SLOW	Slow motion playback mode.
• STILL	Play back then Pause.
• A DUB	Audio dubbing mode.
<b>Description</b>	This column provides an explanation of the step, notes, adjustment values.




## 2.2 SERVO CIRCUIT

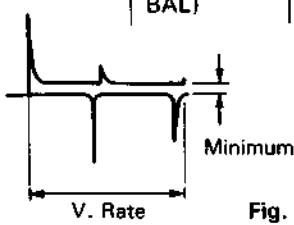
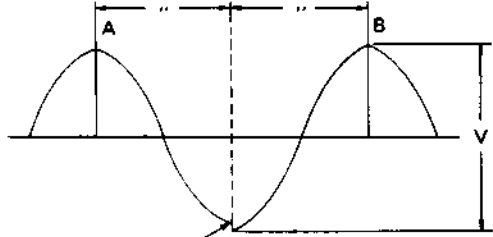
**Note:** Unless otherwise specified, all test points and adjustment parts are located on the MAIN board.

No.	Item	Check Point	Adjustment Parts	Signal & Mode	Description
1	PB Switching Point	TP110 (VIDEO OUT)	R430 (PB SW POINT)	<ul style="list-style-type: none"> <li>• PB</li> <li>• MH-2 Stairstep</li> <li>• Trigger slope (-)</li> </ul>	<ol style="list-style-type: none"> <li>1. Connect an oscilloscope to TP110.</li> <li>2. Play back the stairstep segment of MH-2 alignment tape.</li> <li>3. Trigger the oscilloscope externally (- slope) with the signal from TP411 (DRUM FF).</li> <li>4. Adjust R430 to position the trigger point <math>6.5 \pm 0.5</math> H from V. sync.</li> </ol>  <p style="text-align: center;">Fig. 2-2-1</p>
<p><b>Note:</b> Before this adjustment "Control head phase adjustment" must be completed. Refer to Section 1.6.3.</p>					
2	V. Pulse Position	MONITOR	R434 (V-LOCK)	<ul style="list-style-type: none"> <li>• REC then STILL</li> <li>• Colour bar</li> </ul>	<ol style="list-style-type: none"> <li>1. Record a colour bar signal, then play back.</li> <li>2. In the Still mode, observe the monitor and adjust R434 (rear panel) for the minimum vertical jitter.</li> </ol>
3	SLOW Tracking	MONITOR	FINE SLOW board R25 (SLOW TRACK)	<ul style="list-style-type: none"> <li>• REC then SLOW</li> <li>• Colour bar</li> </ul>	<ol style="list-style-type: none"> <li>1. Record a colour bar signal, then play back.</li> <li>2. In the Slow mode, observe the monitor and adjust R25 to obtain the fine picture.</li> </ol>

## 2.3 VIDEO CIRCUIT

**Note:** Unless otherwise specified, all test points and adjustment parts are located on the MAIN board.

No.	Item	Check Point	Adjustment Parts	Signal & Mode	Description
1	VXO	TP209 (VXO)	R207 (VXO)	<ul style="list-style-type: none"> <li>• PB</li> <li>• MH-2 Colour bar</li> </ul>	<ol style="list-style-type: none"> <li>1. Connect a frequency counter to TP209.</li> <li>2. Play back the colour bar segment of MH-2 alignment tape.</li> <li>3. Adjust R207 for <math>4.433619 \text{ MHz} \pm 50 \text{ Hz}</math>.</li> </ol>
2	REC Color Level	TP207 (PB COL)	R214 (REC COL LEV)	<ul style="list-style-type: none"> <li>• Colour bar</li> <li>• REC then PB</li> </ul>	<ol style="list-style-type: none"> <li>1. Play back the colour bar signal of the MH-2 Alignment tape.</li> <li>2. Connect an oscilloscope to TP207 and measure the colour play-back level. Make a note of this as level "a". (Tracking control: maximum level)</li> <li>3. Use a spare tape to record and play back a colour bar signal. Make a note of this play-back level as level "b". (Tracking control: reset)</li> <li>4. So that the ratio of <math>b/a</math> becomes <math>0.85 \pm 0.05</math>, adjust R214 during recording.</li> <li>5. Confirm that the channel difference is within <math>\pm 3 \text{ dB}</math>.</li> </ol>  <p style="text-align: center;">Fig. 2-3-1</p>

No.	Item	Check Point	Adjustment Parts	Signal & Mode	Description
3	Noise cancel balance	TP121 (NC BAL)	R112 (YNR NC BAL)	<ul style="list-style-type: none"> <li>• Colour bar</li> <li>• REC then PB</li> </ul>	<ol style="list-style-type: none"> <li>1. Record, then play back a colour bar signal and connect an oscilloscope to TP121.</li> <li>2. As indicated in the figure, adjust R112 for minimum DC step difference.</li> </ol>
		 <p style="text-align: center;">Fig. 2-3-2</p>			
4	SECAM DET	TP251 (S DET ADJ)	L251 (1/2 fH TUNING)	<ul style="list-style-type: none"> <li>• SECAM colour bar</li> <li>• E-E</li> </ul>	<ol style="list-style-type: none"> <li>1. Connect an oscilloscope to TP251.</li> <li>2. Adjust L251 so that the transition step becomes centered between "A" and "B" as shown in Fig. 2-3-3.</li> </ol>
		 <p style="text-align: center;">Set this point to center position between points "A" and "B".  <math>V = \text{more than } 5.5 \text{ Vp-p in REC}</math>  <math>V = 6.0 \pm 0.5 \text{ Vp-p in PB}</math></p> <p style="text-align: center;">Fig. 2-3-3</p>			<ol style="list-style-type: none"> <li>3. Connect an oscilloscope to TP214.</li> <li>4. Record, then play back a SECAM colour bar signal.</li> <li>5. Adjust R257 for <math>6.0 \pm 0.5 \text{ Vp-p}</math>.</li> </ol>
		TP214 (SECAM DET)	R257 (SECAM DET. ADJ)	<ul style="list-style-type: none"> <li>• SECAM colour bar</li> <li>• REC then PB</li> </ul>	
5	PB Frequency Response	MONITOR	R127 (PB FREQ RESPONSE)	<ul style="list-style-type: none"> <li>• REC then PB</li> <li>• TV Broadcast</li> </ul>	<ol style="list-style-type: none"> <li>1. Record, then play back a colour broadcast that shows a good depiction of human facial contours.</li> <li>2. Adjust R127 to obtain distinct facial features on the monitor.</li> </ol>


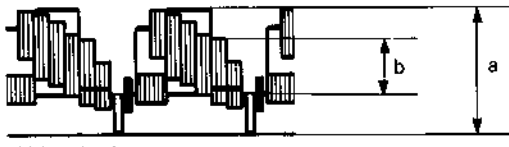
## 2.4 AUDIO CIRCUIT

**Note:** Unless otherwise specified, all test points and adjustment parts are located on the MAIN board.

No.	Item	Check Point	Adjustment Parts	Signal & Mode	Description
1	Audio Bias Level	TP31, TP32 (BIAS LEVEL)	R41 (BIAS ADJ)	• REC	<ol style="list-style-type: none"> <li>1. Connect a digital voltmeter between TP31 and TP32.</li> <li>2. Set for REC mode without a signal.</li> <li>3. Adjust R41 for <math>3.5 \text{ mV} \pm 0.2 \text{ mVrms}</math>.</li> </ol>
2	Audio PB Level	AUDIO OUT	R33 (PB LEVEL)	• REC then PB	<ol style="list-style-type: none"> <li>1. Connect an oscilloscope to AUDIO OUT.</li> <li>2. Supply an audio signal (<math>-8 \text{ dBs}/1 \text{ kHz}</math>) to AUDIO IN and record together with a VIDEO signal, then play back.</li> <li>3. Adjust R5 so that the audio output level during playback becomes <math>-6 \pm 1.0 \text{ dBs}</math>.</li> </ol>

## 2.5 TUNER/IF CIRCUIT

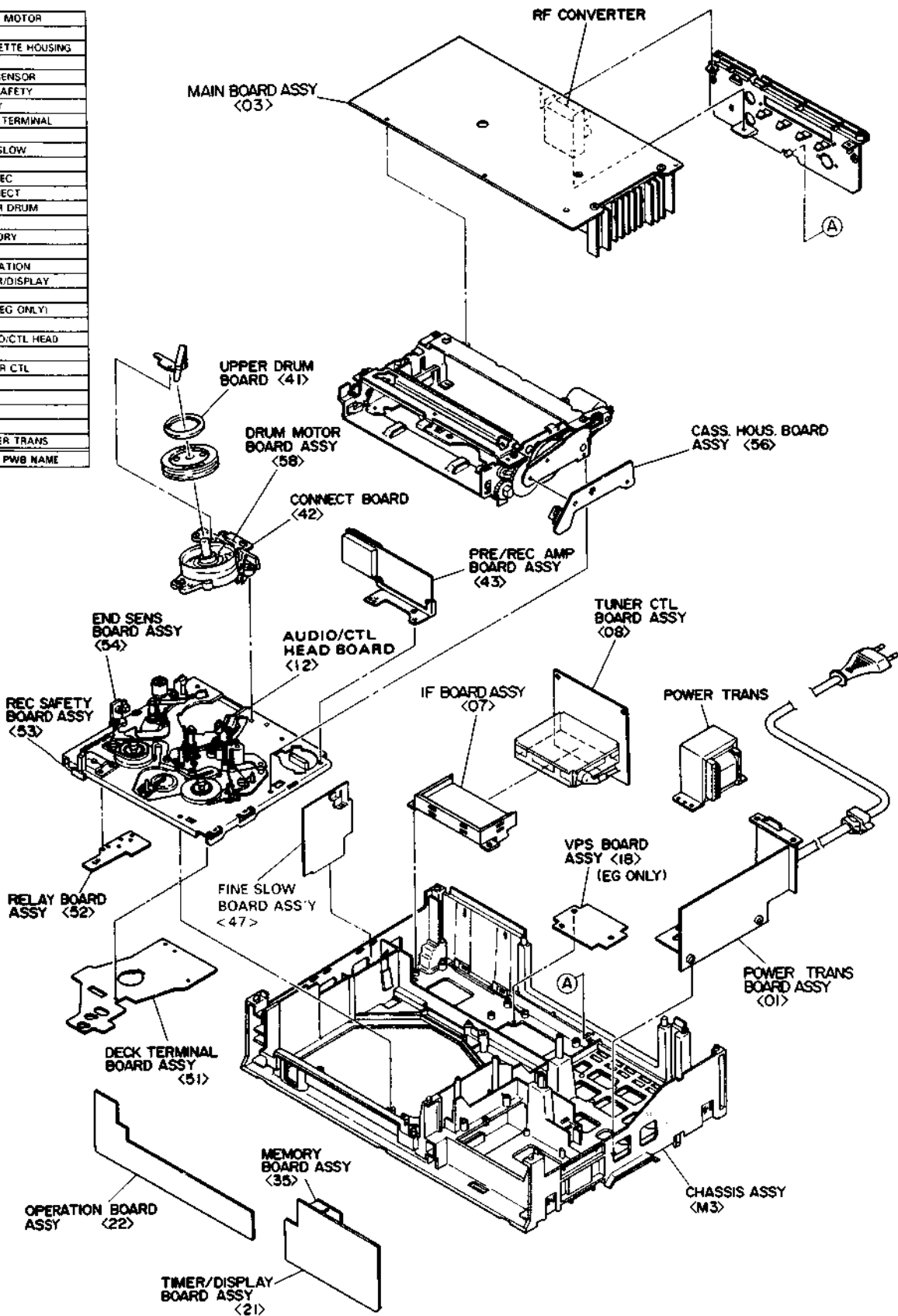
**Note:** Unless otherwise specified, all test points and adjustment parts are located on the IF board.

No.	Item	Check Point	Adjustment Parts	Signal & Mode	Description
1	VCO	MONITOR	T1 (LLD)	<ul style="list-style-type: none"> <li>• TV broadcast</li> <li>• Tuner mode</li> </ul>	<ol style="list-style-type: none"> <li>1. Receive a colour broadcast.</li> <li>2. Adjust T1 to obtain a fine picture on the monitor.</li> </ol>
2	AFC	MAIN board TP110 (VIDEO OUT)	T2 (AFC)	<ul style="list-style-type: none"> <li>• TV broadcast</li> <li>• Tuner mode</li> </ul>	<ol style="list-style-type: none"> <li>1. Receive a colour broadcast.</li> <li>2. With AFC SW to OFF, perform fine tuning. Then, precisely read the burst level of IC1-18. Make a note of the burst level.</li> <li>3. When AFC SW is ON, adjust T2 (AFC) so that the burst level of IC1-18 becomes equal to the noted level as shown in Fig. 2-5-1.</li> </ol> <div style="text-align: center;">  <p>The diagram shows a series of vertical pulses of varying heights. A horizontal line is drawn across the pulses, and a vertical arrow labeled 'Burst level' indicates the height of this line relative to the pulses.</p> </div> <p style="text-align: center;">Fig. 2-5-1</p>
3	Color Level	MAIN board TP110 (VIDEO OUT)	R43 (COL LEV)	<ul style="list-style-type: none"> <li>• TV broadcast</li> <li>• Tuner mode</li> </ul>	<ol style="list-style-type: none"> <li>1. Supply a colour bar signal from a TV channel signal generator and select the channel corresponding to the generator.</li> <li>2. With AFC SW ON, adjust R43 to produce signal waveform as shown in Fig. 2-5-2.</li> </ol> <p><b>Alternate method</b></p> <ol style="list-style-type: none"> <li>1. Receive a colour broadcast.</li> <li>2. With AFC SW ON, adjust R43 so that the burst level becomes 2/3 of the sync level.</li> </ol> <div style="text-align: center;">  <p>The diagram shows a complex waveform with multiple levels. Two vertical arrows are shown: 'a' indicates the total height from the baseline to the top of the waveform, and 'b' indicates the height of a specific burst level. Below the diagram, the following text is provided:</p> <p>Y level = 1 Magneta level = 0.48      a : b = 1 : 0.48</p> </div> <p style="text-align: center;">Fig. 2-5-2</p>
4	RF AGC	MONITOR	R18 (AGC)	<ul style="list-style-type: none"> <li>• TV broadcast</li> <li>• Tuner mode</li> </ul>	<p><b>Note:</b> Adjust R18 (RF AGC) to correct for excess noise in the picture or when streaky cross interference occurs due to strong electrical fields.</p> <ol style="list-style-type: none"> <li>1. Adjust R18 to minimize noise or steaks on the TV screen.</li> <li>2. Check for absence of abnormality on all channels.</li> </ol>

# SECTION 3 CHARTS AND DIAGRAMS

## 3.1 CIRCUIT BOARD LOCATIONS

58	DRUM MOTOR
56	CASSETTE HOUSING
54	END SENSOR
53	REC SAFETY RELAY
51	DECK TERMINAL
47	FINE SLOW
43	PRE/REC
42	CONNECT
41	UPPER DRUM
35	MEMORY
22	OPERATION
21	TIMER/DISPLAY
18	VPS (EG ONLY)
12	AUDIO/CTL HEAD
08	TUNER CTL
07	IF
03	MAIN
01	POWER TRANS
NO.	PWB NAME



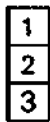
## 3.2 GENERAL INFORMATIONS

### 3.2.1 Connections

**Note:**

Unless otherwise specified, only signal input flow is indicated.

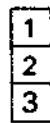
Connection arrows indicate only signal outputs.



: Connector



: Direct connection



: Board in connector



: Connected pattern in the board.



Abbreviations R : Regulator  
V : Video M : Mechacon



S : Servo A : Audio

VS : Signal flow from video to servo.

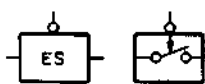
### 3.2.2 Indications

AUX : Active only at high.

$\overline{\text{AUX}}$  : Active only at low.

$\overline{\text{AUX}}$  : Active only at middle.

$\overline{\text{AUX}}$  : Active only at open.



: Active only at low for electronic switch.



: Active only at high for electronic switch.



: Low pass filter.



: High pass filter.



: Band pass filter.



: Limiter.



: Detector

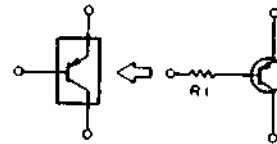
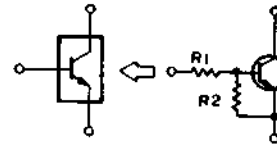


: Amplifier.



: Mixer stage.

### 3.2.3 Digital transistor



DTA114T  
T mark only

**Note:**

The digital transistor includes built in resistors.

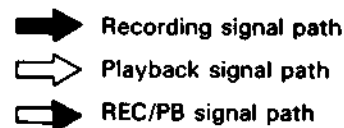
It features small size and high reliability.

Both PNP and NPN types are available.

**Uses:**


Inverter, Interface, driver circuits.

### 3.2.4 Signal flow in the schematic



### 3.2.5 Schematic diagram values

Unless otherwise specified.

1. All resistance values are in ohms, 1/6 W, 1/8 W, (refer to parts list).
2. All capacitance values are in  $\mu\text{F}$ , (P; PF).
3. All inductance values are in  $\mu\text{H}$ , (m; mH).
4. All diodes are 1SS133 or MA165, (refer to parts list).
5. Voltages are DC-measured (reference to ground) with a digital voltmeter during recording (SP mode) and playback (SP mode) with alignment tape. Where voltages differ between recording and playback, the voltage during playback is shown in parentheses.
6. Waveforms (VIDEO System) are measured (reference to ground) with a color bar during recording (SP mode) and playback (SP mode) with alignment tape.
7. Waveforms (AUDIO System) are measured (reference to ground) with 1 kHz (-8 dBs) during recording and playback with alignment tape (1 kHz).
8. Shaded (  ) parts are critical for safety. Replace only with specified parts numbers.

### 3.3 ABBREVIATIONS USED IN THE SCHEMATIC DIAGRAM

<b>A</b>	<b>AC</b>	: Alternating Current	<b>D</b>	<b>D</b>	: Drum, Digital, Diode, Drain
	<b>ACC</b>	: Automatic Color Control		<b>DAC</b>	: Digital to Analog Converter
	<b>ACCEL</b>	: Acceleration		<b>dB</b>	: Decibel
	<b>A/CTL</b>	: Audio/Control		<b>DC</b>	: Direct Current
	<b>ADC</b>	: Analog to Digital Converter		<b>DEC</b>	: Decoder
	<b>ADD</b>	: Adder		<b>DEM0D</b>	: Demodulator
	<b>ADRS</b>	: Address		<b>DEMUX</b>	: Demultiplexer
	<b>ADJ</b>	: Adjustment		<b>DET</b>	: Detector
	<b>A DUB</b>	: Audio Dubbing		<b>DEV</b>	: Deviation
	<b>AE</b>	: Audio Erase		<b>DIF</b>	: Differential
	<b>AEF</b>	: Automatic Editing Function		<b>DISCR</b>	: Discriminator
	<b>AFC</b>	: Automatic Frequency Control		<b>DL</b>	: Delay Line
	<b>AFT</b>	: Automatic Fine Tuning		<b>DOC</b>	: Dropout Compensator
	<b>AGC</b>	: Automatic Gain Control		<b>DOD</b>	: Drop Out Detector
	<b>AH</b>	: Audio Head		<b>DPC</b>	: Drum Phase Control
	<b>AL</b>	: After Loading			
	<b>ALC</b>	: Automatic Light Compensation	<b>E</b>	<b>E</b>	: Edit, Emitter
		Automatic Level Control		<b>E-E</b>	: Electric to Electric
	<b>AM</b>	: Amplitude Modulation		<b>EF</b>	: Emitter-Follower
	<b>AMP</b>	: Amplifier		<b>EMP</b>	: Emphasis
	<b>ANT</b>	: Antenna		<b>EN</b>	: Enable
	<b>APC</b>	: Automatic Pedestal Control		<b>ENC</b>	: Encoder
		Automatic Phase Control		<b>ENV</b>	: Envelope
	<b>APL</b>	: Average Picture Level		<b>EP</b>	: Extended Play
	<b>A/S/M</b>	: Audio/Servo/Mechacon		<b>EQ</b>	: Equalizer
	<b>ASS'Y</b>	: Assembly		<b>ES</b>	: Electronic Switch
	<b>ATT</b>	: Attenuator		<b>ESNS</b>	: End Sensor
	<b>AUD</b>	: Audio		<b>EXP</b>	: Expander
	<b>AUTO</b>	: Automatic		<b>EXT</b>	: External
	<b>AUX</b>	: Auxiliary			
<b>B</b>	<b>B</b>	: Base	<b>F</b>	<b>F</b>	: Farad, Fuse
	<b>BAL</b>	: Balance		<b>F ADV</b>	: Frame Advance
	<b>BATT</b>	: Battery		<b>FDP</b>	: Fluorescent Display Panel
	<b>BFP</b>	: Burst Flag Pulse		<b>FE</b>	: Full Erase
	<b>BIT</b>	: Binary Digit		<b>FET</b>	: Field Effect Transistor
	<b>BLK</b>	: Black, Blanking		<b>FF</b>	: Fast Forward
	<b>BLU</b>	: Blue			Flipflop
	<b>BILING</b>	: Bilingual		<b>FG</b>	: Frequency Generator
	<b>BPF</b>	: Bandpass Filter		<b>FM</b>	: Frequency Modulation
	<b>BRK</b>	: Brake		<b>FMA</b>	: FM Audio
	<b>BRN</b>	: Brown		<b>FR</b>	: Full Recording, Frame, Fusible Resistor
	<b>BT</b>	: Band Tuning		<b>FREQ</b>	: Frequency
	<b>BUFF</b>	: Buffer		<b>F-V CONV</b>	: Frequency to Voltage Converter
	<b>BW or B/W</b>	: Black and White		<b>FWD</b>	: Forward
				<b>FWD S</b>	: Forward Search
<b>C</b>	<b>C</b>	: Capacitance, Collector, Color	<b>G</b>	<b>G</b>	: Green, Gate, Grid
	<b>CAP</b>	: Capstan, Capacitor		<b>GEN</b>	: Generator
	<b>CAR</b>	: Carrier		<b>GND</b>	: Ground
	<b>CARR</b>	: Carrier		<b>GRN</b>	: Green
	<b>CASS</b>	: Cassette		<b>GRY</b>	: Gray
	<b>CCD</b>	: Charge Coupled Device			
	<b>CCT</b>	: Circuit	<b>H</b>	<b>H</b>	: High, Henry, Hour
	<b>CD</b>	: Count Down		<b>HG</b>	: Hall Generator
	<b>CE</b>	: Chip Enable		<b>HPF</b>	: Highpass Filter
	<b>CF</b>	: Ceramic Filter		<b>Hz</b>	: Herz
	<b>CH</b>	: Channel			
	<b>CHG</b>	: Charge	<b>I</b>	<b>IC</b>	: Integrated Circuit
	<b>CHROMA</b>	: Chrominance		<b>ID</b>	: Identification (Pulse)
	<b>CLK</b>	: Clock		<b>IF</b>	: Intermediate Frequency
	<b>CLR</b>	: Clear		<b>IFR</b>	: Infrared
	<b>CMD</b>	: Command		<b>IFT</b>	: Intermediate Frequency Transformer
	<b>CNT</b>	: Count, Counter		<b>IND</b>	: Indicator
	<b>COL</b>	: Color		<b>INH</b>	: Inhibit
	<b>COM</b>	: Common		<b>INS</b>	: Insert
	<b>COMB</b>	: Combination		<b>INT</b>	: Internal, Interrupt
		Comb Filter		<b>INV</b>	: Inverter
	<b>COMP</b>	: Comparator		<b>I/O</b>	: Input/Output
		Composite		<b>IR</b>	: Infrared
		Compensation			
	<b>CONN</b>	: Connector	<b>L</b>	<b>L</b>	: Low, Left
	<b>CONV</b>	: Converter		<b>LIM</b>	: Limiter
	<b>CP</b>	: Circuit Protector		<b>LIN</b>	: Linearity
		Clamp Pulse		<b>LOAD</b>	: Loading (Cassette)
	<b>CPC</b>	: Capstan Phase Control		<b>LP</b>	: Long Play
	<b>CTL</b>	: Control		<b>LPF</b>	: Lowpass Filter

**M** M : Motor, Mega  
 MAX : Maximum  
 MDA : Motor Drive Amplifier  
 MECHACON : Mechanism Control  
 MIC : Microphone  
 MIN : Minimum  
 MIX : Mixer, Mixing  
 MMV : Monostable Multivibrator  
 MOD : Modulation, Modulator  
 MODEM : Modulator-Demodulator  
 MON : Monitor  
 MPX : Multiplexer, Multiplex  
 MS : Mode Select

---

**N** NAND : Not-And  
 NC : Not Connected, Normally Closed  
 NFB : Negative Feedback  
 NLN : Non-Linear  
 NO : Normally Open  
 NOR : Normal, Not-Or  
 NR : Noise Reduction

---

**O** OP : Operation  
 OPAMP : Operational Amplifier  
 ORN : Orange  
 OSC : Oscillator

---

**P** PB : Playback  
 PC : Photocoupler, Pulse Counter  
 PCM : Pulse Code Modulation  
 PG : Pulse Generator  
 PGM : Program  
 PI : Photo Interrupter  
 PIF : Picture Intermediate Frequency  
 PLA : Programmable Logic Array  
 PLL : Phase Locked Loop  
 POS : Position  
 p-p : Peak-to-Peak  
 PREAMP : Preamplifier  
 P/S : Pause/Still  
 PSC : Pulse Swallowing Control  
 PU : Pickup  
 PUT : Programmable Unijunction Transistor  
 PWM : Pulse Width Modulation  
 PWR : Power

---

**Q** Q : Quality Factor

---

**R** R : Red, Right  
 RA : Resistor Array  
 RAE : Random Access Enable  
 RAM : Random Access Memory  
 REC : Recording  
 REF : Reference  
 REG : Regulated, Regulator  
 REM : Remote  
 REMOCON : Remote Control (Unit)  
 REV : Reverse  
 REV S : Reverse Search  
 REW : Rewind  
 R/P : Record/Playback  
 RPT : Repeat  
 RST : Reset  
 RT : Rotary Transformer  
 RUN : Running  
 RY : Relay

---

**S** SAW : Sawtooth, Surface Acoustic Wave  
 SC : Subcarrier, Simulcast  
 SCH : Search  
 SEL : Select, Selector  
 SENS : Sensor  
 SEP : Separator  
 SF : Source Follower  
 SFF : Short Fast Forward  
 SIF : Sound Intermediate Frequency

SHARP : Sharpness  
 SN : Signal to Noise Ratio  
 SOL : Solenoid  
 SP : Standard Play  
 SREV : Search Reverse  
 SREW : Short Rewind  
 S/S : Slow/Still  
 SSG : Sync Signal Generator  
 SSNS : Start Sensor  
 STD : Strobe Data, Standard  
 SUP : Supply  
 SW : Switch  
 SWD : Switched  
 SYNC : Synchronization

---

**T** TF : Thermal Fuse  
 TIM : Timing  
 TK : Tracking  
 TNR : Tuner  
 TP : Test Point  
 TPZD : Trapezoid  
 TR : Transistor, Trimmer  
 TRANS : Transformer  
 TU : Take-up

---

**U** UL : Unloading  
 UNREG : Unregulated  
 UNSW : Unswitched

---

**V** V : Vertical, Volt  
 VCO : Voltage Controlled Oscillator  
 VD : Vertical Drive  
 VIF : Video Intermediate Frequency  
 VLT : Violet  
 VR : Variable Resistor  
 VS : Video and Sync  
 V/T : Video/Television  
 V/U : VHF/UHF  
 VXO : Variable Crystal Oscillator

---

**W** W : Watt  
 W & D : White and Dark  
 WHT : White

---

**X** XTAL : Crystal

---

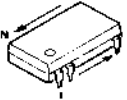
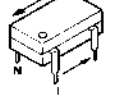




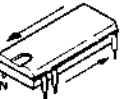


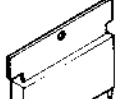




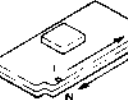

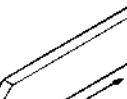
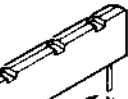

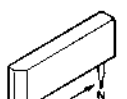
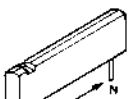

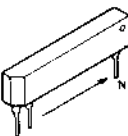

**Y** Y : Luminance  
 YEL : Yellow

---

### 3.4 MAIN TYPES OF ACTIVE AND PACKAGE CIRCUITS

INTEGRATED CIRCUIT			TRANSISTOR			DIODE						
	NAME	L		NAME	L		NAME	L				
B	BA10358	2B	D	DTA114ES	3C	H	HZS4.3EB2	2E				
	BA6222	3A		DTA124ES	3C		HZS7.5EB2	2E				
	BA6259N	5B		DTC124ES	3C		HZT33-02	2E				
	BA7007	6B		DTC114YS	3C		HZ30-2	2E				
	BA7751ALS	5A		DTC144EF	1D							
	BU2767S	2B		DTC144ES	3C							
	BU4066B	2B		DTC144WS	3C							
H	HA118019NT	2B	2SA	2SA1309	3C	L	LTZ-MR15	3E				
	HD49703NT	2A		2SA720	2C		M	MA165	1E			
	HD49712NT	1A		2SA933	3C			MA27	1E			
I	IC-PST523H-2	7A	2SB	2SB641	1D	R	RD10ES-T1B2	2E				
		3C		2SB810	3C		RD9.1ESB2	2E				
L	LA7910	7B	2SC	2SC1740	3C	S	SLR-34MC3F	4E				
		2A		2SC2021	1D		SLR-34VC3F	4E				
M	MN1220 MSM6967RS M50965-645SP M51496P M5278L05 M5278L56 M54647L	8A	2SD	2SC3311	3C		1SS132	1E				
		2B		2SC3327	3C		1SS133	1E				
		7A		2SC3399	3C		1SS292	1E				
		7A		2SC3401	3C		11E2	1E				
		3B		2SC536	3C							
		P		PB20166C PU22046A	4B							
					4B							
S	STK5481	4A										
T	TA7374P	6A										
U	UPD75208CW-097	2A										

Note: FOR INSTANCE, BA10358 →  
2B: SEE COLUMN 2, LINE B

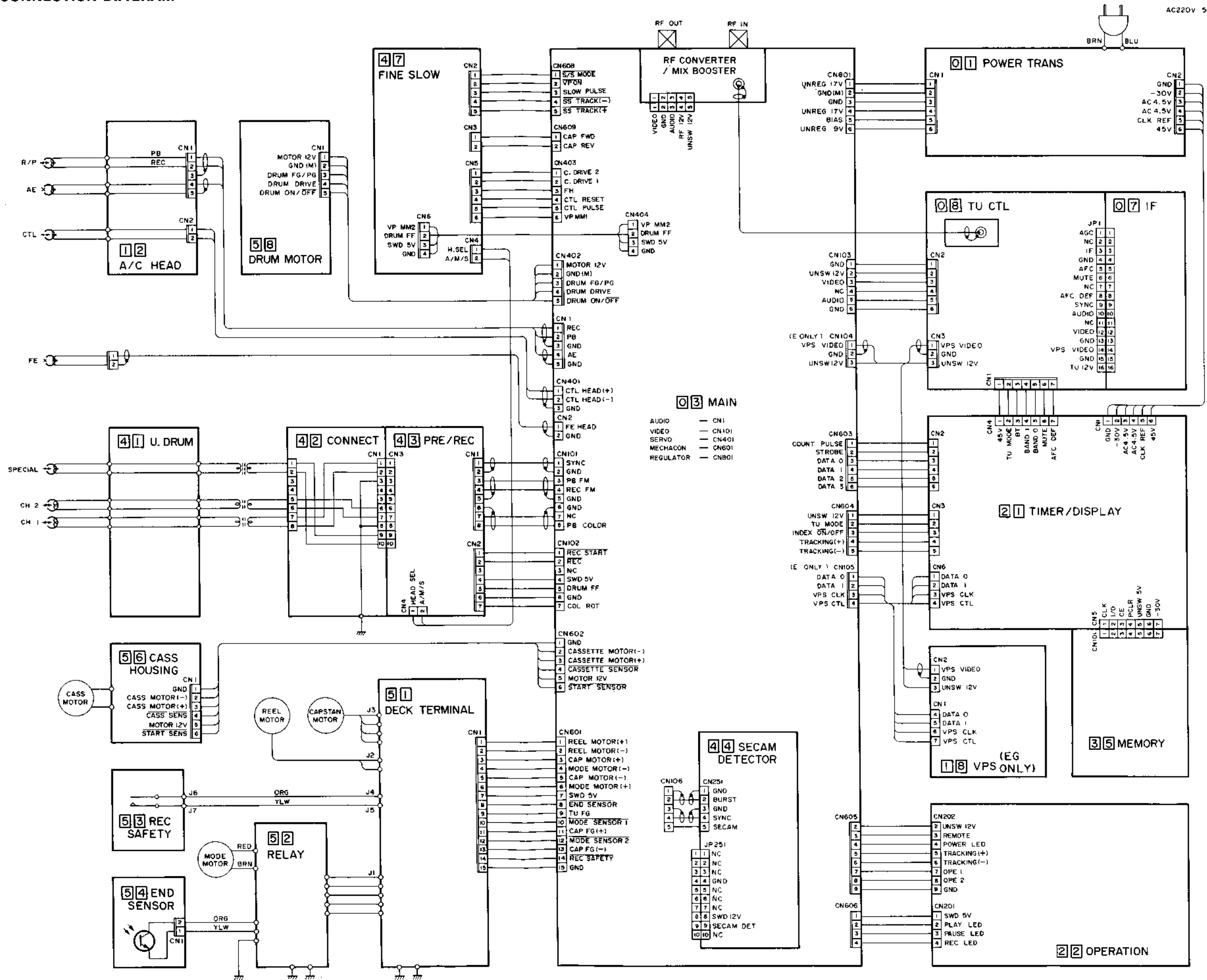
	Integrated Circuit		Transistor		Diode
	A	B	C	D	E
1					
2					
3					
4					
5					
6					
7					
8					
9					



### 3.5 BOARD INTERCONNECTION DIAGRAM

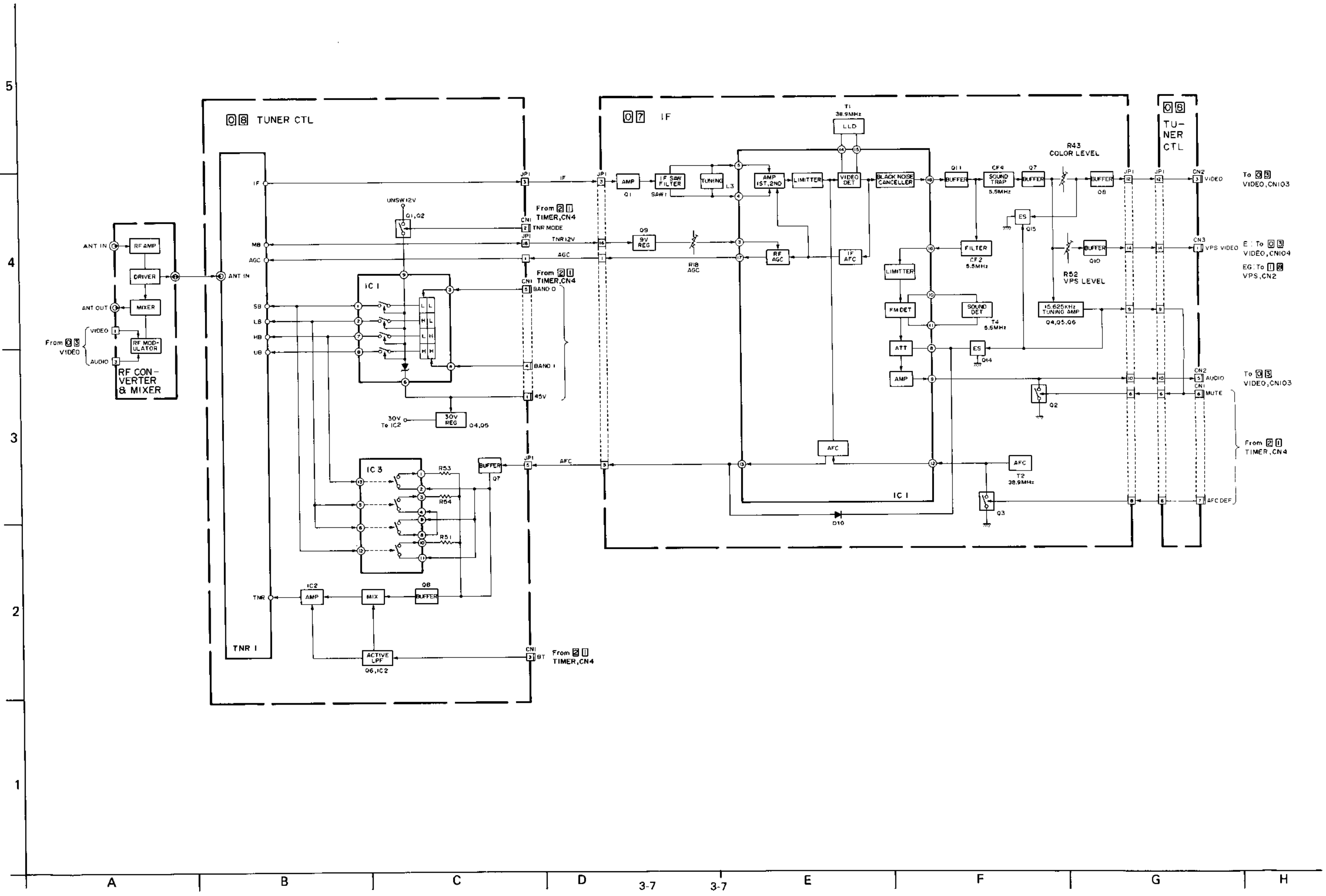
AC220V 50/60Hz

5  
4  
3  
2  
1  
A B C D E F G H

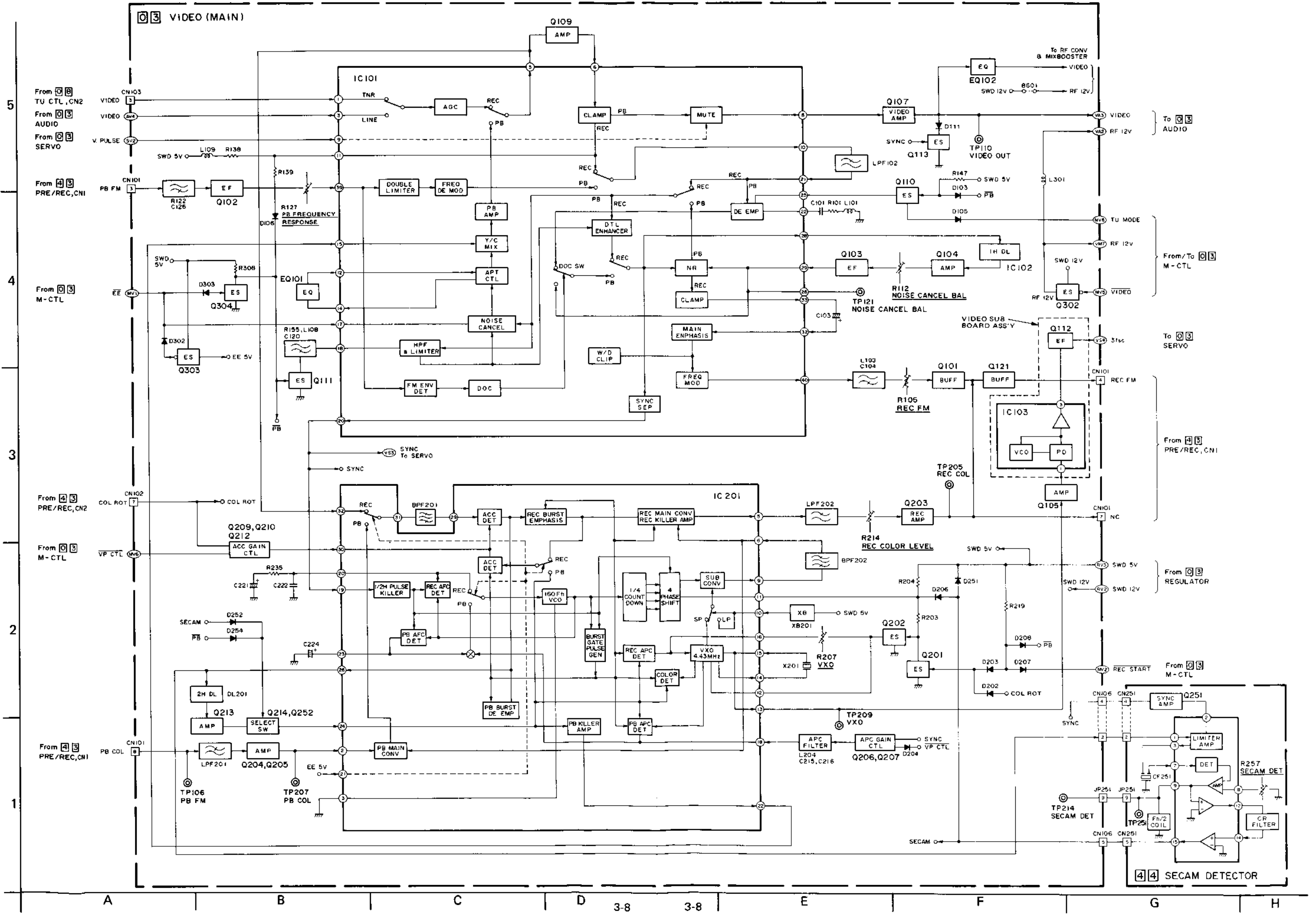


58	DRUM MOTOR
57	
56	CASSETTE HOUSING
55	
54	END SENSOR
53	REC SAFETY
52	RELAY
51	DECK TERMINAL
47	FINE SLOW
44	SECAM DETECTOR
43	PRE / REC
42	CONNECT
41	U. DRUM
35	MEMORY
22	OPERATION
21	TIMER / DISPLAY
20	
19	
18	VPS(EG ONLY)
12	A/C HEAD
11	
10	
09	TU CTL
08	IF
07	
06	
05	
04	
03	MAIN
02	
01	POWER TRANS
NO.	PWB NAME

### 3.6 IF AND TUNER CTL BLOCK DIAGRAMS

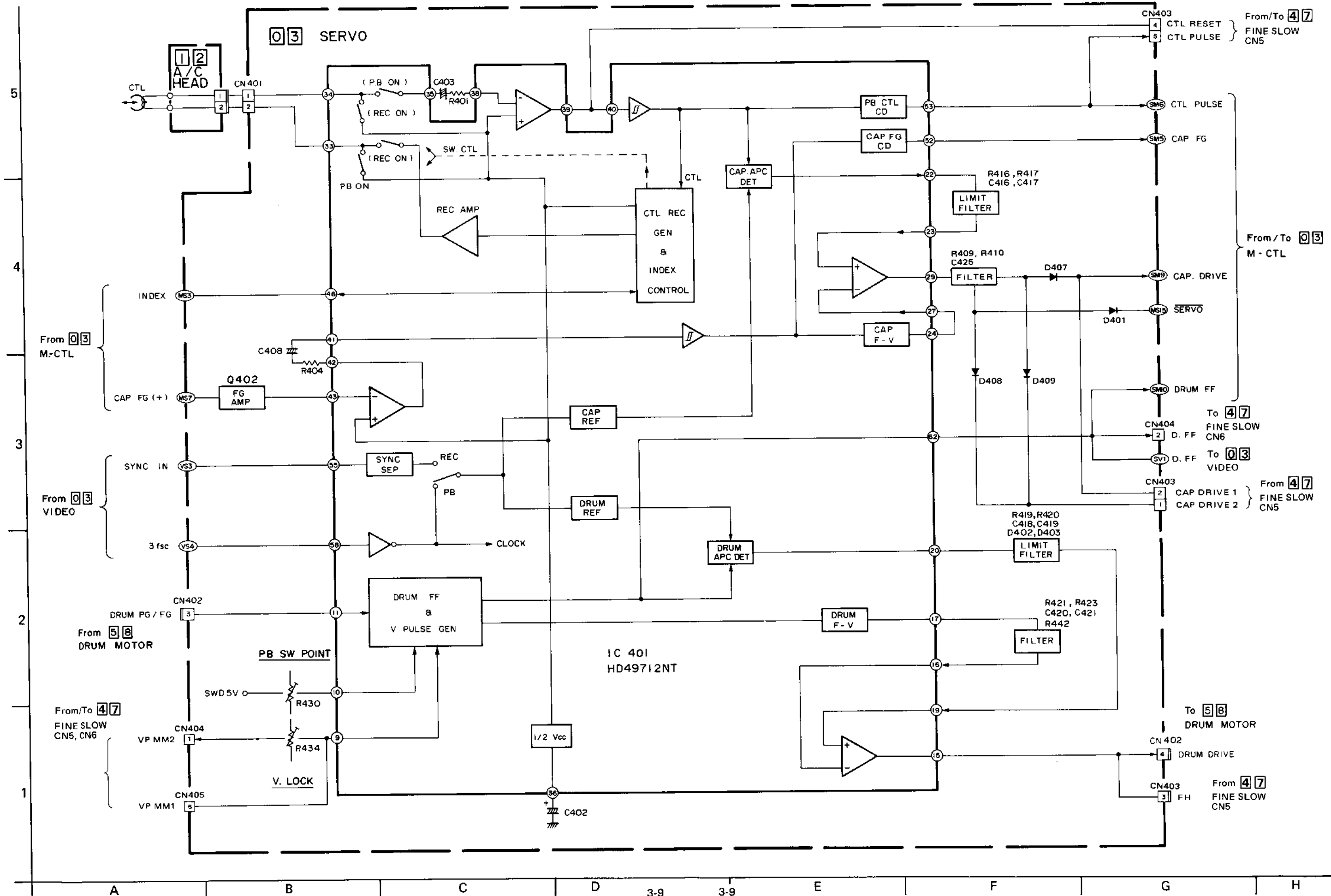


### 3.7 VIDEO BLOCK DIAGRAM

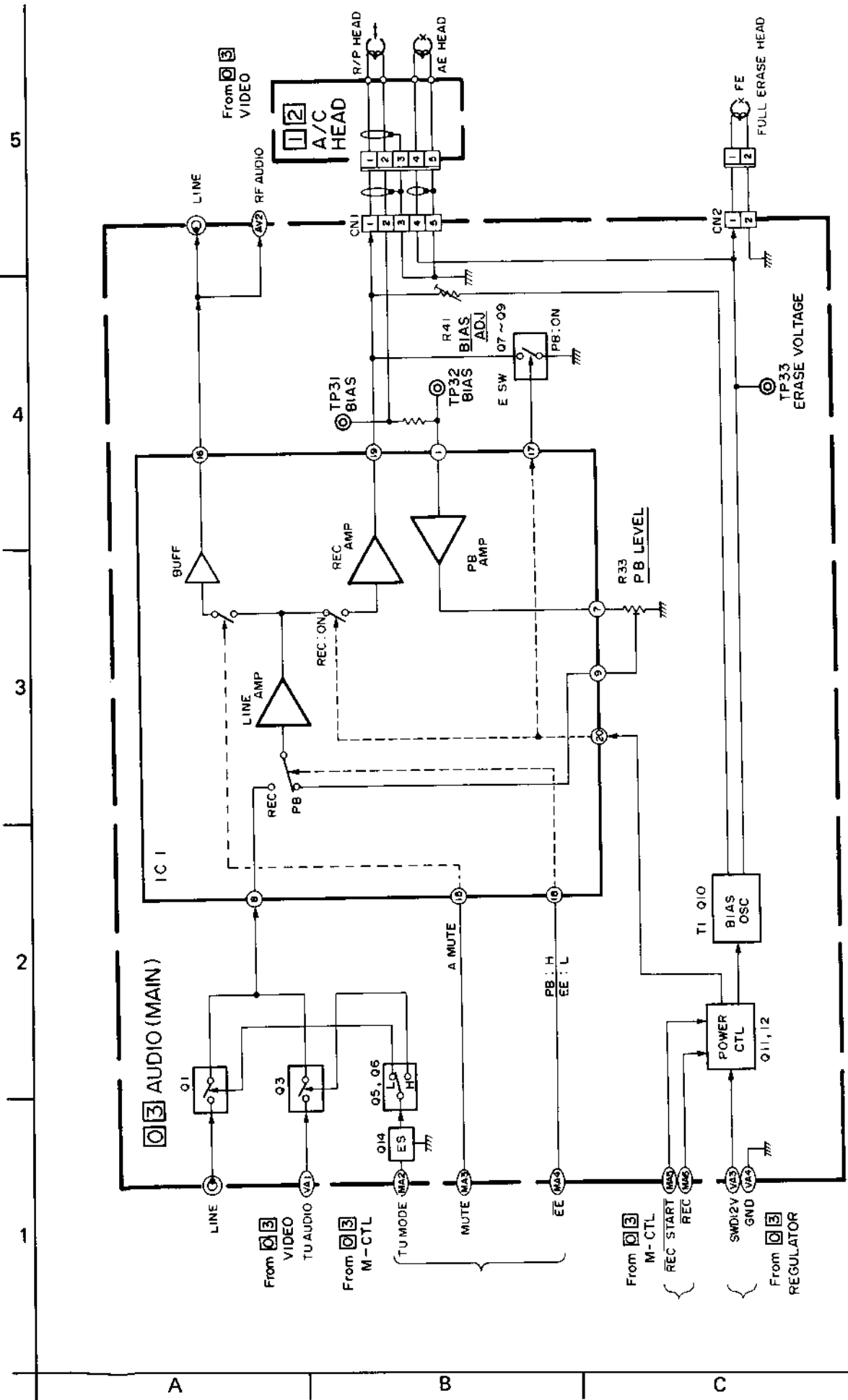


[4] SECAM DETECTOR

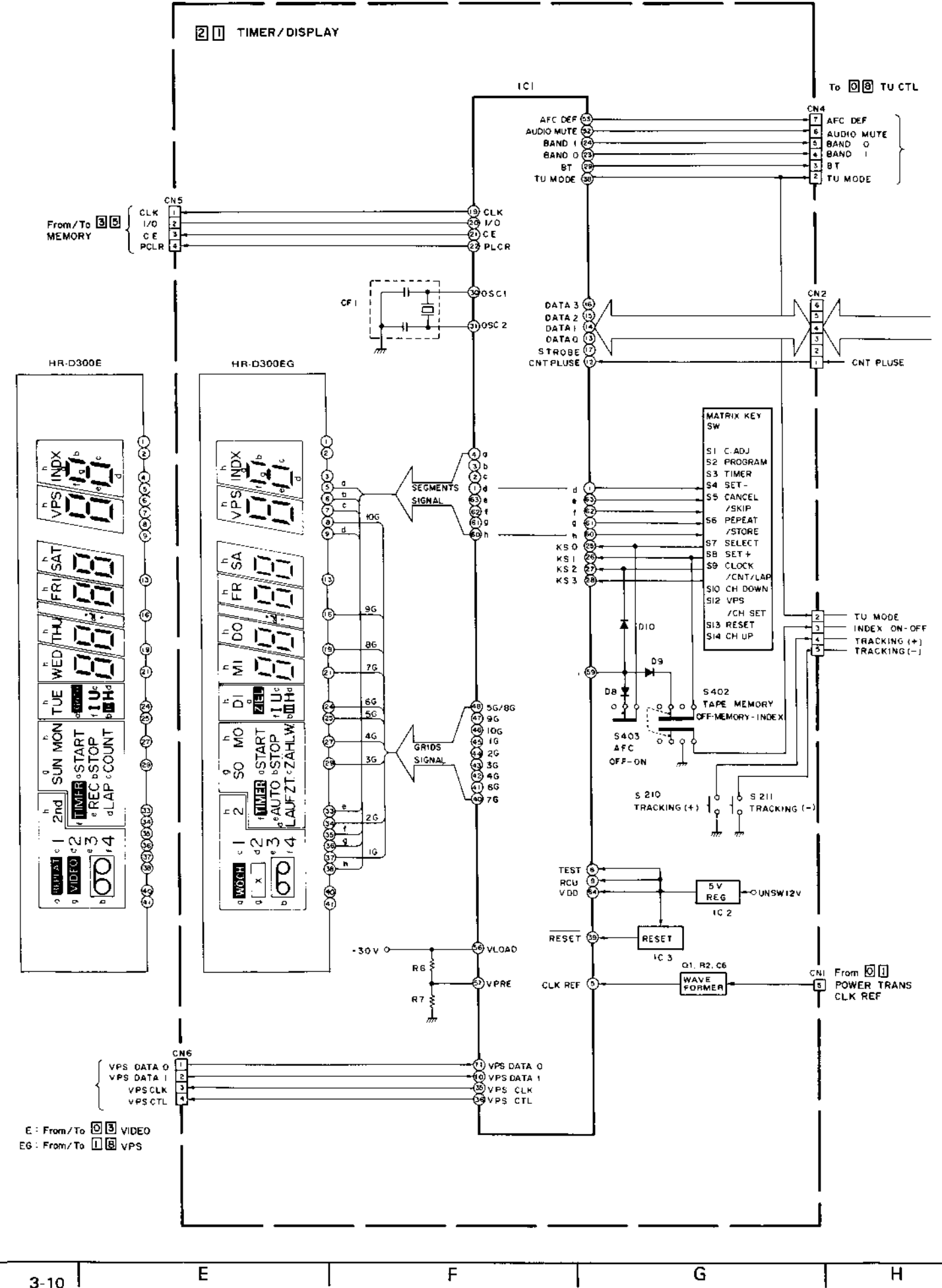
### 3.8 SERVO BLOCK DIAGRAM

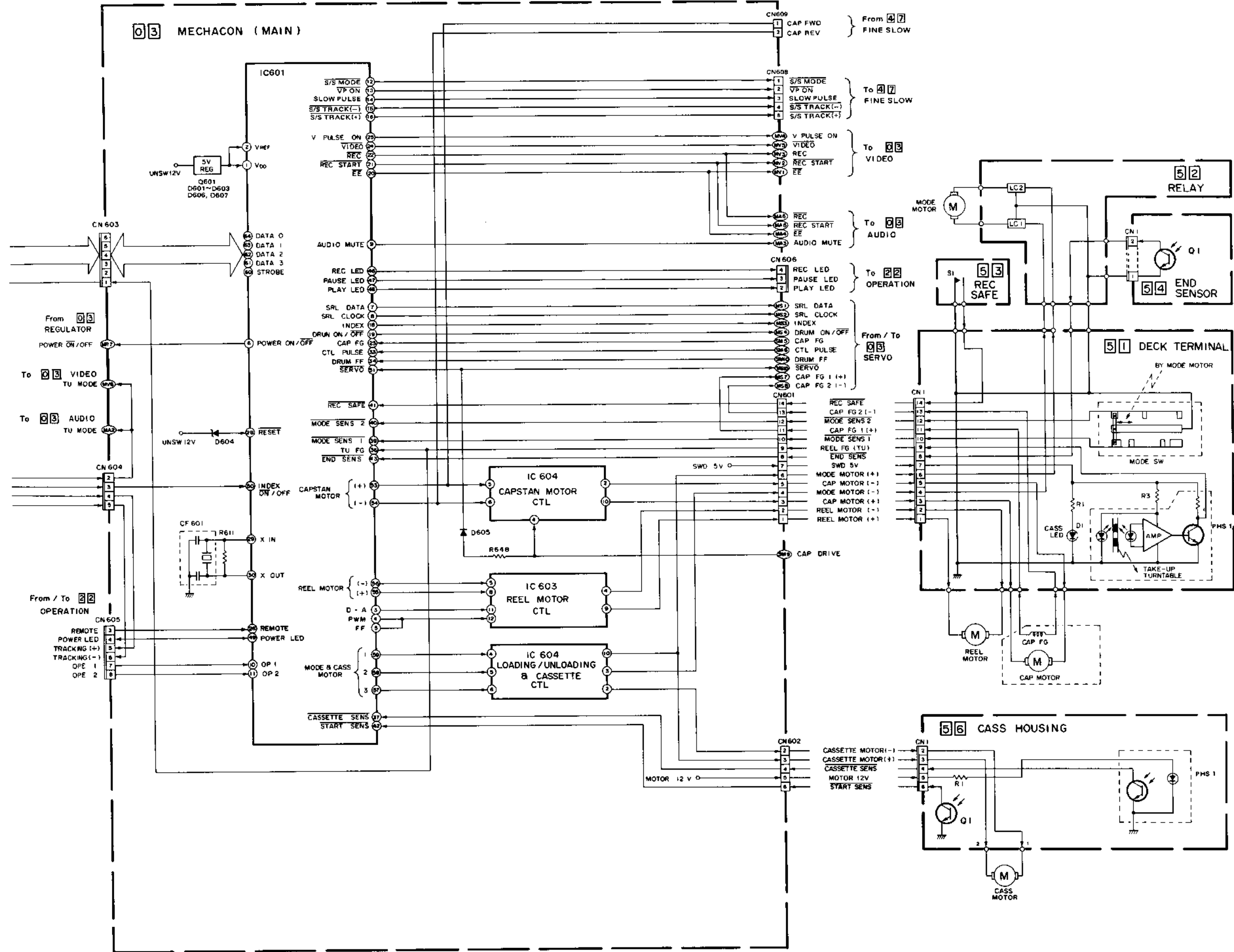


3.9 AUDIO BLOCK DIAGRAM



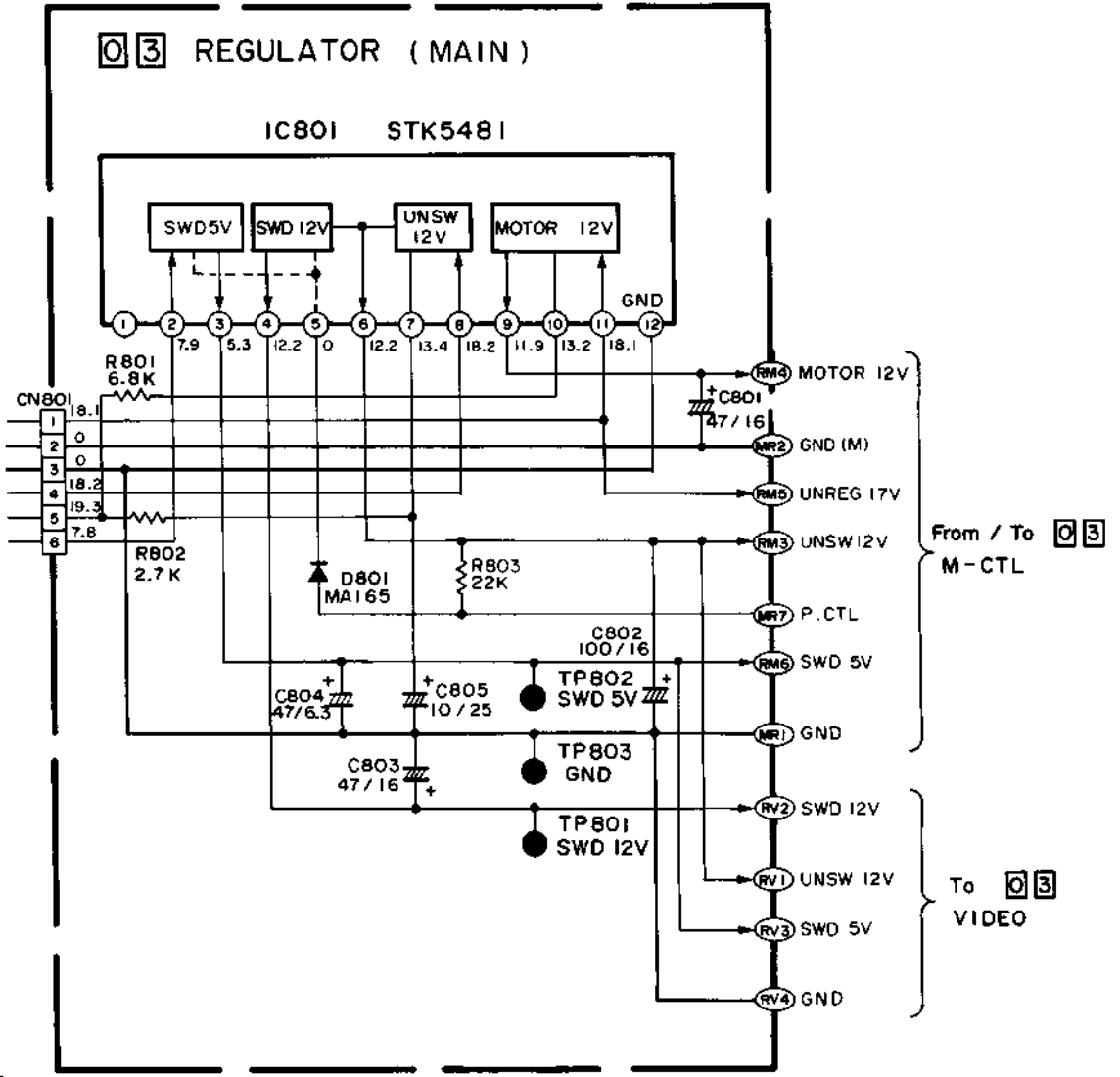
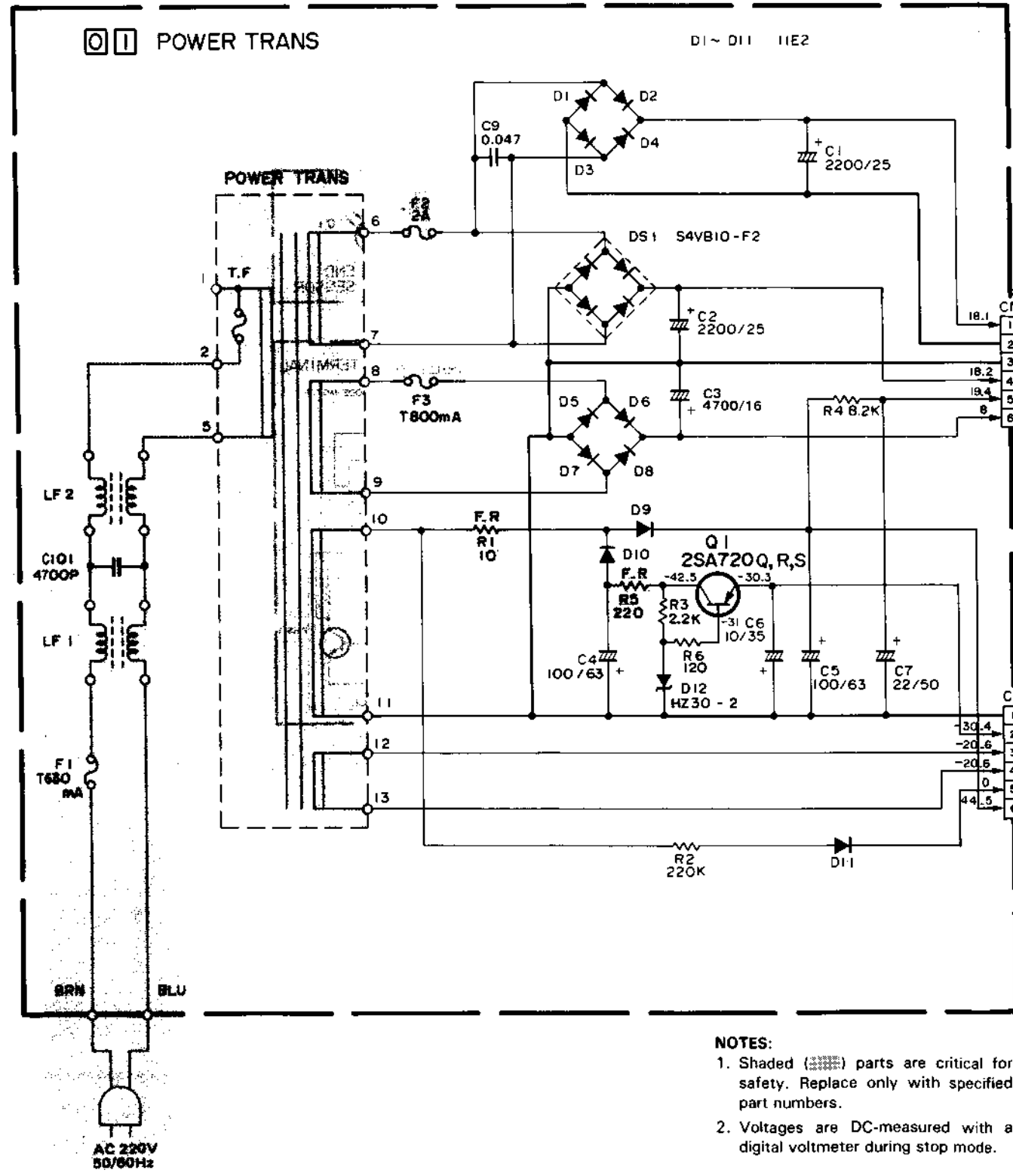
3.10 MECHANISM CONTROL AND TIMER/DISPLAY BLOCK DIAGRAMS





3.11 POWER TRANSFORMER AND REGULATOR SCHEMATIC DIAGRAMS

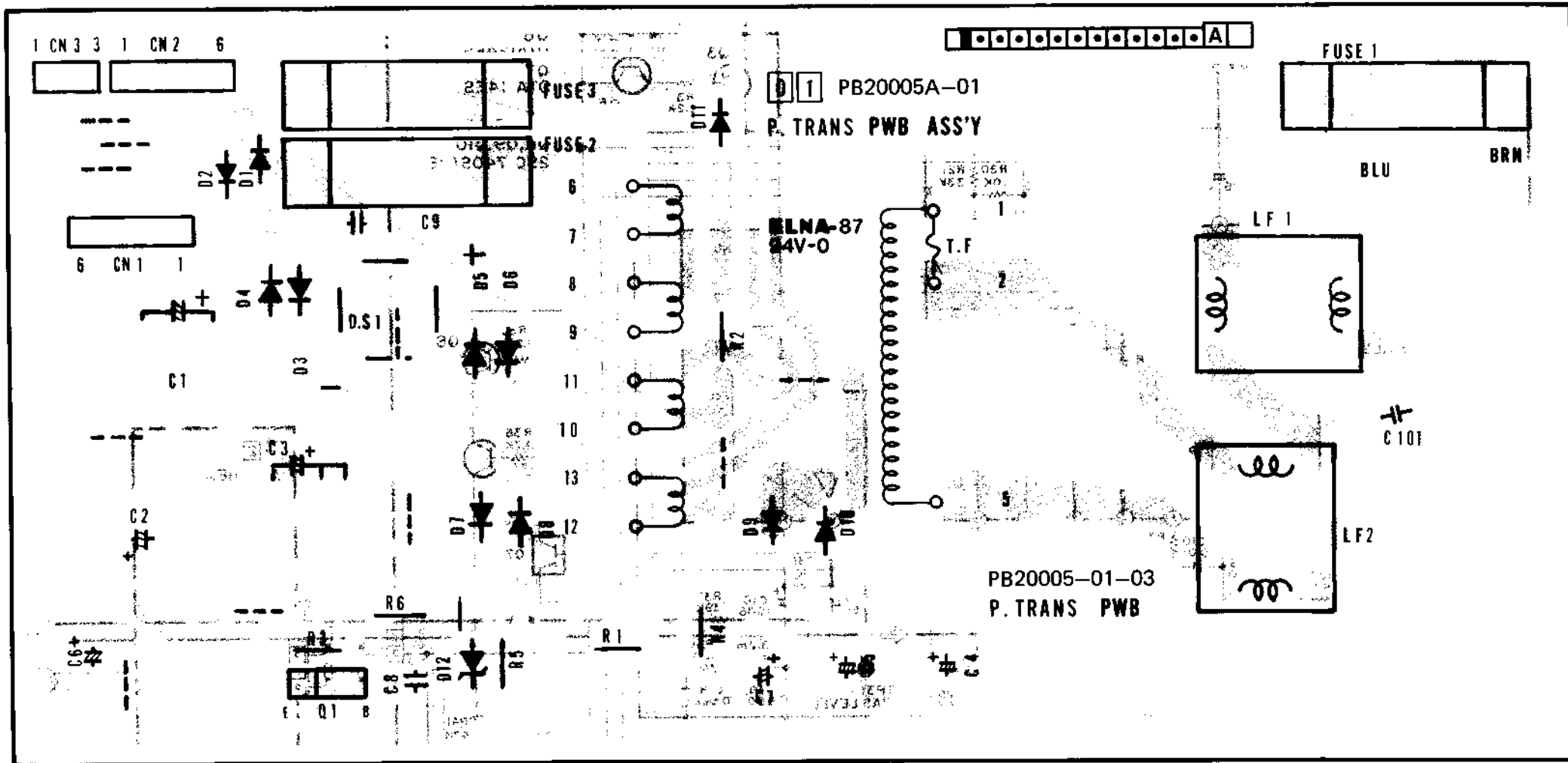
5  
4  
3  
2  
1  
A B C D 3-12 3-12 E F G H



- NOTES:
1. Shaded (▨) parts are critical for safety. Replace only with specified part numbers.
  2. Voltages are DC-measured with a digital voltmeter during stop mode.

3.12 POWER TRANSFORMER CIRCUIT BOARD

5  
4  
3  
2  
1

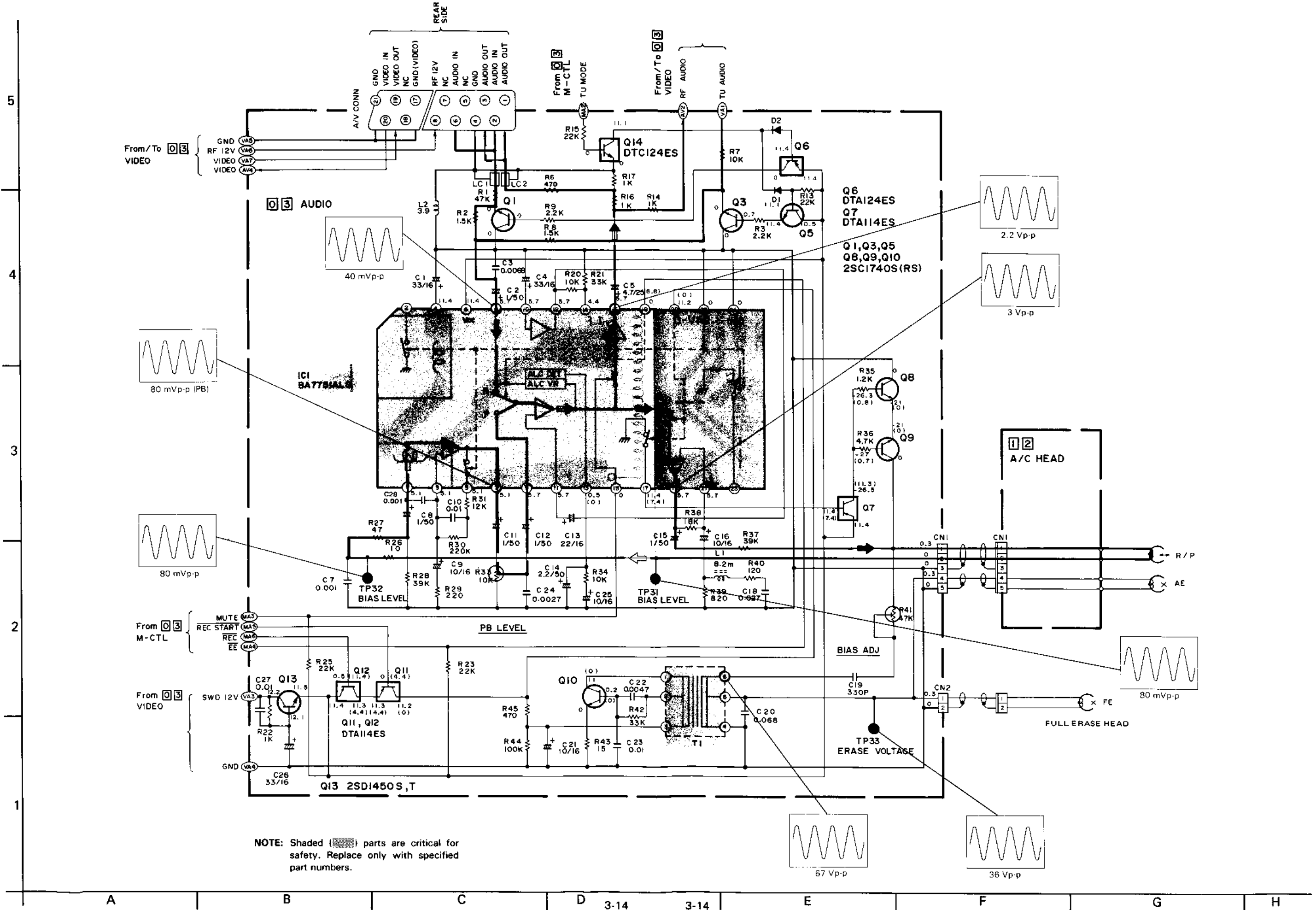


A B C D E F G H

3-13 3-13

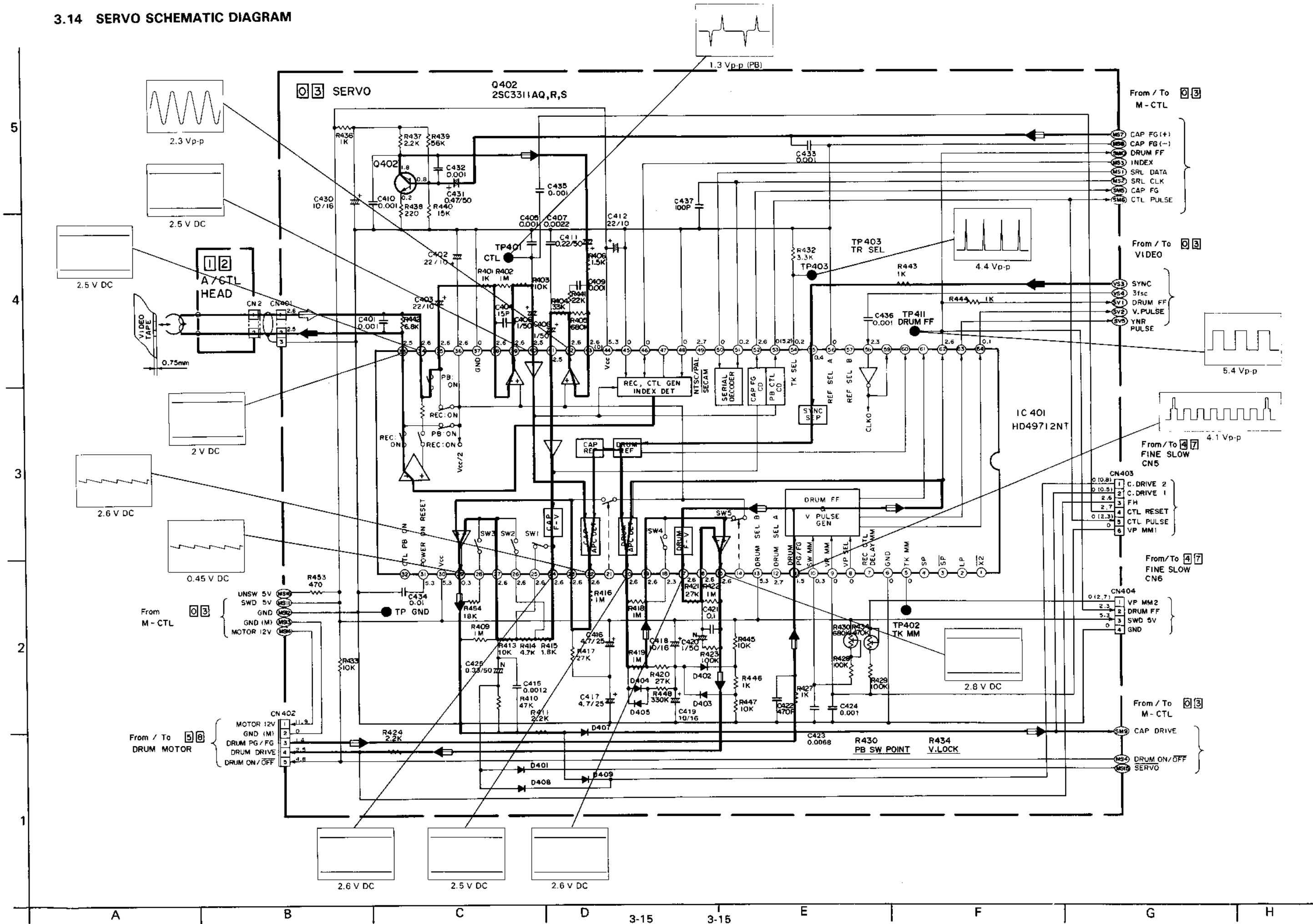


### 3.13 AUDIO SCHEMATIC DIAGRAM

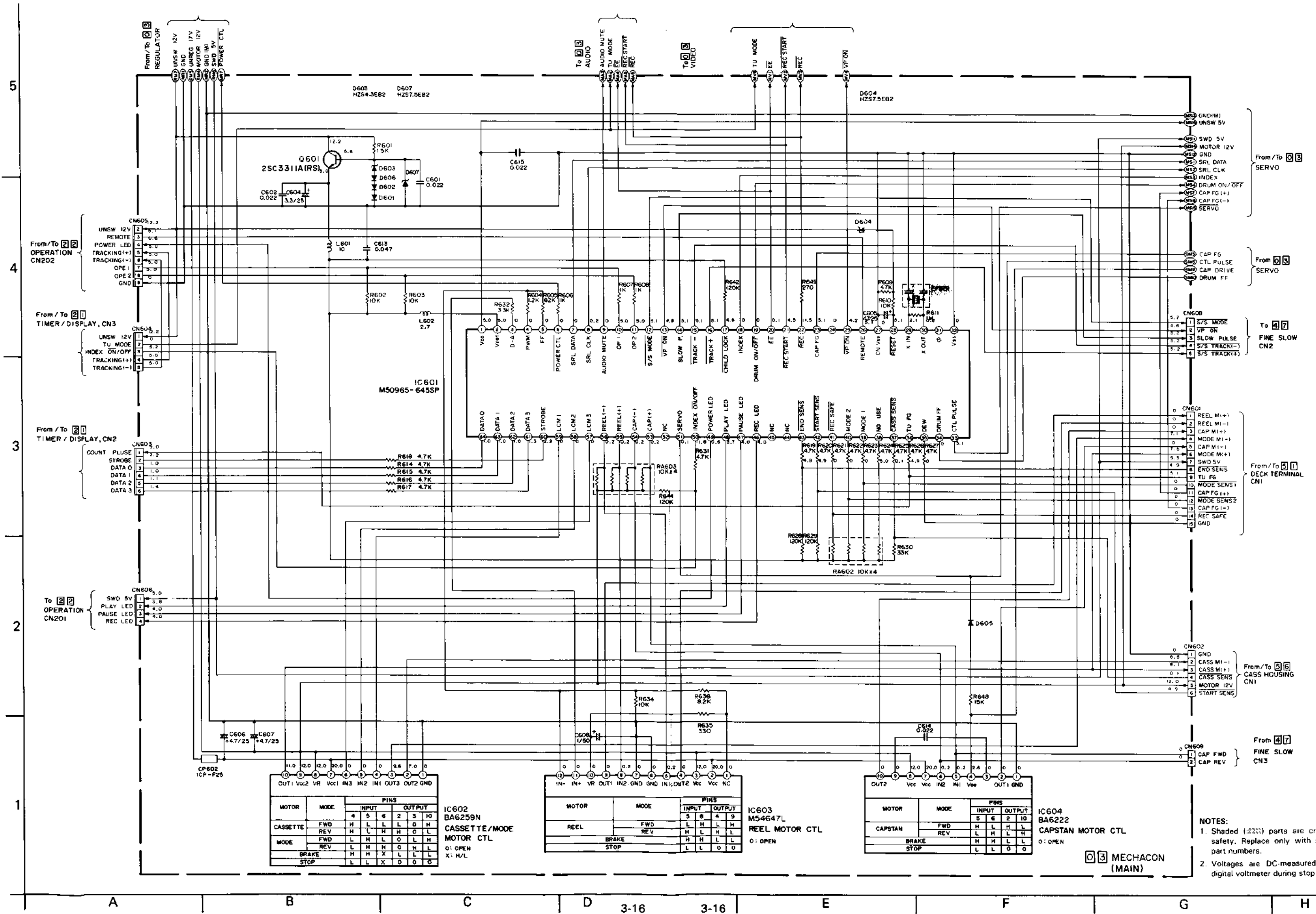


NOTE: Shaded (■) parts are critical for safety. Replace only with specified part numbers.

### 3.14 SERVO SCHEMATIC DIAGRAM



### 3.15 MECHANISM CONTROL SCHEMATIC DIAGRAM



MOTOR	MODE	INPUT		OUTPUT	
		4	5	2	3
CASSETTE	FWD	H	L	L	O
	REV	H	L	H	O
MODE	FWD	L	H	L	O
	REV	L	H	H	O
BRAKE	H	H	X	L	L
	STOP	L	L	X	O

**IC602  
BA6259N  
CASSETTE/MODE  
MOTOR CTL**

O: OPEN  
X: H/L

MOTOR	MODE	INPUT		OUTPUT	
		5	8	4	9
REEL	FWD	L	H	L	H
	REV	H	L	H	L
BRAKE	H	H	H	L	L
	STOP	L	L	O	O

**IC603  
M54647L  
REEL MOTOR CTL**

O: OPEN

MOTOR	MODE	INPUT		OUTPUT	
		5	6	2	10
CAPSTAN	FWD	H	L	L	L
	REV	L	H	L	H
BRAKE	H	H	H	L	L
	STOP	L	L	O	O

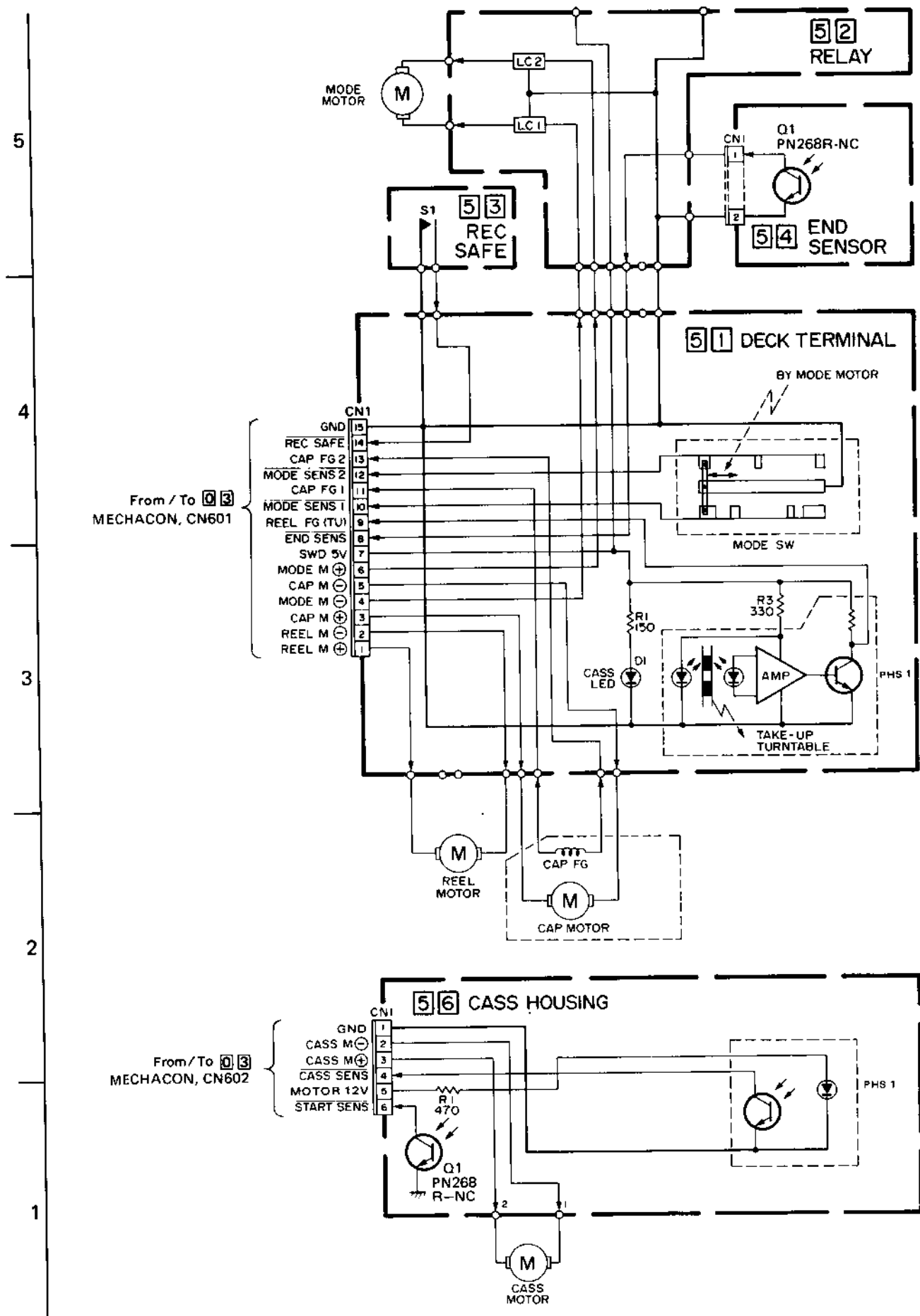
**IC604  
BA6222  
CAPSTAN MOTOR CTL**

O: OPEN

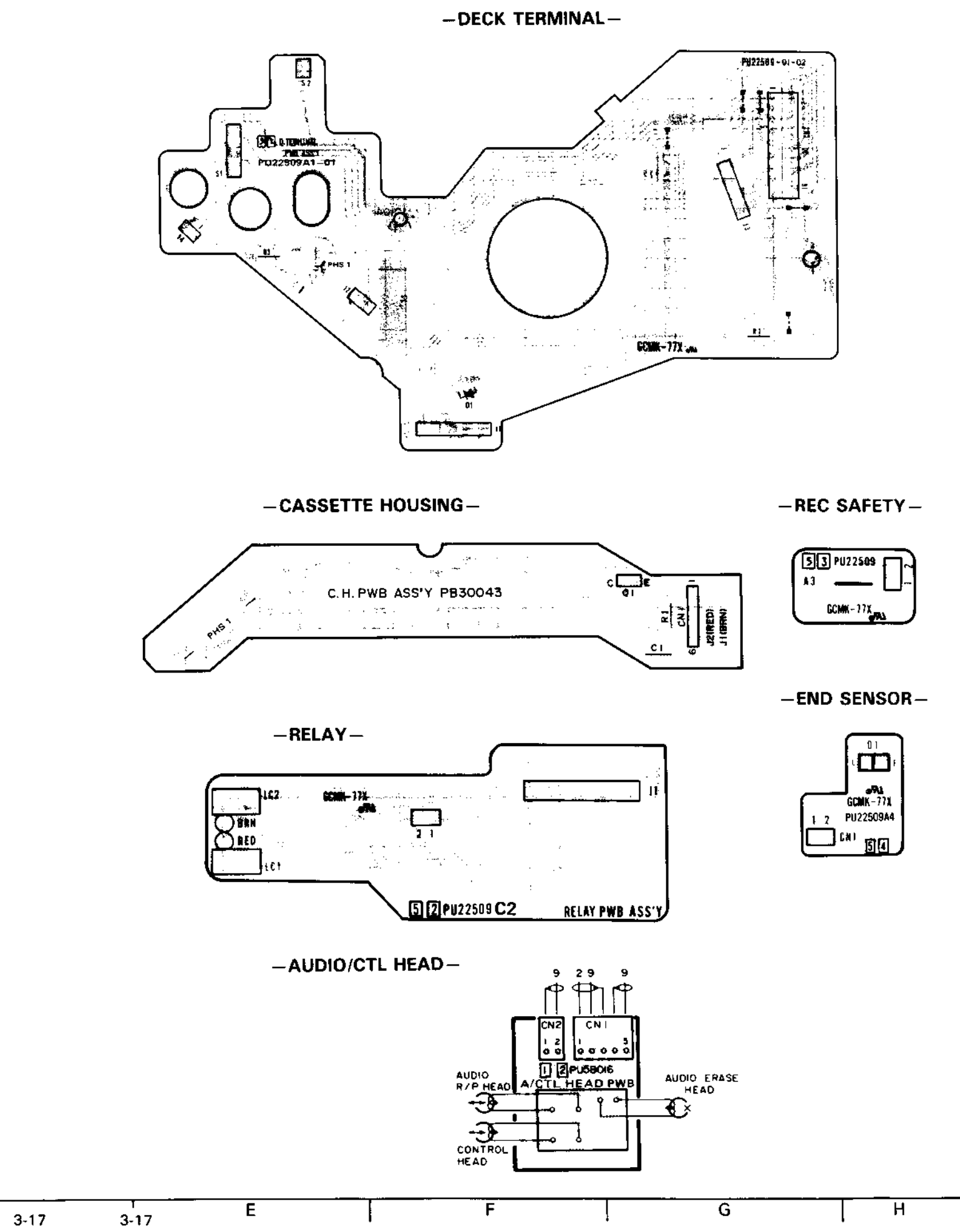
- NOTES:**
- Shaded (■) parts are critical for safety. Replace only with specified part numbers.
  - Voltages are DC-measured with a digital voltmeter during stop mode.

**MECHAACON (MAIN)**

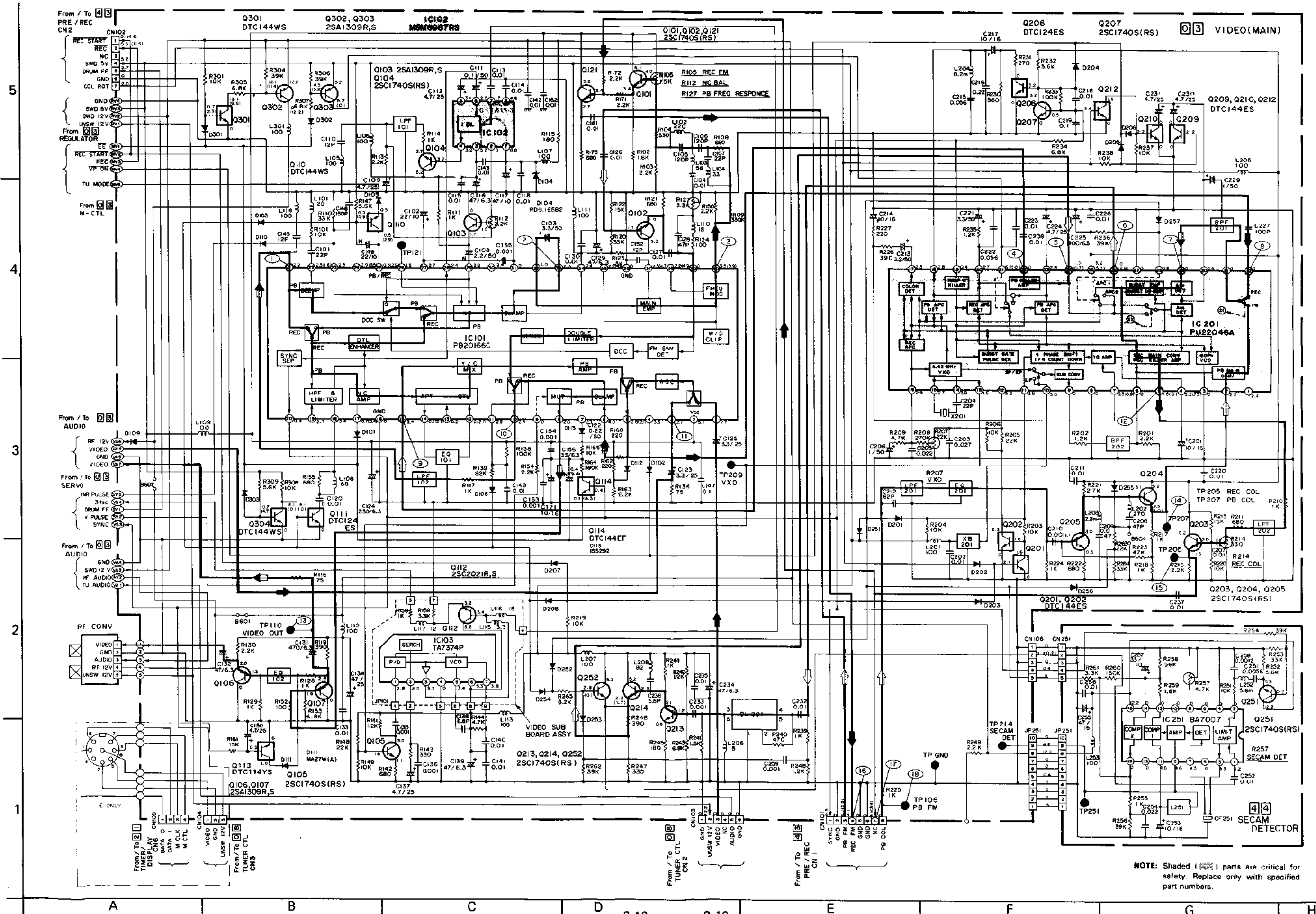
3.16 DECK TERMINAL SCHEMATIC DIAGRAMS



3.17 DECK TERMINAL CIRCUIT BOARDS

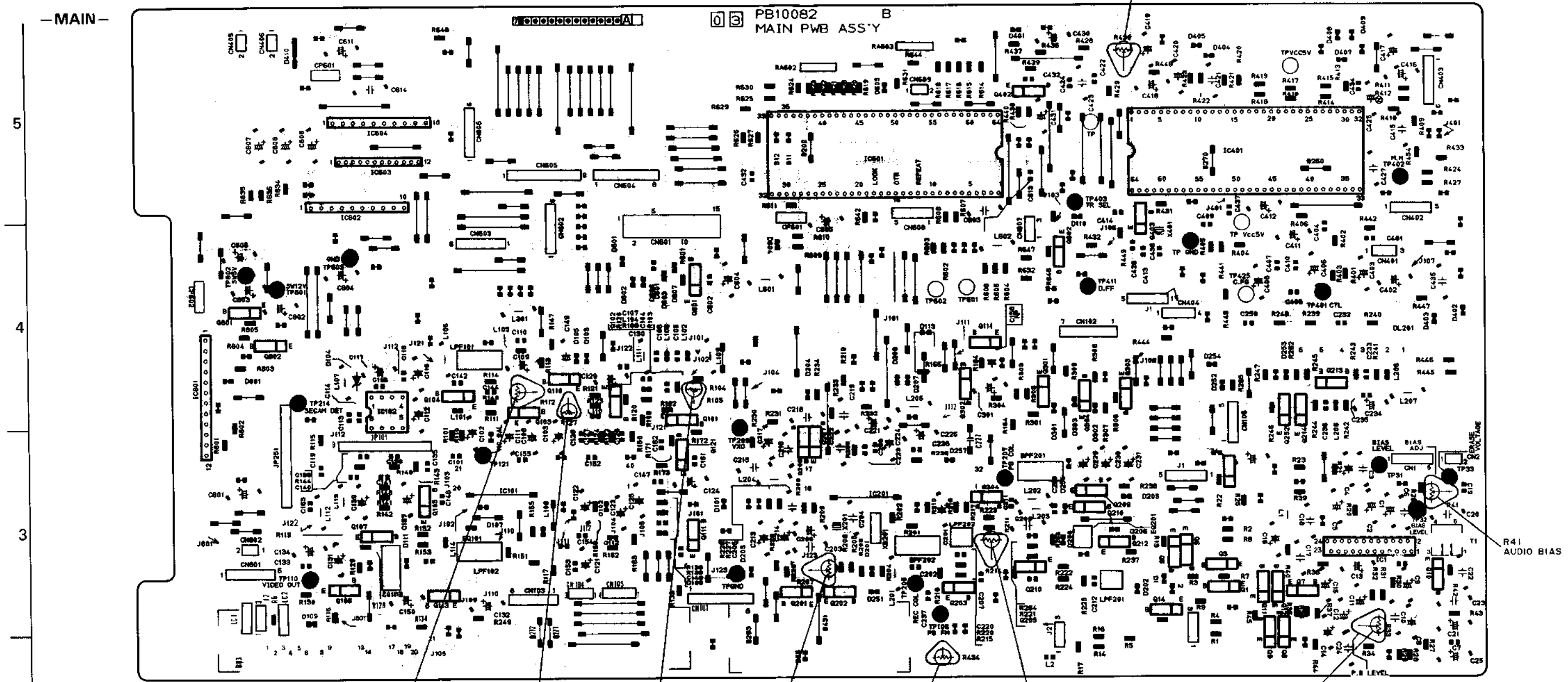


### 3.18 VIDEO SCHEMATIC DIAGRAM

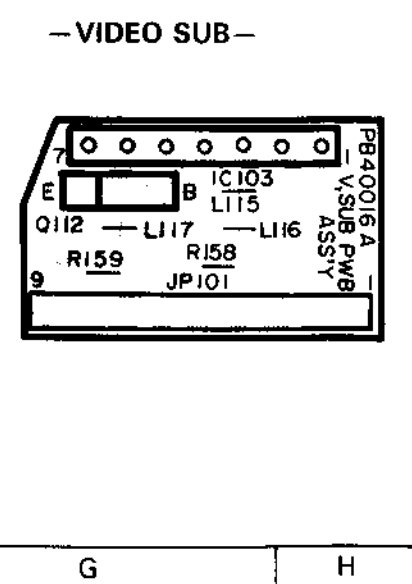
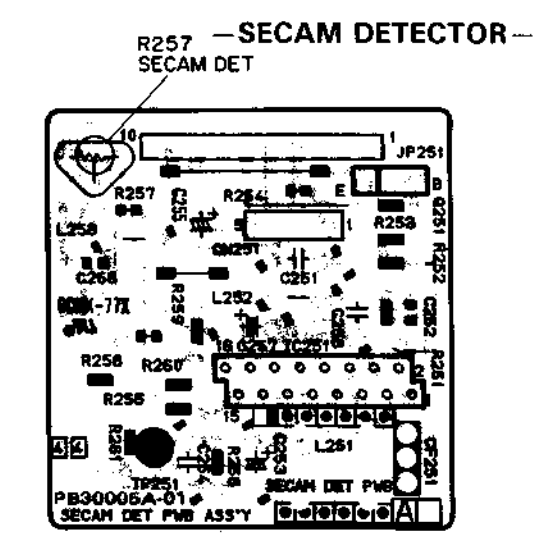
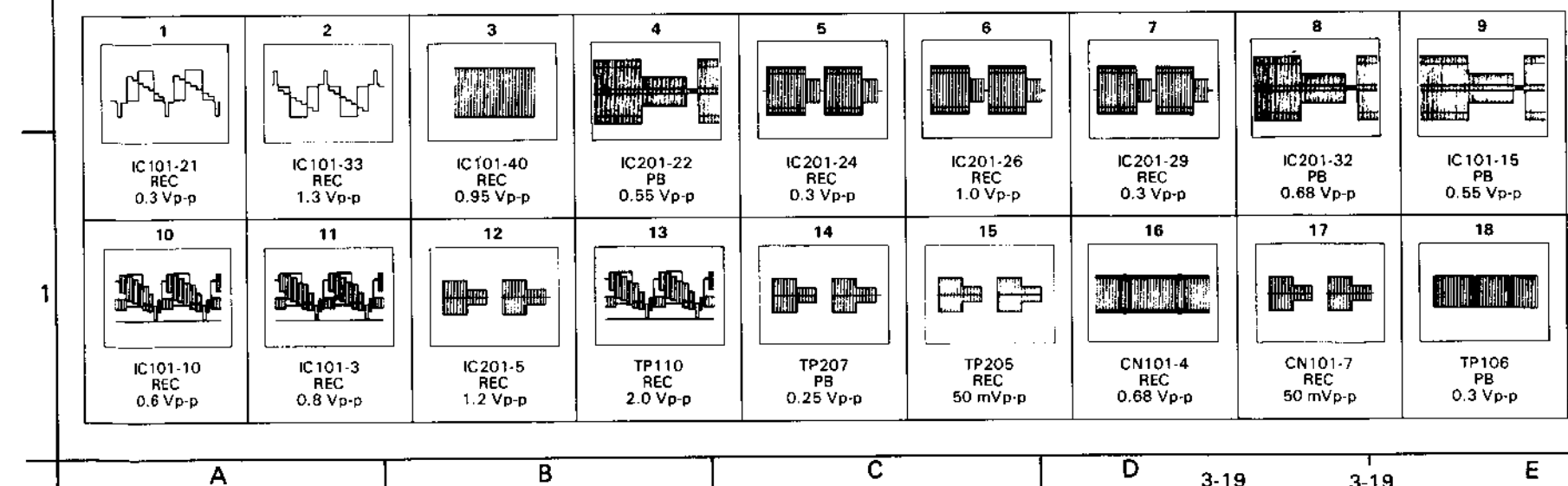


NOTE: Shaded ( ) parts are critical for safety. Replace only with specified part numbers.

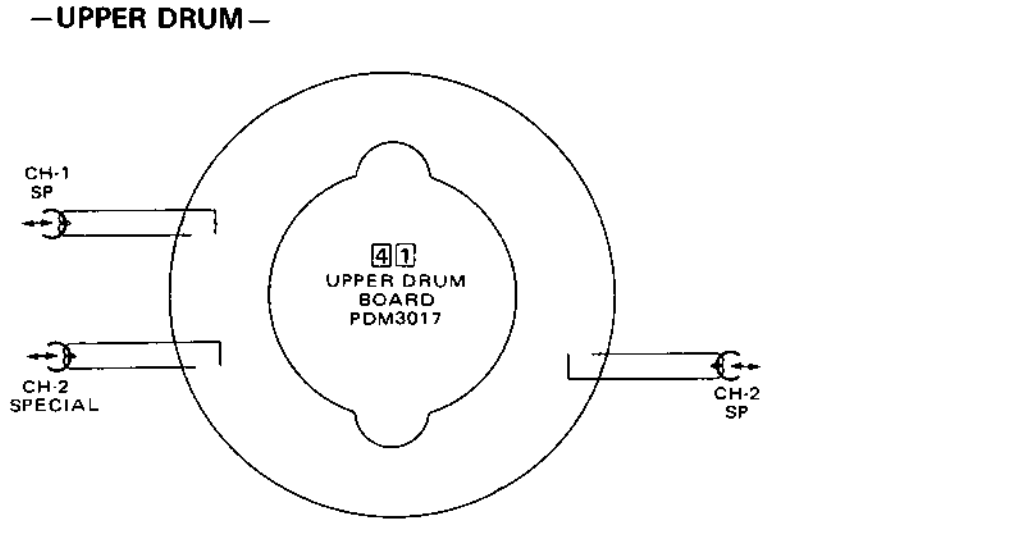
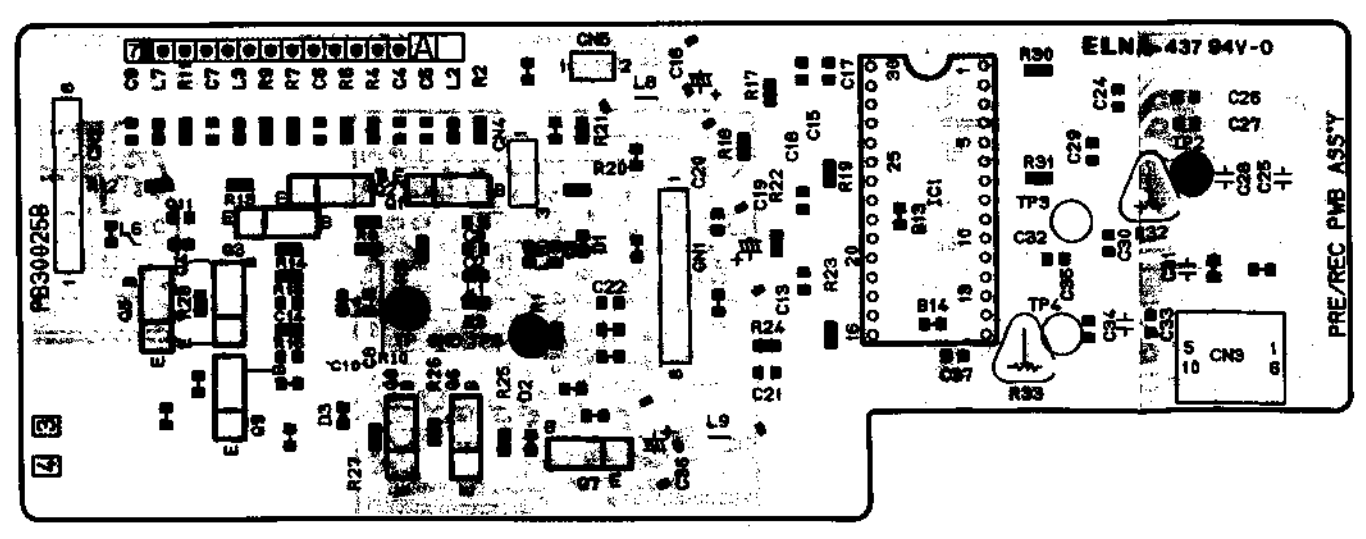
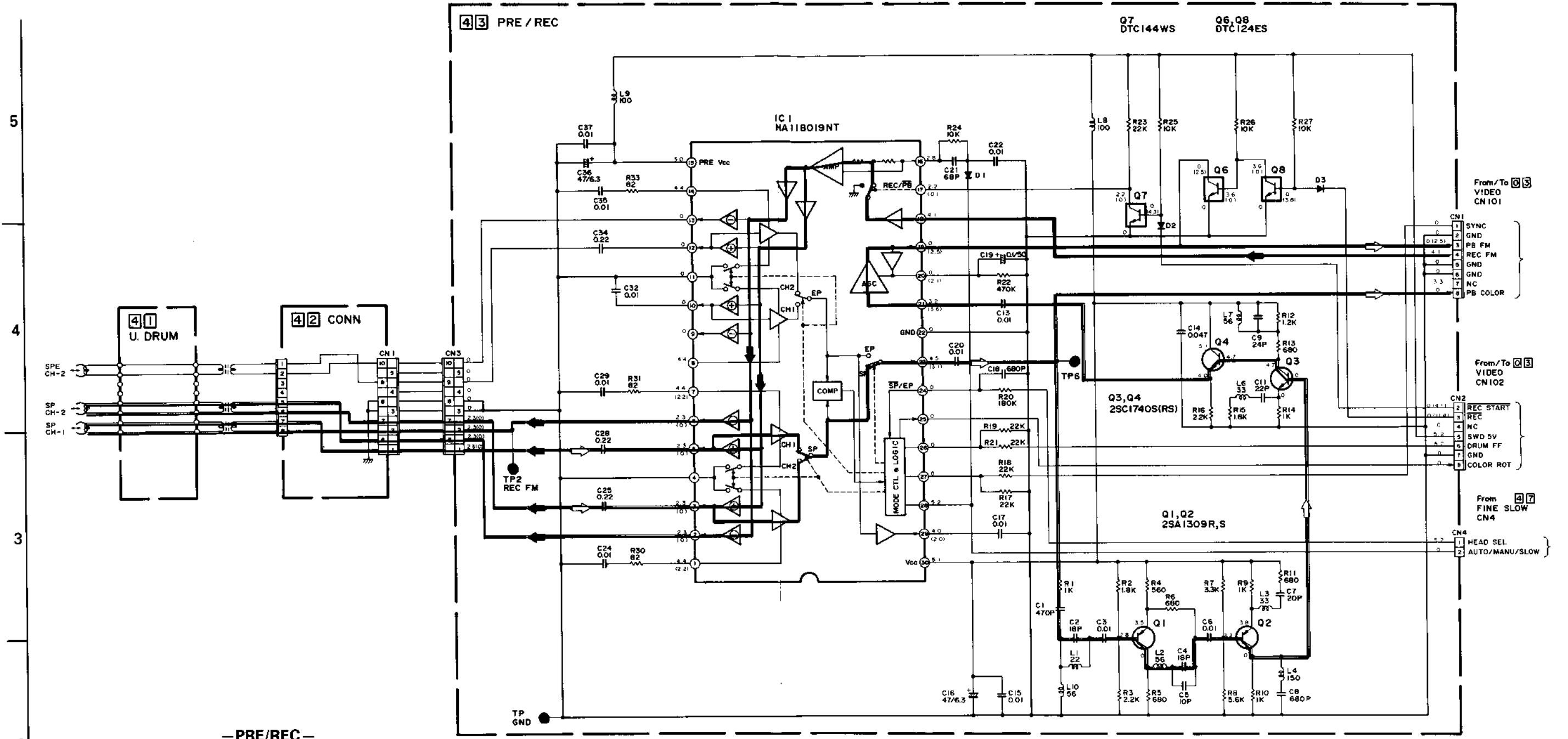
### 3.19 MAIN, SECAM DETECTOR AND VIDEO SUB CIRCUIT BOARDS



—Waveforms of VIDEO circuit—

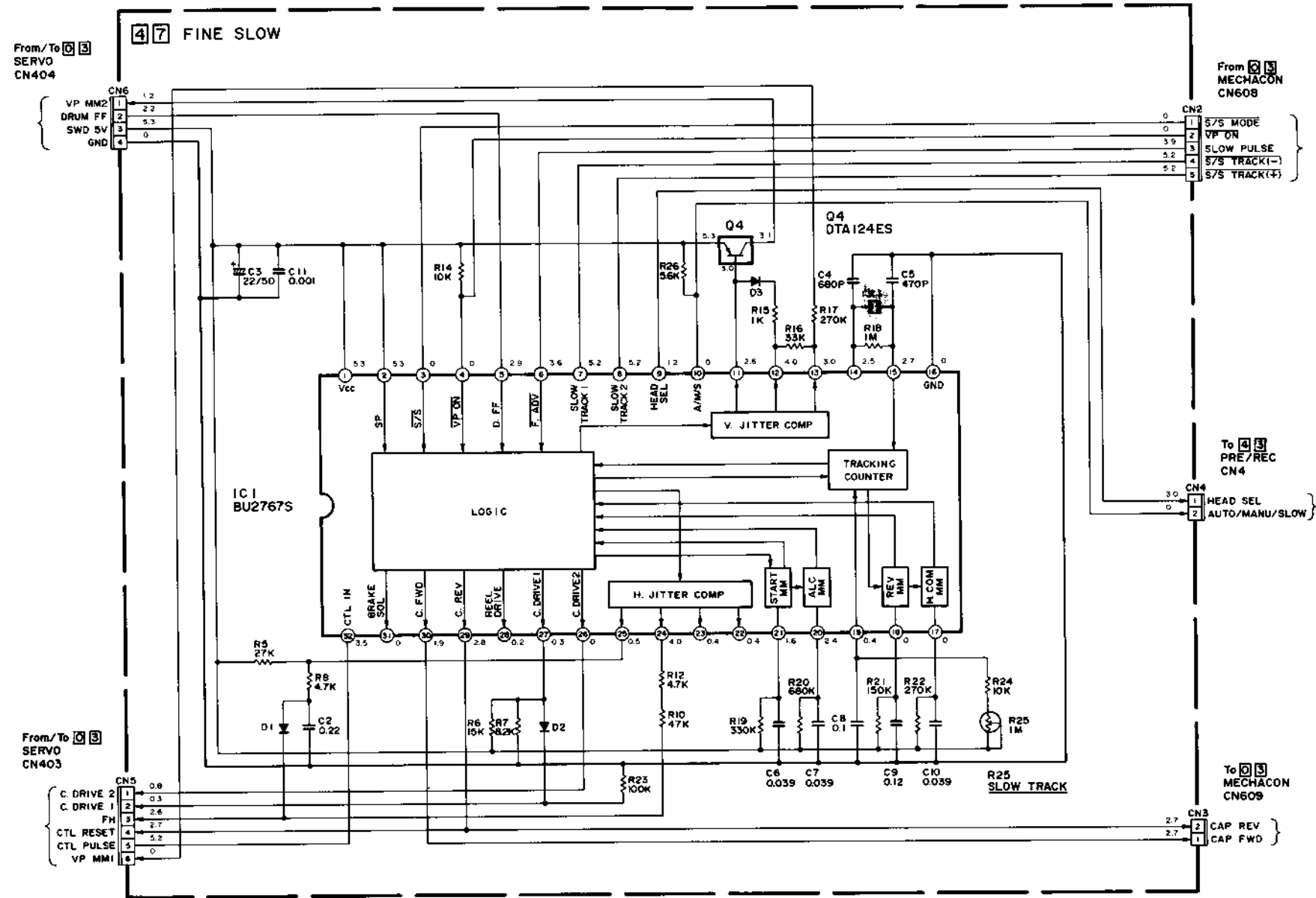


3.20 PRE/REC SCHEMATIC DIAGAM AND CIRCUIT BOARD

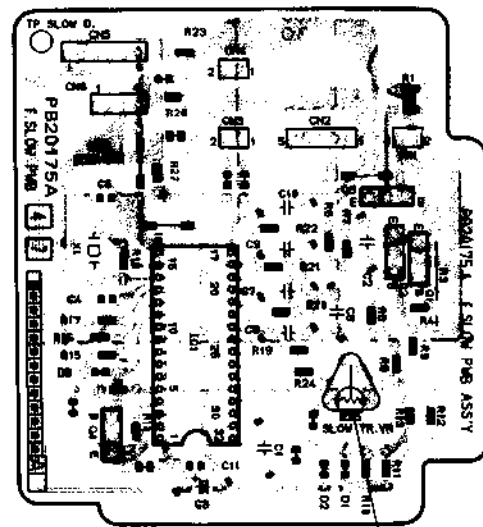


3.21 FINE SLOW SCHEMATIC DIAGRAM AND CIRCUIT BOARD

5  
4  
3  
2  
1



-CIRCUIT BOARD-



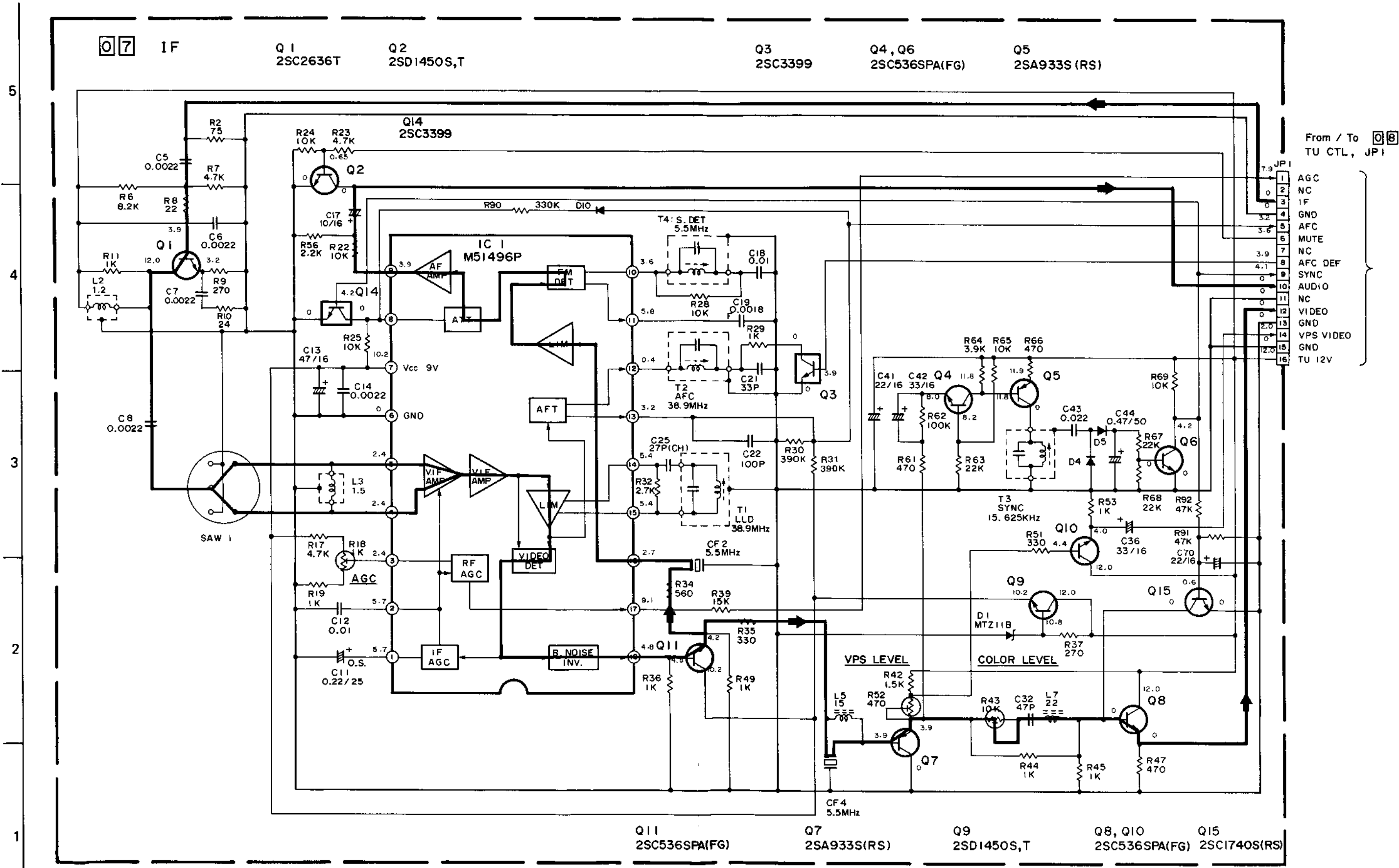
NOTES:

1. Shaded (▨) parts are critical for safety. Replace only with specified part numbers.
2. Voltages are DC-measured with a digital voltmeter during PB (SLOW) mode.

A B C D E F G H

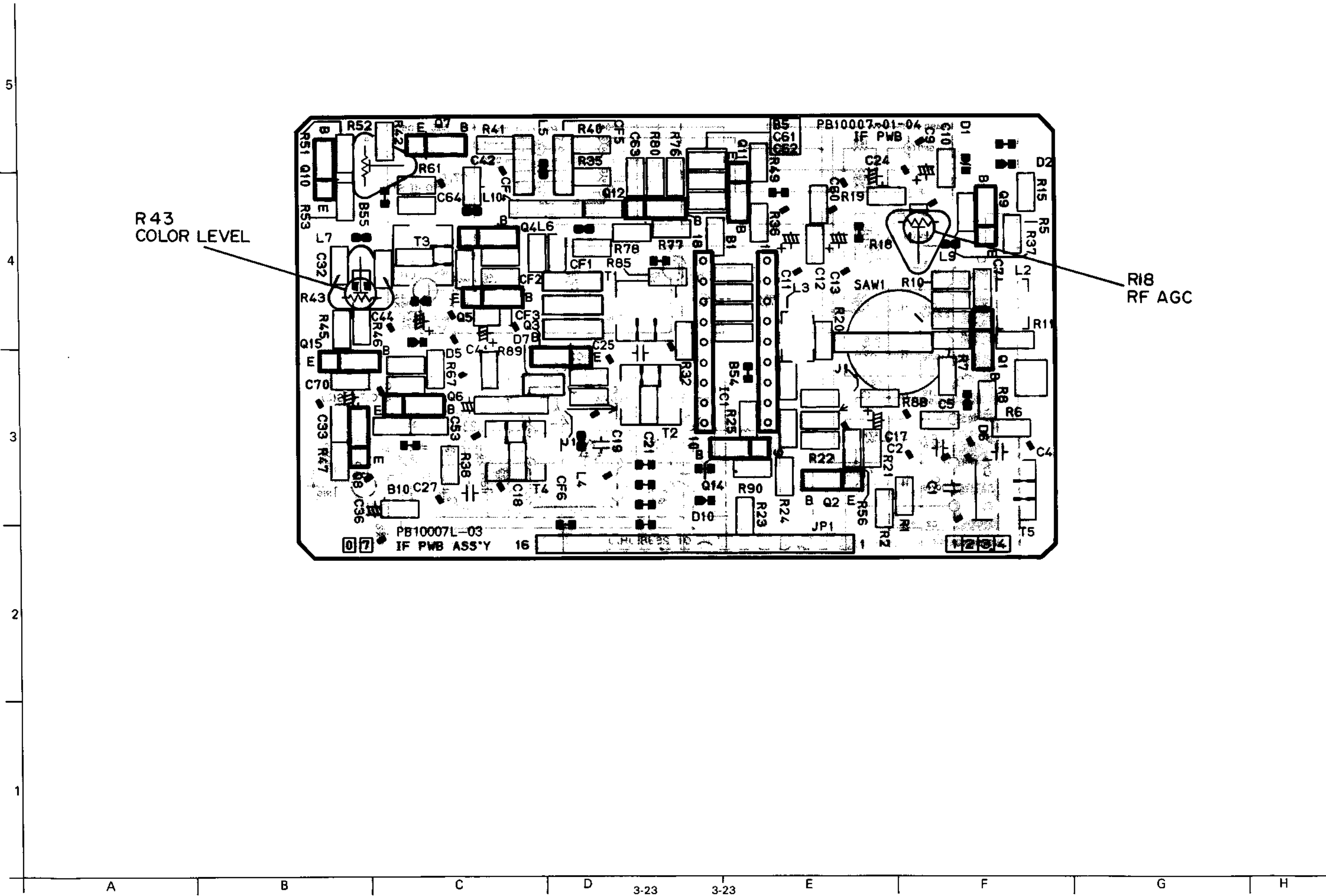


3.22 IF SCHEMATIC DIAGRAM

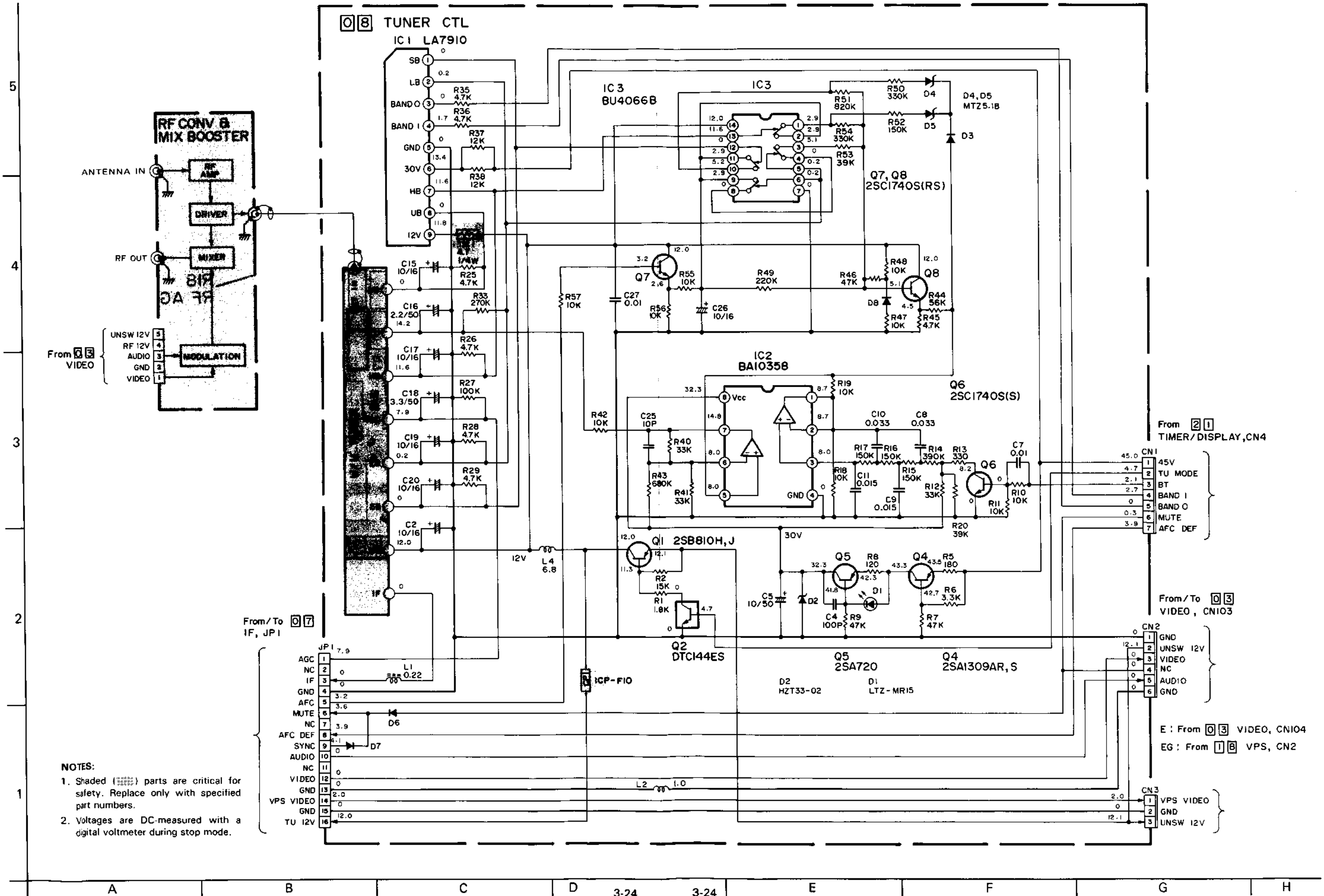


NOTE: Voltages are DC-measured with a digital voltmeter during stop mode.

3.23 IF CIRCUIT BOARD

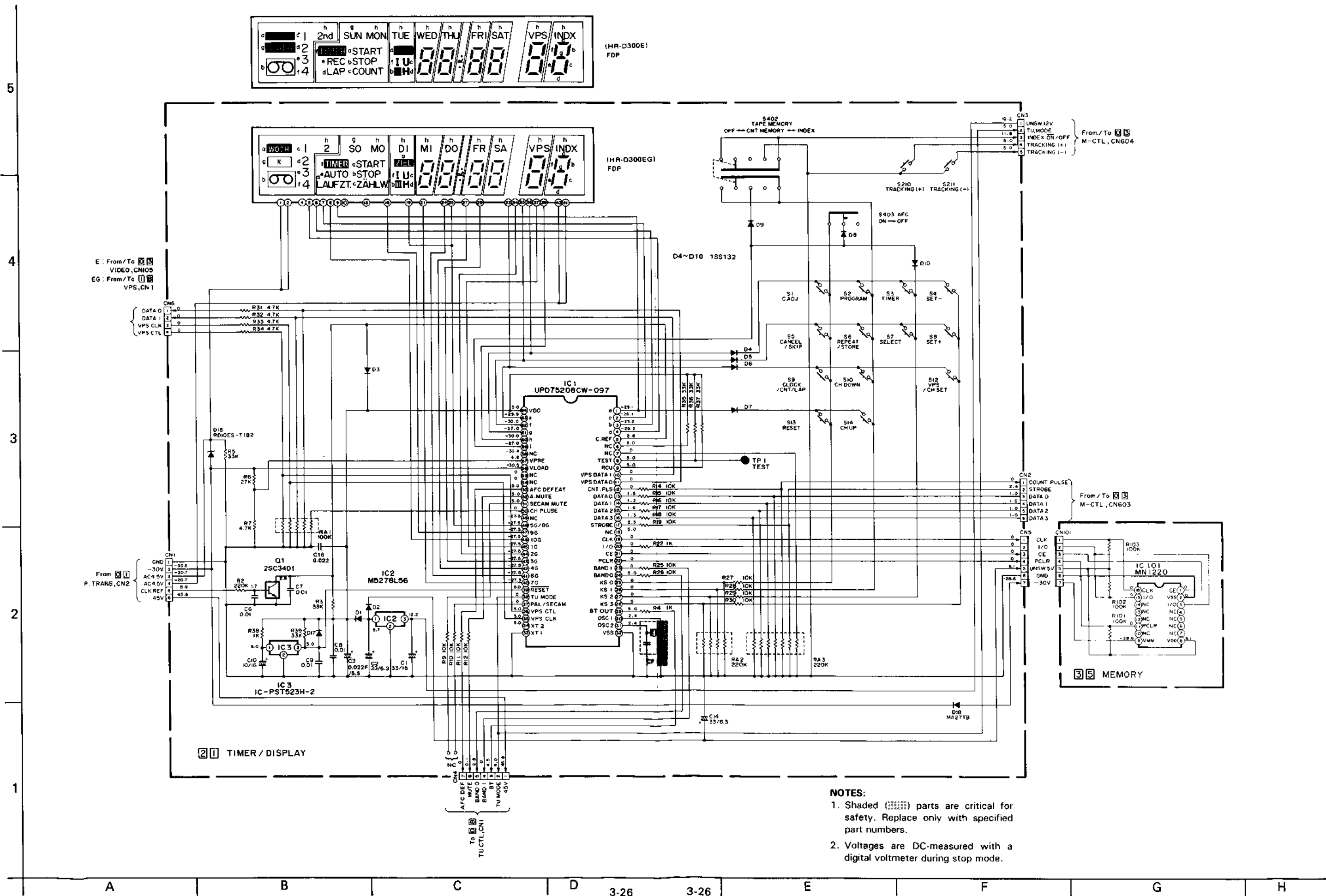


3.24 TUNER CTL SCHEMATIC DIAGRAM





### 3.26 TIMER/DISPLAY AND MEMORY SCHEMATIC DIAGRAMS



E : From/To VIDEO, CN105  
 EG : From/To VPS, CN1

From P. TRANS, CN2

From/To M-CTL, CN603

From/To M-CTL, CN604

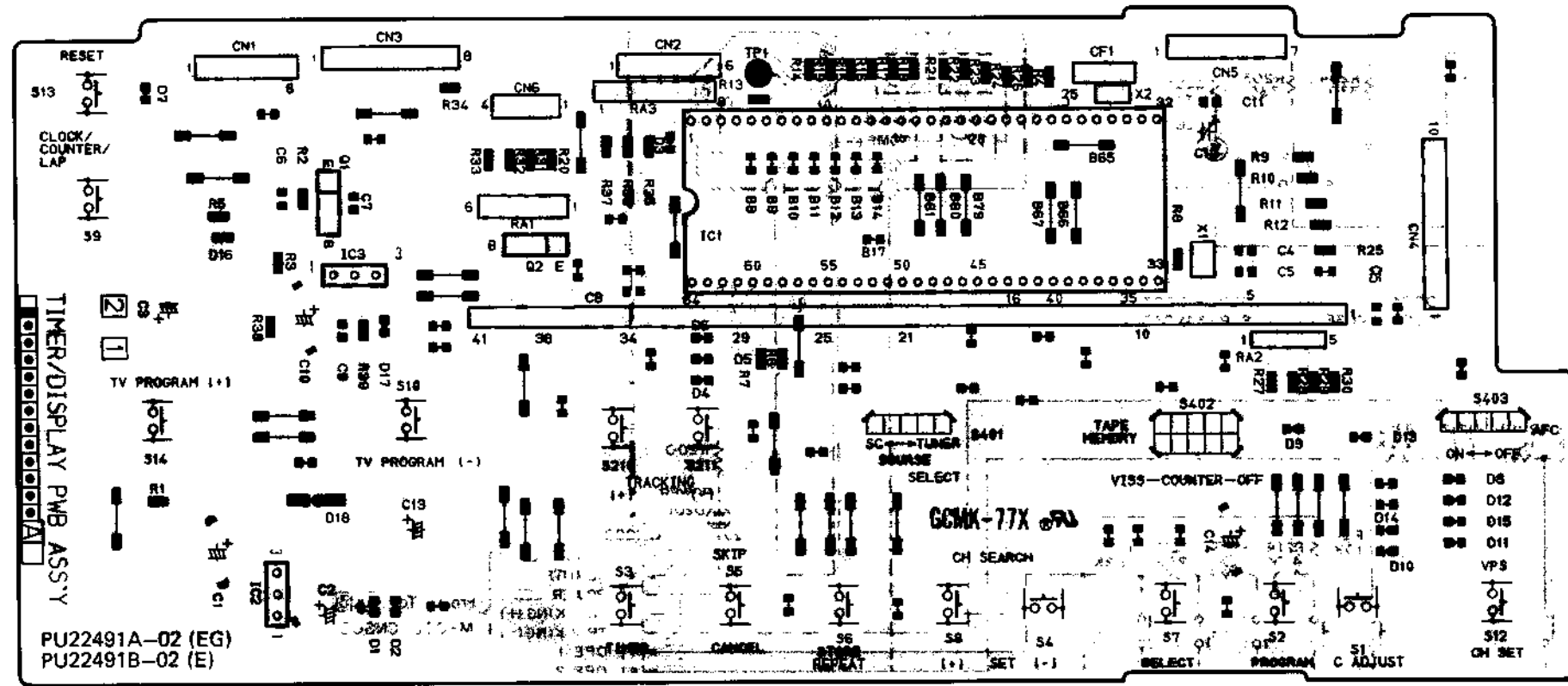
2 1 TIMER / DISPLAY

3 5 MEMORY

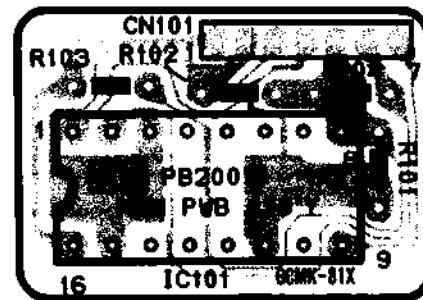
- NOTES:**
1. Shaded ( ) parts are critical for safety. Replace only with specified part numbers.
  2. Voltages are DC-measured with a digital voltmeter during stop mode.

3.27 TIMER/DISPLAY AND MEMORY CIRCUIT BOARDS

-TIMER/DISPLAY-

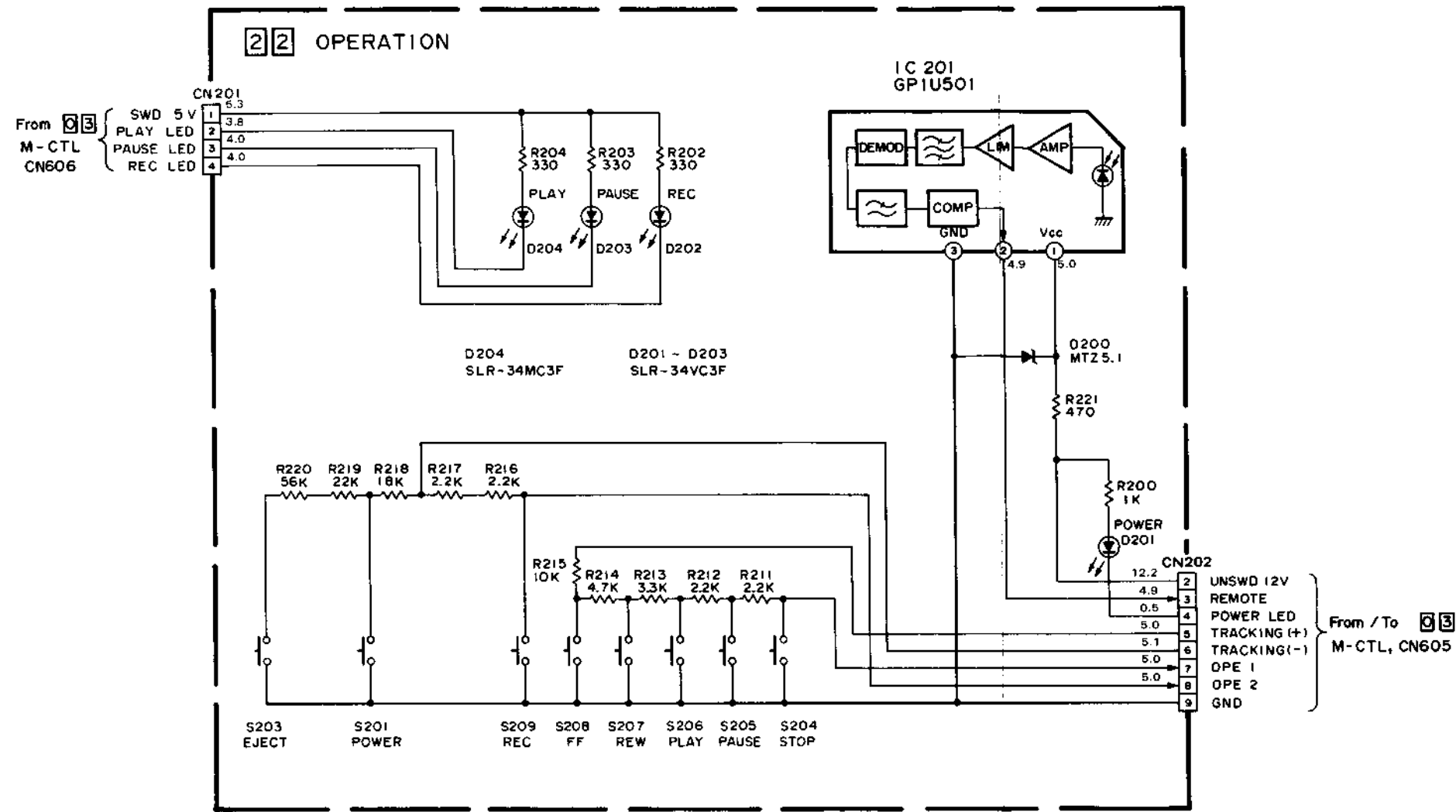


-MEMORY-

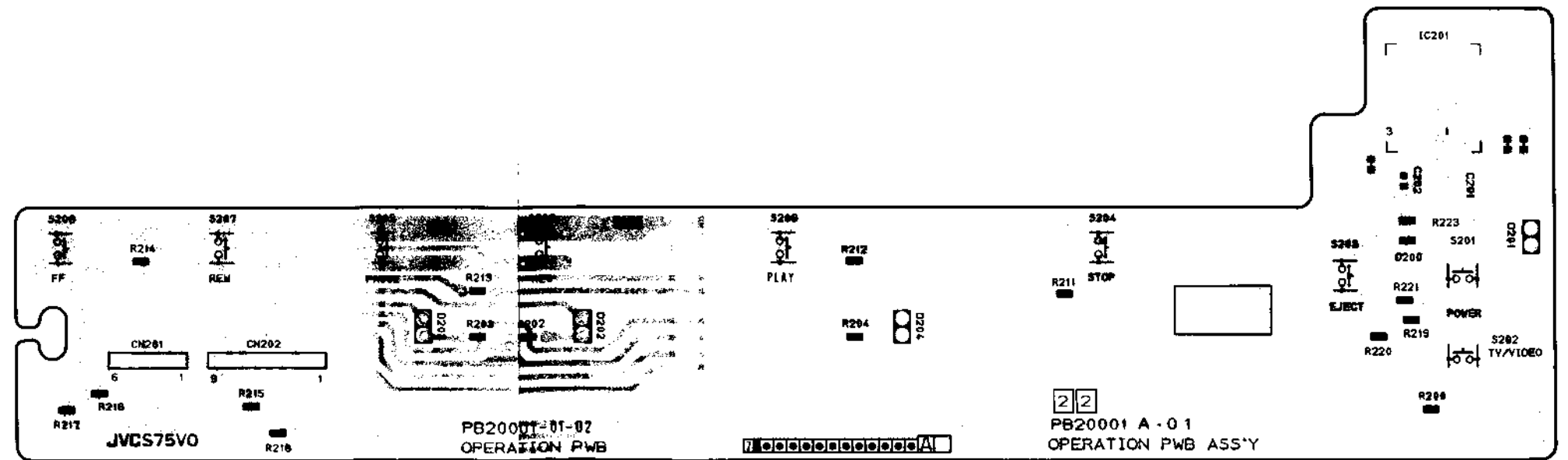


3.28 OPERATION SCHEMATIC DIAGRAM AND CIRCUIT BOARD

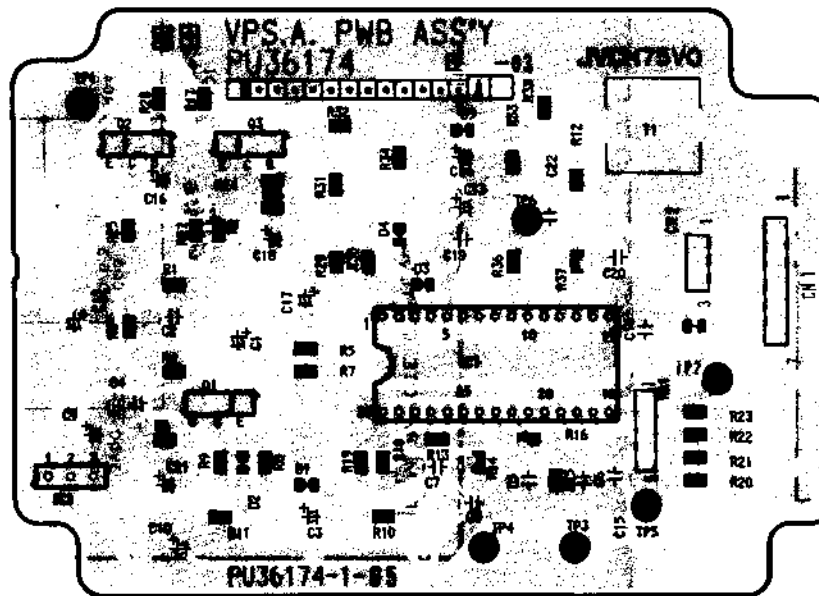
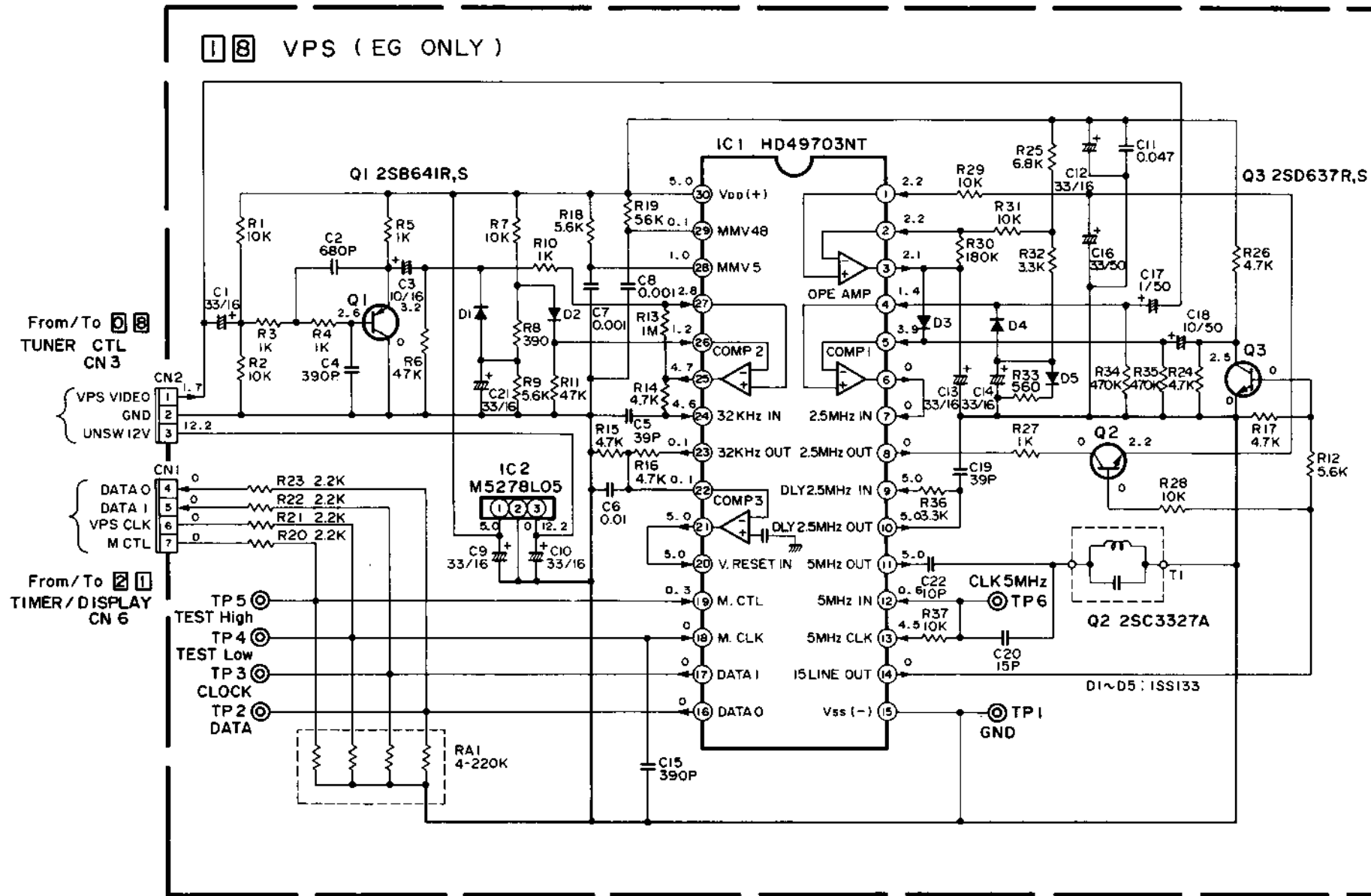
5  
4  
3  
2  
1  
A B C D E F G H



NOTE: Voltages are DC-measured with a digital voltmeter during stop mode.



3.29 VPS SCHEMATIC DIAGRAM AND CIRCUIT BOARD (EG MODEL ONLY)



**NOTE:**  
 Voltages are DC-measured with a digital voltmeter during stop mode.

5

4

3

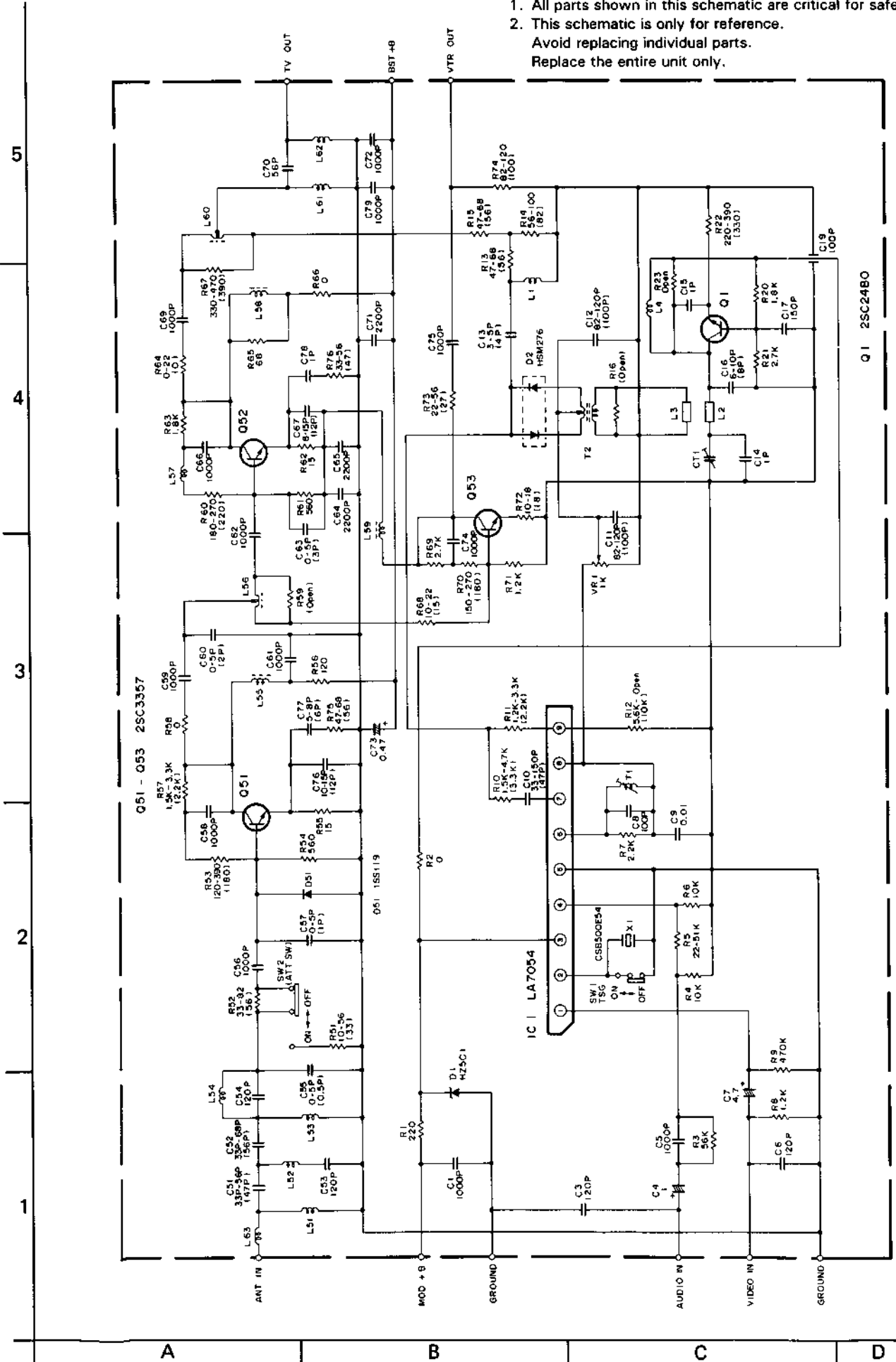
2

1

A B C D 3-29 3-29 E F G H

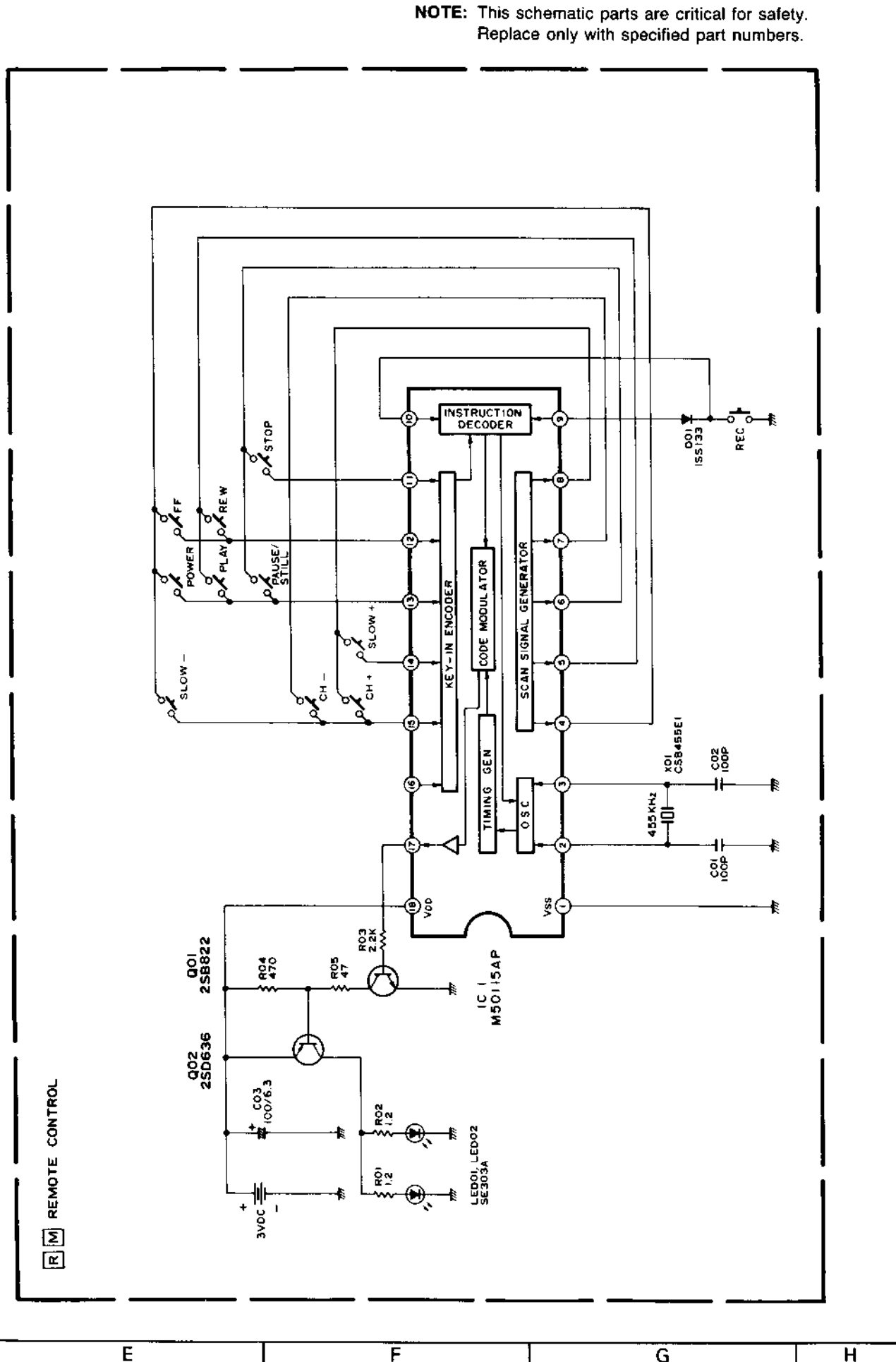


### 3.30 RF CONVERTER AND MIX BOOSTER SCHEMATIC DIAGRAM



- NOTES:**
1. All parts shown in this schematic are critical for safety.
  2. This schematic is only for reference. Avoid replacing individual parts. Replace the entire unit only.

### 3.31 REMOTE CONTROL SCHEMATIC DIAGRAM



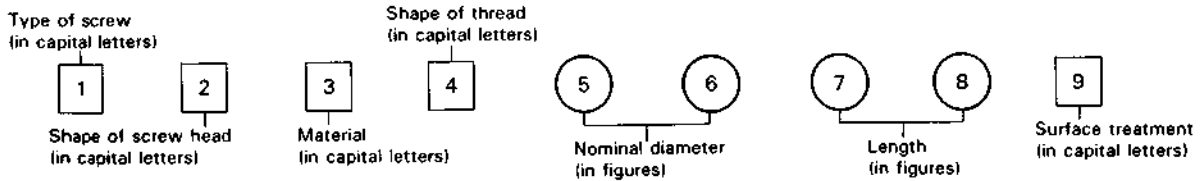
**NOTE:** This schematic parts are critical for safety. Replace only with specified part numbers.

# SECTION 4 EXPLODED VIEWS AND PARTS LIST

## 4.1 STANDARD PART NUMBER CODING

### 4.1.1 Screw coding

Standard screw part numbers are as follows.

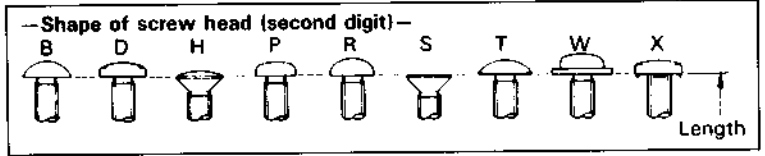
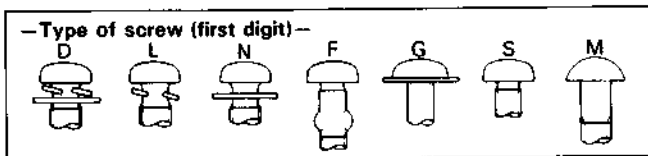


#### Type of screw (first digit)

- S Normal screws
- D Assembled machine screws (with plain and spring washers)
- L " (with spring washer)
- N " (with plain washer)
- F Feather screws
- G Washer head tapping screws
- M Wood screws

#### Shape of screw head (second digit)

- B Brazier head
- D Binding head
- H Oval countersunk head
- P Pan head
- R Round head
- S Flat head
- T Truss head
- W Washer head (machine screws)
- X Toothed head



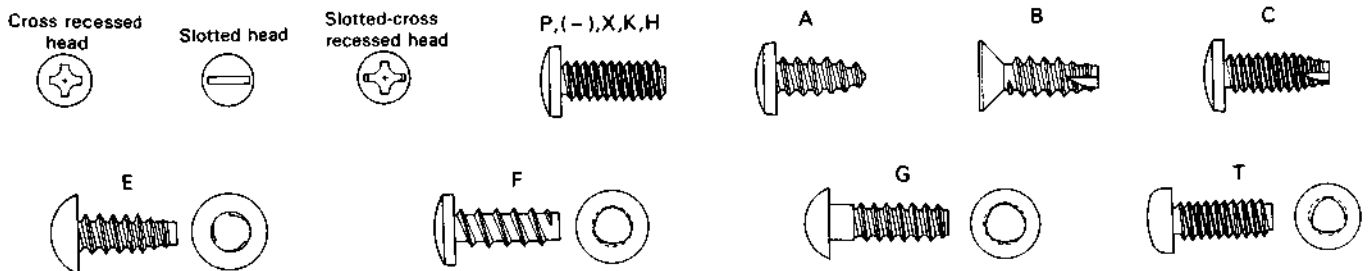
#### Material (third digit)

- |                   |                 |
|-------------------|-----------------|
| S Steel           | N Nickel silver |
| E Stainless steel | Y Cast brass    |
| C Cast iron       | A Aluminum      |
| U Copper          | Z Zinc alloy    |
| B Brass           | K Polycarbonate |
| P Phosphor bronze |                 |

#### Shape of thread (fourth digit)

- P Cross recessed head screws
- (-) Slotted head machine screws
- X Slotted-cross recessed head machine screws
- K Cross recessed head machine screws for precision equipment (type 1)
- H " (type 3)
- A Cross recessed head tapping screws (type 1)
- B " (type 2)
- C " (type 3)
- E Cross recessed head special tapping screws (brand : evertight)
- F " (brand : P-tight)
- T " (brand : taptight)
- G " (brand : taptight)

#### Shape of thread (fourth digit)



#### Nominal diameter (fifth and sixth digits)

The fifth and sixth digits indicate a nominal diameter or dimension. If the dimension exceeds 10 mm, three digits are used. The number indicates a nominal diameter or dimension, given in millimeters, multiplied by ten.

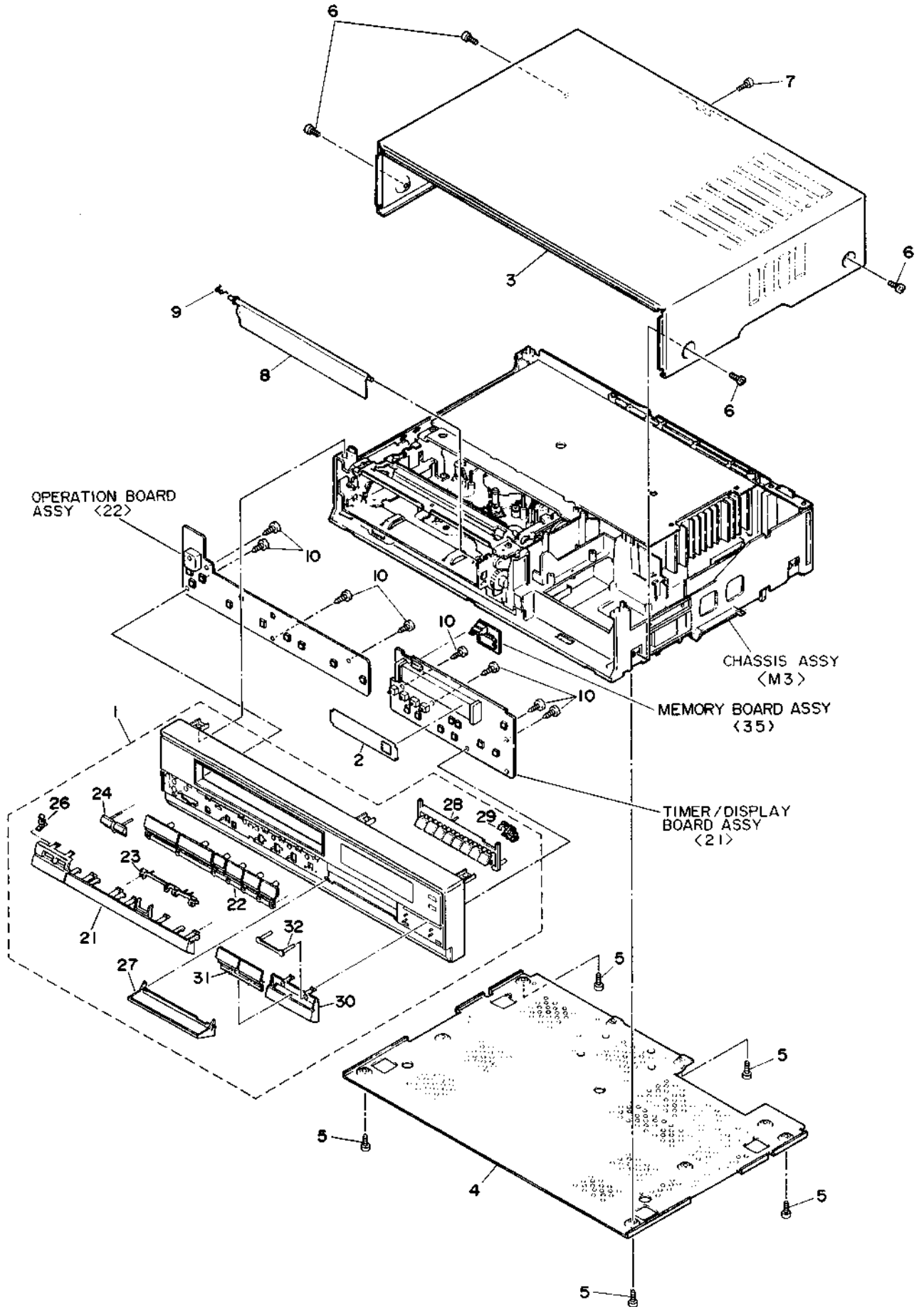
#### Length (seventh and eighth digits)

The seventh and eighth digits indicate length in millimeters. The preceding figure is zero when the dimension is smaller than 10 mm. For machine screws used in precision equipment whose length is given in units of 0.1 mm, the number indicates ten times the size of their length.

#### Surface treatment (ninth digit)

- Z Dichromate treatment after galvanizing (MFZn II-C)
- N Nickel plating (MFNiII, MFNiI)
- R Chromium plating (MBCrII, MBCrI)
- G Silver plating (SP4)
- B Black coating after plating
- F Blackening of iron (FB)
- M Blackening after galvanizing
- K Pickling of brass (PF2)
- P Phosphate treatment
- W Uni-chrome plating
- L Coated with transparent paint
- A Colored red after galvanizing (MFZnII-C)
- C Colored blue after galvanizing (MFZzII-C)
- T Colored green after galvanizing (MFZnII-C)
- V Colored purple after galvanizing (MFZnII-C)

4.2 CABINET ASSEMBLY <M2>



#▲ REF NO. PART NO. PART NAME, DESCRIPTION

#▲ REF NO. PART NO. PART NAME, DESCRIPTION

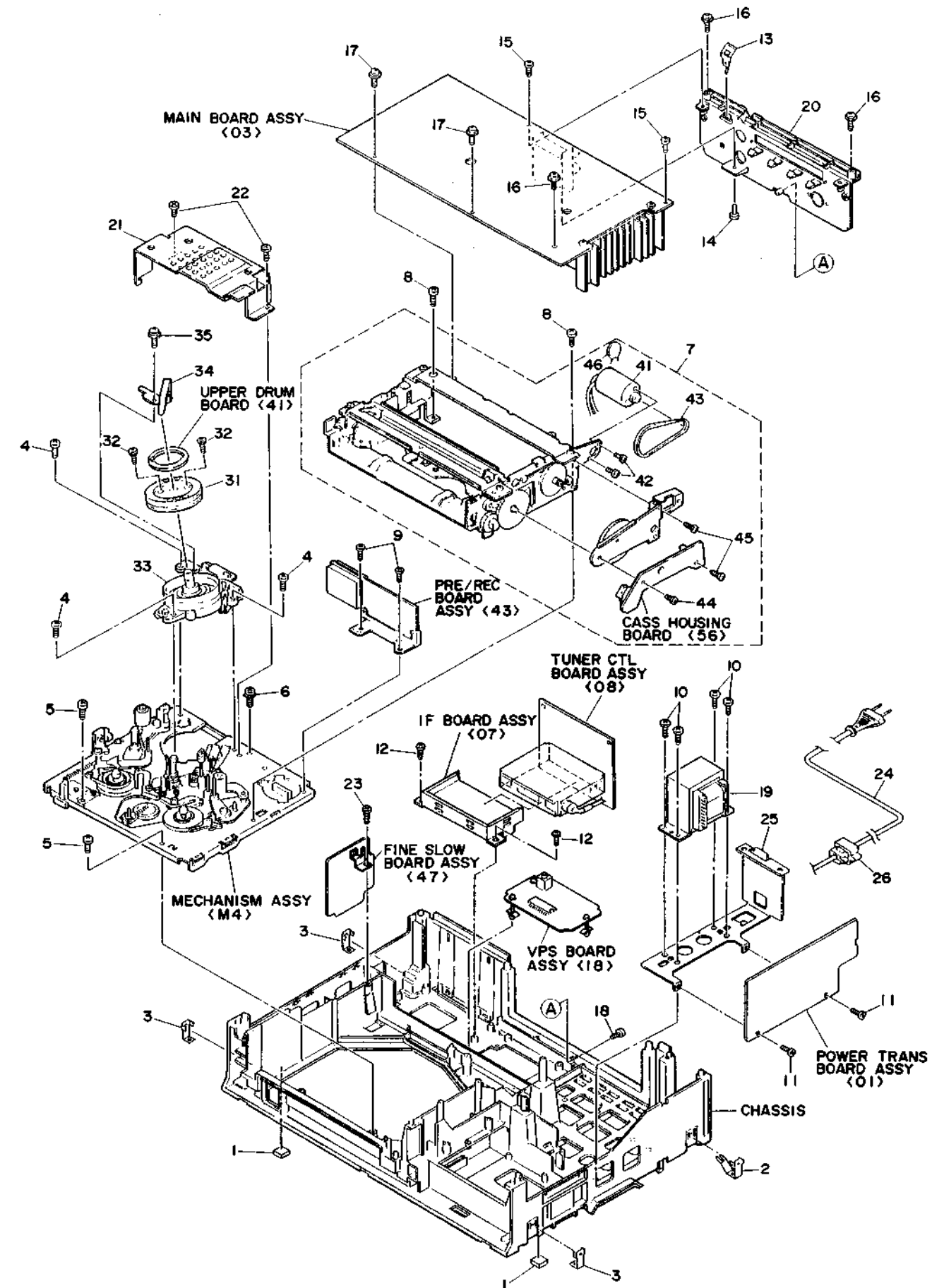
\*\*\*\*\*  
\* CABINET ASSEMBLY <M2> \*  
\*\*\*\*\*

1	PQ10479P-7	FRONT PANEL ASSY,INCL.21-32, E
2	PQ10479N-7	FRONT PANEL ASSY,INCL.21-32,EG
3	PQ42382-2	SHEET
4	PQ10473-2-5	TOP COVER
5	PQ10472-1-2	BOTTOM COVER
6	SDSF3008Z	TAPPING SCREW,X5
7	SDSA4014M	TAPPING SCREW,X4
8	SDSF3010M	TAPPING SCREW
9	PQ31267-84	C.HOUSING DOOR
10	PQ42410-1-1	TORSION SPRING
	SDSF2608Z	TAPPING SCREW,X8
21	PQ20436-3	COVER(OPERATION), EG
	PQ20436-4	COVER(OPERATION), E
22	PQ20294-3	OPERATION BUTTON
23	PQ31227	OPERATION INDICATOR
24	PQ31204-3	POWER BUTTON
26	PQ42355	POWER INDICATOR
27	PQ31228AG	DOOR ASSY, E
	PQ31228AE	DOOR ASSY, EG
28	PQ31384-2	PROGRAM BUTTON, EG
	PQ31384-5	PROGRAM BUTTON, E
29	PQ31206	COUNTER BUTTON
30	PQ31702-3	COVER(CHANNEL), E
	PQ31702-2	COVER(CHANNEL), EG
31	PQ31703	BUTTON(CHANNEL)
32	PQ43015	PIN

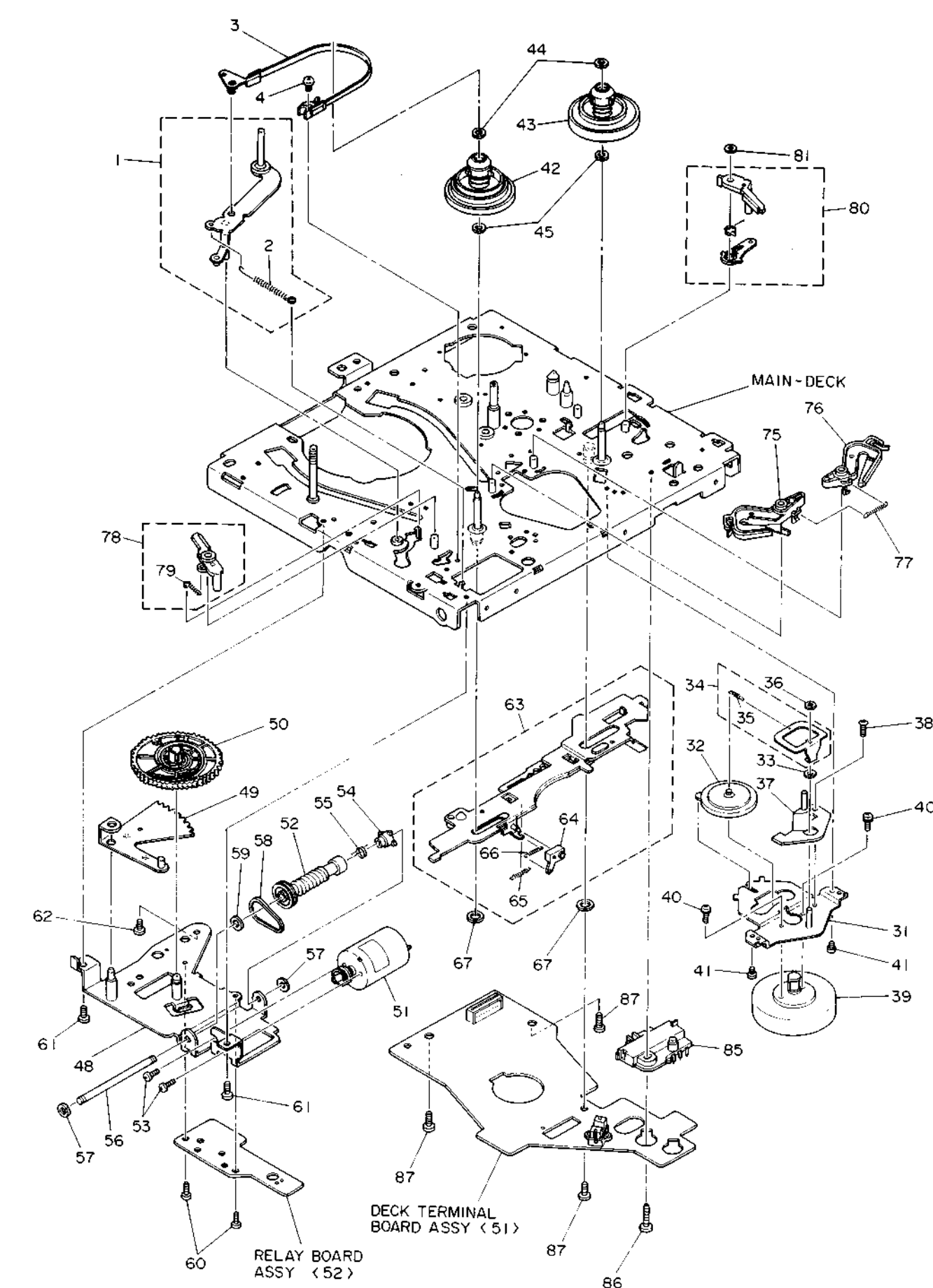
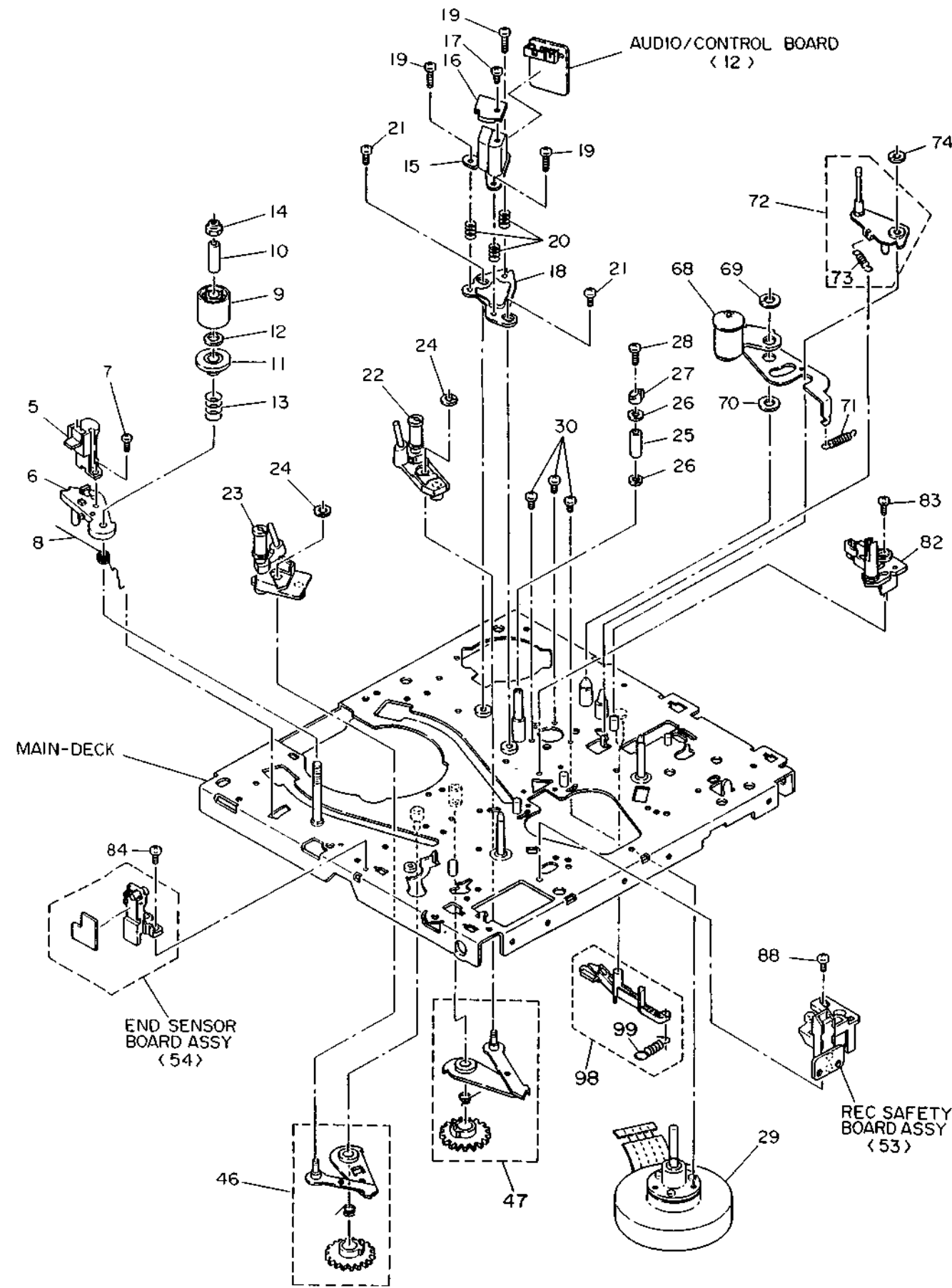
\*\*\*\*\*  
\* CHASSIS ASSEMBLY <M3> \*  
\*\*\*\*\*

1	PQ43013	FOOT,X2
2	PQ43023	EARTH PLATE
3	PQ43011	EARTH PLATE,X3
4	SDSP2608Z	SCREW,X3
5	SDSA4014Z	TAPPING SCREW,X2
6	PQ41396	SPECIAL SCREW
7	PUS28277H	CASS.HOUSING ASSY,INCL.41-46
8	SDST2605Z	TAPPING SCREW,X2
9	SDST2605Z	TAPPING SCREW,X2
10	SDSA4014Z	TAPPING SCREW,X4
11	SDST3006Z	TAPPING SCREW,X2
12	SDSF3008Z	TAPPING SCREW,X2
13	PQ43012	EARTH PLATE
14	SDST2605Z	TAPPING SCREW
15	SDSA2608Z	TAPPING SCREW,X2
16	GPSF2610Z	TAPPING SCREW,X3
17	GPST2608Z	TAPPING SCREW,X2
18	SDSF3010M	TAPPING SCREW
19	PU40178	POWER TRANSFORMER
20	PQ20438-3-2	TERMINAL BOARD, E
	PQ20438-1-2	TERMINAL BOARD, EG
21	PQ31171-2-7	DRUM SHIELD
22	SDST2605Z	TAPPING SCREW,X2
23	SDSF3008Z	TAPPING SCREW
24	QMP3980-200	POWER CORD
25	PQ31670	TRANS BRACKET
26	QHS3771-108	STRAIN RELIEF
31	PDM2087A	UPPER DRUM ASSY
32	PDM4001A	DRUM SCREW ASSY,X2
33	PDM2053N-12	LOWER DRUM MOTOR ASSY
34	PDM4015A-4	BRUSH ASSY
35	DPSP2606Z	SCREW
41	PQ42385A	CASSETTE MOTOR ASSY
	PQ42385B	CASSETTE MOTOR ASSY
42	SPSP2603Z	SCREW,X2
43	PQM30003-19	BELT
44	SPSP2604Z	SCREW
45	SPST2605Z	TAPPING SCREW,X2
46	DV710SR223M16	VARISTOR

4.3 CHASSIS ASSEMBLY <M3>

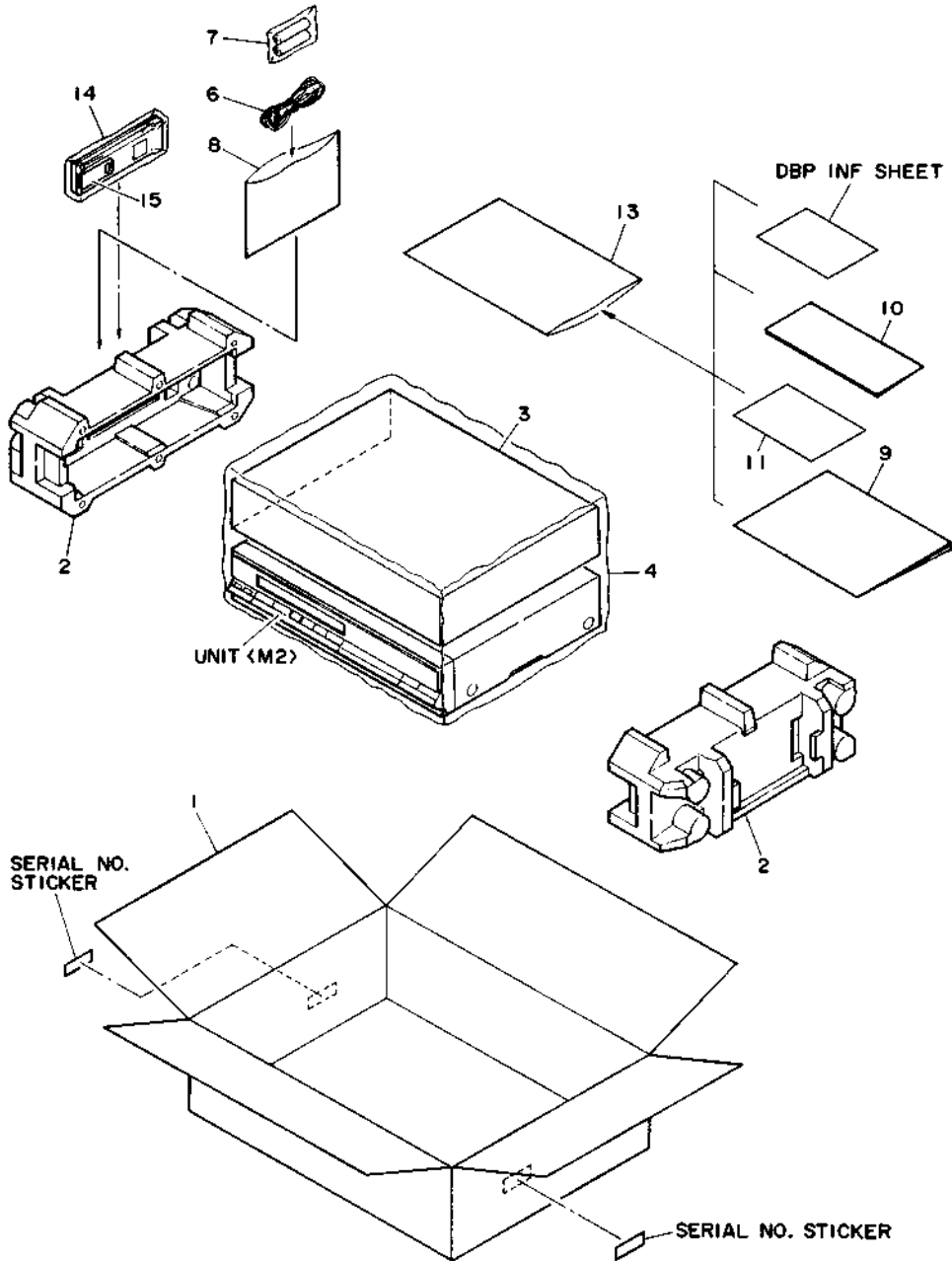


4.4 MECHANISM ASSEMBLY <M4>



#	REF NO.	PART NO.	PART NAME, DESCRIPTION	#	REF NO.	PART NO.	PART NAME, DESCRIPTION
*****							
*****							
* MECHANISM ASSEMBLY <M4> *							
*****							
				61	SPST2606Z		TAPPING SCREW,X2
				62	SPSP2603Z		SCREW
				63	PQ42038D		PLATE ASSY,INCL.64-66
				64	PQ31044-1-2		LOCK LEVER
				65	PQM30001-191		TENSION SPRING
				66	PQM30001-211		TENSION SPRING
				67	PQM30017-28		SLIT WASHER,X2
				68	PQ42006B		PINCH ROLLER ARM ASSY
				69	PQM30017-28		SLIT WASHER
				70	Q03093-833		WASHER
1		PQ41944A-7	TENSION ARM ASSY,INCL.2	71	PQM30001-229		TENSION SPRING
2		PQ41952-3	SPRING	72	PQ42013B-4		GUIDE ARM ASSY,INCL.73
3		PQ41948A	TENSION BAND ASSY	73	PQ42029		SPRING
4		SOST2606Z	TAPPING SCREW	74	PQM30017-6		SLIT WASHER
5		PU57641-2	FULL ERASE HEAD	75	PQ42019A-6		MAIN BRAKE ASSY(SUP)
6		PQ31036	FULL ERASE HEAD BASE	76	PQ42020B		MAIN BRAKE ASSY(TU)
7		SPSG2606Z	TAPPING SCREW	77	PQM30001-216		TENSION SPRING
8		PQ41954-1-1	TORSION SPRING	78	PQ42021A-3		SUB BRAKE ASSY(SUP),INCL.79
9		PQ41955	IMPEDANCE ROLLER	79	PQ42023-1-2		TENSION SPRING
10		PQ41956	COLLAR	80	PQ42037A-2		SUB BRAKE ASSY(TU)
11		PQ41957	LOWER FLANGE	81	PQM30017-6		SLIT WASHER
	OR	PQ42958	LOWER FLANGE	82	PU59925-1-1		LEO HOLDER,INCL.LED
12		PQM30018-39	SPACER	83	SPST2606Z		TAPPING SCREW
	OR	PQM30018-50	SPACER	84	SPST2606Z		TAPPING SCREW
13		PQM30002-124	COMPRESSION SPRING	85	PU60444		SLIDE ENCODER
14		PQ40353	NYLON NUT	86	SDSP2610Z		SCREW
15		PU59253	AUDIO/CONTROL HEAD	87	SDSP2606Z		SCREW,X3
16		PU55535	SHIELD CAP	88	SOST2606Z		TAPPING SCREW
17		HPSP2015N	SCREW	98	PQ43295A		MOTOR BRAKE ASSY,INCL.99
18		PQ42984-2	HEAD BASE	99	PQ43296		SPRING
19		SPSP2608Z	SCREW,X3				
20		PU30080-49	SPRING,X3				
21		SDSP2606Z	SCREW,X2				
22		PQ41963A-2	POLE BASE ASSY(TU)				
	OR	PU59994	POLE BASE ASSY(TU)				
	OR	PQ43148A	POLE BASE ASSY(TU)				
23		PQ41969A-2	POLE BASE ASSY(SUP)				
	OR	PQ43147A	POLE BASE ASSY(SUP)				
	OR	PU59993	POLE BASE ASSY(SUP)				
24		PQM30017-5	SLIT WASHER,X2				
25		PU53629-2	TAPE GUIDE				
26		PQ40268-2	GUIDE FLANGE,X2				
27		PQ42999-2-1	GUIDE POLE CAP				
28		SDSP2006Z	SCREW				
△	29	PU60201V	CAPSTAN MOTOR				
30		SPSP2605N	SCREW,X3				
31		PQ41974A-3	REEL MOTOR BRACKET ASSY				
32		PU58645-1-4	IDLER ARM				
33		Q03093-834	WASHER				
34		PQ41976A-1	SPRING ARM ASSY,INCL.35				
35		PQ42212-1-4	SPRING				
36		PQM30017-22	SLIT WASHER				
37		PQ41978	HOLDER				
38		SPST2606Z	TAPPING SCREW				
△	39	PU58636W	REEL MOTOR				
△	OR	PU58636M	REEL MOTOR				
40		LPSP2604Z	SCREW,X2				
41		SPST2606Z	TAPPING SCREW,X2				
42		PU59250-1-2	REEL DISK(SUP)				
43		PU58638-1-2	REEL DISK(TU)				
44		PQM30017-5	SLIT WASHER,X2				
45		Q03093-828	WASHER,X2				
46		PQ41979A-4	LOADING ARM ASSY(SUP)				
47		PQ41985B	LOADING ARM ASSY(TU)				
48		PQ41992A-1	CAM BRACKET SUB ASSY				
49		PQ41994A-2	ARM GEAR ASSY				
50		PQ20577-2	CONTROL CAM				
△	51	PQ41996B	MODE MOTOR ASSY				
52		PQ41998A	WORM ASSY				
53		LPSP2604Z	SCREW,X2				
54		PQ42001	WINDMILL				
55		PQ42002	CLUTCH SPRING				
56		PQ42003	WORM SHAFT				
57		PQM30017-5	SLIT WASHER,X2				
58		PQM30003-20	BELT				
59		PQM30018-22	SPACER				
60		SPST2606Z	TAPPING SCREW,X2				

4.5 PACKING ASSEMBLY <M1>



#△ REF NO.	PART NO.	PART NAME, DESCRIPTION	#△ REF NO.	PART NO.	PART NAME, DESCRIPTION
*****					
*****					
* 1. PACKING ASSEMBLY <M1> *					
*****					
1	PQ31705-102	PACKING CASE, E	9	PU30425-951	INSTRUCTIONS, E
2	PQ31705-100	PACKING CASE, EG	13	PU30425-950	INSTRUCTIONS, EG
3	PQ31706A-1	CUSHION ASSY	10	TCN-3379	TAPE CATALOG
4	PQ41026-8	PROTECT SHEET	11	BT-20069A	WARRANTY CARD, EG
△ 6	PQM30021-59-11	POLY BAG	13	QPGA025-03505	POLY BAG
△ 6	PU59168-3	RF CABLE	△ 14	PQ10344BC	REMOTE CONTROLLER, INCL.15, EG
△ 6	OR PU59167-3	RF CABLE	△ 15	PQ10344BM-15	REMOTE CONTROLLER, INCL.15, E
7	UM-3DJ2P	BATTERY, X2		PQ31323	BATTERY CAP
8	QPGA020-02003	POLY BAG			

## SECTION 5 ELECTRICAL PARTS LIST

### SAFETY PRECAUTION

Parts identified by the  $\triangle$  symbol are critical for safety. Replace only with specified part numbers.

### ABBREVIATIONS IN THIS LIST ARE AS FOLLOWS:

**RESISTORS**—All resistance values are in ohms ( $\Omega$ ), unless otherwise indicated.

k	: 1,000 (Kilo)
M	: 1,000,000 (Mega)
Chip R	: Chip Resistor
Chip VR	: Chip Variable Resistor
Comp. R	: Composition Resistor
CR	: Carbon Film Resistor
FR	: Fusible Resistor
MFR	: Metal Film Resistor
MPR	: Metal Plate Resistor
OMR	: Oxide Metal Film Resistor
PMR	: Precision Metal Film Resistor
UFR	: Unflammable Resistor
VR	: Variable Resistor (Potentiometer)
WR	: Wire Wound Resistor

**CAPACITORS**—All capacitance values are in  $\mu\text{F}$ , unless otherwise indicated.

pF	: $\mu\mu\text{F}$ (Pico farad)
C Cap	: Ceramic Capacitor
Chip Cap	: Chip Capacitor
Chip T Cap	: Chip Tantalum Capacitor
E Cap	: Electrolytic Capacitor
FM Cap	: Film Mica Capacitor
LL Cap	: Low Leak Current Electrolytic Capacitor
MM Cap	: Metalized Mylar Capacitor
MP Cap	: Metalized Paper Capacitor
MY Cap	: Mylar Capacitor
NP Cap	: Non-polar Capacitor
PC Cap	: Polycarbonate Capacitor
PP Cap	: Polypropylene Capacitor
PS Cap	: Polystyrol Capacitor
T Cap	: Tantalum Capacitor
TF Cap	: Thin Film Capacitor
TR Cap	: Trimmer Capacitor

### NOTES:

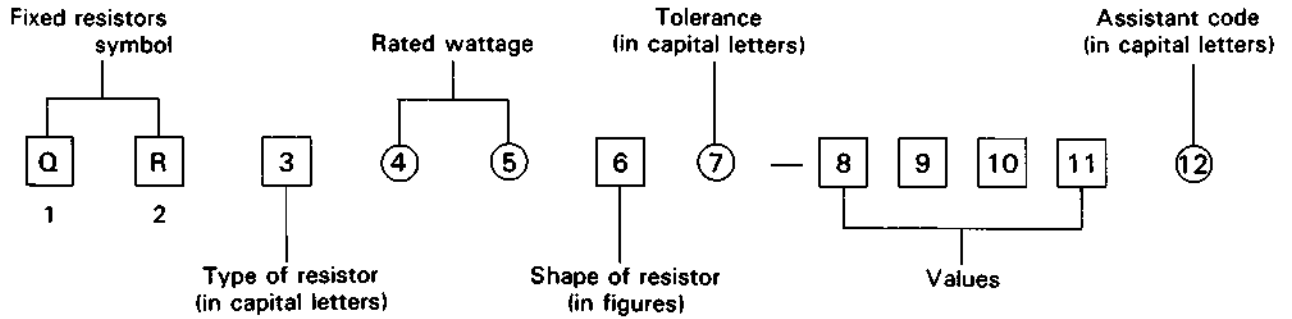
- [M ] indicates mechanical symbol number.
- [2 digits] indicates circuit board symbol number.
- "X " indicates quantity per set.



## 5.1 STANDARD PART NUMBER CODING

### 5.1.1 Fixed resistor coding

Fixed resistor part numbers are as follows.



Type of resistor (third digit)	Rated wattage (fourth and fifth digits)	Tolerance (seventh digit)	Assistant code (twelfth digit)
C Composition resistors	A0 1/10 W	F ±1 %	A Small type
D Carbon film resistors	18 1/8 W	G ±2 %	B Small type
F Unflammable resistors	16 1/6 W	J ±5 %	S Small type
G Oxide metal film resistors	14 1/4 W	K ±10 %	Y Lead tapping
H Fusible resistors	12 1/2 W	M ±20 %	Z Lead tapping
M Metal plate resistors	01 1 W		
S Metal glazed resistors	02 2 W		
V Precision metal film resistors	03 3 W		
W Wire wound resistors	04 4 W		
X Metal film resistors	05 5 W		
Z Special resistors	06 6 W		
	07 7 W		
	75 7.5 W		
	08 8 W		
	10 10 W		
	15 15 W		
	A6 16 W		
	20 20 W		
	30 30 W		

Values (eighth – tenth or eleventh digits)	examples:	Resistance
R47	.....	0.47 Ω
4R7	.....	4.7 Ω
470	..... 47 × 10 <sup>0</sup> .....	47 Ω
471	..... 47 × 10 <sup>1</sup> .....	470 Ω
472	..... 47 × 10 <sup>2</sup> .....	4.7 kΩ
473	..... 47 × 10 <sup>3</sup> .....	47 kΩ
474	..... 47 × 10 <sup>4</sup> .....	470 kΩ
475	..... 47 × 10 <sup>5</sup> .....	4.7 MΩ

QRV resistance shown by four digits:

4640	..... 464 × 10 <sup>0</sup> .....	464 Ω
4641	..... 464 × 10 <sup>1</sup> .....	4.64 kΩ
4642	..... 464 × 10 <sup>2</sup> .....	46.4 kΩ

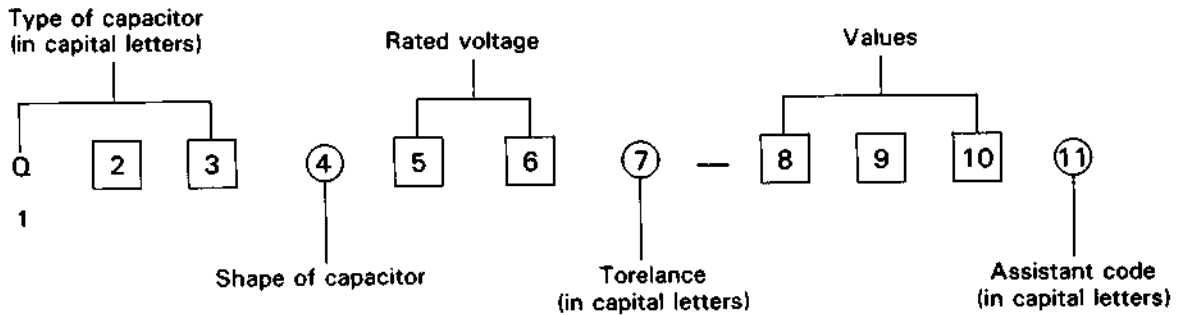
#### Shape of resistor (sixth digit)

Note:  indicates flame retardant resistor.

Type of resistor / Shape of resistor	C	D	F	G	H	M	S	V	W	X
1										
2										
3										
4										
5									(L) type	
6										
7			Lug (B) type							
8			Lug (A) type				Chip			
9			Lug (C) type							

### 5.1.2 Fixed capacitor coding

Fixed capacitor part numbers are as follows.



### Ceramic capacitors

Type of capacitor (first – third digits)		Shape of capacitor (fourth digit)				
Symbol	Characteristics	Mono-direction	Kink lead	Axial lead	Axial forming lead	Chip
QCC	Ceramic	1		4	5	
QCD	High capacitance					A
QCF	High capacitance	1,4	3			8,A
QCS	Temperature compensation	1	3	4	5	8,A
QCT	Temperature compensation	Special coding				8,A
QCV	Ceramic			1	3	
QCX	Ceramic			1	3	
QCY	High capacitance	1,4	3	6	7	8,A
QCZ	Special type	Special coding				
QCB	Ceramic			B	C	

### Electrolytic capacitors

Type of capacitor (first – third digits)		Shape of capacitor (fourth digit)				
Symbol	Characteristics	Tubular	Mono-direction	Anti-stress	Forming	Snap-in
QEB	Low leakage		4	5	6	
QEC	Low leakage		4,8,A	9,B	6,C	
QEE	Tantalum (normal)		4	5	6	
	Tantalum (small)		8			
QEF	Chip tantalum	8 (chip type)				
QEG	Low impedance		4			
QEK	Miniature type		4	5	6	
QEL	Small type		4	5	6	7
QEM	Small type		4,A	5	6	
QEN	Non-polar	2	4	5	6	
QEP	Non-polar (small)		4,A	5,B	6,C	
QER	Miniature type		4	5	6	
QET	Small type	2	4,A	5,B	6,C	7
QEU	Small type		4	5	6	
QEV	Small type		4		6	7
QEW	Normal	2	4	5	6	7

**Paper film capacitors**

Type of capacitor (first — third digits)		Shape of capacitor (fourth digit)						
		Tubular	Normal		Flame retardant			
Symbol	Characteristics			Mono-direction	Kink lead	Mono-direction	Kink lead	
QFA	Metalized polypropylene					7		
QFE	Metalized mylar					5		
QFF	Film mica		4					
QFG	Polypropylene film		4	8				
QFH	Metalized mylar	2	4	3		5,7	6	
QFJ	Mylar (special)		4					
QFK	Metalized mylar (small)					5		
QFM	Mylar	2	4	3,7		5	6	
QFN	Mylar (small)		4	3				
QFP	Polypropylene		4	3,8				
QFS	Polystyrole	2	4	3				
QFV	Thin film		4	8				
QFZ	Special type	Special coding						

**Rated voltage (fifth and sixth digits)**

Sixth digit Fifth digit	A	B	C	D	E	F	G	H	J	K	V	W	X
	0						3.15	4.0		6.3			
1	10		16	20	25		40	50	63	80	35		
2	100	125	160	200	250	315	400	500	630		350	450	600
3	1000	1250		2000				5000					

**Tolerance (seventh digit)**

A	+100 -10 %	M	± 20 %
F	± 1 %	N	± 30 %
G	± 2 %	P	+100 -0 %
H	+50 -10 %	R	+30 -10 %
J	± 5 %	X	+40 -20 %
K	± 10 %	Z	+80 -20 %

**Values (eighth — tenth digits)**

Example : Values are in picofarads

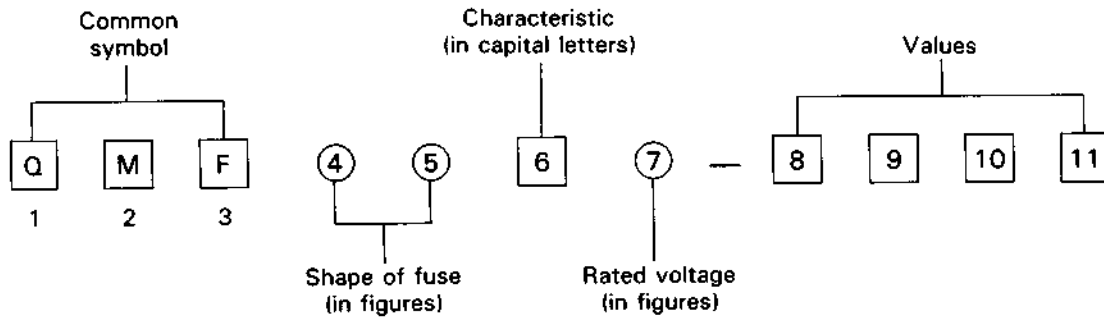
101	.....	$10 \times 10^1$ pF	.....	100 pF
102	.....	$10 \times 10^2$ pF	.....	1,000 pF (0.001 $\mu$ F)
103	.....	$10 \times 10^3$ pF	.....	10,000 pF (0.01 $\mu$ F)
104	.....	$10 \times 10^4$ pF	.....	100,000 pF (0.1 $\mu$ F)
105	.....	$10 \times 10^5$ pF	.....	1 $\mu$ F
5R0	.....		.....	5.0 pF

**Assistant code (eleventh digit)**

G	Small size
Z	Lead tapping
Y	Lead tapping

### 5.1.3 Fuse coding

Standard fuse part numbers are as follows.



#### Shape of fuse

(fourth and fifth digits)

51	φ5.2×20 mm
60	φ6.4×30 mm
61	φ6.35×31.8 mm
63	φ6.4×30 mm with lead wires
66	φ6.35×31.8 mm with lead wires
00	Special type

#### Rated voltage (seventh digit)

1	AC125 V
2	AC250 V
3	0.1—1 A : AC250 V 1.25—6.3 A : AC125 V

#### Values

(eighth-tenth or eleventh digits)

example:

R63	.....	0.63 A
1R0	.....	1.0 A
2R5	.....	2.5 A
100	.....	10 A
R315	.....	0.315 A
1R25	.....	1.25 A

#### Characteristics (sixth digit)

Symbol	Fusing Current	Fusing Time	Remarks
A	210 %	Within 2 min.	Anti-rush type (for Europe)
	275 %	0.6 — 10 sec.	
	400 %	0.15 — 3 sec.	
	1000 %	0.02 — 0.3 sec.	
B	210 %	Within 30 min.	Regular fusible type (for SEMKO, Europe)
	275 %	0.05 — 2 sec.	
	400 %	0.01 — 0.3 sec.	
C	135 %	Within 1 hr.	Regular fusible type (for UL, Japan)
	200 %	Within 2 min.	
E	210 %	Within 2 min.	Anti-rush type (for Europe)
	275 %	0.6 — 10 sec.	
	400 %	0.15 — 3 sec.	
	1000 %	0.02 — 0.3 sec.	
J	135 %	Within 1 hr.	Anti-rush type
	200 %	Within 2 min.	
M	135 %	Within 1 hr.	Regular fusible type (for UL)
	200 %	Within 2 min.	
R	160 %	Within 1 hr.	Regular fusible type
	200 %	Within 2 min.	
S	160 %	Within 1 hr.	Anti-rush type
	200 %	Within 2 min.	
	700 % — 2000 %	Within 0.01 sec.	
U	135 %	Within 1 hr.	Anti-rush type (for UL)
	200 %	Within 2 min.	
	800 % — 2000 %	Within 0.01 sec.	

#	REF NO.	PART NO.	PART NAME, DESCRIPTION
*****			
*****			
* POWER TRANSFORMER BOARD ASSY <01> *			
*****			
	PWBA	PB20005A-01	POWER TRANS BOARD ASSY
	Q1	2SA720	TRANSISTOR
	D1	11E2	DIODE
		OR 11ES2	DIODE
		OR 1SR35-200A	DIODE
		OR S5688G	DIODE
		OR ERA15-02	DIODE
	D2	11E2	DIODE
		OR 11ES2	DIODE
		OR 1SR35-200A	DIODE
		OR S5688G	DIODE
		OR ERA15-02	DIODE
	D3	11E2	DIODE
		OR 11ES2	DIODE
		OR 1SR35-200A	DIODE
		OR S5688G	DIODE
		OR ERA15-02	DIODE
	D4	11E2	DIODE
		OR 11ES2	DIODE
		OR 1SR35-200A	DIODE
		OR S5688G	DIODE
		OR ERA15-02	DIODE
	D5	11E2	DIODE
		OR 11ES2	DIODE
		OR 1SR35-200A	DIODE
		OR S5688G	DIODE
		OR ERA15-02	DIODE
	D6	11E2	DIODE
		OR 11ES2	DIODE
		OR 1SR35-200A	DIODE
		OR S5688G	DIODE
		OR ERA15-02	DIODE
	D7	11E2	DIODE
		OR 11ES2	DIODE
		OR 1SR35-200A	DIODE
		OR S5688G	DIODE
		OR ERA15-02	DIODE
	D8	11E2	DIODE
		OR 11ES2	DIODE
		OR 1SR35-200A	DIODE
		OR S5688G	DIODE
		OR ERA15-02	DIODE
	D9	11E2	DIODE
		OR 11ES2	DIODE
		OR 1SR35-200A	DIODE
		OR S5688G	DIODE
		OR ERA15-02	DIODE
	D10	11E2	DIODE
		OR 11ES2	DIODE
		OR 1SR35-200A	DIODE
		OR S5688G	DIODE
		OR ERA15-02	DIODE
	D11	11E2	DIODE
		OR 11ES2	DIODE
		OR 1SR35-200A	DIODE
		OR S5688G	DIODE
		OR ERA15-02	DIODE
	D12	HZ30-2	ZENER DIODE
	DS1	S4VB10-F2	BRIDGE DIODE
	R1	QRZ0052-100	F RESISTOR
	R2	QRD181J-224	RESISTOR

#	REF NO.	PART NO.	PART NAME, DESCRIPTION
	R3	QRD181J-222	RESISTOR
	R4	QRD181J-822	RESISTOR
	R5	QRZ0052-221	F RESISTOR
	R6	QRD181J-121	RESISTOR
	C1	QETB1EM-228	E CAPACITOR
	C2	QETB1EM-228	E CAPACITOR
	C3	QETB1CM-478	E CAPACITOR
	C4	QETB1JM-107	E CAPACITOR
	C5	QETB1JM-107	E CAPACITOR
	C6	QETC1VM-106	E CAPACITOR
	C7	QETC1HM-226	E CAPACITOR
	C9	QFK52AK-473	M CAPACITOR
	C101	QCZ9014-472P	CAPACITOR
	HD1	PU57505	FUSE CLIP,X6, FOR F1,F2,F3
	LF1	PU60088	LINE FILTER
	LF2	PU60089	LINE FILTER
	TAB1	A74316	TAB,X2
	CN1	PU59555-6	CAP HOUSING
	CN2	PU59555-6	CAP HOUSING
	F1	QMF51E2-R63	FUSE, DOES NOT INCLUDE.
	F2	QMF51E2-2R0	FUSE, "
	F3	QMF51E2-R80	FUSE, "
*****			
*****			
* MAIN BOARD ASSEMBLY <03>&<44> *			
*****			
	PWBA	PB10082B-01	MAIN BOARD ASSY, E
		PB10082A-01	MAIN BOARD ASSY, EG
	RF1	PU59980S	RF CONVERTER/MIX BOOSTER
	RV1	PU52105	P RIVET,X2
	TB1	PU60192B	CONNECTOR BOARD, E
		PU60192A	CONNECTOR BOARD, EG
	WR1	PW30401-AB22T	COAXIAL CORD, RF CONV
-AUDIO SECTION-			
	IC1	BA7751ALS	IC
	Q1	2SC1740S(RS)	TRANSISTOR
	Q3	2SC1740S(RS)	TRANSISTOR
	Q5	2SC1740S(RS)	TRANSISTOR
	Q6	DTA124ES	TRANSISTOR
	Q7	DTA114ES	TRANSISTOR
	Q8	2SC1740S(RS)	TRANSISTOR
	Q9	2SC1740S(RS)	TRANSISTOR
	Q10	2SC1740S(RS)	TRANSISTOR
	Q11	DTA114ES	TRANSISTOR
	Q12	DTA114ES	TRANSISTOR
	Q13	2SD1450S,T	TRANSISTOR
	Q14	DTC124ES	TRANSISTOR
	D1	1SS133	DIODE
		OR MA165	DIODE
	D2	1SS133	DIODE
		OR MA165	DIODE





*△ REF NO.	PART NO.	PART NAME, DESCRIPTION
Q201	DTC144ES	TRANSISTOR
Q202	DTC144ES	TRANSISTOR
Q203	2SC1740S(RS)	TRANSISTOR
Q204	2SC1740S(RS)	TRANSISTOR
Q205	2SC1740S(RS)	TRANSISTOR
Q206	DTC124ES	TRANSISTOR
Q207	2SC1740S(RS)	TRANSISTOR
Q209	DTC144ES	TRANSISTOR
Q210	DTC144ES	TRANSISTOR
Q212	DTC144ES	TRANSISTOR
Q213	2SC1740S(RS)	TRANSISTOR
Q214	2SC1740S(RS)	TRANSISTOR
Q252	2SC1740S(RS)	TRANSISTOR
Q301	DTC144WS	TRANSISTOR
Q302	2SA1309R,S	TRANSISTOR
Q303	2SA1309R,S	TRANSISTOR
Q304	DTC144WS	TRANSISTOR
D201	1SS133	DIODE
OR	MA165	DIODE
D202	1SS133	DIODE
OR	MA165	DIODE
D203	1SS133	DIODE
OR	MA165	DIODE
D204	1SS133	DIODE
OR	MA165	DIODE
D205	1SS133	DIODE
OR	MA165	DIODE
D206	1SS133	DIODE
OR	MA165	DIODE
D207	1SS133	DIODE
OR	MA165	DIODE
D208	1SS133	DIODE
OR	MA165	DIODE
D251	1SS133	DIODE
D252	1SS133	DIODE
D253	1SS133	DIODE
D254	1SS133	DIODE
OR	MA165	DIODE
D255	1SS133	DIODE
D256	1SS133	DIODE
D257	1SS133	DIODE
D301	1SS133	DIODE
OR	MA165	DIODE
D302	1SS133	DIODE
D303	1SS133	DIODE
R201	QRD161J-222	RESISTOR
R202	QRD161J-122	RESISTOR
R203	QRD161J-103	RESISTOR
R204	QRD161J-103	RESISTOR
R205	QRD161J-223	RESISTOR
R206	QRD161J-103	RESISTOR
R207	QVZ3518-223	V RESISTOR,VXD
R208	QRD161J-274	RESISTOR
R209	QRD161J-472	RESISTOR
R210	QRD161J-102	RESISTOR
R211	QRD161J-681	RESISTOR
R214	QVZ3518-331	V RESISTOR,REC COLOUR LEVEL
R215	QRD161J-153	RESISTOR
R216	QRD161J-222	RESISTOR
R217	QRD161J-102	RESISTOR
R218	QRD161J-102	RESISTOR
R219	QRD161J-103	RESISTOR
R220	QRD161J-103	RESISTOR
R221	QRD161J-272	RESISTOR
R222	QRD161J-681	RESISTOR

*△ REF NO.	PART NO.	PART NAME, DESCRIPTION
R223	QRD161J-473	RESISTOR
R224	QRD161J-102	RESISTOR
R225	QRD161J-102	RESISTOR
R226	QRD161J-391	RESISTOR
R227	QRD161J-221	RESISTOR
R230	QRD161J-561	RESISTOR
R231	QRD161J-271	RESISTOR
R232	QRD162J-562	RESISTOR
R233	QRD162J-104	RESISTOR
R234	QRD161J-682	RESISTOR
R235	QRD161J-122	RESISTOR
R236	QRD161J-393	RESISTOR
R237	QRD161J-103	RESISTOR
R238	QRD161J-103	RESISTOR
R239	QRD161J-102	RESISTOR
R240	QRD161J-471	RESISTOR
R241	QRD161J-152	RESISTOR
R242	QRD161J-223	RESISTOR
R243	QRD161J-682	RESISTOR
R244	QRD161J-102	RESISTOR
R245	QRD161J-181	RESISTOR
R246	QRD161J-391	RESISTOR
R247	QRD161J-331	RESISTOR
R248	QRD161J-122	RESISTOR
R249	QRD161J-222	RESISTOR
R262	QRD161J-393	RESISTOR
R263	QRD161J-223	RESISTOR
R264	QRD161J-333	RESISTOR
R265	QRD161J-822	RESISTOR
R301	QRD161J-103	RESISTOR
R304	QRD161J-393	RESISTOR
R305	QRD161J-682	RESISTOR
R306	QRD161J-393	RESISTOR
R307	QRD161J-682	RESISTOR
R308	QRD161J-103	RESISTOR
R309	QRD161J-562	RESISTOR
C201	QETC1CM-106	E CAPACITOR
C202	QCVB1CN-103	CAPACITOR
C203	QFN31HJ-273	M CAPACITOR
C204	QCT25CH-220	CAPACITOR
C205	QFN31HJ-223	M CAPACITOR
C206	QETC1HM-105	E CAPACITOR
C207	QCVB1CN-103	CAPACITOR
C208	QCSB1HJ-470	CAPACITOR
C209	QFN31HJ-473	M CAPACITOR
C210	QCB1HJ-102	CAPACITOR
C211	QCVB1CN-103	CAPACITOR
C212	QCB1HJ-820	CAPACITOR
C213	QETC1HM-225	E CAPACITOR
C214	QETC1CM-106	E CAPACITOR
C215	QFN31HJ-563	M CAPACITOR
C216	QFN31HJ-224	M CAPACITOR
C217	QETC1CM-106	E CAPACITOR
C218	QFN31HJ-103	M CAPACITOR
C219	QFN31HJ-104	M CAPACITOR
C220	QCVB1CN-103	CAPACITOR
C221	QETC1EM-335	E CAPACITOR
C222	QFN31HJ-563	M CAPACITOR
C223	QCVB1CN-103	CAPACITOR
C224	QETC1EM-475	E CAPACITOR
C225	QETC0JM-107	E CAPACITOR
C226	QCVB1CN-103	CAPACITOR
C227	QCB1HJ-101	CAPACITOR
C229	QETC1HM-105	E CAPACITOR
C230	QETC1EM-475	E CAPACITOR
C231	QETC1EM-475	E CAPACITOR





*△ REF NO.	PART NO.	PART NAME, DESCRIPTION	*△ REF NO.	PART NO.	PART NAME, DESCRIPTION
R445	QRD161J-103	RESISTOR	D607	HZS7.5EB2	ZENER DIODE
R446	QRD161J-102	RESISTOR	R601	QRD161J-152	RESISTOR
R447	QRD161J-103	RESISTOR	R602	QRD161J-103	RESISTOR
R448	QRD161J-334	RESISTOR	R603	QRD161J-103	RESISTOR
R453	QRD161J-471	RESISTOR	R604	QRD161J-122	RESISTOR
R454	QRD161J-183	RESISTOR	R605	QRD161J-823	RESISTOR
C401	QCBB1HJ-102	CAPACITOR	R606	QRD161J-102	RESISTOR
C402	QETC1AM-226	E CAPACITOR	R607	QRD161J-102	RESISTOR
C403	QETC1AM-226	E CAPACITOR	R608	QRD161J-102	RESISTOR
C404	QCSB1HJ-150	CAPACITOR	R609	QRD161J-472	RESISTOR
C405	QCBB1HJ-102	CAPACITOR	R610	QRD161J-103	RESISTOR
C406	QETC1HM-105	E CAPACITOR	R611	QRD161J-105	RESISTOR
C407	QCXB1CN-222	CAPACITOR	R614	QRD161J-472	RESISTOR
C408	QETC1HM-105	E CAPACITOR	R615	QRD161J-472	RESISTOR
C409	QCBB1HJ-102	CAPACITOR	R616	QRD161J-472	RESISTOR
C410	QCBB1HJ-102	CAPACITOR	R617	QRD161J-472	RESISTOR
C411	QETC1HM-224	E CAPACITOR	R618	QRD161J-472	RESISTOR
C412	QETC1AM-226	E CAPACITOR	R619	QRD161J-472	RESISTOR
C415	QFN31HJ-122	M CAPACITOR	R620	QRD161J-472	RESISTOR
OR	QCC31CK-122	CAPACITOR	R621	QRD161J-472	RESISTOR
C416	QETC1EM-475	E CAPACITOR	R622	QRD161J-472	RESISTOR
C417	QETC1EM-475	E CAPACITOR	R623	QRD161J-472	RESISTOR
C418	QETC1CM-106	E CAPACITOR	R624	QRD161J-472	RESISTOR
C419	QETC1CM-106	E CAPACITOR	R625	QRD161J-472	RESISTOR
C420	QEN61HM-105	NP E CAPACITOR	R626	QRD161J-472	RESISTOR
C421	QFV71HJ-104	M CAPACITOR	R627	QRD161J-472	RESISTOR
C422	QCBB1HJ-471	CAPACITOR	R628	QRD161J-124	RESISTOR
C423	QFN31HJ-682	M CAPACITOR	R629	QRD161J-124	RESISTOR
C424	QCBB1HJ-102	CAPACITOR	R630	QRD161J-333	RESISTOR
C425	QFV81HJ-334	TF CAPACITOR	R631	QRD161J-472	RESISTOR
C430	QETC1CM-106	E CAPACITOR	R632	QRD161J-332	RESISTOR
C431	QEK61HM-474	E CAPACITOR	R634	QRD161J-103	RESISTOR
C432	QCBB1HJ-102	CAPACITOR	R635	QRD161J-331	RESISTOR
C433	QCBB1HJ-102	CAPACITOR	R636	QRD161J-822	RESISTOR
C434	QCVB1CN-103	CAPACITOR	R642	QRD161J-124	RESISTOR
C435	QCBB1HJ-102	CAPACITOR	R644	QRD161J-124	RESISTOR
C436	QCBB1HJ-102	CAPACITOR	R648	QRD161J-153	RESISTOR
C437	QCBB1HJ-101	CAPACITOR	R649	QRD181J-271	RESISTOR
TP	PU57545	TEST PIN,GND	RA602	QRB049J-103	RESISTOR ARRAY
TP401	PU57545	TEST PIN	OR	QRB047J-103	RESISTOR ARRAY
TP402	PU57545	TEST PIN	RA603	QRB049J-103	RESISTOR ARRAY
TP403	PU57545	TEST PIN	OR	QRB047J-103	RESISTOR ARRAY
TP411	PU57545	TEST PIN	C601	QCFB1EZ-223	CAPACITOR
CN402	PU58844-5	CAP HOUSING	C602	QCFB1EZ-223	CAPACITOR
-MECHACON SECTION-			C604	QETC1EM-335	E CAPACITOR
IC601	M50965-645SP	IC	C605	QETC1EM-475	E CAPACITOR
OR	M50965E-323SP	IC	C606	QETC1EM-475	E CAPACITOR
IC602	BA6259N	IC	C607	QETC1EM-475	E CAPACITOR
IC603	M54647L	IC	C608	QETC1HM-105	E CAPACITOR
IC604	BA6222	IC	C613	QCC11EK-473	CAPACITOR
Q601	2SC3311A(RS)	TRANSISTOR	C614	QCF31HP-223	CAPACITOR
D601	MA165	DIODE	C615	QCC11EK-223	CAPACITOR
OR	1SS133	DIODE	L601	PU59152-100J	PEAKING COIL
D602	MA165	DIODE	L602	PU59152-2R7J	PEAKING COIL
OR	1SS133	DIODE	△ CF601	PU60030	RESONATOR
D603	HZS4.3EB2	ZENER DIODE	△	OR PU60125	RESONATOR
D604	HZS7.5EB2	ZENER DIODE	HS601	PU60158	HEAT SINK
D605	MA165	DIODE	SCW601	SBSE3006Z	TAPPING SCREW,X2
OR	1SS133	DIODE	SCW602	SBSE3008Z	TAPPING SCREW
D606	1SS133	DIODE	WR601	PW30112-NOAF6AF	PARALLEL WIRE,CN601
OR	MA165	DIODE			

#△	REF NO.	PART NO.	PART NAME, DESCRIPTION
	CN601	PU59934-15	WIRE HOLDER
	CN603	PU59555-6	CAP HOUSING
	CN604	PU59555-5	CAP HOUSING
	CN605	PU59555-8	CAP HOUSING
	CN606	PU58844-4	CAP HOUSING
△	CP602	ICP-F25	CIRCUIT PROTECTOR
		-REGULATOR SECTION-	
	IC801	STK5481	IC
	D801	MA165	DIODE
		OR 1SS133	DIODE
	R801	QRD161J-682	RESISTOR
	R802	QRD161J-272	RESISTOR
	R803	QRD161J-223	RESISTOR
	C801	QETC1CM-476	E CAPACITOR
	C802	QETC1CM-107	E CAPACITOR
	C803	QETC1CM-476	E CAPACITOR
	C804	QETC0JM-476	E CAPACITOR
	C805	QETC1EM-106	E CAPACITOR
△	HS801	PQ31691	HEAT SINK
	SCW801	SOSB3014Z	TAPPING SCREW,X2
	SCW802	SOSB3010Z	TAPPING SCREW,X2
	TP	PU57545	TEST PIN,X3
*****			
*****			
		IF BOARD ASSEMBLY <07>	
*****			
	PWBA	PB10007L-03	IF BOARD ASSY
	IC1	MS1496P	IC
	Q1	2SC2636T	TRANSISTOR
	Q2	2SD1450S,T	TRANSISTOR
		OR 2SD1468S(RSE)	TRANSISTOR
	Q3	2SC3399	TRANSISTOR
		OR UN4213	TRANSISTOR
		OR DTC144ES	TRANSISTOR
	Q4	2SC536SPA(FG)	TRANSISTOR
		OR 2SC1740S(RS)	TRANSISTOR
		OR 2SC3311A(RS)	TRANSISTOR
	Q5	2SA933S(RS)	TRANSISTOR
		OR 2SA1309AR,S	TRANSISTOR
	Q6	2SC536SPA(FG)	TRANSISTOR
		OR 2SC1740S(RS)	TRANSISTOR
		OR 2SC3311A(RS)	TRANSISTOR
	Q7	2SA933S(RS)	TRANSISTOR
		OR 2SA1309AR,S	TRANSISTOR
	Q8	2SC536SPA(FG)	TRANSISTOR
		OR 2SC1740S(RS)	TRANSISTOR
		OR 2SC3311A(RS)	TRANSISTOR
	Q9	2SD1450S,T	TRANSISTOR
		OR 2SD1468S(RSE)	TRANSISTOR
	Q10	2SC536SPA(FG)	TRANSISTOR
		OR 2SC1740S(RS)	TRANSISTOR
		OR 2SC3311A(RS)	TRANSISTOR
	Q11	2SC536SPA(FG)	TRANSISTOR
		OR 2SC1740S(RS)	TRANSISTOR
		OR 2SC3311A(RS)	TRANSISTOR
	Q14	2SC3399	TRANSISTOR
		OR UN4213	TRANSISTOR

#△	REF NO.	PART NO.	PART NAME, DESCRIPTION
		OR DTC144ES	TRANSISTOR
	Q15	2SC1740S(RS)	TRANSISTOR
		OR 2SC3311A(RS)	TRANSISTOR
	O1	MTZ118	ZENER DIODE
		OR RD11ES-T182	ZENER DIODE
		OR UZ118SB	ZENER DIODE
	D4	1SS133	DIODE
	D5	1SS133	DIODE
	D10	1SS133	DIODE
	R2	NRD718J-750NBU	RESISTOR
	R6	NRD718J-822NBU	RESISTOR
	R7	NRD718J-472NBU	RESISTOR
	R8	NRD718J-220NBU	RESISTOR
	R9	NRD718J-271NBU	RESISTOR
	R10	NRD718J-240NBU	RESISTOR
	R11	NRD718J-102NBU	RESISTOR
	R17	NRD718J-472NBU	RESISTOR
	R18	QVZ3518-102	V RESISTOR, RF AGC
	R19	NRD718J-102NBU	RESISTOR
	R22	NRD718J-103NBU	RESISTOR
	R23	NRD718J-472NBU	RESISTOR
	R24	NRD718J-103NBU	RESISTOR
	R25	NRD718J-103NBU	RESISTOR
	R28	NRD718J-103NBU	RESISTOR
	R29	NRD718J-102NBU	RESISTOR
	R30	NRD718J-394NBU	RESISTOR
	R31	NRD718J-334NBU	RESISTOR
	R32	NRD718J-272NBU	RESISTOR
	R34	NRD718J-561NBU	RESISTOR
	R35	NRD718J-331NBU	RESISTOR
	R36	NRD718J-102NBU	RESISTOR
	R37	NRD718J-271NBU	RESISTOR
	R39	NRD718J-153NBU	RESISTOR
	R42	NRD718J-152NBU	RESISTOR
	R43	QVZ3518-103	V RESISTOR, COLOR LEVEL
	R44	NRD718J-102NBU	RESISTOR
	R45	NRD718J-102NBU	RESISTOR
	R47	NRD718J-471NYU	RESISTOR
	R49	NRD718J-102NBU	RESISTOR
	R51	NRD718J-331NBU	RESISTOR
	R52	QVZ3518-471	V RESISTOR, Y LEVEL
	R53	NRD718J-102NBU	RESISTOR
	R56	NRD718J-222NBU	RESISTOR
	R61	NRD718J-471NBU	RESISTOR
	R62	NRD718J-104NYU	RESISTOR
	R63	NRD718J-223NBU	RESISTOR
	R64	NRD718J-392NBU	RESISTOR
	R65	NRD718J-103NBU	RESISTOR
	R66	NRD718J-471NBU	RESISTOR
	R67	NRD718J-223NBU	RESISTOR
	R68	NRD718J-223NBU	RESISTOR
	R69	NRD718J-103NYU	RESISTOR
	R90	NRD718J-274NBU	RESISTOR
	R91	NRD718J-473NYU	RESISTOR
	R92	NRD718J-473NYU	RESISTOR
	C5	NCX71CM-222NBR	CAPACITOR
	C6	NCX71CM-222NBR	CAPACITOR
	C7	NCX71CM-222NBR	CAPACITOR
	C8	NCX71CM-222NBR	CAPACITOR
	C11	PU57601-224MEZ	E CAPACITOR, 0.22/25
	C12	NCY71CM-103NBR	CAPACITOR
	C13	QEK61CM-476	E CAPACITOR

#	REF NO.	PART NO.	PART NAME, DESCRIPTION
C14		NCX71CM-222NBR	CAPACITOR
C17		QEK61CM-106	E CAPACITOR
C18		NCY71CM-103NBR	CAPACITOR
C19		QFL31HJ-182	CAPACITOR
C21		NCS71HJ-330NBR	CAPACITOR
C22		NCB71HK-101NBR	CAPACITOR
C25		QCT25CH-270	CAPACITOR
C32		NCS71HJ-470NBR	CAPACITOR
C36		QEK61CM-336	E CAPACITOR
C41		QEK61CM-226	E CAPACITOR
C42		QEK61CM-336	E CAPACITOR
C43		NCF71EZ-223NBR	CAPACITOR
C44		QEK61HM-474	E CAPACITOR
C70		QEK61CM-226	E CAPACITOR
L2		PU60025-1R1	PEAKING COIL
L3		PU60025-1R8	PEAKING COIL
L5		PU59152-150J	PEAKING COIL
L7		PU59152-220J	PEAKING COIL
CF2		PU58558-2	CERAMIC FILTER
CF4		PU32990-2	CERAMIC FILTER
SAW1		PU35557-4	SAW FILTER
T1		PU59982-2	IFT, LLD
T2		PU59983-2	IFT, AFC
T3		PU60046	IFT, SYNC
T4		PU60176-2	IFT, S.DET
TML1		PU59935-16	TERMINAL
*****			
*****			
* TUNER CTL BOARD ASSEMBLY <08>&<35> *			
*****			
PWBA	P820015S		TUNER CTL BOARD ASSY, EG
	P820015L-02		TUNER CTL BOARD ASSY, E
-TUNER CTL BOARD SECTION <08>-			
PWBA1	P820015S1		TUNER CTL BOARD ASSY, EG
	P820015L1-02		TUNER CTL BOARD ASSY, E
△ TNR1	PU36384-1-1		U/V TUNER, EG
△	PU36384		U/V TUNER, E
IC1	LA7910		IC
IC2	BA10358		IC
	OR M5223P		IC
IC3	BU4066B		IC
	OR TC4066BP		IC
Q1	2SB810H,J		TRANSISTOR
Q2	DTC144ES		TRANSISTOR
	OR UN4213TA		TRANSISTOR
	OR 2SC3399		TRANSISTOR
Q4	2SA1309AR,S		TRANSISTOR
Q5	2SA720		TRANSISTOR
	OR 2SB1278(QR)		TRANSISTOR
Q6	2SC1740S(S)		TRANSISTOR
	OR 2SC3311A(S)		TRANSISTOR
Q7	2SC1740S(RS)		TRANSISTOR

#	REF NO.	PART NO.	PART NAME, DESCRIPTION
		OR 2SC3311A(RS)	TRANSISTOR
		OR 2SC536SPA(FG)	TRANSISTOR
Q8		2SC1740S(RS)	TRANSISTOR
		OR 2SC536SPA(FG)	TRANSISTOR
		OR 2SC3311A(RS)	TRANSISTOR
D1		LTZ-MR15	LE DIODE
D2		H2T33-02	ZENER DIODE
D3		1SS133	DIODE
D4		MTZ5.1B	ZENER DIODE
		OR RD5.1ES-T1B2	ZENER DIODE
D5		MTZ5.1B	ZENER DIODE
		OR RD5.1ES-T1B2	ZENER DIODE
D6		1SS133	DIODE
D7		1SS133	DIODE
D8		1SS133	DIODE
R1		QRD161J-182	RESISTOR
R2		QRD161J-153	RESISTOR
R5		QRD161J-181	RESISTOR
R6		QRD161J-332	RESISTOR
R7		QRD161J-473	RESISTOR
R8		QRD161J-121	RESISTOR
R9		QRD161J-473	RESISTOR
R10		QRD161J-103	RESISTOR
R11		QRD161J-103	RESISTOR
R12		QRD161J-333	RESISTOR
R13		QRD161J-331	RESISTOR
R14		QRD161J-394	RESISTOR
R15		QRD161J-154	RESISTOR
R16		QRD161J-154	RESISTOR
R17		QRD161J-154	RESISTOR
R18		QRD161J-103	RESISTOR
R19		QRD161J-103	RESISTOR
R20		QRD161J-393	RESISTOR
R25		QRD161J-472	RESISTOR
R26		QRD161J-472	RESISTOR
R27		QRD161J-104	RESISTOR
R28		QRD161J-472	RESISTOR
R29		QRD161J-472	RESISTOR
R33		QRD161J-274	RESISTOR
R35		QRD161J-472	RESISTOR
R36		QRD161J-472	RESISTOR
R37		QRD161J-123	RESISTOR
R38		QRD161J-123	RESISTOR
R40		QRD161J-333	RESISTOR
R41		QRD161J-333	RESISTOR
R42		QRD161J-103	RESISTOR
R43		QRD161J-684	RESISTOR
R44		QRD161J-563	RESISTOR
R45		QRD161J-472	RESISTOR
R46		QRD161J-473	RESISTOR
R47		QRD161J-103	RESISTOR
R48		QRD161J-103	RESISTOR
R49		QRD161J-224	RESISTOR
R50		QRD161J-334	RESISTOR
R51		QRD161J-824	RESISTOR
R52		QRD161J-154	RESISTOR
R53		QRD161J-393	RESISTOR
R54		QRD161J-334	RESISTOR
R55		QRD161J-103	RESISTOR
R56		QRD161J-103	RESISTOR
R57		QRD161J-103	RESISTOR
C2		QETC1CM-106	E CAPACITOR
C4		QCB81HJ-101	CAPACITOR
C5		QETC1HM-106	E CAPACITOR
C7		QCVB1CM-103	CAPACITOR
C8		QFV71HJ-333	M CAPACITOR



#	REF NO.	PART NO.	PART NAME, DESCRIPTION
	TP	PU56008	TEST PIN,X6
	CN1	PU58844-4	CAP HOUSING
	CN2	PU58844-3	CAP HOUSING
*****			
*****			
* TIMER/DISPLAY BOARD ASSEMBLY <21> *			
*****			
	PWBA	PU22491B-02	TIMER/DISPLAY BOARD ASSY, E
		PU22491A-02	TIMER/DISPLAY BOARD ASSY, EG
	IC1	UPD75208CW-097	IC
		OR UPD75208CW-139	IC
	IC2	M5278L56	IC
	IC3	IC-PST523H-2	IC
	Q1	2SC3401	TRANSISTOR
		OR DTC144WS	TRANSISTOR
	D1	1SS133	DIODE
	D2	1SS133	DIODE
	D3	1SS133	DIODE
	D4	1SS132	DIODE
	D5	1SS132	DIODE
	D6	1SS132	DIODE
	D7	1SS132	DIODE
	D8	1SS132	DIODE
	D9	1SS132	DIODE
	D10	1SS132	DIODE
	D16	RD10ES-T1B2	ZENER DIODE
		OR UZ10BSB	ZENER DIODE
	D17	1SS133	DIODE
	D18	MA277B	DIODE
	R2	QRD161J-224	RESISTOR
	R3	QRD161J-333	RESISTOR
	R4	QRD161J-102	RESISTOR
	R5	QRD161J-333	RESISTOR
	R6	QRD161J-273	RESISTOR
	R7	QRD161J-472	RESISTOR
	R9	QRD161J-103	RESISTOR
	R10	QRD161J-103	RESISTOR
	R11	QRD161J-103	RESISTOR
	R12	QRD161J-103	RESISTOR
	R14	QRD161J-103	RESISTOR
	R15	QRD161J-103	RESISTOR
	R16	QRD161J-103	RESISTOR
	R17	QRD161J-103	RESISTOR
	R18	QRD161J-103	RESISTOR
	R19	QRD161J-103	RESISTOR
	R22	QRD161J-102	RESISTOR
	R25	QRD161J-103	RESISTOR
	R26	QRD161J-103	RESISTOR
	R27	QRD161J-103	RESISTOR
	R28	QRD161J-103	RESISTOR
	R29	QRD161J-103	RESISTOR
	R30	QRD161J-103	RESISTOR
	R31	QRD161J-472	RESISTOR
	R32	QRD161J-472	RESISTOR
	R33	QRD161J-472	RESISTOR
	R34	QRD161J-472	RESISTOR
	R35	QRD161J-333	RESISTOR
	R36	QRD161J-333	RESISTOR

#	REF NO.	PART NO.	PART NAME, DESCRIPTION
	R37	QRD161J-333	RESISTOR
	R38	QRD161J-102	RESISTOR
	R39	QRD161J-333	RESISTOR
	RA1	QRB057J-104	RESISTOR ARRAY
	RA2	QRB047J-224	RESISTOR ARRAY
	RA3	QRB077J-224	RESISTOR ARRAY
	C1	QER61CM-336	E CAPACITOR
	C2	QER60JM-336	E CAPACITOR
	C3	PU60177	E CAPACITOR, 0.022/5.5
	C6	QCVB1CN-103	CAPACITOR
	C7	QCVB1CN-103	CAPACITOR
	C8	QCVB1CN-103	CAPACITOR
	C9	QCVB1CN-103	CAPACITOR
	C10	QER61CM-106	E CAPACITOR
	C14	QER60JM-336	E CAPACITOR
	C16	QCC11EK-223	CAPACITOR
	△ CF1	PU59545	RESONATOR
	S1	PU53598-2	TACT SWITCH,CLOCK ADJUST
	S2	PU53598-2	TACT SWITCH,PROGRAM
	S3	PU53598-2	TACT SWITCH,TIMER
	S4	PU53598-2	TACT SWITCH,SET(-)
	S5	PU53598-2	TACT SWITCH,CANCEL
	S6	PU53598-2	TACT SWITCH,REPEAT
	S7	PU53598-2	TACT SWITCH,SELECT
	S8	PU53598-2	TACT SWITCH,SET(+)
	S9	PU53598	TACT SWITCH,MODE
	S10	PU53598	TACT SWITCH,CHANNEL DOWN
	S12	PU53598-2	TACT SWITCH,CHANNEL SET
	S13	PU53598	TACT SWITCH,RESET
	S14	PU53598	TACT SWITCH,CHANNEL UP
	S210	PU53598-2	TACT SWITCH,TRACKING(+)
	S211	PU53598-2	TACT SWITCH,TRACKING(-)
	S402	PU58488-1-1	SLIDE SWITCH
	S403	PU58486-1-1	SLIDE SWITCH
	FDP1	PU59951-3	FLUORESCENT DISPLAY PANEL, EG
		PU59951-2	FLUORESCENT DISPLAY PANEL, E
	HD1	PQ31215-1-4	FDP HOLDER(R)
	HD2	PQ31163-1-4	FDP HOLDER(L)
	TP	PU56008	TEST PIN
	CN5	PU60169-7	HOUSING
*****			
*****			
* OPERATION BOARD ASSEMBLY <22> *			
*****			
	PWBA	PB20001A-01	OPERATION BOARD ASSY
	IC201	GPIU501	IFR UNIT
		OR SPS-403	IFR UNIT
	D200	MTZ5.1	ZENER DIODE
	D201	SLR-34VC3F	LE DIODE,POWER
	D202	SLR-34VC3F	LE DIODE,REC
	D203	SLR-34VC3F	LE DIODE,PAUSE
	D204	SLR-34MC3F	LE DIODE,PLAY

*Δ REF NO.	PART NO.	PART NAME, DESCRIPTION	*Δ REF NO.	PART NO.	PART NAME, DESCRIPTION
R200	QRD161J-102	RESISTOR	R5	QRD161J-681	RESISTOR
R202	QRD161J-331	RESISTOR	R6	QRD161J-681	RESISTOR
R203	QRD161J-331	RESISTOR	R7	QRD161J-332	RESISTOR
R204	QRD161J-331	RESISTOR	R8	QRD161J-562	RESISTOR
			R9	QRD161J-102	RESISTOR
			R10	QRD161J-102	RESISTOR
R211	QRD161J-222	RESISTOR	R11	QRD161J-681	RESISTOR
R212	QRD161J-222	RESISTOR	R12	QRD161J-122	RESISTOR
R213	QRD161J-332	RESISTOR	R13	QRD161J-681	RESISTOR
R214	QRD161J-472	RESISTOR	R14	QRD161J-102	RESISTOR
R215	QRD161J-103	RESISTOR	R15	QRD161J-182	RESISTOR
R216	QRD161J-222	RESISTOR	R16	QRD161J-222	RESISTOR
R217	QRD161J-222	RESISTOR	R17	QRD161J-223	RESISTOR
R218	QRD161J-183	RESISTOR	R18	QRD161J-223	RESISTOR
R219	QRD161J-223	RESISTOR	R19	QRD161J-223	RESISTOR
R220	QRD161J-563	RESISTOR	R20	QRD161J-184	RESISTOR
R221	QRD161J-471	RESISTOR	R21	QRD161J-223	RESISTOR
S201	PU57550	TACT SWITCH,POWER	R22	QRD161J-474	RESISTOR
S203	PU57550	TACT SWITCH,EJECT	R23	QRD161J-223	RESISTOR
S204	PU57551	TACT SWITCH,STOP	R24	QRD161J-103	RESISTOR
S205	PU57551	TACT SWITCH,PAUSE	R25	QRD162J-103	RESISTOR
S206	PU57551	TACT SWITCH,PLAY	R26	QRD161J-103	RESISTOR
S207	PU57551	TACT SWITCH,REW	R27	QRD161J-103	RESISTOR
S208	PU57551	TACT SWITCH,FF	R30	QRD161J-820	RESISTOR
S209	PU57551	TACT SWITCH,REC			
HD201	PQM30038-1-2	LED HOLDER	R31	QRD161J-820	RESISTOR
HD202	PQM30038-1-2	LED HOLDER	R33	QRD162J-820	RESISTOR
HD203	PQM30038-1-2	LED HOLDER			
HD204	PQM30038-1-2	LED HOLDER	C1	QCB81HJ-471	CAPACITOR
*****			C2	QCSB1HJ-180	CAPACITOR
*****			C3	QCVB1CN-103	CAPACITOR
*****			C4	QCSB1HJ-180	CAPACITOR
*****			C5	QCSB1HJ-100	CAPACITOR
*****			C6	QCVB1CN-103	CAPACITOR
*****			C7	QCSB1HJ-200	CAPACITOR
*****			C8	QCB81HJ-681	CAPACITOR
*****			C9	QCSB1HJ-240	CAPACITOR
*****			C11	QCSB1HJ-220	CAPACITOR
*****			C13	QCVB1CN-103	CAPACITOR
*****			C14	QCC11EJ-473	CAPACITOR
*****			C15	QCVB1CN-103	CAPACITOR
*****			C16	QETC0JM-476	E CAPACITOR
*****			C17	QCVB1CN-103	CAPACITOR
*****			C18	QCB81HJ-681	CAPACITOR
*****			C19	QETC1HM-104	E CAPACITOR
*****			C20	QCVB1CN-103	CAPACITOR
*****			C21	QCSB1HJ-680	CAPACITOR
*****			C22	QCVB1CN-103	CAPACITOR
*****			C24	QCVB1CN-103	CAPACITOR
*****			C25	QFZ0096-224	MM CAPACITOR
*****			C28	QFZ0096-224	MM CAPACITOR
*****			C29	QCVB1CN-103	CAPACITOR
*****			C32	QCVB1CN-103	CAPACITOR
*****			C34	QFZ0096-224	MM CAPACITOR
*****			C35	QCVB1CN-103	CAPACITOR
*****			C36	QETC0JM-476	E CAPACITOR
*****			C37	QCVB1CN-103	CAPACITOR
PWB1	PDM3017	UPPER DRUM BOARD	L1	PU59152-220J	PEAKING COIL
*****			L2	PU59152-560J	PEAKING COIL
*****			L3	PU59152-330J	PEAKING COIL
*****			L4	PU59152-151J	PEAKING COIL
*****			L6	PU59152-330J	PEAKING COIL
*****			L7	PU59152-560J	PEAKING COIL
*****			L8	PU48530-101K	PEAKING COIL
*****			L9	PU48530-101K	PEAKING COIL
*****			L10	PU59152-560J	PEAKING COIL
PWBA	PB30025B	PRE/REC BOARD ASSY	BKT1	PQ42955	PWB BRACKET
IC1	HA118019NT	IC			
Q1	2SA1309R,S	TRANSISTOR			
Q2	2SA1309R,S	TRANSISTOR			
Q3	2SC1740S(RS)	TRANSISTOR			
Q4	2SC1740S(RS)	TRANSISTOR			
Q6	DTC124ES	TRANSISTOR			
Q7	DTC144WS	TRANSISTOR			
Q8	DTC124ES	TRANSISTOR			
D1	MA165	DIODE			
	OR 1SS133	DIODE			
D2	MA165	DIODE			
	OR 1SS133	DIODE			
D3	MA165	DIODE			
	OR 1SS133	DIODE			
R1	QRD161J-102	RESISTOR			
R2	QRD161J-182	RESISTOR			
R3	QRD161J-222	RESISTOR			
R4	QRD161J-561	RESISTOR			

#	REF NO.	PART NO.	PART NAME, DESCRIPTION
	ETH1	PQ40433-2	EARTH LUG
	SCW1	DPSP2606Z	SCREW
	SCW2	DPSP2606Z	SCREW,X2
	SLD1	PQ43281	SHIELD CASE
	SLD2	PQ43282	SHIELD PLATE
	SLD3	PQ43283	SHIELD COVER
	SPC1	WBS2600Z	T.LOCK WASHER
	TP	PU57545	TEST PIN,X3
	CN1	PU58844-8	CAP HOUSING
	CN2	PU59555-7	CAP HOUSING
	CN3	PU56258-10	CAP HOUSING
*****			
*****			
* FINE SLOW BOARD ASSEMBLY <47> *			
*****			
	PWBA	PB20175A	FINE SLOW BOARD ASSY
	IC1	BU2767S	IC
	Q4	DTA124ES	TRANSISTOR
	OR	UN4112	TRANSISTOR
	D1	1SS133	DIODE
	OR	MA165	DIODE
	D2	1SS133	DIODE
	OR	MA165	DIODE
	D3	1SS133	DIODE
	OR	MA165	DIODE
	R5	QRD161J-273	RESISTOR
	R6	QRD161J-153	RESISTOR
	R7	QRD161J-822	RESISTOR
	R8	QRD161J-472	RESISTOR
	R10	QRD161J-473	RESISTOR
	R12	QRD161J-472	RESISTOR
	R14	QRD161J-103	RESISTOR
	R15	QRD161J-102	RESISTOR
	R16	QRD161J-333	RESISTOR
	R17	QRD161J-274	RESISTOR
	R18	QRD161J-105	RESISTOR
	R19	QRD161J-334	RESISTOR
	R20	QRD161J-684	RESISTOR
	R21	QRD161J-154	RESISTOR
	R22	QRD161J-274	RESISTOR
	R23	QRD161J-104	RESISTOR
	R24	QRD161J-103	RESISTOR
	R25	QVZ3518-105	V RESISTOR,SLOW TRACKING
	R26	QRD161J-562	RESISTOR
	C2	QFN31HJ-224	M CAPACITOR
	C3	QET61HM-226	E CAPACITOR
	C4	QCBBIHJ-681	CAPACITOR
	C5	QCBBIHJ-471	CAPACITOR
	C6	QFN31HJ-393	M CAPACITOR
	C7	QFN31HJ-393	M CAPACITOR
	C8	QFN31HJ-104	M CAPACITOR
	C9	QFN31HJ-124	M CAPACITOR
	C10	QFN31HJ-393	M CAPACITOR
	C11	QCBBIHJ-102	CAPACITOR
Δ	X1	PU60215	RESONATOR
	BKT1	PQ43307	BRACKET
	RV1	PU56800	NYLON RIVET
	SPC1	PQM30017-29	SLIT WASHER
	CN2	PU59555-5	CAP HOUSING
	CN3	PU58844-2	CAP HOUSING
	CN4	PU58844-2R	CAP HOUSING
	CN5	PU59555-6	CAP HOUSING
	CN6	PU58844-4	CAP HOUSING

#	REF NO.	PART NO.	PART NAME, DESCRIPTION
*****			
*****			
* DECK TERMINAL BOARD ASSEMBLY <51>&<53> *			
*****			
	PWBA	PU22509C-01	DECK TERMINAL BOARD ASSY
-DECK TERMINAL BOARD SECTION <51>-			
	PWBA1	PU22509A1-01	DECK TERMINAL BOARD ASSY
	R1	QRD181J-151	RESISTOR
	R3	QRD181J-331	RESISTOR
	PHS1	PU60271	PHOTO INTERRUPTER
	WR1	PW30110-26OD885	PARALLEL WIRE,CN1
	CN1	PU59933-15	WIRE TRAP
-REC SAFETY BOARD SECTION <53>-			
	PWBA3	PU22509A3	REC SAFETY BOARD ASSY
	S1	PU53644-1-3	REC SAFETY SWITCH
*****			
*****			
* RELAY BOARD ASSEMBLY <52> *			
*****			
	PWBA2	PU22509C2	RELAY BOARD ASSY
	LC1	PU59809-222T	N FILTER
	LC2	PU59809-222T	N FILTER
	WR2	PW30113-GOABZ62	PARALLEL WIRE
*****			
*****			
* END SENSOR BOARD ASSEMBLY <54> *			
*****			
	PWBA4	PU22509A4	END SENSOR BOARD ASSY
	Q1	PN268R-NC	PHOTO TRANSISTOR
	HD1	PQ31047	E.SENS.HOLDER
	CN1	PU59945-102	WIRE SOCKET
*****			
*****			
* CASSETTE HOUSING BOARD <56> *			
*****			
	PWBA	PB30043	CASSETTE HOUSING BOARD
	Q1	PN268R-NC	PHOTO TRANSISTOR
	R1	QRD161J-471	RESISTOR
	PHS1	PU58879	PHOTO INTERRUPTER
	CN1	PU58844-106	CAP HOUSING